

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
						JOB NO. 090282	1	90

2 ILLINOIS RIVER STR. & APPRS. (S)

ARKANSAS STATE HIGHWAY AND TRANSPORTATION DEPARTMENT
CONSTRUCTION PLANS FOR STATE HIGHWAY

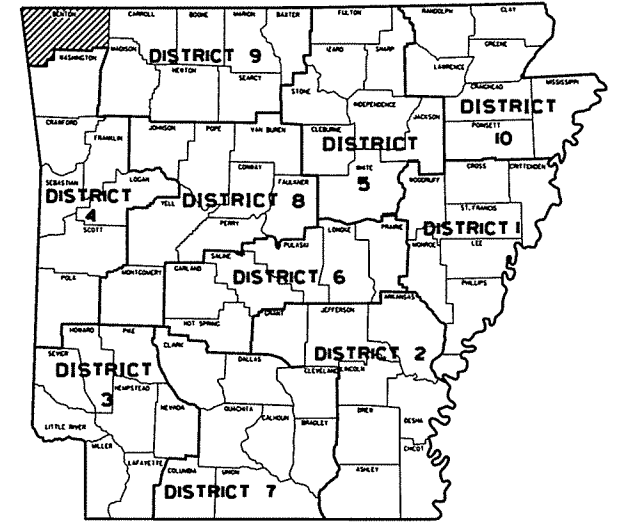
ILLINOIS RIVER
STR. & APPRS. (S)

BENTON COUNTY
ROUTE 16 SECTION 1

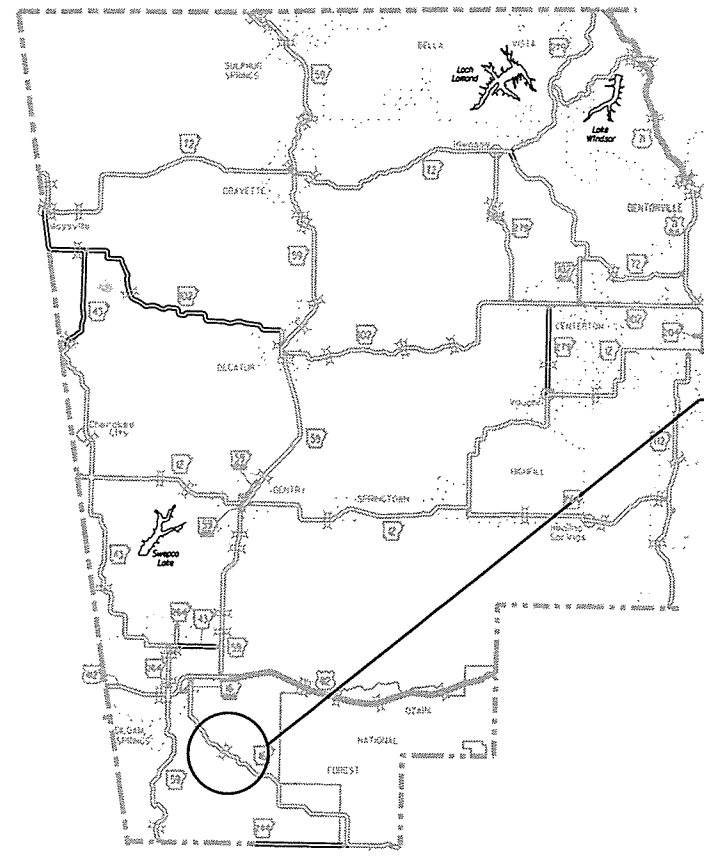
JOB 090282

FED. AID PROJ. BRN-STPF-0004(44)

NOT TO SCALE



ARK. HWY. DIST. NO. 9



VICINITY MAP

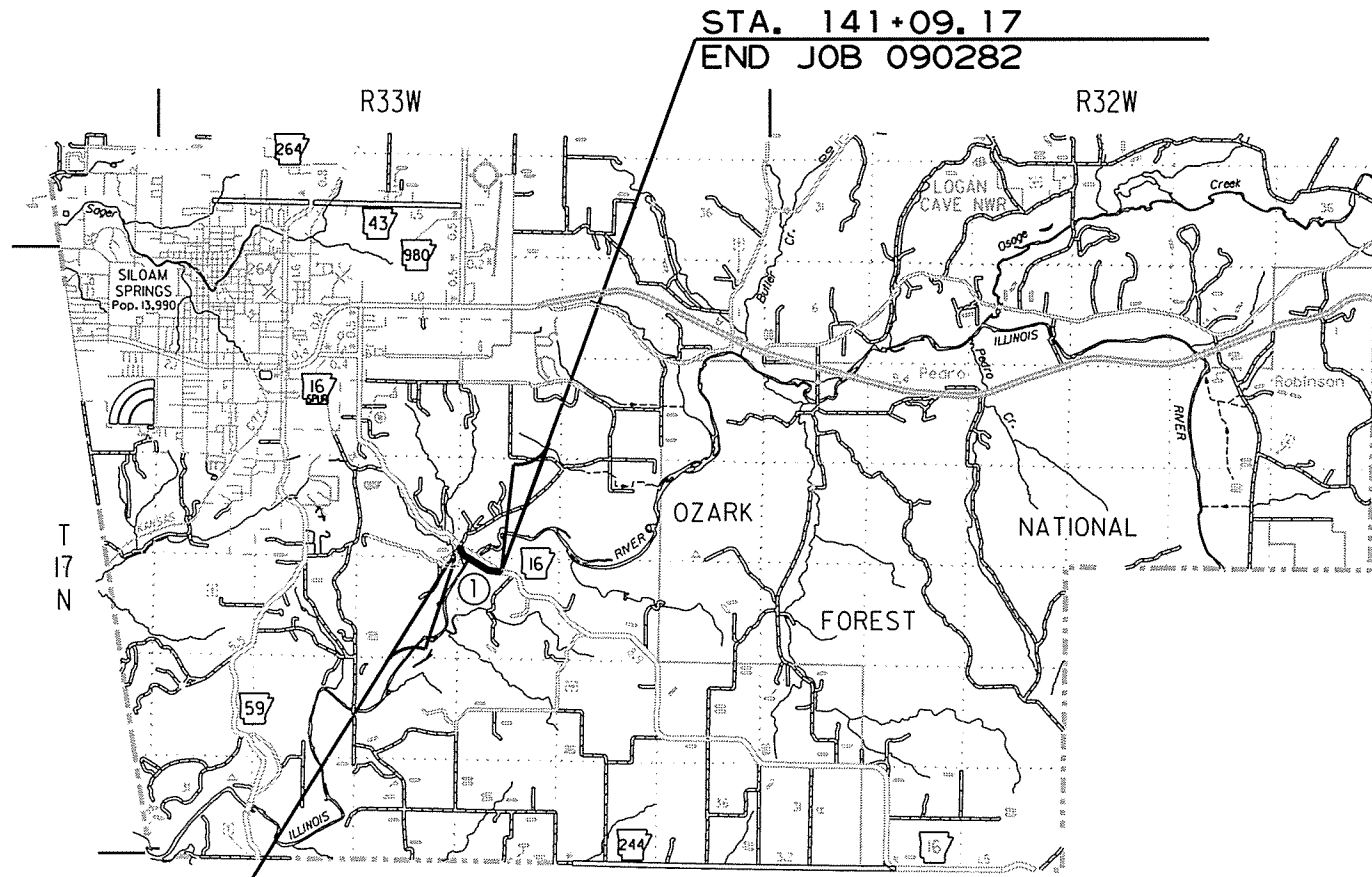
PROJECT LOCATION

• DESIGN TRAFFIC DATA •

DESIGN YEAR	-----	2035
2015 ADT	-----	2900
2035 ADT	-----	4000
2035 DHV	-----	440
DIRECTIONAL DISTRIBUTION	-----	60 %
TRUCKS	-----	12 %
DESIGN SPEED	-----	60 MPH

BRIDGE DATA

- ① BR. END STA. 120+50.92
- BRIDGE NO. 07265
- 40' -0" CLEAR ROADWAY
- 962' -2" TOTAL LENGTH
- ONE (1) 240' -0" CONTINUOUS COMPOSITE W-BEAM (70', 100', 70')
- THREE (3) 240' -0" CONTINUOUS COMPOSITE W-BEAM (4 @ 60')
- BR. END STA. 130+13.08



BEGINNING:	
LAT: N36° 08' 48"	LONG: W94° 29' 52"
MID POINT:	
LAT: N36° 08' 39"	LONG: W94° 29' 38"
ENDING:	
LAT: N36° 08' 32"	LONG: W94° 29' 19"

STA. 111+00.00
BEGIN JOB 090282
L. M. 2. 83

GROSS LENGTH OF PROJECT	3009.17	FEET	0.570	MILES
NET " " ROADWAY	2047.01	"	0.388	"
NET " " BRIDGES	962.16	"	0.182	"
NET " " PROJECT	3009.17	"	0.570	"

P.E. 090282



APPROVED



9-20-15
DEPUTY DIRECTOR
AND CHIEF ENGINEER

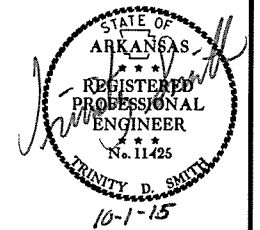
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
9-30-2015				6	ARK.			
				JOB NO.	090282		2	90

2 INDEX, GOVERN. SPECS., AND GENERAL NOTES

INDEX OF SHEETS

GOVERNING SPECIFICATIONS

ARKANSAS STATE HIGHWAY COMMISSION STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION, EDITION OF 2014, AND THE FOLLOWING SPECIAL PROVISIONS AND SUPPLEMENTAL SPECIFICATIONS:



SHEET NO.	TITLE	BRIDGE NO.	DRWG. NO.	DATE
1	TITLE SHEET			
2	INDEX OF SHEETS, GOVERNING SPECIFICATIONS, AND GENERAL NOTES			
3 - 4	TYPICAL SECTIONS OF IMPROVEMENT			
5 - 6	SPECIAL DETAILS			
7 - 12	TEMPORARY EROSION CONTROL DETAILS			
13 - 18	MAINTENANCE OF TRAFFIC			
19	PERMANENT PAVEMENT MARKING DETAILS			
20 - 24	QUANTITIES			
25	SCHEDULE OF BRIDGE QUANTITIES	07265	53199	
26	SUMMARY OF QUANTITIES AND REVISIONS			
27 - 29	SURVEY CONTROL DETAILS			
30 - 32	PLAN AND PROFILE SHEETS			
33	LAYOUT OF BRIDGE OVER ILLINOIS RIVER (SHEET 1 OF 4)	07265	53200	
34	LAYOUT OF BRIDGE OVER ILLINOIS RIVER (SHEET 2 OF 4)	07265	53201	
35	LAYOUT OF BRIDGE OVER ILLINOIS RIVER (SHEET 3 OF 4)	07265	53202	
36	LAYOUT OF BRIDGE OVER ILLINOIS RIVER (SHEET 4 OF 4)	07265	53203	
37	DETAILS OF BENT 1 (SHEET 1 OF 2)	07265	53204	
38	DETAILS OF BENT 1 (SHEET 2 OF 2)	07265	53205	
39	DETAILS OF BENTS 2 AND 3	07265	53206	
40	DETAILS OF BENTS 4	07265	53207	
41	DETAILS OF BENTS 5, 6, 7, 9, 10, 11, 13, 14 AND 15	07265	53208	
42	DETAILS OF BENTS 8 AND 12	07265	53209	
43	DETAILS OF BENT 16 (SHEET 1 OF 2)	07265	53210	
44	DETAILS OF BENT 16 (SHEET 2 OF 2)	07265	53211	
45	DETAILS OF ELASTOMERIC BEARINGS	07265	53212	
46	DETAILS OF UNIT 1 240'-0" CONTINUOUS W-BEAM (SHEET 1 OF 4)	07265	53213	
47	DETAILS OF UNIT 1 240'-0" CONTINUOUS W-BEAM (SHEET 2 OF 4)	07265	53214	
48	DETAILS OF UNIT 1 240'-0" CONTINUOUS W-BEAM (SHEET 3 OF 4)	07265	53215	
49	DETAILS OF UNIT 1 240'-0" CONTINUOUS W-BEAM (SHEET 4 OF 4)	07265	53216	
50	DETAILS OF UNITS 2, 3 AND 4 240'-0" CONTINUOUS W-BEAM (SHEET 1 OF 4)	07265	53217	
51	DETAILS OF UNITS 2, 3 AND 4 240'-0" CONTINUOUS W-BEAM (SHEET 2 OF 4)	07265	53218	
52	DETAILS OF UNITS 2, 3 AND 4 240'-0" CONTINUOUS W-BEAM (SHEET 3 OF 4)	07265	53219	
53	DETAILS OF UNITS 2, 3 AND 4 240'-0" CONTINUOUS W-BEAM (SHEET 4 OF 4)	07265	53220	
54	COMMON DETAILS OF W-BEAM UNITS (SHEET 1 OF 2)	07265	53221	
55	COMMON DETAILS OF W-BEAM UNITS (SHEET 2 OF 2)	07265	53222	
56	STANDARD DETAILS FOR EMBANKMENT CONSTRUCTION AND BACKFILL AT BRIDGE ENDS		55000	2-27-14
57	STANDARD DETAILS FOR DUMPED RIPRAP AND FILTER BLANKET AND COMPUTING EXCAVATION FOR STRUCTURES		55001	2-27-14
58	STANDARD DETAILS FOR PERMANENT STEEL BRIDGE DECK FORMS FOR STEEL & CONCRETE GIRDER SPANS		55005	2-27-14
59	STANDARD DETAILS FOR TYPE D BRIDGE NAME PLATE		55010	1-14-15
60	STANDARD DETAILS FOR STEEL H-PILES AND PILE ENCASEMENTS		55020	2-27-14
61	STANDARD DETAILS FOR TYPE A APPROACH GUTTERS		55030A	2-27-14
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63	FLARED END SECTION		FES-2	10-18-96
64	GUARD RAIL DETAILS		GR-8	7-14-10
65	GUARD RAIL DETAILS		GR-9	4-17-08
66	GUARD RAIL DETAILS		GR-9A	4-17-08
67	GUARD RAIL DETAILS		GR-10	7-14-10
68	GUARD RAIL DETAILS		GR-10A	7-14-10
69	GUARD RAIL DETAILS		GRT-1	7-14-10
70	MAILBOX DETAILS		MB-1	11-18-04
71	CONCRETE PIPE CULVERT FILL HEIGHTS & BEDDING		PCC-1	2-27-14
72	PLASTIC PIPE CULVERT (HIGH DENSITY POLYETHYLENE)		PCP-1	2-27-14
73	PLASTIC PIPE CULVERT (PVC F949)		PCP-2	2-27-14
74	METAL PIPE CULVERT FILL HEIGHTS & BEDDING		PCM-1	2-27-14
75	PAVEMENT MARKING DETAILS		PM-1	9-12-13
76	DETAILS OF PIPE UNDERDRAINS		PU-1	4-10-03
77	TABLES AND METHOD OF SUPERELEVATION FOR TWO-WAY TRAFFIC		SE-2	10-18-96
78	STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION		TC-1	9-02-15
79	STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION		TC-2	9-02-15
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81	TEMPORARY EROSION CONTROL DEVICES		TEC-1	12-15-11
82	TEMPORARY EROSION CONTROL DEVICES		TEC-2	6-02-94
83	TEMPORARY EROSION CONTROL DEVICES		TEC-3	11-03-94
84 - 90	CROSS SECTIONS			

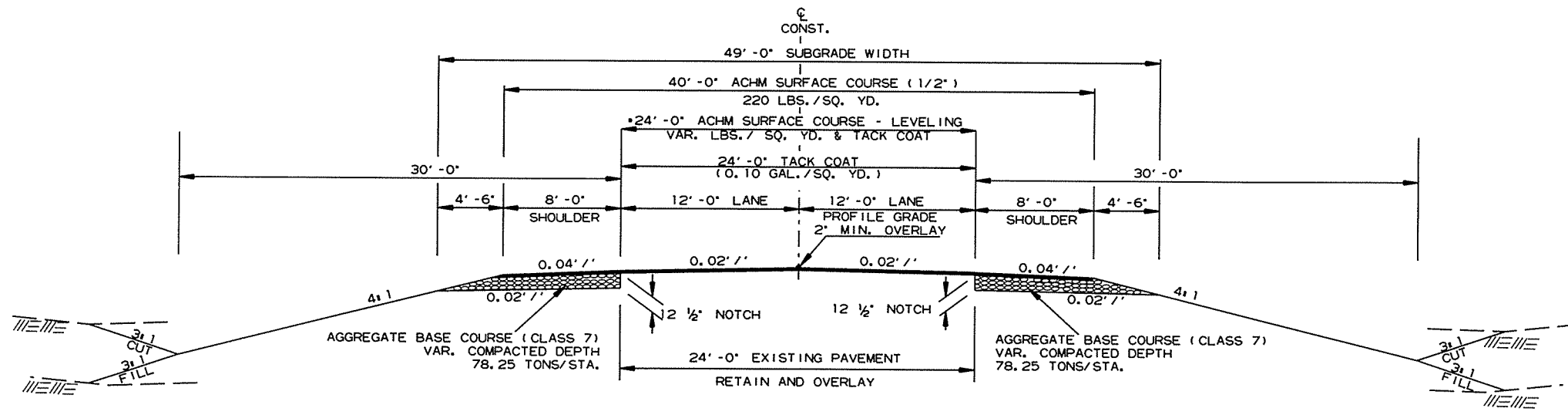
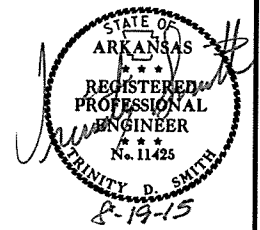
NUMBER	TITLE
ERRATA	ERRATA FOR THE BOOK OF STANDARD SPECIFICATIONS
FHWA-1273	REQUIRED CONTRACT PROVISIONS FEDERAL-AID CONSTRUCTION CONTRACTS
FHWA-1273	SUPPLEMENT - EQUAL EMPLOYMENT OPPORTUNITY - NOTICE TO CONTRACTORS
FHWA-1273	SUPPLEMENT - SPECIFIC EQUAL EMPLOYMENT OPPORTUNITY RESPONSIBILITIES (23 U.S.C. 140)
FHWA-1273	SUPPLEMENT - EQUAL EMPLOYMENT OPPORTUNITY - GOALS AND TIMETABLES
FHWA-1273	SUPPLEMENT - EQUAL EMPLOYMENT OPPORTUNITY - FEDERAL STANDARDS
FHWA-1273	SUPPLEMENT - POSTERS AND NOTICES REQUIRED FOR FEDERAL-AID PROJECTS
FHWA-1273	SUPPLEMENT - WAGE RATE DETERMINATION
108-1	LIQUIDATED DAMAGES
410-1	CONSTRUCTION REQUIREMENTS AND ACCEPTANCE OF ASPHALT CONCRETE PLANT MIX COURSES
604-1	RETROREFLECTIVE SHEETING FOR TRAFFIC CONTROL DEVICES IN CONSTRUCTION ZONES
606-1	PIPE CULVERTS FOR SIDE DRAINS
620-1	MULCH COVER
JOB 090282	AIRPORT CLEARANCE REQUIREMENTS
JOB 090282	BIDDING REQUIREMENTS AND CONDITIONS
JOB 090282	BROADBAND INTERNET SERVICE FOR ASPHALT CONCRETE PLANT
JOB 090282	BROADBAND INTERNET SERVICE FOR FIELD OFFICE
JOB 090282	CONSTRUCTION IN SPECIAL FLOOD HAZARD AREAS
JOB 090282	DISADVANTAGED BUSINESS ENTERPRISE BIDDER'S RESPONSIBILITIES
JOB 090282	DRILLED SHAFT FOUNDATIONS
JOB 090282	GOALS FOR DISADVANTAGED BUSINESS ENTERPRISE PARTICIPATION
JOB 090282	HIGH PERFORMANCE PAVEMENT MARKING
JOB 090282	MANDATORY ELECTRONIC CONTRACT
JOB 090282	NESTING SITES OF MIGRATORY BIRDS
JOB 090282	NONDESTRUCTIVE TESTING OF DRILLED SHAFTS
JOB 090282	OFF-SITE RESTRAINING CONDITIONS FOR BATS
JOB 090282	PARTNERING REQUIREMENTS
JOB 090282	PLASTIC PIPE
JOB 090282	SECTION 404 NATIONWIDE 14 PERMIT REQUIREMENTS
JOB 090282	SHORING FOR CULVERTS
JOB 090282	SOIL STABILIZATION
JOB 090282	SPECIAL CLEARING REQUIREMENTS
JOB 090282	STORM WATER POLLUTION PREVENTION PLAN
JOB 090282	SUBMISSION OF ASPHALT CONCRETE HOT MIX ACCEPTANCE TEST RESULTS
JOB 090282	UTILITY ADJUSTMENTS
JOB 090282	VALUE ENGINEERING
JOB 090282	VEGETATED BUFFER ZONE
JOB 090282	WARM MIX ASPHALT
JOB 090282	WATER POLLUTION CONTROL

GENERAL NOTES

- GRADE LINE DENOTES FINISHED GRADE WHERE SHOWN ON PLANS.
- ALL PIPE LINES, POWER, TELEPHONE, AND TELEGRAPH LINES TO BE MOVED OR LOWERED BY THE RESPECTIVE OWNERS AS PER AGREEMENT WITH SUCH OWNERS.
- ANY EQUIPMENT OR APPURTENANCE THAT INTERFERES WITH THE PROPOSED CONSTRUCTION AND WHICH MAY BE THE PROPERTY OF UTILITY SERVICE ORGANIZATIONS SHALL BE MOVED BY THE OWNERS UNLESS OTHERWISE PROVIDED.
- THE CONTRACTOR SHALL BE RESPONSIBLE FOR MAINTAINING U. S. MAILBOXES WITHIN THE PROJECT LIMITS IN SUCH A MANNER THAT THE PUBLIC MAY RECEIVE CONTINUED MAIL SERVICE. PAYMENT WILL BE CONSIDERED INCLUDED IN THE PRICE BID FOR THE VARIOUS BID ITEMS.
- ALL LAND MONUMENTS LOCATED WITHIN THE CONSTRUCTION AREA SHALL BE PROTECTED IN ACCORDANCE WITH SECTION 107.12 OF THE STANDARD SPECIFICATIONS.
- ALL TREES THAT DO NOT DIRECTLY INTERFERE WITH THE PROPOSED CONSTRUCTION SHALL BE SPARED AS DIRECTED BY THE ENGINEER. CARE AND DISCRETION SHALL BE USED TO INSURE THAT ALL TREES NOT TO BE REMOVED SHALL BE HARMED AS LITTLE AS POSSIBLE DURING THE CONSTRUCTION OPERATIONS.
- THE CONTRACTOR SHALL BE RESPONSIBLE FOR PROVIDING A FENCE TO CONTROL LIVESTOCK IN AREAS WHERE PASTURES ARE SEVERED. WIRE FENCE MAY BE CONSTRUCTED INITIALLY, OR IN LIEU THEREOF, THE CONTRACTOR AT HIS OWN EXPENSE, MAY ELECT TO PROVIDE TEMPORARY FENCING SUITABLE TO CONTAIN LIVESTOCK.
- ALL FLEXIBLE BASE AND ASPHALTIC PAVEMENTS REMOVED SHALL BE PAID FOR UNDER THE ITEM NO. 210 - UNCLASSIFIED EXCAVATION.
- THE EXISTING ASPHALT PAVEMENT TO BE REMOVED FROM THE REMAINING PAVEMENT SHALL BE SEPARATED BY SAWING ALONG A NEAT LINE. AFTER SAWING, THE PAVEMENT TO BE REMOVED SHALL BE CAREFULLY REMOVED IN A MANNER THAT WILL NOT DAMAGE THE PAVEMENT THAT IS TO REMAIN. ANY DAMAGE OF THE ASPHALT PAVEMENT THAT IS TO REMAIN IN PLACE SHALL BE REPAIRED AT THE CONTRACTOR'S EXPENSE.

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2 TYPICAL SECTIONS OF IMPROVEMENT



*TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER.

TYPICAL SECTION OF IMPROVEMENT
 NOTCH & WIDENING

STA. 111+00.00 TO STA. 112+71.05
 STA. 137+57.18 TO STA. 141+09.17

NOTES:
 REFER TO CROSS SECTIONS FOR DEVIATION FROM THE NORMAL SLOPES. NO CHANGES SHALL BE MADE FROM THE PLANNED SLOPES WITHOUT THE APPROVAL OF THE ENGINEER.

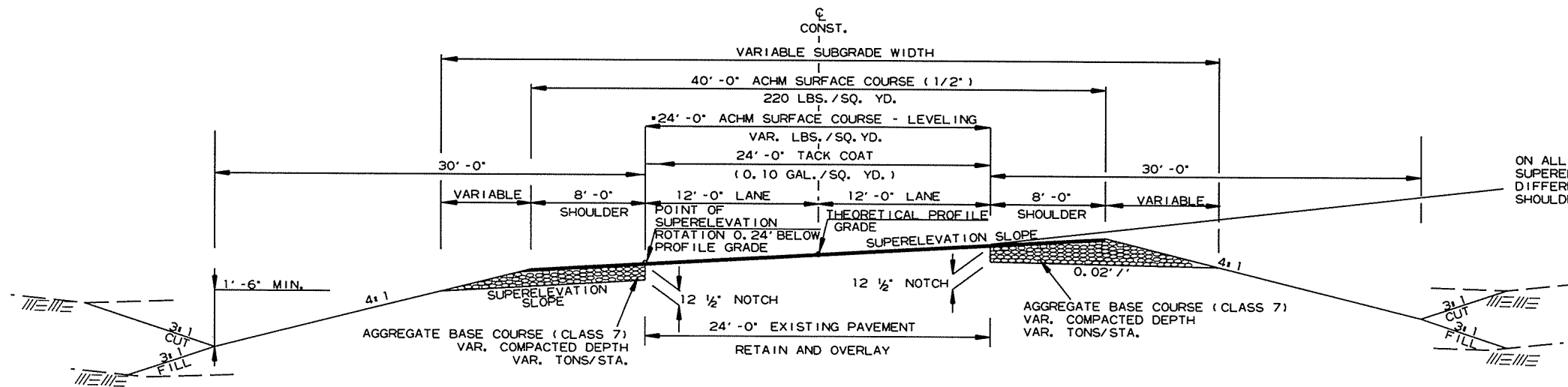
THE THICKNESS OF AGGREGATE BASE COURSE SHALL BE WITHIN PLUS OR MINUS ONE INCH OF THE PLAN THICKNESS SHOWN. THE CONTRACTOR WILL CORRECT ANY DEFICIENT THICKNESS THAT DOES NOT MEET TOLERANCE INDICATED. PAYMENT WILL NOT BE MADE FOR MATERIAL PLACED IN EXCESS OF THE TOLERANCE INDICATED.

ASPHALT FOR LEVELING OF EXISTING PAVEMENT SHALL BE PLACED ONLY IF AND WHERE DIRECTED BY THE ENGINEER. CALCULATIONS FOR THE AMOUNT OF LEVELING AND/OR LEVELING OPERATIONS SHALL BE PERFORMED BEFORE CONSTRUCTING NOTCH AND WIDENING. CALCULATIONS WILL NOT BE PAID FOR DIRECTLY BUT WILL BE CONSIDERED TO BE INCLUDED IN THE VARIOUS PAY ITEMS.

THE FINAL 2" OF SURFACE COURSE IS TO BE PLACED AFTER ALL OTHER COURSES HAVE BEEN LAID. LONGITUDINAL JOINTS SHALL BE AT LANE LINES.

AFTER PLACING FINAL 2" OF SURFACE COURSE, THE EXISTING SLOPE SHALL BE REDRESSED AS DIRECTED BY THE ENGINEER PRIOR TO SEEDING IN ORDER TO MAINTAIN A UNIFORM SLOPE. PAYMENT FOR THIS WORK SHALL BE INCLUDED IN THE PRICE BID FOR VARIOUS CONTRACT ITEMS.

ON ALL SUPERELEVATED CURVES AND THROUGH SUPERELEVATED TRANSITIONS, THE ALGEBRAIC DIFFERENCE BETWEEN PAVEMENT SLOPE AND SHOULDER SLOPE SHALL NOT EXCEED 0.08'/'.



*TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER.

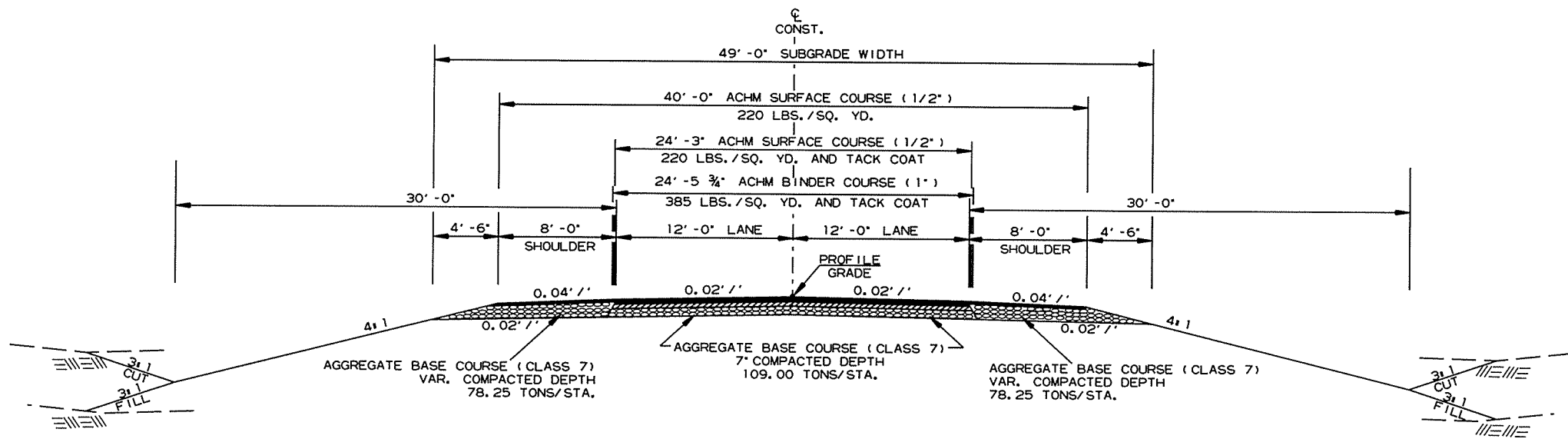
TYPICAL SECTION OF IMPROVEMENT
 NOTCH & WIDENING
 SUPERELEVATION

8/20/2015

R090282.DGN

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2 TYPICAL SECTIONS OF IMPROVEMENT



TYPICAL SECTION OF IMPROVEMENT
FULL DEPTH
STA. 112+71.05 TO STA. 120+50.92
STA. 130+13.08 TO STA. 137+57.18

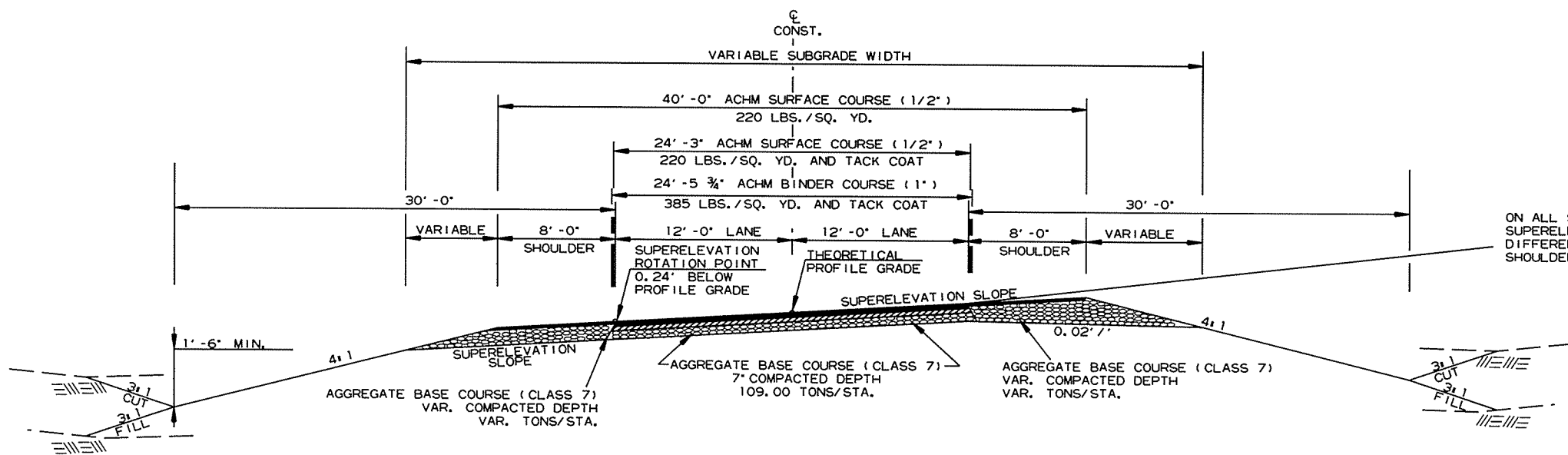
NOTES:
REFER TO CROSS SECTIONS FOR DEVIATION FROM THE NORMAL SLOPES. NO CHANGES SHALL BE MADE FROM THE PLANNED SLOPES WITHOUT THE APPROVAL OF THE ENGINEER.

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TYPICAL SECTION OF IMPROVEMENT
FULL DEPTH
SUPERELEVATION

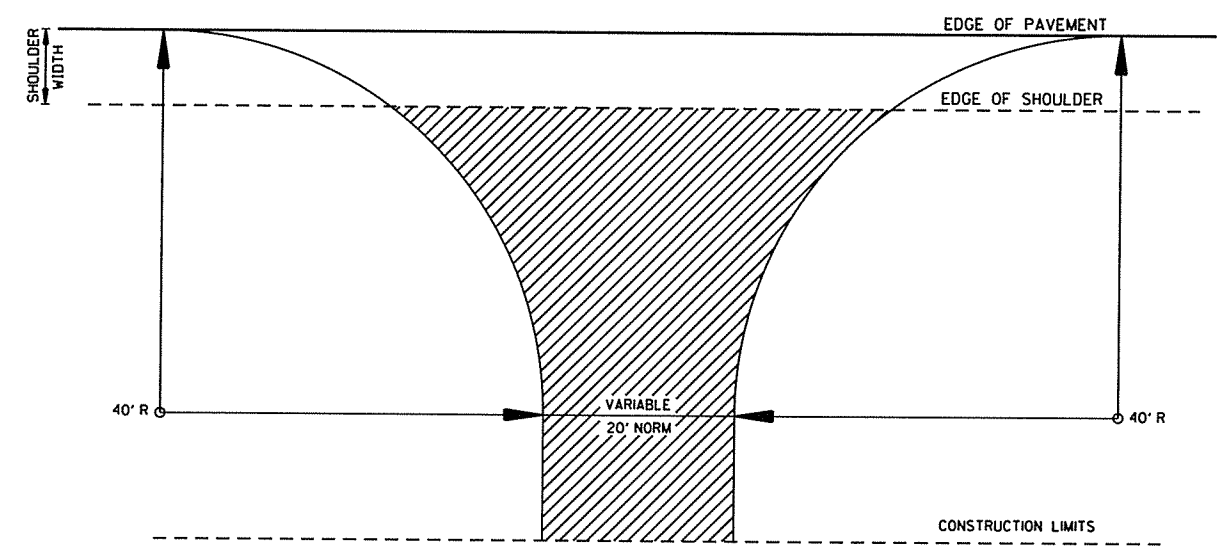
ON ALL SUPERELEVATED CURVES AND THROUGH SUPERELEVATED TRANSITIONS, THE ALGEBRAIC DIFFERENCE BETWEEN PAVEMENT SLOPE AND SHOULDER SLOPE SHALL NOT EXCEED 0.08'/'.

8/17/2015

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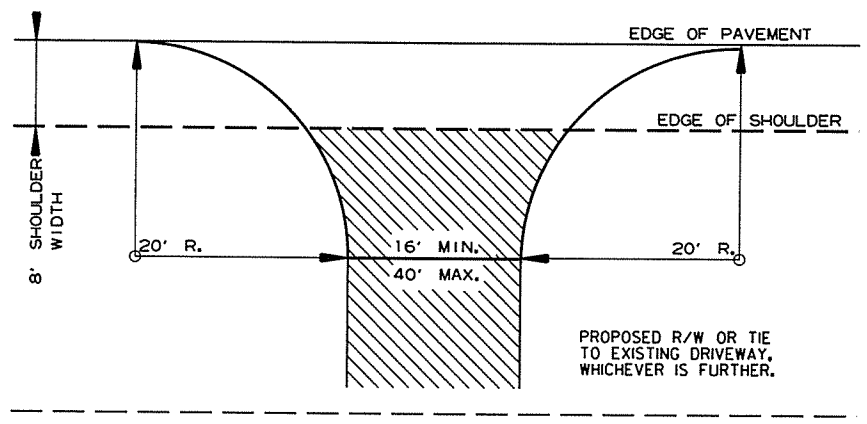
2 SPECIAL DETAILS



ASPHALT CONCRETE HOT MIX SURFACE COURSE (1/2") (220 LBS. PER SQ. YD.) AND AGGREGATE BASE COURSE (CLASS 7) (7" COMPACTED DEPTH)

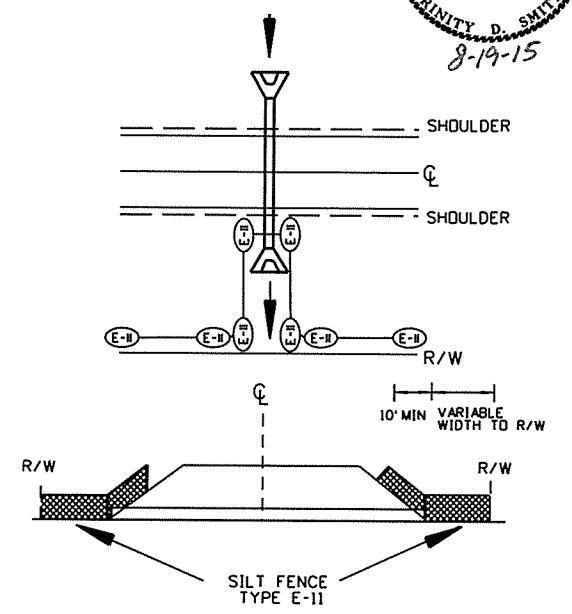
NOTE: REFER TO PLAN SHEETS FOR WIDTH OF COUNTY ROADS.

DETAIL FOR COUNTY ROAD TURNOUT

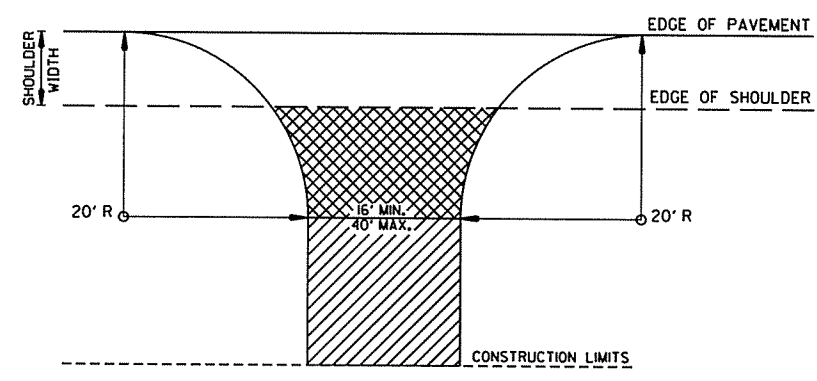


A.C.H.M. SURFACE COURSE (1/2") (220 LBS. PER SQ. YD.) AND AGGREGATE BASE COURSE (CLASS 7) 7" COMP. DEPTH, OR 6" CONCRETE IF CONCRETE DRIVE EXIST.

DETAIL FOR HWY. 16 DRIVEWAY TURNOUTS



DETAIL OF SILT FENCE AT CROSS DRAINS

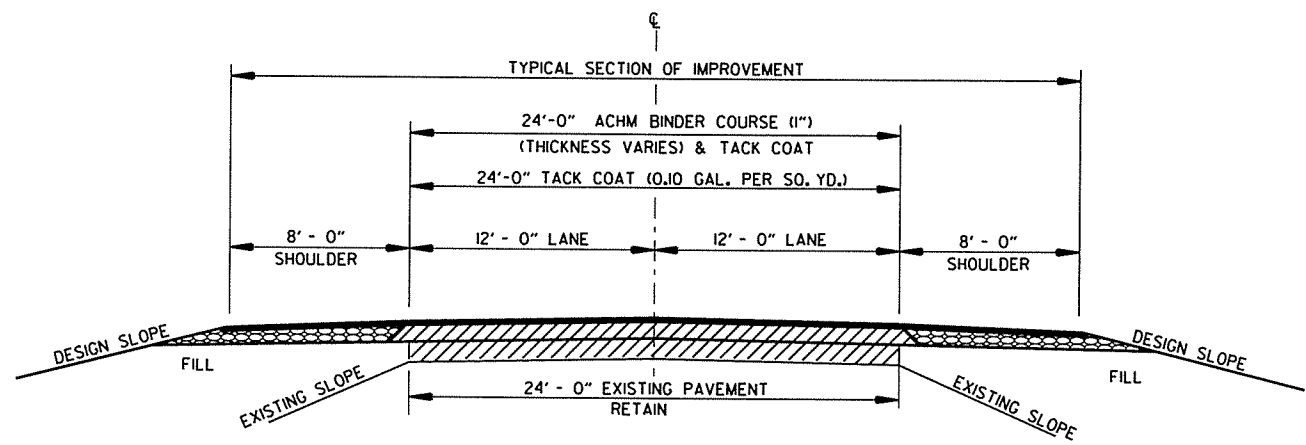


A.C.H.M. SURFACE COURSE (1/2") (220 LBS./SQ. YD.) & AGGREGATE BASE COURSE (CLASS 7) (7" COMPACTED DEPTH)

AGGREGATE BASE COURSE (CLASS 7) (9" COMPACTED DEPTH)

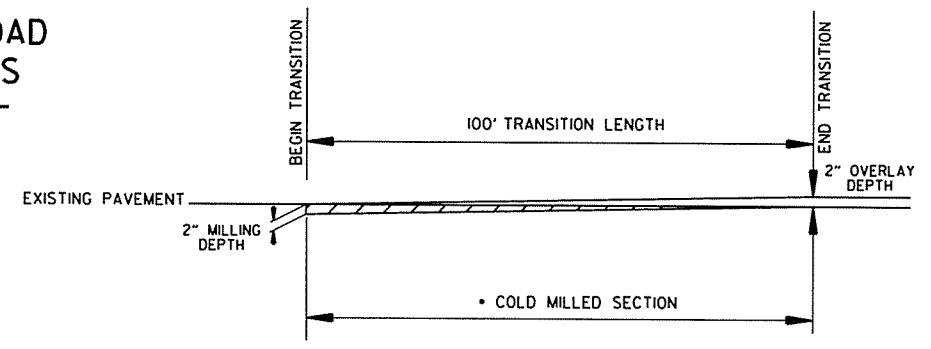
TURNOUTS SHALL BE MODIFIED AS NECESSARY TO MEET LOCAL CONDITIONS AS DIRECTED BY THE ENGINEER.

DETAIL FOR LOCAL ROAD DRIVEWAY TURNOUTS

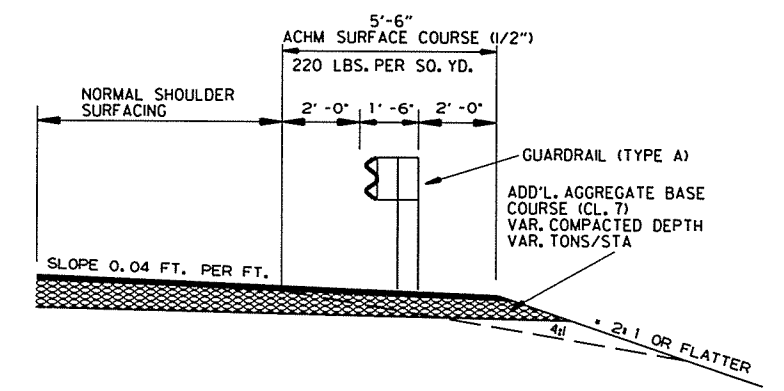


METHOD OF RAISING GRADE

NOTES:
 (1) THIS DETAIL TO BE USED ONLY WHERE DIRECTED BY THE ENGINEER.
 (2) QUANTITIES FOR METHOD OF GRADE RAISE USING ASPHALT WERE CALCULATED ON THIS PROJECT AT LOCATIONS WHERE THE DISTANCE BETWEEN THE EXISTING ASPHALT ROADWAY AND THE PROPOSED SUBGRADE WAS ONE FOOT OR LESS.
 (3) IN LOCATIONS WHERE THE DISTANCE BETWEEN THE PROPOSED SUBGRADE AND THE EXISTING ASPHALT ROADWAY IS MORE THAN ONE FOOT, SCARIFICATION OF THE EXISTING ASPHALT ROADWAY WILL BE REQUIRED AS STATED IN SECTION 210, SUBSECTION 210.09 OF THE STANDARD SPECIFICATIONS, EDITION OF 2014.



DETAIL SHOWING TAPER TO EXISTING PAVEMENT
 • TO BE USED AS DIRECTED BY THE ENGINEER



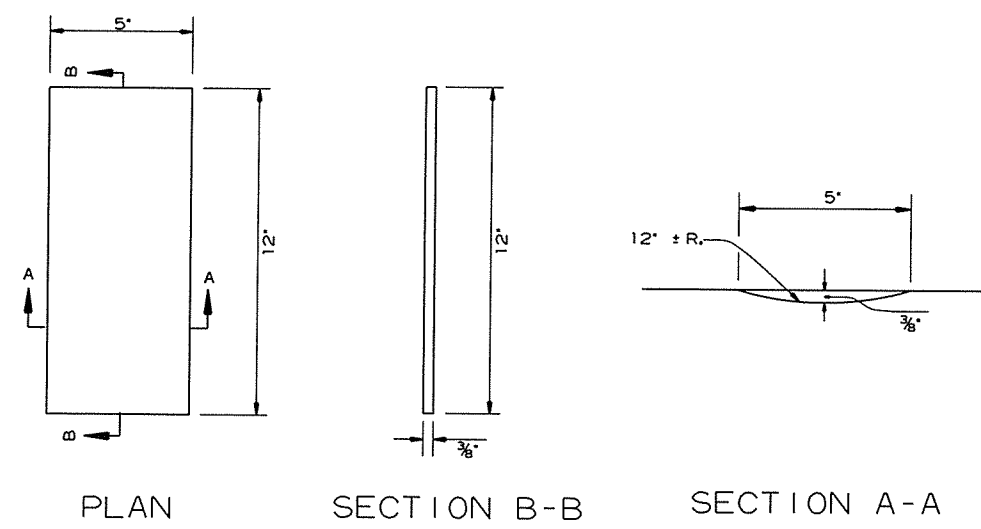
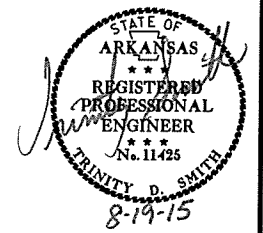
DETAIL OF WIDENING FOR GUARDRAIL
 • REFER TO STD. DWG. GR-9A FOR SLOPE REQUIREMENTS BEHIND GUARDRAIL.

SPECIAL DETAILS

8/12/2015
 R090282.DGN

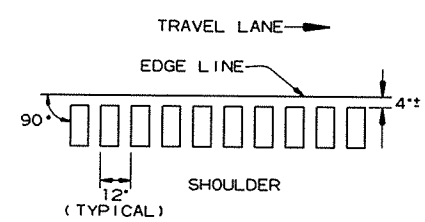
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② SPECIAL DETAILS

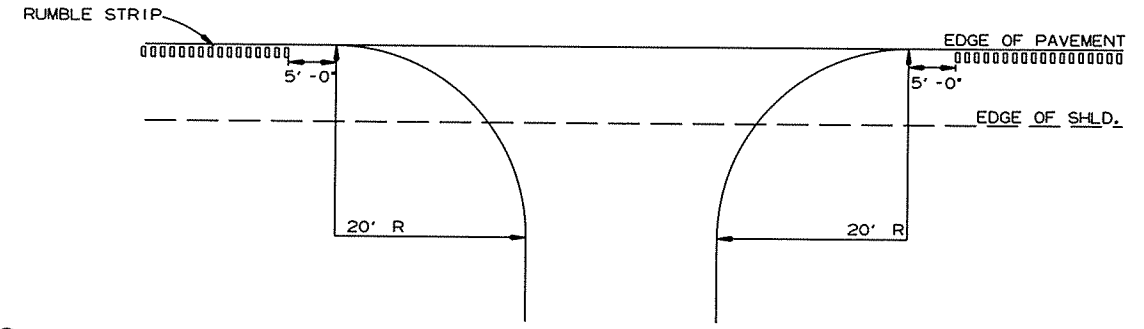


PLAN SECTION B-B SECTION A-A

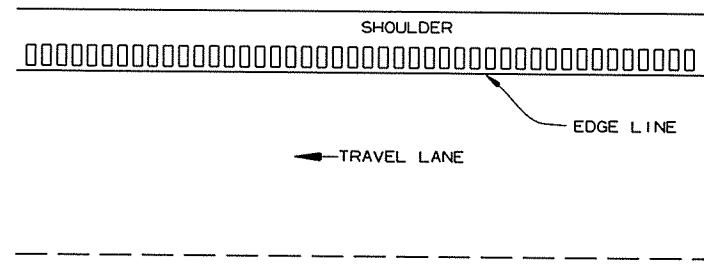
DETAILS OF RUMBLE STRIPS



LOCATION PLAN OF RUMBLE STRIPS LEFT OR RIGHT SHOULDER



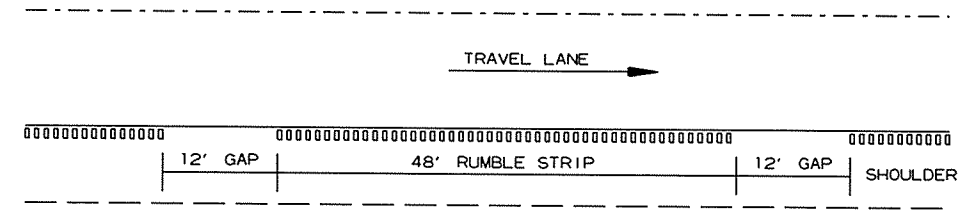
DETAIL FOR RUMBLE STRIP GAP AT DRIVEWAY TURNOUTS



PLAN VIEW

GENERAL NOTES

- RUMBLE STRIPS SHALL NOT BE INSTALLED ON CURB SECTIONS, BRIDGE DECKS, APPROACH SLABS, INTERSECTING STREETS OR ROADWAYS, RESIDENTIAL OR COMMERCIAL DRIVEWAYS OR ACROSS TRANSVERSE JOINTS OF CONCRETE SHOULDERS.
- RUMBLE STRIPS SHALL NOT BE INSTALLED ON A PAVED SHOULDER THAT IS USED AS A DECELERATION LANE FOR THE LENGTH DEEMED APPROPRIATE BY THE ENGINEER.
- THE 4' OFFSET FROM THE EDGE LINE MAY BE INCREASED TO AVOID LONGITUDINAL JOINTS. IN ALL CASES, THE LATERAL DEVIATION FROM THE PLANNED OFFSET SHOULD BE KEPT TO A MINIMUM.
- RUMBLE STRIPS SHALL BE MEASURED BY THE LINEAR FOOT LONGITUDINALLY ALONG THE SHOULDER. PAYMENT SHALL ONLY INCLUDE THAT PORTION OF THE SHOULDER ON WHICH RUMBLE STRIPS HAVE BEEN CONSTRUCTED. NO MEASUREMENT OR PAYMENT WILL BE MADE FOR GAPS, DRIVEWAYS, TURNOUTS, OR OTHER PUBLIC ROAD INTERSECTIONS WHERE RUMBLE STRIPS HAVE NOT BEEN CONSTRUCTED.
- THE 3/8" DEPTH SHALL GENERALLY APPLY FOR THE ENTIRE 12' LENGTH. SOME VARIATION TO SUIT SHOULDER SLOPE BREAKS MAY BE NECESSARY.



NOTE: GAP PATTERN SHALL BE ADJUSTED BY THE ENGINEER IN THE FIELD ALLOWING FOR DRIVEWAYS TO SERVE AS THE GAP.

DETAIL FOR GAP PATTERN RUMBLE STRIP

SPECIAL DETAILS

8/12/2015

R090282.DGN

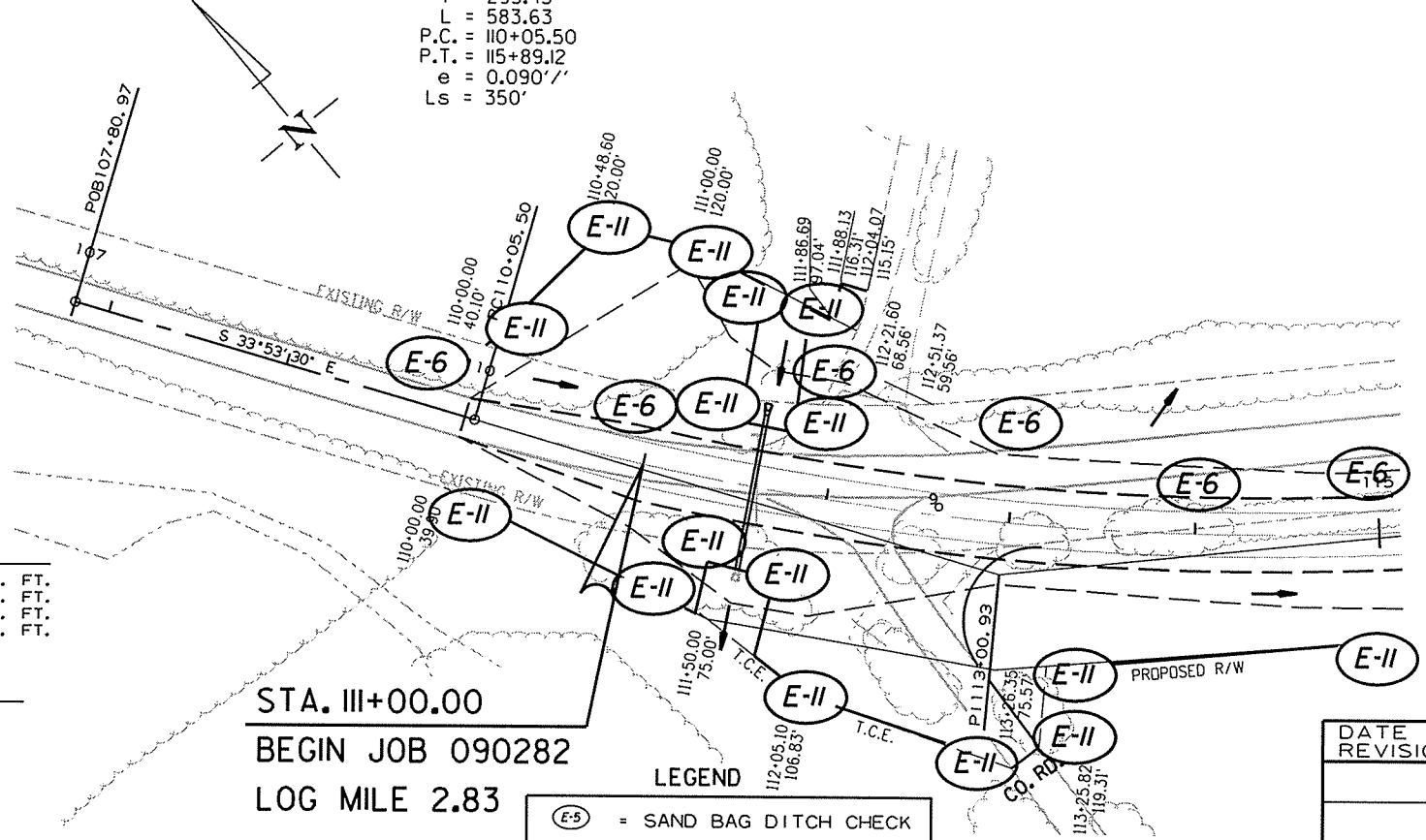
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	090282		7	90

2 TEMPORARY EROSION CONTROL DETAILS



CLEARING AND GRUBBING
 STA. 111+00.00 - STA. 141+09.17 LT. & RT. 31 STA.

P.I. = 113+00.93
 $\Delta = 21^{\circ}56'07.40''$ LT.
 $D = 03^{\circ}45'30.49''$
 $T = 295.43$
 $L = 583.63$
 P.C. = 110+05.50
 P.T. = 115+89.12
 $e = 0.090'$
 $Ls = 350'$



SILT FENCE (E-11)

STA.	LT. OF C.L.	CONST.	400 LIN. FT.
110+00 - 112+00	RT. OF C.L.	CONST.	668 LIN. FT.
110+00 - 115+00	LT. OF C.L.	CONST.	630 LIN. FT.
115+00 - 121+00	RT. OF C.L.	CONST.	790 LIN. FT.

ROCK DITCH CHECKS (E-6)

STA.	LT. OF C.L.	CONST.	1 INSTALLATION	3 CU. YD.
110+00	LT. OF C.L.	CONST.	1 INSTALLATION	3 CU. YD.
111+00	LT. OF C.L.	CONST.	1 INSTALLATION	3 CU. YD.
112+00	LT. OF C.L.	CONST.	1 INSTALLATION	3 CU. YD.
113+00	LT. OF C.L.	CONST.	1 INSTALLATION	3 CU. YD.
114+00	LT. OF C.L.	CONST.	1 INSTALLATION	3 CU. YD.
115+00	LT. OF C.L.	CONST.	1 INSTALLATION	3 CU. YD.

STA. 113+00.00
 BEGIN JOB 090282
 LOG MILE 2.83

LEGEND

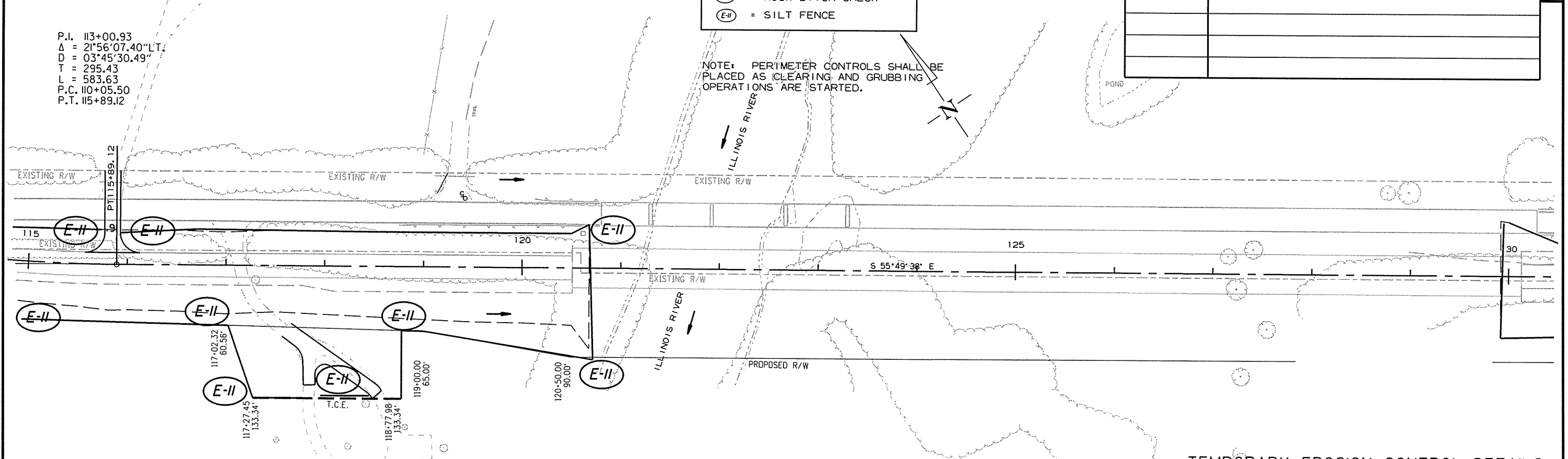
- (E-5) = SAND BAG DITCH CHECK
- (E-6) = ROCK DITCH CHECK
- (E-11) = SILT FENCE

REVISIONS

DATE OF REVISION	REVISION

NOTE: PERIMETER CONTROLS SHALL BE PLACED AS CLEARING AND GRUBBING OPERATIONS ARE STARTED.

P.I. 113+00.93
 $\Delta = 21^{\circ}56'07.40''$ LT.
 $D = 03^{\circ}45'30.49''$
 $T = 295.43$
 $L = 583.63$
 P.C. 110+05.50
 P.T. 115+89.12



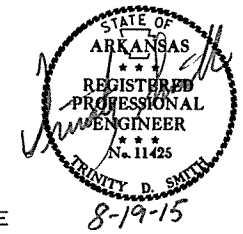
TEMPORARY EROSION CONTROL DETAILS
 CLEARING & GRUBBING

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		090282	8	90

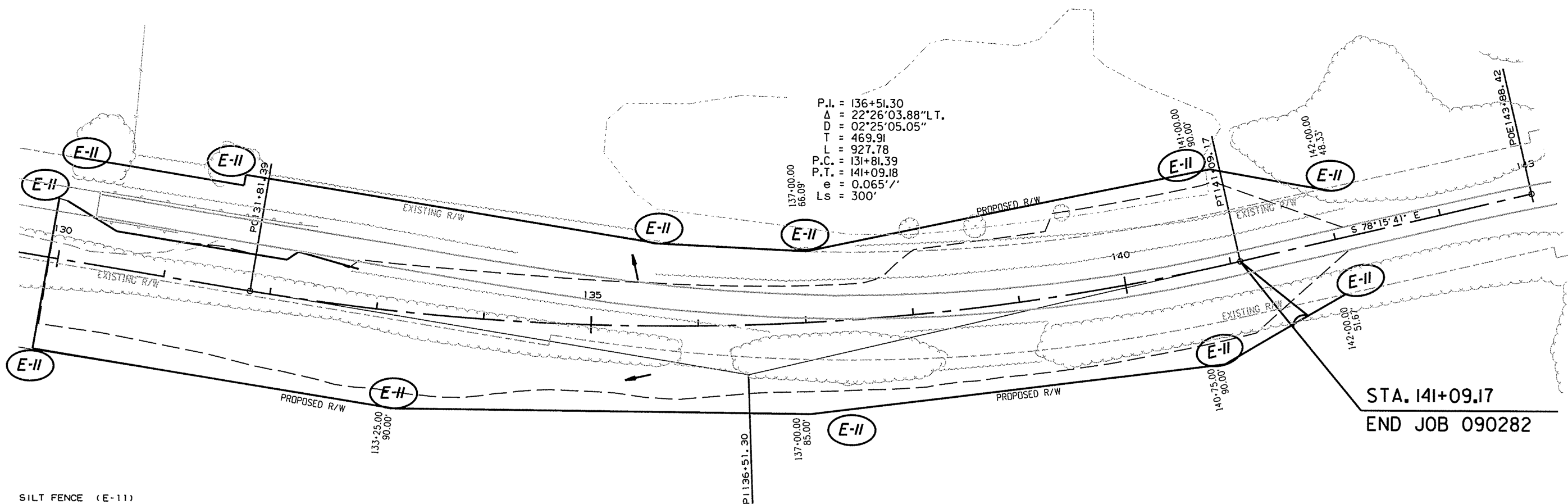
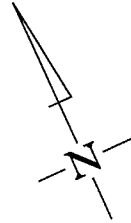
② TEMPORARY EROSION CONTROL DETAILS

LEGEND

- (E-5) = SAND BAG DITCH CHECK
- (E-6) = ROCK DITCH CHECK
- (E-II) = SILT FENCE



NOTE: PERIMETER CONTROLS SHALL BE PLACED AS CLEARING AND GRUBBING OPERATIONS ARE STARTED.



STA. 141+09.17
END JOB 090282

SILT FENCE (E-II)	
STA. 130+00 - STA. 151+09.17 LT. OF C.L. CONST.	1535 LIN. FT.
STA. 130+00 - STA. 151+09.17 RT. OF C.L. CONST.	1335 LIN. FT.

REVISIONS

DATE OF REVISION	REVISION

SAND BAG DITCH CHECKS (E-5)	
ENTIRE PROJECT	IF AND WHERE DIRECTED BY THE ENGINEER 5 INSTALLATIONS 125 BAG

TEMPORARY EROSION CONTROL DETAILS
CLEARING & GRUBBING

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	090282		9	90

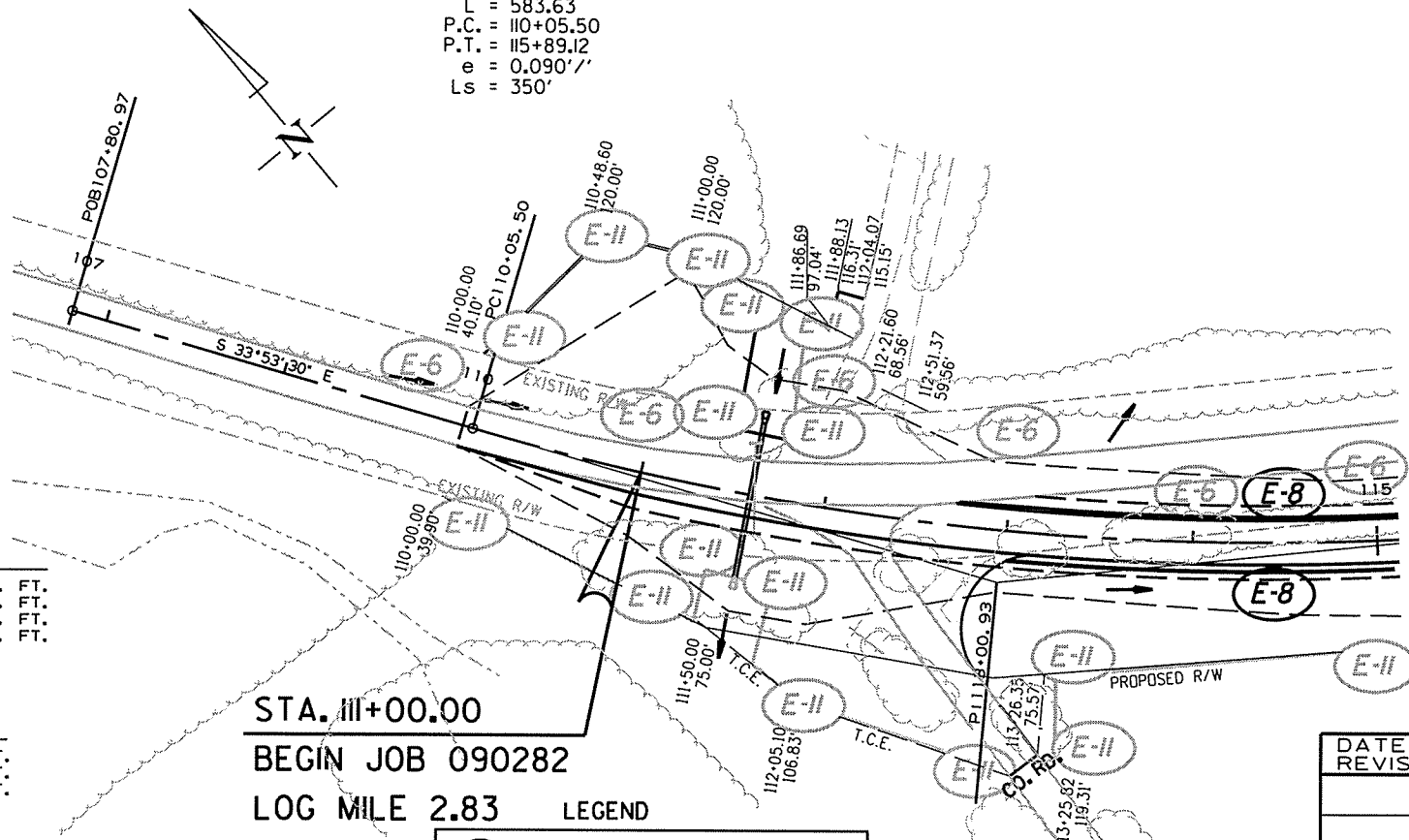
2 TEMPORARY EROSION CONTROL DETAILS



CLEARING AND GRUBBING

STA. 111+00.00 - STA. 141+09.17 LT. & RT. 31 STA.

P.I. = 113+00.93
 $\Delta = 21^{\circ}56'07.40''$ L.T.
 $D = 03^{\circ}45'30.49''$
 $T = 295.43$
 $L = 583.63$
P.C. = 110+05.50
P.T. = 115+89.12
 $e = 0.090'/'$
 $Ls = 350'$



SILT FENCE (E-11)

STA.	STA.	LT. OF	C.L. CONST.	400 LIN. FT.
110+00	112+00	RT. OF	C.L. CONST.	668 LIN. FT.
115+00	121+00	LT. OF	C.L. CONST.	630 LIN. FT.
115+00	121+00	RT. OF	C.L. CONST.	790 LIN. FT.

DIVERSION DITCH (E-8)

STA.	STA.	LT. & RT. OF	C.L. CONST.	1500 LIN. FT.
113+00	120+50	LT. OF <td>C.L. CONST.</td> <td>587 LIN. FT.</td>	C.L. CONST.	587 LIN. FT.
130+00	136+00	RT. OF <td>C.L. CONST.</td> <td>687 LIN. FT.</td>	C.L. CONST.	687 LIN. FT.
130+13	137+00	RT. OF <td>C.L. CONST.</td> <td></td>	C.L. CONST.	

STA. 111+00.00
 BEGIN JOB 090282
 LOG MILE 2.83

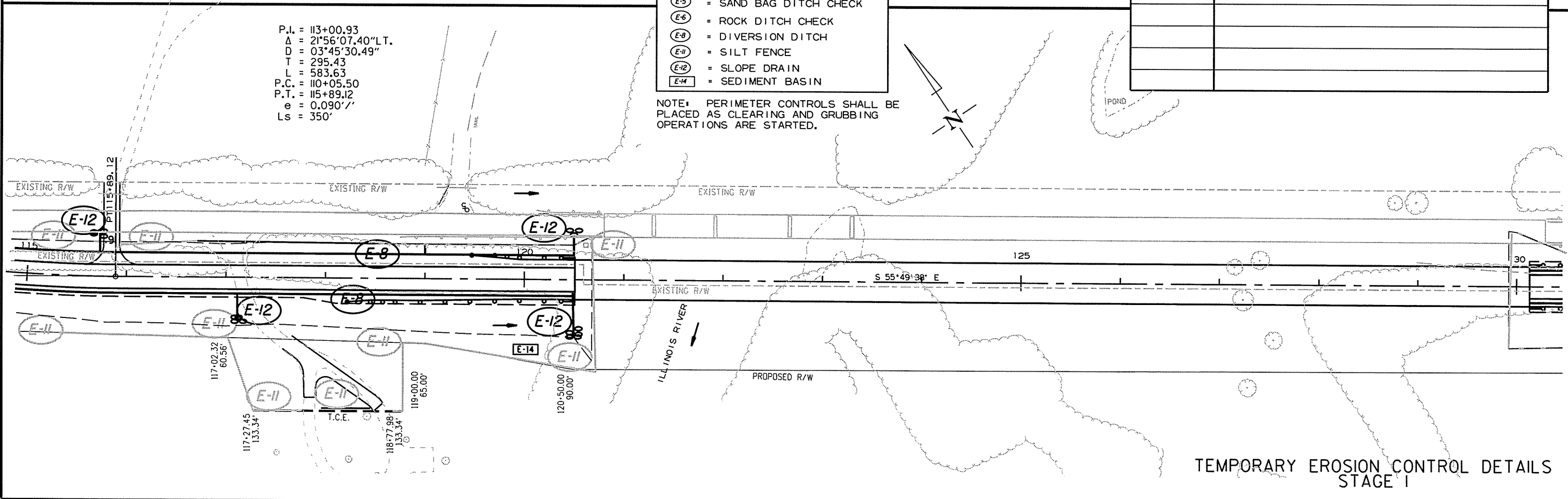
- LEGEND
- (E-5) = SAND BAG DITCH CHECK
 - (E-6) = ROCK DITCH CHECK
 - (E-8) = DIVERSION DITCH
 - (E-11) = SILT FENCE
 - (E-12) = SLOPE DRAIN
 - (E-14) = SEDIMENT BASIN

NOTE: PERIMETER CONTROLS SHALL BE PLACED AS CLEARING AND GRUBBING OPERATIONS ARE STARTED.

REVISIONS

DATE OF REVISION	REVISION

P.I. = 113+00.93
 $\Delta = 21^{\circ}56'07.40''$ L.T.
 $D = 03^{\circ}45'30.49''$
 $T = 295.43$
 $L = 583.63$
P.C. = 110+05.50
P.T. = 115+89.12
 $e = 0.090'/'$
 $Ls = 350'$



TEMPORARY EROSION CONTROL DETAILS
 STAGE I

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO. 090282							10	90

② TEMPORARY EROSION CONTROL DETAILS

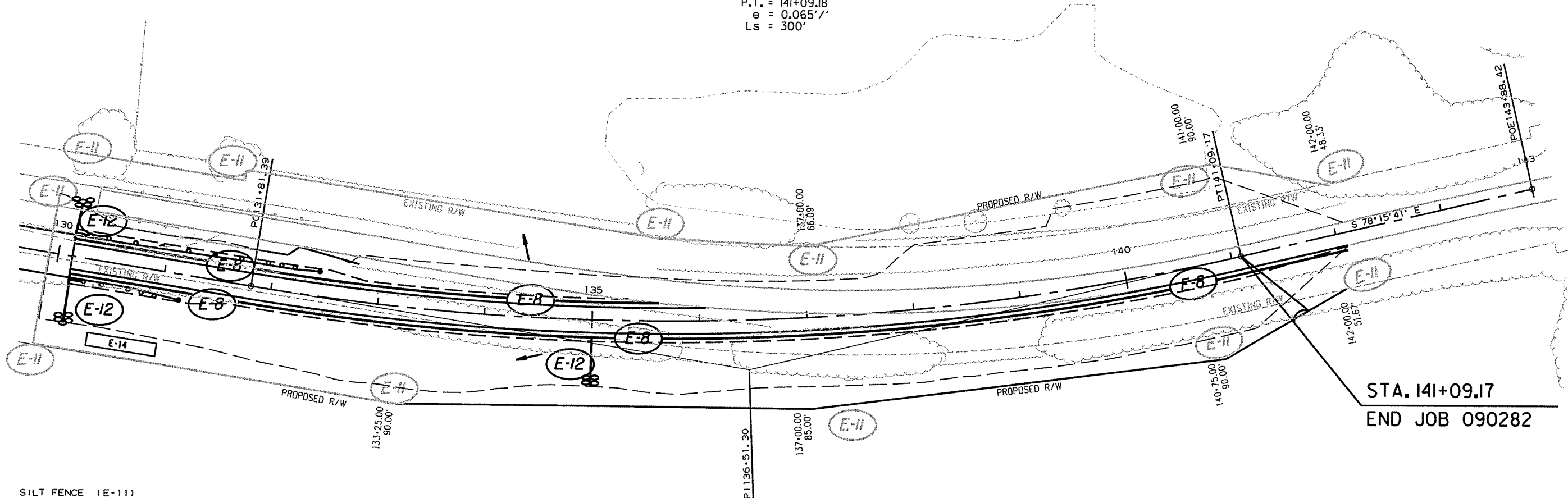
LEGEND

- (E-5) = SAND BAG DITCH CHECK
- (E-6) = ROCK DITCH CHECK
- (E-8) = DIVERSION DITCH
- (E-11) = SILT FENCE
- (E-12) = SLOPE DRAIN
- (E-14) = SEDIMENT BASIN



NOTE: PERIMETER CONTROLS SHALL BE PLACED AS CLEARING AND GRUBBING OPERATIONS ARE STARTED.

P.I. = 136+51.30
 Δ = 22°26'03.88" L.T.
D = 02°25'05.05"
T = 469.91
L = 927.78
P.C. = 131+81.39
P.T. = 141+09.18
e = 0.065'/'
Ls = 300'



STA. 141+09.17
END JOB 090282

SILT FENCE (E-11)

STA. 110+00 - STA. 112+00	LT. OF C.L. CONST.	400 LIN. FT.
STA. 110+00 - STA. 115+00	RT. OF C.L. CONST.	668 LIN. FT.
STA. 115+00 - STA. 121+00	LT. OF C.L. CONST.	630 LIN. FT.
STA. 115+00 - STA. 121+00	RT. OF C.L. CONST.	790 LIN. FT.
STA. 130+00 - STA. 151+09.17	LT. OF C.L. CONST.	1535 LIN. FT.
STA. 130+00 - STA. 151+09.17	RT. OF C.L. CONST.	1335 LIN. FT.

DIVERSION DITCH (E-8)

STA. 113+00 - STA. 120+50	LT. & RT. OF C.L. CONST.	1500 LIN. FT.
STA. 130+00 - STA. 136+00	LT. OF C.L. CONST.	587 LIN. FT.
STA. 130+13 - STA. 137+00	RT. OF C.L. CONST.	687 LIN. FT.

ROCK DITCH CHECKS (E-6)

STA. 110+00	LT. OF C.L. CONST.	1	INSTALLATION	3	CU. YD.
STA. 111+00	LT. OF C.L. CONST.	1	INSTALLATION	3	CU. YD.
STA. 112+00	LT. OF C.L. CONST.	1	INSTALLATION	3	CU. YD.
STA. 113+00	LT. OF C.L. CONST.	1	INSTALLATION	3	CU. YD.
STA. 114+00	LT. OF C.L. CONST.	1	INSTALLATION	3	CU. YD.
STA. 115+00	LT. OF C.L. CONST.	1	INSTALLATION	3	CU. YD.

PIPE FOR SLOPE DRAINS (E-12)

STA. 115+50	LT. OF C.L. CONST.	20	LIN. FT.	5	CU. YD.
STA. 117+20	RT. OF C.L. CONST.	35	LIN. FT.	5	CU. YD.
STA. 119+00	LT. OF C.L. CONST.	25	LIN. FT.	5	CU. YD.
STA. 120+50	LT. OF C.L. CONST.	20	LIN. FT.	5	CU. YD.
STA. 120+50	RT. OF C.L. CONST.	40	LIN. FT.	5	CU. YD.
STA. 130+20	LT. OF C.L. CONST.	30	LIN. FT.	5	CU. YD.
STA. 130+20	RT. OF C.L. CONST.	45	LIN. FT.	5	CU. YD.
STA. 135+00	RT. OF C.L. CONST.	45	LIN. FT.	5	CU. YD.

SAND BAG DITCH CHECKS (E-5)

ENTIRE PROJECT	IF AND WHERE DIRECTED BY THE ENGINEER	5	INSTALLATIONS	125	BAG
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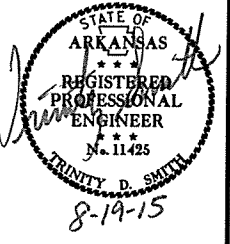
REVISIONS

DATE OF REVISION	REVISION

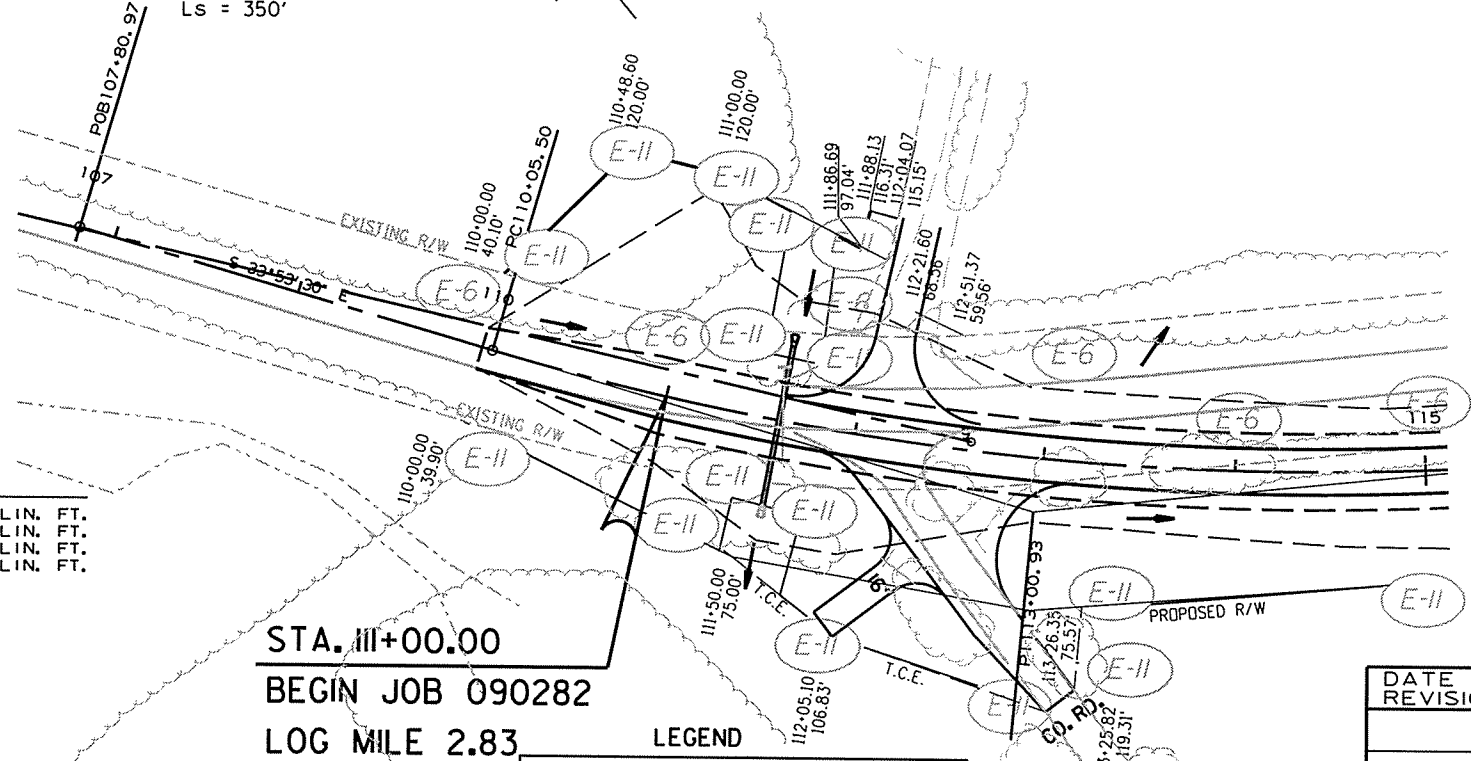
TEMPORARY EROSION CONTROL DETAILS
STAGE I

DATE REVISED	DATE FILED	DATE REVISED	DATE FILED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		II	90

② TEMPORARY EROSION CONTROL DETAILS



P.I. = 113+00.93
 $\Delta = 21^{\circ}56'07.40''$ LT.
 $D = 03^{\circ}45'30.49''$
 $T = 295.43$
 $L = 583.63$
P.C. = 110+05.50
P.T. = 115+89.12
 $e = 0.090'/'$
 $L_s = 350'$



SILT FENCE (E-11)

STA.	LT. OF C.L.	CONST.	400 LIN. FT.
110+00 - 112+00	RT. OF C.L.	CONST.	668 LIN. FT.
110+00 - 115+00	RT. OF C.L.	CONST.	630 LIN. FT.
115+00 - 121+00	RT. OF C.L.	CONST.	790 LIN. FT.

STA. 113+00.00
 BEGIN JOB 090282
 LOG MILE 2.83

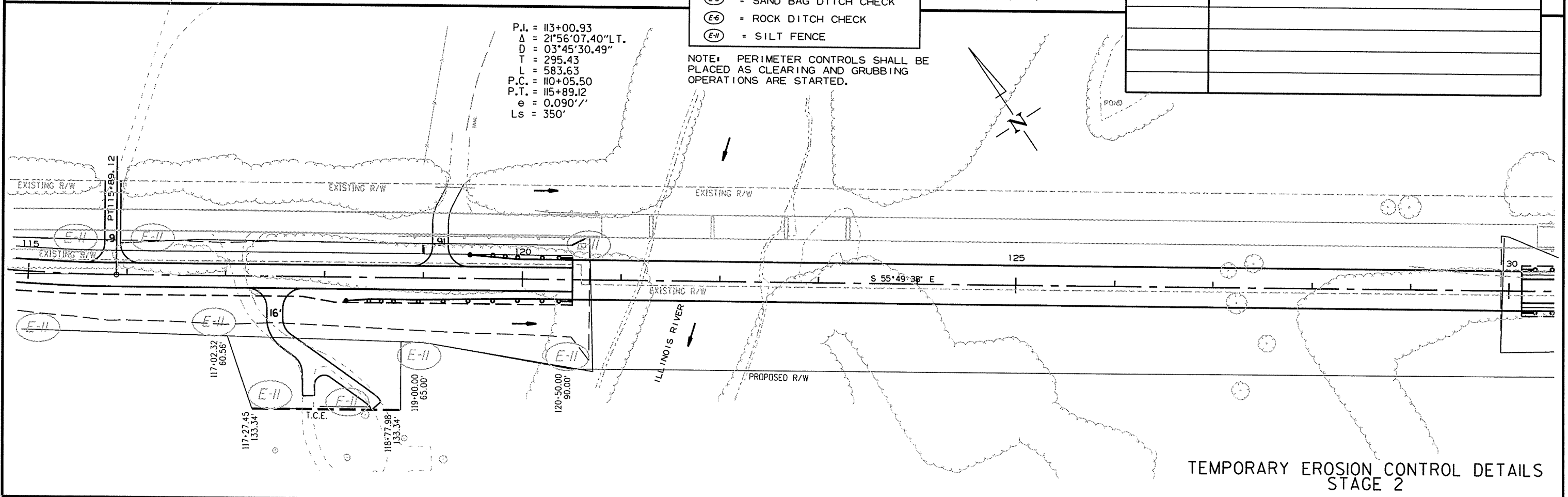
- LEGEND
- (E-5) = SAND BAG DITCH CHECK
 - (E-6) = ROCK DITCH CHECK
 - (E-11) = SILT FENCE

NOTE: PERIMETER CONTROLS SHALL BE PLACED AS CLEARING AND GRUBBING OPERATIONS ARE STARTED.

REVISIONS

DATE OF REVISION	REVISION

P.I. = 113+00.93
 $\Delta = 21^{\circ}56'07.40''$ LT.
 $D = 03^{\circ}45'30.49''$
 $T = 295.43$
 $L = 583.63$
P.C. = 110+05.50
P.T. = 115+89.12
 $e = 0.090'/'$
 $L_s = 350'$



TEMPORARY EROSION CONTROL DETAILS
 STAGE 2

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	090282		12	90

② TEMPORARY EROSION CONTROL DETAILS

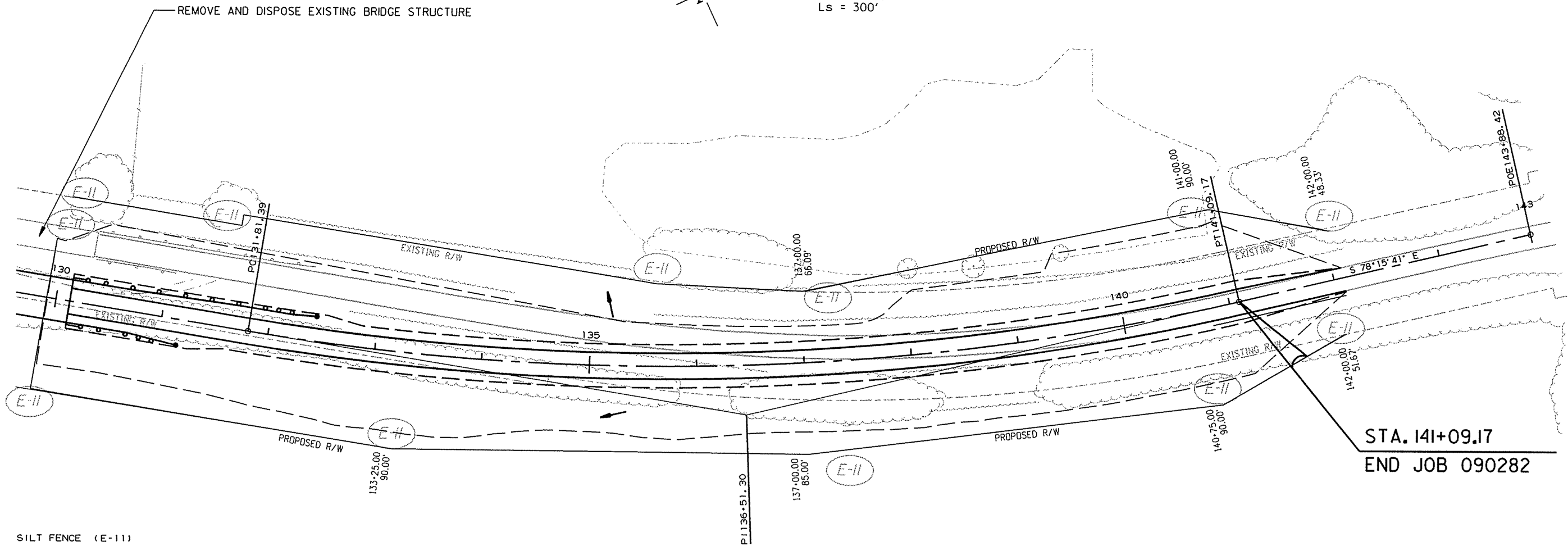
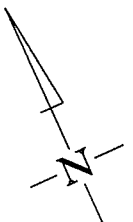
LEGEND

- (E-5) = SAND BAG DITCH CHECK
- (E-6) = ROCK DITCH CHECK
- (E-11) = SILT FENCE

NOTE: PERIMETER CONTROLS SHALL BE PLACED AS CLEARING AND GRUBBING OPERATIONS ARE STARTED.



