### ARKANSAS STATE HIGHWAY COMMISSION ArDOT - EQUIPMENT AND PROCUREMENT DIVISION BID INVITATION

Bid Numbe	M-18-014P	BID OPENING LOCATION: ArDOT Equipment and Procurement Division 11302 W. Baseline Road	MAIL TO: ArDOT Equip Procurement P.O. Box 226	ment and Division	<b>DELIVER TO:</b> ArDOT Equipment and Procurement Division 11302 W. Baseline Road					
Sealed		Little Rock, AR 72209  Little Rock, AR 72203  Little Rock, AR 72203  Little Rock, AR 72203  Little Rock, AR 72209  Little Rock, AR 72209								
attachr	ments when appropriate, or bids will be rejected. <u>Late bids and unsign</u>	ed bids will not be considered.	-							
	oliance with this Bid Invitation and subject to all the Conditions thereof, the u e each item.	indersigned offers and agrees to furnish	any and all items up	oon which pric	es are quoted, at the price se					
Comp	any Name:	Name (Type or Print):								
Addre	SS:	Title:								
		Phone:	Fa	ax:						
City:_	State: Zip:	E-mail Address:								
Federa	al Tax ID or Social Security No.:	Signature:								
		Signature must be legible, on Unsigned bids will be reject		pied) and in ir	nk.					
Item No.	Description	C	Quantity Unit	Unit Price	e Amount					
1.	Equipment Storage Building (Design & Build) located at the Arkansas Department of Transportation, District 5 Headquarters, 1673 Batesville Blvd., Batesville, AR 72501 (Job #5-856)									
	LUMP SUM									
	DOM DOM									
	All bidders should complete and return the Eligible Bidder Certification (Attachment A) and Disclosure Form (see Page 2 of Standard Bid Conditions – Item 18) issued with this bid. A current copy of the DFA Illegal Immigrant Contractor Disclosure Certification (see Page 2 of Standard Bid Conditions – Item 17) should also be submitted with bid.									
	To meet the requirements of Arkansas Department of Transportation Specifications and Drawings attached to and made a part of this bid.									
	CONTACT PERSON: Tim Dunlap (870-251-2374)									
	Bid price shall include all labor, materials, and equipment necessary to perform the work as specified, and shall further include all licenses, fees, permits, royalties, and <u>all taxes</u> . Bid price shall represent full compensation for completion of the work. This provision supersedes Condition 4 on page 1 of Standard Bid Conditions. Payment will be made in accordance with Arkansas Highway & Transportation Department Standard Specifications and Applicable Special Provisions.									
	Subsection 105.04, 108.07, 109.01 and 109.02 of the Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction, Edition of 2014, will be in effect. (Specifications are accessible on our web site a www.arkansashighways.com.)									
	Bid Bond in the amount of \$1000.00 required of all bidders at time of bid opening or bid will be rejected. Personal and company checks are not acceptable as Bid Bonds. See Condition 4 on page 1 of Standard Bid Conditions.									
	<b>Performance Bond</b> only (no checks of any kind allowed) in the amount of 100% of total bid price will be required of successful bidder prior to providing goods/services. See Condition 4 on page 1 of Standard Bid Conditions.									
	The successful bidder will be required to begin within 1: notice to begin.	5 days after notice to begin an	d complete with	hin 60 woi	king days after					
	Arkansas Contractor's License No Current Arkansas Contractor's License Number must be (A.C.A. ¶17-25-101 <i>et.seq</i> .).	listed or bid will be rejected								
	Bids and Specifications are available on-line by going to "Commodities and Services Bids/Contracts Information"									

If you have any questions, call this office at 501-569-2667.

