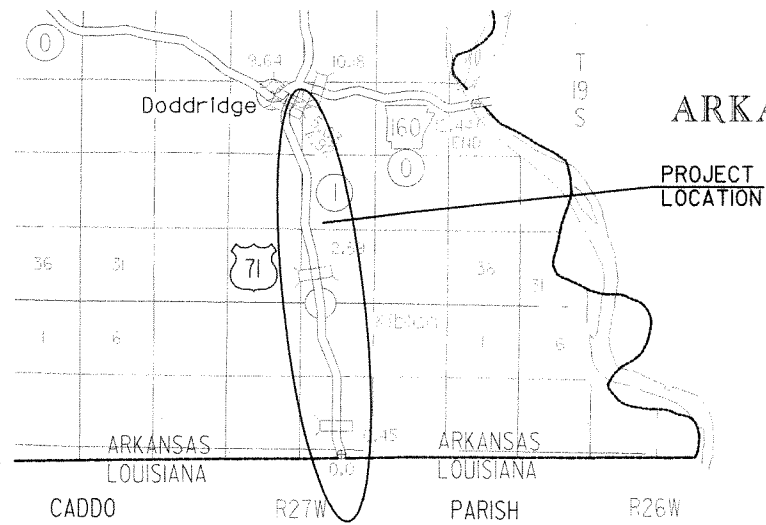


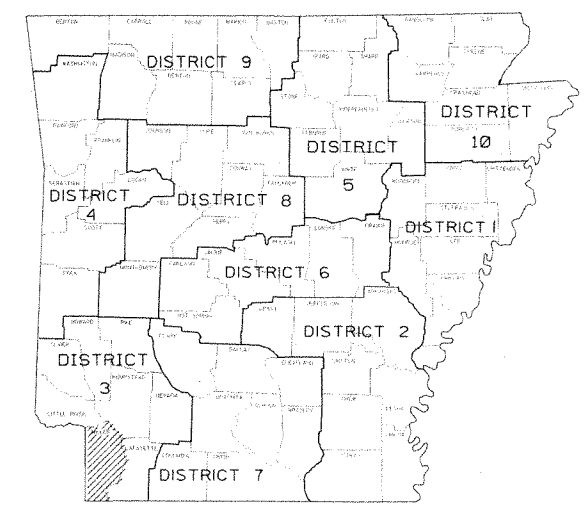
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. PROJ. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		1	85
				JOB NO.		030355		
				LA LINE - DODDRIDGE (MAJOR STRS.) (F)				



VICINITY MAP

"A FULLY CONTROLLED ACCESS FACILITY"
 ARKANSAS STATE HIGHWAY AND TRANSPORTATION DEPARTMENT

CONSTRUCTION PLANS
 LA LINE - DODDRIDGE
 (MAJOR STRS.) (F)
 MILLER COUNTY
 ROUTE 71 SECTION 1
 F.A.P. NH-0046 (47)
 JOB 030355



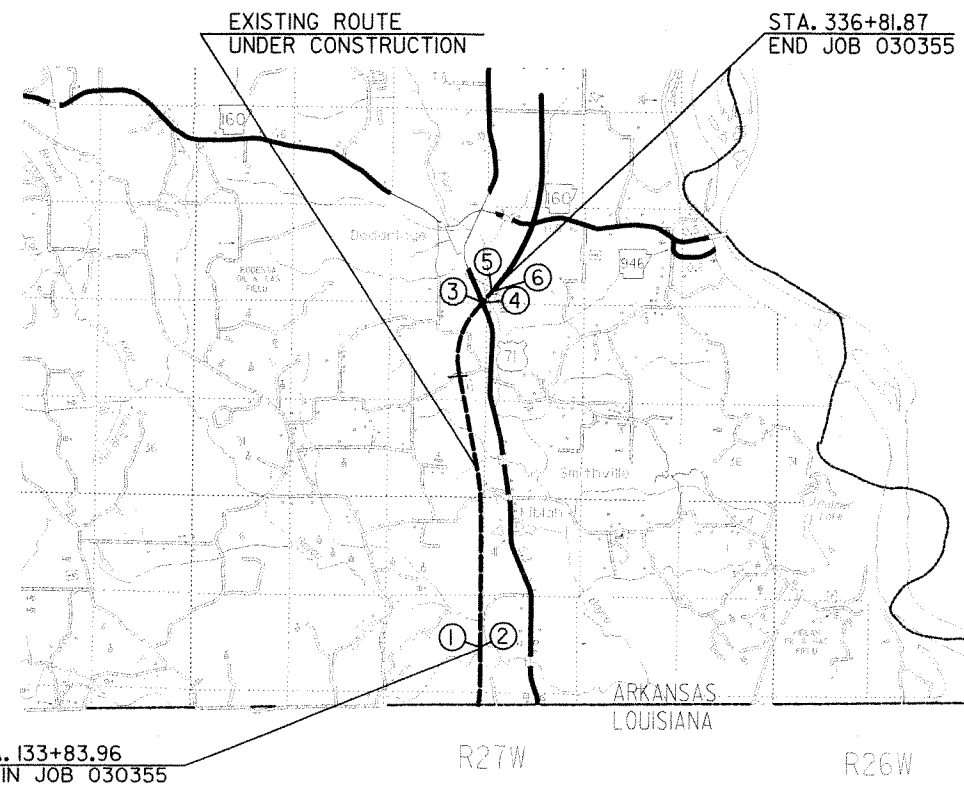
ARK. HWY. DIST. NO. 5

BRIDGE STRUCTURES

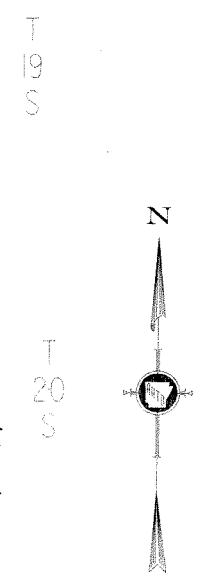
- ① STA. 134+11.97 BRIDGE END
 BRIDGE NO. 712(A)
 375'-0" CONTINUOUS PRESTRESSED
 TYPE III CONCRETE BEAM
 40' CLEAR ROADWAY WIDTH
 35° LT. FORWARD SKEW
 377' - 7 3/4" BRIDGE LENGTH
 STA. 137+89.62 BRIDGE END
- ② STA. 133+55.95 BRIDGE END
 BRIDGE NO. 712(B)
 375'-0" CONTINUOUS PRESTRESSED
 TYPE III CONCRETE BEAM
 40' CLEAR ROADWAY WIDTH
 35° LT. FORWARD SKEW
 377' - 7 3/4" BRIDGE LENGTH
 STA. 137+33.59 BRIDGE END
- ③ STA. 327+48.41 BRIDGE END
 BRIDGE NO. 712(A)
 283'-0" CONTINUOUS PRESTRESSED
 BT-72 CONCRETE GIRDER
 40' CLEAR ROADWAY WIDTH
 27° LT. FORWARD SKEW
 285' - 5 1/8" BRIDGE LENGTH
 STA. 330+33.85 BRIDGE END
- ④ STA. 327+08.04 BRIDGE END
 BRIDGE NO. 712(B)
 283'-0" CONTINUOUS PRESTRESSED
 BT-72 CONCRETE GIRDER
 40' CLEAR ROADWAY WIDTH
 27° LT. FORWARD SKEW
 285' - 5 1/8" BRIDGE LENGTH
 STA. 329+93.48 BRIDGE END
- ⑤ STA. 332+95.69 BRIDGE END
 BRIDGE NO. 7125(A)
 400'-0" CONTINUOUS PRESTRESSED
 TYPE IV CONCRETE BEAM
 40' CLEAR ROADWAY WIDTH
 22° LT. FORWARD SKEW
 402' - 4" BRIDGE LENGTH
 STA. 336+98.03 BRIDGE END
- ⑥ STA. 332+63.37 BRIDGE END
 BRIDGE NO. 7125(B)
 400'-0" CONTINUOUS PRESTRESSED
 TYPE IV CONCRETE BEAM
 40' CLEAR ROADWAY WIDTH
 22° LT. FORWARD SKEW
 402' - 4" BRIDGE LENGTH
 STA. 336+65.71 BRIDGE END

EXCEPTIONS TO JOB 030355

STA. 137+61.61 BEGIN EXCEPTION
 STA. 327+28.23 END EXCEPTION
 STA. 330+13.67 BEGIN EXCEPTION
 STA. 332+79.53 END EXCEPTION



STA. 133+83.96
 BEGIN JOB 030355



DESIGN TRAFFIC DATA

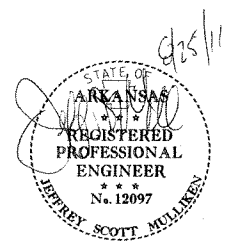
DESIGN YEAR	2030
2010 ADT	4,700
2030 ADT	14,200
2030 DHV	1,562
DIRECTIONAL DISTRIBUTION	60%
TRUCKS	3%
DESIGN SPEED	70 MPH

NO EQUATIONS

BEGIN JOB	MID-POINT OF PROJECT	END JOB
LAT. = 33°03' 22" N	LAT. = 33°03' 22" N	LAT. = 33°04' 56" N
LONG. = 93°59' 06" W	LONG. = 93°54' 06" W	LONG. = 93°53' 52" W

	LENGTH COMPUTED ALONG C MEDIAN
GROSS LENGTH OF PROJECT	20,297.91 FEET OR 3.844 MILES
NET LENGTH OF ROADWAY	0.00 FEET OR 0.000 MILES
NET LENGTH OF BRIDGES	1,065.43 FEET OR 0.202 MILES
NET LENGTH OF PROJECT	1,065.43 FEET OR 0.202 MILES

P.E. JOB R30079
 NON-PARTICIPATING



...AR030355_TITLE.dgn
 B/25/2011
 mbrueland

INDEX OF SHEETS

SHEET NUMBER	TITLE	BRIDGE NUMBER	DRAWING NO.	DATE
1	Title Sheet			
2	Index of Sheets			
3	Governing Specifications and General Notes			
4	Maintenance of Traffic			
5	Quantities			
6	Schedule Of Bridge Quantities	A&B7121, A&B7124, A&B7125	49556	
7	Summary of Quantities and Revisions	A&B7121, A&B7124, A&B7125	49557	
8 - 13	Survey Control Details			
14 - 17	Plan and Profiles (For Information Only)			
18	Details of Channel Improvements for Bridge over West Fork Kelly Bayou (For Information Only)	A&B7121	49558	
19	Bridge A - Layout of Bridge over West Fork Kelly Bayou	A7121	49559	
20	Bridge B - Layout of Bridge over West Fork Kelly Bayou	B7121	49560	
21	General Notes - Bridge over West Fork Kelly Bayou	A&B7121	49561	
22	Details of End Bents - Sheet 1 of 3	A&B7121	49562	
23	Details of End Bents - Sheet 2 of 3	A&B7121	49563	
24	Details of End Bents - Sheet 3 of 3	A&B7121	49564	
25	Bridge A - Details of Intermediate Bents No. 2 - 5	A7121	49565	
26	Bridge B - Details of Intermediate Bents No. 2 - 5	B7121	49566	
27	Details of 24" Square Prestressed Concrete Pile	A&B7121	49567	
28	Details of 375' Continuous Prestressed Concrete Beam Unit - Sheet 1 of 5	A&B7121	49568	
29	Details of 375' Continuous Prestressed Concrete Beam Unit - Sheet 2 of 5	A&B7121	49569	
30	Details of 375' Continuous Prestressed Concrete Beam Unit - Sheet 3 of 5	A&B7121	49570	
31	Details of 375' Continuous Prestressed Concrete Beam Unit - Sheet 4 of 5	A&B7121	49571	
32	Details of 375' Continuous Prestressed Concrete Beam Unit - Sheet 5 of 5	A&B7121	49572	
33	Details of Armored Joint with Neoprene Strip Seal	A&B7121	49573	
34	Details of Elastomeric Bearings	A&B7121	49574	
35	Details of Type Special 1 Approach Gutter - Sheet 1 of 2 (For Information Only)	A&B7121	49575	
36	Details of Type Special 1 Approach Gutter - Sheet 2 of 2 (For Information Only)	A&B7121	49576	
37	Details of Type Special 1 Approach Slab (For Information Only)	A&B7121	49577	
38	Bridge A - Layout of Bridge over U.S. Route 71 Existing	A7124	49625	
39	Bridge B - Layout of Bridge over U.S. Route 71 Existing	B7124	49626	
40	Details of End Bents - Sheet 1 of 3	A&B7124	49627	
41	Details of End Bents - Sheet 2 of 3	A&B7124	49628	
42	Details of End Bents - Sheet 3 of 3	A&B7124	49629	
43	Bridge A - Details of Intermediate Bents No. 2 and 3	A7124	49630	
44	Bridge B - Details of Intermediate Bents No. 2 and 3	B7124	49631	
45	Details of Intermediate Bents	A&B7124	49632	
46	Details of 283' Continuous Prestressed Concrete Girder Unit - Sheet 1 of 6	A&B7124	49633	
47	Details of 283' Continuous Prestressed Concrete Girder Unit - Sheet 2 of 6	A&B7124	49634	
48	Details of 283' Continuous Prestressed Concrete Girder Unit - Sheet 3 of 6	A&B7124	49635	
49	Details of 283' Continuous Prestressed Concrete Girder Unit - Sheet 4 of 6	A&B7124	49636	
50	Details of 283' Continuous Prestressed Concrete Girder Unit - Sheet 5 of 6	A&B7124	49637	
51	Details of 283' Continuous Prestressed Concrete Girder Unit - Sheet 6 of 6	A&B7124	49638	
52	Girder Protective Assembly	A&B7124	49639	
53	Details of Armored Joint with Neoprene Strip Seal	A&B7124	49640	
54	Details of Elastomeric Bearings	A&B7124	49641	
55	Details of Type Special 4 Approach Gutter - Sheet 1 of 2 (For Information Only)	A&B7124	49642	
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57	Details of Type Special 2 Approach Slab (For Information Only)	A&B7124	49644	
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62	Details of End Bents - Sheet 2 of 3	A&B7125	49649	
63	Details of End Bents - Sheet 3 of 3	A&B7125	49650	
64	Bridge A - Details of Intermediate Bents No. 2 - 4	A7125	49651	
65	Bridge B - Details of Intermediate Bents No. 2 - 4	B7125	49652	
66	Details of Intermediate Bents	A&B7125	49653	
67	Details of 400' Continuous Prestressed Concrete Beam Unit - Sheet 1 of 5	A&B7125	49654	
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69	Details of 400' Continuous Prestressed Concrete Beam Unit - Sheet 3 of 5	A&B7125	49656	
70	Details of 400' Continuous Prestressed Concrete Beam Unit - Sheet 4 of 5	A&B7125	49657	
71	Details of 400' Continuous Prestressed Concrete Beam Unit - Sheet 5 of 5	A&B7125	49658	
72	Details of Armored Joint with Neoprene Strip Seal	A&B7125	49659	
73	Details of Elastomeric Bearings	A&B7125	49660	
74	Details of Type Special 5 Approach Gutter - Sheet 1 of 2 (For Information Only)	A&B7125	49661	
75	Details of Type Special 5 Approach Gutter - Sheet 2 of 2 (For Information Only)	A&B7125	49662	
76	Details of Type Special 3 Approach Slab (For Information Only)	A&B7125	49662A	
77	Embankment Construction and Backfill at Bridge Ends			
78	Details for Dumped Riprap and Filter Blanket and Details for Computing Excavation for Structures			4/10/2003
79	Details of Standard Concrete Piles			1891F
80	Details of Standard Type D Bridge Name Plates			2383
81	Details of Permissible Type Permanent Steel Bridge Deck Forms for Steel & Concrete Girder Spans			2387
82	Details of Concrete Riprap and Misc. Details of Steel Piling			9/8/2011
83	Standard Traffic Controls for Highway Construction			14991
84	Standard Traffic Controls for Highway Construction			14995A
85	Standard Traffic Controls for Highway Construction			TC-1
				TC-2
				TC-3
				10/15/2009

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		2	85
				JOB NO.	030355			
(2) INDEX OF SHEETS								



DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		3	85
				JOB NO.	030355			
(2) GOVERN. SPECS. AND GENERAL NOTES								

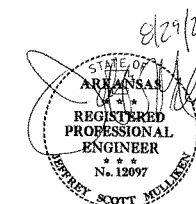
GOVERNING SPECIFICATIONS

ARKANSAS STATE HIGHWAY COMMISSION STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION, EDITION 2003, AND THE FOLLOWING SPECIAL PROVISIONS AND SUPPLEMENTAL SPECIFICATIONS:

NUMBER	TITLE
ERRATA	ERRATA FOR THE BOOK OF STANDARD SPECIFICATIONS
FHWA - 1273	FHWA-1273 REVISIONS
FHWA - 1273	REQUIRED CONTRACT PROVISIONS FEDERAL-AID CONSTRUCTION CONTRACTS
FHWA - 1273	SUPPLEMENT - EQUAL EMPLOYMENT OPPORTUNITY - NOTICE TO CONTRACTORS
FHWA - 1273	SUPPLEMENT - SPECIFIC EQUAL EMPLOYMENT OPPORTUNITY RESPONSIBILITIES (23 U.S.C. 140)
FHWA - 1273	SUPPLEMENT - EQUAL EMPLOYMENT OPPORTUNITY - GOALS AND TIMETABLES
FHWA - 1273	SUPPLEMENT - EQUAL EMPLOYMENT OPPORTUNITY - FEDERAL STANDARDS
FHWA - 1273	SUPPLEMENT - TRAINING PROGRAM - JOB 030355
FHWA - 1273	SUPPLEMENT - POSTERS AND NOTICES REQUIRED FOR FEDERAL - AID PROJECTS
FHWA - 1273	SUPPLEMENT - WAGE RATE DETERMINATION
100 -2	MANUAL FOR ASSESSING SAFETY HARDWARE (MASH)
103 -1	DETERMINATION OF DBE PARTICIPATION
105 -1	CONSTRUCTION CONTROL MARKINGS
105 -2	EQUIPMENT AND MATERIAL STORAGE ON BRIDGE STRUCTURES
107 -1	WORKER VISIBILITY
108 -1	LIQUIDATED DAMAGES
603-1	MAINTENANCE OF TRAFFIC
604-1	RETROREFLECTIVE SHEETING FOR TRAFFIC CONTROL DEVICES IN CONSTRUCTION ZONES
JOB 030355	ARMORED JOINT WITH NEOPRENE STRIP SEAL
JOB 030355	BROADBAND INTERNET SERVICE FOR FIELD OFFICE
JOB 030355	CONSTRUCTION IN SPECIAL FLOOD HAZARD AREAS
JOB 030355	COORDINATION OF WORK
JOB 030355	GOALS FOR DISADVANTAGED BUSINESS ENTERPRISE PARTICIPATION
JOB 030355	INTERNET BIDDING
JOB 030355	PARTNERING REQUIREMENTS
JOB 030355	PRESTRESSED CONCRETE BULB-TEE GIRDERS
JOB 030355	SECTION 404 INDIVIDUAL PERMIT REQUIREMENTS
JOB 030355	SPECIAL SAFETY REQUIREMENTS FOR BRIDGES
JOB 030355	UTILITY ADJUSTMENTS
JOB 030355	VALUE ENGINEERING

GENERAL NOTES

1. GRADE LINE DENOTES FINISHED GRADE WHERE SHOWN ON PLANS.
2. ALL PIPE LINES, POWER, TELEPHONE AND TELEGRAPH LINES TO BE MOVED OR LOWERED BY THE RESPECTIVE OWNERS AS PER AGREEMENT WITH SUCH OWNERS.
3. ANY EQUIPMENT OR APPURTENANCE THAT INTERFERES WITH THE PROPOSED CONSTRUCTION AND WHICH MAY BE THE PROPERTY OF UTILITY SERVICE ORGANIZATIONS SHALL BE MOVED BY THE OWNER UNLESS OTHERWISE PROVIDED.
4. THE CONTRACTOR SHALL BE RESPONSIBLE FOR MAINTAINING U.S. MAILBOXES WITHIN THE PROJECT LIMITS IN SUCH A MANNER THAT THE PUBLIC MAY RECEIVE CONTINUED MAIL SERVICE. PAYMENT WILL BE CONSIDERED INCLUDED IN THE PRICE BID FOR THE VARIOUS BID ITEMS.
5. ALL LAND MONUMENTS LOCATED WITHIN THE CONSTRUCTION AREA SHALL BE PROTECTED IN ACCORDANCE WITH SECTION 107.12 OF THE STANDARD SPECIFICATIONS.
6. ALL TREES THAT DO NOT DIRECTLY INTERFERE WITH THE PROPOSED CONSTRUCTION SHALL BE SPARED AS DIRECTED BY THE ENGINEER. CARE AND DISCRETION SHALL BE USED TO INSURE THAT ALL TREES NOT TO BE REMOVED SHALL BE HARMED AS LITTLE AS POSSIBLE DURING THE CONSTRUCTION OPERATIONS.



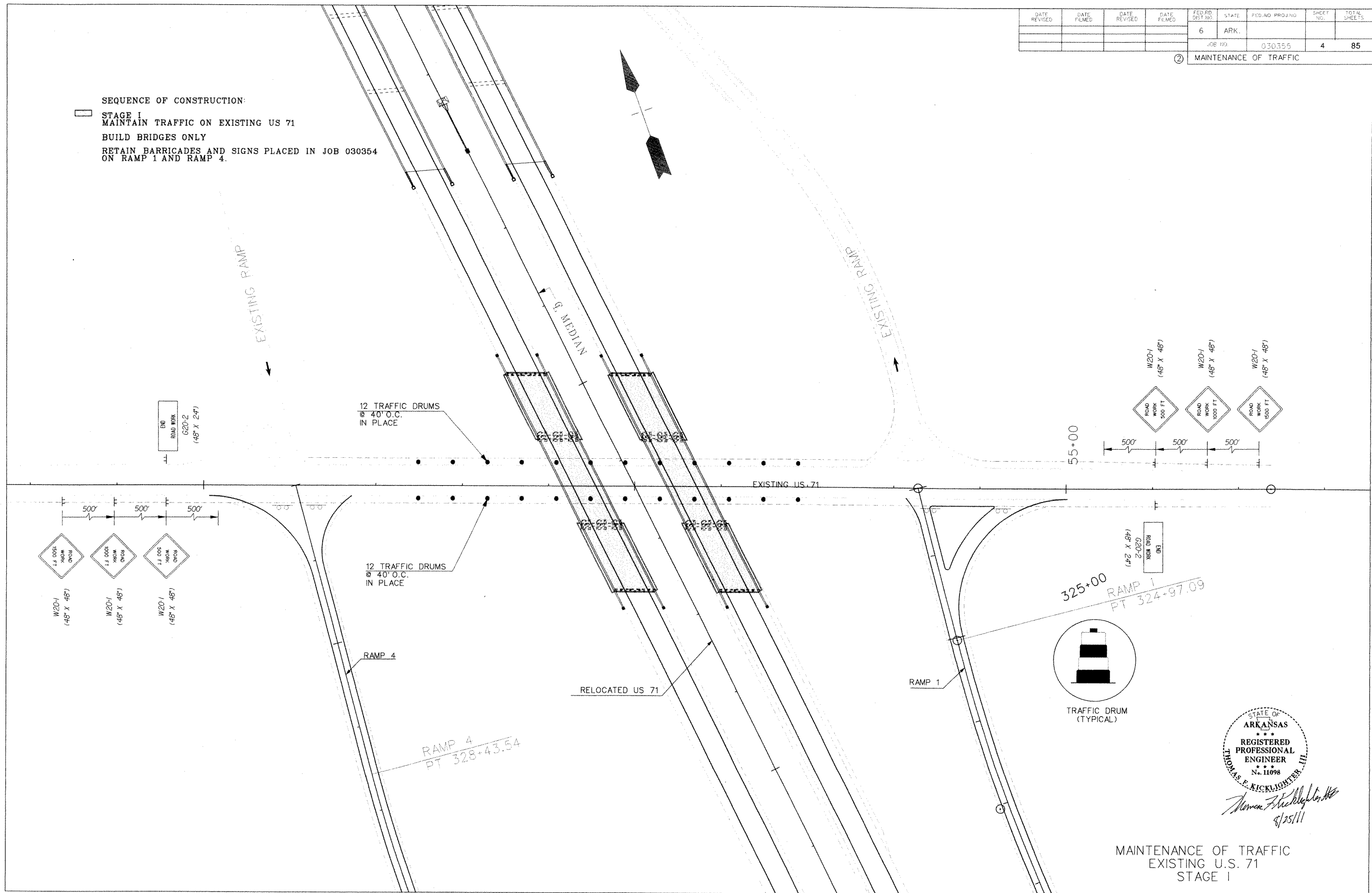
GOVERNING SPECIFICATIONS AND GENERAL NOTES

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
						030355	4	85

② MAINTENANCE OF TRAFFIC

SEQUENCE OF CONSTRUCTION:

- STAGE I
- MAINTAIN TRAFFIC ON EXISTING US 71
- BUILD BRIDGES ONLY
- RETAIN BARRICADES AND SIGNS PLACED IN JOB 030354 ON RAMP 1 AND RAMP 4.



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MAINTENANCE OF TRAFFIC
 EXISTING U.S. 71
 STAGE I

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS	
				6	ARK.				
				JOB NO.	030355		5	85	
								2	QUANTITIES

TRAFFIC CONTROL SIGNS AND DEVICES

SIGN NUMBER	DESCRIPTION	SIGN SIZE	EXIST. 71 STAGE I	TOTAL QUANTITY REQUIRED	TOTAL SIGNS REQUIRED (SQ. FT.)
W20-1	ROAD WORK 500 FT	48"X48"	2	2	32
W20-1	ROAD WORK 1000 FT	48"X48"	2	2	32
W20-1	ROAD WORK 1500 FT	48"X48"	2	2	32
G20-2	END ROAD WORK	48"X24"	2	2	16
				TOTAL	112
					UNITS EACH
	TRAFFIC DRUMS		24	24	



Thomas F. Kicklighter, III
8/25/11

QUANTITIES

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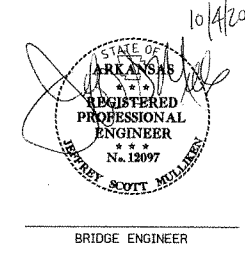
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
9/28/2011				6	ARK.		6	85
				JOB NO.	030355			
				A&B712, A&B714 & A&B7125 QUANTITIES				49556

SCHEDULE OF BRIDGE QUANTITIES

BRIDGE NO.	CODE NO.	NAME PLATE TITLE	UNIT OF STRUCTURE	ITEM NUMBER		801	802	802	802	802	SP & 802	803	804	804	805	805	805	805	805	807	808	SP JOB 030355	812	816	816	816	
				ITEM	UNCLASSIFIED EXCAVATION FOR STRUCTURES-BRIDGE	CLASS S CONCRETE-BRIDGE	CLASS S (AE) CONCRETE-BRIDGE	PRESTRESSED CONCRETE BEAMS (TYPE III)	PRESTRESSED CONCRETE BEAMS (TYPE IV)	PRESTRESSED CONCRETE GIRDERS (TYPE BT-72)	CLASS 1 PROTECTIVE SURFACE TREATMENT	REINFORCING STEEL-BRIDGE (GRADE 60)	EPOXY COATED REINFORCING STEEL (GRADE 60)	CONCRETE PILING (16" SQUARE)	TEST PILE (16" SQUARE)	CONCRETE PILING (24" SQUARE)	TEST PILE (24" SQUARE)	PREBORING	STRUCTURAL STEEL IN BEAM SPANS (M270, GR. 50W)	ELASTOMERIC BEARINGS	ARMORED JOINT WITH NEOPRENE STRIP SEAL	BRIDGE NAME PLATE (TYPE D)	CONCRETE RIPRAP	DUMPED RIPRAP	FILTER BLANKET		
					CUBIC YARD	CUBIC YARD	CUBIC YARD	LINEAR FOOT	LINEAR FOOT	LINEAR FOOT	GALLON	POUND	POUND	LINEAR FOOT	LINEAR FOOT	LINEAR FOOT	LINEAR FOOT	LINEAR FOOT	POUND	CUBIC INCH	LINEAR FOOT	EACH	CUBIC YARD	CUBIC YARD	SQUARE YARD		
A7121	X081	West Fork Kelly Bayou	END BENT NO'S 1 AND 6	145	113.70							0.7	12,100		652	90			2,070			1					
			INTERMEDIATE BENT NO'S 2 THRU 5		130.90											1,176	188	960									
			375' CONT. PREST. CONCRETE BEAM UNIT							1,848.90		40.6	20,230	135,450							3,950	18,260.0	102				
			TOTALS FOR BRIDGE NO. A7121	145	244.60					1,848.90		41.3	45,870	135,450	652	90	1,176	188	960	6,020	18,260.0	102	1				
B7121	X081	West Fork Kelly Bayou	END BENT NO'S 1 AND 6	151	113.70							0.7	12,100		540	76			2,070			1					
			INTERMEDIATE BENT NO'S 2 THRU 5		130.90											1,176	188	960									
			375' CONT. PREST. CONCRETE BEAM UNIT							1,848.90		40.6	20,230	135,450							3,950	18,260.0	102				
			TOTALS FOR BRIDGE NO. B7121	151	244.60					1,848.90		41.3	45,870	135,450	540	76	1,176	188	960	6,020	18,260.0	102	1				
A7124	X281	U.S. RTE 71 EXISTING	END BENT NO'S 1 AND 4	182	129.90							0.9	14,790		970	75			1,920			1	155				
			INTERMEDIATE BENT NO'S 2 AND 3	480	198.30											988	48										
			283' CONT. PREST. CONCRETE GIRDER UNIT							1,399.40	30.7	21,300	82,490								4,410	11,830.0	94				
			TOTALS FOR BRIDGE NO. A7124	662	328.20					1,399.40	31.6	63,330	82,490	1,958	123						6,330	11,830.0	94	1	155		
B7124	X281	U.S. RTE 71 EXISTING	END BENT NO'S 1 AND 4	175	129.90							0.9	14,790		1,170	125			1,920			1	155				
			INTERMEDIATE BENT NO'S 2 AND 3	480	191.40											1,196	56										
			283' CONT. PREST. CONCRETE GIRDER UNIT							1,399.40	30.7	21,300	82,490								4,410	11,830.0	94				
			TOTALS FOR BRIDGE NO. B7124	655	321.30					1,399.40	31.6	62,220	82,490	2,366	181						6,330	11,830.0	94	1	155		
A7125	X081	East Fork Kelly Bayou	END BENT NO'S 1 AND 4	189	106.30							0.7	11,590		1,228	120			1,840			1		295	725		
			INTERMEDIATE BENT NO'S 2 AND 3	495	305.90											1,794	84			810							
			400' CONT. PREST. CONCRETE BEAM UNIT							2,376.00	43.4	18,870	133,030								3,570	19,440.0	91				
			TOTALS FOR BRIDGE NO. A7125	684	412.20					2,376.00	44.1	69,010	133,030	3,022	204					810	5,410	19,440.0	91	1	295	725	
B7125	X081	East Fork Kelly Bayou	END BENT NO'S 1 AND 4	189	106.30							0.7	11,590		1,248	122			1,840			1		295	725		
			INTERMEDIATE BENT NO'S 2 AND 3	495	304.50											1,716	81			810							
			400' CONT. PREST. CONCRETE BEAM UNIT							2,376.00	43.4	18,870	133,030								3,570	19,440.0	91				
			TOTALS FOR BRIDGE NO. B7125	684	410.80					2,376.00	44.1	69,010	133,030	2,964	203					810	5,410	19,440.0	91	1	295	725	
TOTAL FOR JOB 030355				2,981	1,961.70			3,697.80	4,752.00	2,798.80	234.0	355,310	701,940	11,502	877	2,352	376	3,540	35,520	99,060.0	574	6	310	590	1,450		

- ① A girder protective assembly shall be installed on the traffic approach side of the concrete girders over traffic of Bridge Nos. A&B7124. See details on Dwg. No. 49639.
- ② 24" Sq. Piling shall have 800 psi minimum prestress, see Dwg. No. 49567.
- ③ Quantities shown for Dumped Riprap and Filter Blanket are for End Bent Only, Bridges A&B 7125.

Removed Approach Slabs and Approach Gutters Concrete Quantities MWB 9/28/2011



SCHEDULE OF BRIDGE QUANTITIES
LA LINE - DODDRIDGE (MAJOR STRS.) (F)
MILLER COUNTY
 ROUTE 71 SEC. 1
ARKANSAS STATE HIGHWAY COMMISSION
 LITTLE ROCK, ARK.
 DRAWN BY: MAD/MWB DATE: 1-08 FILENAME: J:\Fproj_0303055\9030355.dwg
 CHECKED BY: MWB DATE: 1-08 SCALE: NONE
 DESIGNED BY: DATE: BRIDGE NO. A&B712, A&B714 & A&B7125 DRAWING NO. 49556

PLANS PREPARED BY THE LPA GROUP INCORPORATED TRANSPORTATION CONSULTANTS
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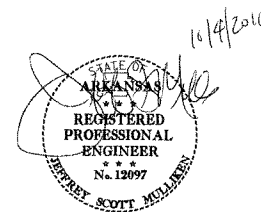
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
9/28/2011				6	ARK.		7	85
				JOB NO.		030355		

② SUMMARY OF QUANTITIES AND REVISIONS 49557

SUMMARY OF QUANTITIES			
ITEM NUMBER	ITEM	QUANTITY	UNIT
601	MOBILIZATION	1.00	LUMP SUM
SP & 602	FURNISHING FIELD OFFICE	1	EACH
SS & 603	MAINTENANCE OF TRAFFIC	1.00	LUMP SUM
SS & 604	SIGNS	112	SQ. FT.
SS & 604	TRAFFIC DRUMS	24	EACH
STRUCTURES OVER 20' SPAN			
636	BRIDGE CONSTRUCTION CONTROL	1.00	LUMP SUM
801	UNCLASSIFIED EXCAVATION FOR STRUCTURES - BRIDGE	2981	CU. YD.
802	CLASS S CONCRETE - BRIDGE	1961.70	CU. YD.
802	CLASS S (AE) CONCRETE - BRIDGE	4,592.60 3352.00△	CU. YD.
802	PRESTRESSED CONCRETE BEAMS (TYPE III)	3697.80	LIN. FT.
802	PRESTRESSED CONCRETE BEAMS (TYPE IV)	4752.00	LIN. FT.
SP & 802	PRESTRESSED CONCRETE GIRDERS (TYPE BT-72)	2798.80	LIN. FT.
803	CLASS 1 PROTECTIVE SURFACE TREATMENT	234.0	GAL.
804	REINFORCING STEEL - BRIDGE (GRADE 60)	355310	LB.
804	EPOXY COATED REINFORCING STEEL (GRADE 60)	701940	LB.
805	CONCRETE PILING (16" SQUARE)	11502	LIN. FT.
805	TEST PILE (16" SQUARE)	877	LIN. FT.
805	CONCRETE PILING (24" SQUARE)	2352	LIN. FT.
805	TEST PILE (24" SQUARE)	376	LIN. FT.
805	PREBORING	3540	LIN. FT.
807	STRUCTURAL STEEL IN BEAM SPANS (M270-GR 50W)	35520	LB.
808	ELASTOMETRIC BEARINGS	99060.0	CU. IN.
SP	ARMORED JOINT WITH NEOPRENE STRIP SEAL	574	LIN. FT.
812	BRIDGE NAME PLATE (TYPE D)	6	EACH
816	CONCRETE RIPRAP	310	CU. YD.
816	FILTER BLANKET	1450	SQ. YD.
816	DUMPED RIPRAP	590	CU. YD.

REVISIONS		
DATE	DESCRIPTION	PAGE NO. (S)
9/28/2011	Revised Class S (AE) Concrete - Bridge - Removed App. Slab and App. Gutter Concrete Quantities	6 AND 7

PLANS PREPARED BY
 THE LPA GROUP INCORPORATED
 TRANSPORTATION CONSULTANTS
 N:\struc\Arkansas\Final_0303055\0303055_DR_4A.dgn
 2:35:24 PM 10/11/2011



SURVEY CONTROL COORDINATES

Project Name: s030313s01
Date: 8/25/2011
Coordinate System: ARKANSAS STATE PLANE - NORTH ZONE BASED ON GPS CONTROL, PROJECTED TO GROUND.
Units: U.S. SURVEY FOOT

Table with columns: POINT NAME, NORTHING, EASTING, ELEVATION, FEATURE, POINT DESCRIPTION. Contains data for points 17 through 5029, including descriptions like '1/2" REBAR W/ 1 1/2" ALUM. CAP' and '8" SPIKE'.

Note - points labeled 5/8" REBAR W/ 2" ALUM. CAP are stamped Arkansas Hwy. & Transportation Department, Job 030313, PN #; points labeled 1/2" REBAR W/ 1 1/2" ALUM. CAP are stamped F&H ENGINEERS, AHTD 030313, PN #; others as indicated in the point description of the individual point.

SURVEY CONTROL NOTES:
USE CAP = 1.0 FOR STAKEOUT FOR THIS PROJECT.
A PROJECT CAP OF 0.999939551 HAS BEEN USED TO COMPUTE THE ABOVE GROUND COORDINATES.
THIS CAP IS INTENDED FOR USE WITHIN THE PROJECT LIMITS.
ALL DISTANCES ARE GROUND.
GRID DISTANCE = GROUND DISTANCE X CAP.
GRID COORDINATES ARE STORED UNDER FILE NAME: s030313g1.CTL
HORIZONTAL DATUM: NAD 83 (1987)
VERTICAL DATUM: NAVD 88 POSITIONAL ACCURACY THIRD ORDER, UNLESS SPECIFIED OTHERWISE AT A SPECIFIC POINT.

BASIS FOR BEARINGS:
ARKANSAS STATE PLANE GRID BEARINGS - 0302 - SOUTH ZONE
DETERMINED FROM GPS CONTROL POINTS: AHTD 460029 & 460029A, NGS 259 & SPRING AZ MK.
CONVERGENCE ANGLE: 1-03-36.6 LEFT AT PN:101
MID POINT LAT: 33-02-29. LONG: 093-54-05
GRID AZIMUTH = ASTRONOMICAL AZIMUTH - CONVERGENCE ANGLE.

SURVEY CONTROL DETAILS

CONSTRUCTION C.L.

Table with columns: DESCRIPTION, POINT, STATION, NORTHING, EASTING. Lists construction points for 'HORIZ. ALG. MAIN LANES'.

HORIZ. ALG. COUNTY ROAD 2

Table with columns: DESCRIPTION, POINT, STATION, NORTHING, EASTING. Lists construction points for 'HORIZ. ALG. COUNTY ROAD 2'.

HORIZ. ALG. COUNTY ROAD 4

Table with columns: DESCRIPTION, POINT, STATION, NORTHING, EASTING. Lists construction points for 'HORIZ. ALG. COUNTY ROAD 4'.

HORIZ. ALG. RAMP 1

Table with columns: DESCRIPTION, POINT, STATION, NORTHING, EASTING. Lists construction points for 'HORIZ. ALG. RAMP 1'.

HORIZ. ALG. RAMP 4

Table with columns: DESCRIPTION, POINT, STATION, NORTHING, EASTING. Lists construction points for 'HORIZ. ALG. RAMP 4'.

HORIZ. ALG. EXIST U.S. HWY. 71

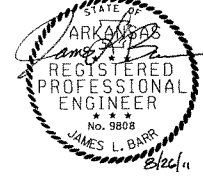
Table with columns: DESCRIPTION, POINT, STATION, NORTHING, EASTING. Lists construction points for 'HORIZ. ALG. EXIST U.S. HWY. 71'.

NOTE: STATIONING IS ALONG CENTERLINE MEDIAN FOR U.S. HWY. 71 RELOCATION.

BENCHMARK POINT LIST

Table with columns: POINT NAME, NORTHING, EASTING, ELEVATION, POINT DESCRIPTION. Lists benchmark points like 'SPRING 1960 AZIMUTH MARK' and 'SAHD ALUMINUM DISK (COMPUTED ELEVATION)'.

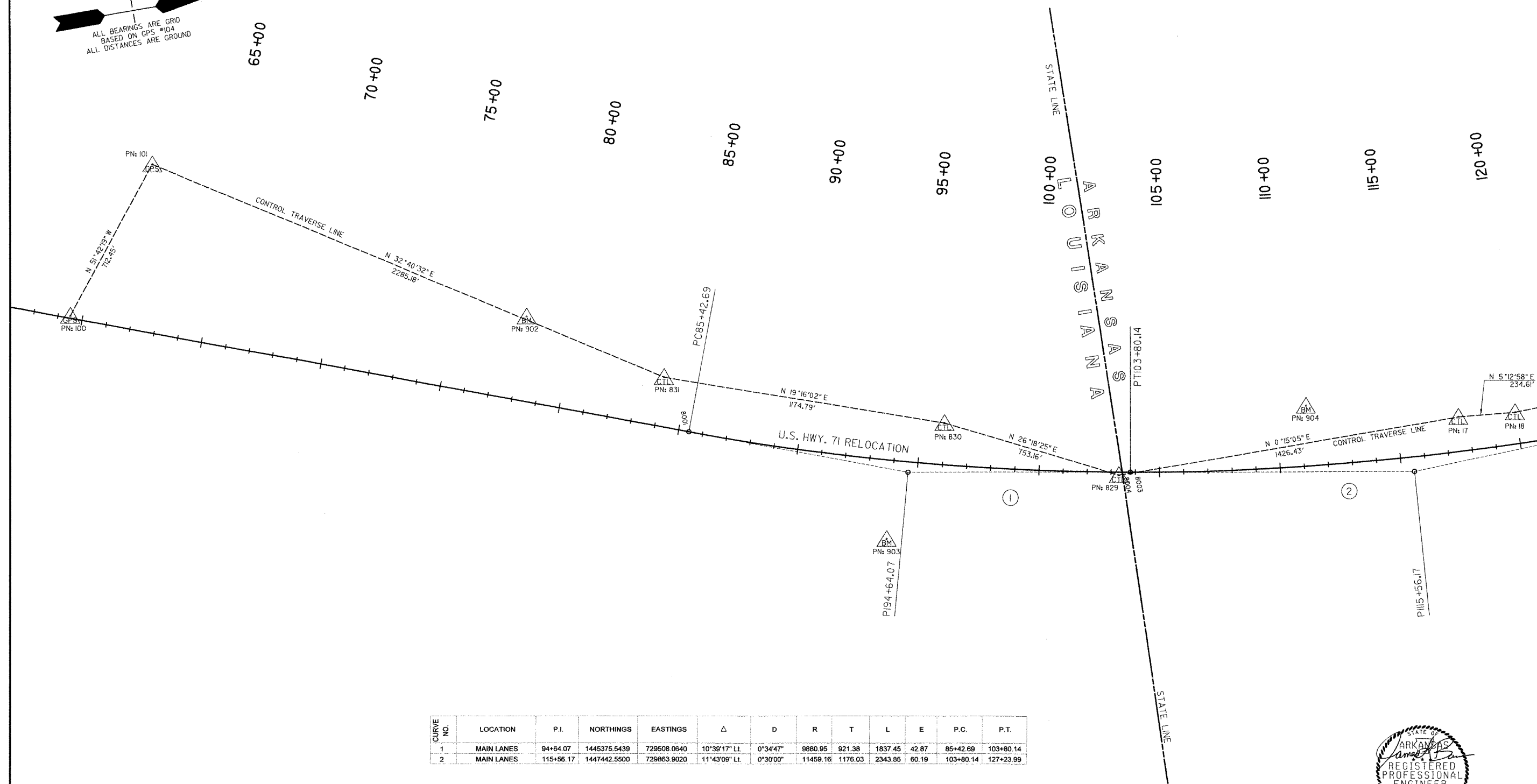
Table with columns: DATE REVISED, DATE FILMED, FED. RD. DIST. NO., STATE, FED. AID PROJ. NO., SHEET NO., TOTAL SHEETS. Includes project details for ARK. 030355, sheet 8 of 85.



DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
						JOB NO.	030355	9

2 SURVEY CONTROL DETAILS

ALL BEARINGS ARE GRID
BASED ON GPS #104
ALL DISTANCES ARE GROUND

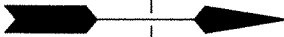


CURVE NO.	LOCATION	P.I.	NORTHINGS	EASTINGS	Δ	D	R	T	L	E	P.C.	P.T.
1	MAIN LANES	94+64.07	1445375.5439	729508.0640	10°39'17" LL	0°34'47"	9880.95	921.38	1837.45	42.87	85+42.69	103+80.14
2	MAIN LANES	115+56.17	1447442.5500	729863.9020	11°43'09" LL	0°30'00"	11459.16	1176.03	2343.85	60.19	103+80.14	127+23.99

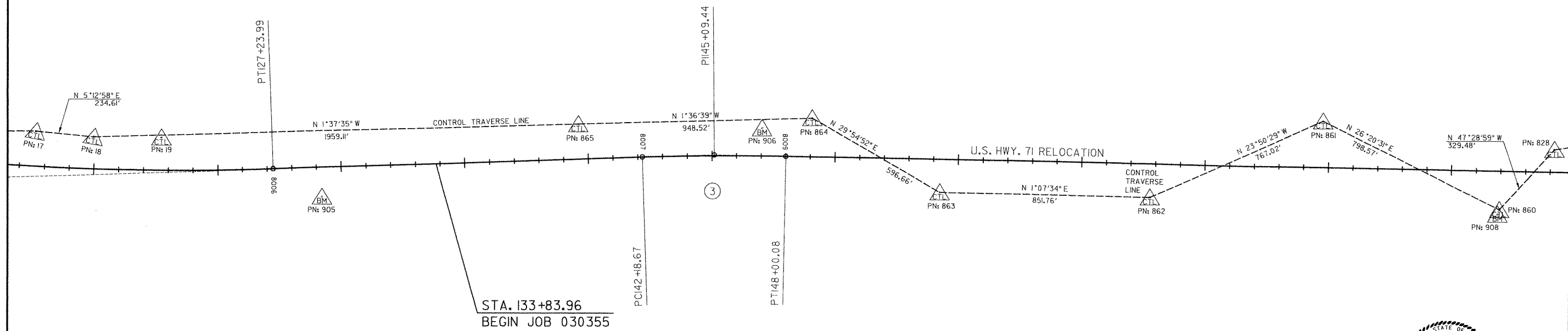


SURVEY CONTROL DETAILS
200 100 0 100 200 400
SCALE 1" = 400'

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
						JOB NO.	030355	10
② SURVEY CONTROL DETAILS								

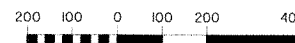

 ALL BEARINGS ARE GRID
 BASED ON GPS #104
 ALL DISTANCES ARE GROUND

120+00 125+00 130+00 135+00 140+00 145+00 150+00 155+00 160+00 165+00 170+00 175+00



CURVE NO.	LOCATION	P.I.	NORTHINGS	EASTINGS	Δ	D	R	T	L	E	P.C.	P.T.
3	MAIN LANES	145+09.44	1450402.3111	729763.0551	02°54'25\"/>							

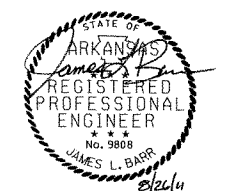
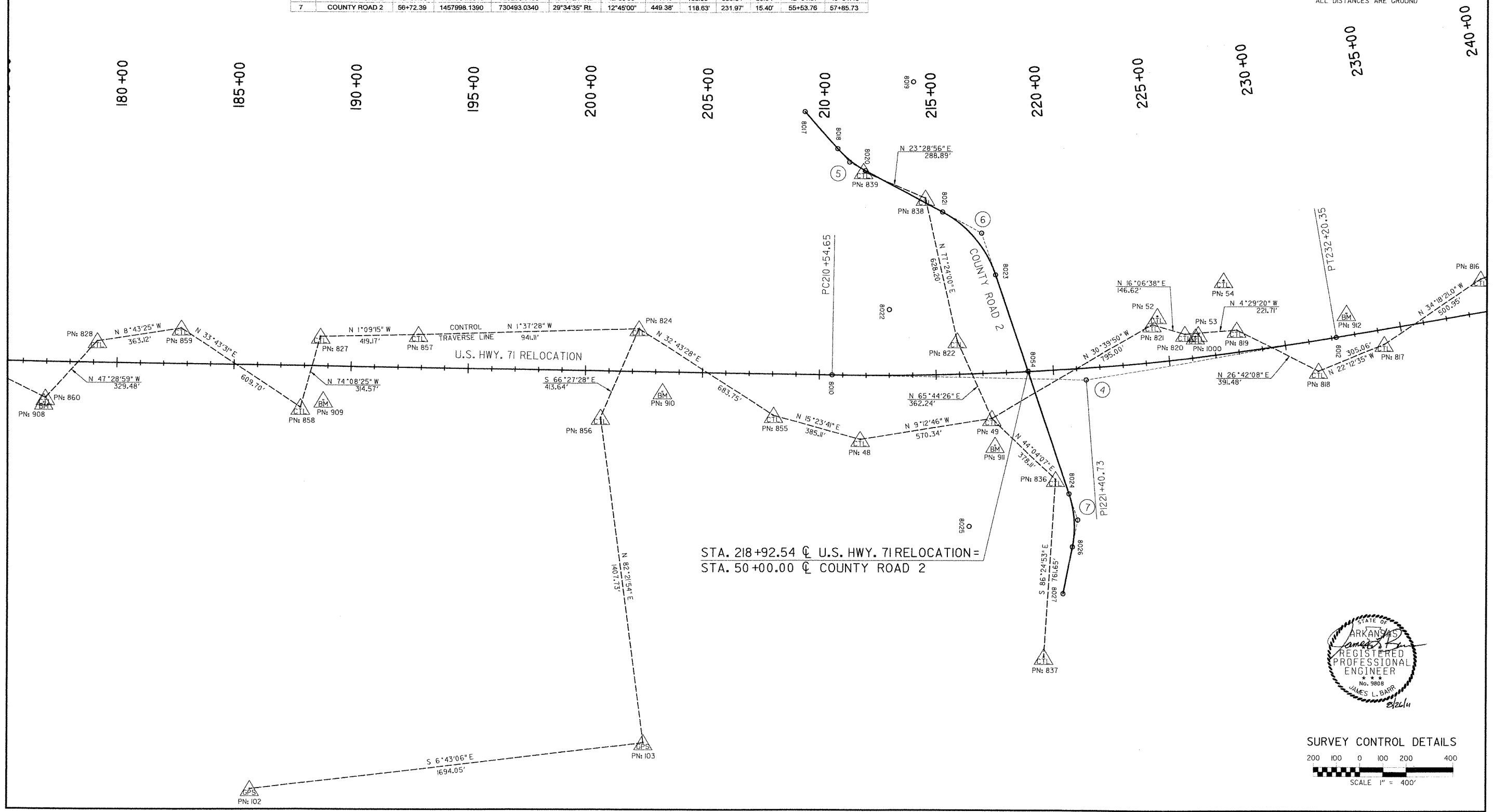
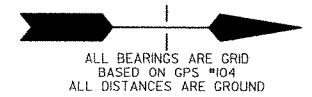


SURVEY CONTROL DETAILS

 SCALE 1" = 400'

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		11	85
JOB NO.							030355	

2 SURVEY CONTROL DETAILS

CURVE NO.	LOCATION	P.I.	NORTHINGS	EASTINGS	Δ	D	R	T	L	E	P.C.	P.T.
4	MAIN LANES	221+40.73	1458032.8680	729890.3290	10°48'43" LL	0°30'00"	11459.16'	1086.09'	2166.70'	51.35'	210+54.65	232+20.35
5	COUNTY ROAD 2	37+51.38	1457020.3270	728957.2040	20°08'15" LI	13°15'00"	432.42'	76.78'	151.98'	6.76'	36+74.60	38+26.68
6	COUNTY ROAD 2	43+90.56	1457584.6910	729260.6400	43°11'21" RI	12°00'00"	477.46'	188.99'	359.91'	36.04'	42+01.57	45+61.48
7	COUNTY ROAD 2	56+72.39	1457998.1390	730493.0340	29°34'35" RL	12°45'00"	449.38'	118.63'	231.97'	15.40'	55+53.76	57+85.73

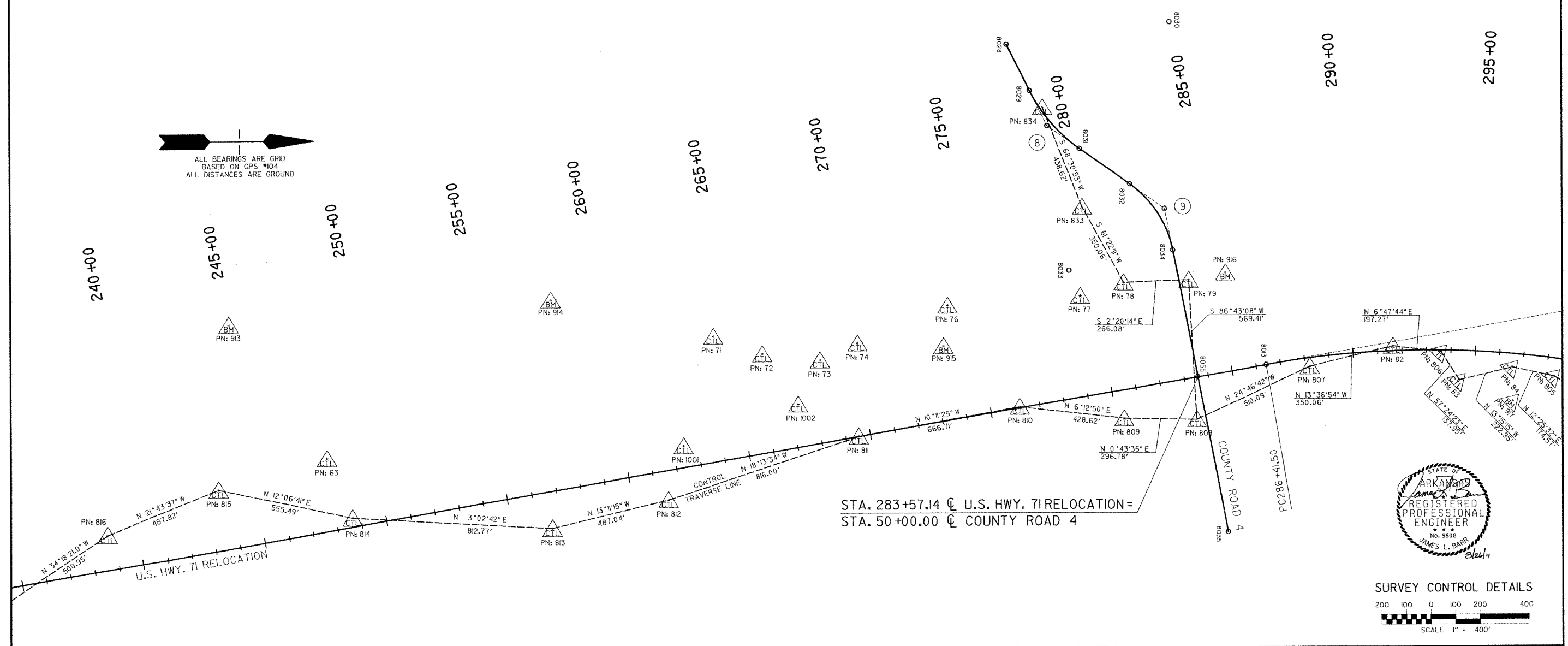


SURVEY CONTROL DETAILS
SCALE 1" = 400'

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	030355		12	85

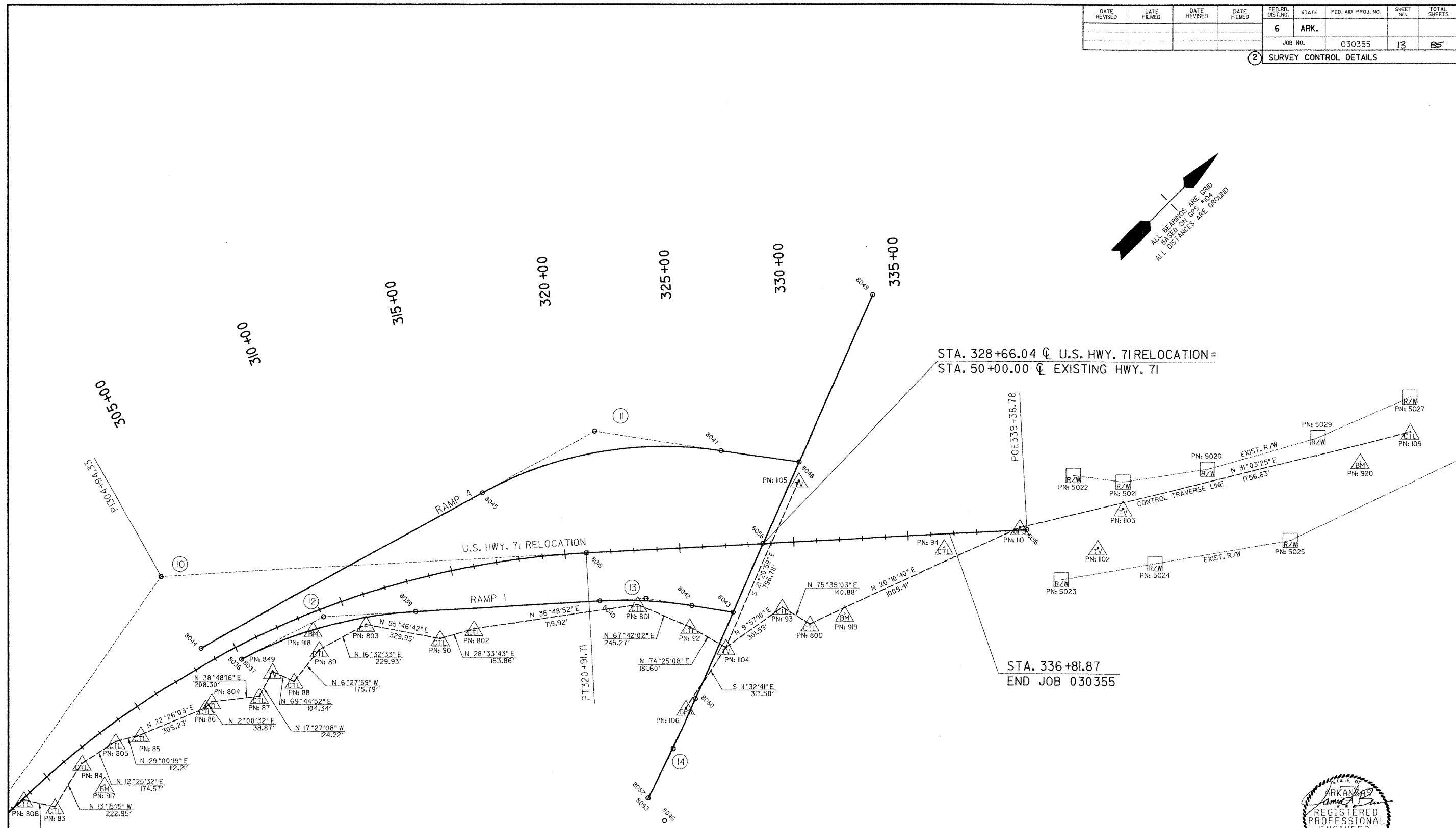
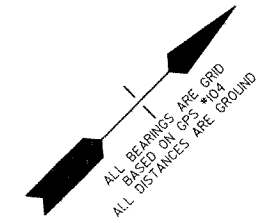
② SURVEY CONTROL DETAILS

CURVE NO.	LOCATION	P.I.	NORTHINGS	EASTINGS	Δ	D	R	T	L	E	P.C.	P.T.
B	COUNTY ROAD 4	37+39.12	1463550.4534	727799.5255	28°30'55" LL	9°00'00"	636.62'	161.77'	316.84'	20.23'	35+77.34	38+94.18
C	COUNTY ROAD 4	43+18.40	1464028.8453	728137.9340	43°37'09" RL	13°15'00"	432.42'	173.04'	329.20'	33.34'	41+45.36	44+74.56



SURVEY CONTROL DETAILS
 200 100 0 100 200 400
 SCALE 1" = 400'

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
						JOB NO.	030355	13
(2) SURVEY CONTROL DETAILS								

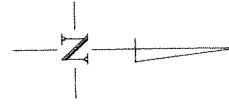


CURVE NO.	LOCATION	P.I.	NORTHINGS	EASTINGS	Δ	D	R	T	L	E	P.C.	P.T.
10	MAIN LANES	304+94.33	1466268.9220	728456.8860	51°45'11" RL	1°30'00"	3819.72'	1852.83'	3450.21'	425.66'	286+41.50	320+91.71
11	RAMP 4	323+28.67	1468054.5579	729340.5955	37°35'23" RL	3°30'00"	1637.02'	557.12'	1073.99'	92.21'	317+69.55	328+43.54
12	RAMP 1	309+01.71	1466643.7020	729082.9540	23°45'23" RL	3°00'00"	1909.86'	401.71'	781.88'	41.79'	305+00.00	312+91.88
13	RAMP 1	322+96.34	1467692.6080	730019.4990	12°05'24" RL	3°00'00"	1909.86'	202.25'	403.00'	10.88'	320+94.09	324+97.09
14	HWY. 71	59+78.56	1467313.5170	730566.9070	3°33'07" RL	0°44'15"	7768.59'	240.87'	481.59'	3.73'	57+37.69	62+19.28



SURVEY CONTROL DETAILS
 200 100 0 100 200 400
 SCALE 1" = 400'

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		030355	14	85
				PLAN STA. 125+00 TO 140+00				



GUARDRAIL (FUTURE)

LOCATION	STA.	STA.	GUARDRAIL (TYPE A) LIN. FT.	GUARDRAIL TERMINAL (TYPE 2) EACH	THRE BEAM GUARDRAIL TERMINAL EACH
LT. OF R.M.L.	129+73.61	133+42.36	300	1	1
RT. OF R.M.L.	129+95.60	133+44.35	250	1	1
RT. OF L.M.L.	138+03.21	141+71.96	300	1	1
LT. OF L.M.L.	138+31.22	141+49.97	250	1	1

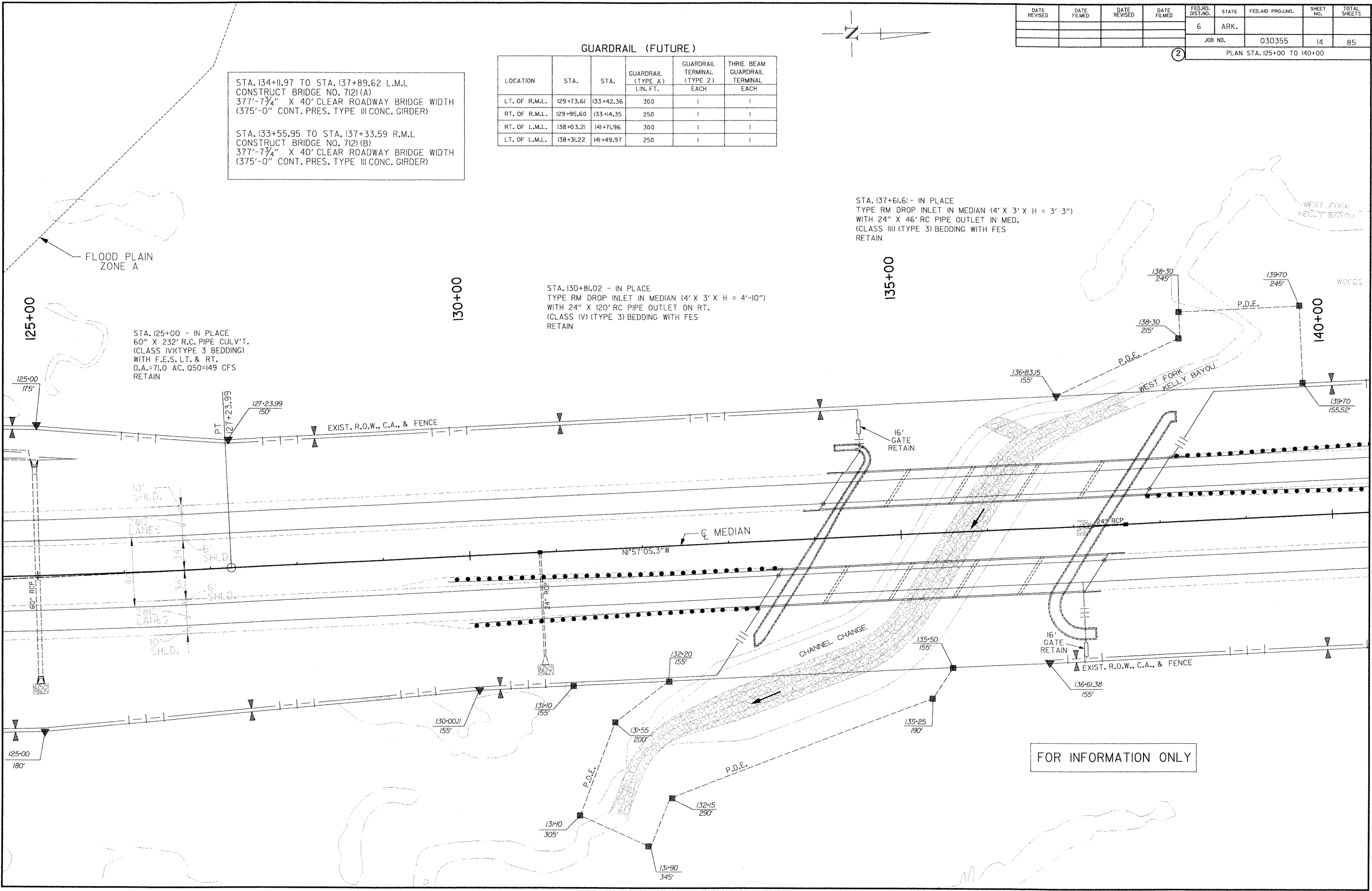
STA. 134+11.97 TO STA. 137+89.62 L.M.L.
 CONSTRUCT BRIDGE NO. 7121(A)
 377'-7 3/4" X 40' CLEAR ROADWAY BRIDGE WIDTH
 (375'-0" CONT. PRES. TYPE III CONC. GIRDER)

STA. 133+55.95 TO STA. 137+33.59 R.M.L.
 CONSTRUCT BRIDGE NO. 7121(B)
 377'-7 3/4" X 40' CLEAR ROADWAY BRIDGE WIDTH
 (375'-0" CONT. PRES. TYPE III CONC. GIRDER)

STA. 137+61.61 - IN PLACE
 TYPE RM DROP INLET IN MEDIAN (4' X 3' X H = 3'-3")
 WITH 24" X 46" RC PIPE OUTLET IN MED.
 (CLASS III) (TYPE 3) BEDDING WITH FES
 RETAIN

STA. 130+81.02 - IN PLACE
 TYPE RM DROP INLET IN MEDIAN (4' X 3' X H = 4'-10")
 WITH 24" X 120" RC PIPE OUTLET ON RT.
 (CLASS IV) (TYPE 3) BEDDING WITH FES
 RETAIN

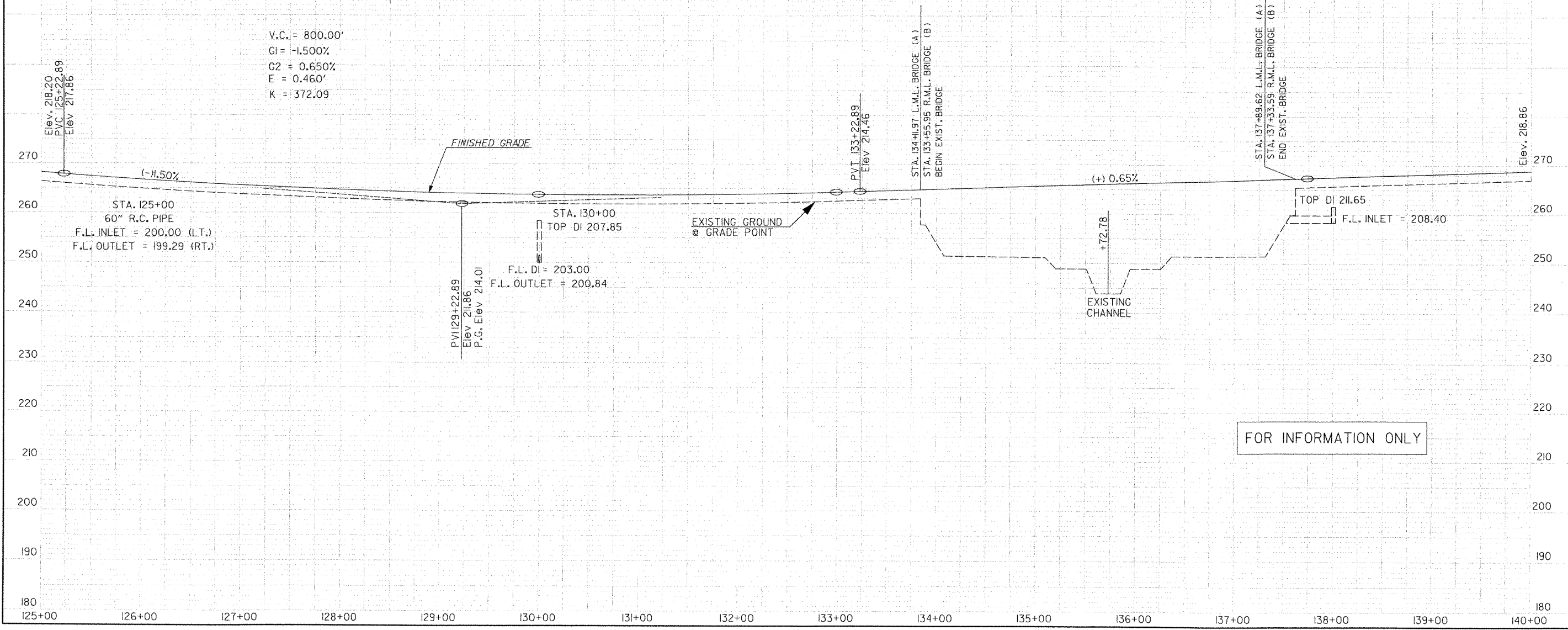
STA. 125+00 - IN PLACE
 60" X 232' R.C. PIPE CULV'T.
 (CLASS IV) (TYPE 3) BEDDING)
 WITH F.E.S. LT. & RT.
 D.A.=71.0 AC. Q50=149 CFS
 RETAIN



FOR INFORMATION ONLY

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	030355		15	85
				② PROFILE STA. 125+00 TO 140+00				

STA. 104+00.00 MAX. SUPERELEVATION (0.025'/'')
 STA. 126+36.49 MAX. SUPERELEVATION (0.025'/'')
 STA. 129+86.49 END SUPERELEVATION



FOR INFORMATION ONLY

320+00

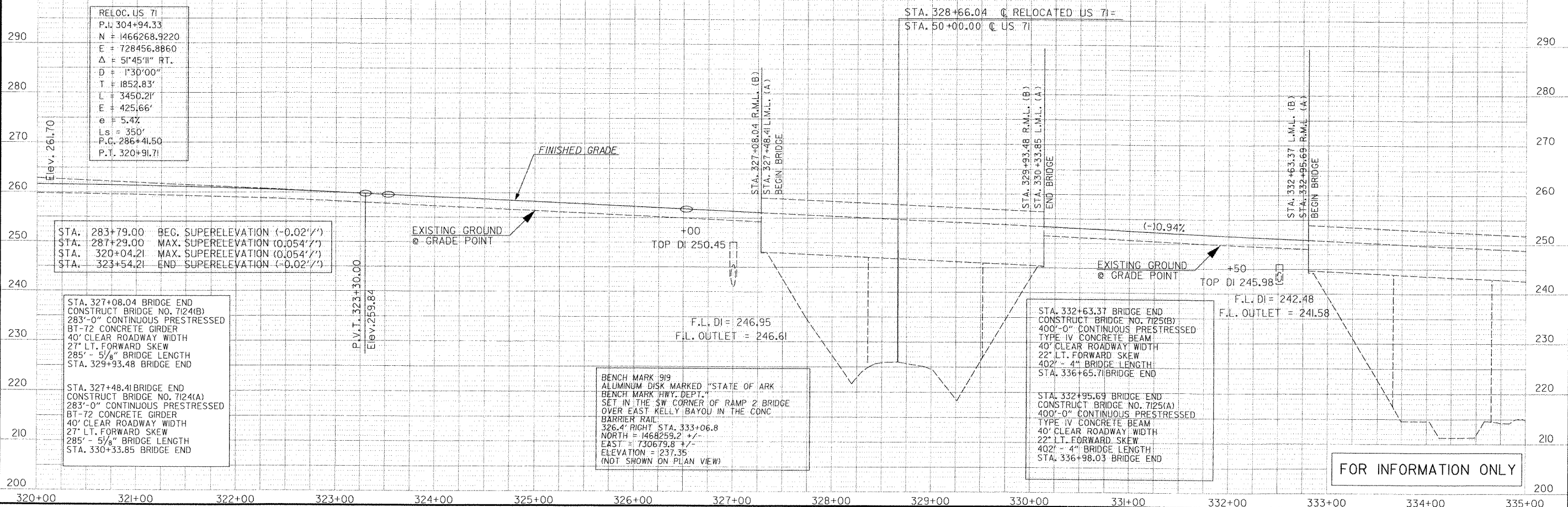
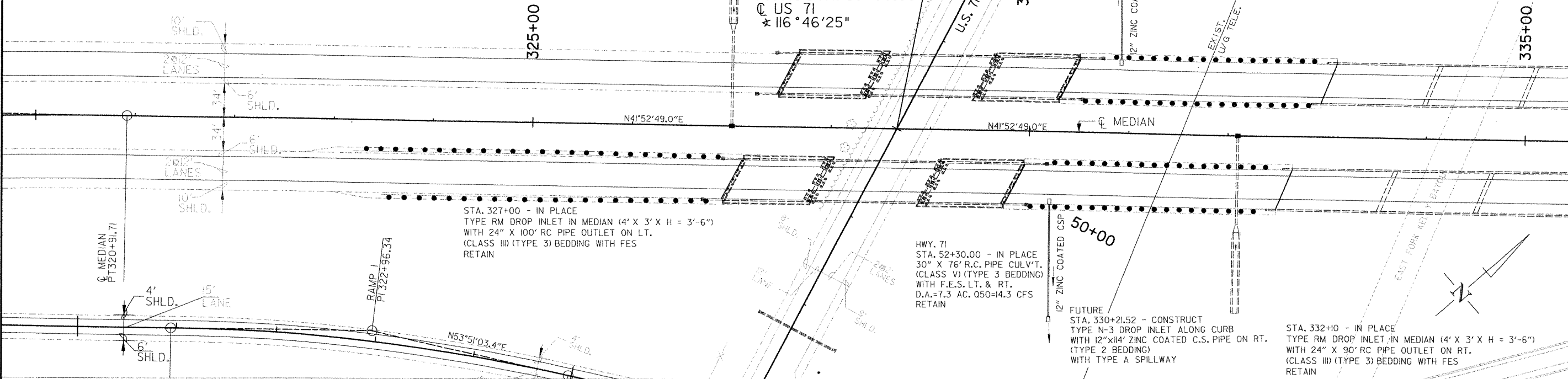
GUARDRAIL (FUTURE)

STA.	STA.	LOCATION	GUARDRAIL (TYPE A) LIN. FT.	GUARDRAIL TERMINAL (TYPE 2) EACH	THREE BEAM GUARDRAIL TERMINAL EACH
323+48.68	326+67.43	RT. OF R.M.L.	250	1	1
323+49.06	326+87.81	LT. OF R.M.L.	300	1	1
329+99.45	332+30.09	RT. OF R.M.L.	193	1	2
330+49.83	332+46.25	LT. OF R.M.L.	189	1	2
330+54.08	332+73.73	RT. OF L.M.L.	182	1	2
330+74.46	332+89.89	LT. OF L.M.L.	178	1	2

HWY. 71 - FUTURE
 STA. 47+41.49 - IN PLACE
 24" X 56" R.C. PIPE CULV'T.
 WITH F.E.S. LT. & RT.
 PLUG AND ABANDON

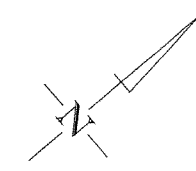
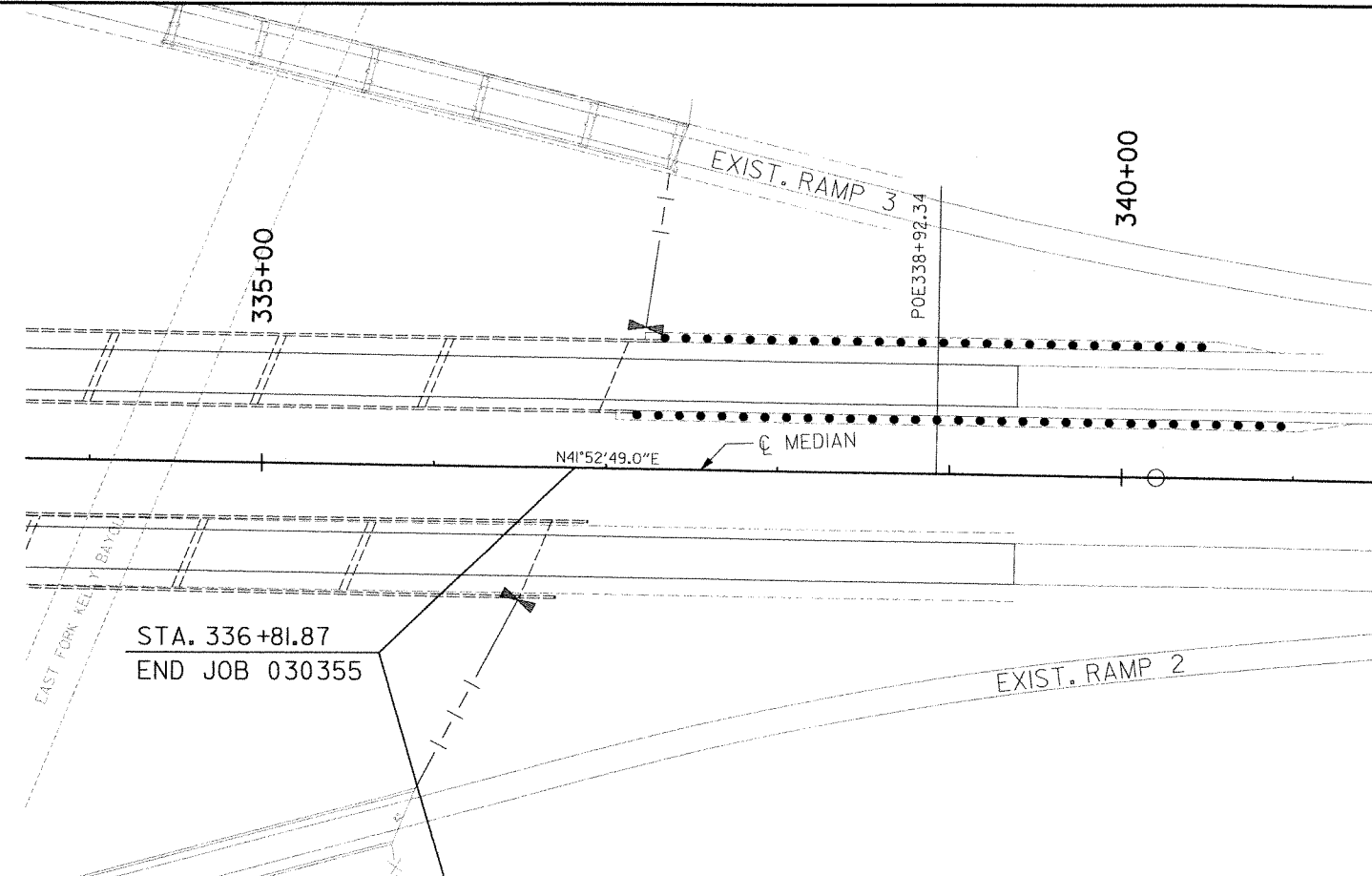
P.O.T. STA. 328+66.04
 RELOC. US 71=
 P.O.T. STA. 50+00.00
 US 71
 *116°46'25"

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
						JOB NO.	030355	16
						PLAN AND PROFILE STA. 320+00 TO 335+00		85



FOR INFORMATION ONLY

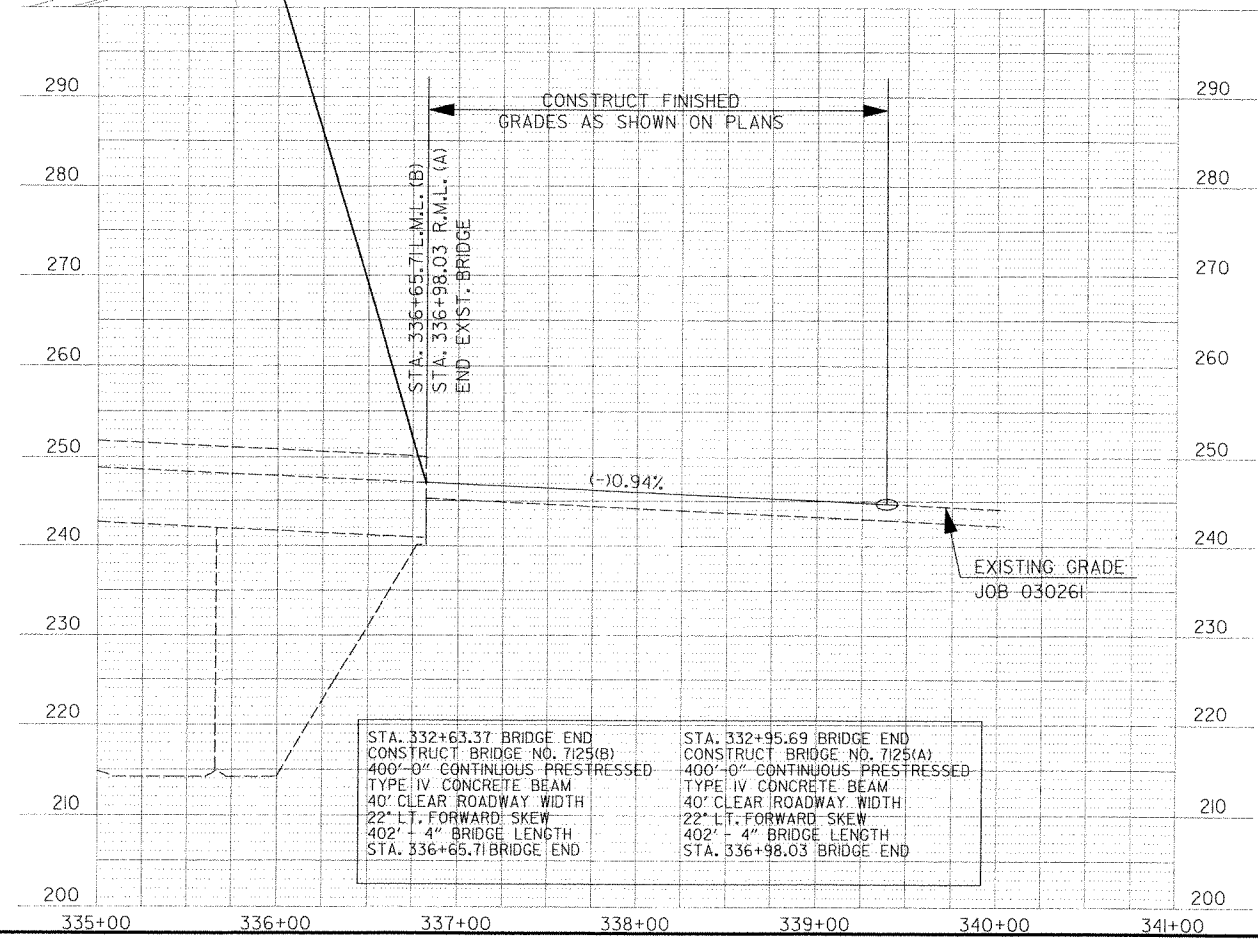
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	030355	17	85	
② PLAN AND PROFILE STA. 335+00 TO 339+38.78								



STA. 336+81.87
END JOB 030355

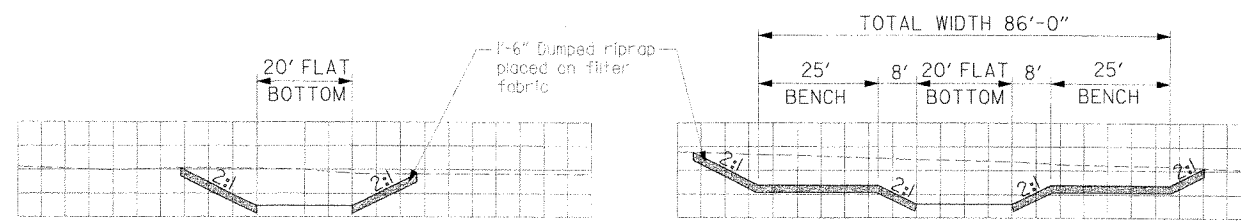
GUARDRAIL FUTURE

LOCATION	STA.	STA.	GUARDRAIL (TYPE A)	GUARDRAIL TERMINAL (TYPE 2)	THREE BEAM GUARDRAIL TERMINAL
			LIN. FT.	EACH	EACH
RT. OF L.M.L.	337+45.45	340+83.90	300	1	1
LT. OF L.M.L.	337+31.31	340+50.06	250	1	1
					1
TOTAL			550	2	2



FOR INFORMATION ONLY

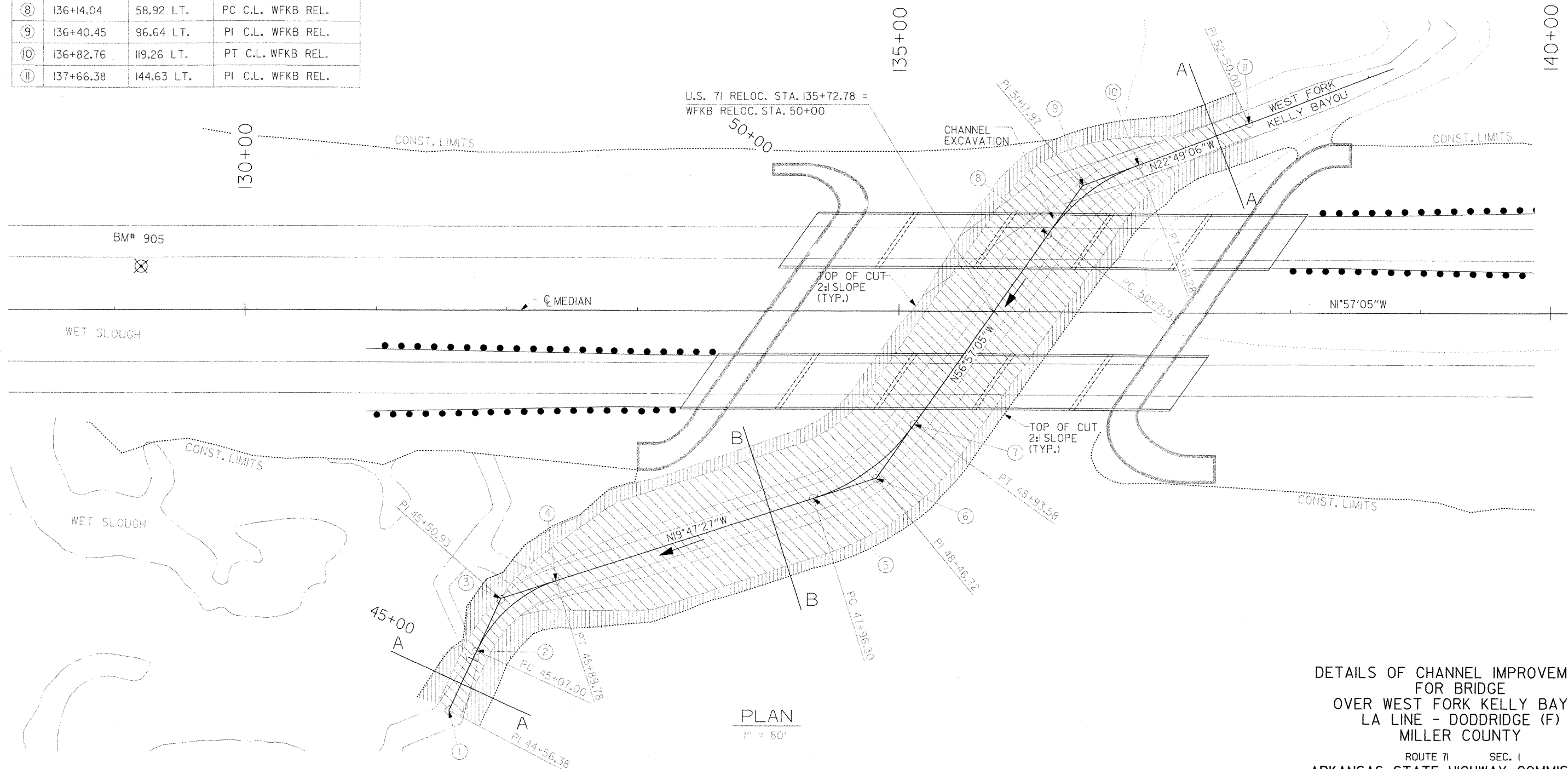
POINT LOCATIONS			
PT.	C.L. MEDIAN STATION	C.L. MEDIAN OFFSET	DESCRIPTION
1	131+56.86	306.52 RT.	PI C.L. WFKB REL.
2	131+78.04	260.54 RT.	PC C.L. WFKB REL.
3	131+96.41	220.64 RT.	PI C.L. WFKB REL.
4	132+38.23	207.18 RT.	PT C.L. WFKB REL.
5	134+34.82	143.92 RT.	PC C.L. WFKB REL.
6	134+82.82	128.47 RT.	PI C.L. WFKB REL.
7	135+11.74	87.17 RT.	PT C.L. WFKB REL.
8	136+14.04	58.92 LT.	PC C.L. WFKB REL.
9	136+40.45	96.64 LT.	PI C.L. WFKB REL.
10	136+82.76	119.26 LT.	PT C.L. WFKB REL.
11	137+66.38	144.63 LT.	PI C.L. WFKB REL.



SECTION AA SECTION BB
TYPICAL CHANNEL SECTIONS

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		030355	18	85
				A&B7121		CHANNEL IMPROVEMENTS		49558

A synthetic fiber geotextile fabric complying with the requirements of Section 816.02(e) shall be used beneath the dumped riprap on the relocated channel. The Contractor has the option of using either the aggregate filter blanket or the geotextile fabric on the embankment at the bridge ends.



PLAN
1" = 80'

FOR INFORMATION ONLY
CONSTRUCTED UNDER PREVIOUS ROADWAY CONTRACT 030353

DETAILS OF CHANNEL IMPROVEMENTS
FOR BRIDGE
OVER WEST FORK KELLY BAYOU
LA LINE - DODDRIDGE (F)
MILLER COUNTY

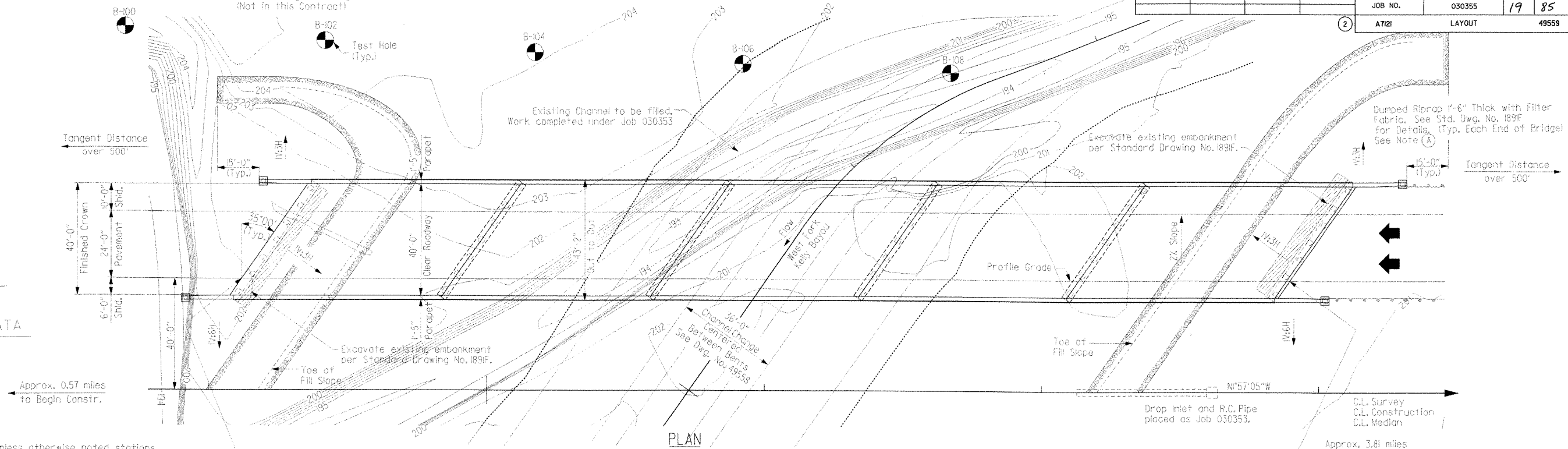
ROUTE 71 SEC. 1
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

DRAWN BY: TAR DATE: 11-05 FILENAME: V8030355M112.dgn
CHECKED BY: MAD DATE: 6-07 SCALE: AS SHOWN
DESIGNED BY: EMG/MKJ DATE: 11-05
BRIDGE NO. A&B7121 DRAWING NO. 49558

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	030355		19	85
				②	A7121	LAYOUT	49559	

For R/W & T.C.E. Data, See Roadway Plans

Note: Use Type Special Approach Gutters ("W" = 6'-0" and "N" = 10'-0") with Type Special Approach Slabs, Typical of Each End of Bridge, See Dwg. No.'s 49575 - 49577. (Not in this Contract)



VERTICAL CURVE DATA
(ALONG PROFILE GRADE)

V.C. = 800.00'

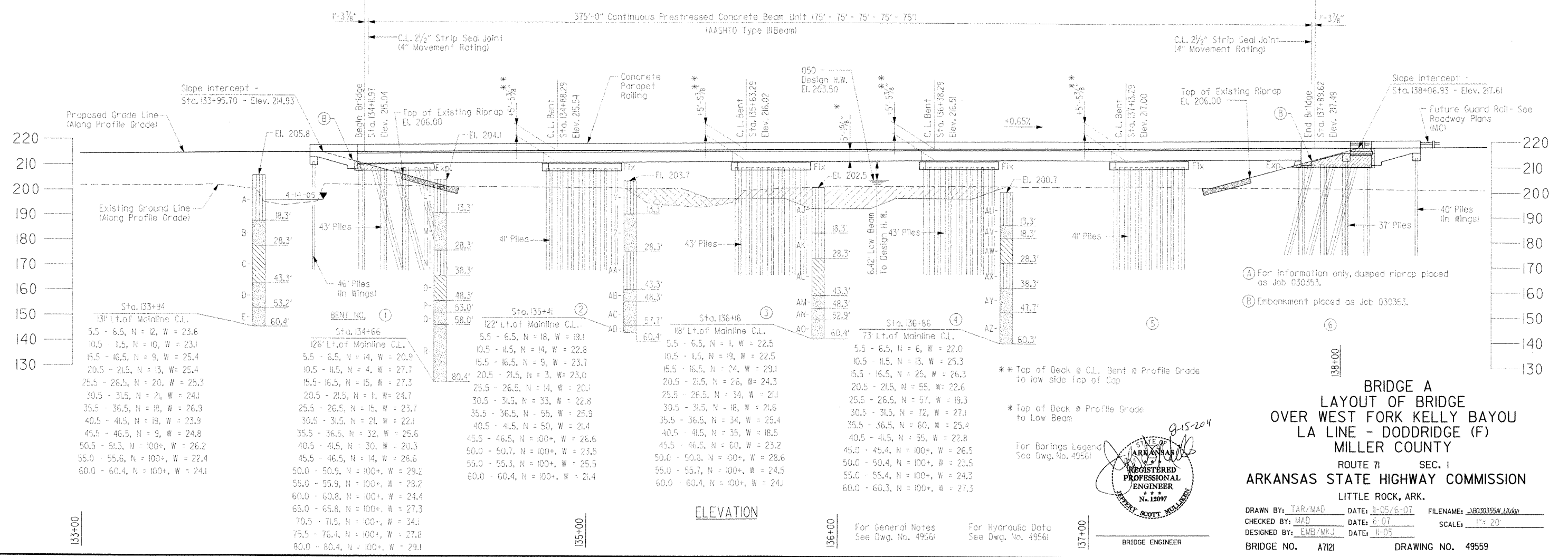
P.V.I. 129+22.89 Elev. 211.86

-1.50% 0.65%

40'-0" Finished Crown
24'-0" Pavement Slab
6'-0" Slab

Approx. 0.57 miles to Begin Constr.

Note: Unless otherwise noted stations and elevations are taken along Profile Grade.



Sta. 133+94

13' Lt. of Mainline C.L.

5.5 - 6.5, N = 12, W = 23.6
10.5 - 11.5, N = 10, W = 23.1
15.5 - 16.5, N = 9, W = 25.4
20.5 - 21.5, N = 13, W = 25.4
25.5 - 26.5, N = 20, W = 25.3
30.5 - 31.5, N = 21, W = 24.1
35.5 - 36.5, N = 18, W = 26.9
40.5 - 41.5, N = 19, W = 23.9
45.5 - 46.5, N = 9, W = 24.8
50.5 - 51.3, N = 100+, W = 26.2
55.0 - 55.6, N = 100+, W = 22.4
60.0 - 60.4, N = 100+, W = 24.1

Sta. 134+66

126' Lt. of Mainline C.L.

5.5 - 6.5, N = 14, W = 20.9
10.5 - 11.5, N = 4, W = 27.7
15.5 - 16.5, N = 15, W = 27.3
20.5 - 21.5, N = 11, W = 24.7
25.5 - 26.5, N = 15, W = 23.7
30.5 - 31.5, N = 21, W = 22.1
35.5 - 36.5, N = 32, W = 25.6
40.5 - 41.5, N = 30, W = 20.3
45.5 - 46.5, N = 14, W = 28.6
50.0 - 50.9, N = 100+, W = 29.2
55.0 - 55.9, N = 100+, W = 28.2
60.0 - 60.8, N = 100+, W = 24.4
65.0 - 65.8, N = 100+, W = 27.3
70.5 - 71.5, N = 100+, W = 34.1
75.5 - 76.4, N = 100+, W = 27.8
80.0 - 80.4, N = 100+, W = 29.1

Sta. 135+41

122' Lt. of Mainline C.L.

5.5 - 6.5, N = 18, W = 19.1
10.5 - 11.5, N = 14, W = 22.8
15.5 - 16.5, N = 9, W = 23.7
20.5 - 21.5, N = 3, W = 23.0
25.5 - 26.5, N = 14, W = 20.1
30.5 - 31.5, N = 33, W = 22.8
35.5 - 36.5, N = 55, W = 25.9
40.5 - 41.5, N = 50, W = 21.4
45.5 - 46.5, N = 100+, W = 26.6
50.0 - 50.7, N = 100+, W = 23.5
55.0 - 55.3, N = 100+, W = 25.5
60.0 - 60.4, N = 100+, W = 21.4

Sta. 136+16

118' Lt. of Mainline C.L.

5.5 - 6.5, N = 11, W = 22.5
10.5 - 11.5, N = 19, W = 22.5
15.5 - 16.5, N = 24, W = 29.1
20.5 - 21.5, N = 26, W = 24.3
25.5 - 26.5, N = 34, W = 21.1
30.5 - 31.5, N = 18, W = 21.6
35.5 - 36.5, N = 34, W = 25.4
40.5 - 41.5, N = 35, W = 18.5
45.5 - 46.5, N = 60, W = 23.2
50.0 - 50.8, N = 100+, W = 28.6
55.0 - 55.7, N = 100+, W = 24.5
60.0 - 60.4, N = 100+, W = 24.1

Sta. 136+86

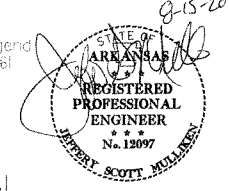
73' Lt. of Mainline C.L.

5.5 - 6.5, N = 6, W = 22.0
10.5 - 11.5, N = 13, W = 25.3
15.5 - 16.5, N = 25, W = 26.3
20.5 - 21.5, N = 55, W = 22.6
25.5 - 26.5, N = 57, W = 19.3
30.5 - 31.5, N = 72, W = 27.1
35.5 - 36.5, N = 60, W = 25.4
40.5 - 41.5, N = 55, W = 22.8
45.0 - 45.4, N = 100+, W = 26.5
50.0 - 50.4, N = 100+, W = 23.5
55.0 - 55.4, N = 100+, W = 24.2
60.0 - 60.3, N = 100+, W = 27.3

** Top of Deck @ C.L. Bent @ Profile Grade to low side top of Cap

* Top of Deck @ Profile Grade to Low Beam

For Borings Legend See Dwg. No. 49561



BRIDGE A
LAYOUT OF BRIDGE
OVER WEST FORK KELLY BAYOU
LA LINE - DODDRIDGE (F)
MILLER COUNTY
 ROUTE 71 SEC. 1
ARKANSAS STATE HIGHWAY COMMISSION
 LITTLE ROCK, ARK.

DRAWN BY: TAR/MAD DATE: 8-05/6-07 FILENAME: \8030355A.L11.dgn
 CHECKED BY: MAD DATE: 6-07 SCALE: 1" = 20'
 DESIGNED BY: EMB/MKJ DATE: 4-05
 BRIDGE NO. A7121 DRAWING NO. 49559

For R/W & I.C.E. Data, See Roadway Plans

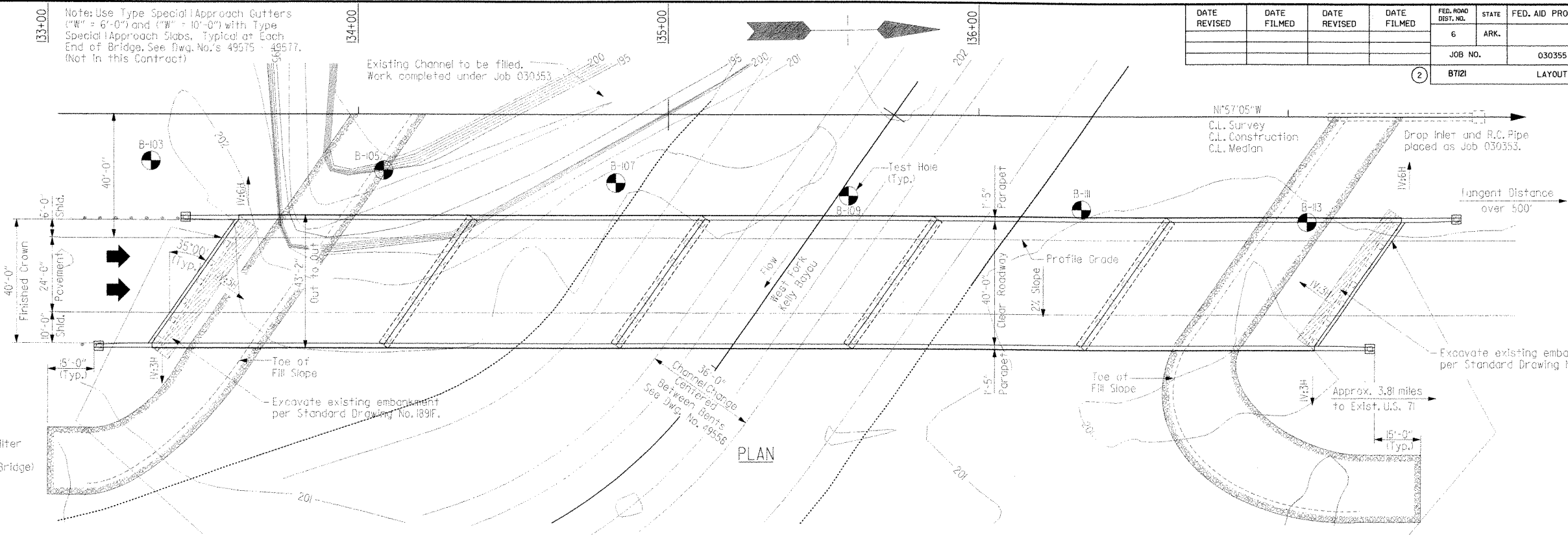
Note: Use Type Special Approach Cutters ("W" = 6'-0") and ("W" = 10'-0") with Type Special Approach Slabs, Typical at Each End of Bridge. See Dwg. No.'s 49575 - 49577. (Not in this Contract)

Existing Channel to be filled. Work completed under Job 030353

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.	030355	20	85
				JOB NO.		030355	Zo	85
				B7121		LAYOUT		49560



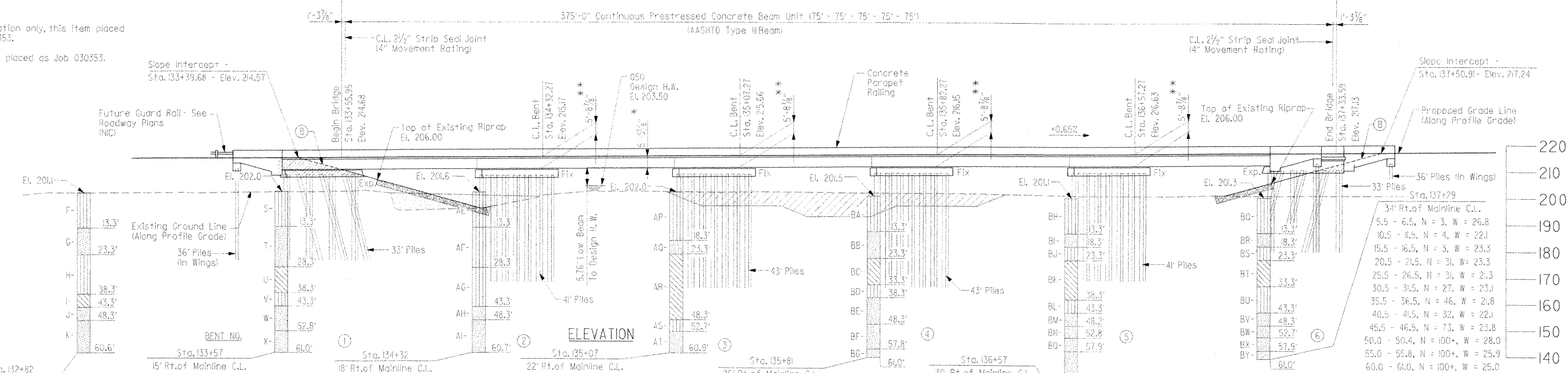
Approx. 0.57 miles to Begin Constr.
 Dumped Riprap 1'-6" thick with Filter Fabric. See Std. Dwg. No. 1891F for Details. (Typ. Each End of Bridge) See Note (A)



Total Length of Bridge = 377'-7 1/2"

Note: Unless otherwise noted stations and elevations are taken along Profile Grade.

- (A) For information only, this item placed as Job 030353.
- (B) Embankment placed as Job 030353.



