

ARKANSAS STATE HIGHWAY AND TRANSPORTATION DEPARTMENT  
CONSTRUCTION PLANS FOR STATE HIGHWAY

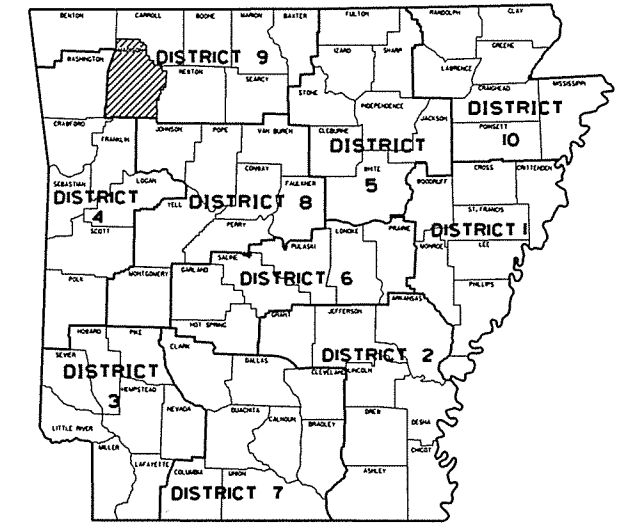
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	090343		1	141
				② HWY. 74-HUNTSVILLE STRS. & APPRS. (S)				

# HWY. 74 - HUNTSVILLE STRS. & APPRS. (S)

MADISON COUNTY  
ROUTE 23 SECTION 8

## JOB 090343

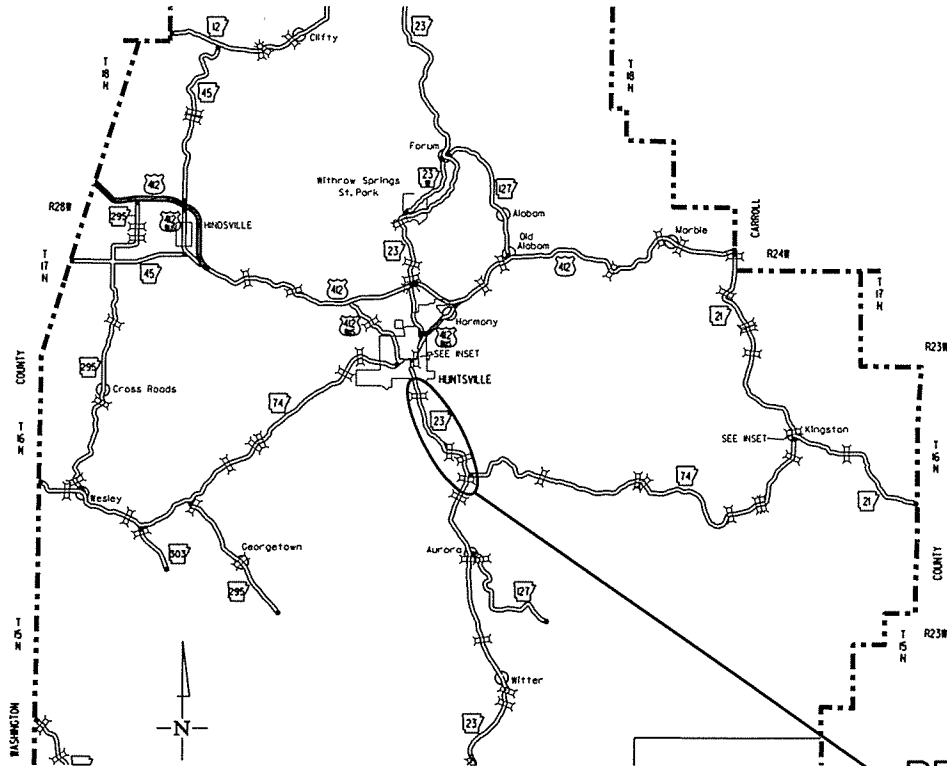
FED. AID PROJ. STPR-STPF-0044(13)



ARK. HWY. DIST. NO. 9

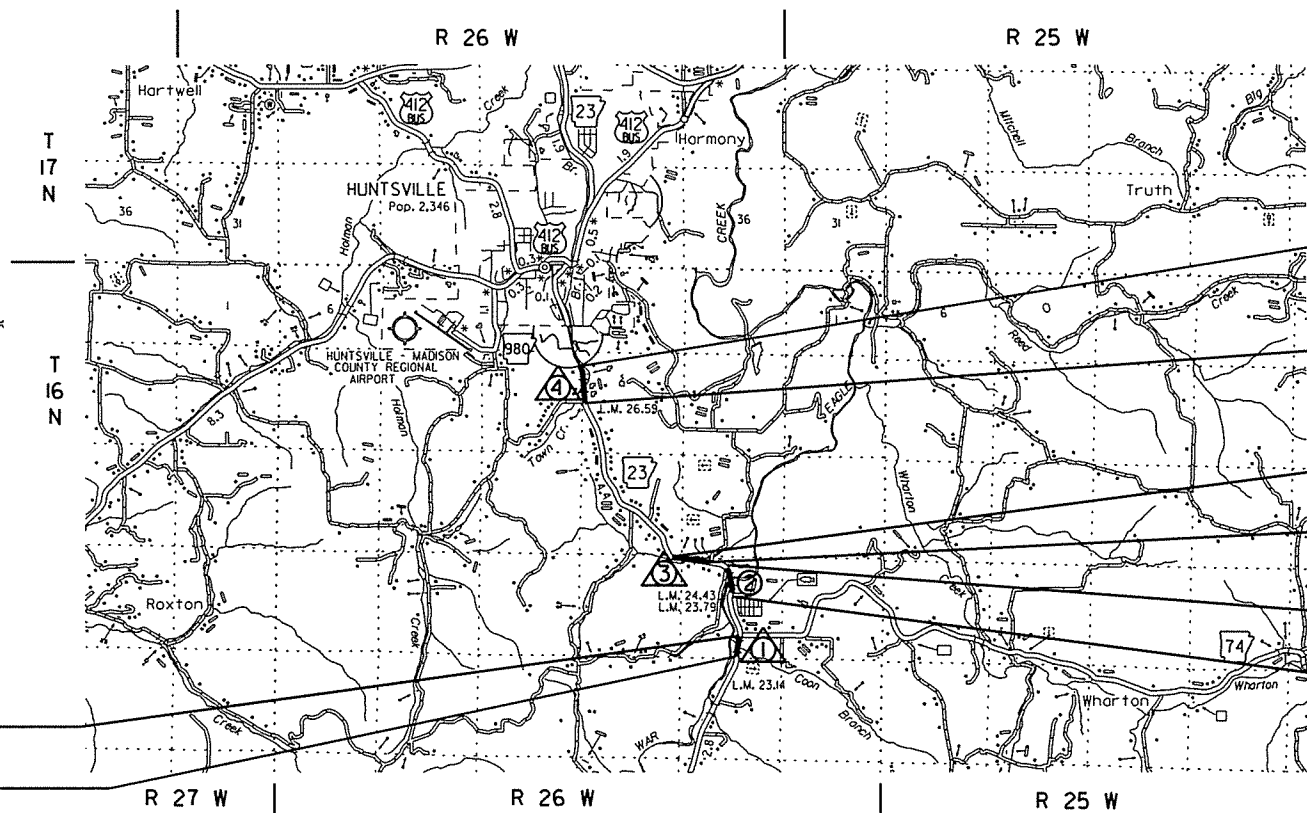
• DESIGN TRAFFIC DATA •

	SITE 1	SITES 2-4
DESIGN YEAR	2035	2035
2015 ADT	1900	3700
2035 ADT	2400	4500
2035 DHV	264	495
DIRECTIONAL DISTRIBUTION	60%	60%
TRUCKS	14%	14%
DESIGN SPEED	55 MPH	55 MPH



VICINITY MAP

### PROJECT LOCATION



- STA. 408+30.00  
END JOB 090343  
END SITE 4 - LOG MILE 26.61
- STA. 406+30.00  
BEGIN SITE 4 - LOG MILE 26.57
- STA. 305+50.00  
END SITE 3
- STA. 303+50.00  
BEGIN SITE 3 - LOG MILE 24.42
- STA. 220+00.00  
END SITE 2
- STA. 200+70.00  
BEGIN SITE 2 - LOG MILE 23.72

- STA. 105+60.00  
END SITE 1
- STA. 104+30.00  
BEGIN JOB 090343  
BEGIN SITE 1 - LOG MILE 23.13

### BRIDGE DATA

- ② BR. BEGIN STA. 206+18.89  
BRIDGE NO. 07346  
40'-0" CLEAR ROADWAY  
452'-2 1/4" TOTAL LENGTH  
450'-0" CONTINUOUS COMPOSITE W-BEAM UNIT  
(65'-80'-80'-80'-80'-65')  
BR. END STA. 210+71.11

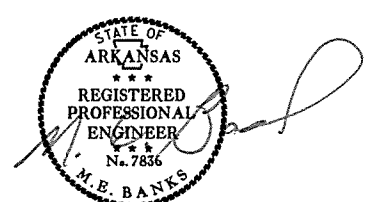
### STRUCTURES OVER 20'-0" SPAN

- ① STA. 104+94.00 - CONSTRUCT  
TRIPLE 11' X 9' X 82' R.C. BOX CULVERT  
25° LT. FWD. SKEW  
WITH 3:1 WINGS LT. & RT.  
Q50=1840 CFS; DA=1568 ACRES  
SPAN = 37'-10 5/8"
- ③ STA. 304+60 - CONSTRUCT  
QUINT. 11' X 6' X 105' R.C. BOX CULVERT  
45° LT. FWD. SKEW  
WITH 3:1 WINGS LT. & RT.  
Q50=1900 CFS; DA=1664 ACRES  
SPAN = 81'-6 5/8"
- ④ STA. 407+25.00 - CONSTRUCT  
QUINT. 8' X 4' X 127' R.C. BOX CULVERT  
53° RT. FWD. SKEW  
WITH 3:1 WINGS LT. & RT.  
Q50=1200 CFS; DA=832 ACRES  
SPAN = 70'-10 3/4"

GROSS LENGTH OF PROJECT	2460.00	FEET	OR	0.466	MILES
NET " " ROADWAY	1817.44	"	"	0.344	"
NET " " BRIDGES	642.56	"	"	0.122	"
NET " " PROJECT	2460.00	"	"	0.466	"

COORDINATES FOR SITE 1:			COORDINATES FOR SITE 2:			COORDINATES FOR SITE 3:			COORDINATES FOR SITE 4:		
BEGIN PROJECT	MID-POINT OF PROJECT	END PROJECT	BEGIN PROJECT	MID-POINT OF PROJECT	END PROJECT	BEGIN PROJECT	MID-POINT OF PROJECT	END PROJECT	BEGIN PROJECT	MID-POINT OF PROJECT	END PROJECT
LAT. N 36°01'56"	N 36°01'56"	N 36°01'57"	N 36°02'25"	N 36°02'34"	N 36°02'39"	N 36°02'42"	N 36°02'42"	N 36°02'42"	N 36°04'13"	N 36°04'14"	N 36°04'15"
LONG. W 93°42'14"	W 93°42'14"	W 93°42'14"	W 93°42'17"	W 93°42'16"	W 93°42'25"	W 93°42'46"	W 93°42'48"	W 93°42'49"	W 93°43'49"	W 93°43'49"	W 93°43'49"

APPROVED



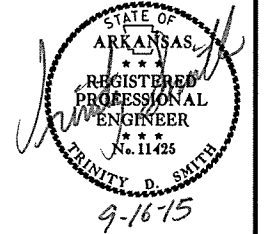
9-11-15  
DEPUTY DIRECTOR  
AND CHIEF ENGINEER

P.E. 090343

11/24/2014 R090343.DGN

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
9-16-15				6	ARK.			
				JOB NO.	090343		2	141

2 INDEX OF SHEETS, GOV. SPECS., & GEN. NOTES



INDEX OF SHEETS

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111 - 141	CROSS SECTIONS			

NOTE: CROSS SECTIONS NOT NORMALLY INCLUDED IN PLANS SOLD TO PROSPECTIVE BIDDERS, BUT MAY BE HAD UPON REQUEST.

GOVERNING SPECIFICATIONS

ARKANSAS STATE HIGHWAY COMMISSION STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION, EDITION OF 2014, AND THE FOLLOWING SPECIAL PROVISIONS AND SUPPLEMENTAL SPECIFICATIONS:

NUMBER	TITLE
ERRATA	ERRATA FOR THE BOOK OF STANDARD SPECIFICATIONS
FHWA-1273	REQUIRED CONTRACT PROVISIONS FEDERAL-AID CONSTRUCTION CONTRACTS
FHWA-1273	SUPPLEMENT - EQUAL EMPLOYMENT OPPORTUNITY - NOTICE TO CONTRACTORS
FHWA-1273	SUPPLEMENT - SPECIFIC EQUAL EMPLOYMENT OPPORTUNITY RESPONSIBILITIES (23 U.S.C. 140)
FHWA-1273	SUPPLEMENT - EQUAL EMPLOYMENT OPPORTUNITY - GOALS AND TIMETABLES
FHWA-1273	SUPPLEMENT - EQUAL EMPLOYMENT OPPORTUNITY - FEDERAL STANDARDS
FHWA-1273	SUPPLEMENT - POSTERS AND NOTICES REQUIRED FOR FEDERAL-AID PROJECTS
FHWA-1273	SUPPLEMENT - WAGE RATE DETERMINATION
108-1	LIQUIDATED DAMAGES
410-1	CONSTRUCTION REQUIREMENTS AND ACCEPTANCE OF ASPHALT CONCRETE PLANT MIX COURSES
604-1	RETROREFLECTIVE SHEETING FOR TRAFFIC CONTROL DEVICES IN CONSTRUCTION ZONES
606-1	PIPE CULVERTS FOR SIDE DRAINS
620-1	MULCH COVER
JOB 090343	BIDDING REQUIREMENTS AND CONDITIONS
JOB 090343	BROADBAND INTERNET SERVICE FOR ASPHALT CONCRETE PLANT
JOB 090343	BROADBAND INTERNET SERVICE FOR FIELD OFFICE
JOB 090343	CONSTRUCTION IN SPECIAL FLOOD HAZARD AREAS
JOB 090343	DIRECT TENSION INDICATORS FOR HIGH STRENGTH BOLT ASSEMBLIES
JOB 090343	DISADVANTAGED BUSINESS ENTERPRISE BIDDER'S RESPONSIBILITIES
JOB 090343	GOALS FOR DISADVANTAGED BUSINESS ENTERPRISE PARTICIPATION
JOB 090343	HIGH PERFORMANCE PAVEMENT MARKING
JOB 090343	MANDATORY ELECTRONIC CONTRACT
JOB 090343	NESTING SITES OF MIGRATORY BIRDS
JOB 090343	OFF-SITE RESTRAINING CONDITIONS FOR BATS
JOB 090343	PARTNERING REQUIREMENTS
JOB 090343	PLASTIC PIPE
JOB 090343	SECTION 404 NATIONWIDE 23 PERMIT REQUIREMENTS
JOB 090343	SHORING FOR CULVERTS
JOB 090343	SOIL STABILIZATION
JOB 090343	SPECIAL CLEARING REQUIREMENTS
JOB 090343	STORM WATER POLLUTION PREVENTION PLAN
JOB 090343	SUBMISSION OF ASPHALT CONCRETE HOT MIX ACCEPTANCE TEST RESULTS
JOB 090343	UTILITY ADJUSTMENTS
JOB 090343	VALUE ENGINEERING
JOB 090343	WARM MIX ASPHALT
JOB 090343	WATER POLLUTION CONTROL

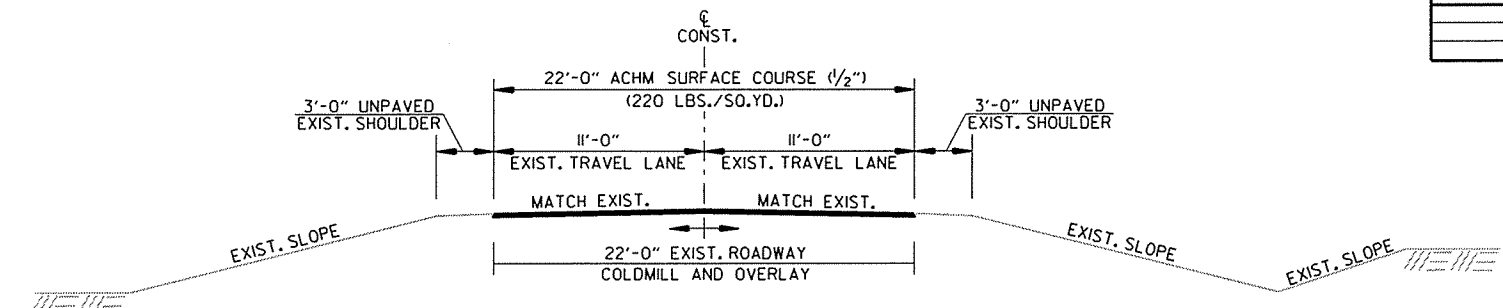
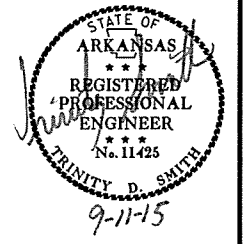
GENERAL NOTES

- GRADE LINE DENOTES FINISHED GRADE WHERE SHOWN ON PLANS.
- ALL PIPE LINES, POWER, TELEPHONE, AND TELEGRAPH LINES TO BE MOVED OR LOWERED BY THE RESPECTIVE OWNERS AS PER AGREEMENT WITH SUCH OWNERS.
- ANY EQUIPMENT OR APPURTENANCE THAT INTERFERES WITH THE PROPOSED CONSTRUCTION AND WHICH MAY BE THE PROPERTY OF UTILITY SERVICE ORGANIZATIONS SHALL BE MOVED BY THE OWNERS UNLESS OTHERWISE PROVIDED.
- THE CONTRACTOR SHALL BE RESPONSIBLE FOR MAINTAINING U. S. MAILBOXES WITHIN THE PROJECT LIMITS IN SUCH A MANNER THAT THE PUBLIC MAY RECEIVE CONTINUED MAIL SERVICE. PAYMENT WILL BE CONSIDERED INCLUDED IN THE PRICE BID FOR THE VARIOUS BID ITEMS.
- ALL LAND MONUMENTS LOCATED WITHIN THE CONSTRUCTION AREA SHALL BE PROTECTED IN ACCORDANCE WITH SECTION 107.12 OF THE STANDARD SPECIFICATIONS.
- ALL TREES THAT DO NOT DIRECTLY INTERFERE WITH THE PROPOSED CONSTRUCTION SHALL BE SPARED AS DIRECTED BY THE ENGINEER. CARE AND DISCRETION SHALL BE USED TO INSURE THAT ALL TREES NOT TO BE REMOVED SHALL BE HARMED AS LITTLE AS POSSIBLE DURING THE CONSTRUCTION OPERATIONS.
- THE CONTRACTOR SHALL BE RESPONSIBLE FOR PROVIDING A FENCE TO CONTROL LIVESTOCK IN AREAS WHERE PASTURES ARE SEVERED. WIRE FENCE MAY BE CONSTRUCTED INITIALLY, OR IN LIEU THEREOF, THE CONTRACTOR AT HIS OWN EXPENSE, MAY ELECT TO PROVIDE TEMPORARY FENCING SUITABLE TO CONTAIN LIVESTOCK.
- ALL FLEXIBLE BASE AND ASPHALTIC PAVEMENTS REMOVED SHALL BE PAID FOR UNDER THE ITEM NO. 210 - UNCLASSIFIED EXCAVATION.
- THE EXISTING ASPHALT PAVEMENT TO BE REMOVED FROM THE REMAINING PAVEMENT SHALL BE SEPARATED BY SAWING ALONG A NEAT LINE. AFTER SAWING, THE PAVEMENT TO BE REMOVED SHALL BE CAREFULLY REMOVED IN A MANNER THAT WILL NOT DAMAGE THE PAVEMENT THAT IS TO REMAIN. ANY DAMAGE OF THE ASPHALT PAVEMENT THAT IS TO REMAIN IN PLACE SHALL BE REPAIRED AT THE CONTRACTOR'S EXPENSE.

INDEX OF SHEETS, GOVERNING SPECIFICATIONS, AND GENERAL NOTES

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2 TYPICAL SECTIONS OF IMPROVEMENT

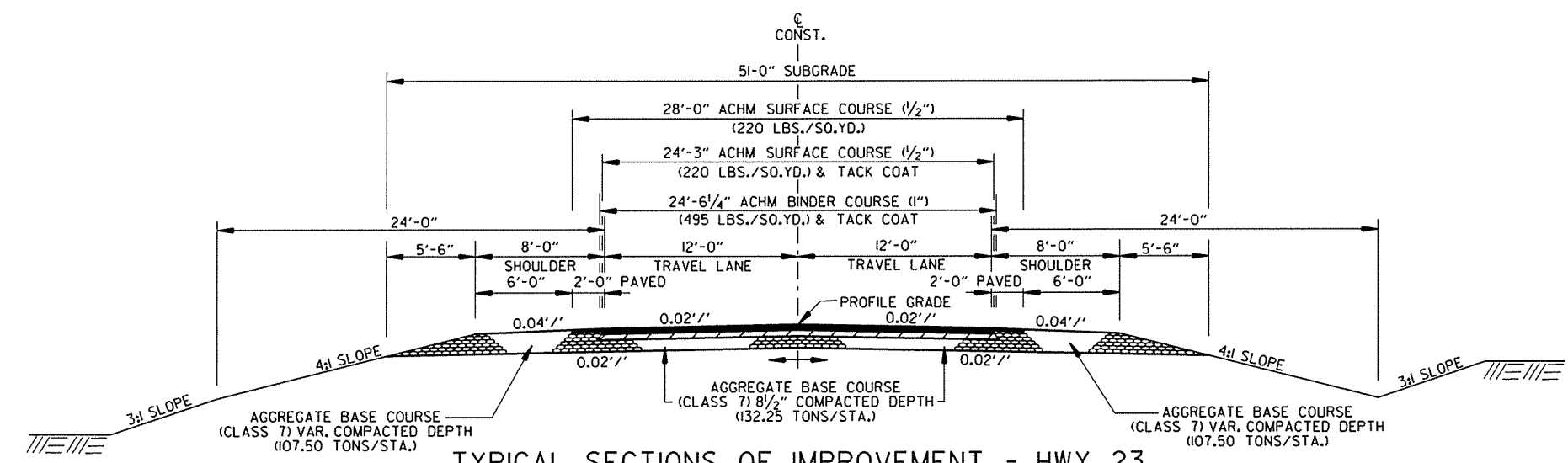


TYPICAL SECTIONS OF IMPROVEMENT - HWY. 23

SITE 1: STA. 100+00.00 TO STA. 103+30.00  
 STA. 106+60.00 TO STA. 110+27.00

SITE 3: STA. 300+00.00 TO STA. 302+50.00  
 STA. 306+50.00 TO STA. 309+15.00

SITE 4: STA. 401+95.00 TO STA. 405+30.00  
 STA. 409+30.00 TO STA. 411+08.00



TYPICAL SECTIONS OF IMPROVEMENT - HWY. 23

SITE 1: STA. 104+30.00 TO STA. 105+60.00

SITE 2: STA. 200+70 TO STA. 206+18.89  
 STA. 210+71.11 TO STA. 220+00.00

SITE 3: STA. 303+50.00 TO STA. 305+50.00

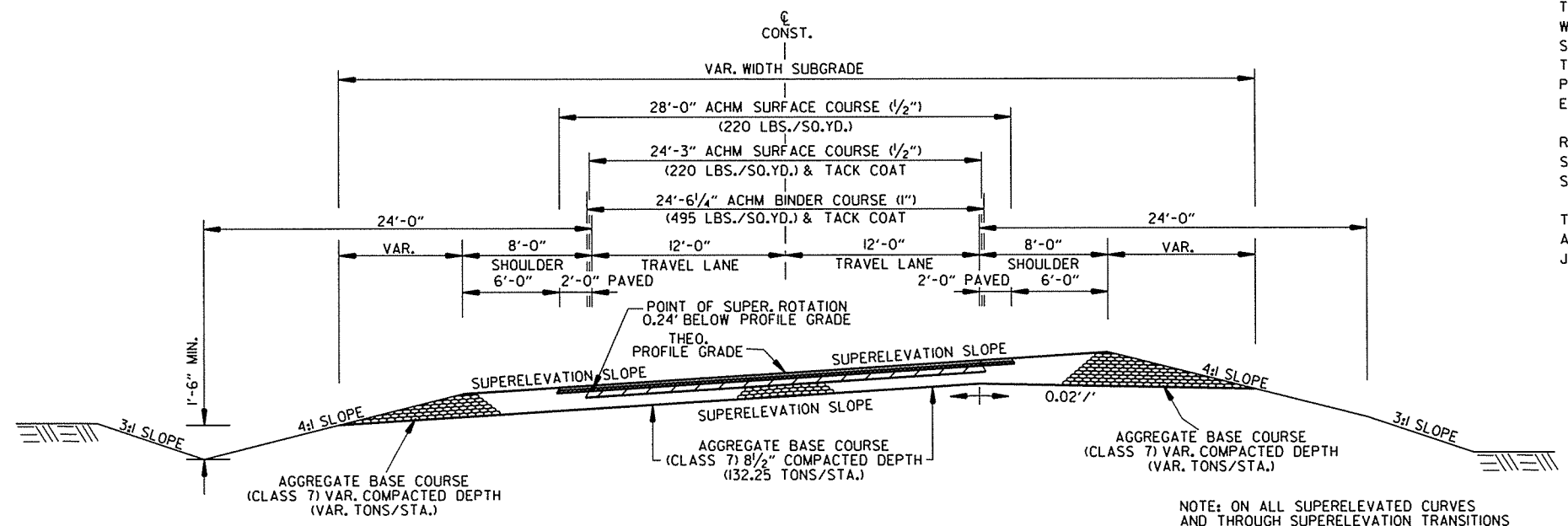
SITE 4: STA. 406+30.00 TO STA. 408+30.00

NOTES:

THE THICKNESS OF AGGREGATE BASE COURSE SHALL BE WITHIN PLUS OR MINUS ONE INCH OF THE PLAN THICKNESS SHOWN. THE CONTRACTOR WILL CORRECT ANY DEFICIENT THICKNESS THAT DOES NOT MEET TOLERANCE INDICATED. PAYMENT WILL NOT BE MADE FOR MATERIAL PLACED IN EXCESS OF THE TOLERANCE INDICATED.

REFER TO CROSS SECTIONS FOR DEVIATIONS FROM NORMAL SLOPES. NO CHANGES SHALL BE MADE FROM THE PLANNED SLOPES WITHOUT THE APPROVAL OF THE ENGINEER.

THE FINAL 2 INCHES OF SURFACE COURSE IS TO BE PLACED AFTER ALL OTHER COURSES HAVE BEEN LAID. LONGITUDINAL JOINTS SHALL BE AT THE LANE LINES.

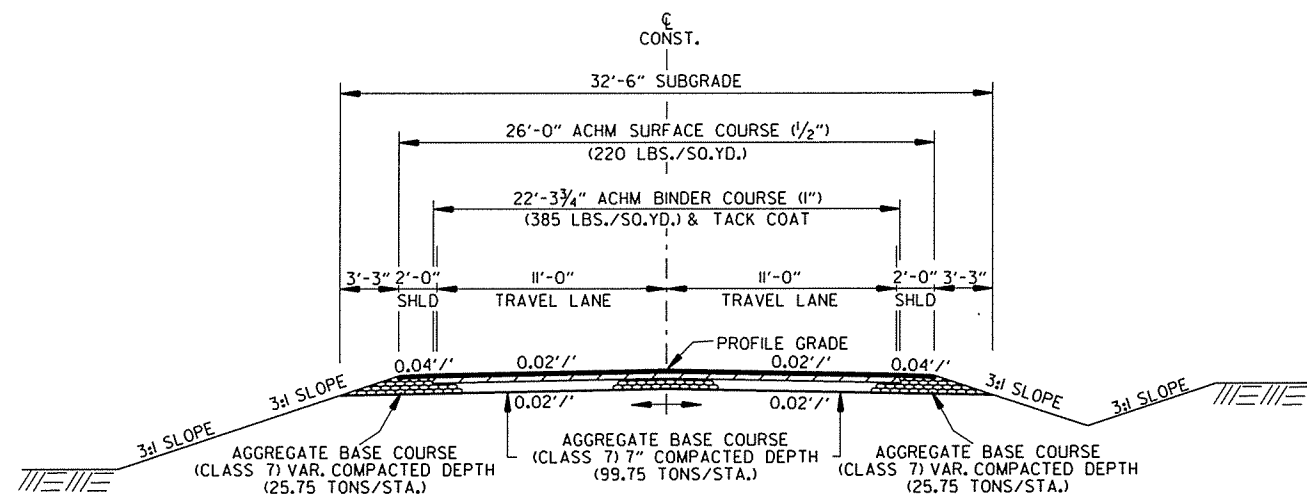
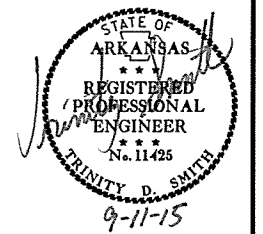


TYPICAL SECTIONS OF IMPROVEMENT - HWY. 23  
 SUPERELEVATION

NOTE: ON ALL SUPERELEVATED CURVES AND THROUGH SUPERELEVATION TRANSITIONS THE ALGEBRAIC DIFFERENCE BETWEEN PAVEMENT SLOPE AND SHOULDER SLOPE SHALL NOT EXCEED 0.08'/'

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2 TYPICAL SECTIONS OF IMPROVEMENT



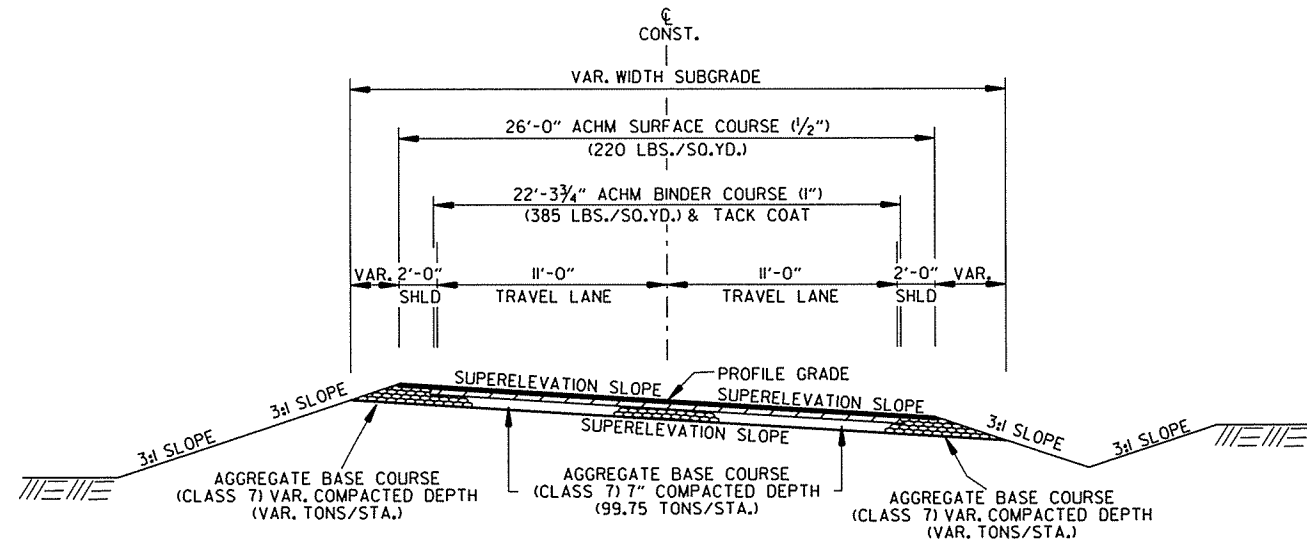
TYPICAL SECTIONS OF IMPROVEMENT - DETOUR

NOTES:

THE THICKNESS OF AGGREGATE BASE COURSE SHALL BE WITHIN PLUS OR MINUS ONE INCH OF THE PLAN THICKNESS SHOWN. THE CONTRACTOR WILL CORRECT ANY DEFICIENT THICKNESS THAT DOES NOT MEET TOLERANCE INDICATED. PAYMENT WILL NOT BE MADE FOR MATERIAL PLACED IN EXCESS OF THE TOLERANCE INDICATED.

REFER TO CROSS SECTIONS FOR DEVIATIONS FROM NORMAL SLOPES. NO CHANGES SHALL BE MADE FROM THE PLANNED SLOPES WITHOUT THE APPROVAL OF THE ENGINEER.

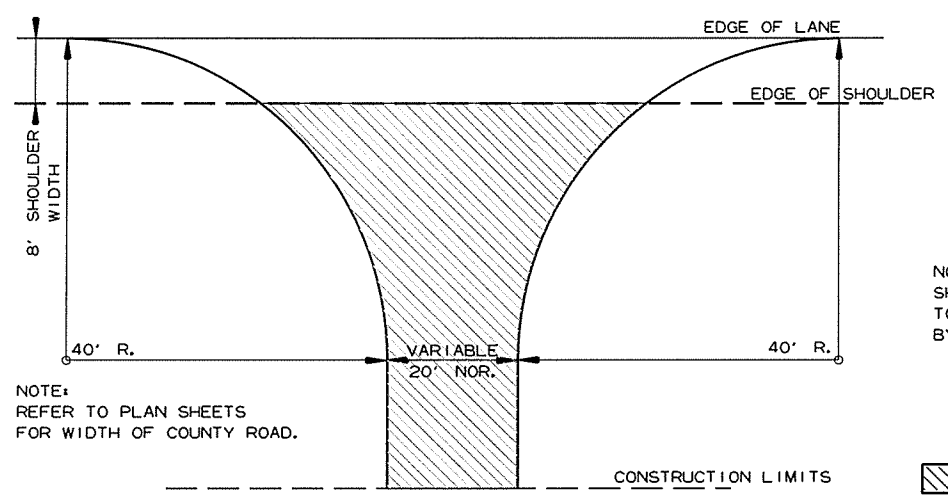
THE FINAL 2 INCHES OF SURFACE COURSE IS TO BE PLACED AFTER ALL OTHER COURSES HAVE BEEN LAID. LONGITUDINAL JOINTS SHALL BE AT THE LANE LINES.



TYPICAL SECTIONS OF IMPROVEMENT - DETOUR  
SUPERELEVATION

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2 SPECIAL DETAILS

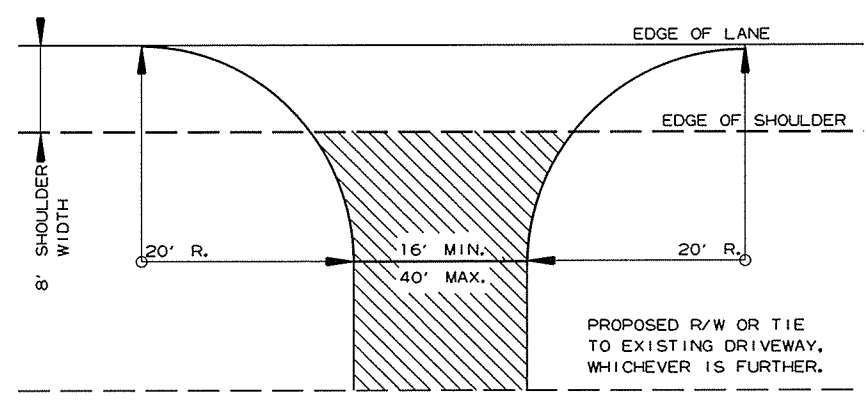


NOTE: REFER TO PLAN SHEETS FOR WIDTH OF COUNTY ROAD.

NOTE: TURNOUTS AND PRIVATE DRIVES SHALL BE MODIFIED WHERE NECESSARY TO MEET LOCAL CONDITIONS AS DIRECTED BY THE ENGINEER.

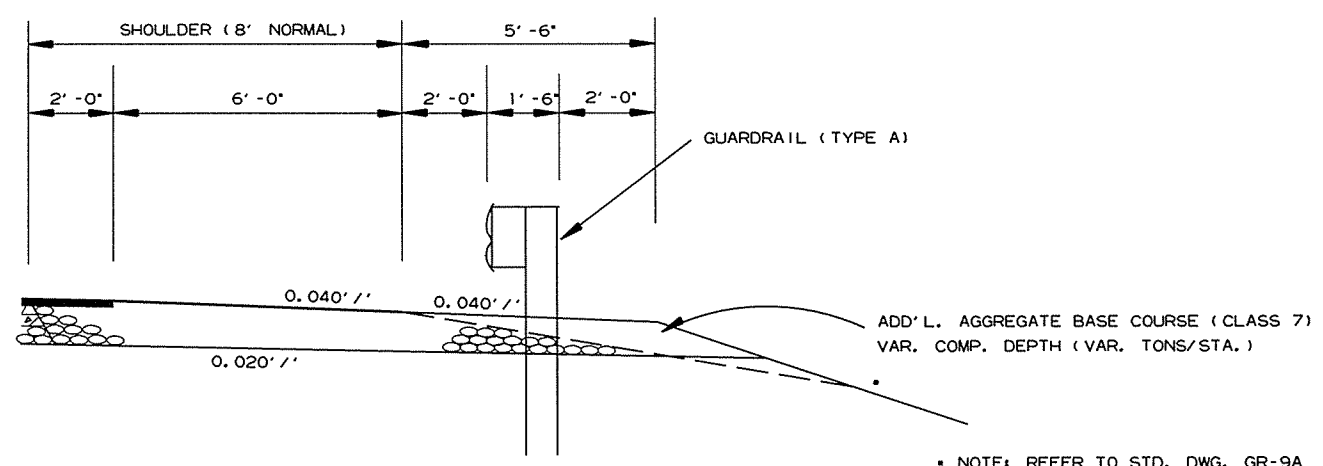
A. C. H. M. SURFACE COURSE (1/2") (220 LBS. PER SQ. YD.) AND AGGREGATE BASE COURSE (CLASS 7) 7" COMP. DEPTH IF ASPHALT OR GRAVEL DRIVE EXISTING; OR 6" CONCRETE IF CONCRETE DRIVE EXISTING.

DETAIL FOR COUNTY ROAD TURNOUTS OPEN SHOULDER SECTION



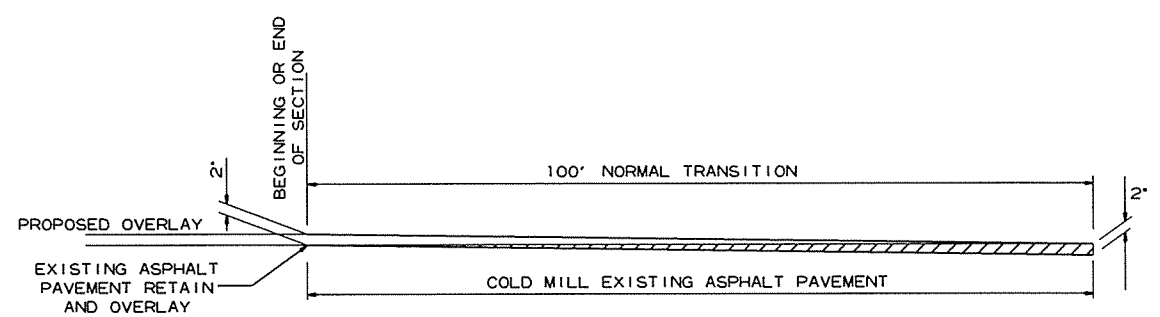
DETAIL FOR DRIVEWAY TURNOUTS OPEN SHOULDER SECTION (ARTERIALS)

A. C. H. M. SURFACE COURSE (1/2") (220 LBS. PER SQ. YD.) AND AGGREGATE BASE COURSE (CLASS 7) 7" COMP. DEPTH IF ASPHALT OR GRAVEL DRIVE EXISTING; OR 6" CONCRETE IF CONCRETE DRIVE EXISTING.



WIDENING FOR GUARDRAIL

NOTE: REFER TO STD. DWG. GR-9A AND CROSS SECTIONS FOR SLOPE REQUIREMENTS BEHIND GUARDRAIL.



DETAIL FOR TRANSITIONS

12/4/2014

R090343.DGN













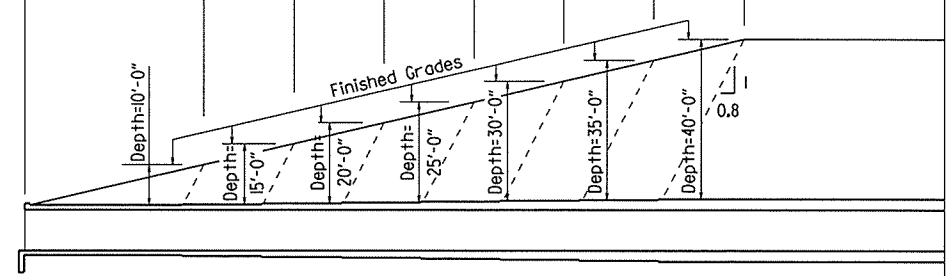


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SPECIAL DETAILS								

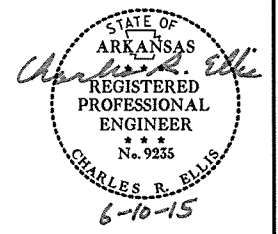
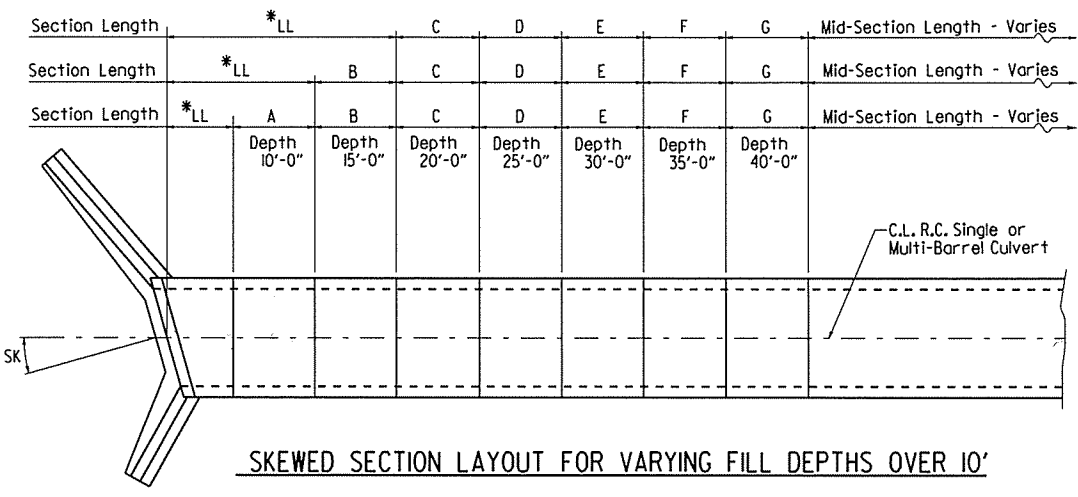
2:1 Slope	20'-0"	10'-0"	10'-0"	10'-0"	10'-0"	10'-0"	10'-0"
3:1 Slope	30'-0"	15'-0"	15'-0"	15'-0"	15'-0"	15'-0"	15'-0"
4:1 Slope	40'-0"	20'-0"	20'-0"	20'-0"	20'-0"	20'-0"	20'-0"

Note: For fill depths 10' and under, use Mid-Section full length of box culvert.

\* LL = Skewed End Section Length - See "Skewed End Section Details"  
Length LL varies with skew angle, overall box width and fill depth and may eliminate the need for some slope section lengths as shown.



Slope Section Length @ 2:1 Slope	A=12'-0"	B=6'-0"	C=6'-0"	D=6'-0"	E=6'-0"	F=6'-0"	G=6'-0"	Mid-Section Length - Varies
Slope Section Length @ 3:1 Slope	A=22'-0"	B=11'-0"	C=11'-0"	D=11'-0"	E=11'-0"	F=11'-0"	G=11'-0"	Mid-Section Length - Varies
Slope Section Length @ 4:1 Slope	A=32'-0"	B=16'-0"	C=16'-0"	D=16'-0"	E=16'-0"	F=16'-0"	G=16'-0"	Mid-Section Length - Varies



**LONGITUDINAL SECTION LENGTH SCHEDULE FOR VARYING FILL DEPTHS OVER 10'**  
Lengths for Non-Skewed Boxes

**SKewed SECTION LAYOUT FOR VARYING FILL DEPTHS OVER 10'**

**GENERAL NOTES:**

**CONSTRUCTION SPECIFICATIONS:** Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction (2014 edition) with applicable Supplemental Specifications and Special Provisions. Section and Subsection refer to the Standard Construction Specifications unless otherwise noted in the Plans.

**DESIGN SPECIFICATIONS:** AASHTO LRFD Bridge Design Specifications, Fifth Edition (2010) with 2010 interim revisions.

**LIVE LOADING:** HL-93

All concrete shall be Class 5 with a minimum 28-day compressive strength of 3,500 psi and shall be poured in the dry. All exposed corners to have 3/4" chamfers.

Reinforcing Steel shall be Grade 60 (yield strength = 60,000 psi) conforming to AASHTO M31 or M322, Type A, with mill test reports.

**Reinforcing Steel Tolerances:** The tolerances for reinforcing steel shall meet those listed in 'Manual of Standard Practice' published by Concrete Reinforcing Steel Institute (CRSI) except that the tolerance for truss bars such as Figure 3 on page 7-4 of the CRSI Manual shall be minus zero to plus 1/2 inch.

Excavation and backfilling shall be in accordance with the requirements of Section 801.

Membrane Waterproofing shall conform to the requirements of Section 815. Membrane Waterproofing shall be Type C and as directed by the Engineer applied to all construction joints in the top slab and the sidewalls of R.C. Box culverts and to the construction joint between wingwalls and R.C. Box culvert walls.

Weep Holes in box culvert walls shall have a maximum horizontal spacing of 10'-0" and shall be spaced to clear all reinforcing steel. The drain opening shall be 4" diameter and shall be placed 12" above the top of the bottom slab.

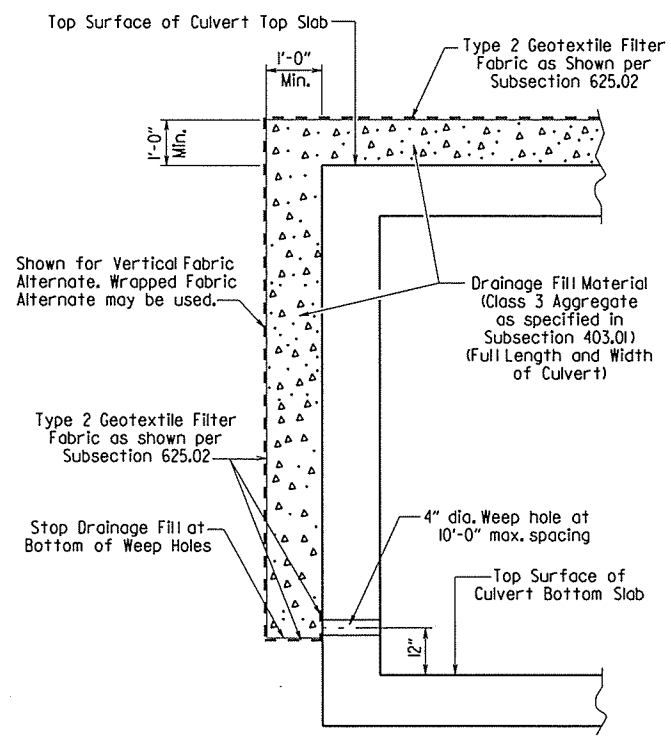
Weep Holes in wingwalls shall have a maximum horizontal spacing of 10'-0" and shall be spaced to clear all reinforcing steel. There shall be a minimum of two (2) weep holes in each wingwall. The drain opening shall be 4" diameter and shall be placed 12" above the top of the wingwall footing.

