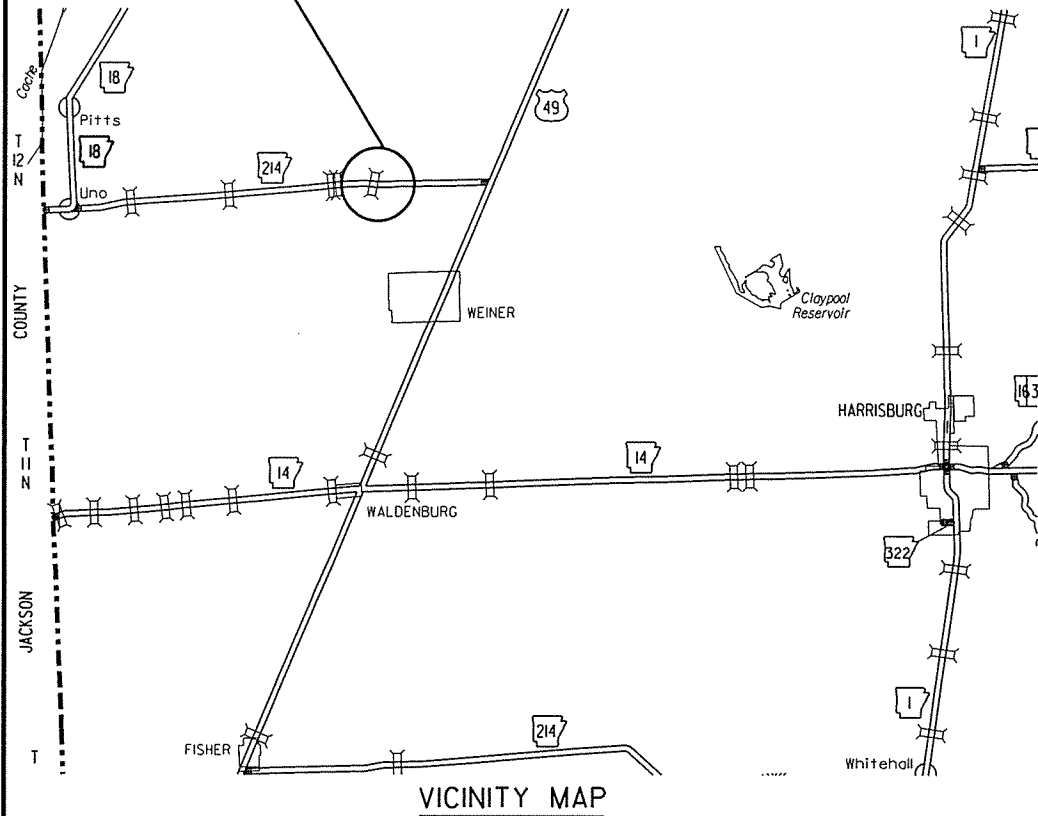


**PROJECT LOCATION**



VICINITY MAP

ARKANSAS STATE HIGHWAY AND TRANSPORTATION DEPARTMENT  
CONSTRUCTION PLANS FOR STATE HIGHWAY

**BAYOU DEVIEW STR. & APPRS. (S)**

POINSETT COUNTY  
ROUTE 214 SECTION 0

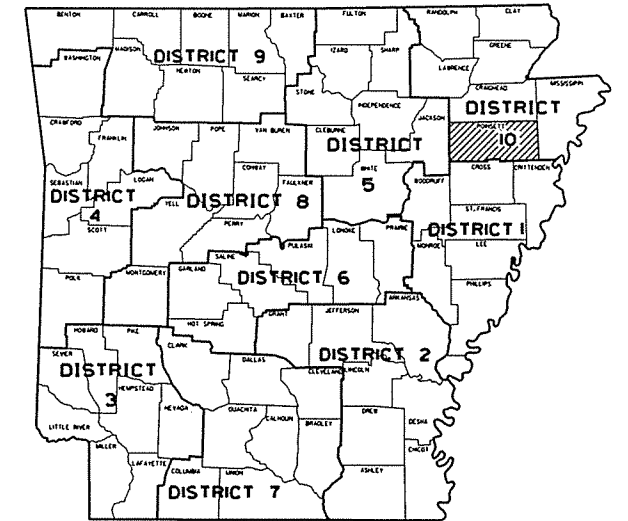
**JOB 100764**

FED. AID PROJ. STPR-0056( 30 )

NOT TO SCALE

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
						JOB NO. 100764	1	94

② BAYOU DEVIEW STR. & APPRS. (S)



ARK. HWY. DIST. NO. 10

• DESIGN TRAFFIC DATA •

DESIGN YEAR	-----	2034
2014 ADT	-----	900
2034 ADT	-----	1100
2014 DHV	-----	121
DIRECTIONAL DISTRIBUTION	-----	0.60
TRUCKS	-----	7%
DESIGN SPEED	-----	55 MPH

**BRIDGE DATA**

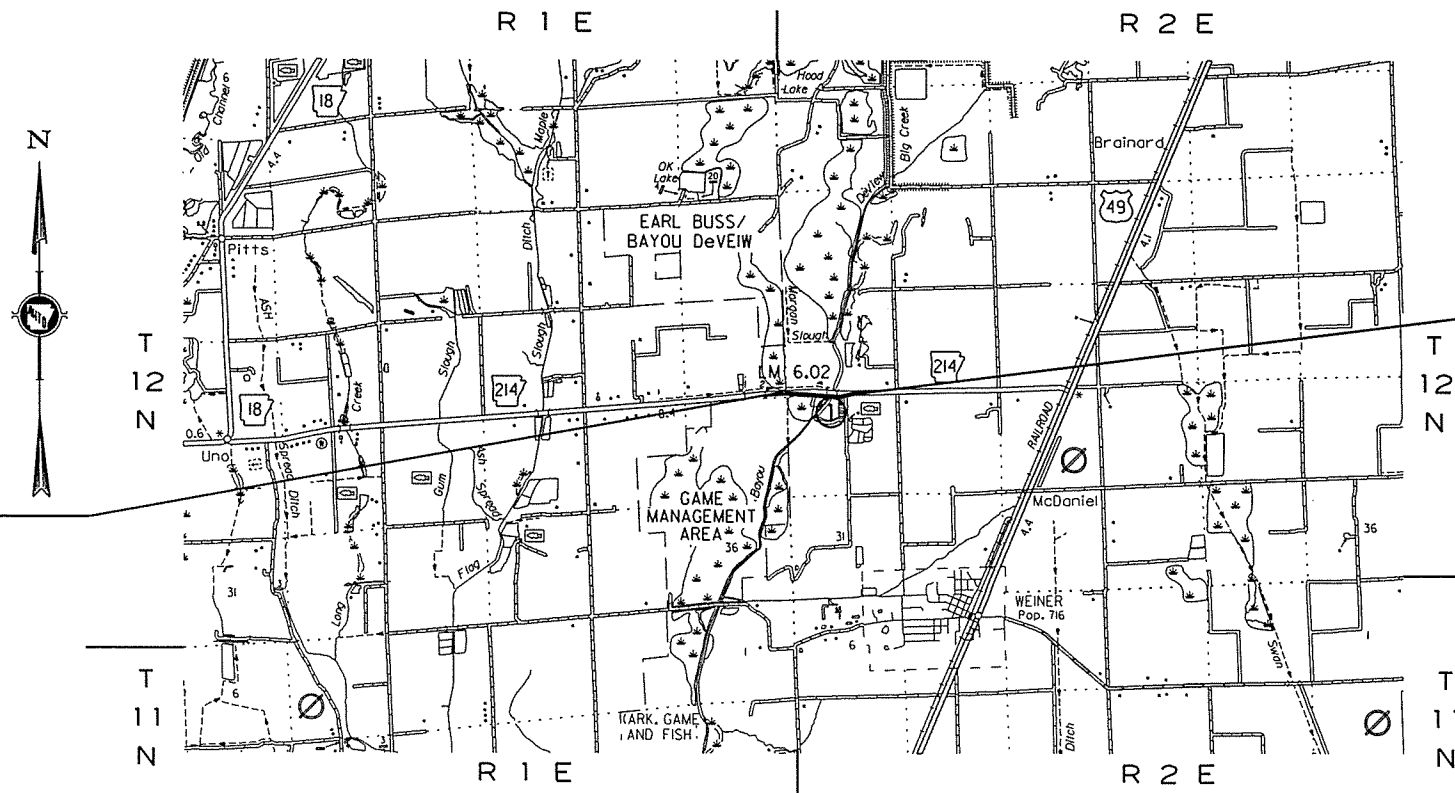
- ① BR. END STA. 114+21.47
- BRIDGE NO. 07330
- 30' - 0" CLEAR ROADWAY
- 121' - 0 3/4" TOTAL LENGTH
- 120' - 0" INTEGRAL W-BEAM UNIT (32', 56', 32')
- BR. END STA. 115+42.53

STA. 101+00.00 - BEGIN  
JOB 100764  
LOG MILE 5.77

BEGINNING OF PROJECT  
LAT. = N 35° 39' 10"  
LONG. = W 90° 55' 35"

MID-POINT OF PROJECT  
LAT. = N 35° 39' 09"  
LONG. = W 90° 55' 20"

END OF PROJECT  
LAT. = N 35° 39' 09"  
LONG. = W 90° 55' 58"



STA. 131+40.57 - END  
JOB 100764

APPROVED



*Ralph J. Hall*

DEPUTY DIRECTOR  
AND CHIEF ENGINEER

GROSS LENGTH OF PROJECT	3040.57	FEET	OR	0.576	MILES
NET " " ROADWAY	2919.51	"	"	0.553	"
NET " " BRIDGE	121.06	"	"	0.023	"
NET " " PROJECT	3040.57	"	"	0.576	"

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
10-23-14				6	ARK.		2	94
				JOB NO.		100764		

2 INDEX OF SHEETS, GOV. SPEC., & GEN. NOTES



INDEX OF SHEETS

GOVERNING SPECIFICATIONS

ARKANSAS STATE HIGHWAY COMMISSION STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION, EDITION OF 2014, AND THE FOLLOWING SPECIAL PROVISIONS AND SUPPLEMENTAL SPECIFICATIONS:

SHEET NO.	TITLE	BRIDGE NO.	DRWG. NO.	DATE
1	TITLE SHEET			
2	INDEX OF SHEETS, GOVERNING SPECIFICATIONS, AND GENERAL NOTES			
3 - 5	TYPICAL SECTIONS OF IMPROVEMENT			
6 - 8	SPECIAL DETAILS			
9 - 12	TEMPORARY EROSION CONTROL DETAILS			
13 - 17	MAINTENANCE OF TRAFFIC DETAILS			
18	PERMANENT PAVEMENT MARKING DETAILS			
19 - 23	QUANTITIES			
24	SCHEDULE OF BRIDGE QUANTITIES	07330	56149	
25	SUMMARY OF QUANTITIES AND REVISIONS			
26 - 29	SURVEY CONTROL DETAILS			
30 - 32	PLAN AND PROFILE SHEETS			
33	LAYOUT OF BRIDGE OVER BAYOU DEVIEU (SHEET 1 OF 2)	07330	56150	
34	LAYOUT OF BRIDGE OVER BAYOU DEVIEU (SHEET 2 OF 2)	07330	56151	
35	BENT DETAILS (SHEET 1 OF 2)	07330	56152	
36	BENT DETAILS (SHEET 2 OF 2)	07330	56153	
37	STANDARD DETAILS FOR CONCRETE FILLED STEEL SHELL PILES AND PILE ENCASMENTS	07330	56154	
38	DETAILS OF 120' INTEGRAL W-BEAM UNIT (SHEET 1 OF 6)	07330	56155	
39	DETAILS OF 120' INTEGRAL W-BEAM UNIT (SHEET 2 OF 6)	07330	56156	
40	DETAILS OF 120' INTEGRAL W-BEAM UNIT (SHEET 3 OF 6)	07330	56157	
41	DETAILS OF 120' INTEGRAL W-BEAM UNIT (SHEET 4 OF 6)	07330	56158	
42	DETAILS OF 120' INTEGRAL W-BEAM UNIT (SHEET 5 OF 6)	07330	56159	
43	DETAILS OF 120' INTEGRAL W-BEAM UNIT (SHEET 6 OF 6)	07330	56160	
44	DETAILS OF ELASTOMERIC BEARINGS	07330	56161	
45	STANDARD DETAILS FOR EMBANKMENT CONSTRUCTION AND BACKFILL AT BRIDGE ENDS		55000	2-27-14
46	STANDARD DETAILS FOR DUMPED RIPRAP AND FILTER BLANKET AND COMPUTING EXCAVATION FOR STRUCTURES		55001	2-27-14
47	STANDARD DETAILS FOR PERMANENT STEEL BRIDGE DECK FORMS FOR STEEL & CONCRETE GIRDER SPANS		55005	2-27-14
48	STANDARD DETAILS FOR TYPE D BRIDGE NAME PLATES		55010	2-27-14
49	STANDARD DETAILS FOR TYPE A APPROACH GUTTERS		55030A	2-27-14
50	STANDARD DETAILS FOR TYPE A APPROACH SLAB		55040A	2-27-14
51	FLARED END SECTION		FES-1	10-18-96
52	FLARED END SECTION		FES-2	10-18-96
53	GUARD RAIL DETAILS		GR-8	7-14-10
54	GUARD RAIL DETAILS		GR-9	4-17-08
55	GUARD RAIL DETAILS		GR-9A	4-17-08
56	GUARD RAIL DETAILS		GR-10	7-14-10
57	GUARD RAIL DETAILS		GR-10A	7-14-10
58	GUARD RAIL DETAILS		GRT-1	7-14-10
59	CONCRETE PIPE CULVERT FILL HEIGHTS & BEDDING		PCC-1	2-27-14
60	METAL PIPE CULVERT FILL HEIGHTS & BEDDING		PCM-1	2-27-14
61	PLASTIC PIPE CULVERT (HIGH DENSITY POLYETHYLENE)		PCP-1	2-27-14
62	PLASTIC PIPE CULVERT (PVC F949)		PCP-2	2-27-14
63	PAVEMENT MARKING DETAILS		PM-1	9-12-13
64	DETAILS OF PIPE UNDERDRAIN		PU-1	4-10-03
65	TABLES AND METHOD OF SUPERELEVATION FOR TWO-WAY TRAFFIC		SE-2	10-18-96
66	STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION		TC-1	12-15-11
67	STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION		TC-2	9-12-13
68	STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION		TC-3	10-15-09
69	TEMPORARY EROSION CONTROL DEVICES		TEC-1	12-15-11
70	TEMPORARY EROSION CONTROL DEVICES		TEC-2	6-02-94
71	TEMPORARY EROSION CONTROL DEVICES		TEC-3	11-03-94
72 - 94	CROSS SECTIONS			

NOTE: CROSS SECTIONS NOT NORMALLY INCLUDED IN PLANS SOLD TO PROSPECTIVE BIDDERS, BUT MAY BE HAD UPON REQUEST.

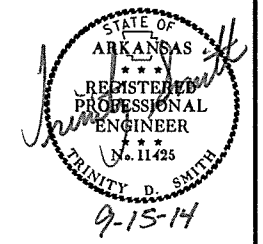
NUMBER	TITLE
ERRATA	ERRATA FOR THE BOOK OF STANDARD SPECIFICATIONS
FHWA-1273	REQUIRED CONTRACT PROVISIONS FEDERAL-AID CONSTRUCTION CONTRACTS
FHWA-1273	SUPPLEMENT - EQUAL EMPLOYMENT OPPORTUNITY - NOTICE TO CONTRACTORS
FHWA-1273	SUPPLEMENT - SPECIFIC EQUAL EMPLOYMENT OPPORTUNITY RESPONSIBILITIES (23 U.S.C. 140)
FHWA-1273	SUPPLEMENT - EQUAL EMPLOYMENT OPPORTUNITY - GOALS AND TIMETABLES
FHWA-1273	SUPPLEMENT - EQUAL EMPLOYMENT OPPORTUNITY - FEDERAL STANDARDS
FHWA-1273	SUPPLEMENT - POSTERS AND NOTICES REQUIRED FOR FEDERAL-AID PROJECTS
FHWA-1273	SUPPLEMENT - WAGE RATE DETERMINATION
108-1	LIQUIDATED DAMAGES
410-1	CONSTRUCTION REQUIREMENTS AND ACCEPTANCE OF ASPHALT CONCRETE PLANT MIX COURSES
620-1	MULCH COVER
JOB 100764	BROADBAND INTERNET SERVICE FOR ASPHALT CONCRETE PLANT
JOB 100764	BROADBAND INTERNET SERVICE FOR FIELD OFFICE
JOB 100764	CONSTRUCTION IN SPECIAL FLOOD HAZARD AREAS
JOB 100764	DIRECT TENSION INDICATORS FOR HIGH STRENGTH BOLT ASSEMBLIES
JOB 100764	EXCAVATION AND EMBANKMENT (SELECTED MATERIAL)
JOB 100764	EXTENSION FOR PIPE CULVERTS
JOB 100764	GEOSYNTHETIC INTERNAL REINFORCED EMBANKMENT CONSTRUCTION
JOB 100764	GOALS FOR DISADVANTAGED BUSINESS ENTERPRISE PARTICIPATION
JOB 100764	HIGH PERFORMANCE PAVEMENT MARKING
JOB 100764	MANDATORY USE OF INTERNET BIDDING
JOB 100764	NESTING SITES OF MIGRATORY BIRDS
JOB 100764	PLASTIC PIPE
JOB 100764	PRE-BID ON SITE INVESTIGATION OF SOIL CONDITIONS
JOB 100764	SECTION 404 NATIONWIDE 23 PERMIT REQUIREMENTS
JOB 100764	SOIL STABILIZATION
JOB 100764	STORM WATER POLLUTION PREVENTION PLAN
JOB 100764	SUBMISSION OF ASPHALT CONCRETE HOT MIX ACCEPTANCE TEST RESULTS
JOB 100764	UTILITY ADJUSTMENTS
JOB 100764	WARM MIX ASPHALT

GENERAL NOTES

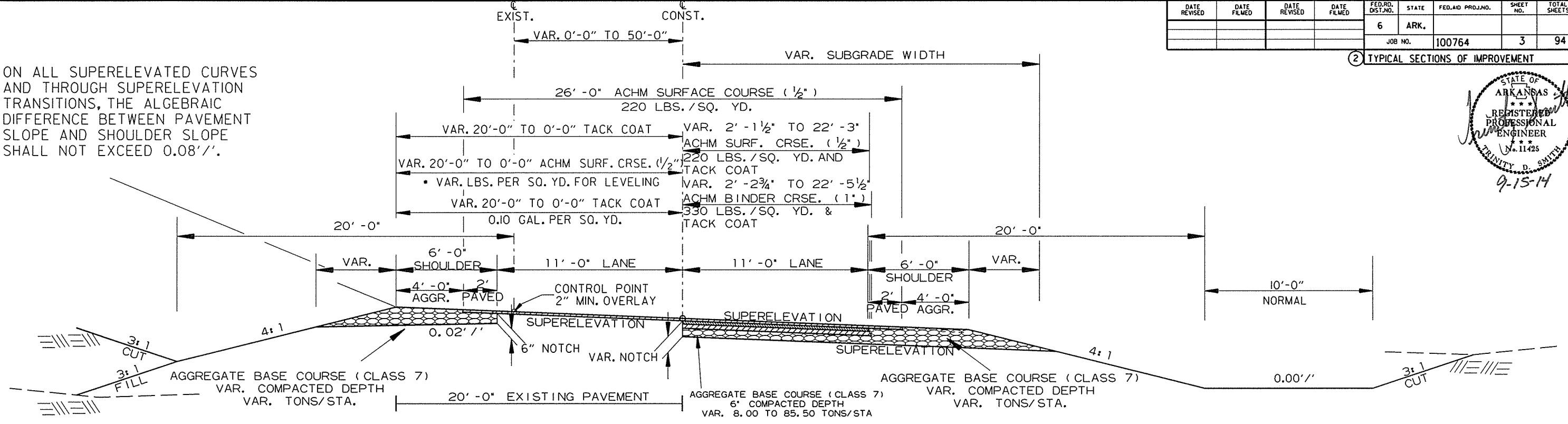
- GRADE LINE DENOTES FINISHED GRADE WHERE SHOWN ON PLANS.
- ALL PIPE LINES, POWER, TELEPHONE, AND TELEGRAPH LINES TO BE MOVED OR LOWERED BY THE RESPECTIVE OWNERS AS PER AGREEMENT WITH SUCH OWNERS.
- ANY EQUIPMENT OR APPURTENANCE THAT INTERFERES WITH THE PROPOSED CONSTRUCTION AND WHICH MAY BE THE PROPERTY OF UTILITY SERVICE ORGANIZATIONS SHALL BE MOVED BY THE OWNERS UNLESS OTHERWISE PROVIDED.
- ALL LAND MONUMENTS LOCATED WITHIN THE CONSTRUCTION AREA SHALL BE PROTECTED IN ACCORDANCE WITH SECTION 107.12 OF THE STANDARD SPECIFICATIONS.
- ALL TREES THAT DO NOT DIRECTLY INTERFERE WITH THE PROPOSED CONSTRUCTION SHALL BE SPARED AS DIRECTED BY THE ENGINEER. CARE AND DISCRETION SHALL BE USED TO INSURE THAT ALL TREES NOT TO BE REMOVED SHALL BE HARMED AS LITTLE AS POSSIBLE DURING THE CONSTRUCTION OPERATIONS.
- THE CONTRACTOR SHALL BE RESPONSIBLE FOR PROVIDING A FENCE TO CONTROL LIVESTOCK IN AREAS WHERE PASTURES ARE SEVERED. WIRE FENCE MAY BE CONSTRUCTED INITIALLY, OR IN LIEU THEREOF, THE CONTRACTOR AT HIS OWN EXPENSE, MAY ELECT TO PROVIDE TEMPORARY FENCING SUITABLE TO CONTAIN LIVESTOCK.
- ALL FLEXIBLE BASE AND ASPHALTIC PAVEMENTS REMOVED SHALL BE PAID FOR UNDER THE ITEM NO. 210 - UNCLASSIFIED EXCAVATION.
- THE EXISTING ASPHALT PAVEMENT TO BE REMOVED FROM THE REMAINING PAVEMENT SHALL BE SEPARATED BY SAWING ALONG A NEAT LINE. AFTER SAWING, THE PAVEMENT TO BE REMOVED SHALL BE CAREFULLY REMOVED IN A MANNER THAT WILL NOT DAMAGE THE PAVEMENT THAT IS TO REMAIN. ANY DAMAGE OF THE ASPHALT PAVEMENT THAT IS TO REMAIN IN PLACE SHALL BE REPAIRED AT THE CONTRACTOR'S EXPENSE.

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		3	94
				JOB NO.	100764			

2 TYPICAL SECTIONS OF IMPROVEMENT



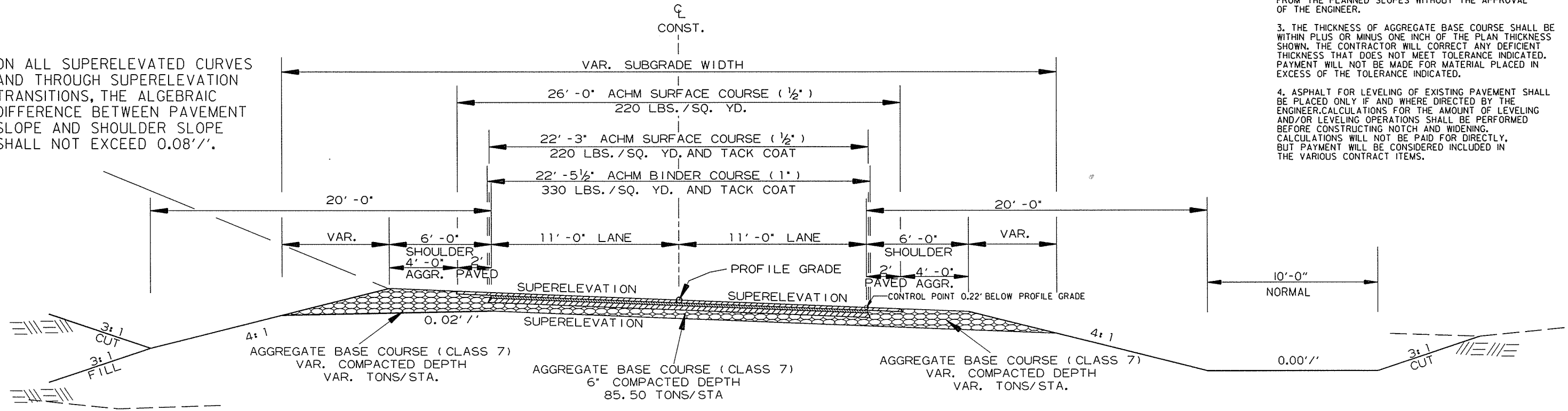
ON ALL SUPERELEVATED CURVES AND THROUGH SUPERELEVATION TRANSITIONS, THE ALGEBRAIC DIFFERENCE BETWEEN PAVEMENT SLOPE AND SHOULDER SLOPE SHALL NOT EXCEED 0.08'/'.



STA. 101+00.00 TO STA. 105+70.89

- NOTES:
1. THE FINAL 2" OF SURFACE COURSE IS TO BE PLACED AFTER ALL OTHER COURSES HAVE BEEN LAID. LONGITUDINAL JOINTS SHALL BE AT LANE LINES.
  2. REFER TO CROSS SECTIONS FOR DEVIATION FROM THE NORMAL SLOPES. NO CHANGES SHALL BE MADE FROM THE PLANNED SLOPES WITHOUT THE APPROVAL OF THE ENGINEER.
  3. THE THICKNESS OF AGGREGATE BASE COURSE SHALL BE WITHIN PLUS OR MINUS ONE INCH OF THE PLAN THICKNESS SHOWN. THE CONTRACTOR WILL CORRECT ANY DEFICIENT THICKNESS THAT DOES NOT MEET TOLERANCE INDICATED. PAYMENT WILL NOT BE MADE FOR MATERIAL PLACED IN EXCESS OF THE TOLERANCE INDICATED.
  4. ASPHALT FOR LEVELING OF EXISTING PAVEMENT SHALL BE PLACED ONLY IF AND WHERE DIRECTED BY THE ENGINEER. CALCULATIONS FOR THE AMOUNT OF LEVELING AND/OR LEVELING OPERATIONS SHALL BE PERFORMED BEFORE CONSTRUCTING NOTCH AND WIDENING. CALCULATIONS WILL NOT BE PAID FOR DIRECTLY, BUT PAYMENT WILL BE CONSIDERED INCLUDED IN THE VARIOUS CONTRACT ITEMS.

ON ALL SUPERELEVATED CURVES AND THROUGH SUPERELEVATION TRANSITIONS, THE ALGEBRAIC DIFFERENCE BETWEEN PAVEMENT SLOPE AND SHOULDER SLOPE SHALL NOT EXCEED 0.08'/'.

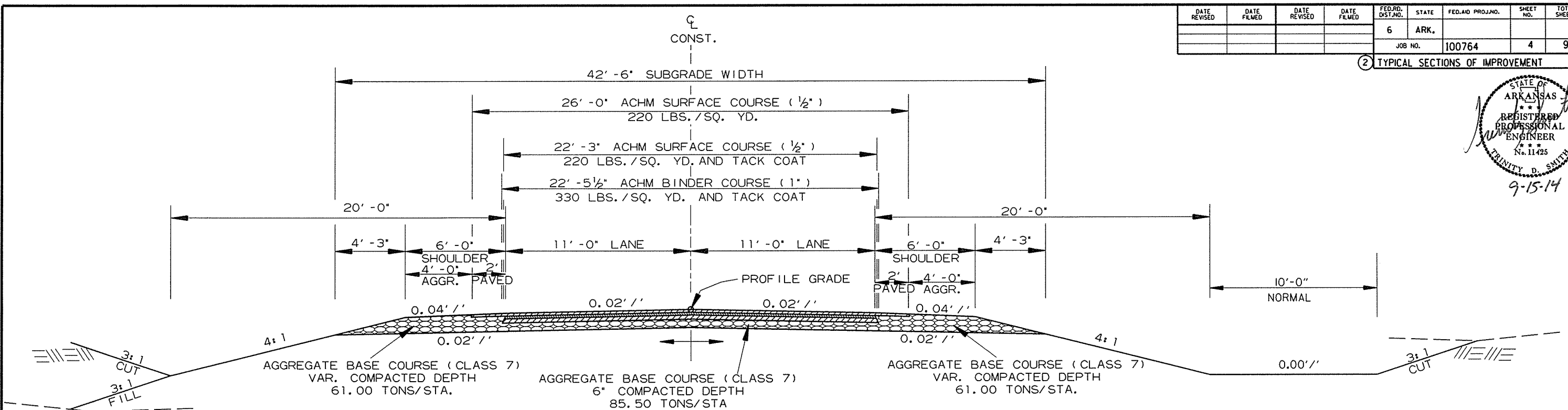
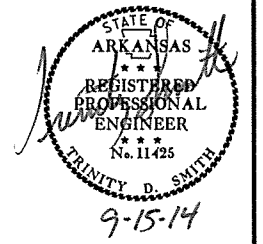


STA. 105+70.89 TO STA. 107+91.44  
 STA. 115+62.48 TO STA. 122+76.96

TYPICAL SECTIONS OF IMPROVEMENT

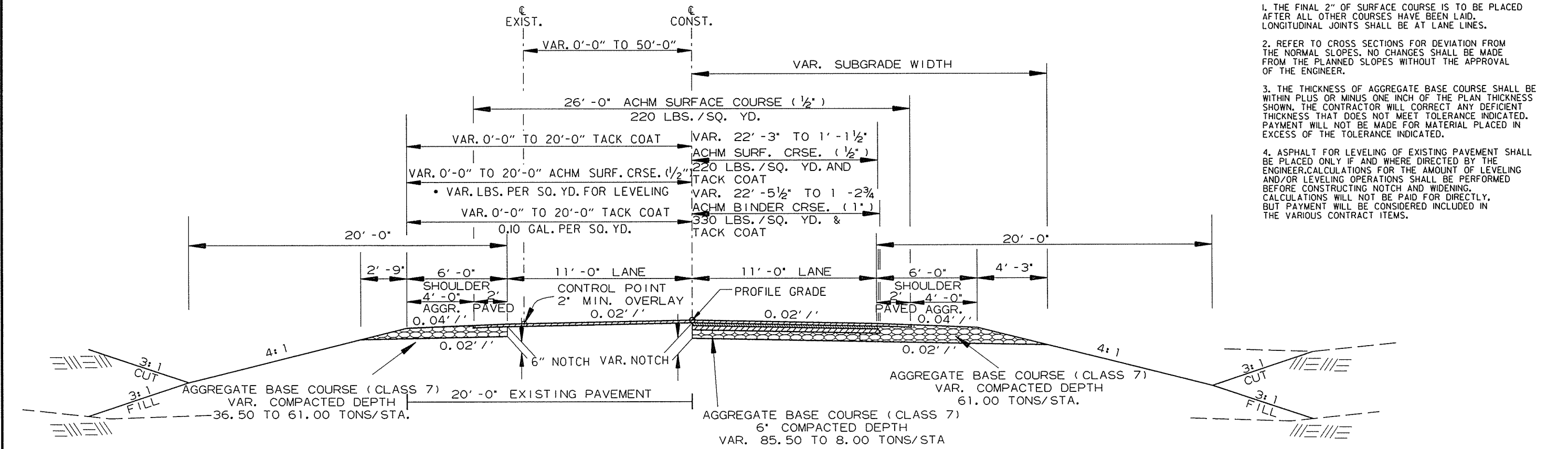
DATE REVISED	DATE FILED	DATE REVISED	DATE FILED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		4	94
				JOB NO. 100764				

2 TYPICAL SECTIONS OF IMPROVEMENT



STA. 107+91.44 TO STA. 114+06.01  
 STA. 115+57.99 TO STA. 115+62.48  
 STA. 122+76.96 TO STA. 122+99.28

- NOTES:
1. THE FINAL 2" OF SURFACE COURSE IS TO BE PLACED AFTER ALL OTHER COURSES HAVE BEEN LAID. LONGITUDINAL JOINTS SHALL BE AT LANE LINES.
  2. REFER TO CROSS SECTIONS FOR DEVIATION FROM THE NORMAL SLOPES. NO CHANGES SHALL BE MADE FROM THE PLANNED SLOPES WITHOUT THE APPROVAL OF THE ENGINEER.
  3. THE THICKNESS OF AGGREGATE BASE COURSE SHALL BE WITHIN PLUS OR MINUS ONE INCH OF THE PLAN THICKNESS SHOWN. THE CONTRACTOR WILL CORRECT ANY DEFICIENT THICKNESS THAT DOES NOT MEET TOLERANCE INDICATED. PAYMENT WILL NOT BE MADE FOR MATERIAL PLACED IN EXCESS OF THE TOLERANCE INDICATED.
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STA. 122+99.28 TO STA. 129+00.00

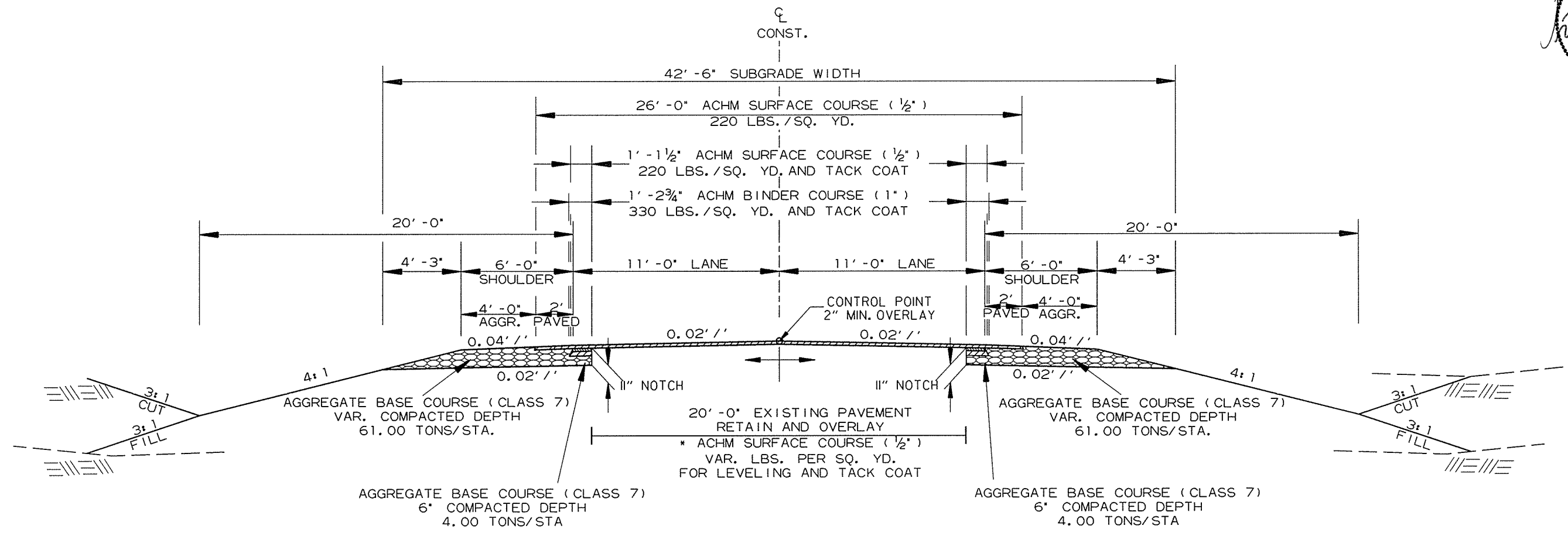
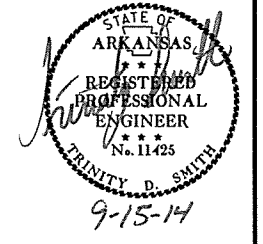
TYPICAL SECTIONS OF IMPROVEMENT

7/22/2014  
 R100764.DGN



DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		5	94
				JOB NO.	100764			

② TYPICAL SECTIONS OF IMPROVEMENT



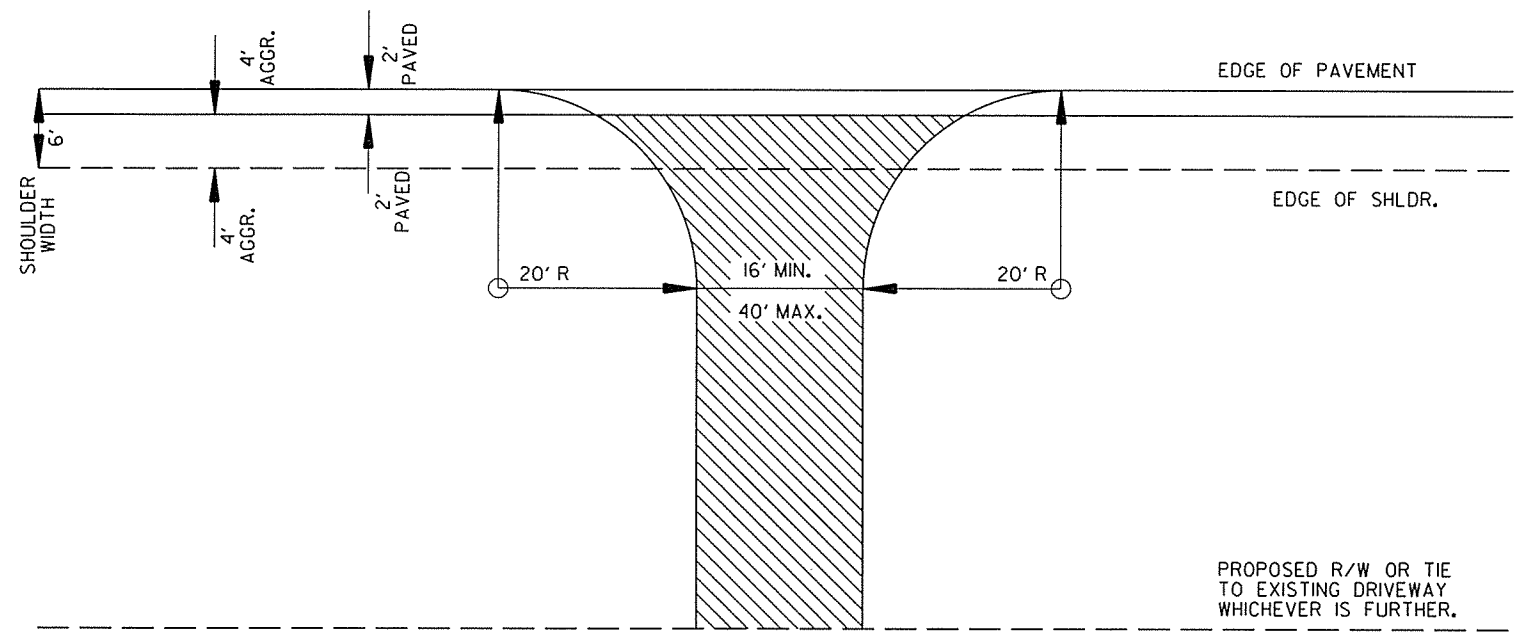
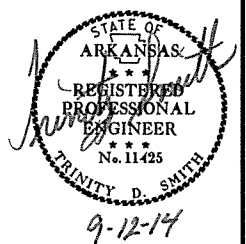
STA. 129+00.00 TO STA. 131+40.57

- NOTES:
1. THE FINAL 2" OF SURFACE COURSE IS TO BE PLACED AFTER ALL OTHER COURSES HAVE BEEN LAID. LONGITUDINAL JOINTS SHALL BE AT LANE LINES.
  2. REFER TO CROSS SECTIONS FOR DEVIATION FROM THE NORMAL SLOPES. NO CHANGES SHALL BE MADE FROM THE PLANNED SLOPES WITHOUT THE APPROVAL OF THE ENGINEER.
  3. THE THICKNESS OF AGGREGATE BASE COURSE SHALL BE WITHIN PLUS OR MINUS ONE INCH OF THE PLAN THICKNESS SHOWN. THE CONTRACTOR WILL CORRECT ANY DEFICIENT THICKNESS THAT DOES NOT MEET TOLERANCE INDICATED. PAYMENT WILL NOT BE MADE FOR MATERIAL PLACED IN EXCESS OF THE TOLERANCE INDICATED.
  4. ASPHALT FOR LEVELING OF EXISTING PAVEMENT SHALL BE PLACED ONLY IF AND WHERE DIRECTED BY THE ENGINEER. CALCULATIONS FOR THE AMOUNT OF LEVELING AND/OR LEVELING OPERATIONS SHALL BE PERFORMED BEFORE CONSTRUCTING NOTCH AND WIDENING. CALCULATIONS WILL NOT BE PAID FOR DIRECTLY, BUT PAYMENT WILL BE CONSIDERED INCLUDED IN THE VARIOUS CONTRACT ITEMS.

TYPICAL SECTIONS OF IMPROVEMENT

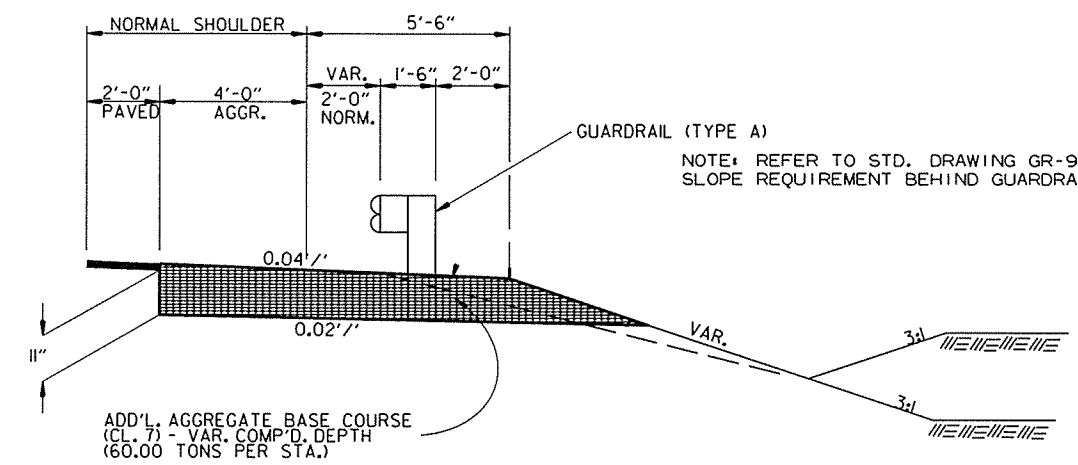
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				6	ARK.			
				JOB NO.	100764		6	94

2 SPECIAL DETAILS



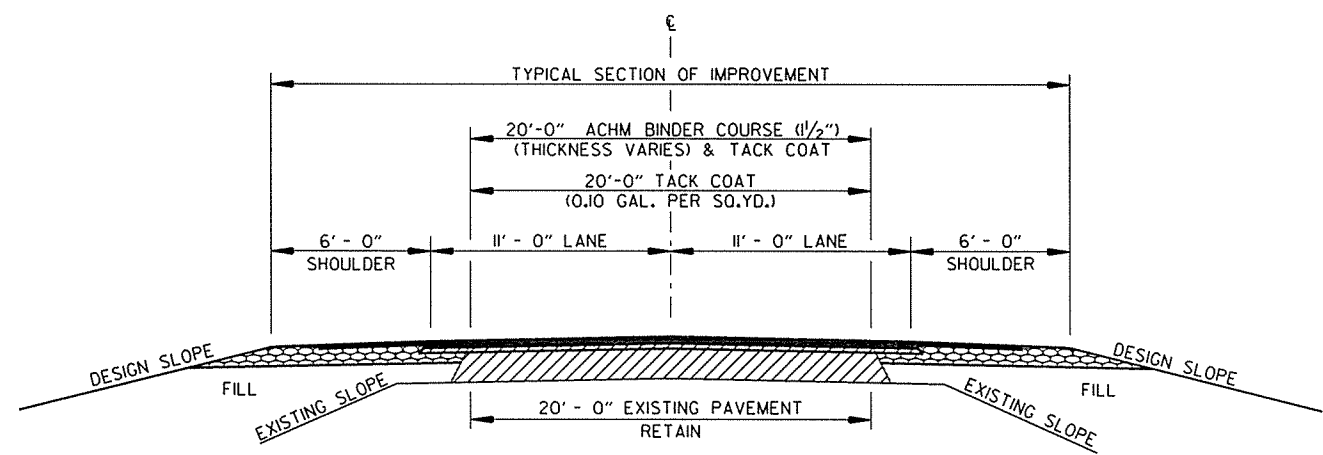
ASPHALT CONCRETE HOT MIX SURFACE COURSE (1/2") (220 LBS. PER SQ. YD.) AND AGGREGATE BASE COURSE (CLASS 7) 7" COMP. DEPTH IF ASPHALT DRIVE EXISTING; OR 6" CONCRETE IF CONCRETE DRIVE EXISTING.

DETAIL FOR DRIVEWAY TURNOUTS



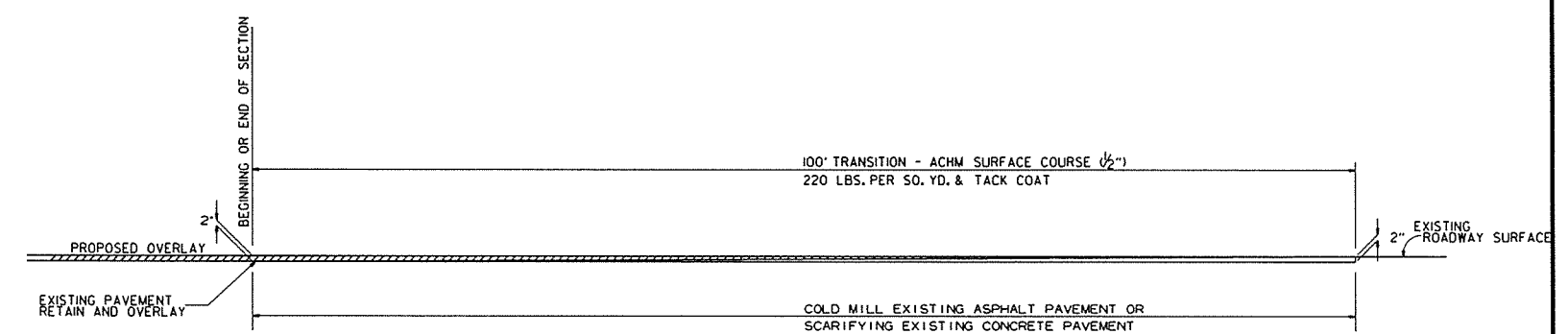
WIDENING FOR GUARDRAIL

NOTE: REFER TO STANDARD DRAWINGS GR-8, GR-9, GR-9A, GR-10, & GR-10A FOR ADDITIONAL INFORMATION.



METHOD OF RAISING GRADE

- NOTES:
- (1) THIS DETAIL TO BE USED ONLY IF AND WHERE DIRECTED BY THE ENGINEER.
  - (2) QUANTITIES FOR METHOD OF GRADE RAISE USING ASPHALT WERE CALCULATED ON THIS PROJECT AT LOCATIONS WHERE THE DISTANCE BETWEEN THE EXISTING ASPHALT ROADWAY AND THE PROPOSED SUBGRADE WAS ONE FOOT OR LESS.
  - (3) IN LOCATIONS WHERE THE DISTANCE BETWEEN THE PROPOSED SUBGRADE AND THE EXISTING ASPHALT ROADWAY IS MORE THAN ONE FOOT, SCARIFICATION OF THE EXISTING ASPHALT ROADWAY WILL BE REQUIRED AS STATED IN SECTION 210, SUBSECTION 210.09 OF THE STANDARD SPECIFICATIONS, EDITION OF 2014.



DETAIL FOR PAVEMENT TRANSITIONS

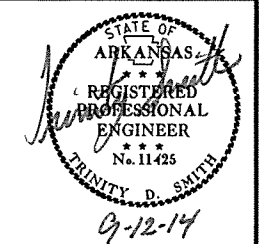
SPECIAL DETAILS

8/7/2014

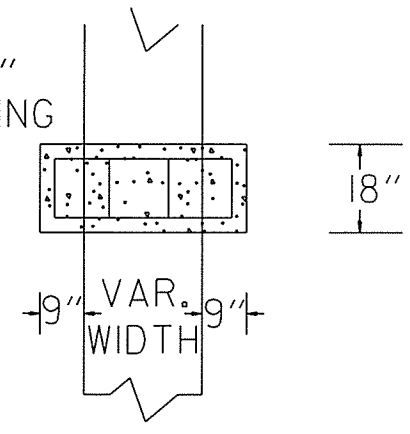
R100764.DGN

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO. 100764							7	94

2 SPECIAL DETAILS

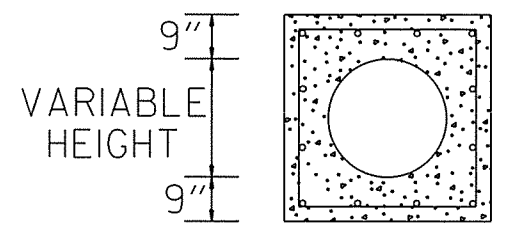


No. 4 BARS AT 12"  
HORIZONTAL SPACING



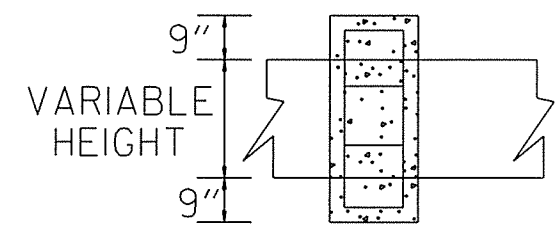
TOP VIEW MIN. 3" COVER

No. 4 BARS AT 12"  
HORIZONTAL SPACING



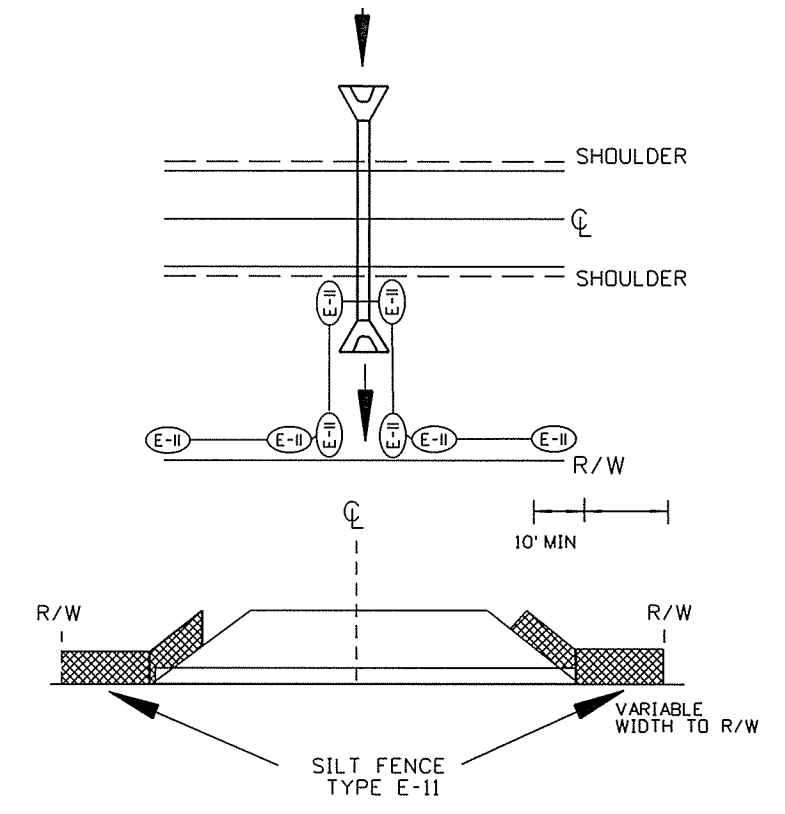
FRONT VIEW

No. 4 BARS AT 12"  
VERTICAL SPACING



SIDE VIEW

PIPE EXTENSION  
REINFORCED CONCRETE COLLAR DETAIL

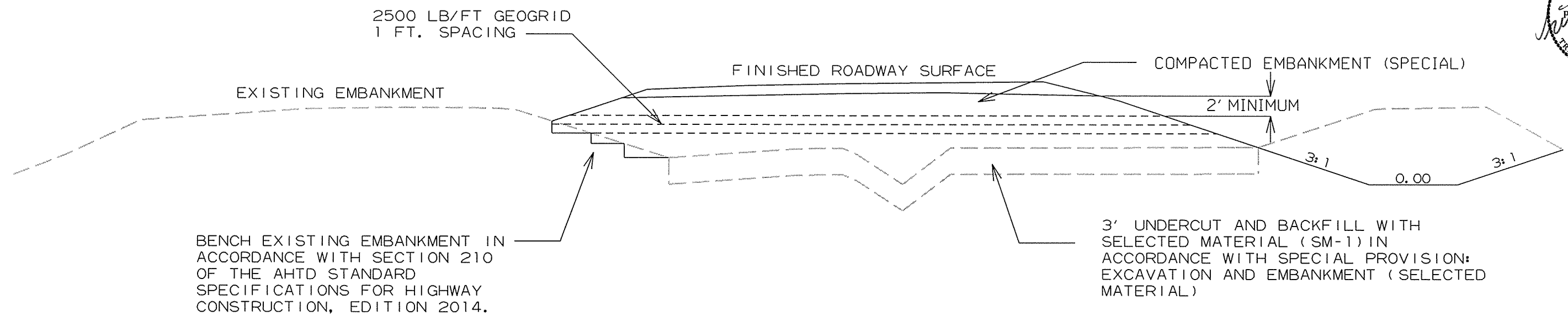
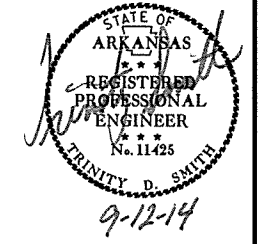


DETAILS OF SILT FENCE  
AT CROSS DRAINS

8/7/2014  
R100764.DGN

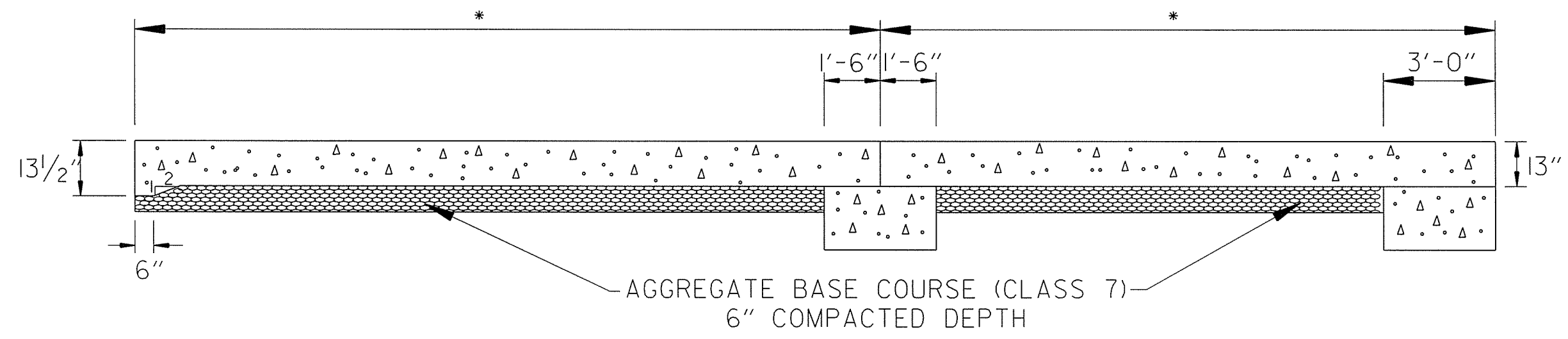
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO. 100764							8	94

② SPECIAL DETAILS



### NEW EMBANKMENT REINFORCED SLOPE DESIGN

STA. 113+20.00 - STA. 114+21.47  
 STA. 115+42.53 - STA. 116+45.00



### SPECIAL DETAIL OF APPROACH SLAB

\* REFER TO BRIDGE DRAWINGS

SPECIAL DETAILS

8/7/2014  
 R100764.DGN

LEGEND

- (E-5) = SAND BAG DITCH CHECK
- (E-6) = ROCK DITCH CHECK
- (E-11) = SILT FENCE

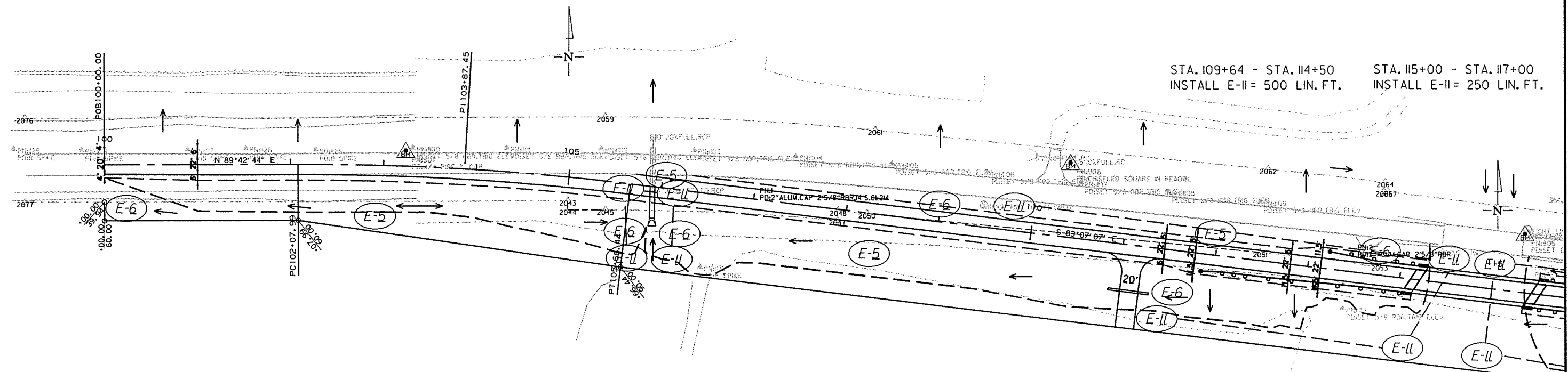
NOTE: PERIMETER CONTROLS SHALL BE PLACED AS CLEARING AND GRUBBING OPERATIONS ARE STARTED.

REVISIONS

DATE OF REVISION	REVISION

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	100764		9	94

② TEMPORARY EROSION CONTROL DETAILS



STA. 109+64 - STA. 114+50  
INSTALL E-II = 500 LIN. FT.

STA. 115+00 - STA. 117+00  
INSTALL E-II = 250 LIN. FT.

STA. 113+22 - STA. 114+50  
INSTALL E-II = 380 LIN. FT.



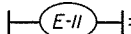
STA. 115+00 - STA. 115+00  
INSTALL E-II = 165 LIN. FT.

STA. 114+50 - STA. 114+50  
INSTALL E-II = 165 LIN. FT.

STA. 115+00 - STA. 117+00  
INSTALL E-II = 250 LIN. FT.

7/28/2014  
R100764.DGN

# LEGEND

-  = SAND BAG DITCH CHECK
-  = ROCK DITCH CHECK
-  = SILT FENCE

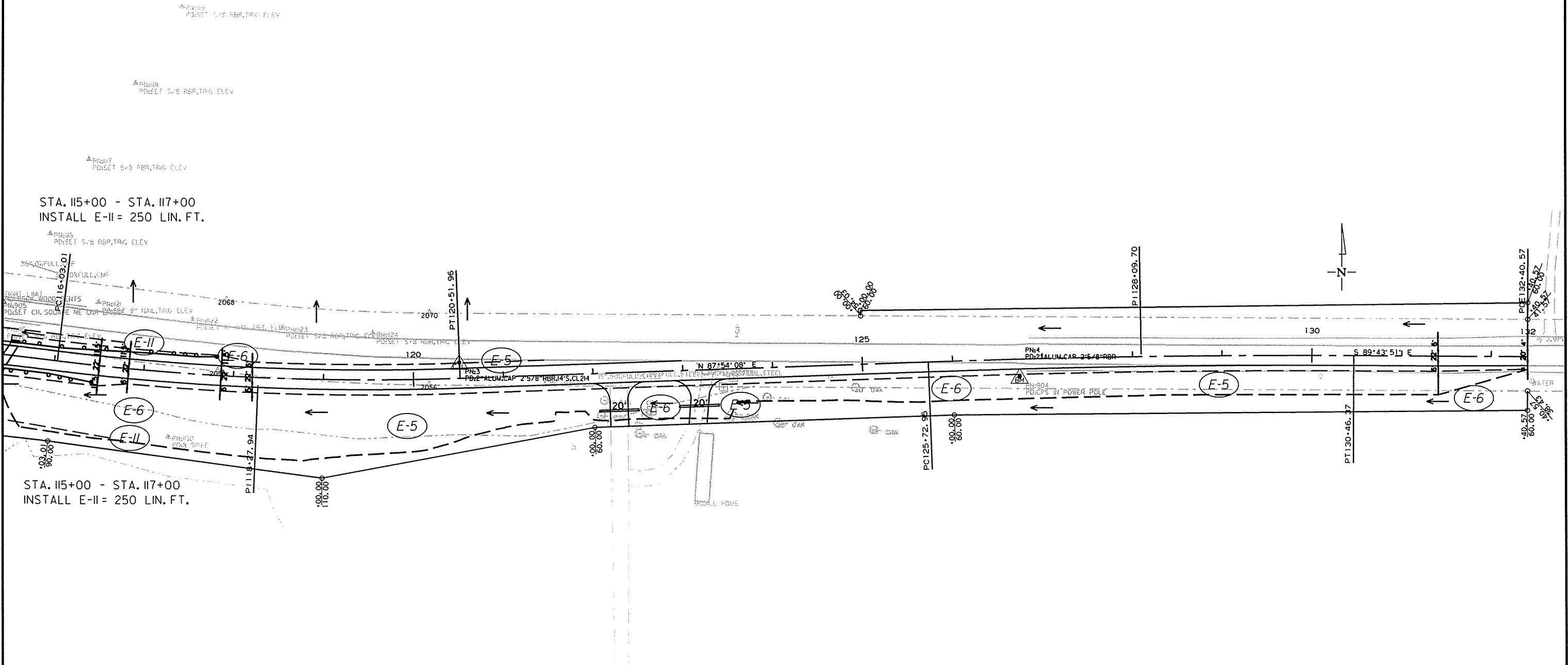
NOTE: PERIMETER CONTROLS SHALL BE PLACED AS CLEARING AND GRUBBING OPERATIONS ARE STARTED.

# REVISIONS

DATE OF REVISION	REVISION

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	100764		10	94

② TEMPORARY EROSION CONTROL DETAILS



11/8/2011  
ZBOROER.CEL

LEGEND

- (E-5) = SAND BAG DITCH CHECK
- (E-6) = ROCK DITCH CHECK
- (E-II) = SILT FENCE

NOTE: PERIMETER CONTROLS SHALL BE PLACED AS CLEARING AND GRUBBING OPERATIONS ARE STARTED.

REVISIONS

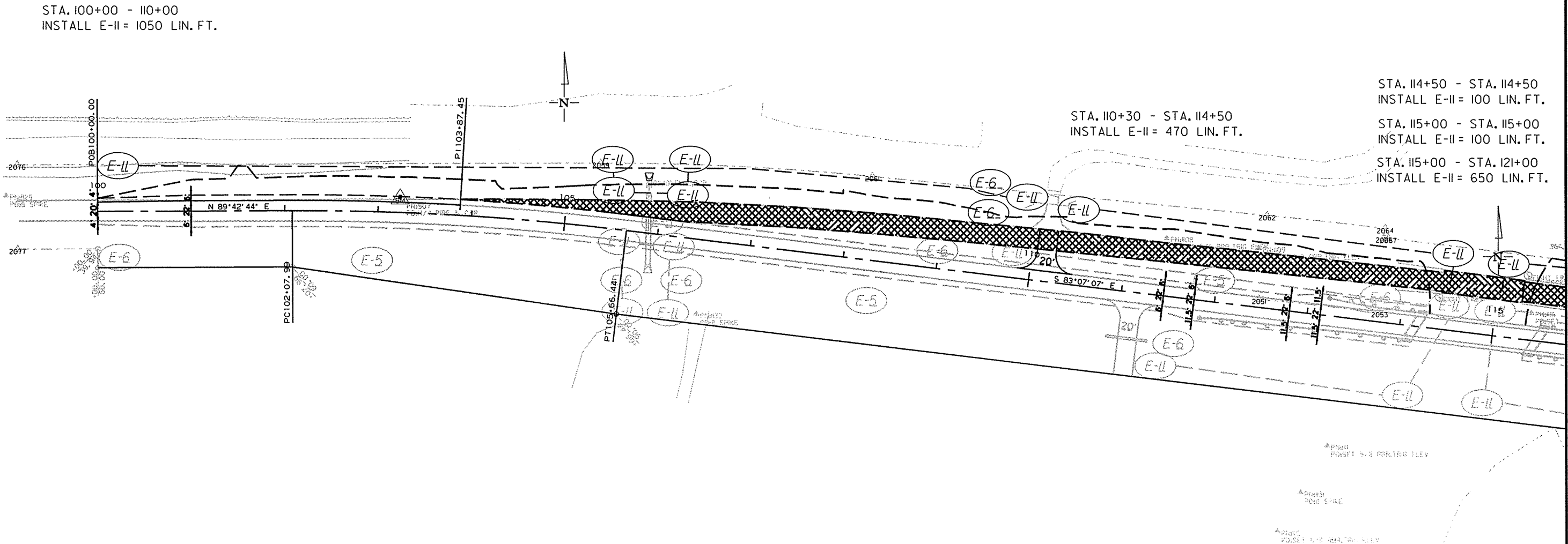
DATE OF REVISION	REVISION

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. RD. PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.	100764	11	94

2 TEMPORARY EROSION CONTROL DETAILS



OBLITERATION OF EXISTING ROADWAY



7/28/2014  
R100764.DGN



# LEGEND

- (E-5) = SAND BAG DITCH CHECK
- (E-6) = ROCK DITCH CHECK
- (E-II) = SILT FENCE


NOTE: PERIMETER CONTROLS SHALL BE PLACED AS CLEARING AND GRUBBING OPERATIONS ARE STARTED.

# REVISIONS

DATE OF REVISION	REVISION

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
						100764	12	94

② TEMPORARY EROSION CONTROL DETAILS

 OBLITERATION OF EXISTING ROADWAY



STA. 115+00 - STA. 121+00  
INSTALL E-II = 650 LIN. FT.

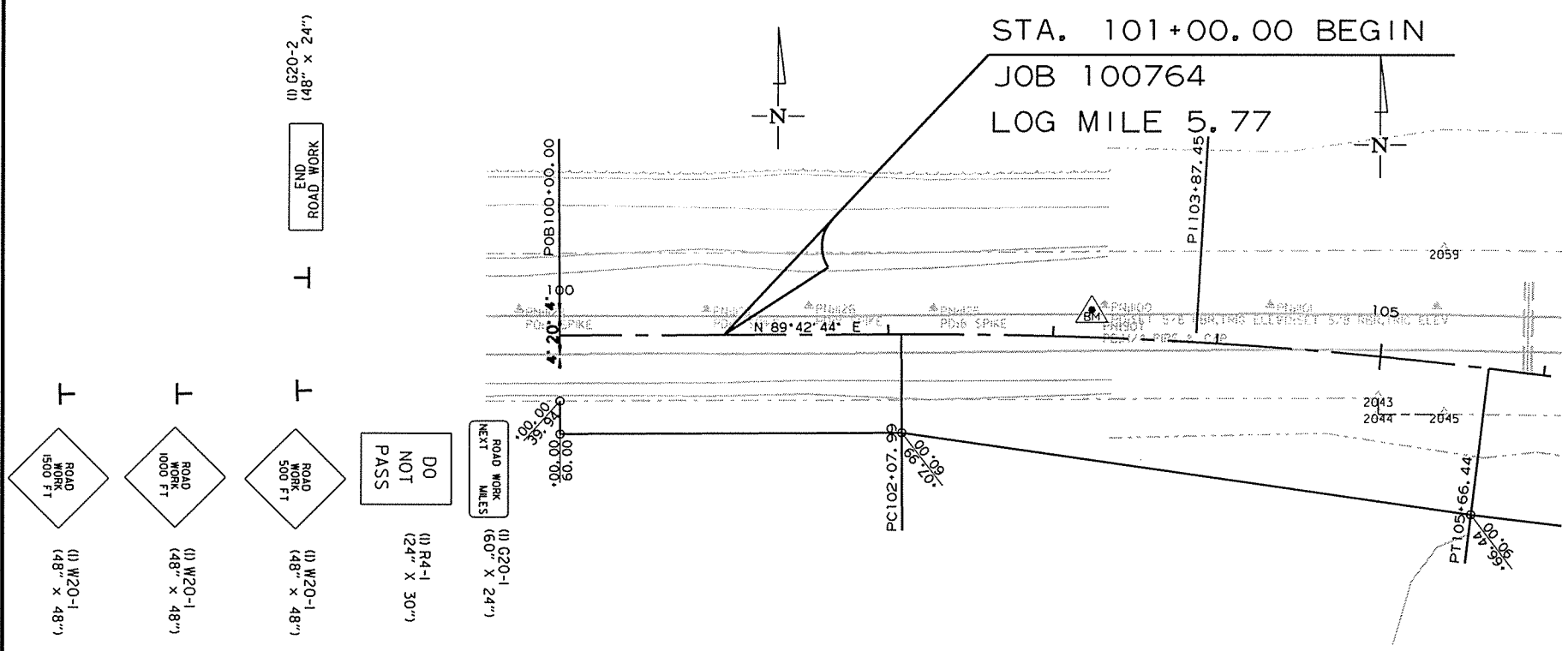
11/8/2011 ZBORNER.CEL

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	100764		13	94

② MAINTENANCE OF TRAFFIC DETAILS



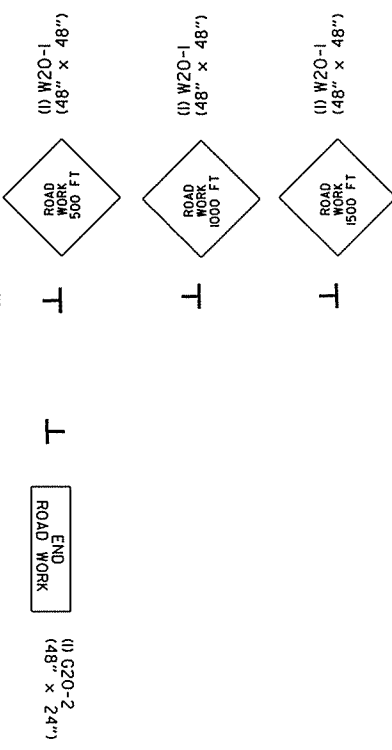
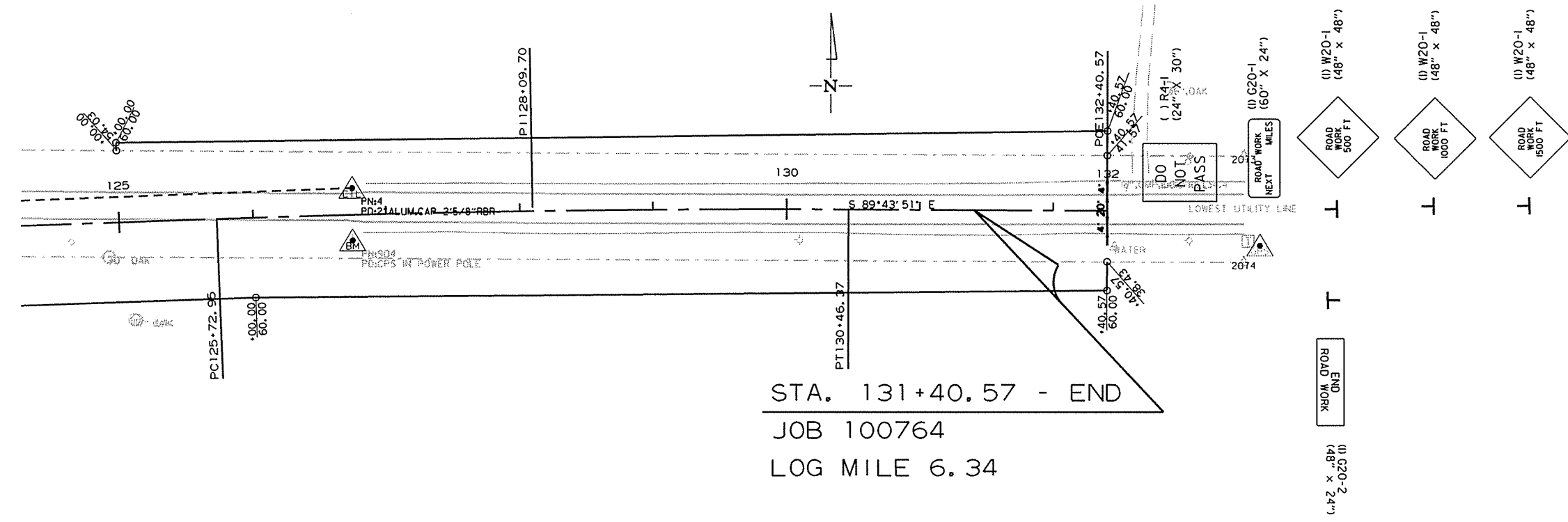
STA. 101+00.00 BEGIN  
JOB 100764  
LOG MILE 5.77



SHOULDER CLOSED (2) RSP-1 (48" X 30")

ADDITIONAL SIGNS NEEDED PLACED AS DIRECTED BY ENGINEER

STA. 131+40.57 - END  
JOB 100764  
LOG MILE 6.34



MAINTENANCE OF TRAFFIC DETAILS  
ADVANCE WARNING SIGNS

7/24/2014

R100764.DGN

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	100764		14	94

2 MAINTENANCE OF TRAFFIC DETAILS



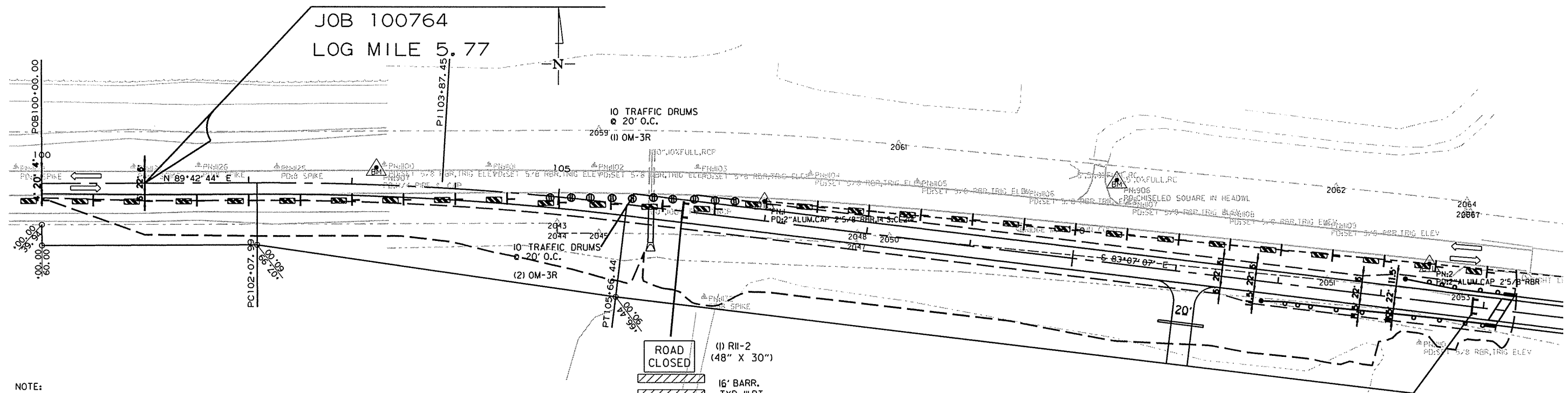
SEQUENCING:

STAGE 1: MAINTAIN TRAFFIC ON EXISTING ROADWAY. CONSTRUCT NEW CULVERTS, BRIDGE, AND NEW LOCATION AREAS. PERFORM LEVELING OPERATIONS WHERE APPLICABLE. PLACE CONSTRUCTION PAVEMENT MARKINGS. NOTCH AND WIDEN FOR LANE ON RT. UTILIZE VERTICAL PANELS AT THE NOTCH AT 55' O.C. SPACING.

STAGE 2: NOTCH AND WIDEN FOR LANE ON LT. UTILIZE VERTICAL PANELS AT THE NOTCH AT 55' O.C. SPACING ON LT. AND TRAFFIC DRUMS AT 100' O.C. SPACING AT EXISTING LANE EDGE ON RT. FINISH CONSTRUCTION AT TEMPORARY SLOPE LOCATIONS.

STAGE 3: INSTALL FINAL SURFACE COURSE AND FINAL STRIPING.

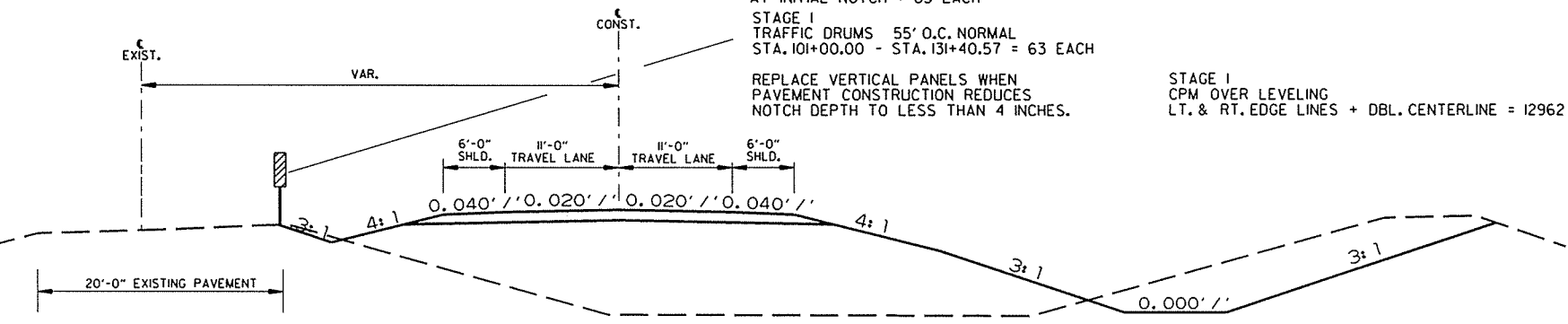
STA. 101+00.00 BEGIN  
JOB 100764  
LOG MILE 5.77



NOTE:  
THE QUANTITY OF VERTICAL PANELS PROVIDED IN THE CONTRACT IS FOR ONE SIDE OF THE ROADWAY FOR THE FULL LENGTH OF THE JOB. THIS IS THE MAXIMUM QUANTITY REQUIRED TO ALLOW THE CONTRACTOR TO NOTCH ONE MILE, BACKFILL TO A POINT WHERE THE VERTICAL DIFFERENTIAL IS 4" OR LESS, AND THEN NOTCH ANOTHER ONE-MILE SECTION. THIS IS THE MAXIMUM NUMBER OF VERTICAL PANELS THAT WILL BE PAID FOR. REFER TO SECTION 603.02 OF THE STANDARD SPECIFICATIONS FOR CONSTRUCTION REQUIREMENTS.

STAGE 1  
VERTICAL PANELS 55' O.C. NORMAL  
AT INITIAL NOTCH = 63 EACH  
STAGE 1  
TRAFFIC DRUMS 55' O.C. NORMAL  
STA. 101+00.00 - STA. 131+40.57 = 63 EACH  
REPLACE VERTICAL PANELS WHEN  
PAVEMENT CONSTRUCTION REDUCES  
NOTCH DEPTH TO LESS THAN 4 INCHES.

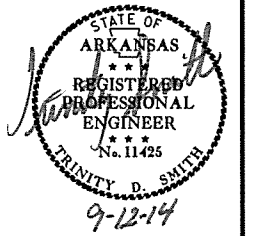
STAGE 1  
CPM OVER LEVELING  
LT. & RT. EDGE LINES + DBL. CENTERLINE = 12962 LIN.FT.



VERTICAL PANELS AT NOTCH & WIDENING RIGHT OF EXISTING

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		15	94
				JOB NO.		100764		

2 MAINTENANCE OF TRAFFIC DETAILS

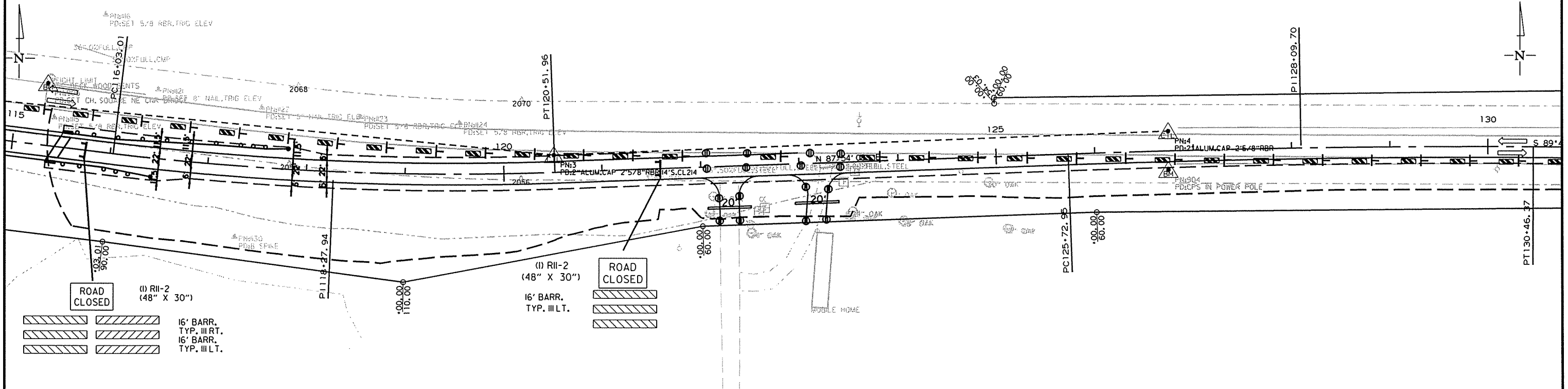


SEQUENCING:

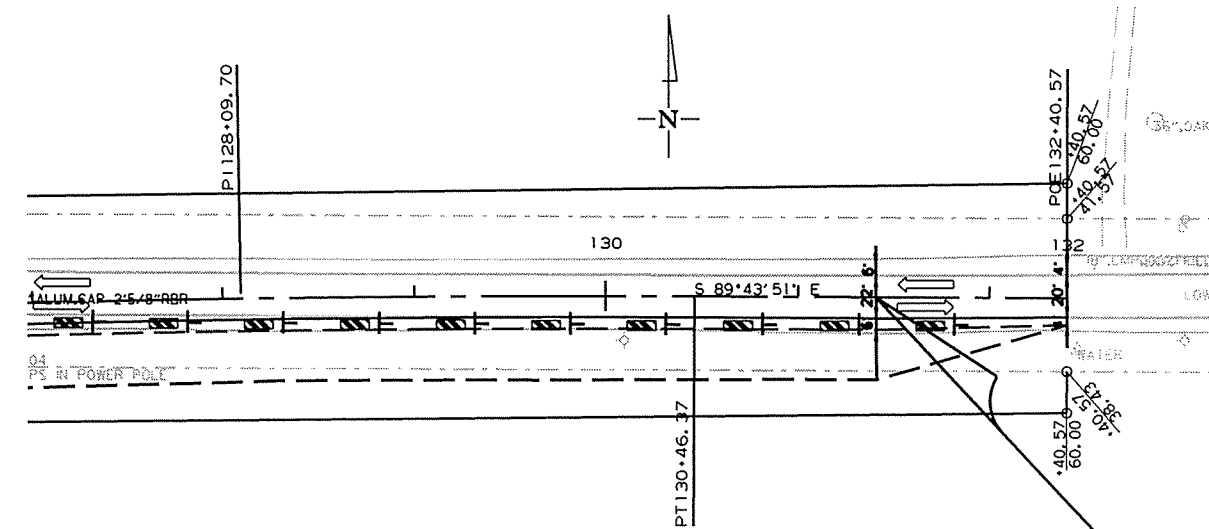
STAGE 1: MAINTAIN TRAFFIC ON EXISTING ROADWAY. CONSTRUCT NEW CULVERTS, BRIDGE, AND NEW LOCATION AREAS. PERFORM LEVELING OPERATIONS WHERE APPLICABLE. PLACE CONSTRUCTION PAVEMENT MARKINGS. NOTCH AND WIDEN FOR LANE ON RT. UTILIZE VERTICAL PANELS AT THE NOTCH AT 55' O.C. SPACING.

STAGE 2: NOTCH AND WIDEN FOR LANE ON LT. UTILIZE VERTICAL PANELS AT THE NOTCH AT 55' O.C. SPACING ON LT. AND TRAFFIC DRUMS AT 100' O.C. SPACING AT EXISTING LANE EDGE ON RT. FINISH CONSTRUCTION AT TEMPORARY SLOPE LOCATIONS.

STAGE 3: INSTALL FINAL SURFACE COURSE AND FINAL STRIPING.



STAGE 1  
CPM OVER LEVELING  
LT. & RT. EDGE LINES + DBL. CENTERLINE = 12962 LIN.FT.



STA. 131+40.57 - END  
JOB 100764  
LOG MILE 6.34

MAINTENANCE OF TRAFFIC DETAILS  
STAGE 1

SEQUENCING:

STAGE 1: MAINTAIN TRAFFIC ON EXISTING ROADWAY, CONSTRUCT NEW CULVERTS, BRIDGE, AND NEW LOCATION AREAS, PERFORM LEVELING OPERATIONS WHERE APPLICABLE, PLACE CONSTRUCTION PAVEMENT MARKINGS, NOTCH AND WIDEN FOR LANE ON RT. UTILIZE VERTICAL PANELS AT THE NOTCH AT 55' O.C. SPACING.