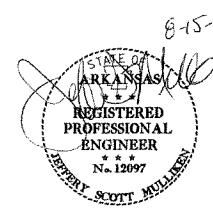
BENT NO.	Sta.	15' Rt. of Mainline C.L.	18' Rt. of Mainline C.L.	22' Rt. of Mainline C.L.	26' Rt. of Mainline C.L.	30' Rt. of Mainline C.L.
	133+57	5.5 - 6.5, N = 4, W = 25.1	5.5 - 6.5, N = 6, W = 20.4	5.5 - 6.5, N = 8, W = 27.3	5.5 - 6.5, N = 3, W = 27.9	5.5 - 6.5, N = 3, W = 21.1
	134+32	10.5 - 11.5, N = 9, W = 19.7	10.5 - 11.5, N = 4, W = 21.5	10.5 - 11.5, N = 15, W = 22.6	10.5 - 11.5, N = 9, W = 19.2	10.5 - 11.5, N = 4, W = 20.9
	135+07	15.5 - 16.5, N = 2, W = 23.3	15.5 - 16.5, N = 4, W = 24.2	15.5 - 16.5, N = 20, W = 26.4	15.5 - 16.5, N = 5, W = 24.7	15.5 - 16.5, N = 13, W = 22.1
	135+81	20.5 - 21.5, N = 6, W = 23.9	20.5 - 21.5, N = 28, W = 23.4	20.5 - 21.5, N = 14, W = 25.1	20.5 - 21.5, N = 40, W = 25.6	20.5 - 21.5, N = 42, W = 27.0
	136+57	25.5 - 26.5, N = 30, W = 19.8	25.5 - 26.5, N = 30, W = 22.1	25.5 - 26.5, N = 41, W = 22.9	25.5 - 26.5, N = 47, W = 25.2	25.5 - 26.5, N = 32, W = 21.1
		30.5 - 31.5, N = 18, W = 28.4	30.5 - 31.5, N = 28, W = 21.9	30.5 - 31.5, N = 39, W = 22.6	30.5 - 31.5, N = 29, W = 23.5	30.5 - 31.5, N = 25, W = 20.4
		35.5 - 36.5, N = 29, W = 25.6	35.5 - 36.5, N = 31, W = 24.8	35.5 - 36.5, N = 63, W = 23.6	35.5 - 36.3, N = 100+, W = 30.2	35.5 - 36.5, N = 58, W = 21.9
		40.5 - 41.5, N = 23, W = 20.1	40.5 - 41.5, N = 29, W = 19.6	40.5 - 41.5, N = 37, W = 21.1	40.5 - 41.5, N = 53, W = 23.2	40.5 - 41.5, N = 37, W = 19.4
		45.5 - 46.5, N = 18, W = 27.7	45.5 - 46.5, N = 30, W = 23.7	45.5 - 46.5, N = 44, W = 22.1	45.5 - 46.5, N = 62, W = 21.1	45.5 - 46.4, N = 100+, W = 22.3
		50.0 - 50.5, N = 100+, W = 28.2	50.0 - 50.8, N = 100+, W = 28.0	50.5 - 51.5, N = 100+, W = 28.8	50.0 - 50.4, N = 100+, W = 29.0	50.0 - 50.6, N = 100+, W = 31.1
		55.5 - 56.0, N = 100+, W = 26.2	55.0 - 55.9, N = 100+, W = 29.5	55.0 - 55.4, N = 100+, W = 23.2	55.0 - 55.5, N = 100+, W = 27.1	55.0 - 55.8, N = 100+, W = 24.9
		60.5 - 61.0, N = 100+, W = 28.3	60.0 - 60.7, N = 100+, W = 23.5	60.0 - 60.9, N = 100+, W = 24.5	60.5 - 61.0, N = 100+, W = 26.5	60.0 - 60.5, N = 100+, W = 27.2
						65.5 - 66.5, N = 72, W = 30.5
						70.5 - 71.5, N = 40, W = 29.0
						75.5 - 76.5, N = 42, W = 28.8
						80.5 - 81.5, N = 52, W = 26.7

For Borings Legend See Dwg. No. 49561

**Top of Deck @ C.L. Bent @ Profile Grade to low side Top of Cap

* Top of Deck @ Profile Grade to Low Beam

For General Notes See Dwg. No. 49561
 For Hydraulic Data See Dwg. No. 49561



**BRIDGE B
 LAYOUT OF BRIDGE
 OVER WEST FORK KELLY BAYOU
 LA LINE - DODDRIDGE (F)
 MILLER COUNTY
 ROUTE 71 SEC. 1
 ARKANSAS STATE HIGHWAY COMMISSION
 LITTLE ROCK, ARK.**

BRIDGE NO. B7121 DRAWING NO. 49560
 DRAWN BY: TAR/MAD DATE: 11-05/16-07 FILENAME: _030355B1.Lldwg
 CHECKED BY: MAD DATE: 6-07 SCALE: 1" = 20'
 DESIGNED BY: EMB/MKJ DATE: 11-05

PLANS PREPARED BY THE LPA GROUP INCORPORATED TRANSPORTATION CONSULTANTS
 15320 Highway 101, Little Rock, AR 72205
 501-225-1100
 8/15/2011

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		030355	21	85
				(2) A&B7121	GENERAL NOTES		49561	

- A - Beige, Light Gray & Gray, Stiff Sandy Silt
- B - Gray & Beige, Medium Dense Silty Sand
- C - Dark Greenish Gray, Olive Gray & Dark Gray, Very Stiff Lean Clay
- D - Dark Gray, Loose to Very Dense Silty Sand
- E - Gray & Dark Gray, Very Dense Poorly Graded Sand with Silt
- F - Gray, Beige & Brown, Medium Stiff Sandy Silt
- G - Dark Gray, Very Loose to Loose Silty Sand
- H - Dark Gray & Dark Greenish Gray, Very Stiff to Hard Silt with Sand
- I - Dark Greenish Gray, Very Stiff Lean Clay
- J - Dark Gray, Very Dense Silty Sand
- K - Dark Gray & Dark Beige, Very Dense Poorly Graded Sand with Silt
- L - Light Gray, Gray, Yellowish Orange, Beige & Brown, Soft to Stiff Sandy Silt
- M - Beige, Dark Gray, Black & Dark Brown, Medium Dense Silty Sand
- N - Dark Gray & Dark Beige, Very Stiff to Hard Silt with Sand
- O - Dark Gray, Dark Greenish Gray & Olive Gray, Stiff to Very Stiff Lean Clay
- P - Olive Gray, Very Dense Silty Sand
- Q - Dark Brown & Dark Gray, Very Dense Poorly Graded Sand with Silt
- R - Copper, Gray, Dark Yellowish Orange, Olive Gray & Dark Olive Gray, Very Dense Silty Sand
- S - Gray, Brown & Dark Beige, Soft to Stiff Sandy Silt
- T - Olive Gray & Dark Gray, Very Loose to Medium Dense Silty Sand
- U - Olive Gray, Dark Gray & Dark Greenish Gray, Very Stiff Lean Clay
- V - Dark Gray, Very Stiff Silt
- W - Dark Gray, Olive Gray & Light Gray, Medium Dense to Very Dense Silty Sand
- X - Dark Gray, Olive Gray & Gray, Very Dense Silty Sand
- Y - Light Gray & Tan, Stiff to Very Stiff Sandy Silt
- Z - Dark Gray, Very Loose to Medium Dense Silty Sand
- AA - Dark Gray, Hard Silt
- AB - Olive Gray, Very Dense Silty Sand
- AC - Dark Gray & Dark Brown, Very Dense Well-Graded Sand with Silt
- AD - Dark Gray & Gray, Very Dense Poorly Graded Sand with Silt
- AE - Gray, Beige, Light Gray & Brown, Soft to Medium Stiff Sandy Silt
- AF - Olive Gray, Dark Greenish Gray, Gray, Dark Gray & Light Beige, Soft to Very Stiff Silt with Sand
- AG - Olive Gray & Black, Very Stiff to Hard Silt
- AH - Olive Gray, Dense Silty Sand
- AI - Dark Gray & Gray, Very Dense Well-Graded Sand with Silt
- AJ - Light Gray, Beige, Tan & Dark Yellowish Orange, Stiff to Very Stiff Sandy Silt
- AK - Olive Gray, Dark Beige & Dark Gray, Very Stiff to Hard Silt with Sand
- AL - Olive Gray, Dark Greenish Gray & Dark Gray, Very Stiff to Hard Lean Clay
- AM - Olive Gray, Very Dense Silty Sand
- AN - Dark Gray & Dark Brown, Very Dense Well-Graded Sand with Silt
- AO - Dark Gray, Gray & Copper, Very Dense Poorly Graded Sand with Silt
- AP - Gray, Brown, Tan & Beige, Medium Stiff to Very Stiff Sandy Silt
- AQ - Dark Gray & Dark Brown, Medium Dense Silty Sand
- AR - Dark Greenish Gray, Olive Gray, Dark Gray & Gray, Hard to Very Hard Lean Clay
- AS - Dark Gray, Very Hard Silt
- AT - Dark Gray, Tan & Copper, Very Dense Poorly Graded Sand with Silt
- AU - Beige, Light Gray & Tan, Medium Stiff to Stiff Sandy Silt
- AV - Copper & Dark Reddish Brown, Medium Dense Silty Sand
- AW - Olive Gray, Dark Greenish Gray & Dark Gray, Hard Lean Clay
- AX - Dark Gray, Hard to Very Hard Silt
- AY - Olive Gray, Very Dense Silty Sand
- AZ - Dark Gray, Gray & Dark Brown, Very Dense Poorly Graded Sand with Silt
- BA - Beige & Gray, Soft to Stiff Sandy Silt
- BB - Dark Beige & Dark Brown, Loose to Dense Silty Sand
- BC - Light Olive Gray & Dark Greenish Gray, Very Stiff to Hard Lean Clay
- BD - Dark Gray & Brown, Very Hard Silt
- BE - Dark Gray & Olive Gray, Very Dense Silty Sand
- BF - Dark Gray & Gray, Very Dense Well-Graded Sand with Silt
- BG - Dark Gray & Light Gray, Very Dense Poorly Graded Sand with Silt
- BH - Gray & Brown, Soft Sandy Silt
- BI - Tan, Medium Dense Silty Sand
- BJ - Dark Gray & Dark Beige, Hard Silt with Sand
- BK - Dark Gray, Olive Gray, Light Gray & Dark Greenish Gray, Very Stiff to Hard Lean Clay
- BL - Dark Gray, Hard Silt
- BM - Olive Gray, Very Dense Silty Sand
- BN - Copper & Dark Gray, Very Dense Well-Graded Sand with Silt
- BO - Dark Gray, Very Dense Poorly Graded Sand with Silt
- BP - Gray, Dark Gray & Copper, Dense to Very Dense Well-Graded Sand with Silt
- BQ - Gray, Black, Dark Beige & Brown, Soft Sandy Silt
- BR - Dark Gray, Very Loose Silty Sand
- BS - Olive Gray, Dark Brown & Greenish Gray, Hard Silt with Sand
- BT - Olive Gray & Light Gray, Very Stiff to Hard Lean Clay
- BU - Gray & Dark Gray, Hard Silt
- BV - Dark Gray, Very Dense Silty Sand
- BW - Dark Gray, Very Dense Well-Graded Sand with Silt
- BX - Dark Gray, Very Dense Poorly Graded Sand with Silt
- BY - Dark Gray, Very Dense Well-Graded Sand with Silt

W = Moisture Content

HYDRAULIC DATA

Drainage Area = 27.7 Square Miles

FLOOD	FREQUENCY	DISCHARGE (C.F.S.)	NATURAL WATER SURFACE ELEV.	WATER SURFACE ELEVATION W/BACKWATER
Description	Years	C.F.S.	Feet	Feet
Design Flood	50	5392	203.50	204.32
Basic Flood	100	6309	203.81	204.83
Extreme Flood	500	8801	204.49	205.96
Overtopping	>500	----	----	----

Low Bridge Member Elevation = 209.92 Bridge A
= 209.26 Bridge B
▲ Unconstricted Water Surface Without Structure Or Roadway Approaches.

GENERAL NOTES

BENCH MARK: Railroad spike in base of 30" twin oak tree.
N = 1448813.3 plus/minus, E = 729784.1 plus/minus, Sta. 129+20.8, 47.5' right, Elev. = 206.00'

CONSTRUCTION SPECIFICATIONS: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction (2003 Edition), with applicable supplemental specifications and special provisions. Unless otherwise noted on the plans, section and subsection refer to the Standard Construction Specifications.

DESIGN SPECIFICATIONS: AASHTO Standard Specifications for Highway Bridges (2002 Edition), with current Interim specifications.

LIVE LOAD: HS20 & MILITARY LOADING METHOD OF DESIGN: Load Factor
SEISMIC PERFORMANCE CATEGORY: A

MATERIALS AND STRENGTHS:
Class S(AE) Concrete (Superstructure) f'c = 4,000 psi
Class S Concrete (Substructure) f'c = 3,500 psi
Class S Concrete (Prestressed Beams) f'c = 6,000 psi
Reinforcing Steel (AASHTO M31 or M53, Gr. 60) fy = 60,000 psi
Structural Steel (AASHTO M270, Gr. 50W) Fy = 50,000 psi
Structural Steel (AASHTO M270, Gr. 36) Fy = 36,000 psi

BORING LOGS: Boring Logs may be obtained from the Programs and Contracts Division.

BRIDGE DECK: The concrete bridge deck shall be given a fine finish as specified for final finishing in Subsection 802.19 for Class 5 Tined Bridge Roadway Surface Finish.

CLASS I PROTECTIVE SURFACE TREATMENT: Class I Protective Surface Treatment shall be applied to the roadway surface and to the face and top of the concrete parapet rail.

CONCRETE PILING:

Drive one test pile in Bent IA - 6A and IB - 6B. Test piles shall be 5 feet longer than the estimated pile lengths shown on the layout. Lengths of piles shown are for estimating quantities only. Actual lengths to be determined in the field.

Driving System: The driving system approval and the ultimate bearing capacity determination for piling shall be based on the requirements of Subsection 805.09(b) "Method B - Wave Equation Analysis (WEAP)" of the Standard Specifications. It is estimated that the minimum required rated energy of the hammer to obtain the minimum ultimate bearing capacity will be 70,000 foot pounds per blow for the 24" piles and 40,000 foot pounds per blow for the 16" piles.

INTERIOR BENTS:

Piling shall be 24" square prestressed concrete and shall be driven with an approved air, steam, or diesel hammer to a minimum ultimate bearing capacity of 220 tons. Piling in Bents 3 and 4 shall be driven after channel improvement has been made. All piling shall have a minimum tip elevation of 168.0 or lower.

Pile Design Capacity: 24" square prestressed concrete piles = 80 tons.

END BENTS:

Piling shall be 16" square prestressed concrete and shall be driven with an approved air, steam, or diesel hammer to a minimum ultimate bearing capacity of 150 tons. Piling shall not be driven until embankment to bottom of cap is in place. All piling shall have a minimum penetration of 20' below the bottom of cap.

Pile Design Capacity: 16" square prestressed concrete piles = 55 tons.

PREBORING: Preboring is required for all piles and test piles in Bents 2-5 to achieve minimum penetration requirements. Lengths of preboring shown are assumed for estimating quantities only. Size and actual depths of preboring to be determined by the Engineer. The Contractor shall be responsible for keeping prebored holes free from debris prior to backfilling which may require the use of temporary casings or other methods. Temporary casings, if necessary, will not be paid for directly but will be considered subsidiary to the item "Preboring".

DETAIL DRAWINGS:

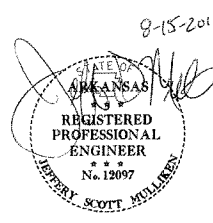
End Bents	49562 - 49564
Intermediate Bents	49565 - 49566
375'-0" Cont. Prestressed Concrete Beam	49568 - 49572
Neoprene Strip Seal	49573
Elastomeric Bearing	49574
Type Special Approach Gutters	49575 and 49576
Type Special Approach Slab	49577
Concrete Piling	2383 & 49567

GENERAL NOTES

BRIDGE OVER
WEST FORK KELLY BAYOU
LA LINE - DODDRIDGE (F)
MILLER COUNTY

ROUTE 71 SEC. 1
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

DRAWN BY: TAB DATE: 11-05 FILENAME: \9030355M.LLJ.dgn
CHECKED BY: MAB DATE: 6-07 SCALE: 1/4"=1'-0"
DESIGNED BY: EMB/MLJ DATE: 11-05
BRIDGE NO. A&B7121 DRAWING NO. 49561



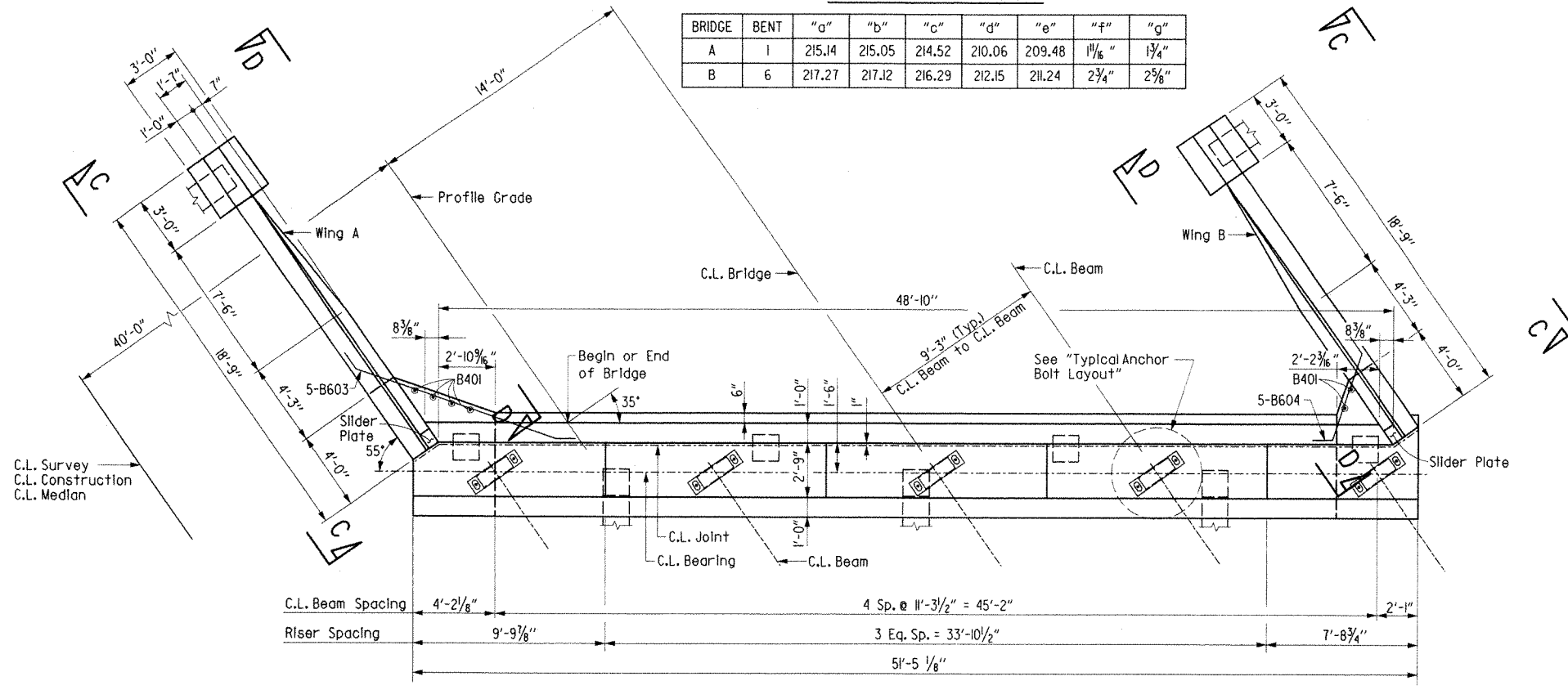
BRIDGE ENGINEER

PLANS PREPARED BY
THE LPA GROUP INCORPORATED
TRANSPORTATION CONSULTANTS
1425 North Arkansas Highway, Little Rock, Arkansas 72205
(501) 225-1100
8/15/2011

TABLE OF VARIABLES

BRIDGE	BENT	"a"	"b"	"c"	"d"	"e"	"f"	"g"
A	1	215.14	215.05	214.52	210.06	209.48	11/16"	1 3/4"
B	6	217.27	217.12	216.29	212.15	211.24	2 3/4"	2 5/8"

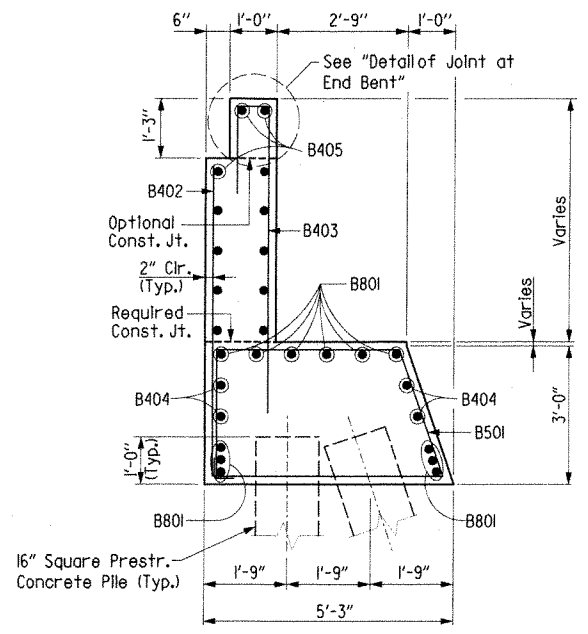
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		030355	22	85
				(2)	A&B7121	END BENT DETAILS		49562



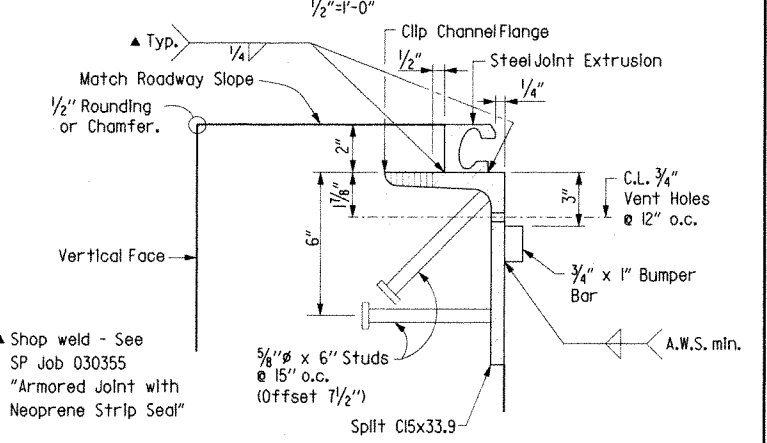
PLAN

Bridge A, End Bent 1 (Looking Back)
 Bridge B, End Bent 6 (Looking Ahead)
 1/4" = 1'-0"

Note: For Details of Wing and Rail, and View C-C and D-D, See Dwg. No. 49564.
 Note: For Bar List, See Dwg. No. 49564.
 Note: For "Typical Anchor Bolt Layout", See Dwg. No. 49563.
 Note: Class I Protective Surface Treatment shall be applied to the Roadway Face and Top of Transition Roll, and to the Top of the Backwall.



SECTION A-A



Note: Concrete to be hand packed under the joint armor in the backwall.
 For additional details, See Dwg. No. 49573.

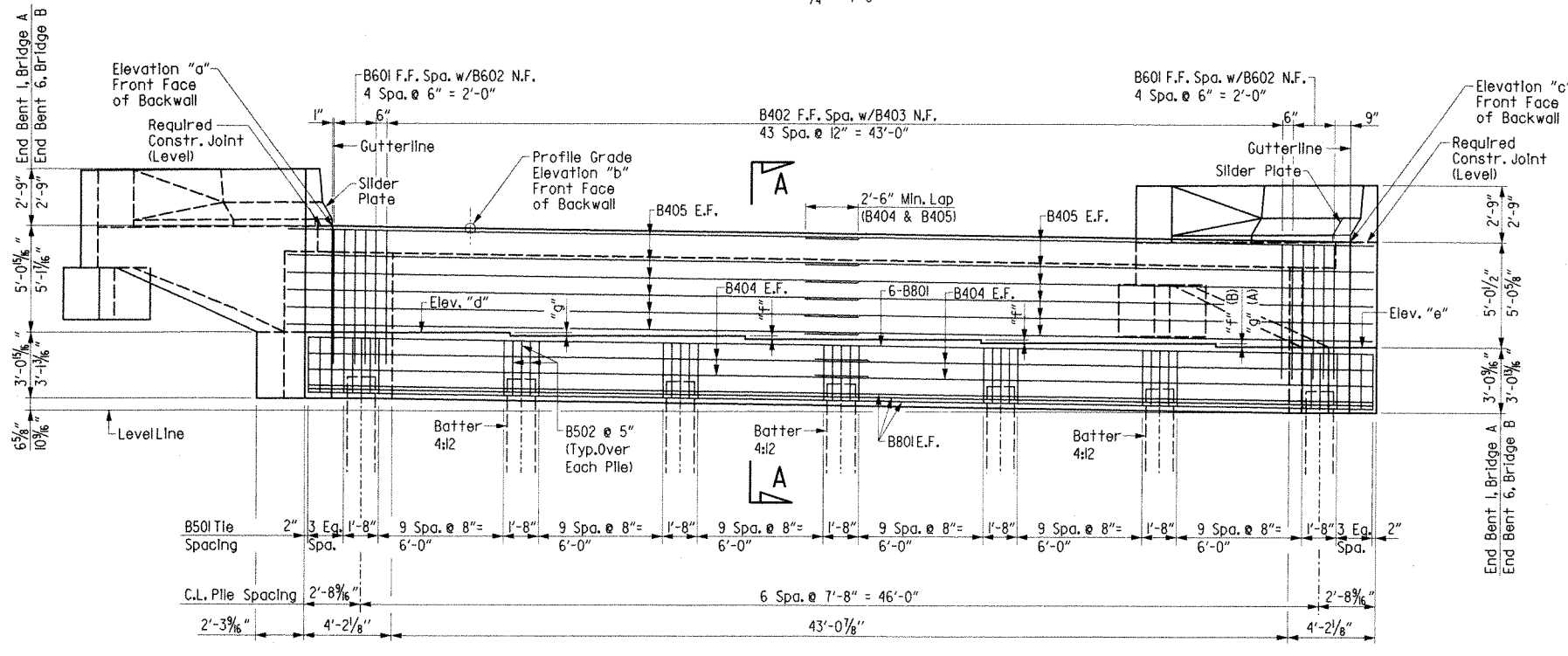
DETAIL OF JOINT AT END BENT

No Scale

SHEET 1 OF 3
 DETAILS OF END BENTS
 WEST FORK KELLY BAYOU

ROUTE 71 SEC. 1
 ARKANSAS STATE HIGHWAY COMMISSION
 LITTLE ROCK, ARK.

DRAWN BY: MAD/MWB DATE: 5-07 FILENAME: J:\030355\1.dwg
 CHECKED BY: MWB DATE: 6-07 SCALE: AS SHOWN
 DESIGNED BY: AJP/SHR DATE: 4-07
 BRIDGE NO. A&B7121 DRAWING NO. 49562



ELEVATION

Bridge A, End Bent 1 (Looking Back)
 Bridge B, End Bent 6 (Looking Ahead)
 1/4" = 1'-0"

PLANS PREPARED BY
 THE LPA GROUP INCORPORATED
 TRANSPORTATION CONSULTANTS
 3333 209 PM
 8/15/2011

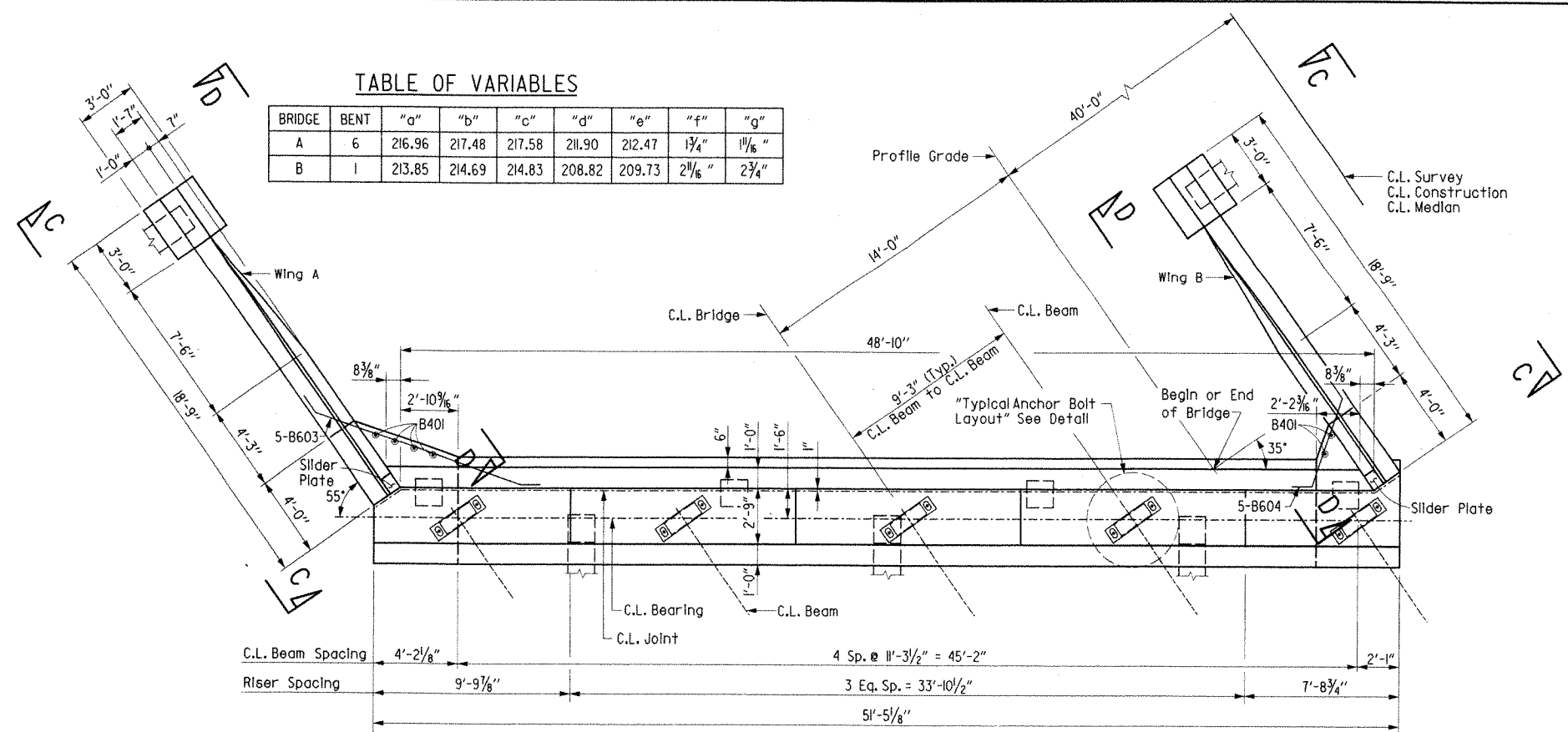
8-15-2011
 REGISTERED PROFESSIONAL ENGINEER
 No. 12097
 JEFFREY SCOTT WALLACE

BRIDGE ENGINEER

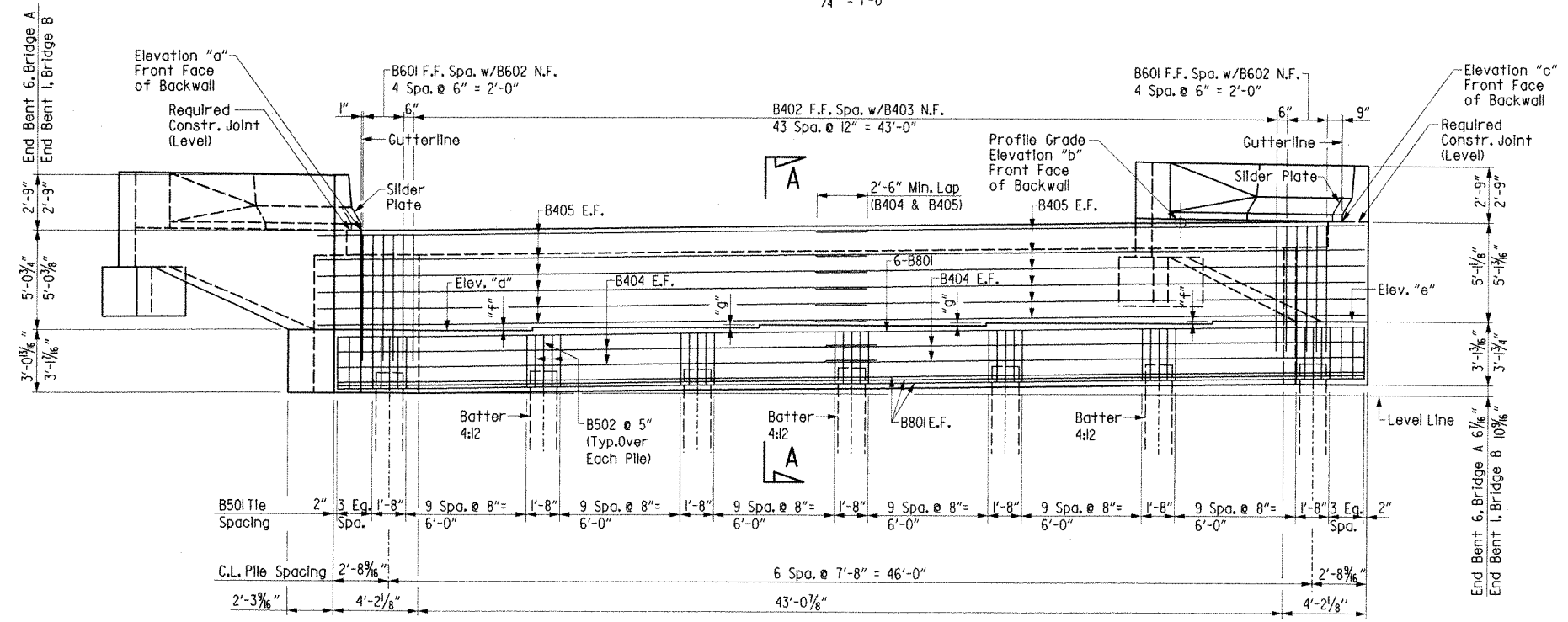
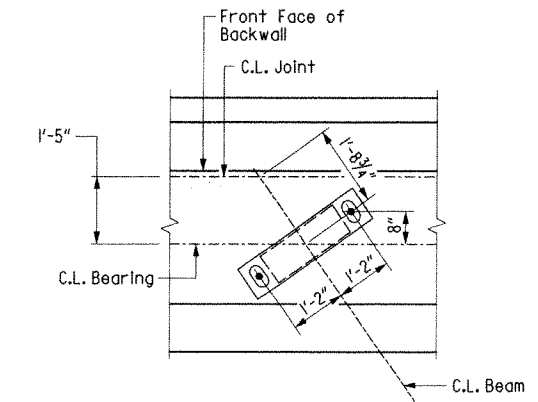
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		030355	23	85
				(2)	A&B721	END BENT DETAILS		49563

TABLE OF VARIABLES

BRIDGE	BENT	"a"	"b"	"c"	"d"	"e"	"f"	"g"
A	6	216.96	217.48	217.58	218.90	212.47	1 3/4"	1 1/8"
B	1	213.85	214.69	214.83	208.82	209.73	2 1/8"	2 3/4"



Note: For Details of Wing and Rail, and View C-C and D-D, See Dwg. No. 49564.
 Note: For Bar List, See Dwg. No. 49564.
 Note: For Section A-A, See Dwg. No. 49564.
 Note: Class I Protective Surface Treatment shall be applied to the Roadway Face and Top of Transition Rail, and to the Top of the Backwall.



8-15-2011
 REGISTERED PROFESSIONAL ENGINEER
 No. 12097
 JEFFREY SCOTT WALLACE

SHEET 2 OF 3
 DETAILS OF END BENTS
 WEST FORK KELLY BAYOU

ROUTE 71 SEC. 1
 ARKANSAS STATE HIGHWAY COMMISSION
 LITTLE ROCK, ARK.

DRAWN BY: MAD/MWB DATE: 5-07 FILENAME: \49030355.dwg
 CHECKED BY: MWB DATE: 6-07 SCALE: AS SHOWN
 DESIGNED BY: AJP/SHR DATE: 4-07
 BRIDGE NO. A&B721 DRAWING NO. 49563

PLANS PREPARED BY
 THE LPA GROUP INCORPORATED
 TRANSPORTATION CONSULTANTS
 1101 N. UNIVERSITY AVENUE, SUITE 1000, LITTLE ROCK, AR 72202
 501.225.1100
 3.13.09 PM

GENERAL NOTES FOR SUBSTRUCTURE

All concrete shall be class "S" with a minimum 28 day compressive strength $f'c = 3,500$ psi. Concrete shall be poured in the dry and all exposed corners to be chamfered $\frac{3}{4}$ " unless otherwise noted.

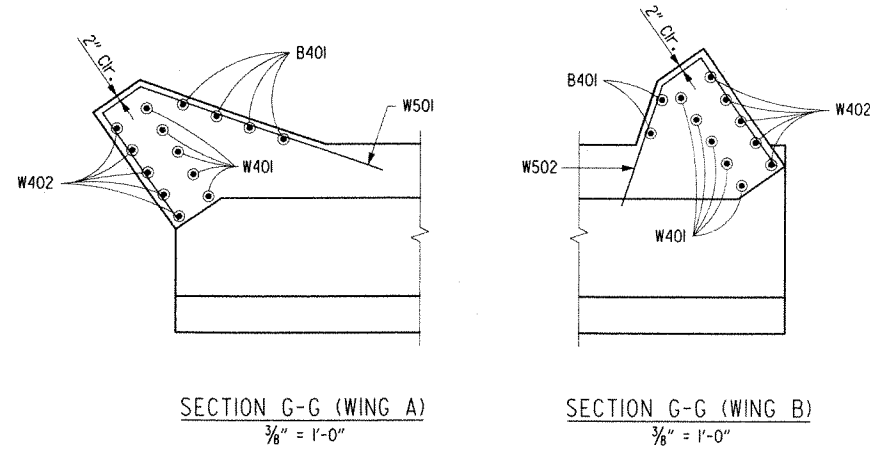
All reinforcing steel shall conform to AASHTO M31 or M53, Grade 60 (yield strength = 60,000 psi).

Backwall above required construction joint shall not be poured before beams are in place. See Expansion Device Installation on Dwg. No. 49573 for additional details.

Structural steel in end bents shall be AASHTO M270, Grade 50W and shall be paid for as "STRUCTURAL STEEL IN BEAM SPANS (M270, Gr. 50W)", Gr. 50W steel shall not be painted unless noted otherwise. Cleaning and painting of the parapet slider plates shall be in accordance with Section 638 and will not be paid for directly but will be considered subsidiary to "STRUCTURAL STEEL IN BEAM SPANS (M270, Gr. 50W)".

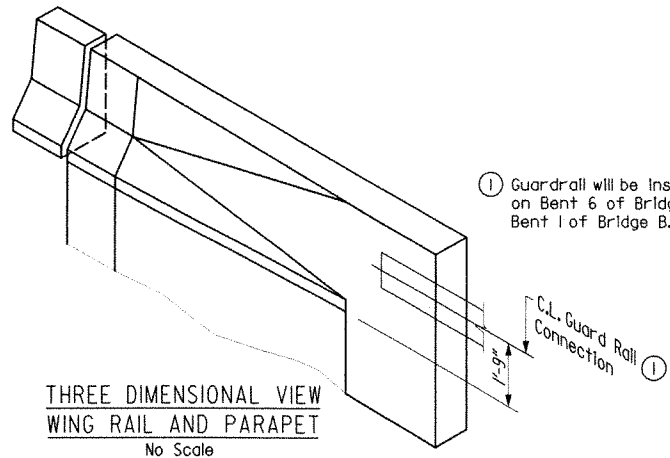
Top reinforcing bars in cap shall be properly placed to avoid interference with anchor bolts or sheet metal sleeves.

For additional information, see layout, Dwg. No.'s 49559 and 49560.

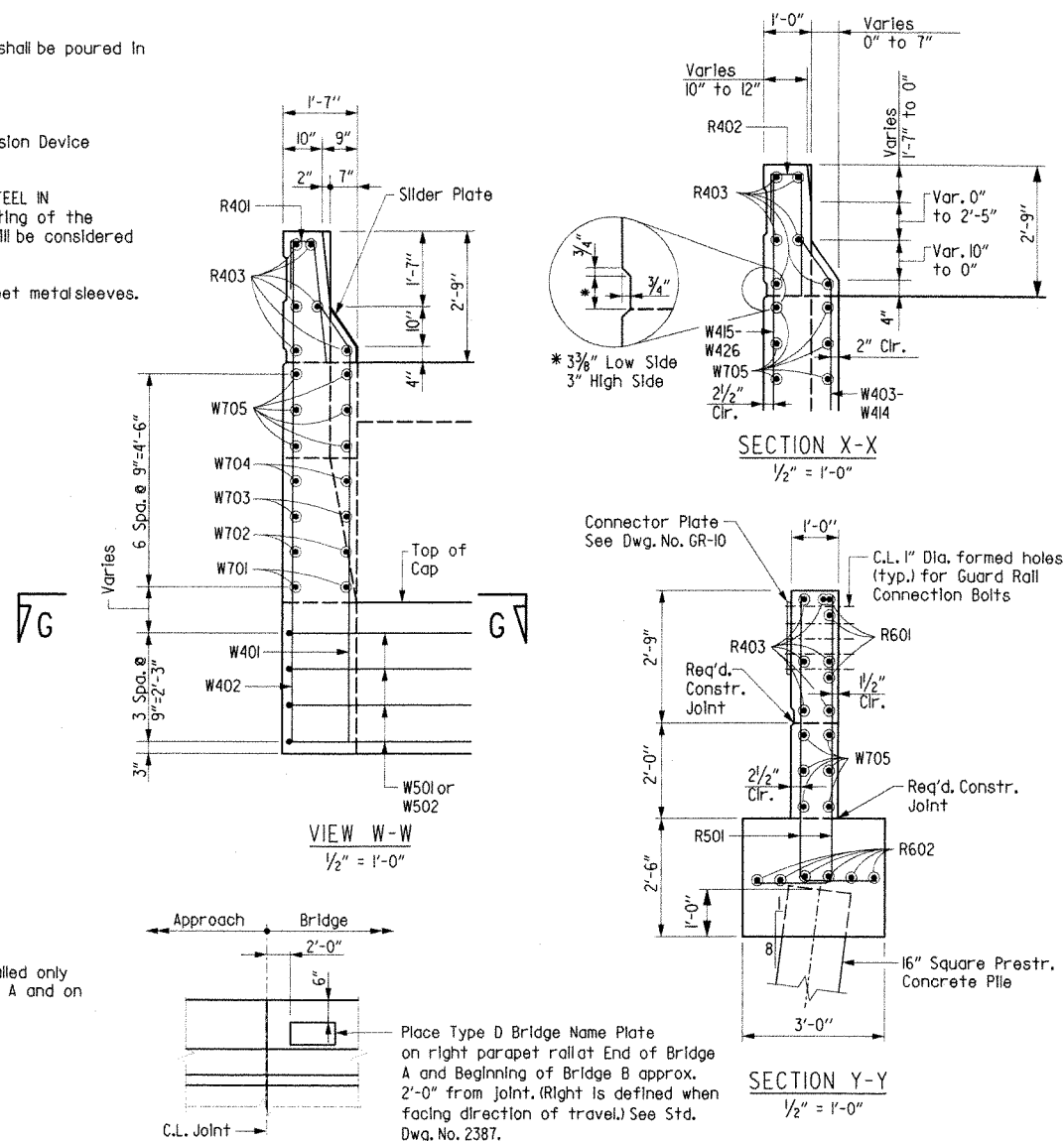


SECTION G-G (WING A)
 $\frac{3}{8}$ " = 1'-0"

SECTION G-G (WING B)
 $\frac{3}{8}$ " = 1'-0"

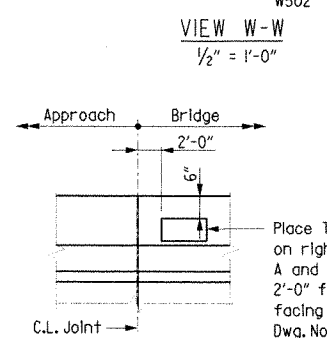


THREE DIMENSIONAL VIEW
WING RAIL AND PARAPET
No Scale



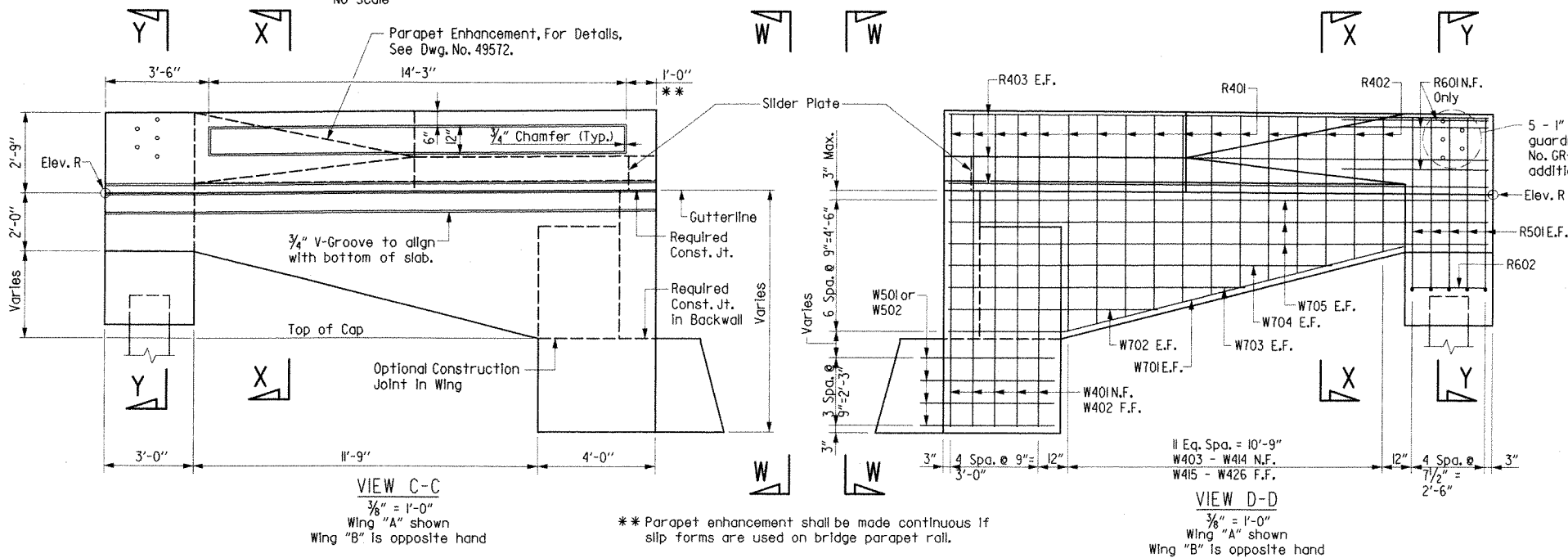
SECTION X-X
 $\frac{1}{2}$ " = 1'-0"

SECTION Y-Y
 $\frac{1}{2}$ " = 1'-0"



VIEW W-W
 $\frac{1}{2}$ " = 1'-0"

NAME PLATE DETAIL
No Scale



VIEW C-C
 $\frac{3}{8}$ " = 1'-0"

VIEW D-D
 $\frac{3}{8}$ " = 1'-0"

** Parapet enhancement shall be made continuous if slip forms are used on bridge parapet rail.

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		030355	24	85
				A&B721	END BENT DETAILS		49564	

BAR LIST-PER BENT

MARK	NO.	REQ'D.	LENGTH	'A'	PIN DIA.	BENDING DIAGRAMS Dimensions are out to out of bars.	
B401	6		6'-7"	--	Str.	[Bending Diagram for B401]	
B402	44		6'-7"	--	Str.	[Bending Diagram for B402]	
B403	44		8'-11"	--	2"	[Bending Diagram for B403]	
B404	8		26'-10"	--	Str.	[Bending Diagram for B404]	
B405	24		27'-5"	--	Str.	[Bending Diagram for B405]	
B501	68		14'-10"	--	2 1/2"	[Bending Diagram for B501]	
B502	21		9'-3"	--	2 1/2"	[Bending Diagram for B502]	
B601	10		6'-7"	--	Str.	[Bending Diagram for B601]	
B602	10		9'-4"	--	4 1/2"	[Bending Diagram for B602]	
B603	5		12'-10"	--	4 1/2"	[Bending Diagram for B603]	
B604	5		6'-8"	--	4 1/2"	[Bending Diagram for B604]	
B801	12		5'-1"	--	Str.	[Bending Diagram for B801]	
R401	24		3'-11"	--	2"	[Bending Diagram for R401]	
R402	10		4'-0"	--	2"	[Bending Diagram for R402]	
R403	12		18'-5"	--	Str.	[Bending Diagram for R403]	
R501	20		7'-6"	--	3 3/4"	[Bending Diagram for R501]	
R601	6		5'-0"	--	Str.	[Bending Diagram for R601]	
R602	12		2'-8"	--	Str.	[Bending Diagram for R602]	
W401	10		9'-3"	--	3"	[Bending Diagram for W401]	
W402	10		10'-4"	--	Str.	[Bending Diagram for W402]	
W403 to W414	2 ea.		3'-5" to 6'-2"	2'-3" to 5'-0"	3"	[Bending Diagram for W403-W414]	
W415 to W426	2 ea.		4'-7" to 7'-4"	--	Str.	[Bending Diagram for W415-W426]	
W501	4		12'-0"	--	3 3/4"	[Bending Diagram for W501]	
W502	4		8'-6"	--	3 3/4"	[Bending Diagram for W502]	
W701	4		15'-11"	--	5 1/4"	[Bending Diagram for W701]	
W702	4		7'-2"	--	Str.	[Bending Diagram for W702]	
W703	4		10'-2"	--	Str.	[Bending Diagram for W703]	
W704	4		13'-1"	--	Str.	[Bending Diagram for W704]	
W705	12		18'-5"	--	Str.	[Bending Diagram for W705]	

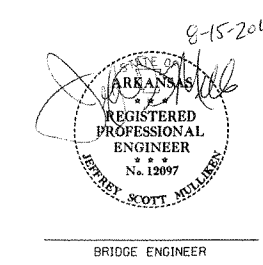
TABLE OF VARIABLES (ELEV. "R")

BRIDGE	BENT NO.	WING	ELEV.	BRIDGE	BENT NO.	WING	ELEV.
A	1	A	215.02	B	1	A	213.73
A	1	B	214.40	B	1	B	214.71
A	6	A	217.08	B	6	A	217.39
A	6	B	217.70	B	6	B	216.41

**SHEET 3 OF 3
DETAILS OF END BENTS
WEST FORK KELLY BAYOU**

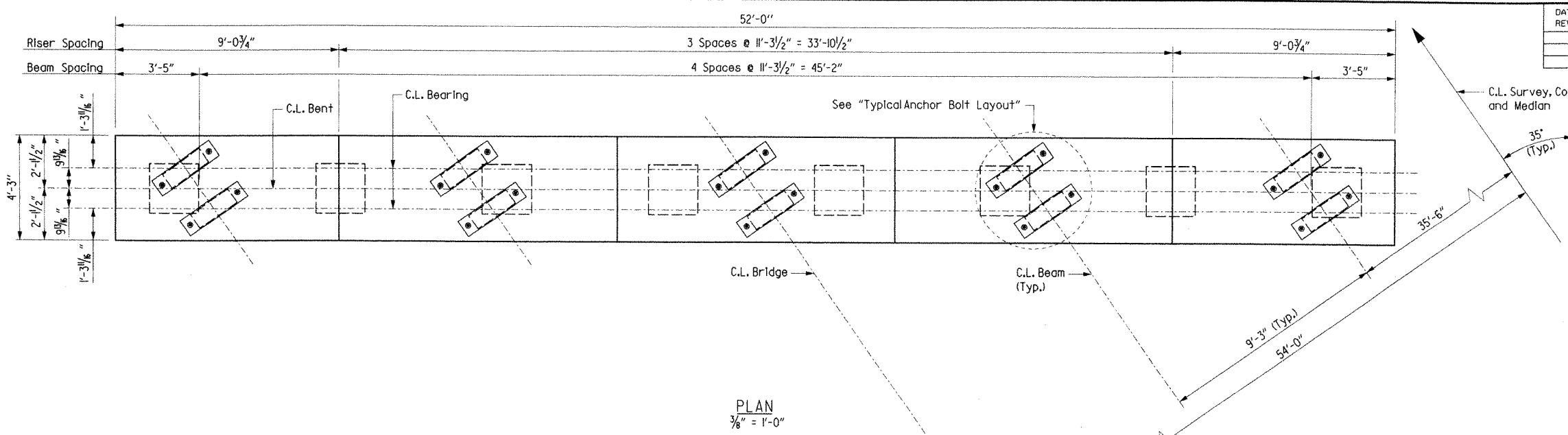
ROUTE 71 SEC. 1
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

DRAWN BY: MAD/MWB DATE: 5-07 FILENAME: V030355v1_b3.dgn
CHECKED BY: MWB DATE: 6-07 SCALE: AS SHOWN
DESIGNED BY: AJP/SHR DATE: 4-07
BRIDGE NO. A&B721 DRAWING NO. 49564

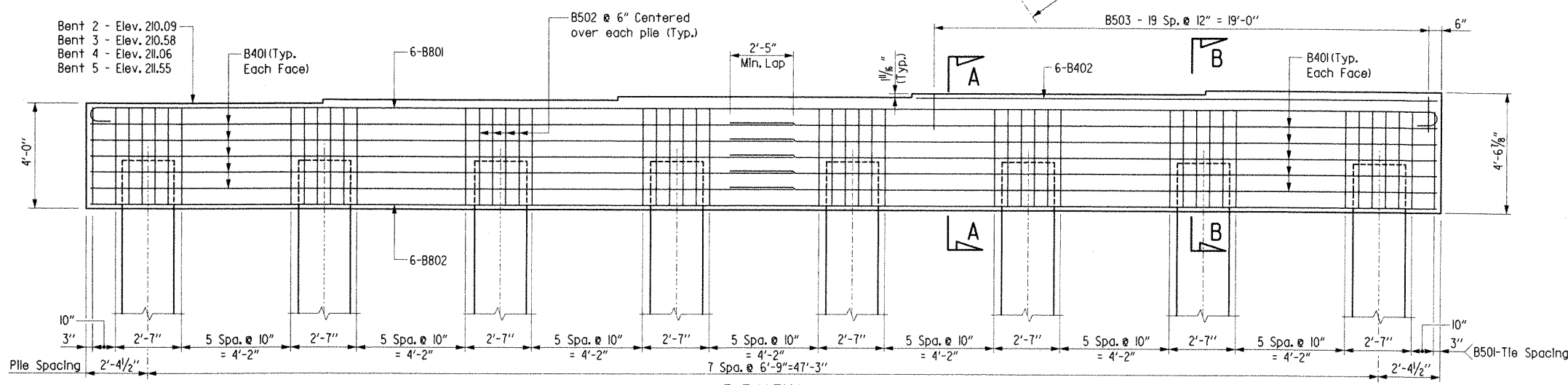


PLANS PREPARED BY
 THE LPA GROUP INCORPORATED
 TRANSPORTATION CONSULTANTS
 1015 North Arkansas Street, Little Rock, AR 72201
 501.535.2919

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	030355		25	85
				AT121	BENTS 2-5			49565



MARK	NO. REQ'D.	LENGTH	P.D.	BENDING DIAGRAMS
				Dimensions are out to out of bars.
B401	20	27'-1"	Str.	
B402	6	20'-0"	Str.	
B501	46	15'-8"	2 1/2"	
B502	32	11'-1"	2 1/2"	
B503	20	6'-5"	2 1/2"	
B801	6	53'-6"	6"	
B802	6	51'-8"	Str.	



GENERAL NOTES:

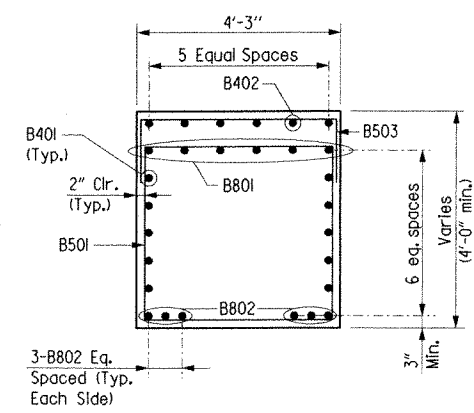
All Concrete shall be Class "S" with a minimum 28-day compressive strength $f'_c = 3,500$ psi. Concrete shall be poured in the dry and all exposed corners to be chamfered $3/4"$ unless otherwise noted.

All reinforcing steel shall conform to AASHTO M31 or M53, Grade 60 (yield strength = 60,000 psi).

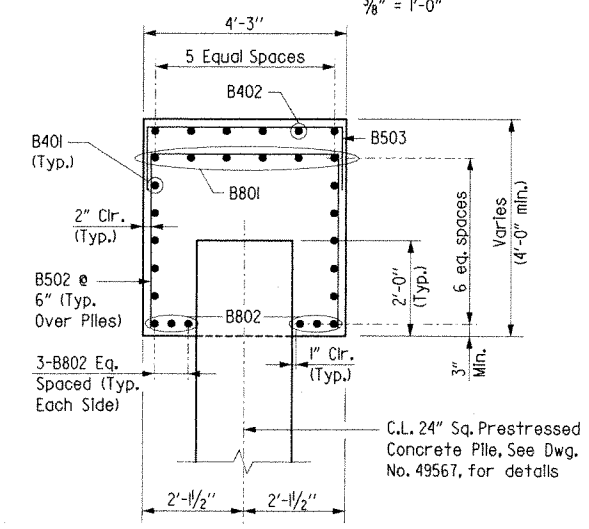
Reinforcing bars in top of cap shall be properly placed to avoid interference with anchor bolts or sheet metal sleeves.

For additional information, see layout, Dwg. No's. 49559 and 49560.

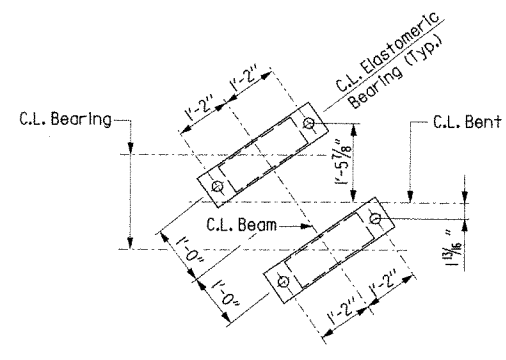
For details of Elastomeric Bearings, See Dwg. No. 49574.



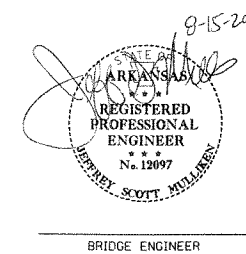
SECTION A-A
1/2" = 1'-0"



SECTION B-B
1/2" = 1'-0"



TYPICAL ANCHOR BOLT LAYOUT
1/2" = 1'-0"
Note: For details of Elastomeric Bearings, See Dwg. No. 49574.



BRIDGE A
DETAILS OF INTERMEDIATE
BENTS NO. 2-5
WEST FORK KELLY BAYOU

ROUTE 71 SEC. 1
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

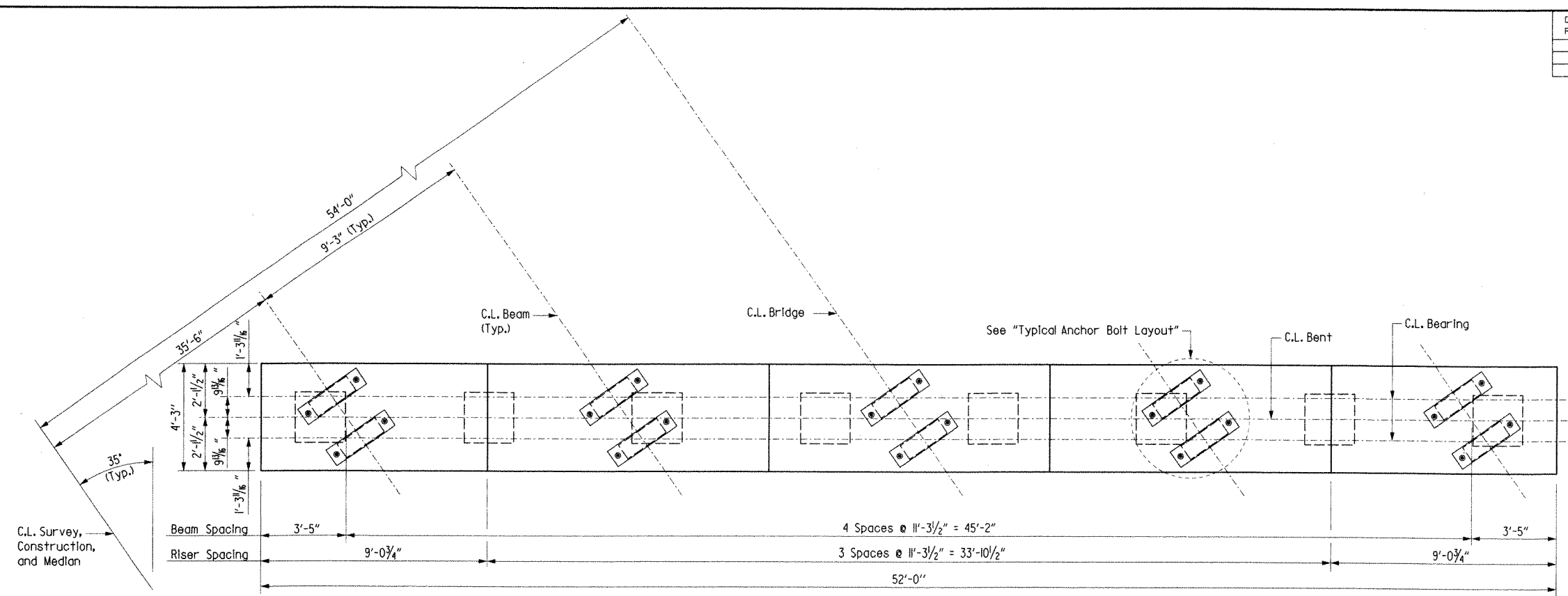
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CHECKED BY: MAD DATE: 5-07 SCALE: AS SHOWN
DESIGNED BY: AJP/SHR DATE: 4-07
BRIDGE NO. AT121 DRAWING NO. 49565

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 TRANSPORTATION CONSULTANTS
 333508 PM
 8/15/2011

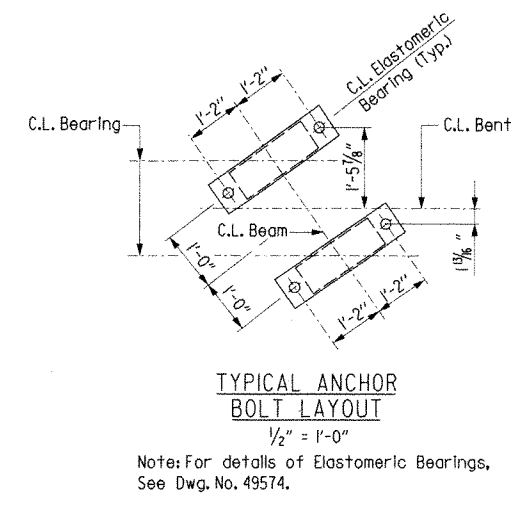
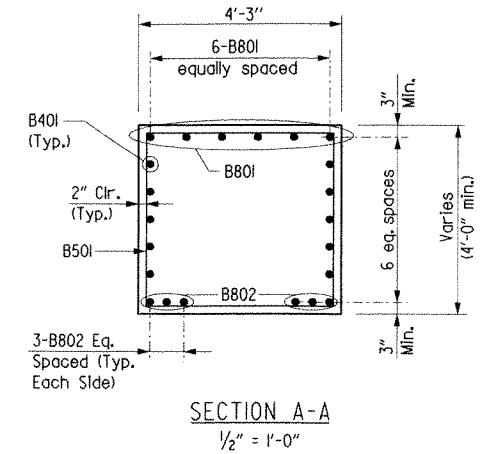
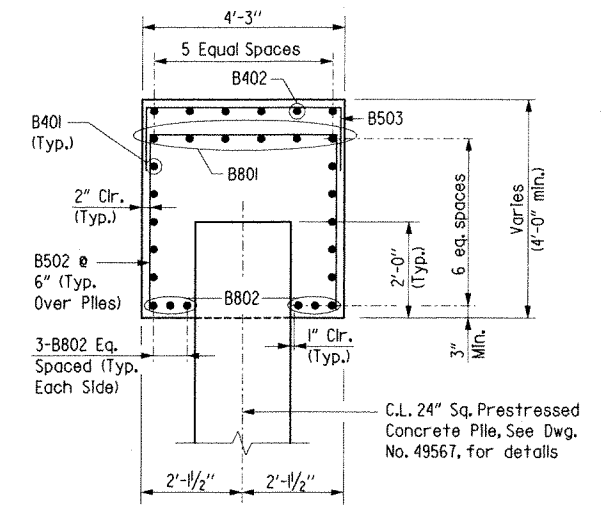
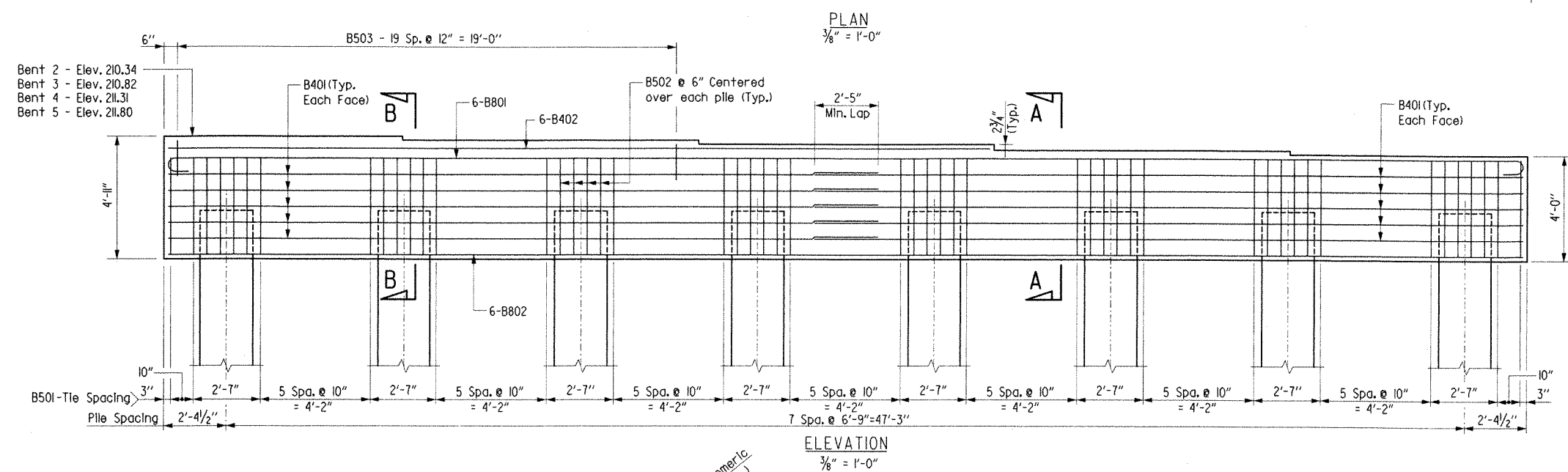
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		030355	24	85
				②	B7121	BENTS 2-5		49566

BAR LIST-PER BENT

MARK	NO. REQ'D.	LENGTH	P.D.	BENDING DIAGRAMS Dimensions are out to out of bars.
B401	20	27'-1"	Str.	
B402	6	20'-0"	Str.	
B501	46	15'-8"	2 1/2"	
B502	32	11'-1"	2 1/2"	
B503	20	6'-5"	2 1/2"	
B801	6	53'-6"	6"	
B802	6	51'-8"	Str.	



GENERAL NOTES:
 All Concrete shall be Class "S" with a minimum 28-day compressive strength $f'_c = 3,500$ psi. Concrete shall be poured in the dry and all exposed corners to be chamfered 3/4" unless otherwise noted.
 All reinforcing steel shall conform to AASHTO M31 or M53, Grade 60 (yield strength = 60,000 psi).
 Reinforcing bars in top of cap shall be properly placed to avoid interference with anchor bolts or sheet metal sleeves.
 For additional information, see layout.
 For Details of Elastomeric Bearings, See Dwg. No. 49574.



Note: For details of Elastomeric Bearings, See Dwg. No. 49574.

**BRIDGE B
 DETAILS OF INTERMEDIATE
 BENTS NO. 2-5
 WEST FORK KELLY BAYOU**

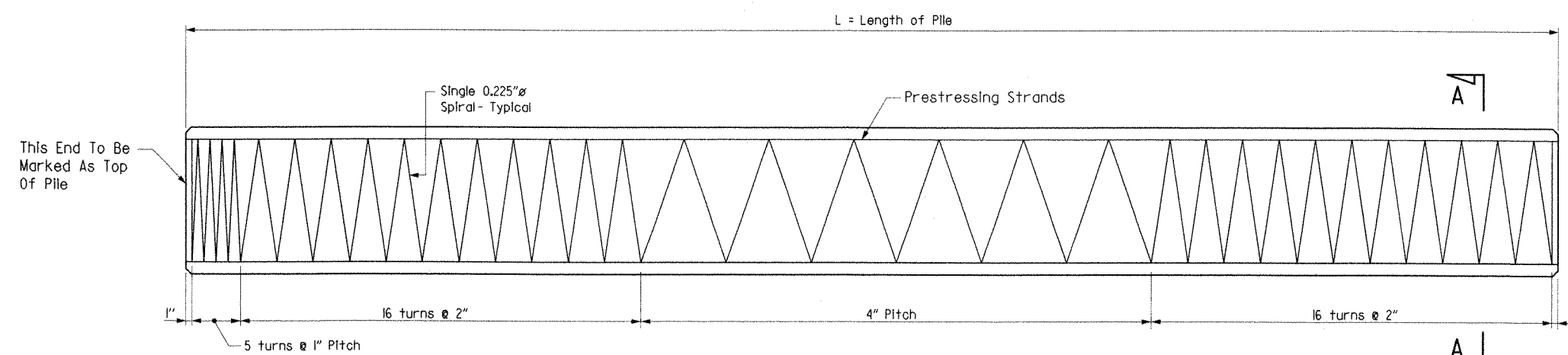
ROUTE 71 SEC. 1
 ARKANSAS STATE HIGHWAY COMMISSION
 LITTLE ROCK, ARK.

DRAWN BY: RPT DATE: 5-07 FILENAME: J:\030355\01.dwg
 CHECKED BY: MAD DATE: 5-07 SCALE: AS SHOWN
 DESIGNED BY: AJP/SHR DATE: 4-07
 BRIDGE NO. B7121 DRAWING NO. 49566

8-15-2011
 REGISTERED PROFESSIONAL ENGINEER
 No. 12097
 JEFFREY SCOTT HULLBERRY
 BRIDGE ENGINEER

PLANS PREPARED BY
 THE LPA GROUP INCORPORATED
 TRANSPORTATION CONSULTANTS
 333508 P/W
 8/15/2011

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		030355	27	85
				(2) A&B7121	CONCRETE PILES		49567	

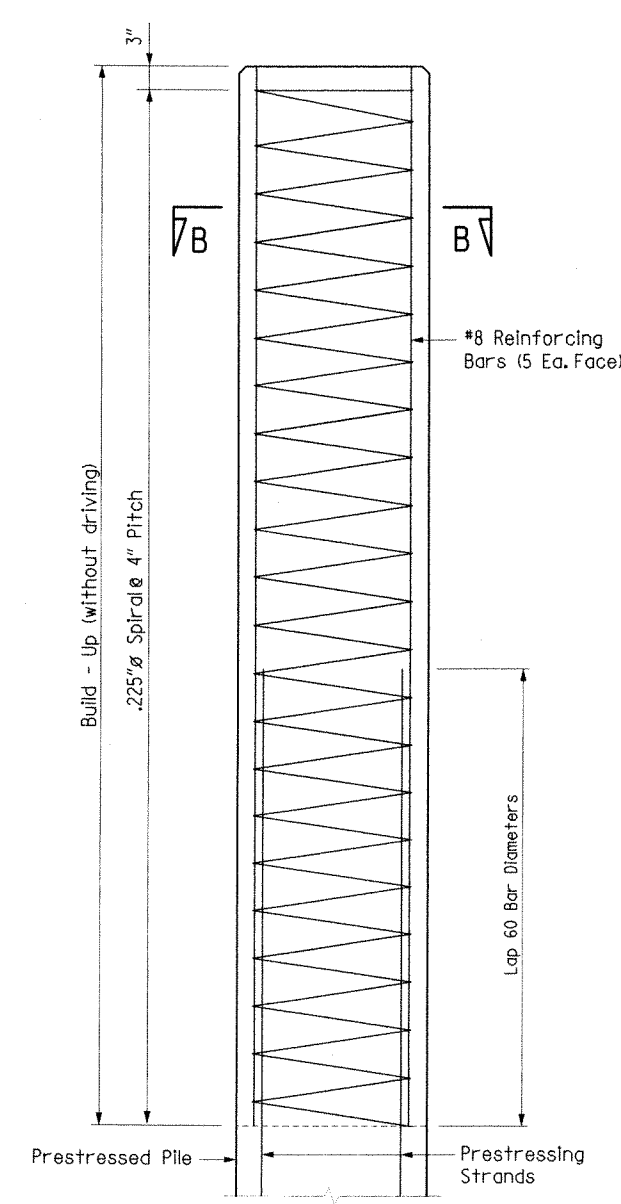


SPIRAL TIE SPACING

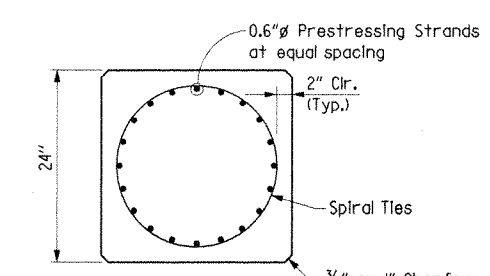
PRESTRESSED PILE PROPERTIES

Low Relaxation	Grade	Strand Diameter	No. of Strands *	Minimum Ultimate Tensile Strength Per Strand (Lbs.)	Initial Prestressing Force Per Strand (Lbs.)
250		1/2"	20	36,000	27,000
270		7/16"	24	31,000	23,300
		1/2"	18	41,300	31,000
		0.6	14	58,000	43,500

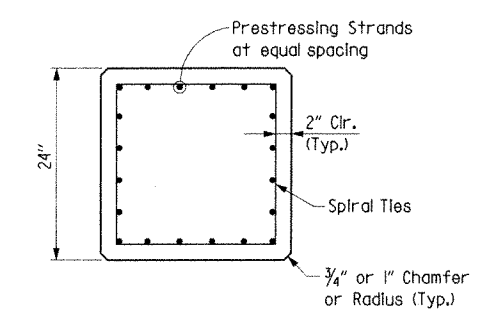
* Number based on Initial prestress force of "B" x ultimate tensile stress, prestress losses, and min. 800 psi unit prestress on concrete after losses.



DETAILS OF BUILD-UP WITHOUT DRIVING

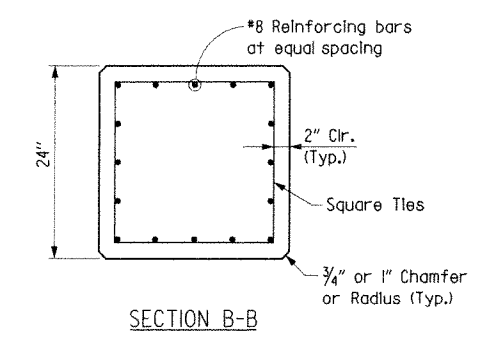


CIRCULAR ALTERNATE (0.6" Strand Only)

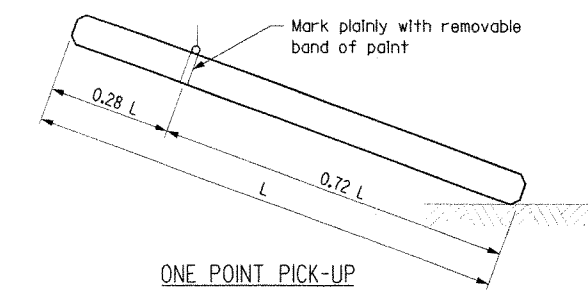


SQUARE ALTERNATE

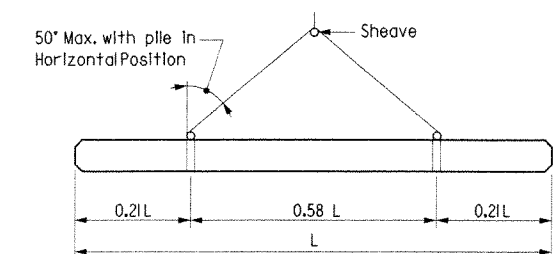
Note: Strand location shall be symmetrical about the axis of the pile.



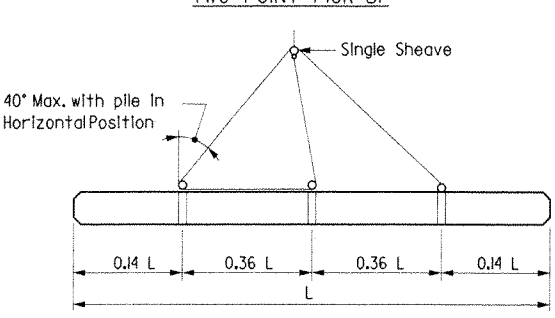
SECTION B-B



ONE POINT PICK-UP



TWO POINT PICK-UP



THREE POINT PICK-UP

MAXIMUM PICK-UP LENGTHS L

Type of Pick-Up	Prestressed 24" Square
One-Point	70'
Two-Point	95'
Three-Point	140'

GENERAL NOTES:

CONSTRUCTION SPECIFICATIONS: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction (2003 Edition), with applicable supplemental specifications and special provisions. Unless otherwise noted on the plans, section and subsection refer to the Standard Construction Specifications.

DESIGN SPECIFICATIONS: AASHTO Standard Specifications for Highway Bridges (2002 Edition), with current Interim specifications.

SEISMIC PERFORMANCE CATEGORY: A

CONCRETE: Concrete in Precast Prestressed Piles shall be Class S (AE) and shall have a Minimum Compressive Strength (f'c) of 5,000 psi at 28 days. Compressive Strength at transfer of the Prestressing Force shall be not less than 4,000 psi. Concrete in Build-Ups shall have a minimum Compressive Strength of 4,000 psi.

REINFORCING STEEL: Reinforcing Steel for build-up shall be deformed bars and shall conform to AASHTO M31 or M53, Grade 60.

PRESTRESSING REINFORCING: Seven wire low relaxation strands shall conform to the general requirements of AASHTO M203. Broken wires within individual strands will be permitted up to 2% of the total number of wires in each pile, provided that there is not more than one broken wire per strand. Two or more broken wires per strand will be cause for replacement of the strand, even though the wires are within the 2% limitation.

SPIRAL REINFORCING: Spiral Reinforcing shall be steel wire meeting the requirements of AASHTO M32 or M225 or shall be plain round steelbars meeting the requirements of AASHTO M31 or M53, Grade 60.

MANUFACTURE, TRANSPORTATION AND STORAGE: See Section 802 "Concrete for Structures" of the Standard Specifications.

FORMS: For forming exterior of piles, the use of steel forms on concrete founded casting beds is required unless otherwise approved by the Engineer. Side forms may have a maximum drift on each side not exceeding 1/4" per foot.

TOLERANCES: Pile ends shall be plane surfaces and perpendicular to axis of pile with a maximum tolerance of 1/8" per foot transversely.

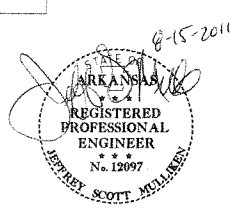
The maximum sweep (deviation from straightness measured along two perpendicular faces of the pile, while not subject to bending forces) shall not exceed 1/8" in 10 Ft.

Shipment of piles from the plant site or pile driving will not be permitted until the required minimum compressive strength is reached, and in no case less than 10 days after pouring the concrete. Prestressed piles may be removed from the casting bed to nearby storage any time after transfer of stress.

BUILD-UPS: To provide for Build-Ups of piles where authorized by the Engineer, concrete shall be cut back to expose the strands for a distance sufficient to provide a lap of 60 diameters of the reinforcing bars required for build-up. If build-up is required before the required bearing resistance is secured, the contractor shall submit details for Build-Up to the Engineer for approval.

INSTALLATION, MEASUREMENT AND PAYMENT: See Section 805 "Piling" of the Standard Specifications.

COARSE AGGREGATE: Maximum size of coarse aggregate shall be 3/4".

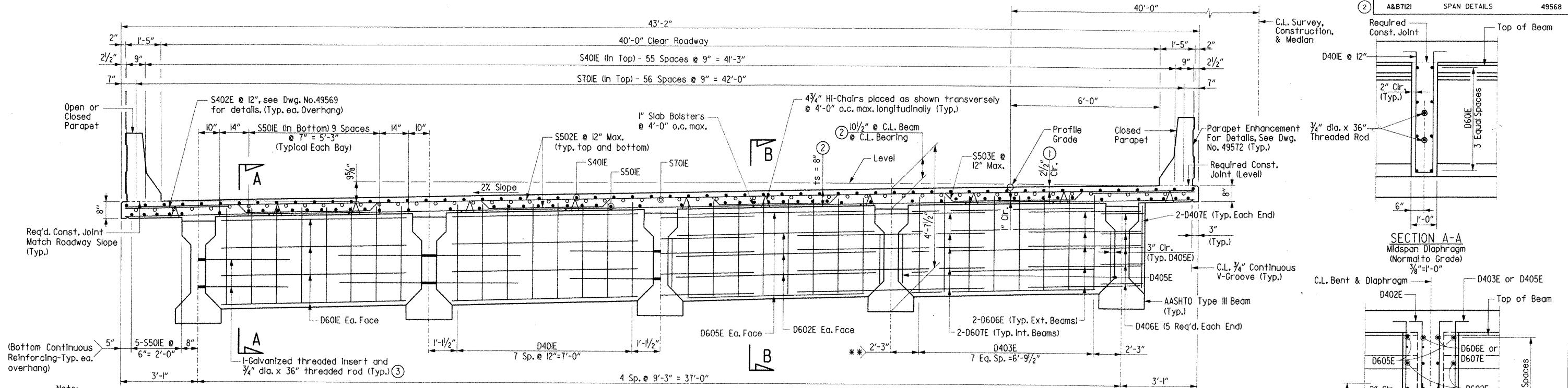


ROUTE 71 SEC. 1
ARKANSAS STATE HIGHWAY COMMISSION
 LITTLE ROCK, ARK.
 DRAWN BY: RPT DATE: 4-07 FILENAME: \030355\el_mf.dgn
 CHECKED BY: CGN/MAD DATE: 6-07 SCALE: AS SHOWN
 DESIGNED BY: AJP DATE: 6-07
 BRIDGE NO. A&B7121 DRAWING NO. 49567

PLANS PREPARED BY THE LPA GROUP INCORPORATED TRANSPORTATION CONSULTANTS
 PROJECT: 030355\el_mf.dgn
 3.3.3.07 PA 8/15/2011

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.	030355	28	85
				JOB NO.	A&B7121		SPAN DETAILS	49568

Note: Superstructure details shown are for use when removable deck forms are used and are the basis for measurement of Class (S/AE) concrete.



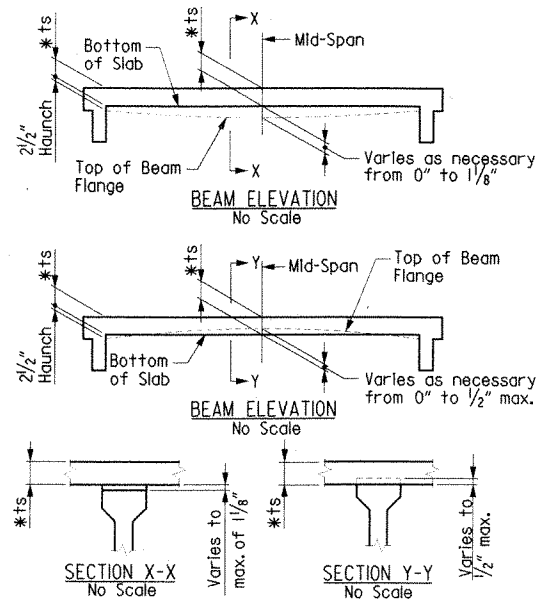
HALF-SECTION OF MIDSPAN DIAPHRAGMS

HALF-SECTION BETWEEN BEAMS AT INTERIOR BENTS

Note: All transverse dimensions are measured perpendicular to C.L. Median

** Denotes: Measured along skew @ C.L. Diaphragm

HALF-SECTIONS: DIAPHRAGMS AND BEAM ENDS



SLAB REINFORCING

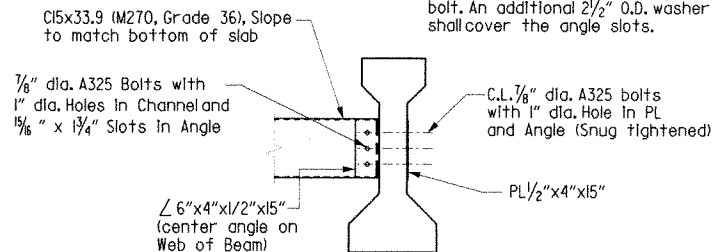
Transverse:
S402E @ 12" centers (Top each side of Bridge)
S502E @ 12" centers (Top and Bottom)
S503E @ 12" centers (Bent up over Beams)

Longitudinal:
S401E @ 9" centers (Top)
S701E @ 9" centers (Top)
S501E spaced as shown (Bottom)

EXPANSION DEVICE

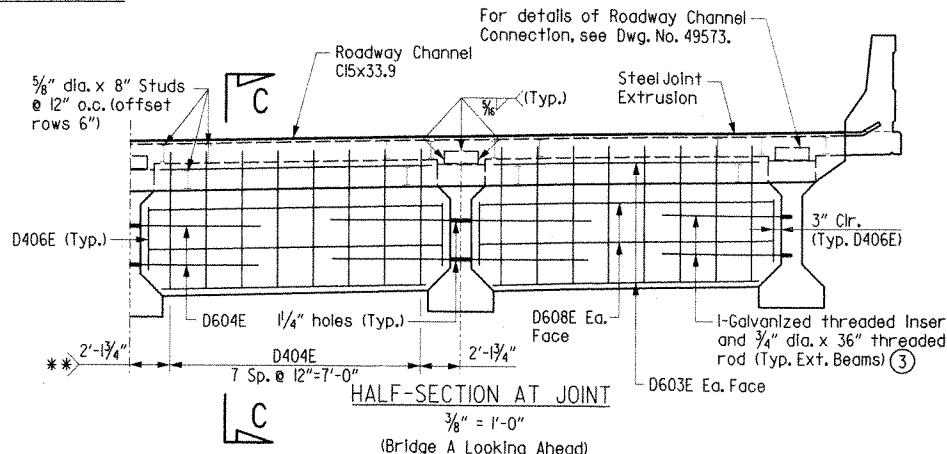
Neoprene Strip Seal with Steel Extrusion
Rdwy. Channel - C15x33.9
Conn. angle from MC18x42.7 (Cope one Flange)

Note: A standard washer shall be supplied for use under both the nut and the head of the 1/8" dia. bolt. An additional 2 1/2" O.D. washer shall cover the angle slots.



DETAIL OF ALTERNATE MIDSPAN DIAPHRAGM

Galvanized Steel Diaphragms may be used in place of Concrete at Midspan Diaphragms only. All components of the Alternate Steel Diaphragms (AASHTO M270, Grade 36) shall be galvanized. Galvanizing shall be in accordance with AASHTO M111. Payment will be based on Concrete Diaphragms.



HALF-SECTION AT JOINT

NOTES:

One Epoxy Coated #5 bar in the top and one Epoxy Coated #5 bar in the bottom may be substituted for each bar S503E. Payment will be based on the weight of bar S503E.

Class I Protective Surface Treatment shall be applied to the Roadway Surface and the Face and Top of Concrete Parapet Wall.

All bars designated with an E suffix are to be Epoxy coated.

All transverse dimensions are measured perpendicular to C.L. Bridge, unless noted otherwise.

TOLERANCE:

- 1 Plus: Equal to amount of slab thickening used to meet slab thickness tolerance. See "ADJUSTMENT FOR SLAB THICKNESS TOLERANCE WHEN REMOVABLE DECK FORMING IS USED".
- 2 See "ADJUSTMENT FOR SLAB THICKNESS TOLERANCE WHEN REMOVABLE DECK FORMING IS USED".
- 3 Galvanized Threading Inserts: Dayton-Richmond F-42 Loop Ferrule Insert or approved equal 3/4" dia. Threaded Rods to be AASHTO M270, Grade 36 or AASHTO M31, Grade 60 or AASHTO M53, Grade 60. These are to be Non-Pay Items-subsidary to the Item "Prestressed Concrete Beams (Type III)". Galvanizing shall be in accordance with AASHTO M232 Class C or AASHTO M298 Class 50.

REGISTERED PROFESSIONAL ENGINEER
No. 12997
JERRY SCOTT HULLSLEY

SHEET 1 OF 5
DETAILS OF 375' CONTINUOUS
PRESTRESSED CONCRETE BEAM UNIT
WEST FORK KELLY BAYOU

ROUTE 71 SEC. 1
ARKANSAS STATE HIGHWAY COMMISSION

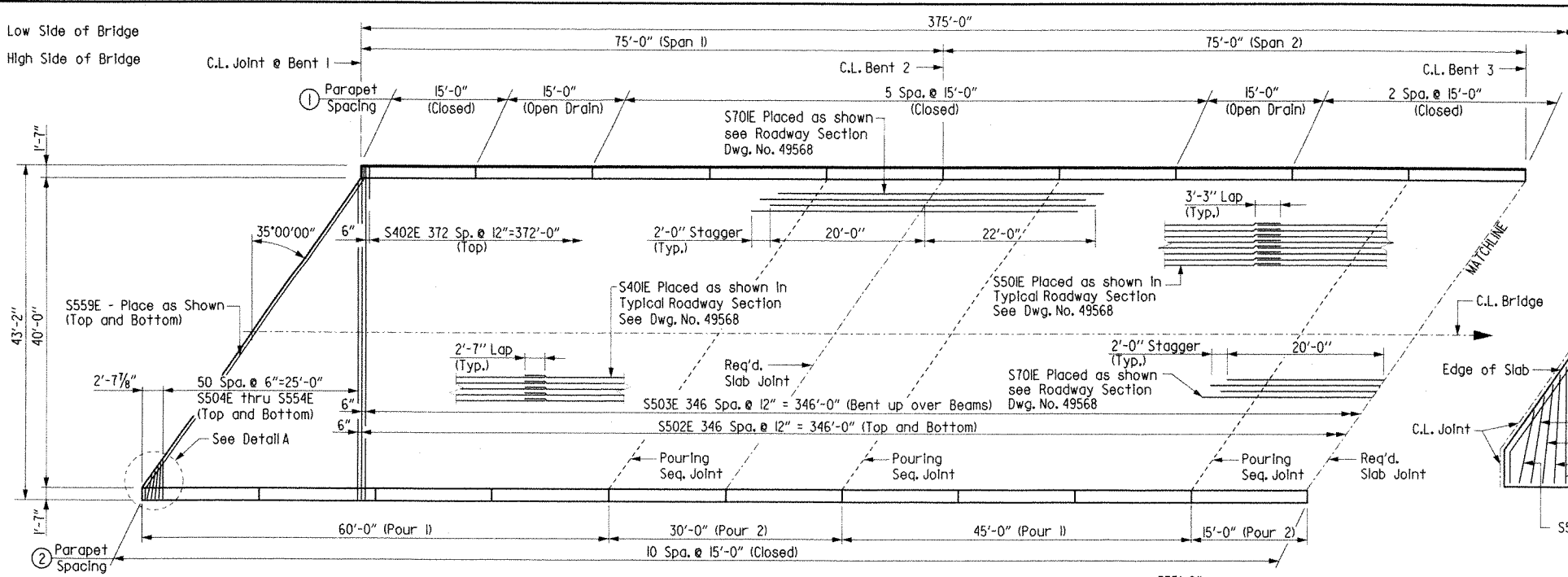
LITTLE ROCK, ARK.

DRAWN BY: RPT DATE: 5-07 FILENAME: A&B7121.dwg
CHECKED BY: MAD DATE: 5-07 SCALE: AS SHOWN
DESIGNED BY: SHR/CGN DATE: 5-07
BRIDGE NO. A&B7121 DRAWING NO. 49568

PLANS PREPARED BY
THE LPA GROUP INCORPORATED
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05/27/01 Arkansas Hwy. 0303055 s/rlh/ab/wst for 0303055 sl.dwg
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DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
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				A&B721 SPAN DETAILS		49569		

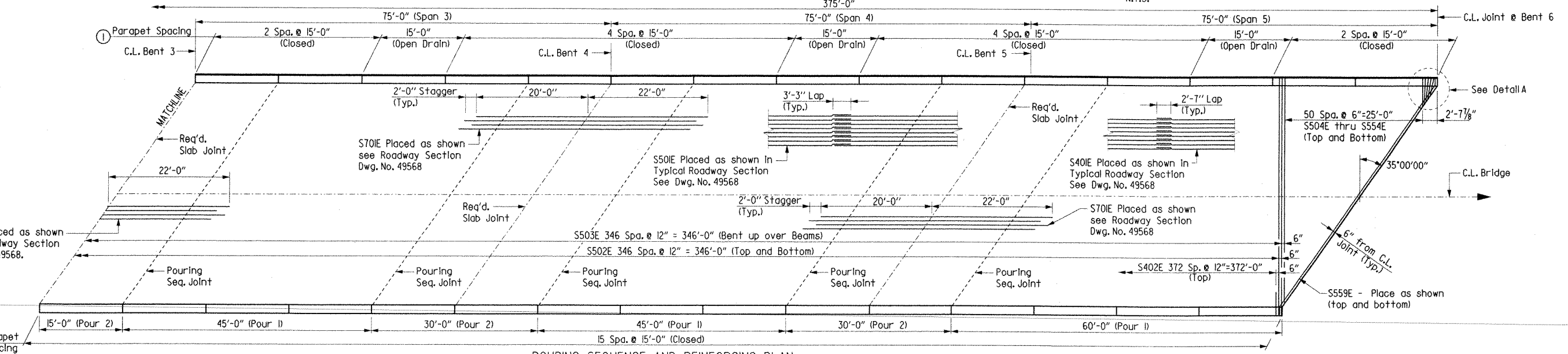
- ① Low Side of Bridge
- ② High Side of Bridge



NOTES:
 Required slab joints and pouring sequence joints shall align with the parapet open joint at the gutterline.
 Pours must be made in order as numbered. Pour (1) may be placed simultaneously or separately. Both pours (1) must be placed before Pour (2) can be placed. 48 hours shall elapse between the end of a pour and the start of the next pour. 72 hours shall elapse between the end of a pour and the start of the adjacent pour. Any ralling pours made before the entire slab unit has been placed must be approved by the Engineer. Concrete in bridge superstructure shall be consolidated for the entire pour before any concrete has taken its initial set. This may require the use of a retarding agent.

The Contractor must obtain approval from the Engineer for any deviations from the pouring sequence shown.

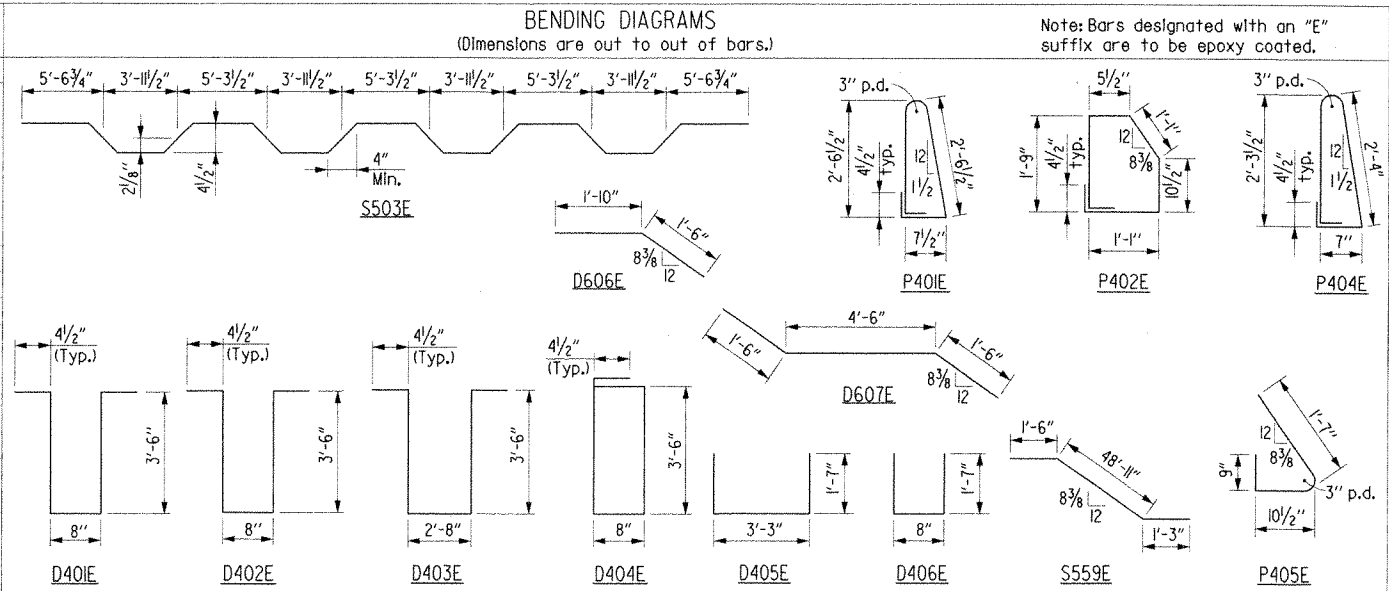
DETAIL A
N.T.S.



BAR LIST-PER BRIDGE

POURING SEQUENCE AND REINFORCING PLAN
1"=10'-0"

MARK	NO. REQ'D.	LENGTH	PIN DIA.	MARK	NO. REQ'D.	LENGTH	PIN DIA.
D40IE	160	8'-1"	2"	S50IE	522	44'-6"	Str.
D402E	84	8'-1"	2"	S502E	694	42'-10"	Str.
D403E	128	10'-1"	2"	S503E	347	43'-8"	3/4"
D404E	64	7'-9"	2"	S504E to S554E	4 each	5'-0" to 40'-8"	Str.
D405E	32	6'-3"	2"	S555E	4	4'-6"	Str.
D406E	56	3'-8"	2"	S556E	4	4'-1"	Str.
D407	16	3'-6"	Str.	S557E	4	3'-7"	Str.
D60IE	160	7'-4"	Str.	S558E	4	3'-0"	Str.
D602E	96	10'-2"	Str.	S559E	4	5'-8"	3/4"
D603E	32	9'-0"	Str.	S70IE	228	42'-0"	Str.
D604E	12	6'-0"	Str.	P40IE	775	6'-4"	2"
D605E	64	8'-8"	Str.	P402E	775	5'-6"	2"
D606E	80	3'-4"	4 1/2"	P403E	245	14'-8"	Str.
D607E	120	7'-6"	4 1/2"	P404E	25	5'-10"	2"
D608E	32	10'-2"	Str.	P405E	25	3'-2"	2"
S40IE	580	39'-10"	Str.	P60IE	25	14'-8"	Str.
S402E	746	4'-1"	Str.				



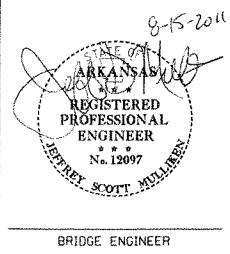
1/2" x 1" Type 3, 4, or 6 Joint Sealer. Backer rod is not required. See Subsection 501.02 (hand 501.05 (j)). Joint Sealer shall be measured and paid for as class (S)AE Concrete-Bridge. Slab joints shall extend to the outside edge of the deck slab. Slab joints shall be installed before the parapet railing is poured. If slab joints are to be sawed, they shall be sawed as soon as the concrete has sufficiently set up to allow the sawing of joint without damage to the slab. Slab joints shall be placed at all Pouring Sequence Construction Joints and Required Slab Joint Locations.

SLAB JOINT DETAIL
N.T.S.

SHEET 2 OF 5
 DETAILS OF 375' CONTINUOUS
 PRESTRESSED CONCRETE BEAM UNIT
 WEST FORK KELLY BAYOU

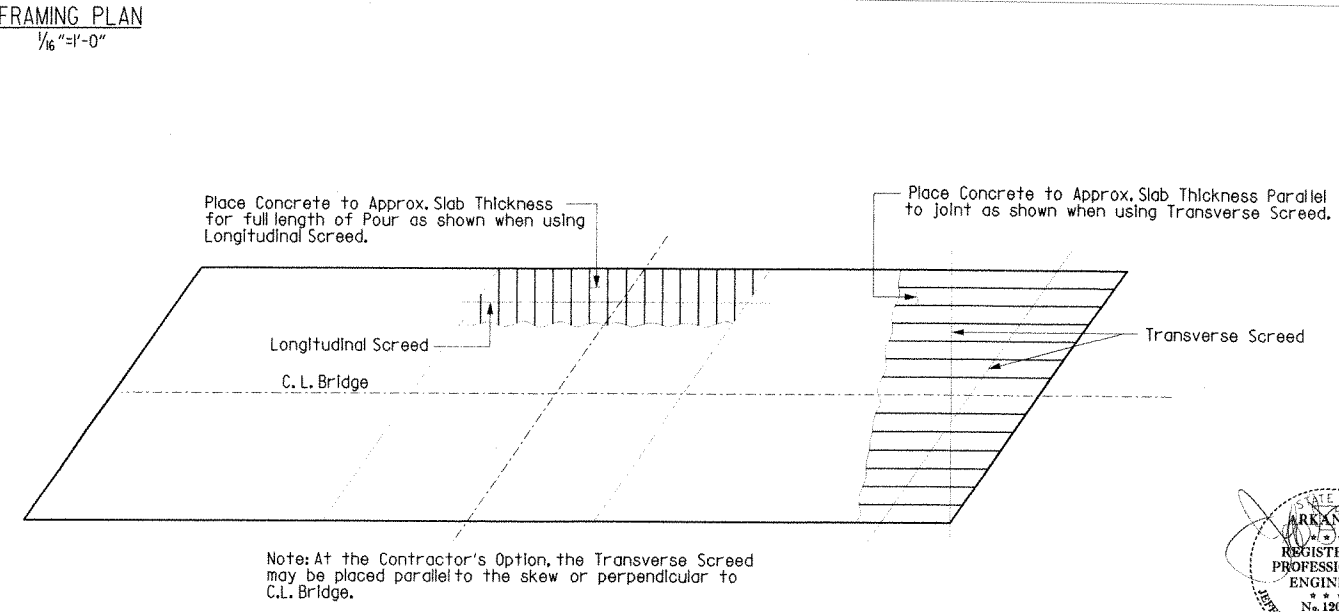
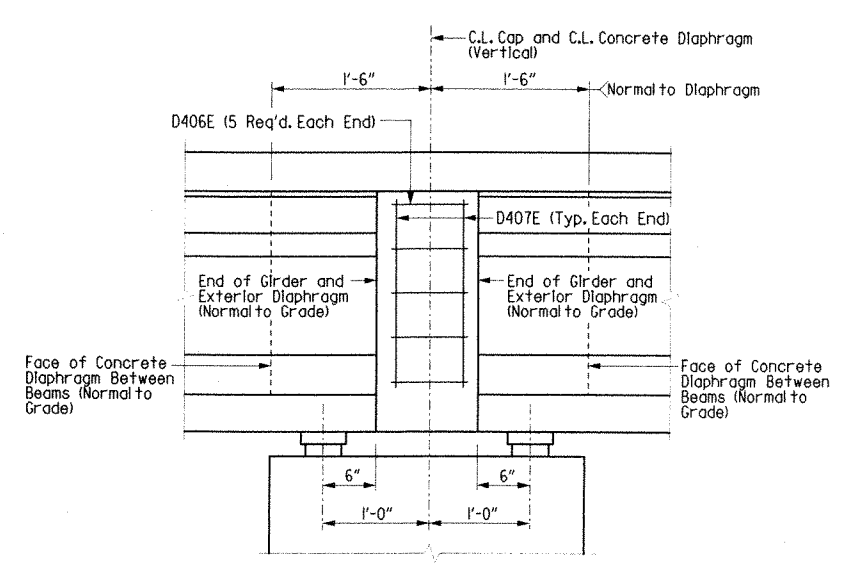
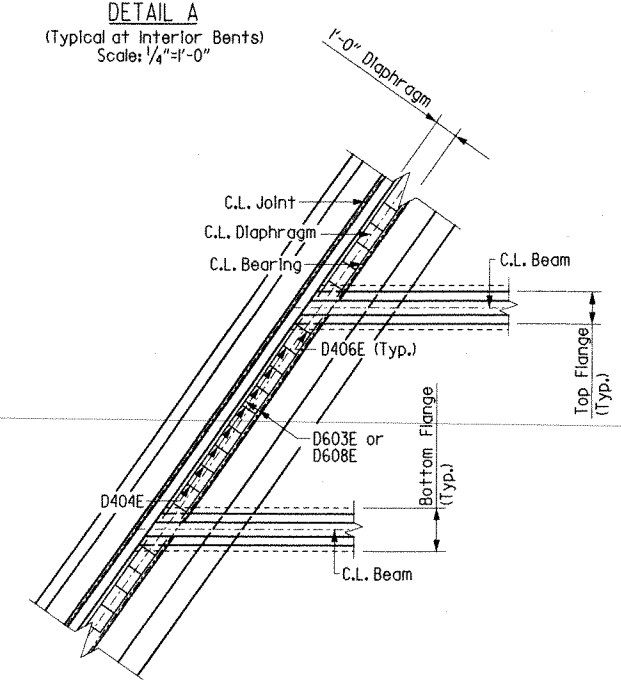
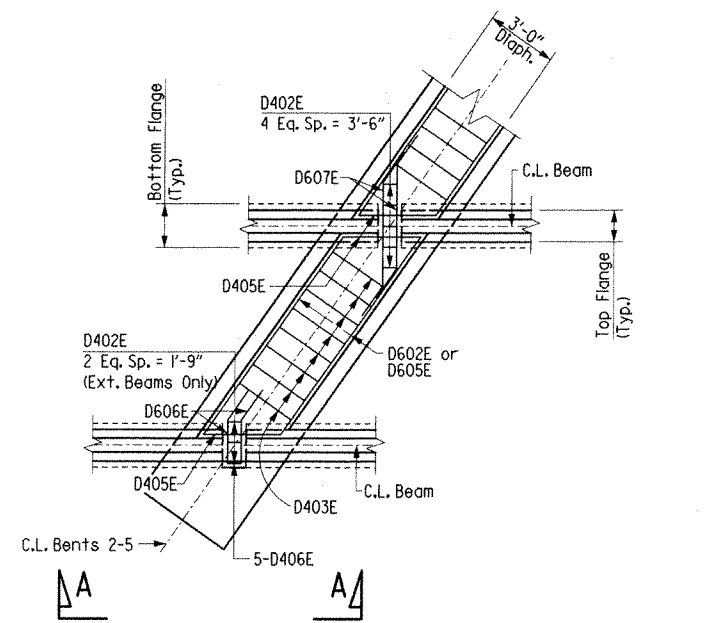
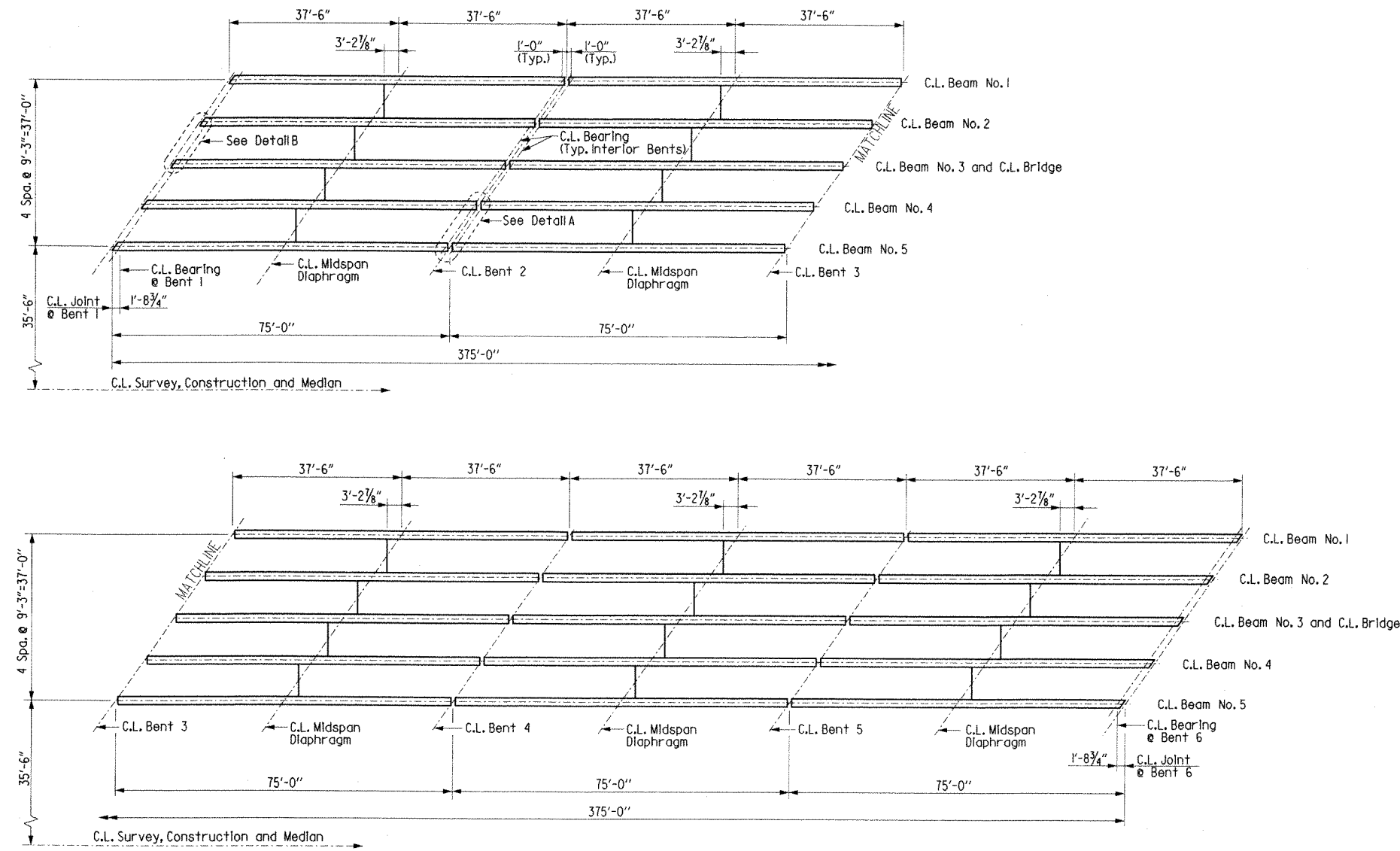
ROUTE 71 SEC. 1
 ARKANSAS STATE HIGHWAY COMMISSION
 LITTLE ROCK, ARK.