The barrel components of the culvert may be constructed using continuous pours. For longer culvert construction, the Contractor may use multiple pours with transverse construction joints spaced a minimum of 50 feet apart unless superseded by stage construction or site constraints as approved by the Engineer. Construction joints between footings and walls shall be made only where shown in the Plans. Joints shall be normal to the centerline of barrel and shall be keyed. Longitudinal reinforcing shall be continuous through joints unless shown otherwise. All longitudinal construction joints shall be submitted to the Engineer for approval.

Membrane Waterproofing, Weep Holes, Geotextile Filter Fabric, and Drainage Fill Material will not be paid for directly but shall be considered subsidiary to Class 5 Concrete.

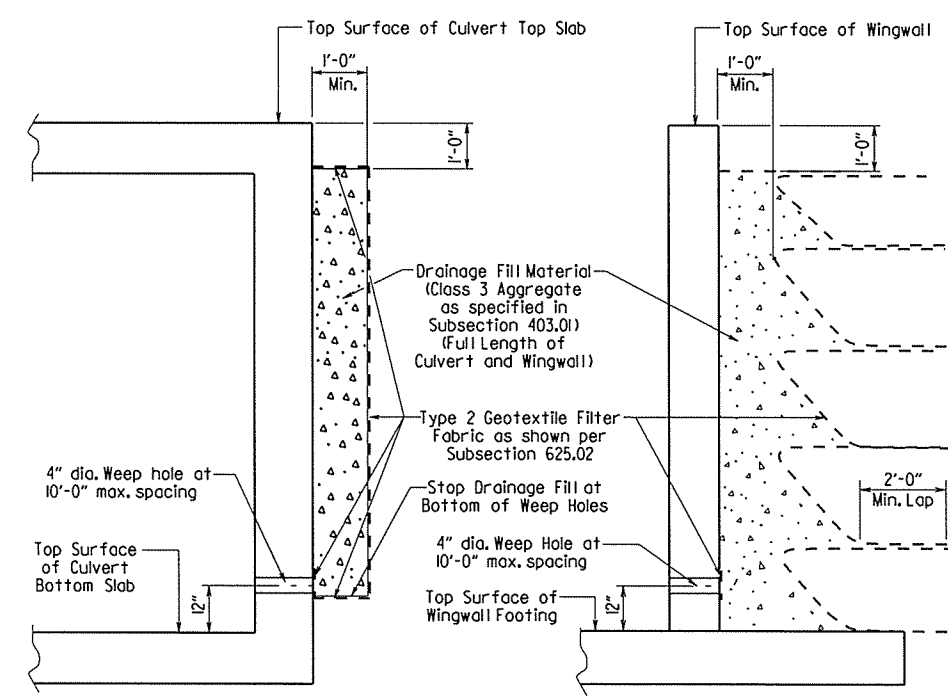
When the top slab of the box culvert serves as finished roadway surface, curing and finishing shall be in accordance with subsections 802.17 and 802.20 for bridge roadway surface and a tine finish shall be applied in accordance with subsection 802.19 for Class 5 Tined Bridge Roadway Surface Finish. Curing and finishing shall not be paid for directly, but shall be considered incidental to the item "Class 5 Concrete-Roadway". Class 1 Protective Surface Treatment shall be applied to the roadway surface and this work shall be paid for under the unit price bid for "Class 1 Protective Surface Treatment".

When precast reinforced concrete box culverts are substituted for cast in place box culverts, they shall be manufactured according to ASTM C 1577 and meet the requirements of Section 607. When the top slab of the box culvert serves as the finished roadway surface, a precast reinforced concrete box culvert substitution is not allowed.



**CULVERT DRAINAGE DETAIL FOR ROCK FILL**

This detail shall be used when rock fill is specified for embankment construction.



**VERTICAL FABRIC ALTERNATE**

(Shown for Culvert, Similar for Wingwall)

**WRAPPED FABRIC ALTERNATE**

(Shown for Wingwall, Similar for Culvert)

For Details of Excavation and Pay Limits, see Standard Drawing RCB-2.

**WINGWALL & CULVERT DRAINAGE DETAIL**

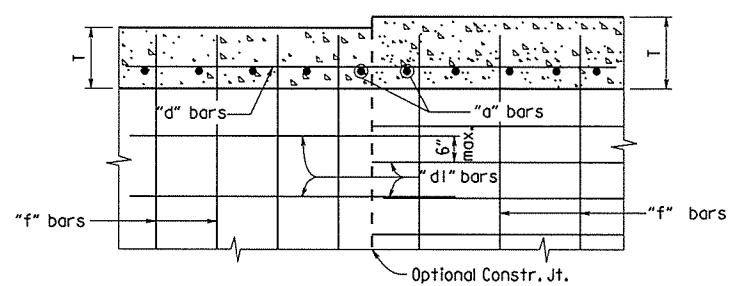
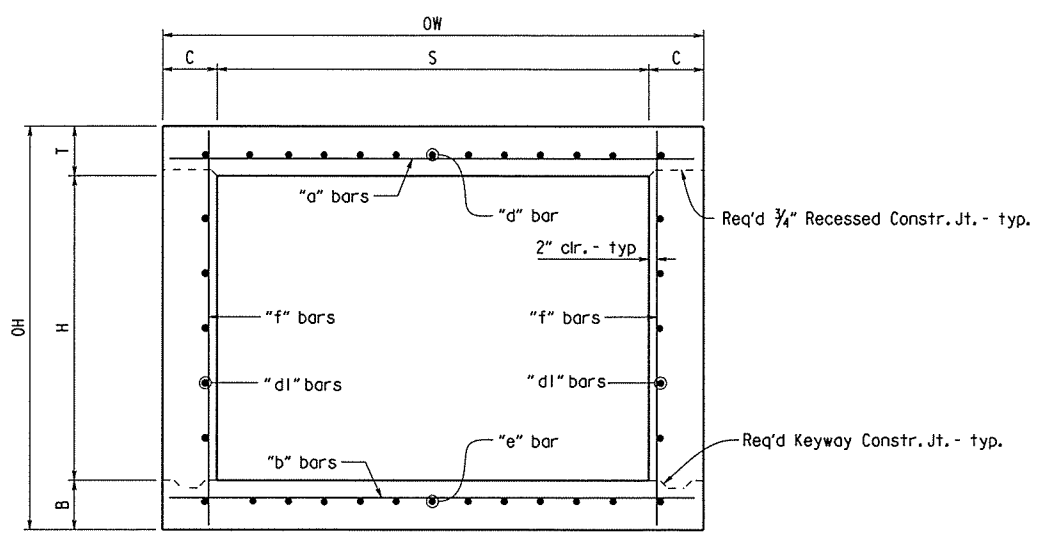


DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
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				JOB NO.	090343	13	141	

1 SPECIAL DETAILS

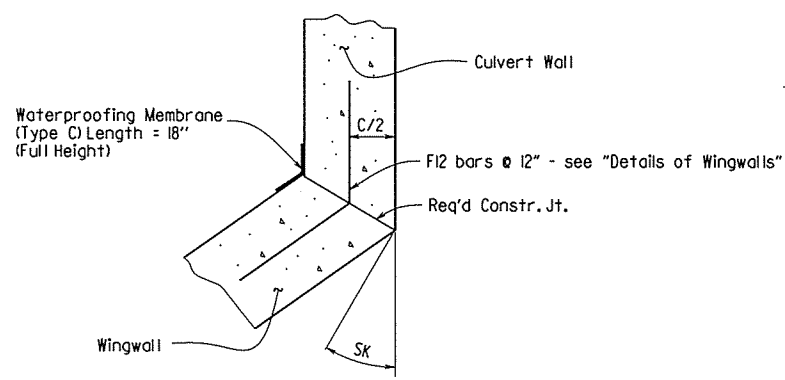
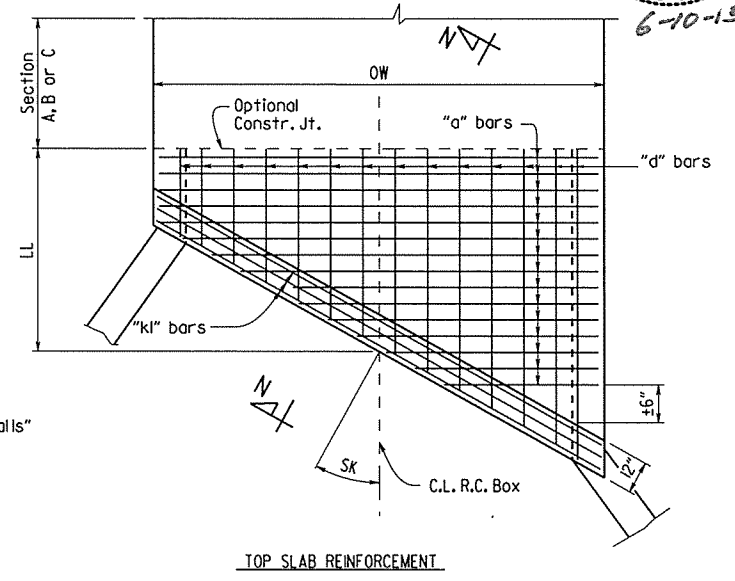


Note: When top slab of culvert serves as finished roadway surface, see General Notes on Sheet 1 of 4.



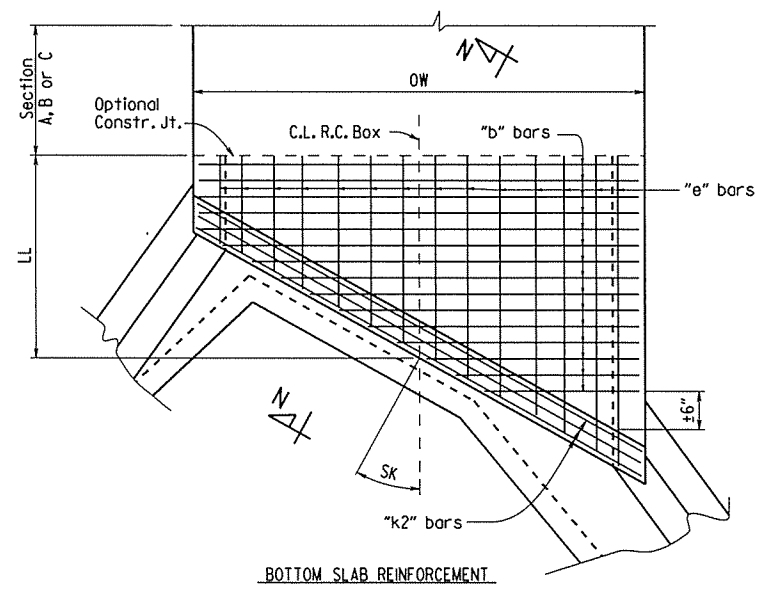
**LONGITUDINAL LAP DETAIL AT CHANGE IN SECTIONS**

TOP SLAB SHOWN, BOTTOM SLAB SIMILAR



**WINGWALL ATTACHMENT**

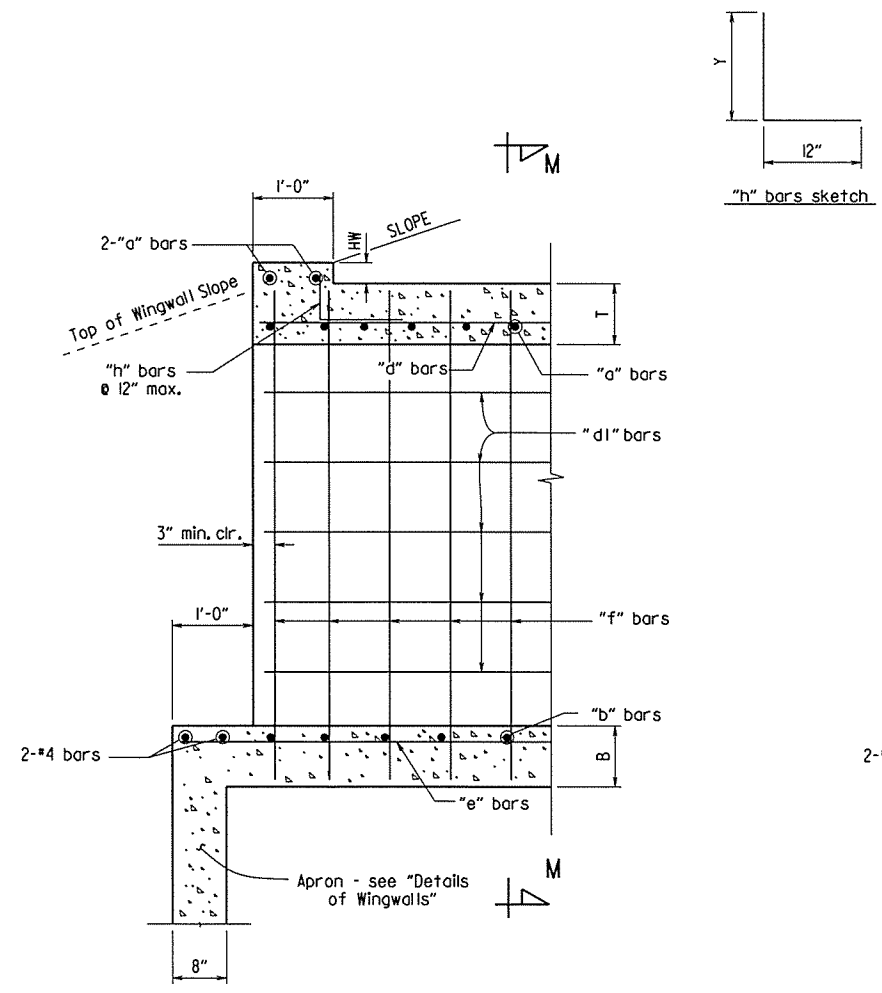
See "Details of Wingwalls" for additional information and wingwall details.



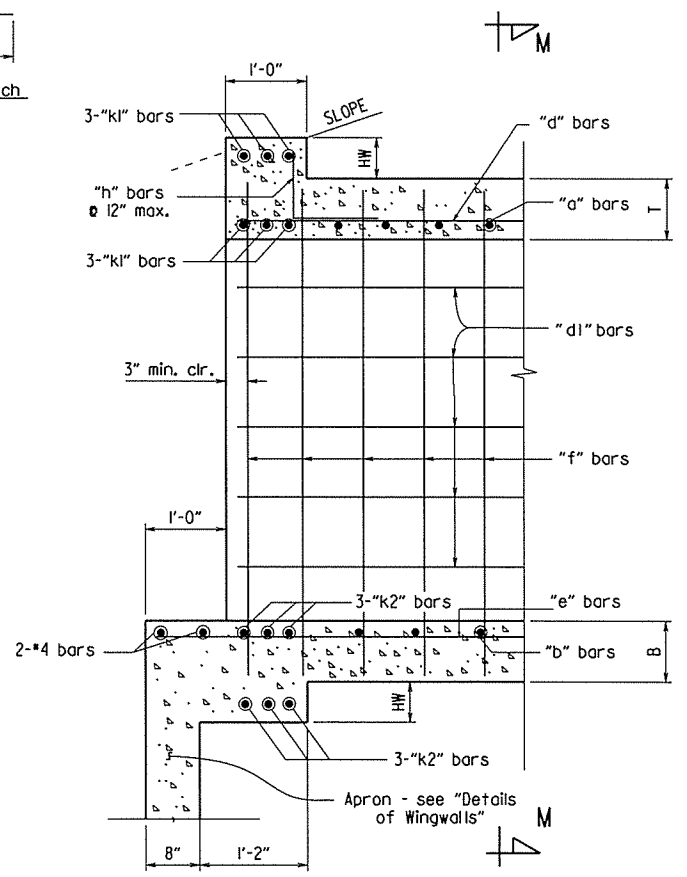
**SKewed END SECTION DETAILS**

SHEET 2 OF 4  
GENERAL DETAILS OF R.C. BOX CULVERT  
DETAILS OF SINGLE BARREL  
R.C. BOX CULVERT  
SPECIAL DETAILS

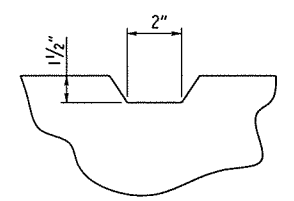
**TYPICAL SECTION M-M**



**PART LONGITUDINAL SECTION**  
(Non-Skewed Ends)



**PART LONGITUDINAL SECTION N-N**  
(Skewed Ends)



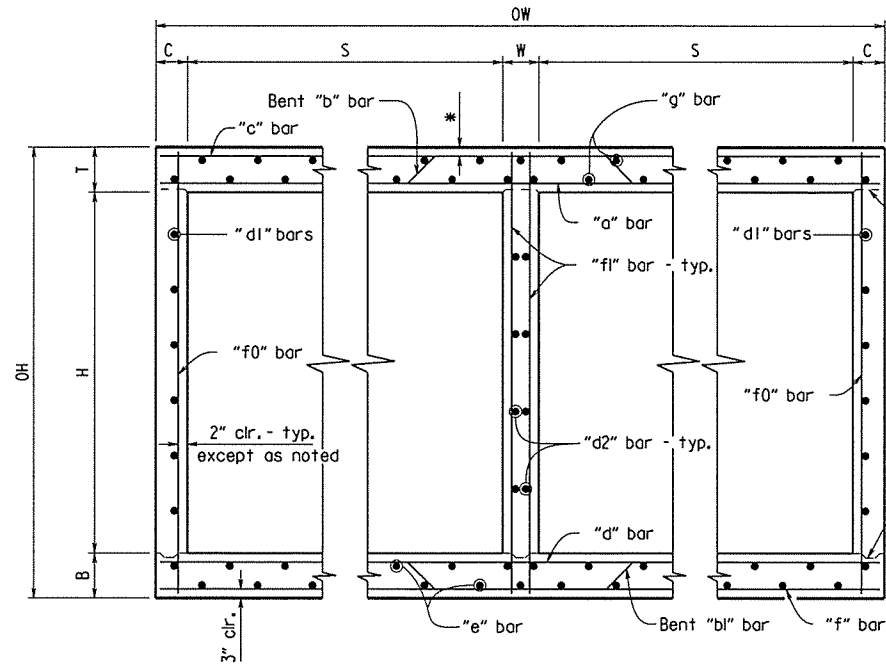
**TYPICAL KEYWAY DETAIL**  
(All Construction Joints)

Culvert-General.dgn

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\*2" clr. for fill depth (D) greater than 2 ft.  
 2 1/2" clr. for fill depth (D) equal to or less than 2 ft.

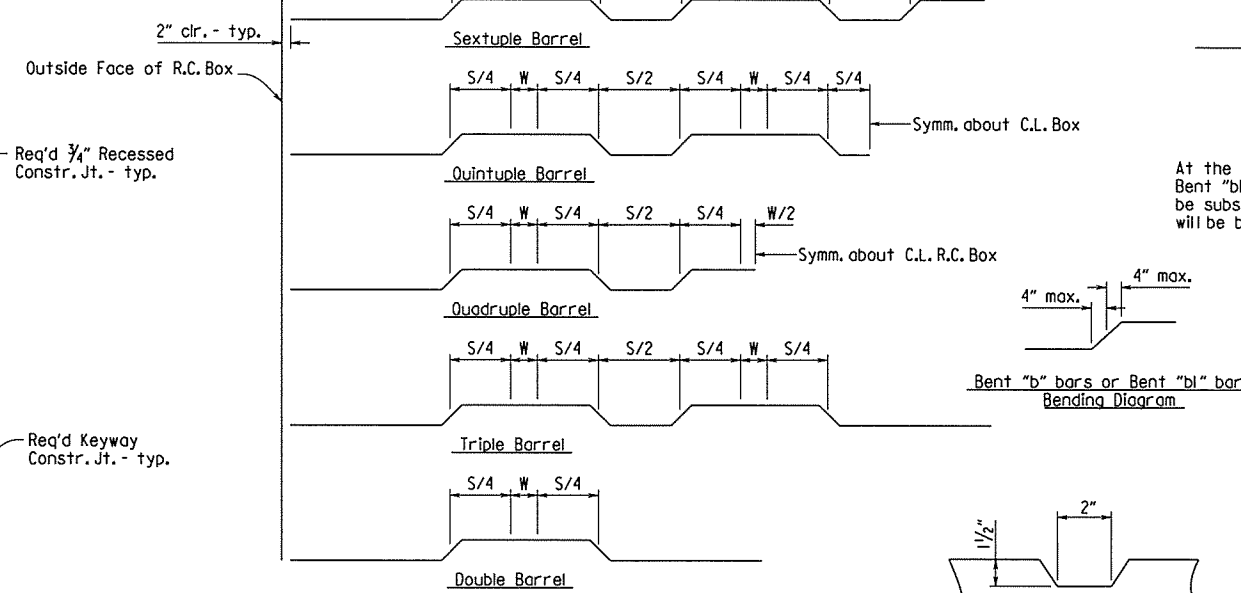
Note: When top slab of culvert serves as finished roadway surface, see General Notes on Sheet 1 of 4.



TYPICAL SECTION M-M

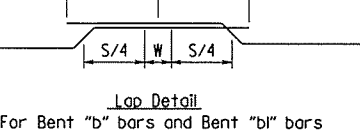
Top Slab  
 Straight "c" bars shall alternate with Bent "b" bars in top.  
 Straight "a" bars shall alternate with Bent "b" bars in bottom.

Bottom Slab  
 Straight "d" bars shall alternate with Bent "bl" bars in top.  
 Straight "f" bars shall alternate with Bent "bl" bars in bottom.



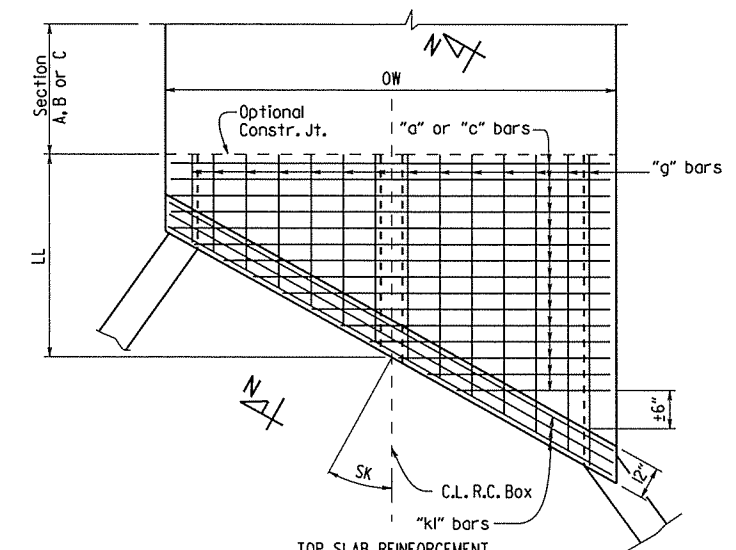
Bent "b" bars or Bent "bl" bars sketch

TYPICAL KEYWAY DETAIL (All Construction Joints)

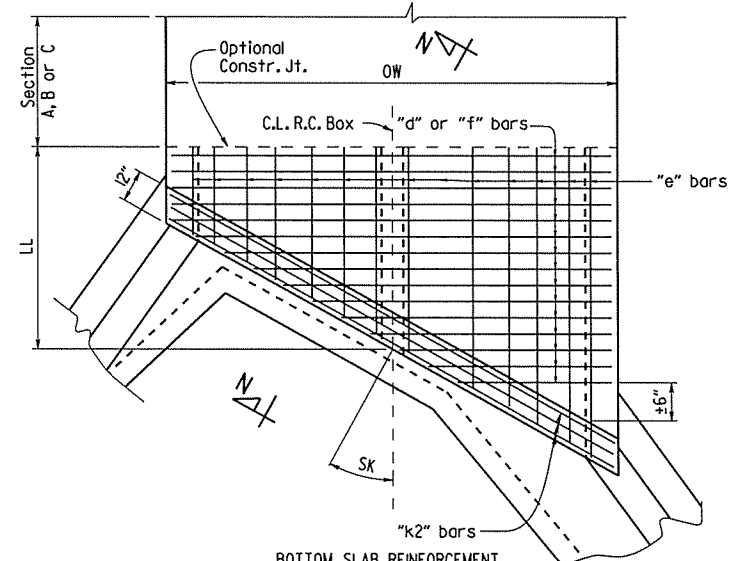


Lap Detail For Bent "b" bars and Bent "bl" bars

At the Contractor's option in lieu of providing Bent "b" or Bent "bl" bars, one bar top and bottom of equivalent size may be substituted for each bent bar. Payment for the reinforcing will be based on the weight of the "b" or "bl" bar.

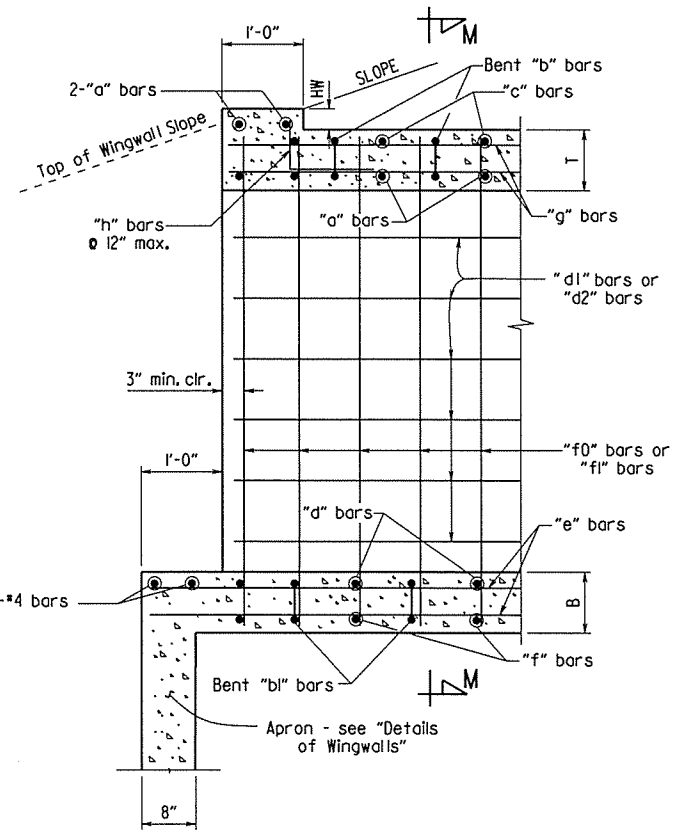


TOP SLAB REINFORCEMENT Straight "c" bars in top. Straight "a" bars in bottom.

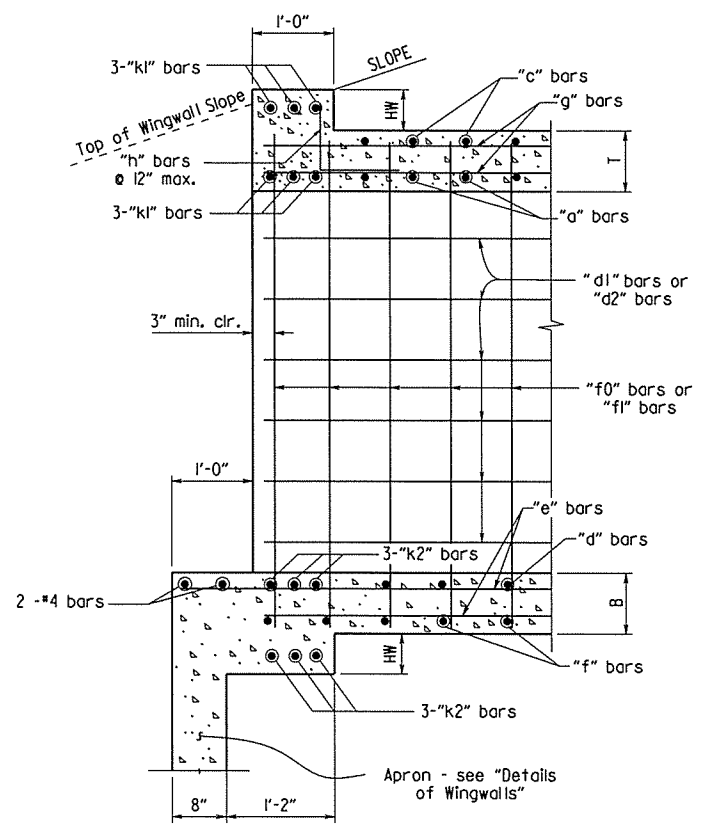


BOTTOM SLAB REINFORCEMENT Straight "d" bars in top. Straight "f" bars in bottom.

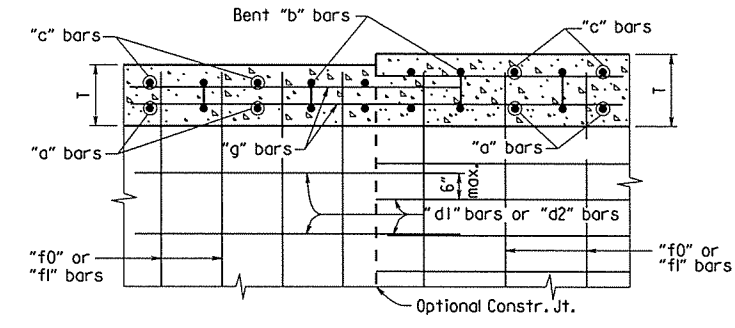
SKewed END SECTION DETAILS



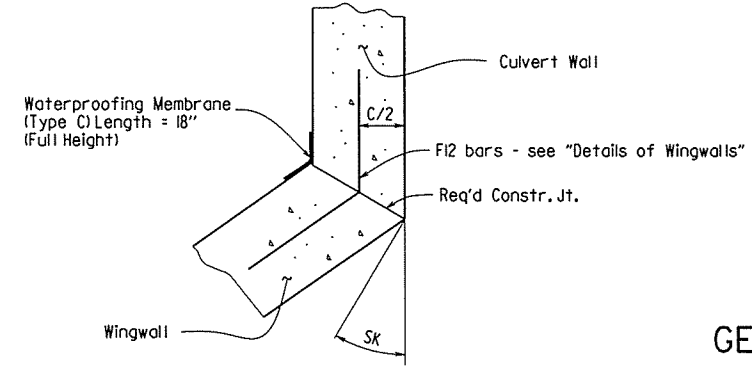
PART LONGITUDINAL SECTION (Non-Skewed Ends)



PART LONGITUDINAL SECTION N-N (Skewed Ends)

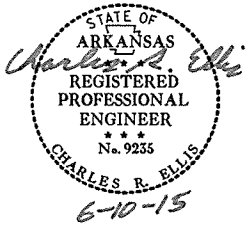


LONGITUDINAL LAP DETAIL AT CHANGE IN SECTIONS TOP SLAB SHOWN, BOTTOM SLAB SIMILAR



WINGWALL ATTACHMENT See "Details of Wingwalls" for additional information and wingwall details.

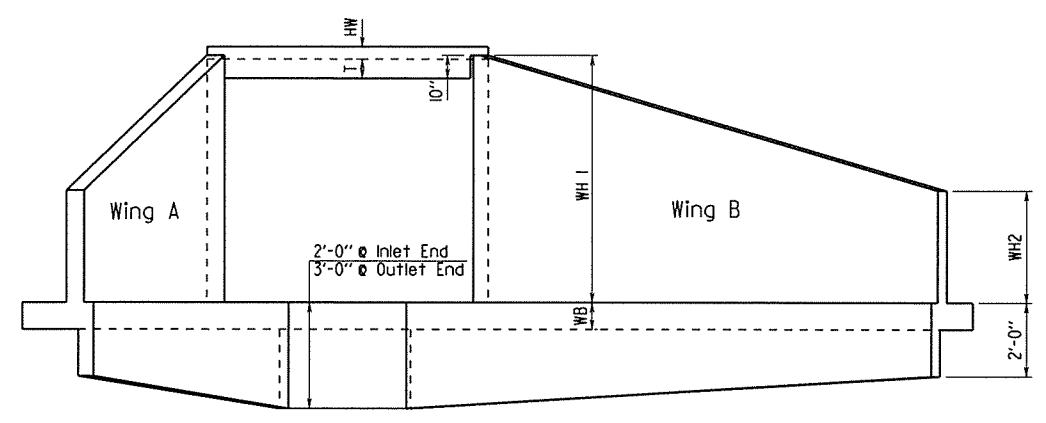
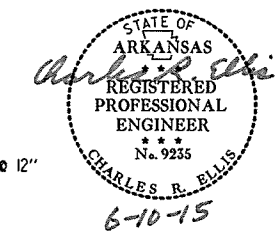
SHEET 3 OF 4  
 GENERAL DETAILS OF R.C. BOX CULVERT  
 DETAILS OF MULTI-BARREL R.C. BOX CULVERT  
 SPECIAL DETAILS



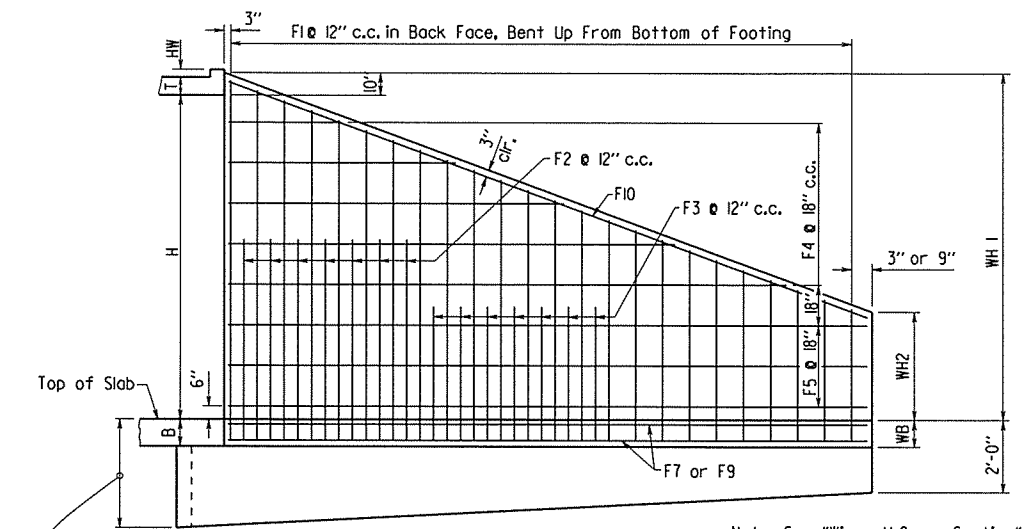
Culvert-General.dgn

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1 SPECIAL DETAILS

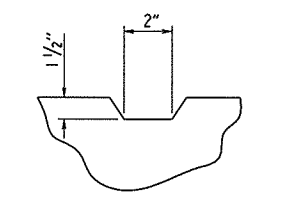


END ELEVATION  
Flared Wingwalls Shown

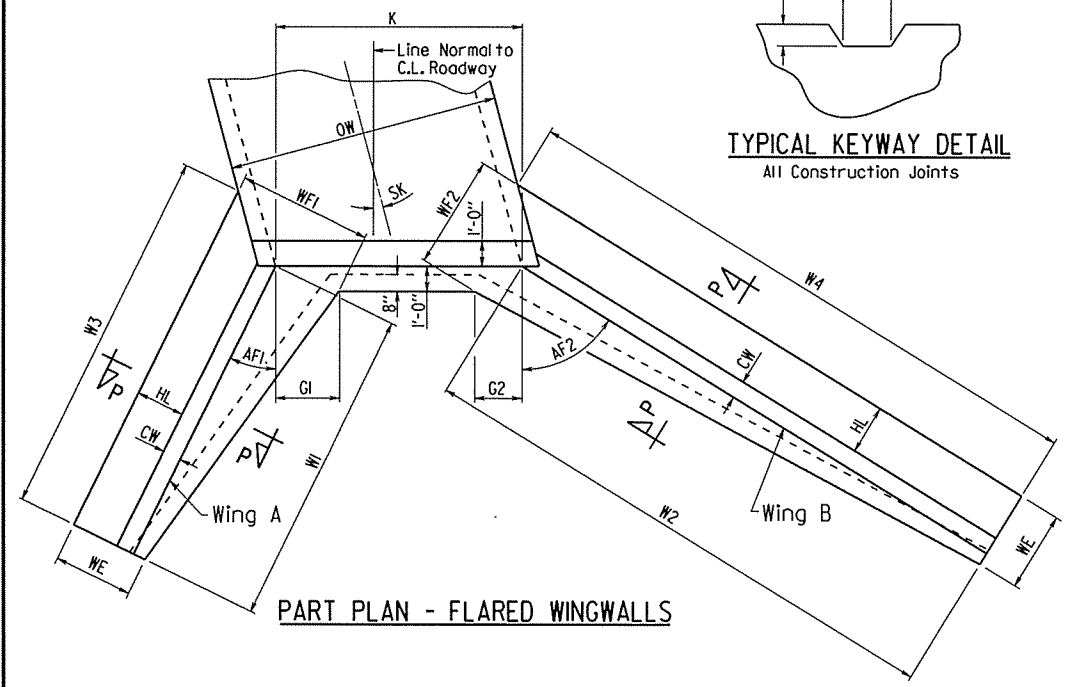


WINGWALL ELEVATION  
Showing Back Face Reinforcement

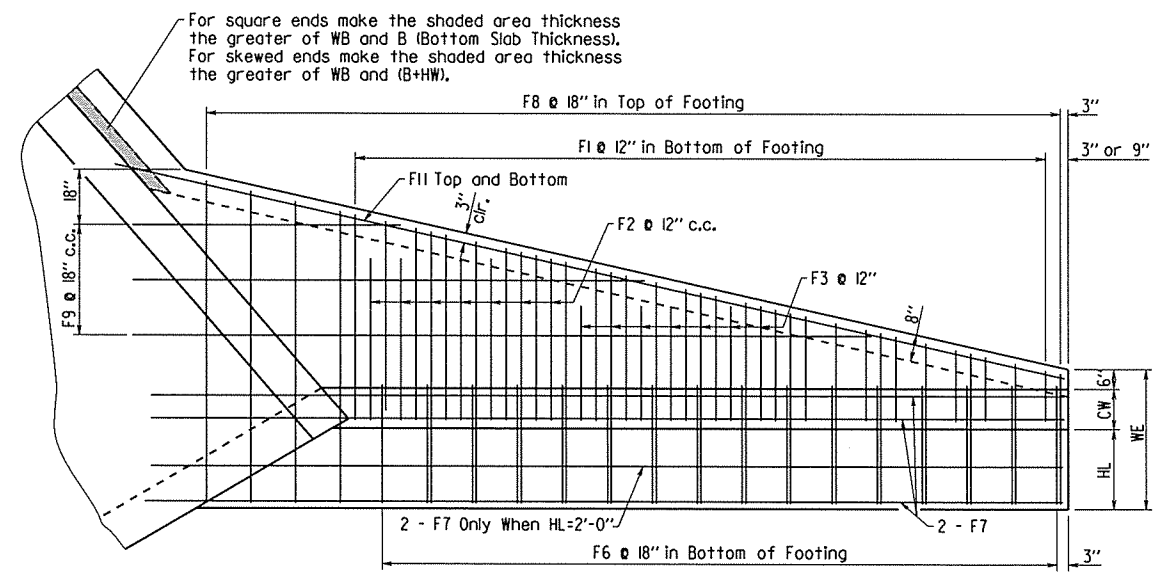
Note: See "Wingwall Cross-Section" for additional details and reinforcing



TYPICAL KEYWAY DETAIL  
All Construction Joints

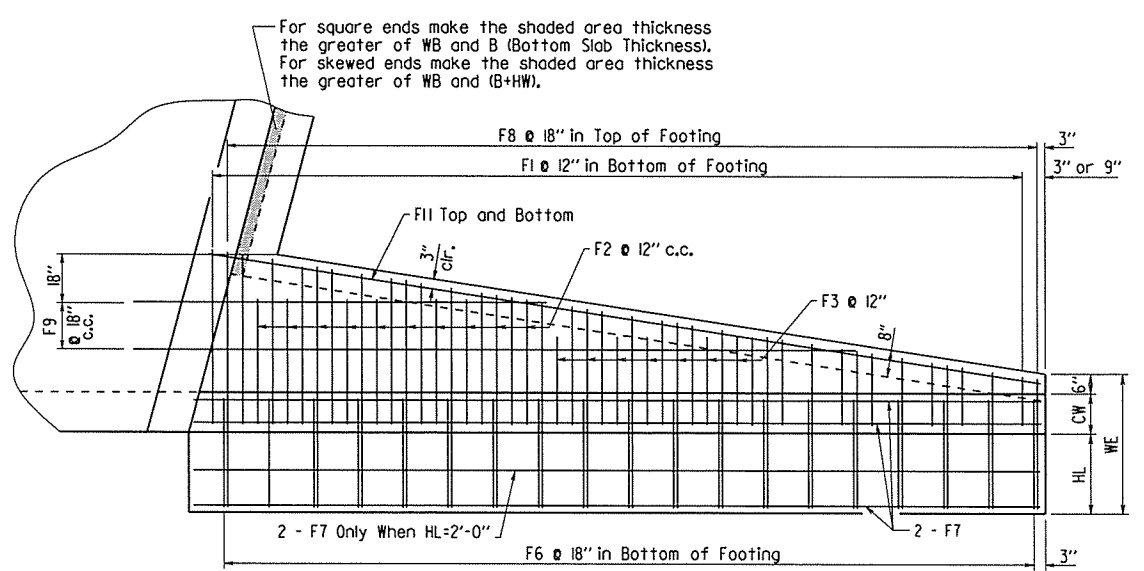


PART PLAN - FLARED WINGWALLS

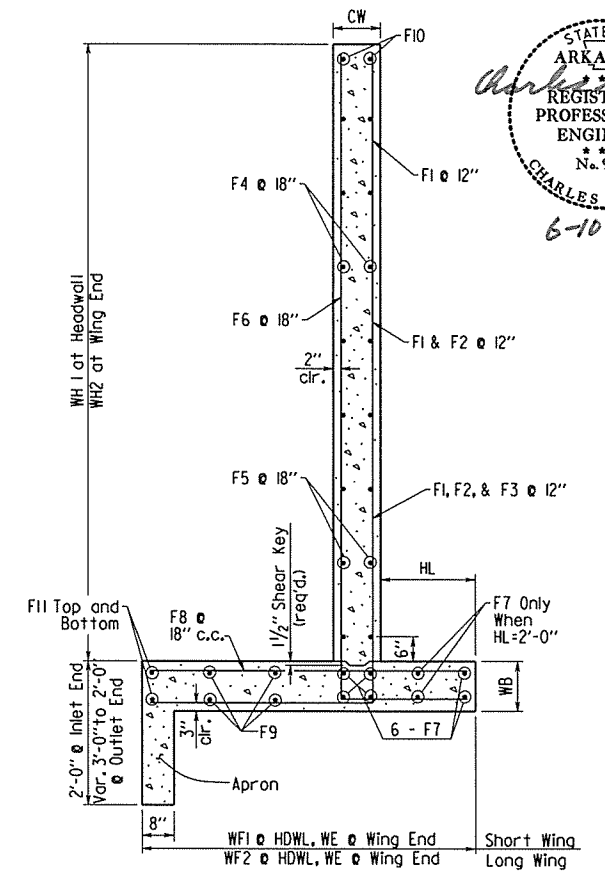


PLAN - FLARED WINGWALLS  
Showing Footing Reinforcement

For square ends make the shaded area thickness the greater of WB and B (Bottom Slab Thickness). For skewed ends make the shaded area thickness the greater of WB and (B+HW).



PLAN - PARALLEL WINGWALLS  
Showing Footing Reinforcement

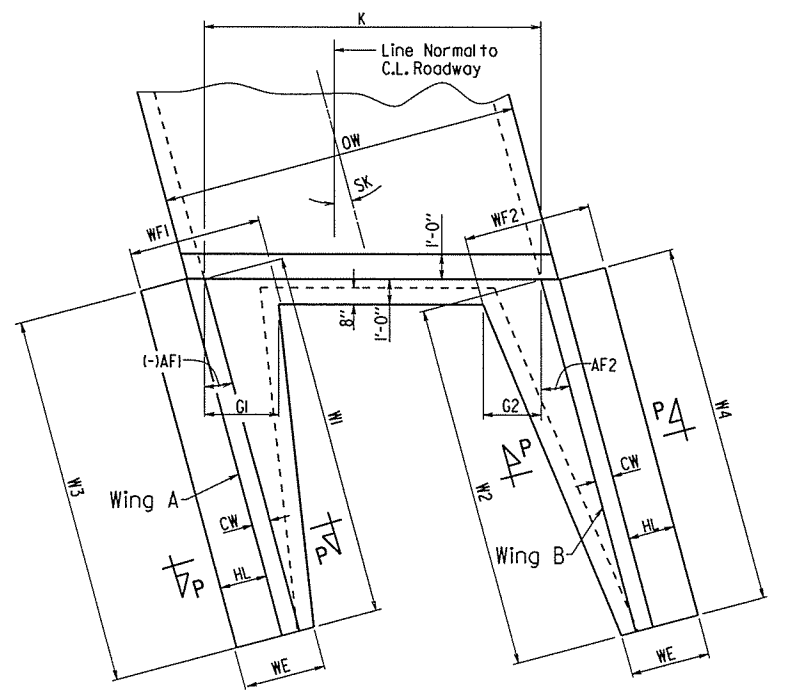


WINGWALL SECTION P-P

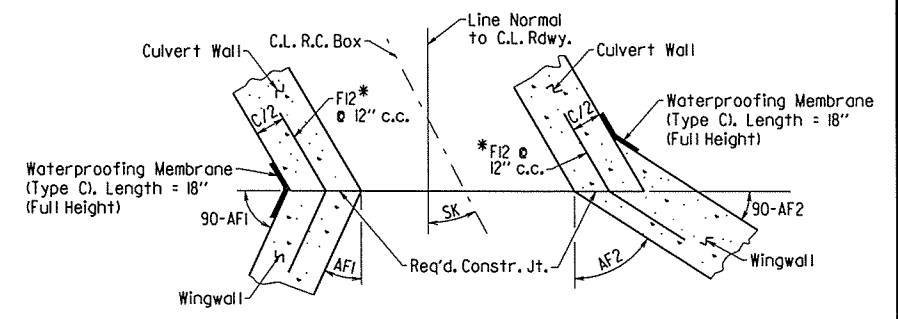
Short Wing = (AF1+SK)  
Long Wing = (AF2-SK)

F1, F2, F3, & F6 BARS \*F12 BAR

\*F12 is a straight bar for parallel wingwalls



PART PLAN - PARALLEL WINGWALLS



CONSTRUCTION JOINTS  
Flared Wingwalls Shown

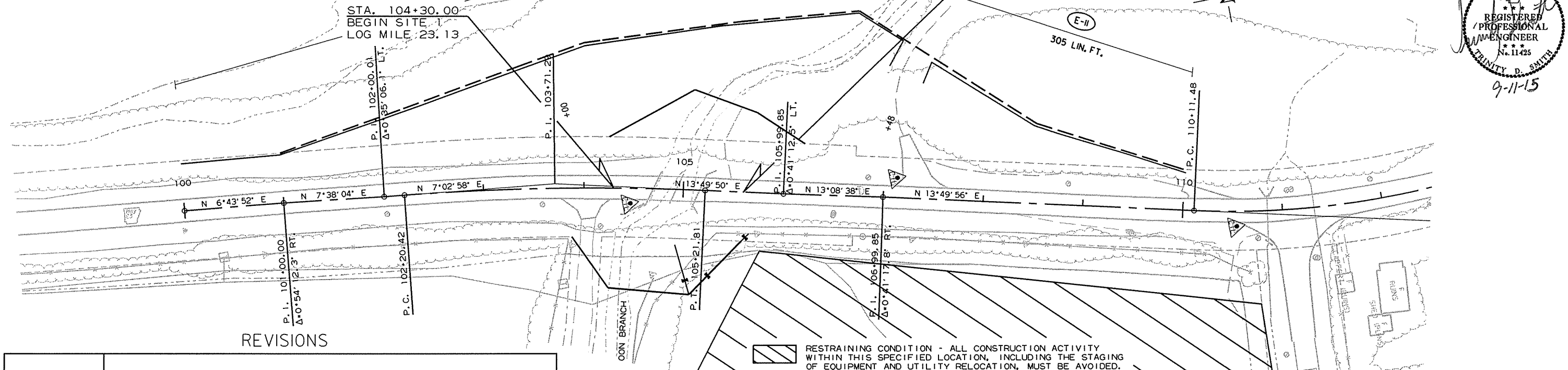
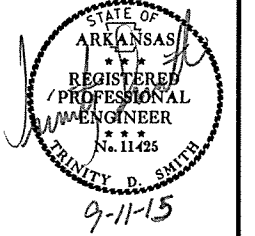
SHEET 4 OF 4  
GENERAL DETAILS OF R.C. BOX CULVERT  
DETAILS OF WINGWALLS  
SPECIAL DETAILS

TEMPORARY EROSION CONTROL GENERAL NOTES:

THE QUANTITIES AND LOCATIONS OF THE TEMPORARY EROSION CONTROL DEVICES SHOWN IN THE PLANS ARE ESTIMATED, AND MAY BE ALTERED IF AND WHERE DIRECTED BY THE ENGINEER TO MAXIMIZE THEIR EFFECTIVENESS. THE DEVICES ARE TO BE INSTALLED IN AN AREA ONLY WHEN THE SOIL DISTURBING ACTIVITY IN THAT AREA BEGINS.