P.I. = 136+51.30
 Δ = 22°26'03.88" L.T.
 D = 02°25'05.05"
 T = 469.91
 L = 927.78
 P.C. = 131+81.39
 P.T. = 141+09.18
 e = 0.065' /'
 Ls = 300'



SILT FENCE (E-11)

STA. 110+00 - STA. 112+00	LT. OF C.L. CONST.	RETAIN
STA. 110+00 - STA. 115+00	RT. OF C.L. CONST.	RETAIN
STA. 115+00 - STA. 121+00	LT. OF C.L. CONST.	RETAIN
STA. 115+00 - STA. 121+00	RT. OF C.L. CONST.	RETAIN
STA. 130+00 - STA. 151+09.17	LT. OF C.L. CONST.	RETAIN
STA. 130+00 - STA. 151+09.17	RT. OF C.L. CONST.	RETAIN

ROCK DITCH CHECKS (E-6)

STA. 110+00	LT. OF C.L. CONST.	1	INSTALLATION	RETAIN
STA. 111+00	LT. OF C.L. CONST.	1	INSTALLATION	RETAIN
STA. 112+00	LT. OF C.L. CONST.	1	INSTALLATION	RETAIN
STA. 113+00	LT. OF C.L. CONST.	1	INSTALLATION	RETAIN
STA. 114+00	LT. OF C.L. CONST.	1	INSTALLATION	RETAIN
STA. 115+00	LT. OF C.L. CONST.	1	INSTALLATION	RETAIN

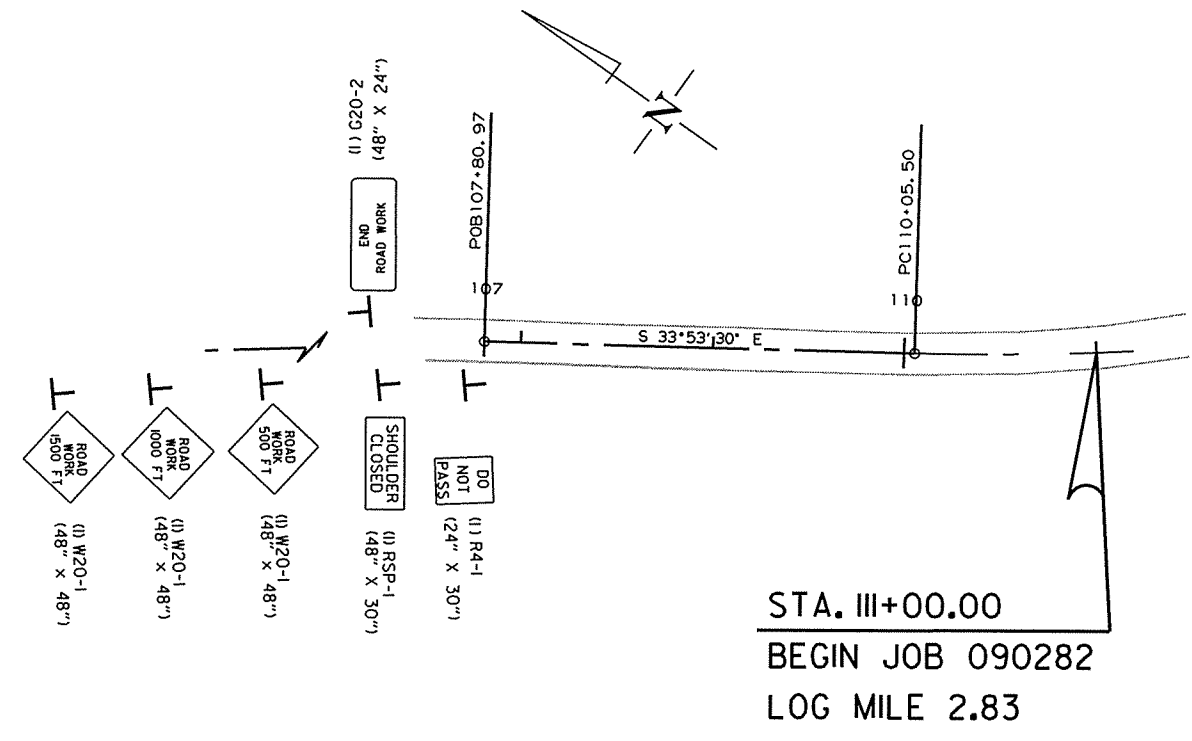
REVISIONS

DATE OF REVISION	REVISION

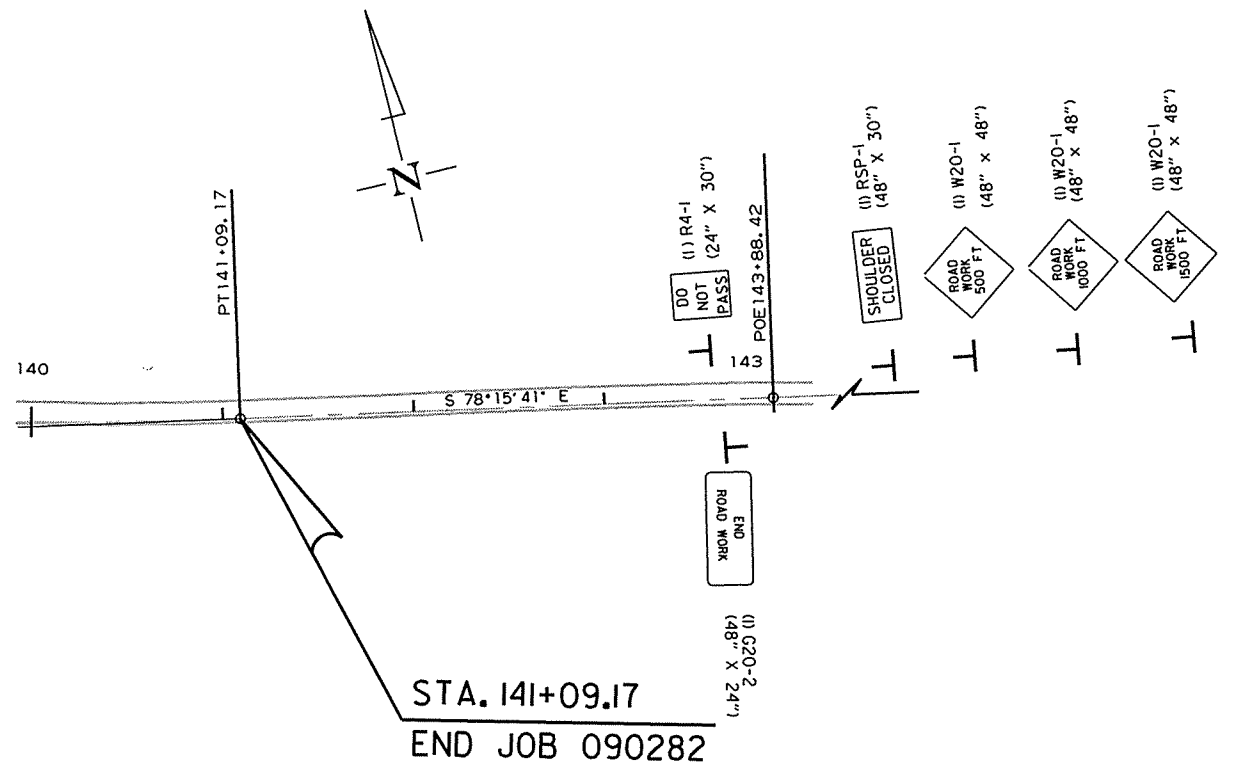
TEMPORARY EROSION CONTROL DETAILS
 STAGE 2

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	090282		13	90

② MAINTENANCE OF TRAFFIC



STA. III+00.00
 BEGIN JOB 090282
 LOG MILE 2.83

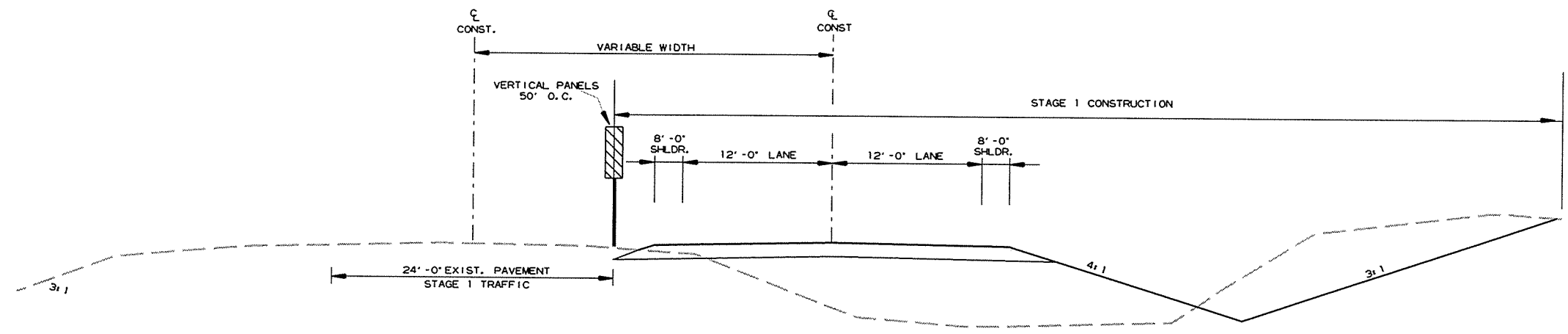
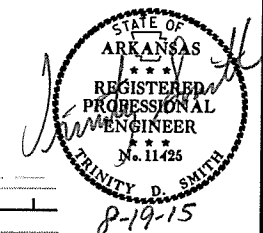


STA. 141+09.17
 END JOB 090282

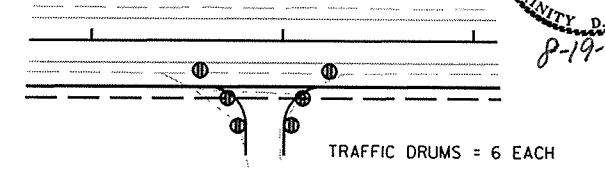
ADVANCE WARNING SIGNS
 MAINTENANCE OF TRAFFIC

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO. 090282							14	90

② MAINTENANCE OF TRAFFIC



TYPICAL PLACEMENT OF VERTICAL PANELS



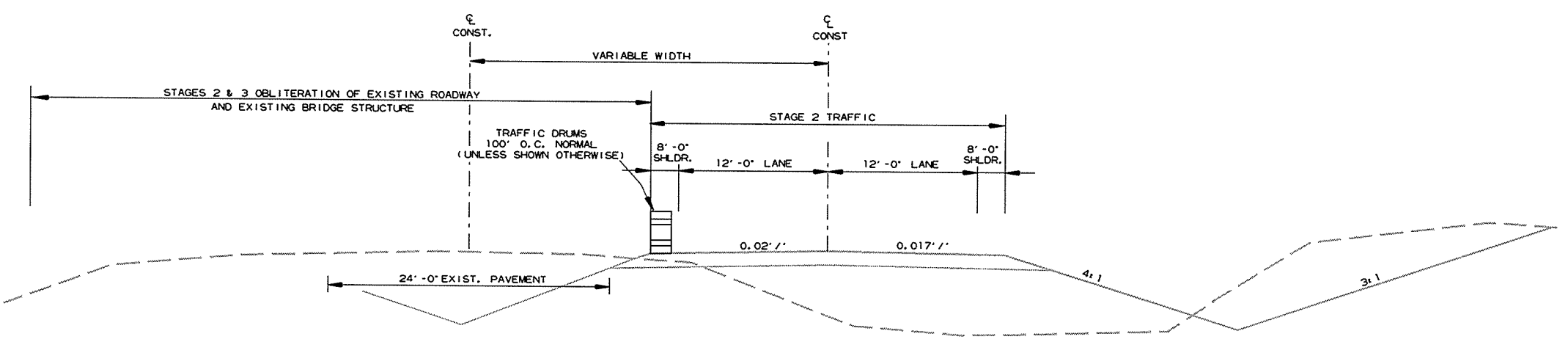
TYPICAL PLACEMENT OF TRAFFIC DRUMS AT DRIVEWAY DETAIL

SEQUENCING:

STAGE 1: MAINTAIN TRAFFIC ON EXISTING ROADWAY. CONSTRUCT PROPOSED ROADWAY, BRIDGE, DRIVES, AND INSTALL PIPE CULVERTS. PERFORM NOTCH & WIDENING BEGIN AND END OF PROJECT. PLACE CONSTRUCTION MARKINGS AND RAISED PAVEMENT MARKERS (TYPE III).

STAGE 2: SHIFT TRAFFIC ON TO NEW CONSTRUCTION. REMOVE EXISTING BRIDGE STRUCTURE. NOTCH AND WIDEN AT BEGIN AND END OF PROJECT. UTILIZE VERTICAL PANELS AT THE NOTCH AT 50' O.C. SPACING ON LT. AND TRAFFIC DRUMS AT 100' O.C. SPACING AT LANE EDGE ON RT. PERFORM LEVELING OPERATIONS.

STAGE 3: INSTALL FINAL SURFACE COURSE AND FINAL STRIPING. OBLITERATE OLD ROADWAY.



TYPICAL PLACEMENT OF TRAFFIC DRUMS

CONSTRUCTION PAVEMENT MARKINGS:

MAIN LANES:
 RT. AND LT. EDGE LINES = 4494 LIN. FT.
 DBL. CENTERLINE = 4494 LIN. FT.
 REMOVABLE CONSTRUCTION PAVEMENT MARKINGS = 3848 LIN. FT.

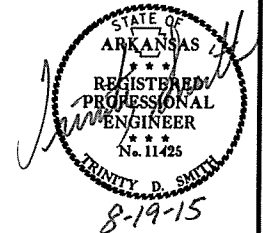
FINAL STRIPING:

THERMOPLASTIC PAVEMENT MARKINGS:
 RT. AND LT. EDGE LINES = 6418 LIN. FT. WHITE (4")
 DBL. CENTERLINE = 4494 LIN. FT. YELLOW (4")
 HIGH PERFORMANCE CONTRAST PAVEMENT MARKINGS:
 DBL. CENTERLINE = 1924 LIN. FT. YELLOW (4")
 RAISED PAVEMENT MARKERS (TY. III) (YEL. YEL.) (40' O.C.) = 80 EA.

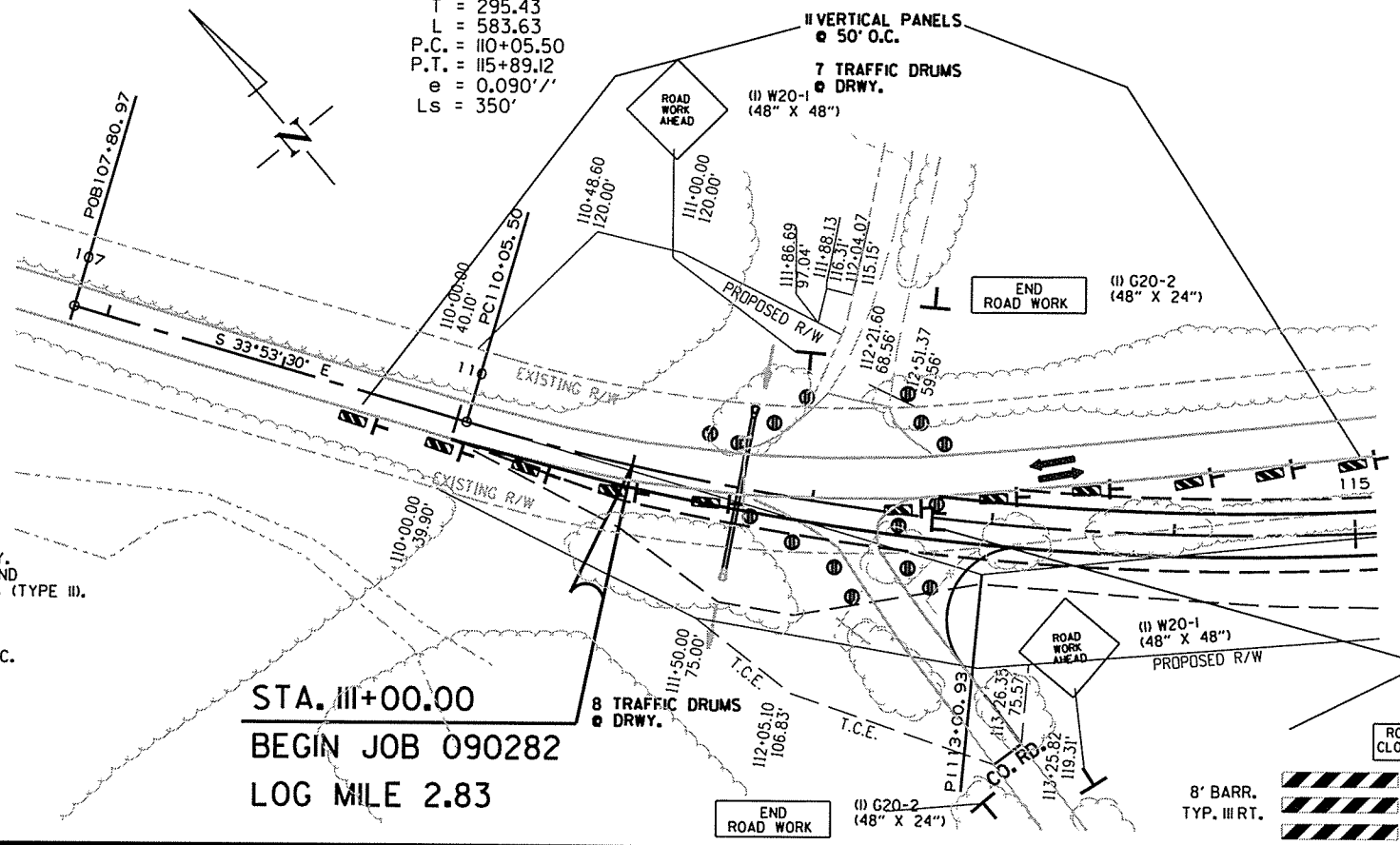
8/12/2015
 R090282.DGN

DATE REVISED	DATE FILED	DATE REVISED	DATE FILED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO. 090282							15	90

② MAINTENANCE OF TRAFFIC



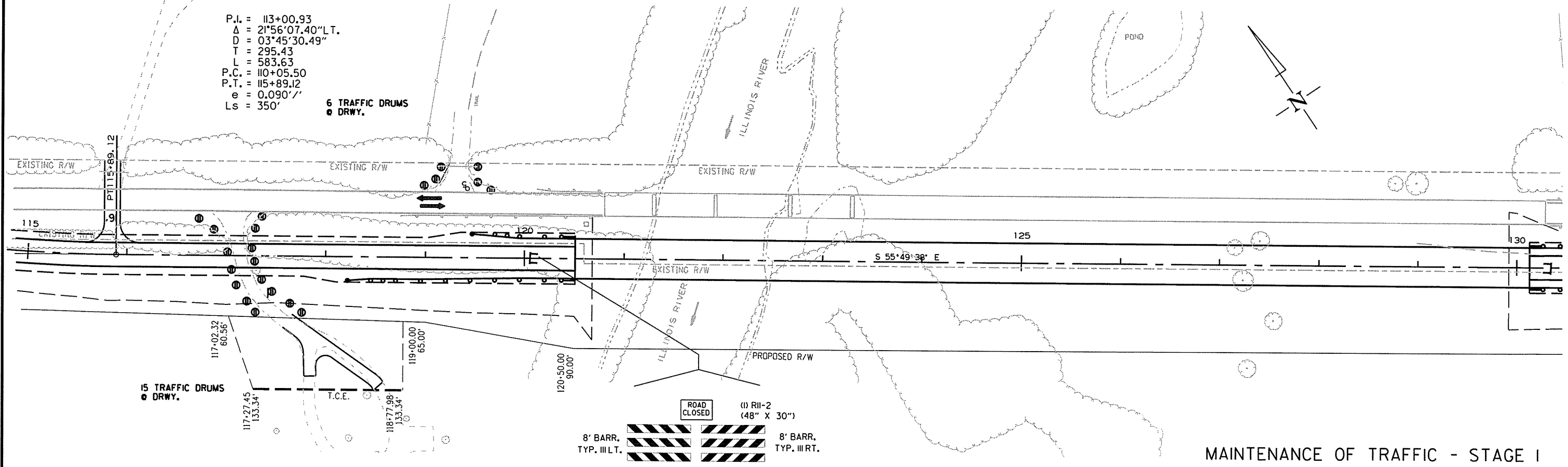
P.I. = 113+00.93
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D = 03°45'30.49"
T = 295.43
L = 583.63
P.C. = 110+05.50
P.T. = 115+89.12
e = 0.090' /'
Ls = 350'



SEQUENCING:
STAGE 1: MAINTAIN TRAFFIC ON EXISTING ROADWAY. CONSTRUCT PROPOSED ROADWAY, BRIDGE, DRIVES, AND INSTALL PIPE CULVERTS. PERFORM NOTCH & WIDENING BEGIN AND END OF PROJECT. PLACE CONSTRUCTION MARKINGS AND RAISED PAVEMENT MARKERS (TYPE III).
STAGE 2: SHIFT TRAFFIC ON TO NEW CONSTRUCTION. REMOVE EXISTING BRIDGE STRUCTURE, NOTCH AND WIDEN AT BEGIN AND END OF PROJECT. UTILIZE VERTICAL PANELS AT THE NOTCH AT 50' O.C. SPACING ON LT. AND TRAFFIC DRUMS AT 100' O.C. SPACING AT LANE EDGE ON RT. PERFORM LEVELING OPERATIONS.
STAGE 3: INSTALL FINAL SURFACE COURSE AND FINAL STRIPING. OBLITERATE OLD ROADWAY.

STA. 113+00.00
BEGIN JOB 090282
LOG MILE 2.83

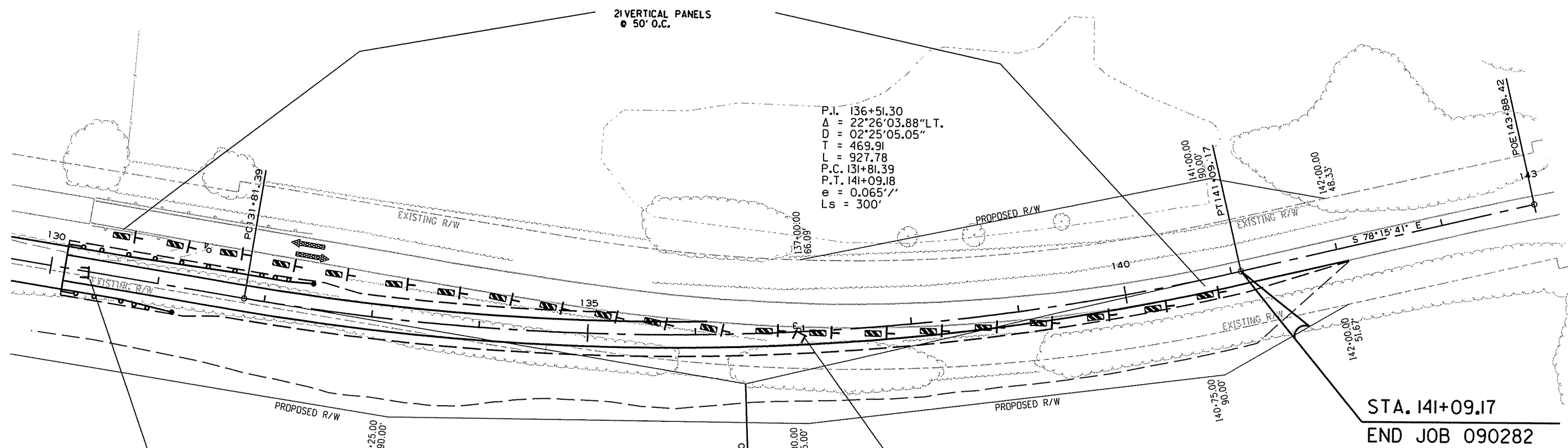
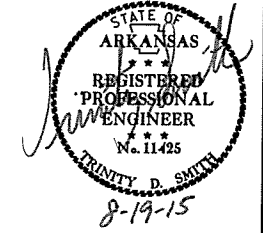
P.I. = 113+00.93
 Δ = 21°56'07.40" LT.
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T = 295.43
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e = 0.090' /'
Ls = 350'



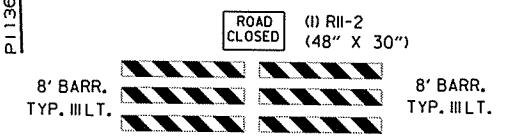
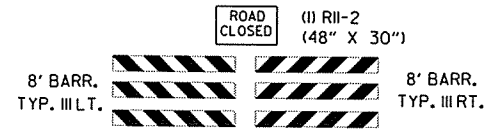
MAINTENANCE OF TRAFFIC - STAGE I

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO. 090282							16	90

② MAINTENANCE OF TRAFFIC



STA. 141+09.17
END JOB 090282



SEQUENCING:

STAGE 1: MAINTAIN TRAFFIC ON EXISTING ROADWAY. CONSTRUCT PROPOSED ROADWAY, BRIDGE, DRIVES, AND INSTALL PIPE CULVERTS. PERFORM NOTCH & WIDENING BEGIN AND END OF PROJECT. PLACE CONSTRUCTION MARKINGS AND RAISED PAVEMENT MARKERS (TYPE III).

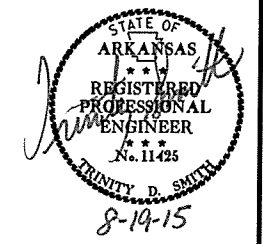
STAGE 2: SHIFT TRAFFIC ON TO NEW CONSTRUCTION, REMOVE EXISTING BRIDGE STRUCTURE, NOTCH AND WIDEN AT BEGIN AND END OF PROJECT. UTILIZE VERTICAL PANELS AT THE NOTCH AT 50' O.C. SPACING ON LT. AND TRAFFIC DRUMS AT 100' O.C. SPACING AT LANE EDGE ON RT. PERFORM LEVELING OPERATIONS.

STAGE 3: INSTALL FINAL SURFACE COURSE AND FINAL STRIPING. OBLITERATE OLD ROADWAY.

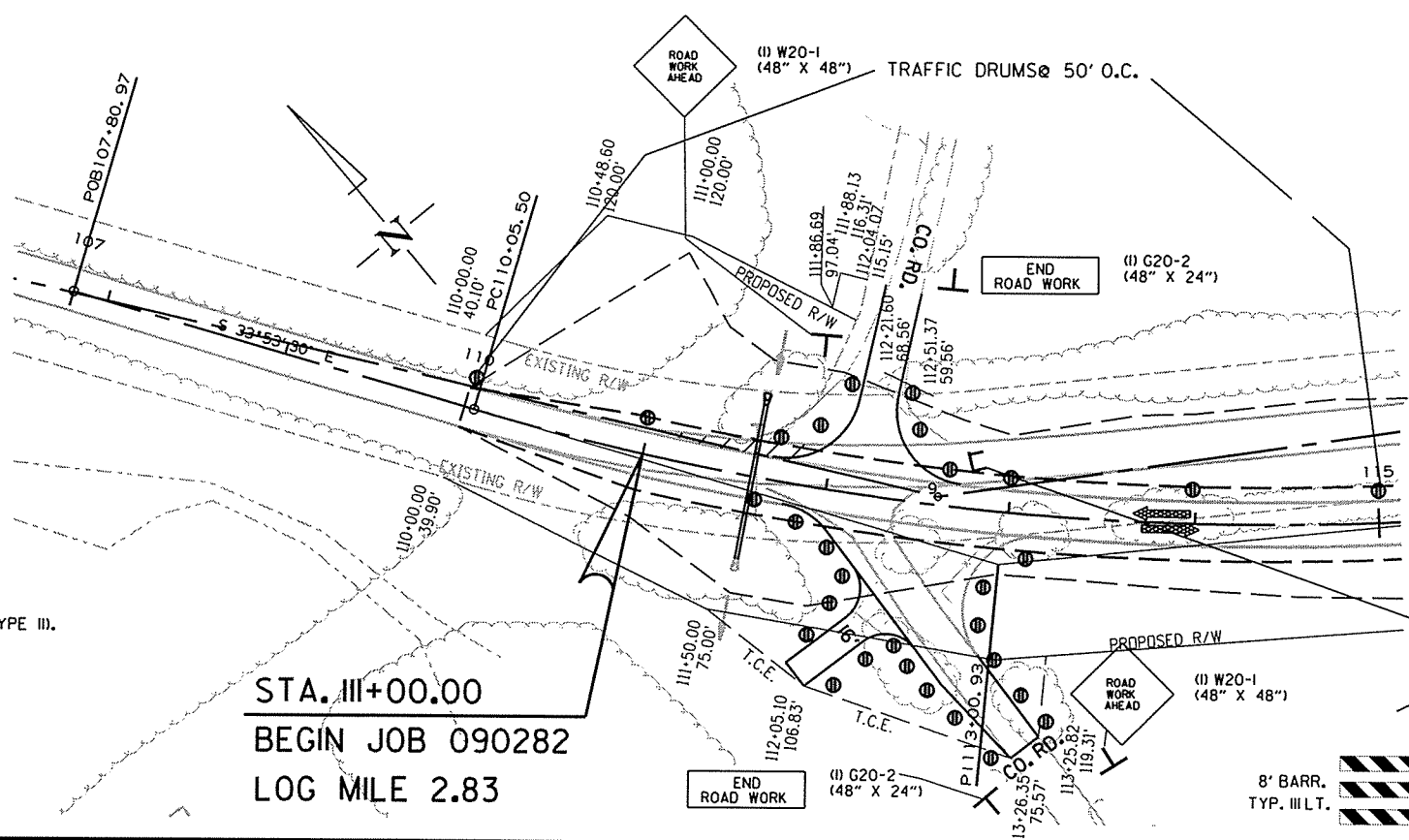
R090282.DGN 8/12/2015

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	090282		17	90

② MAINTENANCE OF TRAFFIC



P.I. = 113+00.93
 Δ = 21°56'07.40"LT.
D = 03°45'30.49"
T = 295.43
L = 583.63
P.C. = 110+05.50
P.T. = 115+89.12
e = 0.090'/'
Ls = 350'

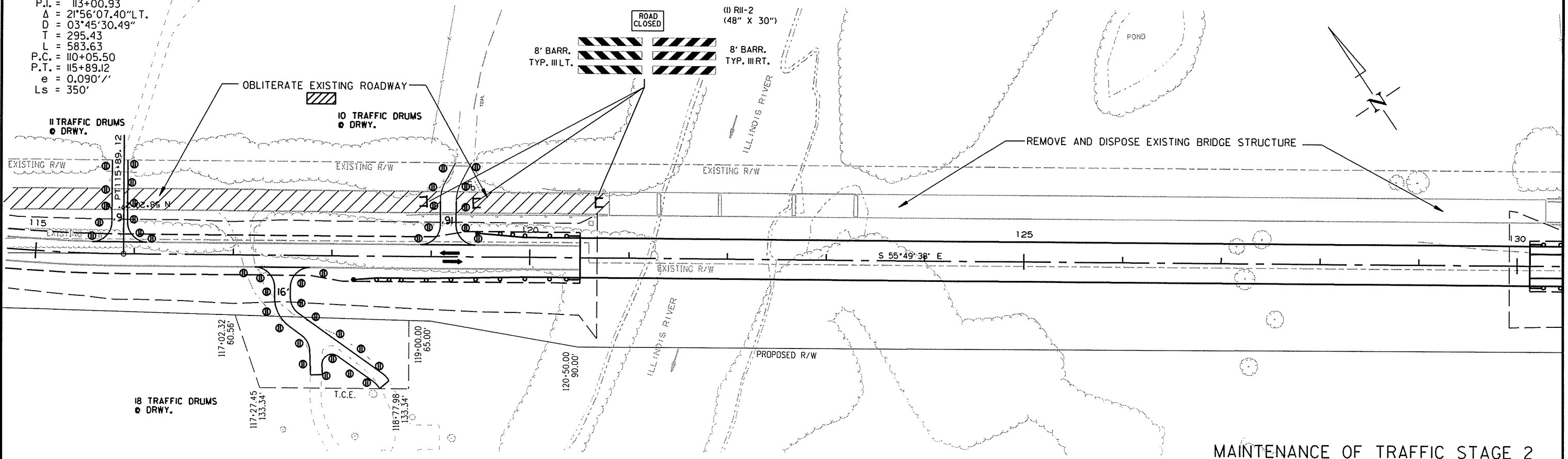


SEQUENCING:
STAGE 1: MAINTAIN TRAFFIC ON EXISTING ROADWAY. CONSTRUCT PROPOSED ROADWAY, BRIDGE, DRIVES, AND INSTALL PIPE CULVERTS. PERFORM NOTCH & WIDENING BEGIN AND END OF PROJECT. PLACE CONSTRUCTION MARKINGS AND RAISED PAVEMENT MARKERS (TYPE III).
STAGE 2: SHIFT TRAFFIC ON TO NEW CONSTRUCTION. REMOVE EXISTING BRIDGE STRUCTURE, NOTCH AND WIDEN AT BEGIN AND END OF PROJECT. UTILIZE VERTICAL PANELS AT THE NOTCH AT 50' O.C. SPACING ON LT. AND TRAFFIC DRUMS AT 100' O.C. SPACING AT LANE EDGE ON RT. PERFORM LEVELING OPERATIONS.
STAGE 3: INSTALL FINAL SURFACE COURSE AND FINAL STRIPING. OBLITERATE OLD ROADWAY.

STA. 113+00.00
BEGIN JOB 090282
LOG MILE 2.83



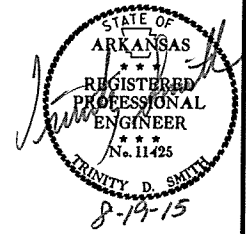
P.I. = 113+00.93
 Δ = 21°56'07.40"LT.
D = 03°45'30.49"
T = 295.43
L = 583.63
P.C. = 110+05.50
P.T. = 115+89.12
e = 0.090'/'
Ls = 350'



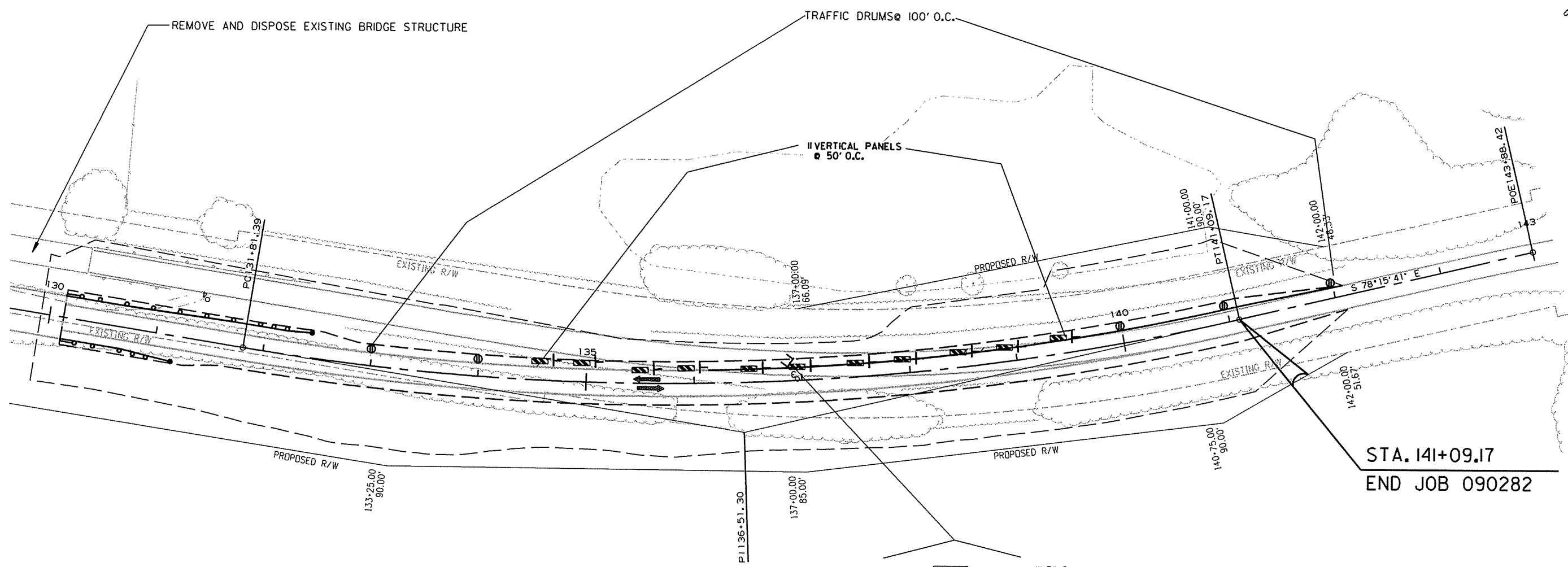
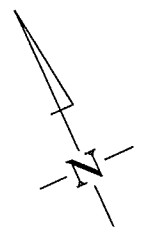
MAINTENANCE OF TRAFFIC STAGE 2

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO. 090282							18	90

② MAINTENANCE OF TRAFFIC



P.I. 136+51.30
 $\Delta = 22^{\circ}26'03.88''$ LT.
 $D = 02^{\circ}25'05.05''$
 $T = 469.91$
 $L = 927.78$
 $P.C. 131+81.39$
 $P.T. 141+09.18$
 $e = 0.065'/'$
 $Ls = 300'$



STA. 141+09.17
 END JOB 090282

SEQUENCING:

STAGE 1: MAINTAIN TRAFFIC ON EXISTING ROADWAY. CONSTRUCT PROPOSED ROADWAY, BRIDGE, DRIVES, AND INSTALL PIPE CULVERTS. PERFORM NOTCH & WIDENING BEGIN AND END OF PROJECT. PLACE CONSTRUCTION MARKINGS AND RAISED PAVEMENT MARKERS (TYPE III).

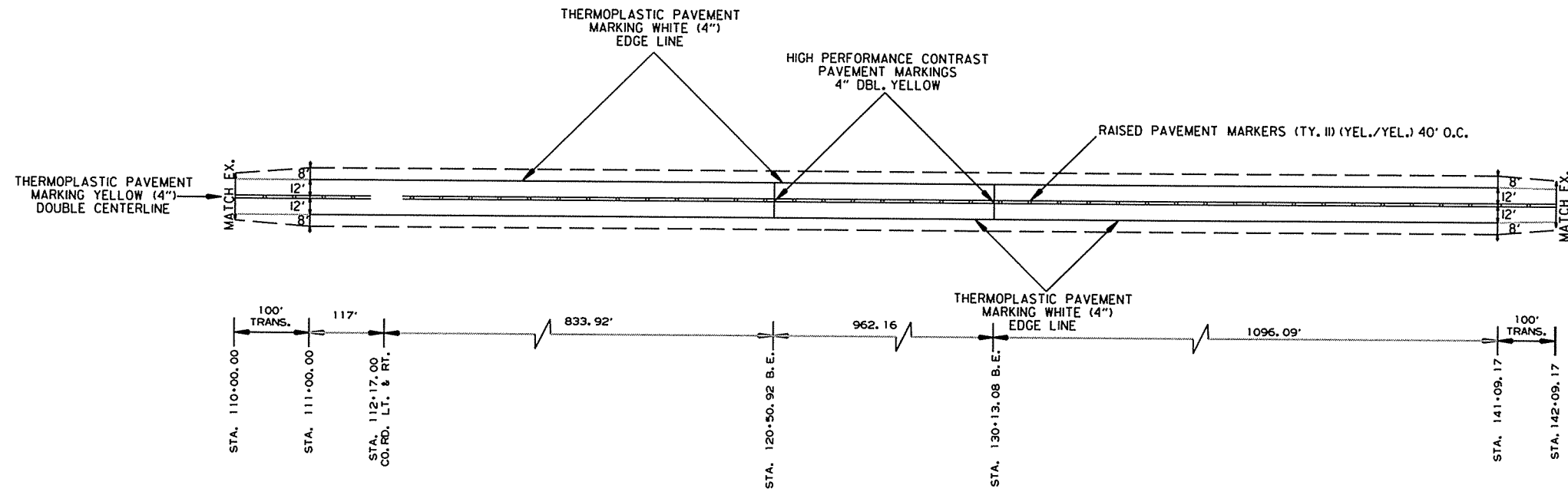
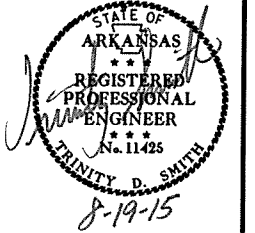
STAGE 2: SHIFT TRAFFIC ON TO NEW CONSTRUCTION. REMOVE EXISTING BRIDGE STRUCTURE. NOTCH AND WIDEN AT BEGIN AND END OF PROJECT. UTILIZE VERTICAL PANELS AT THE NOTCH AT 50' O.C. SPACING ON LT. AND TRAFFIC DRUMS AT 100' O.C. SPACING AT LANE EDGE ON RT. PERFORM LEVELING OPERATIONS.

STAGE 3: INSTALL FINAL SURFACE COURSE AND FINAL STRIPING. OBLITERATE OLD ROADWAY.

MAINTENANCE OF TRAFFIC - STAGE 2

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO. 090282							19	90

② PERMANENT PAVEMENT MARKING DETAILS



FINAL STRIPING DETAIL

THE 4" YELLOW STRIPING QUANTITY HAS BEEN ESTIMATED BASED ON A DOUBLE YELLOW CENTERLINE STRIPE FOR THE ENTIRE PROJECT. THE PROJECT MUST BE MARKED FOR PASSING/NO PASSING ZONES PRIOR TO THE PLACEMENT OF ANY FINAL STRIPING. CONTACT THE MAINTENANCE DIVISION AFTER THE FINAL LIFT OF SURFACE COURSE HAS BEEN PLACED TO SCHEDULE THE ZONING OF THE PROJECT.

SEQUENCING:

- STAGE 1: MAINTAIN TRAFFIC ON EXISTING ROADWAY. CONSTRUCT PROPOSED ROADWAY, BRIDGE, DRIVES, AND INSTALL PIPE CULVERTS. PERFORM NOTCH & WIDENING BEGIN AND END OF PROJECT. PLACE CONSTRUCTION MARKINGS AND RAISED PAVEMENT MARKERS (TYPE II).
- STAGE 2: SHIFT TRAFFIC ON TO NEW CONSTRUCTION. REMOVE EXISTING BRIDGE STRUCTURE, NOTCH AND WIDEN AT BEGIN AND END OF PROJECT. UTILIZE VERTICAL PANELS AT THE NOTCH AT 50' O.C. SPACING ON LT. AND TRAFFIC DRUMS AT 100' O.C. SPACING AT LANE EDGE ON RT. PERFORM LEVELING OPERATIONS.
- STAGE 3: INSTALL FINAL SURFACE COURSE AND FINAL STRIPING. OBLITERATE OLD ROADWAY.

CONSTRUCTION PAVEMENT MARKINGS:

- RT. AND LT. EDGE LINES = 2247 LIN. FT.
- DBL. CENTERLINE = 2247 LIN. FT.
- REMOVABLE CONSTRUCTION PAVEMENT MARKINGS = 3848 LIN. FT.

FINAL STRIPING:

- THERMOPLASTIC PAVEMENT MARKINGS:
 - RT. AND LT. EDGE LINES = 4494 LIN. FT. WHITE
 - DBL. CENTERLINE = 4494 LIN. FT. YELLOW
- HIGH PERFORMANCE PAVEMENT MARKINGS:
 - DBL. CENTERLINE = 1926 LIN. FT. YELLOW
- RAISED PAVEMENT MARKERS (TY. II) (YEL./YEL.) (40' O.C.) = 80 EA.

PERMANENT PAVEMENT MARKING DETAILS

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DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	090282		20	90

② QUANTITIES

CONSTRUCTION PAVEMENT MARKINGS AND PERMANENT PAVEMENT MARKINGS

DESCRIPTION	REMOVAL OF PERMANENT PAVEMENT MARKINGS	REMOVABLE CONSTRUCTION PAVEMENT MARKINGS	CONSTRUCTION PAVEMENT MARKINGS	RAISED PAVEMENT MARKERS	THERMOPLASTIC PAVEMENT MARKING		HIGH PERFORMANCE CONTRAST PAVEMENT MARKING
				TYPE II	4"		4"
				(YEL/YEL)	WHITE	YELLOW	YELLOW
				EACH	LIN. FT.		LIN. FT.
REMOVAL OF PERMANENT PAVEMENT MARKINGS	2325						
REMOVABLE CONSTRUCTION PAVEMENT MARKINGS		3848					
CONSTRUCTION PAVEMENT MARKINGS			4494				
RAISED PAVEMENT MARKERS TYPE II (YEL/YEL)				80			
THERMOPLASTIC PAVEMENT MARKING WHITE (4")					6418		
THERMOPLASTIC PAVEMENT MARKING YELLOW (4")						4494	
HIGH PERFORMANCE CONTRAST PAVEMENT MARKING YELLOW (4")							1924
TOTALS:	2325	3848	4494	80	6418	4494	1924

NOTE: THIS IS A HIGH TRAFFIC VOLUME ROAD AS DEFINED IN SECTION 604.03, STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION.

NOTE: THE 4" YELLOW STRIPING QUANTITY HAS BEEN ESTIMATED BASED ON A DOUBLE YELLOW CENTERLINE STRIPE FOR THE ENTIRE PROJECT. THE PROJECT MUST BE MARKED FOR PASSING/NO PASSING ZONES PRIOR TO THE PLACEMENT OF ANY FINAL STRIPING. CONTACT THE MAINTENANCE DIVISION AFTER THE FINAL LIFT OF SURFACE COURSE HAS BEEN PLACED TO SCHEDULE THE ZONING OF THE PROJECT.



ADVANCE WARNING SIGNS AND DEVICES

SIGN NUMBER	DESCRIPTION	SIGN SIZE	STAGE 1	STAGE 2	END OF JOB	MAXIMUM NUMBER REQUIRED	TOTAL SIGNS REQUIRED		VERTICAL PANELS	TRAFFIC DRUMS	BARRICADES (TYPE III)	
							NO.	SQ. FT.			RIGHT	LEFT
			LIN. FT. - EACH					EACH	LIN. FT.			
W20-1	ROAD WORK 1500 FT.	48"x48"	2	2		2	2	32.0				
W20-1	ROAD WORK 1000 FT.	48"x48"	2	2		2	2	32.0				
W20-1	ROAD WORK 500 FT.	48"x48"	2	2		2	2	32.0				
W20-1	ROAD WORK AHEAD	48"x48"	2	3		3	3	48.0				
G20-2	END ROAD WORK	48"x24"	4	4		4	4	32.0				
R11-2	ROAD CLOSED	48"x30"	4			4	4	40.0				
R4-1	DO NOT PASS	24"x30"	2			2	2	10.0				
RSP-1	SHOULDER CLOSED	48"x30"	2			2	2	20.0				
	VERTICAL PANELS		32	11	32	32			32			
	TRAFFIC DRUMS		36	74	74	74				74		
	TYPE III BARRICADE-RT. (8')		4	6		6					48	
	TYPE III BARRICADE-LT. (8')		4	4		4						32
TOTALS:								246.0	32	74	48	32

NOTE: THIS IS A HIGH TRAFFIC VOLUME ROAD AS DEFINED IN SECTION 604.03, STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION.

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QUANTITIES

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		21	90
				JOB NO.		090282		

② QUANTITIES

SOIL LOG

STATION	LOCATION	DEPTH	LIQUID LIMIT	PLASTICITY INDEX	AASHTO CLASSIFICATION	COLOR
		FEET				
110+00	5' RT.	0-5	23	7	A-4(1)	RD/BR
110+00	15' RT.	0-3	38	10	A-4(2)	RD/BR
118+00	4' LT.	0-5	24	7	A-4(2)	BROWN
132+00	25' LT.	0-5	27	7	A-4(1)	BROWN
140+00	5' LT.	0-5	22	7	A-4(1)	BROWN
140+00	15' LT.	0-5	44	5	A-5(0)	BROWN
118+00	4' LT.	0-5	25	9	A-4(4)	RD/BR

SOIL CHARACTERISTICS TABULATED ABOVE ARE REPRESENTATIVE AT THE LOCATION OF THE SAMPLE, AND FROM SURFACE INDICATIONS ARE TYPICAL FOR THE LIMITS SHOWN. THESE DATA ARE SHOWN FOR INFORMATION ONLY. THE STATE WILL NOT BE RESPONSIBLE FOR VARIATIONS IN THE SOIL CHARACTERISTICS AND/OR EXTENT OF SAME DIFFERING FROM THE ABOVE TABULATIONS.
 Z - AUGER REFUSAL
 NP - NON-PLASTIC
 ND - NOT DETERMINABLE

CLEARING AND GRUBBING

STATION	STATION	CLEARING	GRUBBING
		STATION	
111+00	141+09	31	31
TOTALS:		31	31

BENCH MARKS

STATION	LOCATION	BENCH MARKS
		EACH
120+50.92	BRIDGE END ON RT.	1
TOTAL:		1

NOTE: SHOWN FOR INFORMATION ONLY. BENCH MARKS SHALL BE FURNISHED AND PLACED BY STATE FORCES.

REMOVAL AND DISPOSAL OF FENCE

STATION	STATION	LOCATION	FENCE
			LIN. FT.
112+71	113+00	FENCE ON RT.	29
112+75		SPLIT RAIL FENCE ON RT.	50
TOTAL:			79

DUMPED RIPRAP AND FILTER BLANKET

STATION	STATION	SIDE	DUMPED RIPRAP	FILTER BLANKET
			CU. YDS.	SQ. YDS.
117+90	118+50	RT.	107	213
118+11	118+53	LT.	42	84
119+11	119+35	RT.	28	56
TOTALS:			177	353

*NOTE: QUANTITY ESTIMATED. TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER. SEE SECTION 104.03 OF THE STANDARD SPECIFICATIONS.

ACHM PATCHING OF EXISTING ROADWAY

DESCRIPTION	TON
ENTIRE PROJECT - TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER	50
TOTAL:	50

NOTE: QUANTITY ESTIMATED. SEE SECTION 104.03 OF THE STD. SPECS.

COLD MILLING ASPHALT PAVEMENT

STATION	STATION	LOCATION	AVG. WIDTH	COLD MILLING ASPHALT PAVEMENT
			FEET	SQ. YD.
110+00.00	111+00.00	MAIN LANES	24.00	266.67
141+09.17	142+09.17	MAIN LANES	24.00	266.67
TOTAL:				533.34

NOTE: AVERAGE MILLING DEPTH 1".

ASPHALT CONCRETE PATCHING FOR MAINTENANCE OF TRAFFIC

LOCATION	TON	TACK COAT
		GALLON
ENTIRE PROJECT - TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER	10	20
TOTALS:	10	20

BASIS OF ESTIMATE:
 ASPHALT CONCRETE PATCHING FOR MAINTENANCE OF TRAFFIC...25 TON/MILE
 TACK COAT FOR MAINTENANCE OF TRAFFIC.....50 GAL./MILE

REMOVAL AND DISPOSAL OF PIPE CULVERTS

STATION	DESCRIPTION	PIPE CULVERTS
		EACH
111+60	24" X 50' R.C. PIPE CULVERT W/ HDWLS. LT. & RT.	1
112+33	18" X 24' C.M. PIPE CULVERT RT. SIDE DRAIN	1
115+86	18" X 30' C.M. PIPE CULVERT LT. SIDE DRAIN	1
119+16	18" X 41' C.M. PIPE CULVERT LT. SIDE DRAIN	1
TOTAL:		4

NOTE: QUANTITY SHOWN ABOVE SHALL INCLUDE REMOVAL & DISPOSAL OF ALL HEADWALLS AND FLARED END SECTIONS IF APPLICABLE.

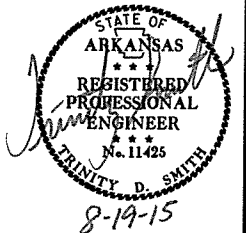
REMOVAL AND DISPOSAL OF ITEMS

STATION	SIDE	LOCATION	SIGNS	PLANTERS
			EACH	EACH
112+53	RT.	WOOD SIGN WITH PLANTER (ENCROACHING)	1	1
TOTALS:			1	1

QUANTITIES

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				6	ARK.			
				JOB NO.	090282		22	90

2 QUANTITIES

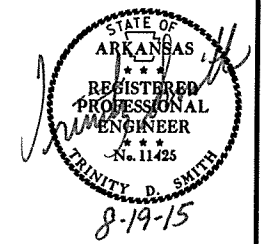
MAILBOXES

LOCATION	MAILBOXES	MAILBOX SUPPORTS (SINGLE)
		EACH
ENTIRE PROJECT	5	5
TOTALS:	5	5

SELECTED PIPE BEDDING

LOCATION	SELECTED PIPE BEDDING
	CU.YD.
ENTIRE PROJECT TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER	16
TOTAL:	16

NOTE: QUANTITY ESTIMATED.
SEE SECTION 104.03 OF THE STD. SPECS.



REMOVAL AND DISPOSAL OF GUARDRAIL

STATION	STATION	SIDE	LOCATION	GUARDRAIL
				LIN. FT.
118+75	120+78	RT.	EXISTING ROADWAY	205
120+11	120+77	LT.	EXISTING ROADWAY	76
130+30	131+06	RT.	EXISTING ROADWAY	76
130+30	132+35	LT.	EXISTING ROADWAY	205
TOTAL:				562

NOTE: PAYMENT FOR REMOVAL AND DISPOSAL OF GUARDRAIL INCLUDES REMOVAL AND DISPOSAL OF ANY TERMINAL ANCHOR POSTS.

APPROACH GUTTERS

STATION	STATION	LOCATION	APPROACH GUTTER (TYPE A) W= 8'-0"	REINFORCING STEEL-RDWY. (GR. 60)
			CU.YD.	POUND
120+38.92	120+50.92	LT. SIDE	7.55	665
120+38.92	120+50.92	RT. SIDE	7.55	665
130+13.08	130+25.08	LT. SIDE	7.55	665
130+13.08	130+25.08	RT. SIDE	7.55	665
TOTALS:			30.20	2660

NOTE: USE T = 14.5" FOR 8' SHOULDER.

4" PIPE UNDERDRAIN

STATION	STATION	LOCATIONS	4" PIPE UNDERDRAINS	UNDERDRAIN OUTLET PROTECTORS
			LIN. FT.	EACH
* ENTIRE PROJECT TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER			1000	8
TOTALS:			1000	8

* NOTE: QUANTITIES ESTIMATED.
SEE SECTION 104.03 OF THE STD. SPECS.

GUARDRAIL

STATION	STATION	LOCATION	GUARDRAIL (TYPE A)	THRIE BEAM GUARDRAIL TERMINAL	TERMINAL ANCHOR POST (TYPE 1)
			LIN. FT.	EACH	
118+20.77	120+39.52	RT. SIDE	200	1	1
119+45.77	120+39.52	LT. SIDE	75	1	1
130+24.48	132+43.23	LT. SIDE	200	1	1
130+24.48	131+18.23	RT. SIDE	75	1	1
TOTALS:			550	4	4

EARTHWORK

STATION	STATION	LOCATION / DESCRIPTION	UNCLASSIFIED EXCAVATION	COMPACTED EMBANKMENT	* SOIL STABILIZATION
			CU. YD.		TON
111+00.00	120+63.46	STAGE 1 - MAIN LANES	153	14465	
129+92.00	141+09.17	STAGE 1 - MAIN LANES		30052	
111+00.00	120+63.46	STAGE 2 - MAIN LANES	7502		21
129+92.00	141+09.17	STAGE 2 - MAIN LANES	5660		1507
ENTIRE PROJECT		CONSTRUCT DRIVEWAYS		1435	
ENTIRE PROJECT		BRIDGE EXCAVATION	510		
* ENTIRE PROJECT		TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER			150
TOTALS:			13825	47480	150

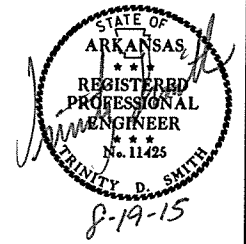
* QUANTITY ESTIMATED.
SEE SECTION 104.03 OF THE STD. SPECS.

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				6	ARK.		23	90
				JOB NO.		090282	23	90

② QUANTITIES



STRUCTURES

STATION	DESCRIPTION	R.C. PIPE CULVERT (CLASS III)	F.E.S. FOR R.C. PIPE CULVERTS	SOLID SODDING	WATER	STD. DWG. NOS.
		24" LIN. FT.	24" EACH	SQ. YD.	M. GAL.	
111+60	CONSTRUCT 24" X 85' R.C. PIPE CULVERT W/ F.E.S. LT. & RT.	104	2	24	0.3	PCC-1, FES-1, FES-2
TOTALS:		104	2	24	0.3	

BASIS OF ESTIMATE:
WATER.....12.6 GAL. / SQ. YD. OF SOLID SODDING.

NOTE: FOR R.C. PIPE CULVERT INSTALLATIONS USE TYPE 3 BEDDING UNLESS OTHERWISE SPECIFIED.

RUMBLE STRIPS IN ASPHALT SHOULDERS

STATION	STATION	LOCATION	* RUMBLE STRIPS IN ASPHALT SHOULDERS LIN. FT.
ENTIRE	PROJECT	MAIN LANES	708
TOTAL:			708

* QUANTITY ESTIMATED.
SEE SECTION 104.03 OF THE STD. SPECS.
TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER.

EROSION CONTROL

STATION	STATION	LOCATION	PERMANENT EROSION CONTROL					TEMPORARY EROSION CONTROL											
			SEEDING	LIME	MULCH COVER	WATER	SECOND SEEDING APPLICATION	TEMPORARY SEEDING	MULCH COVER	WATER	SAND BAG DITCH CHECKS (E-5)	ROCK DITCH CHECKS (E-6)	SILT FENCE (E-11)	DIVERSION DITCH (E-8)	SLOPE DRAIN (E-12)		SEDIMENT BASIN (E-14)	OBLITERATION OF SEDIMENT BASIN	*SEDIMENT REMOVAL & DISPOSAL
			ACRE	TON	ACRE	M. GAL.	ACRE	ACRE	ACRE	M. GAL.	BAG	CU. YD.	CU. YD.	CU. YD.	CU. YD.	CU. YD.	CU. YD.	CU. YD.	CU. YD.
ENTIRE	PROJECT	CLEARING AND GRUBBING																	
ENTIRE	PROJECT	STAGE 1	3.20	6.40	3.20	326.4	3.20	3.20	65.3		18	5358							
ENTIRE	PROJECT	STAGE 2	0.86	1.72	0.86	87.7	0.86	3.20	65.3				2774	260	40	195	195	200	
*ENTIRE PROJECT TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER.			1.00	2.00	1.00	102.0	1.00			125									
TOTALS:			5.06	10.12	5.06	516.1	5.06	6.40	6.40	130.6	125	18	5358	2774	260	40	195	195	200

BASIS OF ESTIMATE:
LIME2 TONS / ACRE OF SEEDING
WATER.....102.0 M.G. / ACRE OF SEEDING
WATER.....20.4 M.G. / ACRE OF TEMPORARY SEEDING

SAND BAG DITCH CHECKS22 BAGS / LOCATION
ROCK DITCH CHECKS3 CU. YD. / LOCATION

NOTE: THE TEMPORARY EROSION CONTROL DEVICES SHOWN ABOVE AND ON THE PLANS SHALL BE INSTALLED IN SUCH A SEQUENCE AS TO DETER EROSION AND SEDIMENTATION ON U.S. WATERWAYS AS EXPLAINED BY THE NATIONAL POLLUTANT DISCHARGE ELIMINATION SYSTEM PERMIT.

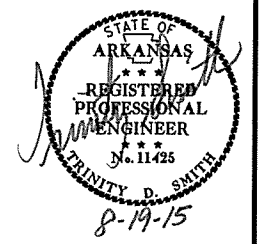
*QUANTITY ESTIMATED.
SEE SECTION 104.03 OF THE STD. SPECS.

8/19/2015 R090282.DGN

QUANTITIES

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	090282	24	90	

② QUANTITIES



DRIVEWAYS & TURNOUTS

STATION	SIDE	LOCATION	WIDTH FEET	PORTLAND CEMENT CONCRETE DRIVEWAY SQ. YD.	ACHM SURFACE COURSE (1/2") 220 LBS. PER SQ. YD. (PG 64-22)		AGGREGATE BASE COURSE (CLASS 7) TON	SIDE DRAINS 18" LIN. FT.	STANDARD DRAWINGS
					SQ. YD.	TON			
112+21	LT.	CONSTRUCT COUNTY RD. TURNOUT	20		127.48	14.02	52.05		
112+17	RT.	CONSTRUCT COUNTY RD. TURNOUT	20		416.37	45.80	170.02		
112+33	RT.	INSTALL 18" X 54' PIPE CULVERT SIDE DRAIN	16		37.01	4.07	52.45	54	PCC-1, PCM-1, PCP-1, PCP-2
115+86	LT.	INSTALL 18" X 38' PIPE CULVERT SIDE DRAIN	16		136.73	15.04	55.83	38	PCC-1, PCM-1, PCP-1, PCP-2
117+50	RT.	CONSTRUCT APPROACH ON RT.	16	243.40					
119+16	LT.	INSTALL 18" X 40' PIPE CULVERT SIDE DRAIN	16		92.29	10.15	37.69	40	PCC-1, PCM-1, PCP-1, PCP-2
* ENTIRE PROJECT TEMPORARY DRIVES							500.00		
TOTALS:				243.40	809.88	89.08	868.04	132	

BASIS OF ESTIMATE:
 ACHM SURFACE COURSE (1/2").....94.5% MIN. AGGR.....5.5% ASPHALT BINDER
 MAXIMUM NUMBER OF GYRATIONS = 115 FOR PG 64-22

* QUANTITY ESTIMATED
 SEE SECTION 104.03 OF THE STD. SPECS.
 TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER.
 NOTE: FOR R.C. PIPE CULVERT INSTALLATIONS USE TYPE 3 BEDDING UNLESS OTHERWISE SPECIFIED.
 NOTE: FOR C.M. PIPE CULVERT INSTALLATIONS USE TYPE 2 BEDDING UNLESS OTHERWISE SPECIFIED.

BASE AND SURFACING

STATION	STATION	LOCATION	LENGTH FEET	AGGREGATE BASE COURSE (CLASS 7)		TACK COAT			ACHM BINDER COURSE (1")			ACHM SURFACE COURSE (1/2")												
				TON / STATION	TON	AVG. WID. FEET	SQ.YD.	GALLONS / SQ.YD.	GALLON	AVG. WID. FEET	SQ.YD.	POUND / SQ.YD.	PG 64-22 TON	AVG. WID. FEET	SQ.YD.	POUND / SQ.YD.	PG 64-22 TON	AVG. WID. FEET	SQ.YD.	POUND / SQ.YD.	PG 64-22 TON	TOTAL PG 64-22 TON		
																							TON	TON
MAIN LANES																								
110+00.00	111+00.00	100' TRANSITION	100.00	78.25	78.25	24.00	266.67	0.10	26.67															
111+00.00	112+71.05	MAIN LANES - NOTCH AND WIDEN	171.05	156.50	267.69	24.00	456.13	0.10	45.61															
112+71.05	120+50.92	MAIN LANES - FULL DEPTH	779.87	265.50	2070.55	48.73	4222.56	0.03	126.68	24.48	2121.25	385.00	408.34	24.25	2101.32	220.00	231.15	40.00	3466.09	220.00	381.27	612.42		
130+13.08	137+57.18	MAIN LANES - FULL DEPTH	744.10	265.50	1975.59	48.73	4028.89	0.03	120.87	24.48	2023.95	385.00	389.61	24.25	2004.94	220.00	220.54	40.00	3307.11	220.00	363.78	584.32		
137+57.18	141+09.17	MAIN LANES - NOTCH AND WIDEN	351.99	156.50	550.86	24.00	938.64	0.10	93.86															
141+09.17	142+09.17	100' TRANSITION	100.00	78.25	78.25	24.00	266.67	0.10	26.67															
117+77.77	118+10.77	ADD'L. GUARDRAIL WIDENING TAPER RT.	33.00	21.38	7.06																			
118+10.77	120+50.92	ADD'L. GUARDRAIL WIDENING RT.	240.15	42.75	102.66																			
119+02.77	119+35.77	ADD'L. GUARDRAIL WIDENING TAPER LT.	33.00	21.38	7.06																			
119+35.77	120+50.92	ADD'L. GUARDRAIL WIDENING LT.	115.15	42.75	49.23																			
130+13.08	131+28.23	ADD'L. GUARDRAIL WIDENING RT.	115.15	42.75	49.23																			
131+28.23	131+61.23	ADD'L. GUARDRAIL WIDENING TAPER RT.	33.00	21.38	7.06																			
130+13.08	132+53.23	ADD'L. GUARDRAIL WIDENING LT.	240.15	42.75	102.66																			
132+53.23	132+86.23	ADD'L. GUARDRAIL WIDENING TAPER LT.	33.00	21.38	7.06																			
ADDITIONAL																								
ENTIRE PROJECT	LEVELING	523.00			24.00	1394.67	0.03	41.84																
ENTIRE PROJECT	ADDITIONAL - GRADE RAISED	250.00			24.00	666.67	0.03	20.00				256.67								24.00	1394.67	220.00	153.41	153.41
111+00.00	118+51.62	ADDITIONAL - SUPERELEVATION				385.00																		
135+00.00	142+09.17	ADDITIONAL - SUPERELEVATION				385.00																		
TOTALS:				6123.21			12240.90		502.20			4145.20	1054.62		4106.26		451.69		11678.19		1284.58	1736.27		

BASIS OF ESTIMATE:
 ACHM SURFACE COURSE (1/2").....94.5% MIN. AGGR.....5.5% ASPHALT BINDER
 ACHM BINDER COURSE (1").....95.3% MIN. AGGR.....4.7% ASPHALT BINDER
 MAXIMUM NUMBER OF GYRATIONS = 115 FOR PG 64-22

QUANTITIES

8/12/2015 R090282.DGN

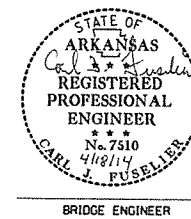
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	090282		25	90
				07265	QUANTITIES		53199	

SCHEDULE OF BRIDGE QUANTITIES - JOB NO. 090282

BRIDGE NO.	CODE NO.	NAME	TITLE	UNIT OF STRUCTURE	ITEM NO.	205	801	802	802	803	804	804	805	805	807	808	809	812	816	816	SPJOB 090282	SPJOB 090282	SPJOB 090282	
					ITEM	REMOVAL OF EXISTING BRIDGE STRUCTURE (SITE NO. 1)	UNCLASSIFIED EXCAVATION FOR STRUCTURES-BRIDGE	CLASS S CONCRETE-BRIDGE	CLASS 2(AE) CONCRETE-BRIDGE	CLASS 2 PROTECTIVE SURFACE TREATMENT	REINFORCING STEEL-BRIDGE (GRADE 60)	EPOXY COATED REINFORCING STEEL (GRADE 60)	STEEL PILING (HP 12X53)	PREBORING	STRUCTURAL STEEL IN BEAM SPANS (M 270, GRADE 50W)	ELASTOMERIC BEARINGS	SILICONE JOINT SEALANT	BRIDGE NAME PLATE (TYPE D)	FILTER BLANKET	DUMPED RIPRAP	DRILLED SHAFT (48" DIA.)	CROSSHOLE SONIC LOGGING (48" DIA.)	CORING DRILLED SHAFT	
					UNIT	LUMP SUM	CU. YD.	CU. YD.	CU. YD.	SQ. YD.	LB.	LB.	LIN. FT.	LIN. FT.	LB.	CU. IN.	LIN. FT.	EACH	SQ. YD.	CU. YD.	LIN. FT.	EACH	LIN. FT.	
07265	X071	ILLINOIS RIVER																						
				BENT 1			34.95		14.5		3,394		90	85	756	1,800.0								
				BENT 2		99	111.56				18,116								184	105				
				BENT 3		114	111.56				18,116					1,993.8								
				BENT 4		156	112.91				18,224					1,993.8								
				BENT 5			31.43				6,022					3,420.0								
				BENT 6			31.37				6,022					1,631.3						48		24
				BENT 7			31.30				6,022					1,631.3						48		1
				BENT 8			31.18				6,022					1,631.3						48		
				BENT 9			31.17				5,988					3,240.0						48		
				BENT 10			31.10				5,988					1,631.3						48		
				BENT 11			31.06				5,988					1,631.3						48		1
				BENT 12			30.92				5,988					3,240.0						48		
				BENT 13			30.93				5,954					1,631.3						48		
				BENT 14			30.84				5,954					1,631.3						48		1
				BENT 15			30.77				5,954					1,631.3						48		1
				BENT 16			33.35		14.5		3,288		165		756	1,620.0				320	177			
				240' CONT. W-BEAM UNIT NO. 1				308.63		1,258.2		76,649				275,596			86			1		
				240' CONT. W-BEAM UNIT NO. 2				306.79		1,258.1		76,797				192,044			43					
				240' CONT. W-BEAM UNIT NO. 3				306.79		1,258.1		76,797				192,044			43					
				240' CONT. W-BEAM UNIT NO. 4				306.79		1,258.2		76,797				192,044			43					
TOTALS FOR JOB NO. 090282						1	(1) 369	746.40	1,229.00	5,061.6	127,040	307,040	255	85	853,240	31,989.3	215	1	504	282	528	3	24	

- ① INCLUDES APPROX. 102 CU. YDS. OF ROCK EXCAVATION
- ② THESE STEEL PILES ARE REQUIRED TO HAVE SPECIAL PILE TIPS WHICH WILL NOT BE PAID FOR DIRECTLY, BUT WILL BE CONSIDERED SUBSIDIARY TO THE ITEM 'STEEL PILING (HP 12X53)'. *
- ③ ALL DRILLED SHAFTS SHALL BE CONSTRUCTED WITH PIPES FOR POSSIBLE NONDESTRUCTIVE TESTING. SEE SPECIAL PROVISION JOB 090282 'NONDESTRUCTIVE TESTING OF DRILLED SHAFTS'.

AILEEN SCHUBEL
DESIGN SECTION SUPERVISOR



SCHEDULE OF BRIDGE QUANTITIES
ILLINOIS RIVER STR. & APPRS. (S)
BENTON COUNTY
ROUTE 16 SEC. 1
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.
DRAWN BY: AMS DATE: 10/10/11 FILENAME: b090282.dwg
CHECKED BY: P6T DATE: 6-13 SCALE: None
DESIGNED BY: _____ DATE: _____
BRIDGE NO. 07265 DRAWING NO. 53199

SUMMARY OF QUANTITIES

ITEM NUMBER	ITEM	QUANTITY	UNIT
SP & 201	CLEARING		
201	GRUBBING	31	STATION
202	REMOVAL AND DISPOSAL OF FENCE	31	STATION
202	REMOVAL AND DISPOSAL OF PIPE CULVERTS	79	LIN. FT.
202	REMOVAL AND DISPOSAL OF GUARDRAIL	4	EACH
202	REMOVAL AND DISPOSAL OF SIGNS	562	LIN. FT.
202	REMOVAL AND DISPOSAL OF PLANTERS	1	EACH
210	UNCLASSIFIED EXCAVATION	1	EACH
210	COMPACTED EMBANKMENT	13825	CU. YD.
SP & 210	SOIL STABILIZATION	47480	CU. YD.
303	AGGREGATE BASE COURSE (CLASS 7)	150	TON
401	TACK COAT	6991	TON
SP, SS, & 406	MINERAL AGGREGATE IN ACHM BINDER COURSE (1")	522	GAL.
SP, SS, & 406	ASPHALT BINDER (PG 64-22) IN ACHM BINDER COURSE (1")	1005	TON
SP, SS, & 407	MINERAL AGGREGATE IN ACHM SURFACE COURSE (1/2")	50	TON
SP, SS, & 407	ASPHALT BINDER (PG 64-22) IN ACHM SURFACE COURSE (1/2")	1725	TON
412	COLD MILLING ASPHALT PAVEMENT	100	TON
SP & 414	ASPHALT CONCRETE PATCHING FOR MAINTENANCE OF TRAFFIC	533	SQ. YD.
SP & 415	ACHM PATCHING OF EXISTING ROADWAY	10	TON
504	APPROACH GUTTERS	50	TON
505	PORTLAND CEMENT CONCRETE DRIVEWAY	30.20	CU. YD.
601	MOBILIZATION	243.40	SQ. YD.
SP & 602	FURNISHING FIELD OFFICE	1.00	LUMP SUM
603	MAINTENANCE OF TRAFFIC	1	EACH
SS & 604	SIGNS	1.00	LUMP SUM
SS & 604	BARRICADES	246	SQ. FT.
SS & 604	TRAFFIC DRUMS	80	LIN. FT.
604	CONSTRUCTION PAVEMENT MARKINGS	74	EACH
604	REMOVABLE CONSTRUCTION PAVEMENT MARKINGS	4494	LIN. FT.
604	REMOVAL OF PERMANENT PAVEMENT MARKINGS	3848	LIN. FT.
SS & 604	VERTICAL PANELS	2325	LIN. FT.
606	24" REINFORCED CONCRETE PIPE CULVERTS (CLASS III)	32	EACH
606	24" FLARED END SECTIONS FOR REINFORCED CONCRETE PIPE CULVERTS	104	LIN. FT.
SP, SS, & 606	18" SIDE DRAIN	2	EACH
606	SELECTED PIPE BEDDING	132	LIN. FT.
611	UNDERDRAIN OUTLET PROTECTORS	16	CU. YD.
611	4" PIPE UNDERDRAINS	8	EACH
617	GUARDRAIL (TYPE A)	1000	LIN. FT.
617	TERMINAL ANCHOR POSTS (TYPE 1)	550	LIN. FT.
617	THREE BEAM GUARDRAIL TERMINAL	4	EACH
620	LIME	4	EACH
620	SEEDING	10	TON
SS & 620	MULCH COVER	5.06	ACRE
620	WATER	11.46	ACRE
621	TEMPORARY SEEDING	647.0	MGAL.
621	SILT FENCE	6.40	ACRE
621	SAND BAG DITCH CHECKS	5358	LIN. FT.
621	DIVERSION DITCH	125	BAG
621	SEDIMENT BASIN	2774	LIN. FT.
621	OBLITERATION OF SEDIMENT BASIN	195	CU. YD.
621	SEDIMENT REMOVAL AND DISPOSAL	195	CU. YD.
621	PIPE FOR SLOPE DRAINS	200	CU. YD.
621	ROCK DITCH CHECKS	260	LIN. FT.
623	SECOND SEEDING APPLICATION	18	CU. YD.
624	SOLID SODDING	5.06	ACRE
635	ROADWAY CONSTRUCTION CONTROL	24	SQ. YD.
637	MAILBOXES	1.00	LUMP SUM
637	MAILBOX SUPPORTS (SINGLE)	5	EACH
642	RUMBLE STRIPS IN ASPHALT SHOULDERS	5	EACH
719	THERMOPLASTIC PAVEMENT MARKING WHITE (4")	708	LIN. FT.
719	THERMOPLASTIC PAVEMENT MARKING YELLOW (4")	6418	LIN. FT.
SP & 719	INVERTED PROFILE THERMOPLASTIC CONTRAST PAVEMENT MARKING YELLOW (4")	4494	LIN. FT.
721	HIGH PERFORMANCE CONTRAST MARKING TAPE YELLOW (4")	1924	LIN. FT.
804	RAISED PAVEMENT MARKERS (TYPE II)	1924	LIN. FT.
804	REINFORCING STEEL-ROADWAY (GRADE 60)	80	EACH
816	FILTER BLANKET	2660	POUND
816	DUMPED RIPRAP	353	SQ. YD.
		217	CU. YD.
STRUCTURES OVER 20' SPAN			
205	REMOVAL OF EXISTING BRIDGE STRUCTURE (SITE NO. 1)	1.00	LUMP SUM
636	BRIDGE CONSTRUCTION CONTROL	1.00	LUMP SUM
801	UNCLASSIFIED EXCAVATION FOR STRUCTURES-BRIDGE	369	CU. YD.
802	CLASS S CONCRETE-BRIDGE	746.40	CU. YD.
802	CLASS S(AE) CONCRETE-BRIDGE	1229.00	CU. YD.
803	CLASS 2 PROTECTIVE SURFACE TREATMENT	5061.6	SQ. YD.
804	REINFORCING STEEL-BRIDGE (GRADE 60)	127040	POUND
804	EPOXY COATED REINFORCING STEEL (GRADE 60)	307040	POUND
805	STEEL PILING (HP 12X53)	255	LIN. FT.
805	PREBORING	85	LIN. FT.
807	STRUCTURAL STEEL IN BEAM SPANS (M270-GR50W)	853240	POUND
808	ELASTOMERIC BEARINGS	31989.3	CU. IN.
809	SILICONE JOINT SEALANT	215	LIN. FT.
812	BRIDGE NAME PLATE (TYPE D)	1	EACH
816	FILTER BLANKET	504	SQ. YD.
816	DUMPED RIPRAP	282	CU. YD.
SP	DRILLED SHAFT (48" DIAMETER)	528	LIN. FT.
SP	CROSSHOLE SONIC LOGGING (48" DIAMETER)	3	EACH
SP	CORING DRILLED SHAFT	24	LIN. FT.
	* DENOTES ALTERNATE BID ITEMS.		

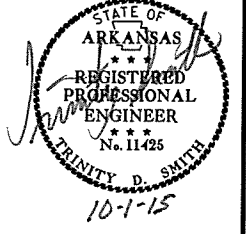
* DENOTES ALTERNATE BID ITEMS.

REVISIONS

DATE	REVISION	SHEET NUMBER
9/30/2015	ADDED SPECIAL PROVISIONS "OFF-SITE RESTRAINING CONDITIONS FOR BATS" AND " SPECIAL CLEARING REQUIREMENTS" AND ADDED SP & TO PAY ITEM CLEARING	2,26

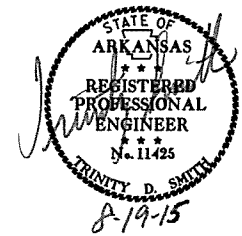
2 SUMMARY OF QUANTITIES AND REVISIONS

DATE REVISION	DATE FILMED	DATE REVISION	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
9-30-2015				6	ARK.			
							JOB NO.	90
							090282	26



DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. PROJ. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
						JOB NO.	090282	27
							90	

2 SURVEY CONTROL DETAILS



SURVEY CONTROL COORDINATES

Project Name: s090282
 Date: 12/15/2010
 Coordinate System: ARKANSAS STATE PLANE - NORTH ZONE BASED ON GPS CONTROL,
 PROJECTED TO GROUND.
 Units: U.S. SURVEY FOOT

Point Name	Northing	Easting	Elev	Feature	Description
1	667508.2930	578148.1393	992.406	CTL	*5/8" Rebar with 2" Aluminum Cap
2	667731.6875	577861.7409	968.446	CTL	*5/8" Rebar with 2" Aluminum Cap
3	667918.2440	577107.0250	962.367	CTL	*5/8" Rebar with 2" Aluminum Cap
4	668211.4460	576641.7629	963.975	CTL	*5/8" Rebar with 2" Aluminum Cap
5	668911.3137	575666.5175	964.309	CTL	*5/8" Rebar with 2" Aluminum Cap
6	669267.2323	575089.3183	967.277	CTL	*5/8" Rebar with 2" Aluminum Cap
7	669966.7448	574560.8012	978.188	CTL	*5/8" Rebar with 2" Aluminum Cap
8	670013.1496	574086.7173	1005.591	CTL	*5/8" Rebar with 2" Aluminum Cap
100	665558.6636	580397.8518	1102.816	GPS	*AHTD GPS 040103
101	664808.5189	581198.0875	1112.552	GPS	*AHTD GPS 3 SEM 1968
900	666719.8013	578422.7975	1047.379	TBM	*CHLSD SQ CETR HW NE SIDE
901	809694.3483	581543.2246	971.150	TBM	*CHLSD SQ CNT HEADWALL
902	668283.9477	576575.1118	965.530	TBM	*CHLSD SQ SE CORNER OF
903	669332.3240	575124.7756	966.944	TBM	*CHLSD SQ CNT HEADWALL
904	668808.1263	575849.9307	965.572	TBM	*CHLSD SQ NW COR BRIDGE, ILLINOS RIVER
905	669849.4621	574678.4286	977.044	TBM	*CHLSD SQ SW COR BRIDGE

CONST

POINT NO.	TYPE	STATION	NORTHING	EASTING
8003	POB	107+80.97	669649.6156	574801.3064
8004	PC	110+05.50	669463.2376	574926.5080
8005	PT	115+89.12	669052.0626	575335.6701
8006	PC	131+81.39	668157.6968	576653.0292
8007	PT	141+09.17	667798.1513	577501.8896
8008	POE	143+88.42	667741.3400	577775.2963

*Note - Rebar and Cap - Standard - 5/8" Rebar with 2" Aluminum Cap stamped
 *(standard markings common to all caps), or as indicated
 (other markings indicated in the point description of the individual point).
 USE CAF = 1.0 FOR STAKEOUT FOR THIS PROJECT
 A PROJECT CAF OF 0.9999281762 HAS BEEN USED TO COMPUTE THE ABOVE GROUND COORDINATES.
 THIS CAF IS INTENDED FOR USE WITHIN THE PROJECT LIMITS.
 GRID DISTANCE = GROUND DISTANCE X CAF.
 GRID COORDINATES ARE STORED UNDER FILE NAME 090282.CTL
 HORIZONTAL DATUM: NAD 83 (1997)
 VERTICAL DATUM: NAVD 88 POSITIONAL ACCURACY THIRD ORDER, UNLESS SPECIFIED OTHERWISE
 AT A SPECIFIC POINT.

REFERENCE POINTS (1500 SERIES) ARE TO BE USED TO ESTABLISH CONTROL
 IF THE PRIMARY CONTROL POINTS LISTED ABOVE HAVE BEEN DESTROYED.
 REFERENCE POINTS ARE NOT TO BE USED FOR VERTICAL CONTROL

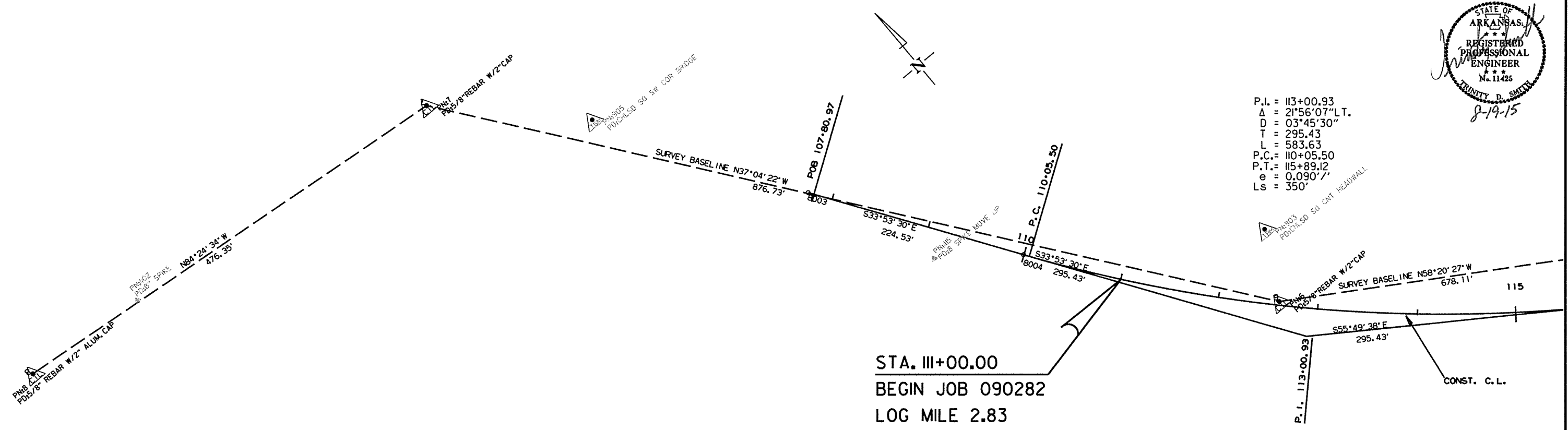
BASIS OF BEARING:
 ARKANSAS STATE PLANE GRID BEARINGS - 0301-NORTH ZONE
 DETERMINED FROM GPS CONTROL POINTS: 040103 - 3 SEM 1968
 CONVERGENCE ANGLE: 01-27-00.3 LEFT AT LT: 36-08-36.3 LG: 094-29-31.1
 GRID AZIMUTH = ASTRONOMICAL AZIMUTH - CONVERGENCE ANGLE.

DATE REVISED	DATE FILED	DATE REVISED	DATE FILED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	090282		28	90

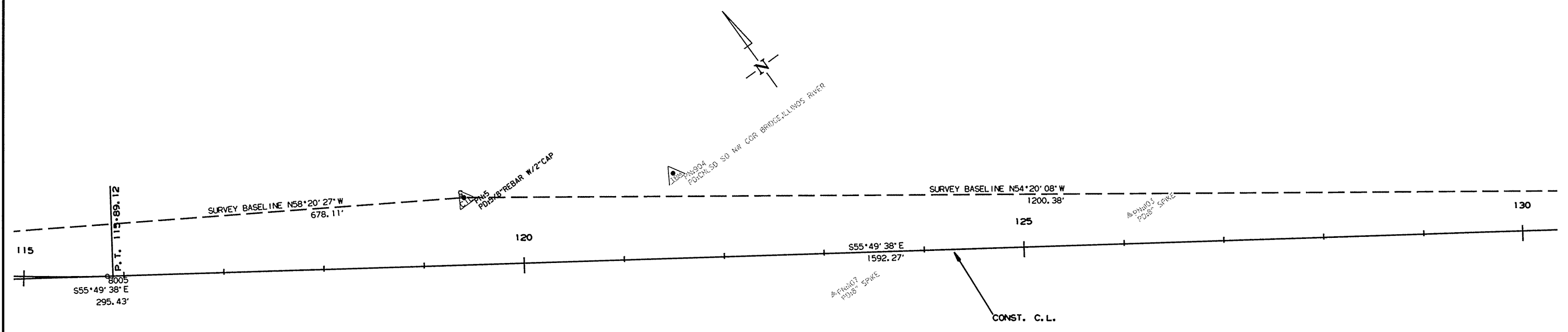
2 SURVEY CONTROL DETAILS



P.I. = 113+00.93
 Δ = 21°56'07" LT.
D = 03°45'30"
T = 295.43
L = 583.63
P.C. = 110+05.50
P.T. = 115+89.12
e = 0.090' /'
Ls = 350'



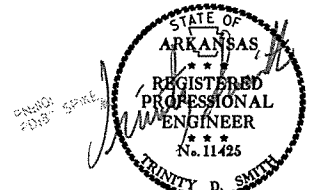
STA. 113+00.00
BEGIN JOB 090282
LOG MILE 2.83



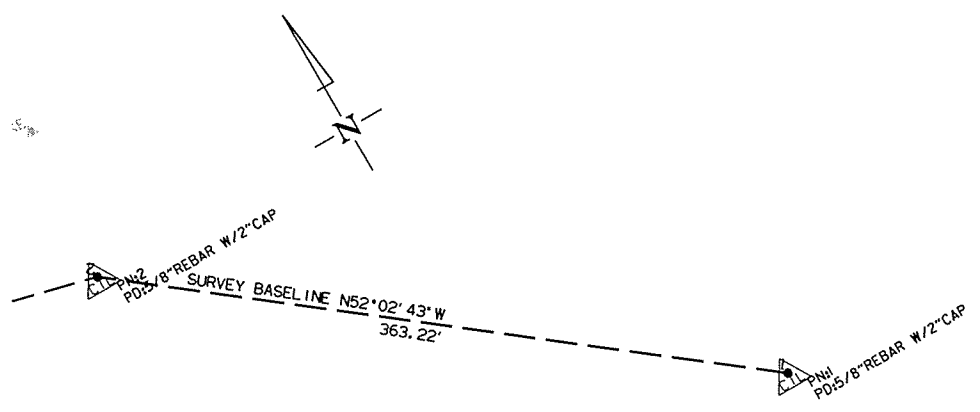
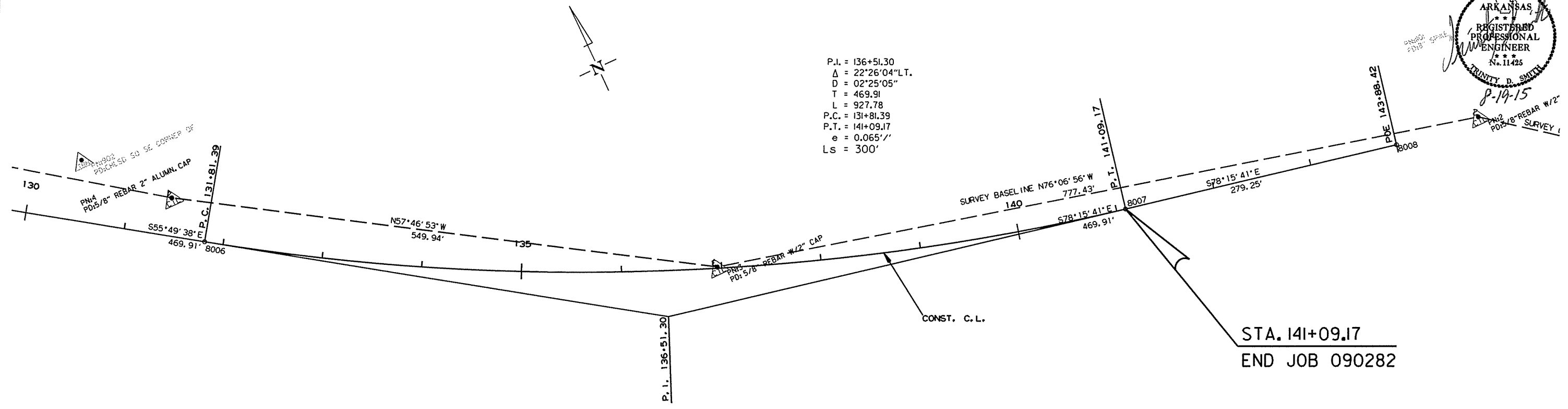
SURVEY CONTROL DETAILS

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
						JOB NO.	090282	29
							90	

② SURVEY CONTROL DETAILS



P.I. = 136+51.30
 Δ = 22°26'04" L.T.
D = 02°25'05"
T = 469.91
L = 927.78
P.C. = 131+81.39
P.T. = 141+09.17
e = 0.065' /'
Ls = 300'



SURVEY CONTROL DETAILS

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO. 090282							30	90

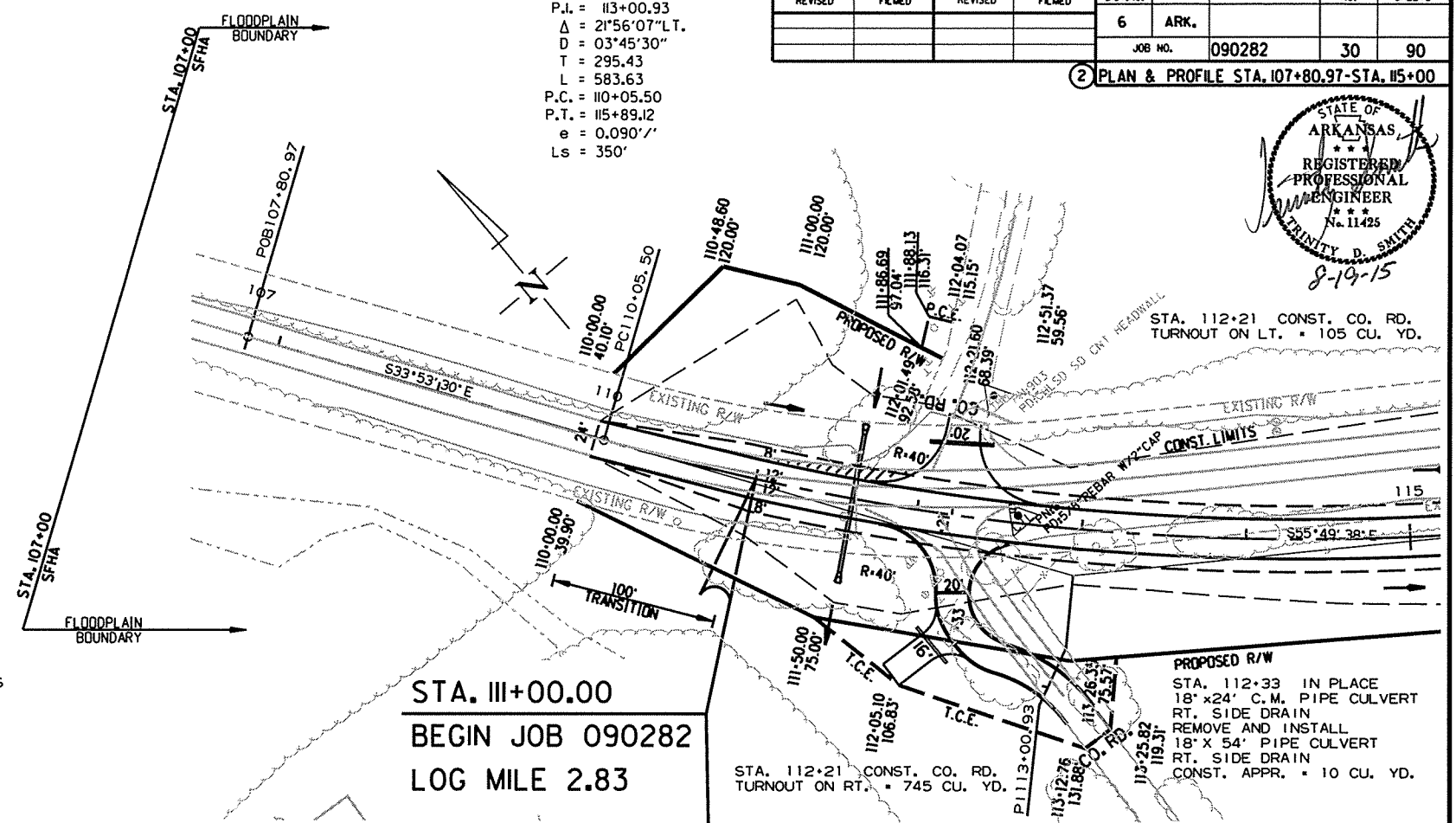
2 PLAN & PROFILE STA. 107+80.97-STA. 115+00



P.I. = 113+00.93
 Δ = 21°56'07" L.T.
D = 03°45'30"
T = 295.43
L = 583.63
P.C. = 110+05.50
P.T. = 115+89.12
e = 0.090'/'
Ls = 350'

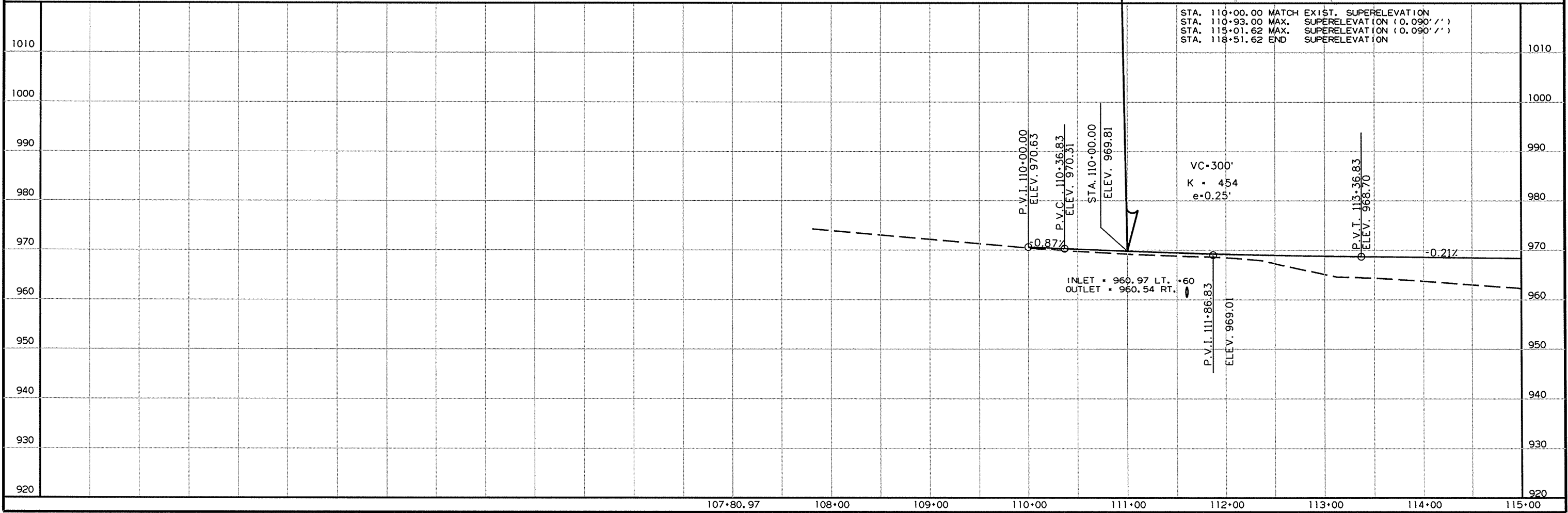
REMOVAL AND DISPOSAL OF FENCE
STA. 112+71 - STA. 113+00 RT. 51 FT.

STA. 111+60 IN PLACE
24" X 50" R.C. PIPE CULVERT
WITH HDWLS. LT. & RT.
REMOVE AND CONSTRUCT R.C. PIPE
(CLASS III) (TYPE 3 BEDDING)
WITH FES LT. & RT.
Q50 = 16.3 CFS D.A. = 4.31 ACRES
24" R.C. PIPE = 85 LIN. FT.
24" FES = 2 EACH



STA. 111+00.00
BEGIN JOB 090282
LOG MILE 2.83

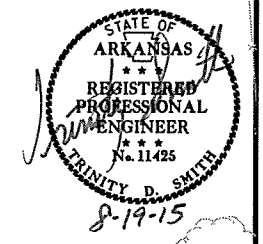
REFER TO SURVEY CONTROL DETAIL SHEETS FOR HORIZONTAL AND VERTICAL CONTROL DATA.



STA. 110+00.00 MATCH EXIST. SUPERELEVATION
STA. 110+93.00 MAX. SUPERELEVATION (0.090'/')
STA. 115+01.62 MAX. SUPERELEVATION (0.090'/')
STA. 118+51.62 END SUPERELEVATION

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO. 090282							31	90

2 PLAN & PROFILE STA. 115+00 - STA. 130+00



STA. 120+80 TO STA. 130+30 - IN PLACE
 95' X 28.5' CLEAR ROADWAY BRIDGE NO. 02497 CONSISTING OF
 AN 18-SPAN CONCRETE DECK WITH STEEL PILING
 REMOVE AS EXISTING BRIDGE STRUCTURE (SITE NO. 1) = 1.00 LUMP SUM

GUARDRAIL (TYPE A)		THREE BEAM GUARDRAIL	TERMINAL ANCHOR POST
STA. 118+20.77 - STA. 120+39.52	RT.	200 L/N. FT.	1 EACH
STA. 119+45.75 - STA. 120+39.52	LT.	75 L/N. FT.	1 EACH
STA. 130+24.48 - STA. 131+18.23	RT.	75 L/N. FT.	1 EACH
STA. 130+24.48 - STA. 132+43.23	LT.	200 L/N. FT.	1 EACH

P.I. = 113+00.93
 $\Delta = 21^{\circ}56'07''$ LT.
 $D = 03^{\circ}45'30''$
 $T = 295.43$
 $L = 583.63$
 P.C. = 110+05.50
 P.T. = 115+89.12
 $e = 0.090' /'$
 $L_s = 350'$

STA. 115+86 IN PLACE
 18" X 30" C.M. PIPE CULVERT
 LT. SIDE DRAIN
 REMOVE AND INSTALL
 18" X 38" PIPE CULVERT
 LT. SIDE DRAIN
 CONST. APPR. = 65 CU. YD.