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 BRIDGE NO. A&B721 DRAWING NO. 49569



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 3-3306 PM 8/15/2011

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				6	ARK.			
				JOB NO.		030355	30	85
				(2) A&B7121	SPAN DETAILS		49570	



8-15-2011
 REGISTERED PROFESSIONAL ENGINEER
 No. 12097
 JEFFREY SCOTT MULLINNEY
 BRIDGE ENGINEER

SHEET 3 OF 5
 DETAILS OF 375' CONTINUOUS
 PRESTRESSED CONCRETE BEAM UNIT
 WEST FORK KELLY BAYOU

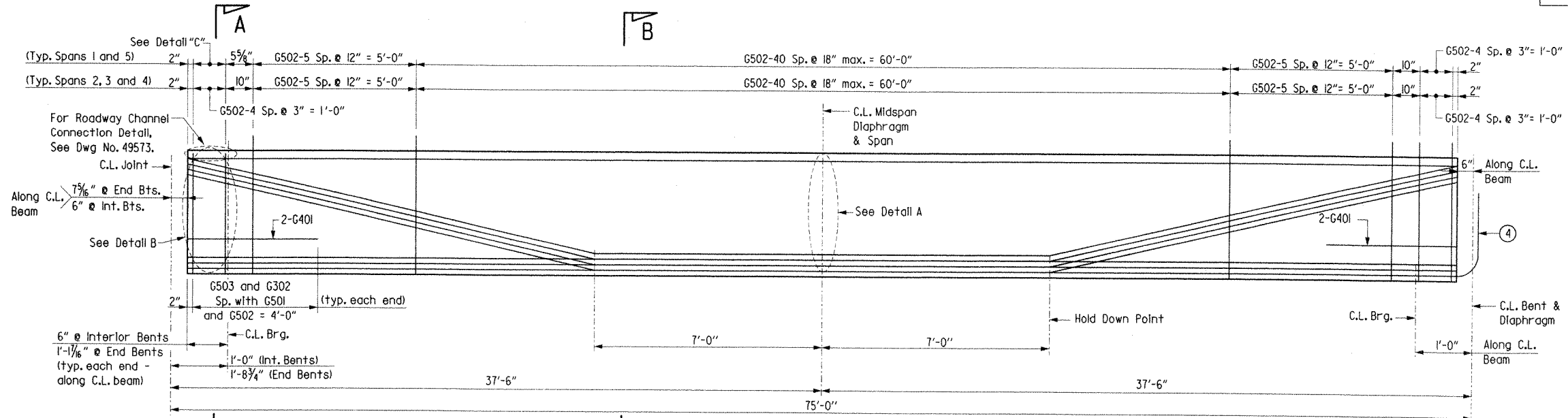
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 LITTLE ROCK, ARK.

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 CHECKED BY: MAD DATE: 5-07 SCALE: AS SHOWN
 DESIGNED BY: MWB DATE: 4-07
 BRIDGE NO. A&B7121 DRAWING NO. 49570

PLANS PREPARED BY
 THE LPA GROUP INCORPORATED
 TRANSPORTATION CONSULTANTS
 333505 PM
 8/15/2011

④ Prestressing strands at End Bents and 6 shall be flush with the end of the beam. Prestressing strands at intermediate Bents 2 - 5 shall be bent up into diaphragms as shown in "ELEVATION OF BEAMS AT INTERMEDIATE BENTS".

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				6	ARK.		31	85
				JOB NO.		030355		
				A&B7121	SPAN DETAILS			49571



GENERAL NOTES - PRESTRESSED BEAMS ONLY

Prestressing steel shall be 1/2" dia. Low Relaxation strands with a minimum ultimate strength of 270 ksi and shall conform to AASHTO M203.

All Beams shall be AASHTO TYPE III I-Beams as shown on the details. All Beams shall be cast in concrete floored pallets and in metal forms. All work and materials shall be as specified in Section 802.22 of the Standard Specifications.

Concrete shall be Class "S" and shall have a minimum 28 day compressive strength $f'c = 6,000$ psi.

Dimensions shown are to the center of strands.

The initial tensile force applied to each 1/2" dia. strand shall be 30,983 pounds. Transfer of this tensioning load to the beam shall not be done until the compressive strength of the concrete is 5,600 psi for all spans.

The contractor shall submit the method and sequence for release of strands to the Engineer for approval prior to casting of the beams.

The first 16" along the top of the beam at each end shall have a smooth finish. The remaining portion shall be rough floated at approximately the time of set then scrubbed transversely with a coarse wire brush to remove all laitance and to produce a roughened surface for bonding slabs.

Beams lengths shown on the design plans are net lengths measured horizontally along beam centerlines. The beam manufacturer shall make the necessary allowances for grade and shortening due to elastic shortening, creep and shrinkage.

All exposed steel at ends of beams not extended into diaphragms at interior bents shall be protected against corrosion by a coating of tar or other waterproofing material.

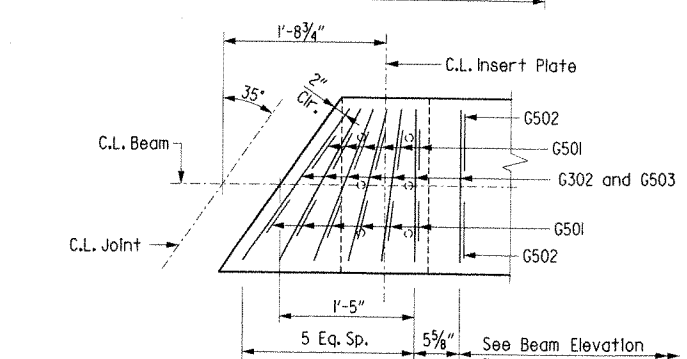
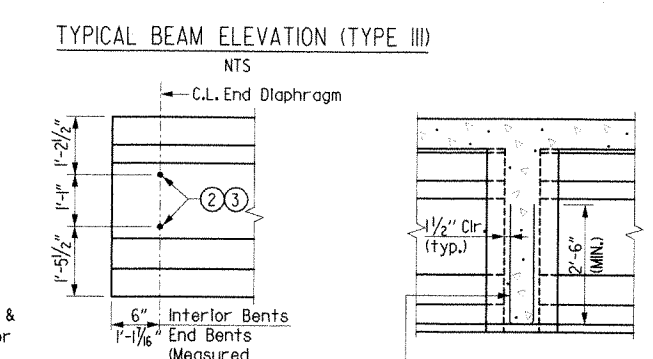
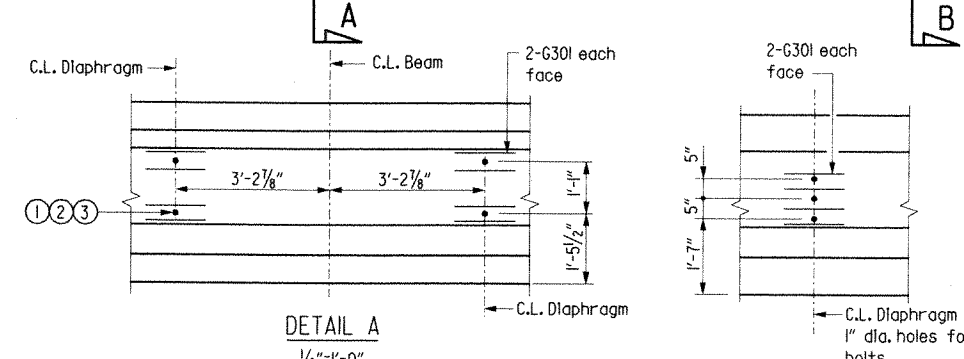
Beams must be maintained in an upright position at all times and must be picked up from points near the beam ends. Disregard of this requirement may lead to collapse of the beam. The contractor's proposed lifting details shall be submitted on shop drawings to the Engineer for approval. The use of holes for lifting purposes will not be permitted.

The Contractor may submit alternate strand patterns with design calculations for review and approval in accordance with Subsection 802.22 except that only 1/2" diameter strands shall be allowed.

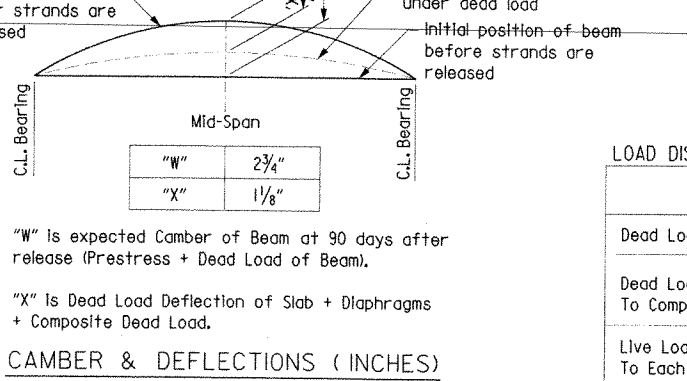
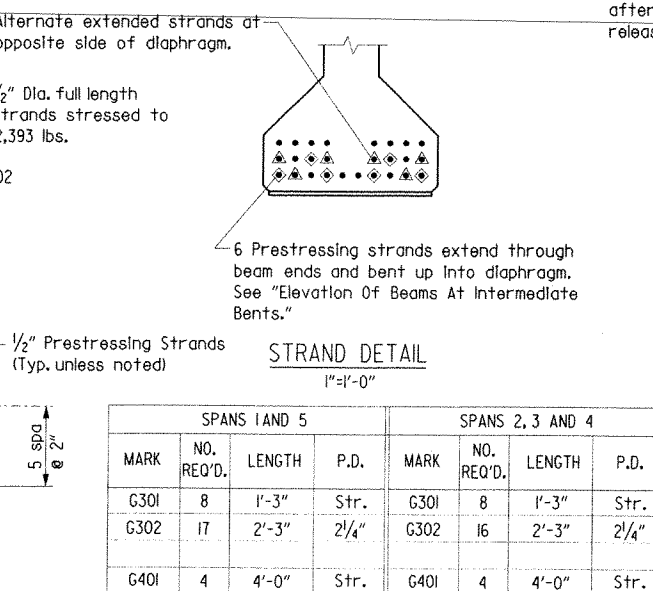
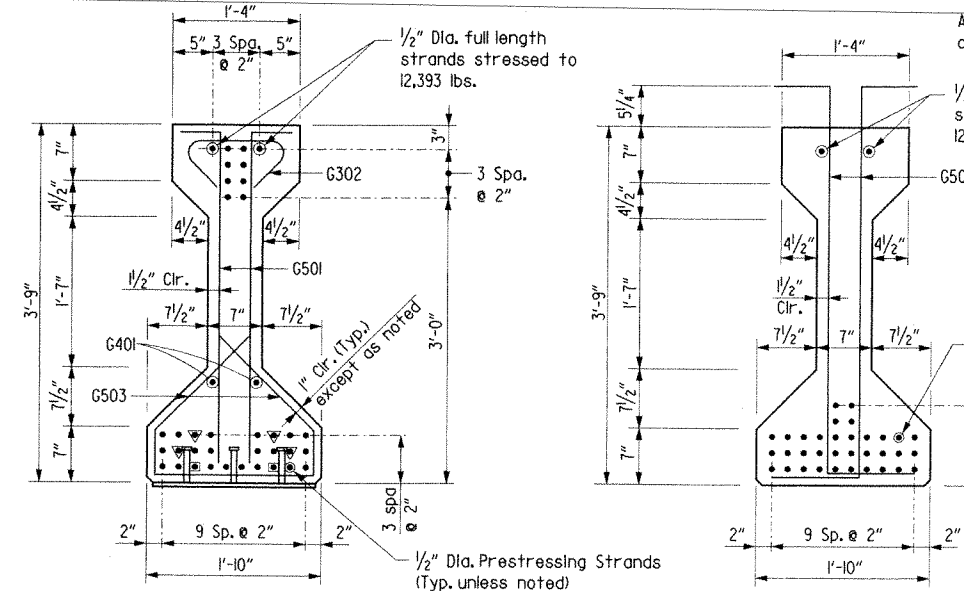
Reinforcing Steel shall be AASHTO M31 or M53 Grade 60 ($f_y = 60,000$ psi)

Distances from the forms and spacing of the Prestressing Steel shall be maintained by the stays, ties, hangers, spacers, or other approved supports which shall be shown on the Shop Drawings.

The point of support and direction of the reactions with respect to the member shall be approximately the same during transportation and storage as when member is in its final position.



- ① Inserts and holes shown are for concrete Midspan Diaphragms. See Dwg. No. 49568 For Alternate Steel Diaphragms.
- ② Galvanized 3/4" Dia. Dayton-Richmond F-42 Loop Ferrule Insert or an approved equal. (Omit in exterior face of exterior beams.) These are to be non-Pay Item-Subsidiary to the Item "Prestressed Concrete Beams (Type III)". For Alternate steel Diaphragms, See Dwg. No. 49568.
- ③ Inserts on Inside of Exterior Beams and 1/4" dia. holes for Interior Beams



LOAD DISTRIBUTION TO BEAMS:

	Beams 1&5	Beams 2 - 4
Dead Loads: To Beam	800 PLF + Beam + Diaph.	954 PLF + Beam + Diaph.
Dead Loads: To Composite Beam	306 PLF, Includes 153 PLF Future Wearing Surface	384 PLF, Includes 231 PLF Future Wearing Surface
Live Loads: To Each Composite Beam	1.24 Wheels + Impact	1.68 Wheels + Impact

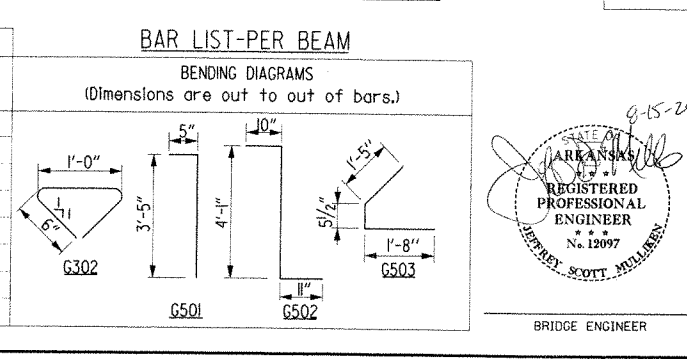
SECTION A-A
1"=1'-0"

SECTION B-B
1"=1'-0"

▽ Denotes: Break Bond 2'-0" from Beam End
□ Denotes: Break Bond 4'-0" from Beam End

STRAND DETAIL
1"=1'-0"

SPANS 1 AND 5				SPANS 2, 3 AND 4			
MARK	NO. REQ'D.	LENGTH	P.D.	MARK	NO. REQ'D.	LENGTH	P.D.
G301	8	1'-3"	Str.	G301	8	1'-3"	Str.
G302	17	2'-3"	2 1/4"	G302	16	2'-3"	2 1/4"
G401	4	4'-0"	Str.	G401	4	4'-0"	Str.
G501	12	3'-9"	3 3/4"				
G502	112	5'-8"	3 3/4"	G502	122	5'-8"	3 3/4"
G503	34	3'-6"	2 1/2"	G503	32	3'-6"	2 1/2"



SHEET 4 OF 5
DETAILS OF 375' CONTINUOUS
PRESTRESSED CONCRETE BEAM UNIT
WEST FORK KELLY BAYOU

ROUTE 71 SEC. 1
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

BRIDGE ENGINEER

DATE: 8-15-2011

REGISTERED PROFESSIONAL ENGINEER
No. 12097
JERRY SCOTT MULLINS

DRAWN BY: RPT/MAD DATE: 5-07 FILENAME: 3030355v1_s4.dwg
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DESIGNED BY: SHR/CGN DATE: 5-07
BRIDGE NO. A&B7121 DRAWING NO. 49571

PLANS PREPARED BY
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TRANSPORTATION CONSULTANTS

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				6	ARK.			
				JOB NO.		030355	32	85
				A&B7121	SPAN DETAILS		49572	

SUPERSTRUCTURE GENERAL NOTES

CONSTRUCTION SPECIFICATIONS: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction, 2003 Edition, with applicable special provisions.

DESIGN SPECIFICATIONS: AASHTO Standard Specifications for Highway Bridges, 2002, with current Interim specifications.

LIVE LOAD: HS20 + Military Loading METHOD OF DESIGN: Load Factor

Drawings show general features of design only. Shop drawings shall be made in accordance with the specifications, submitted and approved before fabrication is begun.

CONCRETE: All concrete in slab, parapets and diaphragms shall be Class (S1E) with a minimum 28 day compressive strength $f'c = 4,000$ psi. Concrete shall be poured in the dry and all exposed corners shall be chamfered $\frac{3}{4}$ " unless otherwise noted. All end of unit and midspan diaphragms shall be cast in place and poured a minimum of 48 hours before the slab is poured. Interior bent diaphragms shall be cast monolithically with the slab.

The slab and intermediate bent diaphragms shall not be poured until 90 days after release of strands in beams.

The superstructure details shown are for use when removable deck forming is used and are the basis for measurement of Class (S1E) Concrete. See Standard Drawing No. 14991 for allowable modifications and for tolerances when Permanent Steel Bridge Deck Forms are used.

Concrete in bridge superstructure shall be placed, consolidated and screeded off for the entire pour before any concrete has taken its initial set. This may require the use of a retarding agent.

The concrete deck shall be given a fine finish in accordance with Subsection 802.19 for Class 5 Tined Bridge Roadway Surface Finish. Movement of the finishing machine across new concrete shall be on planks placed on the surface and shall be prohibited for 72 hours after finishing the pour. Sufficient concrete must be placed ahead of the strike-off to fully load the glider. If a longitudinal strike-off is used, a vertical camber adjustment must be made in the strike-off to account for future dead load deflection due to the rolling. A minimum of 72 hours shall elapse between completion of the slab and the pouring of the parapet railing.

REINFORCING STEEL: Reinforcing steel shall conform to AASHTO M31 or M53, Grade 60 (Yield Strength = 60,000 psi).

The reinforcing steel shall be accurately located in the forms and firmly held in place by steel wire supports sufficient in size and number to prevent displacement during the course of construction. The wire supports will not be paid for directly but will be considered subsidiary to the item of EPOXY COATED REINFORCING STEEL (Grade 60).

STRUCTURAL STEEL: All structural steel shall be AASHTO M270, Gr. 50W unless otherwise noted and shall be paid for as Structural Steel in Beam Spans. (AASHTO M270 GR. 50W) GR. 50W steel shall not be painted. All exposed surfaces shall be cleaned in accordance with Subsection 807.84(e). Structural steel completely embedded in concrete may be AASHTO M270, GR. 36.

Requests for substitution of structural steel shapes shown with shapes of greater size must be submitted by the Contractor to the Engineer for approval. Steel of equal or greater strengths will be accepted only when shown on the approved shop drawings. Shapes and materials shown in the plans will be the basis of payment and no additional compensation will be made for any adjustments due to substitutions.

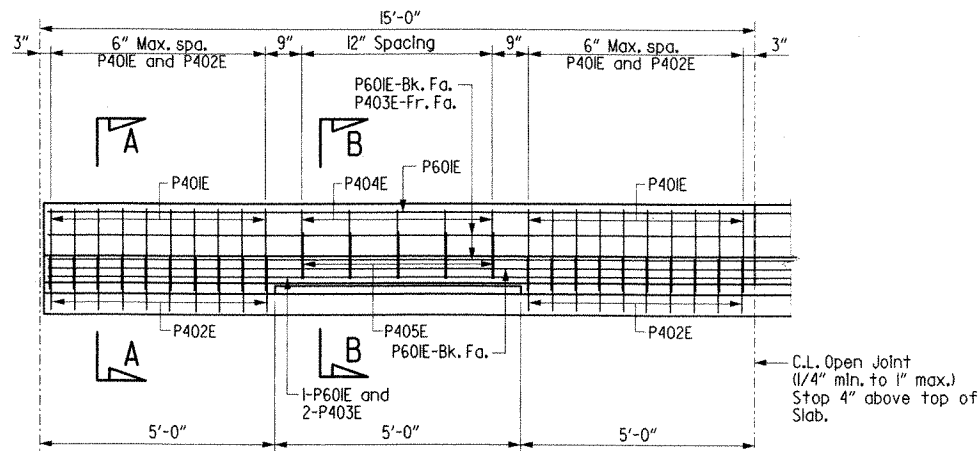
All welding that is to be done during fabrication of structural steel, including temporary welds, shall be detailed on the shop drawings and submitted for approval. If additional welds are required, whether temporary or permanent, a formal request with detailed drawings shall be submitted to the Engineer for approval; however, additional welds used for attaching falsework support devices or screed rail supports to the structural steel that do not exceed the limitations of subsection 802.13 will not require approval prior to construction. All welding shall conform to section 807.26.

**SHEET 5 OF 5
DETAILS OF 375' CONTINUOUS
PRESTRESSED CONCRETE BEAM UNIT
WEST FORK KELLY BAYOU**

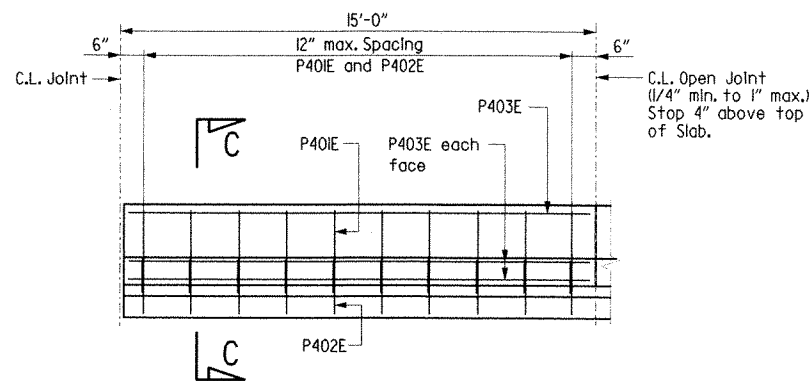
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ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

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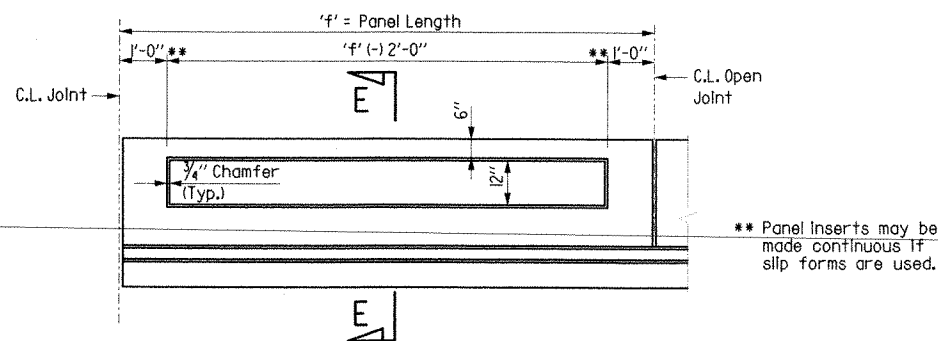
9-15-2011
REGISTERED PROFESSIONAL ENGINEER
No. 12097
JEFFREY SCOTT MOLLINES
BRIDGE ENGINEER



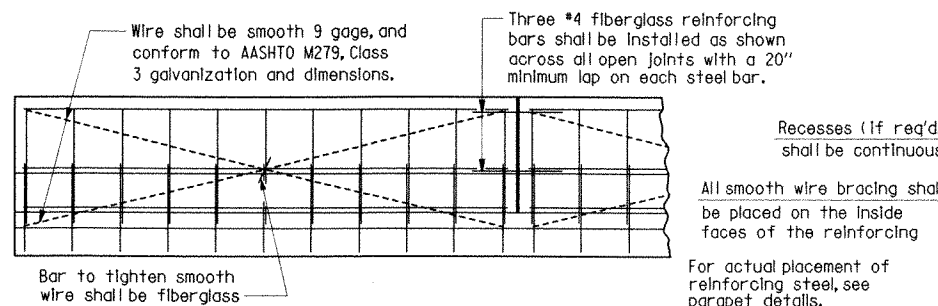
DETAILS OF OPEN PARAPET RAIL
NTS



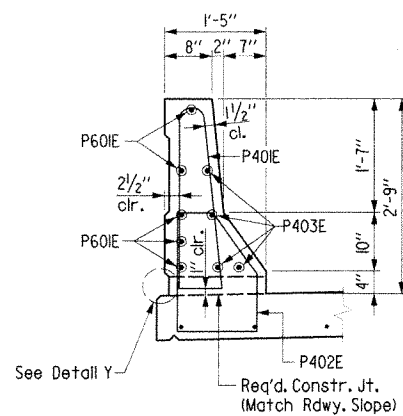
DETAILS OF CLOSED PARAPET RAIL
NTS



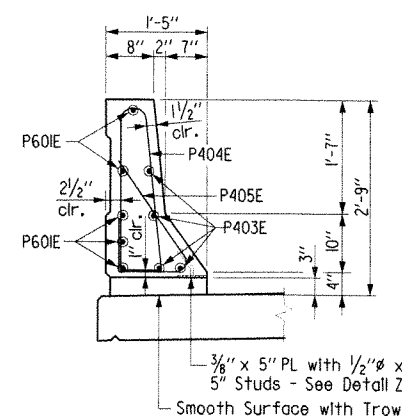
PARAPET ENHANCEMENT DETAILS
Scale: 1/2" = 1'-0"



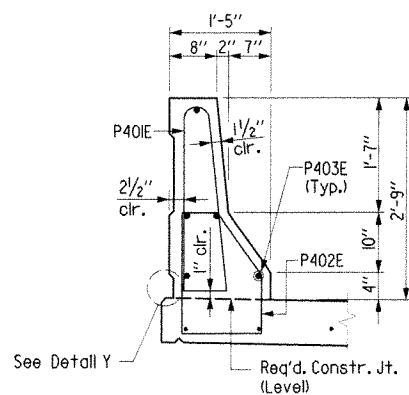
DETAILS OF OPTIONAL SLIPFORMING OF CONCRETE PARAPET RAIL
Scale: 1/2" = 1'-0"



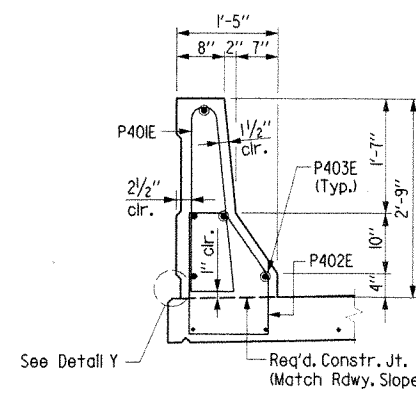
SECTION A-A
Scale: 3/4" = 1'-0"



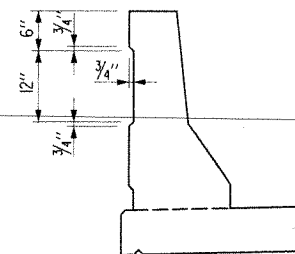
SECTION B-B
Scale: 3/4" = 1'-0"



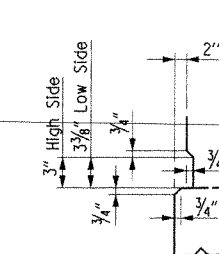
SECTION C-C
Scale: 3/4" = 1'-0"



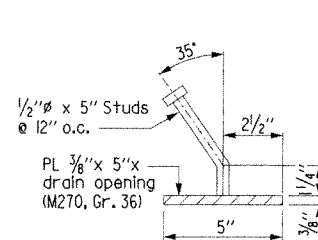
SECTION C-C
Scale: 3/4" = 1'-0"



SECTION E-E
Scale: 3/4" = 1'-0"



DETAIL Y
No Scale



DETAIL Z
No Scale

NOTE: Parapet studs shall be 5" long, granular flux filled, solid fluxed, or equal and automatically end welded to the plate. Studs and plate shall meet the requirements of Section 807. Studs and plates shall be measured and paid for as "Structural Steel in Beam Spans".

The surfaces of the 3/8" plates which will not be in contact with concrete shall be painted in accordance with Section 638, or as approved by the Engineer. Only one coat is required and shall be applied in the fabricator's shop. Painting will not be paid for directly, but will be considered subsidiary to "Structural Steel in Beam Spans".

PLANS PREPARED BY
THE LPA GROUP INCORPORATED
TRANSPORTATION CONSULTANTS
10101 North Kansas Street, Suite 100, Overland Park, KS 66214
3-31-2011

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		030355	33	85
				A&B7121	JOINT DETAILS			49573

GENERAL NOTES:

EXPANSION NEOPRENE STRIP SEAL: The Expansion device shall provide a movement of 4" as shown in the "STRIP SEAL JOINT DATA" table. The expansion joint shall be capable of sealing the deck surface and parapet area to prevent moisture and other contaminants from descending through the joint.

Details of proposed slider plate assembly shall be submitted to and approved by the Engineer prior to the fabrication of any structural steel at the expansion device.

All structural steel shall be AASHTO M270, Grade 50W unless otherwise noted. Cleaning and painting of the parapet slider plates shall be in accordance with Section 638 and will not be paid for directly but will be considered subsidiary to STRUCTURAL STEEL IN BEAM SPANS (M270, GRADE 50W). Structural steel completely embedded in concrete need not be painted.

All structural steel, except for the steel extrusion and slider plate anchor system for the strip seal, shall be paid for as "STRUCTURAL STEEL IN BEAM SPANS (M270, GRADE 50W)". The steel extrusion, slider plate anchor system and neoprene strip seal shall be paid for in accordance with Special Provision Job 030355 "ARMORED JOINT WITH NEOPRENE STRIP SEAL".

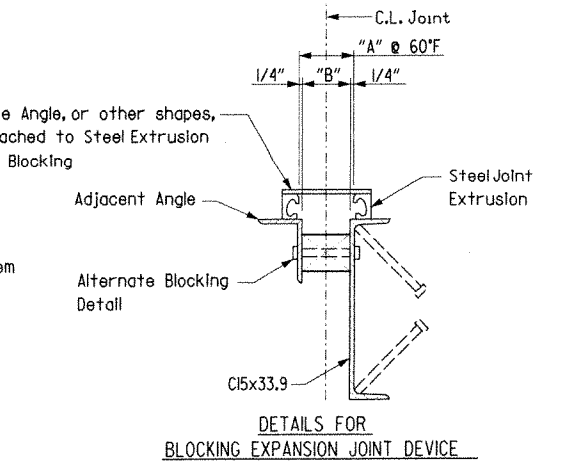
Note: Details of Joint turn-up in parapet are general and show basic design controls only. See SP Job 030355 "Armored Joint with Neoprene Strip Seal". Method of installation and fabrication shall be determined by the manufacturer.

STRIP SEAL JOINT DATA

Bent No.(s)	Movement Rating (Inch)	"A" Width Perpendicular to Joint at 24 hour Average Temperature ** of :			"B" Width Perpendicular to Joint at 24 hour Average Temperature ** of :		
		40°F	60°F	80°F	40°F	60°F	80°F
1 and 6	4"	2 3/4"	2 1/2"	2 1/4"	2 1/4"	2"	1 3/4"

** The temperature used to set the joint opening shall be the approximate average air temperature during the 24 hour period immediately before the bolts are tightened. The Engineer shall establish the temperature.

Installation is limited to 40°F, min. and 80°F, max. Interpolation of the table may be necessary. The temperature limitations by the lubricant-adhesive manufacturer shall be observed.



Note: Each Expansion Joint Device shall be blocked in the shop by the fabricator to the dimension shown for 60°F and the blocking details shall be shown on the Shop Drawings. Blocking shall be placed within 2 feet of each end of the device and with a maximum spacing of 8 feet.

One of two different blocking systems is required depending on the type of span finishing used.

For Transverse Strike-off: Plate, Angle, or other shapes, attached to Channels (or angles) for Blocking.

For Longitudinal Strike-off: Bolt & spacer attached to Channels for Blocking.

EXPANSION DEVICE INSTALLATION AT END BENTS

The Contractor may elect to install the expansion device using one of the following two alternatives :

1) The concrete span pour adjacent to joint shall be placed before the end bent backwall is placed. After the end bent backwall forms are in place and the beams are erected, the blocked expansion device shall be installed and adjusted for grade. All connection bolts shall be fully tightened prior to placing the deck concrete adjacent to the bent. Immediately prior to pouring the backwall concrete, the blocking shall be removed, the opening adjusted for temperature, and the backwall constructed.

2) The backwall shall be poured to the optional construction joint after beams are erected. The blocked expansion device shall be installed and adjusted for grade. All connection bolts shall be fully tightened prior to placing the deck concrete adjacent to the bent. Immediately prior to pouring the remainder of the backwall concrete, the blocking shall be removed and the opening adjusted for temperature.

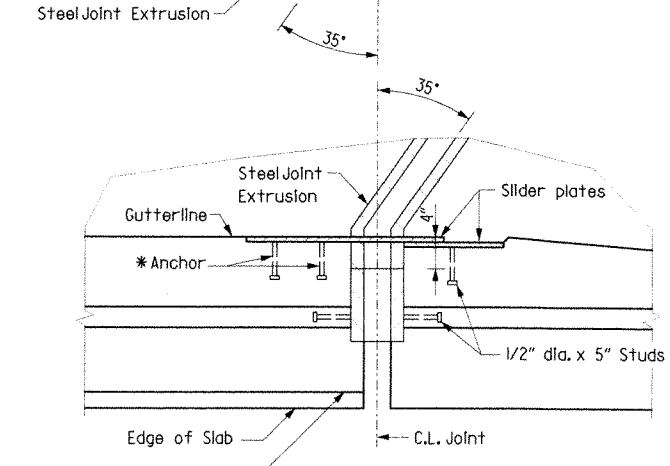
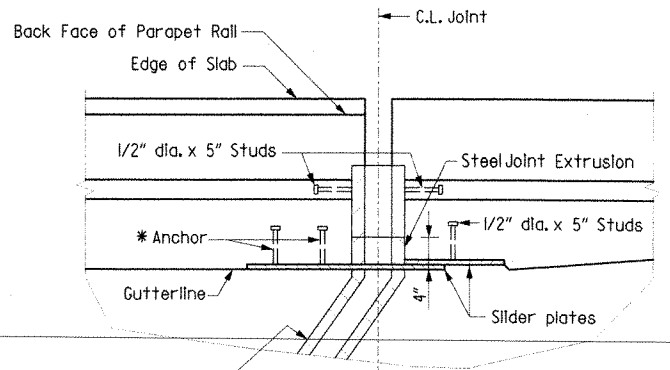
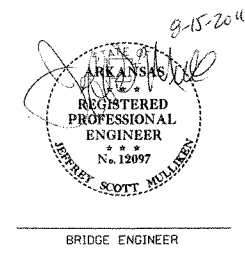
DETAILS OF ARMORED JOINT WITH NEOPRENE STRIP SEAL WEST FORK KELLY BAYOU

ROUTE 71 SEC. 1
ARKANSAS STATE HIGHWAY COMMISSION

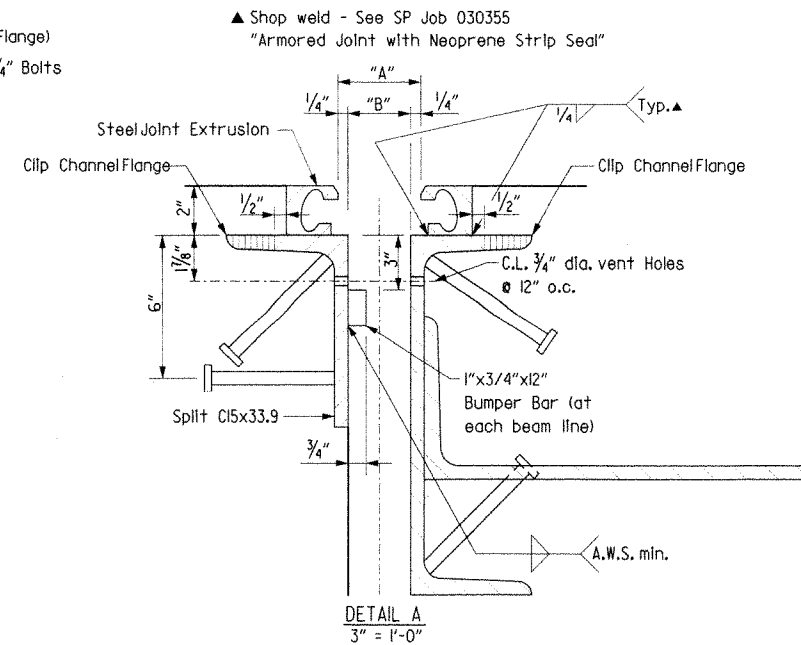
LITTLE ROCK, ARK.

DRAWN BY: RPT DATE: 4-07 FILENAME: W030355x1.dwg
CHECKED BY: MAD DATE: 5-07 SCALE: AS SHOWN
DESIGNED BY: STANDARD DATE: _____

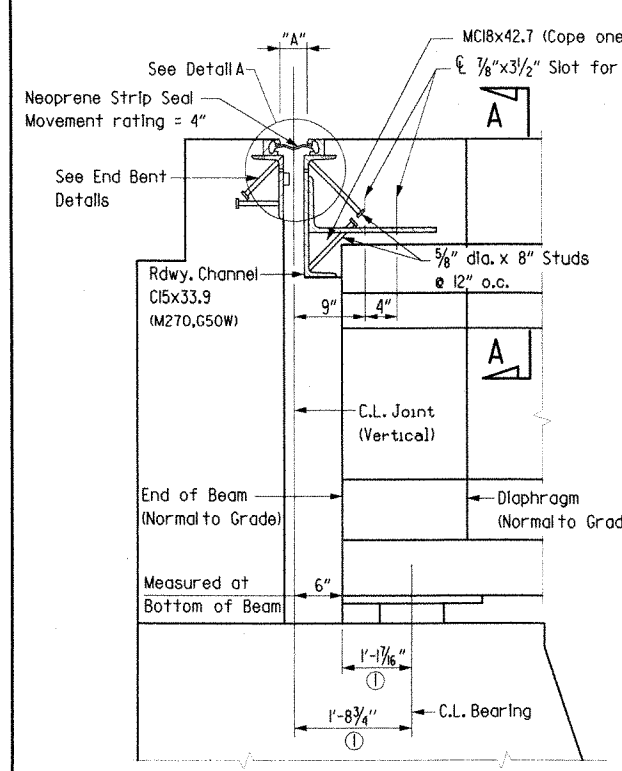
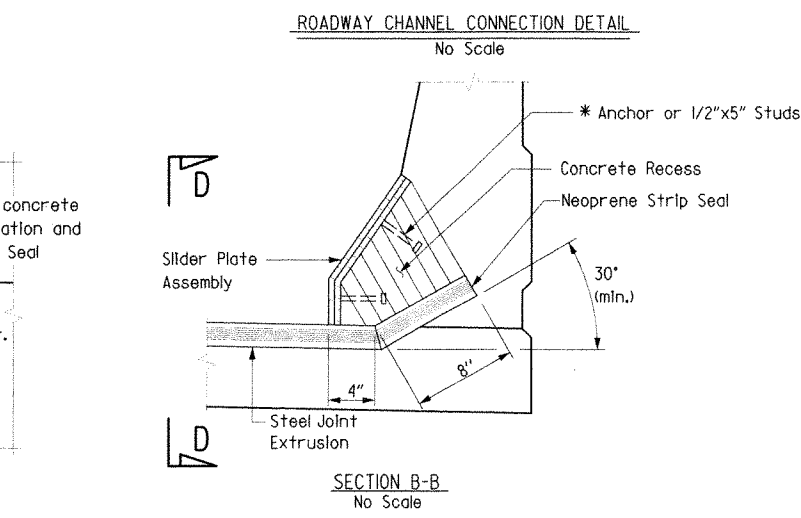
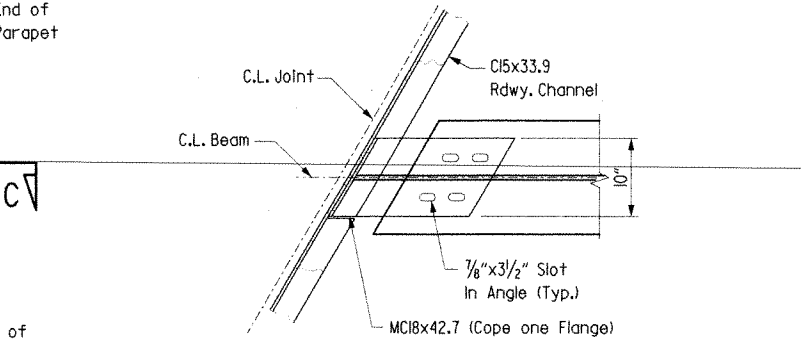
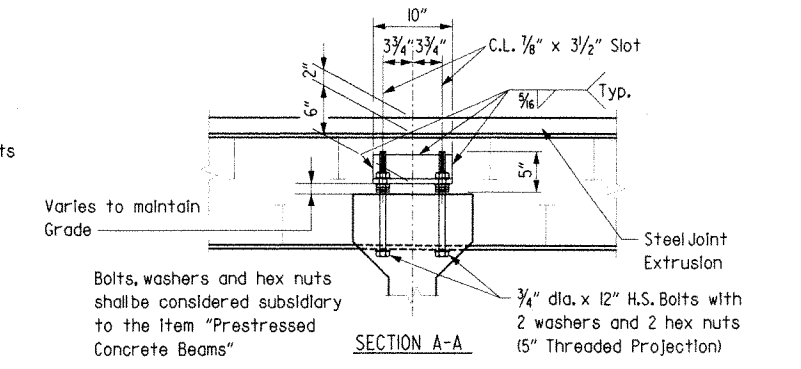
BRIDGE NO. A&B7121 DRAWING NO. 49573



* The method of attachment of the cover slider plate assembly or similar device must be such that it may be removed in order to provide for future replacement of the neoprene seal. Method of installation and fabrication shall be determined by the manufacturer.

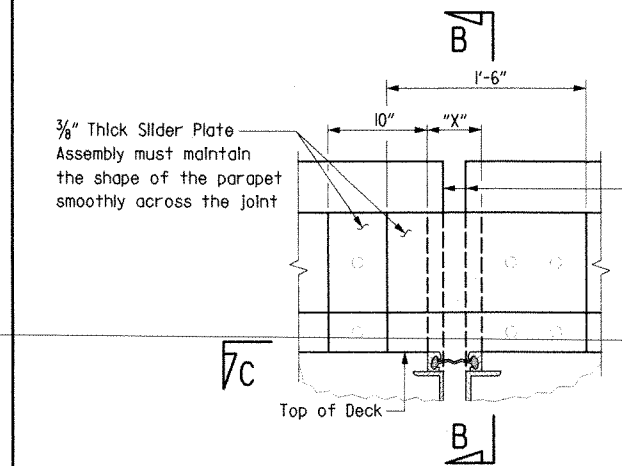


Note: Concrete shall be hand packed under the joint armor in the backwall and in the span.

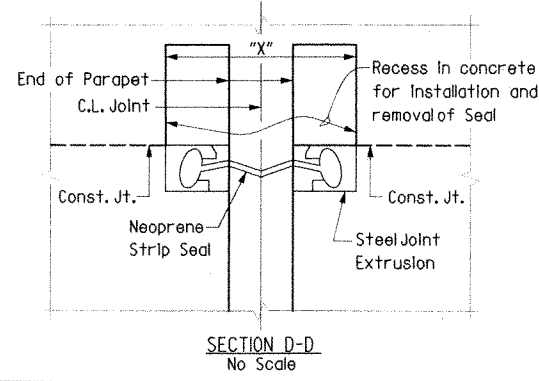


SECTION THRU JOINT AT END BENTS

Note: Sections thru Joints are taken normal to C.L. Joints

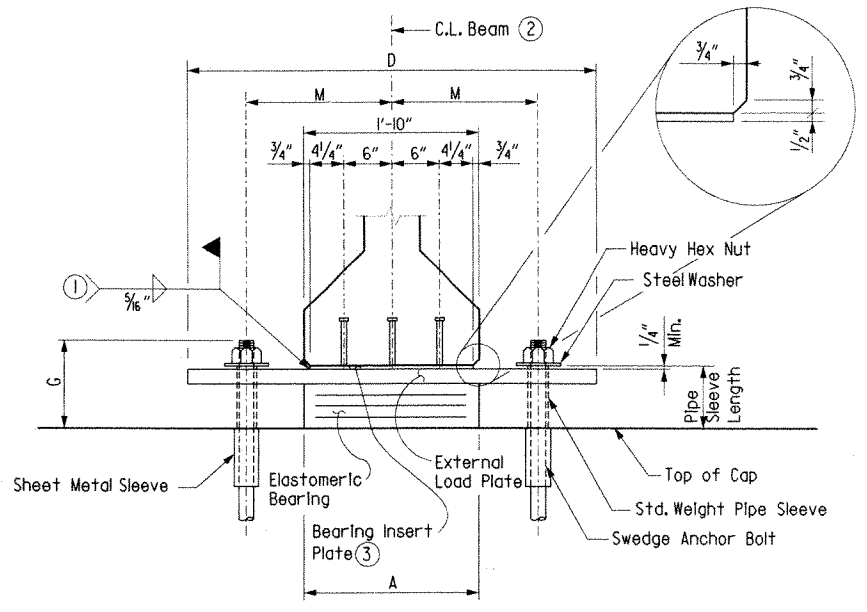


DETAIL OF NEOPRENE SEAL AT GUTTERLINE No Scale



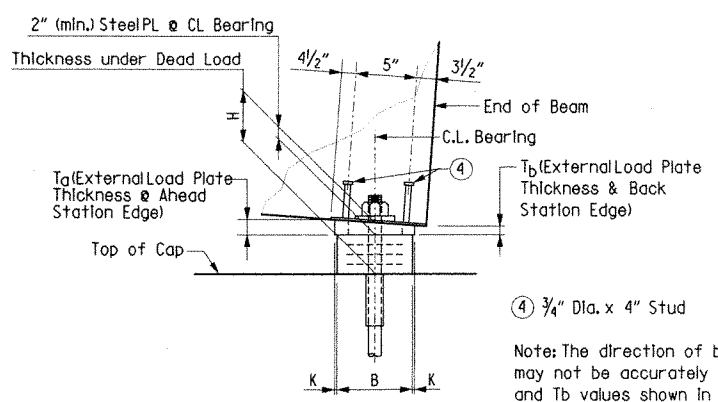
PLANS PREPARED BY THE LPA GROUP INCORPORATED TRANSPORTATION CONSULTANTS
 11409 N. Strickland, Kansas City, MO 64116
 313.3304 PM
 8/15/2011

DATE REVISION	DATE FILMED	DATE REVISION	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		030355	34	85
				(2) A&B7121	ELASTOMERIC BEARINGS		49574	



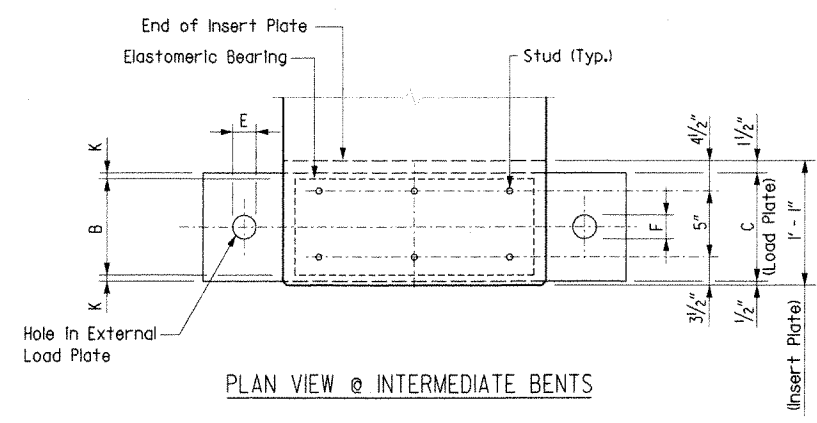
FRONT VIEW

- ① Care shall be taken to ensure that the external load plate is in full and complete contact with the bearing insert plate before welding begins.
- ② C.L. Elastomeric Pad shall be aligned with C.L. Girder
- ③ Bearing Insert Plate (M270, Gr. 50W) & Stud shall be considered subsidiary to the Item "Prestressed Concrete Beams (Type III)"

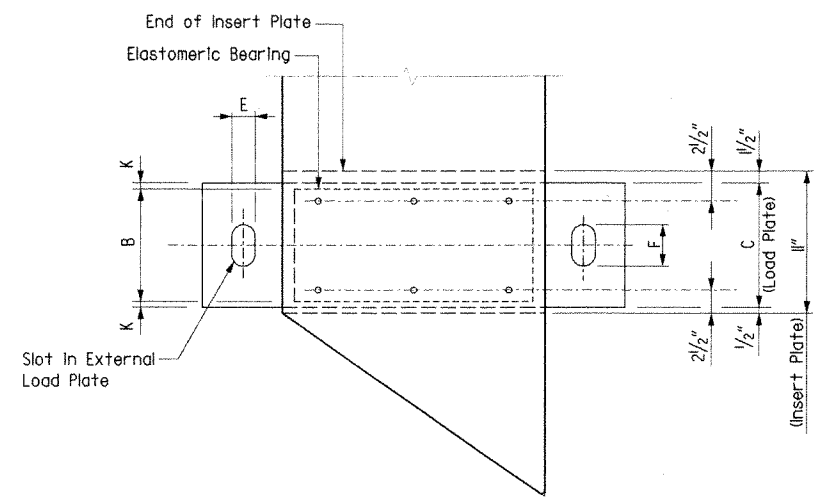


SIDE VIEW

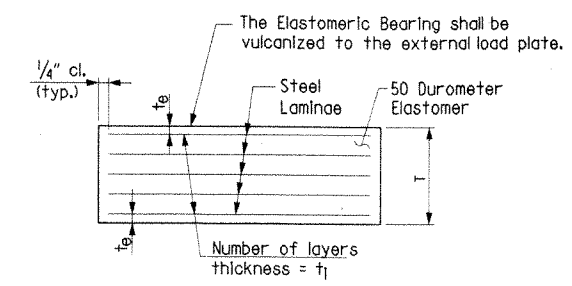
Note: The direction of bevel of the external load plate may not be accurately depicted with respect to the T_a and T_b values shown in the Table of Fabricator Variables.



PLAN VIEW @ INTERMEDIATE BENTS

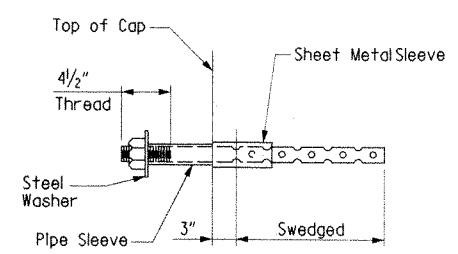


PLAN VIEW @ END BENTS



ELASTOMERIC BEARING

t_e = thickness of elastomer cover on top and bottom of pad
 t₁ = thickness of elastomer between steel laminae
 N = number of elastomer layers of thickness t₁



ANCHOR BOLT DETAIL

NOTE:
 Anchor Bolts may be cast in place or drilled and grouted into place. If anchor bolts are to be cast in place, the Galvanized Sheet Metal Sleeves will not be required. If anchor bolts are to be drilled and grouted in place, the Galvanized Sheet Metal Sleeves shall be cast in place as shown. Sleeves shall be dry packed with Styrofoam, urethane foam or approved equal prior to pouring of concrete. After pouring of the cap and prior to erection of beams, the dry pack shall be removed and holes for the anchor bolts shall be accurately drilled into the masonry. Bolts placed in drilled holes shall be accurately set and fixed using a DPL approved epoxy or non-shrink grout that completely fills the holes. Galvanized Sheet Metal Sleeves will not be paid for directly, but will be considered subsidiary to the Item "Structural Steel in Beam Spans (M270, Gr. 50W)."

GENERAL NOTES

Elastomeric Bearings shall conform to Section 808 of the Standard Specifications and shall be paid for at the unit price bid for "Elastomeric Bearings."

External load plates shall conform to AASHTO M270, Grade 50W. Pipe sleeves shall be ASTM A53, Grade B, and shall be galvanized to conform to AASHTO M232, Class C or AASHTO M298, Class 50.

External load plates shall be completely fabricated (including bevel and bolt holes) and shall be cleaned before vulcanizing to the Elastomeric bearing. The surface in contact with the Elastomeric bearing shall be cleaned in accordance with Subsection 808.03. Other surfaces shall be blast cleaned in accordance with Subsection 807.84(e) for weathering steel.

Anchor bolts, Washers, and Nuts shall conform to Subsection 807.07 of the Standard Specifications. The anchor bolt grade of steel shall be as specified in the "Table of Fabricator Variables". Indentations shall be circular with rounded bottoms and staggered as shown in the details.

Pipe Sleeves, Anchor Bolts, Washers and Nuts shall be paid for at the unit price bid for "Structural Steel in Beam Spans" (M270, Gr. 50W)."

Unless otherwise approved by the engineer, welding of the external load plate at expansion bearings to the bearing insert plate will be allowed only when 1) the approximate average air temperature during the 24 hour period immediately preceding welding is between 40°F and 80°F; and 2) the slots in the external load plate are positioned to center on the anchor bolts; and 3) no horizontal deformation of the Elastomeric pad is evident. If welding at other temperatures is required, the Engineer will provide adjustment data.

Bearings shall be seated in accordance with Subsection 808.08. This work and materials are considered subsidiary to the Item "Elastomeric Bearings" and will not be paid for directly.

TABLE OF FABRICATOR VARIABLES

LOCATION			BEARING TYPE	NO. OF BEARINGS EACH BENT	* MAXIMUM DESIGN LOAD (KIPS)	ELASTOMERIC PAD										EXTERNAL LOAD PLATE										ANCHOR BOLT			
BENT NO.	SPAN NO(S)	BEAM NO.				G	H	A	B	N	t ₁	t _e	NO. & THICKNESS OF STEEL LAMINAE	T	C	D	E	F	K	M	BRIDGE A	BRIDGE B	ANCHOR BOLT	PIPE SLEEVE SIZE	SHEET METAL SLEEVE SIZE	STEEL WASHER SIZE (O.D.)			
																		T _a	T _b	T _a	T _b	(Ø x L)	GRADE	(Ø x L)	(Ø x L)				
1	1	All	Exp.	5	126.3	8 3/4"	5 1/4"	1'-10"	8"	4	3/8"	3/8"	5 @ 12 gauge	3 3/8"	9"	2'-11"	3/8"	5 5/8"	1/2"	1'-2"	2.03"	1.97"	2.03"	1.97"	2"Øx32 3/4"	55	2 1/2"Øx5 3/4"	4"Ø x 6"	3 3/4"
2	1	All	Fixed	10	132.2	7 1/2"	3 1/2" BK 3/8" AH	1'-10"	8"	1	5/8"	7/8"	2 @ 12 gauge	1 3/4"	11"	2'-11"	3/8"	3 3/8"	1/2"	1'-2"	2.04"	1.96"	2.04"	1.96"	2 1/4"Øx34 1/2"	55	2 1/2"Øx4"	4"Ø x 6"	4"
3	2	All	Fixed	10	132.2	7 1/2"	3 1/2" BK 3/8" AH	1'-10"	8"	1	5/8"	7/8"	2 @ 12 gauge	1 3/4"	11"	2'-11"	3/8"	3 3/8"	1/2"	1'-2"	2.04"	1.96"	2.04"	1.96"	2 1/4"Øx34 1/2"	55	2 1/2"Øx4"	4"Ø x 6"	4"
4	3	All	Fixed	10	132.2	7 1/2"	3 1/2" BK 3/8" AH	1'-10"	8"	1	5/8"	7/8"	2 @ 12 gauge	1 3/4"	11"	2'-11"	3/8"	3 3/8"	1/2"	1'-2"	2.04"	1.96"	2.04"	1.96"	2 1/4"Øx34 1/2"	55	2 1/2"Øx4"	4"Ø x 6"	4"
5	4	All	Fixed	10	132.2	7 1/2"	3 1/2" BK 3/8" AH	1'-10"	8"	1	5/8"	7/8"	2 @ 12 gauge	1 3/4"	11"	2'-11"	3/8"	3 3/8"	1/2"	1'-2"	2.04"	1.96"	2.04"	1.96"	2 1/4"Øx34 1/2"	55	2 1/2"Øx4"	4"Ø x 6"	4"
6	5	All	Exp.	5	126.3	8 3/4"	5 1/4"	1'-10"	8"	4	3/8"	3/8"	5 @ 12 gauge	3 3/8"	9"	2'-11"	3/8"	5 5/8"	1/2"	1'-2"	2.03"	1.97"	2.03"	1.97"	2"Øx32 3/4"	55	2 1/2"Øx5 3/4"	4"Ø x 6"	3 3/4"

* MAXIMUM DESIGN LOAD = SERVICE LOAD

9-15-2011
 REGISTERED PROFESSIONAL ENGINEER
 JEFFREY SCOTT MULLANEY
 No. 12097
 BRIDGE ENGINEER

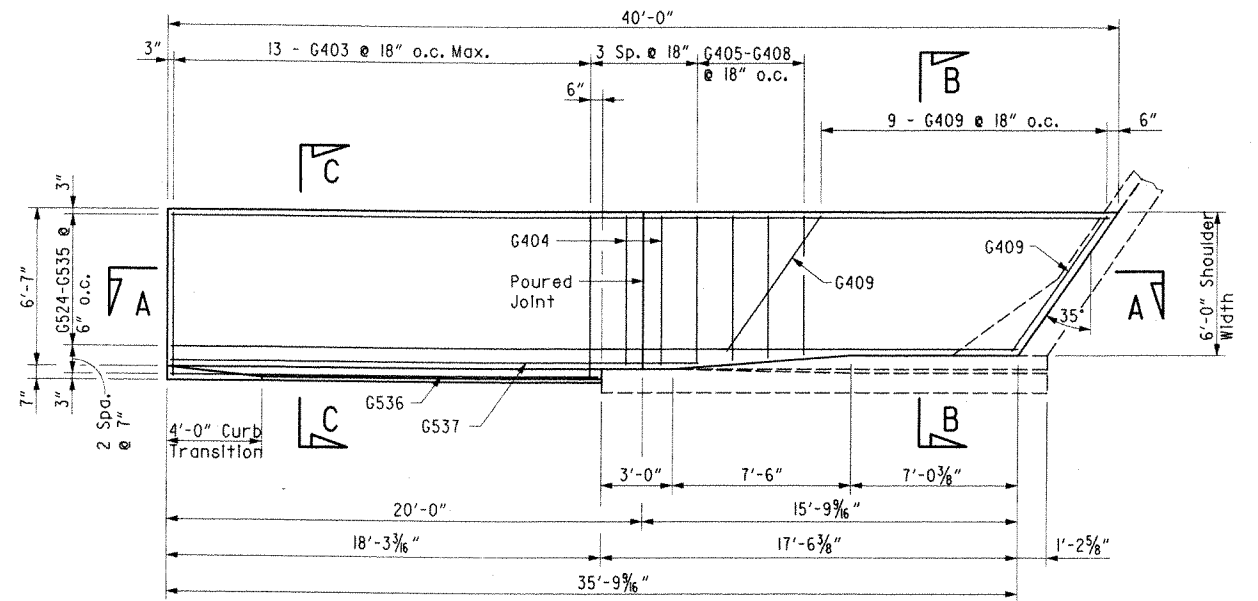
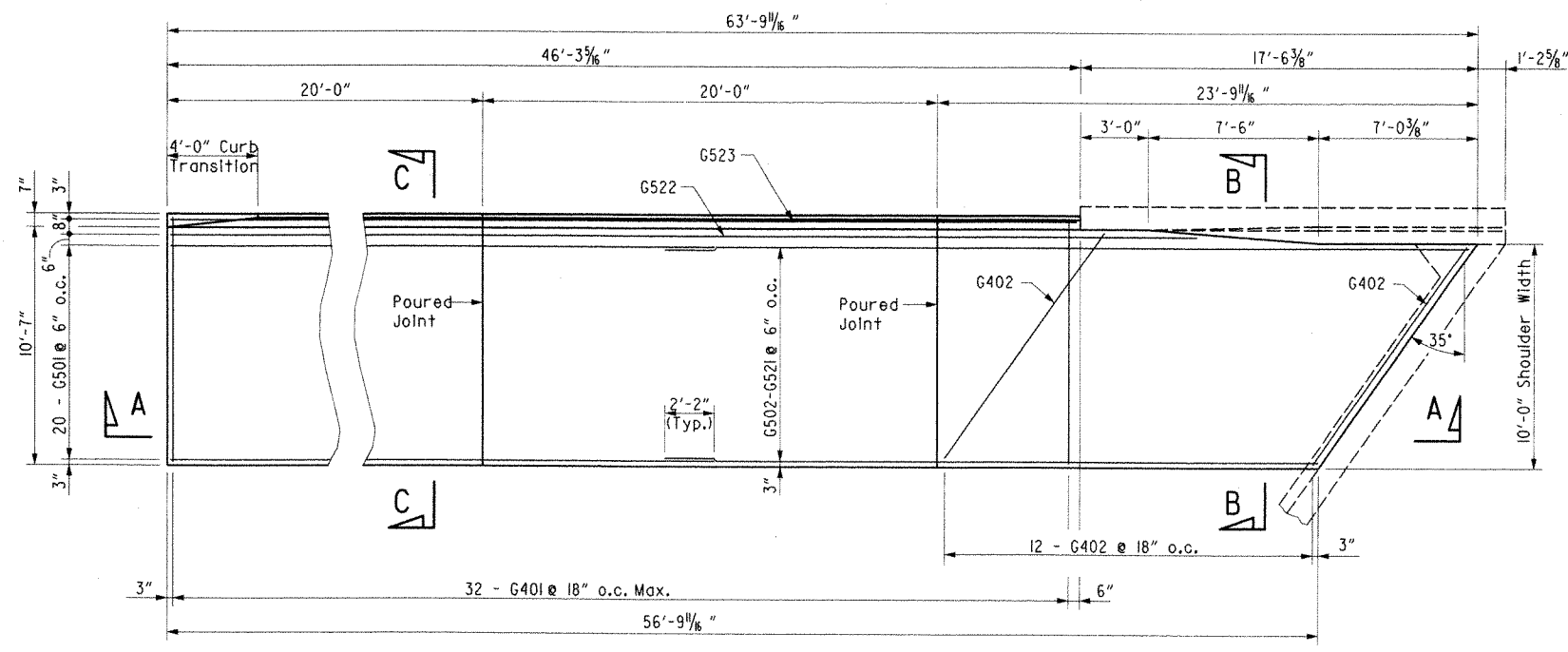
DETAILS OF ELASTOMERIC BEARINGS WEST FORK KELLY BAYOU

ROUTE 71 SEC. 1
 ARKANSAS STATE HIGHWAY COMMISSION
 LITTLE ROCK, ARK.

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 CHECKED BY: MAD DATE: 5-07 SCALE: AS SHOWN
 DESIGNED BY: SHR/CGN DATE: 4-07
 BRIDGE NO. A&B7121 DRAWING NO. 49574

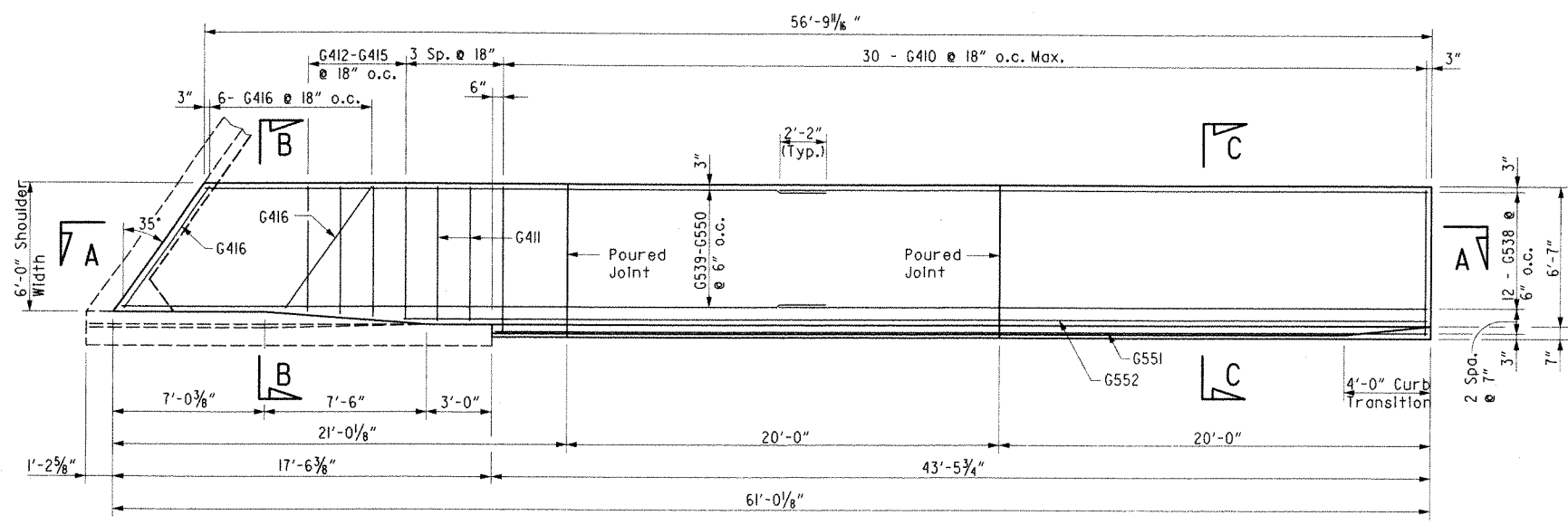
PLANS PREPARED BY THE LPA GROUP INCORPORATED TRANSPORTATION CONSULTANTS
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DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		030355	35	85
				(2) A&B7121	APPROACH GUTTERS		49575	

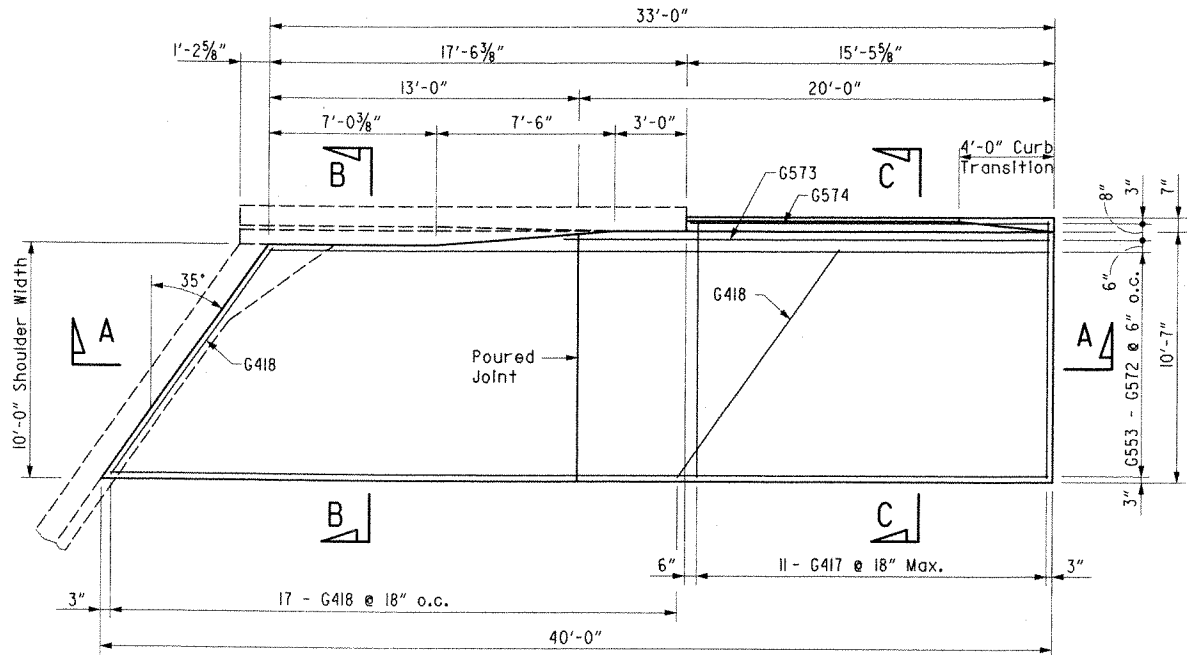


PLAN - 10' GUTTER
(BEGIN BRIDGE)

PLAN - 6' GUTTER
(BEGIN BRIDGE)



PLAN - 6' GUTTER
(END BRIDGE)



PLAN - 10' GUTTER
(END BRIDGE)

GENERAL NOTES:

Concrete shall be Class S or Class S(AE) or mixture used for Portland Cement Concrete Pavement.

Reinforcement shall conform to AASHTO M31 or M53, Grade 60 (fy = 60,000 psi).

Approach Gutters will be measured and paid for in accordance with Section 504 of the Standard Specifications.

FOR INFORMATION ONLY

SHEET 1 OF 2
DETAILS OF TYPE SPECIAL I
APPROACH GUTTER
WEST FORK KELLY BAYOU

ROUTE 71 SEC. 1
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

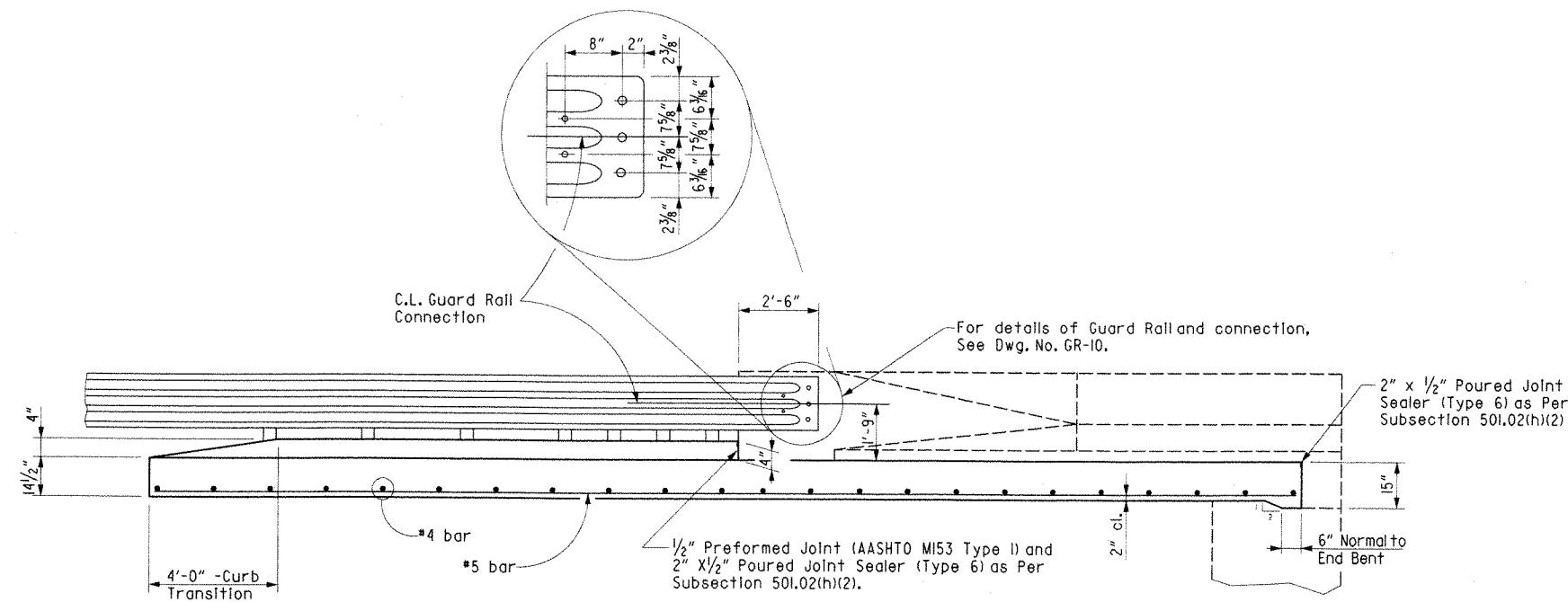
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BRIDGE NO. A&B7121 DRAWING NO. 49575

PLANS PREPARED BY
THE LPA GROUP INCORPORATED
TRANSPORTATION CONSULTANTS
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3-3-03 PM 8/15/2011

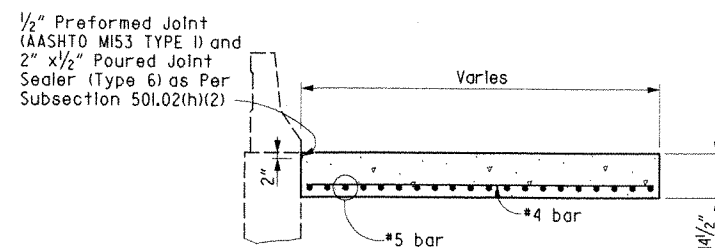
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				(2) A&B7121	APPROACH GUTTERS			49576

BAR LIST

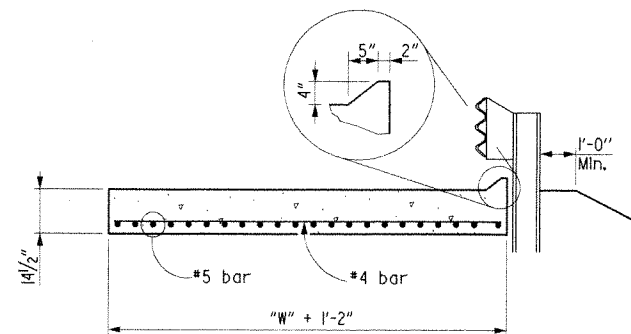
MARK	NO. REQ'D.	LENGTH
G401	32	10'-10"
G402	12	11'-10"
G403	13	6'-10"
G404	2	6'-3"
G405-G408	1 EACH	5'-10" to 6'-2"
G409	9	6'-11"
G410	30	6'-10"
G411	2	6'-3"
G412-G415	1 EACH	5'-10" to 6'-2"
G416	6	6'-11"
G417	11	10'-10"
G418	17	11'-10"
G501	20	30'-0"
G502-G521	1 EACH	28'-9" to 35'-5"
G522	1	51'-3"
G523	1	45'-11"
G524-G535	1 EACH	35'-7" to 39'-5"
G536	1	17'-11"
G537	1	22'-2"
G538	12	30'-0"
G539-G550	1 EACH	28'-9" to 32'-8"
G551	1	43'-2"
G552	1	47'-5"
G553-G572	1 EACH	32'-10" to 39'-6"
G573	1	20'-5"
G574	1	15'-2"



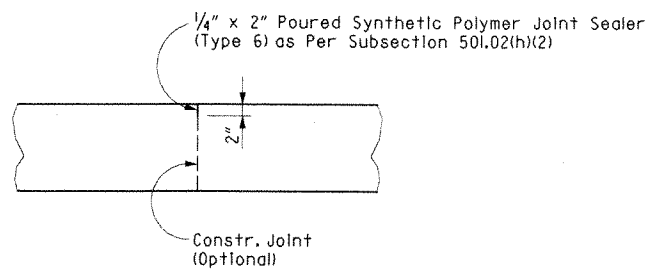
SECTION A - A
NTS



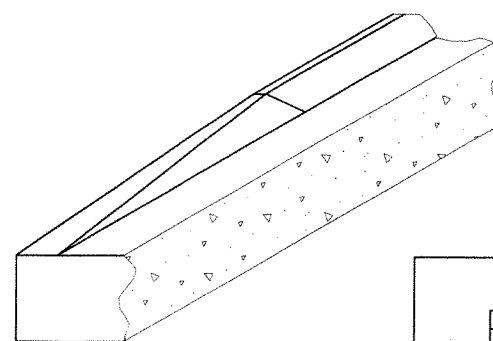
SECTION B - B
NTS



SECTION C - C
NTS



DETAILS OF Poured JOINT
NTS



CURB TRANSITION
NTS

FOR INFORMATION ONLY

TABLE OF QUANTITIES FOR TYPE SPECIAL I APPROACH GUTTER

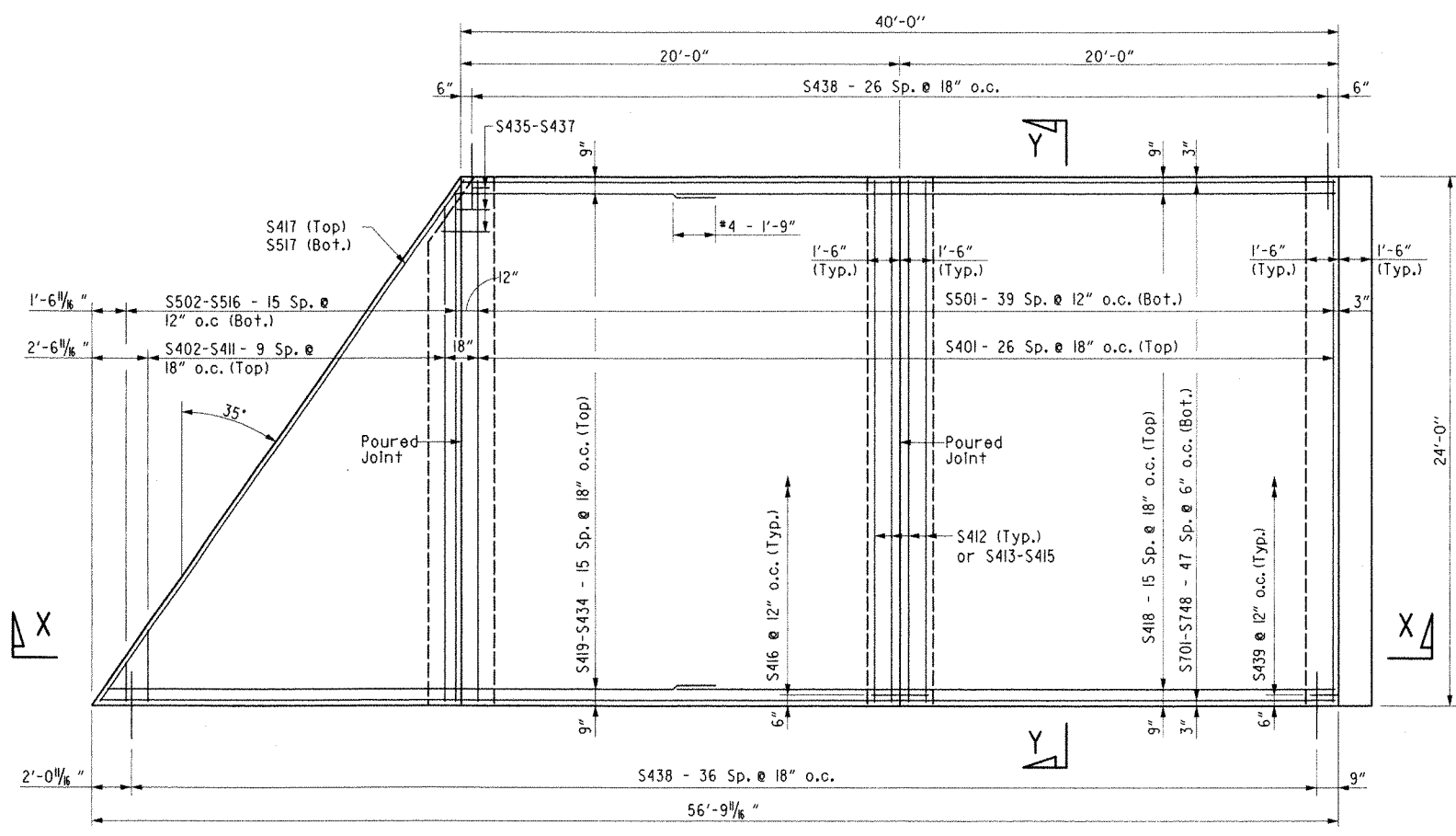
AT BEGIN BRIDGE			AT END BRIDGE		
"W" Width	Reinforcing Steel	Concrete (Cu. Yds.)	"W" Width	Reinforcing Steel	Concrete (Cu. Yds.)
6'	636 lbs.	11.39	6'	1,074 lbs.	18.46
10'	1,723 lbs.	29.80	10'	1,194 lbs.	17.39

SHEET 2 OF 2
DETAILS OF TYPE SPECIAL I
APPROACH GUTTER
WEST FORK KELLY BAYOU

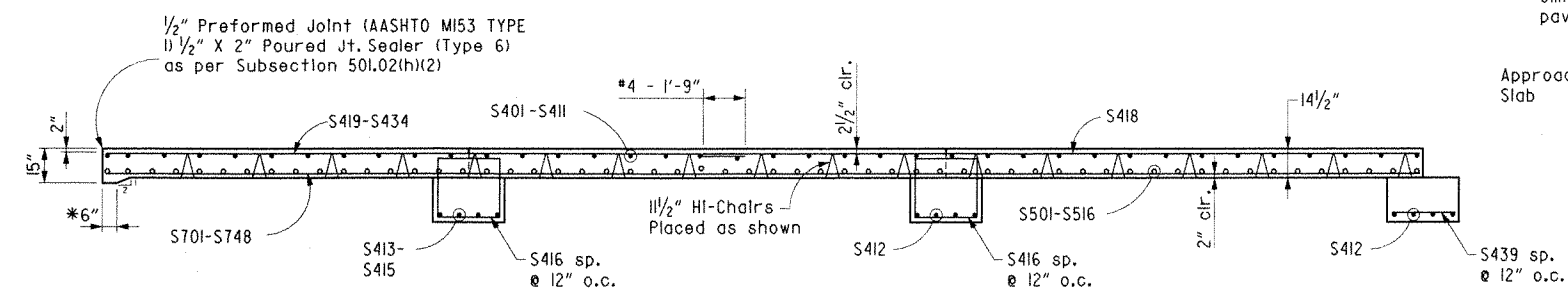
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ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

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 BRIDGE NO. A&B7121 DRAWING NO. 49576

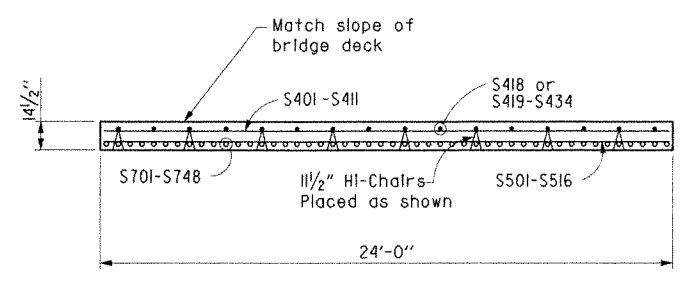
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				6	ARK.			
				JOB NO.	030355	37	85	
				A&B7121	APPROACH SLAB			49577



PLAN - APPROACH SLAB
SCALE: 1/4" = 1'-0"



SECTION X - X
SCALE: 1/4" = 1'-0"



SECTION Y - Y
SCALE: 1/4" = 1'-0"

TABLE OF QUANTITIES FOR ONE TYPE SPECIAL I APPROACH SLAB

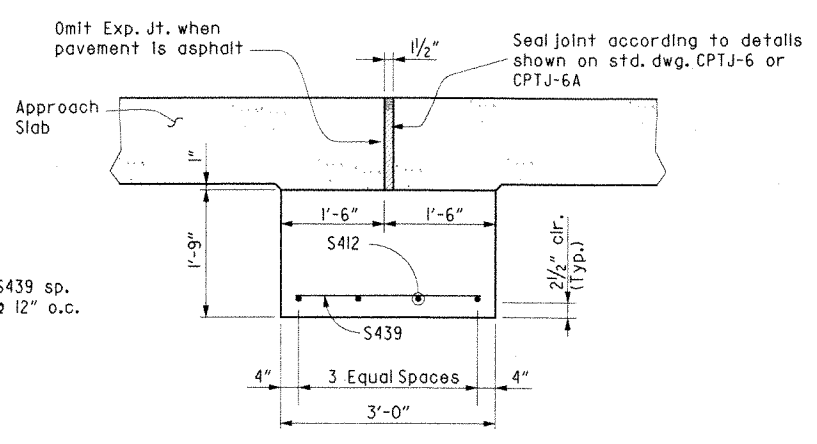
Slab Width	Reinforcing Steel	Concrete (Cu. Yds.)
24'-0"	7,798 lbs.	66.48

GENERAL NOTES
 Concrete shall be Class S (AE) (f'c = 4,000 psi).
 Reinforcing Steel shall conform to AASHTO M31 or M53, Grade 60 (fy = 60,000 psi).
 Approach Slabs will be measured and paid for in accordance with Section 504.
 Joint sealer included in the pay item "Approach Slab".
 Surface finish for approach slabs shall match that used on the bridge deck.

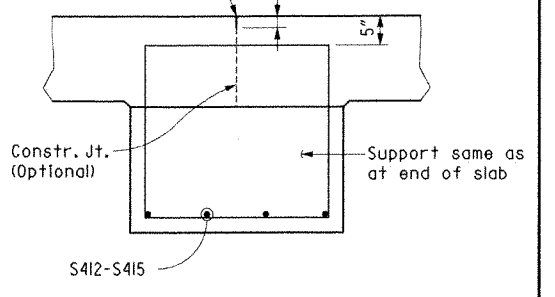
BAR LIST

MARK	NO. REQ'D.	LENGTH	P.D.	BENDING DIAGRAMS
S401	27	23'-8"		Dimensions are out to out of bars.
S402-S411	1 EACH	3'-3" to 22'-6"		
S412	8	23'-8"		
S413-S414	1 EACH	21'-9" to 23'-0"		
S415	2	23'-8"		
S416	45	10'-4"	2"	
S417	1	28'-11"		
S418	16	30'-0"		
S419-S434	1 EACH	11'-11" to 27'-8"		
S435-S437	1 EACH	0'-9" to 2'-2"		
S438	64	3'-0"		
S439	24	2'-7"		
S501	40	23'-8"		
S502-S516	1 EACH	1'-9" to 23'-2"		
S517	1	28'-11"		
S701-S748	1 EACH	39'-10" to 56'-3"		

1/4" x 2" Poured Synthetic Polymer Jt. Sealer (Type 6) as per Subsection 501.02(h)(2)



DETAILS OF SUPPORT AT END OF SLAB
SCALE: 1/4" = 1'-0"



DETAILS OF SUPPORT AT MIDDLE OF SLAB
SCALE: 1/4" = 1'-0"

DETAILS OF TYPE SPECIAL I APPROACH SLAB WEST FORK KELLY BAYOU

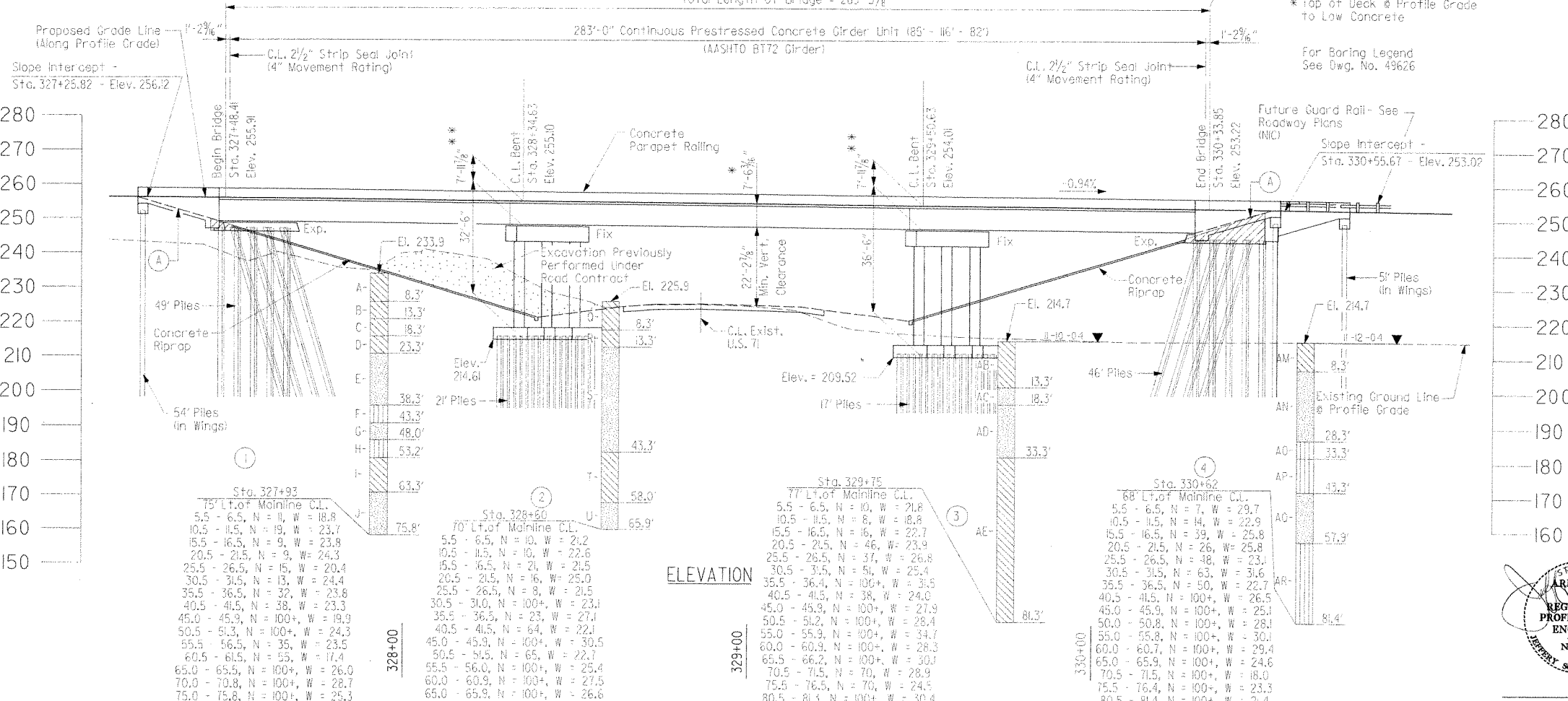
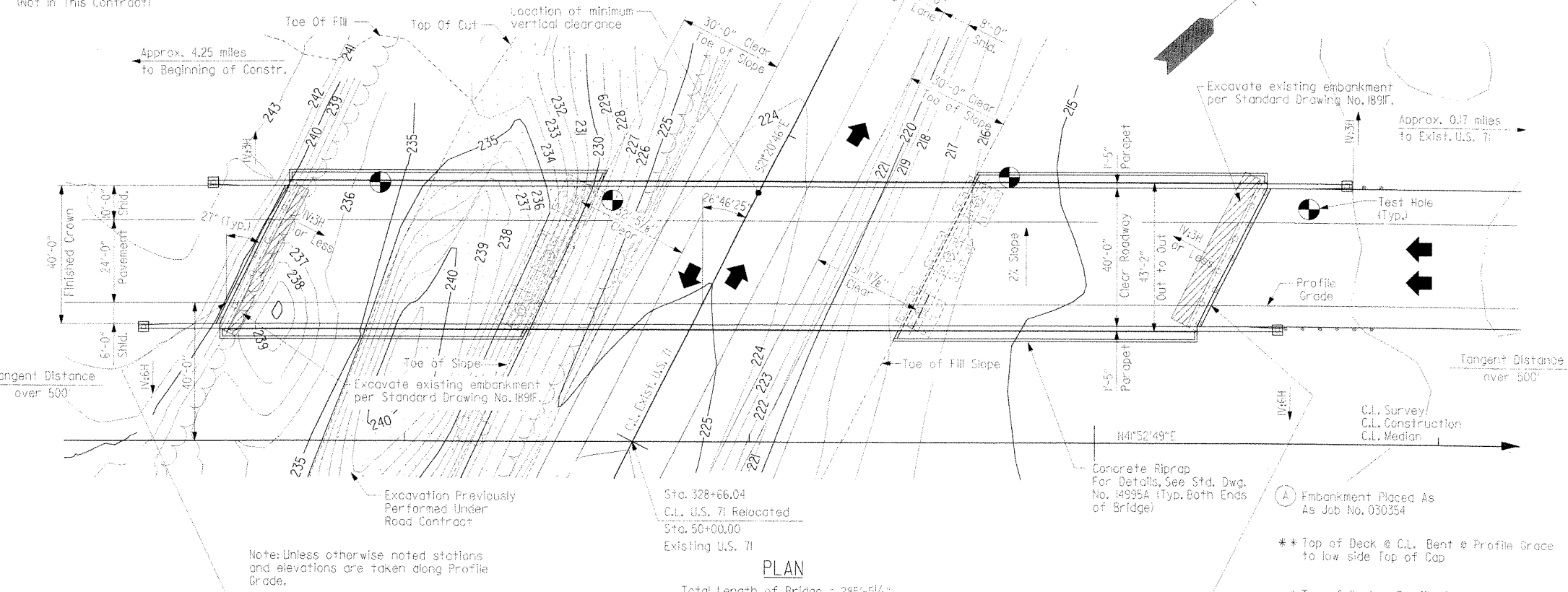
FOR INFORMATION ONLY

ROUTE 71 SEC. 1
 ARKANSAS STATE HIGHWAY COMMISSION
 LITTLE ROCK, ARK.
 DRAWN BY: MAD DATE: 3-21-07 FILENAME: AR030355v1.dwg
 CHECKED BY: MWB DATE: 6-07 SCALE: As Shown
 DESIGNED BY: MAD DATE: 3-07
 BRIDGE NO. A&B7121 DRAWING NO. 49577

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		030355	38	85
				(2)	A7124	LAYOUT		49625

For R/W Data, See Roadway Plans

Note: Use Type Special 4 Approach Cutters with Type Special 2 Approach Slabs at each bridge end. See Dwg. No. 49642, 49643 and 49644. (Not in This Contract)



GENERAL NOTES

BENCHMARK: Aluminum Disk marked "State of Arkansas Benchmark Hwy. Dept." set in the S.W. corner of Ramp 2 Bridge over East Kelly Bayou in the concrete barrier roll, Sta. 333+06.8, 326.4' right, North 1468259.2 plus/minus, East 730679.8 plus/minus, Elev. = 237.35

CONSTRUCTION SPECIFICATIONS: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction (2003 edition), with applicable supplemental specifications and special provisions. Unless otherwise noted on the plans, section and subsection refer to the Standard Construction Specifications.

DESIGN SPECIFICATIONS: AASHTO Standard Specifications for Highway Bridges (2002 edition), with current interim specifications.

LIVE LOAD: HS20 & MILITARY LOADING METHOD OF DESIGN: Load Factor SEISMIC PERFORMANCE CATEGORY: A

MATERIALS AND STRENGTHS:
 Class (S)AE Concrete (Superstructure) f'c = 4,000 psi
 Class S Concrete (Substructure) f'c = 3,500 psi
 Class S Concrete (Prestressed Girders) f'c = 6,000 psi
 Reinforcing Steel (AASHTO M31 or M53, Gr. 60) fy = 60,000 psi
 Structural Steel (AASHTO M270, Gr. 50W) Fy = 50,000 psi
 Structural Steel (AASHTO M270, Gr. 36) Fy = 36,000 psi

BORING LOGS: Boring Logs may be obtained from the Programs and Contracts Division.

BRIDGE DECK: The concrete bridge deck shall be given a fine finish as specified for final finishing in Subsection 802.19 for Class 5 Tined Bridge Roadway Surface Finish.

CLASS I PROTECTIVE SURFACE TREATMENT: Class I Protective Surface Treatment shall be applied to the roadway surface and to the face and top of the concrete parapet rail.

FOOTINGS: Top of footings for Bents 2 & 3 shall be set a minimum of 2'-0" below finished ground. Foundations for footings shall be prepared in accordance with subsection 801.04. Excavations shall be backfilled and compacted to the level of the proposed ground in accordance with subsection 801.08.

CONCRETE PILING: All piling shall be 16" square prestressed concrete and shall be driven with an approved air, steam, or diesel hammer to a minimum ultimate bearing capacity of 50 tons. All piling shall have the following minimum penetration: Bent 1 - 20' below the bottom of cap, Bents 2 and 3 - 15' below the bottom of footing, Bent 4 - 40' below the bottom of cap.

DRIVING SYSTEM: The driving system approval and the ultimate bearing capacity determination for piling shall be based on the requirements of Subsection 805.09(b) "Method B - Wave Equation Analysis (WEAP)" of the Standard Specifications. It is estimated that the minimum required rated energy of the hammer to obtain the minimum ultimate bearing capacity will be 40,000 foot pounds per blow.

PILE DESIGN CAPACITY: 16" square prestressed concrete piles = 55 tons.

Drive one test pile in Bent 1A-4A and 1B-4B. Test piles shall be 5 feet longer than the estimated pile lengths shown on the layout. Lengths of piles shown are for estimating quantities only. Actual lengths to be determined in the field.

PREBORING: Preboring or other methods as approved by the Engineer may be required for piling in Bents 2 and 3 to achieve minimum penetration requirements. Any required preboring will be determined and directed by the Engineer after the first pile is driven in a bent and will be paid for under the item "Concrete Piling (16" Square)".

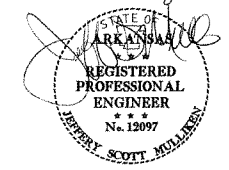
Size and actual depths of preboring to be determined by the Engineer. The Contractor shall be responsible for keeping prebored holes free from debris prior to backfilling which may require the use of temporary casings or other methods. Temporary casings, if necessary, will not be paid for directly but will be considered subsidiary to the item "Concrete Piling (16" Square)".

DETAIL DRAWINGS:	DRAWING NO.
End Bents	49627 - 49629
Intermediate Bents	49630 - 49632
283'-0" Cont. Prestressed Concrete Girder	49633 - 49638
Girder Protective Assembly	49639
Neoprene Strip Seal	49640
Elastomeric Bearings	49641
Type Special 4 Approach Gutter	49642 and 49643
Type Special 2 Approach Slab	49644
Concrete Piling	2393

MAINTENANCE OF TRAFFIC: See Sheet No. 3A.

BRIDGE A
 LAYOUT OF BRIDGE
 OVER U.S. ROUTE 71 EXISTING
 LA LINE - DODDRIDGE (F)
 MILLER COUNTY
 ROUTE 71 SEC. 1
 ARKANSAS STATE HIGHWAY COMMISSION
 LITTLE ROCK, ARK.

