DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED.RD. DIST.NO.	STATE	FED.AID PROJ.NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		FA7314	1	61
				(4)	GLAISE CREEK STR. & APPRS. (S)			

ARKANSAS HIGHWAY AND TRANSPORTATION DEPARTMENT
CONSTRUCTION PLANS FOR PROPOSED COUNTY ROAD

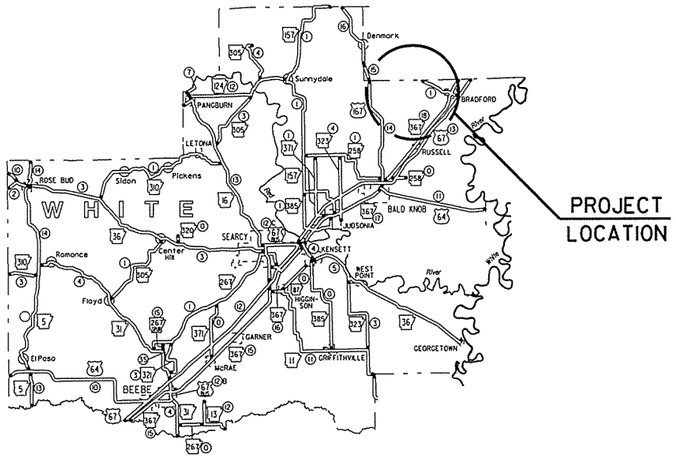
GLAISE CREEK STR. & APPRS. (S)

COUNTY ROAD 184

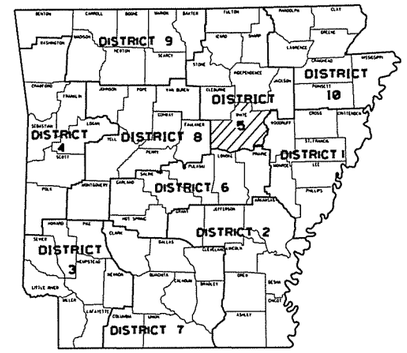
WHITE COUNTY

JOB FA7314

FED. AID PROJECT STPR-0073(55)

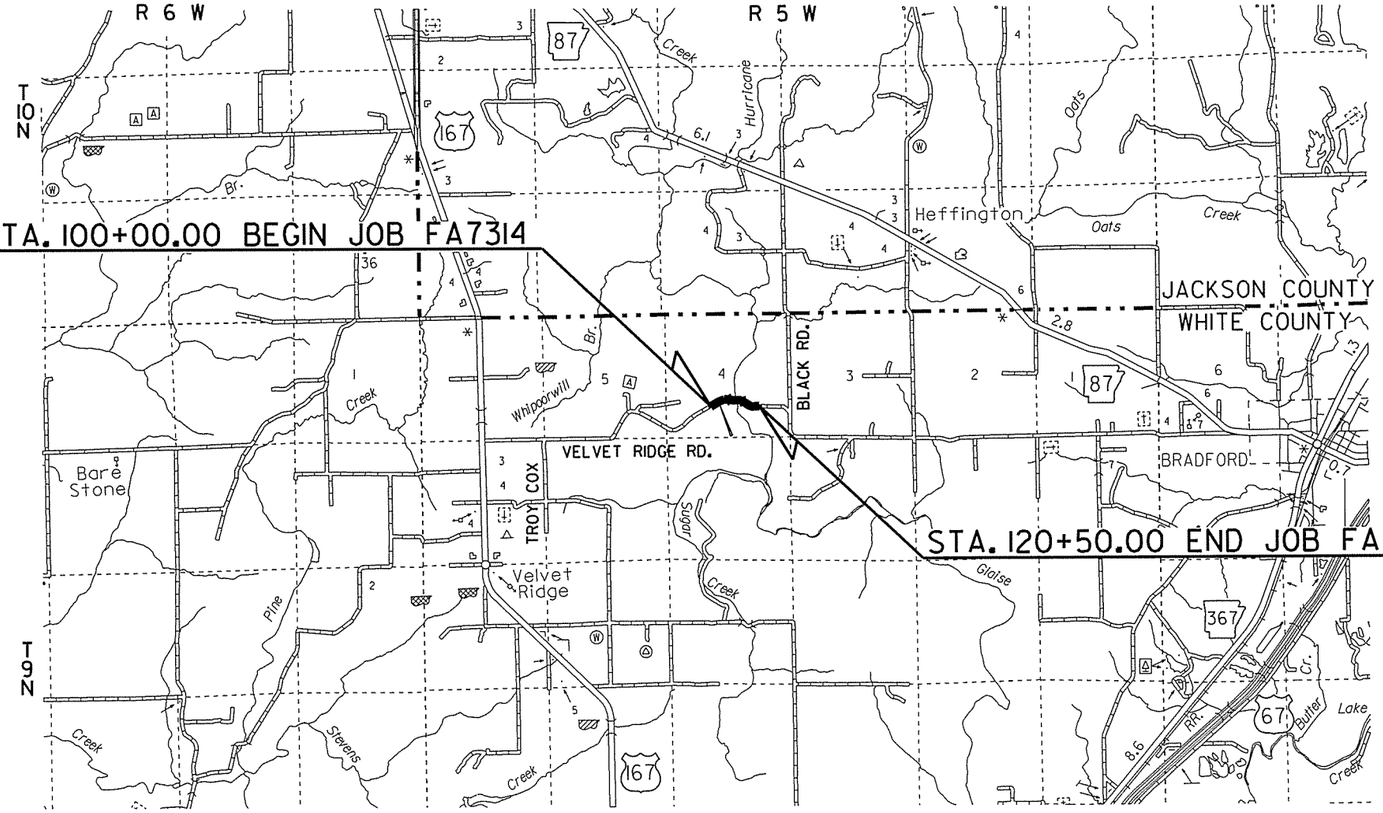


VICINITY MAP



ARKANSAS HIGHWAY DIST. 5

0 1 2
SCALE IN MILES



N

DESIGN TRAFFIC DATA

DESIGN YEAR.....2033
2013 ADT.....200
2033 ADT.....250
2033 DHV.....38
DIRECTIONAL DISTRIBUTION....0.60
TRUCKS..... 3%
DESIGN SPEED.....40 MPH

STRUCTURES OVER 20'-0" SPAN

STA. 109+18.77 BRIDGE END
PURPOSED 182'-5½" TOTAL LENGTH
180'-0" CONT. COMP. W-BEAM UNIT
(55'-70'-55')
BRIDGE NO. 04928
24'-0" CLEAR ROADWAY
STA. 111+01.23 BRIDGE END

PROJECT COORDINATES

	BEGIN	MID-POINT	END
LAT.	N35°25'51"	N35°25'52"	N35°25'49"
LONG.	W91°32'32"	W91°32'17"	W91°32'09"

GROSS LENGTH OF	PROJECT	2050.00	FEET OR	0.388	MILES
NET " "	ROADWAY	1867.54	" "	0.354	"
NET " "	BRIDGE	182.46	" "	0.034	"
NET " "	PROJECT	2050.00	" "	0.388	"

APPROVED

STATE OF ARKANSAS
REGISTERED PROFESSIONAL ENGINEER
No. 4215
RALPH J. HALL

3-26-14

DEPUTY DIRECTOR
AND CHIEF ENGINEER

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED.RD. DIST.NO.	STATE	FED.AID PROJ.NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		FA7314	2	61
				(4)	INDEX OF SHEETS, GOV. SPEC. & GEN. NOTES			

INDEX OF SHEETS

NOTE: CROSS SECTIONS NOT NORMALLY INCLUDED IN PLANS SOLD TO PROSPECTIVE BIDDERS, BUT MAY BE HAD UPON REQUEST.

GOVERNING SPECIFICATIONS

ARKANSAS STATE HIGHWAY COMMISSION STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION, EDITION OF 2014, AND THE FOLLOWING SPECIAL PROVISIONS

NUMBER	TITLE
ERRATA	ERRATA FOR THE BOOK OF STANDARD SPECIFICATIONS
FHWA-1273	REQUIRED CONTRACT PROVISIONS FEDERAL-AID CONSTRUCTION CONTRACTS
FHWA-1273	SUPPLEMENT - EQUAL EMPLOYMENT OPPORTUNITY - NOTICE TO CONTRACTORS
FHWA-1273	SUPPLEMENT - SPECIFIC EQUAL EMPLOYMENT OPPORTUNITY RESPONSIBILITIES (23 U.S.C. 140)
FHWA-1273	SUPPLEMENT - EQUAL EMPLOYMENT OPPORTUNITY - GOALS AND TIMETABLES
FHWA-1273	SUPPLEMENT - EQUAL EMPLOYMENT OPPORTUNITY - FEDERAL STANDARDS
FHWA-1273	SUPPLEMENT - POSTERS AND NOTICES REQUIRED FOR FEDERAL-AID PROJECTS
FHWA-1273	SUPPLEMENT - WAGE RATE DETERMINATION
108-1	LIQUIDATED DAMAGES
410-1	CONSTRUCTION REQUIREMENTS AND ACCEPTANCE OF ASPHALT CONCRETE PLANT MIX COURSES
620-1	MULCH COVER
JOB FA7314	BROADBAND INTERNET SERVICE FOR ASPHALT CONCRETE PLANT
JOB FA7314	BROADBAND INTERNET SERVICE FOR FIELD OFFICE
JOB FA7314	CONSTRUCTION IN SPECIAL FLOOD HAZARD AREAS
JOB FA7314	GOALS FOR DISADVANTAGED BUSINESS ENTERPRISE PARTICIPATION
JOB FA7314	MANDATORY USE OF INTERNET BIDDING
JOB FA7314	PLASTIC PIPE
JOB FA7314	RECYCLED ASPHALT SHINGLES
JOB FA7314	SECTION 404 NATIONWIDE 23 PERMIT REQUIREMENTS
JOB FA7314	STORM WATER POLLUTION PREVENTION PLAN
JOB FA7314	SUBMISSION OF ASPHALT CONCRETE HOT MIX ACCEPTANCE TEST RESULTS
JOB FA7314	UTILITY ADJUSTMENTS
JOB FA7314	WARM MIX ASPHALT

GENERAL NOTES

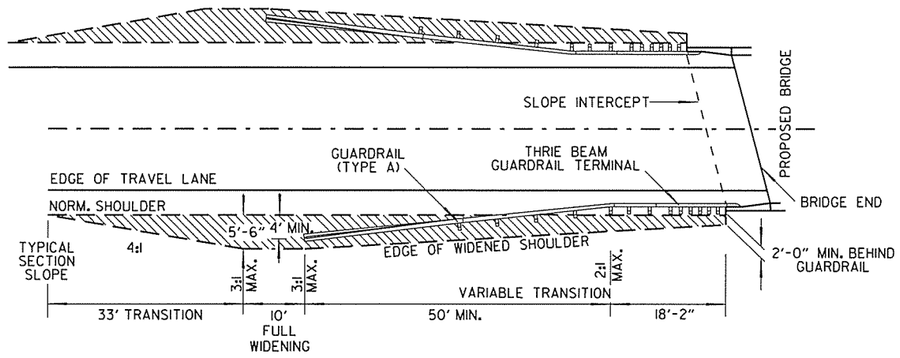
1. GRADE LINE DENOTES FINISHED GRADE WHERE SHOWN ON PLANS.
2. UTILITIES INTERFERING WITH CONSTRUCTION SHALL BE MOVED BY THE OWNERS
3. THE CONTRACTOR SHALL BE RESPONSIBLE FOR MAINTAINING U. S. MAILBOXES WITHIN THE PROJECT LIMITS IN SUCH A MANNER THAT THE PUBLIC MAY RECEIVE CONTINUED MAIL SERVICE. PAYMENT WILL BE CONSIDERED INCLUDED IN THE PRICE BID FOR THE VARIOUS BID ITEMS.
4. ALL LAND MONUMENTS LOCATED WITHIN THE CONSTRUCTION AREA SHALL BE PROTECTED IN ACCORDANCE WITH SECTION 107.12 OF THE STANDARD SPECIFICATIONS.
5. ALL TREES THAT DO NOT DIRECTLY INTERFERE WITH THE PROPOSED CONSTRUCTION SHALL BE SPARED IF AND WHERE DIRECTED BY THE ENGINEER. CARE AND DISCRETION SHALL BE USED TO INSURE THAT ALL TREES NOT TO BE REMOVED SHALL BE HARMED AS LITTLE AS POSSIBLE DURING THE CONSTRUCTION OPERATIONS.
6. THE CONTRACTOR SHALL BE RESPONSIBLE FOR PROVIDING A FENCE TO CONTROL LIVESTOCK IN AREAS WHERE PASTURES ARE SEVERED. WIRE FENCE MAY BE CONSTRUCTED INITIALLY, OR IN LIEU THEREOF, THE CONTRACTOR AT HIS OWN EXPENSE, MAY ELECT TO PROVIDE TEMPORARY FENCING SUITABLE TO CONTAIN LIVESTOCK.
7. SUPERELEVATION SHALL BE COMPUTED IN ACCORDANCE WITH STANDARD DRWG. SE-2 USING THE 40 M.P.H. DESIGN VALUES AND REVOLVE ABOUT INNER EDGE OF TRAVEL LANE UNLESS OTHERWISE SHOWN.
8. ALL SALVAGEABLE PIPE CULVERTS SHALL BE STORED ON THE RIGHT OF WAY AND BECOME THE PROPERTY OF WHITE COUNTY. THE TIMBER DECK AND STEEL BEAMS FROM THE EXISTING BRIDGE SHALL BECOME PROPERTY OF WHITE COUNTY. ALL OTHER MATERIAL FROM THE EXISTING BRIDGE SHALL BECOME THE PROPERTY OF THE CONTRACTOR.
9. TRAFFIC IS TO BE MAINTAINED ON THE EXISTING ROADWAY DURING CONSTRUCTION OF PROPOSED BRIDGE AND APPROACHES. ROADWAY AND NEW BRIDGE WILL BE CLOSED TO THRU TRAFFIC DURING CONSTRUCTION OF CONNECTIONS TO EXISTING ROADWAY.

STATE OF ARKANSAS
REGISTERED PROFESSIONAL ENGINEER
NO. 5368
DAVID R. MAYO, JR.
8/4/2014

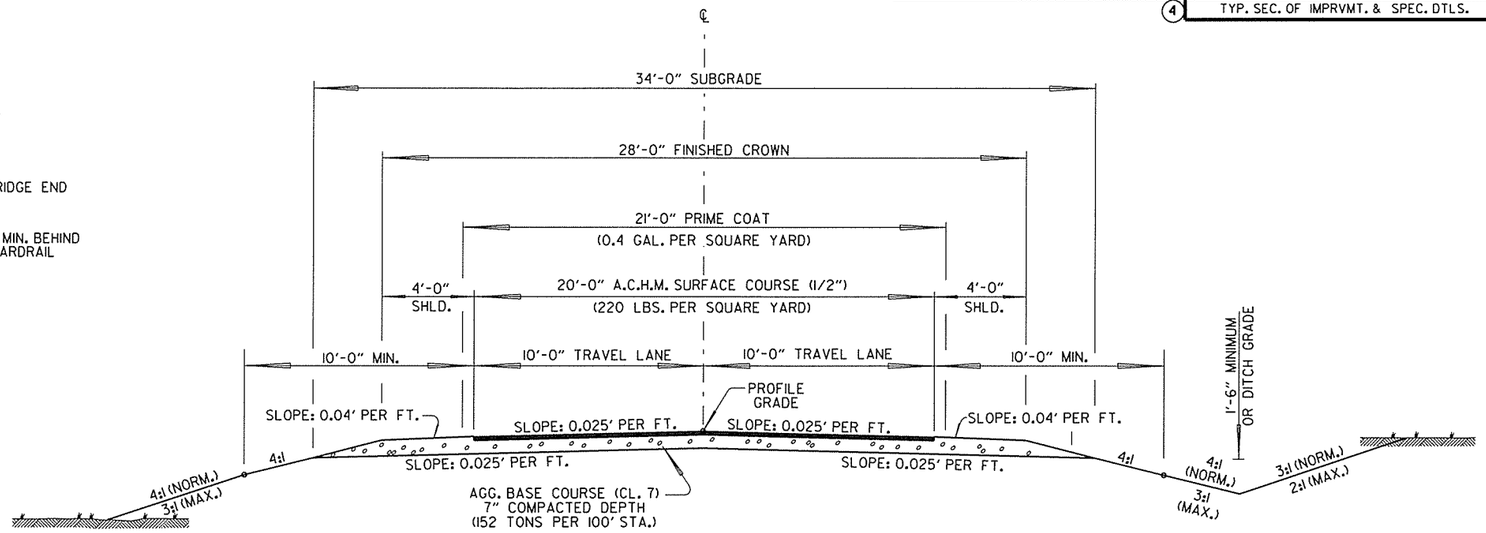
AFA7314.DGN 08-16-13

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED.RD. DIST.NO.	STATE	FED.AID PROJ.NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		FA7314	3	61

(4) TYP. SEC. OF IMPRVMT. & SPEC. DTLS.

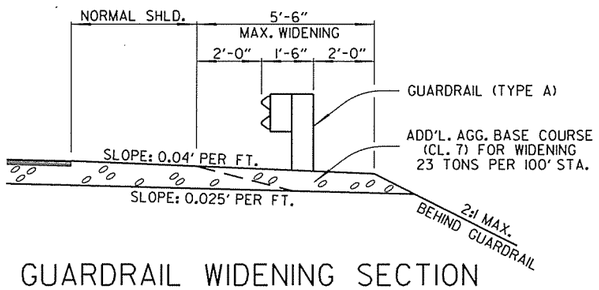


DETAILS OF ROADWAY WIDENING FOR GUARDRAIL

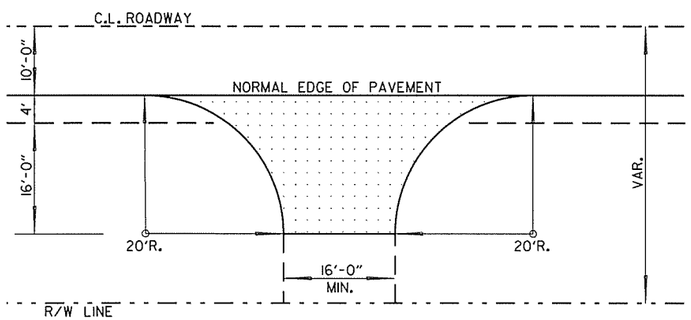


TYPICAL SECTION OF IMPROVEMENT

NOTE: THE THICKNESS OF THE BASE COURSE SHALL BE WITHIN PLUS OR MINUS ONE INCH OF THE PLAN THICKNESS SHOWN. THE CONTRACTOR WILL CORRECT ANY DEFICIENT THICKNESS THAT DOES NOT MEET THE TOLERANCE INDICATED. PAYMENT WILL NOT BE MADE FOR MATERIAL PLACED IN EXCESS OF THE TOLERANCE INDICATED.

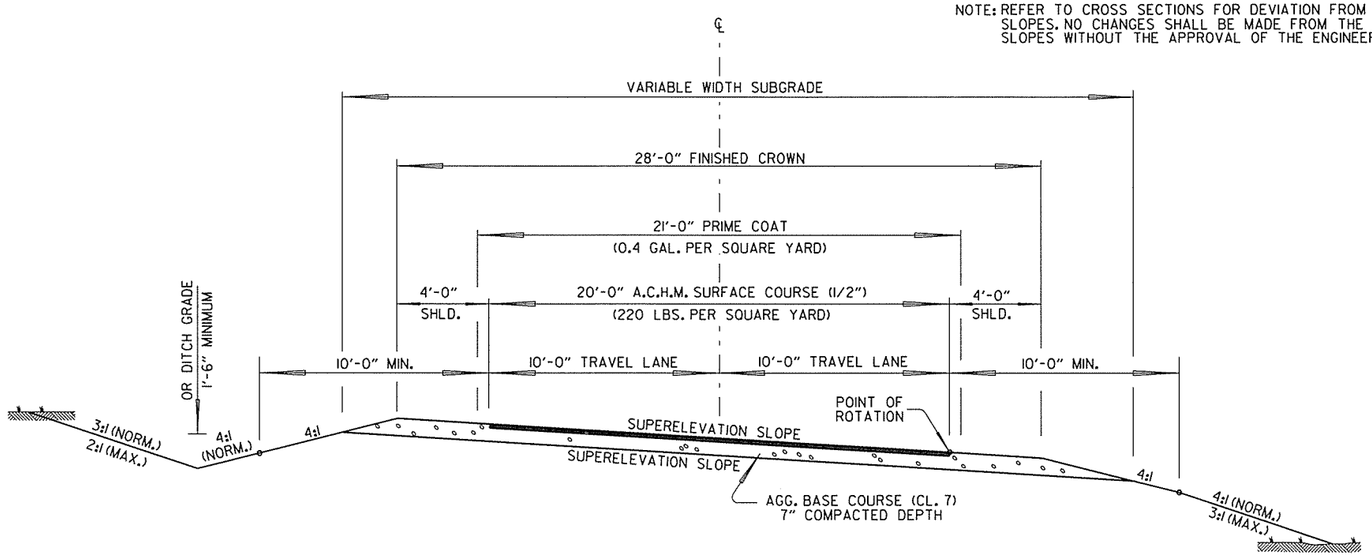


GUARDRAIL WIDENING SECTION



DETAIL OF SURFACING FOR PRIVATE ENTRANCE

NOTE: REFER TO CROSS SECTIONS FOR DEVIATION FROM THE NORMAL SLOPES. NO CHANGES SHALL BE MADE FROM THE PLANNED SLOPES WITHOUT THE APPROVAL OF THE ENGINEER.



SUPERELEVATED SECTION OF IMPROVEMENT

STATE OF ARKANSAS
REGISTERED PROFESSIONAL ENGINEER
No. 5368
DAVID R. MAYO, JR.
12/12/13

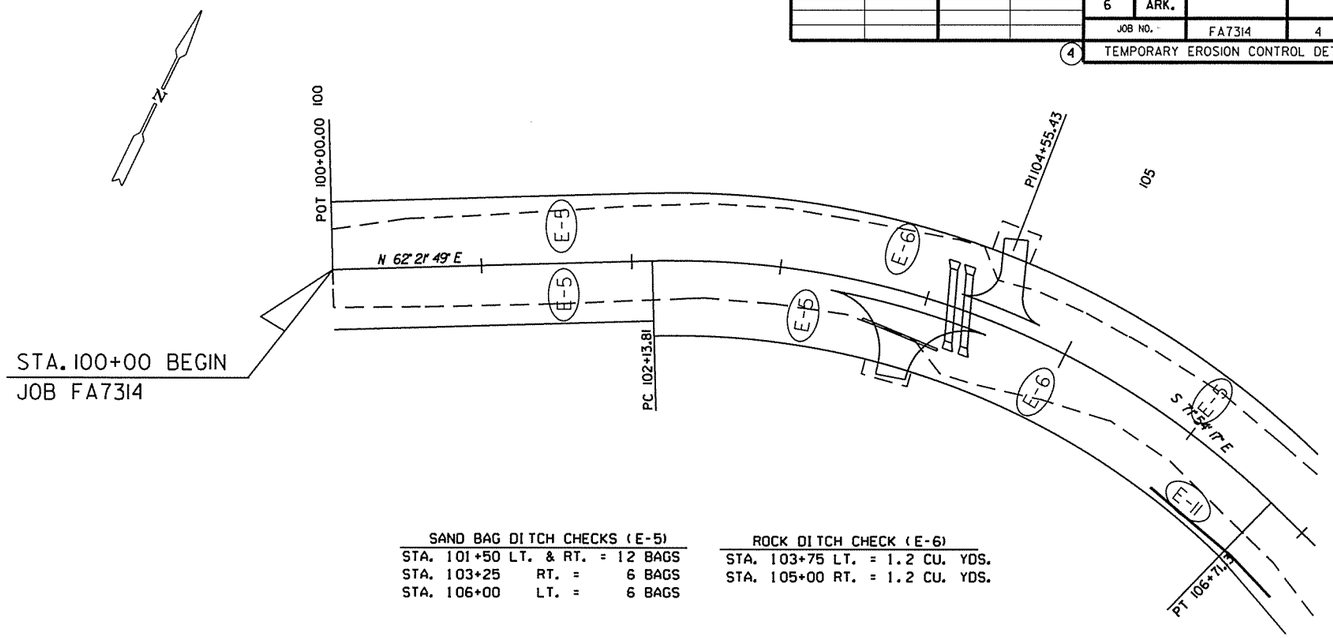
TYPICAL SECTION OF IMPROVEMENT

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED.RD. DIST.NO.	STATE	FED.AID PROJ.NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		FA7314	4	61

4 TEMPORARY EROSION CONTROL DETAILS

REVISIONS

DATE	REVISION



STA. 100+00 BEGIN
JOB FA7314

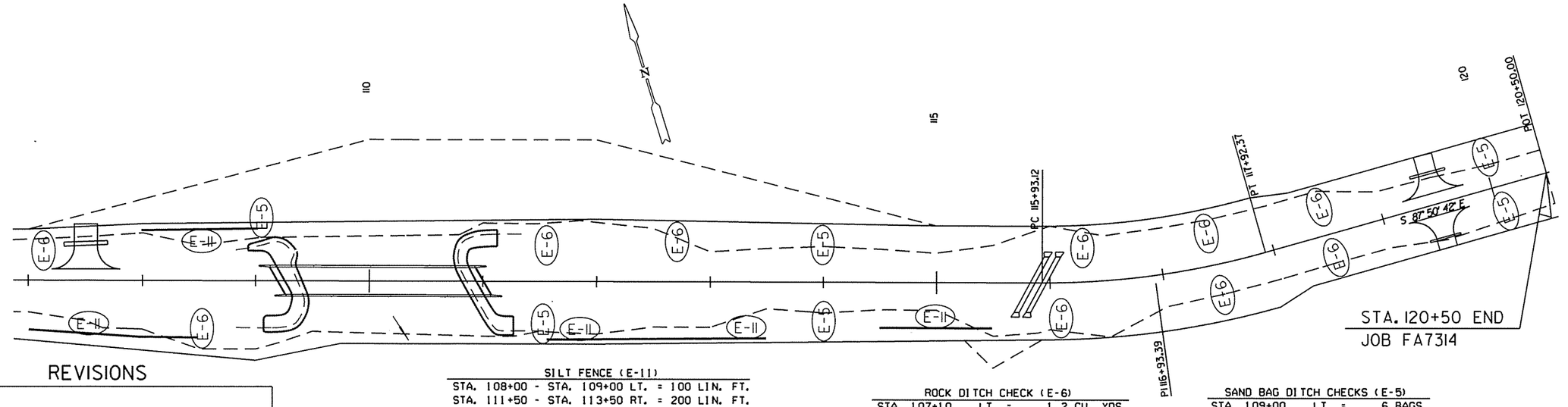
SAND BAG DITCH CHECKS (E-5)

STA. 101+50	LT. & RT.	=	12 BAGS
STA. 103+25	RT.	=	6 BAGS
STA. 106+00	LT.	=	6 BAGS

ROCK DITCH CHECK (E-6)

STA. 103+75	LT.	=	1.2 CU. YDS.
STA. 105+00	RT.	=	1.2 CU. YDS.

SILT FENCE (E-11)
STA. 106+00 - STA. 108+50 RT. = 250 LIN. FT.



STA. 120+50 END
JOB FA7314

REVISIONS

DATE	REVISION

SILT FENCE (E-11)

STA. 108+00 - STA. 109+00	LT.	=	100 LIN. FT.
STA. 111+50 - STA. 113+50	RT.	=	200 LIN. FT.
STA. 114+50 - STA. 115+50	RT.	=	100 LIN. FT.

ROCK DITCH CHECK (E-6)

STA. 107+10	LT.	=	1.2 CU. YDS.
STA. 108+50	RT.	=	1.2 CU. YDS.
STA. 111+50	LT.	=	1.2 CU. YDS.
STA. 112+75	LT.	=	1.2 CU. YDS.
STA. 116+00	RT.	=	1.2 CU. YDS.
STA. 116+25	LT.	=	1.2 CU. YDS.
STA. 117+50	LT. & RT.	=	2.4 CU. YDS.
STA. 118+50	LT. & RT.	=	2.4 CU. YDS.

SAND BAG DITCH CHECKS (E-5)

STA. 109+00	LT.	=	6 BAGS
STA. 111+50	RT.	=	6 BAGS
STA. 114+00	LT. & RT.	=	12 BAGS
STA. 120+00	LT. & RT.	=	12 BAGS

STATE OF ARKANSAS
REGISTERED PROFESSIONAL ENGINEER
No. 8368
DAVID R. MAYO, JR.
12/12/2013

TEMPORARY EROSION CONTROL DETAILS

08-07-13 AFA7314.DGN

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED.RD. DIST.NO.	STATE	FED.AID PROJ.NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		FA7314	5	61
				(4)	QUANTITIES			

TEMPORARY EROSION CONTROL

LOCATION	TEMPORARY SEEDING	MULCH COVER	WATER	SAND BAG DITCH CHECK (E-5)	ROCK DITCH CHECK (E-6)	SILT FENCE (E-11)	SEDIMENT REMOVAL & DISPOSAL
	ACRE		M. GALLON	BAG	CU. YD.	LIN. FT.	CU. YD.
ENTIRE PROJECT AS SHOWN ON THE				60	14.4	750	55
TEMPORARY EROSION CONTROL DETAILS							
ENTIRE PROJECT	2.24	2.24	45.7				
TOTALS	2.24	2.24	45.7	60	14.4	750	55
USE:					14		

BASIS OF ESTIMATE:
WATER FOR TEMPORARY SEEDING_____20.4 M. GALLON PER ACRE TEMPORARY SEEDING
NOTE: TEMPORARY EROSION CONTROL DEVICES SHOWN ABOVE AND ON THE PLANS SHALL BE INSTALLED IN SUCH A SEQUENCE AS TO DETER EROSION AND SEDIMENTATION OF U.S. WATERWAYS AS EXPLAINED BY THE NATIONAL POLLUTANT DISCHARGE ELIMINATION SYSTEM PERMIT.

MAILBOXES

LOCATION	MAILBOXES	MAILBOX SUPPORTS (SINGLE)
	EACH	
ENTIRE PROJECT	2	2
TOTALS	2	2

EROSION CONTROL

STATION	STATION	LOCATION	LIME	SEEDING	MULCH COVER	WATER
			TON	ACRE		M. GALLON
100+00	109+41	MAIN LANES	1.8	0.89	0.89	90.8
110+81	120+50	MAIN LANES	2.1	1.05	1.05	107.1
108+00	115+00	OBLITERATION AREA	0.6	0.30	0.30	30.6
TOTALS			4.5	2.24	2.24	228.5
USE:			5			

BASIS OF ESTIMATE:
LIME_____2 TONS PER ACRE SEEDING
WATER_____102.0 M. GALLON PER ACRE SEEDING

CLEARING AND GRUBBING

STATION	STATION	CLEARING	GRUBBING
		STATION	
101+00	104+00	3	3
107+00	112+00	5	5
114+50	119+00	5	5
TOTALS		13	13

EARTHWORK

STATION	STATION	LOCATION	UNCLASSIFIED EXCAVATION	COMPACTED EMBANKMENT
			CU. YDS.	
100+00	109+41	MAIN LANES	438	4872
110+81	120+00	MAIN LANES	782	5399
108+00	115+00	OBLITERATION AREA	450	
ENTIRE	PROJECT	DRIVEWAYS		230
ENTIRE	PROJECT	EXCAVATE EXISTING EMBANKMENT AT BRIDGE	390	
TOTALS			2060	10501

NOTE: EARTHWORK TO BE PAID FOR AS PLAN QUANTITY.

REMOVAL AND DISPOSAL ITEMS

STATION	STATION	DESCRIPTION	REMOVAL & DISPOSAL OF FENCE	REMOVAL & DISPOSAL OF PIPE CULVERTS
			LIN. FT.	EACH
100+00	101+20	FENCE ON LT.	130	
103+89		15"X48' C.M. PIPE - RT. SIDE DRAIN		1
104+50		30"X24' C.M. PIPE - LT. SIDE DRAIN		1
107+51		42"X30' C.M. PIPE - LT. SIDE DRAIN		1
110+56	111+30	FENCE ON LT. & RT.	202	
114+55	119+41	FENCE ON LT.	485	
119+38		FENCE ON RT.	10	
119+49		36"X24' C.P. PIPE - LT. SIDE DRAIN		1
119+50		15"X24' C.P. PIPE - RT. SIDE DRAIN		1
119+56	120+50	FENCE ON LT.	110	
119+61	120+50	FENCE ON RT.	102	
TOTALS			1039	5

STATE OF ARKANSAS
REGISTERED PROFESSIONAL ENGINEER
No. 5368
DAVID R. MAYO, JR.
3/25/2014

AFA7314.DGN 08-16-13

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED.RD. DIST.NO.	STATE	FED.AID PROJ.NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		FA7314	6	61
				(4)	QUANTITIES			

BASE AND SURFACING

STATION	STATION	LOCATION	LENGTH	AGGREGATE BASE COURSE (CLASS 7)				PRIME COAT (0.40 GALLON PER SQ. YD.)					ACHM SURFACE COURSE (1/2") (220 LBS. PER SQ. YD)				
				TONS PER STATION	NORMAL	ADDITIONAL	TOTAL	AVERAGE WIDTH	NORMAL	ADDITIONAL	TOTAL	GALLON	AVERAGE WIDTH	NORMAL	ADDITIONAL	TOTAL	TONS
					TON				SQUARE YARD					SQUARE YARD			
100+00	109+19	MAIN LANES	918.77	152	1396.5		1396.5	21.0	2143.8		2143.8	857.5	20.0	2041.7		2041.7	224.6
111+01	119+00	MAIN LANES	798.77	152	1214.1		1214.1	21.0	1863.8		1863.8	745.5	20.0	1775.0		1775.0	195.3
119+00	119+50	MAIN LANES - OVERLAY	50.00	57	28.5		28.5	21.0	116.7		116.7	46.7	20.0	111.1		111.1	42.8 *
119+50	120+50	MAIN LANES - OVERLAY	100.00	57	57.0		57.0	21.0	233.3		233.3	93.3	20.0	222.2		222.2	24.4
103+89		DRIVEWAY ON RT.				80.0	80.0								196.0	196.0	21.6
104+50		DRIVEWAY ON LT.				43.8	43.8								54.6	54.6	6.0
107+51		DRIVEWAY ON LT.				43.8	43.8								54.6	54.6	6.0
119+49		DRIVEWAY ON LT.				59.3	59.3								80.3	80.3	8.8
119+50		DRIVEWAY ON RT.				50.7	50.7								80.3	80.3	8.8
ENTIRE	PROJECT	ADDITIONAL FOR GUARDRAIL WIDENING				60.4	60.4										
TOTALS					2696.1	338.0	3034.1		4357.6		4357.6	1743.0		4150.0	465.8	4615.8	538.3

VOUME CONTROL:
MINERAL AGGREGATE IN ACHM SURFACE COURSE (1/2")_____ 94.8%
ASPHALT BINDER (PG64-22) IN ACHM SURFACE COURSE (1/2")_____ 5.2%
N max = 115

*ADDITIONAL SURFACING INCLUDED FOR TRANSITION.

GUARDRAIL

STATION	STATION	SIDE	THRIE BEAM GUARDRAIL TERMINAL	GUARDRAIL (TYPE A)	TERMINAL ANCHOR POSTS (TYPE 1)
			EACH	LIN. FT.	EACH
108+34.8	109+05.3	LT.	1	50	1
108+48.7	109+19.2	RT.	1	50	1
111+00.8	111+71.3	LT.	1	50	1
111+14.7	111+85.2	RT.	1	50	1
TOTALS			4	200	4

APPROACH GUTTERS

STATION	STATION	SIDE	APPROACH GUTTER TYPE A*	REINFORCING STEEL - ROADWAY (GRADE 60)
			CU. YD.	POUND
108+86	109+13	LT.	3.40	285
109+00	109+27	RT.	3.40	285
109+93	110+20	LT.	3.40	285
110+07	110+34	RT.	3.40	285
TOTALS			13.60	1140

*NOTE: W = 3'-0"

DUMPED RIPRAP

STATION	LOCATION	DUMPED RIPRAP	FILTER BLANKET
		CU. YD.	SQ. YD.
104+22	AT EACH END OF PIPE	8	16
115+89	AT EACH END OF PIPE	8	16
119+20	OUTLET END OF PIPE	2	4
TOTALS		18	36

STRUCTURES

STATION	DESCRIPTION	CROSS DRAIN ALTERNATES				SIDE DRAINS				FLARED END SECTION ALTS.		SELECTED PIPE BEDDING	SOLID SODDING	WATER	STANDARD DRAWING NUMBER
		49" X 33'		57" X 38"		18"	24"	36"	42"	49" X 33'	57" X 38"				
		R.C.P.	C.M.P.	R.C.P.	C.M.P.	LIN. FT.				EACH		CU. YD.	SQ. YD.	M. GALLON	
103+89	INSTALL SIDE DRAIN ON RT.						60								PCC-1, PCM-1, PCP-1, PCP-2
104+22	CONST. DBL. ARCH PIPE (15^ R.F.S.) W/ F.E.S. LT. & RT.			96	104						4	12	50	0.6	FES-1, FES-2, PCC-1, PCM-1
104+50	INSTALL SIDE DRAIN ON LT.						40								PCC-1, PCM-1, PCP-1, PCP-2
107+51	INSTALL SIDE DRAIN ON LT.								38						PCC-1, PCM-1, PCP-1, PCP-2
115+89	CONST. DBL. ARCH PIPE (30^ L.F.S.) W/ F.E.S. LT. & RT.	100	112							4		13	62	0.8	FES-1, FES-2, PCC-1, PCM-1
119+49	INSTALL SIDE DRAIN ON LT.							68							PCC-1, PCM-1, PCP-1, PCP-2
119+50	INSTALL SIDE DRAIN ON RT.					52									PCC-1, PCM-1, PCP-1, PCP-2
TOTALS		100	112	96	104	52	100	68	38	4	4	25	112	1.4	

BASIS OF ESTIMATE:
WATER_____12.6 GALLON PER SQ. YD. SOLID SODDING

NOTE: FOR CLASS III R.C. PIPE CULVERT INSTALLATIONS USE TYPE 3 BEDDING UNLESS OTHERWISE NOTED
FOR PLASTIC / C.M. PIPE CULVERT INSTALLATIONS USE TYPE 2 BEDDING UNLESS OTHERWISE NOTED.

STATE OF ARKANSAS
REGISTERED PROFESSIONAL ENGINEER
No. 5368
DAVID R. MAYO, JR.
3/25/2014

AFA7314.DGN 08-16-13

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				6	ARK.			
				JOB NO.		FA7314	7	61
				(4)	QUANTITIES			

STANDARD HIGHWAY SIGNS AND SUPPORT ASSEMBLIES

STATION	SIDE	STANDARD SIGN NO.					SUPPORT ASSEMBLY		STANDARD DRAWING NO.
		W1-2L	W1-2R	W13-1	OM-3L	OM-3R	TYPE A	TYPE C	
		SQ. FT.					EACH		
99+89	RT.		6.25	2.25			1		SHS-1, SHS-2
108+96	LT.	6.25		2.25			1		SHS-1, SHS-2
113+68	RT.	6.25		2.25			1		SHS-1, SHS-2
120+17	LT.		6.25	2.25			1		SHS-1, SHS-2
109+05	LT.				3			1	SHS-1, SHS-2
109+19	RT.					3		1	SHS-1, SHS-2
111+01	LT.					3		1	SHS-1, SHS-2
111+15	RT.				3			1	SHS-1, SHS-2
TOTALS		12.50	12.50	9.00	6	6	4	4	

NOTES: ALL STANDARD SIGN BLANKS TO BE 0.080" THICK. REFER TO STANDARD DRAWING SHS-2 FOR CHANNEL POST SPLICING DETAILS.

PERMANENT PAVEMENT MARKINGS

LOCATION	REFLECTORIZED PAINT PAVEMENT MARKINGS	
	4" WHITE	4" YELLOW*
	LIN. FT.	
ENTIRE PROJECT	4100	4100
TOTALS	4100	4100

NOTE: THIS IS A LOW TRAFFIC VOLUME ROAD AS DEFINED IN SECTION 604.03, STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION, 2014 EDITION.

NOTE: REFER TO STANDARD DRAWING PM-1 FOR DETAILS

*CENTERLINES WILL BE DOUBLE YELLOW.

FENCING

STATION	STATION	SIDE	WIRE FENCE TYPE D-1	16'-0" GATE
			LIN. FT.	EACH
100+00	101+20	LT.	135	
114+55	119+41	LT.	475	
119+49		LT.		1
119+56	120+50	LT.	110	
119+61	120+50	RT.	90	
120+00		RT.		1
TOTALS			810	2

FENCE REMOVED AND RECONSTRUCTED

STATION	STATION	SIDE	FENCE REMOVED & RECONST.
			LIN. FT.
100+00	103+67	RT.	365
104+06	107+95	RT.	375
TOTAL			740

TRAFFIC CONTROL DEVICES

LOCATION	W20-1						G20-1		G20-2		R11-2		R11-3A		R11-4		TRAFFIC DRUMS	BARRICADES (TYPE III)	
	1500'		1000'		500'													LT.	RT.
	NO.	SQ. FT.	NO.	SQ. FT.	NO.	SQ. FT.	NO.	SQ. FT.	NO.	SQ. FT.	NO.	SQ. FT.	NO.	SQ. FT.	NO.	SQ. FT.	EACH	LIN. FT.	
WEST OF BEGINNING OF JOB	1	16.0	1	16.0	1	16.0													
BEGINNING OF JOB							1	10.0	1	8.0									
STA. 108+50 RT. OF EXIST. ROADWAY											1	10.0							16
STA. 114+00 RT. OF EXIST. ROADWAY											1	10.0						16	
END OF JOB							1	10.0	1	8.0									
EAST OF END OF JOB	1	16.0	1	16.0	1	16.0													
ADDITIONAL TRAFFIC CONTROL DEVICES FOR ROAD CLOSURE																			
INTERSECTION OF HWY. 167 & VELVET RIDGE RD.													1	12.5					
VELVET RIDGE RD. AT TROY COX RD.													1	12.5					
BEGINNING OF JOB															1	12.5			
DRIVEWAYS (6 PER DRIVE)																	30		
STA. 108+50 ON EXISTING ROADWAY											1	10.0						8	8
STA. 114+00 ON EXISTING ROADWAY											1	10.0						8	8
END OF JOB															1	12.5			
VELVET RIDGE RD. AT BLACK ROAD													1	12.5					
INTERSECTION OF HWY. 87 & VELVET RIDGE RD.													1	12.5					
TOTALS	2	32.0	2	32.0	2	32.0	2	20.0	2	16.0	4	40.0	4	50.0	2	25.0	30	32	32

NOTE: REFER TO STANDARD DRAWINGS TC-1, TC-2, AND TC-3.

STATE OF ARKANSAS
REGISTERED PROFESSIONAL ENGINEER
No. 5368
DAVID R. MAYO, JR.
3/28/2014

AF A7314.DGN 08-16-13

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED

FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
6	ARK.			
JOB NO.		FA7314	8	61
① 04928		- QUANTITIES -	54792	

SCHEDULE OF BRIDGE QUANTITIES-JOB FA7314

BRIDGE NO.	CODE NO.	NAME PLATE TITLE	UNIT OF STRUCTURE	ITEM NO.	205	801	802	802	803	804	805	807	808	809	812	816	816
			ITEM / UNIT		REMOVAL OF EXISTING BRIDGE STRUCTURE (SITE NO._)	UNCLASSIFIED EXCAVATION FOR STRUCTURES-BRIDGE	CLASS S CONCRETE-BRIDGE	CLASS S(AE) CONCRETE-BRIDGE	CLASS I PROTECTIVE SURFACE TREATMENT	REINFORCING STEEL-BRIDGE (GRADE 60)	②STEEL PILING (HP 12X53)	STRUCTURAL STEEL IN BEAM SPANS (M 270, GRADE 50W)	ELASTOMERIC BEARINGS	SILICONE JOINT SEALANT	BRIDGE NAME PLATE (TYPE C)	FILTER BLANKET	DUMPED RIPRAP
					LUMP SUM	CU. YD.	CU. YD.	CU. YD.	GAL.	LB.	LIN. FT.	LB.	CU. IN.	LIN. FT.	EACH	SQ. YD.	CU. YD.
04928	XO71	GLAISE CREEK	END BENT 1				22.70		0.3	2,807	64	645	1,248.0		1	220	122
			INT. BENT 2			82	27.50			4,219		345	1,501.5				
			INT. BENT 3			58	25.30			3,837		345	1,501.5				
			END BENT 4				22.70		0.3	2,807	48	645	1,248.0			201	112
			180' CONT. COMP. W-BEAM UNIT					152.20	12.5	37,350		108,840		62			
			EXISTING BR. NO. 18346 (Site No. 1)		1												
TOTALS FOR JOB NO. FA7314						① 140	98.20	152.20	13.1	51,020	112	110,820	5,499	62	1	421	234

① Includes Approximately 40 CU. YD. of Rock Excavation.

② These steel piles are required to have driving points which will not be paid for directly, but will be considered subsidiary to the item "Steel Piling (HP 12X53)."

JIM TRIBO
DESIGN SECTION SUPERVISOR

STATE OF ARKANSAS
Carl L. Fusselier
REGISTERED PROFESSIONAL ENGINEER
No. 7510
CARL L. FUSSELIER 3/17/14

BRIDGE ENGINEER

SCHEDULE OF BRIDGE QUANTITIES
BRIDGE OVER GLAISE CREEK
GLAISE CREEK STR. & APPRS. (S)
WHITE COUNTY
COUNTY ROAD 184
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

DRAWN BY: MRE DATE: 08/09/13 FILENAME: bfa7314_ql.dgn
CHECKED BY: TMG DATE: 10/31/13 SCALE: No Scale
DESIGNED BY: DATE:

BRIDGE NO. 04928 DRAWING NO. 54792

PRINT DATE: 3/17/2014

AFA7314.DGN 08-16-13

SUMMARY OF QUANTITIES

	ITEM NUMBER	ITEM		QUANTITY	UNIT
	201	CLEARING		13	STATION
	201	GRUBBING		13	STATION
	202	REMOVAL AND DISPOSAL OF FENCE		1039	LIN. FT.
	202	REMOVAL AND DISPOSAL OF PIPE CULVERTS		5	EACH
	208	FENCE REMOVED AND RECONSTRUCTED		740	LIN. FT.
	210	UNCLASSIFIED EXCAVATION		2060	CU. YD.
	210	COMPACTED EMBANKMENT		10501	CU. YD.
	303	AGGREGATE BASE COURSE (CLASS 7)		3034	TON
	401	PRIME COAT		1743	GAL.
	SP, SS, & 407	MINERAL AGGREGATE IN ACHM SURFACE COURSE (1/2")		510	TON
	SP, SS, & 407	ASPHALT BINDER (PG 64-22) IN ACHM SURFACE COURSE (1/2")		28	TON
	504	APPROACH GUTTERS		13.60	CU. YD.
	601	MOBILIZATION		1.00	LUMP SUM
	SP & 602	FURNISHING FIELD OFFICE		1	EACH
	603	MAINTENANCE OF TRAFFIC		1.00	LUMP SUM
	604	SIGNS		247	SQ. FT.
	604	BARRICADES		64	LIN. FT.
	604	TRAFFIC DRUMS		30	EACH
*	606	51" X 31" REINFORCED CONCRETE ARCH PIPE CULVERTS (CLASS III)	(ALTERNATE NO. 1)	100	LIN. FT.
*	606	49" X 33" ALUMINUM COATED CORRUGATED STEEL ARCH PIPE CULVERTS (14 GAUGE)	(ALTERNATE NO. 2)	112	LIN. FT.
*	606	49" X 33" ASPHALT COATED CORRUGATED STEEL ARCH PIPE CULVERTS (14 GAUGE)	(ALTERNATE NO. 3)	112	LIN. FT.
*	606	49" X 33" POLYMER PRECOATED METALLIC COATED CORRUGATED STEEL ARCH PIPE CULVERT (14 GAUGE)	(ALTERNATE NO. 4)	112	LIN. FT.
*	606	59" X 36" REINFORCED CONCRETE ARCH PIPE CULVERTS (CLASS III)	(ALTERNATE NO. 1)	96	LIN. FT.
*	606	57" X 38" ALUMINUM COATED CORRUGATED STEEL ARCH PIPE CULVERTS (12 GAUGE)	(ALTERNATE NO. 2)	104	LIN. FT.
*	606	57" X 38" ASPHALT COATED CORRUGATED STEEL ARCH PIPE CULVERTS (12 GAUGE)	(ALTERNATE NO. 3)	104	LIN. FT.
*	606	57" X 38" POLYMER PRECOATED METALLIC COATED CORRUGATED STEEL ARCH PIPE CULVERT (12 GAUGE)	(ALTERNATE NO. 4)	104	LIN. FT.
	SP & 606	18" SIDE DRAIN		52	LIN. FT.
	SP & 606	24" SIDE DRAIN		100	LIN. FT.
	SP & 606	36" SIDE DRAIN		68	LIN. FT.
	SP & 606	42" SIDE DRAIN		38	LIN. FT.
*	606	51" X 31" FLARED END SECTIONS FOR REINFORCED CONCRETE ARCH PIPE CULVERTS	(ALTERNATE NO. 1)	4	EACH
*	606	49" X 33" FLARED END SECTIONS FOR CORRUGATED STEEL ARCH PIPE CULVERTS	(ALTERNATE NO. 2)	4	EACH
*	606	59" X 36" FLARED END SECTIONS FOR REINFORCED CONCRETE ARCH PIPE CULVERTS	(ALTERNATE NO. 1)	4	EACH
*	606	57" X 38" FLARED END SECTIONS FOR CORRUGATED STEEL ARCH PIPE CULVERTS	(ALTERNATE NO. 2)	4	EACH
	606	SELECTED PIPE BEDDING		25	CU. YD.
	617	GUARDRAIL (TYPE A)		200	LIN. FT.
	617	TERMINAL ANCHOR POSTS (TYPE 1)		4	EACH
	617	THRIE BEAM GUARDRAIL TERMINAL		4	EACH
	619	WIRE FENCE (TYPE D-1)		810	LIN. FT.
*	619	16' STEEL GATES	(ALTERNATE NO. 1)	2	EACH
*	619	16' ALUMINUM GATES	(ALTERNATE NO. 2)	2	EACH
	620	LIME		5	TON
	620	SEEDING		2.24	ACRE
	SS & 620	MULCH COVER		4.48	ACRE
	620	WATER		275.6	M.GAL.
	621	TEMPORARY SEEDING		2.24	ACRE
	621	SILT FENCE		750	LIN. FT.
	621	SAND BAG DITCH CHECKS		60	BAG
	621	SEDIMENT REMOVAL AND DISPOSAL		55	CU. YD.
	621	ROCK DITCH CHECKS		14	CU. YD.
	624	SOLID SODDING		112	SQ. YD.
	635	ROADWAY CONSTRUCTION CONTROL		1.00	LUMP SUM
	637	MAILBOXES		2	EACH
	637	MAILBOX SUPPORTS (SINGLE)		2	EACH
	718	REFLECTORIZED PAINT PAVEMENT MARKING WHITE (4")		4100	LIN. FT.
	718	REFLECTORIZED PAINT PAVEMENT MARKING YELLOW (4")		4100	LIN. FT.
	726	STANDARD SIGN		46.00	SQ. FT.
	729	CHANNEL POST SIGN SUPPORT (TYPE A)		4	EACH
	729	CHANNEL POST SIGN SUPPORT (TYPE C)		4	EACH
	804	REINFORCING STEEL-ROADWAY (GRADE 60)		1140	POUND
	816	FILTER BLANKET		36	SQ. YD.
	816	DUMPED RIPRAP		18	CU. YD.
		STRUCTURES OVER 20' SPAN			
	205	REMOVAL OF EXISTING BRIDGE STRUCTURE (SITE NO. 1)		1.00	LUMP SUM
	636	BRIDGE CONSTRUCTION CONTROL		1.00	LUMP SUM
	801	UNCLASSIFIED EXCAVATION FOR STRUCTURES-BRIDGE		140	CU. YD.
	802	CLASS S CONCRETE-BRIDGE		98.20	CU. YD.
	802	CLASS S(AE) CONCRETE-BRIDGE		152.20	CU. YD.
	803	CLASS 1 PROTECTIVE SURFACE TREATMENT		13.1	GAL.
	804	REINFORCING STEEL-BRIDGE (GRADE 60)		51020	POUND
	805	STEEL PILING (HP 12X53)		112	LIN. FT.
	807	STRUCTURAL STEEL IN BEAM SPANS (M270-GR50W)		110820	POUND
	808	ELASTOMERIC BEARINGS		5499	CU. IN.
	809	SILICONE JOINT SEALANT		62	LIN. FT.
	812	BRIDGE NAME PLATE (TYPE C)		1	EACH
	816	FILTER BLANKET		421	SQ. YD.
	816	DUMPED RIPRAP		234	CU. YD.

*DENOTES ALERNATE BID ITEMS.

REVISION BOX

DATE	REVISION	SHEET NUMBER
8/28/2014	REVISED SPECIAL PROVISION "STORM WATER POLLUTION PREVENTION PLAN"	9

STATE OF ARKANSAS REGISTERED PROFESSIONAL ENGINEER No. 5368 DAVID R. MAYO JR.

8/28/2014

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED.RD. DIST.NO.	STATE	FED.AID PROJ.NO.	SHEET NO.	TOTAL SHEETS
9/28/14				6	ARK.		9	61
				JOB NO.		FA7314		

(4) SUMMARY OF QUANTITIES & REVISIONS

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED.RD. DIST.NO.	STATE	FED.AID PROJ.NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		FA7314	10	61

(4) SURVEY CONTROL DETAIL

COORDINATES

ARKANSAS STATE PLANE, FEET
BASED ON GPS CONTROL
PROJECTED TO GROUND

Point	Northing	Easting	Elevation
1	399613.62745	1451769.24450	400.89320
2	399688.21352	1450668.48065	389.39250
3	399898.64055	1450079.34223	363.15670
4	400058.49404	1449225.82826	366.69880
5	399745.45410	1448546.26620	382.33200
908	400000.42549	1449293.62558	363.57680
909	399956.47208	1449744.17672	348.08500
1500	399668.55745	1450794.91416	391.55110
1501	399588.36153	1450661.76341	392.09270
1502	399676.72300	1450567.50627	384.37430
1503	399762.48596	1450671.32348	389.69720
1504	399624.56333	1451678.87337	399.56080
1505	399642.90270	1451788.15141	401.63820
1506	399617.05573	1451865.71942	404.05200
1507	399562.58107	1451754.25280	400.70140
1508	399842.53026	1450052.56808	358.75350
1509	399916.64039	1449999.24102	355.82020
1510	399975.75372	1450086.58341	363.40430
1511	399824.47102	1450163.40455	365.52920
1512	399979.75854	1449784.64685	355.52220
1513	399890.91793	1449980.32471	354.41050
1514	399724.83945	1449891.71042	350.50630
1515	399890.89063	1449824.90047	352.14520
1516	399966.14805	1449113.63148	367.78470
1517	400037.44846	1449184.69226	366.04290
1518	399976.90641	1449502.48578	358.40370
1519	399861.56959	1449187.15586	368.06780
1520	400030.32149	1449155.26301	367.34750
1521	400112.43235	1449204.76237	367.99480
1522	399975.71742	1449665.99076	355.52790
1523	399991.00844	1449225.56173	365.70780
1524	399794.60763	1448643.71509	378.87270
1525	399697.04993	1448572.45859	381.19970
1526	399698.64866	1448452.80192	385.38400
1527	399812.68958	1448505.94797	385.60790

USE CAF 1.0 FOR STAKEOUT ON THIS PROJECT
TO CONVERT TO GRID USE CAF0.9999200116
GRID DISTANCE = GROUND DISTANCE X CAF
GROUND COORDINATES ARE STORED UNDER FILENAME SFA7314G0.CTL
HORIZONTAL DATUM: NAD-83
VERTICAL DATUM: NGVD88
REFERENCE POINTS (1500 SERIES) TO BE USED TO ESTABLISH
CONTROL POINTS BY RESECTION

BASIS OF BEARINGS

GRID NORTH, BASED ON GPS CONTROL
AT PTS. 320017 - 320017A
ARKANSAS STATE PLANE GRID COORDINATES, NORTH ZONE
CONVERGENCE ANGLE AT POINT NO. 3 = 00°16'7.8" LT.
GRID AZIMUTH=ASTRONOMICAL AZIMUTH-CONVERGENCE ANGLE

SURVEY BASELINE

Point	North (Y)	East (X)
1	399613.6275	1451769.2445
2	399688.2135	1450668.4807
3	399898.6406	1450079.3422
4	400058.4940	1449225.8283
5	399745.4541	1448546.2662

CONSTRUCTION CENTERLINE

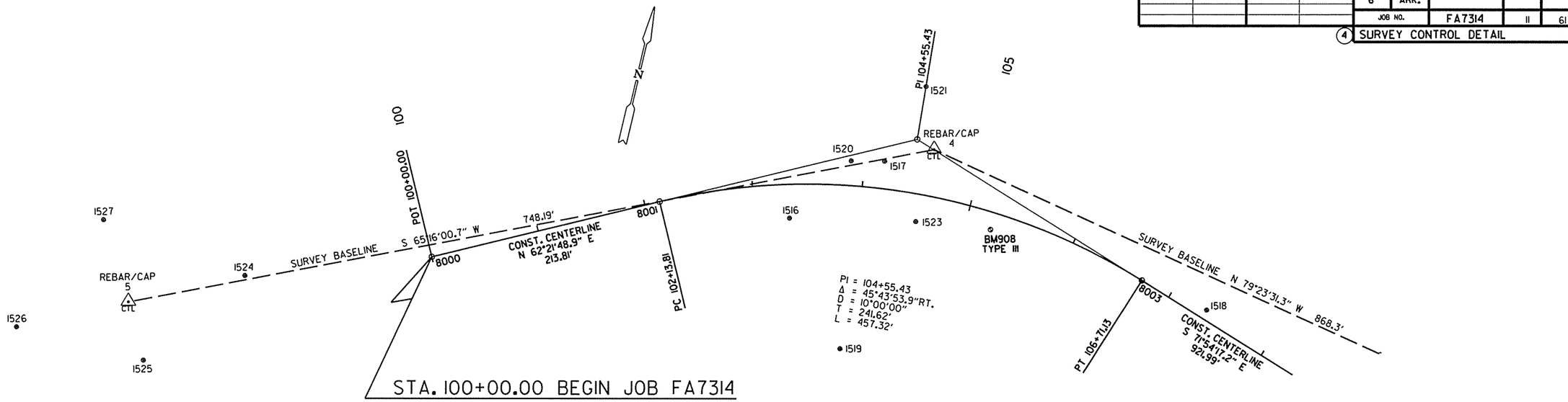
Point	Station	North (Y)	East (X)
8000	POT 100+00.00	399852.6252	1448805.1812
8001	PC 102+13.81	399951.8031	1448994.5979
8003	PT 106+71.13	399988.8348	1449438.3286
8004	PC 115+93.12	399702.4672	1450314.7186
8006	PT 117+92.37	399667.5517	1450510.2368
8007	POT 120+50.00	399657.8642	1450767.6847

STATE OF ARKANSAS
REGISTERED PROFESSIONAL ENGINEER
No. 5368
DAVID R. MAYO, JR.
12/12/13

SURVEY CONTROL DETAIL

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED.RD. DIST.NO.	STATE	FED.AID PROJ.NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		FA7314	11	61

4 SURVEY CONTROL DETAIL



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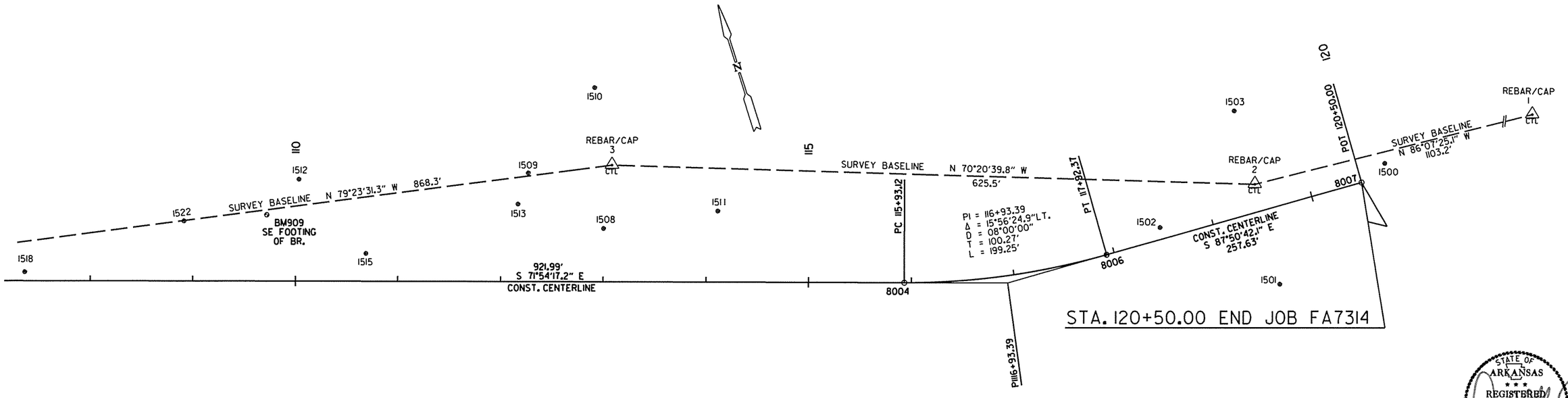


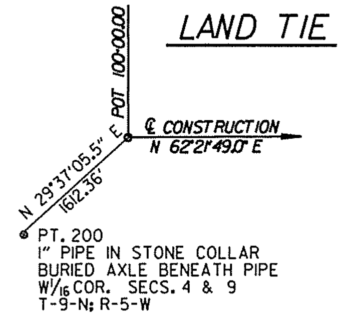
STATE OF ARKANSAS
REGISTERED PROFESSIONAL ENGINEER
No. 5368
DAVID R. MAIO, JR.
12/12/13

SURVEY CONTROL DETAIL

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED.RD. DIST.NO.	STATE	FED.AID PROJ.NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		FA7314	12	61

(4) PLAN & PROFILE STA. 100+00 - STA 107+00

LAND TIE



LEGEND

- POWER POLE
- UNDERGROUND CABLE MKR.
- GUY WIRE
- TELEPHONE RISER

TRAFFIC CONTROL DEVICES TO MAINTAIN OPEN ROAD DURING CONSTRUCTION:

W20-1(500', 1000', 500') = 48 SQ. FT.
1 SIGN EACH WEST OF BEGINING OF JOB

G20-1 = 10 SQ. FT.
G20-2 = 8 SQ. FT.
1 SIGN EACH AT BEGINING OF JOB

ADDITIONAL TRAFFIC CONTROL DEVICES TO BE USED DURING ROAD CLOSURE:

R11-3A = 25.0 SQ. FT.
1 SIGN INTERSECTION OF HWY. 167 AND VELVET RIDGE RD.
1 SIGN ON VELVET RIDGE RD. JUST PRIOR TO INTERESECTION WITH TROY COX RD.