STAGE 2: NOTCH AND WIDEN FOR LANE ON LT. UTILIZE VERTICAL PANELS AT THE NOTCH AT 55' O.C. SPACING ON LT. AND TRAFFIC DRUMS AT 100' O.C. SPACING AT EXISTING LANE EDGE ON RT. FINISH CONSTRUCTION AT TEMPORARY SLOPE LOCATIONS.

STAGE 3: INSTALL FINAL SURFACE COURSE AND FINAL STRIPING.

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		100764	16	94

2 MAINTENANCE OF TRAFFIC DETAILS

CONSTRUCTION PAVEMENT MARKINGS  
 STA. 100+00 - STA. 114+21.27  
 LT. & RT. EDGE LINES + DBL. CENTERLINE = 5685 LIN.FT.

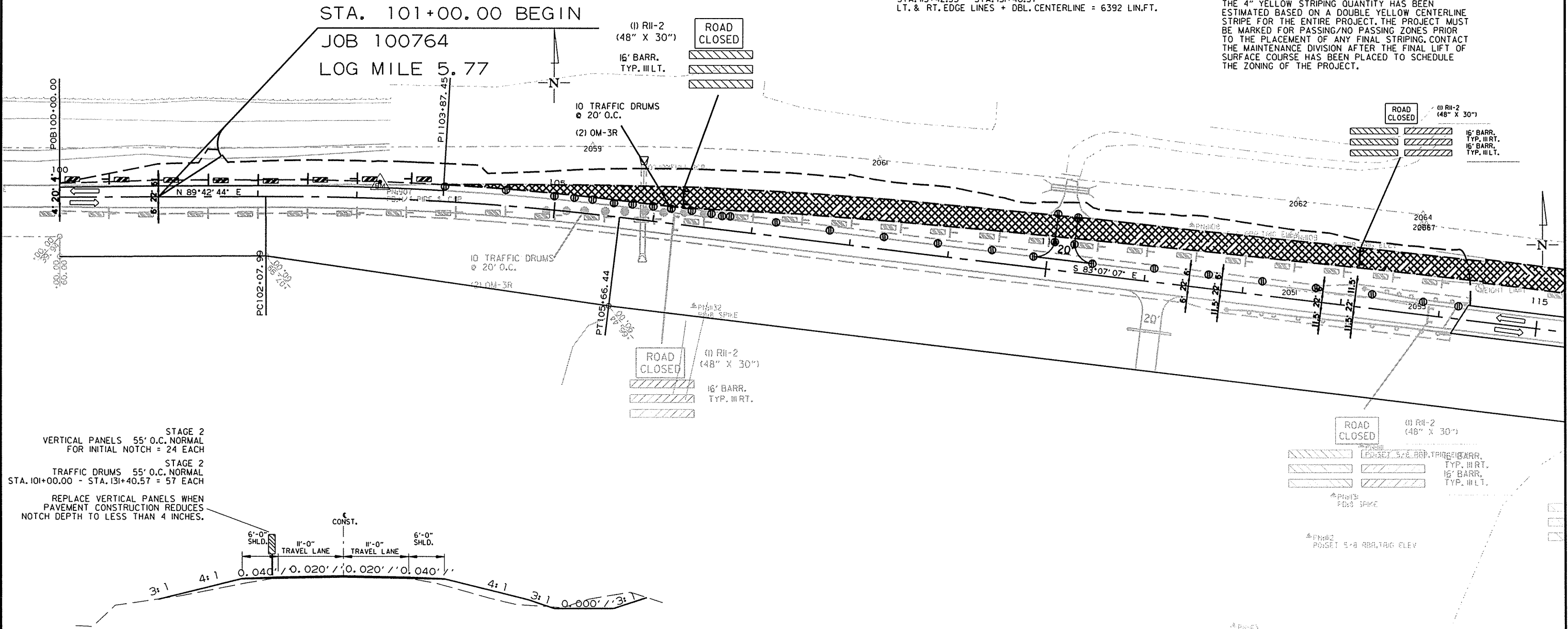
FINAL STRIPING ON BRIDGE DECK  
 STA. 114+21.47 - STA. 115+42.53

REFLECTORIZED PAINT PAVEMENT MARKINGS:  
 LT. & RT. EDGE LINES = 242 LIN.FT. 4" WHITE

HIGH PERFORMANCE CONTRAST MARKINGS  
 • DBL. CENTERLINE = 242 LIN. FT. 4" YELLOW

CONSTRUCTION PAVEMENT MARKINGS  
 STA. 115+42.53 - STA. 131+40.57  
 LT. & RT. EDGE LINES + DBL. CENTERLINE = 6392 LIN.FT.

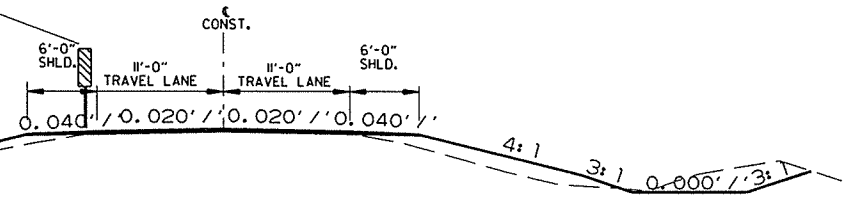
• NOTE  
 THE 4" YELLOW STRIPING QUANTITY HAS BEEN ESTIMATED BASED ON A DOUBLE YELLOW CENTERLINE STRIPE FOR THE ENTIRE PROJECT. THE PROJECT MUST BE MARKED FOR PASSING/NO PASSING ZONES PRIOR TO THE PLACEMENT OF ANY FINAL STRIPING. CONTACT THE MAINTENANCE DIVISION AFTER THE FINAL LIFT OF SURFACE COURSE HAS BEEN PLACED TO SCHEDULE THE ZONING OF THE PROJECT.



STAGE 2  
 VERTICAL PANELS 55' O.C. NORMAL FOR INITIAL NOTCH = 24 EACH

STAGE 2  
 TRAFFIC DRUMS 55' O.C. NORMAL STA. 101+00.00 - STA. 131+40.57 = 57 EACH

REPLACE VERTICAL PANELS WHEN PAVEMENT CONSTRUCTION REDUCES NOTCH DEPTH TO LESS THAN 4 INCHES.



VERTICAL PANELS AT NOTCH & WIDENING LEFT OF EXISTING

NOTE:  
 THE QUANTITY OF VERTICAL PANELS PROVIDED IN THE CONTRACT IS FOR ONE SIDE OF THE ROADWAY FOR THE FULL LENGTH OF THE JOB. THIS IS THE MAXIMUM QUANTITY REQUIRED TO ALLOW THE CONTRACTOR TO NOTCH ONE MILE, BACKFILL TO A POINT WHERE THE VERTICAL DIFFERENTIAL IS 4" OR LESS, AND THEN NOTCH ANOTHER ONE-MILE SECTION. THIS IS THE MAXIMUM NUMBER OF VERTICAL PANELS THAT WILL BE PAID FOR. REFER TO SECTION 603.02 OF THE STANDARD SPECIFICATIONS FOR CONSTRUCTION REQUIREMENTS.

MAINTENANCE OF TRAFFIC DETAILS  
 STAGE 2

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DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		100764	17	94

2 MAINTENANCE OF TRAFFIC DETAILS

SEQUENCING:

STAGE 1: MAINTAIN TRAFFIC ON EXISTING ROADWAY. CONSTRUCT NEW CULVERTS, BRIDGE, AND NEW LOCATION AREAS. PERFORM LEVELING OPERATIONS WHERE APPLICABLE. PLACE CONSTRUCTION PAVEMENT MARKINGS. NOTCH AND WIDEN FOR LANE ON RT. UTILIZE VERTICAL PANELS AT THE NOTCH AT 55' O.C. SPACING.

STAGE 2: NOTCH AND WIDEN FOR LANE ON LT. UTILIZE VERTICAL PANELS AT THE NOTCH AT 55' O.C. SPACING ON LT. AND TRAFFIC DRUMS AT 100' O.C. SPACING AT EXISTING LANE EDGE ON RT. FINISH CONSTRUCTION AT TEMPORARY SLOPE LOCATIONS.

STAGE 3: INSTALL FINAL SURFACE COURSE AND FINAL STRIPING.

CONSTRUCTION PAVEMENT MARKINGS  
 STA. 100+00 - STA. 114+21.27  
 LT. & RT. EDGE LINES + DBL. CENTERLINE = 5685 LIN.FT.

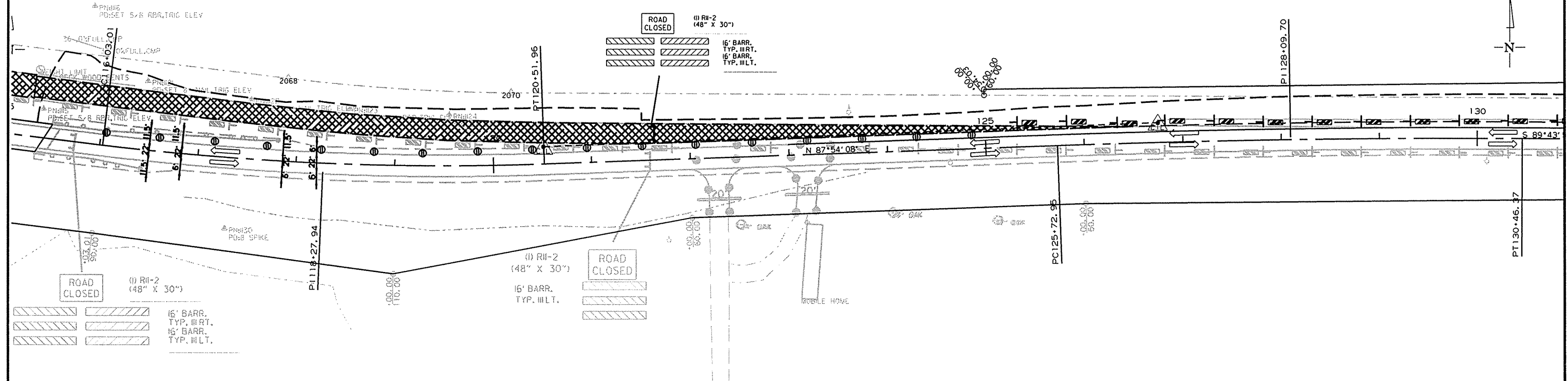
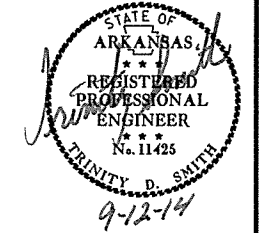
FINAL STRIPING ON BRIDGE DECK  
 STA. 114+21.47 - STA. 115+42.53

REFLECTORIZED PAINT PAVEMENT MARKINGS:  
 LT. & RT. EDGE LINES = 242 LIN.FT. 4" WHITE

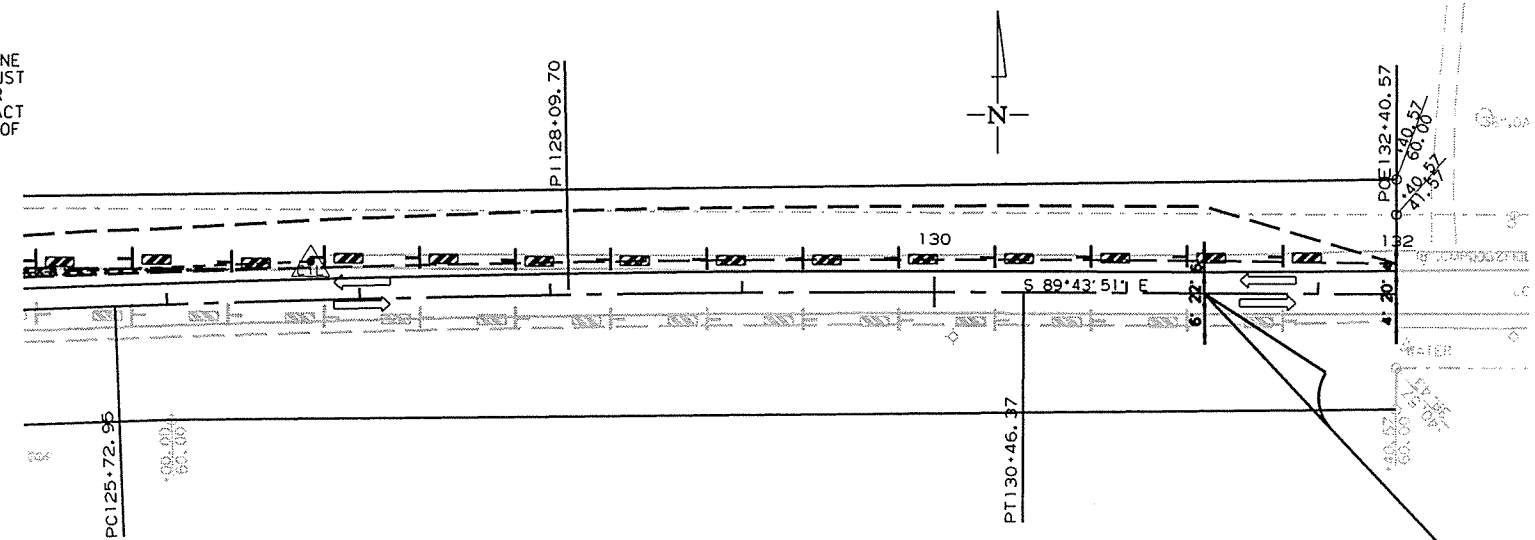
HIGH PERFORMANCE CONTRAST MARKINGS  
 • DBL. CENTERLINE = 242 LIN. FT. 4" YELLOW

CONSTRUCTION PAVEMENT MARKINGS  
 STA. 115+42.53 - STA. 131+40.57  
 LT. & RT. EDGE LINES + DBL. CENTERLINE = 6392 LIN.FT.

• NOTE  
 THE 4" YELLOW STRIPING QUANTITY HAS BEEN ESTIMATED BASED ON A DOUBLE YELLOW CENTERLINE STRIPE FOR THE ENTIRE PROJECT. THE PROJECT MUST BE MARKED FOR PASSING/NO PASSING ZONES PRIOR TO THE PLACEMENT OF ANY FINAL STRIPING. CONTACT THE MAINTENANCE DIVISION AFTER THE FINAL LIFT OF SURFACE COURSE HAS BEEN PLACED TO SCHEDULE THE ZONING OF THE PROJECT.



• NOTE  
 THE 4" YELLOW STRIPING QUANTITY HAS BEEN ESTIMATED BASED ON A DOUBLE YELLOW CENTERLINE STRIPE FOR THE ENTIRE PROJECT. THE PROJECT MUST BE MARKED FOR PASSING/NO PASSING ZONES PRIOR TO THE PLACEMENT OF ANY FINAL STRIPING. CONTACT THE MAINTENANCE DIVISION AFTER THE FINAL LIFT OF SURFACE COURSE HAS BEEN PLACED TO SCHEDULE THE ZONING OF THE PROJECT.



CONSTRUCTION PAVEMENT MARKINGS  
 STA. 100+00 - STA. 114+21.27  
 LT. & RT. EDGE LINES + DBL. CENTERLINE = 5685 LIN.FT.

FINAL STRIPING ON BRIDGE DECK  
 STA. 114+21.47 - STA. 115+42.53

REFLECTORIZED PAINT PAVEMENT MARKINGS:  
 LT. & RT. EDGE LINES = 242 LIN.FT. 4" WHITE

HIGH PERFORMANCE CONTRAST MARKINGS  
 • DBL. CENTERLINE = 242 LIN. FT. 4" YELLOW

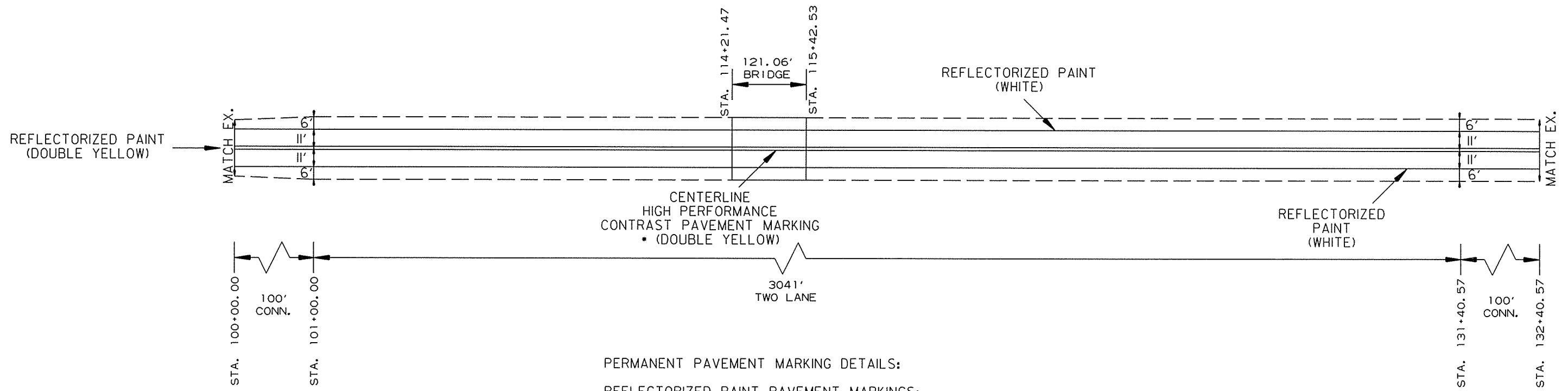
CONSTRUCTION PAVEMENT MARKINGS  
 STA. 115+42.53 - STA. 131+40.57  
 LT. & RT. EDGE LINES + DBL. CENTERLINE = 6392 LIN.FT.

STA. 131+40.57 - END  
 JOB 100764  
 LOG MILE 6.34

MAINTENANCE OF TRAFFIC DETAILS  
 STAGE 2

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		100764	18	94

② PERMANENT PAVEMENT MARKING DETAILS



PERMANENT PAVEMENT MARKING DETAILS:

REFLECTORIZED PAINT PAVEMENT MARKINGS:  
 RT. AND LT. EDGE LINES = 6039 LIN. FT. 4" WHITE  
 DBL. CENTERLINE = 6039 LIN. FT. 4" YELLOW

(FOR INFORMATION PURPOSE ONLY)  
 FINAL STRIPING ON BRIDGE DECK  
 PLACED ON STAGE 2

REFLECTORIZED PAINT PAVEMENT MARKINGS:  
 LT. & RT. EDGE LINES = 242 LIN. FT. 4" WHITE

HIGH PERFORMANCE CONTRAST MARKINGS  
 \* DBL. CENTERLINE = 242 LIN. FT. 4" YELLOW

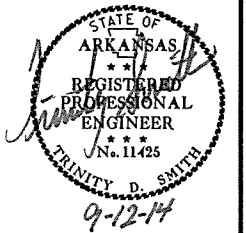
• NOTE  
 THE 4" YELLOW STRIPING QUANTITY HAS BEEN ESTIMATED BASED ON A DOUBLE YELLOW CENTERLINE STRIPE FOR THE ENTIRE PROJECT. THE PROJECT MUST BE MARKED FOR PASSING/NO PASSING ZONES PRIOR TO THE PLACEMENT OF ANY FINAL STRIPING. CONTACT THE MAINTENANCE DIVISION AFTER THE FINAL LIFT OF SURFACE COURSE HAS BEEN PLACED TO SCHEDULE THE ZONING OF THE PROJECT.



DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		19	94
				JOB NO.		100764		

2 QUANTITIES

**ADVANCE WARNING SIGNS AND DEVICES**



SIGN NUMBER	DESCRIPTION	SIGN SIZE	STAGE 1	STAGE 2	MAXIMUM NUMBER REQUIRED	TOTAL SIGNS REQUIRED		VERTICAL PANELS	TRAFFIC DRUMS	BARRICADES (TYPE III)		
			LIN. FT. - EACH			NO.	SQ. FT.			EACH	RIGHT	LEFT
											LIN. FT.	
W20-1	ROAD WORK 1500 FT.	48"x48"	2	2	2	2	32.0					
W20-1	ROAD WORK 1000 FT.	48"x48"	2	2	2	2	32.0					
W20-1	ROAD WORK 500 FT.	48"x48"	2	2	2	2	32.0					
G20-2	END ROAD WORK	48"x24"	2	2	2	2	16.0					
G20-1	ROAD WORK NEXT xx MILES	60"x24"	2	2	2	2	20.0					
R11-2	ROAD CLOSED	48"x30"	4	3	4	4	40.0					
OM-3L	OBJECT MARKER	12"x36"	1	1	1	1	3.0					
OM-3R	OBJECT MARKER	12"x36"	1	1	1	1	3.0					
R4-1	DO NOT PASS	24"x30"	2	2	2	2	10.0					
RSP-1	SHOULDER CLOSED	48"x30"	2	2	2	2	20.0					
	VERTICAL PANELS		63	24	63			63				
	TRAFFIC DRUMS		95	57	95				95			
	TYPE III BARRICADE-RT. (16')		3	2	3					48		
	TYPE III BARRICADE-LT. (16')		3	3	3						48	
<b>TOTALS:</b>							<b>208.0</b>	<b>63</b>	<b>95</b>	<b>48</b>	<b>48</b>	

NOTE: THIS IS A LOW TRAFFIC VOLUME ROAD AS DEFINED IN SECTION 604.03, STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION.

THE QUANTITY OF VERTICAL PANELS PROVIDED IN THE CONTRACT IS FOR ONE SIDE OF THE ROADWAY FOR THE FULL LENGTH OF THE JOB. THIS IS THE MAXIMUM QUANTITY REQUIRED TO ALLOW THE CONTRACTOR TO NOTCH ONE MILE, BACKFILL TO A POINT WHERE THE VERTICAL DIFFERENTIAL IS 4" OR LESS, AND THEN NOTCH ANOTHER ONE-MILE SECTION. THIS IS THE MAXIMUM NUMBER OF VERTICAL PANELS THAT WILL BE PAID FOR. REFER TO SECTION 603.02 OF THE STANDARD SPECIFICATIONS FOR CONSTRUCTION REQUIREMENTS.

**CONSTRUCTION PAVEMENT MARKINGS AND PERMANENT PAVEMENT MARKINGS**

DESCRIPTION	STAGE 1	STAGE 2	END OF JOB	CONSTRUCTION PAVEMENT MARKINGS	REFLECTORIZED PAINT PAVEMENT MARKINGS		HIGH PERFORMANCE CONTRAST PAVEMENT MARKING *
					4"		4"
					WHITE	YELLOW	YELLOW
	LIN. FT. - EACH			LIN. FT.	LIN. FT.		LIN. FT.
CONSTRUCTION PAVEMENT MARKINGS	12962	12077		25039			
REFLECTORIZED PAINT PAVEMENT MARKINGS WHITE (4")		242	6039		6281		
REFLECTORIZED PAINT PAVEMENT MARKINGS YELLOW (4")			6039			6039	
HIGH PERFORMANCE CONTRAST PAVEMENT MARKING YELLOW (4")		242					242
<b>TOTALS:</b>				<b>25039</b>	<b>6281</b>	<b>6039</b>	<b>242</b>

NOTE: THIS IS A LOW TRAFFIC VOLUME ROAD AS DEFINED IN SECTION 604.03, STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION.

\* THE 4" YELLOW STRIPING QUANTITY HAS BEEN ESTIMATED BASED ON A DOUBLE YELLOW CENTERLINE STRIPE FOR THE ENTIRE PROJECT. THE PROJECT MUST BE MARKED FOR PASSING/NO PASSING ZONES PRIOR TO THE PLACEMENT OF ANY FINAL STRIPING. CONTACT THE MAINTENANCE DIVISION AFTER THE FINAL LIFT OF SURFACE COURSE HAS BEEN PLACED TO SCHEDULE THE ZONING OF THE PROJECT.

QUANTITIES

8/7/2014

R100764.DGN

**ACHM PATCHING OF EXISTING ROADWAY**

DESCRIPTION	TON
ENTIRE PROJECT - TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER	100
<b>TOTAL:</b>	<b>100</b>

NOTE: QUANTITY IS ESTIMATED  
SEE SECTION 104.03 OF THE STD. SPECS.

**ASPHALT CONCRETE PATCHING FOR MAINTENANCE OF TRAFFIC**

LOCATION	TON	TACK COAT
		GALLON
ENTIRE PROJECT - TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER	14	28
<b>TOTALS:</b>	<b>14</b>	<b>28</b>

BASIS OF ESTIMATE:  
ASPHALT CONCRETE PATCHING FOR MAINTENANCE OF TRAFFIC...25 TON/MILE  
TACK COAT FOR MAINTENANCE OF TRAFFIC.....50 GAL./MILE

NOTE: QUANTITY IS ESTIMATED  
SEE SECTION 104.03 OF THE STD. SPECS.

**COLD MILLING ASPHALT PAVEMENT**

STATION	STATION	LOCATION	AVG. WIDTH	COLD MILLING ASPHALT PAVEMENT
			FEET	SQ. YD.
100+00	101+00	MAIN LANES	20	222.22
131+40.57	132+40.57	MAIN LANES	20	222.22
<b>TOTAL:</b>				<b>444.44</b>

NOTE: AVERAGE MILLING DEPTH 1".

**REMOVAL AND DISPOSAL OF GATES**

STATION	STATION	LOCATION	GATES
			EACH
110+03	110+12	LT. SIDE OF HWY. 214	1
113+27	113+34	RT. SIDE OF HWY. 214	1
<b>TOTALS:</b>			<b>2</b>

**4" PIPE UNDERDRAIN**

STATION	STATION	LOCATIONS	4" PIPE UNDERDRAINS	UNDERDRAIN OUTLET PROTECTORS
			LIN. FT.	EACH
* ENTIRE PROJECT TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER			1000	8
<b>TOTALS:</b>			<b>1000</b>	<b>8</b>

\* NOTE: QUANTITIES ARE ESTIMATED.  
SEE SECTION 104.03 OF THE STD. SPECS.

**STRUCTURES**

STATION	DESCRIPTION	REINFORCED CONCRETE PIPE CULVERT	FLARED END SECTIONS FOR R.C. PIPE CULVERTS	SOLID SODDING	WATER	STD. DWG. NOS.
		(CLASS IV)				
		60" LIN. FT.	60" EACH			
105+90	EXTEND 60 "x 58' R.C. PIPE CULVERT	42	2	90	1.13	PCC-1, FES-1, FES-2
<b>TOTALS:</b>		<b>42</b>	<b>2</b>	<b>90</b>	<b>1.13</b>	

BASIS OF ESTIMATE:  
WATER.....12.6 GAL. / SQ. YD. OF SOLID SODDING.

NOTE: FOR R.C. PIPE CULVERT INSTALLATIONS USE TYPE 3 BEDDING UNLESS OTHERWISE SPECIFIED.

**APPROACH GUTTERS AND SLABS**

STATION	STATION	LOCATION	APPROACH GUTTER (TYPE A) W= 4'-0"	APPROACH SLABS (TYPE A)	REINFORCING STEEL RDWY. (GR 60)	AGGREGATE BASE CRS. (CLASS 7)
			CU.YD.	CU.YD.	POUND	TON
			114+06.01	114+16.01	RT. SIDE	4.25
114+16.93	114+26.93	LT. SIDE	4.25		360	
115+37.07	115+47.07	RT. SIDE	4.25	27.30	2470	55.6
115+47.99	115+57.99	LT. SIDE	4.25		360	
<b>TOTALS:</b>			<b>17.00</b>	<b>54.60</b>	<b>5660</b>	<b>111.2</b>

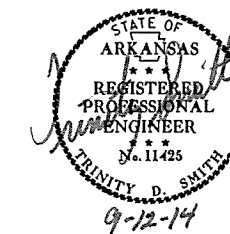
NOTE: USE T=13" FOR 6' SHOULDER.

**GUARDRAIL**

STATION	STATION	LOCATION	GUARDRAIL (TYPE A)	THRIE BEAM GUARDRAIL TERMINAL	GUARDRAIL TERMINAL (TYPE 2)	TERMINAL ANCHOR POST (TYPE 1)
			LIN. FT.	EACH		
113+23.78	114+17.53	LT. SIDE	75	1		1
111+87.86	114+06.61	RT. SIDE OF RT. MAIN LANES	150	1	1	
115+57.39	117+76.14	LT. SIDE OF LT. MAIN LANES	150	1	1	
115+46.47	116+40.22	RT. SIDE	75	1		1
<b>TOTALS:</b>			<b>450</b>	<b>4</b>	<b>2</b>	<b>2</b>

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
						JOB NO. 100764	20	94

② QUANTITIES



DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		100764	21	94

2 QUANTITIES



BASE AND SURFACING

STATION	STATION	LOCATION	LENGTH FEET	AGGREGATE BASE COURSE (CLASS 7)		TACK COAT				ACHM BINDER COURSE (1")				ACHM SURFACE COURSE (1/2")								
				TON / STATION	TON	AVG. WID. FEET	SQ.YD.	GALLON S / SQ.YD.	GALLON	AVG. WID. FEET	SQ.YD.	POUND / SQ.YD.	PG 64-22 TON	AVG. WID. FEET	SQ.YD.	POUND / SQ.YD.	PG 64-22 TON	AVG. WID. FEET	SQ.YD.	POUND / SQ.YD.	PG 64-22 TON	TOTAL PG 64-22 TON
MAIN LANES																						
100+00.00	101+00.00	TRANSITION	100.00	VAR.	65.00																	
101+00.00	105+70.89	HWY. 214 - NOTCH AND WIDEN RT. - SUPER	470.89	156.50	736.94	24.53	1283.44	0.03	38.50	12.34	645.64	330.00	106.53	11.69	611.63	220.00	67.28	23.00	255.56	220.00	28.11	28.11
105+70.89	107+91.44	HWY. 214 - FULL DEPTH - SUPER	220.55	207.50	457.64	44.71	1095.64	0.03	32.87	22.46	550.39	330.00	90.81	22.25	545.25	220.00	59.98	26.00	637.14	220.00	70.09	130.07
107+91.44	114+06.01	HWY. 214 - FULL DEPTH	614.57	207.50	1275.23	44.71	3053.05	0.03	91.59	22.46	1533.69	330.00	253.06	22.25	1519.35	220.00	167.13	26.00	1775.42	220.00	195.30	362.43
115+57.99	115+62.48	HWY. 214 - FULL DEPTH	4.49	207.50	9.32	44.71	22.31	0.03	0.67	22.46	11.21	330.00	1.85	22.25	11.10	220.00	1.22	26.00	12.97	220.00	1.43	2.65
115+62.48	122+76.96	HWY. 214 - FULL DEPTH - SUPER	714.48	207.50	1482.55	44.71	3549.38	0.03	106.48	22.46	1783.02	330.00	294.20	22.25	1766.35	220.00	194.30	26.00	2064.05	220.00	227.05	421.35
122+76.96	122+99.28	HWY. 214 - FULL DEPTH	22.32	207.50	46.31	44.71	110.88	0.03	3.33	22.46	55.70	330.00	9.19	22.25	55.18	220.00	6.07	26.00	64.48	220.00	7.09	13.16
122+99.28	129+00.00	HWY. 214 - NOTCH AND WIDEN RT.	600.72	156.50	940.13	24.53	1637.30	0.03	49.12	12.34	823.65	330.00	135.90	11.69	780.27	220.00	85.83	26.00	1735.41	220.00	190.90	276.73
129+00.00	131+40.57	HWY. 214 - OVERLAY AND BUILD SHOULDER	240.57	130.00	312.74	4.35	116.28	0.03	3.49	2.23	59.61	330.00	9.84	2.13	56.93	220.00	6.26	26.00	694.98	220.00	76.45	82.71
131+40.57	132+40.57	TRANSITION	100.00	VAR.	65.00													23.00	255.56	220.00	28.11	28.11
ADDITIONAL FOR LEVELING																						
100+00.00	101+00.00	HWY. 214	100.00			20.00	222.22	0.10	22.22									20.00	222.22	220.00	24.44	24.44
101+00.00	105+70.89	HWY. 214	470.89			10.00	523.21	0.10	52.32									10.00	523.21	220.00	57.55	57.55
122+99.28	129+00.00	HWY. 214	600.72			10.00	667.47	0.10	66.75									10.00	667.47	220.00	73.42	73.42
129+00.00	131+40.57	HWY. 214	240.57			20.00	534.60	0.10	53.46									20.00	534.60	220.00	58.81	58.81
131+40.57	132+40.57	HWY. 214	100.00			20.00	222.22	0.10	22.22									20.00	222.22	220.00	24.44	24.44
ADDITIONAL FOR GUARDRAIL																						
111+44.86	111+77.86	RT. OF C.L. HWY. 214	33.00	30.00	9.90																	
111+77.86	114+06.61	RT. OF C.L. HWY. 214	228.75	60.00	137.25																	
112+80.78	113+13.78	LT. OF C.L. HWY. 214	33.00	30.00	9.90																	
113+13.78	114+17.53	LT. OF C.L. HWY. 214	103.75	60.00	62.25																	
115+46.47	116+50.22	RT. OF C.L. HWY. 214	103.75	60.00	62.25																	
116+50.22	116+83.22	RT. OF C.L. HWY. 214	33.00	30.00	9.90																	
115+57.39	117+86.14	LT. OF C.L. HWY. 214	228.75	60.00	137.25																	
117+86.14	118+19.14	LT. OF C.L. HWY. 214	33.00	30.00	9.90																	
ADDITIONAL FOR SUPERELEVATION																						
100+00.00	103+00.00	HWY. 214	300.00	21.79	65.37																	
103+00.00	104+91.44	HWY. 214	191.44	43.57	83.41																	
104+91.44	105+70.89	HWY. 214	79.45	21.79	17.31																	
105+70.89	107+91.44	HWY. 214	220.55	21.62	47.68																	
115+62.48	118+27.49	HWY. 214	265.01	19.97	52.92																	
118+27.49	120+11.96	HWY. 214	184.47	39.93	73.66																	
120+11.96	122+76.96	HWY. 214	265.00	19.97	52.92																	
<b>TOTALS:</b>					<b>6222.73</b>		<b>13038.00</b>		<b>543.02</b>		<b>5462.91</b>		<b>901.38</b>		<b>5346.06</b>		<b>588.07</b>		<b>11025.64</b>		<b>1212.83</b>	<b>1800.90</b>

BASIS OF ESTIMATE:  
 ACHM SURFACE COURSE (1/2").....94.8% MIN. AGGR.....5.2% ASPHALT BINDER  
 ACHM BINDER COURSE (1").....95.8% MIN. AGGR.....4.2% ASPHALT BINDER  
 MAXIMUM NUMBER OF GYRATIONS = 115 FOR PG 64-22

\* QUANTITY ESTIMATED  
 SEE SECTION 104.03 OF THE STD. SPECS.  
 TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER.

8/7/2014

R100764.DGN

QUANTITIES

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
							JOB NO.	100764
							SHEET NO.	22
							TOTAL SHEETS	94

② QUANTITIES



**REMOVAL AND DISPOSAL OF ITEMS**

STATION	STATION	LOCATION	POST
			EACH
110+03	110+12	LT. SIDE OF HWY. 214	1
113+27	113+34	RT. SIDE OF HWY. 214	1
<b>TOTALS:</b>			<b>2</b>

**EROSION CONTROL MATTING**

STATION	STATION	LOCATION	LENGTH	CLASS 3
			LIN. FT.	SQ. YD.
103+50	105+80	RT. SIDE OF HWY. 214	230.0	204.4
120+00	122+00	RT. SIDE OF HWY. 214	200.0	177.8
<b>TOTAL:</b>				<b>382.2</b>

NOTE: AVERAGE WIDTH = 8'-0"

**CLEARING AND GRUBBING**

STATION	STATION	LOCATION	CLEARING	GRUBBING
			STATION	STATION
100+00	114+21	HWY. 214	15	15
115+42	132+41	HWY. 214	17	17
<b>TOTALS:</b>			<b>32</b>	<b>32</b>

**DRIVEWAYS & TURNOUTS**

STATION	SIDE	LOCATION	WIDTH	ACHM SURFACE COURSE (1/2") 220 LBS. PER SQ. YD. (PG 64-22)		AGGREGATE BASE COURSE (CLASS 7)	SIDE DRAINS		STANDARD DRAWINGS
			FEET	SQ. YD.	TON		TON	24"	
						LIN. FT.		LIN. FT.	
110+16	LT.	HWY. 214	20	83.9	9.2	38.6			
111+12	RT.	HWY. 214	20	160.6	17.7	69.9		46	PCC-1, PCM-1, PCP-1, PCP-2
122+28	RT.	HWY. 214	20	93.9	10.3	42.6		38	PCC-1, PCM-1, PCP-1, PCP-2
123+18	RT.	HWY. 214	20	94.4	10.4	42.8		38	PCC-1, PCM-1, PCP-1, PCP-2
* ENTIRE PROJECT TEMPORARY DRIVES								50.0	
<b>TOTALS:</b>				<b>432.8</b>	<b>47.6</b>	<b>243.9</b>	<b>76</b>	<b>46</b>	

BASIS OF ESTIMATE:  
 ACHM SURFACE COURSE (1/2").....94.8% MIN. AGGR.....5.2% ASPHALT BINDER  
 MAXIMUM NUMBER OF GYRATIONS = 115 FOR PG 64-22

\* QUANTITY ESTIMATED  
 SEE SECTION 104.03 OF THE STD. SPECS.  
 TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER.

\* FOR INFORMATION ONLY

NOTE: FOR R.C. PIPE CULVERT INSTALLATIONS USE TYPE 3 BEDDING UNLESS OTHERWISE SPECIFIED.  
 NOTE: FOR C.M. PIPE CULVERT INSTALLATIONS USE TYPE 2 BEDDING UNLESS OTHERWISE SPECIFIED.

**DUMPED RIPRAP AND FILTER BLANKET**

STATION	LOCATION	DUMPED RIPRAP	FILTER BLANKET
		CU. YDS.	SQ. YDS.
105+90	OUTLET OF PIPE CULVERT	6	11
<b>TOTALS:</b>		<b>6</b>	<b>11</b>

\*NOTE: QUANTITIES ARE ESTIMATED.  
 SEE SECTION 104.03 OF THE STANDARD SPECIFICATIONS

NOTE: FILTER BLANKET SHALL BE GEOTEXTILE FABRIC (TYPE 5).

**REMOVAL AND DISPOSAL OF CULVERTS**

STATION	DESCRIPTION	PIPE CULVERTS
		EACH
122+28	15" x 43' STEEL PIPE CULVERT	1
123+18	15" x 28' STEEL PIPE CULVERT	1
<b>TOTALS:</b>		<b>2</b>

NOTE: QUANTITIES SHOWN ABOVE SHALL INCLUDE REMOVAL & DISPOSAL OF ALL HEADWALLS AND FLARED END SECTIONS IF APPLICABLE.

**BENCH MARKS**

STATION	LOCATION	BENCH MARKS
		EACH
115+42.53	BRIDGE END	1
<b>TOTAL:</b>		<b>1</b>

NOTE: SHOWN FOR INFORMATION ONLY. BENCH MARKS SHALL BE FURNISHED AND PLACED BY STATE FORCES.

**SOIL LOG**

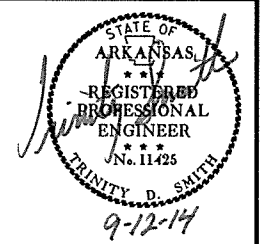
STATION	LATITUDE			LONGITUDE			LOCATION	DEPTH FEET	LIQUID LIMIT	PLASTICITY INDEX	AASHTO CLASSIFICATION	COLOR
	DEG	MIN	SEC	DEG	MIN	SEC						
101+00	35	39	9.80	90	55	23.60	5' RT.	0-5	36	21	A-6 (18)	BR/GR
101+00	35	39	9.70	90	55	23.50	17' RT.	0-5	36	22	A-6 (19)	BROWN
110+00	35	39	9.00	90	55	12.70	23' LT.	0-5	24	6	A-4 (4)	BROWN
110+00	35	39	8.90	90	55	12.70	5' LT.	0-5	36	19	A-6 (17)	GRAY
101+00	35	39	9.70	90	55	23.50	17' RT.	0-5	37	22	A-6 (19)	BROWN

SOIL CHARACTERISTICS TABULATED ABOVE ARE REPRESENTATIVE AT THE LOCATION OF THE SAMPLE, AND FROM SURFACE INDICATIONS ARE TYPICAL FOR THE LIMITS SHOWN. THESE DATA ARE SHOWN FOR INFORMATION ONLY. THE STATE WILL NOT BE RESPONSIBLE FOR VARIATIONS IN THE SOIL CHARACTERISTICS AND/OR EXTENT OF SAME DIFFERING FROM THE ABOVE TABULATIONS.

QUANTITIES

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		100764	23	94

② QUANTITIES



**EARTHWORK**

STATION	STATION	LOCATION / DESCRIPTION	UNCLASSIFIED EXCAVATION	COMPACTED EMBANKMENT	* COMPACTED EMBANKMENT (SPECIAL)	*** SELECTED MATERIAL (CLASS SM-1)	* SOIL STABILIZATION	** GEOGRID SOIL REINFORCEMENT
			CU. YD.				TON	SQ. YD.
100+00	113+20	MAIN LANES	6398	8183				
113+20	116+45	MAIN LANES	1161	543	2974			5913
116+45	131+40.57	MAIN LANES	6799	8800				
		APPROACHES		490				
ENTIRE PROJECT		BRIDGE END	450					
* ENTIRE PROJECT		UNDER CUT IF AND WHERE DIRECTED BY THE ENGINEER	11897			11897		
* ENTIRE PROJECT		TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER					250	
<b>TOTALS:</b>			<b>26705</b>	<b>18016</b>	<b>2974</b>	<b>11897</b>	<b>250</b>	<b>5913</b>

\* QUANTITY ESTIMATED.  
SEE SECTION 104.03 OF THE STD. SPECS.  
\*\* QUANTITY ESTIMATED FOR BIDDING PURPOSES ONLY. NOT FOR PAYMENT.  
SEE SPECIAL PROVISION "GEOSYNTHETIC INTERNAL REINFORCED EMBANKMENT CONSTRUCTION"  
\*\*\* SEE SPECIAL PROVISION "EXCAVATION AND EMBANKMENT (SELECTED MATERIAL)"

**SELECTED PIPE BEDDING**

LOCATION	SELECTED PIPE BEDDING
	CU.YD.
ENTIRE PROJECT TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER	20
<b>TOTAL:</b>	<b>20</b>

NOTE: QUANTITY ESTIMATED.  
SEE SECTION 104.03 OF THE STD. SPECS.

**EROSION CONTROL**

STATION	STATION	LOCATION	PERMANENT EROSION CONTROL					TEMPORARY EROSION CONTROL									
			SEEDING	LIME	MULCH COVER	WATER	SECOND SEEDING APPLICATION	TEMPORARY SEEDING	MULCH COVER	WATER	WATTLE (20") DITCH CHECKS	SAND BAG DITCH CHECKS	ROCK DITCH CHECKS	SILT FENCE	SEDIMENT BASIN	OBLITERATION OF SEDIMENT BASIN	*SEDIMENT REMOVAL & DISPOSAL
			ACRE	TON	ACRE	M.GAL.	ACRE	ACRE	ACRE	ACRE	M.GAL.	(E-1) LIN. FT.	(E-5) BAG	(E-6) CU.YD.	(E-11) LIN. FT.	(E-14) CU.YD.	CU.YD.
ENTIRE PROJECT		STAGE 1	5.34	10.68	5.34	544.7	5.34					176	33	1710			82
ENTIRE PROJECT		STAGE 2	4.44	8.88	4.44	452.9	4.44				66	15	2370				96
*ENTIRE PROJECT TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER.								20.00	20.00	408.0	900	132	24	1000	200	200	351
<b>TOTALS:</b>			<b>9.78</b>	<b>19.56</b>	<b>9.78</b>	<b>997.6</b>	<b>9.78</b>	<b>20.00</b>	<b>20.00</b>	<b>408.0</b>	<b>900</b>	<b>374</b>	<b>72</b>	<b>5080</b>	<b>200</b>	<b>200</b>	<b>529</b>

BASIS OF ESTIMATE:  
LIME .....2 TONS / ACRE OF SEEDING  
WATER..... 102.0 M.G. / ACRE OF SEEDING  
WATER..... 20.4 M.G. / ACRE OF TEMPORARY SEEDING  
WATER..... 12.6 GAL. / SQ. YD. OF SOLID SODDING  
WATTLE DITCH CHECKS.....9 LIN. FT. / LOCATION  
SAND BAG DITCH CHECKS.....22 BAGS / LOCATION  
ROCK DITCH CHECKS.....3 CU.YD./LOCATION

NOTE: THE TEMPORARY EROSION CONTROL DEVICES SHOWN ABOVE AND ON THE PLANS SHALL BE INSTALLED IN SUCH A SEQUENCE AS TO DETER EROSION AND SEDIMENTATION ON U.S. WATERWAYS AS EXPLAINED BY THE NATIONAL POLLUTANT DISCHARGE ELIMINATION SYSTEM PERMIT.

\*QUANTITIES ARE ESTIMATED.  
SEE SECTION 104.03 OF THE STD. SPECS.

QUANTITIES

8/7/2014 R100764.DGN

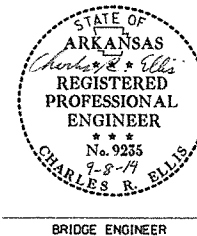
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		100764	24	94
								① 07330 - QUANTITIES - 56149

SCHEDULE OF BRIDGE QUANTITIES-JOB 100764

BRIDGE NO.	CODE NO.	NAME PLATE TITLE	UNIT OF STRUCTURE	ITEM NO.	205	801	802	802	803	804	805	805	805	805	SP & 807	808	812	816	816
				ITEM	REMOVAL OF EXISTING BRIDGE STRUCTURE (Site No.)	UNCLASSIFIED EXCAVATION FOR STRUCTURES-BRIDGE	CLASS S CONCRETE-BRIDGE	CLASS S(AE) CONCRETE-BRIDGE	CLASS I PROTECTIVE SURFACE TREATMENT	REINFORCING STEEL-BRIDGE (GRADE 60)	① STEEL SHELL PILING (18" DIA.)	① STEEL SHELL PILING (24" DIA.)	① PILE ENCASEMENT	PREBORING	STRUCTURAL STEEL IN BEAM SPANS (M 270, GRADE 50W)	ELASTOMERIC BEARINGS	BRIDGE NAME PLATE (TYPE D)	FILTER BLANKET	DUMPED RIPRAP
				LUMP SUM	CU. YD.	CU. YD.	CU. YD.	GAL.	LB.	LIN. FT.	LIN. FT.	LIN. FT.	LIN. FT.	LB.	CU. IN.	EACH	SO. YD.	CU. YD.	
07330	X071	BAYOU DeVIEW		BENT 1		5	14.04			2,155	175			50				162	86
				BENT 2			16.56			1,950		175	71			2,016			
				BENT 3			16.56			1,950		175	61			2,016			
				BENT 4			14.04			2,155	175			50				263	144
				120'-0" INTEGRAL W-BEAM UNIT				150.80	10.3	34,350					64,400		1		
SITE NO. 1 (BRIDGE NO. M3945)					1														
TOTALS FOR JOB NO. 100764					5	61.20	150.80	10.3		42,560	350	350	132	100	64,400	4,032	1	425	230

① Piles and Pile Encasement shall conform to Dwg. No. 56154

STEWART LINZ  
DESIGN SECTION SUPERVISOR



SCHEDULE OF BRIDGE QUANTITIES  
BAYOU DeVIEW STR. & APPRS. (S)  
POINSETT COUNTY  
ROUTE SEC.  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.  
DRAWN BY: BHS DATE: 7-2-14 FILENAME: b100764\_qt.dgn  
CHECKED BY: DHP DATE: 8-25-14 SCALE: ---  
DESIGNED BY: --- DATE: ---  
BRIDGE NO. 07330 DRAWING NO. 56149

SUMMARY OF QUANTITIES

ITEM NUMBER	ITEM	QUANTITY	UNIT
201	CLEARING	32	STATION
201	GRUBBING	32	STATION
202	REMOVAL AND DISPOSAL OF GATES	2	EACH
202	REMOVAL AND DISPOSAL OF POSTS	2	EACH
202	REMOVAL AND DISPOSAL OF PIPE CULVERTS	2	EACH
210	UNCLASSIFIED EXCAVATION	26705	CU. YD.
SP & 210	COMPACTED EMBANKMENT	18016	CU. YD.
SP & 210	COMPACTED EMBANKMENT (SPECIAL)	2974	CU. YD.
SP & 210	SOIL STABILIZATION	250	TON
SP & 302	SELECTED MATERIAL (CLASS SM-1)	11897	CU. YD.
303	AGGREGATE BASE COURSE (CLASS 7)	6578	TON
401	TACK COAT	571	GAL.
SP, SS, & 406	MINERAL AGGREGATE IN ACHM BINDER COURSE (1")	863	TON
SP, SS, & 406	ASPHALT BINDER (PG 64-22) IN ACHM BINDER COURSE (1")	38	TON
SP, SS, & 407	MINERAL AGGREGATE IN ACHM SURFACE COURSE (1/2")	1753	TON
SP, SS, & 407	ASPHALT BINDER (PG 64-22) IN ACHM SURFACE COURSE (1/2")	96	TON
412	COLD MILLING ASPHALT PAVEMENT	444	SQ. YD.
SP & 414	ASPHALT CONCRETE PATCHING FOR MAINTENANCE OF TRAFFIC	14	TON
SP & 415	ACHM PATCHING OF EXISTING ROADWAY	100	TON
504	APPROACH SLABS	54.60	CU. YD.
504	APPROACH GUTTERS	17.00	CU. YD.
601	MOBILIZATION	1.00	LUMP SUM
SP & 602	FURNISHING FIELD OFFICE	1	EACH
603	MAINTENANCE OF TRAFFIC	1.00	LUMP SUM
604	SIGNS	208	SQ. FT.
604	BARRICADES	96	LIN. FT.
604	TRAFFIC DRUMS	95	EACH
604	CONSTRUCTION PAVEMENT MARKINGS	25039	LIN. FT.
604	VERTICAL PANELS	63	EACH
SP & 606	60" REINFORCED CONCRETE PIPE CULVERTS (CLASS IV)	42	LIN. FT.
SP & 606	24" SIDE DRAIN	76	LIN. FT.
SP & 606	48" SIDE DRAIN	46	LIN. FT.
606	60" FLARED END SECTIONS FOR REINFORCED CONCRETE PIPE CULVERTS	2	EACH
606	SELECTED PIPE BEDDING	20	CU. YD.
611	UNDERDRAIN OUTLET PROTECTORS	8	EACH
611	4" PIPE UNDERDRAINS	1000	LIN. FT.
617	GUARDRAIL (TYPE A)	450	LIN. FT.
617	TERMINAL ANCHOR POSTS (TYPE 1)	2	EACH
617	GUARDRAIL TERMINAL (TYPE 2)	2	EACH
617	THREE BEAM GUARDRAIL TERMINAL	4	EACH
620	LIME	20	TON
620	SEEDING	9.78	ACRE
SS & 620	MULCH COVER	29.78	ACRE
620	WATER	1406.7	M.GAL.
621	TEMPORARY SEEDING	20.00	ACRE
621	SILT FENCE	5080	LIN. FT.
621	SAND BAG DITCH CHECKS	374	BAG
621	SEDIMENT BASIN	200	CU. YD.
621	OBLITERATION OF SEDIMENT BASIN	200	CU. YD.
621	SEDIMENT REMOVAL AND DISPOSAL	529	CU. YD.
621	ROCK DITCH CHECKS	72	CU. YD.
621	WATTLE (20")	900	LIN. FT.
623	SECOND SEEDING APPLICATION	9.78	ACRE
624	SOLID SODDING	90	SQ. YD.
626	EROSION CONTROL MATTING (CLASS 3)	382	SQ. YD.
635	ROADWAY CONSTRUCTION CONTROL	1.00	LUMP SUM
718	REFLECTORIZED PAINT PAVEMENT MARKING WHITE (4")	6281	LIN. FT.
718	REFLECTORIZED PAINT PAVEMENT MARKING YELLOW (4")	6039	LIN. FT.
SP & 719	INVERTED PROFILE THERMOPLASTIC CONTRAST PAVEMENT MARKING YELLOW (4") (ALTERNATE NO. 1)	242	LIN. FT.
SP	HIGH PERFORMANCE CONTRAST MARKING TAPE YELLOW (4") (ALTERNATE NO. 2)	242	LIN. FT.
804	REINFORCING STEEL-ROADWAY (GRADE 60)	5660	POUND
816	FILTER BLANKET	11	SQ. YD.
816	DUMPED RIPRAP	6	CU. YD.
<b>STRUCTURES OVER 20' SPAN</b>			
205	REMOVAL OF EXISTING BRIDGE STRUCTURE (SITE NO. 1)	1.00	LUMP SUM
636	BRIDGE CONSTRUCTION CONTROL	1.00	LUMP SUM
801	UNCLASSIFIED EXCAVATION FOR STRUCTURES-BRIDGE	5	CU. YD.
802	CLASS S CONCRETE-BRIDGE	61.20	CU. YD.
802	CLASS S(AE) CONCRETE-BRIDGE	150.80	CU. YD.
803	CLASS 1 PROTECTIVE SURFACE TREATMENT	10.3	GAL.
804	REINFORCING STEEL-BRIDGE (GRADE 60)	42560	POUND
805	STEEL SHELL PILING (18" DIAMETER)	350	LIN. FT.
805	STEEL SHELL PILING (24" DIAMETER)	350	LIN. FT.
805	PREBORING	100	LIN. FT.
805	PILE ENCASUREMENT	132	LIN. FT.
SP & 807	STRUCTURAL STEEL IN BEAM SPANS (M270-GR50W)	64400	POUND
808	ELASTOMERIC BEARINGS	4032	CU. IN.
812	BRIDGE NAME PLATE (TYPE D)	1	EACH
816	FILTER BLANKET	425	SQ. YD.
816	DUMPED RIPRAP	230	CU. YD.

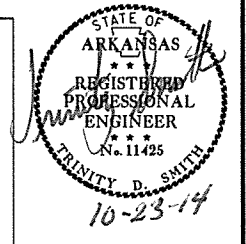
\* DENOTES ALTERNATE BID ITEMS.

REVISIONS

DATE	REVISION	SHEET NUMBER
10/23/2014	ADDED SECTION 404 NATIONWIDE 23 PERMIT REQUIREMENTS SP, REMOVED NATIONWIDE 23 PERMIT GENERAL NOTE, REVISED STREAM BANK ELEVATION	2, 25, & 31

DATE REVISED	DATE FILED	DATE REVISED	DATE FILED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
10-23-14				6	ARK.		25	94
JOB NO.						100764		

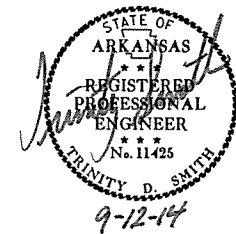
2 SUMMARY OF QUANTITIES AND REVISIONS





DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		100764	26	94

2 SURVEY CONTROL DETAILS



SURVEY CONTROL COORDINATES

Project Name: s100764  
 Date: 1/2/2013  
 Coordinate System: ARKANSAS STATE PLANE - NORTH ZONE BASED ON GPS CONTROL.  
 560009 - 560009A PROJECTED TO GROUND.  
 Units: U.S. SURVEY FOOT

Point Name	Northing	Easting	Elev	Feature	Description
1	482037.4042	1632015.4583	236.431	CTL	5/8" Rebar with 2" Aluminum Cap stamped pnt 1
2	481977.2142	1632658.4025	237.261	CTL	5/8" Rebar with 2" Aluminum Cap stamped pnt 2
3	481909.0078	1633359.0900	237.426	CTL	5/8" Rebar with 2" Aluminum Cap stamped pnt 3
4	481933.9046	1633982.3806	238.024	CTL	5/8" Rebar with 2" Aluminum Cap stamped pnt 4
5	481907.0818	1635262.2845	242.722	CTL	5/8" Rebar with 2" Aluminum Cap stamped pnt 5
100	481956.2022	1636177.7881	244.892	GPS	AHTD GPS MON. 560009
101	481890.8339	1634662.2356	245.550	GPS	AHTD GPS MON. 560009A
900	481836.6729	1642539.7747	245.256	TBM	CHISELED SQUARE ON NE CORNER OF WELLHEAD S. SIDE HWY
901	481884.6348	1639332.9945	244.930	TBM	AHTD RBR & ALUM CAP, 4' SOUTH EP ON 214
902	-99999.0000	-99999.0000	246.940	BM	COTTON PICKER SPINDLE IN A PP S SIDE HWY 214
904	481894.4368	1633982.7787	240.190	BM	CPS IN POWER POLE S SIDE HWY 214
905	481981.7553	1632845.8275	236.827	BM	SET CH. SQUARE NORTHEAST CORNER BRIDGE
906	482058.1010	1632356.1268	229.648	BM	CHISELED SQUARE IN HEADWALL
907	482069.9409	1631641.0132	236.199	BM	5/8" REBAR W/ PS 1709 CAP MCNEESE
990	487365.2156	1647518.1577	248.230	BM	NGS BM W 180
991	481979.0391	1645186.3340	243.390	BM	NGS BM V 180

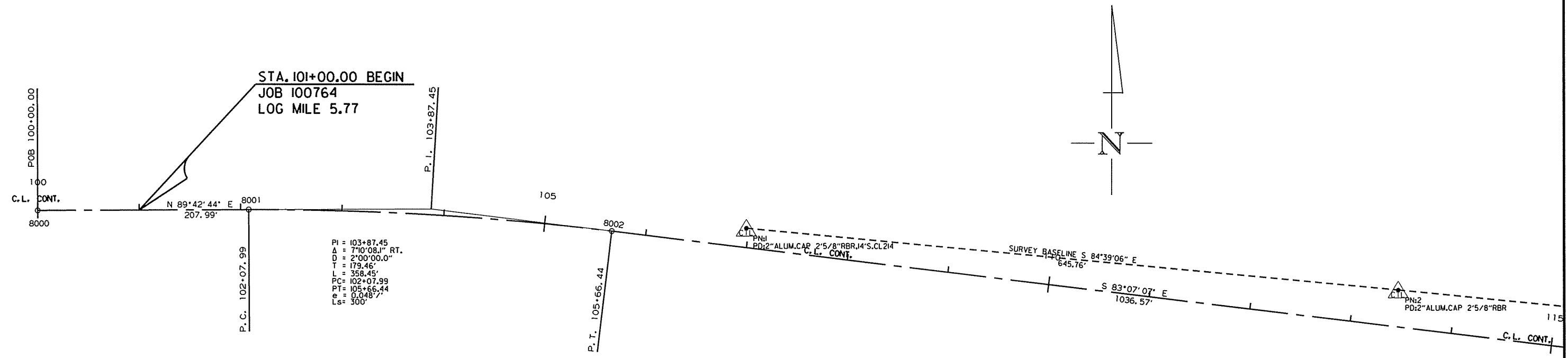
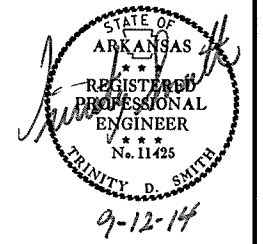
\*Note - Rebar and Cap - Standard - 5/8" Rebar with 2" Aluminum Cap stamped  
 \*(standard markings common to all caps), or as indicated  
 (other markings indicated in the point description of the individual point).  
 ALL DISTANCES ARE GROUND.  
 USE CAF = 1.0 FOR STAKEOUT FOR THIS PROJECT.  
 A PROJECT CAF OF 0.9999250857 HAS BEEN USED TO COMPUTE THE ABOVE LISTED GROUND COORDINATES.  
 THIS CAF IS INTENDED FOR USE WITHIN THE PROJECT LIMITS.  
 GRID DISTANCE = GROUND DISTANCE X CAF.  
 GROUND COORDINATES ARE PROJECTED FROM AR. STATE PLANE GRID COORDINATES BY SCALING ALL X, Y  
 COORDINATE VALUES WITH THE INVERSE (1/X) OF THE COMBINED ADJUSTMENT FACTOR (CAF) ABOUT X=0, Y=0.  
 GRID COORDINATES ARE STORED UNDER FILE NAME: s100764gi.ct1  
 HORIZONTAL DATUM: NAD 83 (1997)  
 VERTICAL DATUM: NAVD 88 ELEVATIONS FOR POINTS 1-5, 100-101, AND 900-907 & 990-991 WERE ESTABLISHED BY 3-WIRE LEVEL TECHNIQUES  
 FROM NGS BENCHMARKS.  
 POSITIONAL ACCURACY:  
 HORIZONTAL-GPS (POINTS 100-101): 1.0 CM 10 PPM, PRIMARY CONTROL (POINTS 1-5): 2.0 CM 20 PPM  
 VERTICAL-POSITIONAL ACCURACY IS THIRD ORDER, UNLESS SPECIFIED OTHERWISE AT A SPECIFIC POINT  
 BASIS OF BEARING:  
 ARKANSAS STATE PLANE GRID BEARINGS - 0301-NORTH ZONE  
 DETERMINED FROM GPS CONTROL POINTS:  
 CONVERGENCE ANGLE: 00 38 19 LEFT AT PN: 2  
 GRID AZIMUTH = ASTRONOMICAL AZIMUTH - CONVERGENCE ANGLE.  
 LT: 35-39-09.4 LG: 090-55-19.8  
 GRID NORTHING: 481941.1072 GRID EASTING: 1632536.0930  
 GROUND NORTHING: 481977.2142 GROUND EASTING: 1632658.4025

CONST

POINT NO.	TYPE	STATION	NORTHING	EASTING
8000	POB	100+00.00	482053.8528	1631317.3448
8001	PC	102+07.99	482054.8971	1631525.3350
8002	PT	105+66.44	482034.2970	1631882.9538
8003	PC	116+03.01	481910.1037	1632912.0554
8004	PT	120+51.96	481891.3875	1633360.1603
8005	PC	125+72.95	481910.4591	1633880.8042
8006	PT	130+46.37	481918.0128	1634354.1259
8007	POE	132+40.57	481917.1003	1634548.3279

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	100764		27	94

② SURVEY CONTROL DETAILS

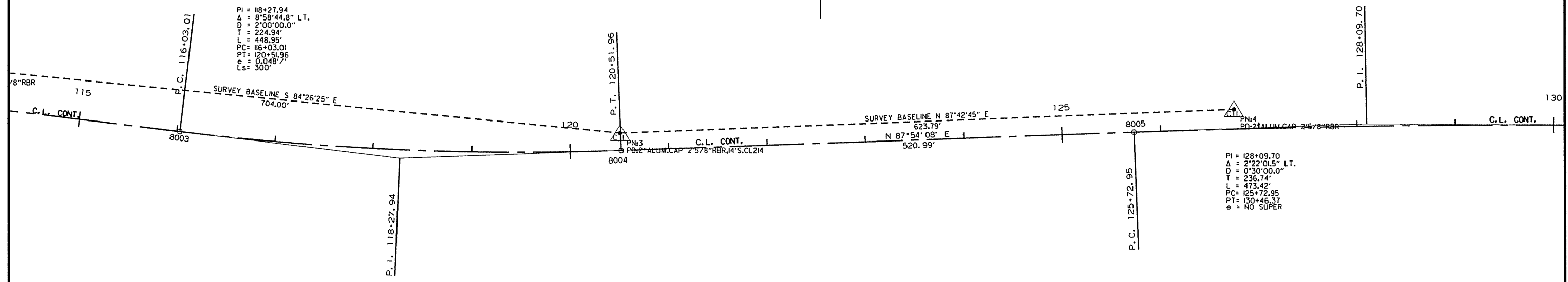
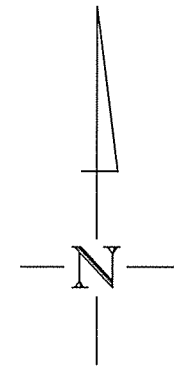


8/8/2014

R100764.DGN

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	100764		28	94

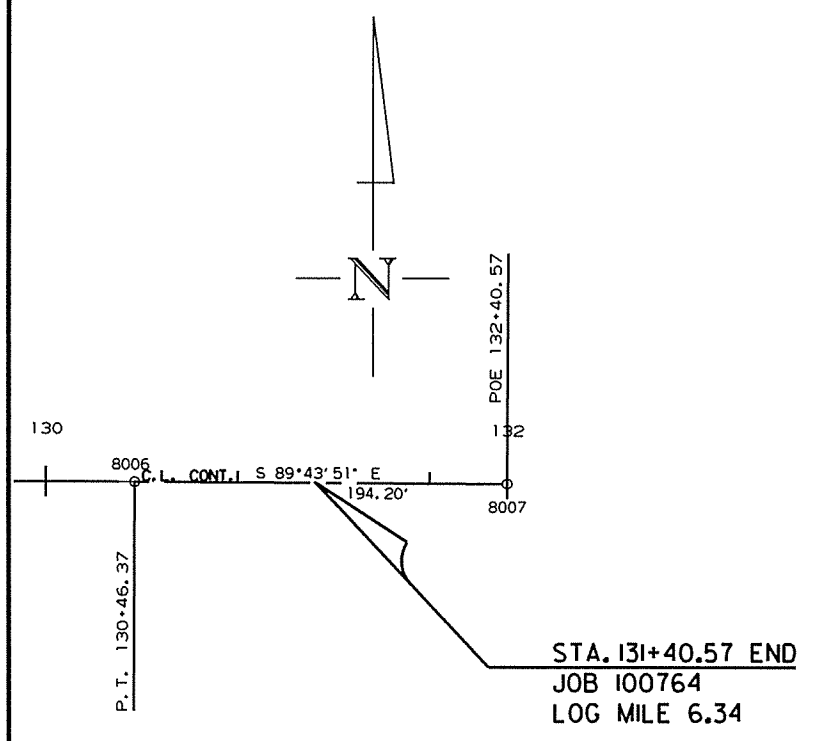
② SURVEY CONTROL DETAILS



8/8/2014  
R100764.DGN


DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
						JOB NO. 100764	29	94

2 SURVEY CONTROL DETAILS



8/8/2014

R100764.DGN

 OBLITERATION OF EXISTING ROADWAY

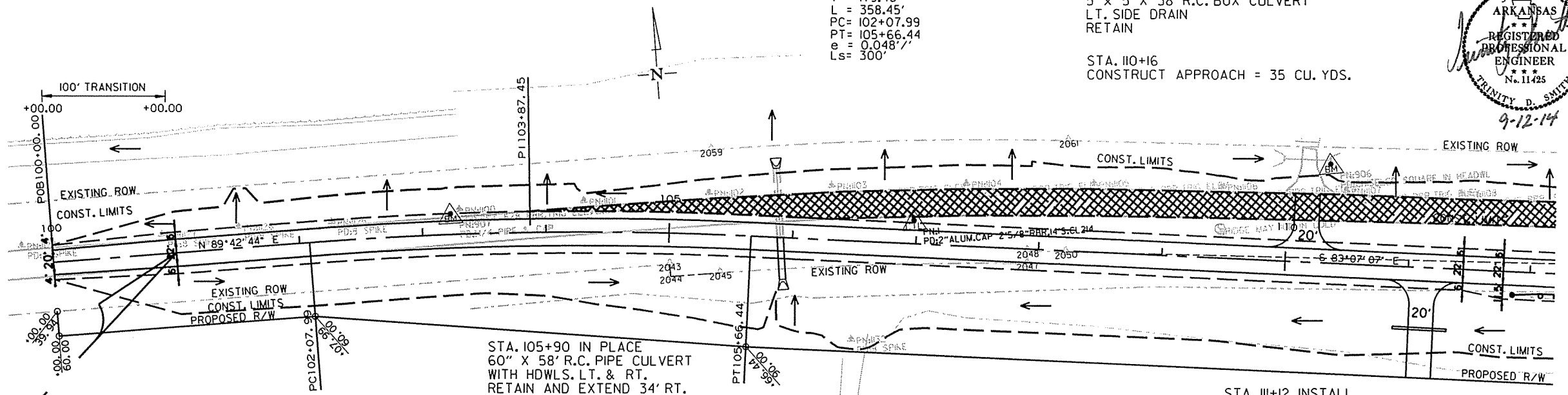
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	100764		30	94

② PLAN AND PROFILE SHEETS

PI = 103+87.45  
 $\Delta$  = 7°10'08.1" RT.  
 D = 2°00'00.0"  
 T = 179.46'  
 L = 358.45'  
 PC = 102+07.99  
 PT = 105+66.44  
 e = 0.048' /'  
 Ls = 300'

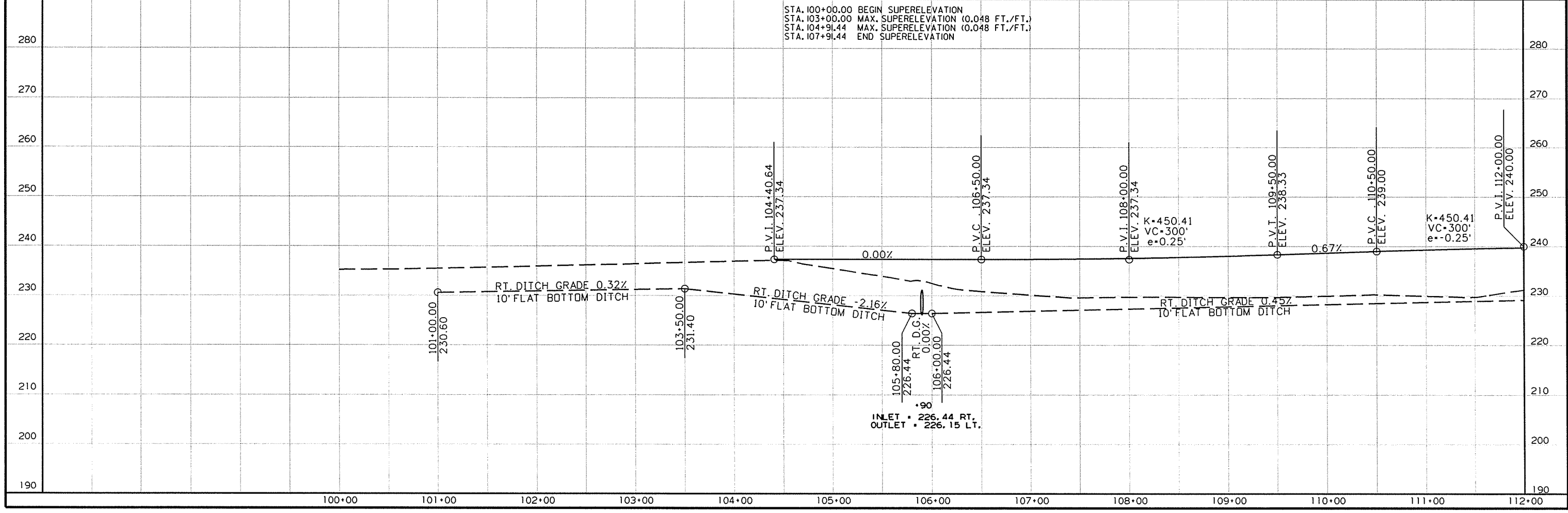
STA. 110+16 IN PLACE  
 5' x 5' x 38' R.C. BOX CULVERT  
 LT. SIDE DRAIN  
 RETAIN

STA. 110+16  
 CONSTRUCT APPROACH = 35 CU. YDS.



STA. 101+00.00 BEGIN  
 JOB 100764  
 LOG MILE 5.77

REFER TO SURVEY CONTROL DETAIL SHEETS FOR HORIZONTAL AND VERTICAL CONTROL DATA.



R100764.DGN 9/5/2014

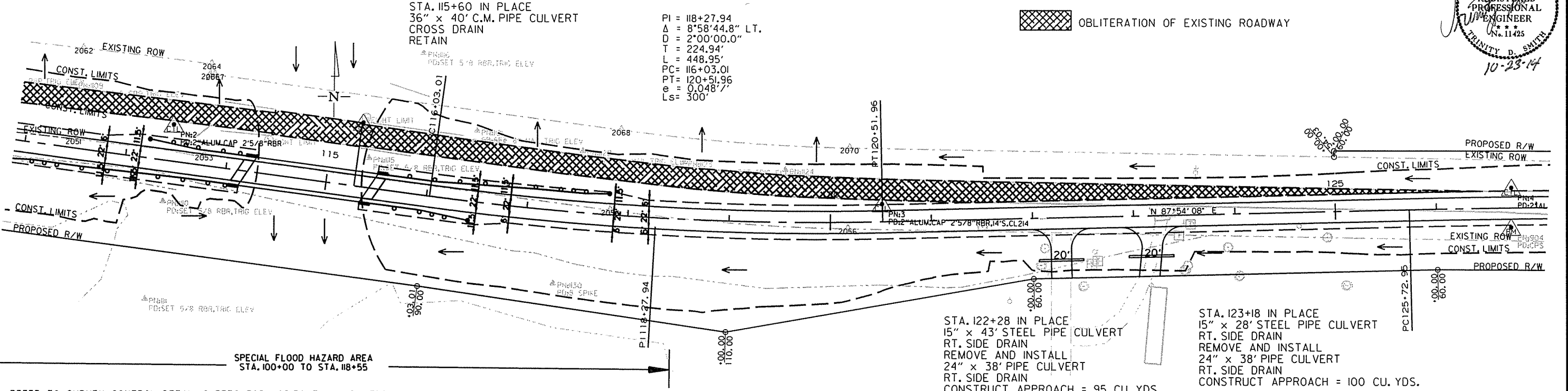
STA. 114+21.47 TO STA. 115+42.53 CONSTRUCT  
 121' - 0 3/4" X 30' CLEAR ROADWAY BRIDGE NO. 07330  
 120' - 0" INTEGRAL W-BEAM UNIT (32', 56', 32')

STA. 114+41.19 - STA. 115+27.94 IN PLACE  
 24' X 87' - 3 SPAN STEEL STRINGER/GIRDER, TIMBER PILES,  
 AND CONCRETE DECK BRIDGE NO. M3945  
 REMOVE EXISTING BRIDGE STRUCTURE (SITE NO. 1) = 1.00 LUMP SUM

STA.	STA.	LOCATION	GUARDRAIL (TYPE A)	THREE BEAM GUARDRAIL TERMINAL	GUARDRAIL TERMINAL (TYPE 2)	GUARDRAIL TERMINAL (TYPE 1)
113+87.86	114+06.61	RT. OF C.L. HWY. 214	150 LIN. FT.			
113+23.78	114+17.53	LT. OF C.L. HWY. 214	75 LIN. FT.			
115+46.47	116+40.22	RT. OF C.L. HWY. 214	75 LIN. FT.			
115+57.39	117+76.14	LT. OF C.L. HWY. 214	150 LIN. FT.			

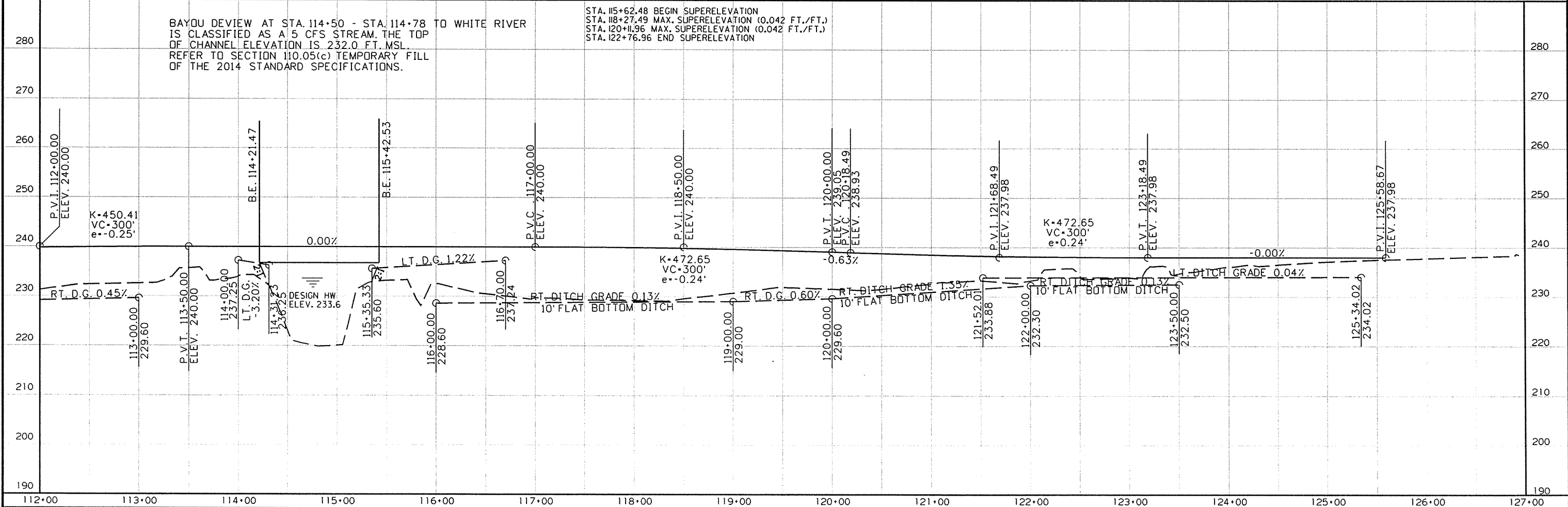
DATE REVISED	DATE FILED	DATE REVISED	DATE FILED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
10-23-14				6	ARK.	100764	31	94

2 PLAN AND PROFILE SHEETS




SPECIAL FLOOD HAZARD AREA  
 STA. 100+00 TO STA. 118+55

REFER TO SURVEY CONTROL DETAIL SHEETS FOR HORIZONTAL AND VERTICAL CONTROL DATA.

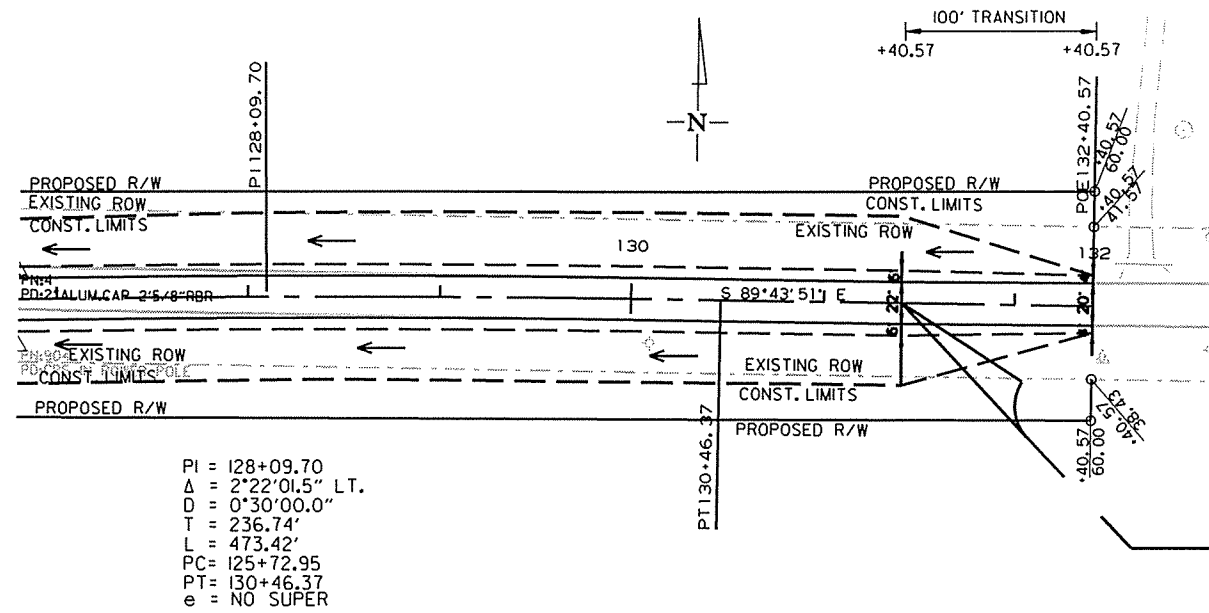
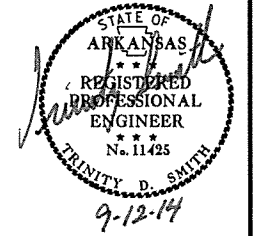


10/23/2014 R100764.DGN

 OBLITERATION OF EXISTING ROADWAY

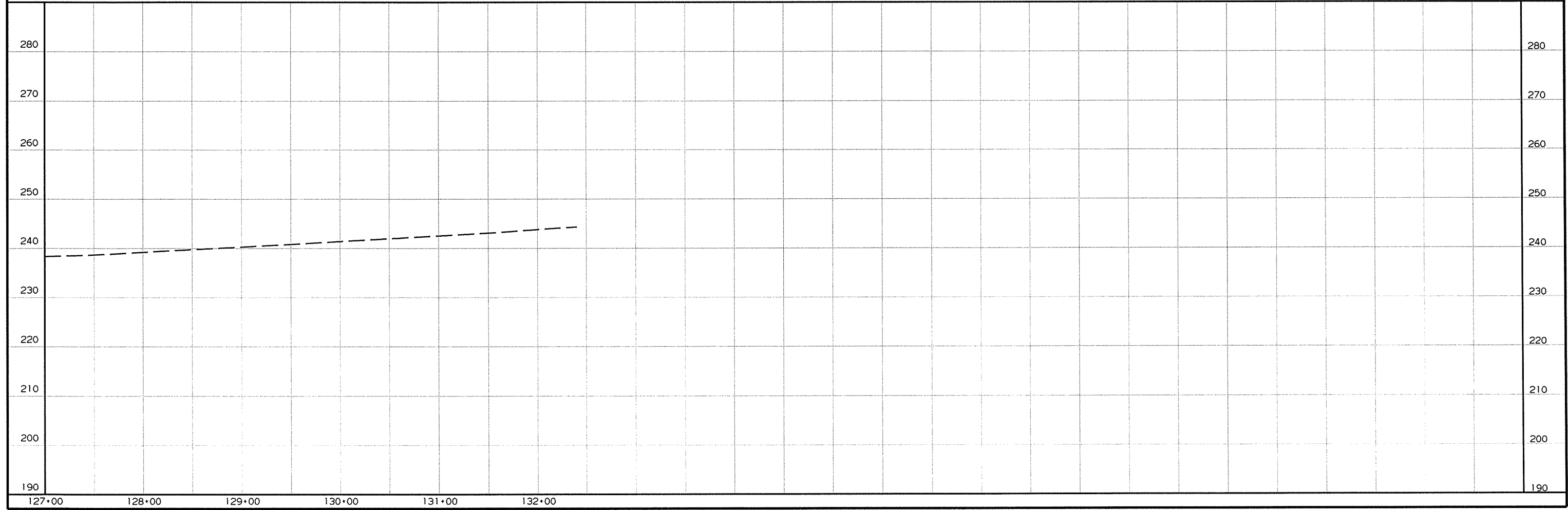
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO. 100764							32	94

② PLAN AND PROFILE SHEETS



STA. 131+40.57 END  
JOB 100764

REFER TO SURVEY CONTROL DETAIL SHEETS FOR HORIZONTAL AND VERTICAL CONTROL DATA.



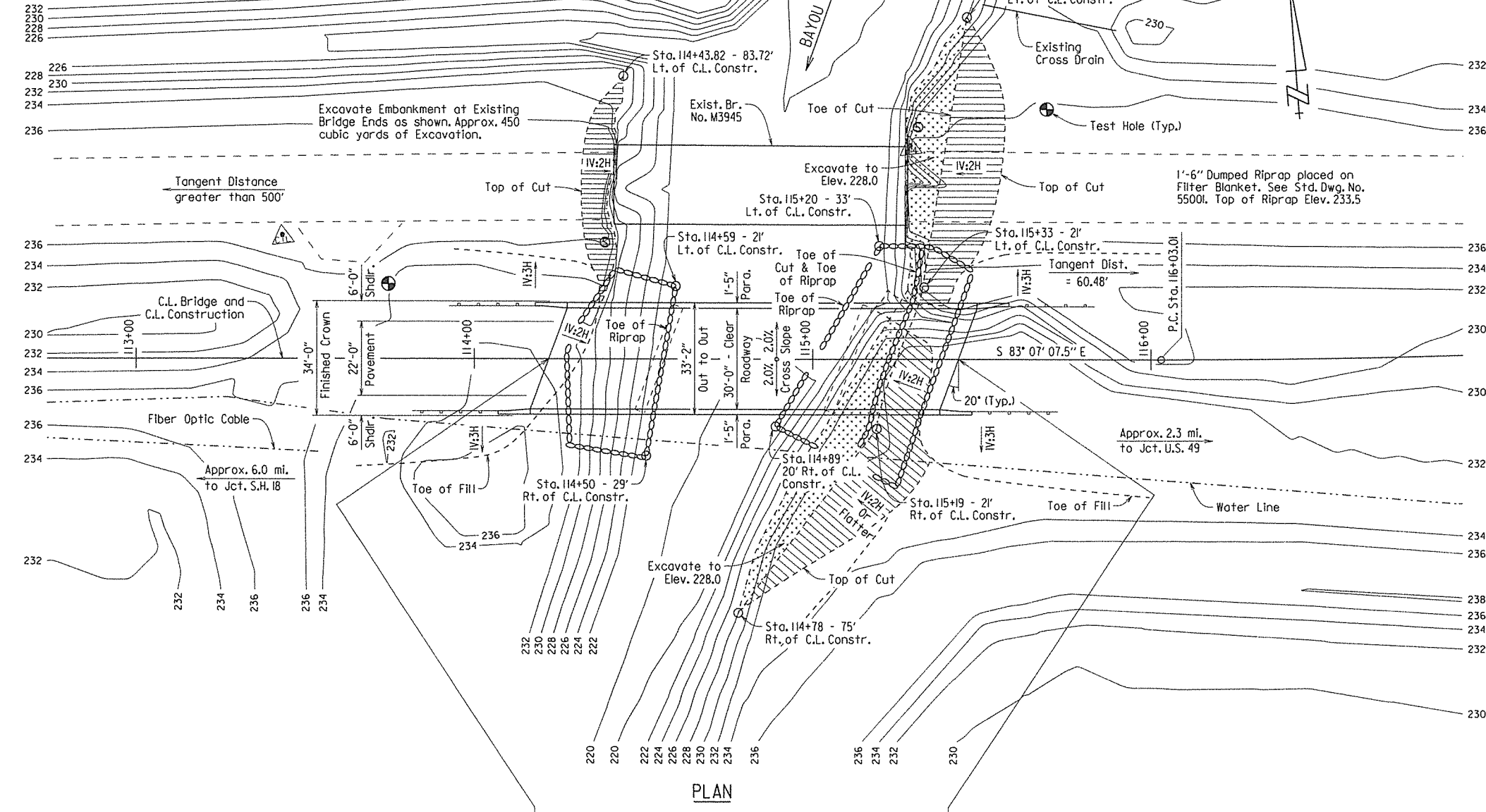
R100764.DGN 9/5/2014



For R/W Data and Guard Rail Details see Rdwy. Plans

Use Type A Approach Slab and Type A Approach Gutters ("w" = 4'-0") at both ends of bridge. See Std. Dwg. Nos. 55040A & 55030A.