(35-0229) 55-00

### ARKANSAS STATE HIGHWAY COMMISSION

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### STANDARD BID CONDITIONS

- 1. **GENERAL:** Any special terms and conditions included in the invitation for bid override these standard terms and conditions. The standard terms and conditions and any special terms and conditions become part of any contract entered into if any or all parts of the bid are accepted by the Arkansas State Highway Commission (ArDOT).
- 2. **ACCEPTANCE AND REJECTION:** ArDOT reserves the right to reject any or all bids, to accept bids in whole or in part (unless otherwise indicated by bidder), to waive any informalities in bids received, to accept bids on materials or equipment with variations from specifications where efficiency of operation will not be impaired, and to award bids to best serve the interest of the State.
- 3. **PRICES:** Unless otherwise stated in the Bid Invitation, the following will apply: (1) unit prices shall be bid, (2) prices should be stated in units of quantity specified (feet, each, lbs., etc.), (3) prices must be F.O.B. destination specified in bid, (4) prices must be firm and not subject to escalation, (5) bid must be firm for acceptance for 30 days from bid opening date. In case of errors in extension, unit prices shall govern. Discounts from bid price will not be considered in making awards.
- BID BONDS AND PERFORMANCE BONDS: If required, a Bid Bond in the form of a cashier's check, certified check, or surety bond issued by a surety company, in an amount stated in the Bid Invitation, must accompany bid. Personal and company checks are not acceptable as Bid Bonds. Failure to submit a Bid Bond as required will cause a bid to be rejected. The Bid Bond will be forfeited as liquidated damages if the successful bidder fails to provide a required Performance Bond within the period stipulated by ArDOT or fails to honor their bid. When a bidder claims and can show clear and convincing evidence that a material mistake was made in the bid and was not the bid intended, the bidder may be permitted to withdraw their bid prior to award without forfeiture of bid bond. Cashier's checks and certified checks submitted as Bid Bonds will be returned to unsuccessful bidders; surety bonds will be retained. The successful bidder will be required to furnish a Performance Bond in an amount stated in the Bid Invitation and in the form of a cashier's check, certified check, or surety bond issued by a surety company, unless otherwise stated in the Bid Invitation, as a guarantee of delivery of goods/services in accordance with the specifications and within the time established in the bid. Personal and company checks are not acceptable as Performance Bonds. In some cases, a cashier's check or certified check submitted as a Bid Bond will be held as the Performance Bond of the successful bidder. Cashier's checks or certified checks submitted as Performance Bonds will be refunded shortly after payment has been made to the successful bidder for completion of all terms of the bid; surety bonds will be retained. Surety bonds must be issued by a surety company authorized to do business in Arkansas, and must be signed by a Resident Local Agent licensed by the Arkansas State Insurance Commissioner to represent that surety company. Resident Agent's Power-of-Attorney must accompany the surety bond. Certain bids involving labor will require Performance Bonds in the form of surety bonds only (no checks of any kind allowed). These bonds shall not only serve to guarantee the completion of the work, but also to guarantee the excellence of both workmanship and material until the work is finally accepted and the provisions of the Plans, Specifications, and Special Provisions fulfilled. In such cases, the company issuing the surety bond must comply with all stipulations herein and must be named in the U.S. Treasury listing of companies holding Certificates of Authority as acceptable sureties on Federal Bonds and as acceptable reinsuring companies. Any excess between the face amount of the bond and the underwriting limitation of the bonding company shall be protected by reinsurance provided by an acceptable reinsuring company. Annual Bid and Performance Bonds on file with E & P Division must have sufficient unencumbered funds to meet current bonding requirements, or the bid will be rejected, unless the balance is submitted as set forth above, prior to bid opening.
- 5. **TAXES:** The ArDOT is not exempt from Arkansas State Sales and Use Taxes, or local option city/county sales taxes, when applicable, and bidders are responsible to the State Revenue Department for such taxes. These taxes should not be included in bid prices, but where required by law, will be paid by the ArDOT as an addition thereto, and should be added to the billing to ArDOT. ArDOT is exempt from Federal Excise Taxes on all commodities except motor fuels; and excise taxes should not be included in bid prices except for motor fuels. Where applicable, tax exemption certificates will be furnished by the ArDOT.
- 6. "ALL OR NONE" BIDS: Bidders who wish to bid "All or None" on two or more items shall so stipulate on the face of bid sheet; otherwise, bid may be awarded on an individual item basis.
- 7. **SPECIFICATIONS:** Complete specifications should be attached for any substitution or alternate offered, or where amplification is necessary. Bidder's name must be placed on all attachments to the bid.
- 8. **EXCEPTIONS TO SPECIFICATIONS:** Any exceptions to the bid specifications must be stated in the bid. Any exceptions to manufacturer's published literature must be stated in the bid, or it will be assumed that bidder is bidding exactly as stated in the literature.
- 9. **BRAND NAME REFERENCES:** All brand name references in bid specifications refer to that commodity or its equivalent, unless otherwise stated in Bid Invitation. Bidder should state brand or trade name of item being bid, if such name exists.
- 10. **FREIGHT:** All freight charges should be included in bid price. Any change in common carrier rates authorized by the Interstate Commerce Commission will be adjusted if such change occurs after the bid opening date. Receipted common carrier bills that reflect ICC authorized rate changes must be furnished.