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2 TEMPORARY EROSION CONTROL DETAILS



REVISIONS

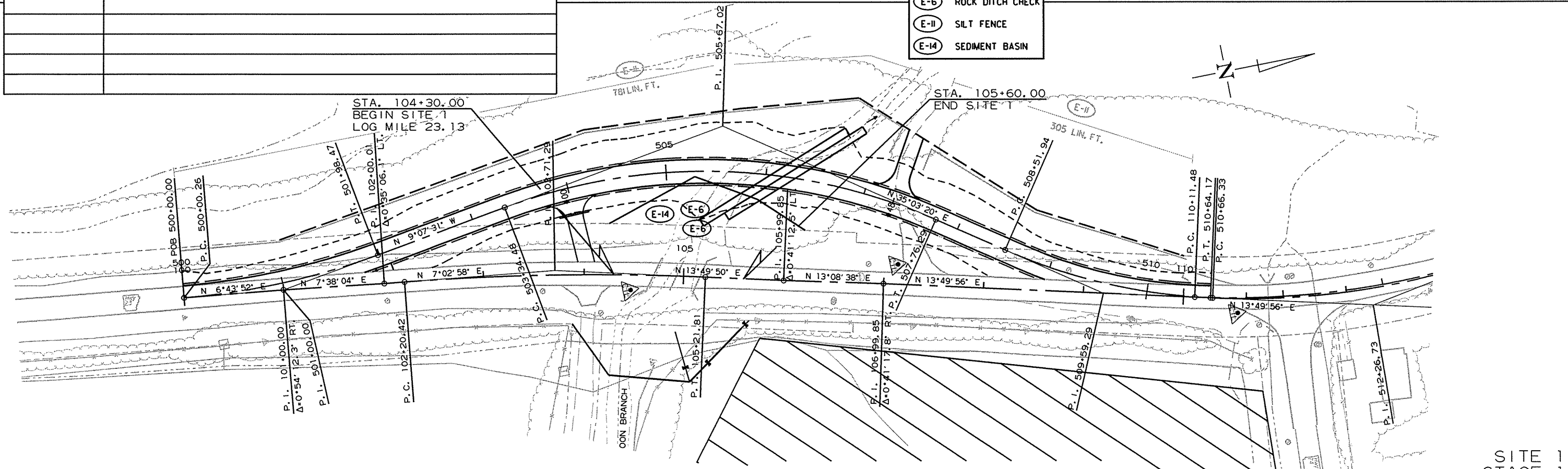
DATE	REVISION

RESTRAINING CONDITION - ALL CONSTRUCTION ACTIVITY WITHIN THIS SPECIFIED LOCATION, INCLUDING THE STAGING OF EQUIPMENT AND UTILITY RELOCATION, MUST BE AVOIDED.

LEGEND

(E-6)	ROCK DITCH CHECK
(E-II)	SILT FENCE
(E-14)	SEDIMENT BASIN

SITE 1  
CLEARING AND GRUBBING  
TEMPORARY EROSION CONTROL DETAILS



RESTRAINING CONDITION - ALL CONSTRUCTION ACTIVITY WITHIN THIS SPECIFIED LOCATION, INCLUDING THE STAGING OF EQUIPMENT AND UTILITY RELOCATION, MUST BE AVOIDED.

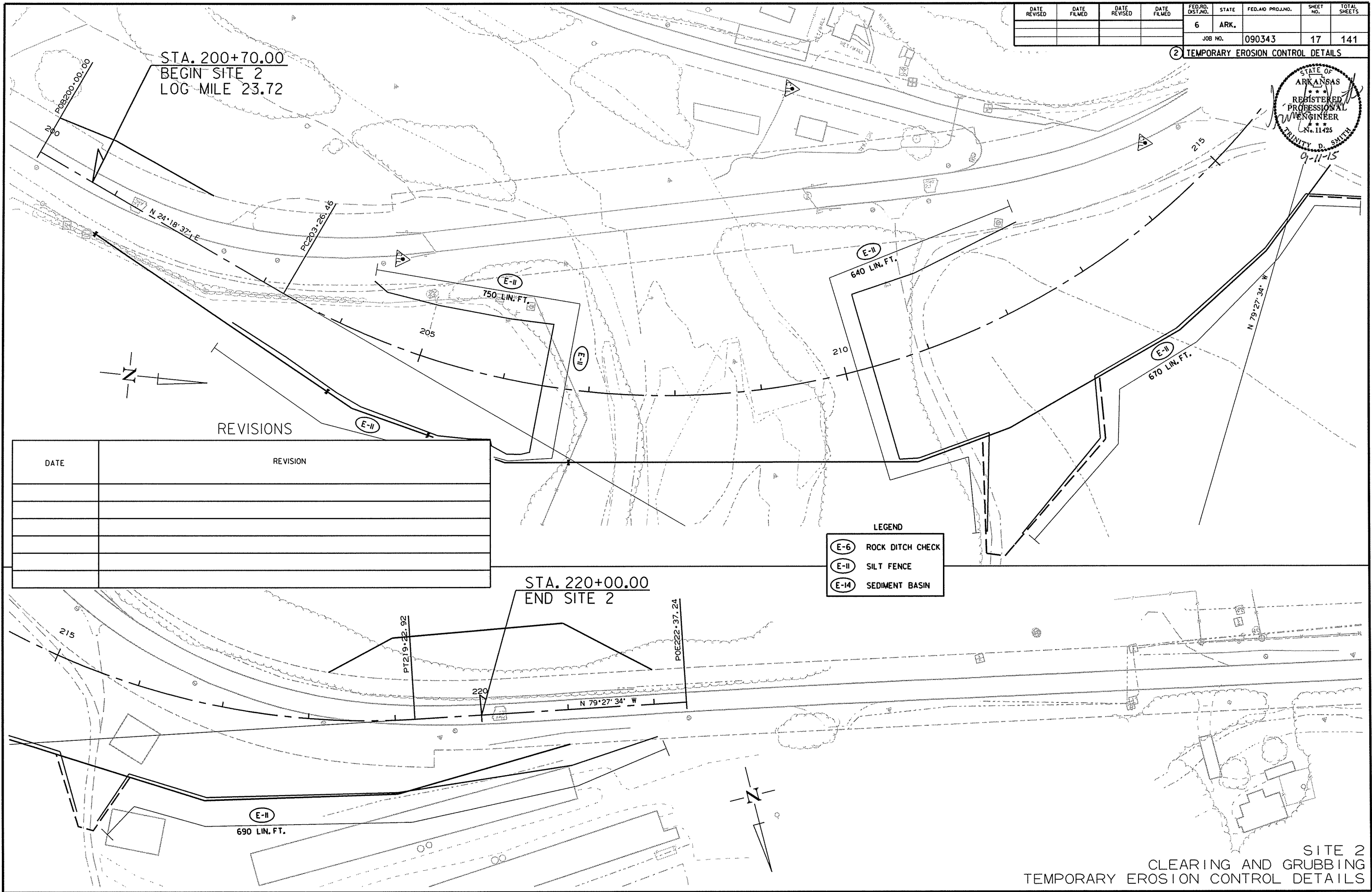
SITE 1  
STAGE 1  
TEMPORARY EROSION CONTROL DETAILS



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				JOB NO.	090343			

② TEMPORARY EROSION CONTROL DETAILS

STATE OF ARKANSAS  
 REGISTERED PROFESSIONAL ENGINEER  
 No. 11425  
 TRINITY D. SMITH  
 9-11-15



REVISIONS

DATE	REVISION

LEGEND

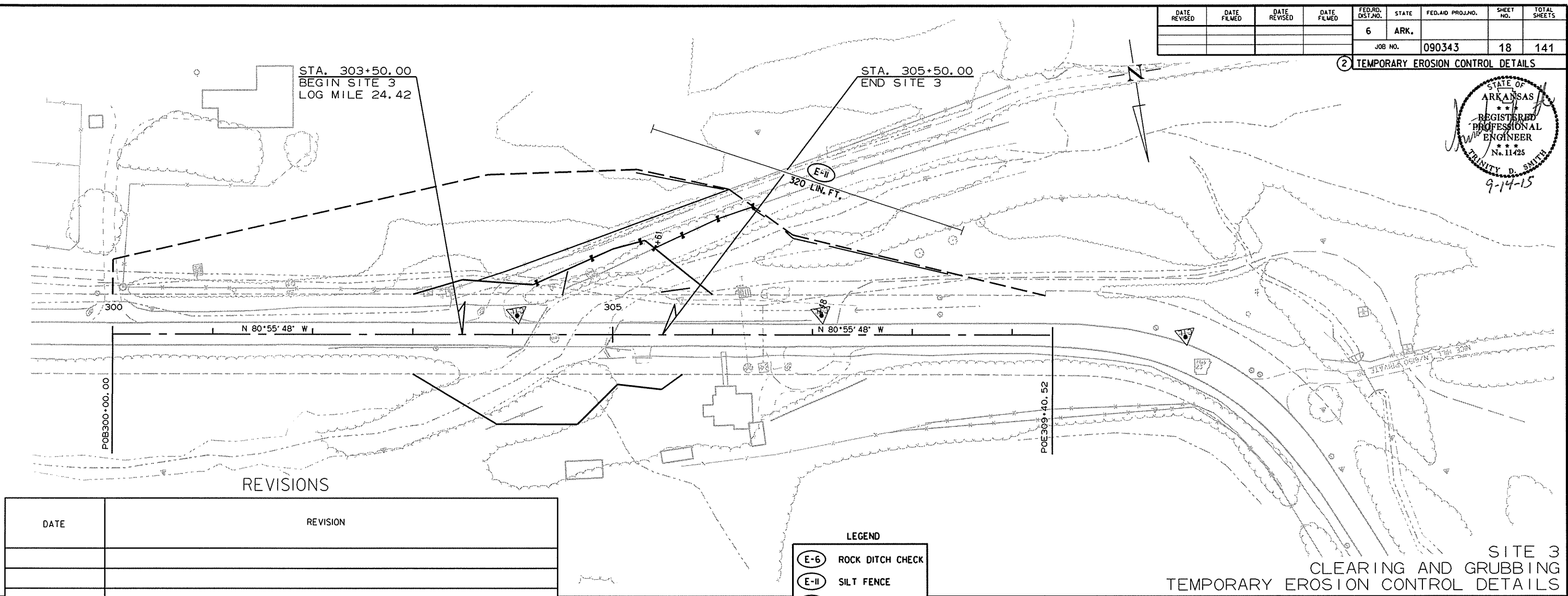
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(E-11)	SILT FENCE
(E-14)	SEDIMENT BASIN

9/8/2015  
 R090343.DGN

SITE 2  
 CLEARING AND GRUBBING  
 TEMPORARY EROSION CONTROL DETAILS

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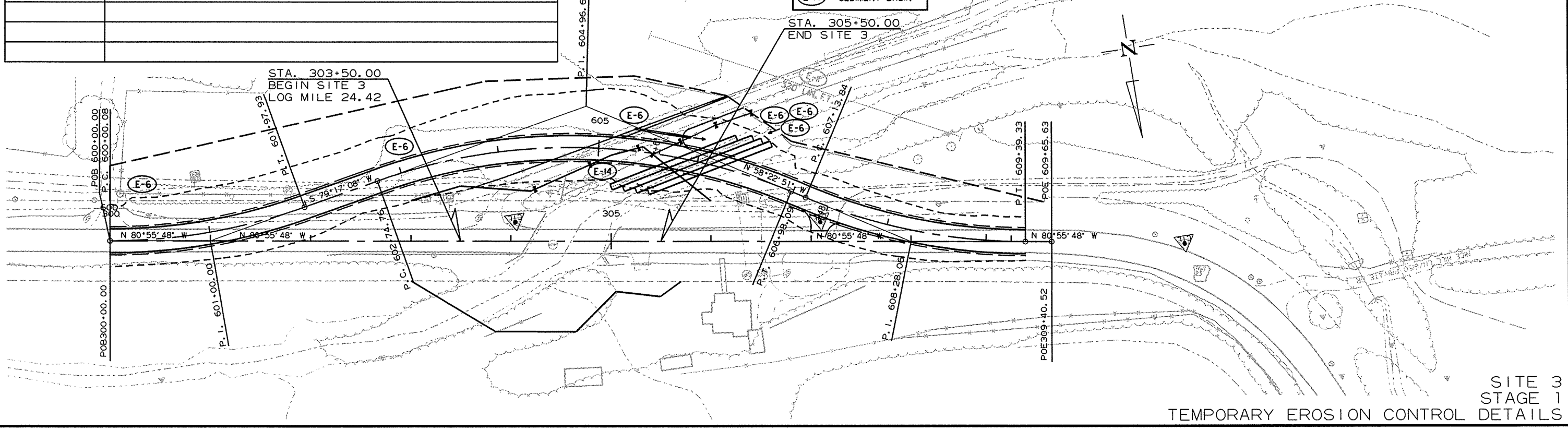
② TEMPORARY EROSION CONTROL DETAILS



DATE	REVISION

LEGEND	
(E-6)	ROCK DITCH CHECK
(E-11)	SILT FENCE
(E-14)	SEDIMENT BASIN

SITE 3  
CLEARING AND GRUBBING  
TEMPORARY EROSION CONTROL DETAILS

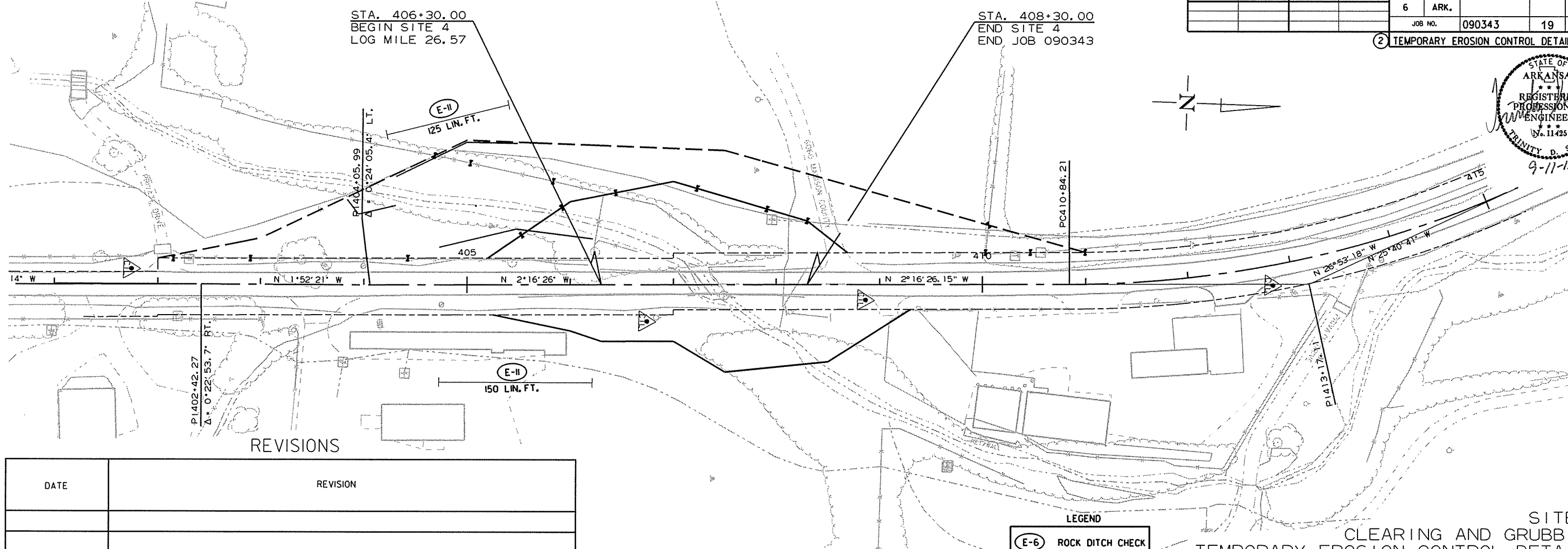
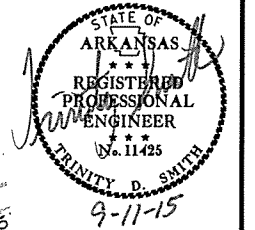


SITE 3  
STAGE 1  
TEMPORARY EROSION CONTROL DETAILS

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2 TEMPORARY EROSION CONTROL DETAILS



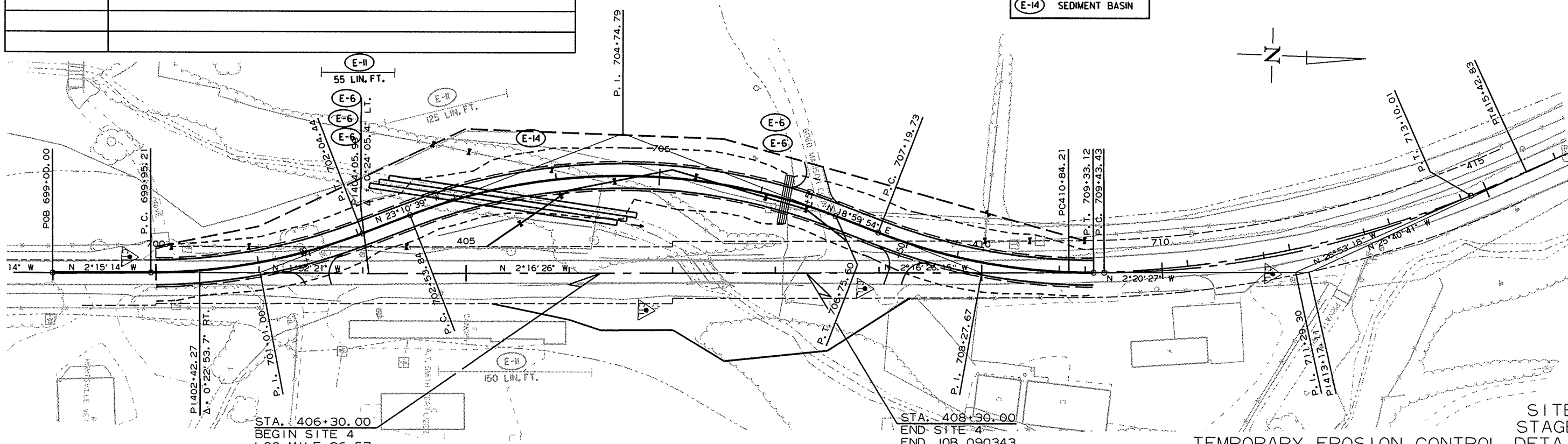
REVISIONS

DATE	REVISION

LEGEND

(E-6)	ROCK DITCH CHECK
(E-II)	SILT FENCE
(E-14)	SEDIMENT BASIN

SITE 4  
CLEARING AND GRUBBING  
TEMPORARY EROSION CONTROL DETAILS



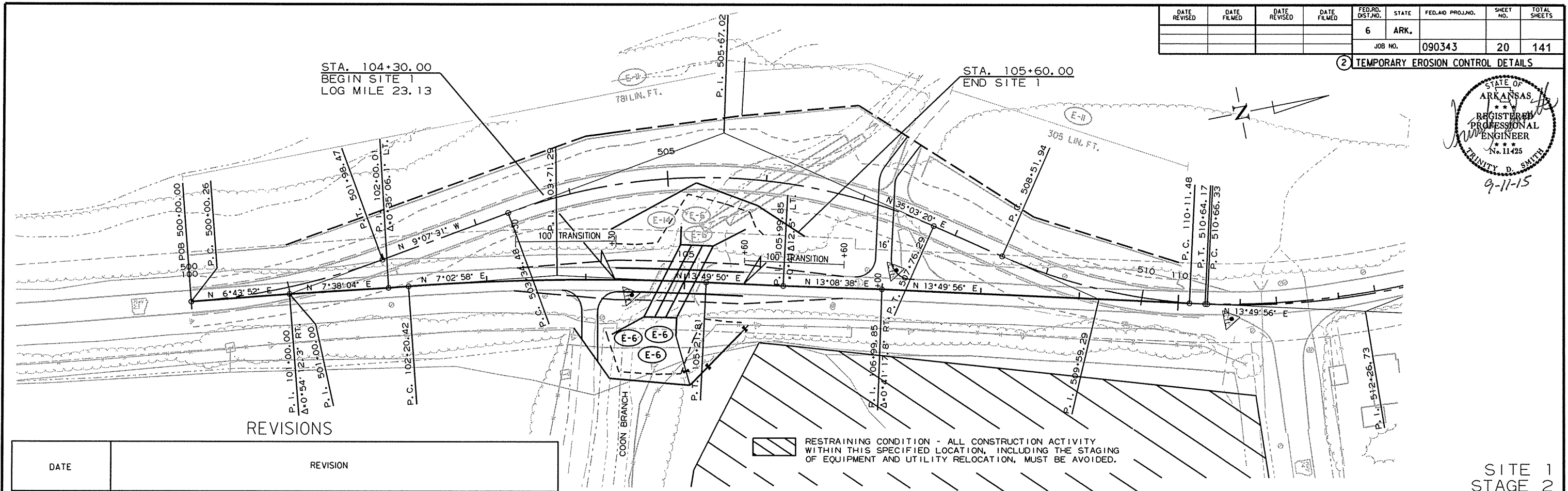
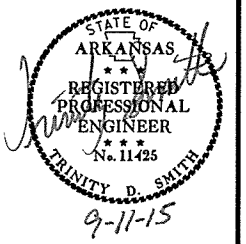
SITE 4  
STAGE 1  
TEMPORARY EROSION CONTROL DETAILS

9/8/2015

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DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		20	141

2 TEMPORARY EROSION CONTROL DETAILS



REVISIONS

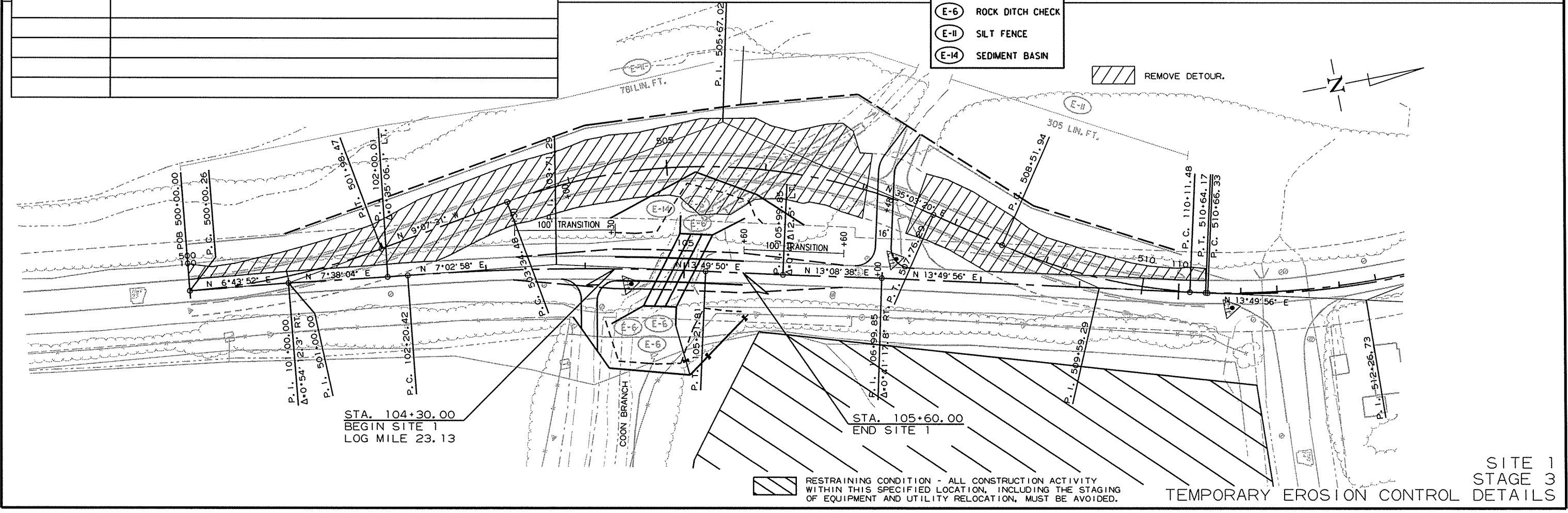
DATE	REVISION

RESTRAINING CONDITION - ALL CONSTRUCTION ACTIVITY WITHIN THIS SPECIFIED LOCATION, INCLUDING THE STAGING OF EQUIPMENT AND UTILITY RELOCATION, MUST BE AVOIDED.

- LEGEND
- (E-6) ROCK DITCH CHECK
  - (E-11) SILTY FENCE
  - (E-14) SEDIMENT BASIN

REMOVE DETOUR.

SITE 1  
STAGE 2  
TEMPORARY EROSION CONTROL DETAILS



RESTRAINING CONDITION - ALL CONSTRUCTION ACTIVITY WITHIN THIS SPECIFIED LOCATION, INCLUDING THE STAGING OF EQUIPMENT AND UTILITY RELOCATION, MUST BE AVOIDED.

SITE 1  
STAGE 3  
TEMPORARY EROSION CONTROL DETAILS

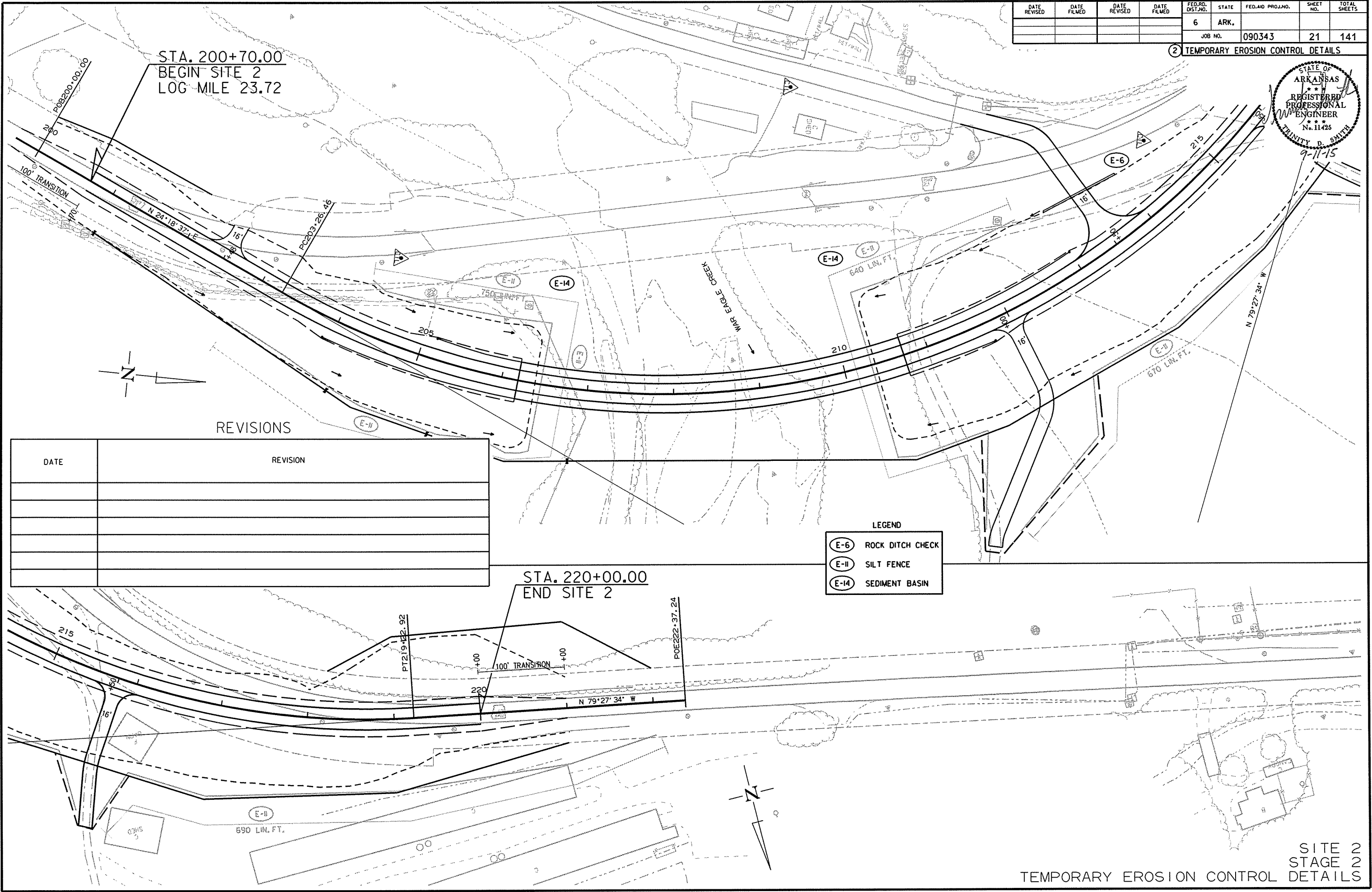
9/8/2015

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DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		21	141

2 TEMPORARY EROSION CONTROL DETAILS

STATE OF ARKANSAS  
 REGISTERED PROFESSIONAL ENGINEER  
 No. 11425  
 TRINITY D. SMITH  
 9-11-15



STA. 200+70.00  
 BEGIN SITE 2  
 LOG MILE 23.72

STA. 220+00.00  
 END SITE 2

REVISIONS

DATE	REVISION

LEGEND

(E-6)	ROCK DITCH CHECK
(E-11)	SILTS FENCE
(E-14)	SEDIMENT BASIN

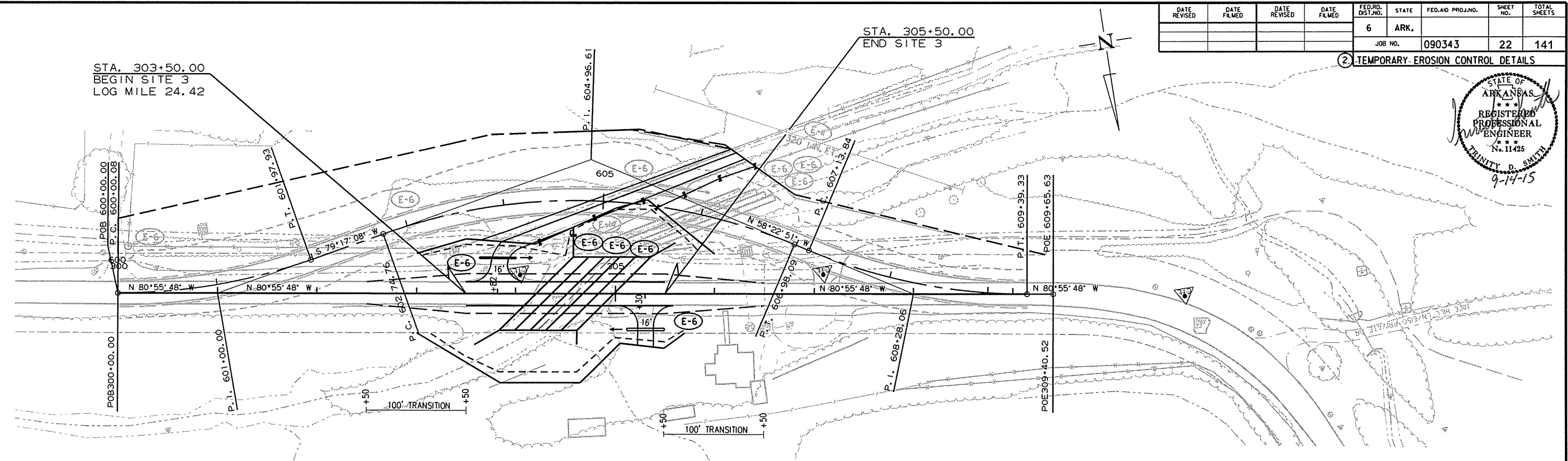
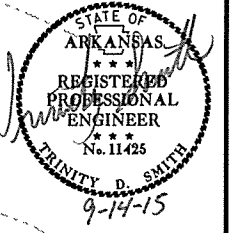
9/8/2015

R090343.DGN

SITE 2  
 STAGE 2  
 TEMPORARY EROSION CONTROL DETAILS

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
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JOB NO. 090343							22	141

2 TEMPORARY EROSION CONTROL DETAILS



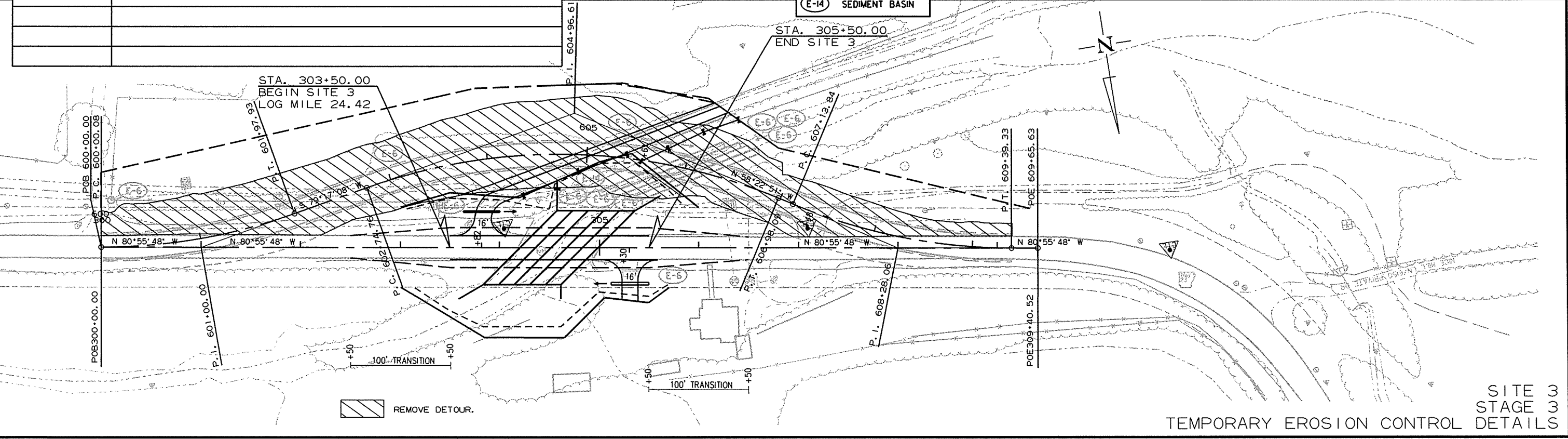
REVISIONS

DATE	REVISION

LEGEND

	ROCK DITCH CHECK
	SILT FENCE
	SEDIMENT BASIN

SITE 3  
STAGE 2  
TEMPORARY EROSION CONTROL DETAILS

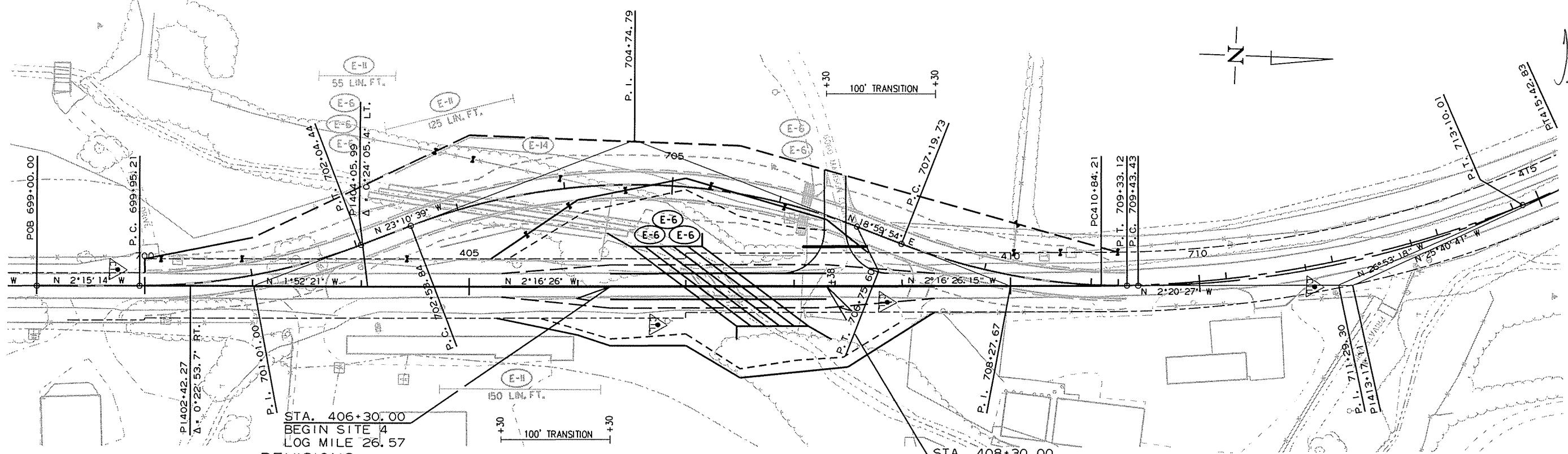
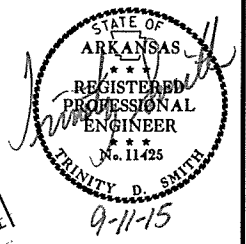


REMOVE DETOUR.

SITE 3  
STAGE 3  
TEMPORARY EROSION CONTROL DETAILS

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		23	141
				JOB NO.		090343		

2 TEMPORARY EROSION CONTROL DETAILS



REVISIONS

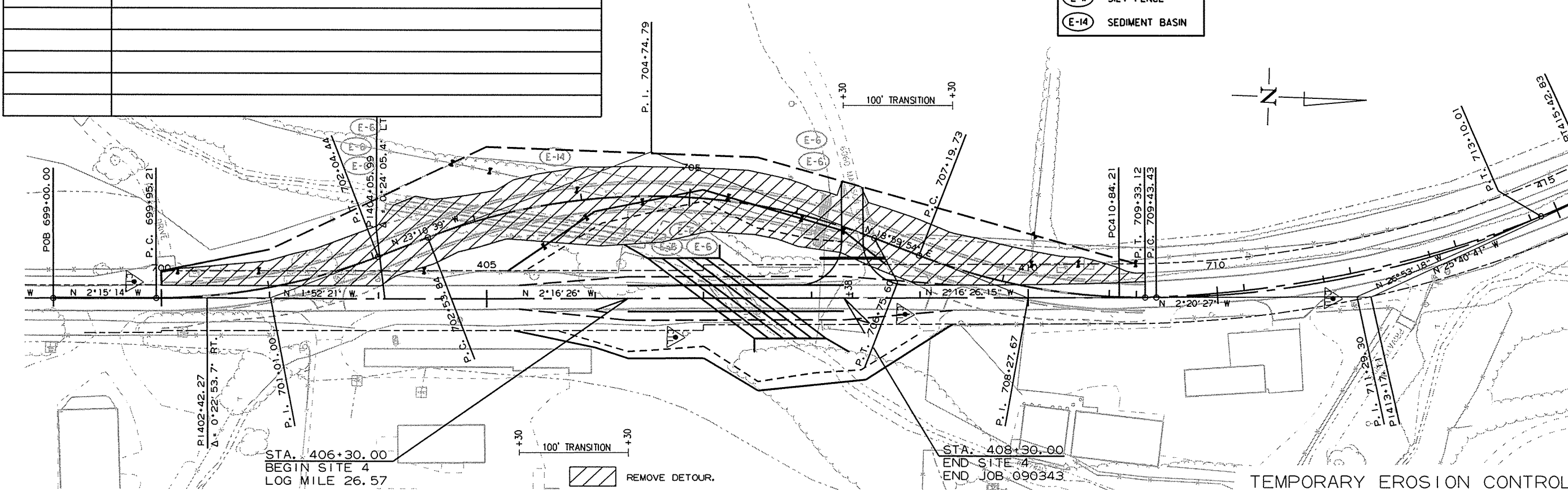
DATE	REVISION

**LEGEND**

- E-6 ROCK DITCH CHECK
- E-II SILT FENCE
- E-14 SEDIMENT BASIN

TEMPORARY EROSION CONTROL DETAILS

SITE 4  
STAGE 2



REMOVE DETOUR.

TEMPORARY EROSION CONTROL DETAILS

SITE 4  
STAGE 3

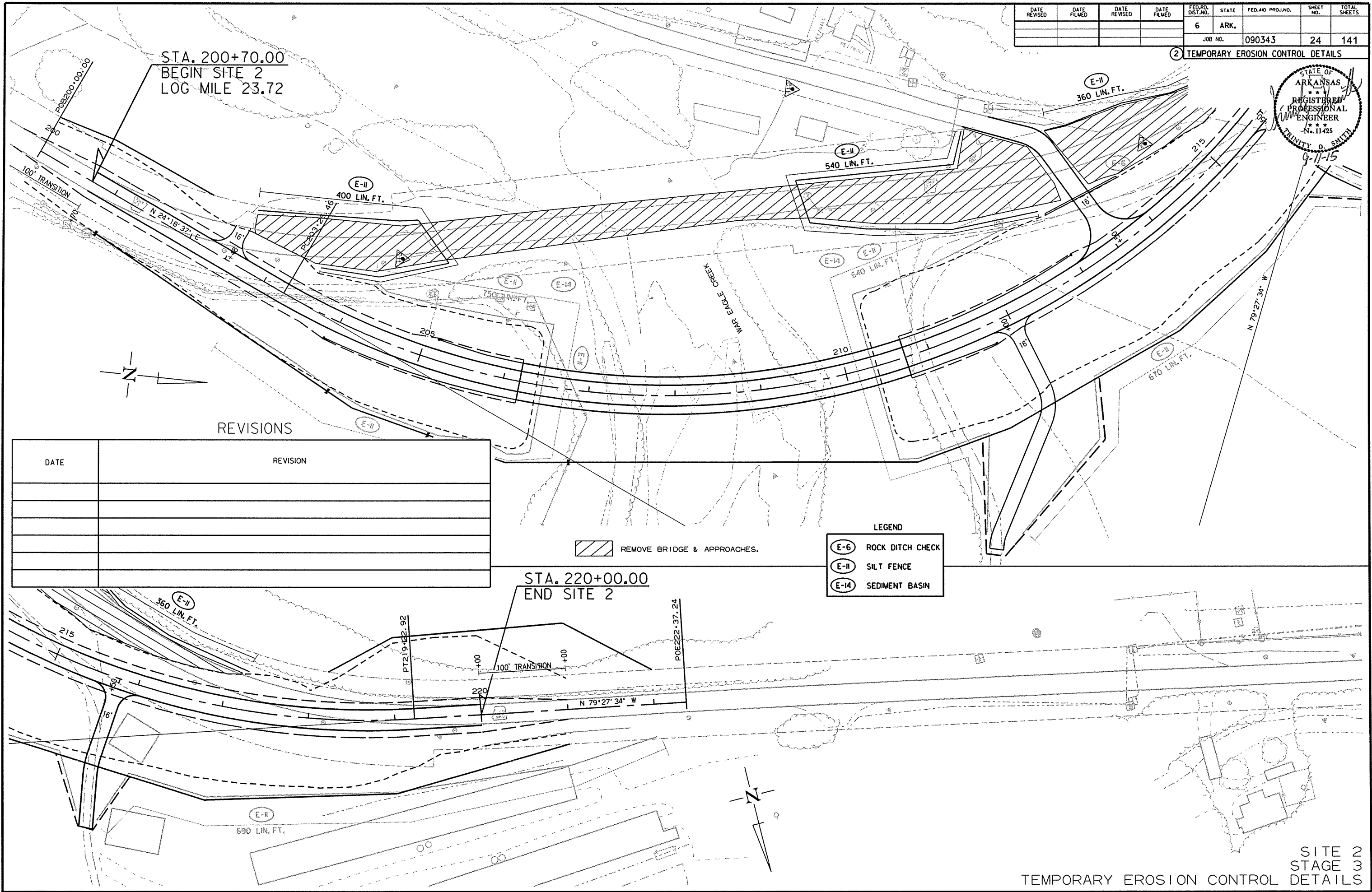
9/8/2015

R090343.DCN

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		24	141
				JOB NO. 090343				

2 TEMPORARY EROSION CONTROL DETAILS

STATE OF ARKANSAS  
 REGISTERED PROFESSIONAL ENGINEER  
 No. 11425  
 TRINITY D. SMITH  
 9-11-15







STA. 200+70.00  
 BEGIN SITE 2  
 LOG MILE 23.72

STA. 220+00.00  
 END SITE 2

REVISIONS

DATE	REVISION

**LEGEND**

-  REMOVE BRIDGE & APPROACHES.
-  E-6 ROCK DITCH CHECK
-  E-II SILT FENCE
-  E-14 SEDIMENT BASIN

9/8/2015  
R090343.DGN

SITE 2  
 STAGE 3  
 TEMPORARY EROSION CONTROL DETAILS



DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		090343	25	141

② MAINTENANCE OF TRAFFIC DETAILS



STAGE 1:

INSTALL ADVANCE WARNING SIGNS

SITE 1: INSTALL DBL. 96" X 99' TEMPORARY PIPE CULVERT (40° LT. FWD. SKEW) AT STA. 506+11.00 AND CONSTRUCT DETOUR FROM STA. 500+00.00 TO STA. 510+47.00 ON LEFT.