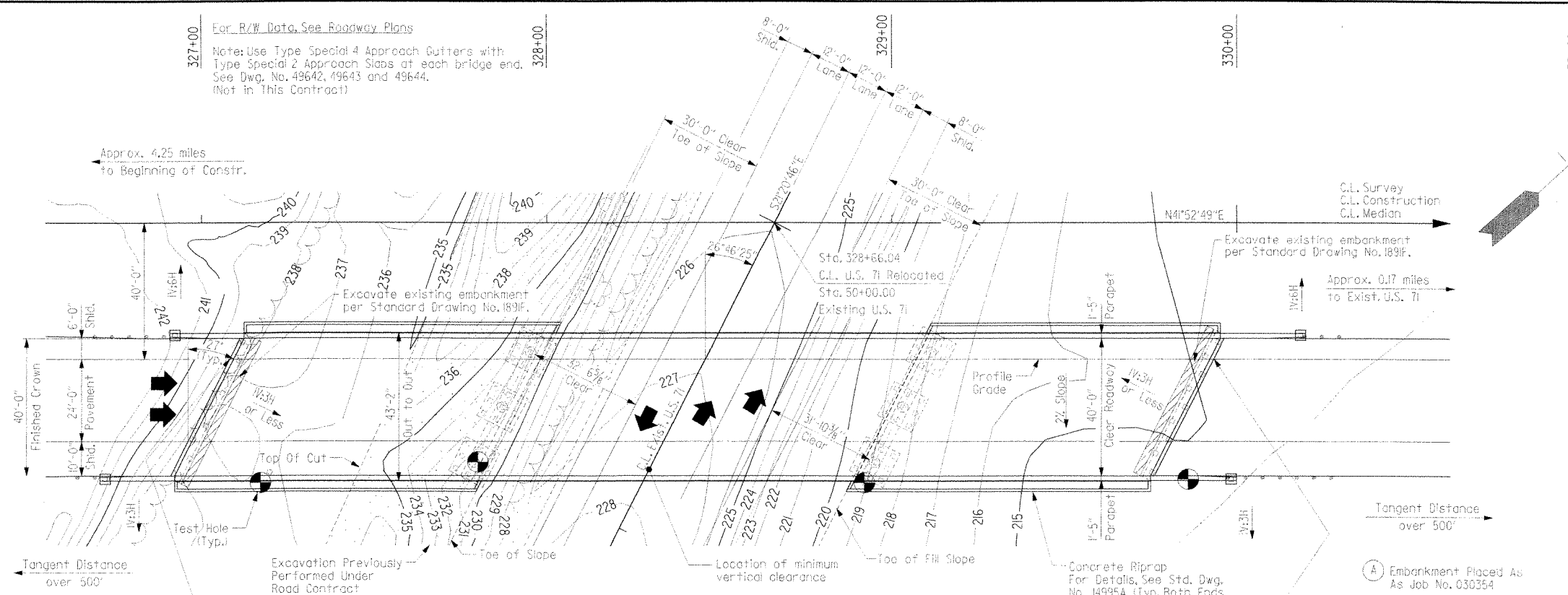
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 CHECKED BY: MAD/MWB DATE: 9-07 SCALE: 1" = 20'
 DESIGNED BY: FMB/MRB DATE: 9-05
 BRIDGE NO. A7124 DRAWING NO. 49625



PLANS PREPARED BY
 THE LPA GROUP INCORPORATED
 TRANSPORTATION CONSULTANTS
 14500 Arkansas Farm Rd., Little Rock, AR 72205
 501-782-1100
 8/15/2011

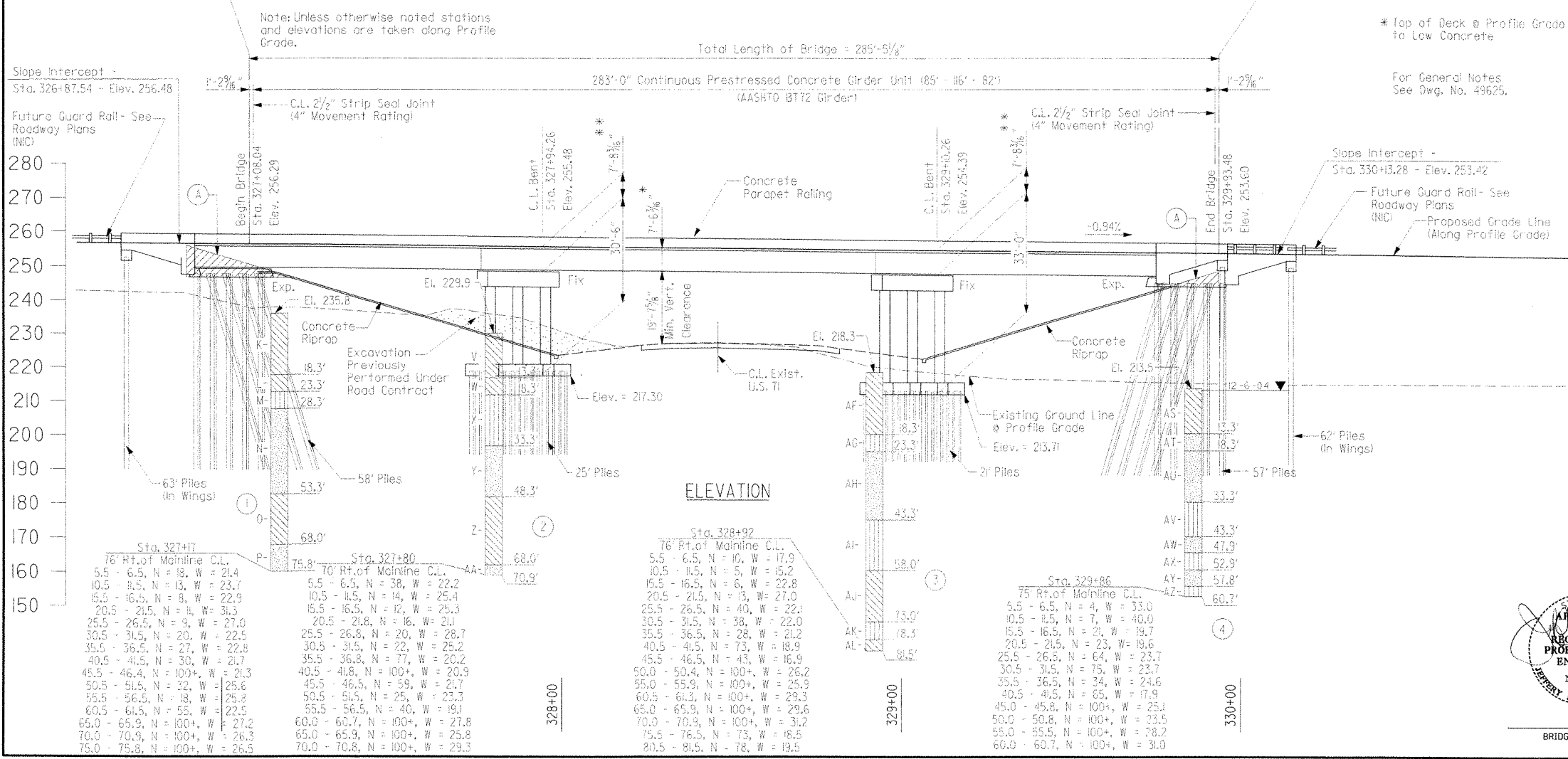
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				6	ARK.			
				JOB NO.		030355	39	85
				(2)	B7124	LAYOUT		49626

For R/W Data, See Roadway Plans
 Note: Use Type Special 4 Approach Gutters with Type Special 2 Approach Slabs at each bridge end. See Dwg. No. 49642, 49643 and 49644. (Not in This Contract)



- ### Boring Legend
- A - Gray & Tan, Stiff Lean Clay with Sand
 - B - Yellowish Orange, Reddish Brown & Light Gray, Very Stiff Sandy Lean Clay
 - C - Gray, Brown & Tan, Stiff Lean Clay with Sand
 - D - Gray & Dark Gray, Stiff Lean Clay
 - E - Yellowish Orange & Tan, Medium Dense to Dense Silty Sand
 - F - Gray & Tan, Hard Sandy Silt
 - G - Beige & Yellowish Orange, Very Dense Silty Sand
 - H - Dark Gray & Dark Yellowish Orange, Very Hard Sandy Silt
 - I - Black & Olive Gray, Hard Sandy Silty Clay
 - J - Light Olive Gray, Olive Gray & Dark Gray, Very Dense Silty Sand
 - K - Gray, Yellowish Orange, Tan & Reddish Brown, Medium Stiff to Very Stiff Lean Clay with Sand
 - L - Dark Gray & Brown, Stiff Lean Clay
 - M - Gray, Tan & Dark Gray, Stiff Sandy Silt
 - N - Tan, Light Gray, Yellowish Orange, Dark Tan, Brown & Pinkish, Medium Dense to Very Dense Silty Sand
 - O - Black, Dark Gray & Olive Gray, Very Stiff to Very Hard Sandy Silty Clay
 - P - Olive Gray & Black, Very Dense Silty Sand
 - Q - Tan & Brown, Stiff Sandy Lean Clay
 - R - Gray, Stiff Lean Clay
 - S - Beige, Dark Yellowish Orange, Brown, Copper, Light Gray, Yellowish Orange & Tan, Loose to Very Dense Silty Sand
 - T - Dark Gray & Dark Brown, Very Hard Sandy Silty Clay
 - U - Dark Gray, Very Dense Silty Sand
 - V - Dark Tan, Light Gray, Yellowish Orange & Tan, Stiff to Hard Sandy Lean Clay
 - W - Dark Gray & Tan, Stiff Lean Clay
 - X - Gray & Yellowish Orange, Very Stiff Sandy Silt
 - Y - Yellowish Orange, Brown & Tan, Very Dense Silty Sand
 - Z - Dark Gray, Brown & Olive Gray, Very Stiff to Very Hard Sandy Silty Clay
 - AA - Olive Gray, Very Dense Silty Sand
 - AB - Gray, Tan, Light Gray & Yellowish Orange, Medium Stiff to Stiff Lean Clay with Sand
 - AC - Light Gray & Tan, Medium Dense Poorly Graded Sand with Silt
 - AD - Yellowish Orange & Tan, Dense to Very Dense Poorly Graded Sand with Silt
 - AE - Olive Gray, Black, Dark Gray & Dark Greenish Gray, Hard to Very Hard Silty Clay
 - AF - Light Gray, Tan, Dark Gray & Gray, Medium Stiff to Stiff Sandy Silty Clay
 - AG - Tan, Stiff Sandy Silt
 - AH - Dark Tan, Tan, Light Gray, Dark Yellowish Orange & Beige, Medium Dense to Very Dense Poorly Graded Sand with Silt
 - AI - Olive Gray, Greenish Gray & Dark Gray, Hard to Very Hard Sandy Silt
 - AJ - Dark Gray & Olive Gray, Very Hard Silty Clay
 - AK - Dark Gray, Very Hard Sandy Silt
 - AL - Olive Gray & Light Gray, Very Hard Silty Clay
 - AM - Olive Gray & Beige, Medium Stiff Sandy Silty Clay
 - AN - Tan, Yellowish Orange, Light Yellowish Orange & Beige, Medium Dense to Dense Poorly Graded Sand with Silt
 - AO - Yellowish Orange, Light Gray & Tan, Very Hard Sandy Silt
 - AP - Olive Gray, Greenish Gray & Dark Gray, Hard to Very Hard Silt with Sand
 - AQ - Dark Gray, Olive Gray & Black, Very Dense Silty Sand
 - AR - Gray, Yellowish Orange, Olive Gray & Dark Green, Very Hard Silt with Sand
 - AS - Copper, Dark Brown, Olive Gray & Black, Soft to Medium Stiff Lean Clay
 - AT - Gray & Yellowish Orange, Medium Dense Poorly Graded Sand with Silt
 - AU - Tan, Brown, Light Gray & Yellowish Orange, Medium Dense to Very Dense Poorly Graded Sand with Silt
 - AV - Olive Gray & Dark Gray, Hard to Very Hard Silt with Sand
 - AW - Light Olive Gray, Very Dense Silty Sand
 - AX - Light Olive Gray & Black, Very Hard Silt with Sand
 - AY - Olive Gray, Very Dense Silty Sand
 - AZ - Olive Gray, Very Hard Silty Sand
- W = Moisture Content

PLAN



ELEVATION

Slope Intercept - Sta. 326+87.54 - Elev. 256.48

Future Guard Rail - See Roadway Plans (NIC)

Begin Bridge Sta. 327+08.04 Elev. 256.29

C.L. Bent Sta. 327+94.26 Elev. 255.48

C.L. Bent Sta. 329+10.26 Elev. 254.39

End Bridge Sta. 329+93.48 Elev. 253.60

Slope Intercept - Sta. 330+13.28 - Elev. 253.42

Future Guard Rail - See Roadway Plans (NIC)

Proposed Grade Line (Along Profile Grade)

76' Rt. of Mainline C.L.
 5.5 - 6.5, N = 18, W = 21.4
 10.5 - 11.5, N = 13, W = 23.7
 15.5 - 16.5, N = 8, W = 22.9
 20.5 - 21.5, N = 11, W = 31.3
 25.5 - 26.5, N = 9, W = 27.0
 30.5 - 31.5, N = 20, W = 22.5
 35.5 - 36.5, N = 27, W = 22.8
 40.5 - 41.5, N = 30, W = 21.7
 45.5 - 46.4, N = 100+, W = 21.3
 50.5 - 51.5, N = 32, W = 25.6
 55.5 - 56.5, N = 18, W = 25.3
 60.5 - 61.5, N = 55, W = 22.5
 65.0 - 65.9, N = 100+, W = 27.2
 70.0 - 70.9, N = 100+, W = 26.3
 75.0 - 75.8, N = 100+, W = 26.5

70' Rt. of Mainline C.L.
 5.5 - 6.5, N = 38, W = 22.2
 10.5 - 11.5, N = 14, W = 25.4
 15.5 - 16.5, N = 12, W = 25.3
 20.5 - 21.8, N = 16, W = 21.1
 25.5 - 26.8, N = 20, W = 28.7
 30.5 - 31.5, N = 22, W = 25.2
 35.5 - 36.8, N = 77, W = 20.2
 40.5 - 41.8, N = 100+, W = 20.9
 45.5 - 46.5, N = 59, W = 21.7
 50.5 - 51.5, N = 25, W = 23.3
 55.5 - 56.5, N = 40, W = 19.1
 60.0 - 60.7, N = 100+, W = 21.8
 65.0 - 65.9, N = 100+, W = 25.8
 70.0 - 70.8, N = 100+, W = 29.3

75' Rt. of Mainline C.L.
 5.5 - 6.5, N = 10, W = 17.9
 10.5 - 11.5, N = 5, W = 15.2
 15.5 - 16.5, N = 6, W = 22.8
 20.5 - 21.5, N = 13, W = 27.0
 25.5 - 26.5, N = 40, W = 22.1
 30.5 - 31.5, N = 38, W = 22.0
 35.5 - 36.5, N = 28, W = 21.2
 40.5 - 41.5, N = 73, W = 18.9
 45.5 - 46.5, N = 43, W = 16.9
 50.0 - 50.4, N = 100+, W = 26.2
 55.0 - 55.9, N = 100+, W = 25.9
 60.5 - 61.3, N = 100+, W = 29.3
 65.0 - 65.9, N = 100+, W = 29.6
 70.0 - 70.9, N = 100+, W = 31.2
 75.5 - 76.5, N = 73, W = 18.5
 80.5 - 81.5, N = 78, W = 19.5

BRIDGE ENGINEER
 REGISTERED PROFESSIONAL ENGINEER
 No. 12097
 JEFFERY SCOTT MOLLISSEY

BRIDGE B
 LAYOUT OF BRIDGE
 OVER U.S. ROUTE 71 EXISTING
 LA LINE - DODDRIDGE (F)
 MILLER COUNTY
 ROUTE 71 SEC. 1
 ARKANSAS STATE HIGHWAY COMMISSION
 LITTLE ROCK, ARK.

DRAWN BY: T.A.R. DATE: 9-05 FILENAME: J:\030355\B4_L1.DGN
 CHECKED BY: MAD/MWB DATE: 9-07 SCALE: 1" = 20'
 DESIGNED BY: ENR/MKJ DATE: 9-05
 BRIDGE NO. B7124 DRAWING NO. 49626

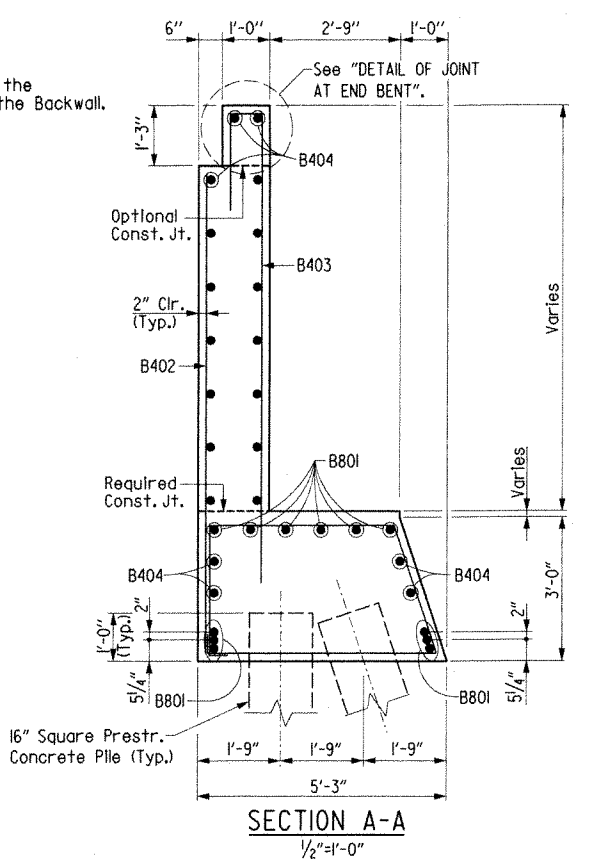
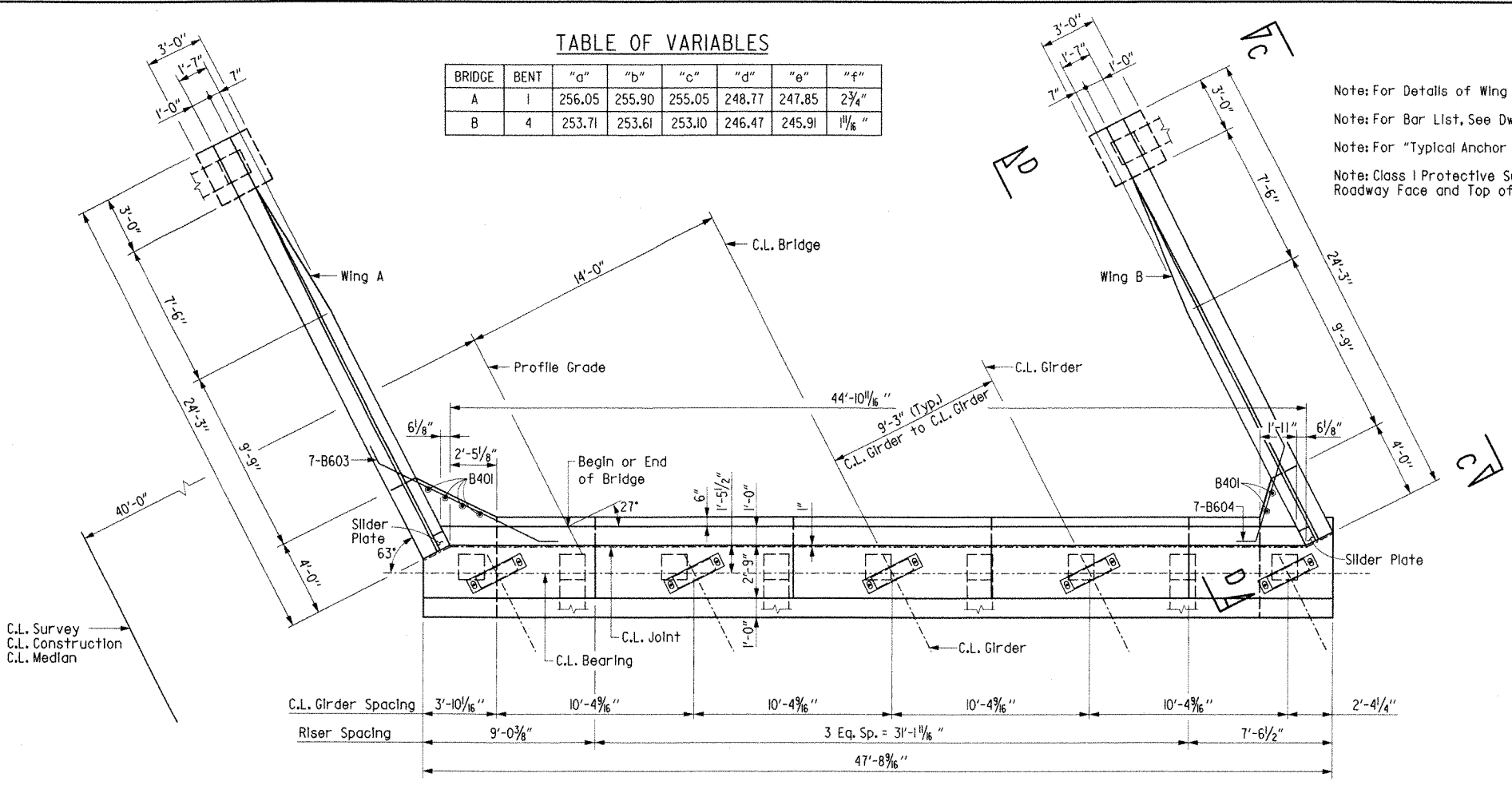
PLANS PREPARED BY
 THE LPA GROUP INCORPORATED
 TRANSPORTATION CONSULTANTS
 1111 North Arkansas Highway
 Little Rock, Arkansas 72202
 501-782-1111
 8/15/2011

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		030355	40	85
				A&B7124	END BENT DETAILS			49627

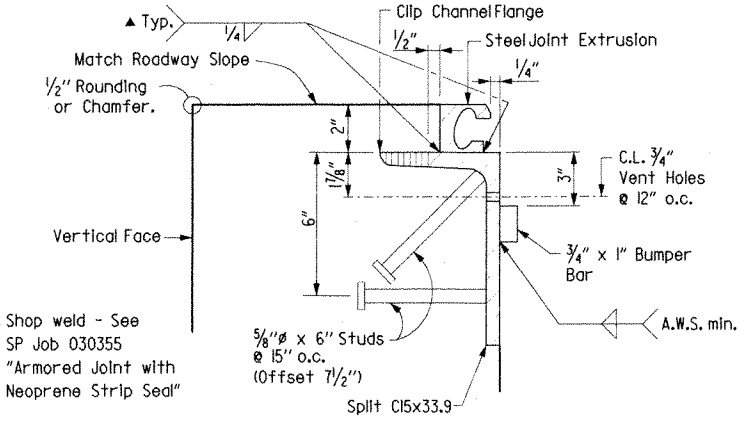
TABLE OF VARIABLES

BRIDGE	BENT	"a"	"b"	"c"	"d"	"e"	"f"
A	1	256.05	255.90	255.05	248.77	247.85	2 3/4"
B	4	253.71	253.61	253.10	246.47	245.91	1 1/8"

Note: For Details of Wing and Rail, and View C-C and D-D, See Dwg. No. 49629.
 Note: For Bar List, See Dwg. No. 49629.
 Note: For "Typical Anchor Bolt Layout", See Dwg. No. 49628.
 Note: Class I Protective Surface Treatment shall be applied to the Roadway Face and Top of Transition Rail, and to the Top of the Backwall.

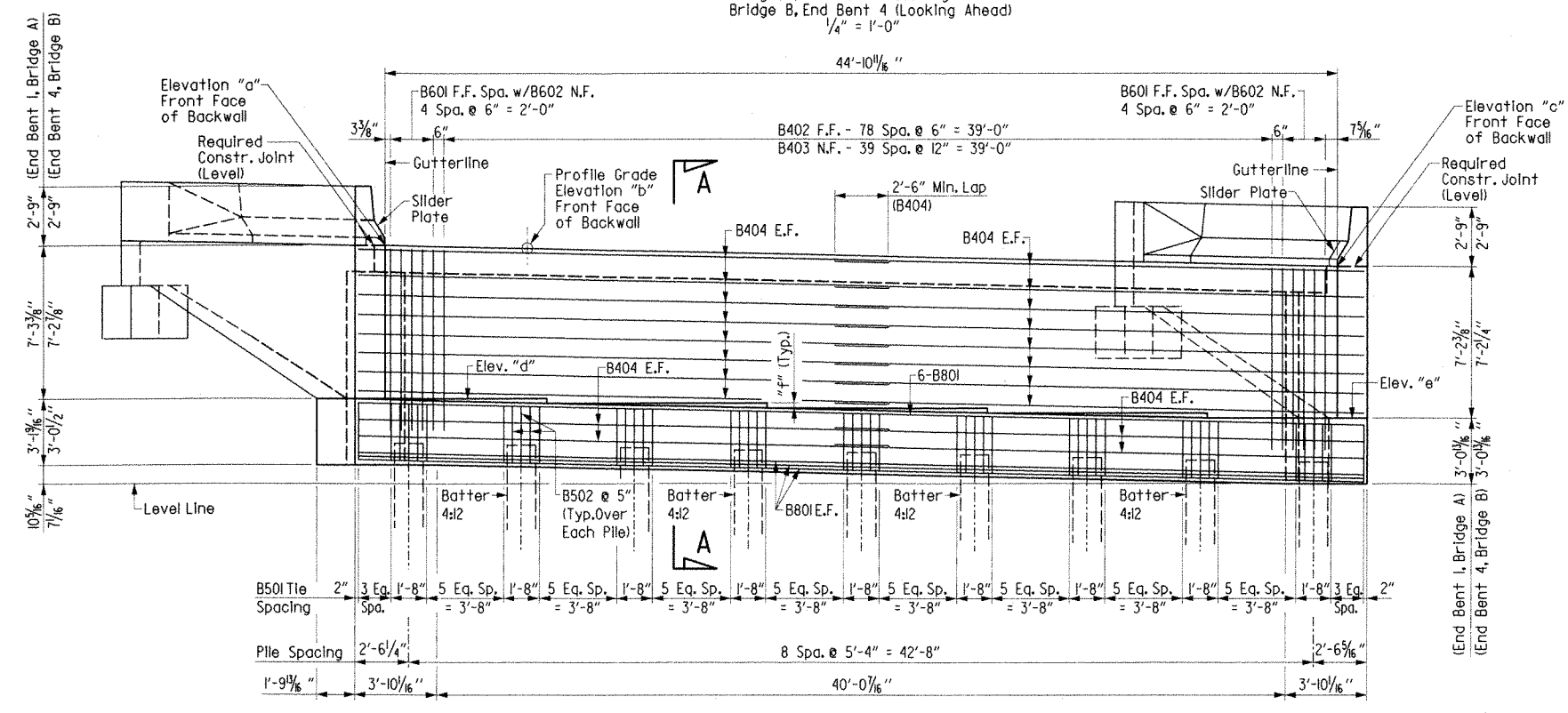


PLAN
 Bridge A, End Bent 1 (Looking Back)
 Bridge B, End Bent 4 (Looking Ahead)
 1/4" = 1'-0"



Note: Concrete to be hand packed under the joint armor in the backwall.
 For additional details, See Dwg. No. 49640.

DETAIL OF JOINT AT END BENT
 No Scale

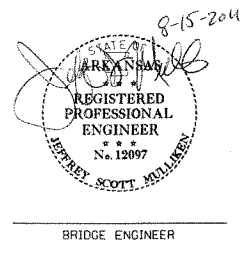


ELEVATION
 Bridge A, End Bent 1 (Looking Back)
 Bridge B, End Bent 4 (Looking Ahead)
 1/4" = 1'-0"

SHEET 1 OF 3
 DETAILS OF END BENTS
 BRIDGE OVER U.S. ROUTE 71 EXISTING

ROUTE 71 SEC. 1
 ARKANSAS STATE HIGHWAY COMMISSION
 LITTLE ROCK, ARK.

DRAWN BY: MAD DATE: 7-07 FILENAME: A&B7124.dwg
 CHECKED BY: MWB DATE: 9-07 SCALE: AS SHOWN
 DESIGNED BY: AJP/SHR DATE: 6-07
 BRIDGE NO. A&B7124 DRAWING NO. 49627



PLANS PREPARED BY
 THE LPA GROUP INCORPORATED
 TRANSPORTATION CONSULTANTS
 7151 PUEBLO ARKANSAS / TEL: 501-303-3555 / FAX: 501-303-3554 / BLDG: 8/15/2011 / 3:33:50 PM

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		030355	41	85
				(2) A&B7124	END BENT DETAILS			49628

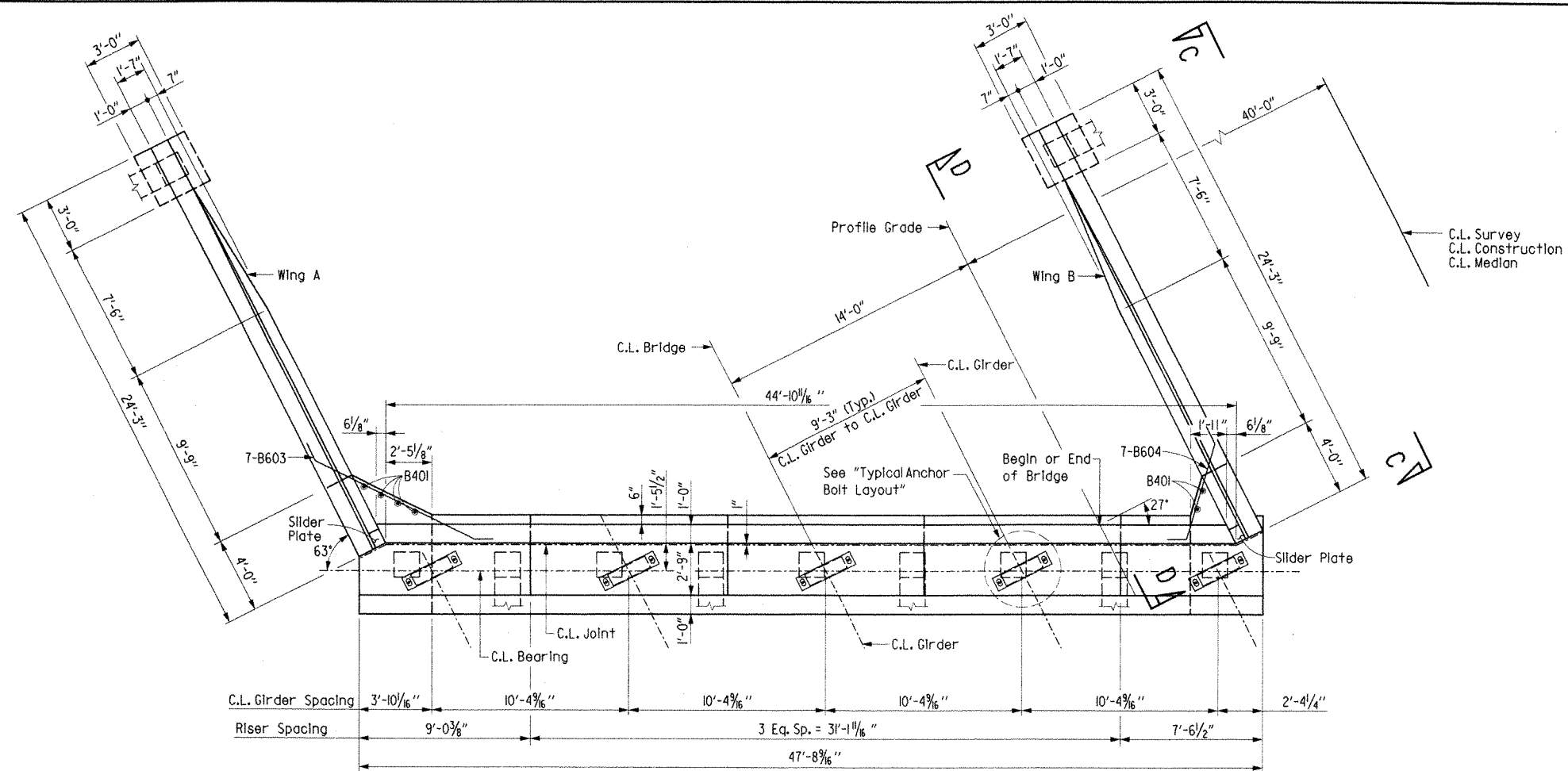
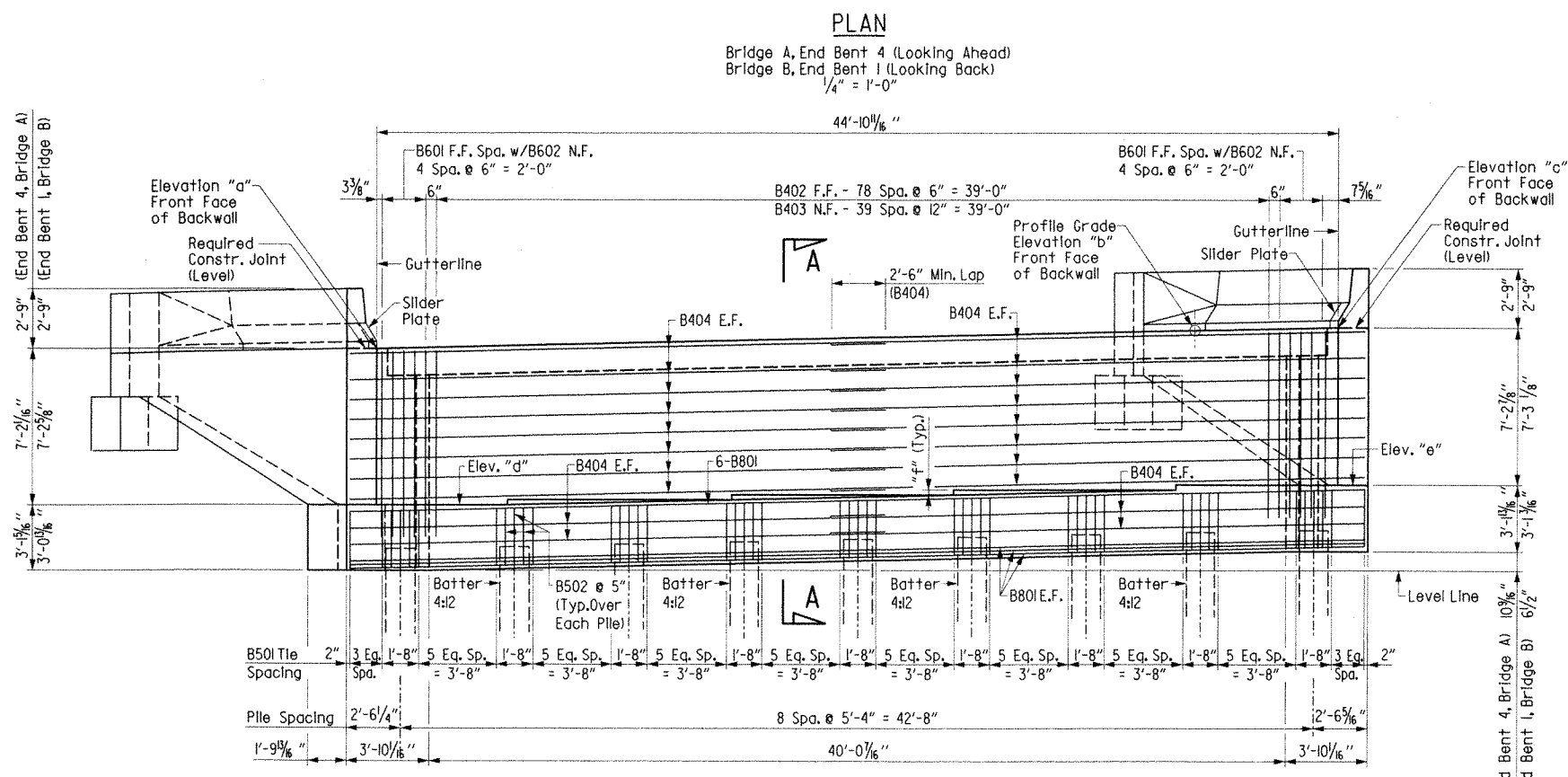
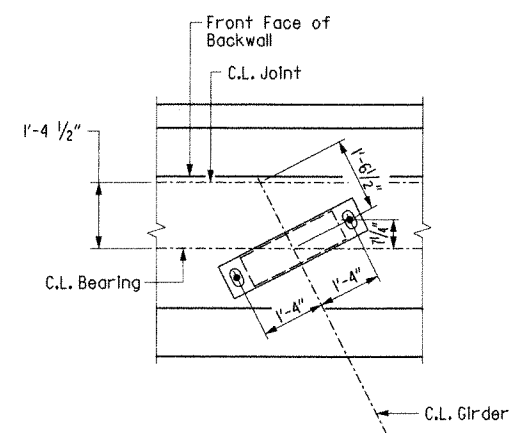


TABLE OF VARIABLES

BRIDGE	BENT	"a"	"b"	"c"	"d"	"e"	"f"
A	4	252.39	253.23	253.38	245.22	246.14	2 3/4"
B	1	255.76	256.28	256.37	248.54	249.11	1 1/8"

Note: For Details of Wing and Rail, and View C-C and D-D, See Dwg. No. 49629.
 Note: For Bar List, See Dwg. No. 49627.
 Note: For Section A-A, See Dwg. No. 49627.
 Note: Class I Protective Surface Treatment shall be applied to the Roadway Face and Top of Transition Rail, and to the Top of the Backwall.

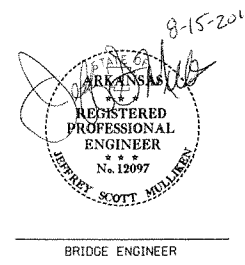


ELEVATION
 Bridge A, End Bent 4 (Looking Ahead)
 Bridge B, End Bent 1 (Looking Back)
 1/4" = 1'-0"

SHEET 2 OF 3
 DETAILS OF END BENTS
 BRIDGE OVER U.S. ROUTE 71 EXISTING

ROUTE 71 SEC. 1
 ARKANSAS STATE HIGHWAY COMMISSION
 LITTLE ROCK, ARK.

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 DESIGNED BY: AJP/SHR DATE: 6-07
 BRIDGE NO. A&B7124 DRAWING NO. 49628



PLANS PREPARED BY
 THE LPA GROUP INCORPORATED
 TRANSPORTATION CONSULTANTS
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 8/15/2011
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DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		030355	42	85
				A&B7124		END BENT DETAILS	49629	

GENERAL NOTES FOR SUBSTRUCTURE

All concrete shall be class "S" with a minimum 28 day compressive strength $f'c = 3,500$ psi. Concrete shall be poured in the dry and all exposed corners to be chamfered $\frac{3}{4}$ " unless otherwise noted.

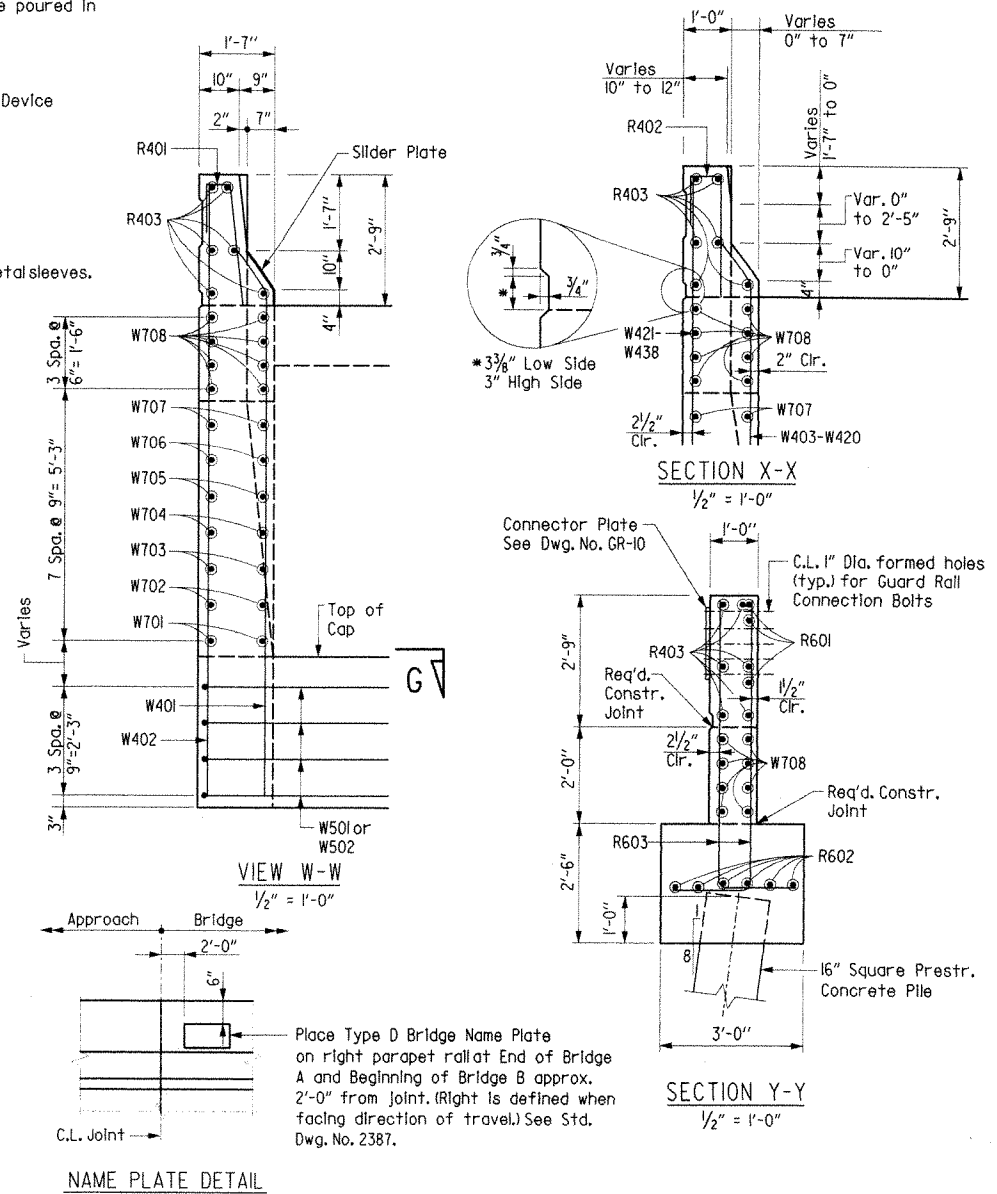
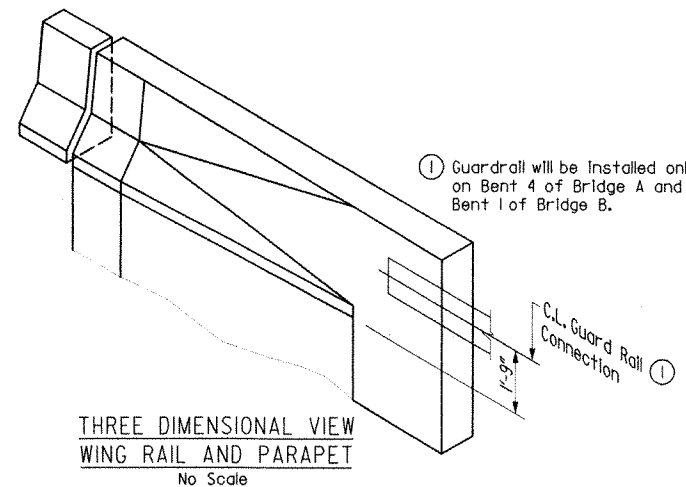
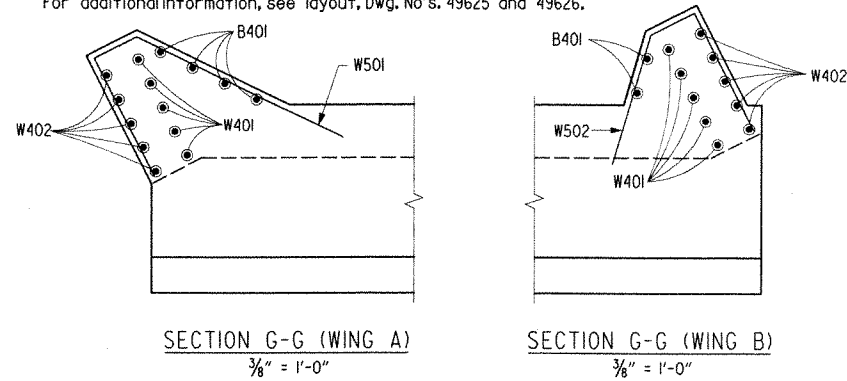
All reinforcing steel shall conform to AASHTO M31 or M53, Grade 60 (yield strength = 60,000 psi).

Backwall above required construction joint shall not be poured before girders are in place. See Expansion Device Installation on Dwg. No. 49640 for additional details.

Structural steel in end bents shall be AASHTO M270, Grade 50W and shall be paid for as "STRUCTURAL STEEL IN BEAM SPANS". (M270, Gr. 50W). Gr. 50W steel shall not be painted unless noted otherwise. Cleaning and painting of the parapet slider plates shall be in accordance with Section 638 and will not be paid for directly but will be considered subsidiary to "STRUCTURAL STEEL IN BEAM SPANS". (M270, Gr. 50W).

Top reinforcing bars in cap shall be properly placed to avoid interference with anchor bolts or sheet metal sleeves.

For additional information, see layout, Dwg. No's. 49625 and 49626.

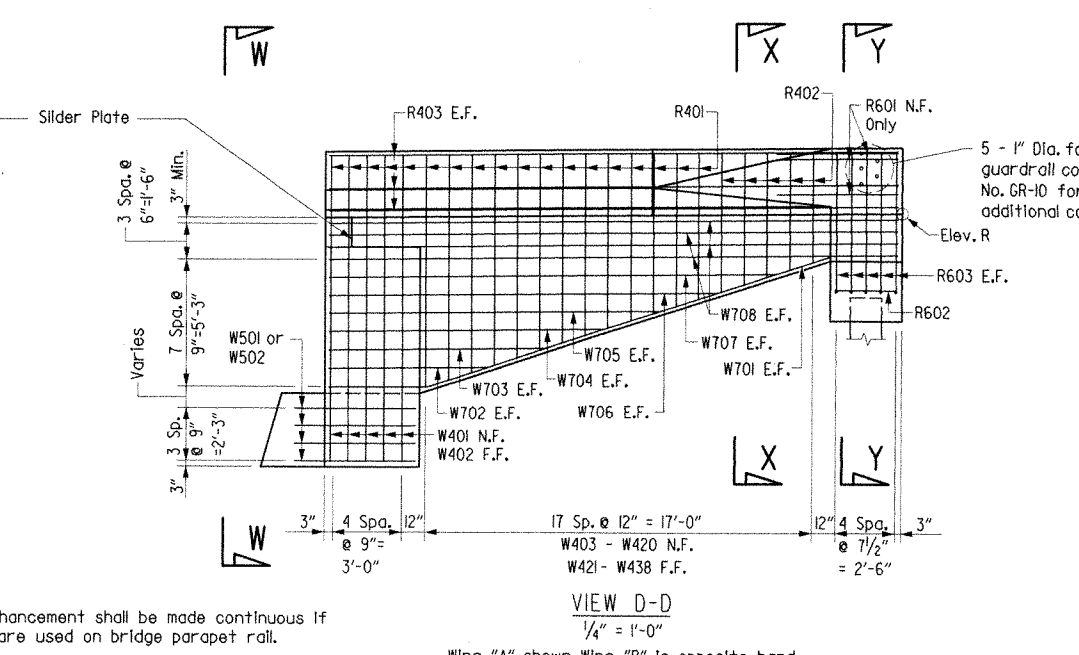
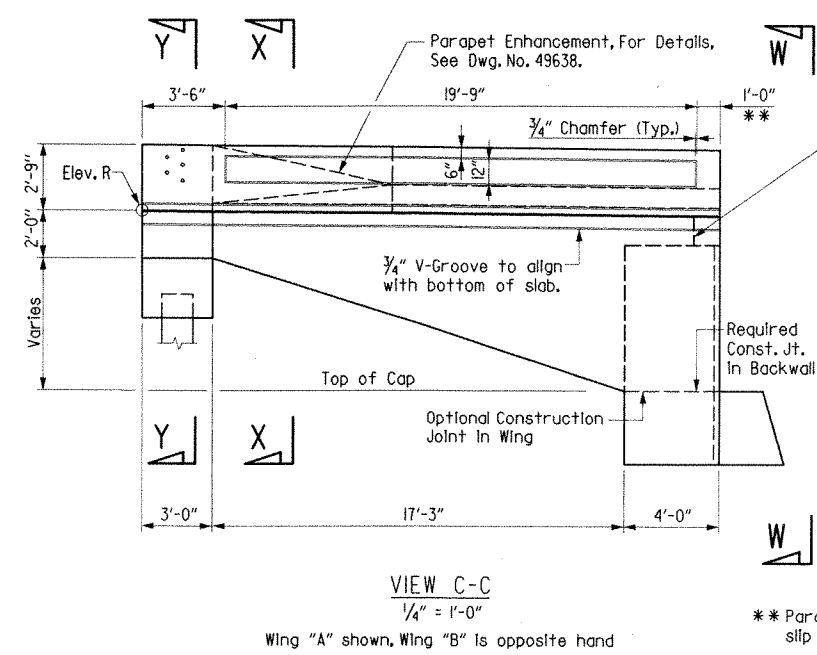


BAR LIST-PER BENT

MARK	NO.	REQ'D.	LENGTH	'A'	PIN DIA.	BENDING DIAGRAMS	
						Dimensions are out to out of bars.	
B401	6		8'-9"	--	Str.	[Bending Diagram]	
B402	79		8'-9"	--	Str.	[Bending Diagram]	
B403	40		11'-2"	--	2"	[Bending Diagram]	
B404	40		25'-0"	--	Str.	[Bending Diagram]	
B501	56		14'-11"	--	2 1/2"	[Bending Diagram]	
B502	27		9'-4"	--	2 1/2"	[Bending Diagram]	
B601	10		8'-9"	--	Str.	[Bending Diagram]	
B602	10		11'-6"	--	4 1/2"	[Bending Diagram]	
B603	7		11'-4"	--	4 1/2"	[Bending Diagram]	
B604	7		7'-4"	--	4 1/2"	[Bending Diagram]	
B801	12		47'-5"	--	Str.	[Bending Diagram]	
R401	36		3'-11"	--	2"	[Bending Diagram]	
R402	10		4'-0"	--	2"	[Bending Diagram]	
R403	12		23'-11"	--	Str.	[Bending Diagram]	
R601	6		5'-0"	--	Str.	[Bending Diagram]	
R602	12		2'-8"	--	Str.	[Bending Diagram]	
R603	20		7'-6"	--	4 1/2"	[Bending Diagram]	
W401	10		11'-6"	--	3"	[Bending Diagram]	
W402	10		12'-8"	--	Str.	[Bending Diagram]	
W403 to W420	2 ea.		3'-5" to 8'-6"	2'-3" to 7'-4"	3"	[Bending Diagram]	
W421 to W438	2 ea.		4'-7" to 9'-8"	--	Str.	[Bending Diagram]	
W501	4		11'-4"	--	3 3/4"	[Bending Diagram]	
W502	4		8'-9"	--	3 3/4"	[Bending Diagram]	
W701	4		21'-11"	--	5 1/4"	[Bending Diagram]	
W702	4		6'-8"	--	Str.	[Bending Diagram]	
W703	4		9'-2"	--	Str.	[Bending Diagram]	
W704	4		11'-7"	--	Str.	[Bending Diagram]	
W705	4		14'-0"	--	Str.	[Bending Diagram]	
W706	4		16'-5"	--	Str.	[Bending Diagram]	
W707	4		18'-10"	--	Str.	[Bending Diagram]	
W708	16		23'-11"	--	Str.	[Bending Diagram]	

TABLE OF VARIABLES (ELEV. "R")

BRIDGE	BENT NO.	WING	ELEV.	BRIDGE	BENT NO.	WING	ELEV.
A	1	A	256.27	B	1	A	256.60
A	1	B	255.28	B	1	B	255.99
A	4	A	252.16	B	4	A	253.48
A	4	B	253.16	B	4	B	252.87



**SHEET 3 OF 3
DETAILS OF END BENTS
BRIDGE OVER U.S. ROUTE 71 EXISTING**

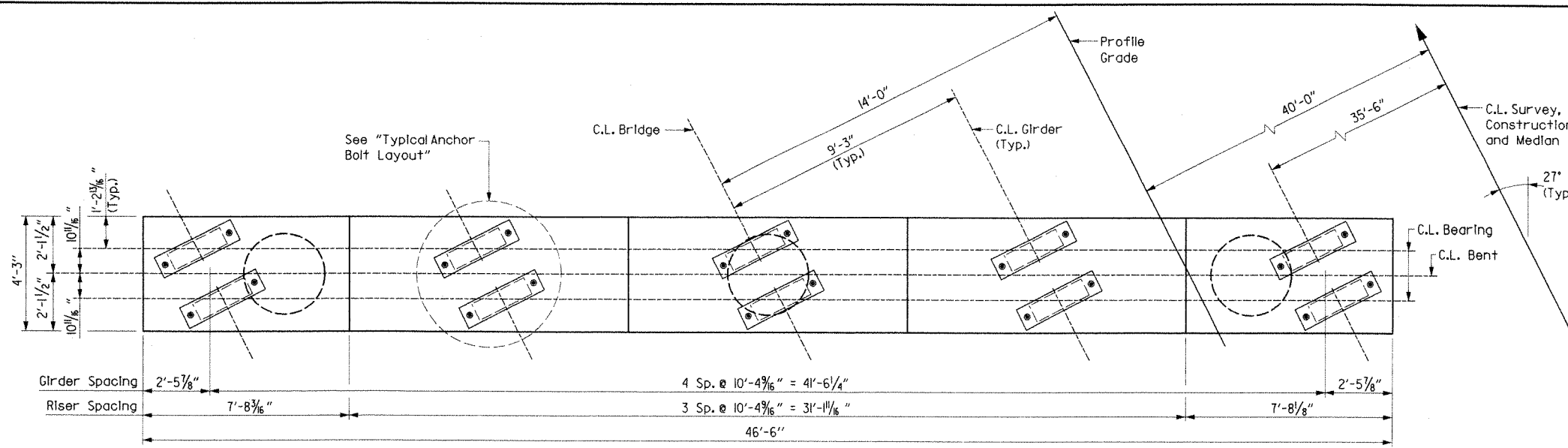
ROUTE 71 SEC. 1
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

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DESIGNED BY: AJP/SHR DATE: 6-07
BRIDGE NO. A&B7124 DRAWING NO. 49629

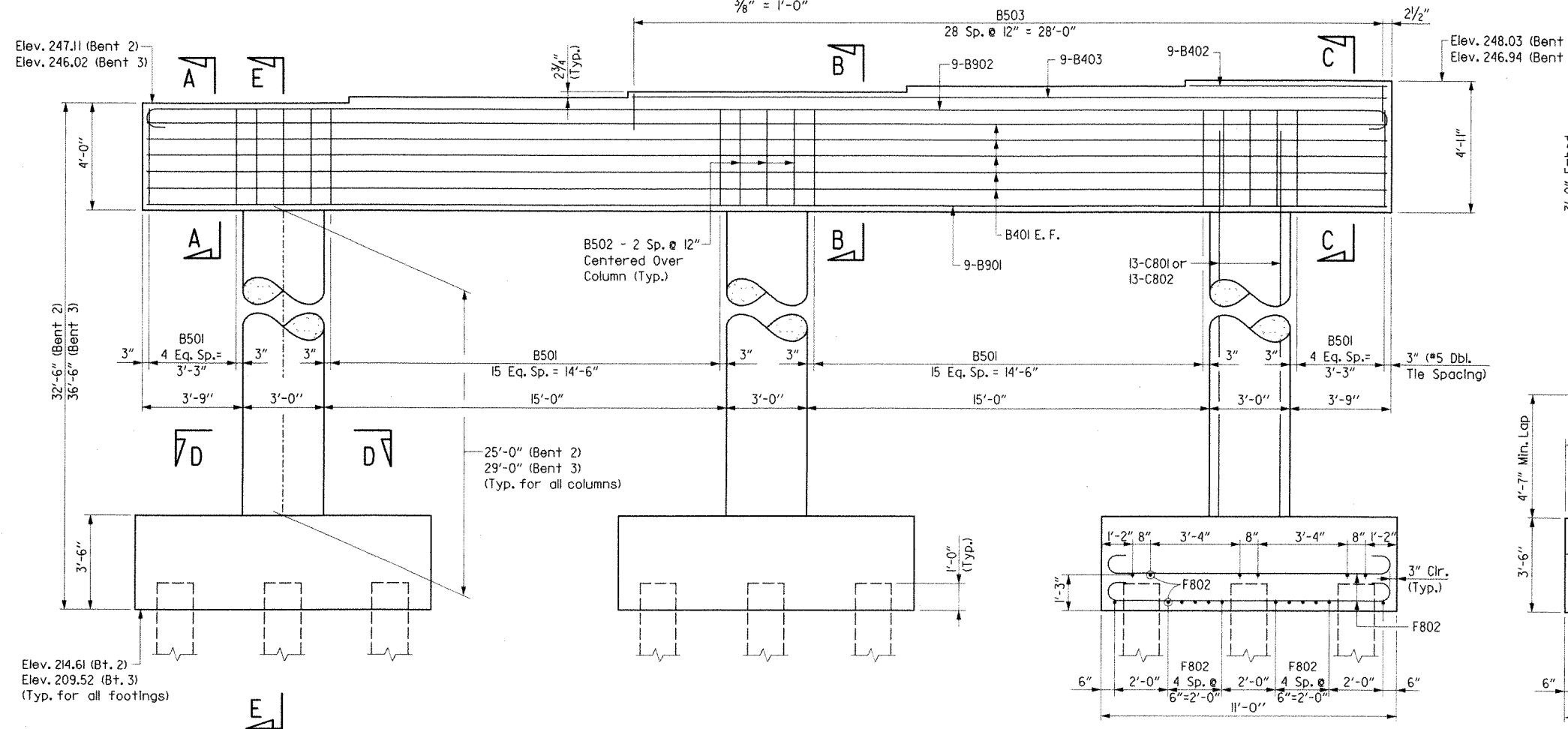
PLANS PREPARED BY
 THE LPA GROUP INCORPORATED
 TRANSPORTATION CONSULTANTS
 1401 North Main Street, Suite 400
 Little Rock, Arkansas 72202
 501.225.1200
 8/15/2011

REGISTERED PROFESSIONAL ENGINEER
 ARKANSAS
 No. 12097
 JEFFREY SCOTT MULLANEY
 BRIDGE ENGINEER

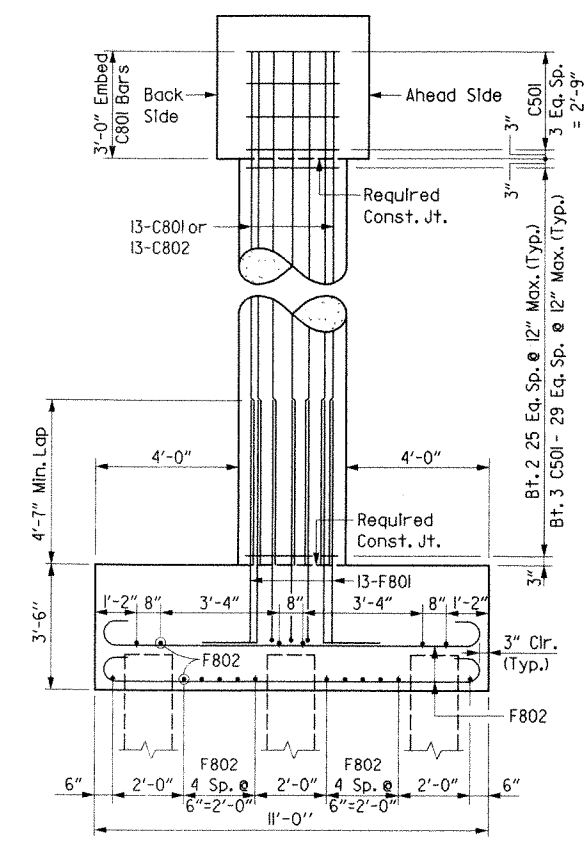
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				6	ARK.			
				JOB NO.		030355	43	85
				2	AT124	BENTS 2 AND 3	49630	



PLAN
3/8" = 1'-0"



ELEVATION
3/8" = 1'-0"
(Looking Ahead)

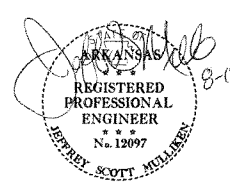


SECTION E-E
3/8" = 1'-0"

GENERAL NOTES:

- All Concrete shall be Class "S" with a minimum 28-day compressive strength $f'_c = 3,500$ psi. Concrete shall be poured in the dry and all exposed corners to be chamfered 3/4" unless otherwise noted.
- All reinforcing steel shall conform to AASHTO M31 or M53, Grade 60 (yield strength = 60,000 psi).
- Reinforcing bars in top of cap shall be properly placed to avoid interference with anchor bolts or sheet metal sleeves.
- For additional information, see layout, Dwg. No.'s. 49625 and 49626.
- For Details of Elastomeric Bearings, See Dwg. No. 49641.
- For Sections A-A THRU D-D, See Dwg. No. 49632.
- For Anchor Bolt Layout, See Dwg. No. 49632.

BRIDGE A
DETAILS OF INTERMEDIATE BENTS NO. 2 AND 3
BRIDGE OVER U.S. ROUTE 71 EXISTING

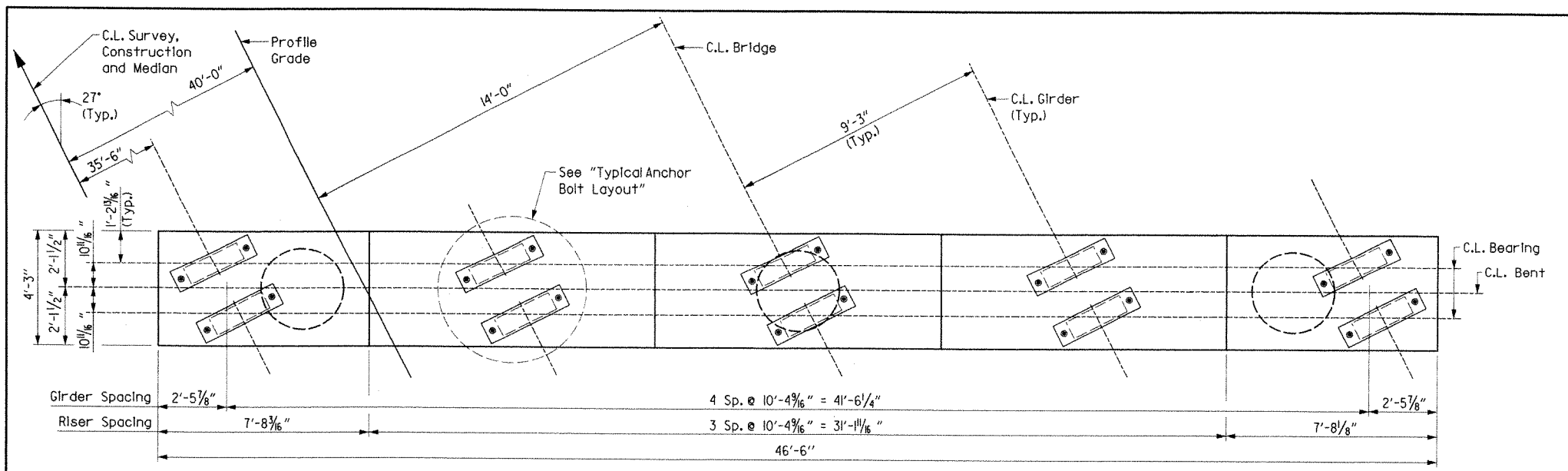


ROUTE 71 SEC. 1
ARKANSAS STATE HIGHWAY COMMISSION
 LITTLE ROCK, ARK.

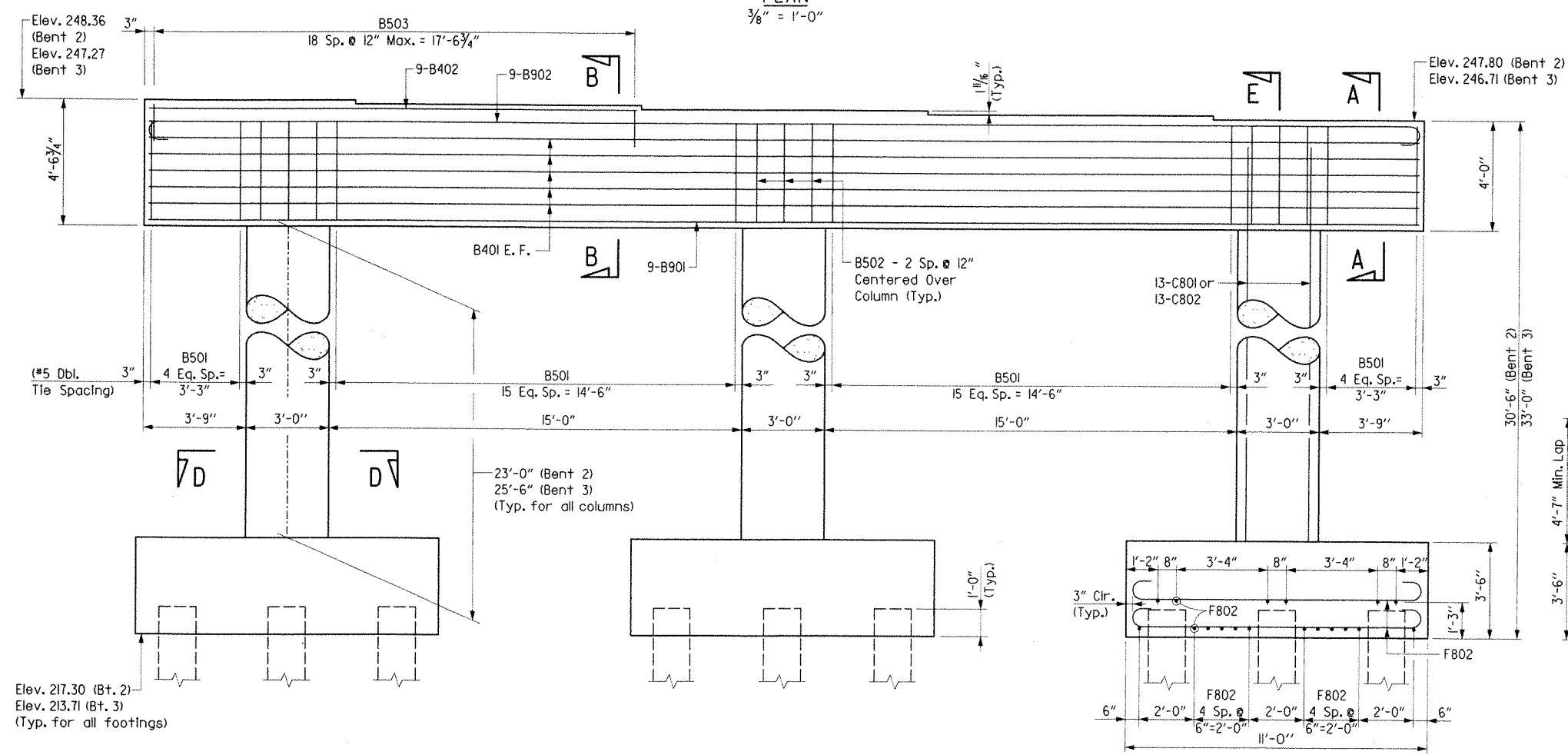
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 CHECKED BY: MWB DATE: 9-07 SCALE: AS SHOWN
 DESIGNED BY: AJP/SHR DATE: 6-07
 BRIDGE NO. AT124 DRAWING NO. 49630

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THE LPA GROUP INCORPORATED
 TRANSPORTATION CONSULTANTS
 11501 North Kansasville Road, Suite 400, Little Rock, Arkansas 72211
 501-225-5500
 8/15/2011

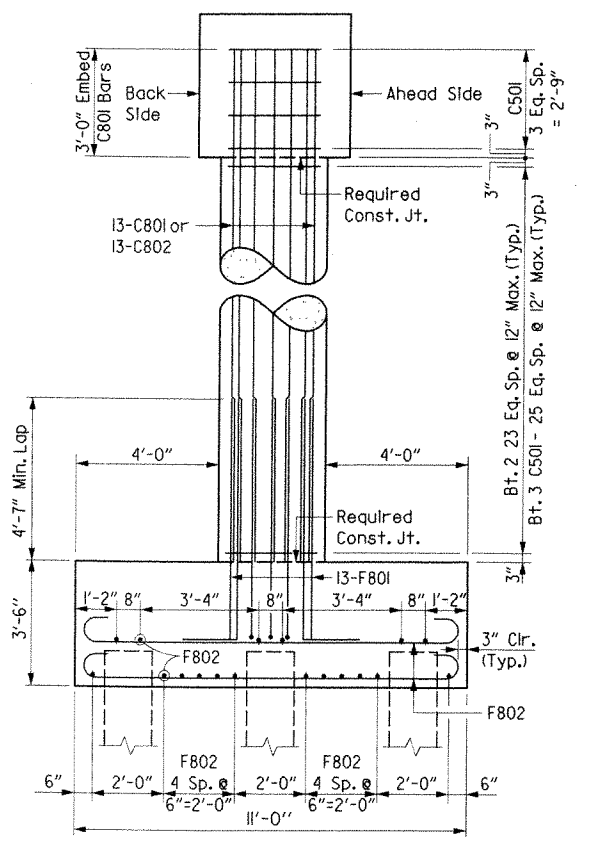
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				6	ARK.			
				JOB NO.		030355	44	85
				(2) BT24		BENTS 2 AND 3		49631



PLAN
3/8" = 1'-0"



ELEVATION
3/8" = 1'-0"
(Looking Ahead)



SECTION E-E
3/8" = 1'-0"

GENERAL NOTES:

All Concrete shall be Class "S" with a minimum 28-day compressive strength $f'_c = 3,500$ psi. Concrete shall be poured in the dry and all exposed corners to be chamfered $3/4$ " unless otherwise noted.

All reinforcing steel shall conform to AASHTO M31 or M53, Grade 60 (yield strength = 60,000 psi).

Reinforcing bars in top of cap shall be properly placed to avoid interference with anchor bolts or sheet metal sleeves.

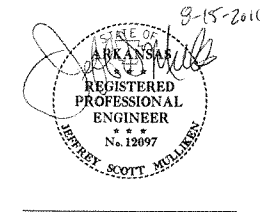
For additional information, see layout, Dwg. No's. 49625 and 49626.

For Details of Elastomeric Bearings, See Dwg. No. 49641.

For Sections A-A THRU D-D, See Dwg. No. 49632.

For Anchor Bolt Layout, See Dwg. No. 49632.

PLANS PREPARED BY
 THE LPA GROUP INCORPORATED
 TRANSPORTATION CONSULTANTS
 6017 Locust Arkansas / mol_03030551516e4488_71 over Exisit 7/16/03035554_b2.dgn
 3-22-09 P/M



BRIDGE B
 DETAILS OF INTERMEDIATE BENTS NO. 2 AND 3
 BRIDGE OVER U.S. ROUTE 71 EXISTING

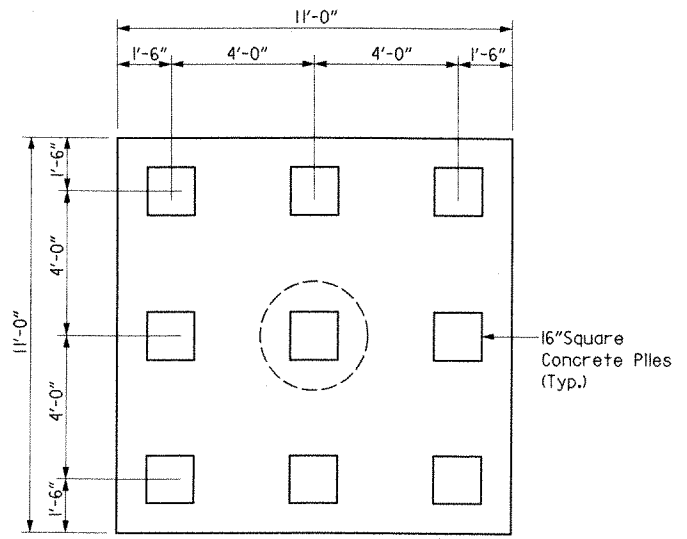
ROUTE 71 SEC. 1
 ARKANSAS STATE HIGHWAY COMMISSION
 LITTLE ROCK, ARK.

9-15-2011

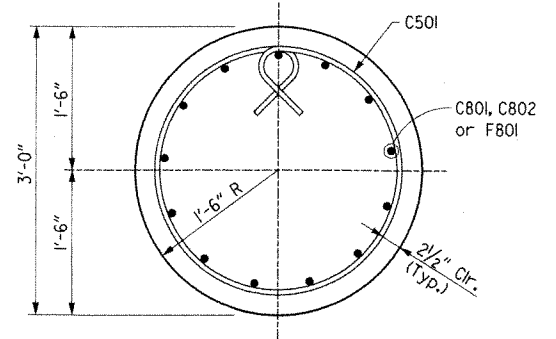
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 DESIGNED BY: AJP/SHR DATE: 6-07
 BRIDGE NO. B7124 DRAWING NO. 49631

BRIDGE ENGINEER

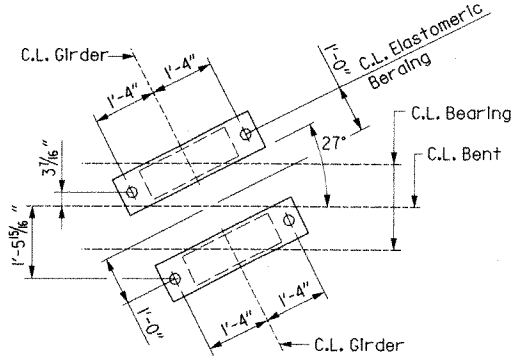
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				JOB NO.		030355	45	85
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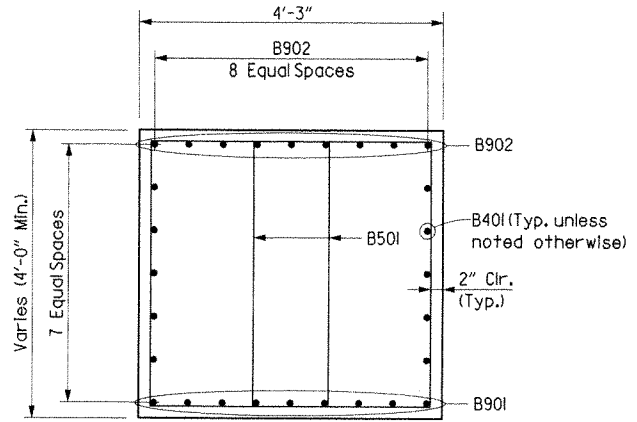
FOOTING PLAN
3/8" = 1'-0"



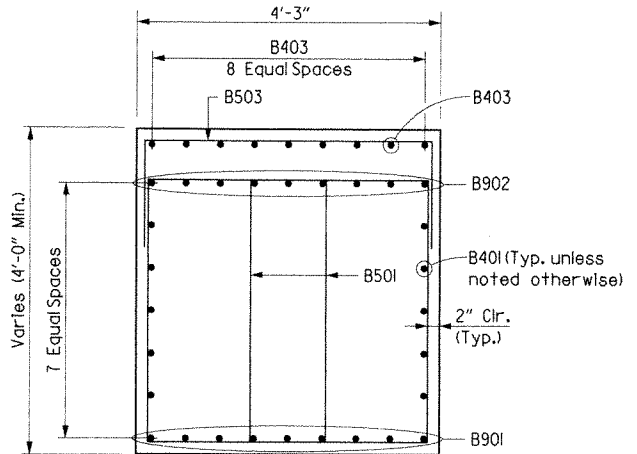
SECTION D-D
1" = 1'-0"



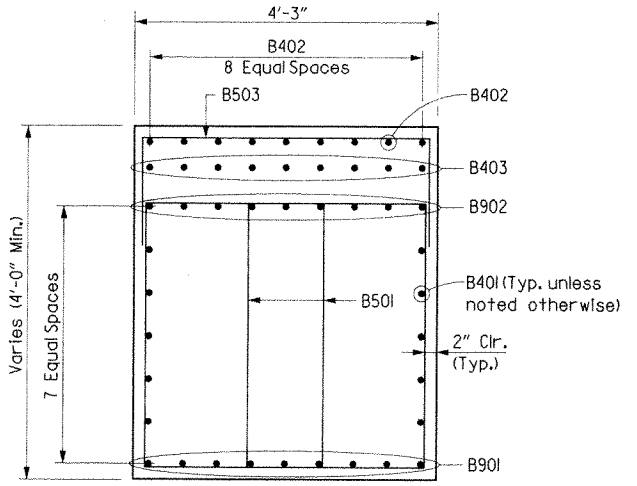
TYPICAL ANCHOR BOLT LAYOUT
1/2" = 1'-0"



SECTION A-A
3/4" = 1'-0"
(Bridge A Shown, Bridge B Similar)



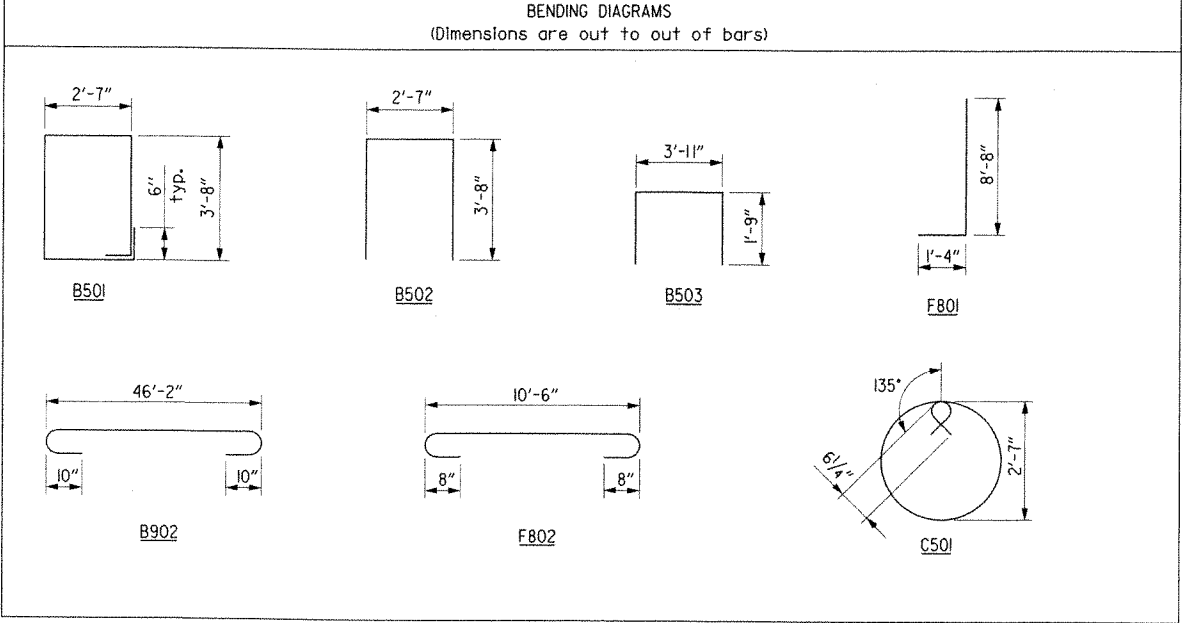
SECTION B-B
3/4" = 1'-0"
(Bridge A Shown, Bridge B Similar)



SECTION C-C
3/4" = 1'-0"

MARK	NO. REQ'D.		LENGTH	'A'	P.D.
	Bent 2	Bent 3			
B401	10	10	46'-2"	----	Str.
B402	9	9	7'-4"	----	Str.
B403	9	9	28'-1"	----	Str.
B501	84	84	13'-0"	----	2 1/2"
B502	18	18	9'-9"	----	2 1/2"
B503	29	29	7'-3"	----	2 1/2"
B901	9	9	46'-2"	----	Str.
B902	9	9	48'-8"	----	9"
C501	90	102	9'-6"	----	3 3/4"
C801	39	---	28'-0"	----	Str.
C802	---	39	32'-0"	----	Str.
F801	39	39	9'-10"	----	6"
F802	108	108	12'-4"	----	6"

MARK	NO. REQ'D.		LENGTH	'A'	P.D.
	Bent 2	Bent 3			
B401	10	10	46'-2"	----	Str.
B402	9	9	17'-9"	----	Str.
B501	84	84	13'-0"	----	2 1/2"
B502	18	18	9'-9"	----	2 1/2"
B503	19	19	7'-3"	----	2 1/2"
B901	9	9	46'-2"	----	Str.
B902	9	9	48'-8"	----	9"
C501	84	90	9'-6"	----	3 3/4"
C801	39	---	26'-0"	----	Str.
C802	---	39	28'-6"	----	Str.
F801	39	39	9'-10"	----	6"
F802	108	108	12'-4"	----	6"



**DETAILS OF INTERMEDIATE BENTS
BRIDGE OVER U.S. ROUTE 71 EXISTING**

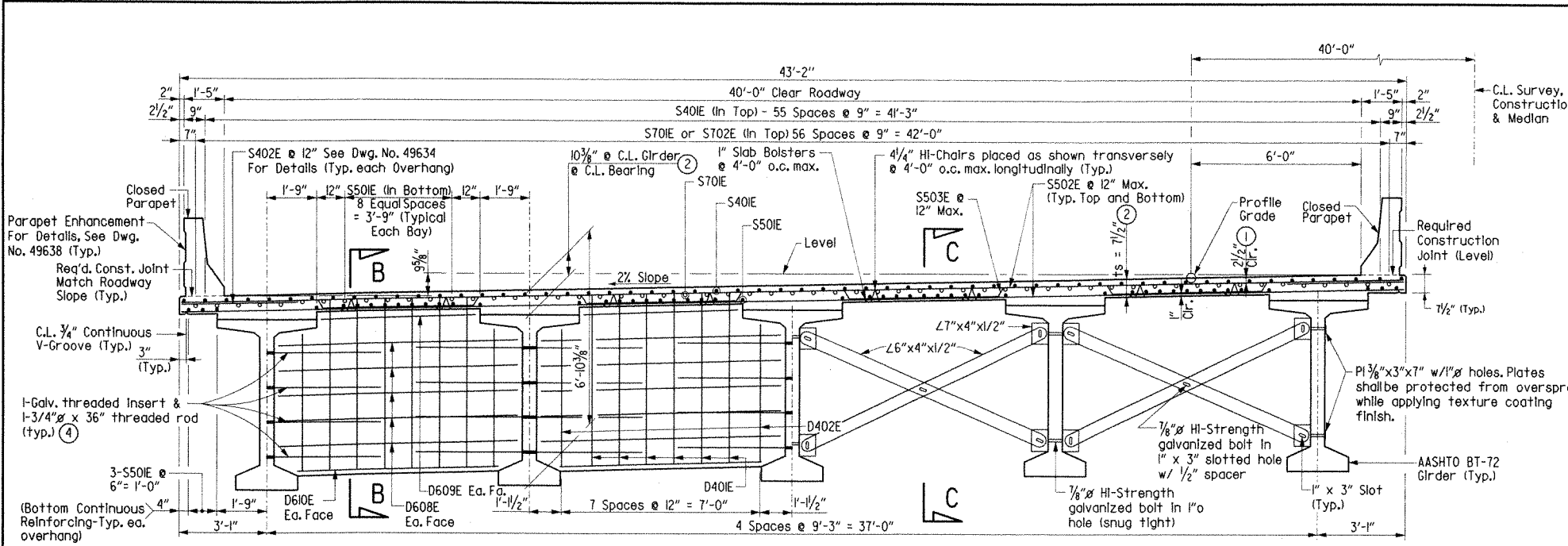
ROUTE 71 SEC. 1
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

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DESIGNED BY: AJP/SHR DATE: 6-07
BRIDGE NO. A&B7124 DRAWING NO. 49632

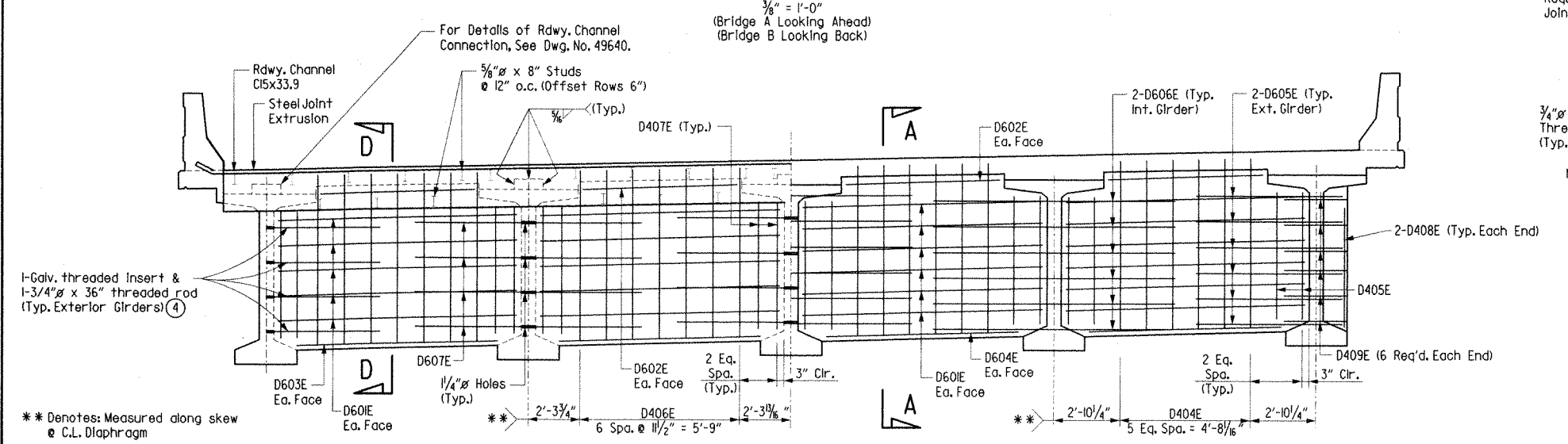
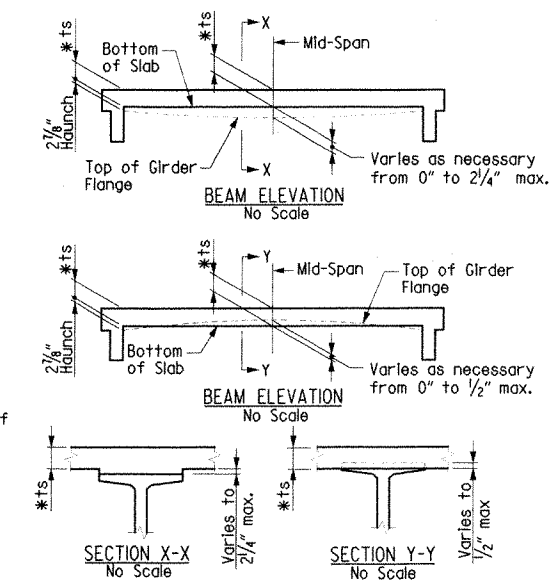
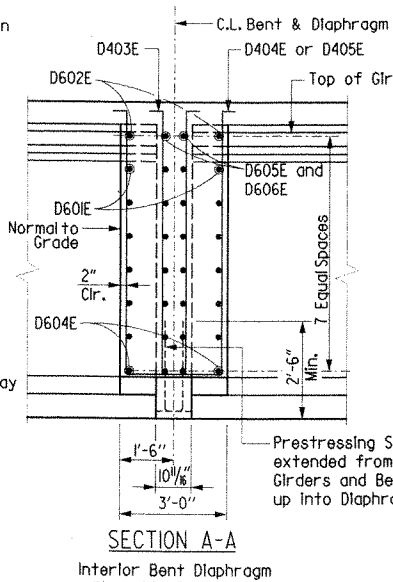
8-15-2011
REGISTERED PROFESSIONAL ENGINEER
No. 12097
JERRY SCOTT MULLINS
BRIDGE ENGINEER

PLANS PREPARED BY
THE LPA GROUP INCORPORATED
TRANSPORTATION CONSULTANTS
14512 W. Highway 100, Little Rock, AR 72205
313.225.5800
8/15/2011

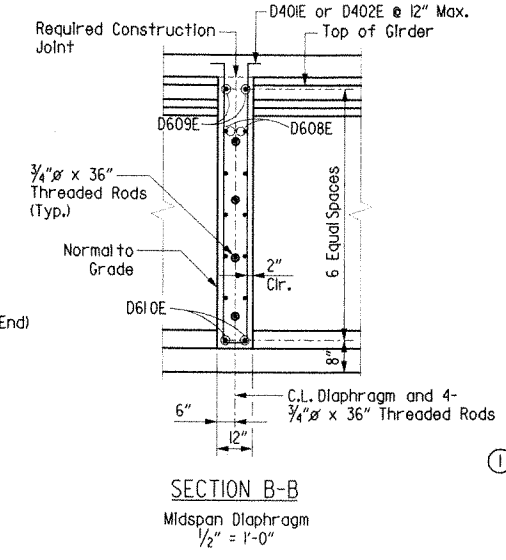
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				6	ARK.			
				JOB NO.		030355	46	85
				A&B724	SPAN DETAILS			49633



HALF-SECTION OF MIDSPAN CONCRETE DIAPHRAGMS
HALF-SECTION OF ALTERNATE STRUCTURAL STEEL DIAPHRAGMS ③
TYPICAL SECTIONS AT INTERMEDIATE DIAPHRAGMS



HALF-SECTION AT STRIP SEAL JOINT
HALF-SECTION BETWEEN GIRDERS AT INTERIOR BENTS
TYPICAL SECTIONS AT GIRDER ENDS



Notes: ts = slab thickness as shown on superstructure details. See "Section of Intermediate Diaphragms".
* Tolerance when removable deck forming is used is +1/2", -1/4". Haunch forming is required and shall be adjusted to maintain slab thickness tolerance. See Dwg. No. 14991 for tolerances when permanent steel deck forms are used.
'Girder Elevation' sketches show the range of acceptability of the top of the Girder relative to bottom of slab after the placement of the slab. When the top of the Girder projects more than 1/2" into the slab, a raise in grade will be necessary. Girders shall be set in a sufficient number of spans so when adjustment is necessary the Profile Grade can be adjusted over suitable increments so the revised grade line will produce a smooth riding surface. Variation of haunch height will be at the Contractor's expense.

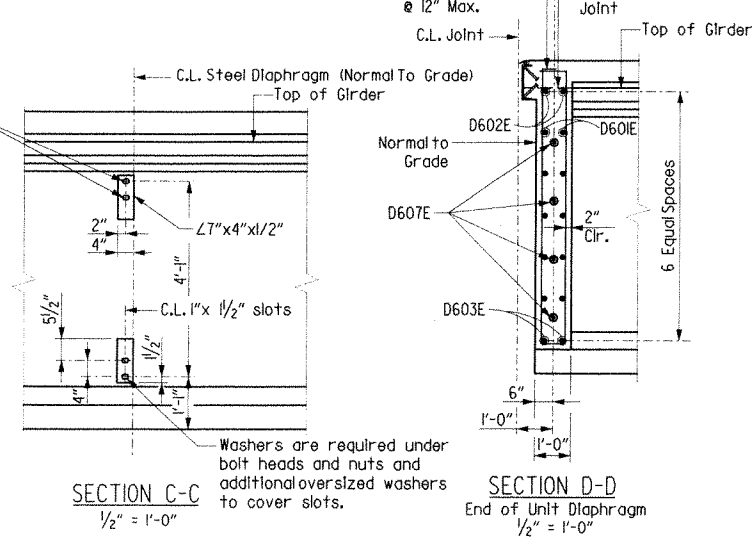
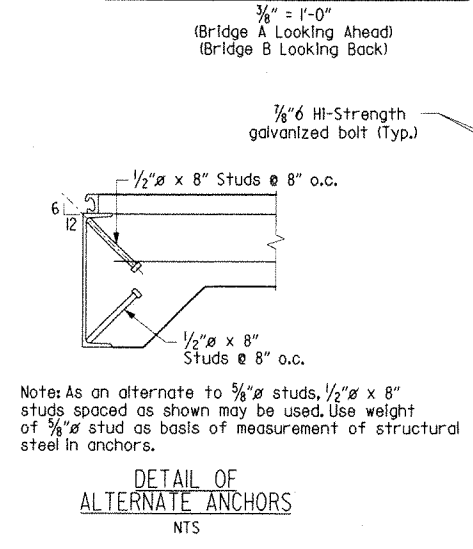
ADJUSTMENT FOR SLAB THICKNESS TOLERANCE WHEN REMOVABLE DECK FORMING IS USED

- NOTES:
- TOLERANCE: Minus 1/4"
 - Plus: Equal to amount of slab thickening used to meet slab thickness tolerance. See "ADJUSTMENT FOR SLAB THICKNESS TOLERANCE WHEN REMOVABLE DECK FORMING IS USED".
 - See "ADJUSTMENT FOR SLAB THICKNESS TOLERANCE WHEN REMOVABLE DECK FORMING IS USED".
 - Galvanized Steel Diaphragms may be used in place of Concrete at intermediate Diaphragms only. All components of the Alternate Steel Diaphragms (AASHTO M270, Grade 36) shall be galvanized. Payment will be based on concrete diaphragms.
 - Galvanized Threaded Inserts: Dayton-Richmond F-42 Loop Ferrule Insert or an approved equal, 3/4" Threaded Rods to be AASHTO M270, Grade 36 or AASHTO M31 or M53, Gr. 60. These are to be Non-Pay Items-subsidary to the Item "Prestressed Concrete Girders (BT-72)". Galvanizing shall be in accordance with AASHTO M232 Class C or AASHTO M298 Class 50.

SLAB REINFORCING
Transverse:
S402E @ 12" centers (Top each side of Bridge)
S502E @ 12" centers (Top and Bottom)
S503E @ 12" centers (Bent up over Girders)
Longitudinal:
S40IE @ 9" centers (Top)
S501E spaced as shown (Bottom)
S70IE @ 9" centers (Top)
S702E @ 9" centers (Top)

EXPANSION DEVICE
Neoprene Strip Seal with Steel Extrusion
Rdwy. Channel - C15x33.9
Conn. angle from M08x42.7 (Cope one Flange).

NOTES:
One Epoxy Coated #5 bar in the top and one Epoxy Coated #5 bar in the bottom may be substituted for each bar S503E. Payment will be based on the weight of bar S503E.
Class I Protective Surface Treatment shall be applied to the Roadway Surface and the Face and Top of Concrete Parapet Rail, Class 3
All bars designated with an E suffix are to be Epoxy coated.
All transverse dimensions are measured perpendicular to C.L. Bridge, unless noted otherwise.
Superstructure details shown are for use when removable deck forms are used and are the basis for measurement of Class (S)AE concrete.



REGISTERED PROFESSIONAL ENGINEER
JERRY SCOTT MILLER
No. 12097
BRIDGE ENGINEER

SHEET 1 OF 6
DETAILS OF 283' CONTINUOUS
PRESTRESSED CONCRETE GIRDER UNIT
BRIDGE OVER U.S. ROUTE 71 EXISTING
ROUTE 71 SEC. I
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.
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CHECKED BY: MAD DATE: 10-07 SCALE: AS SHOWN
DESIGNED BY: AJP/SHR DATE: 6-07
BRIDGE NO. A&B724 DRAWING NO. 49633

PLANS PREPARED BY
THE LPA GROUP INCORPORATED
TRANSPORTATION CONSULTANTS
15000 Highway 101, Suite 100
Little Rock, Arkansas 72205
Tel: 501-781-1111 Fax: 501-781-1112
www.lpagroup.com

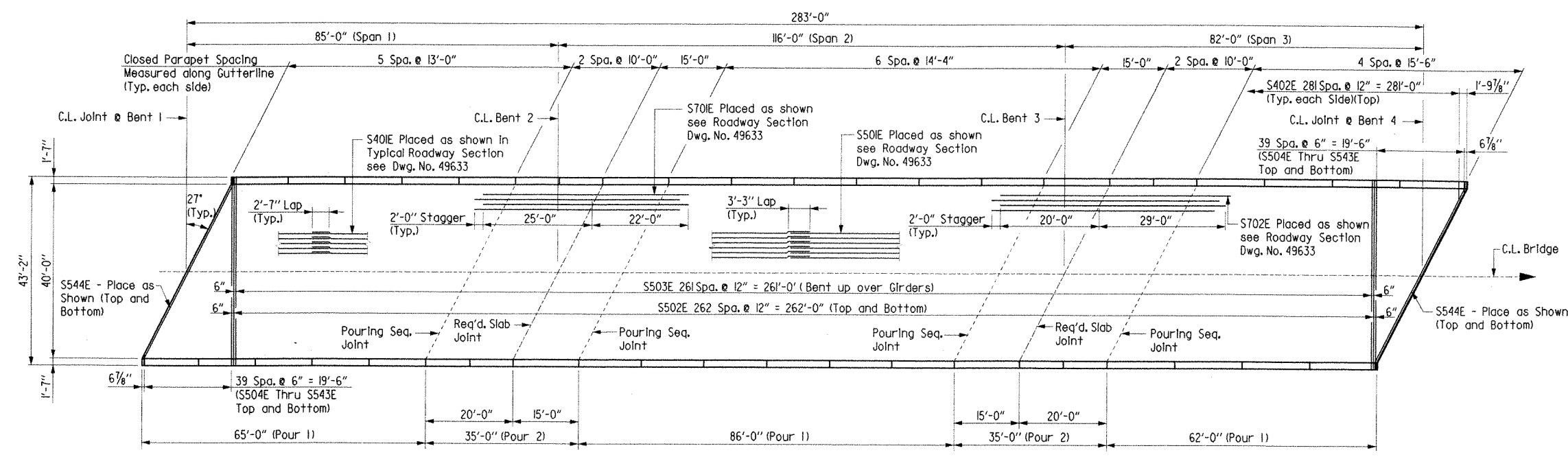
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				6	ARK.			
				JOB NO.		030355	47	85
				(2) A&B7124	SPAN DETAILS		49634	

NOTES:

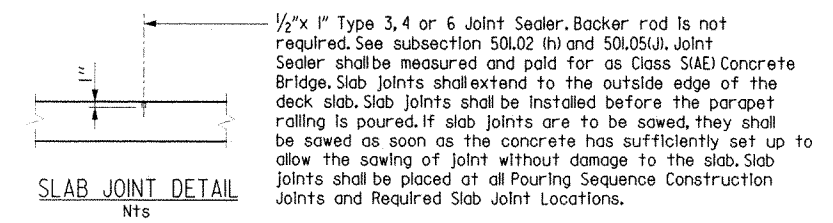
Required slab joints and pouring sequence joints shall align with the parapet open joint of the gutterline.

Pours must be made in order as numbered. Pour (1) may be placed simultaneously or separately. Both pours (1) must be placed before Pour (2) can be placed. 48 hours shall elapse between the end of a pour and the start of the next pour. 72 hours shall elapse between the end of a pour and the start of the adjacent pour. Any rolling pours made before the entire slab unit has been placed must be approved by the Engineer. Concrete in bridge superstructure shall be consolidated for the entire pour before any concrete has taken its initial set. This may require the use of a retarding agent.

The Contractor must obtain approval from the Engineer for any deviations from the pouring sequence shown.

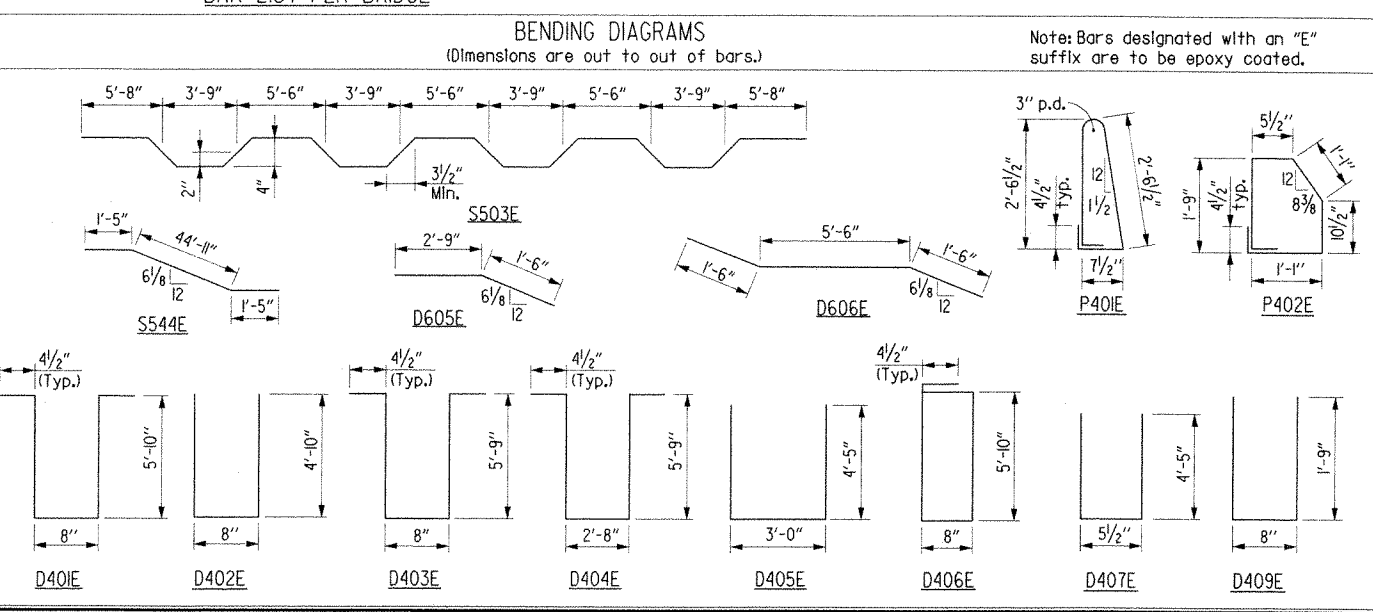


POURING SEQUENCE AND REINFORCING PLAN
1"=15'-0"

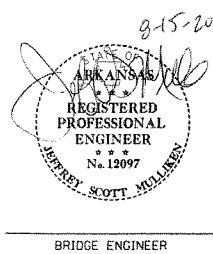


BAR LIST-PER BRIDGE

MARK	NO. REQ'D.	LENGTH	PIN DIA.	MARK	NO. REQ'D.	LENGTH	PIN DIA.
D401E	72	12'-9"	2"	S402E	564	4'-1"	Str.
D402E	24	10'-2"	2"	S501E	300	49'-10"	Str.
D403E	42	12'-7"	2"	S502E	263	42'-10"	Str.
D404E	48	14'-7"	2"	S503E	262	43'-8"	3"
D405E	32	11'-8"	2"	S504E to S543E	4 Each	2'-3" to 40'-6"	Str.
D406E	56	12'-9"	2"	S544E	4	47'-9"	3 3/4"
D407E	32	9'-2"	2"	S701E	57	47'-0"	Str.
D408E	8	5'-9"	Str.	S702E	57	49'-0"	Str.
D409E	24	4'-0"	2"	P401E	578	6'-4"	2"
D601E	136	9'-6"	Str.	P402E	578	5'-6"	2"
D602E	32	6'-7"	Str.	P403E	40	9'-8"	Str.
D603E	16	7'-9"	Str.	P404E	50	12'-8"	Str.
D604E	16	7'-7"	Str.	P405E	60	14'-0"	Str.
D605E	48	4'-3"	4 1/2"	P406E	20	14'-8"	Str.
D606E	72	8'-6"	4 1/2"	P407E	40	15'-2"	Str.
D607E	24	6'-0"	Str.				
D608E	120	8'-5"	Str.				
D609E	24	5'-5"	Str.				
D610E	24	7'-3"	Str.				
S401E	464	37'-7"	Str.				



SHEET 2 OF 6
DETAILS OF 283' CONTINUOUS
PRESTRESSED CONCRETE GIRDER UNIT
BRIDGE OVER U.S. ROUTE 71 EXISTING

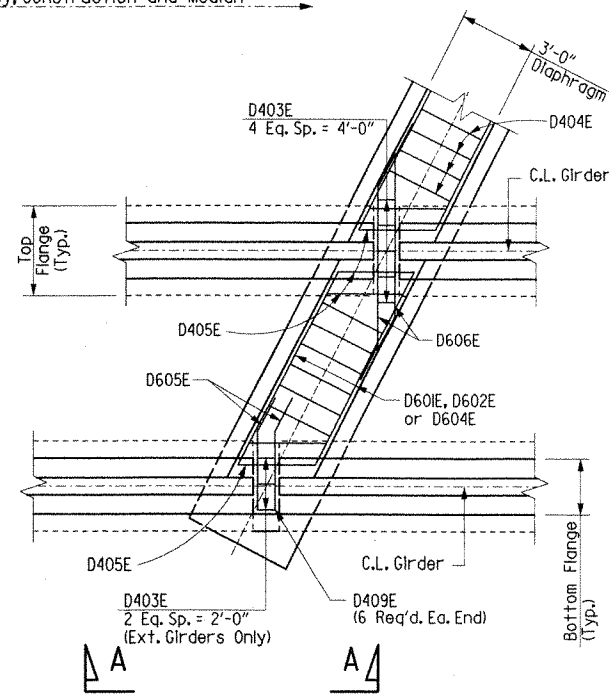
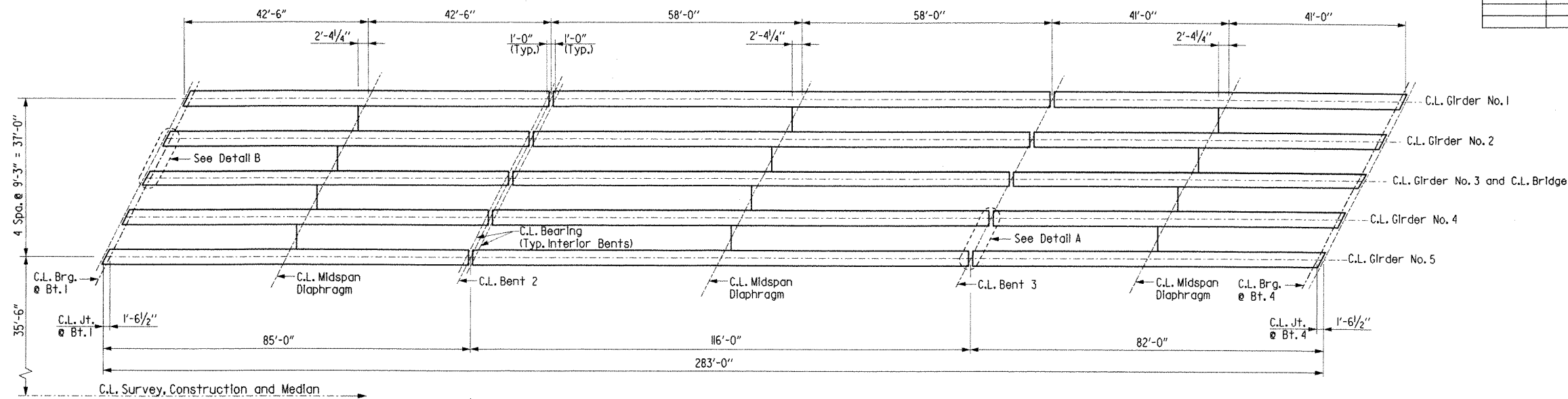


ROUTE 71 SEC. 1
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

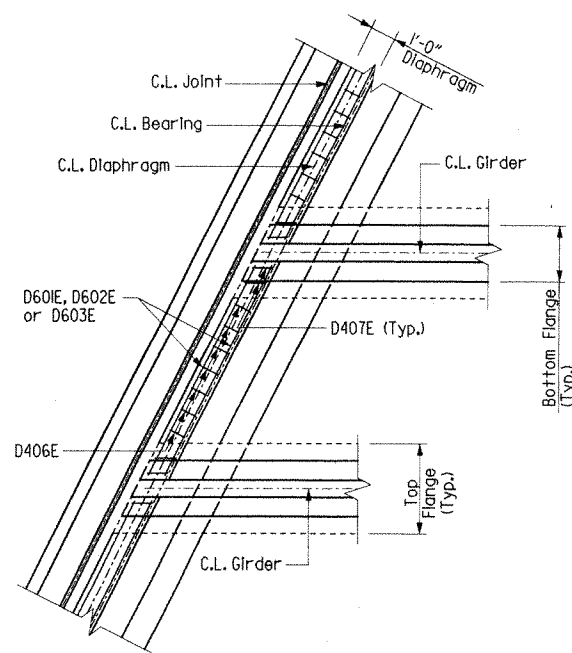
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 DESIGNED BY: SHR/CGN DATE: 6-07
 BRIDGE NO. A&B7124 DRAWING NO. 49634

PLANS PREPARED BY THE LPA GROUP INCORPORATED
 TRANSPORTATION CONSULTANTS
 3325 E. HIGHWAY 101, SUITE 100, LITTLE ROCK, AR 72110
 501-781-1111 FAX 501-781-1112
 3/22/07 PM 8/15/2011

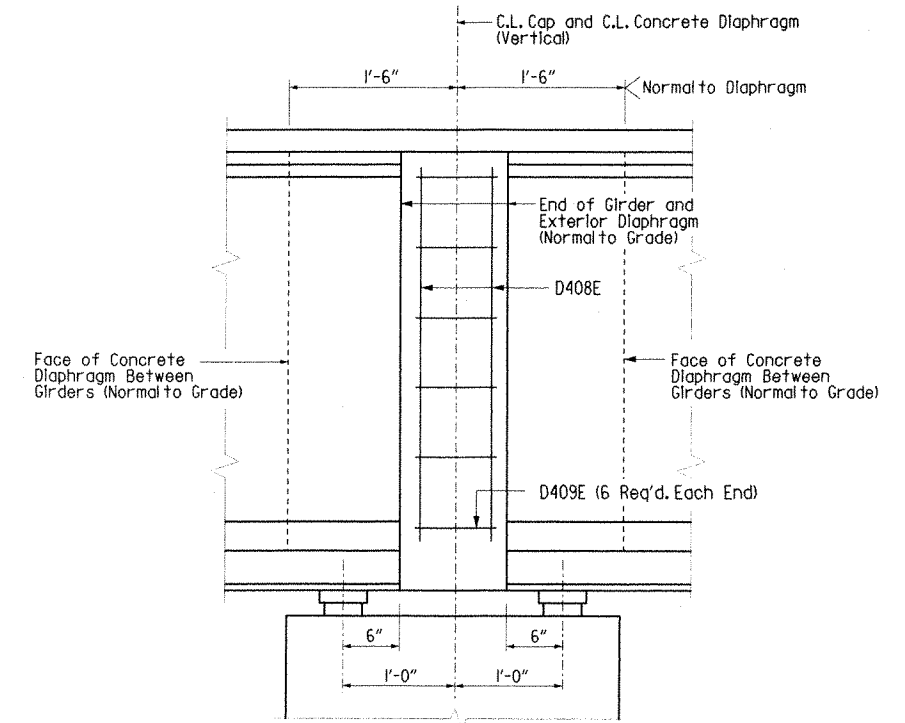
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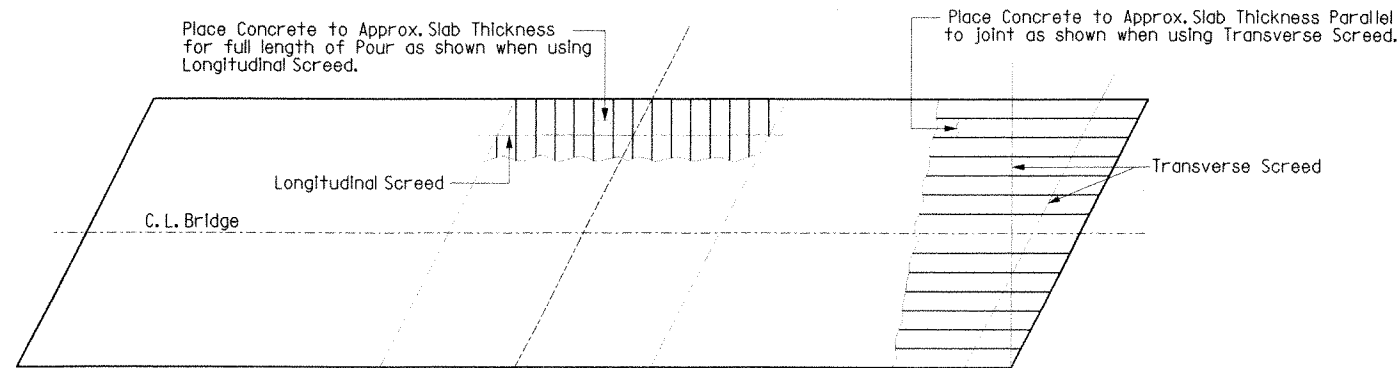
DETAIL A
(Typical of Interior Bents)
1/4"=1'-0"



DETAIL B
(Typical of End Bents)
1/4"=1'-0"



VIEW A-A
(Parallel to Girder)
No Scale

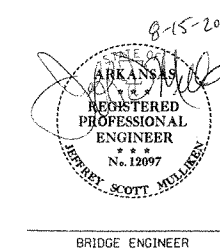


CONCRETE PLACEMENT PROCEDURE
No Scale

Note: At the Contractor's Option, the Transverse Screed may be placed parallel to the skew or perpendicular to C.L. Bridge.