- 11. **SAMPLES, LITERATURE, DEMONSTRATIONS:** Samples and technical literature must be provided free of any charge within 14 days of ArDOT request, and free demonstrations within 30 days, unless ArDOT extends time. Failure to provide as requested within this period may cause bid to be rejected. Samples, literature and demonstrations must be substantially the same as the item(s) being bid, unless otherwise agreed to by ArDOT. Samples that are not destroyed will be returned upon request at bidders expense. Samples from successful bidders may be retained for comparison with items actually furnished.
- 12. **GUARANTY:** Unless otherwise indicated in Bid Invitation, it is understood and agreed that any item offered or shipped on this bid shall be newly manufactured, latest model and design, and in first class condition; and that all containers shall be new, suitable for storage or shipment and in compliance with all applicable laws relating to construction, packaging, labeling and registration.
- 13. **BACKORDERS OR DELAY IN DELIVERY:** Backorders or failure to deliver within the time required may constitute default. Vendor must give written notice to the ArDOT, as soon as possible, of the reason for any delay and the expected delivery date. ArDOT has the right to extend delivery if reasons appear valid. If reason or delivery date is not acceptable, vendor is in default.
- 14. **DEFAULT:** All commodities furnished will be subject to inspection and acceptance by ArDOT after delivery. Default in promised delivery or failure to meet specifications authorizes ArDOT to cancel award or any portion of same, to reasonably purchase commodities or services elsewhere and to charge full increase, if any, in cost and handling to defaulting vendor. Applicable bonds may be forfeited.
- 15. **ETHICS:** "It shall be a breach of ethical standards for a person to be retained, or to retain a person, to solicit or secure a State contract upon an agreement of understanding for a commission, percentage, brokerage, or contingent fee, except for retention of bona fide employees or bona fide established commercial selling agencies maintained by the contractor for the purpose of securing business." (Arkansas Code. Annotated. Section 19-11-708).
- 16. **NOTICE OF NONDISCRIMINATION:** The Arkansas State Highway Commission, through ArDOT, complies with all civil rights provisions of federal statutes and related authorities that prohibit discrimination in programs and activities receiving federal financial assistance. Therefore, ArDOT does not discriminate on the basis of race, sex, color, age, national origin, religion (not applicable as a protected group under the Federal Motor Carrier Safety Administration Title VI Program), disability, Limited English Proficiency (LEP), or low-income status in the admission, access to and treatment in the ArDOT's programs and activities, as well as the ArDOT's hiring or employment practices. Complaints of alleged discrimination and inquiries regarding the ArDOT nondiscrimination policies may be directed to Joanna P. McFadden Section Head EEO/DBE (ADA/504/Title VI Coordinator), P. O. Box 2261, Little Rock, AR 72203, (501)569-2298, (Voice/TTY 711), or the following email address: **joanna.mcfadden@ahtd.ar.gov.** Free language assistance for Limited English Proficient individuals is available upon request. This notice is available from the ADA/504/Title VI Coordinator in large print, on audiotape and in Braille.
- 17. **PROHIBITION OF EMPLOYMENT OF ILLEGAL IMMIGRANTS:** Pursuant to Arkansas Code Annotated 19-11-105, all bidders must certify prior to award of a contract that they <u>do not</u> employ or contract with any illegal immigrant(s) in its contract with the state. Bidders shall certify online at <a href="https://www.ark.org/dfa/immigrant/index.php">https://www.ark.org/dfa/immigrant/index.php</a>.
- 18. DISCLOSURE: Failure to make any disclosure required by Governor's Executive Order 98-04, or any violation of any rule, regulation, or policy adopted pursuant to that order, shall be a material breach of the terms of this contract. Any contractor, whether an individual or entity, who fails to make the required disclosure or who violates any rule, regulation, or policy shall be subject to all legal remedies available to the agency.

04/12/07 SP-108-1

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### ARKANSAS DEPARTMENT OF TRANSPORTATION

### SPECIAL PROVISION

## LIQUIDATED DAMAGES

As specified in the Contract, liquidated damages for this project will be as shown in the following table:

## **WORKING DAY PROJECTS**

ORIGINAL CONT	RATE	
FROM MORE THAN		
\$ 0	\$ 50,000	\$ 400
50,000	100,000	700
100,000	500,000	800
500,000	1,000,000	1,100
1,000,000	2,000,000	1,300
2,000,000	5,000,000	1,500
5,000,000	10,000,000	1,900
10,000,000	15,000,000	2,000
15,000,000	20,000,000	2,100
20,000,000		2,500

# FIXED DATE PROJECTS

ORIGINAL CONT	RATE						
FROM MORE THAN	FROM MORE THAN TO AND INCLUDING						
\$ 0	\$ 50,000	\$ 90					
50,000	100,000	100					
100,000	500,000	200					
500,000	1,000,000	250					
1,000,000	2,000,000	320					
2,000,000	5,000,000	400					
5,000,000	10,000,000	600					
10,000,000		750					