R11-4 = 12.5 SQ. FT.
1 SIGN AT BEGINNING OF JOB

TRAFFIC DRUMS (6 PER DRIVEWAY) = 12 EACH

WIRE FENCE	TYPE
STA. 100+00 - STA. 101+20 LT. D-1 135 LIN. FT.	

FENCE REMOVED AND RECONSTRUCTED
STA. 100+00 - STA. 103+67 RT. 365 LIN. FT.
STA. 104+06 - STA. 107+95 RT. 375 LIN. FT.

REMOVAL AND DISPOSAL OF FENCE
STA. 100+00 - STA. 101+20 LT. 130 LIN. FT.

STA. 104+22 CONSTRUCT
DBL. 57" X 38" X 52' ARCH PIPE CULVERT
(15° RT. FWD. SKEW)
W/ F.E.S. LT. & RT.
D.A. = 72.85, Q25 = 188' C.F.S.
PLASTIC/C.M. (TYPE 2 BEDDING) = 104 LIN. FT.
R.C. PIPE (CL. III TYPE 3 BEDDING) = 96 LIN. FT.
FLARED END SECTIONS = 4 EACH
DUMPED RIPRAP = 8 CU. YDS.
FILTER BLANKET = 16 SQ. YDS.

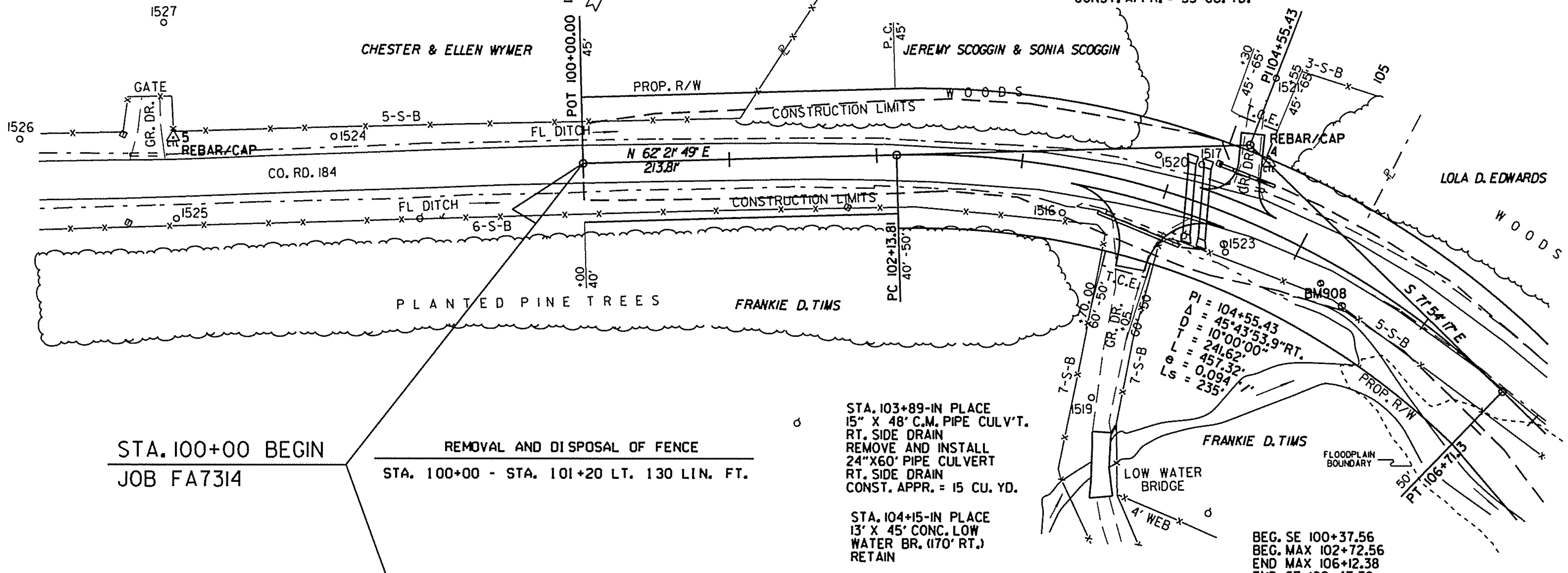
STA. 104+50-IN PLACE
30" X 24' C.M. PIPE CULV'T.
LT. SIDE DRAIN
REMOVE AND INSTALL
24" X 40' PIPE CULVERT
CONST. APPR. = 35 CU. YD.

STA. 103+89-IN PLACE
15" X 48' C.M. PIPE CULV'T.
RT. SIDE DRAIN
REMOVE AND INSTALL
24"X60' PIPE CULVERT
RT. SIDE DRAIN
CONST. APPR. = 15 CU. YD.

STA. 104+15-IN PLACE
13' X 45' CONC. LOW
WATER BR. (170' RT.)
RETAIN

STA. 100+00 BEGIN
JOB FA7314

BEG. SE 100+37.56
BEG. MAX 102+72.56
END MAX 106+12.38
END SE 108+47.38



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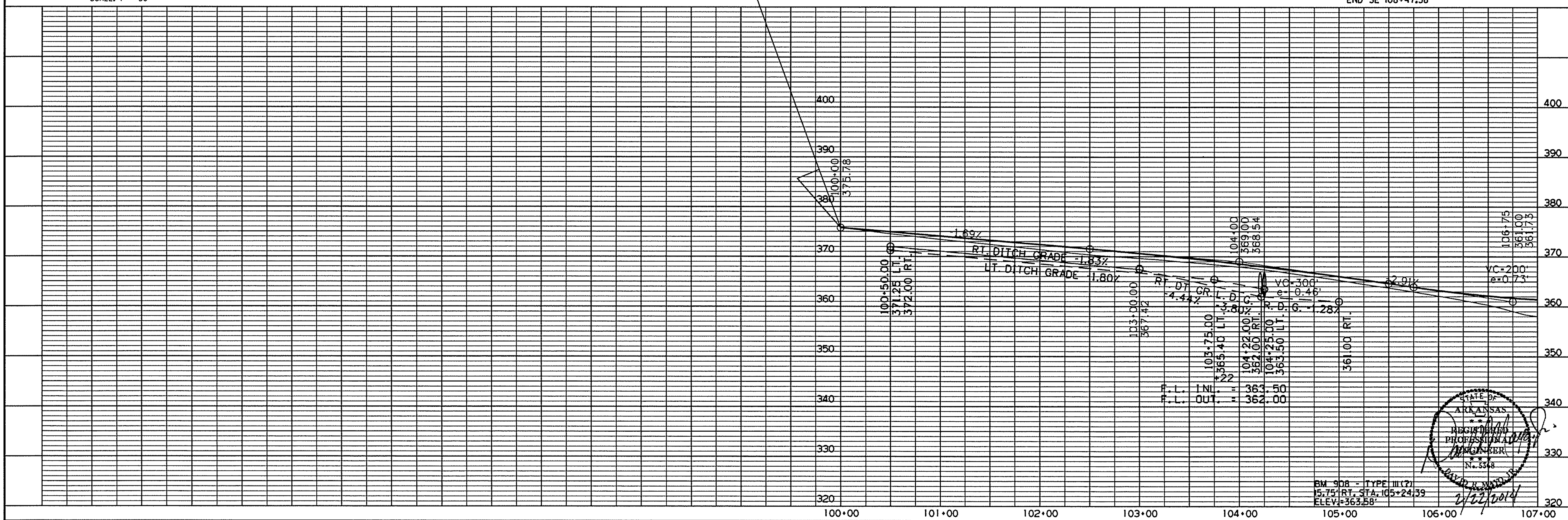


DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED.RD. DIST.NO.	STATE	FED.AID PROJ.NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		FA7314	13	61

4 PLAN & PROFILE STA. 107+00 - STA 120+50

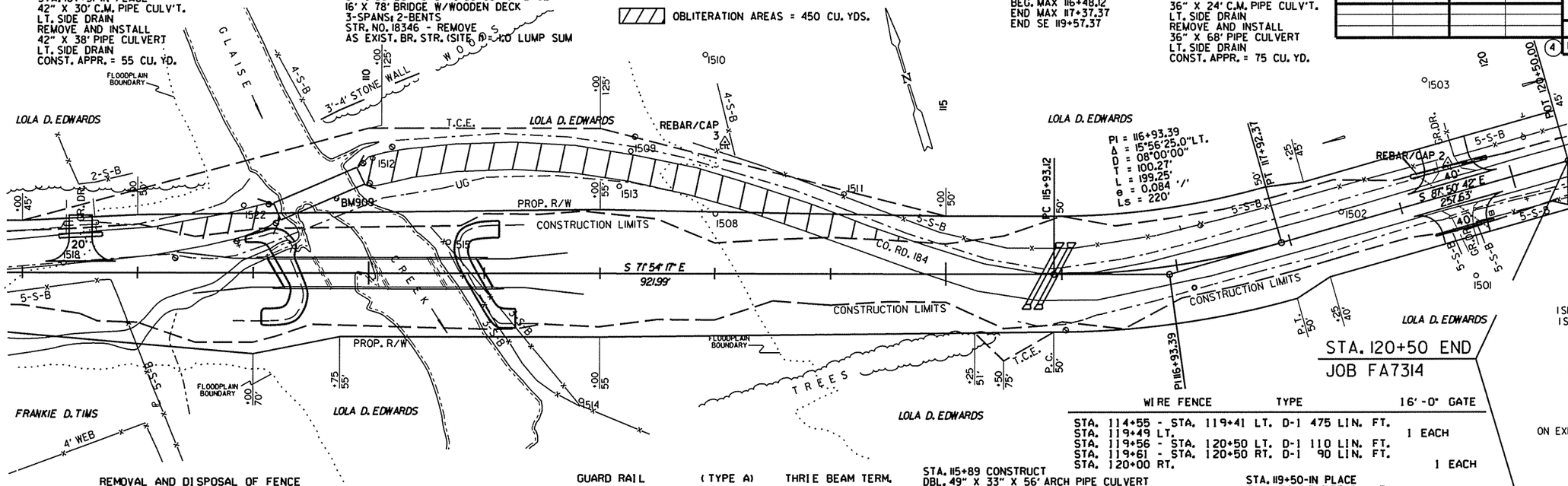
STA. 107+51-IN PLACE
42" X 30' C.M. PIPE CULV'T.
LT. SIDE DRAIN
REMOVE AND INSTALL
42" X 38' PIPE CULVERT
LT. SIDE DRAIN
CONST. APPR. = 55 CU. YD.

STA. 109+20 TO STA. 109+93-IN PLACE
16' X 78' BRIDGE W/WOODEN DECK
3-SPANS; 2-BENTS
STR. NO. 18346 - REMOVE
AS EXIST. BR. STR. (SITE A) = 1.0 LUMP SUM

OBLITERATION AREAS = 450 CU. YDS.

BEG. SE 114+28.12
BEG. MAX 116+48.12
END MAX 117+37.37
END SE 119+57.37

STA. 119+49-IN PLACE
36" X 24' C.M. PIPE CULV'T.
LT. SIDE DRAIN
REMOVE AND INSTALL
36" X 68' PIPE CULVERT
LT. SIDE DRAIN
CONST. APPR. = 75 CU. YD.



REMOVAL AND DISPOSAL OF FENCE

STA. 110+56 - STA. 111+30 LT. & RT.	202	LIN. FT.
STA. 114+55 - STA. 119+41 LT.	485	LIN. FT.
STA. 119+38 RT.	10	LIN. FT.
STA. 119+56 - STA. 120+50 LT.	110	LIN. FT.
STA. 119+61 - STA. 120+50 RT.	102	LIN. FT.

GUARD RAIL (TYPE A)		THRIE BEAM TERM.
STA. 108+34.80 - STA. 109+05.30 LT. = 50 LIN. FT.		1 EACH
STA. 108+48.70 - STA. 109+19.20 RT. = 50 LIN. FT.		1 EACH
STA. 111+00.80 - STA. 111+71.30 LT. = 50 LIN. FT.		1 EACH
STA. 111+14.70 - STA. 111+85.20 RT. = 50 LIN. FT.		1 EACH

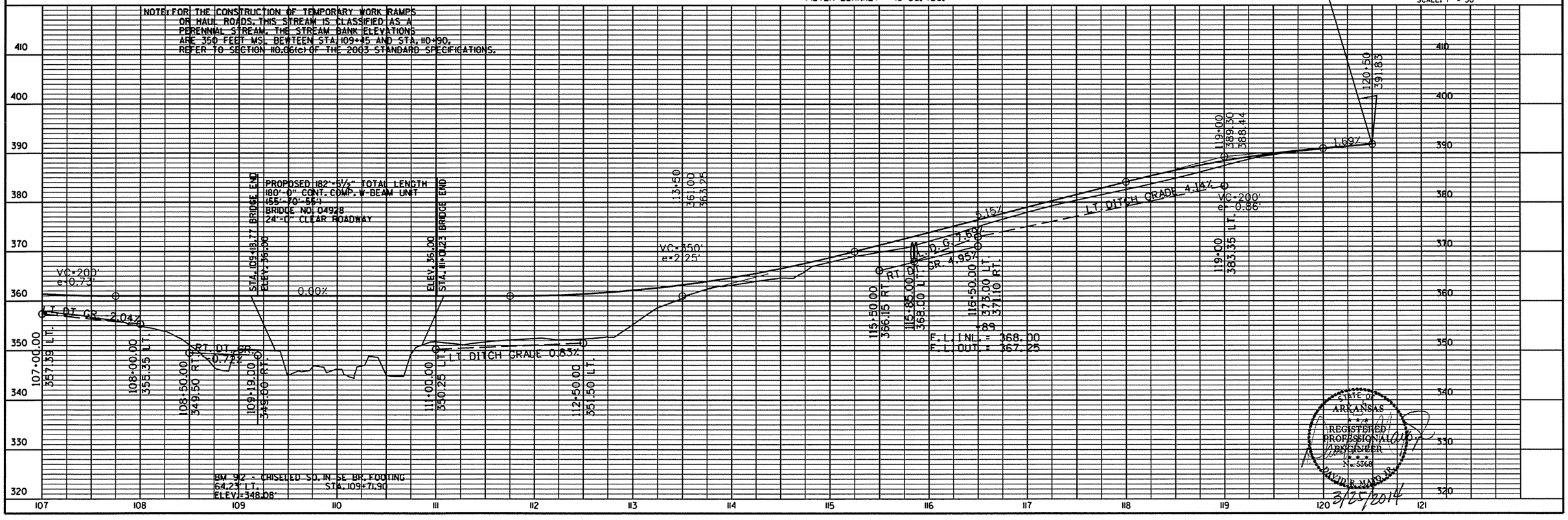
TERMINAL ANCHOR POSTS (TYPE 1) = 4 EACH

WIRE FENCE TYPE		16'-0" GATE
STA. 114+55 - STA. 119+41 LT. D-1 475 LIN. FT.		
STA. 119+49 LT.	1 EACH	
STA. 119+56 - STA. 120+50 LT. D-1 110 LIN. FT.		
STA. 119+61 - STA. 120+50 RT. D-1 90 LIN. FT.		
STA. 120+00 RT.	1 EACH	

STA. 115+89 CONSTRUCT
DBL. 49" X 33" X 56' ARCH PIPE CULVERT
(30" LT. FWD. SKEW)
WITH F.E.S. LT. & RT.
D.A. = 45.41 AC., 025 = 136 C.F.S.
PLASTIC/C.M. PIPE (TYPE 2 BEDDING) = 112 LIN. FT.
R.C. PIPE (CL. III TYPE 3 BEDDING) = 100 LIN. FT.
FLARED END SECTIONS = 4 EACH
DUMPED RIPRAP = 8 CU. YDS.
FILTER BLANKET = 16 SQ. YDS.

STA. 119+50-IN PLACE
15" X 24' C.P. PIPE CULV'T.
RT. SIDE DRAIN
REMOVE AND INSTALL
18" X 52' PIPE CULVERT
RT. SIDE DRAIN
CONST. APPR. = 50 CU. YD.

NOTE: FOR THE CONSTRUCTION OF TEMPORARY WORK RAMPS OR HAUL ROADS, THIS STREAM IS CLASSIFIED AS A PERENNIAL STREAM. THE STREAM BANK ELEVATIONS ARE 350 FEET MSL BETWEEN STA. 109+45 AND STA. 110+90. REFER TO SECTION 210.06(c) OF THE 2003 STANDARD SPECIFICATIONS.



STATE OF ARKANSAS
REGISTERED PROFESSIONAL ENGINEER
No. 5368
DAVID W. JAMES
3/25/2014

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		FA7314	14	61
				(1)	04928 - LAYOUT - 54793			

NOTE: For R/W data see Roadway Plans.

Use Type A Approach Gutters (W = 3'-0") at both ends of bridge. See Std. Dwg. No. 55030A.

Excavate Existing Embankments to Elev. 350.0. Approx. 390 Cu. Yds. Excavation.

109+00 80' LT.

110+20 114' LT.

110+45 72' LT.

Existing Bridge No. 18346

Underground Tele. Cable

WHITE COUNTY ROAD NO. 184

Toe of Fill

NOTE: Place 1'-6" Dumped Riprap on top of Filter Blanket. See Std. Dwg. No. 55001. Top of Riprap Elev. = 356.0 (Typ. both ends of bridge).

Approx. 2.3 Miles to Jct. U.S. Hwy. 167

Approx. 4.2 Miles to Jct. St. Hwy. 87

Tangent Dist. = 247.64'

Tangent Dist. = 491.89'

S 71° 54' 17" E

C.L. Bridge & C.L. Construction

Test Hole (Typ.)

1'-5" Concrete Parapet Rail (Typ.)

4'-0" Shldr.

28'-0" Finished Crown

20'-0" Pavement

24'-0 Clr. Rdwy.

27'-2" Out to Out

2% Slope

10'-0 (Typ.)

30' (Typ.)

GLAISE CREEK

Toe of Fill

PLAN

Total Length of Bridge = 182'-5½"

1'-2¾" | 180'-0" Continuous Composite W-Beam Unit (55'-70'-55') | 1'-2¾"

C.L. 1½" Poured Silicone Joint

C.L. 1½" Poured Silicone Joint

Beg. Bridge Sta. 109+18.77

End Bridge Sta. 111+01.23

C.L. Deck to Low Steel = 3'-7⅞"

C.L. Deck to Low Seat = 4'-0⅜" - Typ. Int. Bents

C.L. Int. Bent Sta. 109+75.00

C.L. Int. Bent Sta. 110+45.00

Design H.W. to Low Steel = 2.1'

Bridge is in Level Grade
C.L. Deck Elev. = 361.00

Slope Intercept Sta. 109+10.11

Slope Intercept Sta. 111+09.89

Proposed Grade Line @ C.L. Construction

Existing Ground Line @ C.L. Construction

Concrete Parapet Rail

Guard Rail (See Roadway Plans)

Exp.

Fix.

Fix.

Exp.

16' Piles

12' Piles

23'-0"

17'-0"

Elev. 333.98

Elev. 339.98

025 Design H.W. Elev. = 355.2

For Soil Borings, See Dwg. No. 54794.

Bent No. 1 2 3 4

ELEVATION

PRINT DATE: 17-MAR-2014

GENERAL NOTES

BENCH MARK: B.M. 909 – Chiseled Square in S.E. corner of bridge footing, 64.23' Lt. Sta. 109+71.90, Elev. 348.08

CONSTRUCTION SPECIFICATIONS: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction, 2014 edition, with applicable supplemental specifications and special provisions. Unless otherwise noted in the plans Section and Subsection refer to the Standard Construction Specifications.

DESIGN SPECIFICATIONS: AASHTO LRFD Bridge Design Specifications, Sixth Edition (2012) with 2013 interims.

LIVE LOADING: HL-93

SEISMIC ZONE: 1

MATERIALS AND STRENGTHS:

Class S(AE) Concrete (superstructure)	f'c = 4,000 psi
Class S Concrete (substructure)	f'c = 3,500 psi
Reinforcing Steel (Grade 60, AASHTO M 31 or M 322 Type A)	fy = 60,000 psi
Structural Steel (AASHTO M 270, Gr. 50W)	Fy = 50,000 psi
Structural Steel (AASHTO M 270, Gr. 36)	Fy = 36,000 psi

BORING LOGS: Boring logs may be obtained from the Programs and Contracts Division.

STEEL PILING: Piling in Bents 1 and 5 shall be HP12x53 and shall be driven with an approved air, steam, or diesel hammer to a minimum safe bearing capacity of 70 tons per pile and into the material designated on the boring legend as SANDSTONE WITH FREQUENT SHALE PARTINGS. Piling shall be driven after embankment to bottom of cap is in place. Lengths shown are for estimating quantities and for use in determining payment for cut-off and build-up in accordance with Subsection 805.14. On all piles, the Contractor shall use approved steel H-Pile driving points.

FOOTINGS: Intermediate bent footings shall be set a minimum of 2'-0" into material designated on the boring legend as SANDSTONE. The top of the footings shall be set at or below the channel bottom. Foundations for footings shall be prepared in accordance with Subsection 801.04. Rock excavations shall be made to neat lines of the concrete footings. Care shall be exercised to avoid shattering of the rock faces by excessive blasting. Concrete in footings shall be poured directly against excavated surfaces of rock. Excavations shall be backfilled and compacted to the level of surrounding ground in accordance with Subsection 801.08.

BRIDGE DECKS: The concrete bridge deck shall be given a tine finish as specified for final finishing in Subsection 802.19 for Class 5 Tined Bridge Roadway Surface Finish.

DETAIL DRAWINGS:

End Bents	54795 & 54796
Intermediate Bents	54797
180'-0" Cont. Comp. W-Beam Unit	54798 - 54802
Elastomeric Bearings	54803
Steel Piling	55020

EXISTING BRIDGE: Existing Bridge No. 18346 is 79' in length and 16.0' wide and consists of a timber deck on steel beams supported by steel and concrete bents and concrete and timber abutments. The existing bridge is located approximately 75' upstream from the proposed bridge.

REMOVAL AND SALVAGE: After the new bridge is open to traffic, existing Bridge No. 18346 (Site 1) shall be removed in accordance with Section 205. All material except for the timber deck and steel beams from the existing bridge shall become the property of the Contractor.

MAINTENANCE OF TRAFFIC: For details of maintenance of traffic, see Roadway Plans.

HYDRAULIC DATA

FLOOD DESCRIPTION	FREQUENCY	DISCHARGE	*NATURAL WATER SURFACE ELEVATION	WATER SURFACE ELEV. WITH BACKWATER
	YEARS	CFS	FEET	FEET
Design	25	8,130	355.5	356.0
Base	100	12,250	357.1	358.4
Extreme	500	14,540	357.9	359.8
Overtopping	>500	-	-	-

*Unconstricted water surface without structure or roadway approaches.

Q100 backwater elevation for existing structure = 358.2 ft.
Proposed Low Bridge Chord elevation = 357.3 ft.
Drainage area = 20.2 square miles.
Historical H.W. Elev. = 360.7 ft.

STATE OF ARKANSAS
Carl J. Fuselier
REGISTERED PROFESSIONAL ENGINEER
No. 7510
3/12/14
CARL J. FUSELIER
BRIDGE ENGINEER

LAYOUT OF BRIDGE OVER GLAISE CREEK
GLAISE CREEK STR. & APPRS. (S)
WHITE COUNTY
COUNTY ROAD 184

ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

DRAWN BY: MRE DATE: 02/08/13 FILENAME: bfa7314_ll.dgn
CHECKED BY: SWP DATE: 10/31/13 SCALE: 1" = 20'
DESIGNED BY: LJB DATE: 2/13

BRIDGE NO. 04928 DRAWING NO. 54793

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		FA7314	15	61
				(1) 04928 -		SOIL BORINGS	- 54794	

BORING LEGEND

AI-Moist, Soft, Brown to Brown and Gray, Clay
BI-Moist, Dense, Brown and Gray Sand with Gravel(Sandstone Fragments)
CI-Wet, Dense to Very Dense, Brown and Gray Sand with Gravel(Sandstone Fragments)
DI-SANDSTONE - Gray, Medium Bedded, Well-Cemented, with Slight Dip
EI-SANDSTONE WITH OCCASIONAL DARK GRAY SHALE PARTINGS - Gray, Very Thick Bedded, Well-Cemented, with Slight Dip
FI-SANDSTONE WITH FREQUENT DARK GRAY SHALE PARTINGS - Gray, Very Thick Bedded, Well-Cemented, with Slight Dip
GI-Wet, Medium Dense, Gray Sand with Gravel(Sandstone Fragments) and Cobbles
HI-SANDSTONE - Gray, Thin Bedded, Cemented, with Slight Dip and Fractured Layers
JI-SANDSTONE WITH FREQUENT DARK GRAY SHALE PARTINGS - Gray, Medium Bedded, Well-Cemented, with Slight Dip
KI-Moist, Medium Dense, Gray Sand with Gravel(Sandstone Fragments) and Cobbles
LI-SANDSTONE WITH FREQUENT DARK GRAY SHALE PARTINGS - Gray, Thick Bedded, Well-Cemented, with Slight Dip
MI-Moist to Wet, Medium Dense, Brown Sand with Gravel(Sandstone Fragments) and Cobbles
NI-SANDSTONE - Gray, Thin Bedded, Cemented, with Slight Dip

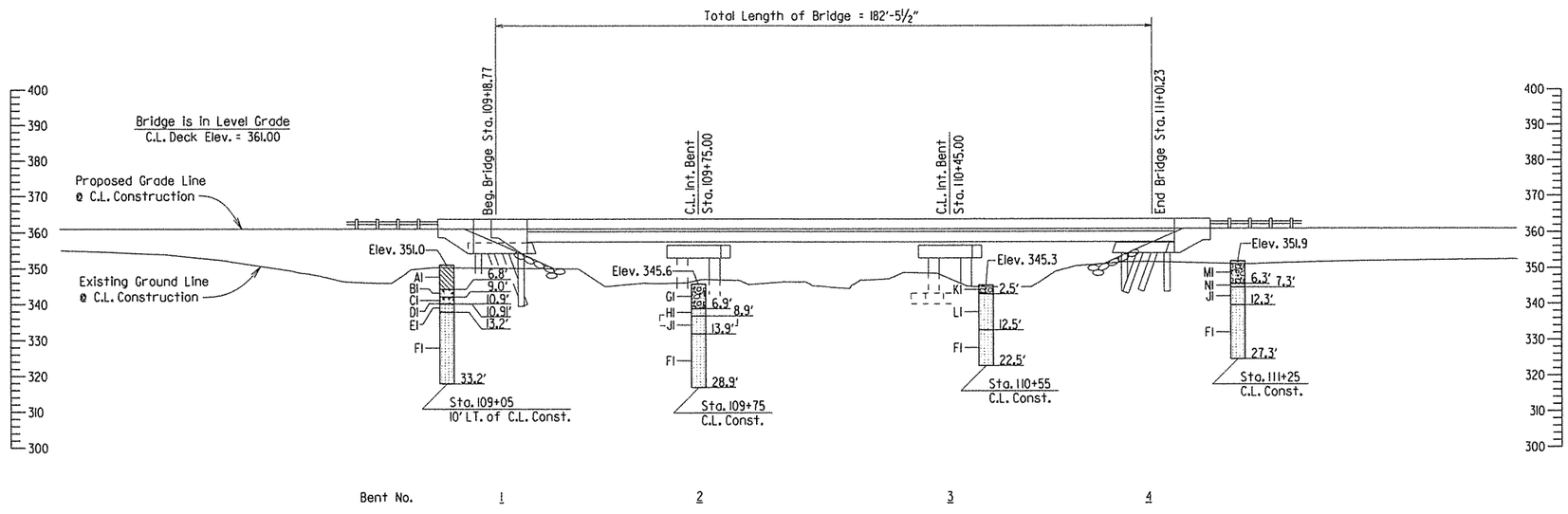
"N" VALUES

Sta. 109+05 - 10' LT. of C.L. Const.
5.0- 6.0, N=3
10.0- 10.2, N=60(2")
10.9- 10.9, N=60(.01")

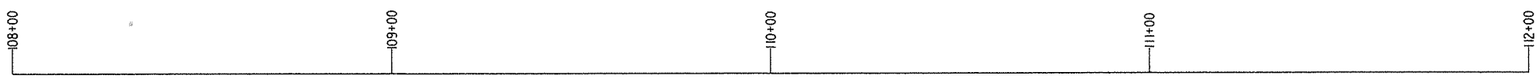
Sta. 109+75 - C.L. Const.
5.4- 6.4, N=26
6.9- 6.9, N=60(.01")

Sta. 110+55 - C.L. Const.
2.5- 2.5, N=60(.01")

Sta. 111+25 - C.L. Const.
5.0- 6.0, N=13
6.3- 6.3, N=60(.01")



ELEVAION - SOIL BORINGS



STATE OF ARKANSAS
Carl J. Fuselier
REGISTERED PROFESSIONAL ENGINEER
No. 7510
11/1/13
CARL J. FUSELIER

BRIDGE ENGINEER

SOIL BORINGS
GLAISE CREEK STR. & APPRS. (S)
WHITE COUNTY
COUNTY ROAD 184
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

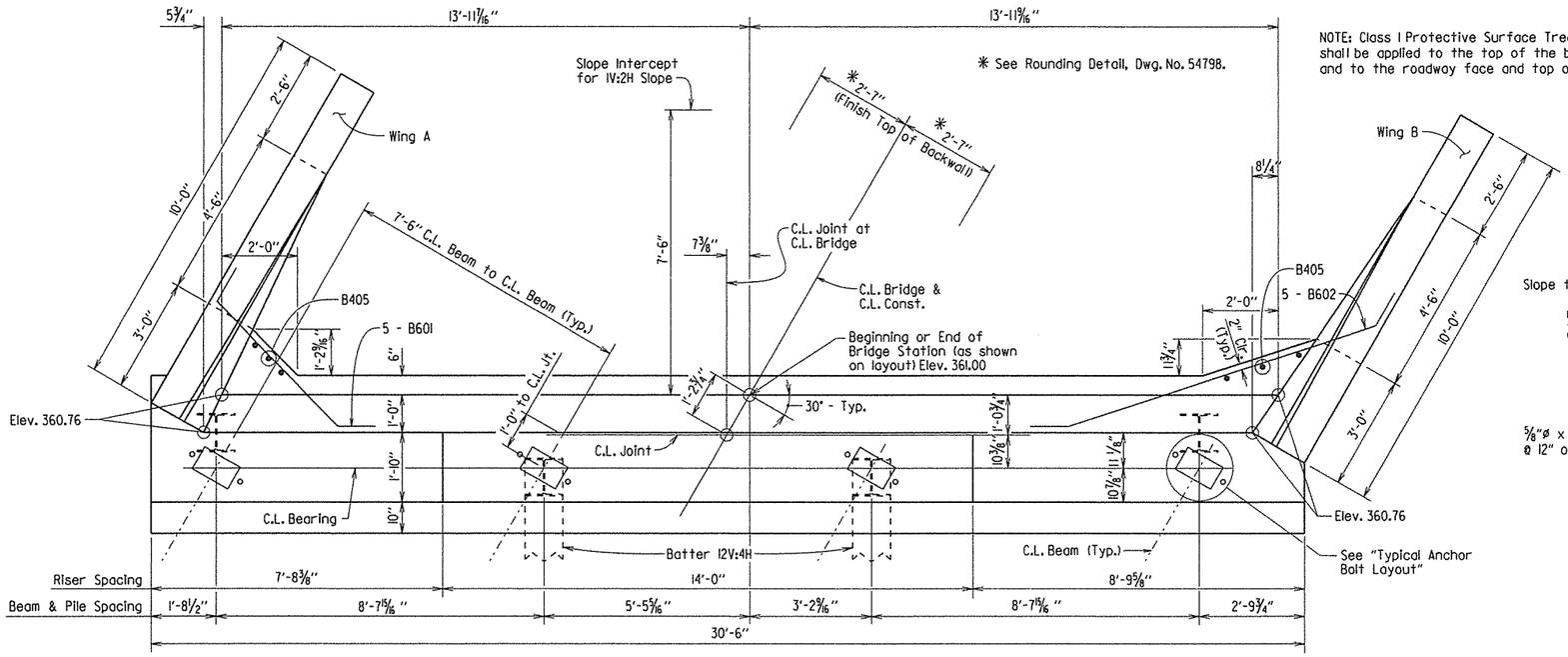
DRAWN BY: LJB DATE: 8/7/13 FILENAME: bfa7314_11.dgn
CHECKED BY: SMP DATE: 10/24/13 SCALE: 1" = 20'
DESIGNED BY: LJB DATE: 2/13

BRIDGE NO. 04928 DRAWING NO. 54794

PRINT DATE: 10/31/2013

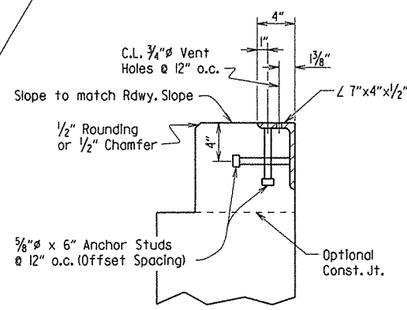
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		FA7314	16	61

(1) 04928 - END BENT DETAILS - 54795



PLAN

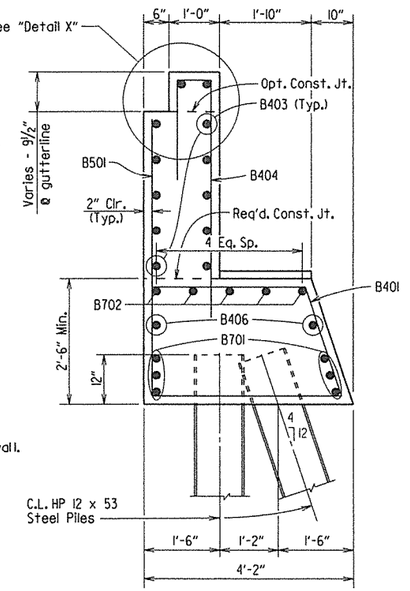
NOTE: Class I Protective Surface Treatment shall be applied to the top of the backwall, and to the roadway face and top of the rails.



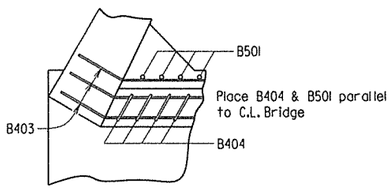
NOTES: For additional joint details, see Dwg. No. 54802.

Concrete shall be hand packed under the joint armor in the backwall.

DETAIL X
No Scale

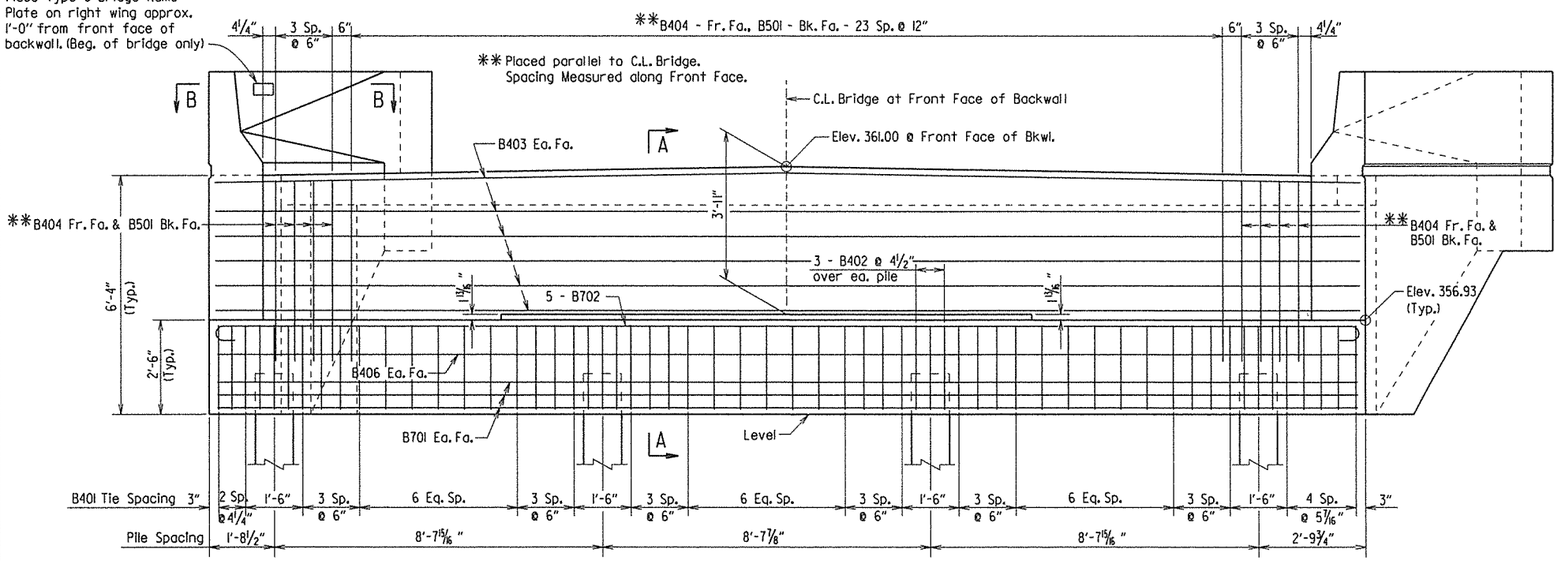


SECTION A-A
No Scale

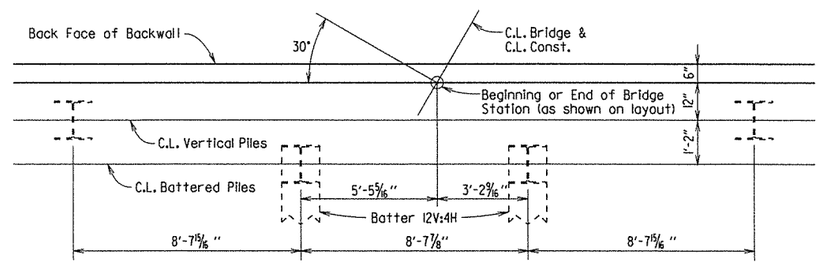


VIEW B-B
½" = 1'-0"

Place Type C Bridge Name Plate on right wing approx. 1'-0" from front face of backwall. (Beg. of bridge only)



ELEVATION
Bent No. 1 Looking Back
Bent No. 4 Looking Ahead



LAYOUT OF PILES
No Scale

GENERAL NOTES

All concrete shall be Class "S" with a minimum 28 day compressive strength f'c = 3,500 psi and shall be poured in the dry. All exposed corners to be chamfered ¾" unless otherwise noted.

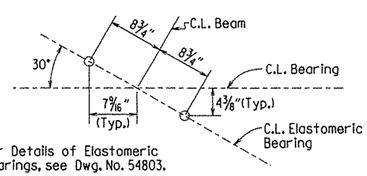
All reinforcing steel shall be Grade 60 (yield strength = 60,000 psi) conforming to AASHTO M31 or M322, Type A, with mill test reports.

No portion of the backwall shall be poured before beams are in place. The portion of the backwall above the optional construction joint shall not be placed until the adjacent deck pour has been made. See "Expansion Device Installation at End Bents", Dwg. No. 54802.

Structural steel in end bents shall be AASHTO M 270, Grade 50W and shall be paid for as "STRUCTURAL STEEL IN BEAM SPANS (M 270, GR. 50W)".

If anchor bolts are drilled into cap, top reinforcing bars shall be properly placed to avoid damage.

For additional information, see Layout.



For Details of Elastomeric Bearings, see Dwg. No. 54803.

TYPICAL ANCHOR BOLT LAYOUT
No Scale

STATE OF ARKANSAS
Carl J. Fuselier
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No. 7510
11/1/13
CARL J. FUSELIER

BRIDGE ENGINEER

SHEET 1 OF 2
DETAILS OF END BENTS
GLAISE CREEK
ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

DRAWN BY: MRE DATE: 5/23/13
CHECKED BY: JGT DATE: 10/24/13
DESIGNED BY: LJB DATE: 7/13
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SCALE: ½"=1'-0"

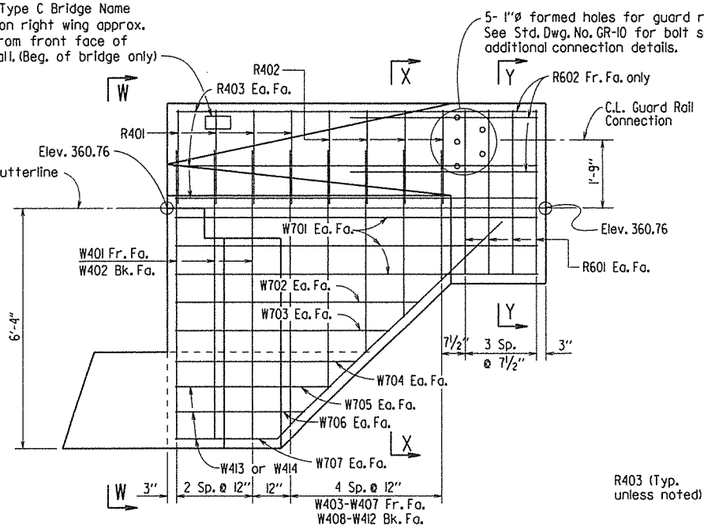
BRIDGE NO. 04928 DRAWING NO. 54795

PRINT DATE: 10/31/2013

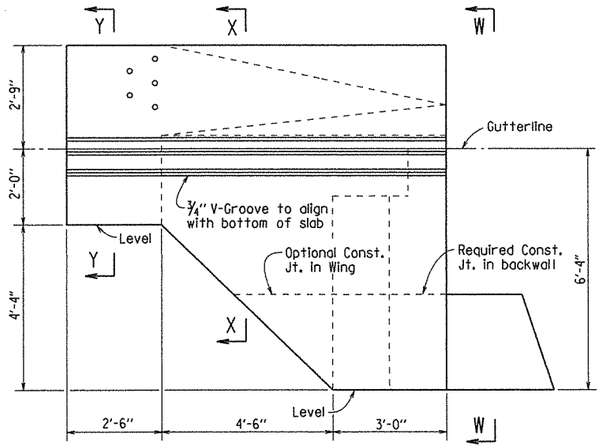
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		FA7314	17	61

(1) 04928 - END BENT DETAILS - 54796

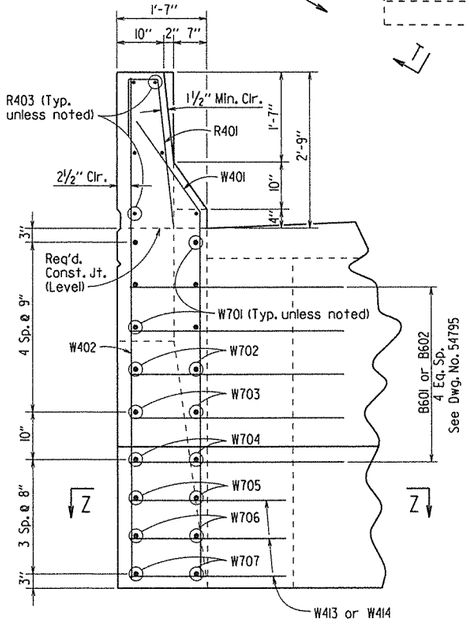
Place Type C Bridge Name Plate on right wing approx. 1'-0" from front face of backwall. (Beg. of bridge only)



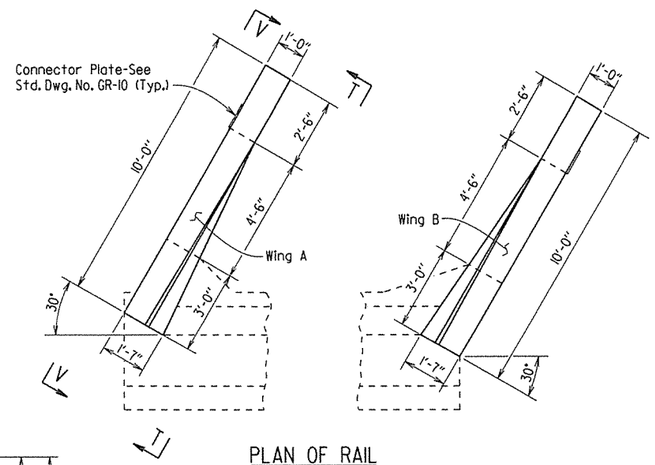
VIEW T-T
½"=1'-0"



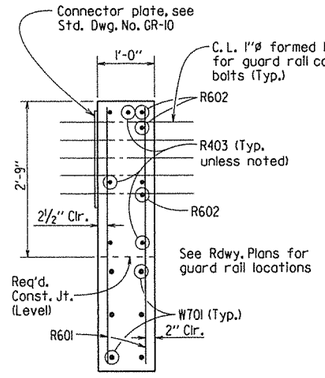
VIEW V-V
½"=1'-0"



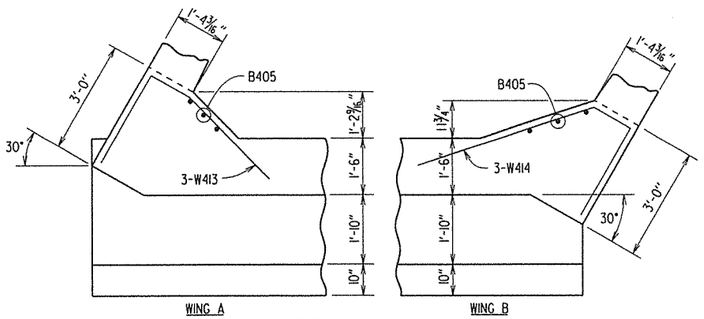
VIEW W-W
¾"=1'-0"



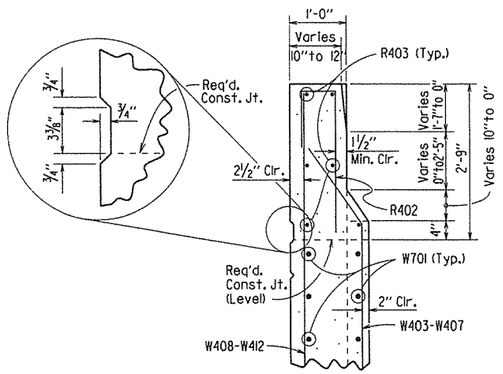
PLAN OF RAIL
Scale : ⅜" = 1'-0"



SECTION Y-Y
¾"=1'-0"



SECTION Z-Z
Scale: ½" = 1'-0"

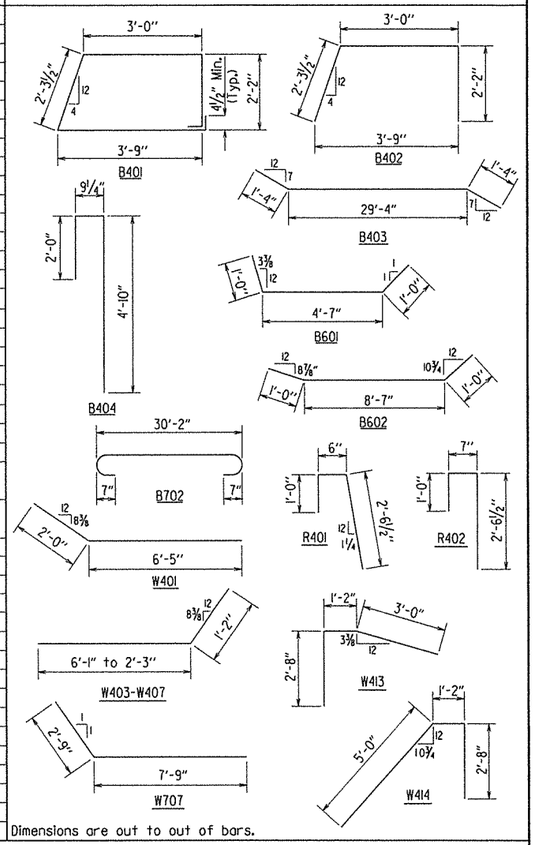


SECTION X-X
¾"=1'-0"

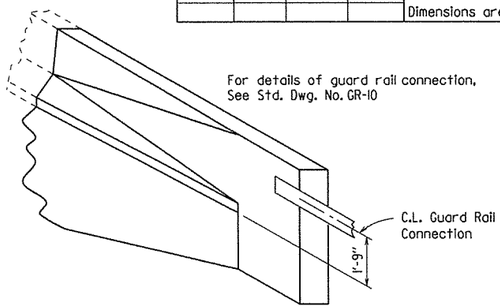
BAR LIST-PER END BENT

Mark	No. Req'd.	Length	Pin Dia.
B401	47	11'-8"	2"
B402	12	7'-4"	2"
B403	12	32'-0"	2"
B404	32	7'-5"	2"
B405	6	5'-2"	Str.
B406	2	30'-2"	Str.
B501	32	4'-0"	Str.
B601	5	6'-7"	4½"
B602	5	10'-7"	4½"
B701	6	30'-2"	Str.
B702	5	31'-10"	5¼"
R401	8	3'-11"	2"
R402	8	4'-0"	2"
R403	12	9'-8"	Str.
R601	16	4'-5"	Str.
R602	6	5'-0"	Str.
W401	6	7'-7"	2"
W402	6	8'-9"	Str.
W403-W407	2 ea.	7'-3" to 3'-5"	2"
W408-W412	2 ea.	8'-4" to 4'-7"	Str.
W413	3	6'-8"	2"
W414	3	8'-8"	2"
W701	12	9'-8"	Str.
W702	4	6'-7"	Str.
W703	4	5'-9"	Str.
W704	4	4'-11"	Str.
W705	4	4'-3"	Str.
W706	4	3'-6"	Str.
W707	4	10'-6"	5¼"

Bending Diagram



Dimensions are out to out of bars.



THREE DIMENSIONAL VIEW OF RAIL
No Scale

STATE OF ARKANSAS
Carl L. Fuselier
REGISTERED PROFESSIONAL ENGINEER
No. 7510
11/1/13
CARL L. FUSELIER
BRIDGE ENGINEER

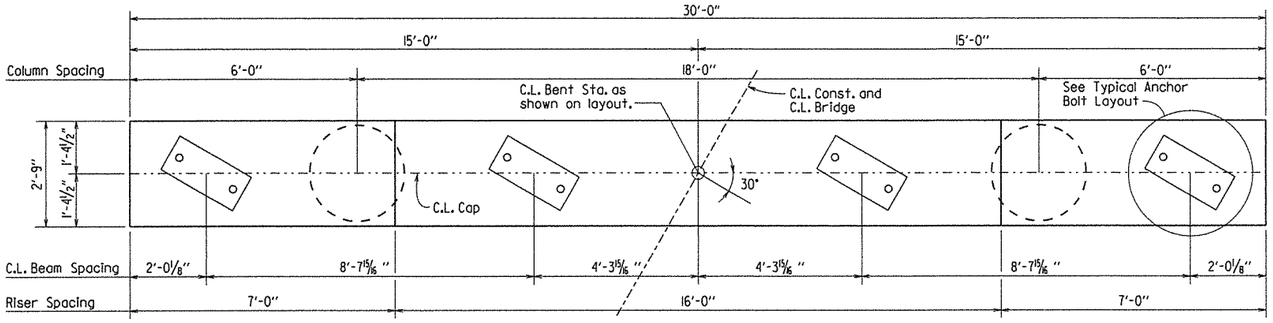
SHEET 2 OF 2
DETAILS OF END BENTS
GLAISE CREEK
ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

DRAWN BY: MRE DATE: 05/23/13 FILENAME: bfa7314_bl.dgn
CHECKED BY: JGT DATE: 10/24/13 SCALE: ½" = 1'-0" or as shown
DESIGNED BY: LJB DATE: 7/13
BRIDGE NO. 04928 DRAWING NO. 54796

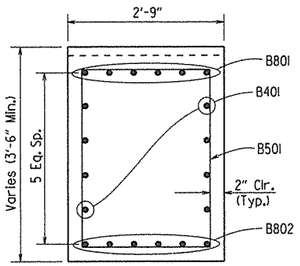
PRINT DATE: 10/31/2013

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		FA7314	18	61

(1) 04928 - INTERMEDIATE BENTS - 54797



PLAN

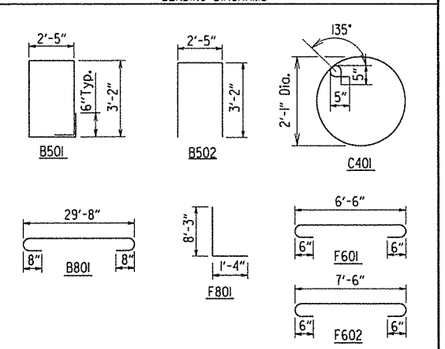


SECTION A-A
¾" = 1'-0"

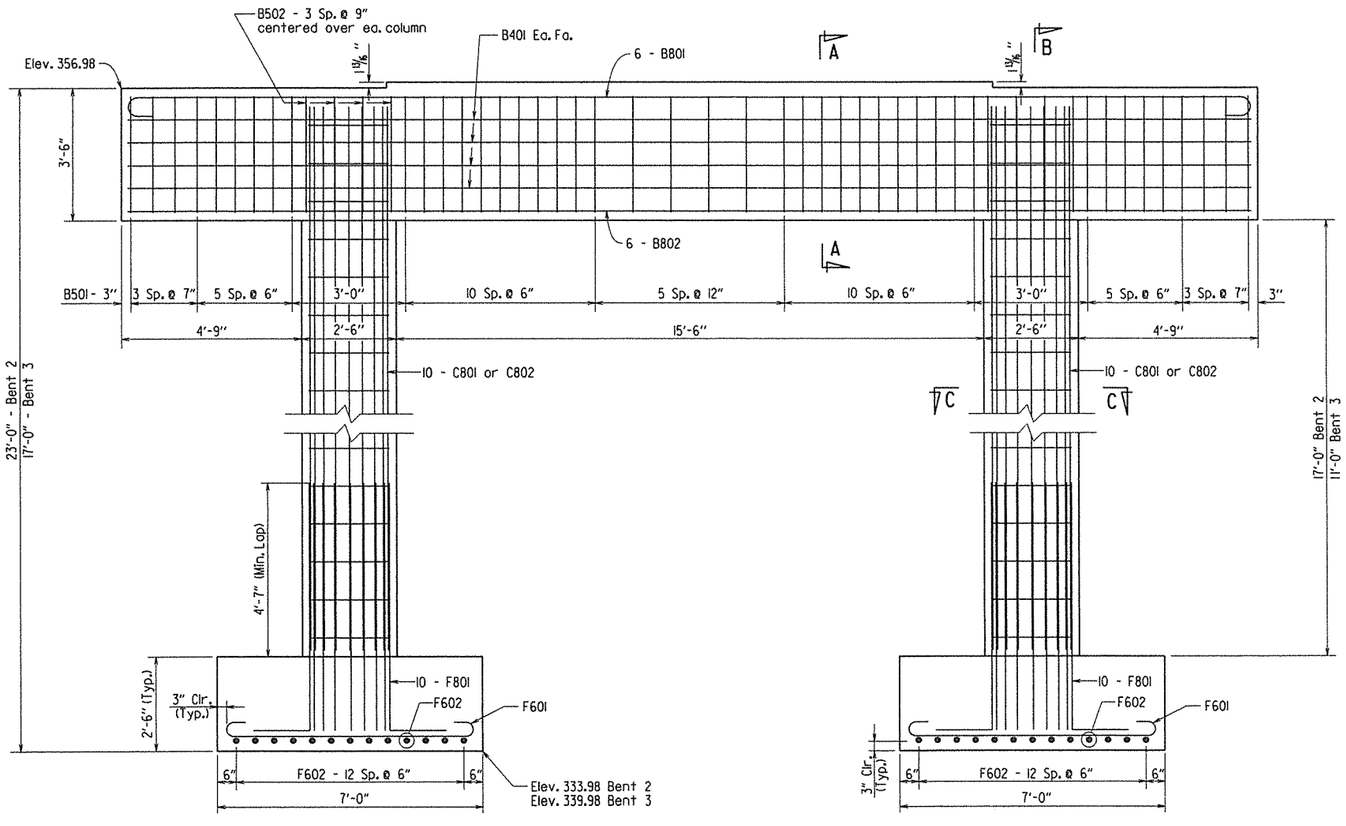
BAR LIST

MARK	NO. REQ'D. Bt. 2	NO. REQ'D. Bt. 3	LENGTH	P.D.
B401	8	8	29'-8"	Str.
B501	44	44	11'-8"	2½"
B502	8	8	8'-6"	2½"
B801	6	6	31'-6"	6"
B802	6	6	29'-8"	Str.
C401	40	28	7'-8"	3"
C801	20	-	20'-0"	Str.
C802	-	20	14'-0"	Str.
F601	30	30	7'-10"	4½"
F602	26	26	8'-10"	4½"
F801	20	20	9'-5"	6"

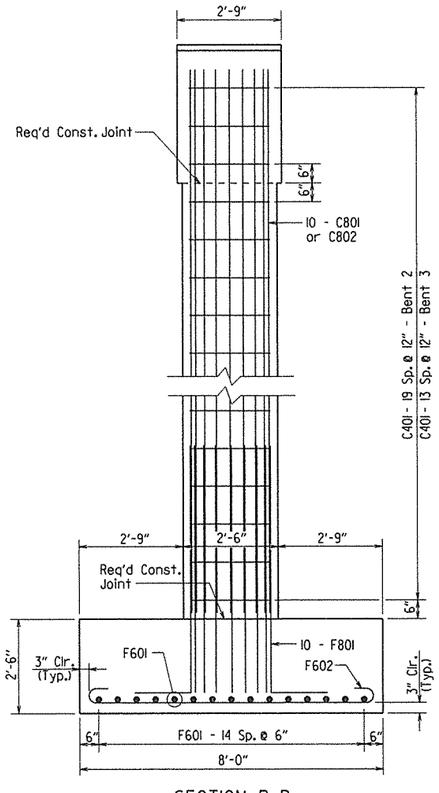
BENDING DIAGRAMS



Dimensions are out to out of bars.