DATE REVISION	DATE FILMED	DATE REVISION	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		100764	33	94
						07330 - LAYOUT		56150



PLAN

GENERAL NOTES

BENCH MARK: The GPS and CTL Points listed in the Survey Control Details may be used as Bench Marks.

CONSTRUCTION SPECIFICATIONS: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction (2014 edition) with applicable Supplemental Specifications and Special Provisions. Unless otherwise noted on the plans, Section and Subsection numbers refer to the Construction Specifications.

DESIGN SPECIFICATIONS: AASHTO LRFD Bridge Design Specifications, 6th Edition (2012), with 2013 Interims.

LIVE LOADING: HL-93

SEISMIC ZONE: 4  $S_{D1} = 0.506$  SITE CLASS = D

MATERIALS AND STRENGTHS:  
 Class S(AE) Concrete (Superstructure)  $f'_c = 4,000$  psi  
 Class S Concrete (Substructure)  $f'_c = 3,500$  psi  
 Reinforcing Steel (Grade 60, AASHTO M31 or M322, Type A)  $f_y = 60,000$  psi  
 Structural Steel (AASHTO M270, Gr. 36)  $F_y = 36,000$  psi  
 Structural Steel (AASHTO M270, Gr. 50W)  $F_y = 50,000$  psi

BORING LOGS: Boring logs may be obtained from the Programs and Contracts Division.

STEEL SHELL PILING: All piling in Bents 1 and 4 shall be 18" diameter concrete filled steel shell piles and shall be driven to a minimum ultimate bearing capacity of 125 tons per pile. Piling in Bents 2 and 3 shall be 24" diameter concrete filled steel shell piles and shall be driven to a minimum ultimate bearing capacity of 245 tons per pile. All piling shall be driven with an approved air, steam or diesel hammer. Lengths of piling shown are assumed for estimating quantities only. Piling in Bents 1 and 4 shall be driven after embankment to bottom of cap is in place and shall have a tip elevation of 20' or lower. Piling in Bents 2 and 3 shall have a tip elevation of 20' or lower. Actual piling lengths to be determined in the field. No additional payment will be made for cutoff or build-up. Test piles are not required but may be driven for the Contractor's information in accordance with Subsection 805.08(g).

PREBORING: Preboring is required for all piling at bents 1 and 4. Prebored holes at Bents 1 and 4 shall have a diameter 6" greater than the greatest cross-sectional dimension of the pile for a depth of 10' below the bottom of the cap. The void space around the pile after completion of driving shall be backfilled with sand or pea gravel. The Contractor shall be responsible for keeping prebored holes free of debris prior to backfilling, which may require the use of temporary casing or other approved methods. Any related cost for backfilling and temporary casing will not be paid for separately, but shall be considered subsidiary to the item "Preboring." Preboring will be paid for in accordance with Section 805.

JETTING: Water Jetting or other methods as approved by the Engineer may be required to achieve the minimum tip elevation. Any cost associated with achieving the minimum tip elevation shall be included in the item "Steel Shell Piling (24" dia.)" or "Steel Shell Piling (18" dia.)".

DRIVING SYSTEM: The driving system approval and the ultimate bearing capacity determination for piling shall be based on the requirements of Subsection 805.09(b), "Method B - Wave Equation Analysis (WEAP)". It is estimated that the minimum required rated energy of the hammer to obtain the minimum ultimate bearing capacity on 18" steel shell piles will be 27,000 foot pounds per blow and on 24" steel shell piles will be 90,000 foot pounds per blow.

BRIDGE DECK: The concrete bridge deck shall be given a fine finish as specified for final finishing in Subsection 802.19 for Class 5 Tined Bridge Roadway Surface Finish.

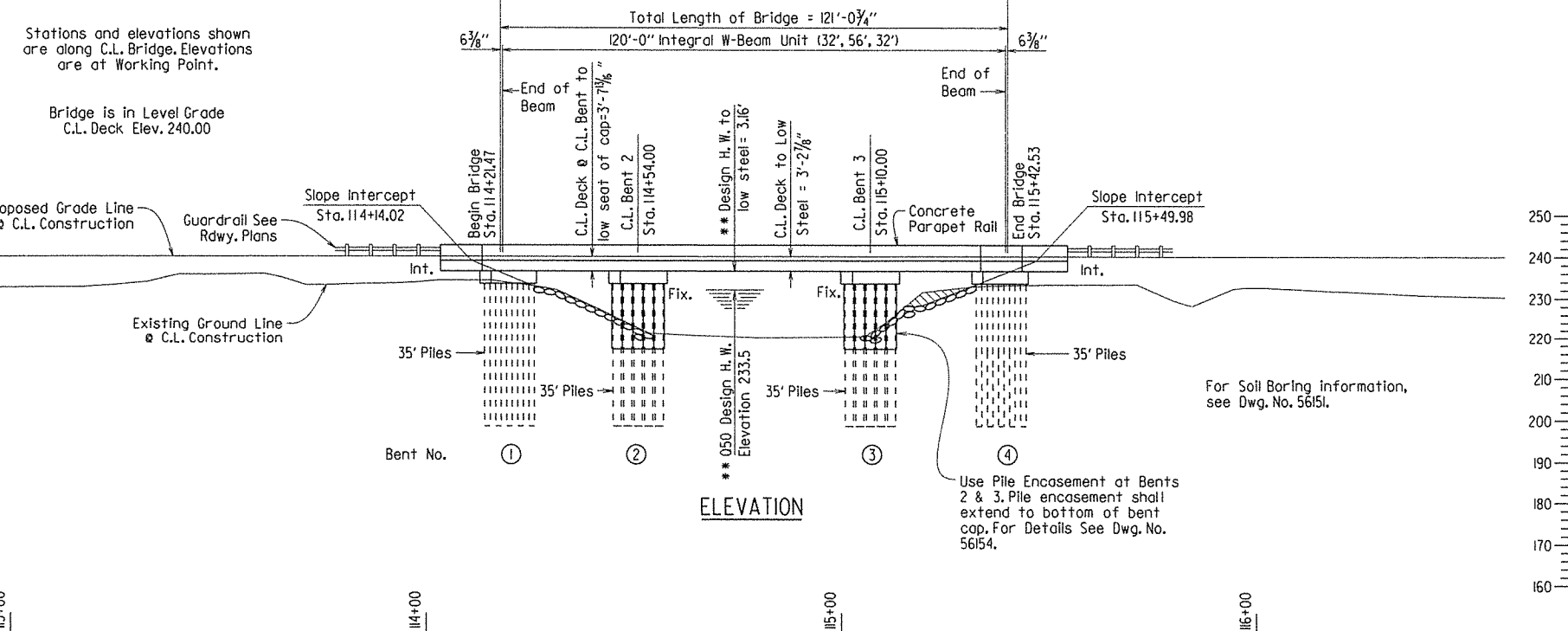
DETAIL DRAWINGS:	DRAWING NO.
End Bents	56152 - 56153
Intermediate Bents	56152 - 56153
120' Integral W-Beam Unit	56155 - 56160
Elastomeric Bearings	56161
Type A Approach Gutters	55030A
Type A Approach Slabs	55040A
Concrete Filled Steel Shell Piles	56154

EXISTING BRIDGE: Existing Bridge No. M3945 (log mile 6.02) is 26.8' wide and 87.0' long and consists of 3 simple spans composed of a steel superstructure with timber pile bents. The existing bridge is 50' upstream from the proposed new bridge.

REMOVAL AND SALVAGE: After the new bridge is opened to traffic, the Existing Bridge No. M3945 shall be removed in accordance with Section 205. All salvageable steel beams shall remain the property of the Department. The Contractor shall coordinate with the Engineer to provide temporary storage and on site loading onto Department equipment for removal of all salvaged items. All remaining material from the existing bridge shall become the property of the Contractor.

MAINTENANCE OF TRAFFIC: See Roadway Plans.

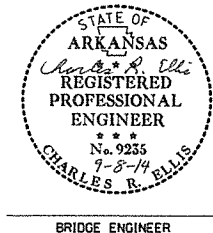
\*\* For Hydraulic Data, See Dwg. No. 56151.



ELEVATION

SHEET 1 OF 2  
 LAYOUT OF BRIDGE OVER BAYOU DeVIEW  
 BAYOU DeVIEW STR. & APPRS. (S)  
 POINSETT COUNTY

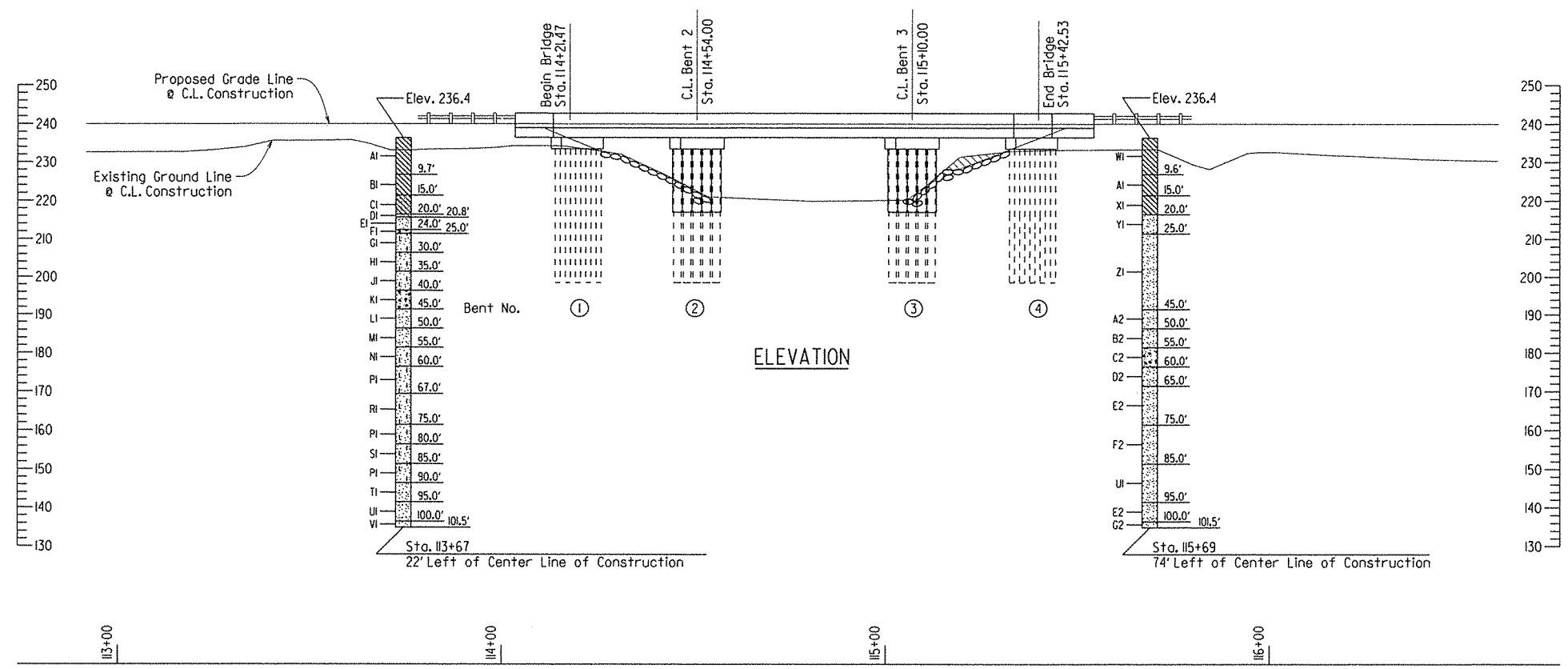
ROUTE 214 SEC. 0  
 ARKANSAS STATE HIGHWAY COMMISSION



LITTLE ROCK, ARK.  
 DRAWN BY: CMW DATE: 6/18/13 FILENAME: bl00764\_ll.dgn  
 CHECKED BY: DHP DATE: 8-25-14 SCALE: 1"=20'  
 DESIGNED BY: CSL DATE: 6/10/13  
 BRIDGE NO. 07330 DRAWING NO. 56150

PRINT DATE: 8/25/2014

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		100764	34	94
				07330	-	LAYOUT	-	56151



**BORING LEGEND**

- AI-Moist, Medium Stiff, Gray and Brown Clay with some Organic Matter
- BI-Moist, Stiff, Gray and Brown Clay with some Organic Matter
- CI-Moist, Stiff, Gray Clay with Sand
- DI-Moist, Medium Dense, Gray and Brown Clayey Sand
- EI-Moist, Medium Dense, Brown Sand
- FI-Wet, Medium Dense, Brown Sand with Gravel
- GI-Wet, Medium Dense, Gray and Brown Sand with Silt
- HI-Wet, Medium Dense, Brown Sand with Silt
- JI-Wet, Dense, Brown and Gray Sand with Silt
- KI-Wet, Dense, Gray and Brown Sand with Silt and Gravel
- LI-Wet, Dense, Brown and Gray Sand with some Gravel
- MI-Wet, Dense, Brown and Gray Sand with some Gravel and Trace of Organic Matter
- NI-Wet, Very Dense, Gray Sand with Silt and Trace of Gravel and Organic Matter
- PI-Wet, Very Dense, Gray Sand with Silt
- QI-Wet, Very Dense, Gray Sand with Silt and Cemented Sand Seams
- RI-Wet, Very Dense, Gray and Brown Sand with Silt and some Gravel
- SI-Wet, Very Dense, Gray and Brown Sand with Silt and Trace of Gravel
- TI-Wet, Very Dense, Gray Sand with Trace of Gravel
- UI-Wet, Very Dense, Gray and Brown Sand with some Gravel
- VI-Wet, Very Dense, Gray and Brown Sand
- WI-Moist, Soft, Gray Clay with some Organic Matter
- XI-Moist, Medium Stiff, Gray Clay with some Organic Matter
- YI-Moist, Medium Dense, Brown Sand with Gray Clay Seams
- ZI-Wet, Medium Dense, Gray Sand
- A2-Wet, Medium Dense, Gray Sand with Trace of Gravel
- B2-Wet, Medium Dense, Gray Sand with Trace of Organic Matter
- C2-Wet, Dense, Gray Sand with Gravel
- D2-Wet, Dense, Gray and Brown Sand with Trace of Gravel
- E2-Wet, Dense, Gray and Brown Sand with some Gravel
- F2-Wet, Very Dense, Gray Sand with some Gravel
- G2-Wet, Medium Dense, Gray and Brown Sand with some Gravel

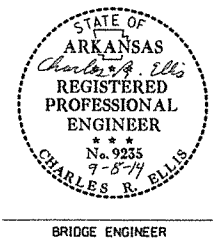
**"N" VALUES**

Sta. 113+67 - 22' Left of Center Line of Construction		Sta. 115+69 - 74' Left of Center Line of Construction	
5.2 - 6.2, N=5	5.1 - 6.1, N=3		
10.2 - 11.2, N=9	10.1 - 11.1, N=5		
15.5 - 16.5, N=10	15.5 - 16.5, N=6		
20.5 - 21.5, N=17	20.5 - 21.5, N=11		
25.5 - 26.5, N=22	25.5 - 26.5, N=26		
30.5 - 31.5, N=25	30.5 - 31.5, N=20		
35.5 - 36.5, N=44	35.5 - 36.5, N=29		
40.5 - 41.5, N=50	40.5 - 41.5, N=27		
45.5 - 46.5, N=41	45.5 - 46.5, N=30		
50.5 - 51.5, N=33	50.5 - 51.5, N=29		
55.5 - 56.5, N=52	55.5 - 56.5, N=31		
60.5 - 61.2, N=100(9')	60.5 - 61.5, N=48		
65.5 - 66.5, N=79	65.5 - 66.5, N=34		
70.5 - 71.5, N=58	70.5 - 71.5, N=46		
75.5 - 76.5, N=55	75.5 - 76.5, N=51		
80.5 - 81.5, N=75	80.5 - 81.5, N=52		
85.5 - 86.5, N=61	85.5 - 86.5, N=49		
90.5 - 91.5, N=80	90.5 - 91.5, N=50		
95.5 - 96.5, N=90	95.5 - 96.5, N=38		
100.5 - 101.5, N=83	100.5 - 101.5, N=26		

**HYDRAULIC DATA**

FLOOD DESCRIPTION	FREQUENCY YEARS	DISCHARGE CFS	*NATURAL WATER SURFACE ELEVATION FEET	WATER SURFACE ELEV. WITH BACKWATER FEET
Design	50	12270	233.6	235.2
Base	100	14220	233.9	236.2
Extreme	500	18970	234.7	236.8
Overtopping	118	14440	234.0	236.6

\* Unconstricted water surface without structure or roadway approaches.  
 Drainage area = 188.0 square miles.  
 Historical H.W. Elev. = N/A  
 0100 Backwater Elev. for existing structure = 236.7 ft.  
 Proposed Low Bridge Chord Elev. = 236.77 ft.

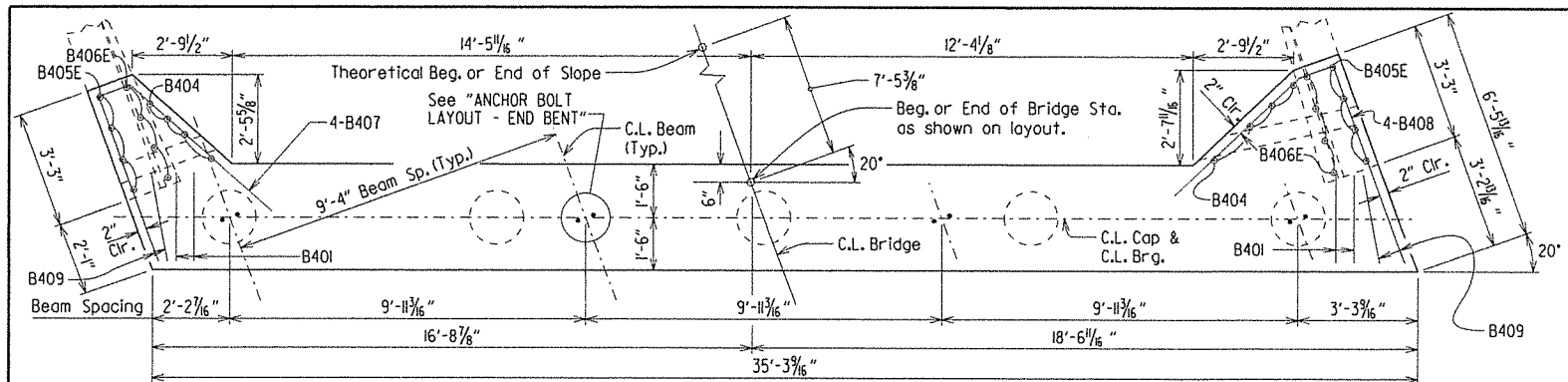


SHEET 2 OF 2  
 LAYOUT OF BRIDGE OVER BAYOU DeVIEW  
 BAYOU DeVIEW STR. & APPRS. (S)  
 POINSETT COUNTY

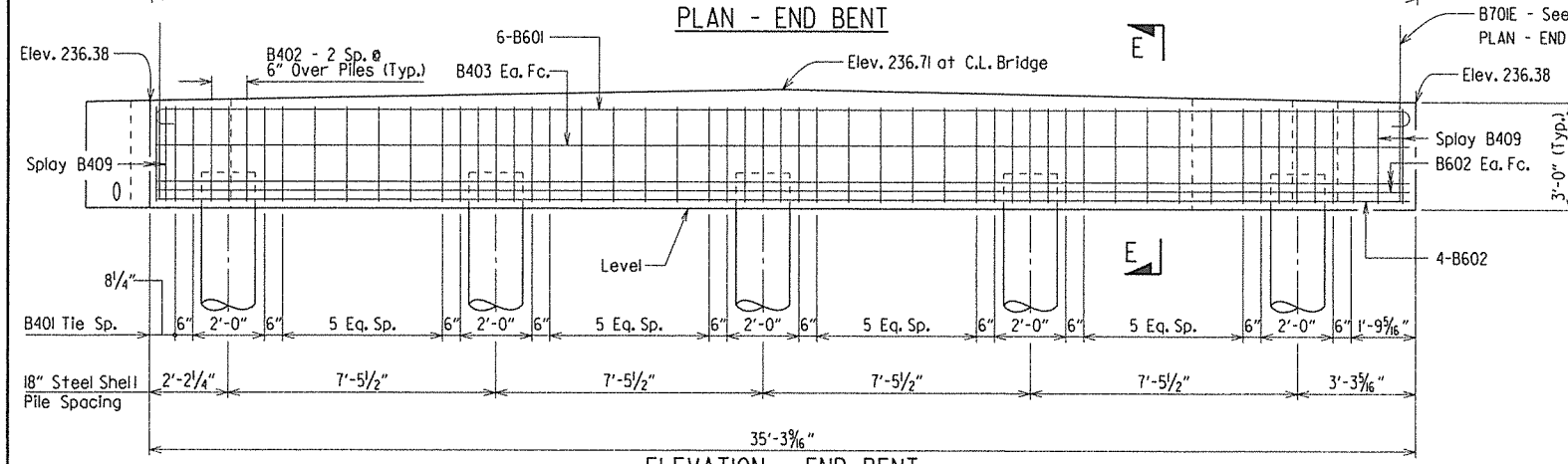
ROUTE 214 SEC. 0  
 ARKANSAS STATE HIGHWAY COMMISSION  
 LITTLE ROCK, ARK.  
 DRAWN BY: CMW DATE: 6/18/13 FILENAME: b100764\_ll.dgn  
 CHECKED BY: DHP DATE: 8-25-14 SCALE: 1"=20'  
 DESIGNED BY: CSL DATE: 6/10/13  
 BRIDGE NO. 07330 DRAWING NO. 56151

PRINT DATE: 8/25/2014

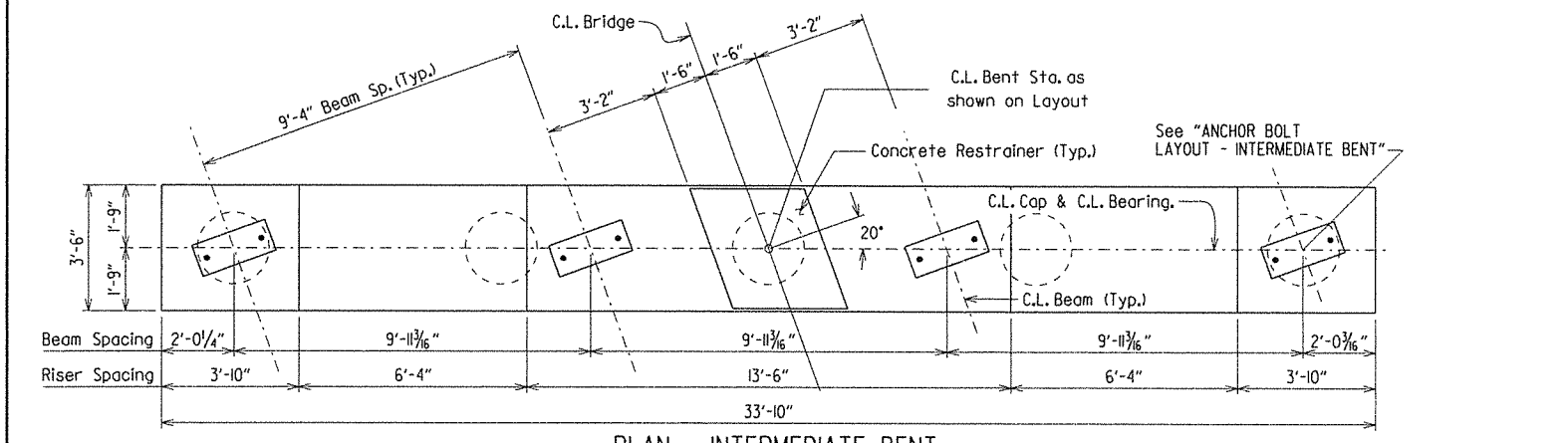
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO. 100764							35	94
① 07330 - BENT DETAILS - 56152								



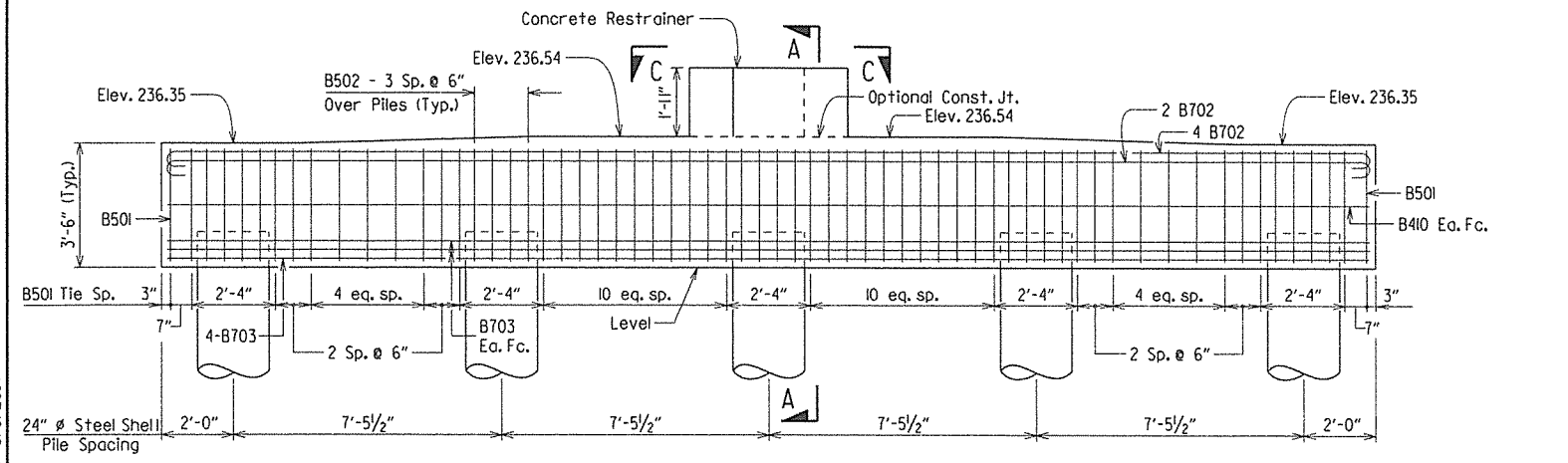
PLAN - END BENT



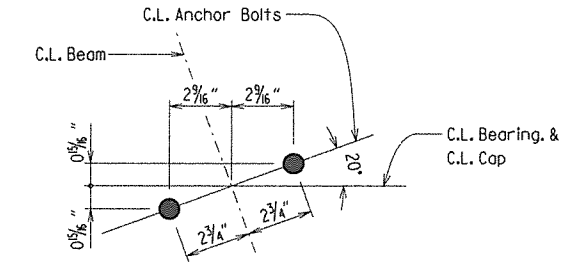
ELEVATION - END BENT  
(Bent 1 - Looking Back)  
(Bent 4 - Looking Ahead)



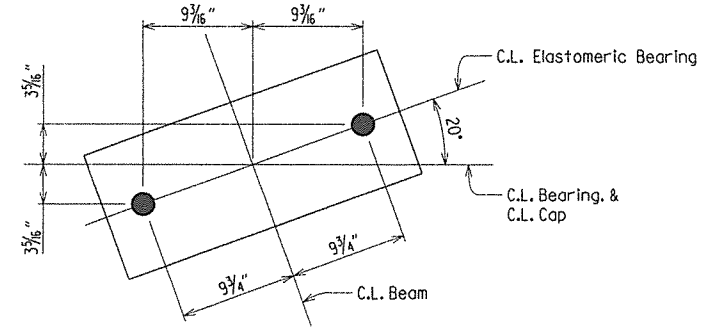
PLAN - INTERMEDIATE BENT



ELEVATION - INTERMEDIATE BENT  
(Looking Ahead)



ANCHOR BOLT LAYOUT - END BENT  
No Scale

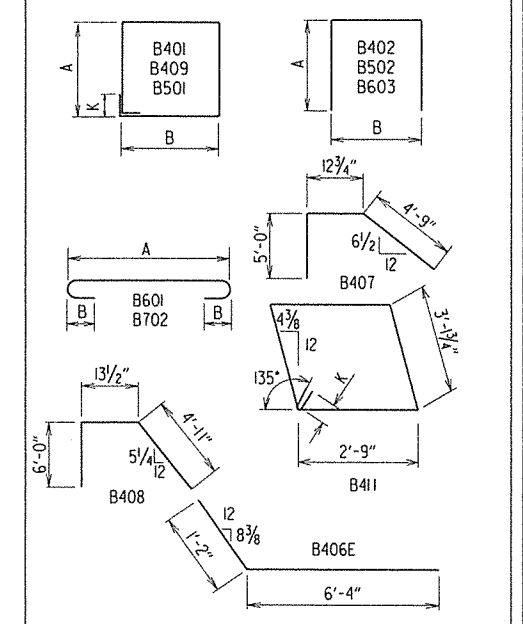


ANCHOR BOLT LAYOUT - INTERMEDIATE BENT  
No Scale

BAR LIST (PER BENT)

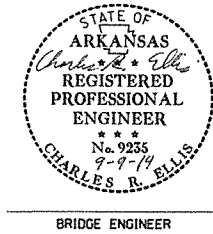
Mark	No. Req'd.	Length	A	B	K	Pin Dia.
B401	40	11'-0"	2'-8"	2'-8"	4 1/2"	2"
B402	15	7'-10"	2'-8"	2'-8"	-	2"
B403	2	34'-11"	-	-	-	Str.
B404	8	5'-1"	-	-	-	Str.
B405E	8	8'-8"	-	-	-	Str.
B406E	8	7'-6"	-	-	-	2"
B407	4	10'-9"	-	-	-	2"
B408	4	12'-0"	-	-	-	2"
B409	4	11'-4"	2'-8"	2'-10"	4 1/2"	2"
B601	6	36'-3"	34'-11"	6"	-	4 1/2"
B602	8	34'-11"	-	-	-	Str.
B701E	72	5'-4"	-	-	-	Str.
B410	2	33'-6"	-	-	-	Str.
B411	4	12'-4"	-	-	-	5"
B501	44	13'-2"	3'-2"	3'-2"	6"	2 1/2"
B502	20	9'-4"	3'-2"	3'-2"	-	2 1/2"
B603	5	9'-7"	3'-8"	2'-6"	-	4 1/2"
B604	4	3'-8"	-	-	-	Str.
B702	6	35'-2"	33'-6"	7"	-	5 1/4"
B703	8	33'-6"	-	-	-	Str.

Bending Diagrams  
(Dimensions are out to out of bars.)



Bars designated with an "E" suffix shall be epoxy coated. Epoxy coated bars will be paid for as "Reinforcing Steel-Bridge (Grade 60)".

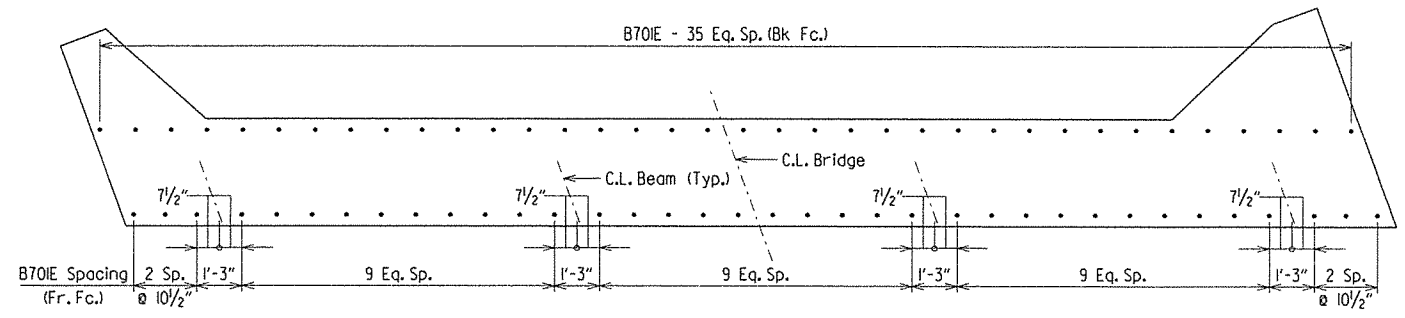
For Sections A-A, E-E, and View C-C, See Dwg. No. 56153



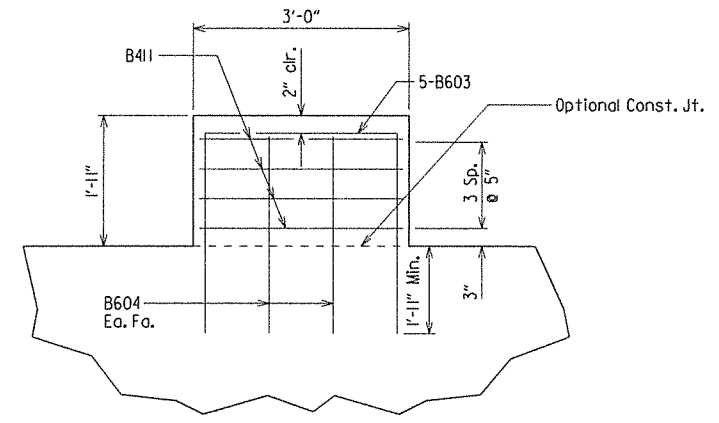
SHEET 1 OF 2  
BENT DETAILS  
BAYOU DeVIEW  
ROUTE SEC.  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.  
DRAWN BY: BHS DATE: 6/16/14 FILENAME: bl00764.bl.dgn  
CHECKED BY: DHP DATE: 8-25-14 SCALE: 3/8" = 1'-0" or as noted  
DESIGNED BY: BHS DATE: 6/13/14  
BRIDGE NO. 07330 DRAWING NO. 56152

PRINT DATE: 9/9/2014

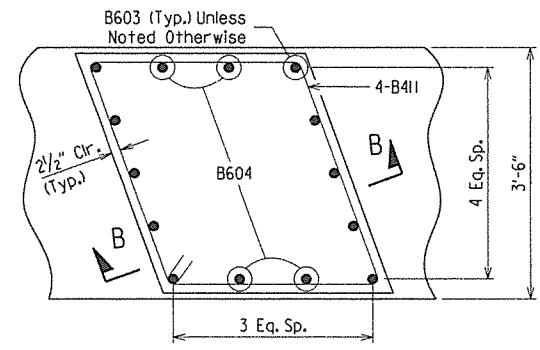
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	100764		36	94
① 07330 - BENT DETAILS - 56153								



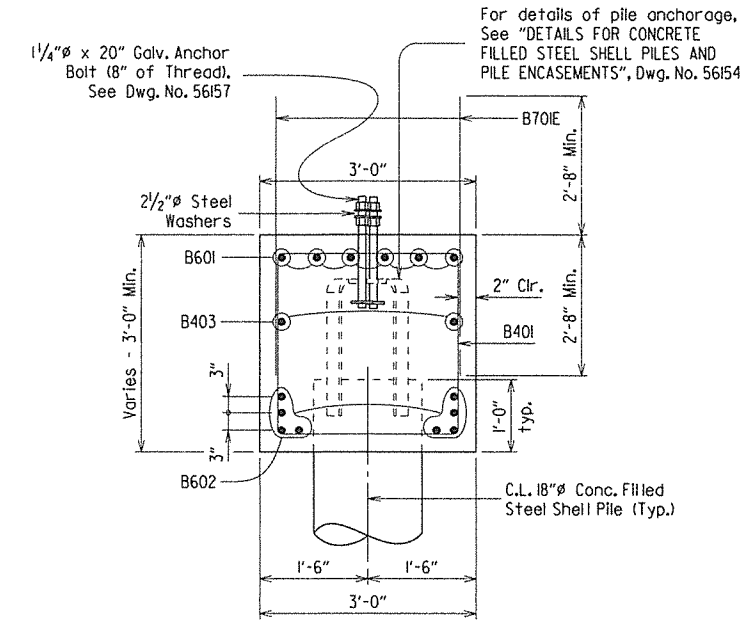
PARTIAL REINFORCING PLAN - END BENT



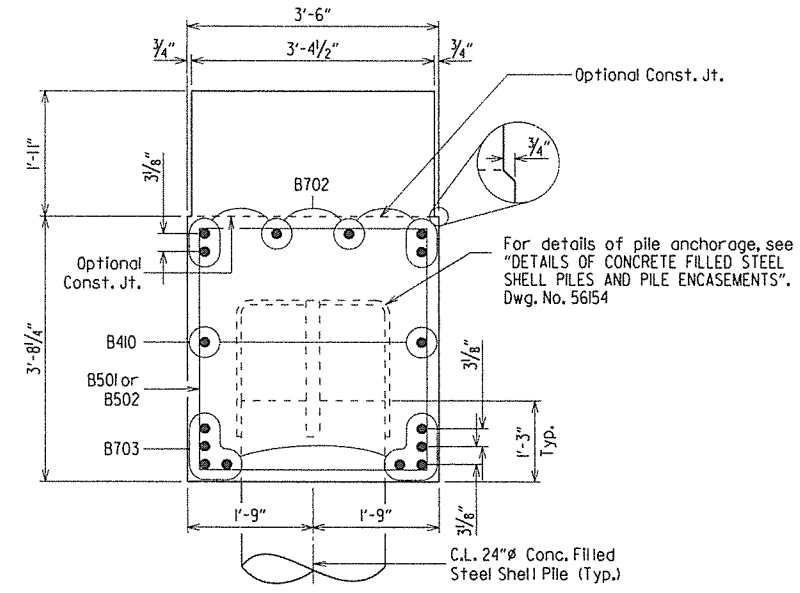
SECTION B-B  
No Scale



VIEW C-C  
No Scale



SECTION E-E  
3/4" = 1'-0"



SECTION A-A  
3/4" = 1'-0"

**GENERAL NOTES**

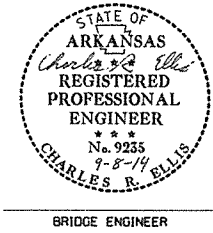
All concrete shall be Class "S" and shall be poured in the dry. All exposed corners to be chamfered 3/4" unless otherwise noted.

All reinforcing steel shall be Grade 60 (Yield Strength 60,000 psi.) conforming to AASHTO M31 or M322, Type A, with mill test reports.

If anchor bolts are drilled into cap of intermediate bents, top reinforcing bars shall be properly placed to avoid damage.

Granular backfill and pipe underdrain required behind end bent caps. See Dwg. No. 56158.

For additional information, see Layout.



**SHEET 2 OF 2**  
**BENT DETAILS**  
**BAYOU DEVIEW**

ROUTE SEC.  
**ARKANSAS STATE HIGHWAY COMMISSION**  
 LITTLE ROCK, ARK.

DRAWN BY: BHS DATE: 6/16/14 FILENAME: bl00764.bl.dgn  
 CHECKED BY: JHP DATE: 8-25-14 SCALE: 3/8" = 1'-0" or as noted  
 DESIGNED BY: BHS DATE: 6/13/14  
 BRIDGE NO. 07330 DRAWING NO. 56153

PRINT DATE: 8/25/2014

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		100764	37	94
				07330	STEEL SHELL PILES		56154	

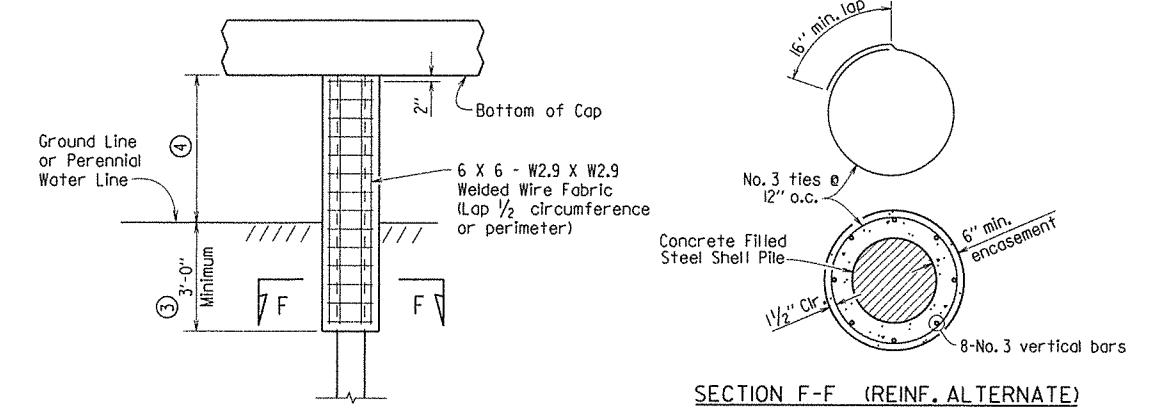
GENERAL NOTES FOR PILE ENCASEMENTS:  
See Bridge Layout for additional notes and required location of pile encasements.

Concrete shall be Class S with a minimum 28-day compressive strength,  $f'_c = 3,500$  psi. If concrete cannot be placed in the dry, Seal Concrete may be used from top to bottom of encasement.

Reinforcing steel shall be Grade 60 conforming to AASHTO M 31 or M 322, Type A.

Welded wire fabric shall conform to AASHTO M 55 or M 221.

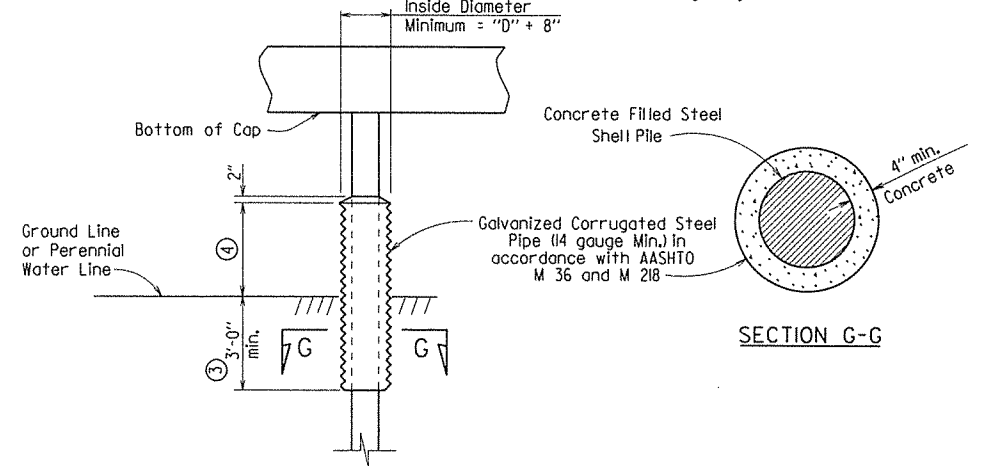
Concrete, welded wire fabric or reinforcing steel, and galvanized pipe shall not be paid for directly, but shall be considered subsidiary to the item "Pile Encasement".



PILE ENCASEMENT DETAIL FOR STEEL SHELL PILES

(Shown with Encasement to Bottom of Cap)

- ③ Unless otherwise noted on Bridge Layout.
- ④ See Bridge Layout for height of pile encasement (3'-0" Minimum).
- ⑤ Pile encasement, when not extended to bottom of cap, shall have 2" concrete taper for water runoff as shown in the detail for partial height encasement.
- ⑥ Alternate pile encasement may not be allowed. See Bridge Layout.



ALTERNATE PILE ENCASEMENT DETAIL FOR STEEL SHELL PILES

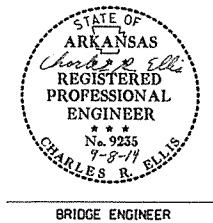
(Shown with Partial Height Encasement)

DETAILS FOR CONCRETE FILLED STEEL SHELL PILES AND PILE ENCASEMENTS

ARKANSAS STATE HIGHWAY COMMISSION

LITTLE ROCK, ARK.

DRAWN BY: BHS DATE: 7/2/2014 FILENAME: bi00764\_ssp.dgn  
 CHECKED BY: DHP DATE: 8-25-14 SCALE: NO SCALE  
 DESIGNED BY: BHS DATE: 6/15/14

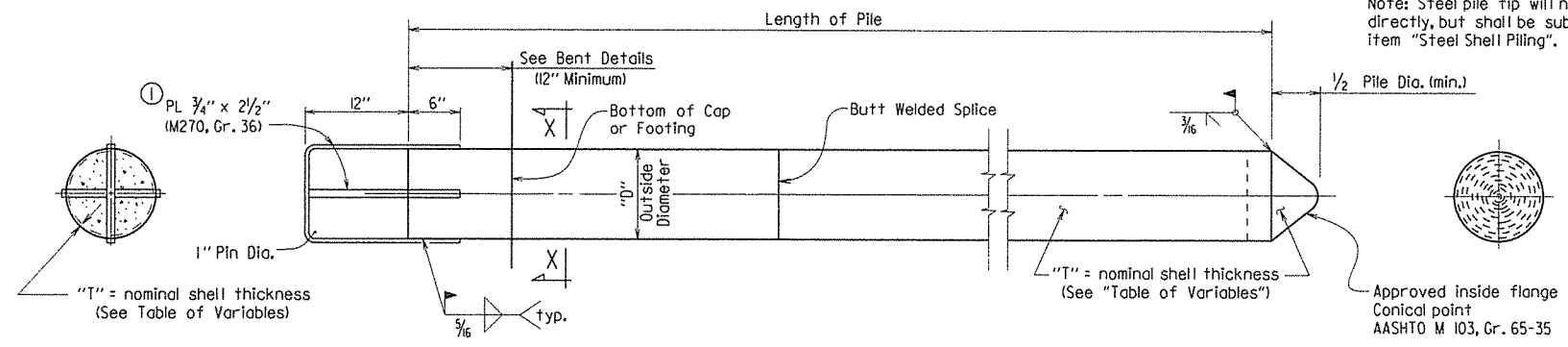


BRIDGE ENGINEER

BRIDGE NO. 07330

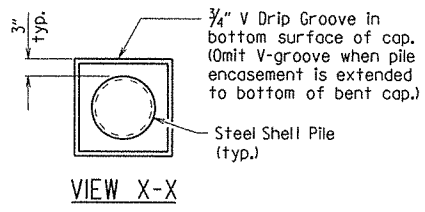
DRAWING NO. 56154

Note: Steel pile tip will not be paid for directly, but shall be subsidiary to the item "Steel Shell Piling".



CONCRETE FILLED STEEL SHELL PILE

- ① Pile anchorage shall be placed to minimize interference with anchor bolts and reinforcing in cap or footing.
- ② Welding shall comply with ANSI/AWS D1.4 Structural Welding Code-Reinforcing Steel and applicable portions of ANSI/AWS D1.5 Bridge Welding Code.



GENERAL NOTES FOR CONCRETE FILLED STEEL SHELL PILES:

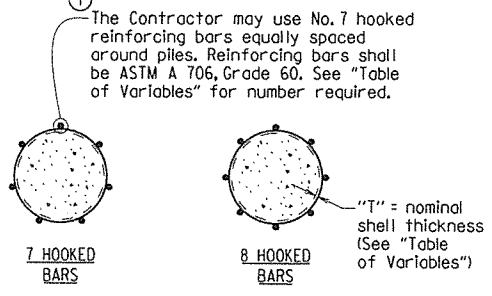
Steel shells shall conform ASTM A252, Grade 3 ( $F_y = 45,000$  psi).

Concrete used for filling of steel shell shall be Class S with a minimum 28-day compressive strength,  $f'_c = 3,500$  psi. and shall be poured in the dry.

Steel shell piling that extends above the ground and is not protected by pile encasement shall be painted in accordance with Subsection 805.02.

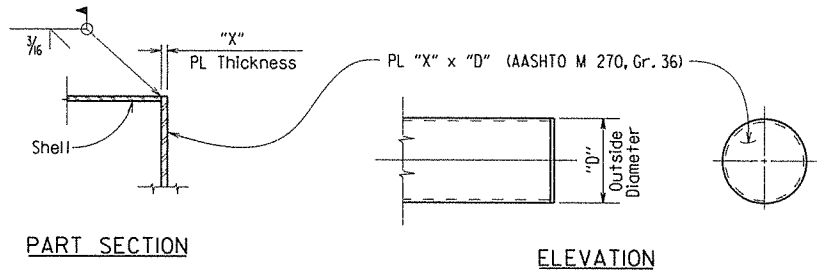
Concrete, structural steel, reinforcing steel (including welding), and painting shall not be paid for directly, but shall be considered subsidiary to the item "Steel Shell Piling".

See Bridge Layout for size and estimated length of steel shell piles and for driving information.



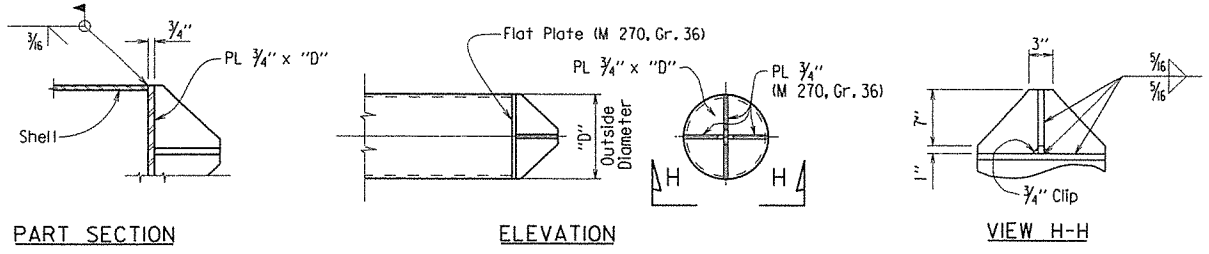
ALTERNATE PILE ANCHORAGE DETAIL

Note: Hooked bars shall be oriented to provide the required concrete clearances shown in the plans.

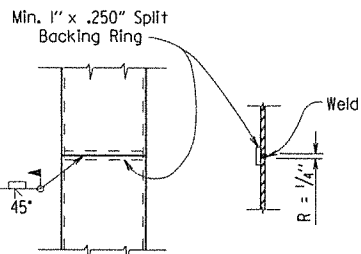


ALTERNATE FLAT TIP DETAIL

Note: The alternate flat tip detail shall not be used on steel shell piling to be driven through embankments constructed with internal geosynthetic reinforcement.



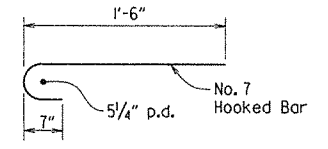
ALTERNATE VANED TIP DETAIL



TYPICAL SPLICE DETAILS

TABLE OF VARIABLES

OUTSIDE DIAMETER "D"	NOMINAL SHELL THICKNESS "T"	PLATE THICKNESS "X"	NO. OF HOOKED BARS FOR ALTERNATE PILE ANCHORAGE
18"	0.50"	1 1/4"	7
24"	0.50"	1 3/4"	8



HOOKED BAR DETAIL

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		100764	38	94
				07330 - SPAN DETAILS - 56155				

NOTE: Class I Protective Surface Treatment shall be applied to the roadway surface and the roadway face and top of the concrete parapet rail.

**Slab Reinforcing:**

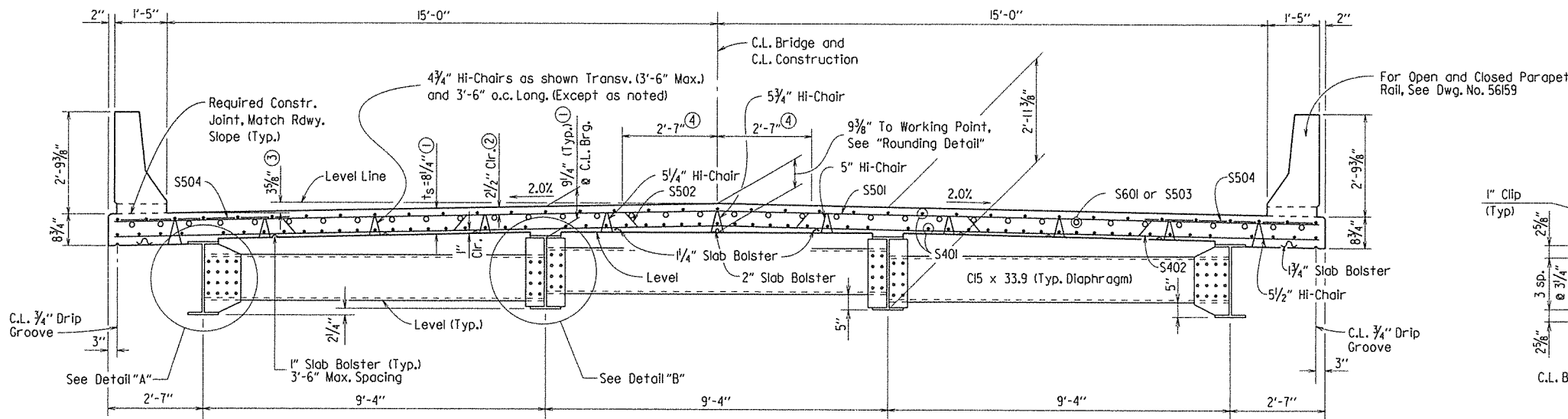
Longitudinal: S401 as shown (18" max.)  
 S503 as shown at ends of unit (See Reinf. Plan)  
 S601 as shown over int. Supports (See Reinf. Plan)  
 Transverse: S402 @ 12" in bottom of deck  
 S501 @ 12" in top of deck  
 S502 @ 12" o.c. bent up over beams  
 S504 @ 6" Bundled with S501 & S502 in top of cantilever

- ① Tolerance: Minus = 1/4"  
 Plus = Equal to amount of slab thickening used to meet slab thickness tolerance- See "ADJUSTMENT FOR SLAB THICKNESS TOLERANCE WHEN REMOVABLE DECK FORMING IS USED"
- ② See "ADJUSTMENT FOR SLAB THICKNESS TOLERANCE WHEN REMOVABLE DECK FORMING IS USED"
- ③ Working Point to Gutter Line
- ④ See "ROUNDING DETAIL"

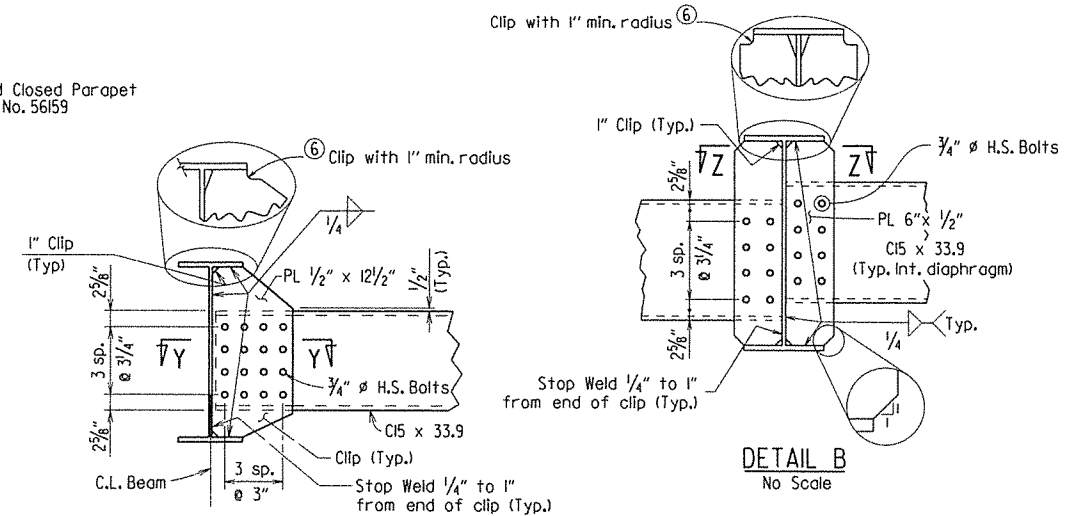
NOTE: The superstructure details shown are for use when Removable Deck Forming is used and are the basis for measurement of Class S(AE) Concrete.

NOTE: At the Contractor's option, two straight #5 bars, top and bottom, may be substituted for bar S502. Payment will be based on weight of S502 bar.

⑥ If permanent steel bridge deck forms are used, the fabricator shall clip the plate as necessary to accommodate the deck form support.



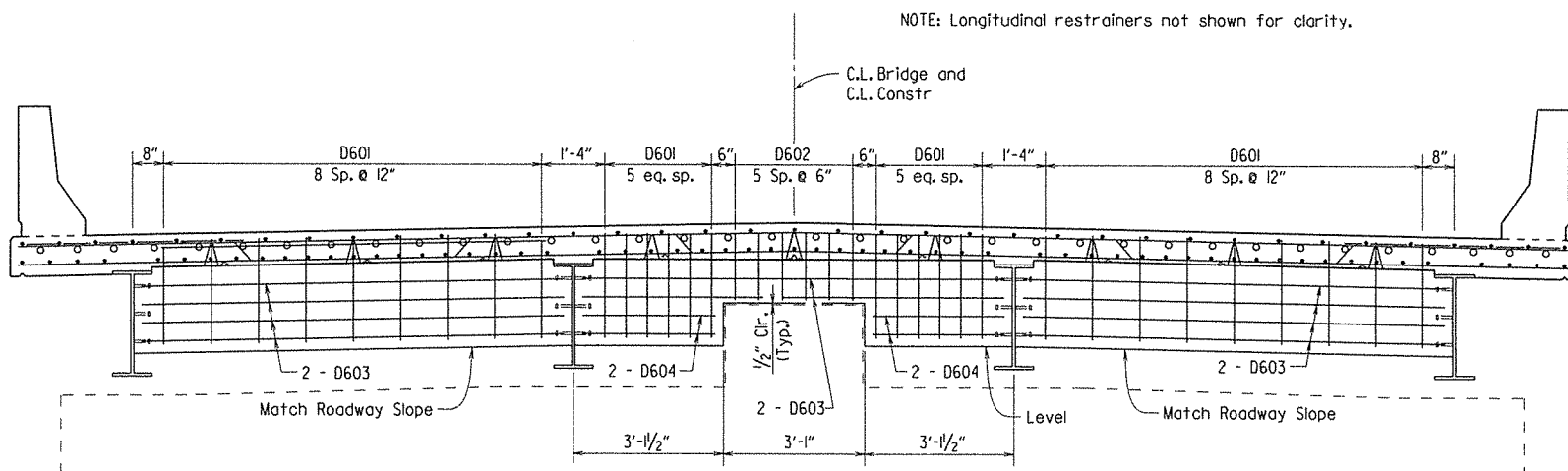
**TYPICAL ROADWAY SECTION**  
(Looking Ahead)



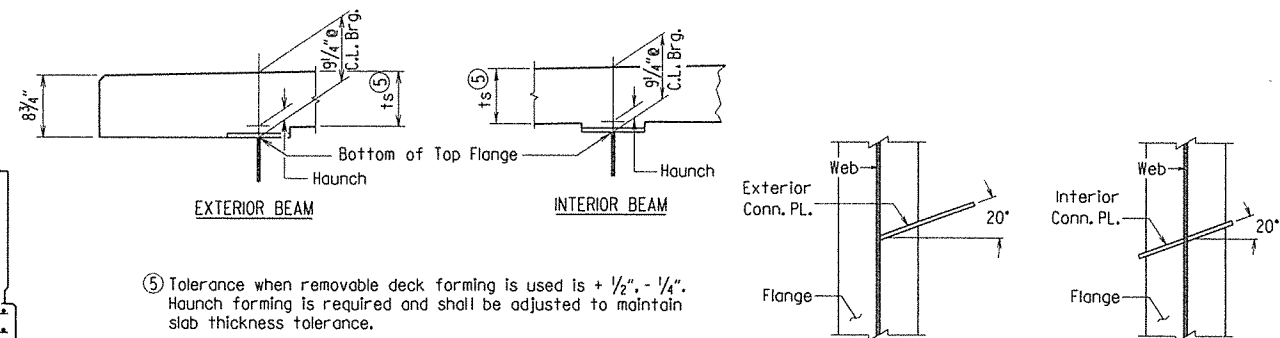
**DETAIL A**  
No Scale

**DETAIL B**  
No Scale

NOTE: Bolts in diaphragm connections shall be properly installed and tightened in accordance with Subsection 807.7L.



**TYPICAL ROADWAY SECTION AT INT. BENTS**  
(Looking Ahead)



**SECTION Y-Y**  
Exterior Beams  
No Scale

**SECTION Z-Z**  
Interior Beams  
No Scale

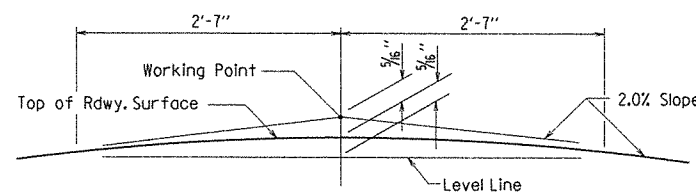
⑤ Tolerance when removable deck forming is used is + 1/2" - 1/4". Haunch forming is required and shall be adjusted to maintain slab thickness tolerance.

**NOTES:**

Haunch dimension may vary within the following limits to maintain the grade and slab thickness tolerance: Minimum - occurs when top flange contacts bottom reinforcing steel; Maximum - top flange thickness plus 1 1/4". No increase in concrete and structural steel quantities will be made to maintain tolerances.

Tolerances shown are applicable only when removable deck forming is used. See Std. Dwg. No. 55005 for tolerances when permanent steel deck forms are used. Payment for concrete shall be based on removable deck forming.

**ADJUSTMENT FOR SLAB THICKNESS TOLERANCE WHEN REMOVABLE DECK FORMING IS USED**



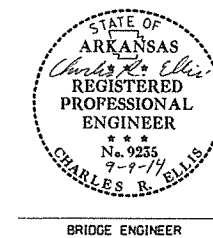
**ROUNDING DETAIL**  
No Scale

NOTE: Working Point matches Theoretical Roadway Grade.

**TABLE FOR WELD**

Material Thickness Of Thicker Part Joined (Inches)	Minimum Size Of Fillet Weld (Inches)	Single Pass Weld Must Be Used
To 3/4" Inclusive	1/4"	Must Be Used
Over 3/4"	5/16"	

NOTE: When a fillet weld size, as shown on the Plans, is larger than the minimum, the First Pass shall be that specified for minimum size of fillet weld.



SHEET 1 OF 6  
 DETAILS OF 120'  
 INTEGRAL W-BEAM UNIT  
 BAYOU DEVIEW

ROUTE SEC.  
 ARKANSAS STATE HIGHWAY COMMISSION

LITTLE ROCK, ARK.

DRAWN BY: BHS DATE: 4/14/2014 FILENAME: b100764xl.sl.dgn  
 CHECKED BY: DHP DATE: 8-25-14 SCALE: 1/2" = 1'-0" or as shown  
 DESIGNED BY: BHS DATE: 4/11/14  
 BRIDGE NO. 07330 DRAWING NO. 56155

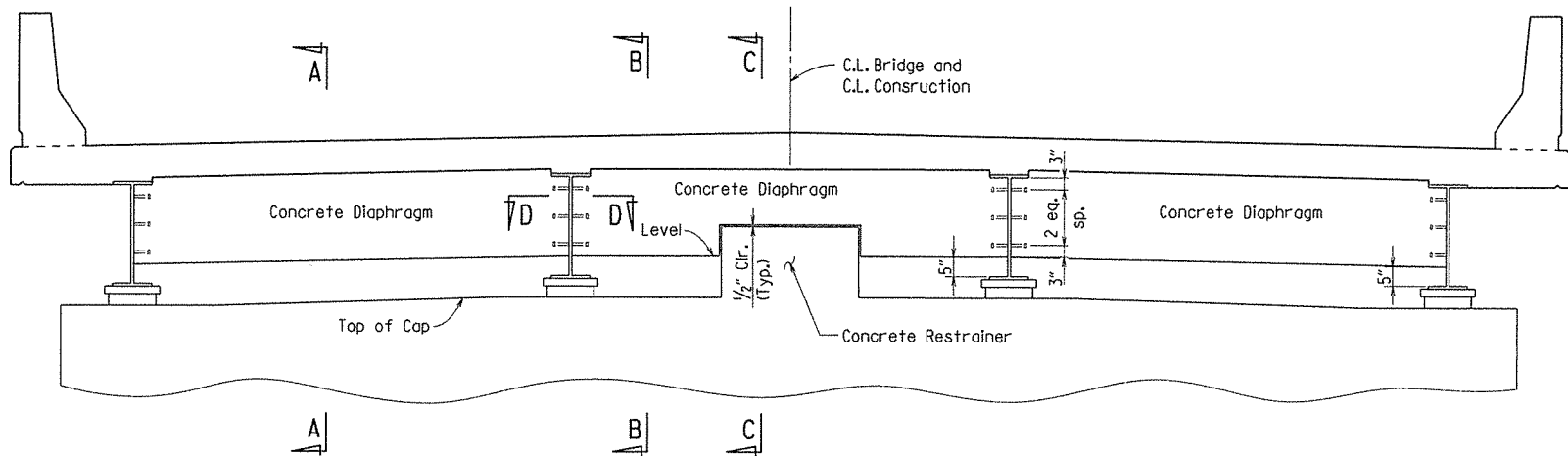
PRINT DATE: 9/9/2014



NOTE: Longitudinal Restrainers not shown for clarity.

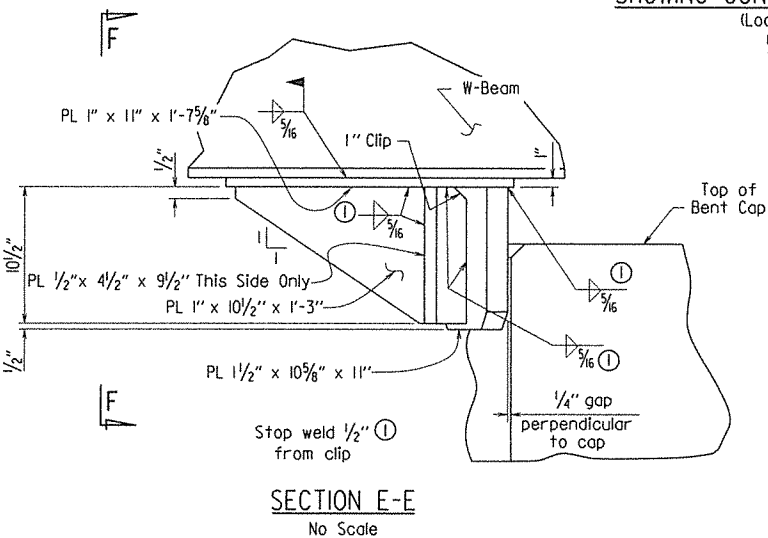
NOTE: 1/2" polystyrene may be used as a bond breaker between the concrete restrainer and the concrete diaphragm and may remain in place.

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		100764	39	94
				07330 - SPAN DETAILS - 56156				

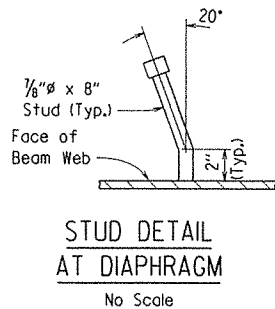


ROADWAY SECTION AT INT. BENTS  
SHOWING CONCRETE RESTRAINERS

(Looking Ahead)  
1/2" = 1'-0"

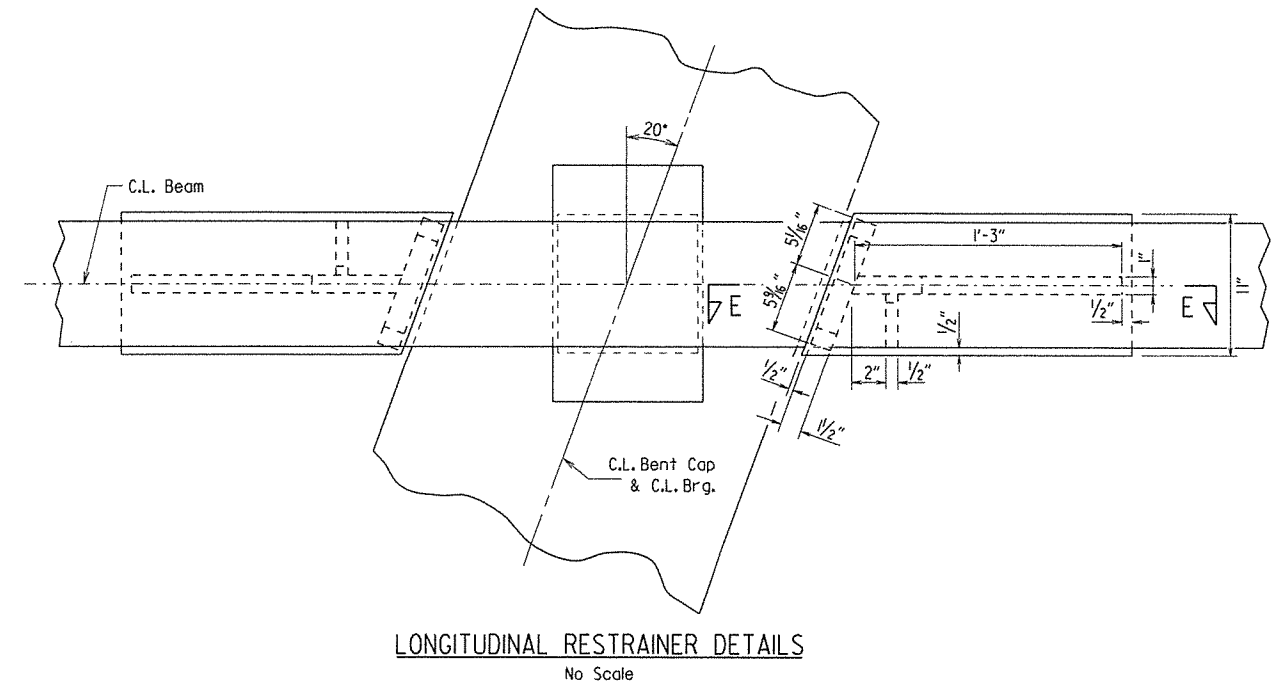


SECTION E-E  
No Scale

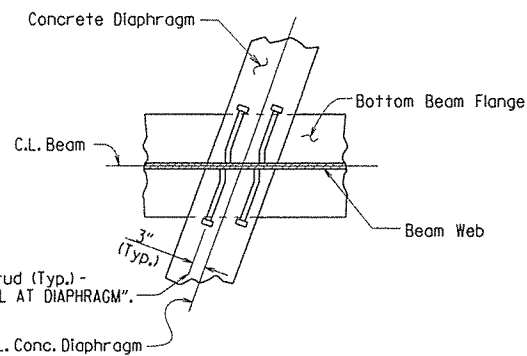


STUD DETAIL  
AT DIAPHRAGM  
No Scale

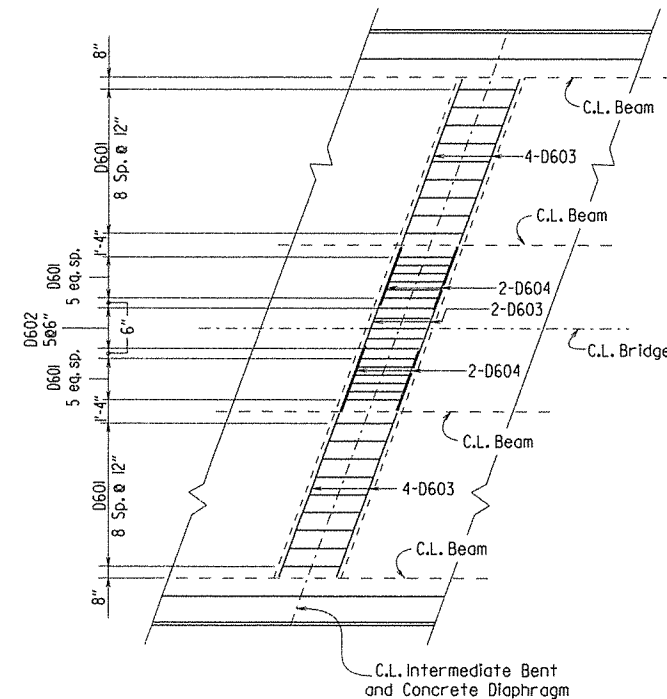
NOTE: Weld longitudinal restrainer after deck has been poured.



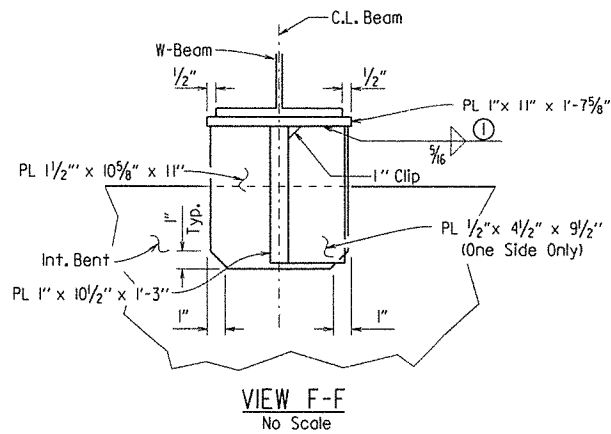
LONGITUDINAL RESTRAINER DETAILS  
No Scale



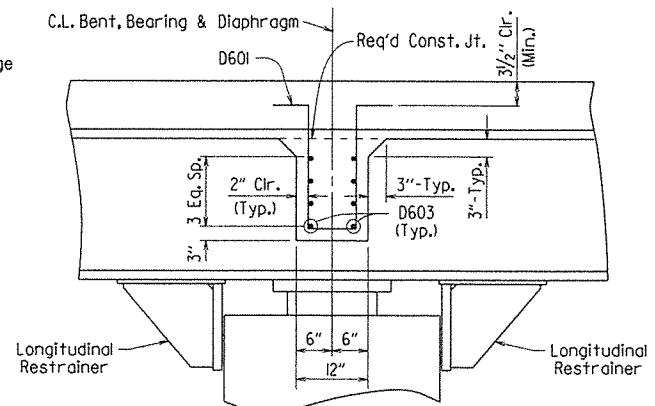
SECTION D-D  
No Scale



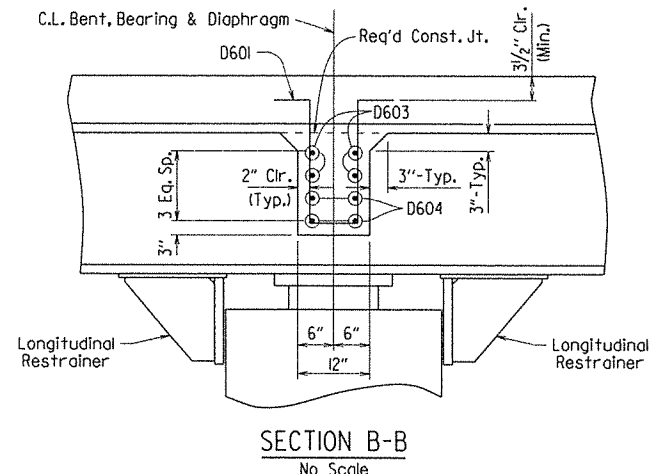
PARTIAL PLAN OF CONCRETE DIAPHRAGM REINFORCING  
No Scale



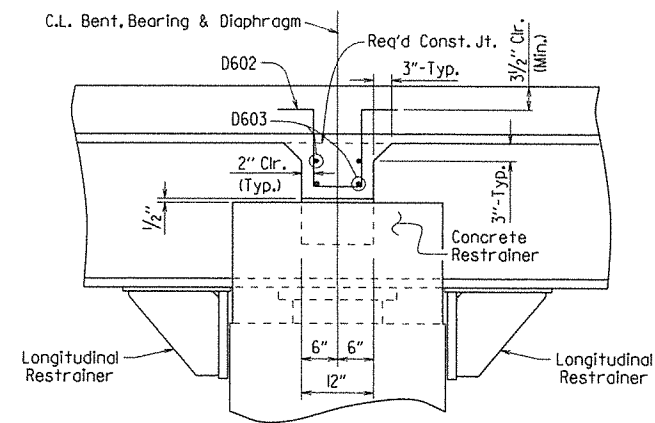
VIEW F-F  
No Scale



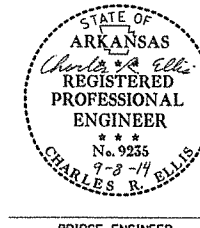
SECTION A-A  
No Scale



SECTION B-B  
No Scale



SECTION C-C  
No Scale



SHEET 2 OF 6  
DETAILS OF 120'  
INTEGRAL W-BEAM UNIT  
BAYOU DEVIEW

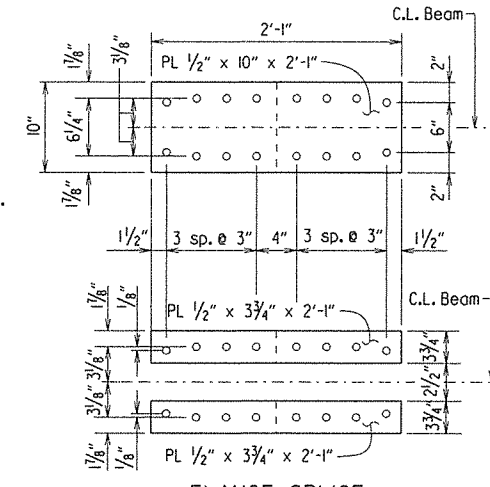
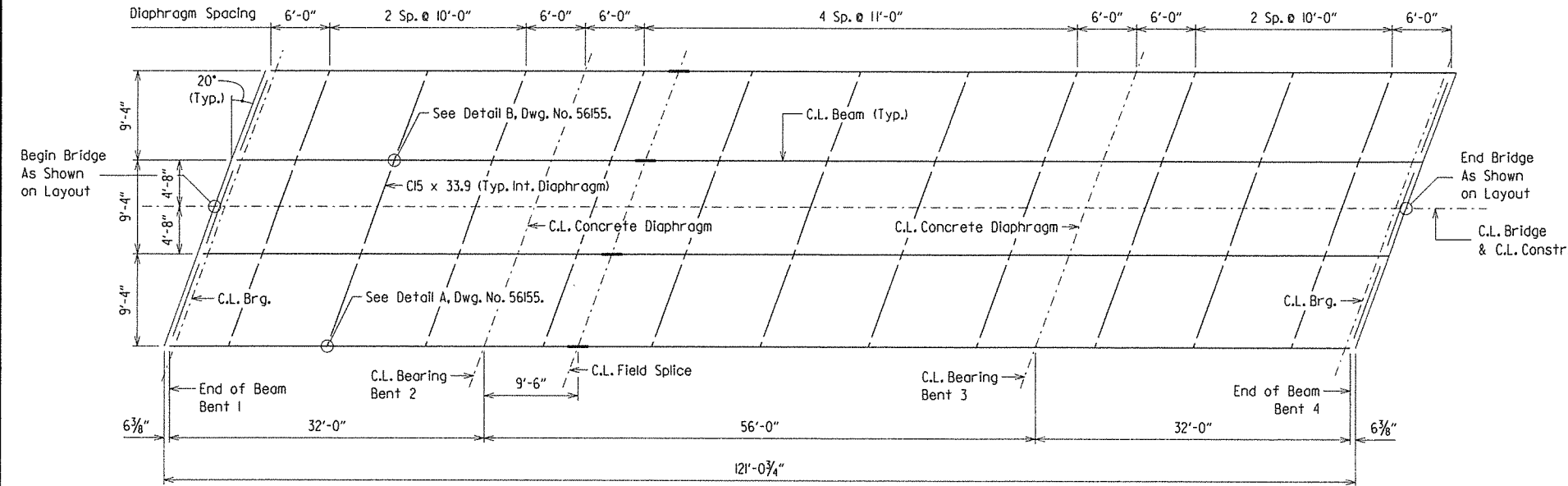
ROUTE SEC.  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.

BRIDGE NO. 07330 DRAWING NO. 56156

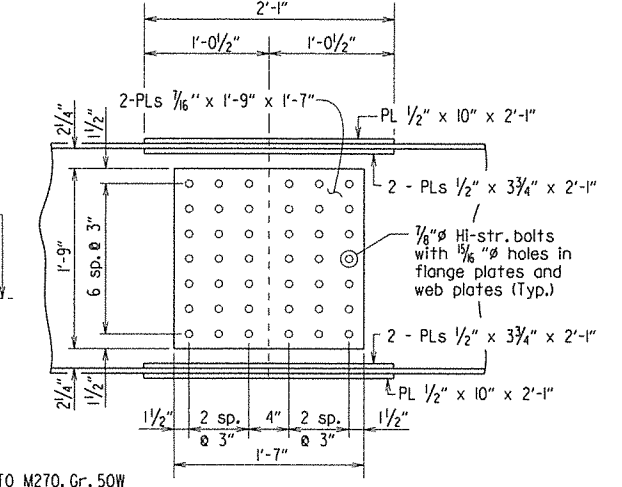
DATE: 4/18/14  
DATE: 8-25-14  
DATE: 4/11/14

FILENAME: b100764xl.sl.dgn  
SCALE: 1/2" = 1'-0" or as shown

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		100764	40	94
				07330	SPAN DETAILS		56157	

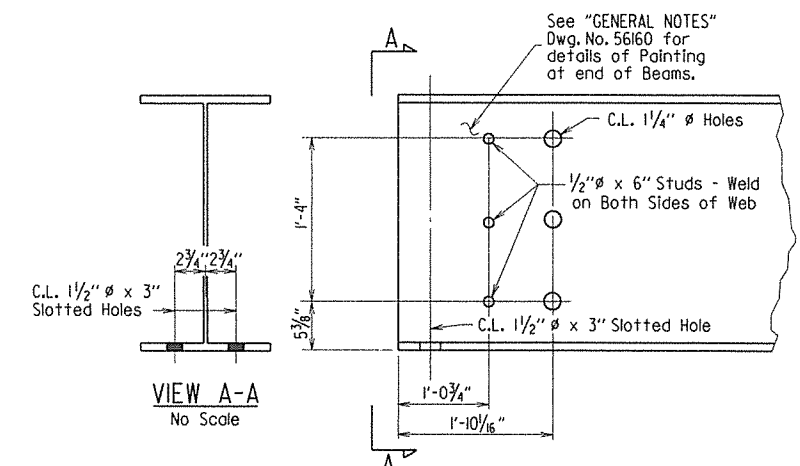
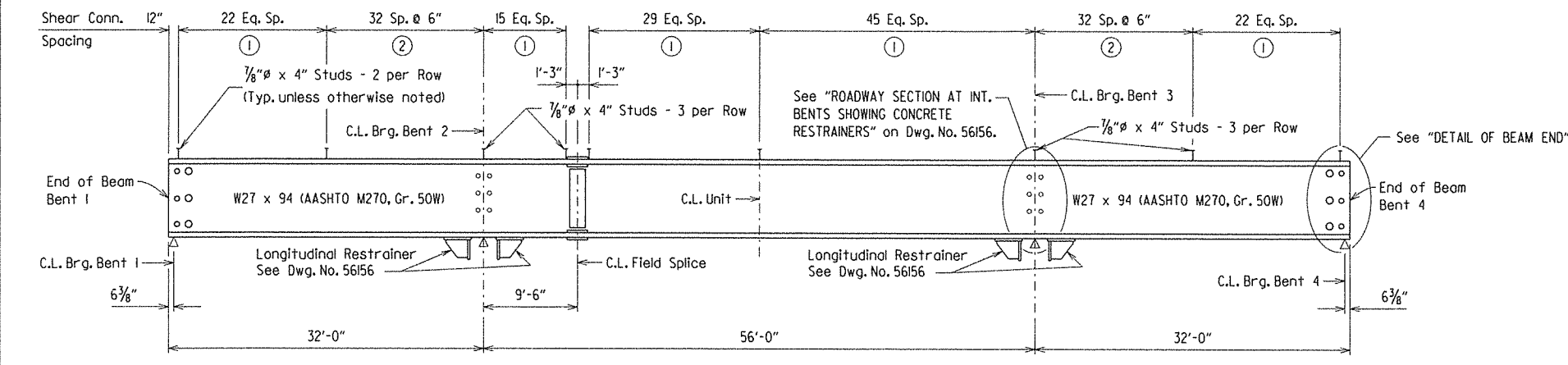


NOTE:  
Bolted Field Splices may be eliminated or Shop Welded Splices substituted with the approval of the Engineer. Payment will be made on the basis of plan quantities.



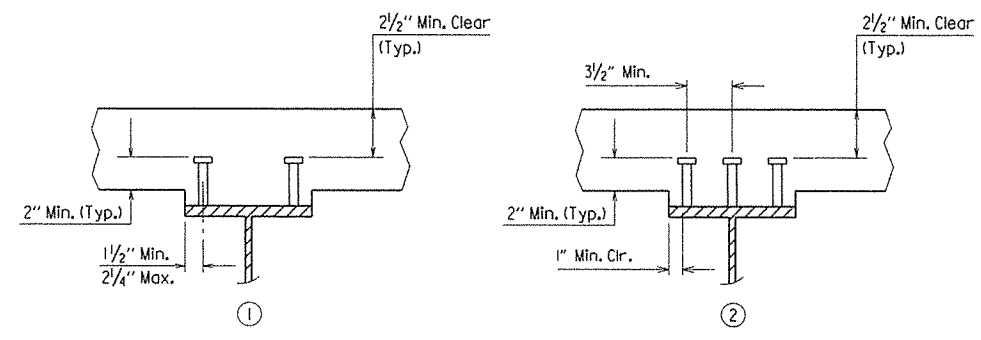
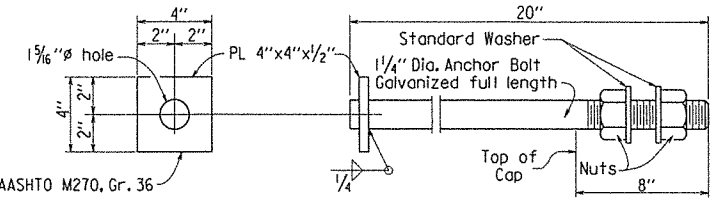
All Field Splice Plates shall be AASHTO M270, Gr. 50W  
All Field Splice Bolts shall be 7/8" H.S. Bolts  
All Field Splice Bolt Holes shall be 1/8"

DETAILS OF FIELD SPlice  
No Scale



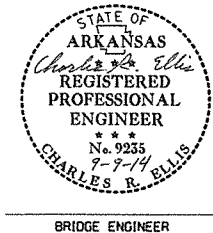
Dimensions are measured along beam.