### ATTACHMENT A

### ELIGIBLE BIDDER CERTIFICATION

The Bidder represents and warrants for itself, its employees and its subcontractors and certifies they:

- 1. Are not presently debarred, suspended, proposed for debarment, declared ineligible, or voluntarily excluded from covered transactions by any Federal department or agency;
- 2. Have not within a three-year period preceding thus Bid been convicted of or had a civil judgment rendered against them for commission of fraud or a criminal offense in connection with obtaining, attempting to obtain, or performing a public (Federal, State, or local) transaction or contract under a public transaction; violation of Federal or State antitrust statutes or commission of embezzlement, theft, forgery, bribery, falsification or destruction of records, making false statements, or receiving stolen property;
- 3. Are not presently indicted for or otherwise criminally or civilly charged by a governmental entity (Federal, State, or local) with commission of any of the offenses enumerated in paragraph two (2) of this Certification;
- 4. Have not within a one-year period preceding this application/Bid had one or more public transactions (Federal, State, or local) terminated for cause or default; and

The Bidder represents, warrants and acknowledges the understanding that restrictions placed on the employment of labor or on the scale of pay for the work on a contract will be the requirements of the Fair Labor Standards Act (Federal Wage-Hour Law) of 1938, 28 USC §201 et seq., and other applicable labor laws.

The person executing this Certification further represents, warrants and affirms the truthfulness and accuracy of the contents of the statements submitted on or with this Certification and understands that the provisions of 31 USC §3801 et seq. are applicable thereto.

BIDDER NAME
BY:
Signature
TITLE:

## CONTRACT AND GRANT DISCLOSURE AND CERTIFICATION FORM

Failure to complete all of	the following i	nformation	n may result in a delay in obtaining a	contract, l	ease, purchas	e agreement, or grant award with any Arkansas State Agency.		
SUBCONTRACTOR:	SUBCONTRAC	TOR NAME:						
☐ Yes ☐ No								
			IS THIS FOR:					
TAXPAYER ID NAME:			☐ Goods? ☐	Services?	☐ Bot	h?		
YOUR LAST NAME:			FIRST NAME:			M.I.:		
ADDRESS:								
CITY:			STATE:		ZIP CODE:	COUNTY:		
WITH ANY ARKAN	ISAS STAT	E AGEN	CY, THE FOLLOWING INFO					
				FOR II	NDIVID	UALS*		
, , ,	•		er, sister, parent, or child of you o	r your spo	use is a curre	nt or former: member of the General Assembly, Constitutional Off	icer, State Board or	
Commission Member, or	r State Emplo	yee:	1	1				
Position Held	Mark ( ✓)		Name of Position of Job Held	for How Long?		, , , , , , , , , , , , , , , , , , , ,	What is the person(s) name and how are they related to you? (i.e., Jane Q. Public, spouse, John Q. Public, Jr., child, etc.)	
Position Held	Current	Former	(senator, representative, name of board/ commission, data entry, etc.)	From MM/YY	To MM/YY	Person's Name(s)	Relation	
General Assembly								
Constitutional Officer								
State Board or Commission Member								
State Employee								
☐ None of the al	nove annli	ios		1				
— 140116 01 tile at	ove appli							
			FOR	AN EI	NTITY (E	BUSINESS)*		
Indicate below If any of t	the following	persons, c	urrent or former, hold any position	n of contro	ol or hold any	ownership interest of 10% or greater in the entity: member of the	e General Assembly,	
						er, parent, or child of a member of the General Assembly, Constitu	tional Officer, State Boa	
or Commission Member,	, or State Emp	oloyee. Pos	sition of control means the power	to direct t	he purchasing	g policies or influence the management of the entity.		
					_	What is the person(s) name and what is his/her % of ownership in	nterest and/or	

Position Held	Mark ( ✔)		Name of Position of Job Held	d For How Long?		What is the person(s) name and what is his/her % of ownership interest and/or what is his/her position of control?		
1 Oshion field	Current	Former	(senator, representative, name of board/ commission, data entry, etc.)	From MM/YY	To MM/YY	Person's Name(s)	Ownership Interest (%)	Position of Control
General Assembly								
Constitutional Officer								
State Board or								
Commission Member								
State Employee								

☐None of the above applies

### **Contract and Grant Disclosure and Certification Form**

Failure to make any disclosure required by Governor's Executive Order 98-04, or any violation of any rule, regulation, or policy adopted pursuant to that Order, shall be a material breach of the terms of this contract. Any contractor, whether an individual or entity, who fails to make the required disclosure or who violates any rule, regulation, or policy shall be subject to all legal remedies available to the agency.