SHEET 3 OF 6
DETAILS OF 283' CONTINUOUS
PRESTRESSED CONCRETE GIRDER UNIT
BRIDGE OVER U.S. ROUTE 71 EXISTING

ROUTE 71 SEC. 1
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.
DRAWN BY: RPT DATE: 6-07 FILENAME: 030355.dwg
CHECKED BY: MAD DATE: 8-07 SCALE: AS SHOWN
DESIGNED BY: SHR/CGN DATE: 6-07
BRIDGE NO. A&B7124 DRAWING NO. 49635



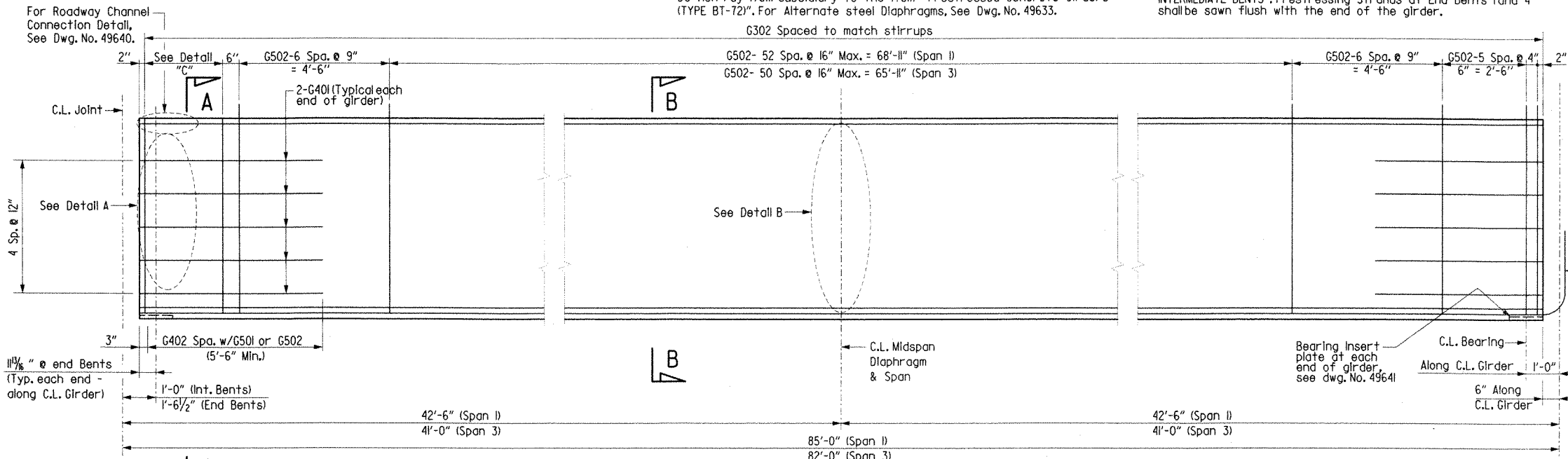
PLANS PREPARED BY
THE LPA GROUP INCORPORATED
TRANSPORTATION CONSULTANTS
030355.dwg
3/22/07 PM
8/15/2011

① Inserts shown are for Midspan Diaphragms, See Dwg. No. 49633. For Alternate Steel Diaphragms.

② Galvanized 3/4" Dia. Dayton-Richmond F-42 Loop Ferrule Insert or an approved equal, (omit in exterior face of exterior girders.) These are to be non-Pay Item-Subsidiary to the Item "Prestressed Concrete Girders (TYPE BT-72)". For Alternate steel Diaphragms, See Dwg. No. 49633.

③ Prestressing Strands at Intermediate bents 2 and 3 shall be bent up into diaphragms as shown. See "ELEVATION OF GIRDERS AT INTERMEDIATE BENTS". Prestressing Strands at End Bents 1 and 4 shall be sawn flush with the end of the girder.

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	030355		49	85
				A&B7124	SPAN DETAILS		49636	



GENERAL NOTES - PRESTRESSED GIRDERS ONLY

Pretensioning steel shall be 1/2" dia. Low Relaxation strands with a minimum ultimate strength of 270 ksi and shall conform to AASHTO M203.

All Girders shall be AASHTO BT-72 as shown on the details. All Girders shall be cast in concrete floored pallets and in metal forms. All work and materials shall be as specified in Section 802.22 of the Standard Specifications and SP Job 030355 Prestressed Concrete Bulb-tee Girders.

Concrete shall be Class "S" and shall have a minimum 28 day compressive strength $f'_c = 6,000$ psl.

Dimensions shown are to the center of strands.

The initial tensile force applied to each 1/2" dia. strand shall be 30,983 pounds. Transfer of this tensioning load to the girder shall not be done until the compressive strength of the concrete is 4,500 psi for Spans 1 and 3 and 5,600 psi for Span 2.

The contractor shall submit the method and sequence for release of strands to the Engineer for approval prior to casting of the girders.

The first 16" along the top of the girder at each end shall have a smooth finish. The remaining portion shall be rough floated at approximately the time of set then scrubbed transversely with a coarse wire brush to remove all laitance and to produce a roughened surface for bonding slabs.

Girder lengths shown on the design plans are net lengths measured horizontally along girder centerlines. The girder manufacturer shall make the necessary allowances for grade and shortening due to elastic shortening, creep and shrinkage.

All exposed steel at ends of girders not extended into diaphragms at interior bents shall be protected against corrosion by a coating of tar or other waterproofing material.

Girders must be maintained in an upright position at all times and must be picked up from points near the girder ends. Disregard of this requirement may lead to collapse of the girder. The contractor's proposed lifting details shall be submitted on shop drawings to the Engineer for approval. The use of holes for lifting purposes will not be permitted.

The Contractor may submit alternate strand patterns with design calculations for review and approval in accordance with Subsection 802.22 except that only 1/2" diameter strands shall be allowed.

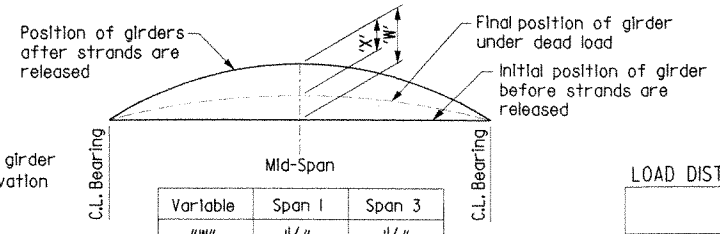
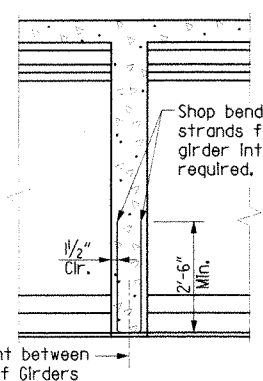
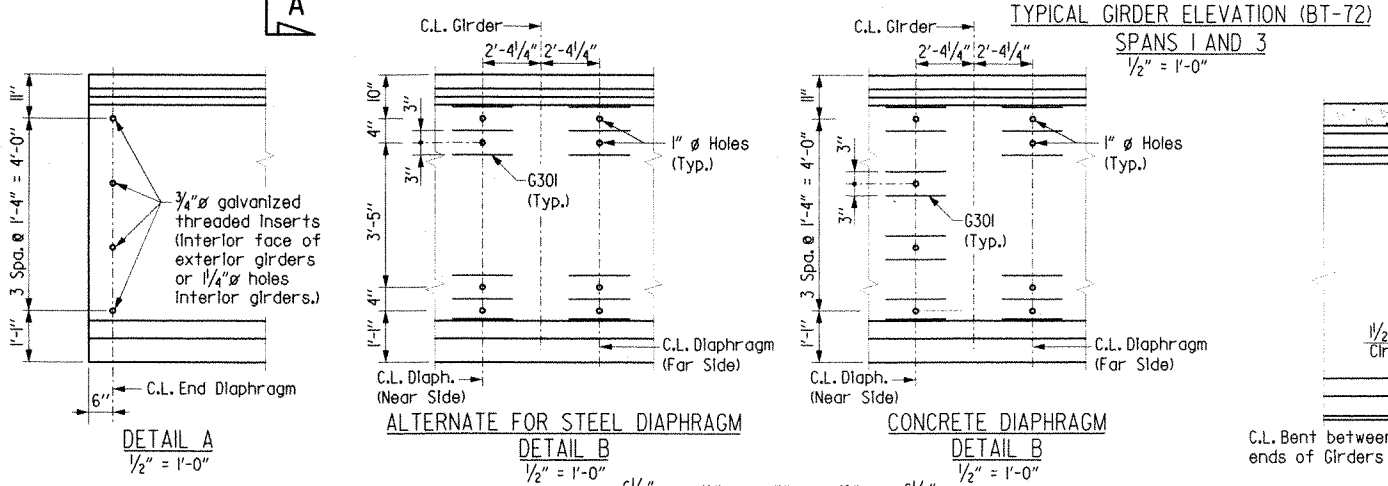
Reinforcing Steel shall be AASHTO M31 or M53 Grade 60 ($f_y = 60,000$ psi).

Distances from the forms and spacing of the Prestressing Steel shall be maintained by the stays, ties, hangers, spacers, or other approved supports which shall be shown on the Shop Drawings.

A Girder Protective Assembly shall be installed on the exterior girder of 116'-0" spans on the side of approaching traffic. See Drawing No. 49639 for details.

The point of support and direction of the reactions with respect to the member shall be approximately the same during transportation and storage as when member is in its final position.

Drawings show general features of design only. Shop drawings shall be submitted to the Engineer and approved before fabrication is begun.



"W" is expected Camber of Girder at 90 days after release (Prestress + Dead Load of Girder).

"X" is Dead Load Deflection of Slab + Diaphragms + Composite Dead Load.

LOAD DISTRIBUTION TO GIRDERS:

	Girders 1 & 5	Girders 2 - 4
Dead Loads: To Girder	807 PLF + Girder + Diaph.	952 PLF + Girder + Diaph.
Dead Loads: To Composite Girder	305 PLF, Includes 153 PLF Future Wearing Surface	383 PLF, Includes 231 PLF Future Wearing Surface
Live Loads: To Each Composite Girder	1.24 Wheels + Impact	1.68 Wheels + Impact

BAR LIST-PER GIRDER

SPAN 1				SPAN 3			
MARK	NO. REQ'D.	LENGTH	P.D.	MARK	NO. REQ'D.	LENGTH	P.D.
G301	16	1'-3"	Str.	G301	16	1'-3"	Str.
G302	78	3'-2"	Str.	G302	75	3'-2"	Str.
G401	20	6'-0"	Str.	G401	20	6'-0"	Str.
G402	26	3'-0"	2"	G402	26	3'-0"	2"
G501	14	6'-2"	2 1/2"	G501	14	6'-2"	2 1/2"
G502	140	7'-7"	2 1/2"	G502	138	7'-7"	2 1/2"

BENDING DIAGRAMS
(Dimensions are out to out of bars.)

REGISTERED PROFESSIONAL ENGINEER
AR 12097
JEFFREY SCOTT MULLIKEN
BRIDGE ENGINEER

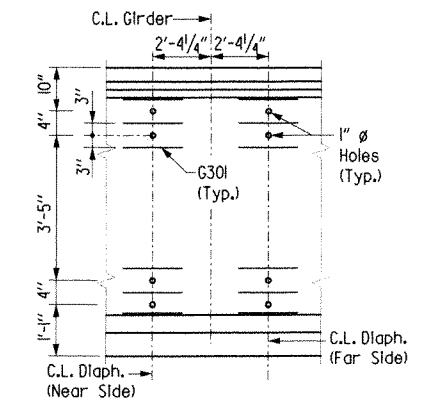
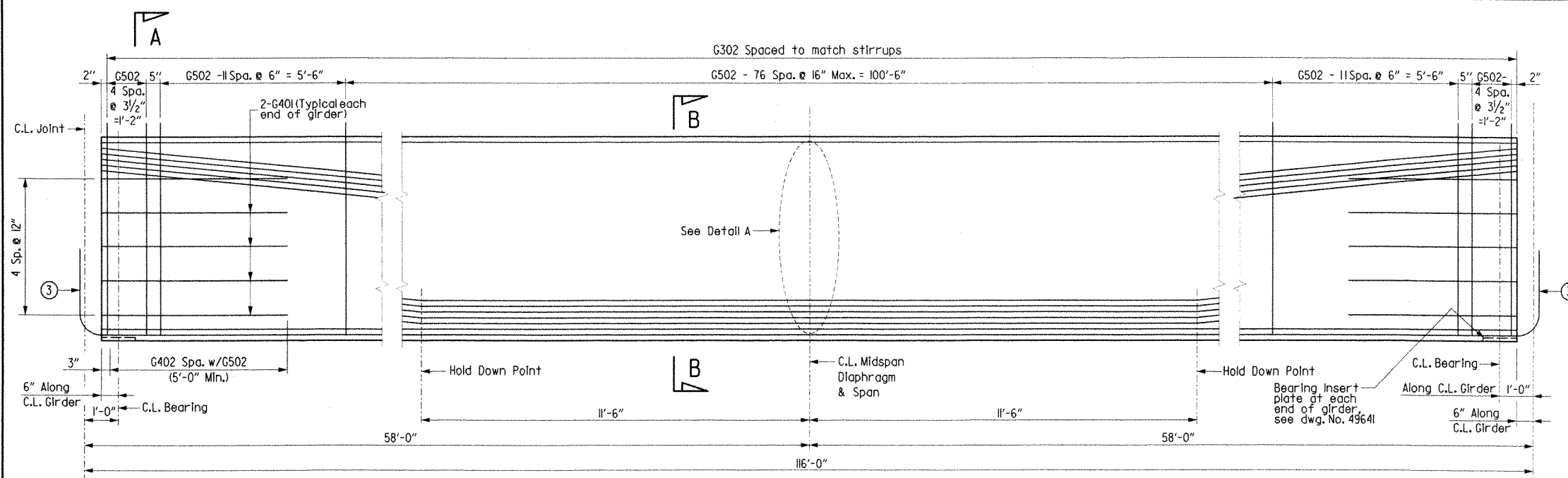
SHEET 4 OF 6
DETAILS OF 283' CONTINUOUS
PRESTRESSED CONCRETE GIRDER UNIT
BRIDGE OVER U.S. ROUTE 71 EXISTING

ROUTE 71 SEC. 1
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

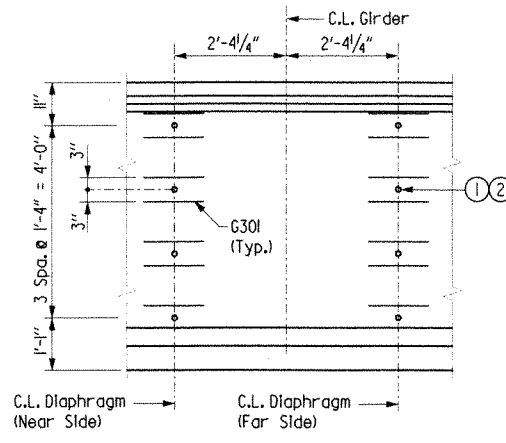
DRAWN BY: RPT DATE: 6-07 FILENAME: A&B7124.s4.dgn
CHECKED BY: MAD/MWB DATE: 8-07 SCALE: AS SHOWN
DESIGNED BY: AJP/SHR DATE: 5-07
BRIDGE NO. A&B7124 DRAWING NO. 49636

PLANS PREPARED BY
THE LPA GROUP INCORPORATED
TRANSPORTATION CONSULTANTS
1015 North Arkansas Street, Little Rock, Arkansas 72201
3-22-56 PM
8/15/2011

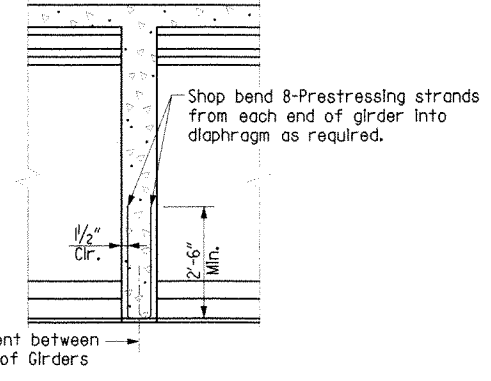
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				JOB NO.	030355		50	85
				A&B7124		SPAN DETAILS		49637



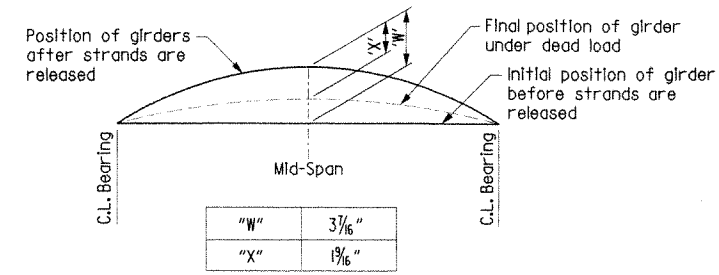
TYPICAL GIRDER ELEVATION (BT-72)
SPAN 2
1/2" = 1'-0"



CONCRETE DIAPHRAGM DETAIL A
1/2" = 1'-0"



ELEVATION OF GIRDERS AT INTERMEDIATE BENTS
1/2" = 1'-0"



"W" is expected Camber of Girder at 90 days after release (Prestress + Dead Load of Girder).

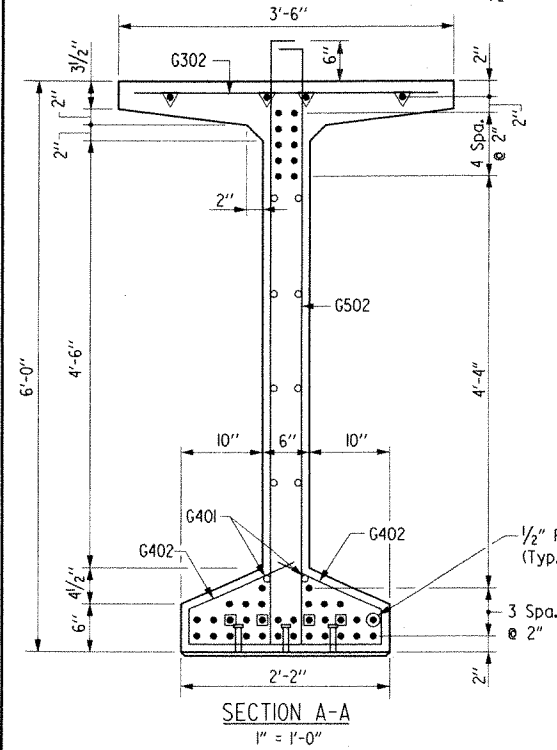
"X" is Dead Load Deflection of Slab + Diaphragms + Composite Dead Load.

CAMBER & DEFLECTIONS (INCHES)

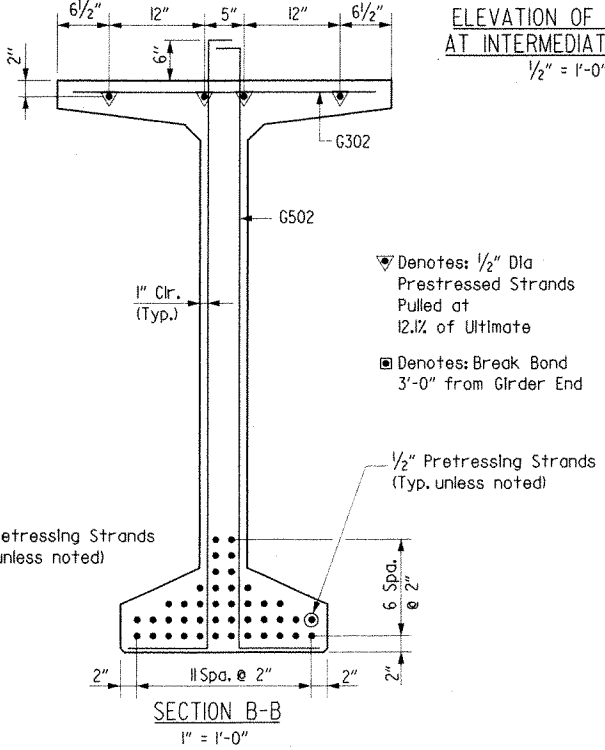
- Inserts shown are for Midspan Diaphragms, See Dwg. No. 49633. For Alternate Steel Diaphragms.
- Galvanized 1/4" Dia. Dayton-Richmond F-42 Loop Ferrule Insert or an approved equal. (omit in exterior face of exterior girders.) These are to be non-Pay Item-Subsidiary to the Item "Prestressed Concrete Girders (TYPE BT-72)". For Alternate steel Diaphragms, See Dwg. No. 49633.
- Prestressing Strands at Intermediate Bents 2 and 3 shall be bent up into diaphragms as shown. See "ELEVATION OF GIRDERS AT INTERMEDIATE BENTS". Prestressing Strands at End Bents and 4 shall be sawn flush with the end of the girder.

LOAD DISTRIBUTION TO GIRDERS:

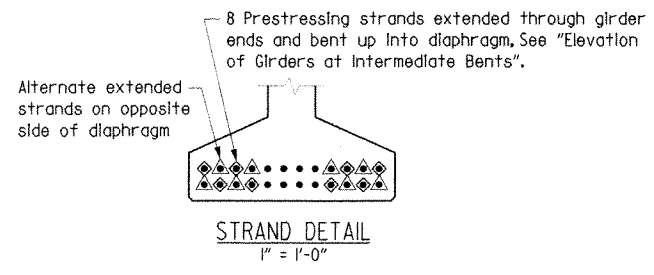
	Girders 1 & 5	Girders 2 - 4
Dead Loads: To Girder	807 PLF + Girder + Diaph.	952 PLF + Girder + Diaph.
Dead Loads: To Composite Girder	305 PLF, Includes 153 PLF Future Wearing Surface	383 PLF, Includes 231 PLF Future Wearing Surface
Live Loads: To Each Composite Girder	L24 Wheels + Impact	L68 Wheels + Impact



SECTION A-A
1" = 1'-0"



SECTION B-B
1" = 1'-0"



STRAND DETAIL
1" = 1'-0"

BAR LIST-PER GIRDER

MARK	NO. REQ'D.	LENGTH	P.D.	BENDING DIAGRAMS (Dimensions are out to out of bars.)
G301	16	1'-3"	Str.	
G302	111	3'-2"	Str.	
G401	20	5'-0"	Str.	
G402	26	3'-0"	2"	
G502	218	7'-7"	2 1/2"	

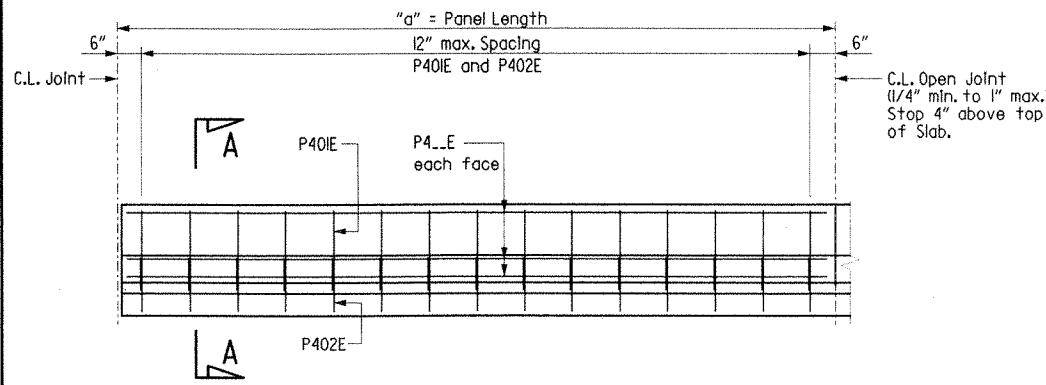
8-15-2011
REGISTERED PROFESSIONAL ENGINEER
No. 12097
JERRY SCOTT MILLER
BRIDGE ENGINEER

SHEET 5 OF 6
DETAILS OF 283' CONTINUOUS
PRESTRESSED CONCRETE GIRDER UNIT
BRIDGE OVER U.S. ROUTE 71 EXISTING

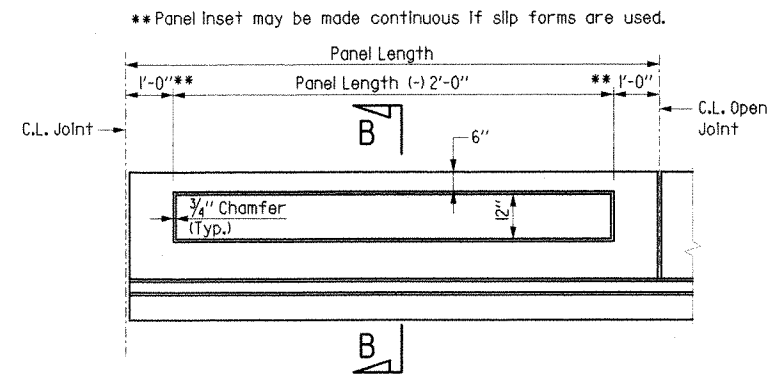
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ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.
DRAWN BY: RPT DATE: 6-07 FILENAME: A&B7124_55.dwg
CHECKED BY: MAD/MWB DATE: 8-07 SCALE: AS SHOWN
DESIGNED BY: AJP/SHR DATE: 5-07
BRIDGE NO. A&B7124 DRAWING NO. 49637

PLANS PREPARED BY
THE LPA GROUP INCORPORATED
TRANSPORTATION CONSULTANTS
333256 PW
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8/19/2011

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		030355	51	85
				(2) A&B7124	SPAN DETAILS			49638



DETAILS OF CLOSED PARAPET RAIL
NTS



PARAPET ENHANCEMENT DETAILS
Scale: 1/2" = 1'-0"

SUPERSTRUCTURE GENERAL NOTES
CONSTRUCTION SPECIFICATIONS: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction, 2003 edition, with applicable special provisions.

DESIGN SPECIFICATIONS: AASHTO Standard Specifications for Highway Bridges, 2002, with current Interim specifications.

LIVE LOAD: HS20 + Military Loading METHOD OF DESIGN: Load Factor
Drawings show general features of design only. Shop drawings shall be made in accordance with the specifications, submitted, and approval secured before fabrication is begun.

CONCRETE: All concrete in slab, parapets and diaphragms shall be Class S(AE) with a minimum 28 day compressive strength $f'_c = 4,000$ psi. Concrete shall be poured in the dry and all exposed corners shall be chamfered 3/4" unless otherwise noted. All end of unit and midspan diaphragms shall be cast in place and poured a minimum of 48 hours before the slab is poured. Interior bent diaphragms shall be cast monolithically with the slab.

The slab and intermediate bent diaphragms shall not be poured until 90 days after release of strands in beams.

The superstructure details shown are for use when removable deck forming is used and are the basis for measurement of Class S(AE) Concrete. See Standard Drawing No. 1499I for allowable modifications and for tolerances when Permanent Steel Bridge Deck Forms are used.

Concrete in bridge superstructure shall be placed, consolidated and screeded off for the entire pour before any concrete has taken its initial set. This may require the use of a retarding agent.

The concrete deck shall be given a fine finish in accordance with subsection 802.19 for Class 5 Tined Bridge Roadway Surface Finish. Movement of the finishing machine across new concrete shall be on planks placed on the surface and shall be prohibited for 72 hours after finishing the pour. Sufficient concrete must be placed ahead of the strike-off to fully load the girder. If a longitudinal strike-off is used, a vertical camber adjustment must be made in the strike-off to account for future dead load deflection due to the ralling. A minimum of 72 hours shall elapse between completion of the slab and the pouring of the parapet railing.

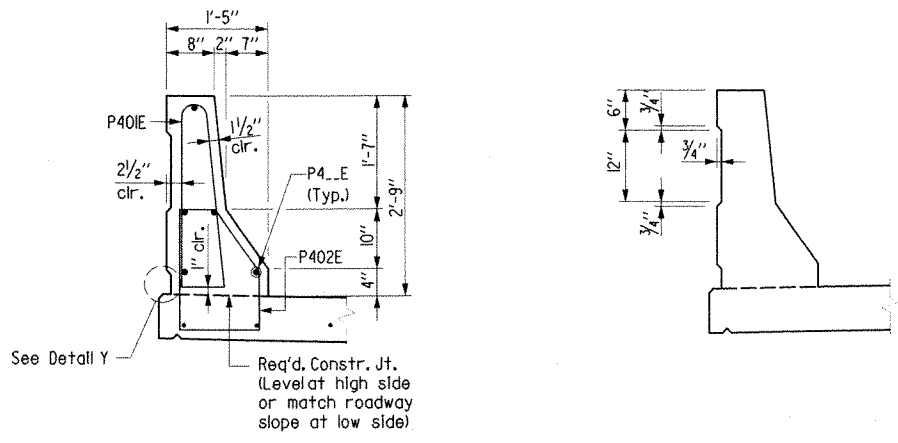
REINFORCING STEEL: Reinforcing steel shall conform to AASHTO M31 or M53, Grade 60 (Yield Strength = 60,000 psi.)

The reinforcing steel shall be accurately located in the forms and firmly held in place by steel wire supports sufficient in size and number to prevent displacement during the course of construction. The wire supports will not be paid for directly but will be considered subsidiary to the item of EPOXY COATED REINFORCING STEEL-BRIDGE (Grade 60).

STRUCTURAL STEEL: All structural steel shall be AASHTO M270, Gr. 50W unless otherwise noted and shall be paid for as Structural Steel in Beam Spans. (AASHTO M270 GR. 50W) GR. 50W steel shall not be painted. All exposed surfaces shall be cleaned in accordance with Subsection 807.84(e). Structural steel completely embedded in concrete may be AASHTO M270, GR. 36.

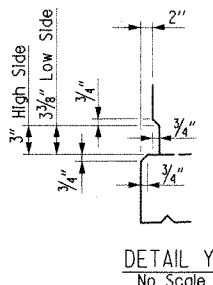
Requests for substitution of structural steel shapes shown with shapes of greater size must be submitted by the Contractor to the Engineer for approval. Steel of equal or greater strengths will be accepted only when shown on the approved shop drawings. Shapes and materials shown in the plans will be the basis of payment and no additional compensation will be made for any adjustments due to substitutions.

All welding that is to be done during fabrication of structural steel, including temporary welds, shall be detailed on the shop drawings and submitted for approval. If additional welds are required, whether temporary or permanent, a formal request with detailed drawings shall be submitted to the Engineer for approval; however, additional welds used for attaching falsework support devices or screed rail supports to the structural steel that do not exceed the limitations of subsection 802.13 will not require approval prior to construction. All welding shall conform to Section 807.26.



SECTION A-A
Scale: 3/4" = 1'-0"

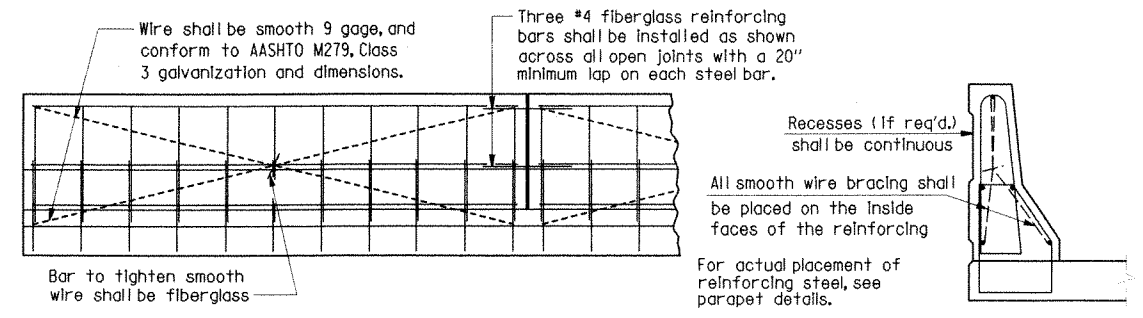
SECTION B-B
Scale: 3/4" = 1'-0"



DETAIL Y
No Scale

PARAPET RAIL VARIABLES

Parapet Type	"a"	"b"	"c"	Longitudinal Reinforcing
Closed	10'-0"	---	---	P403E
Closed	13'-0"	---	---	P404E
Closed	14'-4"	---	---	P405E
Closed	15'-0"	---	---	P406E
Closed	15'-6"	---	---	P407E



DETAILS OF OPTIONAL SLIPFORMING OF CONCRETE PARAPET RAIL
Scale: 1/2" = 1'-0"

All panels shall be braced as shown to prevent racking. All open joints shall be sawed as soon as practical to a minimum width of 1/4". To control cracking before sawing all joints must be grooved before the concrete is set. Sawing of the joints must be controlled so it will follow the grooved joint.

The extruded parapet shall conform to the horizontal and vertical lines shown on the plans or as directed by the Engineer and shall present a smooth, uniform appearance and texture. Exposed surfaces may be given a light brush finish or a Class 3, Textured Coating Finish, in place of Class 2, Rubbed Finish.

9-15-2011
REGISTERED PROFESSIONAL ENGINEER
JEFFREY SCOTT McALLISTER
No. 12097

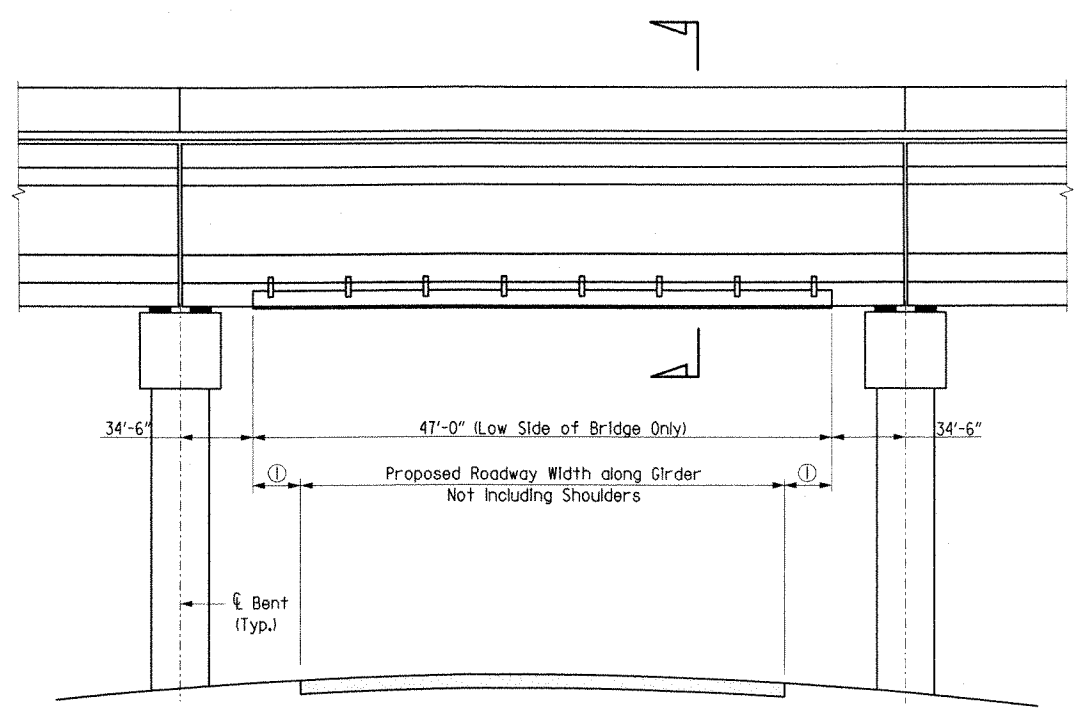
SHEET 6 OF 6
DETAILS OF 283' CONTINUOUS
PRESTRESSED CONCRETE GIRDER UNIT
BRIDGE OVER U.S. ROUTE 71 EXISTING

ROUTE 71 SEC. 1
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

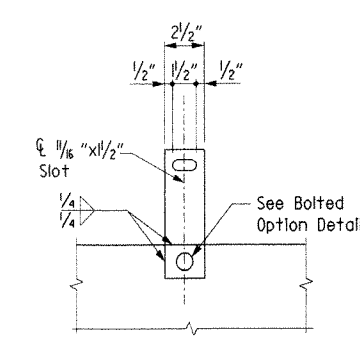
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CHECKED BY: MAD/MWB DATE: 8-07 SCALE: AS SHOWN
DESIGNED BY: AJP/SHR DATE: 5-07
BRIDGE NO. A&B7124 DRAWING NO. 49638

PLANS PREPARED BY
THE LPA GROUP INCORPORATED
TRANSPORTATION CONSULTANTS
1915 North Arkansas
Little Rock, Arkansas 72202
332-255-7100
8/15/2011

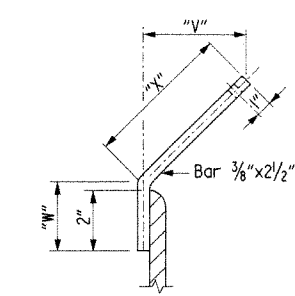
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		030355	52	85
				A&B7124 GIRDER PROTECTIVE ASSEMBLY				49639



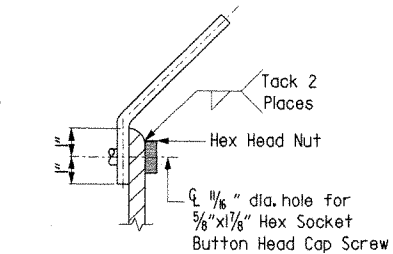
TYPICAL BRIDGE ELEVATION
(Exterior Girder Only)
No Scale



ELEVATION



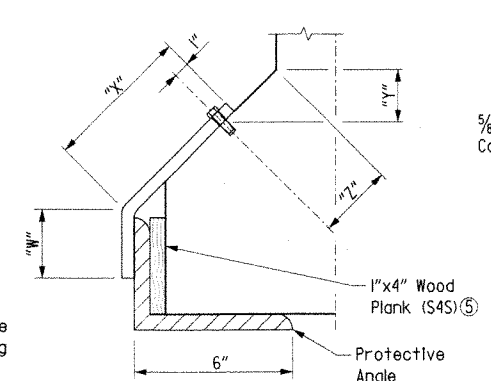
END VIEW



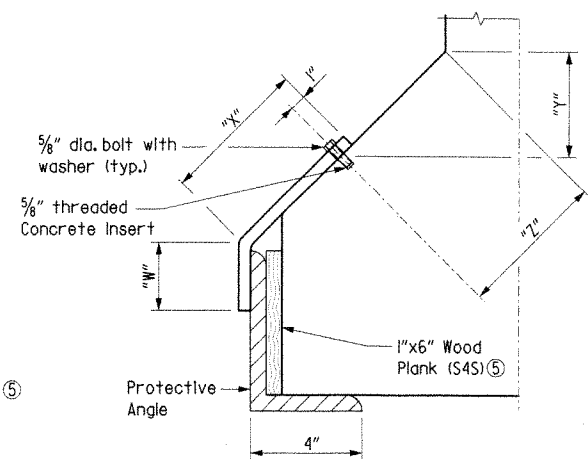
BOLTED OPTION DETAIL (2)

TABLE OF VARIABLE DIMENSIONS

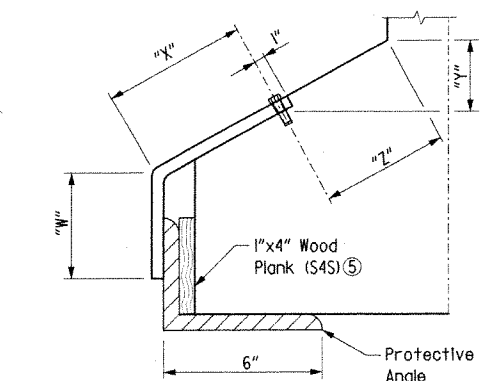
GIRDER	"V"	"W"	"X"	"Y"	"Z"
TYPE I	4 3/8"	2 7/16"	6 5/16"	2 3/16"	3 5/8"
TYPE II	5 1/2"	3 3/16"	7 7/16"	2 1/4"	3 3/16"
TYPE III	7 5/16"	2 3/16"	10 5/16"	2 1/4"	3 3/16"
TYPE IV	4 5/16"	3 3/16"	6 5/16"	6 1/4"	8 13/16"
BT-54, 63, 72	5 7/16"	4 3/16"	6"	3 3/16"	7 1/16"



TYPE I & II



TYPE III & IV



BT-54, 63, 72

SECTIONS THRU GIRDER PROTECTION ASSEMBLY

- ① 1'-0" Min., 3'-0" Max.
 - ② When "BOLTED OPTION" is used, notch Wood Plank to accommodate bolt and nut.
 - ③ Type I I-Beams - ∠ 6x4x1/2 (LLH)
Type II I-Beams - ∠ 6x4x1/2 (LLH)
Type III I-Beams - ∠ 6x4x1/2 (LLV) ④
Type IV I-Beams - ∠ 6x4x1/2 (LLV) ④
BT-54,63,72 Girders - ∠ 6x4x1/2 (LLH)
 - ④ At Contractor's option, ∠ 6x6x1/2 may be substituted without additional compensation.
 - ⑤ Attach Wood Plank to protective angle with an approved construction adhesive.
- (LLH) = Long Leg Horizontal
(LLV) = Long Leg Vertical

Contractor shall ensure that the Girder Protective Assembly extends over the travelled way within the tolerances shown.

If drilled-in threaded inserts are used, care shall be taken to avoid damage to strand or rebar in the beam. Drilled hole depth shall not exceed 5 3/8". If rebar is encountered during drilling, the hole shall be filled with an approved grout and the Assembly repositioned as needed to complete installation of the Inserts.

GENERAL NOTES: Protective angles and support brackets shall be structural steel conforming to AASHTO M270 Grade 36 and may be shipped in convenient lengths (1'-0" min.).

Protective angles and support brackets shall be galvanized in accordance with AASHTO M11, thickness Grade 100.

Bolts shall be ASTM A307 or AASHTO M164. Threaded Inserts shall be Dayton-Richmond F-42 Loop Ferrule Insert or approved equal. Bolts, washers, cap screws, and threaded inserts shall be galvanized in accordance with AASHTO M232 Class C or AASHTO M298 Class 50.

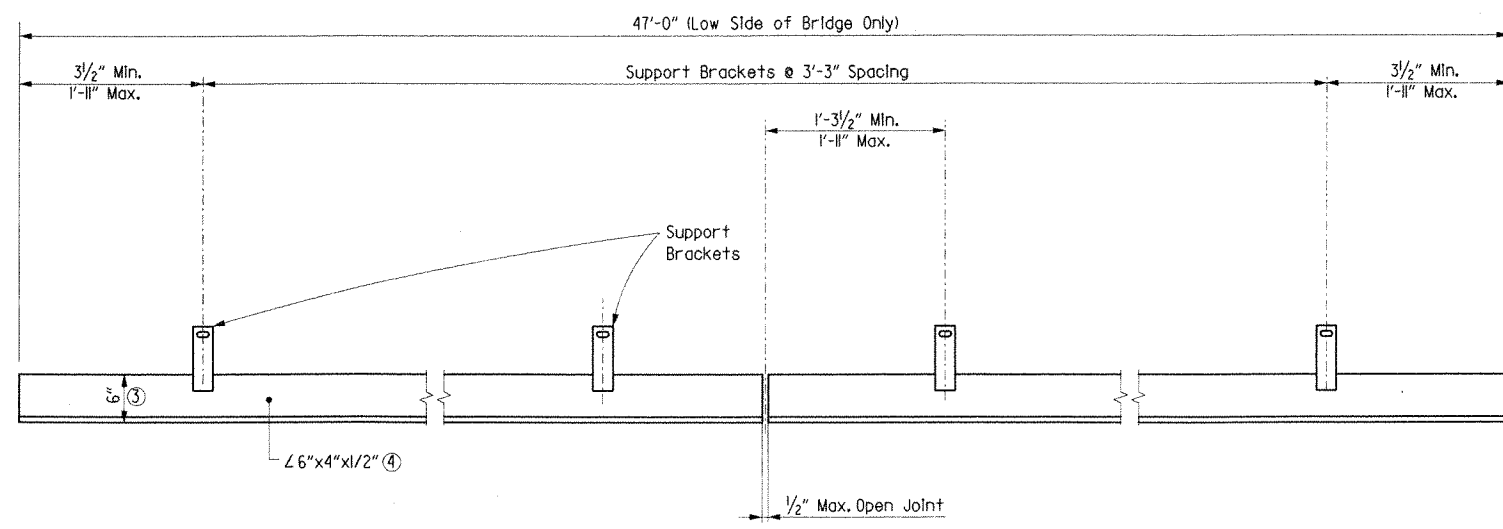
Approximate weight per linear foot: 6x4x1/2= 17.6 plf 6x6x1/2= 21.0 plf

Joints in plank shall not coincide with joints in angle.

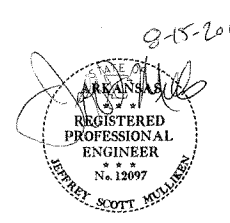
All wood planks shall be treated per Section 817.04

GIRDER PROTECTIVE ASSEMBLY, which includes angles, brackets, bolts, and washers, wood planks and treated inserts will not be paid for directly, but will be considered subsidiary to the item "Prestressed Concrete Girders (Type BT-72)".

Girder Protective Assembly shall be protected from overspray while applying textured coating finish.



ELEVATION OF GIRDER PROTECTIVE ASSEMBLY
1'-1'-0"



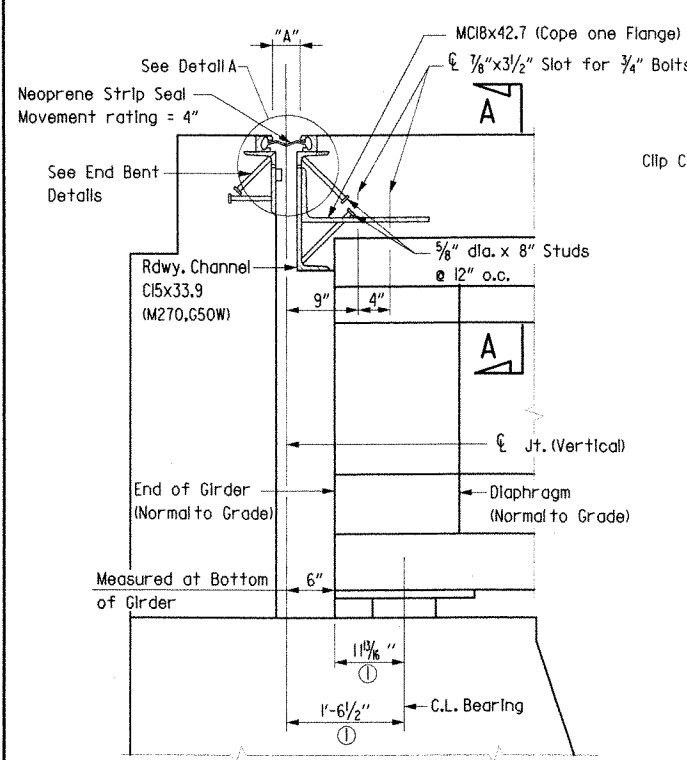
GIRDER PROTECTIVE ASSEMBLY
BRIDGE OVER U.S. ROUTE 71 EXISTING

ROUTE 71 SEC. 1
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

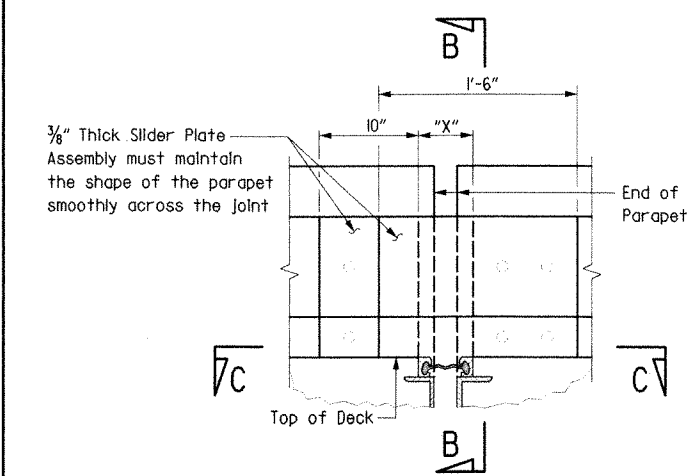
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DESIGNED BY: STANDARD DATE: 4-07
BRIDGE NO. A&B7124 DRAWING NO. 49639

PLANS PREPARED BY
 THE LPA GROUP INCORPORATED
 TRANSPORTATION CONSULTANTS
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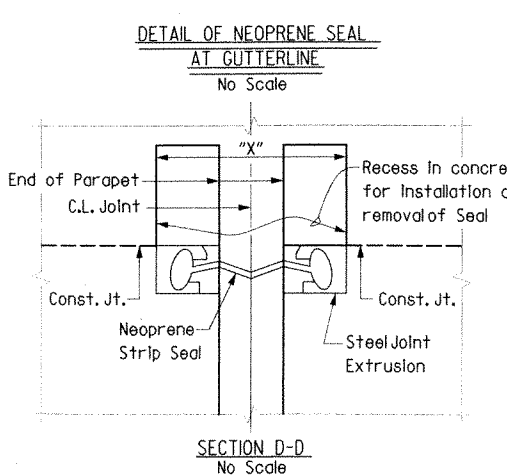
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				6	ARK.			
				JOB NO.	030355		53	85
				A&B7124	JOINT DETAILS		49640	



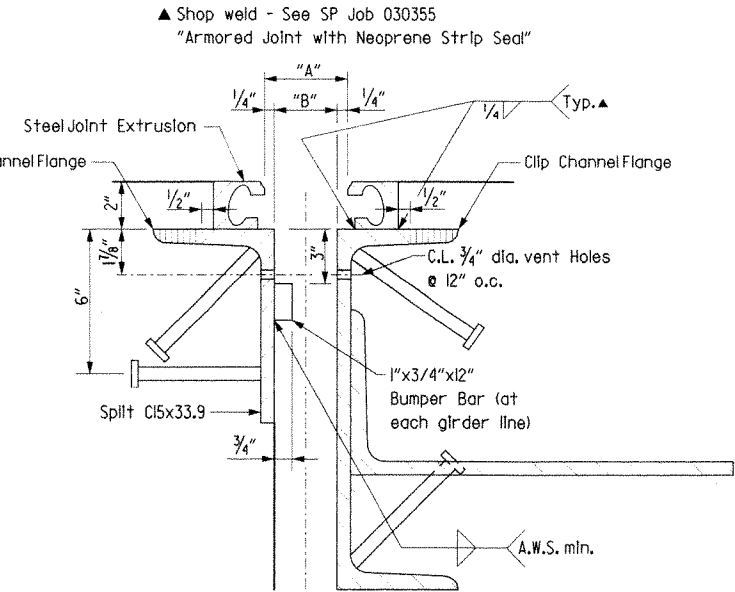
SECTION THRU JOINT AT END BENTS
 Note: Sections thru Joints are taken normal to C.L. Joints



DETAIL OF NEOPRENE SEAL AT GUTTERLINE
 No Scale

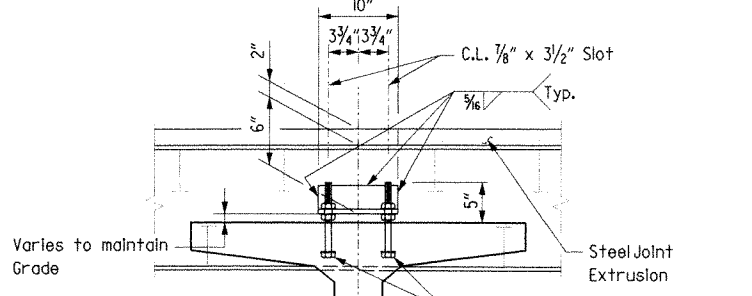


SECTION D-D
 No Scale

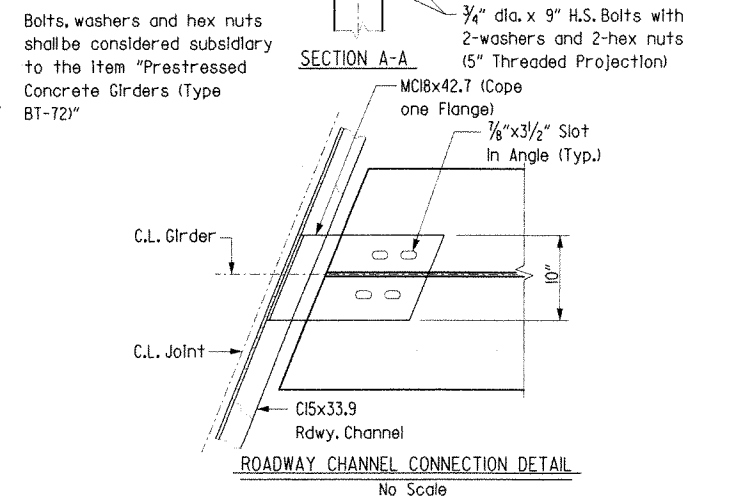


DETAIL A
 3\"/>

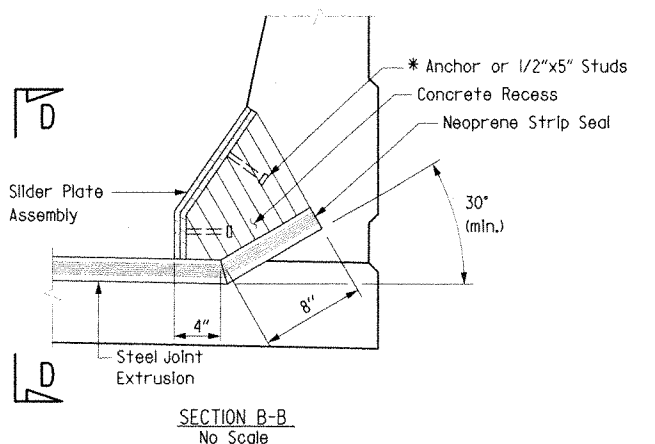
Note: Concrete shall be hand packed under the joint armor in the backwall and in the span.



SECTION A-A



ROADWAY CHANNEL CONNECTION DETAIL
 No Scale



SECTION B-B
 No Scale

GENERAL NOTES:

EXPANSION NEOPRENE STRIP SEAL: The Expansion device shall provide a movement of 4" as shown in the "STRIP SEAL JOINT DATA" table. The expansion joint shall be capable of sealing the deck surface and parapet area to prevent moisture and other contaminants from descending through the joint.

Details of proposed slider plate assembly shall be submitted to and approved by the Engineer prior to the fabrication of any structural steel at the expansion device.

All structural steel shall be AASHTO M270, Grade 50W unless otherwise noted. Cleaning and painting of the parapet slider plates shall be in accordance with Section 638 and will not be paid for directly but will be considered subsidiary to STRUCTURAL STEEL IN BEAM SPANS (M270, GRADE 50W). Structural steel completely embedded in concrete need not be painted.

All structural steel, except for the steel extrusion and slider plate anchor system for the strip seal, shall be paid for as "STRUCTURAL STEEL IN BEAM SPANS". The steel extrusion, slider plate anchor system and neoprene strip seal shall be paid for in accordance with Special Provision Job 030355 "ARMORED JOINT WITH NEOPRENE STRIP SEAL".

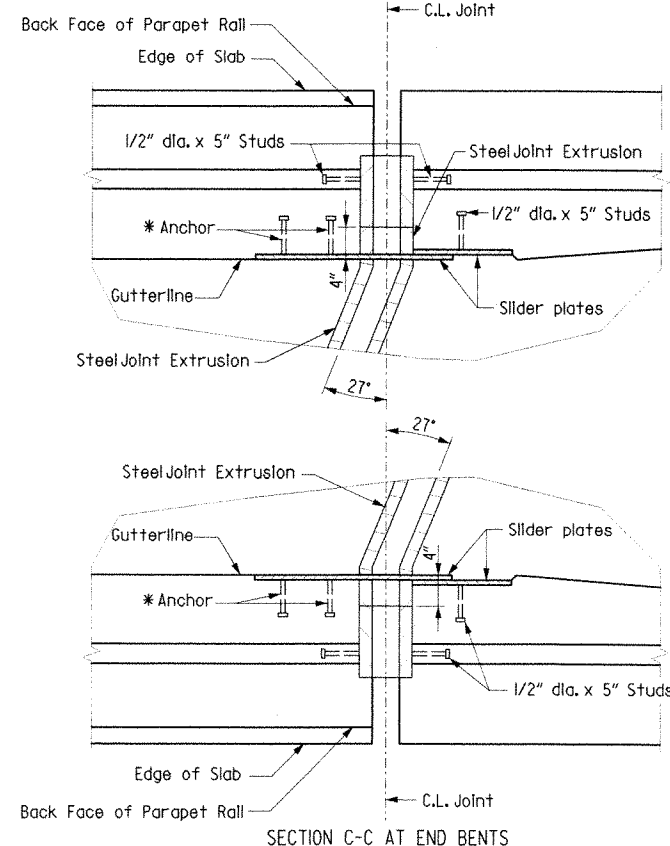
Note: Details of joint turn-up in parapet are general and show basic design controls only. See SP Job 030355 "Armored Joint with Neoprene Strip Seal". Method of installation and fabrication shall be determined by the manufacturer.

STRIP SEAL JOINT DATA

Bent No.(s)	Movement Rating (Inch)	"A" Width Perpendicular to Joint at 24 hour Average Temperature ** of :			"B" Width Perpendicular to Joint at 24 hour Average Temperature ** of :		
		40°F	60°F	80°F	40°F	60°F	80°F
1 and 4	4"	2 1/8"	2 1/2"	2 5/8"	2 3/8"	2"	1 7/8"

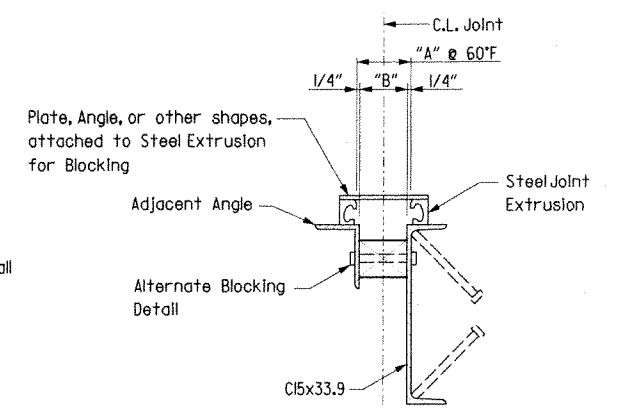
** The temperature used to set the joint opening shall be the approximate average air temperature during the 24 hour period immediately before the bolts are tightened. The Engineer shall establish the temperature.

Installation is limited to 40°F, min. and 80°F, max. Interpolation of the table may be necessary. The temperature limitations by the lubricant-adhesive manufacturer shall be observed.



SECTION C-C AT END BENTS

* The method of attachment of the cover slider plate assembly or similar device must be such that it may be removed in order to provide for future replacement of the neoprene seal. Method of installation and fabrication shall be determined by the manufacturer.



DETAILS FOR BLOCKING EXPANSION JOINT DEVICE

Note:
 Each Expansion Joint Device shall be blocked in the shop by the Fabricator to the dimension shown for 60°F and the blocking details shall be shown on the Shop Drawings. Blocking shall be placed within 2 Feet of each end of the device and with a maximum spacing of 8 Feet.

One of two different blocking systems is required depending on the type of span finishing used.

For Transverse Strike-Off:
 Plate, Angle, or other shapes, attached to Channels (or angles) for Blocking.

For Longitudinal Strike-off:
 Bolt & spacer attached to Channels for Blocking.

EXPANSION DEVICE INSTALLATION AT END BENTS

The contractor may elect to install the expansion device using one of the two alternatives:

1) The concrete span pour adjacent to joint shall be placed before the end bent backwall is placed. After the end bent backwall forms are in place and the girders are erected, the blocked expansion device shall be installed and adjusted for grade. All connection bolts shall be fully tightened prior to placing the deck concrete adjacent to the bent. Immediately prior to pouring the backwall concrete, the blocking shall be removed, the opening adjusted for temperature, and the backwall constructed.

2) The backwall shall be poured to the optional construction joint after girders are erected. The blocked expansion device shall be installed and adjusted for grade. All connection bolts shall be fully tightened prior to placing the deck concrete adjacent to the bent. Immediately prior to pouring the remainder of the backwall concrete, the blocking shall be removed and the opening adjusted for temperature.

DETAILS OF ARMORED JOINT WITH NEOPRENE STRIP SEAL BRIDGE OVER U.S. ROUTE 71 EXISTING

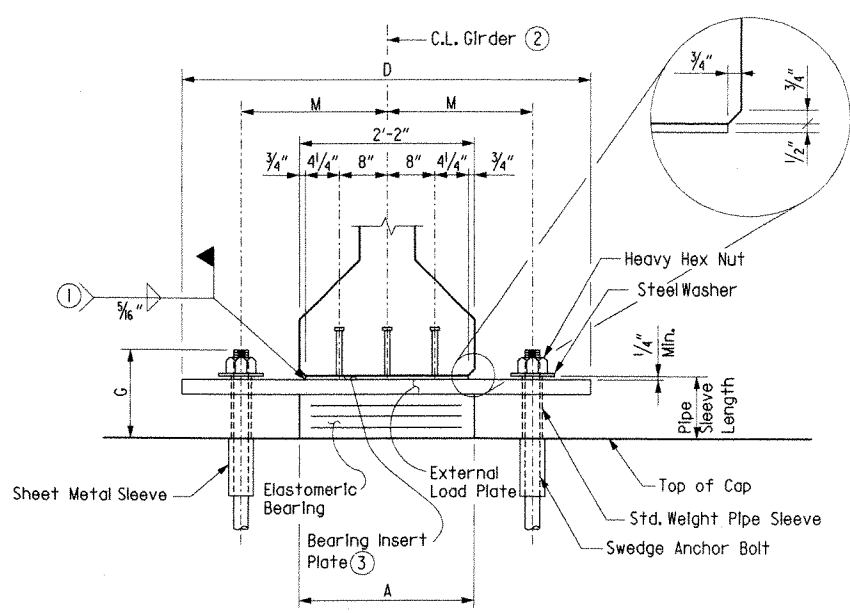
ROUTE 71 SEC. 1
 ARKANSAS STATE HIGHWAY COMMISSION
 LITTLE ROCK, ARK.

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 CHECKED BY: MAD DATE: 8-07 SCALE: AS SHOWN
 DESIGNED BY: STANDARD DATE: _____
 BRIDGE NO. A&B7124 DRAWING NO. 49640

8-15-2011
 REGISTERED PROFESSIONAL ENGINEER
 N. 12097
 JEFFREY SCOTT MULLEREN
 BRIDGE ENGINEER

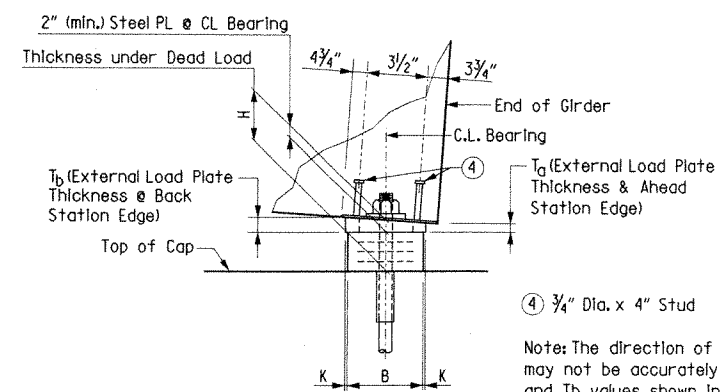
PLANS PREPARED BY THE LPA GROUP INCORPORATED TRANSPORTATION CONSULTANTS
 12030355x4_11.dwg
 8/15/2011

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	030355	54	85	
				A&B7124 ELASTOMERIC BEARINGS		49641		

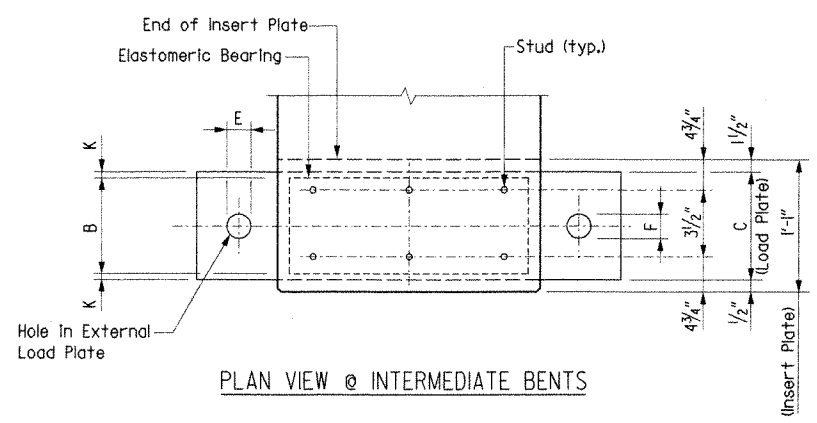


FRONT VIEW

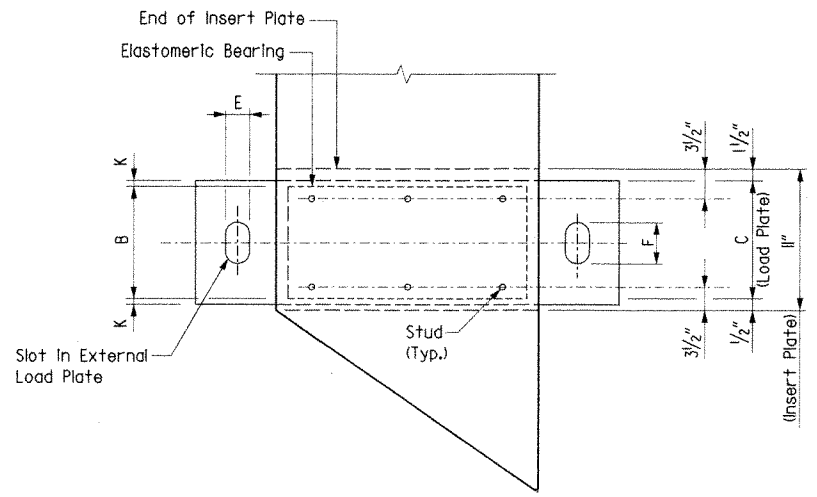
- Care shall be taken to ensure that the external load plate is in full and complete contact with the bearing insert plate before welding begins.
- C.L. Elastomeric Pad shall be aligned with C.L. Girder
- Bearing Insert Plate (M270, Gr. 50W) & Stud shall be considered subsidiary to the Item "Prestressed Concrete Girders (BT-72)"



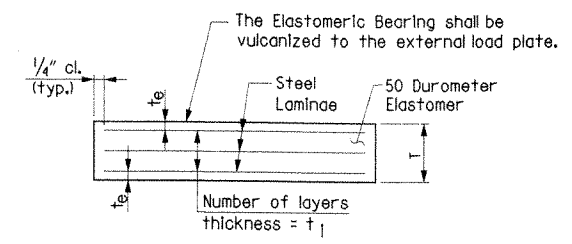
SIDE VIEW



PLAN VIEW @ INTERMEDIATE BENTS

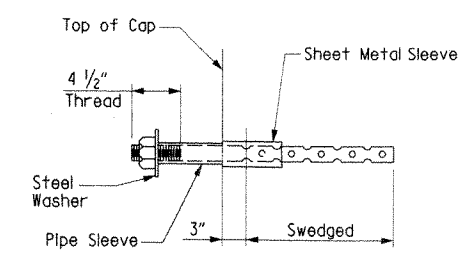


PLAN VIEW @ END BENTS



ELASTOMERIC BEARING

t_e = thickness of elastomer cover on top and bottom of pad
 t_1 = thickness of elastomer between steel laminas
 N = number of elastomer layers of thickness t_1



ANCHOR BOLT DETAIL

NOTE:
 Anchor Bolts may be cast in place or drilled and grouted into place. If anchor bolts are to be cast in place, the Galvanized Sheet Metal Sleeves will not be required. If anchor bolts are to be drilled and grouted in place, the Galvanized Sheet Metal Sleeves shall be cast in place as shown. Sleeves shall be dry packed with Styrofoam, urethane foam or approved equal prior to pouring of concrete. After pouring of the cap and prior to erection of girders, the dry pack shall be removed and holes for the anchor bolts shall be accurately drilled into the masonry. Bolts placed in drilled holes shall be accurately set and fixed using a QPL approved epoxy or non-shrink grout that completely fills the holes. Galvanized Sheet Metal Sleeves will not be paid for directly, but will be considered subsidiary to the Item "Structural Steel in Beam Spans (M270, Gr. 50W)."

GENERAL NOTES

Elastomeric Bearings shall conform to Section 808 of the Standard Specifications and shall be paid for at the unit price bid for "Elastomeric Bearings."

External load plates shall conform to AASHTO M270, Grade 50W. Pipe sleeves shall be ASTM A53, Grade B, and shall be galvanized to conform to AASHTO M232, Class C or AASHTO M298, Class 50.

External load plates shall be completely fabricated (including bevel and bolt holes) and shall be cleaned before vulcanizing to the Elastomeric bearing. The surface in contact with the Elastomeric bearing shall be cleaned in accordance with Subsection 808.03. Other surfaces shall be blast cleaned in accordance with Subsection 807.84(e) for weathering steel.

Anchor bolts, Washers, and Nuts shall conform to Subsection 807.07 of the Standard Specifications. The anchor bolt grade of steel shall be as specified in the "Table of Fabricator Variables". Indentations shall be circular with rounded bottoms and staggered as shown in the details.

Pipe Sleeves, Anchor Bolts, Washers and Nuts shall be paid for at the unit price bid for "Structural Steel in Beam Spans (M270, Gr. 50W)".

Unless otherwise approved by the engineer, welding of the external load plate at expansion bearings to the bearing insert plate will be allowed only when 1) the approximate average air temperature during the 24 hour period immediately preceding welding is between 40°F and 80°F; and 2) the slots in the external load plate are positioned to center on the anchor bolts; and 3) no horizontal deformation of the Elastomeric pad is evident. If welding at other temperatures is required, the Engineer will provide adjustment data.

Bearings shall be seated in accordance with Subsection 808.08. This work and materials are considered subsidiary to the Item "Elastomeric Bearings" and will not be paid for directly.

TABLE OF FABRICATOR VARIABLES

BENT NO.	SPAN NO(S)	GIRDER NO.	BEARING TYPE	NO. of BEARINGS EACH BENT	*MAXIMUM DESIGN LOAD (KIPS)	ELASTOMERIC PAD																EXTERNAL LOAD PLATE				ANCHOR BOLT			
						G	H	A	B	N	t ₁	t _e	NO. & THICKNESS OF STEEL LAMINAE	T	C	D	E	F	K	M	BRIDGE A		BRIDGE B		ANCHOR BOLT (Ø x L)	PIPE SLEEVE SIZE (Ø x L)	SHEET METAL SLEEVE SIZE (Ø x L)	STEEL WASHER SIZE (O.D.)	
																					T _a	T _b	T _a	T _b					
1	1	All	Exp.	5	146.8	7 1/4"	4 3/8"	2'-2"	8"	2	5/8"	3/8"	3 @ 12 gauge	2 5/8"	9"	3'-2"	2 5/8"	4 3/4"	1/2"	1'-4"	1.96"	2.04"	1.96"	2.04"	1 3/4" Ø x 28 1/4"	55	2" Ø x 4 1/2"	4" Ø x 6"	3 3/8"
2	1	All	Fixed	10	181.9	7 1/2"	3 5/8"	2'-2"	8"	1	5/8"	1/8"	2 @ 12 gauge	1 1/8"	11"	3'-2"	3 1/8"	3 1/8"	1 1/2"	1'-4"	2.20"	2.30"	2.20"	2.30"	2 1/4" Ø x 34 1/2"	55	2 1/2" Ø x 4"	4" Ø x 6"	4"
3	2	All	Fixed	10	181.9	7 1/2"	3 5/8"	2'-2"	8"	1	5/8"	1/8"	2 @ 12 gauge	1 1/8"	11"	3'-2"	3 1/8"	3 1/8"	1 1/2"	1'-4"	2.20"	2.30"	2.20"	2.30"	2 1/4" Ø x 34 1/2"	55	2 1/2" Ø x 4"	4" Ø x 6"	4"
4	3	All	Exp.	5	146.8	7 1/4"	4 3/8"	2'-2"	8"	2	5/8"	3/8"	3 @ 12 gauge	2 5/8"	9"	3'-2"	2 5/8"	4 3/4"	1/2"	1'-4"	1.96"	2.04"	1.96"	2.04"	1 3/4" Ø x 28 1/4"	55	2" Ø x 4 1/2"	4" Ø x 6"	3 3/8"

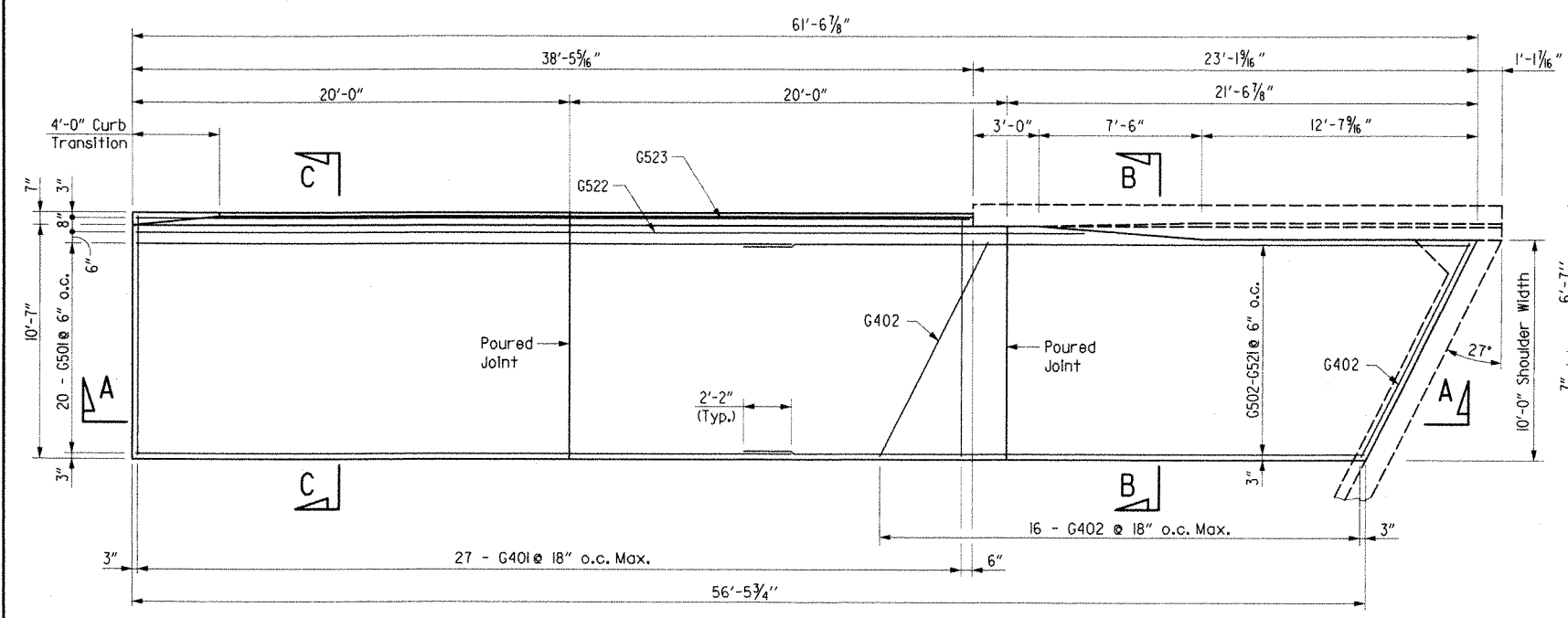
* MAXIMUM DESIGN LOAD = SERVICE LOAD

8-15-2011
 REGISTERED PROFESSIONAL ENGINEER
 No. 12097
 SCOTT HULLBEN
 BRIDGE ENGINEER

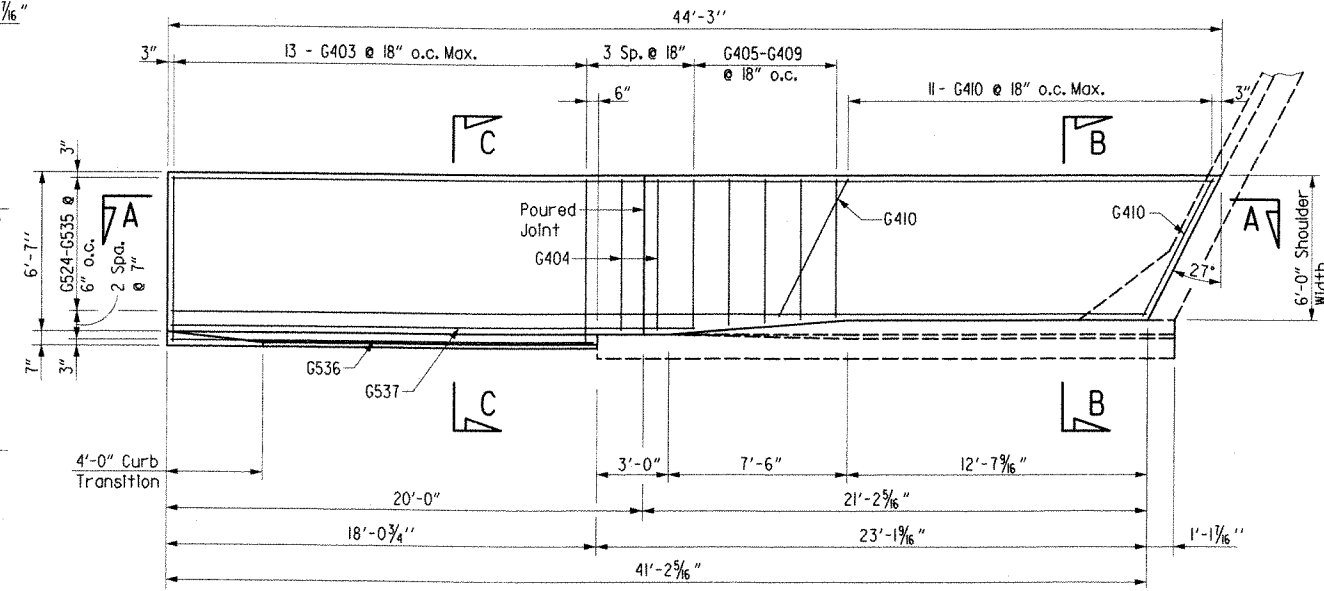
DETAILS OF ELASTOMERIC BEARINGS
 BRIDGE OVER U.S. ROUTE 71 EXISTING
 ROUTE 71 SEC. 1
 ARKANSAS STATE HIGHWAY COMMISSION
 LITTLE ROCK, ARK.
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 CHECKED BY: MAD/MWB DATE: 9-07 SCALE: AS SHOWN
 DESIGNED BY: SHR/CGN DATE: 6-07
 BRIDGE NO. A&B7124 DRAWING NO. 49641

PLANS PREPARED BY THE LPA GROUP INCORPORATED
 TRANSPORTATION CONSULTANTS
 3325 E. HWY 71, SUITE 100, LITTLE ROCK, AR 72117
 501-782-5544
 8/15/2011

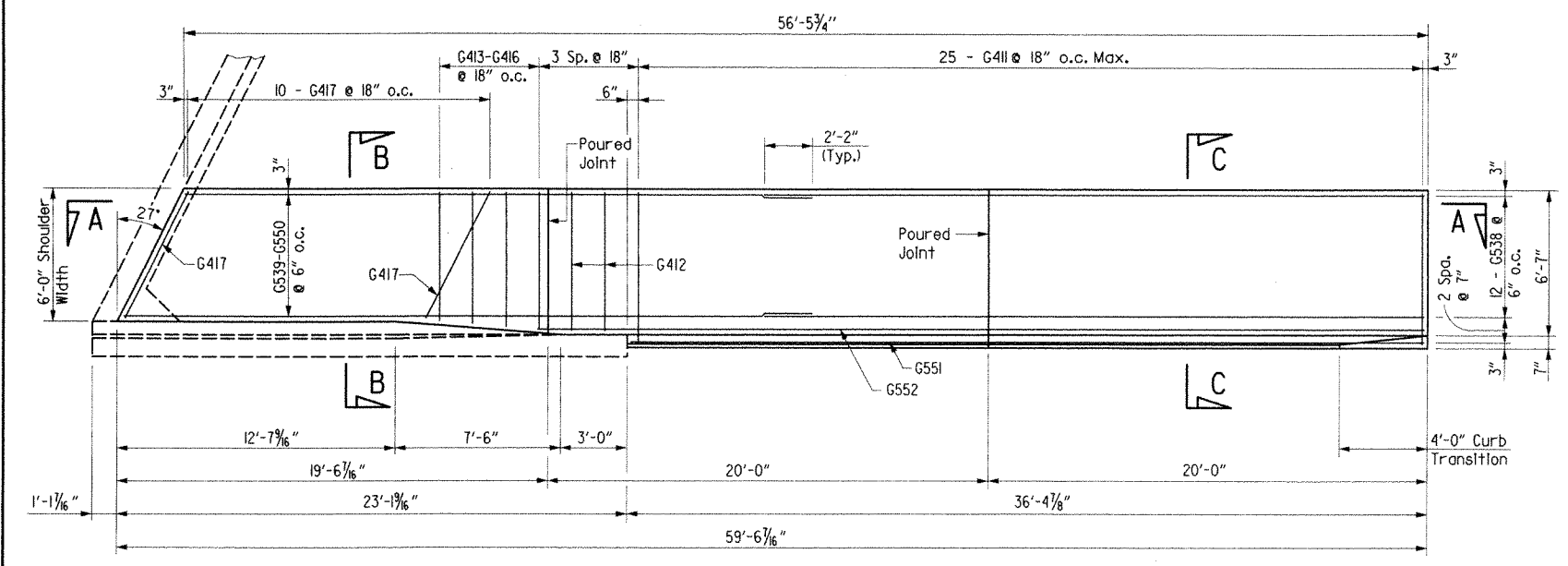
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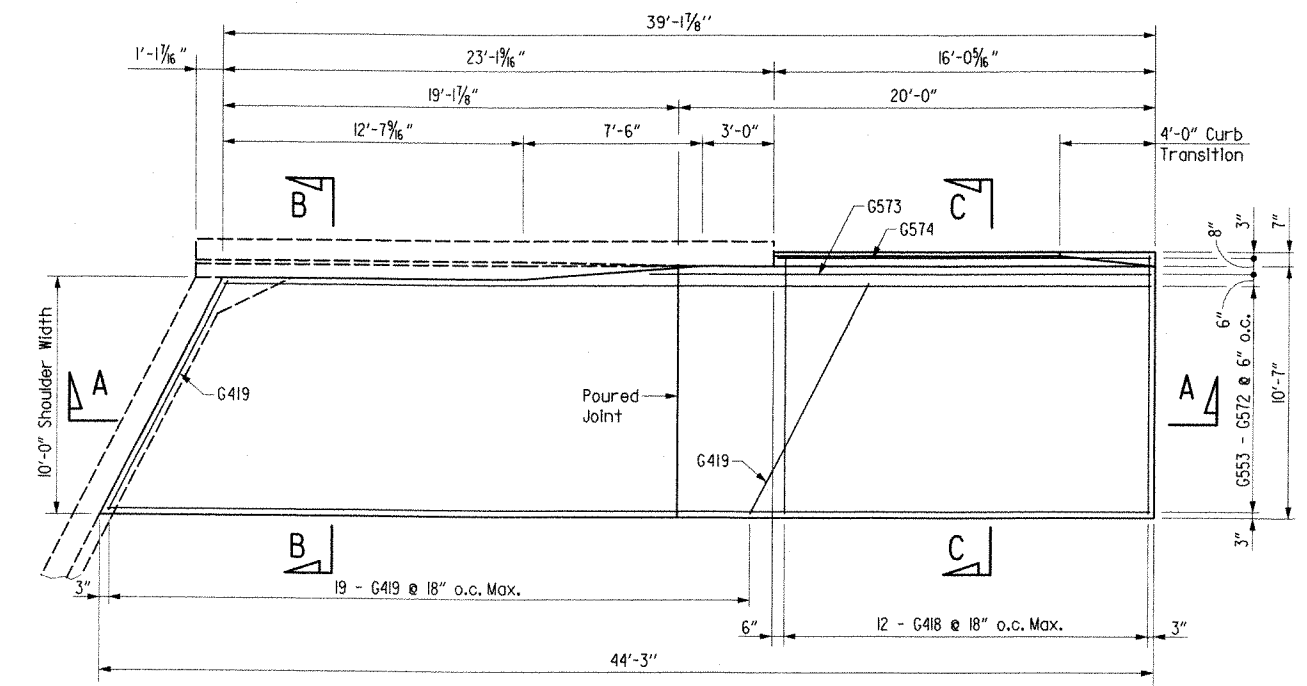
PLAN - 10' GUTTER
(BEGIN BRIDGE)



PLAN - 6' GUTTER
(BEGIN BRIDGE)



PLAN - 6' GUTTER
(END BRIDGE)



PLAN - 10' GUTTER
(END BRIDGE)

GENERAL NOTES:

Concrete shall be Class S or Class S(AE) or mixture used for Portland Cement Concrete Pavement.

Reinforcement shall conform to AASHTO M31 or M53, Grade 60 (fy = 60,000 psi).

Approach Gutters will be measured and paid for in accordance with Section 504 of the Standard Specifications.

FOR INFORMATION ONLY

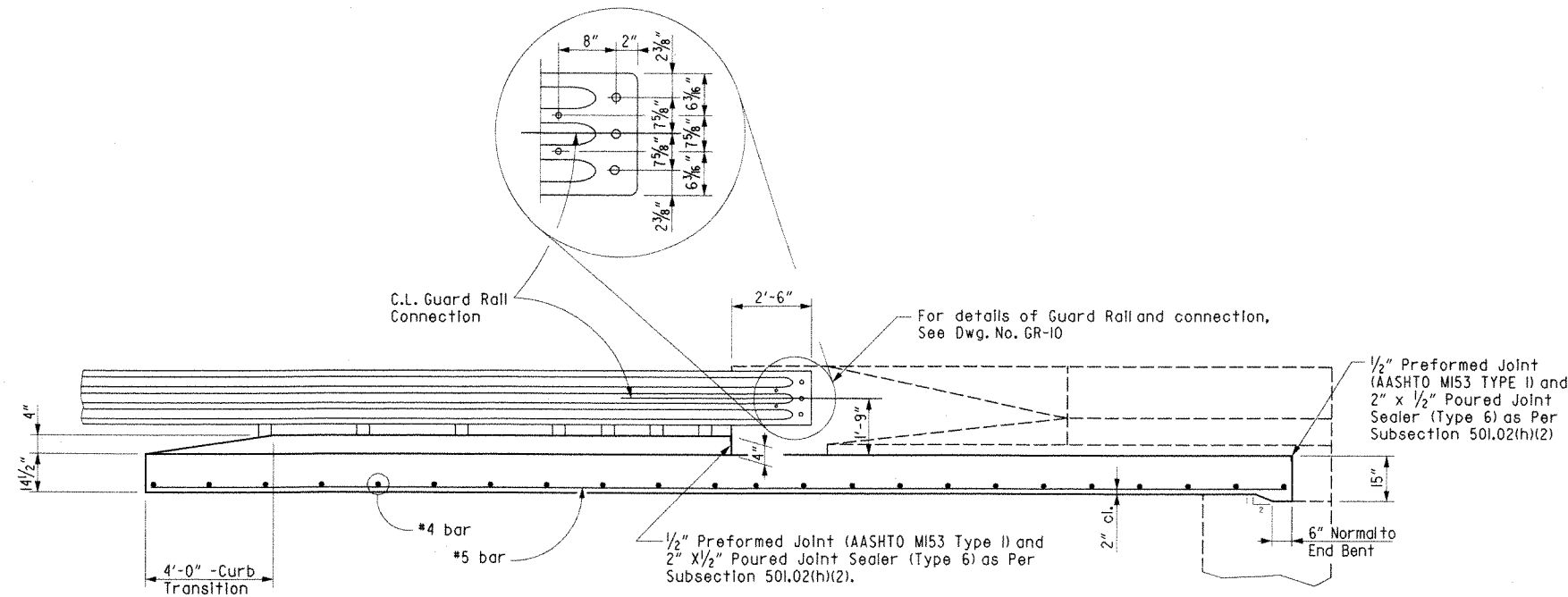
SHEET 1 OF 2
DETAILS OF
TYPE SPECIAL 4 APPROACH GUTTER
BRIDGE OVER U.S. ROUTE 71 EXISTING

ROUTE 71 SEC. 1
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

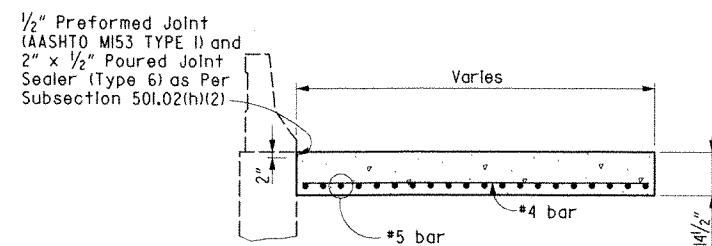
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DESIGNED BY: MWB DATE: 6-07
BRIDGE NO. A&B7124 DRAWING NO. 49642

PLANS PREPARED BY
 THE LPA GROUP INCORPORATED
 TRANSPORTATION CONSULTANTS
 33224 Pll
 8/19/2011

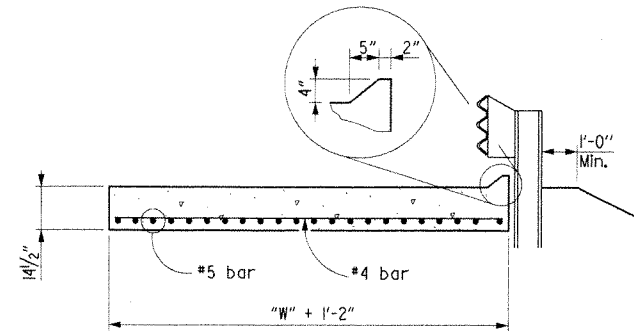
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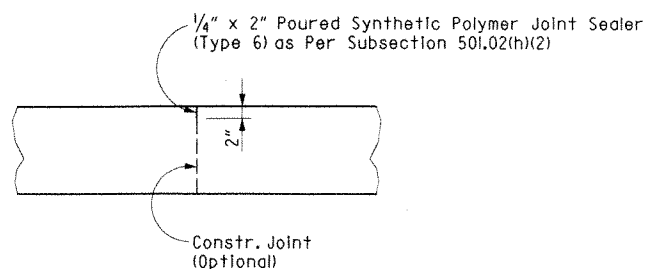
SECTION A - A
NTS



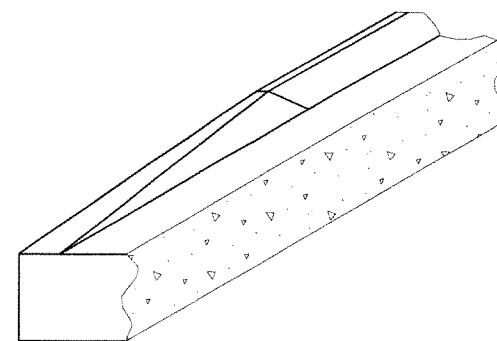
SECTION B - B
NTS



SECTION C - C
NTS



DETAILS OF POURED JOINT
NTS



CURB TRANSITION
NTS

FOR INFORMATION ONLY

BAR LIST

MARK	NO. REQ'D.	LENGTH
G401	27	10'-10"
G402	16	10'-11"
G403	13	6'-10"
G404	2	6'-3"
G405-G409	1 EACH	5'-9" to 6'-2"
G410	11	6'-5"
G411	25	6'-10"
G412	2	6'-3"
G413-G416	1 EACH	5'-10" to 6'-2"
G417	10	6'-5"
G418	12	10'-10"
G419	19	10'-11"
G501	20	30'-0"
G502-G521	1 EACH	28'-6" to 33'-6"
G522	1	43'-5"
G523	1	38'-1"
G524-G535	1 EACH	41'-0" to 43'-10"
G536	1	17'-9"
G537	1	22'-0"
G538	12	30'-0"
G539-G550	1 EACH	28'-6" to 31'-3"
G551	1	36'-1"
G552	1	40'-4"
G553-G572	1 EACH	38'-11" to 43'-9"
G573	1	21'-0"
G574	1	15'-9"

TABLE OF QUANTITIES FOR TYPE SPECIAL 4 APPROACH GUTTER

AT BEGIN BRIDGE			AT END BRIDGE		
"W" Width	Reinforcing Steel	Concrete (Cu. Yds.)	"W" Width	Reinforcing Steel	Concrete (Cu. Yds.)
6'	707 lbs.	12.67	6'	1,010 lbs.	17.82
10'	1,670 lbs.	28.78	10'	1,126 lbs.	19.75

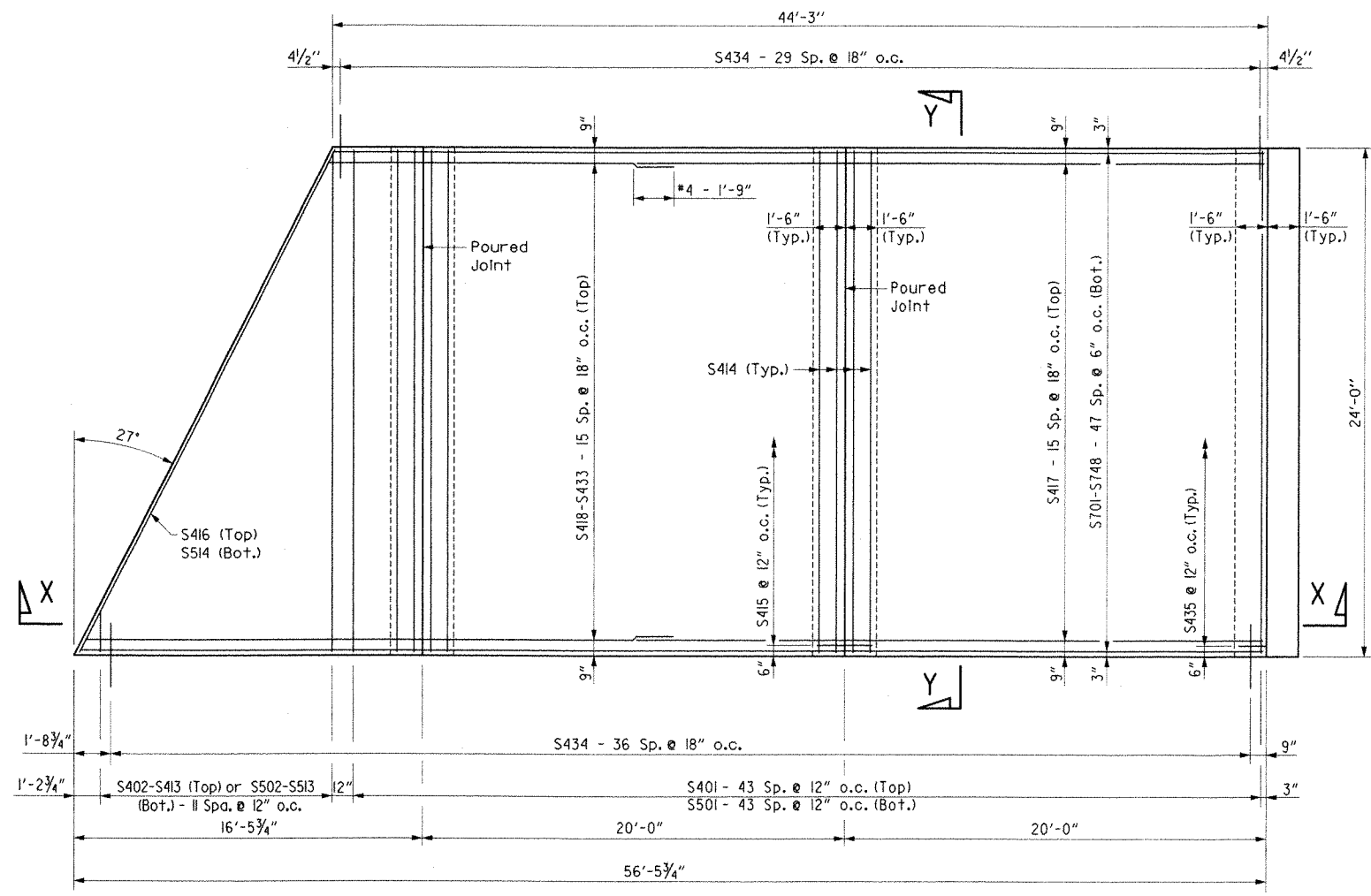
SHEET 2 OF 2
DETAILS OF
TYPE SPECIAL 4 APPROACH GUTTER
BRIDGE OVER U.S. ROUTE 71 EXISTING

ROUTE 71 SEC. 1
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

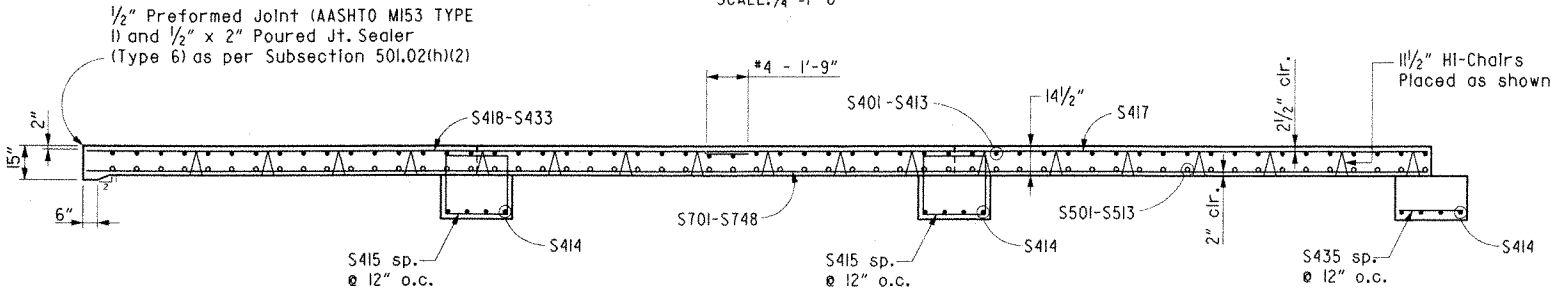
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DESIGNED BY: STANDARD DATE: 6-07

BRIDGE NO. A&B7124 DRAWING NO. 49643

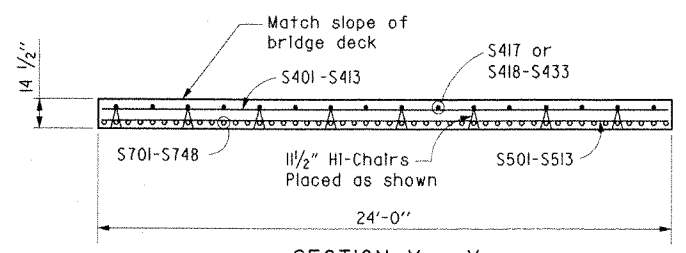
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				6	ARK.			
				JOB NO.		030355	57	85
				(2) A&B7124	APPROACH SLAB		49644	



PLAN - APPROACH SLAB
SCALE: 1/4" = 1'-0"



SECTION X - X
SCALE: 1/4" = 1'-0"



SECTION Y - Y
SCALE: 1/4" = 1'-0"

TABLE OF QUANTITIES FOR ONE TYPE SPECIAL 2 APPROACH SLAB

Slab Width	Reinforcing Steel	Concrete (Cu. Yds.)
24'-0"	8,389	68.9

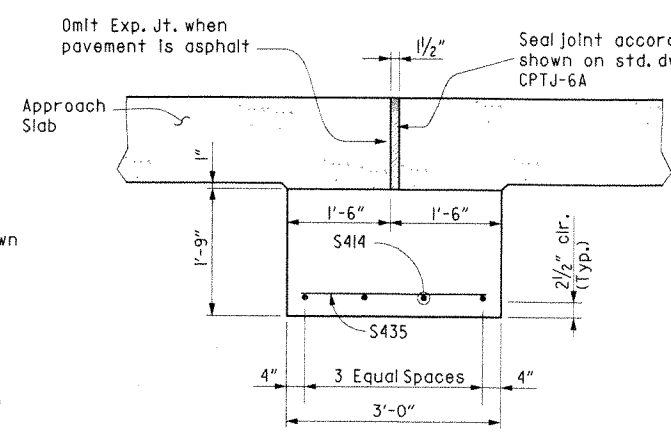
GENERAL NOTES

Concrete shall be Class S (AE) (f'c = 4,000 psi).
 Reinforcement Steel shall conform to AASHTO M31 or M53, Grade 60 (fy = 60,000 psi).
 Approach Slabs will be measured and paid for in accordance with Section 504.
 Joint sealer included in the pay item "Approach Slab".
 Surface finish for approach slabs shall match that used on the bridge deck.

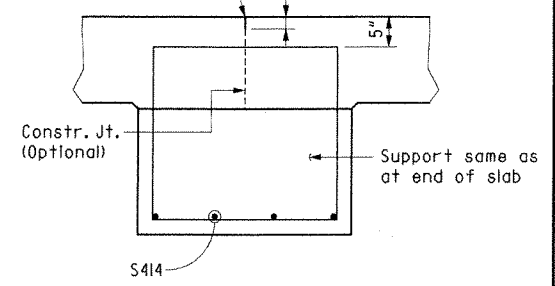
BAR LIST

MARK	NO. REQ'D.	LENGTH	P.D.	BENDING DIAGRAMS
S401	44	23'-8"		Dimensions are out to out of bars.
S402-S413	1 EACH	1'-11" to 23'-6"		
S414	12	23'-8"		
S415	48	10'-9"	2"	
S416	1	26'-7"		
S417	16	30'-0"		
S418-S433	1 EACH	16'-0" to 27'-6"		
S434	67	3'-0"		
S435	24	2'-7"		
S501	44	23'-8"		
S502-S513	1 EACH	1'-11" to 23'-6"		
S514	1	26'-7"		
S701-S748	1 EACH	44'-0" to 56'-0"		

1/4" x 2" Poured Synthetic Polymer Jt. Sealer (Type 6) as per Subsection 501.02(h)(2)



DETAILS OF SUPPORT AT END OF SLAB
SCALE: 3/4" = 1'-0"



DETAILS OF SUPPORT AT MIDDLE OF SLAB
SCALE: 3/4" = 1'-0"

FOR INFORMATION ONLY

DETAILS OF TYPE SPECIAL 2 APPROACH SLAB BRIDGE OVER U.S. ROUTE 71 EXISTING
 ROUTE 71 SEC. I
 ARKANSAS STATE HIGHWAY COMMISSION
 LITTLE ROCK, ARK.
 DRAWN BY: RPT DATE: 6-07 FILENAME: \\B030355x4.dwg
 CHECKED BY: MAD/MWB DATE: 8-07 SCALE: AS SHOWN
 DESIGNED BY: MWB DATE: 6-07
 BRIDGE NO. A&B7124 DRAWING NO. 49644

PLANS PREPARED BY THE LPA GROUP INCORPORATED TRANSPORTATION CONSULTANTS
 1500 Arkansas Highway 71 West, Exit 170, Little Rock, Arkansas 72201
 501-782-1111
 8/15/2011

Note: Use Type Special 5 Approach Cutters with Type Special 3 Approach Slabs, Typical at each end of Bridge. See Dwg. No. 49661, 49662 and 49662A. (Not in this Contract)

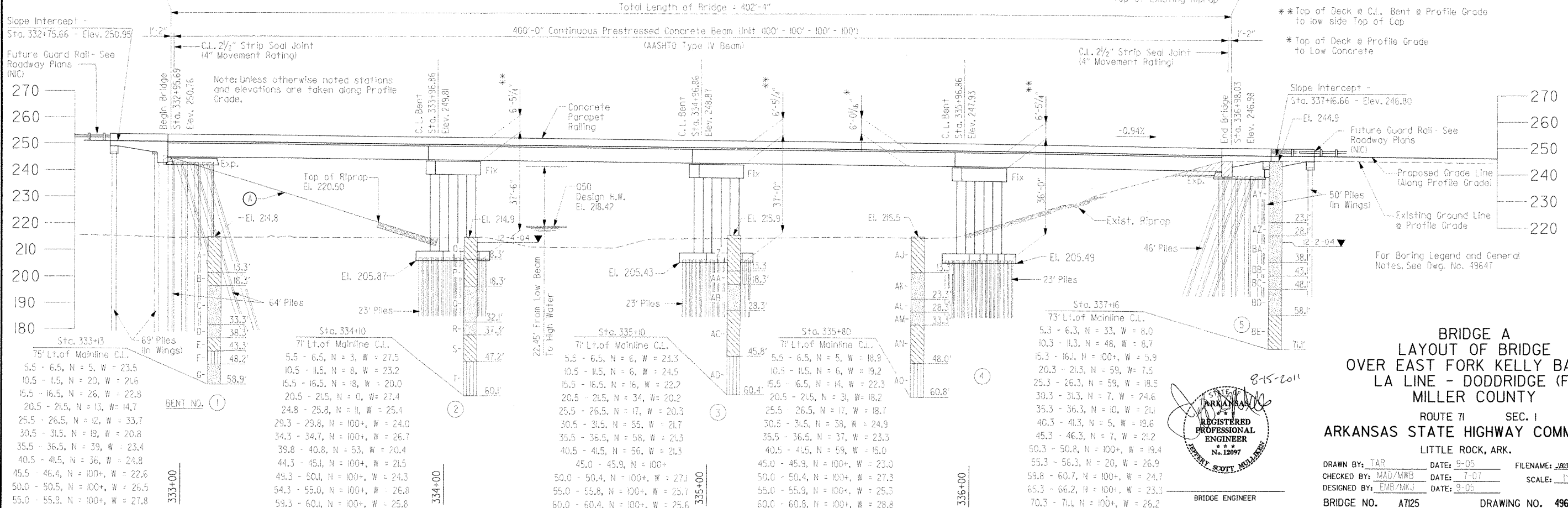
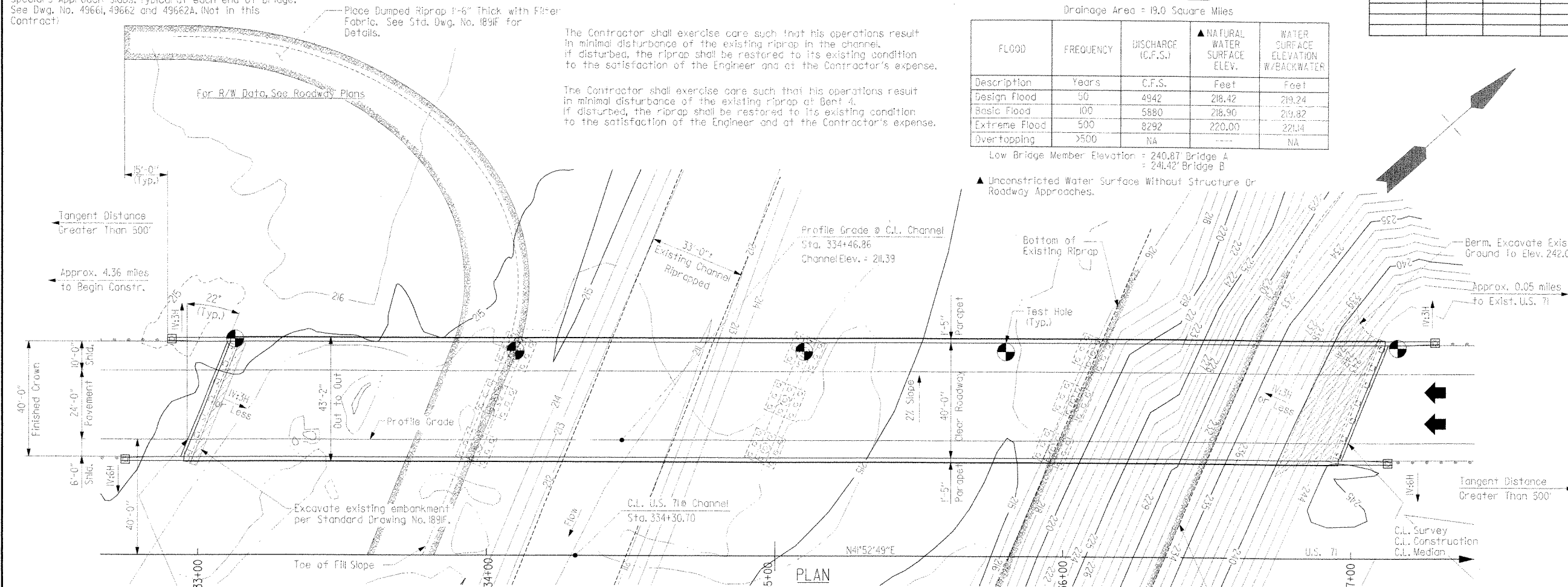
HYDRAULIC DATA

Drainage Area = 19.0 Square Miles

FLOOD	FREQUENCY	DISCHARGE (C.F.S.)	NATURAL WATER SURFACE ELEV. (Feet)	WATER SURFACE ELEVATION W/BACKWATER (Feet)
Design Flood	50	4942	216.42	219.24
Basic Flood	100	5880	218.90	219.82
Extreme Flood	500	8292	220.00	221.14
Overtopping	>500	NA	---	NA

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.	030355	58	85
				JOB NO.	030355		58	85
				AT125	LAYOUT		49645	

(A) Embankment Placed as Job No. 030354.