ELEVATION



SECTION B-B

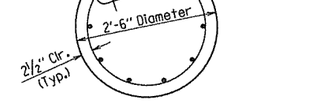
GENERAL NOTES:

All Concrete shall be Class "S" and shall be poured in the dry with a min. 28-day compression strength f'c = 3500 psi. All exposed corners to be chamfered ¾" unless otherwise noted.

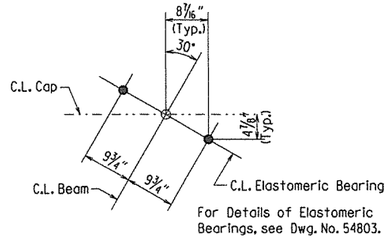
If anchor bolts are drilled into cap, top reinforcing bars shall be properly placed to avoid damage.

All reinforcing steel shall be Grade 60 (yield strength= 60,000 psi) conforming to AASHTO M31 or M322, Type A, with mill test reports.

For additional information, See Layout.



SECTION C-C
¾"=1'-0"



For Details of Elastomeric Bearings, see Dwg. No. 54803.

TYPICAL ANCHOR BOLT LAYOUT
No Scale

STATE OF ARKANSAS
Carl J. Fusselier
REGISTERED PROFESSIONAL ENGINEER
No. 7510
11/1/13
CARL J. FUSSELIER

BRIDGE ENGINEER

DETAILS OF INTERMEDIATE BENTS GLAISE CREEK

ROUTE SEC.

ARKANSAS STATE HIGHWAY COMMISSION

LITTLE ROCK, ARK.

DRAWN BY: MRE DATE: 07/31/13 FILENAME: bfa7314_b2.dgn
CHECKED BY: LJB DATE: 10/31/13 SCALE: ½" = 1'-0" or as shown
DESIGNED BY: LJB DATE: 7/13

BRIDGE NO. 04928 DRAWING NO. 54797

PRINT DATE: 10/31/2013

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		FA7314	19	61
				①	04928 - SPAN DETAILS - 54798			

Class I Protective Surface Treatment shall be applied to the Roadway Surface and the Face and Top of Concrete Parapet Rail.

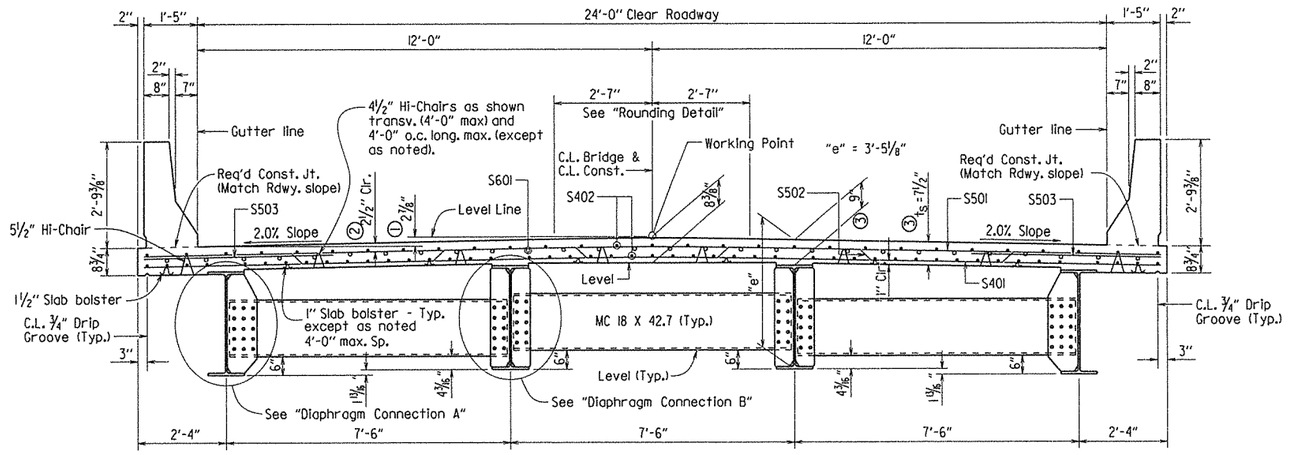
Slab Reinforcing:

Longitudinal: S402 as shown
S601 as shown over int. supports, see "HALF REINFORCING PLAN", Dwg. No. 54800.

Transverse: S502 @ 12" o.c. bent up over beams — Alternate
S501 @ 12" o.c. in top, S401 @ 12" o.c. in bottom —
S503 @ 6" in top of overhangs (bundled with #5 bars)

NOTE: At the Contractor's option, two straight #5 bars may be substituted for bar S502. Payment for reinforcing will be based on the weight of bar S502.

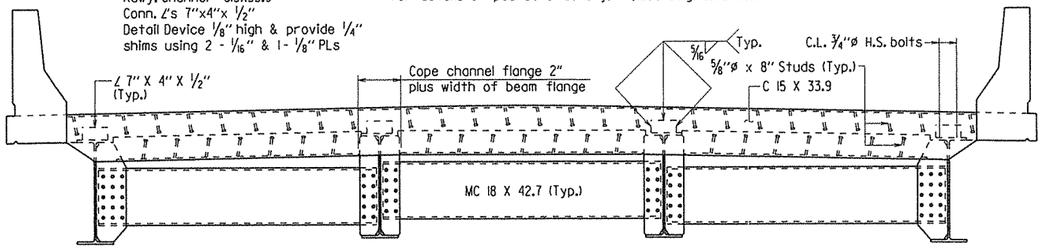
Bar positions or clearances from the forms shall be maintained by means of stays, ties, hangers or other approved devices per Subsection 804.06.



TYPICAL ROADWAY SECTION

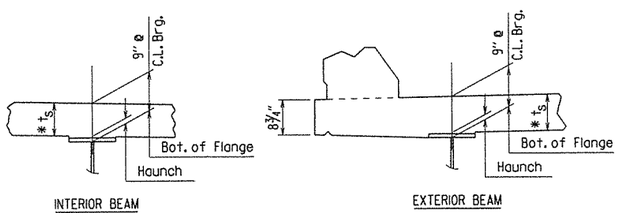
Expansion Device:
Rdwy. Channel - C15x33.9
Conn. L's 7"x4"x ½"
Detail Device ⅛" high & provide ¼" shims using 2 - 1/16" & 1 - ⅛" PLs

For details of poured silicone joint, see Dwg. No. 54802.



TYPICAL ROADWAY SECTION NEAR JOINT
Looking Ahead

t_s = slab thickness as shown in "Typical Roadway Section"



*Tolerance when removable deck forming is used is + ½", - ¼". Haunch forming is required and shall be adjusted to maintain slab thickness tolerance.

ADJUSTMENT FOR SLAB THICKNESS TOLERANCE
No Scale

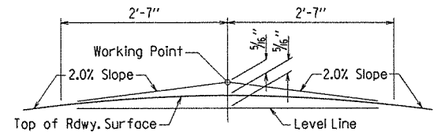
NOTES:
Haunch dimension may vary within the following limits to maintain the grade and slab thickness tolerance: Minimum occurs when top flange contacts bottom reinforcing steel; Maximum = top flange thickness plus 1¾". No increase in concrete and structural steel quantities will be made to maintain tolerances.

Tolerances shown are applicable only when removable deck forming is used. See Std. Dwg. No. 55005 for tolerances when permanent steel deck forms are used. Payment for concrete shall be based on removable deck forming.

① Working point to gutter line.

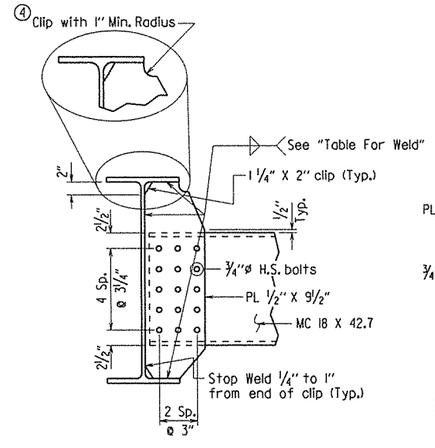
② Tolerance: Minus = ¼"; Plus equal to the amount of slab thickening used to meet slab thickness tolerance. See "Adjustment for Slab Thickness Tolerance".

③ See "Adjustment for Slab Thickness Tolerance".

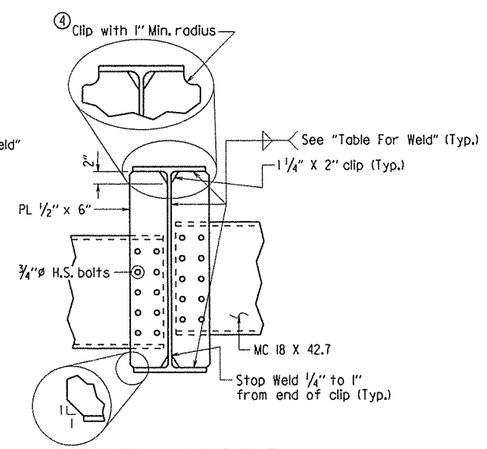


NOTE: Working Point matches Theoretical Roadway Grade.

ROUNDING DETAIL
No Scale

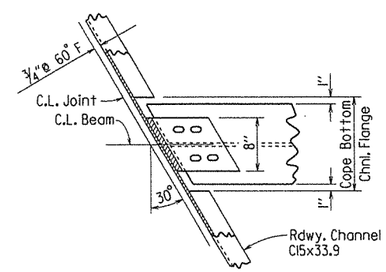


DIAPHRAGM CONNECTION A
1" = 1'-0"



DIAPHRAGM CONNECTION B
1" = 1'-0"

④ If permanent steel bridge deck forms are used, the Fabricator shall clip plates as necessary to accommodate the deck form supports.



TYPICAL DETAIL OF CHANNEL CONNECTION
No Scale

TABLE FOR WELD

Material Thickness of Thicker Part Joined (Inches)	Minimum Size of Fillet Weld (Inches)	Single Pass Weld Must Be Used
To ¾" Inclusive	¼"	
Over ¾"	5/16"	

NOTE: When a fillet weld size, as shown on the plans, is larger than the minimum, the first pass shall be that specified for minimum size of fillet weld.

STATE OF ARKANSAS
Carl L. Puseller
REGISTERED PROFESSIONAL ENGINEER
No. 7510
CARL L. PUSELLER
3/17/14

BRIDGE ENGINEER

SHEET 1 OF 5
DETAILS OF 180'-0" CONTINUOUS COMPOSITE W-BEAM UNIT
GLAISE CREEK
ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

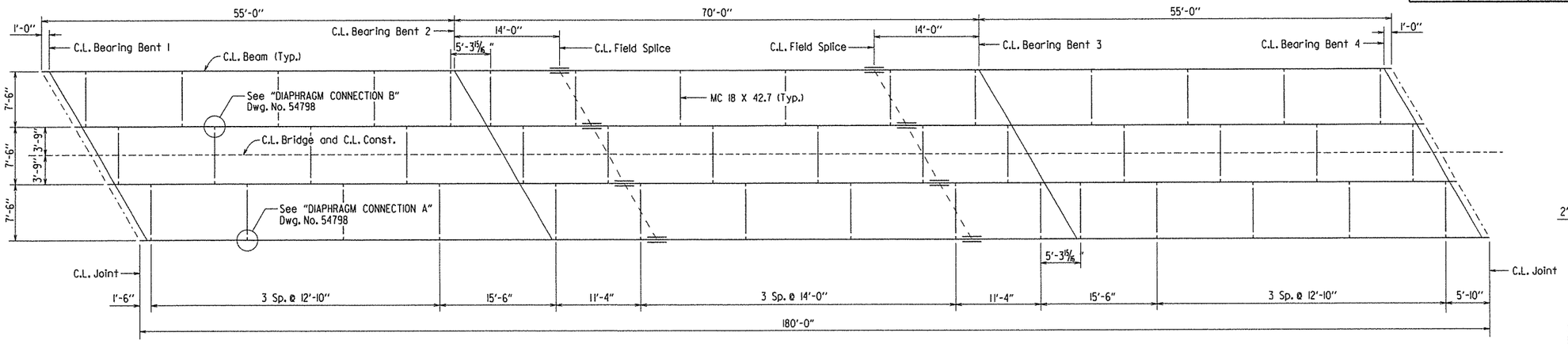
DRAWN BY: MRE DATE: 05/02/13
CHECKED BY: TMG DATE: 10/21/13
DESIGNED BY: LJB DATE: 4/13
FILENAME: bfa7314_sl.dgn
SCALE: ½" = 1'-0" or as noted

BRIDGE NO. 04928 DRAWING NO. 54798

PRINT DATE: date printed

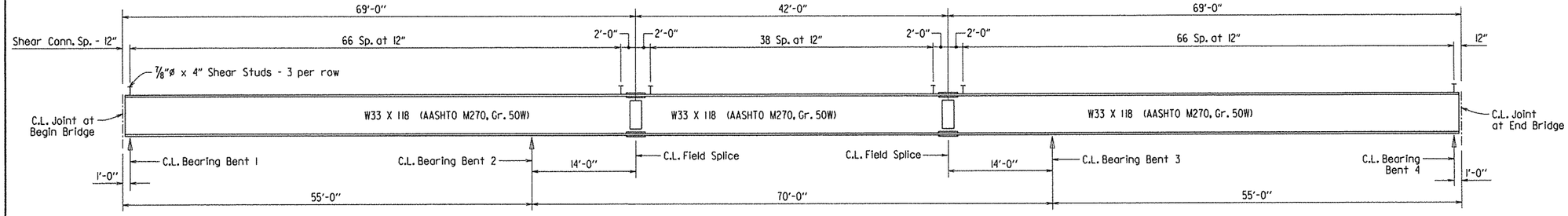
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		FA7314	20	61

(1) 04928 - SPAN DETAILS - 54799



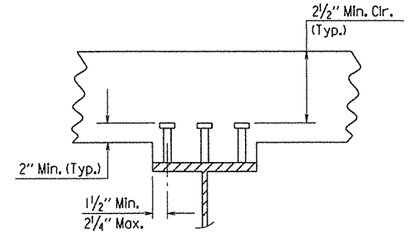
FRAMING PLAN

1/8" = 1'-0"



TYPICAL BEAM ELEVATION

No Scale

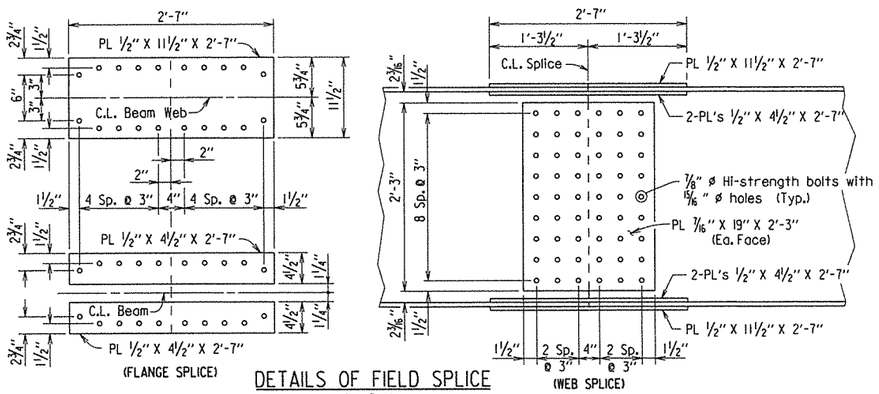


SHEAR CONNECTOR DETAILS

No Scale

Stud Shear Connectors shown shall be 7/8"ø x 4" long, granular flux filled, solid fluxed or equal, and automatically end welded to the girder flange in accordance with the recommendations of the Manufacturer. 3/4"ø studs may be used in place of the 7/8"ø studs shown, at the ratio of 1.361 - 3/4"ø studs in place of one 7/8"ø stud. 7/8"ø studs will be used as basis for measurement of structural steel in shear connectors. Maximum stud spacing = 24".

NOTE: Bolted Field Splices may be eliminated or shop welds substituted with the approval of the Engineer. Payment will be made on the basis of the splices shown.



DETAILS OF FIELD SPLICE

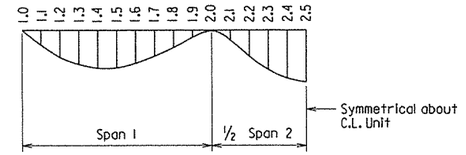
No Scale

NOTES: 1. All Field Splice Bolts to be 7/8" ø H.S. Bolts.
2. All Field Splice plates to be AASHTO M270, Gr. 50W steel.
3. All holes for splice bolts to be 15/16" ø.

TABLE OF DEAD LOAD DEFLECTIONS (INCHES)

Span	Point of Deflection	Structural Steel		Structural Steel + Slab		Structural Steel + Slab + Parapet	
		Ext. Beam	Int. Beam	Ext. Beam	Int. Beam	Ext. Beam	Int. Beam
1	1.0	0.000	0.000	0.000	0.000	0.000	0.000
	1.1	0.021	0.024	0.114	0.137	0.131	0.152
	1.2	0.039	0.043	0.207	0.250	0.238	0.278
	1.3	0.051	0.057	0.273	0.329	0.314	0.366
	1.4	0.056	0.062	0.297	0.358	0.341	0.399
	1.5	0.053	0.059	0.281	0.340	0.324	0.379
	1.6	0.043	0.049	0.231	0.280	0.267	0.312
	1.7	0.030	0.034	0.158	0.192	0.184	0.214
	1.8	0.014	0.017	0.077	0.094	0.092	0.106
	1.9	0.003	0.004	0.015	0.019	0.019	0.022
	2.0	0.000	0.000	0.000	0.000	0.000	0.000
2	2.1	0.015	0.016	0.082	0.095	0.095	0.105
	2.2	0.042	0.046	0.224	0.270	0.258	0.299
	2.3	0.070	0.076	0.374	0.447	0.429	0.495
	2.4	0.089	0.098	0.478	0.573	0.547	0.635
	2.5	0.097	0.105	0.517	0.620	0.590	0.687

Symmetrical about C.L. Unit



DEAD LOAD DEFLECTION DIAGRAM

No Scale

NOTE:
Camber for Dead Load Deflection plus Vertical curve +/- 1/4" tolerance.
Deflections shown are along a chord from C.L. Bearing to C.L. Bearing.

STATE OF ARKANSAS
CARL J. FUSELIER
REGISTERED PROFESSIONAL ENGINEER
No. 7510
11-11-13

BRIDGE ENGINEER

SHEET 2 OF 5
DETAILS OF 180'-0" CONTINUOUS COMPOSITE W-BEAM UNIT
GLAISE CREEK
ROUTE SEC.

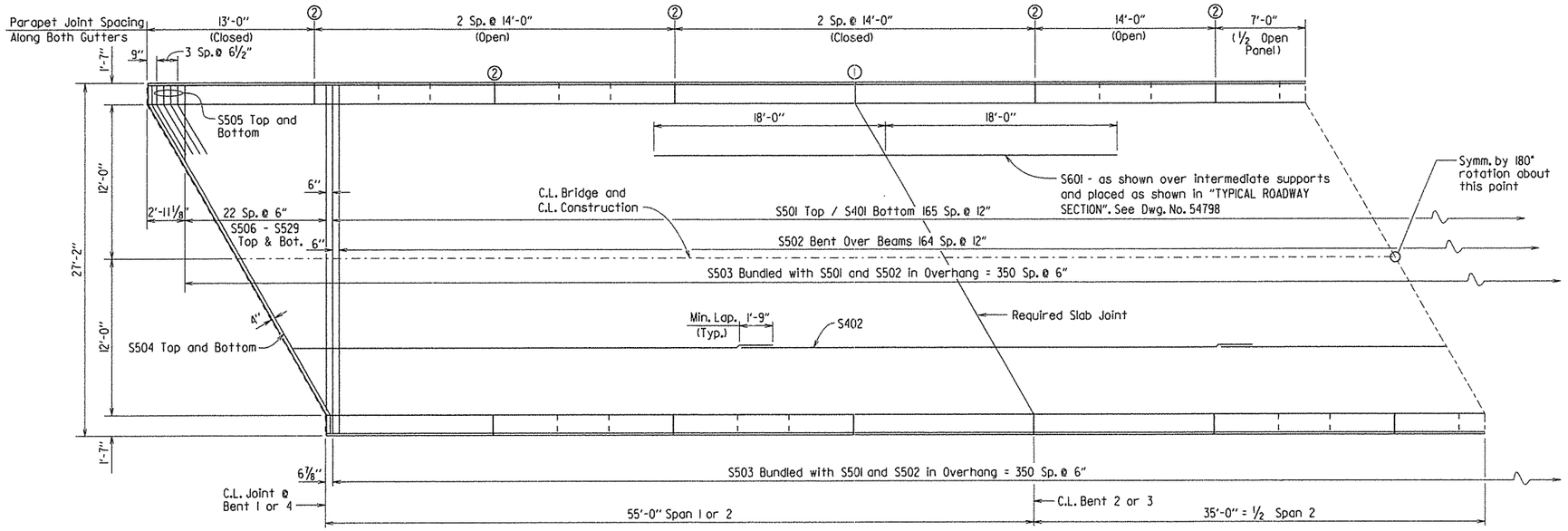
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

DRAWN BY: MRE DATE: 05/03/13
CHECKED BY: TMG DATE: 10/31/13
DESIGNED BY: LJB DATE: 4/13
FILENAME: bfa7314_sl.dgn
SCALE: as noted

BRIDGE NO. 04928 DRAWING NO. 54799

PRINT DATE: 10/31/2013

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		FA7314	21	61
				①		04928 - SPAN DETAILS - 54800		



HALF REINFORCING PLAN

① C.L. Full-Depth Parapet Joint (¼" to 1" max.) Stop 4" from top of slab.

② C.L. Partial-Depth Parapet Joint (¼" to 1" max.) Stop 1'-2" from top of slab.

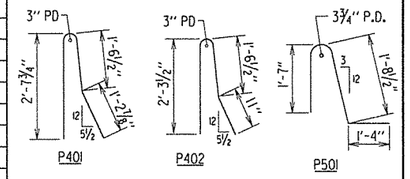
NOTE: Unless otherwise noted
Min. Lap for #4 bars = 1'-9"
Min. Lap for #5 bars = 2'-2"
Min. Lap for #6 bars = 2'-7"

BAR LIST

MARK	NO. REQ'D.	LENGTH	P.D.
P401	608	5'-6"	3"
P402	112	4'-10"	3"
P403	28	12'-8"	Str.
P404	154	13'-8"	Str.
P405	80	5'-0"	Str.
P501	608	4'-9"	3¾"
S401	166	26'-10"	Str.
S402	380	37'-6"	Str.
S501	166	26'-10"	Str.
S502	165	27'-4"	3"
S503	702	4'-6"	Str.
S504	4	30'-6"	3¾"
S505	8	5'-11"	3¾"
S506 - S529	4 Ea.	6'-0" - 25'-0"	Str.
S601	56	36'-0"	Str.

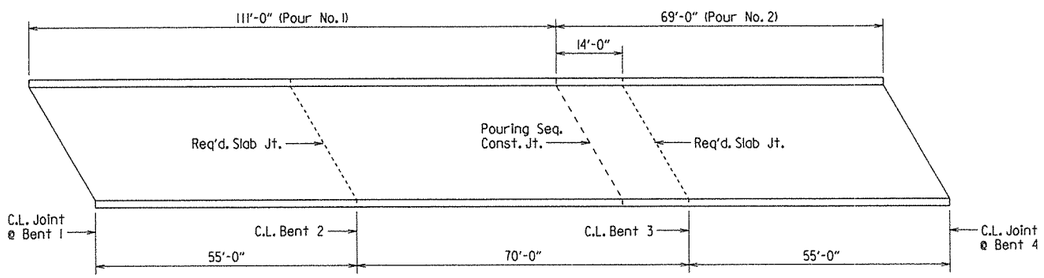
BENDING DIAGRAMS

Dimensions are out to out of bars.



③ ½" Over tolerance
No Under tolerance

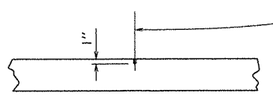
NOTE: Pour No. 1 must be placed before Pour No. 2 can be placed. 72 hours shall elapse between the end of Pour No. 1 and the start of Pour No. 2. Concrete in bridge superstructure shall be placed, consolidated and screeded off for the entire pour before any concrete has taken its initial set. This may require the use of a retarding agent. Any railing pours made before the entire slab unit has been placed must be approved by the Engineer. The Contractor must obtain approval from the Engineer for any deviations from the pouring sequence shown.



DECK POURING SEQUENCE

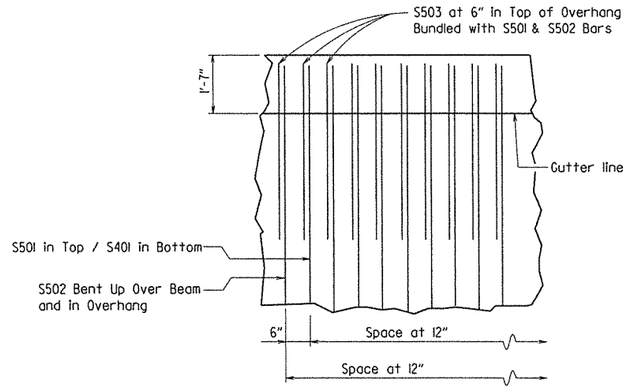
No Scale

½" x 1" Type 3 or 4 Joint Sealer. See Subsections 501.02 (h) and 501.05 (j). Backer rod filler will not be required. Joint Sealer shall be measured and paid for as Class S (AE) Concrete-Bridge. Slab joints shall extend to the outside edge of the deck slab. Slab joint shall be installed before the parapet rail is poured. If slab joints are to be sawed, they shall be sawed as soon as the concrete has sufficiently set to allow sawing of the joint without damage to the slab. Slab joints shall be placed at all pouring sequence construction joints and required slab joint locations. Slab joints shall align with parapet open joints.



SLAB JOINT DETAIL

No Scale



DETAIL A

No Scale

STATE OF ARKANSAS
Carl J. Fuselier
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No. 7510
CARL J. FUSELIER 3/17/14

BRIDGE ENGINEER

SHEET 3 OF 5
DETAILS OF 180'-0" CONTINUOUS COMPOSITE W-BEAM UNIT GLAISE CREEK

ROUTE SEC.

ARKANSAS STATE HIGHWAY COMMISSION

LITTLE ROCK, ARK.

DRAWN BY: MRE DATE: 05/06/13 FILENAME: bfa7314_sl.dgn
CHECKED BY: TMG DATE: 10/31/13 SCALE: 3/16" = 1'-0" or as noted
DESIGNED BY: LJB DATE: 4/13

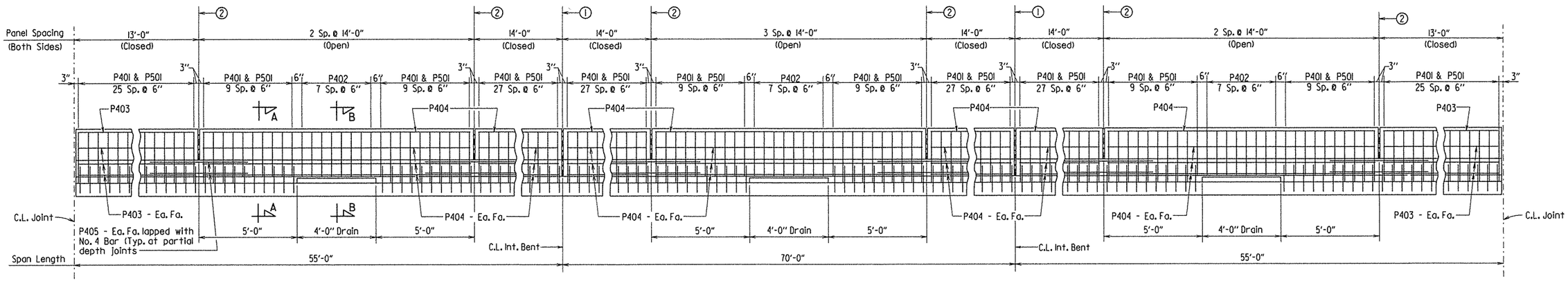
BRIDGE NO. 04928 DRAWING NO. 54800

PRINT DATE: 3/17/2014

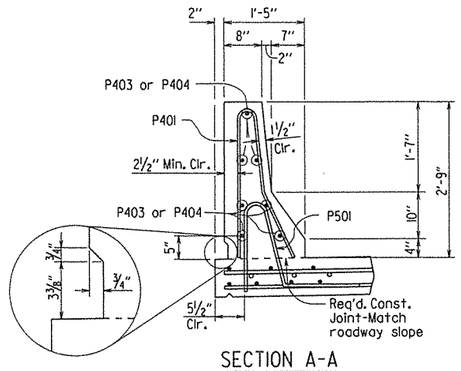
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		FA7314	22	61
				①	04928 -	SPAN DETAILS	- 54801	

① C.L. Full-Depth Parapet Joint (1/4" to 1" max.) as shown in "HALF REINFORCING PLAN", Dwg. No. 54800. Stop 4" from top of slab.

② C.L. Partial-Depth Parapet Joint (1/4" to 1" max.) as shown in "HALF REINFORCING PLAN", Dwg. No. 54800. Stop 1'-2" from top of slab.

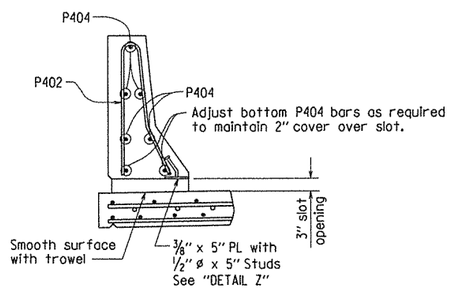


PARAPET RAIL REINFORCING PLAN



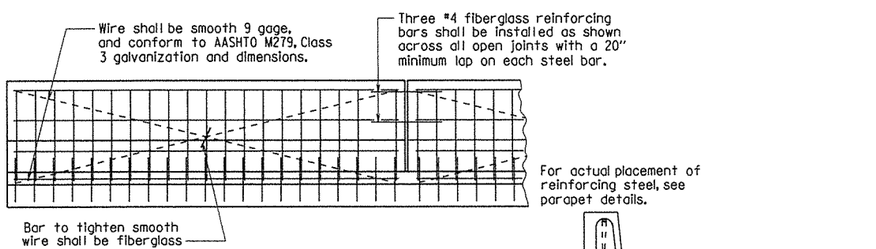
SECTION A-A

Scale: 3/4" = 1'-0"



SECTION B-B

Scale: 3/4" = 1'-0"

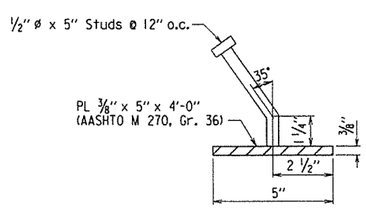


All panels shall be braced as required to prevent racking. All open joints shall be sawed as soon as practical to a minimum width of 1/4". To control cracking before sawing all joints must be grooved before the concrete is set. Sawing of the joints must be controlled so it will follow the grooved joint.

The extruded parapet shall conform to the horizontal and vertical lines shown on the plans or as directed by the Engineer and shall present a smooth, uniform appearance and texture.

DETAILS OF OPTIONAL SLIPFORMING OF CONCRETE PARAPET RAIL

No Scale



DETAIL Z

No Scale

NOTE:

The surfaces of the 3/8" plates which will not be in contact with concrete shall be painted with aluminum epoxy paint in accordance with Section 638, or as approved by the Engineer. Only one coat is required and shall be applied in the fabricator's shop. Painting will not be paid for directly, but will be considered subsidiary to "Structural Steel in W-Beam Spans (M270, Gr. 50W)."

Parapet studs shall be 5" long., granular flux filled, solid fluxed or equal, and automatically end welded to the plate. Studs and plates shall meet the requirements of Section 807 and shall be measured and paid for as "Structural Steel in W-Beam Spans (M270, Gr. 50W)."

STATE OF ARKANSAS
Carl J. Fuselier
REGISTERED PROFESSIONAL ENGINEER
No. 7510
CARL J. FUSELIER

BRIDGE ENGINEER

SHEET 4 OF 5
DETAILS OF 180'-0" CONTINUOUS COMPOSITE W-BEAM UNIT
GLAISE CREEK
ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

DRAWN BY: MRE DATE: 05/06/13
CHECKED BY: TMG DATE: 10/31/13
DESIGNED BY: LJB DATE: 4113
FILENAME: bfa7314_sl.dgn
SCALE: 3/8"= 1'-0" or as noted

BRIDGE NO. 04928 DRAWING NO. 54801

PRINT DATE: 10/31/2013

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		FA7314	23	61
				①		04928 - SPAN DETAILS - 54802		

GENERAL NOTES

CONSTRUCTION SPECIFICATIONS: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction (2014 edition) with applicable supplemental specifications and special provisions.

DESIGN SPECIFICATIONS: AASHTO LRFD Bridge Design Specifications 6th Edition (2012) with 2013 Interims.

MATERIALS AND STRENGTHS:

Class S(AE) Concrete	f'c =	4,000 psi
Reinforcing Steel (Gr.60, AASHTO M31 or M322, Type A)	fy =	60,000 psi
Structural Steel (AASHTO M 270, Gr. 50W)	Fy =	50,000 psi
Structural Steel (AASHTO M 270, Gr. 36)	Fy =	36,000 psi

CONCRETE :
Concrete shall be poured in the dry and all exposed corners are to be chamfered ¾" unless otherwise noted. All concrete shall be Class S(AE) with a minimum 28 day compressive strength f'c = 4,000 psi.

The superstructure details shown are for use when removable deck forming is used and are the basis for measurement of Class S(AE) Concrete. See Standard Drawing No. 55005 for allowable modifications and for tolerances when Permanent Steel Bridge Deck Forms are used. Concrete in bridge superstructure shall be placed, consolidated and screeded off for the entire pour before any concrete has taken its initial set. This may require the use of a retarding agent.

The concrete deck shall be given a tine finish in accordance with Subsection 802.19 for Class 5 Tined Bridge Roadway Surface Finish. Movement of the finishing machine across new concrete shall be on planks placed on the surface and shall be prohibited for 72 hours after finishing the pour. Sufficient concrete must be placed ahead of the strike-off to fully load the beam. If a longitudinal strike-off is used, a vertical camber adjustment must be made in the strike-off to account for the future dead load deflection due to the railing. A minimum of 72 hours shall elapse between completion of the slab and the pouring of the parapet railing. Any railing pours made before the entire slab has been placed and cured must be approved by the Engineer.

REINFORCING STEEL :
All reinforcing steel shall be Grade 60 (yield strength = 60,000 psi) conforming to AASHTO M31 or M322, Type A, with mill test reports. The reinforcing steel is to be accurately located in the forms and firmly held in place by steel wire supports, sufficient in number and size to prevent displacement during the course of construction. The wire supports will not be paid for directly, but will be considered subsidiary to the item "Reinforcing Steel-Bridge (Grade 60)".

STRUCTURAL STEEL :
All Structural steel shall be AASHTO M 270, Grade 50W unless otherwise noted and shall be paid for as "Structural Steel in Beam Spans (M 270, Gr. 50W)". Grade 50W steel shall not be painted. All exposed surfaces shall be cleaned in accordance with Subsection 807.84(e). Structural steel completely embedded in concrete may be AASHTO M 270, Gr. 36 unless otherwise noted.

Drawings show general features of design only. Shop drawings shall be made in accordance with Subsection 807.04, submitted and approval secured before fabrication is begun. Material specifications and location of shop-welded splices, if any, shall be shown on the shop drawings. No additional payment for welds for these splices will be made.

Requests for substitution of structural steel shapes shown with shapes of greater size must be submitted by the Contractor to the Engineer for approval. Steels of equal or greater strengths will be accepted only when shown on the approved shop drawings. Payment will be based on the basis of shapes and materials shown in the plans, and no additional compensation will be made for any adjustments due to substitutions.

Beams and field splice plates are considered main load carrying members and shall meet the Longitudinal Charpy V-Notch Test specified in Subsection 807.05. This work and material will not be paid for directly, but shall be considered subsidiary to the item "Structural Steel in Beam Spans (M270, Gr. 50W)".

All beams shall be blocked in their true position in the shop with the webs horizontal in groups as specified in Subsection 807.54. The camber, length of sections, distance between bearings and openings of joints shall be measured with the beams in their true position and this information shall become part of the permanent records for this job. The component parts shall be match marked in this assembly and these marks shall be shown on the erection diagram. All beam dimensions are based on a temperature of 60 degrees F. A tolerance of ¼" +/- is allowed for camber.

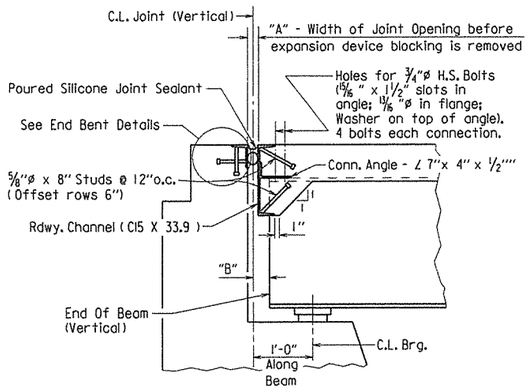
Flange field splice plates shall be cut and fabricated so that the primary direction of rolling is parallel to the direction of the main tensile and/or compressive stresses.

All welding that is to be done during fabrication of structural steel, including temporary welds, shall be detailed on the shop drawings and submitted for approval. If additional welds are required, whether permanent or temporary, a formal request with detailed drawings shall be submitted to the Engineer for approval; however, additional welds used for attaching false work support devices or screed rail supports to the structural steel that do not exceed the limitations of Subsection 802.13 will not require approval prior to construction. All welding shall conform to Subsection 807.26.

Field connections shall be bolted with high-strength bolts and shall be ¾" ø bolts unless otherwise noted. Open Holes shall be 15/16 " ø unless otherwise noted. Holes for ¾" ø high-strength bolts may be 15/16 " ø if a washer is supplied for use under both the nut and head of the bolt. Bolts shall be placed with heads on the outside face of the exterior beam webs and on the bottom of the beam flanges.

Unless otherwise noted, diaphragms shall be installed as beams are erected. All bolts in diaphragms and field splices shall be installed and tightened in accordance with Subsection 807.71 prior to pouring the concrete deck.

Bearings shall be seated in accordance with Subsection 808.08. This work and material will not be paid for directly but will be considered subsidiary to item "Structural Steel in Beam Spans (M270, Gr. 50W)".

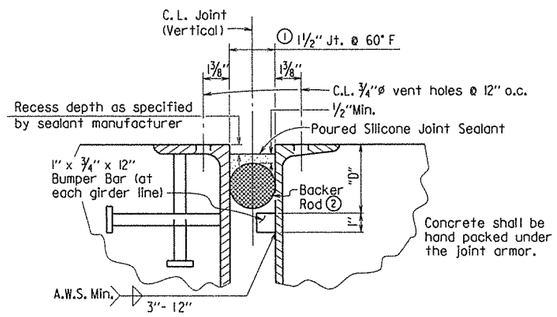


SECTION THRU JOINT AT END BENTS
No Scale

NOTE: Concrete shall be hand packed under the joint armor in the backwall and in the span.

① Installation is limited to 40° F Min. and 80° F max. See Table for installation temperatures other than 60° F

② Silicone Joint materials and installation shall be in accordance with Subsection 809.03(c).



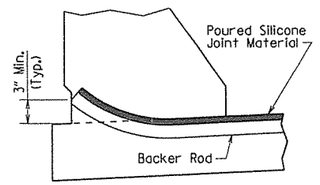
DETAIL OF POURED SILICONE JOINT
No Scale

BACKER ROD NOTE:

Use an appropriately sized backer rod at the depth shown in the manufacturer's literature based on the joint width at the time of sealing.

Except as noted, do not install more backer rod than can be sealed in the same day.

The Contractor shall verify separation of the backer rod from the joint material after the joint material has set.



DETAIL OF POURED SILICONE JOINT AT GUTTERS
No Scale

SILICONE JOINT DATA

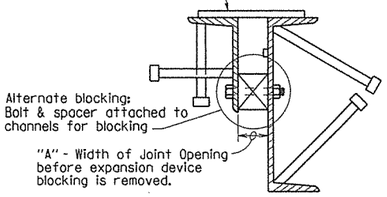
"A" Width Perpendicular to Joint at 24 Hour Average Temperature* Of:				"B" Perpendicular to Joint at 60°F	"D"	Bumper Plate Size
BENT	40°F	60°F	80°F			
1 & 4	1 7/8"	1½"	1⅜"	2" +/-	5"	1" X 1'-0"

*The temperature used to set the joint opening shall be the approximate average air temperature during the 24 hour period immediately before the bolts are tightened. The Engineer shall establish the temperature.

NOTES: The temperature limitations recommended by the sealant manufacturer shall be observed. Interpolation of the table may be necessary.

Plate, Angle, or other shapes, attached to Channel (or Angle) for Blocking

One of two different blocking systems is required depending on the type of span finishing machine that is used.



NOTE:
Each expansion joint device shall be blocked in the shop by the Fabricator to the dimension shown for 60°F, and the blocking details shall be shown on the Shop Drawings. Blocking shall be placed within 2 feet of each end of the device and with a maximum spacing of 8 feet.

DETAILS FOR BLOCKING EXPANSION JOINT DEVICE
No Scale

EXPANSION DEVICE INSTALLATION AT END BENTS:

The Contractor may elect to install the expansion device using one of the following two alternatives.

1) The concrete span pour adjacent to the expansion device shall be placed before the end bent backwall concrete is placed. The joint assembly shall be installed on the girders, adjusted for grade, and the bolts fully tightened prior to placing the adjacent span concrete pour. Immediately prior to pouring the backwall concrete supporting the expansion device, the blocking shall be removed, the joint opening shall be adjusted for temperature, and the backwall constructed.

2) No portion of the backwall shall be poured before beams are in place. The portion of the backwall above the optional construction joint shall not be placed until the adjacent deck pour has been made. The expansion device shall be installed and adjusted for grade. All connection bolts shall be fully tightened prior to placing the deck concrete adjacent to the bent. Immediately prior to pouring the remainder of the backwall concrete, the blocking shall be removed, the joint opening shall be adjusted for temperature, and the remainder of the backwall constructed.

STATE OF ARKANSAS
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3/17/14
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BRIDGE ENGINEER

SHEET 5 OF 5
DETAILS OF 180'-0" CONTINUOUS COMPOSITE W-BEAM UNIT
GLAISE CREEK
ROUTE SEC.

ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

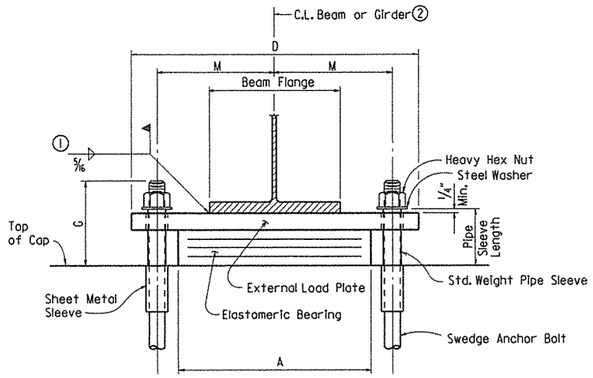
DRAWN BY: MRE DATE: 05/07/13 FILENAME: bfa7314_sl.dgn
CHECKED BY: TMG DATE: 10/31/13 SCALE: No Scale
DESIGNED BY: LJB DATE: 4/13

BRIDGE NO. 04928 DRAWING NO. 54802

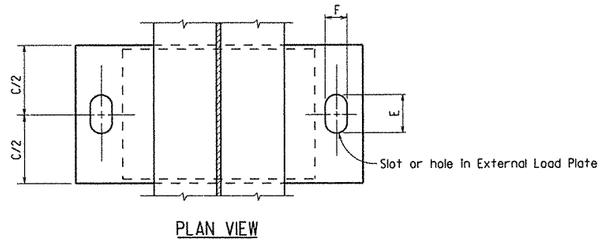
PRINT DATE: 3/17/2014

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		FA7314	24	61

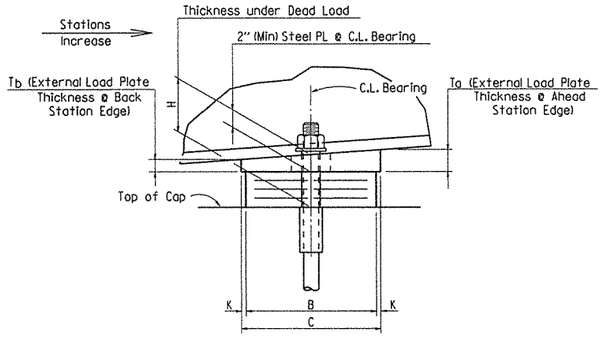
① 04928 - ELASTOMERIC BEARINGS - 54803



FRONT VIEW



PLAN VIEW



SIDE VIEW

t_e = thickness of elastomer cover on top and bottom of pad

t_i = thickness of elastomer between steel laminae

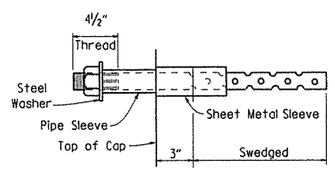
N = number of elastomer layers of thickness t_i

ELASTOMERIC BEARING

① Care shall be taken to ensure that the external load plate is in full and complete contact with the beam or girder flange before welding begins.

② Centerline Beam or Girder shall align with centerline bearing.

Unless otherwise approved by the Engineer, welding of the external load plate at expansion bearings to the girder will be allowed only when: 1) the approximate average air temperature during the 24 hour period immediately preceding welding is between 40° F and 80° F; and 2) the slots in the external load plate are positioned to center on the anchor bolts; and 3) no horizontal deformation of the elastomeric pad is evident. If welding at other temperatures is required, the Engineer will provide adjustment data.



ANCHOR BOLT DETAIL

NOTE: Anchor Bolts may be cast in place or drilled and grouted into place. If Anchor Bolts are to be cast in place, the Galvanized Sheet Metal Sleeves will not be required.

If Anchor Bolts are to be drilled and grouted in place, the Galvanized Sheet Metal Sleeves shall be cast in place as shown. Sleeves shall be dry packed with styrofoam, urethane foam or approved equal prior to pouring of concrete. After pouring of the cap and prior to erection of Structural Steel, the dry pack shall be removed and holes for the anchor bolts shall be accurately drilled into the masonry. Bolts placed in drilled holes shall be accurately set and fixed using a QPL approved epoxy or non-shrink grout that completely fills the holes. Galvanized Sheet Metal Sleeves will not be paid for directly, but will be considered subsidiary to the item "Structural Steel in Beam Spans (M 270, Gr. 50W)."

GENERAL NOTES

Elastomeric Bearings shall conform to Section 808 and shall be paid for at the unit price bid for "Elastomeric Bearings".

External load plates shall conform to AASHTO M 270,Grade 50W. Pipe sleeves shall be ASTM A53, Grade B, and shall be galvanized to conform to AASHTO M 232, Class C or AASHTO M 298, Class 50.

External load plates shall be completely fabricated (including bevel and bolt holes) and shall be cleaned before vulcanizing to the elastomeric bearing. Surfaces in contact with the elastomeric bearing shall be cleaned in accordance with Subsection 808.03. Other surfaces shall be blast cleaned in accordance with Subsection 807.84(e) for unpainted weathering steel.

Anchor Bolts, Washers and Nuts shall conform to Subsection 807.07. The anchor bolt grade of steel shall be as specified in the "Table of Fabricator Variables". Indentations shall be circular with rounded bottoms and staggered as shown in the details.

Pipe Sleeves, Anchor Bolts, Washers and Nuts shall be paid for at the unit price bid for "Structural Steel in Beam Spans (M270, Gr.50W)". External load plates and shear blocks will not be measured or paid for separately but will be considered included in the unit bid price for "Elastomeric Bearings".

TABLE OF FABRICATOR VARIABLES

BRIDGE NO.	LOCATION BENT NO(S).	LOCATION UNIT	LOCATION BEAM NO.	BEARING TYPE	NO. of BEARINGS EACH BENT	*MAXIMUM DESIGN LOAD (KIPS)	ELASTOMERIC PAD G	ELASTOMERIC PAD H	ELASTOMERIC PAD A	ELASTOMERIC PAD B	ELASTOMERIC PAD N	ELASTOMERIC PAD t_i	ELASTOMERIC PAD t_e	ELASTOMERIC PAD NO. & THICKNESS OF STEEL LAMINAE	ELASTOMERIC PAD T	EXTERNAL LOAD PLATE C	D	E	F	J	K	M	T_a	T_b	ANCHOR BOLT (ø x L)	ANCHOR BOLT GRADE	PIPE SLEEVE SIZE (ø x L)	SHEET METAL SLEEVE SIZE (ø x L)	STEEL WASHER SIZE (O.D.)
04928	1&4	180'	All	Exp.	4	81	8"	5"	13"	8"	4	½"	¼"	5 @ 12 Ga.	3"	9"	23"	3¾"	2¼"	-	½"	8¾"	2.00"	2.00"	1½"ø x 24"	55	1½"ø x 5½"	3"ø x 8"	3"
	2&3	180'	All	Fix	4	182	8"	4⅜"	14"	11"	3	½"	¼"	4 @ 12 Ga.	2 7/16"	12"	26"	3⅛"	3⅛"	-	½"	9¾"	2.00"	2.00"	2¼"ø x 32"	55	2½"ø x 4¾"	4"ø x 8"	4"

*Maximum Design Load = LRFD Service I Limit State

Tabular Data by : LJB Date: 8/14/2013

Checked by : TMG Date: 10/31/13

Designed by : LJB Date: 4/13

STATE OF ARKANSAS
Carl J. Puselier
REGISTERED PROFESSIONAL ENGINEER
No. 7510
11/1/13
CARL J. PUSELIER

BRIDGE ENGINEER

DETAILS OF ELASTOMERIC BEARINGS
GLAISE CREEK

ROUTE SEC.

ARKANSAS STATE HIGHWAY COMMISSION

LITTLE ROCK, ARK.

DRAWN BY: MRE DATE: 8/14/2013 FILENAME: bfa7314_e.dgn

CHECKED BY: TMG DATE: 10/31/13 SCALE: No Scale

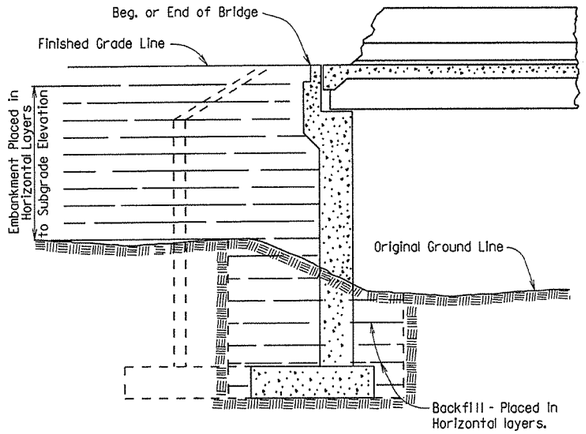
DESIGNED BY: Std. DATE: —

BRIDGE NO. 04928 DRAWING NO. 54803

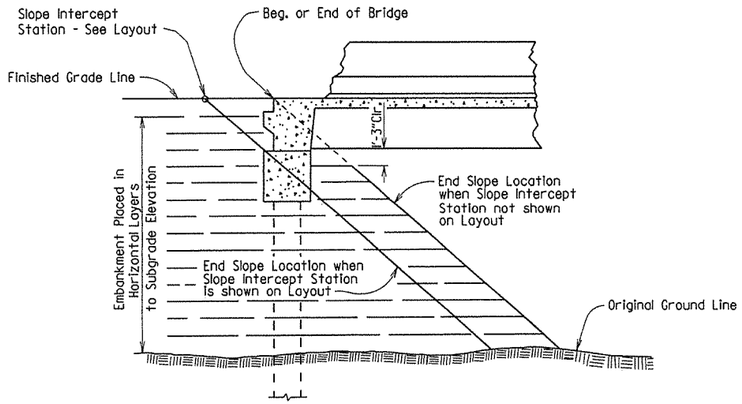
PRINT DATE: 10/31/2013

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		25	
				JOB NO.				

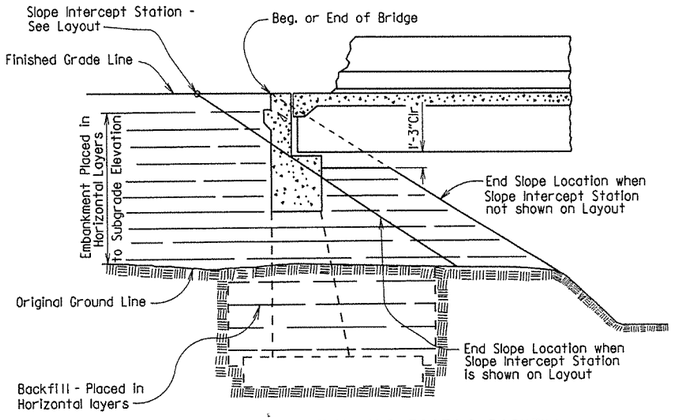
① EMBANKMENT & BACKFILL 55000



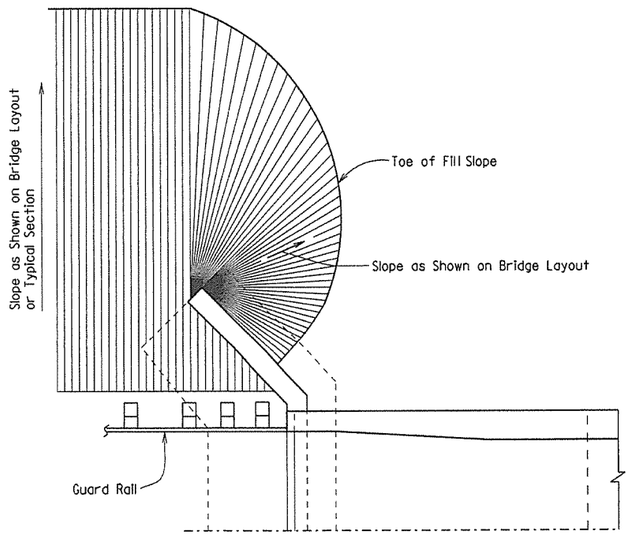
EMBANKMENT CONSTRUCTION AND FOOTING BACKFILL AT VERTICAL WALL ABUTMENTS



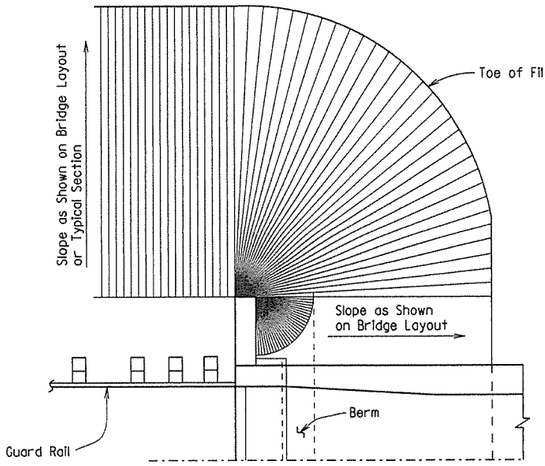
EMBANKMENT CONSTRUCTION AT SPILL-THROUGH PILE END BENTS



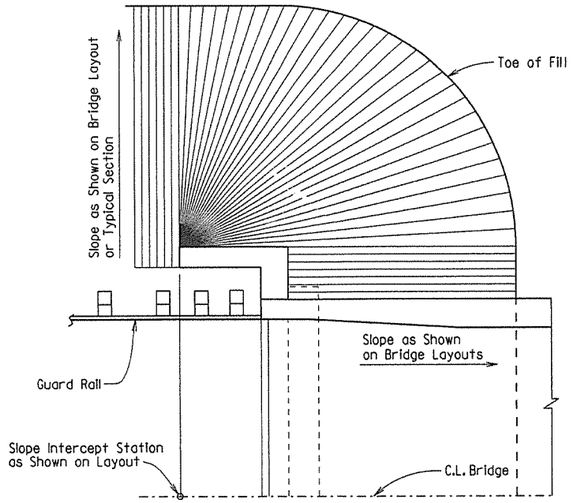
EMBANKMENT CONSTRUCTION AND FOOTING BACKFILL AT SPILL-THROUGH END BENTS



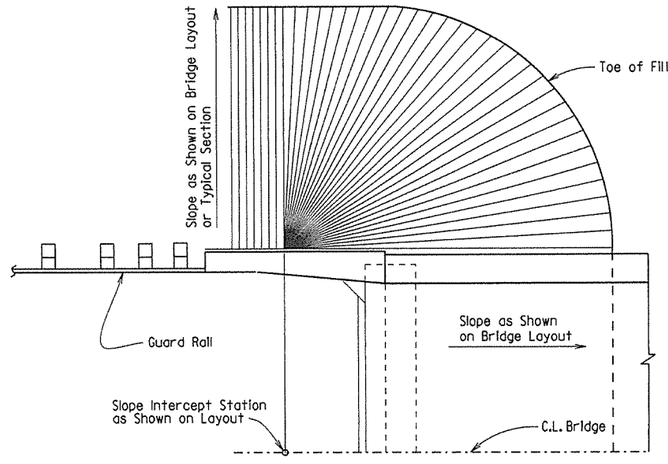
VERTICAL WALL ABUTMENTS



SPILL-THROUGH END BENTS WITH STUB WING



SPILL-THROUGH END BENTS WITH TURNBACK WING



SPILL-THROUGH END BENTS WITH TRANSITION WING

METHOD OF DETERMINING FILL SLOPE LOCATION AT BRIDGE ENDS

GENERAL NOTES

The Bridge End Embankment shall be defined as a section of embankment, not less than 20 feet long adjacent to the bridge end, together with the side slopes and slopes under the bridge end including around the end of wingwalls. Embankment adjacent to structures shall be constructed in 6 inch horizontal layers (loose measure) and compacted by the use of mechanical equipment to the satisfaction of the Engineer. Refer to Subsections 210.09, 210.10 and 801.08 for construction requirements.