As an additional condition of obtaining, extending, amending, or renewing a contract with a state agency I agree as follows:

- 1. Prior to entering into any agreement with any subcontractor, prior or subsequent to the contract date, I will require the subcontractor to complete a **CONTRACT AND GRANT DISCLOSURE AND CERTIFICATION FORM**. Subcontractor shall mean any person or entity with whom I enter an agreement whereby I assign or otherwise delegate to the person or entity, for consideration, all, or any part, of the performance required of me under the terms of my contract with the state agency.
- 2. I will include the following language as a part of any agreement with a subcontractor:

Failure to make any disclosure required by Governor's Executive Order 98-04, or any violation of any rule, regulation, or policy adopted pursuant to that Order, shall be a material breach of the terms of this subcontract. The party who fails to make the required disclosure or who violates any rule, regulation, or policy shall be subject to all legal remedies available to the contractor.

3. No later than ten (10) days after entering into any agreement with a subcontractor, whether prior or subsequent to the contract date, I will mail a copy of the CONTRACT AND GRANT DISCLOSURE AND CERTIFICATION FORM completed by the subcontractor and a statement containing the dollar amount of the subcontract to the state agency.

Signature		Title		Date	
Vendor Contact	Person	Title	TitlePh		
Agency Use Only					
Agency Number	Agency Name	Agency Contact Person	Contact Phone No.	Contract or Grant No.	

### **SECTION 13 34 19 - METAL BUILDING SYSTEMS**

### PART 1 - GENERAL

### 1.1 SECTION REQUIREMENTS

- A. Submittals: Product Data, Samples, Shop Drawings and structural analysis data signed and sealed by a qualified professional engineer registered in the state where Project is located.
  - Submit letter of design certification, signed and sealed by a qualified professional engineer. Indicate name and location of Project, name of manufacturer, order number, name of contractor, governing building code and standards including year of edition, design loads and load combinations, building use category, and load importance factors.
- B. Comply with AISC 360, "Specification for Structural Steel Buildings," and with AISI's "North American Specification for the Design of Cold-Formed Steel Structural Members" for design requirements and allowable stresses.

### **PART 2 - PRODUCTS**

### 2.1 METAL BUILDINGS

- A. Metal Building System Description: Rigid clear span with nonexpandable endwalls, primary frame and endwall columns.
  - 1. Eave Height: As indicated on Drawings.
  - 2. Dimensions and Bay Spacing: As indicated on Drawings.
  - 3. Roof Slope: 1 inch per 12 inches.

### B. Design Criteria:

- 1. Applicable Building Code: Arkansas Fire Prevention Code 2012 Edition.
- 2. Roof Live Load (psf): 20
- 3. Roof Dead Load (psf): 2.200
- 4. Roof Snow Load: 7
- 5. Ground Snow Load: 10
- 6. Snow Importance: 1.00
- Reduction Allowed: Yes

8. Roof Collateral Load (psf): 4

9. Wind Speed (mph): 115

10. Wind Importance: 1.00

11. Seismic Coeiff.: Ss=0.17 S1=0.09

### C. Deflection Criteria:

1. Roof Purlin L.L.: L/180

2. Rigid Frame Horizontal: H/60

3. Rigid Frame Vertical: L/180

### D. Wind Framing:

1. Roof: Diagonal Bracing

2. Endwalls: Rigid Frames

3. Sidewalls: Wind Bents

### E. Structural-Framing Materials:

- W-Shapes: ASTM A 992/A 992M; ASTM A 572/A 572M, Grade 50 or 55; or ASTM A 529/A 529M, Grade 50 or 55.
- Channels, Angles, M-Shapes, and S-Shapes: ASTM A 36/A 36M; ASTM A 572/A 572M, Grade 50 or 55; or ASTM A 529/A 529M, Grade 50 or 55.
- 3. Plate and Bar: ASTM A 36/A 36M; ASTM A 572/A 572M, Grade 50 or 55; or ASTM A 529/A 529M, Grade 50 or 55.
- 4. Steel Pipe: ASTM A 53/A 53M, Type E or S, Grade B.
- 5. Cold-Formed Hollow Structural Sections: ASTM A 500, Grade B or C, structural tubing.
- 6. Structural-Steel Sheet: Hot-rolled, ASTM A 1011/A 1011M, Structural Steel (SS), Grades 30 through 55, or High-Strength Low-Alloy Steel (HSLAS), Grades 45 through 70; or cold-rolled, ASTM A 1008/A 1008M, Structural Steel (SS), Grades 25 through 80, or High-Strength Low-Alloy Steel (HSLAS), Grades 45 through 70.
- 7. Metallic-Coated Steel Sheet: ASTM A 653/A 653M, Structural Steel (SS), Grades 33 through 80, or High-Strength Low-Alloy Steel (HSLAS), Grades 50 through 80; with G60 coating designation; mill phosphatized.
- 8. Steel Joists and Joist Girders: Comply with SJI's "Standard Specifications, Load Tables, and Weight Tables for Steel Joists and Joist Girders," with steel-angle top and bottom chord members.