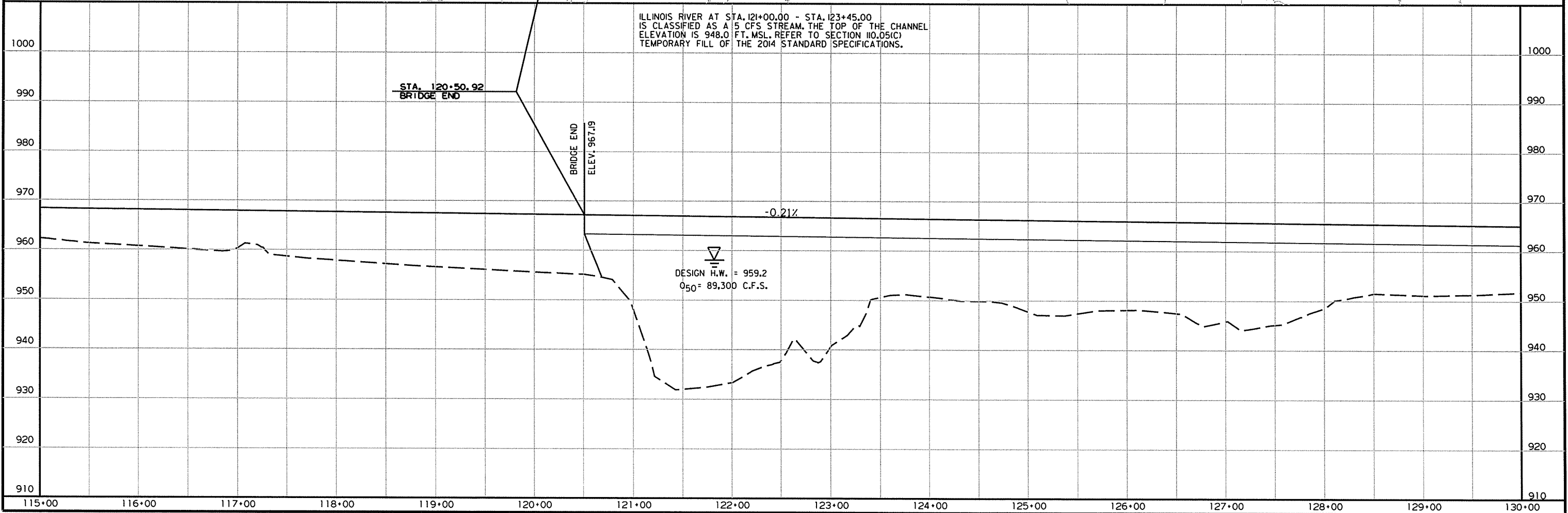
STA. 119+16 IN PLACE
 18" X 41" C.M. PIPE CULVERT
 LT. SIDE DRAIN
 REMOVE AND INSTALL
 18" X 40" PIPE CULVERT
 LT. SIDE DRAIN
 CONST. APPR. = 155 CU. YD.

STA. 117+50 CONST.
 APPR. ON RT. = 355 CU. YD.

BRIDGE END STA. 120+50.92
 BRIDGE NO. 07265
 40'-0" CLEAR ROADWAY
 962'-2" TOTAL LENGTH
 ONE (1) 240'-0" CONTINUOUS
 COMPOSITE W-BEAM UNIT (70'x100'x70')
 THREE (3) COMPOSITE W-BEAM (4 @ 60')
 BRIDGE END BRIDGE STA. 130+30.08

REFER TO SURVEY CONTROL DETAIL SHEETS FOR HORIZONTAL AND VERTICAL CONTROL DATA.

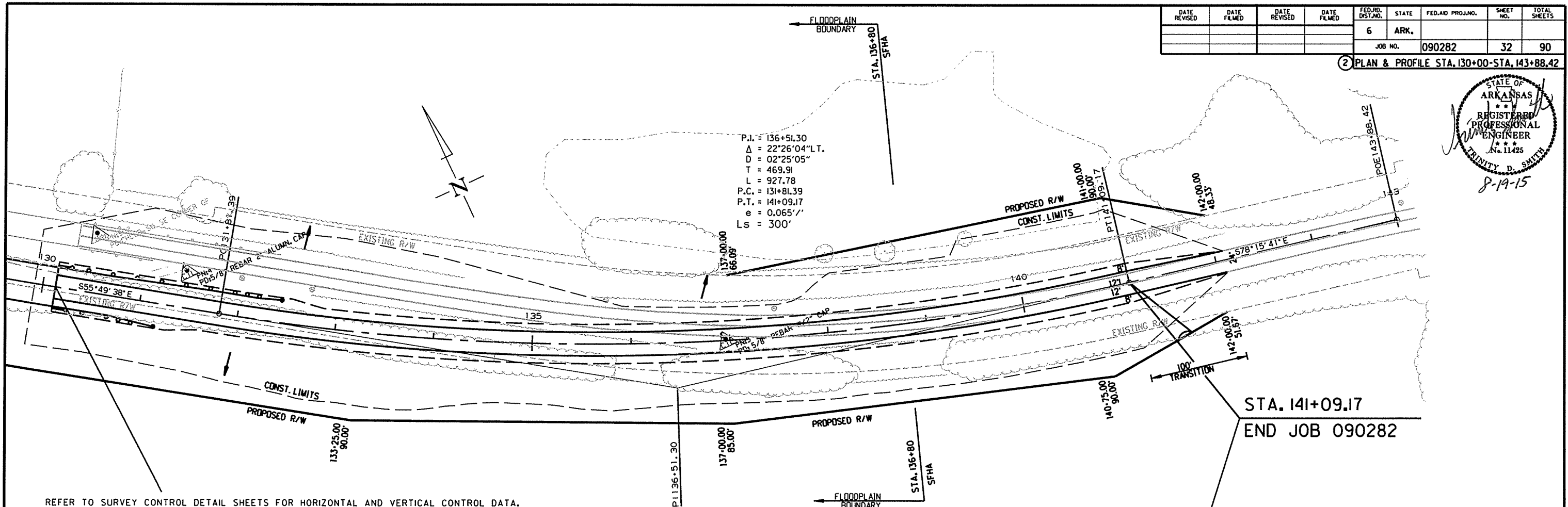
ILLINOIS RIVER AT STA. 121+00.00 - STA. 123+45.00
 IS CLASSIFIED AS A 15 CFS STREAM. THE TOP OF THE CHANNEL
 ELEVATION IS 948.0 FT. MSL. REFER TO SECTION 110.05(C)
 TEMPORARY FILL OF THE 2014 STANDARD SPECIFICATIONS.



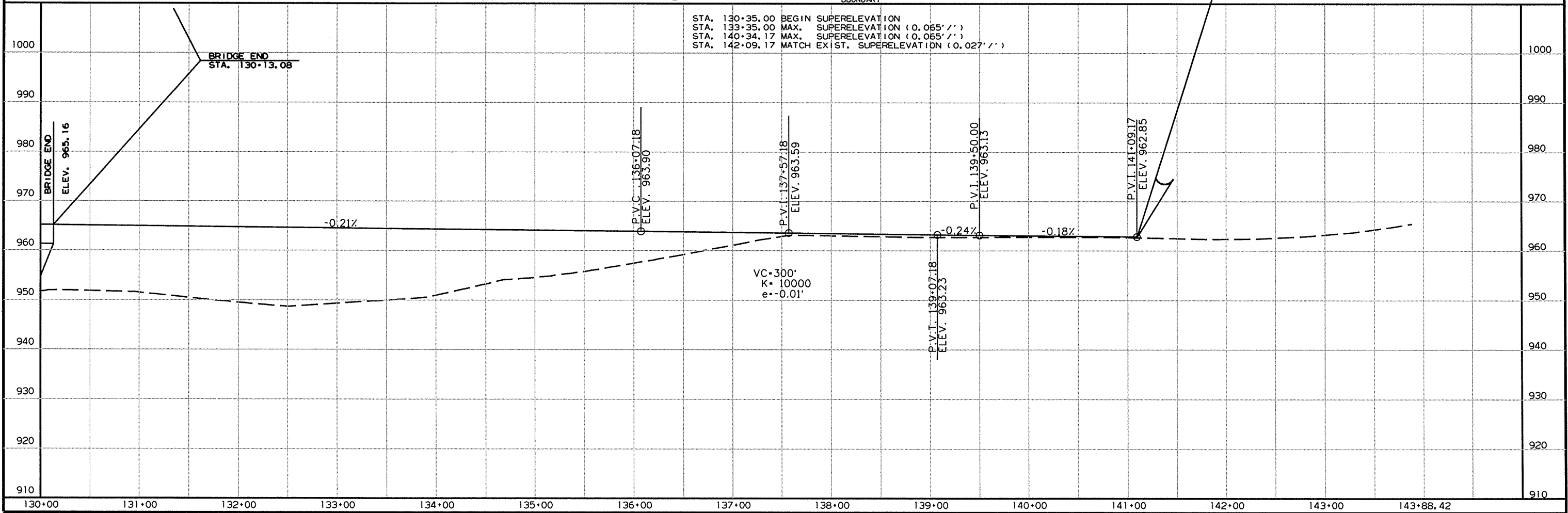
8/18/2015 R090282.DGN

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AD PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO. 090282							32	90

2 PLAN & PROFILE STA. 130+00-STA. 143+88.42



REFER TO SURVEY CONTROL DETAIL SHEETS FOR HORIZONTAL AND VERTICAL CONTROL DATA.



STA. 130+35.00 BEGIN SUPERELEVATION
 STA. 133+35.00 MAX. SUPERELEVATION (0.065'/'')
 STA. 140+34.17 MAX. SUPERELEVATION (0.065'/'')
 STA. 142+09.17 MATCH EXIST. SUPERELEVATION (0.027'/'')

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		090282	33	90
				07265	LAYOUT			53200

Note: Contractor shall remove a portion of the existing approach embankment at Bent 1 as shown using IV:2H cut slope. Approximately 510 cubic yards of excavation.

HYDRAULIC DATA

FLOOD DESCRIPTION	FREQUENCY YEARS	DISCHARGE CFS	*NATURAL WATER SURFACE ELEVATION FEET	WATER SURFACE ELEV. WITH BACKWATER FEET
Design	50	89,300	958.1	959.2
Base	100	107,600	959.4	960.6
Extreme	500	128,100	960.7	963.8
Overtopping	160	110,500	959.6	963.7

* Unconstricted water surface without structure or roadway approaches.
 ① 0100 backwater elevation for existing structure = 962.8
 Proposed Low Bridge Chord Elev. = 961.4
 Drainage area = 509.0 square miles.
 Historical H.W. Elev. = 960.5

② Construct a 4'x4' thick level Class "S" concrete pad 30' Right of Sta. 120+30 for relocation of U.S. Geological Survey (USGS) gaging equipment. This work and materials shall not be paid for directly, but shall be considered incidental to the various bid items. The Contractor shall notify the following USGS contact a minimum of 30 days prior to removal of the existing bridge:
 Mr. Kevin Hubbs
 Supervisory Hydrologic Technician
 (479) 442-4888 Ext. 206
 kmhubbs@usgs.gov

Note: New construction and removal of the existing structure may be affected by existing dumped riprap located in the floodplain. No additional compensation shall be made for this site condition.

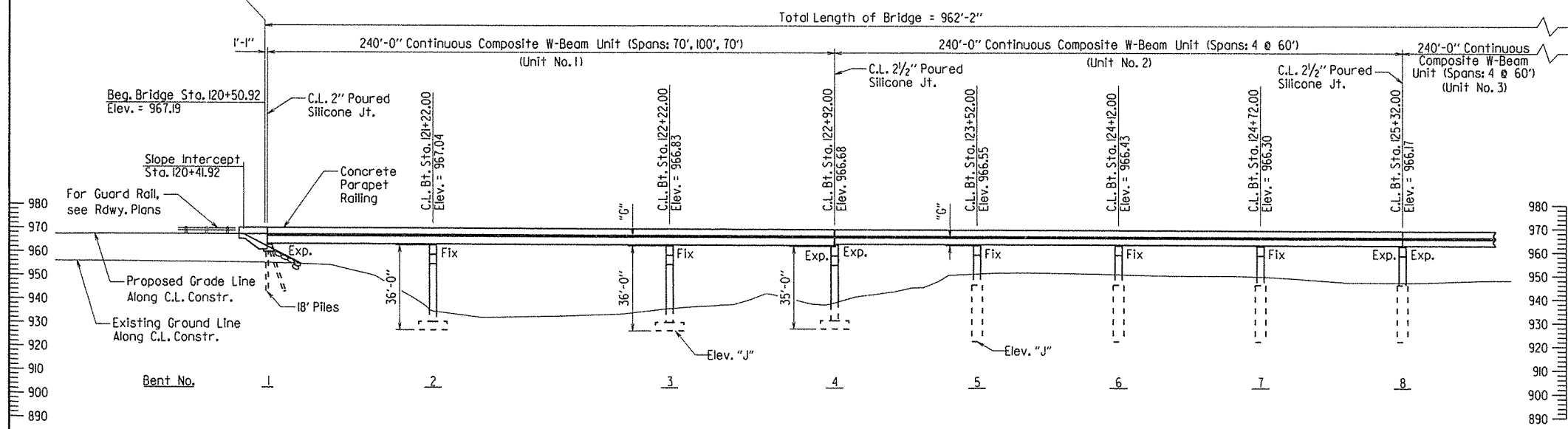
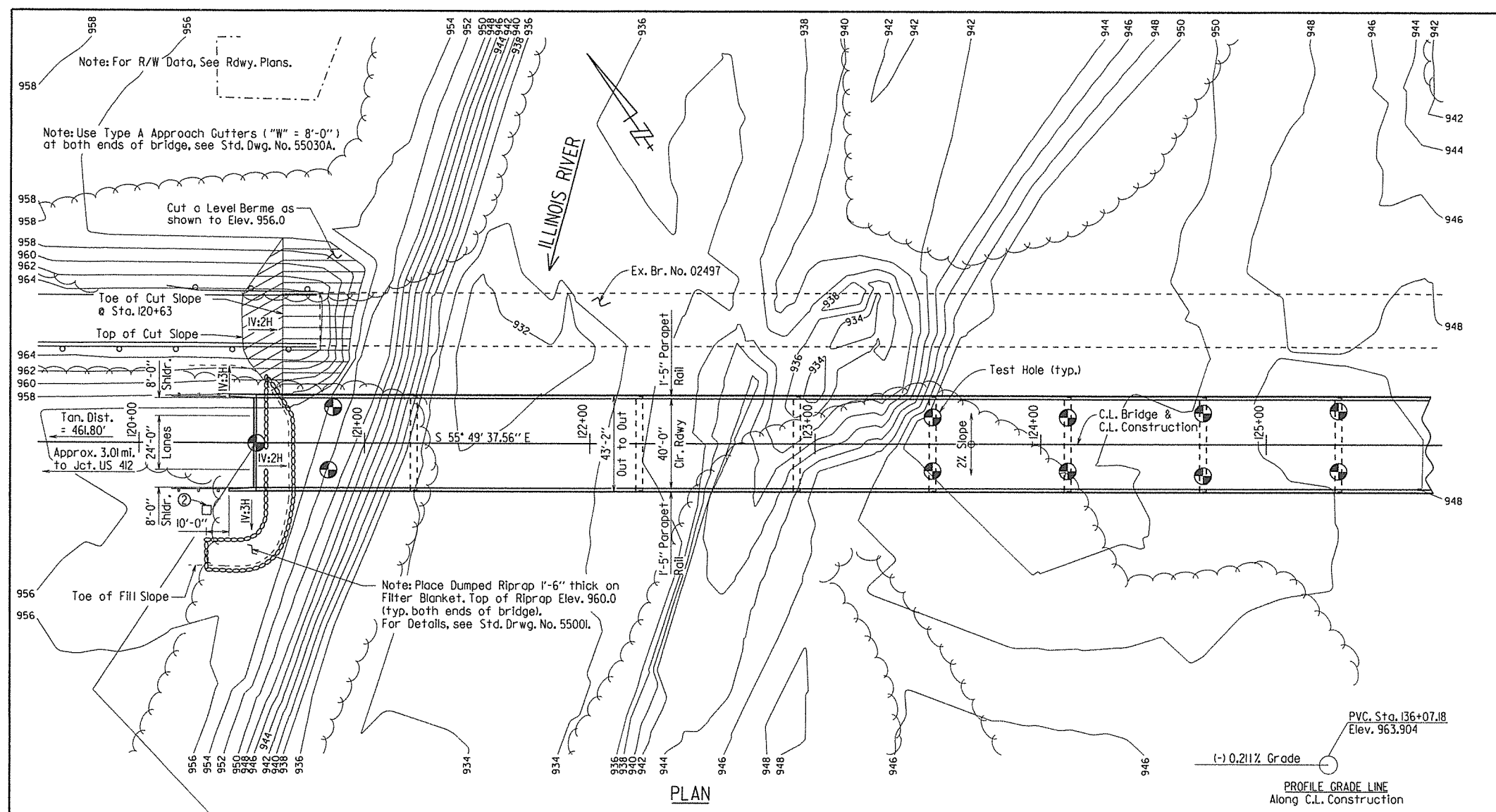
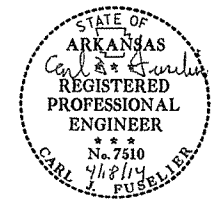
TABLE OF VARIABLES

Bent No.	C.L. Deck @ C.L. Bent to Low Seat of Cap "G"	Bottom of Ftg. or Shaft Elevation "J"
2	4'-7 ⁵ / ₁₆ "	926.43
3	4'-7 ⁵ / ₁₆ "	926.22
4 Back	4'-8 ¹ / ₂ "	926.97
4 Ahead	4'-2 ³ / ₁₆ "	926.97
5	4'-1 ³ / ₁₆ "	922.00
6	4'-1 ³ / ₁₆ "	922.00
7	4'-1 ³ / ₁₆ "	922.00
8	4'-2 ³ / ₁₆ "	922.00

**SHEET 1 OF 4
 LAYOUT OF BRIDGE OVER ILLINOIS RIVER
 ILLINOIS RIVER STR. & APPRS. (S)
 BENTON COUNTY**

ROUTE 16 SEC. 1
 ARKANSAS STATE HIGHWAY COMMISSION
 LITTLE ROCK, ARK.

DRAWN BY: PGT DATE: 4-11 FILENAME: b090282_ll.dgn
 CHECKED BY: JJP DATE: 6-20-13 SCALE: 1" = 30'
 DESIGNED BY: PGT DATE: 4-11
 BRIDGE NO. 07265 DRAWING NO. 53200



Note: Stations & Elevations are shown along C.L. Bridge & C.L. Construction. Elevations are measured at working point, see Dwg. Nos. 53213 & 53217
 ① Low Bridge chord elevation of 961.36 occurs at Sta. 130+11.92

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		090282	34	90
						LAYOUT		53201

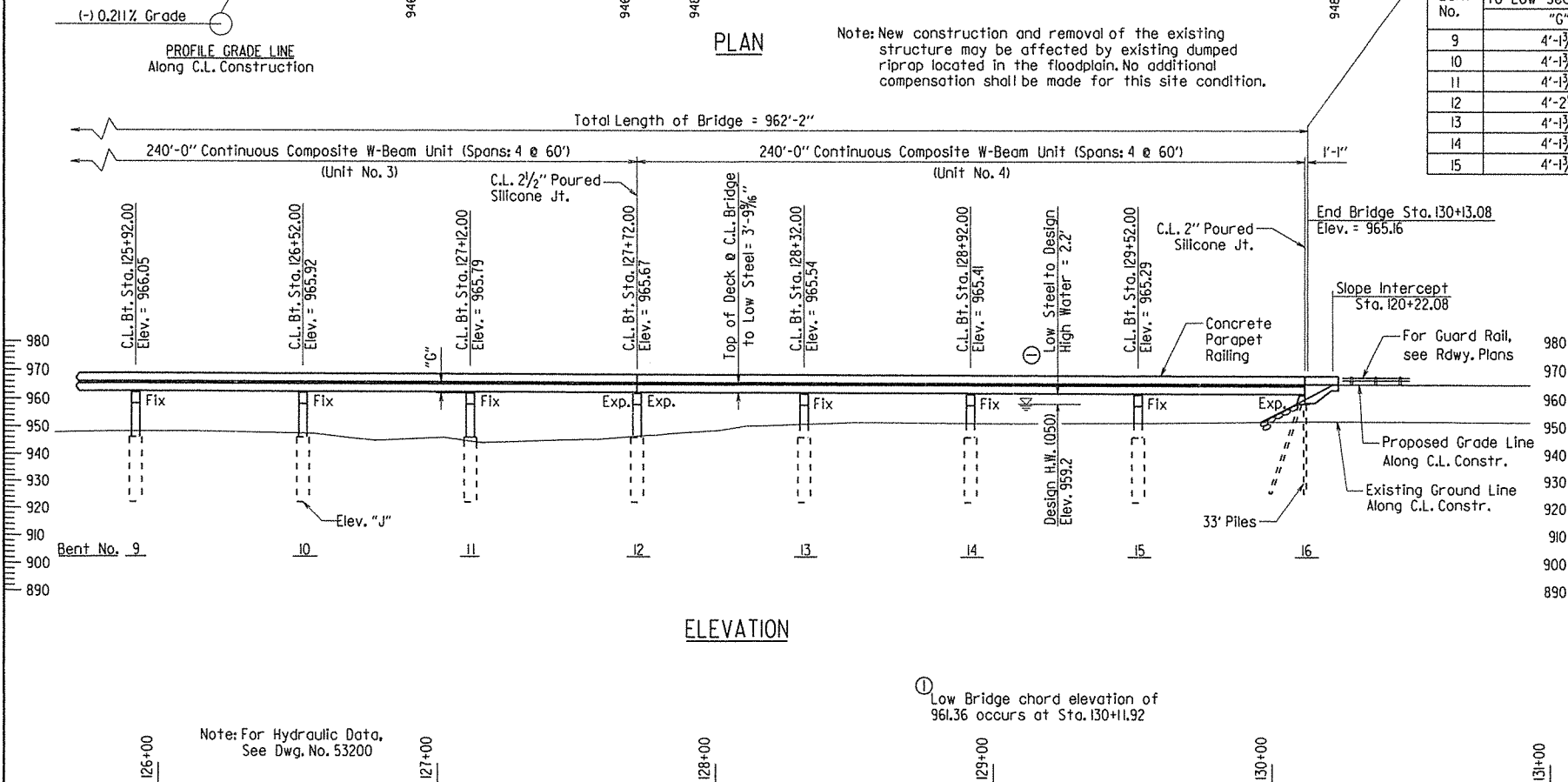
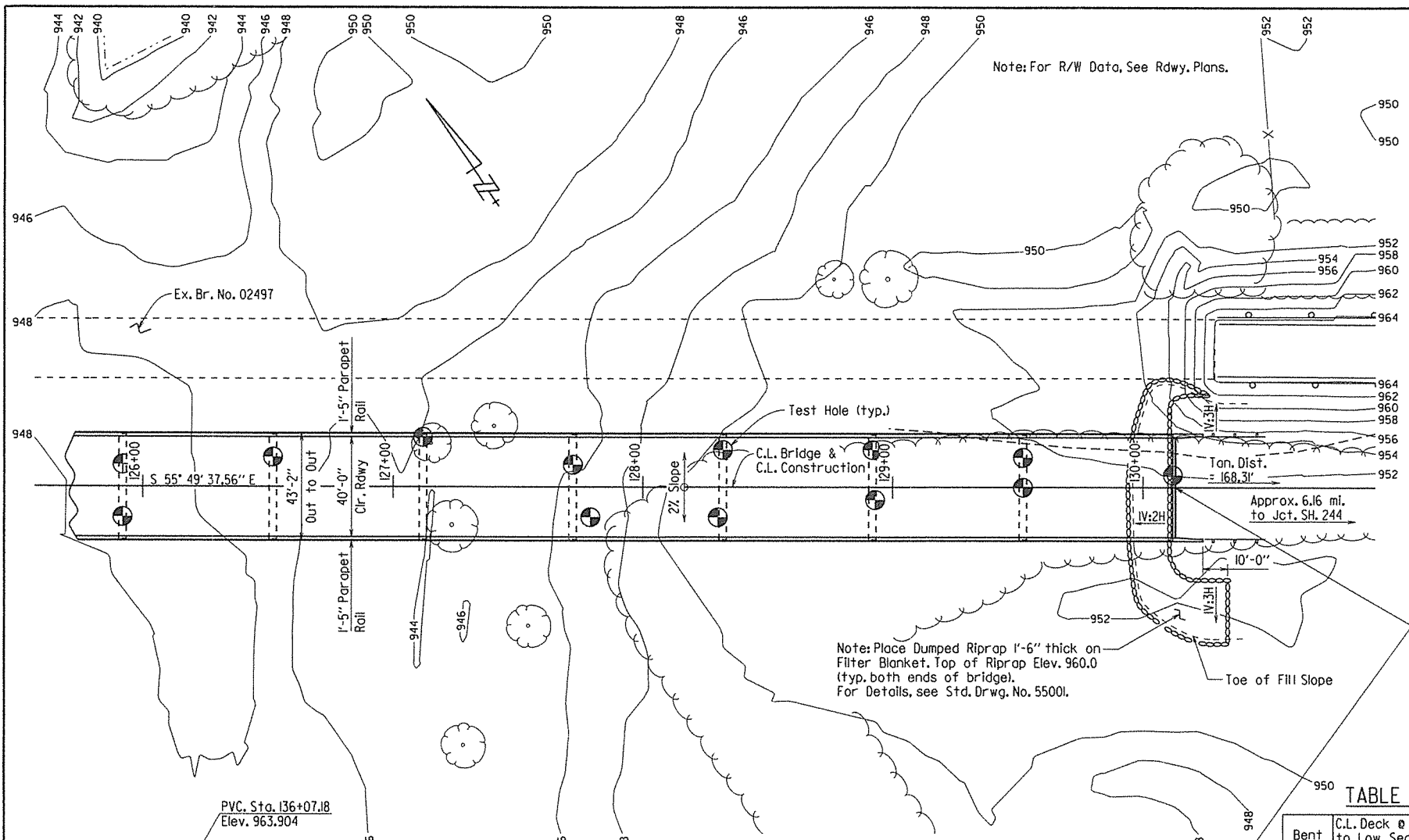


TABLE OF VARIABLES

Bent No.	C.L. Deck @ C.L. Bent to Low Seat of Cap "G"	Bottom of Ftg. or Shaft Elevation "J"
9	4'-1 3/8"	922.00
10	4'-1 3/8"	922.00
11	4'-1 3/8"	922.00
12	4'-2 7/8"	922.00
13	4'-1 3/8"	922.00
14	4'-1 3/8"	922.00
15	4'-1 3/8"	922.00

GENERAL NOTES

BENCH MARK: 5/8" REBAR 2" ALUMN. CAP, 38.14' Lt. of Sta. 131+41.88, Elevation = 963.98

CONSTRUCTION SPECIFICATIONS: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction (2014 Edition) with applicable supplemental specifications and special provisions. Section and subsection refer to the Standard Construction Specifications unless otherwise noted in the Plans.

DESIGN SPECIFICATIONS: AASHTO LRFD Bridge Design Specifications (Fifth Edition) with 2010 interim revisions.

LIVE LOADING: HL93
SEISMIC PERFORMANCE ZONE: I

MATERIALS AND STRENGTHS
Class S(AE) Concrete (superstructure) f'c = 4,000 psi
Class S Concrete (substructure) f'c = 3,500 psi
Reinforcing Steel (Gr. 60, AASHTO M31 or M322, Type A) fy = 60,000 psi
Structural Steel (AASHTO M270, Gr. 36) Fy = 36,000 psi
Structural Steel (AASHTO M270, Gr. 50W) Fy = 50,000 psi

BORING LOGS: Boring logs may be obtained from the Programs and Contracts Division.

STEEL PILING: Piling in End Bents 1 and 16 shall be HP 12x53 (Grade 50) and shall be driven with an approved air, steam or diesel hammer to a minimum safe bearing capacity of 95 tons per pile and into the material designated as Hard Limestone with Chert Layers and Seams on the boring legend. Piling in end bents shall be driven to a minimum penetration of 10' below natural ground after embankment to bottom of cap is in place. Lengths of piling shown are for estimating quantities and for use in determining payment for cut-off and build-up in accordance with the Section 805. Actual pile lengths to be determined in the field. The Contractor shall use approved steel H-pile driving points on all piles.

PREBORING: Preboring is required for all piling in Bent 1. The depth of preboring shall be sufficient to provide the specified minimum penetration and to set pile tips into the above designated material. Quantities of preboring shown are for bidding purposes only. The actual size and depths of preboring are to be determined in the field by the Engineer. The Contractor shall be responsible for keeping prebored holes free from debris prior to backfilling which may require casings or other methods. After driving is completed, the prebored hole shall be backfilled with Class S Concrete to completely fill voids. The backfill and any required casing will not be paid for directly, but shall be considered subsidiary to the item "Preboring".

FOOTINGS: Footings shall be set a minimum of 3'-6" into material designated as Hard Limestone with Chert Layers and Seams on the boring legend, and shall have a minimum cover above the top of the footing of 2'-0". Foundations for footings shall be prepared in accordance with Subsection 801.04. Rock excavations shall be made to neat lines of the concrete footings. Care shall be exercised to avoid shattering of rock faces by excessive blasting. Concrete in footings shall be poured directly against excavated surface of rock. Excavations shall be backfilled and compacted to the level of the existing ground in accordance with subsection 801.08.

DRILLED SHAFTS: Drilled shafts in Bents 5 thru 15 shall be constructed in accordance with Special Provision Job No. 090282 "Drilled Shaft Foundations". Drilled shafts shall be socketed a minimum of 8' into material designated as Hard Limestone with Chert Layers and Seams on the boring legend. No adjustment to plan tip elevations shall be made without prior approval from the Engineer. Temporary casing may be required.

BRIDGE DECK: The concrete bridge deck shall be given a fine finish as specified for final finishing in Subsection 802.19 for Class 5 Tined Bridge Roadway Surface Finish.

CLASS 2 PROTECTIVE SURFACE TREATMENT: Class 2 Protective Surface Treatment shall be applied to the roadway surface and to the face and top of the concrete parapet rail.

DETAIL DRAWINGS:
End Bents 53204-53205, 53210-53211
Int. Bents 53206-53209
Elastomeric Bearings 53212
240'-0" Cont. Comp. W-Beam Unit 1 53213-53216
240'-0" Cont. Comp. W-Beam Units 2, 3 and 4 53217-53220
Common Details of W-Beam Units 53221-53222
Steel Piling 55020
Type A Approach Gutters 55030A

EXISTING BRIDGE: The existing 18-span bridge, no. 02497, (L.M. 3.01) is 28.5' wide and 952' long. The superstructure consists of a concrete deck on steel W-beams. The substructure consists of columns on spread footings in the channel and steel H-pile bents in the floodplain.

REMOVAL AND SALVAGE: After the new bridge is open to traffic, existing bridge No. 02497 shall be removed in accordance with Section 205. All material from the existing bridge shall become the property of the Contractor except for all steel beams between bents 8 and 11 (3 spans) on the existing bridge, which shall remain property of the State.

The Contractor shall provide temporary storage and on site loading onto AHTD equipment for removal of salvaged items from the site. Payment for this work shall be considered incidental to "Removal of Existing Bridge Structure".

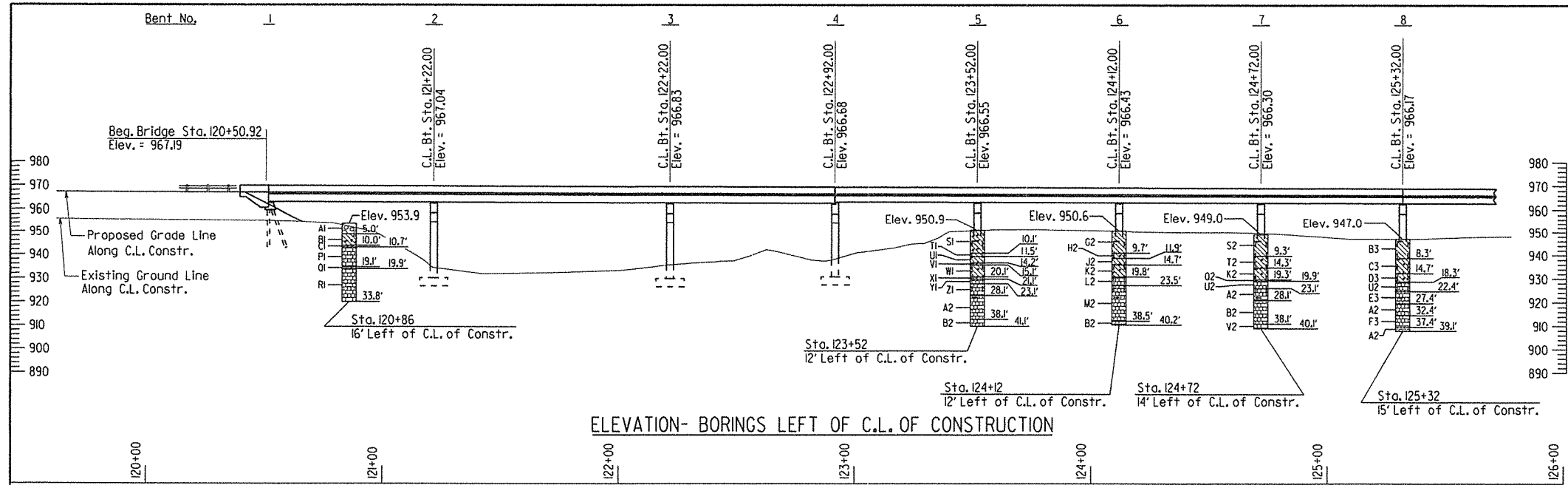
MAINTENANCE OF TRAFFIC: See Roadway Plans.



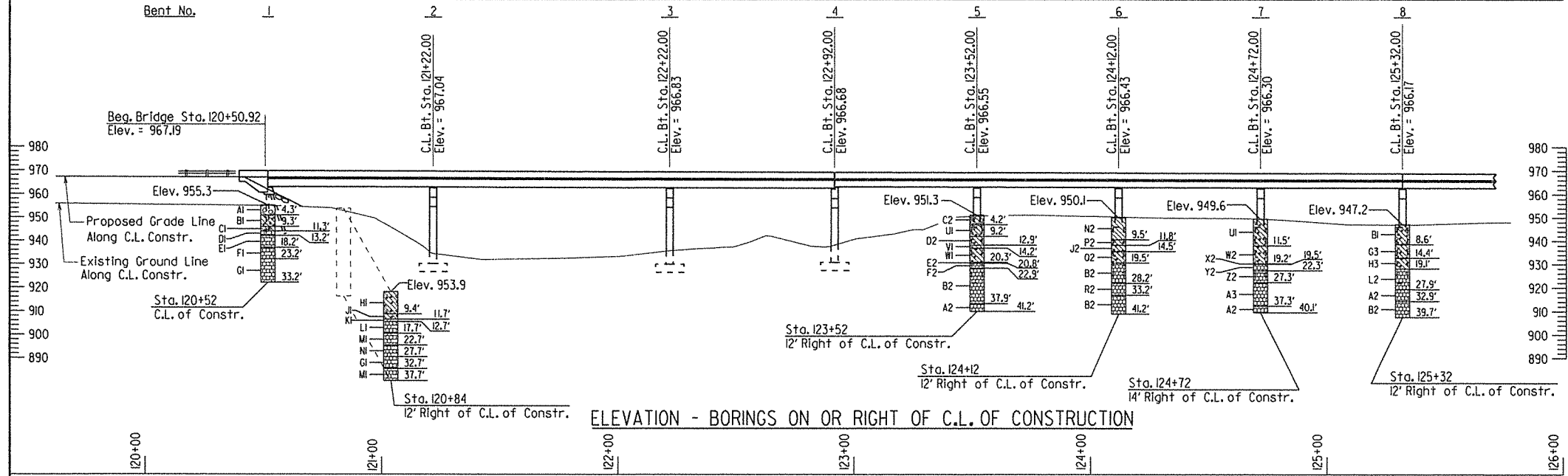
SHEET 2 OF 4
LAYOUT OF BRIDGE OVER ILLINOIS RIVER
ILLINOIS RIVER STR. & APPRS. (S)
BENTON COUNTY
ROUTE 16 SEC. 1
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

DRAWN BY: PGT DATE: 4-11 FILENAME: b090282_ll.dgn
CHECKED BY: JJP DATE: 6-20-13 SCALE: 1" = 30'
DESIGNED BY: PGT DATE: 4-11
BRIDGE NO. 07265 DRAWING NO. 53201

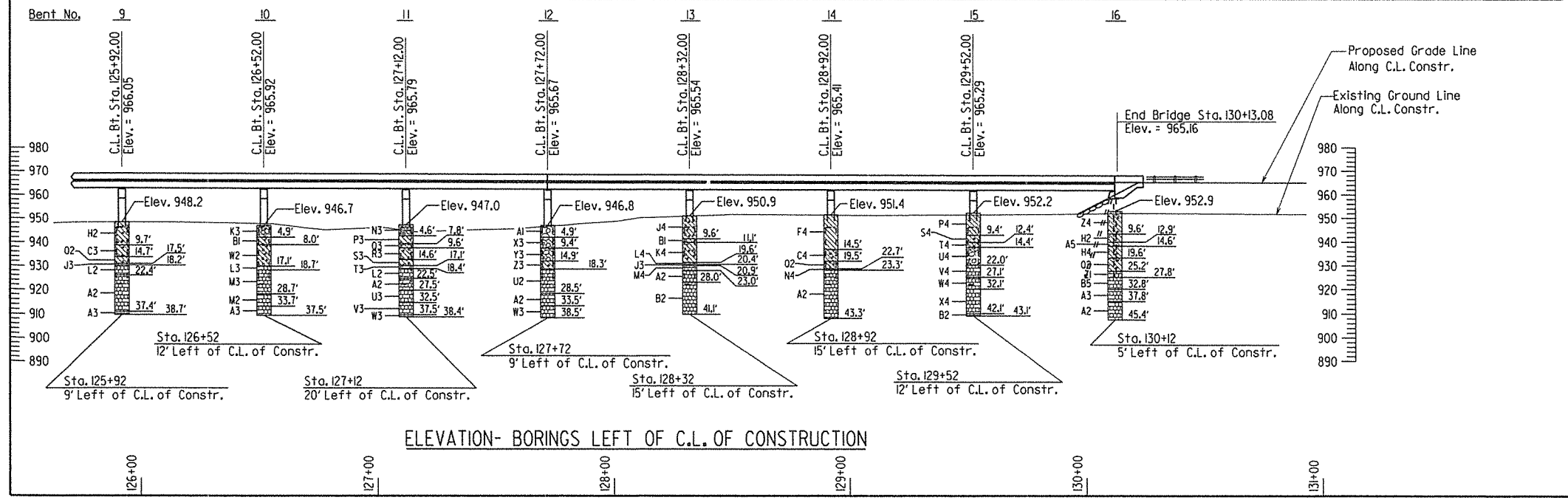
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				6	ARK.			
				JOB NO.		090282	35	90
				07265		LAYOUT		53202



ELEVATION- BORINGS LEFT OF C.L. OF CONSTRUCTION



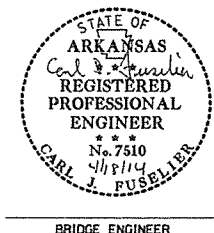
ELEVATION - BORINGS ON OR RIGHT OF C.L. OF CONSTRUCTION



ELEVATION- BORINGS LEFT OF C.L. OF CONSTRUCTION

"N" VALUES

Sta. 120+52 - C.L. of Constr.	Sta. 125+92 - 9' Left of C.L. of Constr.
4.8- 5.8, N=13	5.2- 6.2, N=21
9.8- 10.7, N=73(11')	10.2- 11.2, N=9
11.3- 11.3, N=25(10')	15.2- 16.2, N=12
Sta. 120+84 - 12' Right of C.L. of Constr.	Sta. 126+52 - 12' Left of C.L. of Constr.
4.9- 5.9, N=31	5.4- 6.4, N=16
9.9- 10.9, N=51	10.4- 11.4, N=15
11.7- 11.7, N=60(10')	15.4- 16.4, N=11
Sta. 120+86 - 16' Left of C.L. of Constr.	Sta. 127+12 - 20' Left of C.L. of Constr.
5.5- 6.5, N=16	5.1- 6.1, N=30
10.0- 10.3, N=60(4')	10.1- 11.1, N=4
10.7- 10.7, N=15(10')	15.1- 16.1, N=3
Sta. 123+52 - 12' Left of C.L. of Constr.	Sta. 127+72 - 9' Left of C.L. of Constr.
5.6- 6.6, N=7	5.4- 6.4, N=6
10.6- 11.6, N=12	10.4- 11.4, N=18
15.6- 16.6, N=13	15.4- 16.4, N=18
20.1- 20.3, N=21(2')	Sta. 128+32 - 15' Left of C.L. of Constr.
Sta. 123+52 - 12' Right of C.L. of Constr.	5.1- 6.1, N=7
4.7- 5.7, N=13	10.1- 11.1, N=14
9.7- 10.7, N=14	15.1- 16.1, N=23
14.7- 15.7, N=12	20.1- 20.4, N=20(3')
19.7- 20.3, N=18(7')	Sta. 128+92 - 15' Left of C.L. of Constr.
Sta. 124+12 - 12' Left of C.L. of Constr.	5.0- 6.0, N=15
5.2- 6.2, N=8	10.0- 11.0, N=12
10.2- 11.2, N=16	15.0- 16.0, N=17
15.2- 16.2, N=8	20.0- 21.0, N=15
Sta. 124+72 - 14' Left of C.L. of Constr.	Sta. 129+52 - 12' Left of C.L. of Constr.
4.8- 5.8, N=2	4.9- 5.9, N=16
9.8- 10.8, N=18	9.9- 10.9, N=27
14.8- 15.8, N=9	14.9- 15.9, N=13
19.8- 19.9, N=12(1')	19.9- 20.9, N=17
Sta. 124+72 - 14' Right of C.L. of Constr.	Sta. 129+52 - C.L. of Constr.
4.7- 5.7, N=2	4.8- 5.8, N=15
9.7- 10.7, N=17	9.8- 10.8, N=20
14.7- 15.7, N=11	14.8- 15.8, N=13
19.2- 19.5, N=24(4')	19.8- 20.8, N=13
Sta. 125+32 - 15' Left of C.L. of Constr.	Sta. 130+12 - 5' Left of C.L. of Constr.
5.2- 6.2, N=3	5.1- 6.1, N=12
10.2- 11.2, N=10	10.1- 11.1, N=30
15.2- 15.9, N=33(8')	15.1- 16.1, N=4
20.1- 21.1, N=22	20.1- 21.1, N=22
Sta. 125+32 - 12' Right of C.L. of Constr.	25.0- 25.1, N=13(1')
4.9- 5.9, N=13	
9.9- 10.9, N=4	
14.9- 15.1, N=25(3')	

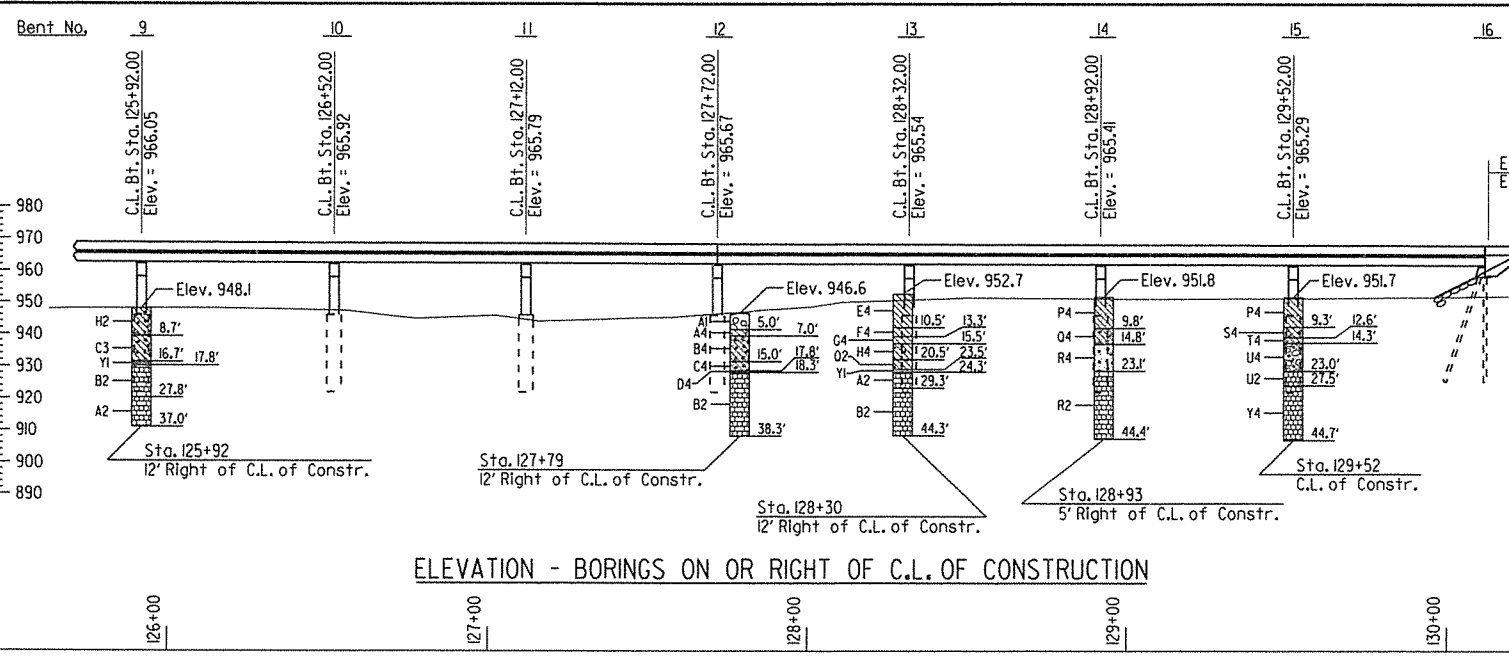


SHEET 3 OF 4
LAYOUT OF BRIDGE OVER ILLINOIS RIVER
ILLINOIS RIVER STR. & APPRS. (S)
BENTON COUNTY

ROUTE 16 SEC. 1
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

DRAWN BY: PGT DATE: 4-11 FILENAME: b090282.ll.dgn
CHECKED BY: JNP DATE: 6-20-13 SCALE: 1" = 30'
DESIGNED BY: PGT DATE: 4-11

BRIDGE NO. 07265 DRAWING NO. 53202



DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		090282	36	90
				07265	LAYOUT			53203

"N" VALUES

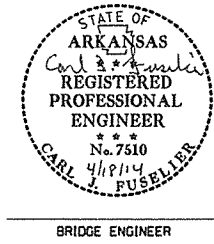
- Sta. 125+92 - 12' Right of C.L. of Constr.
 - 5.0 - 6.0, N=19
 - 10.0 - 11.0, N=8
 - 15.0 - 16.0, N=9
- Sta. 127+79 - 12' Right of C.L. of Constr.
 - 5.5 - 6.5, N=5
 - 10.5 - 11.5, N=4
 - 15.5 - 16.5, N=14
- Sta. 128+30 - 12' Right of C.L. of Constr.
 - 6.0 - 7.0, N=18
 - 11.0 - 12.0, N=12
 - 16.0 - 17.0, N=4
 - 21.0 - 22.0, N=26
- Sta. 128+93 - 5' Right of C.L. of Constr.
 - 5.3 - 6.3, N=14
 - 10.3 - 11.3, N=34
 - 15.3 - 16.3, N=13
 - 20.3 - 21.3, N=11
- Sta. 129+52 - C.L. of Constr.
 - 4.8 - 5.8, N=15
 - 9.8 - 10.8, N=20
 - 14.8 - 15.8, N=13
 - 19.8 - 20.8, N=13

BORING LEGEND

- A1-Cobbles and Boulders
- B1-Moist, Medium Dense, White Gravel (Chert Fragments) with Brown Clay
- C1-Moist, Very Dense, White Gravel (Chert Fragments) with Brown Clay
- D1-LIMESTONE WITH CHERT SEAMS AND LAYERS - Gray, Medium Bedded, Slightly Weathered, Hard, with Slight to Moderate Dip
- E1-LIMESTONE WITH CHERT SEAMS AND LAYERS - Gray, Medium Bedded, Slightly Weathered, Hard, with Slight to Moderate Dip and Fractured Layers
- F1-LIMESTONE WITH CHERT SEAMS AND LAYERS - Gray, Medium Bedded, Slightly Weathered, Hard, with Slight to Moderate Dip
- G1-LIMESTONE WITH CHERT SEAMS AND LAYERS - Gray, Thick Bedded, Slightly Weathered, Hard, with Slight to Moderate Dip
- H1-Moist, Dense, White Gravel (Chert Fragments) with Brown Sand and Clay
- J1-Moist, Hard, Brown Clay with Gravel (Chert Fragments)
- K1-LIMESTONE WITH CHERT SEAMS AND LAYERS - Gray, Thin Bedded, Slightly Weathered, Hard, with Slight to Moderate Dip
- L1-LIMESTONE WITH CHERT SEAMS AND LAYERS - Gray, Medium Bedded, Slightly Weathered, Hard, with Slight to Moderate Dip
- M1-LIMESTONE WITH CHERT SEAMS AND LAYERS - Gray, Medium Bedded, Slightly Weathered, Hard, with Slight to Moderate Dip
- N1-LIMESTONE WITH CHERT SEAMS AND LAYERS - Gray, Thick Bedded, Hard, with Slight to Moderate Dip
- P1-LIMESTONE WITH CHERT SEAMS AND LAYERS - Gray, Medium Bedded, Slightly Weathered, Hard, with Slight to Moderate Dip with Fractured Layers
- Q1-Soil-filled Cavity (19.1' to 19.8')
- R1-LIMESTONE WITH CHERT SEAMS AND LAYERS - Gray, Thick Bedded, Slightly Weathered, Hard, with Slight to Moderate Dip
- S1-Moist, Medium Stiff, Brown Clay with Gravel (Limestone and Chert Fragments)
- T1-Moist, Stiff, Brown Clay
- U1-Moist, Stiff, Brown Clay with Gravel (Chert Fragments)
- V1-Wet, Stiff, Brown Clay with Gravel (Chert Fragments)
- W1-Wet, Medium Dense, White Gravel (Chert Fragments) with Clay
- X1-Wet, Very Dense, White Gravel (Chert Fragments) with Clay
- Y1-LIMESTONE WITH CHERT SEAMS AND LAYERS - Gray, Thin Bedded, Slightly Weathered, Hard, with Slight Dip
- Z1-LIMESTONE WITH CHERT SEAMS AND LAYERS - Gray, Medium Bedded, Slightly Weathered, Hard, with Slight Dip
- A2-LIMESTONE WITH CHERT SEAMS AND LAYERS - Gray, Thick Bedded, Slightly Weathered, Hard, with Slight Dip
- B2-LIMESTONE WITH CHERT SEAMS AND LAYERS - Gray, Medium Bedded, Slightly Weathered, Hard, with Slight Dip
- C2-Moist, Stiff, Brown Clay with Gravel (Chert Fragments), Cobbles and Boulders
- D2-Moist, Stiff, Brown Clay with Gravel (Chert Fragments)
- E2-LIMESTONE - Gray and Brown, Hard
- F2-LIMESTONE WITH CHERT SEAMS AND LAYERS - Gray, Medium Bedded, Slightly Weathered, Hard, with Slight Dip and Highly Fractured Seams
- G2-Moist, Medium Stiff, Brown Clay
- H2-Moist, Very Stiff, Brown Clay with Gravel (Chert Fragments)
- J2-Wet, Very Stiff, Brown Clay with Gravel (Chert Fragments)
- K2-Wet, Loose, White Gravel (Chert Fragments) with Brown Clay
- L2-LIMESTONE WITH CHERT SEAMS AND LAYERS - Gray, Medium Bedded, Slightly Weathered, Hard, with Slight Dip
- M2-LIMESTONE WITH CHERT SEAMS AND LAYERS - Gray, Thick Bedded, Slightly Weathered, Hard, with Slight Dip
- N2-Moist, Medium Stiff, Brown Clay with Trace of Organic Matter
- P2-Moist, Very Stiff, Brown Clay with Gravel (Chert Fragments)
- Q2-Wet, Medium Dense, White Gravel (Chert Fragments) with Brown Clay
- R2-LIMESTONE WITH CHERT SEAMS AND LAYERS - Gray, Thick Bedded, Slightly Weathered, Hard, with Slight Dip
- S2-Moist, Soft, Brown Clay
- T2-Moist to Wet, Medium Dense, White Gravel (Chert Fragments) with Brown Clay
- U2-LIMESTONE WITH CHERT SEAMS AND LAYERS - Gray, Medium Bedded, Slightly Weathered, Hard, with Slight Dip
- V2-LIMESTONE WITH CHERT SEAMS - Gray, Thick Bedded, Slightly Weathered, Hard, with Slight Dip
- W2-Wet, Medium Dense, White Gravel (Chert Fragments) with Brown Clay
- X2-Wet, Dense, White Gravel (Chert Fragments) with Brown and Gray Clay
- Y2-LIMESTONE WITH CHERT SEAMS AND LAYERS - Gray, Medium Bedded, Slightly Weathered, Hard, with Slight Dip and Vertically Fractured Seams
- Z2-LIMESTONE WITH CHERT SEAMS AND LAYERS - Gray, Medium Bedded, Slightly Weathered, Hard, with Slight Dip, Vertically Fractured Seams and a Gravel Layer
- A3-LIMESTONE WITH CHERT SEAMS AND LAYERS - Gray, Medium Bedded, Slightly Weathered, Hard, with Slight Dip
- B3-Moist, Soft, Brown Clay with some Gravel (Chert Fragments)
- C3-Wet, Loose, White Gravel (Chert Fragments) with Brown Clay
- D3-Wet, Dense, White and Gray Gravel (Chert and Limestone Fragments) with Brown Clay
- E3-LIMESTONE WITH CHERT SEAMS AND LAYERS - Gray, Medium Bedded, Slightly Weathered, Hard, with Slight Dip and some Fractured and Vertically Fractured Layers
- F3-LIMESTONE WITH CHERT SEAMS AND LAYERS - Gray, Thick Bedded, Slightly Weathered, Hard, with Slight Dip and some Vertically Fractured Layers
- G3-Wet, Very Loose, White Gravel (Chert Fragments) with Brown Clay
- H3-Wet, Dense, White Gravel (Chert and Limestone Fragments) with Brown Clay
- J3-LIMESTONE - Gray, Hard
- K3-Moist, Medium Dense, White Gravel (Chert Fragments) with Brown Clay, Cobbles and Boulders
- L3-LIMESTONE WITH CHERT SEAMS AND LAYERS - Gray, Thin Bedded, Slightly Weathered, Hard, with Slight Dip
- M3-LIMESTONE WITH CHERT SEAMS AND LAYERS - Gray, Medium Bedded, Slightly Weathered, Hard, with Slight Dip
- N3-Moist, Medium Dense, White Gravel (Chert and Limestone Fragments) with Brown Clay, Cobbles and Boulders
- P3-Moist, Medium Dense, White Gravel (Chert and Limestone Fragments) with Brown Clay
- Q3-Wet, Medium Dense, White Gravel (Chert and Limestone Fragments) with Brown Clay
- R3-Wet, Very Loose, White Gravel (Chert Fragments) with Brown Clay and some Sand
- S3-Wet, Very Loose, White Gravel (Chert and Limestone Fragments) with Brown Clay and some Sand
- T3-LIMESTONE - Gray, Soft
- U3-LIMESTONE WITH CHERT SEAMS AND LAYERS - Gray, Thick Bedded, Slightly Weathered, Hard, with Slight Dip and some Vertically Fractured Layers
- V3-LIMESTONE WITH CHERT SEAMS AND LAYERS - Gray, Medium Bedded, Slightly Weathered, Hard, with Slight Dip with Vertically Fractured Layers
- W3-LIMESTONE WITH CHERT SEAMS AND LAYERS - Gray, Medium Bedded, Slightly Weathered, Hard, with Slight Dip
- X3-Moist, Loose, White Gravel (Chert Fragments) with Brown Clay, Cobbles and some Sand
- Y3-Wet, Medium Dense, White Gravel (Chert Fragments) with Brown Clay, Cobbles and some Sand
- Z3-Wet, Medium Dense, White Gravel (Chert Fragments) with Brown Clay and some Sand
- A4-Moist to Wet, Loose, White Gravel (Chert Fragments) with Brown Clay and Sand
- B4-Wet, Very Loose, White Gravel (Chert Fragments) with Brown Clay and Sand
- C4-Wet, Medium Dense, White Gravel (Chert Fragments) with Brown Clay and Sand
- D4-LIMESTONE WITH CHERT SEAMS AND LAYERS - Gray, Thin Bedded, Slightly Weathered, Hard, with Slight Dip
- E4-Moist, Very Stiff, Brown Clay with some Sand
- F4-Moist, Stiff, Brown Clay with some Sand
- G4-Wet, Stiff, Brown Clay with some Sand
- H4-Wet, Very Loose, White Gravel (Chert Fragments) with Brown Clay
- J4-Moist, Medium Stiff, Brown Clay with Gravel (Chert Fragments)
- K4-Wet, Medium Dense, White Gravel (Chert Fragments) with Brown Clay and some Sand
- L4-Wet, Dense, White Gravel (Chert Fragments) with Brown Clay
- M4-LIMESTONE WITH CHERT SEAMS AND LAYERS - Gray, Medium Bedded, Slightly Weathered, Hard, with Slight Dip with Fractured Layers
- N4-LIMESTONE WITH CHERT SEAMS - Gray, Thin Bedded, Slightly Weathered, Hard, with Slight Dip
- O4-Moist, Stiff, Brown Clay with Sand
- P4-Dry, Hard, Brown and Gray Clay with Sand and Gravel (Chert Fragments)
- R4-Moist to Wet, Medium Dense, White Gravel (Chert Fragments) with Sand and some Clay
- S4-Moist, Very Stiff, Brown Clay with Sand and Gravel (Chert Fragments)
- T4-Wet, Very Stiff, Brown Clay with Sand and Gravel (Chert Fragments)
- U4-Wet, Medium Dense, Brown Sand, White Gravel (Chert Fragments) and Cobbles
- V4-LIMESTONE WITH CHERT SEAMS AND LAYERS - Gray, Medium Bedded, Slightly Weathered, Hard, with Slight Dip
- W4-LIMESTONE WITH CHERT SEAMS AND LAYERS - Gray, Thick Bedded, Slightly Weathered, Hard, with Slight Dip
- X4-LIMESTONE WITH CHERT SEAMS AND LAYERS - Gray, Very Thick Bedded, Slightly Weathered, Hard, with Slight Dip
- Y4-LIMESTONE WITH CHERT SEAMS AND LAYERS - Gray, Thick Bedded, Slightly Weathered, Hard, with Slight Dip
- Z4-Moist, Stiff, Brown Clay with Sand and Gravel (Chert Fragments)
- A5-Wet, Very Stiff, Brown Clay with Gravel (Chert Fragments)
- B5-LIMESTONE WITH CHERT SEAMS AND LAYERS - Gray, Thick Bedded, Slightly Weathered, Hard, with Slight Dip

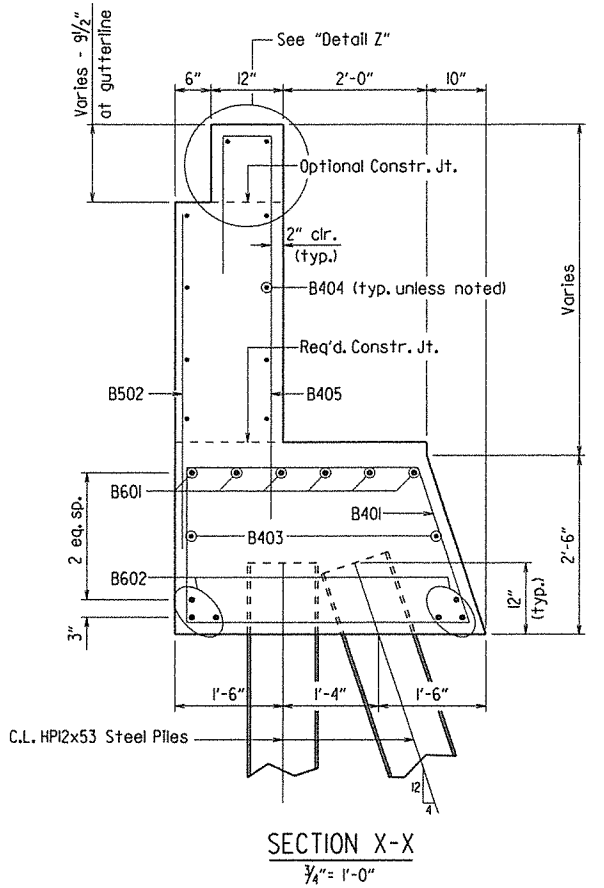
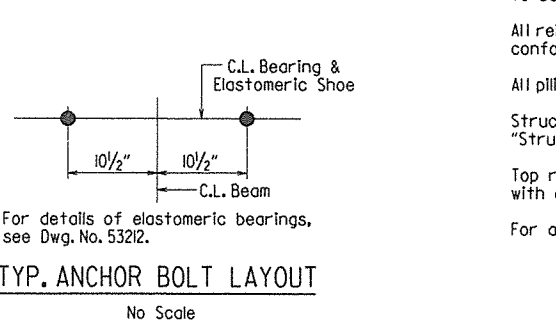
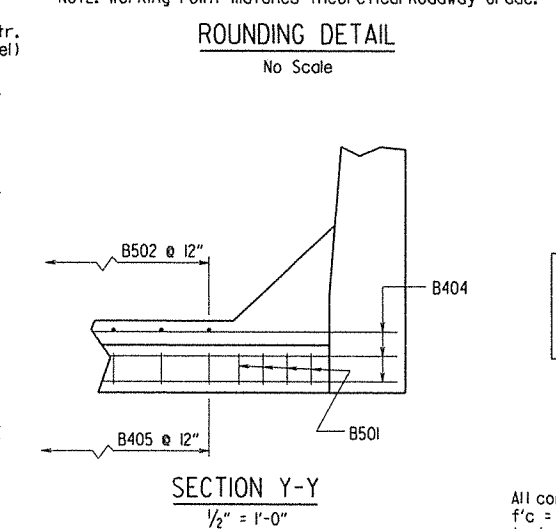
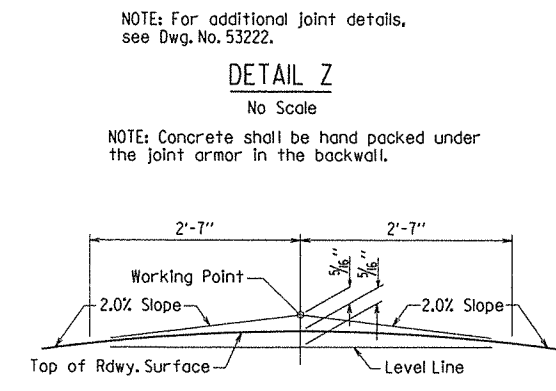
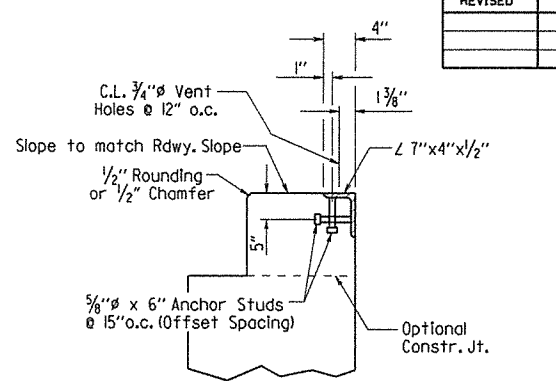
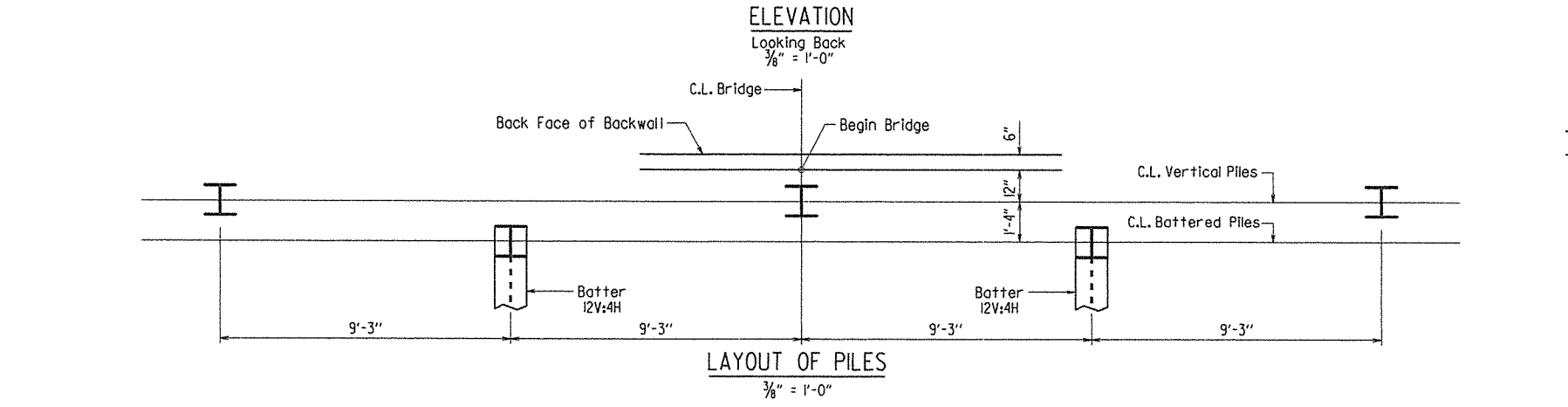
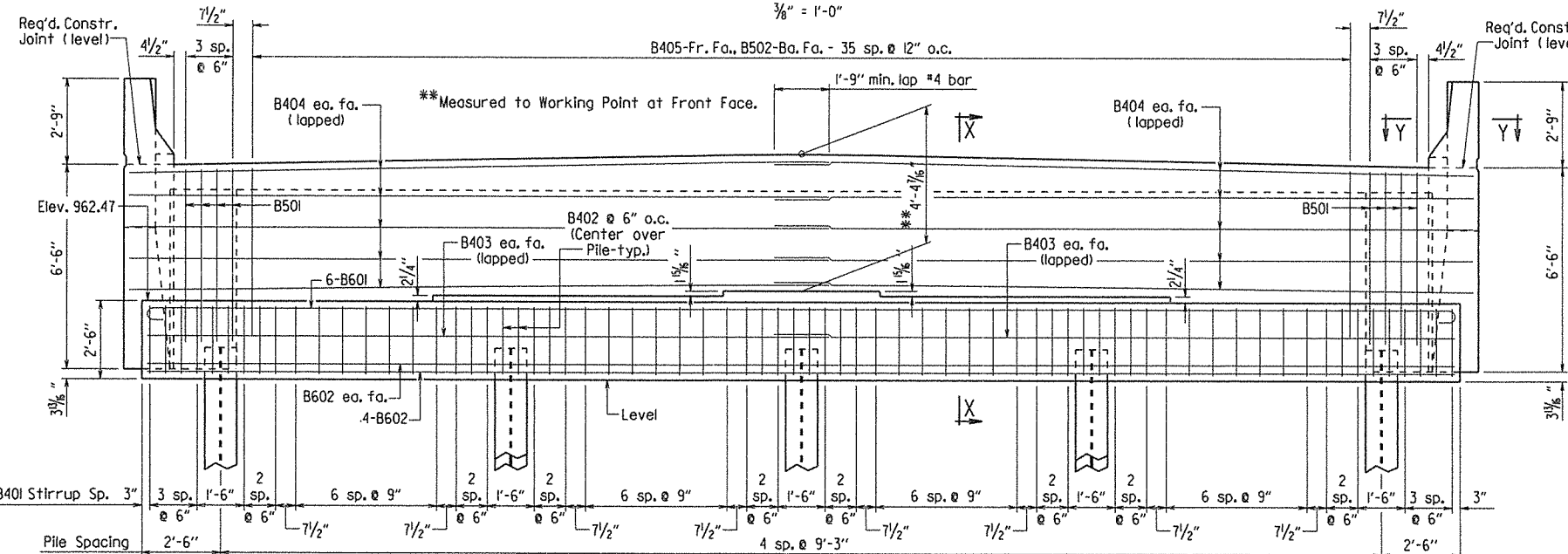
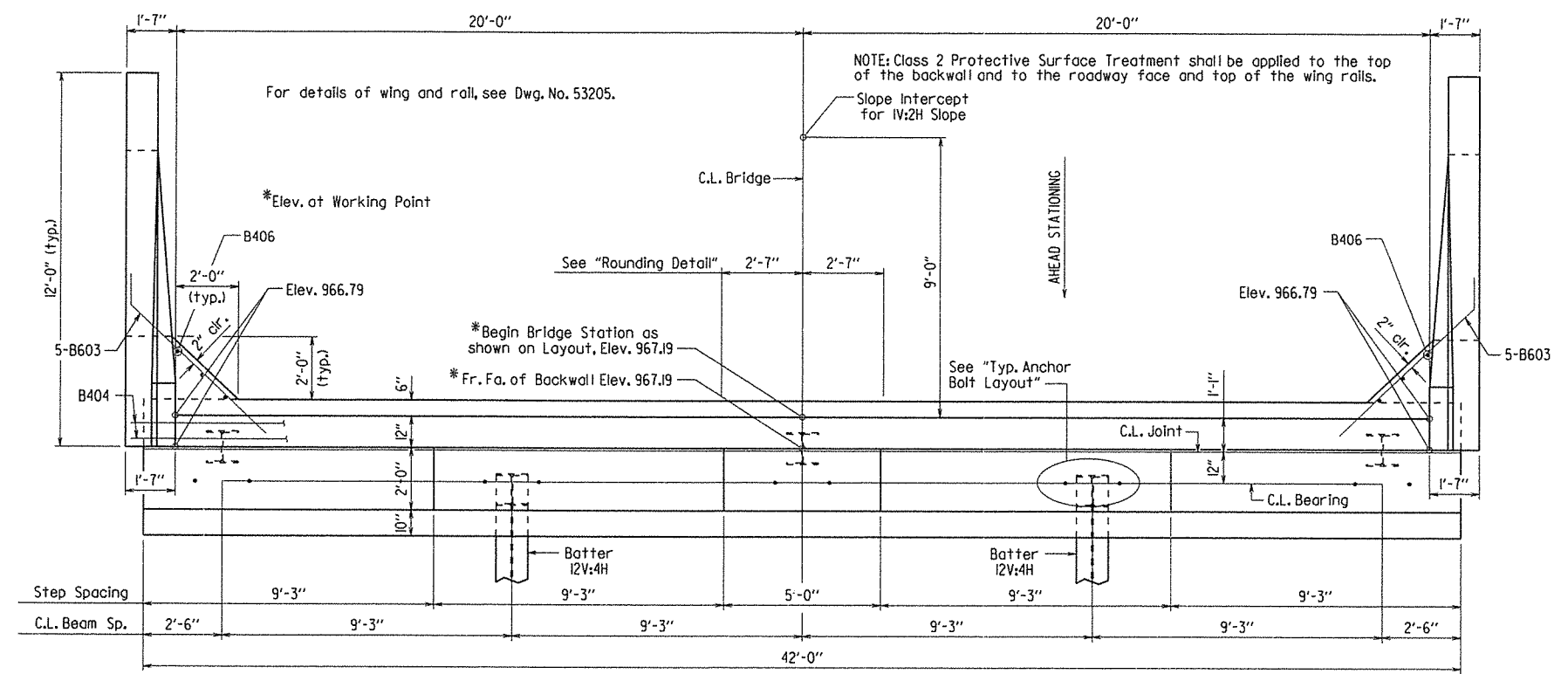
SHEET 4 OF 4
 LAYOUT OF BRIDGE OVER ILLINOIS RIVER
 ILLINOIS RIVER STR. & APPRS. (S)
 BENTON COUNTY

ROUTE 16 SEC. 1
 ARKANSAS STATE HIGHWAY COMMISSION
 LITTLE ROCK, ARK.
 DRAWN BY: PGT DATE: 4-11 FILENAME: b090282.ll.dgn
 CHECKED BY: JJP DATE: 6-20-13 SCALE: 1" = 30'
 DESIGNED BY: PGT DATE: 4-11
 BRIDGE NO. 07265 DRAWING NO. 53203



BRIDGE ENGINEER

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	090282	37	40	
				07265	END BENTS		53204	



NOTE: The Backwall above the required construction joint shall not be poured until the beams are in place. Backwall may be placed prior to placing the adjacent concrete deck only if the optional backwall construction joint is used. See Dwg. No. 53222, "Expansion Device Installation at End Bents" for additional information.

GENERAL NOTES

All concrete shall be Class "S" with a minimum 28 day compressive strength $f'_c = 3,500$ psi. Concrete shall be poured in the dry and all exposed corners to be chamfered 3/4" unless otherwise noted.

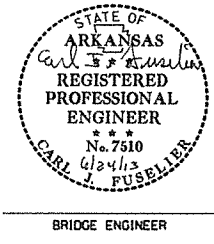
All reinforcing steel shall be Grade 60 (yield strength = 60,000 psi) conforming to AASHTO M31 or M322, Type A, with mill test reports.

All piling shall be Grade 50.

Structural steel in end bents shall be M270, Gr. 50W and shall be paid for as "Structural Steel in Beam Spans (M270, Gr. 50W)".

Top reinforcing bars in cap shall be properly placed to avoid interference with anchor bolts or sheet metal sleeves.

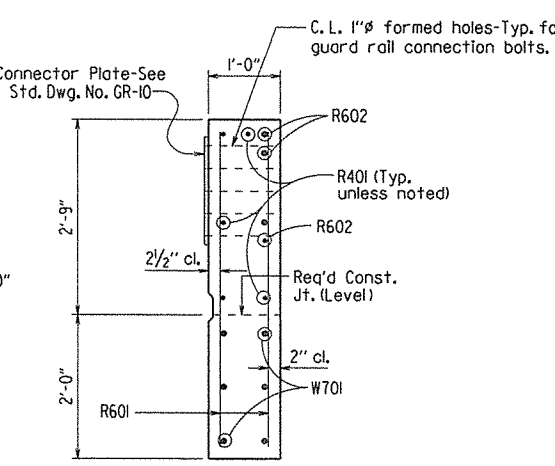
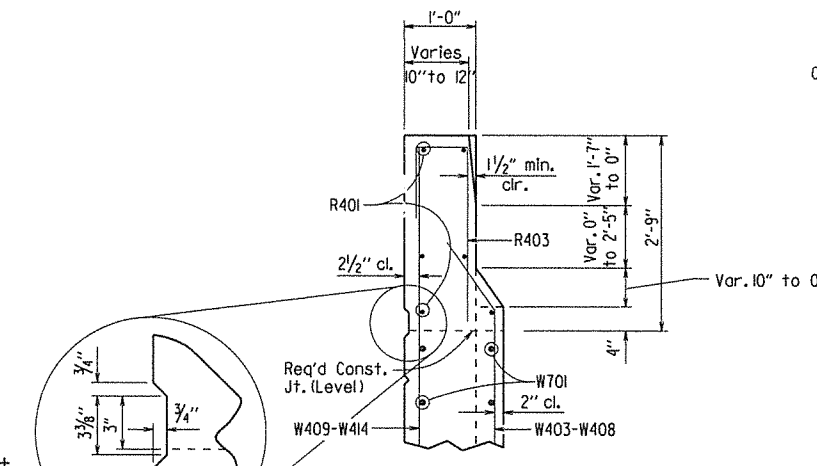
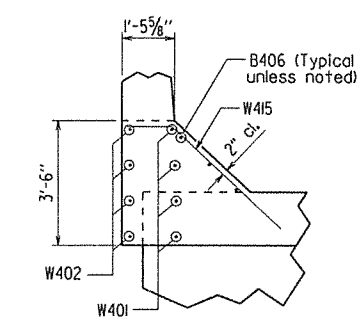
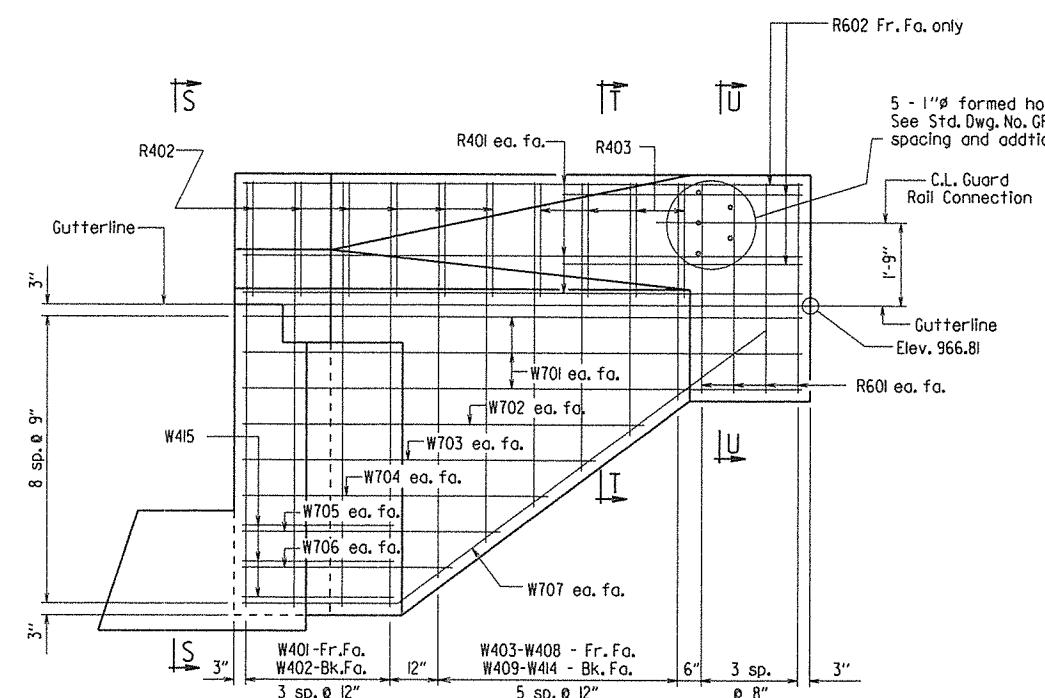
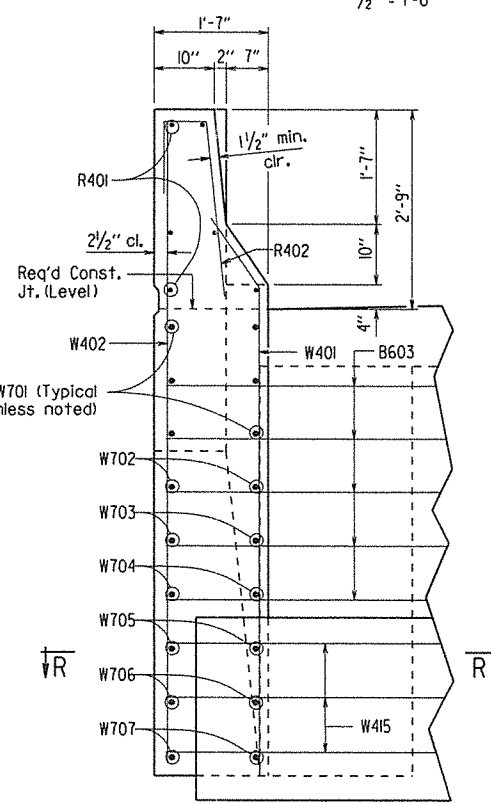
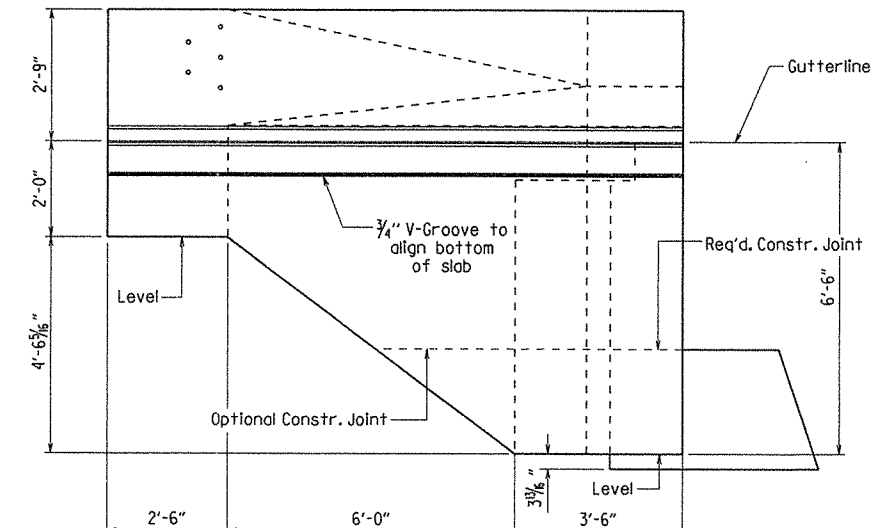
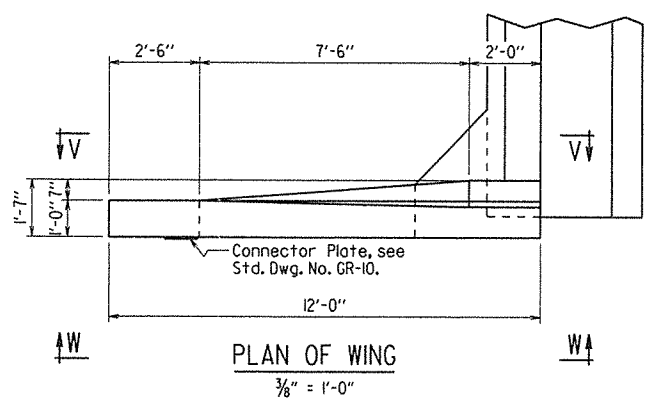
For additional information, see Layout.



SHEET 1 OF 2
DETAILS OF BENT 1
ILLINOIS RIVER
 ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
 LITTLE ROCK, ARK.

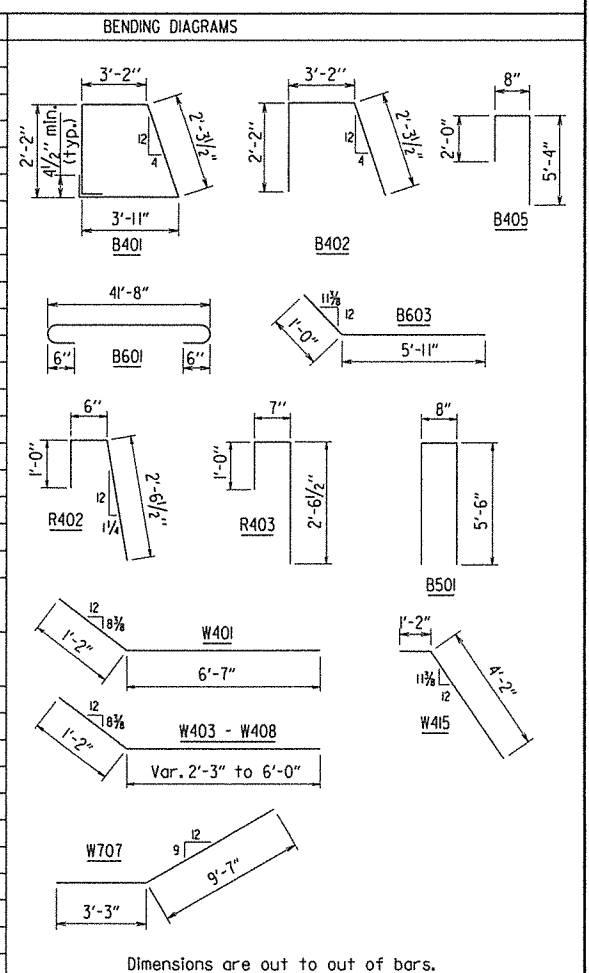
DRAWN BY: KKY DATE: 2-14-12 FILENAME: b090282.bl.dgn
 CHECKED BY: PGT DATE: 8-12 SCALE: as noted
 DESIGNED BY: ACP DATE: 5-11
 BRIDGE NO. 07265 DRAWING NO. 53204

DATE REVISION	DATE FILMED	DATE REVISION	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	090282	38	40	
				07265	END BENTS	53205		

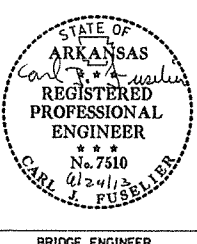


BAR LIST

MARK	NO.	REQ'D.	LENGTH	P.D.
B401	60		11'-11"	2"
B402	10		7'-6"	2"
B403	4		21'-9"	Str.
B404	20		22'-4"	Str.
B405	36		7'-10"	2"
B406	6		5'-4"	Str.
B501	8		11'-6"	2 1/2"
B502	36		4'-10"	Str.
B601	6		43'-0"	4 1/2"
B602	6		4'-8"	Str.
B603	10		6'-11"	4 1/2"
R401	12		11'-8"	Str.
R402	12		3'-11"	2"
R403	8		4'-0"	2"
R601	16		4'-5"	Str.
R602	6		5'-0"	Str.
W401	8		7'-9"	2"
W402	8		8'-11"	Str.
W403-W408	2 each		Var. 3'-5" to 7'-2"	2"
W409-W414	2 each		Var. 4'-7" to 8'-4"	Str.
W415	6		5'-4"	2"
W701	12		11'-8"	Str.
W702	4		8'-5"	Str.
W703	4		7'-5"	Str.
W704	4		6'-5"	Str.
W705	4		5'-5"	Str.
W706	4		4'-5"	Str.
W707	4		12'-10"	5 1/4"

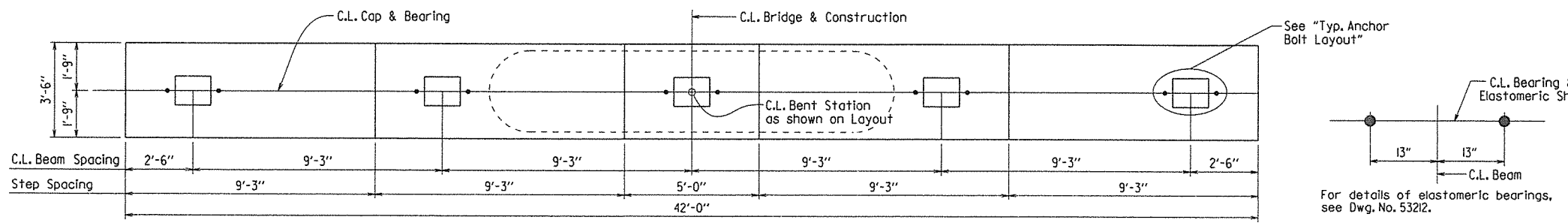


THREE DIMENSIONAL VIEW OF RAIL
No Scale

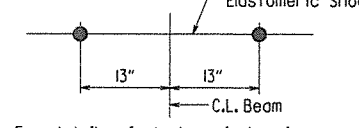


SHEET 2 OF 2
DETAILS OF BENT 1
ILLINOIS RIVER
ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.
DRAWN BY: Kwy DATE: 2-14-12 FILENAME: b090282.bl.dgn
CHECKED BY: PGT DATE: 3-12 SCALE: as noted
DESIGNED BY: ACP DATE: 5-11
BRIDGE NO. 07265 DRAWING NO. 53205

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	090282	39	90	
				07265	INT. BENTS	53206		



PLAN
3/8" = 1'-0"

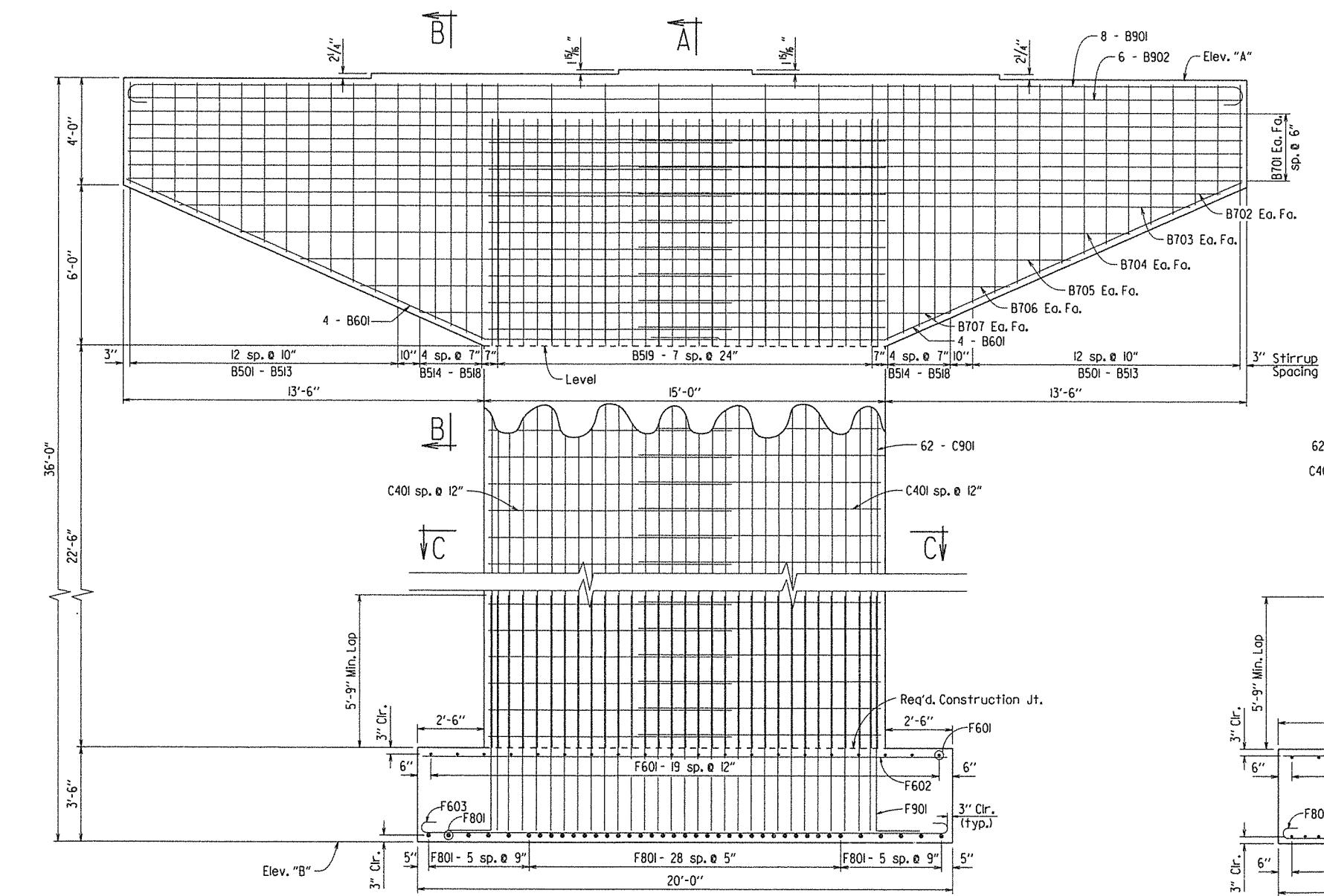
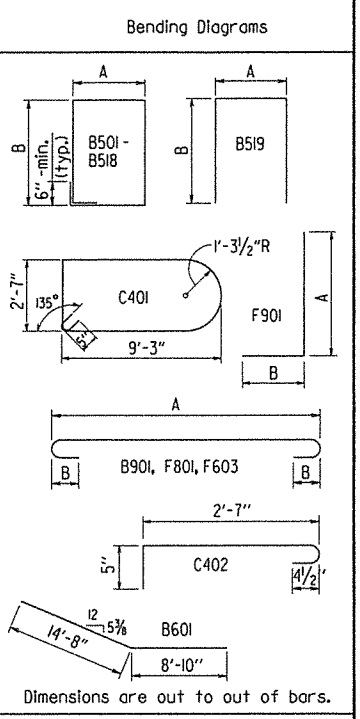


For details of elastomeric bearings, see Dwg. No. 53212.

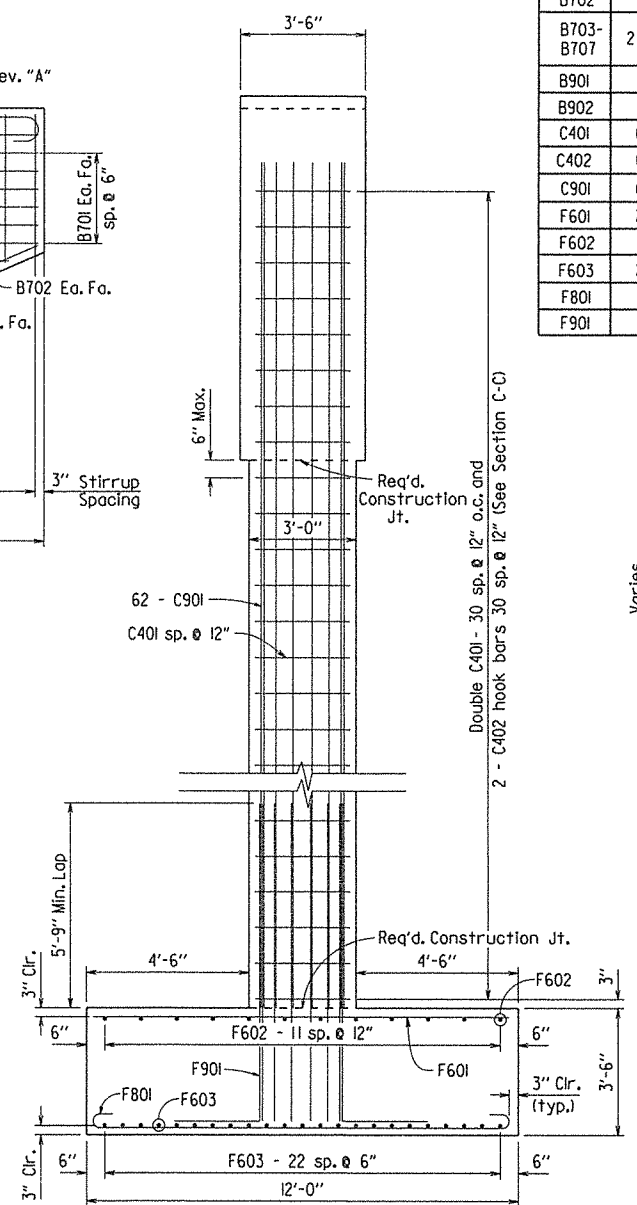
TYP. ANCHOR BOLT LAYOUT
N.T.S.