STANDARD DETAILS FOR EMBANKMENT CONSTRUCTION AND BACKFILL AT BRIDGE ENDS

ARKANSAS STATE HIGHWAY COMMISSION

LITTLE ROCK, ARK.

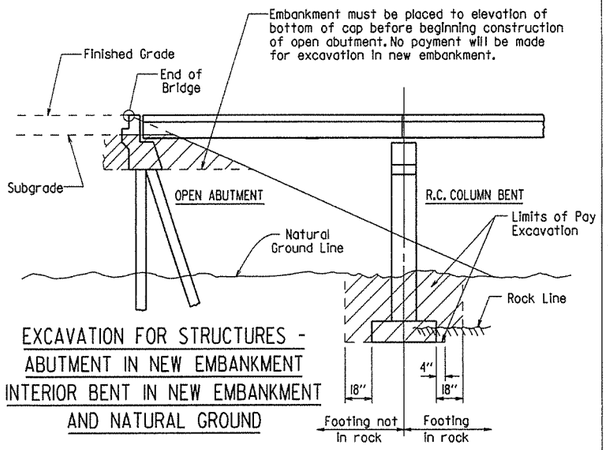
DRAWN BY: KDH DATE: 2-27-2014 FILENAME: b55000.dgn

CHECKED BY: BEF DATE: 2-27-2014 SCALE: NO SCALE

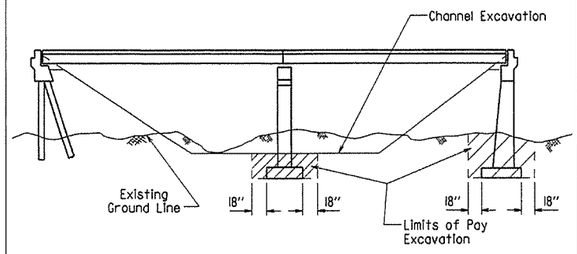
DESIGNED BY: STD. DATE: -

DRAWING NO. 55000

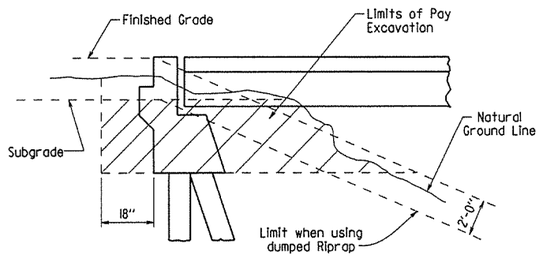
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		26	
				JOB NO.				
				①	RIPRAP & EXCAV. 55001			



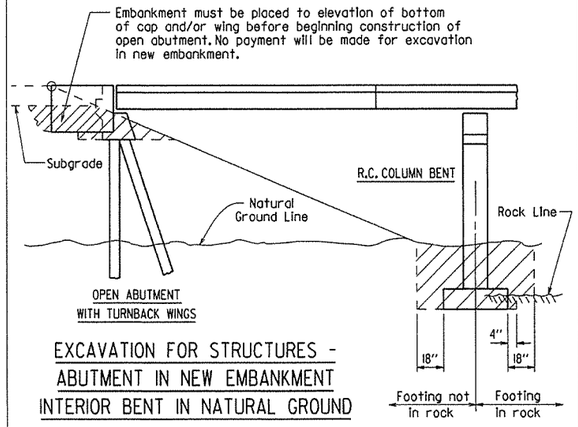
EXCAVATION FOR STRUCTURES - ABUTMENT IN NEW EMBANKMENT INTERIOR BENT IN NEW EMBANKMENT AND NATURAL GROUND



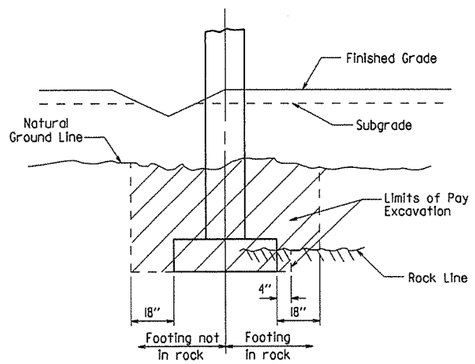
EXCAVATION FOR STRUCTURES - BRIDGE LOCATION WITH DESIGNATED CHANNEL CHANGE



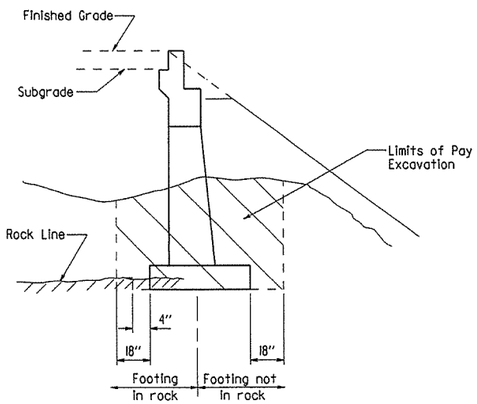
EXCAVATION FOR STRUCTURES - ABUTMENT IN NATURAL GROUND



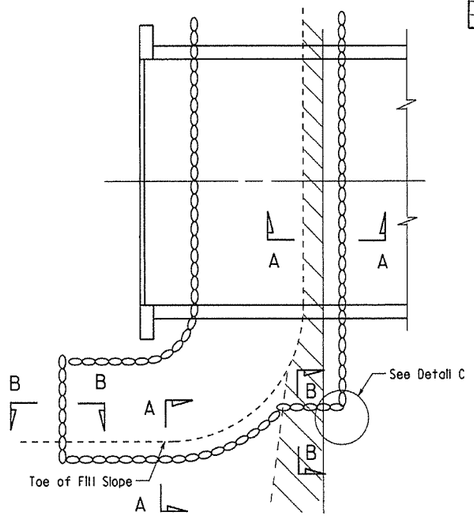
EXCAVATION FOR STRUCTURES - ABUTMENT IN NEW EMBANKMENT INTERIOR BENT IN NATURAL GROUND



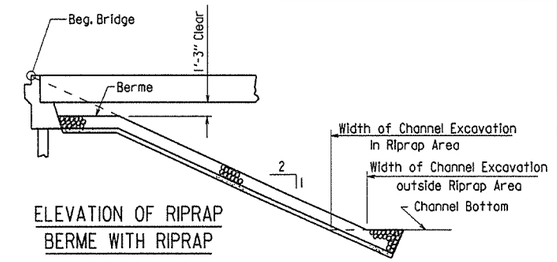
EXCAVATION FOR STRUCTURES - BENT IN ROADWAY FILL SECTION AND NATURAL GROUND



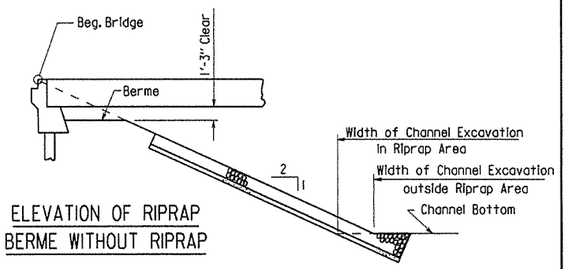
EXCAVATION FOR STRUCTURES - ABUTMENT IN NATURAL GROUND AND NEW EMBANKMENT



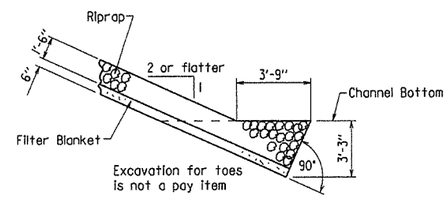
PLAN OF DUMPED RIPRAP



ELEVATION OF RIPRAP BERME WITH RIPRAP

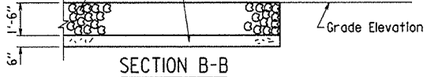


ELEVATION OF RIPRAP BERME WITHOUT RIPRAP

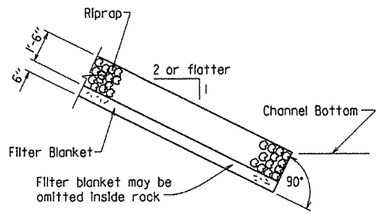


SECTION A-A

(Toe Excavation in Soil)



SECTION B-B



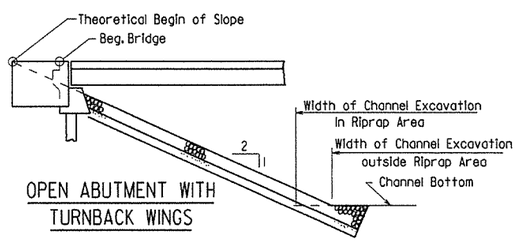
SECTION A-A

(Toe Excavation in Rock)

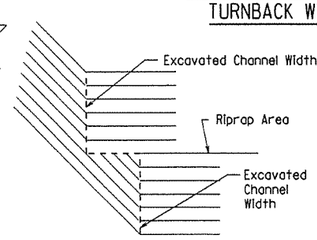
Note : Use this type of toe when rock is encountered which is in a stable condition.

Note : In lieu of an aggregate filter blanket, a synthetic fiber geotextile fabric complying with the requirements of Subsection 816.02(e) may be used.

Note : Details for computing excavation for structures are included for information as to how plan quantities were calculated and for use when adjusting quantities when changing footing elevation.



OPEN ABUTMENT WITH TURNBACK WINGS



DETAIL C

STANDARD DETAILS FOR DUMPED RIPRAP AND FILTER BLANKET AND COMPUTING EXCAVATION FOR STRUCTURES

ARKANSAS STATE HIGHWAY COMMISSION

LITTLE ROCK, ARK.

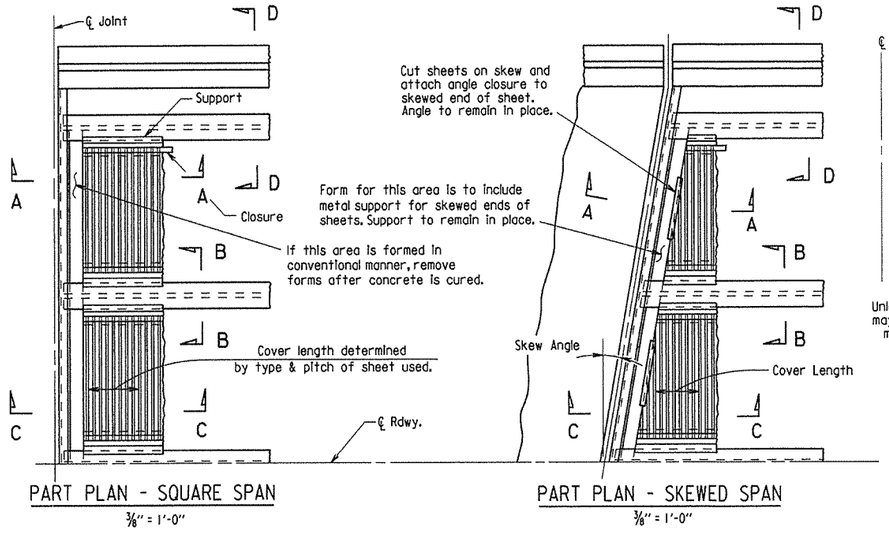
DRAWN BY: KDH DATE: 2-27-2014 FILENAME: b55001.dgn

CHECKED BY: BEF DATE: 2-27-2014 SCALE: NO SCALE

DESIGNED BY: STD. DATE:

DRAWING NO. 55001

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		27	
				JOB NO.				
				①	BRIDGE DECK FORMS		55005	

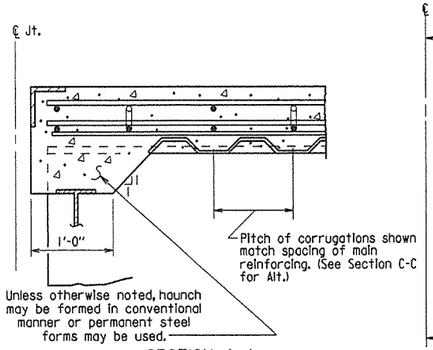


PART PLAN - SQUARE SPAN

3/8" = 1'-0"

PART PLAN - SKEWED SPAN

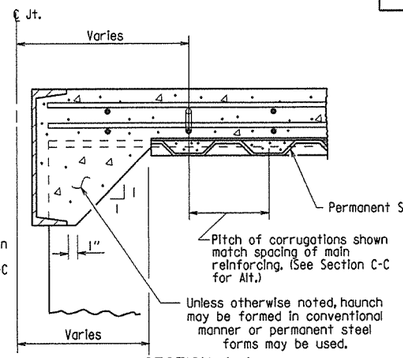
3/8" = 1'-0"



SECTION A-A

N.T.S.

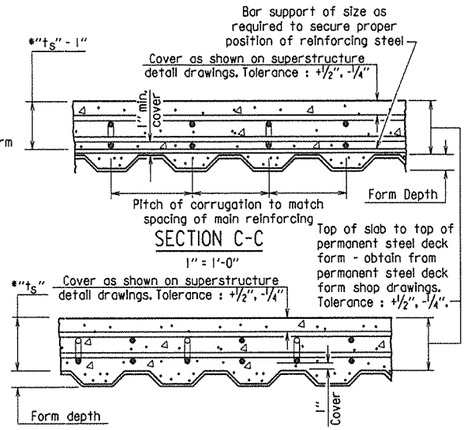
(Angle at end of span)



SECTION A-A

N.T.S.

(Channel at end of span)



SECTION C-C

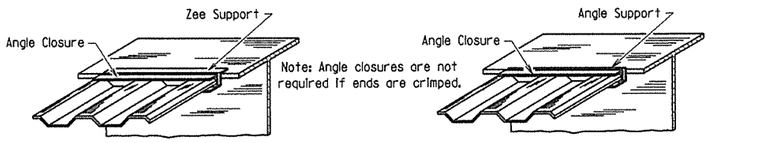
1" = 1'-0"

SECTION C-C - ALTERNATE

1" = 1'-0"

(Applicable when corrugations do not match spacing of main reinforcement)

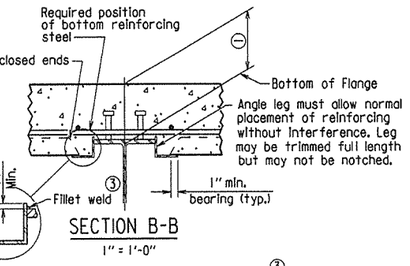
*t_s = slab thickness as shown on superstructure detail drawings.



Note: Angle closures are not required if ends are crimped.

SKETCH OF PERMISSIBLE SUPPORTS

N.T.S.

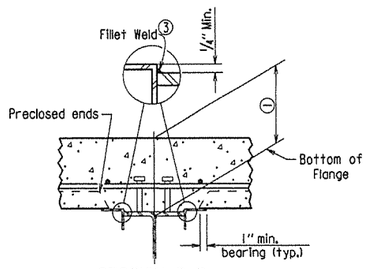


SECTION B-B

1" = 1'-0"

(Showing permissible support for tension flange where shear connectors are used, and for all compression flanges)

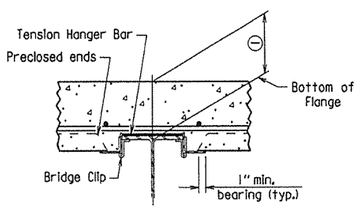
③ Minimum weld: 1/8" x 1'-0" @ 18". More weld may be required; maximum length per weld = 1 1/2" (typ.)



SECTION B-B

1" = 1'-0"

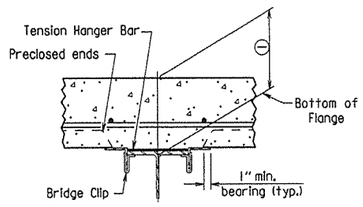
(Showing permissible support for tension flange where shear connectors are used and for all compression flanges)



SECTION B-B

1" = 1'-0"

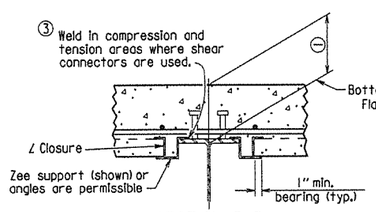
(Showing permissible support for tension flange where shear connectors are not used)



SECTION B-B

1" = 1'-0"

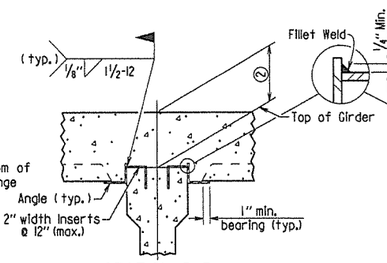
(Showing permissible support for tension flange where shear connectors are not used)



SECTION B-B

1" = 1'-0"

(Showing ∠ Closure)

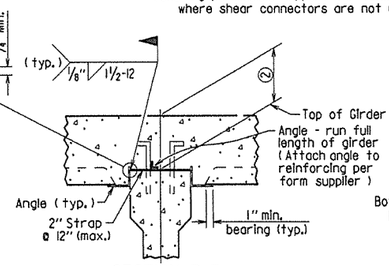


SECTION B-B

(FOR CONCRETE GIRDERS)

1" = 1'-0"

(Showing support by insert cast in girder)

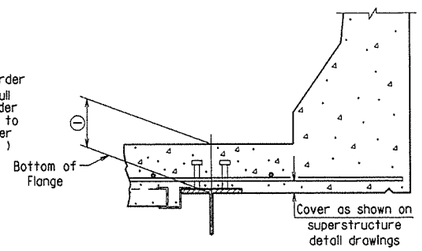


SECTION B-B

(FOR CONCRETE GIRDERS)

1" = 1'-0"

(Showing support by Strap)



SECTION D-D

1" = 1'-0"

Note: Only Bottom Reinforcing is shown.

① Distance from top of slab to bottom of top flange as measured at centerline girder and as shown on superstructure detail drawings. This dimension may vary within the following limits to maintain the grade and slab thickness tolerances : Minimum - occurs when either the top flange or the support angle leg contacts the bottom reinforcing steel; Maximum = t_s + 1 3/4" + flange thickness. See Section C-C for slab thickness tolerance between adjacent girder flanges.

② Distance from top of slab to top of girder as measured at centerline girder and as shown on superstructure detail drawings. This dimension may vary within the following limits to maintain the grade and slab thickness tolerances : Minimum - occurs when either the top of girder or the support angle leg contacts the bottom reinforcing steel; Maximum - value shown on the superstructure detail drawings when removable forms are used. See Section C-C for slab thickness tolerance between adjacent girder flanges.

GENERAL NOTES

Permanent steel deck forms may be used at the Contractor's option and shall be at no additional cost to the Department. Such use may result in changes to the dead load deflection of the girder. Any cost for adjustments due to a change in the dead load deflection will be borne by the Contractor. Payment for deck concrete and structural steel will not be increased due to use of permanent steel deck forms.

Permanent steel deck forms shall conform to Subsection 802.14(b). Detailed plans, including detailed calculations and manufacturer's technical brochure, shall be submitted to and approved by the Engineer before work of forming the bridge deck is started.

Welding of form supports to the tension flange of steel girders will be permitted only in areas where shear connectors are used. When welding is not allowed, the method of fastening Z or ∠ supports to the flange must be approved by the Engineer.

Form sheets shall be fastened to supporting members and to each other with galvanized metal screws sufficient in size and number to provide a secure attachment. Alternate methods of attachment must be approved by the Engineer.

When the pitch of form corrugations match the reinforcing spacing, transversely align form sheets across the bridge to maintain the correct orientation of continuous reinforcing bars in the corrugations.

Bar support rods, when used, shall be sized and spaced to adequately support the bottom reinforcing mat at the required position.

High chairs shall be sized to support the top mat of reinforcing at the proper position. High chairs shall be placed at locations shown on the detail drawings.

Specifications: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction (2014 Edition), with applicable Supplemental Specifications and Special Provisions.

STANDARD DETAILS FOR PERMANENT STEEL BRIDGE DECK FORMS FOR STEEL & CONCRETE GIRDER SPANS

ARKANSAS STATE HIGHWAY COMMISSION

LITTLE ROCK, ARK.

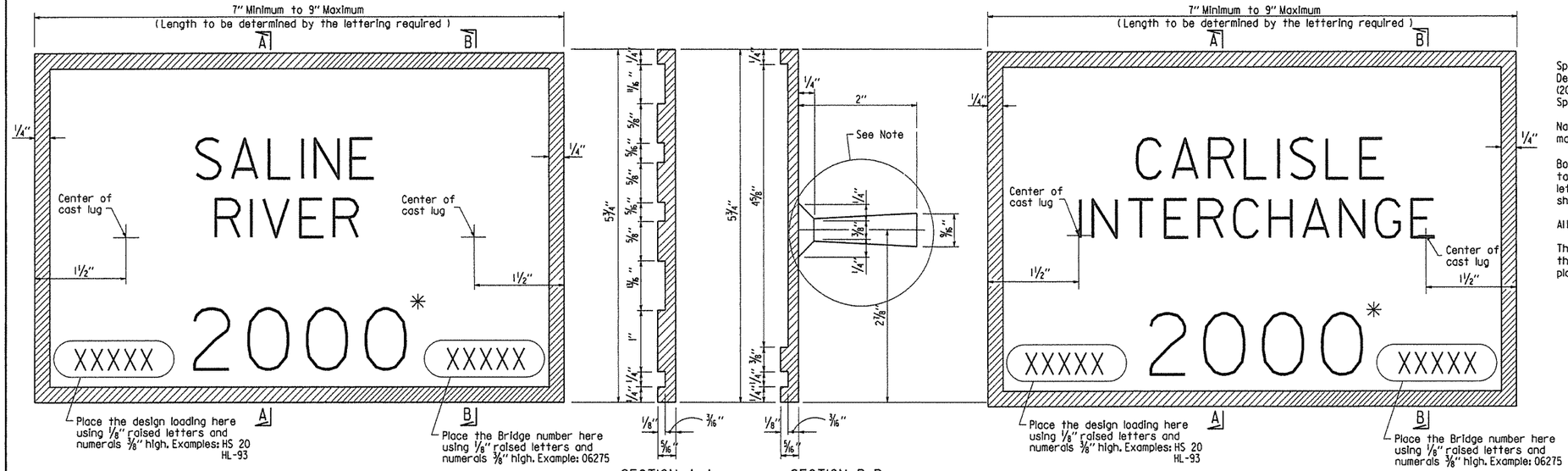
DRAWN BY: KDH DATE: 2-27-2014 FILENAME: b55005.dgn

CHECKED BY: BEF DATE: 2-27-2014 SCALE: NONE

DESIGNED BY: STD. DATE: —

DRAWING NO. 55005

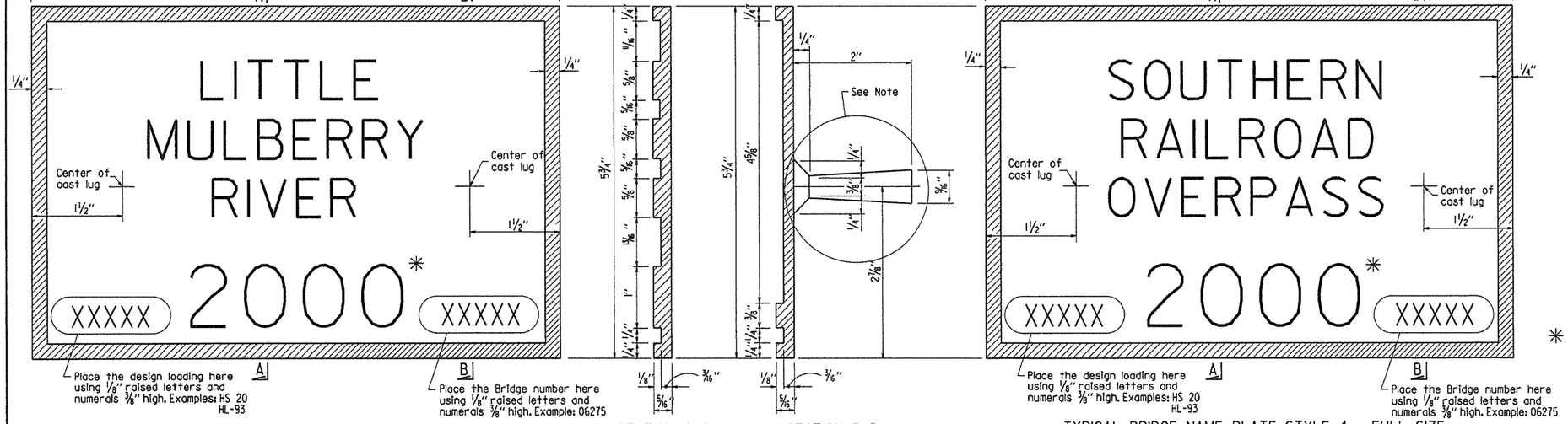
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		28	
				JOB NO.				
				①	TYPE C NAME PLATE		55011	



TYPICAL BRIDGE NAME PLATE-STYLE 1 - FULL SIZE
STREAM CROSSINGS

TYPICAL BRIDGE NAME PLATE-STYLE 3 - FULL SIZE
GRADE SEPARATION STRUCTURES

Note: Alternate attachments may be used provided such attachments are submitted and approval secured before fabrication is begun.



TYPICAL BRIDGE NAME PLATE-STYLE 2 - FULL SIZE
STREAM CROSSINGS

TYPICAL BRIDGE NAME PLATE-STYLE 4 - FULL SIZE
GRADE SEPARATION STRUCTURES

GENERAL NOTES

Specifications: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction, (2014 Edition) with applicable Supplemental Specifications and Special Provisions.

Name plates shall be cast bronze and shall meet the material requirements as specified in Section 812.

Body of plate shall be 3/16" thick and shall include two tapering cone lugs 3/8" to 5/8"x 2" long. The border and all lettering shall be raised 1/8" above the face of plate and shall be polished.

All lettering shall be plain gothic, square cut and not tapered.

The number of plates required and the location and name on the plate for each bridge shall be as designated on the plans.

* Year in which contract is awarded.

STANDARD DETAILS FOR TYPE C BRIDGE NAME PLATES

ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

DRAWN BY: KDH DATE: 2-27-2014 FILENAME: b55011.dgn
CHECKED BY: BEF DATE: 2-27-2014 SCALE: NO SCALE
DESIGNED BY: STD. DATE: —

DRAWING NO. 55011

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		39	
				JOB NO.				
				①		STEEL H-PILES		55020

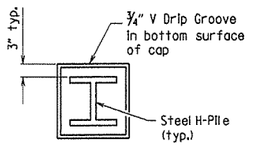
GENERAL NOTES FOR STEEL H-PILES:

Steel H-Piles shall conform to AASHTO M 270, Grade 36 or greater.

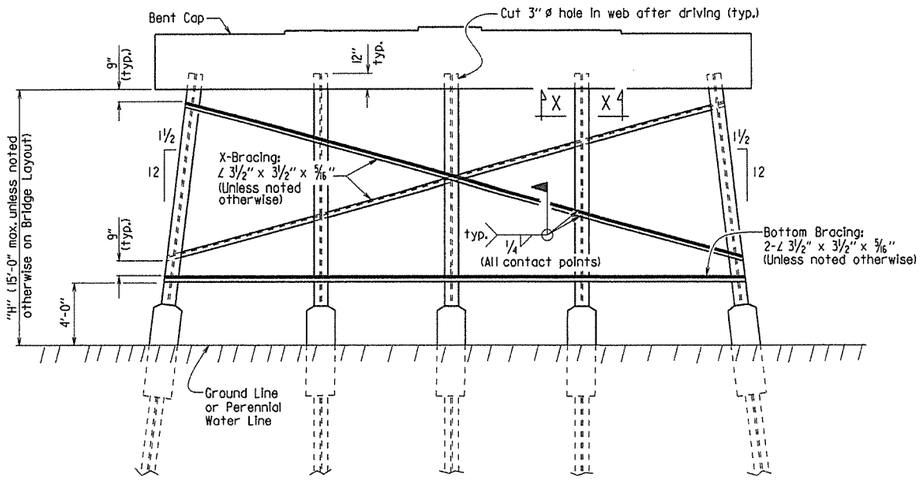
See Bridge Layout and Bent Details for pile size, estimated length, spacing, pile anchorage (if required) and for driving information.

Steel H-Piles that extend above the ground and are not protected by pile encasement shall be painted in accordance with Subsection 805.02.

Brackets, lugs, cap plates, pile tips, driving points, pile painting, splicing and welding shall not be paid for directly, but shall be considered subsidiary to the item "Steel Piling".



VIEW X-X



Notes:
All bracing shall be cut and welded in the field. Each brace shall be furnished in one piece. Payment shall be made under Item 807.

Unless noted otherwise, omit X-Bracing when "H" is less than 8 feet.

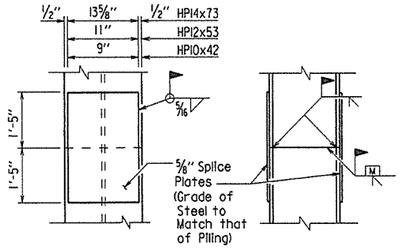
Omit X-Bracing and Bottom Bracing when "H" is 5 feet or less.

When required on the Bridge Layout sheet, pile encasements shall be constructed. See Notes and Details for H-Pile Encasements.

Omit all bracing (and V-groove in cap) when pile encasement is extended to bottom of bent cap.

TYPICAL DETAILS OF H-PILE TRESTLE INTERMEDIATE BENT

(Shown with Partial Height Encasement)

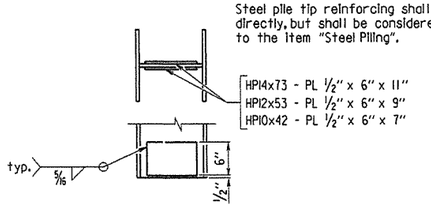


Note:
The Contractor may for his own convenience and at his own expense provide as many as three splices per pile. Minimum spacing between splices shall be 5 feet.

TYPICAL SPLICE DETAILS

Notes:
Steel pile tip reinforcing not required when approved H-Pile driving points are used.

Steel pile tip reinforcing shall not be paid for directly, but shall be considered subsidiary to the item "Steel Piling".



REINFORCING DETAIL FOR STEEL H-PILE TIP

GENERAL NOTES FOR H-PILE ENCASEMENTS:

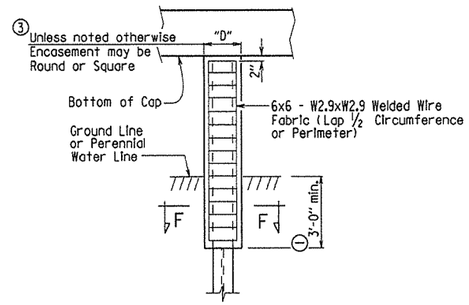
See Bridge Layout for additional notes and required location of pile encasements.

All concrete shall be Class S with a minimum 28-day compressive strength, f'c = 3,500 psi. If concrete cannot be placed in the dry, Seal Concrete may be used from top to bottom of encasement.

Reinforcing steel shall be Grade 60 conforming to AASHTO M 31 or M 322, Type A.

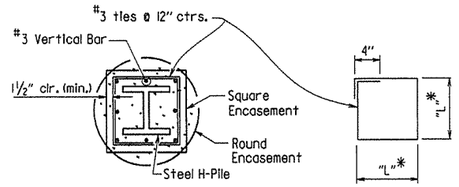
Welded Wire Fabric shall conform to AASHTO M 55 or M 221. Galvanized Corrugated Steel Pipe shall conform to AASHTO M 36 and M 218.

Concrete, welded wire fabric or reinforcing steel and galvanized pipe shall not be paid for directly, but shall be considered subsidiary to the item "Pile Encasement".



PILE ENCASEMENT DETAIL FOR STEEL H-PILES

④ (Shown with Encasement to Bottom of Cap)

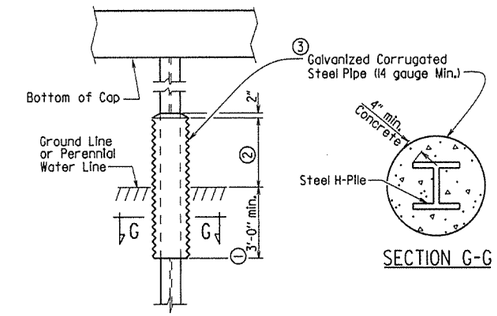


SECTION F-F

*Measured out-to-out of bar.

TABLE OF VARIABLES FOR PILE ENCASEMENT

Pile Size	"D" Square Encsmt.	"D" Round Encsmt.	"L"*
HPI0x42	1'-7"	2'-0"	1'-4"
HPI2x53	1'-8"	2'-2"	1'-5"
HPI4x73	1'-11"	2'-6"	1'-8"



SECTION G-G

⑤ ALTERNATE PILE ENCASEMENT DETAIL FOR STEEL H-PILES

(Shown with Partial Height Encasement)

① Unless otherwise noted on Bridge Layout.

② 3'-0" minimum or as shown on Bridge Layout.

③ Encasement dimensions shall be sized to maintain a minimum concrete cover of 4" from the H-Pile. Reinforcement shall be sized to provide a minimum concrete cover of 1½" and a minimum clearance of 1¼" from the pile.

④ Alternate pile encasement, when not extended to bottom of cap, shall have 2" concrete taper for water runoff as shown in the Partial Height Encasement detail.

⑤ Alternate pile encasement may not be allowed. See Bridge Layout.

This document was originally issued and sealed by Carl J. Fuselier, PE No. 7510, on February 27, 2014. This copy is not a signed and sealed document.

STATE OF ARKANSAS
REGISTERED PROFESSIONAL ENGINEER
No. 7510
CARL J. FUSELIER

BRIDGE ENGINEER

STANDARD DETAILS FOR STEEL H-PILES AND PILE ENCASEMENTS

ARKANSAS STATE HIGHWAY COMMISSION

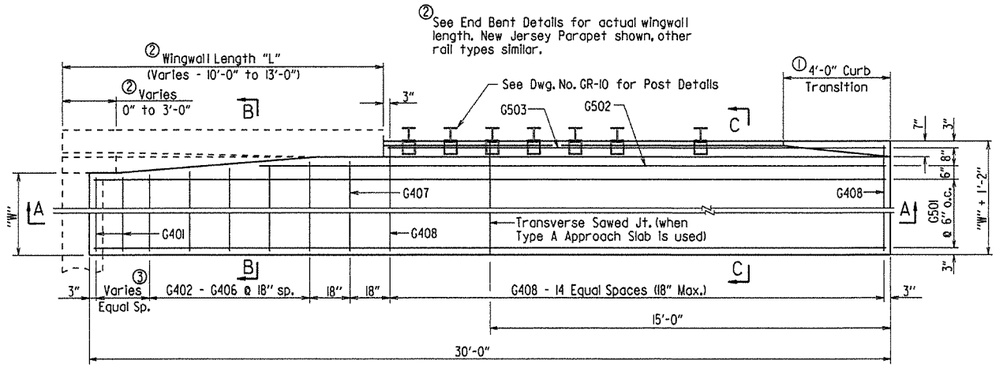
LITTLE ROCK, ARK.

DRAWN BY: A.M.S. DATE: 2/27/2014 FILENAME: b55020.dgn
CHECKED BY: B.E.F. DATE: 2/27/2014 SCALE: NO SCALE
DESIGNED BY: STD. DATE: —

DRAWING NO. 55020

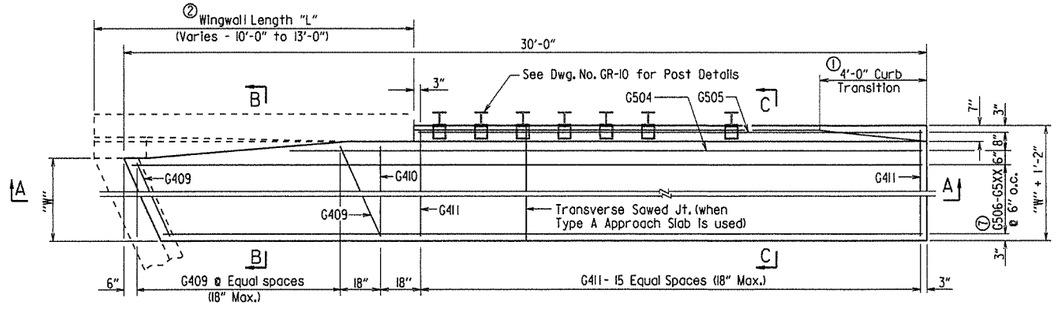
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		30	
				JOB NO.				

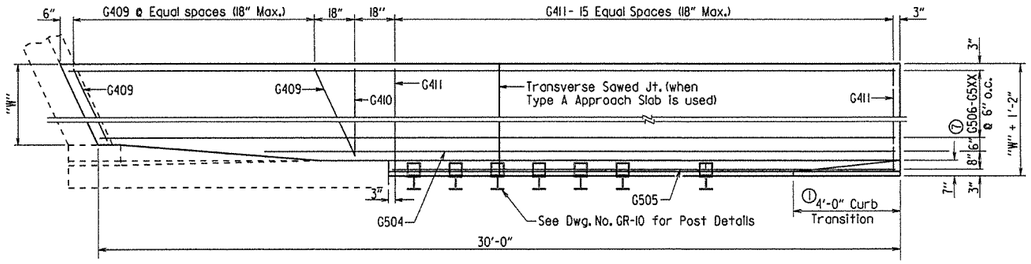
① TYPE A GUTTERS 55030A



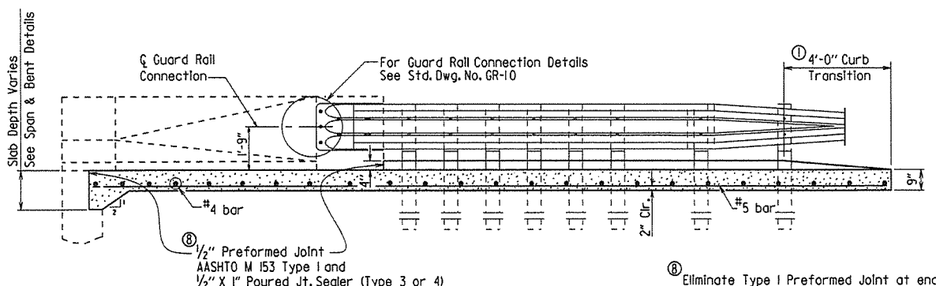
③ Number of G401 bars vary with wingwall length - See Bar List

HALF PLAN OF APPROACH GUTTERS FOR SQUARE BRIDGE





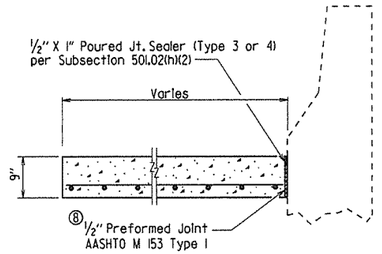
PLAN OF APPROACH GUTTERS FOR SKEWED BRIDGE



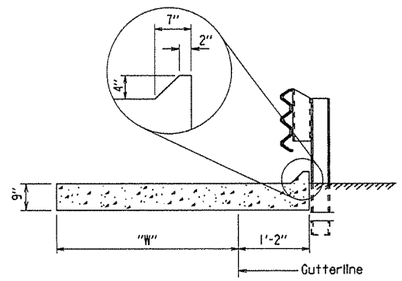
SECTION A-A

① Construct gutter curb with height-transition as shown if drop inlet is not placed at end of gutter.

Construct gutter curb full height (no height-transition) if drop inlet is placed at end of gutter. Curb height transition placed on drop inlet. See drop inlet details.



SECTION B-B
N.T.S.



SECTION C-C
N.T.S.

Note:
All longitudinal lines within the limits of horizontal curves shall be on curves concentric to C.L. Bridge. Adjustment to longitudinal bar lengths may be required. Transverse reinforcing shall be placed on radial lines to C.L. Bridge.

⑧ Eliminate Type I Preformed Joint at end bent backwall and at face of wingwalls when gutters used with Type A Approach Slabs. Poured joint sealer is required, however backer rod shall be eliminated.

BAR LIST FOR ONE TYPE A GUTTER

	Mark	No. Req'd. for Width "W" 3'-0"	4'-0"	6'-0"	8'-0"	Length
Square Bridge	G401	④	④	④	④	"W"- 4"
	G402-G406	1 each	1 each	1 each	1 each	"W"-3" to "W"+2"
	G407	1	1	1	1	"W"+3"
	G408	15	15	15	15	"W"+ 10"
	G501	6	8	12	16	29'-8"
	G502	1	1	1	1	(35'-5") - "L"
	G503	1	1	1	1	30'-8"-"L"
Skewed Bridge	G409	⑥	⑥	⑥	⑥	⑤
	G410	1	1	1	1	"W"+3"
	G411	16	16	16	16	"W"+ 10"
	G504	1	1	1	1	⑤
	G505	1	1	1	1	⑤
	G506 - G5XX ⑦	1 each	1 each	1 each	1 each	⑤

④ 0 for "L" = 10'
1 for "L" = 11'
2 for "L" = 12'
2 for "L" = 13'

⑦ G511 for "W" = 3'
G513 for "W" = 4'
G517 for "W" = 6'
G521 for "W" = 8'

⑤ Bar Lengths vary with Skew and Wingwall Length.

⑥ No. Req'd. varies with Skew and Wingwall length.

QUANTITIES FOR ONE SQUARE APPROACH GUTTER

(FOR INFORMATION ONLY)

"W" Width (ft.)	Reinforcing Steel (Lbs.)	Concrete (Cu. Yds.)
3	285	3.40
4	360	4.25
6	515	5.90
8	665	7.55

Quantities are based on "L" = 10'-0".

GENERAL NOTES

All concrete shall be Class S or Class S(AE) or mixture used for Portland Cement Concrete Pavement and shall be poured in the dry.

All reinforcing steel shall be Grade 60 (yield strength = 60,000 psi) conforming to AASHTO M 31 or M 322, Type A, with mill test reports.

Approach Gutters will be measured and paid for in accordance with Section 504.

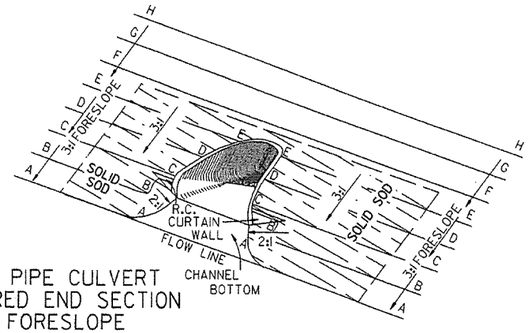
STANDARD DETAILS FOR TYPE A APPROACH GUTTERS

ARKANSAS STATE HIGHWAY COMMISSION

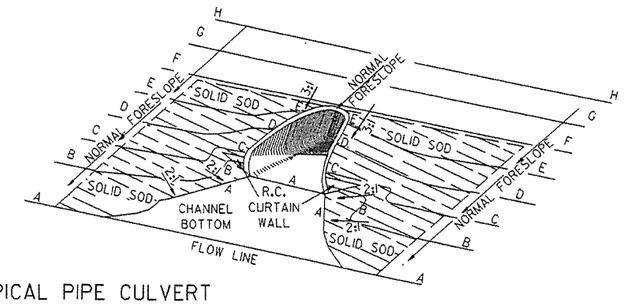
LITTLE ROCK, ARK.

DRAWN BY: A.M.S. DATE: 2/27/2014 FILENAME: b55030a.dgn
CHECKED BY: K.W.Y. DATE: 2/27/2014 SCALE: 3/8" = 1'-0" or As Shown
DESIGNED BY: STD. DATE:

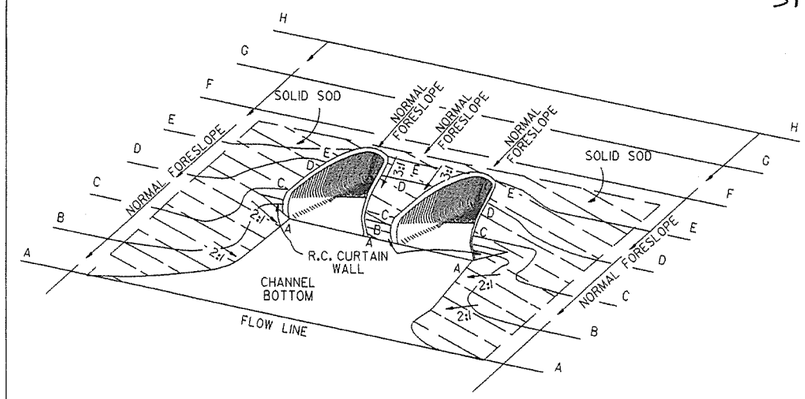
DRAWING NO. 55030A



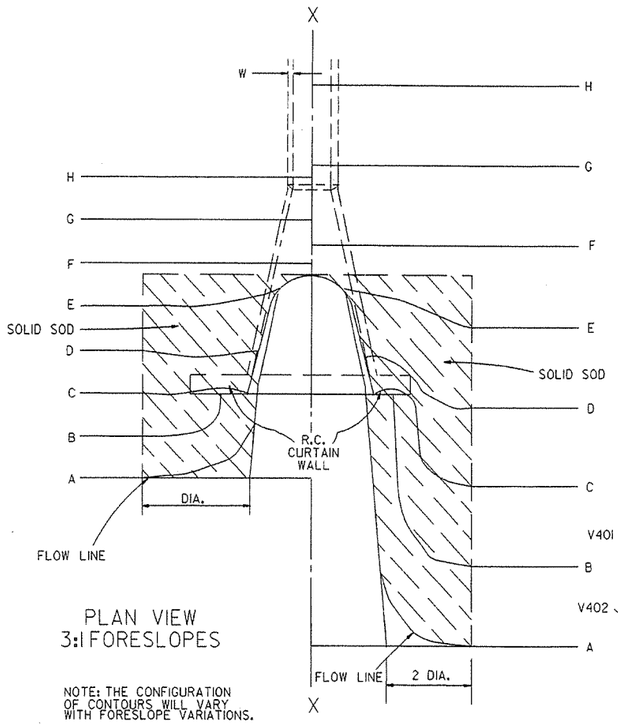
TYPICAL PIPE CULVERT
WITH FLARED END SECTION
& 3:1 FORESLOPE



TYPICAL PIPE CULVERT
WITH FLARED END SECTION
& FLATTENED ADJACENT SLOPES



TYPICAL MULTIPLE PIPE CULVERT
WITH FLARED END SECTIONS
& FLATTENED ADJACENT SLOPES



PLAN VIEW
3:1 FORESLOPES

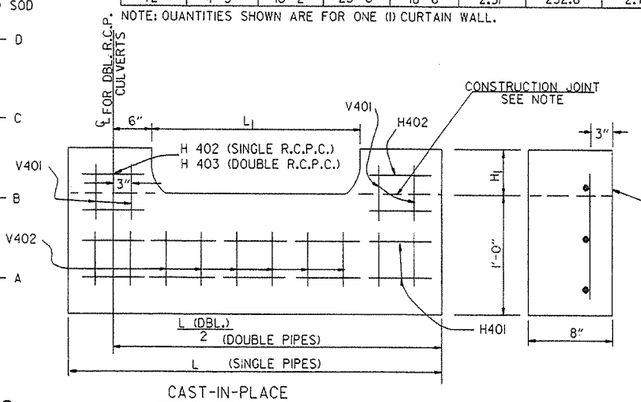
NOTE: THE CONFIGURATION OF CONTOURS WILL VARY WITH FORESLOPE VARIATIONS.

PLAN VIEW
FLATTENED FORESLOPES

R.C. CURTAIN WALL
DIMENSIONS & QUANTITIES

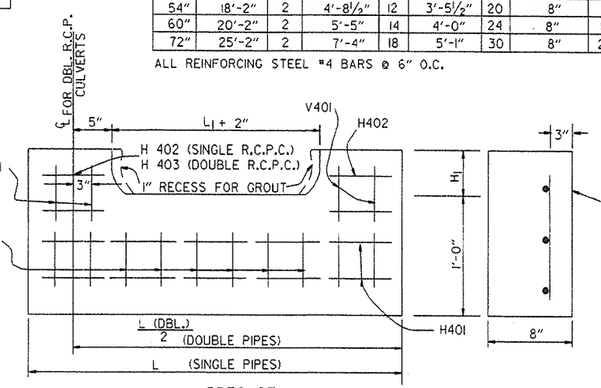
PIPE DIA.	H_1	L_1	L	L (DBL.)/2	SINGLE R.C.P.C. CONC.	SINGLE R.C.P.C. REINF. STEEL	DOUBLE R.C.P.C. CONC.	DOUBLE R.C.P.C. REINF. STEEL
					CU. YDS.	LBS.	CU. YDS.	LBS.
18"	1 1/2"	3'-5"	8'-0"	6'-3"	0.31	27.7	0.45	39.5
24"	1'-0 1/2"	4'-6"	9'-6"	7'-6"	0.37	33.4	0.53	48.0
30"	1'-3 1/2"	5'-7"	11'-0"	9'-0"	0.45	39.0	0.67	59.0
36"	1'-7"	6'-8"	13'-0"	10'-6"	0.58	52.6	0.83	73.9
42"	2'-1 1/2"	7'-3"	15'-6"	12'-0"	0.82	77.1	1.10	100.7
48"	2'-5"	7'-10"	17'-0"	13'-0"	0.98	94.9	1.27	120.4
54"	2'-9 1/2"	8'-5"	18'-6"	14'-0"	1.16	115.8	1.47	143.7
60"	3'-4"	9'-0"	20'-6"	15'-6"	1.47	149.7	1.84	180.3
72"	4'-5"	10'-2"	25'-6"	18'-6"	2.31	232.6	2.73	271.0

NOTE: QUANTITIES SHOWN ARE FOR ONE (1) CURTAIN WALL.



CAST-IN-PLACE

NOTE: THE PORTION OF THE R.C. CURTAIN WALL BENEATH THE FLARED END SECTION (LOWER 1'-0") SHALL BE PLACED MONOLITHICALLY. THE FLARED END SECTION SHALL THEN BE SET IN PLACE & THE REMAINING PORTIONS OF THE R.C. CURTAIN WALL PLACED.



PRECAST

NOTE: THE PRECAST CURTAIN WALL WILL BE SET AND BACKFILLED WITH COMPACTED MATERIAL. THE FLARED END SECTION SHALL THEN BE SET IN PLACE AND THE 1" RECESS FILLED WITH GROUT. WHERE "L" EXCEEDS 11' THE CURTAIN WALL MAY BE CAST IN TWO (2) OR MORE SECTIONS. THE METHOD OF JOINING THE SECTIONS FOR INSTALLATION SHALL BE APPROVED BY THE ENGINEER.

R.C. CURTAIN WALL DETAILS

REINFORCING STEEL SCHEDULE

PIPE DIA.	SINGLE R.C. PIPE CULVERT H401 L	H401 NO.	H402 L	H402 NO.	V401 L	V401 NO.	V402 L	V402 NO.	DOUBLE R.C. PIPE CULVERT H401 L	H401 NO.	H402 L	H402 NO.	H403 L	H403 NO.	V401 L	V401 NO.	V402 L	V402 NO.
18"	7'-8"	2	1'-11 1/2"	4	1'-7 1/2"	8	8"	8	12'-2"	2	1'-11 1/2"	4	8"	2	1'-7 1/2"	10	8"	14
24"	9'-2"	2	2'-2"	4	1'-8 1/2"	10	8"	9	14'-8"	2	2'-2"	4	8"	2	1'-8 1/2"	12	8"	18
30"	10'-8"	2	2'-4 1/2"	4	1'-11 1/2"	10	8"	12	17'-8"	2	2'-4 1/2"	4	8"	2	1'-11 1/2"	14	8"	22
36"	12'-8"	2	2'-10"	6	2'-3"	12	8"	14	20'-8"	2	2'-10"	6	8"	3	2'-3"	14	8"	28
42"	15'-2"	2	3'-9 1/2"	8	2'-9 1/2"	16	8"	15	23'-8"	2	3'-9 1/2"	8	8"	4	2'-9 1/2"	18	8"	30
48"	16'-8"	2	4'-3"	10	3'-1"	18	8"	16	25'-8"	2	4'-3"	10	8"	5	3'-1"	20	8"	32
54"	18'-2"	2	4'-8 1/2"	12	3'-5 1/2"	20	8"	17	27'-8"	2	4'-9"	12	8"	6	3'-5 1/2"	22	8"	34
60"	20'-2"	2	5'-5"	14	4'-0"	24	8"	18	30'-8"	2	5'-5"	14	8"	7	4'-0"	26	8"	36
72"	25'-2"	2	7'-4"	18	5'-1"	30	8"	20	36'-8"	2	7'-4"	18	8"	9	5'-1"	33	8"	40

ALL REINFORCING STEEL #4 BARS @ 6" O.C.

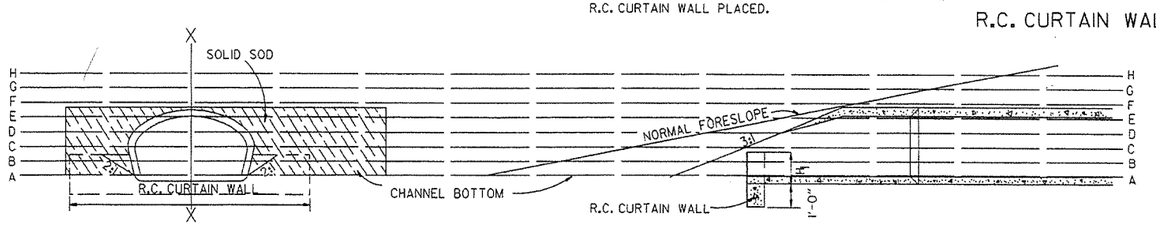
SOLID SODDING

PIPE DIA.	SINGLE R.C.P.C. 3:1	4:1	6:1	DOUBLE R.C.P.C. 3:1	4:1	6:1
	SQ. YDS.			SQ. YDS.		
18"	5	7	12	6	8	13
24"	8	12	19	9	13	20
30"	13	18	29	14	19	30
36"	17	26	41	18	28	43
42"	23	35	55	25	37	57
48"	29	46	68	31	48	70
54"	36	57	85	37	59	87
60"	45	62	104	48	65	107
72"	64	92	156	67	95	159

NOTE: QUANTITIES SHOWN ABOVE ARE FOR ONE (1) END OF F.E.S.

GENERAL NOTES

1. A CAST-IN-PLACE OR PRECAST CURTAIN WALL MAY BE USED. PAYMENT FOR THE CURTAIN WALL SHALL BE CONSIDERED TO BE INCLUDED IN THE UNIT PRICE BID EACH FOR FLARED END SECTIONS OF THE SEVERAL SIZES, WHICH PRICE SHALL BE FULL COMPENSATION FOR FURNISHING ALL MATERIALS INCLUDING REINFORCING STEEL AND CONCRETE: FOR FORMS, MIXING AND PLACING; FOR EXCAVATION AND BACKFILL, AND FOR ALL LABOR, TOOLS, EQUIPMENT AND INCIDENTALS NECESSARY TO COMPLETE THE WORK.
2. ALL EXPOSED EDGES SHALL BE CHAMFERED 3/4".
3. CONCRETE FOR CURTAIN WALL SHALL MEET THE REQUIREMENTS FOR CLASS A OR S CONCRETE AS PROVIDED IN SECTION 802 OF THE STANDARD SPECIFICATIONS OR FOR PAVING CONCRETE AS PROVIDED IN SECTION 501 OF THE STANDARD SPECIFICATIONS.
4. WELDED WIRE MESH 3 x 3 W10 x W10 MAY BE USED IN LIEU OF REINFORCING BARS.