REGISTERED PROFESSIONAL ENGINEER
 JERRY SCOTT MILLERS
 No. 12097
 BRIDGE ENGINEER

**BRIDGE A
 LAYOUT OF BRIDGE
 OVER EAST FORK KELLY BAYOU
 LA LINE - DODDRIDGE (F)
 MILLER COUNTY**
 ROUTE 71 SEC. 1
 ARKANSAS STATE HIGHWAY COMMISSION
 LITTLE ROCK, ARK.

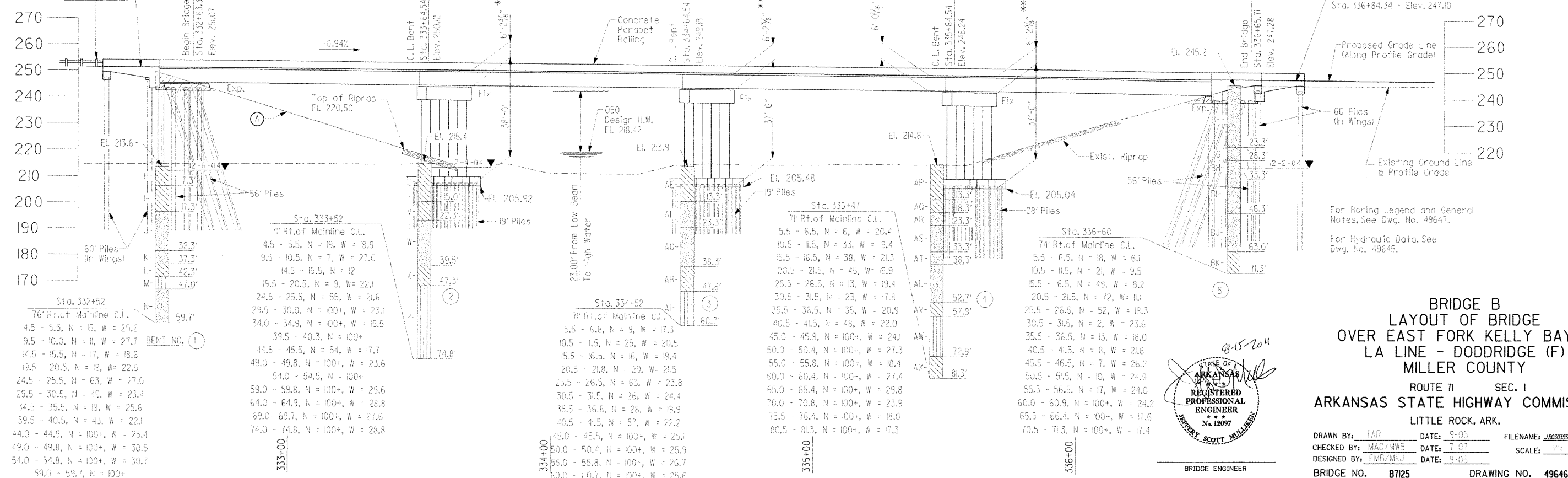
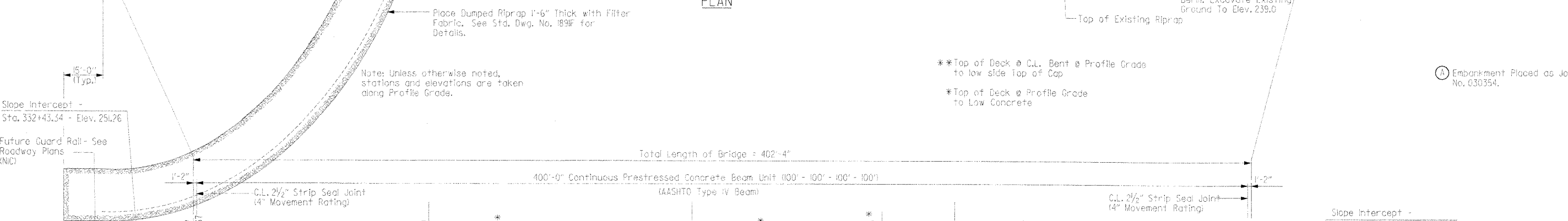
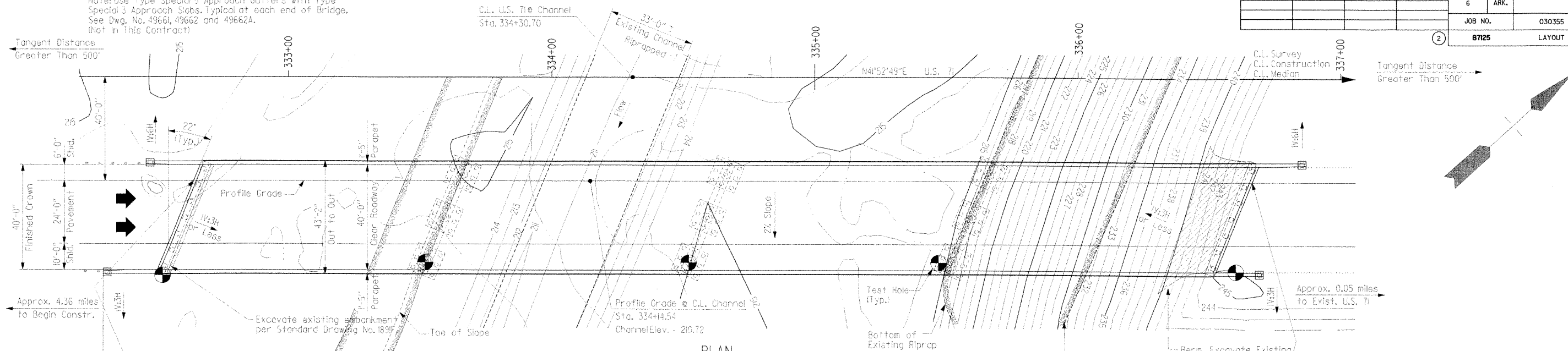
BRIDGE NO. AT125 DRAWING NO. 49645

PLANS PREPARED BY
 THE LPA GROUP INCORPORATED
 TRANSPORTATION CONSULTANTS
 1450 North Arkansas Highway, Little Rock, AR 72201
 501-782-3300 FAX 501-782-3301

For R/W Data, See Roadway Plans

Note: Use Type Special 5 Approach Gutters with Type Special 3 Approach Slobs. Typical at each end of Bridge. See Dwg. No. 49661, 49662 and 49662A. (Not in This Contract)

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		59	85
				JOB NO.		030355	59	85
				②	87125	LAYOUT		49646



PLANS PREPARED BY
THE LPA GROUP INCORPORATED
TRANSPORTATION CONSULTANTS
1615 East Arkansas Street, Suite 400, Little Rock, AR 72201
3-5-2011

REGISTERED PROFESSIONAL ENGINEER
No. 12097
JERRY SCOTT MULLINS
BRIDGE ENGINEER

BRIDGE B
LAYOUT OF BRIDGE
OVER EAST FORK KELLY BAYOU
LA LINE - DODDRIDGE (F)
MILLER COUNTY
ROUTE 71 SEC. 1
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

DRAWN BY: TAR DATE: 9-05 FILENAME: J030355.dwg
CHECKED BY: MAD/MWB DATE: 7-07 SCALE: 1" = 20'
DESIGNED BY: EMB/MKJ DATE: 9-05
BRIDGE NO. 87125 DRAWING NO. 49646

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		030355	60	85
				A&B7125	GENERAL NOTES			49647

Boring Legend

- A - Gray, Tan & Light Gray, Medium Stiff to Very Stiff Sandy Lean Clay
- B - Olive Gray, Very Stiff Sandy Lean Clay
- C - Dark Tan, Dark Brown, Light Gray, Tan, Brown, Beige & Yellowish Orange, Medium Dense Poorly Graded Sand with Silt and Gravel
- D - Beige, Dense Poorly Graded Sand with Silt
- E - Olive Gray, Hard Lean Clay with Sand
- F - Dark Gray, Very Hard Sandy Silt
- G - Dark Gray, Very Dense Silty Sand
- H - Dark Gray & Tan, Stiff Lean Clay with Sand
- I - Dark Gray & Yellowish Orange, Stiff to Very Stiff Sandy Lean Clay
- J - Beige, Tan & Yellowish Orange, Medium Dense to Very Dense Poorly Graded Sand with Silt
- K - Gray, Medium Dense Poorly Graded Sand with Silt
- L - Black, Olive Gray & White, Hard Lean Clay with Sand
- M - Olive Gray & Black, Very Hard Sandy Silt
- N - Gray & Olive Gray, Very Dense Silty Sand
- O - Dark Gray & Tan, Soft Lean Clay with Sand
- P - Dark Gray, Tan & Yellowish Orange, Medium Stiff to Very Stiff Sandy Lean Clay
- Q - Beige, Brown, Yellowish Orange & Tan, Very Loose to Very Dense Poorly Graded Sand with Silt
- R - Light Gray, Very Dense Poorly Graded Sand with Silt
- S - Olive Gray & Dark Greenish Gray, Hard to Very Hard Lean Clay with Sand
- T - Olive Gray, Greenish Gray, Dark Greenish Gray, Light Olive Gray & Black, Very Hard Sandy Silt
- U - Brown, Dark Gray & Green, Medium Stiff to Very Stiff Sandy Lean Clay
- V - Dark Gray, Stiff Sandy Lean Clay
- W - Yellowish Orange, Tan, Light Gray, Dark Brown & Beige, Very Dense Poorly Graded Sand with Silt
- X - Copper & Dark Gray, Hard to Very Hard Lean Clay with Sand
- Y - Olive Gray, Dark Gray & Black, Very Hard Sandy Silt
- Z - Brown, Medium Stiff Sandy Lean Clay
- AA - Olive Gray, Very Stiff Sandy Lean Clay
- AB - Yellowish Orange, Copper & Beige, Medium Dense to Dense Poorly Graded Sand with Silt
- AC - Dark Gray, Black, Copper, Olive Gray & Greenish Gray, Hard Lean Clay with Sand
- AD - Dark Gray, Olive Gray & Dark Greenish Gray, Very Hard Sandy Silt
- AE - Gray, Yellowish Orange & Dark Gray, Stiff to Very Stiff Sandy Lean Clay
- AF - Gray, Tan & Yellowish Orange, Medium Dense Silty Sand
- AG - Yellowish Orange, Light Gray, Gray, Tan & Beige, Medium Dense to Very Dense Poorly Graded Sand with Silt
- AH - Olive Gray, Dark Gray & Black, Hard to Very Hard Lean Clay with Sand
- AI - Dark Gray, Light Olive Gray & Olive Gray, Very Hard Sandy Silt
- AJ - Brown & Dark Brown, Medium Stiff Sandy Lean Clay
- AK - Gray, Black, Copper & Dark Brown, Medium Dense to Dense Poorly Graded Sand with Silt
- AL - Dark Brown, Medium Dense Poorly Graded Sand with Silt and Gravel
- AM - Light Copper & Black, Dense Poorly Graded Sand with Silt
- AN - Gray, Olive Gray, Dark Greenish Gray, Greenish Gray, Dark Gray & Black, Hard to Very Hard Lean Clay with Sand
- AO - Greenish Gray, Olive Gray & Dark Gray, Very Hard Sandy Silt
- AP - Brown, Light Gray & Gray, Medium Stiff to Hard Sandy Lean Clay
- AQ - Dark Beige & Black, Hard Sandy Lean Clay
- AR - Beige & Yellowish Orange, Dense Poorly Graded Sand with Silt
- AS - Dark Tan & Dark Brown, Medium Dense Poorly Graded Sand with Silt and Gravel
- AT - Brown, Tan & Beige, Dense Poorly Graded Sand with Silt
- AU - Olive Gray, Dark Gray, Gray & Black, Dense to Very Dense Silty Sand
- AV - Olive Gray, Very Hard Lean Clay with Sand
- AW - Dark Gray & Olive Gray, Very Hard Sandy Silt
- AX - Olive Gray, Very Hard Lean Clay with Sand
- AY - Brown, Dense to Very Dense Silty Sand
- AZ - Dark Brown, Very Dense Silty Sand
- BA - Dark Brown, Loose Silty Sand
- BB - Dark Gray & Brown, Loose Silty Sand
- BC - Dark Brown, Loose Silty Sand
- BD - Dark Gray & Brown, Medium Dense to Very Dense Silty Sand
- BE - Dark Gray, Copper & Olive Gray, Very Hard Lean Clay with Sand
- BF - Brown, Medium Dense to Very Dense Silty Sand
- BG - Dark Brown, Very Dense Silty Sand
- BH - Brown, Very Loose Silty Sand
- BI - Gray, Brown, Beige & Dark Gray, Loose to Medium Dense Silty Sand
- BJ - Dark Brown, Tan & Dark Gray, Loose to Very Dense Silty Sand
- BK - Black, Dark Gray, Copper & Gray, Very Hard Lean Clay

W = Moisture Content

GENERAL NOTES

BENCH MARK: Aluminum Disk marked "State of Arkansas Benchmark Hwy. Dept." set in the S.W. corner of Ramp 2 Bridge over East Kelly Bayou in the concrete barrier wall. Sta. 333+06.8, 326.4' right. North 1468259.2 plus/minus, East 730679.8 plus/minus, Elev. = 237.35

CONSTRUCTION SPECIFICATIONS: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction (2003 Edition), with applicable supplemental specifications and special provisions. Unless otherwise noted on the plans, section and subsection refer to the Standard Construction Specifications.

DESIGN SPECIFICATIONS: AASHTO Standard Specifications for Highway Bridges (2002 edition), with current interim specifications.

LIVE LOAD: HS20 & MILITARY LOADING METHOD OF DESIGN: Load Factor
SEISMIC PERFORMANCE CATEGORY: A

MATERIALS AND STRENGTHS:
Class (A-E) Concrete (Superstructure) $f'_c = 4,000$ psi
Class S Concrete (Substructure) $f'_c = 3,500$ psi
Class S Concrete (Prestressed Beams) $f'_c = 6,000$ psi
Reinforcing Steel (AASHTO M31 or M53, Gr. 60) $f_y = 60,000$ psi
Structural Steel (AASHTO M270, Gr. 50W) $F_y = 50,000$ psi
Structural Steel (AASHTO M270, Gr. 36) $F_y = 36,000$ psi

BORING LOGS: Boring Logs may be obtained from the Programs and Contracts Division.

BRIDGE DECK: The concrete bridge deck shall be given a fine finish as specified for final finishing in Subsection 802.19 for Class 5 Tined Bridge Roadway Surface Finish.

CLASS I PROTECTIVE SURFACE TREATMENT: Class I Protective Surface Treatment shall be applied to the roadway surface and to the face and top of the concrete parapet wall.

FOOTINGS: Top of footings for Bents 2 - 4 shall be set a minimum of 5'-0" below the natural ground. Foundations for footings shall be prepared in accordance with Subsection 80L04. Excavations shall be backfilled and compacted to the level of the natural ground in accordance with Subsection 80L08.

CONCRETE PILING: All piling shall be 16" square prestressed concrete and shall be driven with an approved air, steam, or diesel hammer to a minimum ultimate bearing capacity of 150 tons. All piling in Bents 1 and 5 shall have a minimum penetration of 40' below the bottom of cap and all piling in Bents 2-4 shall have a minimum penetration of 15' below the bottom of footing.

DRIVING SYSTEM: The driving system approval and the ultimate bearing capacity determination for piling shall be based on the requirements of Subsection 805.09(b) "Method B - Wave Equation Analysis (WEAP)" of the Standard Specifications. It is estimated that the minimum required rated energy of the hammer to obtain the minimum ultimate bearing capacity will be 40,000 foot pounds per blow.

PILE DESIGN CAPACITY: 16" square prestressed concrete piles = 55 tons.

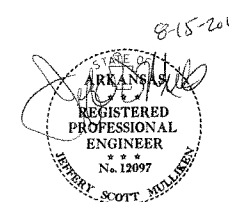
Drive one test pile in Bent 1A-5A and 1B-5B. Test piles shall be 5 feet longer than the estimated pile lengths shown on the layout. Lengths of piles shown are for estimating quantities only. Actual lengths to be determined in the field.

PREBORING: Preboring or other methods as approved by the Engineer is required for all piling and test piles in Bents 3 and 4 to achieve minimum penetration requirements. Lengths of preboring shown are assumed for estimating quantities only.

Preboring or other methods as approved by the Engineer may be required for piling in Bents 1, 2 & 5 to achieve minimum penetration requirements. Any required preboring will be determined and directed by the Engineer after the first pile is driven in a bent and will be paid for under the item "Concrete Piling (16" Square)".

Size and actual depths of preboring to be determined by the Engineer. The Contractor shall be responsible for keeping prebored holes free from debris prior to backfilling which may require the use of temporary casings or other methods. Temporary casings, if necessary, will not be paid for directly but will be considered subsidiary to the item "Preboring."

DETAIL DRAWINGS:	DRAWING NO.
End Bents	49648 - 49650
Intermediate Bents	49651 - 49653
400'-0" Cont. Prestressed Concrete Beam	49654 - 49658
Neoprene Strip Seal	49659
Elastomeric Bearings	49660
Type Special 5 Approach Gutters	49661 and 49662
Type Special 3 Approach Slab	49663
Concrete Piling	2383



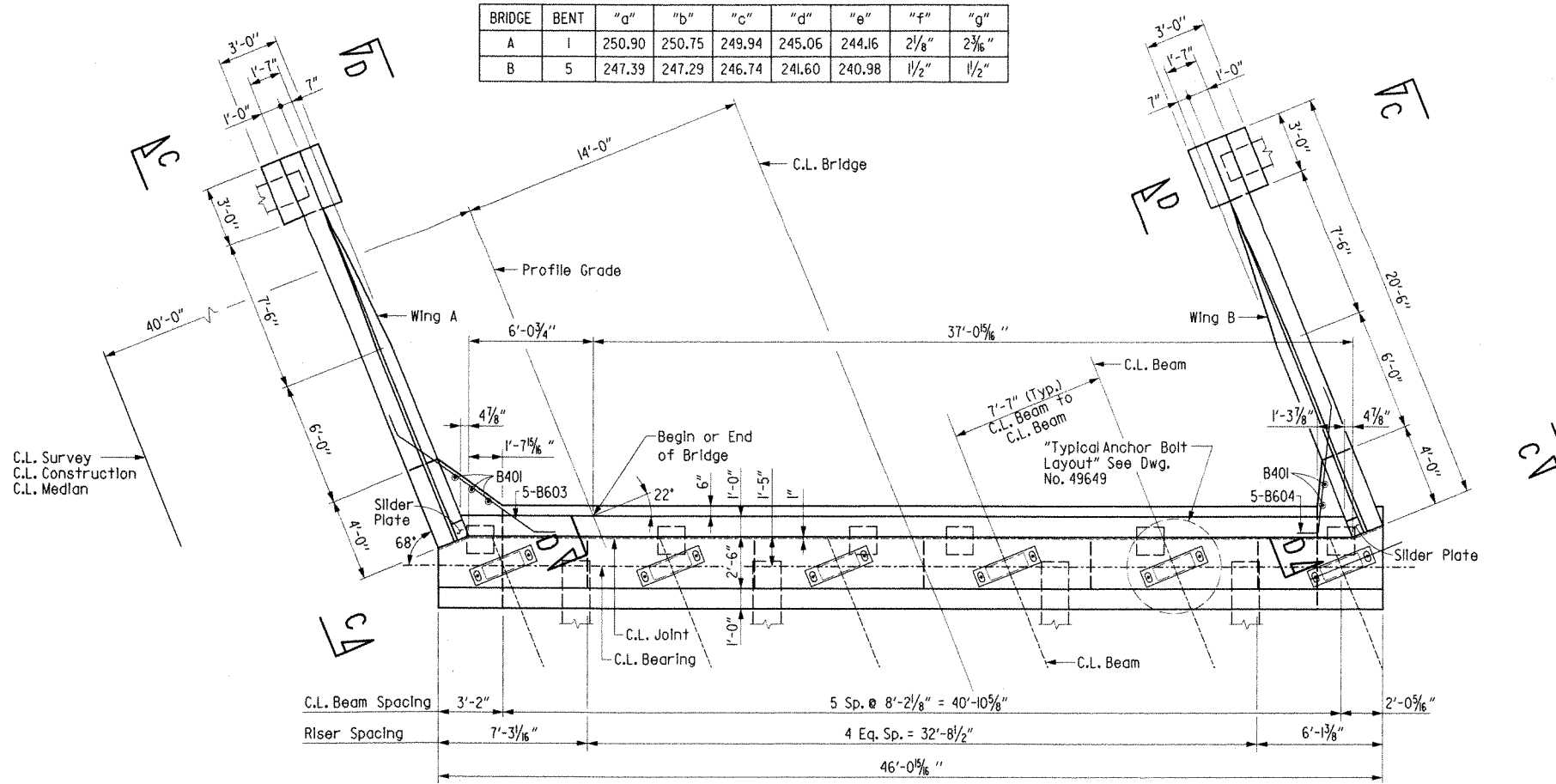
GENERAL NOTES
BRIDGE OVER
EAST FORK KELLY BAYOU
LA LINE - DODDRIDGE (F)
MILLER COUNTY
ROUTE 71 SEC. 1
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

DRAWN BY: TAP DATE: 9-05 FILENAME: 102303556.dwg
CHECKED BY: WWR DATE: 9-07 SCALE: 1/8"=1'-0"
DESIGNED BY: E.M.P. DATE: 9-00
BRIDGE NO. A&B7125 DRAWING NO. 49647

PLANS PREPARED BY
 THE LPA GROUP INCORPORATED
 TRANSPORTATION CONSULTANTS
 43305 PW
 8/15/2011

TABLE OF VARIABLES

BRIDGE	BENT	"a"	"b"	"c"	"d"	"e"	"f"	"g"
A	1	250.90	250.75	249.94	245.06	244.16	2 1/8"	2 3/16"
B	5	247.39	247.29	246.74	241.60	240.98	1 1/2"	1 1/2"

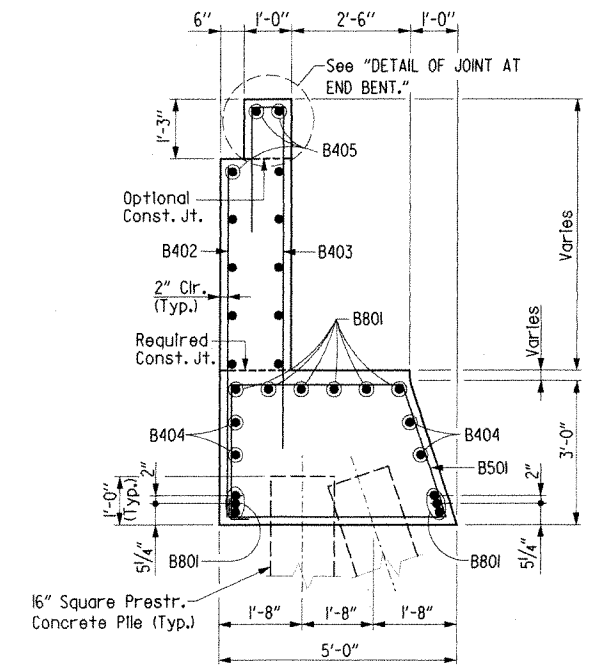


PLAN

Bridge A, End Bent 1 (Looking Back)
 Bridge B, End Bent 5 (Looking Ahead)
 1/4" = 1'-0"

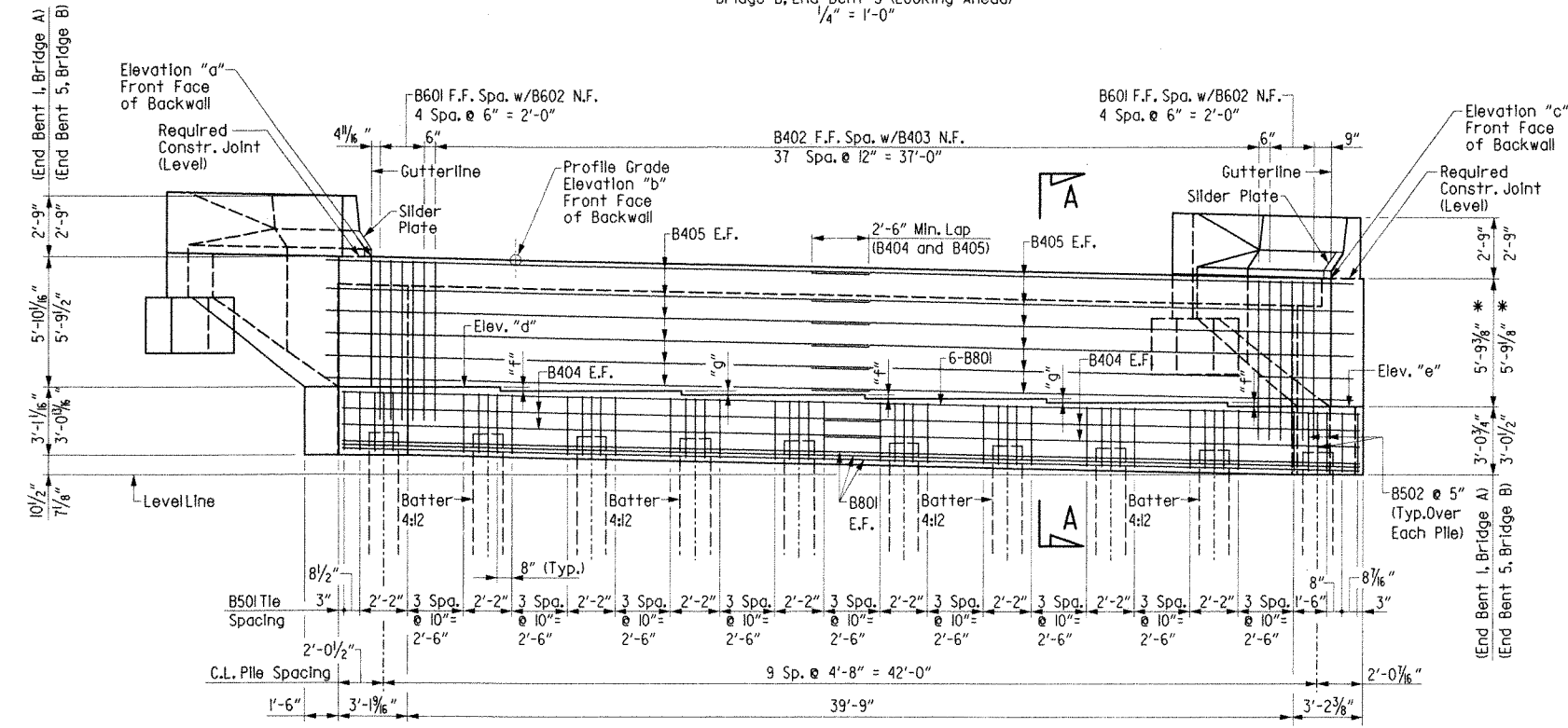
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		030355	61	85
				(2)	A&B725	END BENT DETAILS		49648

Note: For Details of Wing and Rail, and View C-C and D-D, See Dwg. No. 49650.
 Note: For Bar List, See Dwg. No. 496450.
 Note: For "Typical Anchor Bolt Layout" and Details B and C, See Dwg. No. 49649.
 Note: Class I Protective Surface Treatment shall be applied to the Roadway Face and Top of Transition Rail, and to the Top of the Backwall.



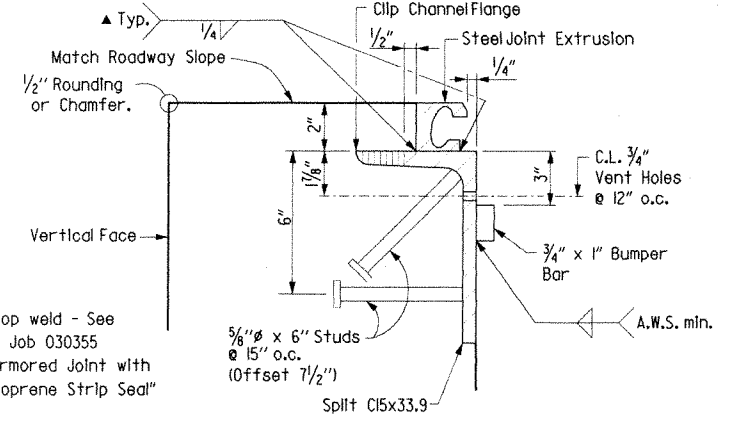
SECTION A-A

1/2" = 1'-0"



ELEVATION

Bridge A, End Bent 1 (Looking Back)
 Bridge B, End Bent 5 (Looking Ahead)
 1/4" = 1'-0"



DETAIL OF JOINT AT END BENT

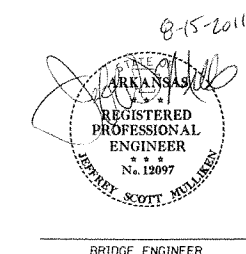
No Scale

SHEET 1 OF 3
 DETAILS OF END BENTS
 EAST FORK KELLY BAYOU

ROUTE 71 SEC. 1
 ARKANSAS STATE HIGHWAY COMMISSION

LITTLE ROCK, ARK.

DRAWN BY: MAD DATE: 6-07
 CHECKED BY: MWB DATE: 8-07
 DESIGNED BY: AJP/SHR DATE: 6-07
 BRIDGE NO. A&B725 DRAWING NO. 49648

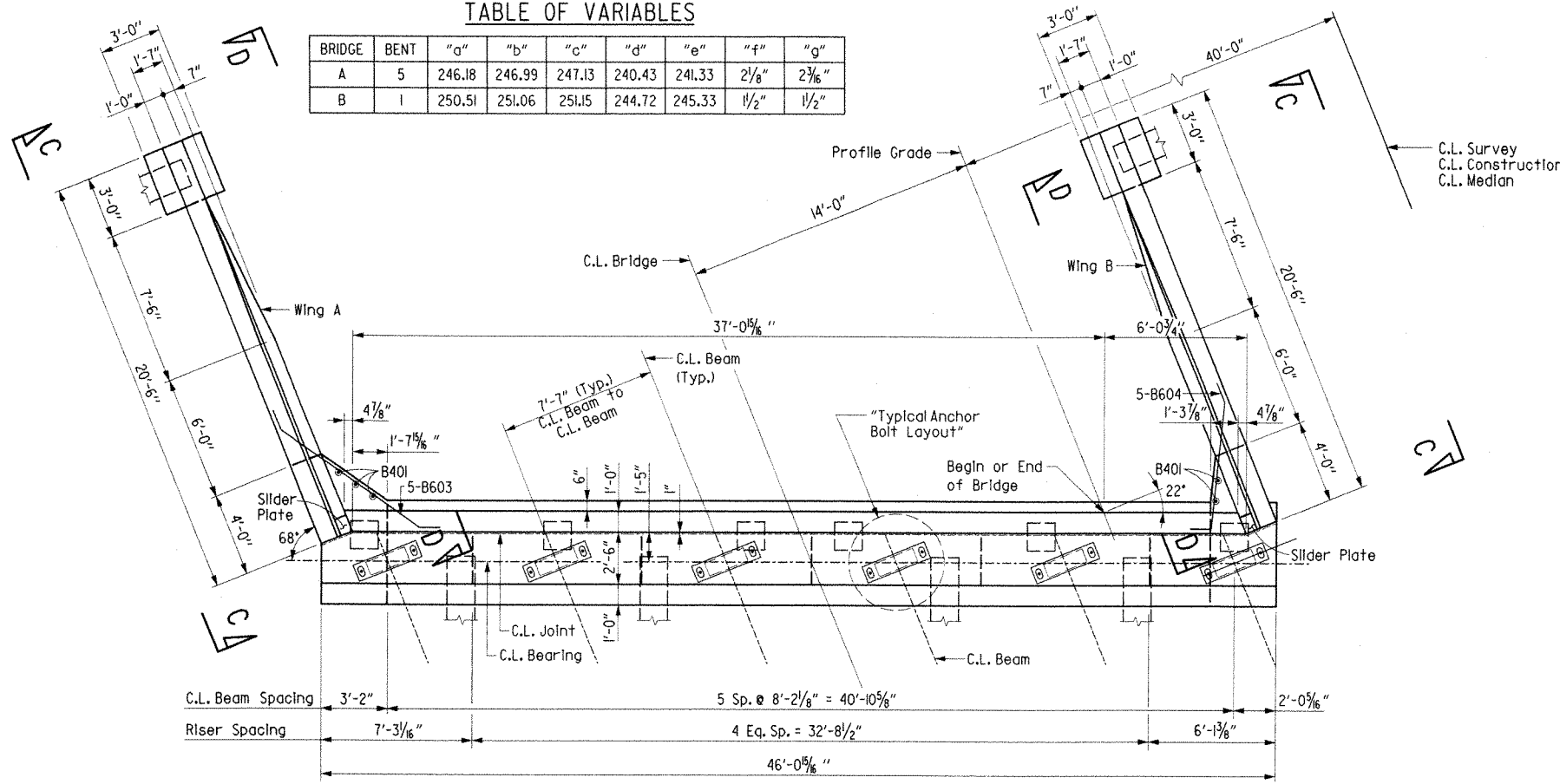


PLANS PREPARED BY
 THE LPA GROUP INCORPORATED
 TRANSPORTATION CONSULTANTS
 1000 North Arkansas Avenue, Suite 400, Little Rock, Arkansas 72201
 501.225.1100
 8/15/2011

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	030355		62	85
				A&B7125 END BENT DETAILS			49649	

TABLE OF VARIABLES

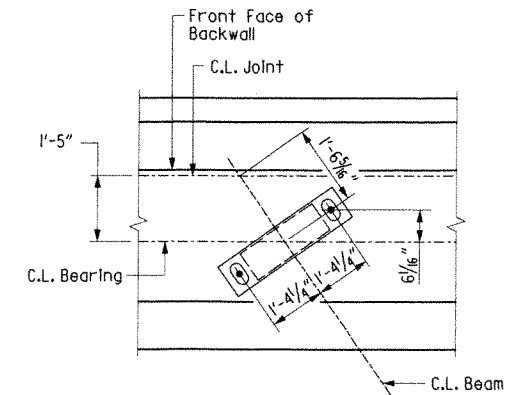
BRIDGE	BENT	"a"	"b"	"c"	"d"	"e"	"f"	"g"
A	5	246.18	246.99	247.13	240.43	241.33	2 7/8"	2 3/8"
B	1	250.51	251.06	251.15	244.72	245.33	1 1/2"	1 1/2"



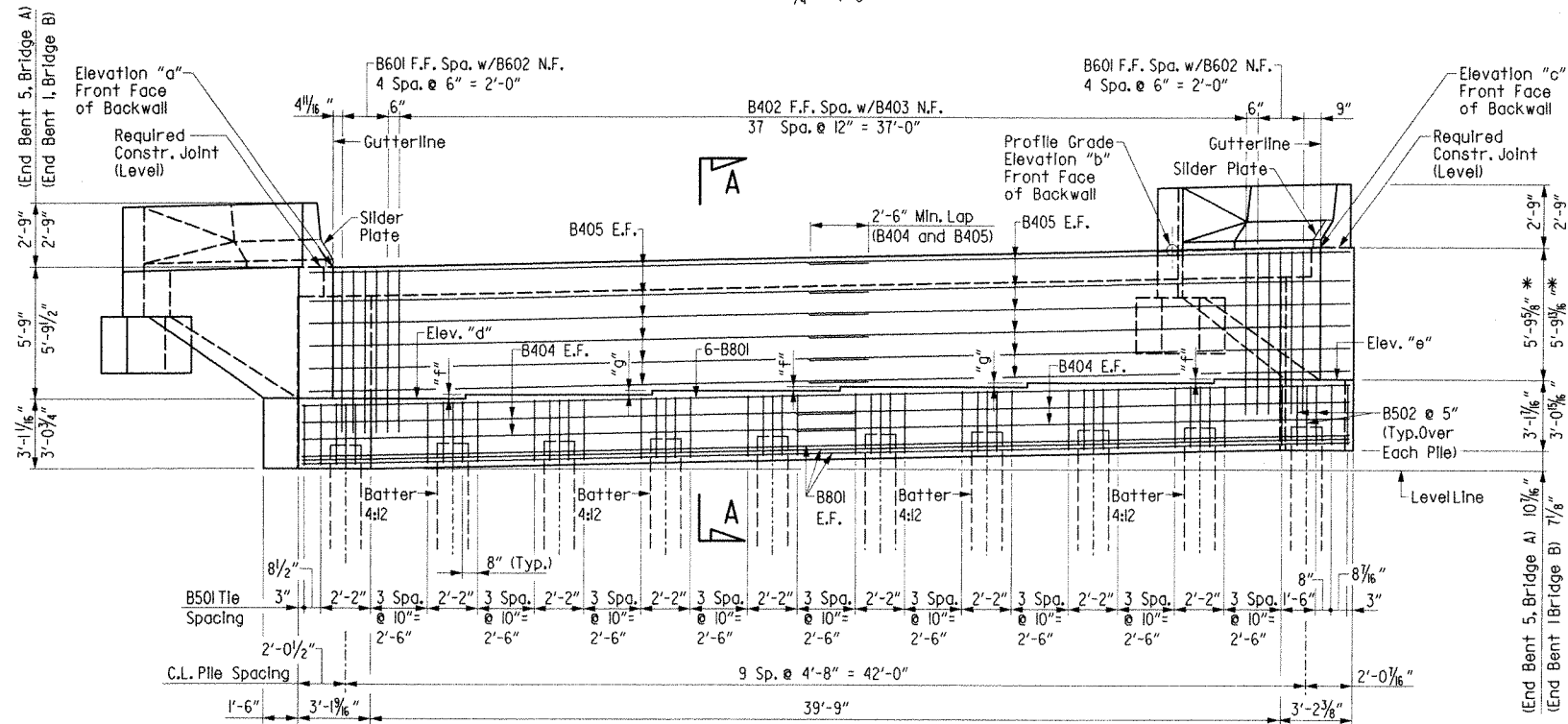
PLAN

Bridge A, End Bent 5 (Looking Ahead)
 Bridge B, End Bent 1 (Looking Back)
 1/4" = 1'-0"

Note: For Details of Wing and Rail, and View C-C and D-D, See Dwg. No. 49650.
 Note: For Bar List, See Dwg. No. 49650.
 Note: For Section A-A, See Dwg. No. 49648.
 Note: Class I Protective Surface Treatment shall be applied to the Roadway Face and Top of Transition Rail, and to the Top of the Backwall.



TYPICAL ANCHOR BOLT LAYOUT
 No Scale



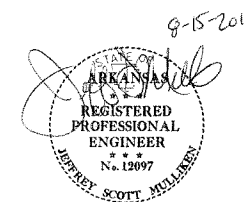
ELEVATION

Bridge A, End Bent 5 (Looking Ahead)
 Bridge B, End Bent 1 (Looking Back)
 1/4" = 1'-0"

SHEET 2 OF 3
 DETAILS OF END BENTS
 EAST FORK KELLY BAYOU

ROUTE 71 SEC. 1
 ARKANSAS STATE HIGHWAY COMMISSION
 LITTLE ROCK, ARK.

DRAWN BY: MAD DATE: 6-07 FILENAME: J:\030355\5_b2.dgn
 CHECKED BY: MWB DATE: 8-07 SCALE: AS SHOWN
 DESIGNED BY: AJP/SHR DATE: 6-07
 BRIDGE NO. A&B7125 DRAWING NO. 49649



PLANS PREPARED BY
 THE LPA GROUP INCORPORATED
 TRANSPORTATION CONSULTANTS
 3329 S.W. 15th Avenue
 Fort Lauderdale, Florida 33329
 754-460-1000
 8/19/2011

GENERAL NOTES FOR SUBSTRUCTURE

All concrete shall be class "S" with a minimum 28 day compressive strength $f'c = 3,500$ psi. Concrete shall be poured in the dry and all exposed corners to be chamfered $\frac{3}{4}$ " unless otherwise noted.

All reinforcing steel shall conform to AASHTO M31 or M53, Grade 60 (yield strength = 60,000 psi).

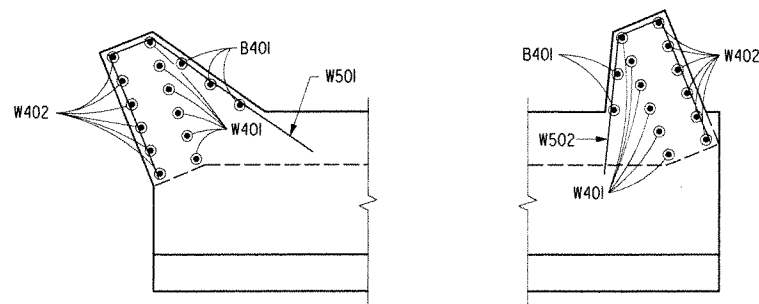
Backwall above required construction joint shall not be poured before beams are in place. See Expansion Device Installation on Dwg. No. 49659 for additional details.

Structural steel in end bents shall be AASHTO M270, Grade 50W and shall be paid for as "STRUCTURAL STEEL IN BEAM SPANS (M270, Gr. 50W)". Gr. 50W steel shall not be painted unless noted otherwise. Cleaning and painting of the parapet slider plates shall be in accordance with Section 638 and will not be paid for directly but will be considered subsidiary to "STRUCTURAL STEEL IN BEAM SPANS (M270, GR. 50W)".

Top reinforcing bars in cap shall be properly placed to avoid interference with anchor bolts or sheet metal sleeves.

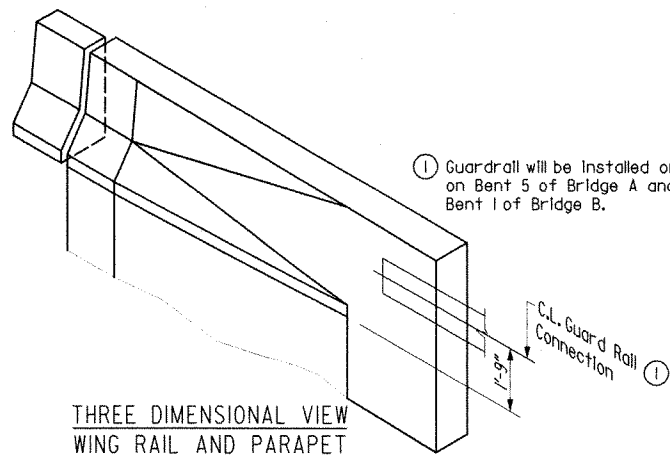
For additional information, see layout, Dwg. No's. 49645 and 49646.

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		030355	63	85
				A&B7125	END BENT DETAILS		49650	



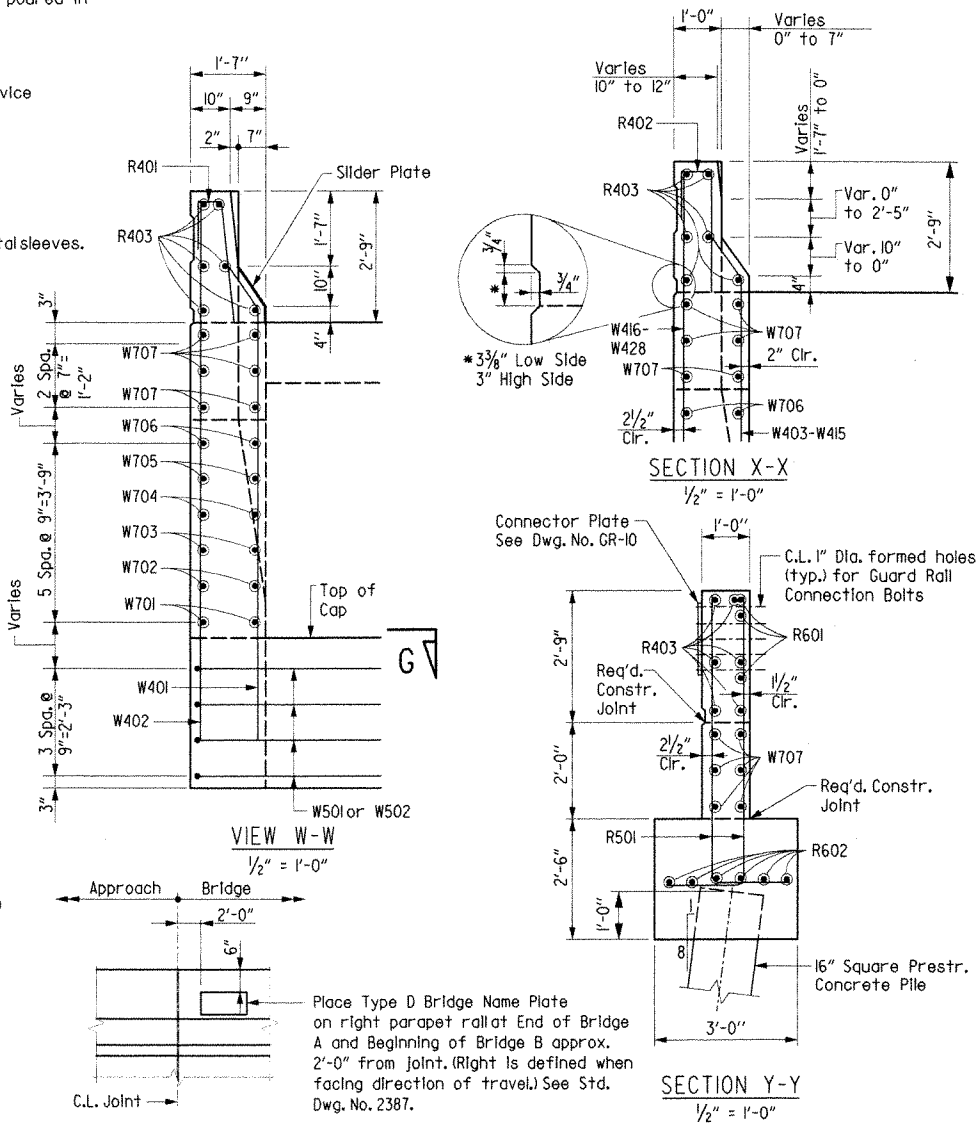
SECTION G-G (WING A)
 $\frac{3}{8}$ " = 1'-0"

SECTION G-G (WING B)
 $\frac{3}{8}$ " = 1'-0"



THREE DIMENSIONAL VIEW
WING RAIL AND PARAPET
No Scale

Guardrail will be installed only on Bent 5 of Bridge A and on Bent 1 of Bridge B.

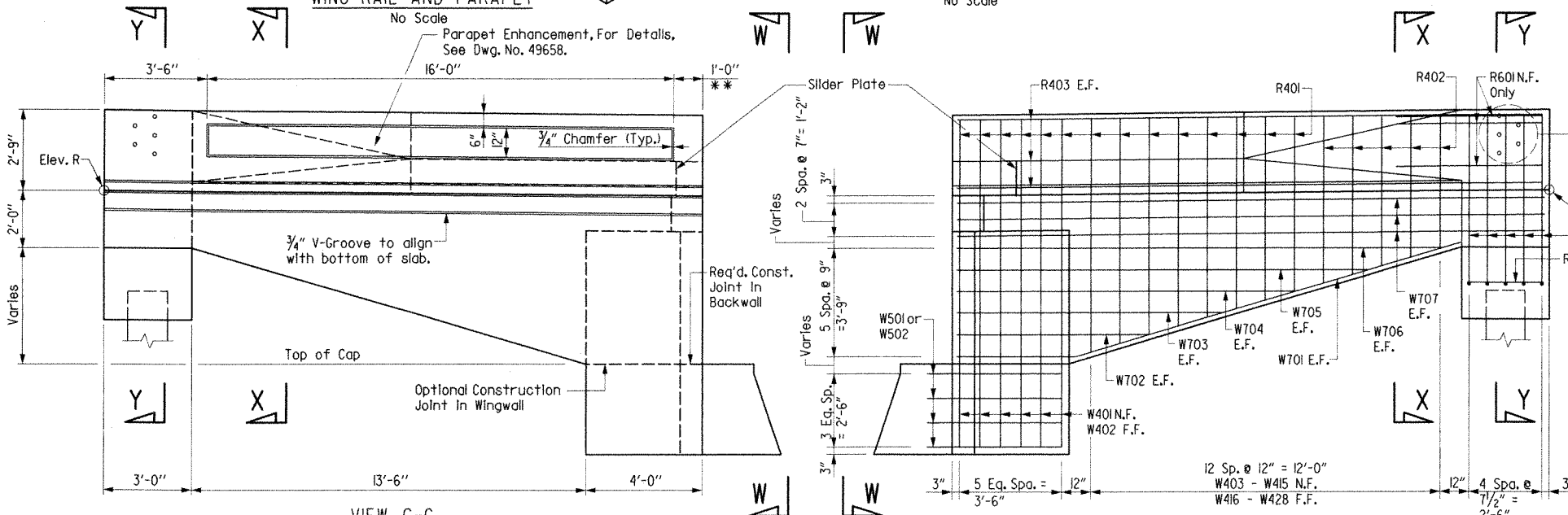


SECTION X-X
 $\frac{1}{2}$ " = 1'-0"

SECTION Y-Y
 $\frac{1}{2}$ " = 1'-0"

VIEW W-W
 $\frac{1}{2}$ " = 1'-0"

NAME PLATE DETAIL
No Scale



VIEW C-C
 $\frac{3}{8}$ " = 1'-0"

VIEW D-D
 $\frac{3}{8}$ " = 1'-0"

Wing "A" shown, Wing "B" is opposite hand

** Parapet enhancement shall be made continuous if slip forms are used on bridge parapet rail.

Wing "A" shown, Wing "B" is opposite hand

BAR LIST-PER BENT

MARK	NO.	REQ'D.	LENGTH	'A'	PIN DIA.	BENDING DIAGRAMS Dimensions are out to out of bars.	
B401	5		7'-2"	--	Str.	[Bending Diagram]	
B402	38		7'-2"	--	Str.	[Bending Diagram]	
B403	38		9'-8"	--	2"	[Bending Diagram]	
B404	8		24'-2"	--	Str.	[Bending Diagram]	
B405	24		24'-5"	--	Str.	[Bending Diagram]	
B501	40		14'-4"	--	2 1/2"	[Bending Diagram]	
B502	30		9'-0"	--	2 1/2"	[Bending Diagram]	
B601	10		7'-2"	--	Str.	[Bending Diagram]	
B602	10		10'-1"	--	4 1/2"	[Bending Diagram]	
B603	5		10'-2"	--	4 1/2"	[Bending Diagram]	
B604	5		8'-1"	--	4 1/2"	[Bending Diagram]	
B801	12		45'-9"	--	Str.	[Bending Diagram]	
R401	28		3'-11"	--	2"	[Bending Diagram]	
R402	10		4'-0"	--	2"	[Bending Diagram]	
R403	12		20'-2"	--	Str.	[Bending Diagram]	
R501	20		7'-8"	--	3 3/4"	[Bending Diagram]	
R601	6		5'-0"	--	Str.	[Bending Diagram]	
R602	12		2'-8"	--	Str.	[Bending Diagram]	
W401	12		10'-3"	--	3"	[Bending Diagram]	
W402	12		11'-2"	--	Str.	[Bending Diagram]	
W403 to W415	2 ea.		3'-5" to 6'-11"	2'-3" to 5'-9"	3"	[Bending Diagram]	
W416 to W428	2 ea.		4'-7" to 8'-1"	--	Str.	[Bending Diagram]	
W501	4		10'-5"	--	3 3/4"	[Bending Diagram]	
W502	4		8'-9"	--	3 3/4"	[Bending Diagram]	
W701	4		17'-9"	--	5/4"	[Bending Diagram]	
W702	4		6'-7"	--	Str.	[Bending Diagram]	
W703	4		9'-1"	--	Str.	[Bending Diagram]	
W704	4		11'-7"	--	Str.	[Bending Diagram]	
W705	4		14'-1"	--	Str.	[Bending Diagram]	
W706	4		16'-8"	--	Str.	[Bending Diagram]	
W707	12		20'-2"	--	Str.	[Bending Diagram]	

TABLE OF VARIABLES (ELEV. "R")

BRIDGE	BENT NO.	WING	ELEV.	BRIDGE	BENT NO.	WING	ELEV.
A	1	A	251.09	B	1	A	250.70
A	1	B	250.14	B	1	B	251.35
A	5	A	245.99	B	5	A	247.20
A	5	B	246.94	B	5	B	246.55

SHEET 3 OF 3
DETAILS OF END BENTS
EAST FORK KELLY BAYOU

ROUTE 71 SEC. 1
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

DRAWN BY: MAD DATE: 6-07 FILENAME: A&B7125.dwg
CHECKED BY: MWB DATE: 6-07 SCALE: AS SHOWN
DESIGNED BY: AJP/SHR DATE: 6-07
BRIDGE NO. A&B7125 DRAWING NO. 49650

PLANS PREPARED BY
 THE LPA GROUP INCORPORATED
 TRANSPORTATION CONSULTANTS
 1101 North Kansas
 3.3.2010 PW

8-15-2011

 REGISTERED PROFESSIONAL ENGINEER
 No. 12097
 JEFFREY SCOTT MULLER

BRIDGE ENGINEER

DATE REVISED	DATE FILMED	DATE REVISION	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		030355	64	85
				AT125		BENTS 2 THRU 4		49651

GENERAL NOTES:

All Concrete shall be Class "S" with a minimum 28-day compressive strength $f'c = 3,500$ psi. Concrete shall be poured in the dry and all exposed corners to be chamfered $\frac{3}{4}"$ unless otherwise noted.

All reinforcing steel shall conform to AASHTO M31 or M53, Grade 60 (yield strength = 60,000 psi).

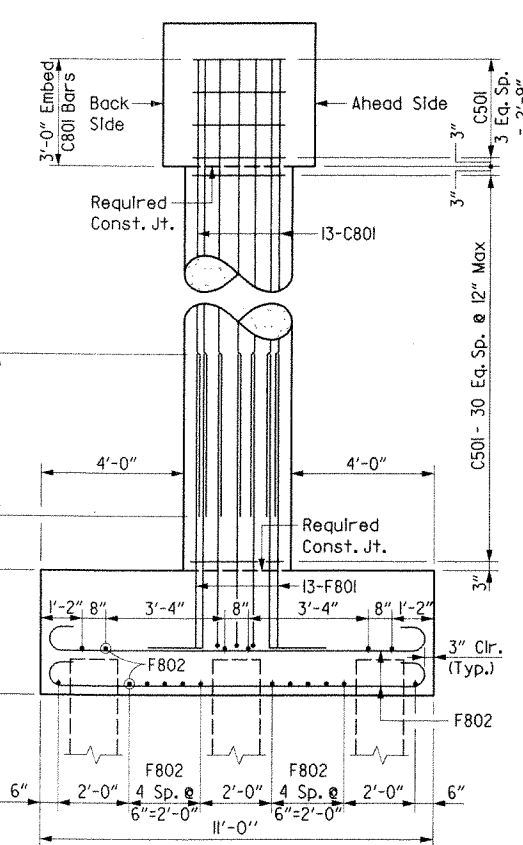
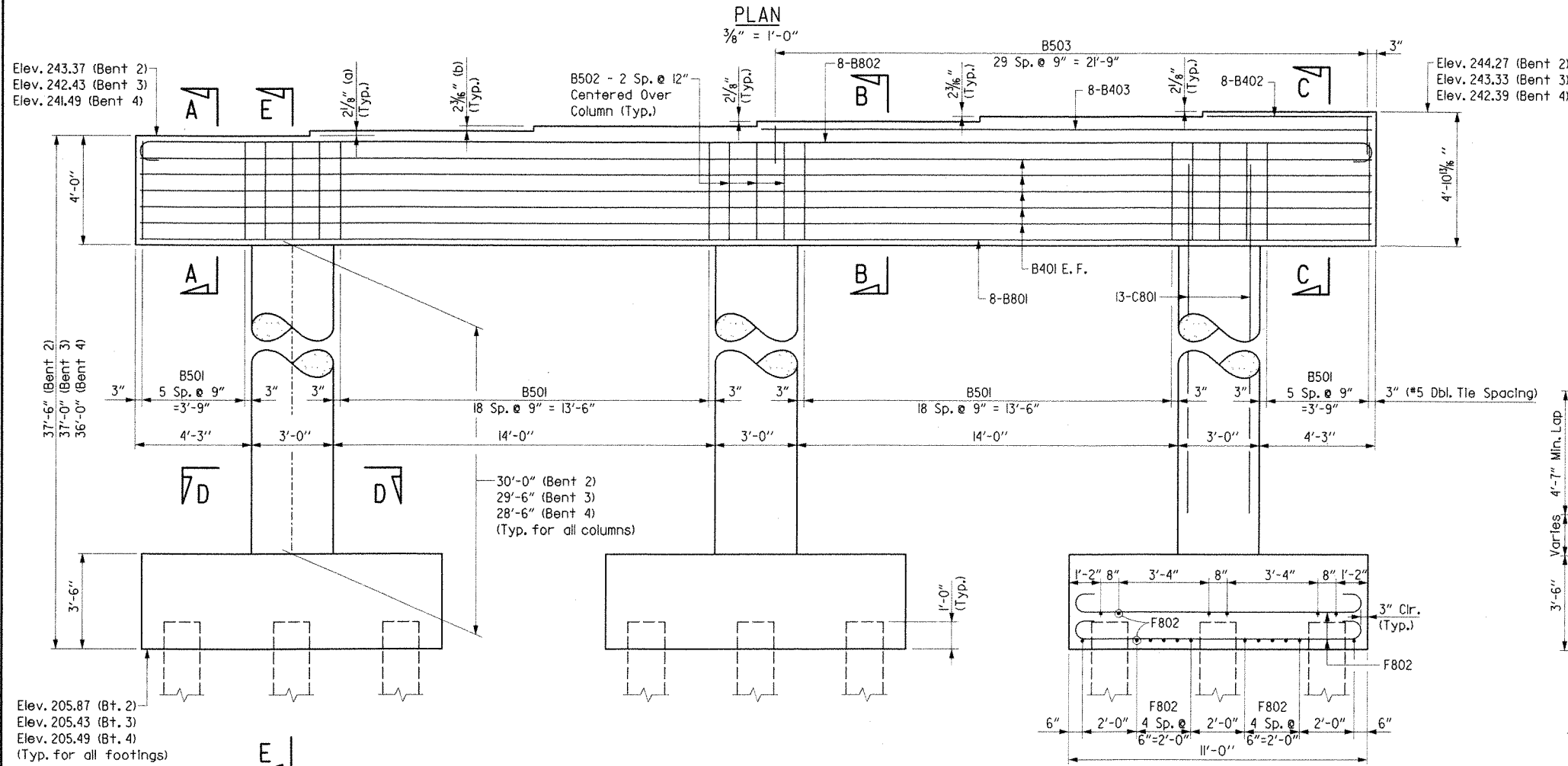
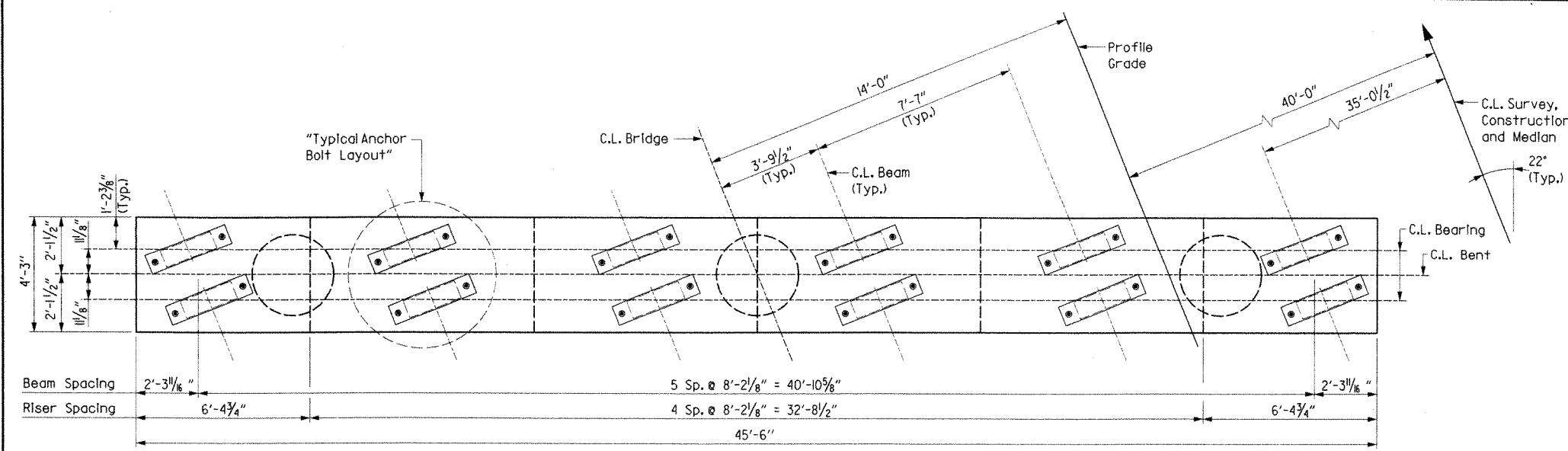
Reinforcing bars in top of cap shall be properly placed to avoid interference with anchor bolts or sheet metal sleeves.

For additional information, see layout, Dwg. No's. 49645 and 49646.

For Details of Elastomeric Bearings. See Dwg. No. 49660.

For Sections A-A Thru D-D, See Dwg. No. 49653.

For Anchor Bolt Layout. See Dwg. No. 49653.



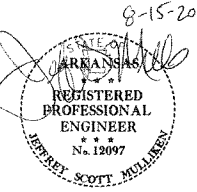
SECTION E-E
 $\frac{3}{8}" = 1'-0"$

ELEVATION
 $\frac{3}{8}" = 1'-0"$
(Looking Ahead)

**BRIDGE A
DETAILS OF INTERMEDIATE BENTS NO. 2-4
EAST FORK KELLY BAYOU**

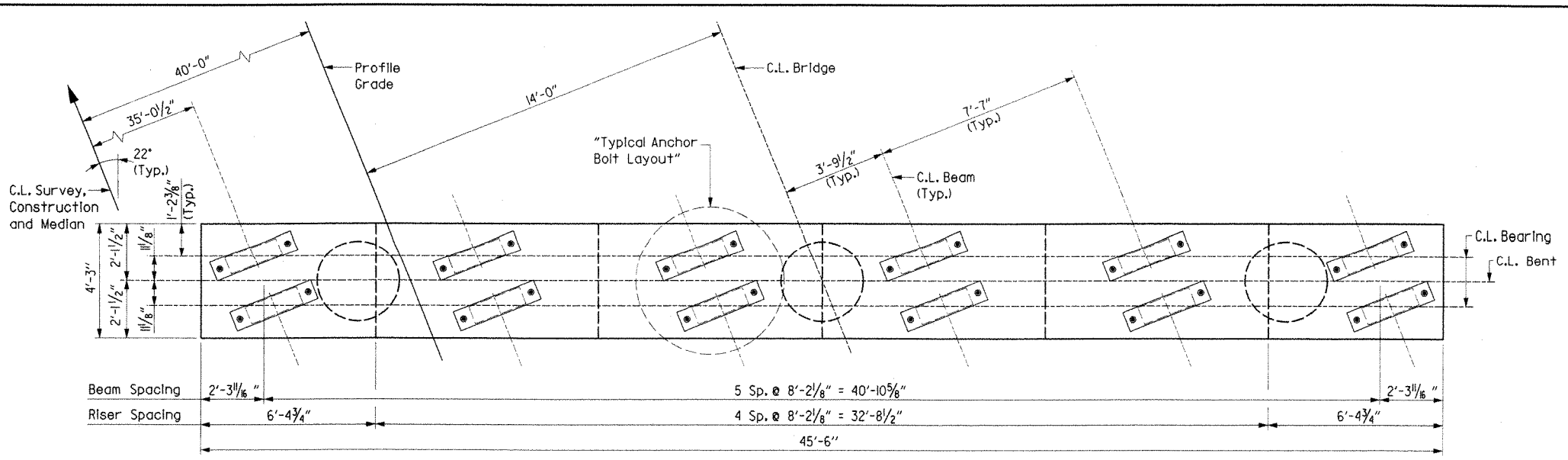
ROUTE 71 SEC. 1
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

DRAWN BY: MAD DATE: 6-07 FILENAME: J:\030355565_MAD.dgn
CHECKED BY: MWB DATE: 9-07 SCALE: AS SHOWN
DESIGNED BY: AJP/SHR DATE: 6-07
BRIDGE NO. AT125 DRAWING NO. 49651



PLANS PREPARED BY
THE LPA GROUP INCORPORATED
TRANSPORTATION CONSULTANTS
3322 S.W. Park
P.O. Box 1000
Little Rock, Arkansas 72205
8/15/2011

DATE REVISION	DATE FILMED	DATE REVISION	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		030355	65	85
				8725	BENTS 2 THRU 4		49652	



GENERAL NOTES:

All Concrete shall be Class "S" with a minimum 28-day compressive strength $f'_c = 3,500$ psi. Concrete shall be poured in the dry and all exposed corners to be chamfered $\frac{3}{4}''$ unless otherwise noted.

All reinforcing steel shall conform to AASHTO M31 or M53, Grade 60 (yield strength = 60,000 psi).

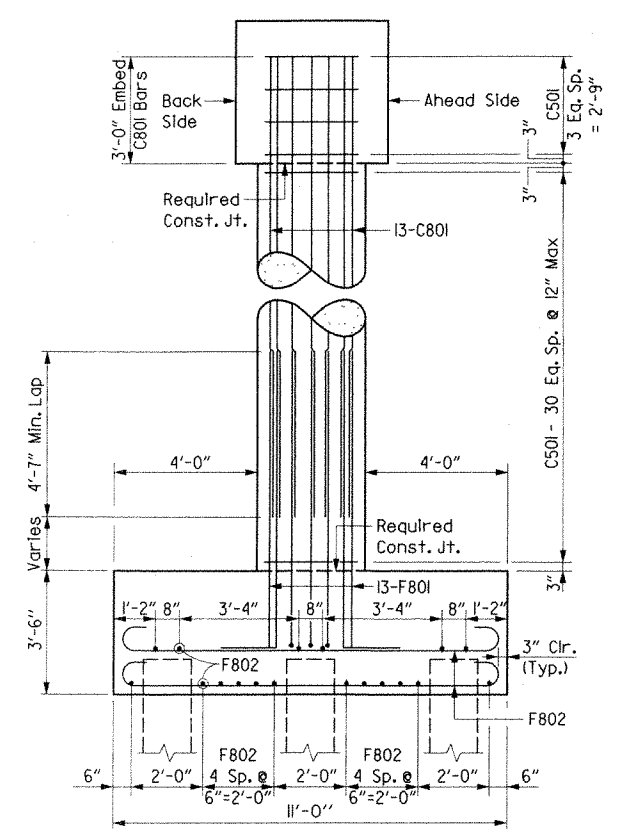
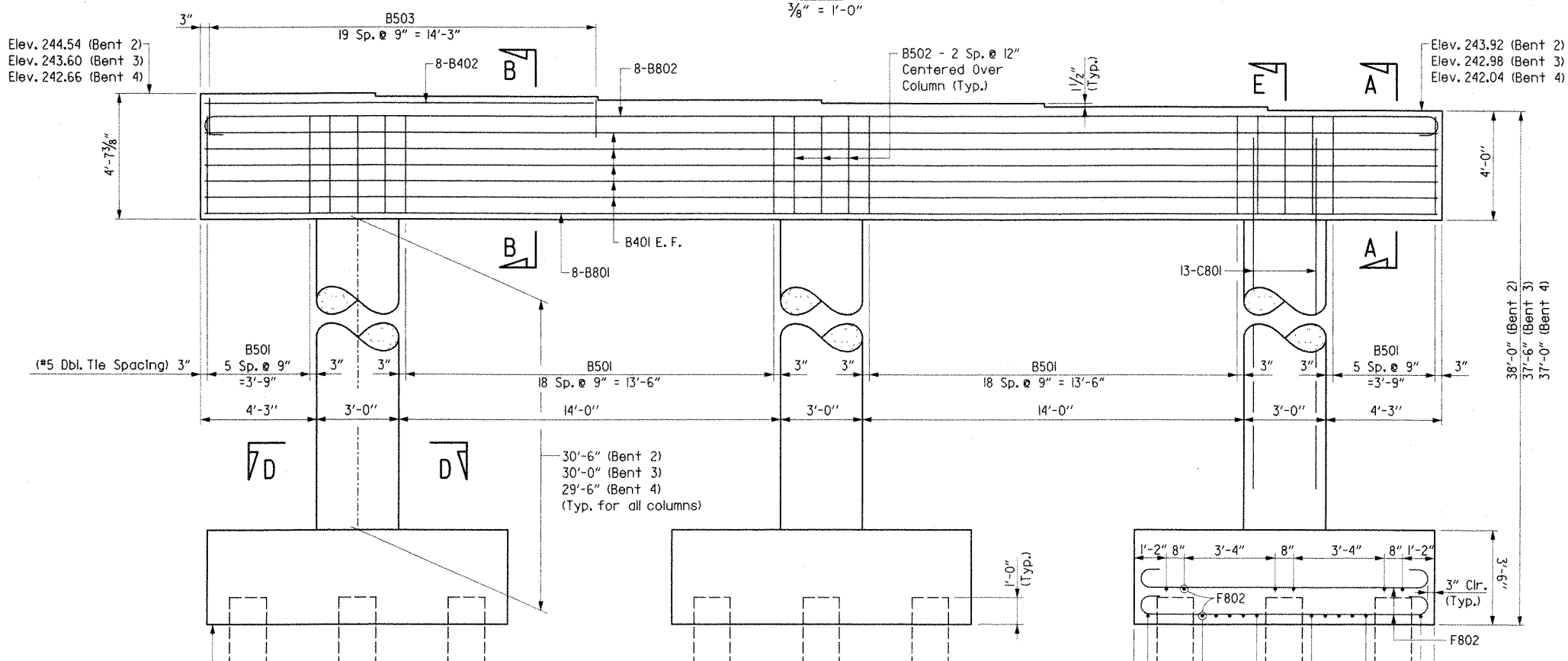
Reinforcing bars in top of cap shall be properly placed to avoid interference with anchor bolts or sheet metal sleeves.

For additional information, see layout.

For Details of Elastomeric Bearings, See Dwg. No. 49660.

For Sections A-A Thru D-D, See Dwg. No. 49653.

For Anchor Bolt Layout, See Dwg. No. 49653.



BRIDGE B
 DETAILS OF INTERMEDIATE BENTS NO. 2-4
 EAST FORK KELLY BAYOU

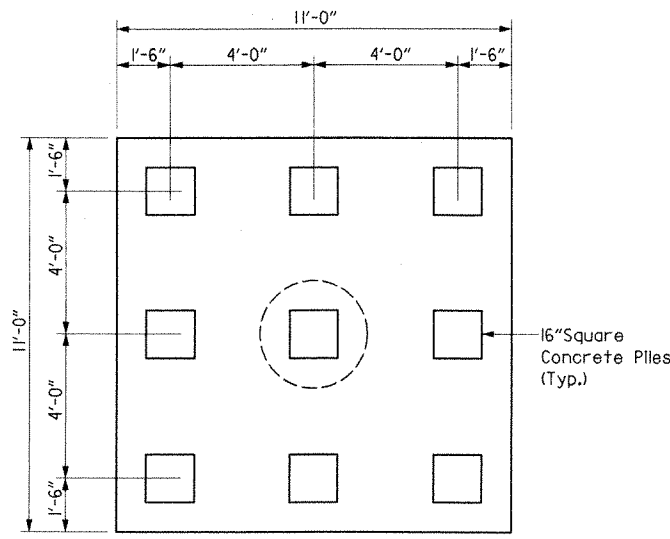
ROUTE 71 SEC. 1
 ARKANSAS STATE HIGHWAY COMMISSION
 LITTLE ROCK, ARK.

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 DESIGNED BY: AJP/SHR DATE: 6-07
 BRIDGE NO. B7125 DRAWING NO. 49652

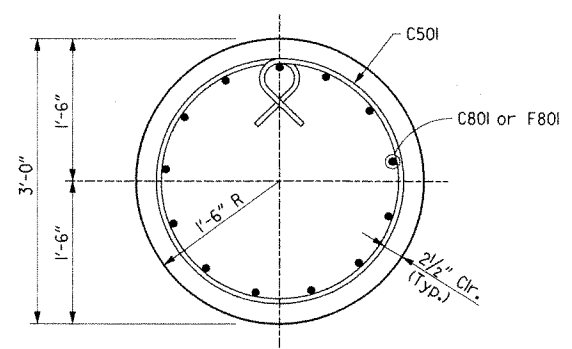
REGISTERED PROFESSIONAL ENGINEER
 JEREMY SCOTT MILLER
 No. 12097

PLANS PREPARED BY THE LPA GROUP INCORPORATED
 TRANSPORTATION CONSULTANTS
 15125 W. Highway 54, Little Rock, AR 72205
 501-783-2500 FAX 501-783-2501

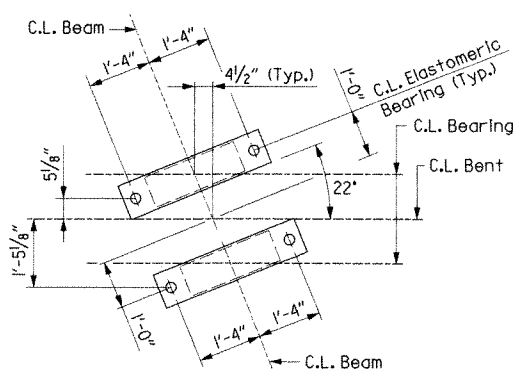
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				6	ARK.			
				JOB NO.		030355	66	85
				A&B7125	BENTS 2 THRU 4			49653



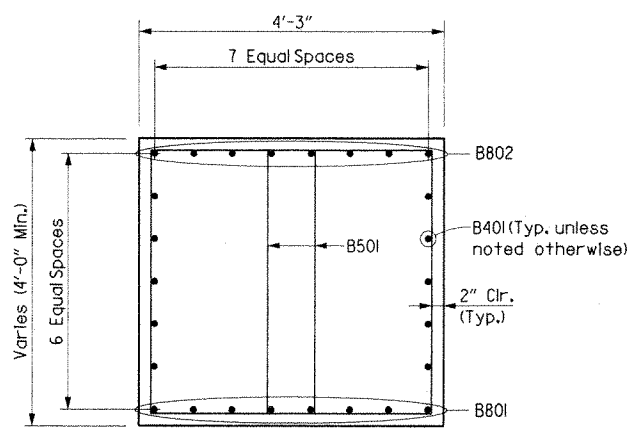
FOOTING PLAN
3/8" = 1'-0"



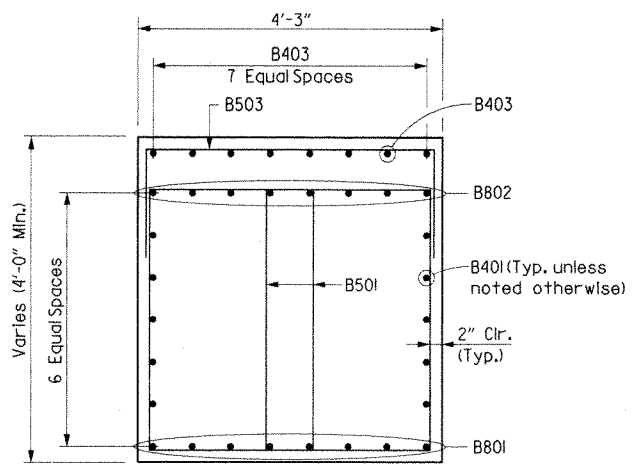
SECTION D-D
1" = 1'-0"



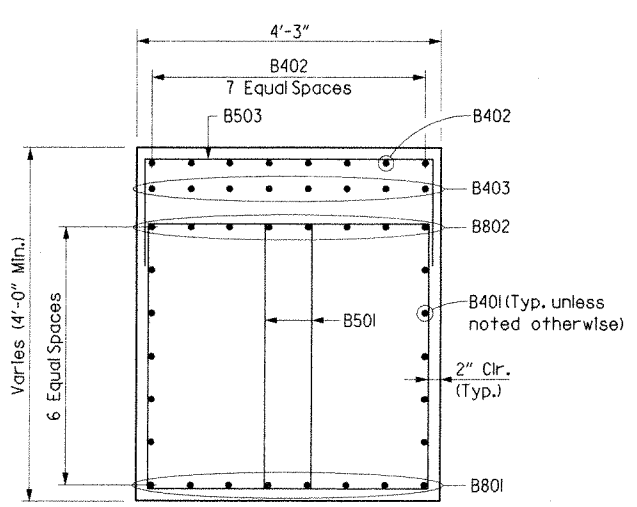
TYPICAL ANCHOR BOLT LAYOUT
1/2" = 1'-0"



SECTION A-A
3/4" = 1'-0"
(Bridge A Shown, Bridge B Similar)



SECTION B-B
3/4" = 1'-0"
(Bridge A Shown, Bridge B Similar)



SECTION C-C
3/4" = 1'-0"

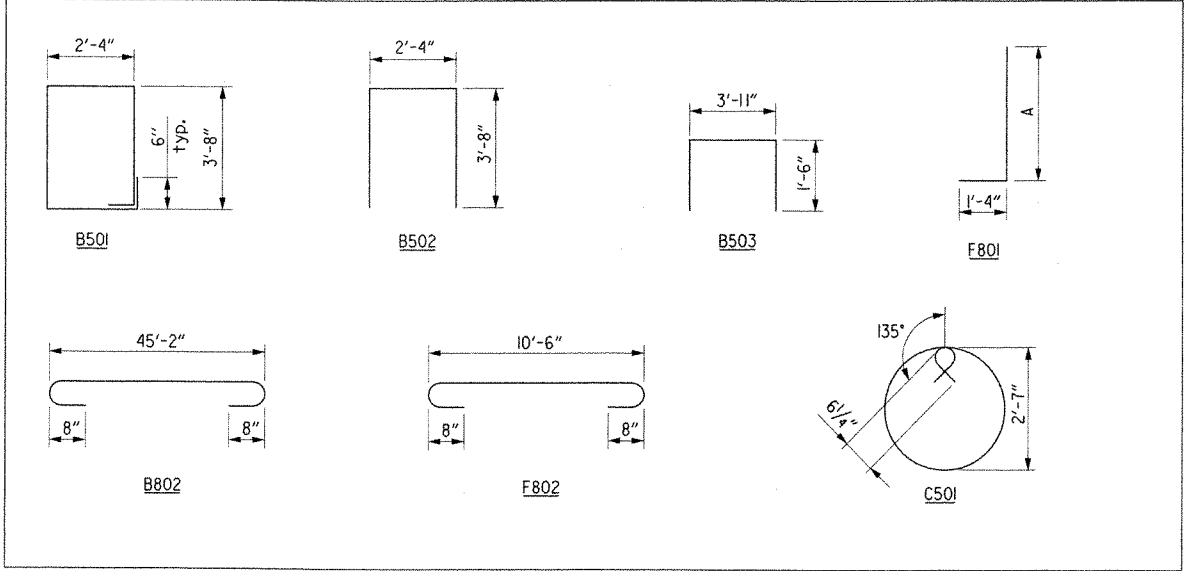
BAR LIST-PER BENT-BRIDGE A

MARK	NO. REQ'D.	LENGTH	'A'	P.D.
B401	10	45'-2"	---	Str.
B402	8	6'-1"	---	Str.
B403	8	22'-5"	---	Str.
B501	100	12'-6"	---	2 1/2"
B502	18	9'-6"	---	2 1/2"
B503	30	6'-9"	---	2 1/2"
B801	8	45'-2"	---	Str.
B802	8	47'-0"	---	6"
C501	105	9'-6"	---	3 3/4"
C801	39	31'-6"	---	Str.
F801	39	9'-4"	8'-2"	6"
F802	108	12'-4"	---	6"

BAR LIST-PER BENT-BRIDGE B

MARK	NO. REQ'D.	LENGTH	'A'	P.D.
B401	10	45'-2"	---	Str.
B402	8	14'-3"	---	Str.
B501	100	12'-6"	---	2 1/2"
B502	18	9'-6"	---	2 1/2"
B503	20	6'-9"	---	2 1/2"
B801	8	45'-2"	---	Str.
B802	8	47'-0"	---	6"
C501	105	9'-6"	---	3 3/4"
C801	39	32'-6"	---	Str.
F801	39	8'-10"	7'-8"	6"
F802	108	12'-4"	---	6"

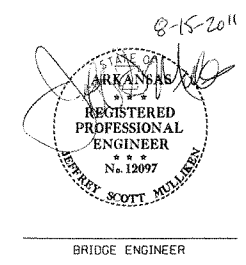
BENDING DIAGRAMS
(Dimensions are out to out of bars)



DETAILS OF INTERMEDIATE BENTS EAST FORK KELLY BAYOU

ROUTE 71 SEC. 1
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

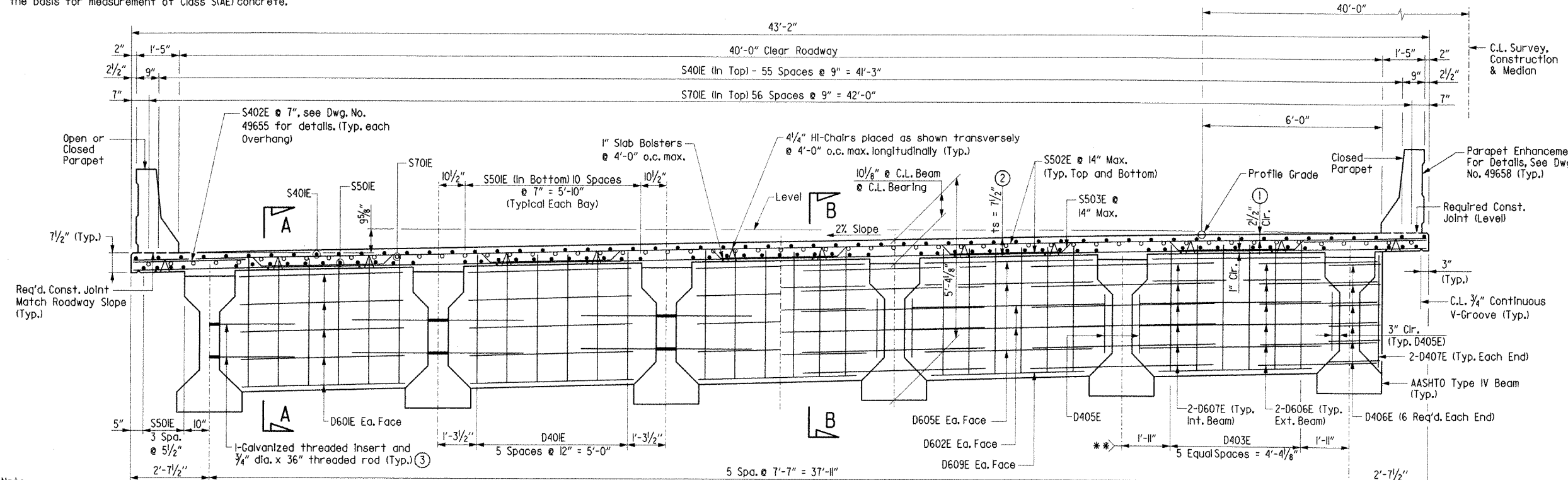
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CHECKED BY: MWB DATE: 9-07 SCALE:
DESIGNED BY: AJP/SHR DATE: 5-07
BRIDGE NO. A&B7125 DRAWING NO. 49653



PLANS PREPARED BY
 THE LPA GROUP INCORPORATED
 TRANSPORTATION CONSULTANTS
 3332-49 PM
 01/15/2011

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	030355	67	85	
				A&B725	SPAN DETAILS		49654	

Note: Superstructure details shown are for use when removable deck forms are used and are the basis for measurement of Class (S/AE) concrete.

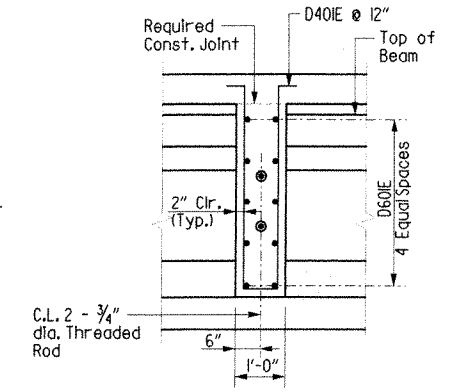


Note: All transverse dimensions are measured perpendicular to C.L. Median

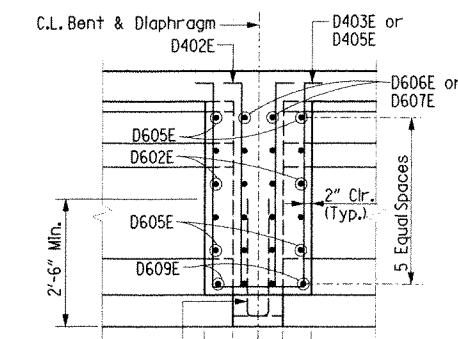
HALF-SECTION OF MIDSPAN DIAPHRAGMS

HALF-SECTIONS: DIAPHRAGMS AND BEAM ENDS

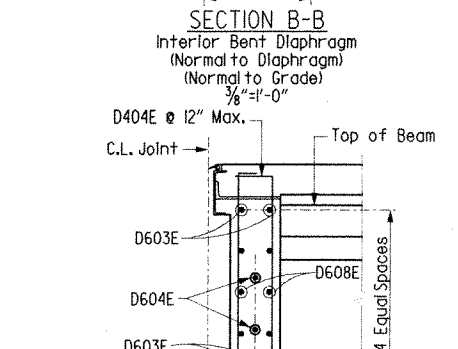
HALF-SECTION BETWEEN BEAMS AT INTERIOR BENTS



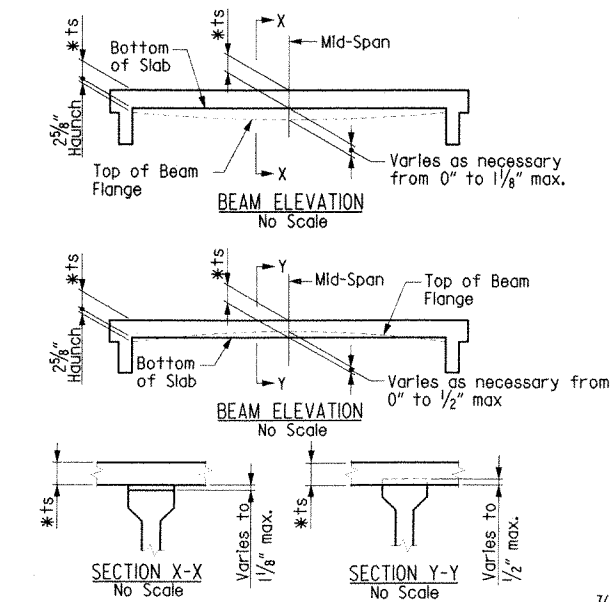
SECTION A-A
Midspan Diaphragm
(Normal to Grade)
1/2" = 1'-0"



SECTION B-B
Interior Bent Diaphragm
(Normal to Diaphragm)
3/8" = 1'-0"

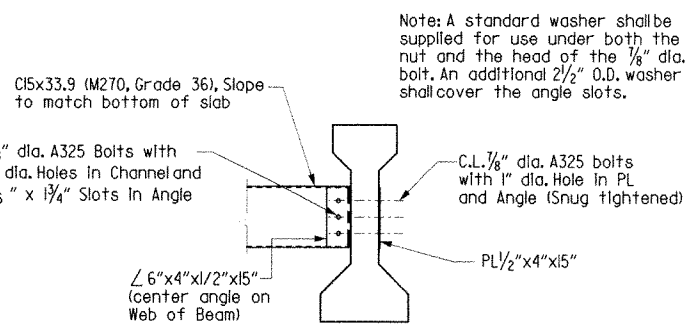


SECTION C-C
End of Unit Diaphragm
(Normal to Grade)
1/2" = 1'-0"



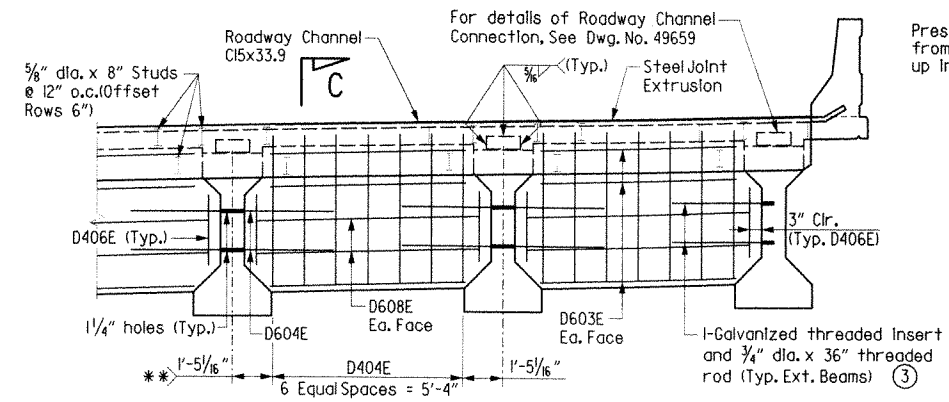
SLAB REINFORCING
 Transverse:
 S402E @ 7" centers (Top on each side of Bridge)
 S502E @ 14" centers (Top and Bottom)
 S503E @ 14" centers (Bent up over Beams)
 Longitudinal:
 S401E @ 9" centers (Top)
 S501E @ 7" centers (Bottom)
 S701E @ 9" centers (Top)

EXPANSION DEVICE
 Neoprene Strip Seal with Steel Extrusion
 Rdwy. Channel - C15x33.9
 Conn. angle from MCI8x42.7 (Cope one Flange)
 Detail Device 1/8" high and provide 1/4" shims using 1-1/8" plate and 2-1/16" plates



Note: A standard washer shall be supplied for use under both the nut and the head of the 1/8" dia. bolt. An additional 2 1/2" O.D. washer shall cover the angle slots.

Galvanized Steel Diaphragms may be used in place of Concrete at Midspan Diaphragms only. All components of the Alternate Steel Diaphragms (AASHTO M270, Grade 36) shall be galvanized. Galvanizing shall be in accordance with AASHTO M11. Payment will be based on Concrete Diaphragms.



HALF-SECTION AT JOINT
 3/8" = 1'-0"
 (Bridge A Looking Ahead)
 (Bridge B Looking Back)

NOTES:
 One Epoxy Coated #5 bar in the top and one Epoxy Coated #5 bar in the bottom may be substituted for each bar S503E. Payment will be based on the weight of bar S503E.
 Class I Protective Surface Treatment shall be applied to the Roadway Surface and the Face and Top of Concrete Parapet Rail. Class 3 Textured Coating Finish shall be applied to all areas specified in Special Provision Job 030355 "Textured Coating Finish".
 All bars designated with an E suffix are to be Epoxy coated.
 All transverse dimensions are measured perpendicular to C.L. Bridge, unless noted otherwise.

- TOLERANCE: Minus 1/4" Plus: Equal to amount of slab thickening used to meet slab thickness tolerance. See "ADJUSTMENT FOR SLAB THICKNESS TOLERANCE WHEN REMOVABLE DECK FORMING IS USED".
- See "ADJUSTMENT FOR SLAB THICKNESS TOLERANCE WHEN REMOVABLE DECK FORMING IS USED".
- Galvanized Threading Inserts: Dayton-Richmond F-42 Loop Ferrule insert or approved equal, 3/4" dia. Threaded Rods to be AASHTO M270, Grade 36 or AASHTO M31, Grade 60 or AASHTO M53, Grade 60. These are to be Non-Pay Items-subsidary to the Item "Prestressed Concrete Beams (Type IV)". Galvanizing shall be in accordance with AASHTO M232 Class C or AASHTO M298 Class 50.

Note: ts = slab thickness as shown on superstructure details. See "Section of Intermediate Diaphragms".

*Tolerance when removable deck forming is used is +1/2", -1/4". Haunch forming is required and shall be adjusted to maintain slab thickness tolerance. See Dwg. No. 14991 for tolerances when permanent steel deck forms are used.

'Girder Elevation' sketches show the range of acceptability of the top of the beam relative to bottom of slab after the placement of the slab. When the top of the beam projects more than 1/2" into the slab, a raise in grade will be necessary. Beams shall be set in a sufficient number of spans so when adjustment is necessary the Profile Grade can be adjusted over suitable increments so the revised grade line will produce a smooth riding surface. Variation of haunch height will be at the Contractor's expense.

ADJUSTMENT FOR SLAB THICKNESS TOLERANCE WHEN REMOVABLE DECK FORMING IS USED

REGISTERED PROFESSIONAL ENGINEER
 ARKANSAS
 No. 12097
 JEFFREY SCOTT MILLER
 BRIDGE ENGINEER

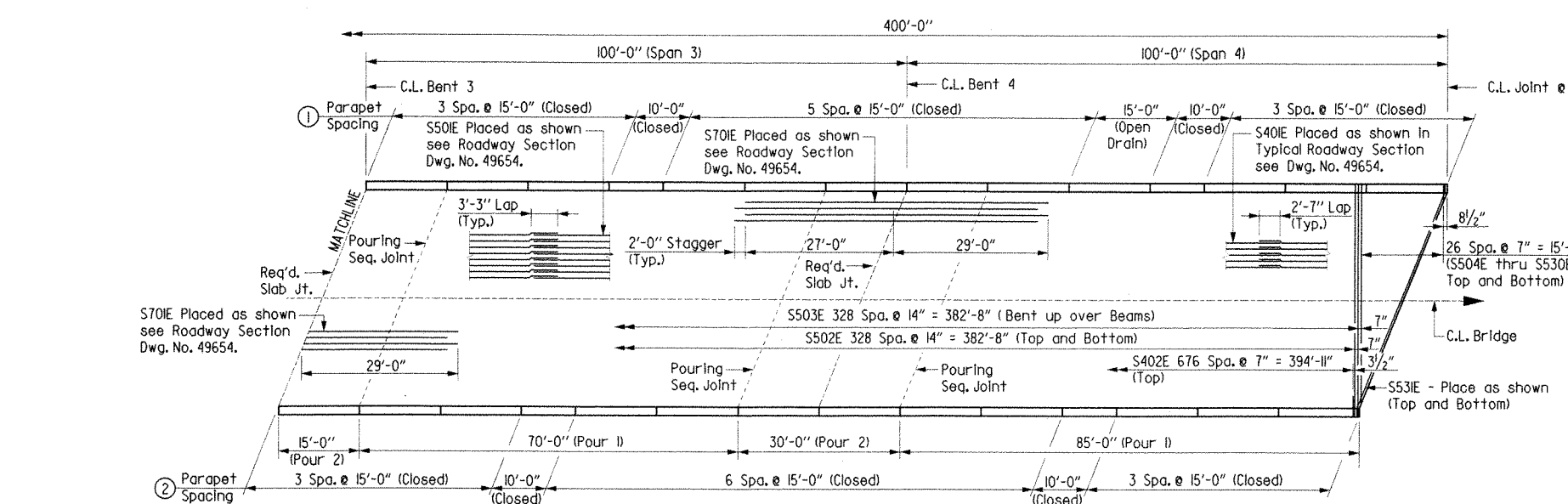
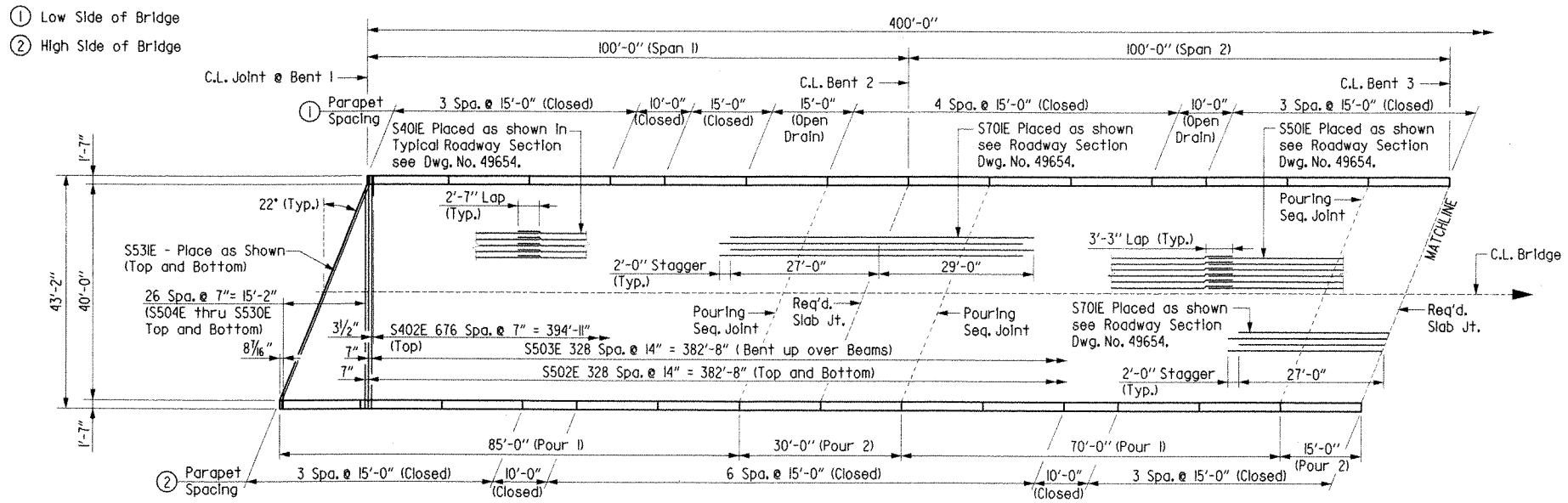
SHEET 1 OF 5
 DETAILS OF 400' CONTINUOUS
 PRESTRESSED CONCRETE BEAM UNIT
 EAST FORK KELLY BAYOU

ROUTE 71 SEC. 1
 ARKANSAS STATE HIGHWAY COMMISSION
 LITTLE ROCK, ARK.

DRAWN BY: RPT DATE: 4-07 FILENAME: J030355r5_S1.dgn
 CHECKED BY: MAD DATE: 6-07 SCALE: AS SHOWN
 DESIGNED BY: AJP/SHR DATE: 5-07
 BRIDGE NO. A&B725 DRAWING NO. 49654

PLANS PREPARED BY
 THE LPA GROUP INCORPORATED
 TRANSPORTATION CONSULTANTS
 10130 Westchester Blvd., Suite 400, Dallas, TX 75241
 313-2249 74

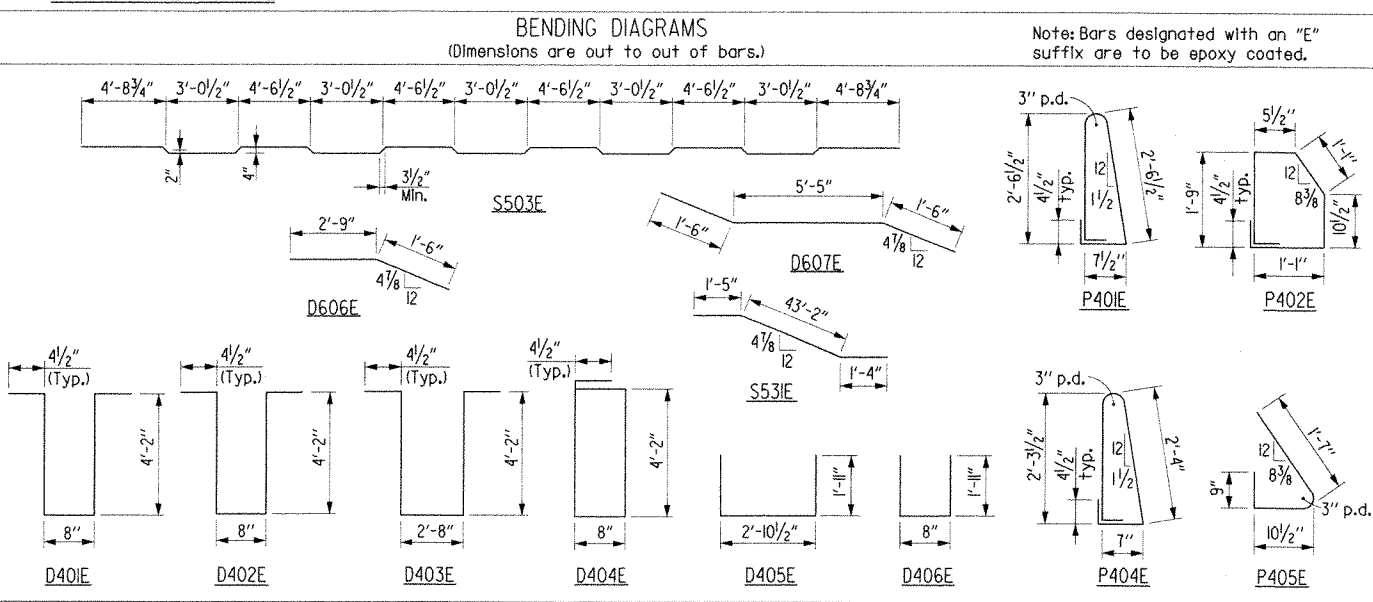
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				6	ARK.			
				JOB NO.		030355	68	85
				A&B725	SPAN DETAILS			49655



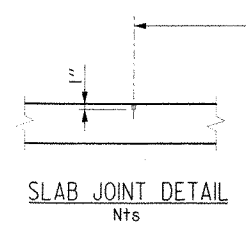
POURING SEQUENCE AND REINFORCING PLAN
1"=15'-0"

BAR LIST-PER BRIDGE

MARK	NO. REQ'D.	LENGTH	PIN DIA.	MARK	NO. REQ'D.	LENGTH	PIN DIA.
D401E	120	9'-7"	2"	S501E	567	47'-4"	Str.
D402E	84	9'-5"	2"	S502E	658	42'-10"	Str.
D403E	90	11'-5"	2"	S503E	329	43'-11"	3"
D404E	70	9'-9"	2"	S504E to S530E	4 Each	2'-9" to 40'-3"	Str.
D405E	30	6'-7"	2"	S531E	4	45'-11"	3 3/4"
D406E	56	4'-4"	2"	S701E	171	56'-0"	Str.
D407E	12	4'-2"	Str.				
D601E	200	5'-6"	Str.	P401E	810	6'-4"	2"
D602E	60	7'-1"	Str.	P402E	810	5'-6"	2"
D603E	60	6'-0"	Str.	P403E	238	14'-8"	Str.
D604E	16	6'-0"	Str.	P404E	15	5'-10"	2"
D605E	90	6'-0"	Str.	P405E	15	3'-2"	2"
D606E	72	4'-3"	4 1/2"	P406E	39	9'-8"	Str.
D607E	144	8'-5"	4 1/2"	P601E	10	14'-8"	Str.
D608E	40	7'-1"	Str.	P602E	5	9'-8"	Str.
D609E	30	5'-6"	Str.				
S401E	522	46'-8"	Str.				
S402E	1354	3'-8"	Str.				



NOTES:
Required slab joints and pouring sequence joints shall align with the parapet open joint at the gutterline.
Pours must be made in order as numbered. Pour (1) may be placed simultaneously or separately. Both pours (1) must be placed before Pour (2) can be placed. 48 hours shall elapse between the end of a pour and the start of the next pour. 72 hours shall elapse between the end of a pour and the start of the adjacent pour. Any ralling pours made before the entire slab unit has been placed must be approved by the Engineer. Concrete in bridge superstructure shall be consolidated for the entire pour before any concrete has taken its initial set. This may require the use of a retarding agent.
The Contractor must obtain approval from the Engineer for any deviations from the pouring sequence shown.