DETAIL OF BEAM END  
No Scale



Stud Shear Connectors shown shall be 7/8" x 4" long, granular flux filled, solid fluxed or equal, and automatically end welded to the Beam flange in accordance with the recommendations of the Manufacturer.

Anchor Bolts, Nuts, and Washers to be according to Subsection 807.07 except Washers shall be a standard washer. Anchor Bolts, Nuts, and Washers shall be paid for at the unit price bid for "Structural Steel in Beam Spans (M270, Gr. 50W). All Anchor Bolts shall be grade 55. Use lower nut and washer to adjust to grade. Snug tight top nut and washer after grade is adjusted.

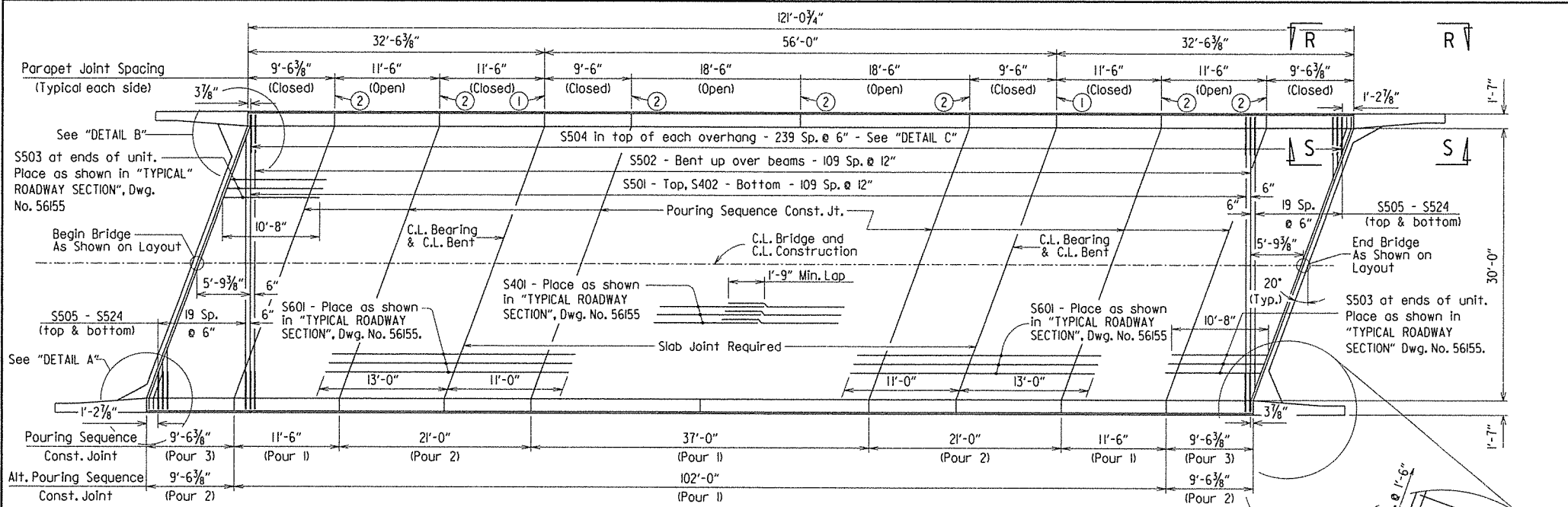


SHEET 3 OF 6  
DETAILS OF 120'  
INTEGRAL W-BEAM UNIT  
BAYOU DEVIEW  
ROUTE SEC.  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.  
DRAWN BY: BHS DATE: 4/11/14 FILENAME: b100764xl.sl.dgn  
CHECKED BY: DHP DATE: 8-25-14 SCALE: 1/8" = 1'-0" or as shown  
DESIGNED BY: BHS DATE: 4/11/14  
BRIDGE NO. 07330 DRAWING NO. 56157

PRINT DATE: 8/25/2014



DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	100764		41	94
				07330 - SPAN DETAILS		- 56158		



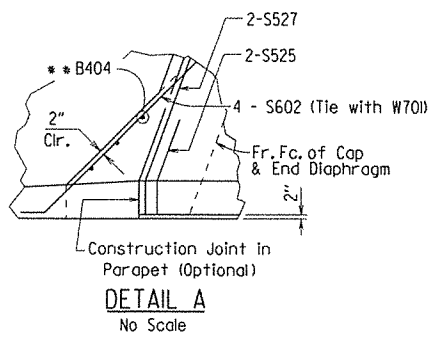
REINFORCING PLAN & DECK POURING SEQUENCE

- ① C.L. Full Depth Parapet Joint (1/4" to 1" max.) Stop 4" from top of slab.
- ② C.L. Partial Depth Parapet Joint (1/4" to 1" max.) Stop 1'-2" from top of slab.

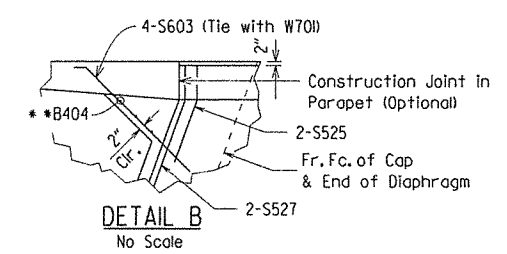
TABLE OF DEAD LOAD DEFLECTIONS (INCHES)

Span	Point of Deflection	Structural Steel		Structural Steel + Slab		Structural Steel + Slab + Parapet	
		Interior	Exterior	Interior	Exterior	Interior	Exterior
Span 1	0.0	0.000	0.000	0.000	0.000	0.000	0.000
	0.1	0.000	0.000	0.000	0.000	0.000	0.000
	0.2	0.000	0.000	-0.001	-0.001	-0.001	-0.001
	0.3	-0.001	-0.001	-0.008	-0.006	-0.008	-0.006
	0.4	-0.002	-0.002	-0.019	-0.015	-0.020	-0.016
Span 2	0.5	-0.004	-0.003	-0.035	-0.027	-0.037	-0.029
	0.6	-0.006	-0.005	-0.052	-0.041	-0.055	-0.045
	0.7	-0.007	-0.006	-0.065	-0.051	-0.069	-0.056
	0.8	-0.007	-0.007	-0.066	-0.053	-0.071	-0.058
	0.9	-0.005	-0.005	-0.048	-0.039	-0.052	-0.043
1/2 Span 2	0.0	0.000	0.000	0.000	0.000	0.000	0.000
	0.1	0.019	0.017	0.175	0.138	0.190	0.155
	0.2	0.044	0.040	0.402	0.318	0.437	0.355
	0.3	0.067	0.061	0.612	0.485	0.664	0.541
	0.4	0.083	0.075	0.758	0.600	0.822	0.668
0.5	0.088	0.080	0.809	0.640	0.877	0.713	

Table is symmetrical about C.L. Unit

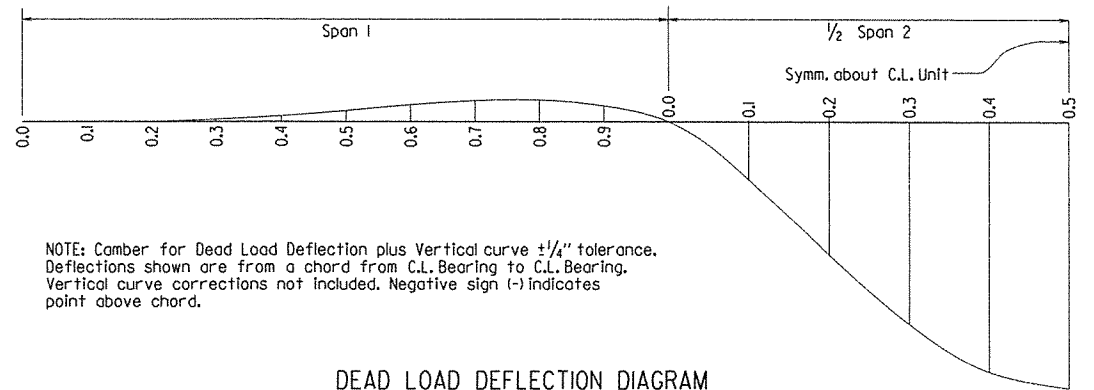


DETAIL A  
No Scale



DETAIL B  
No Scale

\*\* See End Bent Details on Dwg. No. 56152 for reinforcing and additional details.



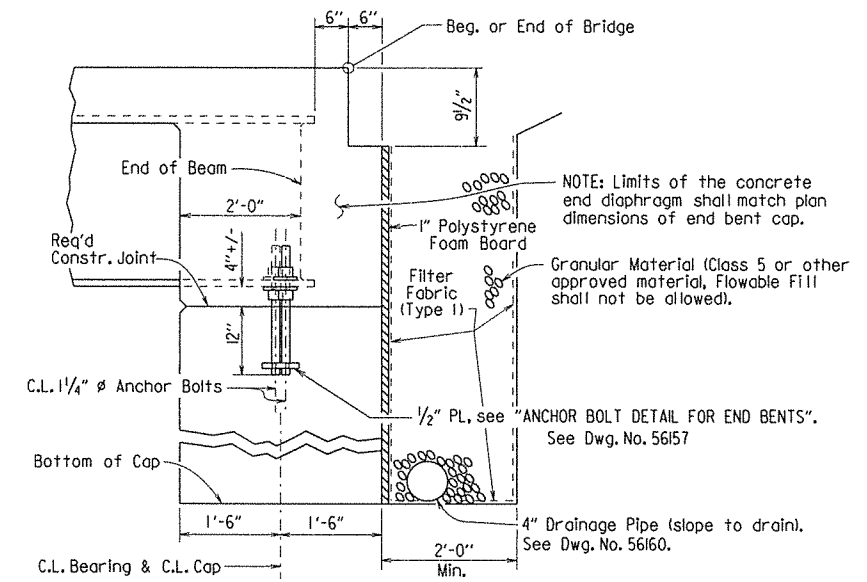
DEAD LOAD DEFLECTION DIAGRAM

No Scale

NOTE: Camber for Dead Load Deflection plus Vertical curve ±1/4" tolerance. Deflections shown are from a chord from C.L. Bearing to C.L. Bearing. Vertical curve corrections not included. Negative sign (-) indicates point above chord.

Pours with the same number may be placed simultaneously or separately. All Pours (1) must be placed before Pours (2) can be placed. All Pours (2) must be placed before Pours (3) can be placed. 48 hours shall elapse between the end of a pour and the start of the next pour. 72 hours shall elapse between the end of a pour and the start of an adjacent pour. Any rolling pours made before the entire slab unit has been placed must be approved by the Engineer. The Contractor must obtain approval from the Engineer for any deviations from the pouring sequence shown.

If concrete diaphragms at intermediate bents are poured separately, a minimum of 48 hours shall elapse between the diaphragm pour and the slab pour. Concrete diaphragms at end bents shall be poured monolithically with the slab.



SECTION AT END BENT

No Scale  
Shown Normal to Skew

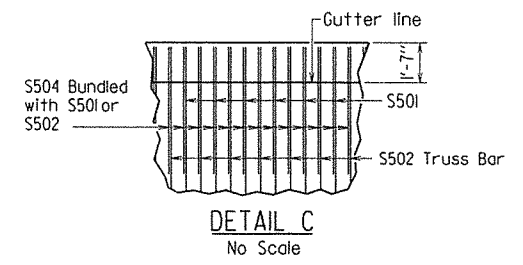
For additional details of pipe underdrain see Std. Dwg. PU-land Section 61L. Pipe underdrains, outlet protectors, granular materials, drain pipe, filter fabric and polystyrene foam board will not be measured or paid for separately, but will be considered subsidiary to the unit price bid for "Unclassified Excavation".

NOTES:

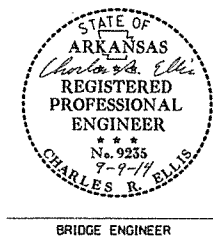
Rolls and wings are included in span construction and included in span quantities.

Required slab joints and pouring sequence joints shall align with parapet open joints at the gutter line.

For "VIEW R-R" and "VIEW S-S" see Dwg. No. 56160.



DETAIL C  
No Scale



BRIDGE ENGINEER

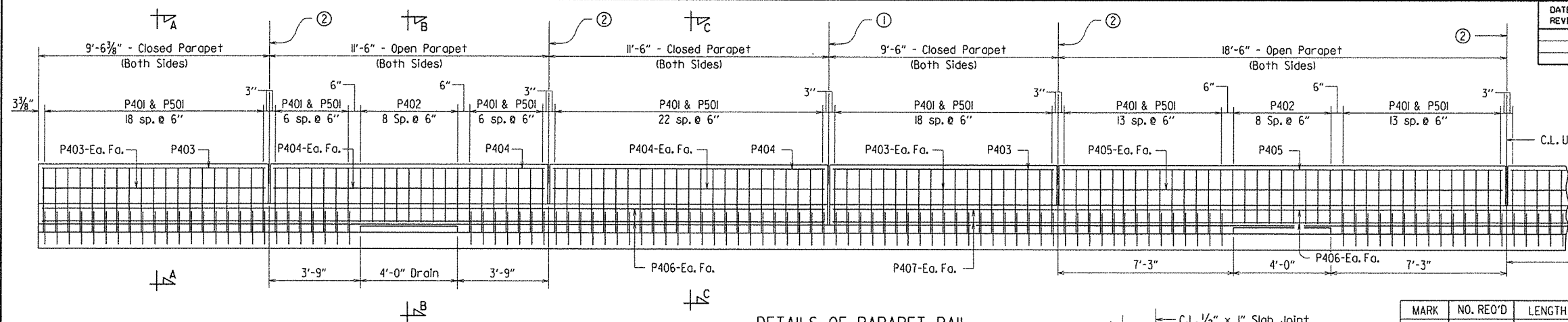
SHEET 4 OF 6  
DETAILS OF 120'  
INTEGRAL W-BEAM UNIT  
BAYOU DEVIEU

ROUTE SEC.  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.

DRAWN BY: BHS DATE: 4/15/14 FILENAME: b100764xl.stgdn  
CHECKED BY: DHP DATE: 8-25-14 SCALE: 1/8" = 1'-0" or as shown  
DESIGNED BY: BHS DATE: 4/11/14  
BRIDGE NO. 07330 DRAWING NO. 56158

PRINT DATE: 8/25/2014

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO. 100764							42	94
07330 - SPAN DETAILS - 56159								



Symmetrical about C.L. Unit

**BAR LIST**

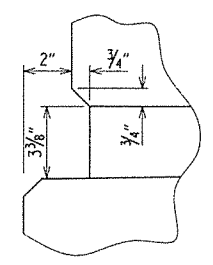
MARK	NO.	REQ'D	LENGTH	P.D.	BENDING DIAGRAMS
S401	384		31'-6"	Str.	
S402	110		32'-10"	Str.	
S403	18		34'-11"	Str.	
S501	110		32'-10"	Str.	
S502	110		33'-7"	3"	
S503	72		11'-10"	2 1/2"	
S504	480		3'-6"	Str.	
S505-S524	4 Ea.		Var. 30'-5" to 4'-4"	Str.	
S525	4		4'-7"	3"	
S526	36		7'-9"	2 1/2"	
S527	4		34'-9"	3"	
S601	72		24'-0"	Str.	
S602	8		8'-3"	4 1/2"	
S603	8		7'-6"	4 1/2"	
P401	412		5'-6"	2"	
P402	72		4'-10"	2"	
P403	24		9'-2"	Str.	
P404	24		11'-2"	Str.	
P405	12		18'-2"	Str.	
P406	16		32'-2"	Str.	
P407	8		55'-8"	Str.	
P501	412		4'-9"	3"	
R401	16		3'-11"	2"	
R402	16		4'-0"	2"	
R403	24		9'-8"	2"	
R404	24		2'-0"	2"	
R601	32		5'-8"	Str.	
R602	12		5'-0"	Str.	
W401	20		4'-6"	2"	
W402	20		5'-8"	Str.	
W701	52		11'-10"	Str.	
D501E	24		6'-2"	3 3/4"	
D601	60		6'-8"	4 1/2"	
D602	12		4'-8"	4 1/2"	
D603	40		9'-7"	Str.	
D604	16		2'-11"	Str.	
D605E	42		5'-8"	4 1/2"	

**DETAILS OF PARAPET RAIL**  
Scale: 3/8" = 1'-0"

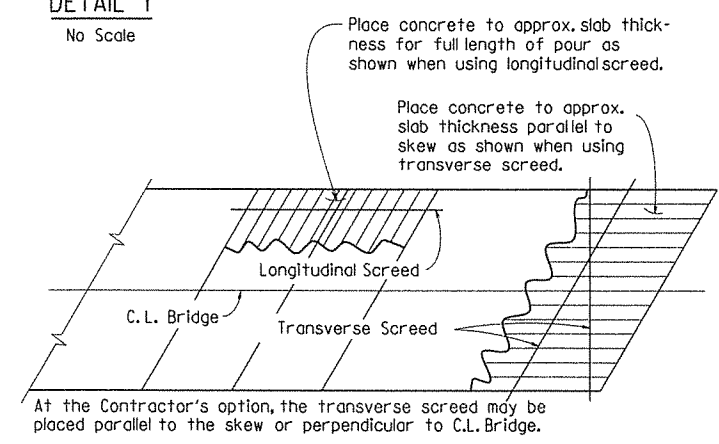
- ① C.L. Full-Depth Parapet Joint (1/4" to 1" max.) as shown in "Reinforcing Plan & Deck Pouring Sequence" Dwg. No. 56158. Stop 4" from top of slab.
- ② C.L. Partial-Depth Parapet Joint (1/4" to 1" max.) as shown in "Reinforcing Plan & Deck Pouring Sequence" Dwg. No. 56158. Stop 1'-2" from top of slab.

Use 1/2" x 1" Type 3 or 4 Joint Sealer. See Subsections 501.02(h) and 501.05(j). Backer rod shall not be installed. Joint Sealer shall be measured and paid for as Class S(AE) Concrete-Bridge. Slab joints shall extend to the outside edge of the deck slab. Slab joints shall be installed before the parapet railing is poured. If slab joints are to be sawed, they shall be sawed as soon as the slab has sufficiently set to allow sawing of the joints without damaging the slab. Slab joints shall be placed at all pouring sequence construction joints and required slab joint locations.

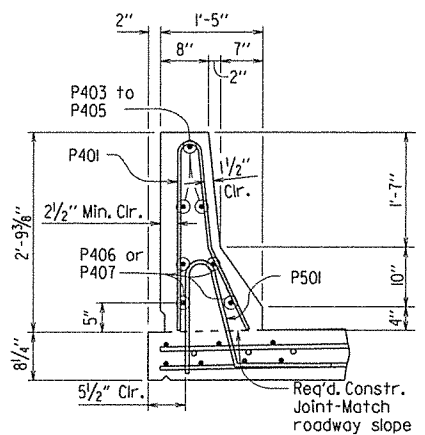
**SLAB JOINT DETAIL**



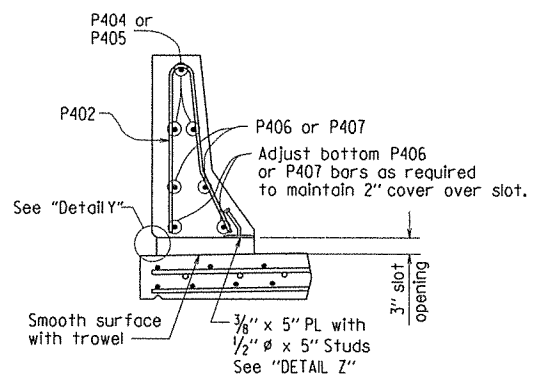
**DETAIL Y**  
No Scale



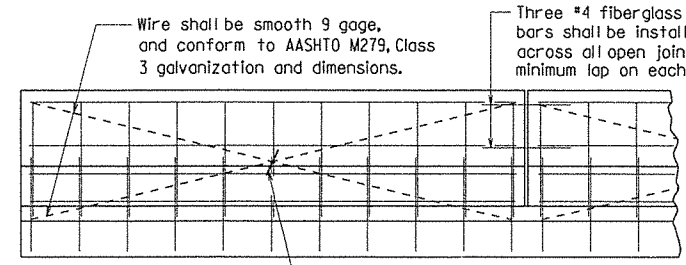
**CONCRETE PLACEMENT PROCEDURE**  
NO SCALE



**SECTION A-A**  
Scale: 3/4" = 1'-0"



**SECTION B-B**  
Scale: 3/4" = 1'-0"



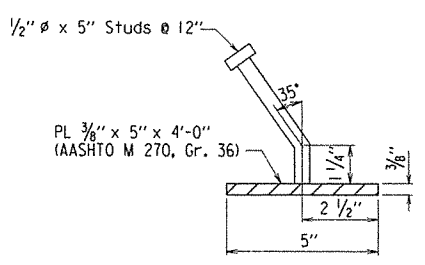
**DETAILS OF OPTIONAL SLIP FORMING OF CONCRETE PARAPET RAIL**

No Scale

All panels shall be braced as required to prevent racking. All open joints shall be sawed as soon as practical to a minimum width of 1/4". To control cracking before sawing all joints must be grooved before the concrete is set. Sawing of the joints must be controlled so it will follow the grooved joint.

The extruded parapet shall conform to the horizontal and vertical lines shown on the plans or as directed by the Engineer and shall present a smooth, uniform appearance and texture.

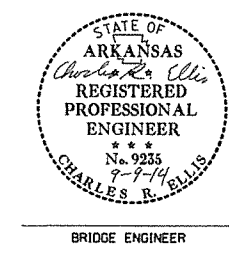
All smooth wire bracing shall be placed on the inside faces of the reinforcing. For actual placement of reinforcing steel, see parapet details.



**DETAIL Z**  
No Scale

The surfaces of the 3/8" plates which will not be in contact with concrete shall be painted with aluminum epoxy paint in accordance with Section 638, or as approved by the Engineer. Only one coat is required and shall be applied in the fabricator's shop. Painting will not be paid for directly, but will be considered subsidiary to "Structural Steel in Beam Spans (M270, Gr. 50W)."

Parapet studs shall be 5" long, granular flux filled, solid fluxed or equal, and automatically end welded to the plate. Studs and plates shall meet the requirements of Section 807 and shall be measured and paid for as "Structural Steel in Beam Spans (M270, Gr. 50W)."



**SHEET 5 OF 6**  
**DETAILS OF 120' INTEGRAL W-BEAM UNIT BAYOU DEVIEW**  
ROUTE SEC.  
**ARKANSAS STATE HIGHWAY COMMISSION**  
LITTLE ROCK, ARK.  
DRAWN BY: BHS DATE: 4/15/14 FILENAME: b100764xl.sl.dgn  
CHECKED BY: DHP DATE: 8-25-14 SCALE: 3/8" = 1'-0" or as shown  
DESIGNED BY: BHS DATE: 4/11/14  
BRIDGE NO. 07330 DRAWING NO. 56159

PRINT DATE: 9/9/2014

GENERAL NOTES

CONSTRUCTION SPECIFICATIONS: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction (2014 Edition) with applicable Supplemental Specifications and Special Provisions.

DESIGN SPECIFICATIONS: AASHTO LRFD Bridge Design Specifications 6th Edition (2012) with 2013 interim.

LIVE LOADING: HL-93

MATERIALS AND STRENGTHS:

Concrete: All concrete shall be Class (S)AE with a minimum 28 day strength  $f'_c = 4000$  psi.

Reinforcing Steel: All reinforcing steel shall be Grade 60 (yield strength 60,000 psi.) conforming to AASHTO M31 or M322, Type A, with mill test reports.

Structural Steel: Structural steel shall conform to AASHTO M270, Gr. 50W ( $F_y = 50,000$  psi.) or AASHTO M270, Gr. 36 ( $F_y = 36,000$  psi.).

STRUCTURAL STEEL:

All Structural Steel shall be AASHTO M270, Gr. 50W unless otherwise noted. All structural steel shall be paid for as "Structural Steel in Beam Spans (M270, Gr. 50W)". Structural Steel completely embedded in concrete may be AASHTO M270, Gr. 36 or Gr. 50. All exposed surfaces shall be cleaned in accordance with Subsection 807.84(e). Painted section at ends of each beam shall be cleaned in accordance with Subsection 807.84.

Requests for substitution of structural steel shapes shown with shapes of greater size must be submitted by the Contractor to the Engineer for approval. Steels of equal or greater strengths will be accepted only when shown on the approved shop drawings. Payment will be based on the basis of shapes and materials shown in the plans, and no additional compensation will be made for any adjustments due to substitutions.

PAINTING:

Four feet at the ends of each beam shall be painted as specified in Section 807. Color of paint shall be Brown equal to or close to Fed. Std. 595b, Color Chip 30049 and as approved by the Engineer. The finish system may be applied in the shop. Painting will not be paid for separately, but shall be considered included in the unit bid price for Structural Steel in Beam Spans (M270 Gr. 50W).

Beams including web and flange splice plates are considered main load carrying members and shall meet the Longitudinal Charpy V-Notch Test specified in Subsection 807.05. This work and material will not be paid for directly, but shall be considered subsidiary to the item "Structural Steel in Beam Spans (M270, Gr. 50W)".

Steel plates for main members shall be cut and fabricated so that the primary direction of rolling is parallel to the direction of the main tensile and/or compressive stresses.

Drawings show general features of design only. Shop drawings shall be made in accordance with Subsection 807.04, submitted, and approval secured before fabrication is begun.

All stud shear connectors shall be granular flux filled, solid fluxed, or equal and shall be automatically end welded in accordance with the recommendations of the manufacturer.

All beams shall be blocked in their true position in the shop as specified in Subsection 807.54 (b)(1). The camber, length of sections, distance between bearings, and opening of joints shall be measured with the beams in their true position and this information shall become part of the permanent record of this job. The component parts shall be match marked in this assembly and those marks shall be shown on the erection diagram. All beam dimensions are based on a temperature of 60 degrees F. A tolerance of  $1/4$ " (plus or minus) allowed for camber.

Field connections shall be bolted with high-strength bolts. Bolts shall be  $3/4$ "  $\phi$ , except as noted, and open holes shall be  $1/8$ "  $\phi$  unless otherwise noted. Holes for  $3/4$ "  $\phi$  bolts may be  $1/2$ "  $\phi$  if a washer is supplied for use under both the nut and the head of the bolt. Bolt spacing shall be  $2 1/2$ " for  $3/4$ "  $\phi$  bolts unless otherwise noted. For field splices, bolts shall be  $1/2$ "  $\phi$  bolts. Bolt spacing shall be  $3$ " for  $1/2$ "  $\phi$  bolts unless otherwise noted. Bolts shall be placed with heads on the outside face of the exterior beam web and on the bottom of the beam flanges.

All welding that is to be done during fabrication of structural steel, including temporary welds, shall be detailed on the shop drawings and submitted for approval. If additional welds are required, whether permanent or temporary, a formal request with detailed drawings shall be submitted to the Engineer for approval; however, additional welds used for attaching falsework support devices or screed rail supports to the structural steel that do not exceed the limitations of Subsection 802.13 will not require approval prior to construction. All welding shall conform to Subsection 807.26.

Diaphragms shall be installed as beams are erected. All bolts in diaphragms and field splices shall be installed and tightened in accordance with Subsection 807.71 prior to pouring the concrete deck.

Bearings shall be seated in accordance with Subsection 807.66. This work and material will not be paid for directly but will be considered subsidiary to the item "Structural Steel in Beam Spans (M270, Gr. 50W)".

REINFORCING STEEL:

The reinforcing steel shall be accurately located in the forms and firmly held in place by steel wire supports, sufficient in size and number, to prevent displacement during the course of construction. The wire supports will not be paid for directly but will be considered subsidiary to the item "Reinforcing Steel-Bridge (Grade 60)".

CONCRETE:

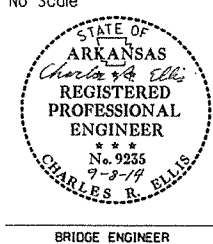
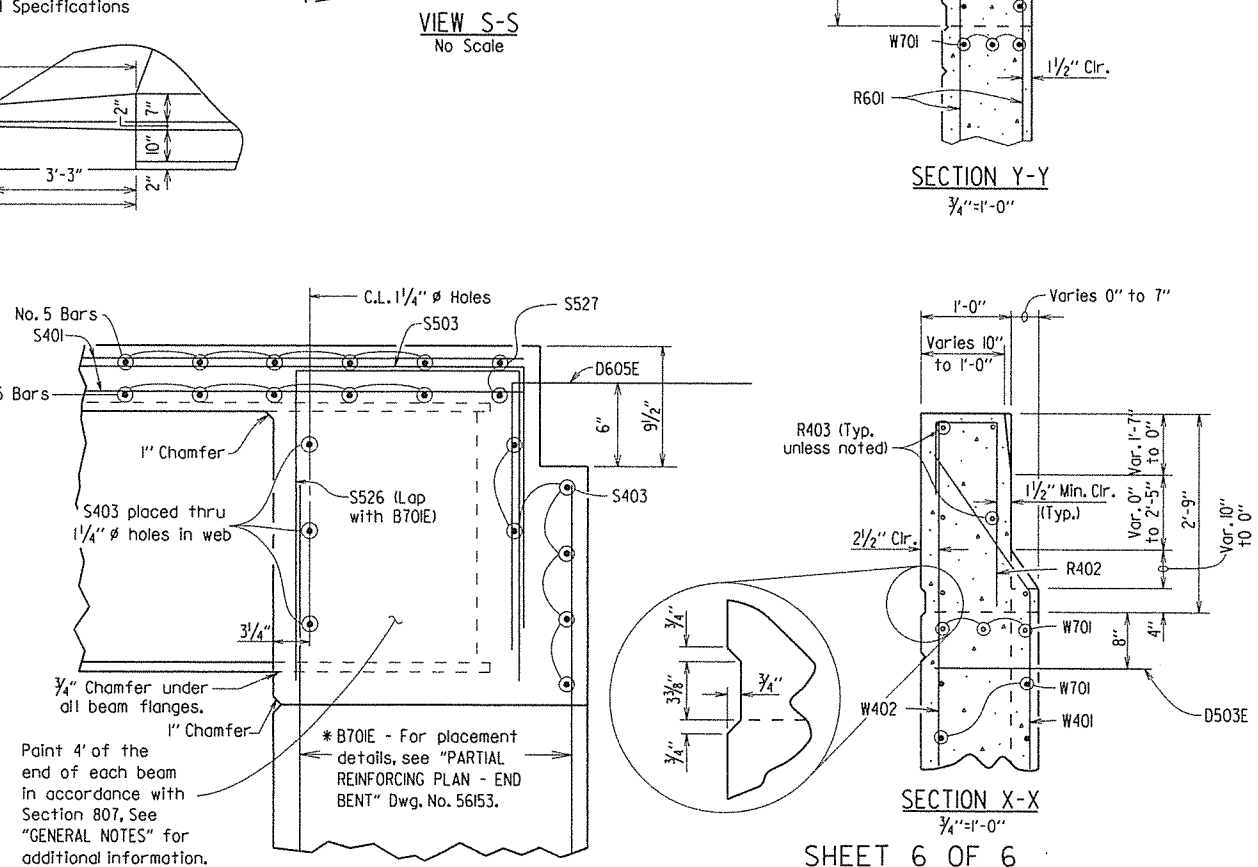
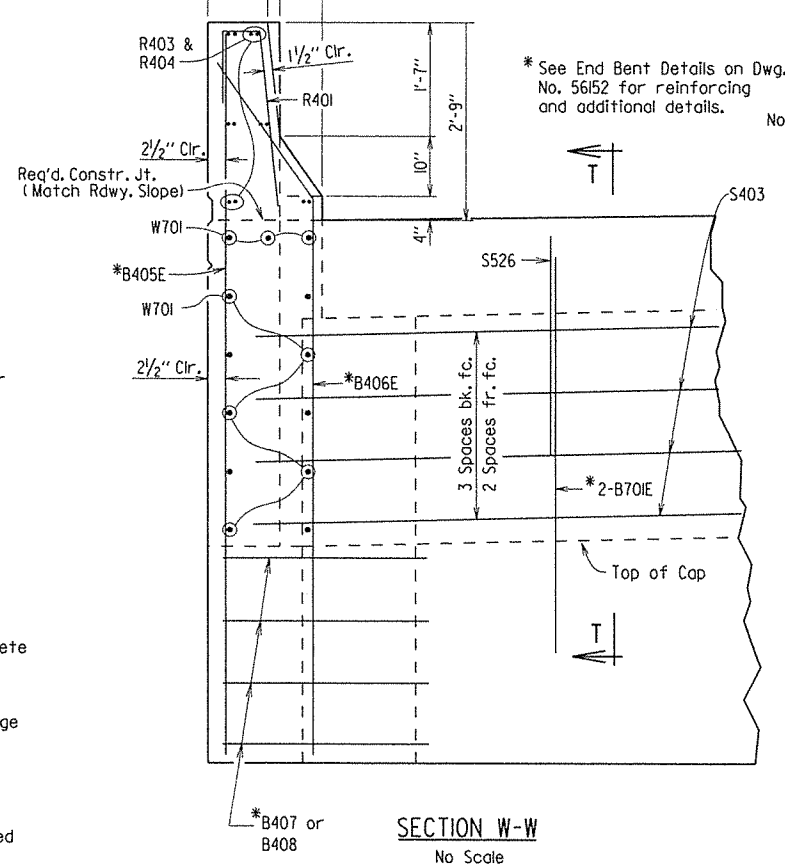
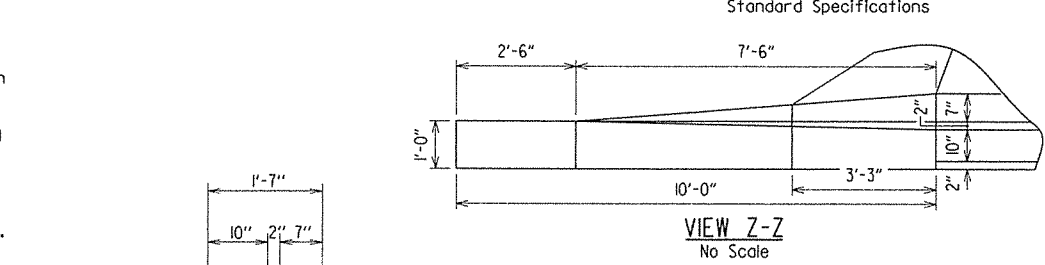
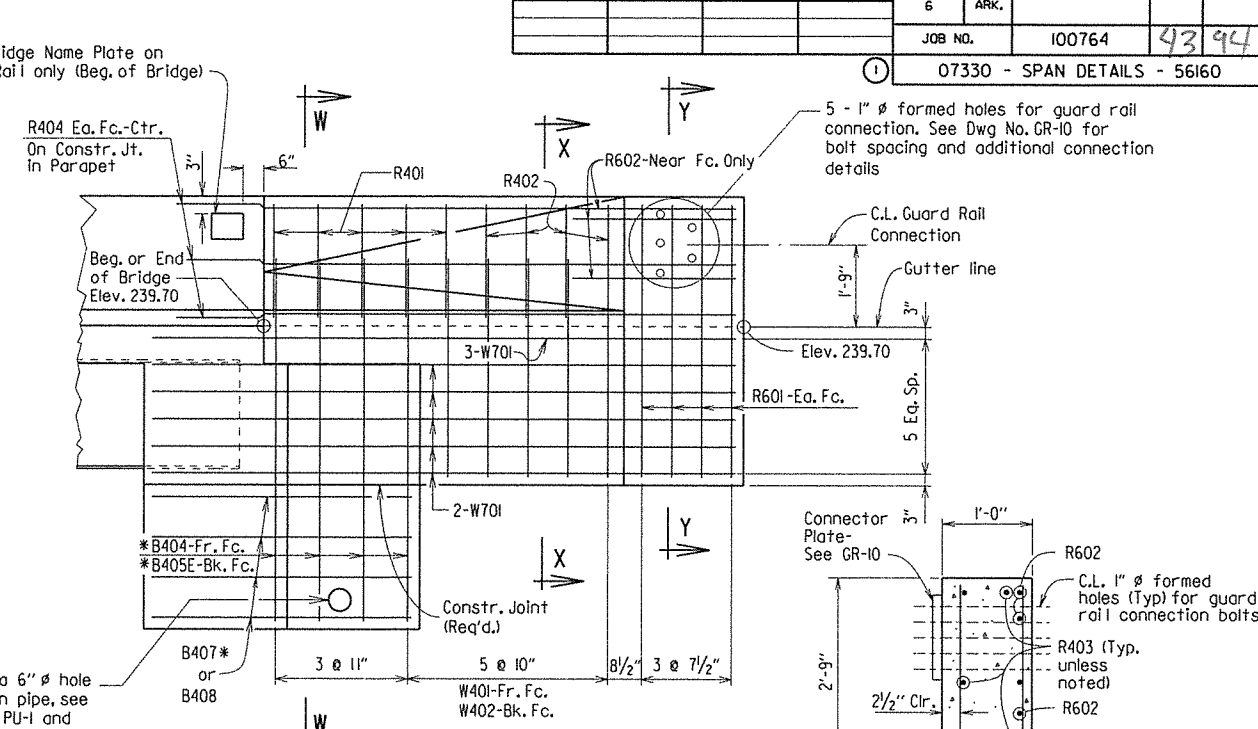
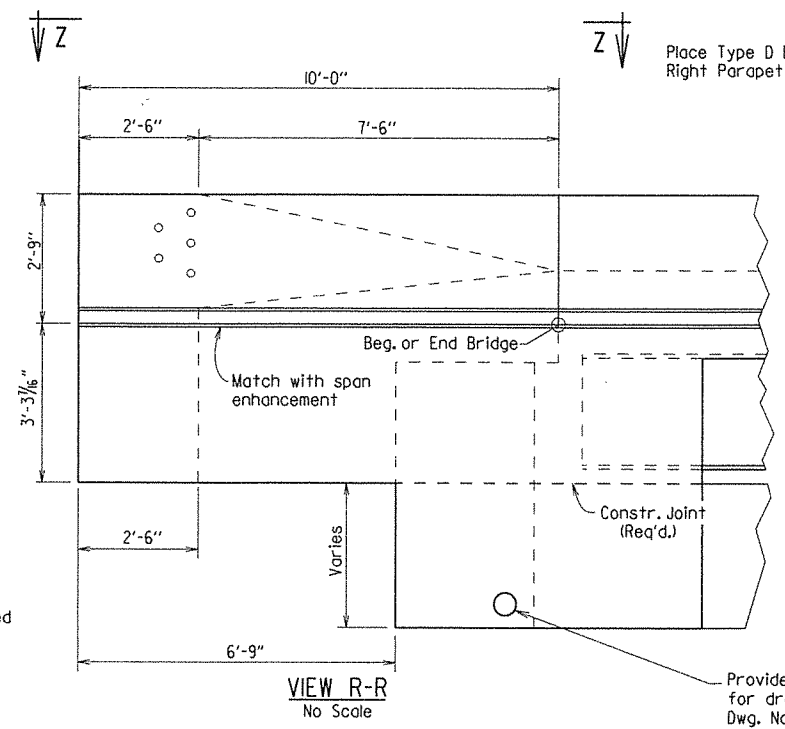
All concrete shall be Class (S)AE with a minimum 28 day compressive strength  $f'_c = 4000$  psi. Concrete shall be poured in the dry and all exposed corners to be chamfered  $3/4$ " unless otherwise noted.

Concrete in bridge superstructure shall be placed, consolidated, and screeded off for the entire pour before any concrete has taken its initial set. This may require the use of a retarding agent. The concrete diaphragms at intermediate bents shall be poured a minimum of 48 hours before the slab. The concrete diaphragms at end bents shall be poured monolithic with the slab.

The concrete deck shall be given a Tine Finish in accordance with Subsection 802.19 for Class 5, Tined Bridge Roadway Surface Finish. Movement of the finishing machine across new concrete shall be on planks placed on the surface and shall be prohibited for 72 hours after finishing the pour. Sufficient concrete must be placed ahead of the strike-off to fully load the beam.

A minimum of 72 hours shall elapse between completion of the bridge deck slab and the pouring of the parapet railing. Any railing pours made before the entire slab has been placed and cured must be approved by the Engineer.

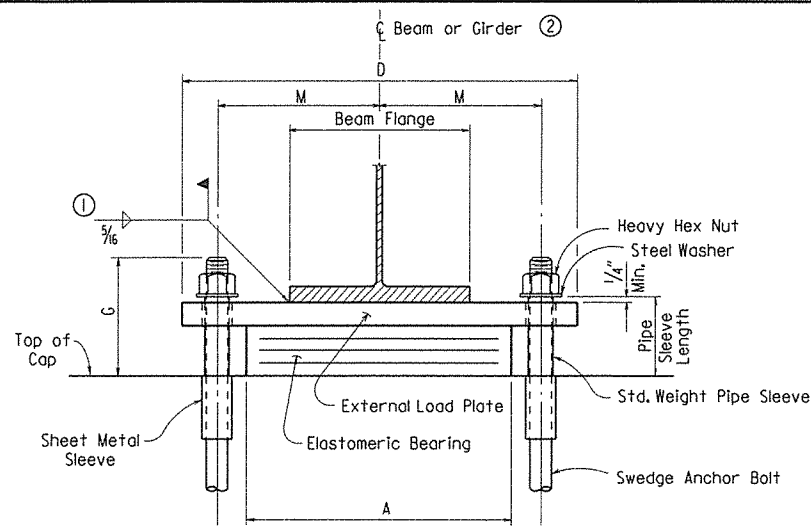
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				6	ARK.			
							JOB NO.	100764
								43 of 44
07330 - SPAN DETAILS - 56160								



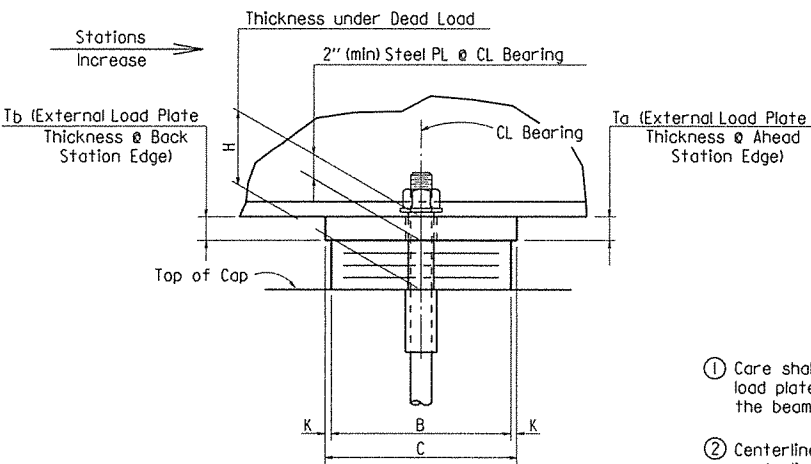
SHEET 6 OF 6  
 DETAILS OF 120'  
 INTEGRAL W-BEAM UNIT  
 BAYOU DEVIEW  
 ROUTE SEC.  
 ARKANSAS STATE HIGHWAY COMMISSION  
 LITTLE ROCK, ARK.  
 DRAWN BY: BHS DATE: 4/17/14 FILENAME: bl00764xl\_sl.dgn  
 CHECKED BY: DHP DATE: 8-25-14 SCALE: as shown  
 DESIGNED BY: BHS DATE: 4/11/14  
 BRIDGE NO. 07330 DRAWING NO. 56160

PRINT DATE: 8/25/2014

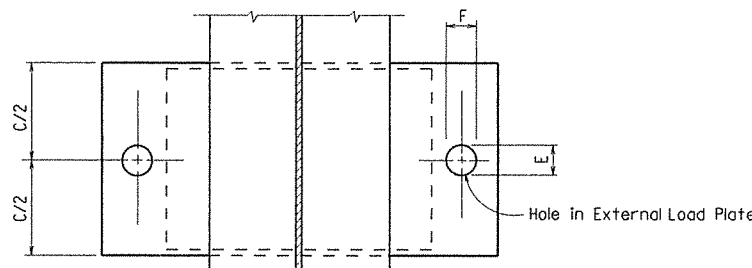
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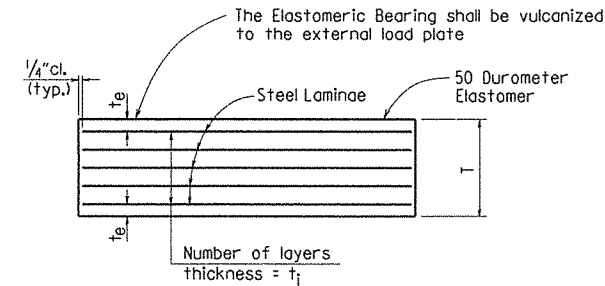
FRONT VIEW - AT BENT NOS. 2 & 3



SIDE VIEW - AT BENT NOS. 2 & 3

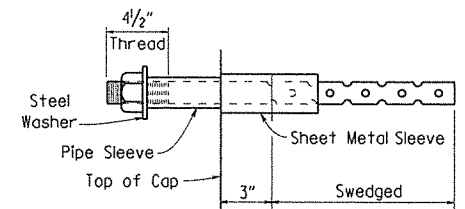


PLAN VIEW - AT BENT NOS. 2 & 3



$t_e$  = thickness of elastomer cover on top and bottom of pad  
 $t_i$  = thickness of elastomer between steel laminae  
 $N$  = number of elastomer layers of thickness  $t_i$

ELASTOMERIC BEARING



ANCHOR BOLT DETAIL

NOTE: Anchor Bolts may be cast in place or drilled and grouted into place. If Anchor Bolts are to be cast in place, the Galvanized Sheet Metal Sleeves will not be required.

If Anchor Bolts are to be drilled and grouted in place, the Galvanized Sheet Metal Sleeves shall be cast in place as shown. Sleeves shall be dry packed with styrofoam, urethane foam or approved equal prior to pouring of concrete. After pouring of the cap and prior to erection of Structural Steel, the dry pack shall be removed and holes for the anchor bolts shall be accurately drilled into the masonry. Bolts placed in drilled holes shall be accurately set and fixed using a OPL approved epoxy or non-shrink grout that completely fills the holes. Galvanized Sheet Metal Sleeves will not be paid for directly, but will be considered subsidiary to the item "Structural Steel in Beam Spans (M 270, Gr. 50W)."

GENERAL NOTES

Elastomeric Bearings shall conform to Section 808 and shall be paid for at the unit price bid for "Elastomeric Bearings".

External load plates shall conform to AASHTO M 270, Grade 50. Pipe sleeves shall be ASTM A53, Grade B, and shall be galvanized to conform to AASHTO M232, Class C or AASHTO M 298, Class 50.

External load plates shall be completely fabricated (including bevel and bolt holes) and shall be cleaned before vulcanizing to the elastomeric bearing. Surfaces in contact with the elastomeric bearing shall be cleaned in accordance with Subsection 808.03. Other surfaces shall be blast cleaned in accordance with Subsection 807.84(e) for unpainted weathering steel.

Anchor Bolts, Washers and Nuts shall conform to Subsection 807.07. The anchor bolt grade of steel shall be as specified in the "Table of Fabricator Variables". Indentations shall be circular with rounded bottoms and staggered as shown in the details.

Pipe Sleeves, Anchor Bolts, Washers and Nuts shall be paid for at the unit price bid for "Structural Steel in Beam Spans (M270, Gr.50W)". External load plates will not be measured or paid for separately but will be considered included in the unit bid price for "Elastomeric Bearings".

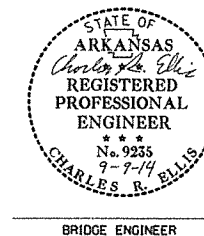
Elastomeric Bearings shall be seated in accordance with Subsection 808.08. This work and material will not be paid for directly, but will be subsidiary to the item "Structural Steel in Beam Spans (M270, Gr. 50W)".

TABLE OF FABRICATOR VARIABLES

BRIDGE NO.	LOCATION		BEARING TYPE	NO. of BEARINGS EACH BENT	*MAXIMUM DESIGN LOAD (KIPS)	ELASTOMERIC PAD										EXTERNAL LOAD PLATE								ANCHOR BOLT				
						G	H	A	B	N	$t_i$	$t_e$	NO. & THICKNESS OF STEEL LAMINAE	T	C	D	E	F	K	M	$T_0$	$T_b$	ANCHOR BOLT		PIPE SLEEVE SIZE ( $\phi \times L$ )	SHEET METAL SLEEVE SIZE ( $\phi \times L$ )	STEEL WASHER SIZE (O.D.)	
																							( $\phi \times L$ )	GRADE				
07330	2	120'-0"	1 - 4	Fix	4	162	8 1/4"	4 1/2"	14"	12"	4	1/2"	5/8"	5 @ 12 Ga.	3"	11"	26"	3 1/8"	3 1/8"	1/2"	9 3/4"	2.00"	2.00"	2 1/4" $\phi$ x 33"	55	2 1/2" $\phi$ x 5 1/4"	4" $\phi$ x 6"	4"
	3	120'-0"	1 - 4	Fix	4	162	8 1/4"	4 1/2"	14"	12"	4	1/2"	5/8"	5 @ 12 Ga.	3"	11"	26"	3 1/8"	3 1/8"	1/2"	9 3/4"	2.00"	2.00"	2 1/4" $\phi$ x 33"	55	2 1/2" $\phi$ x 5 1/4"	4" $\phi$ x 6"	4"

\* Maximum Design Load = Service I Limit State

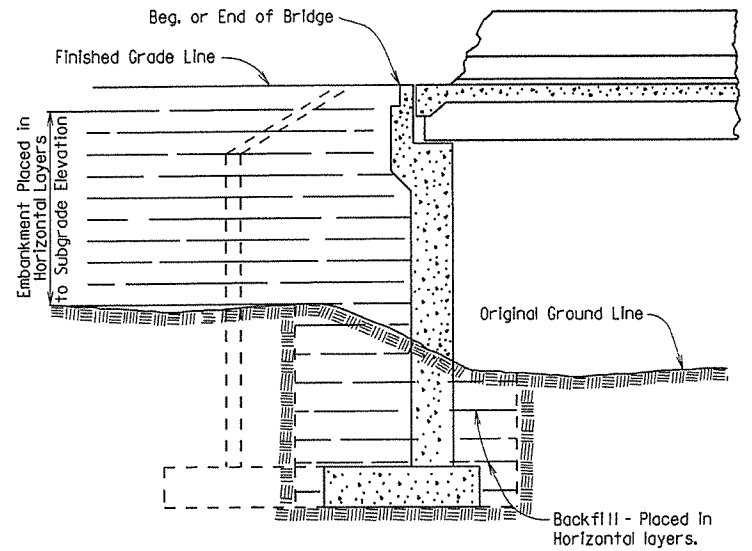
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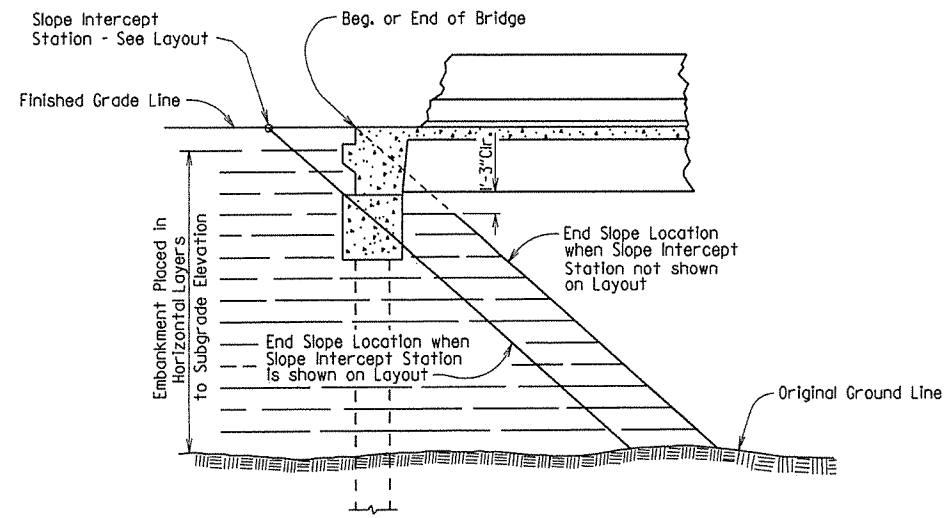
DETAILS OF ELASTOMERIC BEARINGS  
 BAYOU DevIEW  
 ROUTE SEC.  
 ARKANSAS STATE HIGHWAY COMMISSION  
 LITTLE ROCK, ARK.

DRAWN BY: BHS DATE: 4/14/2014 FILENAME: b100764\_el.dgn  
 CHECKED BY: DHP DATE: 8-25-14 SCALE: no scale  
 DESIGNED BY: BHS DATE: 4/11/14  
 BRIDGE NO. 07330 DRAWING NO. 56161

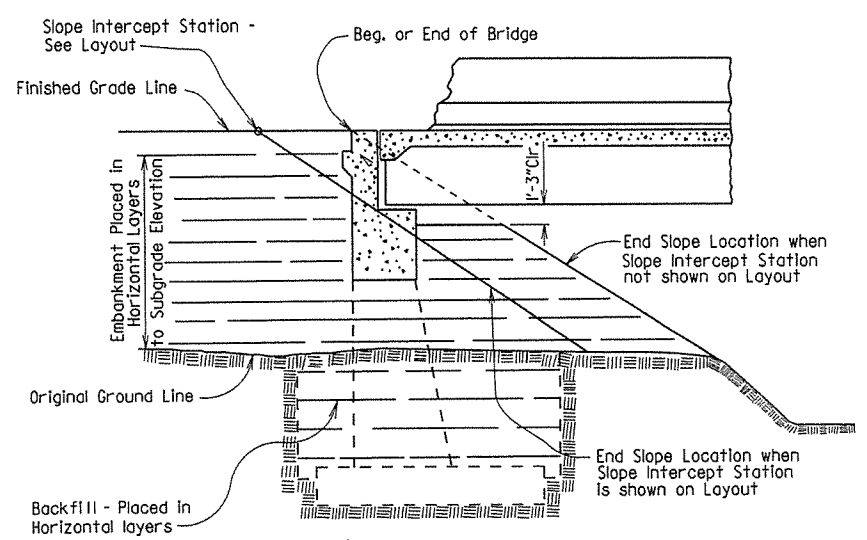
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JOB NO.								
EMBANKMENT & BACKFILL							55000	



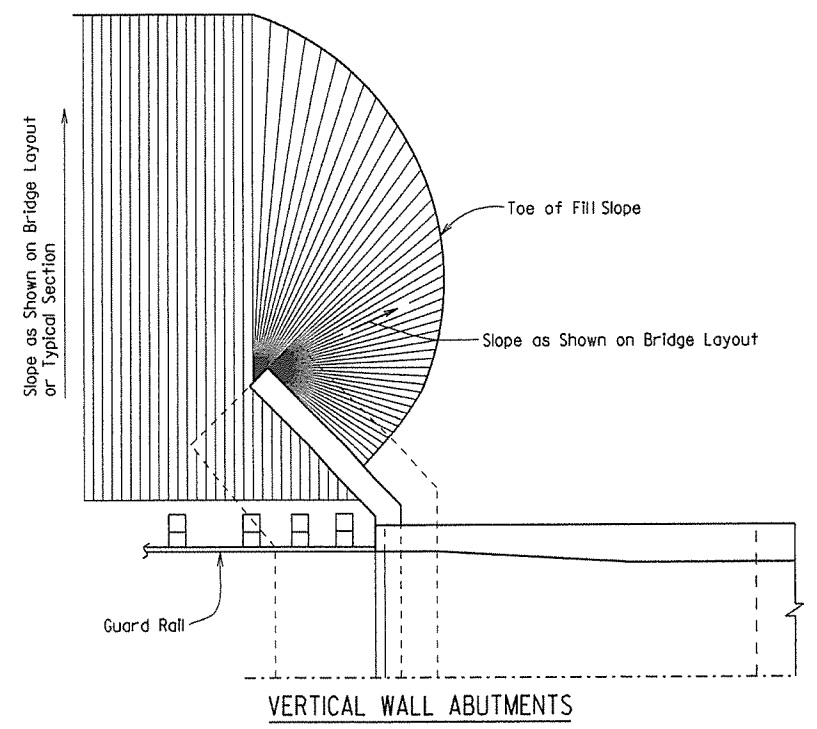
**EMBANKMENT CONSTRUCTION AND FOOTING BACKFILL AT VERTICAL WALL ABUTMENTS**



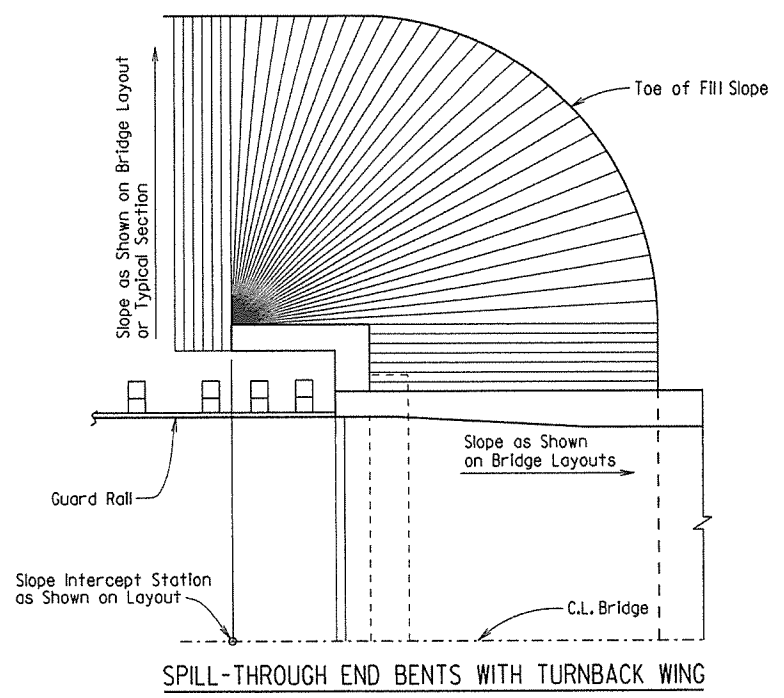
**EMBANKMENT CONSTRUCTION AT SPILL-THROUGH PILE END BENTS**



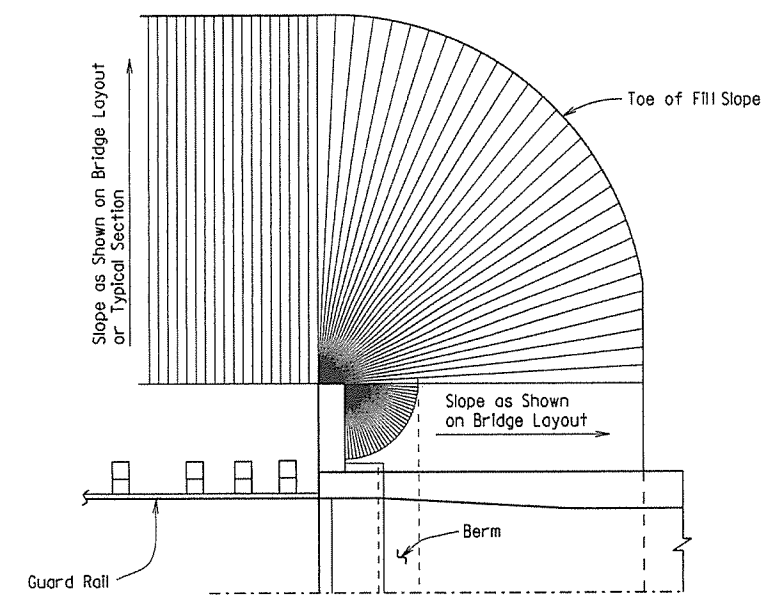
**EMBANKMENT CONSTRUCTION AND FOOTING BACKFILL AT SPILL-THROUGH END BENTS**



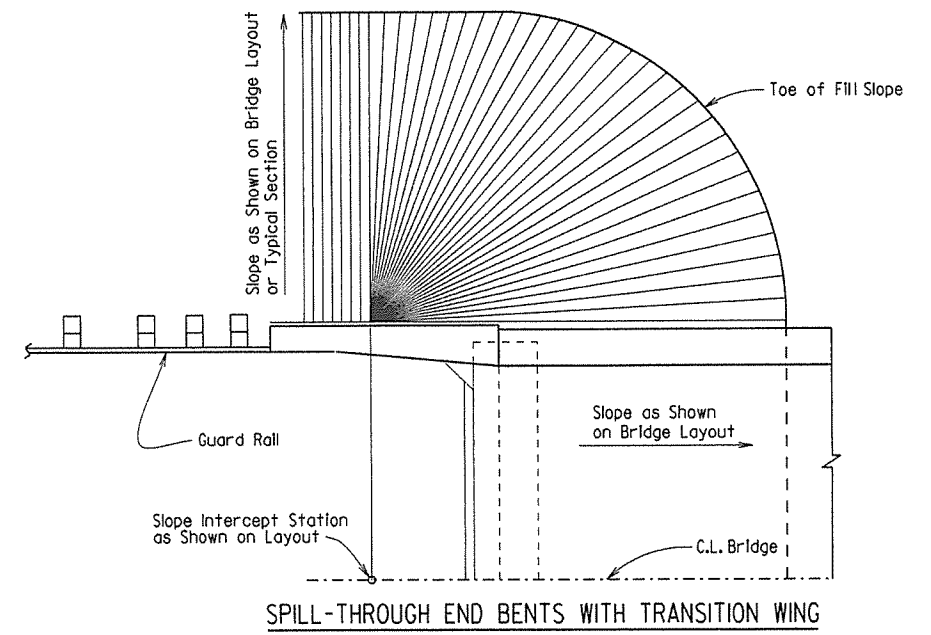
**VERTICAL WALL ABUTMENTS**



**SPILL-THROUGH END BENTS WITH TURNBACK WING**



**SPILL-THROUGH END BENTS WITH STUB WING**



**SPILL-THROUGH END BENTS WITH TRANSITION WING**

**METHOD OF DETERMINING FILL SLOPE LOCATION AT BRIDGE ENDS**

**GENERAL NOTES**

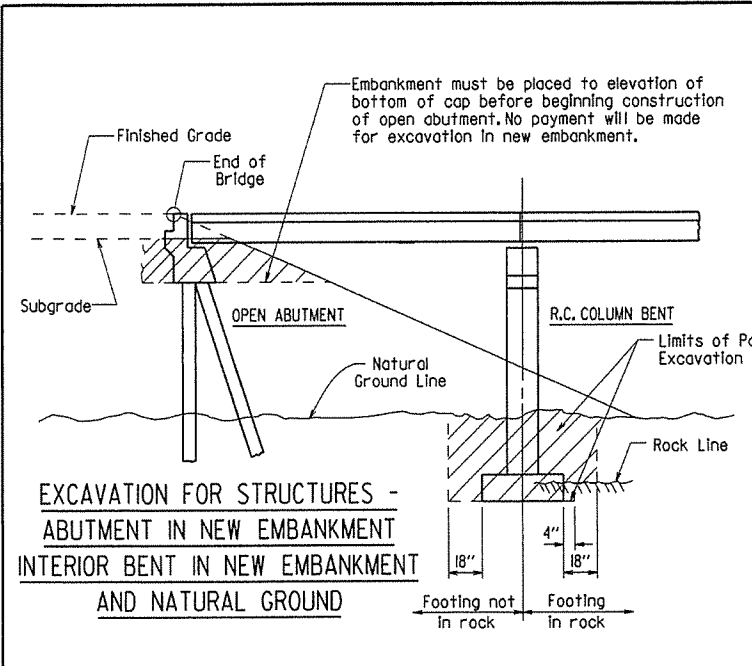
The Bridge End Embankment shall be defined as a section of embankment, not less than 20 feet long adjacent to the bridge end, together with the side slopes and slopes under the bridge end including around the end of wingwalls. Embankment adjacent to structures shall be constructed in 6 inch horizontal layers (loose measure) and compacted by the use of mechanical equipment to the satisfaction of the Engineer. Refer to Subsections 210.09, 210.10 and 801.08 for construction requirements.

**STANDARD DETAILS FOR EMBANKMENT CONSTRUCTION AND BACKFILL AT BRIDGE ENDS**

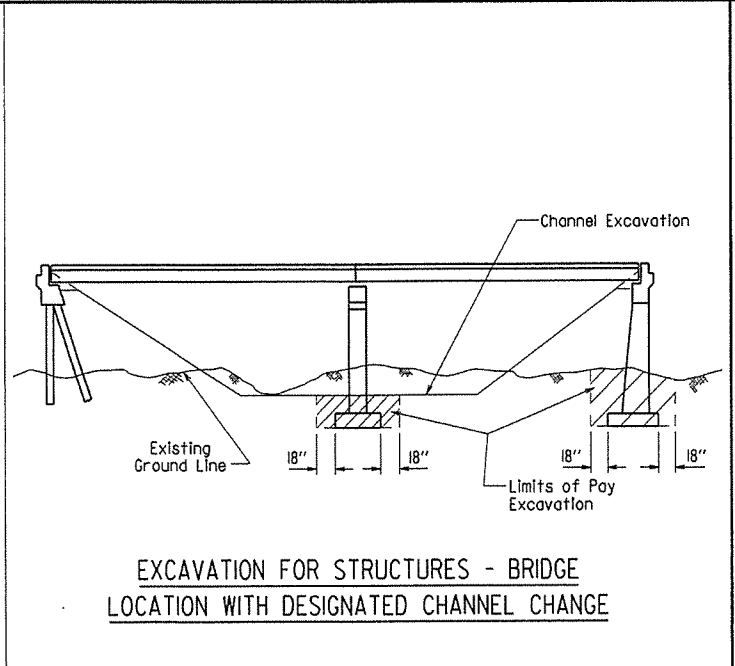
ARKANSAS STATE HIGHWAY COMMISSION  
 LITTLE ROCK, ARK.  
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 CHECKED BY: BEF DATE: 2-27-2014 SCALE: NO SCALE  
 DESIGNED BY: STD. DATE: -  
 DRAWING NO. 55000



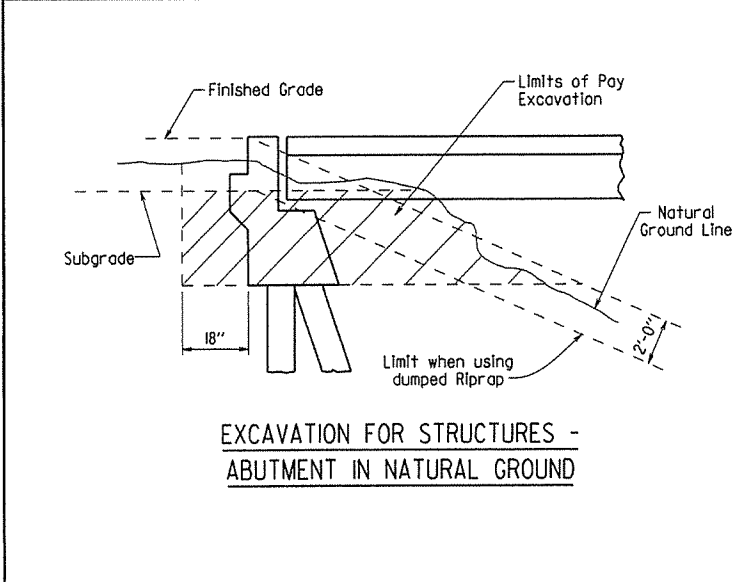
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				6	ARK.		46	
				JOB NO.		RIPRAP & EXCAV. 55001		



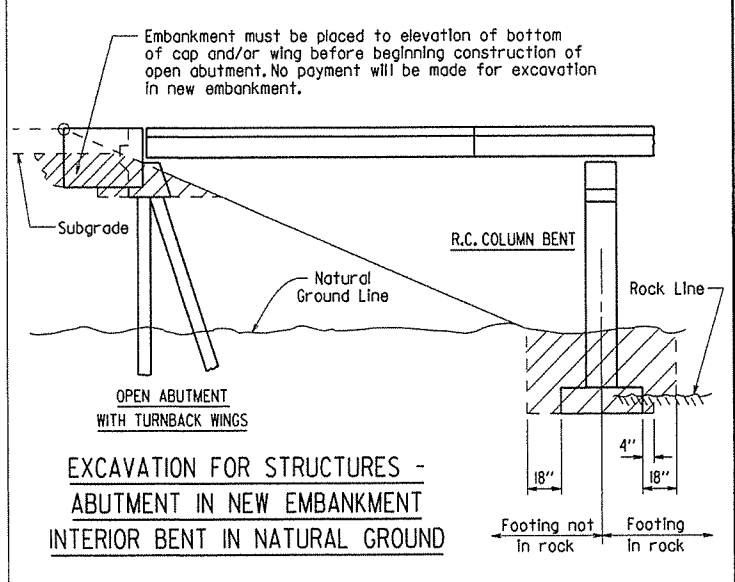
**EXCAVATION FOR STRUCTURES - ABUTMENT IN NEW EMBANKMENT AND NATURAL GROUND**



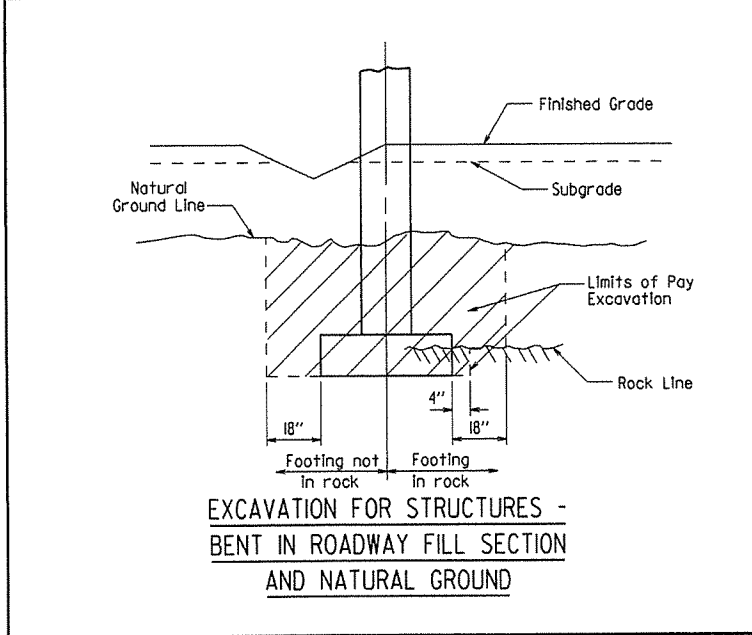
**EXCAVATION FOR STRUCTURES - BRIDGE LOCATION WITH DESIGNATED CHANNEL CHANGE**



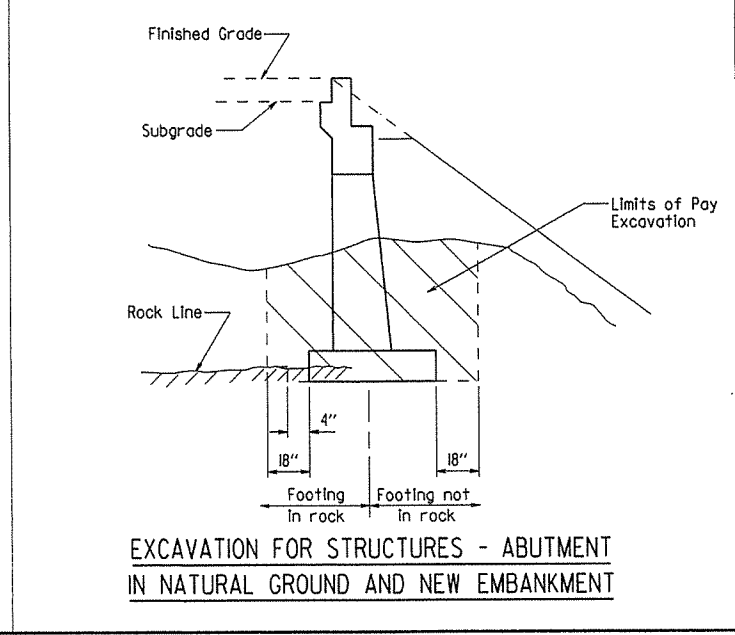
**EXCAVATION FOR STRUCTURES - ABUTMENT IN NATURAL GROUND**



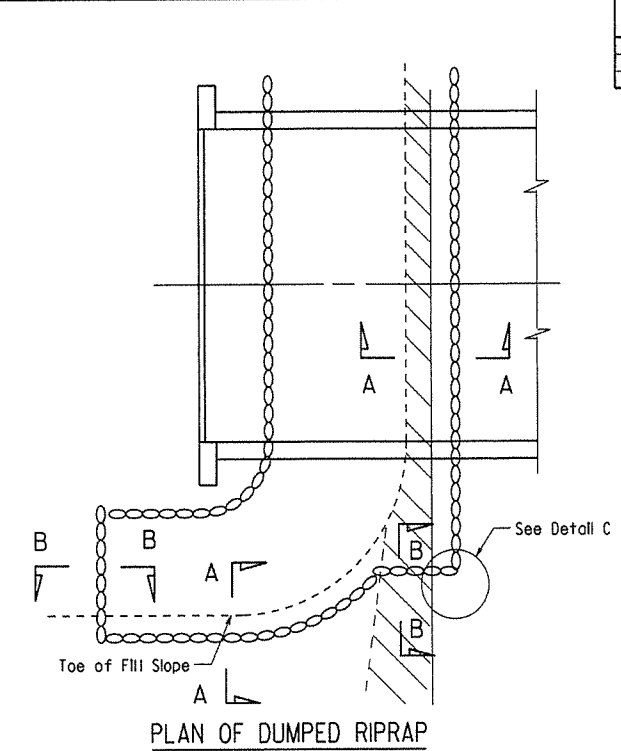
**EXCAVATION FOR STRUCTURES - ABUTMENT IN NEW EMBANKMENT INTERIOR BENT IN NATURAL GROUND**



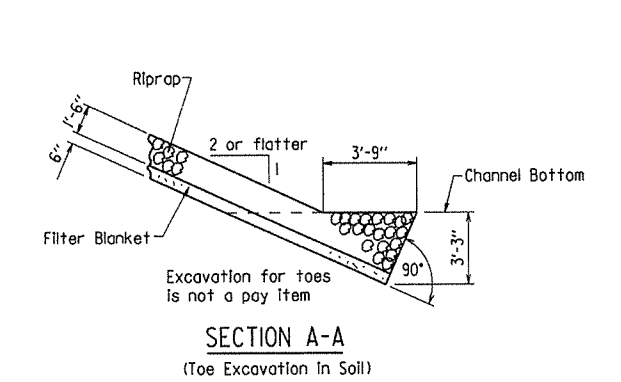
**EXCAVATION FOR STRUCTURES - BENT IN ROADWAY FILL SECTION AND NATURAL GROUND**



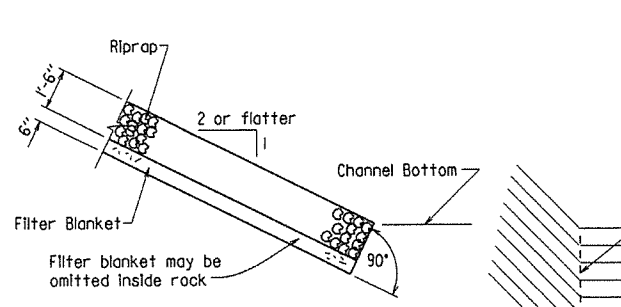
**EXCAVATION FOR STRUCTURES - ABUTMENT IN NATURAL GROUND AND NEW EMBANKMENT**



**PLAN OF DUMPED RIPRAP**



**SECTION A-A (Toe Excavation in Soil)**

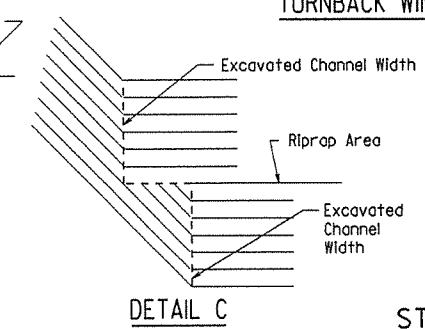


**SECTION A-A (Toe Excavation in Rock)**

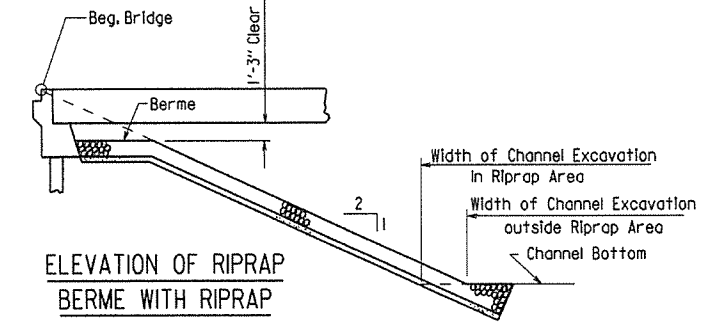
Note: Use this type of toe when rock is encountered which is in a stable condition.

Note: In lieu of an aggregate filter blanket, a synthetic fiber geotextile fabric complying with the requirements of Subsection 816.02(e) may be used.

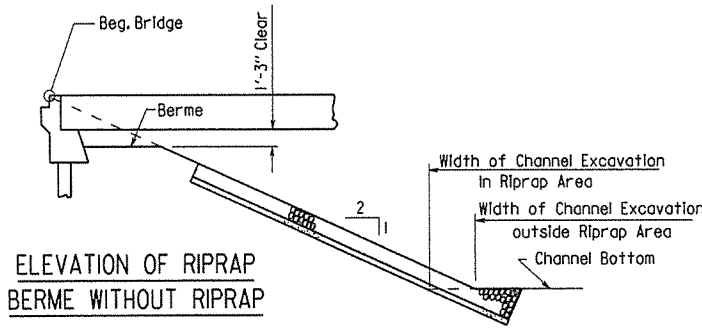
Note: Details for computing excavation for structures are included for information as to how plan quantities were calculated and for use when adjusting quantities when changing footing elevation.



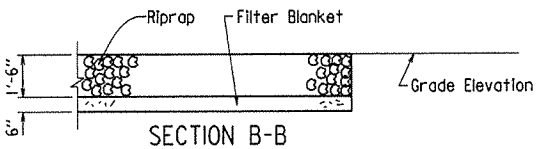
**DETAIL C**



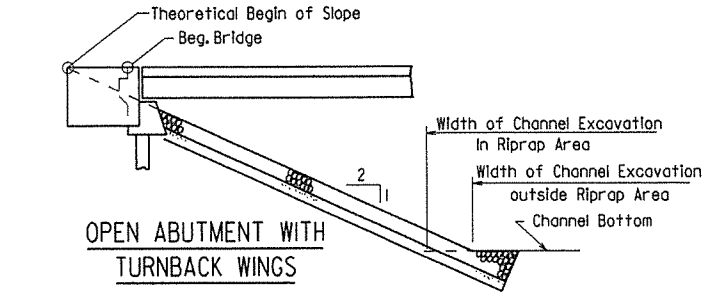
**ELEVATION OF RIPRAP BERME WITH RIPRAP**



**ELEVATION OF RIPRAP BERME WITHOUT RIPRAP**



**SECTION B-B**



**OPEN ABUTMENT WITH TURNBACK WINGS**

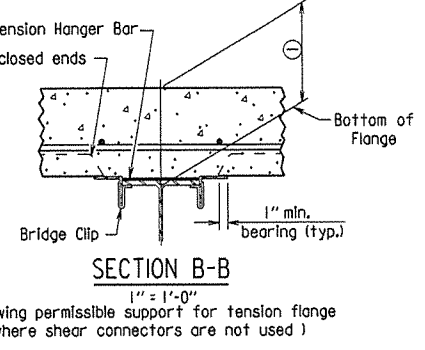
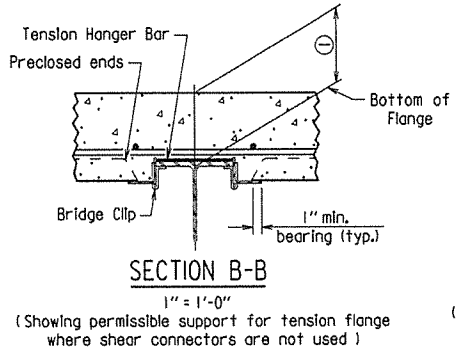
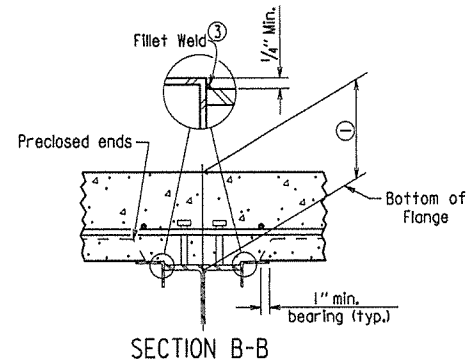
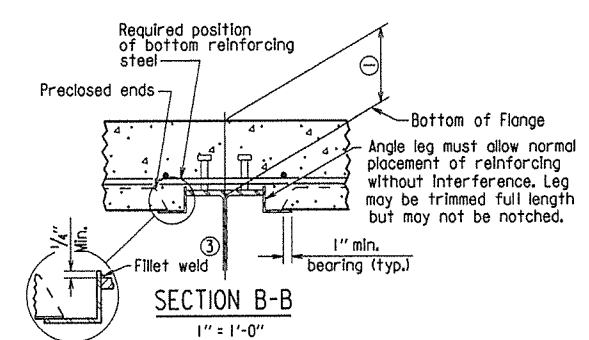
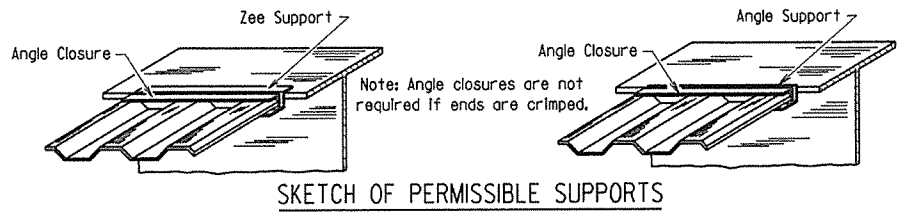
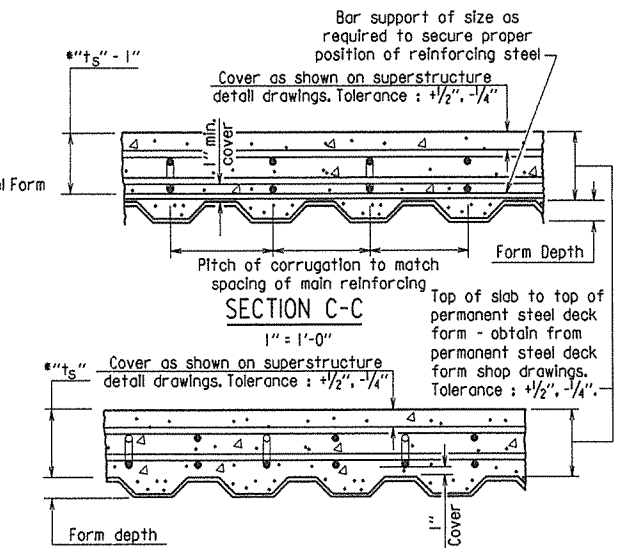
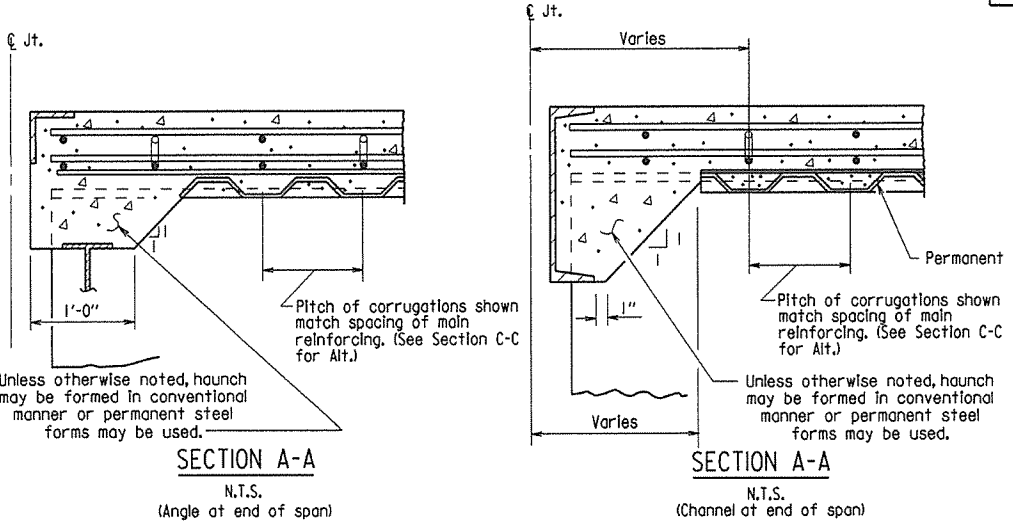
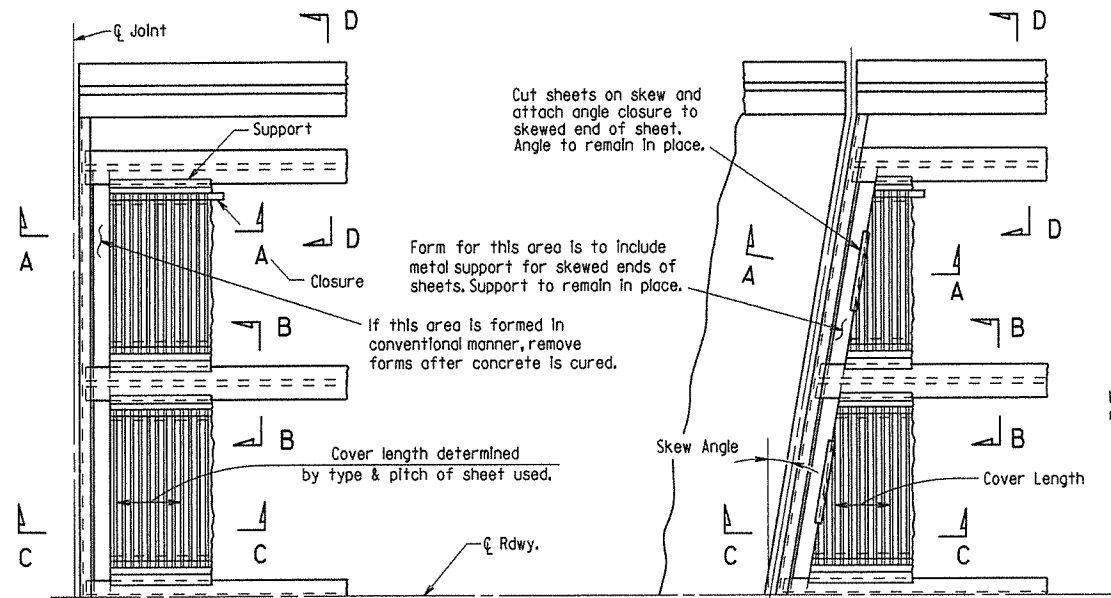
**STANDARD DETAILS FOR DUMPED RIPRAP AND FILTER BLANKET AND COMPUTING EXCAVATION FOR STRUCTURES**

ARKANSAS STATE HIGHWAY COMMISSION

LITTLE ROCK, ARK.