END VIEW

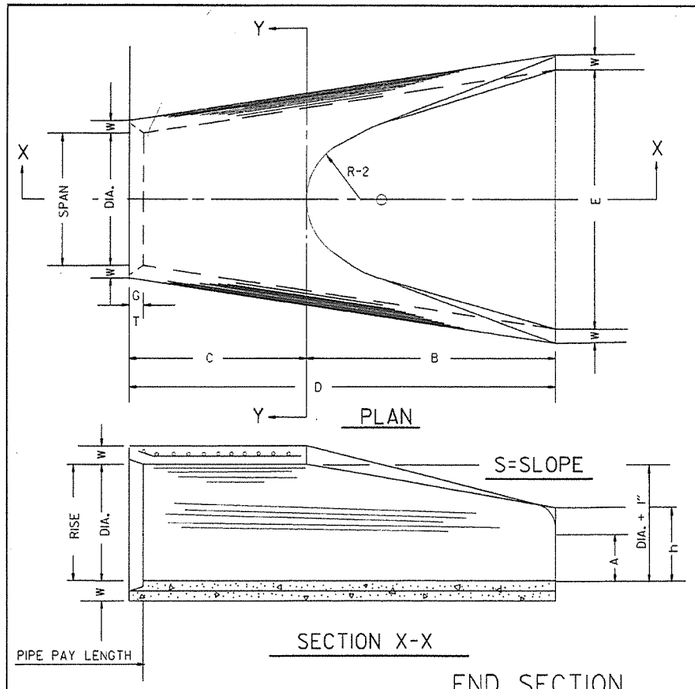
SECTIONAL VIEW "X-X"

DATE	REVISION	FILMED
10-18-96	ADDED NOTE TO SOLID SODDING	10-18-96
10-12-95	CORRECTED SPELLING	
11- 3-94	ADDED GENERAL NOTE NO. 4	
8-15-91	REV. CURTAIN WALL QUANT. STEEL SCH. & SOLID SOD QUANT.	
3-2-81	ALLOW PRECAST IN 2 OR MORE PIECES CHAMFER EDGES	
5-15-80	ADDED PRECAST WALL & GENERAL NOTES	
10-2-72	REVISED AND REDRAWN	

ARKANSAS STATE HIGHWAY COMMISSION

FLARED END SECTION

STANDARD DRAWING FES-1



END SECTION FOR REINFORCED CONCRETE PIPE CULVERTS

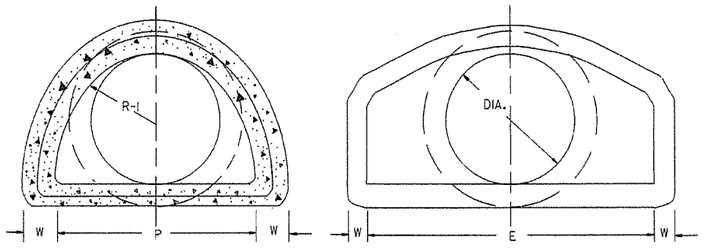
TABLE OF DIMENSIONS

DIA.	WALL	A	B	C	D	E	S	DIA. + 1"	P	R-1	R-2	G-T	WT.	h
18"	2½"	9"	2'-3"	3'-10"	6'-1"	3'-0"	3:1	19"	29"	15½"	12"	2"	1000	1'-0½"
24"	3"	9½"	3'-7½"	2'-6"	6'-1½"	4'-0"	3:1	25"	33 3/16"	16 13/16"	14"	2½"	1600	1'-1½"
30"	3½"	1'-0"	4'-6"	1'-7¾"	6'-1¾"	5'-0"	3:1	31"	37"	18½"	15"	3¼"	1940	1'-4⅝"
36"	4"	1'-3"	5'-3"	2'-10¾"	8'-1¾"	6'-0"	3:1	37"	47 11/16"	24 5/16"	20"	3½"	4100	1'-8"
42"	4½"	1'-9"	5'-3"	2'-11"	8'-2"	6'-6"	3:1	43"	53⅜"	27½"	22"	3½"	5380	2'-2½"
48"	5"	2'-0"	6'-0"	2'-2"	8'-2"	7'-0"	3:1	49"	56½"	28½"	22"	3½"	6550	2'-6"
54"	5½"	2'-4"	6'-6"	1'-10"	8'-4"	7'-6"	3:1	55"	65½"	33⅛"	24"	4"	8750	2'-10½"
60"	6"	2'-10"	6'-6"	1'-10"	8'-4"	8'-0"	3:1	61"	72½"	36 11/16"	24"	4"	9270	3'-5"
72"	7"	3'-10"	6'-6"	1'-10"	8'-4"	9'-0"	3:1	73"	77 15/16"	38 15/16"	24"	5"	13250	4'-6"

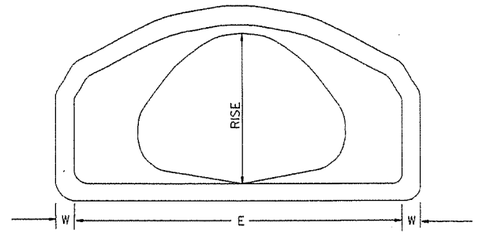
ARCH PIPE

EQUIV. DIA.	• SPAN AASHTO M 206	• SPAN AHD NOMINAL	• RISE AASHTO M 206	• RISE AHD NOMINAL	W	A	B	C	D	E	P	R2	G-T	S
	INCHES													
15	18	18	11	11	2"	4"	2'-0"	4'-0"	6'-0"	3'-0"	29"	12"	1½"	2½:1
18	22	22	13½	14	2½"	5"	2'-0"	4'-1"	6'-1"	3'-6"	32⅛"	13"	2½"	2½:1
21	26	26	15½	16	2¾"	7"	2'-3"	3'-10"	6'-1"	4'-0"	34⅛"	14"	2½"	2½:1
24	28½	29	18	18	3"	9"	2'-3"	3'-10"	6'-1"	5'-0"	36 11/16"	15"	2½"	2½:1
30	36¼	36	22½	23	3½"	10"	3'-1"	3'-0½"	6'-1½"	6'-0"	47 11/16"	20"	3"	2½:1
36	43¾	44	26⅝	27	4"	10½"	4'-0"	2'-1½"	6'-1½"	6'-6"	54⅜"	22"	3½"	2½:1
42	51⅛	51	31 5/16	31	4½"	11½"	4'-7"	1-10¼"	6'-5¼"	7'-2"	59½"	23"	3¾"	2½:1
48	58½	59	36	36	5"	1'-3"	5'-3"	2'-10¾"	8'-1¾"	7'-10"	70 5/16"	24"	4¼"	2½:1
54	65	65	40	40	5½"	1'-7"	5'-3"	2'-11"	8'-2"	8'-6"	72 1/16"	24"	4¾"	2¼:1
60	73	73	45	45	6"	1'-10"	5'-6"	2'-8"	8'-2"	9'-0"	77 15/16"	24"	5"	2¼:1

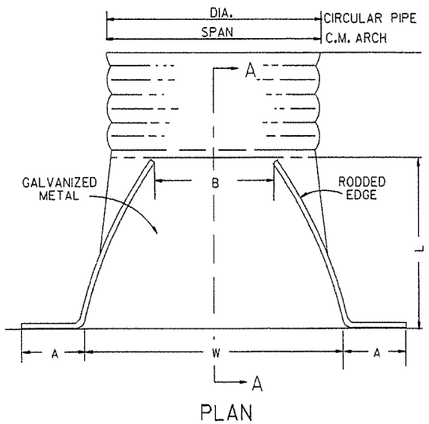
• THE MEASURED SPAN AND RISE SHALL NOT VARY MORE THAN ± 2 PER CENT FROM THE VALUES SPECIFIED BY AASHTO M 206.



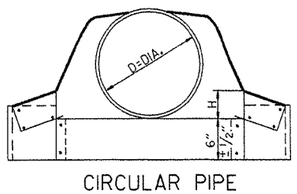
NOTE: TONGUE END ON UPSTREAM SECTION
GROOVE END ON DOWNSTREAM SECTION



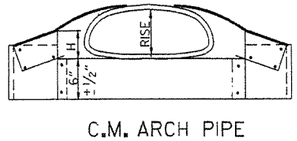
END VIEW
CONCRETE ARCH PIPE



NOTE: ALTERNATE CONNECTIONS TO THE PIPE CULVERTS, IN ACCORDANCE WITH MANUFACTURER'S STANDARD PRACTICES, MAY BE MADE SUBJECT TO THE APPROVAL OF THE ENGINEER.



CIRCULAR PIPE



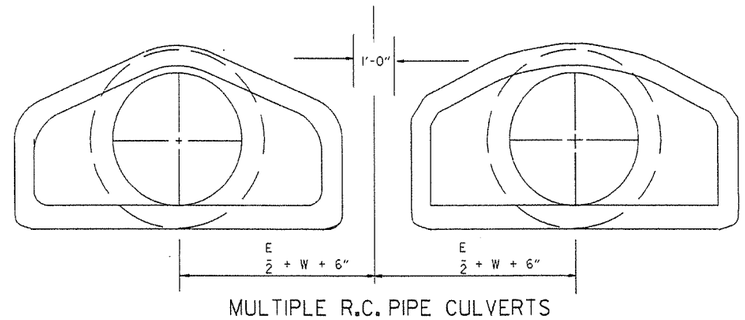
C.M. ARCH PIPE

CIRCULAR PIPE

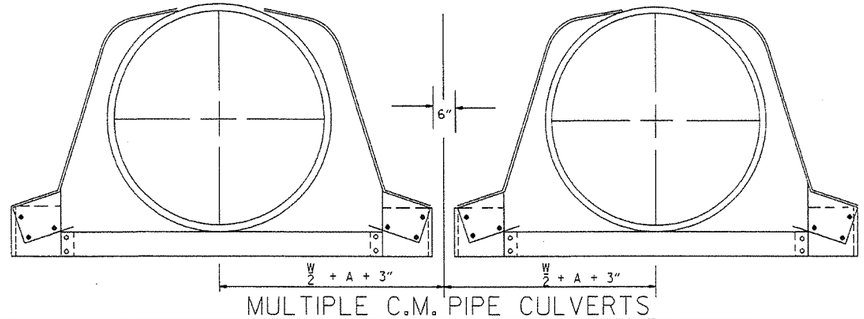
D. DIA.	GAUGE	A 1" ±	B. MAX.	H 1" ±	L 1½" ±	W 2" ±	S
		INCHES					
12	16	6	6	6	21	24	2½:1
15	16	7	8	6	26	30	2½:1
18	16	8	10	6	31	36	2½:1
21	16	9	12	6	36	42	2½:1
24	16	10	13	6	41	48	2½:1
30	14	12	16	8	51	60	2½:1
36	14	14	19	9	60	72	2½:1
42	12	16	22	11	69	84	2½:1
48	12	18	27	12	78	90	2½:1
54	12	18	30	12	84	102	2:1
60	12	18	33	12	87	114	1¾:1
66	12	18	36	12	87	120	1½:1
72	12	18	39	12	87	126	1 1/3:1

C.M. ARCH PIPE

EQUIV. DIA.	SPAN	RISE	A 1" ±	B MAX.	H 1" ±	L 1½" ±	W 2" ±	S	GAUGE
	INCHES								
15"	17	13	7	9	6	19	30	2½:1	16
18"	21	15	7	10	6	23	36	2½:1	16
21"	24	18	8	12	6	28	42	2½:1	16
24"	28	20	9	14	6	32	48	2½:1	16
30"	35	24	10	16	6	39	60	2½:1	14
36"	42	29	12	18	8	46	75	2½:1	14
42"	49	33	13	21	9	53	85	2½:1	12
48"	57	38	18	26	12	63	90	2½:1	12
54"	64	43	18	30	12	70	102	2¼:1	12
60"	71	47	18	33	12	77	114	2¼:1	12



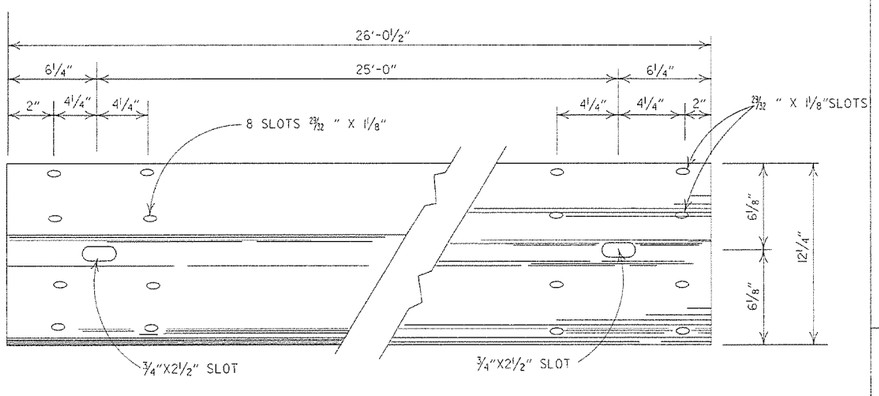
MULTIPLE R.C. PIPE CULVERTS

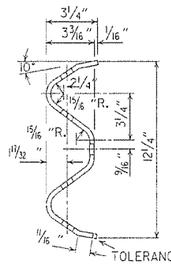


MULTIPLE C.M. PIPE CULVERTS

END SECTIONS FOR CORRUGATED METAL PIPE CULVERTS

DATE	REVISION	FILMED	
10-18-96	REVISED ASTM REF. TO AASHTO	10-18-96	ARKANSAS STATE HIGHWAY COMMISION
5-15-80	REVISED DISTANCE BETWEEN MULTIPLE R.C.P. F.E.S.	664-5-15-80	
7-14-78	C.M. ARCH SIZES TO CONFORM WITH AASHTO SIZES	752-7-14-78	FLARED END SECTION
8-22-75	ADDED MULTIPLE PIPE CULVERTS	517-8-22-75	
12-5-74	REMOVED NOTE RE REINF. FOR R.C. F.E.S.	500-12-5-74	
5-24-73	CMP END SECTION, SHOW PIPE PAY LENGTH	627-5-24-73	STANDARD DRAWING FES-2
10-2-72	REVISED AND REDRAWN	760-10-2-72	

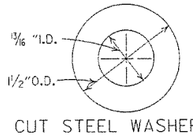




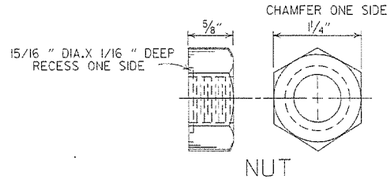
DETAILS OF W-BEAM GUARD RAIL

RAIL SECTION OF CLOSELY SIMILAR DIMENSIONS AND COMPARABLE STRENGTH MAY BE SUBSTITUTED IF APPROVED BY THE ENGINEER.

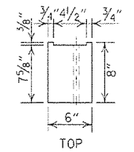
SPLICE BOLT
POST BOLT - SAME EXCEPT LENGTH



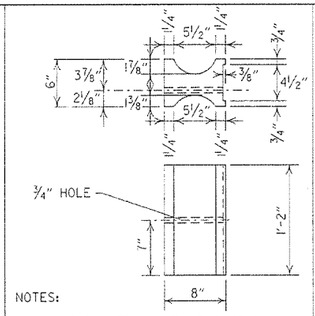
CUT STEEL WASHER



NUT

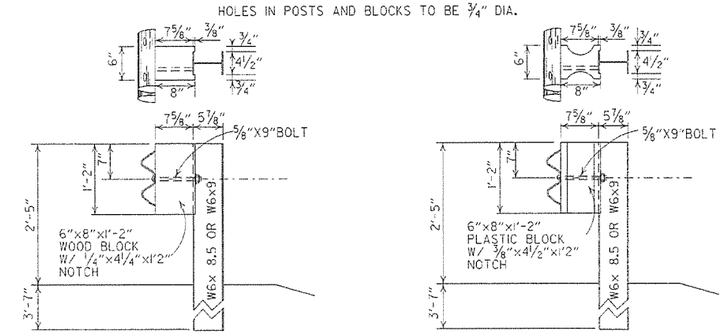


WOOD BLOCKOUT (W-BEAM)



NOTES:
1. SIMILAR SHAPED PLASTIC BLOCKOUTS MAY BE USED AS LONG AS THEY MEET NCHRP-350 TEST LEVEL 3 SPECIFICATIONS OR REQUIREMENTS FOR MANUAL FOR ASSESSING SAFETY HARDWARE (MASH).
2. DIMENSIONS ARE SUBJECT TO MANUFACTURERS TOLERANCES.

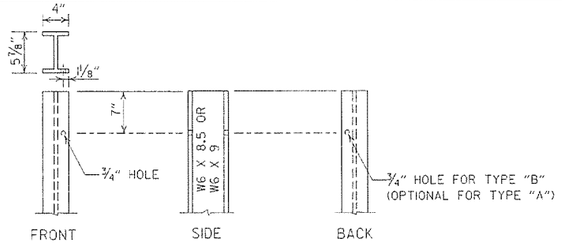
PLASTIC BLOCKOUT (W-BEAM)



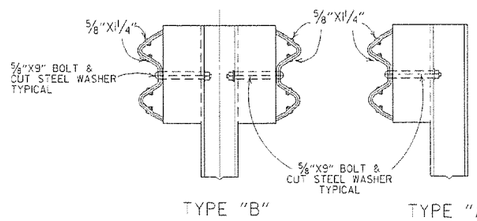
WOOD BLOCKOUT CONNECTIONS

PLASTIC BLOCKOUT CONNECTIONS

DETAILS OF STEEL LINE POST CONNECTIONS (W-BEAM)

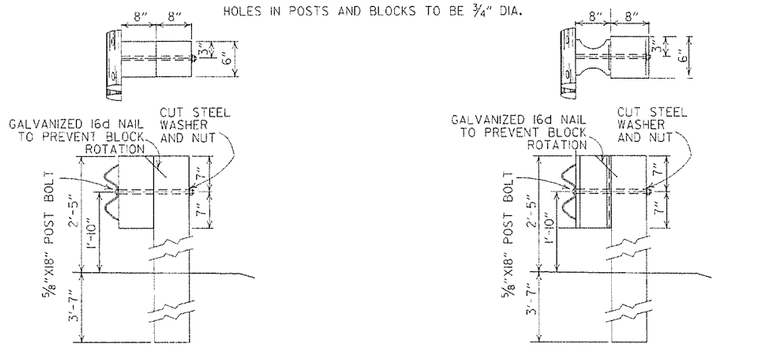


STEEL POST



TYPE "B" TYPE "A"

DETAILS OF STEEL LINE POST CONNECTIONS (W-BEAM)



POSTS AND BLOCKS TO BE ROUGH SAWN 6"X8" WITH A TOLERANCE OF + OR - ¼".

WOOD BLOCKOUT CONNECTIONS

PLASTIC BLOCKOUT CONNECTIONS

DETAILS OF WOOD LINE POST CONNECTIONS (W-BEAM)

-GENERAL NOTES-

ALL BOLTS SHALL BE SUFFICIENT LENGTH TO EXTEND THROUGH THE FULL THICKNESS OF THE NUT AND NO MORE THAN ¾" BEYOND IT.

WHERE W-BEAM GUARD RAIL CONTINUES, THE INTERMEDIATE SECTIONS SHALL HAVE A POST SPACING OF 6'-3" UNLESS OTHERWISE NOTED.

W-BEAM GUARD RAIL REPRESENTING INTERMEDIATE SECTIONS WILL BE MEASURED ALONG THE ROADWAY FACE FROM CENTERLINE OF POST TO CENTERLINE OF POST.

USE W-BEAM GUARD RAIL COMPONENTS OF SAME MATERIAL FOR ENTIRE JOB. FOR EXTENSIONS OR MODIFICATION OF EXISTING GUARD RAIL, W-BEAM GUARD RAIL COMPONENTS OF THE SAME TYPE AS THOSE EXISTING SHALL BE USED.

ANY BACKFILLING UNDER OR AROUND POST SHALL BE DAMP SAND THOROUGHLY TAMPED IN PLACE.

WOOD POSTS & WOOD BLOCKS SHALL BE EITHER DENSE NO. 1 STRUCTURAL OR BETTER 9.7# (1400 f) OR NO. 1 1350 f SOUTHERN PINE.

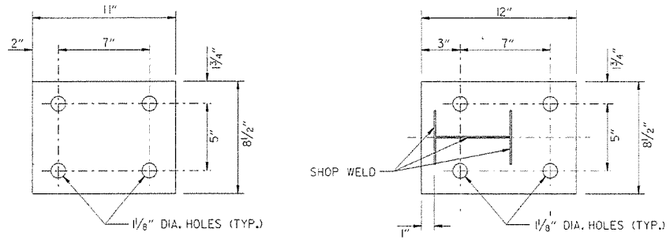
CONTRACTOR SHALL HAVE THE OPTION OF USING WOOD BLOCKOUTS FOR W-BEAM GUARD RAIL OR PLASTIC BLOCKOUTS, AS LONG AS BLOCKOUT USED MEETS NCHRP-350 TEST LEVEL 3 SPECIFICATIONS OR REQUIREMENTS FOR MANUAL FOR ASSESSING SAFETY HARDWARE (MASH) FOR W-BEAM GUARD RAIL.

DATE	REVISION	DATE FILM
7-14-10	RAISED HEIGHT OF GUARD RAIL 1"	
10-15-09	ADDED REFERENCE TO MASH	
4-10-03	REVISED GENERAL NOTES	
8-22-02	REVISED DIMENSION ON WOOD & PLASTIC BLOCKOUT CONNECTIONS & ON STEEL POST	
11-16-01	REVISED WOOD BLOCKOUT & DETAILS OF WOOD LINE POST CONNECTIONS	
3-30-00	REMOVED GUARD RAIL AT BRIDGE ENDS	
1-12-00	ADDED PLASTIC BLOCKOUT	
8-12-98	REV. BLOCKOUTS TO WOOD, DELETED CONC. POST & REV. GENERAL NOTE, DELETED DET. OF GUARD RAIL REPLACE. BEHIND CURB & DET. OF POST PLACE. IN SOLID ROCK, & ADDED DETAILS OF STEEL LINE POST CONN. REMOVED BACK-UP PLATE, REVISED HOLES IN STEEL POLES	
4-3-97	REMOVED "LAP IN DIRECTION OF TRAFFIC" NOTE & PLACED ARROWS ON WASHERS	
10-18-96	REVISED WOOD POST NOTE	
6-2-94	ADDED ALT. STEEL POST SIZE	
8-5-93	REVISED STEEL POST SIZE	8-5-93
10-1-92	REDRAWN & REVISED	10-1-92
8-15-91	REVISED WASHER NOTE	8-15-91
8-2-90	REV. GEN. NOTE & DEPHT OF ANC. POST IN ROCK	8-2-90
7-15-88	REVISED SECTION 3 & GENERAL NOTES	
3-4-88	REV. ANCHOR POST, ELEV. NOTES & POST IN ROCK	780-3-4-88
10-30-87	REVISED WOOD LINE POST DETAIL	546-10-30-87
10-9-87	REDRAWN & REVISED	802-10-9-87

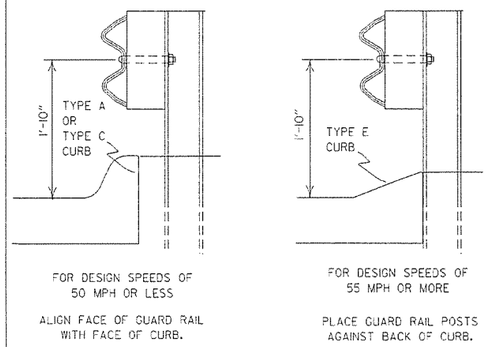
ARKANSAS STATE HIGHWAY COMMISSION

GUARD RAIL DETAILS

STANDARD DRAWING GR-8

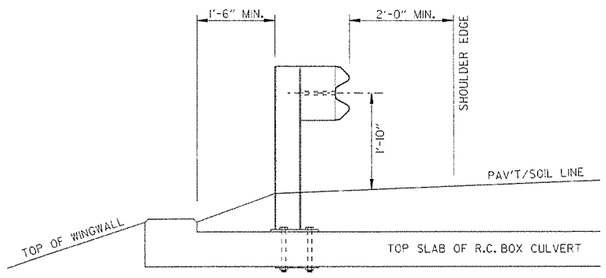


Note: Bolts, nuts, washers and plates shall be galvanized in accordance with Section 807 of the Standard Specifications.

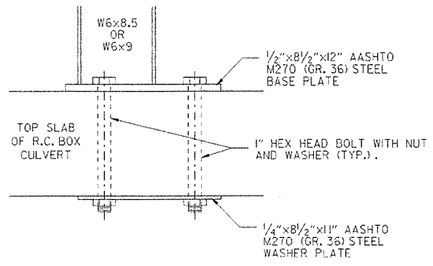


DETAIL OF GUARD RAIL PLACEMENT BEHIND CURB (W-BEAM)

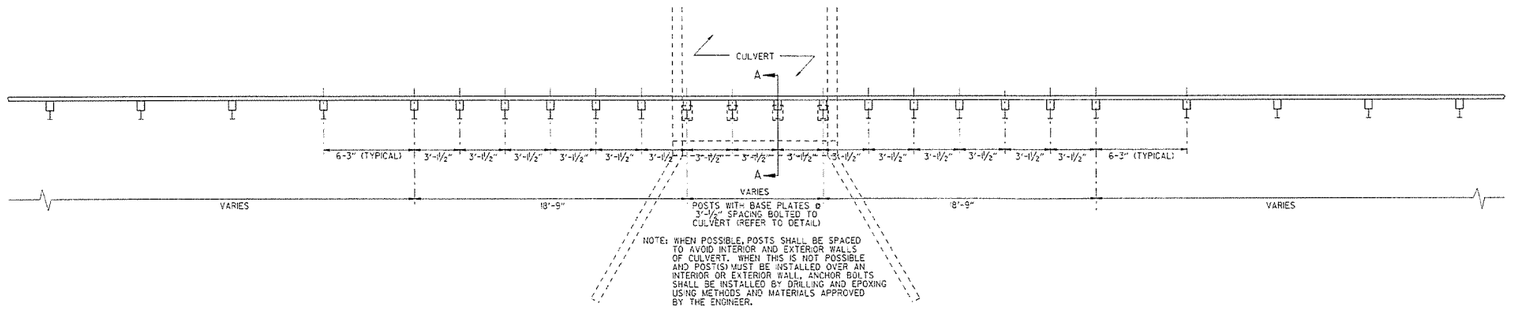
FOR DESIGN SPEEDS OF 50 MPH OR LESS ALL CURB FACES, AS SHOWN ON STD. DRWG. CG-1, MAY BE USED. FOR DESIGN SPEEDS OF 55 MPH OR MORE TYPE "E" CURB FACE SHALL BE USED.



SECTION A-A



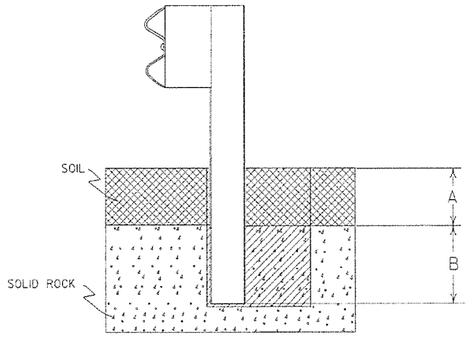
DETAIL OF CONNECTION



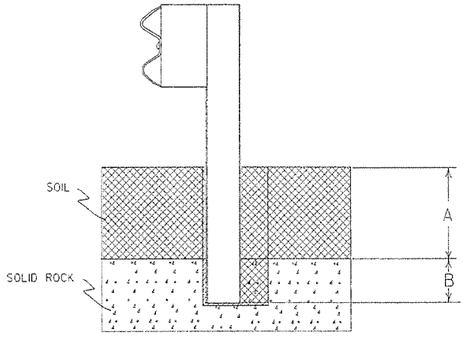
PLAN LAYOUT OF TYPE A GUARD RAIL AT LOW-FILL CULVERTS

NOTE: THIS DETAIL IS TO BE USED ONLY WHEN THE COVER OVER THE CULVERT DOES NOT PERMIT FULL EMBEDMENT OF GUARD RAIL POSTS AS SHOWN ON STD. DWG. GR-8.

Case 1

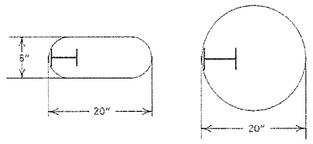


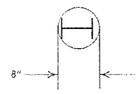
Case 2



Plan View Steel Posts

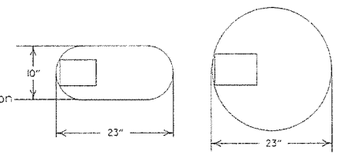
Either hole configuration acceptable

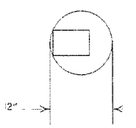




Plan View Wood Posts

Either hole configuration acceptable





Notes: For overlying soil depths (A) ranging from 0 to 18", the depth of required drilling (B) is equal to 24".

Zone A:
Backfill according to Section 617.03(a).

Zone B:
Backfill hole in 6" lifts with material meeting the requirements of Section 802.02(c) - Alternate gradation. Compact to 95% maximum dry density per ASTM D-698.

Notes: For overlying soil depths (A) ranging from 18" to 44", the depth of required drilling (B) is equal to either 12" or 44" minus the depth of soil whichever is less.

Zone A & B:
Backfill according to Section 617.03(a).

DETAIL OF POST PLACEMENT IN SOLID ROCK (W-BEAM)

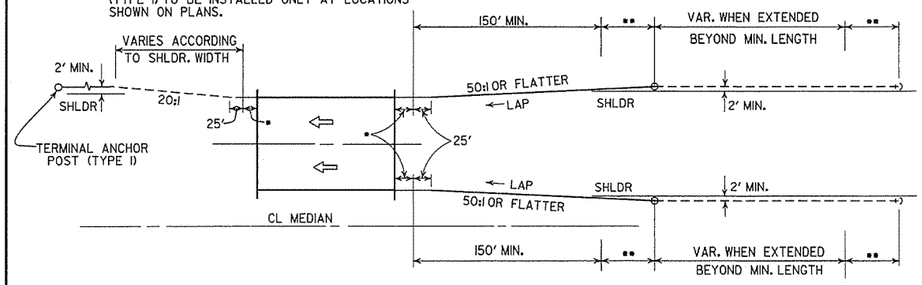
DATE	REVISION	DATE FILM
7-14-10	RAISED HEIGHT OF GUARD RAIL 1"	
4-12-07	REVISED DETAIL OF GUARD RAIL PLACEMENT BEHIND CURB	
11-10-05	ADDED GUARD RAIL PLACEMENT BEHIND CURB; REVISED DETAIL OF CONNECTION	
11-18-04	REVISED POST PLACEMENT IN ROCK & CULVERT CONNECTION DETAILS. ADDED DETAIL FOR GUARD RAIL PLACEMENT AT LOW-FILL CULVERTS	
3-30-00	REMOVED CONCRETE INSERT ANCHOR	
8-12-98	CHANGED STEEL SPACER BLOCK TO WOOD BLOCKOUT, ADD. DET. OF GUARD RAIL CONNECTION TO R.C. BOX CULV'T. DELETED DET. OF STEEL LINE POST CONN.& ADDED DET. OF GUARD RAIL PLACE. BEHIND CURB & DET. OF POST PLACE. IN SOLID ROCK	
4-3-96	PLACED ARROWS AT CUT STEEL WASHERS	4-3-96
10-18-95	REV. ASTM REF. TO AASHTO	
1-22-95	ADDED OPTIONAL HOLES	
6-2-94	REVISED ALTERNATE POST SIZE	
8-6-93	REVISED STEEL POST SIZE	
10-1-92	REDRAWN & REVISED	10-1-92
8-2-90	DEL. WASHER ON ANCHOR ASSEMBLY	8-2-90
7-15-88	CONFORMED TO 1988 SPECS	
3-4-88	REVISED ANCHOR NOTE	
10-30-87	REVISED ANCHOR ASSEMBLY	712-10-30-87
10-30-87	REVISED PLACEMENT BEHIND CURB	547-10-30-87
10-9-87	REDRAWN & REVISED	803-10-9-87

ARKANSAS STATE HIGHWAY COMMISSION

GUARD RAIL DETAILS

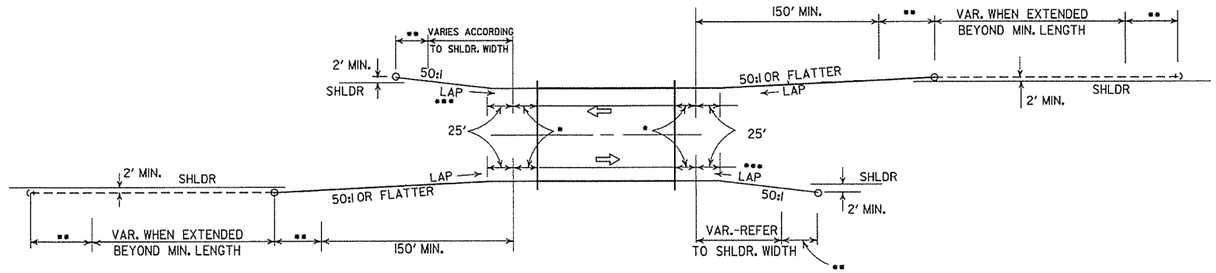
STANDARD DRAWING GR-8A

NOTE: GUARD RAIL WITH GUARD RAIL TERMINAL (TYPE I) TO BE INSTALLED ONLY AT LOCATIONS SHOWN ON PLANS.



ONE-WAY TRAFFIC

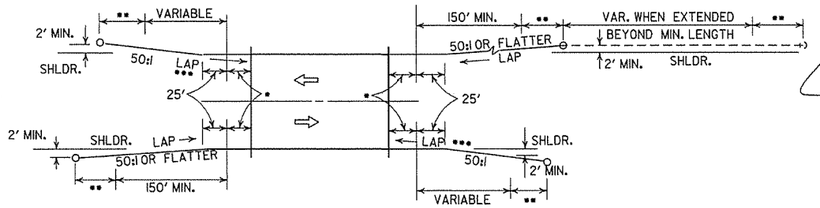
••• LAP OF GUARD RAIL SHALL BE AS SHOWN FOR A DISTANCE OF UP TO 200', CHANGE TO LAP IN DIRECTION OF TRAVEL.



TWO-WAY TRAFFIC

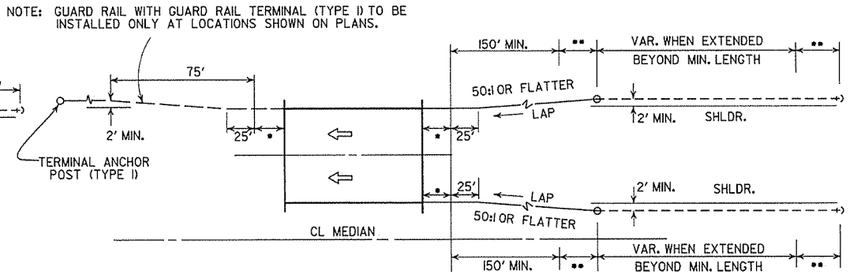
METHODS OF INSTALLATION OF GUARD RAIL AT LESS THAN FULL SHOULDER WIDTH BRIDGES USING GUARD RAIL TERMINAL (TYPE 2)

••• LAP OF GUARD RAIL SHALL BE AS SHOWN FOR A DISTANCE OF UP TO 200', CHANGE TO LAP IN DIRECTION OF TRAVEL.



TWO-WAY TRAFFIC

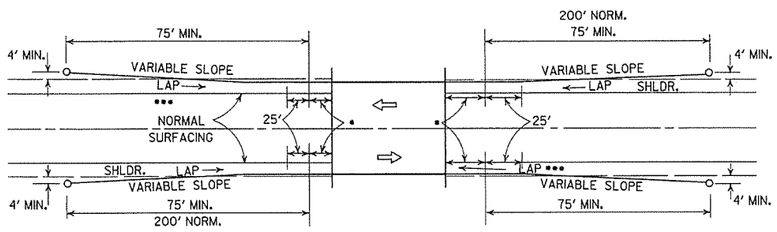
NOTE: GUARD RAIL WITH GUARD RAIL TERMINAL (TYPE I) TO BE INSTALLED ONLY AT LOCATIONS SHOWN ON PLANS.



ONE-WAY TRAFFIC

METHOD OF INSTALLATION OF GUARD RAIL AT FULL SHOULDER WIDTH BRIDGES USING GUARD RAIL TERMINAL (TYPE 2)

••• LAP OF GUARD RAIL SHALL BE AS SHOWN FOR A DISTANCE OF UP TO 200', CHANGE TO LAP IN DIRECTION OF TRAVEL.



LEGEND

- ▪ THRIE BEAM GUARD RAIL TERMINAL
- ▪▪ GUARD RAIL TERMINAL (TYPE 2)

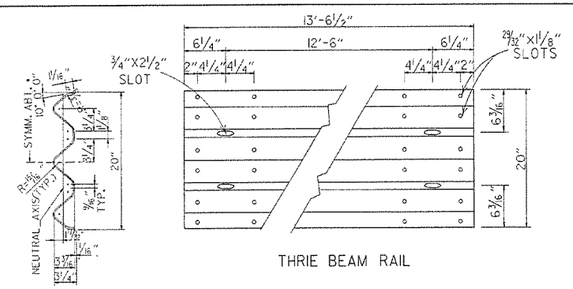
METHOD OF INSTALLATION OF GUARD RAIL USING GUARD RAIL TERMINAL (TYPE I) (FULL SHOULDER WIDTH OR LESS BRIDGES)

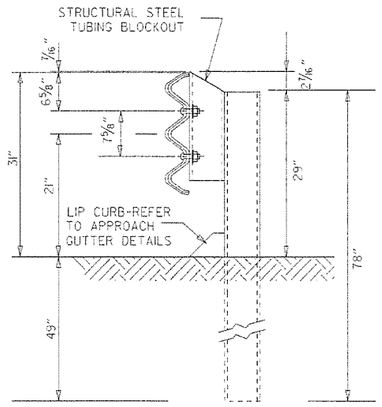
DATE	REVISION	DATE FILM
4-17-08	REVISED LAYOUTS	
11-10-05	REMOVED GUARD RAIL NOTES AND DETAILS	
11-16-01	DELETED NOTE-METHOD OF INSTALLATION OF GUARD RAIL USING GUARD RAIL TERM. (TY. I)	
1-12-00	ADDED CONSTRUCTION NOTE	1-12-00
6-26-97	REVISED LAYOUT	
10-1-92	REDRAWN & REVISED	10-1-92
	ADDED NOTE	
10-9-87	REDRAWN & REVISED	

ARKANSAS STATE HIGHWAY COMMISSION

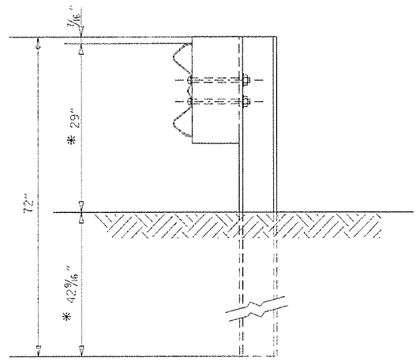
GUARD RAIL DETAILS

STANDARD DRAWING GR-9


13'-6½"
6¼"
12'-6"
6¼"
2"
4¼"
4¼"
4¼"
4¼"
2"
¾"x2½" SLOT
29/32"x1⅛" SLOTS
6⅜"
20"
6⅜"
1⅛"
¾"
TYP.
20"
NEUTRAL AXIS (TYP.)
SYMM. ABT. C.L.
1⅛"
1⅛"
1⅛"

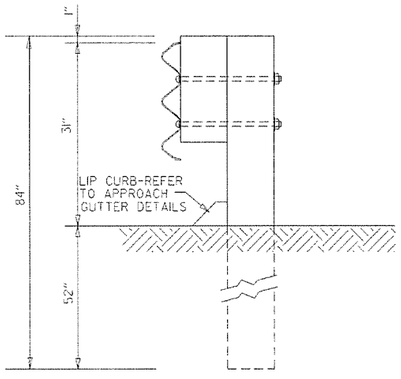


THRIE BEAM RAIL WITH STEEL TUBING BLOCKOUT
AND STEEL POST
POSTS 1-7

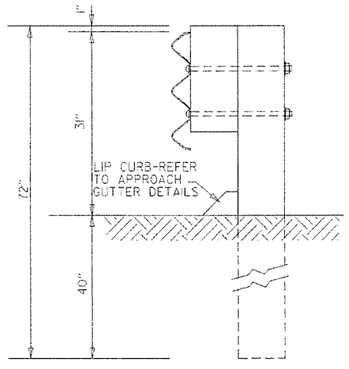


W-BEAM TO THRIE BEAM TRANSITION RAIL
WITH WOOD OR PLASTIC BLOCKOUT AND STEEL POST
POST 8

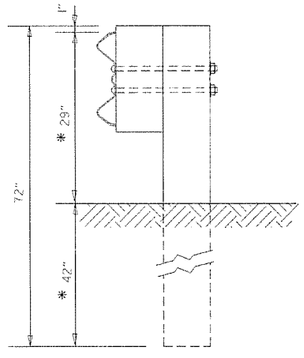
* NOTE:
THESE DIMENSIONS WILL NEED TO BE ADJUSTED IN THE FIELD TO MAKE THE TRANSITION FROM 21" MID POINT OF THRIE BEAM TO 22" MID POINT OF W-BEAM.



THRIE BEAM RAIL
WITH WOOD OR PLASTIC
BLOCKOUTS & WOOD POSTS
POSTS 1-6



THRIE BEAM RAIL
WITH WOOD OR PLASTIC
BLOCKOUT & WOOD POST
POST 7



W-BEAM TO THRIE BEAM
TRANSITION RAIL WITH WOOD OR
PLASTIC BLOCKOUT & WOOD POST
POST 8

GENERAL NOTES:

RAIL POSTS SHALL BE SET PERPENDICULAR TO THE ROADWAY PROFILE GRADE AND VERTICALLY IN CROSS SECTION.

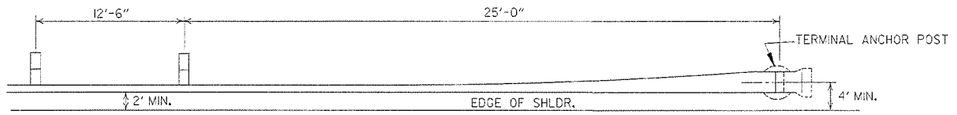
WOOD POSTS & WOOD BLOCKS SHALL BE EITHER DENSE NO. 1 STRUCTURAL OR BETTER 9.7f (1400 f) OR NO. 1 1350 f SOUTHERN PINE.

DATE	REVISION	DATE FILM
7-14-10	REVISED POST 8 DIMENSIONS	
11-29-07	ADDED PLASTIC BLOCKOUTS	
8-22-02	REVISED LIP CURB NOTE	
3-30-00	DRAWN & ISSUED	

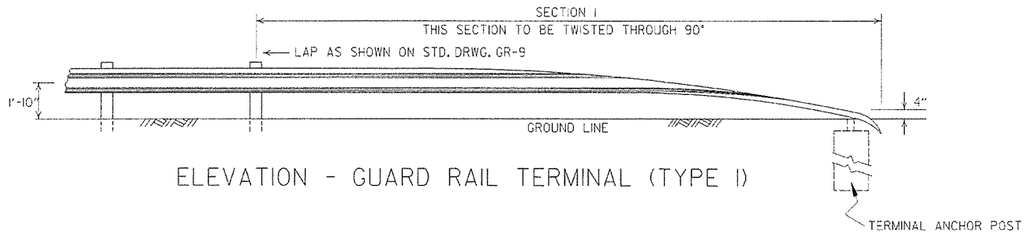
ARKANSAS STATE HIGHWAY COMMISSION

GUARD RAIL DETAILS

STANDARD DRAWING GR-10A

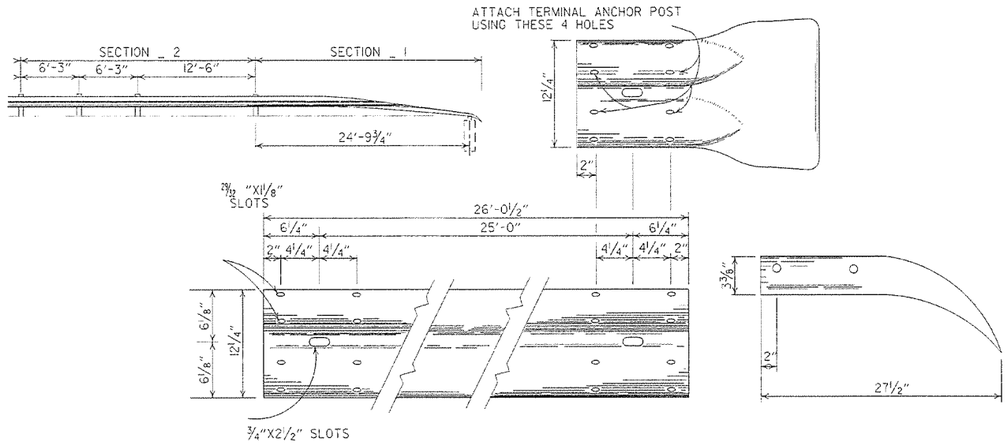


PLAN - GUARD RAIL TERMINAL (TYPE I)



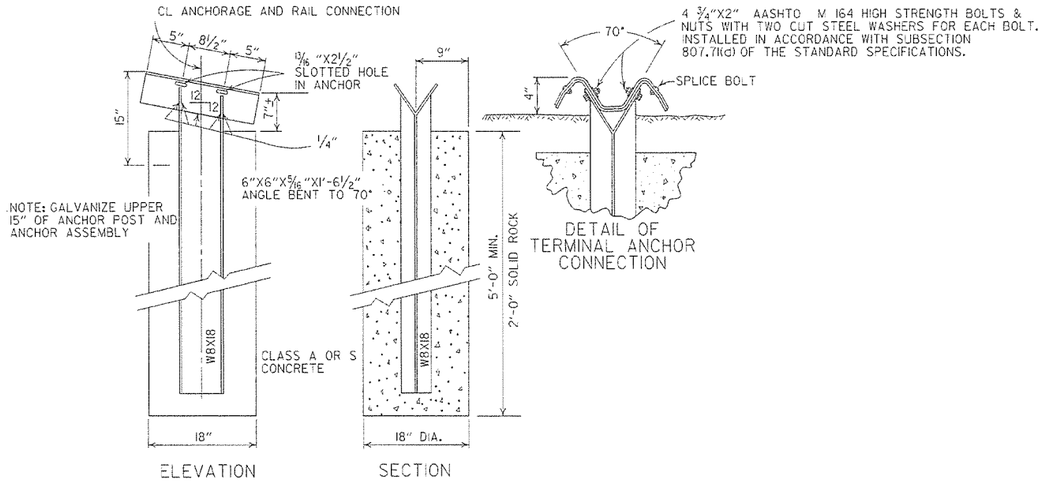
ELEVATION - GUARD RAIL TERMINAL (TYPE I)

NOTE:
SECTIONS I AND 2 OF GUARD RAIL TERMINAL SHALL BE PAID FOR AT THE PRICE BID PER LINEAR FOOT OF THE TYPE OF GUARD RAIL SPECIFIED.



SECTION I

TERMINAL SECTION



NOTE: RAIL MEMBERS MAY BE BOLTED TO ANGLE AT TERMINAL ANCHOR AND THE TWO ASSEMBLIES POSITIONED TO PROPER ALIGNMENT PRIOR TO PLACING CONCRETE AROUND 8 WF 17 POST IF CONTRACTOR SO DESIRES.

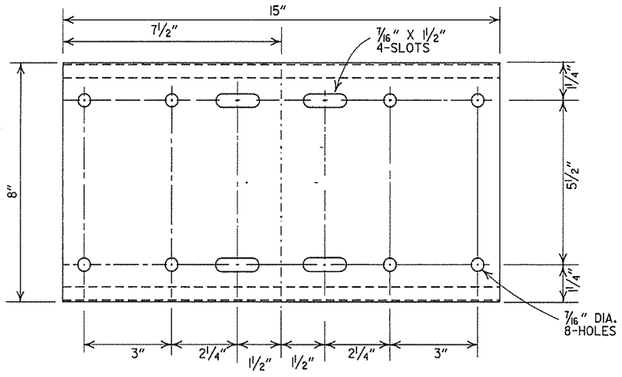
DETAIL OF TERMINAL ANCHOR POST (TYPE I)

7-14-10	RAISED HEIGHT OF GUARD RAIL 1"	
6-26-97	REVISED LAP NOTE	
10-18-96	REVISED ASTM REF. TO AASHTO	
11-3-94	DIMENSION TERMINAL DETAIL	
11-11-92	ADDED NOTE FOR PAYMENT	11-11-92
10-1-92	DRAWN & ISSUED	10-1-92
DATE	REVISION	DATE FILM

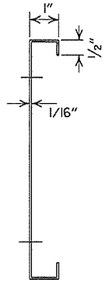
ARKANSAS STATE HIGHWAY COMMISSION

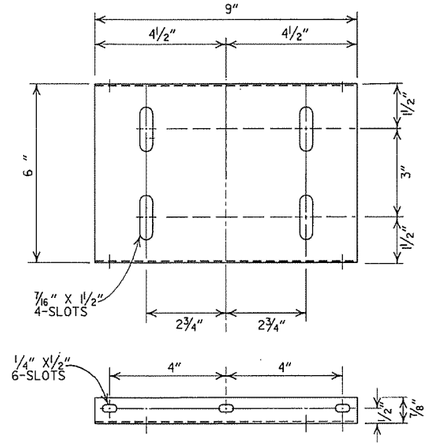
GUARD RAIL DETAILS

STANDARD DRAWING GRT-1

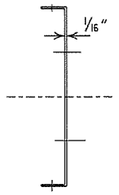


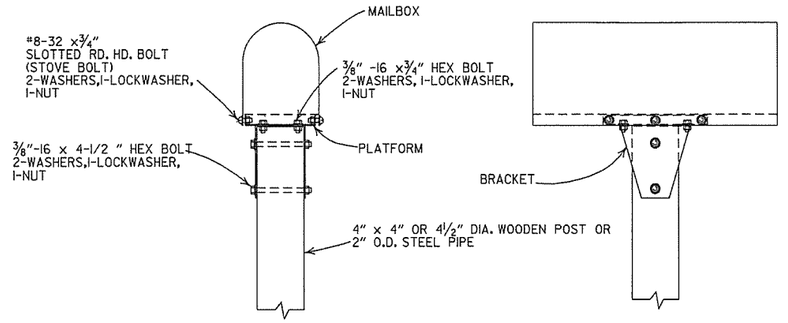
SHELF



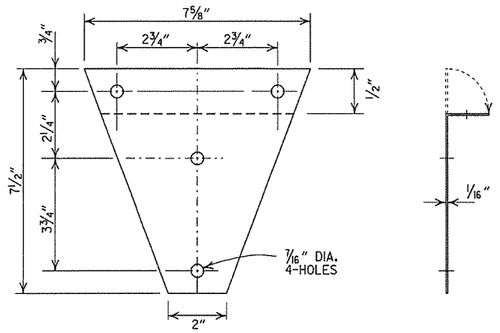


PLATFORM





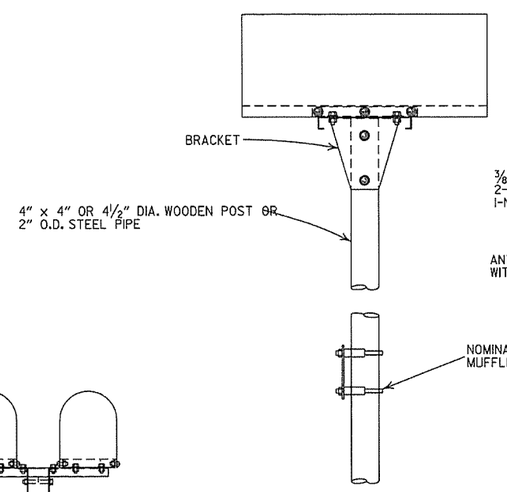
SINGLE INSTALLATION



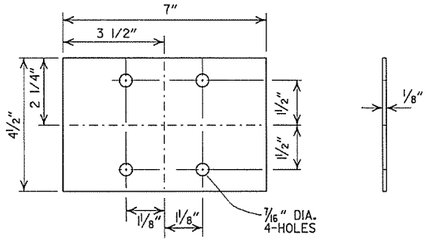
BRACKET

GENERAL NOTES

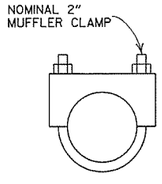
1. MAILBOX POSTS MAY BE WOOD OR METAL. WOOD POSTS SHALL BE PRESSURE TREATED FOR GROUND CONTACT IN ACCORDANCE WITH SECTION 637.02 OF THE STANDARD SPECIFICATIONS.
2. ANTI-TWIST PLATES SHALL BE USED ONLY ON METAL POSTS.
3. MAILBOX SHELF, BRACKET & PLATFORM SHALL BE GALVANIZED OR PAINTED STEEL, HOWEVER TREATED WOOD MAY BE USED WITH WOODEN POSTS. THE WOODEN SHELF, BRACKET & PLATFORM SHALL BE A MINIMUM OF ¾" THICK AND SHALL BE ASSEMBLED WITH BOLTS OF THE APPROPRIATE LENGTH WITH SIX 8 X¾" FLATHEAD WOOD SCREWS USED TO ATTACH THE MAILBOX TO THE PLATFORM.
4. THE MAILBOX SHELF AND PLATFORM THAT IS SHOWN IS FOR STANDARD SIZE MAILBOXES. THE SHELF AND PLATFORM SIZE SHALL BE MODIFIED TO FIT MAILBOXES OF A DIFFERENT SIZE.
5. METAL PIPE FOR MAILBOX SUPPORT SHALL BE 2" OUTSIDE DIAMETER STEEL WITH A WALL THICKNESS OF 0.145" AND A WEIGHT OF 2.72 LBS PER FT. OUTSIDE DIAMETER AND WEIGHT SHALL HAVE A TOLERANCE OF +/- 5% ACCORDING TO AASHTO M 181.
6. MAILBOX SUPPORT SYSTEM DIFFERING FROM THOSE SHOWN MAY BE USED, PROVIDED THEY ARE ON THE AHTD QUALIFIED PRODUCTS LIST FOR MAILBOX SUPPORTS.



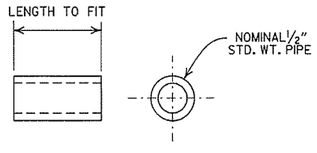
DOUBLE INSTALLATION



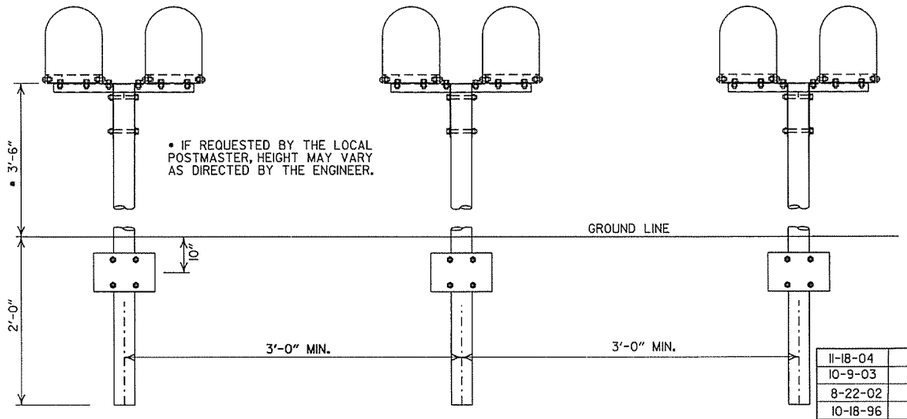
ANTI-TWIST PLATE



CLAMP



SPACER



SPACING FOR MULTIPLE POST INSTALLATION

DATE	FILMED	REVISION
11-18-04		REVISED NOTES
10-9-03		REVISED NOTE 6
8-22-02		REVISED NOTE 6
10-18-96		CORRECTED AASHTO
10-1-92		CORRECTED SPELLING
9-26-91		NEW PHONE NUMBER
8-15-91		ADDED NOTE
11-30-89		ADJUSTED HEIGHT & ADDED NOTE
2-16-89		DELETED SLOTS FROM SHELF & PLTF
11-17-88	10-1-92	ADJUSTED DIMENSIONS OF STEEL POSTS
7-15-88	20-7-15-88	ISSUED

ARKANSAS STATE HIGHWAY COMMISSION

MAILBOX DETAILS

STANDARD DRAWING MB-1

REINFORCED CONCRETE ARCH PIPE DIMENSIONS

EQUIV. DIA.	SPAN		RISE	
	AASHTO M 206	AHTD NOMINAL	AASHTO M 206	AHTD NOMINAL
INCHES	INCHES			
15	18	18	11	11
18	22	22	13½	14
21	26	26	15½	16
24	28½	29	18	18
30	36¼	36	22½	23
36	43⅜	44	26⅝	27
42	51⅛	51	31⅞	31
48	58½	59	36	36
54	65	65	40	40
60	73	73	45	45
72	88	88	54	54
84	102	102	62	62
90	115	115	72	72
96	122	122	77½	77
108	138	138	87⅛	87
120	154	154	96⅞	97
132	168¾	169	106½	107

THE MEASURED SPAN AND RISE SHALL NOT VARY MORE THAN ± 2 PERCENT FROM THE VALUES SPECIFIED BY AASHTO M206.

REINFORCED CONCRETE HORIZONTAL ELLIPTICAL PIPE DIMENSIONS

EQUIV. DIA.	AASHTO M 207	
	SPAN	RISE
INCHES	INCHES	
18	23	14
24	30	19
27	34	22
30	38	24
33	42	27
36	45	29
39	49	32
42	53	34
48	60	38
54	68	43
60	76	48
66	83	53
72	91	58
78	98	63
84	106	68

THE MEASURED SPAN AND RISE SHALL NOT VARY MORE THAN ± 2 PERCENT FROM THE VALUES SPECIFIED BY AASHTO M207.

CONSTRUCTION SEQUENCE

1. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
2. INSTALL PIPE TO GRADE.
3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
4. PLACE AND COMPACT THE HAUNCH AREA UP TO THE MIDDLE OF THE PIPE.
5. COMPLETE BACKFILL ACCORDING TO SUBSECTION 606.03.(f)(1).

NOTE: HAUNCH AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF CONCRETE PIPE.

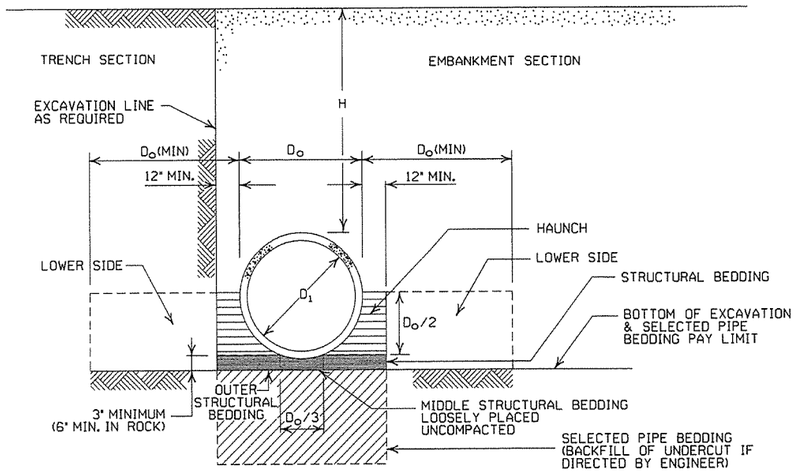
- LEGEND -

D_1 = NORMAL INSIDE DIAMETER OF PIPE
D_o = OUTSIDE DIAMETER OF PIPE
H = FILL COVER HEIGHT OVER PIPE (FEET)
MIN. = MINIMUM
= UNDISTURBED SOIL

INSTALLATION TYPE	MATERIAL REQUIREMENTS FOR HAUNCH AND STRUCTURAL BEDDING
TYPE 1	AGGREGATE BASE COURSE (CLASS 5 OR CLASS 7)
TYPE 2	SELECTED MATERIALS (CLASS SM-1, SM-2, OR SM-4) OR TYPE 1 INSTALLATION MATERIAL*
TYPE 3**	AASHTO CLASSIFICATION A-1 THRU A-6 SOIL OR TYPE 1 OR 2 INSTALLATION MATERIAL

* SM-3 WILL NOT BE ALLOWED.

** MATERIALS SHALL NOT INCLUDE ORGANIC MATERIALS OR STONES LARGER THAN 3 INCHES.



EMBANKMENT AND TRENCH INSTALLATIONS

1. MATERIAL IN THE HAUNCH AND OUTER STRUCTURAL BEDDING SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.
2. FOR TRENCHES WITH WALLS OF NATURAL SOIL, THE DENSITY OF THE SOIL IN THE LOWER SIDE ZONE SHALL BE AS FIRM AS THE 95% DENSITY REQUIRED FOR THE HAUNCH. IF THE EXISTING SOIL DOES NOT MEET THIS CRITERIA, IT SHALL BE REMOVED AND RECOMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OF MATERIAL USED.
3. FOR EMBANKMENTS, THE MATERIAL IN THE LOWER SIDE ZONE SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.