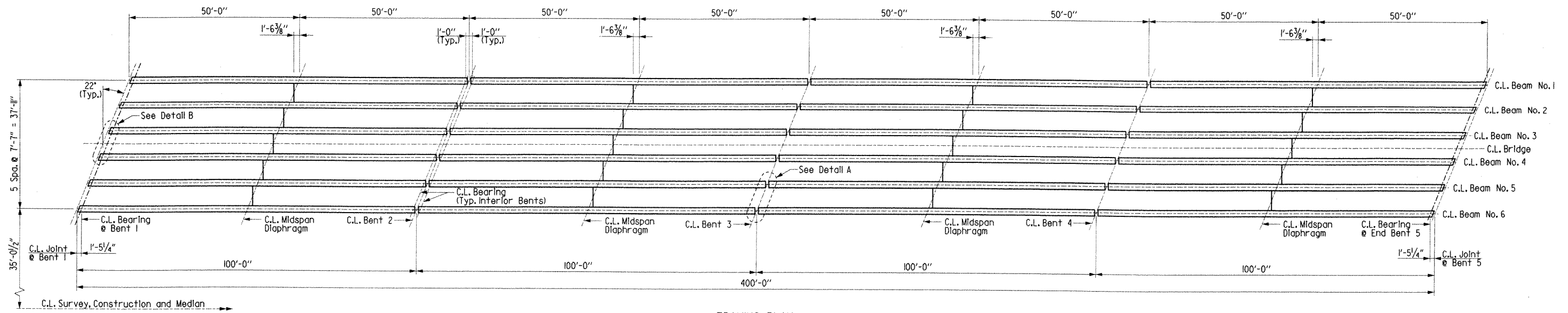
SHEET 2 OF 5
DETAILS OF 400' CONTINUOUS
PRESTRESSED CONCRETE BEAM UNIT
EAST FORK KELLY BAYOU

REGISTERED PROFESSIONAL ENGINEER
JEREMY SCOTT MULLER
No. 12097

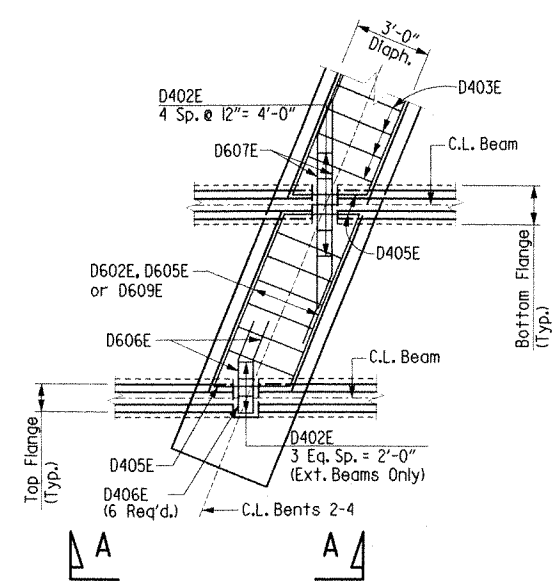
ROUTE 71 SEC. 1
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.
DRAWN BY: RPT DATE: 5-07 FILENAME: A&B725_S2.dgn
CHECKED BY: MAD DATE: 6-07 SCALE: AS SHOWN
DESIGNED BY: AJP/SHR DATE: 5-07
BRIDGE NO. A&B725 DRAWING NO. 49655

PLANS PREPARED BY
THE LPA GROUP INCORPORATED
TRANSPORTATION CONSULTANTS
1600 West Arkansas Ave., Suite 400, Little Rock, AR 72201
312-246-1400

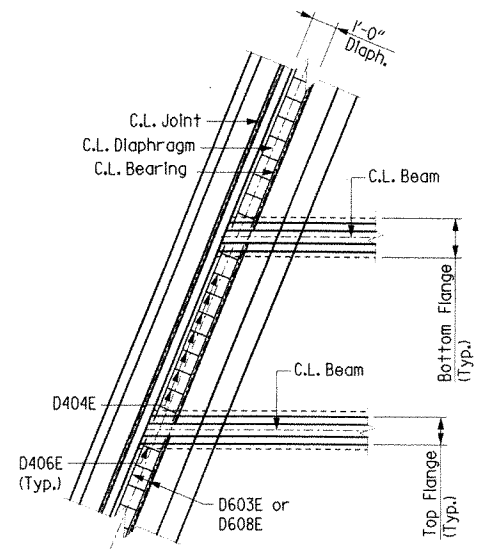
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				6	ARK.			
				JOB NO.		030355	69	85
				(2) A&B7125	SPAN DETAILS			49656



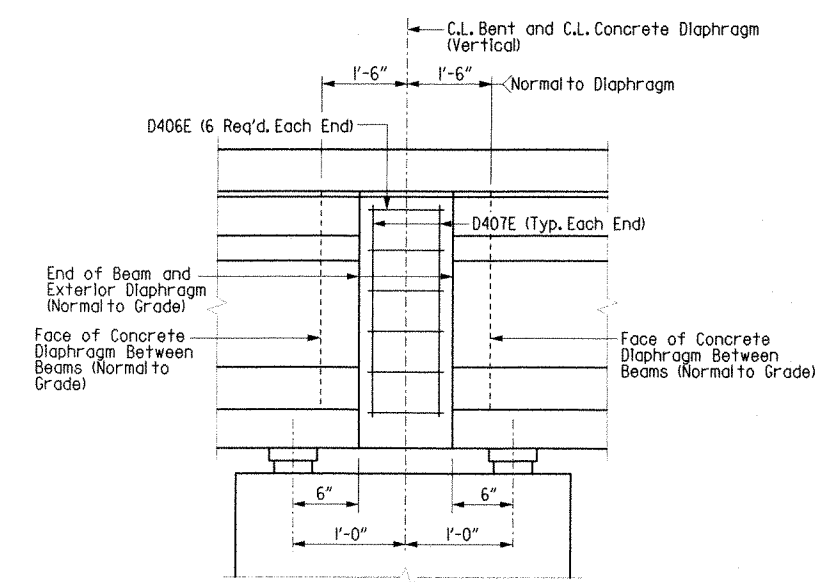
FRAMING PLAN
1"=15'-0"



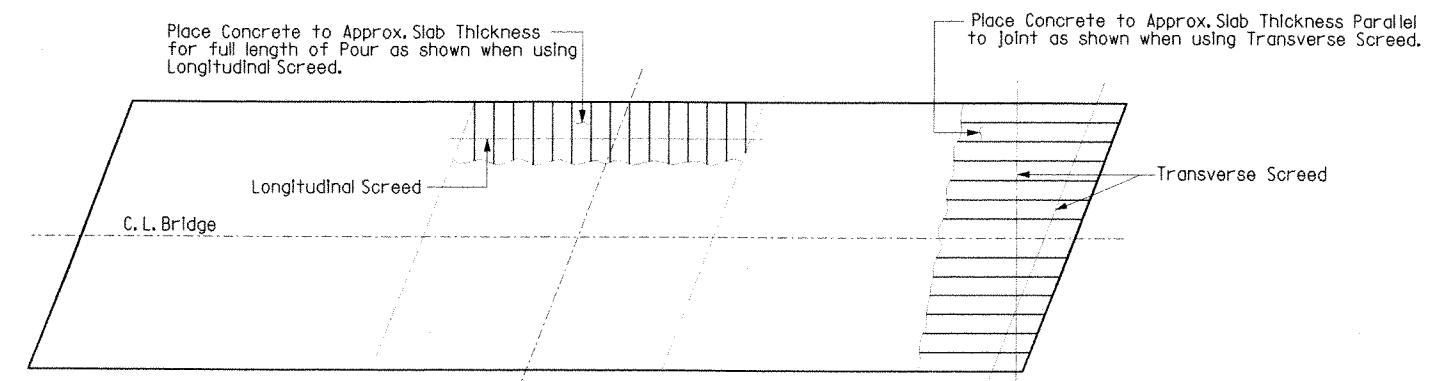
Detail A
(Typical at Interior Bents)
Scale: 1/4"=1'-0"



Detail B
(Typical at End Bents)
Scale: 1/4"=1'-0"

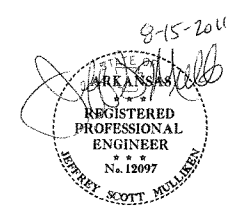


VIEW A-A
(Parallel to Girder)
No Scale



Note: At the Contractor's Option, the Transverse Screed may be placed parallel to the skew or perpendicular to C.L. Bridge.

CONCRETE PLACEMENT PROCEDURE
No Scale



BRIDGE ENGINEER

SHEET 3 OF 5
DETAILS OF 400' CONTINUOUS
PRESTRESSED CONCRETE BEAM UNIT
EAST FORK KELLY BAYOU

ROUTE 71 SEC. 1
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

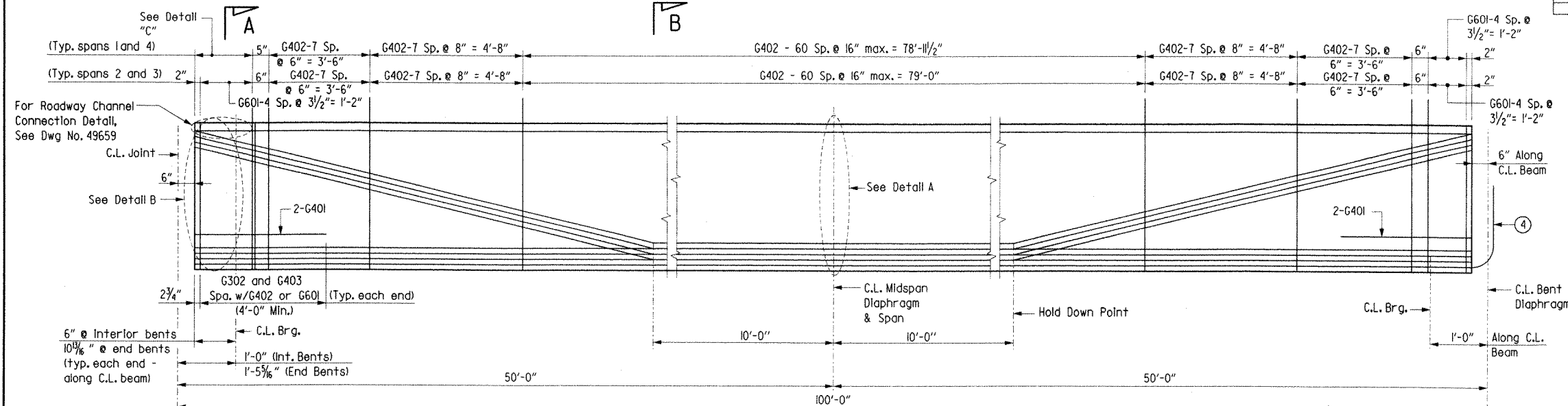
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CHECKED BY: MAD DATE: 6-07 SCALE: AS SHOWN
DESIGNED BY: AJP/SHR DATE: 5-07

BRIDGE NO. A&B7125 DRAWING NO. 49656

PLANS PREPARED BY
 THE LPA GROUP INCORPORATED
 TRANSPORTATION CONSULTANTS
 1215 North Arkansas Avenue, Little Rock, Arkansas 72202
 501-225-1100
 8/15/2011

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		030355	70	85
				A&B7125 SPAN DETAILS				49657

④ Prestressing strands at End Bents (and 5) shall be flush with the end of the beam. Prestressing strands at Intermediate Bents 2 thru 4 shall be bent up into diaphragms as shown in "ELEVATION OF BEAMS AT INTERMEDIATE BENTS".



GENERAL NOTES - PRESTRESSED BEAMS ONLY
 Prestressing steel shall be 1/2" dia. Low Relaxation strands with a minimum ultimate strength of 270 ksi and shall conform to AASHTO M203.

All Beams shall be AASHTO TYPE IV I-Beams as shown on the details. All Beams shall be cast in concrete floor pallets and in metal forms. All work and materials shall be as specified in Section 802.22 of the Standard Specifications.

Concrete shall be Class "S" and shall have a minimum 28 day compressive strength $f'_c = 6,000$ psi.
 Dimensions shown are to the center of strands.

The initial tensile force applied to each 1/2" dia. strand shall be 30,983 pounds. Transfer of this tensioning load to the beam shall not be done until the compressive strength of the concrete is 5,600 psi for all spans.

The contractor shall submit the method and sequence for release of strands to the Engineer for approval prior to casting of the beams.

The first 16" along the top of the beam at each end shall have a smooth finish. The remaining portion shall be rough floated at approximately the time of set then scrubbed transversely with a coarse wire brush to remove laitance and to produce a roughened surface for bonding slabs.

Beams lengths shown on the design plans are net lengths measured horizontally along beam centerlines. The beam manufacturer shall make the necessary allowances for grade and shortening due to elastic shortening, creep and shrinkage.

All exposed steel at ends of beams not extended into diaphragms at interior bents shall be protected against corrosion by a coating of tar or other waterproofing material.

Beams must be maintained in an upright position at all times and must be picked up from points near the beam ends. Disregard of this requirement may lead to collapse of the beam. The contractor's proposed lifting details shall be submitted on shop drawings to the Engineer for approval. The use of holes for lifting purposes will not be permitted.

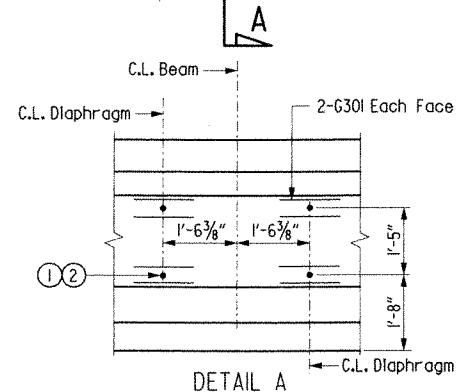
The Contractor may submit alternate strand patterns with design calculations for review and approval in accordance with subsection 802.22 except that only 1/2" diameter strands shall be allowed.

Reinforcing Steel shall be AASHTO M31 or M53 Grade 60 ($f_y = 60,000$ psi)

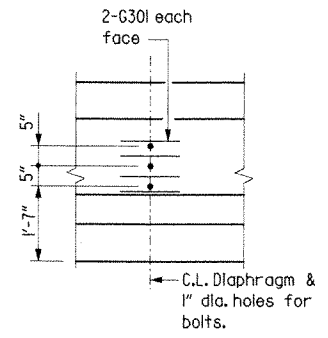
Distances from the forms and spacing of the Prestressing Steel shall be maintained by the stays, ties, hangers, spacers, or other approved supports which shall be shown on the Shop Drawings.

The point of support and direction of the reactions with respect to the member shall be approximately the same during transportation and storage as when member is in its final position.

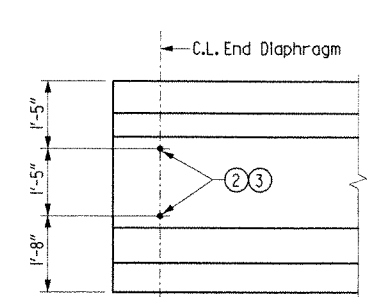
TYPICAL BEAM ELEVATION (TYPE IV)
 NTS



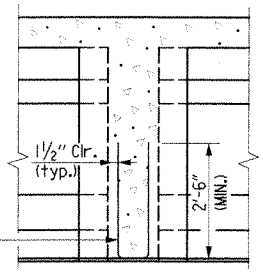
DETAIL A
 1/2" = 1'-0"



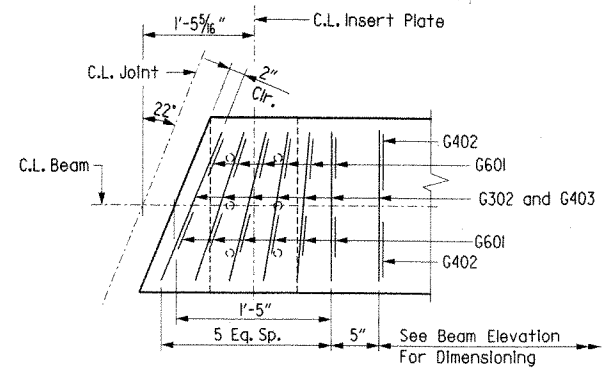
DETAIL A
 1/2" = 1'-0"
 Alternate for Steel Diaphragm.



DETAIL B
 1/2" = 1'-0"



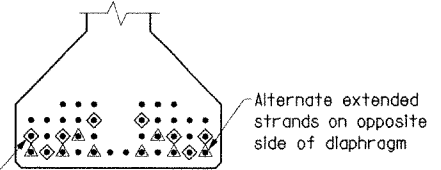
ELEVATION OF BEAMS AT INTERMEDIATE BENTS
 Scale: 1/2" = 1'-0"



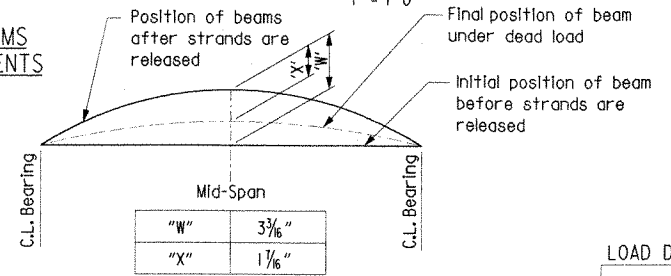
DETAIL C
 1" = 1'-0"

- ① Inserts shown are for concrete Midspan Diaphragms. See Dwg. No. 49654 For Alternate Steel Diaphragms.
- ② Galvanized 3/4" Dia. Dayton-Richmond F-42 Loop Ferrule Insert or an approved equal. (omit in exterior face of exterior beams.) These are to be non-Pay Item-Subsidiary to the Item "Prestressed Concrete Beams (Type IV)". For Alternate steel Diaphragms, See Dwg. No. 49654.

- ③ Inserts on Inside of Exterior Beams and 1 1/4" dia. holes for Interior Beams

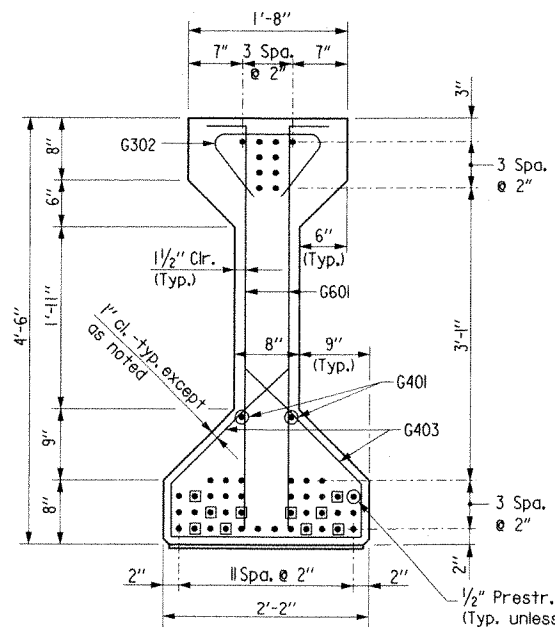


STRAND DETAIL
 1" = 1'-0"

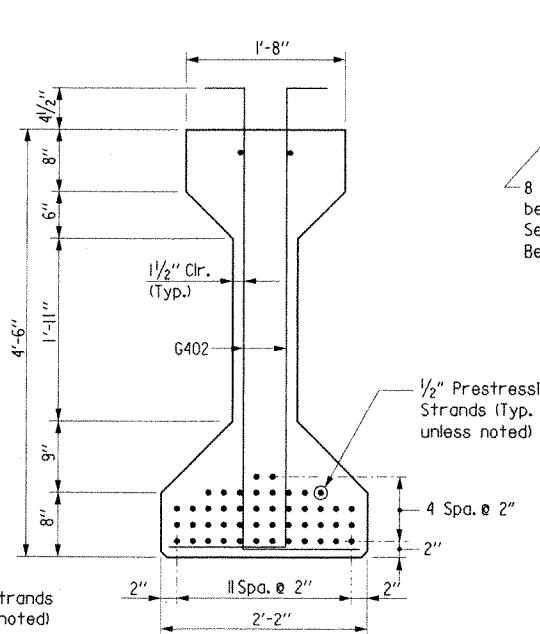


"W" is expected Camber of Beam at 90 days after release (Prestress + Dead Load of Beam).
 "X" is Dead Load Deflection of Slab + Diaphragms + Composite Dead Load.

CAMBER & DEFLECTIONS (INCHES)



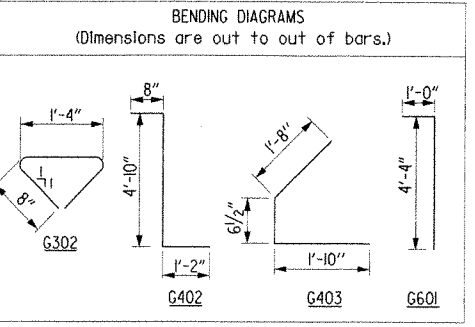
SECTION A-A
 Scale: 1" = 1'-0"



SECTION B-B
 Scale: 1" = 1'-0"

SPANS 1 AND 4				SPANS 2 AND 3			
MARK	NO. REQ'D.	LENGTH	P.D.	MARK	NO. REQ'D.	LENGTH	P.D.
G301	8	1'-3"	Str.	G301	8	1'-3"	Str.
G302	22	4'-2"	2 1/4"	G302	20	4'-1"	1/2"
G401	4	4'-0"	Str.	G401	4	4'-0"	Str.
G402	178	6'-6"	2"	G402	178	6'-6"	2"
G403	44	4'-0"	2"	G403	44	4'-0"	2"
G601	22	5'-3"	4 1/2"	G601	20	5'-3"	4 1/2"

BAR LIST-PER BEAM



BENDING DIAGRAMS
 (Dimensions are out to out of bars.)

LOAD DISTRIBUTION TO BEAMS:

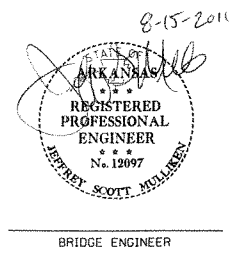
	Beams 1 & 6	Beams 2 - 5
Dead Loads: To Beam	639 PLF + Beam + Diaph.	749 PLF + Beam + Diaph.
Dead Loads: To Composite Beam	248 PLF, Includes 121 PLF Future Wearing Surface	317 PLF, Includes 190 PLF Future Wearing Surface
Live Loads: To Each Composite Beam	0.956 Wheels + Impact	1.38 Wheels + Impact

SHEET 4 OF 5
 DETAILS OF 400' CONTINUOUS
 PRESTRESSED CONCRETE BEAM UNIT
 EAST FORK KELLY BAYOU

ROUTE 71 SEC. 1
ARKANSAS STATE HIGHWAY COMMISSION

LITTLE ROCK, ARK.

DRAWN BY: RPT DATE: 4-07 FILENAME: A&B7125_S4.dwg
 CHECKED BY: MAD DATE: 6-07 SCALE: AS SHOWN
 DESIGNED BY: AJP/SHR DATE: 5-07
 BRIDGE NO. A&B7125 DRAWING NO. 49657



PLANS PREPARED BY
THE LPA GROUP INCORPORATED
 TRANSPORTATION CONSULTANTS
 13303055/S165488-East Fork/AR03030555_S4.dwg
 3.32.07 PW 8/15/2011

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		71	85
				JOB NO.	030355		71	85
				A&B7125	SPAN DETAILS		49658	

SUPERSTRUCTURE GENERAL NOTES

CONSTRUCTION SPECIFICATIONS: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction, 2003 edition, with applicable special provisions.

DESIGN SPECIFICATIONS: AASHTO Standard Specifications for Highway Bridges, 2002, with current Interim specifications.

LIVE LOAD: HS20 + Military Loading METHOD OF DESIGN: Load Factor
 Drawings show general features of design only. Shop drawings shall be made in accordance with the specifications, submitted, and approved before fabrication is begun.

CONCRETE:
 All concrete in slab, parapets and diaphragms shall be Class S(AE) with a minimum 28 day compressive strength $f'_c = 4,000$ psi. Concrete shall be poured in the dry and all exposed corners shall be chamfered $\frac{3}{4}$ " unless otherwise noted. All end of unit and midspan diaphragms shall be cast in place and poured a minimum of 48 hours before the slab is poured. Interior bent diaphragms shall be cast monolithically with the slab.

The slab and intermediate bent diaphragms shall not be poured until 90 days after release of strands in beams.

The superstructure details shown are for use when removable deck forming is used and are the basis for measurement of Class S(AE) Concrete. See Standard Drawing No. 14991 for allowable modifications and for tolerances when Permanent Steel Bridge Deck Forms are used.

Concrete in bridge superstructure shall be placed, consolidated and screeded off for the entire pour before any concrete has taken its initial set. This may require the use of a retarding agent.

The concrete deck shall be given a fine finish in accordance with subsection 802.19 for Class 5 Tined Bridge Roadway Surface Finish. Movement of the finishing machine across new concrete shall be on planks placed on the surface and shall be prohibited for 72 hours after finishing the pour. Sufficient concrete must be placed ahead of the strike-off to fully load the girder. If a longitudinal strike-off is used, a vertical camber adjustment must be made in the strike-off to account for future dead load deflection due to the ralling. A minimum of 72 hours shall elapse between completion of the slab and the pouring of the parapet railing.

REINFORCING STEEL:
 Reinforcing steel shall conform to AASHTO M31 or M53, Grade 60 (Yield Strength = 60,000 psi.)

The reinforcing steel shall be accurately located in the forms and firmly held in place by steel wire supports sufficient in size and number to prevent displacement during the course of construction. The wire supports will not be paid for directly but will be considered subsidiary to the item of EPOXY COATED REINFORCING STEEL (Grade 60).

STRUCTURAL STEEL: All structural steel shall be AASHTO M270, Gr. 50W unless otherwise noted and shall be paid for as Structural Steel in Beam Spans. (AASHTO M270 GR. 50W) GR. 50W steel shall not be painted. All exposed surfaces shall be cleaned in accordance with Subsection 807.84(e). Structural steel completely embedded in concrete may be AASHTO M270, GR. 36.

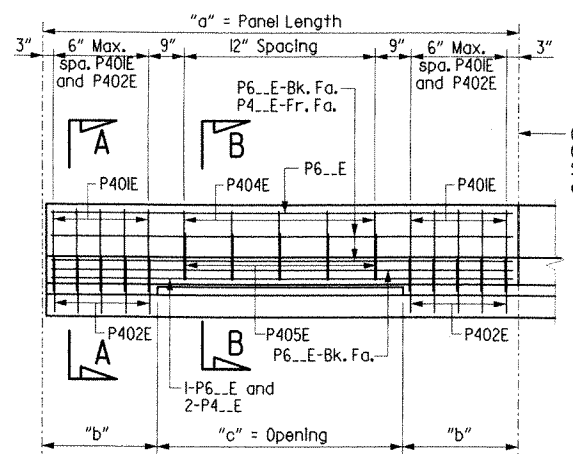
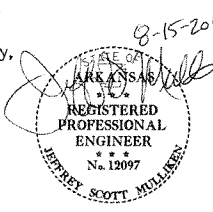
Requests for substitution of structural steel shapes shown with shapes of greater size must be submitted by the Contractor to the Engineer for approval. Steel of equal or greater strengths will be accepted only when shown on the approved shop drawings. Shapes and materials shown in the plans will be the basis of payment and no additional compensation will be made for any adjustments due to substitutions.

All welding that is to be done during fabrication of structural steel, including temporary welds, shall be detailed on the shop drawings and submitted for approval. If additional welds are required, whether temporary or permanent, a formal request with detailed drawings shall be submitted to the Engineer for approval; however, additional welds used for attaching falsework support devices or screed rail supports to the structural steel that do not exceed the limitations of subsection 802.13 will not require approval prior to construction. All welding shall conform to section 807.26.

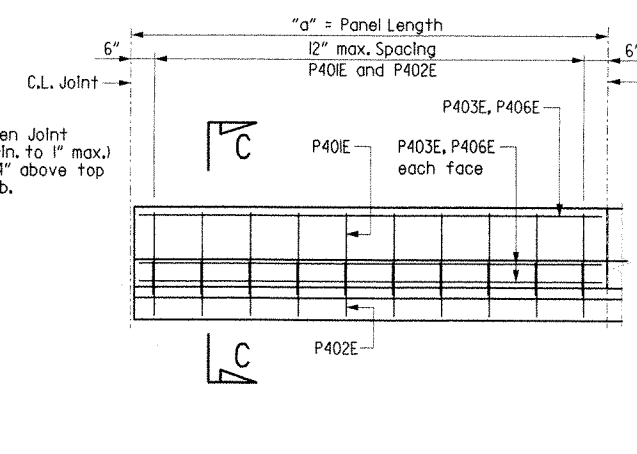
**SHEET 5 OF 5
 DETAILS OF 400' CONTINUOUS
 PRESTRESSED CONCRETE BEAM UNIT
 EAST FORK KELLY BAYOU**

ROUTE 71 SEC. 1
ARKANSAS STATE HIGHWAY COMMISSION
 LITTLE ROCK, ARK.

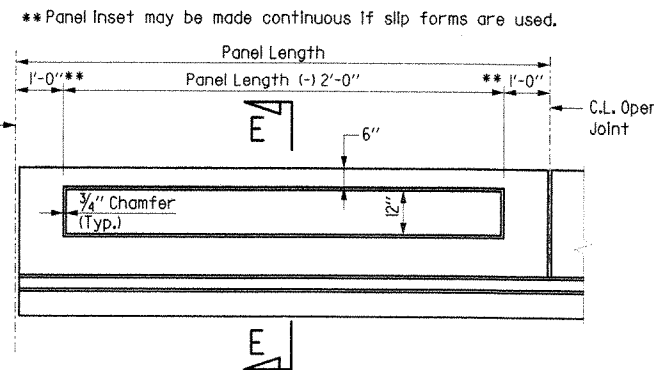
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 DESIGNED BY: AJP/SHR DATE: 5-07
 BRIDGE NO. A&B7125 DRAWING NO. 49658



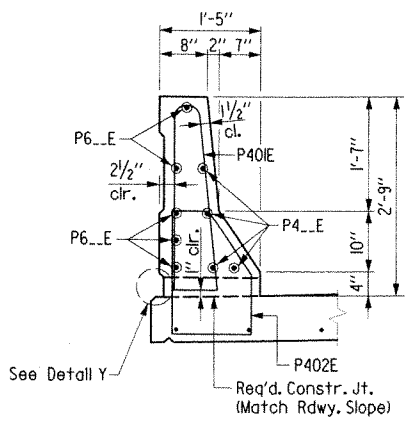
DETAILS OF OPEN PARAPET RAIL
 NTS



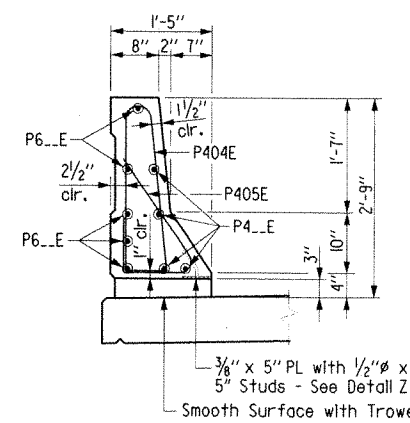
DETAILS OF CLOSED PARAPET RAIL
 NTS



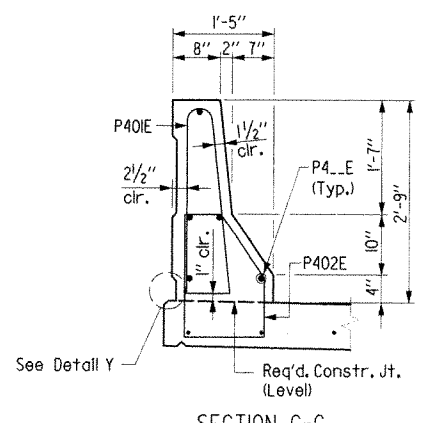
PARAPET ENHANCEMENT DETAILS
 Scale: 1/2" = 1'-0"



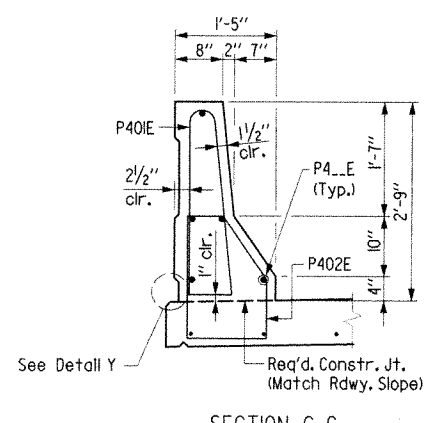
SECTION A-A
 Scale: 3/4" = 1'-0"



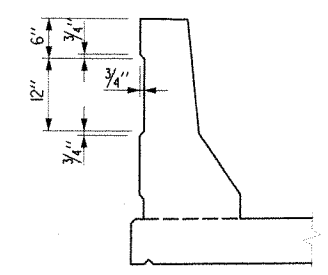
SECTION B-B
 Scale: 3/4" = 1'-0"



SECTION C-C (High Side)
 Scale: 3/4" = 1'-0"



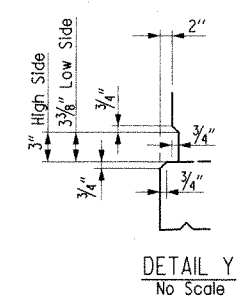
SECTION C-C (Low Side)
 Scale: 3/4" = 1'-0"



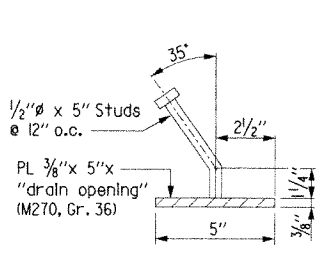
SECTION E-E
 Scale: 3/4" = 1'-0"

PARAPET RAIL VARIABLES

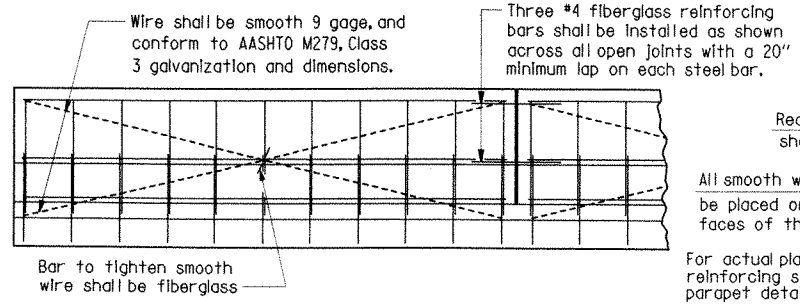
Parapet Type	"a"	"b"	"c"	Longitudinal Reinforcing
Closed	10'-0"	---	---	P406E
Closed	15'-0"	---	---	P403E
Open	10'-0"	2'-6"	5'-0"	P406E, P602E
Open	15'-0"	5'-0"	5'-0"	P403E, P601E



DETAIL Y
 No Scale



DETAIL Z
 No Scale



DETAILS OF OPTIONAL SLIPFORMING OF CONCRETE PARAPET RAIL
 Scale: 1/2" = 1'-0"

All panels shall be braced as shown to prevent racking. All open joints shall be sawed as soon as practical to a minimum width of 1/4". To control cracking before sawing all joints must be grooved before the concrete is set. Sawing of the joints must be controlled so it will follow the grooved joint.

The extruded parapet shall conform to the horizontal and vertical lines shown on the plans or as directed by the Engineer and shall present a smooth, uniform appearance and texture. Exposed surfaces may be given a light brush finish or a Class 3, Textured Coating Finish, in place of Class 2, Rubbed Finish.

NOTE:
 Parapet studs shall be 5" long, granular flux filled, solid fluxed, or equal and automatically end welded to the plate. Studs and plate shall meet the requirements of Section 807. Studs and plates shall be measured and paid for as "Structural Steel in Beam Spans".

The surfaces of the 3/8" plates which will not be in contact with concrete shall be painted in accordance with Section 638, or as approved by the Engineer. Only one coat is required and shall be applied in the fabricator's shop. Painting will not be paid for directly, but will be considered subsidiary to "Structural Steel in Beam Spans".

PLANS PREPARED BY THE LPA GROUP INCORPORATED TRANSPORTATION CONSULTANTS
 PROJECT: ARKANSAS STATE HIGHWAY 71, EAST FORK KELLY BAYOU
 DRAWING NO. A&B7125, SHEET 5 OF 5
 DATE: 5/15/2011

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		030355	72	85
				A&B7125	JOINT DETAILS		49659	

GENERAL NOTES:

EXPANSION NEOPRENE STRIP SEAL: The Expansion device shall provide a movement of 4" as shown in the "STRIP SEAL JOINT DATA" table. The expansion joint shall be capable of sealing the deck surface and parapet area to prevent moisture and other contaminants from descending through the joint.

Details of proposed slider plate assembly shall be submitted to and approved by the Engineer prior to the fabrication of any structural steel at the expansion device.

All structural steel shall be AASHTO M270, Grade 50W unless otherwise noted. Cleaning and painting of the parapet slider plates shall be in accordance with Section 638 and will not be paid for directly but will be considered subsidiary to STRUCTURAL STEEL BEAM SPANS (M270, GRADE 50W). Structural steel completely embedded in concrete need not be painted.

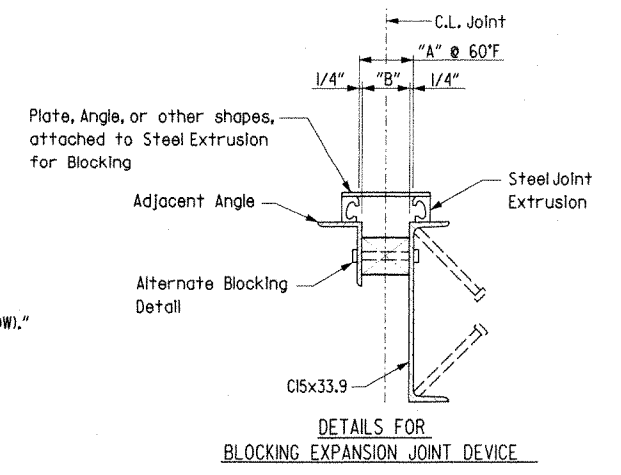
All structural steel, except for the steel extrusion and slider plate anchor system for the strip seal, shall be paid for as "STRUCTURAL STEEL IN BEAM SPANS (M270, GRADE 50W)." The steel extrusion, slider plate anchor system and neoprene strip seal shall be paid for in accordance with Special Provision Job 030355 "ARMORED JOINT WITH NEOPRENE STRIP SEAL".

STRIP SEAL JOINT DATA

Bent No.(s)	Movement Rating (Inch)	"A" Width Perpendicular to Joint at 24 hour Average Temperature ** of :			"B" Width Perpendicular to Joint at 24 hour Average Temperature ** of :		
		40°F	60°F	80°F	40°F	60°F	80°F
1 and 5	4"	2 3/4"	2 1/2"	2 1/4"	2 1/4"	2"	1 3/4"

** The temperature used to set the joint opening shall be the approximate average air temperature during the 24 hour period immediately before the bolts are tightened. The Engineer shall establish the temperature.

Installation is limited to 40°F, min. and 80°F, max. Interpolation of the table may be necessary. The temperature limitations by the lubricant-adhesive manufacturer shall be observed.



Note:
Each Expansion Joint Device shall be blocked in the shop by the Fabricator to the dimension shown for 60° and the blocking details shall be shown on the Shop Drawings. Blocking shall be placed within 2 feet of each end of the device and with a maximum spacing of 8 feet.

One of two different blocking systems is required depending on the type of span finishing used.

For Transverse Strike-Off:
Plate, Angle, or other shapes, attached to Channels (or angles) for Blocking.

For Longitudinal Strike-Off:
Bolt & spacer attached to Channels for Blocking.

EXPANSION DEVICE INSTALLATION AT END BENTS

The Contractor may elect to install the expansion device using one of the following two alternatives:

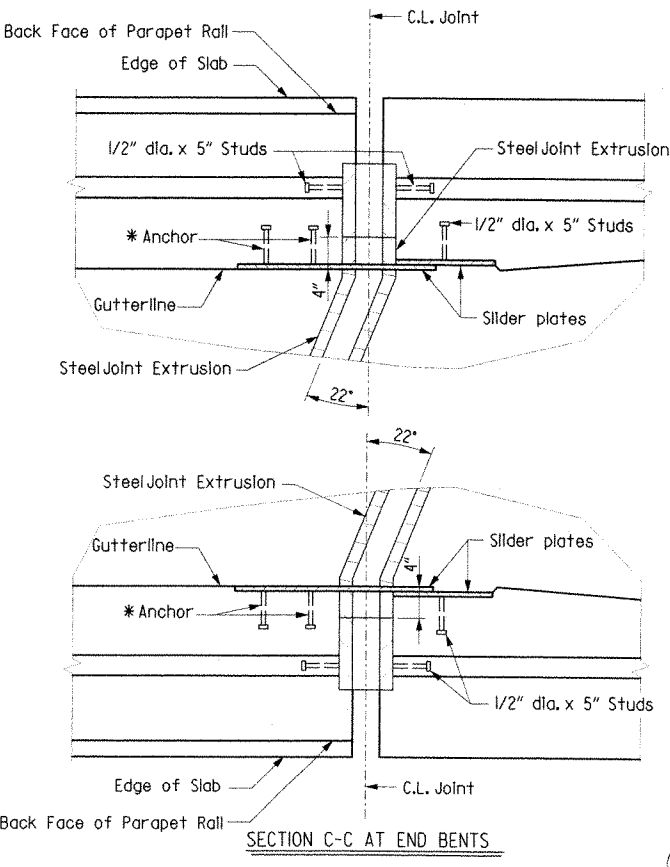
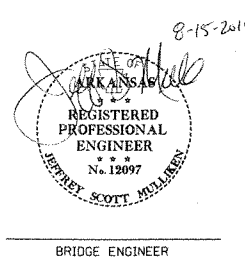
1) The concrete span pour adjacent to joint shall be placed before the end bent backwall is placed. After the end bent backwall forms are in place and the beams are erected, the blocked expansion device shall be installed and adjusted for grade. All connection bolts shall be fully tightened prior to placing the deck concrete adjacent to the bent. Immediately prior to pouring the backwall concrete, the blocking shall be removed, the opening adjusted for temperature, and the backwall constructed.

2) The backwall shall be poured to the optional construction joint after beams are erected. The blocked expansion device shall be installed and adjusted for grade. All connection bolts shall be fully tightened prior to placing the deck concrete adjacent to the bent. Immediately prior to pouring the remainder of the backwall concrete, the blocking shall be removed and the opening adjusted for temperature.

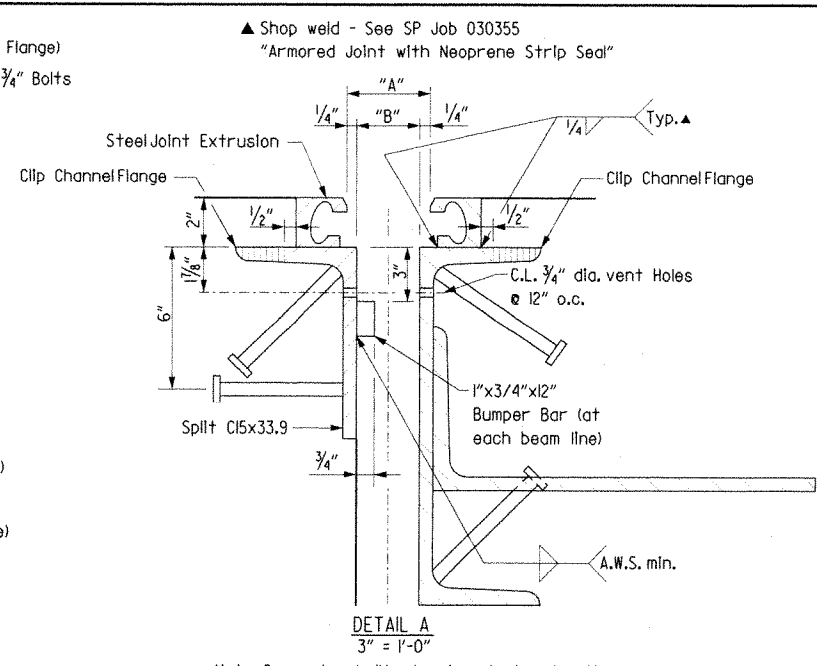
DETAILS OF ARMORED JOINT WITH NEOPRENE STRIP SEAL EAST FORK KELLY BAYOU

ROUTE 71 SEC. 1
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

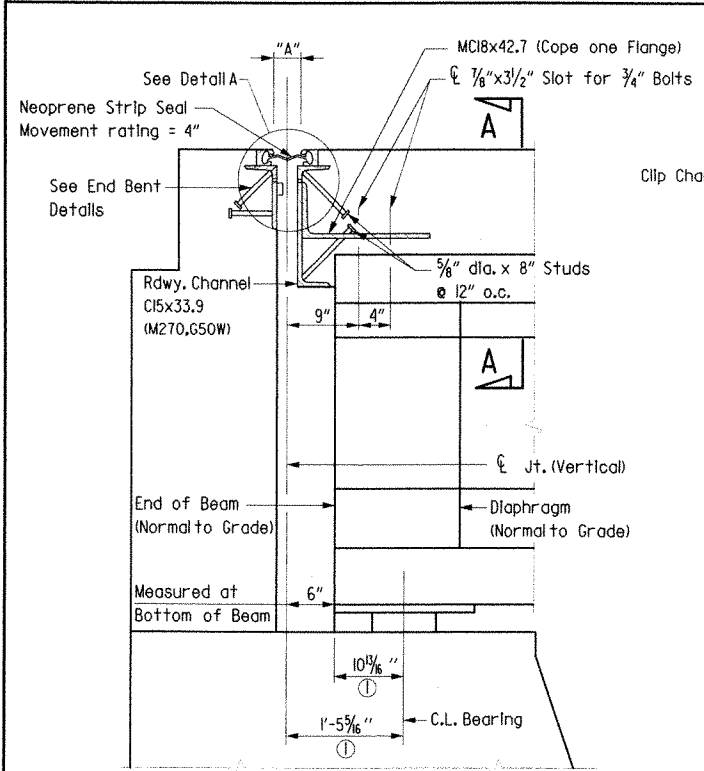
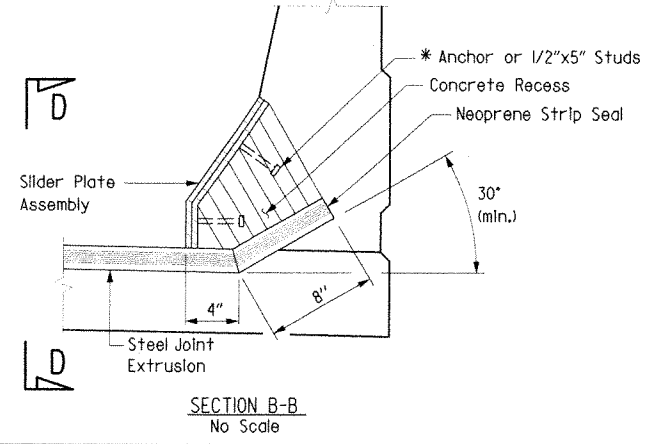
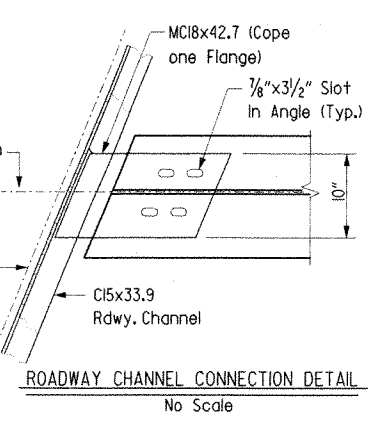
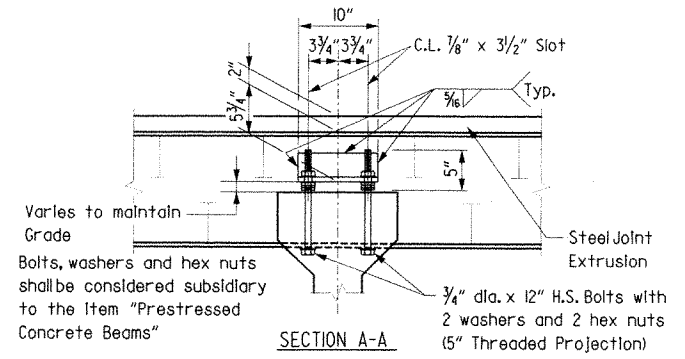
DRAWN BY: RPT DATE: 5-07 FILENAME: J:\030355\5_11.dwg
CHECKED BY: MAD DATE: 6-07 SCALE: AS SHOWN
DESIGNED BY: STANDARD DATE: _____
BRIDGE NO. A&B7125 DRAWING NO. 49659



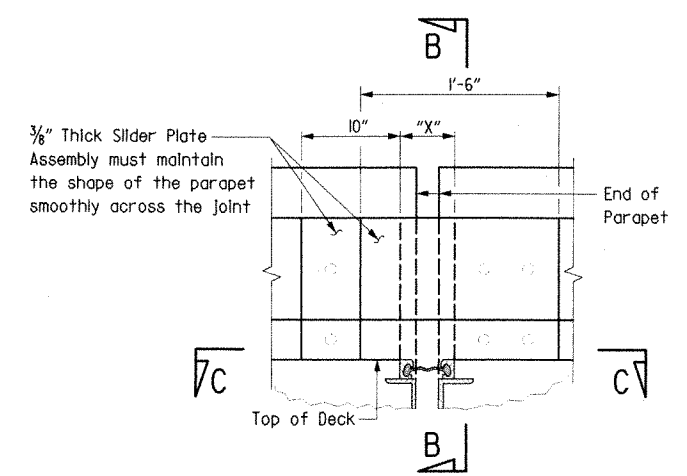
* The method of attachment of the cover slider plate assembly or similar device must be such that it may be removed in order to provide for future replacement of the neoprene seal. Method of installation and fabrication shall be determined by the manufacturer.



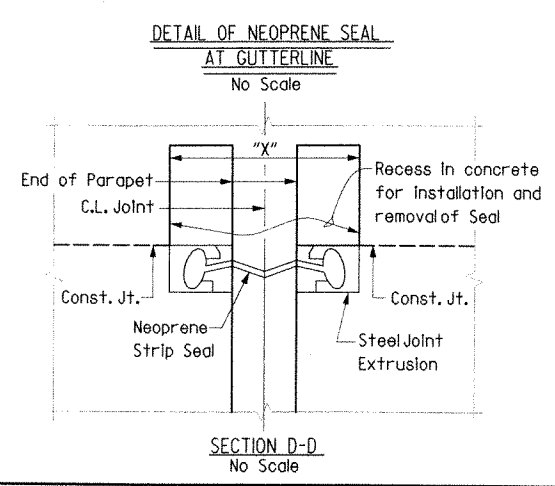
Note: Concrete shall be hand packed under the joint armor in the backwall and in the span.



① Measured Along Beam
Note: Sections thru Joints are taken normal to C.L. Joints

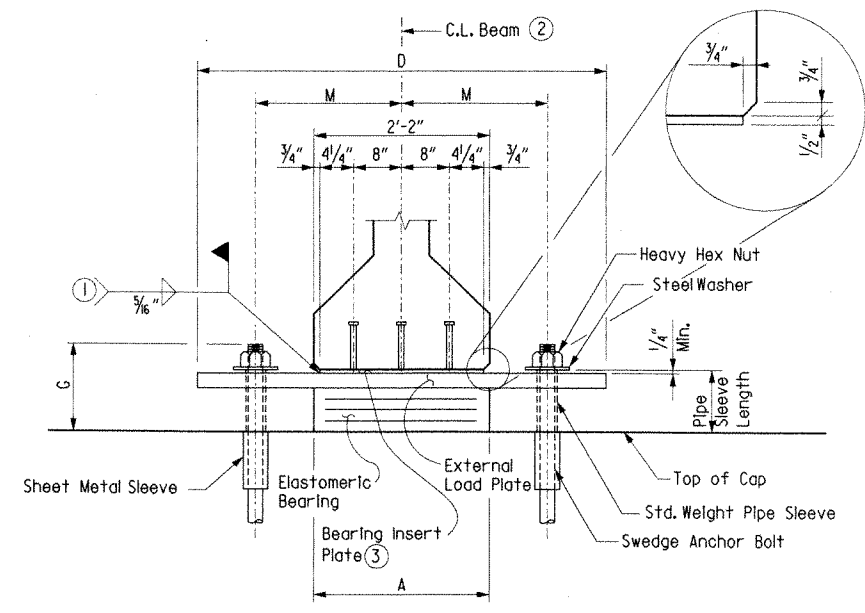


Note: Dimension "X" equals the width of opening in parapet at curb to allow for removal or repair of joint.



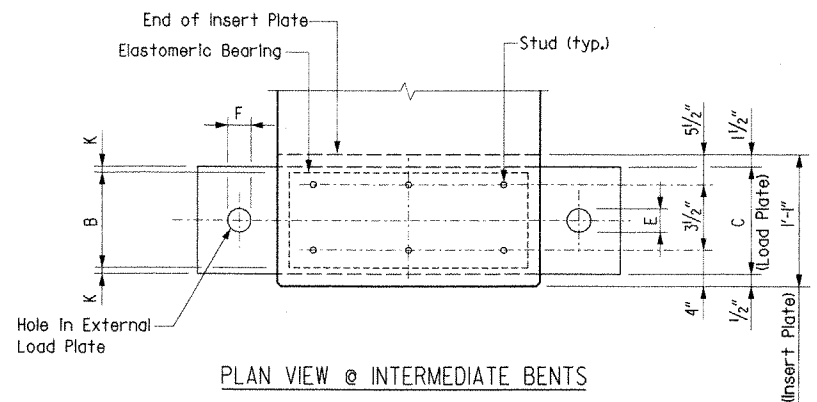
PLANS PREPARED BY
THE LPA GROUP INCORPORATED
TRANSPORTATION CONSULTANTS
INSTRUCTORS/ENGINEERS/MECHANICAL/0303055/STRIP SEAL EAST FORK KELLY BAYOU
3-3-2011 8:15/2011

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO. 030355							73	85
A&B7125 ELASTOMERIC BEARINGS								49660

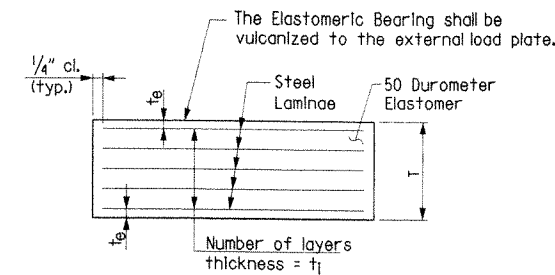


FRONT VIEW

- ① Care shall be taken to ensure that the external load plate is in full and complete contact with the bearing insert plate before welding begins.
- ② C.L. Elastomeric Pad shall be aligned with C.L. Beam
- ③ Bearing Insert Plate (M270, Gr. 50W) & Stud shall be considered subsidiary to the Item "Prestressed Concrete Beams (Type IV)"



PLAN VIEW @ INTERMEDIATE BENTS



ELASTOMERIC BEARING

t_e = thickness of elastomer cover on top and bottom of pad
 t_1 = thickness of elastomer between steel laminae
 N = number of elastomer layers of thickness t_1

NOTE:
 Anchor Bolts may be cast in place or drilled and grouted into place. If anchor bolts are to be cast in place, the Galvanized Sheet Metal Sleeves will not be required. If anchor bolts are to be drilled and grouted in place, the Galvanized Sheet Metal Sleeves shall be cast in place as shown. Sleeves shall be dry packed with Styrofoam, urethane foam or approved equal prior to pouring of concrete. After pouring of the cap and prior to erection of beams, the dry pack shall be removed and holes for the anchor bolts shall be accurately drilled into the masonry. Bolts placed in drilled holes shall be accurately set and fixed using a OPL approved epoxy or non-shrink grout that completely fills the holes. Galvanized Sheet Metal Sleeves will not be paid for directly, but will be considered subsidiary to the Item "Structural Steel in Beam Spans (M270, Gr. 50W)."

GENERAL NOTES
 Elastomeric Bearings shall conform to Section 808 of the Standard Specifications and shall be paid for at the unit price bid for "Elastomeric Bearings."

External load plates shall conform to AASHTO M270, Grade 50W. Pipe sleeves shall be ASTM A53, Grade B, and shall be galvanized to conform to AASHTO M232, Class C or AASHTO M298, Class 50.

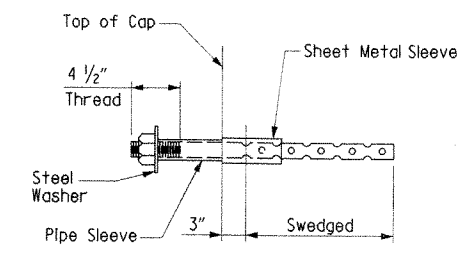
External load plates shall be completely fabricated (including bevel and bolt holes) and shall be cleaned before vulcanizing to the Elastomeric bearing. The surface in contact with the Elastomeric bearing shall be cleaned in accordance with Subsection 808.03. Other surfaces shall be blast cleaned in accordance with Subsection 807.84(e) for weathering steel.

Anchor bolts, Washers, and Nuts shall conform to Subsection 807.07 of the Standard Specifications. The anchor bolt grade of steel shall be as specified in the "Table of Fabricator Variables". Indentations shall be circular with rounded bottoms and staggered as shown in the details.

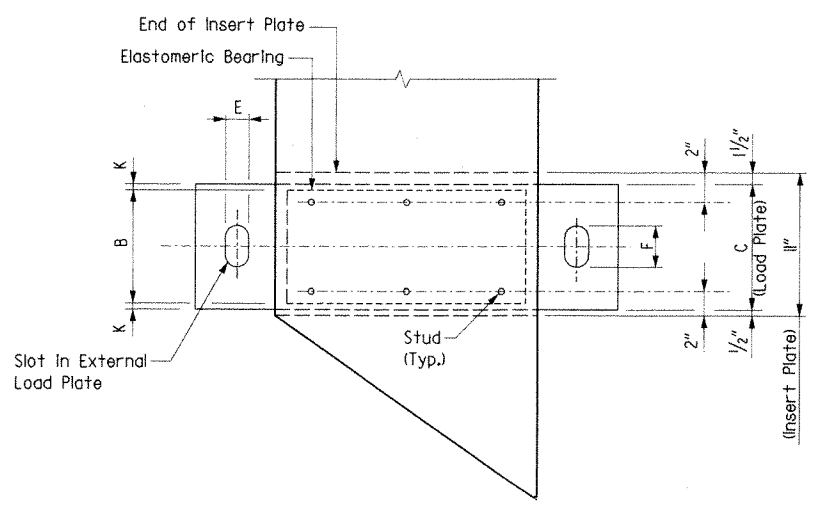
Pipe Sleeves, Anchor Bolts, Washers and Nuts shall be paid for at the unit price bid for "Structural Steel in Beam Spans (M270, Gr. 50W)".

Unless otherwise approved by the engineer, welding of the external load plate at expansion bearings to the bearing insert plate will be allowed only when 1) the approximate average air temperature during the 24 hour period immediately preceding welding is between 40°F and 80°F; and 2) the slots in the external load plate are positioned to center on the anchor bolts; and 3) no horizontal deformation of the Elastomeric pad is evident. If welding at other temperatures is required, the Engineer will provide adjustment data.

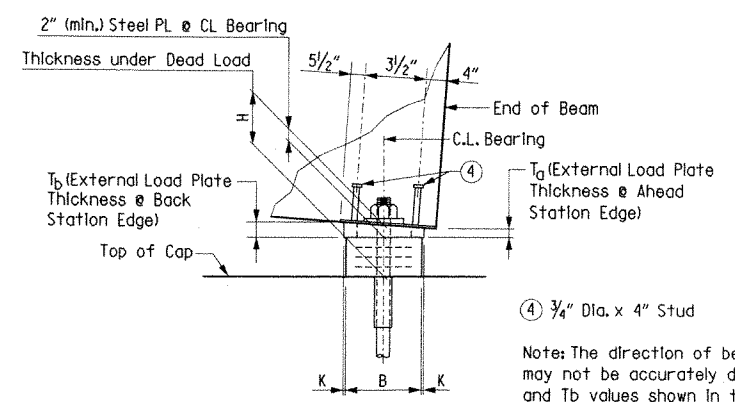
Bearings shall be seated in accordance with Subsection 808.08. This work and materials are considered subsidiary to the Item "Elastomeric Bearings" and will not be paid for directly.



ANCHOR BOLT DETAIL



PLAN VIEW @ END BENTS



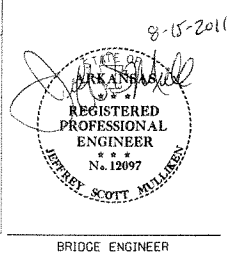
SIDE VIEW (at intermediate bents)

Note: The direction of bevel of the external load plate may not be accurately depicted with respect to the T_a and T_b values shown in the Table of Fabricator Variables.

TABLE OF FABRICATOR VARIABLES

LOCATION			BEARING TYPE	NO. of BEARINGS EACH BENT	* MAXIMUM DESIGN LOAD (KIPS)	G	ELASTOMERIC PAD										EXTERNAL LOAD PLATE				ANCHOR BOLT								
BENT NO.	SPAN NO(S)	BEAM NO.					H	A	B	N	t_1	t_e	NO. & THICKNESS OF STEEL LAMINAE	T	C	D	E	F	K	M	BRIDGE A	BRIDGE B	ANCHOR BOLT	PIPE SLEEVE SIZE	SHEET METAL SLEEVE SIZE	STEEL WASHER SIZE (O.D.)			
																	T_a	T_b	T_a	T_b	(\emptyset x L)	GRADE	(\emptyset x L)	(\emptyset x L)					
1	1	All	Exp.	6	141.3	8 7/8"	5 1/4"	2'-0"	8"	4	5/8"	5/8"	5 @ 12 gauge	3 3/8"	10"	3'-3"	3 1/8"	6"	1"	1'-4 1/4"	1.95"	2.05"	1.95"	2.05"	2 1/4" \emptyset x 35 3/8"	55	2 1/2" \emptyset x 5 5/8"	4" \emptyset x 6"	4"
2	2	All	Fixed	12	145.3	7 1/2"	3 3/8" Bk 3 5/8" Ah	2'-0"	8"	1	5/8"	1/8"	2 @ 12 gauge	1 1/8"	11"	3'-3"	3 1/8"	3 3/8"	1 1/2"	1'-4"	2.20"	2.30"	1.95"	2.05"	2 1/4" \emptyset x 34 1/2"	55	2 1/2" \emptyset x 4"	4" \emptyset x 6"	4"
3	3	All	Fixed	12	145.3	7 1/2"	3 3/8" Bk 3 5/8" Ah	2'-0"	8"	1	5/8"	1/8"	2 @ 12 gauge	1 1/8"	11"	3'-3"	3 1/8"	3 3/8"	1 1/2"	1'-4"	2.20"	2.30"	1.95"	2.05"	2 1/4" \emptyset x 34 1/2"	55	2 1/2" \emptyset x 4"	4" \emptyset x 6"	4"
4	4	All	Fixed	12	145.3	7 1/2"	3 3/8" Bk 3 5/8" Ah	2'-0"	8"	1	5/8"	1/8"	2 @ 12 gauge	1 1/8"	11"	3'-3"	3 1/8"	3 3/8"	1 1/2"	1'-4"	2.20"	2.30"	1.95"	2.05"	2 1/4" \emptyset x 34 1/2"	55	2 1/2" \emptyset x 4"	4" \emptyset x 6"	4"
5	4	All	Exp.	6	141.3	8 7/8"	5 1/4"	2'-0"	8"	4	5/8"	5/8"	5 @ 12 gauge	3 3/8"	10"	3'-3"	3 1/8"	6"	1"	1'-4 1/4"	1.95"	2.05"	1.95"	2.05"	2 1/4" \emptyset x 35 3/8"	55	2 1/2" \emptyset x 5 5/8"	4" \emptyset x 6"	4"

* MAXIMUM DESIGN LOAD = SERVICE LOAD

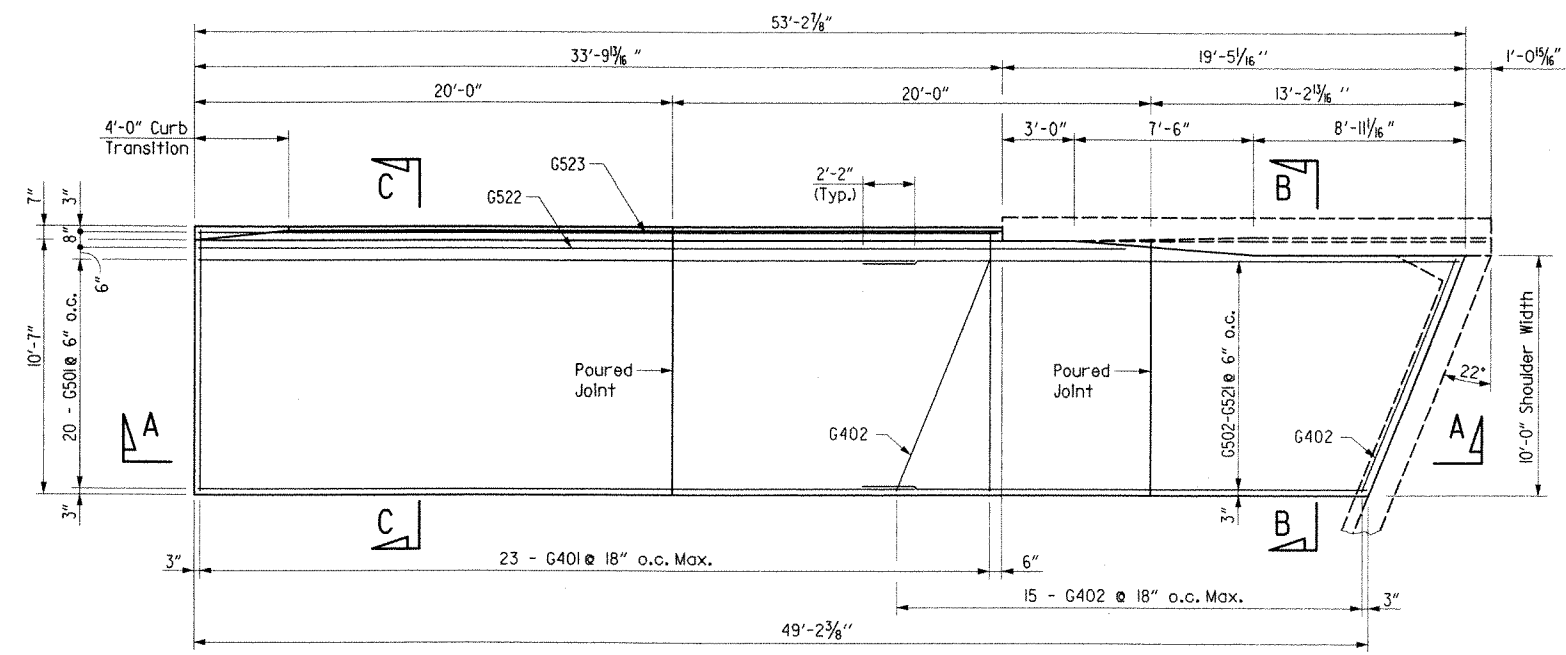


DETAILS OF ELASTOMERIC BEARINGS EAST FORK KELLY BAYOU

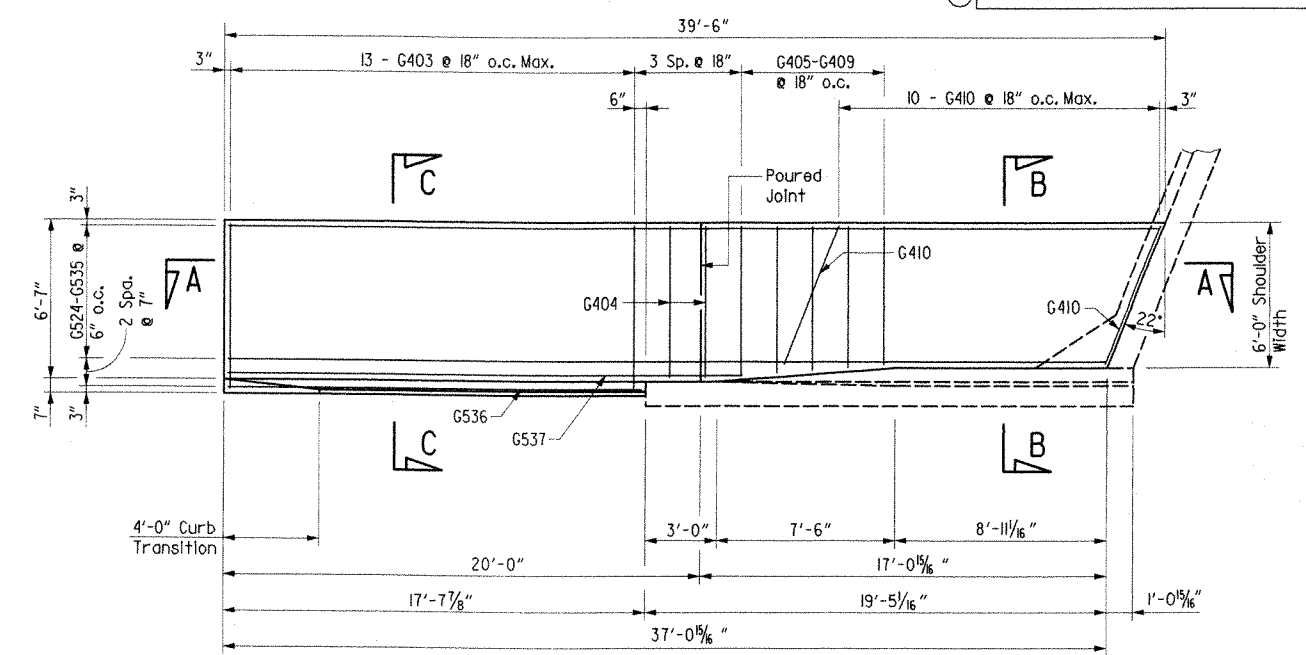
ROUTE 71 SEC. 1
 ARKANSAS STATE HIGHWAY COMMISSION
 LITTLE ROCK, ARK.

DRAWN BY: RPT DATE: 5-07 FILENAME: A&B030355.dwg
 CHECKED BY: MAD DATE: 6-07 SCALE: AS SHOWN
 DESIGNED BY: SHR/CGN DATE: 4-07
 BRIDGE NO. A&B7125 DRAWING NO. 49660

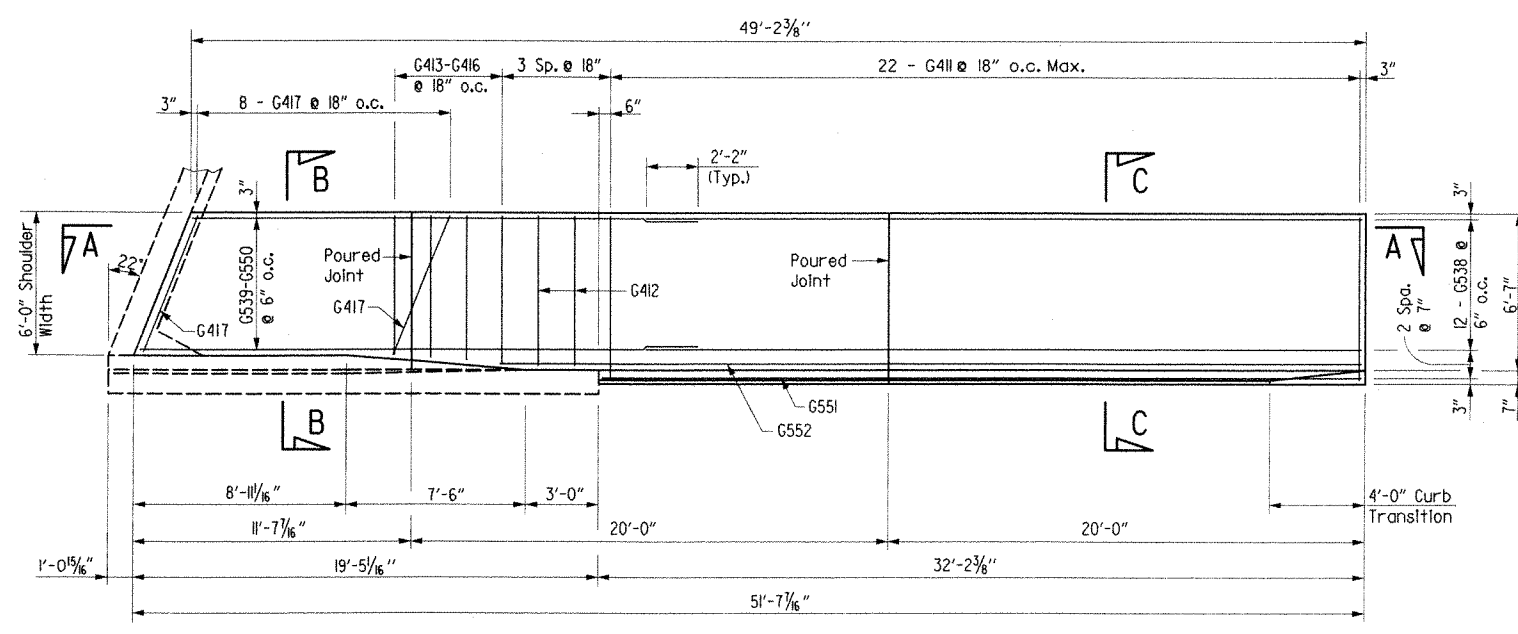
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				JOB NO.	030355		74	85
				A&B725 APPROACH GUTTERS		49661		



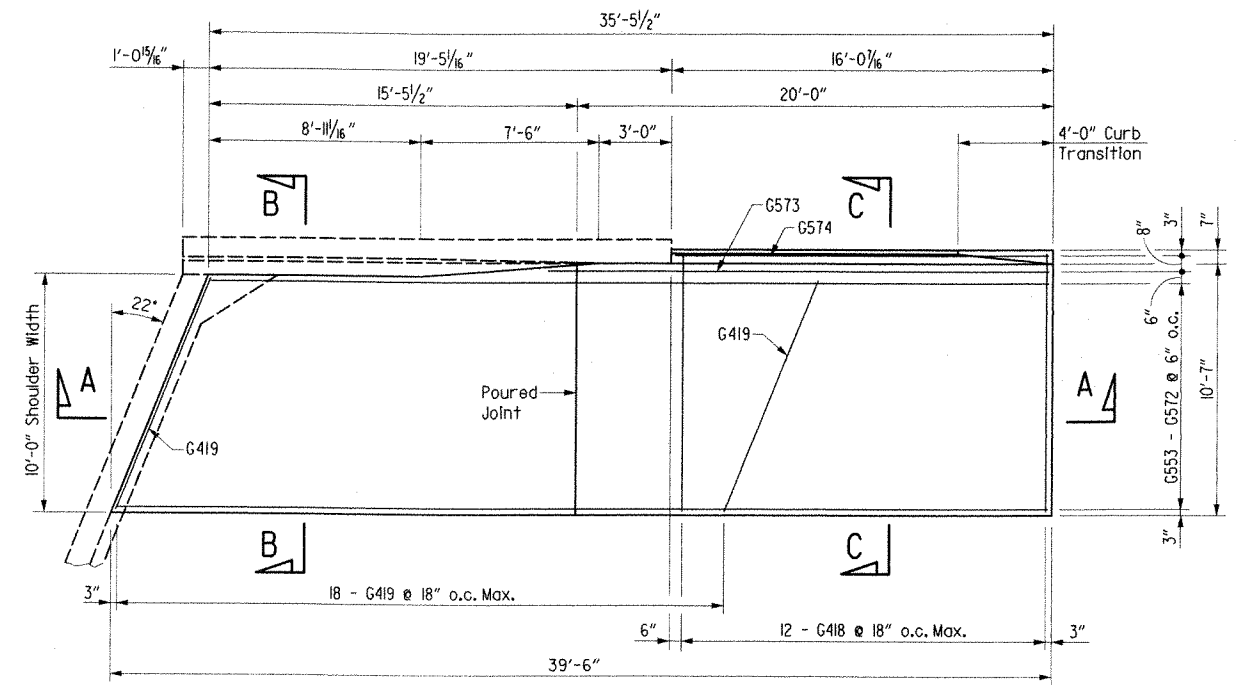
PLAN - 10' GUTTER
(BEGIN BRIDGE)



PLAN - 6' GUTTER
(BEGIN BRIDGE)



PLAN - 6' GUTTER
(END BRIDGE)



PLAN - 10' GUTTER
(END BRIDGE)

GENERAL NOTES:

- Concrete shall be Class S or Class S(AE) or mixture used for Portland Cement Concrete Pavement.
- Reinforcement shall conform to AASHTO M31 or M53, Grade 60 (fy = 60,000 psi).
- Approach Gutters will be measured and paid for in accordance with Section 504 of the Standard Specifications.

FOR INFORMATION ONLY

SHEET 1 OF 2
DETAILS OF
TYPE SPECIAL 5 APPROACH GUTTER
EAST FORK KELLY BAYOU

ROUTE 71 SEC. 1
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

DRAWN BY: RPT DATE: 6-07 FILENAME: \03030355x5.dwg
 CHECKED BY: MWB DATE: 9-07 SCALE: 1/4" = 1'-0"
 DESIGNED BY: STANDARD DATE: _____
 BRIDGE NO. A&B725 DRAWING NO. 49661

PLANS PREPARED BY
 THE LPA GROUP INCORPORATED
 TRANSPORTATION CONSULTANTS
 332245 PL
 8/15/2011

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
						JOB NO. 030355	75	85
						A&B7125	APPROACH GUTTERS	49662

BAR LIST

MARK	NO. REQ'D.	LENGTH
G401	23	10'-10"
G402	15	10'-3"
G403	12	6'-10"
G404	2	6'-3"
G405-G409	1 EACH	5'-9" to 6'-2"
G410	10	6'-0"
G411	22	6'-10"
G412	2	6'-3"
G413-G416	1 EACH	5'-10" to 6'-2"
G417	8	6'-0"
G418	12	10'-10"
G419	18	10'-3"
G501	20	30'-0"
G502-G521	1 EACH	21'-3" to 24'-11"
G522	1	38'-9"
G523	1	33'-6"
G524-G535	1 EACH	36'-10" to 39'-1"
G536	1	17'-4"
G537	1	21'-7"
G538	12	30'-0"
G539-G550	1 EACH	21'-1" to 23'-4"
G551	1	31'-10"
G552	1	36'-1"
G553-G572	1 EACH	35'-3" to 39'-1"
G573	1	21'-0"
G574	1	15'-9"

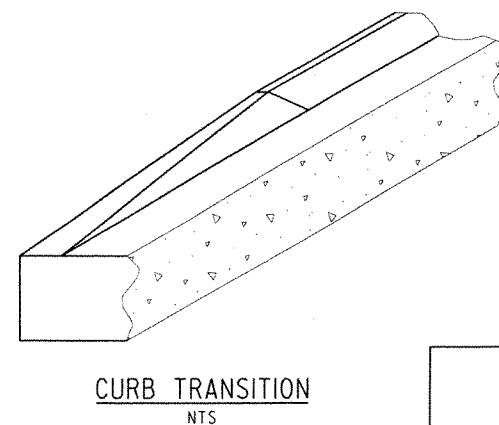
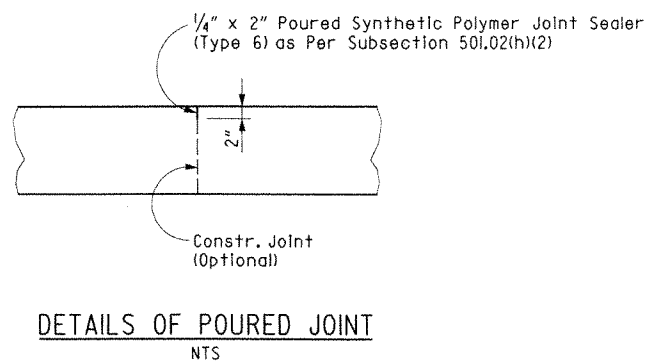
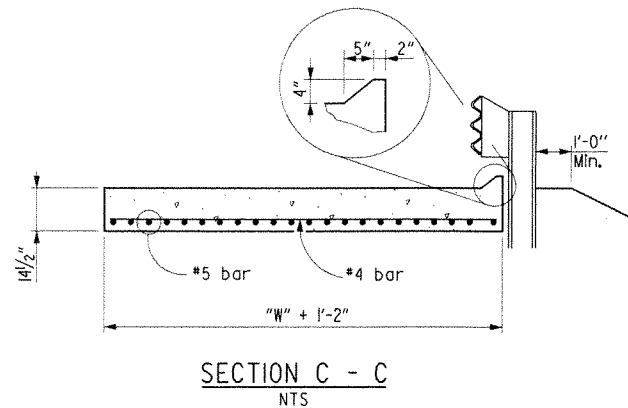
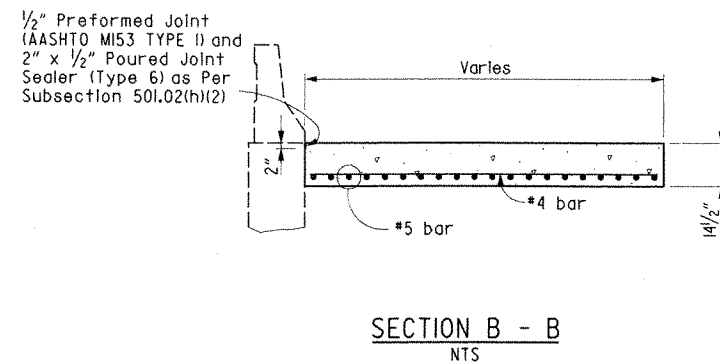
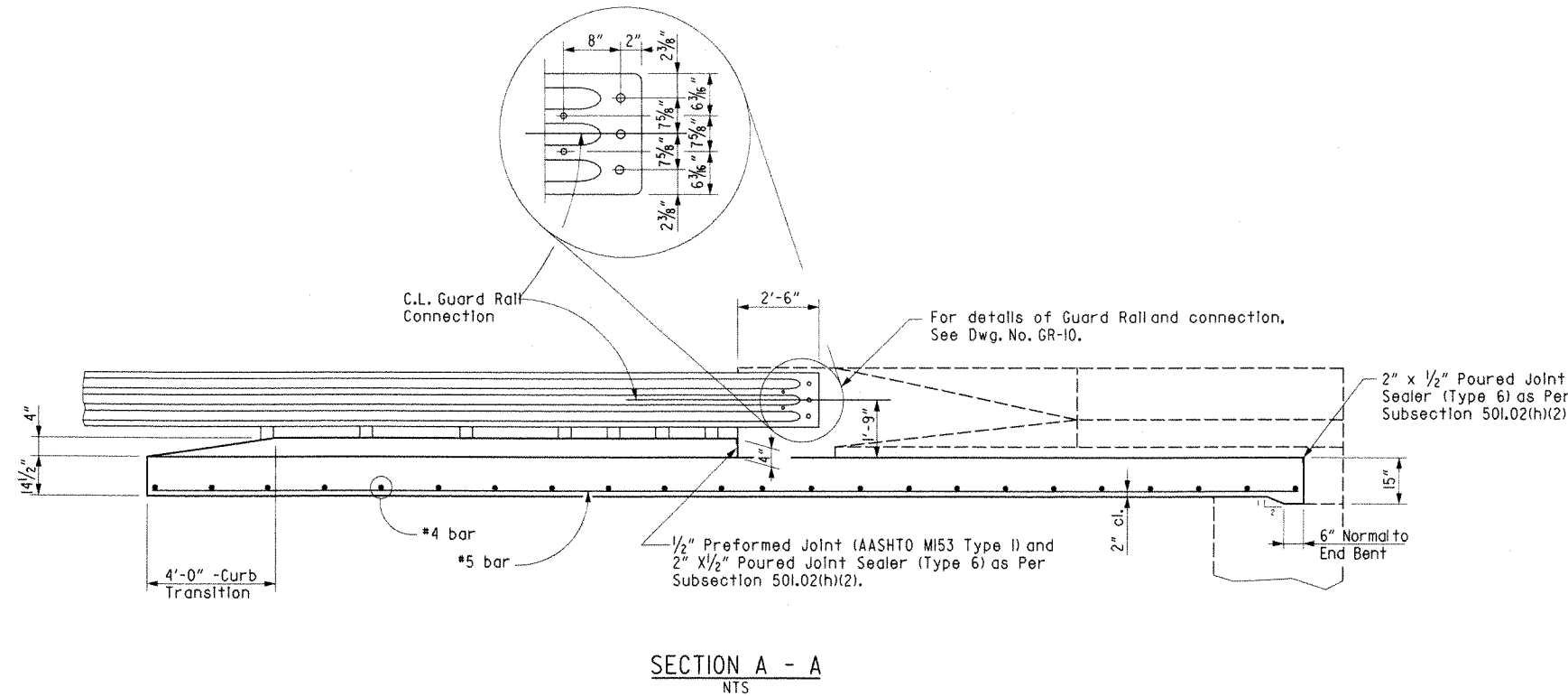


TABLE OF QUANTITIES FOR TYPE SPECIAL 5 APPROACH GUTTER

AT BEGIN BRIDGE			AT END BRIDGE		
"W" Width	Reinforcing Steel	Concrete (Cu. Yds.)	"W" Width	Reinforcing Steel	Concrete (Cu. Yds.)
6'	639 lbs.	11.5	6'	880 lbs.	15.5
10'	1,452 lbs.	25.0	10'	1,023 lbs.	17.9

FOR INFORMATION ONLY

SHEET 2 OF 2
DETAILS OF
TYPE SPECIAL 5 APPROACH GUTTER
EAST FORK KELLY BAYOU

ROUTE 71 SEC. 1
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.
DRAWN BY: MAD/RPT DATE: 6-07 FILENAME: V8030355x5_g2.dgn
CHECKED BY: MWB DATE: 6-07 SCALE: AS SHOWN
DESIGNED BY: STANDARD DATE: _____
BRIDGE NO. A&B7125 DRAWING NO. 49662

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
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				JOB NO.		030355	76	85
				A&B7125		APPROACH SLAB	49662A	

BAR LIST

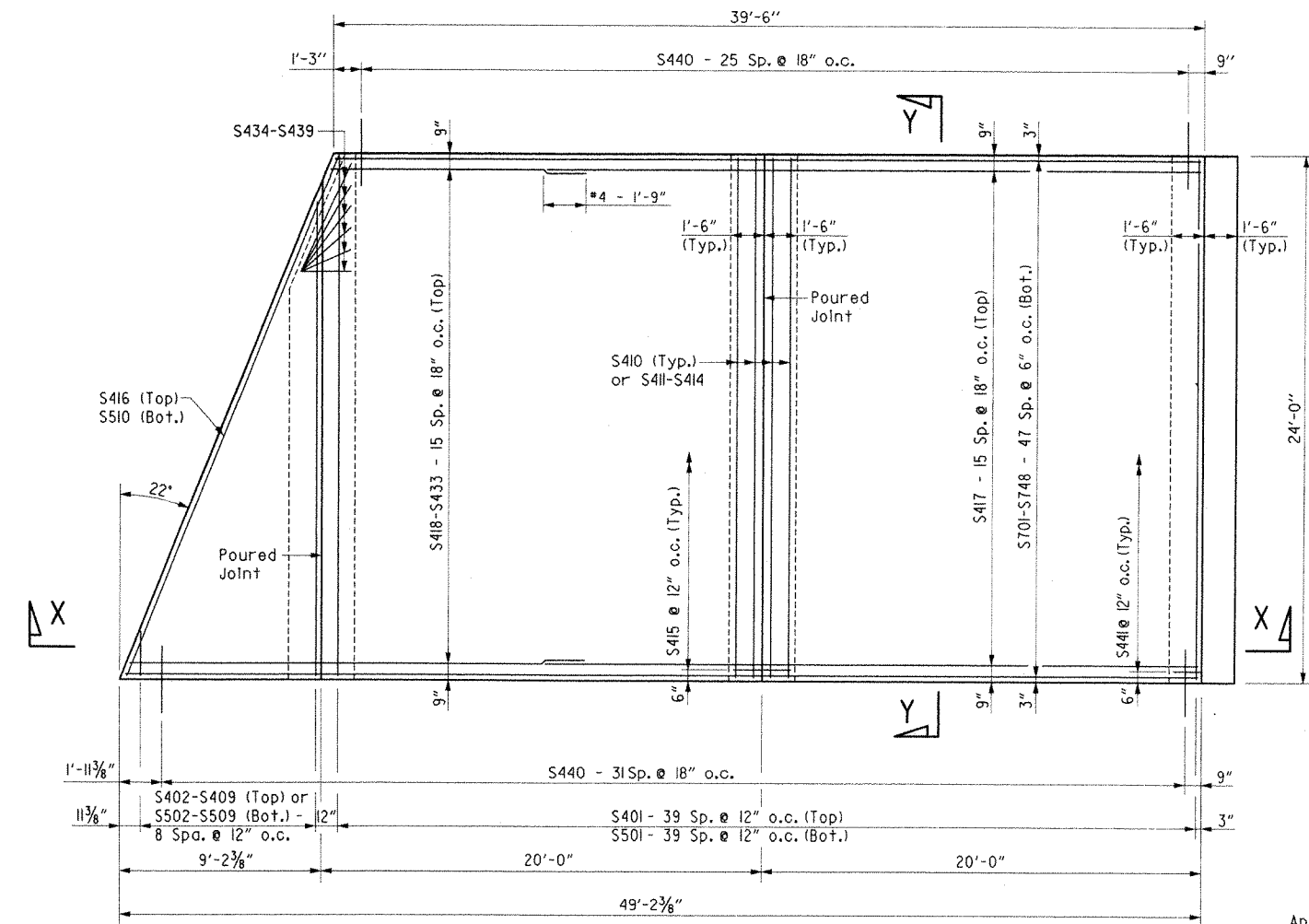
MARK	NO. REQ'D.	LENGTH	P.D.	BENDING DIAGRAMS
S401	40	23'-8"	Str.	Dimensions are out to out of bars.
S402-S409	1 EACH	1'-9" to 21'-6"	Str.	
S410	8	23'-8"	Str.	
S411-S414	1 EACH	18'-2" to 23'-8"	Str.	
S415	42	10'-4"	2"	
S416	1	25'-6"	Str.	
S417	16	30'-0"	Str.	
S418-S433	1 EACH	11'-3" to 20'-4"	Str.	
S434-S439	1 EACH	10'-1" to 17'-4"	2"	
S440	58	3'-0"	Str.	
S441	24	2'-7"	Str.	
S501	40	23'-8"	Str.	
S502-S509	1 EACH	1'-9" to 21'-6"	Str.	
S510	1	25'-6"	Str.	
S701-S748	1 EACH	39'-3" to 48'-9"	Str.	

TABLE OF QUANTITIES FOR ONE TYPE SPECIAL 3 APPROACH SLAB

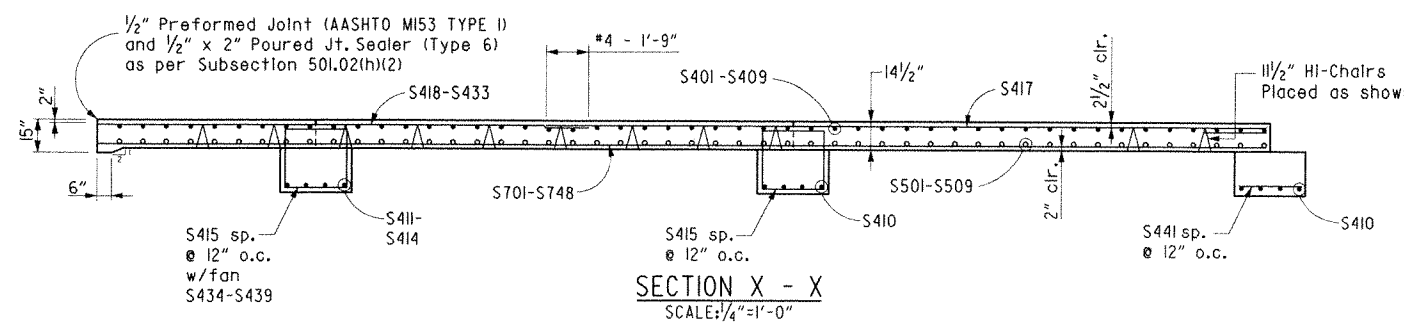
Slab Width	Reinforcing Steel	Concrete (Cu. Yds.)
24'-0"	7,438	61.8

GENERAL NOTES

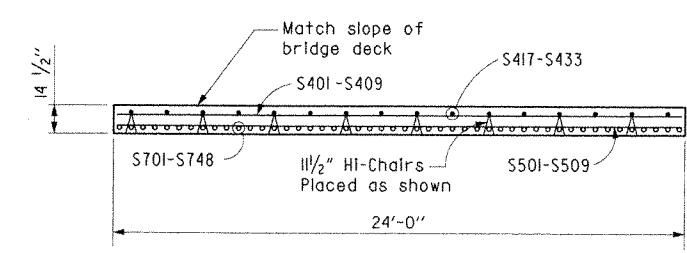
Concrete shall be Class S (AE) (f'c = 4,000 psi).
 Reinforcing Steel shall conform to AASHTO M31 or M53, Grade 60 (fy = 60,000 psi).
 Approach Slabs will be measured and paid for in accordance with Section 504.
 Joint sealer included in the pay item "Approach Slab".



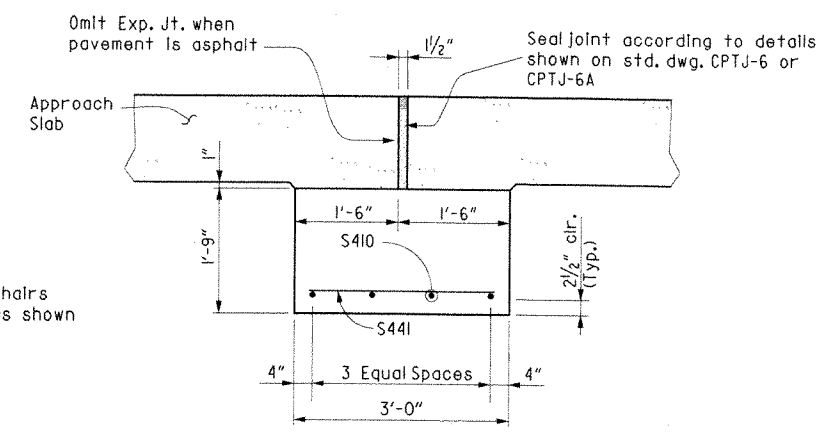
PLAN - APPROACH SLAB
SCALE: 1/4"=1'-0"



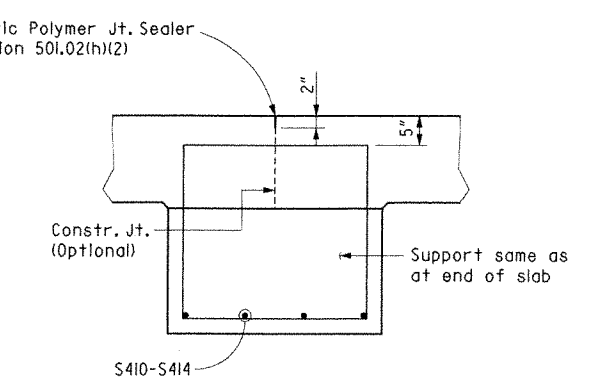
SECTION X - X
SCALE: 1/4"=1'-0"



SECTION Y - Y
SCALE: 1/4"=1'-0"



DETAILS OF SUPPORT AT END OF SLAB
SCALE: 3/4"=1'-0"



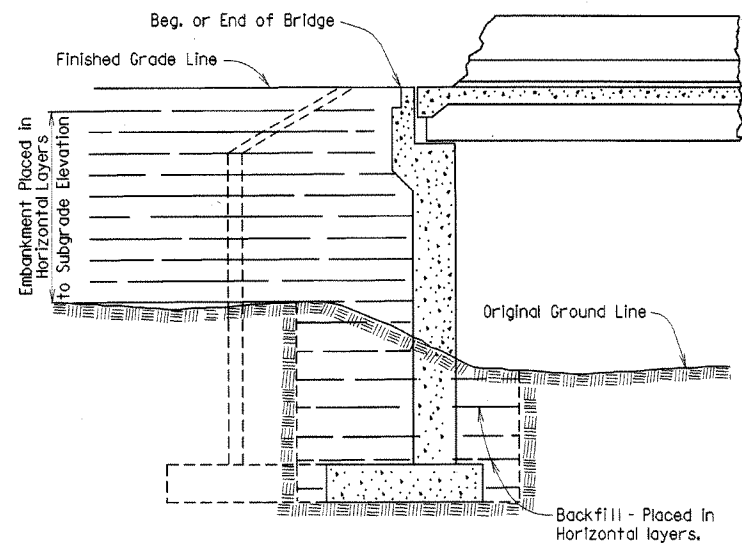
DETAILS OF SUPPORT AT MIDDLE OF SLAB
SCALE: 3/4"=1'-0"

FOR INFORMATION ONLY

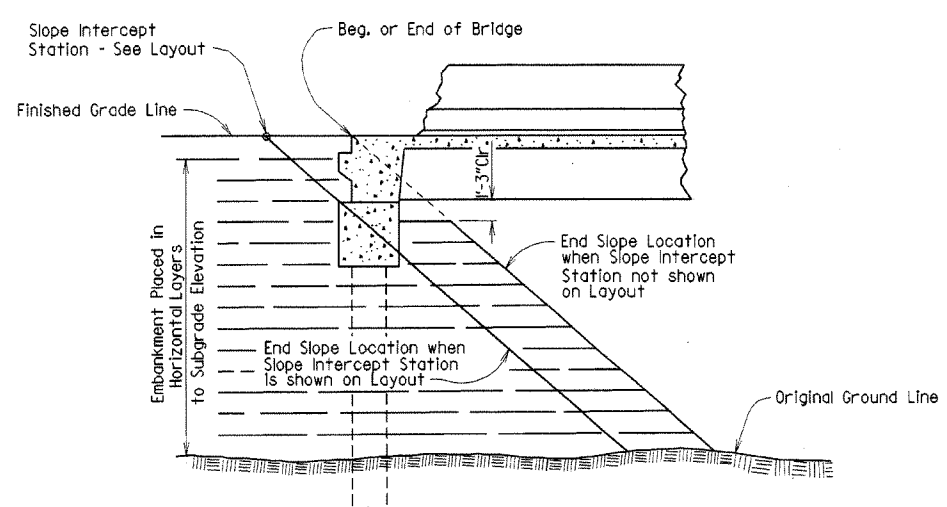
DETAILS OF TYPE SPECIAL 3 APPROACH SLAB EAST FORK KELLY BAYOU
 ROUTE 71 SEC. 1
ARKANSAS STATE HIGHWAY COMMISSION
 LITTLE ROCK, ARK.
 DRAWN BY: RPT DATE: 6-07 FILENAME: 030355-75.asi/dgm
 CHECKED BY: MWB DATE: 9-07 SCALE: AS SHOWN
 DESIGNED BY: STANDARD DATE: _____
 BRIDGE NO. A&B7125 DRAWING NO. 49662A

PLANS PREPARED BY THE LPA GROUP INCORPORATED
 TRANSPORTATION CONSULTANTS
 1000 North Arkansas Ave., Suite 100, Little Rock, AR 72201
 501-782-1111
 8/15/2001

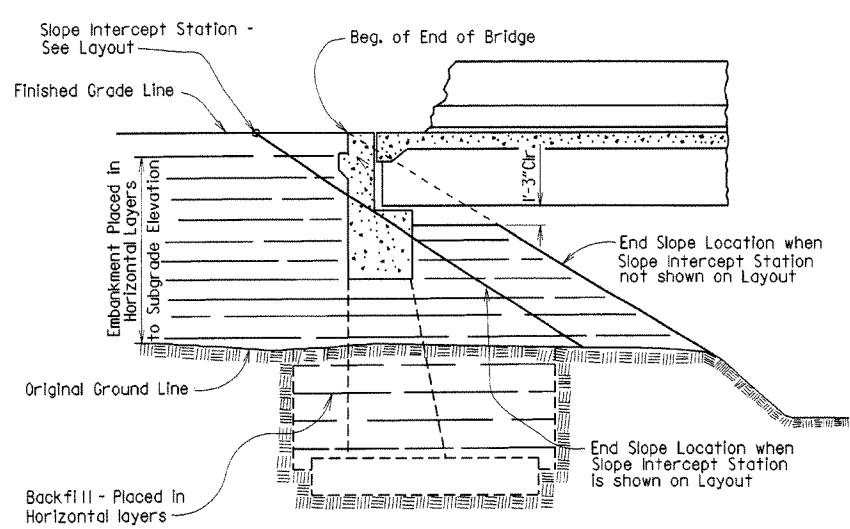
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04-10-2003				6	ARK.		77	
JOB NO.							EMBANKMENT & BACKFILL 1888A	



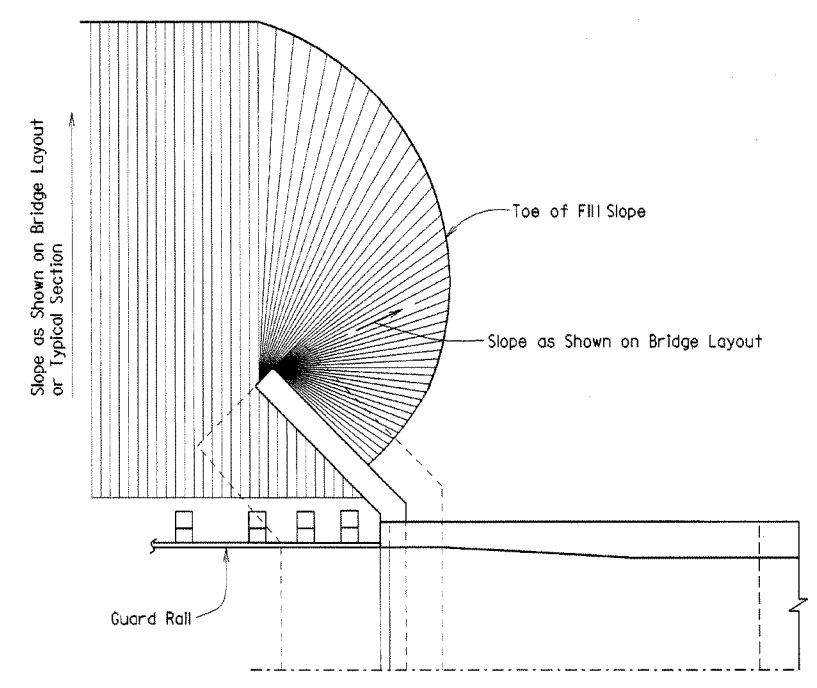
EMBANKMENT CONSTRUCTION AND FOOTING BACKFILL AT VERTICAL WALL ABUTMENTS



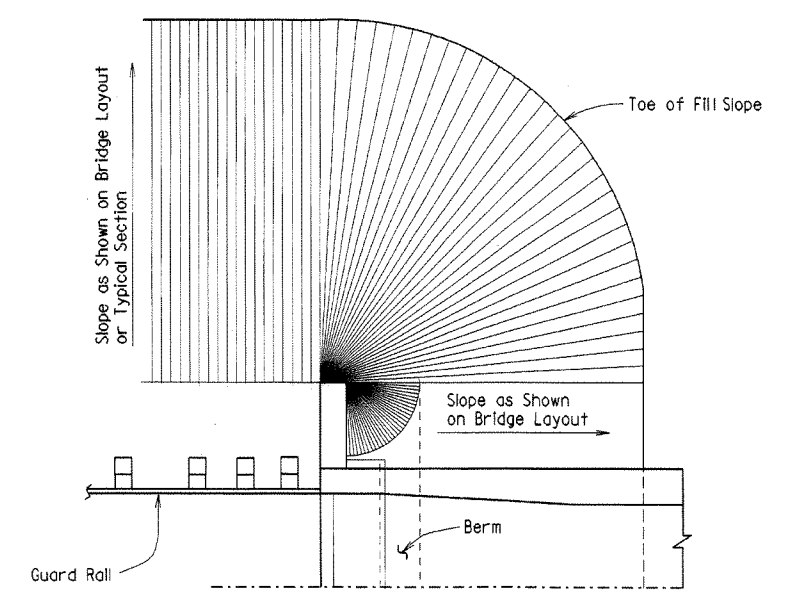
EMBANKMENT CONSTRUCTION AT SPILL-THROUGH PILE END BENTS



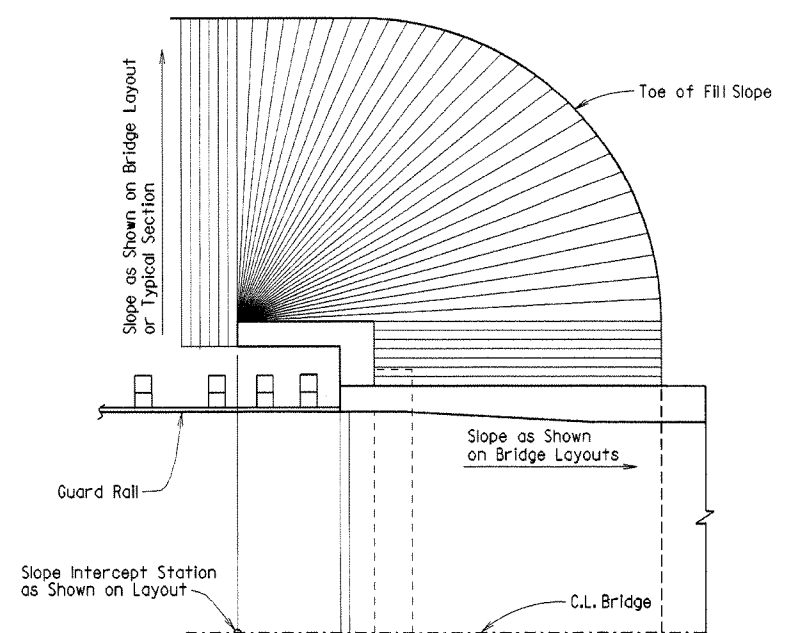
EMBANKMENT CONSTRUCTION AND FOOTING BACKFILL AT SPILL-THROUGH END BENTS



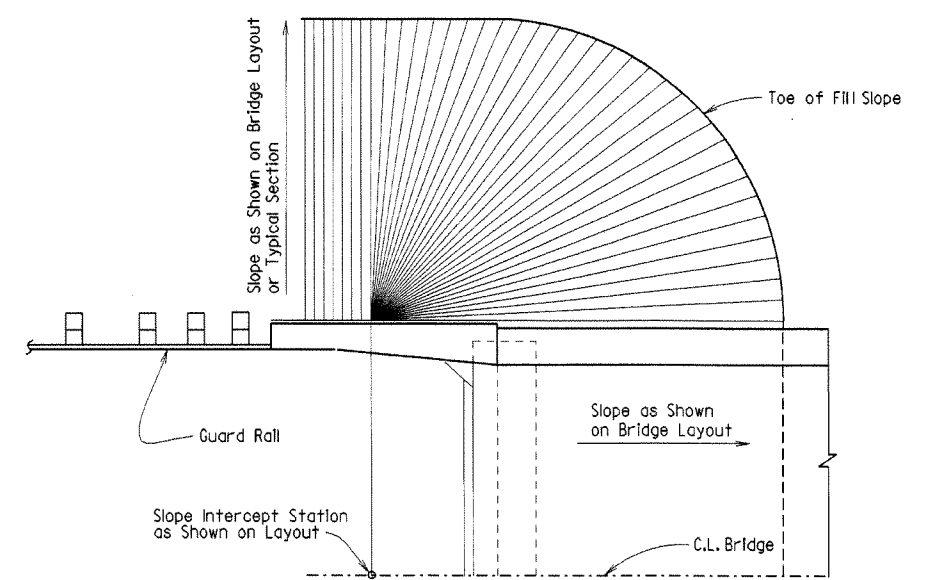
VERTICAL WALL ABUTMENTS



SPILL-THROUGH END BENTS WITH STUB WING



SPILL-THROUGH END BENTS WITH TURNBACK WING



SPILL-THROUGH END BENTS WITH TRANSITION WING

METHOD OF DETERMINING FILL SLOPE LOCATION AT BRIDGE ENDS

GENERAL NOTES

The Bridge End Embankment shall be defined as a section of embankment, not less than 20 feet long adjacent to the bridge end, together with the side slopes and slopes under the bridge end including around the end of wingwalls. Embankment adjacent to structures shall be constructed in 4 inch horizontal layers (loose measure) and compacted by the use of mechanical equipment to the satisfaction of the Engineer. Refer to subsections 210.09, 210.10 and 801.08 of the Specifications for construction requirements.