BAR LIST PER BENT

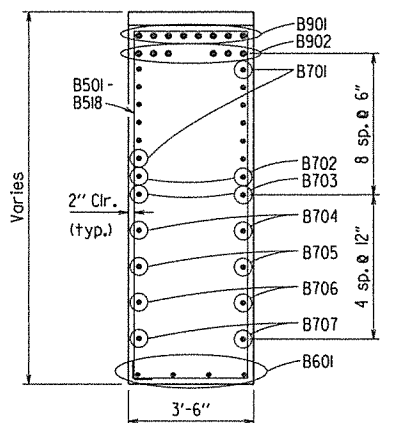
Mark	No. Req'd.	Length	A	B	Pin Dia.
B501 - B513	2 ea.	14'-4" to 23'-2"	3'-2"	3'-9" to 8'-2"	2 1/2"
B514 - B518	2 ea.	24'-0" to 26'-0"	3'-2"	8'-7" to 9'-7"	2 1/2"
B519	8	22'-3"	3'-2"	9'-8"	2 1/2"
B601	8	23'-6"			4 1/2"
B701	12	41'-8"			Str.
B702	2	40'-0"			Str.
B703 - B707	2 ea.	37'-9" to 19'-9"			Str.
B901	8	44'-2"	41'-8"	10"	9"
B902	6	41'-8"			Str.
C401	62	23'-2"			3"
C402	62	3'-5"			3"
C901	62	31'-0"			Str.
F601	20	11'-8"			Str.
F602	12	19'-8"			Str.
F603	23	21'-0"	19'-8"	6"	4 1/2"
F801	39	13'-6"	11'-8"	8"	6"
F901	62	12'-3"	10'-10"	1'-8"	9"



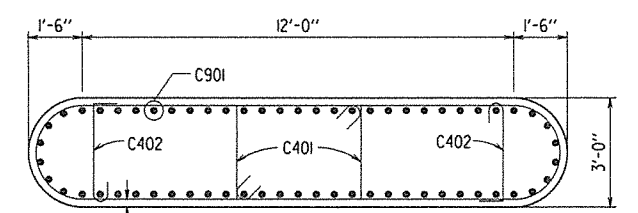
ELEVATION
3/8" = 1'-0"



SECTION A-A
3/8" = 1'-0"



SECTION B-B
3/8" = 1'-0"

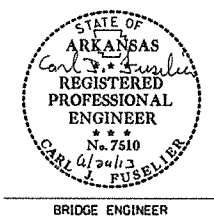


SECTION C-C
3/8" = 1'-0"

GENERAL NOTES
 All concrete shall be Class "S" with a minimum 28 day compressive strength $f'_c = 3,500$ psi. Concrete shall be poured in the dry and all exposed corners to be chamfered 3/4" unless otherwise noted.
 All reinforcing steel shall be Grade 60 (yield strength = 60,000 psi) conforming to AASHTO M31 or M322, Type A, with mill test reports.
 Top reinforcing bars in cap shall be properly placed to avoid interference with anchor bolts or sheet metal sleeves.
 For additional information, see Layout.

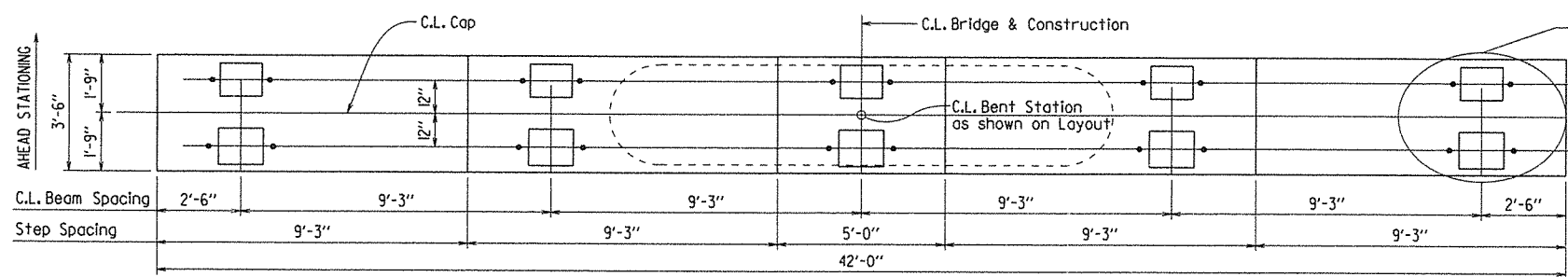
TABLE OF VARIABLES

Bent	Elev. "A"	Elev. "B"
2	962.43	926.43
3	962.22	926.22

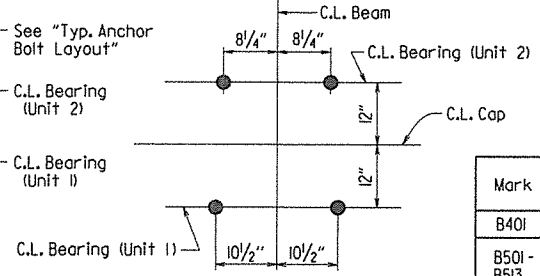


DETAILS OF BENTS 2 AND 3
 ILLINOIS RIVER
 ROUTE SEC.
 ARKANSAS STATE HIGHWAY COMMISSION
 LITTLE ROCK, ARK.
 DRAWN BY: ACP DATE: 08-14-12 FILENAME: b090282.b2.dgn
 CHECKED BY: PGT DATE: 8-12 SCALE: As Shown
 DESIGNED BY: PGT DATE: 5-11
 BRIDGE NO. 07265 DRAWING NO. 53206

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		090282	40	90
				07265	INT. BENTS		53207	



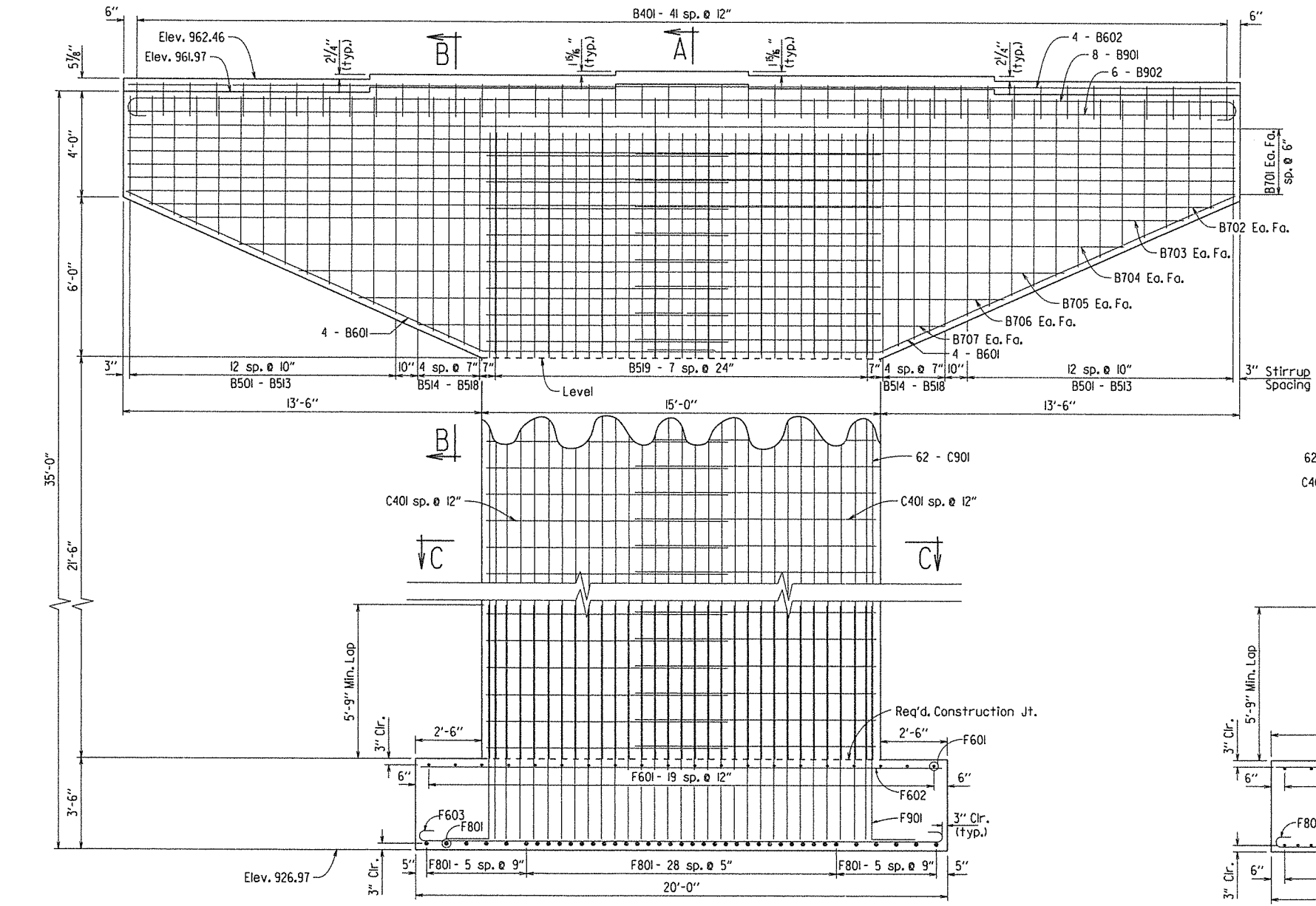
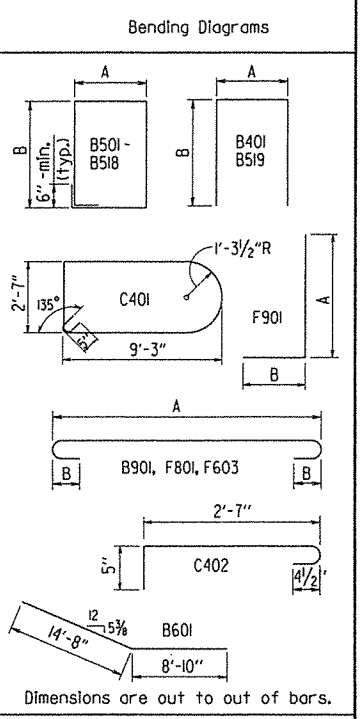
PLAN
3/8" = 1'-0"



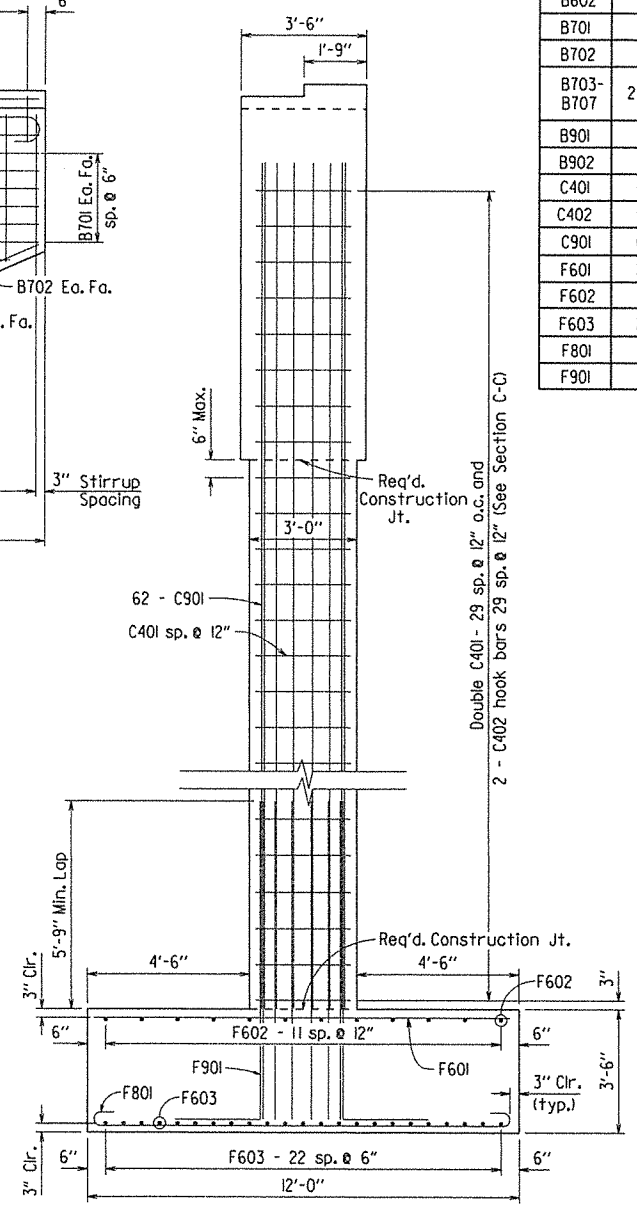
For details of elastomeric bearings, see Dwg. No. 53212.
TYP. ANCHOR BOLT LAYOUT
N.T.S.

BAR LIST

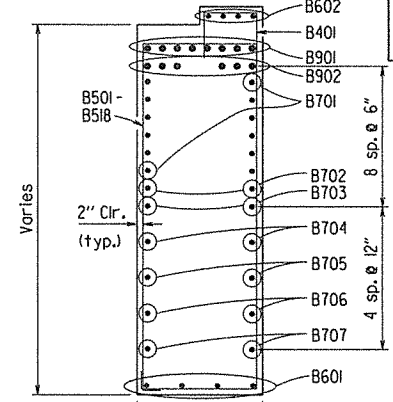
Mark	No. Req'd.	Length	A	B	Pin Dia.
B401	42	3'-9"	1'-5"	1'-3"	2"
B501-B513	2 ea.	14'-4" to 23'-2"	3'-2"	3'-9" to 8'-2"	2 1/2"
B514-B518	2 ea.	24'-0" to 26'-0"	3'-2"	8'-7" to 9'-7"	2 1/2"
B519	8	22'-3"	3'-2"	9'-8"	2 1/2"
B601	8	23'-6"			4 1/2"
B602	4	4'-8"			Str.
B701	12	4'-8"			Str.
B702	2	40'-0"			Str.
B703-B707	2 ea.	37'-9" to 19'-9"			Str.
B901	8	44'-2"	4'-8"	10"	9"
B902	6	4'-8"			Str.
C401	60	23'-2"			3"
C402	60	3'-5"			3"
C901	62	30'-0"			Str.
F601	20	11'-8"			Str.
F602	12	19'-8"			Str.
F603	23	21'-0"	19'-8"	6"	4 1/2"
F801	39	13'-6"	11'-8"	8"	6"
F901	62	12'-3"	10'-10"	1'-8"	9"



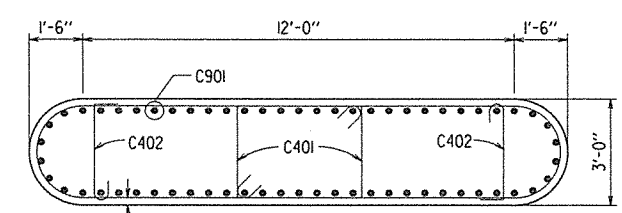
ELEVATION
LOOKING AHEAD
3/8" = 1'-0"



SECTION A-A
3/8" = 1'-0"



SECTION B-B
3/8" = 1'-0"



SECTION C-C
3/8" = 1'-0"

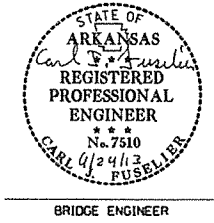
GENERAL NOTES

All concrete shall be Class "S" with a minimum 28 day compressive strength $f'_c = 3,500$ psi. Concrete shall be poured in the dry and all exposed corners to be chamfered 3/4" unless otherwise noted.

All reinforcing steel shall be Grade 60 (yield strength = 60,000 psi) conforming to AASHTO M31 or M322, Type A, with mill test reports.

Top reinforcing bars in cap shall be properly placed to avoid interference with anchor bolts or sheet metal sleeves.

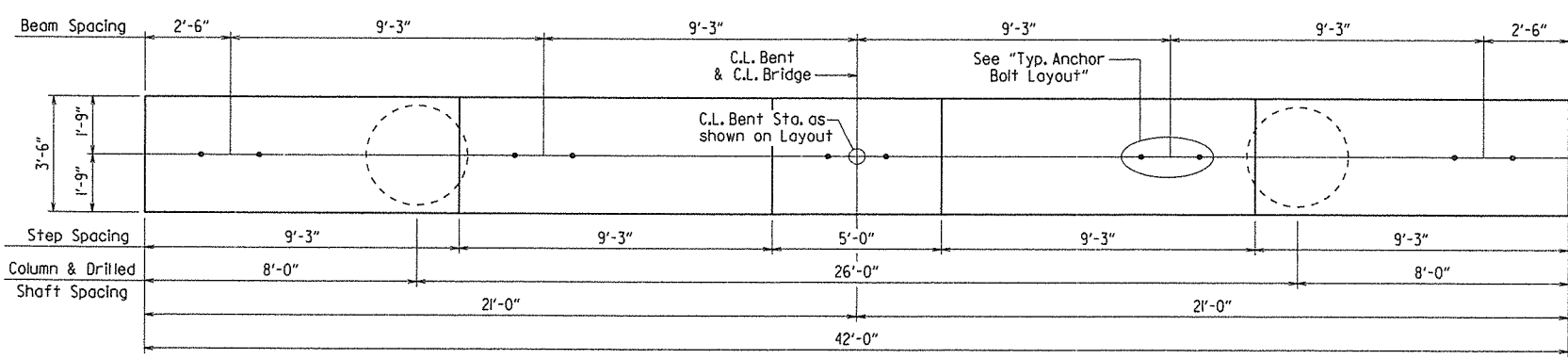
For additional information, see Layout.



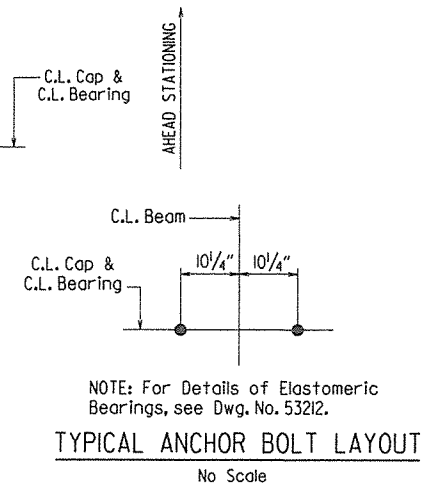
DETAILS OF BENT 4
ILLINOIS RIVER
ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

DRAWN BY: ACP DATE: 08-14-12 FILENAME: b090282.b2.dgn
CHECKED BY: PGT DATE: 8-12 SCALE: As Shown
DESIGNED BY: PGT DATE: 5-11
BRIDGE NO. 07265 DRAWING NO. 53207

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.	090282	41	90
				JOB NO.	07265 INT. BENTS		53208	

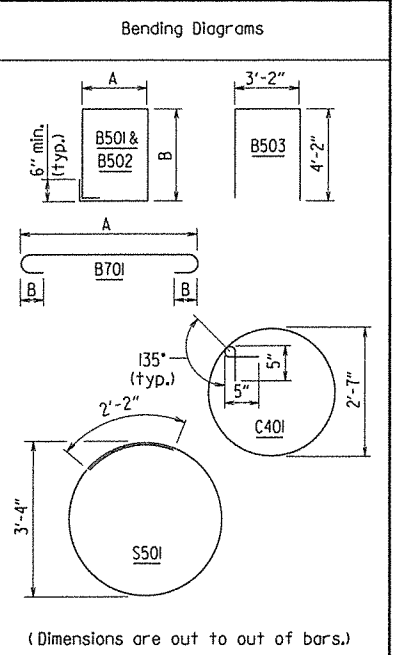


PLAN
3/8" = 1'-0"



BAR LIST - PER BENT

Mark	No. Req'd.	Length	A	B	Pin Dia.
B401	20	21'-9"			Str.
B501	28	15'-2"	3'-2"	4'-2"	2 1/2"
B502	24	12'-10"	2'-0"	4'-2"	2 1/2"
B503	4	11'-4"			2 1/2"
B701	6	43'-4"	41'-8"	7"	5 1/4"
B702	6	41'-8"			Str.
B901	13	41'-8"			Str.
C401	32	9'-4"			3"
C901	20	"C"			Str.
C902	20	11'-8"			Str.
*S501	48	12'-8"			Cir.
*S1101	24	23'-8"			Str.



* No direct payment for bars in drilled shafts. See SP Job No 090282 "Drilled Shaft Foundations".

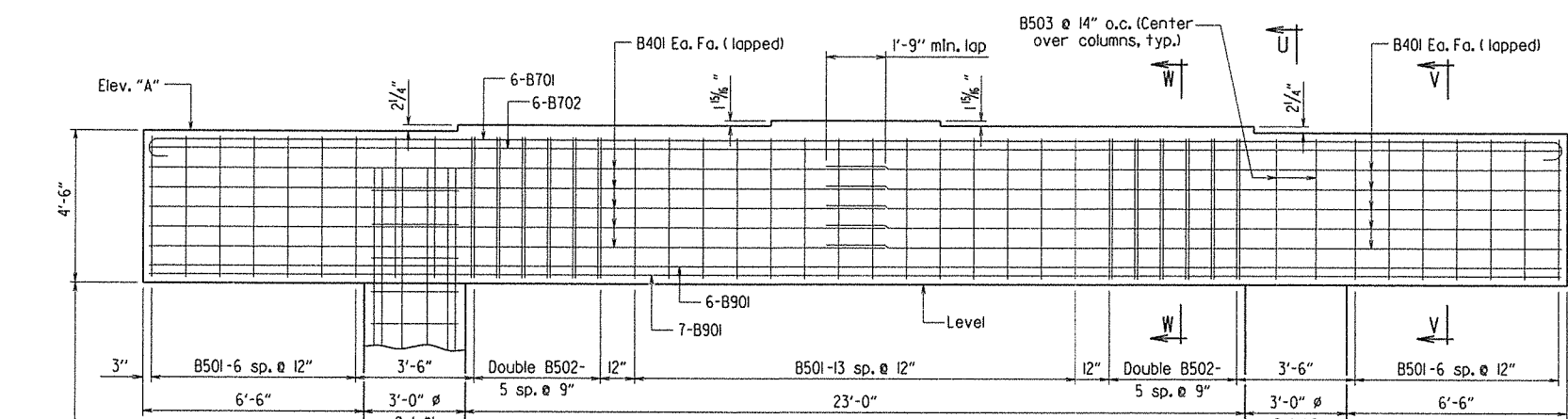


TABLE OF VARIABLES

Bent	"A"	"B"	"C"
5	962.44	11'-11 1/4"	15'-4"
6	962.32	11'-9 3/8"	15'-4"
7	962.19	11'-8 1/4"	15'-4"
9	961.94	11'-5 1/4"	14'-10"
10	961.81	11'-3 3/4"	14'-10"
11	961.68	11'-2 3/8"	14'-10"
13	961.42	10'-11 3/8"	14'-4"
14	961.30	10'-9 5/8"	14'-4"
15	961.18	10'-8 3/8"	14'-4"

ELEVATION

Looking Ahead
3/8" = 1'-0"

GENERAL NOTES

All concrete shall be Class "S" with a minimum 28 day compressive strength $f'_c = 3,500$ psi. Concrete in cap and columns shall be poured in the dry and all exposed corners shall be chamfered 3/4" unless otherwise noted. Concrete in Drilled Shafts shall be socketed a minimum of 8' into hard limestone.

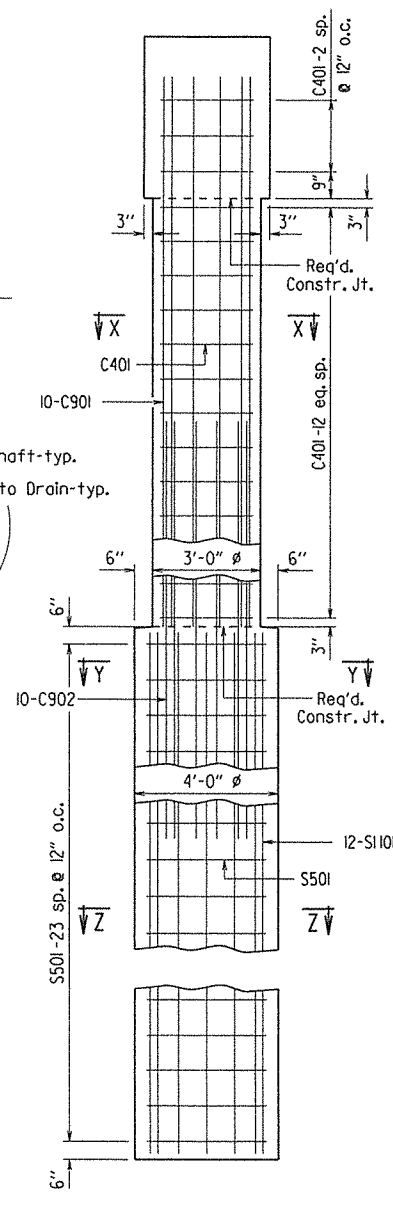
Unless otherwise noted, reinforcing steel shall be Grade 60 (yield strength = 60,000 psi) conforming to AASHTO M31 or M322, Type A, with mill test reports. Top reinforcing bars in cap shall be properly placed to avoid interference with anchor bolts or sheet metal sleeves.

Concrete and Reinforcing Steel placed in the Drilled Shaft will not be paid for directly but shall be considered subsidiary to the unit price bid for "Drilled Shaft (48" Dia.)". No additional payment shall be made for spacers, additional splices, or bracing needed for assembly, shipping, handling, or erecting.

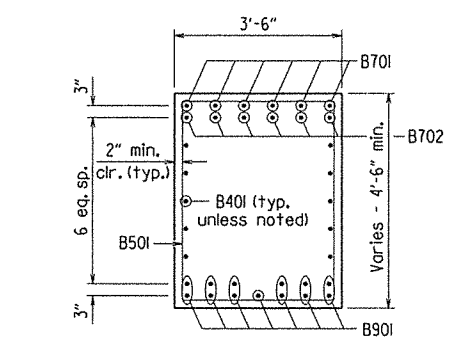
Drilled shafts shall conform to Special Provision Job 090282 "Drilled Shaft Foundations" and shall be paid for at the unit price bid for "Drilled Shaft (48" Dia.)".

For additional information, see Layout.

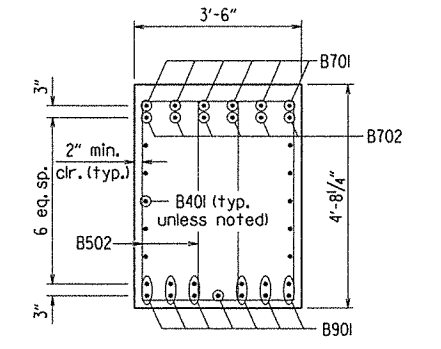
NOTE: C902 bars shall be secured into the top of shafts before concrete placement is complete. The column reinforcing cage consisting of No. 9 bars tied with C401 ties may be placed before or after concrete placement in the shaft is complete. Vibration of concrete in the top 10 feet of the shaft will be needed to ensure the consolidation of the concrete around the reinforcing steel.



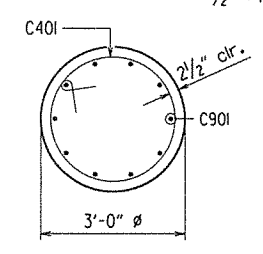
SECTION U-U
3/8" = 1'-0"



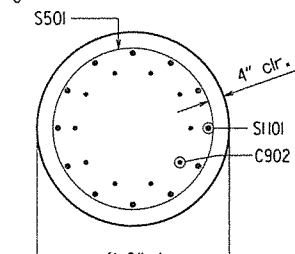
SECTION V-V
1/2" = 1'-0"



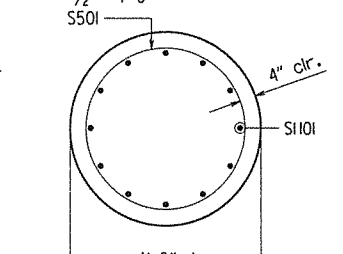
SECTION W-W
1/2" = 1'-0"



SECTION X-X
1/2" = 1'-0"



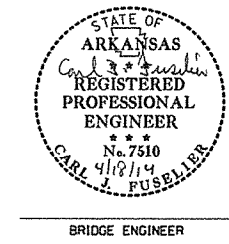
SECTION Y-Y
1/2" = 1'-0"



SECTION Z-Z
1/2" = 1'-0"

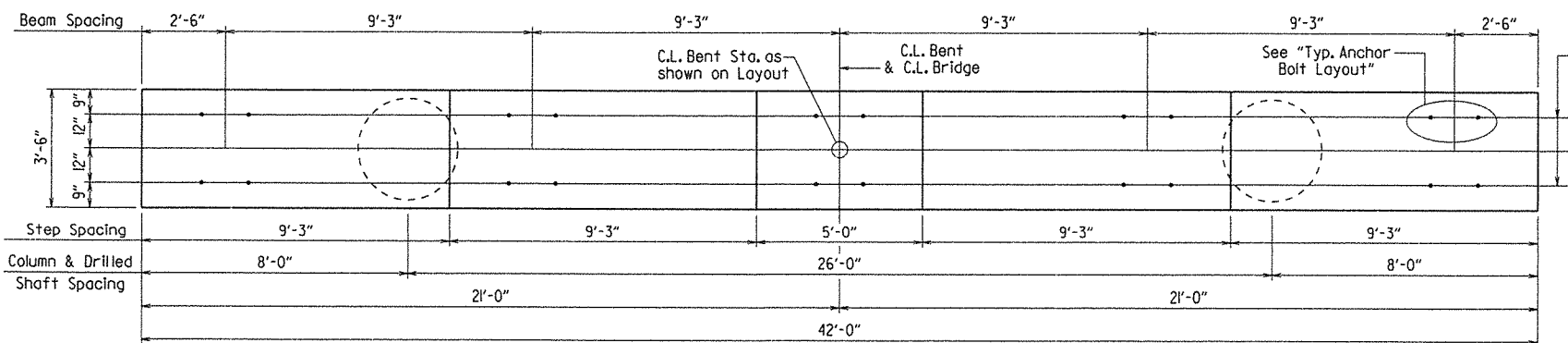
DETAILS OF BENTS 5, 6, 7, 9, 10, 11, 13, 14 AND 15 ILLINOIS RIVER

ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

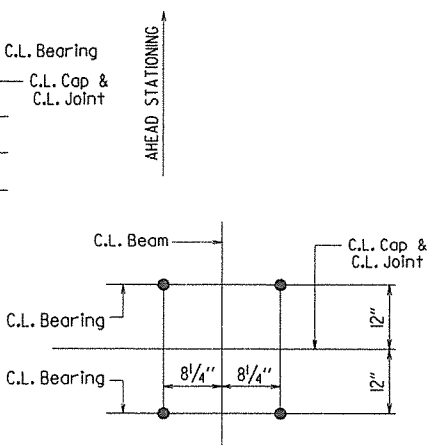


DRAWN BY: KWT DATE: 2-10-12 FILENAME: b090282.b5.dgn
CHECKED BY: PGT DATE: 8-12 SCALE: as noted
DESIGNED BY: PGT DATE: 1-12
BRIDGE NO. 07265 DRAWING NO. 53208

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	090282	42	90	
				07265	INT. BENTS	53209		



PLAN
3/8" = 1'-0"

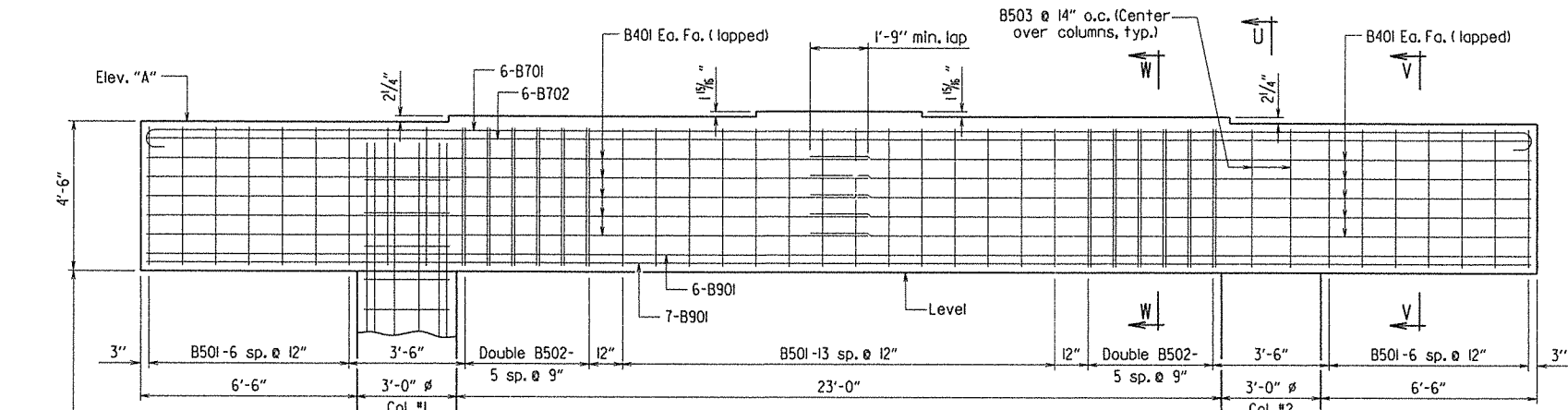


NOTE: For Details of Elastomeric Bearings, see Dwg. No. 53212.
TYPICAL ANCHOR BOLT LAYOUT
No Scale

BAR LIST - PER BENT

Mark	No. Req'd.	Length	A	B	Pin Dia.	Bending Diagrams
B40I	20	2'-9"			Str.	
B50I	28	15'-2"	3'-2"	4'-2"	2 1/2"	
B502	24	12'-10"	2'-0"	4'-2"	2 1/2"	
B503	4	11'-4"			2 1/2"	
B70I	6	43'-4"	41'-8"	7"	5 1/4"	
B702	6	41'-8"			Str.	
B90I	13	41'-8"			Str.	
C40I	32	9'-4"			3"	
C90I	20	"C"			Str.	
C902	20	11'-8"			Str.	
*S50I	48	12'-8"			Cir.	
*S10I	24	23'-8"			Str.	

* No direct payment for bars in drilled shafts. See SP Job No 090282 "Drilled Shaft Foundations".



NOTE: Reinforcing for columns and drilled shafts is typical.

TABLE OF VARIABLES

Bent	"A"	"B"	"C"
8	961.96	11'-5 3/16"	15'-4"
12	961.46	10'-11 1/2"	14'-10"

ELEVATION

Looking Ahead
3/8" = 1'-0"

GENERAL NOTES

All concrete shall be Class "S" with a minimum 28 day compressive strength $f'_c = 3,500$ psi. Concrete in cap and columns shall be poured in the dry and all exposed corners shall be chamfered 3/4" unless otherwise noted. Concrete in Drilled Shafts shall be socketed a minimum of 8' into hard limestone.

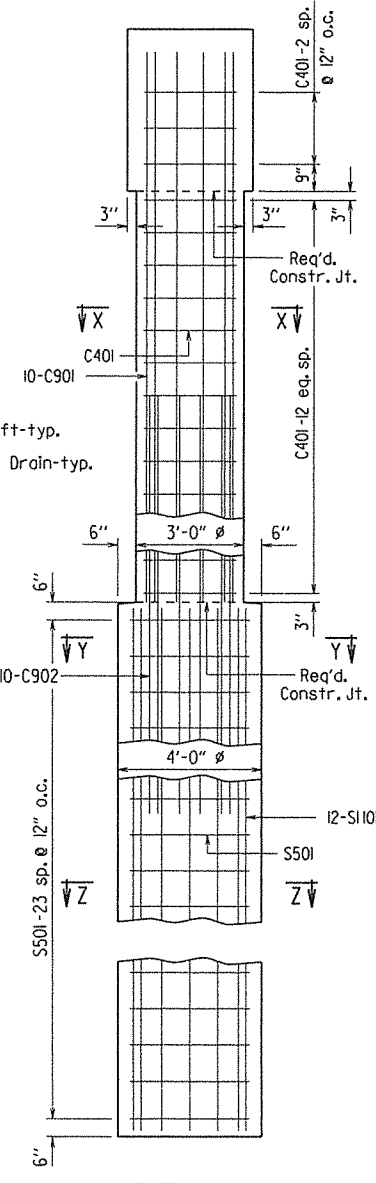
Unless otherwise noted, reinforcing steel shall be Grade 60 (yield strength = 60,000 psi) conforming to AASHTO M31 or M322, Type A, with mill test reports. Top reinforcing bars in cap shall be properly placed to avoid interference with anchor bolts or sheet metal sleeves.

Concrete and Reinforcing Steel placed in the Drilled Shaft will not be paid for directly but shall be considered subsidiary to the unit price bid for "Drilled Shaft (48" Dia.)". No additional payment shall be made for spacers, additional splices, or bracing needed for assembly, shipping, handling, or erecting.

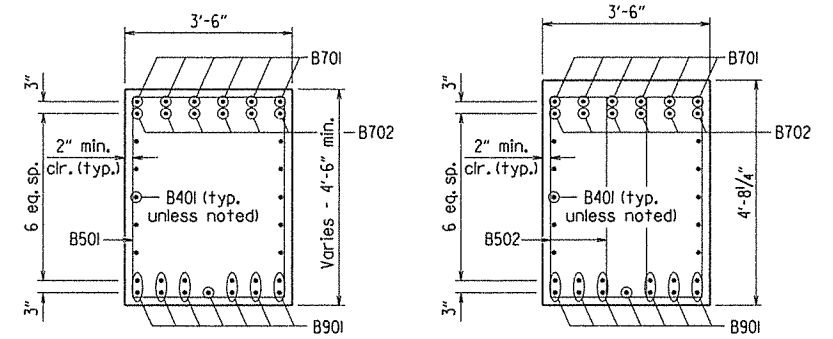
Drilled shafts shall conform to Special Provision Job 090282 "Drilled Shaft Foundations" and shall be paid for at the unit price bid for "Drilled Shaft (48" Dia.)".

For additional information, see Layout.

NOTE: C902 bars shall be secured into the top of shafts before concrete placement is complete. The column reinforcing cage consisting of No. 9 bars tied with C40I ties may be placed before or after concrete placement in the shaft is complete. Vibration of concrete in the top 10 feet of the shaft will be needed to ensure the consolidation of the concrete around the reinforcing steel.

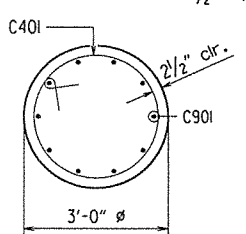


SECTION U-U
3/8" = 1'-0"

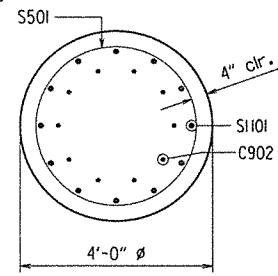


SECTION V-V
1/2" = 1'-0"

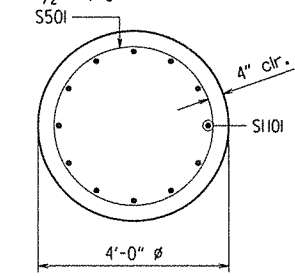
SECTION W-W
1/2" = 1'-0"



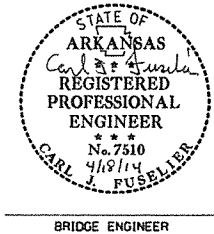
SECTION X-X
1/2" = 1'-0"



SECTION Y-Y
1/2" = 1'-0"



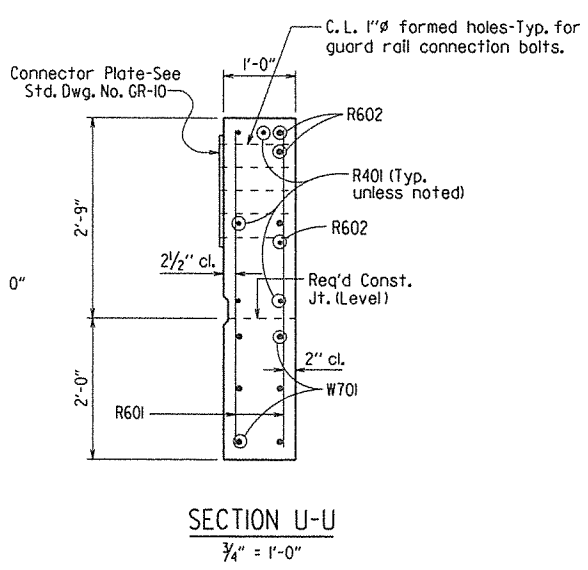
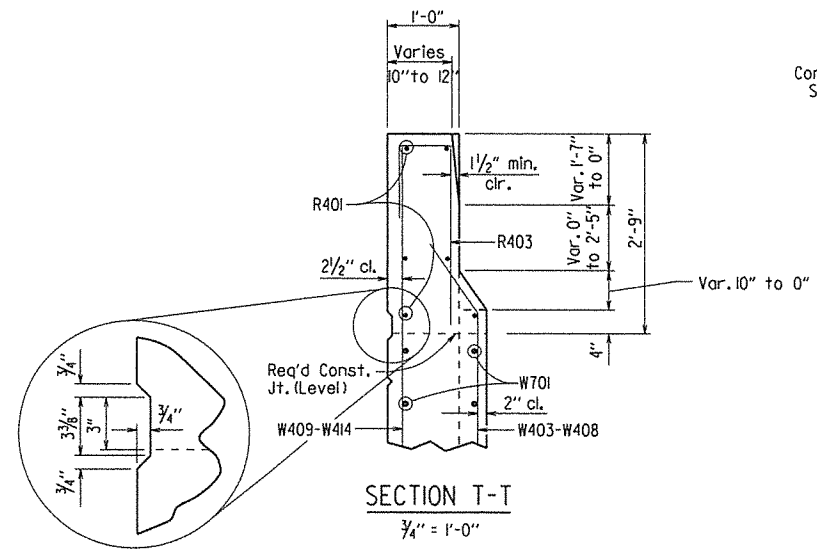
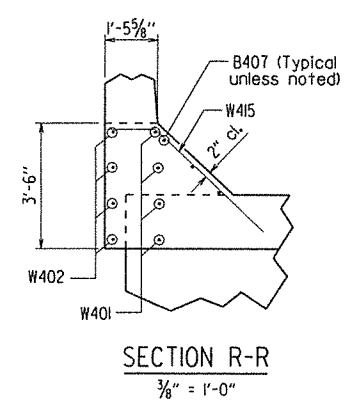
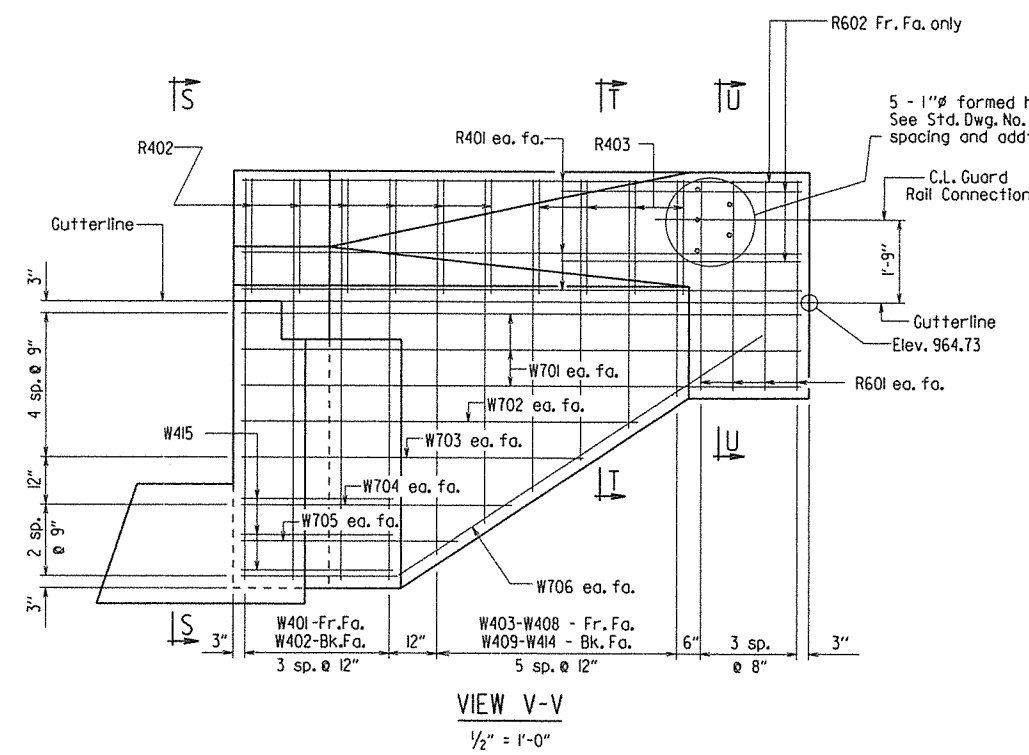
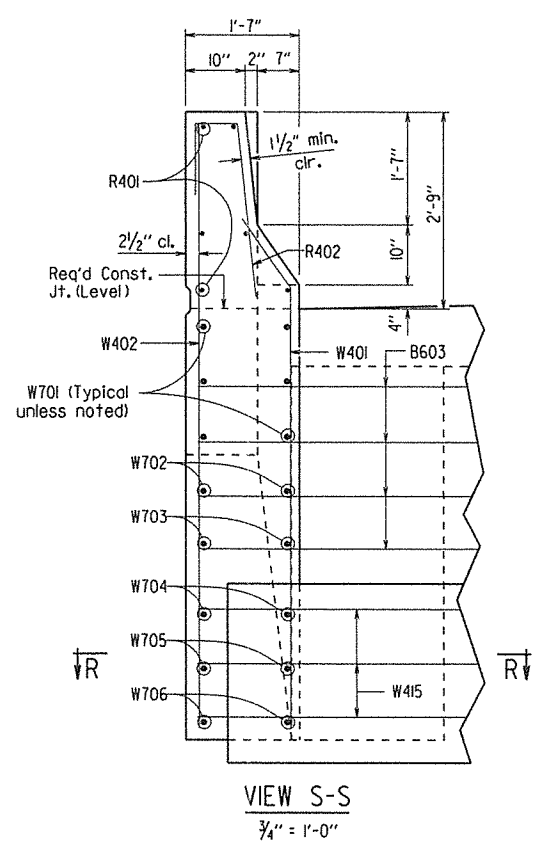
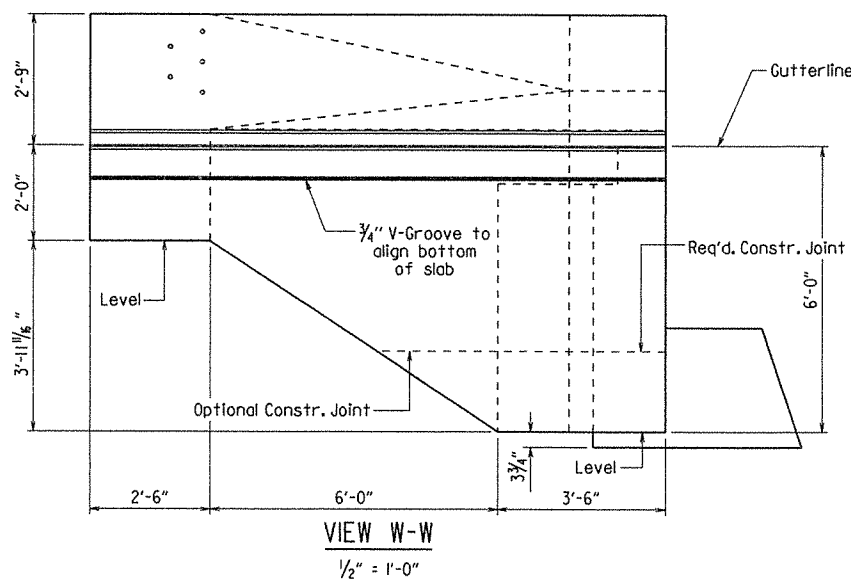
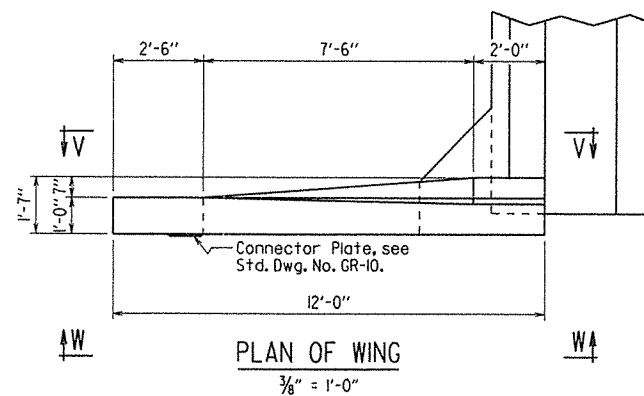
SECTION Z-Z
1/2" = 1'-0"



DETAILS OF BENTS 8 AND 12
ILLINOIS RIVER
ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

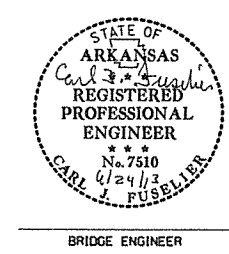
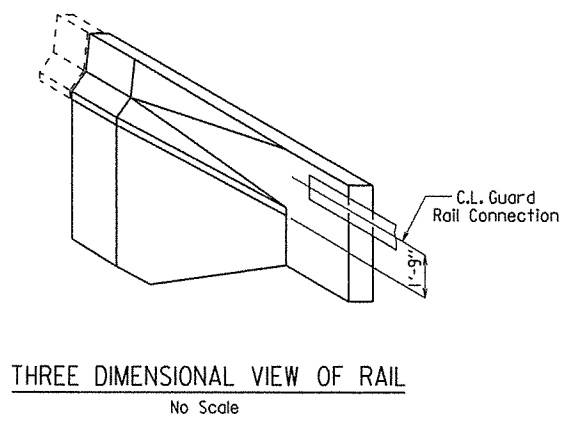
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CHECKED BY: PGT DATE: 8-12 SCALE: as noted
DESIGNED BY: PGT DATE: 1-12
BRIDGE NO. 07265 DRAWING NO. 53209

DATE REVISION	DATE FILMED	DATE REVISION	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		090282	44	90
				07265		END BENTS		53211



BAR LIST				BENDING DIAGRAMS	
MARK	NO. REQ'D.	LENGTH	P.D.		
B401	60	11'-11"	2"	3'-2"	
B402	10	7'-6"	2"	3'-2"	
B403	4	21'-9"	Str.	8"	
B404	20	22'-4"	Str.	2'-0"	
B405	48	7'-4"	2"	4'-10"	
B406	48	3'-11"	Str.	3'-11"	
B407	6	4'-10"	Str.	3'-11"	
B501	8	10'-6"	2 1/2"	4'-10"	
B601	6	43'-0"	4 1/2"	4'-10"	
B602	6	4'-8"	Str.	4'-8"	
B603	8	6'-11"	4 1/2"	5'-11"	
R401	12	11'-8"	Str.	6"	
R402	12	3'-11"	2"	6"	
R403	8	4'-0"	2"	7"	
R601	16	4'-5"	Str.	8"	
R602	6	5'-0"	Str.	5'-0"	
W401	8	7'-3"	2"	6"	
W402	8	8'-5"	Str.	7"	
W403-W408	2 each	Var. 3'-5" to 6'-9"	2"	2'-6 1/2"	
W409-W414	2 each	Var. 4'-7" to 7'-11"	Str.	2'-6 1/2"	
W415	6	5'-4"	2"	8"	
W701	12	11'-8"	Str.	5'-0"	
W702	4	8'-3"	Str.	5'-0"	
W703	4	7'-2"	Str.	5'-0"	
W704	4	5'-8"	Str.	5'-0"	
W705	4	4'-6"	Str.	5'-0"	
W706	4	12'-5"	5 1/4"	5'-0"	

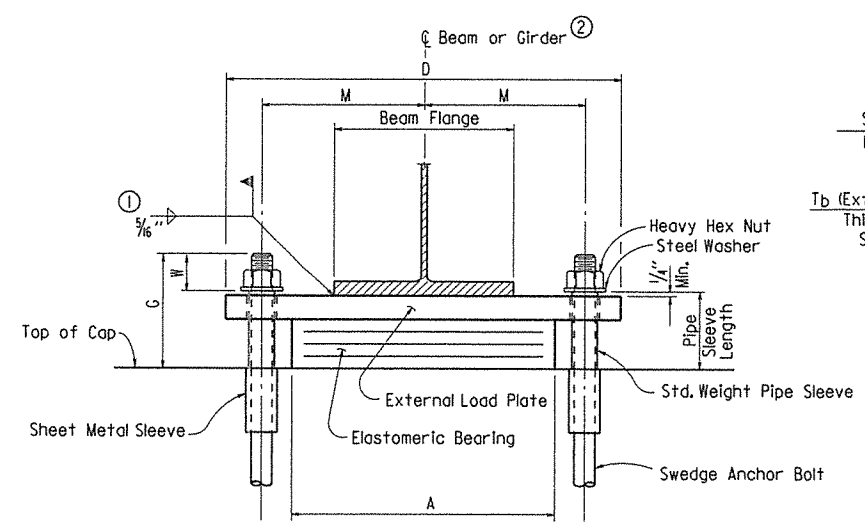
Dimensions are out to out of bars.



SHEET 2 OF 2
 DETAILS OF BENT 16
 ILLINOIS RIVER
 ROUTE SEC.
 ARKANSAS STATE HIGHWAY COMMISSION
 LITTLE ROCK, ARK.

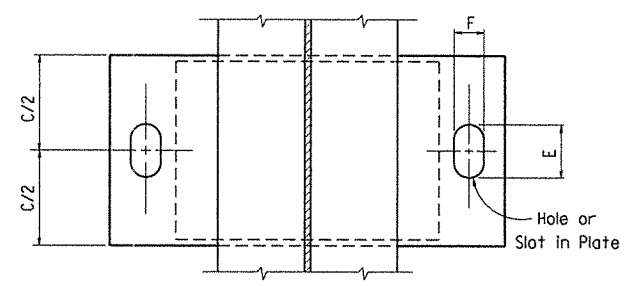
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 CHECKED BY: PGT DATE: 8-12 SCALE: as noted
 DESIGNED BY: ACP DATE: 5-11
 BRIDGE NO. 07265 DRAWING NO. 53211

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	090282		45	90
				07265	Elasto. Bearings		53212	

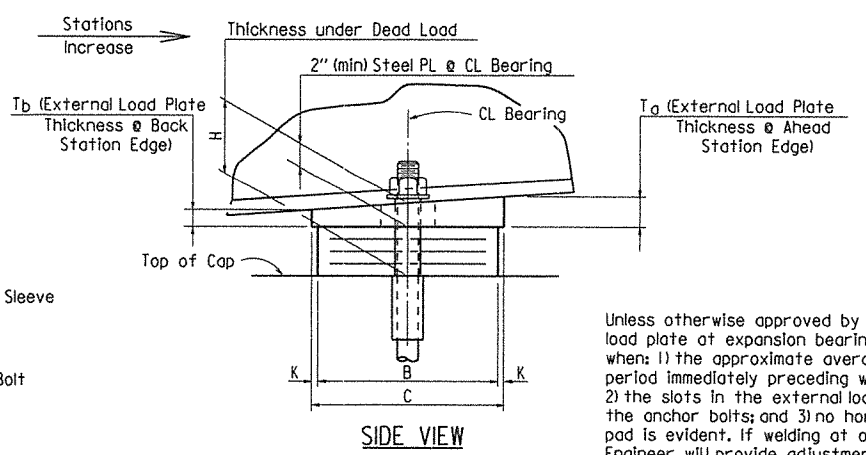


FRONT VIEW

- ① Care shall be taken to ensure that the external load plate is in full and complete contact with the beam or girder flange before welding begins.
- ② C.L. Elastomeric pad shall be aligned with C.L. Beam.



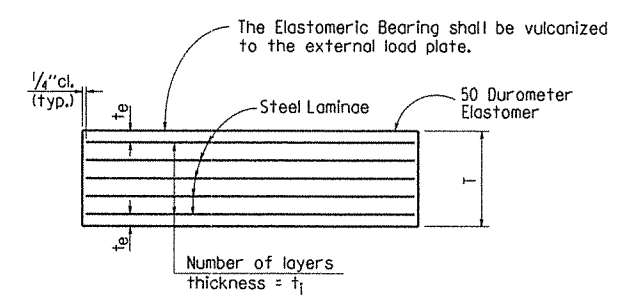
PLAN VIEW



SIDE VIEW

Note: The direction of bevel of the external load plate may not be accurately depicted with respect to T_a and T_b values shown in the "Table of Fabricator Variables".

Unless otherwise approved by the Engineer, welding of the external load plate at expansion bearings to the girder will be allowed only when: 1) the approximate average air temperature during the 24 hour period immediately preceding welding is between 40°F and 80°F; and 2) the slots in the external load plate are positioned to center on the anchor bolts; and 3) no horizontal deformation of the elastomeric pad is evident. If welding at other temperatures is required, the Engineer will provide adjustment data.



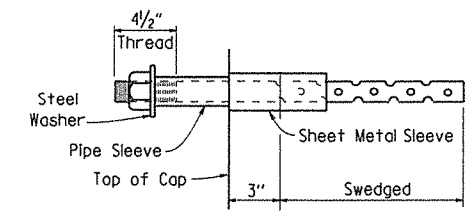
ELASTOMERIC BEARING

t_e = thickness of elastomer cover on top and bottom of pad
t₁ = thickness of elastomer between steel laminae
N = number of elastomer layers of thickness t₁

TABLE OF FABRICATOR VARIABLES

* Maximum Design Load = Service Limit State

BRIDGE NO.	UNITS	LOCATION		BEARING TYPE	NO. of BEARINGS EACH BENT	* MAXIMUM DESIGN LOAD (KIPS)	G	H	ELASTOMERIC PAD					EXTERNAL LOAD PLATE						ANCHOR BOLT								
		BENT NO(S)	BEAM OR GIRDER NO.						A	B	N	t ₁	t _e	NO. & THICKNESS OF STEEL LAMINAE	T	C	D	E	F	K	M	T _a	T _b	ANCHOR BOLT (Ø x L)	PIPE SLEEVE SIZE (Ø x L)	SHEET METAL SLEEVE SIZE (Ø x L)	STEEL WASHER SIZE (O.D.)	
07265	2, 3, & 4	1 & 4 Bk.	All	Exp.	5	113	7 3/4"	5"	16"	7 1/2"	4	1/2"	1/4"	5 @ 12 Ga.	3"	8 1/2"	26 1/2"	4 1/4"	2 1/4"	1/2"	10 1/2"	2.00"	2.00"	1 1/2" x 27"	55	1 1/2" x 5 1/4"	3" x 8"	3"
		2 & 3	All	Fix	5	287	7 5/8"	3 3/8"	20"	11"	2	1/2"	1/4"	3 @ 12 Ga.	1 5/8"	12"	33"	3 3/4"	3 3/4"	1/2"	13"	1.98"	2.02"	2 1/2" x 36"	55	3" x 4 1/8"	4" x 10"	4 1/2"
		4 Ahead & 16	All	Exp.	5	105	7 3/4"	5"	12"	9"	4	1/2"	1/4"	5 @ 12 Ga.	3"	10"	22"	4 1/4"	2 1/4"	1/2"	8 1/4"	2.00"	2.00"	1 1/2" x 27"	55	1 1/2" x 5 1/4"	3" x 14"	3"
		5, 7, 9, 11, 13, 15	All	Fix	5	211	7 1/8"	3 3/8"	15"	12"	2	1/2"	1/4"	3 @ 12 Ga.	1 5/8"	13"	27"	3 1/8"	3 1/8"	1/2"	10 1/4"	1.98"	2.02"	2" x 30"	55	2 1/2" x 4 1/8"	4" x 10"	3 3/4"
		6, 10, 14	All	Fix	5	189	7 1/8"	3 3/8"	15"	12"	2	1/2"	1/4"	3 @ 12 Ga.	1 5/8"	13"	27"	3 1/8"	3 1/8"	1/2"	10 1/4"	2.00"	2.00"	2" x 30"	55	2 1/2" x 4 1/8"	4" x 10"	3 3/4"



ANCHOR BOLT DETAIL

NOTE: Anchor Bolts may be cast in place or drilled and grouted into place. If Anchor Bolts are to be cast in place, the Galvanized Sheet Metal Sleeves will not be required.

If Anchor Bolts are to be drilled and grouted in place, the Galvanized Sheet Metal Sleeves shall be cast in place as shown. Sleeves shall be dry packed with styrofoam, urethane foam or approved equal prior to pouring of concrete. After pouring of the cap and prior to erection of Structural Steel, the dry pack shall be removed and holes for the anchor bolts shall be accurately drilled into the masonry. Bolts placed in drilled holes shall be accurately set and fixed using a OPL approved epoxy or non-shrink grout that completely fills the holes. Galvanized Sheet Metal Sleeves will not be paid for directly, but will be considered subsidiary to the item "Structural Steel in Beam Spans (M 270, Gr. 50W)."

GENERAL NOTES

Elastomeric Bearings shall conform to Section 808 of the Standard Specifications and shall be paid for at the unit price bid for "Elastomeric Bearings".

External load plates shall conform to AASHTO M 270, Grade 50W. Pipe sleeves shall be ASTM A53, Grade B, and shall be galvanized to conform to AASHTO M 232, Class C or AASHTO M 298, Class 50.

External load plates shall be completely fabricated (including bevel and bolt holes) and shall be cleaned before vulcanizing to the elastomeric bearing. The surface in contact with the elastomeric bearing shall be cleaned in accordance with subsection 808.03. Other surfaces shall be blast cleaned in accordance with subsection 807.84(b) for painted steel and 807.84(e) for unpainted Grade 50W steel.

Anchor Bolts, Washers and Nuts shall conform to subsection 807.07 of the Standard Specifications. The anchor bolt grade of steel shall be as specified in the "Table of Fabricator Variables". Indentations shall be circular with rounded bottoms and staggered as shown in the details.

Pipe Sleeves, Anchor Bolts, Washers and Nuts shall be paid for at the unit price bid for "Structural Steel in Beam Spans (M270, Gr. 50W)."

Bearings shall be seated in accordance with subsection 808.08. This work and materials are considered as subsidiary to the item "Elastomeric Bearings" and will not be paid for directly.



BRIDGE ENGINEER

DETAILS OF ELASTOMERIC BEARINGS

ROUTE SEC
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

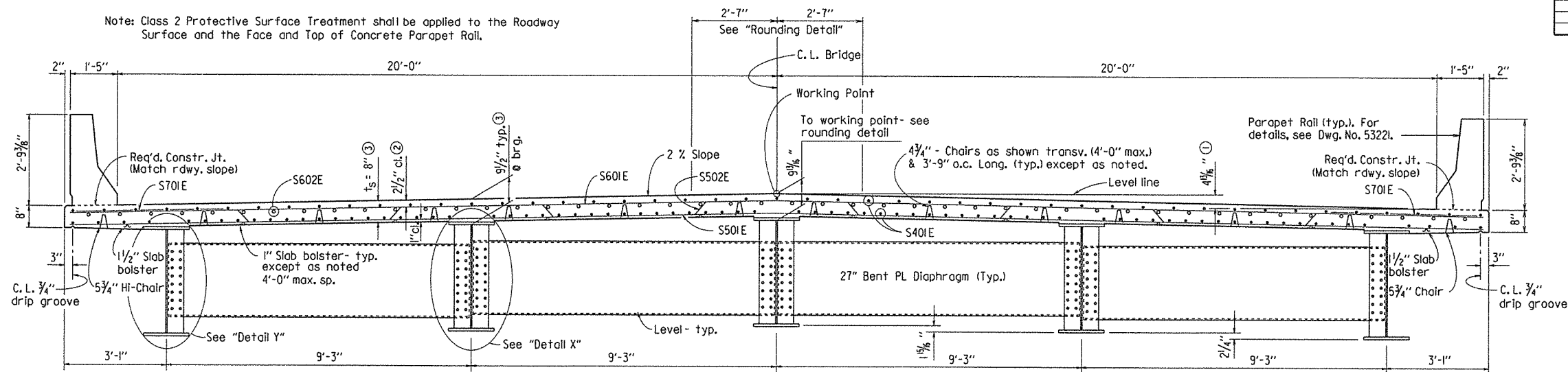
DRAWN BY: ACP DATE: 08-24-12 FILENAME: b090282_el.dgn
CHECKED BY: PGT DATE: 8-12 SCALE: NONE
DESIGNED BY: ACP DATE: 8-12

BRIDGE NO. 07265 DRAWING NO. 53212

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	090282		46	90

07265 CONT. UNIT 53213

Note: Class 2 Protective Surface Treatment shall be applied to the Roadway Surface and the Face and Top of Concrete Parapet Rail.



TYPICAL ROADWAY SECTION

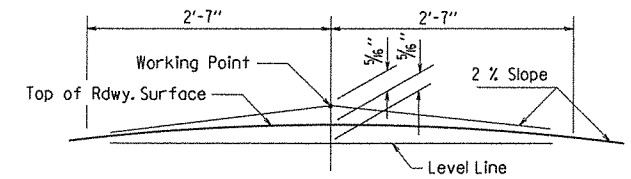
LOOKING AHEAD
1/2" = 1'-0"

Note: At the Contractor's option, two straight epoxy coated #5 bars, top and bottom, may be substituted for bar S502E. Payment will be based on weight of S502E.

Note: Bars with an "E" suffix are epoxy coated.

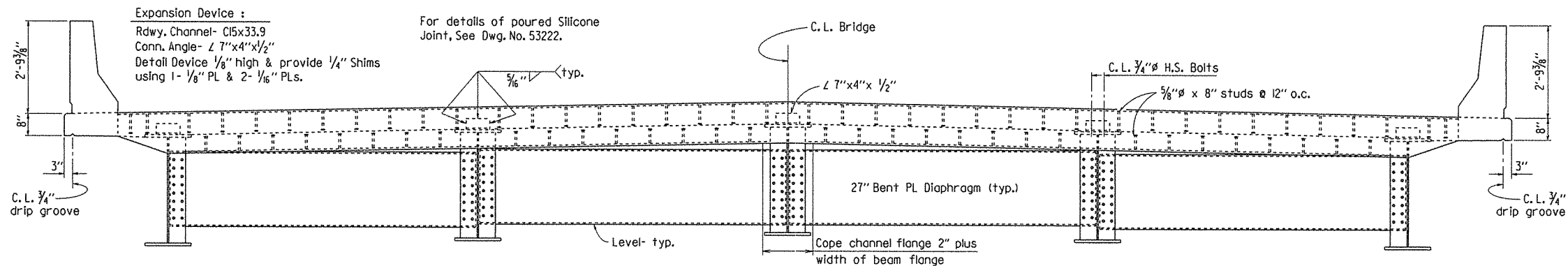
- ① Working point to gutterline
- ② Tolerance: Minus = 1/4"
Plus = Equal to amount of slab thickening used to meet slab thickness tolerance. See "ADJUSTMENT FOR SLAB THICKNESS TOLERANCE"
- ③ See "ADJUSTMENT FOR SLAB THICKNESS TOLERANCE"

Slab Reinforcing:
 Longitudinal: S401E Top & Bottom placed as shown
 S602E placed as shown over interior supports (See "Half Reinforcing Plan", Dwg. No. 53215)
 Transverse: S502E @ 15" o.c. bent up over beams
 S601E @ 15" o.c. in top, S501E @ 15" o.c. in bottom, Alternate
 S701E @ 15" o.c. in top (Overhangs)



NOTE: Working Point matches Theoretical Roadway Grade.

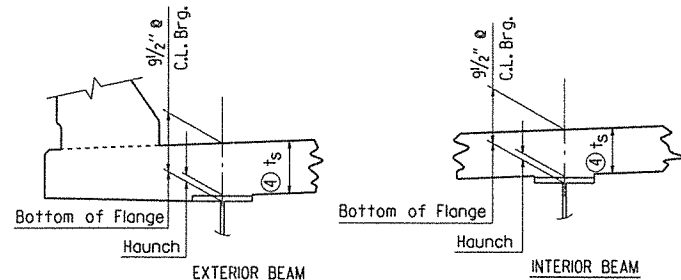
ROUNDING DETAIL
N.T.S.



TYPICAL ROADWAY SECTION

LOOKING AHEAD
1/2" = 1'-0"

Note: Bolts in connection shall be properly installed and tightened in accordance with Subsection 807.71.

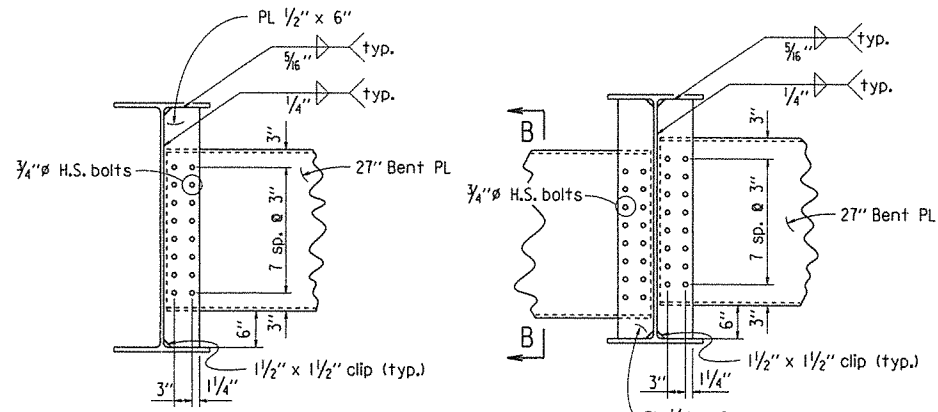


④ Tolerance when removable deck forming is used is + 1/2", - 1/4". Haunch forming is required and shall be adjusted to maintain slab thickness tolerance.

Notes:
 Haunch dimension may vary within the following limits to maintain the grade and slab thickness tolerance: Minimum - occurs when top flange contacts bottom reinforcing steel; Maximum - top flange thickness plus 1/4". No increase in concrete and structural steel quantities will be made to maintain tolerances.

Tolerances shown are applicable only when removable deck forming is used. See Std. Dwg. No. 55005 for tolerances when permanent steel deck forms are used. Payment for concrete shall be based on removable deck forming.

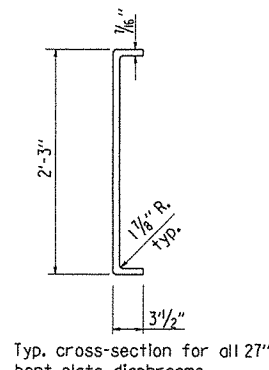
ADJUSTMENT FOR SLAB THICKNESS TOLERANCE
N.T.S.



DETAIL Y
N.T.S.

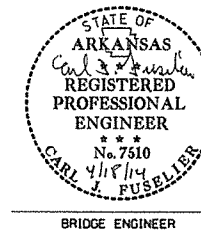
Note: Stop weld 1/4" to 1" from end of clip (typ.)

DETAIL X
N.T.S.



SECTION B-B
N.T.S.

Typ. cross-section for all 27" bent plate diaphragms.



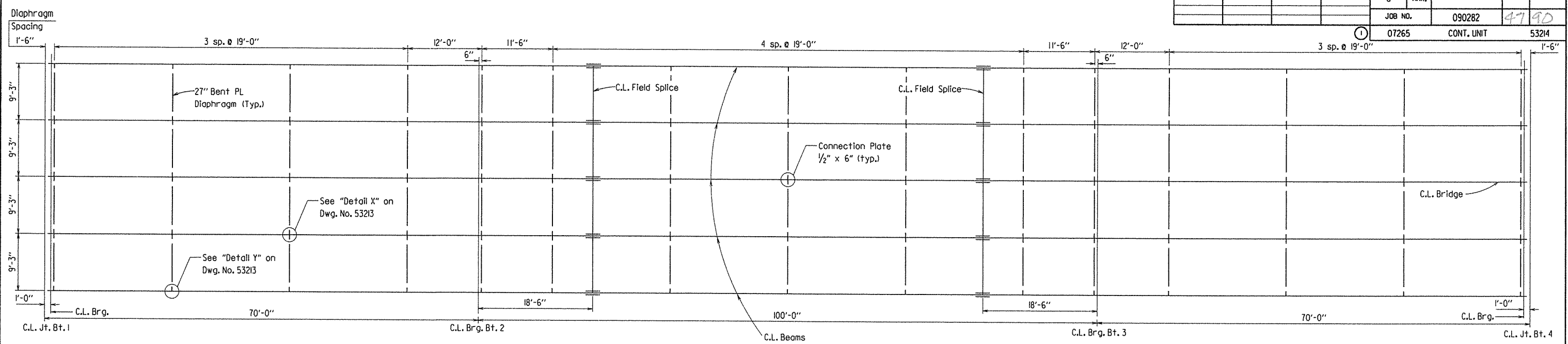
Note: As an alternate to 5/8" studs, 1/2" x 8" studs spaced as shown may be used. Use weight of 5/8" stud as basis of measurement of structural steel in anchors.

DETAILS OF ALTERNATE ANCHORS AND PLACEMENT OF LONGITUDINAL REINFORCEMENT
N.T.S.

SHEET 1 OF 4
DETAILS OF UNIT 1
240'-0" CONTINUOUS W-BEAM
ILLINOIS RIVER
 ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
 LITTLE ROCK, ARK.

DRAWN BY: ACP DATE: 04/29/11 FILENAME: b090282_sl.dgn
 CHECKED BY: PGT DATE: 12-11 SCALE: As Noted
 DESIGNED BY: PGT DATE: 4-11
 BRIDGE NO. 07265 DRAWING NO. 53213

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		090282	47	90
				07265		CONT. UNIT		53214

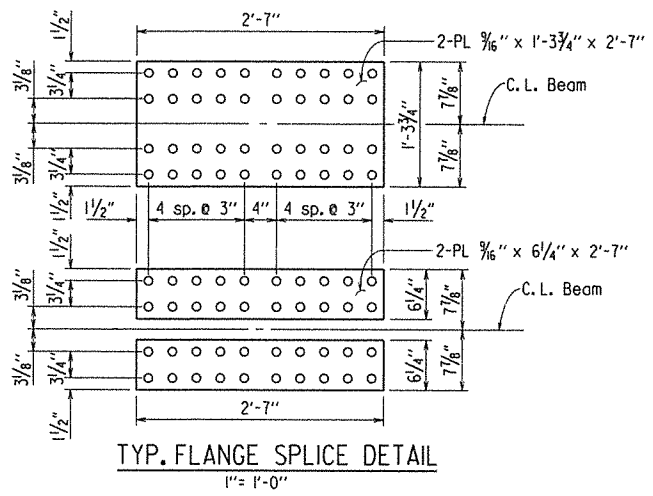


FRAMING PLAN
1/8" = 1'-0"

TABLE FOR WELD

Material Thickness Of Thicker Part Joined (inches)	Minimum Size Of Fillet Weld (inches)	Single Pass Weld Must Be Used
To 3/4" inclusive	1/4"	Must Be Used
Over 3/4"	5/16"	

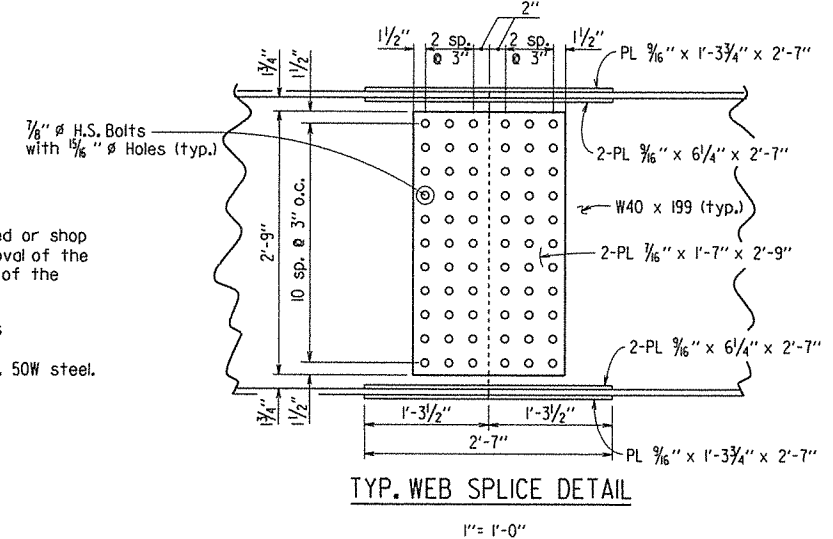
Note: When a fillet weld size, as shown on the plans, is larger than the minimum, the First Pass shall be that specified for minimum size of fillet weld.



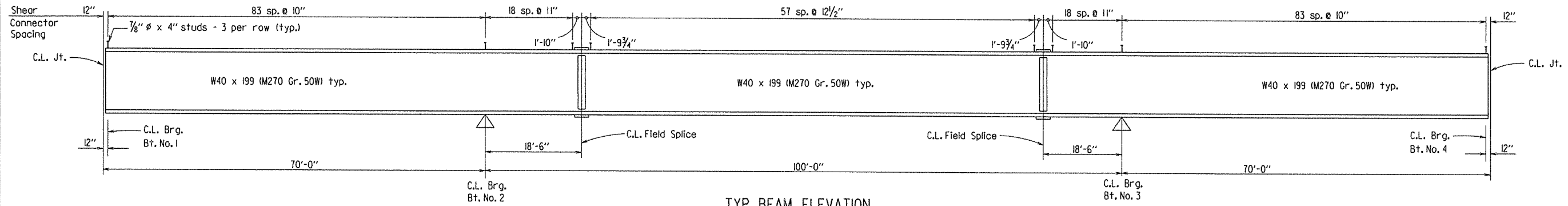
TYP. FLANGE SPlice DETAIL
1" = 1'-0"

Note: Bolted field splices shown may be eliminated or shop welded splices may be substituted with approval of the Engineer. Payment will be made on the basis of the plan quantities.

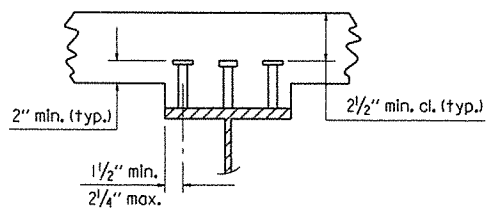
All field splice bolts shall be 7/8" HI-str. bolts
All holes for splice bolts shall be 5/8" ø
All field splice plates shall be AASHTO M270 Gr. 50W steel.



TYP. WEB SPlice DETAIL
1" = 1'-0"

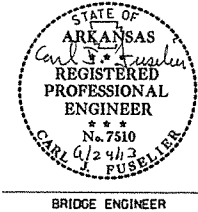


TYP. BEAM ELEVATION
NTS



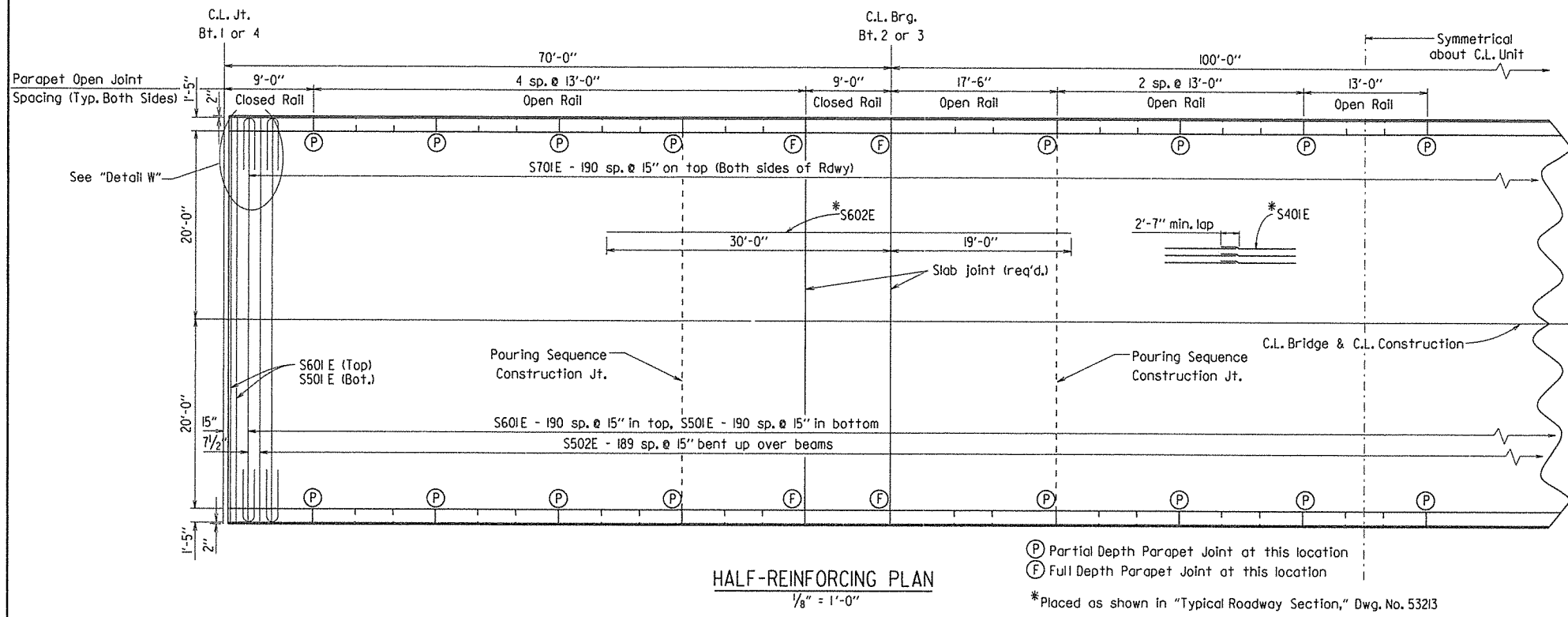
Stud Shear Connectors shown shall be 7/8" ø x 4" long, granular flux filled, solid fluxed or equal, and automatically end welded to the beam flange in accordance with the recommendations of the Manufacturer. 3/4" ø studs may be used in place of the 7/8" ø studs shown, at the ratio of 1.361 - 3/4" ø studs in place of one 7/8" ø stud. 7/8" ø studs will be used as basis for measurement of structural steel in shear connectors.

SHEAR CONNECTOR DETAIL
NTS



SHEET 2 OF 4
DETAILS OF UNIT 1
240'-0" CONTINUOUS W-BEAM
ILLINOIS RIVER
ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.
DRAWN BY: ACP DATE: 04/29/11 FILENAME: b090282.sl.dgn
CHECKED BY: PGT DATE: 12-11 SCALE: As Noted
DESIGNED BY: PGT DATE: 4-11
BRIDGE NO. 07265 DRAWING NO. 53214

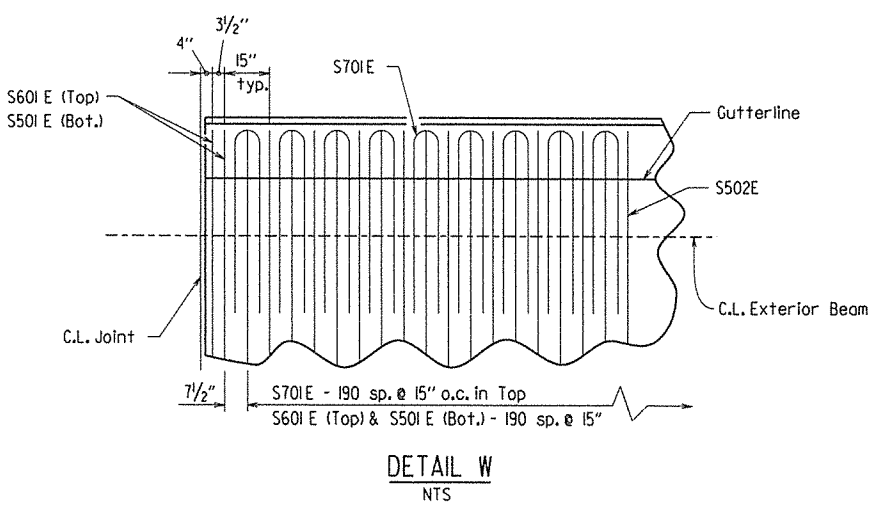
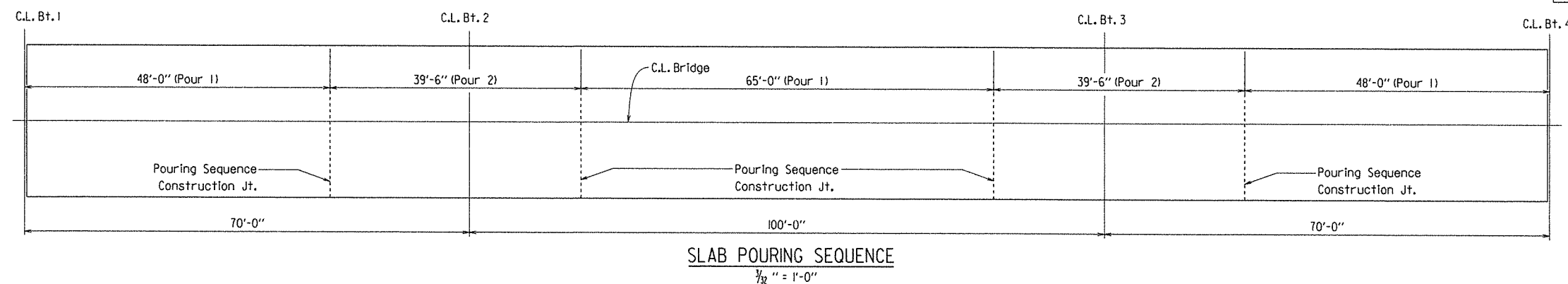
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	090282	48	90	
				07265	CONT. UNIT		53215	



BAR LIST

Mark	No. Req'd.	Length	Pin Dia.	Bending Diagrams (Dimensions are out to out of bars.)
S401E	861	36'-7"	Str.	
S501E	195	42'-10"	Str.	
S502E	190	43'-8"	3"	
S601E	195	42'-8"	Str.	
S602E	92	49'-0"	Str.	
S701E	382	11'-11"	6 1/2"	
P401E	724	5'-6"	3"	
P402E	240	4'-10"	3"	
P403E	112	5'-7"	Str.	
P404E	56	8'-7"	Str.	
P405E	182	12'-7"	Str.	
P406E	28	17'-1"	Str.	
P501E	724	4'-10"	3 3/4"	

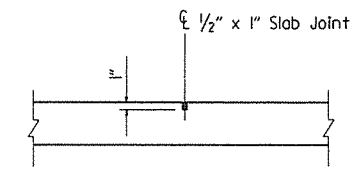
Notes:
Bars with "E" designation shall be epoxy coated.



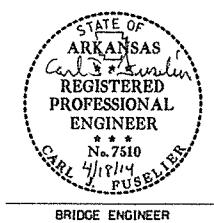
Notes:
Req'd. slab joints and pouring sequence joints shall align with open joints in parapet rail at the gutterline.

Parapet rail spacing, drain opening and reinforcing are the same on both sides.

Slab Pouring Sequence Notes:
Pours with the same number may be placed simultaneously or separately. All Pours (1) must be placed before Pours (2) can be placed. 48 hours shall elapse between the end of a pour and the start of the next pour. 72 hours shall elapse between adjacent pours. Any railing pours made before the entire slab unit has been placed must be approved by the Engineer. The Contractor must obtain approval from the Engineer for any deviations from the pouring sequence shown.



Use Type 3 or 4 Joint Sealer. See Subsections 501.02(h) and 501.05(j). Backer Rod filler will not be required. Joint Sealer shall be measured and paid for as Class S(AE) Concrete-Bridge. Slab Joints shall extend to the outside edge of the deck slab and shall align with open joints at the front face of the parapet. Slab joints shall be installed before the parapet railing is poured. If slab joints are to be sawed, they shall be sawed as soon as the concrete has sufficiently set to allow sawing of the joint without damage to the slab. Slab joints shall be placed at all pouring sequence construction joints and required slab joint locations. The joint sealer shall extend across the deck from gutterline to gutterline.



SHEET 3 OF 4
DETAILS OF UNIT I
240'-0" CONTINUOUS W-BEAM
ILLINOIS RIVER
ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

DRAWN BY: ACP DATE: 04/29/11 FILENAME: b090282.sl.dgn
CHECKED BY: PGT DATE: 12-11 SCALE: As Noted
DESIGNED BY: PGT DATE: 4-11
BRIDGE NO. 07265 DRAWING NO. 53215

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		090282	49	90
				07265		CONT. UNIT		53216

GENERAL NOTES

CONSTRUCTION SPECIFICATIONS: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction (2014 Edition) with applicable supplemental specifications and special provisions.

DESIGN SPECIFICATIONS: AASHTO LRFD Bridge Design Specifications, Fifth Edition, 2010.

MATERIALS AND STRENGTHS:

Class (S/AE) Concrete $f'c = 4,000$ psi
 Reinforcing Steel (Gr. 60, AASHTO M31 or M322, Type A) $f_y = 60,000$ psi
 Structural Steel (M 270, Gr. 50W) $F_y = 50,000$ psi
 Structural Steel (M 270, Gr. 36) $F_y = 36,000$ psi

CONCRETE :

Concrete shall be poured in the dry and all exposed corners to be chamfered $\frac{3}{4}$ " unless otherwise noted. All concrete shall be Class (S/AE) with a minimum 28 day compressive strength $f'c = 4,000$ psi.

The superstructure details shown are for use when removable deck forming is used and are the basis for measurement of Class (S/AE) Concrete. See Standard Drawing No. 55005 for allowable modifications and for tolerances when Permanent Steel Bridge Deck Forms are used.

Concrete in bridge superstructure shall be placed, consolidated and screeded off for the entire pour before any concrete has taken its initial set. This may require the use of a retarding agent.

The concrete deck shall be given a fine finish in accordance with Subsection 802.19 for Class 5 Tined Bridge Roadway Surface Finish. Movement of the finishing machine across new concrete shall be on planks placed on the surface and shall be prohibited for 72 hours after finishing the pour. Sufficient concrete must be placed ahead of the strike-off to fully load the beam. If a longitudinal strike-off is used, a vertical camber adjustment must be made in the strike-off to account for the future dead load deflection due to the ralling. A minimum of 72 hours shall elapse between the completion of the slab and the pouring of the ralling. Any ralling pours made before the entire slab has been placed and cured must be approved by the Engineer.

REINFORCING STEEL :

All reinforcing steel shall be Grade 60 (yield strength = 60,000 psi) conforming to AASHTO M31 or M322, Type A, with mill test reports. The reinforcing steel is to be accurately located in the forms and firmly held in place by steel wire supports, sufficient in number and size to prevent displacement during the course of construction. The wire supports will not be paid for directly, but will be considered subsidiary to the Item "Epoxy Coated Reinforcing Steel (Grade 60)".

STRUCTURAL STEEL :

All structural steel shall be AASHTO M 270, Grade 50W unless otherwise noted and shall be paid for as "Structural Steel in Beam Spans (M 270, Gr. 50W)". Grade 50W steel shall not be painted. All exposed surfaces shall be cleaned in accordance with Subsection 807.84. Structural steel completely embedded in concrete may be AASHTO M 270, Grade 36 unless otherwise noted.

Drawings show general features of design only. Shop drawings shall be made in accordance with the specifications, submitted and approval secured before fabrication is begun.

Requests for substitution of structural steel shapes shown with shapes of greater size must be submitted by the Contractor to the Engineer for approval. Steels of equal or greater strengths will be accepted only when shown on the approved shop drawings. Payment will be based on the basis of shapes shown in the plans, and no additional compensation will be made for any adjustments due to substitutions.

Beams and field splice plates are considered main load carrying members and shall meet the Longitudinal Charpy V-Notch Test specified in Subsection 807.05. This work and material will not be paid for directly, but shall be considered subsidiary to the Item "Structural Steel in Beam Spans (M270, Gr. 50W)".

All beams shall be assembled in the shop as specified in Subsection 807.54 and blocked in their true position with webs horizontal. The camber, length of sections, distance between bearings, and openings of joints shall be measured and this information shall become part of the permanent records. The component parts shall be match marked in this assembly and these marks shall be shown on the erection diagram. All beam dimensions are based on a temperature of 60 degrees F. A tolerance of $\frac{1}{4}$ " +/- is allowed for camber.

Flange field splice plates for main members shall be cut and fabricated so that the primary direction of rolling is parallel to the direction of the main tensile and/or compressive stresses.

All welding that is to be done during fabrication of structural steel, including temporary welds, shall be detailed on the shop drawings and submitted for approval. If additional welds are required, whether permanent or temporary, a formal request with detailed drawings shall be submitted to the Engineer for approval; however, additional welds used for attaching falsework support devices or screed roll supports to the structural steel that do not exceed the limitations of Subsection 802.13 will not require approval prior to construction. All welding shall conform to Subsection 807.26.

Field connections shall be bolted with high-strength bolts and shall be $\frac{3}{4}$ " ϕ bolts unless otherwise noted. Bolts shall be placed with heads on the outside face of the exterior beam webs and on the bottom of the beam flanges. Holes for $\frac{3}{4}$ " ϕ high-strength bolts may be $\frac{5}{16}$ " ϕ diameter if a washer is supplied for use under both the nut and head of the bolt.

Diaphragms shall be installed as beams are erected. All bolts in diaphragms and field splices shall be installed and tightened in accordance with Subsection 807.71 prior to pouring the concrete deck unless otherwise noted.

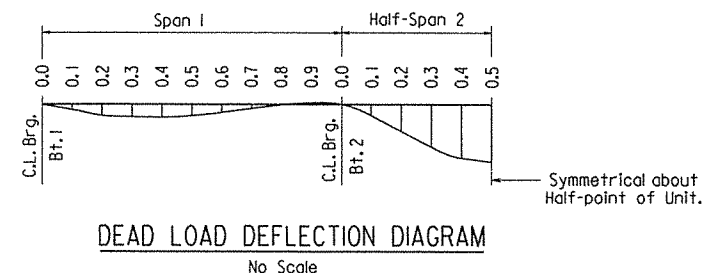
All shear connectors shall be granular flux filled, solid fluxed, or equal and shall be automatically end welded in accordance with recommendations of the Manufacturer.

DEAD LOAD DEFLECTIONS (INCHES)

Span	Point of Deflection	Structural Steel		Structural Steel + Slab		Structural Steel + Slab + Roll	
		Ext. Beam	Int. Beam	Ext. Beam	Int. Beam	Ext. Beam	Int. Beam
1	0	0.000	0.000	0.000	0.000	0.000	0.000
	0.1	0.028	0.030	0.141	0.172	0.153	0.183
	0.2	0.051	0.054	0.254	0.311	0.276	0.331
	0.3	0.065	0.069	0.322	0.394	0.349	0.420
	0.4	0.067	0.072	0.335	0.410	0.364	0.437
	0.5	0.059	0.063	0.295	0.361	0.320	0.385
	0.6	0.043	0.045	0.213	0.260	0.231	0.277
	0.7	0.022	0.023	0.107	0.131	0.116	0.140
	0.8	0.002	0.002	0.009	0.011	0.010	0.012
	0.9	-0.009	-0.090	-0.043	-0.053	-0.047	-0.056
2	0	0.000	0.000	0.000	0.000	0.000	0.000
	0.1	0.057	0.061	0.286	0.350	0.310	0.373
	0.2	0.142	0.151	0.706	0.864	0.766	0.921
	0.3	0.223	0.237	1.112	1.361	1.207	1.451
	0.4	0.281	0.298	1.399	1.711	1.518	1.824
	0.5	0.301	0.320	1.501	1.837	1.629	1.958

Symmetrical about Half-point of Unit.

Note: Camber for Dead Load Deflection $\pm \frac{1}{4}$ " tolerance.
 Deflections shown are along C.L. Beam from a chord from C.L. Bearing to C.L. Bearing. Negative sign (-) indicates point above chord.