GENERAL NOTES

1. CONCRETE PIPE CULVERT CONSTRUCTION SHALL CONFORM TO ARKANSAS STATE HIGHWAY AND TRANSPORTATION DEPARTMENT STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION), WITH APPLICABLE SUPPLEMENTAL SPECIFICATIONS AND SPECIAL PROVISIONS. UNLESS OTHERWISE NOTED IN THE PLANS, SECTION AND SUBSECTION REFER TO THE STANDARD CONSTRUCTION SPECIFICATIONS.
2. CONCRETE PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
3. ALL PIPE SHALL CONFORM TO SECTION 606. CIRCULAR R.C. PIPE CULVERTS SHALL CONFORM TO AASHTO M170, R.C. ARCH PIPE CULVERTS SHALL CONFORM TO AASHTO M206 AND HORIZONTAL ELLIPTICAL PIPE CULVERTS SHALL CONFORM TO AASHTO M207.
4. ALL PIPE SHALL BE PROTECTED DURING CONSTRUCTION BY A COVER SUFFICIENT TO PREVENT DAMAGE FROM PASSAGE OF EQUIPMENT.
5. THE MINIMUM TRENCH WIDTH SHALL BE THE OUTSIDE DIAMETER OF THE PIPE PLUS 24 INCHES. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PRACTICABLE FOR WORKING CONDITIONS.
6. MULTIPLE PIPE CULVERTS SHALL BE INSTALLED WITH A MINIMUM CLEARANCE OF 24 INCHES BETWEEN STRINGS OF PIPE. REFER TO STD. DWG. FES-2 FOR MINIMUM CLEARANCE WHERE FLARED END SECTIONS ARE USED.
7. IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
8. NOT MORE THAN ONE LIFTING HOLE MAY BE PROVIDED IN CONCRETE PIPE TO FACILITATE HANDLING. HOLE MAY BE CAST IN PLACE, CUT INTO THE FRESH CONCRETE AFTER FORMS ARE REMOVED, OR DRILLED. THE HOLE SHALL NOT BE MORE THAN TWO INCHES IN DIAMETER OR TWO INCHES SQUARE. CUTTING OR DISPLACEMENT OF REINFORCEMENT WILL NOT BE PERMITTED. SPALLED AREAS AROUND THE HOLE SHALL BE REPAIRED IN A WORKMANLIKE MANNER. LIFTING HOLE SHALL BE FILLED WITH MORTAR, CONCRETE, OR OTHER METHOD AS APPROVED BY THE ENGINEER.
9. WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
10. WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED ABOVE AS THE HAUNCH), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."

MINIMUM HEIGHT OF FILL "H" OVER CIRCULAR R.C. PIPE CULVERTS

	CLASS OF PIPE			
	CLASS III		CLASS IV	CLASS V
INSTALLATION TYPE	TYPE 1 OR 2	TYPE 3	ALL	ALL
PIPE ID (IN.)	FEET			
12-15	2	2.5	2	1
18-24	2.5	3	2	1
27-33	3	4	2	1
36-42	3.5	5	2	1
48	4.5	5.5	2	1
54-60	5	7	2	1
66-78	6	8	2	1
84-108	7.5	8	2	1

NOTE: FOR MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM OF 12" OF PAVEMENT AND/OR BASE.

MAXIMUM HEIGHT OF FILL "H" OVER CIRCULAR R.C. PIPE CULVERTS

INSTALLATION TYPE	CLASS OF PIPE		
	CLASS III	CLASS IV	CLASS V
	FEET		
TYPE 1	21	32	50
TYPE 2	16	25	39
TYPE 3	12	20	30

NOTE: IF FILL HEIGHT EXCEEDS 50 FEET, A SPECIAL DESIGN CONCRETE PIPE WILL BE REQUIRED USING TYPE 1 INSTALLATION.

MINIMUM HEIGHT OF FILL "H" OVER R.C. ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS

INSTALLATION TYPE	CLASS OF PIPE	
	CLASS III	CLASS IV
	FEET	
TYPE 2 OR TYPE 3	2.5	1.5

NOTE: TYPE 1 INSTALLATION WILL NOT BE ALLOWED FOR ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS.

NOTE: FOR MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM OF 12" OF PAVEMENT AND/OR BASE.

MAXIMUM HEIGHT OF FILL "H" OVER R.C. ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS

INSTALLATION TYPE	CLASS OF PIPE	
	CLASS III	CLASS IV
	FEET	
TYPE 2	13	21
TYPE 3	10	16

NOTE: TYPE 1 INSTALLATION WILL NOT BE ALLOWED FOR ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS.

DATE	REVISION	DATE FILMED
2-27-14	REVISED GENERAL NOTE 1.	
12-15-11	REVISED FOR LRFD DESIGN SPECIFICATIONS	
5-18-00	REVISED TYPE 3 BEDDING & ADDED NOTE	
3-30-00	REVISED INSTALLATIONS	
11-06-97	ISSUED	

ARKANSAS STATE HIGHWAY COMMISSION

CONCRETE PIPE CULVERT FILL HEIGHTS & BEDDING

STANDARD DRAWING PCC-1

CORRUGATED STEEL PIPE (ROUND)

PIPE DIAMETER (INCHES)	① MINUMUM COVER TOP OF PIPE TO TOP OF GROUND "H" (FEET)	MAX. FILL HEIGHT "H" ABOVE TOP OF PIPE (FEET)				
		METAL THICKNESS (INCHES)				
		0.064	0.079	0.109	0.138	0.168
2⅔ INCH BY ½ INCH CORRUGATION RIVETED, WELDED, OR HELICAL LOCK-SEAM						
12	1	84	91			
15	1	67	73			
18	1	56	61			
24	1	42	46	59		
30	2	34	36	47		
36	2		30	39	41	
42	2		43	67	70	73
48	2		37	58	61	64
② 3 INCH BY 1 INCH OR 5 INCH BY 1 INCH CORRUGATION RIVETED, WELDED, BOLTED, OR HELICAL LOCK-SEAM						
36	1	48	60	88	111	118
42	1	41	51	72	90	102
48	1	36	45	64	77	85
54	2	32	40	59	71	79
60	2	29	36	53	64	71
66	2	26	33	47	58	64
72	2	24	30	44	53	59
78	2		28	41	49	54
84	2		26	38	45	51
90	2		24	35	43	45
96	2		22	33	40	44
102	2			31	38	42
108	2			30	35	39
114	2			28	34	37
120	2			27	32	35

CORRUGATED ALUMINUM PIPE (ROUND)

PIPE DIAMETER (INCHES)	① MINUMUM COVER TOP OF PIPE TO TOP OF GROUND "H" (FEET)	MAX. FILL HEIGHT "H" ABOVE TOP OF PIPE (FEET)				
		METAL THICKNESS IN INCHES				
		0.060	0.075	0.105	0.135	0.164
		2 ⅔ INCH BY ½ INCH CORRUGATION RIVETED OR HELICAL LOCK-SEAM				
12	1	45	45			
18	2	30	30	52		
24	2	22	22	39	41	
30	2		18	31	32	34
36	2.5		15	26	27	28
42	2			43	43	44
48	2			40	41	43
54	2			35	37	38
60	2				33	34
66	2					31
72	2					29

CONSTRUCTION SEQUENCE

1. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
2. INSTALL PIPE TO GRADE.
3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
4. COMPLETE STRUCTURAL BACKFILL OPERATION BY WORKING FROM SIDE TO SIDE OF THE PIPE. THE SIDE TO SIDE STRUCTURAL BACKFILL DIFFERENTIAL SHALL NOT EXCEED 24 INCHES OR 1/3 THE SIZE OF THE PIPE, WHICHEVER IS LESS.

NOTE: STRUCTURAL BACKFILL AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF METAL PIPE.

INSTALLATION TYPE	MATERIAL REQUIREMENTS FOR STRUCTURAL BACKFILL AND STRUCTURAL BEDDING
TYPE 1	AGGREGATE BASE COURSE (CLASS 4, 5, 6, OR 7)
TYPE 2	SELECTED MATERIALS (CLASS SM-1, SM-2, OR SM-4) OR TYPE 1 INSTALLATION MATERIAL ③

③ SM-3 WILL NOT BE ALLOWED.

EQUIVALENT METAL THICKNESSES AND GAUGES

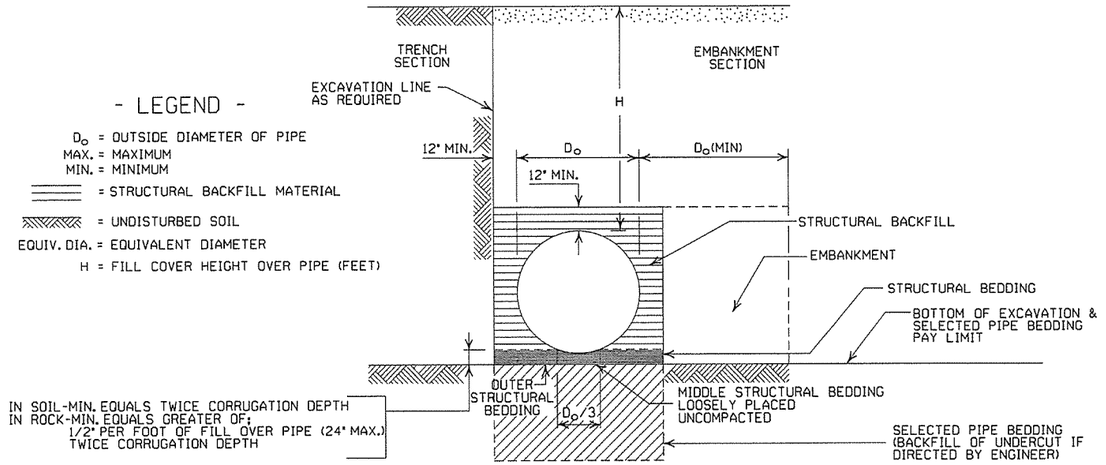
METAL THICKNESS IN INCHES			GAUGE NUMBER
STEEL			
ZINC COATED	UNCOATED	ALUMINUM	
0.064	0.0598	0.060	16
0.079	0.0747	0.075	14
0.109	0.1046	0.105	12
0.138	0.1345	0.135	10
0.168	0.1644	0.164	8

CORRUGATED METAL PIPE ARCHES

EQUIV. DIA. (INCHES)	PIPE DIMENSION SPAN X RISE (INCHES)	MINUMUM CORNER RADIUS (INCHES)	STEEL			ALUMINUM		
			MIN. THICKNESS REQUIRED INCHES	① MIN. HEIGHT OF FILL, "H" (FT.) INSTALLATION TYPE 1	MAX. HEIGHT OF FILL, "H" (FT.) INSTALLATION TYPE 1	MIN. THICKNESS REQUIRED INCHES	① MIN. HEIGHT OF FILL, "H" (FT.) INSTALLATION TYPE 1	MAX. HEIGHT OF FILL, "H" (FT.) INSTALLATION TYPE 1
			2 ⅔ INCH BY ½ INCH CORRUGATION RIVETED, WELDED, OR HELICAL LOCK-SEAM			2 ⅔ INCH BY ½ INCH CORRUGATION RIVETED OR HELICAL LOCK-SEAM		
15	17x13	3	0.064	2	15	0.060	2	15
18	21x15	3	0.064	2	15	0.060	2	15
21	24x18	3	0.064	2.25	15	0.060	2.25	15
24	28x20	3	0.064	2.5	15	0.075	2.5	15
30	35x24	3	0.079	3	12	0.075	3	12
36	42x29	3½	0.079	3	12	0.105	3	12
42	49x33	4	0.079	3	12	0.105	3	12
48	57x38	5	0.109	3	13	0.135	3	13
54	64x43	6	0.109	3	14	0.135	3	14
60	71x47	7	0.138	3	15	0.164	3	15
66	77x52	8	0.168	3	15			
72	83x57	9	0.168	3	15			
			② 3 INCH BY 1 INCH OR 5 INCH BY 1 INCH CORRUGATION RIVETED, WELDED, OR HELICAL LOCK-SEAM					
				INSTALLATION TYPE 2	INSTALLATION TYPE 1		INSTALLATION TYPE 2	INSTALLATION TYPE 1
36	40x31	5	0.079	3	2	12	15	
42	46x36	6	0.079	3	2	13	15	
48	53x41	7	0.079	3	2	13	15	
54	60x46	8	0.079	3	2	13	15	
60	66x51	9	0.079	3	2	13	15	
66	73x55	12	0.079	3	2	15	15	
72	81x59	14	0.079	3	2	15	15	
78	87x63	14	0.079	3	2	15	15	
84	95x67	16	0.109	3	2	15	15	
90	103x71	16	0.109	3	2	15	15	
96	112x75	18	0.109	3	2	15	15	
102	117x79	18	0.109	3	2	15	15	
108	128x83	18	0.138	3	2	15	15	

① FOR MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM 12" OF PAVEMENT AND/OR BASE.

② WHERE THE STANDARD 2 2/3"x ½" CORRUGATION AND GAUGE IS SPECIFIED FOR A GIVEN DIAMETER, A PIPE OF THE SAME DIAMETER WITH A 3" x 1" OR 5" x 1" CORRUGATION MAY BE SUBSTITUTED, PROVIDING IT IS GAUGED FOR A FILL HEIGHT CONDITION EQUAL TO OR GREATER THAN THE MAXIMUM FILL HEIGHT CONDITION FOR THE SPECIFIED GAUGE AND CORRUGATION.



EMBANKMENT AND TRENCH INSTALLATIONS

1. STRUCTURAL BACKFILL, EMBANKMENT, AND OUTER STRUCTURAL BEDDING MATERIAL SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.
2. INSTALLATION TYPE 1 OR 2 MAY BE USED FOR CORRUGATED STEEL OR ALUMINUM PIPE (ROUND).
3. INSTALALTION TYPE 1 SHALL BE USED FOR CORRUGATED STEEL OR ALUMINUM PIPE ARCHES WITH 2⅔" X ½" CORRUGATION.
4. INSTALLATION TYPE 1 OR 2 MAY BE USED FOR CORRUGATED STEEL OR ALUMINUM PIPE ARCHES WITH 3" X 1" OR 5" X 1" CORRUGATION.

GENERAL NOTES

1. METAL PIPE CULVERT CONSTRUCTION SHALL CONFORM TO ARKANSAS STATE HIGHWAY AND TRANSPORTATION DEPARTMENT STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION), WITH APPLICABLE SUPPLEMENTAL SPECIFICATIONS AND SPECIAL PROVISIONS. UNLESS OTHERWISE NOTED IN THE PLANS, SECTION AND SUBSECTION REFER TO THE STANDARD CONSTRUCTION SPECIFICATIONS.
2. METAL PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
3. METAL PIPE CULVERT MATERIALS AND INSTALLATIONS SHALL CONFORM TO SECTION 606 AND JOB SPECIAL PROVISION "METAL PIPE".
4. ALL PIPE SHALL BE PROTECTED DURING CONSTRUCTION BY A COVER SUFFICIENT TO PREVENT DAMAGE FROM PASSAGE OF EQUIPMENT.
5. THE MINIMUM TRENCH WIDTH SHALL BE THE OUTSIDE DIAMETER OF THE PIPE PLUS 24 INCHES. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PRACTICABLE FOR WORKING CONDITIONS.
6. MULTIPLE PIPE CULVERTS SHALL BE INSTALLED WITH A MINIMUM CLEARANCE OF 24 INCHES BETWEEN STRINGS OF PIPE. REFER TO STD. DWG. FES-2 FOR MINIMUM CLEARANCE WHERE FLARED END SECTIONS ARE USED.
7. IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
8. WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
9. WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED AS STRUCTURAL BACKFILL), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."

DATE	REVISION	DATE FILMED
2-27-14	REVISED GENERAL NOTE 1.	
12-15-11	REVISED FOR LRFD DESIGN SPECS	
3-30-00	REVISED INSTALLATIONS	
11-06-97	ISSUED	

ARKANSAS STATE HIGHWAY COMMISSION

METAL PIPE CULVERT FILL HEIGHTS & BEDDING

STANDARD DRAWING PCM-1

INSTALLATION TYPE	•• MATERIAL REQUIREMENTS FOR STRUCTURAL BACKFILL AND STRUCTURAL BEDDING
TYPE 2	•SELECTED MATERIALS (CLASS SM-1, SM-2 OR SM-4)

• AGGREGATE BASE COURSE (CLASS 4, 5, 6, OR 7) MAY BE USED IN LIEU OF SELECTED MATERIAL.

SM3 WILL NOT BE ALLOWED.

•• STRUCTURAL BEDDING MATERIAL SHALL HAVE A MAXIMUM PARTICLE SIZE OF 1 INCH. STRUCTURAL BACKFILL MATERIAL SHALL BE FREE OF ORGANIC MATERIAL, STONES LARGER THAN 1.50 INCH IN GREATEST DIMENSION, OR FROZEN LUMPS.

STRUCTURAL BACKFILL AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF HDPE PIPE.

MULTIPLE INSTALLATION OF HIGH DENSITY POLYETHYLENE PIPES

PIPE DIAMETER	CLEAR DISTANCE BETWEEN PIPES
18"	1'-6"
24"	2'-0"
30"	2'-6"
36"	3'-0"
42"	3'-6"
48"	4'-0"

MINIMUM TRENCH WIDTH BASED ON FILL HEIGHT "H"

PIPE DIAMETER	TRENCH WIDTH (FEET)	
	"H" < 10'-0"	"H" >OR= 10'-0"
18"	4'-6"	4'-6"
24"	5'-0"	6'-0"
30"	5'-6"	7'-6"
36"	6'-0"	9'-0"
42"	7'-0"	10'-6"
48"	8'-0"	12'-0"

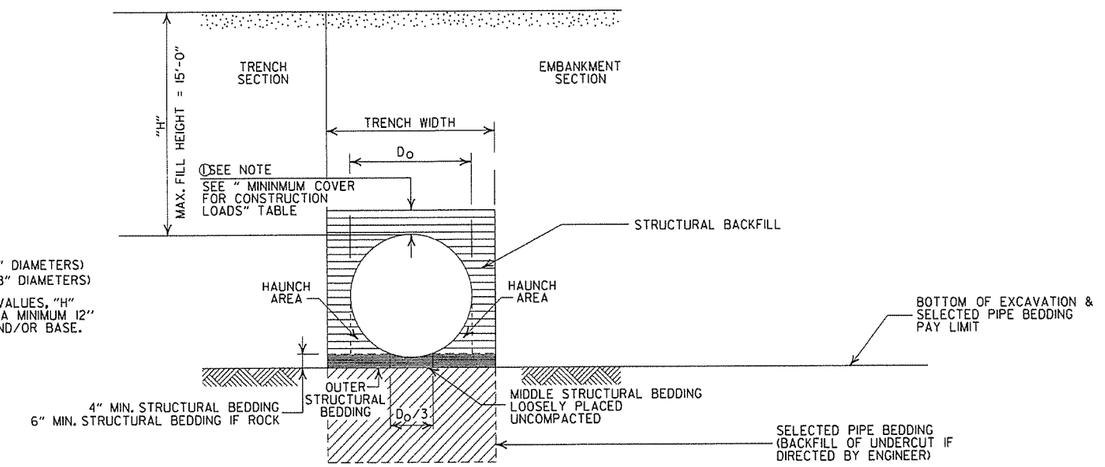
①NOTE:
18" MIN. (18" - 30" DIAMETERS)
24" MIN. (36" - 48" DIAMETERS)

MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM 12" OF PAVEMENT AND/OR BASE.

MINIMUM COVER FOR CONSTRUCTION LOADS

PIPE DIAMETER	② MIN. COVER (FEET) FOR INDICATED CONSTRUCTION LOADS			
	18.0-50.0 (KIPS)	50.0-75.0 (KIPS)	75.0-110.0 (KIPS)	110.0-175.0 (KIPS)
36" OR LESS	2'-0"	2'-6"	3'-0"	3'-0"
42" OR GREATER	3'-0"	3'-0"	3'-6"	4'-0"

②MINIMUM COVER SHALL BE MEASURED FROM TOP OF PIPE TO TOP OF THE MAINTAINED CONSTRUCTION ROADWAY SURFACE. THE SURFACE SHALL BE MAINTAINED.



TYPE 2 EMBANKMENT AND TRENCH INSTALLATIONS

1. STRUCTURAL BACKFILL, EMBANKMENT, AND OUTER STRUCTURAL BEDDING MATERIAL SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.

CONSTRUCTION SEQUENCE

1. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
2. INSTALL PIPE TO GRADE.
3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
4. THE STRUCTURAL BACKFILL SHALL BE PLACED AND COMPACTED IN LAYERS NOT EXCEEDING 8". THE LAYERS SHALL BE BROUGHT UP EVENLY AND SIMULTANEOUSLY TO THE ELEVATION OF THE MINIMUM COVER.
5. PIPE INSTALLATION MAY REQUIRE THE USE OF RESTRAINTS, WEIGHTING OR OTHER APPROVED METHODS IN ORDER TO HELP MAINTAIN GRADE AND ALIGNMENT.

GENERAL NOTES

1. PIPE SHALL CONFORM TO AASHTO M294, TYPE S. INSTALLATION SHALL CONFROM TO JOB SPECIAL PROVISION "PLASTIC PIPE" AND SECTION 606 OF THE STANDARD SPECIFICIATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION).
2. PLASTIC PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
3. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PLUS A SUFFICIENT WIDTH TO ENSURE WORKING ROOM TO PROPERLY AND SAFELY PLACE AND COMPACT HAUNCHING AND OTHER BACKFILL MATERIAL.
4. IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
5. WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
6. WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED ABOVE AS STRUCTURAL BACKFILL), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."
7. FOR PIPE TYPES THAT ARE NOT SMOOTH ON THE OUTSIDE (CORRUGATED OR PROFILE WALLS), BACKFILL GRADATIONS SHOULD BE SELECTED THAT WILL PERMIT THE FILLING OF THE CORRUGATION OR PROFILE VALLEY.
8. HIGH DENSITY POLYETHYLENE PIPES OF DIAMETERS OTHER THAN SHOWN WILL NOT BE ALLOWED.
9. JOINTS FOR HDPE PIPE SHALL MEET THE REQUIREMENTS FOR SOIL TIGHTNESS AS SPECIFIED IN AASHTO SECTION 26.4.2.4 AND 30.4.2 "AASHTO LRFD BRIDGE CONSTRUCTION SPECIFICATIONS." JOINTS SHALL BE INSTALLED PER MANUFACTURER'S RECOMMENDATIONS.

- LEGEND -

H = FILL HEIGHT (FT.)
Ø = OUTSIDE DIAMETER OF PIPE
MAX. = MAXIMUM
MIN. = MINIMUM

= STRUCTURAL BACKFILL MATERIAL

= UNDISTURBED SOIL

DATE	REVISION	DATE FILMED
2-27-14	REVISED GENERAL NOTE 1.	
12-15-11	REVISED GENERAL NOTES & MINIMUM COVER NOTE	
11-17-10	ISSUED	

ARKANSAS STATE HIGHWAY COMMISSION

PLASTIC PIPE CULVERT (HIGH DENSITY POLYETHYLENE)

STANDARD DRAWING PCP-1

INSTALLATION TYPE	•• MATERIAL REQUIREMENTS FOR STRUCTURAL BACKFILL AND STRUCTURAL BEDDING
TYPE 2	•SELECTED MATERIALS (CLASS SM-1, SM-2, OR SM-4)

• AGGREGATE BASE COURSE (CLASS 4, 5, 6, OR 7) MAY BE USED IN LIEU OF SELECTED MATERIAL.

SM3 WILL NOT BE ALLOWED.

•• STRUCTURAL BEDDING MATERIAL SHALL HAVE A MAXIMUM PARTICLE SIZE OF 1 INCH. STRUCTURAL BACKFILL MATERIAL SHALL BE FREE OF ORGANIC MATERIAL, STONES LARGER THAN 1.50 INCH IN GREATEST DIMENSION, OR FROZEN LUMPS.

STRUCTURAL BACKFILL AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF PVC PIPE.

MINIMUM TRENCH WIDTH BASED ON FILL HEIGHT "H"

PIPE DIAMETER	TRENCH WIDTH (FEET)	
	"H" < 10'-0"	"H" >OR= 10'-0"
18"	4'-6"	4'-6"
24"	5'-0"	6'-0"
30"	5'-6"	7'-6"
36"	6'-0"	9'-0"

MULTIPLE INSTALLATION OF PVC PIPES

PIPE DIAMETER	CLEAR DISTANCE BETWEEN PIPES
18"	1'-6"
24"	2'-0"
30"	2'-6"
36"	3'-0"

MAXIMUM FILL HEIGHT BASED ON STRUCTURAL BACKFILL

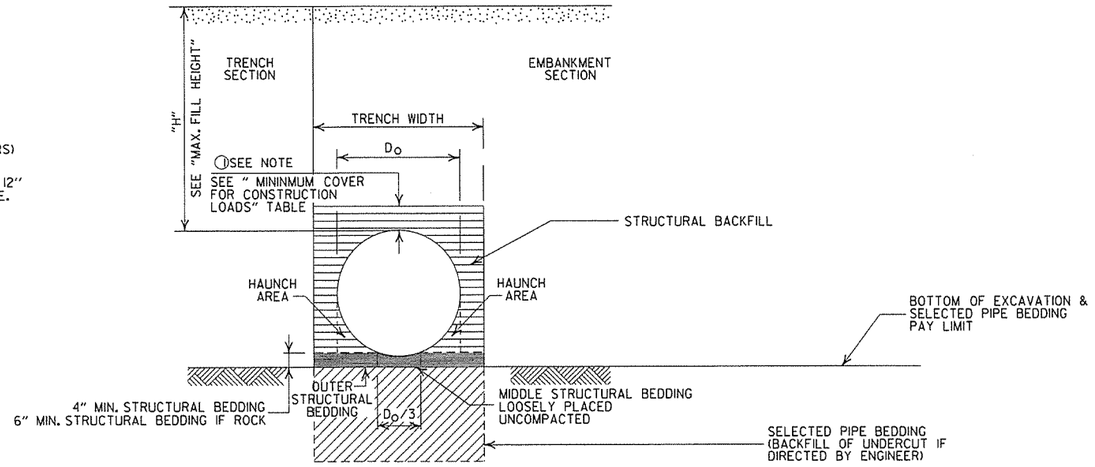
PIPE DIAMETER	"H"
18"	45'-0"
24"	45'-0"
30"	40'-0"
36"	40'-0"

① NOTE:
12" MIN. (18" - 36" DIAMETERS)
MINIMUM COVER VALUE, "H" SHALL INCLUDE A MINIMUM 12" OF PAVEMENT AND/OR BASE.

MINIMUM COVER FOR CONSTRUCTION LOADS

PIPE DIAMETER	② MIN. COVER (FEET) FOR INDICATED CONSTRUCTION LOADS			
	18.0-50.0 (KIPS)	50.0-75.0 (KIPS)	75.0-110.0 (KIPS)	110.0-175.0 (KIPS)
18" THRU 36"	2'-0"	2'-6"	3'-0"	3'-0"

②MINIMUM COVER SHALL BE MEASURED FROM TOP OF PIPE TO TOP OF THE MAINTAINED CONSTRUCTION ROADWAY SURFACE. THE SURFACE SHALL BE MAINTAINED.



TYPE 2 EMBANKMENT AND TRENCH INSTALLATIONS

1. STRUCTURAL BACKFILL, EMBANKMENT, AND OUTER STRUCTURAL BEDDING MATERIAL SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.

CONSTRUCTION SEQUENCE

1. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
2. INSTALL PIPE TO GRADE.
3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
4. THE STRUCTURAL BACKFILL SHALL BE PLACED AND COMPACTED IN LAYERS NOT EXCEEDING 8". THE LAYERS SHALL BE BROUGHT UP EVENLY AND SIMULTANEOUSLY TO THE ELEVATION OF THE MINIMUM COVER.
5. PIPE INSTALLATION MAY REQUIRE THE USE OF RESTRAINTS, WEIGHTING OR OTHER APPROVED METHODS IN ORDER TO HELP MAINTAIN GRADE AND ALIGNMENT.

GENERAL NOTES

1. PIPE SHALL CONFORM TO ASTM F949, CELL CLASS 12454. INSTALLATION SHALL CONFROM TO JOB SPECIAL PROVISION "PLASTIC PIPE" AND SECTION 606 OF THE STANDARD SPECIFICIATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION).
2. PLASTIC PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
3. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PLUS A SUFFICIENT WIDTH TO ENSURE WORKING ROOM TO PROPERLY AND SAFELY PLACE AND COMPACT HAUNCHING AND OTHER BACKFILL MATERIAL.
4. IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
5. WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
6. WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED ABOVE AS STRUCTURAL BACKFILL), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."
7. FOR PIPE TYPES THAT ARE NOT SMOOTH ON THE OUTSIDE (CORRUGATED OR PROFILE WALLS), BACKFILL GRADATIONS SHOULD BE SELECTED THAT WILL PERMIT THE FILLING OF THE CORRUGATION OR PROFILE VALLEY.
8. PVC PIPES OF DIAMETERS OTHER THAN SHOWN WILL NOT BE ALLOWED.
9. JOINTS FOR PVC PIPE SHALL MEET THE REQUIREMENTS FOR SOIL TIGHTNESS AS SPECIFIED IN AASHTO SECTION 26.4.2.4 AND 30.4.2 "AASHTO LRFD BRIDGE CONSTRUCTION SPECIFICATIONS." JOINTS SHALL BE INSTALLED PER MANUFACTURER'S RECOMMENDATIONS.

- LEGEND -

H = FILL HEIGHT (FT.)
D_O = OUTSIDE DIAMETER OF PIPE
MAX. = MAXIMUM
MIN. = MINIMUM

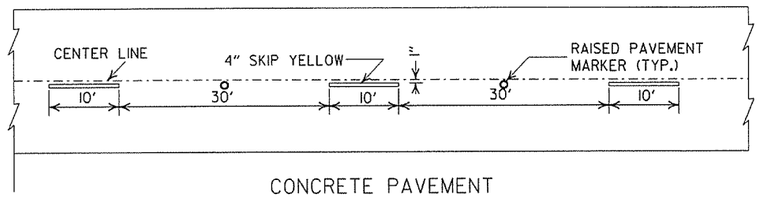
= STRUCTURAL BACKFILL MATERIAL
= UNDISTURBED SOIL

DATE	REVISION	DATE FILMED
2-27-14	REVISED GENERAL NOTE 1.	
12-15-11	REV GENERAL NOTES & MINIMUM COVER NOTE; DELETED SM3 MATERIAL	
11-17-10	ISSUED	

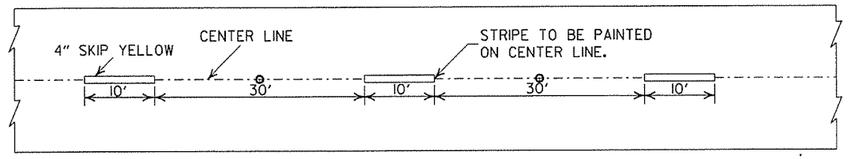
ARKANSAS STATE HIGHWAY COMMISSION

PLASTIC PIPE CULVERT
(PVC F949)

STANDARD DRAWING PCP-2

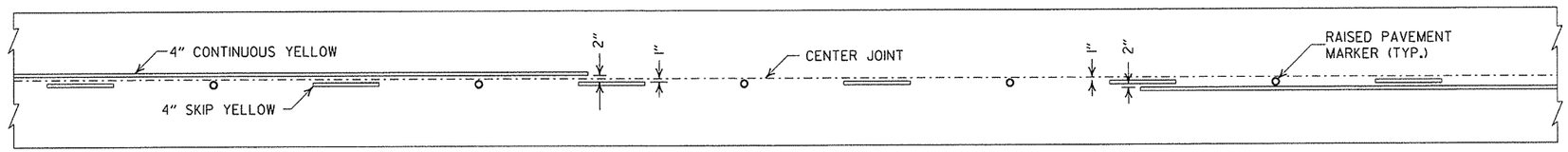


CONCRETE PAVEMENT

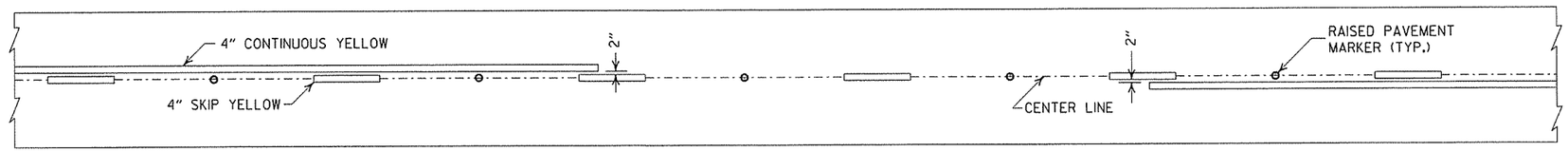


ASPHALT PAVEMENT

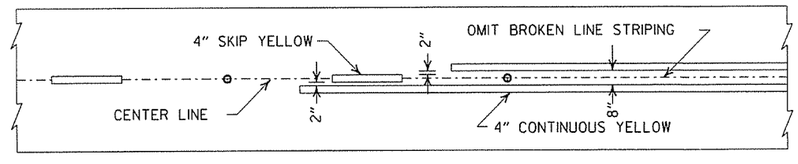
BROKEN LINE STRIPING



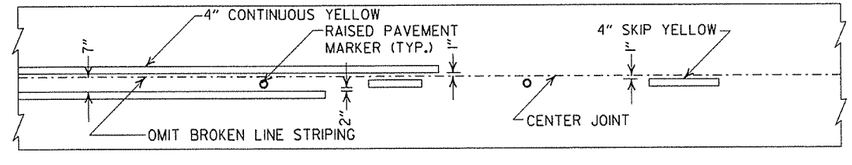
SOLID LINE STRIPING ON CONCRETE PAVEMENT



SOLID LINE STRIPING ON ASPHALT PAVEMENT



ASPHALT PAVEMENT



CONCRETE PAVEMENT

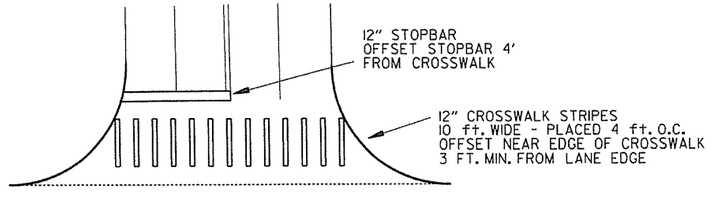
GENERAL NOTES:

THIS DRAWING SHOULD BE CONSIDERED AS TYPICAL ONLY AND THE FINAL LOCATION OF THE STRIPING AND RAISED PAVEMENT MARKERS SHALL BE DETERMINED BY THE ENGINEER.

THIS DRAWING SHOULD BE USED IN CONJUNCTION WITH THE "MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES", LATEST REVISION.

NOTE:
DIMENSIONS SHOWN FOR RAISED PAVEMENT MARKERS ARE TYPICAL. THE CONTRACTOR MAY SUBSTITUTE SIMILAR MARKERS WITH THE APPROVAL OF THE ENGINEER. REQUESTING APPROVAL FOR SIMILAR MARKERS MAY BE MADE BY REFERRING TO THE AHTD QUALIFIED PRODUCTS LIST.

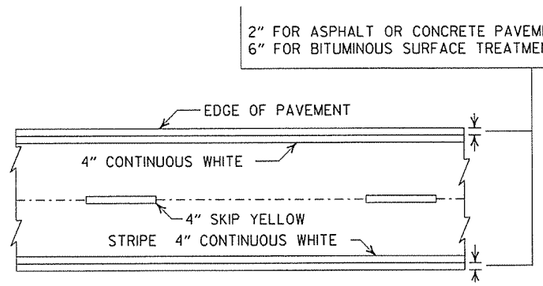
STRIPING AT ADJACENT NO PASSING LANES



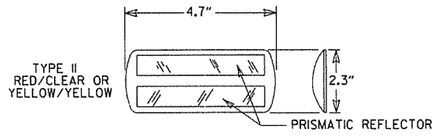
CROSSWALK AND STOPBAR DETAILS

NOTES:

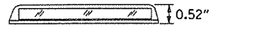
1. ALL LINES SHALL HAVE A WIDTH OF 4 INCHES.
2. THE THICKNESS AND RATE OF PAINT APPLICATION SHALL BE AS SPECIFIED IN SECTION 718 OF THE STANDARD SPECIFICATIONS.
3. THIS DRAWING SHALL BE USED IN CONJUNCTION WITH THE LATEST REVISED ADDITION OF THE "MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES."
4. RAISED PAVEMENT MARKERS SHALL BE CENTERED BETWEEN SKIP LINES ON 40 FEET SPACING UNLESS OTHERWISE SHOWN ON THE PLANS.



PAVEMENT EDGE LINE MARKING



NOTE:
THE RED LENS OF THE TYPE II R.P.M. SHALL FACE THE INCORRECT TRAFFIC MOVEMENT.



DETAIL OF STANDARD RAISED PAVEMENT MARKERS

DATE	REVISION	
9-12-13	REVISED DETAIL OF STANDARD RAISED PAVEMENT MARKERS	
11-17-10	REVISED GENERAL NOTES & REMOVED PLOWABLE PVMT MRKRS	
11-18-04	REVISED NOTE 2 & GENERAL NOTES	
8-22-02	ADDED CROSSWALK & STOPBAR DTLS.	
7-02-98	ADDED DETAILS OF STD. RAISED PAV'T. MARKERS	
4-26-96	REV. NOTES 3&4; ADDED R.P.M.	
9-30-80	DRAWN	1-9-30-80

ARKANSAS STATE HIGHWAY COMMISSION

PAVEMENT MARKING DETAILS

STANDARD DRAWING PM-1

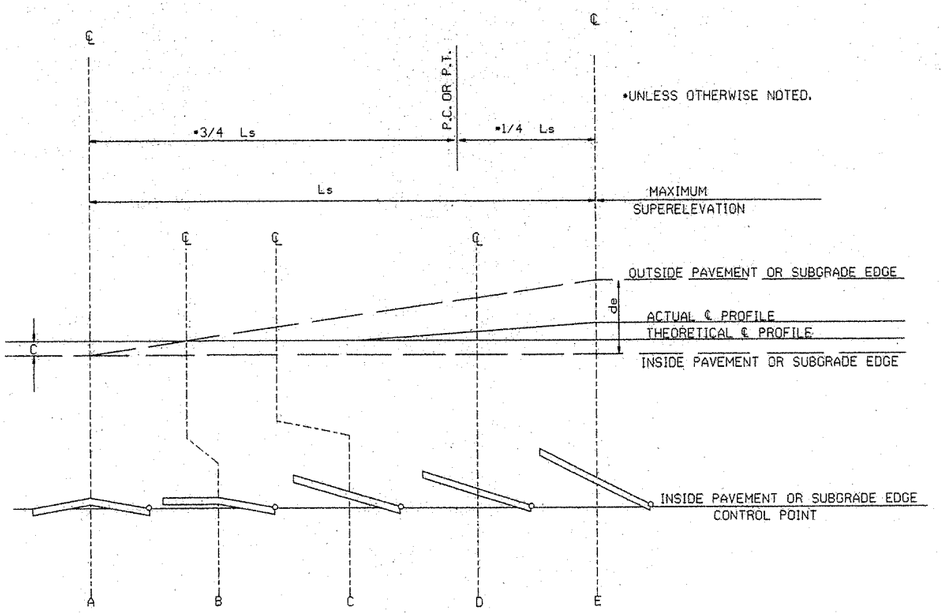
SUPERELEVATION TABLE FOR TWO - WAY TRAFFIC

DEGREE OF CURVE	30 MPH e	30 MPH Ls (FT) MINIMUM	30 MPH Ls (FT) DESIRABLE	40 MPH e	40 MPH Ls (FT) MINIMUM	40 MPH Ls (FT) DESIRABLE	50 MPH e	50 MPH Ls (FT) MINIMUM	50 MPH Ls (FT) DESIRABLE	55 MPH e	55 MPH Ls (FT) MINIMUM	55 MPH Ls (FT) DESIRABLE	60 MPH e	60 MPH Ls (FT) MINIMUM	60 MPH Ls (FT) DESIRABLE	70 MPH e	70 MPH Ls (FT) MINIMUM	70 MPH Ls (FT) DESIRABLE
0° 15′	N. C.			N. C.			N. C.			N. C.			N. C.			N. C.		
0° 30′	N. C.			N. C.			N. C.			N. C.			N. C.			N. C.		
0° 45′	N. C.			N. C.			R. C.			0. 022			0. 023			0. 028		
1° 00′	N. C.			N. C.			0. 021			0. 026			0. 030			0. 037	275	300
1° 15′	N. C.			R. C.			0. 026			0. 032			0. 037			0. 046		
1° 30′	N. C.			0. 021			0. 031	200		0. 037	225		0. 043	250		0. 054		
1° 45′	N. C.			0. 025	175		0. 036			0. 043		300	0. 049		300	0. 062		
2° 00′	R. C.			0. 028			0. 040			0. 048			0. 055			0. 070		
2° 15′	R. C.			0. 031			0. 045		250	0. 053			0. 061			0. 078	300	350
2° 30′	0. 021			0. 034			0. 049			0. 058			0. 067			0. 085	315	
2° 45′	0. 023			0. 037		200	0. 053			0. 063			0. 072			0. 091	335	
3° 00′	0. 025	150		0. 040			0. 057			0. 067	230		0. 077	260		0. 096	350	
3° 15′	0. 027			0. 043			0. 061			0. 072	245		0. 082	275		0. 098	360	400
3° 30′	0. 029			0. 046			0. 065	205		0. 076	255		0. 086	285		0. 100	360	
3° 45′	0. 031		200	0. 049			0. 069	215		0. 080	265		0. 090	295				
4° 00′	0. 033			0. 051			0. 072	225		0. 083	270		0. 093	305	350			
4° 30′	0. 037			0. 056			0. 078	240		0. 087	280		0. 096	315				
5° 00′	0. 040			0. 061			0. 083	250		0. 091	295		0. 098	320				
5° 30′	0. 043			0. 066	185		0. 088	260		0. 094	300	350						
6° 00′	0. 046			0. 070	190		0. 092	270		0. 096	305							
6° 30′	0. 050			0. 074	200		0. 095	280	300	0. 100	315							
7° 00′	0. 053			0. 078	210		0. 098	285										
7° 30′	0. 056			0. 081	215		0. 099	290										
8° 00′	0. 058			0. 084	220		0. 100	290										
8° 30′	0. 061			0. 087	225	250												
9° 00′	0. 063			0. 089	230													
10° 00′	0. 068	160		0. 094	235													
11° 00′	0. 072	170		0. 097	250													
12° 00′	0. 076	175		0. 099	250													
13° 00′	0. 080	180		0. 100	250													
14° 00′	0. 083	190																
15° 00′	0. 086	195																
16° 00′	0. 089	200																
17° 00′	0. 091	200																
18° 00′	0. 093	205																
19° 00′	0. 095	210																
20° 00′	0. 097	215	250															
21° 00′	0. 098	215																
22° 00′	0. 099	215																
23° 00′	0. 099	215																
24° 00′	0. 100	220																

D MAX = 24° 45′ | D MAX = 13° 15′ | D MAX = 8° 15′ | D MAX = 6° 30′ | D MAX = 5° 15′ | D MAX = 3° 30′

ABBREVIATIONS

NC - NORMAL CROWN
RC - REVERSE CROWN, SUPERELEVATION AT NORMAL CROWN SLOPE
e - RATE OF SUPERELEVATION (FT. PER FT.)
Ls - LENGTH OF SUPERELEVATION TRANSITION (FT.)
L - DISTANCE FROM BEGINNING OF SUPERELEVATION TRANSITION TO ANY POINT (FT.)
d - WIDTH OF PAVEMENT (FT.) OR WIDTH OF SUBGRADE (FT.)
C - NORMAL CROWN (FT.)



STANDARD METHOD WHEN SUPERELEVATION REVOLVES AROUND INNER SUBGRADE POINT OR INNER PAVEMENT EDGE

NOTE: MAINTAIN NORMAL CROWN ON INSIDE UNTIL SUPERELEVATION EXCEEDS 2C.

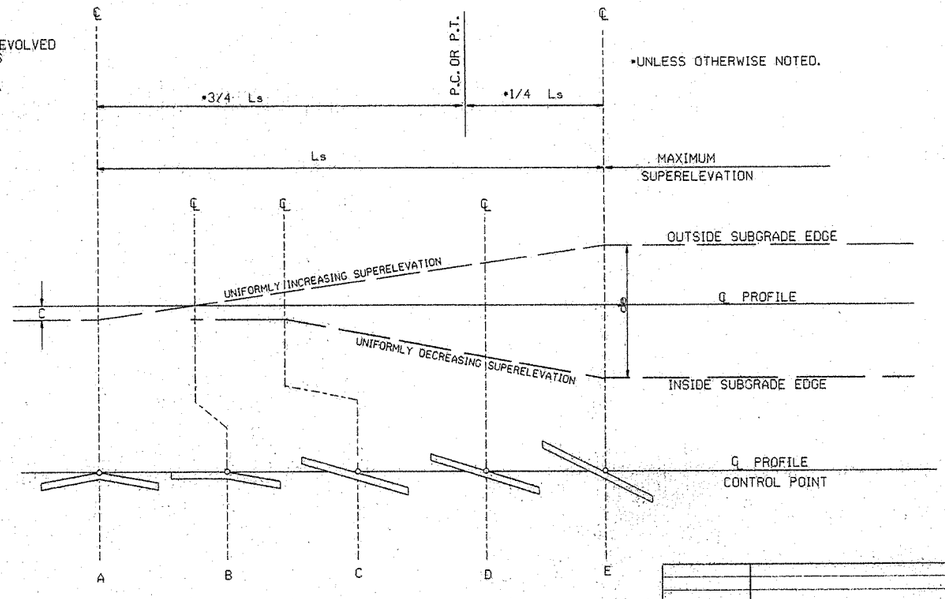
GENERAL NOTES

1. ON PAVEMENT WITH TWO-WAY TRAFFIC, THE SUPERELEVATION SHALL BE REVOLVED ON THE INSIDE PAVEMENT EDGE UNLESS OTHERWISE NOTED ON THE PLANS
2. SUPERELEVATION VALUES SHOWN ON THE CROSS SECTIONS ARE VALUES (+) OR (-) TO BE ADDED TO OR SUBTRACTED FROM THE POINT OF CONTROL.
3. LENGTHS FOR L MAY BE ROUNDED IN MULTIPLES OF 25 FT. OR 50 FT. TO PERMIT SIMPLER CALCULATIONS.
4. PAVEMENTS WIDER THAN 2 LANES SHALL HAVE ADDITIONAL TRANSITION LENGTHS AS FOLLOWS:

3 LANE UNDIVIDED - - - - - +20%
4 LANE UNDIVIDED - - - - - +50%
5 LANE UNDIVIDED - - - - - +80%
6 LANE UNDIVIDED - - - - - +100%

NOTE: MAINTAIN NORMAL CROWN ON INSIDE UNTIL SUPERELEVATION EXCEEDS 2C.

RATE OF SUPERELEVATION SHALL BE COMPUTED ON STRAIGHT LINE METHOD USING APPLICABLE Ls.



STANDARD METHOD WHEN SUPERELEVATION REVOLVES AROUND CENTER LINE

SUPERELEVATION FORMULA = $\frac{Lde}{Ls}$

DATE	REVISION	DATE FILMED
10-18-96	ADDED FORMULA	10-18-96
01-09-87	ISSUED	534-1-9-87

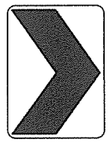
ARKANSAS STATE HIGHWAY COMMISSION

TABLES AND METHOD OF SUPERELEVATION FOR TWO-WAY TRAFFIC

STANDARD DRAWING SE-2

R1-1
30"X30"

W1-3
30"X30"
(LT. OR RT.)

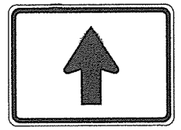


W1-8
18"X24"

W2-5
30"X30"

W3-1
36"X36"

W5-1
36"X36"



M6-3
21"X15"

R1-2
36"X36"X36"

W1-4
30"X30"
(LT. or RT.)

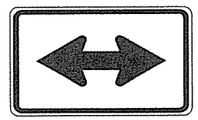
W2-1
30"X30"

S1-1
36"X36"

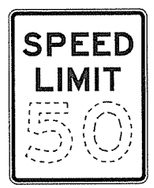
W3-2
36"X36"

County
Route Marker
M1-6
24"X24"

NOTE: REFLECTORIZED YELLOW LEGEND (COUNTY NAME, ROUTE LETTER & NUMBER) & BORDER ON A BLUE BACKGROUND.



M6-4
21"X15"



R2-1
24"X30"

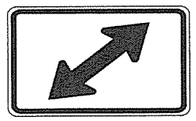
W1-5
30"X30"
(LT. or RT.)

W2-2
30"X30"

W5-2
36"X36"

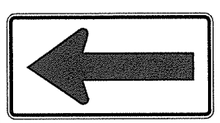
W8-3
36"X36"

R1-3P
18"X6"

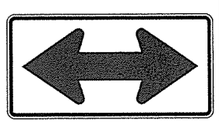


M6-5
21"X15"

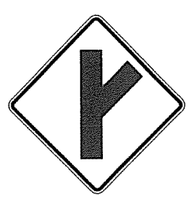
W1-1
30"X30"
(LT. or RT.)



W1-6
48"X24"

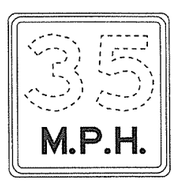


W1-7
48"X24"

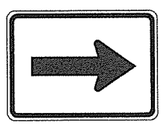


W2-3
30"X30"
(LT. or RT.)

W5-3
36"X36"

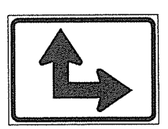


W13-1P
18"X18"

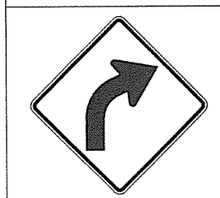


M6-1
21"X15"

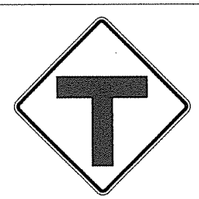
NOTE: ALL M6 SIGNS TO BE MADE WITH REFLECTORIZED YELLOW ARROW & BORDER WITH BLUE BACKGROUND.



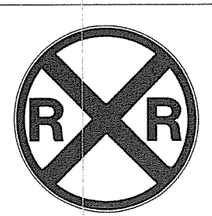
M6-6
21"X15"



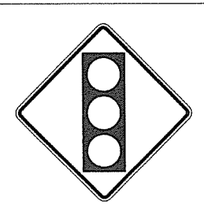
W1-2
30"X30"
(LT. or RT.)



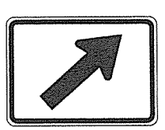
W2-4
30"X30"



W10-1
36" DIAMETER



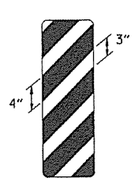
W3-3
36"X36"



M6-2
21"X15"

S4-3P
24"X8"

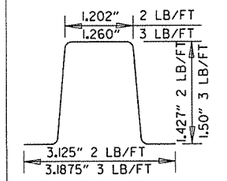
S4-2P
24"X10"



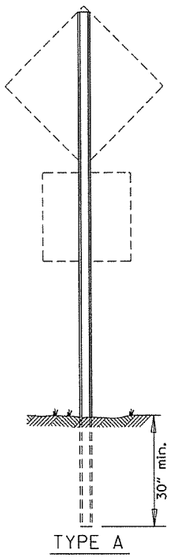
OM-3
12"X36"
(LT. or RT.)

MINIMUM DIMENSIONS SHOWN

SUPPORT SECTION

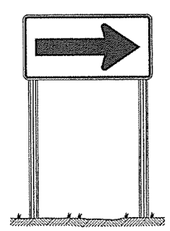


(U-CHANNEL)
STANDARD SUPPORT
ASSEMBLIES

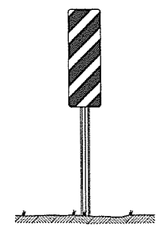


TYPE A

NOTE: LENGTH OF SIGN POSTS SHALL BE DETERMINED SO AS TO PROVIDE FOR MINIMUM VERTICAL CLEARANCES AS CALLED FOR IN THE SPECIFICATIONS PLUS A MINIMUM VERTICAL PENETRATION OF 30" IN THE SOIL.



TYPE B



TYPE C

MINIMUM WEIGHT

TYPE A & B = 3 LBS./FT.
TYPE C = 2 LBS./FT.

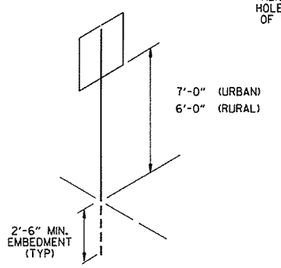
STANDARD HIGHWAY SIGNS

DATE	REVISION	DATE FILMED
9-12-13	DELETED JOB NO. BLOCK; REVISED Ri-3 TO Ri-3P	
4-17-08	REVISED SIGN DESIGNATION - W3-1& W3-2	
4-10-03	REVISED W5-2, W8-3, OM-3; ADDED W1-8	
1-5-81	REDRAWN	960-1-15-81
9-15-78	ADDED W14-3	877-9-15-78
9-2-76	POST WT.	623-9-3-76
5-3-76	STEEL POST WT. FROM 2#-3#; ADDED S4-2 & S4-3	504-5-3-76
8-12-74	REV. HT. TYPE "C" ASSEMBLY	500-8-21-74
12-21-72	ADDED M6-2,3,4,5,6	500-12-21-72
12-1-72	ISSUED	562-12-1-72

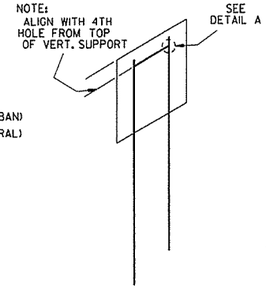
SUPPORT ASSEMBLIES

ARKANSAS STATE HIGHWAY COMMISSION

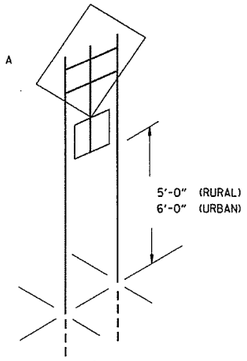
STANDARD HIGHWAY SIGNS
AND SUPPORT ASSEMBLIES
STANDARD DRAWING SHS-1



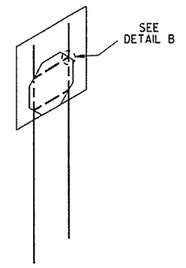
U-1



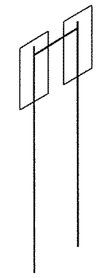
U-2



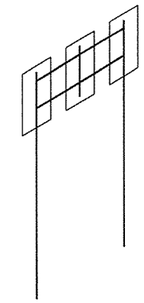
U-2 (A)



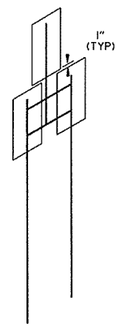
U-2 (B)



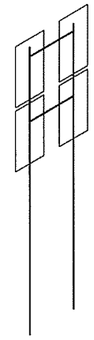
U-2 (1)



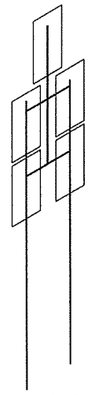
U-2 (2)



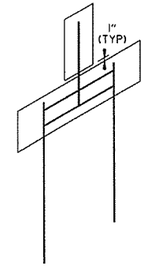
U-2 (3)



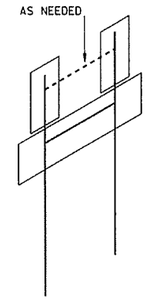
U-2 (4)



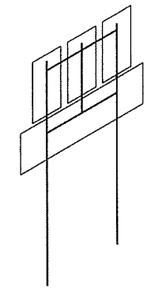
U-2 (5)



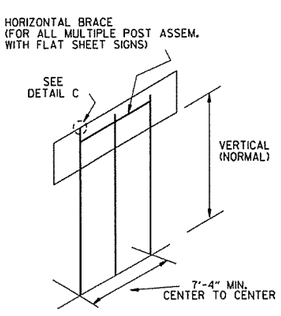
U-2 (6)



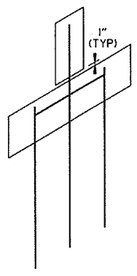
U-2 (7)



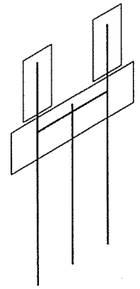
U-2 (8)



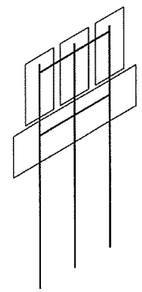
U-3



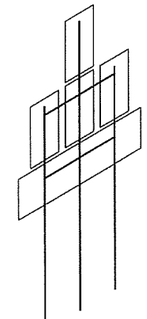
U-3 (1)



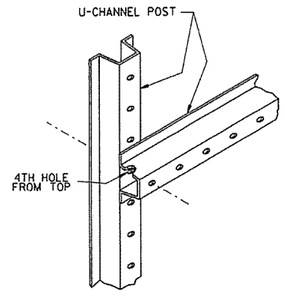
U-3 (2)



U-3 (3)

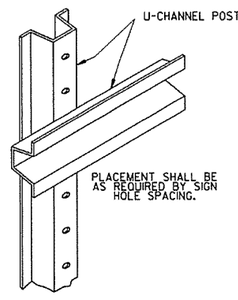


U-3 (4)



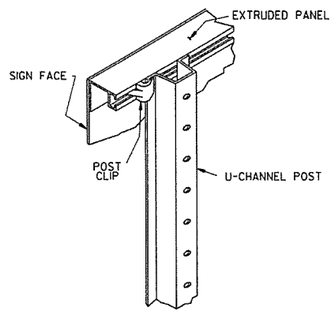
DETAIL A

SHOWING HORIZONTAL BRACE



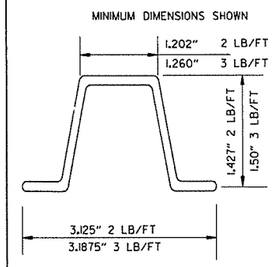
DETAIL B

SHOWING BACK-TO-BACK INSTALLATION



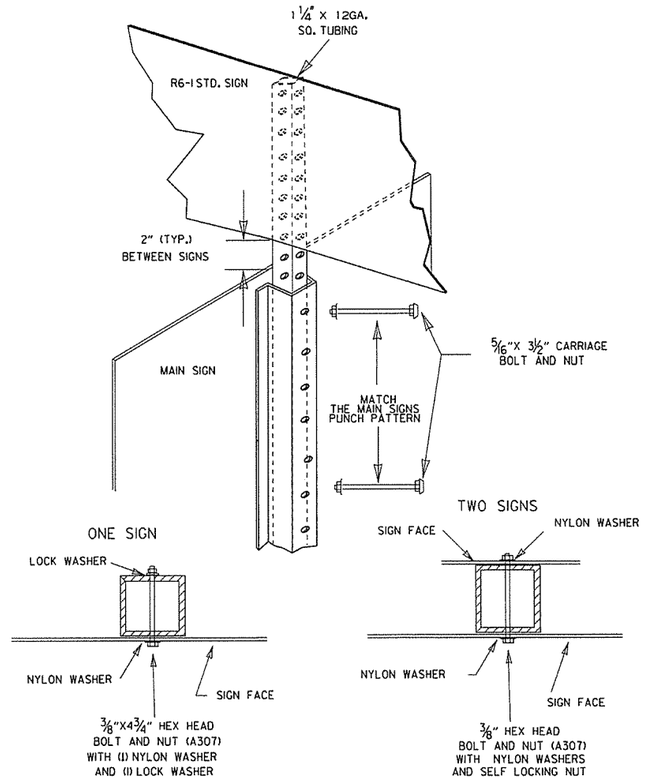
DETAIL C

SHOWING GUIDE SIGN MOUNTING WITH EXTRUDED PANELS



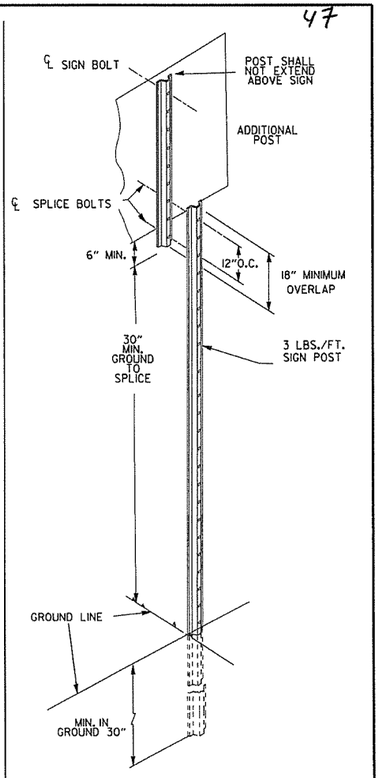
DETAIL C

U-CHANNEL POST



DETAIL E

R6-1 EXTENSION FOR U-CHANNEL POST



DETAIL F

DETAIL OF SPLICES

NOTES:

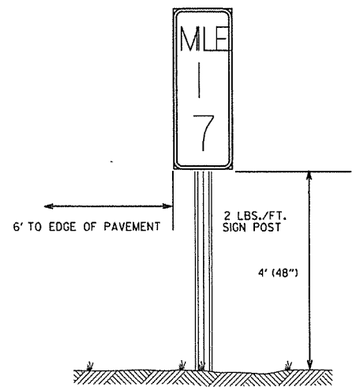
SIGNS AT LEAST 8' IN LENGTH MAY BE INSTALLED ON THREE 3 LB. POST. IN NO CASE SHALL THERE BE MORE THAN TWO 3 LB. POSTS WITHIN A 7' PATH.