DRAWN BY: KDH DATE: 2-27-2014 FILENAME: b55001.dgn  
 CHECKED BY: BEF DATE: 2-27-2014 SCALE: NO SCALE  
 DESIGNED BY: STD. DATE: \_\_\_\_\_

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
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							JOB NO.	
							BRIDGE DECK FORMS	55005



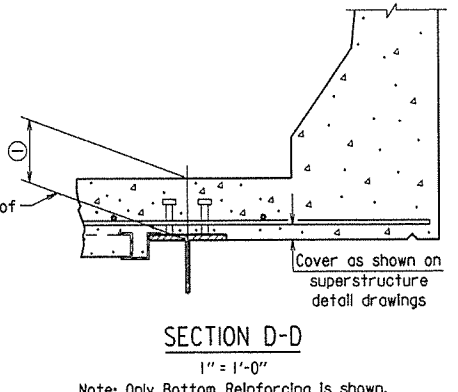
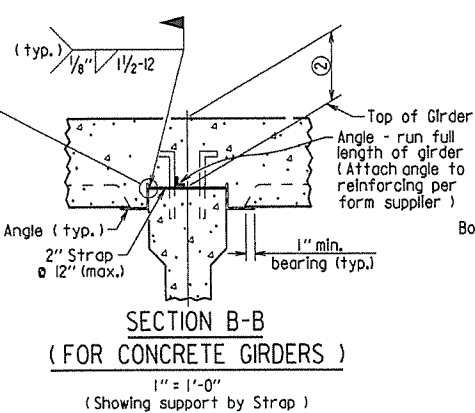
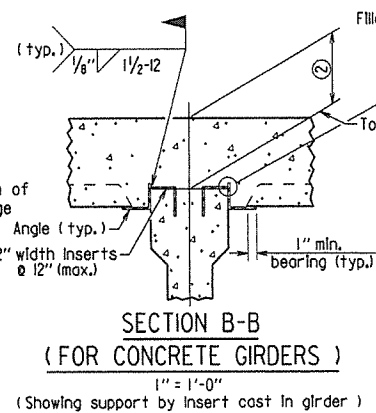
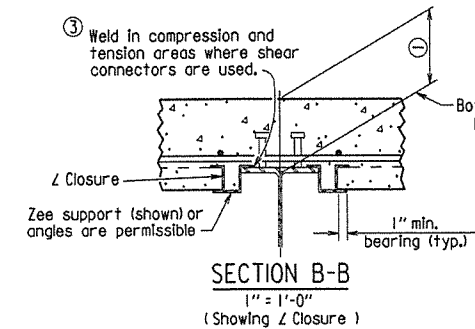
(Showing permissible support for tension flange where shear connectors are used, and for all compression flanges)

③ Minimum weld: 1/8" x 1' @ 18". More weld may be required; maximum length per weld = 1/2" (typ.)

(Showing permissible support for tension flange where shear connectors are used and for all compression flanges)

(Showing permissible support for tension flange where shear connectors are not used)

(Showing permissible support for tension flange where shear connectors are not used)



① Distance from top of slab to bottom of top flange as measured at centerline girder and as shown on superstructure detail drawings. This dimension may vary within the following limits to maintain the grade and slab thickness tolerances: Minimum - occurs when either the top flange or the support angle leg contacts the bottom reinforcing steel; Maximum =  $t_s + 1/4"$  + flange thickness. See Section C-C for slab thickness tolerance between adjacent girder flanges.

② Distance from top of slab to top of girder as measured at centerline girder and as shown on superstructure detail drawings. This dimension may vary within the following limits to maintain the grade and slab thickness tolerances: Minimum - occurs when either the top of girder or the support angle leg contacts the bottom reinforcing steel; Maximum - value shown on the superstructure detail drawings when removable forms are used. See Section C-C for slab thickness tolerance between adjacent girder flanges.

Note: Only Bottom Reinforcing is shown.

**GENERAL NOTES**

Permanent steel deck forms may be used at the Contractor's option and shall be at no additional cost to the Department. Such use may result in changes to the dead load deflection of the girder. Any cost for adjustments due to a change in the dead load deflection will be borne by the Contractor. Payment for deck concrete and structural steel will not be increased due to use of permanent steel deck forms.

Permanent steel deck forms shall conform to Subsection 802.14(b). Detailed plans, including detailed calculations and manufacturer's technical brochure, shall be submitted to and approved by the Engineer before work of forming the bridge deck is started.

Welding of form supports to the tension flange of steel girders will be permitted only in areas where shear connectors are used. When welding is not allowed, the method of fastening Z or L supports to the flange must be approved by the Engineer.

Form sheets shall be fastened to supporting members and to each other with galvanized metal screws sufficient in size and number to provide a secure attachment. Alternate methods of attachment must be approved by the Engineer.

When the pitch of form corrugations match the reinforcing spacing, transversely align form sheets across the bridge to maintain the correct orientation of continuous reinforcing bars in the corrugations.

Bar support rods, when used, shall be sized and spaced to adequately support the bottom reinforcing mat at the required position.

High chairs shall be sized to support the top mat of reinforcing at the proper position. High chairs shall be placed at locations shown on the detail drawings.

Specifications: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction (2014 Edition), with applicable Supplemental Specifications and Special Provisions.

**STANDARD DETAILS FOR PERMANENT STEEL BRIDGE DECK FORMS FOR STEEL & CONCRETE GIRDER SPANS**

**ARKANSAS STATE HIGHWAY COMMISSION**  
LITTLE ROCK, ARK.

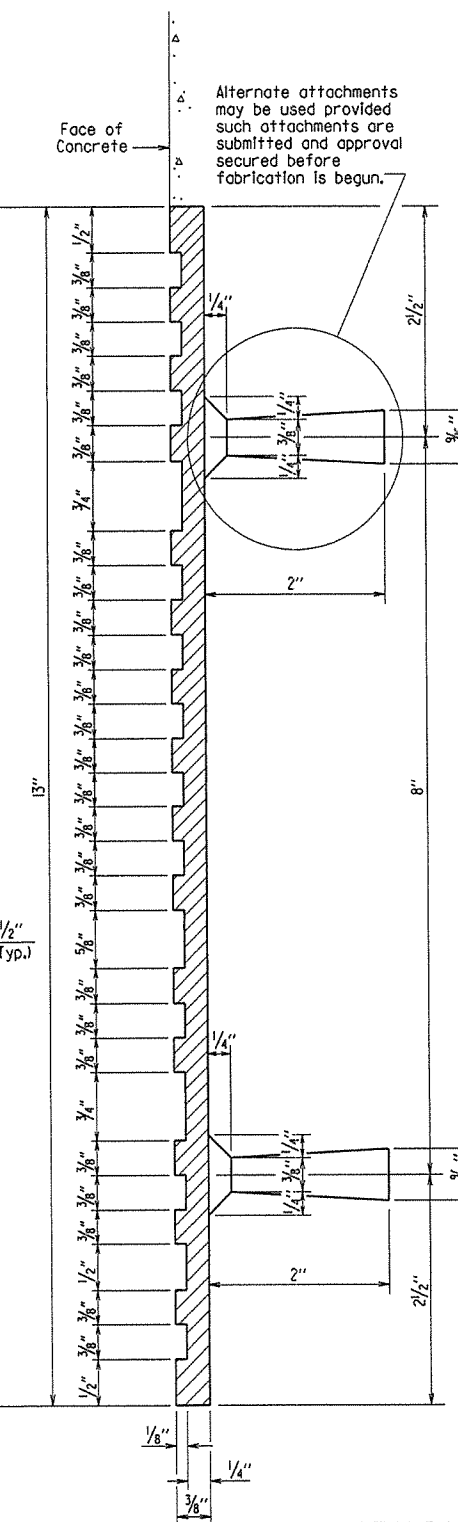
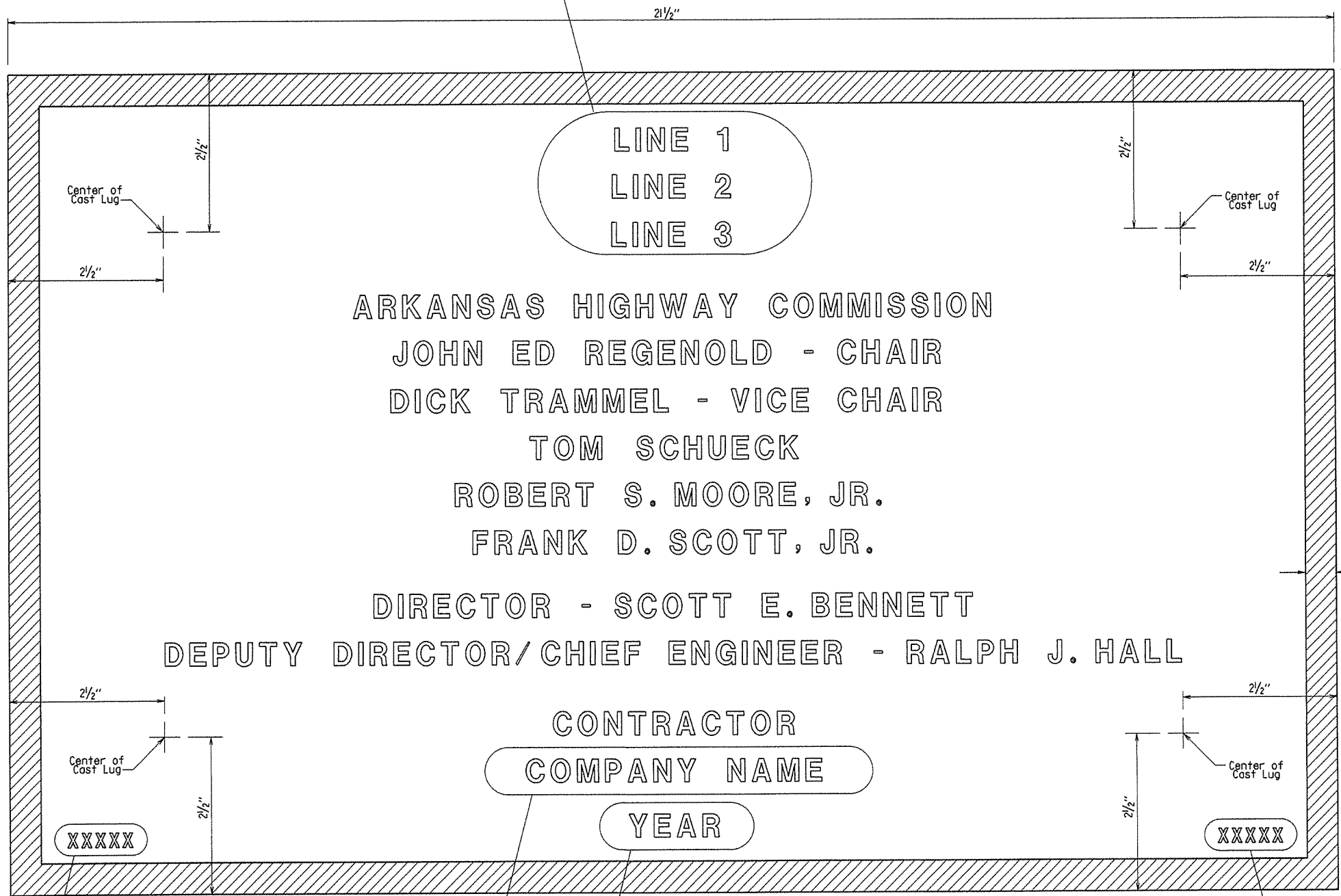
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CHECKED BY: BEF DATE: 2-27-2014 SCALE: NONE  
DESIGNED BY: STD. DATE: \_\_\_\_\_

DRAWING NO. 55005

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		48	
							JOB NO.	
							TYPE D NAME PLATE	55010

The name of the bridge as shown on the plans shall be placed on Lines 1 - 3 using 1/8" raised letters and numerals 3/8" high.

	Example 1	Example 2	Example 3	Example 4
Line 1	Red River	Southern	Saline	Highway 5
Line 2	Relief	Railroad	River	
Line 3		Overpass	Relief	



**GENERAL NOTES**

Specifications: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction, (2014 Edition) with applicable Supplemental Specifications and Special Provisions.

Name plates shall be cast bronze and shall meet the material requirements as specified in Section 812.

Body of plate shall be 1/4" thick and shall include four tapering cone lugs 3/8" to 3/8" x 2" long. The border and all lettering shall be raised 1/8" above the face of plate and shall be polished.

All lettering shall be plain gothic, square cut and not tapered.

The number of plates required and the location and name on the plate for each bridge shall be as designated on the plans.

Place the design live loading here using 1/8" raised letters and numerals 1/4" high. Examples: HS 20 HL-93

Place the Year in which Contract was awarded here using 1/8" raised numerals 3/8" high. Example: 2001

Place the name of the company awarded the construction contract here using 1/8" raised letters and numerals 3/8" high. Example: ABCD CONSTRUCTION, INC.

Place the Bridge number here using 1/8" raised letters and numerals 1/4" high. Examples: A1234 05432

**TYPICAL BRIDGE NAME PLATE**

**STANDARD DETAILS FOR TYPE D BRIDGE NAME PLATE**

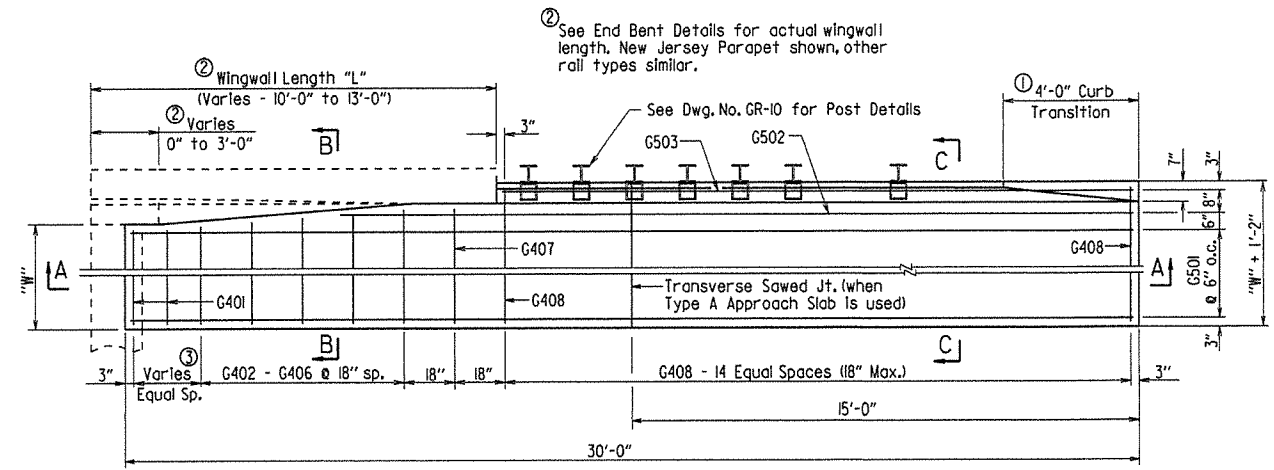
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.

DRAWN BY: KDH DATE: 2-27-2014 FILENAME: b55010.dgn  
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DRAWING NO. 55010

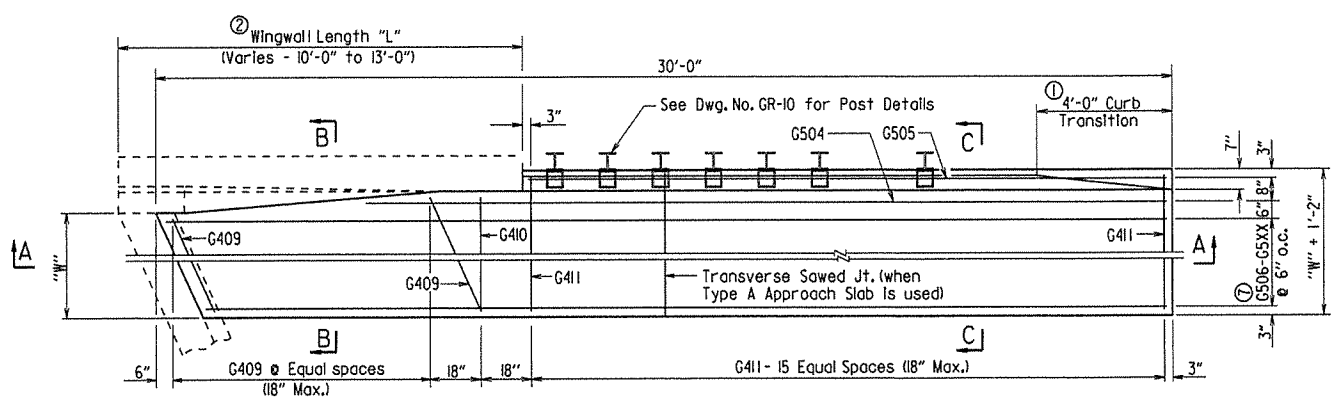


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JOB NO.							TYPE A GUTTERS	55030A

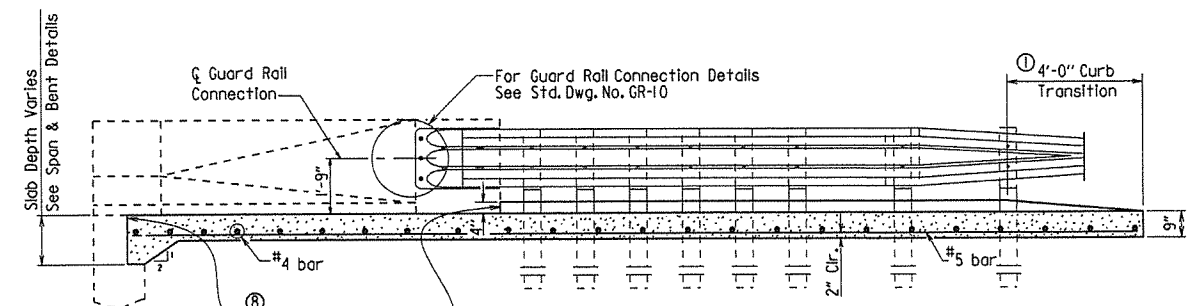
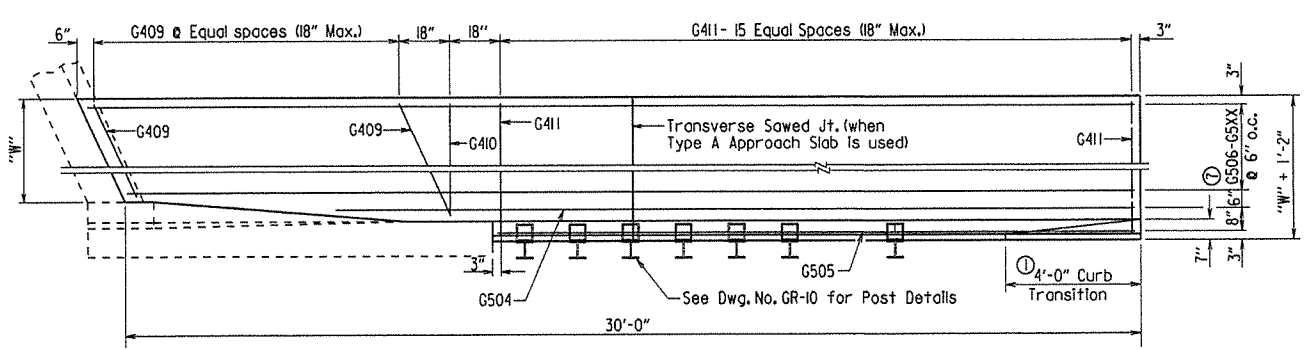


③ Number of G401 bars vary with wingwall length - See Bar List

HALF PLAN OF APPROACH GUTTERS FOR SQUARE BRIDGE

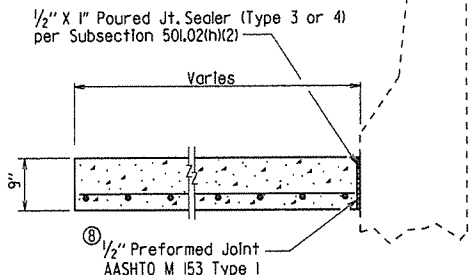


PLAN OF APPROACH GUTTERS FOR SKEWED BRIDGE

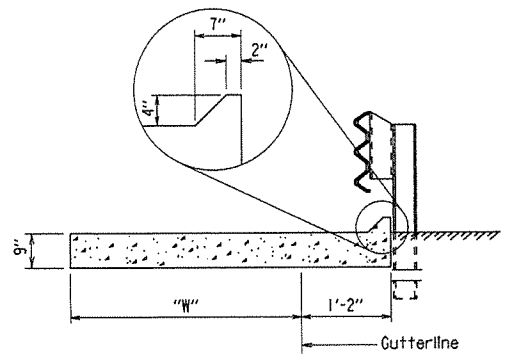


SECTION A-A

① Construct gutter curb with height-transition as shown if drop inlet is not placed at end of gutter.  
Construct gutter curb full height (no height-transition) if drop inlet is placed at end of gutter. Curb height transition placed on drop inlet. See drop inlet details.



SECTION B-B  
N.T.S.



SECTION C-C  
N.T.S.

Note:  
All longitudinal lines within the limits of horizontal curves shall be on curves concentric to C.L. Bridge. Adjustment to longitudinal bar lengths may be required. Transverse reinforcing shall be placed on radial lines to C.L. Bridge.

BAR LIST FOR ONE TYPE A GUTTER

Mark	No. Req'd. for Width "W"				Length
	3'-0"	4'-0"	6'-0"	8'-0"	
G401	④	④	④	④	"W" - 4"
G402-G406	1 each	1 each	1 each	1 each	"W" - 3" to "W" + 2"
G407	1	1	1	1	"W" + 3"
G408	15	15	15	15	"W" + 10"
G501	6	8	12	16	29'-8"
G502	1	1	1	1	(35'-5") - "L"
G503	1	1	1	1	30'-8" - "L"
G409	⑥	⑥	⑥	⑥	⑤
G410	1	1	1	1	"W" + 3"
G411	16	16	16	16	"W" + 10"
G504	1	1	1	1	⑤
G505	1	1	1	1	⑤
G506-G5XX	1 each	1 each	1 each	1 each	⑤

④ 0 for "L" = 10'  
1 for "L" = 11'  
2 for "L" = 12'  
2 for "L" = 13'

⑤ ⑤ for "W" = 3'  
⑤13 for "W" = 4'  
⑤17 for "W" = 6'  
⑤21 for "W" = 8'

⑥ Bar Lengths vary with Skew and Wingwall Length.  
⑦ No. Req'd. varies with Skew and Wingwall length.

QUANTITIES FOR ONE SQUARE APPROACH GUTTER (FOR INFORMATION ONLY)

"W" Width (ft.)	Reinforcing Steel (Lbs.)	Concrete (Cu. Yds.)
3	285	3.40
4	360	4.25
6	515	5.90
8	665	7.55

Quantities are based on "L" = 10'-0".

GENERAL NOTES

All concrete shall be Class S or Class S(AE) or mixture used for Portland Cement Concrete Pavement and shall be poured in the dry.  
All reinforcing steel shall be Grade 60 (yield strength = 60,000 psi) conforming to AASHTO M 31 or M 322, Type A, with mill test reports.  
Approach Gutters will be measured and paid for in accordance with Section 504.

STANDARD DETAILS FOR TYPE A APPROACH GUTTERS

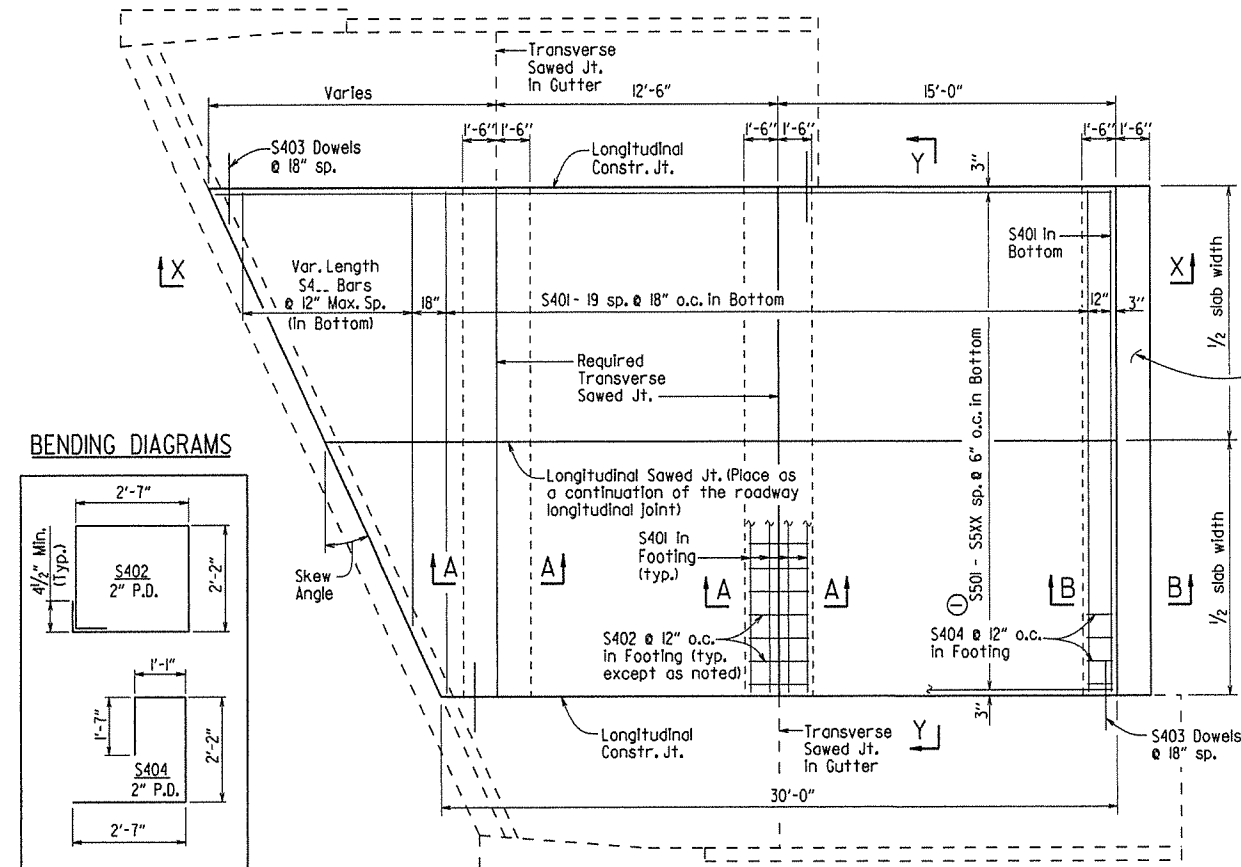
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.

DRAWN BY: A.M.S. DATE: 2/27/2014 FILENAME: b55030a.dgn  
CHECKED BY: K.W.Y. DATE: 2/27/2014 SCALE: 3/8" = 1'-0"  
DESIGNED BY: STD. DATE: or As Shown

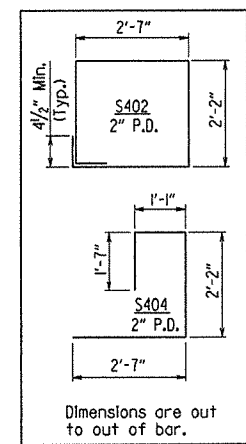
DRAWING NO. 55030A

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		50	
JOB NO.								
TYPE A APPROACH SLAB								55040A

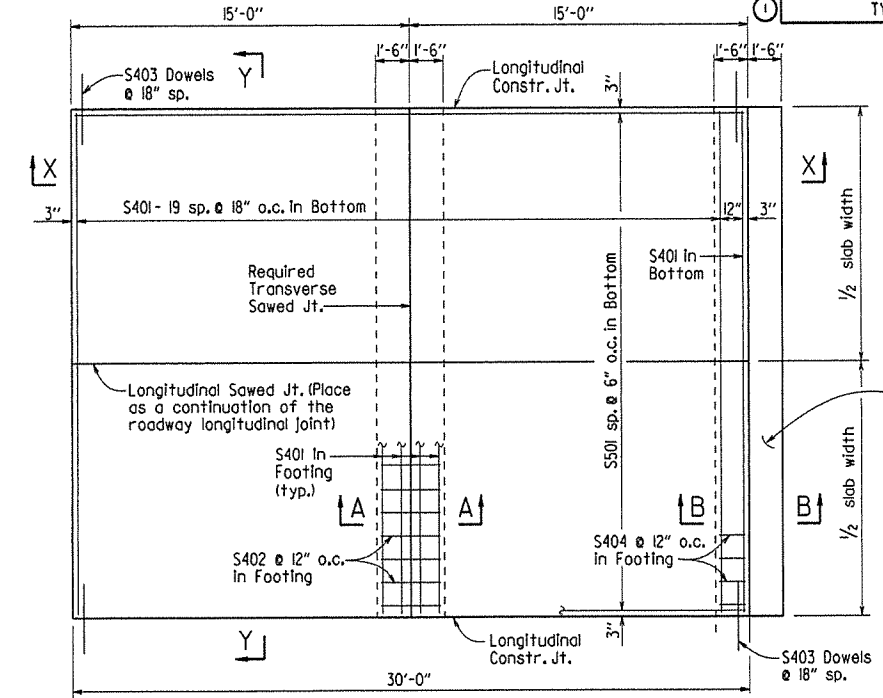
Notes:  
The surface finish for Approach Slabs shall match that used on the bridge deck.  
All longitudinal lines within the limits of horizontal curves shall be on curves concentric to C.L. Bridge. Adjustment to longitudinal bar lengths may be required. Transverse reinforcing shall be placed on radial lines to C.L. Bridge.



**BENDING DIAGRAMS**



**PLAN - SKEWED APPROACH SLAB WITH APPROACH GUTTERS**  
1/4" = 1'-0"



**PLAN - SQUARE APPROACH SLAB**  
1/4" = 1'-0"

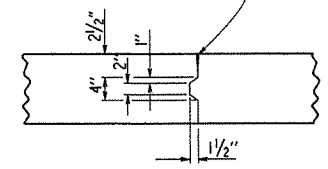
① S5XX = S540 for 20'-0" Width  
= S544 for 22'-0" Width  
= S548 for 24'-0" Width  
= S572 for 36'-0" Width

**BAR LIST**

(Square & Skewed Approach Slabs)

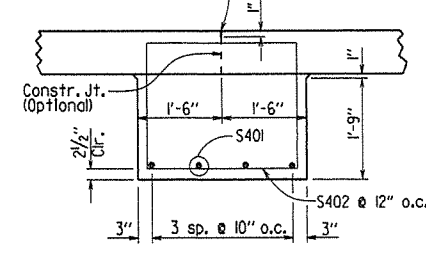
Slab Width	Square		Skewed		
	Mark	No. Req'd.	Length	No. Req'd.	
20'-0"	S401	29	19'-8"	33	
	S402	20	9'-10"	40	
	S403	40	3'-0"	*	
	S404	20	7'-2"	20	
	S4...	—	—	1 Ea.	19.7' - 1.25'/(tan skew angle) to 2'-0" Min.
	S501	40	29'-8"	—	—
22'-0"	S401	29	21'-8"	33	
	S402	22	9'-10"	44	
	S403	40	3'-0"	*	
	S404	22	7'-2"	22	
	S4...	—	—	1 Ea.	21.7' - 1.25'/(tan skew angle) to 2'-0" Min.
	S501	44	29'-8"	—	—
24'-0"	S401	29	23'-8"	33	
	S402	24	9'-10"	48	
	S403	40	3'-0"	*	
	S404	24	7'-2"	24	
	S4...	—	—	1 Ea.	23.7' - 1.25'/(tan skew angle) to 2'-0" Min.
	S501	48	29'-8"	—	—
36'-0"	S401	29	35'-8"	33	
	S402	36	9'-10"	72	
	S403	40	3'-0"	*	
	S404	36	7'-2"	36	
	S4...	—	—	1 Ea.	35.7' - 1.25'/(tan skew angle) to 2'-0" Min.
	S501	72	29'-8"	—	—
*Varies with skew angle					

1/2" x 1" Poured Jt. Sealer (Type 3 or 4) per Subsection 501.02(h)(2) Backer rod is not required.

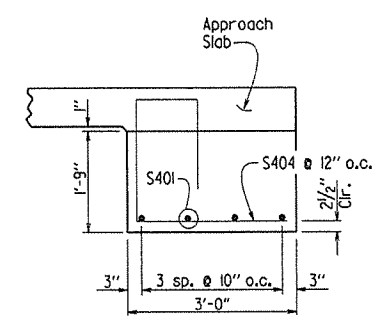


**DETAILS OF LONGITUDINAL CONSTRUCTION JOINT**  
1" = 1'-0"

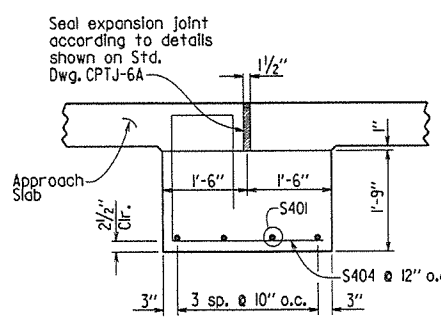
1/2" x 1" Poured Jt. Sealer (Type 3 or 4) per Subsection 501.02(h)(2) Backer rod is not required.



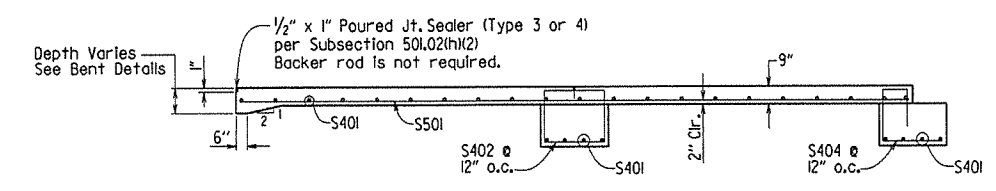
**SECTION A-A**  
N.T.S.



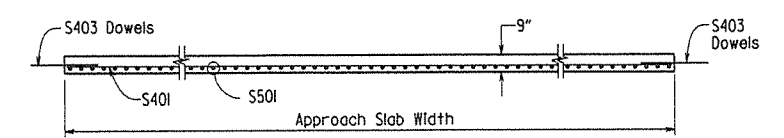
**SECTION B-B**  
AT ASPHALT APPROACH PAVEMENT  
N.T.S.



**SECTION B-B**  
AT CONCRETE APPROACH PAVEMENT  
N.T.S.



**SECTION X-X**  
SQUARE APPROACH SLAB SHOWN  
1/4" = 1'-0"



**SECTION Y-Y**  
N.T.S.

**TABLE OF QUANTITIES FOR ONE SQUARE APPROACH SLAB**  
(FOR INFORMATION ONLY)

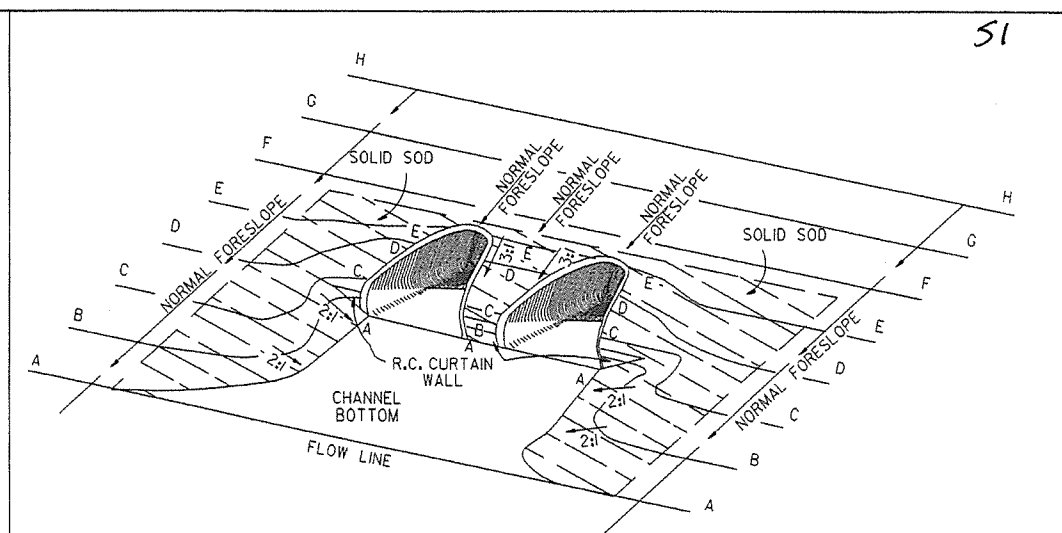
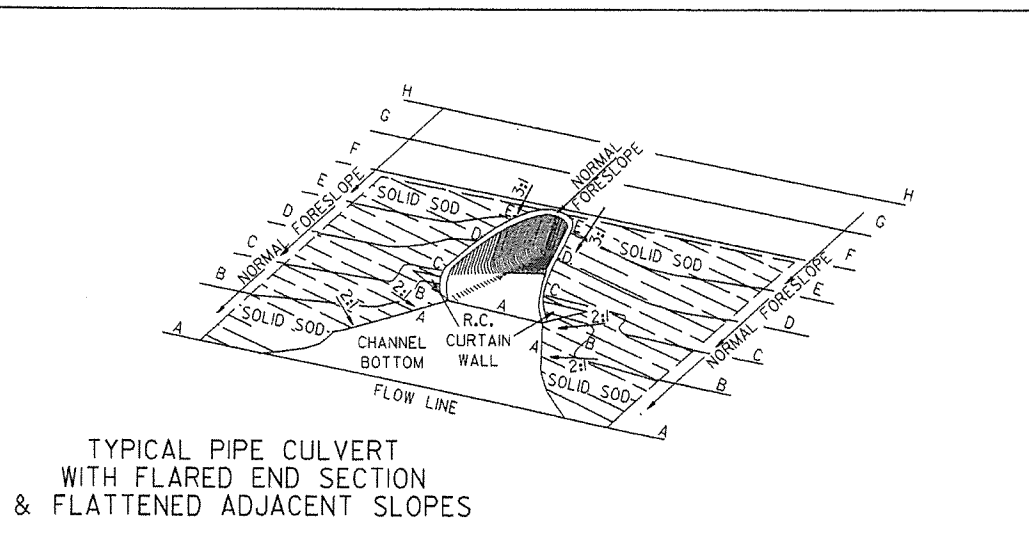
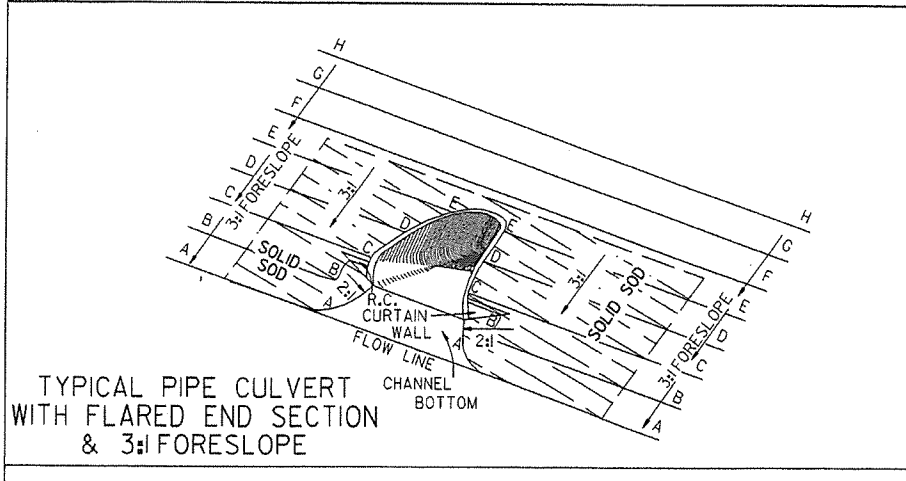
Slab Width	Reinforcing Steel	Concrete
	(Lbs.)	(Cu. Yds.)
20'-0"	1925	24.85
22'-0"	2110	27.30
24'-0"	2300	29.90
36'-0"	3410	44.85

**GENERAL NOTES**

This drawing shall be used for Approach Slabs in Seismic Performance Zones 2, 3 & 4 and for the maximum skew angles shown below:  
20'-0" Slab Width: Maximum Skew Angle = 45°  
22'-0" Slab Width: Maximum Skew Angle = 45°  
24'-0" Slab Width: Maximum Skew Angle = 40°  
36'-0" Slab Width: Maximum Skew Angle = 30°  
All concrete shall be Class S (AE) with a minimum 28 day compressive strength  $f'_c = 4,000$  psi and shall be poured in the dry.  
All reinforcing steel shall be Grade 60 (yield strength = 60,000 psi) conforming to AASHTO M 31 or M 322, Type A, with mill test reports.  
Approach Slabs will be measured and paid for in accordance with Section 504.

**STANDARD DETAILS FOR TYPE A APPROACH SLAB**  
ARKANSAS STATE HIGHWAY COMMISSION

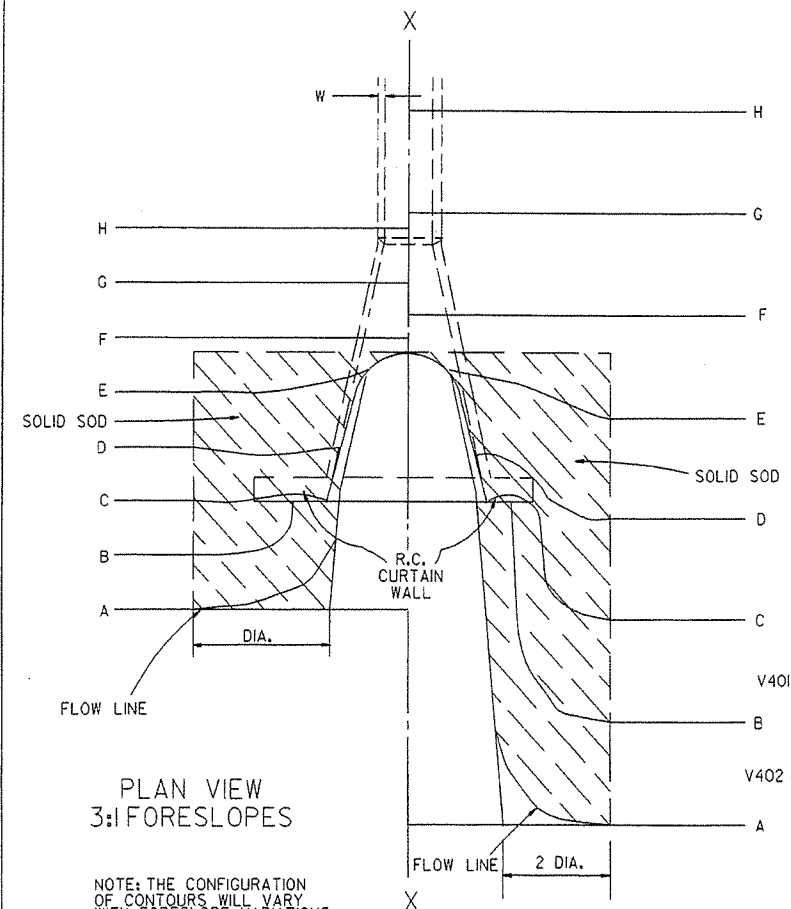
LITTLE ROCK, ARK.  
DRAWN BY: A.M.S. DATE: 2/27/2014 FILENAME: b55040a.dgn  
CHECKED BY: K.W.Y. DATE: 2/27/2014 SCALE: AS SHOWN  
DESIGNED BY: STD. DATE: \_\_\_\_\_  
DRAWING NO. 55040A



TYPICAL PIPE CULVERT WITH FLARED END SECTION & 3:1 FORESLOPE

TYPICAL PIPE CULVERT WITH FLARED END SECTION & FLATTENED ADJACENT SLOPES

TYPICAL MULTIPLE PIPE CULVERT WITH FLARED END SECTIONS & FLATTENED ADJACENT SLOPES



PLAN VIEW 3:1 FORESLOPES

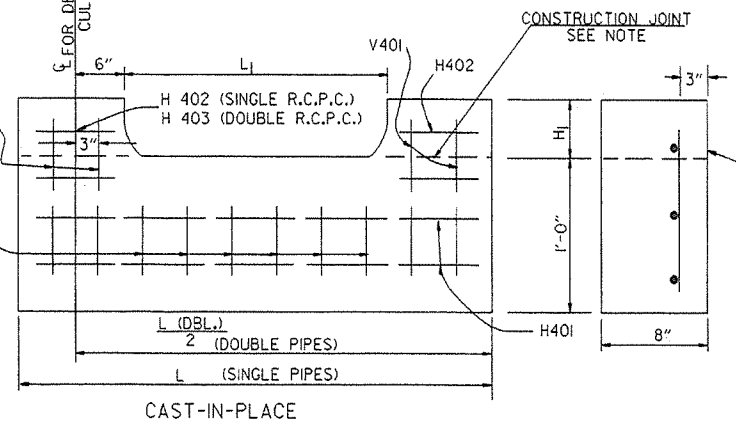
NOTE: THE CONFIGURATION OF CONTOURS WILL VARY WITH FORESLOPE VARIATIONS.

PLAN VIEW FLATTENED FORESLOPES

R.C. CURTAIN WALL DIMENSIONS & QUANTITIES

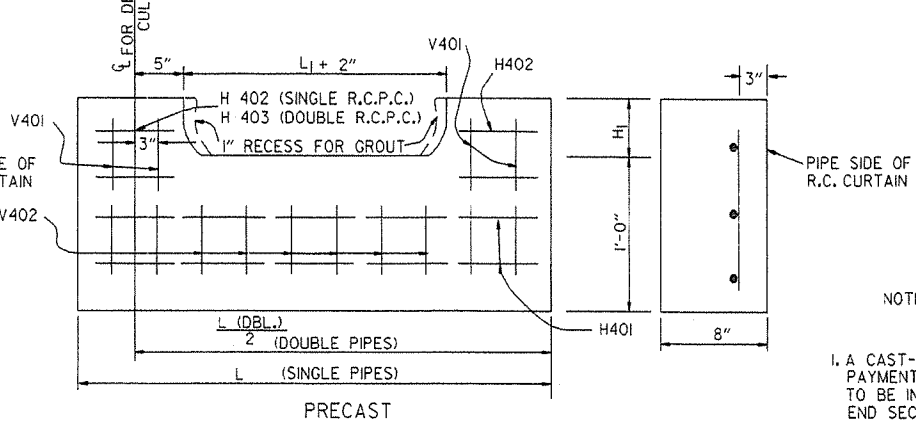
PIPE DIA.	H <sub>1</sub>	L <sub>1</sub>	L	L (DBL.) / 2	SINGLE R.C.P.C.		DOUBLE R.C.P.C.	
					CONC.	REINF. STEEL	CONC.	REINF. STEEL
					CU. YDS.	LBS.	CU. YDS.	LBS.
18"	11 1/2"	3'-5"	8'-0"	6'-3"	0.31	27.7	0.45	39.5
24"	1'-0 1/2"	4'-6"	9'-6"	7'-6"	0.37	33.4	0.53	48.0
30"	1'-3 1/2"	5'-7"	11'-0"	9'-0"	0.45	39.0	0.67	59.0
36"	1'-7"	6'-8"	13'-0"	10'-6"	0.58	52.6	0.83	73.9
42"	2'-1 1/2"	7'-3"	15'-6"	12'-0"	0.82	77.1	1.10	100.7
48"	2'-5"	7'-10"	17'-0"	13'-0"	0.98	94.9	1.27	120.4
54"	2'-9 1/2"	8'-5"	18'-6"	14'-0"	1.16	115.8	1.47	143.7
60"	3'-4"	9'-0"	20'-6"	15'-6"	1.47	149.7	1.84	180.3
72"	4'-5"	10'-2"	25'-6"	18'-6"	2.31	232.6	2.73	271.0

NOTE: QUANTITIES SHOWN ARE FOR ONE (1) CURTAIN WALL.



NOTE: THE PORTION OF THE R.C. CURTAIN WALL BENEATH THE FLARED END SECTION (LOWER 1'-0") SHALL BE PLACED MONOLITHICALLY. THE FLARED END SECTION SHALL THEN BE SET IN PLACE & THE REMAINING PORTIONS OF THE R.C. CURTAIN WALL PLACED.

R.C. CURTAIN WALL DETAILS



NOTE: THE PRECAST CURTAIN WALL WILL BE SET AND BACKFILLED WITH COMPACTED MATERIAL. THE FLARED END SECTION SHALL THEN BE SET IN PLACE AND THE 1" RECESS FILLED WITH GROUT. WHERE "L" EXCEEDS 11' THE CURTAIN WALL MAY BE CAST IN TWO (2) OR MORE SECTIONS. THE METHOD OF JOINING THE SECTIONS FOR INSTALLATION SHALL BE APPROVED BY THE ENGINEER.

REINFORCING STEEL SCHEDULE

PIPE DIA.	SINGLE R.C. PIPE CULVERT								DOUBLE R.C. PIPE CULVERT									
	H401		H402		V401		V402		H401		H402		H403		V401		V402	
	L	NO.	L	NO.	L	NO.	L	NO.	L	NO.	L	NO.	L	NO.	L	NO.	L	NO.
18"	7'-8"	2	1'-11 1/2"	4	1'-7 1/2"	8	8"	8	12'-2"	2	1'-11 1/2"	4	8"	2	1'-7 1/2"	10	8"	14
24"	9'-2"	2	2'-2"	4	1'-8 1/2"	10	8"	9	14'-8"	2	2'-2"	4	8"	2	1'-8 1/2"	12	8"	18
30"	10'-8"	2	2'-4 1/2"	4	1'-11 1/2"	10	8"	12	17'-8"	2	2'-4 1/2"	4	8"	2	1'-11 1/2"	14	8"	22
36"	12'-8"	2	2'-10"	6	2'-3"	12	8"	14	20'-8"	2	2'-10"	6	8"	3	2'-3"	14	8"	28
42"	15'-2"	2	3'-9 1/2"	8	2'-9 1/2"	16	8"	15	23'-8"	2	3'-9 1/2"	8	8"	4	2'-9 1/2"	18	8"	30
48"	16'-8"	2	4'-3"	10	3'-1"	18	8"	16	25'-8"	2	4'-3"	10	8"	5	3'-1"	20	8"	32
54"	18'-2"	2	4'-8 1/2"	12	3'-5 1/2"	20	8"	17	27'-8"	2	4'-9"	12	8"	6	3'-5 1/2"	22	8"	34
60"	20'-2"	2	5'-5"	14	4'-0"	24	8"	18	30'-8"	2	5'-5"	14	8"	7	4'-0"	26	8"	36
72"	25'-2"	2	7'-4"	18	5'-1"	30	8"	20	36'-8"	2	7'-4"	18	8"	9	5'-1"	33	8"	40

ALL REINFORCING STEEL #4 BARS @ 6" O.C.

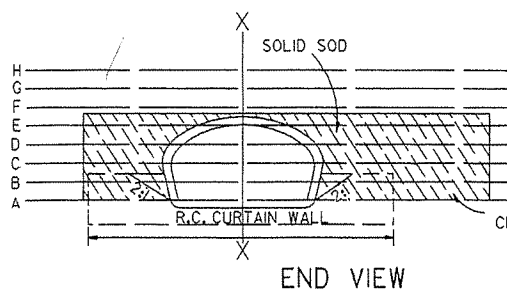
SOLID SODDING

PIPE DIA.	SINGLE R.C.P.C.			DOUBLE R.C.P.C.		
	3:1	4:1	6:1	3:1	4:1	6:1
	SO. YDS.					
18"	5	7	12	6	8	13
24"	8	12	19	9	13	20
30"	13	18	29	14	19	30
36"	17	26	41	18	28	43
42"	23	35	55	25	37	57
48"	29	46	68	31	48	70
54"	35	57	85	37	59	87
60"	45	62	104	48	65	107
72"	64	92	156	67	95	159

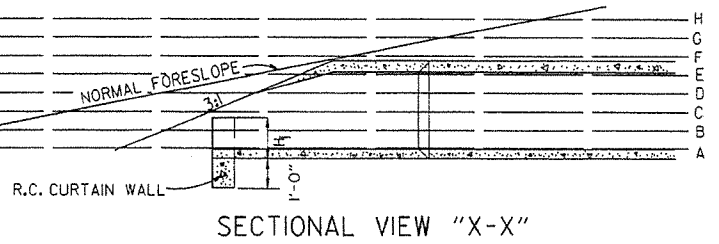
NOTE: QUANTITIES SHOWN ABOVE ARE FOR ONE (1) END OF F.E.S.

GENERAL NOTES

1. A CAST-IN-PLACE OR PRECAST CURTAIN WALL MAY BE USED. PAYMENT FOR THE CURTAIN WALL SHALL BE CONSIDERED TO BE INCLUDED IN THE UNIT PRICE BID EACH FOR FLARED END SECTIONS OF THE SEVERAL SIZES, WHICH PRICE SHALL BE FULL COMPENSATION FOR FURNISHING ALL MATERIALS INCLUDING REINFORCING STEEL AND CONCRETE; FOR FORMS, MIXING AND PLACING; FOR EXCAVATION AND BACKFILL, AND FOR ALL LABOR, TOOLS, EQUIPMENT AND INCIDENTALS NECESSARY TO COMPLETE THE WORK.
2. ALL EXPOSED EDGES SHALL BE CHAMFERED 3/4".
3. CONCRETE FOR CURTAIN WALL SHALL MEET THE REQUIREMENTS FOR CLASS A OR S CONCRETE AS PROVIDED IN SECTION 802 OF THE STANDARD SPECIFICATIONS OR FOR PAVING CONCRETE AS PROVIDED IN SECTION 501 OF THE STANDARD SPECIFICATIONS.
4. WELDED WIRE MESH 3 x 3 W/10 x W/10 MAY BE USED IN LIEU OF REINFORCING BARS.



END VIEW

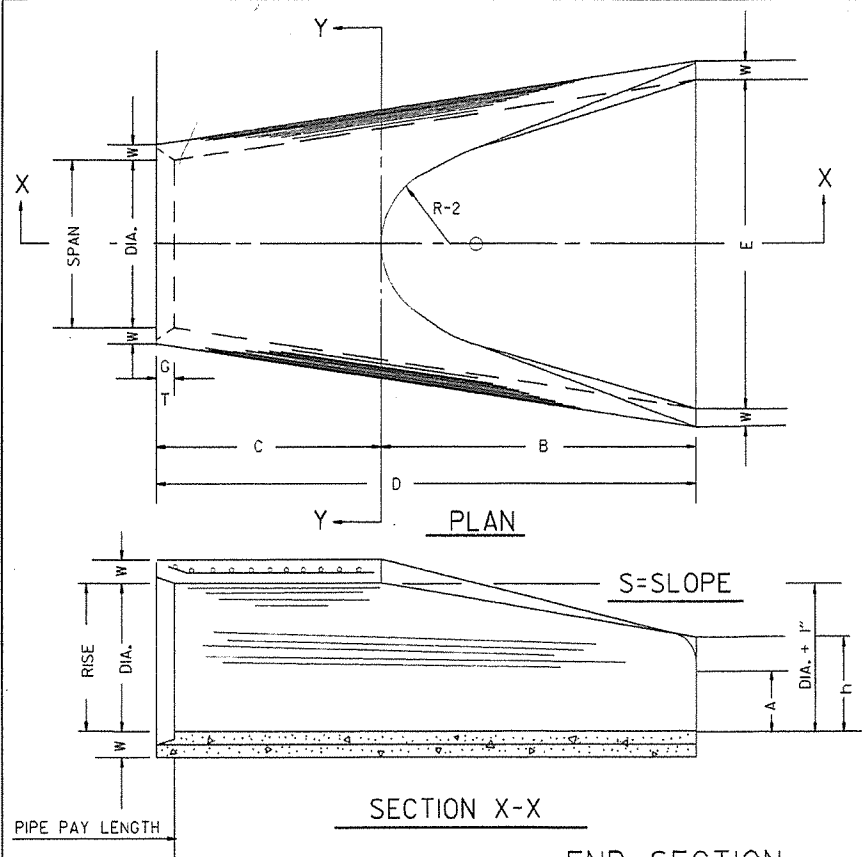


SECTIONAL VIEW "X-X"

DATE	REVISION	FILMED	STANDARD DRAWING FES-1
10-18-96	ADDED NOTE TO SOLID SODDING		ARKANSAS STATE HIGHWAY COMMISSION
10-12-95	CORRECTED SPELLING		
11-3-94	ADDED GENERAL NOTE NO. 4		
8-15-91	REV. CURTAIN WALL QUANT, STEEL SCH. & SOLID SOD QUANT.		
3-2-81	ALLOW PRECAST IN 2 OR MORE PIECES CHAMFER EDGES		
5-15-80	ADDED PRECAST WALL & GENERAL NOTES		
10-2-72	REVISED AND REDRAWN		

FLARED END SECTION

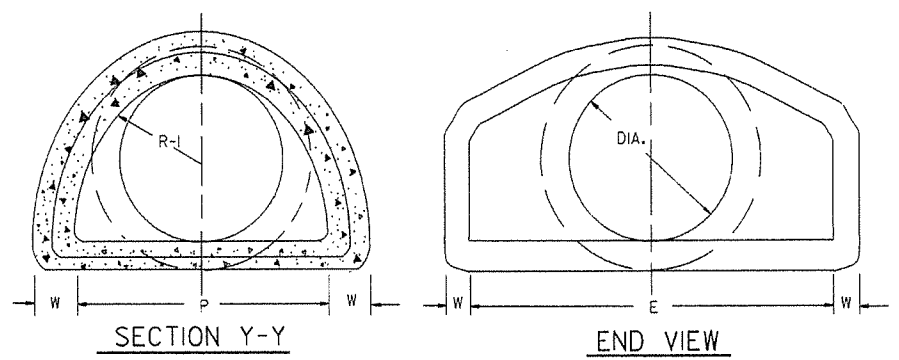
STANDARD DRAWING FES-1



END SECTION FOR REINFORCED CONCRETE PIPE CULVERTS

### TABLE OF DIMENSIONS

DIA.	WALL	A	B	C	D	E	S	DIA. + 1"	P	R-1	R-2	G-T	WT.	h
18"	2 1/2"	9"	2'-3"	3'-10"	6'-1"	3'-0"	3:1	19"	29"	15 1/2"	12"	2"	1000	1'-0 1/2"
24"	3"	9 1/2"	3'-7 1/2"	2'-6"	6'-1 1/2"	4'-0"	3:1	25"	33 3/8"	16 3/8"	14"	2 1/2"	1600	1'-1 1/2"
30"	3 1/2"	1'-0"	4'-6"	1'-7 3/4"	6'-1 3/4"	5'-0"	3:1	31"	37"	18 1/2"	15"	3 1/4"	1940	1'-4 3/4"
36"	4"	1'-3"	5'-3"	2'-10 3/4"	8'-1 3/4"	6'-0"	3:1	37"	47 1/8"	24 3/8"	20"	3 1/2"	4100	1'-8"
42"	4 1/2"	1'-9"	5'-3"	2'-11"	8'-2"	6'-6"	3:1	43"	53 1/2"	27 1/2"	22"	3 1/2"	5380	2'-2 1/2"
48"	5"	2'-0"	6'-0"	2'-2"	8'-2"	7'-0"	3:1	49"	56 1/2"	28 1/2"	22"	3 1/2"	6550	2'-6"
54"	5 1/2"	2'-4"	6'-6"	1'-10"	8'-4"	7'-6"	3:1	55"	65 1/2"	33 3/8"	24"	4"	8750	2'-10 1/2"
60"	6"	2'-10"	6'-6"	1'-10"	8'-4"	8'-0"	3:1	61"	72 1/2"	36 1/8"	24"	4"	9270	3'-5"
72"	7"	3'-10"	6'-6"	1'-10"	8'-4"	9'-0"	3:1	73"	77 3/8"	38 3/8"	24"	5"	13250	4'-6"

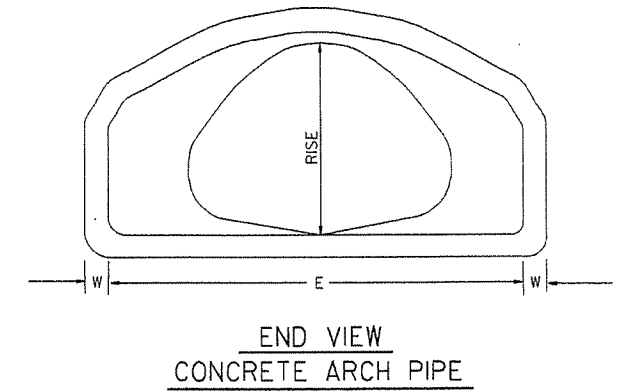


NOTE: TONGUE END ON UPSTREAM SECTION  
GROOVE END ON DOWNSTREAM SECTION

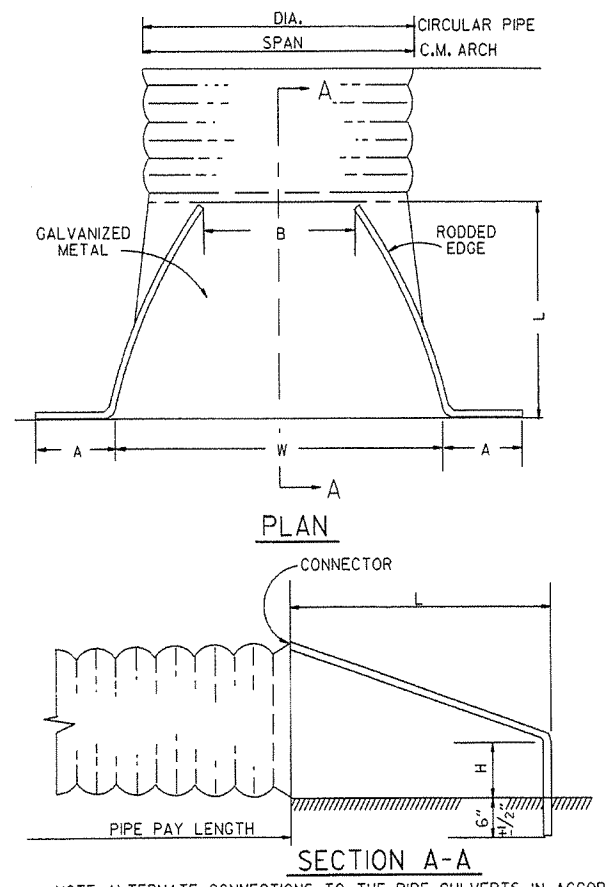
### ARCH PIPE

EQUIV. DIA.	• SPAN		• RISE		W	A	B	C	D	E	P	R2	G-T	S
	AASHTO M 206	AHD NOMINAL	AASHTO M 206	AHD NOMINAL										
15	18	18	11	11	2"	4"	2'-0"	4'-0"	6'-0"	3'-0"	29"	12"	1 1/2"	2 1/2:1
18	22	22	13 1/2	14	2 1/2"	5"	2'-0"	4'-1"	6'-1"	3'-6"	32 1/8"	13"	2 1/2"	2 1/2:1
21	26	26	15 1/2	16	2 3/4"	7"	2'-3"	3'-10"	6'-1"	4'-0"	34 1/8"	14"	2 1/2"	2 1/2:1
24	28 1/2	29	18	18	3"	9"	2'-3"	3'-10"	6'-1"	5'-0"	36 3/8"	15"	2 1/2"	2 1/2:1
30	36 1/4	36	22 1/2	23	3 1/2"	10"	3'-1"	3'-0 1/2"	6'-1 1/2"	6'-0"	47 1/8"	20"	3"	2 1/2:1
36	43 3/4	44	26 3/8	27	4"	10 1/2"	4'-0"	2'-1 1/2"	6'-1 1/2"	6'-6"	54 3/8"	22"	3 1/2"	2 1/2:1
42	51 1/8	51	31 3/8	31	4 1/2"	11 1/2"	4'-7"	1'-10 1/4"	6'-5 1/4"	7'-2"	59 1/2"	23"	3 3/4"	2 1/2:1
48	58 1/2	59	36	36	5"	1'-3"	5'-3"	2'-10 3/4"	8'-1 3/4"	7'-10"	70 3/8"	24"	4 1/4"	2 1/2:1
54	65	65	40	40	5 1/2"	1'-7"	5'-3"	2'-11"	8'-2"	8'-6"	72 1/8"	24"	4 3/4"	2 1/2:1
60	73	73	45	45	6"	1'-10"	5'-6"	2'-8"	8'-2"	9'-0"	77 3/8"	24"	5"	2 1/2:1

\* THE MEASURED SPAN AND RISE SHALL NOT VARY MORE THAN ± 2 PER CENT FROM THE VALUES SPECIFIED BY AASHTO M 206.



END VIEW CONCRETE ARCH PIPE

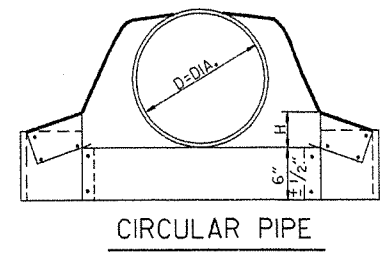


END SECTIONS FOR CORRUGATED METAL PIPE CULVERTS

NOTE: ALTERNATE CONNECTIONS TO THE PIPE CULVERTS, IN ACCORDANCE WITH MANUFACTURER'S STANDARD PRACTICES, MAY BE MADE SUBJECT TO THE APPROVAL OF THE ENGINEER.

### CIRCULAR PIPE

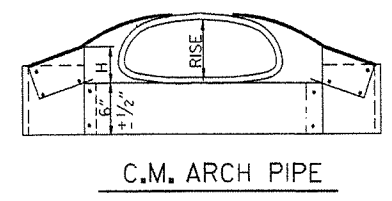
D. DIA.	GAUGE	A 1" ±	B. MAX.	H 1" ±	L 1/2" ±	W ±	S
12	16	6	6	6	21	24	2 1/2:1
15	16	7	8	6	26	30	2 1/2:1
18	16	8	10	6	31	36	2 1/2:1
21	16	9	12	6	36	42	2 1/2:1
24	16	10	13	6	41	48	2 1/2:1
30	14	12	16	8	51	60	2 1/2:1
36	14	14	19	9	60	72	2 1/2:1
42	12	16	22	11	69	84	2 1/2:1
48	12	18	27	12	78	90	2 1/2:1
54	12	18	30	12	84	102	2:1
60	12	18	33	12	87	114	1 3/4:1
66	12	18	36	12	87	120	1 1/2:1
72	12	18	39	12	87	126	1 1/3:1



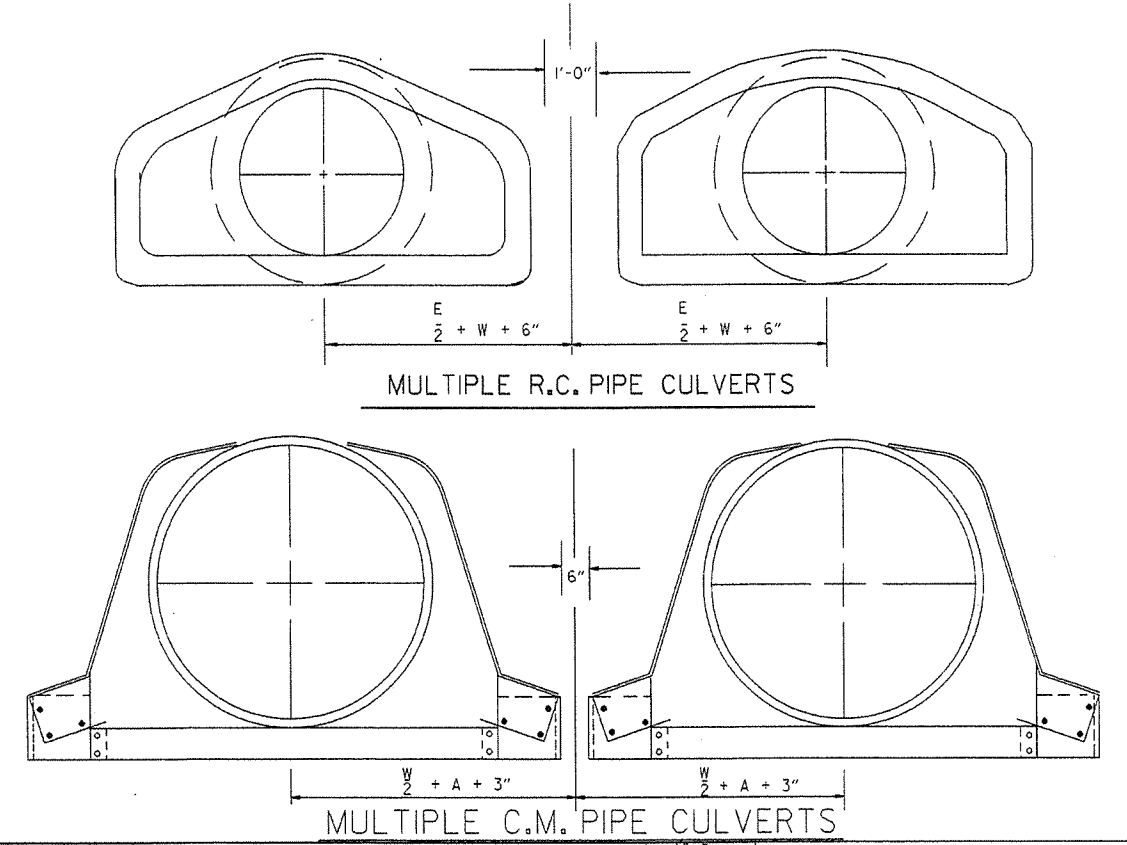
CIRCULAR PIPE

### C.M. ARCH PIPE

EQUIV. DIA.	SPAN	RISE	A 1" ±	B. MAX.	H 1" ±	L 1/2" ±	W ±	S	GAUGE
15"	17	13	7	9	6	19	30	2 1/2:1	16
18"	21	15	7	10	6	23	36	2 1/2:1	16
21"	24	18	8	12	6	28	42	2 1/2:1	16
24"	28	20	9	14	6	32	48	2 1/2:1	16
30"	35	24	10	16	6	39	60	2 1/2:1	14
36"	42	29	12	18	8	46	75	2 1/2:1	14
42"	49	33	13	21	9	53	85	2 1/2:1	12
48"	57	38	18	26	12	63	90	2 1/2:1	12
54"	64	43	18	30	12	70	102	2 1/2:1	12
60"	71	47	18	33	12	77	114	2 1/2:1	12



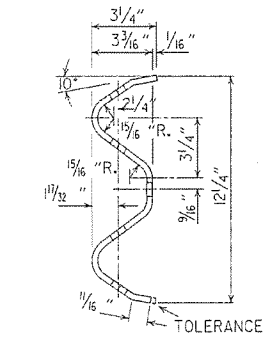
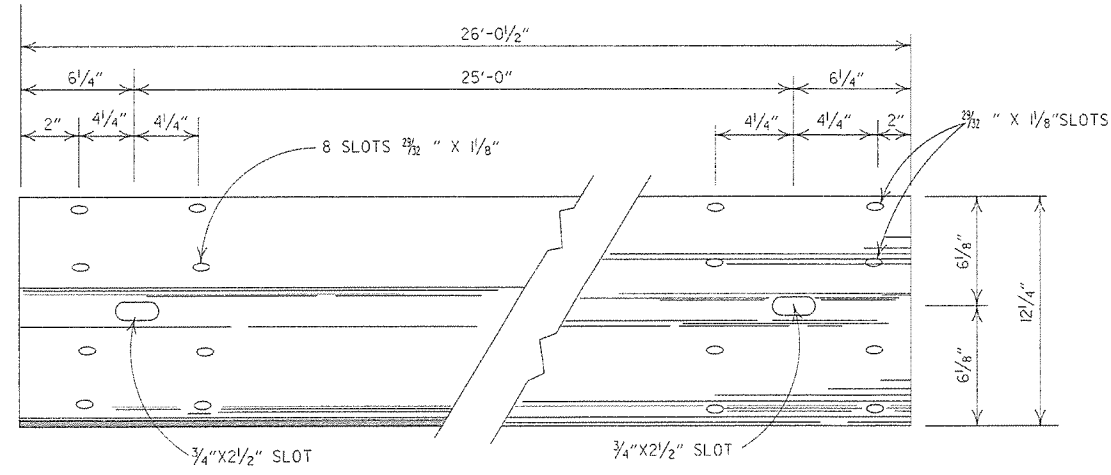
C.M. ARCH PIPE



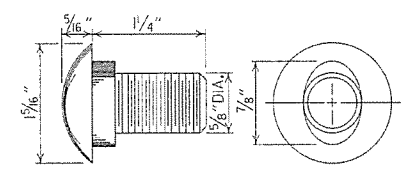
MULTIPLE R.C. PIPE CULVERTS

MULTIPLE C.M. PIPE CULVERTS

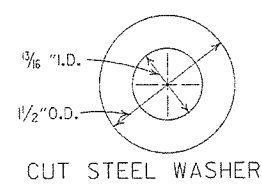
10-18-96	REVISED ASTM REF. TO AASHTO	10-18-96	ARKANSAS STATE HIGHWAY COMMISSION
5-15-80	REVISED DISTANCE BETWEEN MULTIPLE R.C.P. F.E.S.	664-5-15-80	
7-14-78	C.M. ARCH SIZES TO CONFORM WITH AASHTO SIZES	752-7-14-78	
8-22-75	ADDED MULTIPLE PIPE CULVERTS	517-8-22-75	FLARED END SECTION
12-5-74	REMOVED NOTE RE REINF. FOR R.C. F.E.S.	500-12-5-74	
5-24-73	CMP END SECTION, SHOW PIPE PAY LENGTH	627-5-24-73	
10-2-72	REVISED AND REDRAWN	760-10-2-72	STANDARD DRAWING FES-2
DATE	REVISION	FILE NO.	



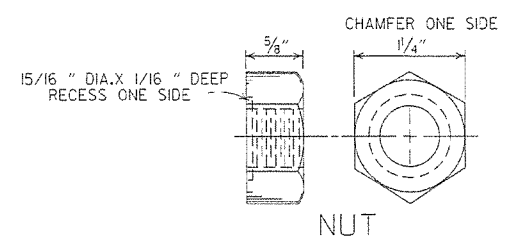
**DETAILS OF W-BEAM GUARD RAIL**  
RAIL SECTION OF CLOSELY SIMILAR DIMENSIONS AND COMPARABLE STRENGTH MAY BE SUBSTITUTED IF APPROVED BY THE ENGINEER.



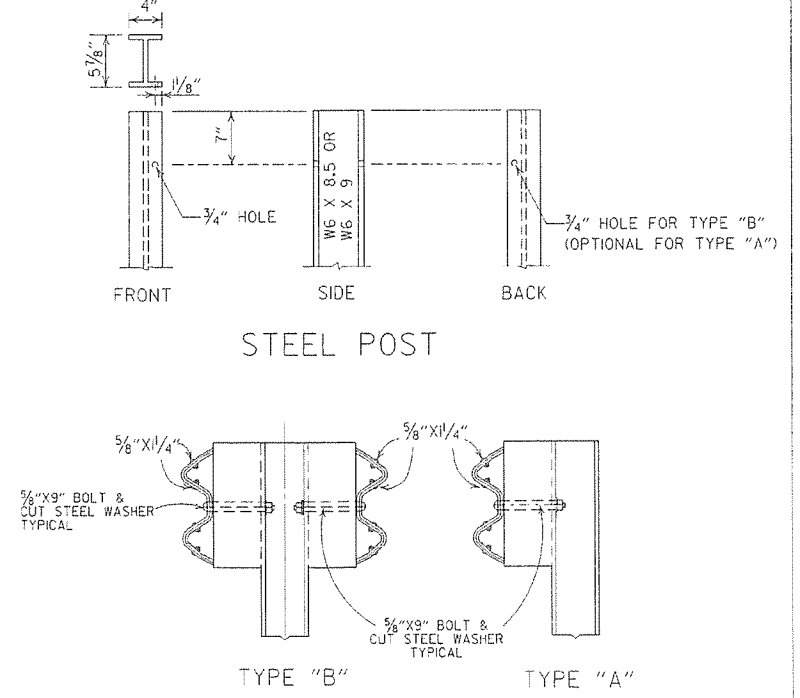
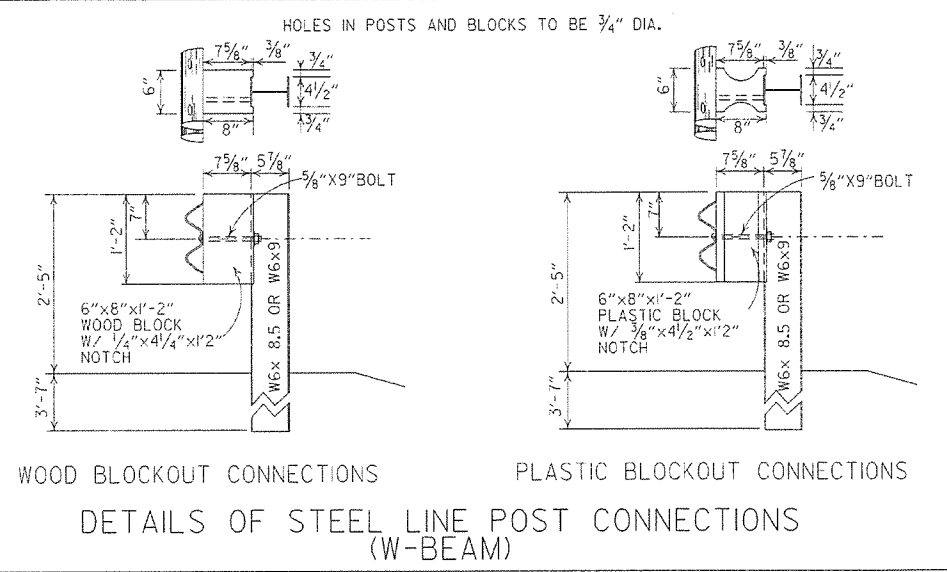
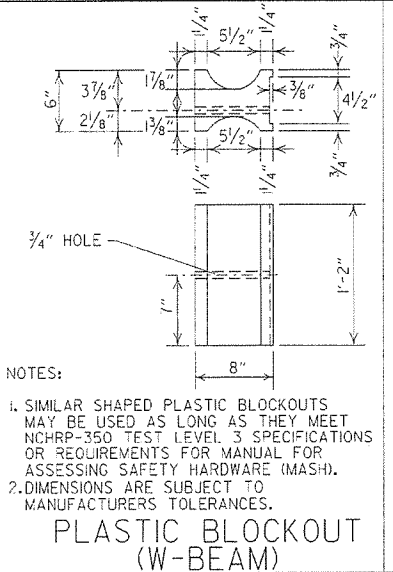
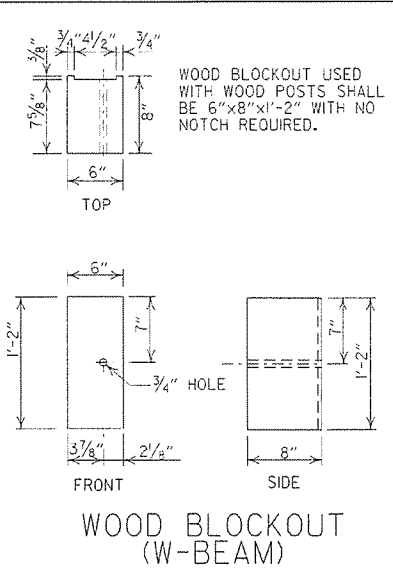
**SPLICE BOLT**  
POST BOLT - SAME EXCEPT LENGTH



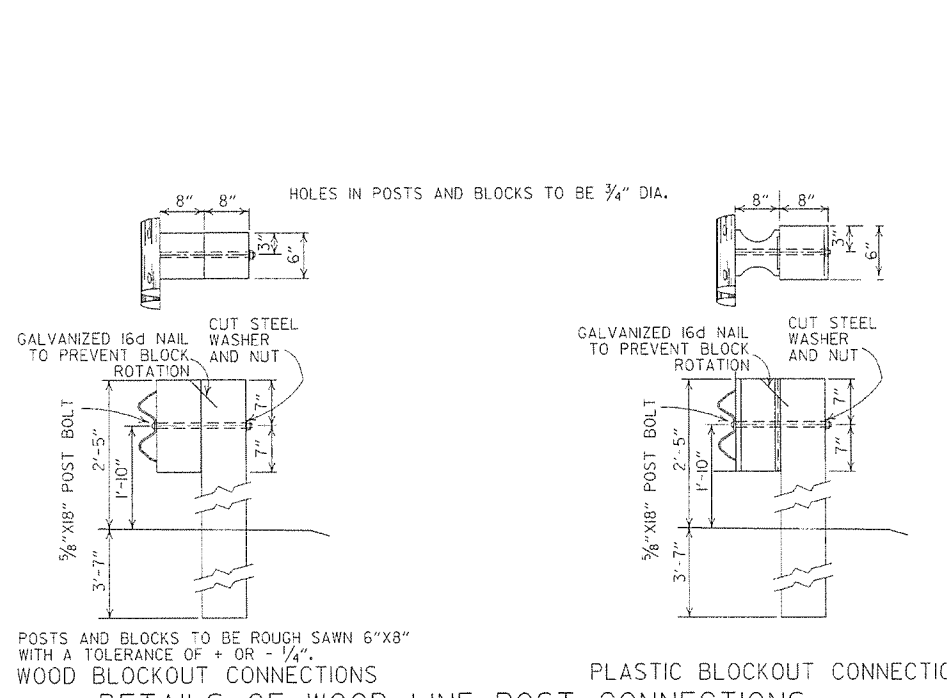
**CUT STEEL WASHER**



**NUT**



**DETAILS OF STEEL LINE POST CONNECTIONS (W-BEAM)**



**-GENERAL NOTES-**

ALL BOLTS SHALL BE SUFFICIENT LENGTH TO EXTEND THROUGH THE FULL THICKNESS OF THE NUT AND NO MORE THAN 3/4" BEYOND IT.

WHERE W-BEAM GUARD RAIL CONTINUES, THE INTERMEDIATE SECTIONS SHALL HAVE A POST SPACING OF 6'-3" UNLESS OTHERWISE NOTED.

W-BEAM GUARD RAIL REPRESENTING INTERMEDIATE SECTIONS WILL BE MEASURED ALONG THE ROADWAY FACE FROM CENTERLINE OF POST TO CENTERLINE OF POST.

USE W-BEAM GUARD RAIL COMPONENTS OF SAME MATERIAL FOR ENTIRE JOB. FOR EXTENSIONS OR MODIFICATION OF EXISTING GUARD RAIL, W-BEAM GUARD RAIL COMPONENTS OF THE SAME TYPE AS THOSE EXISTING SHALL BE USED.

ANY BACKFILLING UNDER OR AROUND POST SHALL BE DAMP SAND THOROUGHLY TAMPED IN PLACE.

WOOD POSTS & WOOD BLOCKS SHALL BE EITHER DENSE NO. 1 STRUCTURAL OR BETTER 9.7f (1400 f) OR NO. 1350 f SOUTHERN PINE.

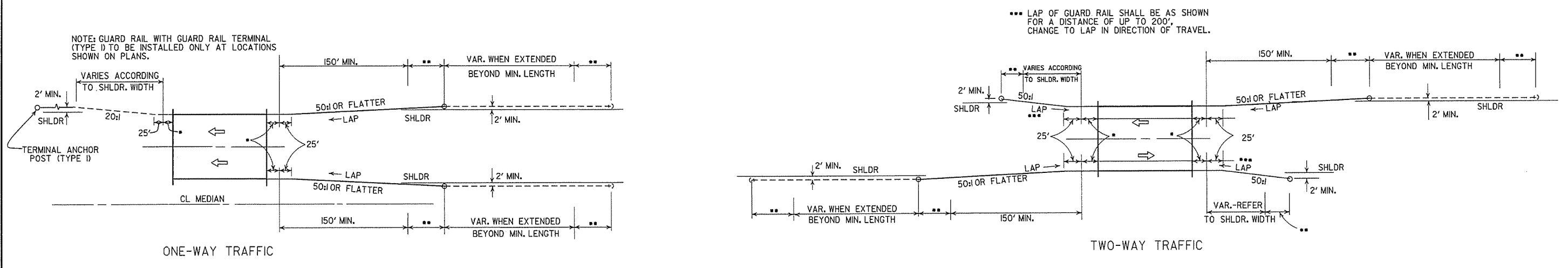
CONTRACTOR SHALL HAVE THE OPTION OF USING WOOD BLOCKOUTS FOR W-BEAM GUARD RAIL OR PLASTIC BLOCKOUTS, AS LONG AS BLOCKOUT USED MEETS NCHRP-350 TEST LEVEL 3 SPECIFICATIONS OR REQUIREMENTS FOR MANUAL FOR ASSESSING SAFETY HARDWARE (MASH) FOR W-BEAM GUARD RAIL.