SITE 2: CONSTRUCT THE ROADWAY AND BRIDGE AT THE NEW LOCATION.

SITE 3: INSTALL OJAD. 72" X 61' TEMPORARY PIPE CULVERT (35° LT. FWD. SKEW) AT STA. 606+07.00 AND CONSTRUCT DETOUR FROM STA. 600+00.00 TO STA. 609+10.00 ON LEFT.

SITE 4: INSTALL TRP. 60" X 70' TEMPORARY PIPE CULVERT (65° RT. FWD. SKEW) AT STA. 703+16.00 AND CONSTRUCT DETOUR FROM STA. 700+00.00 TO STA. 709+26.00 ON RIGHT.

STRIPE DETOUR WITH CONSTRUCTION PAVEMENT MARKINGS AND REMOVE ANY CONFLICTING PAVEMENT MARKINGS.

DELINEATE CITY STREETS AND DRIVEWAYS THROUGHOUT THE PROJECT USING TRAFFIC DRUMS (6 PER TURNOUT) ON THE SIDE BEING WIDENED.

DELINEATE THE WORK ZONE USING VERTICAL PANELS AT 45' O.C.

STAGE 2:

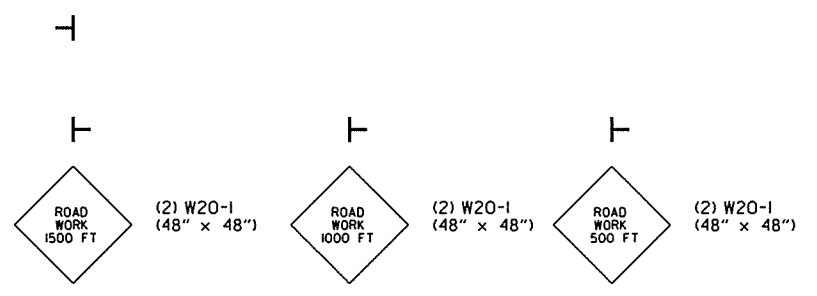
SHIFT TRAFFIC ON THE DETOUR ROAD AT SITES 1, 3, & 4. CONSTRUCT R.C. BOX CULVERTS AT STA. 104+94.00, STA. 302+54.00 AND STA. 407+25.00. KEEP TRAFFIC ON THE EXISTING ROADWAY AT SITE 2 AND CONTINUE WITH THE CONSTRUCTION OF NEW ROADWAY AND BRIDGE.

DELINEATE CITY STREETS AND DRIVEWAYS THROUGHOUT THE PROJECT USING TRAFFIC DRUMS (6 PER TURNOUT) ON THE SIDE BEING WIDENED.

STAGE 3:

REMOVE DETOURS AT SITES 1, 3, & 4. REMOVE EXISTING BRIDGE AND APPROACHES AT SITE 2. APPLY THE FINAL 2" OF ACHM SURFACE COURSE AFTER ALL CONSTRUCTION HAS BEEN COMPLETED. SHIFT TRAFFIC TO THE NEW CONSTRUCTION AND INSTALL PERMANENT SEEDING.

END ROAD WORK (2) G20-2 (48" X 24")



ADVANCE WARNING SIGNS

STAGE 1:  
 INSTALL ADVANCE WARNING SIGNS  
 SITE 1: INSTALL DBL. 96" X 99' TEMPORARY PIPE CULVERT (40' LT. FWD. SKEW) AT STA. 506+11.00 AND CONSTRUCT DETOUR FROM STA. 500+00.00 TO STA. 510+47.00 ON LEFT.  
 SITE 2: CONSTRUCT THE ROADWAY AND BRIDGE AT THE NEW LOCATION.  
 SITE 3: INSTALL QUAD. 72" X 61' TEMPORARY PIPE CULVERT (35' LT. FWD. SKEW) AT STA. 606+07.00 AND CONSTRUCT DETOUR FROM STA. 600+00.00 TO STA. 609+10.00 ON LEFT.  
 SITE 4: INSTALL TRP. 60" X 70' TEMPORARY PIPE CULVERT (65' RT. FWD. SKEW) AT STA. 703+16.00 AND CONSTRUCT DETOUR FROM STA. 700+00.00 TO STA. 709+26.00 ON RIGHT.  
 STRIPE DETOUR WITH CONSTRUCTION PAVEMENT MARKINGS AND REMOVE ANY CONFLICTING PAVEMENT MARKINGS.  
 DELINEATE CITY STREETS AND DRIVEWAYS THROUGHOUT THE PROJECT USING TRAFFIC DRUMS (6 PER TURNOUT) ON THE SIDE BEING WIDENED.  
 DELINEATE THE WORK ZONE USING VERTICAL PANELS AT 45' O.C.

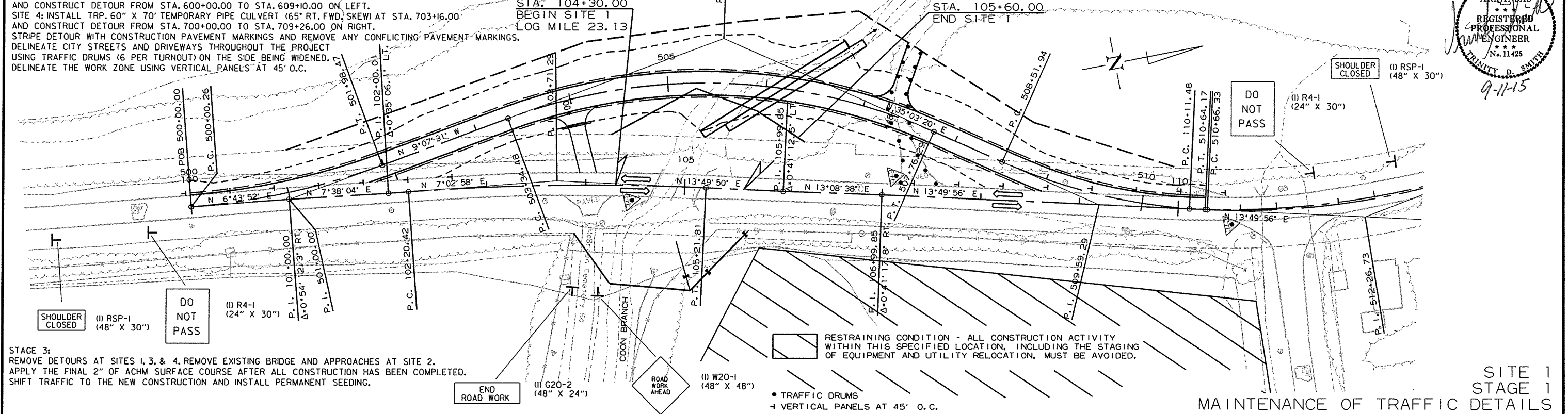
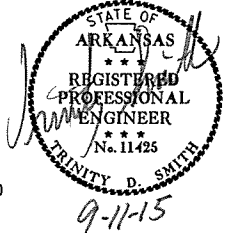
P. I. = 103+71.29  
 Δ = 6°46'52.2" RT.  
 D = 2°15'00.0"  
 T = 150.87'  
 L = 301.38'  
 PC = 102+20.42  
 PT = 105+21.81  
 e = 0.0537  
 Ls = 300'

STAGE 2:  
 SHIFT TRAFFIC ON THE DETOUR ROAD AT SITES 1, 3, & 4.  
 CONSTRUCT R.C. BOX CULVERTS AT STA. 104+94.00, STA. 302+54.00 AND STA. 407+25.00.  
 KEEP TRAFFIC ON THE EXISTING ROADWAY AT SITE 2 AND CONTINUE WITH THE CONSTRUCTION OF NEW ROADWAY AND BRIDGE.  
 DELINEATE CITY STREETS AND DRIVEWAYS THROUGHOUT THE PROJECT USING TRAFFIC DRUMS (6 PER TURNOUT) ON THE SIDE BEING WIDENED.

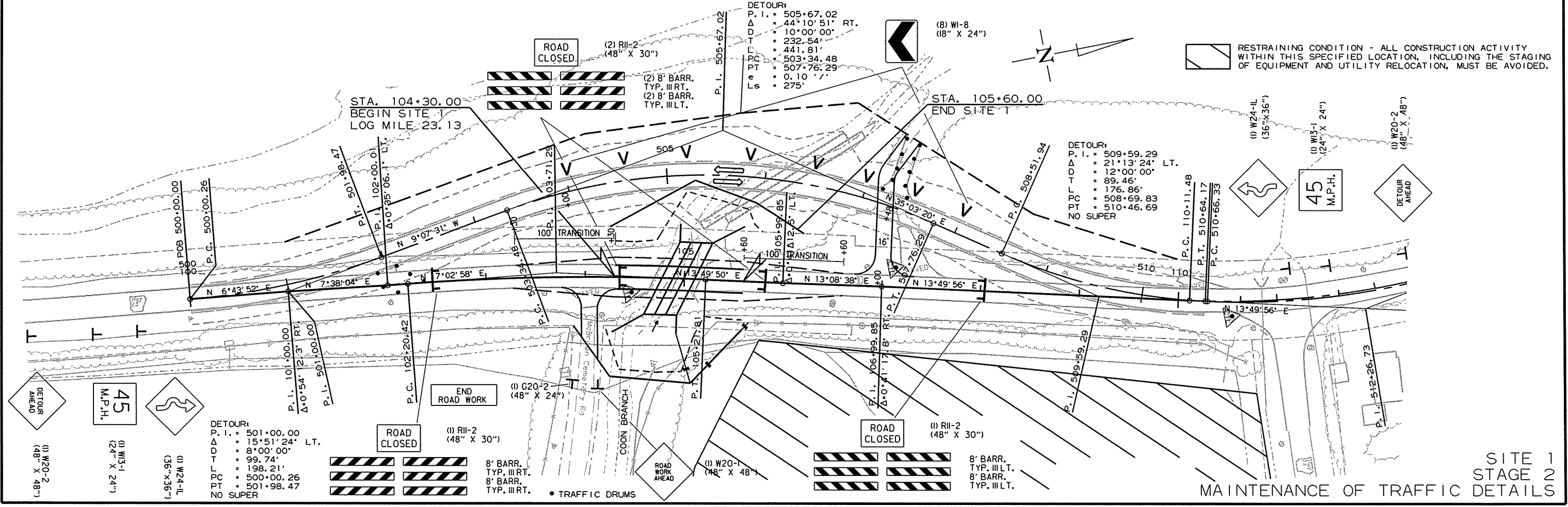
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.	090343	26	141

2 MAINTENANCE OF TRAFFIC DETAILS

STA. 506+11.00 - CONSTRUCT DBL. 96" X 99' TEMPORARY PIPE CULVERT ON A 40' LT. FWD. SKEW



SITE 1  
 STAGE 1  
 MAINTENANCE OF TRAFFIC DETAILS



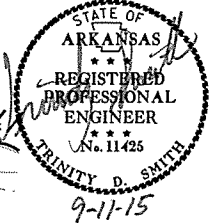
SITE 1  
 STAGE 2  
 MAINTENANCE OF TRAFFIC DETAILS

9/9/2015

R090343.DGN

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO. 090343							27	141

2 MAINTENANCE OF TRAFFIC DETAILS



**STAGE 1:**  
 INSTALL ADVANCE WARNING SIGNS  
 SITE 1: INSTALL DBL. 96" X 99" TEMPORARY PIPE CULVERT (40° LT. FWD. SKEW) AT STA. 506+11.00 AND CONSTRUCT DETOUR FROM STA. 500+00.00 TO STA. 510+47.00 ON LEFT.  
 SITE 2: CONSTRUCT THE ROADWAY AND BRIDGE AT THE NEW LOCATION.  
 SITE 3: INSTALL QUAD. 72" X 61" TEMPORARY PIPE CULVERT (35° LT. FWD. SKEW) AT STA. 606+07.00 AND CONSTRUCT DETOUR FROM STA. 600+00.00 TO STA. 609+10.00 ON LEFT.  
 SITE 4: INSTALL TRP. 60" X 70" TEMPORARY PIPE CULVERT (65° RT. FWD. SKEW) AT STA. 703+16.00 AND CONSTRUCT DETOUR FROM STA. 700+00.00 TO STA. 709+26.00 ON RIGHT.  
 STRIPE DETOUR WITH CONSTRUCTION PAVEMENT MARKINGS AND REMOVE ANY CONFLICTING PAVEMENT MARKINGS. DELINEATE CITY STREETS AND DRIVEWAYS THROUGHOUT THE PROJECT USING TRAFFIC DRUMS (6 PER TURNOUT) ON THE SIDE BEING WIDENED. DELINEATE THE WORK ZONE USING VERTICAL PANELS AT 45° O.C.

**STAGE 2:**  
 SHIFT TRAFFIC ON THE DETOUR ROAD AT SITES 1, 3, & 4.  
 CONSTRUCT R.C. BOX CULVERTS AT STA. 104+94.00, STA. 302+54.00 AND STA. 407+25.00.  
 KEEP TRAFFIC ON THE EXISTING ROADWAY AT SITE 2 AND CONTINUE WITH THE CONSTRUCTION OF NEW ROADWAY AND BRIDGE. DELINEATE CITY STREETS AND DRIVEWAYS THROUGHOUT THE PROJECT USING TRAFFIC DRUMS (6 PER TURNOUT) ON THE SIDE BEING WIDENED.

- SHOULDER CLOSED (I) RSP-1 (48" X 30")
- DO NOT PASS (I) R4-1 (24" X 30")
- ROAD CLOSED (I) R11-2 (48" X 30")
- 8' BARR. TYP. III RT.
- 8' BARR. TYP. III LT.

**STAGE 3:**  
 REMOVE DETOURS AT SITES 1, 3, & 4. REMOVE EXISTING BRIDGE AND APPROACHES AT SITE 2. APPLY THE FINAL 2" OF ACHM SURFACE COURSE AFTER ALL CONSTRUCTION HAS BEEN COMPLETED. SHIFT TRAFFIC TO THE NEW CONSTRUCTION AND INSTALL PERMANENT SEEDING.

• TRAFFIC DRUMS  
 + VERTICAL PANELS AT 45° O.C.

P. I. = 214+50.03  
 $\Delta$  = 103°46'11.2" LT.  
 D = 6°30'00.0"  
 T = 1123.57'  
 L = 1596.46'  
 P. C. = 203+26.46  
 P. T. = 219+22.92  
 e = 0.100' /'  
 Ls = 350'

SITE 2  
 STAGE 1 & 2  
 MAINTENANCE OF TRAFFIC DETAILS

P. I. = 214+50.03  
 $\Delta$  = 103°46'11.2" LT.  
 D = 6°30'00.0"  
 T = 1123.57'  
 L = 1596.46'  
 P. C. = 203+26.46  
 P. T. = 219+22.92  
 e = 0.100' /'  
 Ls = 350'

STA. 220+00.00  
 END SITE 2

- DO NOT PASS (I) R4-1 (24" X 30")
- SHOULDER CLOSED (I) RSP-1 (48" X 30")
- ROAD CLOSED (I) R11-2 (48" X 30")
- 8' BARR. TYP. III LT.
- 8' BARR. TYP. III RT.

• TRAFFIC DRUMS  
 + VERTICAL PANELS AT 45° O.C.

SITE 2  
 STAGE 1 & 2  
 MAINTENANCE OF TRAFFIC DETAILS

9/9/2015

R090343.DGN

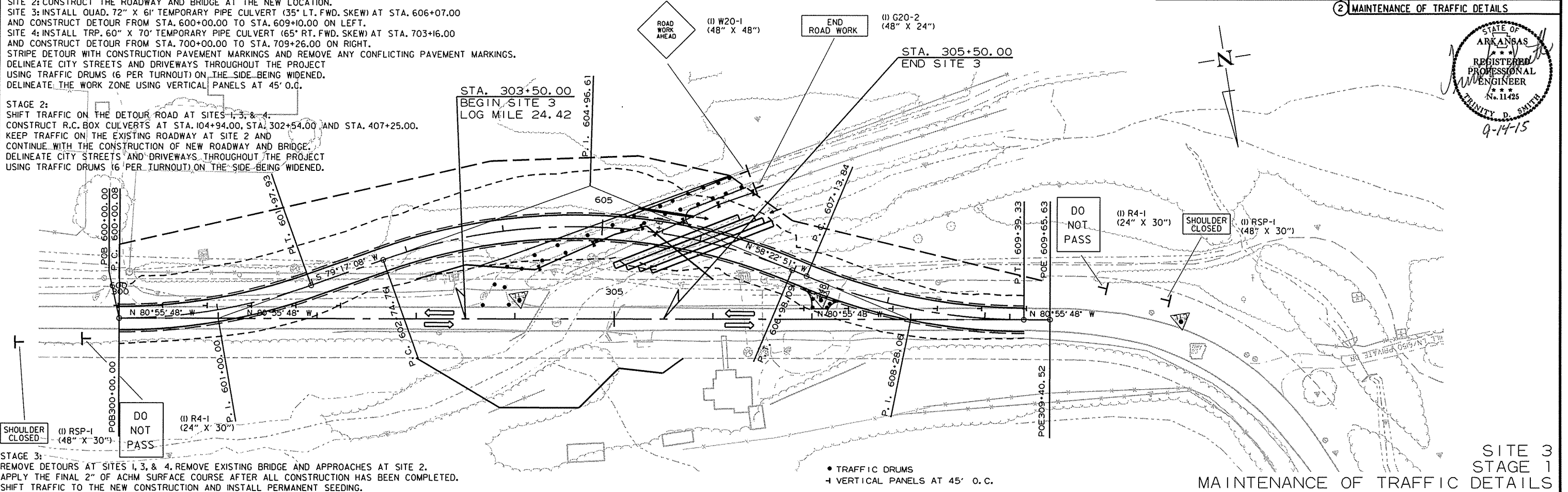
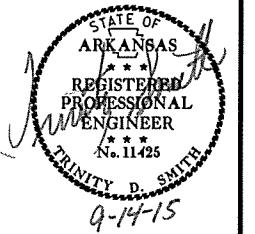
**STAGE 1:**  
 INSTALL ADVANCE WARNING SIGNS  
 SITE 1: INSTALL DBL. 96" X 99' TEMPORARY PIPE CULVERT (40' LT. FWD. SKEW) AT STA. 506+11.00 AND CONSTRUCT DETOUR FROM STA. 500+00.00 TO STA. 510+47.00 ON LEFT.  
 SITE 2: CONSTRUCT THE ROADWAY AND BRIDGE AT THE NEW LOCATION.  
 SITE 3: INSTALL QUAD. 72" X 6' TEMPORARY PIPE CULVERT (35' LT. FWD. SKEW) AT STA. 606+07.00 AND CONSTRUCT DETOUR FROM STA. 600+00.00 TO STA. 609+10.00 ON LEFT.  
 SITE 4: INSTALL TRP. 60" X 70' TEMPORARY PIPE CULVERT (65' RT. FWD. SKEW) AT STA. 703+16.00 AND CONSTRUCT DETOUR FROM STA. 700+00.00 TO STA. 709+26.00 ON RIGHT.  
 STRIPE DETOUR WITH CONSTRUCTION PAVEMENT MARKINGS AND REMOVE ANY CONFLICTING PAVEMENT MARKINGS.  
 DELINEATE CITY STREETS AND DRIVEWAYS THROUGHOUT THE PROJECT USING TRAFFIC DRUMS (6 PER TURNOUT) ON THE SIDE BEING WIDENED.  
 DELINEATE THE WORK ZONE USING VERTICAL PANELS AT 45' O.C.

**STAGE 2:**  
 SHIFT TRAFFIC ON THE DETOUR ROAD AT SITES 1, 3, & 4.  
 CONSTRUCT R.C. BOX CULVERTS AT STA. 104+94.00, STA. 302+54.00 AND STA. 407+25.00.  
 KEEP TRAFFIC ON THE EXISTING ROADWAY AT SITE 2 AND CONTINUE WITH THE CONSTRUCTION OF NEW ROADWAY AND BRIDGE.  
 DELINEATE CITY STREETS AND DRIVEWAYS THROUGHOUT THE PROJECT USING TRAFFIC DRUMS (6 PER TURNOUT) ON THE SIDE BEING WIDENED.

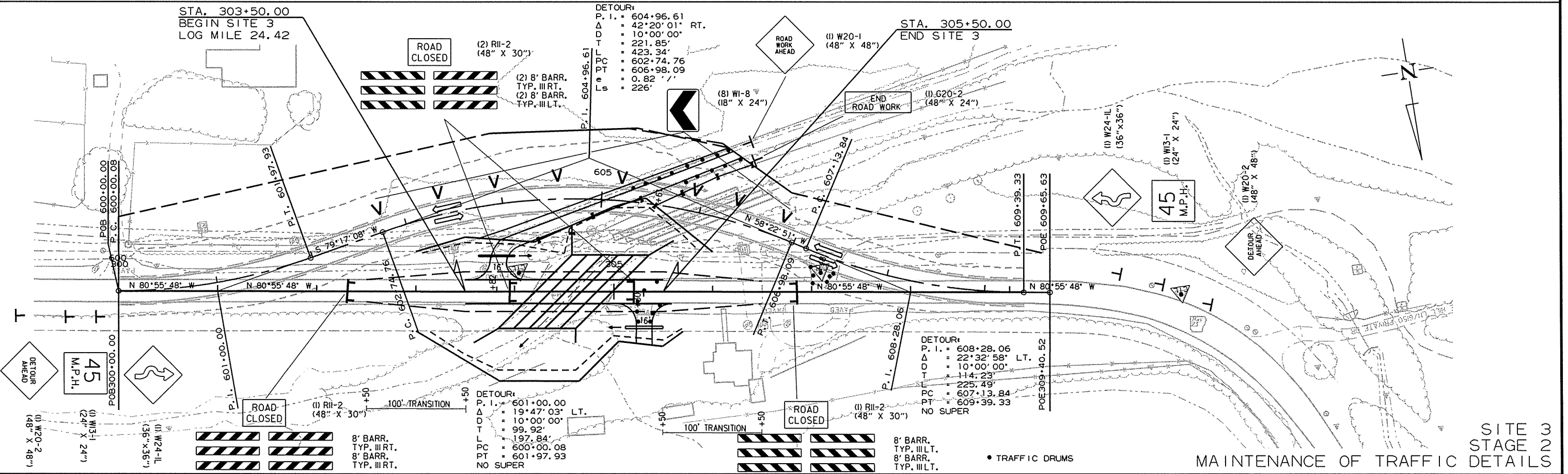
**STAGE 3:**  
 REMOVE DETOURS AT SITES 1, 3, & 4. REMOVE EXISTING BRIDGE AND APPROACHES AT SITE 2.  
 APPLY THE FINAL 2" OF ACHM SURFACE COURSE AFTER ALL CONSTRUCTION HAS BEEN COMPLETED.  
 SHIFT TRAFFIC TO THE NEW CONSTRUCTION AND INSTALL PERMANENT SEEDING.

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS	
				6	ARK.				
							JOB NO. 090343	28	141

② MAINTENANCE OF TRAFFIC DETAILS



SITE 3  
 STAGE 1  
 MAINTENANCE OF TRAFFIC DETAILS



SITE 3  
 STAGE 2  
 MAINTENANCE OF TRAFFIC DETAILS

9/14/2015

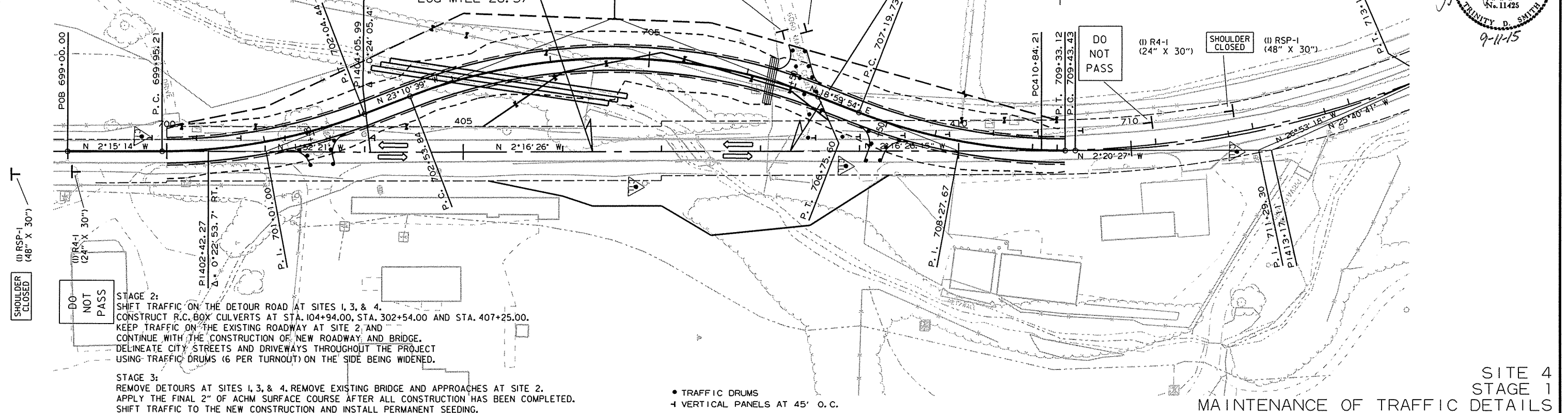
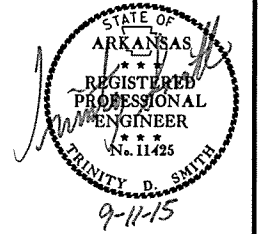
R090343.DGN

STAGE 1:  
 INSTALL ADVANCE WARNING SIGNS  
 SITE 1: INSTALL DBL. 96" X 99" TEMPORARY PIPE CULVERT (40° LT. FWD. SKEW) AT STA. 506+11.00 AND CONSTRUCT DETOUR FROM STA. 500+00.00 TO STA. 510+47.00 ON LEFT.  
 SITE 2: CONSTRUCT THE ROADWAY AND BRIDGE AT THE NEW LOCATION.  
 SITE 3: INSTALL QUAD. 72" X 6" TEMPORARY PIPE CULVERT (35° LT. FWD. SKEW) AT STA. 606+07.00 AND CONSTRUCT DETOUR FROM STA. 600+00.00 TO STA. 609+10.00 ON LEFT.  
 SITE 4: INSTALL TRP. 60" X 70" TEMPORARY PIPE CULVERT (65° RT. FWD. SKEW) AT STA. 703+16.00 AND CONSTRUCT DETOUR FROM STA. 700+00.00 TO STA. 709+26.00 ON RIGHT.  
 STRIPE DETOUR WITH CONSTRUCTION PAVEMENT MARKINGS AND REMOVE ANY CONFLICTING PAVEMENT MARKINGS.  
 DELINEATE CITY STREETS AND DRIVEWAYS THROUGHOUT THE PROJECT USING TRAFFIC DRUMS (6 PER TURNOUT) ON THE SIDE BEING WIDENED.  
 DELINEATE THE WORK ZONE USING VERTICAL PANELS AT 45' O.C.

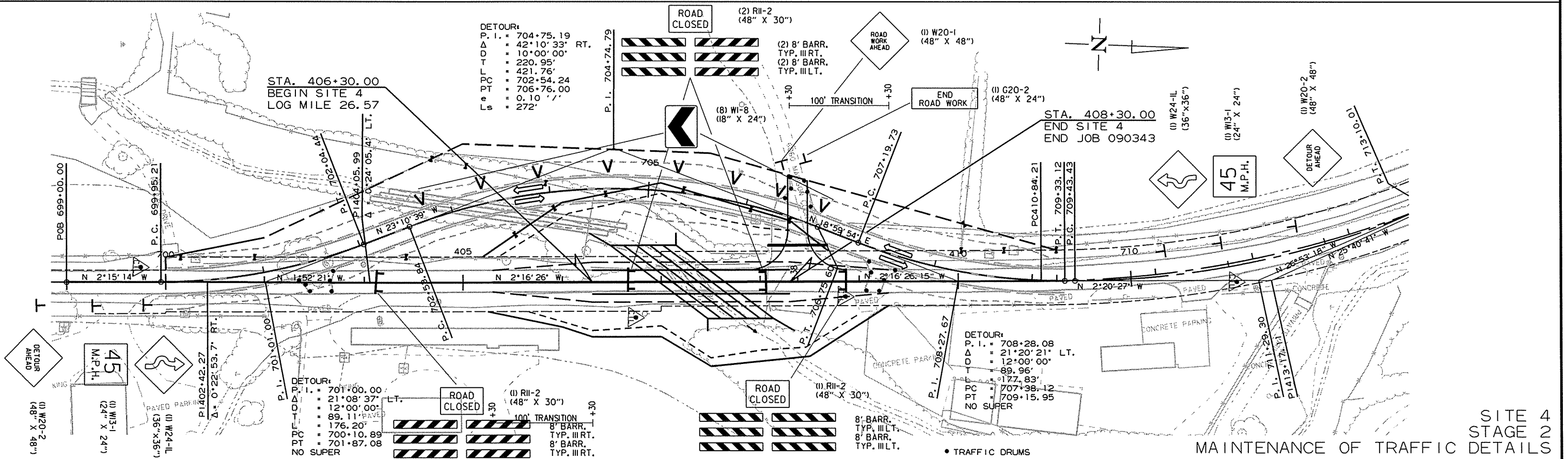
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.	090343	29	141

2 MAINTENANCE OF TRAFFIC DETAILS

P. I. = 413+17.11  
 Δ = 24°36'51.6" LT.  
 D = 5°22'01.7"  
 T = 232.90'  
 L = 458.61'



SITE 4  
 STAGE 1  
 MAINTENANCE OF TRAFFIC DETAILS



SITE 4  
 STAGE 2  
 MAINTENANCE OF TRAFFIC DETAILS

STAGE 1:

INSTALL ADVANCE WARNING SIGNS

SITE 1: INSTALL DBL. 96" X 99' TEMPORARY PIPE CULVERT (40° LT. FWD. SKEW) AT STA. 506+11.00 AND CONSTRUCT DETOUR FROM STA. 500+00.00 TO STA. 510+47.00 ON LEFT.

SITE 2: CONSTRUCT THE ROADWAY AND BRIDGE AT THE NEW LOCATION.

SITE 3: INSTALL QUAD. 72" X 61' TEMPORARY PIPE CULVERT (35° LT. FWD. SKEW) AT STA. 606+07.00 AND CONSTRUCT DETOUR FROM STA. 600+00.00 TO STA. 609+10.00 ON LEFT.

SITE 4: INSTALL TRP. 60" X 70' TEMPORARY PIPE CULVERT (65° RT. FWD. SKEW) AT STA. 703+16.00 AND CONSTRUCT DETOUR FROM STA. 700+00.00 TO STA. 709+26.00 ON RIGHT.

STRIPE DETOUR WITH CONSTRUCTION PAVEMENT MARKINGS AND REMOVE ANY CONFLICTING PAVEMENT MARKINGS.

DELINEATE CITY STREETS AND DRIVEWAYS THROUGHOUT THE PROJECT USING TRAFFIC DRUMS (6 PER TURNOUT) ON THE SIDE BEING WIDENED.

DELINEATE THE WORK ZONE USING VERTICAL PANELS AT 45' O.C.

STAGE 2:

SHIFT TRAFFIC ON THE DETOUR ROAD AT SITES 1, 3, & 4. CONSTRUCT R.C. BOX CULVERTS AT STA. 104+94.00, STA. 302+54.00 AND STA. 407+25.00. KEEP TRAFFIC ON THE EXISTING ROADWAY AT SITE 2 AND CONTINUE WITH THE CONSTRUCTION OF NEW ROADWAY AND BRIDGE.

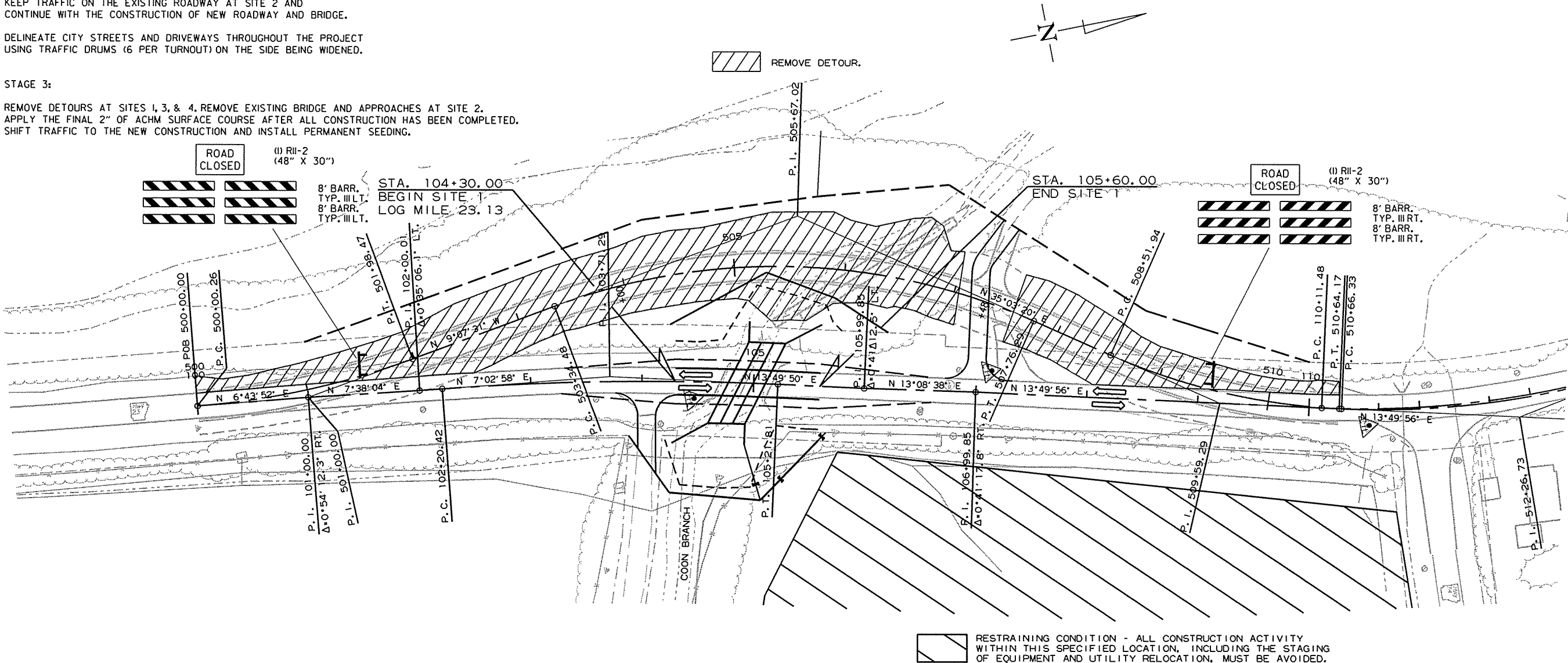
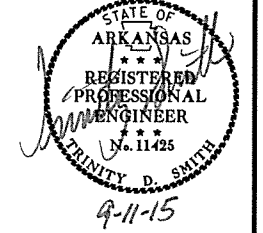
DELINEATE CITY STREETS AND DRIVEWAYS THROUGHOUT THE PROJECT USING TRAFFIC DRUMS (6 PER TURNOUT) ON THE SIDE BEING WIDENED.

STAGE 3:

REMOVE DETOURS AT SITES 1, 3, & 4. REMOVE EXISTING BRIDGE AND APPROACHES AT SITE 2. APPLY THE FINAL 2" OF ACHM SURFACE COURSE AFTER ALL CONSTRUCTION HAS BEEN COMPLETED. SHIFT TRAFFIC TO THE NEW CONSTRUCTION AND INSTALL PERMANENT SEEDING.

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS	
				6	ARK.				
							JOB NO. 090343	30	141

② MAINTENANCE OF TRAFFIC DETAILS



9/9/2015

R090343.DGN

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		31	141

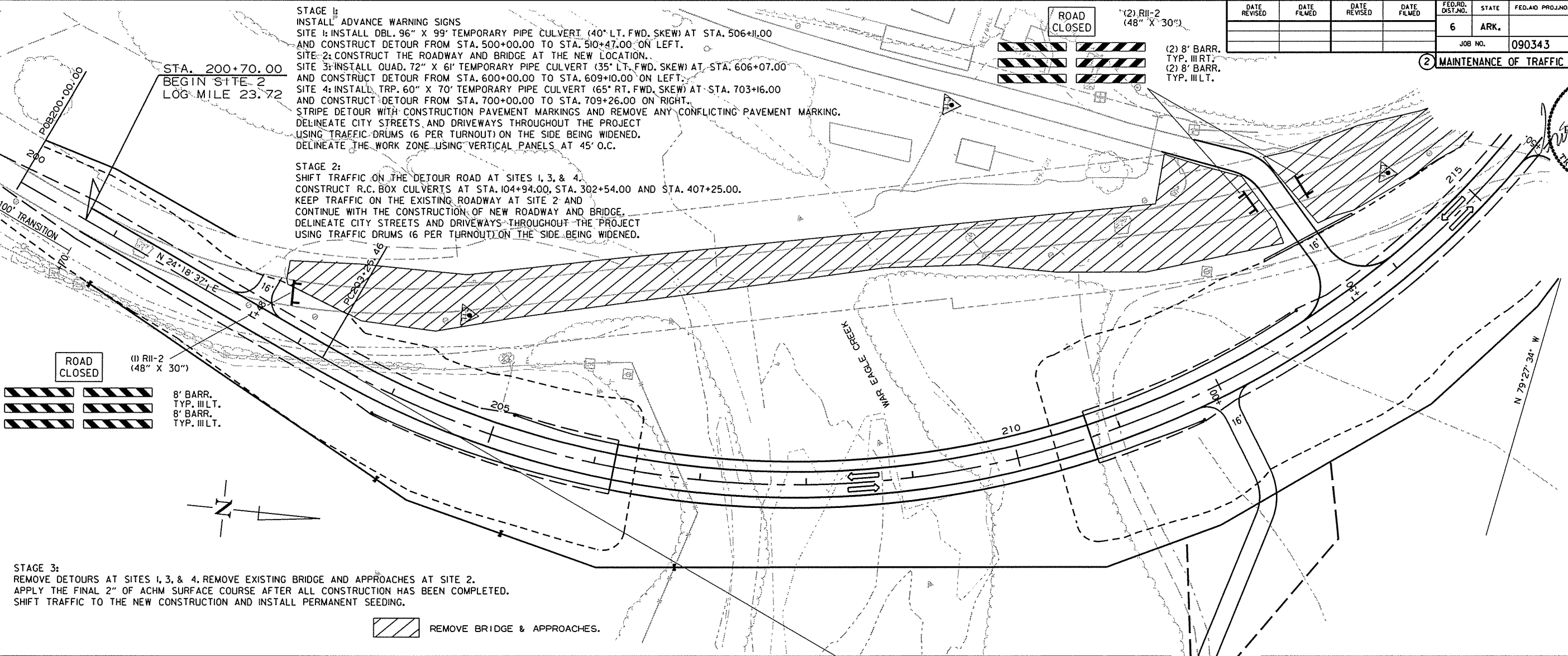
2 MAINTENANCE OF TRAFFIC DETAILS

STATE OF ARKANSAS  
 REGISTERED PROFESSIONAL ENGINEER  
 No. 11425  
 TRINITY D. SMITH  
 9-11-15

STAGE 1:  
 INSTALL ADVANCE WARNING SIGNS  
 SITE 1: INSTALL DBL. 96" X 99' TEMPORARY PIPE CULVERT (40° LT. FWD. SKEW) AT STA. 506+11.00 AND CONSTRUCT DETOUR FROM STA. 500+00.00 TO STA. 510+47.00 ON LEFT.  
 SITE 2: CONSTRUCT THE ROADWAY AND BRIDGE AT THE NEW LOCATION.  
 SITE 3: INSTALL QUAD. 72" X 6' TEMPORARY PIPE CULVERT (35° LT. FWD. SKEW) AT STA. 606+07.00 AND CONSTRUCT DETOUR FROM STA. 600+00.00 TO STA. 609+10.00 ON LEFT.  
 SITE 4: INSTALL TRP. 60" X 70' TEMPORARY PIPE CULVERT (65° RT. FWD. SKEW) AT STA. 703+16.00 AND CONSTRUCT DETOUR FROM STA. 700+00.00 TO STA. 709+26.00 ON RIGHT.  
 STRIPE DETOUR WITH CONSTRUCTION PAVEMENT MARKINGS AND REMOVE ANY CONFLICTING PAVEMENT MARKING.  
 DELINEATE CITY STREETS AND DRIVEWAYS THROUGHOUT THE PROJECT USING TRAFFIC DRUMS (6 PER TURNOUT) ON THE SIDE BEING WIDENED.  
 DELINEATE THE WORK ZONE USING VERTICAL PANELS AT 45° O.C.

STAGE 2:  
 SHIFT TRAFFIC ON THE DETOUR ROAD AT SITES 1, 3, & 4.  
 CONSTRUCT R.C. BOX CULVERTS AT STA. 104+94.00, STA. 302+54.00 AND STA. 407+25.00.  
 KEEP TRAFFIC ON THE EXISTING ROADWAY AT SITE 2 AND CONTINUE WITH THE CONSTRUCTION OF NEW ROADWAY AND BRIDGE.  
 DELINEATE CITY STREETS AND DRIVEWAYS THROUGHOUT THE PROJECT USING TRAFFIC DRUMS (6 PER TURNOUT) ON THE SIDE BEING WIDENED.

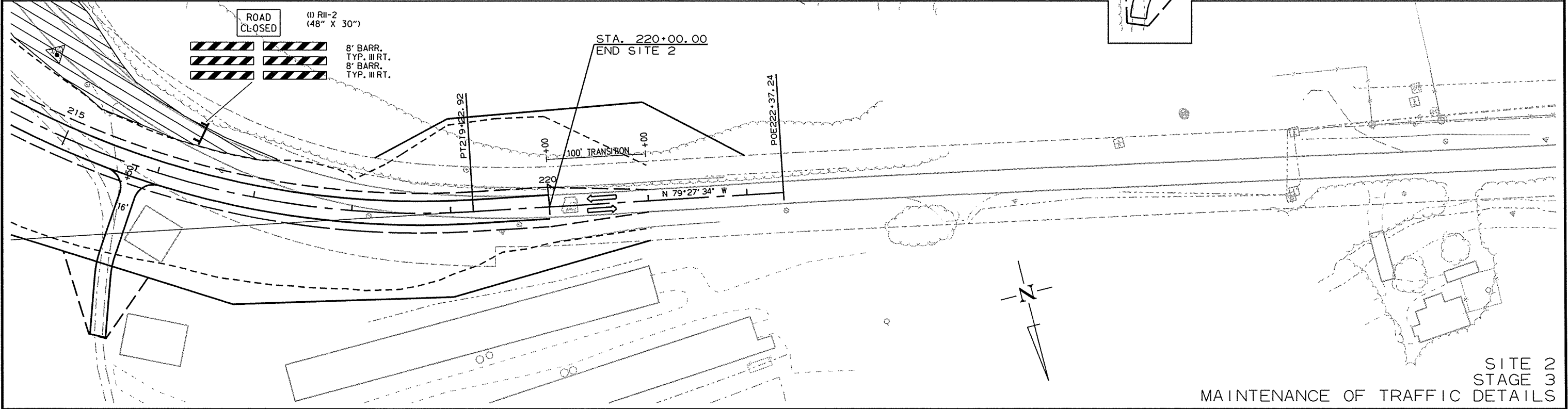
ROAD CLOSED (1) RII-2 (48" X 30")  
 8' BARR. TYP. III RT.  
 8' BARR. TYP. III LT.



STAGE 3:  
 REMOVE DETOURS AT SITES 1, 3, & 4. REMOVE EXISTING BRIDGE AND APPROACHES AT SITE 2.  
 APPLY THE FINAL 2" OF ACHM SURFACE COURSE AFTER ALL CONSTRUCTION HAS BEEN COMPLETED.  
 SHIFT TRAFFIC TO THE NEW CONSTRUCTION AND INSTALL PERMANENT SEEDING.

REMOVE BRIDGE & APPROACHES.

ROAD CLOSED (1) RII-2 (48" X 30")  
 8' BARR. TYP. III RT.  
 8' BARR. TYP. III LT.



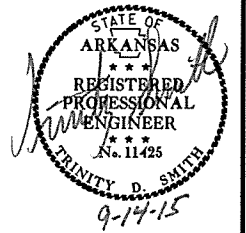
SITE 2  
 STAGE 3  
 MAINTENANCE OF TRAFFIC DETAILS

9/9/2015

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DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO. 090343							32	141

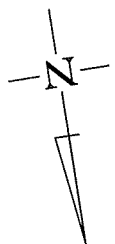
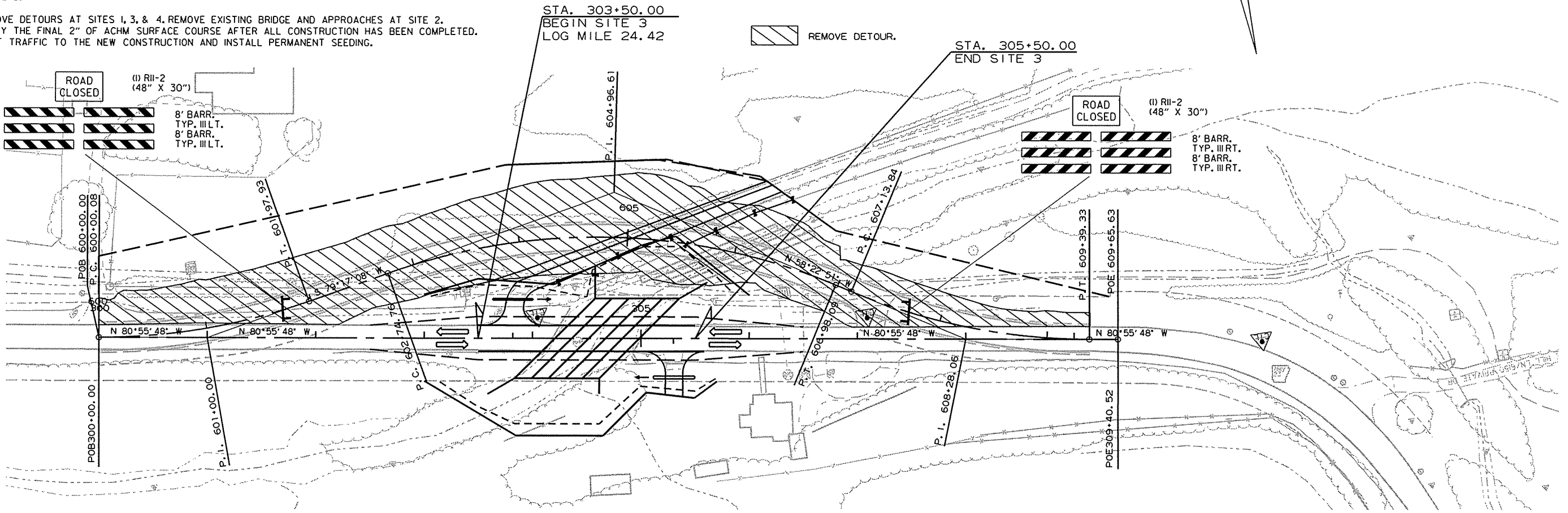
② MAINTENANCE OF TRAFFIC DETAILS



STAGE 1:  
 INSTALL ADVANCE WARNING SIGNS  
 SITE 1: INSTALL DBL. 96" X 99' TEMPORARY PIPE CULVERT (40° LT. FWD. SKEW) AT STA. 506+11.00 AND CONSTRUCT DETOUR FROM STA. 500+00.00 TO STA. 510+47.00 ON LEFT.  
 SITE 2: CONSTRUCT THE ROADWAY AND BRIDGE AT THE NEW LOCATION.  
 SITE 3: INSTALL QUAD. 72" X 61' TEMPORARY PIPE CULVERT (35° LT. FWD. SKEW) AT STA. 606+07.00 AND CONSTRUCT DETOUR FROM STA. 600+00.00 TO STA. 609+10.00 ON LEFT.  
 SITE 4: INSTALL TRP. 60" X 70' TEMPORARY PIPE CULVERT (65° RT. FWD. SKEW) AT STA. 703+16.00 AND CONSTRUCT DETOUR FROM STA. 700+00.00 TO STA. 709+26.00 ON RIGHT.  
 STRIPE DETOUR WITH CONSTRUCTION PAVEMENT MARKINGS AND REMOVE ANY CONFLICTING PAVEMENT MARKINGS.  
 DELINEATE CITY STREETS AND DRIVEWAYS THROUGHOUT THE PROJECT USING TRAFFIC DRUMS (6 PER TURNOUT) ON THE SIDE BEING WIDENED.  
 DELINEATE THE WORK ZONE USING VERTICAL PANELS AT 45' O.C.