### F. Roof Panels:

1. Standing-Seam Roof Panels: Metal panels factory formed to provide 24-inch coverage; with 3-inch-high (including seam), raised trapezoidal major

ribs at panel edges, and intermediate stiffening ribs symmetrically spaced between major ribs. Single-folded, mechanically seamed panels. Design panels for mechanical attachment to structure using concealed clips engaging panel edges.

- 2. Roof Panel Metal Thickness: 26 Gauge
- Panel Finish: Fluoropolymer two-coat system consisting of specially formulated inhibitive primer and fluoropolymer color topcoat containing not less than 70 percent PVDF resin by weight, with a total minimum dry film thickness of 1 mil.
- 4. Accessories: Provide clips, flashings, sealants, gaskets, and similar items.
- G. Flashing and Trim: Form from 0.022-inch nominal-thickness, zinc-coated (galvanized) steel sheet prepainted with coil coating. Provide flashing and trim as required to seal against weather and to provide finished appearance. Finish flashing and trim same as adjacent roof or wall panels.
- H. Miscellaneous Materials:
  - 1. Grout: ASTM C 1107, factory-packaged, nonmetallic grout, noncorrosive, and nonstaining.

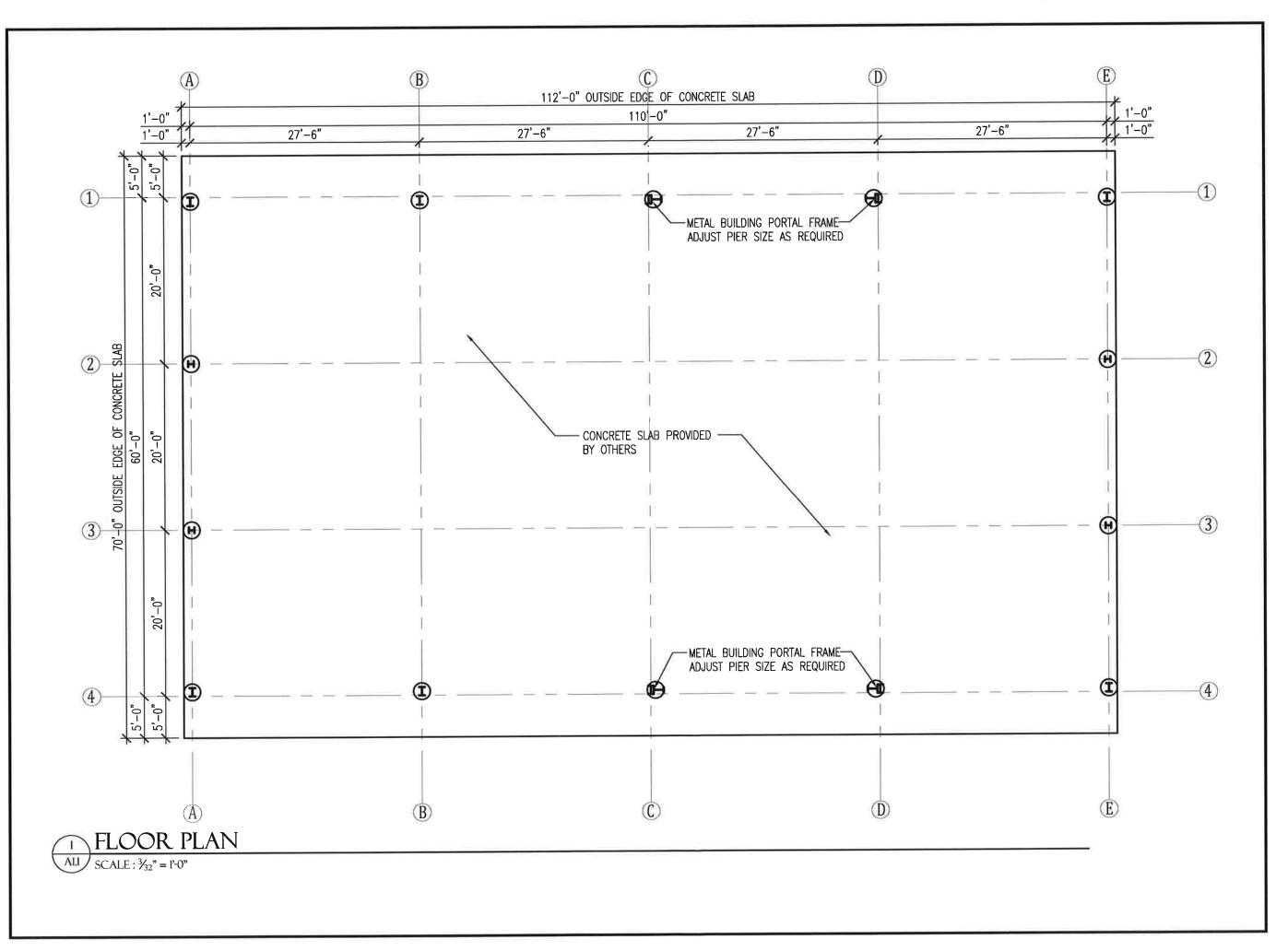
### **PART 3 - EXECUTION**

### 3.1 ERECTION

- A. Setting Base and Bearing Plates: Clean concrete and masonry of bond-reducing materials and roughen surfaces before setting plates. Clean bottom surface of plates.
  - 1. Set plates for structural members on wedges, shims, or setting nuts.
  - 2. Tighten anchor rods after supported members have been positioned and plumbed.
  - 3. Pack grout solidly between bearing surfaces and plates so no voids remain. Neatly finish exposed surfaces; protect grout and allow to cure.