Revised and redrawn MJT 04-10-2003
 Chk'd. By: cJF 04-10-2003

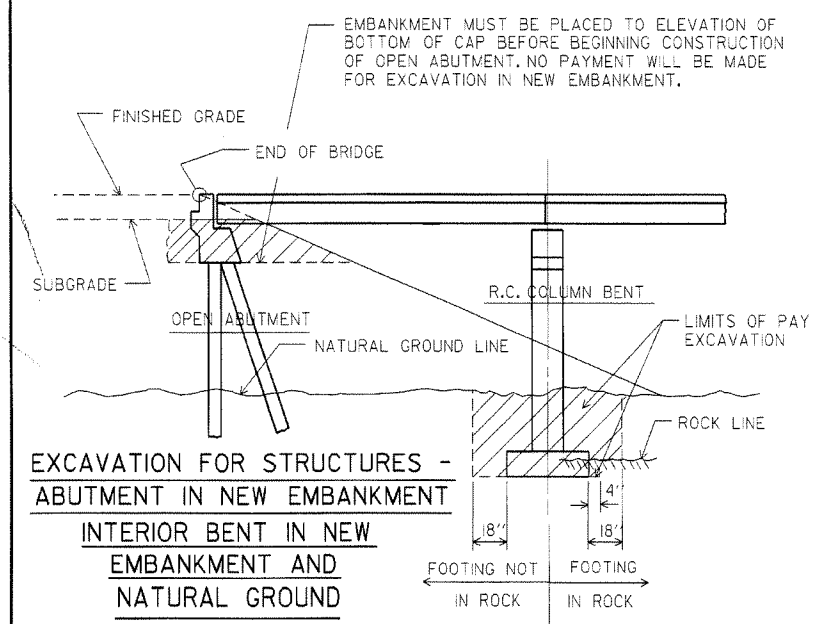


BRIDGE ENGINEER

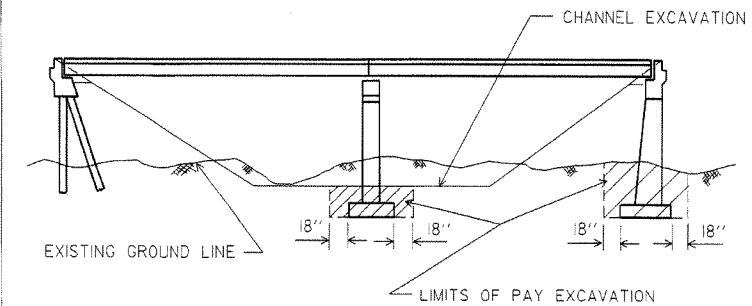
EMBANKMENT CONSTRUCTION AND BACKFILL AT BRIDGE ENDS
 ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
 LITTLE ROCK, ARK.

DRAWN BY: MJT DATE: 04-10-2003 FILENAME: B1888A.STD
 CHECKED BY: CJF DATE: 04-10-2003 SCALE: NO SCALE
 DESIGNED BY: STD DATE: _____
 BRIDGE NO. _____ DRAWING NO. 1888A

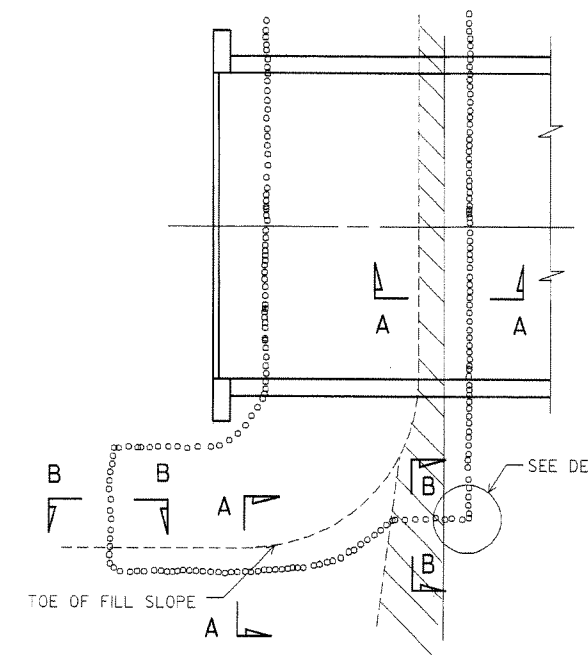
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JOB NO.							1	
RIP. & EXCAV.							1891F	



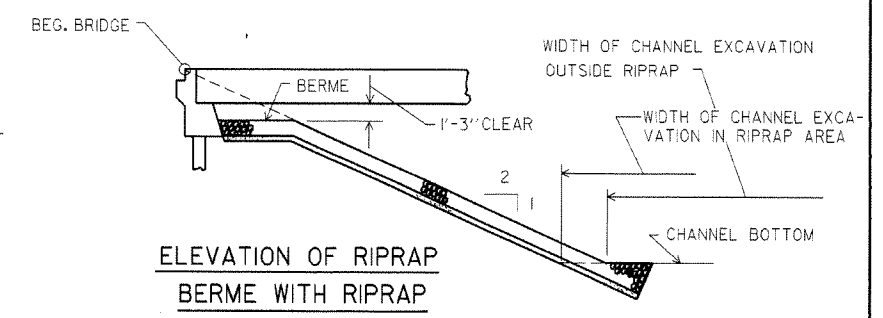
EXCAVATION FOR STRUCTURES - ABUTMENT IN NEW EMBANKMENT INTERIOR BENT IN NEW EMBANKMENT AND NATURAL GROUND



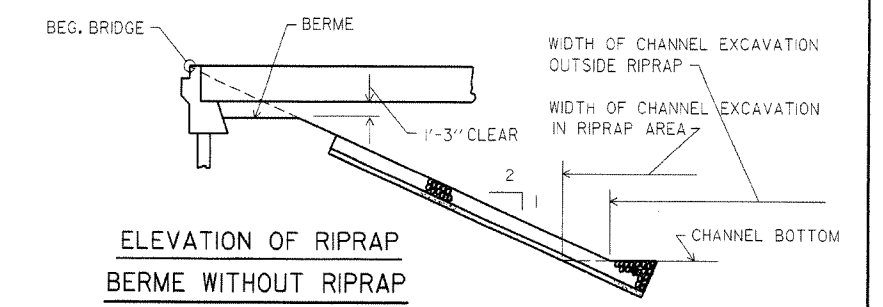
EXCAVATION FOR STRUCTURES - BRIDGE LOCATION WITH DESIGNATED CHANNEL CHANGE



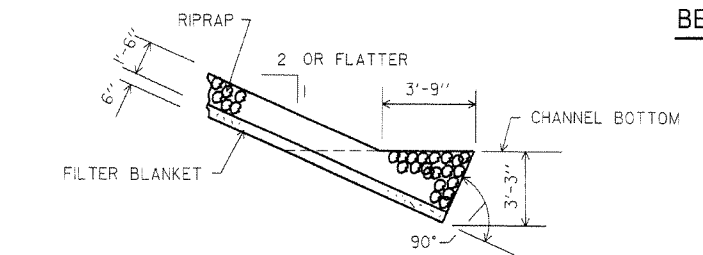
PLAN OF DUMPED RIPRAP



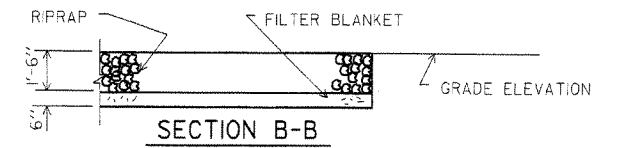
ELEVATION OF RIPRAP BERME WITH RIPRAP



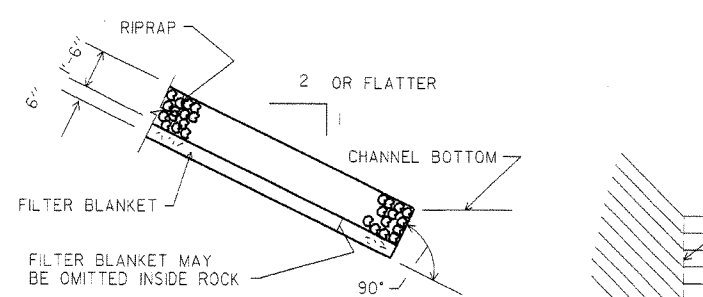
ELEVATION OF RIPRAP BERME WITHOUT RIPRAP



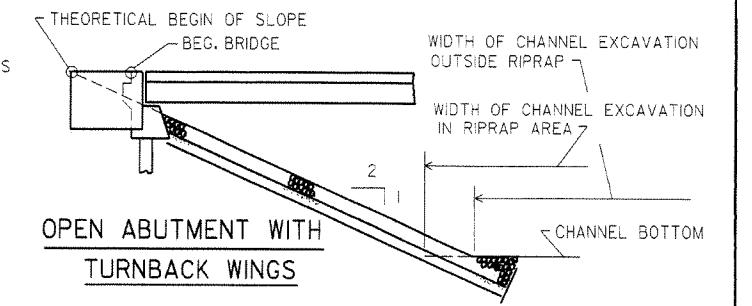
SECTION A-A (TOE EXCAVATION IN SOIL)



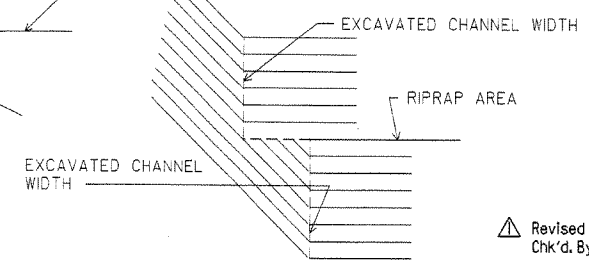
SECTION B-B



SECTION A-A (TOE EXCAVATION IN ROCK)



OPEN ABUTMENT WITH TURNBACK WINGS

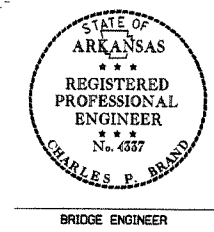


DETAIL C

NOTE: USE THIS TYPE OF TOE WHEN ROCK IS ENCOUNTERED WHICH IS IN A STABLE CONDITION.

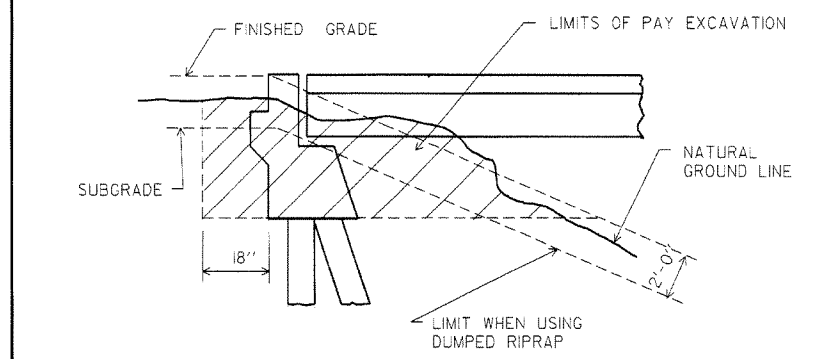
NOTE: IN LIEU OF AN AGGREGATE FILTER BLANKET, A SYNTHETIC FIBER GEOTEXTILE FABRIC COMPLYING WITH THE REQUIREMENTS OF SUBSECTION 816.02(e) MAY BE USED.

NOTE: DETAILS FOR COMPUTING EXCAVATION FOR STRUCTURES ARE INCLUDED FOR INFORMATION AS TO HOW PLAN QUANTITIES WERE CALCULATED AND FOR USE WHEN ADJUSTING QUANTITIES WHEN CHANGING FOOTING ELEVATION.

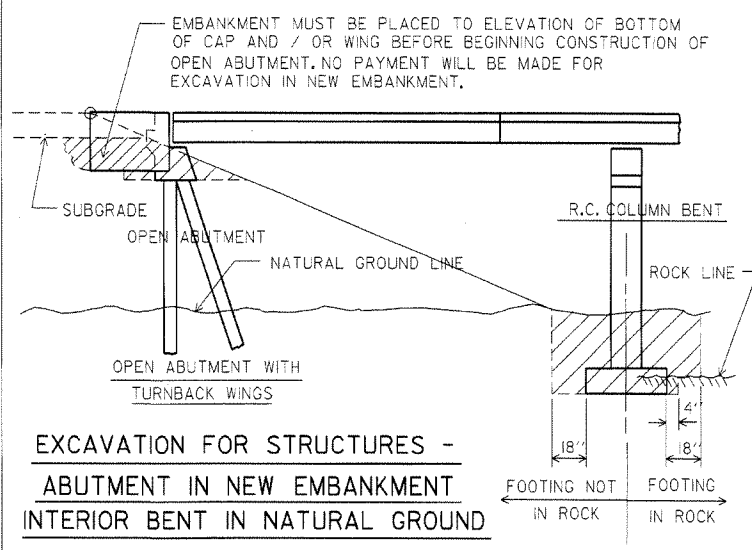


Revised and redrawn MJT 04-10-2003
Chk'd. By: C.J.F. 04-10-2003

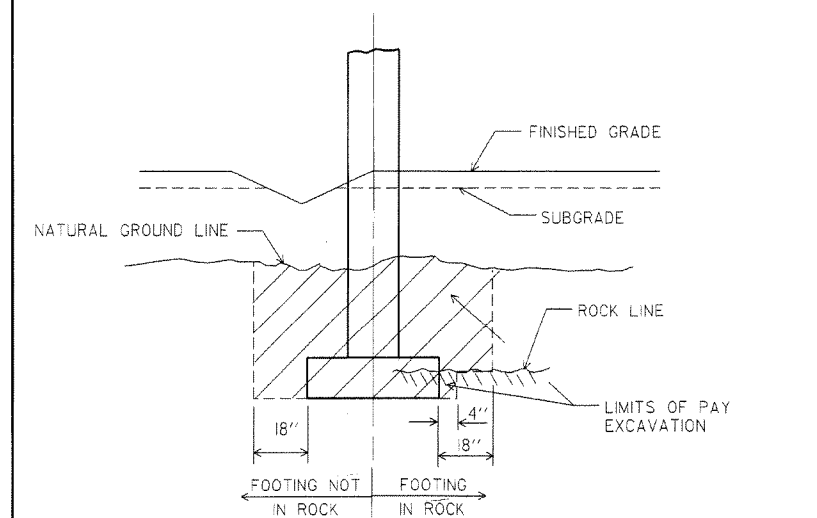
DETAILS FOR DUMPED RIPRAP AND FILTER BLANKET AND DETAILS FOR COMPUTING EXCAVATION FOR STRUCTURES
ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.
DRAWN BY: MJT DATE: 04-10-2003 FILENAME: B1891F.STD
CHECKED BY: C.J.F. DATE: 04-10-2003 SCALE: NO SCALE
DESIGNED BY: STD. DATE: BRIDGE NO. DRAWING NO. 1891F



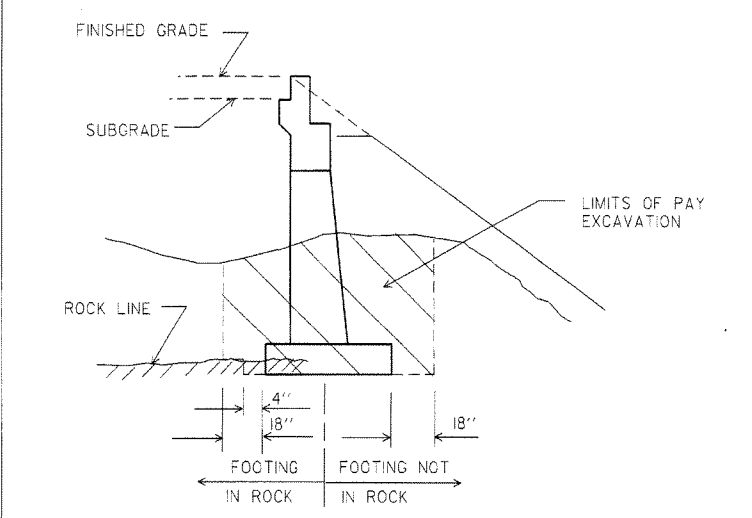
EXCAVATION FOR STRUCTURES - ABUTMENT IN NATURAL GROUND



EXCAVATION FOR STRUCTURES - ABUTMENT IN NEW EMBANKMENT INTERIOR BENT IN NATURAL GROUND



EXCAVATION FOR STRUCTURES - BENT IN ROADWAY FILL SECTION AND NATURAL GROUND



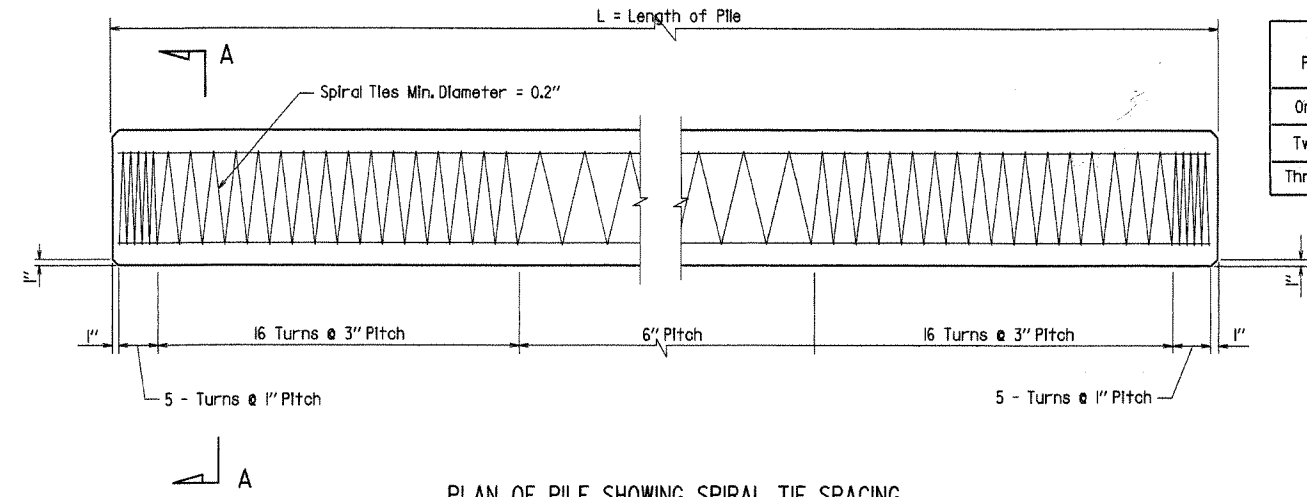
EXCAVATION FOR STRUCTURES - ABUTMENT IN NATURAL GROUND AND NEW EMBANKMENT

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. AID PROJ. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
04-10-2003 12-10-2009	4-10-2003				6	ARK.	79	

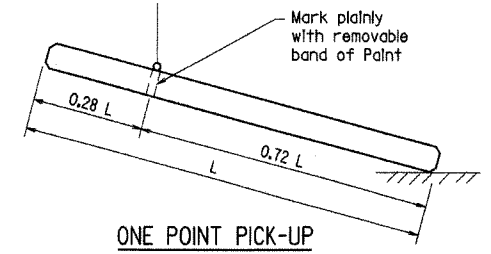
CONC. PILES 2383

MAXIMUM PICKUP LENGTHS L

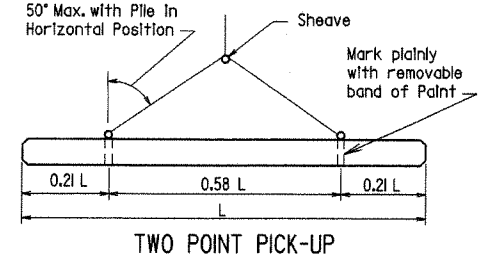
Type of Pick - Up	Prestressed		Precast		Prestressed		Precast	
	16" Oct.	18" Oct.	16" or 18" Oct.	14" Sq.	16" Sq.	18" Sq.	14" Sq.	16" Sq.
One - Point	52'	55'	46'	55'	59'	63'	52'	51'
Two - Point	75'	80'	67'	79'	84'	90'	75'	74'
Three - Point	105'	112'	93'	110'	117'	126'	104'	103'



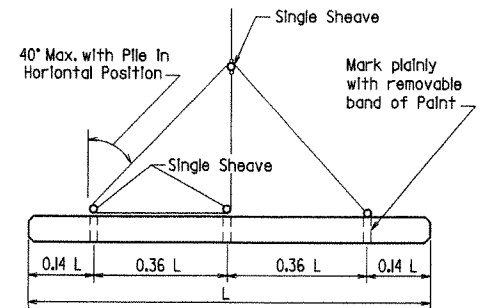
PLAN OF PILE SHOWING SPIRAL TIE SPACING



ONE POINT PICK-UP

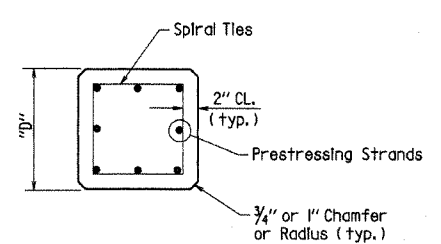


TWO POINT PICK-UP

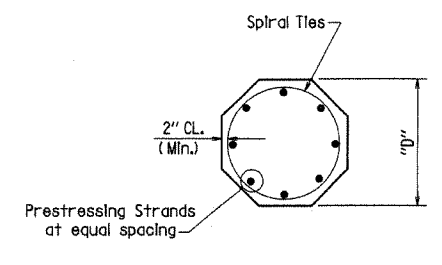


THREE POINT PICK-UP

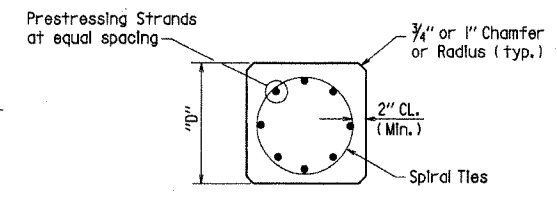
Note: Strand location shall be symmetrical about the axis of the pile with no more than one strand difference between any two adjacent sides. Circular spiral ties are required for odd number of strands.



SECTION A-A SQUARE PILE



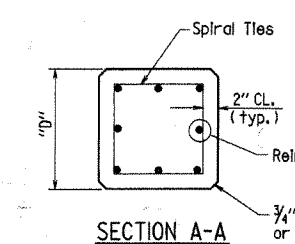
SECTION A-A OCTAGONAL PILE



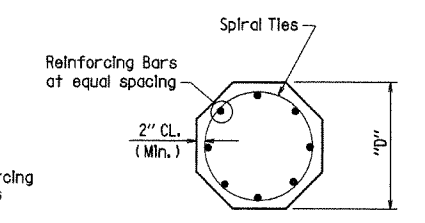
SECTION A-A SQUARE PILE

PRECAST PILE REINFORCING

Pile Size	No. Req'd.	Bar Size
16" Oct.	8	# 7
18" Oct.	8	# 7
14" Sq.	8	# 7
16" Sq.	8	# 7
18" Sq.	8	# 8



SECTION A-A SQUARE PILE



SECTION A-A OCTAGONAL PILE

PRESTRESSED CONCRETE PILES

PRESTRESSED PILE PROPERTIES

Grade	Strand Diameter	Number of Strands per Size "D"					Minimum Ultimate Tensile Strength Per Strand (Lbs.)	Initial Prestressing Force Per Strand (Lbs.)	
		16" Oct.	18" Oct.	14" Sq.	16" Sq.	18" Sq.			
Stress - Relieved	250	7/16"	11	13	10	12	16	27,000	18,900
	270	1/2"	8	10	8	10	12	36,000	25,200
Low Relaxation	250	7/16"	9	11	8	12	14	31,000	21,700
	270	1/2"	7	9	6	8	10	41,300	28,900
Low Relaxation	250	7/16"	9	11	8	11	13	27,000	20,200
	270	1/2"	7	8	6	8	10	36,000	27,000
Low Relaxation	250	7/16"	8	10	7	9	11	31,000	23,300
	270	1/2"	6	7	5	7	9	41,300	31,000

* Number based on Initial prestress force of "B" x Ultimate Tensile Stress, Prestress Losses, and min. 700 psi Unit Prestress on concrete after Losses.
 "B" = 0.75 Low Relaxation
 0.70 Stress - Relieved

GENERAL NOTES

Construction Specifications: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction, (2003 edition) with applicable Supplemental Specifications and Special Provisions. Unless otherwise noted, references to Section and subsection numbers in the plans refer to the Construction Specifications.

Design Specification: AASHTO Standard Specifications for Highway Construction (2002 Edition), with current Interim Specifications.

Concrete: Concrete in the Precast Prestressed Piles shall be Class 5 (AE) and shall have a Minimum Compressive Strength (f'c) of 5000 psi at 28 days. Compressive Strength at transfer of the Prestressing Force shall be not less than 4000 psi. Concrete in Build - Ups shall have a minimum Compressive Strength (f'c) of 4000 psi.

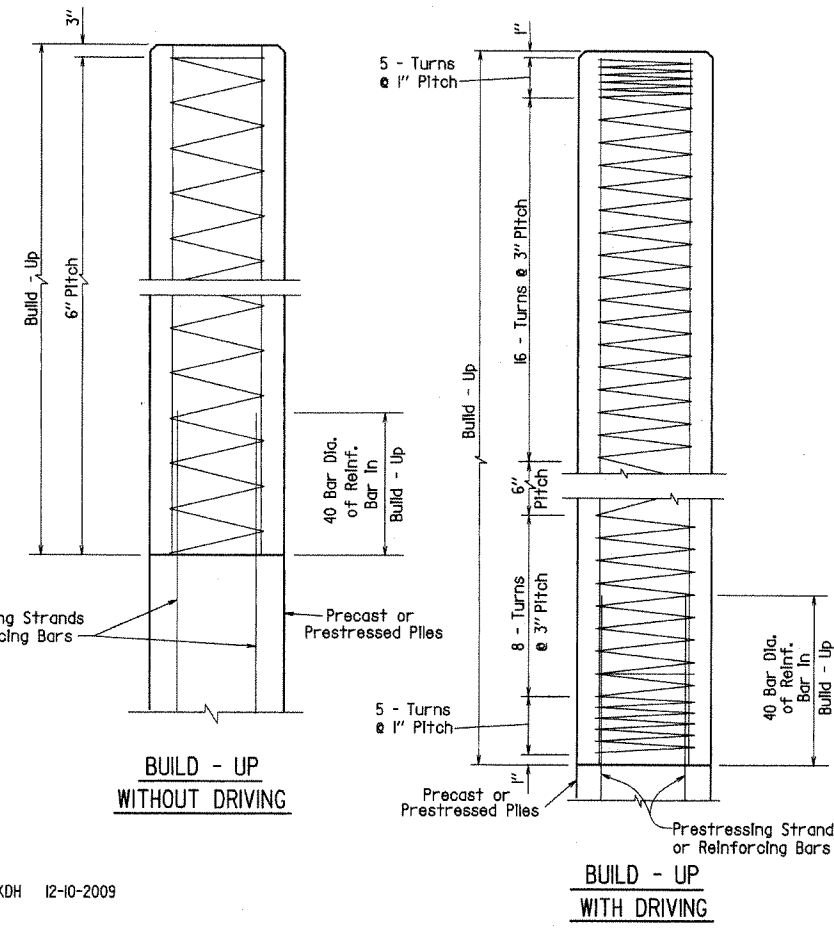
Prestressing Reinforcement: Seven wire stress relieved or low relaxation strands shall conform to the general requirements of AASHTO M203. Broken wires within individual strands will be permitted up to 2% of the total number of wires in each pile, providing that there is not more than one broken wire per strand. Two or more broken wires per strand will be cause for replacement of the strand, even though the two broken wires are within the 2% limitation.

Build-Ups: To provide for Build-Ups of Piles where authorized by the Engineer, concrete shall be cut back to expose the strands for a distance sufficient to provide a lap of 40 diameters of the reinforcing bars required for Build-Up. Reinforcing of Build-Ups shall have a minimum area equal to 1/2% of the gross section of pile. Placement of bars shall be in a symmetrical pattern of not less than four bars. See Section 805.11(b).

Forms: For forming exterior of piles, the use of steel forms on concrete founded casting beds is required, unless otherwise approved by the Engineer. Side forms may have a maximum drift on each side not exceeding 1/4" per foot.

Tolerances: Pile ends shall be plane surfaces and perpendicular to axis of pile with a maximum tolerance of 1/8" per foot transversely.

Added paragraph to General Notes KDH 12-10-2009
 Checked by: C.J.F. Date: 12-10-2009
 Revised and redrawn MJT 04-10-03
 Chkd. By: C.J.F. 04-10-03



BUILD - UP WITHOUT DRIVING

BUILD - UP WITH DRIVING

PRECAST CONCRETE PILES

GENERAL NOTES

The maximum sweep (deviation from straightness measured along two perpendicular faces of the pile, while not subject to bending forces) shall not exceed 1/8" in 10 ft. of its length.

General: Shipment of piles from the plant site or pile driving will not be permitted until the required minimum compressive strength is reached, and in no case less than 10 days after pouring the concrete. Piles may be removed from casting bed to a nearby storage any time after transfer of stress.

Spiral Reinforcing: Spiral reinforcing shall be steel wire meeting the requirements of AASHTO M32 with a minimum diameter of 0.2" or shall be plain round steel bars meeting the requirements of AASHTO M31 or M53, GR. 60 with a minimum diameter of 0.25".

Manufacture, Transportation and Storage: See Section 802 "Concrete for Structures".

Unless otherwise approved by the Engineer, all protruding or exposed pile lifting or transporting devices above the finished ground shall be removed after pile driving is complete. Removal shall be a minimum of 1" below the surface of the pile and the cavity shall be filled with a non-shrink grout listed on the Department's OPL.

Installation, Measurement and Payment: See Section 805 "Piling". Precast Prestressed Concrete Piling will be paid for at the contract unit price per Linear Foot bid for "Concrete Piling".

The Contractor may elect to use a Precast Concrete Pile in lieu of the Prestressed Concrete Pile. The following notes apply to Precast Concrete Piles:

All concrete shall be Class 5 (AE) and shall have a minimum compressive strength (f'c) of 4000 psi at 28 days.

All longitudinal reinforcing bars shall be deformed bars of AASHTO M31 or M53, Gr. 60.

All spiral reinforcing shall be the same as that shown for prestressed concrete.



DETAILS OF STANDARD CONCRETE PILES
 ROUTE SEC.
 ARKANSAS STATE HIGHWAY COMMISSION
 LITTLE ROCK, ARK.

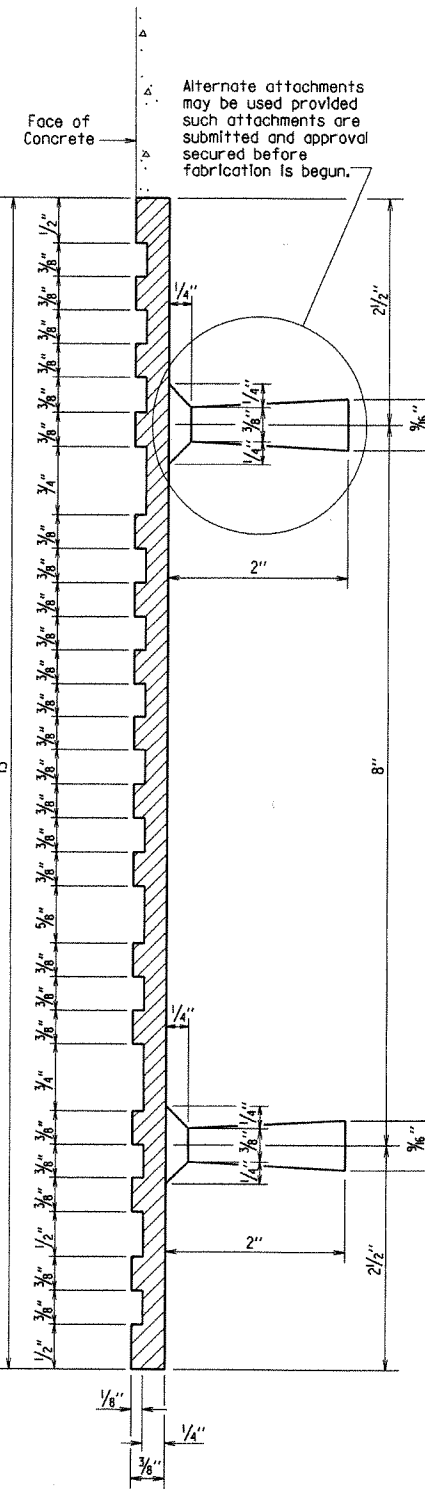
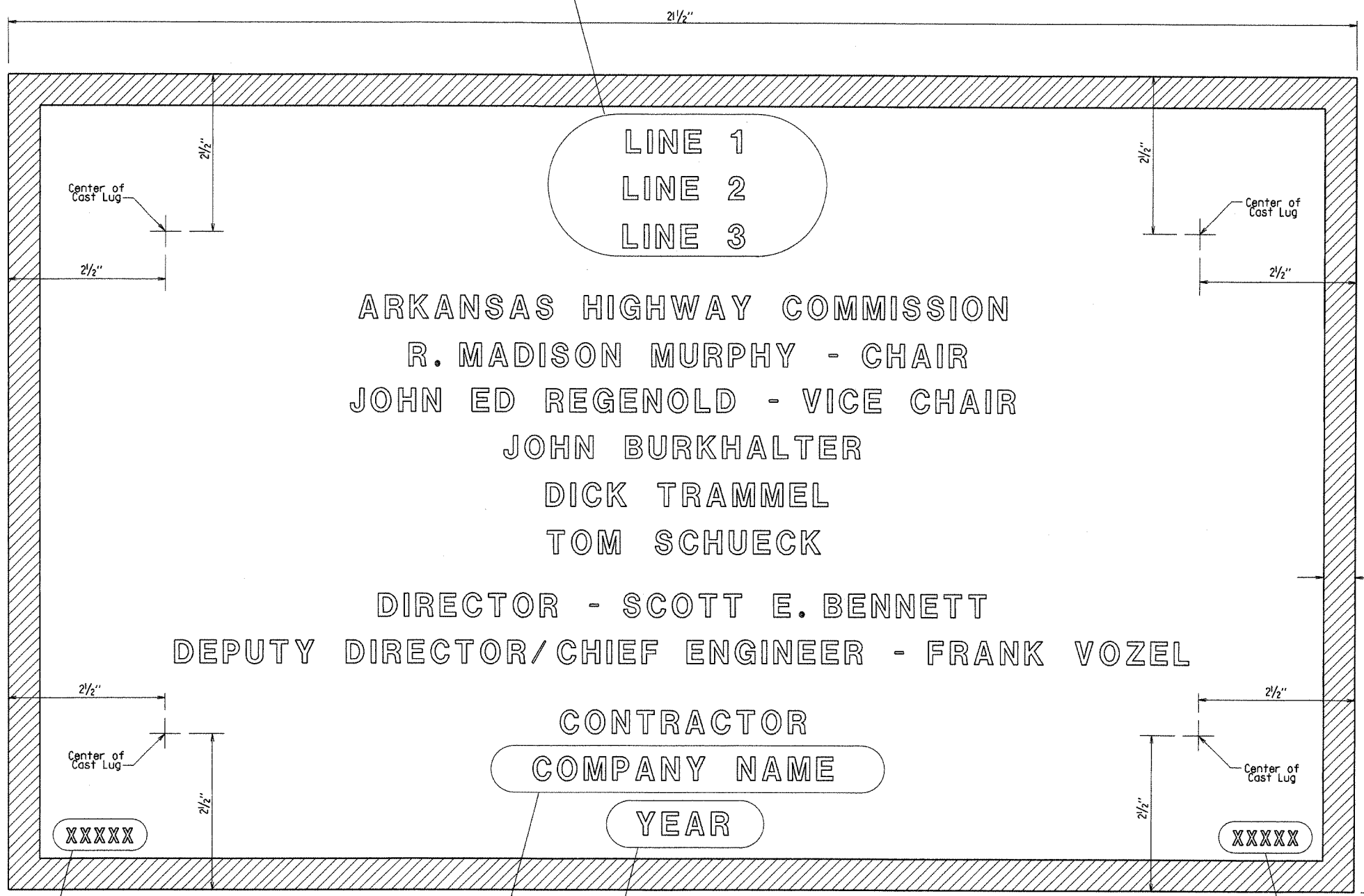
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 CHECKED BY: C.J.F. DATE: 04-10-2003 SCALE: 1" = 1'-0"
 DESIGNED BY: STD. DATE: —
 BRIDGE NO. DRAWING NO. 2383

BRIDGE ENGINEER

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
9-8-11				6	ARK.		80	
JOB NO.							NAME PLATE 2387	

The name of the bridge as shown on the plans shall be placed on Lines 1 - 3 using 1/8" raised letters and numerals 3/8" high.

Line	Example 1	Example 2	Example 3	Example 4
Line 1	Red River	Southern	Saline	Highway 5
Line 2	Relief	Railroad	River	
Line 3		Overpass	Relief	



GENERAL NOTES

Specifications: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction, (2003 Edition) with applicable Supplemental Specifications and Special Provisions.

Name plates shall be cast bronze and shall meet the material requirements as specified in Section 812 of the Standard Specifications.

Body of plate shall be 1/4" thick and shall include four tapering cone lugs 3/8" to 1/8" x 2" long. The border and all lettering shall be raised 1/8" above the face of plate and shall be polished.

All lettering shall be plain gothic, square cut and not tapered. The number of plates required and the location and name on the plate for each bridge shall be as designated on the plans.

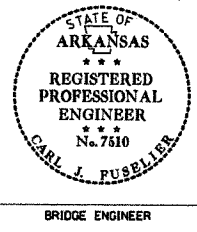
Place the design live loading here using 1/8" raised letters and numerals 1/4" high. Examples: HS 20 HL-93

Place the Year in which Contract was awarded here using 1/8" raised numerals 3/8" high. Example: 2001

Place the name of the company awarded the construction contract here using 1/8" raised letters and numerals 3/8" high. Example: ABCD CONSTRUCTION, INC.

Place the Bridge number here using 1/8" raised letters and numerals 1/4" high. Examples: A1234 05432

TYPICAL BRIDGE NAME PLATE



DETAILS OF STANDARD TYPE D BRIDGE NAME PLATE

ROUTE SEC.

ARKANSAS STATE HIGHWAY COMMISSION

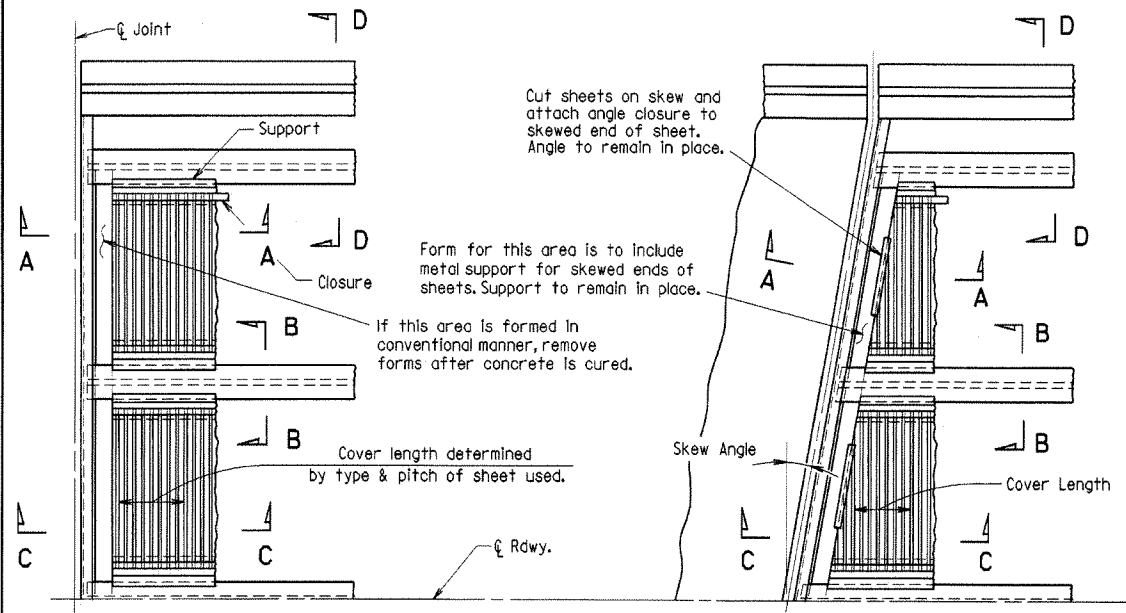
LITTLE ROCK, ARK.

DRAWN BY: KDH DATE: 9-8-11 FILENAME: B2387.STD
 CHECKED BY: CRE DATE: 9-8-11 SCALE: 1"=0" = 1'-0"
 DESIGNED BY: STD. DATE: OR AS NOTED
 BRIDGE NO. DRAWING NO. 2387

Revised and Redrawn 9-8-11 KDH Checked By: CRE

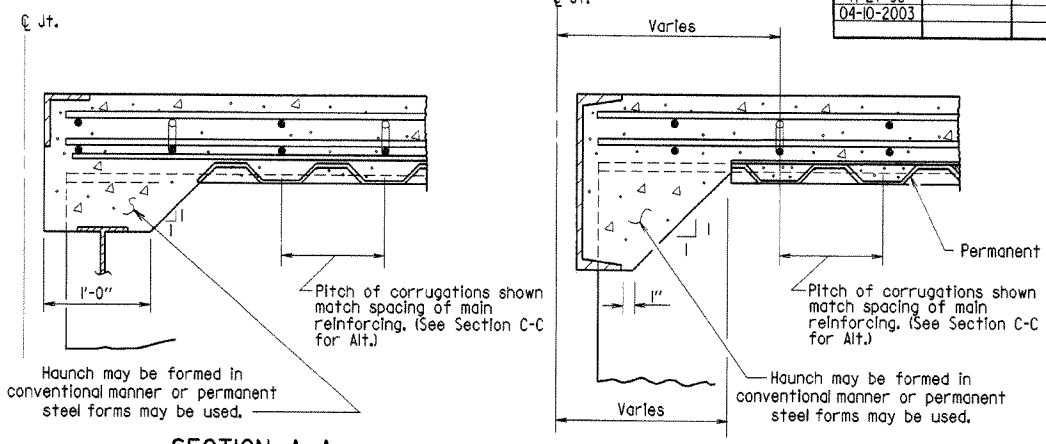
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11-27-96						6	ARK.		81	
04-10-2003										

BR. DECK FORMS 14991



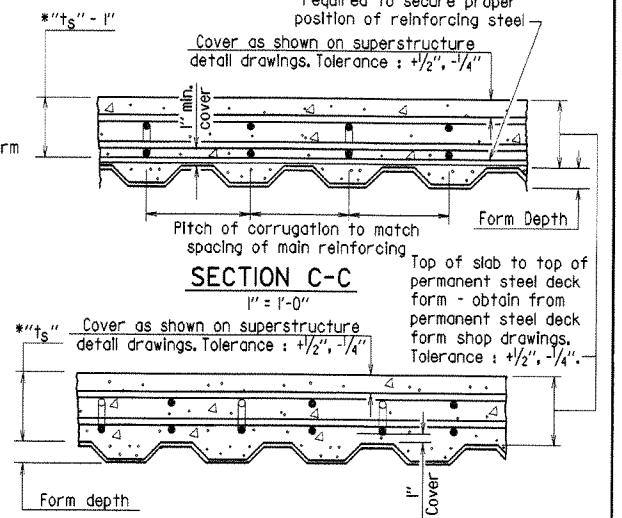
PART PLAN - SQUARE SPAN
3/8" = 1'-0"

PART PLAN - SKEWED SPAN
3/8" = 1'-0"



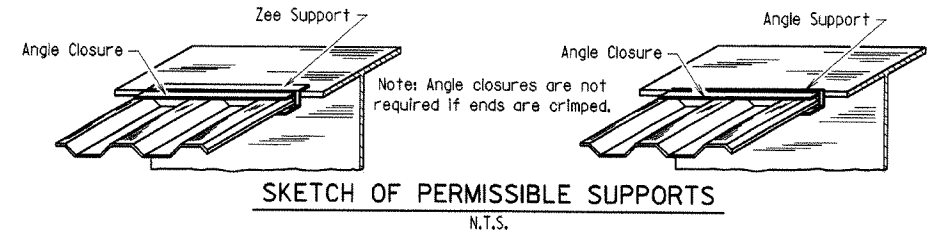
SECTION A-A
N.T.S.
(Angle at end of span)

SECTION A-A
N.T.S.
(Channel at end of span)

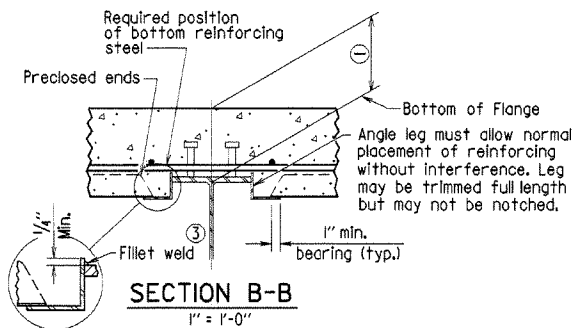


SECTION C-C - ALTERNATE
1" = 1'-0"
(Applicable when corrugations do not match spacing of main reinforcement)

*t_s = slab thickness as shown on superstructure detail drawings.
GENERAL NOTES

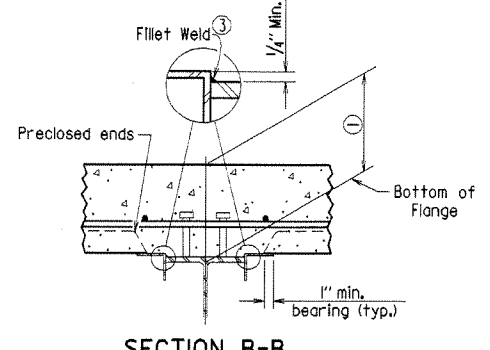


SKETCH OF PERMISSIBLE SUPPORTS
N.T.S.



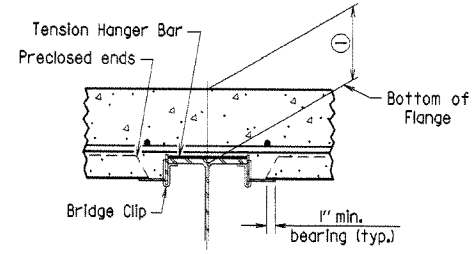
SECTION B-B
1" = 1'-0"

(Showing permissible support for tension flange where shear connectors are used, and for all compression flanges)



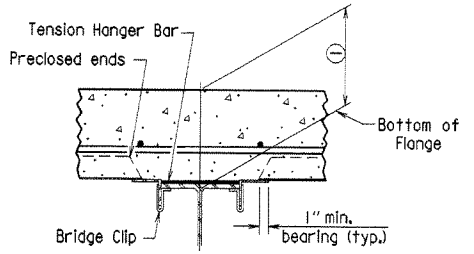
SECTION B-B
1" = 1'-0"

(Showing permissible support for tension flange where shear connectors are used and for all compression flanges)



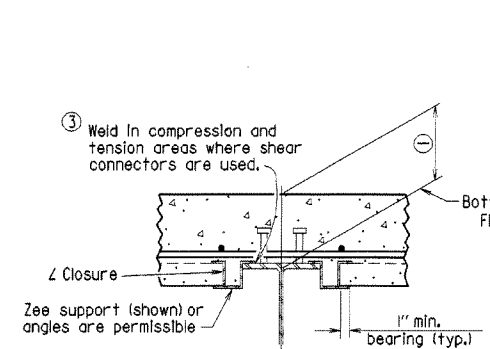
SECTION B-B
1" = 1'-0"

(Showing permissible support for tension flange where shear connectors are not used)



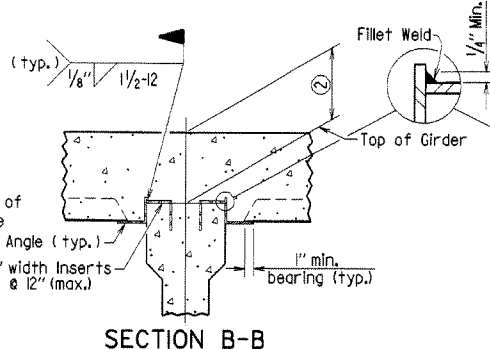
SECTION B-B
1" = 1'-0"

(Showing permissible support for tension flange where shear connectors are not used)



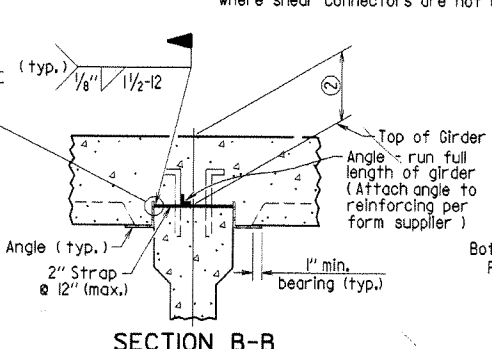
SECTION B-B
1" = 1'-0"

(Showing Z Closure)



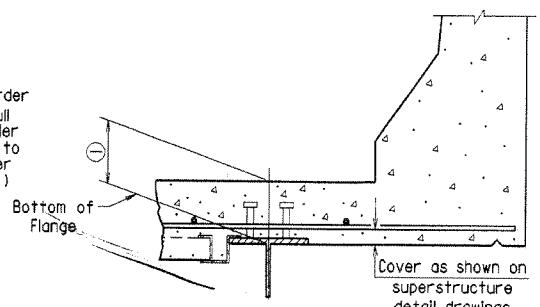
SECTION B-B (FOR CONCRETE GIRDERS)
1" = 1'-0"

(Showing support by insert cast in girder)



SECTION B-B (FOR CONCRETE GIRDERS)
1" = 1'-0"

(Showing support by Strap)



SECTION D-D
1" = 1'-0"

Note: Only Bottom Reinforcing is shown.

① Distance from top of slab to bottom of top flange as measured at centerline girder and as shown on superstructure detail drawings. This dimension may vary within the following limits to maintain the grade and slab thickness tolerances: Minimum - occurs when either the top flange or the support angle leg contacts the bottom reinforcing steel; Maximum = t_s + 1/4" + flange thickness. See Section C-C for slab thickness tolerance between adjacent girder flanges.

② Distance from top of slab to top of girder as measured at centerline girder and as shown on superstructure detail drawings. This dimension may vary within the following limits to maintain the grade and slab thickness tolerances: Minimum - occurs when either the top of girder or the support angle leg contacts the bottom reinforcing steel; Maximum - value shown on the superstructure detail drawings when removable forms are used. See Section C-C for slab thickness tolerance between adjacent girder flanges.

Revised for 2003 AHTD Construction Specifications and CPB Seal. MJT 04-10-2003
Chk'd. By: CDF 04-10-2003

Permanent steel deck forms may be used at the Contractor's option and shall be at no additional cost to the Department. Such use may result in changes to the dead load deflection of the girder. Any cost for adjustments due to a change in the dead load deflection will be borne by the Contractor. Payment for deck concrete and structural steel will not be increased due to use of permanent steel deck forms.

Permanent steel deck forms shall conform to subsection 802.14(b) of the Standard Specifications. Detailed plans, including detailed calculations and manufacturer's technical brochure, shall be submitted to and approved by the Bridge Engineer before work of forming the bridge deck is started.

Welding of form supports to the tension flange of steel girders will be permitted only in areas where shear connectors are used. When welding is not allowed, the method of fastening Z or L supports to the flange must be approved by the Bridge Engineer.

Form sheets shall be fastened to supporting members and to each other with galvanized metal screws sufficient in size and number to provide a secure attachment. Alternate methods of attachment must be approved by the Bridge Engineer.

When the pitch of form corrugations match the reinforcing spacing, transversely align form sheets across the bridge to maintain the correct orientation of continuous reinforcing bars in the corrugations.

Bar support rods, when used, shall be sized and spaced to adequately support the bottom reinforcing mat at the required position.

High chairs shall be sized to support the top mat of reinforcing at the proper position. High chairs shall be placed at locations shown on the detail drawings.

Specifications: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction (2003 Edition), with applicable supplemental specifications and special provisions.

**DETAILS OF PERMISSIBLE TYPE
PERMANENT STEEL BRIDGE DECK FORMS
FOR STEEL & CONCRETE GIRDER SPANS**
ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

DRAWN BY: MJT DATE: 10-17-96
CHECKED BY: CPB DATE: 10-17-96 SCALE: as noted
DESIGNED BY: STD. DATE: —
BRIDGE NO. DRAWING NO. 14991

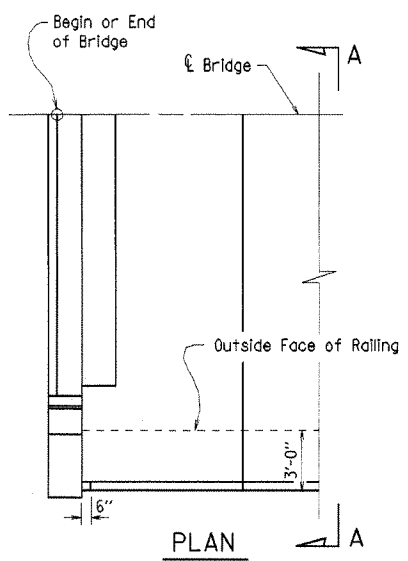


Redrawn and revised 11/27/96; MJT

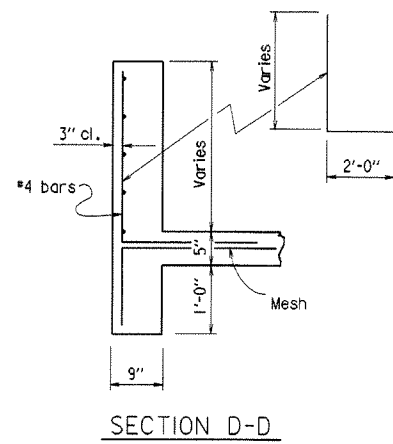
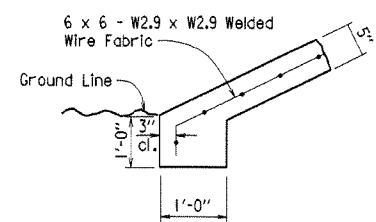
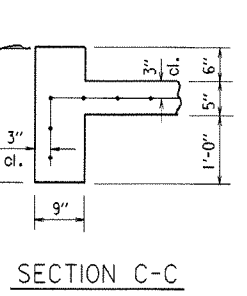
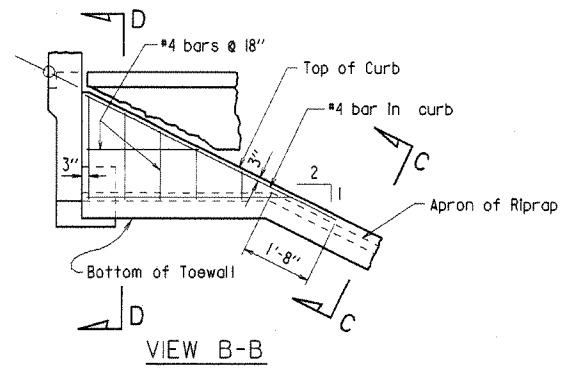
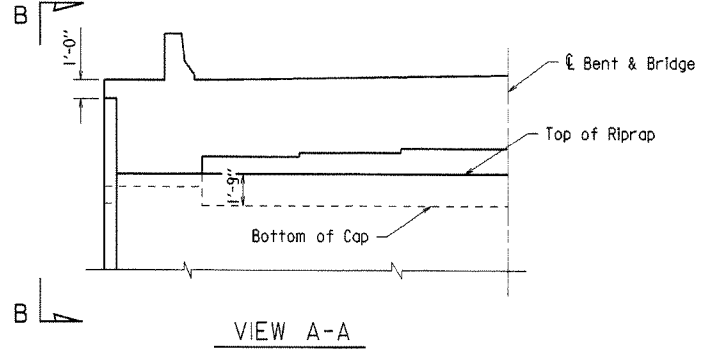
BRIDGE ENGINEER

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
04-10-2003				6	ARK.		82	

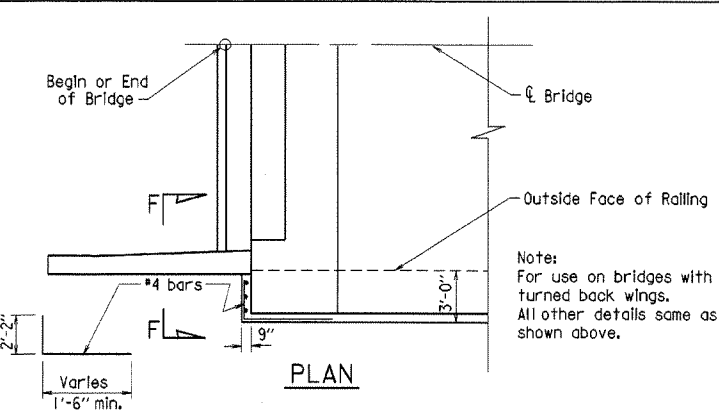
JOB NO. _____
RIPRAP & PILE - 14995A



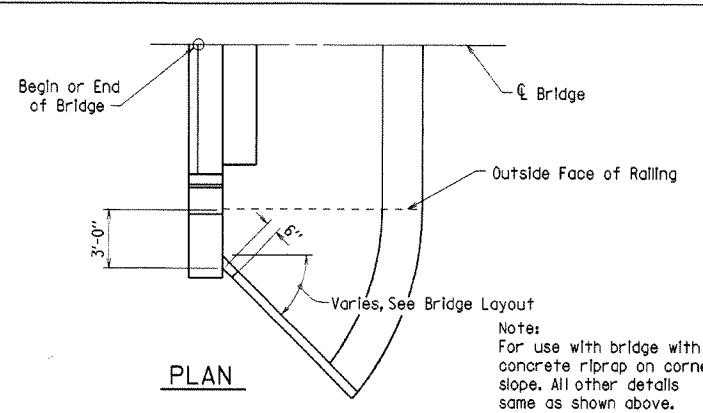
Note:
Sloped surfaces of concrete riprap to be marked off into blocks (construction joints optional) with an approved grooving tool, spacing the grooved lines about 5' apart.



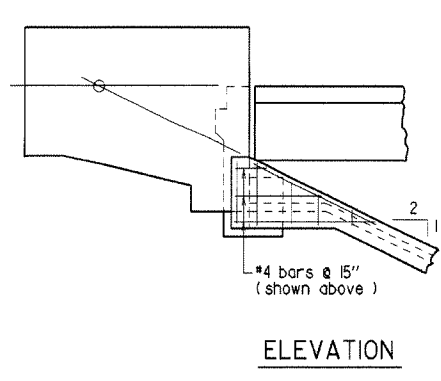
DETAILS OF CONCRETE RIPRAP



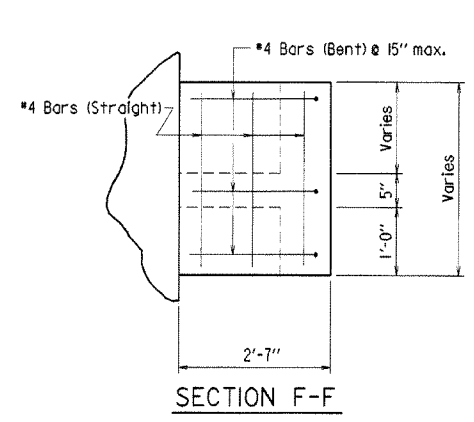
Note:
For use on bridges with turned back wings. All other details same as shown above.



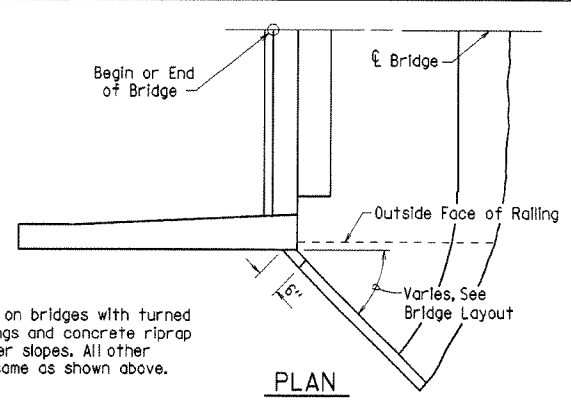
Note:
For use with bridge with concrete riprap on corner slope. All other details same as shown above.



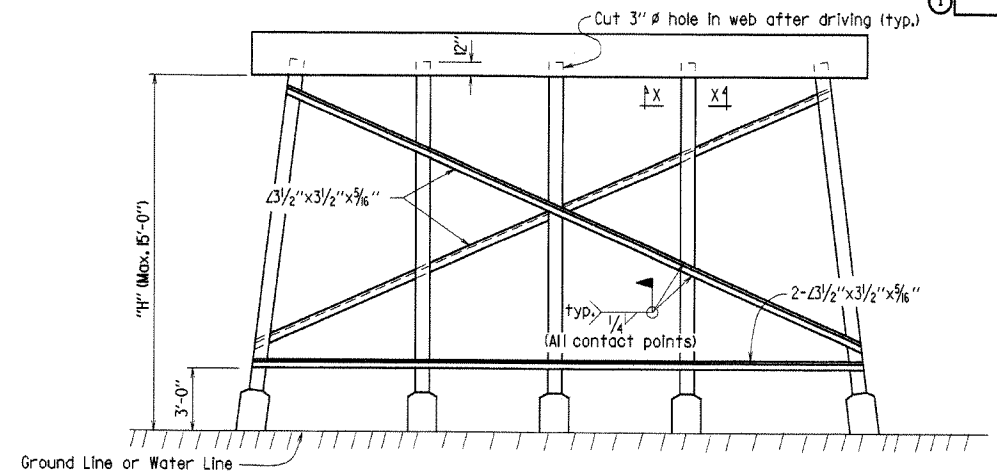
ELEVATION



SECTION F-F



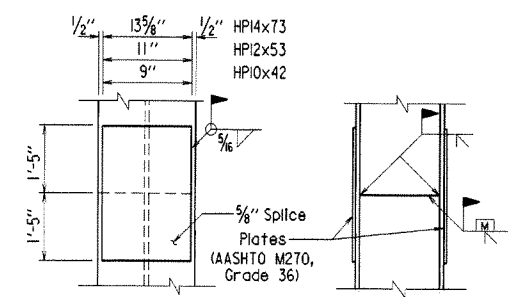
Note:
For use on bridges with turned back wings and concrete riprap on corner slopes. All other details same as shown above.



Note:
All bracing shall be cut and welded in the field. Each brace shall be furnished in one piece. Payment shall be made under item 807.
Omit bottom bracing where "H" is less than 10 ft. Omit all bracing where "H" is less than 5 ft.

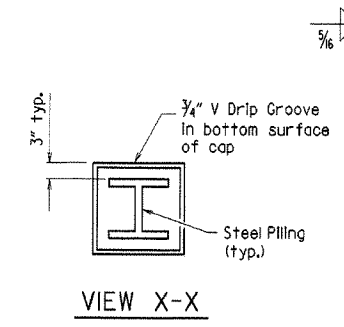
Note:
Where required by the bridge layout sheet, pile encasements shall be constructed.
Omit bracing (and V-groove in cap) where pile encasement is extended to bottom of bent cap.

TYPICAL BRACING FOR INT. STEEL PILE BENTS

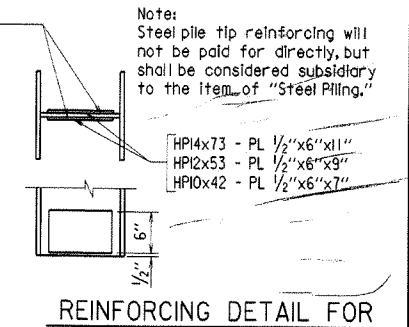


Note:
The contractor may for his own convenience and at his own expense provide as many as three splices per pile for steel bearing piling. Minimum spacing between splices shall be 5 ft.

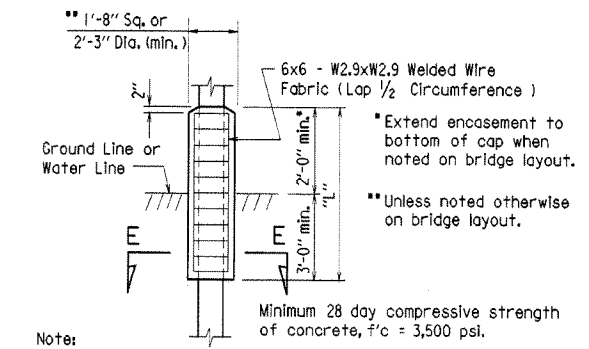
PILE SPLICE DETAIL
Scale: 1" = 1'-0"



VIEW X-X



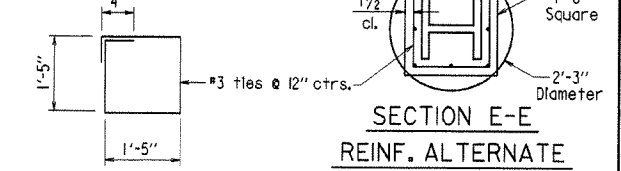
REINFORCING DETAIL FOR STEEL PILE TIP
Scale: 1" = 1'-0"



Note:
If concrete cannot be placed in the dry, seal concrete may be deposited under water. Concrete & welded wire fabric or reinforcing in encasements shall be paid for at the contract unit price per linear foot bid for "Pile Encasement."

PILE ENCASEMENT DETAIL

Reinforcing Alternate
#3 Vertical - 8 per encasement
#3 ties @ 12" ctrs.
Yield Strength, $f_y = 60,000$ psi.



SECTION E-E REINF. ALTERNATE

Revised and redrawn MJT 04-10-2003
Chk'd. By: CJF 04-10-2003

DETAILS OF CONCRETE RIPRAP AND MISC. DETAILS OF STEEL PILING

ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

DRAWN BY: MJT DATE: 04-10-2003 FILENAME: B14995A.STD
CHECKED BY: CJF DATE: 04-10-2003 SCALE: No Scale or As Noted
DESIGNED BY: STD DATE: _____
BRIDGE NO. _____ DRAWING NO. 14995A



BRIDGE ENGINEER

ADVANCE DISTANCES (XXXX)

500 FT	1/2 MILE
1000 FT	3/4 MILE
1500 FT	1 MILE AHEAD

GENERAL NOTES:

- ALL TRAFFIC CONTROL DEVICES USED ON ROAD CONSTRUCTION SHALL CONFORM TO THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES, LATEST EDITION, AND TO THE STANDARD HIGHWAY SIGNS, LATEST EDITION, OR AS APPROVED BY THE FEDERAL HIGHWAY ADMINISTRATION.
- TRAFFIC CONTROL DEVICES SHALL BE SET UP JUST BEFORE THE START OF CONSTRUCTION OPERATIONS AND SHALL BE PROPERLY MAINTAINED DURING THE TIME SUCH CONDITIONS EXIST. THEY SHALL REMAIN IN PLACE ONLY AS LONG AS NEEDED AND REMOVED THEREAFTER.
- EXISTING SIGNS AND CONSTRUCTION SIGNS SHALL BE KEPT IN PROPER POSITION, AND BE CLEAN AND LEGIBLE AT ALL TIMES. SIGNS THAT DO NOT APPLY TO EXISTING CONDITIONS SHALL BE REMOVED. SIGNS THAT ARE DAMAGED, DEFACED, OR THAT ACCUMULATE DIRT DURING CONSTRUCTION SHALL BE CLEANED, REPAIRED, OR REPLACED.
- SIGNS ARE USUALLY MOUNTED ON A SINGLE POST, ALTHOUGH THOSE WIDER THAN 36" OR LARGER THAN 10 SQ. FT. SHALL BE MOUNTED ON TWO POSTS OR ABOVE A TYPE III BARRICADE.
- SIGN POSTS DIRECT BURIED IN SOIL SHALL BE 2 LB. MINIMUM CHANNEL POST OR 4"x4" WOOD POSTS. CHANNEL POSTS SHALL BE PAINTED GREEN. WOOD POSTS SHALL BE PAINTED WHITE. ALL POSTS SHALL BE NEATLY CONSTRUCTED, AND SHALL BE REPLUMBED, CLEANED, OR REPAIRED AS NEEDED FOR THE DURATION OF THE JOB. THERE SHALL NOT BE MORE THAN 2 POSTS IN A 7' PATH FOR WOOD OR CHANNEL POSTS. ANY CHANNEL POST SPLICE SHALL BE IN ACCORDANCE WITH STANDARD DRAWING TC-3.
- POST MOUNTED SIGNS IN RURAL AREAS SHALL BE CONSTRUCTED WITH THE NEAR EDGE OF THE SIGN FROM 6 TO 12 FEET FROM THE PAVEMENT EDGE. SIGNS IN URBAN AREAS AND BARRICADE MOUNTED SIGNS SHALL BE MOUNTED A MINIMUM OF 2 FEET FROM THE PAVEMENT EDGE.
- ALL POST AND BARRICADE MOUNTED SIGNS MOUNTED IN URBAN AREAS SHALL BE MOUNTED A MINIMUM DISTANCE OF 7' FROM THE BOTTOM OF THE SIGN TO THE ROADWAY SURFACE. ALL POST AND BARRICADE MOUNTED SIGNS MOUNTED IN RURAL AREAS SHALL BE MOUNTED A MINIMUM DISTANCE OF 7' FROM THE BOTTOM OF THE SIGN TO THE ROADWAY SURFACE. EXCEPT A MINIMUM OF 6' SHALL BE USED WHEN MOUNTING AN ADVISORY SIGN BELOW A WARNING SIGN. TEMPORARY SIGNS MAY BE MOUNTED ON PORTABLE SUPPORTS FOR INTERMEDIATE TERM STATIONARY WORK CONDITIONS. THE SIGNS MINIMUM MOUNTING HEIGHT SHALL BE 5'. RETROREFLECTIVE DEVICES SHALL BE USED. TEMPORARY SIGNS MAY BE MOUNTED ON PORTABLE SUPPORTS FOR SHORT-TERM, SHORT DURATION, AND MOBILE CONDITIONS. THEY SHALL BE NO LESS THAN ONE (1) FOOT ABOVE THE TRAVELED WAY. LONG-TERM STATIONARY SIGNS SHALL BE DIRECT BURIED IN SOIL, UNLESS CONDITIONS NECESSITATE THE USE OF PORTABLE SIGNS, OR AS APPROVED BY THE ENGINEER. CONCRETE PADS, CONCRETE OR ROCK BALLAST, OR OTHER SOLID MATERIALS SHALL NOT BE UTILIZED WITH PORTABLE SIGN SUPPORTS.


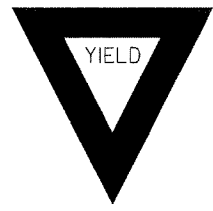
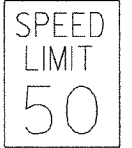
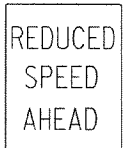



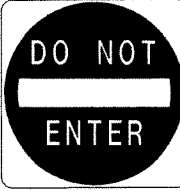

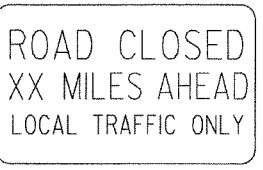
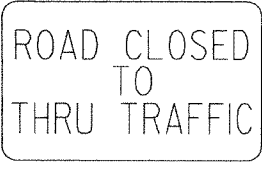
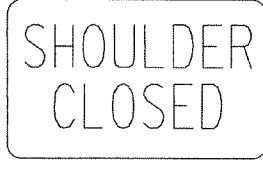
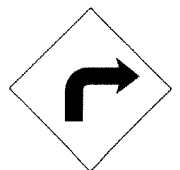
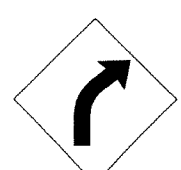
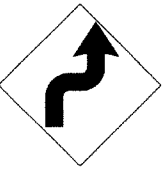


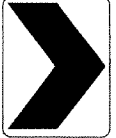
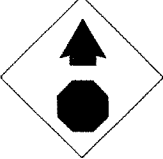
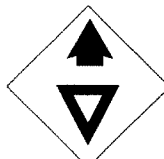
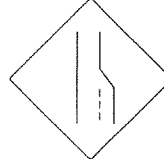



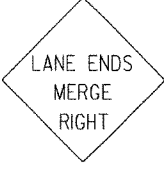


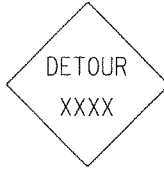



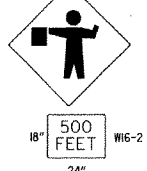


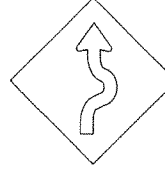



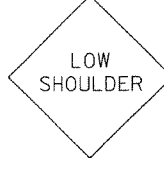
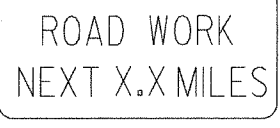
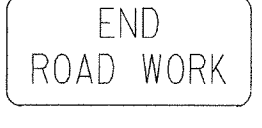
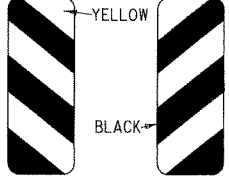


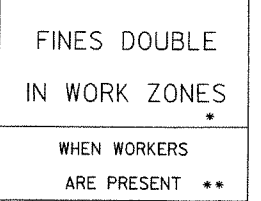
8. FLAGGERS SHALL USE REFLECTORIZED STOP-SLOW PADDLES. FLAGS MAY BE USED ONLY FOR EMERGENCY SITUATIONS.

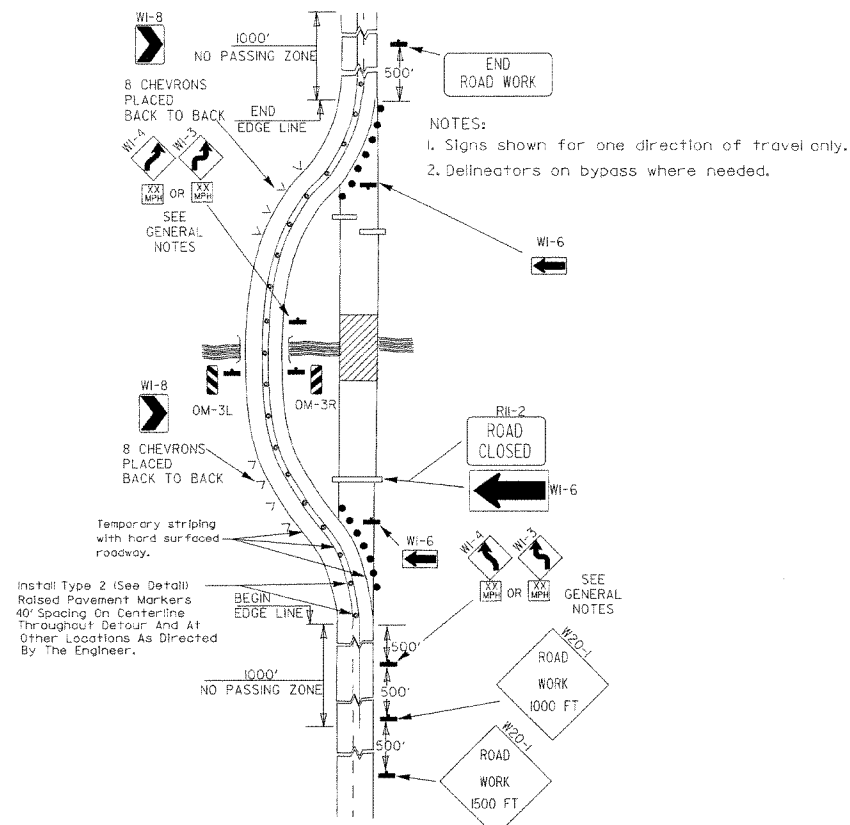
9. MOST OF THE SIGNS SHOWN ARE ORIENTED TO THE RIGHT. HOWEVER, THIS DOES NOT PRECLUDE THE USE OF MIRROR IMAGES OF THESE SIGNS WHERE THE REVERSE ORIENTATION MIGHT BETTER CONVEY TO MOTORISTS THE PROPER DIRECTION OF MOVEMENT.

10. R55-1 SIGNS SHALL BE PLACED AT LEAST 1500' BUT NOT MORE THAN 1 MILE IN ADVANCE OF THE WORK ZONE. IF A SPEED LIMIT REDUCTION IS IN EFFECT, THE SIGN SHALL BE PLACED A MINIMUM OF 500' IN ADVANCE OF THE "REDUCED SPEED AHEAD" SIGN.

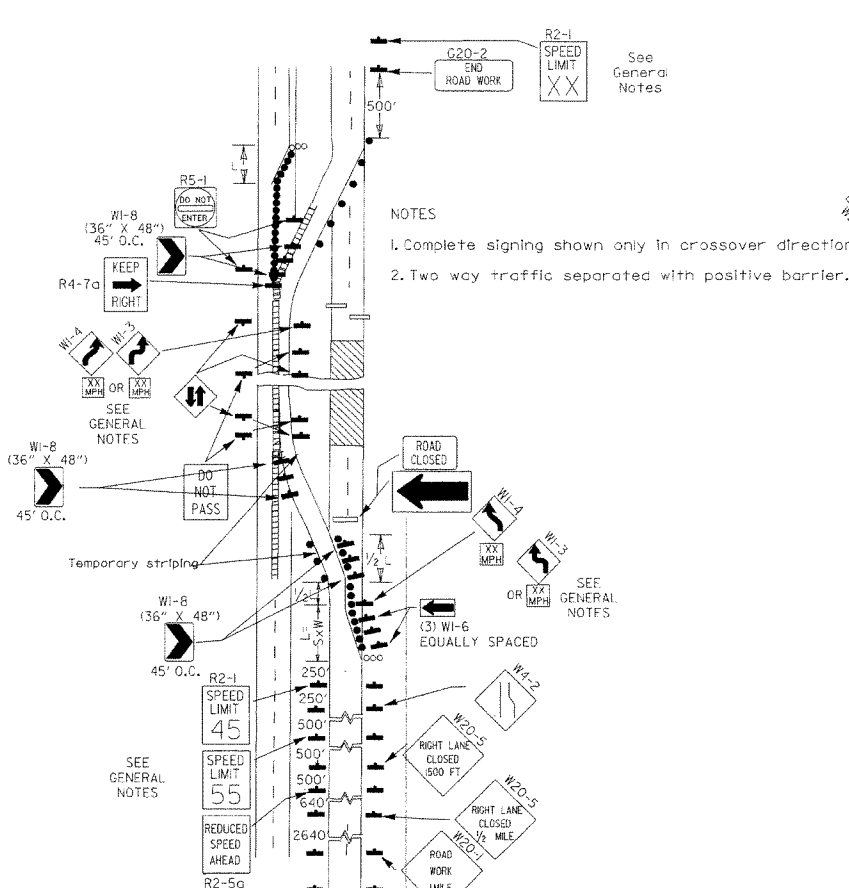
* NOTE: SUPPORTS FOR SIGNS, BARRICADES, AND VERTICAL PANELS THAT ARE DIFFERENT FROM THE REQUIREMENTS SHOWN IN NOTES 4 & 5, BUT MEET THE REQUIREMENTS OF NCHRP-350 OR MANUAL FOR ASSESSING SAFETY HARDWARE (MASH), WILL BE ACCEPTED. COMPLIANCE WITH THE REQUIREMENTS OF NCHRP-350 OR MANUAL FOR ASSESSING SAFETY HARDWARE (MASH) IS REQUIRED FOR ALL PROJECTS.

11-17-90	DELETED W8-9a & ADDED W8-9	
10-15-09	ADDED REFERENCE TO MASH & ADDED SIGN W24-1	
4-17-08	REVISED SIGN DESIGNATIONS	
11-8-04	REVISED NOTES	
10-9-03	REVISED NOTE 1	
11-16-01	REVISED NOTE 7	
9-28-00	REVISED NOTE	
11-18-98	ADDED NOTE	
6-26-97	REVISED NOTE 5	
4-03-97	REVISED NOTE 5	
10-18-96	ADDED CONTROLLED ACCESS HWY. SIGN & TO NOTE 7	
10-12-95	ADDED R55-1	
6-8-95	REVISED TO CORRECT SIGN ILLUSTRATIONS	6-8-95
2-2-95	REVISED PER PART VI, MUTCD SEPT. 3, 1993	
8-15-91	DRAWN AND PLACED IN USE	
DATE	REVISION	FILMED

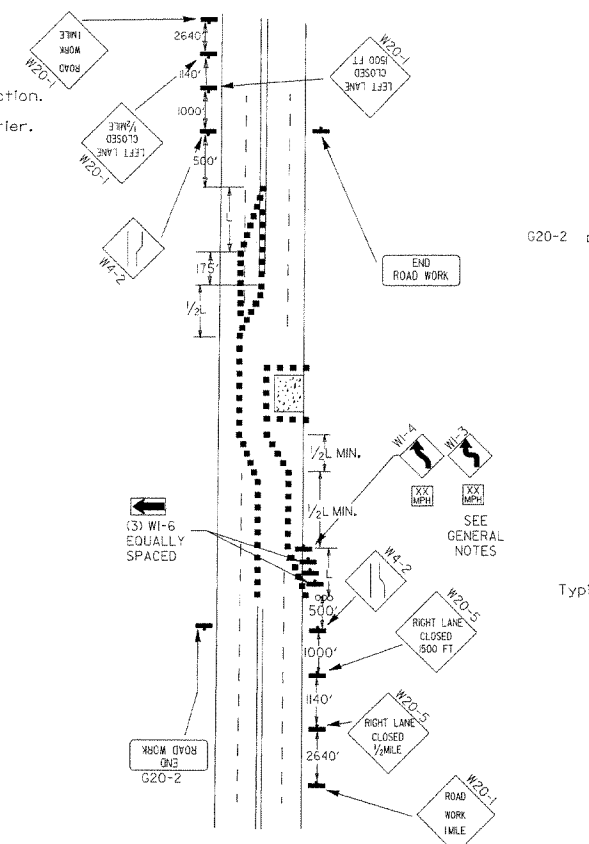
<p>RI-1</p>  <p>STANDARD 30"x30" EXPRESSWAY 36"x36" SPECIAL 48"x48"</p>	<p>RI-2</p>  <p>STD. 36"x36"x36" EXPWY. 48"x48"x48" FWY. 60"x60"x60"</p>	<p>R2-1</p>  <p>STD. 24"x30" EXPWY. 36"x48" FWY. 48"x60"</p>	<p>R2-5A</p>  <p>STD. 24"x30" EXPWY. 36"x48" FWY. 48"x60"</p>	<p>R2-5C</p>  <p>STD. 24"x30" EXPWY. 36"x48" FWY. 48"x60"</p>	<p>R4-1</p>  <p>STD. 24"x30" EXPWY. 36"x48" FWY. 48"x60"</p>	<p>R4-2</p>  <p>STD. 24"x30" EXPWY. 36"x48" FWY. 48"x60"</p>	
<p>R5-1</p>  <p>STD. 30"x30" EXPWY. 36"x36" SPECIAL 48"x48"</p>	<p>R11-2</p>  <p>48"x30"</p>	<p>R11-3A</p>  <p>60"x30"</p>	<p>R11-4</p>  <p>60"x30"</p>	<p>RSP-1</p>  <p>48"x30"</p>	<p>WI-1</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	<p>WI-2</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	
<p>WI-3</p>  <p>STD. 48"x48"</p>	<p>WI-4</p>  <p>STD. 48"x48"</p>	<p>WI-6</p>  <p>STD. 48"x24" SPECIAL 60"x30"</p>	<p>WI-8</p>  <p>STD. 18"x24" SPECIAL 24"x30" EXPWY. 30"x36" FWY. 36"x48"</p>	<p>W3-1</p>  <p>STD. 36"x36" SPECIAL 48"x48"</p>	<p>W3-2</p>  <p>STD. 36"x36" SPECIAL 48"x48"</p>	<p>W4-2</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	
<p>W5-1</p>  <p>STD. 36"x36" SPECIAL 48"x48"</p>	<p>W6-3</p>  <p>EXPWY. 36"x36" SPECIAL 48"x48"</p>	<p>W8-7</p>  <p>EXPWY. 36"x36" FWY. 48"x48"</p>	<p>W9-2</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	<p>W13-1</p>  <p>STD. 24"x24"</p>	<p>W20-1</p>  <p>STD. 48"x48"</p>	<p>W20-2</p>  <p>STD. 48"x48"</p>	<p>W20-3</p>  <p>STD. 48"x48"</p>
<p>W20-4</p>  <p>STD. 48"x48"</p>	<p>W20-5</p>  <p>STD. 48"x48"</p>	<p>W20-7a</p>  <p>18" 500 FEET W6-2 24"</p> <p>STD. 36"x36" FWY. 48"x48"</p>	<p>W21-2</p>  <p>STD. 30"x30" SPECIAL 36"x36"</p>	<p>W21-5</p>  <p>STD. 30"x30" SPECIAL 36"x36"</p>	<p>W24-1</p>  <p>STD. 36"x36"</p>	<p>WI-4b</p>  <p>STD. 48"x48"</p>	<p>R56-1</p>  <p>STD. 18"x18"</p>
<p>W8-11</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	<p>W8-9</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	<p>G20-1</p>  <p>60"x24"</p>	<p>G20-2</p>  <p>48"x24"</p>	<p>OM-3L OM-3R</p>  <p>12"x36"</p>	<p>M4-9</p>  <p>STD. 30"x24" SPECIAL 48"x36" SPECIAL 60"x48"</p>	<p>M4-10</p>  <p>48"x18"</p>	<p>R55-1</p>  <p>36"x60"</p> <p>* USE 6" C LETTERS ** USE 4" D LETTERS</p>



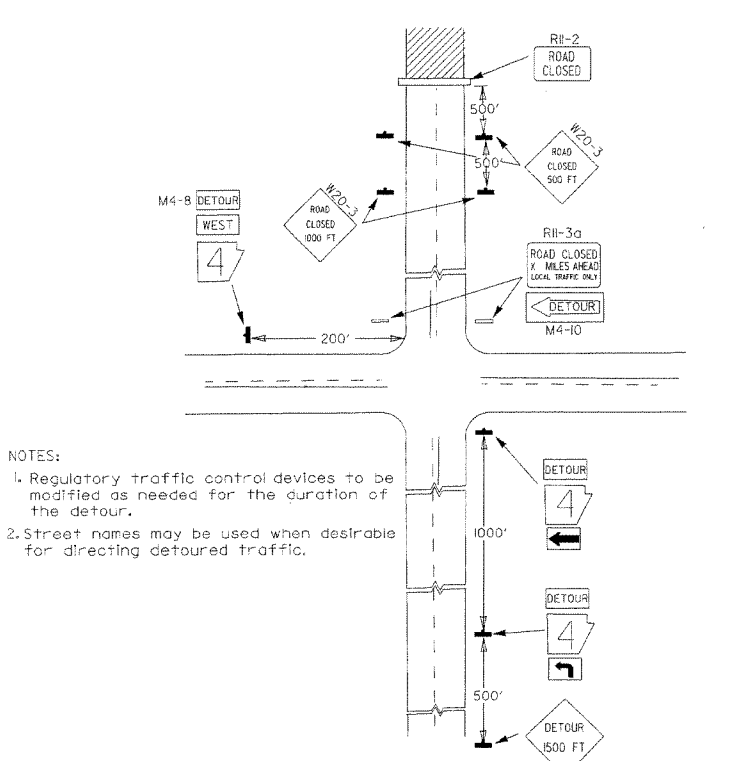
(A) Typical application of traffic control devices on a 2-lane highway where the entire roadway is closed and a bypass detour is provided.



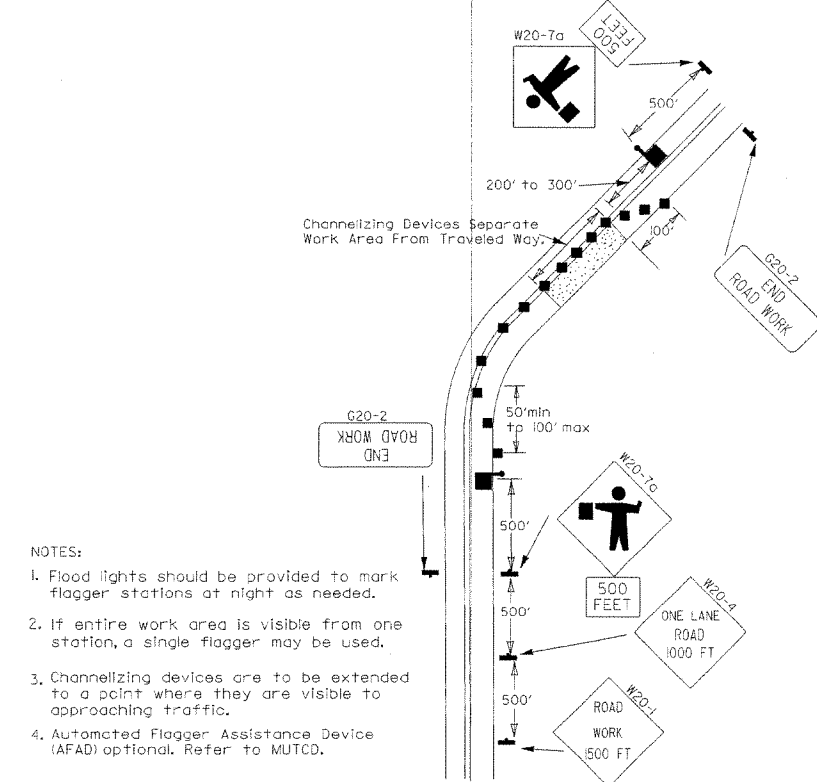
(B) Typical application - 4-lane divided roadway where one roadway is closed.



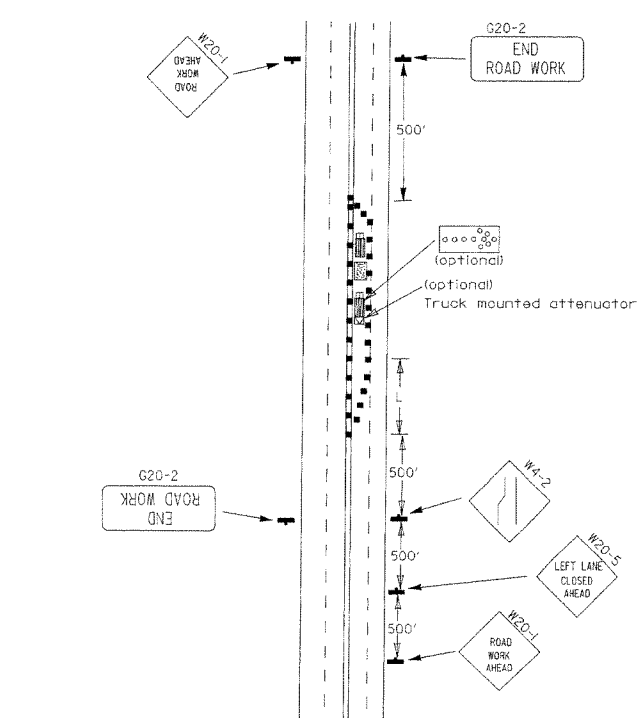
(C) Typical application - 4-lane undivided roadway where half of the roadway is closed.



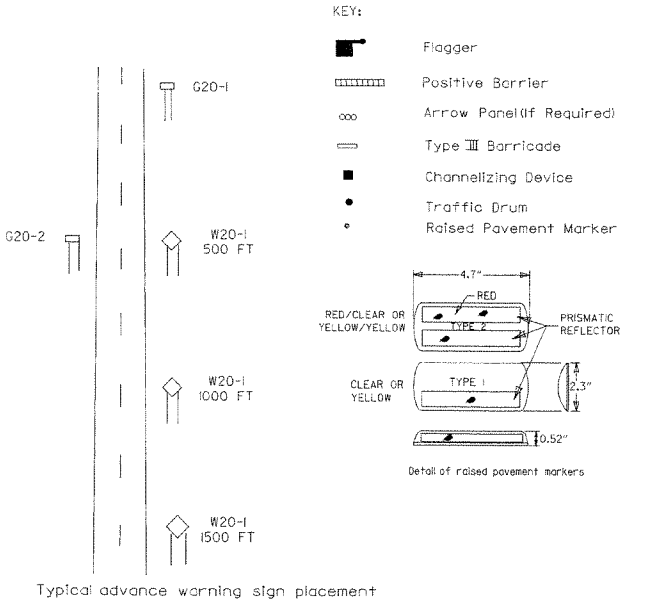
(D) Typical application - roadway closed beyond detour point.



(E) Typical application of traffic control devices on 2-lane highway where one lane is closed and flagging is provided.



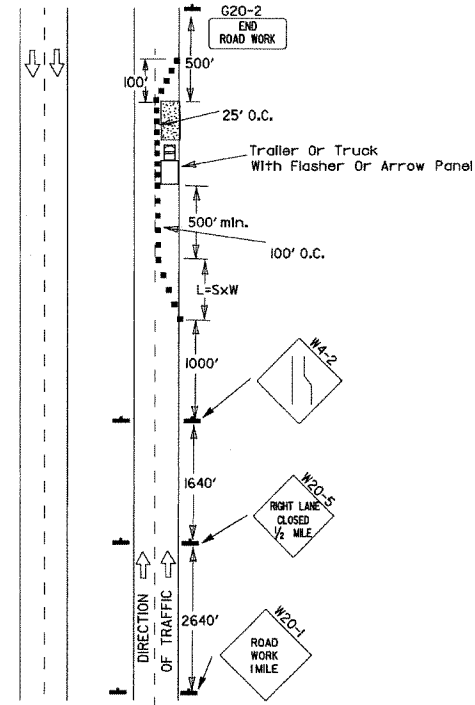
(F) Typical application - 4-lane undivided roadway with inside lane closed.



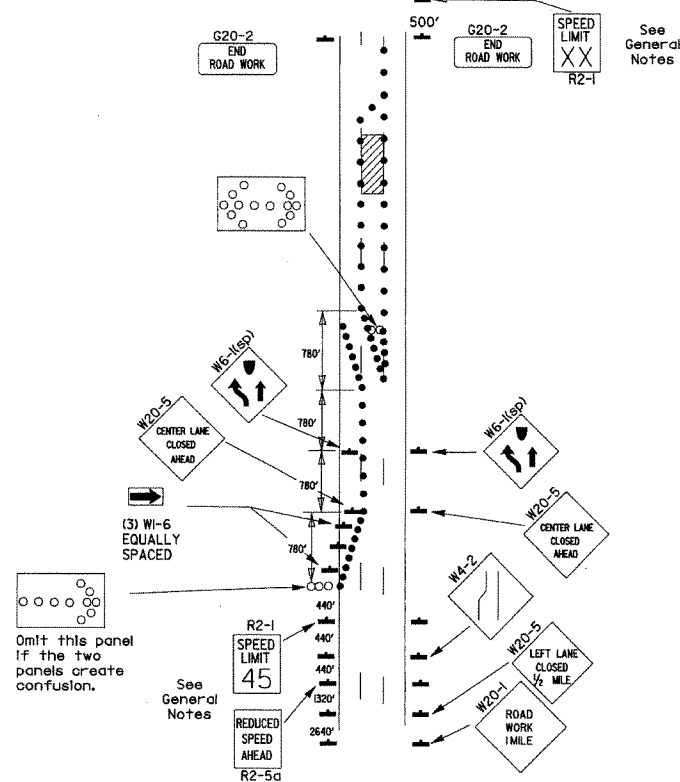
Taper formulae:
 $L = S \times W$ for speeds of 45mph or more.
 $L = \frac{WS^2}{60}$ for speeds of 40mph or less.
 Where:
 L = Minimum length of taper.
 S = Numerical value of posted speed limit prior to work or 85th percentile speed.
 W = Width of offset.

- GENERAL NOTES:
- Advisory speed posted on W1-3 or W1-4 curve warning signs to be determined at site. Use W1-4 when speed is greater than 30mph and W1-3 when 30mph or less.
 - When the existing speed limit is 55mph and the plans require a speed limit of 45mph, the R2-1(55) shall be omitted and the R2-5A shall be installed at that location. Additional R2-145mph speed limit signs shall be installed at a maximum of 1/2 mile intervals. At the end of the work area a R2-1(45) shall be installed to match original speed limit.
 - When the existing speed limit is 65mph and the plans require a speed limit of 55mph, the R2-1(65) shall be omitted. Additional R2-155mph speed limit signs shall be installed at a maximum of 1/2 mile intervals. At the end of the work area a R2-1(55) shall be installed to match original speed limit.
 - The maximum spacing between channelizing devices in a taper should be approximately equal in feet to the speed limit. Beyond the taper, maximum spacing shall be two times the speed limit, or as directed by the Engineer.
 - Warning lights and/or flags may be mounted to signs or channelizing devices at night as needed.
 - Pavement markings no longer applicable which might create confusion in the minds of vehicle operators shall be removed or obliterated as soon as practicable.
 - Trailer mounted devices such as arrow panels and portable changeable message signs shall be delineated by affixing conspicuity material in a continuous line on the face of the trailer. When placed on or adjacent to the shoulder and not behind a positive barrier, these devices shall be delineated by placing five (5) traffic drums, equally spaced along the traffic side of the device.

DATE	REVISION	FILMED
3-8-10	ADDED (AFAD)	
11-20-08	REVISED SIGN DESIGNATIONS	
11-18-04	ADDED GENERAL NOTE	
10-18-96	ADDED R55-1	
4-26-96	CORRECTED (a) BEHIND G20-2	
6-8-95	CORRECTED SIGN IDENT. ON W1-4A	6-8-95
2-2-95	REVISED PER PART VI, MUTCD, SEPT. 3, 1993	
8-15-91	DRAWN AND PLACED IN USE	



(A) Typical application - daytime maintenance operations of short duration on a 4-lane divided roadway where half of the roadway is closed.

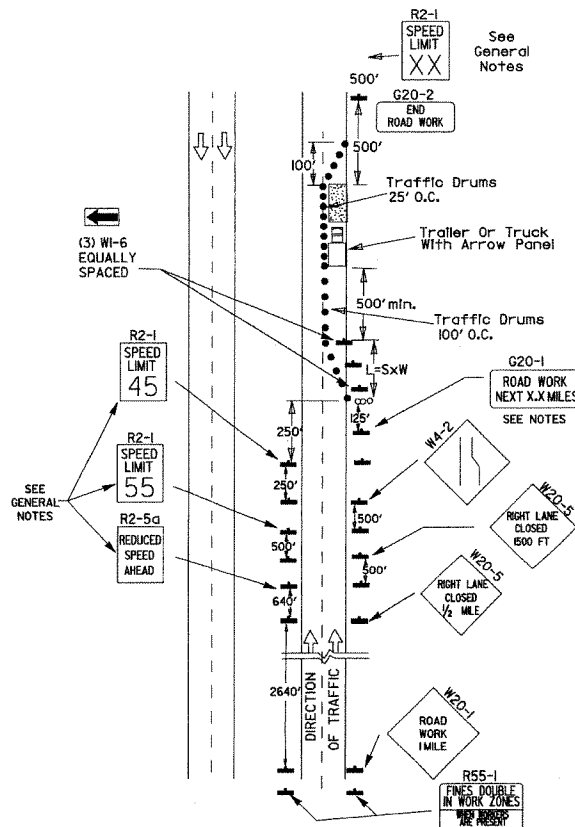


(B) Typical application - 3-lane oneway roadway where center lane is closed.

- KEY:
- Arrow Panel (if Required)
 - Channelizing Device
 - Traffic drum

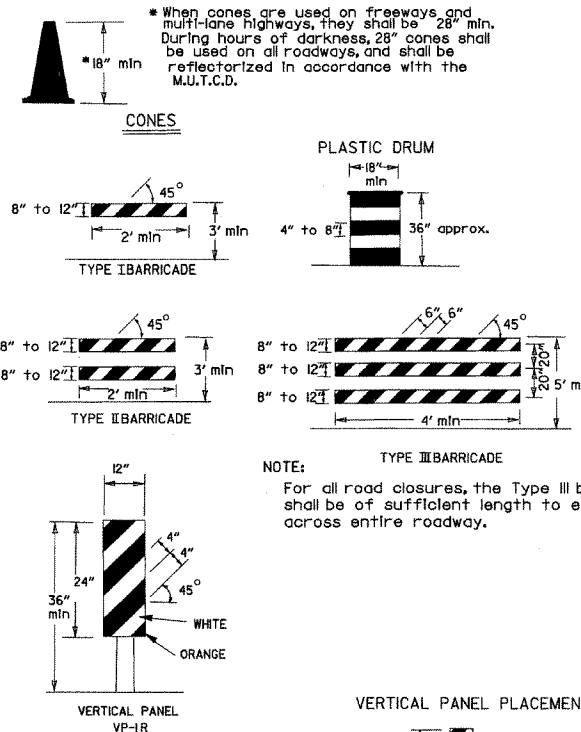
GENERAL NOTES:

1. A speed limit reduction may be implemented ONLY when designated in the plan or when recommended by the Roadway Design Division.
2. When the existing speed limit is 55mph and the plans require a speed limit of 45mph, the R2-1(55) shall be omitted and the R2-5A shall be installed at that location. Additional R2-145mph speed limit signs shall be installed at a maximum of 1 mile intervals. At the end of the work area a R2-1(XX) shall be installed to match original speed limit.
3. When the existing speed limit is 65mph and the plans require a speed limit of 55mph, the R2-1(45) shall be omitted. Additional R2-155mph speed limit signs shall be installed at a maximum of 1 mile intervals. At the end of the work area a R2-1(XX) shall be installed to match original speed limit.
4. The maximum spacing between channelizing devices in a taper should be approximately equal in feet to the speed limit. Beyond the taper, maximum spacing shall be two times the speed limit or as directed by the Engineer.
5. Warning lights and/or flags may be mounted to signs or channelizing devices at night as needed.
6. Pavement markings no longer applicable which might create confusion in the minds of vehicle operators shall be removed or obliterated as soon as practicable.
7. The G20-1 sign will be required on jobs of over two miles in length. When the lane closure is not at the beginning of the project, the G20-1 sign shall be erected 125' in advance of the job limit. Additional W20-1(1 MILE) signs are not required in advance of lane closures that begin inside the project limits.
8. Flaggers shall use STOP/SLOW paddles for controlling traffic through work zones. Flags may be used only for emergency situations.
9. All plastic drums and cones shall meet the requirements of NCHRP-350 or Manual for Assessing Safety Hardware (MASH).
10. Trailer mounted devices such as arrow panels and portable changeable message signs shall be delineated by affixing conspicuity material in a continuous line on the face of the trailer. When placed on or adjacent to the shoulder and not behind a positive barrier, these devices shall be delineated by placing five (5) traffic drums, equally spaced along the traffic side of the device.



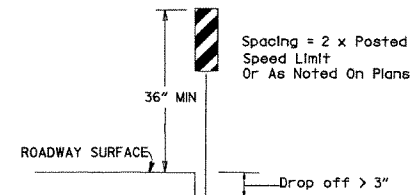
(C) Typical application - construction operations of intermediate to long term duration on a 4-lane divided roadway where half of the roadway is closed.

Channelizing devices



NOTE: For all road closures, the Type III barricades shall be of sufficient length to extend across entire roadway.

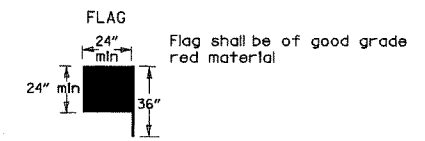
VERTICAL PANEL PLACEMENT



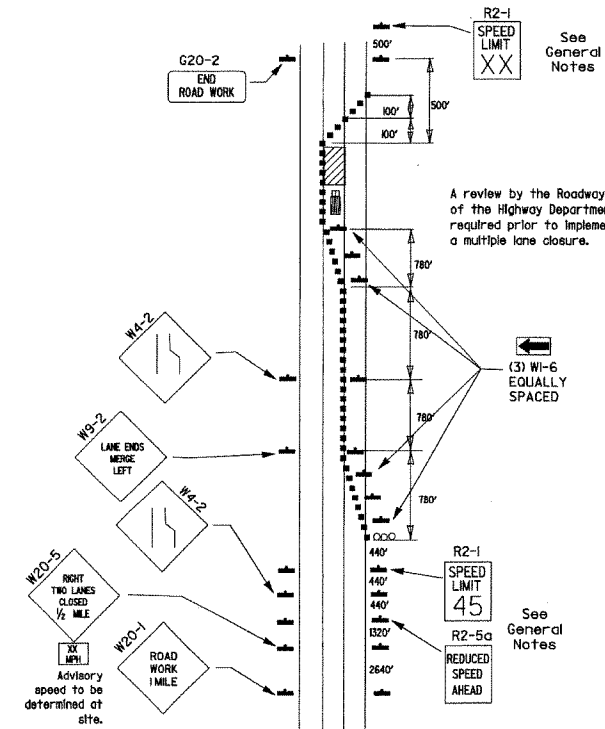
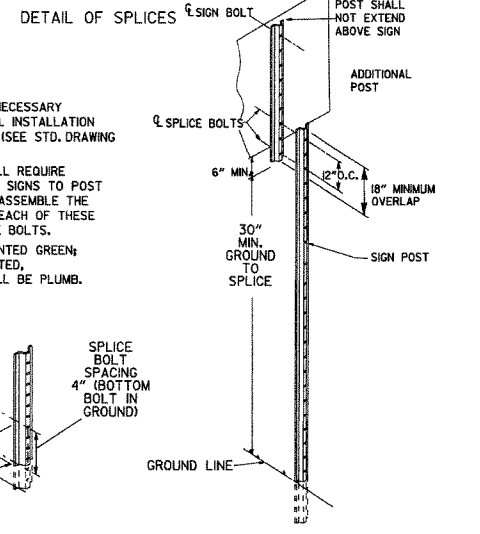
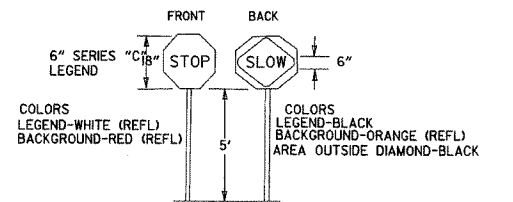
TRAFFIC CONTROL DEVICES FOR VERTICAL PAVEMENT DIFFERENTIALS

VERTICAL DIFFERENTIAL	LOCATIONS	TRAFFIC CONTROL
1" to 3"	Centerline, lane lines	W8-11
1" to 3"	Edge of shoulder	W8-9
Greater than 3"	Lane lines	Standard lane closure required
Greater than 3"	Edge of traveled lane	*RSP and vertical panels, drums or concrete barrier
Greater than 3"	Edge of shoulder	*Vertical panels, drums or concrete barrier

* When shown on the plans concrete barrier will be used. When the shoulder area is used as part of the traveled lane and there is insufficient width to place drums on the remaining shoulder width, then vertical panels shall be used.



STOP SLOW PADDLE



(D) Typical application - closing multiple lanes of a multilane highway.

DATE	REVISION	FILMED
10-15-09	ADDED REFERENCE TO MASH	
11-20-08	REVISED SIGN DESIGNATIONS	
11-18-04	ADDED NOTE	
10-1-98	ADDED NOTE	
4-03-97	ADDED (SP) TO W6-1 & REVISED TRAFFIC CONTROL DEVICES NOTE	
10-18-96	ADDED R55-1	
10-12-95	MOVED UPPER SPLICE	
6-8-95	REVISED SPLICE DETAIL, TEXT	6-8-95
2-2-95	REVISED PER PART VI, MUTCD, SEPT. 3, 1993	
8-15-91	DRAWN AND PLACED IN USE	

ARKANSAS STATE HIGHWAY COMMISSION
STANDARD TRAFFIC CONTROLS
FOR HIGHWAY CONSTRUCTION