STAGE 2:  
 SHIFT TRAFFIC ON THE DETOUR ROAD AT SITES 1, 3, & 4.  
 CONSTRUCT R.C. BOX CULVERTS AT STA. 104+94.00, STA. 302+54.00 AND STA. 407+25.00.  
 KEEP TRAFFIC ON THE EXISTING ROADWAY AT SITE 2 AND CONTINUE WITH THE CONSTRUCTION OF NEW ROADWAY AND BRIDGE.  
 DELINEATE CITY STREETS AND DRIVEWAYS THROUGHOUT THE PROJECT USING TRAFFIC DRUMS (6 PER TURNOUT) ON THE SIDE BEING WIDENED.

STAGE 3:  
 REMOVE DETOURS AT SITES 1, 3, & 4. REMOVE EXISTING BRIDGE AND APPROACHES AT SITE 2.  
 APPLY THE FINAL 2" OF ACHM SURFACE COURSE AFTER ALL CONSTRUCTION HAS BEEN COMPLETED.  
 SHIFT TRAFFIC TO THE NEW CONSTRUCTION AND INSTALL PERMANENT SEEDING.



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STAGE 1:  
 INSTALL ADVANCE WARNING SIGNS

SITE 1: INSTALL DBL. 96" X 99' TEMPORARY PIPE CULVERT (40° LT. FWD. SKEW) AT STA. 506+11.00 AND CONSTRUCT DETOUR FROM STA. 500+00.00 TO STA. 510+47.00 ON LEFT.

SITE 2: CONSTRUCT THE ROADWAY AND BRIDGE AT THE NEW LOCATION.

SITE 3: INSTALL QUAD. 72" X 61' TEMPORARY PIPE CULVERT (35° LT. FWD. SKEW) AT STA. 606+07.00 AND CONSTRUCT DETOUR FROM STA. 600+00.00 TO STA. 609+10.00 ON LEFT.

SITE 4: INSTALL TRP. 60" X 70' TEMPORARY PIPE CULVERT (65° RT. FWD. SKEW) AT STA. 703+16.00 AND CONSTRUCT DETOUR FROM STA. 700+00.00 TO STA. 709+26.00 ON RIGHT.

STRIPE DETOUR WITH CONSTRUCTION PAVEMENT MARKINGS AND REMOVE ANY CONFLICTING PAVEMENT MARKINGS.

DELINEATE CITY STREETS AND DRIVEWAYS THROUGHOUT THE PROJECT USING TRAFFIC DRUMS (6 PER TURNOUT) ON THE SIDE BEING WIDENED.

DELINEATE THE WORK ZONE USING VERTICAL PANELS AT 45' O.C.

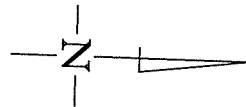
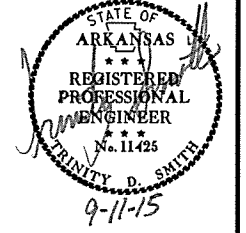
STAGE 2:  
 SHIFT TRAFFIC ON THE DETOUR ROAD AT SITES 1, 3, & 4.  
 CONSTRUCT R.C. BOX CULVERTS AT STA. 104+94.00, STA. 302+54.00 AND STA. 407+25.00.  
 KEEP TRAFFIC ON THE EXISTING ROADWAY AT SITE 2 AND CONTINUE WITH THE CONSTRUCTION OF NEW ROADWAY AND BRIDGE.

DELINEATE CITY STREETS AND DRIVEWAYS THROUGHOUT THE PROJECT USING TRAFFIC DRUMS (6 PER TURNOUT) ON THE SIDE BEING WIDENED.

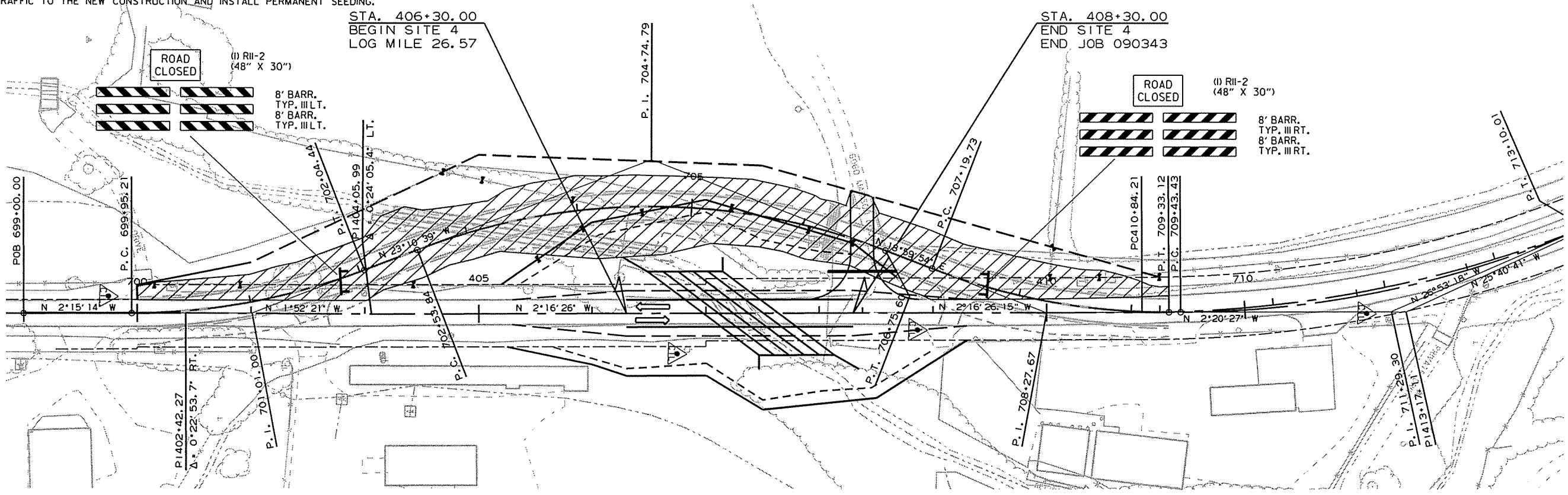
STAGE 3:  
 REMOVE DETOURS AT SITES 1, 3, & 4. REMOVE EXISTING BRIDGE AND APPROACHES AT SITE 2.  
 APPLY THE FINAL 2" OF ACHM SURFACE COURSE AFTER ALL CONSTRUCTION HAS BEEN COMPLETED.  
 SHIFT TRAFFIC TO THE NEW CONSTRUCTION AND INSTALL PERMANENT SEEDING.

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				6	ARK.			
				JOB NO.	090343		33	141

2 MAINTENANCE OF TRAFFIC DETAILS



REMOVE DETOUR.



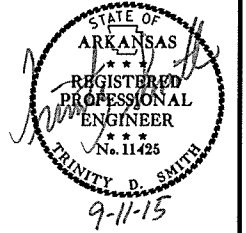
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SITE 4  
 STAGE 3  
 MAINTENANCE OF TRAFFIC DETAILS

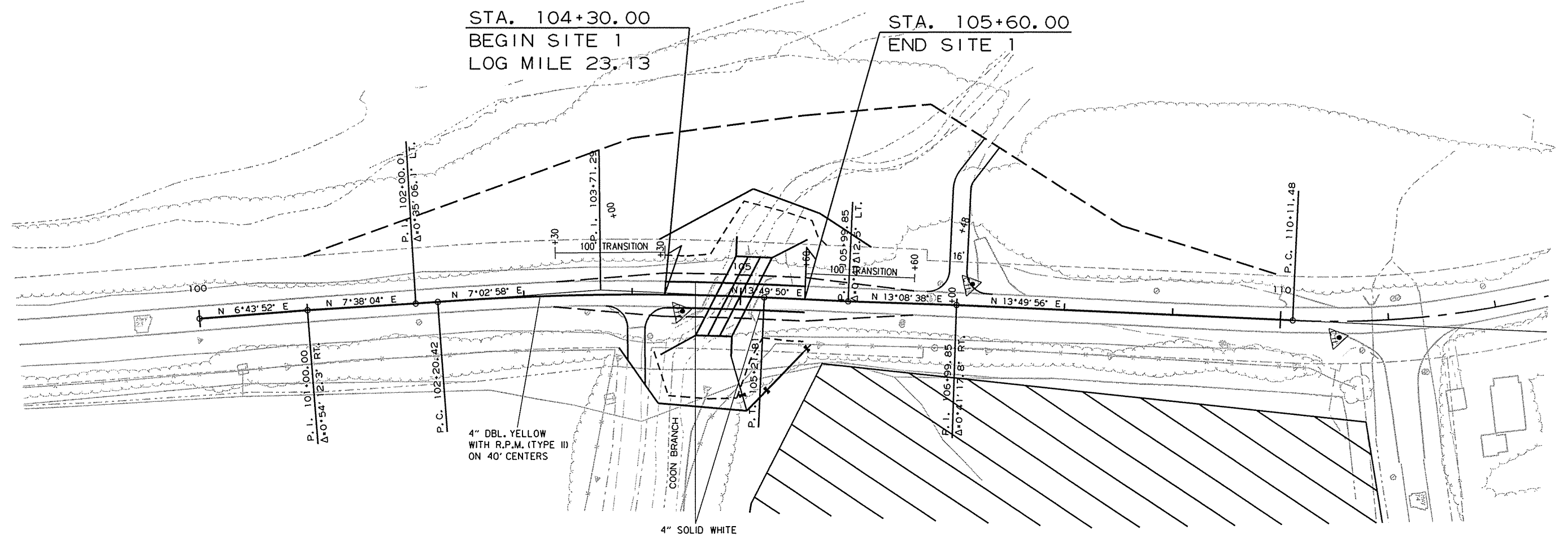
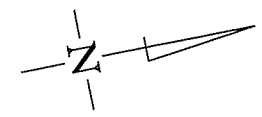
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.	090343	34	141

② PERMANENT PAVEMENT MARKING DETAILS



PERMANENT PAVEMENT MARKING DETAILS QUANTITIES

- THERMOPLASTIC PAVEMENT MARKING WHITE (4") = 4920 LIN. FT.
- THERMOPLASTIC PAVEMENT MARKING YELLOW (4") = 4016 LIN. FT.
- HIGH PERFORMANCE CONTRAST PAVEMENT MARKING YELLOW (4") = 904 LIN. FT.
- RAISED PAVEMENT MARKERS TYPE II (YEL/YEL) = 65 EACH



STA. 104+30.00  
BEGIN SITE 1  
LOG MILE 23.13

STA. 105+60.00  
END SITE 1

4" DBL. YELLOW  
WITH R.P.M. (TYPE III)  
ON 40' CENTERS

4" SOLID WHITE

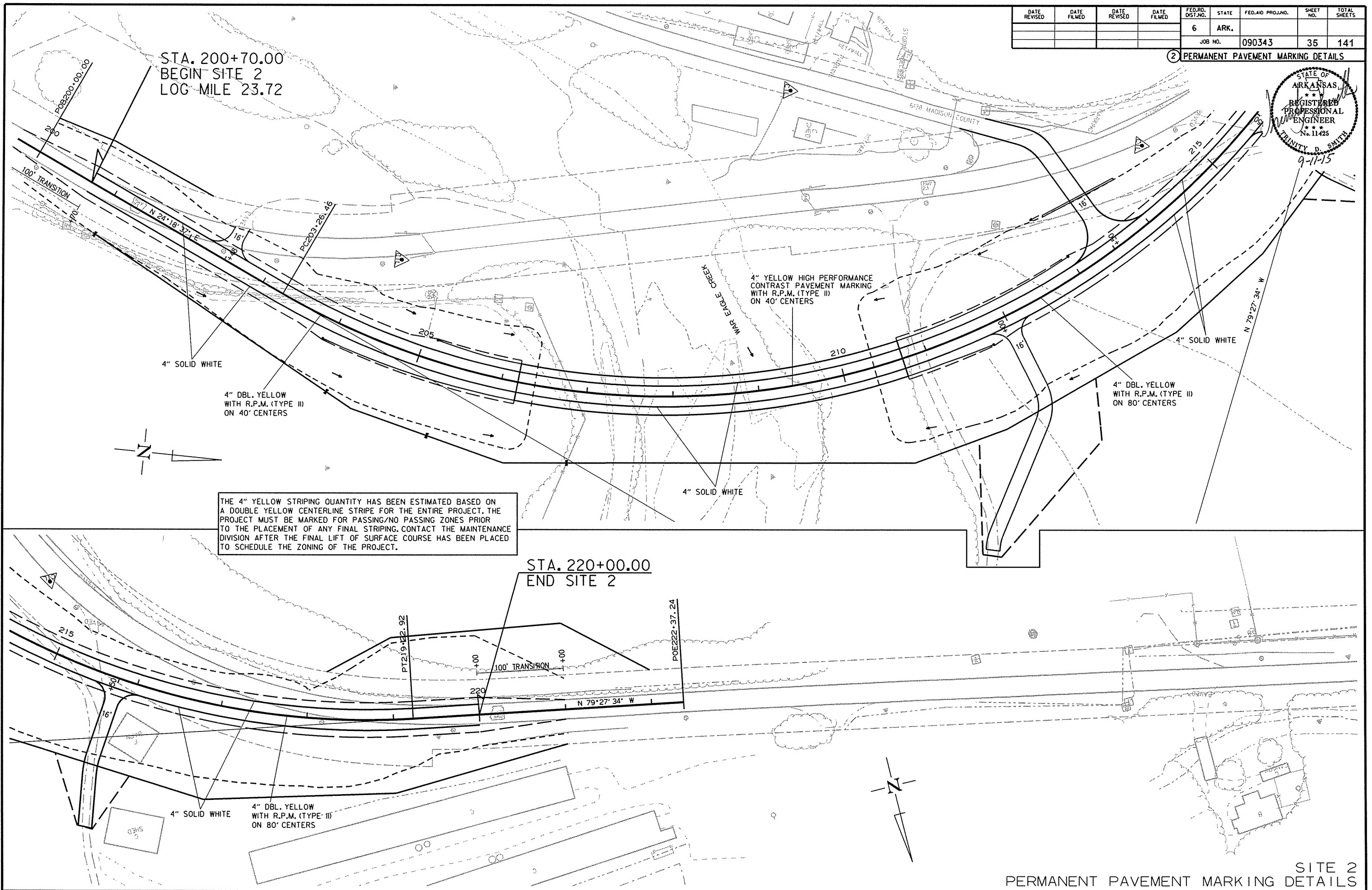
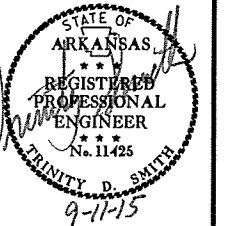
THE 4" YELLOW STRIPING QUANTITY HAS BEEN ESTIMATED BASED ON A DOUBLE YELLOW CENTERLINE STRIPE FOR THE ENTIRE PROJECT. THE PROJECT MUST BE MARKED FOR PASSING/NO PASSING ZONES PRIOR TO THE PLACEMENT OF ANY FINAL STRIPING. CONTACT THE MAINTENANCE DIVISION AFTER THE FINAL LIFT OF SURFACE COURSE HAS BEEN PLACED TO SCHEDULE THE ZONING OF THE PROJECT.

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				6	ARK.			
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2 PERMANENT PAVEMENT MARKING DETAILS



STA. 200+70.00  
BEGIN SITE 2  
LOG MILE 23.72

4" YELLOW HIGH PERFORMANCE  
CONTRAST PAVEMENT MARKING  
WITH R.P.M. (TYPE II)  
ON 40' CENTERS

4" SOLID WHITE

4" DBL. YELLOW  
WITH R.P.M. (TYPE II)  
ON 40' CENTERS

4" SOLID WHITE

4" DBL. YELLOW  
WITH R.P.M. (TYPE II)  
ON 80' CENTERS

4" SOLID WHITE

THE 4" YELLOW STRIPING QUANTITY HAS BEEN ESTIMATED BASED ON A DOUBLE YELLOW CENTERLINE STRIPE FOR THE ENTIRE PROJECT. THE PROJECT MUST BE MARKED FOR PASSING/NO PASSING ZONES PRIOR TO THE PLACEMENT OF ANY FINAL STRIPING. CONTACT THE MAINTENANCE DIVISION AFTER THE FINAL LIFT OF SURFACE COURSE HAS BEEN PLACED TO SCHEDULE THE ZONING OF THE PROJECT.

STA. 220+00.00  
END SITE 2

4" SOLID WHITE

4" DBL. YELLOW  
WITH R.P.M. (TYPE II)  
ON 80' CENTERS

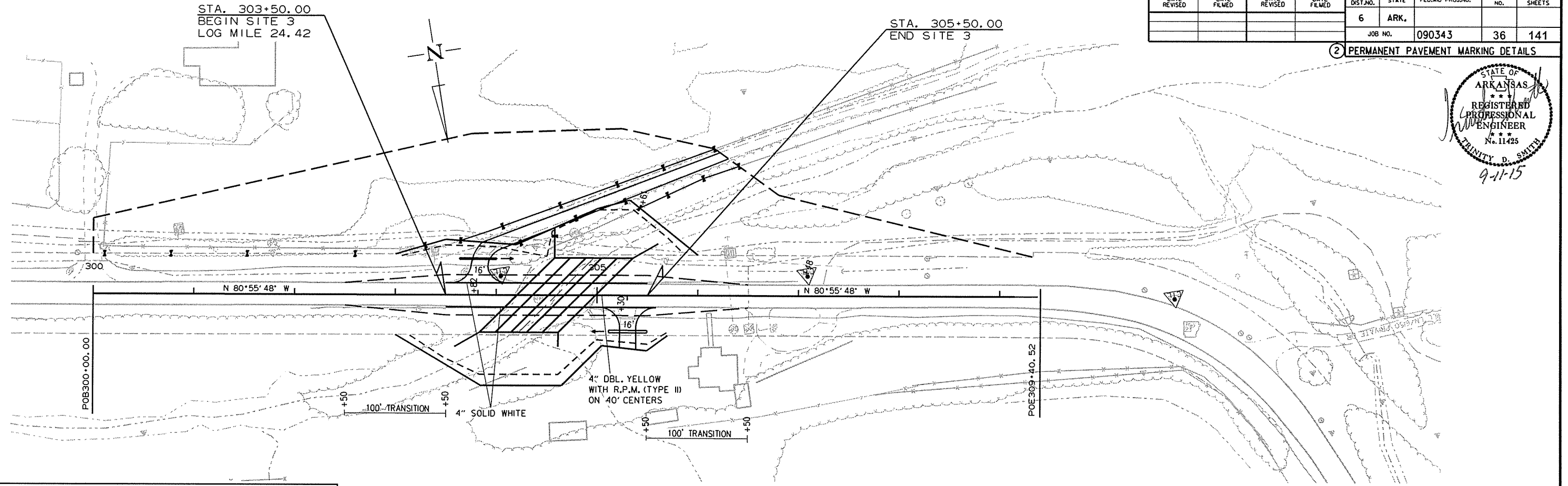
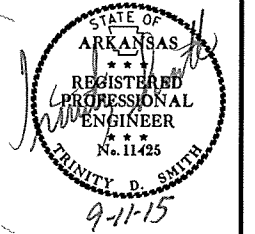
SITE 2  
PERMANENT PAVEMENT MARKING DETAILS

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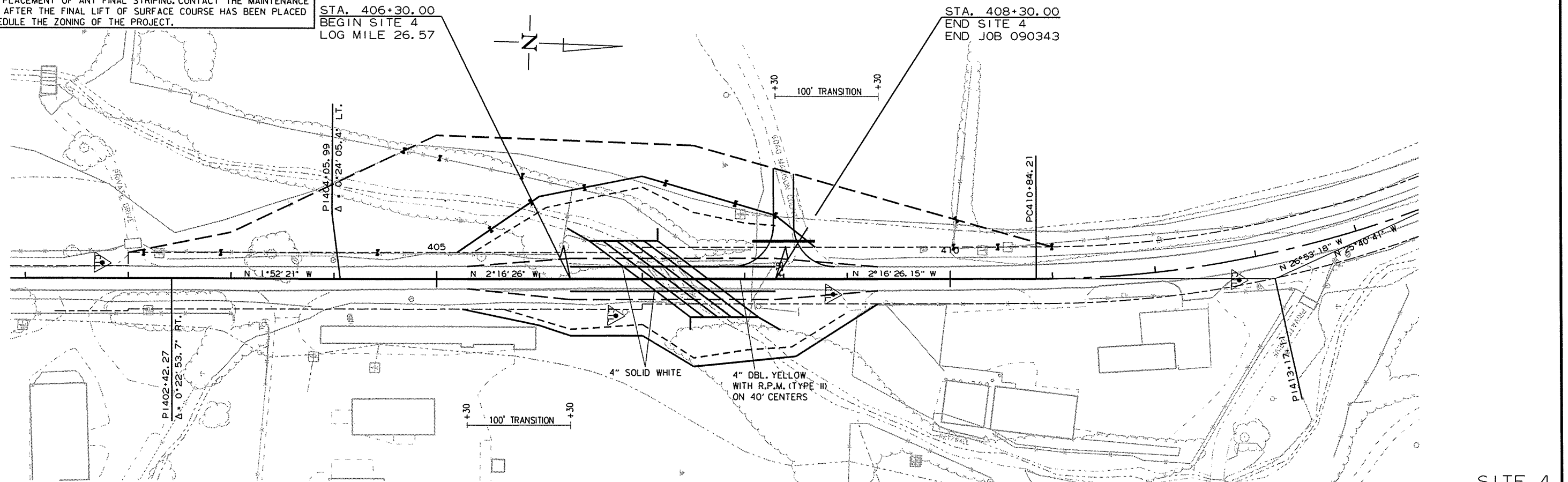
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
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2 PERMANENT PAVEMENT MARKING DETAILS



SITE 3  
PERMANENT PAVEMENT MARKING DETAILS

THE 4" YELLOW STRIPING QUANTITY HAS BEEN ESTIMATED BASED ON A DOUBLE YELLOW CENTERLINE STRIPE FOR THE ENTIRE PROJECT. THE PROJECT MUST BE MARKED FOR PASSING/NO PASSING ZONES PRIOR TO THE PLACEMENT OF ANY FINAL STRIPING. CONTACT THE MAINTENANCE DIVISION AFTER THE FINAL LIFT OF SURFACE COURSE HAS BEEN PLACED TO SCHEDULE THE ZONING OF THE PROJECT.



SITE 4  
PERMANENT PAVEMENT MARKING DETAILS

9/8/2015

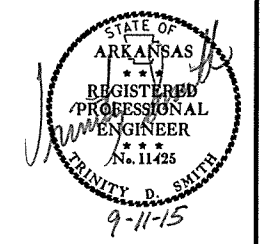
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DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	090343	37	141	

② QUANTITIES

**CONSTRUCTION PAVEMENT MARKINGS AND PERMANENT PAVEMENT MARKINGS**

DESCRIPTION	STAGE 1	STAGE 2	END OF JOB	REMOVAL OF PERMANENT PAVEMENT MARKINGS	CONSTRUCTION PAVEMENT MARKINGS	RAISED PAVEMENT MARKERS	THERMOPLASTIC PAVEMENT MARKING		HIGH PERFORMANCE CONTRAST PAVEMENT MARKING
						TYPE II	4"		4"
						(YEL/YEL)	WHITE	YELLOW	YELLOW
LIN. FT. - EACH				LIN. FT.		LIN. FT.		LIN. FT.	
REMOVAL OF PERMANENT PAVEMENT MARKINGS		4467		4467					
CONSTRUCTION PAVEMENT MARKINGS	11768				11768				
RAISED PAVEMENT MARKERS TYPE II (YEL/YEL)			65			65			
THERMOPLASTIC PAVEMENT MARKING WHITE (4")			4920				4920		
THERMOPLASTIC PAVEMENT MARKING YELLOW (4")			4016					4016	
HIGH PERFORMANCE CONTRAST PAVEMENT MARKING YELLOW (4")			904						904
<b>TOTALS:</b>				<b>4467</b>	<b>11768</b>	<b>65</b>	<b>4920</b>	<b>4016</b>	<b>904</b>



NOTE: THIS IS A LOW AND HIGH TRAFFIC VOLUME ROAD AS DEFINED IN SECTION 604.03, STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION.  
 SITE 1: LOW VOLUME ROAD.  
 SITE 2-4: HIGH VOLUME ROAD.  
 NOTE: THE 4" YELLOW STRIPING QUANTITY HAS BEEN ESTIMATED BASED ON A DOUBLE YELLOW CENTERLINE STRIPE FOR THE ENTIRE PROJECT.  
 THE PROJECT MUST BE MARKED FOR PASSING/NO PASSING ZONES PRIOR TO THE PLACEMENT OF ANY FINAL STRIPING.  
 CONTACT THE MAINTENANCE DIVISION AFTER THE FINAL LIFT OF SURFACE COURSE HAS BEEN PLACED TO SCHEDULE THE ZONING OF THE PROJECT.

**ADVANCE WARNING SIGNS AND DEVICES**

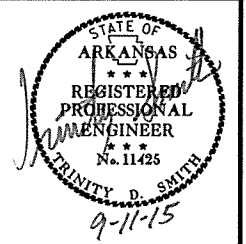
SIGN NUMBER	DESCRIPTION	SIGN SIZE	STAGE 1	STAGE 2	STAGE 3	MAXIMUM NUMBER REQUIRED	TOTAL SIGNS REQUIRED		VERTICAL PANELS	TRAFFIC DRUMS	BARRICADES (TYPE III)		
			LIN. FT. - EACH				NO.	SQ. FT.			EACH	RIGHT	LEFT
			LIN. FT.									LIN. FT.	
W20-1	ROAD WORK 1500 FT.	48"x48"	3	3	3	3	3	48.0					
W20-1	ROAD WORK 1000 FT.	48"x48"	3	3	3	3	3	48.0					
W20-1	ROAD WORK 500 FT.	48"x48"	3	3	3	3	3	48.0					
W20-1	ROAD WORK AHEAD	48"x48"	4	4	4	4	4	64.0					
W20-2	DETOUR AHEAD	48"x48"		6		6	6	96.0					
G20-2	END ROAD WORK	48"x24"	7	7		7	7	56.0					
G20-1	ROAD WORK NEXT xx MILES	60"x24"	2	2		2	2	20.0					
W13-1	SPEED LIMIT (ADVISORY)	24"x24"		6		6	6	24.0					
R11-2	ROAD CLOSED	48"x30"	8	14	10	14	14	140.0					
W1-8	CHEVRONS	18"x24"		24		24	24	72.0					
R4-1	DO NOT PASS	24"x30"	8	8		8	8	40.0					
RSP-1	SHOULDER CLOSED	48"x30"	8			8	8	80.0					
W24-1R	DOUBLE REVERSE CURVE RT.	36"x36"		3		3	3	27.0					
W24-1L	DOUBLE REVERSE CURVE LT.	36"x36"		3		3	3	27.0					
	VERTICAL PANELS		60			60			60				
	TRAFFIC DRUMS		146	119		146				146			
	TYPE III BARRICADE-RT. (8')		2	8	10	10					80		
	TYPE III BARRICADE-LT. (8')		2	8	10	10						80	
<b>TOTALS:</b>								<b>790.0</b>	<b>60</b>	<b>146</b>	<b>80</b>	<b>80</b>	

NOTE: THIS IS A LOW AND HIGH TRAFFIC VOLUME ROAD AS DEFINED IN SECTION 604.03, STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION.  
 SITE 1: LOW VOLUME ROAD.  
 SITE 2-4: HIGH VOLUME ROAD.

QUANTITIES

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② QUANTITIES



**CLEARING AND GRUBBING**

STATION	STATION	LOCATION	CLEARING	GRUBBING
			STATION	
100+00	110+28	SITE 1	11	11
200+70	211+00	SITE 2	11	11
218+00	221+00	SITE 2	3	3
300+00	307+60	SITE 3	8	8
402+00	411+08	SITE 4	10	10
<b>TOTALS:</b>			<b>43</b>	<b>43</b>

**REMOVAL AND DISPOSAL OF FENCE**

STATION	STATION	LOCATION	FENCE
			LIN. FT.
104+82	105+35	SITE 1: HWY. 23 - RT.	81
201+00	207+02	SITE 2: HWY. 23 - LT./RT.	738
300+10	306+16	SITE 3: HWY. 23 - LT.	655
303+85	304+31	SITE 3: HWY. 23 - RT.	50
304+51	306+40	SITE 3: HWY. 23 - LT.	207
402+21	408+07	SITE 4: HWY. 23 - LT.	872
410+03	410+90	SITE 4: HWY. 23 - LT.	115
<b>TOTAL:</b>			<b>2718</b>

**REMOVAL AND DISPOSAL OF ITEMS**

STATION	STATION	LOCATION	GUARDRAIL	TERMINAL ANCHOR POSTS	BUILDINGS
			LIN. FT.	EACH	EACH
204+15	204+48	SITE 2: HWY. 23 - LT.	30	1	
204+46	204+76	SITE 2: HWY. 23 - LT.	30	1	
210+01	210+41	SITE 2: HWY. 23 - LT.	30	1	
210+15	210+51	SITE 2: HWY. 23 - LT.	30	1	
215+89	216+39	SITE 2: HWY. 23 - LT.			1
302+15	304+12	SITE 3: HWY. 23 - LT.	196	1	
303+96	304+26	SITE 3: HWY. 23 - RT.	30	1	
304+93	305+19	SITE 3: HWY. 23 - RT.	26	1	
305+06	306+99	SITE 3: HWY. 23 - LT.	194	1	
<b>TOTALS:</b>			<b>566</b>	<b>8</b>	<b>1</b>

NOTE: THE QUANTITY SHOWN ABOVE FOR THE REMOVAL OF GUARDRAIL SHALL INCLUDE THE REMOVAL AND DISPOSAL OF GUARDRAIL TERMINAL ANCHOR POSTS.

**REMOVAL AND DISPOSAL OF CULVERTS**

STATION	DESCRIPTION	PIPE CULVERTS
		EACH
303+82	SITE 3: 18" X 22' CMP - LT.	1
305+30	SITE 3: 18" X 20' CMP - RT.	1
307+25	SITE 3: 18" X 32' CMP - LT.	1
408+07	SITE 4: 24" X 39' RCP - C.L.	1
408+18	SITE 4: 24" X 46' RCP - C.L.	1
<b>TOTAL:</b>		<b>5</b>

NOTE: QUANTITIES SHOWN ABOVE SHALL INCLUDE REMOVAL & DISPOSAL OF ALL HEADWALLS AND FLARED END SECTIONS IF APPLICABLE.

**4" PIPE UNDERDRAIN**

STATION	STATION	LOCATIONS	4" PIPE UNDERDRAINS	UNDERDRAIN OUTLET PROTECTORS
			LIN. FT.	EACH
200+70	204+20		430	3
216+50	220+00		430	3
* ENTIRE PROJECT TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER			1000	5
<b>TOTALS:</b>			<b>1860</b>	<b>11</b>

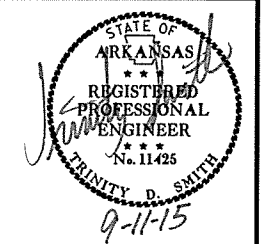
\* NOTE: QUANTITY ESTIMATED. SEE SECTION 104.03 OF THE STD. SPECS.

4/21/2015

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DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. RD. PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	090343		39	141

② QUANTITIES



**GUARDRAIL**

STATION	STATION	LOCATION	GUARDRAIL (TYPE A)	THRIE BEAM GUARDRAIL TERMINAL	TERMINAL ANCHOR POST (TYPE 1)
			LIN. FT.	EACH	
203+90.74	206+09.49	RT. SIDE	200	1	1
205+15.74	206+09.49	LT. SIDE	75	1	1
210+80.51	211+74.26	RT. SIDE	75	1	1
210+80.51	212+99.26	LT. SIDE	200	1	1
<b>TOTALS:</b>			<b>550</b>	<b>4</b>	<b>4</b>

**COLD MILLING ASPHALT PAVEMENT**

STATION	STATION	LOCATION	AVG. WIDTH	COLD MILLING ASPHALT PAVEMENT
			FEET	SQ. YD.
100+00	104+30	SITE 1	22	1051.11
105+60	110+10	SITE 1	22	1100.00
199+70	200+70	SITE 2	22	244.44
220+00	221+00	SITE 2	22	244.44
300+00	303+50	SITE 3	22	855.56
305+50	309+15	SITE 3	22	892.22
402+00	406+30	SITE 4	22	1051.11
408+30	411+00	SITE 4	22	660.00
<b>TOTAL:</b>				<b>6098.88</b>

NOTE: AVERAGE MILLING DEPTH 1".

**BENCH MARKS**

STATION	LOCATION	BENCH MARKS
		EACH
104+94	SITE 1: HEADWALL ON R.C. BOX CULVERT	1
206+19	SITE 2: BRIDGE END	1
304+54	SITE 3: HEADWALL ON R.C. BOX CULVERT	1
407+25	SITE 4: HEADWALL ON R.C. BOX CULVERT	1
<b>TOTAL:</b>		<b>4</b>

NOTE: SHOWN FOR INFORMATION ONLY. BENCH MARKS SHALL BE FURNISHED AND PLACED BY STATE FORCES.

**ASPHALT CONCRETE PATCHING FOR MAINTENANCE OF TRAFFIC**

LOCATION	TON	TACK COAT
		GALLON
ENTIRE PROJECT - TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER	12	24
<b>TOTALS:</b>	<b>12</b>	<b>24</b>

BASIS OF ESTIMATE:  
 ASPHALT CONCRETE PATCHING FOR MAINTENANCE OF TRAFFIC...25 TON/MILE  
 TACK COAT FOR MAINTENANCE OF TRAFFIC.....50 GAL./MILE

**ACHM PATCHING OF EXISTING ROADWAY**

DESCRIPTION	TON
ENTIRE PROJECT - TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER	50
<b>TOTAL:</b>	<b>50</b>

NOTE: QUANTITY ESTIMATED.  
 SEE SECTION 104.03 OF THE STD. SPECS.

**MAILBOXES**

LOCATION	MAILBOXES	MAILBOX SUPPORTS (SINGLE)
		EACH
ENTIRE PROJECT	2	2
<b>TOTALS:</b>	<b>2</b>	<b>2</b>

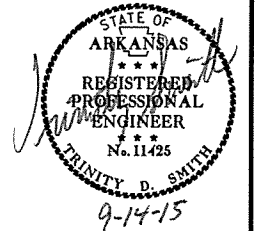
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**DRIVEWAYS & TURNOUTS**

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
						JOB NO. 090343	40	141

② QUANTITIES



STATION	SIDE	LOCATION	WIDTH FEET	ACHM SURFACE COURSE (1/2") 220 LBS. PER SQ. YD. (PG 64-22)		AGGREGATE BASE COURSE (CLASS 7) TON	SIDE DRAINS LIN. FT.			STANDARD DRAWINGS
				SQ. YD.	TON		18"	24"	30"	
104+04	RT.	SITE 1: HWY. 23	16	96.20	10.58	39.28				
107+00	RT.	SITE 1: HWY. 23	16	298.34	32.82	121.82				
202+48	LT.	SITE 2: HWY. 23	16	66.21	7.28	27.04				
212+00	RT.	SITE 2: HWY. 23	16	510.06	56.11	208.27				
213+50	LT.	SITE 2: HWY. 23	16	412.29	45.35	168.35		82		PCC-1, PCM-1, PCP-1, PCP-2
215+78	RT.	SITE 2: HWY. 23	16	305.62	33.62	124.79				
303+82	LT.	SITE 3: HWY. 23	16	524.29	57.67	214.09	42			PCC-1, PCM-1, PCP-1, PCP-2
305+30	RT.	SITE 3: HWY. 23	16	83.40	9.17	34.06			36	PCC-1, PCM-1, PCP-1, PCP-2
408+38	RT.	SITE 4: HWY. 23	20	224.15	24.66	91.53	60			PCC-1, PCM-1, PCP-1, PCP-2
504+00	RT.	SITE 1: HWY. 23 - TEMPORARY DRIVE	16	114.09	12.55	46.59	30			PCC-1, PCM-1, PCP-1, PCP-2
507+30	RT.	SITE 1: HWY. 23 - TEMPORARY DRIVE	16	113.45	12.48	46.33				
605+61	RT.	SITE 3: HWY. 23 - TEMPORARY DRIVE	16	188.12	20.69	76.82	32			PCC-1, PCM-1, PCP-1, PCP-2
607+38	RT.	SITE 3: HWY. 23 - TEMPORARY DRIVE	16	37.01	4.07	15.11				PCC-1, PCM-1, PCP-1, PCP-2
701+50	RT.	SITE 4: HWY. 23 - TEMPORARY DRIVE	16	47.68	5.24	19.47	28			PCC-1, PCM-1, PCP-1, PCP-2
706+50	LT.	SITE 4: HWY. 23 - TEMPORARY DRIVE	16	64.57	7.10	26.37	28			PCC-1, PCM-1, PCP-1, PCP-2
707+50	RT.	SITE 1: HWY. 23 - TEMPORARY DRIVE	16	56.05	6.17	22.89				
* ENTIRE PROJECT TEMPORARY DRIVES						90.00				
<b>TOTALS:</b>				<b>3141.53</b>	<b>345.56</b>	<b>1372.81</b>	<b>220</b>	<b>82</b>	<b>36</b>	

BASIS OF ESTIMATE:

ACHM SURFACE COURSE (1/2").....94.7% MIN. AGGR.....5.3% ASPHALT BINDER  
 MAXIMUM NUMBER OF GYRATIONS = 115 FOR PG 64-22

\* QUANTITY ESTIMATED

SEE SECTION 104.03 OF THE STD. SPECS.  
 TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER.

NOTE: FOR R.C. PIPE CULVERT INSTALLATIONS USE TYPE 3 BEDDING UNLESS OTHERWISE SPECIFIED.  
 NOTE: FOR C.M. PIPE CULVERT INSTALLATIONS USE TYPE 2 BEDDING UNLESS OTHERWISE SPECIFIED.

**DUMPED RIPRAP AND FILTER BLANKET**

STATION	LOCATION	DUMPED RIPRAP	FILTER BLANKET
		CU. YD.	SQ. YD.
104+94	SITE 1: OUTLET OF R.C. BOX CULVERT	103	206
304+60	SITE 3: OUTLET OF R.C. BOX CULVERT	289	578
407+25	SITE 4: OUTLET OF R.C. BOX CULVERT	140	280
	* TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER	100	200
<b>TOTALS:</b>		<b>632</b>	<b>1264</b>

\* NOTE: QUANTITY ESTIMATED.

SEE SECTION 104.03 OF THE STANDARD SPECIFICATIONS  
 NOTE: FILTER BLANKET SHALL BE GEOTEXTILE FABRIC (TYPE 5).

**FENCING**

STATION	STATION	LOCATION	WIRE FENCE
			(TYPE D)
			LIN. FT.
104+93	105+67	SITE 1: HWY. 23 - RT.	138
200+70	206+86	SITE 2: HWY. 23 - RT.	624
304+20	306+40	SITE 3: HWY. 23 - LT.	257
402+20	408+30	SITE 4: HWY. 23 - LT.	640
404+68	406+37	SITE 4: HWY. 23 - LT.	173
410+03	411+00	SITE 4: HWY. 23 - LT.	128
<b>TOTALS:</b>			<b>1960</b>

**SELECTED PIPE BEDDING**

LOCATION	SELECTED PIPE BEDDING
	CU. YD.
ENTIRE PROJECT TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER	50
<b>TOTAL:</b>	<b>50</b>

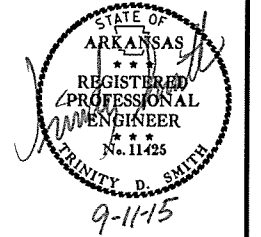
NOTE: QUANTITY ESTIMATED.  
 SEE SECTION 104.03 OF THE STD. SPECS.



DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS	
				6	ARK.				
JOB NO.							090343	41	141

**EARTHWORK**

② QUANTITIES



STATION	STATION	LOCATION / DESCRIPTION	UNCLASSIFIED EXCAVATION	COMPACTED EMBANKMENT	* SOIL STABILIZATION
			CU. YD.		TON
ENTIRE	PROJECT	SITE 1: STAGE 1 - DETOUR	114	6886	
ENTIRE	PROJECT	SITE 1: STAGE 2 - MAIN LANES	261	1760	
ENTIRE	PROJECT	SITE 1: STAGE 3 - REMOVE DETOUR	7848	264	
ENTIRE	PROJECT	SITE 2: STAGES 1 & 2 - MAIN LANES	2276	66797	
ENTIRE	PROJECT	SITE 2: STAGES 3 - REMOVE EXIST. ROADWAY	927		
ENTIRE	PROJECT	SITE 3: STAGE 1 - DETOUR	3417	965	
ENTIRE	PROJECT	SITE 3: STAGE 2 - MAIN LANES	687	1738	
ENTIRE	PROJECT	SITE 3: STAGE 3 - REMOVE DETOUR	1786	3298	
ENTIRE	PROJECT	SITE 4: STAGE 1 - DETOUR	1428	1257	
ENTIRE	PROJECT	SITE 4: STAGE 2 - MAIN LANES	1244	747	
ENTIRE	PROJECT	SITE 4: STAGE 3 - REMOVE DETOUR	2124	1406	
ENTIRE	PROJECT	APPROACHES		10405	
ENTIRE	PROJECT	TEMPORARY APPROACHES		440	
ENTIRE	PROJECT	BRIDGE EXCAVATION	1689		
104+94		CHANNEL CHANGE - SITE 1	200		
304+60		CHANNEL CHANGE - SITE 3	300		
407+25		CHANNEL CHANGE - SITE 4	250		
* ENTIRE	PROJECT	TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER			100
<b>TOTALS:</b>			<b>24551</b>	<b>95963</b>	<b>100</b>

\* QUANTITY ESTIMATED.  
SEE SECTION 104.03 OF THE STD. SPECS.

**APPROACH GUTTERS**

STATION	STATION	LOCATION	APPROACH GUTTER (TYPE A)	REINFORCING STEEL-RDWY. (GR. 60)
			CU.YD.	POUND
205+88.89	206+18.89	LT. SIDE	7.55	665
205+88.89	206+18.89	RT. SIDE	7.55	665
210+71.11	211+01.11	LT. SIDE	7.55	665
210+71.11	211+01.11	RT. SIDE	7.55	665
<b>TOTALS:</b>			<b>30.20</b>	<b>2660</b>

NOTE: USE T =17" FOR 8' SHOULDER.

**EROSION CONTROL**

STATION	STATION	LOCATION	PERMANENT EROSION CONTROL					TEMPORARY EROSION CONTROL							
			SEEDING	LIME	MULCH COVER	WATER	SECOND SEEDING APPLICATION	TEMPORARY SEEDING	MULCH COVER	WATER	ROCK DITCH CHECKS	SILT FENCE	SEDIMENT BASIN	OBLITERATION OF SEDIMENT BASIN	*SEDIMENT REMOVAL & DISPOSAL
			ACRE	TON	ACRE	M.GAL.	ACRE	ACRE	ACRE	M.GAL.	(E-6) CU.YD.	(E-11) LIN. FT.	(E-14) CU.YD.	CU.YD.	CU. YD.
ENTIRE	PROJECT	CLEARING AND GRUBBING													166
ENTIRE	PROJECT	STAGE 1						17.01	17.01	347.0	42		2268	2268	2282
ENTIRE	PROJECT	STAGE 2	6.84	13.68	6.84	697.7	6.84	2.69	2.69	54.9	36		912	912	924
ENTIRE	PROJECT	STAGE 3	3.41	6.82	3.41	347.8	3.41					1300			
*ENTIRE PROJECT TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER.			2.56	5.12	2.56	261.1	2.56	4.93	4.93	100.6	20	1447	795	795	849
<b>TOTALS:</b>			<b>12.81</b>	<b>25.62</b>	<b>12.81</b>	<b>1306.6</b>	<b>12.81</b>	<b>24.63</b>	<b>24.63</b>	<b>502.5</b>	<b>98</b>	<b>7233</b>	<b>3975</b>	<b>3975</b>	<b>4221</b>

BASIS OF ESTIMATE:  
LIME .....2 TONS / ACRE OF SEEDING  
WATER.....102.0 M.G. / ACRE OF SEEDING  
WATER.....20.4 M.G. / ACRE OF TEMPORARY SEEDING  
ROCK DITCH CHECKS.....3 CU.YD./LOCATION

NOTE: THE TEMPORARY EROSION CONTROL DEVICES SHOWN ABOVE AND ON THE PLANS SHALL BE INSTALLED IN SUCH A SEQUENCE AS TO DETER EROSION AND SEDIMENTATION ON U.S. WATERWAYS AS EXPLAINED BY THE NATIONAL POLLUTANT DISCHARGE ELIMINATION SYSTEM PERMIT.

\*QUANTITY ESTIMATED.  
SEE SECTION 104.03 OF THE STD. SPECS.