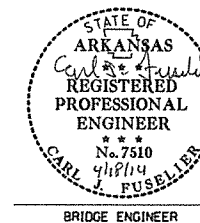
DEAD LOAD DEFLECTION DIAGRAM

No Scale

SHEET 4 OF 4

DETAILS OF UNIT I
 240'-0" CONTINUOUS W-BEAM
 ILLINOIS RIVER

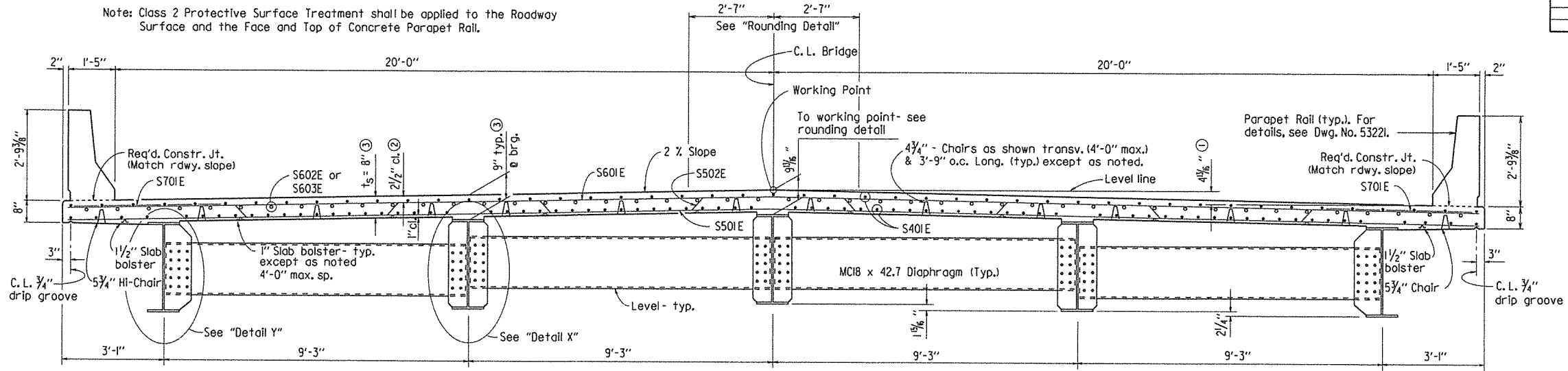
ROUTE SEC.
 ARKANSAS STATE HIGHWAY COMMISSION
 LITTLE ROCK, ARK.



DRAWN BY: ACP DATE: 04/29/11 FILENAME: b090282.sl.dgn
 CHECKED BY: PGT DATE: 12-11 SCALE: As Noted
 DESIGNED BY: PGT DATE: 4-11
 BRIDGE NO. 07265 DRAWING NO. 53216

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	090282		50	90
				07265	CONT. UNIT			53217

Note: Class 2 Protective Surface Treatment shall be applied to the Roadway Surface and the Face and Top of Concrete Parapet Rail.



TYPICAL ROADWAY SECTION
LOOKING AHEAD
1/2" = 1'-0"

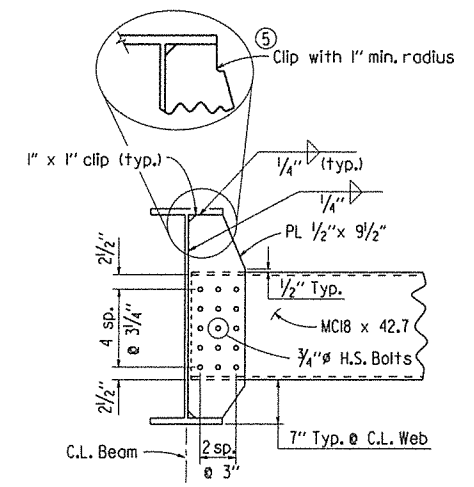
Slab Reinforcing:
 Longitudinal: S401E Top & Bottom placed as shown
 S602E and S603E placed as shown over interior supports
 (See "Half Reinforcing Plan", Dwg. No. 53219)
 Transverse: S502E @ 15" o.c. bent up over beams
 S601E @ 15" o.c. in top, S501E @ 15" o.c. in bottom, Alternate
 S701E @ 15" o.c. in top (overhangs)

Note: At the Contractor's option, two straight epoxy coated #5 bars, top and bottom, may be substituted for bar S502E. Payment will be based on weight of S502E.

Note: Bars with an "E" suffix are epoxy coated.

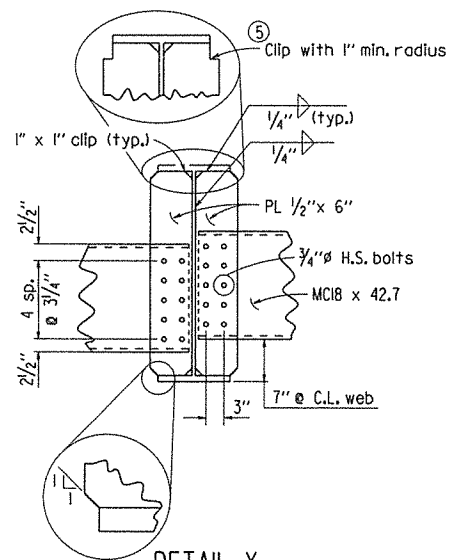
- ① Working point to gutterline
- ② Tolerance: Minus = 1/4"
Plus = Equal to amount of slab thickening used to meet slab thickness tolerance
See "ADJUSTMENT FOR SLAB THICKNESS TOLERANCE"
- ③ See "ADJUSTMENT FOR SLAB THICKNESS TOLERANCE"

⑤ If permanent steel bridge deck forms are used, the Fabricator shall clip the plate as necessary to accommodate the deck form support.

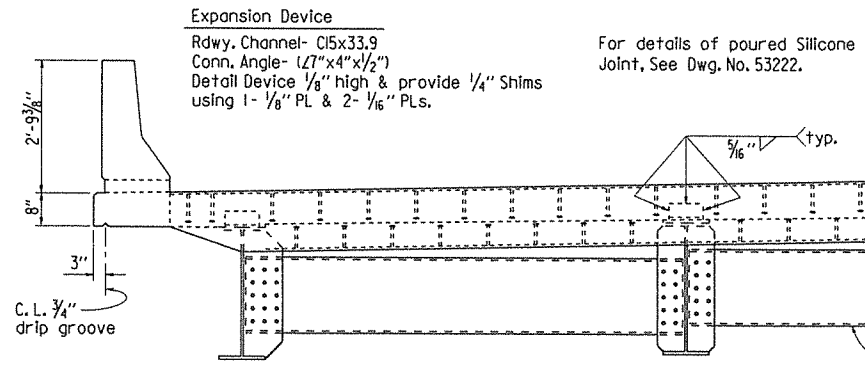


DETAIL Y
No Scale

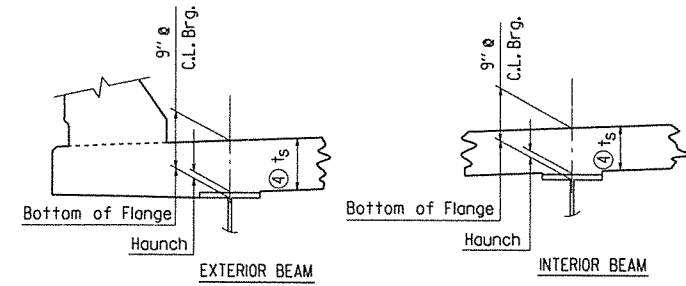
Notes: Stop Welds 1/4" to 1" from end of clips (Typ.). Bolts in connection shall be properly installed and tightened in accordance with Subsection 807.7L.



DETAIL X
No Scale



TYPICAL ROADWAY SECTION
LOOKING AHEAD
1/2" = 1'-0"

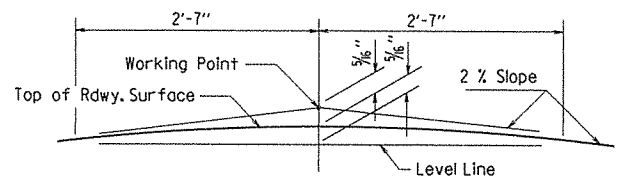


④ Tolerance when removable deck forming is used is + 1/2", - 1/4". Haunch forming is required and shall be adjusted to maintain slab thickness tolerance.

Notes: Haunch dimension may vary within the following limits to maintain the grade and slab thickness tolerance: Minimum - occurs when top flange contacts bottom reinforcing steel; Maximum - top flange thickness plus 1/4". No increase in concrete and structural steel quantities will be made to maintain tolerances.

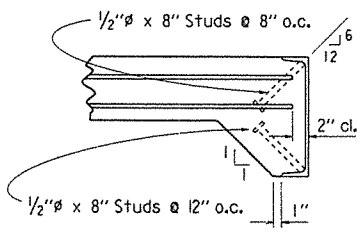
Tolerances shown are applicable only when removable deck forming is used. See Std. Dwg. No. 55005 for tolerances when permanent steel deck forms are used. Payment for concrete shall be based on removable deck forming.

ADJUSTMENT FOR SLAB THICKNESS TOLERANCE
NTS



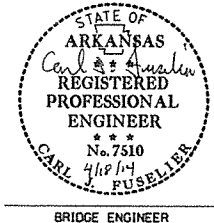
NOTE: Working Point matches Theoretical Roadway Grade.

ROUNDING DETAIL
N.T.S.



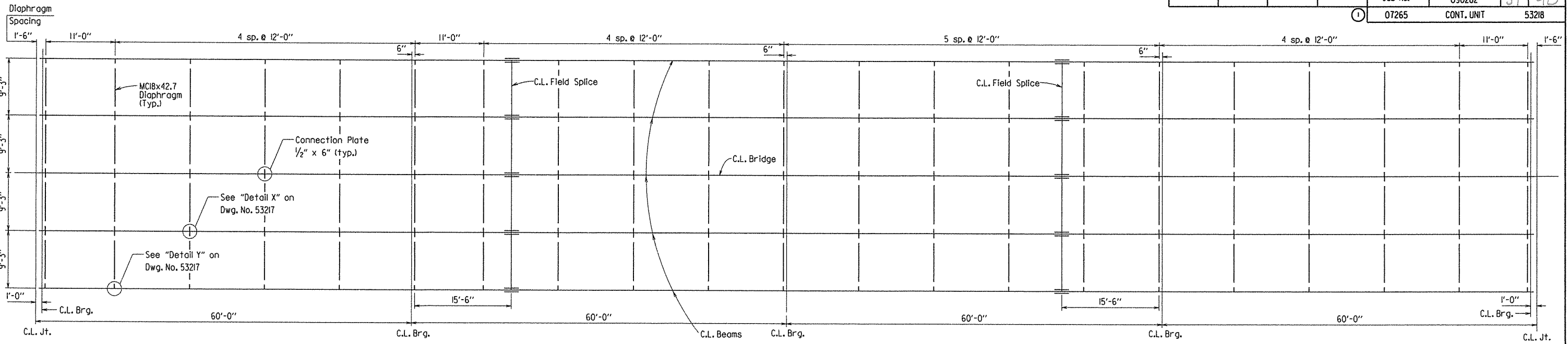
Note: As an alternate to 5/8 inch diameter studs, 1/2 inch diameter x 8 inch studs spaced as shown may be used. Use weight of 5/8 inch diameter stud as basis of measurement of structural steel in anchors.

DETAILS OF ALTERNATE ANCHORS AND
PLACEMENT OF LONGITUDINAL REINFORCEMENT
NTS

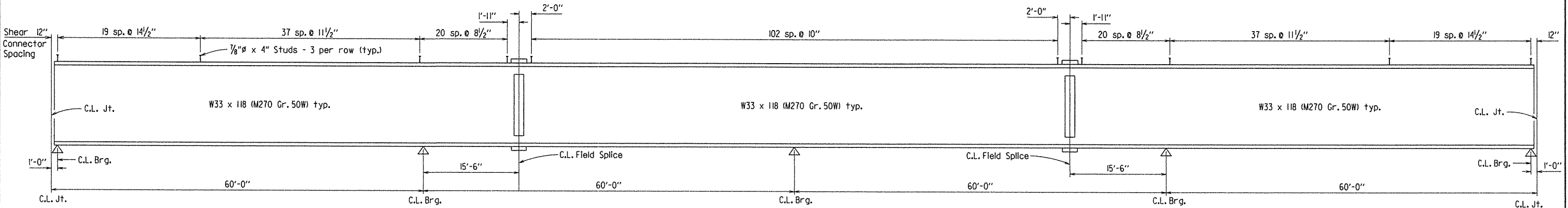


SHEET 1 OF 4
 DETAILS OF UNITS 2, 3 AND 4
 240'-0" CONTINUOUS W-BEAM
 ILLINOIS RIVER
 ROUTE SEC.
 ARKANSAS STATE HIGHWAY COMMISSION
 LITTLE ROCK, ARK.
 DRAWN BY: ACP DATE: 04/29/11 FILENAME: b090282.sl.dgn
 CHECKED BY: PGT DATE: 12-11 SCALE: As Noted
 DESIGNED BY: ACP DATE: 04-11
 BRIDGE NO. 07265 DRAWING NO. 53217

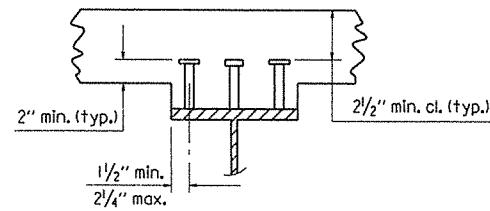
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		51	90
				JOB NO.	090282			
				07265	CONT. UNIT		53218	



FRAMING PLAN
1/8" = 1'-0"

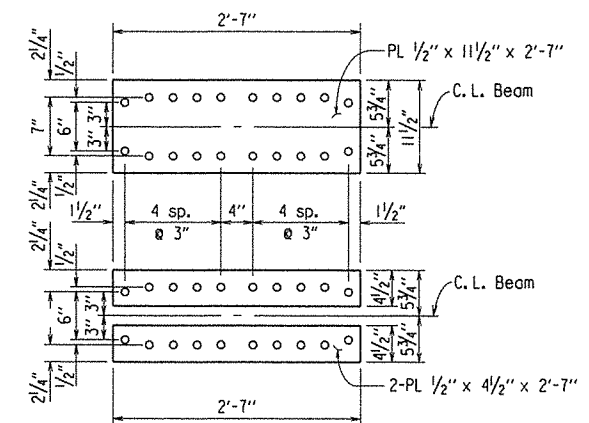


BEAM ELEVATION
NTS

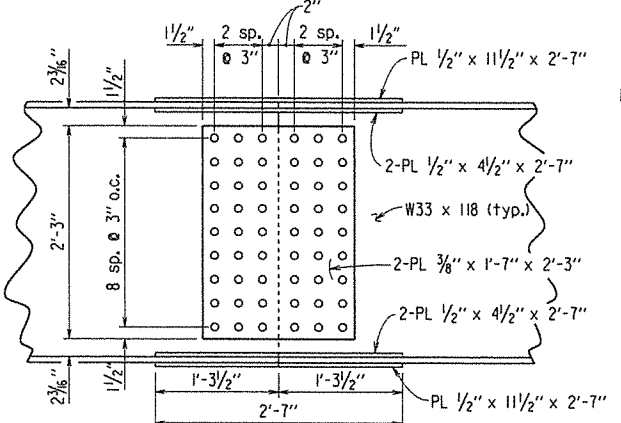


Stud Shear Connectors shown shall be 7/8" dia x 4" long, granular flux filled, solid fluxed or equal, and automatically end welded to the beam flange in accordance with the recommendations of the Manufacturer. 3/4" dia studs may be used in place of the 7/8" dia studs shown, at the ratio of 1.361 - 3/4" dia studs in place of one 7/8" dia stud. 7/8" dia studs will be used as basis for measurement of structural steel in shear connectors.

SHEAR CONNECTOR DETAIL
NTS



TYP. FLANGE SPICE DETAIL
1" = 1'-0"



TYP. WEB SPICE DETAIL
1" = 1'-0"

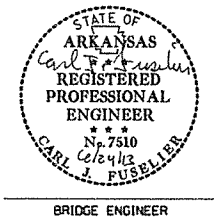
Note: Bolted field splices shown may be eliminated or shop welded splices may be substituted with approval of the Engineer. Payment will be made on the basis of the plan quantities.
All field splice bolts shall be 7/8" dia HI-str. bolts
All holes for splice bolts shall be 15/16" dia
All field splice plates shall be AASHTO M270 Gr. 50W steel.

TABLE FOR WELD

Material Thickness Of Thicker Part Joined (inches)	Minimum Size Of Fillet Weld (inches)	Single Pass Weld Must Be Used
To 3/4" inclusive	1/4"	Must Be Used
Over 3/4"	5/16"	

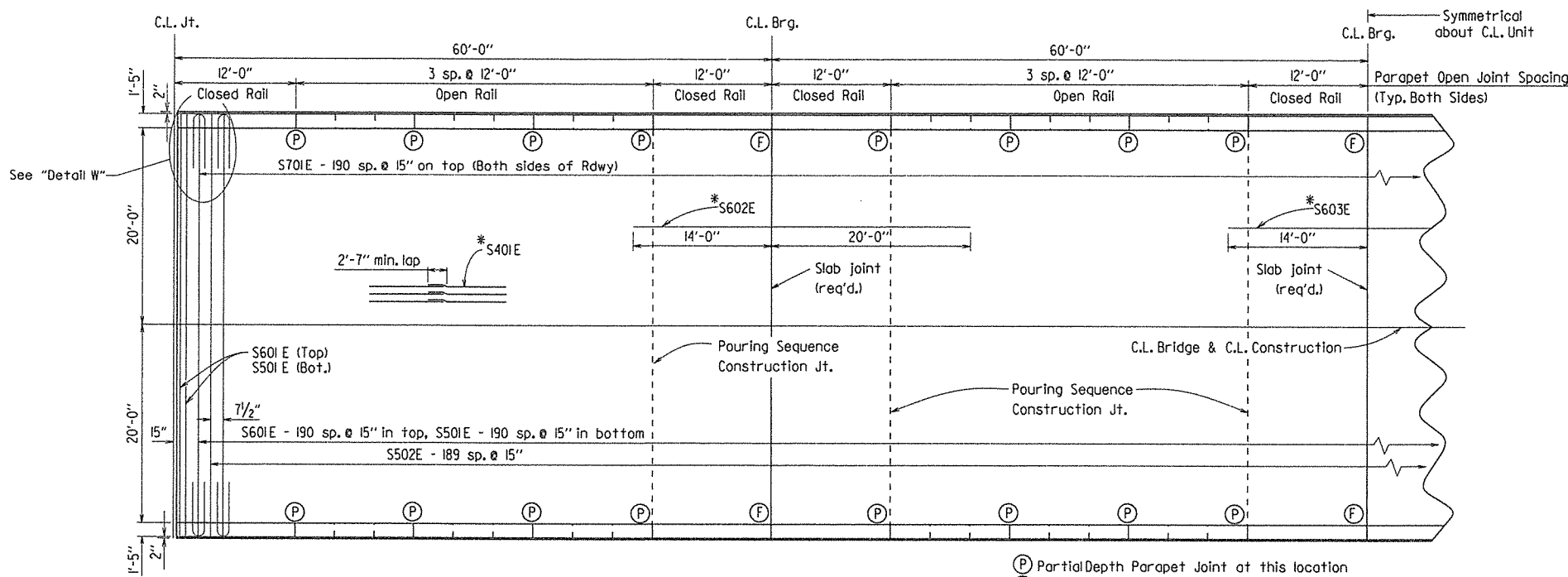
Note: When a fillet weld size, as shown on the plans, is larger than the minimum, the First Pass shall be that specified for minimum size of fillet weld.

SHEET 2 OF 4
DETAILS OF UNITS 2, 3 AND 4
240'-0" CONTINUOUS W-BEAM
ILLINOIS RIVER
ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.



DRAWN BY: ACP DATE: 05/04/11 FILENAME: b090282.sl.dgn
CHECKED BY: PGT DATE: 12-11 SCALE: As Noted
DESIGNED BY: ACP DATE: 04-11
BRIDGE NO. 07265 DRAWING NO. 53218

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	090282		52	90
				07265	CONT. UNIT		53219	



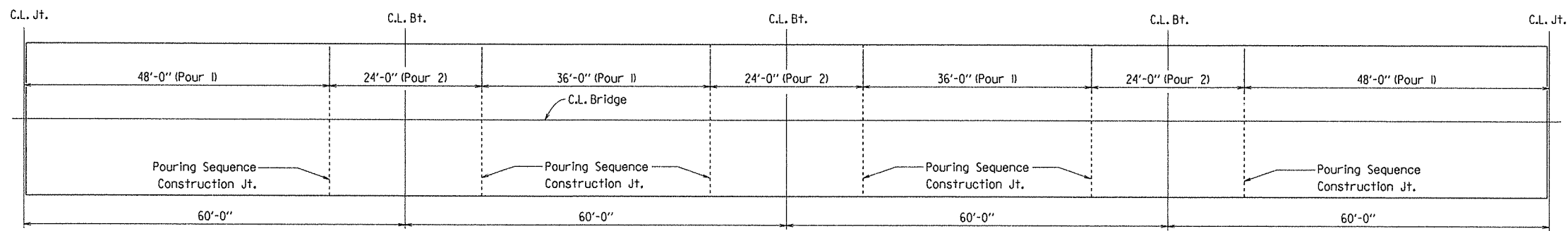
HALF-REINFORCING PLAN
1/8" = 1'-0"

(P) Partial Depth Parapet Joint at this location
(F) Full Depth Parapet Joint at this location
*Placed as shown in "Typical Roadway Section," Dwg. No. 53217

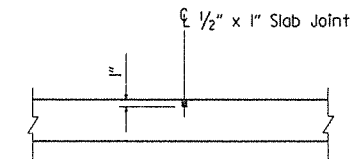
BAR LIST - PER UNIT

Mark	No. Req'd.	Length	Pin Dia.	Bending Diagrams (Dimensions are out to out of bars.)
S401E	861	36'-7"	Str.	
S501E	195	42'-10"	Str.	
S502E	190	43'-8"	3"	
S601E	195	42'-8"	Str.	
S602E	92	34'-0"	Str.	
S603E	46	28'-0"	Str.	
S701E	382	11'-11"	6 1/2"	
P401E	768	5'-6"	3"	
P402E	192	4'-10"	3"	
P403E	128	5'-7"	Str.	
P404E	280	11'-7"	Str.	
P501E	768	4'-10"	3 3/4"	

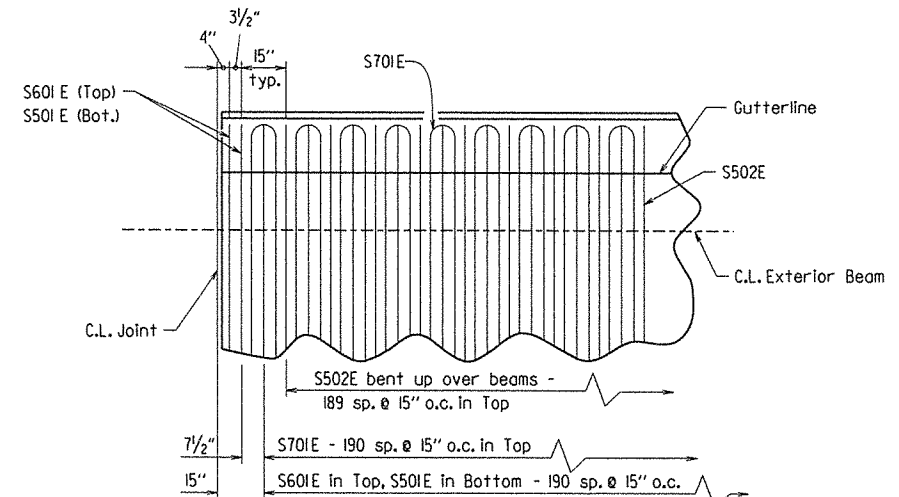
Notes: Bars with "E" designation shall be epoxy coated.



SLAB POURING SEQUENCE
3/8" = 1'-0"

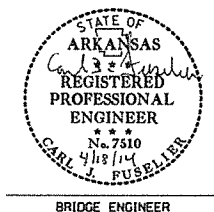


SLAB JOINT DETAIL



DETAIL W
NTS

Notes:
Req'd. slab joints and pouring sequence joints shall align with open joints in parapet rail at the gutterline.
Parapet rail spacing, drain opening and reinforcing are the same on both sides.
Slab Pouring Sequence Notes:
Pours with the same number may be placed simultaneously or separately. All Pours (1) must be placed before Pours (2) can be placed. 48 hours shall elapse between the end of a pour and the start of the next pour. 72 hours shall elapse between adjacent pours. Any railing pours made before the entire slab unit has been placed must be approved by the Engineer. The Contractor must obtain approval from the Engineer for any deviations from the pouring sequence shown.



SHEET 3 OF 4
DETAILS OF UNITS 2, 3 AND 4
240'-0" CONTINUOUS W-BEAM
ILLINOIS RIVER
ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.
DRAWN BY: ACP DATE: 04/18/11 FILENAME: b090282_sl.dgn
CHECKED BY: PGT DATE: 12-11 SCALE: As Noted
DESIGNED BY: ACP DATE: 04-11
BRIDGE NO. 07265 DRAWING NO. 53219

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		090282	53	90
				07265	CONT. UNIT			53220

GENERAL NOTES

CONSTRUCTION SPECIFICATIONS: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction (2014 Edition) with applicable supplemental specifications and special provisions.

DESIGN SPECIFICATIONS: AASHTO LRFD Bridge Design Specifications, Fifth Edition, 2010.

MATERIALS AND STRENGTHS:

Class (S(AE)) Concrete
 Reinforcing Steel (Gr. 60, AASHTO M31 or M322, Type A) $f'_c = 4,000$ psi
 $f_y = 60,000$ psi
 Structural Steel (M 270, Gr. 50W) $F_y = 50,000$ psi
 Structural Steel (M 270, Gr. 36) $F_y = 36,000$ psi

CONCRETE :

Concrete shall be poured in the dry and all exposed corners to be chamfered $\frac{3}{4}$ " unless otherwise noted. All concrete shall be Class (S(AE)) with a minimum 28 day compressive strength $f'_c = 4,000$ psi.

The superstructure details shown are for use when removable deck forming is used and are the basis for measurement of Class (S(AE)) Concrete. See Standard Drawing No. 55005 for allowable modifications and for tolerances when Permanent Steel Bridge Deck Forms are used.

Concrete in bridge superstructure shall be placed, consolidated and screeded off for the entire pour before any concrete has taken its initial set. This may require the use of a retarding agent.

The concrete deck shall be given a fine finish in accordance with Subsection 802.19 for Class 5 Tined Bridge Roadway Surface Finish. Movement of the finishing machine across new concrete shall be on planks placed on the surface and shall be prohibited for 72 hours after finishing the pour. Sufficient concrete must be placed ahead of the strike-off to fully load the beam. If a longitudinal strike-off is used, a vertical camber adjustment must be made in the strike-off to account for the future dead load deflection due to the ralling. A minimum of 72 hours shall elapse between the completion of the slab and the pouring of the ralling. Any ralling pours made before the entire slab has been placed and cured must be approved by the Engineer.

REINFORCING STEEL :

All reinforcing steel shall be Grade 60 (yield strength = 60,000 psi) conforming to AASHTO M31 or M322, Type A, with mill test reports. The reinforcing steel is to be accurately located in the forms and firmly held in place by steel wire supports, sufficient in number and size to prevent displacement during the course of construction. The wire supports will not be paid for directly, but will be considered subsidiary to the item "Epoxy Coated Reinforcing Steel (Grade 60)".

STRUCTURAL STEEL :

All structural steel shall be AASHTO M 270, Grade 50W unless otherwise noted and shall be paid for as "Structural Steel in Beam Spans (M 270, Gr. 50W)". Grade 50W steel shall not be painted. All exposed surfaces shall be cleaned in accordance with Subsection 807.84. Structural steel completely embedded in concrete may be AASHTO M 270, Grade 36 unless otherwise noted.

Drawings show general features of design only. Shop drawings shall be made in accordance with the specifications, submitted and approval secured before fabrication is begun.

Requests for substitution of structural steel shapes shown with shapes of greater size must be submitted by the Contractor to the Engineer for approval. Steels of equal or greater strengths will be accepted only when shown on the approved shop drawings. Payment will be based on the basis of shapes shown in the plans, and no additional compensation will be made for any adjustments due to substitutions.

Beams and field splice plates are considered main load carrying members and shall meet the Longitudinal Charpy V-Notch Test specified in Subsection 807.05. This work and material will not be paid for directly, but shall be considered subsidiary to the item "Structural Steel in Beam Spans (M270, Gr. 50W)".

All beams shall be assembled in the shop as specified in Subsection 807.54 and blocked in their true position with webs horizontal. The camber, length of sections, distance between bearings, and openings of joints shall be measured and this information shall become part of the permanent records. The component parts shall be match marked in this assembly and these marks shall be shown on the erection diagram. All beam dimensions are based on a temperature of 60 degrees F. A tolerance of $\frac{1}{4}$ " +/- is allowed for camber.

Flange field splice plates for main members shall be cut and fabricated so that the primary direction of rolling is parallel to the direction of the main tensile and/or compressive stresses.

All welding that is to be done during fabrication of structural steel, including temporary welds, shall be detailed on the shop drawings and submitted for approval. If additional welds are required, whether permanent or temporary, a formal request with detailed drawings shall be submitted to the Engineer for approval; however, additional welds used for attaching falsework support devices or screed rail supports to the structural steel that do not exceed the limitations of Subsection 802.13 will not require approval prior to construction. All welding shall conform to Subsection 807.26.

Field connections shall be bolted with high-strength bolts and shall be $\frac{3}{4}$ " ϕ bolts unless otherwise noted. Bolts shall be placed with heads on the outside face of the exterior beam webs and on the bottom of the beam flanges. Holes for $\frac{3}{4}$ " ϕ high-strength bolts may be $\frac{5}{16}$ " ϕ diameter if a washer is supplied for use under both the nut and head of the bolt.

Diaphragms shall be installed as beams are erected. All bolts in diaphragms and field splices shall be installed and tightened in accordance with Subsection 807.71 prior to pouring the concrete deck unless otherwise noted.

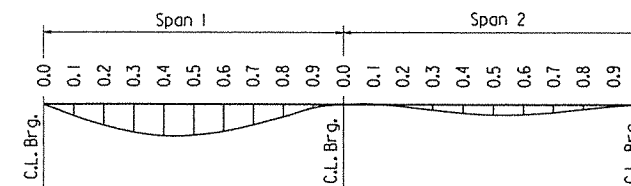
All shear connectors shall be granular flux filled, solid fluxed, or equal and shall be automatically end welded in accordance with recommendations of the Manufacturer.

DEAD LOAD DEFLECTIONS (INCHES)

Span	Point of Deflection	Structural Steel		Structural Steel + Slab		Structural Steel + Slab + Rail	
		Ext. Beam	Int. Beam	Ext. Beam	Int. Beam	Ext. Beam	Int. Beam
1	0	0.000	0.000	0.000	0.000	0.000	0.000
	0.1	0.039	0.044	0.277	0.346	0.307	0.365
	0.2	0.072	0.081	0.514	0.641	0.552	0.677
	0.3	0.095	0.108	0.681	0.850	0.732	0.898
	0.4	0.106	0.120	0.762	0.951	0.819	1.005
	0.5	0.105	0.119	0.752	0.939	0.808	0.992
	0.6	0.092	0.104	0.658	0.821	0.707	0.867
	0.7	0.070	0.079	0.499	0.623	0.536	0.658
	0.8	0.043	0.048	0.305	0.381	0.328	0.402
	0.9	0.017	0.019	0.121	0.151	0.130	0.159
2	0	0.000	0.000	0.000	0.000	0.000	0.000
	0.1	-0.020	-0.020	-0.013	-0.015	-0.013	-0.016
	0.2	0.007	0.008	0.049	0.062	0.053	0.065
	0.3	0.019	0.021	0.135	0.169	0.145	0.179
	0.4	0.029	0.033	0.210	0.262	0.226	0.277
	0.5	0.035	0.039	0.249	0.311	0.267	0.328
	0.6	0.034	0.038	0.242	0.303	0.260	0.320
	0.7	0.027	0.030	0.193	0.241	0.207	0.255
	0.8	0.016	0.018	0.115	0.144	0.124	0.152
	0.9	0.005	0.006	0.037	0.046	0.040	0.049
0	0.000	0.000	0.000	0.000	0.000	0.000	

Symmetrical about Half-point of Unit.

Note: Camber for Dead Load Deflection $\pm \frac{1}{4}$ " tolerance.
 Deflections shown are along C.L. Beam from a chord from C.L. Bearing to C.L. Bearing. Negative sign (-) indicates point above chord.



DEAD LOAD DEFLECTION DIAGRAM

No Scale

Symmetrical about Half-point of Unit.

SHEET 4 OF 4

DETAILS OF UNITS 2, 3 AND 4
 240'-0" CONTINUOUS W-BEAM

ILLINOIS RIVER

ROUTE SEC.

ARKANSAS STATE HIGHWAY COMMISSION

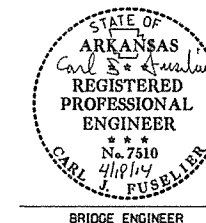
LITTLE ROCK, ARK.

DRAWN BY: ACP DATE: 04/18/11 FILENAME: b090282.sl.dgn

CHECKED BY: PGT DATE: 12-11 SCALE: As Noted

DESIGNED BY: ACP DATE: 04-11

BRIDGE NO. 07265 DRAWING NO. 53220



BRIDGE ENGINEER

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		090282	54	90
				07265		CONT. UNIT		53221

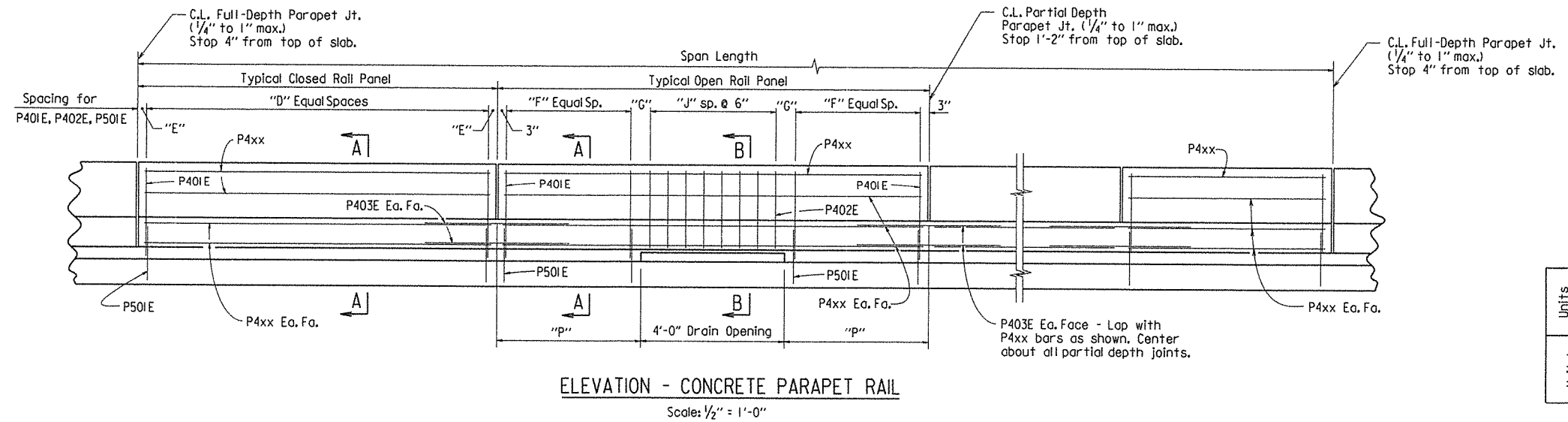
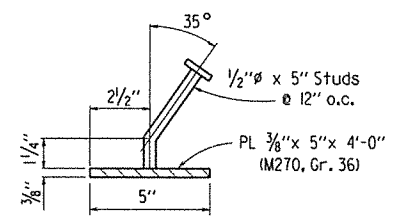
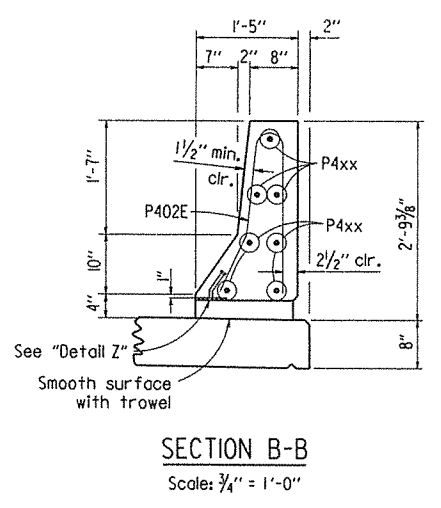
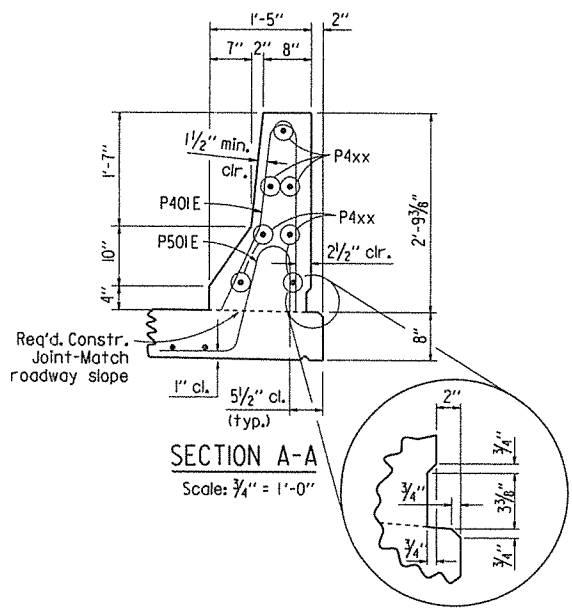
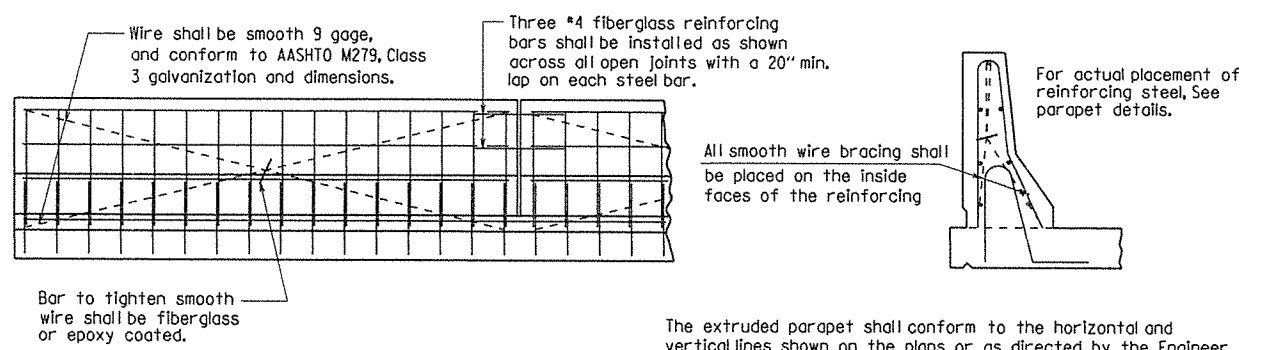


TABLE OF VARIABLES

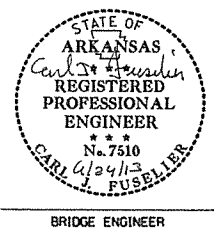
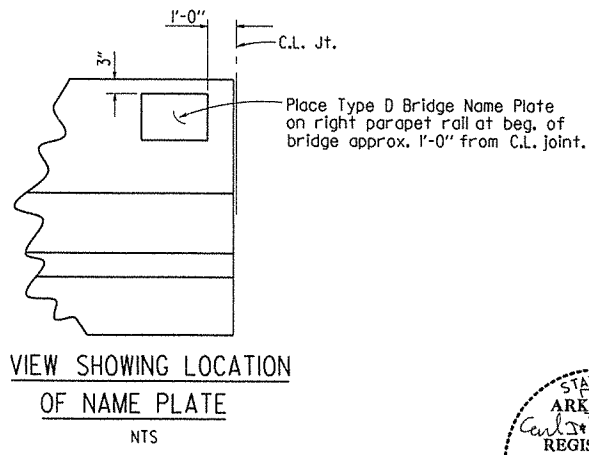
Units	Closed Rail Panels				Open Rail Panels					
	Panel Length	"D"	"E"	P4xx Bar	Panel Length	"F"	"G"	"J"	"p"	P4xx Bar
Units 2, 3, & 4	12'-0"	23	3"	P404E	12'-0"	7	6"	7	4'-0"	P404E
Unit 1	9'-0"	17	3"	P404E	13'-0"	8	6"	7	4'-6"	P405E
					17'-6"	13	6"	7	6'-9"	P406E



Note:
Parapet Studs shall be 5" long, granular flux filled, solid fluxed, or equal, and automatically end welded to the plate. Studs and plate shall meet the requirements of Section 807. Studs and plate shall be measured and paid for as Structural Steel in Beam Spans (M270, Gr. 50W).
The surfaces of the 3/8" Plates which will not be in contact with concrete shall be painted in accordance with Section 638, or as approved by the Engineer. Only one coat is required and shall be applied in the Fabricator's shop. Painting will not be paid for directly, but will be considered subsidiary to Structural Steel in Beam Spans (M270, Gr. 50W).

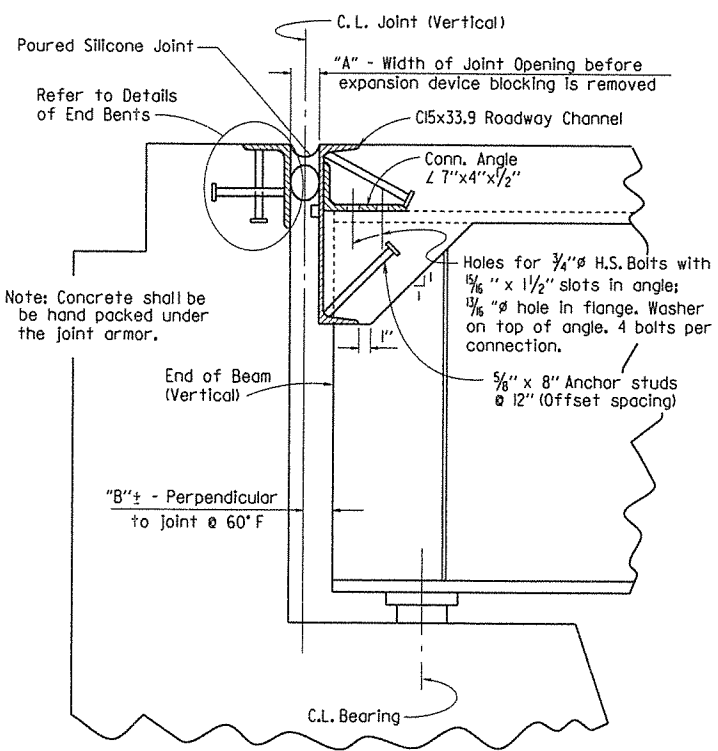


Wire shall be smooth 9 gage, and conform to AASHTO M279, Class 3 galvanization and dimensions.
Three #4 fiberglass reinforcing bars shall be installed as shown across all open joints with a 20" min. lap on each steel bar.
All smooth wire bracing shall be placed on the inside faces of the reinforcing.
Bar to tighten smooth wire shall be fiberglass or epoxy coated.
The extruded parapet shall conform to the horizontal and vertical lines shown on the plans or as directed by the Engineer and shall present a smooth, uniform appearance and texture. Unless otherwise noted, exposed surfaces may be given a light brush finish or a Class 3 Textured Coating Finish in place of Class 2 Rubbed Finish.

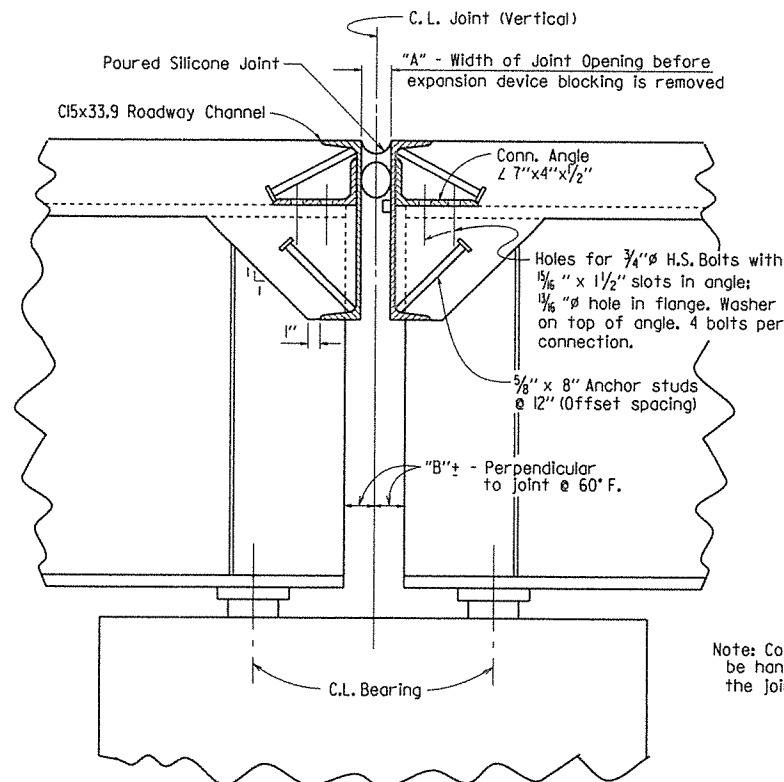


SHEET 1 OF 2
COMMON DETAILS OF W-BEAM UNITS
ILLINOIS RIVER
ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.
DRAWN BY: ACP DATE: 04/28/11 FILENAME: b090282_sl.dgn
CHECKED BY: PGT DATE: 12-11 SCALE: As Noted
DESIGNED BY: ACP DATE: 04-11
BRIDGE NO. 07265 DRAWING NO. 53221

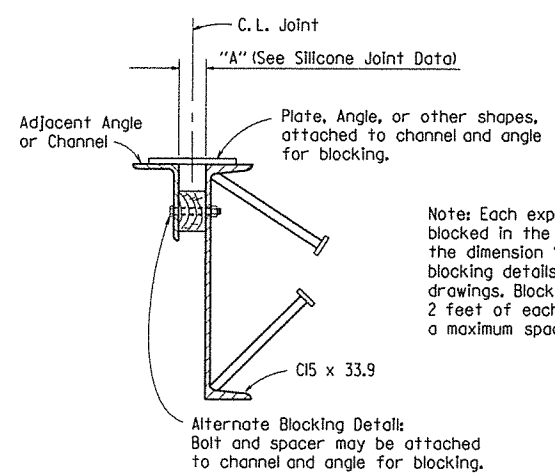
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	07265	CONT. UNIT	5590	53222



Note: Section taken perpendicular to C.L. Joint
SECTION THRU JOINT AT END BENT



Note: Section taken perpendicular to C.L. Joint
SECTION THRU JOINT AT INTERIOR BENT



DETAILS FOR BLOCKING EXPANSION JOINT DEVICE

EXPANSION DEVICE INSTALLATION AT END BENTS:

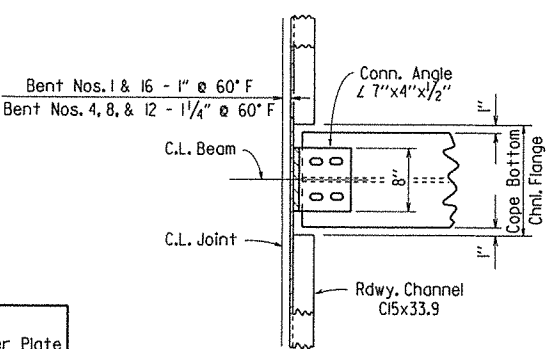
The Contractor may elect to install the expansion device using one of the following two alternatives:

- 1) The concrete span pour adjacent to joint shall be placed before the end bent backwall is placed. After the end bent backwall forms are in place and the beams erected, the blocked expansion device shall be installed and adjusted for grade. All connection bolts shall be fully tightened prior to placing the deck concrete adjacent to the bent. Immediately prior to pouring the backwall concrete, the blocking shall be removed, and the opening adjusted for temperature and grade.
- 2) The backwall shall be poured to the optional construction joint after beams are erected. The blocked expansion device shall be installed and adjusted for grade. All connection bolts shall be fully tightened prior to placing the deck concrete adjacent to the bent. Immediately prior to pouring the remainder of the backwall concrete, the blocking shall be removed and the opening adjusted for temperature and grade.

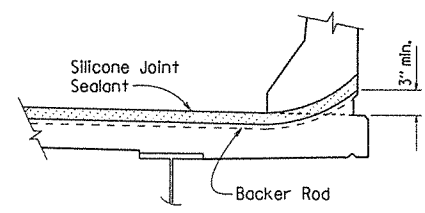
EXPANSION DEVICE INSTALLATION AT INTERIOR BENTS:

After all beams on each side of the joint are erected, the blocked expansion device shall be installed and adjusted for grade. Deck concrete shall be placed for the entire unit or span on one side of the joint before deck concrete on the other side is placed. Connection bolts for the first side to have deck concrete placed shall be completely bolted. Bolts on the other side shall be loosely installed so that thermal and rotational movements will not be restricted during concrete placement on the first side.

Connection bolts on the second side shall remain loose until the concrete pour adjacent to the joint is to be placed. Immediately prior to pouring the span concrete on the second side, the blocking shall be removed, the joint adjusted for temperature and grade, and the connection bolts tightened.



CHANNEL CONNECTION DETAIL



JOINT SEAL PLACEMENT AT CURB

SILICONE JOINT DATA

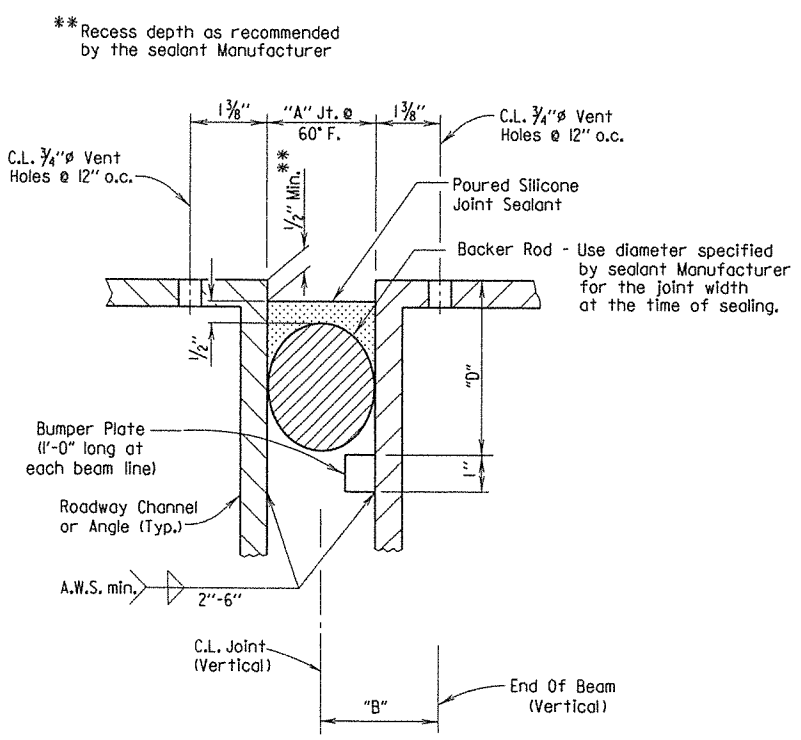
Bent No.	"A" Width Perpendicular to Joint at 24 Hour Average Temperature* Of:			"B" Perpendicular to Joint at 60°F	"D"	Bumper Plate Size
	40°F	60°F	80°F			
1 & 16	2 3/8"	2"	1 9/16"	2 1/4" ±	4 1/2"	1" x 1"
4, 8, & 12	2 7/8"	2 1/2"	2 1/8"	2 1/2" ±	5"	1 1/4" x 1"

* The temperature used to set the joint opening shall be the approximate average air temperature during the 24 hour period immediately before the bolts are tightened. The Engineer shall establish the temperature. Interpolation of the table may be necessary.

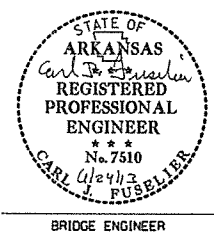
Notes:
The temperature limitations recommended by the sealant Manufacturer shall be observed. The sealant shall be installed only when the average 24 hour air temperature is between 40° and 80° F.

Use an appropriately sized backer rod at the depth shown in the Manufacturer's literature based on the joint width at the time of sealing. Unless otherwise noted, do not install more backer rod than can be sealed in the same day.

The Contractor shall verify separation of the backer rod from the joint material after the joint material has set.

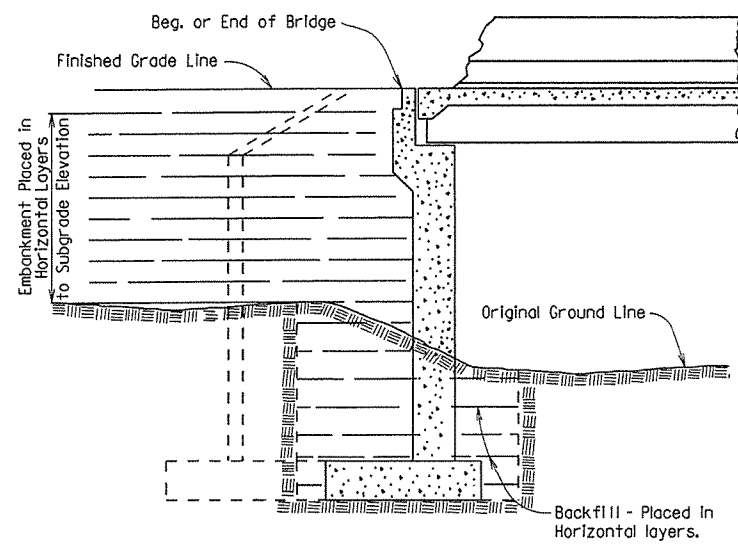


DETAIL OF POURED SILICONE JOINT

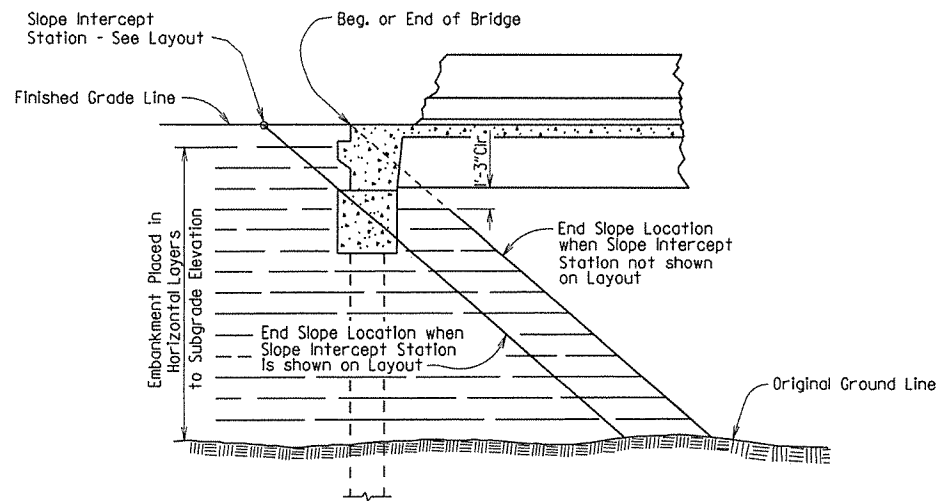


SHEET 2 OF 2
COMMON DETAILS OF W-BEAM UNITS
ILLINOIS RIVER
 ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
 LITTLE ROCK, ARK.
 DRAWN BY: ACP DATE: 04/28/11 FILENAME: b090282.sl.dgn
 CHECKED BY: PGT DATE: 12-11 SCALE: No Scale
 DESIGNED BY: ACP DATE: 04-11
 BRIDGE NO. 07265 DRAWING NO. 53222

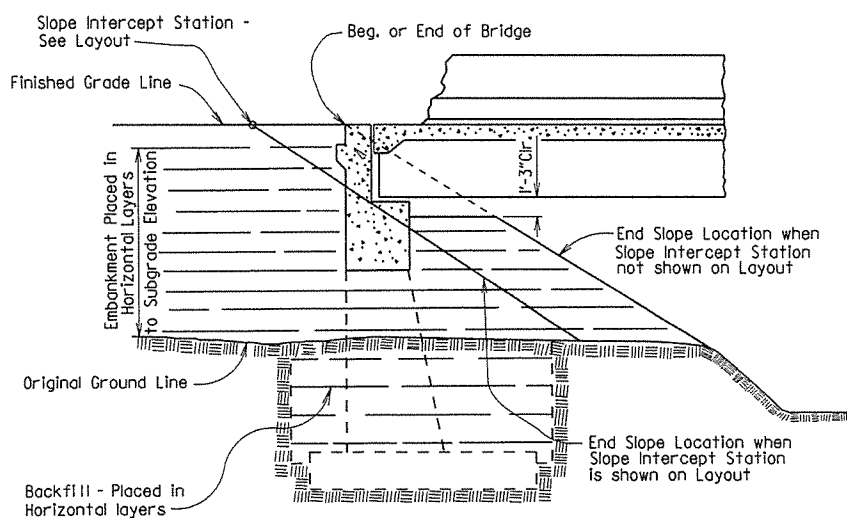
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		56	
							JOB NO.	
							① EMBANKMENT & BACKFILL	55000



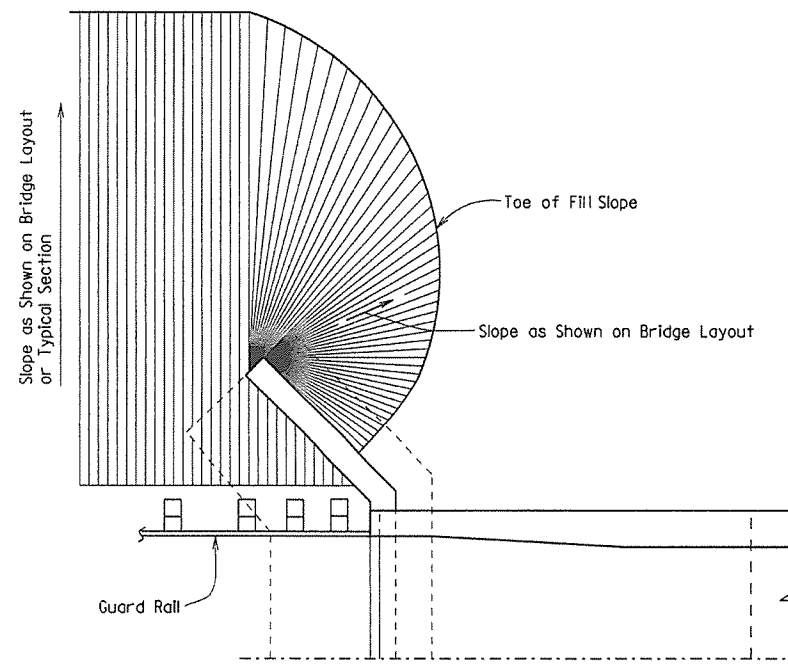
EMBANKMENT CONSTRUCTION AND FOOTING BACKFILL AT VERTICAL WALL ABUTMENTS



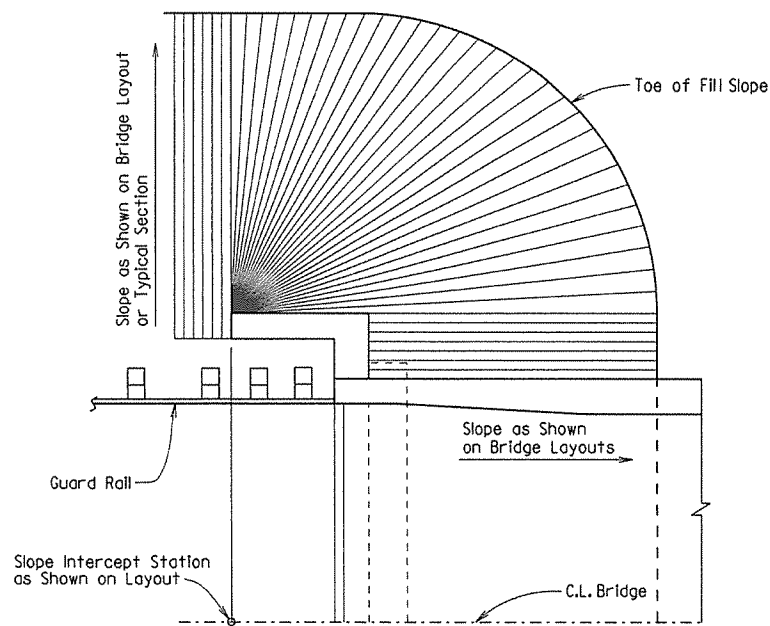
EMBANKMENT CONSTRUCTION AT SPILL-THROUGH PILE END BENTS



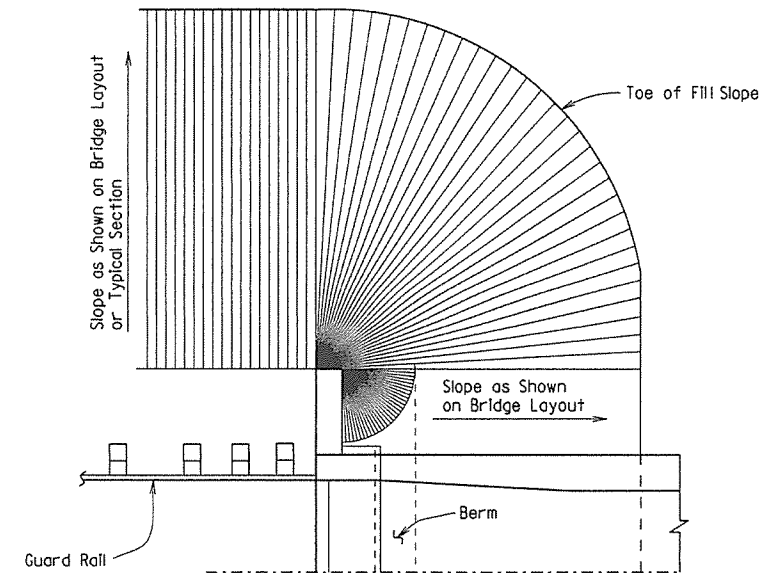
EMBANKMENT CONSTRUCTION AND FOOTING BACKFILL AT SPILL-THROUGH END BENTS



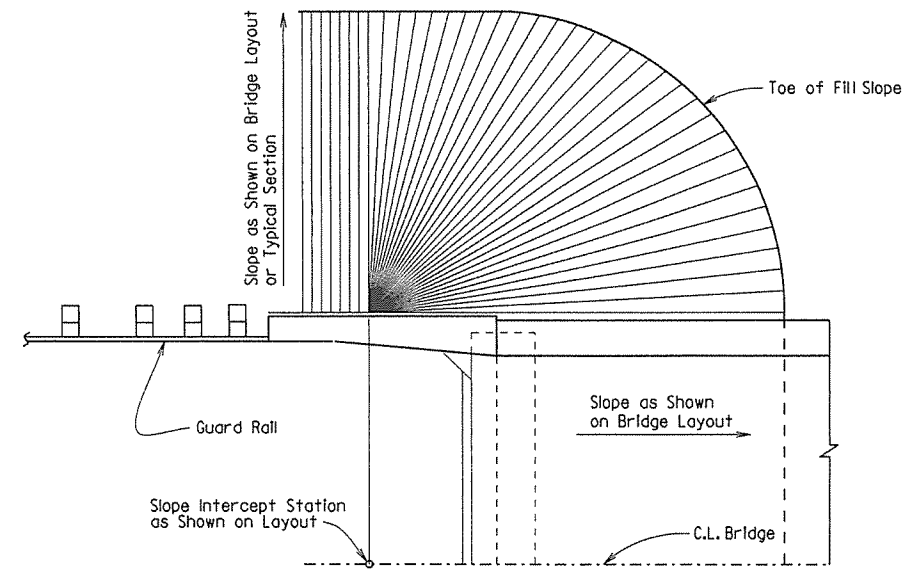
VERTICAL WALL ABUTMENTS



SPILL-THROUGH END BENTS WITH TURNBACK WING



SPILL-THROUGH END BENTS WITH STUB WING



SPILL-THROUGH END BENTS WITH TRANSITION WING

METHOD OF DETERMINING FILL SLOPE LOCATION AT BRIDGE ENDS

GENERAL NOTES

The Bridge End Embankment shall be defined as a section of embankment, not less than 20 feet long adjacent to the bridge end, together with the side slopes and slopes under the bridge end including around the end of wingwalls. Embankment adjacent to structures shall be constructed in 6 inch horizontal layers (loose measure) and compacted by the use of mechanical equipment to the satisfaction of the Engineer. Refer to Subsections 210.09, 210.10 and 801.08 for construction requirements.

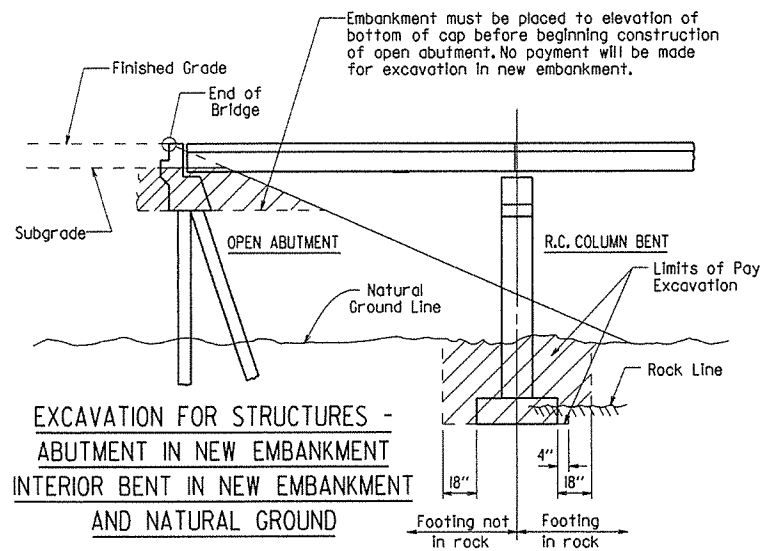
STANDARD DETAILS FOR EMBANKMENT CONSTRUCTION AND BACKFILL AT BRIDGE ENDS

ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

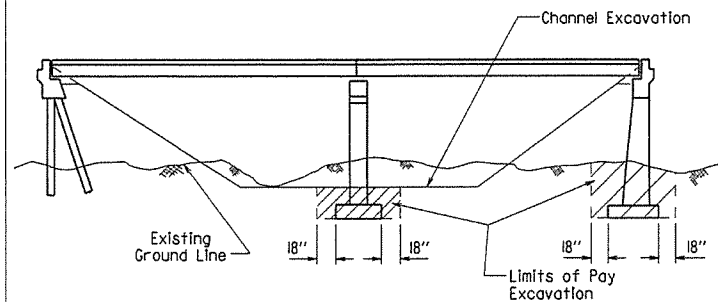
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CHECKED BY: BEF DATE: 2-27-2014 SCALE: NO SCALE
DESIGNED BY: STD DATE: -

DRAWING NO. 55000

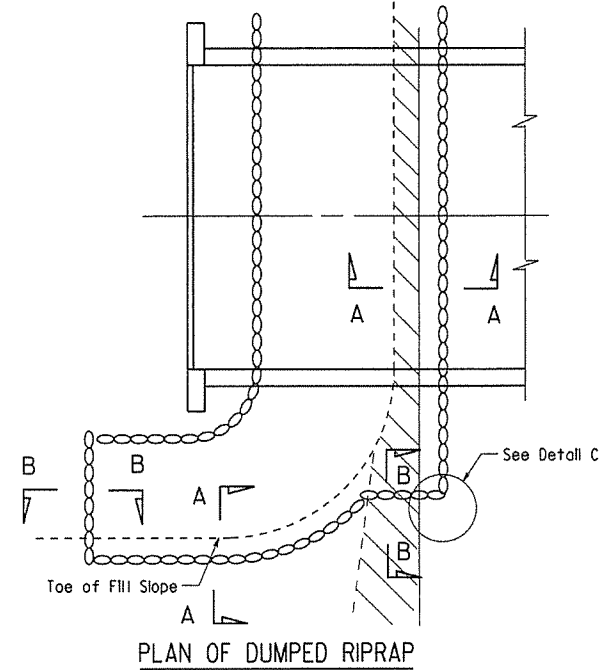
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		57	
JOB NO.							RIPRAP & EXCAV. 55001	



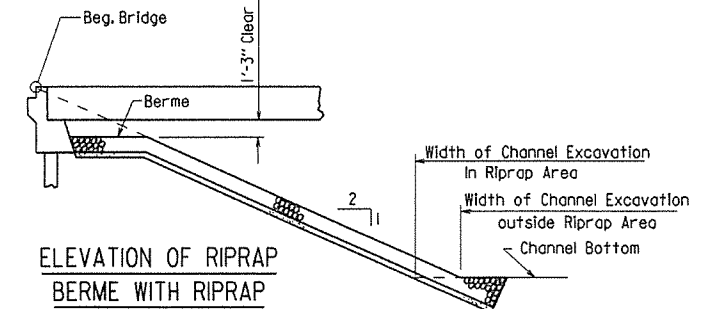
**EXCAVATION FOR STRUCTURES -
ABUTMENT IN NEW EMBANKMENT
AND NATURAL GROUND**



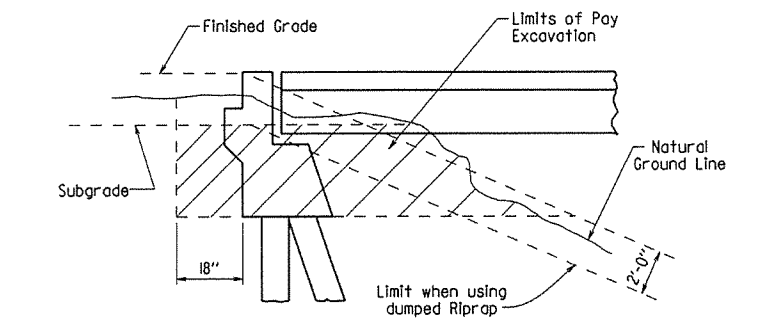
**EXCAVATION FOR STRUCTURES - BRIDGE
LOCATION WITH DESIGNATED CHANNEL CHANGE**



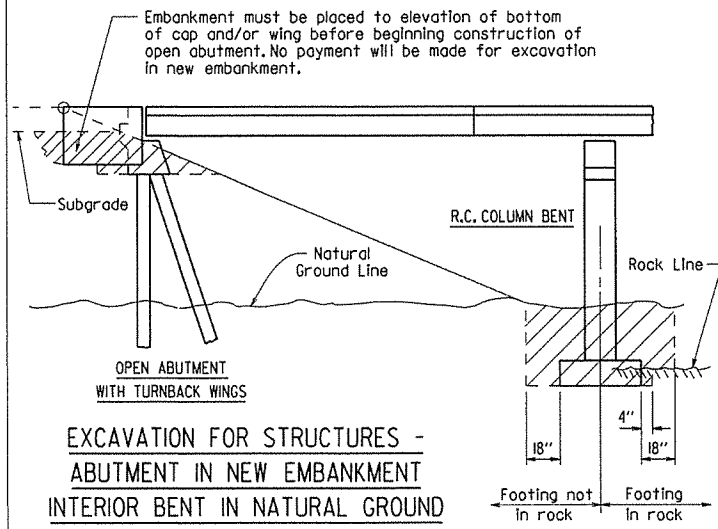
PLAN OF DUMPED RIPRAP



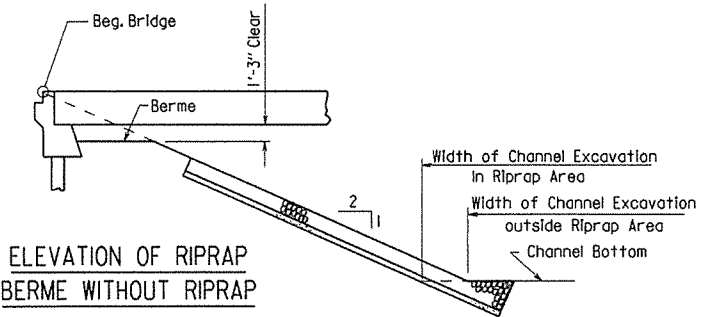
**ELEVATION OF RIPRAP
BERME WITH RIPRAP**



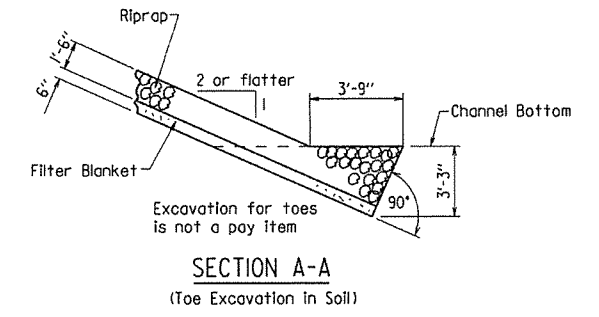
**EXCAVATION FOR STRUCTURES -
ABUTMENT IN NATURAL GROUND**



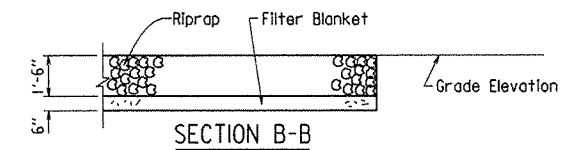
**EXCAVATION FOR STRUCTURES -
ABUTMENT IN NEW EMBANKMENT
INTERIOR BENT IN NATURAL GROUND**



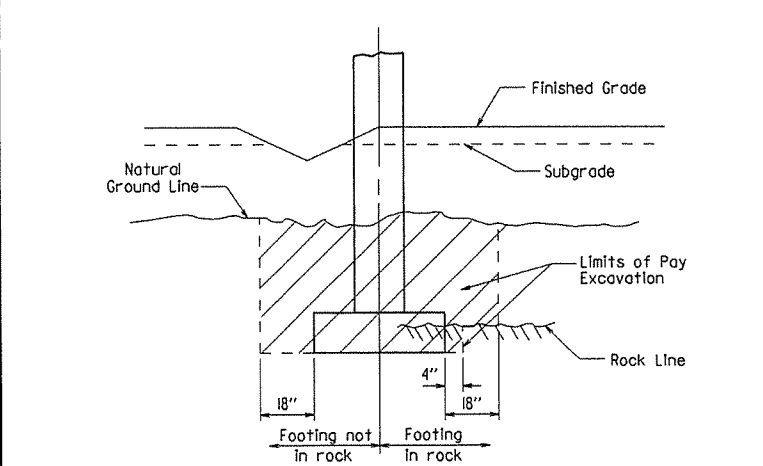
**ELEVATION OF RIPRAP
BERME WITHOUT RIPRAP**



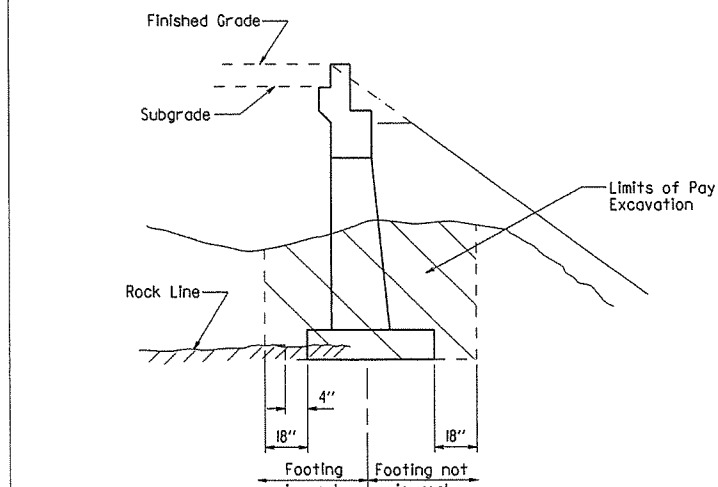
**SECTION A-A
(Toe Excavation in Soil)**



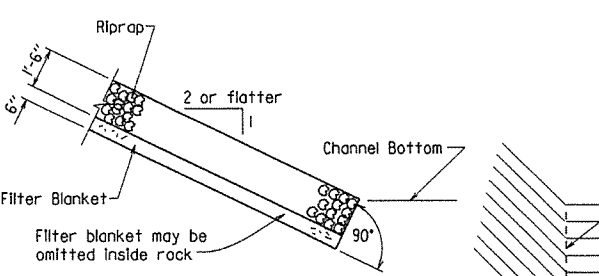
SECTION B-B



**EXCAVATION FOR STRUCTURES -
BENT IN ROADWAY FILL SECTION
AND NATURAL GROUND**



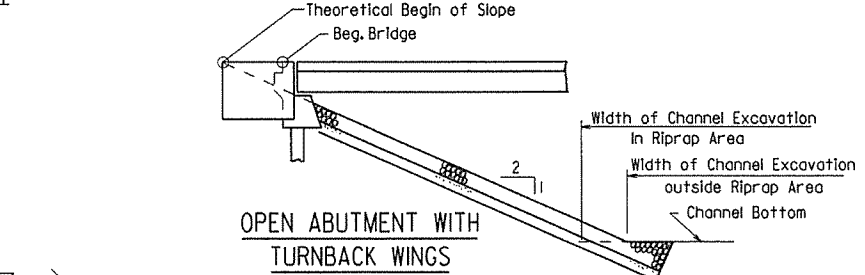
**EXCAVATION FOR STRUCTURES - ABUTMENT
IN NATURAL GROUND AND NEW EMBANKMENT**



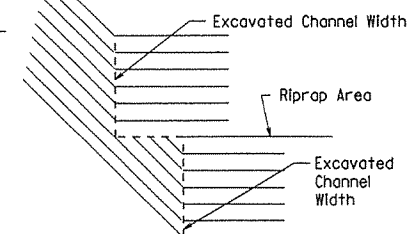
**SECTION A-A
(Toe Excavation in Rock)**

Note: Use this type of toe when rock is encountered which is in a stable condition.
Note: In lieu of an aggregate filter blanket, a synthetic fiber geotextile fabric complying with the requirements of Subsection 816.02(e) may be used.

Note: Details for computing excavation for structures are included for information as to how plan quantities were calculated and for use when adjusting quantities when changing footing elevation.



**OPEN ABUTMENT WITH
TURNBACK WINGS**

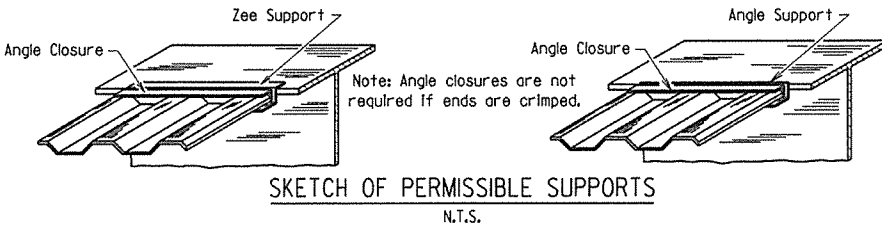
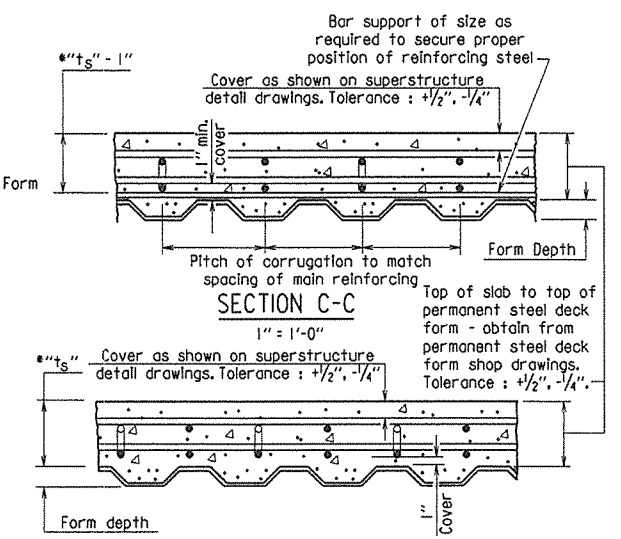
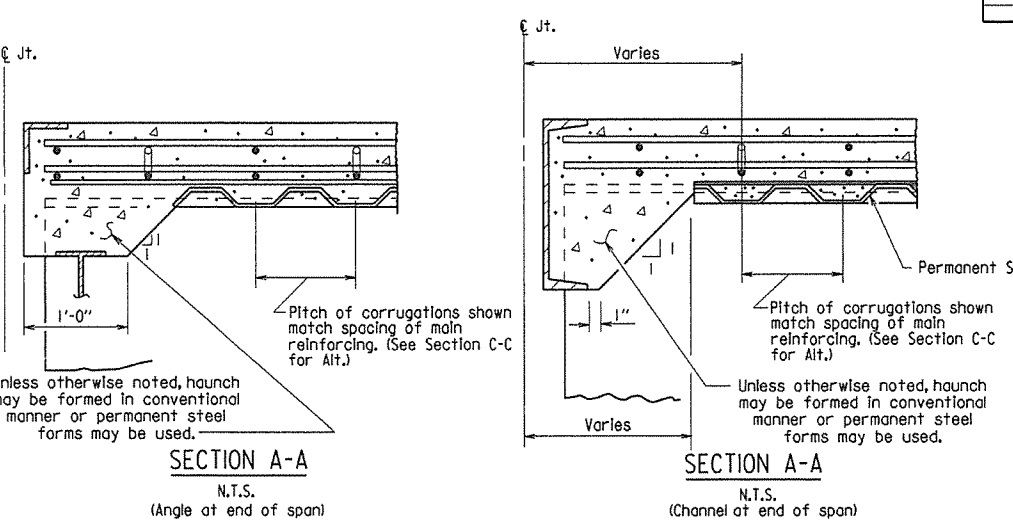
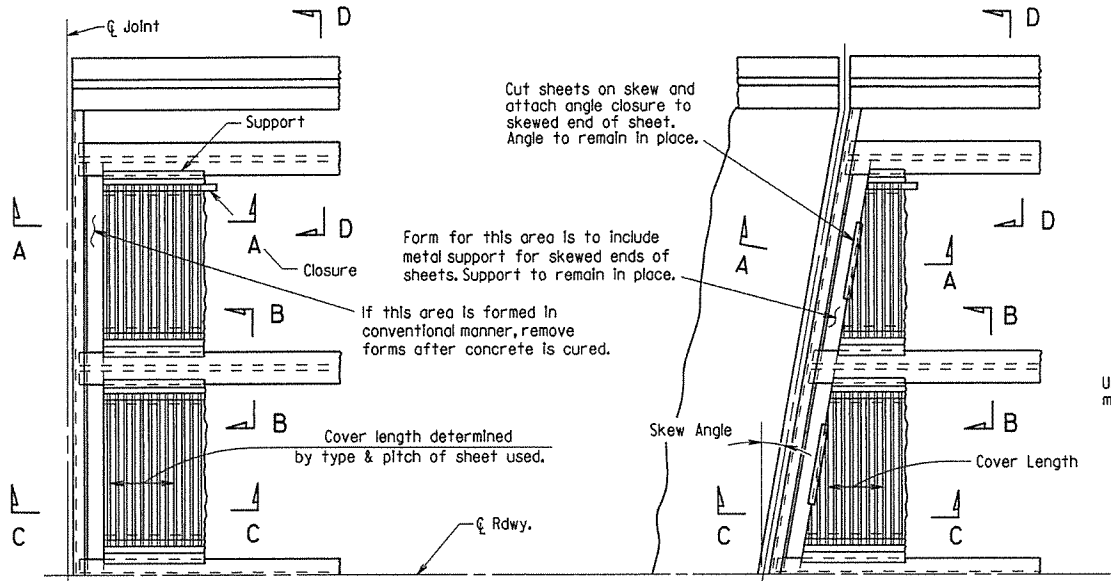


DETAIL C

**STANDARD DETAILS FOR
DUMPED RIPRAP AND FILTER BLANKET
AND COMPUTING
EXCAVATION FOR STRUCTURES
ARKANSAS STATE HIGHWAY COMMISSION**

LITTLE ROCK, ARK.
DRAWN BY: KDH DATE: 2-27-2014 FILENAME: b55001.dgn
CHECKED BY: BEF DATE: 2-27-2014 SCALE: NO SCALE
DESIGNED BY: STD. DATE:

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		58	
JOB NO.							BRIDGE DECK FORMS	55005



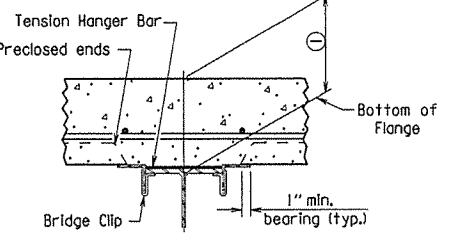
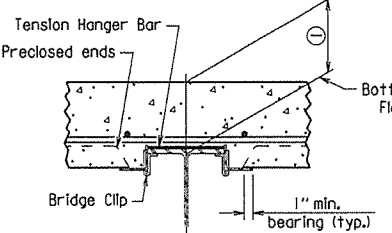
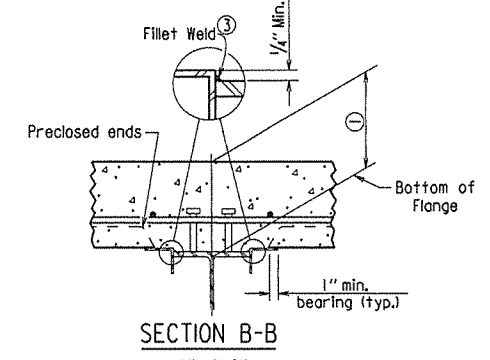
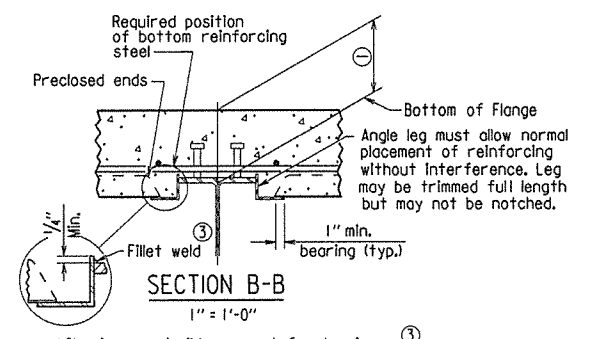
PART PLAN - SQUARE SPAN
3/8" = 1'-0"

PART PLAN - SKEWED SPAN
3/8" = 1'-0"

SECTION A-A
N.T.S.
(Angle at end of span)

SECTION A-A
N.T.S.
(Channel at end of span)

SECTION C-C - ALTERNATE
1" = 1'-0"
(Applicable when corrugations do not match spacing of main reinforcement)

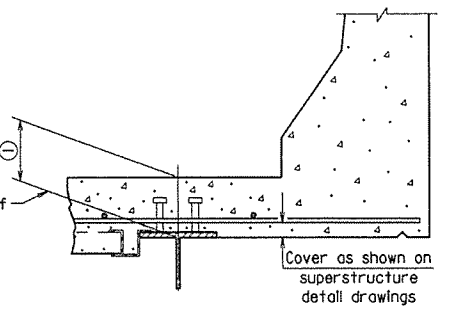
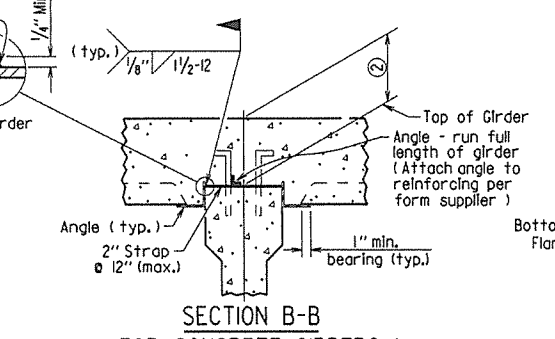
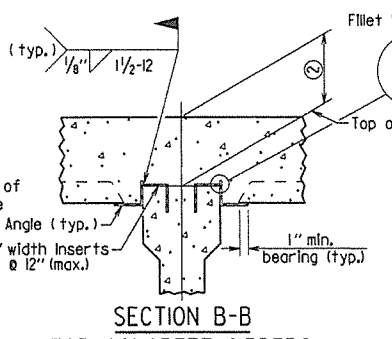
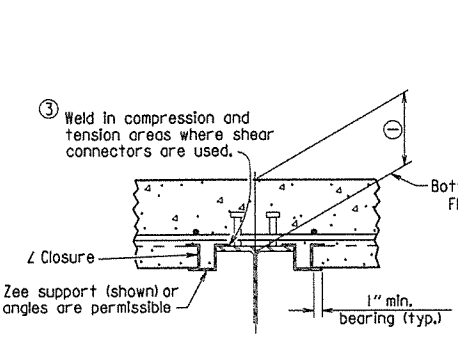


SECTION B-B
1" = 1'-0"
(Showing permissible support for tension flange where shear connectors are used, and for all compression flanges)

SECTION B-B
1" = 1'-0"
(Showing permissible support for tension flange where shear connectors are used and for all compression flanges)

SECTION B-B
1" = 1'-0"
(Showing permissible support for tension flange where shear connectors are not used)

SECTION B-B
1" = 1'-0"
(Showing permissible support for tension flange where shear connectors are not used)



SECTION B-B
1" = 1'-0"
(Showing Z Closure)

SECTION B-B
(FOR CONCRETE GIRDERS)
1" = 1'-0"
(Showing support by insert cast in girder)

SECTION B-B
(FOR CONCRETE GIRDERS)
1" = 1'-0"
(Showing support by Strap)

SECTION D-D
1" = 1'-0"
Note: Only Bottom Reinforcing is shown.

① Distance from top of slab to bottom of top flange as measured at centerline girder and as shown on superstructure detail drawings. This dimension may vary within the following limits to maintain the grade and slab thickness tolerances: Minimum - occurs when either the top flange or the support angle leg contacts the bottom reinforcing steel; Maximum = $t_s + 1/4"$ + flange thickness. See Section C-C for slab thickness tolerance between adjacent girder flanges.

② Distance from top of slab to top of girder as measured at centerline girder and as shown on superstructure detail drawings. This dimension may vary within the following limits to maintain the grade and slab thickness tolerances: Minimum - occurs when either the top of girder or the support angle leg contacts the bottom reinforcing steel; Maximum - value shown on the superstructure detail drawings when removable forms are used. See Section C-C for slab thickness tolerance between adjacent girder flanges.

* t_s = slab thickness as shown on superstructure detail drawings.
GENERAL NOTES

Permanent steel deck forms may be used at the Contractor's option and shall be at no additional cost to the Department. Such use may result in changes to the dead load deflection of the girder. Any cost for adjustments due to a change in the dead load deflection will be borne by the Contractor. Payment for deck concrete and structural steel will not be increased due to use of permanent steel deck forms.

Permanent steel deck forms shall conform to Subsection 802.14(b). Detailed plans, including detailed calculations and manufacturer's technical brochure, shall be submitted to and approved by the Engineer before work of forming the bridge deck is started.

Welding of form supports to the tension flange of steel girders will be permitted only in areas where shear connectors are used. When welding is not allowed, the method of fastening Z or Z supports to the flange must be approved by the Engineer.

Form sheets shall be fastened to supporting members and to each other with galvanized metal screws sufficient in size and number to provide a secure attachment. Alternate methods of attachment must be approved by the Engineer.

When the pitch of form corrugations match the reinforcing spacing, transversely align form sheets across the bridge to maintain the correct orientation of continuous reinforcing bars in the corrugations.

Bar support rods, when used, shall be sized and spaced to adequately support the bottom reinforcing mat at the required position.

High chairs shall be sized to support the top mat of reinforcing at the proper position. High chairs shall be placed at locations shown on the detail drawings.

Specifications: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction (2014 Edition), with applicable Supplemental Specifications and Special Provisions.

STANDARD DETAILS FOR PERMANENT STEEL BRIDGE DECK FORMS FOR STEEL & CONCRETE GIRDER SPANS

ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

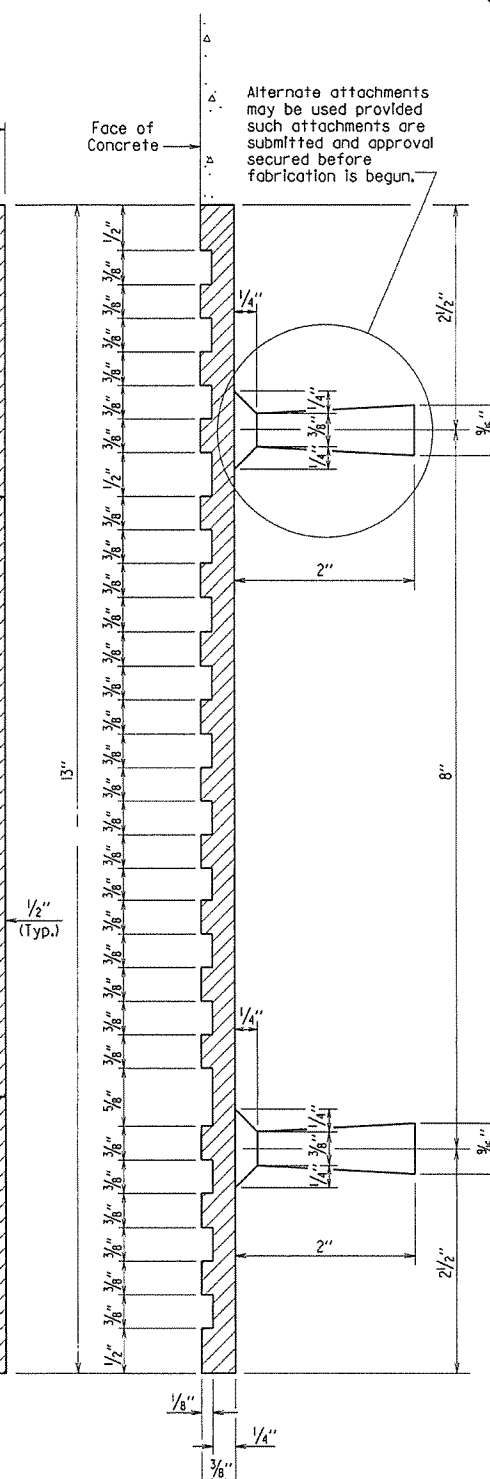
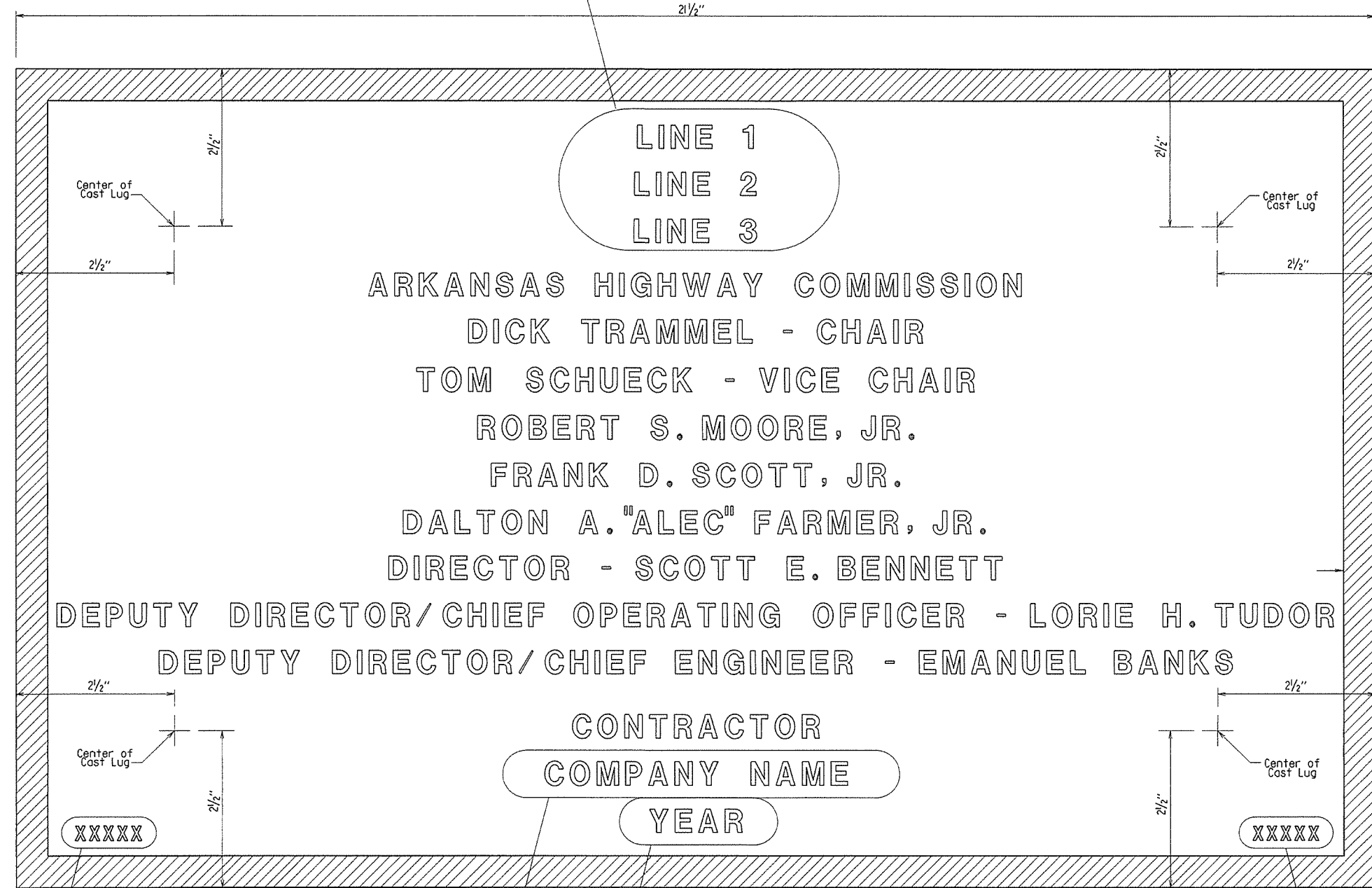
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CHECKED BY: BEF DATE: 2-27-2014 SCALE: NONE
DESIGNED BY: STD DATE: _____

DRAWING NO. 55005

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
12-1-14				6	ARK.		59	
1-14-15								
				JOB NO.				
				TYPE D NAME PLATE		55010		

The name of the bridge as shown on the plans shall be placed on Lines 1 - 3 using 1/8" raised letters and numerals 3/8" high.