SPLICES NECESSARY TO ATTAIN PROPER MOUNTING HEIGHT SHALL BE AS SHOWN IN DETAIL (F).

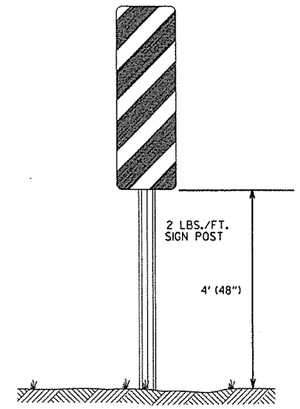
NORMAL INSTALLATIONS WILL REQUIRE $\frac{5}{16}$" DIA. CARRIAGE BOLTS TO MOUNT SIGNS TO POST AND TO ASSEMBLE THE VARIOUS POST SUPPORTS.

ALL SIGN POSTS SHALL BE PLUMB.

THE POST FOR "TYPE U" SUPPORTS SHALL BE HOT DIP GALVANIZED.



TYPICAL MILE MARKER INSTALLATION



TYPICAL OM-3 INSTALLATION AT EDGE OF OBSTRUCTION

DATE	REVISION	FILMED
9-12-13	REVISED U-2(3), U-2(6), U-3(1), DETAIL D; ADDED DETAILS E & F; ADDED TYPICAL MARKERS	
10-9-03	REMOVED ROUND POST & REVISED SPACING	
10-12-95	MOVED UPPER SPLICE	
6-8-95	REVISED SPLICE DETAIL	6-8-95
2-2-95	REDRAWN	2-2-95

ARKANSAS STATE HIGHWAY COMMISSION

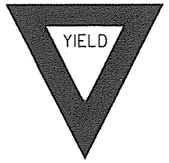
U-CHANNEL POST ASSEMBLIES

STANDARD DRAWING SHS-2

R1-1

STANDARD 30"X30"
EXPRESSWAY 36"X36"
SPECIAL 48"X48"

R1-2



STD. 36"X36"X36"
EXPWY. 48"X48"X48"
FWY. 60"X60"X60"

R2-1

STD. 24"X30"
EXPWY. 36"X48"
FWY. 48"X60"

R2-5A

STD. 24"X30"
EXPWY. 36"X48"
FWY. 48"X60"

R2-5C

STD. 24"X30"
EXPWY. 36"X48"
FWY. 48"X60"

R4-1

STD. 24"X30"
EXPWY. 36"X48"
FWY. 48"X60"

R4-2

STD. 24"X30"
EXPWY. 36"X48"
FWY. 48"X60"

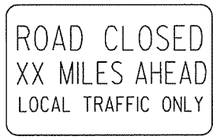
R5-1

STD. 30"X30"
EXPWY. 36"X36"
SPECIAL 48"X48"

R11-2

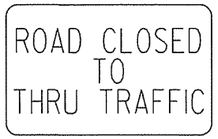
48"X30"

R11-3A



60"X30"

R11-4

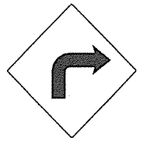


60"X30"

RSP-1

48"X30"

W1-1



STD. 36"X36"
FWY. 48"X48"

W1-2

STD. 36"X36"
FWY. 48"X48"

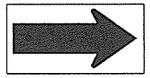
W1-3

STD. 48"X48"

W1-4

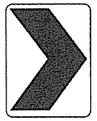
STD. 48"X48"

W1-6



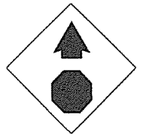
STD. 48"X24"
SPECIAL 60"X30"

W1-8



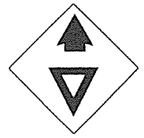
STD. 18"X24"
SPECIAL 24"X30"
EXPWY. 30"X36"
FWY. 36"X48"

W3-1



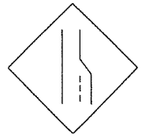
STD. 36"X36"
SPECIAL 48"X48"

W3-2



STD. 36"X36"
SPECIAL 48"X48"

W4-2



STD. 36"X36"
FWY. 48"X48"

W5-1

STD. 36"X36"
SPECIAL 48"X48"

W6-3

EXPWY. 36"X36"
SPECIAL 48"X48"

W8-7

EXPWY. 36"X36"
FWY. 48"X48"

W9-2

STD. 36"X36"
FWY. 48"X48"

W13-1

STD. 24"X24"

W20-1

STD. 48"X48"

W20-2

STD. 48"X48"

W20-3

STD. 48"X48"

W20-4

STD. 48"X48"

W20-5

STD. 48"X48"

W20-7a

STD. 36"X36"
FWY. 48"X48"

W21-2

STD. 30"X30"
SPECIAL 36"X36"

W21-5

STD. 30"X30"
SPECIAL 36"X36"

W24-1

STD. 36"X36"

W1-4b

STD. 48"X48"

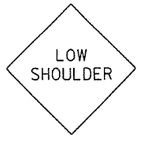
R56-1

STD. 18"X18"

W8-11

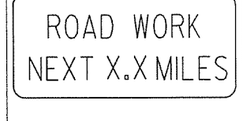
STD. 36"X36"
FWY. 48"X48"

W8-9



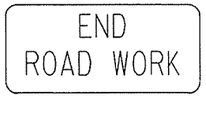
STD. 36"X36"
FWY. 48"X48"

G20-1



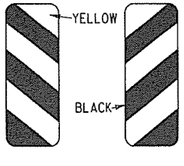
60"X24"

G20-2



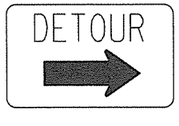
48"X24"

OM-3L OM-3R



12"X36"

M4-9

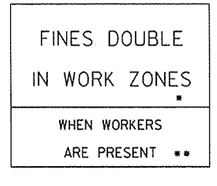


STD. 30"X24"
SPECIAL 48"X36"
SPECIAL 60"X48"

M4-10

48"X18"

R55-1



36"X60"

* USE 6" C LETTERS

ADVANCE DISTANCES
(XXXX)

500 FT	1/2 MILE
1000 FT	3/4 MILE
1500 FT	1 MILE
	AHEAD

GENERAL NOTES:

1. ALL TRAFFIC CONTROL DEVICES USED ON ROAD CONSTRUCTION SHALL CONFORM TO THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES, LATEST EDITION, AND TO THE STANDARD HIGHWAY SIGNS, LATEST EDITION, OR AS APPROVED BY THE FEDERAL HIGHWAY ADMINISTRATION.

2. TRAFFIC CONTROL DEVICES SHALL BE SET UP JUST BEFORE THE START OF CONSTRUCTION OPERATIONS AND SHALL BE PROPERLY MAINTAINED DURING THE TIME SUCH CONDITIONS EXIST. THEY SHALL REMAIN IN PLACE ONLY AS LONG AS NEEDED AND REMOVED THEREAFTER.

3. EXISTING SIGNS AND CONSTRUCTION SIGNS SHALL BE KEPT IN PROPER POSITION, AND BE CLEAN AND LEGIBLE AT ALL TIMES. SIGNS THAT DO NOT APPLY TO EXISTING CONDITIONS SHALL BE REMOVED. SIGNS THAT ARE DAMAGED, DEFACED, OR THAT ACCUMULATE DIRT DURING CONSTRUCTION SHALL BE CLEANED, REPAIRED, OR REPLACED.

• 4. SIGNS ARE USUALLY MOUNTED ON A SINGLE POST, ALTHOUGH THOSE WIDER THAN 36" OR LARGER THAN 10 SQ. FT. SHALL BE MOUNTED ON TWO POSTS OR ABOVE A TYPE III BARRICADE.

• 5. SIGN POSTS DIRECT BURIED IN SOIL SHALL BE 2 LB. MINIMUM CHANNEL POST OR 4"x4" WOOD POSTS. CHANNEL POSTS SHALL BE PAINTED GREEN. WOOD POSTS SHALL BE PAINTED WHITE. ALL POSTS SHALL BE NEATLY CONSTRUCTED, AND SHALL BE REPLUMBED, CLEANED, OR REPAIRED AS NEEDED FOR THE DURATION OF THE JOB. THERE SHALL NOT BE MORE THAN 2 POSTS IN A 7' PATH FOR WOOD OR CHANNEL POSTS. ANY CHANNEL POST SPLICE SHALL BE IN ACCORDANCE WITH STANDARD DRAWING TC-3.

6. POST MOUNTED SIGNS IN RURAL AREAS SHALL BE CONSTRUCTED WITH THE NEAR EDGE OF THE SIGN FROM 6 TO 12 FEET FROM THE PAVEMENT EDGE. SIGNS IN URBAN AREAS AND BARRICADE MOUNTED SIGNS SHALL BE MOUNTED A MINIMUM OF 2 FEET FROM THE PAVEMENT EDGE.

7. ALL POST AND BARRICADE MOUNTED SIGNS MOUNTED IN URBAN AREAS SHALL BE MOUNTED A MINIMUM DISTANCE OF 7' FROM THE BOTTOM OF THE SIGN TO THE ROADWAY SURFACE. ALL POST AND BARRICADE MOUNTED SIGNS MOUNTED IN RURAL AREAS SHALL BE MOUNTED A MINIMUM DISTANCE OF 7' FROM THE BOTTOM OF THE SIGN TO THE ROADWAY SURFACE, EXCEPT A MINIMUM OF 6' SHALL BE USED WHEN MOUNTING AN ADVISORY SIGN BELOW A WARNING SIGN. TEMPORARY SIGNS MAY BE MOUNTED ON PORTABLE SUPPORTS FOR INTERMEDIATE TERM STATIONARY WORK CONDITIONS. THE SIGNS MINIMUM MOUNTING HEIGHT SHALL BE 5'. RETROREFLECTIVE DEVICES SHALL BE USED. TEMPORARY SIGNS MAY BE MOUNTED ON PORTABLE SUPPORTS FOR SHORT-TERM, SHORT DURATION, AND MOBILE CONDITIONS. THEY SHALL BE NO LESS THAN ONE (1) FOOT ABOVE THE TRAVELED WAY. LONG-TERM STATIONARY SIGNS SHALL BE DIRECT BURIED IN SOIL, UNLESS CONDITIONS NECESSITATE THE USE OF PORTABLE SIGNS, OR AS APPROVED BY THE ENGINEER. CONCRETE PADS, CONCRETE OR ROCK BALLAST, OR OTHER SOLID MATERIALS SHALL NOT BE UTILIZED WITH PORTABLE SIGN SUPPORTS.

8. FLAGGERS SHALL USE REFLECTORIZED STOP-SLOW PADDLES. FLAGS MAY BE USED ONLY FOR EMERGENCY SITUATIONS.

9. MOST OF THE SIGNS SHOWN ARE ORIENTED TO THE RIGHT. HOWEVER, THIS DOES NOT PRECLUDE THE USE OF MIRROR IMAGES OF THESE SIGNS WHERE THE REVERSE ORIENTATION MIGHT BETTER CONVEY TO MOTORISTS THE PROPER DIRECTION OF MOVEMENT.

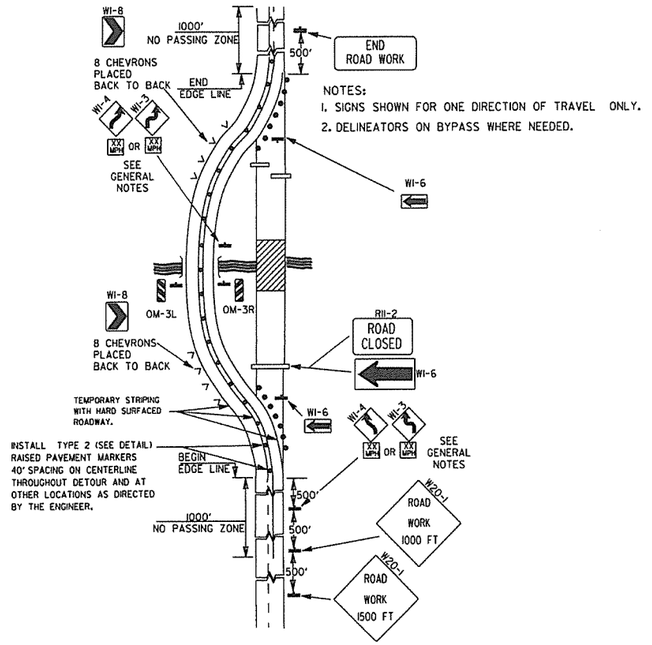
10. R55-1 SIGNS SHALL BE PLACED AT LEAST 1500' BUT NOT MORE THAN 1 MILE IN ADVANCE OF THE WORK ZONE. IF A SPEED LIMIT REDUCTION IS IN EFFECT, THE SIGN SHALL BE PLACED A MINIMUM OF 500' IN ADVANCE OF THE "REDUCED SPEED AHEAD" SIGN.

• NOTE: SUPPORTS FOR SIGNS, BARRICADES, AND VERTICAL PANELS THAT ARE DIFFERENT FROM THE REQUIREMENTS SHOWN IN NOTES 4 & 5, BUT MEET THE REQUIREMENTS OF NCHRP-350 OR MANUAL FOR ASSESSING SAFETY HARDWARE (MASH), WILL BE ACCEPTED. COMPLIANCE WITH THE REQUIREMENTS OF NCHRP-350 OR MANUAL FOR ASSESSING SAFETY HARDWARE (MASH) IS REQUIRED FOR ALL PROJECTS.

DATE	REVISION	FILMED
12-15-11	REVISED W24-1	
11-17-10	DELETED W8-9a & ADDED W8-9	
10-15-09	ADDED REFERENCE TO MASH & ADDED SIGN W24-1	
4-17-08	REVISED SIGN DESIGNATIONS	
11-18-04	REVISED NOTES	
10-9-03	REVISED NOTE 1	
11-16-01	REVISED NOTE 7	
9-28-00	REVISED NOTE	
11-18-98	ADDED NOTE	
6-26-97	REVISED NOTE 5	
4-03-97	REVISED NOTE 5	
10-18-96	ADDED CONTROLLED ACCESS HWY. SIGN & TO NOTE 7	
10-12-95	ADDED R55-1	
6-8-95	REVISED TO CORRECT SIGN ILLUSTRATIONS	6-8-95
2-2-95	REVISED PER PART VI, MUTCD SEPT. 3, 1993	
8-15-91	DRAWN AND PLACED IN USE	

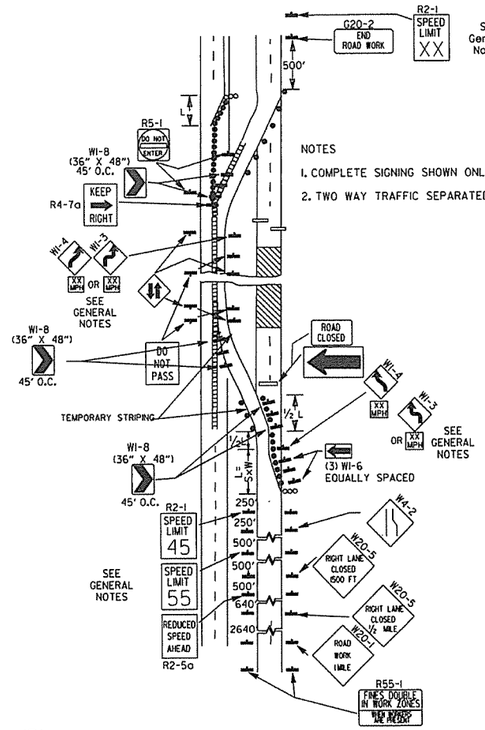
ARKANSAS STATE HIGHWAY COMMISSION

STANDARD TRAFFIC CONTROLS
FOR HIGHWAY CONSTRUCTION



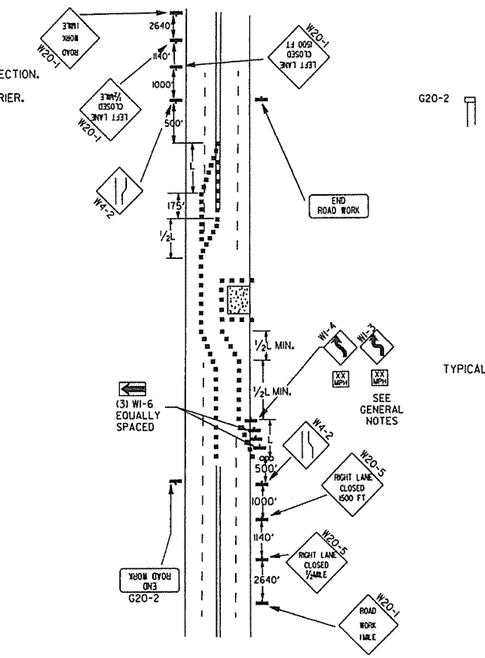
NOTES:
1. SIGNS SHOWN FOR ONE DIRECTION OF TRAVEL ONLY.
2. DELINEATORS ON BYPASS WHERE NEEDED.

(A) TYPICAL APPLICATION OF TRAFFIC CONTROL DEVICES ON A 2-LANE HIGHWAY WHERE THE ENTIRE ROADWAY IS CLOSED AND A BYPASS DETOUR IS PROVIDED.

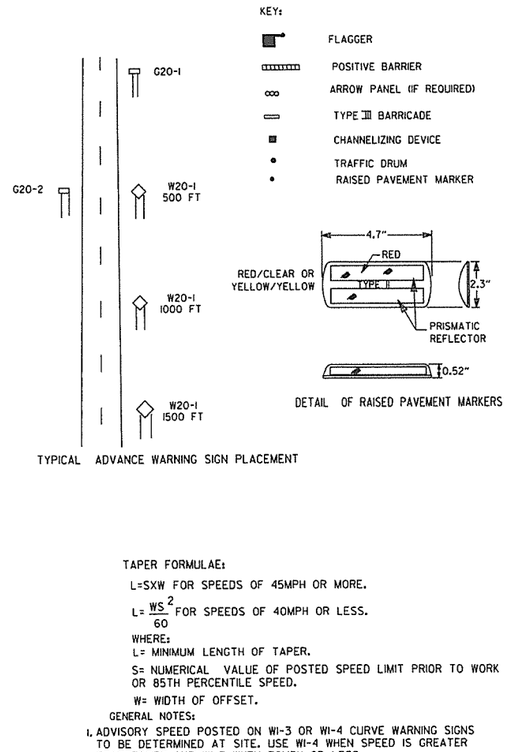


NOTES
1. COMPLETE SIGNING SHOWN ONLY IN CROSSOVER DIRECTION.
2. TWO WAY TRAFFIC SEPARATED WITH POSITIVE BARRIER.

(B) TYPICAL APPLICATION - 4-LANE DIVIDED ROADWAY WHERE ONE ROADWAY IS CLOSED.

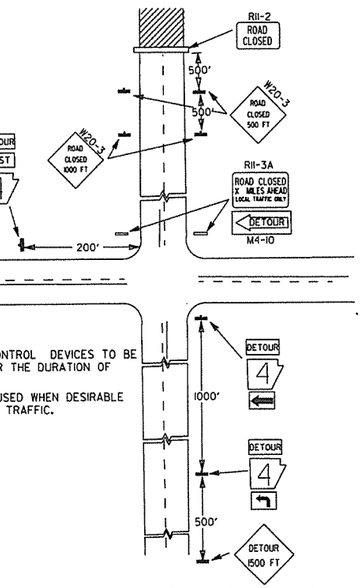


(C) TYPICAL APPLICATION - 4-LANE UNDIVIDED ROADWAY WHERE HALF OF THE ROADWAY IS CLOSED.



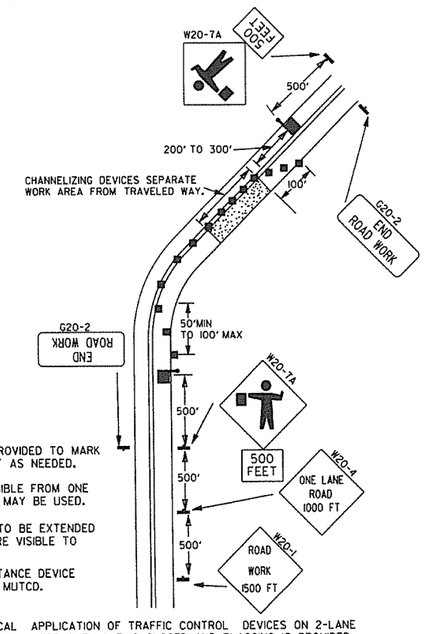
DETAIL OF RAISED PAVEMENT MARKERS

TYPICAL ADVANCE WARNING SIGN PLACEMENT



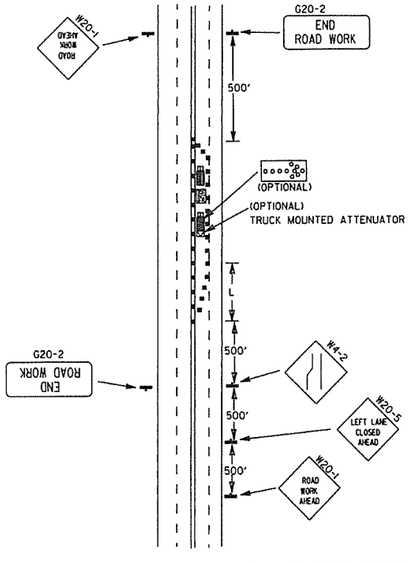
NOTES:
1. REGULATORY TRAFFIC CONTROL DEVICES TO BE MODIFIED AS NEEDED FOR THE DURATION OF THE DETOUR.
2. STREET NAMES MAY BE USED WHEN DESIRABLE FOR DIRECTING DETOURED TRAFFIC.

(D) TYPICAL APPLICATION - ROADWAY CLOSED BEYOND DETOUR POINT.



NOTES:
1. FLOOD LIGHTS SHOULD BE PROVIDED TO MARK FLAGGER STATIONS AT NIGHT AS NEEDED.
2. IF ENTIRE WORK AREA IS VISIBLE FROM ONE STATION, A SINGLE FLAGGER MAY BE USED.
3. CHANNELIZING DEVICES ARE TO BE EXTENDED TO A POINT WHERE THEY ARE VISIBLE TO APPROACHING TRAFFIC.
4. AUTOMATED FLAGGER ASSISTANCE DEVICE (AFAD) OPTIONAL. REFER TO MUTCD.

(E) TYPICAL APPLICATION OF TRAFFIC CONTROL DEVICES ON 2-LANE HIGHWAY WHERE ONE LANE IS CLOSED AND FLAGGING IS PROVIDED.



(F) TYPICAL APPLICATION - 4-LANE UNDIVIDED ROADWAY WITH INSIDE LANE CLOSED.

TAPER FORMULAE:

L=SXW FOR SPEEDS OF 45MPH OR MORE.

$L = \frac{WS^2}{60}$ FOR SPEEDS OF 40MPH OR LESS.

WHERE:
L= MINIMUM LENGTH OF TAPER.
S= NUMERICAL VALUE OF POSTED SPEED LIMIT PRIOR TO WORK OR 85TH PERCENTILE SPEED.
W= WIDTH OF OFFSET.

GENERAL NOTES:

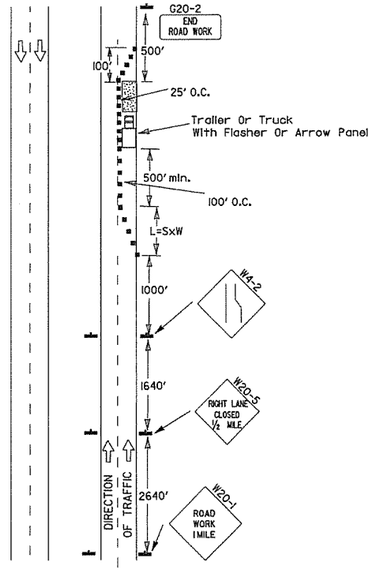
1. ADVISORY SPEED POSTED ON W1-3 OR W1-4 CURVE WARNING SIGNS TO BE DETERMINED AT SITE. USE W1-4 WHEN SPEED IS GREATER THAN 30MPH AND W1-3 WHEN 30MPH OR LESS.
2. WHEN THE EXISTING SPEED LIMIT IS 55MPH AND THE PLANS REQUIRE A SPEED LIMIT OF 45MPH, THE R2-1(55) SHALL BE OMITTED AND THE R2-5A SHALL BE INSTALLED AT THAT LOCATION. ADDITIONAL R2-1 45MPH SPEED LIMIT SIGNS SHALL BE INSTALLED AT A MAXIMUM OF 1MILE INTERVALS. AT THE END OF THE WORK AREA A R2-1(XX) SHALL BE INSTALLED TO MATCH ORIGINAL SPEED LIMIT.
3. WHEN THE EXISTING SPEED LIMIT IS 65MPH AND THE PLANS REQUIRE A SPEED LIMIT OF 55MPH, THE R2-1(45) SHALL BE OMITTED. ADDITIONAL R2-1 55MPH SPEED LIMIT SIGNS SHALL BE INSTALLED AT A MAXIMUM OF 1MILE INTERVALS. AT THE END OF THE WORK AREA A R2-1(XX) SHALL BE INSTALLED TO MATCH ORIGINAL SPEED LIMIT.
4. THE MAXIMUM SPACING BETWEEN CHANNELIZING DEVICES IN A TAPER SHOULD BE APPROXIMATELY EQUAL IN FEET TO THE SPEED LIMIT. BEYOND THE TAPER, MAXIMUM SPACING SHALL BE TWO TIMES THE SPEED LIMIT, OR AS DIRECTED BY THE ENGINEER.
5. WARNING LIGHTS AND/OR FLAGS MAY BE MOUNTED TO SIGNS OR CHANNELIZING DEVICES AT NIGHT AS NEEDED.
6. PAVEMENT MARKINGS NO LONGER APPLICABLE WHICH MIGHT CREATE CONFUSION IN THE MINDS OF VEHICLE OPERATORS SHALL BE REMOVED OR OBLITERATED AS SOON AS PRACTICABLE.
7. TRAILER MOUNTED DEVICES SUCH AS ARROW PANELS AND PORTABLE CHANGEABLE MESSAGE SIGNS SHALL BE DELINEATED BY AFFIXING CONSPICUITY MATERIAL IN A CONTINUOUS LINE ON THE FACE OF THE TRAILER. WHEN PLACED ON OR ADJACENT TO THE SHOULDER AND NOT BEHIND A POSITIVE BARRIER. THESE DEVICES SHALL BE DELINEATED BY PLACING FIVE (5) TRAFFIC DRUMS, EQUALLY SPACED ALONG THE TRAFFIC SIDE OF THE DEVICE.

DATE	REVISION	FILMED
9-12-13	REVISED DETAIL OF RAISED PAVEMENT MARKERS	
3-11-10	ADDED (AFAD)	
11-20-08	REVISED SIGN DESIGNATIONS	
11-18-04	ADDED GENERAL NOTE	
10-18-96	ADDED R55-1	
4-26-96	CORRECTED (a) BEHIND G20-2	
6-8-95	CORRECTED SIGN IDENT. ON W1-4A	6-8-95
2-2-95	REVISED PER PART VI, MUTCD, SEPT. 3, 1993	
8-15-91	DRAWN AND PLACED IN USE	

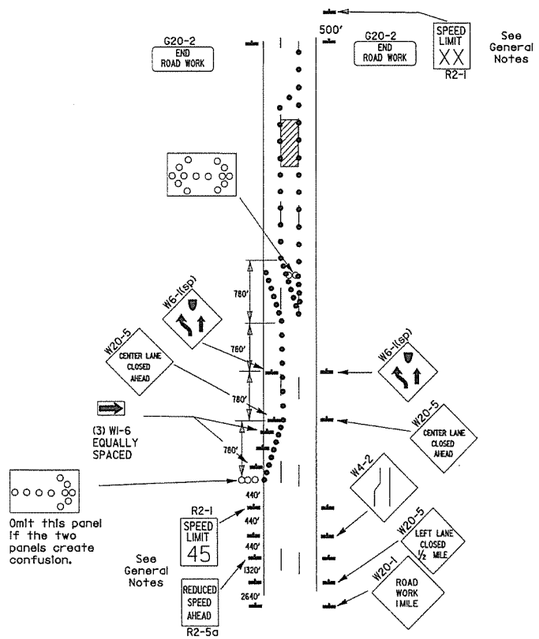
ARKANSAS STATE HIGHWAY COMMISSION

STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION

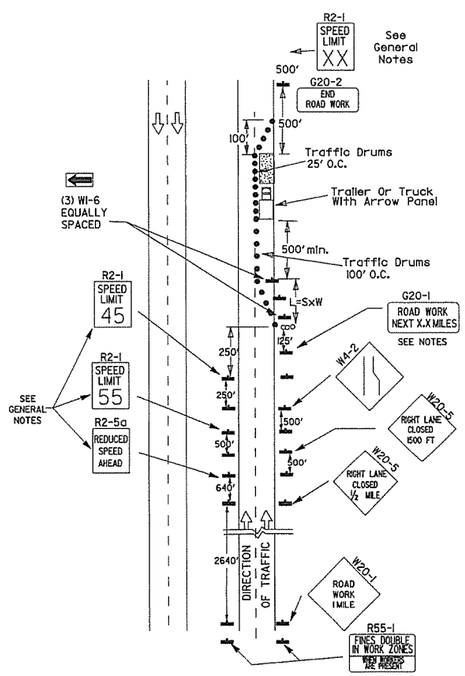
STANDARD DRAWING TC-2



(A) Typical application - daytime maintenance operations of short duration on a 4-lane divided roadway where half of the roadway is closed.



(B) Typical application - 3-lane oneway roadway where center lane is closed.



(C) Typical application - construction operations of intermediate to long term duration on a 4-lane divided roadway where half of the roadway is closed.

KEY:

- Arrow Panel (If Required)
- Channelizing Device
- Traffic drum

GENERAL NOTES:

1. A speed limit reduction may be implemented ONLY when designated in the plan or when recommended by the Roadway Design Division.
2. When the existing speed limit is 55mph and the plans require a speed limit of 45mph, the R2-1(55) shall be omitted and the R2-5A shall be installed at that location. Additional R2-1 45mph speed limit signs shall be installed at a maximum of 1 mile intervals. At the end of the work area a R2-1(XX) shall be installed to match original speed limit.
3. When the existing speed limit is 65mph and the plans require a speed limit of 55mph, the R2-1(45) shall be omitted. Additional R2-1 55mph speed limit signs shall be installed at a maximum of 1 mile intervals. At the end of the work area a R2-1(XX) shall be installed to match original speed limit.
4. The maximum spacing between channelizing devices in a taper should be approximately equal in feet to the speed limit. Beyond the taper, maximum spacing shall be two times the speed limit or as directed by the Engineer.
5. Warning lights and/or flags may be mounted to signs or channelizing devices at night as needed.
6. Pavement markings no longer applicable which might create confusion in the minds of vehicle operators shall be removed or obliterated as soon as practicable.
7. The G20-1 sign will be required on jobs of over two miles in length. When the lane closure is not at the beginning of the project, the G20-1 sign shall be erected 125' in advance of the job limit. Additional W20-1 (1 MILE) signs are not required in advance of lane closures that begin inside the project limits.
8. Flaggers shall use STOP/SLOW paddles for controlling traffic through work zones. Flags may be used only for emergency situations.
9. All plastic drums and cones shall meet the requirements of NCHRP-350 or Manual For Assessing Safety Hardware (MASH).
10. Trailer mounted devices such as arrow panels and portable changeable message signs shall be delineated by affixing conspicuity material in a continuous line on the face of the trailer. When placed on or adjacent to the shoulder and not behind a positive barrier, these devices shall be delineated by placing five (5) traffic drums, equally spaced along the traffic side of the device.

Channelizing devices

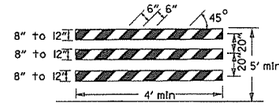
* When cones are used on freeways and multi-lane highways, they shall be 28" min. During hours of darkness, 28" cones shall be used on all roadways, and shall be reflectorized in accordance with the M.U.T.C.D.

CONES

TYPE I BARRICADE

PLASTIC DRUM

TYPE II BARRICADE

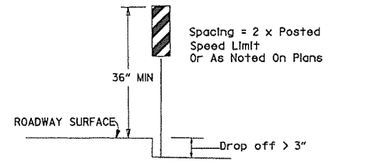


TYPE III BARRICADE

NOTE:
For all road closures, the Type III barricades shall be of sufficient length to extend across entire roadway.

VERTICAL PANEL
VP-1R

VERTICAL PANEL PLACEMENT



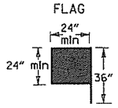
TRAFFIC CONTROL DEVICES
FOR
VERTICAL PAVEMENT DIFFERENTIALS

VERTICAL DIFFERENTIAL	LOCATIONS	TRAFFIC CONTROL
1" to 3"	Centerline, lane lines	W8-11
1" to 3"	Edge of shoulder	W8-9
Greater than 3"	Lane lines	Standard lane closure required
Greater than 3"	Edge of traveled lane	*RSP-1 and vertical panels, drums or concrete barrier
Greater than 3"	Edge of shoulder	*Vertical panels, drums or concrete barrier

* When shown on the plans concrete barrier will be used.

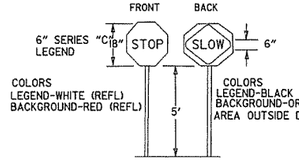
When the shoulder area is used as part of the traveled lane and there is insufficient width to place drums on the remaining shoulder width, then vertical panels shall be used.

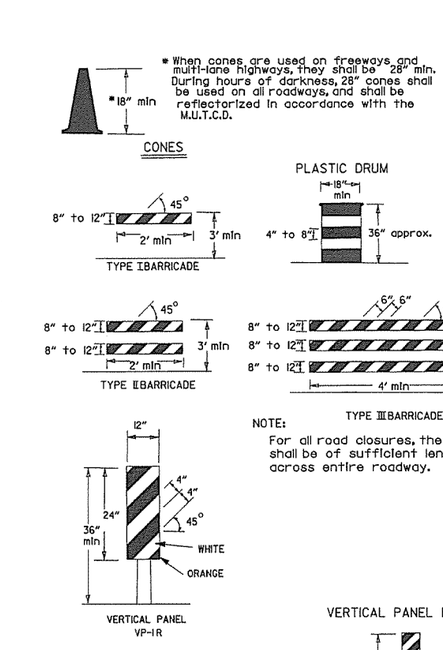
FLAG



Flag shall be of good grade red material

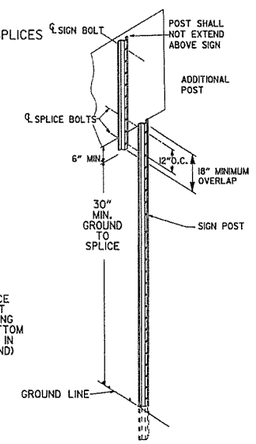
STOP SLOW PADDLE





(D) Typical application - closing multiple lanes of a multilane highway.

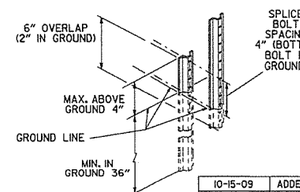
DETAIL OF SPLICES



NOTES: USE SPLICES ONLY WHEN NECESSARY FOR INSTALLATION. TYPICAL INSTALLATION SHOULD HAVE NO SPLICES (SEE STD. DRAWING NO. SHS-2)

NORMAL INSTALLATIONS WILL REQUIRE 1/4" DIA. BOLTS TO MOUNT SIGNS TO POST AND 5/16" DIA. BOLTS TO ASSEMBLE THE VARIOUS POST SUPPORTS. EACH OF THESE BOLTS SHALL BE CARRIAGE BOLTS.

SIGN POSTS SHALL BE PAINTED GREEN; SIGNS SHALL NOT BE PAINTED, AND ALL SIGN POSTS SHALL BE PLUMB.



DATE	REVISION	FILMED
10-15-09	ADDED REFERENCE TO MASH	
11-20-08	REVISED SIGN DESIGNATIONS	
11-18-04	ADDED NOTE	
10-1-98	ADDED NOTE	
4-03-97	ADDED (SP) TO W6-1 & REVISED TRAFFIC CONTROL DEVICES NOTE	
10-18-96	ADDED R55-1	
10-12-95	MOVED UPPER SPLICE	
6-8-95	REVISED SPLICE DETAIL, TEXT	6-8-95
2-2-95	REVISED PER PART VI, MUTCD, SEPT. 3, 1993	
8-15-91	DRAWN AND PLACED IN USE	

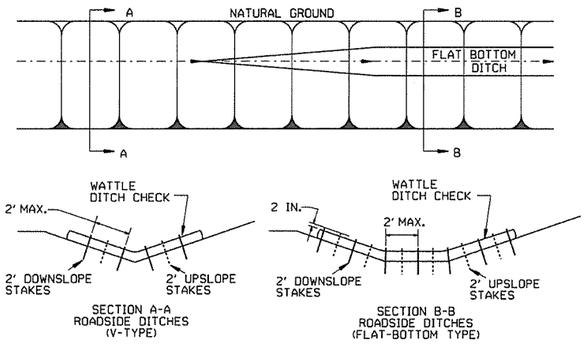
ARKANSAS STATE HIGHWAY COMMISSION

STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION

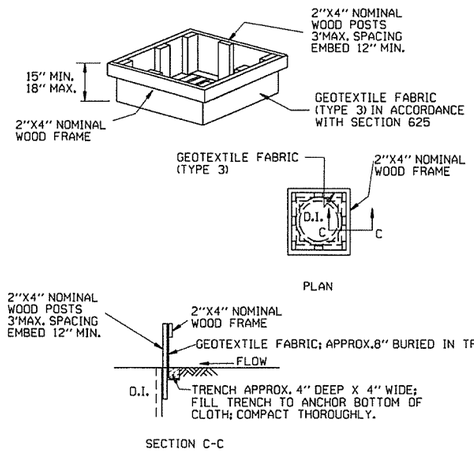
STANDARD DRAWING TC-3

GENERAL NOTES

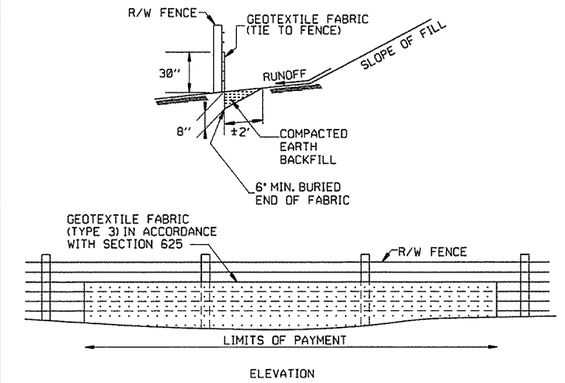
INSTALL A MINIMUM OF 2 UPSLOPE STAKES AND 4 DOWNSLOPE STAKES AT AN ANGLE TO WEDGE WATTLE TO BOTTOM OF DITCH.



WATTLE DITCH CHECK (E-1)



DROP INLET SILT FENCE (E-7)



SILT FENCE ON R/W FENCE (E-4)

GENERAL NOTES

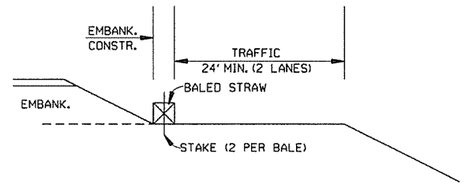
GEOTEXTILE FABRIC SHALL BE SPLICED TOGETHER WITH A SEWN SEAM ONLY AT A SUPPORT POST, OR TWO SECTIONS OF FENCE MAY BE OVERLAPPED INSTEAD. PAYMENT OF ADDITIONAL MATERIAL FOR OVERLAP WILL NOT BE MADE.

GENERAL NOTES

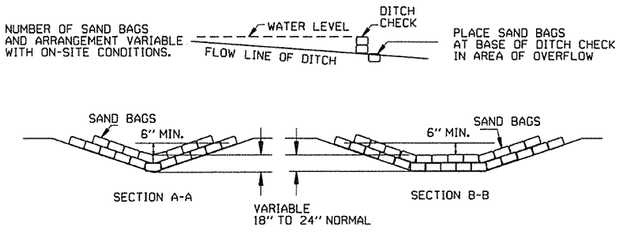
1. STRAW BALES SHALL BE INSTALLED SO THAT THE BINDINGS ARE ORIENTED AROUND THE SIDES RATHER THAN ALONG THE TOPS AND BOTTOMS OF THE BALES. THE BALES SHALL BE A MINIMUM OF 30 INCHES IN LENGTH.

2. NO GAPS SHALL BE LEFT BETWEEN BALES.

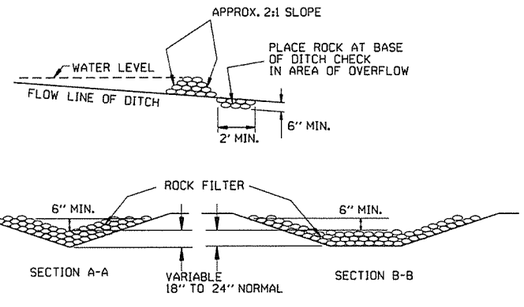
3. BALED STRAW FILTER BARRIERS COMPLETED AND ACCEPTED WILL BE MEASURED BY THE BALE IN PLACE AS AUTHORIZED BY THE ENGINEER AND WILL BE PAID FOR AT THE CONTRACT UNIT PRICE BID PER BALE FOR BALED STRAW DITCH CHECKS.



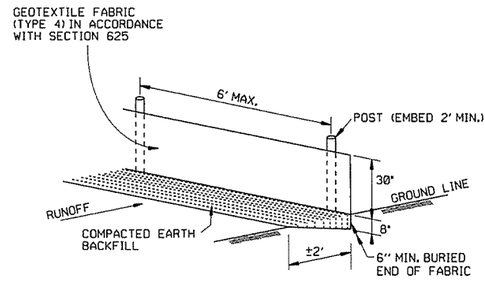
BALED STRAW FILTER BARRIER (E-2)



SAND BAG DITCH CHECK (E-5)



ROCK DITCH CHECK (E-6)



SILT FENCE (E-11)

GENERAL NOTES

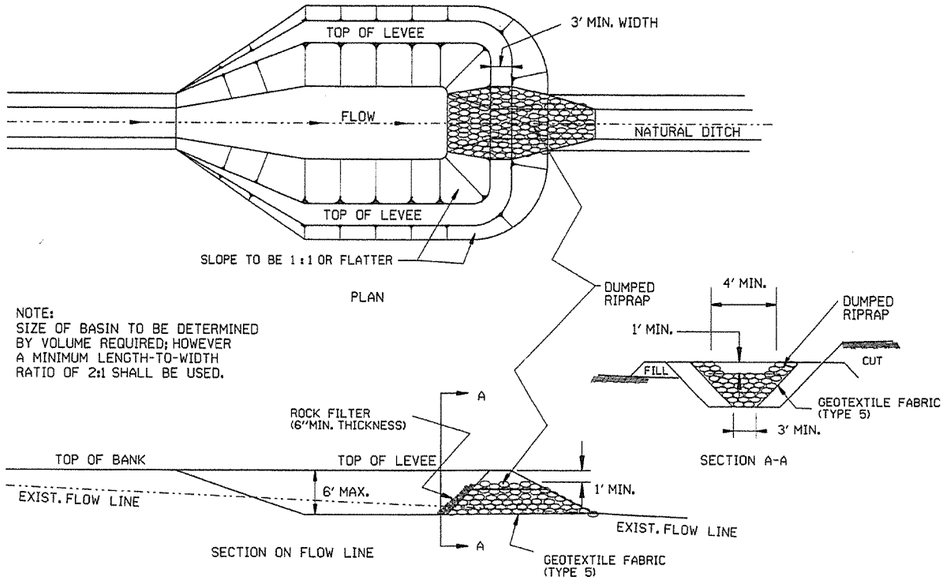
GEOTEXTILE FABRIC SHALL BE SPLICED TOGETHER WITH A SEWN SEAM ONLY AT A SUPPORT POST OR TWO SECTIONS OF FENCE MAY BE OVERLAPPED INSTEAD. PAYMENT OF ADDITIONAL MATERIAL FOR OVERLAP WILL NOT BE MADE.

DATE	REVISION	FILMED
12-15-11	DELETED BALED STRAW DITCH CHECK & ADDED WATTLE DITCH CHECK	
11-18-98	ADDED NOTES	
7-02-98	ADDED BALED STRAW FILTER BARRIER (E-2)	
7-20-95	REVISED SILT FENCE E-4 AND E-11	7-20-95
7-15-94	REV. E-4 & E-11 MIN. 13" BURIED END OF FABRIC	
6-2-94	REVISED E-1,4,7 & 11; DELETED E-2 & 3	6-2-94
4-1-93	REDRAWN	
10-1-92	REDRAWN	
8-2-76	ISSUED R.D.M.	298-7-28-76

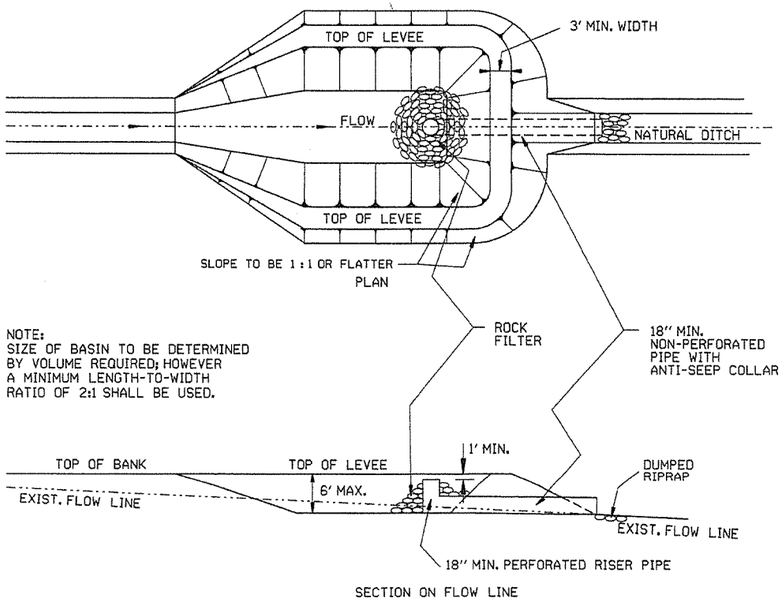
ARKANSAS STATE HIGHWAY COMMISSION

TEMPORARY EROSION CONTROL DEVICES

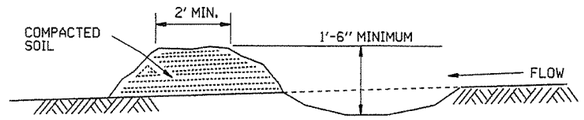
STANDARD DRAWING TEC-1



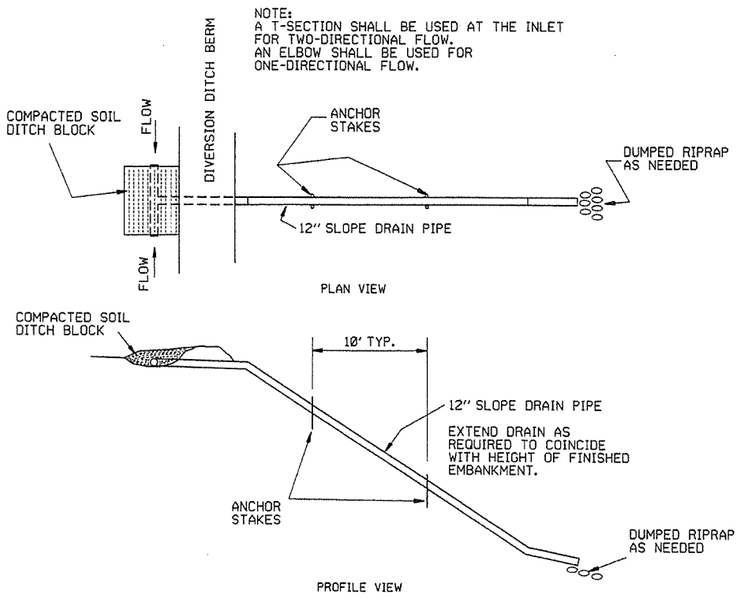
SEDIMENT BASIN WITH RIPRAP OUTLET (E-9)



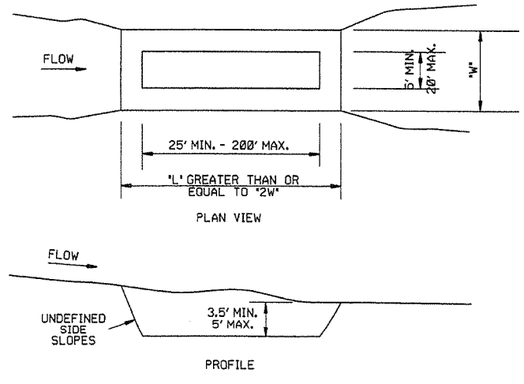
SEDIMENT BASIN WITH PIPE OUTLET (E-10)



DIVERSION DITCH (E-8)



SLOPE DRAIN (E-12)



SEDIMENT BASIN (E-14)

DATE	REVISION	FILMED
6-2-94	Revised E-8 & E-12; Added E-14 & Deleted E-13	
4-1-93	ISSUED	

ARKANSAS STATE HIGHWAY COMMISSION

TEMPORARY EROSION CONTROL DEVICES

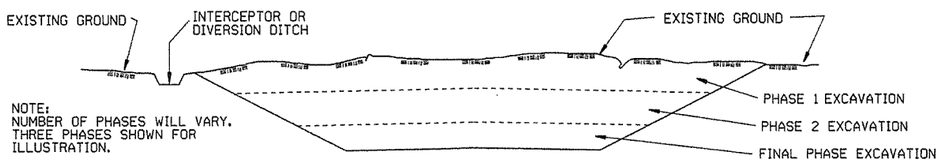
STANDARD DRAWING TEC-2

CLEARING AND GRUBBING

CONSTRUCTION SEQUENCE

1. PLACE PERIMETER CONTROLS (I.E. SILT FENCES , DIVERSION DITCHES, SEDIMENT BASINS, ETC.)
2. PERFORM CLEARING AND GRUBBING OPERATION.

EXCAVATION



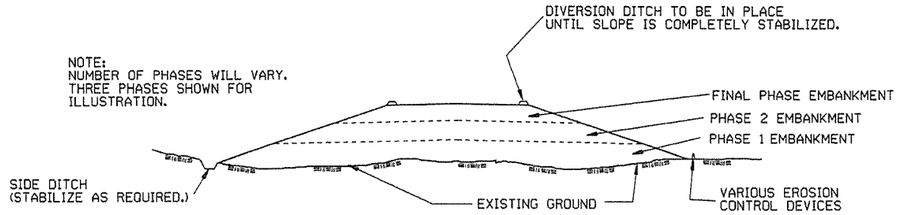
GENERAL NOTE

ALL CUT SLOPES SHALL BE DRESSED, PREPARED, SEEDED, AND MULCHED AS THE WORK PROGRESSES. SLOPES SHALL BE EXCAVATED AND STABILIZED IN EQUAL INCREMENTS NOT TO EXCEED 25 FEET, MEASURED VERTICALLY.

CONSTRUCTION SEQUENCE

1. EXCAVATE AND STABILIZE INTERCEPTOR AND/OR DIVERSION DITCHES.
2. PERFORM PHASE 1 EXCAVATION. PLACE PERMANENT OR TEMPORARY SEEDING.
3. PERFORM PHASE 2 EXCAVATION. PLACE PERMANENT OR TEMPORARY SEEDING.
4. PERFORM FINAL PHASE OF EXCAVATION. PLACE PERMANENT OR TEMPORARY SEEDING, STABILIZE DITCHES. CONSTRUCT DITCH CHECKS, DIVERSION DITCHES, SEDIMENT BASINS, OR OTHER EROSION CONTROL DEVICES AS REQUIRED.

EMBANKMENT



GENERAL NOTE

ALL EMBANKMENT SLOPES SHALL BE DRESSED, PREPARED, SEEDED, AND MULCHED AS THE WORK PROGRESSES. SLOPES SHALL BE CONSTRUCTED AND STABILIZED IN EQUAL INCREMENTS NOT TO EXCEED 25 FEET, MEASURED VERTICALLY.

CONSTRUCTION SEQUENCE

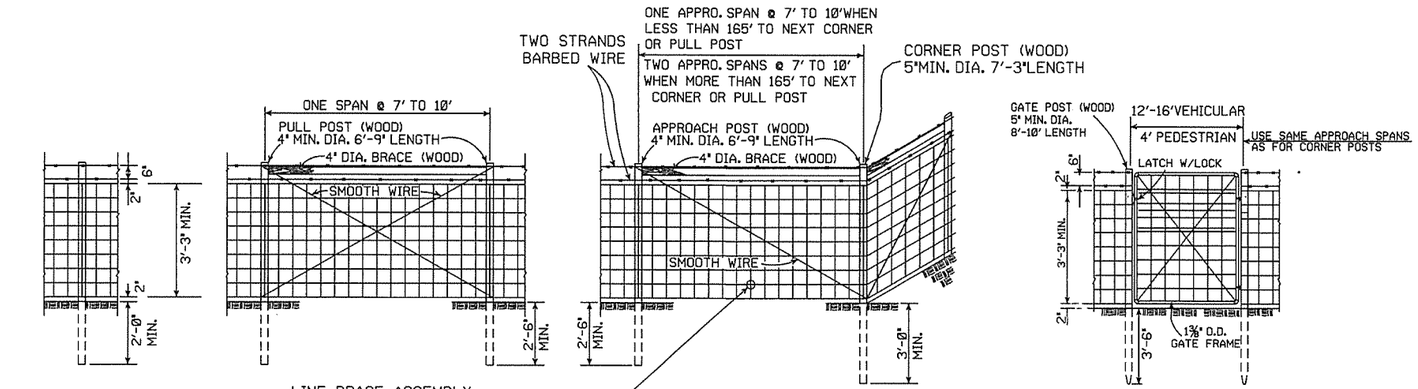
1. CONSTRUCT DIVERSION DITCHES, DITCH CHECKS, SEDIMENT BASINS, SILT FENCES, OR OTHER EROSION CONTROL DEVICES AS SPECIFIED.
2. PLACE PHASE 1 EMBANKMENT WITH PERMANENT OR TEMPORARY SEEDING. PROVIDE DIVERSION DITCHES AND SLOPE DRAINS IF EMBANKMENT CONSTRUCTION IS TO BE TEMPORARILY ABANDONED FOR A PERIOD OF GREATER THAN 21 DAYS.
3. PLACE PHASE 2 EMBANKMENT WITH PERMANENT OR TEMPORARY SEEDING. PROVIDE DIVERSION DITCHES AND SLOPE DRAINS IF EMBANKMENT CONSTRUCTION IS TO BE TEMPORARILY ABANDONED FOR A PERIOD OF GREATER THAN 21 DAYS.
4. PLACE FINAL PHASE OF EMBANKMENT WITH PERMANENT OR TEMPORARY SEEDING. PLACE DIVERSION DITCHES AND SLOPE DRAINS AND MAINTAIN UNTIL ENTIRE SLOPE IS STABILIZED.

DATE	REVISION	FILMED
11-03-94	CORRECTED SPELLING	
6-2-94	Drawn & Issued	6-2-94

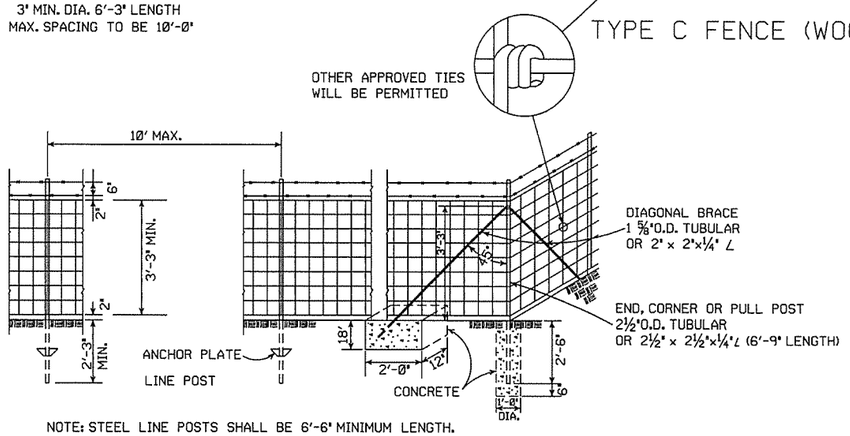
ARKANSAS STATE HIGHWAY COMMISSION

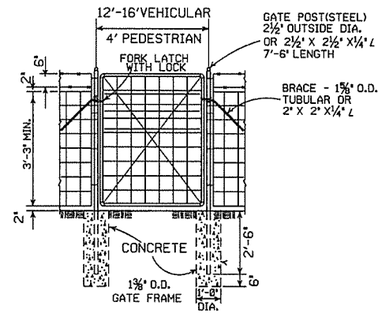
TEMPORARY EROSION CONTROL DEVICES

STANDARD DRAWING TEC-3

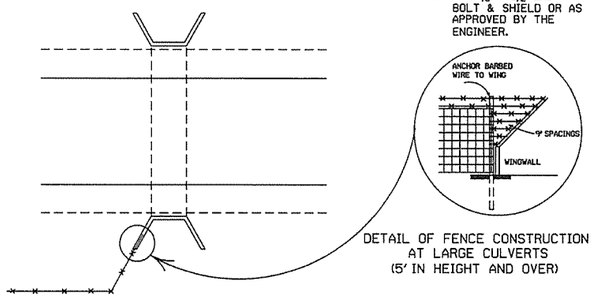


TYPE C FENCE (WOOD POSTS)





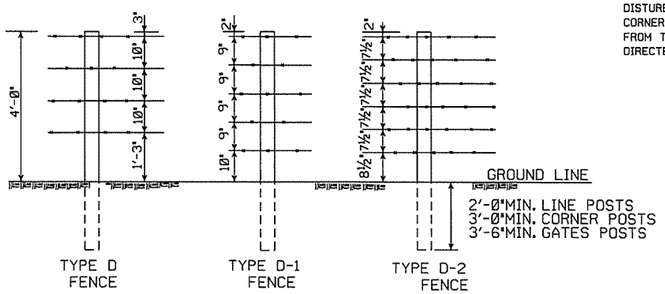
NOTE: STEEL LINE POSTS SHALL BE 6'-6" MINIMUM LENGTH.