7-14-10	RAISED HEIGHT OF GUARD RAIL 1"	
10-15-09	ADDED REFERENCE TO MASH	
4-10-03	REVISED GENERAL NOTES	
8-22-02	REVISED DIMENSION ON WOOD & PLASTIC BLOCKOUT CONNECTIONS & ON STEEL POST	
11-16-01	REVISED WOOD BLOCKOUT & DETAILS OF WOOD LINE POST CONNECTIONS	
3-30-00	REMOVED GUARD RAIL AT BRIDGE ENDS	
1-12-00	ADDED PLASTIC BLOCKOUT	
8-12-98	REV. BLOCKOUTS TO WOOD, DELETED CONC. POST & REV. GENERAL NOTE, DELETED DET. OF GUARD RAIL REPLACE BEHIND CURB & DET. OF POST PLACE IN SOLID ROCK, & ADDED DETAILS OF STEEL LINE POST CONN. REMOVED BACK-UP PLATE, REVISED HOLES IN STEEL POLES	
4-3-97	REMOVED "LAP" IN DIRECTION OF TRAFFIC" NOTE & PLACED ARROWS ON WASHERS	
10-18-96	REVISED WOOD POST NOTE	
6-2-94	ADDED ALT. STEEL POST SIZE	
8-5-93	REVISED STEEL POST SIZE	8-5-93
10-1-92	REDRAWN & REVISED	10-1-92
8-15-91	REVISED WASHER NOTE	8-5-91
8-2-90	REV. GEN. NOTE & DEPTH OF ANC. POST IN ROCK	8-2-90
7-15-88	REVISED SECTION 3 & GENERAL NOTES	
3-4-88	REV. ANCHOR POST, ELEV. NOTES & POST IN ROCK	780-3-4-88
10-30-87	REVISED WOOD LINE POST DETAIL	546-10-30-87
10-9-87	REDRAWN & REVISED	802-10-9-87
DATE	REVISION	DATE FILM

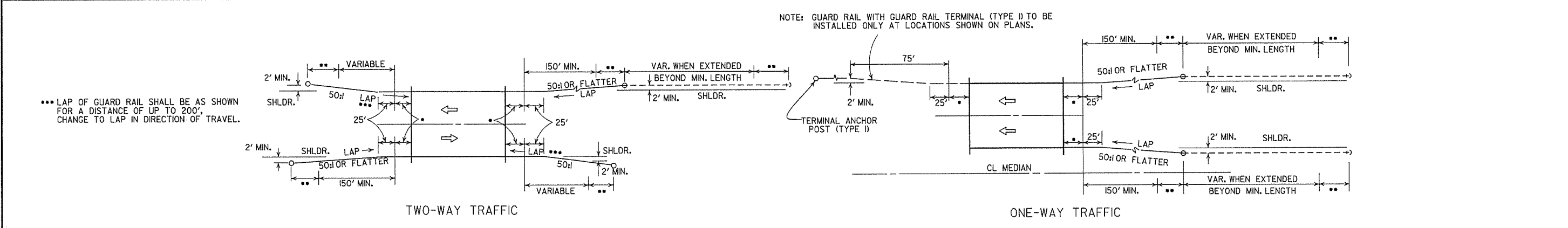
ARKANSAS STATE HIGHWAY COMMISSION

GUARD RAIL DETAILS

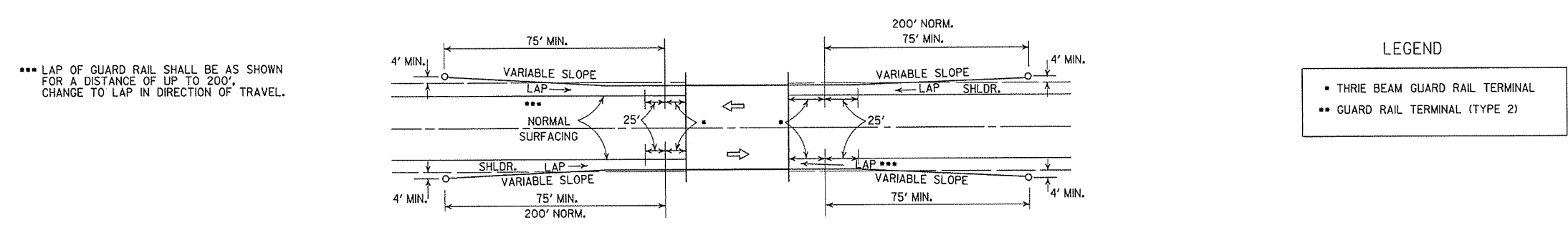
STANDARD DRAWING GR-8



METHODS OF INSTALLATION OF GUARD RAIL AT LESS THAN FULL SHOULDER WIDTH BRIDGES USING GUARD RAIL TERMINAL (TYPE 2)



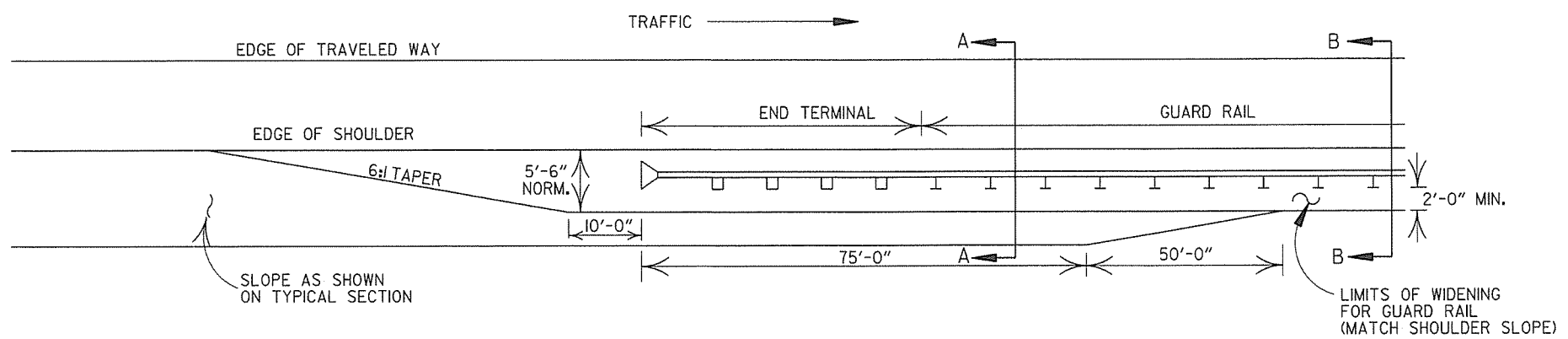
METHOD OF INSTALLATION OF GUARD RAIL AT FULL SHOULDER WIDTH BRIDGES USING GUARD RAIL TERMINAL (TYPE 2)



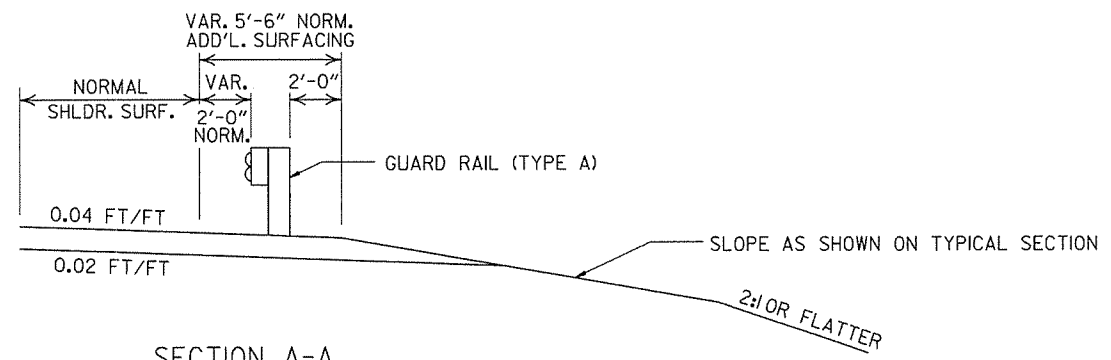
METHOD OF INSTALLATION OF GUARD RAIL USING GUARD RAIL TERMINAL (TYPE 1) (FULL SHOULDER WIDTH OR LESS BRIDGES)

ARKANSAS STATE HIGHWAY COMMISSION		
GUARD RAIL DETAILS		
STANDARD DRAWING GR-9		
4-17-08	REVISED LAYOUTS	
11-10-05	REMOVED GUARD RAIL NOTES AND DETAILS	
11-16-01	DELETED NOTE-METHOD OF INSTALLATION OF GUARD RAIL USING GUARD RAIL TERM. (TY. 1)	
1-12-00	ADDED CONSTRUCTION NOTE	1-12-00
6-26-97	REVISED LAYOUT	
10-1-92	REDRAWN & REVISED	10-1-92
	ADDED NOTE	
10-9-87	REDRAWN & REVISED	
DATE	REVISION	DATE FILM

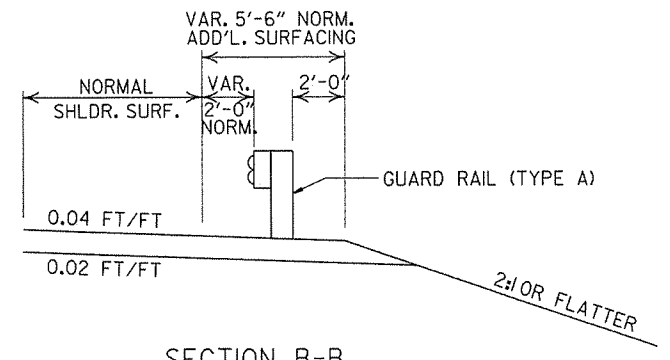




NOTE: NORMAL SECTION TO BE WIDENED APPROX. 5'-6" EACH SIDE TO SUPPORT GUARD RAIL.

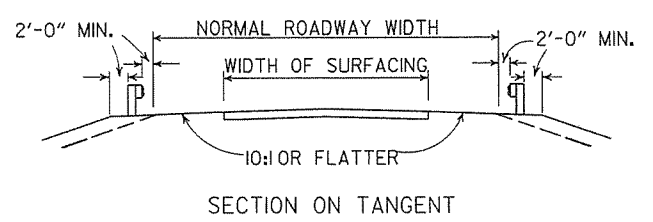


SECTION A-A

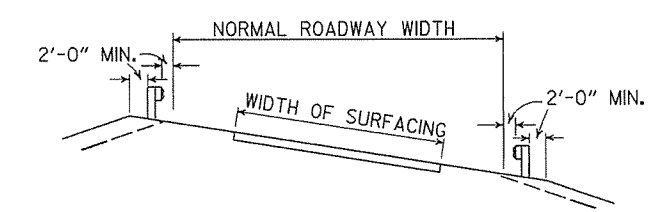


SECTION B-B

DETAILS OF WIDENING FOR GUARD RAIL

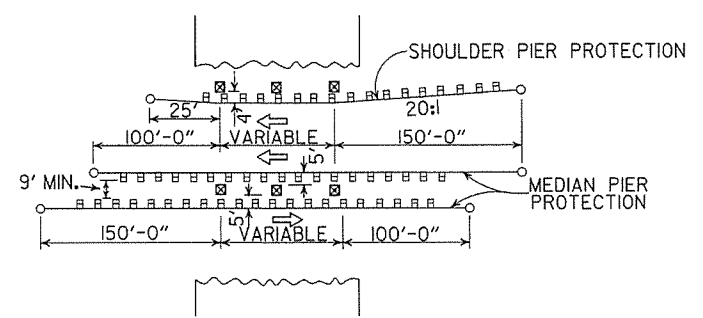


SECTION ON TANGENT



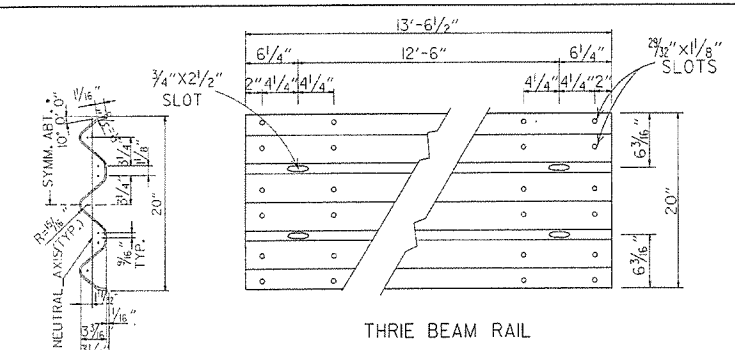
SECTION ON CURVE

DETAILS SHOWING POSITION OF GUARD RAIL ON HIGHWAY

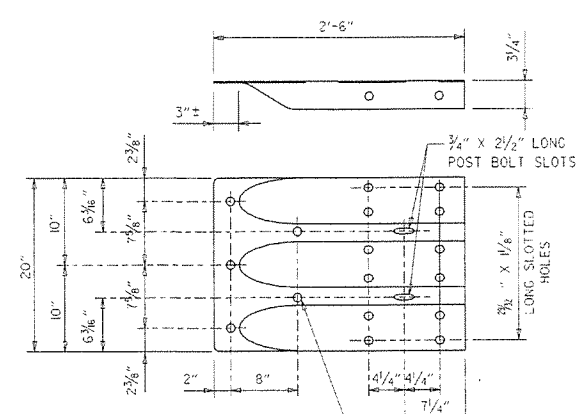


METHOD OF INSTALLATION OF GUARD RAIL AT FIXED OBSTACLE

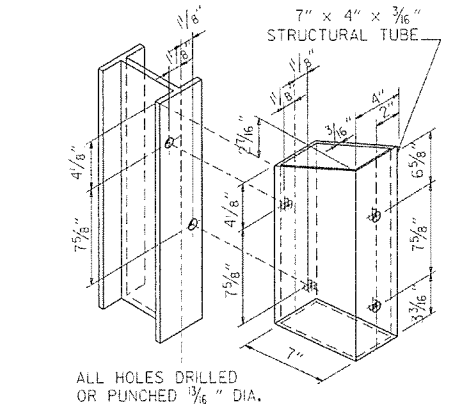
ARKANSAS STATE HIGHWAY COMMISSION			
GUARD RAIL DETAILS			
STANDARD DRAWING GR-9A			
4-17-08	MINOR REVISION		
11-10-05	DRAWN		
DATE	REVISION	DATE	FILM



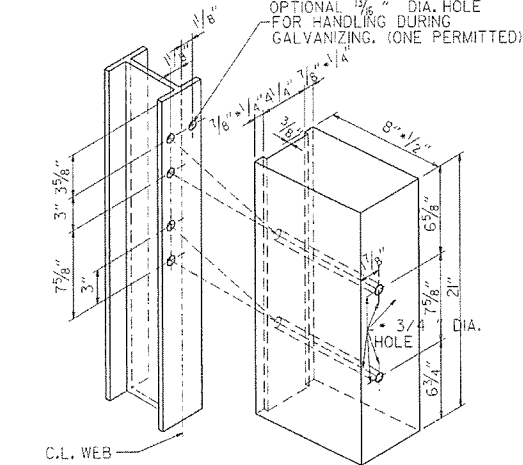
SECTION THRU THRIE BEAM RAIL



SPECIAL END SHOE



STRUCTURAL STEEL TUBING BLOCKOUT DETAIL



HOLE PUNCHING DETAIL FOR STEEL POST & WOOD OR PLASTIC BLOCKOUTS

NOTE: BLOCKS SHALL BE THE SAME TYPE THROUGHOUT THE PROJECT LIMITS.

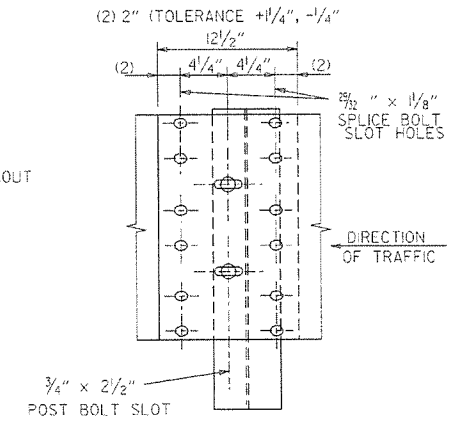
ATTACH BLOCKOUT TO POST USING 5/8" DIA. HEX HEAD BOLTS WITH 1/2" O.D. CUT STEEL WASHERS AND NUT.

1" DIA. HOLES (TYP.) FOR 7/8" DIA. HIGH-STRENGTH BOLTS

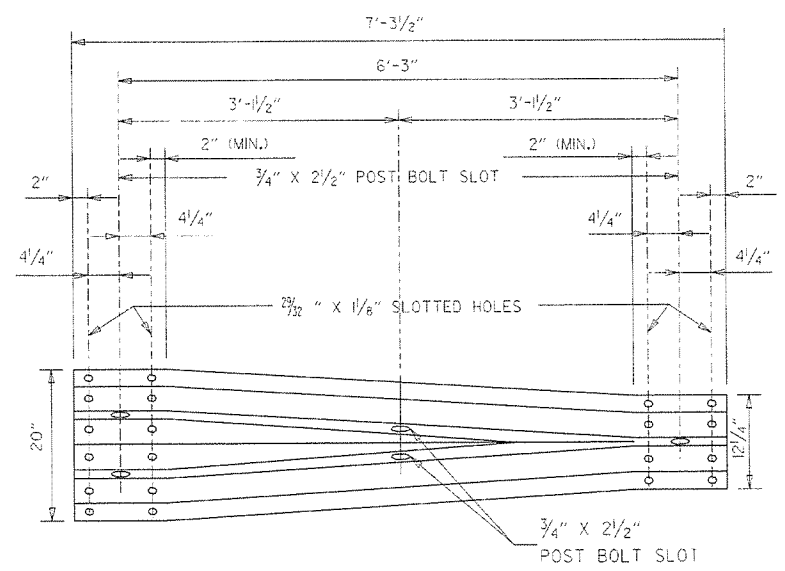
1" DIA. HOLES (TYP.) FOR 7/8" DIA. HIGH STRENGTH BOLTS WITH HEX HEADS, NUTS AND WASHERS

NOTE: SEE STANDARD DRAWING GR-10A FOR GUARD RAIL POST EMBEDMENT DEPTHS.

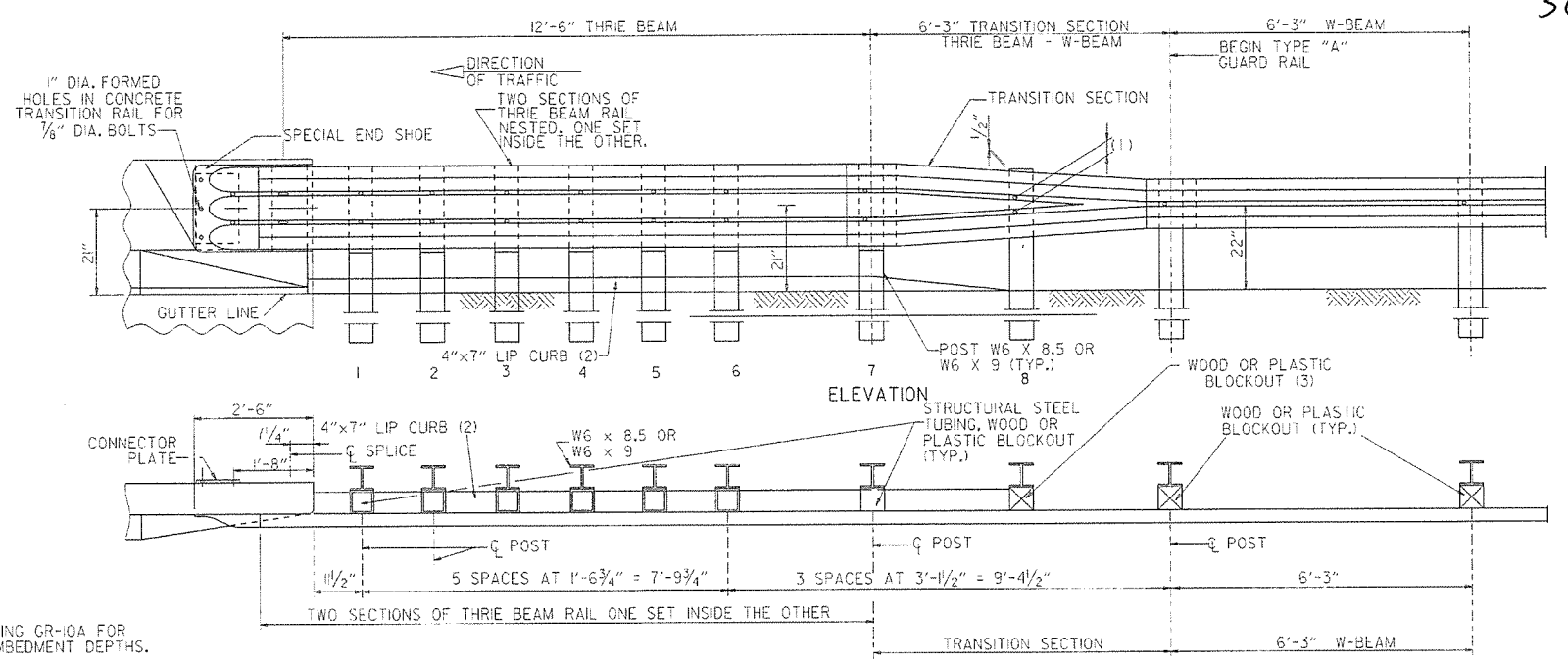
CONNECTOR PLATE SHALL BE AASHTO M270, GR. 36 AND SHALL BE GALVANIZED AFTER FABRICATION. GALVANIZING SHALL CONFORM TO SUBSECTION 807.19 OF THE STANDARD SPECIFICATIONS. CONNECTOR PLATE TO BE BOLTED TO SPECIAL END SHOE USING 7/8" DIA. HIGH STRENGTH BOLTS, WITH THE HEADS PLACED ON THE TRAFFIC FACE. WASHERS SHALL BE USED UNDER THE HEAD AND NUT. BOLTS, NUTS AND WASHERS SHALL BE GALVANIZED AND SHALL CONFORM TO SUBSECTION 807.06.



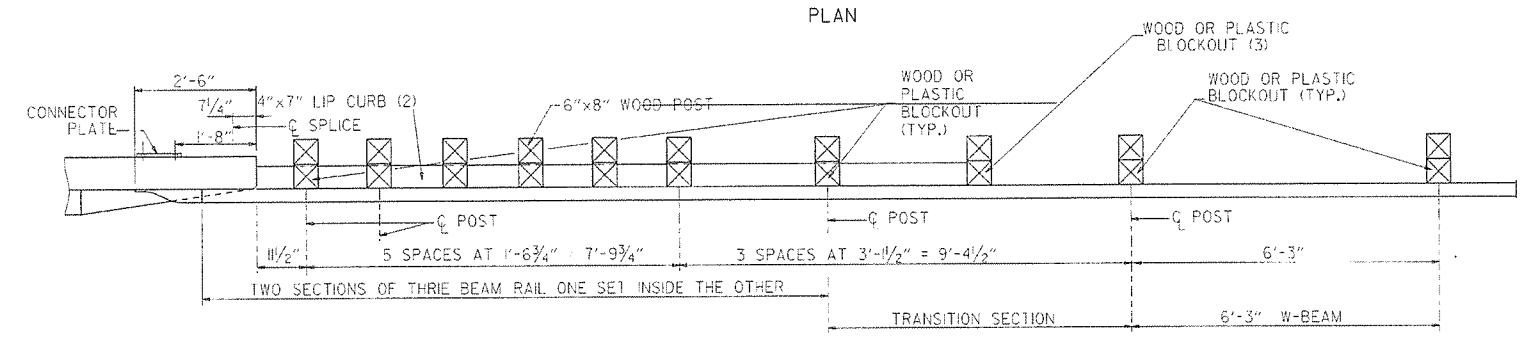
THRIE BEAM RAIL SPLICE AT POST



TRANSITION SECTION



ELEVATION



PLAN

- (1) VERIFY BOLT SPACING FROM RAIL TRANSITION PRODUCER.
- (2) REFER TO APPROACH GUTTER DETAILS.
- (3) LENGTH OF BLOCKOUT ON POST 8 TO BE MODIFIED TO FIT RAIL WIDTH.

THRIE BEAM GUARD RAIL CONNECTION AT BRIDGE ENDS

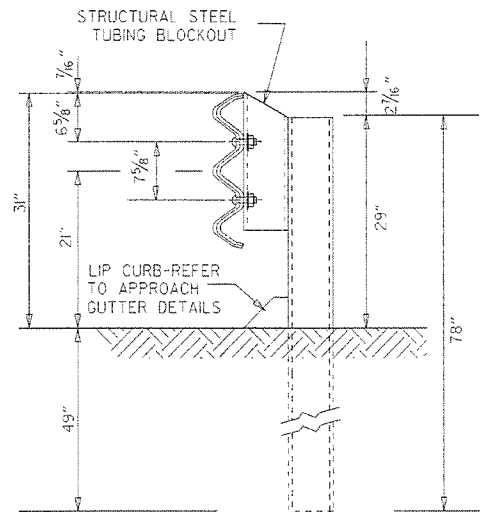
GENERAL NOTES:

- THE THRIE BEAM RAIL, SPECIAL END SHOE, AND THE TRANSITION SECTION SHALL BE MADE OF STEEL AND SHALL BE 12 GAGE. ZINC COATING SHALL BE TYPE I.
- RAIL POSTS SHALL BE SET PERPENDICULAR TO THE ROADWAY PROFILE GRADE AND VERTICALLY IN CROSS SECTION.
- ALL BOLTS SHALL BE SUFFICIENT LENGTH TO EXTEND THROUGH THE FULL THICKNESS OF THE NUT AND NO MORE THAN 3/4" BEYOND IT.
- ALL LAP SPLICES, INCLUDING SPECIAL END SHOES, SHALL BE MADE IN THE DIRECTION SHOWN ON STANDARD DRAWINGS GR-9 & GR-11.
- WOOD POSTS & WOOD BLOCKS SHALL BE EITHER DENSE NO. 1 STRUCTURAL OR BETTER 9.7F (1400 F) OR NO. 1 350 F SOUTHERN PINE.
- REFER TO STD. DRWG. GR-10A FOR POST DETAILS.
- USE THRIE BEAM GUARD RAIL COMPONENTS OF SAME MATERIAL FOR ENTIRE JOB.
- THRIE BEAM POSTS SHALL BE SAME MATERIAL AS W-BEAM POSTS FOR ENTIRE JOB.

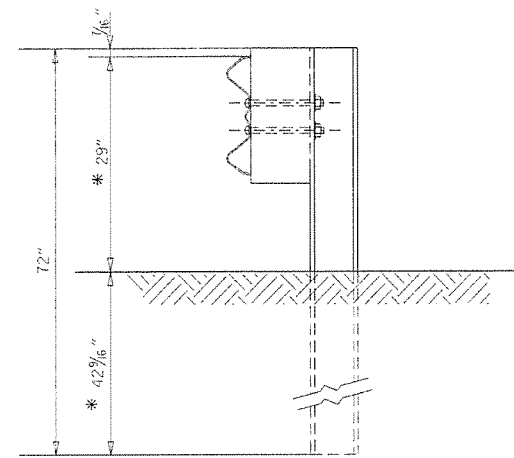
DATE	REVISION	DATE FILM
7-14-10	RAISED HEIGHT OF W-BEAM 1"	
11-29-07	ADDED PLASTIC BLOCKOUTS	
11-10-05	ADDED NOTE FOR ATTACHING STEEL BLOCKOUT	
11-18-04	REVISED GENERAL NOTES	
10-9-03	REVISED GENERAL NOTES	
4-10-03	REVISED GENERAL NOTES	
8-22-02	REVISED NOTE (2)	
6-29-00	MOVED DIMENSION LINES	
5-18-00	ADDED NOTE	
3-30-00	DRAWN & ISSUED	

ARKANSAS STATE HIGHWAY COMMISSION		
GUARD RAIL DETAILS		
STANDARD DRAWING GR-10		



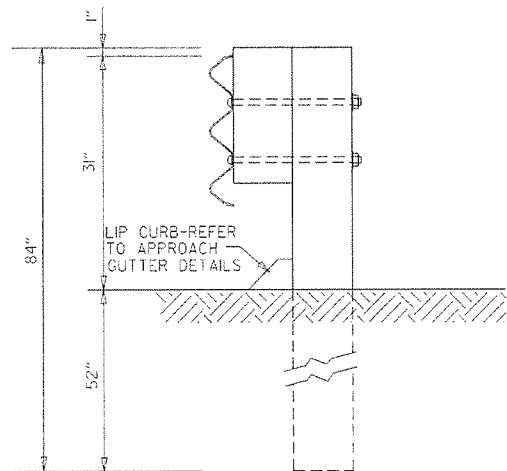


THRIE BEAM RAIL WITH STEEL TUBING BLOCKOUT AND STEEL POST  
POSTS 1-7

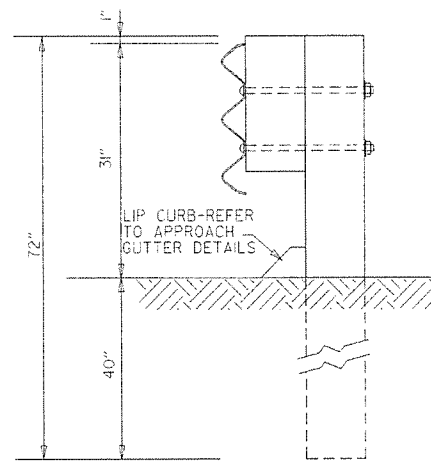


W-BEAM TO THRIE BEAM TRANSITION RAIL WITH WOOD OR PLASTIC BLOCKOUT AND STEEL POST  
POST 8

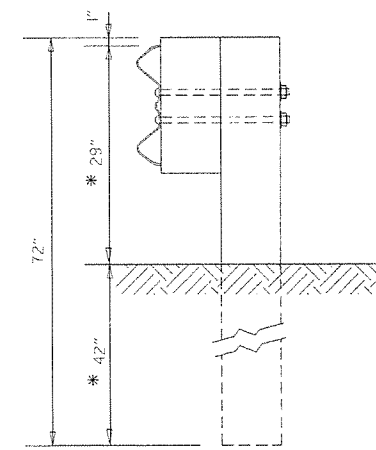
\* NOTE:  
THESE DIMENSIONS WILL NEED TO BE ADJUSTED IN THE FIELD TO MAKE THE TRANSITION FROM 21" MID POINT OF THRIE BEAM TO 22" MID POINT OF W-BEAM.



THRIE BEAM RAIL WITH WOOD OR PLASTIC BLOCKOUTS & WOOD POSTS  
POSTS 1-6



THRIE BEAM RAIL WITH WOOD OR PLASTIC BLOCKOUT & WOOD POST  
POST 7

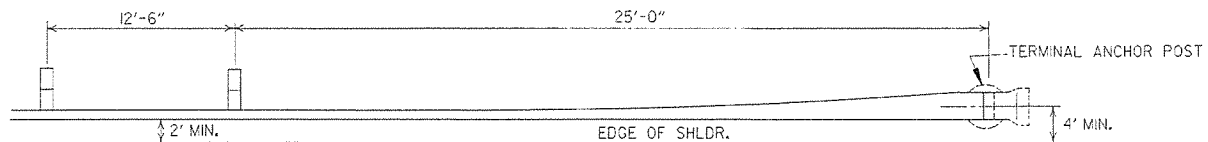


W-BEAM TO THRIE BEAM TRANSITION RAIL WITH WOOD OR PLASTIC BLOCKOUT & WOOD POST  
POST 8

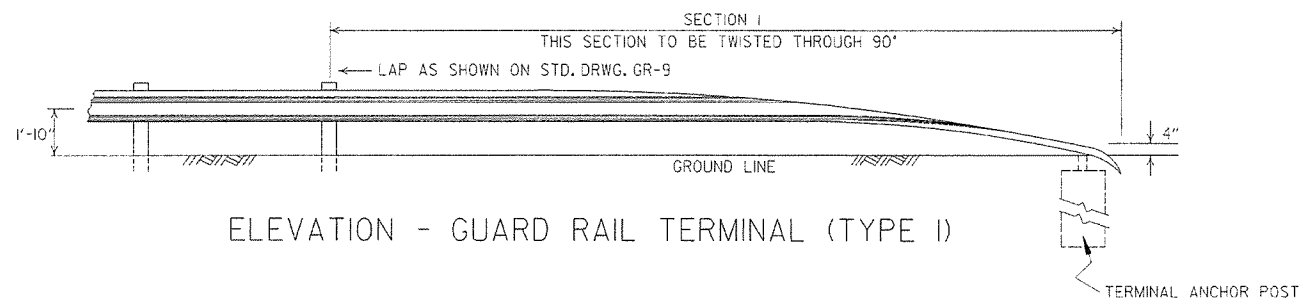
GENERAL NOTES:  
RAIL POSTS SHALL BE SET PERPENDICULAR TO THE ROADWAY PROFILE GRADE AND VERTICALLY IN CROSS SECTION.  
WOOD POSTS & WOOD BLOCKS SHALL BE EITHER DENSE NO. 1 STRUCTURAL OR BETTER 9.7 F (1400 F) OR NO. 1 350 F SOUTHERN PINE.

DATE	REVISION	DATE FILM
7-14-10	REVISED POST 8 DIMENSIONS	
11-29-07	ADDED PLASTIC BLOCKOUTS	
8-22-02	REVISED LIP CURB NOTE	
3-30-00	DRAWN & ISSUED	

ARKANSAS STATE HIGHWAY COMMISSION
GUARD RAIL DETAILS
STANDARD DRAWING GR-10A

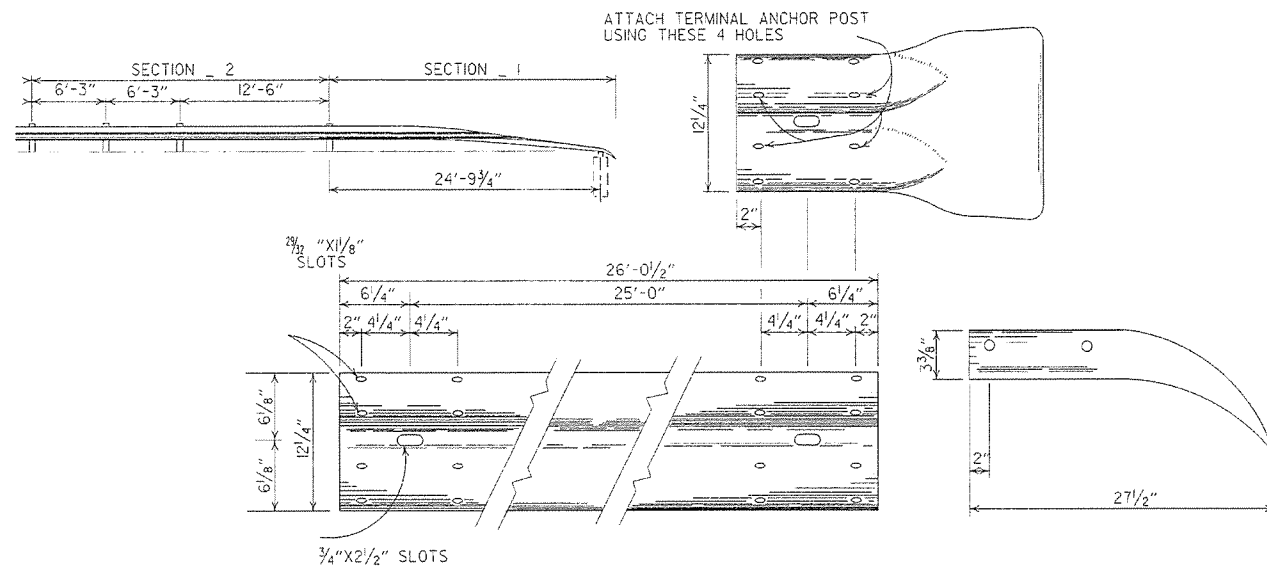


PLAN - GUARD RAIL TERMINAL (TYPE I)



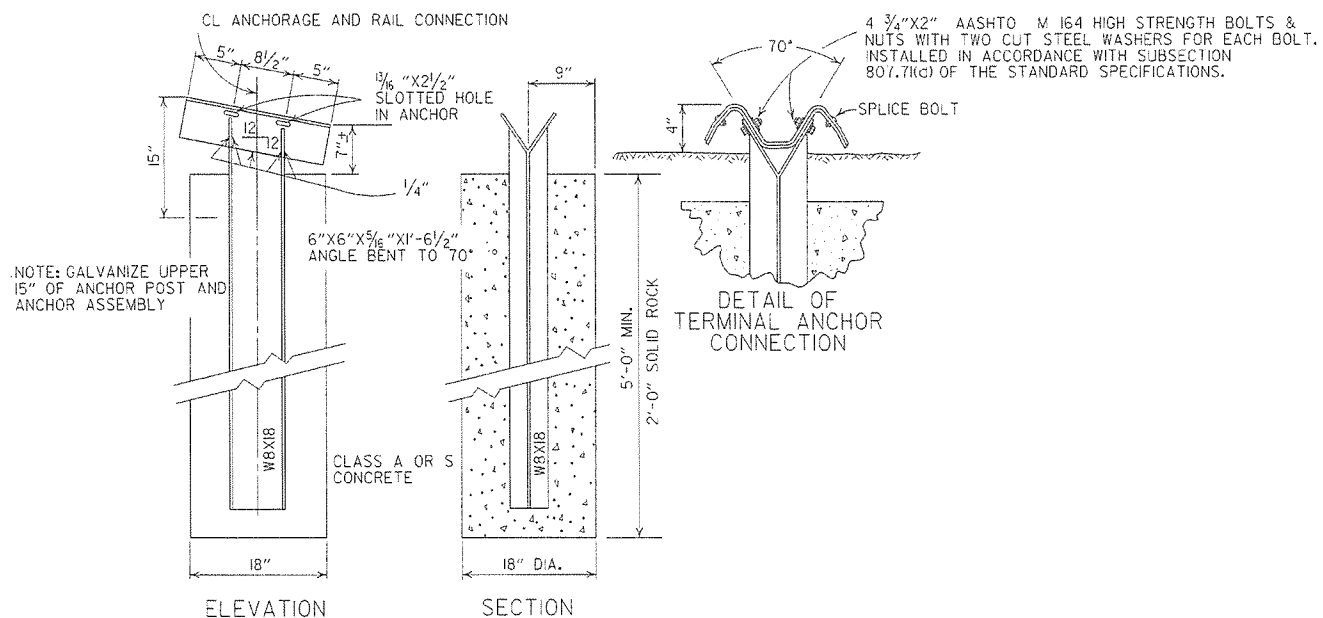
ELEVATION - GUARD RAIL TERMINAL (TYPE I)

NOTE:  
SECTIONS 1 AND 2 OF GUARD RAIL TERMINAL  
SHALL BE PAID FOR AT THE PRICE BID PER  
LINEAR FOOT OF THE TYPE OF GUARD RAIL SPECIFIED.



SECTION I

TERMINAL SECTION



DETAIL OF TERMINAL ANCHOR POST (TYPE I)

NOTE: RAIL MEMBERS MAY BE BOLTED TO ANGLE AT TERMINAL ANCHOR AND THE TWO ASSEMBLIES POSITIONED TO PROPER ALIGNMENT PRIOR TO PLACING CONCRETE AROUND 8 WF 17 POST IF CONTRACTOR SO DESIRES.

		ARKANSAS STATE HIGHWAY COMMISSION
		GUARD RAIL DETAILS
7-14-10	RAISED HEIGHT OF GUARD RAIL 1"	STANDARD DRAWING GRT-1
6-26-97	REVISED LAP NOTE	
10-18-96	REVISED ASTM REF. TO AASHTO	
11-3-94	DIMENSION TERMINAL DETAIL	
11-11-92	ADDED NOTE FOR PAYMENT	
10-1-92	DRAWN & ISSUED	10-1-92
DATE	REVISION	DATE FILM

REINFORCED CONCRETE ARCH PIPE DIMENSIONS

EQUIV. DIA.	SPAN		RISE	
	AASHTO M 206	AHTD NOMINAL	AASHTO M 206	AHTD NOMINAL
INCHES	INCHES			
15	18	18	11	11
18	22	22	13½	14
21	26	26	15½	16
24	28½	29	18	18
30	36¼	36	22½	23
36	43¾	44	26½	27
42	51½	51	31¾	31
48	58½	59	36	36
54	65	65	40	40
60	73	73	45	45
72	88	88	54	54
84	102	102	62	62
90	115	115	72	72
96	122	122	77½	77
108	138	138	87½	87
120	154	154	96¾	97
132	168¾	169	106½	107

THE MEASURED SPAN AND RISE SHALL NOT VARY MORE THAN ± 2 PERCENT FROM THE VALUES SPECIFIED BY AASHTO M206.

REINFORCED CONCRETE HORIZONTAL ELLIPTICAL PIPE DIMENSIONS

EQUIV. DIA.	AASHTO M 207	
	SPAN	RISE
INCHES	INCHES	
18	23	14
24	30	19
27	34	22
30	38	24
33	42	27
36	45	29
39	49	32
42	53	34
48	60	38
54	68	43
60	76	48
66	83	53
72	91	58
78	98	63
84	106	68

THE MEASURED SPAN AND RISE SHALL NOT VARY MORE THAN ± 2 PERCENT FROM THE VALUES SPECIFIED BY AASHTO M207.

CONSTRUCTION SEQUENCE

1. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
2. INSTALL PIPE TO GRADE.
3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
4. PLACE AND COMPACT THE HAUNCH AREA UP TO THE MIDDLE OF THE PIPE.
5. COMPLETE BACKFILL ACCORDING TO SUBSECTION 606.03.(F)(I).

NOTE: HAUNCH AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF CONCRETE PIPE.

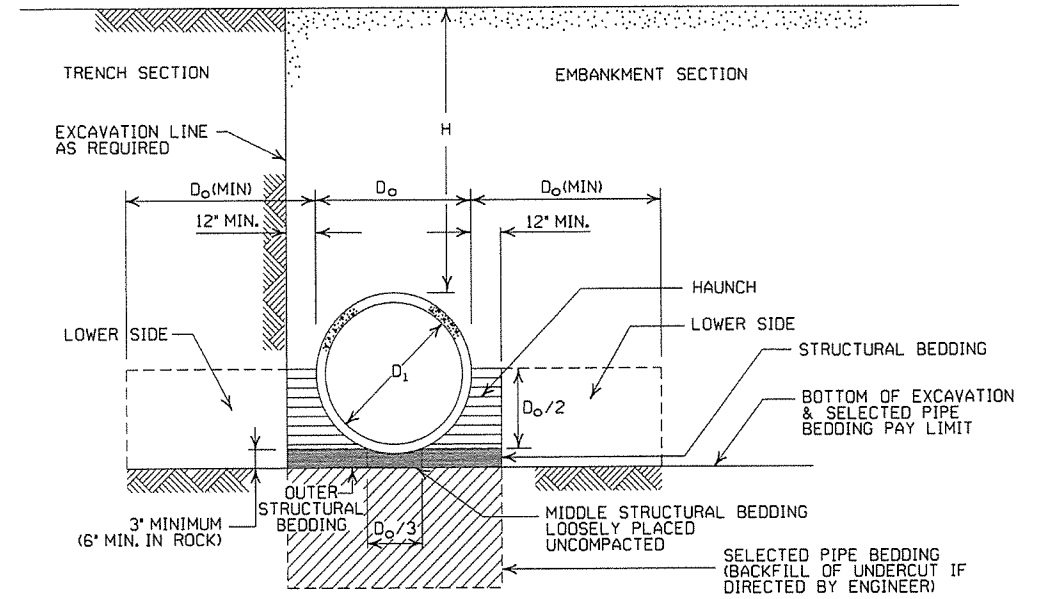
- LEGEND -

- D<sub>i</sub> = NORMAL INSIDE DIAMETER OF PIPE
- D<sub>o</sub> = OUTSIDE DIAMETER OF PIPE
- H = FILL COVER HEIGHT OVER PIPE (FEET)
- MIN. = MINIMUM
- UNDISTURBED SOIL

INSTALLATION TYPE	MATERIAL REQUIREMENTS FOR HAUNCH AND STRUCTURAL BEDDING
TYPE 1	AGGREGATE BASE COURSE (CLASS 5 OR CLASS 7)
TYPE 2	SELECTED MATERIALS (CLASS SM-1, SM-2, OR SM-4) OR TYPE 1 INSTALLATION MATERIAL *
TYPE 3 **	AASHTO CLASSIFICATION A-1 THRU A-6 SOIL OR TYPE 1 OR 2 INSTALLATION MATERIAL

\* SM-3 WILL NOT BE ALLOWED.

\*\* MATERIALS SHALL NOT INCLUDE ORGANIC MATERIALS OR STONES LARGER THAN 3 INCHES.



EMBANKMENT AND TRENCH INSTALLATIONS

1. MATERIAL IN THE HAUNCH AND OUTER STRUCTURAL BEDDING SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.
2. FOR TRENCHES WITH WALLS OF NATURAL SOIL, THE DENSITY OF THE SOIL IN THE LOWER SIDE ZONE SHALL BE AS FIRM AS THE 95% DENSITY REQUIRED FOR THE HAUNCH. IF THE EXISTING SOIL DOES NOT MEET THIS CRITERIA, IT SHALL BE REMOVED AND RECOMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OF MATERIAL USED.
3. FOR EMBANKMENTS, THE MATERIAL IN THE LOWER SIDE ZONE SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.

GENERAL NOTES

1. CONCRETE PIPE CULVERT CONSTRUCTION SHALL CONFORM TO ARKANSAS STATE HIGHWAY AND TRANSPORTATION DEPARTMENT STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION), WITH APPLICABLE SUPPLEMENTAL SPECIFICATIONS AND SPECIAL PROVISIONS. UNLESS OTHERWISE NOTED IN THE PLANS, SECTION AND SUBSECTION REFER TO THE STANDARD CONSTRUCTION SPECIFICATIONS.
2. CONCRETE PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
3. ALL PIPE SHALL CONFORM TO SECTION 606. CIRCULAR R.C. PIPE CULVERTS SHALL CONFORM TO AASHTO M170, R.C. ARCH PIPE CULVERTS SHALL CONFORM TO AASHTO M206 AND HORIZONTAL ELLIPTICAL PIPE CULVERTS SHALL CONFORM TO AASHTO M207.
4. ALL PIPE SHALL BE PROTECTED DURING CONSTRUCTION BY A COVER SUFFICIENT TO PREVENT DAMAGE FROM PASSAGE OF EQUIPMENT.
5. THE MINIMUM TRENCH WIDTH SHALL BE THE OUTSIDE DIAMETER OF THE PIPE PLUS 24 INCHES. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PRACTICABLE FOR WORKING CONDITIONS.
6. MULTIPLE PIPE CULVERTS SHALL BE INSTALLED WITH A MINIMUM CLEARANCE OF 24 INCHES BETWEEN STRINGS OF PIPE. REFER TO STD. DWG. FES-2 FOR MINIMUM CLEARANCE WHERE FLARED END SECTIONS ARE USED.
7. IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
8. NOT MORE THAN ONE LIFTING HOLE MAY BE PROVIDED IN CONCRETE PIPE TO FACILITATE HANDLING. HOLE MAY BE CAST IN PLACE, CUT INTO THE FRESH CONCRETE AFTER FORMS ARE REMOVED, OR DRILLED. THE HOLE SHALL NOT BE MORE THAN TWO INCHES IN DIAMETER OR TWO INCHES SQUARE. CUTTING OR DISPLACEMENT OF REINFORCEMENT WILL NOT BE PERMITTED. SPALLED AREAS AROUND THE HOLE SHALL BE REPAIRED IN A WORKMANLIKE MANNER. LIFTING HOLE SHALL BE FILLED WITH MORTAR, CONCRETE, OR OTHER METHOD AS APPROVED BY THE ENGINEER.
9. WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
10. WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED ABOVE AS THE HAUNCH), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."

MINIMUM HEIGHT OF FILL "H" OVER CIRCULAR R.C. PIPE CULVERTS

INSTALLATION TYPE	CLASS OF PIPE			
	CLASS III		CLASS IV	CLASS V
PIPE ID (IN.)	TYPE 1 OR 2	TYPE 3	ALL	ALL
	FEET			
12-15	2	2.5	2	1
18-24	2.5	3	2	1
27-33	3	4	2	1
36-42	3.5	5	2	1
48	4.5	5.5	2	1
54-60	5	7	2	1
66-78	6	8	2	1
84-108	7.5	8	2	1

NOTE: FOR MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM OF 12" OF PAVEMENT AND/OR BASE.

MAXIMUM HEIGHT OF FILL "H" OVER CIRCULAR R.C. PIPE CULVERTS

INSTALLATION TYPE	CLASS OF PIPE		
	CLASS III	CLASS IV	CLASS V
	FEET		
TYPE 1	21	32	50
TYPE 2	16	25	39
TYPE 3	12	20	30

NOTE: IF FILL HEIGHT EXCEEDS 50 FEET, A SPECIAL DESIGN CONCRETE PIPE WILL BE REQUIRED USING TYPE 1 INSTALLATION.

MINIMUM HEIGHT OF FILL "H" OVER R.C. ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS

INSTALLATION TYPE	CLASS OF PIPE	
	CLASS III	CLASS IV
	FEET	
TYPE 2 OR TYPE 3	2.5	1.5

NOTE: TYPE 1 INSTALLATION WILL NOT BE ALLOWED FOR ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS.

NOTE: FOR MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM OF 12" OF PAVEMENT AND/OR BASE.

MAXIMUM HEIGHT OF FILL "H" OVER R.C. ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS

INSTALLATION TYPE	CLASS OF PIPE	
	CLASS III	CLASS IV
	FEET	
TYPE 2	13	21
TYPE 3	10	16

NOTE: TYPE 1 INSTALLATION WILL NOT BE ALLOWED FOR ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS.

DATE	ISSUED	REVISION	DATE FILMED
2-27-14	REVISED GENERAL NOTE 1.		
12-15-11	REVISED FOR LRFD DESIGN SPECIFICATIONS		
5-18-00	REVISED TYPE 3 BEDDING & ADDED NOTE		
3-30-00	REVISED INSTALLATIONS		
11-06-97	ISSUED		

ARKANSAS STATE HIGHWAY COMMISSION

CONCRETE PIPE CULVERT FILL HEIGHTS & BEDDING

STANDARD DRAWING PCC-1



**CORRUGATED STEEL PIPE (ROUND)**

PIPE DIAMETER (INCHES)	① MINIMUM COVER TOP OF PIPE TO TOP OF GROUND "H" (FEET)	MAX. FILL HEIGHT "H" ABOVE TOP OF PIPE (FEET)				
		METAL THICKNESS (INCHES)				
		0.064	0.079	0.109	0.138	0.168
2 1/2 INCH BY 1/2 INCH CORRUGATION RIVETED, WELDED, OR HELICAL LOCK-SEAM						
12	1	84	91			
15	1	67	73			
18	1	56	61			
24	1	42	46	59		
30	2	34	36	47		
36	2		30	39	41	
42	2		43	67	70	73
48	2		37	58	61	64
② 3 INCH BY 1 INCH OR 5 INCH BY 1 INCH CORRUGATION RIVETED, WELDED, BOLTED, OR HELICAL LOCK-SEAM						
36	1	48	60	88	111	118
42	1	41	51	72	90	102
48	1	36	45	64	77	85
54	2	32	40	59	71	79
60	2	29	36	53	64	71
66	2	26	33	47	58	64
72	2	24	30	44	53	59
78	2		28	41	49	54
84	2		26	38	45	51
90	2		24	35	43	45
96	2		22	33	40	44
102	2			31	38	42
108	2			30	35	39
114	2			28	34	37
120	2			27	32	35

**CORRUGATED ALUMINUM PIPE (ROUND)**

PIPE DIAMETER (INCHES)	① MINIMUM COVER TOP OF PIPE TO TOP OF GROUND "H" (FEET)	MAX. FILL HEIGHT "H" ABOVE TOP OF PIPE (FEET)				
		METAL THICKNESS IN INCHES				
		0.060	0.075	0.105	0.135	0.164
2 1/2 INCH BY 1/2 INCH CORRUGATION RIVETED OR HELICAL LOCK-SEAM						
12	1	45	45			
18	2	30	30	52		
24	2	22	22	39	41	
30	2		18	31	32	34
36	2.5		15	26	27	28
42	2			43	43	44
48	2			40	41	43
54	2			35	37	38
60	2				33	34
66	2					31
72	2					29

**CORRUGATED METAL PIPE ARCHES**

EQUIV. DIA. (INCHES)	PIPE DIMENSION SPAN X RISE (INCHES)	MINIMUM CORNER RADIUS (INCHES)	STEEL				ALUMINUM			
			MIN. THICKNESS REQUIRED (INCHES)	① MIN. HEIGHT OF FILL, "H" (FT.)		MIN. THICKNESS REQUIRED (INCHES)	① MIN. HEIGHT OF FILL, "H" (FT.)			
				INSTALLATION TYPE 1	INSTALLATION TYPE 1		INSTALLATION TYPE 1	INSTALLATION TYPE 1		
2 1/2 INCH BY 1/2 INCH CORRUGATION RIVETED, WELDED, OR HELICAL LOCK-SEAM										
15	17x13	3	0.064	2	15	0.060	2	15		
18	21x15	3	0.064	2	15	0.060	2	15		
21	24x18	3	0.064	2.25	15	0.060	2.25	15		
24	28x20	3	0.064	2.5	15	0.075	2.5	15		
30	35x24	3	0.079	3	12	0.075	3	12		
36	42x29	3 1/2	0.079	3	12	0.105	3	12		
42	49x33	4	0.079	3	12	0.105	3	12		
48	57x38	5	0.109	3	13	0.135	3	13		
54	64x43	6	0.109	3	14	0.135	3	14		
60	71x47	7	0.138	3	15	0.164	3	15		
66	77x52	8	0.168	3	15					
72	83x57	9	0.168	3	15					
② 3 INCH BY 1 INCH OR 5 INCH BY 1 INCH CORRUGATION RIVETED, WELDED, OR HELICAL LOCK-SEAM										
			INSTALLATION				INSTALLATION			
			TYPE 2		TYPE 1		TYPE 2		TYPE 1	
36	40x31	5	0.079	3	2	12	15			
42	46x36	6	0.079	3	2	13	15			
48	53x41	7	0.079	3	2	13	15			
54	60x46	8	0.079	3	2	13	15			
60	66x51	9	0.079	3	2	13	15			
66	73x55	12	0.079	3	2	15	15			
72	81x59	14	0.079	3	2	15	15			
78	87x63	14	0.079	3	2	15	15			
84	95x67	16	0.109	3	2	15	15			
90	103x71	16	0.109	3	2	15	15			
96	112x75	18	0.109	3	2	15	15			
102	117x79	18	0.109	3	2	15	15			
108	128x83	18	0.138	3	2	15	15			

**CONSTRUCTION SEQUENCE**

1. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
2. INSTALL PIPE TO GRADE.
3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
4. COMPLETE STRUCTURAL BACKFILL OPERATION BY WORKING FROM SIDE TO SIDE OF THE PIPE. THE SIDE TO SIDE STRUCTURAL BACKFILL DIFFERENTIAL SHALL NOT EXCEED 24 INCHES OR 1/3 THE SIZE OF THE PIPE, WHICHEVER IS LESS.

NOTE: STRUCTURAL BACKFILL AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF METAL PIPE.

INSTALLATION TYPE	MATERIAL REQUIREMENTS FOR STRUCTURAL BACKFILL AND STRUCTURAL BEDDING
TYPE 1	AGGREGATE BASE COURSE (CLASS 4, 5, 6, OR 7)
TYPE 2	SELECTED MATERIALS (CLASS SM-1, SM-2, OR SM-4) OR TYPE 1 INSTALLATION MATERIAL ③

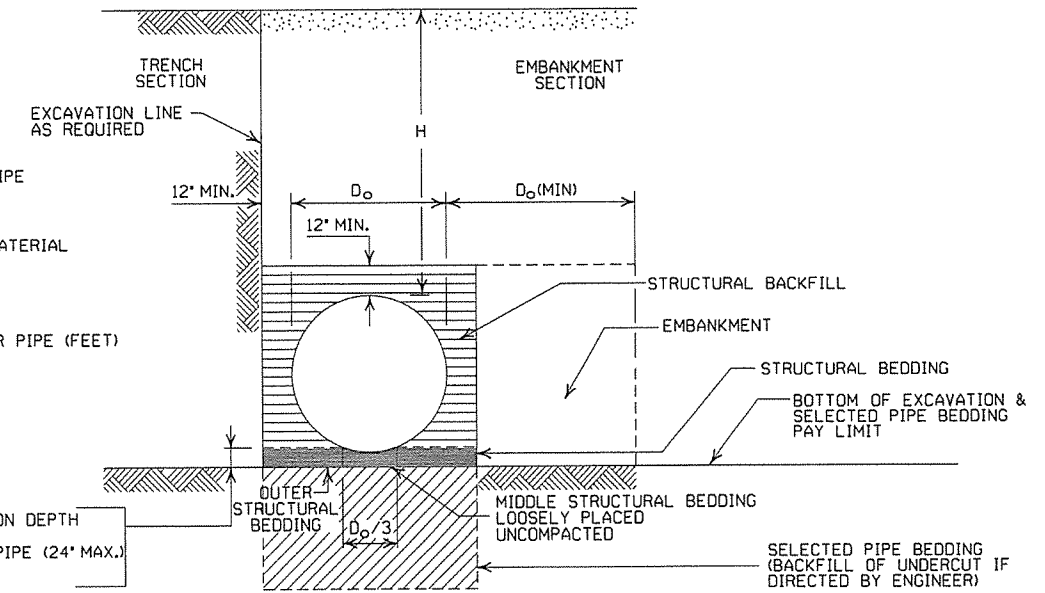
③ SM-3 WILL NOT BE ALLOWED.

**EQUIVALENT METAL THICKNESSES AND GAUGES**

METAL THICKNESS IN INCHES			GAUGE NUMBER
STEEL			
ZINC COATED	UNCOATED	ALUMINUM	
0.064	0.0598	0.060	16
0.079	0.0747	0.075	14
0.109	0.1046	0.105	12
0.138	0.1345	0.135	10
0.168	0.1644	0.164	8

**- LEGEND -**

- D<sub>o</sub> = OUTSIDE DIAMETER OF PIPE
- MAX. = MAXIMUM
- MIN. = MINIMUM
- [Symbol] = STRUCTURAL BACKFILL MATERIAL
- [Symbol] = UNDISTURBED SOIL
- EQUIV. DIA. = EQUIVALENT DIAMETER
- H = FILL COVER HEIGHT OVER PIPE (FEET)



**EMBANKMENT AND TRENCH INSTALLATIONS**

1. STRUCTURAL BACKFILL, EMBANKMENT, AND OUTER STRUCTURAL BEDDING MATERIAL SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.
2. INSTALLATION TYPE 1 OR 2 MAY BE USED FOR CORRUGATED STEEL OR ALUMINUM PIPE (ROUND).
3. INSTALLATION TYPE 1 SHALL BE USED FOR CORRUGATED STEEL OR ALUMINUM PIPE ARCHES WITH 2 1/2" X 1/2" CORRUGATION.
4. INSTALLATION TYPE 1 OR 2 MAY BE USED FOR CORRUGATED STEEL OR ALUMINUM PIPE ARCHES WITH 3" X 1" OR 5" X 1" CORRUGATION.

**GENERAL NOTES**

1. METAL PIPE CULVERT CONSTRUCTION SHALL CONFORM TO ARKANSAS STATE HIGHWAY AND TRANSPORTATION DEPARTMENT STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION), WITH APPLICABLE SUPPLEMENTAL SPECIFICATIONS AND SPECIAL PROVISIONS. UNLESS OTHERWISE NOTED IN THE PLANS, SECTION AND SUBSECTION REFER TO THE STANDARD CONSTRUCTION SPECIFICATIONS.
2. METAL PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
3. METAL PIPE CULVERT MATERIALS AND INSTALLATIONS SHALL CONFORM TO SECTION 606 AND JOB SPECIAL PROVISION "METAL PIPE".
4. ALL PIPE SHALL BE PROTECTED DURING CONSTRUCTION BY A COVER SUFFICIENT TO PREVENT DAMAGE FROM PASSAGE OF EQUIPMENT.
5. THE MINIMUM TRENCH WIDTH SHALL BE THE OUTSIDE DIAMETER OF THE PIPE PLUS 24 INCHES. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PRACTICABLE FOR WORKING CONDITIONS.
6. MULTIPLE PIPE CULVERTS SHALL BE INSTALLED WITH A MINIMUM CLEARANCE OF 24 INCHES BETWEEN STRINGS OF PIPE. REFER TO STD. DWG. FES-2 FOR MINIMUM CLEARANCE WHERE FLARED END SECTIONS ARE USED.
7. IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
8. WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
9. WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED AS STRUCTURAL BACKFILL), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."

① FOR MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM 12" OF PAVEMENT AND/OR BASE.

② WHERE THE STANDARD 2 2/3" X 1/2" CORRUGATION AND GAUGE IS SPECIFIED FOR A GIVEN DIAMETER, A PIPE OF THE SAME DIAMETER WITH A 3" X 1" OR 5" X 1" CORRUGATION MAY BE SUBSTITUTED, PROVIDING IT IS GAUGED FOR A FILL HEIGHT CONDITION EQUAL TO OR GREATER THAN THE MAXIMUM FILL HEIGHT CONDITION FOR THE SPECIFIED GAUGE AND CORRUGATION.

DATE	REVISION	DATE FILMED
2-27-14	REVISED GENERAL NOTE 1.	
12-15-11	REVISED FOR LRFD DESIGN SPECS	
3-30-00	REVISED INSTALLATIONS	
11-06-97	ISSUED	

ARKANSAS STATE HIGHWAY COMMISSION

**METAL PIPE CULVERT  
FILL HEIGHTS & BEDDING**

STANDARD DRAWING PCM-1

INSTALLATION TYPE	MATERIAL REQUIREMENTS FOR STRUCTURAL BACKFILL AND STRUCTURAL BEDDING
TYPE 2	•SELECTED MATERIALS (CLASS SM-1, SM-2 OR SM-4)

- AGGREGATE BASE COURSE (CLASS 4, 5, 6, OR 7) MAY BE USED IN LIEU OF SELECTED MATERIAL.  
SM3 WILL NOT BE ALLOWED.
- STRUCTURAL BEDDING MATERIAL SHALL HAVE A MAXIMUM PARTICLE SIZE OF 1/2 INCH. STRUCTURAL BACKFILL MATERIAL SHALL BE FREE OF ORGANIC MATERIAL, STONES LARGER THAN 1.50 INCH IN GREATEST DIMENSION, OR FROZEN LUMPS.
- STRUCTURAL BACKFILL AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF HDPE PIPE.

### MINIMUM TRENCH WIDTH BASED ON FILL HEIGHT "H"

PIPE DIAMETER	TRENCH WIDTH (FEET)	
	"H" < 10'-0"	"H" >OR= 10'-0"
18"	4'-6"	4'-6"
24"	5'-0"	6'-0"
30"	5'-6"	7'-6"
36"	6'-0"	9'-0"
42"	7'-0"	10'-6"
48"	8'-0"	12'-0"

①NOTE:  
18" MIN. (18" - 30" DIAMETERS)  
24" MIN. (36" - 48" DIAMETERS)  
MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM 12" OF PAVEMENT AND/OR BASE.

### MINIMUM COVER FOR CONSTRUCTION LOADS

PIPE DIAMETER	② MIN. COVER (FEET) FOR INDICATED CONSTRUCTION LOADS			
	18.0-50.0 (KIPS)	50.0-75.0 (KIPS)	75.0-110.0 (KIPS)	110.0-175.0 (KIPS)
36" OR LESS	2'-0"	2'-6"	3'-0"	3'-0"
42" OR GREATER	3'-0"	3'-0"	3'-6"	4'-0"

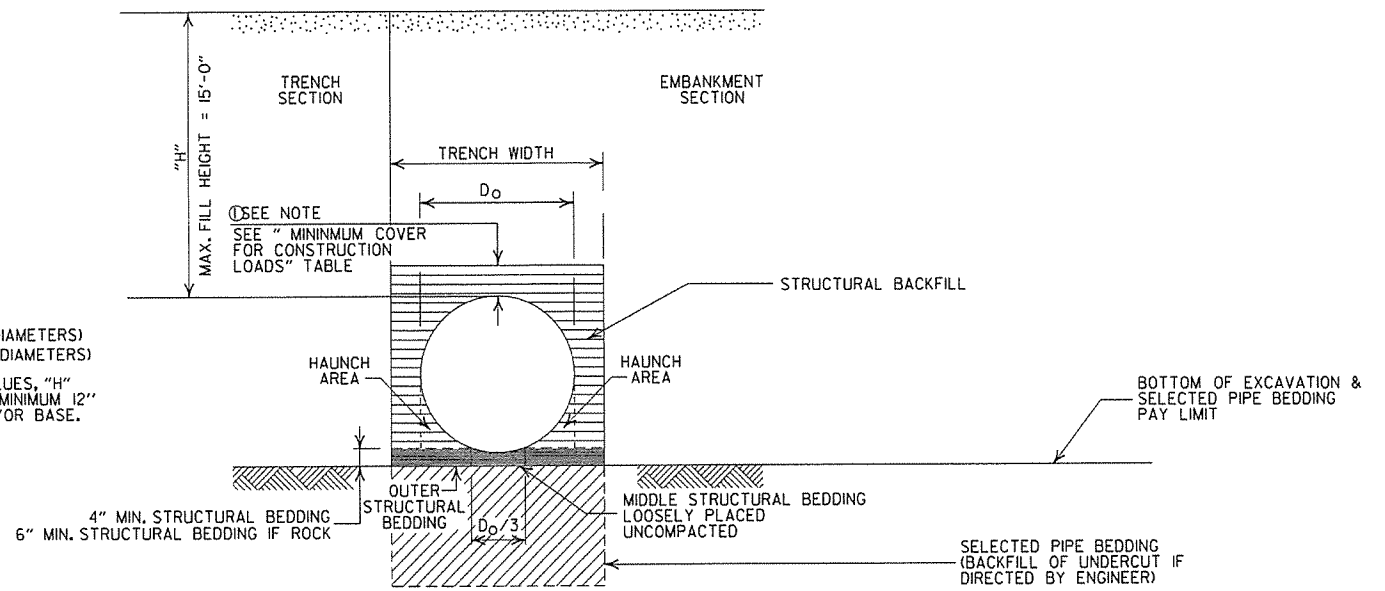
②MINIMUM COVER SHALL BE MEASURED FROM TOP OF PIPE TO TOP OF THE MAINTAINED CONSTRUCTION ROADWAY SURFACE. THE SURFACE SHALL BE MAINTAINED.

### MULTIPLE INSTALLATION OF HIGH DENSITY POLYETHYLENE PIPES

PIPE DIAMETER	CLEAR DISTANCE BETWEEN PIPES
18"	1'-6"
24"	2'-0"
30"	2'-6"
36"	3'-0"
42"	3'-6"
48"	4'-0"

### GENERAL NOTES

- PIPE SHALL CONFORM TO AASHTO M294, TYPE S. INSTALLATION SHALL CONFORM TO JOB SPECIAL PROVISION "PLASTIC PIPE" AND SECTION 606 OF THE STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION).
- PLASTIC PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
- THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PLUS A SUFFICIENT WIDTH TO ENSURE WORKING ROOM TO PROPERLY AND SAFELY PLACE AND COMPACT HAUNCHING AND OTHER BACKFILL MATERIAL.
- IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
- WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
- WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED ABOVE AS STRUCTURAL BACKFILL), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."
- FOR PIPE TYPES THAT ARE NOT SMOOTH ON THE OUTSIDE (CORRUGATED OR PROFILE WALLS), BACKFILL GRADATIONS SHOULD BE SELECTED THAT WILL PERMIT THE FILLING OF THE CORRUGATION OR PROFILE VALLEY.
- HIGH DENSITY POLYETHYLENE PIPES OF DIAMETERS OTHER THAN SHOWN WILL NOT BE ALLOWED.
- JOINTS FOR HDPE PIPE SHALL MEET THE REQUIREMENTS FOR SOIL TIGHTNESS AS SPECIFIED IN AASHTO SECTION 26.4.2.4 AND 30.4.2 "AASHTO LRFD BRIDGE CONSTRUCTION SPECIFICATIONS." JOINTS SHALL BE INSTALLED PER MANUFACTURER'S RECOMMENDATIONS.



### TYPE 2 EMBANKMENT AND TRENCH INSTALLATIONS

1. STRUCTURAL BACKFILL, EMBANKMENT, AND OUTER STRUCTURAL BEDDING MATERIAL SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.

### CONSTRUCTION SEQUENCE

- PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
- INSTALL PIPE TO GRADE.
- COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
- THE STRUCTURAL BACKFILL SHALL BE PLACED AND COMPACTED IN LAYERS NOT EXCEEDING 8". THE LAYERS SHALL BE BROUGHT UP EVENLY AND SIMULTANEOUSLY TO THE ELEVATION OF THE MINIMUM COVER.
- PIPE INSTALLATION MAY REQUIRE THE USE OF RESTRAINTS, WEIGHTING OR OTHER APPROVED METHODS IN ORDER TO HELP MAINTAIN GRADE AND ALIGNMENT.

### - LEGEND -

H = FILL HEIGHT (FT.)  
Do = OUTSIDE DIAMETER OF PIPE  
MAX. = MAXIMUM  
MIN. = MINIMUM

==== = STRUCTURAL BACKFILL MATERIAL  
///// = UNDISTURBED SOIL

2-27-14	REVISED GENERAL NOTE 1.	
12-15-11	REVISED GENERAL NOTES & MINIMUM COVER NOTE	
11-17-10	ISSUED	
DATE	REVISION	DATE FILMED

ARKANSAS STATE HIGHWAY COMMISSION
PLASTIC PIPE CULVERT (HIGH DENSITY POLYETHYLENE)
STANDARD DRAWING PCP-1

INSTALLATION TYPE	•• MATERIAL REQUIREMENTS FOR STRUCTURAL BACKFILL AND STRUCTURAL BEDDING
TYPE 2	•SELECTED MATERIALS (CLASS SM-1, SM-2, OR SM-4)

- AGGREGATE BASE COURSE (CLASS 4, 5, 6, OR 7) MAY BE USED IN LIEU OF SELECTED MATERIAL. SM3 WILL NOT BE ALLOWED.
- STRUCTURAL BEDDING MATERIAL SHALL HAVE A MAXIMUM PARTICLE SIZE OF 1/2 INCH. STRUCTURAL BACKFILL MATERIAL SHALL BE FREE OF ORGANIC MATERIAL, STONES LARGER THAN 1.50 INCH IN GREATEST DIMENSION, OR FROZEN LUMPS.

STRUCTURAL BACKFILL AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF PVC PIPE.

MINIMUM TRENCH WIDTH BASED ON FILL HEIGHT "H"

PIPE DIAMETER	TRENCH WIDTH (FEET)	
	"H" < 10'-0"	"H" >OR= 10'-0"
18"	4'-6"	4'-6"
24"	5'-0"	6'-0"
30"	5'-6"	7'-6"
36"	6'-0"	9'-0"

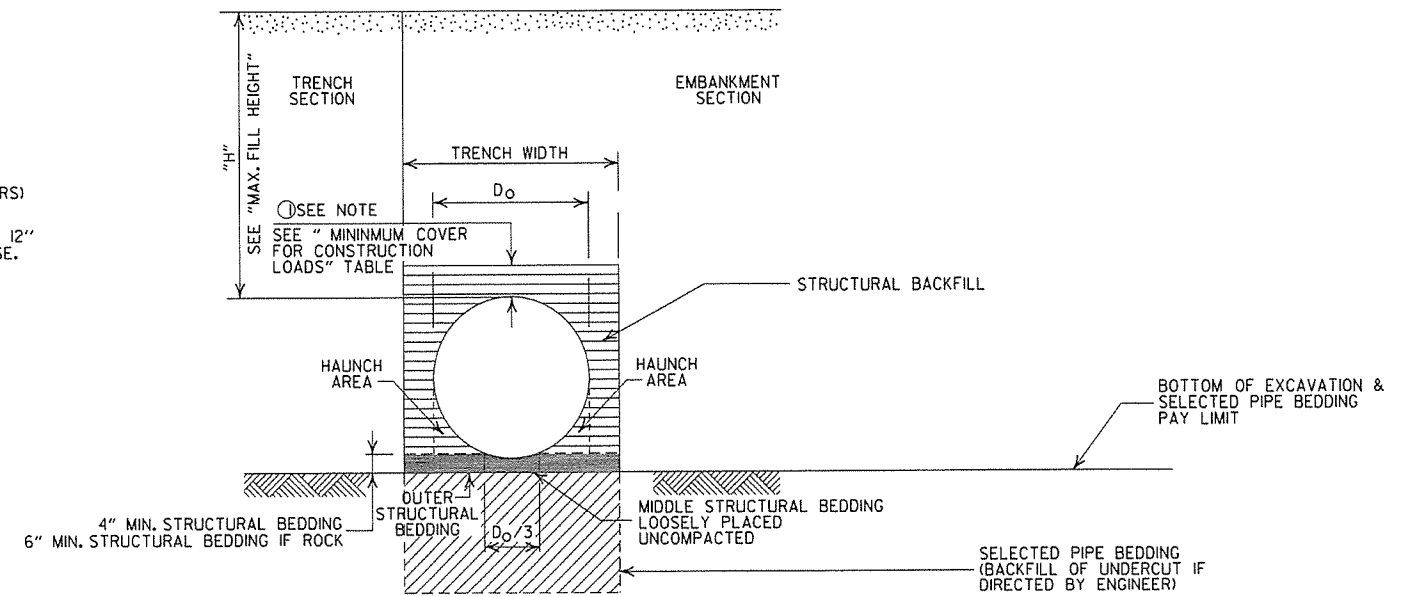
MULTIPLE INSTALLATION OF PVC PIPES

PIPE DIAMETER	CLEAR DISTANCE BETWEEN PIPES
18"	1'-6"
24"	2'-0"
30"	2'-6"
36"	3'-0"

MAXIMUM FILL HEIGHT BASED ON STRUCTURAL BACKFILL

PIPE DIAMETER	"H"
18"	45'-0"
24"	45'-0"
30"	40'-0"
36"	40'-0"

- ① NOTE:  
12" MIN. (18" - 36" DIAMETERS)  
MINIMUM COVER VALUE, "H" SHALL INCLUDE A MINIMUM 12" OF PAVEMENT AND/OR BASE.



TYPE 2 EMBANKMENT AND TRENCH INSTALLATIONS

1. STRUCTURAL BACKFILL, EMBANKMENT, AND OUTER STRUCTURAL BEDDING MATERIAL SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.

MINIMUM COVER FOR CONSTRUCTION LOADS

PIPE DIAMETER	② MIN. COVER (FEET) FOR INDICATED CONSTRUCTION LOADS			
	18.0-50.0 (KIPS)	50.0-75.0 (KIPS)	75.0-110.0 (KIPS)	110.0-175.0 (KIPS)
18" THRU 36"	2'-0"	2'-6"	3'-0"	3'-0"

- ② MINIMUM COVER SHALL BE MEASURED FROM TOP OF PIPE TO TOP OF THE MAINTAINED CONSTRUCTION ROADWAY SURFACE. THE SURFACE SHALL BE MAINTAINED.

CONSTRUCTION SEQUENCE

1. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
2. INSTALL PIPE TO GRADE.
3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
4. THE STRUCTURAL BACKFILL SHALL BE PLACED AND COMPACTED IN LAYERS NOT EXCEEDING 8". THE LAYERS SHALL BE BROUGHT UP EVENLY AND SIMULTANEOUSLY TO THE ELEVATION OF THE MINIMUM COVER.
5. PIPE INSTALLATION MAY REQUIRE THE USE OF RESTRAINTS, WEIGHTING OR OTHER APPROVED METHODS IN ORDER TO HELP MAINTAIN GRADE AND ALIGNMENT.

- LEGEND -

H = FILL HEIGHT (FT.)  
D<sub>o</sub> = OUTSIDE DIAMETER OF PIPE  
MAX. = MAXIMUM  
MIN. = MINIMUM

==== = STRUCTURAL BACKFILL MATERIAL  
===== = UNDISTURBED SOIL

GENERAL NOTES

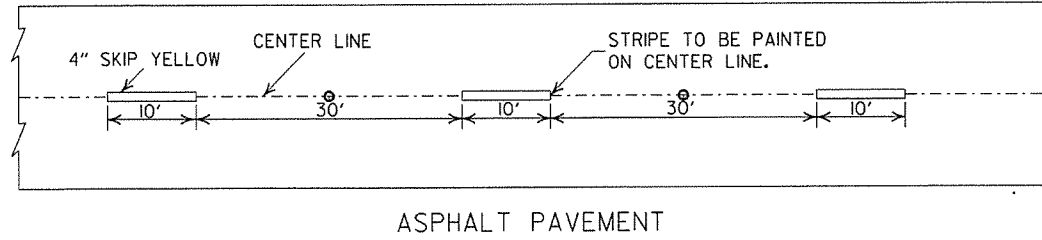
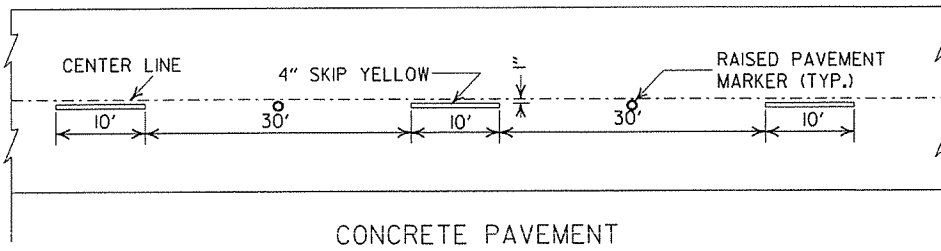
1. PIPE SHALL CONFORM TO ASTM F949, CELL CLASS 12454. INSTALLATION SHALL CONFORM TO JOB SPECIAL PROVISION "PLASTIC PIPE" AND SECTION 606 OF THE STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION).
2. PLASTIC PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
3. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PLUS A SUFFICIENT WIDTH TO ENSURE WORKING ROOM TO PROPERLY AND SAFELY PLACE AND COMPACT HAUNCHING AND OTHER BACKFILL MATERIAL.
4. IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
5. WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
6. WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED ABOVE AS STRUCTURAL BACKFILL), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."
7. FOR PIPE TYPES THAT ARE NOT SMOOTH ON THE OUTSIDE (CORRUGATED OR PROFILE WALLS), BACKFILL GRADATIONS SHOULD BE SELECTED THAT WILL PERMIT THE FILLING OF THE CORRUGATION OR PROFILE VALLEY.
8. PVC PIPES OF DIAMETERS OTHER THAN SHOWN WILL NOT BE ALLOWED.
9. JOINTS FOR PVC PIPE SHALL MEET THE REQUIREMENTS FOR SOIL TIGHTNESS AS SPECIFIED IN AASHTO SECTION 26.4.2.4 AND 30.4.2 "AASHTO LRFD BRIDGE CONSTRUCTION SPECIFICATIONS." JOINTS SHALL BE INSTALLED PER MANUFACTURER'S RECOMMENDATIONS.

DATE	REVISION	DATE FILMED
2-27-14	REVISED GENERAL NOTE 1.	
12-15-11	REV GENERAL NOTES & MINIMUM COVER NOTE; DELETED	
11-17-10	ISSUED	

ARKANSAS STATE HIGHWAY COMMISSION

PLASTIC PIPE CULVERT  
(PVC F949)

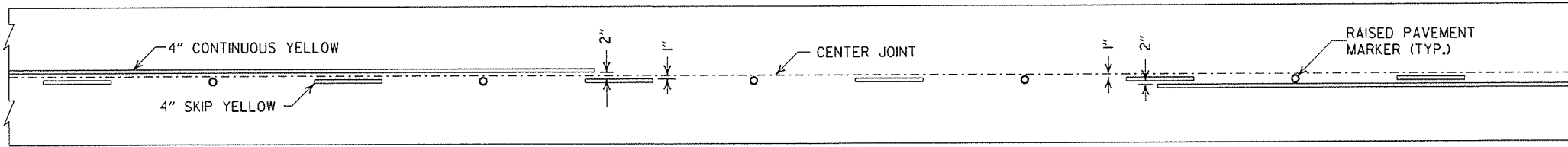
STANDARD DRAWING PCP-2



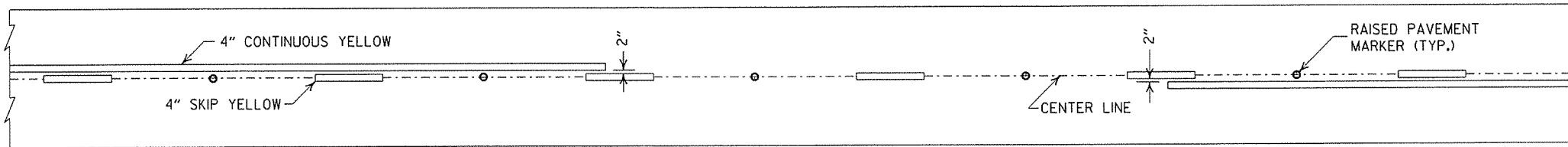
CONCRETE PAVEMENT

ASPHALT PAVEMENT

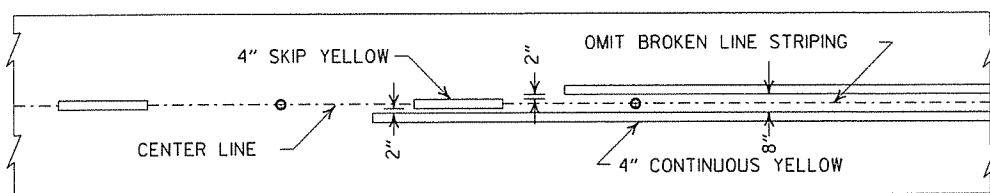
BROKEN LINE STRIPING



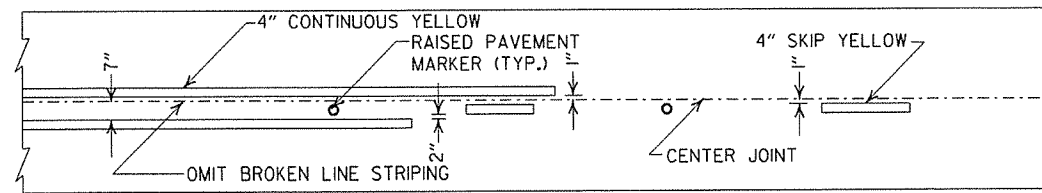
SOLID LINE STRIPING ON CONCRETE PAVEMENT



SOLID LINE STRIPING ON ASPHALT PAVEMENT

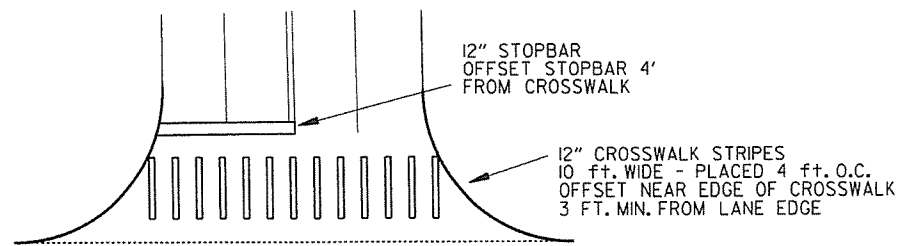


ASPHALT PAVEMENT



CONCRETE PAVEMENT

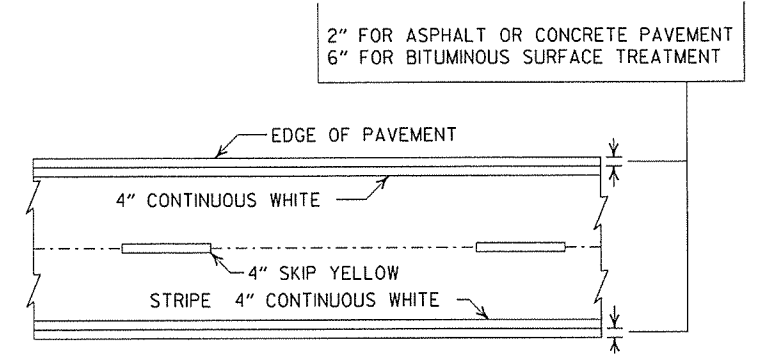
STRIPING AT ADJACENT NO PASSING LANES



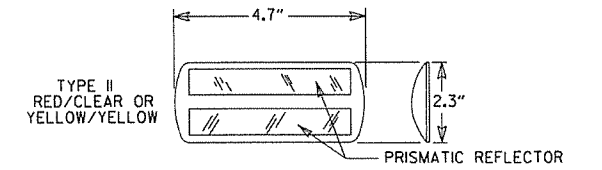
CROSSWALK AND STOPBAR DETAILS

NOTES:

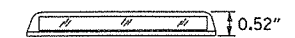
1. ALL LINES SHALL HAVE A WIDTH OF 4 INCHES.
2. THE THICKNESS AND RATE OF PAINT APPLICATION SHALL BE AS SPECIFIED IN SECTION 718 OF THE STANDARD SPECIFICATIONS.
3. THIS DRAWING SHALL BE USED IN CONJUNCTION WITH THE LATEST REVISED ADDITION OF THE "MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES."
4. RAISED PAVEMENT MARKERS SHALL BE CENTERED BETWEEN SKIP LINES ON 40 FEET SPACING UNLESS OTHERWISE SHOWN ON THE PLANS.