	Example 1	Example 2	Example 3	Example 4
Line 1	Red River	Southern	Saline	Highway 5
Line 2	Relief	Railroad	River	
Line 3		Overpass	Relief	



GENERAL NOTES

Specifications: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction, (2014 Edition) with applicable Supplemental Specifications and Special Provisions.

Name plates shall be cast bronze and shall meet the material requirements as specified in Section 812.

Body of plate shall be 1/4" thick and shall include four tapering cone lugs 3/8" to 1/4" x 2" long. The border and all lettering shall be raised 1/8" above the face of plate and shall be polished.

All lettering shall be plain gothic, square cut and not tapered.

The number of plates required and the location and name on the plate for each bridge shall be as designated on the plans.

Place the design live loading here using 1/8" raised letters and numerals 1/4" high. Examples: HS 20 HL-93

Place the Year in which Contract was awarded here using 1/8" raised numerals 3/8" high. Example: 2001

Place the name of the company awarded the construction contract here using 1/8" raised letters and numerals 3/8" high. Example: ABCD CONSTRUCTION, INC.

Place the Bridge number here using 1/8" raised letters and numerals 1/4" high. Examples: A1234 05432

- ▲ Revised Chair and Vice Chair
Added New Commissioner
1-14-15 KDH Checked By: CRE
- ▲ Revised Deputy Director/
Chief Engineer
Added Deputy Director/
Chief Operating Officer
12-1-14 KDH Checked By: CRE

TYPICAL BRIDGE NAME PLATE

STANDARD DETAILS FOR
TYPE D BRIDGE NAME PLATE

ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

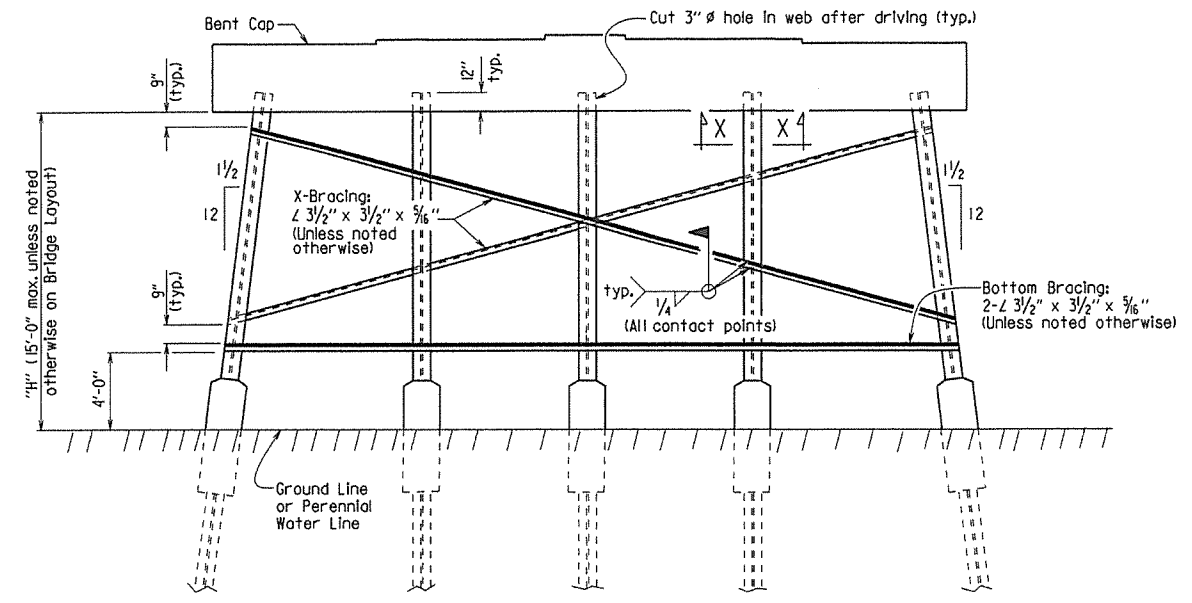
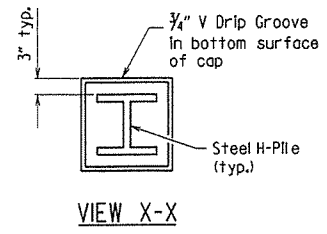
DRAWN BY: KDH DATE: 2-27-2014 FILENAME: b55010.dgn
 CHECKED BY: BEF DATE: 2-27-2014 SCALE: NO SCALE
 DESIGNED BY: STD. DATE: _____

DRAWING NO. 55010

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				6	ARK.		60	
							JOB NO.	STEEL H-PILES 55020

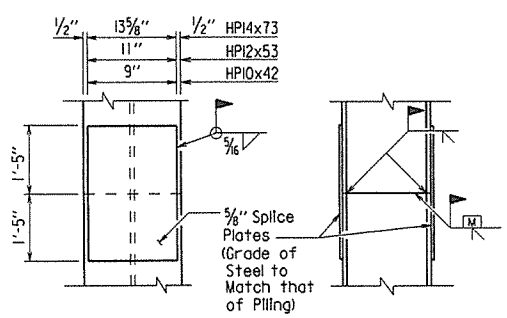
GENERAL NOTES FOR STEEL H-PILES:

Steel H-Piles shall conform to AASHTO M 270, Grade 36 or greater.
 See Bridge Layout and Bent Details for pile size, estimated length, spacing, pile anchorage (if required) and for driving information.
 Steel H-Piles that extend above the ground and are not protected by pile encasement shall be painted in accordance with Subsection 805.02.
 Brackets, lugs, cap plates, pile tips, driving points, pile painting, splicing and welding shall not be paid for directly, but shall be considered subsidiary to the item "Steel Piling".

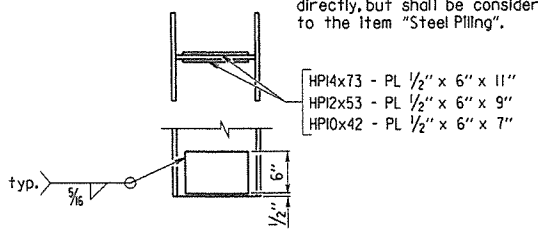


Notes:
 All bracing shall be cut and welded in the field. Each brace shall be furnished in one piece. Payment shall be made under item 807.
 Unless noted otherwise, omit X-Bracing when "H" is less than 8 feet.
 Omit X-Bracing and Bottom Bracing when "H" is 5 feet or less.
 When required on the Bridge Layout sheet, pile encasements shall be constructed. See Notes and Details for H-Pile Encasements.
 Omit all bracing (and V-groove in cap) when pile encasement is extended to bottom of bent cap.

TYPICAL DETAILS OF H-PILE TRESTLE INTERMEDIATE BENT
 (Shown with Partial Height Encasement)



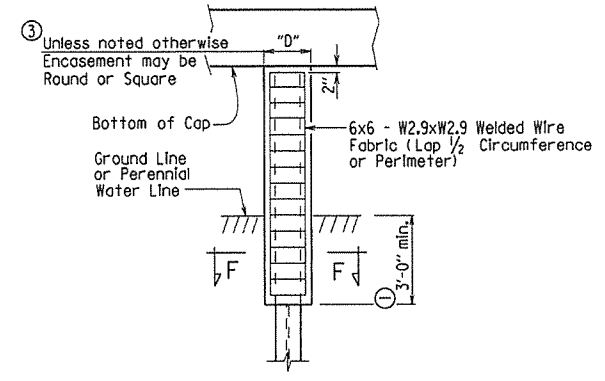
TYPICAL SPLICE DETAILS



REINFORCING DETAIL FOR STEEL H-PILE TIP

GENERAL NOTES FOR H-PILE ENCASEMENTS:

See Bridge Layout for additional notes and required location of pile encasements.
 All concrete shall be Class S with a minimum 28-day compressive strength, f'c = 3,500 psi. If concrete cannot be placed in the dry, Seal Concrete may be used from top to bottom of encasement.
 Reinforcing steel shall be Grade 60 conforming to AASHTO M 31 or M 322, Type A.
 Welded Wire Fabric shall conform to AASHTO M 55 or M 221. Galvanized Corrugated Steel Pipe shall conform to AASHTO M 36 and M 218.
 Concrete, welded wire fabric or reinforcing steel and galvanized pipe shall not be paid for directly, but shall be considered subsidiary to the item "Pile Encasement".



PILE ENCASEMENT DETAIL FOR STEEL H-PILES
 (Shown with Encasement to Bottom of Cap)

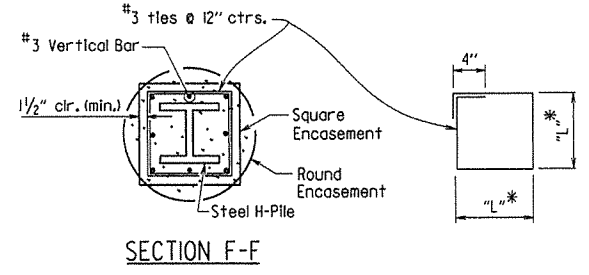
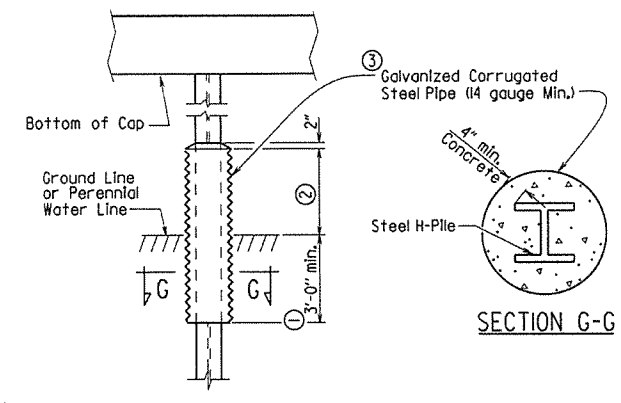


TABLE OF VARIABLES FOR PILE ENCASEMENT

Pile Size	"D"		"L"*
	Square Encsmt.	Round Encsmt.	
HPI0x42	1'-7"	2'-0"	1'-4"
HPI2x53	1'-8"	2'-2"	1'-5"
HPI4x73	1'-11"	2'-6"	1'-8"

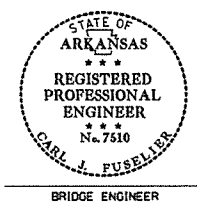


ALTERNATE PILE ENCASEMENT DETAIL FOR STEEL H-PILES
 (Shown with Partial Height Encasement)

- ① Unless otherwise noted on Bridge Layout.
- ② 3'-0" minimum or as shown on Bridge Layout.
- ③ Encasement dimensions shall be sized to maintain a minimum concrete cover of 4" from the H-Pile. Reinforcement shall be sized to provide a minimum concrete cover of 1 1/2" and a minimum clearance of 1 1/4" from the pile.
- ④ Alternate pile encasement, when not extended to bottom of cap, shall have 2" concrete taper for water runoff as shown in the Partial Height Encasement detail.
- ⑤ Alternate pile encasement may not be allowed. See Bridge Layout.

STANDARD DETAILS FOR STEEL H-PILES AND PILE ENCASEMENTS

ARKANSAS STATE HIGHWAY COMMISSION
 LITTLE ROCK, ARK.

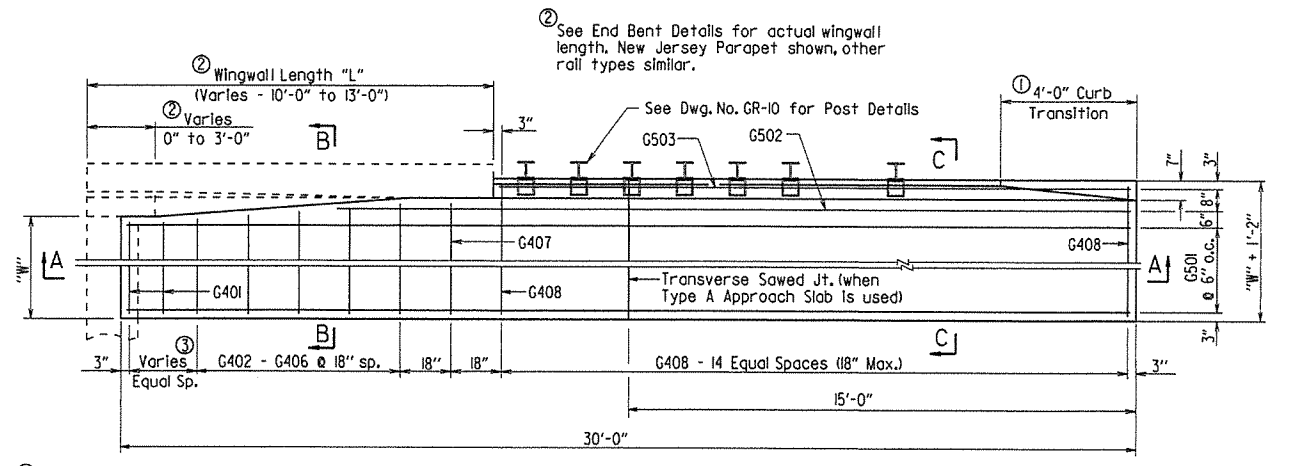


This document was originally issued and sealed by Carl J. Fuseller, PE No. 7510, on February 27, 2014. This copy is not a signed and sealed document.

DRAWN BY: A.M.S. DATE: 2/27/2014 FILENAME: b55020.dgn
 CHECKED BY: B.E.F. DATE: 2/27/2014 SCALE: NO SCALE
 DESIGNED BY: STD. DATE: —

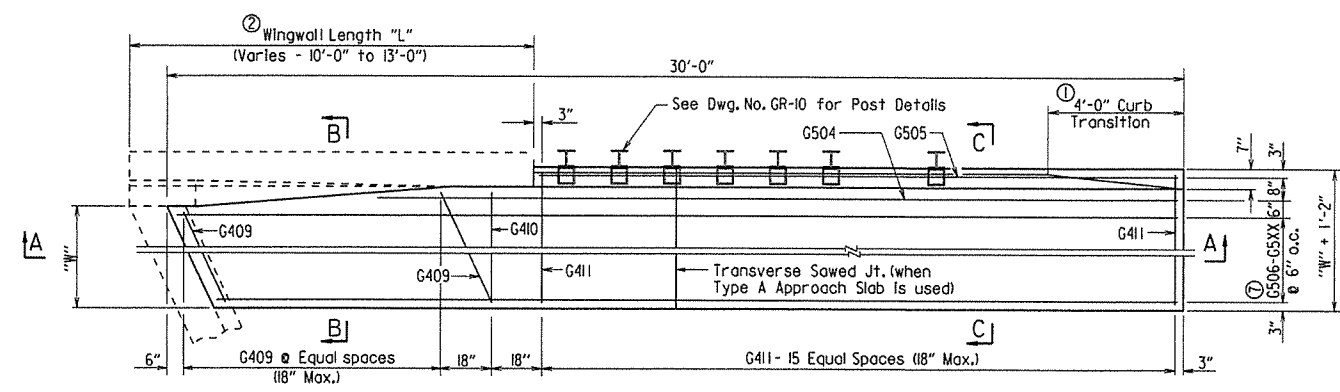
DRAWING NO. 55020

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		61	
JOB NO.							TYPE A GUTTERS	55030A

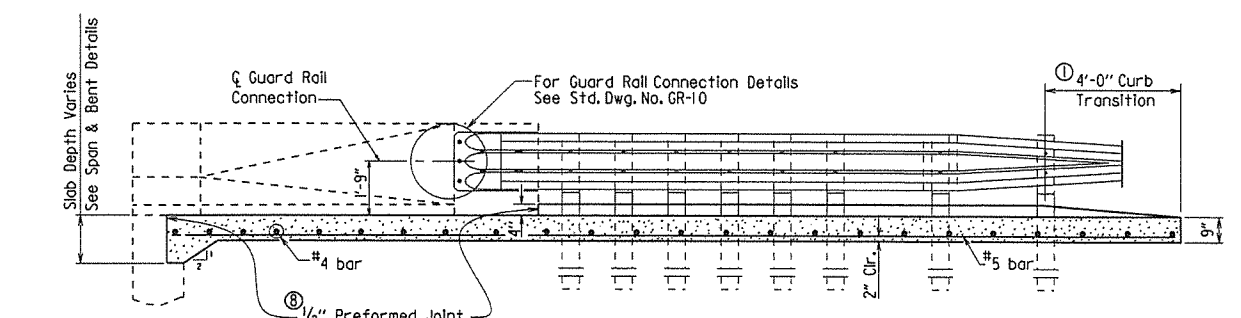


HALF PLAN OF APPROACH GUTTERS FOR SQUARE BRIDGE

③ Number of G401 bars vary with wingwall length - See Bar List



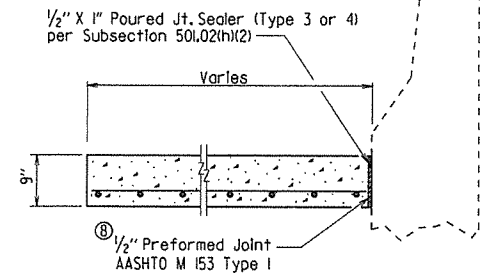
PLAN OF APPROACH GUTTERS FOR SKEWED BRIDGE



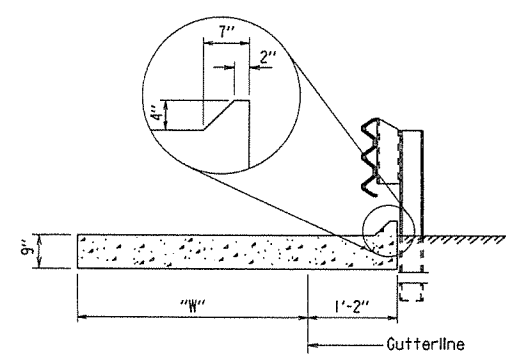
SECTION A-A

⑧ Eliminate Type I Preformed Joint at end bent backwall and at face of wingwalls when gutters used with Type A Approach Slabs. Poured joint sealer is required, however backer rod shall be eliminated.

① Construct gutter curb with height-transition as shown if drop inlet is not placed at end of gutter.
Construct gutter curb full height (no height-transition) if drop inlet is placed at end of gutter. Curb height transition placed on drop inlet. See drop inlet details.



SECTION B-B
N.T.S.



SECTION C-C
N.T.S.

Note:
All longitudinal lines within the limits of horizontal curves shall be on curves concentric to C.L. Bridge. Adjustment to longitudinal bar lengths may be required. Transverse reinforcing shall be placed on radial lines to C.L. Bridge.

BAR LIST FOR ONE TYPE A GUTTER

Mark	No. Req'd. for Width "W"				Length
	3'-0"	4'-0"	6'-0"	8'-0"	
G401	④	④	④	④	"W" - 4"
G402-G406	1 each	1 each	1 each	1 each	"W" - 3" to "W" + 2"
G407	1	1	1	1	"W" + 3"
G408	15	15	15	15	"W" + 10"
G501	6	8	12	16	29'-8"
G502	1	1	1	1	(35'-5") - "L"
G503	1	1	1	1	30'-8" - "L"
G409	⑥	⑥	⑥	⑥	⑤
G410	1	1	1	1	"W" + 3"
G411	16	16	16	16	"W" + 10"
G504	1	1	1	1	⑤
G505	1	1	1	1	⑤
G506 - G5XX ⑦	1 each	1 each	1 each	1 each	⑤

④ 0 for "L" = 10'
1 for "L" = 11'
2 for "L" = 12'
2 for "L" = 13'

⑦ G511 for "W" = 3'
G513 for "W" = 4'
G517 for "W" = 6'
G521 for "W" = 8'

⑤ Bar Lengths vary with Skew and Wingwall Length.

⑥ No. Req'd. varies with Skew and Wingwall Length.

QUANTITIES FOR ONE SQUARE APPROACH GUTTER (FOR INFORMATION ONLY)

"W" Width (ft.)	Reinforcing Steel (Lbs.)	Concrete (Cu. Yds.)
3	285	3.40
4	360	4.25
6	515	5.90
8	665	7.55

Quantities are based on "L" = 10'-0".

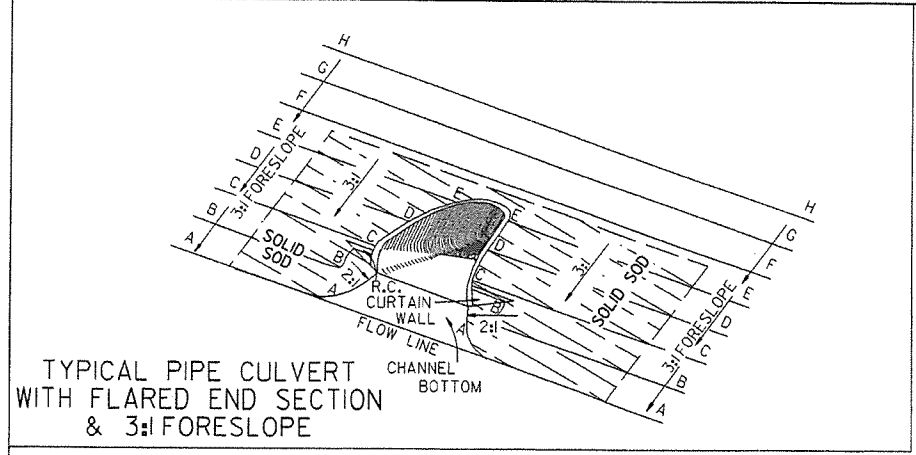
GENERAL NOTES

All concrete shall be Class S or Class (S/AE) or mixture used for Portland Cement Concrete Pavement and shall be poured in the dry.
All reinforcing steel shall be Grade 60 (yield strength = 60,000 psi) conforming to AASHTO M 31 or M 322, Type A, with mill test reports.
Approach Gutters will be measured and paid for in accordance with Section 504.

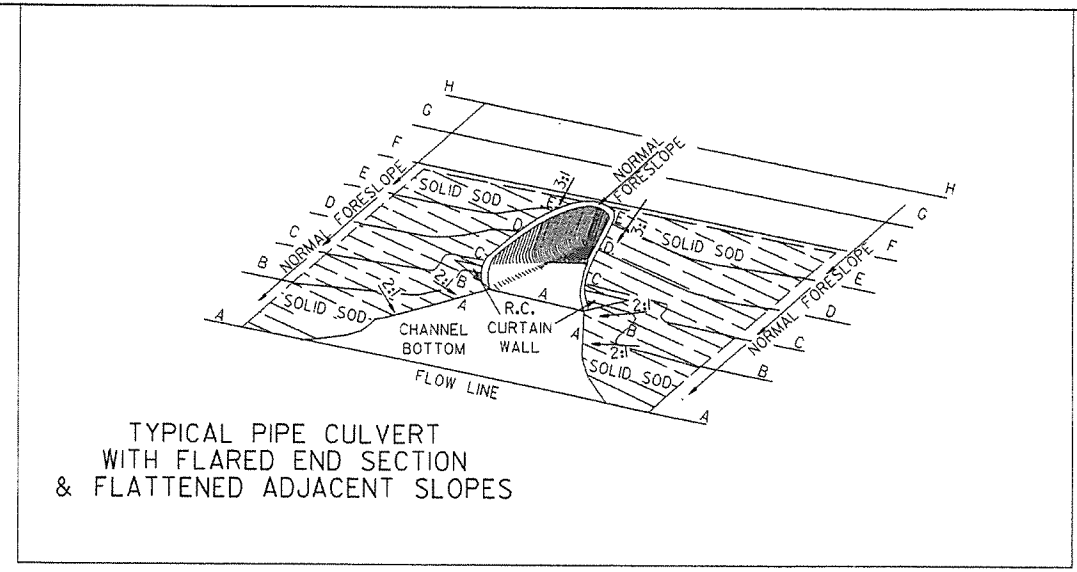
STANDARD DETAILS FOR TYPE A APPROACH GUTTERS

ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

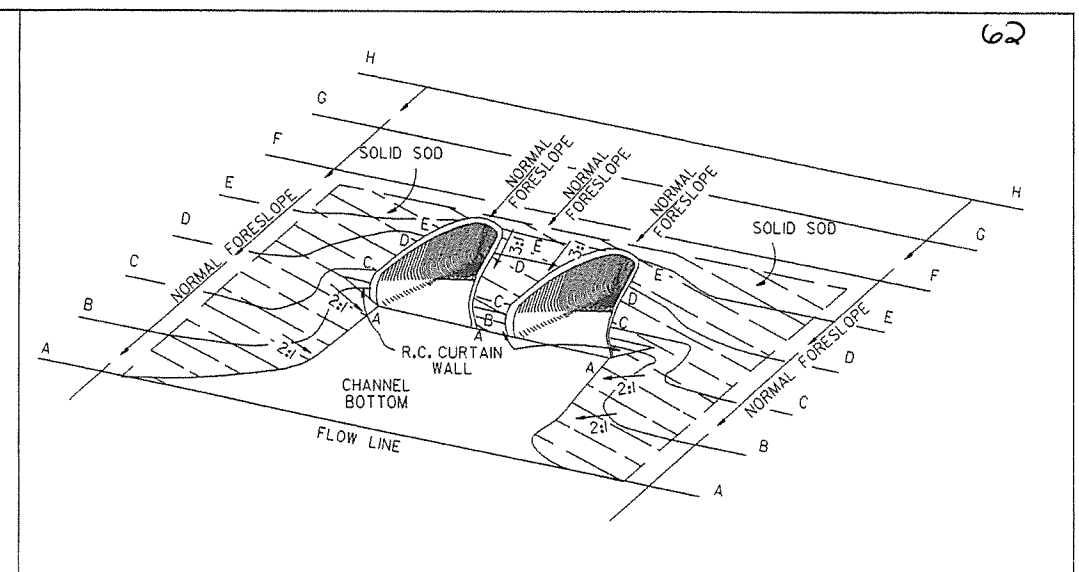
DRAWN BY: A.M.S. DATE: 2/27/2014 FILENAME: b55030a.dgn
CHECKED BY: K.W.Y. DATE: 2/27/2014 SCALE: 3/8" = 1'-0"
DESIGNED BY: STD. DATE: or As Shown
DRAWING NO. 55030A



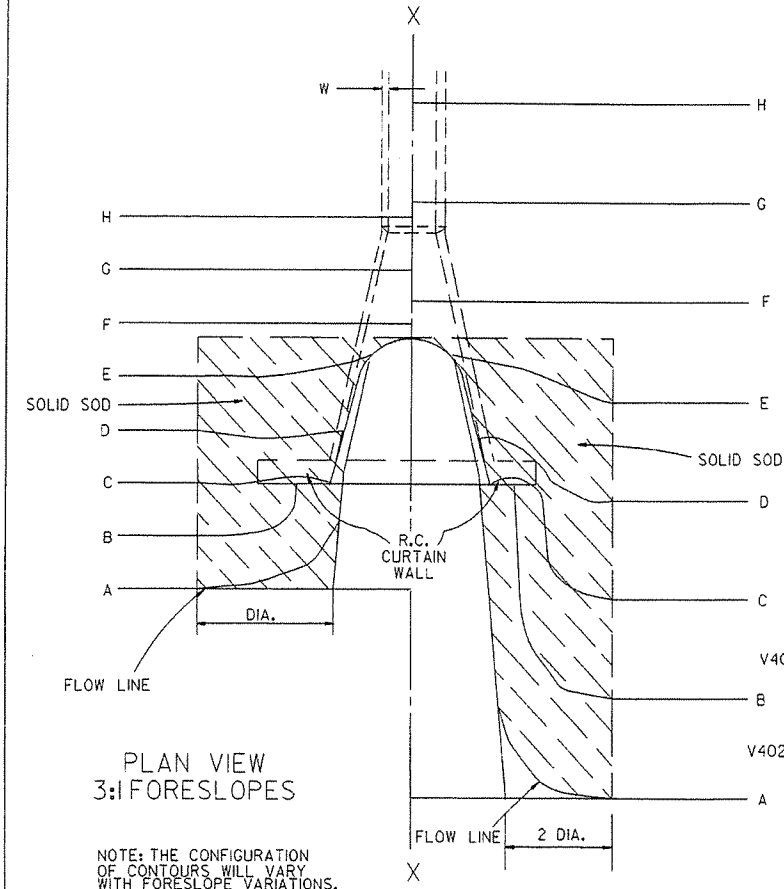
TYPICAL PIPE CULVERT WITH FLARED END SECTION & 3:1 FORESLOPE



TYPICAL PIPE CULVERT WITH FLARED END SECTION & FLATTENED ADJACENT SLOPES



TYPICAL MULTIPLE PIPE CULVERT WITH FLARED END SECTIONS & FLATTENED ADJACENT SLOPES



PLAN VIEW 3:1 FORESLOPES

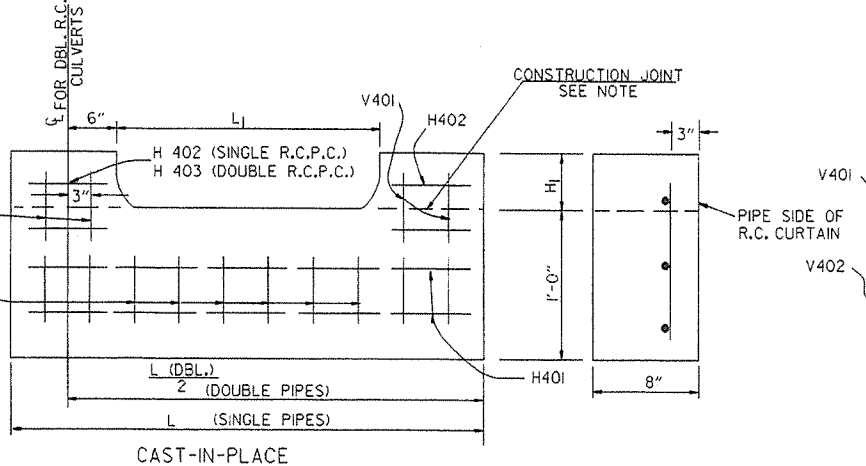
NOTE: THE CONFIGURATION OF CONTOURS WILL VARY WITH FORESLOPE VARIATIONS.

PLAN VIEW FLATTENED FORESLOPES

R.C. CURTAIN WALL DIMENSIONS & QUANTITIES

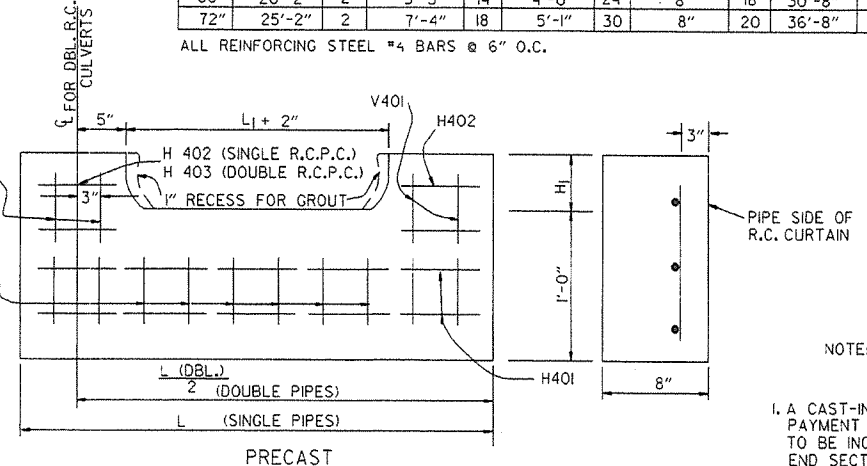
PIPE DIA.	H ₁	L ₁	L	L (DBL.) 2	SINGLE R.C.P.C.		DOUBLE R.C.P.C.	
					CONC.	REINF. STEEL	CONC.	REINF. STEEL
					CU. YDS.	LBS.	CU. YDS.	LBS.
18"	11 1/2"	3'-5"	8'-0"	6'-3"	0.31	27.7	0.45	39.5
24"	1'-0 1/2"	4'-6"	9'-6"	7'-6"	0.37	33.4	0.53	48.0
30"	1'-3 1/2"	5'-7"	11'-0"	9'-0"	0.45	39.0	0.67	59.0
36"	1'-7"	6'-8"	13'-0"	10'-6"	0.58	52.6	0.83	73.9
42"	2'-1 1/2"	7'-3"	15'-6"	12'-0"	0.82	77.1	1.10	100.7
48"	2'-5"	7'-10"	17'-0"	13'-0"	0.98	94.9	1.27	120.4
54"	2'-9 1/2"	8'-5"	18'-6"	14'-0"	1.16	115.8	1.47	143.7
60"	3'-4"	9'-0"	20'-6"	15'-6"	1.47	149.7	1.84	180.3
72"	4'-5"	10'-2"	25'-6"	18'-6"	2.31	232.6	2.73	271.0

NOTE: QUANTITIES SHOWN ARE FOR ONE (1) CURTAIN WALL.



R.C. CURTAIN WALL DETAILS

NOTE: THE PORTION OF THE R.C. CURTAIN WALL BENEATH THE FLARED END SECTION (LOWER 1'-0") SHALL BE PLACED MONOLITHICALLY. THE FLARED END SECTION SHALL THEN BE SET IN PLACE & THE REMAINING PORTIONS OF THE R.C. CURTAIN WALL PLACED.



NOTE: THE PRECAST CURTAIN WALL WILL BE SET AND BACKFILLED WITH COMPACTED MATERIAL. THE FLARED END SECTION SHALL THEN BE SET IN PLACE AND THE 1" RECESS FILLED WITH GROUT. WHERE "L" EXCEEDS 11' THE CURTAIN WALL MAY BE CAST IN TWO (2) OR MORE SECTIONS. THE METHOD OF JOINING THE SECTIONS FOR INSTALLATION SHALL BE APPROVED BY THE ENGINEER.

REINFORCING STEEL SCHEDULE

PIPE DIA.	SINGLE R.C. PIPE CULVERT								DOUBLE R.C. PIPE CULVERT									
	H401		H402		V401		V402		H401		H402		H403		V401		V402	
	L	NO.	L	NO.	L	NO.	L	NO.	L	NO.	L	NO.	L	NO.	L	NO.	L	NO.
18"	7'-8"	2	1'-11 1/2"	4	1'-7 1/2"	8	8"	8	12'-2"	2	1'-11 1/2"	4	8"	2	1'-7 1/2"	10	8"	14
24"	9'-2"	2	2'-2"	4	1'-8 1/2"	10	8"	9	14'-8"	2	2'-2"	4	8"	2	1'-8 1/2"	12	8"	18
30"	10'-8"	2	2'-4 1/2"	4	1'-11 1/2"	10	8"	12	17'-8"	2	2'-4 1/2"	4	8"	2	1'-11 1/2"	14	8"	22
36"	12'-8"	2	2'-10"	6	2'-3"	12	8"	14	20'-8"	2	2'-10"	6	8"	3	2'-3"	14	8"	28
42"	15'-2"	2	3'-9 1/2"	8	2'-9 1/2"	16	8"	15	23'-8"	2	3'-9 1/2"	8	8"	4	2'-9 1/2"	18	8"	30
48"	16'-8"	2	4'-3"	10	3'-1"	18	8"	16	25'-8"	2	4'-3"	10	8"	5	3'-1"	20	8"	32
54"	18'-2"	2	4'-8 1/2"	12	3'-5 1/2"	20	8"	17	27'-8"	2	4'-8 1/2"	12	8"	6	3'-5 1/2"	22	8"	34
60"	20'-2"	2	5'-5"	14	4'-0"	24	8"	18	30'-8"	2	5'-5"	14	8"	7	4'-0"	26	8"	36
72"	25'-2"	2	7'-4"	18	5'-1"	30	8"	20	36'-8"	2	7'-4"	18	8"	9	5'-1"	33	8"	40

ALL REINFORCING STEEL #4 BARS @ 6" O.C.

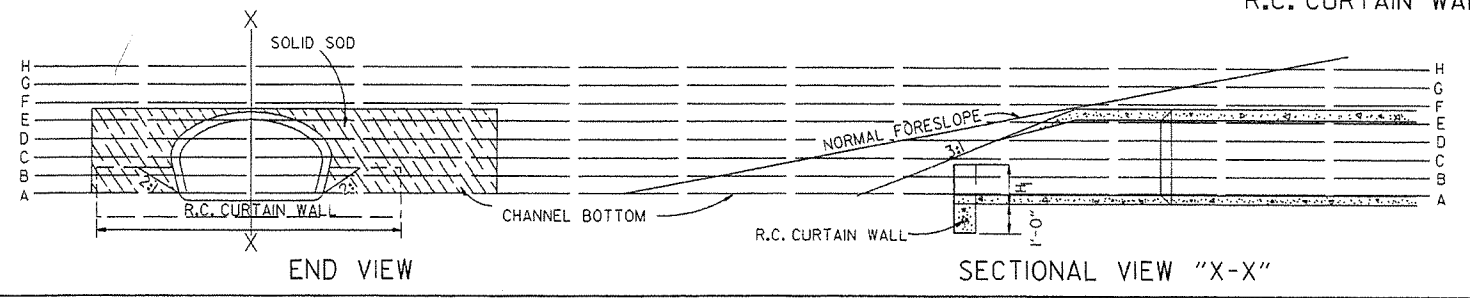
SOLID SODDING

PIPE DIA.	SINGLE R.C.P.C.			DOUBLE R.C.P.C.		
	3:1	4:1	6:1	3:1	4:1	6:1
	SQ. YDS.					
18"	5	7	12	6	8	13
24"	8	12	19	9	13	20
30"	13	18	29	14	19	30
36"	17	26	41	18	28	43
42"	23	35	55	25	37	57
48"	29	46	68	31	48	70
54"	35	57	85	37	59	87
60"	45	62	104	48	65	107
72"	64	92	156	67	95	159

NOTE: QUANTITIES SHOWN ABOVE ARE FOR ONE (1) END OF F.E.S.

GENERAL NOTES

1. A CAST-IN-PLACE OR PRECAST CURTAIN WALL MAY BE USED. PAYMENT FOR THE CURTAIN WALL SHALL BE CONSIDERED TO BE INCLUDED IN THE UNIT PRICE BID EACH FOR FLARED END SECTIONS OF THE SEVERAL SIZES, WHICH PRICE SHALL BE FULL COMPENSATION FOR FURNISHING ALL MATERIALS INCLUDING REINFORCING STEEL AND CONCRETE; FOR FORMS, MIXING AND PLACING; FOR EXCAVATION AND BACKFILL, AND FOR ALL LABOR, TOOLS, EQUIPMENT AND INCIDENTALS NECESSARY TO COMPLETE THE WORK.
2. ALL EXPOSED EDGES SHALL BE CHAMFERED 3/4".
3. CONCRETE FOR CURTAIN WALL SHALL MEET THE REQUIREMENTS FOR CLASS A OR S CONCRETE AS PROVIDED IN SECTION 802 OF THE STANDARD SPECIFICATIONS OR FOR PAVING CONCRETE AS PROVIDED IN SECTION 501 OF THE STANDARD SPECIFICATIONS.
4. WELDED WIRE MESH 3 x 3 W/10 x WID MAY BE USED IN LIEU OF REINFORCING BARS.



END VIEW

SECTIONAL VIEW "X-X"

10-18-98	ADDED NOTE TO SOLID SODDING	10-18-98	ARKANSAS STATE HIGHWAY COMMISSION
10-12-95	CORRECTED SPELLING		
11-3-94	ADDED GENERAL NOTE NO. 4		
8-15-91	REV. CURTAIN WALL QUANT. STEEL SCH. & SOLID SOD QUANT.		
3-2-81	ALLOW PRECAST IN 2 OR MORE PIECES CHAMFER EDGES		
5-15-80	ADDED PRECAST WALL & GENERAL NOTES		
10-2-72	REVISED AND REDRAWN		
DATE	REVISION	FILMED	STANDARD DRAWING FES-1

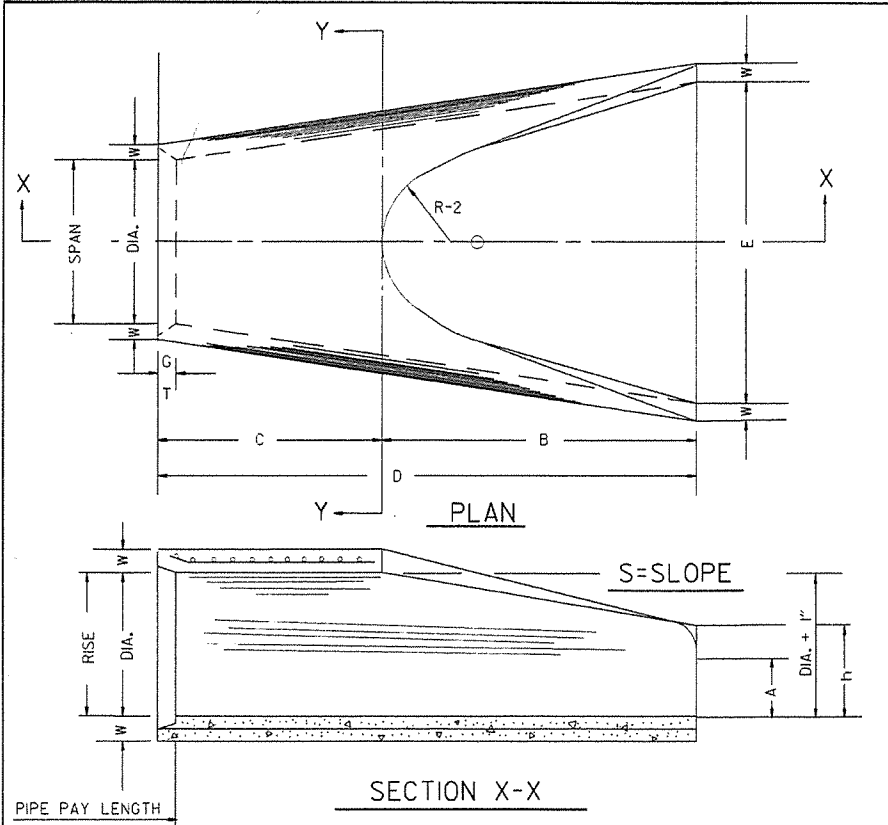
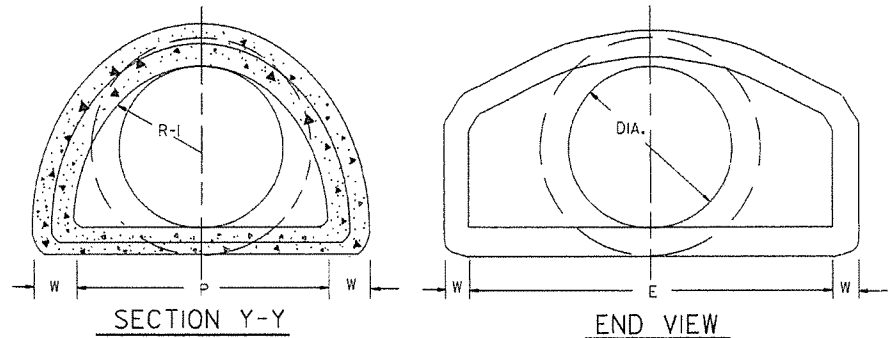


TABLE OF DIMENSIONS

DIA.	WALL	A	B	C	D	E	S	DIA. - 1"	P	R-1	R-2	G-T	WT.	h
18"	2 1/2"	9"	2'-3"	3'-10"	6'-1"	3'-0"	3:1	19"	29"	15 1/2"	12"	2"	1000	1'-0 1/2"
24"	3"	9 1/2"	3'-7 1/2"	2'-6"	6'-1 1/2"	4'-0"	3:1	25"	33 3/8"	16 3/8"	14"	2 1/2"	1600	1'-1 1/2"
30"	3 1/2"	1'-0"	4'-6"	1'-7 3/4"	6'-1 3/4"	5'-0"	3:1	31"	37"	18 1/2"	15"	3 1/4"	1940	1'-4 3/8"
36"	4"	1'-3"	5'-3"	2'-10 3/4"	8'-1 3/4"	6'-0"	3:1	37"	47 1/8"	24 5/8"	20"	3 1/2"	4100	1'-8"
42"	4 1/2"	1'-9"	5'-3"	2'-11"	8'-2"	6'-6"	3:1	43"	53 5/8"	27 1/2"	22"	3 1/2"	5380	2'-2 1/2"
48"	5"	2'-0"	6'-0"	2'-2"	8'-2"	7'-0"	3:1	49"	63 1/2"	28 3/2"	22"	3 1/2"	6550	2'-6"
54"	5 1/2"	2'-4"	6'-6"	1'-10"	8'-4"	7'-6"	3:1	55"	65 1/2"	33 1/8"	24"	4"	8750	2'-10 1/2"
60"	6"	2'-10"	6'-6"	1'-10"	8'-4"	8'-0"	3:1	61"	72 1/2"	36 1/8"	24"	4"	9270	3'-5"
72"	7"	3'-10"	6'-6"	1'-10"	8'-4"	9'-0"	3:1	73"	77 1/8"	38 1/8"	24"	5"	13250	4'-6"

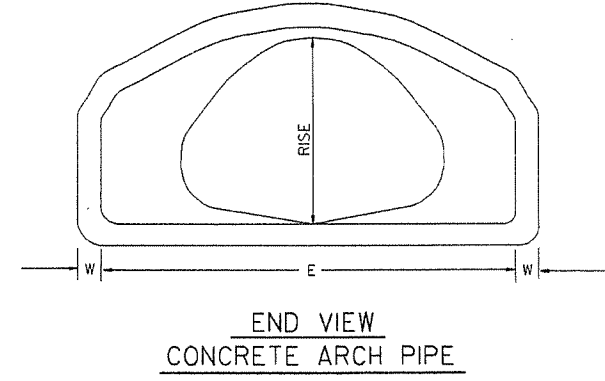


NOTE: TONGUE END ON UPSTREAM SECTION
GROOVE END ON DOWNSTREAM SECTION

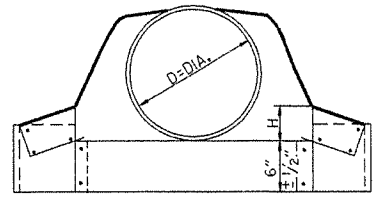
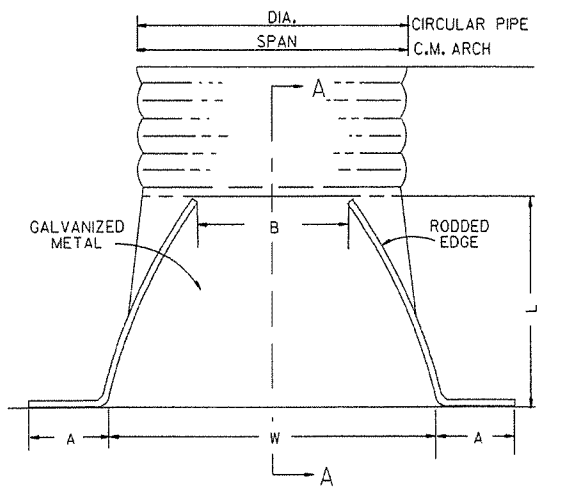
ARCH PIPE

EQUIV. DIA.	SPAN		RISE		W	A	B	C	D	E	P	R2	G-T	S
	AASHTO M 206	NOMINAL	AASHTO M 206	NOMINAL										
15	18	18	11	11	2"	4"	2'-0"	4'-0"	6'-0"	3'-0"	29"	12"	1 1/2"	2 1/2:1
18	22	22	13 1/2	14	2 1/2"	5"	2'-0"	4'-1"	6'-1"	3'-6"	32 1/8"	13"	2 1/2"	2 1/2:1
21	26	26	15 1/2	16	2 3/4"	7"	2'-3"	3'-10"	6'-1"	4'-0"	34 1/8"	14"	2 1/2"	2 1/2:1
24	28 1/2	29	18	18	3"	9"	2'-3"	3'-10"	6'-1"	5'-0"	36 1/8"	15"	2 1/2"	2 1/2:1
30	36 1/4	36	22 1/2	23	3 1/2"	10"	3'-1"	3'-0 1/2"	6'-1 1/2"	6'-0"	47 1/8"	20"	3"	2 1/2:1
36	43 3/4	44	26 5/8	27	4"	10 1/2"	4'-0"	2'-1 1/2"	6'-1 1/2"	6'-6"	54 1/8"	22"	3 1/2"	2 1/2:1
42	51 1/8	51	31 5/8	31	4 1/2"	11 1/2"	4'-7"	1'-10 1/4"	6'-5 1/4"	7'-2"	59 1/2"	23"	3 3/4"	2 1/2:1
48	58 1/2	59	36	36	5"	1'-3"	5'-3"	2'-10 3/4"	8'-1 3/4"	7'-10"	70 5/8"	24"	4 1/4"	2 1/2:1
54	65	65	40	40	5 1/2"	1'-7"	5'-3"	2'-11"	8'-2"	8'-6"	72 1/8"	24"	4 3/4"	2 1/2:1
60	73	73	45	45	6"	1'-10"	5'-6"	2'-8"	8'-2"	9'-0"	77 1/8"	24"	5"	2 1/2:1

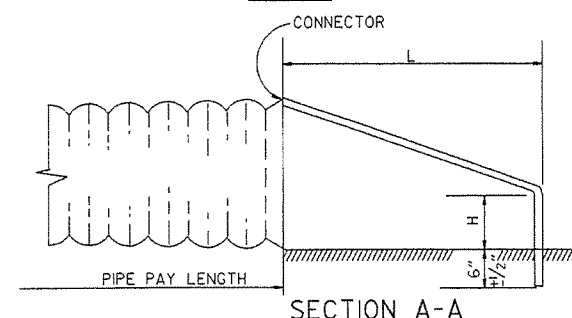
• THE MEASURED SPAN AND RISE SHALL NOT VARY MORE THAN ± 2 PER CENT FROM THE VALUES SPECIFIED BY AASHTO M 206.



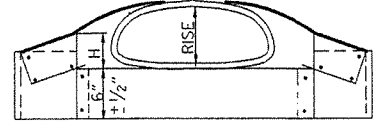
SECTION X-X
END SECTION FOR REINFORCED CONCRETE PIPE CULVERTS



CIRCULAR PIPE



SECTION A-A



C.M. ARCH PIPE

CIRCULAR PIPE

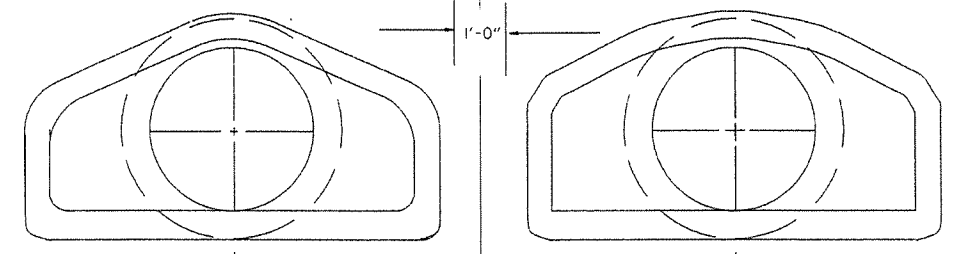
D. DIA.	GAUGE	A 1" ±	B. MAX.	H 1" ±	L 1/2" ±	W ± 2"	S
12	16	6	6	6	21	24	2 1/2:1
15	16	7	8	6	26	30	2 1/2:1
18	16	8	10	6	31	36	2 1/2:1
21	16	9	12	6	36	42	2 1/2:1
24	16	10	13	6	41	48	2 1/2:1
30	14	12	16	8	51	60	2 1/2:1
36	14	14	19	9	60	72	2 1/2:1
42	12	16	22	11	69	84	2 1/2:1
48	12	18	27	12	78	90	2 1/2:1
54	12	18	30	12	84	102	2:1
60	12	18	33	12	87	114	1 1/2:1
66	12	18	36	12	87	120	1 1/2:1
72	12	18	39	12	87	126	1 1/3:1

C.M. ARCH PIPE

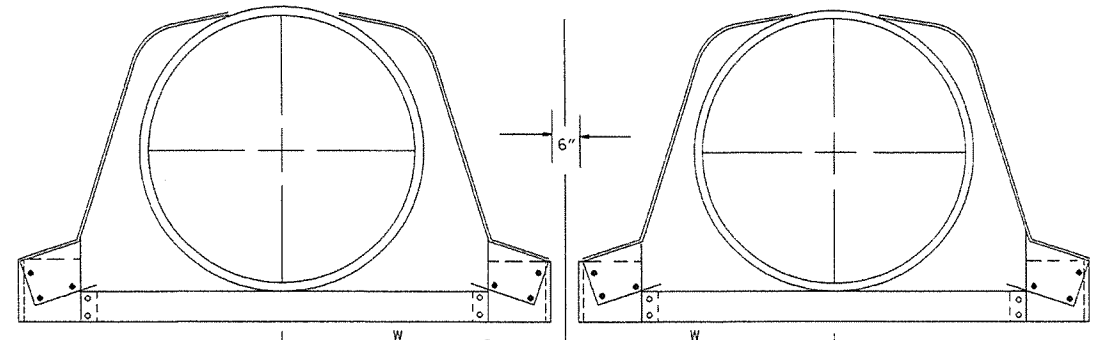
EQUIV. DIA.	SPAN	RISE	A 1" ±	B. MAX.	H 1" ±	L 1/2" ±	W ± 2"	S	GAUGE
15"	17	13	7	9	6	19	30	2 1/2:1	16
18"	21	15	7	10	6	23	36	2 1/2:1	16
21"	24	18	8	12	6	28	42	2 1/2:1	16
24"	28	20	9	14	6	32	48	2 1/2:1	16
30"	35	24	10	16	6	39	60	2 1/2:1	14
36"	42	29	12	18	8	46	75	2 1/2:1	14
42"	49	33	13	21	9	53	85	2 1/2:1	12
48"	57	38	18	26	12	63	90	2 1/2:1	12
54"	64	43	18	30	12	70	102	2 1/4:1	12
60"	71	47	18	33	12	77	114	2 1/4:1	12

NOTE: ALTERNATE CONNECTIONS TO THE PIPE CULVERTS, IN ACCORDANCE WITH MANUFACTURER'S STANDARD PRACTICES, MAY BE MADE SUBJECT TO THE APPROVAL OF THE ENGINEER.

END SECTIONS FOR CORRUGATED METAL PIPE CULVERTS

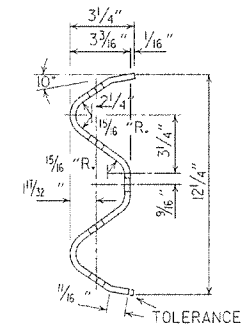
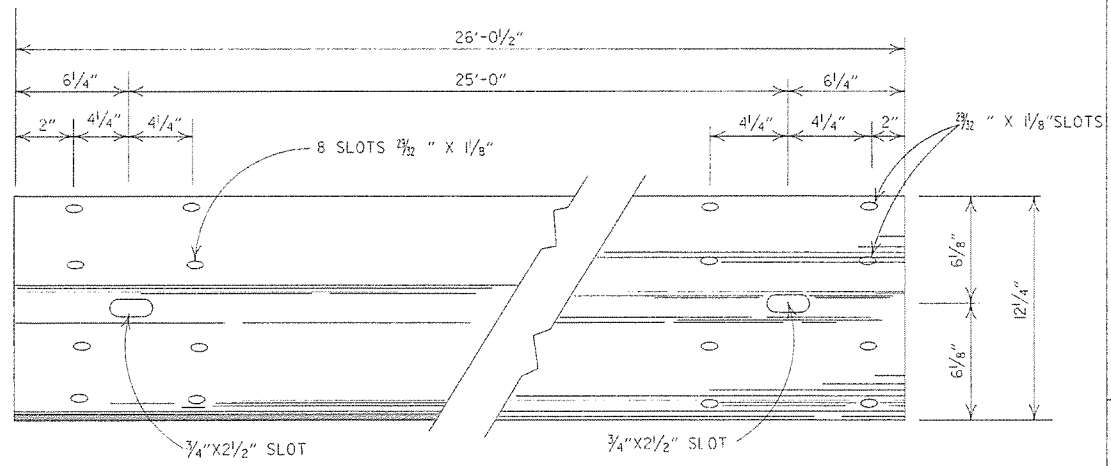


MULTIPLE R.C. PIPE CULVERTS

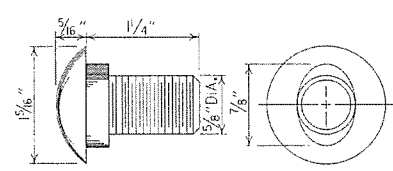


MULTIPLE C.M. PIPE CULVERTS

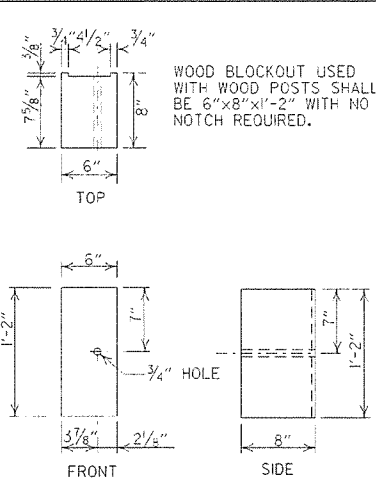
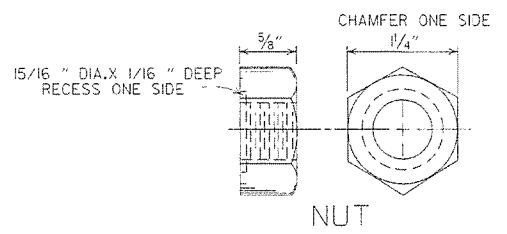
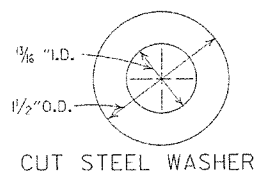
10-18-96	REVISED ASTM REF. TO AASHTO	10-18-96	ARKANSAS STATE HIGHWAY COMMISSION
5-15-80	REVISED DISTANCE BETWEEN MULTIPLE R.C.P. F.E.S.	664-5-15-80	
7-14-78	C.M. ARCH SIZES TO CONFORM WITH AASHTO SIZES	752-7-14-78	
8-22-75	ADDED MULTIPLE PIPE CULVERTS	517-8-22-75	
12-5-74	REMOVED NOTE RE REINF. FOR R.C. F.E.S.	500-12-5-74	FLARED END SECTION
5-24-73	CMP END SECTION, SHOW PIPE PAY LENGTH	627-5-24-73	
10-2-72	REVISED AND REDRAWN	760-10-2-72	STANDARD DRAWING FES-2
DATE	REVISION	FILE NO.	



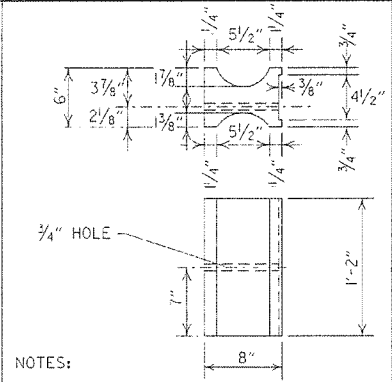
DETAILS OF W-BEAM GUARD RAIL
RAIL SECTION OF CLOSELY SIMILAR DIMENSIONS AND COMPARABLE STRENGTH MAY BE SUBSTITUTED IF APPROVED BY THE ENGINEER.



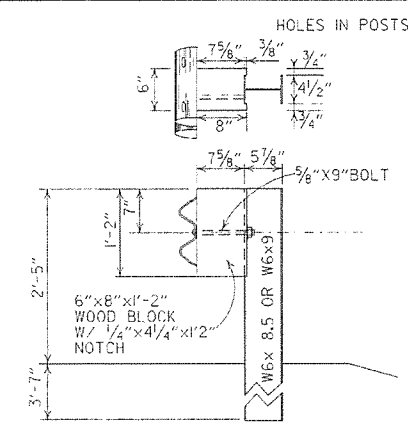
SPLICE BOLT
POST BOLT - SAME EXCEPT LENGTH



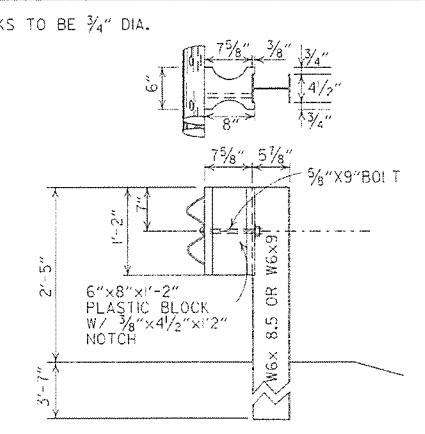
WOOD BLOCKOUT (W-BEAM)



PLASTIC BLOCKOUT (W-BEAM)
NOTES:
1. SIMILAR SHAPED PLASTIC BLOCKOUTS MAY BE USED AS LONG AS THEY MEET NCHRP-350 TEST LEVEL 3 SPECIFICATIONS OR REQUIREMENTS FOR MANUAL FOR ASSESSING SAFETY HARDWARE (MASH).
2. DIMENSIONS ARE SUBJECT TO MANUFACTURERS TOLERANCES.

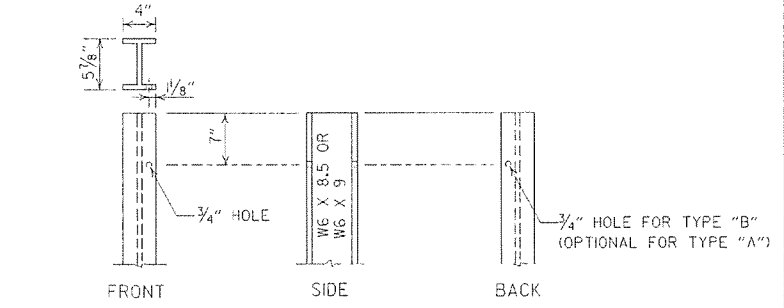


WOOD BLOCKOUT CONNECTIONS

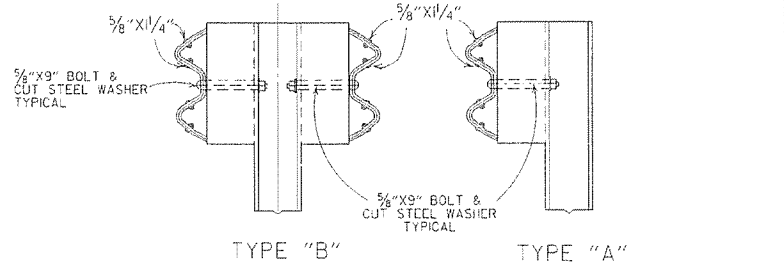


PLASTIC BLOCKOUT CONNECTIONS

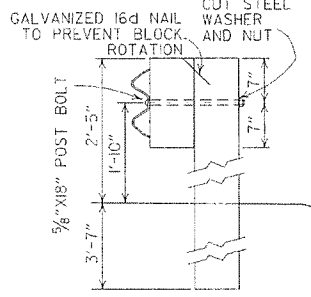
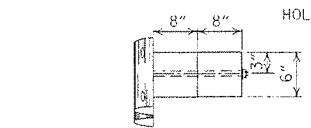
DETAILS OF STEEL LINE POST CONNECTIONS (W-BEAM)



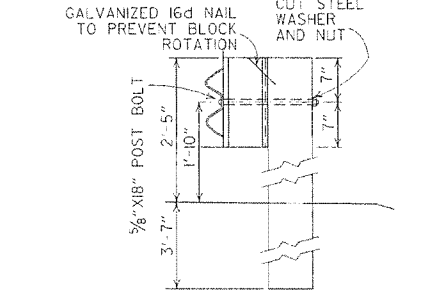
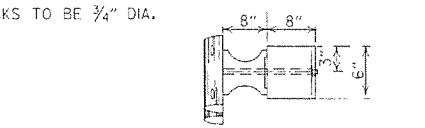
STEEL POST



DETAILS OF STEEL LINE POST CONNECTIONS (W-BEAM)



WOOD BLOCKOUT CONNECTIONS



PLASTIC BLOCKOUT CONNECTIONS

DETAILS OF WOOD LINE POST CONNECTIONS (W-BEAM)

-GENERAL NOTES-

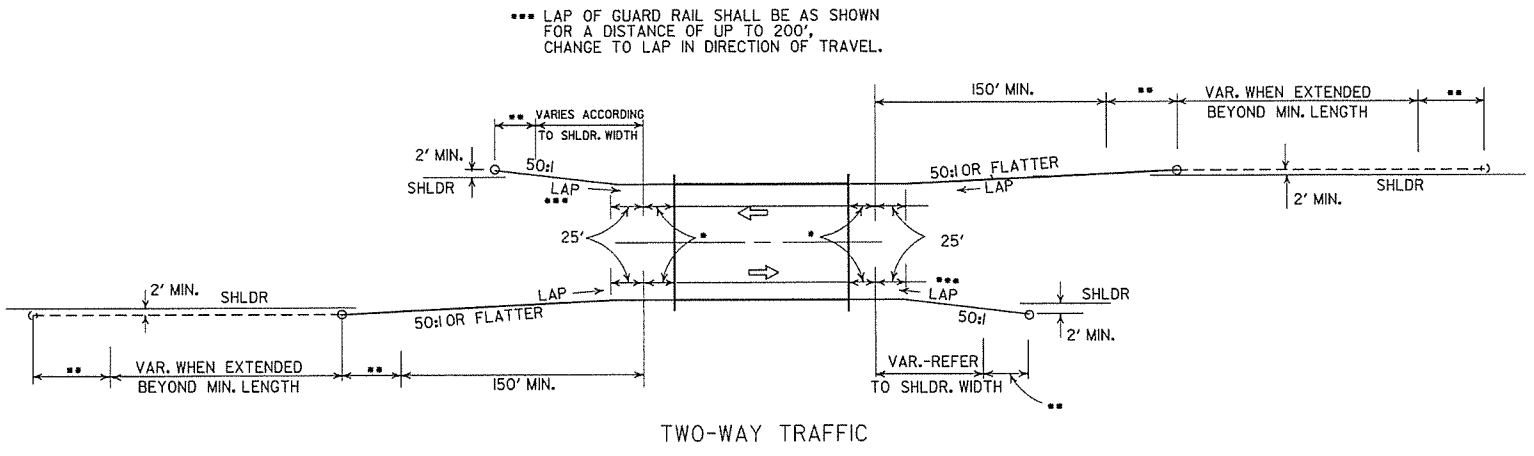
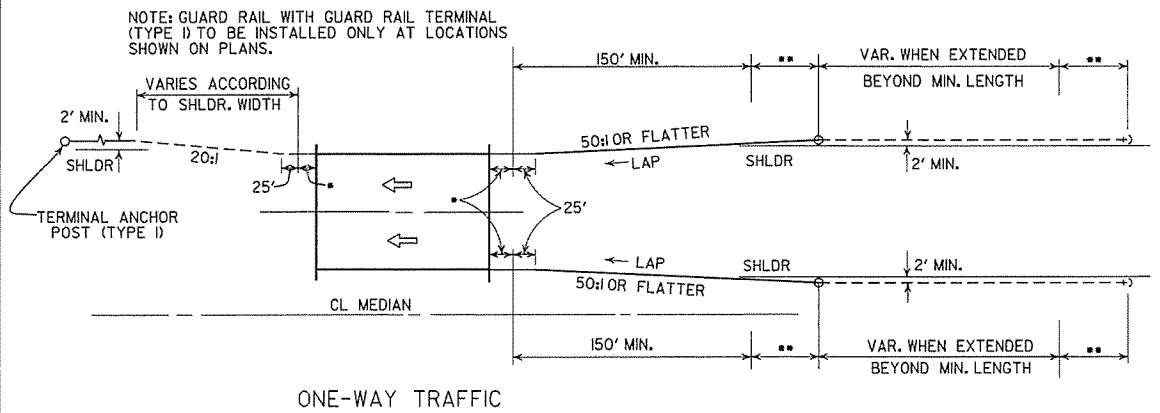
ALL BOLTS SHALL BE SUFFICIENT LENGTH TO EXTEND THROUGH THE FULL THICKNESS OF THE NUT AND NO MORE THAN 3/4" BEYOND IT.
WHERE W-BEAM GUARD RAIL CONTINUES, THE INTERMEDIATE SECTIONS SHALL HAVE A POST SPACING OF 6'-3" UNLESS OTHERWISE NOTED.
W-BEAM GUARD RAIL REPRESENTING INTERMEDIATE SECTIONS WILL BE MEASURED ALONG THE ROADWAY FACE FROM CENTERLINE OF POST TO CENTERLINE OF POST.
USE W-BEAM GUARD RAIL COMPONENTS OF SAME MATERIAL FOR ENTIRE JOB. FOR EXTENSIONS OR MODIFICATION OF EXISTING GUARD RAIL, W-BEAM GUARD RAIL COMPONENTS OF THE SAME TYPE AS THOSE EXISTING SHALL BE USED.
ANY BACKFILLING UNDER OR AROUND POST SHALL BE DAMP SAND THOROUGHLY TAMPED IN PLACE.
WOOD POSTS & WOOD BLOCKS SHALL BE EITHER DENSE NO. 1 STRUCTURAL OR BETTER 9.7# (4000 f) OR NO. 1 1350 f SOUTHERN PINE.
CONTRACTOR SHALL HAVE THE OPTION OF USING WOOD BLOCKOUTS FOR W-BEAM GUARD RAIL OR PLASTIC BLOCKOUTS, AS LONG AS BLOCKOUT USED MEETS NCHRP-350 TEST LEVEL 3 SPECIFICATIONS OR REQUIREMENTS FOR MANUAL FOR ASSESSING SAFETY HARDWARE (MASH) FOR W-BEAM GUARD RAIL.

7-14-10	RAISED HEIGHT OF GUARD RAIL 1"	
0-15-09	ADDED REFERENCE TO MASH	
4-10-03	REVISED GENERAL NOTES	
9-22-07	REVISED DIMENSION ON WOOD & PLASTIC BLOCKOUT CONNECTIONS & ON STEEL POST	
11-16-01	REVISED WOOD BLOCKOUT & DETAILS OF WOOD LINE POST CONNECTIONS	
3-30-00	REMOVED GUARD RAIL AT BRIDGE ENDS	
1-12-00	ADDED PLASTIC BLOCKOUT	
8-12-98	REV. BLOCKOUTS TO WOOD, DELETED CONC. POST & REV. GENERAL NOTE, DELETED DET. OF GUARD RAIL REPLACE. BEHIND CURB & DET. OF POST PLACE IN SOLID ROCK & ADDED DETAILS OF STEEL LINE POST CONN. REMOVED BACK-UP PLATE, REVISED HOLES IN STEEL POLES	
4-3-97	REMOVED "LAP IN DIRECTION OF TRAFFIC" NOTE & PLACED ARROWS ON WASHERS	
10-18-96	REVISED WOOD POST NOTE	
6-2-94	ADDED ALT. STEEL POST SIZE	
8-5-93	REVISED STEEL POST SIZE	8-5-93
10-1-92	REDRAWN & REVISED	10-1-92
8-15-91	REVISED WASHER NOTE	8-15-91
8-2-90	REV. GEN. NOTE & DEP'T OF ANC. POST IN ROCK	8-2-90
7-15-88	REVISED SECTION 3 & GENERAL NOTES	
3-4-88	REV. ANCHOR POST, ELEV. NOTES, POST IN ROCK	780-3-4-88
10-30-87	REVISED WOOD LINE POST DETAIL	546-10-30-87
10-9-87	REDRAWN & REVISED	802-10-9-87
DATE	REVISION	DATE FILM

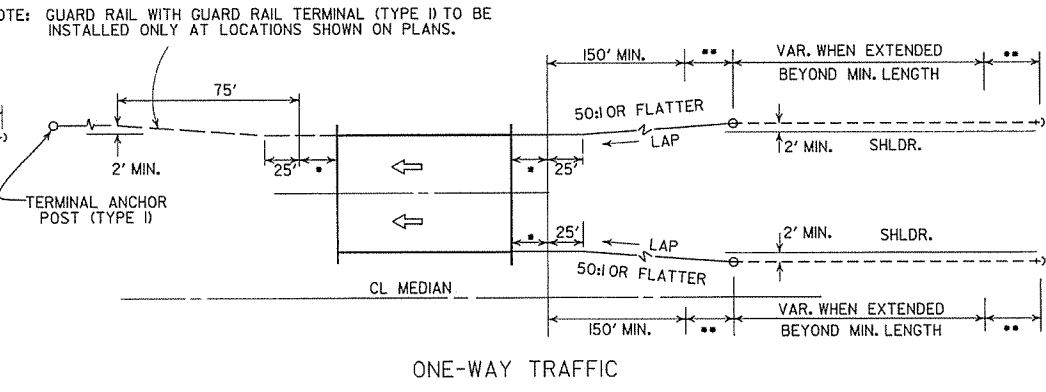
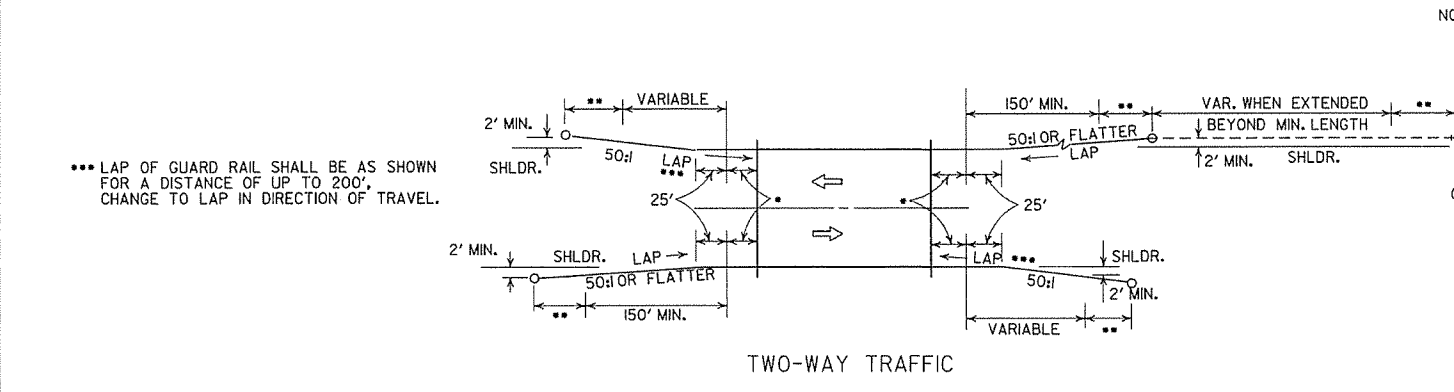
ARKANSAS STATE HIGHWAY COMMISSION

GUARD RAIL DETAILS

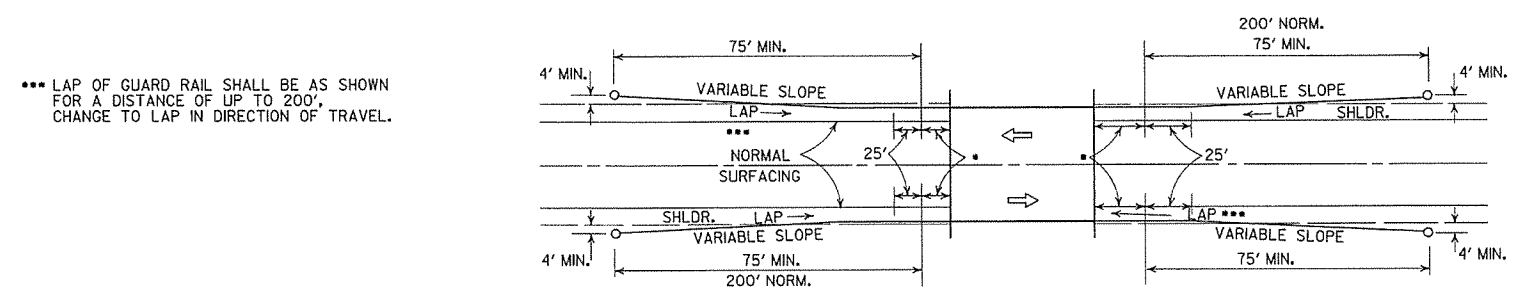
STANDARD DRAWING GR-8



METHODS OF INSTALLATION OF GUARD RAIL AT LESS THAN FULL SHOULDER WIDTH BRIDGES USING GUARD RAIL TERMINAL (TYPE 2)



METHOD OF INSTALLATION OF GUARD RAIL AT FULL SHOULDER WIDTH BRIDGES USING GUARD RAIL TERMINAL (TYPE 2)

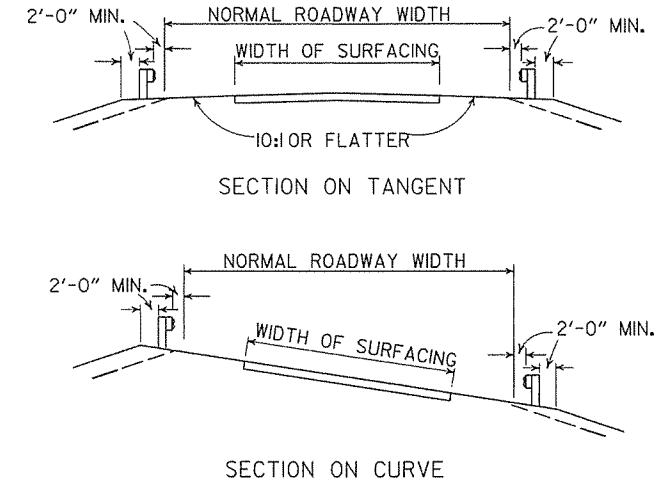
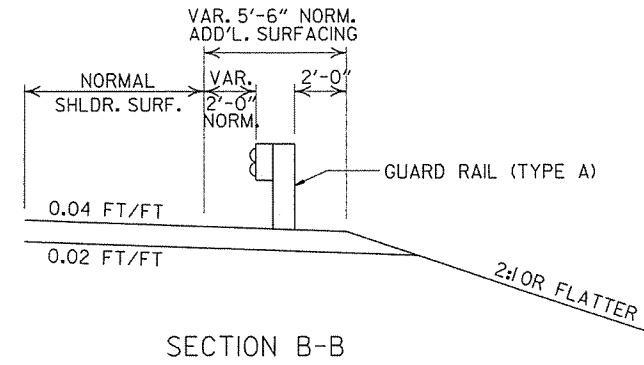
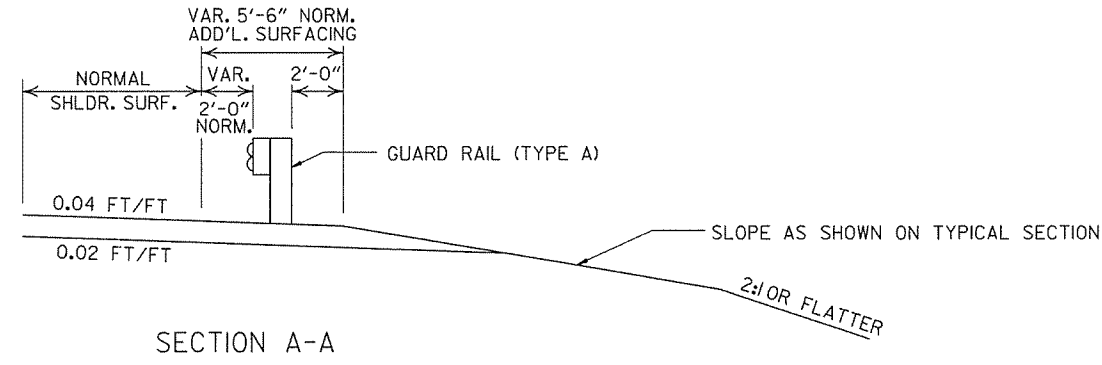
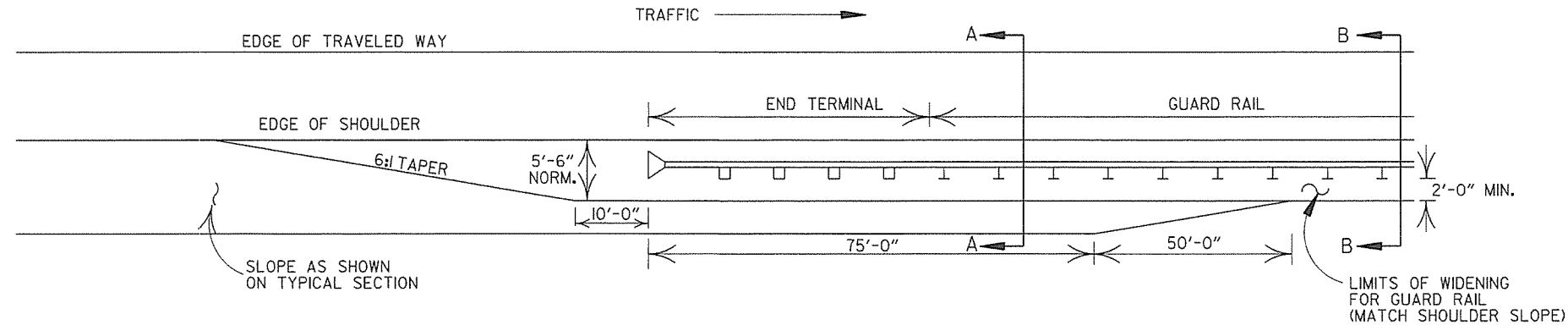


LEGEND

- THREE BEAM GUARD RAIL TERMINAL
- GUARD RAIL TERMINAL (TYPE 2)

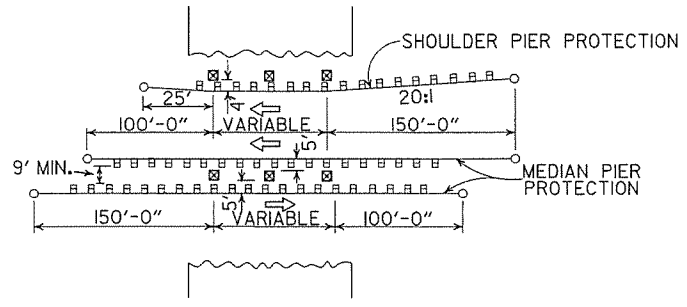
METHOD OF INSTALLATION OF GUARD RAIL USING GUARD RAIL TERMINAL (TYPE I) (FULL SHOULDER WIDTH OR LESS BRIDGES)

ARKANSAS STATE HIGHWAY COMMISSION		
GUARD RAIL DETAILS		
STANDARD DRAWING GR-9		
4-17-08	REVISED LAYOUTS	
11-10-05	REMOVED GUARD RAIL NOTES AND DETAILS	
11-16-01	DELETED NOTE-METHOD OF INSTALLATION OF GUARD RAIL USING GUARD RAIL TERM. (TY. I)	
1-12-00	ADDED CONSTRUCTION NOTE	1-12-00
6-26-97	REVISED LAYOUT	
10-1-92	REDRAWN & REVISED	10-1-92
10-9-87	ADDED NOTE	
10-9-87	REDRAWN & REVISED	
DATE	REVISION	DATE FILM



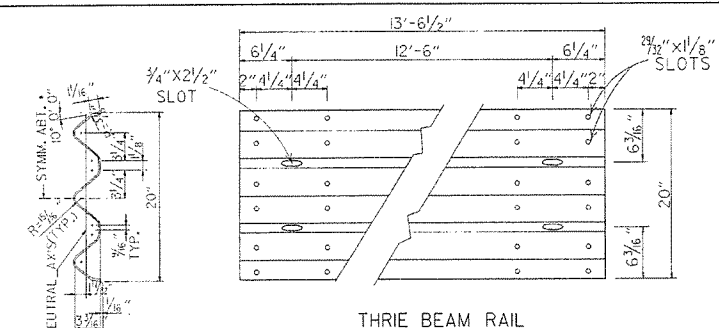
DETAILS OF WIDENING FOR GUARD RAIL

DETAILS SHOWING POSITION OF GUARD RAIL ON HIGHWAY

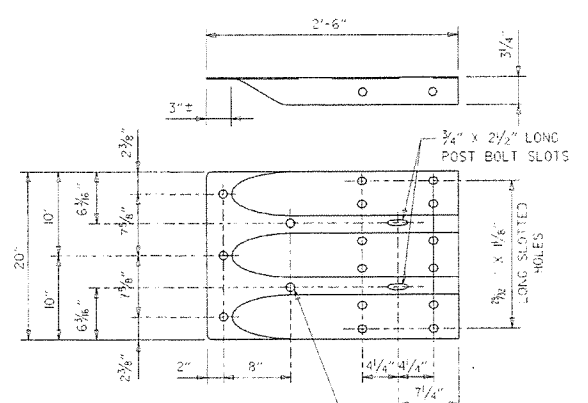


METHOD OF INSTALLATION OF GUARD RAIL AT FIXED OBSTACLE

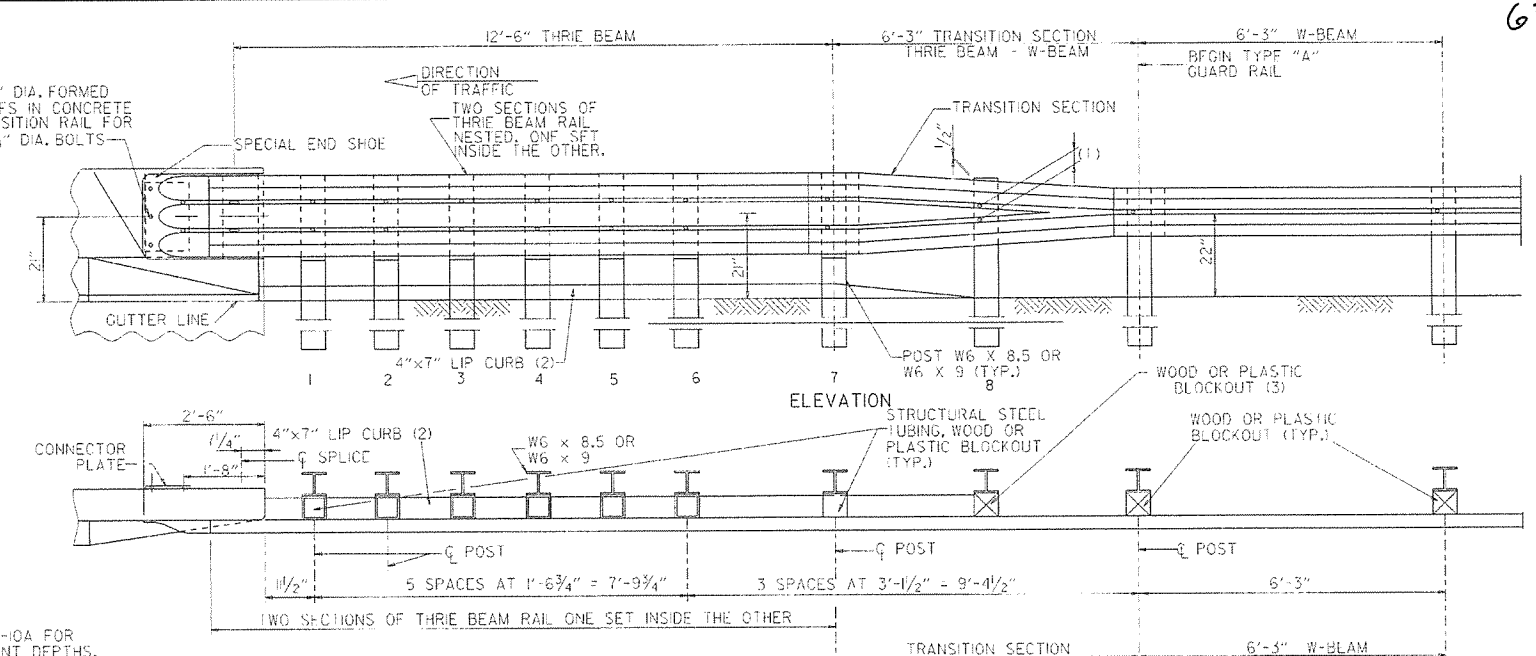
ARKANSAS STATE HIGHWAY COMMISSION		
GUARD RAIL DETAILS		
STANDARD DRAWING GR-9A		
4-17-08	MINOR REVISION	
11-10-05	DRAWN	
DATE	REVISION	DATE FILM



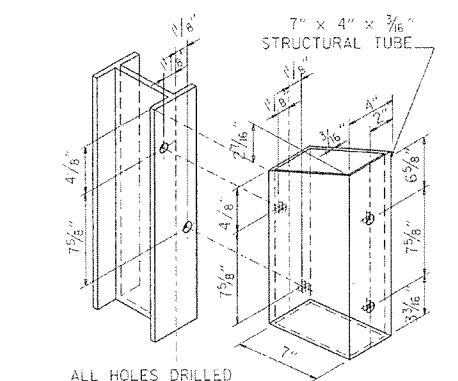
SECTION THRU THRIE BEAM RAIL



SPECIAL END SHOE

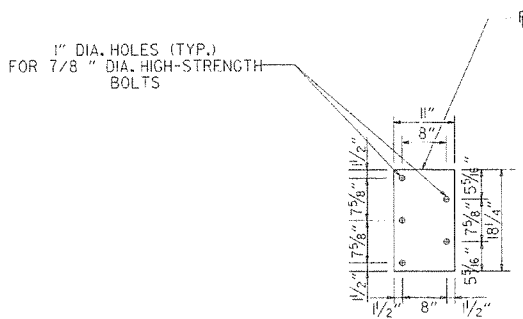


ELEVATION



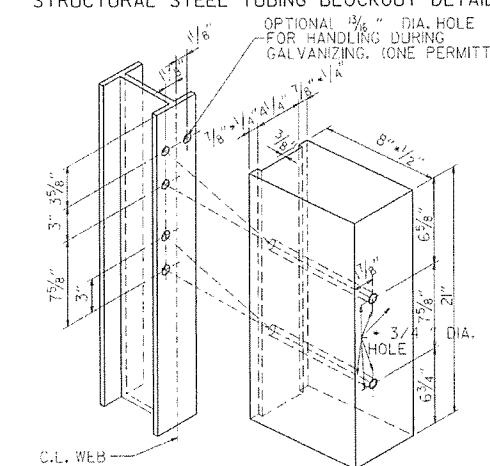
STRUCTURAL STEEL TUBING BLOCKOUT DETAIL

ATTACH BLOCKOUT TO POST USING 5/8\"/>



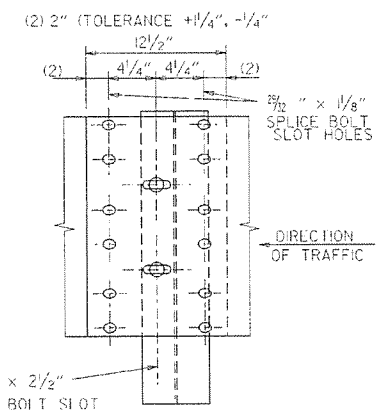
CONNECTOR PLATE

NOTE: SEE STANDARD DRAWING GR-10A FOR GUARD RAIL POST EMBEDMENT DEPTHS.

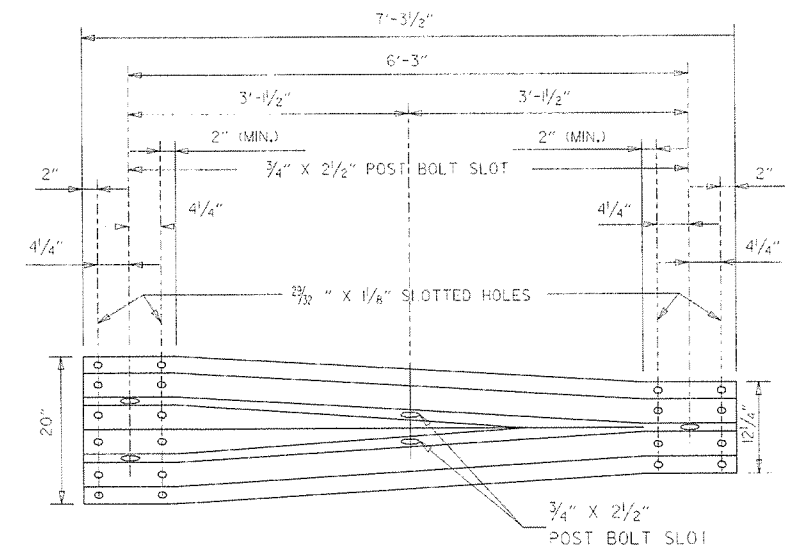


HOLE PUNCHING DETAIL FOR STEEL POST & WOOD OR PLASTIC BLOCKOUTS

NOTE: BLOCKS SHALL BE THE SAME TYPE THROUGHOUT THE PROJECT LIMITS.