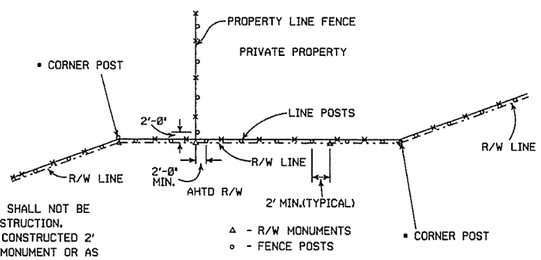
DETAIL OF FENCE CONSTRUCTION AT LARGE CULVERTS (5' IN HEIGHT AND OVER)

TYPE C FENCE (STEEL POSTS)

4 STRANDS BARBED WIRE (D)
5 STRANDS BARBED WIRE (D-1)
6 STRANDS BARBED WIRE (D-2)

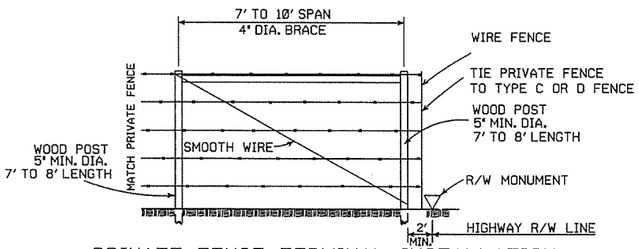


NOTE: SPACING AND SIZE (EXCEPT LENGTH) OF POSTS, APPROACH SPANS, PULL POST ASSEMBLIES, AND CORNER BRACING FOR TYPE D FENCE SHALL CONFORM TO TYPE C FENCE. USE GALVANIZED STAPLES ON WOOD POSTS AND APPROVED FASTENERS ON STEEL POSTS.



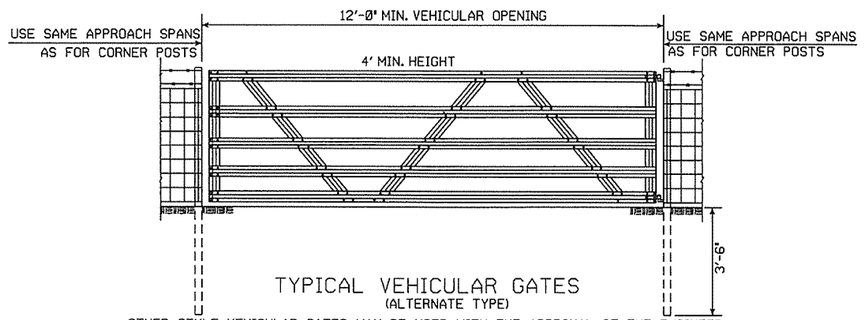
• NOTE: RIGHT-OF-WAY MONUMENTS SHALL NOT BE DISTURBED BY FENCE CONSTRUCTION. CORNER POSTS SHALL BE CONSTRUCTED 2' FROM THE RIGHT-OF-WAY MONUMENT OR AS DIRECTED BY THE ENGINEER.

RIGHT-OF-WAY FENCE LOCATION



PRIVATE FENCE TERMINAL INSTALLATION

WHERE EXISTING FENCE CONSISTS OF STEEL POSTS, USE END POST ASSEMBLY AS SHOWN IN TYPE C FENCE OR OTHER END POST ASSEMBLY AS APPROVED BY THE ENGINEER.



TYPICAL VEHICULAR GATES
(ALTERNATE TYPE)

OTHER STYLE VEHICULAR GATES MAY BE USED WITH THE APPROVAL OF THE ENGINEER. THE METHOD OF SECURING GATE (LATCH AND/OR LOCK)SHALL MEET THE APPROVAL OF THE ENGINEER.

GENERAL NOTES:

STEEL LINE POSTS SHALL BE PAINTED OR GALVANIZED. TUBULAR END, CORNER, PULL, OR DIAGONAL BRACES MUST CONFORM TO THE DIMENSIONS AND WEIGHTS SPECIFIED ON STANDARD DRAWING WF-3 (CHAIN LINK). APPROVED ALTERNATES ARE ACCEPTABLE.
AN ACCEPTABLE TOLERANCE IN LENGTH OF TUBULAR OR WOODEN POSTS SHALL BE - 1" TO +2".
TUBULAR POSTS MUST BE PAINTED OR GALVANIZED.

THE CONTRACTOR SHALL FURNISH AT LEAST 25% OF TIMBER LINE POSTS OF 7 FOOT LENGTHS IN ORDER TO PROVIDE SUFFICIENT SET IN SOFT GROUND OR SMALL DEPRESSIONS.

DRIVEWAY GATES, EITHER SINGLE 12' TO 16' OR DOUBLE 6' TO 8' OPENING OF THE SAME TYPE AS THE PEDESTRIAN GATE, SHALL BE INSTALLED ON THE RIGHT SIDE OF EACH THROUGH LANE ROAD AT LARGE CULVERTS OR BRIDGE CROSS FENCE, FOR USE OF MAINTENANCE EQUIPMENT. LOCATION OF GATES TO BE SHOWN ON PLANS OR AS DESIGNATED BY THE ENGINEER.

AT STREAM CROSSINGS, THE FENCE SHALL NOT BE CONSTRUCTED ACROSS LARGE STREAMS. WHERE CLEARANCE IS SUFFICIENT FROM THE TOP OF THE BANK TO THE BRIDGE STRUCTURE A CROSS CONNECTION SHALL BE CONSTRUCTED BETWEEN THE FENCE ON EACH SIDE OF THE ROAD. WHERE THE CLEARANCE IS NOT SUFFICIENT, THE FENCE SHALL BE TERMINATED WITH CROSS CONNECTIONS AND END POSTS ADJACENT TO BRIDGE ABUTMENTS OR CULVERT WINGWALLS.

SPLICE FOR BARBED WIRE BETWEEN PULL POST ASSEMBLY SHALL BE BY THE 'EYE METHOD' AS DESCRIBED AS FOLLOWS: THE ENDS OF THE BARBED WIRE SHALL BE BENT TO FORM A LOOP. THE LOOPS SHALL BE CONNECTED. AFTER THE LOOPS ARE CONNECTED THE ENDS OF THE WIRE SHALL BE WRAPPED AROUND THE PROJECTING WIRES A MINIMUM OF 4 TIMES FOR EACH WIRE LOOP.

SPLICE FOR WOVEN WIRE BETWEEN PULL POST SHALL BE BY THE "WESTERN UNION METHOD" AS DESCRIBED AS FOLLOWS: THE VERTICAL WIRES FOR EACH END OF THE FENCE FABRIC SHALL BE PLACED SIDE BY SIDE AND THE PROJECTING HORIZONTAL WIRES SHALL BE WRAPPED A MINIMUM OF 4 TIMES AROUND THE HORIZONTAL WIRES OF THE FIRST WEB.

STAPLE AT LEAST TOP, BOTTOM AND ALTERNATE WIRES OF WOVEN FABRIC FOR WOOD LINE POSTS.

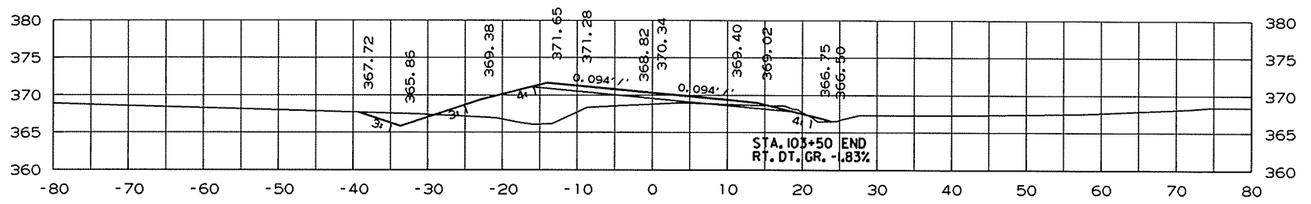
DATE	REVISION	FILMED
8-22-02	REVISED GENERAL NOTES	
10-18-96	REVISED AASHTO	
11-22-95	REVISED R-O-W LOCATION DETAIL	
6-2-94	REVISED BARB WIRE AND ADDED CORNER POST NOTES	6-2-94
8-5-93	REVISED R/W INSTALLATION FENCE	8-5-93
10-1-92	ADDED STAPLE NOTE	10-1-92
8-15-91	ADDED TYPE D-2 FENCE	8-15-91
11-30-89	DELETED CLASS CONCRETE	11-30-89
7-15-88	ADDED SPLICE NOTE	700-7-15-88
10-30-87	GENERAL REVISIONS	549-10-30-87
11-1-84	MAX. POST SPACING MIN. WIRE GAUGE	507-11-1-84
1-4-83	MIN. DIA. LINE POST	648-1-4-83
3-2-81	TOLERANCE FOR POST LENGTH	722-3-2-81
12-1-72	ADDED D-1 & FENCE INSTALLATION	564-12-1-72
10-2-72	REVISED AND REDRAWN	540-10-2-72

ARKANSAS STATE HIGHWAY COMMISSION

WIRE FENCE TYPE C AND D

STANDARD DRAWING WF-4

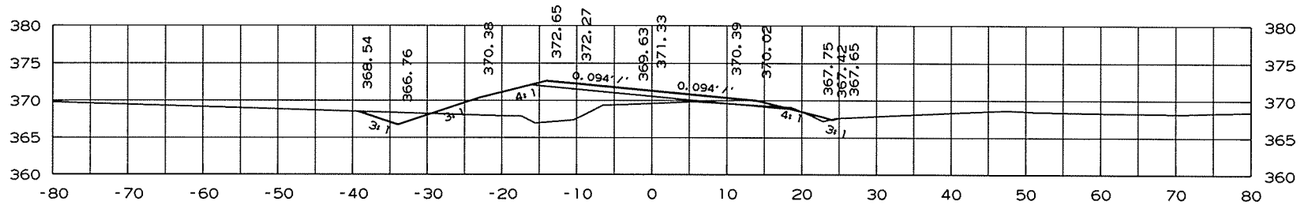
STA. 103+75 END
LT. DT. GRADE -1.80%
BEGIN LT. DT. GR. -3.80%
ELEV. = 365.40



AREA CUT 13
AREA FILL 76

103+50

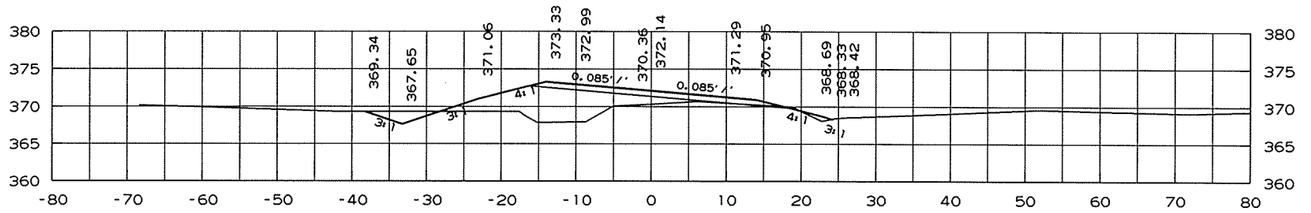
CUT VOLUME 21
FILL VOLUME 147



AREA CUT 9
AREA FILL 83

103+00

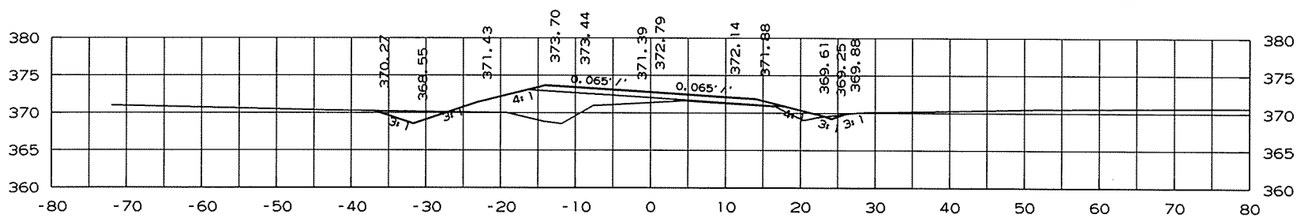
CUT VOLUME 17
FILL VOLUME 151



AREA CUT 9
AREA FILL 80

102+50

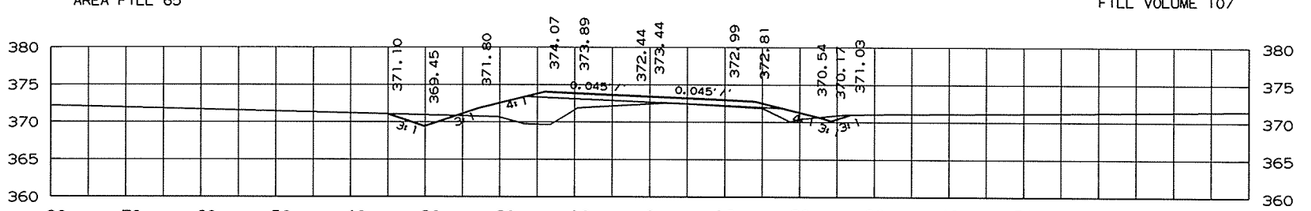
CUT VOLUME 17
FILL VOLUME 134



AREA CUT 9
AREA FILL 65

102+00

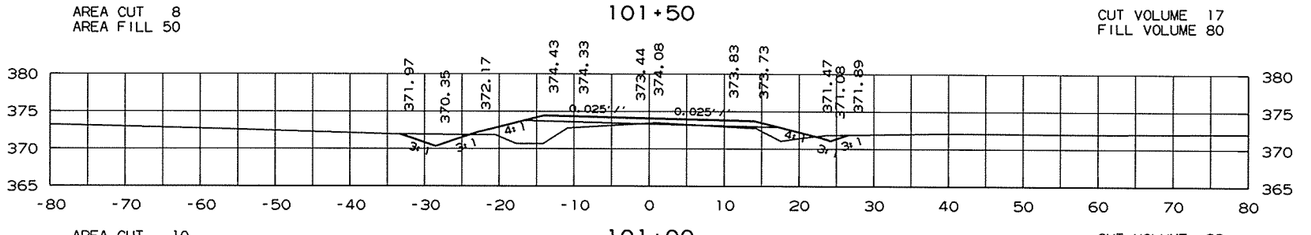
CUT VOLUME 16
FILL VOLUME 107



AREA CUT 8
AREA FILL 50

101+50

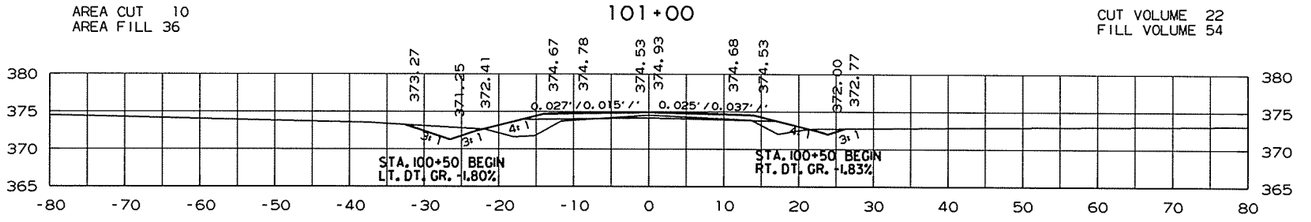
CUT VOLUME 17
FILL VOLUME 80



AREA CUT 10
AREA FILL 36

101+00

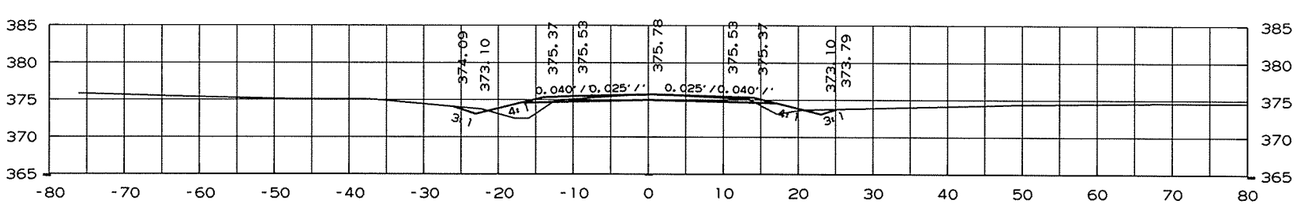
CUT VOLUME 22
FILL VOLUME 54



AREA CUT 14
AREA FILL 22

100+50

CUT VOLUME 13
FILL VOLUME 20



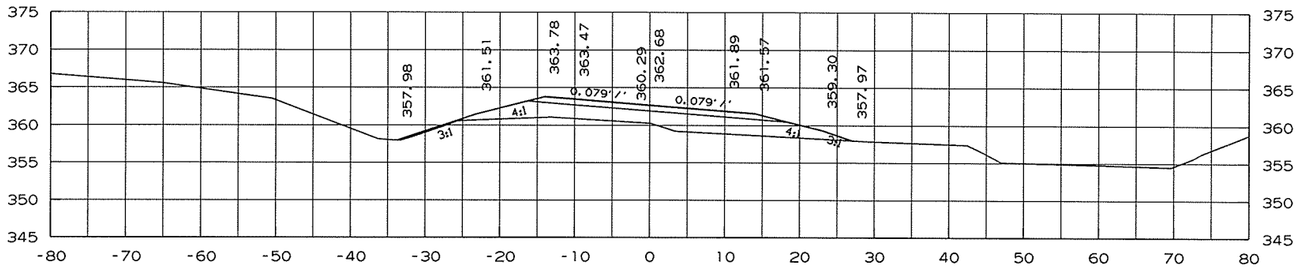
AREA CUT 16
AREA FILL 0

100+00 BEGIN JOB FA7314

CUT VOLUME 0
FILL VOLUME 0

4 X-SECTS. STA. 100+00 - STA. 103+50

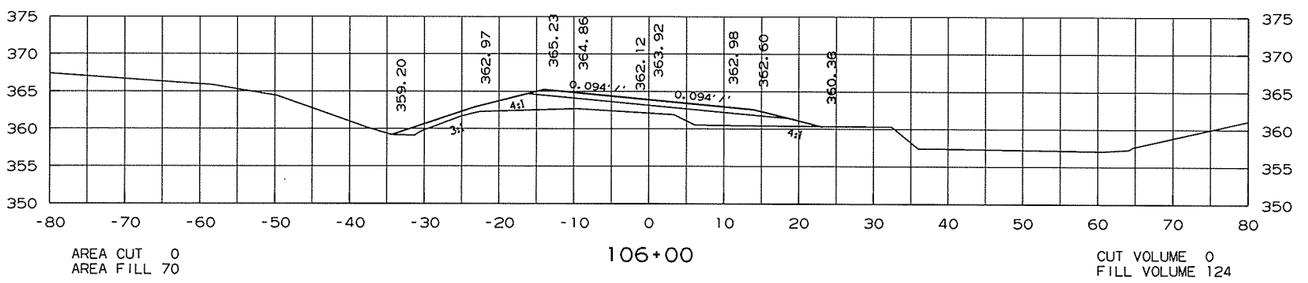
DATE REVISED	
DATE FILMED	
DATE REVISED	
DATE FILMED	
FED.RD. DIV.NO.	6
JOB NO.	
STATE	ARK.
FED.AID PROJ.NO.	FA7314
SHEET NO.	55
TOTAL SHEETS	61



AREA CUT 0
AREA FILL 93

106+50

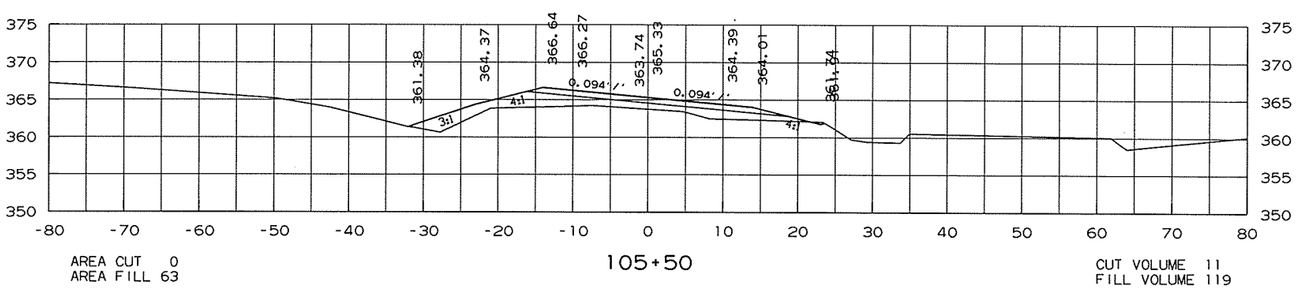
CUT VOLUME 0
FILL VOLUME 151



AREA CUT 0
AREA FILL 70

106+00

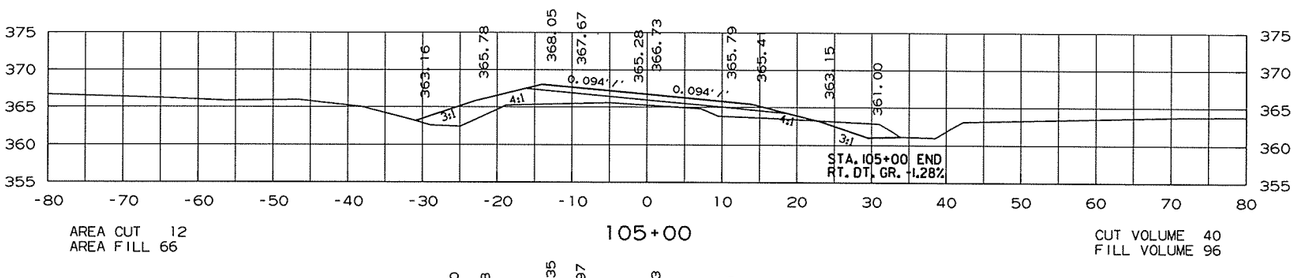
CUT VOLUME 0
FILL VOLUME 124



AREA CUT 0
AREA FILL 63

105+50

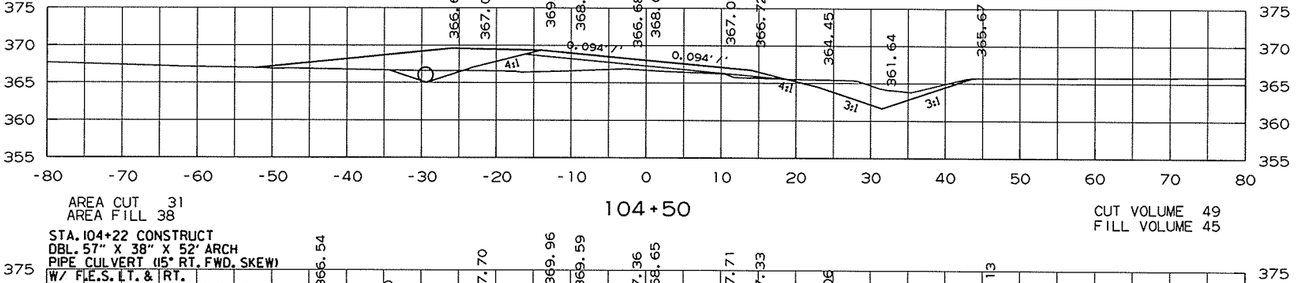
CUT VOLUME 11
FILL VOLUME 119



AREA CUT 12
AREA FILL 66

105+00

CUT VOLUME 40
FILL VOLUME 96

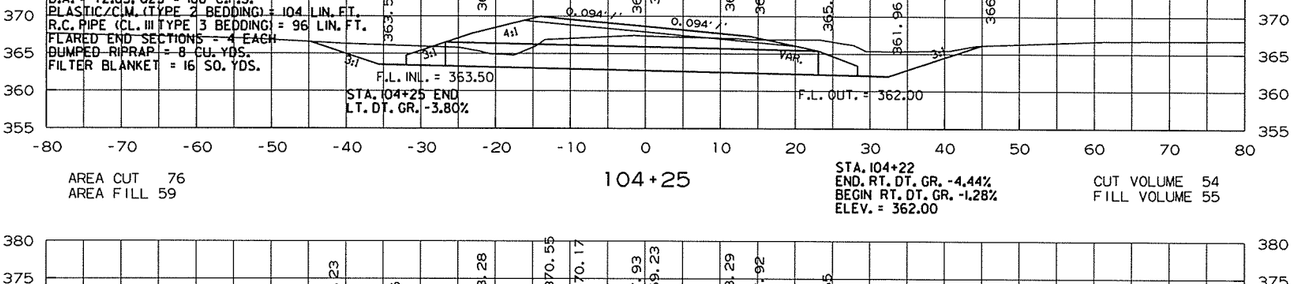


AREA CUT 31
AREA FILL 38

104+50

CUT VOLUME 49
FILL VOLUME 45

STA. 104+22 CONSTRUCT
DBL. 57" X 38" X 52' ARCH
PIPE CULVERT (15° RT. FWD. SKEW)
W/ F.E.S. LT. & RT.
D.A. = 72.85, 025 = 188' C.F.S.
PLASTIC/CLM. (TYPE 2 BEDDING) = 104 LIN. FT.
R.C. PIPE (CL. III TYPE 3 BEDDING) = 96 LIN. FT.
FLARED END SECTIONS = 4 EACH
DUMPED RIPRAP = 8 CU. YDS.
FILTER BLANKET = 16 SQ. YDS.

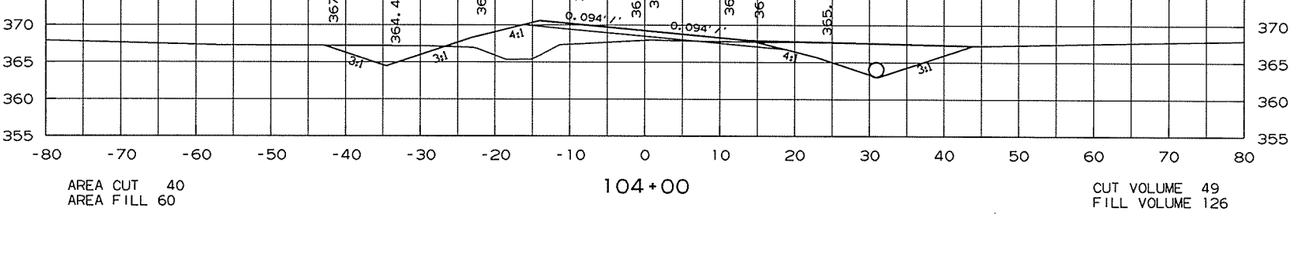


AREA CUT 76
AREA FILL 59

104+25

STA. 104+22
END. RT. DT. GR. -4.44%
BEGIN RT. DT. GR. -1.28%
ELEV. = 362.00

CUT VOLUME 54
FILL VOLUME 55



AREA CUT 40
AREA FILL 60

104+00

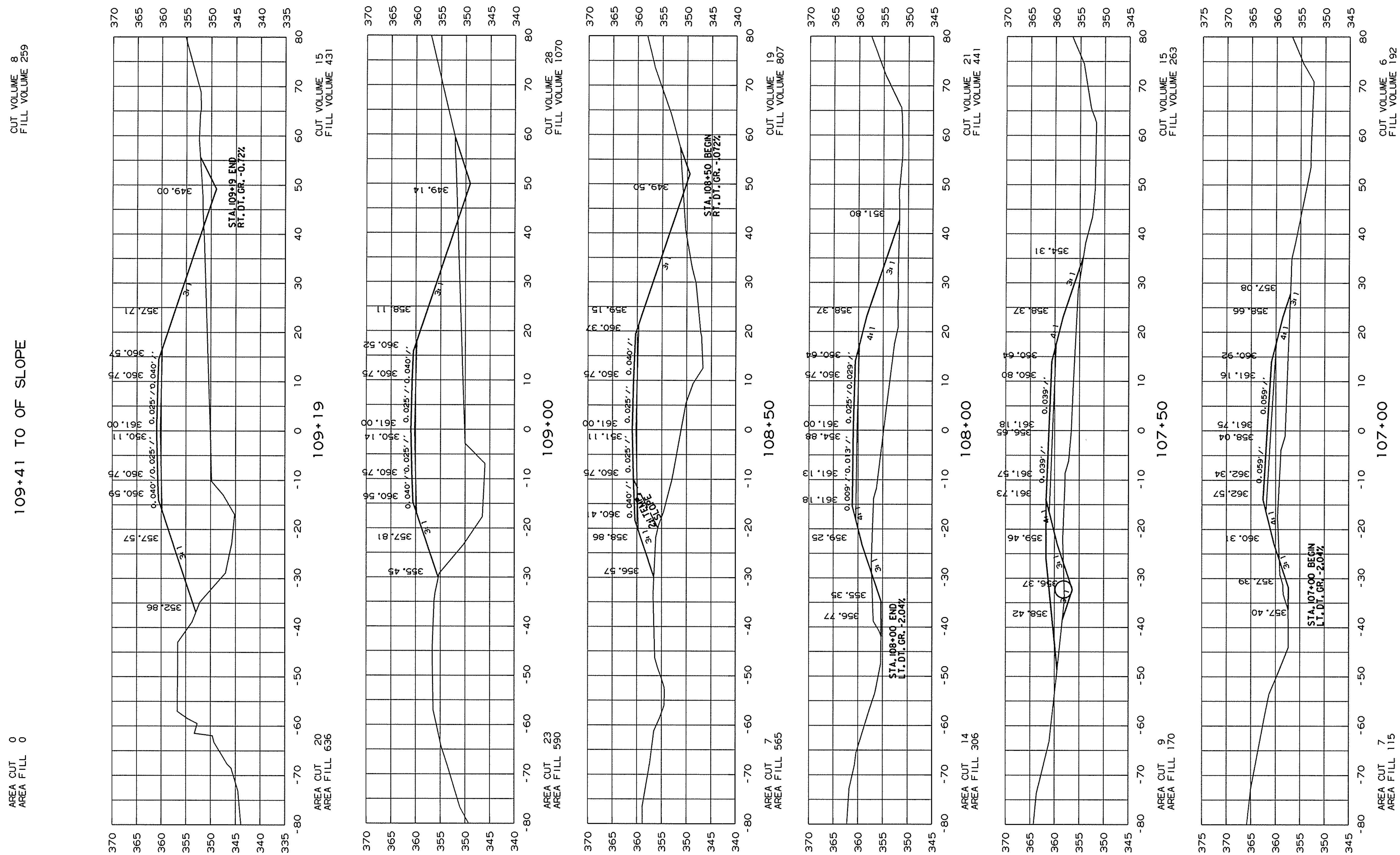
CUT VOLUME 49
FILL VOLUME 126

DATE REVISED	
DATE FILMED	
DATE REVISED	
DATE FILMED	
FED.ROD. DIST.NO.	6
STATE	ARK.
FED.AID PROJ.NO.	F.A.7314
SHEET NO.	56
TOTAL SHEETS	61
JOB NO.	

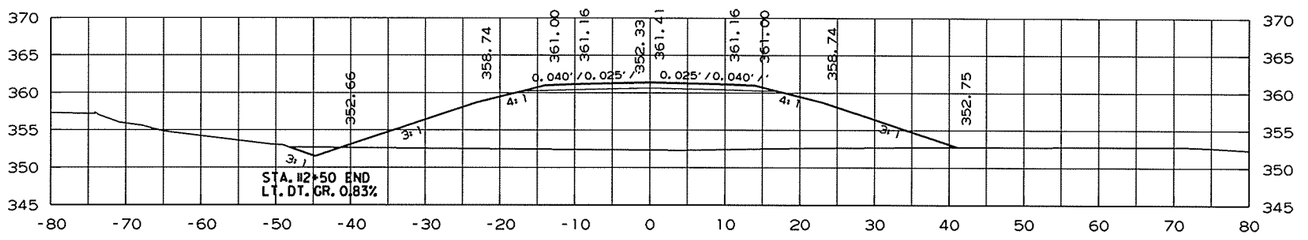
4 X-SECTS. STA. 104+00 - STA. 106+50

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED.RD. DIST.NO.	STATE	FED.AID PROJ.NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		FA7314	57	61

(4) X-SECTS. STA. 107+00 - STA. 109+19



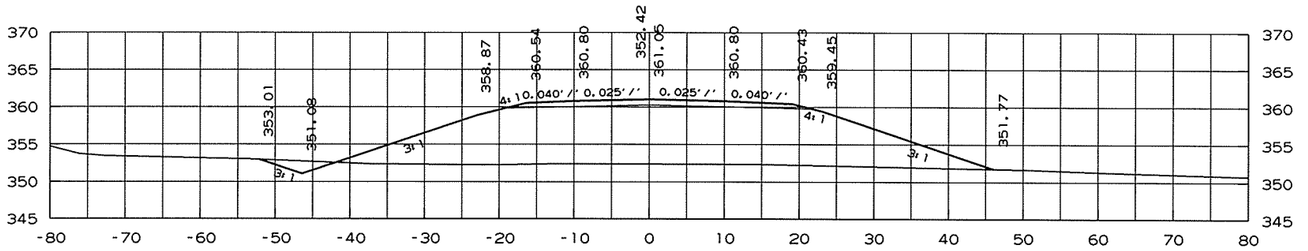
109+41 TO OF SLOPE
CUT VOLUME 8
FILL VOLUME 259
AREA CUT 0
AREA FILL 0
109+19
CUT VOLUME 15
FILL VOLUME 431
AREA CUT 20
AREA FILL 636
STA.109+19 END
RT. DT. GR. -0.72%
109+00
CUT VOLUME 28
FILL VOLUME 1070
AREA CUT 23
AREA FILL 590
108+50
CUT VOLUME 19
FILL VOLUME 807
AREA CUT 7
AREA FILL 565
STA.108+50 BEGIN
RT. DT. GR. -1072%
108+00
CUT VOLUME 21
FILL VOLUME 441
AREA CUT 14
AREA FILL 306
STA.108+00 END
LT. DT. GR. -2.04%
107+50
CUT VOLUME 15
FILL VOLUME 263
AREA CUT 9
AREA FILL 170
107+00
CUT VOLUME 6
FILL VOLUME 192
AREA CUT 7
AREA FILL 115
STA.107+00 BEGIN
LT. DT. GR. -2.04%



AREA CUT 4
AREA FILL 468

112+50

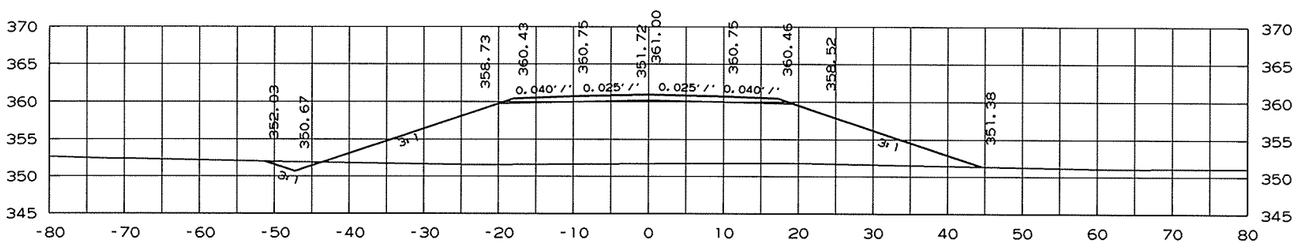
CUT VOLUME 12
FILL VOLUME 890



AREA CUT 9
AREA FILL 493

112+00

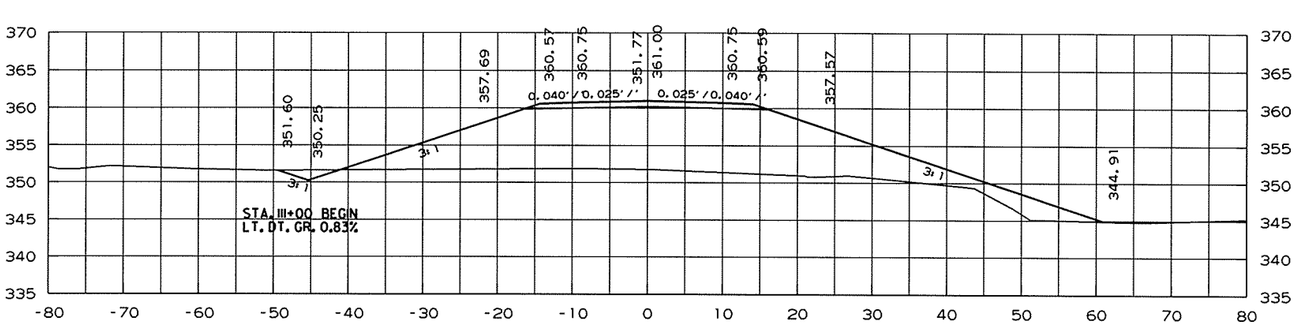
CUT VOLUME 13
FILL VOLUME 941



AREA CUT 5
AREA FILL 524

111+50

CUT VOLUME 10
FILL VOLUME 981



AREA CUT 6
AREA FILL 536

111+01.23 BRIDGE END

CUT VOLUME 5
FILL VOLUME 208

AREA CUT 0
AREA FILL 0

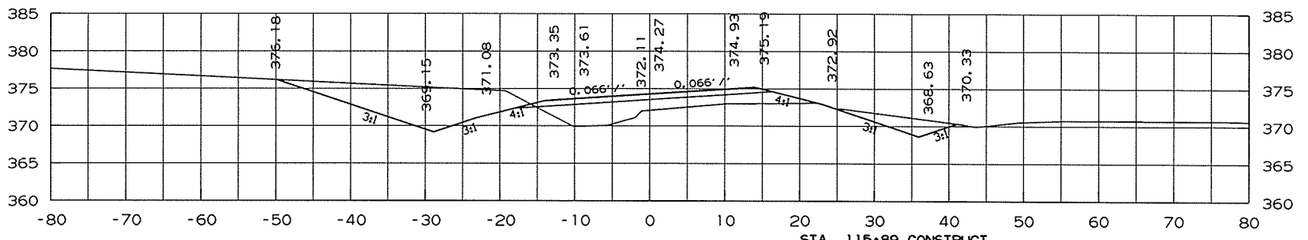
110+81 TOE OF SLOPE

PURPOSED 182'-5 1/2" TOTAL LENGTH
180'-0" CONT. COMP. W-BEAM UNIT
(55'-70'-55')
BRIDGE NO.
24'-0" CLEAR ROADWAY

4 X-SECT. STA. 101+01 - STA. 112+50

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. NO. DIV. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.	F.A.73(4)	58	61

JOB NO.

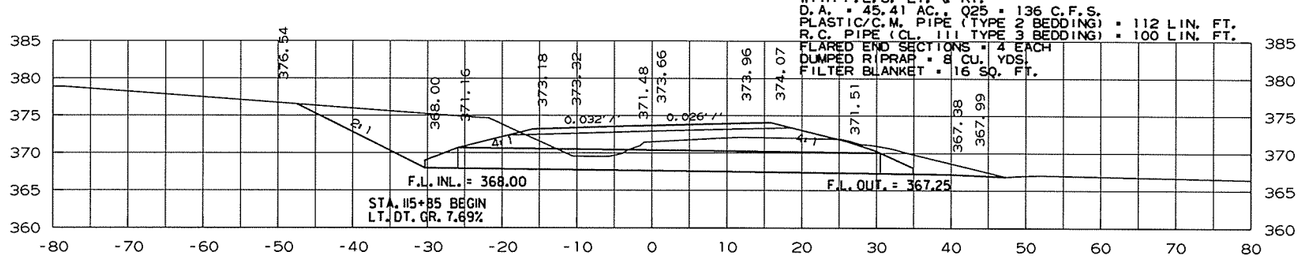


AREA CUT 101
AREA FILL 61

116+00

STA. 115+89 CONSTRUCT
DBL. 49" X 33" X 56' ARCH PIPE CULVERT (30° LT. FWD. SKEW) WITH F.E.S. LT. & RT.
D.A. = 45.41 AC. : Q25 = 136 C.F.S.
PLASTIC/C.M. PIPE (TYPE 2 BEDDING) = 112 LIN. FT.
R.C. PIPE (CL. III TYPE 3 BEDDING) = 100 LIN. FT.
FLARED END SECTIONS = 4 EACH
DUMPED RIPRAP = 8 CU. YDS.
FILTER BLANKET = 16 SQ. FT.

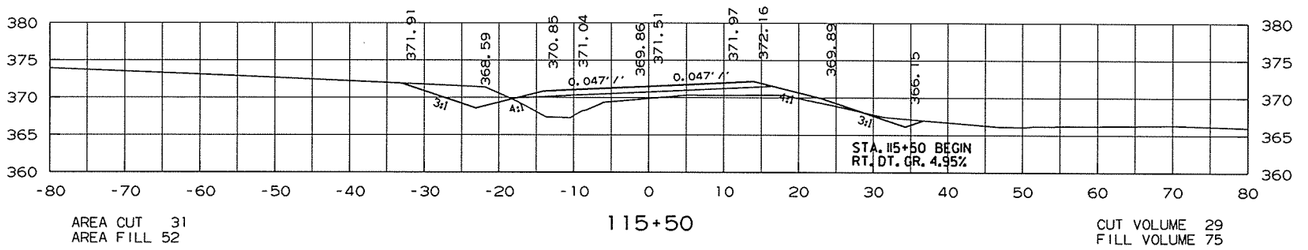
CUT VOLUME 48
FILL VOLUME 26



AREA CUT 133
AREA FILL 66

115+89

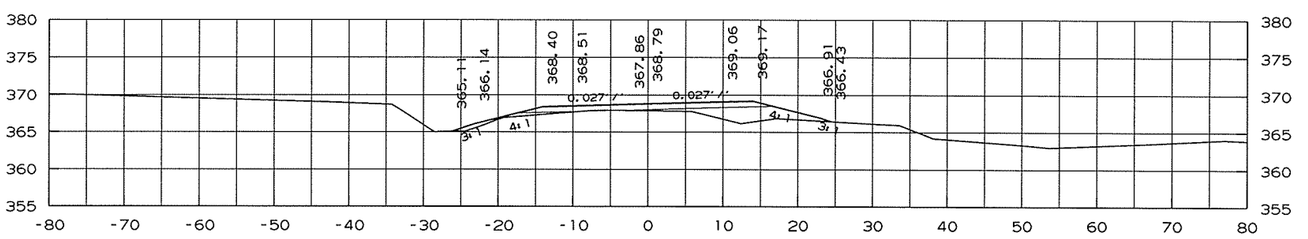
CUT VOLUME 118
FILL VOLUME 85



AREA CUT 31
AREA FILL 52

115+50

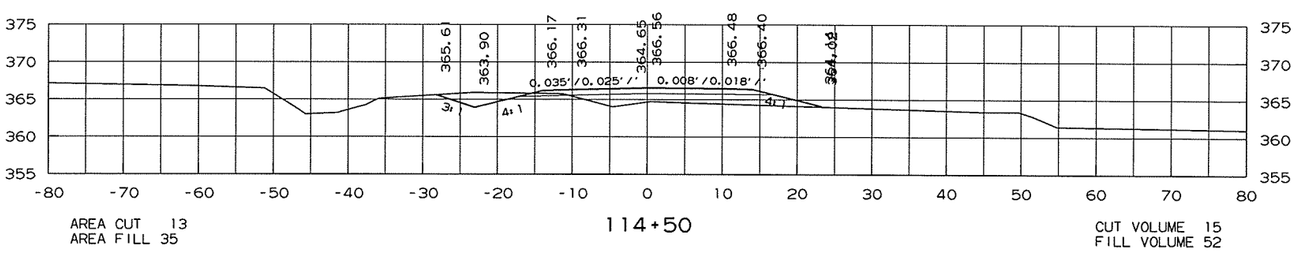
CUT VOLUME 29
FILL VOLUME 75



AREA CUT 0
AREA FILL 29

115+00

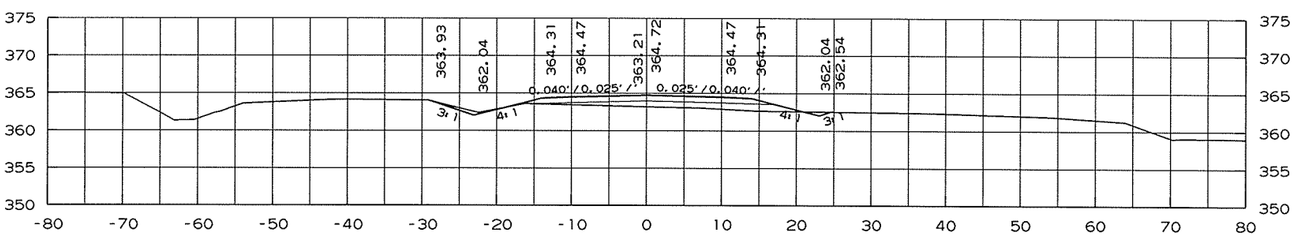
CUT VOLUME 12
FILL VOLUME 59



AREA CUT 13
AREA FILL 35

114+50

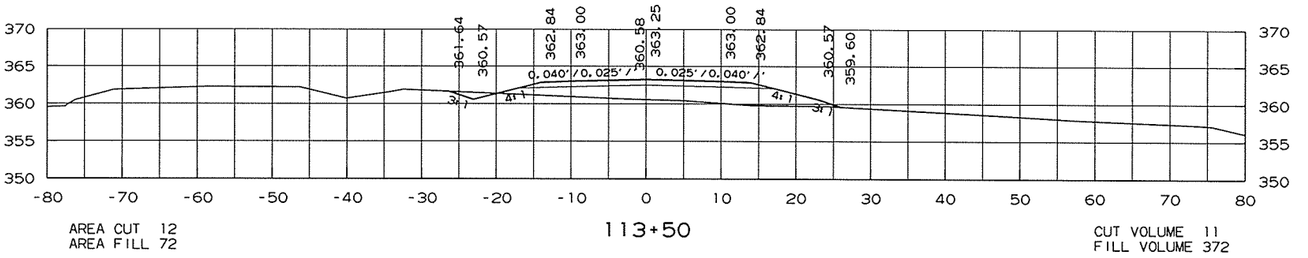
CUT VOLUME 15
FILL VOLUME 52



AREA CUT 4
AREA FILL 21

114+00

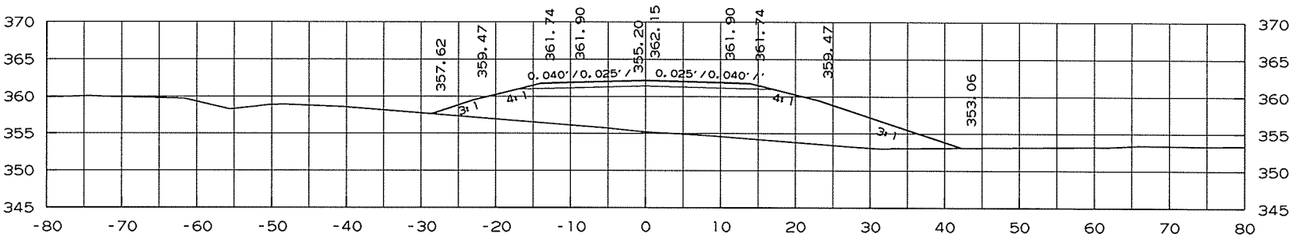
CUT VOLUME 15
FILL VOLUME 86



AREA CUT 12
AREA FILL 72

113+50

CUT VOLUME 11
FILL VOLUME 372



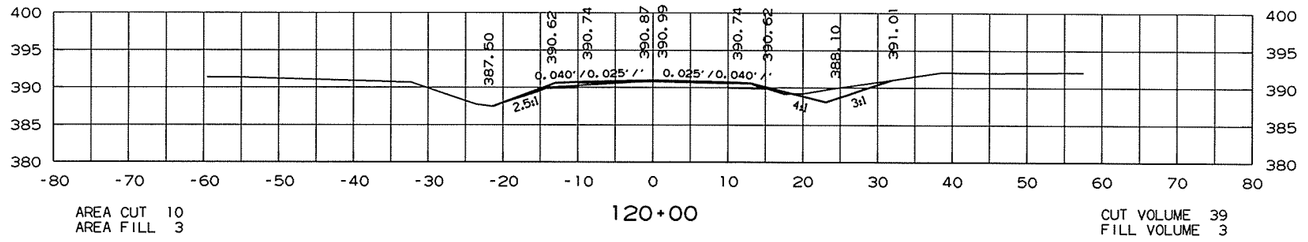
AREA CUT 0
AREA FILL 330

113+00

CUT VOLUME 4
FILL VOLUME 739

4 X-SECTS. STA. 113+00 - STA. 116+00

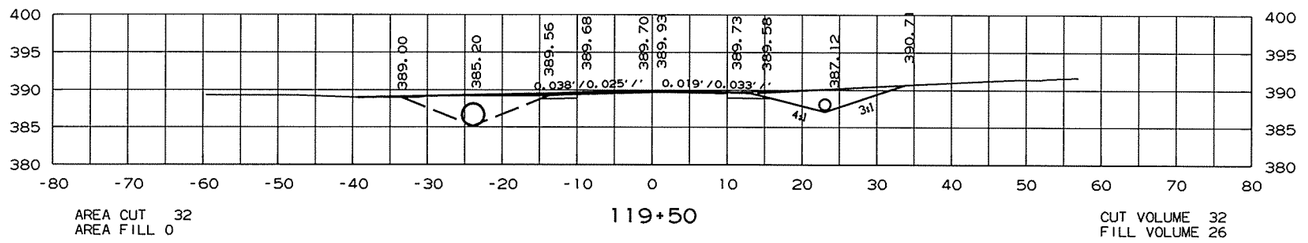
DATE REVISED	
DATE FILED	
DATE REVISED	
DATE FILED	
FED.AID DIST.NO.	6
STATE	ARK.
FED.AID PROJ.NO.	F.A.73/4
SHEET NO.	59
TOTAL SHEETS	61
JOB NO.	



AREA CUT 10
AREA FILL 3

120+00

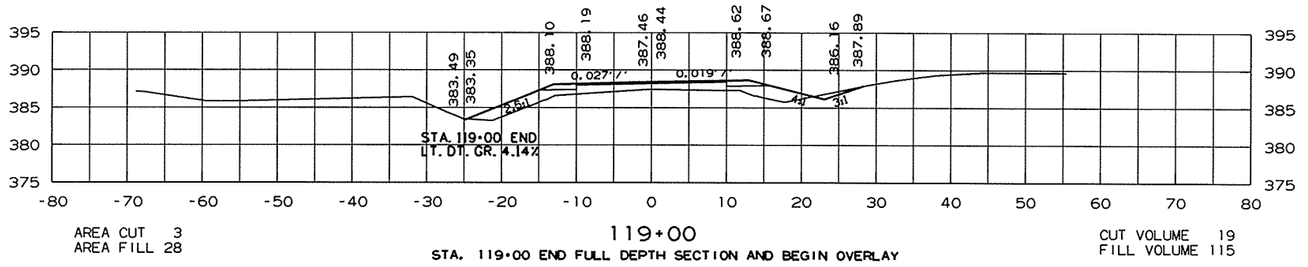
CUT VOLUME 39
FILL VOLUME 3



AREA CUT 32
AREA FILL 0

119+50

CUT VOLUME 32
FILL VOLUME 26

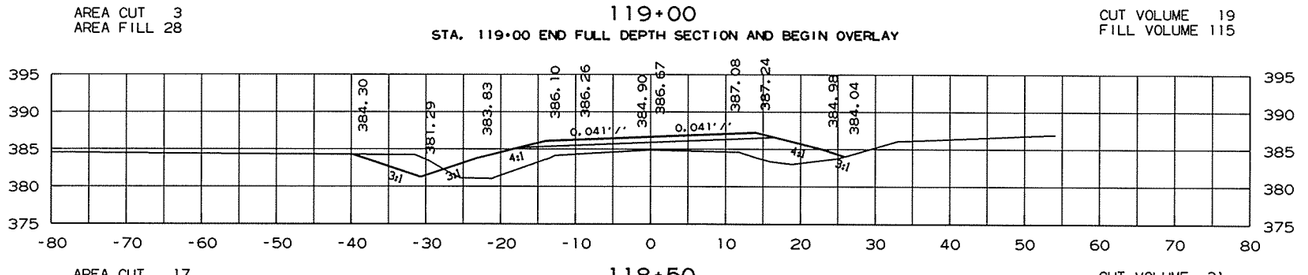


AREA CUT 3
AREA FILL 28

119+00

STA. 119+00 END FULL DEPTH SECTION AND BEGIN OVERLAY

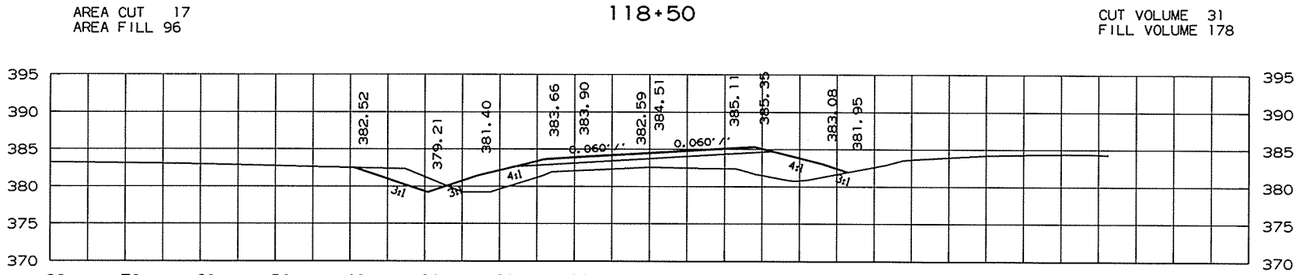
CUT VOLUME 19
FILL VOLUME 115



AREA CUT 17
AREA FILL 96

118+50

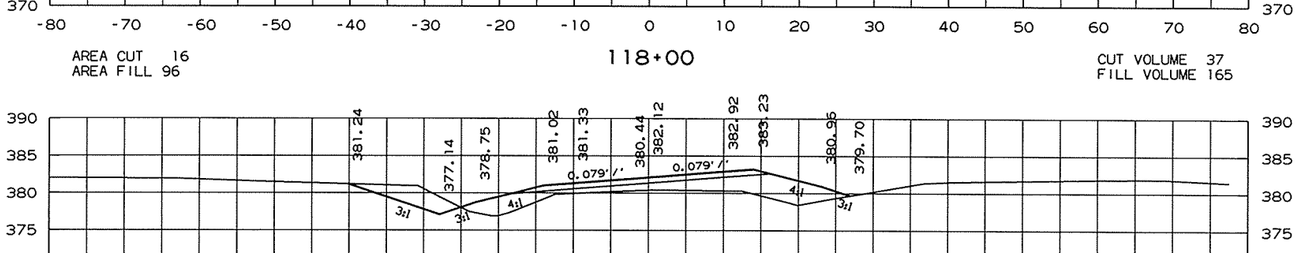
CUT VOLUME 31
FILL VOLUME 178



AREA CUT 16
AREA FILL 96

118+00

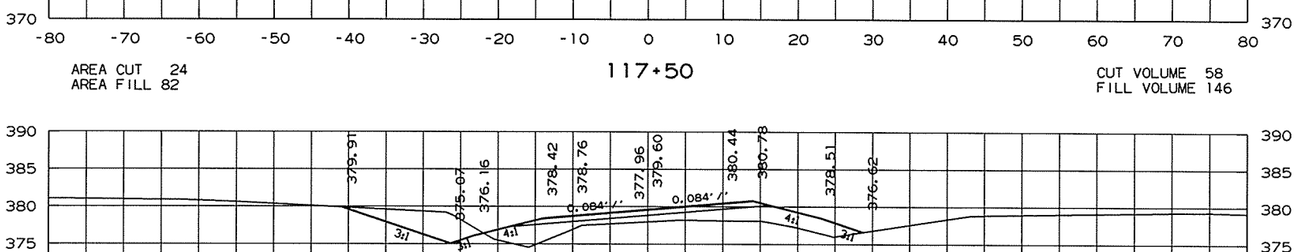
CUT VOLUME 37
FILL VOLUME 165



AREA CUT 24
AREA FILL 82

117+50

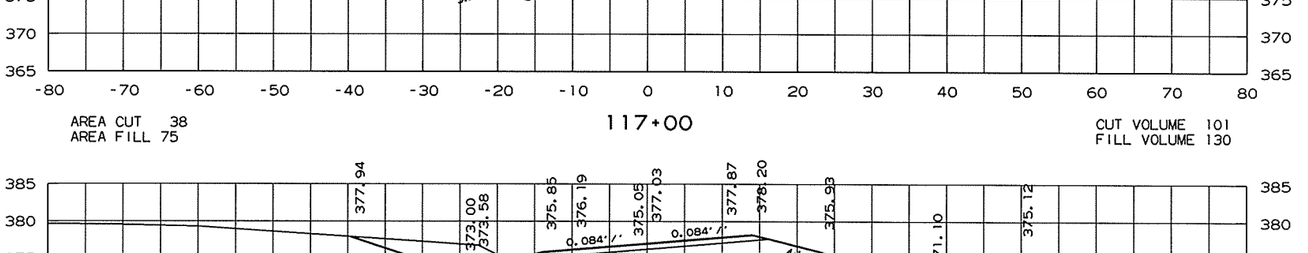
CUT VOLUME 58
FILL VOLUME 146



AREA CUT 38
AREA FILL 75

117+00

CUT VOLUME 101
FILL VOLUME 130



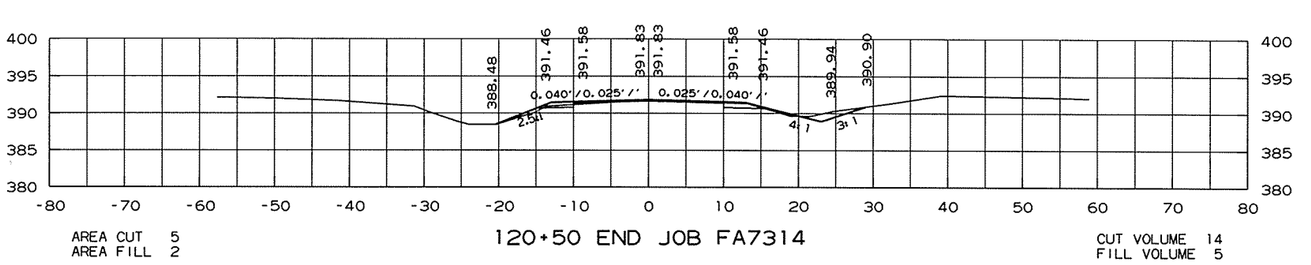
AREA CUT 71
AREA FILL 66

116+50

CUT VOLUME 159
FILL VOLUME 117

DATE REVISED	
DATE PLANS	
DATE REVISED	
DATE PLANS	
FED.AID PROJ.	6
STATE	ARK.
FED.AID PROJ.NO.	FA73(4
SHEET NO.	60
TOTAL SHEETS	61

4 X-SECTS. STA. 116+50 - STA. 120+00



AREA CUT 5
AREA FILL 2

120+50 END JOB FA7314

CUT VOLUME 14
FILL VOLUME 5

4 X-SECTS. STA. 120+50

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED.AID DIST.NO.	STATE	FED.AID PROJ.NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		61	61

JOB NO. FA7314