PAVEMENT EDGE LINE MARKING



NOTE:  
THE RED LENS OF THE TYPE II R.P.M. SHALL FACE THE INCORRECT TRAFFIC MOVEMENT.



DETAIL OF STANDARD RAISED PAVEMENT MARKERS

GENERAL NOTES:

THIS DRAWING SHOULD BE CONSIDERED AS TYPICAL ONLY AND THE FINAL LOCATION OF THE STRIPING AND RAISED PAVEMENT MARKERS SHALL BE DETERMINED BY THE ENGINEER.

THIS DRAWING SHOULD BE USED IN CONJUNCTION WITH THE "MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES", LATEST REVISION.

NOTE:  
DIMENSIONS SHOWN FOR RAISED PAVEMENT MARKERS ARE TYPICAL. THE CONTRACTOR MAY SUBSTITUTE SIMILAR MARKERS WITH THE APPROVAL OF THE ENGINEER, REQUESTING APPROVAL FOR SIMILAR MARKERS MAY BE MADE BY REFERRING TO THE AHTD QUALIFIED PRODUCTS LIST.

DATE	REVISION	FILMED
9-12-13	REVISED DETAIL OF STANDARD RAISED PAVEMENT MARKERS	
11-17-10	REVISED GENERAL NOTES & REMOVED PLOWABLE PAV'T MRKRS	
11-18-04	REVISED NOTE 2 & GENERAL NOTES	
8-22-02	ADDED CROSSWALK & STOPBAR DTLS.	
7-02-98	ADDED DETAILS OF STD. RAISED PAV'T. MARKERS	
4-26-96	REV. NOTES 3&4; ADDED R.P.M.	
9-30-80	DRAWN	1-9-30-80

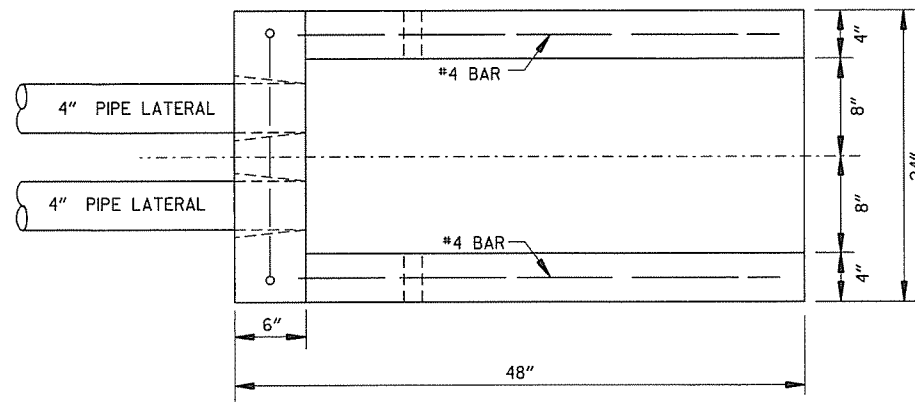
ARKANSAS STATE HIGHWAY COMMISSION

PAVEMENT MARKING DETAILS

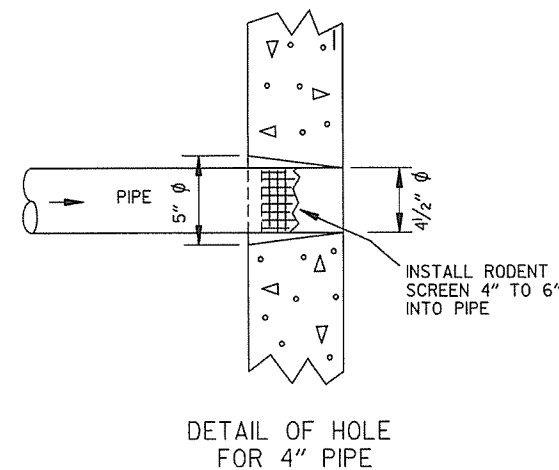
STANDARD DRAWING PM-1



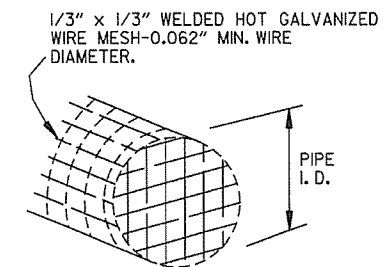
NOTE:  
 1. GRANULAR BACKFILL TO BE SUBSIDIARY TO PIPE UNDERDRAIN.  
 2. UNLESS OTHERWISE SPECIFIED ON THE PLANS, THE UNDERDRAIN COVER SHALL BE THOROUGHLY COMPACTED EARTH AND SHALL BE SUBSIDIARY TO PIPE UNDERDRAIN.  
 3. GRANULAR MATERIAL SHALL BE WRAPPED WITH GEOTEXTILE FABRIC. LAP FABRIC 12" OR THE WIDTH OF THE TRENCH AT THE TOP.



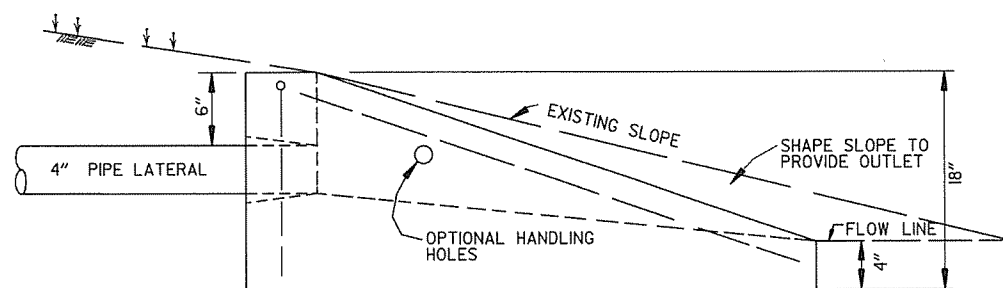
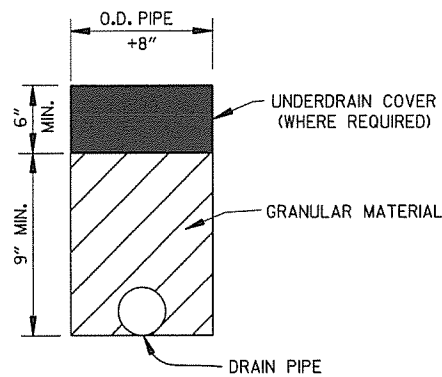
PLAN VIEW



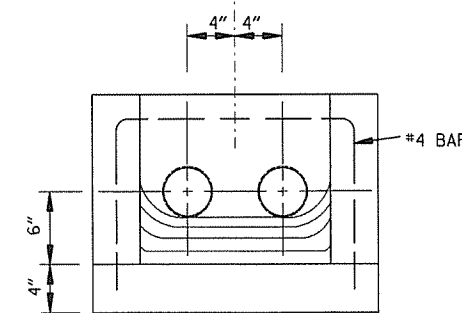
DETAIL OF HOLE FOR 4" PIPE



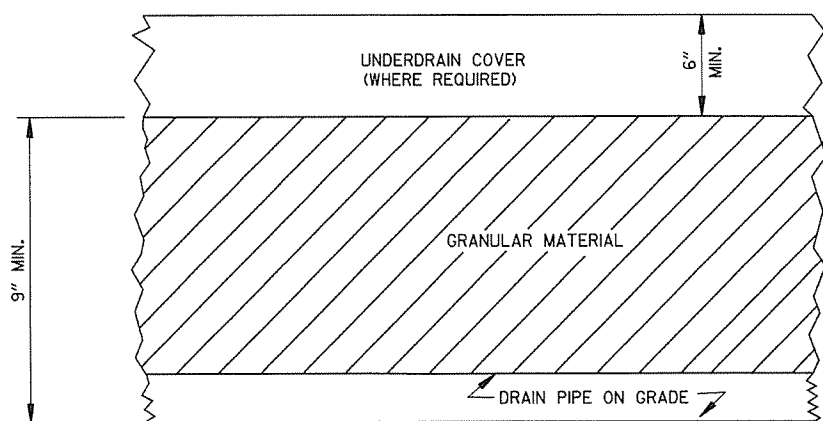
DETAIL OF RODENT SCREEN



SIDE VIEW



FRONT VIEW

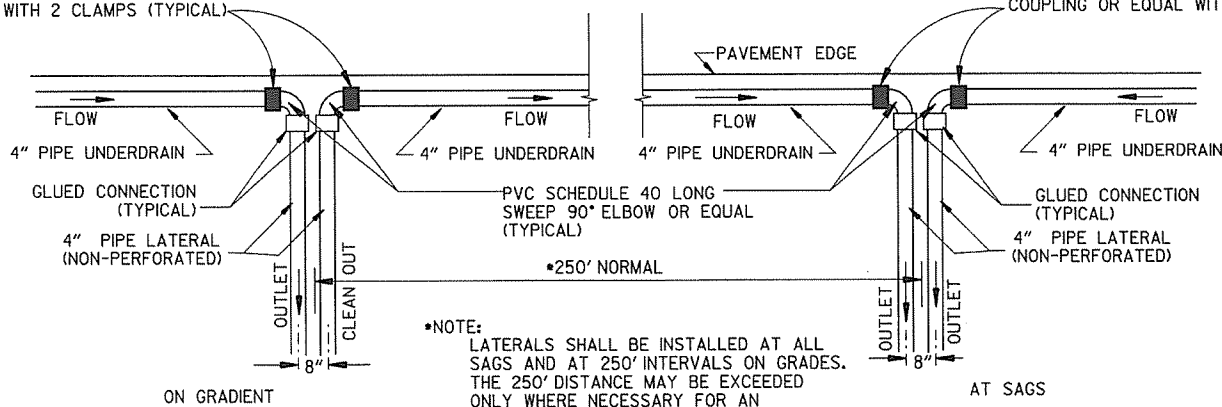


DETAILS OF PIPE UNDERDRAIN

FERNCO 1056-44 (4" CI/PLASTIC) OR FERNCO 1051-44 (4" AC/DI OR 4" CI/PLASTIC) COUPLING OR EQUAL WITH 2 CLAMPS (TYPICAL)

UNDERDRAIN OUTLET PROTECTORS

FERNCO 1056-44 (4" CI/PLASTIC) OR FERNCO 1051-44 (4" AC/DI OR 4" CI/PLASTIC) COUPLING OR EQUAL WITH 2 CLAMPS (TYPICAL)



\*NOTE: LATERALS SHALL BE INSTALLED AT ALL SAGS AND AT 250' INTERVALS ON GRADES. THE 250' DISTANCE MAY BE EXCEEDED ONLY WHERE NECESSARY FOR AN ACCEPTABLE OUTLET.

DETAIL OF PIPE UNDERDRAIN LATERALS WHEN PLACED ALONG PAVEMENT EDGE

NOTE: PVC PIPE FOR LATERALS SHALL MEET THE REQUIREMENTS OF ASTM D 1785 (LATEST REVISION) FOR SCHEDULE 40 PIPE.

4-10-03	REVISED NOTE 3	
1-12-00	REVISED DETAIL OF UNDERDRAIN LATERALS	
11-18-98	REVISED NOTE	
10-18-96	REVISED MIN. DEPTH & GEOTEXTILE FABRIC	
4-26-96	ADDED LATERAL NOTE; 5/2" TO 5"	
11-22-95	REVISED LATERALS	
7-20-95	REVISED LATERALS & ADDED NOTE	
11-3-94	REVISED FOR DUAL LATERALS	11-3-94
10-1-92	SUBSTITUTED GEOTEXTILE	10-1-92
8-15-91	ADDED POLYETHYLENE PIPE	8-15-91
11-8-90	DELETED ALTERNATE NOTE	11-8-90
1-25-90	ADDED 4" SNAP ADAPTER	1-25-90
11-30-89	DEL. (SUBGRADE); ADDED (WHERE REQUIRED)	11-30-89
7-15-88	ISSUED P.L.M.	647-7-15-88
DATE	REVISION	DATE FILMED

ARKANSAS STATE HIGHWAY COMMISSION

DETAILS OF PIPE UNDERDRAIN

STANDARD DRAWING PU-1



SUPERELEVATION TABLE FOR TWO - WAY TRAFFIC

DEGREE OF CURVE	30 MPH		40 MPH		50 MPH		55 MPH		60 MPH		70 MPH	
	MINIMUM	DESIRABLE	MINIMUM	DESIRABLE	MINIMUM	DESIRABLE	MINIMUM	DESIRABLE	MINIMUM	DESIRABLE	MINIMUM	DESIRABLE
0° 15'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
0° 30'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
0° 45'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
1° 00'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
1° 15'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
1° 30'	N.C.		0.021		0.021	200	0.026	225	0.030	250	0.037	300
1° 45'	N.C.		0.025		0.036	200	0.043	225	0.049	250	0.054	300
2° 00'	R.C.		0.028	175	0.040	200	0.048	225	0.055	250	0.062	300
2° 15'	R.C.		0.031		0.045	250	0.053	300	0.061	300	0.070	300
2° 30'	0.021		0.034		0.049	250	0.058	300	0.067	300	0.078	350
2° 45'	0.023		0.037		0.053	250	0.063	300	0.072	300	0.085	350
3° 00'	0.025	150	0.040	200	0.057	250	0.067	230	0.077	260	0.091	335
3° 15'	0.027		0.043		0.061		0.072	245	0.082	275	0.096	350
3° 30'	0.029		0.046		0.065	205	0.076	255	0.086	285	0.098	360
3° 45'	0.031	200	0.049		0.069	215	0.080	265	0.090	295	0.100	360
4° 00'	0.033		0.051		0.072	225	0.083	270	0.093	305		
4° 30'	0.037		0.056		0.078	240	0.087	280	0.096	315		
5° 00'	0.040		0.061		0.083	250	0.091	295	0.098	320		
5° 30'	0.043		0.066	185	0.088	260	0.094	300				
6° 00'	0.046		0.070	190	0.092	270	0.096	305				
6° 30'	0.050		0.074	200	0.095	280	0.100	315				
7° 00'	0.053		0.078	210	0.098	285						
7° 30'	0.056		0.081	215	0.099	290						
8° 00'	0.058		0.084	220	0.100	290						
8° 30'	0.061		0.087	225								
9° 00'	0.063		0.089	230								
10° 00'	0.068	160	0.094	235								
11° 00'	0.072	170	0.097	250								
12° 00'	0.076	175	0.099	250								
13° 00'	0.080	180	0.100	250								
14° 00'	0.083	190										
15° 00'	0.086	195										
16° 00'	0.089	200										
17° 00'	0.091	200										
18° 00'	0.093	205										
19° 00'	0.095	210										
20° 00'	0.097	215										
21° 00'	0.098	215										
22° 00'	0.099	215										
23° 00'	0.099	215										
24° 00'	0.100	220										

D MAX = 24' 45'

ABBREVIATIONS

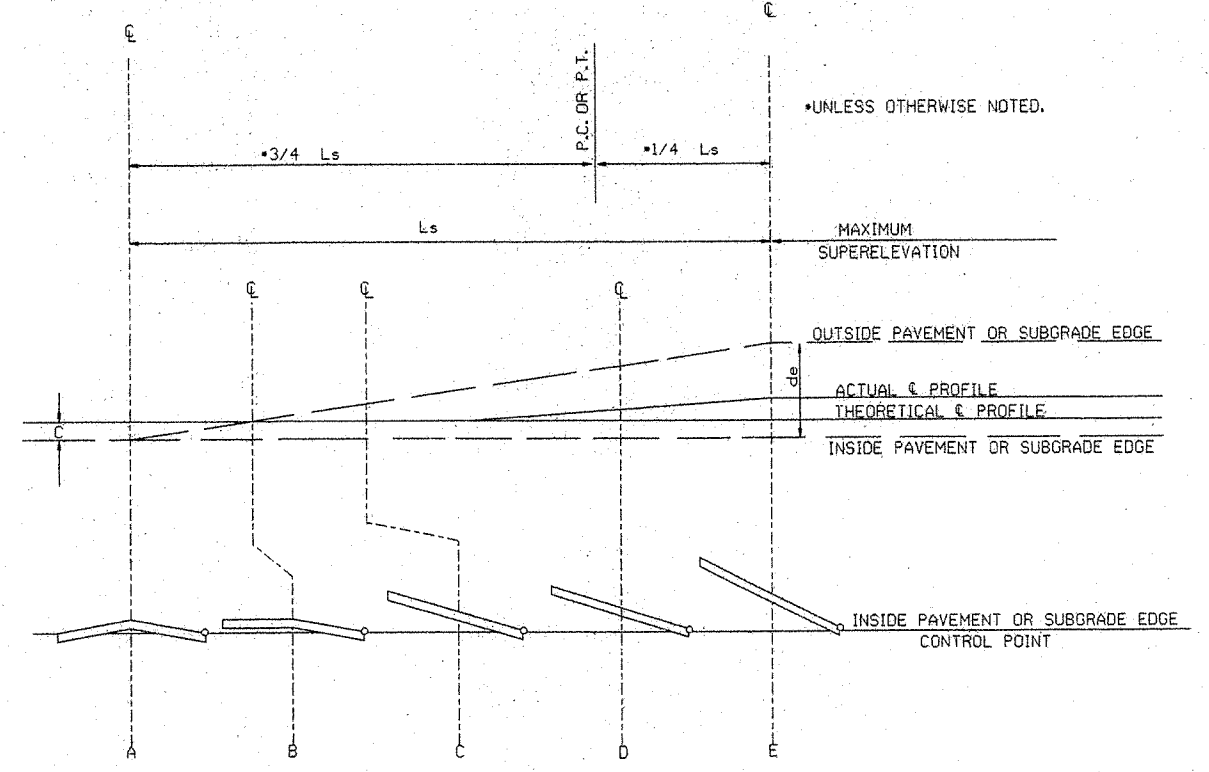
- NC - NORMAL CROWN
- RC - REVERSE CROWN, SUPERELEVATION AT NORMAL CROWN SLOPE
- e - RATE OF SUPERELEVATION (FT. PER FT.)
- Ls - LENGTH OF SUPERELEVATION TRANSITION (FT.)
- L - DISTANCE FROM BEGINNING OF SUPERELEVATION TRANSITION TO ANY POINT (FT.)
- d - WIDTH OF PAVEMENT (FT.) OR WIDTH OF SUBGRADE (FT.)
- C - NORMAL CROWN (FT.)

GENERAL NOTES

1. ON PAVEMENT WITH TWO-WAY TRAFFIC, THE SUPERELEVATION SHALL BE REVOLVED ON THE INSIDE PAVEMENT EDGE UNLESS OTHERWISE NOTED ON THE PLANS
2. SUPERELEVATION VALUES SHOWN ON THE CROSS SECTIONS ARE VALUES (+) OR (-) TO BE ADDED TO OR SUBTRACTED FROM THE POINT OF CONTROL.
3. LENGTHS FOR L MAY BE ROUNDED IN MULTIPLES OF 25 FT. OR 50 FT. TO PERMIT SIMPLER CALCULATIONS.
4. PAVEMENTS WIDER THAN 2 LANES SHALL HAVE ADDITIONAL TRANSITION LENGTHS AS FOLLOWS:

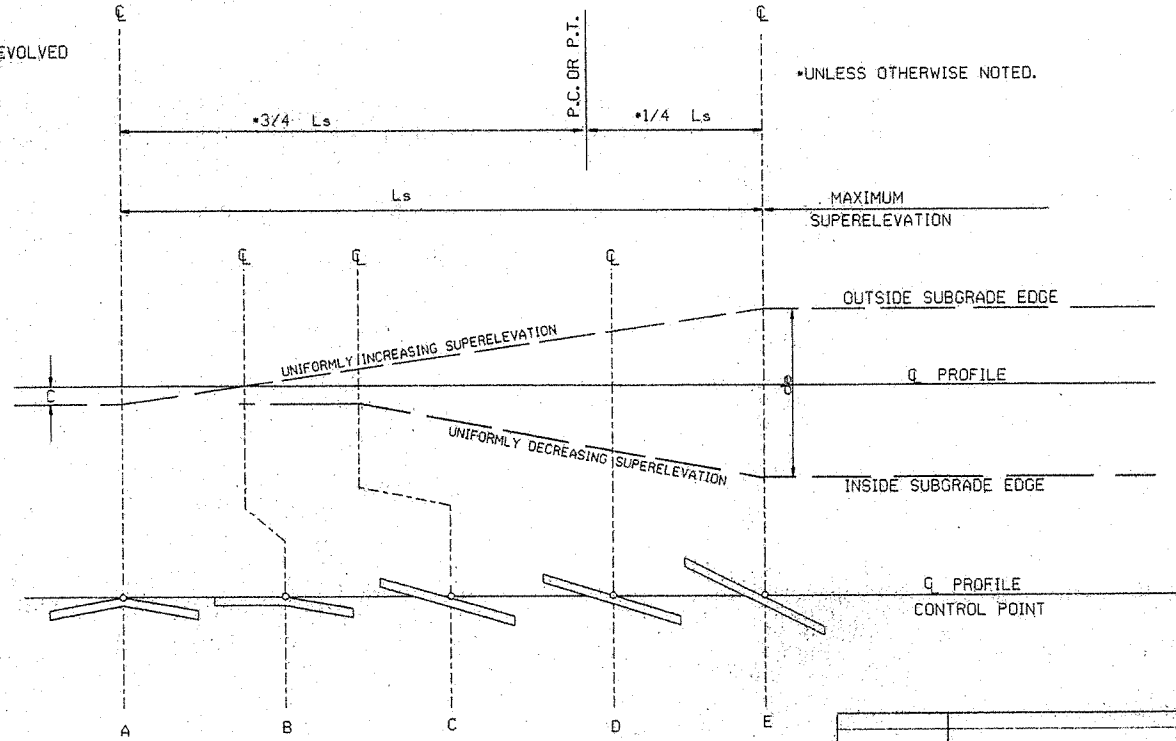
- 3 LANE UNDIVIDED - - - - - +20%
- 4 LANE UNDIVIDED - - - - - +50%
- 5 LANE UNDIVIDED - - - - - +80%
- 6 LANE UNDIVIDED - - - - - +100%

NOTE: MAINTAIN NORMAL CROWN ON INSIDE UNTIL SUPERELEVATION EXCEEDS 2C.  
 RATE OF SUPERELEVATION SHALL BE COMPUTED ON STRAIGHT LINE METHOD USING APPLICABLE Ls.



STANDARD METHOD WHEN SUPERELEVATION REVOLVES AROUND INNER SUBGRADE POINT OR INNER PAVEMENT EDGE

NOTE: MAINTAIN NORMAL CROWN ON INSIDE UNTIL SUPERELEVATION EXCEEDS 2C.



STANDARD METHOD WHEN SUPERELEVATION REVOLVES AROUND CENTER LINE


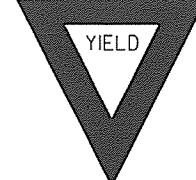
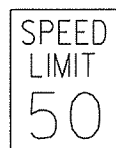
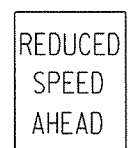
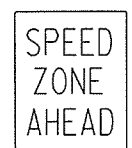




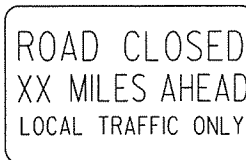
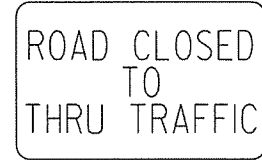

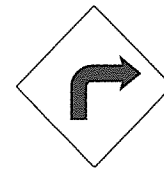
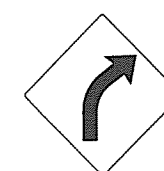
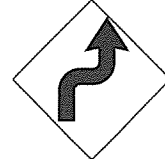
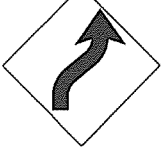
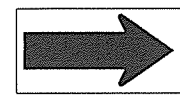
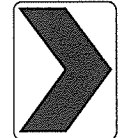
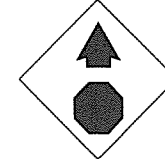
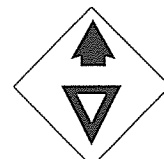
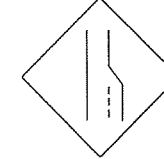

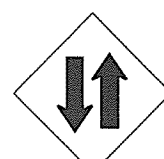

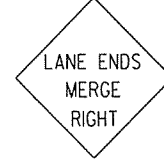


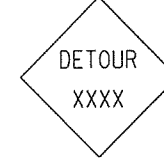





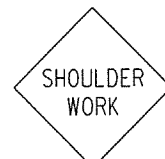
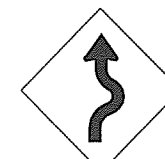
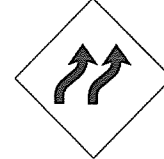

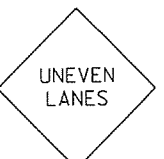
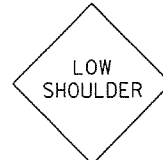
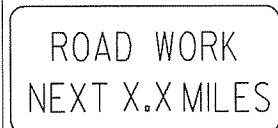
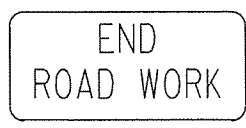
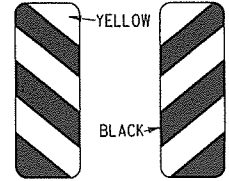


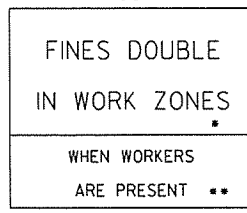
SUPERELEVATION FORMULA =  $\frac{Lde}{Ls}$

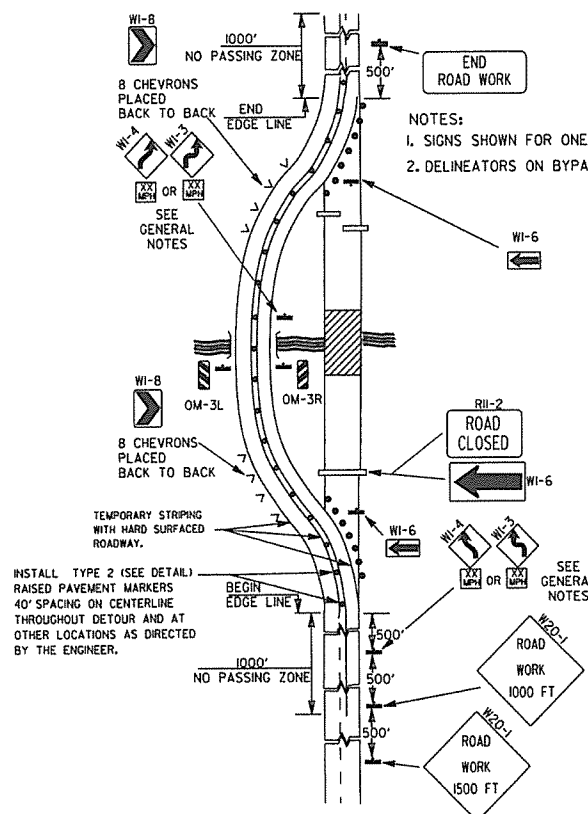
10-18-96	ADDED FORMULA	10-18-96
01-09-87	ISSUED	534-1-9-87
DATE	REVISION	DATE FILMED

ARKANSAS STATE HIGHWAY COMMISSION

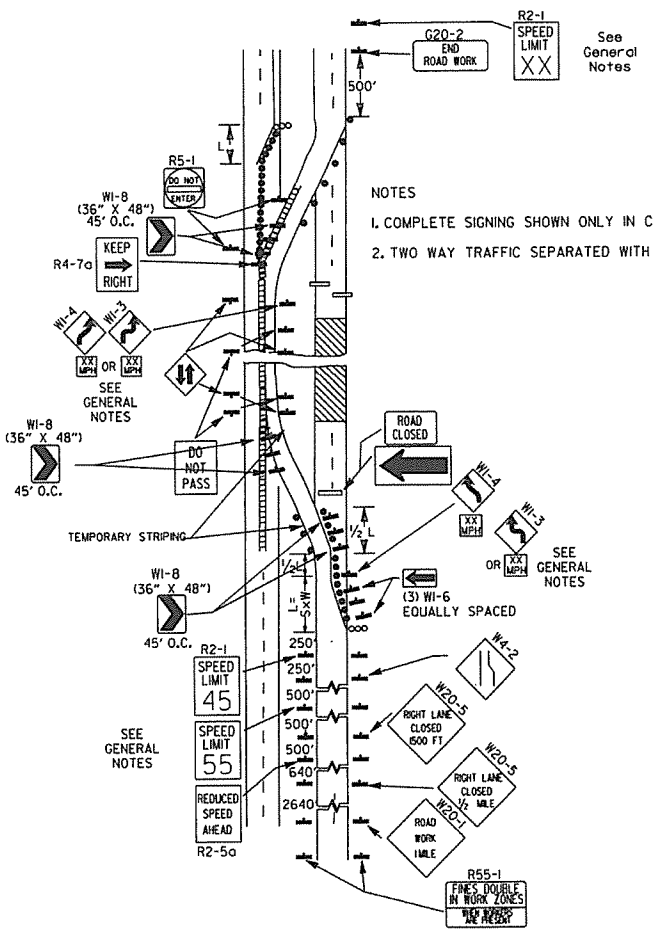
TABLES AND METHOD OF SUPERELEVATION FOR TWO-WAY TRAFFIC

STANDARD DRAWING SE-2

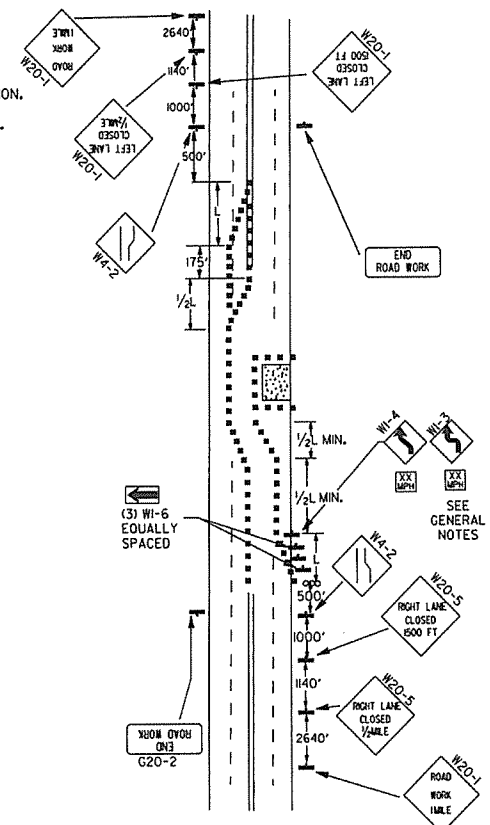
							ADVANCE DISTANCES (XXXX)	66																																																					
<p>RI-1</p>  <p>STANDARD 30"x30" EXPRESSWAY 36"x36" SPECIAL 48"x48"</p>	<p>RI-2</p>  <p>STD. 36"x36"x36" EXPWY. 48"x48"x48" FWY. 60"x60"x60"</p>	<p>R2-1</p>  <p>STD. 24"x30" EXPWY. 36"x48" FWY. 48"x60"</p>	<p>R2-5A</p>  <p>STD. 24"x30" EXPWY. 36"x48" FWY. 48"x60"</p>	<p>R2-5C</p>  <p>STD. 24"x30" EXPWY. 36"x48" FWY. 48"x60"</p>	<p>R4-1</p>  <p>STD. 24"x30" EXPWY. 36"x48" FWY. 48"x60"</p>	<p>R4-2</p>  <p>STD. 24"x30" EXPWY. 36"x48" FWY. 48"x60"</p>	<p>500 FT 1/2 MILE 1000 FT 3/4 MILE 1500 FT 1 MILE AHEAD</p>																																																						
<p>R5-1</p>  <p>STD. 30"x30" EXPWY. 36"x36" SPECIAL 48"x48"</p>	<p>R11-2</p>  <p>48"x30"</p>	<p>R11-3A</p>  <p>60"x30"</p>	<p>R11-4</p>  <p>60"x30"</p>	<p>RSP-1</p>  <p>48"x30"</p>	<p>W1-1</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	<p>W1-2</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	<p>GENERAL NOTES:</p> <ol style="list-style-type: none"> <li>ALL TRAFFIC CONTROL DEVICES USED ON ROAD CONSTRUCTION SHALL CONFORM TO THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES, LATEST EDITION, AND TO THE STANDARD HIGHWAY SIGNS, LATEST EDITION, OR AS APPROVED BY THE FEDERAL HIGHWAY ADMINISTRATION.</li> <li>TRAFFIC CONTROL DEVICES SHALL BE SET UP JUST BEFORE THE START OF CONSTRUCTION OPERATIONS AND SHALL BE PROPERLY MAINTAINED DURING THE TIME SUCH CONDITIONS EXIST. THEY SHALL REMAIN IN PLACE ONLY AS LONG AS NEEDED AND REMOVED THEREAFTER.</li> <li>EXISTING SIGNS AND CONSTRUCTION SIGNS SHALL BE KEPT IN PROPER POSITION, AND BE CLEAN AND LEGIBLE AT ALL TIMES. SIGNS THAT DO NOT APPLY TO EXISTING CONDITIONS SHALL BE REMOVED. SIGNS THAT ARE DAMAGED, DEFACED, OR THAT ACCUMULATE DIRT DURING CONSTRUCTION SHALL BE CLEANED, REPAIRED, OR REPLACED.</li> <li>SIGNS ARE USUALLY MOUNTED ON A SINGLE POST, ALTHOUGH THOSE WIDER THAN 36" OR LARGER THAN 10 SQ. FT. SHALL BE MOUNTED ON TWO POSTS OR ABOVE A TYPE III BARRICADE.</li> <li>SIGN POSTS DIRECT BURIED IN SOIL SHALL BE 2 LB. MINIMUM CHANNEL POST OR 4"x4" WOOD POSTS. CHANNEL POSTS SHALL BE PAINTED GREEN. WOOD POSTS SHALL BE PAINTED WHITE. ALL POSTS SHALL BE NEATLY CONSTRUCTED, AND SHALL BE REPLUMBED, CLEANED, OR REPAIRED AS NEEDED FOR THE DURATION OF THE JOB. THERE SHALL NOT BE MORE THAN 2 POSTS IN A 7' PATH FOR WOOD OR CHANNEL POSTS. ANY CHANNEL POST SPLICE SHALL BE IN ACCORDANCE WITH STANDARD DRAWING TC-3.</li> <li>POST MOUNTED SIGNS IN RURAL AREAS SHALL BE CONSTRUCTED WITH THE NEAR EDGE OF THE SIGN FROM 6 TO 12 FEET FROM THE PAVEMENT EDGE. SIGNS IN URBAN AREAS AND BARRICADE MOUNTED SIGNS SHALL BE MOUNTED A MINIMUM OF 2 FEET FROM THE PAVEMENT EDGE.</li> <li>ALL POST AND BARRICADE MOUNTED SIGNS MOUNTED IN URBAN AREAS SHALL BE MOUNTED A MINIMUM DISTANCE OF 7' FROM THE BOTTOM OF THE SIGN TO THE ROADWAY SURFACE. ALL POST AND BARRICADE MOUNTED SIGNS MOUNTED IN RURAL AREAS SHALL BE MOUNTED A MINIMUM DISTANCE OF 7' FROM THE BOTTOM OF THE SIGN TO THE ROADWAY SURFACE, EXCEPT A MINIMUM OF 6' SHALL BE USED WHEN MOUNTING AN ADVISORY SIGN BELOW A WARNING SIGN. TEMPORARY SIGNS MAY BE MOUNTED ON PORTABLE SUPPORTS FOR INTERMEDIATE TERM STATIONARY WORK CONDITIONS. THE SIGNS MINIMUM MOUNTING HEIGHT SHALL BE 5'. RETROREFLECTIVE DEVICES SHALL BE USED. TEMPORARY SIGNS MAY BE MOUNTED ON PORTABLE SUPPORTS FOR SHORT-TERM, SHORT DURATION, AND MOBILE CONDITIONS. THEY SHALL BE NO LESS THAN ONE (1) FOOT ABOVE THE TRAVELED WAY. LONG-TERM STATIONARY SIGNS SHALL BE DIRECT BURIED IN SOIL, UNLESS CONDITIONS NECESSITATE THE USE OF PORTABLE SIGNS, OR AS APPROVED BY THE ENGINEER. CONCRETE PADS, CONCRETE OR ROCK BALLAST, OR OTHER SOLID MATERIALS SHALL NOT BE UTILIZED WITH PORTABLE SIGN SUPPORTS.</li> <li>FLAGGERS SHALL USE REFLECTORIZED STOP-SLOW PADDLES. FLAGS MAY BE USED ONLY FOR EMERGENCY SITUATIONS.</li> <li>MOST OF THE SIGNS SHOWN ARE ORIENTED TO THE RIGHT. HOWEVER, THIS DOES NOT PRECLUDE THE USE OF MIRROR IMAGES OF THESE SIGNS WHERE THE REVERSE ORIENTATION MIGHT BETTER CONVEY TO MOTORISTS THE PROPER DIRECTION OF MOVEMENT.</li> <li>R55-1 SIGNS SHALL BE PLACED AT LEAST 1500' BUT NOT MORE THAN 1 MILE IN ADVANCE OF THE WORK ZONE. IF A SPEED LIMIT REDUCTION IS IN EFFECT, THE SIGN SHALL BE PLACED A MINIMUM OF 500' IN ADVANCE OF THE "REDUCED SPEED AHEAD" SIGN.</li> </ol> <p>NOTE: SUPPORTS FOR SIGNS, BARRICADES, AND VERTICAL PANELS THAT ARE DIFFERENT FROM THE REQUIREMENTS SHOWN IN NOTES 4 &amp; 5, BUT MEET THE REQUIREMENTS OF NCHRP-350 OR MANUAL FOR ASSESSING SAFETY HARDWARE (MASH), WILL BE ACCEPTED. COMPLIANCE WITH THE REQUIREMENTS OF NCHRP-350 OR MANUAL FOR ASSESSING SAFETY HARDWARE (MASH) IS REQUIRED FOR ALL PROJECTS.</p> <table border="1"> <thead> <tr> <th>DATE</th> <th>REVISION</th> <th>FILMED</th> </tr> </thead> <tbody> <tr><td>12-15-11</td><td>REVISED W24-1</td><td></td></tr> <tr><td>11-17-10</td><td>DELETED W8-9a &amp; ADDED W8-9</td><td></td></tr> <tr><td>10-15-09</td><td>ADDED REFERENCE TO MASH &amp; ADDED SIGN W24-1</td><td></td></tr> <tr><td>4-17-08</td><td>REVISED SIGN DESIGNATIONS</td><td></td></tr> <tr><td>11-18-04</td><td>REVISED NOTES</td><td></td></tr> <tr><td>10-9-03</td><td>REVISED NOTE 1</td><td></td></tr> <tr><td>11-16-01</td><td>REVISED NOTE 7</td><td></td></tr> <tr><td>9-28-00</td><td>REVISED NOTE</td><td></td></tr> <tr><td>11-18-98</td><td>ADDED NOTE</td><td></td></tr> <tr><td>6-26-97</td><td>REVISED NOTE 5</td><td></td></tr> <tr><td>4-03-97</td><td>REVISED NOTE 5</td><td></td></tr> <tr><td>10-18-96</td><td>ADDED CONTROLLED ACCESS HWY. SIGN &amp; TO NOTE 7</td><td></td></tr> <tr><td>10-12-95</td><td>ADDED R55-1</td><td></td></tr> <tr><td>6-8-95</td><td>REVISED TO CORRECT SIGN ILLUSTRATIONS</td><td>6-8-95</td></tr> <tr><td>2-2-95</td><td>REVISED PER PART VI, MUTCD SEPT. 3, 1993</td><td></td></tr> <tr><td>8-15-91</td><td>DRAWN AND PLACED IN USE</td><td></td></tr> <tr><td>DATE</td><td>REVISION</td><td>FILMED</td></tr> </tbody> </table>	DATE	REVISION	FILMED	12-15-11	REVISED W24-1		11-17-10	DELETED W8-9a & ADDED W8-9		10-15-09	ADDED REFERENCE TO MASH & ADDED SIGN W24-1		4-17-08	REVISED SIGN DESIGNATIONS		11-18-04	REVISED NOTES		10-9-03	REVISED NOTE 1		11-16-01	REVISED NOTE 7		9-28-00	REVISED NOTE		11-18-98	ADDED NOTE		6-26-97	REVISED NOTE 5		4-03-97	REVISED NOTE 5		10-18-96	ADDED CONTROLLED ACCESS HWY. SIGN & TO NOTE 7		10-12-95	ADDED R55-1		6-8-95	REVISED TO CORRECT SIGN ILLUSTRATIONS	6-8-95	2-2-95	REVISED PER PART VI, MUTCD SEPT. 3, 1993		8-15-91	DRAWN AND PLACED IN USE		DATE	REVISION	FILMED
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<p>W1-3</p>  <p>STD. 48"x48"</p>	<p>W1-4</p>  <p>STD. 48"x48"</p>	<p>W1-6</p>  <p>STD. 48"x24" SPECIAL 60"x30"</p>	<p>W1-8</p>  <p>STD. 18"x24" SPECIAL 24"x30" EXPWY. 30"x36" FWY. 36"x48"</p>	<p>W3-1</p>  <p>STD. 36"x36" SPECIAL 48"x48"</p>	<p>W3-2</p>  <p>STD. 36"x36" SPECIAL 48"x48"</p>	<p>W4-2</p>  <p>STD. 36"x36" FWY. 48"x48"</p>																																																							
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<p>W20-4</p>  <p>STD. 48"x48"</p>	<p>W20-5</p>  <p>STD. 48"x48"</p>	<p>W20-7a</p>  <p>500 FEET 18" 24" W16-2</p> <p>STD. 36"x36" FWY. 48"x48"</p>	<p>W21-2</p>  <p>STD. 30"x30" SPECIAL 36"x36"</p>	<p>W21-5</p>  <p>STD. 30"x30" SPECIAL 36"x36"</p>	<p>W24-1</p>  <p>STD. 36"x36"</p>	<p>W1-4b</p>  <p>STD. 48"x48"</p>	<p>R56-1</p>  <p>STD. 18"x18"</p>																																																						
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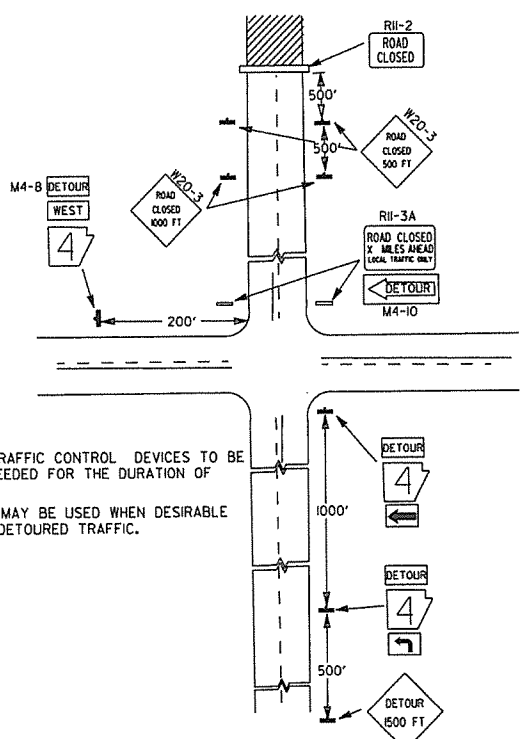
(A) TYPICAL APPLICATION OF TRAFFIC CONTROL DEVICES ON A 2-LANE HIGHWAY WHERE THE ENTIRE ROADWAY IS CLOSED AND A BYPASS DETOUR IS PROVIDED.



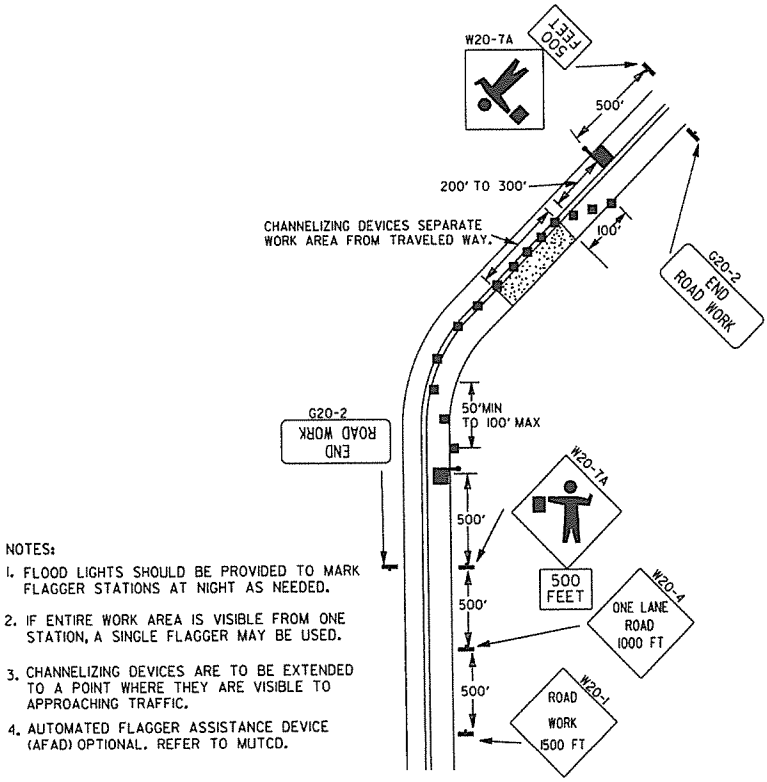
(B) TYPICAL APPLICATION - 4-LANE DIVIDED ROADWAY WHERE ONE ROADWAY IS CLOSED.



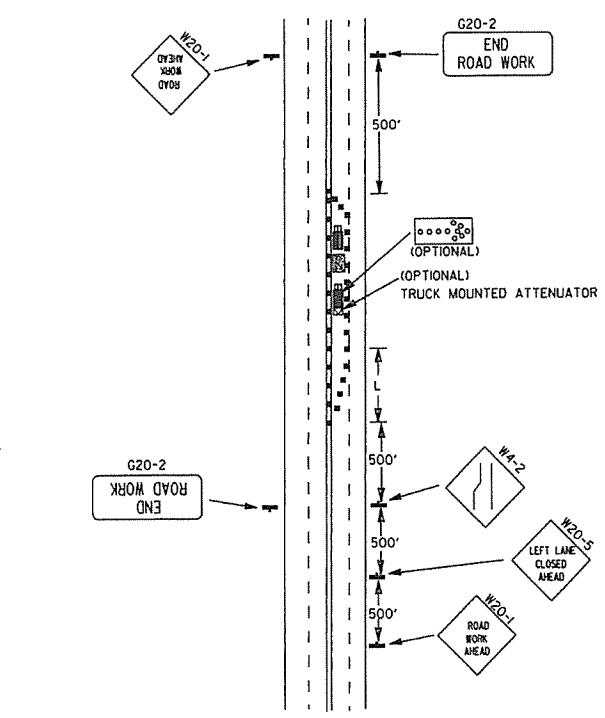
(C) TYPICAL APPLICATION - 4-LANE UNDIVIDED ROADWAY WHERE HALF OF THE ROADWAY IS CLOSED.



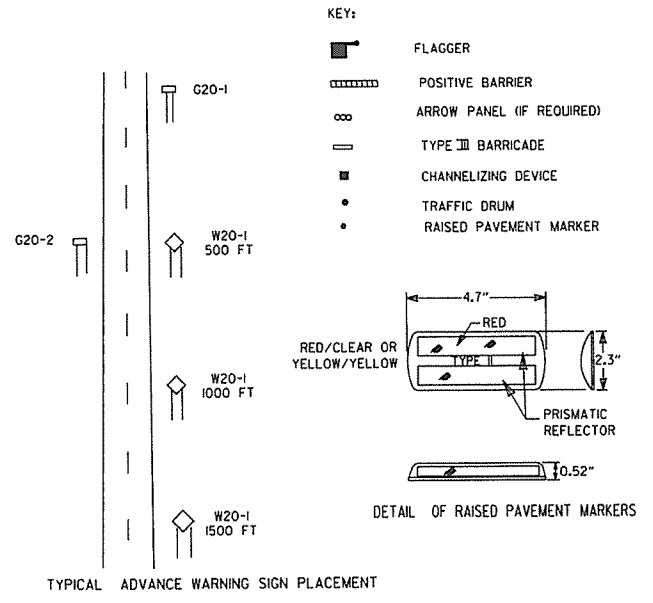
(D) TYPICAL APPLICATION - ROADWAY CLOSED BEYOND DETOUR POINT.



(E) TYPICAL APPLICATION OF TRAFFIC CONTROL DEVICES ON 2-LANE HIGHWAY WHERE ONE LANE IS CLOSED AND FLAGGING IS PROVIDED.



(F) TYPICAL APPLICATION - 4-LANE UNDIVIDED ROADWAY WITH INSIDE LANE CLOSED.



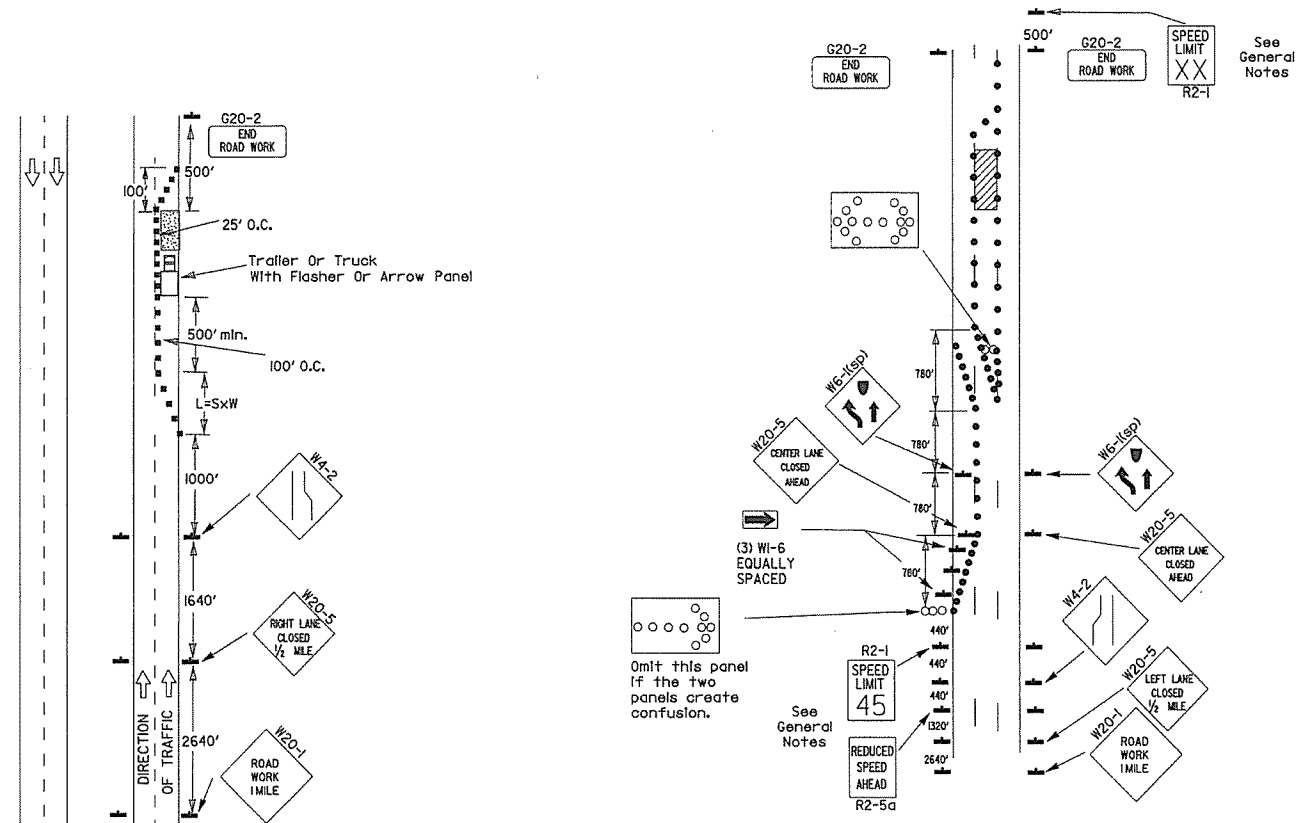
KEY:  
 FLAGGER  
 POSITIVE BARRIER  
 ARROW PANEL (IF REQUIRED)  
 TYPE III BARRICADE  
 CHANNELIZING DEVICE  
 TRAFFIC DRUM  
 RAISED PAVEMENT MARKER

TAPER FORMULAE:  
 $L = SXW$  FOR SPEEDS OF 45MPH OR MORE.  
 $L = \frac{WS^2}{60}$  FOR SPEEDS OF 40MPH OR LESS.  
 WHERE:  
 L = MINIMUM LENGTH OF TAPER.  
 S = NUMERICAL VALUE OF POSTED SPEED LIMIT PRIOR TO WORK OR 85TH PERCENTILE SPEED.  
 W = WIDTH OF OFFSET.

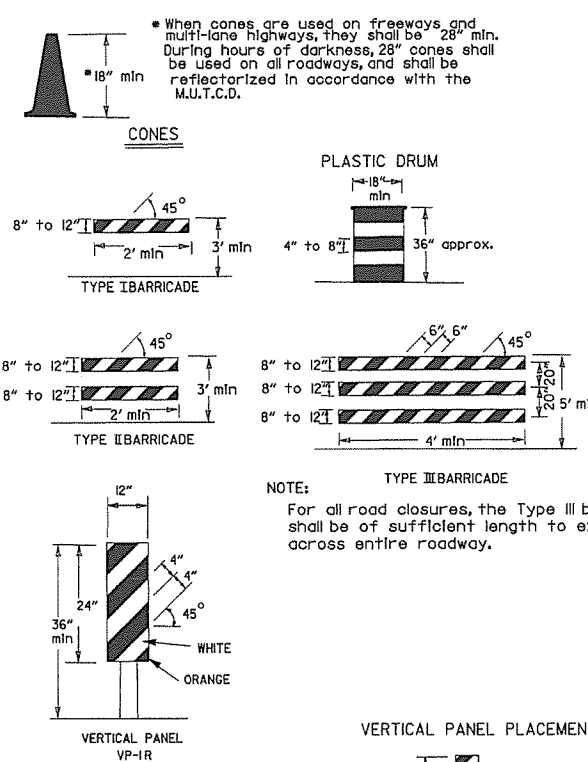
- GENERAL NOTES:  
 1. ADVISORY SPEED POSTED ON W1-3 OR W1-4 CURVE WARNING SIGNS TO BE DETERMINED AT SITE. USE W1-4 WHEN SPEED IS GREATER THAN 30MPH AND W1-3 WHEN 30MPH OR LESS.  
 2. WHEN THE EXISTING SPEED LIMIT IS 55MPH AND THE PLANS REQUIRE A SPEED LIMIT OF 45MPH, THE R2-1(55) SHALL BE OMITTED AND THE R2-5A SHALL BE INSTALLED AT THAT LOCATION. ADDITIONAL R2-1(45)MPH SPEED LIMIT SIGNS SHALL BE INSTALLED AT A MAXIMUM OF 1MILE INTERVALS. AT THE END OF THE WORK AREA A R2-1(XX) SHALL BE INSTALLED TO MATCH ORIGINAL SPEED LIMIT.  
 3. WHEN THE EXISTING SPEED LIMIT IS 65MPH AND THE PLANS REQUIRE A SPEED LIMIT OF 55MPH, THE R2-1(65) SHALL BE OMITTED. ADDITIONAL R2-1(55)MPH SPEED LIMIT SIGNS SHALL BE INSTALLED AT A MAXIMUM OF 1MILE INTERVALS. AT THE END OF THE WORK AREA A R2-1(XX) SHALL BE INSTALLED TO MATCH ORIGINAL SPEED LIMIT.  
 4. THE MAXIMUM SPACING BETWEEN CHANNELIZING DEVICES IN A TAPER SHOULD BE APPROXIMATELY EQUAL IN FEET TO THE SPEED LIMIT. BEYOND THE TAPER, MAXIMUM SPACING SHALL BE TWO TIMES THE SPEED LIMIT, OR AS DIRECTED BY THE ENGINEER.  
 5. WARNING LIGHTS AND/OR FLAGS MAY BE MOUNTED TO SIGNS OR CHANNELIZING DEVICES AT NIGHT AS NEEDED.  
 6. PAVEMENT MARKINGS NO LONGER APPLICABLE WHICH MIGHT CREATE CONFUSION IN THE MINDS OF VEHICLE OPERATORS SHALL BE REMOVED OR OBLITERATED AS SOON AS PRACTICABLE.  
 7. TRAILER MOUNTED DEVICES SUCH AS ARROW PANELS AND PORTABLE CHANGEABLE MESSAGE SIGNS SHALL BE DELINEATED BY AFFIXING CONSPICUITY MATERIAL IN A CONTINUOUS LINE ON THE FACE OF THE TRAILER. WHEN PLACED ON OR ADJACENT TO THE SHOULDER AND NOT BEHIND A POSITIVE BARRIER, THESE DEVICES SHALL BE DELINEATED BY PLACING FIVE (5) TRAFFIC DRUMS, EQUALLY SPACED ALONG THE TRAFFIC SIDE OF THE DEVICE.

DATE	REVISION	FILMED
9-12-13	REVISED DETAIL OF RAISED PAVEMENT MARKERS	
3-1-10	ADDED (AFAD)	
11-20-08	REVISED SIGN DESIGNATIONS	
11-18-04	ADDED GENERAL NOTE	
10-18-96	ADDED R55-1	
4-26-96	CORRECTED (a) BEHIND G20-2	
6-8-95	CORRECTED SIGN IDENT. ON W1-4A	6-8-95
2-2-95	REVISED PER PART VI, MUTCD, SEPT. 3, 1993	
8-15-91	DRAWN AND PLACED IN USE	

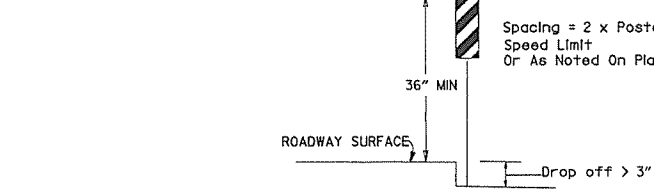
Channelizing devices



(A) Typical application - daytime maintenance operations of short duration on a 4-lane divided roadway where half of the roadway is closed.



(B) Typical application - 3-lane oneway roadway where center lane is closed.

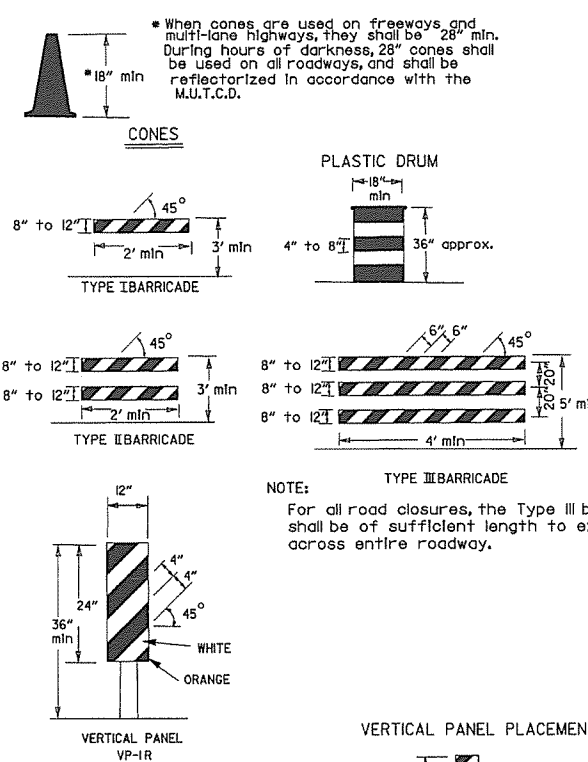


(C) Typical application - construction operations of intermediate to long term duration on a 4-lane divided roadway where half of the roadway is closed.

TRAFFIC CONTROL DEVICES FOR VERTICAL PAVEMENT DIFFERENTIALS

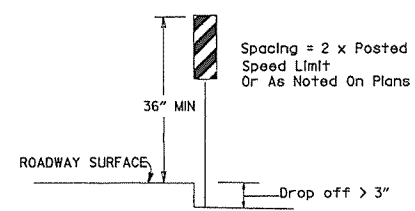
VERTICAL DIFFERENTIAL	LOCATIONS	TRAFFIC CONTROL
1" to 3"	Centerline, lane lines	W8-11
1" to 3"	Edge of shoulder	W8-9
Greater than 3"	Lane lines	Standard lane closure required
Greater than 3"	Edge of traveled lane	*RSP-1 and vertical panels, drums or concrete barrier
Greater than 3"	Edge of shoulder	*Vertical panels, drums or concrete barrier

When shown on the plans concrete barrier will be used. When the shoulder area is used as part of the traveled lane and there is insufficient width to place drums on the remaining shoulder width, then vertical panels shall be used.

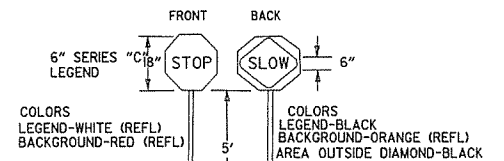


NOTE: For all road closures, the Type III barricades shall be of sufficient length to extend across entire roadway.

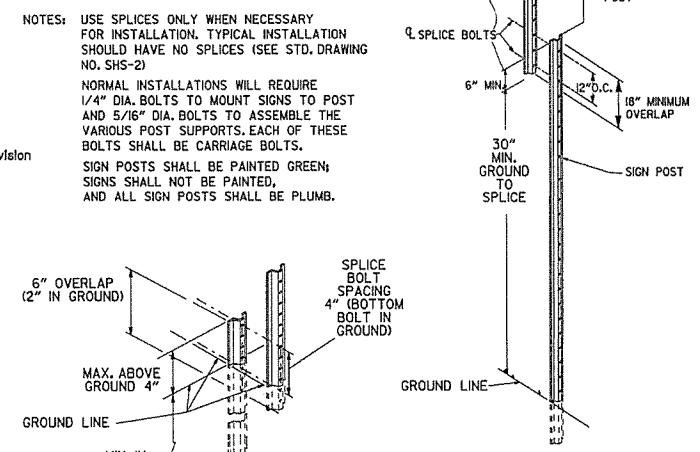
VERTICAL PANEL PLACEMENT



STOP SLOW PADDLE



DETAIL OF SPLICES



- KEY:
- Arrow Panel (if Required)
  - Channelizing Device
  - Traffic drum

GENERAL NOTES:

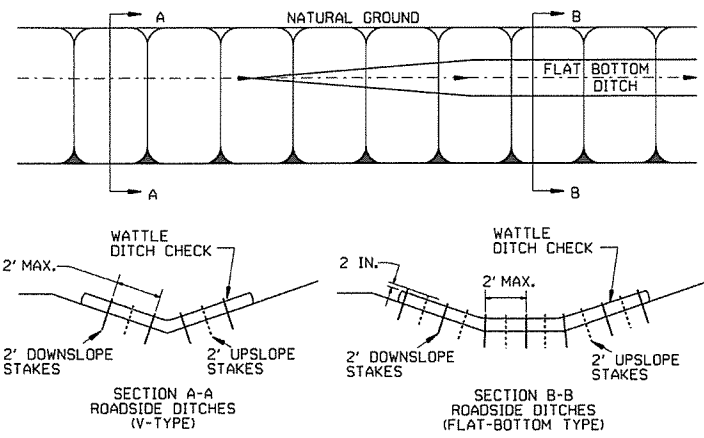
- A speed limit reduction may be implemented only when designated in the plan or when recommended by the Roadway Design Division.
- When the existing speed limit is 55mph and the plans require a speed limit of 45mph, the R2-1(55) shall be omitted and the R2-5A shall be installed at that location. Additional R2-145mph speed limit signs shall be installed at a maximum of 1 mile intervals. At the end of the work area a R2-1XX shall be installed to match original speed limit.
- When the existing speed limit is 65mph and the plans require a speed limit of 55mph, the R2-1(65) shall be omitted. Additional R2-155mph speed limit signs shall be installed at a maximum of 1 mile intervals. At the end of the work area a R2-1XX shall be installed to match original speed limit.
- The maximum spacing between channelizing devices in a taper should be approximately equal in feet to the speed limit. Beyond the taper, maximum spacing shall be two times the speed limit or as directed by the Engineer.
- Warning lights and/or flags may be mounted to signs or channelizing devices at night as needed.
- Pavement markings no longer applicable which might create confusion in the minds of vehicle operators shall be removed or obliterated as soon as practicable.
- The G20-1 sign will be required on jobs of over two miles in length. When the lane closure is not at the beginning of the project, the G20-1 sign shall be erected 125' in advance of the job limit. Additional W20-1 (1 MILE) signs are not required in advance of lane closures that begin inside the project limits.
- Flaggers shall use STOP/SLOW paddles for controlling traffic through work zones. Flags may be used only for emergency situations.
- All plastic drums and cones shall meet the requirements of NCHRP-350 or Manual For Assessing Safety Hardware (MASH).
- Trailer mounted devices such as arrow panels and portable changeable message signs shall be delineated by affixing conspicuity material in a continuous line on the face of the trailer. When placed on or adjacent to the shoulder and not behind a positive barrier, these devices shall be delineated by placing five (5) traffic drums, equally spaced along the traffic side of the device.

(D) Typical application - closing multiple lanes of a multilane highway.

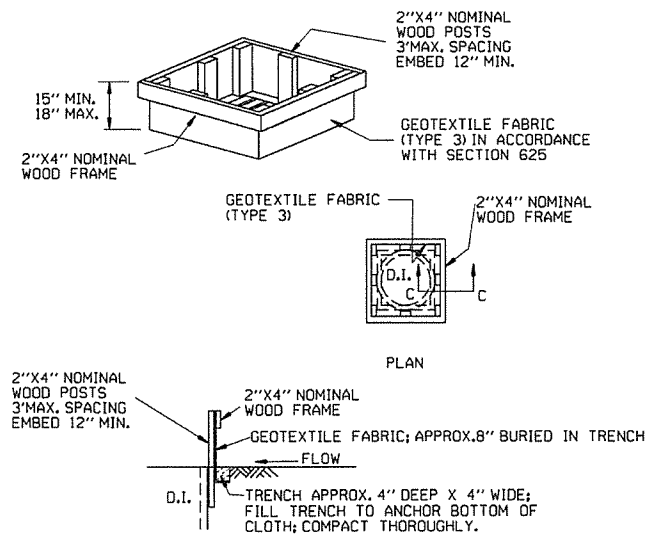
NOTES: USE SPLICES ONLY WHEN NECESSARY FOR INSTALLATION. TYPICAL INSTALLATION SHOULD HAVE NO SPLICES (SEE STD. DRAWING NO. SHS-2). NORMAL INSTALLATIONS WILL REQUIRE 1/4" DIA. BOLTS TO MOUNT SIGNS TO POST AND 5/16" DIA. BOLTS TO ASSEMBLE THE VARIOUS POST SUPPORTS. EACH OF THESE BOLTS SHALL BE CARRIAGE BOLTS. SIGN POSTS SHALL BE PAINTED GREEN; SIGNS SHALL NOT BE PAINTED, AND ALL SIGN POSTS SHALL BE PLUMB.

DATE	REVISION	FILED
10-15-09	ADDED REFERENCE TO MASH	
11-20-08	REVISED SIGN DESIGNATIONS	
11-18-04	ADDED NOTE	
10-1-98	ADDED NOTE	
4-03-97	ADDED (SP) TO W6-1 & REVISED TRAFFIC CONTROL DEVICES NOTE	
10-18-96	ADDED R55-1	
10-12-95	MOVED UPPER SPLICE	
6-8-95	REVISED SPLICE DETAIL, TEXT	6-8-95
2-2-95	REVISED PER PART VI, MUTCD, SEPT. 3, 1993	
8-15-91	DRAWN AND PLACED IN USE	

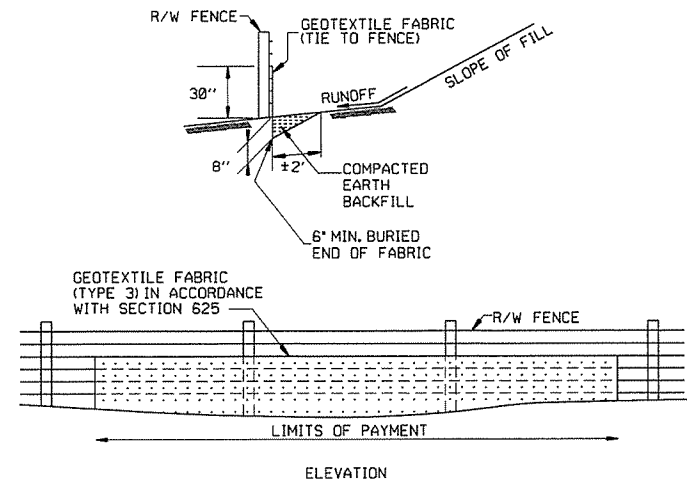
GENERAL NOTES  
INSTALL A MINIMUM OF 2 UPSLOPE STAKES AND 4 DOWNSLOPE STAKES AT AN ANGLE TO WEDGE WATTLE TO BOTTOM OF DITCH.



WATTLE DITCH CHECK (E-1)



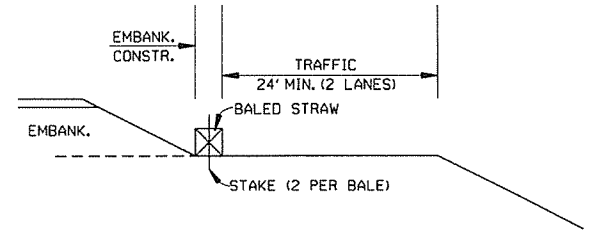
DROP INLET SILT FENCE (E-7)



SILT FENCE ON R/W FENCE (E-4)

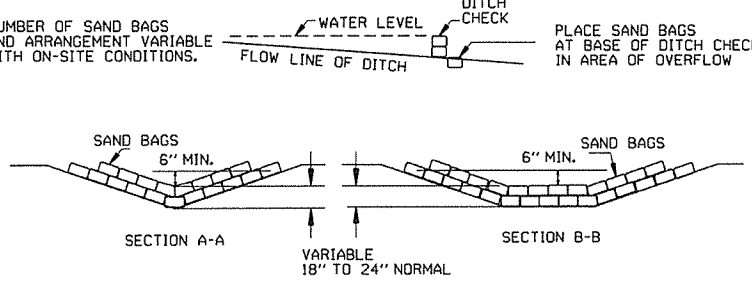
GENERAL NOTES  
GEOTEXTILE FABRIC SHALL BE SPLICED TOGETHER WITH A SEWN SEAM ONLY AT A SUPPORT POST, OR TWO SECTIONS OF FENCE MAY BE OVERLAPPED INSTEAD. PAYMENT OF ADDITIONAL MATERIAL FOR OVERLAP WILL NOT BE MADE.

GENERAL NOTES  
1. STRAW BALES SHALL BE INSTALLED SO THAT THE BINDINGS ARE ORIENTED AROUND THE SIDES RATHER THAN ALONG THE TOPS AND BOTTOMS OF THE BALES. THE BALES SHALL BE A MINIMUM OF 30 INCHES IN LENGTH.  
2. NO GAPS SHALL BE LEFT BETWEEN BALES.  
3. BALED STRAW FILTER BARRIERS COMPLETED AND ACCEPTED WILL BE MEASURED BY THE BALE IN PLACE AS AUTHORIZED BY THE ENGINEER AND WILL BE PAID FOR AT THE CONTRACT UNIT PRICE BID PER BALE FOR BALED STRAW DITCH CHECKS.

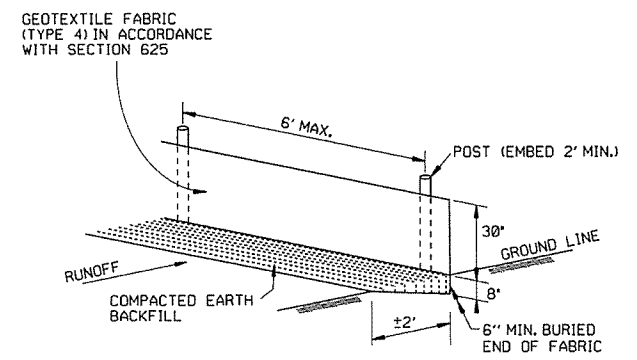


BALED STRAW FILTER BARRIER (E-2)

NUMBER OF SAND BAGS AND ARRANGEMENT VARIABLE WITH ON-SITE CONDITIONS. PLACE SAND BAGS AT BASE OF DITCH CHECK IN AREA OF OVERFLOW

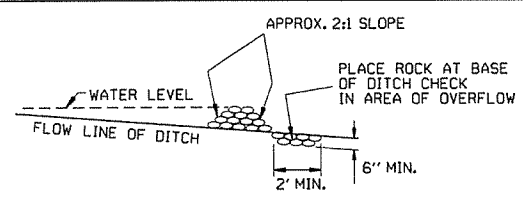


SAND BAG DITCH CHECK (E-5)

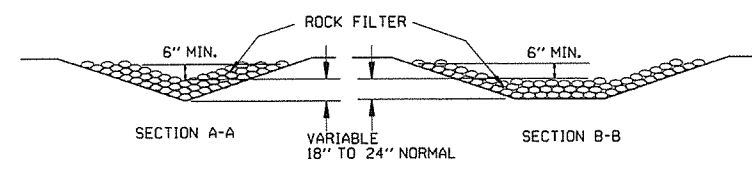


SILT FENCE (E-11)

GENERAL NOTES  
GEOTEXTILE FABRIC SHALL BE SPLICED TOGETHER WITH A SEWN SEAM ONLY AT A SUPPORT POST OR TWO SECTIONS OF FENCE MAY BE OVERLAPPED INSTEAD. PAYMENT OF ADDITIONAL MATERIAL FOR OVERLAP WILL NOT BE MADE.



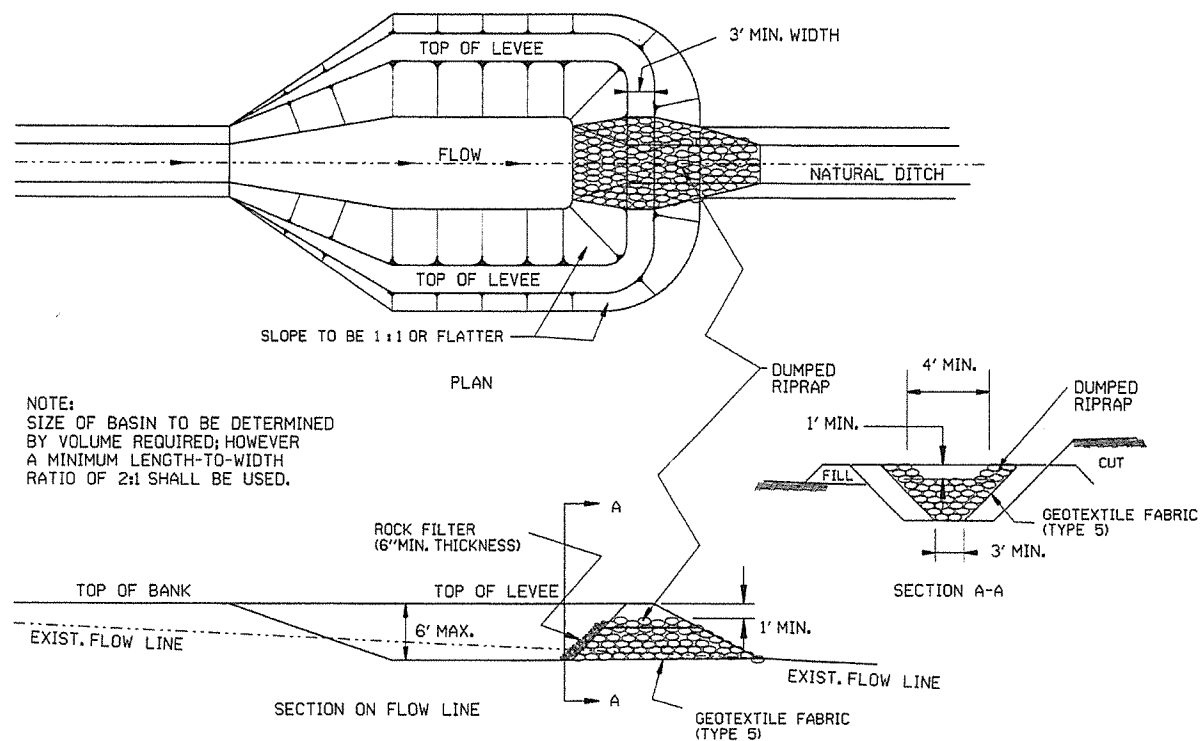
ROCK DITCH CHECK (E-6)



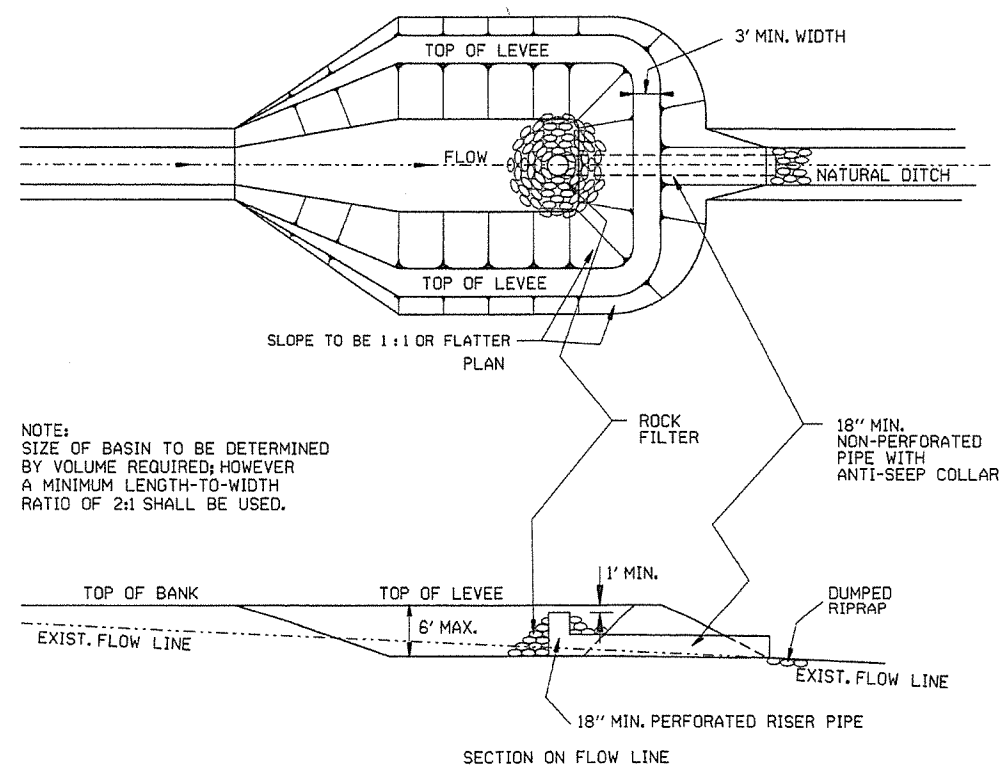
12-15-11	DELETED BALED STRAW DITCH CHECK & ADDED WATTLE DITCH CHECK		ARKANSAS STATE HIGHWAY COMMISSION
11-18-98	ADDED NOTES		
7-02-98	ADDED BALED STRAW FILTER BARRIER (E-2)		
7-20-95	REVISED SILT FENCE E-4 AND E-11	7-20-95	
7-15-94	REV. E-4 & E-11 MIN. 13" BURIED END OF FABRIC		
6-2-94	REVISED E-1,4,7 & 11; DELETED E-2 & 3	6-2-94	
4-1-93	REDRAWN		
10-1-92	REDRAWN		
8-2-76	ISSUED R.D.M.	298-7-28-76	
DATE	REVISION	FILMED	

TEMPORARY EROSION CONTROL DEVICES

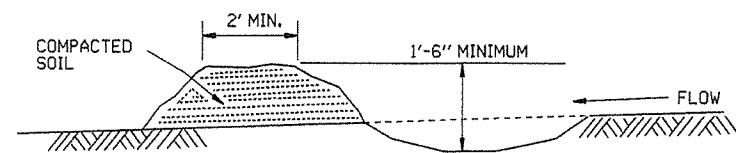
STANDARD DRAWING TEC-1



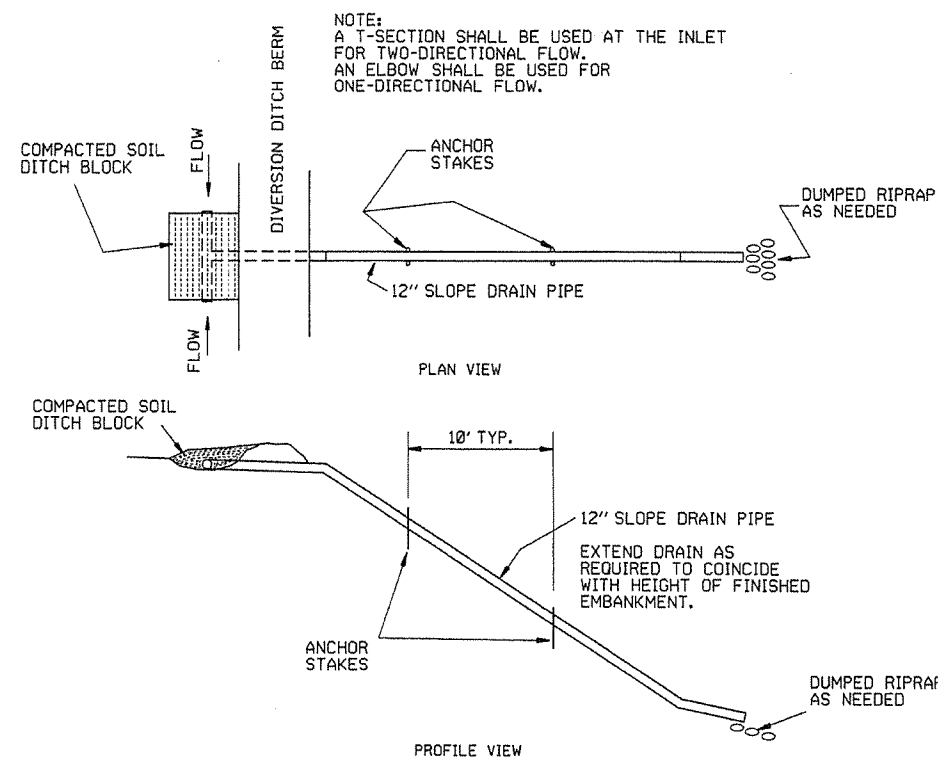
SEDIMENT BASIN WITH RIPRAP OUTLET (E-9)



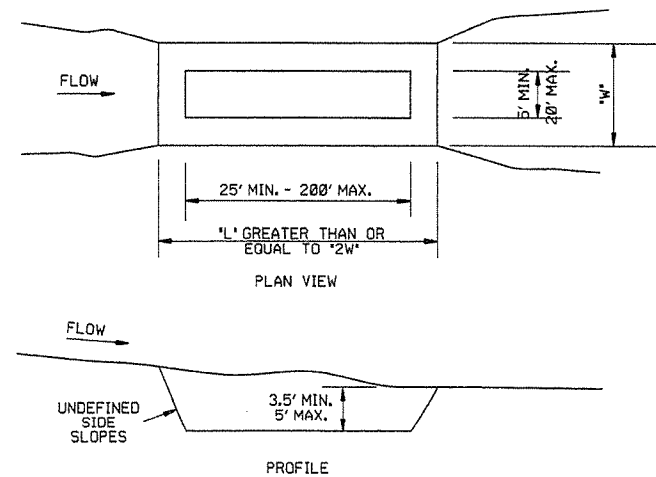
SEDIMENT BASIN WITH PIPE OUTLET (E-10)



DIVERSION DITCH (E-8)



SLOPE DRAIN (E-12)



SEDIMENT BASIN (E-14)

6-2-94	Revised E-8 & E-12; Added E-14 & Deleted E-13		
4-1-93	ISSUED		
DATE	REVISION		FILMED

ARKANSAS STATE HIGHWAY COMMISSION  
 TEMPORARY EROSION CONTROL DEVICES  
 STANDARD DRAWING TEC-2

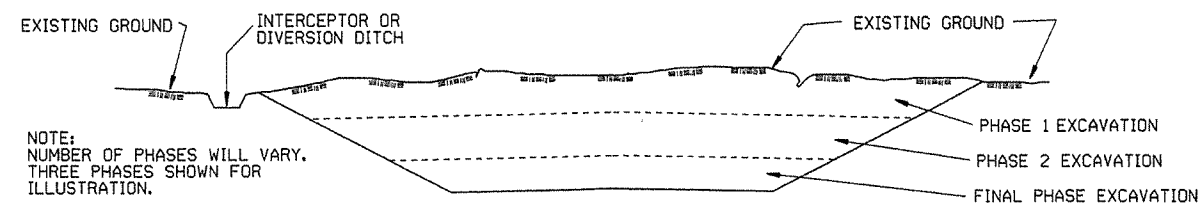


### CLEARING AND GRUBBING

CONSTRUCTION SEQUENCE

1. PLACE PERIMETER CONTROLS (I.E. SILT FENCES , DIVERSION DITCHES, SEDIMENT BASINS, ETC.)
2. PERFORM CLEARING AND GRUBBING OPERATION.

### EXCAVATION



NOTE:  
NUMBER OF PHASES WILL VARY.  
THREE PHASES SHOWN FOR  
ILLUSTRATION.