THRIE BEAM RAIL SPLICE AT POST



TRANSITION SECTION

THRIE BEAM GUARD RAIL CONNECTION AT BRIDGE ENDS

GENERAL NOTES:

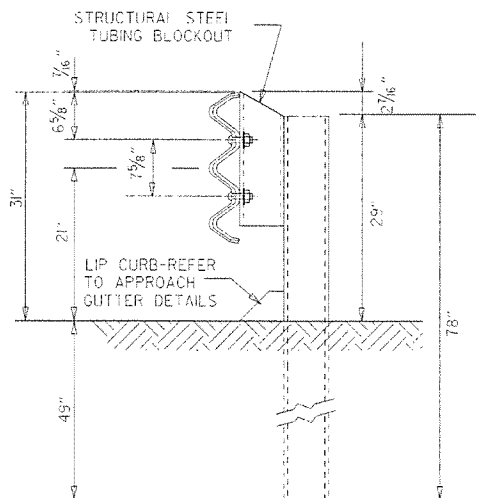
- THE THRIE BEAM RAIL, SPECIAL END SHOE, AND THE TRANSITION SECTION SHALL BE MADE OF STEEL AND SHALL BE 12 GAGE. ZINC COATING SHALL BE TYPE I.
- RAIL POSTS SHALL BE SET PERPENDICULAR TO THE ROADWAY PROFILE GRADE AND VERTICALLY IN CROSS SECTION.
- ALL BOLTS SHALL BE SUFFICIENT LENGTH TO EXTEND THROUGH THE FULL THICKNESS OF THE NUT AND NO MORE THAN 3/4\"/>
- ALL LAP SPLICES, INCLUDING SPECIAL END SHOES, SHALL BE MADE IN THE DIRECTION SHOWN ON STANDARD DRAWINGS GR-9 & GR-11.
- WOOD POSTS & WOOD BLOCKS SHALL BE EITHER DENSE NO. 1 STRUCTURAL OR BETTER 9.7F (1400 #) OR NO. 1 (350 #) SOUTHERN PINE.
- REFER TO STD. DRWG. GR-10A FOR POST DETAILS.
- USE THRIE BEAM GUARD RAIL COMPONENTS OF SAME MATERIAL FOR ENTIRE JOB.
- THRIE BEAM POSTS SHALL BE SAME MATERIAL AS W-BEAM POSTS FOR ENTIRE JOB.

DATE	REVISION	DATE FILM
7-14-10	RAISED HEIGHT OF W-BEAM 1"	
11-29-07	ADDED PLASTIC BLOCKOUTS	
11-10-05	ADDED NOTE FOR ATTACHING STEEL BLOCKOUT	
11-18-04	REVISED GENERAL NOTES	
10-9-03	REVISED GENERAL NOTES	
4-10-03	REVISED GENERAL NOTES	
8-22-02	REVISED NOTE (2)	
6-29-00	MOVED DIMENSION LINES	
5-18-00	ADDED NOTE	
3-30-00	DRAWN & ISSUED	

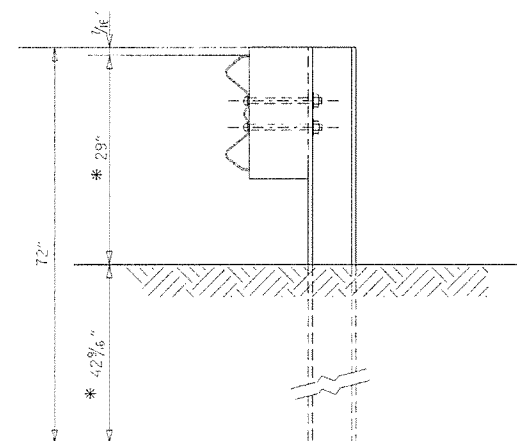
ARKANSAS STATE HIGHWAY COMMISSION

GUARD RAIL DETAILS

STANDARD DRAWING GR-10

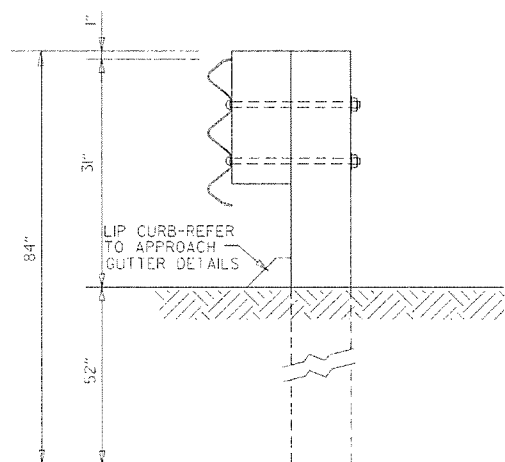


THRIE BEAM RAIL WITH STEEL TUBING BLOCKOUT AND STEEL POST
POSTS 1-7

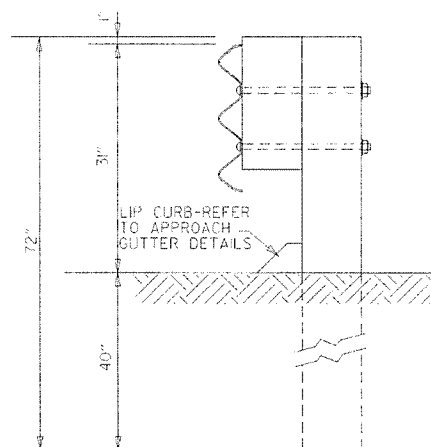


W-BEAM TO THRIE BEAM TRANSITION RAIL WITH WOOD OR PLASTIC BLOCKOUT AND STEEL POST
POST 8

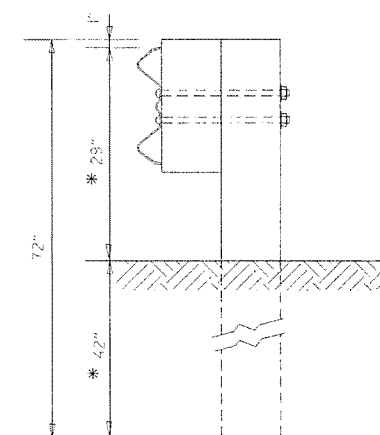
* NOTE:
THESE DIMENSIONS WILL NEED TO BE ADJUSTED IN THE FIELD TO MAKE THE TRANSITION FROM 21" MID POINT OF THRIE BEAM TO 22" MID POINT OF W-BEAM.



THRIE BEAM RAIL WITH WOOD OR PLASTIC BLOCKOUTS & WOOD POSTS
POSTS 1-6



THRIE BEAM RAIL WITH WOOD OR PLASTIC BLOCKOUT & WOOD POST
POST 7



W-BEAM TO THRIE BEAM TRANSITION RAIL WITH WOOD OR PLASTIC BLOCKOUT & WOOD POST
POST 8

GENERAL NOTES:
RAIL POSTS SHALL BE SET PERPENDICULAR TO THE ROADWAY PROFILE GRADE AND VERTICALLY IN CROSS SECTION.

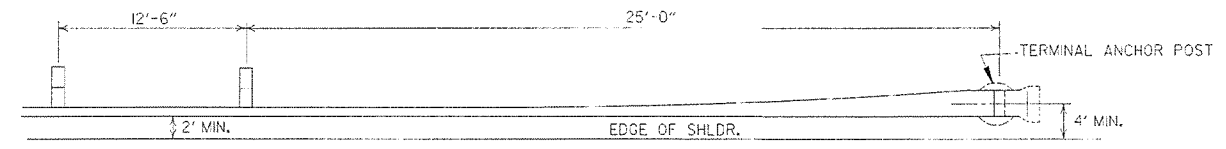
WOOD POSTS & WOOD BLOCKS SHALL BE EITHER DENSE NO. 1 STRUCTURAL OR BETTER 9.7F (1400 F) OR NO. 1 (350 F) SOUTHERN PINE.

DATE	REVISION	DATE FILM
7-14-10	REVISED POST 8 DIMENSIONS	
11-29-07	ADDED PLASTIC BLOCKOUTS	
8-22-02	REVISED LIP CURB NOTE	
3-30-00	DRAWN & ISSUED	

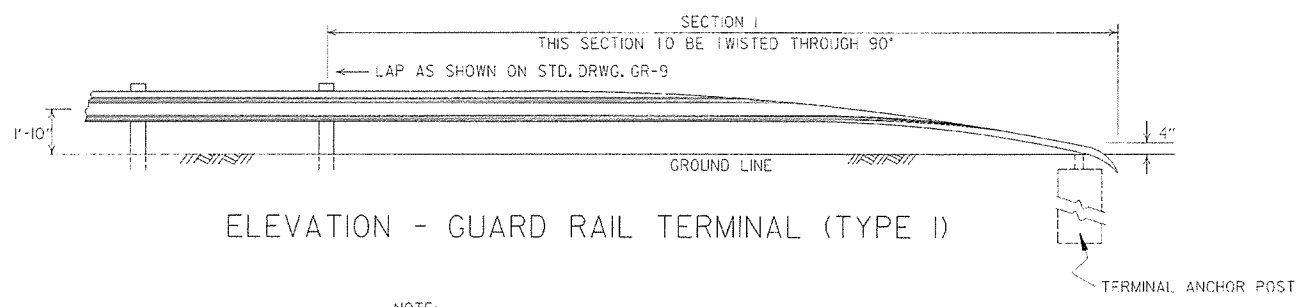
ARKANSAS STATE HIGHWAY COMMISSION

GUARD RAIL DETAILS

STANDARD DRAWING GR-10A

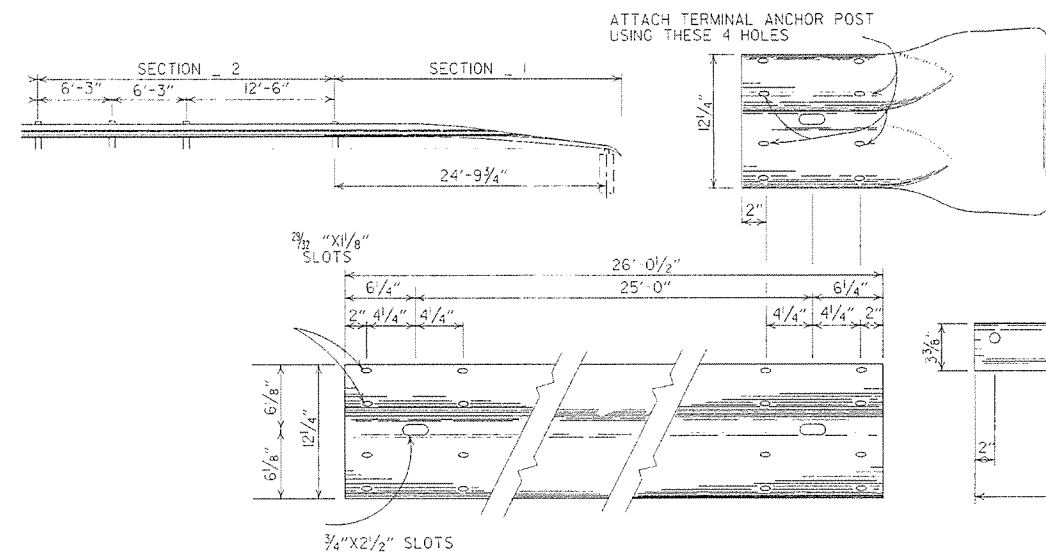


PLAN - GUARD RAIL TERMINAL (TYPE I)



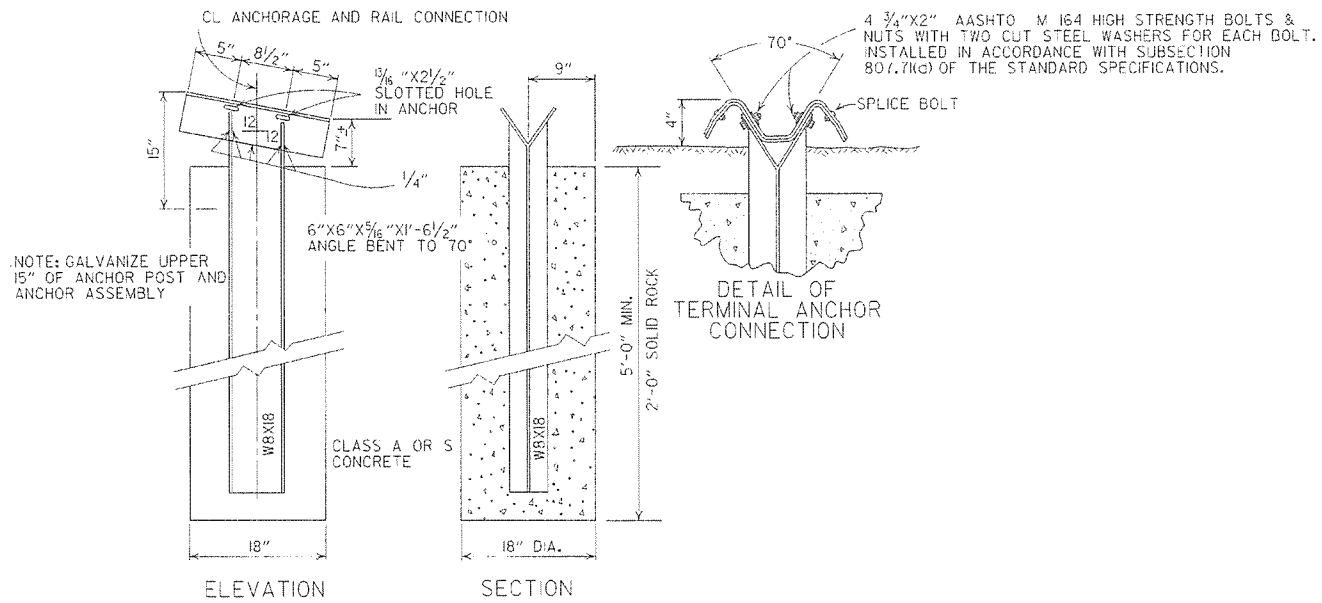
ELEVATION - GUARD RAIL TERMINAL (TYPE I)

NOTE:
SECTIONS 1 AND 2 OF GUARD RAIL TERMINAL
SHALL BE PAID FOR AT THE PRICE BID PER
LINEAR FOOT OF THE TYPE OF GUARD RAIL SPECIFIED.



SECTION 1

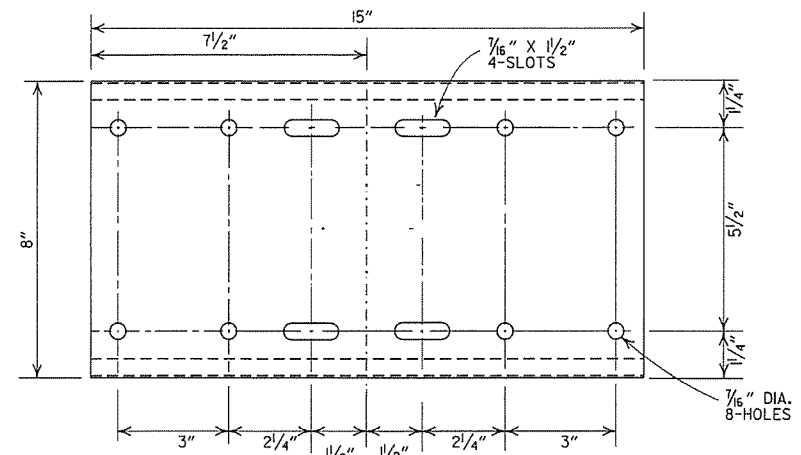
TERMINAL SECTION



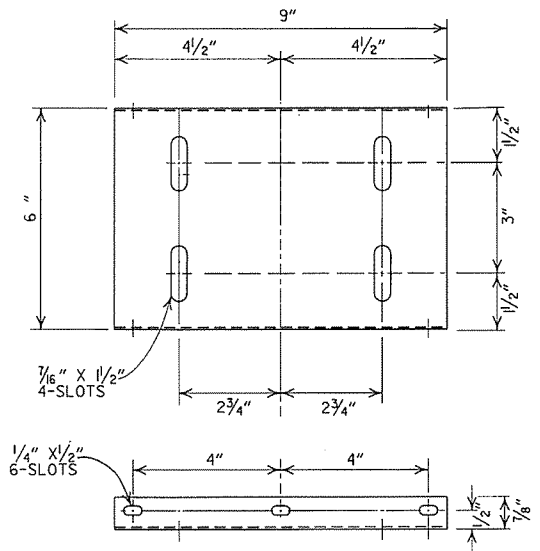
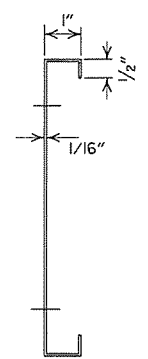
DETAIL OF TERMINAL ANCHOR POST (TYPE I)

NOTE: RAIL MEMBERS MAY BE BOLTED TO ANGLE AT TERMINAL ANCHOR AND THE TWO ASSEMBLIES POSITIONED TO PROPER ALIGNMENT PRIOR TO PLACING CONCRETE AROUND 8 W 17 POST IF CONTRACTOR SO DESIRES.

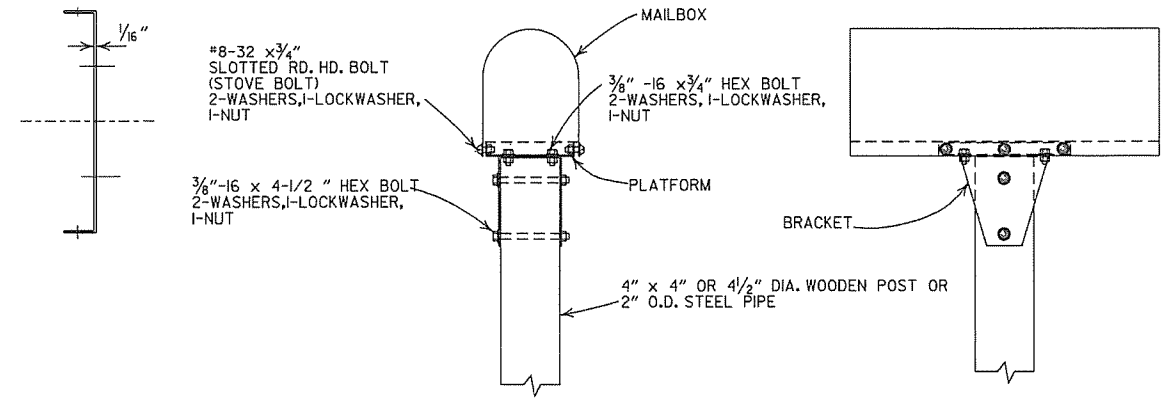
		ARKANSAS STATE HIGHWAY COMMISSION	
		GUARD RAIL DETAILS	
		STANDARD DRAWING GRT-1	
7-14-10	RAISED HEIGHT OF GUARD RAIL 1"		
6-26-97	REVISED LAP NOTE		
10-18-96	REVISED ASTM REF. TO AASHTO		
11-3-94	DIMENSION TERMINAL DETAIL		
11-11-92	ADDED NOTE FOR PAYMENT	11-11-92	
10-1-92	DRAWN & ISSUED	10-1-92	
DATE	REVISION	DATE	FILM



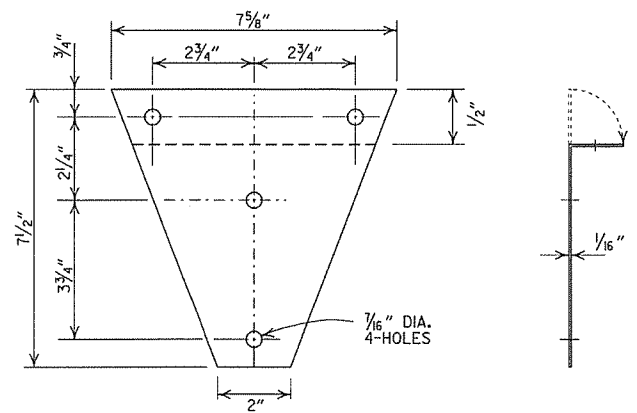
SHELF



PLATFORM



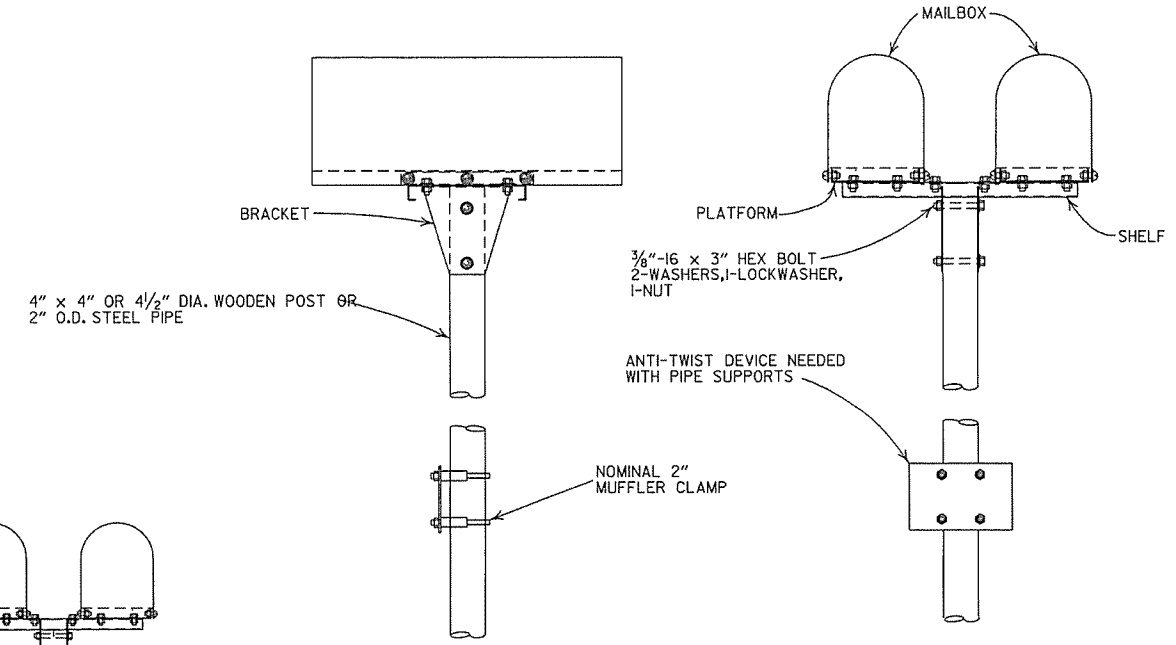
SINGLE INSTALLATION



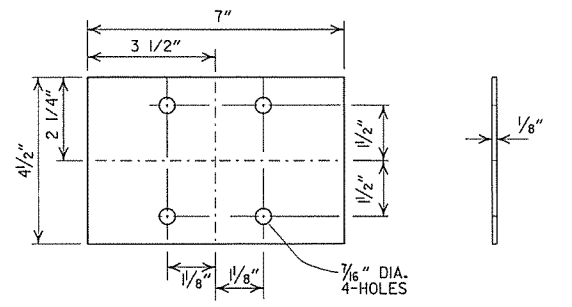
BRACKET

GENERAL NOTES

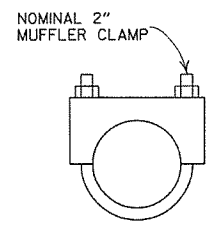
1. MAILBOX POSTS MAY BE WOOD OR METAL. WOOD POSTS SHALL BE PRESSURE TREATED FOR GROUND CONTACT IN ACCORDANCE WITH SECTION 637.02 OF THE STANDARD SPECIFICATIONS.
2. ANTI-TWIST PLATES SHALL BE USED ONLY ON METAL POSTS.
3. MAILBOX SHELF, BRACKET & PLATFORM SHALL BE GALVANIZED OR PAINTED STEEL, HOWEVER TREATED WOOD MAY BE USED WITH WOODEN POSTS. THE WOODEN SHELF, BRACKET & PLATFORM SHALL BE A MINIMUM OF 3/4" THICK AND SHALL BE ASSEMBLED WITH BOLTS OF THE APPROPRIATE LENGTH WITH SIX 8 X 3/4" FLATHEAD WOOD SCREWS USED TO ATTACH THE MAILBOX TO THE PLATFORM.
4. THE MAILBOX SHELF AND PLATFORM THAT IS SHOWN IS FOR STANDARD SIZE MAILBOXES. THE SHELF AND PLATFORM SIZE SHALL BE MODIFIED TO FIT MAILBOXES OF A DIFFERENT SIZE.
5. METAL PIPE FOR MAILBOX SUPPORT SHALL BE 2" OUTSIDE DIAMETER STEEL WITH A WALL THICKNESS OF 0.145" AND A WEIGHT OF 2.72 LBS PER FT. OUTSIDE DIAMETER AND WEIGHT SHALL HAVE A TOLERANCE OF +/- 5% ACCORDING TO AASHTO M 181.
6. MAILBOX SUPPORT SYSTEM DIFFERING FROM THOSE SHOWN MAY BE USED, PROVIDED THEY ARE ON THE AHTD QUALIFIED PRODUCTS LIST FOR MAILBOX SUPPORTS.



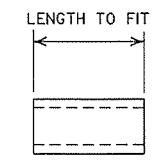
DOUBLE INSTALLATION



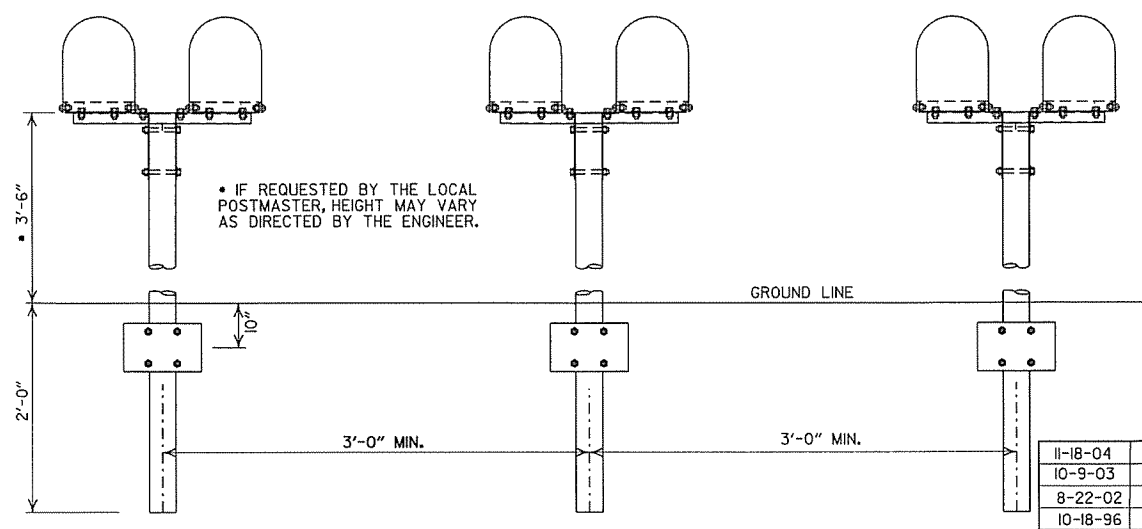
ANTI-TWIST PLATE



CLAMP



SPACER



SPACING FOR MULTIPLE POST INSTALLATION

11-18-04		REVISED NOTES
10-9-03		REVISED NOTE 6
8-22-02		REVISED NOTE 6
10-18-96		CORRECTED AASHTO
10-1-92		CORRECTED SPELLING
9-26-91		NEW PHONE NUMBER
8-15-91		ADDED NOTE
11-30-89		ADJUSTED HEIGHT & ADDED NOTE
2-16-89		DELETED SLOTS FROM SHELF & PLTF
11-17-88	10-1-92	ADJUSTED DIMENSIONS OF STEEL POSTS
7-15-88	120-7-15-88	ISSUED
DATE	FILMED	REVISION

ARKANSAS STATE HIGHWAY COMMISSION

MAILBOX DETAILS

STANDARD DRAWING MB-1

REINFORCED CONCRETE ARCH PIPE DIMENSIONS

EQUIV. DIA.	SPAN		RISE	
	AASHTO M 206	AHTD NOMINAL	AASHTO M 206	AHTD NOMINAL
INCHES	INCHES			
15	18	18	11	11
18	22	22	13 1/2	14
21	26	26	15 1/2	16
24	28 1/2	29	18	18
30	36 1/4	36	22 1/2	23
36	43 3/8	44	26 7/8	27
42	51 1/8	51	31 7/16	31
48	58 1/2	59	36	36
54	65	65	40	40
60	73	73	45	45
72	88	88	54	54
84	102	102	62	62
90	115	115	72	72
96	122	122	77 1/2	77
108	138	138	87 1/8	87
120	154	154	96 7/8	97
132	168 3/4	169	106 1/2	107

THE MEASURED SPAN AND RISE SHALL NOT VARY MORE THAN ± 2 PERCENT FROM THE VALUES SPECIFIED BY AASHTO M206.

REINFORCED CONCRETE HORIZONTAL ELLIPTICAL PIPE DIMENSIONS

EQUIV. DIA.	AASHTO M 207	
	SPAN	RISE
INCHES	INCHES	
18	23	14
24	30	19
27	34	22
30	38	24
33	42	27
36	45	29
39	49	32
42	53	34
48	60	38
54	68	43
60	76	48
66	83	53
72	91	58
78	98	63
84	106	68

THE MEASURED SPAN AND RISE SHALL NOT VARY MORE THAN ± 2 PERCENT FROM THE VALUES SPECIFIED BY AASHTO M207.

CONSTRUCTION SEQUENCE

1. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
2. INSTALL PIPE TO GRADE.
3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
4. PLACE AND COMPACT THE HAUNCH AREA UP TO THE MIDDLE OF THE PIPE.
5. COMPLETE BACKFILL ACCORDING TO SUBSECTION 606.03.(F)(X).

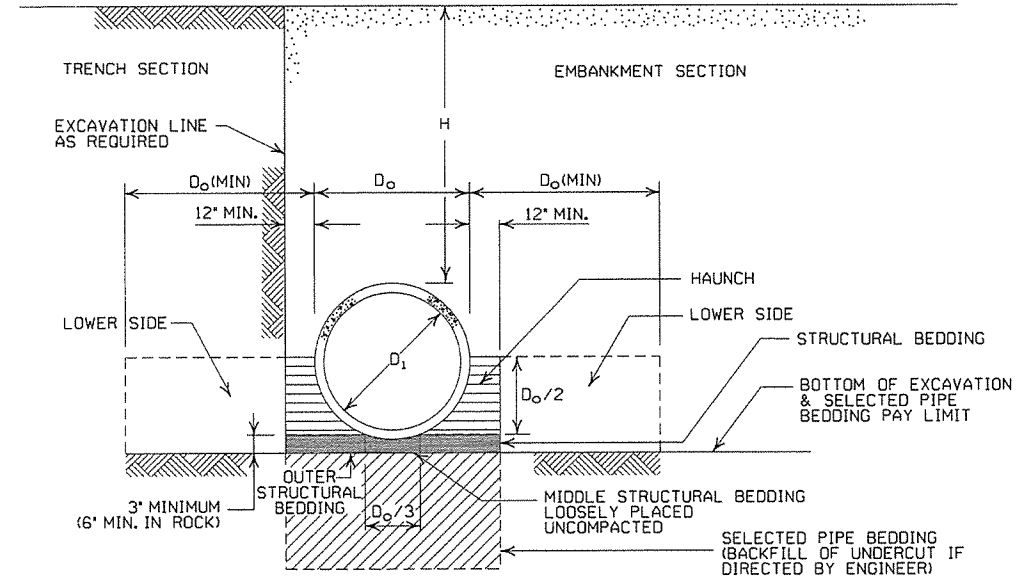
NOTE: HAUNCH AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF CONCRETE PIPE.

- LEGEND -

- D₁ = NORMAL INSIDE DIAMETER OF PIPE
- D_o = OUTSIDE DIAMETER OF PIPE
- H = FILL COVER HEIGHT OVER PIPE (FEET)
- MIN. = MINIMUM
- [Symbol] = UNDISTURBED SOIL

INSTALLATION TYPE	MATERIAL REQUIREMENTS FOR HAUNCH AND STRUCTURAL BEDDING
TYPE 1	AGGREGATE BASE COURSE (CLASS 5 OR CLASS 7)
TYPE 2	SELECTED MATERIALS (CLASS SM-1, SM-2, OR SM-4) OR TYPE 1 INSTALLATION MATERIAL*
TYPE 3**	AASHTO CLASSIFICATION A-1 THRU A-6 SOIL OR TYPE 1 OR 2 INSTALLATION MATERIAL

* SM-3 WILL NOT BE ALLOWED.
** MATERIALS SHALL NOT INCLUDE ORGANIC MATERIALS OR STONES LARGER THAN 3 INCHES.



1. MATERIAL IN THE HAUNCH AND OUTER STRUCTURAL BEDDING SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.
2. FOR TRENCHES WITH WALLS OF NATURAL SOIL, THE DENSITY OF THE SOIL IN THE LOWER SIDE ZONE SHALL BE AS FIRM AS THE 95% DENSITY REQUIRED FOR THE HAUNCH, IF THE EXISTING SOIL DOES NOT MEET THIS CRITERIA, IT SHALL BE REMOVED AND RECOMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OF MATERIAL USED.
3. FOR EMBANKMENTS, THE MATERIAL IN THE LOWER SIDE ZONE SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.

GENERAL NOTES

1. CONCRETE PIPE CULVERT CONSTRUCTION SHALL CONFORM TO ARKANSAS STATE HIGHWAY AND TRANSPORTATION DEPARTMENT STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION), WITH APPLICABLE SUPPLEMENTAL SPECIFICATIONS AND SPECIAL PROVISIONS. UNLESS OTHERWISE NOTED IN THE PLANS, SECTION AND SUBSECTION REFER TO THE STANDARD CONSTRUCTION SPECIFICATIONS.
2. CONCRETE PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
3. ALL PIPE SHALL CONFORM TO SECTION 606. CIRCULAR R.C. PIPE CULVERTS SHALL CONFORM TO AASHTO M170, R.C. ARCH PIPE CULVERTS SHALL CONFORM TO AASHTO M206 AND HORIZONTAL ELLIPTICAL PIPE CULVERTS SHALL CONFORM TO AASHTO M207.
4. ALL PIPE SHALL BE PROTECTED DURING CONSTRUCTION BY A COVER SUFFICIENT TO PREVENT DAMAGE FROM PASSAGE OF EQUIPMENT.
5. THE MINIMUM TRENCH WIDTH SHALL BE THE OUTSIDE DIAMETER OF THE PIPE PLUS 24 INCHES. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PRACTICABLE FOR WORKING CONDITIONS.
6. MULTIPLE PIPE CULVERTS SHALL BE INSTALLED WITH A MINIMUM CLEARANCE OF 24 INCHES BETWEEN STRINGS OF PIPE. REFER TO STD. DWG. FES-2 FOR MINIMUM CLEARANCE WHERE FLARED END SECTIONS ARE USED.
7. IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER. AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
8. NOT MORE THAN ONE LIFTING HOLE MAY BE PROVIDED IN CONCRETE PIPE TO FACILITATE HANDLING. HOLE MAY BE CAST IN PLACE, CUT INTO THE FRESH CONCRETE AFTER FORMS ARE REMOVED, OR DRILLED. THE HOLE SHALL NOT BE MORE THAN TWO INCHES IN DIAMETER OR TWO INCHES SQUARE. CUTTING OR DISPLACEMENT OF REINFORCEMENT WILL NOT BE PERMITTED. SPALLED AREAS AROUND THE HOLE SHALL BE REPAIRED IN A WORKMANLIKE MANNER. LIFTING HOLE SHALL BE FILLED WITH MORTAR, CONCRETE, OR OTHER METHOD AS APPROVED BY THE ENGINEER.
9. WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
10. WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED ABOVE AS THE HAUNCH), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."

MINIMUM HEIGHT OF FILL "H" OVER CIRCULAR R.C. PIPE CULVERTS

INSTALLATION TYPE	CLASS OF PIPE			
	TYPE 1 OR 2	TYPE 3	ALL	ALL
PIPE ID (IN.)	FEET			
12-15	2	2.5	2	1
18-24	2.5	3	2	1
27-33	3	4	2	1
36-42	3.5	5	2	1
48	4.5	5.5	2	1
54-60	5	7	2	1
66-78	6	8	2	1
84-108	7.5	8	2	1

NOTE: FOR MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM OF 12" OF PAVEMENT AND/OR BASE.

MAXIMUM HEIGHT OF FILL "H" OVER CIRCULAR R.C. PIPE CULVERTS

INSTALLATION TYPE	CLASS OF PIPE		
	CLASS III	CLASS IV	CLASS V
TYPE 1	21	32	50
TYPE 2	16	25	39
TYPE 3	12	20	30

NOTE: IF FILL HEIGHT EXCEEDS 50 FEET, A SPECIAL DESIGN CONCRETE PIPE WILL BE REQUIRED USING TYPE 1 INSTALLATION.

MINIMUM HEIGHT OF FILL "H" OVER R.C. ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS

INSTALLATION TYPE	CLASS OF PIPE	
	CLASS III	CLASS IV
TYPE 2 OR TYPE 3	2.5	1.5

NOTE: TYPE 1 INSTALLATION WILL NOT BE ALLOWED FOR ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS.

NOTE: FOR MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM OF 12" OF PAVEMENT AND/OR BASE.

MAXIMUM HEIGHT OF FILL "H" OVER R.C. ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS

INSTALLATION TYPE	CLASS OF PIPE	
	CLASS III	CLASS IV
TYPE 2	13	21
TYPE 3	10	16

NOTE: TYPE 1 INSTALLATION WILL NOT BE ALLOWED FOR ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS.

DATE	REVISION	DATE FILMED
2-27-14	REVISED GENERAL NOTE 1.	
12-15-11	REVISED FOR LRFD DESIGN SPECIFICATIONS	
5-18-00	REVISED TYPE 3 BEDDING & ADDED NOTE	
3-30-00	REVISED INSTALLATIONS	
11-06-97	ISSUED	

ARKANSAS STATE HIGHWAY COMMISSION

CONCRETE PIPE CULVERT
FILL HEIGHTS & BEDDING

STANDARD DRAWING PCC-1

INSTALLATION TYPE	•• MATERIAL REQUIREMENTS FOR STRUCTURAL BACKFILL AND STRUCTURAL BEDDING
TYPE 2	•SELECTED MATERIALS (CLASS SM-1, SM-2 OR SM-4)

- AGGREGATE BASE COURSE (CLASS 4, 5, 6, OR 7) MAY BE USED IN LIEU OF SELECTED MATERIAL.
SM3 WILL NOT BE ALLOWED.
 - STRUCTURAL BEDDING MATERIAL SHALL HAVE A MAXIMUM PARTICLE SIZE OF 1 INCH. STRUCTURAL BACKFILL MATERIAL SHALL BE FREE OF ORGANIC MATERIAL, STONES LARGER THAN 1.50 INCH IN GREATEST DIMENSION, OR FROZEN LUMPS.
- STRUCTURAL BACKFILL AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF HDPE PIPE.

MINIMUM TRENCH WIDTH BASED ON FILL HEIGHT "H"

PIPE DIAMETER	TRENCH WIDTH (FEET)	
	"H" < 10'-0"	"H" >OR= 10'-0"
18"	4'-6"	4'-6"
24"	5'-0"	6'-0"
30"	5'-6"	7'-6"
36"	6'-0"	9'-0"
42"	7'-0"	10'-6"
48"	8'-0"	12'-0"

①NOTE:
18" MIN. (18" - 30" DIAMETERS)
24" MIN. (36" - 48" DIAMETERS)
MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM 12" OF PAVEMENT AND/OR BASE.

MINIMUM COVER FOR CONSTRUCTION LOADS

PIPE DIAMETER	② MIN. COVER (FEET) FOR INDICATED CONSTRUCTION LOADS			
	18.0-50.0 (KIPS)	50.0-75.0 (KIPS)	75.0-110.0 (KIPS)	110.0-175.0 (KIPS)
36" OR LESS	2'-0"	2'-6"	3'-0"	3'-0"
42" OR GREATER	3'-0"	3'-0"	3'-6"	4'-0"

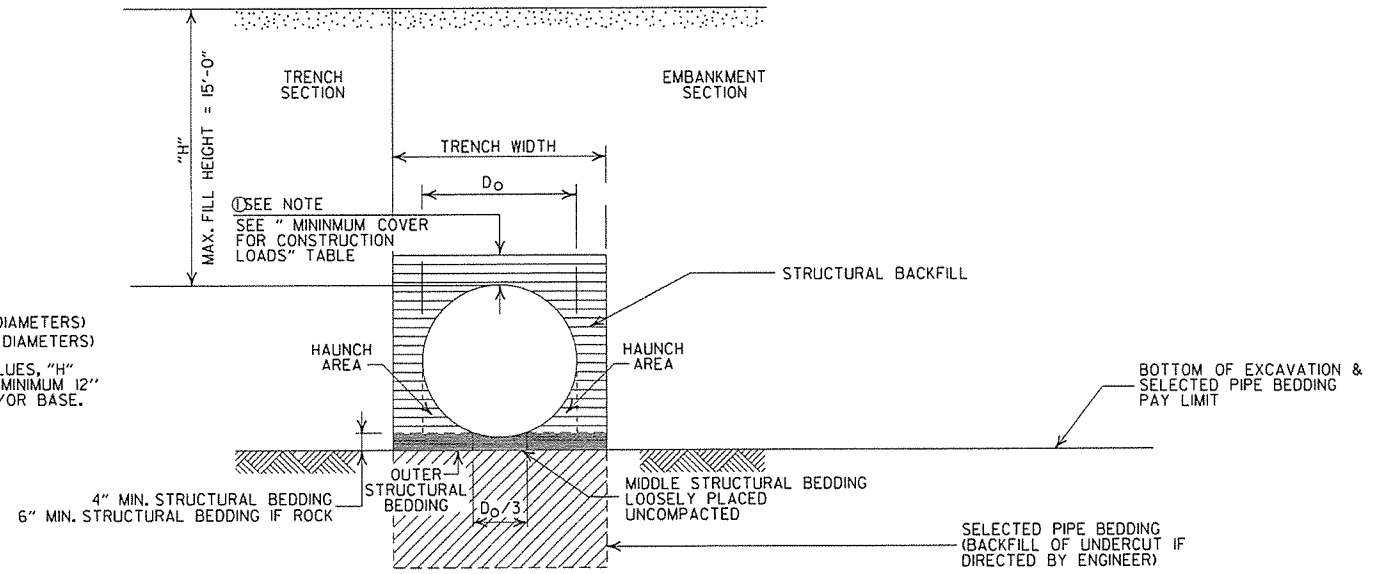
②MINIMUM COVER SHALL BE MEASURED FROM TOP OF PIPE TO TOP OF THE MAINTAINED CONSTRUCTION ROADWAY SURFACE. THE SURFACE SHALL BE MAINTAINED.

MULTIPLE INSTALLATION OF HIGH DENSITY POLYETHYLENE PIPES

PIPE DIAMETER	CLEAR DISTANCE BETWEEN PIPES
18"	1'-6"
24"	2'-0"
30"	2'-6"
36"	3'-0"
42"	3'-6"
48"	4'-0"

GENERAL NOTES

- PIPE SHALL CONFORM TO AASHTO M294, TYPE S. INSTALLATION SHALL CONFORM TO JOB SPECIAL PROVISION "PLASTIC PIPE" AND SECTION 606 OF THE STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION).
- PLASTIC PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
- THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PLUS A SUFFICIENT WIDTH TO ENSURE WORKING ROOM TO PROPERLY AND SAFELY PLACE AND COMPACT HAUNCHING AND OTHER BACKFILL MATERIAL.
- IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
- WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
- WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED ABOVE AS STRUCTURAL BACKFILL), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."
- FOR PIPE TYPES THAT ARE NOT SMOOTH ON THE OUTSIDE (CORRUGATED OR PROFILE WALLS), BACKFILL GRADATIONS SHOULD BE SELECTED THAT WILL PERMIT THE FILLING OF THE CORRUGATION OR PROFILE VALLEY.
- HIGH DENSITY POLYETHYLENE PIPES OF DIAMETERS OTHER THAN SHOWN WILL NOT BE ALLOWED.
- JOINTS FOR HDPE PIPE SHALL MEET THE REQUIREMENTS FOR SOIL TIGHTNESS AS SPECIFIED IN AASHTO SECTION 26.4.2.4 AND 30.4.2 "AASHTO LRFD BRIDGE CONSTRUCTION SPECIFICATIONS." JOINTS SHALL BE INSTALLED PER MANUFACTURER'S RECOMMENDATIONS.



TYPE 2 EMBANKMENT AND TRENCH INSTALLATIONS

- STRUCTURAL BACKFILL, EMBANKMENT, AND OUTER STRUCTURAL BEDDING MATERIAL SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.

CONSTRUCTION SEQUENCE

- PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
- INSTALL PIPE TO GRADE.
- COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
- THE STRUCTURAL BACKFILL SHALL BE PLACED AND COMPACTED IN LAYERS NOT EXCEEDING 8". THE LAYERS SHALL BE BROUGHT UP EVENLY AND SIMULTANEOUSLY TO THE ELEVATION OF THE MINIMUM COVER.
- PIPE INSTALLATION MAY REQUIRE THE USE OF RESTRAINTS, WEIGHTING OR OTHER APPROVED METHODS IN ORDER TO HELP MAINTAIN GRADE AND ALIGNMENT.

- LEGEND -

- H = FILL HEIGHT (FT.)
- D_o = OUTSIDE DIAMETER OF PIPE
- MAX. = MAXIMUM
- MIN. = MINIMUM
- ===== = STRUCTURAL BACKFILL MATERIAL
- ||||| = UNDISTURBED SOIL

DATE	REVISION	DATE FILMED
2-27-14	REVISED GENERAL NOTE I.	
12-15-11	REVISED GENERAL NOTES & MINIMUM COVER NOTE	
11-17-10	ISSUED	

ARKANSAS STATE HIGHWAY COMMISSION
PLASTIC PIPE CULVERT (HIGH DENSITY POLYETHYLENE)
STANDARD DRAWING PCP-1

INSTALLATION TYPE	•• MATERIAL REQUIREMENTS FOR STRUCTURAL BACKFILL AND STRUCTURAL BEDDING
TYPE 2	•SELECTED MATERIALS (CLASS SM-1, SM-2, OR SM-4)

- AGGREGATE BASE COURSE (CLASS 4, 5, 6, OR 7) MAY BE USED IN LIEU OF SELECTED MATERIAL. SM3 WILL NOT BE ALLOWED.
 - STRUCTURAL BEDDING MATERIAL SHALL HAVE A MAXIMUM PARTICLE SIZE OF 1 INCH. STRUCTURAL BACKFILL MATERIAL SHALL BE FREE OF ORGANIC MATERIAL, STONES LARGER THAN 1.50 INCH IN GREATEST DIMENSION, OR FROZEN LUMPS.
- STRUCTURAL BACKFILL AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF PVC PIPE.

MAXIMUM FILL HEIGHT
BASED ON STRUCTURAL BACKFILL

PIPE DIAMETER	"H"
18"	45'-0"
24"	45'-0"
30"	40'-0"
36"	40'-0"

- ① NOTE:
12" MIN. (18" - 36" DIAMETERS)
MINIMUM COVER VALUE, "H" SHALL INCLUDE A MINIMUM 12" OF PAVEMENT AND/OR BASE.

MINIMUM TRENCH WIDTH
BASED ON FILL HEIGHT "H"

PIPE DIAMETER	TRENCH WIDTH (FEET)	
	"H" < 10'-0"	"H" > OR = 10'-0"
18"	4'-6"	4'-6"
24"	5'-0"	6'-0"
30"	5'-6"	7'-6"
36"	6'-0"	9'-0"

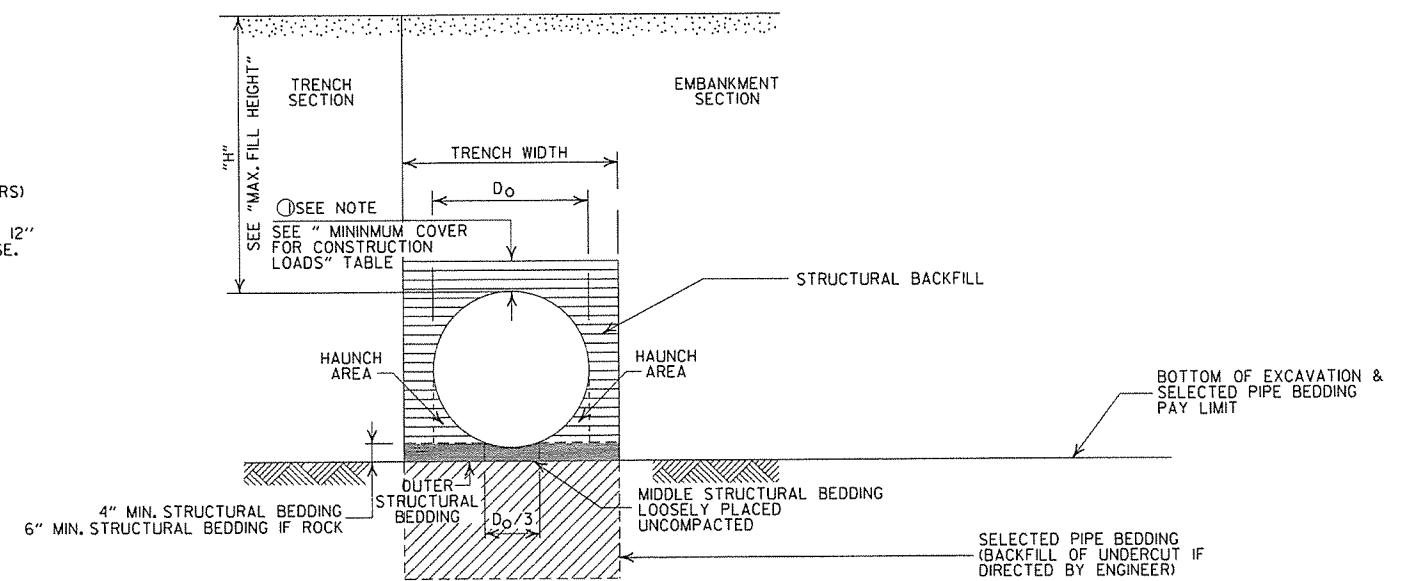
MULTIPLE INSTALLATION OF
PVC PIPES

PIPE DIAMETER	CLEAR DISTANCE BETWEEN PIPES
18"	1'-6"
24"	2'-0"
30"	2'-6"
36"	3'-0"

MINIMUM COVER FOR
CONSTRUCTION LOADS

PIPE DIAMETER	② MIN. COVER (FEET) FOR INDICATED CONSTRUCTION LOADS			
	18.0-50.0 (KIPS)	50.0-75.0 (KIPS)	75.0-110.0 (KIPS)	110.0-175.0 (KIPS)
18" THRU 36"	2'-0"	2'-6"	3'-0"	3'-0"

- ② MINIMUM COVER SHALL BE MEASURED FROM TOP OF PIPE TO TOP OF THE MAINTAINED CONSTRUCTION ROADWAY SURFACE. THE SURFACE SHALL BE MAINTAINED.



TYPE 2 EMBANKMENT AND TRENCH INSTALLATIONS

1. STRUCTURAL BACKFILL, EMBANKMENT, AND OUTER STRUCTURAL BEDDING MATERIAL SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.

CONSTRUCTION SEQUENCE

1. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
2. INSTALL PIPE TO GRADE.
3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
4. THE STRUCTURAL BACKFILL SHALL BE PLACED AND COMPACTED IN LAYERS NOT EXCEEDING 8". THE LAYERS SHALL BE BROUGHT UP EVENLY AND SIMULTANEOUSLY TO THE ELEVATION OF THE MINIMUM COVER.
5. PIPE INSTALLATION MAY REQUIRE THE USE OF RESTRAINTS, WEIGHTING OR OTHER APPROVED METHODS IN ORDER TO HELP MAINTAIN GRADE AND ALIGNMENT.

- LEGEND -

H = FILL HEIGHT (FT.)
D_o = OUTSIDE DIAMETER OF PIPE
MAX. = MAXIMUM
MIN. = MINIMUM

==== = STRUCTURAL BACKFILL MATERIAL
===== = UNDISTURBED SOIL

GENERAL NOTES

1. PIPE SHALL CONFORM TO ASTM F949, CELL CLASS 12454. INSTALLATION SHALL CONFORM TO JOB SPECIAL PROVISION "PLASTIC PIPE" AND SECTION 606 OF THE STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION).
2. PLASTIC PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
3. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PLUS A SUFFICIENT WIDTH TO ENSURE WORKING ROOM TO PROPERLY AND SAFELY PLACE AND COMPACT HAUNCHING AND OTHER BACKFILL MATERIAL.
4. IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
5. WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
6. WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED ABOVE AS STRUCTURAL BACKFILL), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."
7. FOR PIPE TYPES THAT ARE NOT SMOOTH ON THE OUTSIDE (CORRUGATED OR PROFILE WALLS), BACKFILL GRADATIONS SHOULD BE SELECTED THAT WILL PERMIT THE FILLING OF THE CORRUGATION OR PROFILE VALLEY.
8. PVC PIPES OF DIAMETERS OTHER THAN SHOWN WILL NOT BE ALLOWED.
9. JOINTS FOR PVC PIPE SHALL MEET THE REQUIREMENTS FOR SOIL TIGHTNESS AS SPECIFIED IN AASHTO SECTION 26.4.2.4 AND 30.4.2 "AASHTO LRFD BRIDGE CONSTRUCTION SPECIFICATIONS." JOINTS SHALL BE INSTALLED PER MANUFACTURER'S RECOMMENDATIONS.

2-27-14	REVISED GENERAL NOTE 1.	
12-15-11	REV GENERAL NOTES & MINIMUM COVER NOTE; DELETED SM3 MATERIAL	
11-17-10	ISSUED	
DATE	REVISION	DATE FILMED

ARKANSAS STATE HIGHWAY COMMISSION
PLASTIC PIPE CULVERT (PVC F949)
STANDARD DRAWING PCP-2

CORRUGATED STEEL PIPE (ROUND)

PIPE DIAMETER (INCHES)	① MINIMUM COVER TOP OF PIPE TO TOP OF GROUND "H" (FEET)	MAX. FILL HEIGHT "H" ABOVE TOP OF PIPE (FEET)				
		METAL THICKNESS (INCHES)				
		0.064	0.079	0.109	0.138	0.168
2 3/8 INCH BY 1/2 INCH CORRUGATION RIVETED, WELDED, OR HELICAL LOCK-SEAM						
12	1	84	91			
15	1	67	73			
18	1	56	61			
24	1	42	46	59		
30	2	34	36	47		
36	2		30	39	41	
42	2		43	67	70	73
48	2		37	58	61	64
② 3 INCH BY 1 INCH OR 5 INCH BY 1 INCH CORRUGATION RIVETED, WELDED, BOLTED, OR HELICAL LOCK-SEAM						
36	1	48	60	88	111	118
42	1	41	51	72	90	102
48	1	36	45	64	77	85
54	2	32	40	59	71	79
60	2	29	36	53	64	71
66	2	26	33	47	58	64
72	2	24	30	44	53	59
78	2		28	41	49	54
84	2		26	38	45	51
90	2		24	35	43	45
96	2		22	33	40	44
102	2			31	38	42
108	2			30	35	39
114	2			28	34	37
120	2			27	32	35

CONSTRUCTION SEQUENCE

1. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
2. INSTALL PIPE TO GRADE.
3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
4. COMPLETE STRUCTURAL BACKFILL OPERATION BY WORKING FROM SIDE TO SIDE OF THE PIPE. THE SIDE TO SIDE STRUCTURAL BACKFILL DIFFERENTIAL SHALL NOT EXCEED 24 INCHES OR 1/3 THE SIZE OF THE PIPE, WHICHEVER IS LESS.

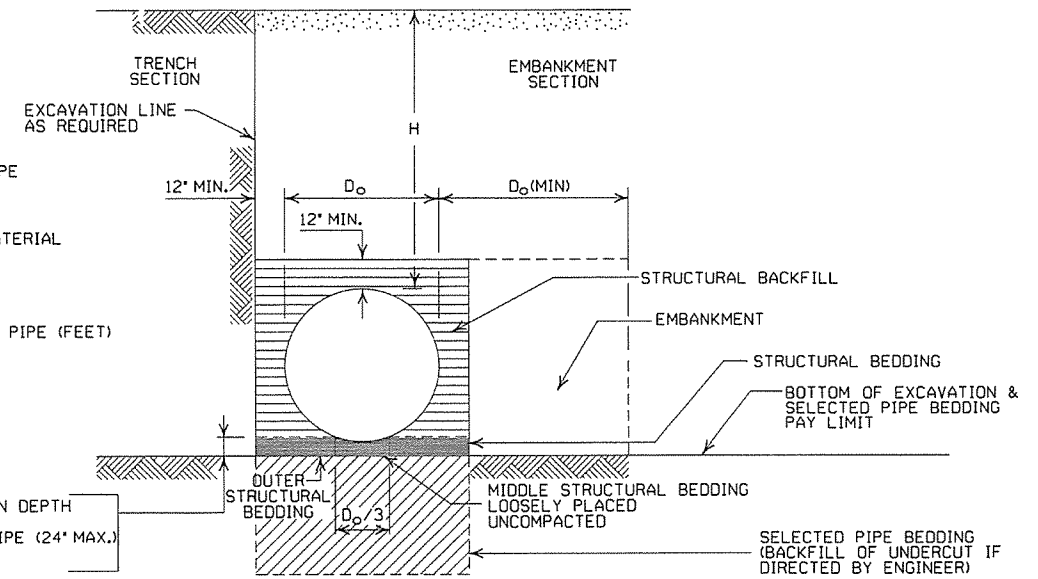
NOTE: STRUCTURAL BACKFILL AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF METAL PIPE.

INSTALLATION TYPE	MATERIAL REQUIREMENTS FOR STRUCTURAL BACKFILL AND STRUCTURAL BEDDING
TYPE 1	AGGREGATE BASE COURSE (CLASS 4, 5, 6, OR 7)
TYPE 2	SELECTED MATERIALS (CLASS SM-1, SM-2, OR SM-4) OR TYPE 1 INSTALLATION MATERIAL ③

③ SM-3 WILL NOT BE ALLOWED.

- LEGEND -

- D_o = OUTSIDE DIAMETER OF PIPE
- MAX. = MAXIMUM
- MIN. = MINIMUM
- (Hatched pattern) = STRUCTURAL BACKFILL MATERIAL
- (Horizontal lines) = UNDISTURBED SOIL
- (Dashed line) = EQUIV. DIA. = EQUIVALENT DIAMETER
- H = FILL COVER HEIGHT OVER PIPE (FEET)



EMBANKMENT AND TRENCH INSTALLATIONS

1. STRUCTURAL BACKFILL, EMBANKMENT, AND OUTER STRUCTURAL BEDDING MATERIAL SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.
2. INSTALLATION TYPE 1 OR 2 MAY BE USED FOR CORRUGATED STEEL OR ALUMINUM PIPE (ROUND).
3. INSTALLATION TYPE 1 SHALL BE USED FOR CORRUGATED STEEL OR ALUMINUM PIPE ARCHES WITH 2 3/8" x 1/2" CORRUGATION.
4. INSTALLATION TYPE 1 OR 2 MAY BE USED FOR CORRUGATED STEEL OR ALUMINUM PIPE ARCHES WITH 3" x 1" OR 5" x 1" CORRUGATION.

CORRUGATED ALUMINUM PIPE (ROUND)

PIPE DIAMETER (INCHES)	① MINIMUM COVER TOP OF PIPE TO TOP OF GROUND "H" (FEET)	MAX. FILL HEIGHT "H" ABOVE TOP OF PIPE (FEET)				
		METAL THICKNESS IN INCHES				
		0.060	0.075	0.105	0.135	0.164
2 3/8 INCH BY 1/2 INCH CORRUGATION RIVETED OR HELICAL LOCK-SEAM						
12	1	45	45			
18	2	30	30	52		
24	2	22	22	39	41	
30	2		18	31	32	34
36	2.5		15	26	27	28
42	2			43	43	44
48	2			40	41	43
54	2			35	37	38
60	2				33	34
66	2					31
72	2					29

EQUIVALENT METAL THICKNESSES AND GAUGES

METAL THICKNESS IN INCHES			GAUGE NUMBER
STEEL			
ZINC COATED	UNCOATED	ALUMINUM	
0.064	0.0598	0.060	16
0.079	0.0747	0.075	14
0.109	0.1046	0.105	12
0.138	0.1345	0.135	10
0.168	0.1644	0.164	8

GENERAL NOTES

1. METAL PIPE CULVERT CONSTRUCTION SHALL CONFORM TO ARKANSAS STATE HIGHWAY AND TRANSPORTATION DEPARTMENT STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION), WITH APPLICABLE SUPPLEMENTAL SPECIFICATIONS AND SPECIAL PROVISIONS, UNLESS OTHERWISE NOTED IN THE PLANS, SECTION AND SUBSECTION REFER TO THE STANDARD CONSTRUCTION SPECIFICATIONS.
2. METAL PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
3. METAL PIPE CULVERT MATERIALS AND INSTALLATIONS SHALL CONFORM TO SECTION 606 AND JOB SPECIAL PROVISION "METAL PIPE".
4. ALL PIPE SHALL BE PROTECTED DURING CONSTRUCTION BY A COVER SUFFICIENT TO PREVENT DAMAGE FROM PASSAGE OF EQUIPMENT.
5. THE MINIMUM TRENCH WIDTH SHALL BE THE OUTSIDE DIAMETER OF THE PIPE PLUS 24 INCHES. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PRACTICABLE FOR WORKING CONDITIONS.
6. MULTIPLE PIPE CULVERTS SHALL BE INSTALLED WITH A MINIMUM CLEARANCE OF 24 INCHES BETWEEN STRINGS OF PIPE. REFER TO STD. DWG. FES-2 FOR MINIMUM CLEARANCE WHERE FLARED END SECTIONS ARE USED.
7. IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
8. WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
9. WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED AS STRUCTURAL BACKFILL), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."

CORRUGATED METAL PIPE ARCHES

EQUIV. DIA. (INCHES)	PIPE DIMENSION SPAN X RISE (INCHES)	MINIMUM CORNER RADIUS (INCHES)	STEEL				ALUMINUM			
			MIN. THICKNESS REQUIRED INCHES	① MIN. HEIGHT OF FILL, "H" (FT.)		MIN. THICKNESS REQUIRED INCHES	① MIN. HEIGHT OF FILL, "H" (FT.)			
				INSTALLATION			INSTALLATION			
				TYPE 1	TYPE 1		TYPE 1	TYPE 1		
2 3/8 INCH BY 1/2 INCH CORRUGATION RIVETED, WELDED, OR HELICAL LOCK-SEAM										
15	17x13	3	0.064	2	15	0.060	2	15		
18	21x15	3	0.064	2	15	0.060	2	15		
21	24x18	3	0.064	2.25	15	0.060	2.25	15		
24	28x20	3	0.064	2.5	15	0.075	2.5	15		
30	35x24	3	0.079	3	12	0.075	3	12		
36	42x29	3 1/2	0.079	3	12	0.105	3	12		
42	49x33	4	0.079	3	12	0.105	3	12		
48	57x38	5	0.109	3	13	0.135	3	13		
54	64x43	6	0.109	3	14	0.135	3	14		
60	71x47	7	0.138	3	15	0.164	3	15		
66	77x52	8	0.168	3	15					
72	83x57	9	0.168	3	15					
② 3 INCH BY 1 INCH OR 5 INCH BY 1 INCH CORRUGATION RIVETED, WELDED, OR HELICAL LOCK-SEAM										
			INSTALLATION				INSTALLATION			
			TYPE 2	TYPE 1	TYPE 2	TYPE 1	TYPE 2	TYPE 1	TYPE 2	TYPE 1
36	40x31	5	0.079	3	2	12	15			
42	46x36	6	0.079	3	2	13	15			
48	53x41	7	0.079	3	2	13	15			
54	60x46	8	0.079	3	2	13	15			
60	66x51	9	0.079	3	2	13	15			
66	73x55	12	0.079	3	2	15	15			
72	81x59	14	0.079	3	2	15	15			
78	87x63	14	0.079	3	2	15	15			
84	95x67	16	0.109	3	2	15	15			
90	103x71	16	0.109	3	2	15	15			
96	112x75	18	0.109	3	2	15	15			
102	117x79	18	0.109	3	2	15	15			
108	128x83	18	0.138	3	2	15	15			

- ① FOR MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM 12" OF PAVEMENT AND/OR BASE.
- ② WHERE THE STANDARD 2 2/3" x 1/2" CORRUGATION AND GAUGE IS SPECIFIED FOR A GIVEN DIAMETER, A PIPE OF THE SAME DIAMETER WITH A 3" x 1" OR 5" x 1" CORRUGATION MAY BE SUBSTITUTED, PROVIDING IT IS GAUGED FOR A FILL HEIGHT CONDITION EQUAL TO OR GREATER THAN THE MAXIMUM FILL HEIGHT CONDITION FOR THE SPECIFIED GAUGE AND CORRUGATION.

DATE	REVISION	DATE FILMED
2-27-14	REVISED GENERAL NOTE 1.	
12-15-11	REVISED FOR LRFD DESIGN SPECS	
3-30-00	REVISED INSTALLATIONS	
11-06-97	ISSUED	

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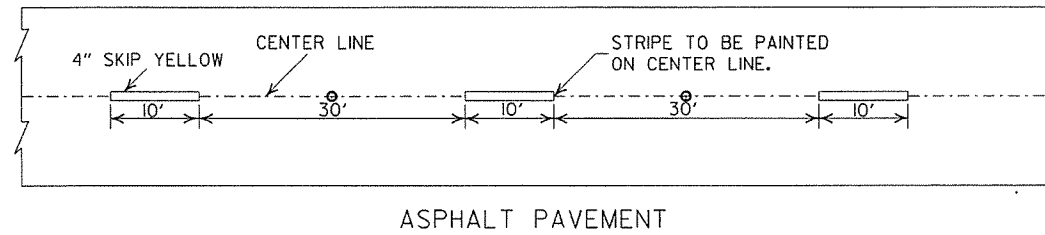
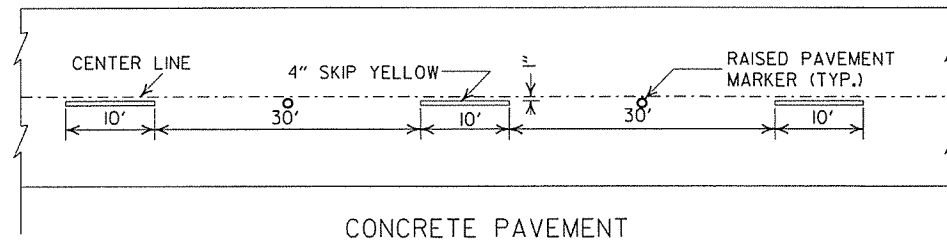
**METAL PIPE CULVERT
FILL HEIGHTS & BEDDING**

STANDARD DRAWING PCM-1

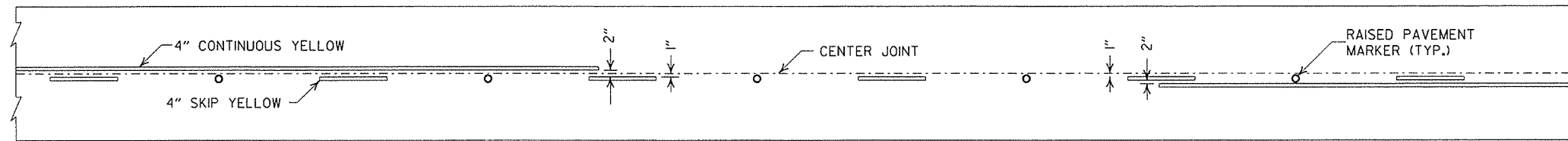


NOTES:

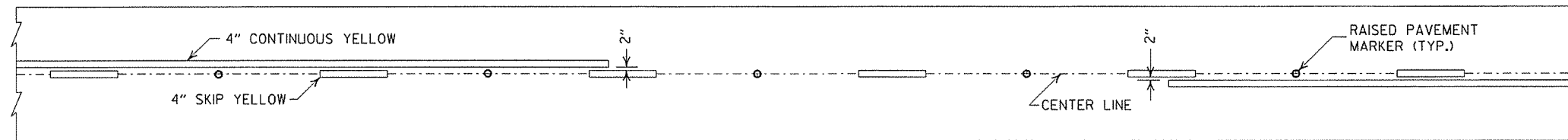
1. ALL LINES SHALL HAVE A WIDTH OF 4 INCHES.
2. THE THICKNESS AND RATE OF PAINT APPLICATION SHALL BE AS SPECIFIED IN SECTION 718 OF THE STANDARD SPECIFICATIONS.
3. THIS DRAWING SHALL BE USED IN CONJUNCTION WITH THE LATEST REVISED ADDITION OF THE "MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES."
4. RAISED PAVEMENT MARKERS SHALL BE CENTERED BETWEEN SKIP LINES ON 40 FEET SPACING UNLESS OTHERWISE SHOWN ON THE PLANS.



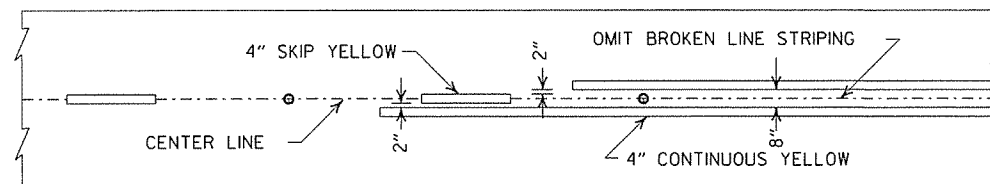
BROKEN LINE STRIPING



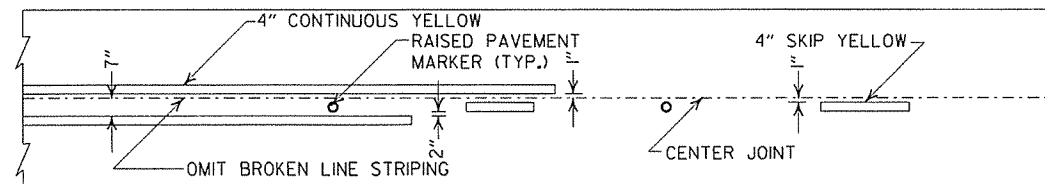
SOLID LINE STRIPING ON CONCRETE PAVEMENT



SOLID LINE STRIPING ON ASPHALT PAVEMENT

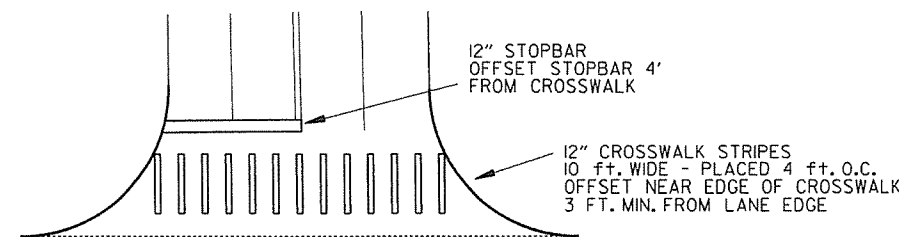


ASPHALT PAVEMENT



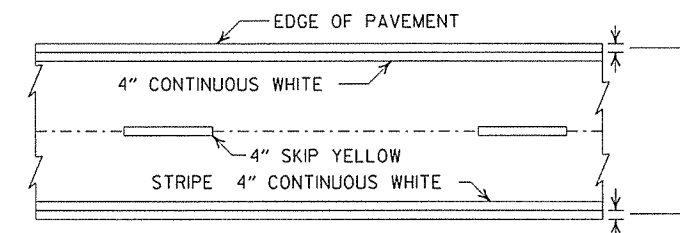
CONCRETE PAVEMENT

STRIPING AT ADJACENT NO PASSING LANES

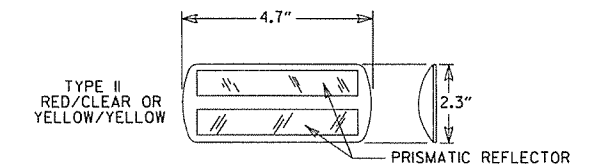


CROSSWALK AND STOPBAR DETAILS

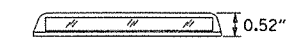
2" FOR ASPHALT OR CONCRETE PAVEMENT
6" FOR BITUMINOUS SURFACE TREATMENT



PAVEMENT EDGE LINE MARKING



NOTE:
THE RED LENS OF THE TYPE II R.P.M. SHALL FACE THE INCORRECT TRAFFIC MOVEMENT.



DETAIL OF STANDARD RAISED PAVEMENT MARKERS

GENERAL NOTES:
THIS DRAWING SHOULD BE CONSIDERED AS TYPICAL ONLY AND THE FINAL LOCATION OF THE STRIPING AND RAISED PAVEMENT MARKERS SHALL BE DETERMINED BY THE ENGINEER.

THIS DRAWING SHOULD BE USED IN CONJUNCTION WITH THE "MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES", LATEST REVISION.

NOTE:
DIMENSIONS SHOWN FOR RAISED PAVEMENT MARKERS ARE TYPICAL. THE CONTRACTOR MAY SUBSTITUTE SIMILAR MARKERS WITH THE APPROVAL OF THE ENGINEER. REQUESTING APPROVAL FOR SIMILAR MARKERS MAY BE MADE BY REFERRING TO THE AHTD QUALIFIED PRODUCTS LIST.

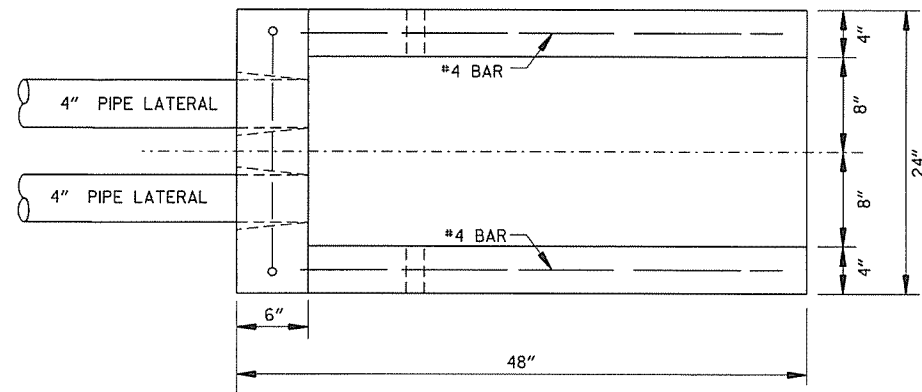
DATE	REVISION	FILMED
9-12-13	REVISED DETAIL OF STANDARD RAISED PAVEMENT MARKERS	
11-17-10	REVISED GENERAL NOTES & REMOVED PLOWABLE PAVT MRKRS	
11-18-04	REVISED NOTE 2 & GENERAL NOTES	
8-22-02	ADDED CROSSWALK & STOPBAR DTLS.	
7-02-98	ADDED DETAILS OF STD. RAISED PAV'T. MARKERS	
4-26-96	REV. NOTES 3&4; ADDED R.P.M.	
9-30-80	DRAWN	1-9-30-80

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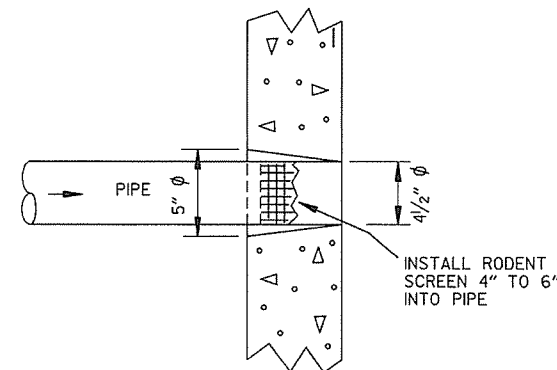
PAVEMENT MARKING DETAILS

STANDARD DRAWING PM-1

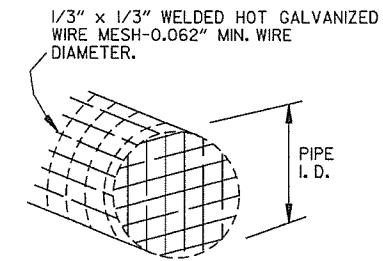
NOTE:
 1. GRANULAR BACKFILL TO BE SUBSIDIARY TO PIPE UNDERDRAIN.
 2. UNLESS OTHERWISE SPECIFIED ON THE PLANS, THE UNDERDRAIN COVER SHALL BE THOROUGHLY COMPACTED EARTH AND SHALL BE SUBSIDIARY TO PIPE UNDERDRAIN.
 3. GRANULAR MATERIAL SHALL BE WRAPPED WITH GEOTEXTILE FABRIC. LAP FABRIC 12" OR THE WIDTH OF THE TRENCH AT THE TOP.



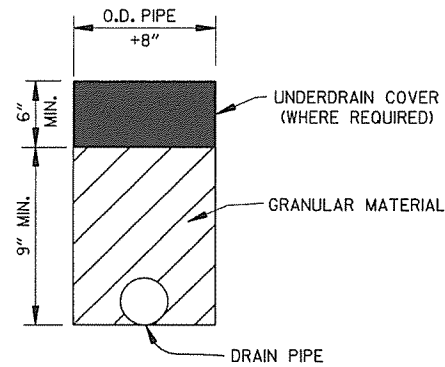
PLAN VIEW



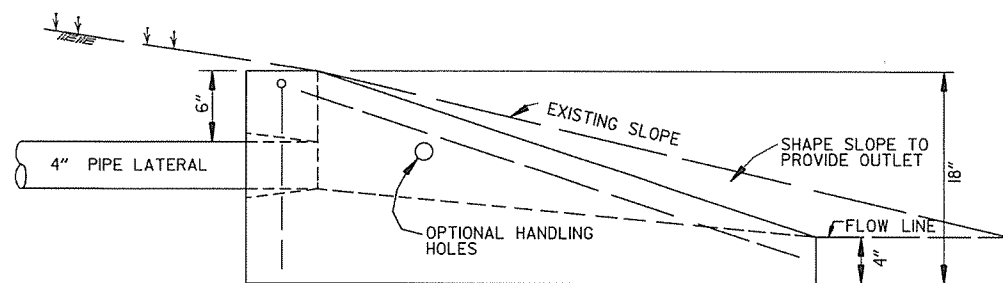
DETAIL OF HOLE FOR 4" PIPE



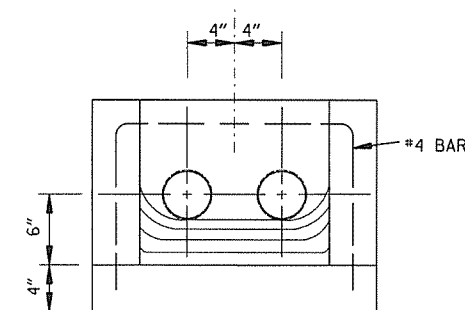
DETAIL OF RODENT SCREEN



DETAILS OF PIPE UNDERDRAIN



SIDE VIEW

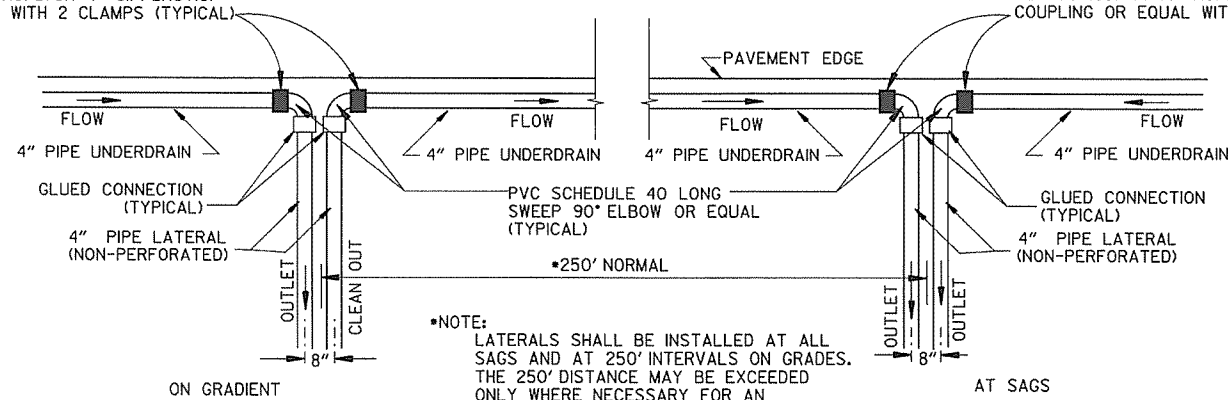


FRONT VIEW

FERNCO 1056-44 (4" CI/PLASTIC) OR FERNCO 1051-44 (4" AC/DI OR 4" CI/PLASTIC) COUPLING OR EQUAL WITH 2 CLAMPS (TYPICAL)

UNDERDRAIN OUTLET PROTECTORS

FERNCO 1056-44 (4" CI/PLASTIC) OR FERNCO 1051-44 (4" AC/DI OR 4" CI/PLASTIC) COUPLING OR EQUAL WITH 2 CLAMPS (TYPICAL)



NOTE:
 LATERALS SHALL BE INSTALLED AT ALL SAGS AND AT 250' INTERVALS ON GRADES. THE 250' DISTANCE MAY BE EXCEEDED ONLY WHERE NECESSARY FOR AN ACCEPTABLE OUTLET.

DETAIL OF PIPE UNDERDRAIN LATERALS WHEN PLACED ALONG PAVEMENT EDGE

NOTE: PVC PIPE FOR LATERALS SHALL MEET THE REQUIREMENTS OF ASTM D 1785 (LATEST REVISION) FOR SCHEDULE 40 PIPE.

DATE	REVISION	DATE FILMED
4-10-03	REVISED NOTE 3	
1-12-00	REVISED DETAIL OF UNDERDRAIN LATERALS	
11-18-98	REVISED NOTE	
10-18-96	REVISED MIN. DEPTH & GEOTEXTILE FABRIC	
4-26-96	ADDED LATERAL NOTE; 5 1/2" TO 5"	
11-22-95	REVISED LATERALS	
7-20-95	REVISED LATERALS & ADDED NOTE	
11-3-94	REVISED FOR DUAL LATERALS	11-3-94
10-1-92	SUBSTITUTED GEOTEXTILE	10-1-92
8-15-91	ADDED POLYETHYLENE PIPE	8-15-91
11-8-90	DELETED ALTERNATE NOTE	11-8-90
1-25-90	ADDED 4" SNAP ADAPTER	1-25-90
11-30-89	DEL. (SUBGRADE); ADDED (WHERE REQUIRED)	11-30-89
7-15-88	ISSUED P.L.M.	647-7-15-88

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DETAILS OF PIPE UNDERDRAIN

STANDARD DRAWING PU-1

SUPERELEVATION TABLE FOR TWO - WAY TRAFFIC

DEGREE OF CURVE	30 MPH		40 MPH		50 MPH		55 MPH		60 MPH		70 MPH	
	e	Ls (FT)	e	Ls (FT)	e	Ls (FT)	e	Ls (FT)	e	Ls (FT)	e	Ls (FT)
		MINIMUM		DESIRABLE		MINIMUM		DESIRABLE		MINIMUM		DESIRABLE
0° 15'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
0° 30'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
0° 45'	N.C.		N.C.		R.C.		0.022		0.023		0.028	
1° 00'	N.C.		N.C.		0.021		0.026		0.030		0.037	
1° 15'	N.C.		R.C.		0.026		0.032		0.037		0.046	
1° 30'	N.C.		0.021		0.031		0.037		0.043		0.054	
1° 45'	N.C.		0.025		0.036		0.043		0.049		0.062	
2° 00'	R.C.		0.028	175	0.040	200	0.048	225	0.055	300	0.070	300
2° 15'	R.C.		0.031		0.045	250	0.053		0.061		0.078	300
2° 30'	0.021		0.034		0.049		0.058		0.067		0.085	350
2° 45'	0.023		0.037		0.053		0.063		0.072		0.091	350
3° 00'	0.025	150	0.040	200	0.057		0.067	230	0.077	260	0.096	350
3° 15'	0.027		0.043		0.061		0.072	245	0.082	275	0.098	360
3° 30'	0.029		0.046		0.065	205	0.076	255	0.086	285	0.100	360
3° 45'	0.031	200	0.049		0.069	215	0.080	265	0.090	295		
4° 00'	0.033		0.051		0.072	225	0.083	270	0.093	305		
4° 30'	0.037		0.056		0.078	240	0.087	280	0.096	315		
5° 00'	0.040		0.061		0.083	250	0.091	295	0.098	320		
5° 30'	0.043		0.066	185	0.088	260	0.094	305				
6° 00'	0.046		0.070	190	0.092	270	0.096	305				
6° 30'	0.050		0.074	200	0.095	280						
7° 00'	0.053		0.078	210	0.098	285						
7° 30'	0.056		0.081	215	0.099	290						
8° 00'	0.058		0.084	220	0.100	290						
8° 30'	0.061		0.087	225								
9° 00'	0.063		0.089	230								
10° 00'	0.068	160	0.094	235								
11° 00'	0.072	170	0.097	250								
12° 00'	0.076	175	0.099	250								
13° 00'	0.080	180	0.100	250								
14° 00'	0.083	190										
15° 00'	0.086	195										
16° 00'	0.089	200										
17° 00'	0.091	200										
18° 00'	0.093	205										
19° 00'	0.095	210										
20° 00'	0.097	215										
21° 00'	0.098	215										
22° 00'	0.099	215										
23° 00'	0.099	215										
24° 00'	0.100	220										

D MAX = 24' 45'

ABBREVIATIONS

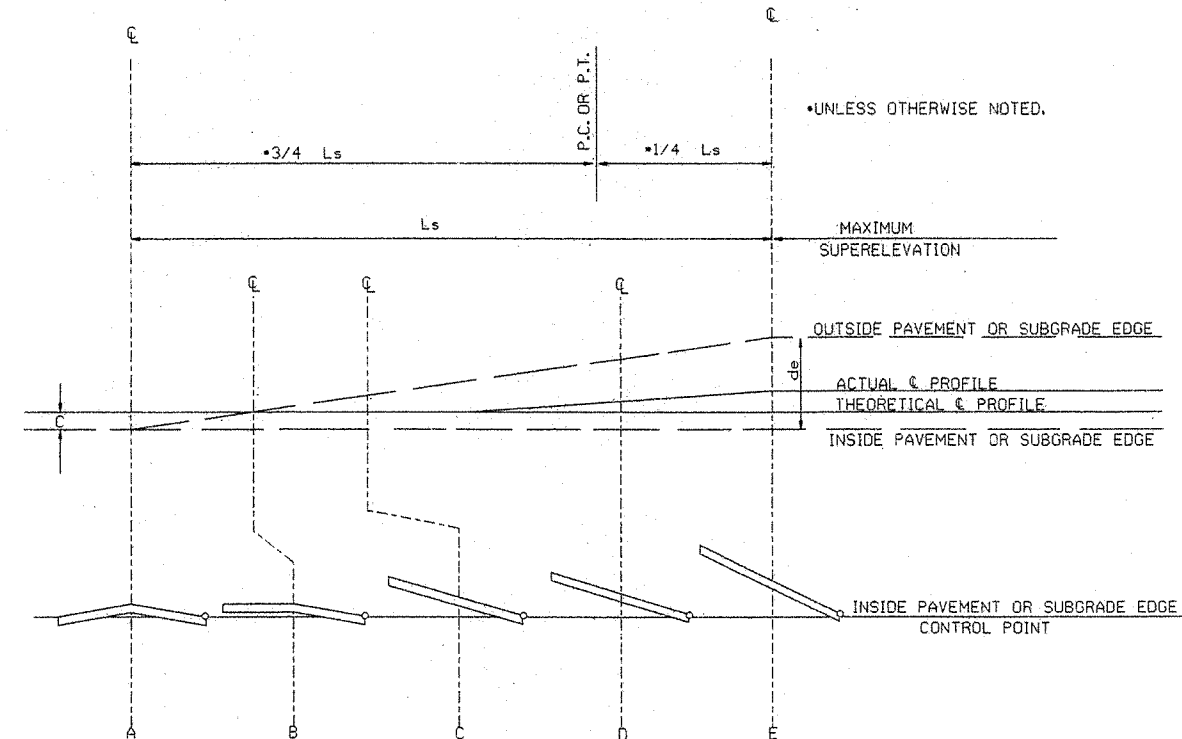
- NC - NORMAL CROWN
- RC - REVERSE CROWN, SUPERELEVATION AT NORMAL CROWN SLOPE
- e - RATE OF SUPERELEVATION (FT. PER FT.)
- Ls - LENGTH OF SUPERELEVATION TRANSITION (FT.)
- L - DISTANCE FROM BEGINNING OF SUPERELEVATION TRANSITION TO ANY POINT (FT.)
- d - WIDTH OF PAVEMENT (FT.) OR WIDTH OF SUBGRADE (FT.)
- C - NORMAL CROWN (FT.)

GENERAL NOTES

1. ON PAVEMENT WITH TWO-WAY TRAFFIC, THE SUPERELEVATION SHALL BE REVOLVED ON THE INSIDE PAVEMENT EDGE UNLESS OTHERWISE NOTED ON THE PLANS
2. SUPERELEVATION VALUES SHOWN ON THE CROSS SECTIONS ARE VALUES (+) OR (-) TO BE ADDED TO OR SUBTRACTED FROM THE POINT OF CONTROL.
3. LENGTHS FOR L MAY BE ROUNDED IN MULTIPLES OF 25 FT. OR 50 FT. TO PERMIT SIMPLER CALCULATIONS.
4. PAVEMENTS WIDER THAN 2 LANES SHALL HAVE ADDITIONAL TRANSITION LENGTHS AS FOLLOWS:

- 3 LANE UNDIVIDED - - - - +20%
- 4 LANE UNDIVIDED - - - - +50%
- 5 LANE UNDIVIDED - - - - +80%
- 6 LANE UNDIVIDED - - - - +100%

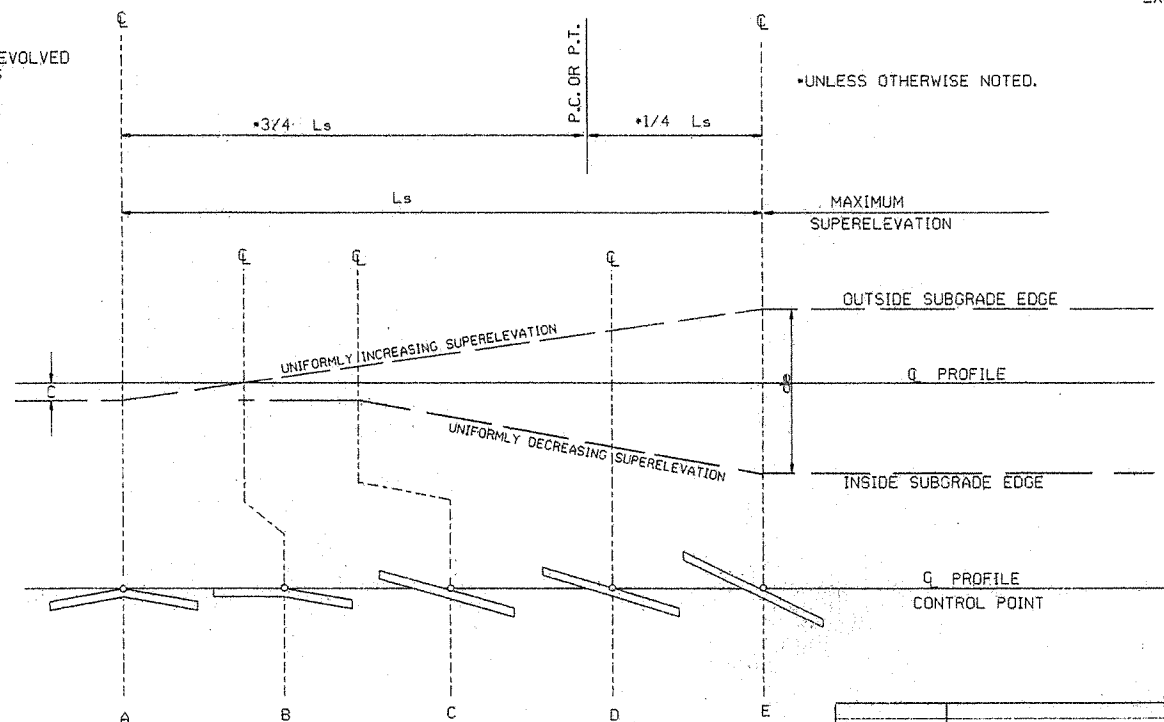
NOTE: MAINTAIN NORMAL CROWN ON INSIDE UNTIL SUPERELEVATION EXCEEDS 2C.
 RATE OF SUPERELEVATION SHALL BE COMPUTED ON STRAIGHT LINE METHOD USING APPLICABLE Ls.



STANDARD METHOD WHEN SUPERELEVATION REVOLVES AROUND INNER SUBGRADE POINT OR INNER PAVEMENT EDGE

NOTE: MAINTAIN NORMAL CROWN ON INSIDE UNTIL SUPERELEVATION EXCEEDS 2C.