- B. Erect framing true to line, level, plumb, rigid, and secure. Comply with AISC specifications referenced in this Section.
  - 1. Make field connections for primary framing using high-strength bolts installed according to RCSC's "Specification for Structural Joints Using ASTM A 325 or A 490 Bolts," snug tightened or pretensioned.
  - 2. Fasten secondary framing to primary framing using clips and non-highstrength bolts. Hold rigidly to a straight line by sag rods.

- 3. Install purlins, girts and accessories plumb, square, and true to line; securely fasten to supporting construction.
- 4. Bracing: Install bracing in roof and sidewalls where indicated on erection drawings.
- C. Roof Panel Installation: Provide roof panels of full length from eave to ridge when possible.
  - 1. Install screws with power tools having controlled torque to compress neoprene washer without damage to washer, screw threads, or panels. Install screws in predrilled holes.
  - 2. Use aluminum or stainless-steel fasteners for exterior and galvanized fasteners for interior.
  - 3. Locate panel splices over, but not attached to, structural supports; stagger panel splices.
  - 4. Standing-Seam Roof Panels: Fasten to purlins with concealed clips at each standing-seam joint. Install clips over top of insulation. Crimp standing seams with manufacturer-approved motorized seamer tool. Rigidly fasten eave end of metal roof panels and allow ridge end free movement due to thermal expansion and contraction.

**END OF SECTION 13 34 19** 





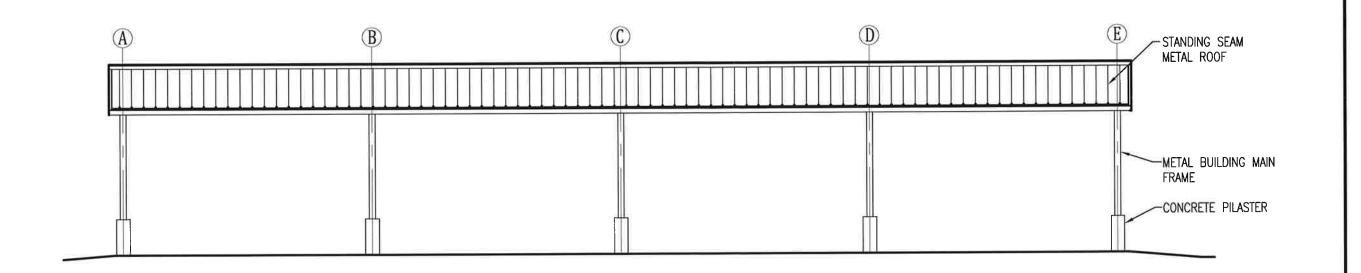
# DISTRICT 5 HEADQUARTERS EQUIPMENT STORAGE BUILDING Batesville, Arkansas Independence County

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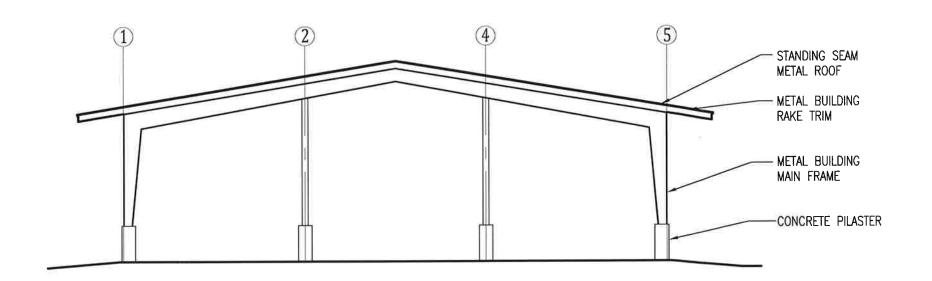
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3 OF 5



REAR ELEVATION SIM.