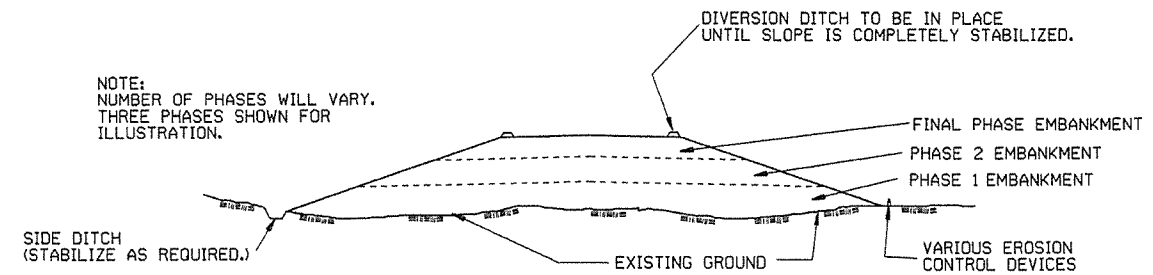
GENERAL NOTE

ALL CUT SLOPES SHALL BE DRESSED, PREPARED, SEEDED, AND MULCHED AS THE WORK PROGRESSES. SLOPES SHALL BE EXCAVATED AND STABILIZED IN EQUAL INCREMENTS NOT TO EXCEED 25 FEET, MEASURED VERTICALLY.

CONSTRUCTION SEQUENCE

1. EXCAVATE AND STABILIZE INTERCEPTOR AND/OR DIVERSION DITCHES.
2. PERFORM PHASE 1 EXCAVATION. PLACE PERMANENT OR TEMPORARY SEEDING.
3. PERFORM PHASE 2 EXCAVATION. PLACE PERMANENT OR TEMPORARY SEEDING.
4. PERFORM FINAL PHASE OF EXCAVATION. PLACE PERMANENT OR TEMPORARY SEEDING. STABILIZE DITCHES. CONSTRUCT DITCH CHECKS, DIVERSION DITCHES, SEDIMENT BASINS, OR OTHER EROSION CONTROL DEVICES AS REQUIRED.

### EMBANKMENT



NOTE:  
NUMBER OF PHASES WILL VARY.  
THREE PHASES SHOWN FOR  
ILLUSTRATION.

GENERAL NOTE

ALL EMBANKMENT SLOPES SHALL BE DRESSED, PREPARED, SEEDED, AND MULCHED AS THE WORK PROGRESSES. SLOPES SHALL BE CONSTRUCTED AND STABILIZED IN EQUAL INCREMENTS NOT TO EXCEED 25 FEET, MEASURED VERTICALLY.

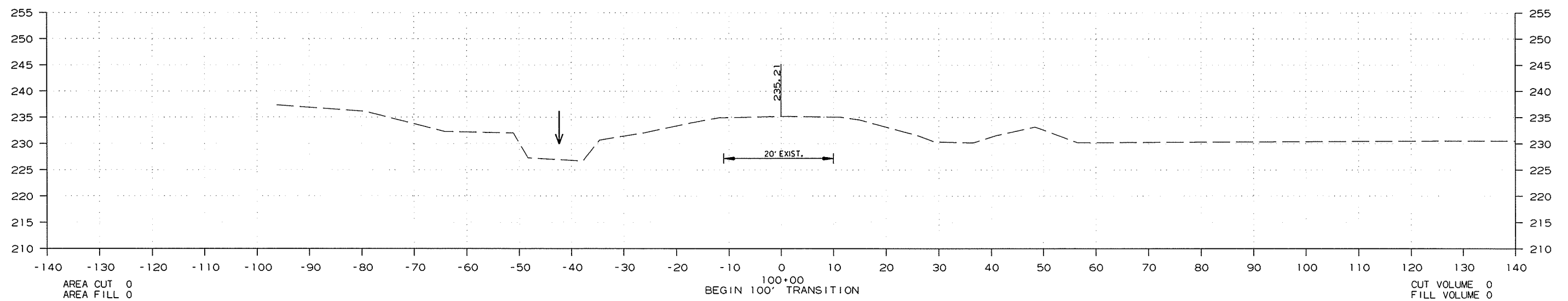
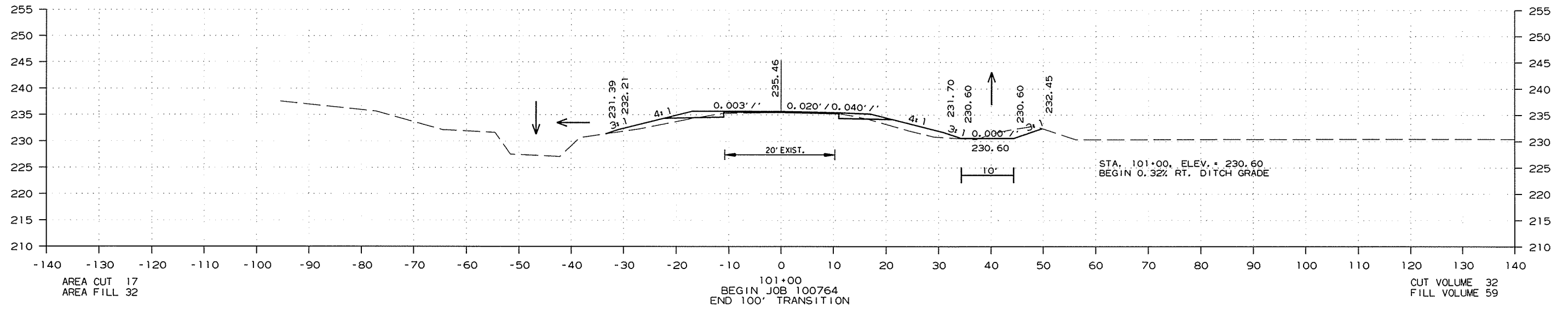
CONSTRUCTION SEQUENCE

1. CONSTRUCT DIVERSION DITCHES, DITCH CHECKS, SEDIMENT BASINS, SILT FENCES, OR OTHER EROSION CONTROL DEVICES AS SPECIFIED.
2. PLACE PHASE 1 EMBANKMENT WITH PERMANENT OR TEMPORARY SEEDING. PROVIDE DIVERSION DITCHES AND SLOPE DRAINS IF EMBANKMENT CONSTRUCTION IS TO BE TEMPORARILY ABANDONED FOR A PERIOD OF GREATER THAN 21 DAYS.
3. PLACE PHASE 2 EMBANKMENT WITH PERMANENT OR TEMPORARY SEEDING. PROVIDE DIVERSION DITCHES AND SLOPE DRAINS IF EMBANKMENT CONSTRUCTION IS TO BE TEMPORARILY ABANDONED FOR A PERIOD OF GREATER THAN 21 DAYS.
4. PLACE FINAL PHASE OF EMBANKMENT WITH PERMANENT OR TEMPORARY SEEDING. PLACE DIVERSION DITCHES AND SLOPE DRAINS AND MAINTAIN UNTIL ENTIRE SLOPE IS STABILIZED.

ARKANSAS STATE HIGHWAY COMMISSION		
TEMPORARY EROSION CONTROL DEVICES		
STANDARD DRAWING TEC-3		
11-03-94	CORRECTED SPELLING	
6-2-94	Drawn & Issued	6-2-94
DATE	REVISION	FILMED

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
						JOB NO. 100764	72	94

2 CROSS SECTIONS



STA. 100+00 TO STA. 101+00

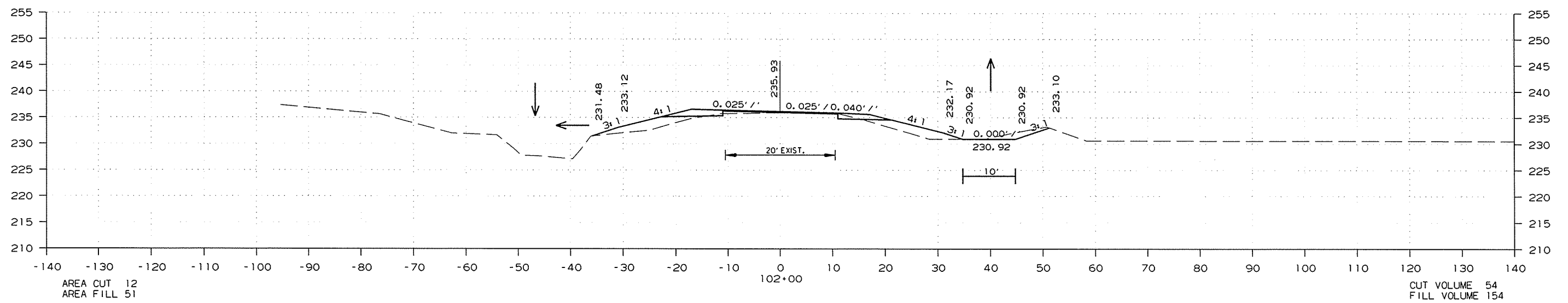
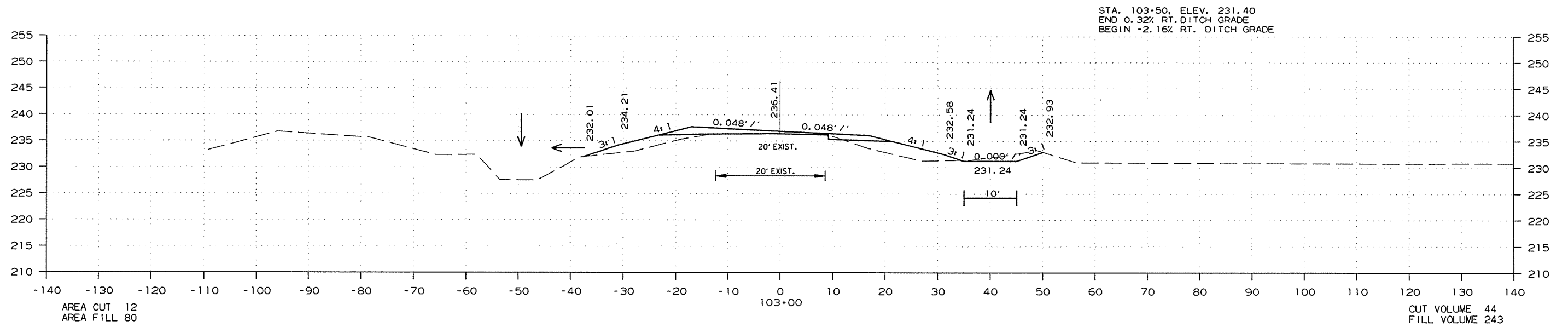
8/15/2014

R100764.DGN



DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	100764		73	94

② CROSS SECTIONS



STA. 102+00 TO STA. 103+00

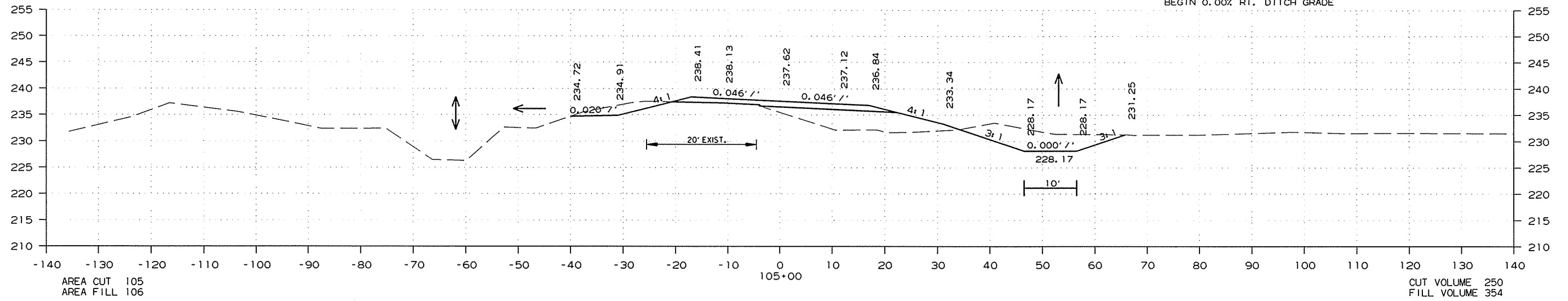
8/15/2014

R100764.DGN

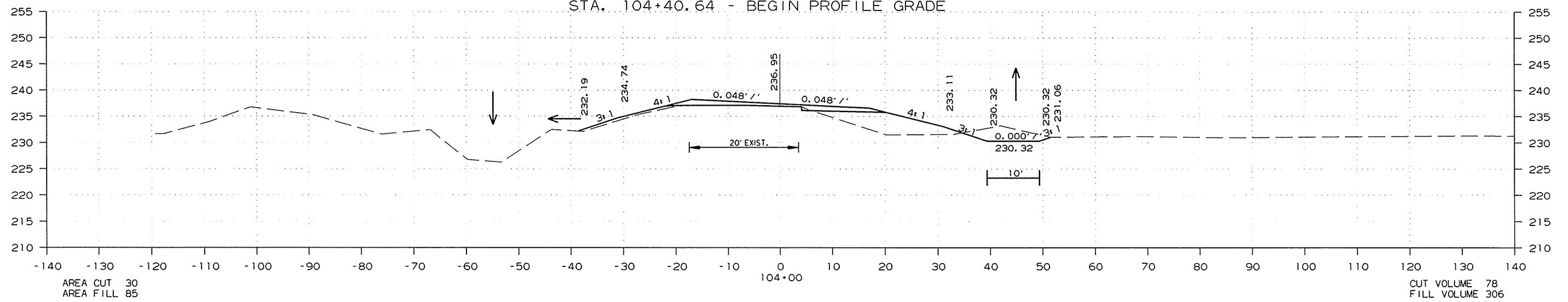
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				6	ARK.			
				JOB NO.		100764	74	94

2 CROSS SECTIONS

STA. 105+80, ELEV. 226.44  
 END -2.16 RT. DITCH GRADE  
 BEGIN 0.00% RT. DITCH GRADE



STA. 104+40.64 - BEGIN PROFILE GRADE



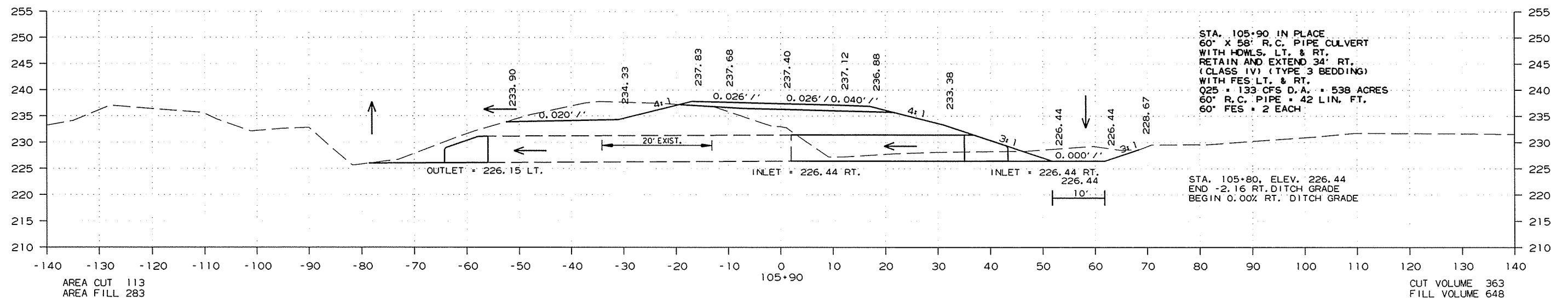
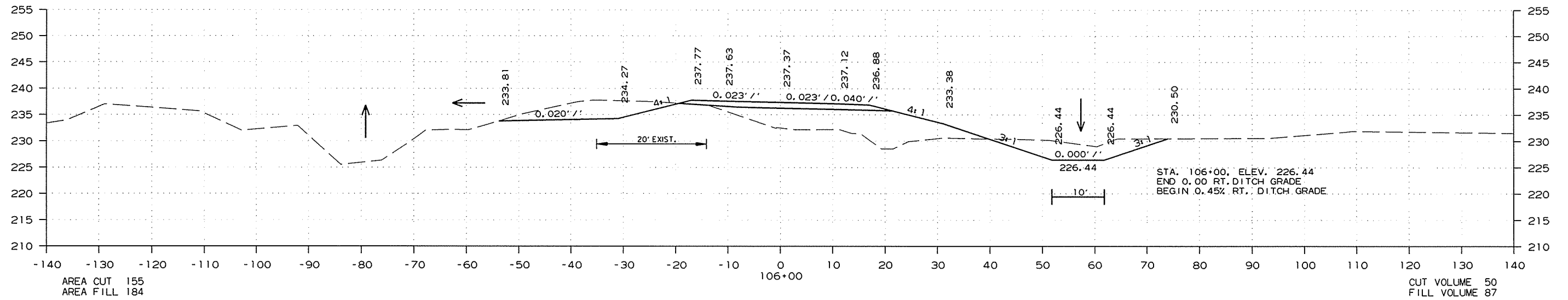
STA. 104+00 TO STA. 105+00

8/15/2014

R100764.DGN

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
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JOB NO. 100764							75	94

2 CROSS SECTIONS



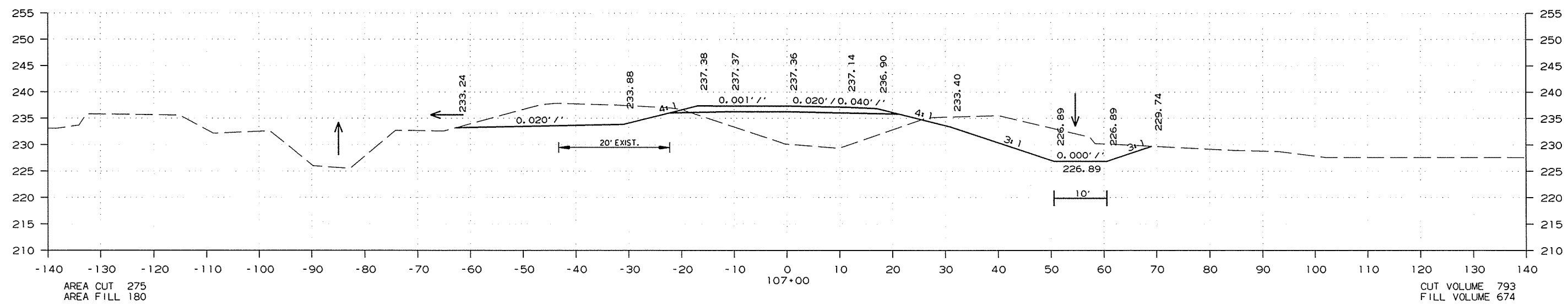
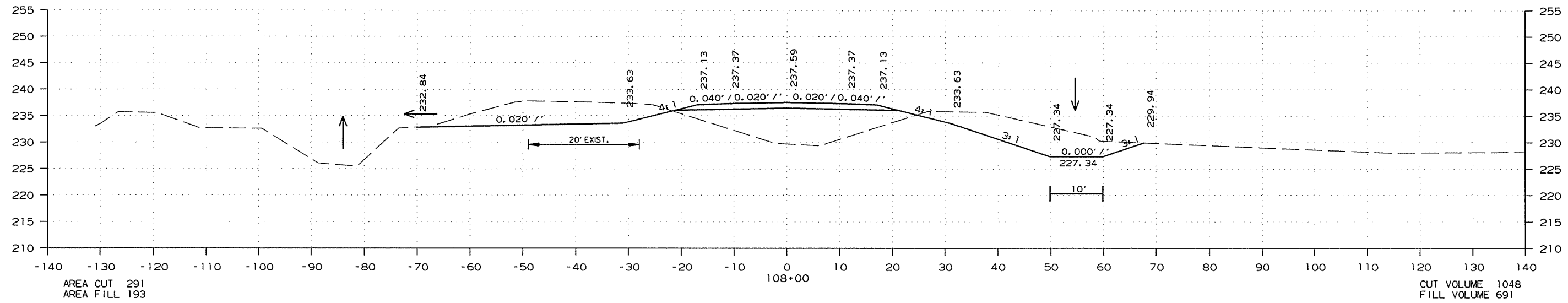
STA. 105+90 TO STA. 106+00

8/15/2014

R100764.DGN

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
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JOB NO. 100764							76	94

2 CROSS SECTIONS

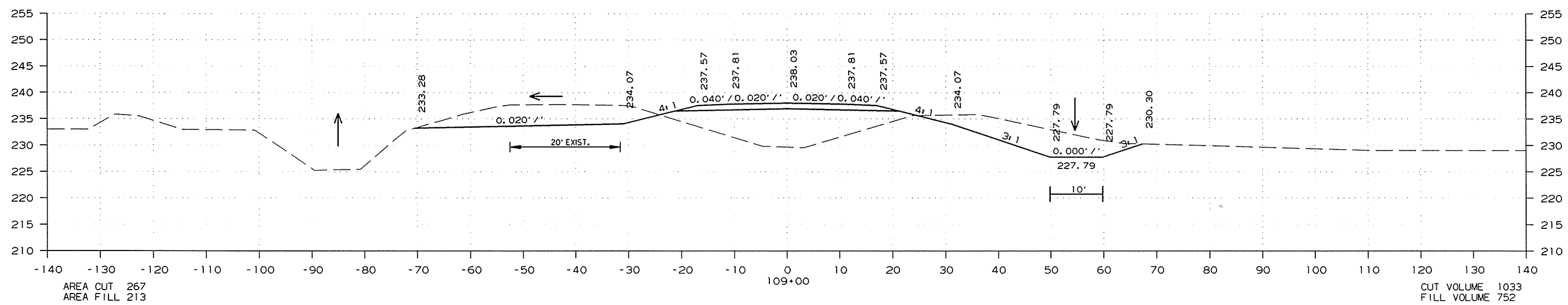
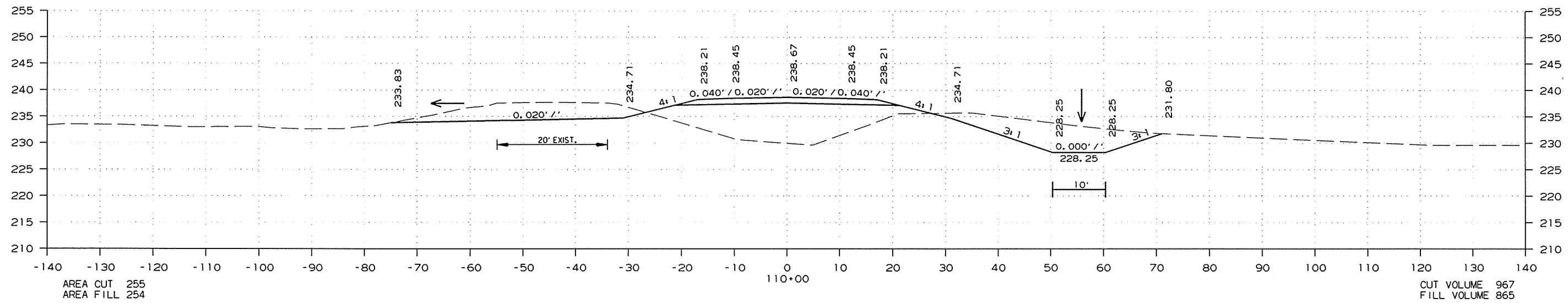


STA. 107+00 TO STA. 108+00

8/15/2014  
R100764.DGN

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
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JOB NO. 100764							77	94

2 CROSS SECTIONS

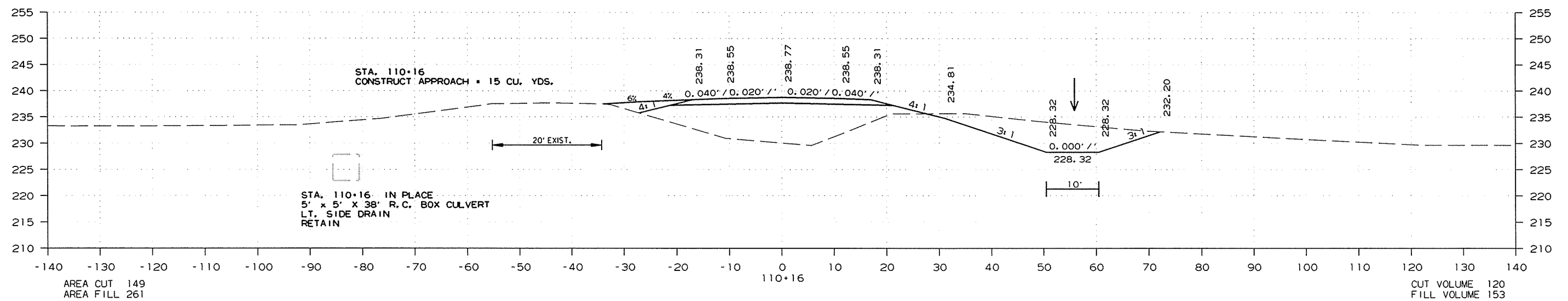
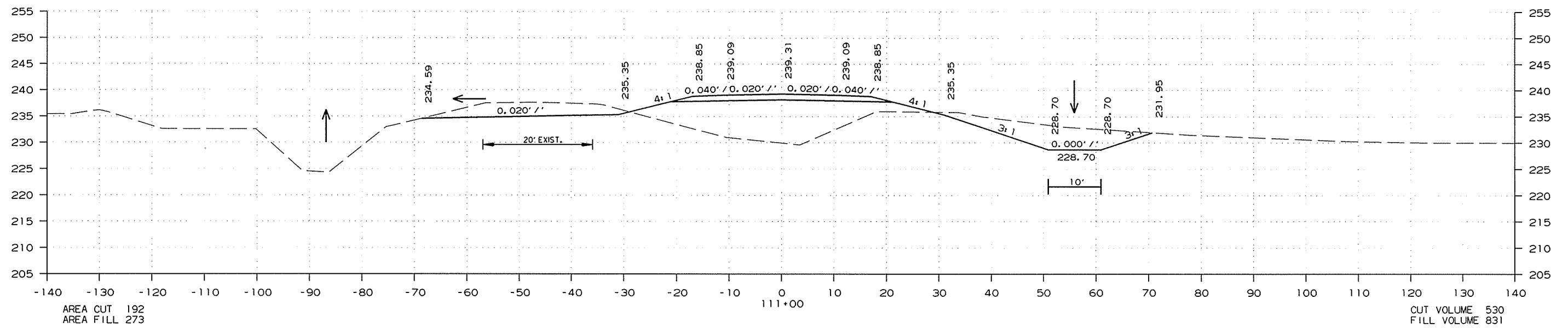


STA. 109+00 TO STA. 110+00

8/15/2014  
R100764.DGN

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
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JOB NO. 100764							78	94

② CROSS SECTIONS



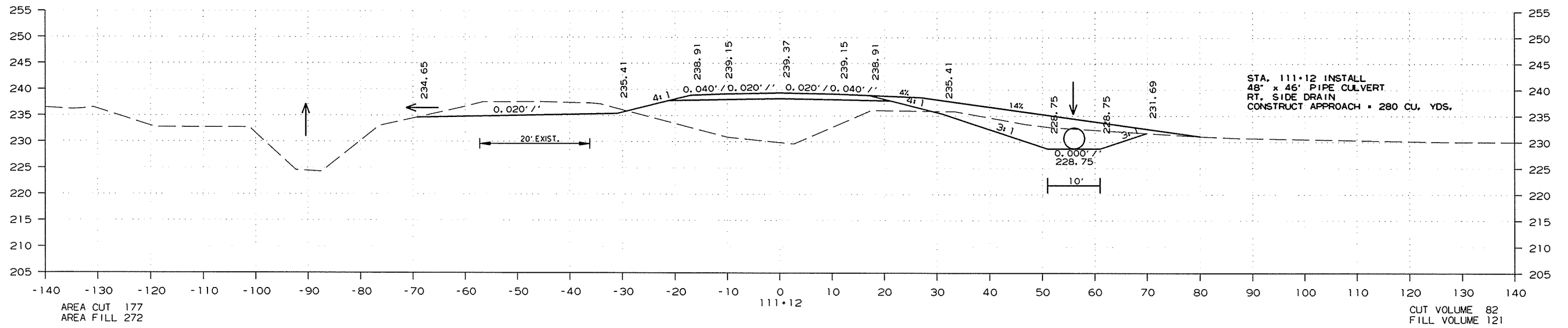
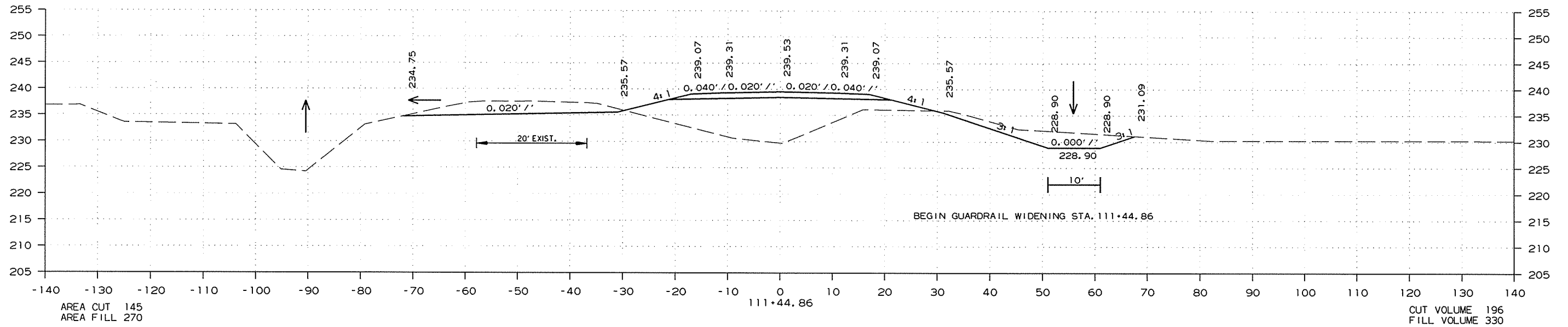
STA. 110+16 TO STA. 111+00

8/15/2014

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DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO. 100764							79	94

2 CROSS SECTIONS



STA. 111+12 TO STA. 111+44.86

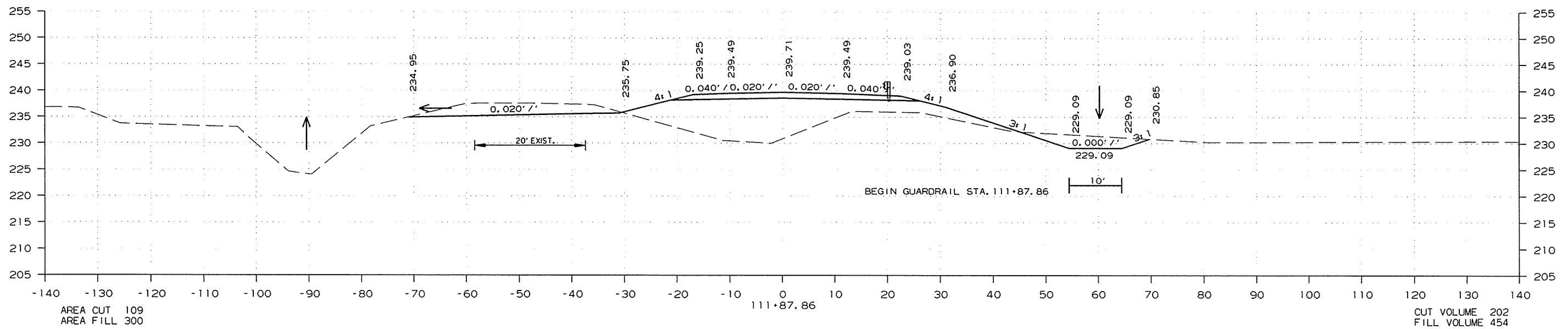
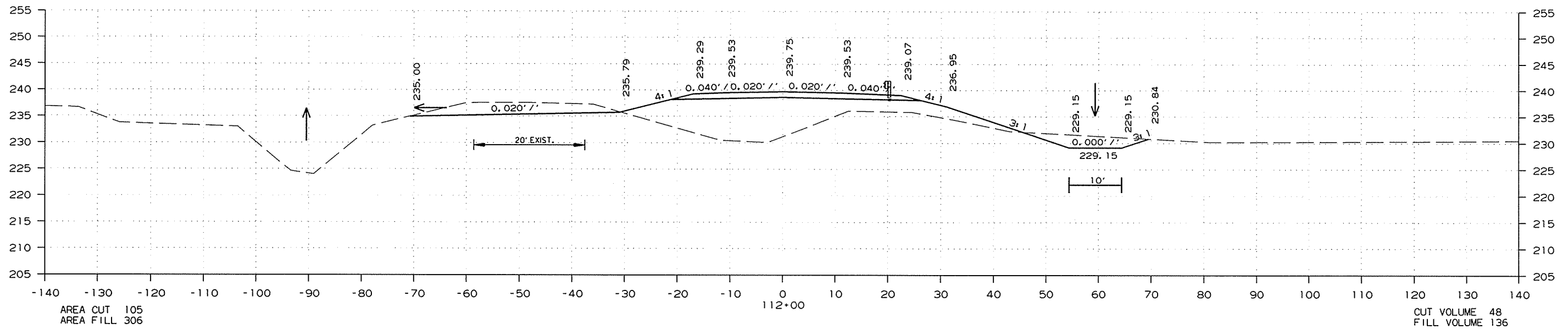
8/15/2014

R100764.DGN



DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
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JOB NO. 100764							80	94

2 CROSS SECTIONS

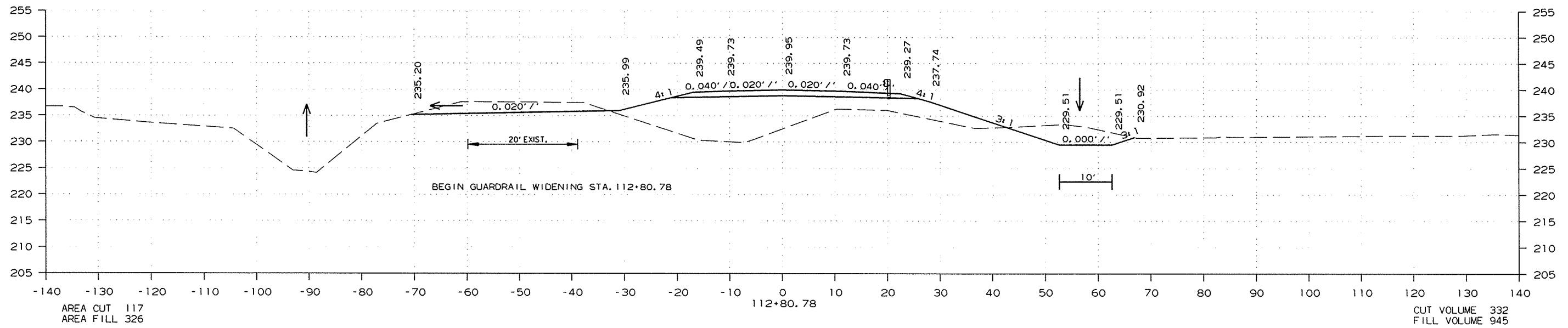
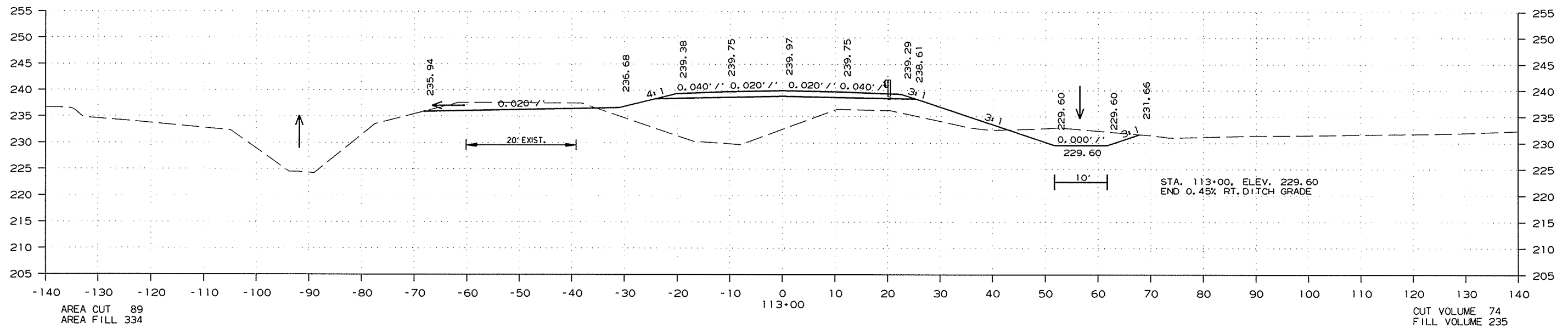


STA. 111+87.86 TO STA. 112+00

8/15/2014 R100764.DGN

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO. 100764							81	94

2 CROSS SECTIONS



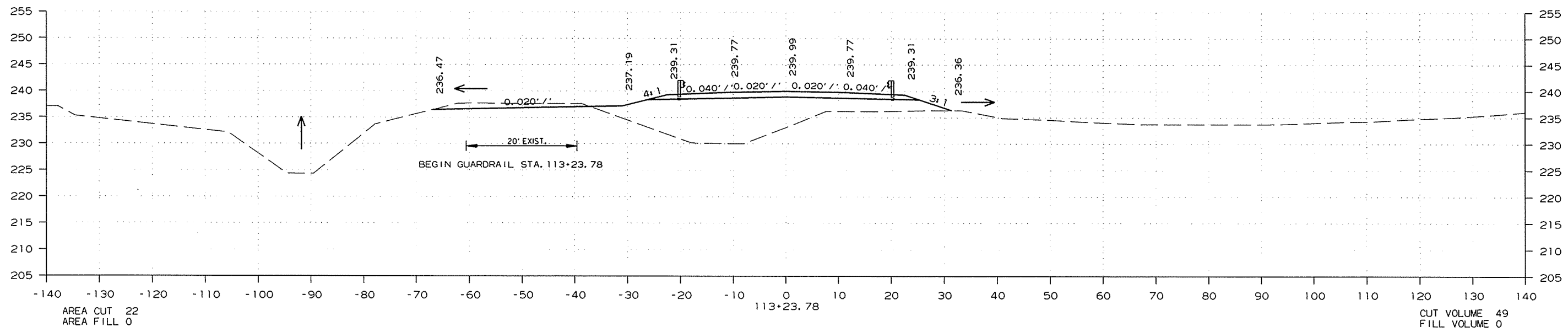
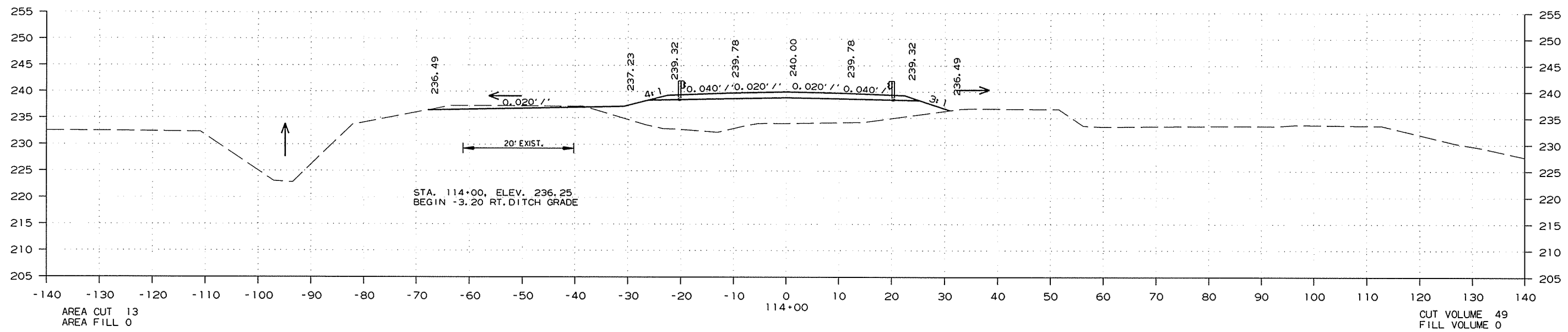
STA. 112+80.78 TO STA. 113+00

8/15/2014

R100764.DGN

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
						JOB NO.	100764	

2 CROSS SECTIONS

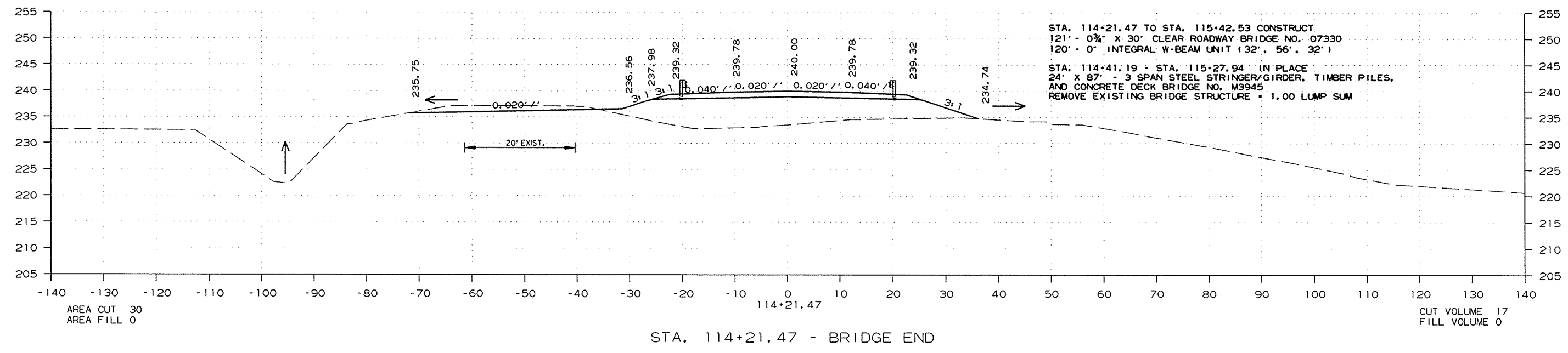
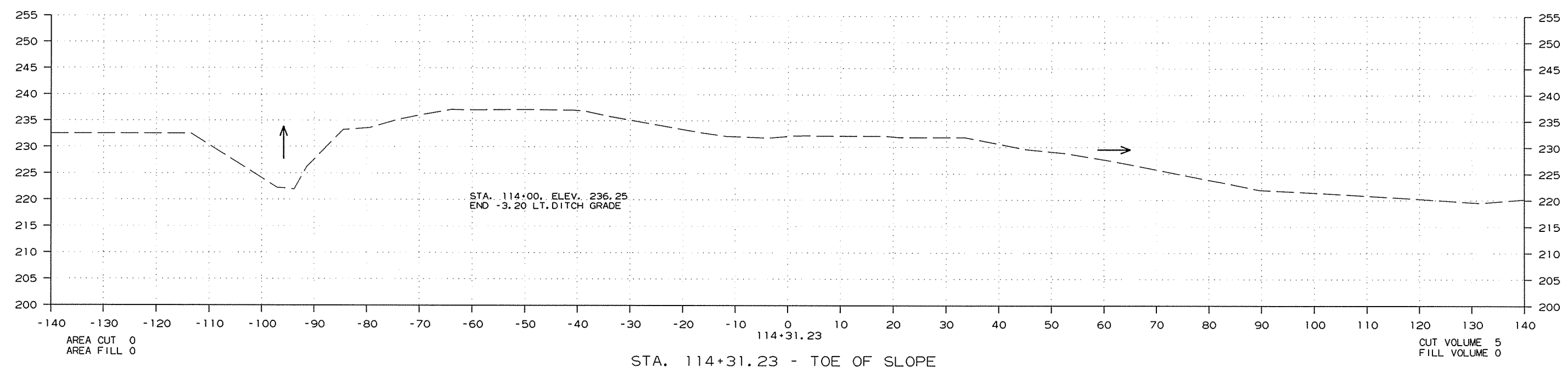


STA. 113+20 - BEGIN GEOSYNTHETIC INTERNAL REINFORCEMENT PLACEMENT

STA. 113+23.78 TO STA. 114+00

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO. 100764							83	94

② CROSS SECTIONS

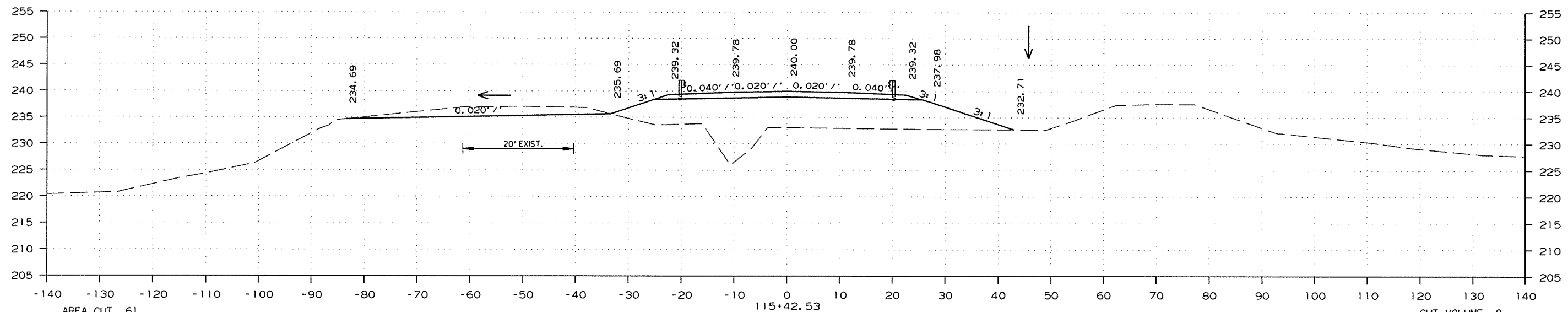


STA. 114+21.47 TO STA. 114+31.23

8/15/2014  
R100764.DGN

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
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JOB NO. 100764							84	94

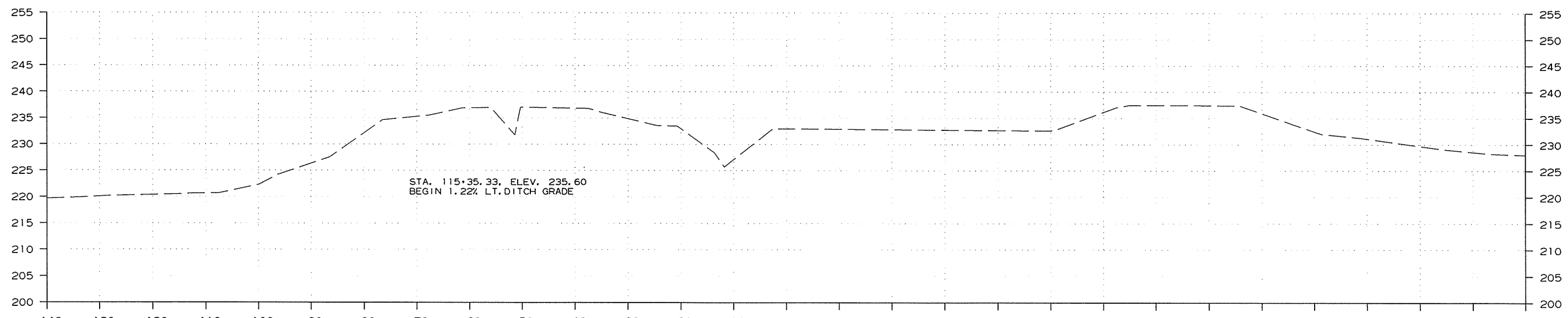
② CROSS SECTIONS



AREA CUT 61  
AREA FILL 0

CUT VOLUME 8  
FILL VOLUME 0

STA. 115+42.53 - BRIDGE END



AREA CUT 0  
AREA FILL 0

CUT VOLUME 0  
FILL VOLUME 0

STA. 115+35.33 - TOE OF SLOPE

STA. 115+35.33 TO STA. 115+42.53

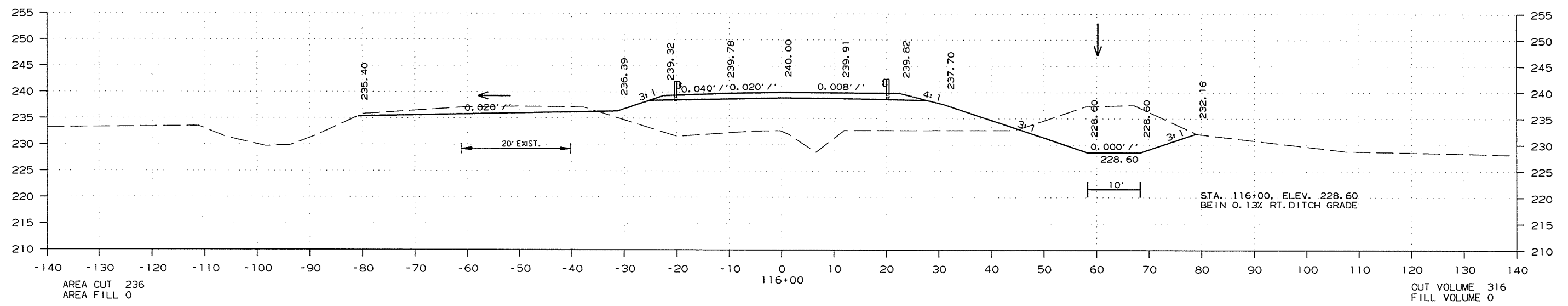
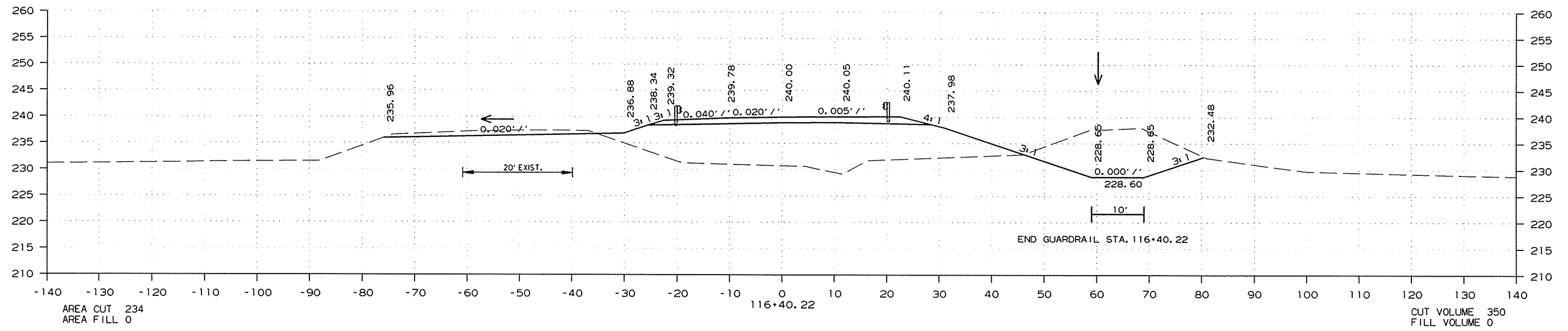
8/15/2014

R100764.DGN

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO. 100764							85	94

② CROSS SECTIONS

STA. 116+45 - END GEOSYNTHETIC INTERNAL REINFORCEMENT PLACEMENT



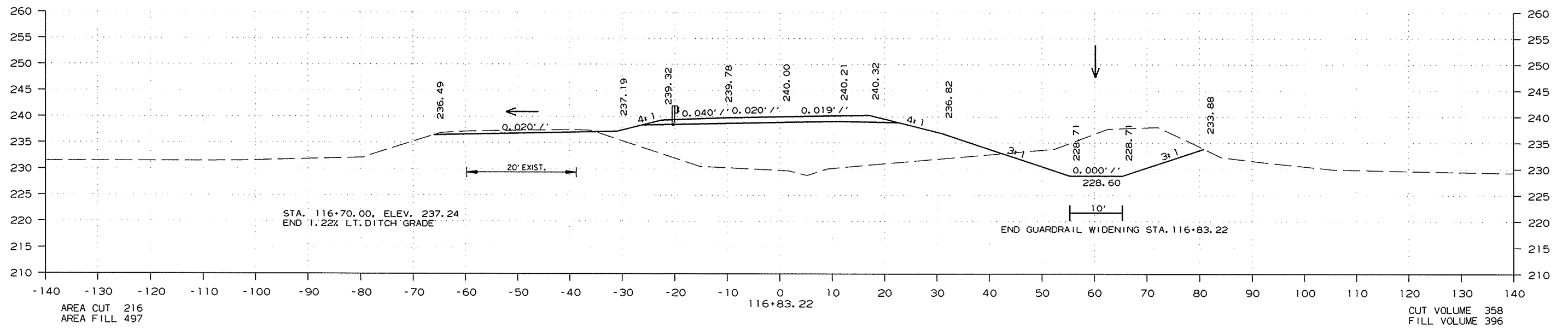
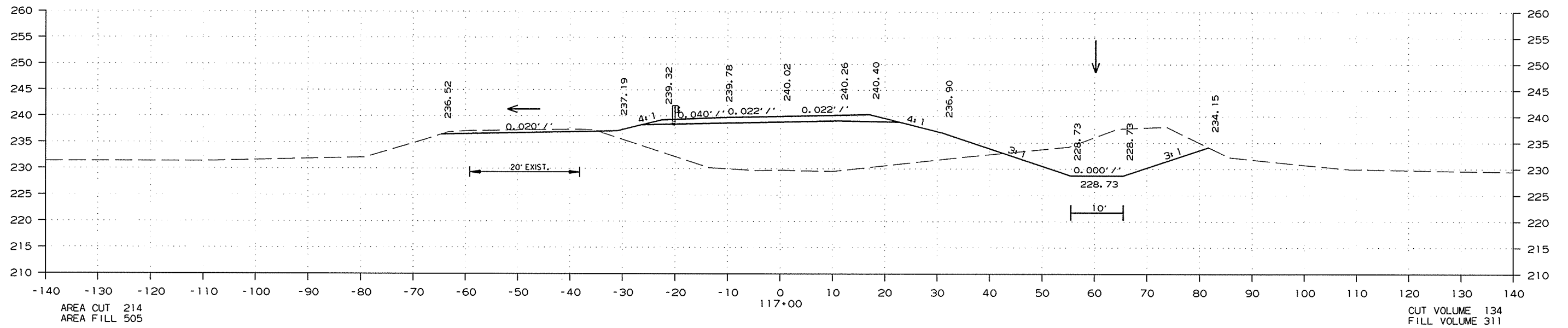
STA. 116+00 TO STA. 116+40.22

8/15/2014

R100764.DGN

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		100764	86	94

② CROSS SECTIONS



STA. 116+83.22 TO STA. 117+00

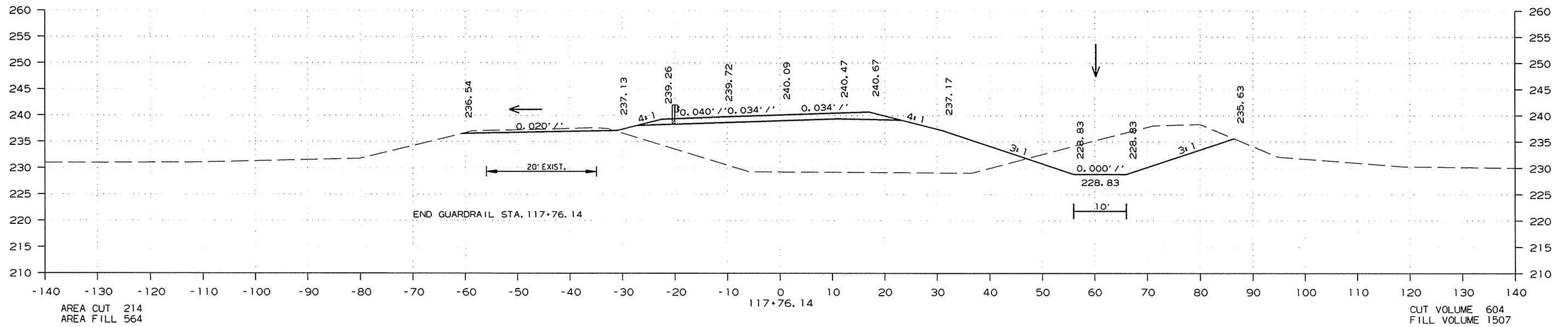
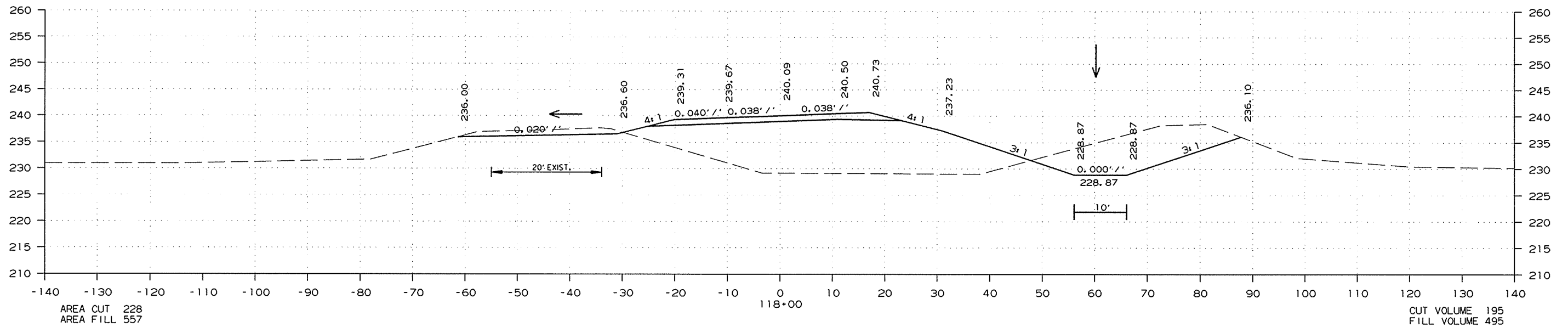
8/15/2014

R100764.DGN



DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO. 100764			87	94

2 CROSS SECTIONS



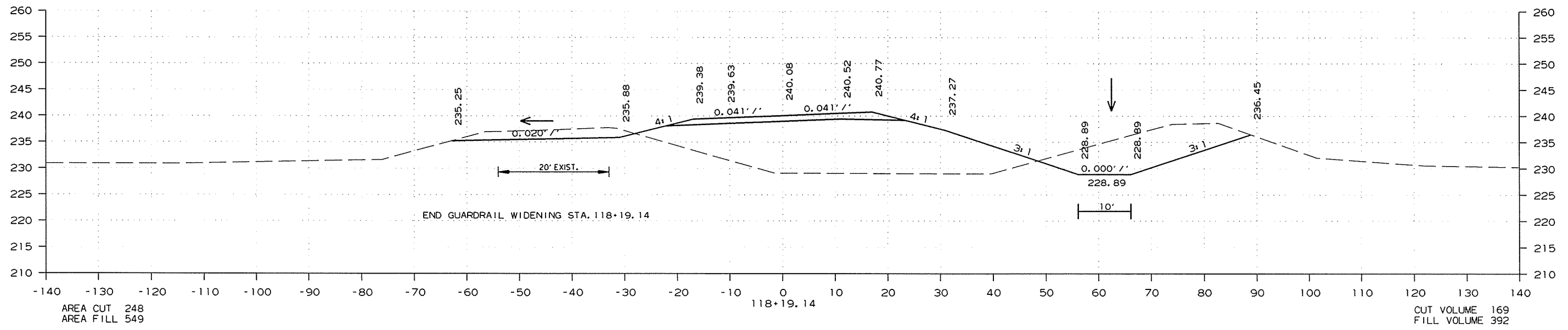
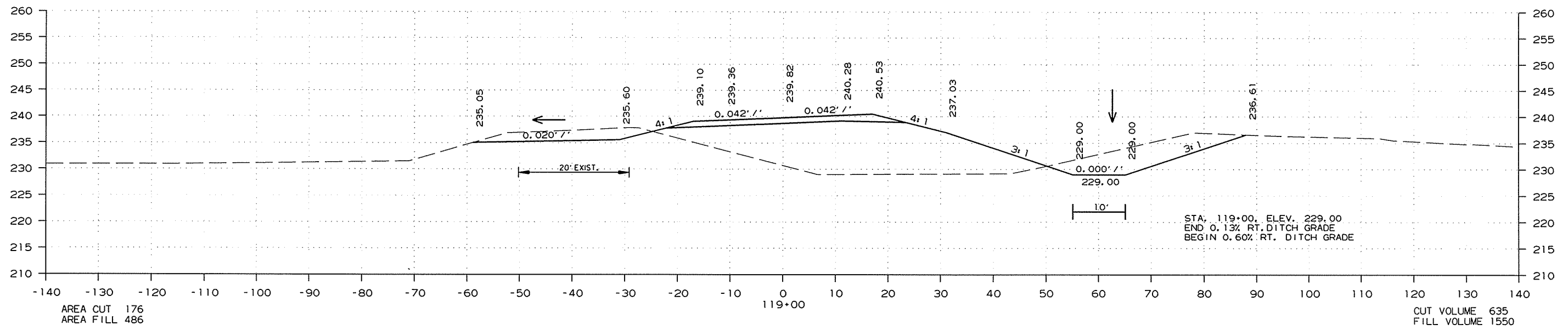
STA. 117+76.14 TO STA. 118+00

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R100764.DGN

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO. 100764							88	94

② CROSS SECTIONS

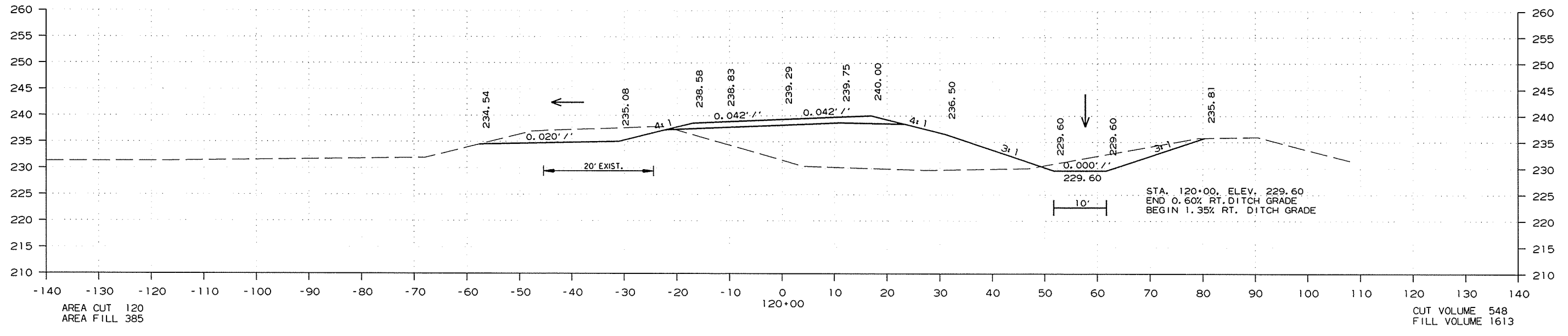
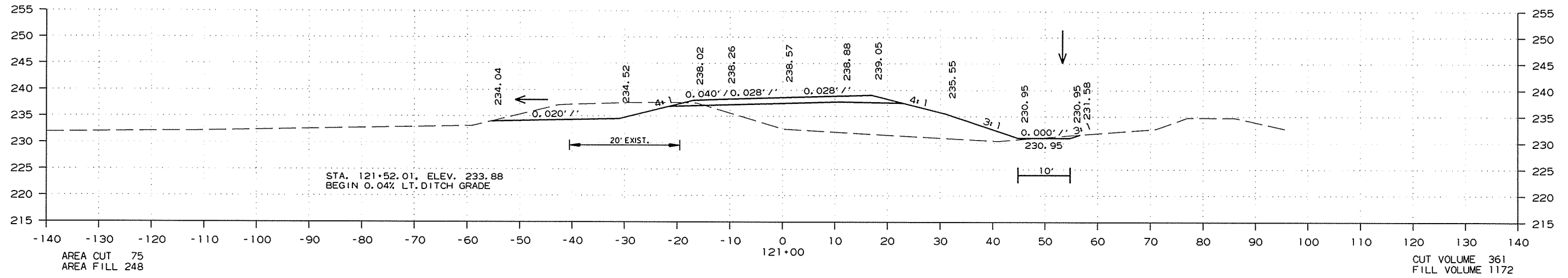


STA. 118+19.14 TO STA. 119+00

8/15/2014  
R100764.DGN

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO. 100764							89	94

② CROSS SECTIONS

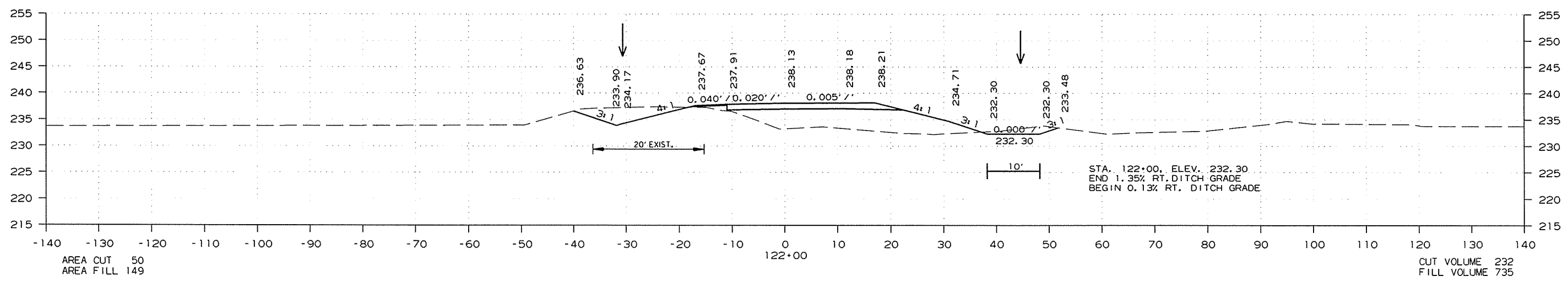
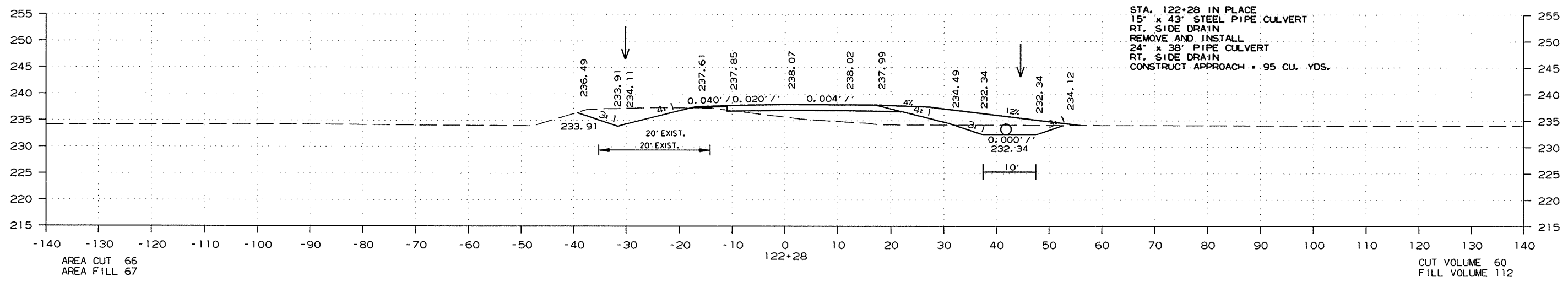
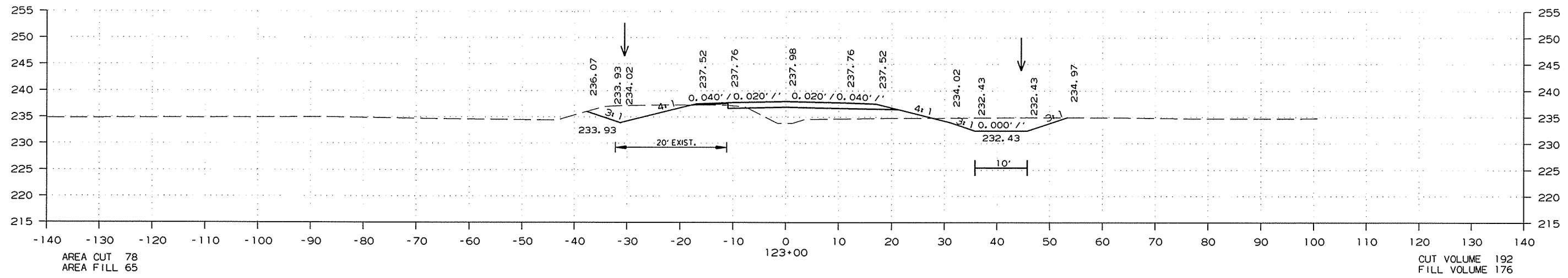


STA. 120+00 TO STA. 121+00

8/15/2014  
R100764.DGN

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO. 100764							90	94

2 CROSS SECTIONS



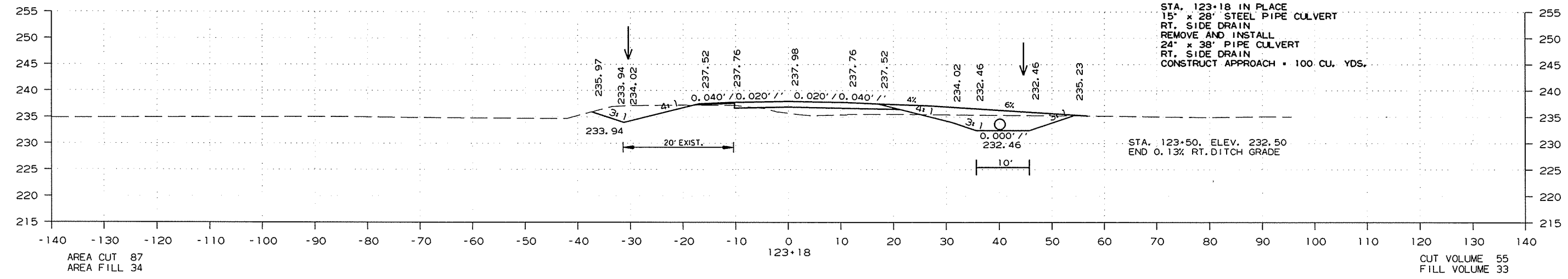
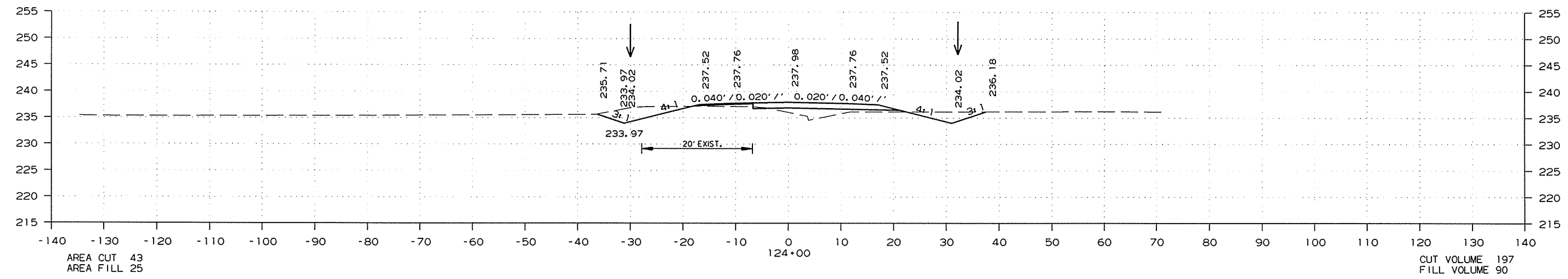
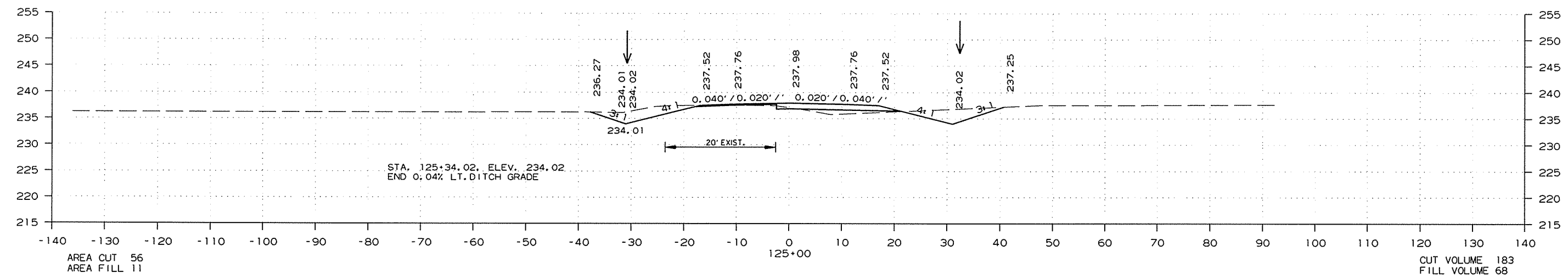
STA. 122+00 TO STA. 123+00

8/15/2014  
R100764.DGN

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		91	94
				JOB NO.		100764		

2 CROSS SECTIONS

STA. 125+58.67 - END PROFILE GRADE



STA. 123+18 IN PLACE  
 15" x 28" STEEL PIPE CULVERT  
 RT. SIDE DRAIN  
 REMOVE AND INSTALL  
 24" x 38" PIPE CULVERT  
 RT. SIDE DRAIN  
 CONSTRUCT APPROACH = 100 CU. YDS.

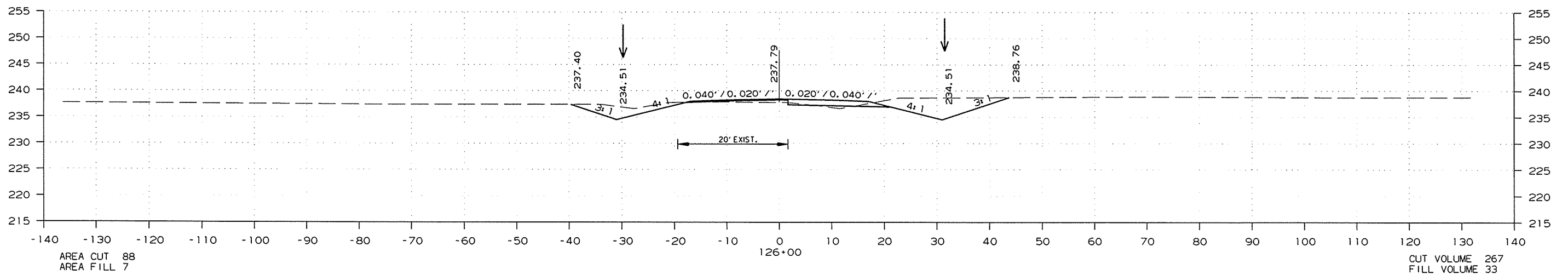
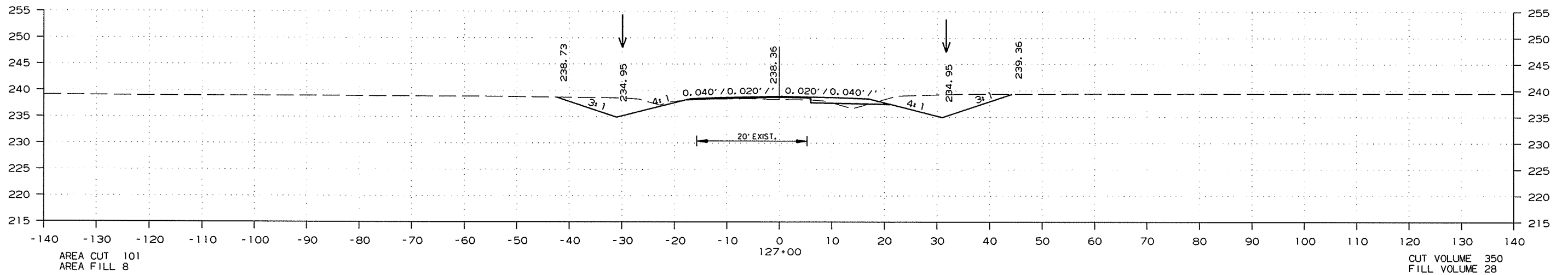
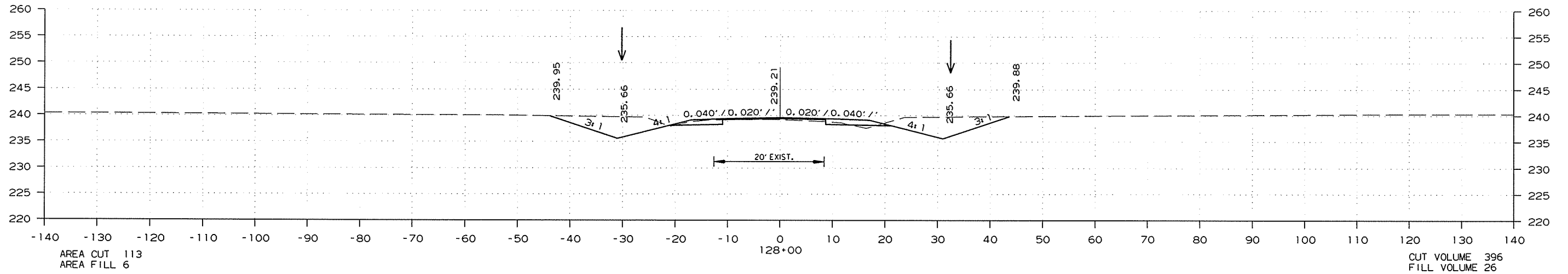
STA. 123+50, ELEV. 232.50  
 END 0.13% RT. DITCH GRADE

STA. 123+18 TO STA. 125+00

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DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO. 100764							92	94

② CROSS SECTIONS



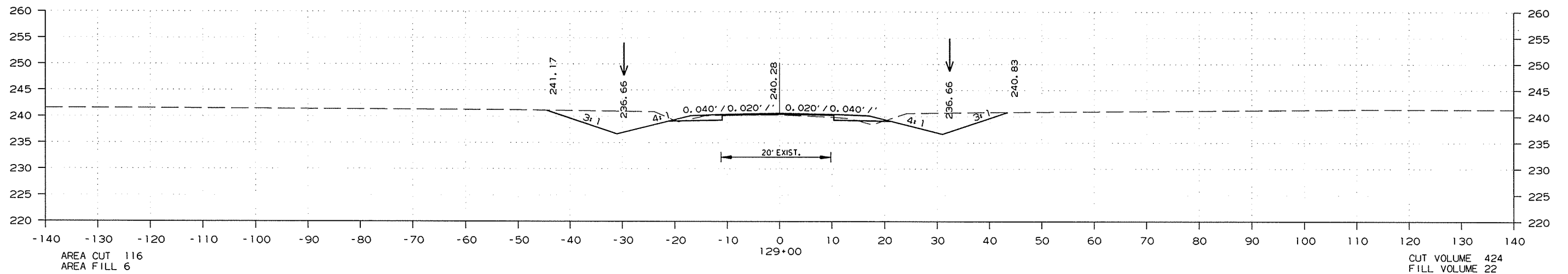
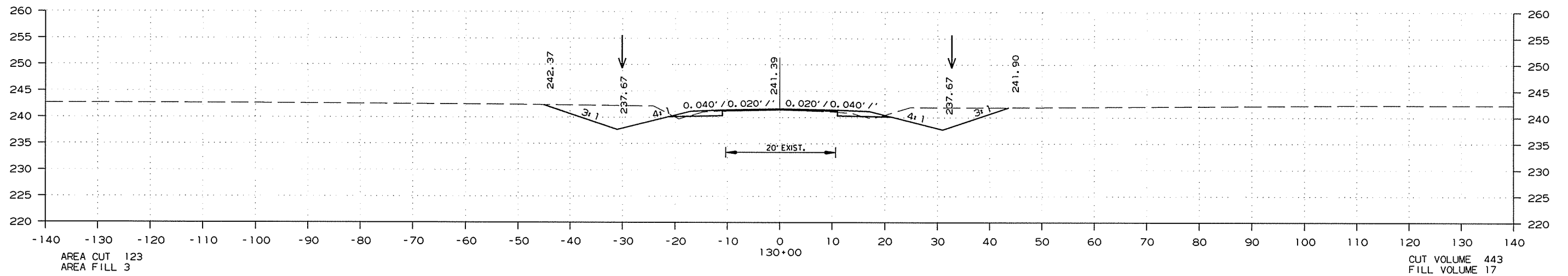
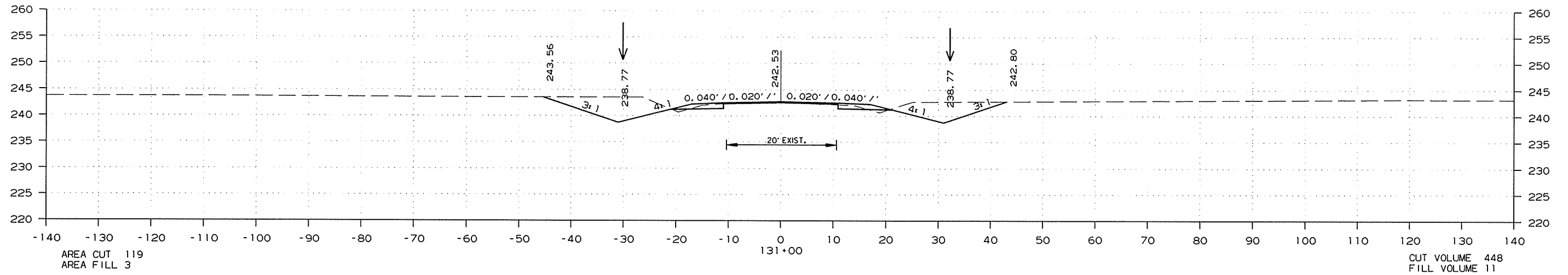
STA. 126+00 TO STA. 128+00

8/15/2014

R100764.DGN

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		93	94
				JOB NO.		100764		

2 CROSS SECTIONS



8/15/2014

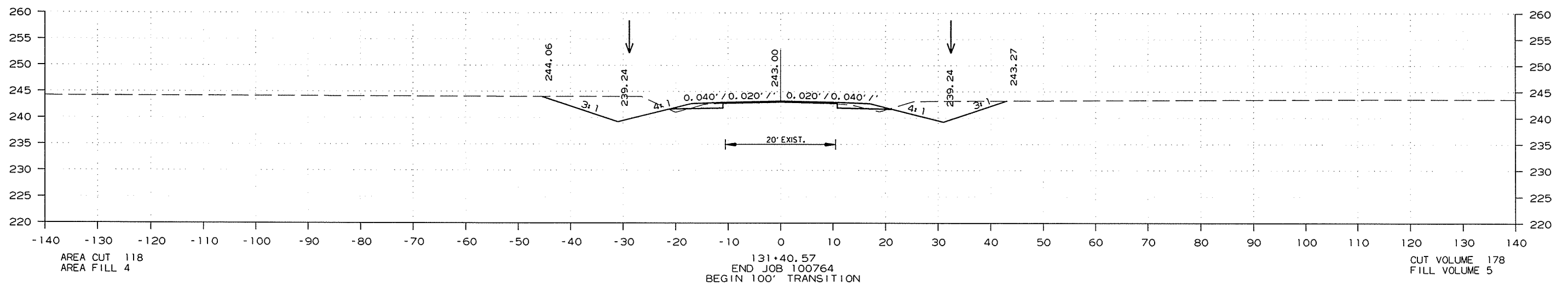
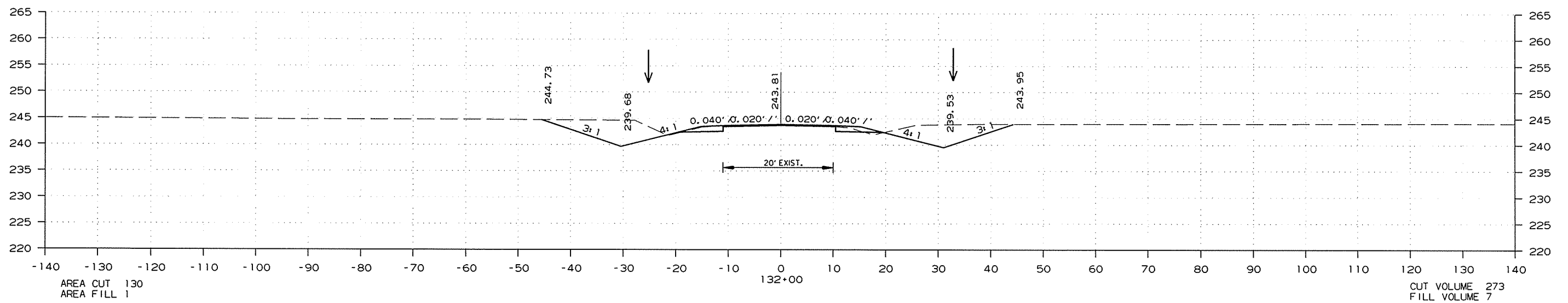
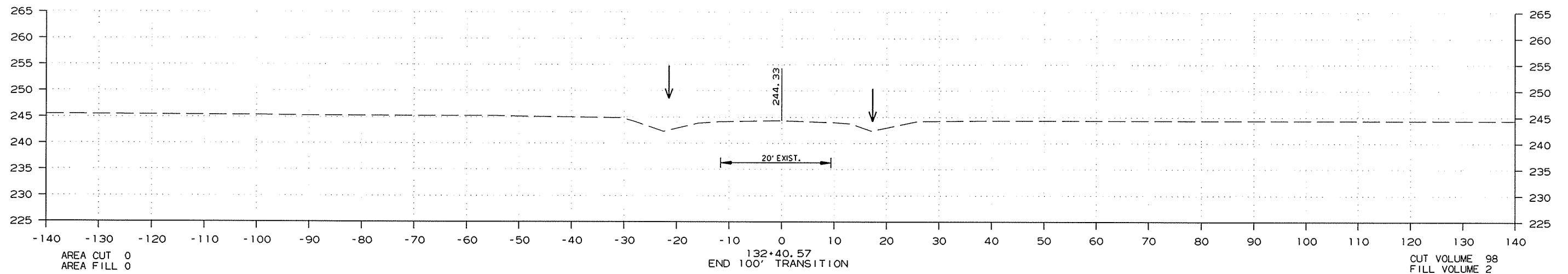
R100764.DGN

STA. 129+00 TO STA. 131+00



DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO. 100764							94	94

2 CROSS SECTIONS



STA. 131+40.57 TO STA. 132+40.57

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