SUPERELEVATION FORMULA = $\frac{Lde}{Ls}$




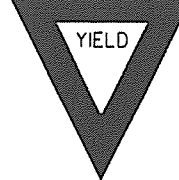
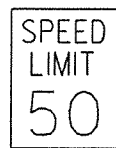


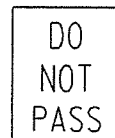

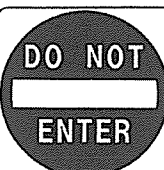

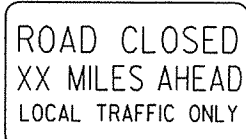
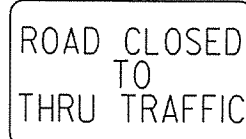

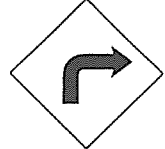

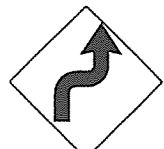

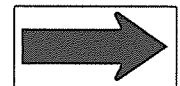

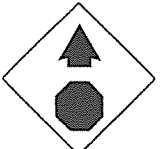
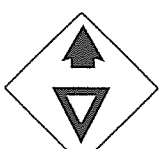
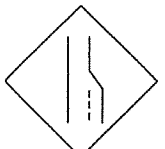

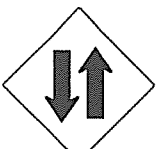

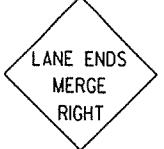








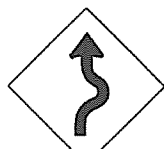


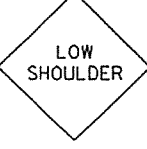
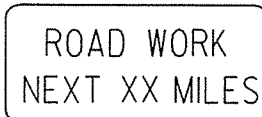
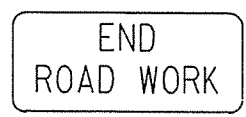
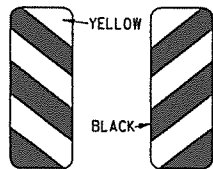



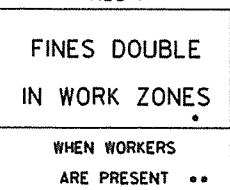
STANDARD METHOD WHEN SUPERELEVATION REVOLVES AROUND CENTER LINE

ARKANSAS STATE HIGHWAY COMMISSION

TABLES AND METHOD OF SUPERELEVATION FOR TWO-WAY TRAFFIC

STANDARD DRAWING SE-2

10-18-96	ADDED FORMULA	10-18-96
01-09-87	ISSUED	534-1-9-87
DATE	REVISION	DATE FILMED

<p>RI-1</p>  <p>STANDARD 30"x30" EXPRESSWAY 36"x36" SPECIAL 48"x48"</p>	<p>RI-2</p>  <p>STD. 36"x36"x36" EXPWY. 48"x48"x48" FWY. 60"x60"x60"</p>	<p>R2-1</p>  <p>STD. 24"x30" EXPWY. 36"x48" FWY. 48"x60"</p>	<p>W3-5</p>  <p>STD. 36"x36" EXPWY. 48"x48" FWY. 48"x48"</p>	<p>W3-5a</p>  <p>STD. 36"x36" EXPWY. 48"x48" FWY. 48"x48"</p>	<p>R4-1</p>  <p>STD. 24"x30" EXPWY. 36"x48" FWY. 48"x60"</p>	<p>R4-2</p>  <p>STD. 24"x30" EXPWY. 36"x48" FWY. 48"x60"</p>
<p>R5-1</p>  <p>STD. 30"x30" EXPWY. 36"x36" SPECIAL 48"x48"</p>	<p>R11-2</p>  <p>48"x30"</p>	<p>R11-3A</p>  <p>60"x30"</p>	<p>R11-4</p>  <p>60"x30"</p>	<p>RSP-1</p>  <p>48"x30"</p>	<p>W1-1</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	<p>W1-2</p>  <p>STD. 36"x36" FWY. 48"x48"</p>
<p>W1-3</p>  <p>STD. 48"x48"</p>	<p>W1-4</p>  <p>STD. 48"x48"</p>	<p>W1-6</p>  <p>STD. 48"x24" SPECIAL 60"x30"</p>	<p>W1-8</p>  <p>STD. 18"x24" SPECIAL 24"x30" EXPWY. 30"x36" FWY. 36"x48"</p>	<p>W3-1</p>  <p>STD. 36"x36" SPECIAL 48"x48"</p>	<p>W3-2</p>  <p>STD. 36"x36" SPECIAL 48"x48"</p>	<p>W4-2</p>  <p>STD. 36"x36" FWY. 48"x48"</p>
<p>W5-1</p>  <p>STD. 36"x36" SPECIAL 48"x48"</p>	<p>W6-3</p>  <p>EXPWY. 36"x36" SPECIAL 48"x48"</p>	<p>W8-7</p>  <p>EXPWY. 36"x36" FWY. 48"x48"</p>	<p>W9-2</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	<p>W13-1</p>  <p>STD. 24"x24"</p>	<p>W20-1</p>  <p>STD. 48"x48"</p>	<p>W20-2</p>  <p>STD. 48"x48"</p>
<p>W20-4</p>  <p>STD. 48"x48"</p>	<p>W20-5</p>  <p>STD. 48"x48"</p>	<p>W20-7a</p>  <p>500 FEET 24" W6-2</p> <p>STD. 36"x36" FWY. 48"x48"</p>	<p>W21-2</p>  <p>STD. 30"x30" SPECIAL 36"x36"</p>	<p>W21-5</p>  <p>STD. 30"x30" SPECIAL 36"x36"</p>	<p>W24-1</p>  <p>STD. 36"x36"</p>	<p>W1-4b</p>  <p>STD. 48"x48"</p>
<p>W8-11</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	<p>W8-9</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	<p>G20-1</p>  <p>60"x24"</p>	<p>G20-2</p>  <p>48"x24"</p>	<p>OM-3L OM-3R</p>  <p>12"x36"</p>	<p>M4-9</p>  <p>STD. 30"x24" SPECIAL 48"x36" SPECIAL 60"x48"</p>	<p>M4-10</p>  <p>48"x18"</p>
						<p>R56-1</p>  <p>STD. 18"x18"</p>
						<p>R55-1</p>  <p>36"x60"</p> <p>• USE 6" C LETTERS •• USE 4" D LETTERS</p>

ADVANCE DISTANCES (XXXX)

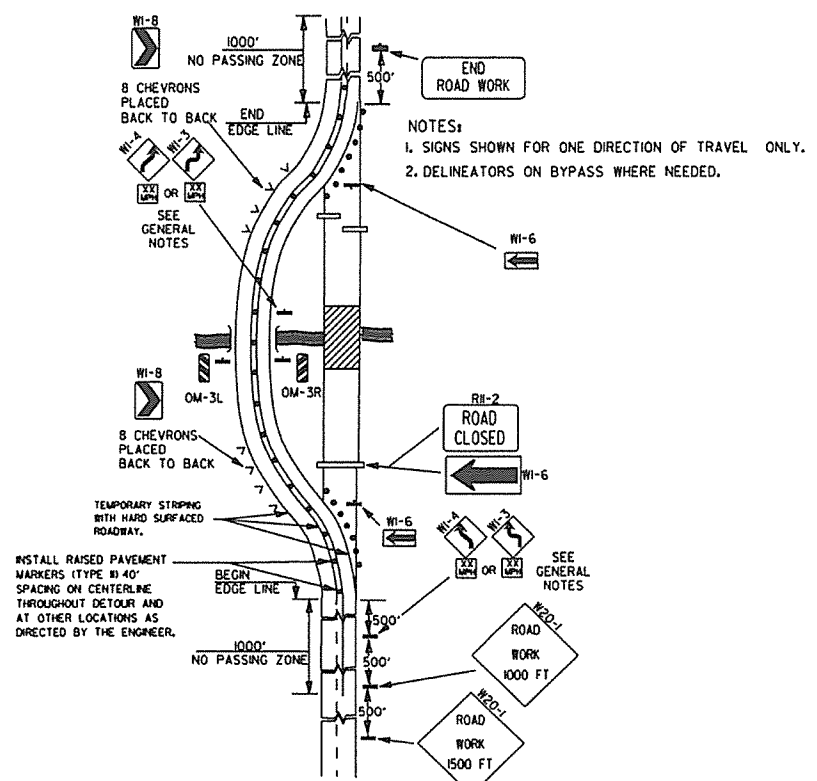
500 FT 1/2 MILE
1000 FT 3/4 MILE
1500 FT 1 MILE
AHEAD

GENERAL NOTES:

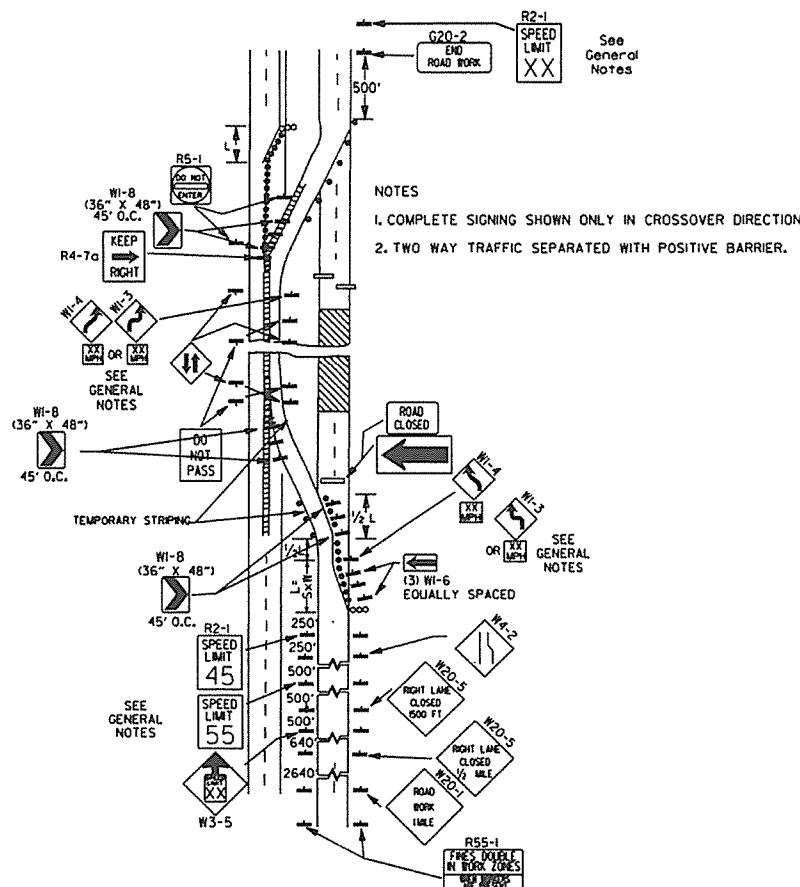
- ALL TRAFFIC CONTROL DEVICES USED ON ROAD CONSTRUCTION SHALL CONFORM TO THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES, LATEST EDITION, AND TO THE STANDARD HIGHWAY SIGNS, LATEST EDITION, OR AS APPROVED BY THE FEDERAL HIGHWAY ADMINISTRATION.
 - TRAFFIC CONTROL DEVICES SHALL BE SET UP JUST BEFORE THE START OF CONSTRUCTION OPERATIONS AND SHALL BE PROPERLY MAINTAINED DURING THE TIME SUCH CONDITIONS EXIST. THEY SHALL REMAIN IN PLACE ONLY AS LONG AS NEEDED AND REMOVED THEREAFTER.
 - EXISTING SIGNS AND CONSTRUCTION SIGNS SHALL BE KEPT IN PROPER POSITION, AND BE CLEAN AND LEGIBLE AT ALL TIMES. SIGNS THAT DO NOT APPLY TO EXISTING CONDITIONS SHALL BE REMOVED. SIGNS THAT ARE DAMAGED, DEFACED, OR THAT ACCUMULATE DIRT DURING CONSTRUCTION SHALL BE CLEANED, REPAIRED, OR REPLACED.
 - SIGNS ARE USUALLY MOUNTED ON A SINGLE POST, ALTHOUGH THOSE WIDER THAN 36" OR LARGER THAN 10 SQ. FT. SHALL BE MOUNTED ON TWO POSTS OR ABOVE A TYPE III BARRICADE.
 - SIGN POSTS DIRECT BURIED IN SOIL SHALL BE 2 LB. MINIMUM CHANNEL POST OR 4"x4" WOOD POSTS. CHANNEL POSTS SHALL BE PAINTED GREEN. WOOD POSTS SHALL BE PAINTED WHITE. ALL POSTS SHALL BE NEATLY CONSTRUCTED, AND SHALL BE REPLUMBED, CLEANED, OR REPAIRED AS NEEDED FOR THE DURATION OF THE JOB. THERE SHALL NOT BE MORE THAN 2 POSTS IN A 7' PATH FOR WOOD OR CHANNEL POSTS. ANY CHANNEL POST SPLICE SHALL BE IN ACCORDANCE WITH STANDARD DRAWING TC-3.
 - POST MOUNTED SIGNS IN RURAL AREAS SHALL BE CONSTRUCTED WITH THE NEAR EDGE OF THE SIGN FROM 6 TO 12 FEET FROM THE PAVEMENT EDGE. SIGNS IN URBAN AREAS AND BARRICADE MOUNTED SIGNS SHALL BE MOUNTED A MINIMUM OF 2 FEET FROM THE PAVEMENT EDGE.
 - ALL POST AND BARRICADE MOUNTED SIGNS MOUNTED IN URBAN AREAS SHALL BE MOUNTED A MINIMUM DISTANCE OF 7' FROM THE BOTTOM OF THE SIGN TO THE ROADWAY SURFACE. ALL POST AND BARRICADE MOUNTED SIGNS MOUNTED IN RURAL AREAS SHALL BE MOUNTED A MINIMUM DISTANCE OF 7' FROM THE BOTTOM OF THE SIGN TO THE ROADWAY SURFACE, EXCEPT A MINIMUM OF 6' SHALL BE USED WHEN MOUNTING AN ADVISORY SIGN BELOW A WARNING SIGN. TEMPORARY SIGNS MAY BE MOUNTED ON PORTABLE SUPPORTS FOR INTERMEDIATE TERM STATIONARY WORK CONDITIONS. THE SIGNS MINIMUM MOUNTING HEIGHT SHALL BE 5'. RETROREFLECTIVE DEVICES SHALL BE USED. TEMPORARY SIGNS MAY BE MOUNTED ON PORTABLE SUPPORTS FOR SHORT-TERM, SHORT DURATION, AND MOBILE CONDITIONS. THEY SHALL BE NO LESS THAN ONE (1) FOOT ABOVE THE TRAVELED WAY. LONG-TERM STATIONARY SIGNS SHALL BE DIRECT BURIED IN SOIL, UNLESS CONDITIONS NECESSITATE THE USE OF PORTABLE SIGNS, OR AS APPROVED BY THE ENGINEER. CONCRETE PADS, CONCRETE OR ROCK BALLAST, OR OTHER SOLID MATERIALS SHALL NOT BE UTILIZED WITH PORTABLE SIGN SUPPORTS.
 - FLAGGERS SHALL USE REFLECTORIZED STOP-SLOW PADDLES. FLAGS MAY BE USED ONLY FOR EMERGENCY SITUATIONS.
 - MOST OF THE SIGNS SHOWN ARE ORIENTED TO THE RIGHT. HOWEVER, THIS DOES NOT PRECLUDE THE USE OF MIRROR IMAGES OF THESE SIGNS WHERE THE REVERSE ORIENTATION MIGHT BETTER CONVEY TO MOTORISTS THE PROPER DIRECTION OF MOVEMENT.
 - R55-1 SIGNS SHALL BE PLACED AT LEAST 1500' BUT NOT MORE THAN 1 MILE IN ADVANCE OF THE WORK ZONE, IF A SPEED LIMIT REDUCTION IS IN EFFECT. THE SIGN SHALL BE PLACED A MINIMUM OF 500' IN ADVANCE OF THE "REDUCED SPEED AHEAD" SIGN.
- NOTE: SUPPORTS FOR SIGNS, BARRICADES, AND VERTICAL PANELS THAT ARE DIFFERENT FROM THE REQUIREMENTS SHOWN IN NOTES 4 & 5, BUT MEET THE REQUIREMENTS OF NCHRP-350 OR MANUAL FOR ASSESSING SAFETY HARDWARE (MASH) WILL BE ACCEPTED COMPLIANCE WITH THE REQUIREMENTS OF NCHRP-350 OR MANUAL FOR ASSESSING SAFETY HARDWARE (MASH) IS REQUIRED FOR ALL PROJECTS.

9-2-95	REVISED REDUCED SPEED LIMIT AHEAD SIGNS REVISED ROAD WORK NEXT XX MILES	
12-15-81	REVISED W24-1	
1-17-10	DELETED W8-9a & ADDED W8-9	
10-15-09	ADDED REFERENCE TO MASH & ADDED SIGN W24-1	
4-17-08	REVISED SIGN DESIGNATIONS	
1-18-04	REVISED NOTES	
10-9-03	REVISED NOTE 1	
1-16-01	REVISED NOTE 7	
9-28-00	REVISED NOTE	
1-18-98	ADDED NOTE	
6-26-97	REVISED NOTE 5	
4-03-97	REVISED NOTE 5	
10-18-96	ADDED CONTROLLED ACCESS HWY. SIGN & TO NOTE 7	
10-12-95	ADDED R55-1	
6-8-95	REVISED TO CORRECT SIGN ILLUSTRATIONS	6-8-95
2-2-95	REVISED PER PART VI, MUTCD SEPT. 3, 1993	
8-15-94	DRAWN AND PLACED IN USE	
DATE	REVISION	FILED

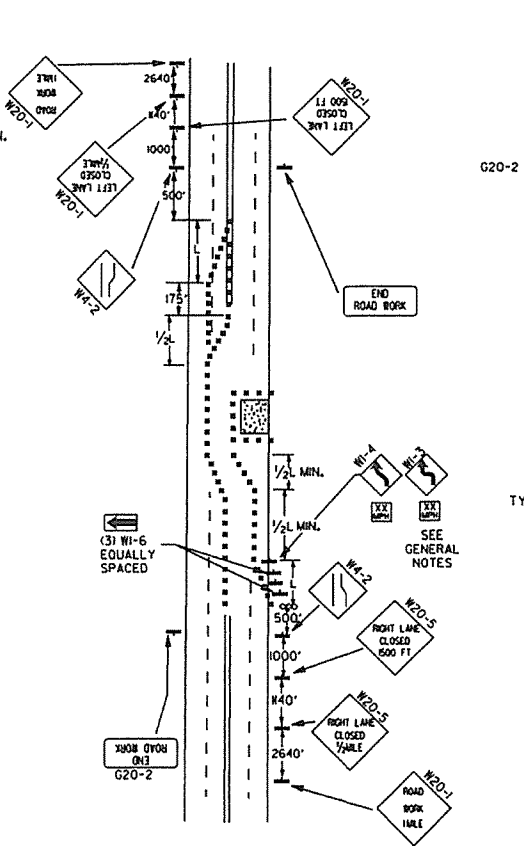
ARKANSAS STATE HIGHWAY COMMISSION
STANDARD TRAFFIC CONTROLS
FOR HIGHWAY CONSTRUCTION
STANDARD DRAWING TC-1



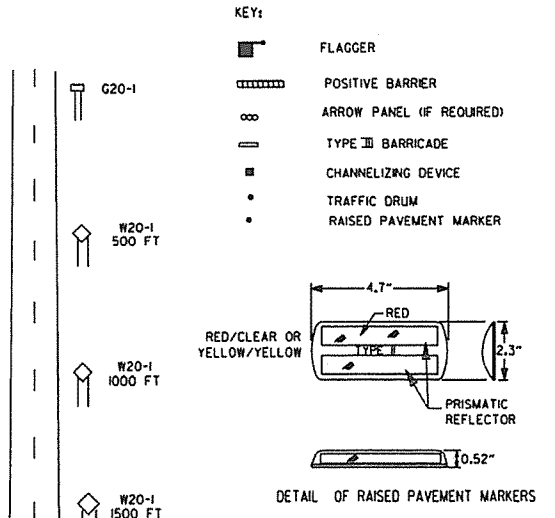
(A) TYPICAL APPLICATION OF TRAFFIC CONTROL DEVICES ON A 2-LANE HIGHWAY WHERE THE ENTIRE ROADWAY IS CLOSED AND A BYPASS DETOUR IS PROVIDED.



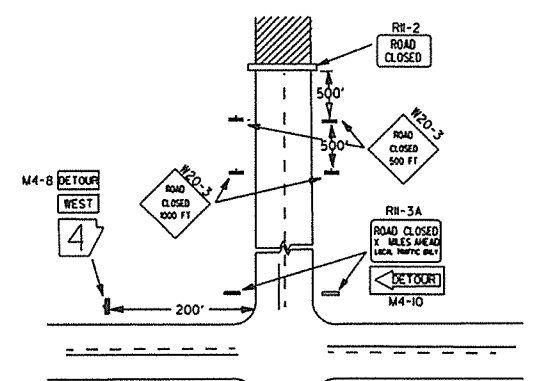
(B) TYPICAL APPLICATION - 4-LANE DIVIDED ROADWAY WHERE ONE ROADWAY IS CLOSED.



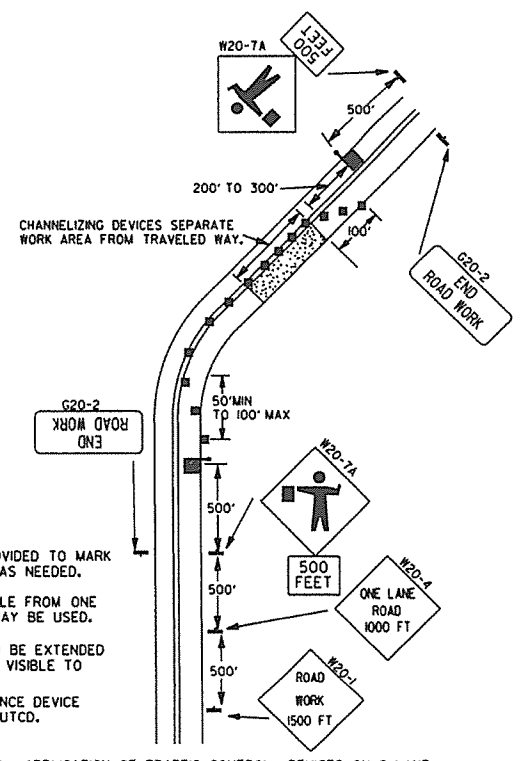
(C) TYPICAL APPLICATION - 4-LANE UNDIVIDED ROADWAY WHERE HALF OF THE ROADWAY IS CLOSED.



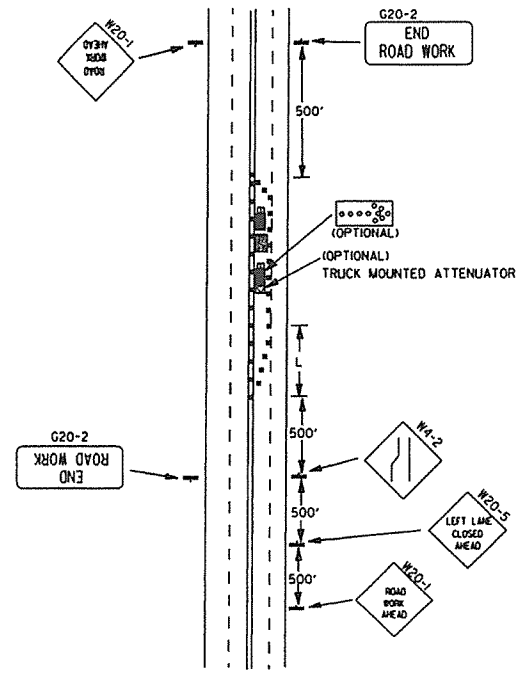
TYPICAL ADVANCE WARNING SIGN PLACEMENT



(D) TYPICAL APPLICATION - ROADWAY CLOSED BEYOND DETOUR POINT.



(E) TYPICAL APPLICATION OF TRAFFIC CONTROL DEVICES ON 2-LANE HIGHWAY WHERE ONE LANE IS CLOSED AND FLAGGING IS PROVIDED.

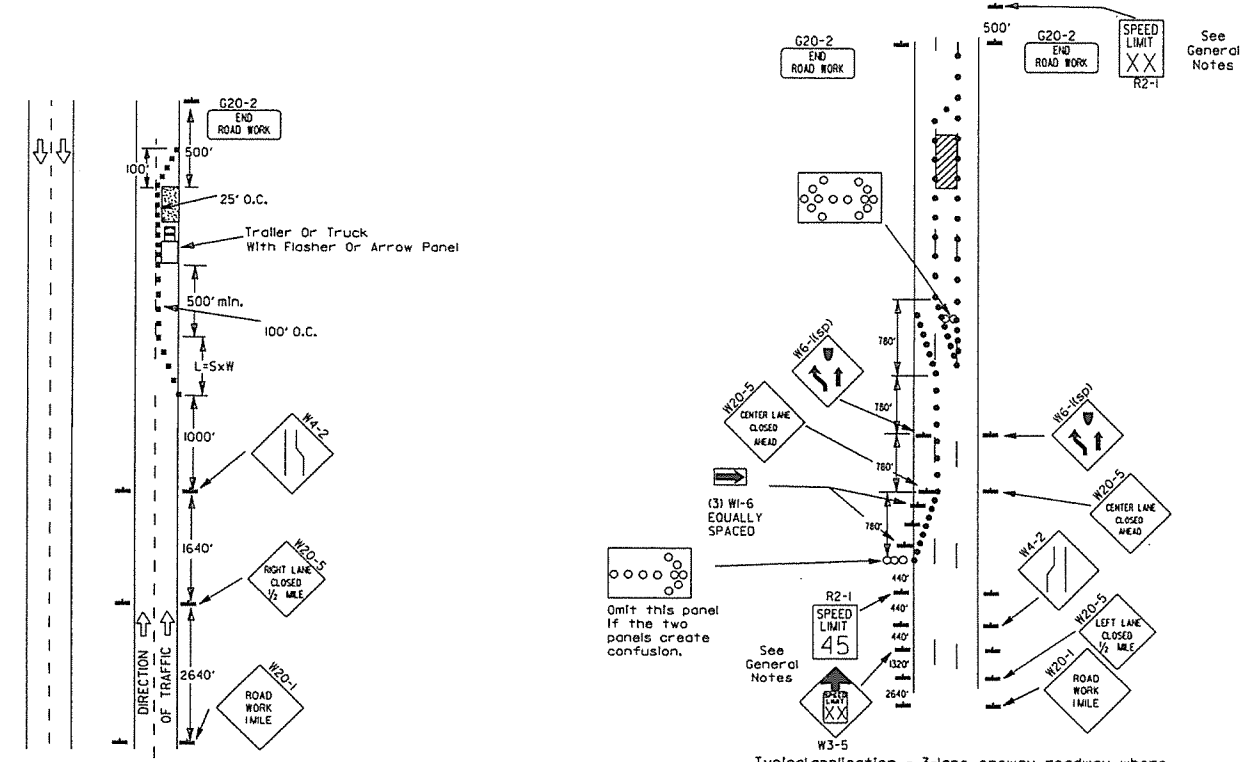


(F) TYPICAL APPLICATION - 4-LANE UNDIVIDED ROADWAY WITH INSIDE LANE CLOSED.

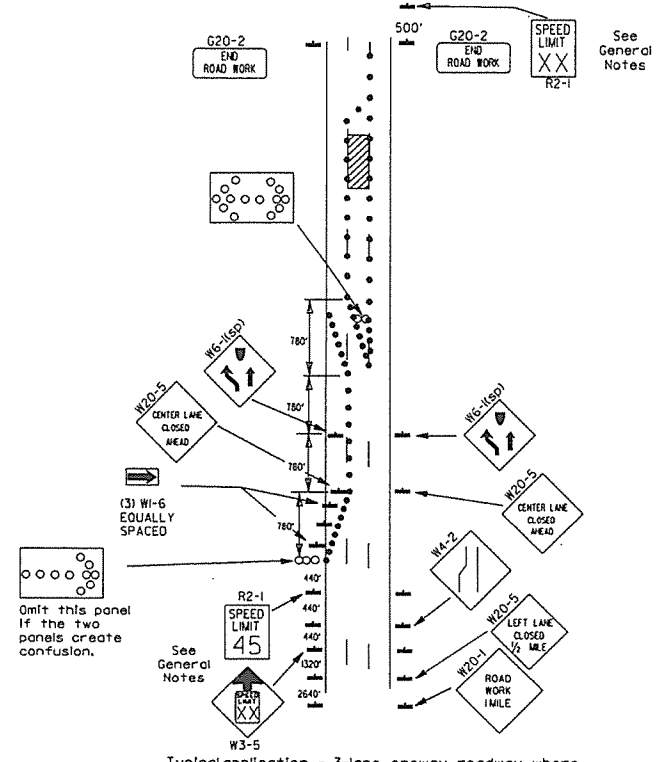
- GENERAL NOTES:
1. ADVISORY SPEED POSTED ON W1-3 OR W1-4 CURVE WARNING SIGNS TO BE DETERMINED AT SITE. USE W1-4 WHEN SPEED IS GREATER THAN 30MPH AND W1-3 WHEN 30MPH OR LESS.
2. WHEN THE EXISTING SPEED LIMIT IS 55MPH AND THE PLANS REQUIRE A SPEED LIMIT OF 45MPH, THE R2-1(45) SHALL BE OMITTED AND THE W3-5 SHALL BE INSTALLED AT THAT LOCATION. ADDITIONAL R2-1(45MPH) SPEED LIMIT SIGNS SHALL BE INSTALLED AT A MAXIMUM OF 1/4 MILE INTERVALS. AT THE END OF THE WORK AREA A R2-1(XX) SHALL BE INSTALLED TO MATCH ORIGINAL SPEED LIMIT.
3. WHEN THE EXISTING SPEED LIMIT IS 65MPH AND THE PLANS REQUIRE A SPEED LIMIT OF 55MPH, THE R2-1(45) SHALL BE OMITTED. ADDITIONAL R2-1(55MPH) SPEED LIMIT SIGNS SHALL BE INSTALLED AT A MAXIMUM OF 1/4 MILE INTERVALS. AT THE END OF THE WORK AREA A R2-1(XX) SHALL BE INSTALLED TO MATCH ORIGINAL SPEED LIMIT.
4. THE MAXIMUM SPACING BETWEEN CHANNELIZING DEVICES IN A TAPER SHOULD BE APPROXIMATELY EQUAL IN FEET TO THE SPEED LIMIT. BEYOND THE TAPER, MAXIMUM SPACING SHALL BE TWO TIMES THE SPEED LIMIT, OR AS DIRECTED BY THE ENGINEER.
5. WARNING LIGHTS AND/OR FLAGS MAY BE MOUNTED TO SIGNS OR CHANNELIZING DEVICES AT NIGHT AS NEEDED.
6. PAVEMENT MARKINGS NO LONGER APPLICABLE WHICH MIGHT CREATE CONFUSION IN THE MINDS OF VEHICLE OPERATORS SHALL BE REMOVED OR OBLITERATED AS SOON AS PRACTICABLE.
7. TRAILER MOUNTED DEVICES SUCH AS ARROW PANELS AND PORTABLE CHANGEABLE MESSAGE SIGNS SHALL BE DELINEATED BY AFFIXING CONSPICUITY MATERIAL IN A CONTINUOUS LINE ON THE FACE OF THE TRAILER. WHEN PLACED ON OR ADJACENT TO THE SHOULDER AND NOT BEHIND A POSITIVE BARRIER, THESE DEVICES SHALL BE DELINEATED BY PLACING FIVE (5) TRAFFIC DRUMS, EQUALLY SPACED ALONG THE TRAFFIC SIDE OF THE DEVICE.
8. DIMENSIONS SHOWN FOR RAISED PAVEMENT MARKERS ARE TYPICAL. THE CONTRACTOR MAY SUBSTITUTE SIMILAR MARKERS WITH THE APPROVAL OF THE ENGINEER. REQUESTING APPROVAL FOR SIMILAR MARKERS MAY BE MADE BY REFERRING TO THE AHTD QUALIFIED PRODUCTS LIST.

9-2-15	REVISED NOTE 2, ADDED NOTE 8, REVISED DRAWING (A) & REPLACED R2-5A WITH W3-5	
9-12-13	REVISED DETAIL OF RAISED PAVEMENT MARKERS	
3-8-10	ADDED (AFAD)	
11-20-08	REVISED SIGN DESIGNATIONS	
11-18-04	ADDED GENERAL NOTE	
10-18-96	ADDED R55-1	
4-26-96	CORRECTED (G) BEHIND G20-2	
6-8-95	CORRECTED SIGN IDENT. ON W1-4A	6-8-95
2-2-95	REVISED PER PART VI, MUTCD, SEPT. 3, 1993	
8-15-91	DRAWN AND PLACED IN USE	
DATE	REVISION	FILED

Channelizing devices



(A) Typical application - daytime maintenance operations of short duration on a 4-lane divided roadway where half of the roadway is closed.

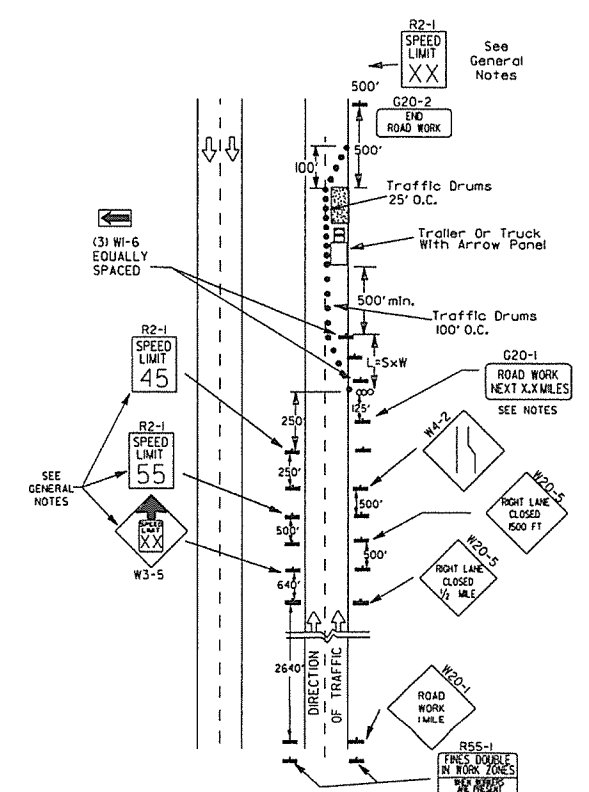


(B) Typical application - 3-lane oneway roadway where center lane is closed.

- KEY:
- Arrow Panel (if Required)
 - Channelizing Device
 - Traffic drum

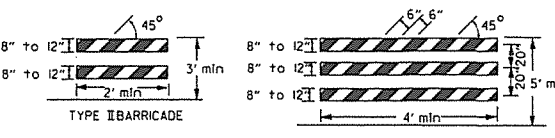
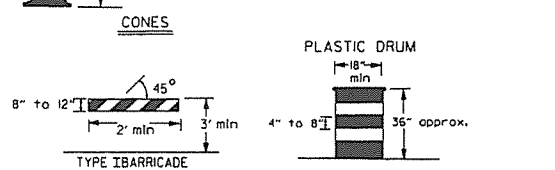
GENERAL NOTES:

1. A speed limit reduction may be implemented ONLY when designated in the plan or when recommended by the Roadway Design Division.
2. When the existing speed limit is 55mph and the plans require a speed limit of 45mph, the R2-1(55) shall be omitted and the W3-5 shall be installed at that location. Additional R2-1(45) speed limit signs shall be installed at a maximum of 1 mile intervals. At the end of the work area a R2-1(XX) shall be installed to match original speed limit.
3. When the existing speed limit is 65mph and the plans require a speed limit of 55mph, the R2-1(45) shall be omitted. Additional R2-1(55) speed limit signs shall be installed at a maximum of 1 mile intervals. At the end of the work area a R2-1(XX) shall be installed to match original speed limit.
4. The maximum spacing between channelizing devices in a taper should be approximately equal in feet to the speed limit. Beyond the taper, maximum spacing shall be two times the speed limit or as directed by the Engineer.
5. Warning lights and/or flags may be mounted to signs or channelizing devices at night as needed.
6. Pavement markings no longer applicable which might create confusion in the minds of vehicle operators shall be removed or obliterated as soon as practicable.
7. The G20-1 sign will be required on jobs of over two miles in length. When the lane closure is not at the beginning of the project, the G20-1 sign shall be erected 125' in advance of the job limit. Additional W20-1 (1 MILE) signs are not required in advance of lane closures that begin inside the project limits.
8. Flaggers shall use STOP/SLOW paddles for controlling traffic through work zones. Flags may be used only for emergency situations.
9. All plastic drums and cones shall meet the requirements of NCHRP-350 or Manual for Assessing Safety Hardware (MASH).
10. Trailer mounted devices such as arrow panels and portable changeable message signs shall be delineated by affixing conspicuity material in a continuous line on the face of the trailer. When placed on or adjacent to the shoulder and not behind a positive barrier, these devices shall be delineated by placing five (5) traffic drums, equally spaced along the traffic side of the device.

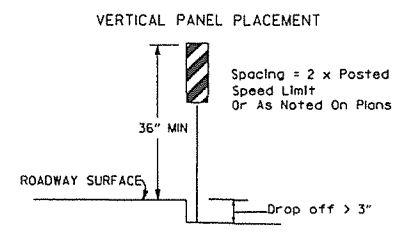
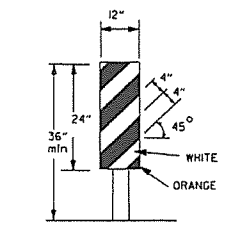


(C) Typical application - construction operations of intermediate to long term duration on a 4-lane divided roadway where half of the roadway is closed.

When cones are used on freeways and multi-lane highways, they shall be 28" min. During hours of darkness, 28" cones shall be used on all roadways, and shall be reflectorized in accordance with the M.U.T.C.D.



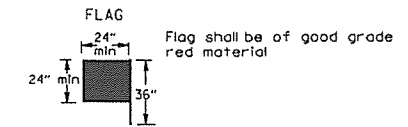
NOTE: For all road closures, the Type III barricades shall be of sufficient length to extend across entire roadway.



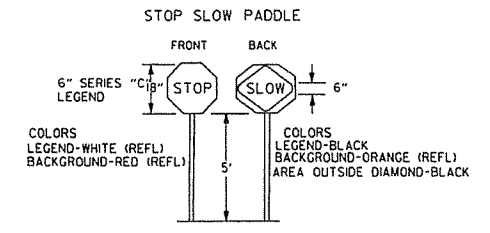
TRAFFIC CONTROL DEVICES FOR VERTICAL PAVEMENT DIFFERENTIALS

VERTICAL DIFFERENTIAL	LOCATIONS	TRAFFIC CONTROL
1" to 3"	Centerline, lane lines	WB-11
1" to 3"	Edge of shoulder	WB-9
Greater than 3"	Lane lines	Standard lane closure required
Greater than 3"	Edge of traveled lane	*RSP-1 and vertical panels, drums or concrete barrier
Greater than 3"	Edge of shoulder	*Vertical panels, drums or concrete barrier

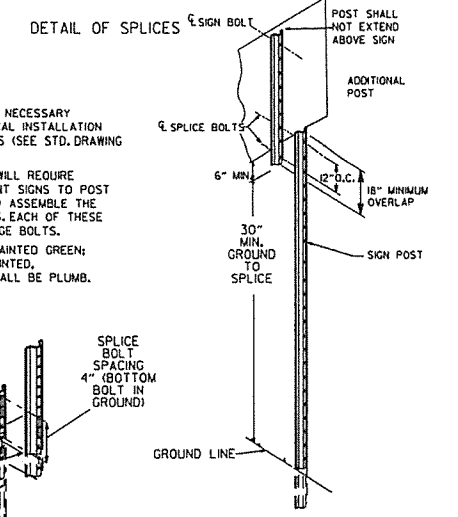
When shown on the plans concrete barrier will be used. When the shoulder area is used as part of the traveled lane and there is insufficient width to place drums on the remaining shoulder width, then vertical panels shall be used.



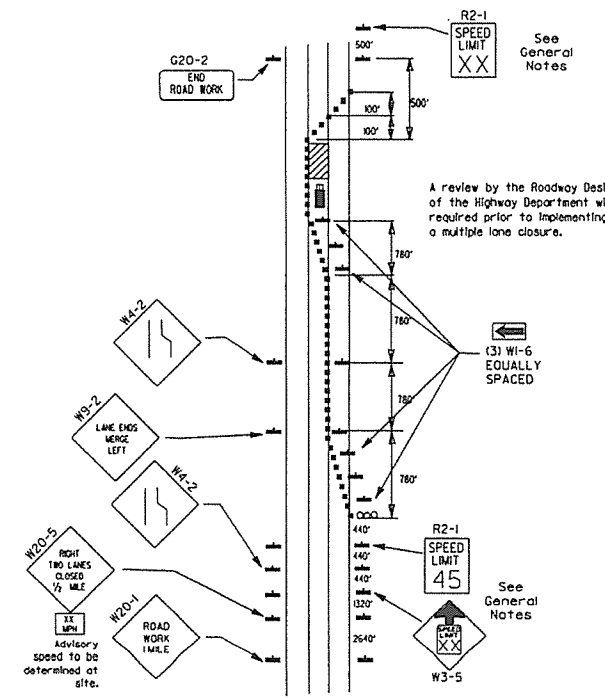
Flag shall be of good grade red material



COLORS: LEGEND-WHITE (REFL) BACKGROUND-RED (REFL). AREA OUTSIDE DIAMOND-BLACK



NOTES: USE SPLICES ONLY WHEN NECESSARY FOR INSTALLATION. TYPICAL INSTALLATION SHOULD HAVE NO SPLICES (SEE STD. DRAWING NO. SHS-2). NORMAL INSTALLATIONS WILL REQUIRE 1/4" DIA. BOLTS TO MOUNT SIGNS TO POST AND 5/16" DIA. BOLTS TO ASSEMBLE THE VARIOUS POST SUPPORTS. EACH OF THESE BOLTS SHALL BE CARRIAGE BOLTS. SIGN POSTS SHALL BE PAINTED GREEN; SIGNS SHALL NOT BE PAINTED, AND ALL SIGN POSTS SHALL BE PLUMB.

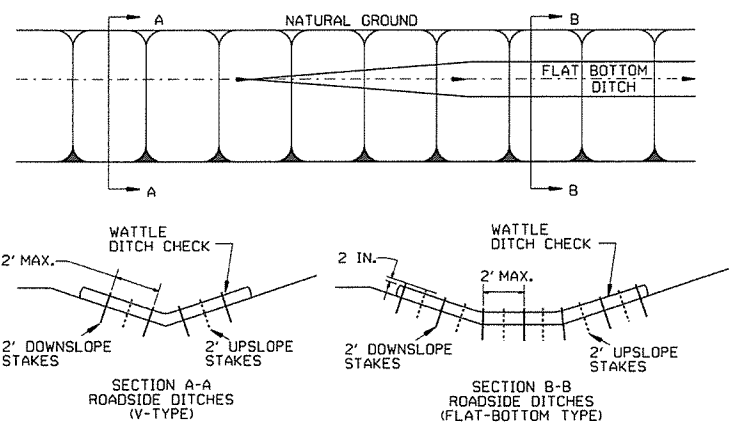


(D) Typical application - closing multiple lanes of a multilane highway.

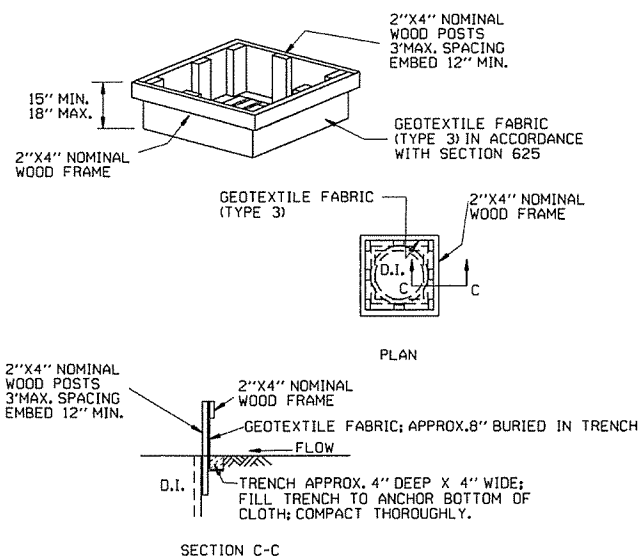
DATE	REVISION	FILMED
9-2-15	REVISED NOTE 2 & REPLACED R2-5A WITH W3-5	
10-15-09	ADDED REFERENCE TO MASH	
11-20-08	REVISED SIGN DESIGNATIONS	
11-18-04	ADDED NOTE	
10-1-98	ADDED NOTE	
4-03-97	ADDED (SPI) TO W6-1 & REVISED TRAFFIC CONTROL DEVICES NOTE	
10-18-96	ADDED R55-1	
10-12-95	MOVED UPPER SPLICE	
6-8-95	REVISED SPLICE DETAIL, TEXT	6-8-95
2-2-95	REVISED PER PART VI, MUTCD, SEPT. 3, 1993	
8-15-91	DRAWN AND PLACED IN USE	

ARKANSAS STATE HIGHWAY COMMISSION
STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION
STANDARD DRAWING TC-3

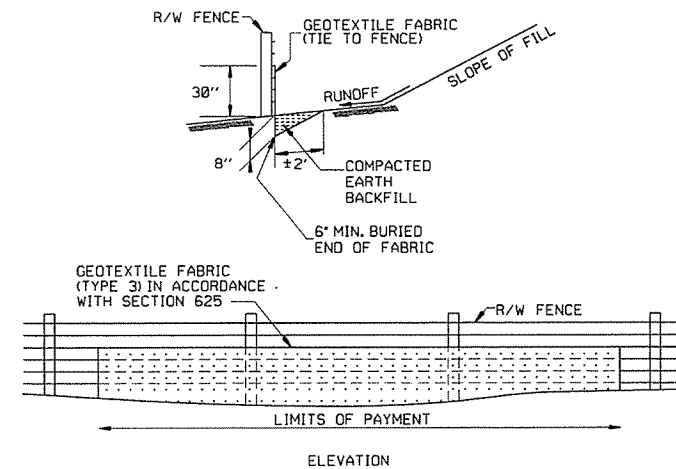
GENERAL NOTES
INSTALL A MINIMUM OF 2 UPSLOPE STAKES AND 4 DOWNSLOPE STAKES AT AN ANGLE TO WEDGE WATTLE TO BOTTOM OF DITCH.



WATTLE DITCH CHECK (E-1)



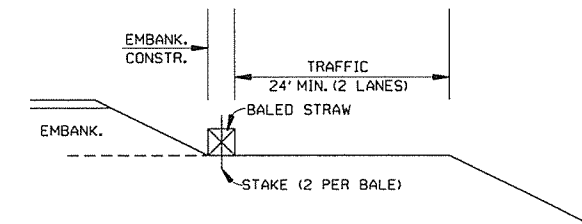
DROP INLET SILT FENCE (E-7)



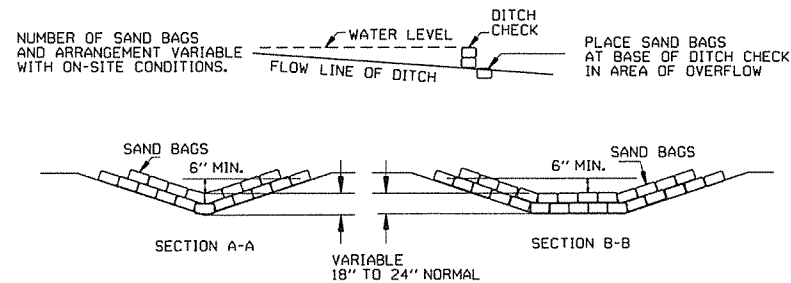
SILT FENCE ON R/W FENCE (E-4)

GENERAL NOTES
GEOTEXTILE FABRIC SHALL BE SPLICED TOGETHER WITH A SEWN SEAM ONLY AT A SUPPORT POST, OR TWO SECTIONS OF FENCE MAY BE OVERLAPPED INSTEAD. PAYMENT OF ADDITIONAL MATERIAL FOR OVERLAP WILL NOT BE MADE.

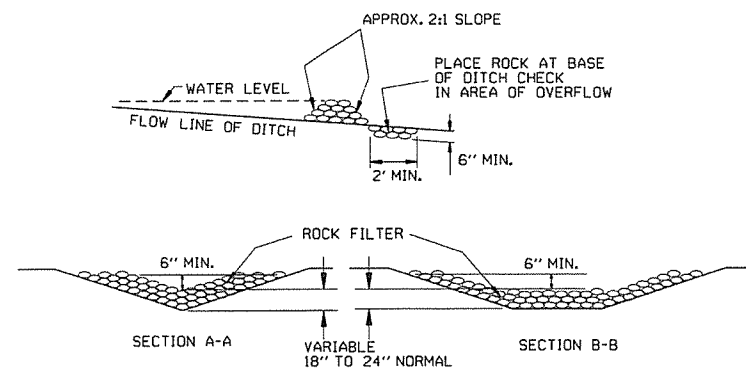
- GENERAL NOTES
1. STRAW BALES SHALL BE INSTALLED SO THAT THE BINDINGS ARE ORIENTED AROUND THE SIDES RATHER THAN ALONG THE TOPS AND BOTTOMS OF THE BALES. THE BALES SHALL BE A MINIMUM OF 30 INCHES IN LENGTH.
 2. NO GAPS SHALL BE LEFT BETWEEN BALES.
 3. BALED STRAW FILTER BARRIERS COMPLETED AND ACCEPTED WILL BE MEASURED BY THE BALE IN PLACE AS AUTHORIZED BY THE ENGINEER AND WILL BE PAID FOR AT THE CONTRACT UNIT PRICE BID PER BALE FOR BALED STRAW DITCH CHECKS.



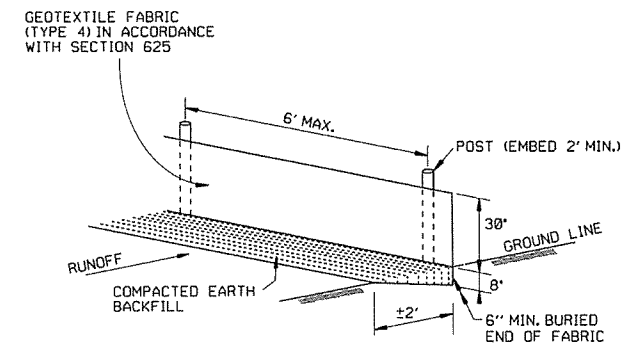
BALED STRAW FILTER BARRIER (E-2)



SAND BAG DITCH CHECK (E-5)



ROCK DITCH CHECK (E-6)



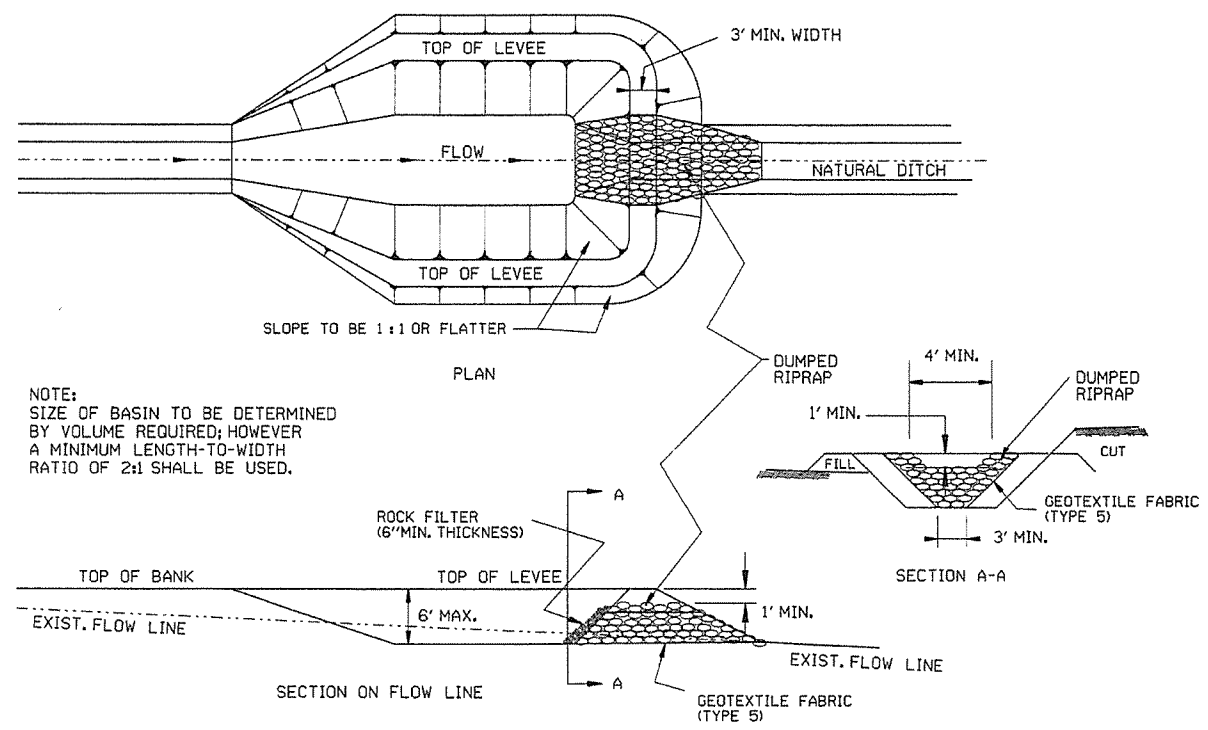
SILT FENCE (E-11)

GENERAL NOTES
GEOTEXTILE FABRIC SHALL BE SPLICED TOGETHER WITH A SEWN SEAM ONLY AT A SUPPORT POST OR TWO SECTIONS OF FENCE MAY BE OVERLAPPED INSTEAD. PAYMENT OF ADDITIONAL MATERIAL FOR OVERLAP WILL NOT BE MADE.

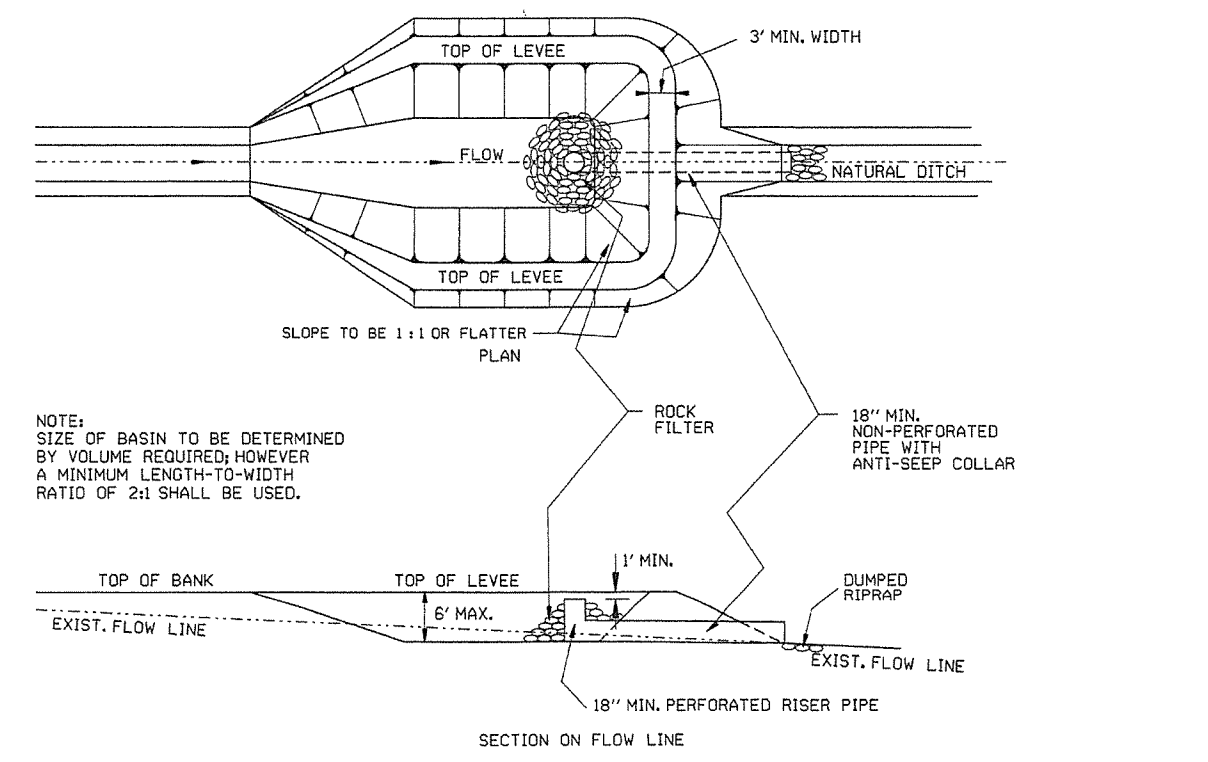
12-15-11	DELETED BALED STRAW DITCH CHECK & ADDED WATTLE DITCH CHECK		ARKANSAS STATE HIGHWAY COMMISSION
11-18-98	ADDED NOTES		
7-02-98	ADDED BALED STRAW FILTER BARRIER (E-2)		
7-20-95	REVISED SILT FENCE E-4 AND E-11	7-20-95	
7-15-94	REV. E-4 & E-11 MIN. 13\"/>		
6-2-94	REVISED E-1, 4, 7 & 11; DELETED E-2 & 3	6-2-94	
4-1-93	REDRAWN		
10-1-92	REDRAWN		
8-2-76	ISSUED R.D.M.	298-7-28-76	
DATE	REVISION	FILMED	

TEMPORARY EROSION CONTROL DEVICES

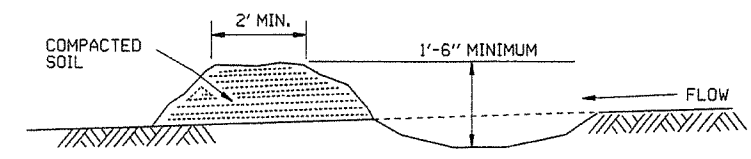
STANDARD DRAWING TEC-1



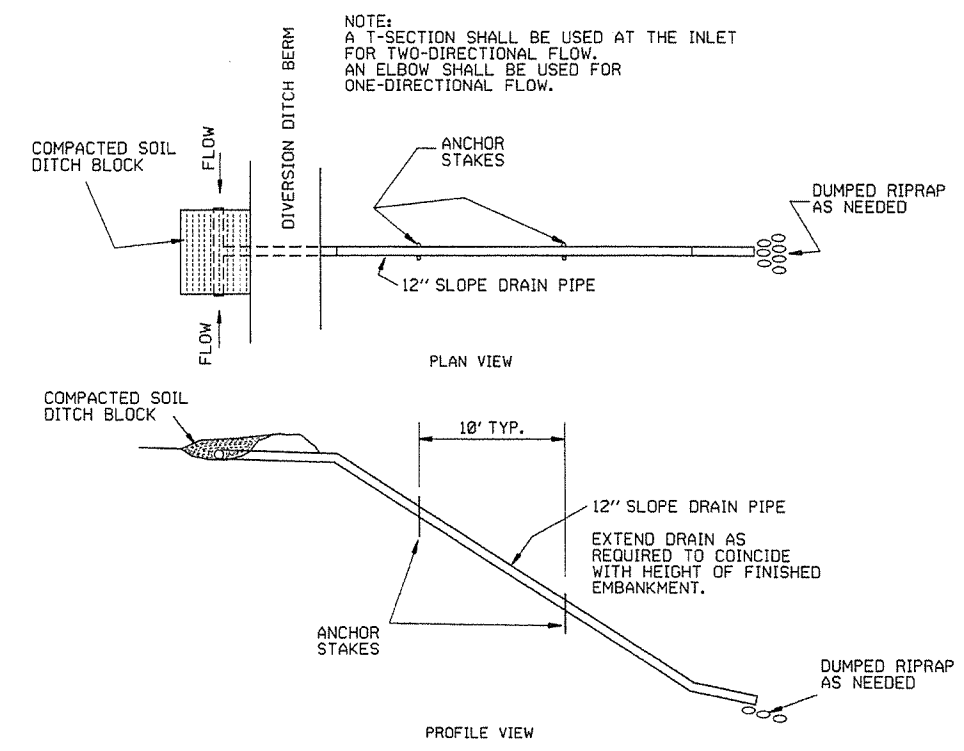
SEDIMENT BASIN WITH RIPRAP OUTLET (E-9)



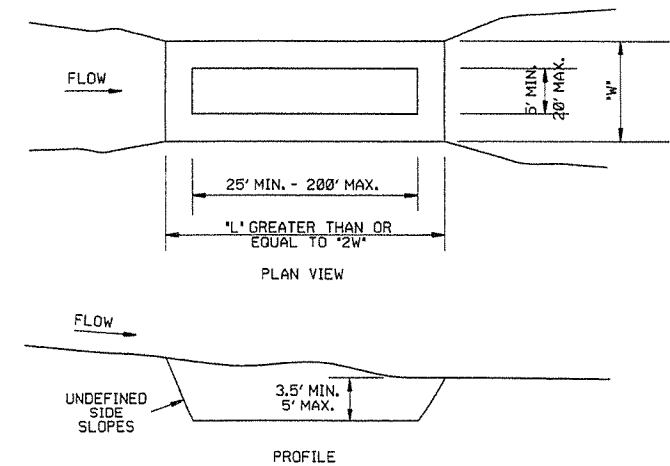
SEDIMENT BASIN WITH PIPE OUTLET (E-10)



DIVERSION DITCH (E-8)



SLOPE DRAIN (E-12)



SEDIMENT BASIN (E-14)

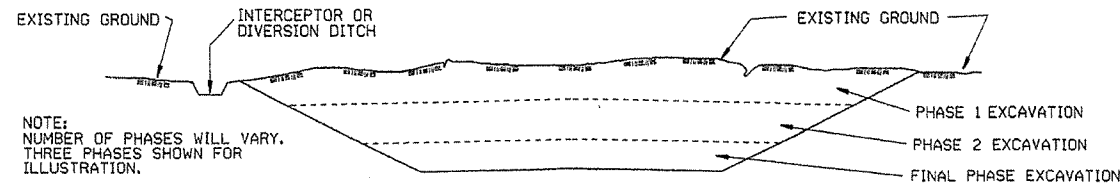
DATE	REVISION	FILMED
6-2-94	Revised E-8 & E-12; Added E-14 & Deleted E-13	
4-1-93	ISSUED	

ARKANSAS STATE HIGHWAY COMMISSION
 TEMPORARY EROSION CONTROL DEVICES
 STANDARD DRAWING TEC-2

CLEARING AND GRUBBING

- CONSTRUCTION SEQUENCE
1. PLACE PERIMETER CONTROLS (I.E. SILT FENCES, DIVERSION DITCHES, SEDIMENT BASINS, ETC.)
 2. PERFORM CLEARING AND GRUBBING OPERATION.

EXCAVATION

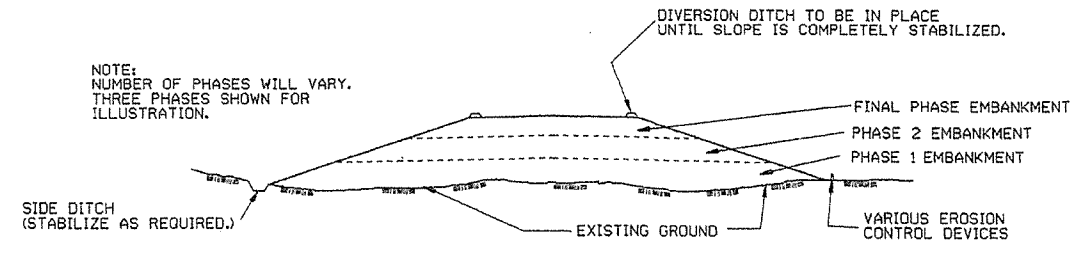


NOTE:
NUMBER OF PHASES WILL VARY.
THREE PHASES SHOWN FOR ILLUSTRATION.

GENERAL NOTE
ALL CUT SLOPES SHALL BE DRESSED, PREPARED, SEEDED, AND MULCHED AS THE WORK PROGRESSES. SLOPES SHALL BE EXCAVATED AND STABILIZED IN EQUAL INCREMENTS NOT TO EXCEED 25 FEET, MEASURED VERTICALLY.

- CONSTRUCTION SEQUENCE
1. EXCAVATE AND STABILIZE INTERCEPTOR AND/OR DIVERSION DITCHES.
 2. PERFORM PHASE 1 EXCAVATION. PLACE PERMANENT OR TEMPORARY SEEDING.
 3. PERFORM PHASE 2 EXCAVATION. PLACE PERMANENT OR TEMPORARY SEEDING.
 4. PERFORM FINAL PHASE OF EXCAVATION. PLACE PERMANENT OR TEMPORARY SEEDING. STABILIZE DITCHES. CONSTRUCT DITCH CHECKS, DIVERSION DITCHES, SEDIMENT BASINS, OR OTHER EROSION CONTROL DEVICES AS REQUIRED.

EMBANKMENT



NOTE:
NUMBER OF PHASES WILL VARY.
THREE PHASES SHOWN FOR ILLUSTRATION.

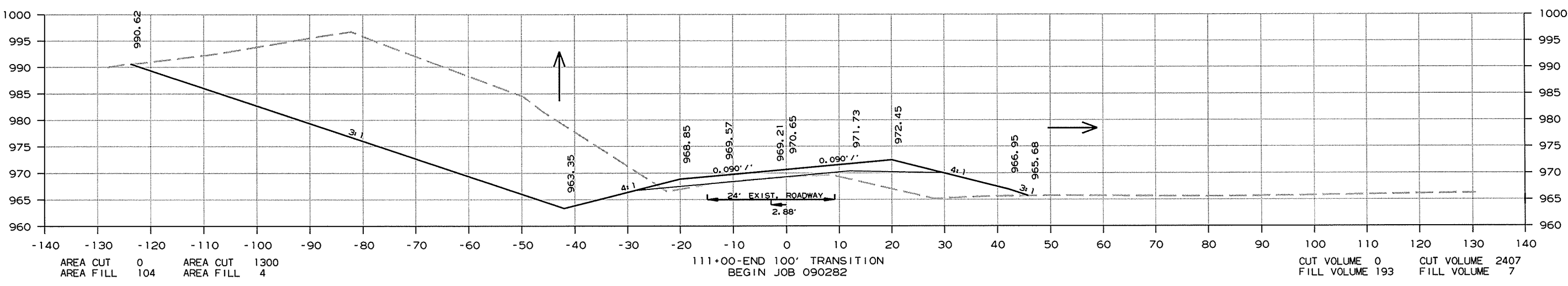
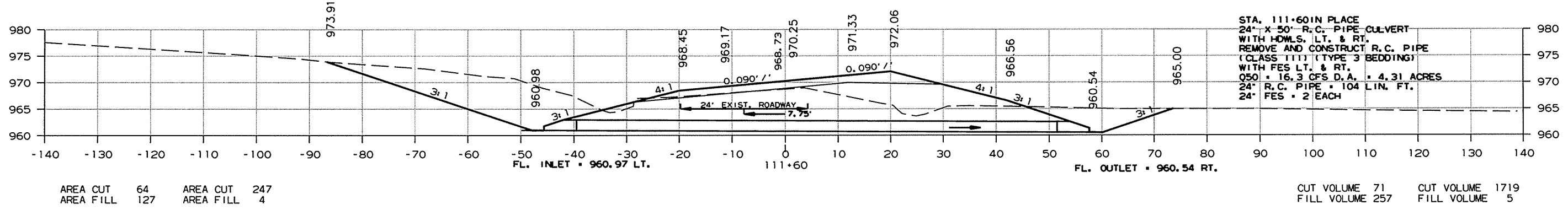
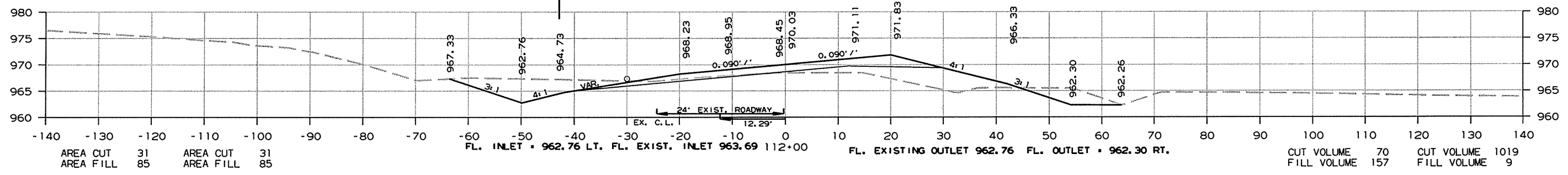
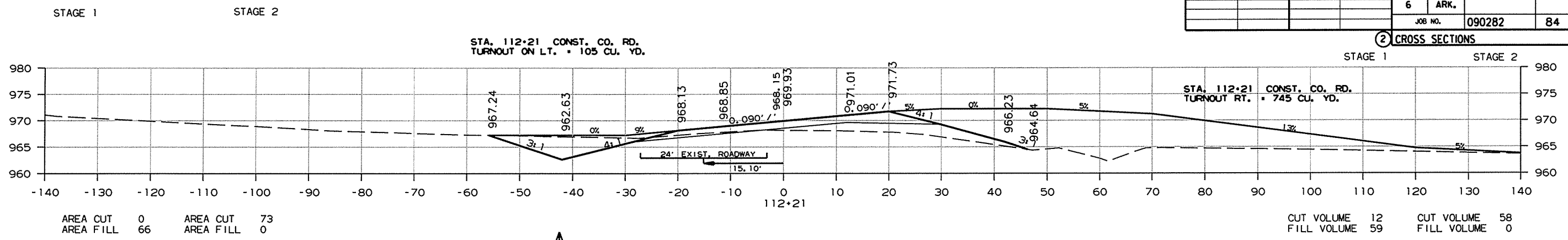
GENERAL NOTE
ALL EMBANKMENT SLOPES SHALL BE DRESSED, PREPARED, SEEDED, AND MULCHED AS THE WORK PROGRESSES. SLOPES SHALL BE CONSTRUCTED AND STABILIZED IN EQUAL INCREMENTS NOT TO EXCEED 25 FEET, MEASURED VERTICALLY.

- CONSTRUCTION SEQUENCE
1. CONSTRUCT DIVERSION DITCHES, DITCH CHECKS, SEDIMENT BASINS, SILT FENCES, OR OTHER EROSION CONTROL DEVICES AS SPECIFIED.
 2. PLACE PHASE 1 EMBANKMENT WITH PERMANENT OR TEMPORARY SEEDING. PROVIDE DIVERSION DITCHES AND SLOPE DRAINS IF EMBANKMENT CONSTRUCTION IS TO BE TEMPORARILY ABANDONED FOR A PERIOD OF GREATER THAN 21 DAYS.
 3. PLACE PHASE 2 EMBANKMENT WITH PERMANENT OR TEMPORARY SEEDING. PROVIDE DIVERSION DITCHES AND SLOPE DRAINS IF EMBANKMENT CONSTRUCTION IS TO BE TEMPORARILY ABANDONED FOR A PERIOD OF GREATER THAN 21 DAYS.
 4. PLACE FINAL PHASE OF EMBANKMENT WITH PERMANENT OR TEMPORARY SEEDING. PLACE DIVERSION DITCHES AND SLOPE DRAINS AND MAINTAIN UNTIL ENTIRE SLOPE IS STABILIZED.

ARKANSAS STATE HIGHWAY COMMISSION			
TEMPORARY EROSION CONTROL DEVICES			
11-03-94	CORRECTED SPELLING		
6-2-94	Drawn & Issued		6-2-94
DATE	REVISION		FILMED
STANDARD DRAWING TEC-3			

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO. 090282							84	90

2 CROSS SECTIONS

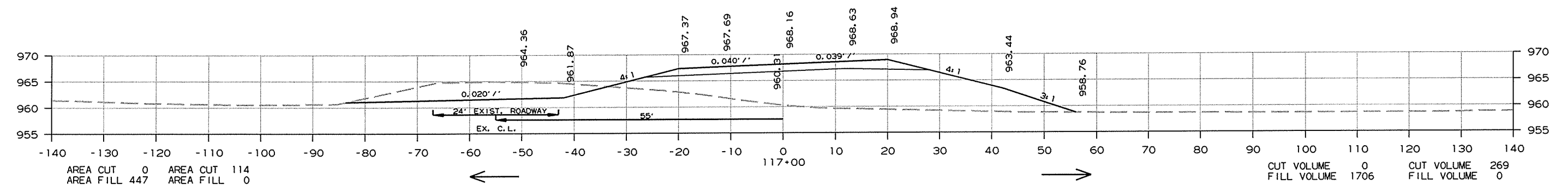


DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
						JOB NO. 090282	85	90

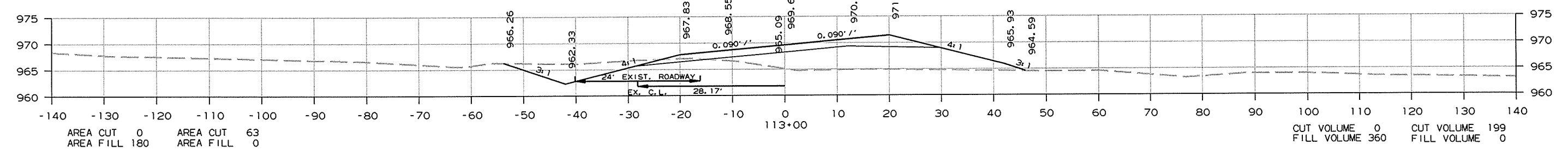
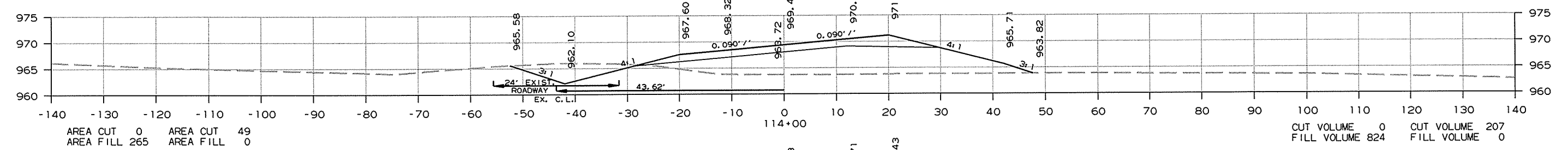
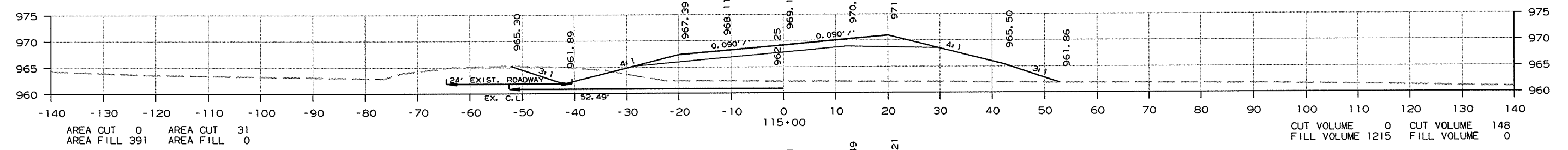
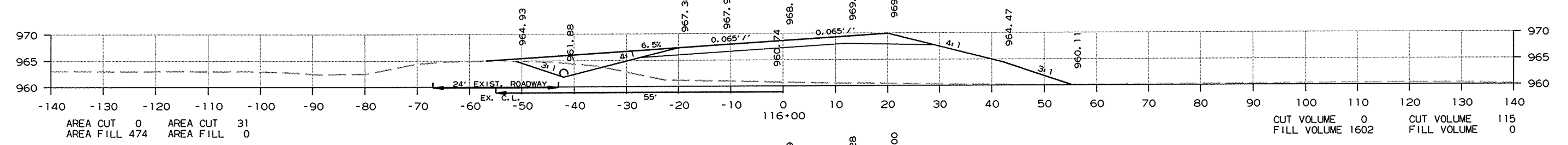
2 CROSS SECTIONS

STAGE 1 STAGE 2

STAGE 1 STAGE 2



STA. 115+86 IN PLACE
 18" x 30" C.M. PIPE CULVERT
 REMOVE AND INSTALL
 18" x 36" PIPE CULVERT
 LT. SIDE DRAIN
 CONST. APPR. ON LT. = 65 CU. YD.



CROSS SECTION STA. 113+00 TO STA. 117+00

STAGE 1 STAGE 2

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	090282		86	90

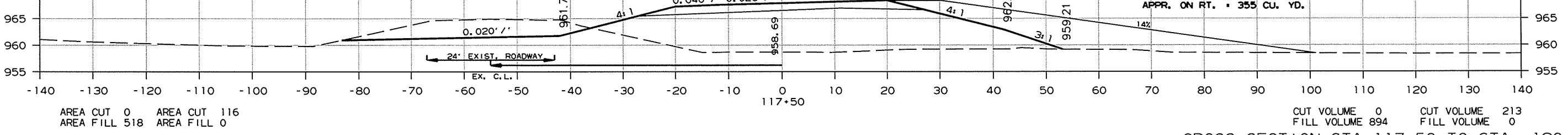
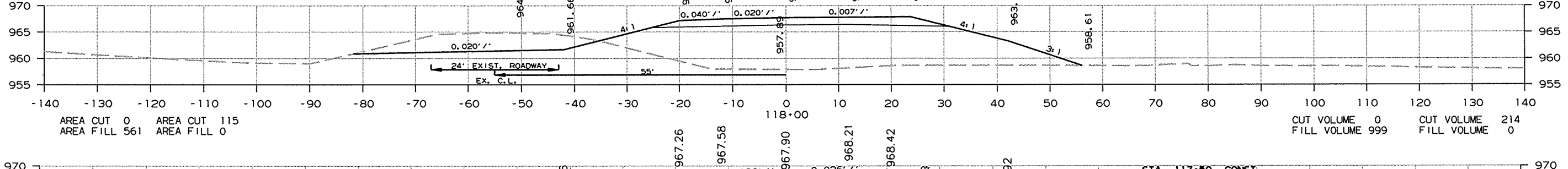
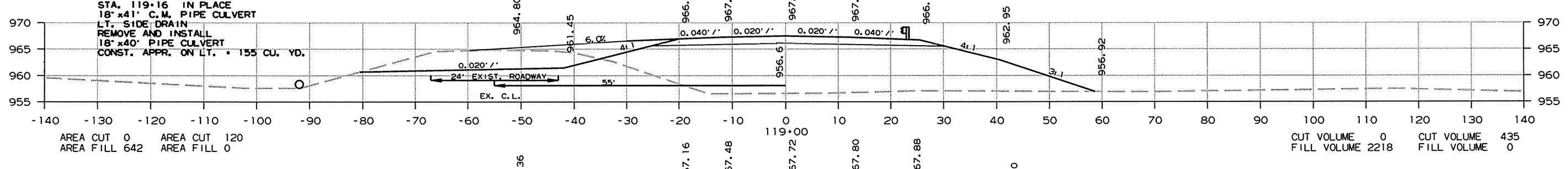
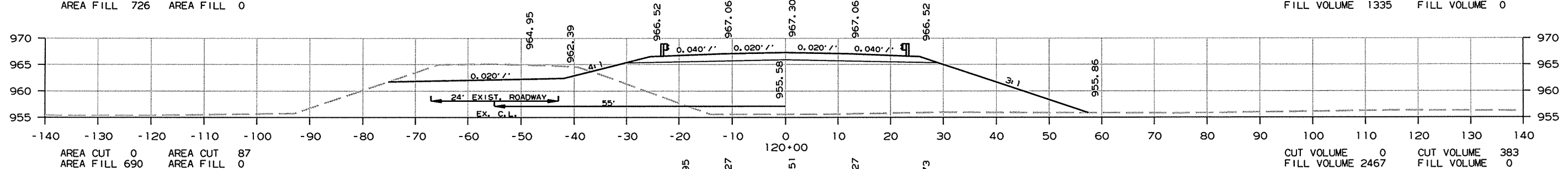
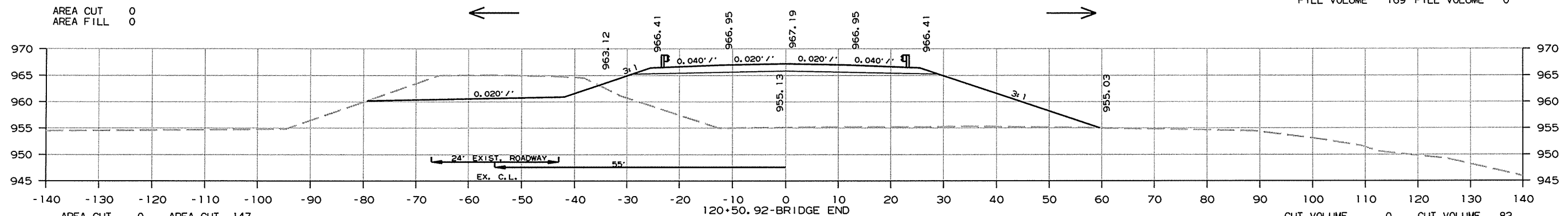
2 CROSS SECTIONS

STAGE 1
 STA. 120+80 - STA. 130+30 IN PLACE
 95' x 28.5' CLEAR ROADWAY BRIDGE NO. 02497 CONSISTING OF
 A 18-SPAN CONCRETE DECK WITH STEEL PILING
 REMOVE AS EXISTING BRIDGE STRUCTURE (SITE NO. 1) - 1.00 LUMP SUM

STAGE 2
 STA. 120+50.92 - STA. 130+30.08
 CONSTRUCT 96' 2" x 40' 0" CLEAR ROADWAY
 CONTINUOUS COMPOSITE BRIDGE

CUT VOLUME 0 CUT VOLUME 34
 FILL VOLUME 169 FILL VOLUME 0

120+63.46 TOE OF SLOPE

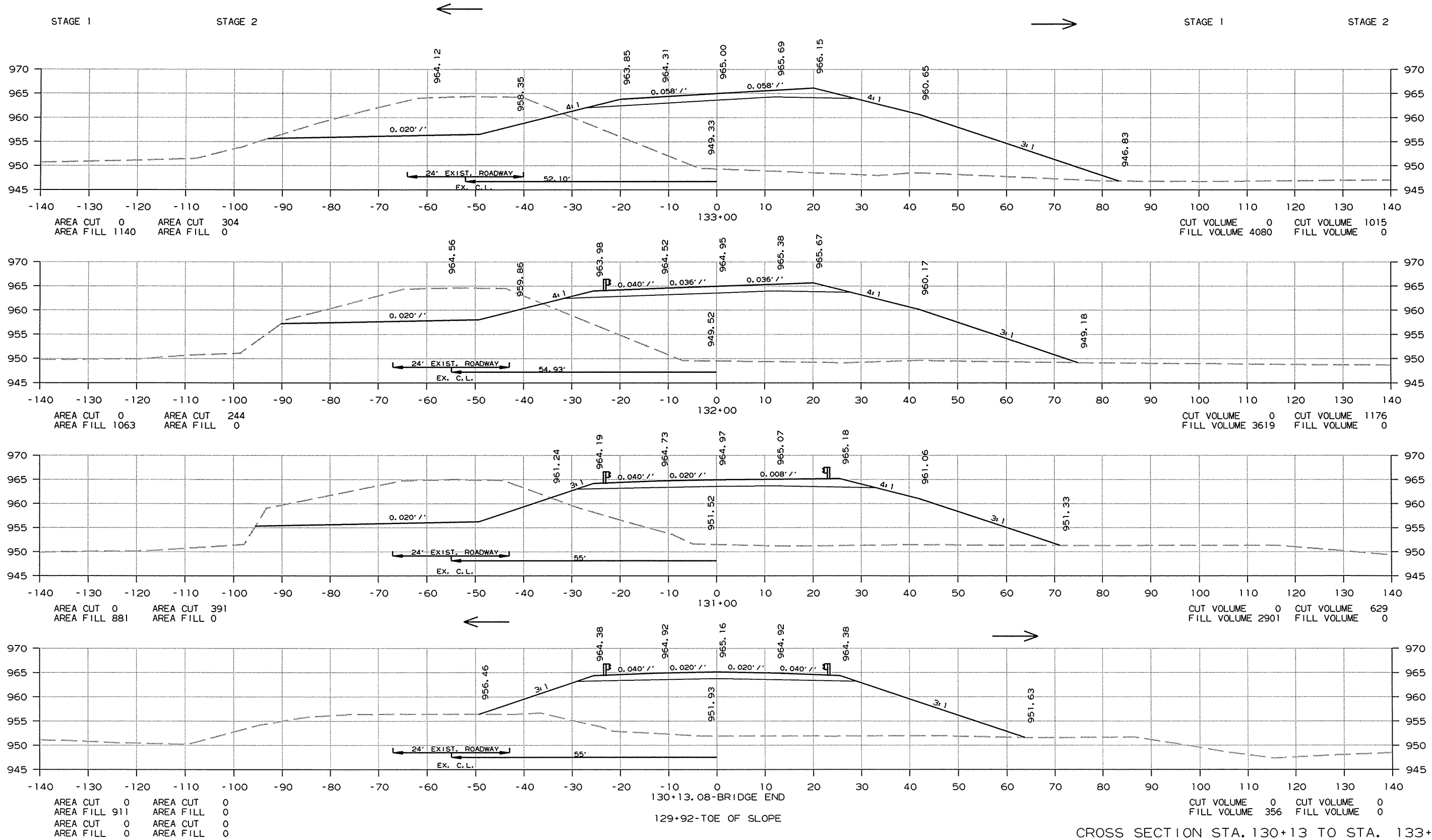


CROSS SECTION STA. 117+50 TO STA. 120+51

R090282.DGN 8/17/2015

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO. 090282							87	90

2 CROSS SECTIONS



CROSS SECTION STA. 130+13 TO STA. 133+00

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	090282		88	90

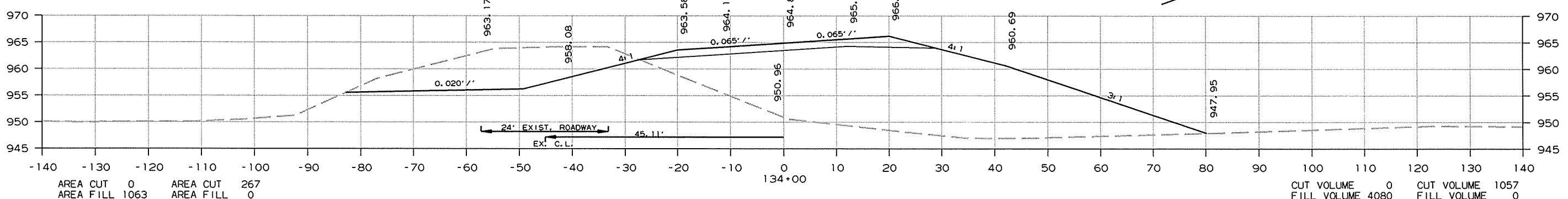
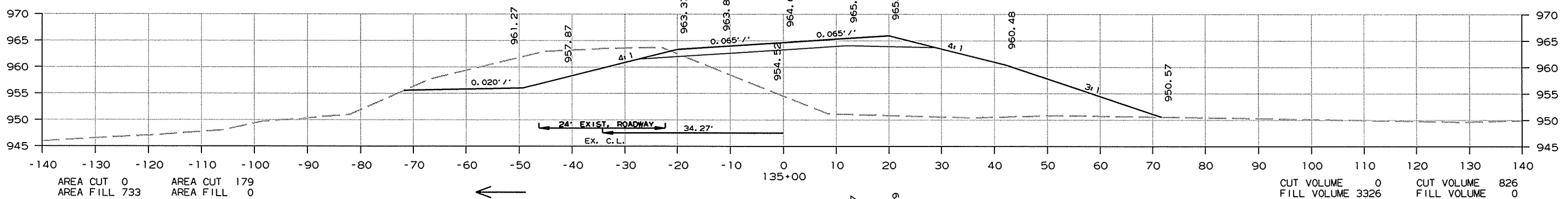
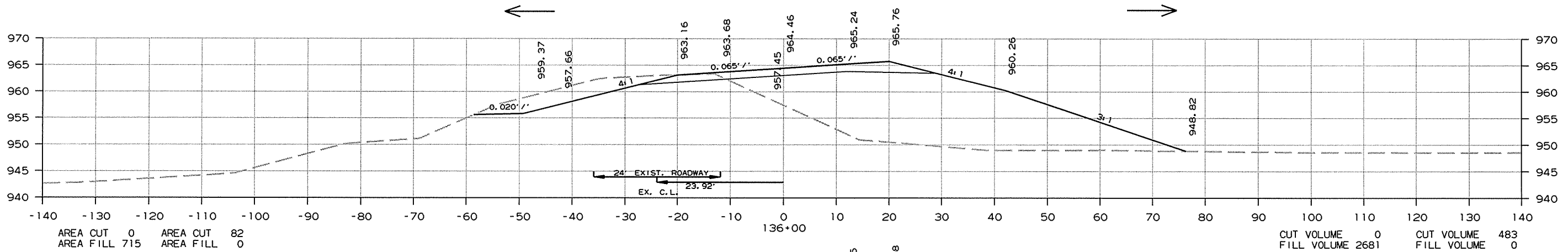
② CROSS SECTIONS

STAGE 1

STAGE 2

STAGE 1

STAGE 2



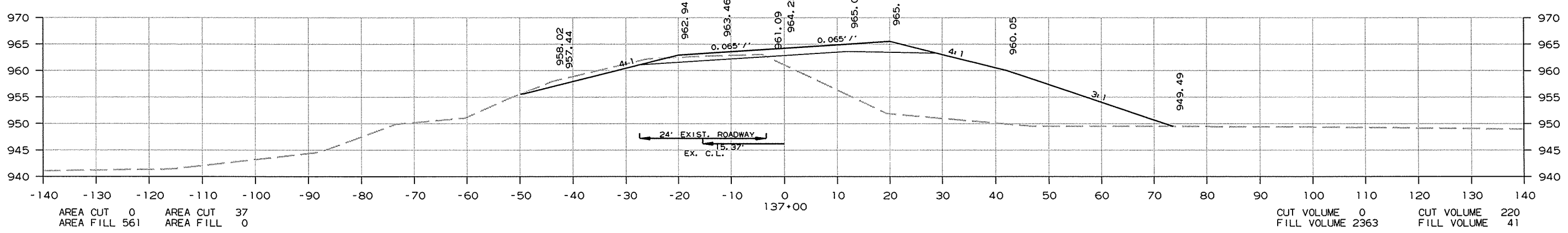
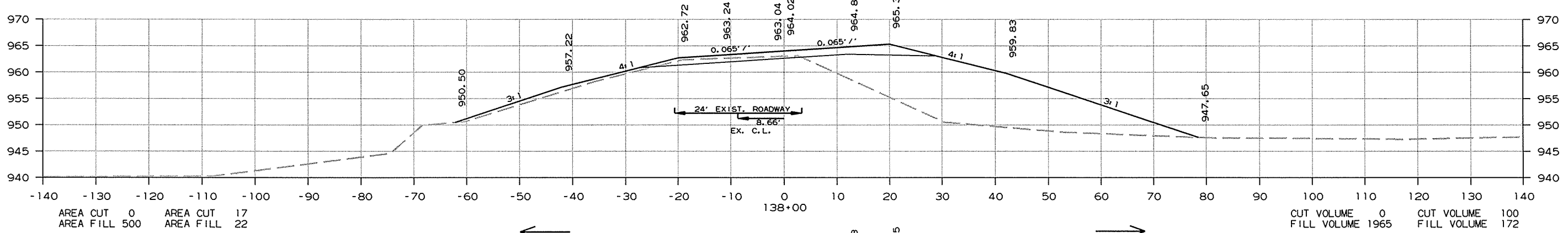
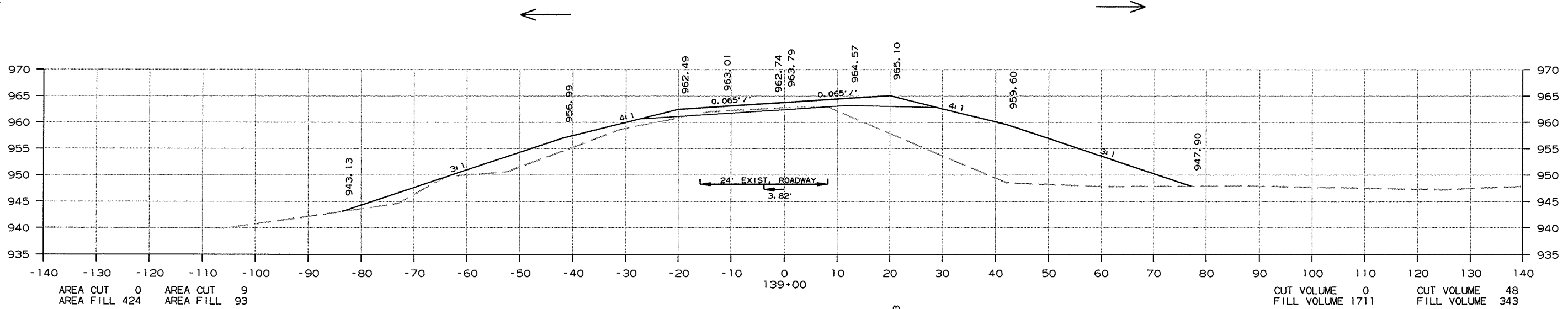
CROSS SECTION STA. 134+00 TO STA. 136+00

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO. 090282							89	90

2 CROSS SECTIONS

STAGE 1 STAGE 2

STAGE 1 STAGE 2



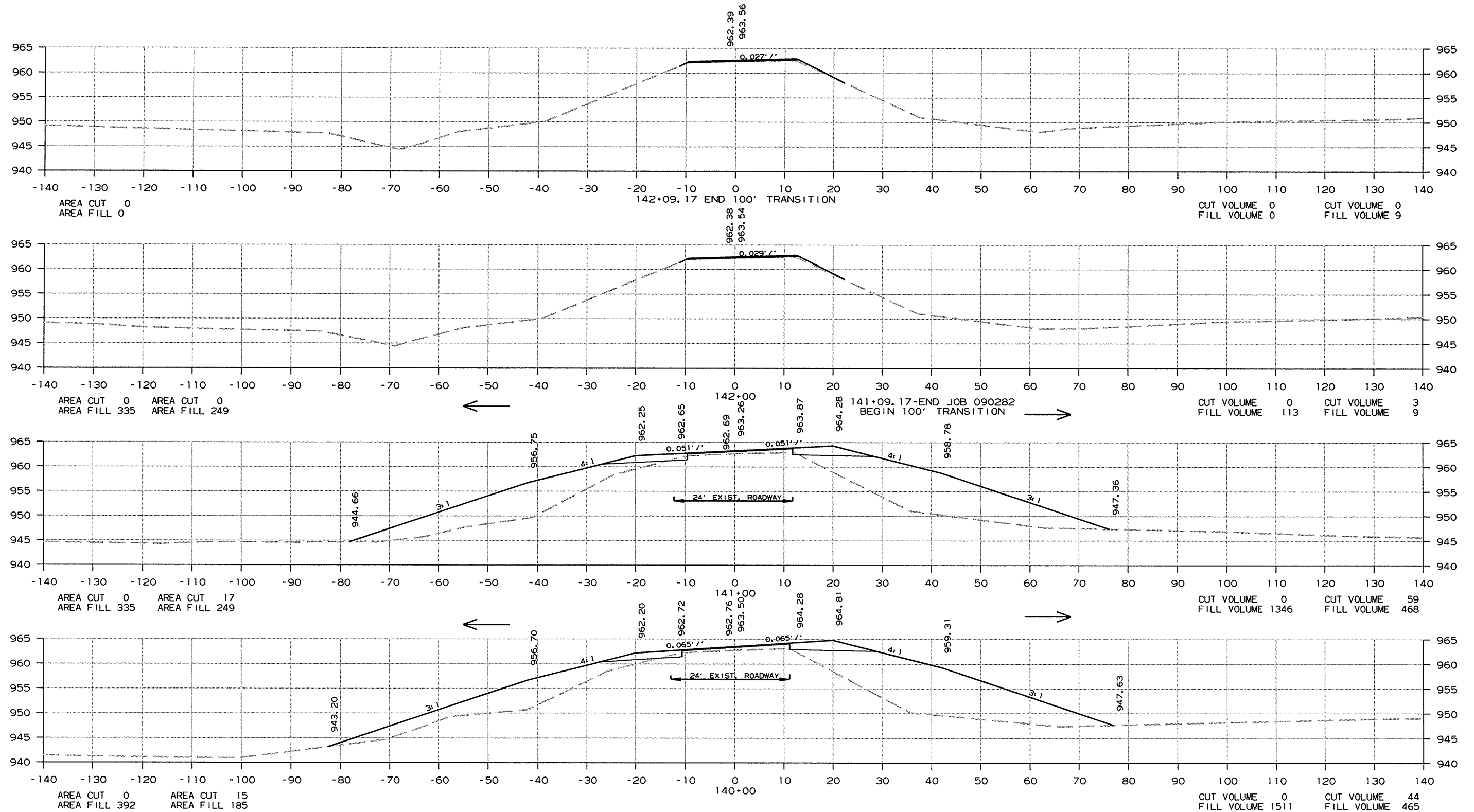
CROSS SECTION STA. 137+00 TO STA. 139+00

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
						JOB NO.	090282	90

STAGE 1 STAGE 2

2 CROSS SECTIONS

STAGE 1 STAGE 2



CROSS SECTION STA. 140+00 TO STA. 142+09

R090282.DGN 8/17/2015