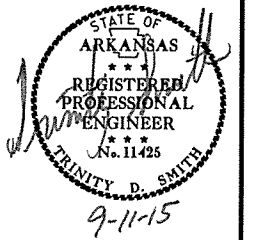
4/21/2015

RO80484.DGN

QUANTITIES

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		090343	42	141

② QUANTITIES



**STRUCTURES**

STATION	DESCRIPTION	TEMPORARY CULVERTS					SPAN	HEIGHT	LENGTH	CLASS S CONCRETE - ROADWAY	REINF. STEEL - ROADWAY (GRADE 60)	UNCL. EXC. FOR STR. - ROADWAY	SOLID SODDING	WATER	STD. DWG. NOS.
		18"	24"	60"	72"	96"									
		LIN. FT.													
506+11	DBL. TEMPORARY PIPE CULVERT					336									PCC-1, PCM-1
605+61	TEMPORARY PIPE CULVERT	32													PCC-1, PCM-1
606+07	QUAD. TEMPORARY PIPE CULVERT				544										PCC-1, PCM-1
701+50	TEMPORARY PIPE CULVERT	28													PCC-1, PCM-1
703+16	TRP. TEMPORARY PIPE CULVERT			726											PCC-1, PCM-1
706+26	QUAD. TEMPORARY PIPE CULVERT		196												PCC-1, PCM-1
706+59	TEMPORARY PIPE CULVERT	28													PCC-1, PCM-1
<b>SUBTOTALS:</b>		<b>88</b>	<b>196</b>	<b>726</b>	<b>544</b>	<b>336</b>									
<b>STRUCTURES OVER 20' - 0" SPAN</b>															
104+94	TRIPLE 11'X9' R.C. BOX CULVERT WITH 25° LT. FWD SKEW						11	9	82	344.00	47879	181	94	1.18	SPECIAL DETAILS, RCB-1, RCB-2
304+60	QUINT. 11'X6' R.C. BOX CULVERT WITH 45° LT. FWD. SKEW						11	6	105	597.66	88081	244	125	1.58	SPECIAL DETAILS, RCB-1, RCB-2
407+25	QUINT. 8'X4' R.C. BOX CULVERT WITH 53° RT. FWD. SKEW						8	4	127	470.00	65851	201	102	1.29	SPECIAL DETAILS, RCB-1, RCB-2
<b>SUBTOTALS:</b>										<b>1411.66</b>	<b>201811</b>	<b>626</b>	<b>321</b>	<b>4.05</b>	
<b>TOTALS:</b>		<b>88</b>	<b>196</b>	<b>726</b>	<b>544</b>	<b>336</b>				<b>1411.66</b>	<b>201811</b>	<b>626</b>	<b>321</b>	<b>4.05</b>	

BASIS OF ESTIMATE:

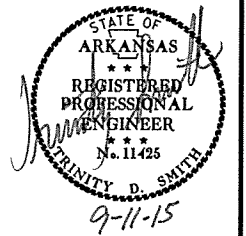
WATER..... 12.6 GAL. / SQ. YD. OF SOLID SODDING

NOTE: FOR R.C. PIPE CULVERT INSTALLATIONS USE TYPE 3 BEDDING UNLESS OTHERWISE SPECIFIED.

NOTE: FOR C.M. PIPE CULVERT INSTALLATIONS USE TYPE 2 BEDDING UNLESS OTHERWISE SPECIFIED.

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS	
				6	ARK.				
JOB NO.							090343	43	141

2 QUANTITIES



BASE AND SURFACING

STATION	STATION	LOCATION	LENGTH FEET	AGGREGATE BASE COURSE (CLASS 7)		TACK COAT				ACHM BINDER COURSE (1")				ACHM SURFACE COURSE (1/2")								
				TON / STATION	TON	AVG. WID. FEET	SQ.YD.	GALLONS / SQ.YD.	GALLON	AVG. WID. FEET	SQ.YD.	POUND / SQ.YD.	PG 64-22 TON	AVG. WID. FEET	SQ.YD.	POUND / SQ.YD.	PG 64-22 TON	AVG. WID. FEET	SQ.YD.	POUND / SQ.YD.	PG 64-22 TON	TOTAL PG 64-22 TON
<b>MAIN LANES</b>																						
100+00.00	103+30.00	SITE 1: HWY. 23	330.00																			
103+30.00	104+30.00	SITE 1: HWY. 23 - TRANSITION	100.00	107.50	107.50	2.39	26.56	0.03	0.80	1.26	14.00	495.00	3.47	1.13	12.56	220.00	1.38	25.00	277.78	220.00	30.56	31.94
104+30.00	105+60.00	SITE 1: HWY. 23	130.00	347.25	451.43	48.77	704.46	0.03	21.13	24.52	354.18	495.00	87.66	24.25	350.28	220.00	38.53	28.00	404.44	220.00	44.49	83.02
105+60.00	106+60.00	SITE 1: HWY. 23 - TRANSITION	100.00	107.50	107.50	2.39	26.56	0.03	0.80	1.26	14.00	495.00	3.47	1.13	12.56	220.00	1.38	25.00	277.78	220.00	30.56	31.94
106+60.00	110+27.00	SITE 1: HWY. 23	367.00															22.00	897.11	220.00	98.68	98.68
199+70.00	200+70.00	SITE 2: HWY. 23 - TRANSITION	100.00	107.50	107.50	2.39	26.56	0.03	0.80	1.26	14.00	495.00	3.47	1.13	12.56	220.00	1.38	25.00	277.78	220.00	30.56	31.94
200+70.00	206+18.89	SITE 2: HWY. 23	548.89	347.25	1906.02	48.77	2974.37	0.03	89.23	24.52	1495.42	495.00	370.12	24.25	1478.95	220.00	162.68	28.00	1707.66	220.00	187.84	350.52
210+71.11	220+00.00	SITE 2: HWY. 23	928.89	347.25	3225.57	48.77	5033.55	0.03	151.01	24.52	2530.71	495.00	626.35	24.25	2502.84	220.00	275.31	28.00	2889.88	220.00	317.89	593.20
220+00.00	221+00.00	SITE 2: HWY. 24 - TRANSITION	100.00	107.50	107.50	2.39	26.56	0.03	0.80	1.26	14.00	495.00	3.47	1.13	12.56	220.00	1.38	25.00	277.78	220.00	30.56	31.94
300+00.00	302+50.00	SITE 3: HWY. 23	250.00															22.00	611.11	220.00	67.22	67.22
302+50.00	303+50.00	SITE 3: HWY. 23 - TRANSITION	100.00	107.50	107.50	2.39	26.56	0.03	0.80	1.26	14.00	495.00	3.47	1.13	12.56	220.00	1.38	25.00	277.78	220.00	30.56	31.94
303+50.00	305+50.00	SITE 3: HWY. 23	200.00	347.25	694.50	48.77	1083.78	0.03	32.51	24.52	544.89	495.00	134.86	24.25	538.89	220.00	59.28	28.00	622.22	220.00	68.44	127.72
305+50.00	306+50.00	SITE 3: HWY. 23 - TRANSITION	100.00	107.50	107.50	2.39	26.56	0.03	0.80	1.26	14.00	495.00	3.47	1.13	12.56	220.00	1.38	25.00	277.78	220.00	30.56	31.94
306+50.00	309+15.00	SITE 3: HWY. 23	265.00															22.00	647.78	220.00	71.26	71.26
401+95.00	405+30.00	SITE 4: HWY. 23	335.00															22.00	818.89	220.00	90.08	90.08
405+30.00	406+30.00	SITE 4: HWY. 23 - TRANSITION	100.00	107.50	107.50	2.39	26.56	0.03	0.80	1.26	14.00	495.00	3.47	1.13	12.56	220.00	1.38	25.00	277.78	220.00	30.56	31.94
406+30.00	408+30.00	SITE 4: HWY. 23	200.00	347.25	694.50	48.77	1083.78	0.03	32.51	24.52	544.89	495.00	134.86	24.25	538.89	220.00	59.28	28.00	622.22	220.00	68.44	127.72
408+30.00	409+30.00	SITE 4: HWY. 23 - TRANSITION	100.00	107.50	107.50	2.39	26.56	0.03	0.80	1.26	14.00	495.00	3.47	1.13	12.56	220.00	1.38	25.00	277.78	220.00	30.56	31.94
409+30.00	411+08.00	SITE 4: HWY. 23	178.00															22.00	435.11	220.00	47.86	47.86
<b>DETOUR</b>																						
500+00.00	510+64.00	SITE 1: HWY. 23	1064.00	151.25	1609.30	22.31	2637.54	0.03	79.13	22.31	2637.54	385.00	507.73					26.00	3073.78	220.00	338.12	338.12
600+00.00	609+39.00	SITE 3: HWY. 23	939.00	151.25	1420.24	22.31	2327.68	0.03	69.83	22.31	2327.68	385.00	448.08					26.00	2712.67	220.00	298.39	298.39
699+95.00	709+33.00	SITE 4: HWY. 23	938.00	151.25	1418.73	22.31	2325.20	0.03	69.76	22.31	2325.20	385.00	447.60					26.00	2709.78	220.00	298.08	298.08
<b>ADDITIONAL FOR GUARDRAIL WIDENING</b>																						
203+57.74	203+90.74	SITE 2: HWY. 23 ON RT.	33.00	88.75	29.29																	
203+90.74	206+18.89	SITE 2: HWY. 23 ON RT.	228.15	177.50	404.97																	
204+82.74	205+15.74	SITE 2: HWY. 23 ON LT.	33.00	34.25	11.30																	
205+15.74	206+18.89	SITE 2: HWY. 23 ON LT.	103.15	68.50	70.66																	
210+71.11	211+74.26	SITE 2: HWY. 23 ON RT.	103.15	177.50	183.09																	
210+71.11	212+99.26	SITE 2: HWY. 23 ON LT.	228.15	68.50	156.28																	
211+74.26	212+07.26	SITE 2: HWY. 23 ON RT.	33.00	88.75	29.29																	
212+99.26	213+32.26	SITE 2: HWY. 23 ON LT.	33.00	34.25	11.30																	
<b>ADDITIONAL FOR SUPERELEVATION</b>																						
200+70.00	204+20.00	SITE 2: HWY. 23	350.00	51.50	180.25																	
216+50.00	220+00.00	SITE 2: HWY. 23	350.00	51.50	180.25																	
<b>TOTALS:</b>				<b>13536.97</b>			<b>18382.84</b>		<b>551.51</b>		<b>12872.51</b>		<b>2785.02</b>		<b>5510.33</b>		<b>606.12</b>		<b>21181.56</b>		<b>2330.00</b>	<b>2936.12</b>

BASIS OF ESTIMATE:  
 ACHM SURFACE COURSE (1/2").....94.7% MIN. AGGR.....5.3% ASPHALT BINDER  
 ACHM BINDER COURSE (1").....95.7% MIN. AGGR.....4.3% ASPHALT BINDER  
 MAXIMUM NUMBER OF GYRATIONS = 115 FOR PG 64-22

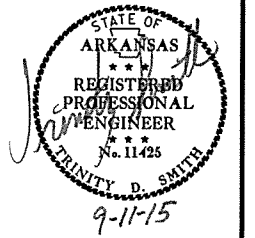
4/21/2015

RO80484.DGN

QUANTITIES

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		090343	44	141

② QUANTITIES



SOIL LOG

STATION	LATITUDE			LONGITUDE			LOCATION	DEPTH FEET	LIQUID LIMIT	PLASTICITY INDEX	AASHTO CLASSIFICATION	COLOR
	DEG	MIN	SEC	DEG	MIN	SEC						
101+00	36	1	52.70	93	42	14.50	5' RT.	0-4 Z	27	12	A-6 (5)	BR/GR
101+00	36	1	52.70	93	42	14.30	20' RT.	0-5	23	8	A-4 (1)	BR/GR
109+00	36	2	0.40	93	42	12.80	5' LT.	0-5	17	3	A-4 (0)	BR/GR
109+00	36	2	0.40	93	42	13.00	20' LT.	0-5	28	11	A-2-6 (0)	BR/GR
201+00	36	2	24.40	93	42	17.30	5' RT.	0-2.5 Z	31	17	A-6 (7)	BROWN
201+00	36	2	24.30	93	42	17.10	20' RT.	0-5	29	16	A-6 (7)	BR/GR
203+00	36	2	26.60	93	42	16.40	C.L.	0-5	25	9	A-4 (1)	BR/GR
213+00	36	2	36.20	93	42	19.30	C.L.	0-5	26	12	A-6 (5)	BR/GR
219+00	36	2	39.00	93	42	25.30	5' LT.	0-5	48	28	A-7-6 (26)	GRAY
219+00	36	2	38.90	93	42	25.30	20' LT.	0-5	49	28	A-7-6 (25)	GRAY
301+00	36	2	41.60	93	42	43.20	5' RT.	0-5	24	10	A-4 (2)	BR/GR
301+00	36	2	41.80	93	42	43.20	22' RT.	0-5	23	9	A-4 (1)	BR/GR
308+00	36	2	42.50	93	42	51.90	5' LT.	0-5	21	7	A-2-4 (0)	BROWN
308+00	36	2	42.40	93	42	51.90	20' LT.	0-5	18	4	A-1-B (0)	BR/GR
403+00	36	4	9.80	93	43	48.50	5' RT.	0-5	25	12	A-6 (1)	BROWN
403+00	36	4	9.80	93	43	48.30	21' RT.	0-5	44	26	A-7-6 (9)	BROWN
412+00	36	4	18.50	93	43	49.30	5' LT.	0-5	33	18	A-6 (5)	BROWN
412+00	36	4	18.50	93	43	49.50	20' LT.	0-5	25	11	A-6 (2)	BROWN

SOIL CHARACTERISTICS TABULATED ABOVE ARE REPRESENTATIVE AT THE LOCATION OF THE SAMPLE, AND FROM SURFACE INDICATIONS ARE TYPICAL FOR THE LIMITS SHOWN. THESE DATA ARE SHOWN FOR INFORMATION ONLY. THE STATE WILL NOT BE RESPONSIBLE FOR VARIATIONS IN THE SOIL CHARACTERISTICS AND/OR EXTENT OF SAME DIFFERING FROM THE ABOVE TABULATIONS.  
Z- AUGER REFUSAL

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	090343	45	141	
				① 07346 - QUANTITIES - 57106				

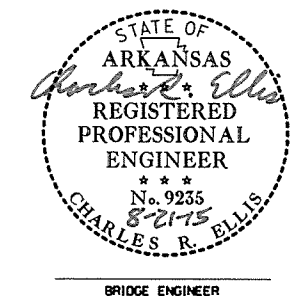
**SCHEDULE OF BRIDGE QUANTITIES-JOB 090343**

BRIDGE NO.	NAME PLATE TITLE	UNIT OF STRUCTURE	ITEM NO.	205	801	802	802	803	804	804	805	805	SP & 807	808	809	812	816	816	816		
			ITEM	REMOVAL OF EXISTING BRIDGE STRUCTURE (SITE NO. )	UNCLASSIFIED EXCAVATION FOR STRUCTURES-BRIDGE	CLASS S CONCRETE-BRIDGE	CLASS S(AE) CONCRETE-BRIDGE	CLASS 2 PROTECTIVE SURFACE TREATMENT	EPOXY COATED REINFORCING STEEL (GRADE 60)	REINFORCING STEEL-BRIDGE (GRADE 60)	① STEEL PILING (HP 12X53)	PREBORING	STRUCTURAL STEEL IN BEAM SPANS (M 270, GRADE 50W)	ELASTOMERIC BEARINGS	SILICONE JOINT SEALANT	BRIDGE NAME PLATE (TYPE D)	FILTER BLANKET	FOUNDATION PROTECTION RIPRAP	DUMPED RIPRAP		
			LUMP SUM	CU. YD.	CU. YD.	CU. YD.	SO. YD.	LB.	LB.	LIN. FT.	LIN. FT.	LB.	CU. IN.	LIN. FT.	EACH	SO. YD.	TON	CU. YD.			
07346	WAR EAGLE CREEK	BENT 1			45.43		12.8		3,490	165		830		2,695.1			271		152		
		BENT 2		170	124.54				16,174	168				3,000.0							
		BENT 3		243	151.30				25,362					1,812.6							
		BENT 4		301	167.49				26,503			830		1,812.6							
		BENT 5		281	155.58				26,075					1,812.6							
		BENT 6		131	133.81				19,716	144	120			3,000.0							
		BENT 7			45.45			12.8		3,490	165			2,695.1				459	941		
		450'-0" W-BEAM UNIT						584.10	2,369.7	136,110				540,840		86	1				
		SITE NO. 2 (STA. 212+81)		1																	
		TOTALS FOR BRIDGE NO. 07346				② 1,126	823.60	584.10	2,395.3	136,110	120,810	642	120	542,500	16,828.0	86	1	730	941	152	
③ SITE NO. 1 (STA. 104+94)			1																		
④ SITE NO. 3 (STA. 304+60)			1																		
⑤ SITE NO. 4 (STA. 407+25)			1																		
TOTALS FOR JOB NO. 090343				② 1,126	823.60	584.10	2,395.3	136,110	120,810	642	120	542,500	16,828.0	86	1	730	941	152			

- ① All steel piling shall be Grade 50 and are required to have approved driving points which will not be paid for directly, but will be considered subsidiary to the item "Steel Piling (HP 12X53)". All piles shall conform to Std. Dwg. No. 55020.
- ② Includes approx. 109 cu. yds. of rock excavation.
- ③ Existing Bridge No. M0556 (Log Mile 23.21) is 26.0' wide and 46' long and consists of a concrete deck on steel beams supported by masonry bents. This bridge shall be removed in accordance with Section 205.
- ④ Existing Bridge No. M0557 (Log Mile 24.50) is 27.8' wide and 81' long and consists of a concrete deck on steel beams supported by concrete piers. This bridge shall be removed in accordance with Section 205.
- ⑤ Existing Bridge No. M0558 (Log Mile 26.59) is 24.0' wide and 32' long and consists of concrete slab spans (2 @ 16') supported by masonry bents. This bridge shall be removed in accordance with Section 205.

All salvagable guard rail from structures M0556, M0557, and M0558 as selected by District 9 shall remain the property of the Department. The Contractor shall coordinate with the Engineer to provide temporary storage and on site loading onto Department equipment for removal of all salvaged items. All remaining material from the existing bridges shall become the property of the Contractor.

KYLE YEARY  
DESIGN SECTION SUPERVISOR



SCHEDULE OF BRIDGE QUANTITIES  
HWY. 74 - HUNTSVILLE STRS. & APPRS. (S)  
MADISON COUNTY  
ROUTE 23 SEC. 8  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.

DRAWN BY: DHP      DATE: 4/14/15      FILENAME: b090343-ql.dgn  
 CHECKED BY: BHS      DATE: 8/14/15      SCALE: ---  
 DESIGNED BY: ---      DATE: ---  
 BRIDGE NO. 07346      DRAWING NO. 57106

DATE REVISED	DATE FILED	DATE REVISED	DATE FILED	FED. PROJ. NO.	STATE	FED. PROJ. NO.	SHEET NO.	TOTAL SHEETS
9-16-15				6	ARK.			
						JOB NO. 090343	46	141

SUMMARY OF QUANTITIES (BOX 1 OF 2)

ITEM NUMBER	ITEM	QUANTITY	UNIT
SP & 201	CLEARING	43	STATION
201	GRUBBING	43	STATION
202	REMOVAL AND DISPOSAL OF FENCE	2718	LIN. FT.
202	REMOVAL AND DISPOSAL OF PIPE CULVERTS	5	EACH
202	REMOVAL AND DISPOSAL OF GUARDRAIL	566	LIN. FT.
202	REMOVAL AND DISPOSAL OF TERMINAL ANCHOR POSTS	8	EACH
202	REMOVAL AND DISPOSAL OF BUILDINGS	1	EACH
210	UNCLASSIFIED EXCAVATION	24551	CU. YD.
210	COMPACTED EMBANKMENT	95963	CU. YD.
SP & 210	SOIL STABILIZATION	100	TON
303	AGGREGATE BASE COURSE (CLASS 7)	14910	TON
401	TACK COAT	576	GAL.
SP, SS, & 406	MINERAL AGGREGATE IN ACHM BINDER COURSE (1")	2665	TON
SP, SS, & 406	ASPHALT BINDER (PG 64-22) IN ACHM BINDER COURSE (1")	120	TON
SP, SS, & 407	MINERAL AGGREGATE IN ACHM SURFACE COURSE (1/2")	3108	TON
SP, SS, & 407	ASPHALT BINDER (PG 64-22) IN ACHM SURFACE COURSE (1/2")	174	TON
412	COLD MILLING ASPHALT PAVEMENT	6099	SQ. YD.
SP & 414	ASPHALT CONCRETE PATCHING FOR MAINTENANCE OF TRAFFIC	12	TON
SP & 415	ACHM PATCHING OF EXISTING ROADWAY	50	TON
504	APPROACH GUTTERS	30.20	CU. YD.
601	MOBILIZATION	1.00	LUMP SUM
SP & 602	FURNISHING FIELD OFFICE	1	EACH
603	MAINTENANCE OF TRAFFIC	1.00	LUMP SUM
603	18" TEMPORARY CULVERT	88	LIN. FT.
603	24" TEMPORARY CULVERT	196	LIN. FT.
603	60" TEMPORARY CULVERT	726	LIN. FT.
603	72" TEMPORARY CULVERT	544	LIN. FT.
603	96" TEMPORARY CULVERT	336	LIN. FT.
SS & 604	SIGNS	790	SQ. FT.
SS & 604	BARRICADES	160	LIN. FT.
SS & 604	TRAFFIC DRUMS	146	EACH
604	CONSTRUCTION PAVEMENT MARKINGS	11768	LIN. FT.
604	REMOVAL OF PERMANENT PAVEMENT MARKINGS	4467	LIN. FT.
SS & 604	VERTICAL PANELS	60	EACH
SP, SS, & 606	18" SIDE DRAIN	220	LIN. FT.
SP, SS, & 606	24" SIDE DRAIN	82	LIN. FT.
SP, SS, & 606	30" SIDE DRAIN	36	LIN. FT.
606	SELECTED PIPE BEDDING	50	CU. YD.
611	UNDERDRAIN OUTLET PROTECTORS	11	EACH
611	4" PIPE UNDERDRAINS	1860	LIN. FT.
617	GUARDRAIL (TYPE A)	550	LIN. FT.
617	TERMINAL ANCHOR POSTS (TYPE 1)	4	EACH
617	THREE BEAM GUARDRAIL TERMINAL	4	EACH
619	WIRE FENCE (TYPE D)	1960	LIN. FT.
620	LIME	26	TON
620	SEEDING	12.81	ACRE
SS & 620	MULCH COVER	37.44	ACRE
620	WATER	1813.2	M.GAL.
621	TEMPORARY SEEDING	24.63	ACRE
621	SILT FENCE	7233	LIN. FT.
621	SEDIMENT BASIN	3975	CU. YD.
621	OBLITERATION OF SEDIMENT BASIN	3975	CU. YD.
621	SEDIMENT REMOVAL AND DISPOSAL	4221	CU. YD.
621	ROCK DITCH CHECKS	98	CU. YD.
623	SECOND SEEDING APPLICATION	12.81	ACRE
624	SOLID SODDING	321	SQ. YD.
635	ROADWAY CONSTRUCTION CONTROL	1.00	LUMP SUM
637	MAILBOXES	2	EACH
637	MAILBOX SUPPORTS (SINGLE)	2	EACH
719	THERMOPLASTIC PAVEMENT MARKING WHITE (4")	4920	LIN. FT.
719	THERMOPLASTIC PAVEMENT MARKING YELLOW (4")	4016	LIN. FT.
SP & 719	INVERTED PROFILE THERMOPLASTIC CONTRAST PAVEMENT MARKING YELLOW (4")	904	LIN. FT.
SP	HIGH PERFORMANCE CONTRAST MARKING TAPE YELLOW (4")	904	LIN. FT.
721	RAISED PAVEMENT MARKERS (TYPE II)	65	EACH
804	REINFORCING STEEL-ROADWAY (GRADE 60)	2660	POUND
816	FILTER BLANKET	1264	SQ. YD.
816	DUMPED RIPRAP	632	CU. YD.

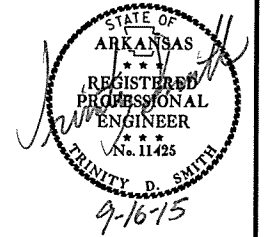
\* DENOTES ALTERNATE BID ITEMS.

SUMMARY OF QUANTITIES (BOX 2 OF 2)

ITEM NUMBER	ITEM	QUANTITY	UNIT
STRUCTURES OVER 20' SPAN			
205	REMOVAL OF EXISTING BRIDGE STRUCTURE (SITE NO. 1)	1.00	LUMP SUM
205	REMOVAL OF EXISTING BRIDGE STRUCTURE (SITE NO. 2)	1.00	LUMP SUM
205	REMOVAL OF EXISTING BRIDGE STRUCTURE (SITE NO. 3)	1.00	LUMP SUM
205	REMOVAL OF EXISTING BRIDGE STRUCTURE (SITE NO. 4)	1.00	LUMP SUM
636	BRIDGE CONSTRUCTION CONTROL	1.00	LUMP SUM
801	UNCLASSIFIED EXCAVATION FOR STRUCTURES-BRIDGE	1126	CU. YD.
801	UNCLASSIFIED EXCAVATION FOR STRUCTURES-ROADWAY	626	CU. YD.
802	CLASS S CONCRETE-ROADWAY	1411.66	CU. YD.
802	CLASS S CONCRETE-BRIDGE	823.60	CU. YD.
802	CLASS S(AE) CONCRETE-BRIDGE	584.10	CU. YD.
803	CLASS 2 PROTECTIVE SURFACE TREATMENT	2395.3	SQ. YD.
804	REINFORCING STEEL-ROADWAY (GRADE 60)	201811	POUND
804	REINFORCING STEEL-BRIDGE (GRADE 60)	120810	POUND
804	EPOXY COATED REINFORCING STEEL (GRADE 60)	136110	POUND
805	STEEL PILING (HP 12X53)	642	LIN. FT.
805	PREBORING	120	LIN. FT.
SP & 807	STRUCTURAL STEEL IN BEAM SPANS (M270-GR50W)	542500	POUND
808	ELASTOMERIC BEARINGS	16828.0	CU. IN.
809	SILICONE JOINT SEALANT	86	LIN. FT.
812	BRIDGE NAME PLATE (TYPE D)	1	EACH
816	FILTER BLANKET	730	SQ. YD.
816	DUMPED RIPRAP	152	CU. YD.
816	FOUNDATION PROTECTION RIPRAP	941	TON

REVISIONS

DATE	REVISION	SHEET NUMBER
9/16/2015	ADDED "WATER POLLUTION CONTROL" SPECIAL PROVISION	2,46



DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	090343		47	141

2 SURVEY CONTROL DETAILS

SURVEY CONTROL COORDINATES  
 Project Name: 090343  
 Date: 4/2/2014  
 Coordinate System: Arkansas State Plane Coordinates  
 Based on AHTD GPS PTS 440020 - 440020A, 40021 - 440021A  
 Projected to Ground Coordinates  
 Units: U.S. Survey Foot

COORDINATES LISTED BELOW ARE GROUND (Localized) COORDINATES !!!!

Point No.	Northing	SY	Easting	SX	Elevation	SZ	Feature Code	Point Description
1	622008.1215	0.0222	808534.4037	0.0217	1319.052	0.0036	CTL	PD:AHTD STD. MON STAMPED T-1
2	622785.1175	0.0226	808645.7881	0.0214	1315.756	0.004	CTL	PD:AHTD STD. MON STAMPED T-2
3	623052.4744	0.0204	808673.3169	0.0196	1314.494	0.004	CTL	PD:AHTD STD. MON STAMPED T-3
4	623376.1801	0.0205	808787.7065	0.0200	1317.171	0.004	CTL	PD:AHTD STD. MON STAMPED T-4
5	625537.6101	0.0193	808378.4787	0.0188	1315.254	0.005	CTL	PD:AHTD STD. MON STAMPED T-5
6	626046.7637	0.0193	808457.7966	0.0189	1318.553	0.006	CTL	PD:AHTD STD. MON STAMPED T-6
7	626474.7802	0.0200	808216.8027	0.0193	1319.497	0.006	CTL	PD:AHTD STD. MON STAMPED T-7
8	626887.8552	0.0199	808238.5531	0.0192	1321.196	0.006	CTL	PD:AHTD STD. MON STAMPED T-8
9	627364.3264	0.0196	806557.0093	0.0193	1334.990	0.007	CTL	PD:AHTD STD. MON STAMPED T-9
10	627471.6546	0.0200	805987.9653	0.0198	1335.385	0.007	CTL	PD:AHTD STD. MON STAMPED T-10
11	627519.1904	0.0199	805687.2265	0.0198	1337.305	0.007	CTL	PD:AHTD STD. MON STAMPED T-11
12	627597.6831	0.0198	805330.7318	0.0199	1356.212	0.007	CTL	PD:AHTD STD. MON STAMPED T-12
13	636316.4438	0.0222	801089.4445	0.0215	1461.329	0.011	CTL	PD:AHTD STD. MON STAMPED T-13
14	636817.4259	0.0232	801121.4243	0.0225	1452.313	0.011	CTL	PD:AHTD STD. MON STAMPED T-14
15	637028.5862	0.0235	801092.3389	0.0235	1454.317	0.011	CTL	PD:AHTD STD. MON STAMPED T-15
16	637423.5512	0.0229	801062.8918	0.0226	1448.380	0.011	CTL	PD:AHTD STD. MON STAMPED T-16
100	623373.0443	0.0001	809256.8785	0.0001	1319.944	0.005	GPS	PD:AHTD GPS #440020
101	623395.7796	0.0001	810873.0616	0.0001	1319.944	0.005	GPS	PD:AHTD GPS #440020A
102	634465.4667	0.0001	801713.2195	0.0001	1534.177	0.010	GPS	PD:AHTD GPS #440021
103	632947.4088	0.0001	801998.3601	0.0001	1586.200	0.009	GPS	PD:AHTD GPS #440021A
901	630059.8576	30.0000	803575.9283	30.0000	1491.470	0.008	TBM	PD:CLT SQUARE IN CENTER OF NORTH HEADWALL
998	625634.796	30.0000	807934.4417	30.0000	1318.686	0.006	BM	PD:USGS BRASS CAP K 51
999	618352.7499	30.0000	806519.8618	30.0000	1328.380	0.000	BM	PD:USGS BRASS CAP J 51

\*Standard Primary Control Monument - Rebar and Cap - Standard - 5/8"x 24" Rebar with 2" Aluminum Cap stamped: "(include all common information here)" plus other markings indicated in the point description of the individual point. AHTD monuments will be stamped "Arkansas Hwy & Trans Dept" with "PN:####" & "Job#####". Monuments that are set by Consultants will be stamped "Arkansas Hwy & Trans Dept" with "PN:####", "Job#####", & "PS#####". The consultant Professional Surveyor in charge will stamp his/her PS license number on the cap.

\*\*Standard GPS Control Point Monument - 5/8" x 48" Rebar with 2.5" Aluminum Cap stamped: "(include all common information here)" plus other markings indicated in the point description of the individual point. These monuments will be stamped "Ark. State Hwy Trans. Dept.", "GPS Survey", & "Point No. #####".

SX, SY, SZ - Represents the standard error estimate of the coordinate values of each point at the 67% confidence level (one sigma) based on the least squares analysis of the control network. See the AASHTO SDMS Technical Data Guide data tag definition for SX, SY, and SZ for additional information. These values shall be used when control points are added and the entire network is reprocessed using least square analysis. A value of 0.001 is defined as fixed (no adjustment) in the least square analysis process. A value of 30 is defined as location by handheld GPS device or scaled from USGS Quadmap.

Reference Control points (1500 series) shall be used to re-establish horizontal datum if the primary control has been destroyed. These reference control points shall not be used for vertical control unless the elevation has been established from the project datum with 3-wire level techniques.

All additional project control shall be occupied, measured, and adjusted with direct survey ties to at least two of the control points listed in the table above. New survey control shall not be independent of the survey control listed above. This includes horizontal coordinates and elevations.

Positional Accuracy: Horizontal - GPS (1.0 cm ± 1PPM) PN: 100-103  
 Horizontal - Primary (2.0 cm ± 20PPM) PN: 1-16  
 Horizontal - Secondary (3 cm ± 50PPM) PN: N/A  
 Vertical - NGS 1st Order (±4mm x vdist in km) PN: N/A  
 Vertical - NGS 2nd Order (±6mm x vdist in km) PN: J 51 (999)  
 Vertical - NGS 3rd Order (±8mm x vdist in km) PN: K 51 (998)

Horizontal Datum: NAD 1983 (1997) State Plane Zone: 0301-North Zone  
 The adjustment year is based on metadata in the SDMS Control file  
 A project CAF of: 0.999907428 has been used to compute the above coordinates.  
 The project CAF shall have a minimum precision of 9 digits right of the decimal.  
 This CAF is intended for use within the project limits only.  
 Grid Distance = Ground Distance X CAF  
 If Coordinates are listed as Ground:  
 To compute Grid Coordinates, multiply the Ground Coordinates by CAF about the origin of X=0 & Y=0  
 If Coordinates are listed as Grid:  
 To compute Ground Coordinates, divide the Grid Coordinates by CAF about the origin of X=0 & Y=0

Vertical Datum: NAVD 1988 based NGS BM:  
 A project Elevation Factor of: 0.999935615 has been computed and incorporated in the above CAF.  
 This is based on the average elevation of the project: 1346.11 Feet  
 3-Wire Leveling techniques have been used to establish elevations on  
 Points: 1-16, 100-103, 901, 998-999  
 From NGS BM: J 51 AND K 51  
 Basis of Bearing: Grid Bearings based on AHTD GPS points: 440020 - 440020A, 40021 - 440021A  
 Convergence Angle is: 01-00-24 LEFT at PN: 14  
 LT: 36-04-13.38 N LG: 093-43-48.33 W  
 Grid Azimuth = Astronomical Azimuth - Convergence Angle

Note: Information in Italics is for clarification only. It is not to be part of the actual Control Table or Control Detail Sheets.

SITE 1

POINT NO.	TYPE	STATION	NORTHING	EASTING
8000	POB	100+00.00	622346.2376	808565.8572
8001	PI	101+00.00	622445.5506	808577.5785
8002	PI	102+00.01	622544.6681	808590.8645
8003	PC	102+20.42	622564.9302	808593.3701
8006	PT	105+21.81	622861.1525	808647.9514
8007	PI	105+99.85	622936.9284	808666.6068
8008	PI	106+99.85	623034.3156	808689.3482
8018	PC	110+11.48	623336.9059	808763.8516
8020	PT	115+55.23	623869.7461	808721.7341
8021	POE	117+24.08	624025.3179	808656.1105

SITE 2

POINT NO.	TYPE	STATION	NORTHING	EASTING
8100	POB	200+00.00	625616.2752	808376.8947
8101	PC	203+26.46	625913.7882	808511.2919
8103	PT	219+22.92	627143.2719	807869.2300
8104	POE	222+37.24	627200.7720	807560.2106

SITE 3

POINT NO.	TYPE	STATION	NORTHING	EASTING
8200	POB	300+00.00	627426.5309	806390.5343
8201	POE	309+40.52	627574.7932	805461.7761

SITE 4

POINT NO.	TYPE	STATION	NORTHING	EASTING
8300	POB	400+00.00	636142.1999	801111.2734
8301	PI	402+42.27	636384.2827	801101.7449
8302	PI	404+05.99	636547.9198	801096.3953
8303	PC	410+84.21	637225.6053	801069.4855
8305	PT	415+42.83	637666.0408	800954.9159
8306	POE	420+21.12	638092.6270	800738.6064

SITE 1 DETOUR

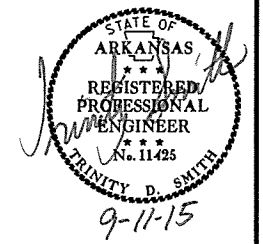
POINT NO.	TYPE	STATION	NORTHING	EASTING
8000	POB	500+00.00	622346.2376	808565.8572
8400	PC	500+00.26	622346.4951	808565.8876
8402	PT	501+98.47	622544.0265	808561.7599
8403	PC	503+34.48	622678.3212	808540.1884
8405	PT	507+76.29	623098.2792	808636.8737
8409	PC	508+51.94	623160.2044	808680.3237
8411	PT	510+64.17	623352.3121	808767.6449
8412	PC	510+66.33	623354.4076	808768.1609
8414	PT	513+82.53	623668.1705	808778.9785
8415	PC	513+96.10	623681.5363	808776.6499
8417	PT	515+95.92	623872.8362	808720.4306
8021	POE	517+61.41	624025.3179	808656.1105

SITE 3 DETOUR

POINT NO.	TYPE	STATION	NORTHING	EASTING
8200	POB	600+00.00	627426.5309	806390.5343
8500	PC	600+00.08	627426.5441	806390.4514
8502	PT	601+97.93	627423.7190	806193.6105
8503	PC	602+74.76	627409.4354	806118.1203
8505	PT	606+98.09	627484.5019	805711.2137
8506	PC	607+13.84	627492.7569	805697.8054
8508	PT	609+39.33	627570.6484	805487.7398
8201	POE	609+65.63	627574.7932	805461.7761

SITE 4 DETOUR

POINT NO.	TYPE	STATION	NORTHING	EASTING
8600	POB	699+00.00	636242.1226	801107.3404
8601	PC	699+95.21	636337.2581	801103.5958
8603	PT	702+04.44	636540.2279	801057.7961
8604	PC	702+53.84	636585.6411	801038.3532
8606	PT	706+75.60	636997.6667	801023.3204
8607	PC	707+19.73	637037.3909	801037.5859
8609	PT	709+33.12	637249.3137	801068.4180
8610	PC	709+43.43	637259.6131	801067.9970
8612	PT	713+10.01	637612.8378	800979.8662
8613	POE	715+00.00	637784.0685	800897.5389

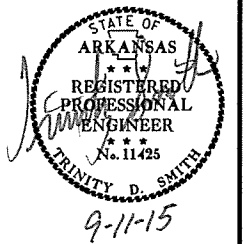


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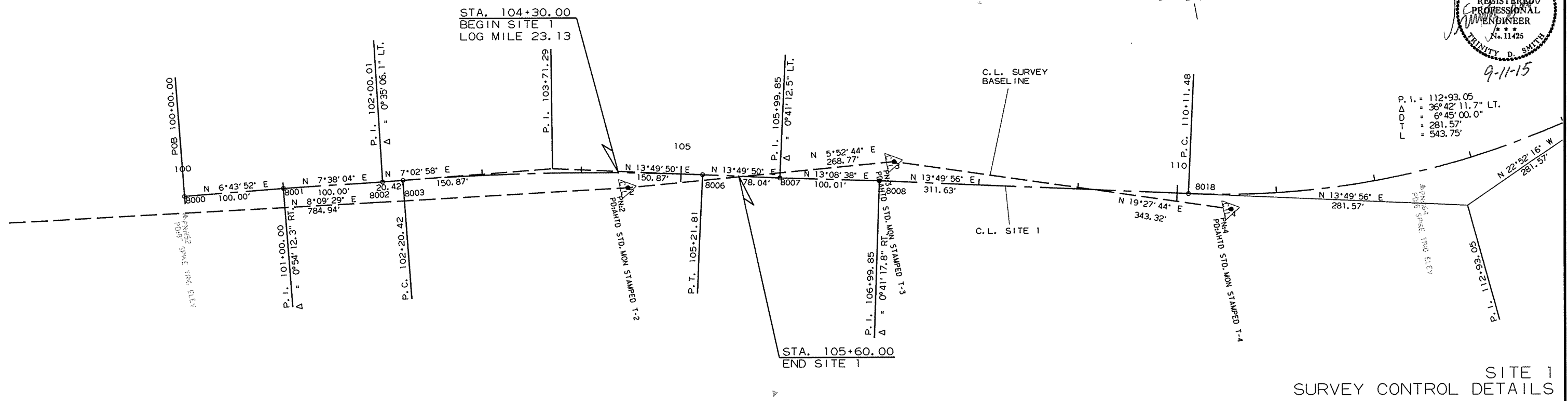
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				6	ARK.			
JOB NO. 090343							48	141

2 SURVEY CONTROL DETAILS



P. I. = 103+71.29  
 Δ = 6°46'52.2" RT.  
 D = 2°15'00.0"  
 T = 150.87'  
 L = 301.38'  
 PC = 102+20.42  
 PT = 105+21.81  
 e = 0.053' /'  
 Ls = 300'

P. I. = 112+93.05  
 Δ = 36°42'11.7" LT.  
 D = 6°45'00.0"  
 T = 281.57'  
 L = 543.75'

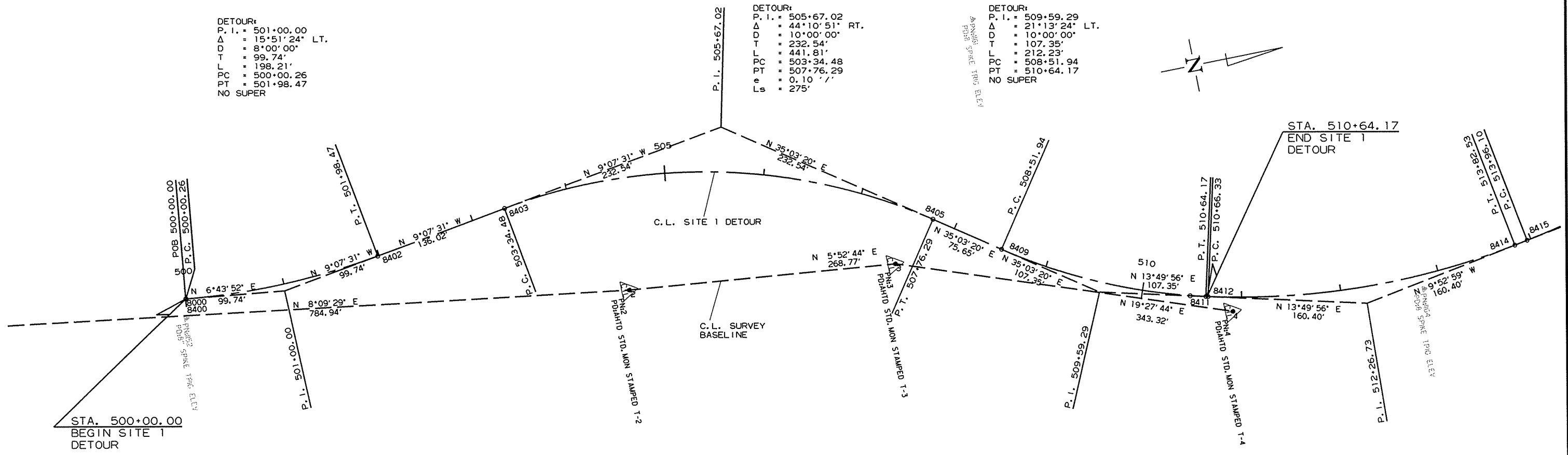


SITE 1  
SURVEY CONTROL DETAILS

DETOUR:  
 P. I. = 501+00.00  
 Δ = 15°51'24" LT.  
 D = 8°00'00"  
 T = 99.74'  
 L = 198.21'  
 PC = 500+00.26  
 PT = 501+98.47  
 NO SUPER

DETOUR:  
 P. I. = 505+67.02  
 Δ = 44°10'51" RT.  
 D = 10°00'00"  
 T = 232.54'  
 L = 441.81'  
 PC = 503+34.48  
 PT = 507+76.29  
 e = 0.10' /'  
 Ls = 275'

DETOUR:  
 P. I. = 509+59.29  
 Δ = 21°13'24" LT.  
 D = 10°00'00"  
 T = 107.35'  
 L = 212.23'  
 PC = 508+51.94  
 PT = 510+64.17  
 NO SUPER



SITE 1 DETOUR  
SURVEY CONTROL DETAILS

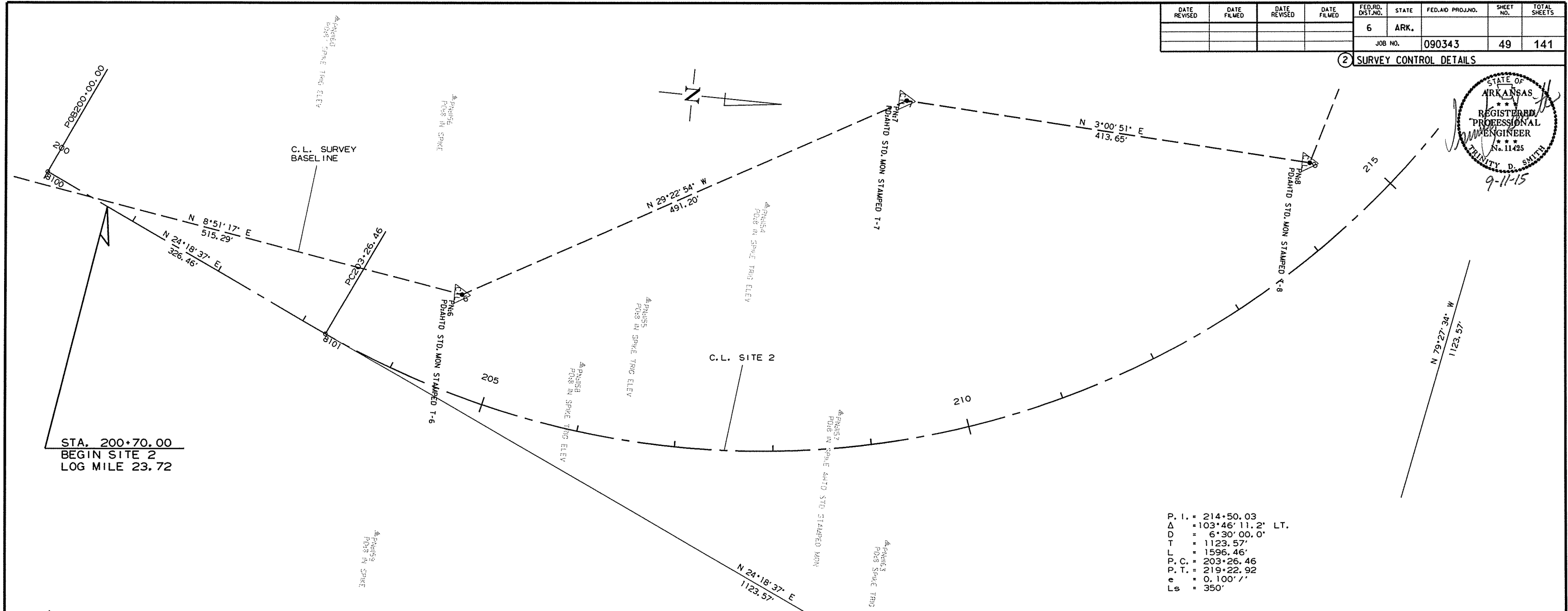
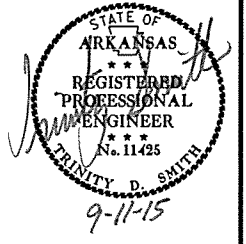
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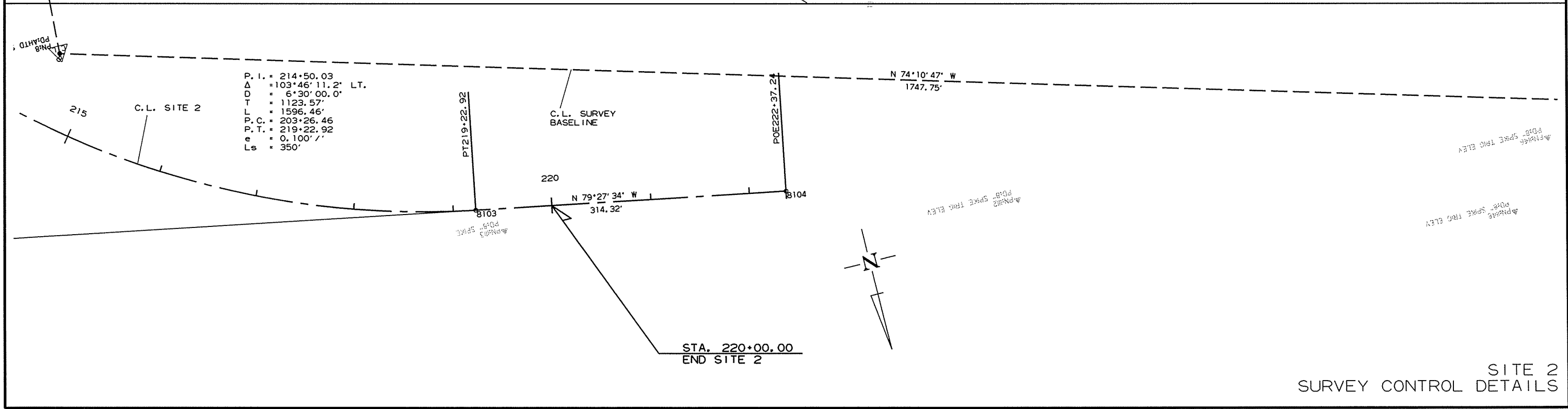


DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		49	141
				JOB NO.	090343		49	141

② SURVEY CONTROL DETAILS



P. I. = 214+50.03  
 Δ = 103°46'11.2" LT.  
 D = 6°30'00.0"  
 T = 1123.57'  
 L = 1596.46'  
 P. C. = 203+26.46  
 P. T. = 219+22.92  
 e = 0.100' / '  
 Ls = 350'

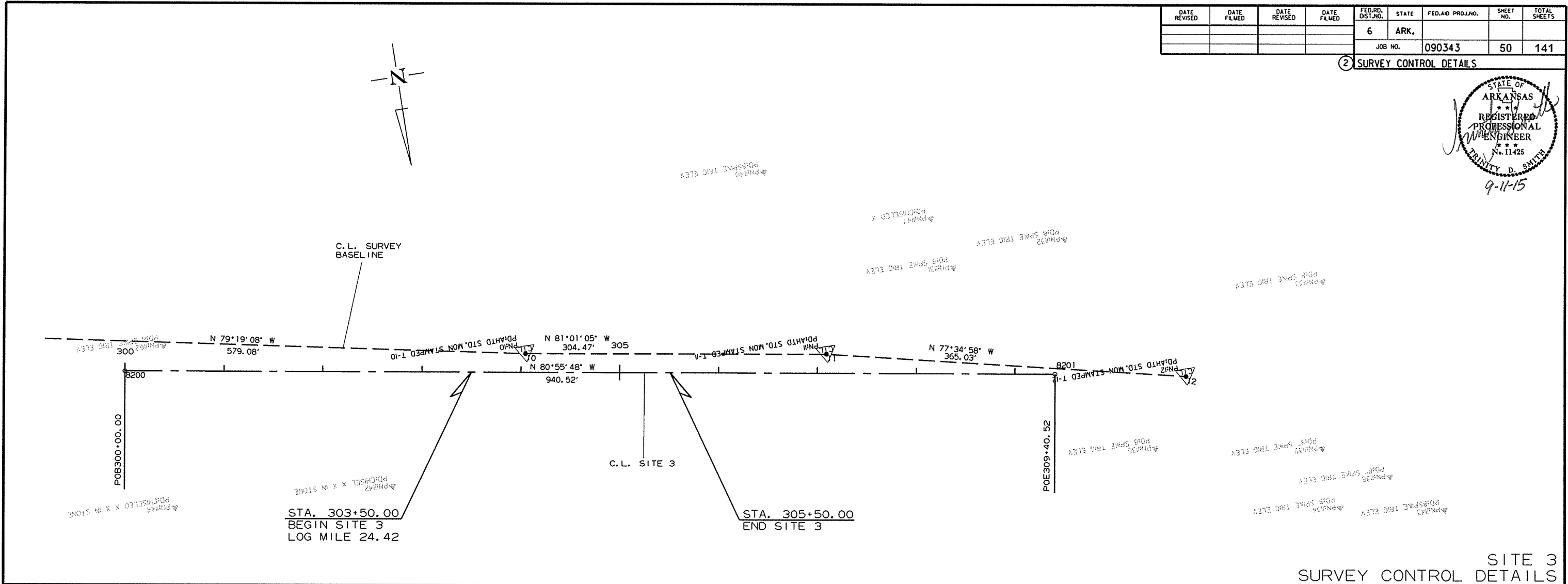


P. I. = 214+50.03  
 Δ = 103°46'11.2" LT.  
 D = 6°30'00.0"  
 T = 1123.57'  
 L = 1596.46'  
 P. C. = 203+26.46  
 P. T. = 219+22.92  
 e = 0.100' / '  
 Ls = 350'

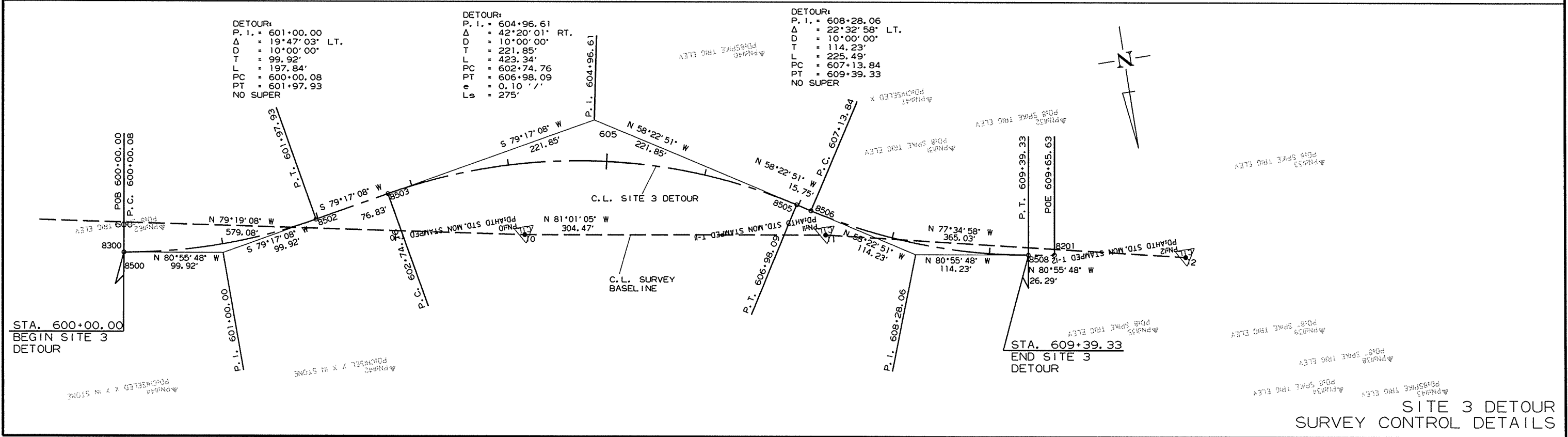
9/9/2015 R090343.DCN

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	090343		50	141

2 SURVEY CONTROL DETAILS



SITE 3 SURVEY CONTROL DETAILS



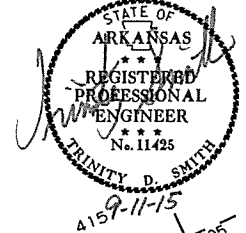
SITE 3 DETOUR SURVEY CONTROL DETAILS

9/9/2015

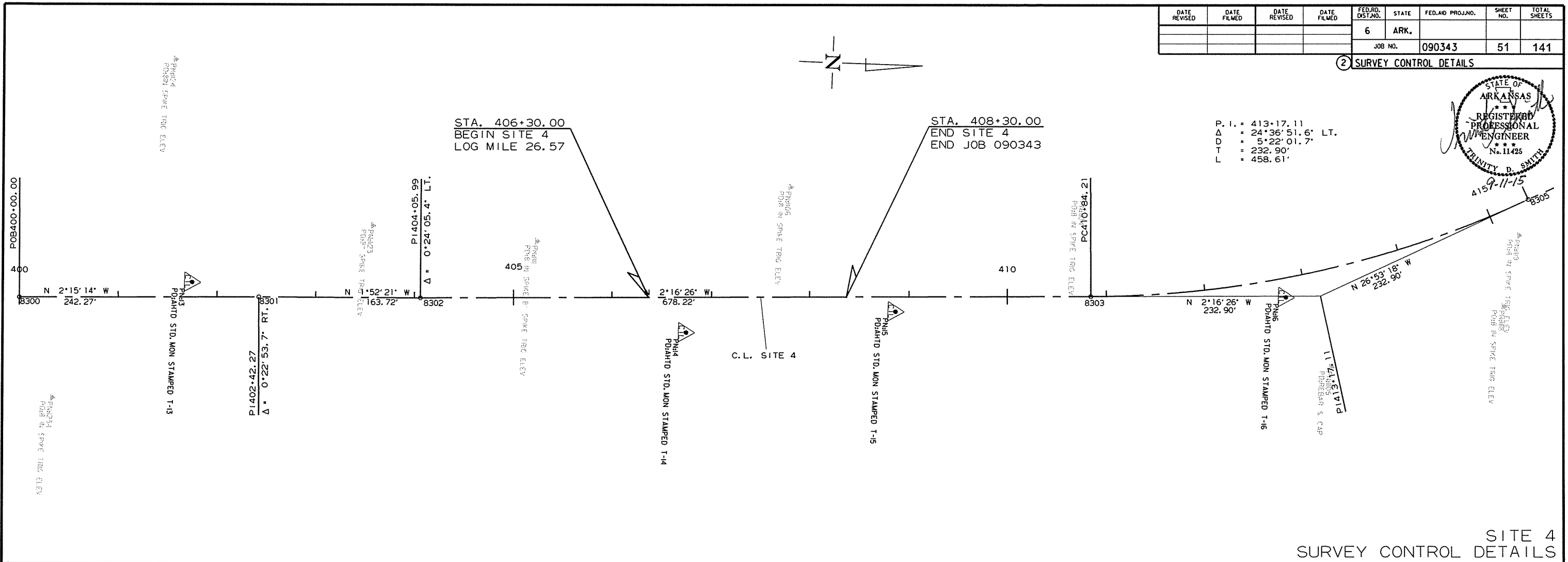
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				6	ARK.			
JOB NO. 090343							51	141

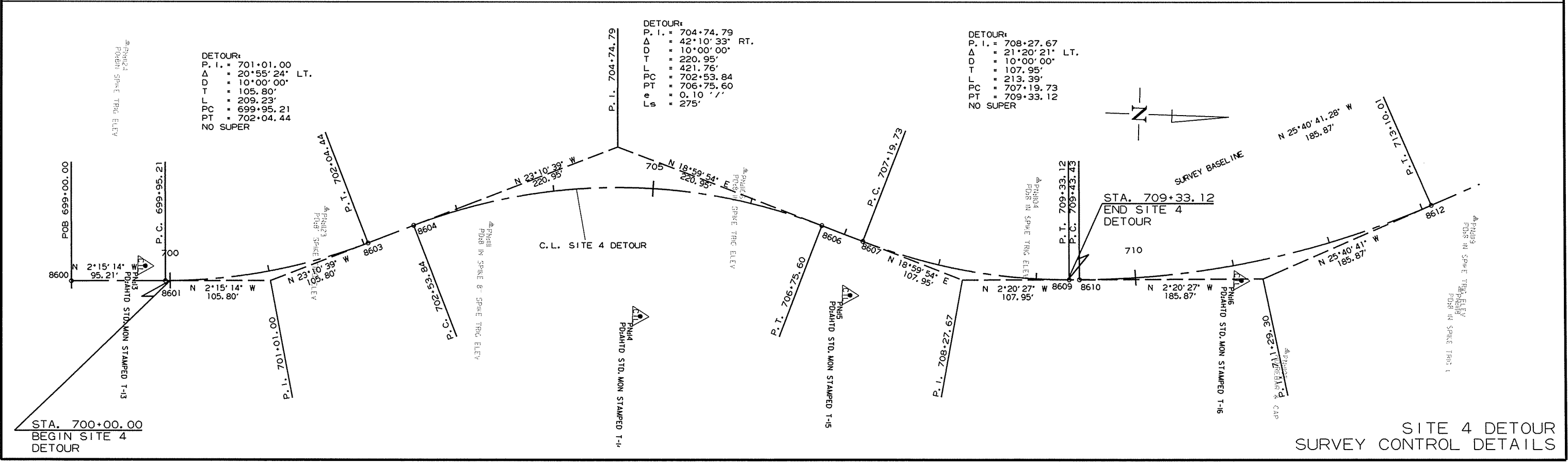
2 SURVEY CONTROL DETAILS



P. I. = 413+17.11  
 Δ = 24°36'51.6" LT.  
 D = 5°22'01.7"  
 T = 232.90'  
 L = 458.61'



SITE 4  
 SURVEY CONTROL DETAILS



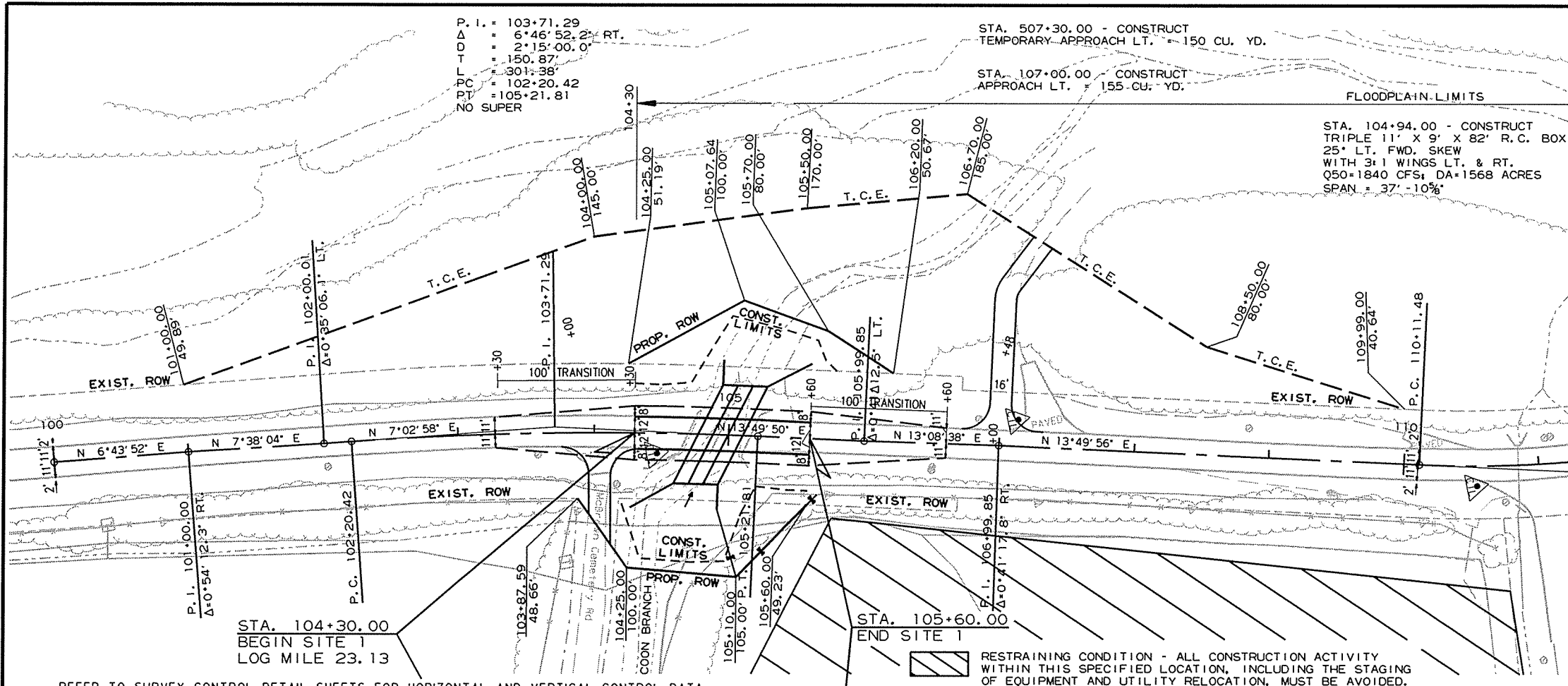
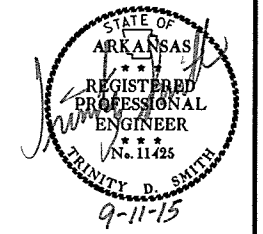
SITE 4 DETOUR  
 SURVEY CONTROL DETAILS

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DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO. 090343							52	141

2 PLAN AND PROFILE SHEETS-SITE 1



REMOVAL AND DISPOSAL OF FENCE

STA.	STA.	SIDE	LIN. FT.
104+82	105+35	RT.	81

WIRE FENCE

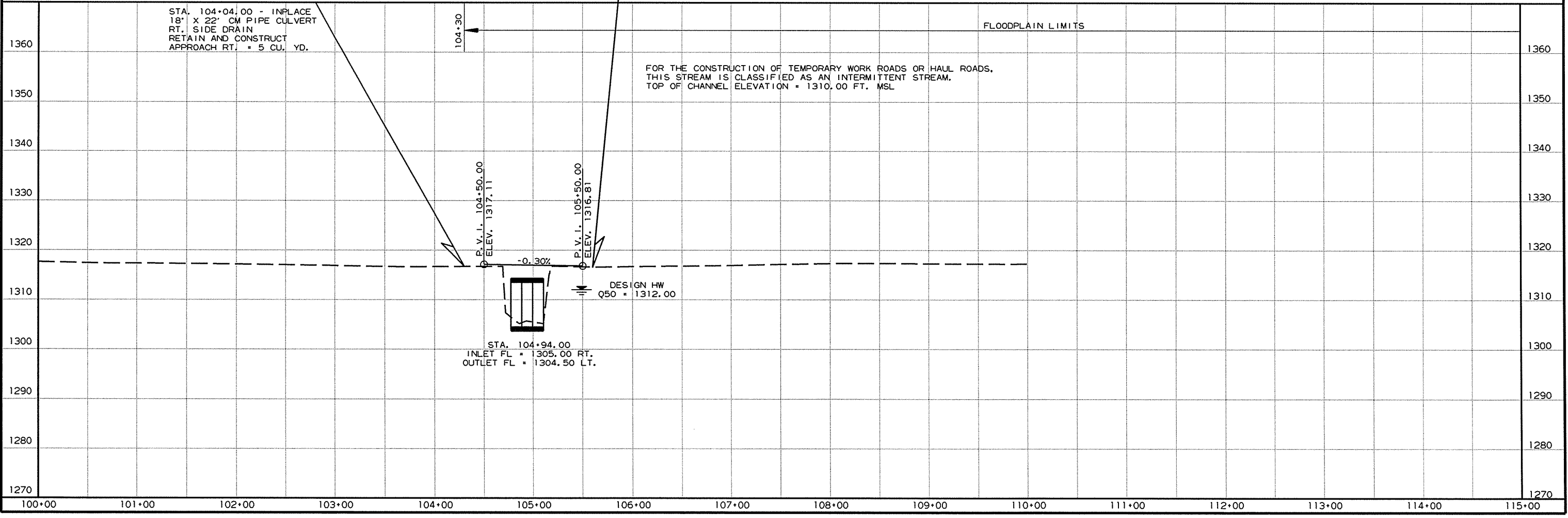
STA.	STA.	SIDE	TYPE	LIN. FT.
104+93	105+67	RT.	D	138

STA. 104+70.00 - STA. 105+16.00 - IN PLACE  
 46' X 26' CLEAR RDWY. BRIDGE  
 CONCRETE DECK ON STEEL BEAMS SUPPORTED BY MASONRY BENTS  
 REMOVE AS EXISTING BRIDGE STRUCTURE (SITE NO. 1) = 1.00 LUMP SUM  
 BR. NO. M0556

RESTRAINING CONDITION - ALL CONSTRUCTION ACTIVITY WITHIN THIS SPECIFIED LOCATION, INCLUDING THE STAGING OF EQUIPMENT AND UTILITY RELOCATION, MUST BE AVOIDED.

REFER TO SURVEY CONTROL DETAIL SHEETS FOR HORIZONTAL AND VERTICAL CONTROL DATA.

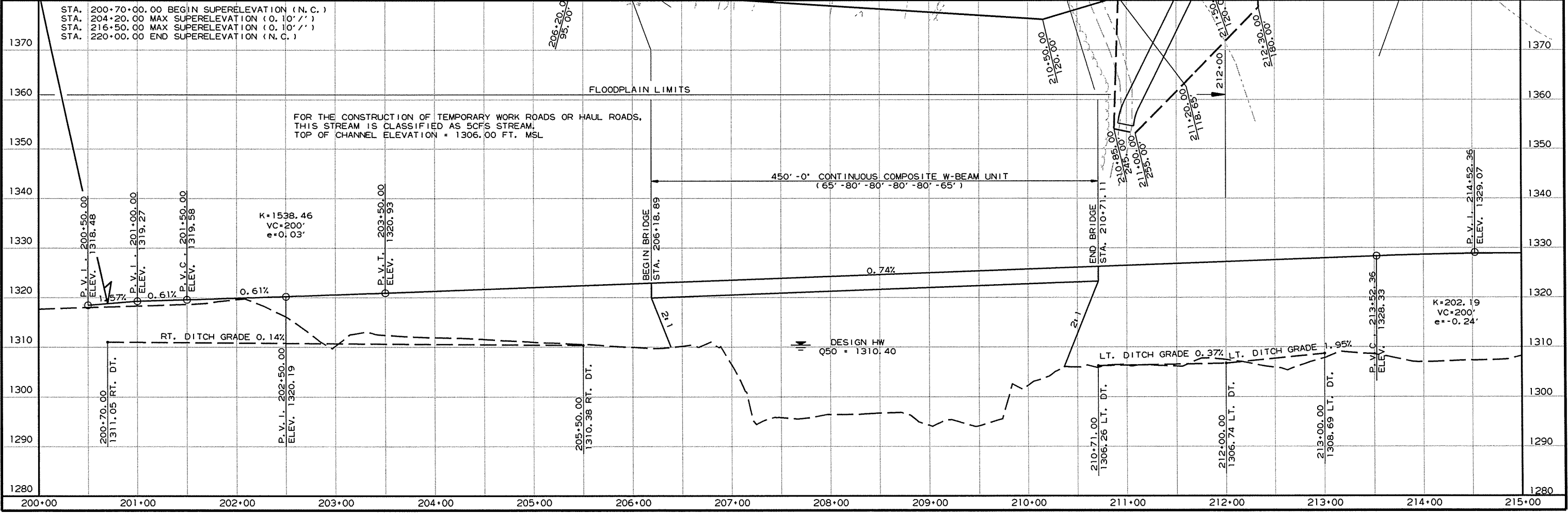
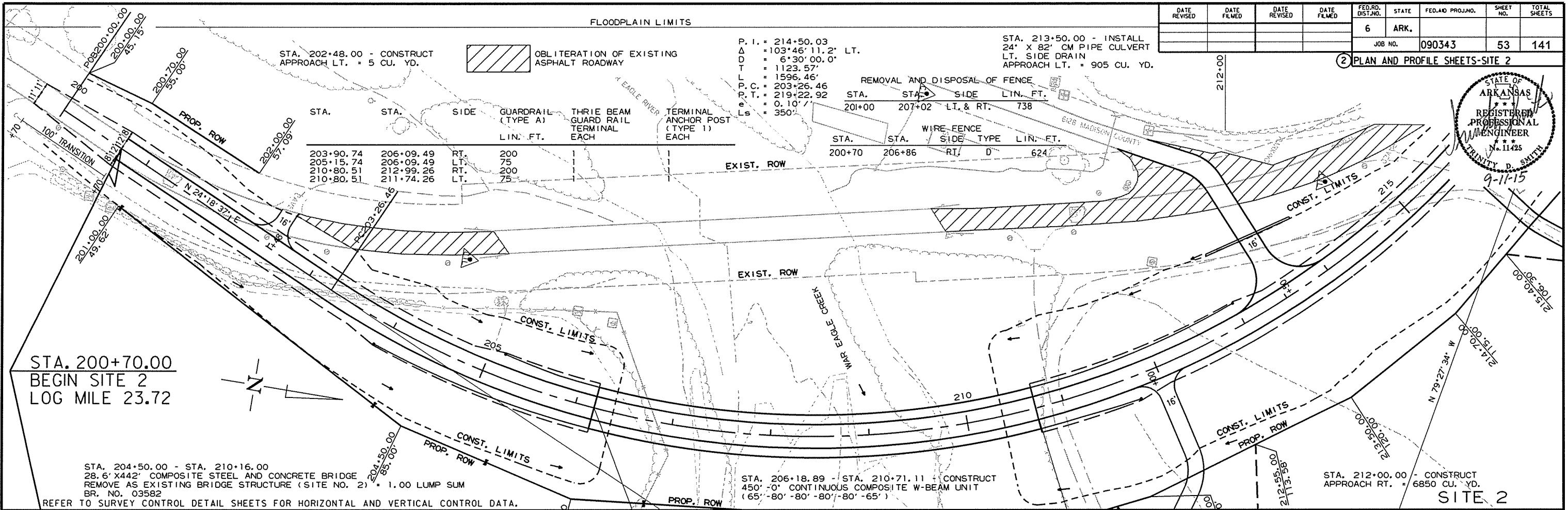
SITE 1



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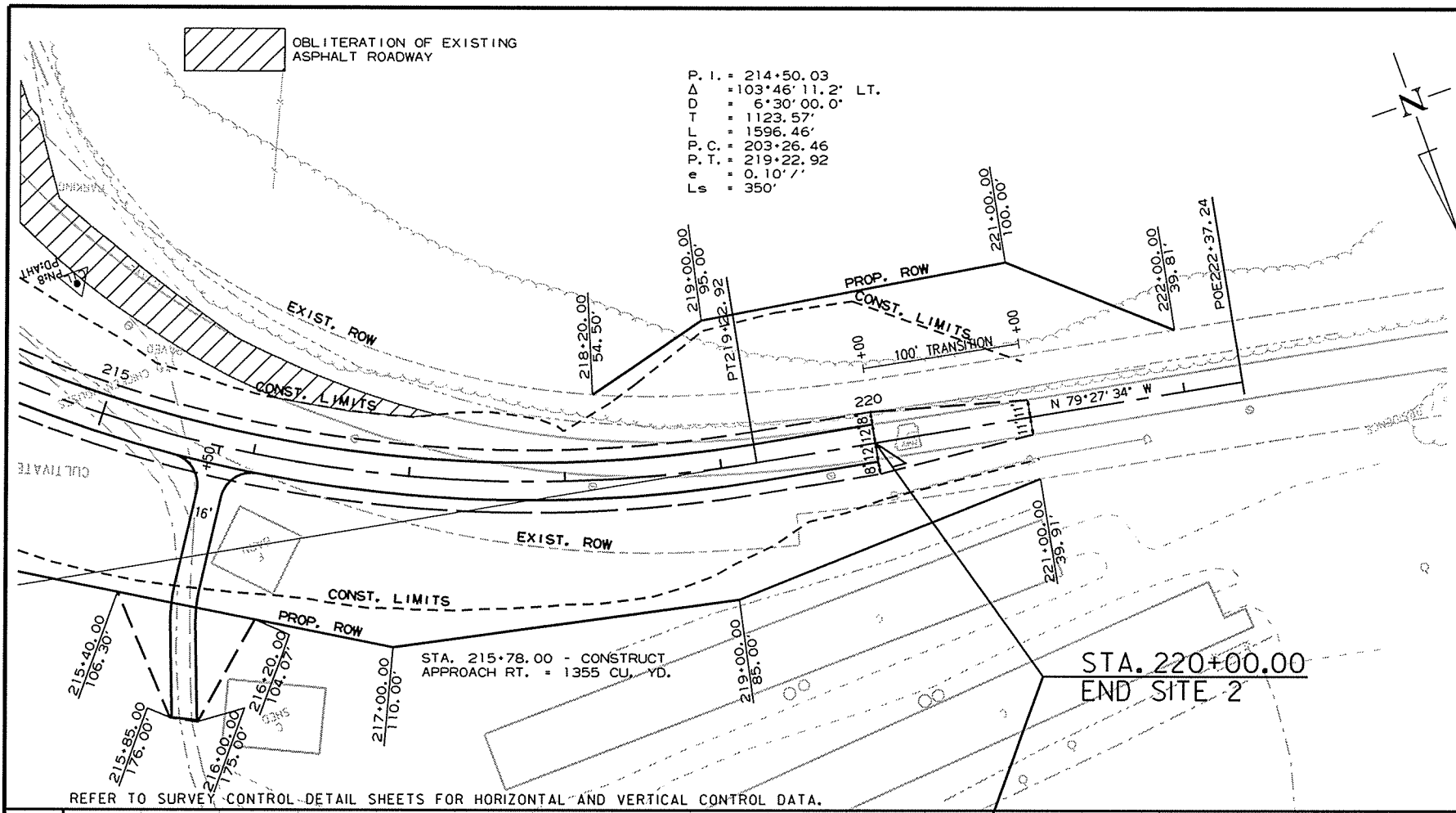
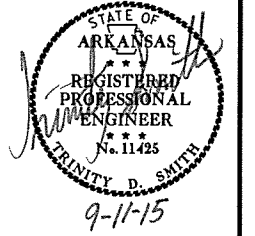
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	090343		53	141

2 PLAN AND PROFILE SHEETS-SITE 2



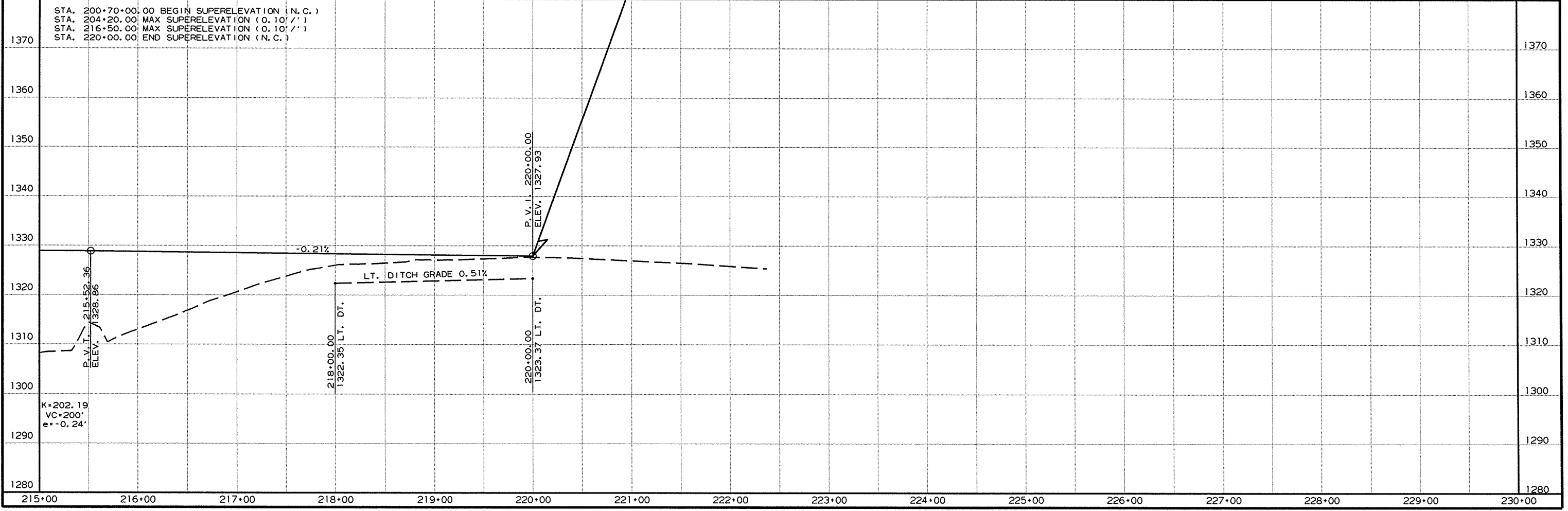
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				6	ARK.			
				JOB NO.	090343		54	141

2 PLAN AND PROFILE SHEETS-SITE 2



REFER TO SURVEY CONTROL DETAIL SHEETS FOR HORIZONTAL AND VERTICAL CONTROL DATA.

SITE 2



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STA. 300+00.00 - INPLACE  
21' IRON POST GATE ON LT.  
RETAIN

STA. 303+82.00 - INPLACE  
18' X 22' CM PIPE CULVERT  
LT. SIDE DRAIN  
REMOVE & INSTALL  
18' X 42' SIDE DRAIN  
APPROACH LT. = 360 CU. YD.

FLOODPLAIN LIMITS

STA. 304+60 - CONSTRUCT  
QUINT, 11' X 6' X 105' R.C. BOX CULVERT  
45° LT. FWD. SKEW  
WITH 3:1 WINGS LT. & RT.  
Q50=1900.00 CFS; DA=1664.00 ACRES  
SPAN = 81' - 6 3/4"

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
							JOB NO. 090343	55 141

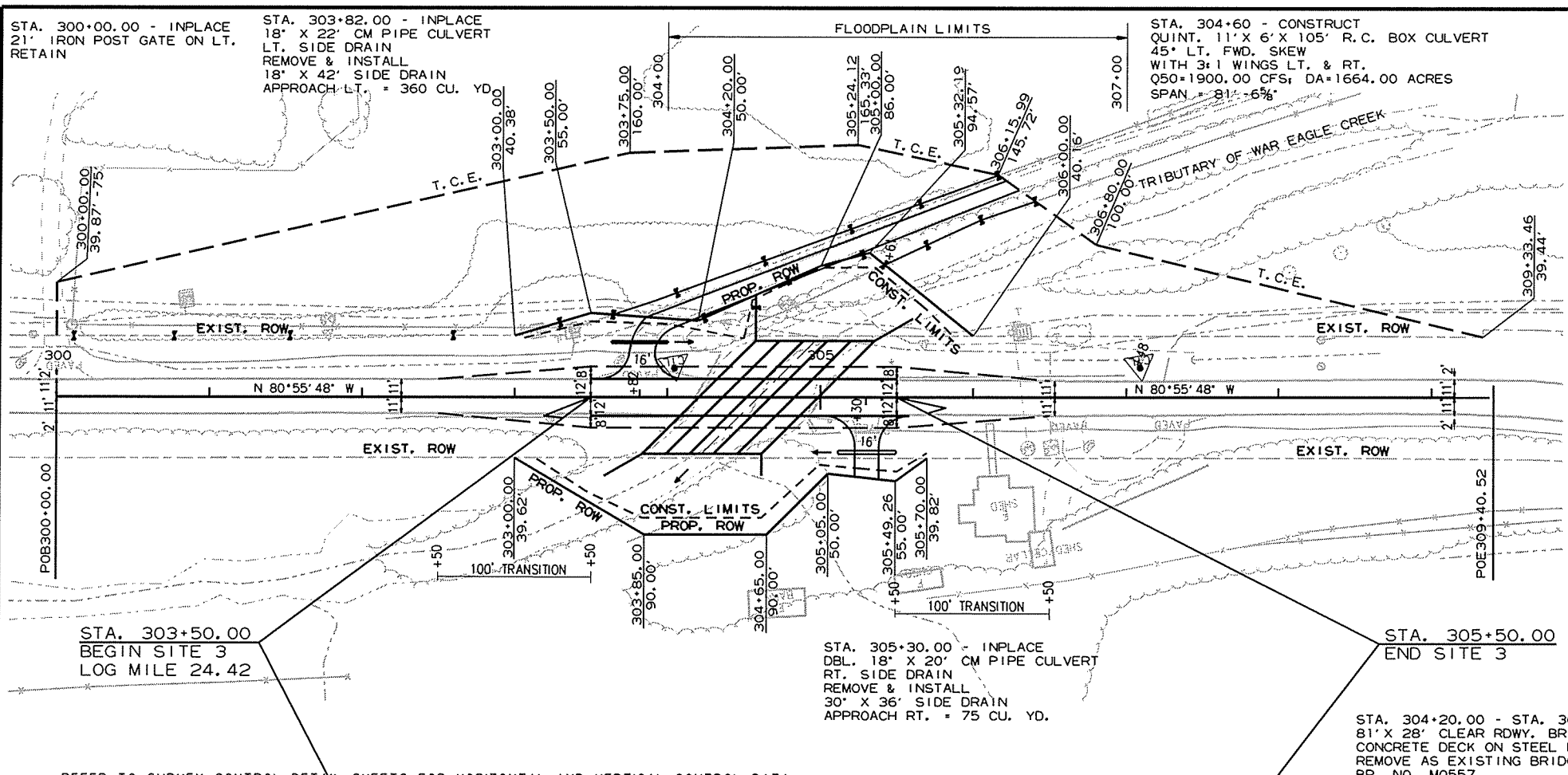
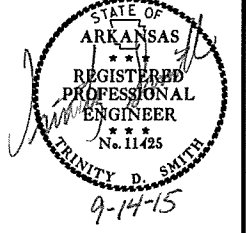
2 PLAN AND PROFILE SHEETS-SITE 3

REMOVAL AND DISPOSAL OF FENCE

STA.	STA.	SIDE	LIN. FT.
300+10	306+16	LT.	655
303+85	304+31	RT.	50
304+51	306+40	LT.	207

WIRE FENCE

STA.	STA.	SIDE	TYPE	LIN. FT.
304+20	306+40	LT.	D	257



STA. 303+50.00  
BEGIN SITE 3  
LOG MILE 24.42

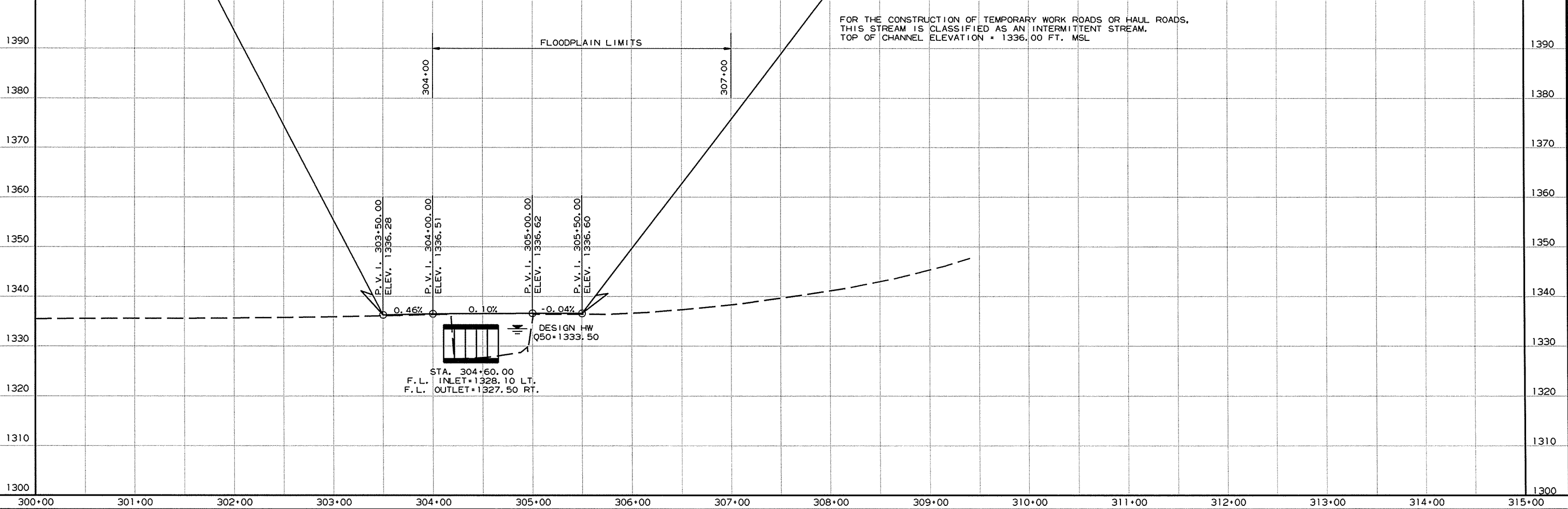
STA. 305+30.00 - INPLACE  
DBL. 18' X 20' CM PIPE CULVERT  
RT. SIDE DRAIN  
REMOVE & INSTALL  
30' X 36' SIDE DRAIN  
APPROACH RT. = 75 CU. YD.

STA. 305+50.00  
END SITE 3

STA. 304+20.00 - STA. 305+00 - IN PLACE  
81' X 28' CLEAR RDWY. BRIDGE  
CONCRETE DECK ON STEEL BEAMS SUPPORTED BY CONCRETE PIERS  
REMOVE AS EXISTING BRIDGE STRUCTURE (SITE NO. 3) = 1.00 LUMP SUM  
BR. NO. M0557

REFER TO SURVEY CONTROL DETAIL SHEETS FOR HORIZONTAL AND VERTICAL CONTROL DATA.

SITE 3



STA. 304+60.00  
F.L. INLET=1328.10 LT.  
F.L. OUTLET=1327.50 RT.

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REMOVAL AND DISPOSAL OF FENCE

STA.	STA.	SIDE	LIN. FT.
402+21	408+07	LT.	872
410+03	410+90	LT.	115

WIRE FENCE

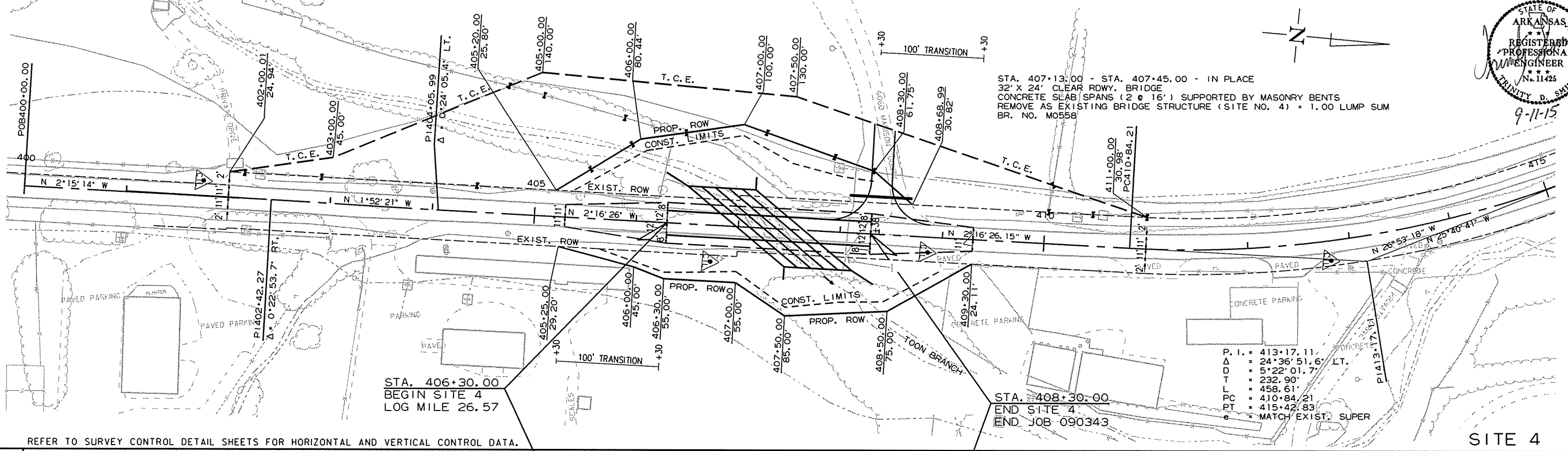
STA.	STA.	SIDE	TYPE	LIN. FT.
402+20	408+30	LT.	D	640
404+68	406+37	LT.	D	173
410+03	411+00	LT.	D	128

STA. 407+25.00 - CONSTRUCT  
 QUINT, 8' X 4' X 127' R.C. BOX CULVERT  
 53° RT. FWD. SKEW  
 WITH 3:1 WINGS LT. & RT.  
 Q50=1200.00 CFS; DA=832.00 ACRES  
 SPAN = 70'-10 3/4"

STA. 408+38.00 - INSTALL  
 18" X 60" PIPE CULVERT  
 SIDE DRAIN LT.  
 CONSTRUCT APPROACH LT. = 125 CU. YD.

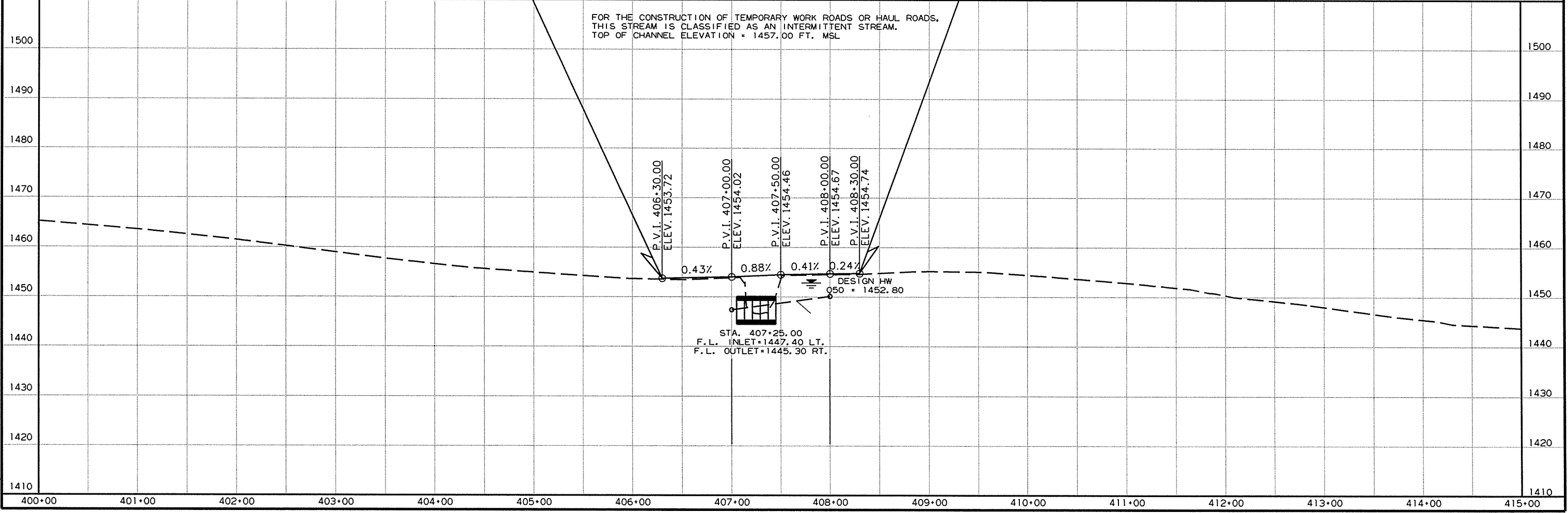
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO. 090343							56	141

2 PLAN AND PROFILE SHEETS-SITE 4



REFER TO SURVEY CONTROL DETAIL SHEETS FOR HORIZONTAL AND VERTICAL CONTROL DATA.