2 LEFT ELEVATION RIGHT ELEVATION SIM.

SCALE: 3/32" = 1'-0"



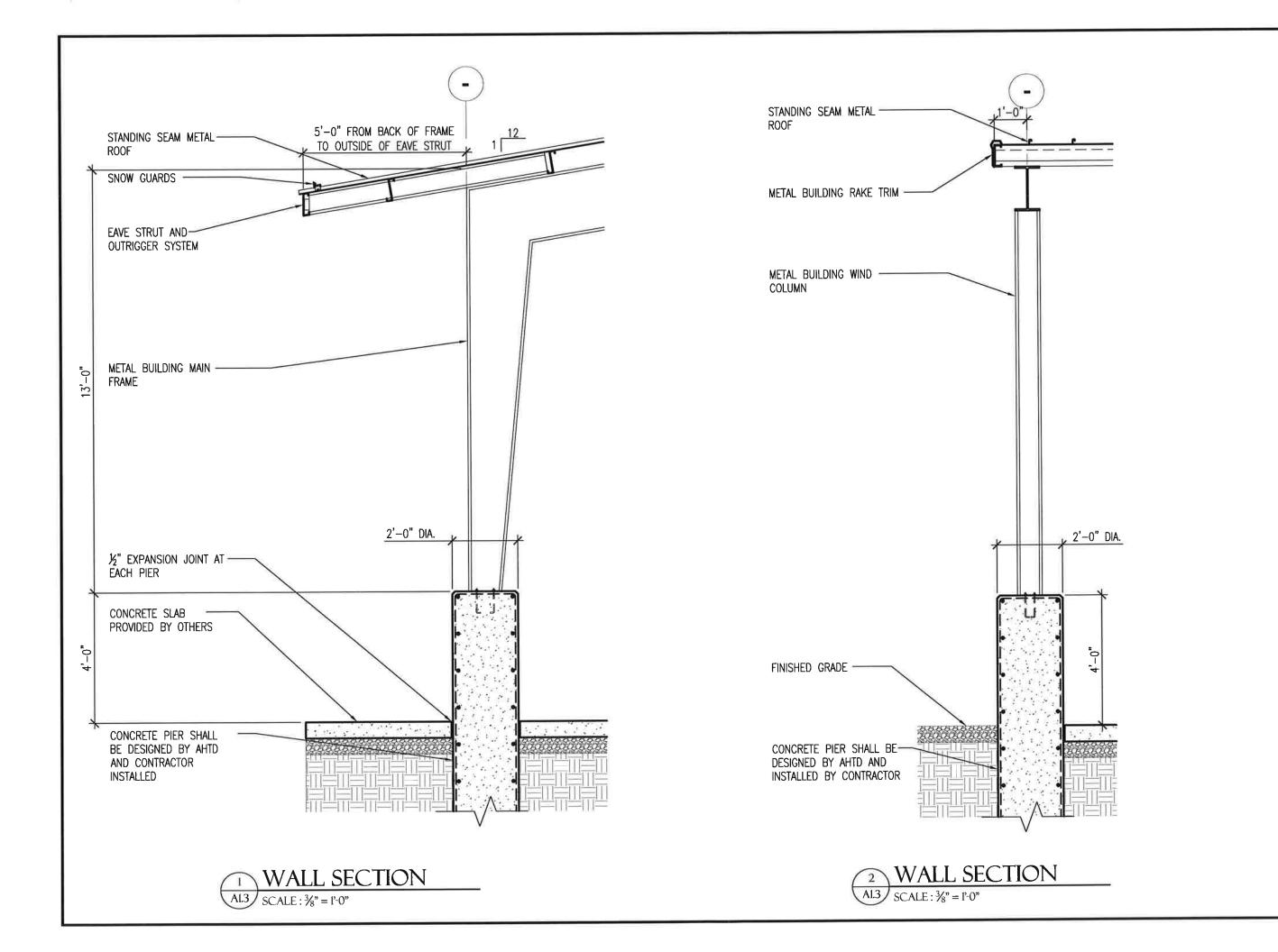
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# DISTRICT 5 HEADQUARTERS EQUIPMENT STORAGE BUILDING Batesville, Arkansas Independence County

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