FOR THE CONSTRUCTION OF TEMPORARY WORK ROADS OR HAUL ROADS,  
 THIS STREAM IS CLASSIFIED AS AN INTERMITTENT STREAM.  
 TOP OF CHANNEL ELEVATION = 1457.00 FT. MSL



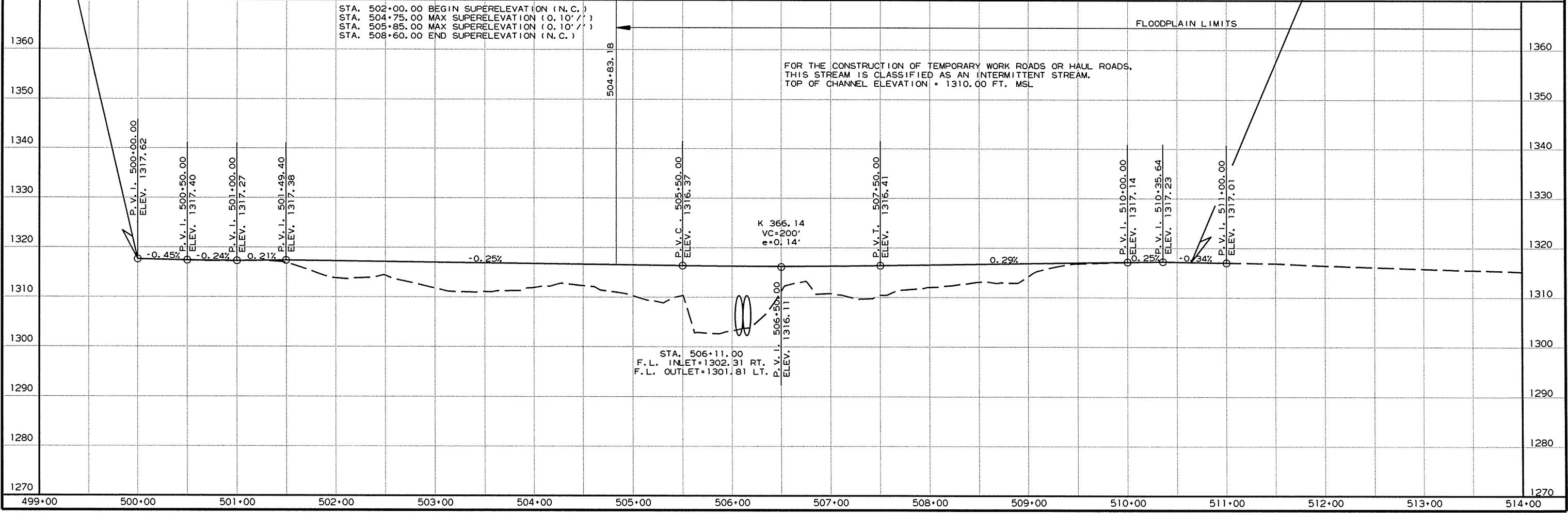
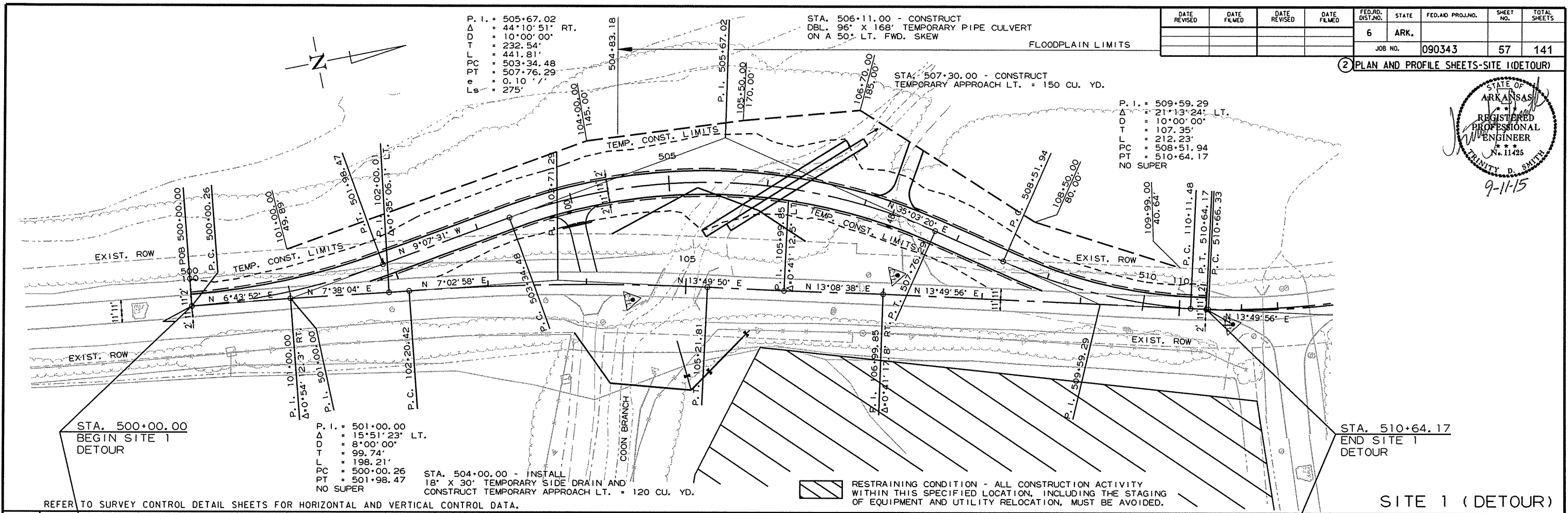
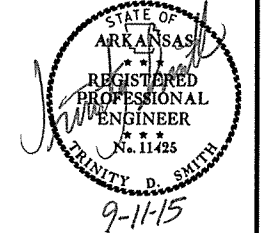
9/8/2015  
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SITE 4



DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AD PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.	090343	57	141

2 PLAN AND PROFILE SHEETS-SITE 1 (DETOUR)



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STA. 300+00.00 - INPLACE  
21' IRON POST GATE ON LT.  
RETAIN

P. I. = 601+00.00  
Δ = 19°47'03" LT.  
D = 10'00'00"  
T = 99.92'  
L = 197.84'  
PC = 600+00.08  
PT = 601+97.93  
NO SUPER

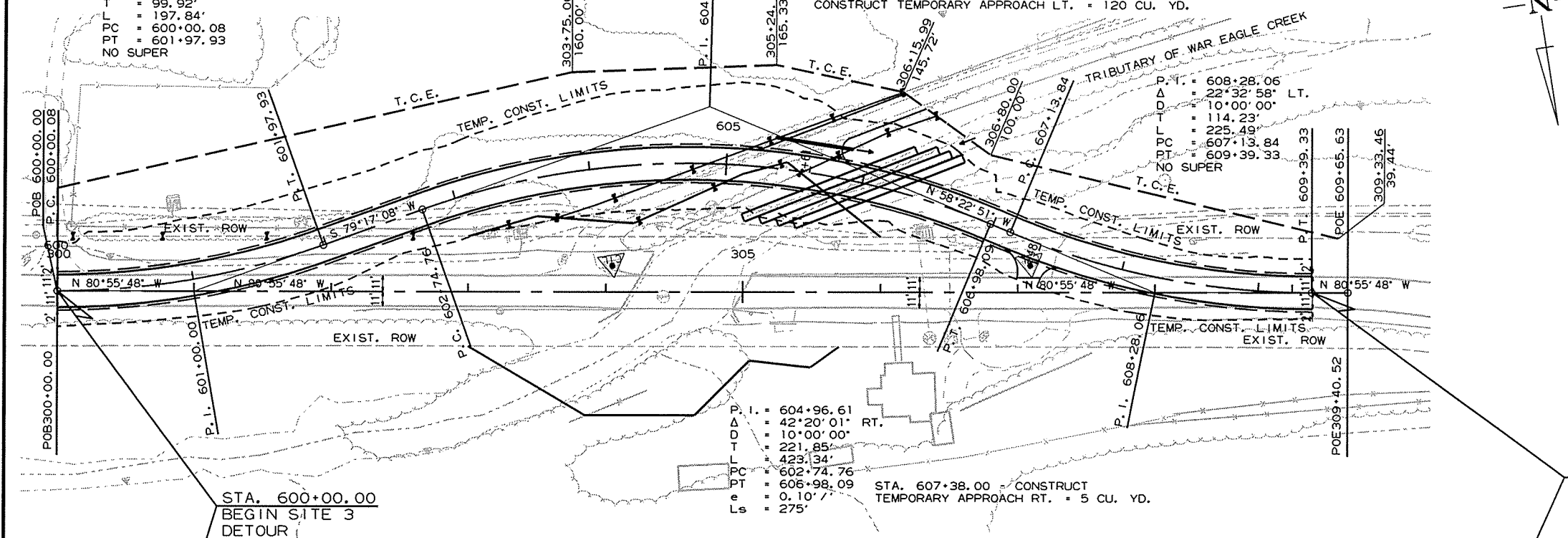
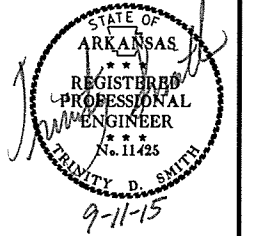
FLOODPLAIN LIMITS

STA. 606+07.00 - CONSTRUCT  
QUAD. 72" X 136" TEMPORARY PIPE CULVERT  
ON A 55° LT. FWD. SKEW

STA. 605+61.00 - INSTALL  
18" X 57" TEMPORARY SIDE DRAIN AND  
CONSTRUCT TEMPORARY APPROACH LT. = 120 CU. YD.

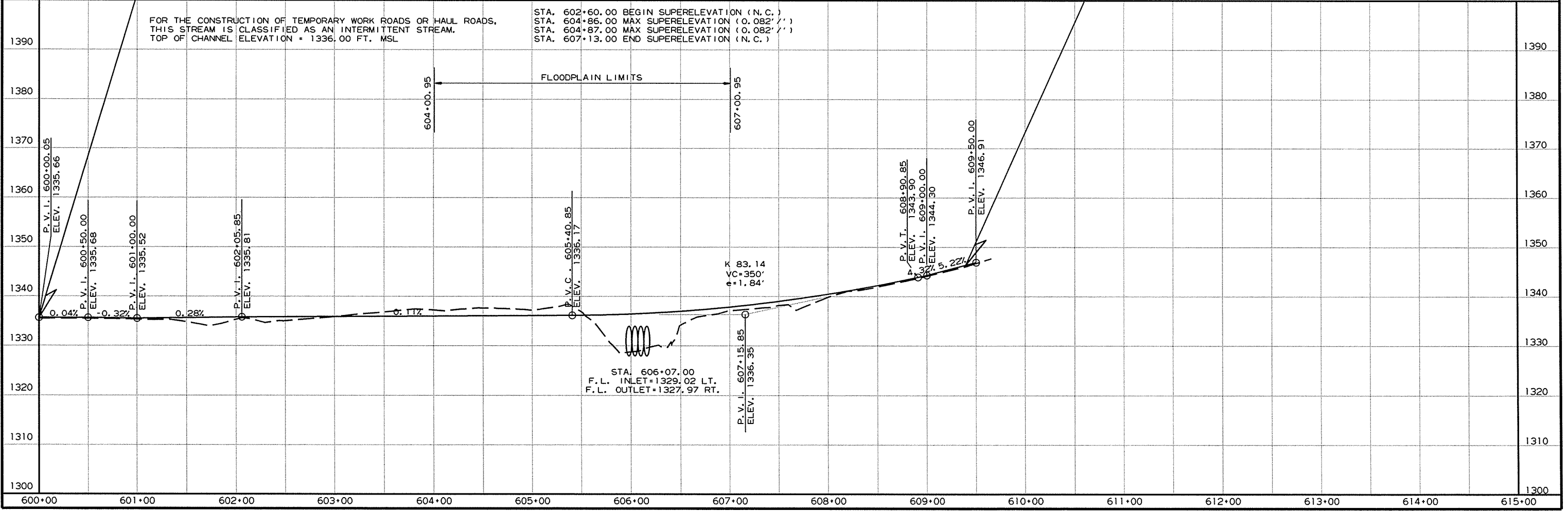
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				6	ARK.	090343	58	141

② PLAN AND PROFILE SHEETS-SITE 3 (DETOUR)



REFER TO SURVEY CONTROL DETAIL SHEETS FOR HORIZONTAL AND VERTICAL CONTROL DATA.

SITE 3 (DETOUR)

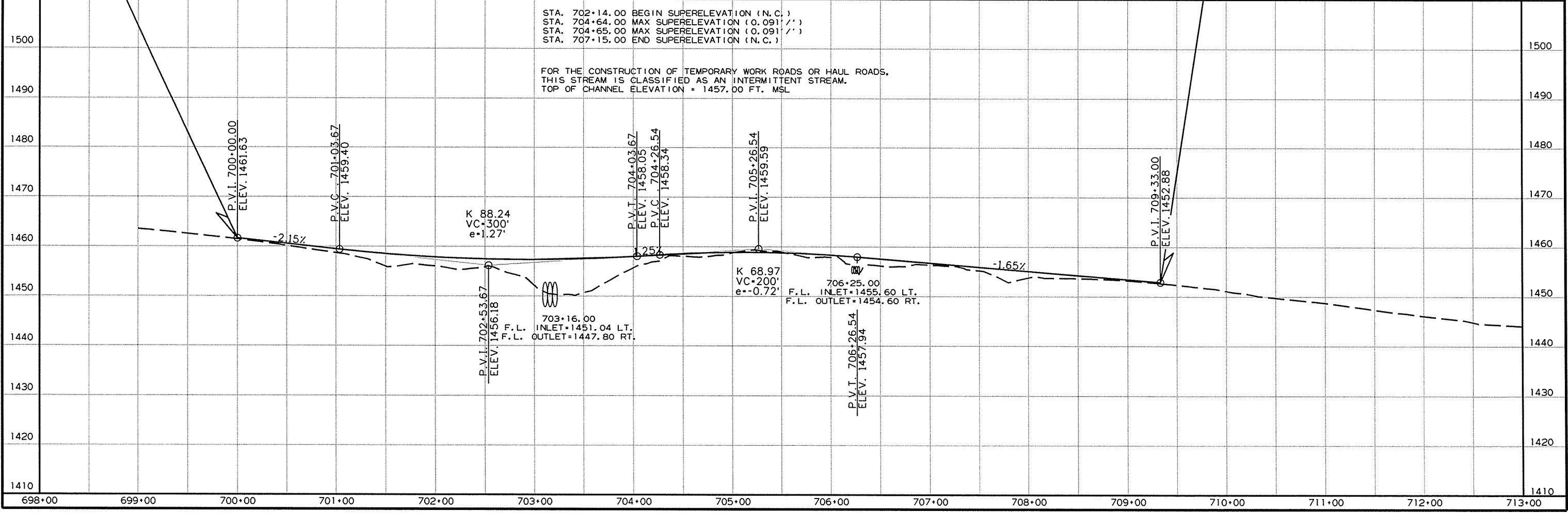
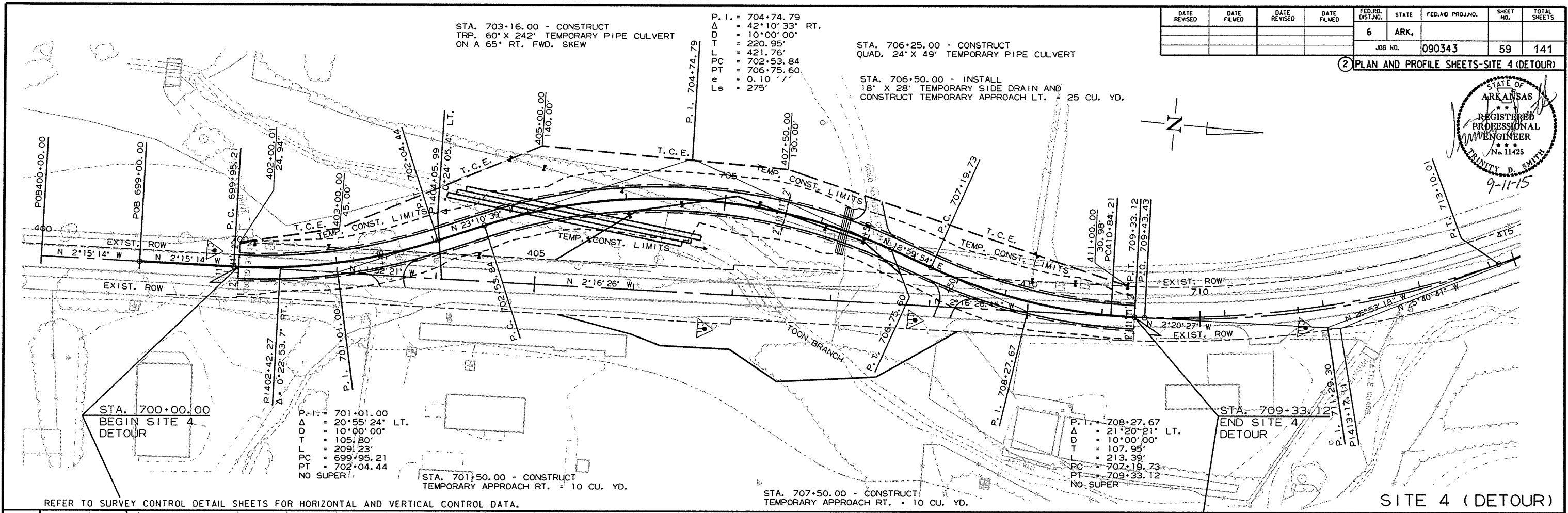
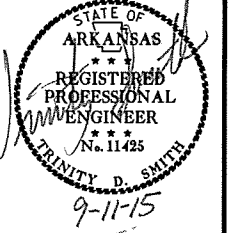


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DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO. 090343							59	141

2 PLAN AND PROFILE SHEETS-SITE 4 (DETOUR)



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For R/W Data and Guard Rail Details see Rdwy. Plans

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	090343	60	141	

GENERAL NOTES

07346 - LAYOUT - 57107

BENCH MARK: Horizontal and Vertical Control Data are shown on Survey Control Detail Sheets.

CONSTRUCTION SPECIFICATIONS: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction (2014 edition), with applicable Supplemental Specifications and Special Provisions. Unless otherwise noted, Section and Subsection refer to the Standard Specifications unless otherwise noted in the plans.

DESIGN SPECIFICATIONS: AASHTO LRFD Bridge Design Specifications Sixth Edition (2012) with 2013 Interims.

LIVE LOADING: HL-93

SEISMIC PERFORMANCE ZONE: I

$S_{D1} = 0.059$

SITE CLASS: A

MATERIALS AND STRENGTHS:

Class 5 (AE) Concrete (superstructure)	$f'_c = 4,000$ psi
Class 5 Concrete (substructure)	$f'_c = 3,500$ psi
Reinforcing Steel (Grade 60, AASHTO M31 or M322, Type A)	$f_y = 60,000$ psi
Structural Steel (AASHTO M270, Grade 36)	$F_y = 36,000$ psi
Structural Steel (AASHTO M270, Grade 50W)	$F_y = 50,000$ psi

BORING LOGS: Boring logs may be obtained from the Construction Contract Procurement Section of the Program Management Division.

STEEL PILING: Piling in Bents 1, 2, 6 & 7 shall be HPI2x53 (Grade 50) and shall be driven with an approved air, steam, or diesel hammer to a minimum safe bearing capacity of 95 tons per pile and into the material designated as Shale on the boring legend. Minimum penetration shall be 10' below natural ground for all piles in Bents 1 and 7, and 10' below bottom of footings for piles in Bents 2 and 6. Piling in end bents shall be driven after embankment to bottom of cap is in place. Lengths of piling shown are for estimating quantities and for use in determining payment for cut-off and build-up in accordance with the Standard Specifications. On all piling, the Contractor shall use approved steel H-Pile driving points.

PREBORING: Preboring is required for all piles in Bent 6 to achieve minimum penetration. Preboring shall be to a minimum 3' depth into material designated as Shale on the boring legend. The actual size and depth of preboring shall be determined in the field by the Engineer. The Contractor shall be responsible for keeping prebored holes free of debris prior to driving piles and backfilling which may require the use of temporary casings or other methods. After driving is completed, the prebored hole shall be backfilled with Class 5 Concrete to the top of the rock and the remaining length backfilled in accordance with Subsection 805.08(a). Any related cost for backfilling, including concrete and temporary casing, shall be considered subsidiary to the item "Preboring".

FOOTINGS: The top of the footings at Bents 2 and 6 shall be set a minimum of 2' below natural ground or at the elevations shown on the plans, whichever is lower.

Footings at Bents 3 thru 5 shall be set a minimum of 2' into material designated as Shale on the boring legend. The top of the footings at Bents 3 thru 5 shall be set 2' below the channel bottom as determined by the lowest channel elevation within the footprint of the footing. Rock excavations shall be made to neat lines of the concrete footings. Blasting will not be allowed. Concrete in footings shall be poured directly against excavated surfaces of rock.

Foundations for footings shall be prepared in accordance with Subsection 80L.04. Excavations shall be backfilled and compacted to the level of the existing ground in accordance with Subsection 80L.08.

BRIDGE DECK: The concrete bridge deck shall be given a fine finish as specified for final finishing in Subsection 802.19 for Class 5 Tined Bridge Roadway Surface Finish.

PROTECTIVE SURFACE TREATMENT: Class 2 Protective Surface treatment shall be applied to the roadway surface and to the roadway face and top of the concrete parapet rail.

DETAIL DRAWINGS:

End Bents	5710-57112
Intermediate Bents	5713-57117
450' Cont. Comp. W-Beam Unit	5718-57124
Elastomeric Bearings	57125
Steel Piling	55020
Type A Approach Gutters	55030A

DRAWING NUMBER

EXISTING BRIDGE: Existing Bridge No. 03582 (Log Mile 23.79) is 28.6' wide and 442' long with seven composite steel and concrete simple spans (two @ 50', three @ 80', and two @ 50') supported by concrete piers on spread footings at intermediate bents and steel piling at end bents. See Dwg. No. 57109 for location of existing bridge and excavation of existing embankment.

REMOVAL AND SALVAGE: After the new bridge is open to traffic the Contractor shall remove existing Bridge No. 03582, including dumped riprap, in accordance with Section 205. Removal of Dumped Riprap shall not be paid for directly but shall be considered subsidiary to the item "Removal of Existing Bridge Structure." All Salvageable guard rail and beams as selected by District 9 shall remain the property of the Department. The Contractor shall coordinate with the Engineer to provide temporary storage and on site loading onto Department equipment for removal of all salvaged items. All remaining material from the existing bridge shall become the property of the Contractor.

MAINTENANCE OF TRAFFIC: See Roadway Plans.



SHEET 1 OF 3  
LAYOUT OF BRIDGE OVER WAR EAGLE CREEK  
HWY. 74 - HUNTSVILLE STRS. & APPRS. (S)  
MADISON COUNTY

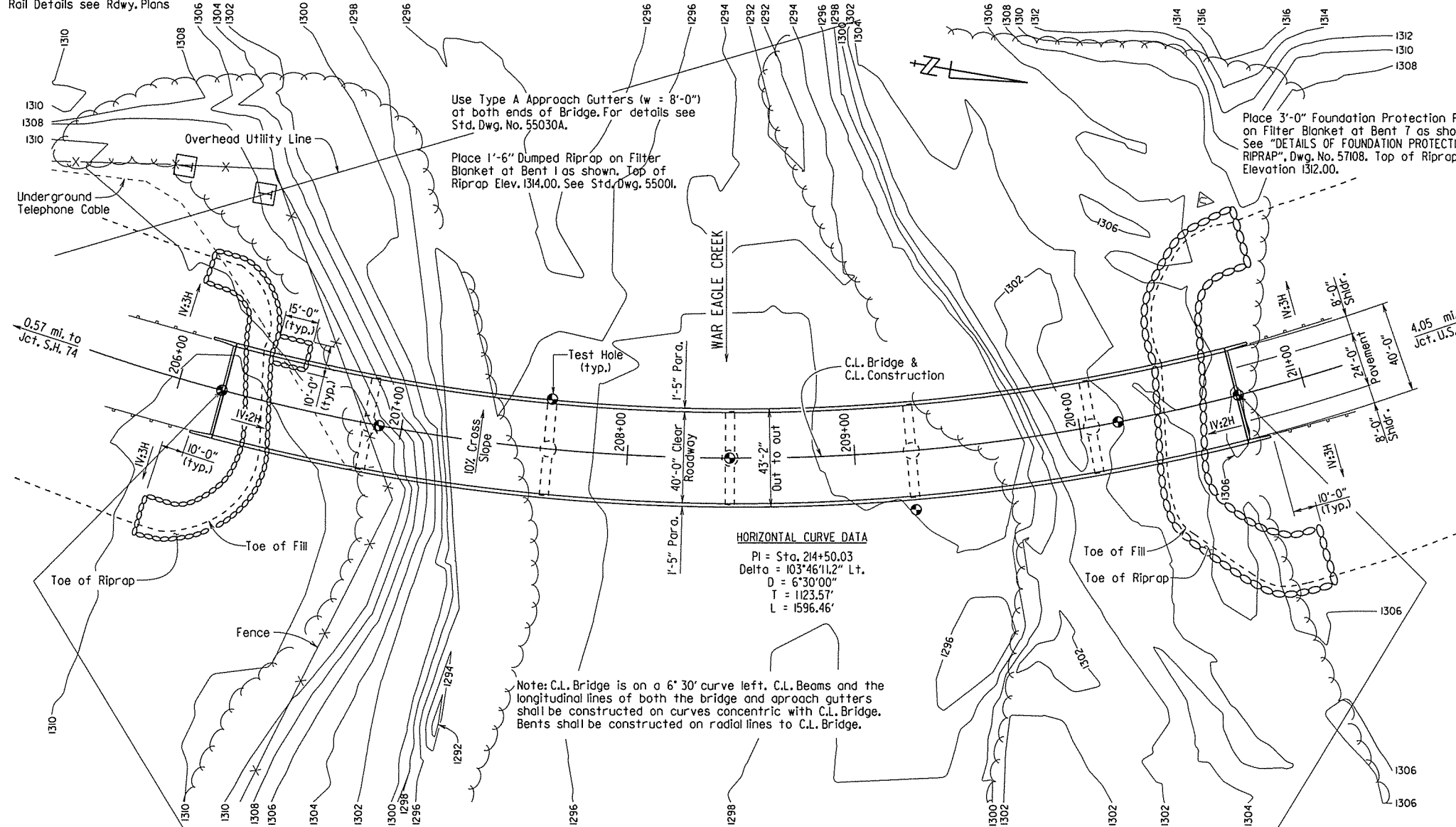
ROUTE 23 SEC. 8  
ARKANSAS STATE HIGHWAY COMMISSION

LITTLE ROCK, ARK.

DRAWN BY: BHS	DATE: 9/4/2014	FILENAME: b090343_ll.dgn
CHECKED BY: DHP	DATE: 8/14/15	SCALE: 1" = 30'-0"
DESIGNED BY: BHS	DATE: 9/2/2014	

BRIDGE NO. 07346

DRAWING NO. 57107



HORIZONTAL CURVE DATA

PI = Sta. 214+50.03  
Delta = 103°46'11.2" Lt.  
D = 6°30'00"  
T = 1123.57'  
L = 1596.46'

Use Type A Approach Gutters (w = 8'-0") at both ends of Bridge. For details see Std. Dwg. No. 55030A.

Place 1'-6" Dumped Riprap on Filter Blanket at Bent 1 as shown. Top of Riprap Elev. 1314.00. See Std. Dwg. 5500L.

Place 3'-0" Foundation Protection Riprap on Filter Blanket at Bent 7 as shown. See "DETAILS OF FOUNDATION PROTECTION RIPRAP", Dwg. No. 57108. Top of Riprap Elevation 1312.00.

Note: C.L. Bridge is on a 6° 30' curve left. C.L. Beams and the longitudinal lines of both the bridge and approach gutters shall be constructed on curves concentric with C.L. Bridge. Bents shall be constructed on radial lines to C.L. Bridge.

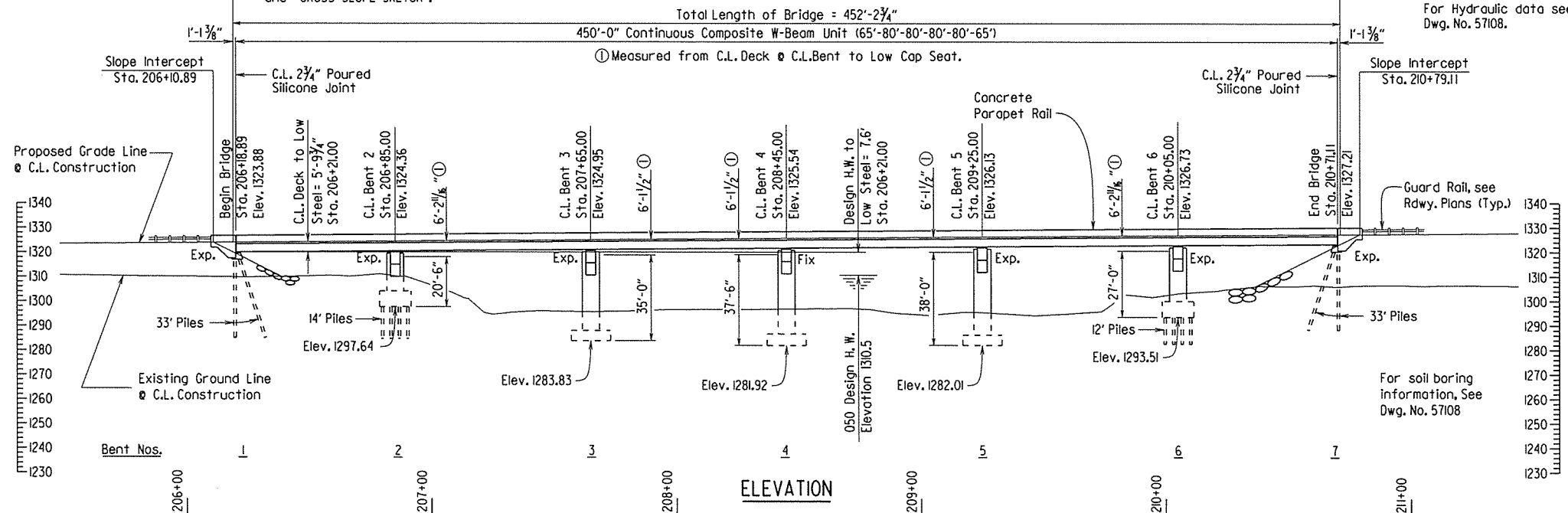
Stations and elevations shown are along C.L. Bridge. Elevations shown are actual elevations at C.L. Bridge. See Dwg. No. 57108 for "GRADE ALONG C.L. CONSTRUCTION" and "CROSS SLOPE SKETCH".

PLAN

Total Length of Bridge = 452'-2 3/4"

450'-0" Continuous Composite W-Beam Unit (65'-80'-80'-80'-65')

① Measured from C.L. Deck @ C.L. Bent to Low Cap Seat.



ELEVATION

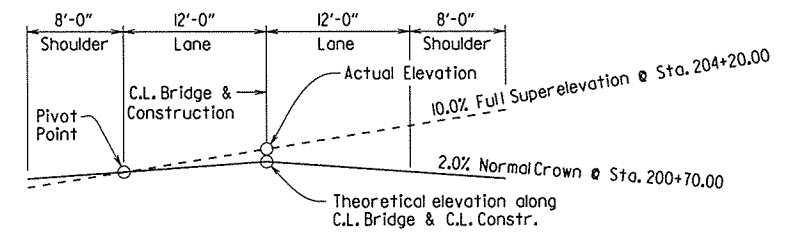
PRINT DATE: 8/21/2015

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				6	ARK.			
				JOB NO.	090343	61	141	
				07346 - LAYOUT - 57108				

**HYDRAULIC DATA**

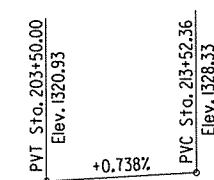
FLOOD DESCRIPTION	FREQUENCY	DISCHARGE	*NATURAL WATER SURFACE ELEVATION	WATER SURFACE ELEV. WITH BACKWATER
	YEARS	CFS	FEET	FEET
Design	50	38100	1309.2	1310.4
Base	100	46100	1310.0	1311.5
Extreme	500	72000	1312.3	1314.7
Overtopping	>500	-	-	-

\* Unconstricted water surface without structure or roadway approaches.  
 Drainage area = 105 square miles.  
 Historical H.W. Elev. = 1318.42 ft.  
 0100 Backwater Elev. for existing structure = 1310.5 ft.  
 Proposed Low Bridge Chord Elev. = 1318.08 ft. @ Sta. 206+21.00



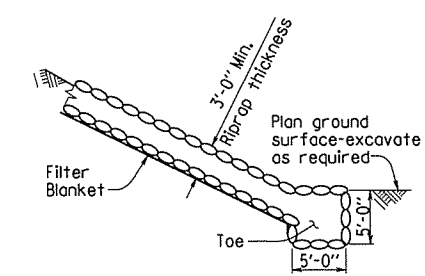
**CROSS SLOPE SKETCH**

Looking Ahead



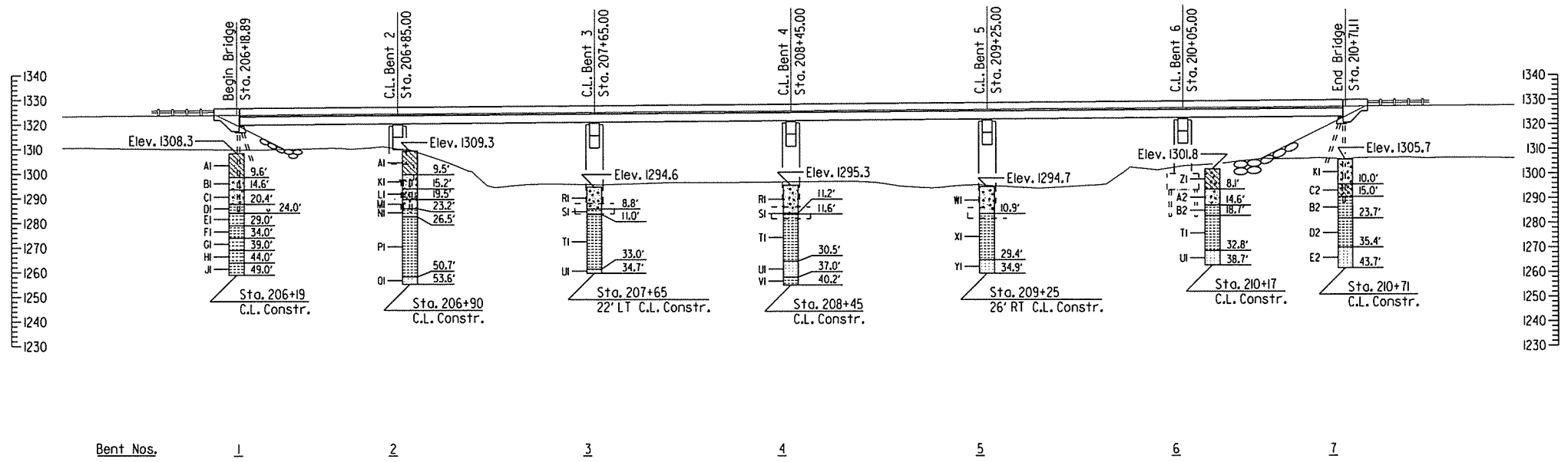
Theoretical Elevation along C.L. Bridge & Constr. See "CROSS SLOPE SKETCH"

**GRADE ALONG C.L. CONSTRUCTION**



**DETAILS OF FOUNDATION PROTECTION RIPRAP**

(Bent 7 Only)  
 No Scale



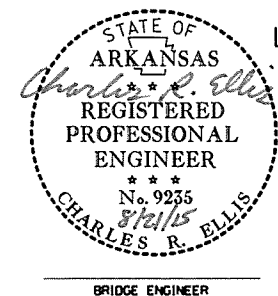
**ELEVATION OF SOIL BORINGS**

**BORING LEGEND**

- AI-Moist, Stiff, Reddish Brown Clay with Sand
- BI-Moist, Medium Dense, Brown Sand with Gravel (Sandstone Fragments)
- CI-Wet, Medium Dense, Brown Sand with Gravel (Sandstone Fragments) and some Cobbles
- DI-SHALE - Dark Gray, Laminated, Calcareous, Highly Weathered, Medium Hard, with Slight Dip
- EI-SHALE WITH GRAY CALCAREOUS SANDSTONE LAYERS - Dark Gray, Laminated, Calcareous, Slightly Weathered, Medium Hard, with Slight Dip
- FI-SHALE WITH OCCASIONAL WEATHERED SHALE LAYERS - Dark Gray, Laminated, Calcareous, Medium Hard, with Slight Dip
- GI-SHALE WITH GRAY CALCAREOUS SANDSTONE SEAMS - Dark Gray, Laminated, Calcareous, Slightly Weathered, Medium Hard, with Slight Dip
- HI-SHALE WITH FREQUENT WEATHERED SHALE LAYERS AND GRAY CALCAREOUS SANDSTONE SEAMS - Dark Gray, Laminated, Calcareous, Medium Hard, with Slight Dip
- JI-SHALE WITH OCCASIONAL WEATHERED SHALE LAYERS AND GRAY CALCAREOUS SANDSTONE SEAMS - Dark Gray, Laminated, Calcareous, Medium Hard, with Slight Dip
- KI-Moist, Medium Dense, Brown Sand with Gravel (Sandstone Fragments)
- LI-Moist, Medium Dense, Brown Sand with Gravel (Sandstone Fragments) and Cobbles
- MI-Sandstone Gravel with Highly Weathered Shale
- NI-SHALE - Dark Gray, Calcareous, Highly Weathered, Medium Hard
- PI-SHALE WITH FREQUENT WEATHERED SHALE LAYERS - Dark Gray, Laminated, Calcareous, Medium Hard, with Slight Dip
- OI-CALCAREOUS SANDSTONE - Light Gray, Thick Bedded, Slightly Weathered, Well-Cemented, with Slight Dip
- RI-Wet, Medium Dense, Brown Sand with Gravel (Sandstone Fragments)
- SI-SHALE - Dark Gray, Highly Weathered, Medium Hard
- TI-SHALE WITH FREQUENT WEATHERED SHALE LAYERS - Dark Gray, Laminated, Slightly Calcareous, Medium Hard, with Slight Dip
- UI-SANDSTONE - Gray, Medium Bedded, Slightly Calcareous, Well-Cemented, with Slight Dip
- VI-SHALE - Dark Gray, Laminated, Slightly Weathered, Medium Hard, with Slight Dip
- WI-Wet, Loose, Brown Sand with Gravel (Sandstone Fragments)
- XI-SHALE WITH FREQUENT WEATHERED SHALE LAYERS - Dark Gray, Laminated, Slightly Calcareous, Medium Hard, with Slight Dip and some Slickensides
- YI-SANDSTONE WITH OCCASIONAL CALCAREOUS SEAMS - Gray, Very Thick Bedded, Well-Cemented, with Slight Dip
- ZI-Moist, Very Stiff, Brown Clay with Sand, Gravel (Sandstone Fragments) and some Organic Matter
- A2-Wet, Loose, Brown Sand with Gravel (Sandstone Fragments)
- B2-SHALE - Dark Gray, Laminated, Slightly Calcareous, Weathered, Medium Hard, with Slight Dip
- C2-Wet, Medium Dense to Loose, Brown Sand with Gravel (Sandstone Fragments)
- D2-SHALE WITH FREQUENT WEATHERED SHALE LAYERS AND CALCAREOUS SANDSTONE PARTINGS - Dark Gray, Laminated, Slightly Calcareous, Medium Hard, with Slight Dip
- E2-SANDSTONE - Gray, Medium Bedded, Slightly Calcareous, Well-Cemented, with Slight Dip and Vertically Fractured Layers

**"N" VALUES**

- Sta. 206+19 - Center Line of Construction
  - 5.1 - 6.1, N=10
  - 10.1 - 11.1, N=12
  - 15.1 - 16.1, N=14
  - 20.1 - 21.1, N=46
  - 21.4 - 21.4, N=30(01')
- Sta. 206+90 - Center Line of Construction
  - 5.0 - 6.0, N=14
  - 10.0 - 11.0, N=23
  - 15.0 - 16.0, N=18
  - 20.0 - 21.0, N=21
  - 25.0 - 25.4, N=60(5')
  - 26.5 - 26.5, N=60(01')
- Sta. 207+65 - 22' Left of Center Line of Construction
  - 5.1 - 6.1, N=26
  - 9.6 - 10.0, N=60(5')
- Sta. 208+45 - Center Line of Construction
  - 5.2 - 6.2, N=12
  - 11.2 - 11.6, N=60(5')
- Sta. 209+25 - 26' Right of Center Line of Construction
  - 5.0 - 6.0, N=6
  - 11.0 - 11.3, N=60(4')
- Sta. 210+17 - Center Line of Construction
  - 3.6 - 4.6, N=22
  - 8.6 - 9.6, N=9
  - 15.1 - 16.1, N=89
- Sta. 210+71 - Center Line of Construction
  - 5.5 - 6.5, N=18
  - 10.5 - 11.5, N=14
  - 15.5 - 16.5, N=10
  - 20.5 - 20.7, N=60(2')



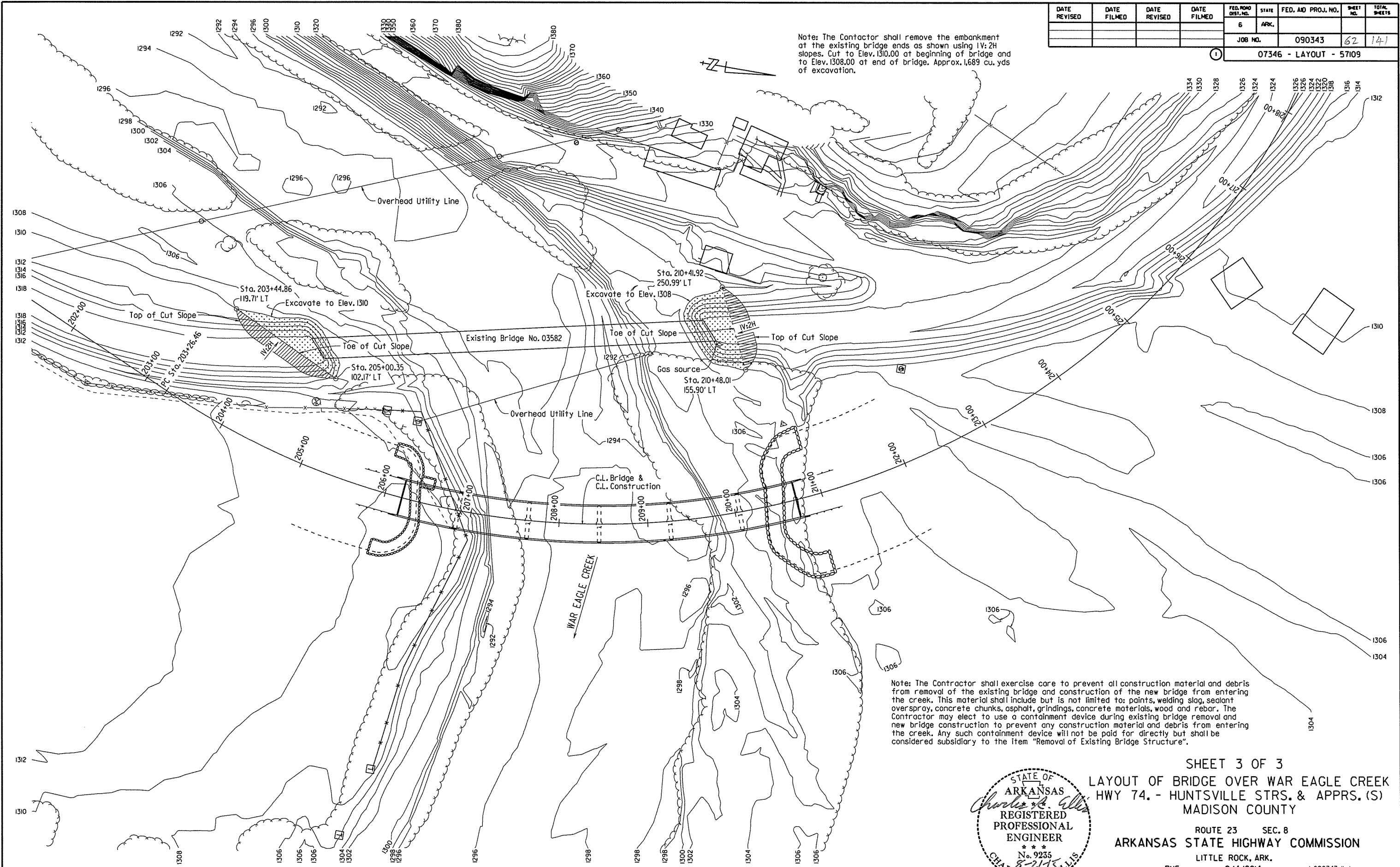
SHEET 2 OF 3  
 LAYOUT OF BRIDGE OVER WAR EAGLE CREEK  
 HWY. 74 - HUNTSVILLE STRS. & APPRS. (S)  
 MADISON COUNTY

ROUTE 23 SEC. 8  
 ARKANSAS STATE HIGHWAY COMMISSION  
 LITTLE ROCK, ARK.

DRAWN BY: BHS DATE: 9/4/2014 FILENAME: b090343.ll.dgn  
 CHECKED BY: PHP DATE: 8/14/15 SCALE: 1" = 30'-0"  
 DESIGNED BY: BHS DATE: 9/26/14  
 BRIDGE NO. 07346 DRAWING NO. 57108

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
						JOB NO.	090343	62 / 141
							07346 - LAYOUT - 57109	

Note: The Contractor shall remove the embankment at the existing bridge ends as shown using 1V:2H slopes. Cut to Elev. 1310.00 at beginning of bridge and to Elev. 1308.00 at end of bridge. Approx. 1,689 cu. yds of excavation.



Note: The Contractor shall exercise care to prevent all construction material and debris from removal of the existing bridge and construction of the new bridge from entering the creek. This material shall include but is not limited to: paints, welding slag, sealant overspray, concrete chunks, asphalt, grindings, concrete materials, wood and rebar. The Contractor may elect to use a containment device during existing bridge removal and new bridge construction to prevent any construction material and debris from entering the creek. Any such containment device will not be paid for directly but shall be considered subsidiary to the item "Removal of Existing Bridge Structure".

LOCATION SKETCH



SHEET 3 OF 3  
 LAYOUT OF BRIDGE OVER WAR EAGLE CREEK  
 HWY 74. - HUNTSVILLE STRS. & APPRS. (S)  
 MADISON COUNTY

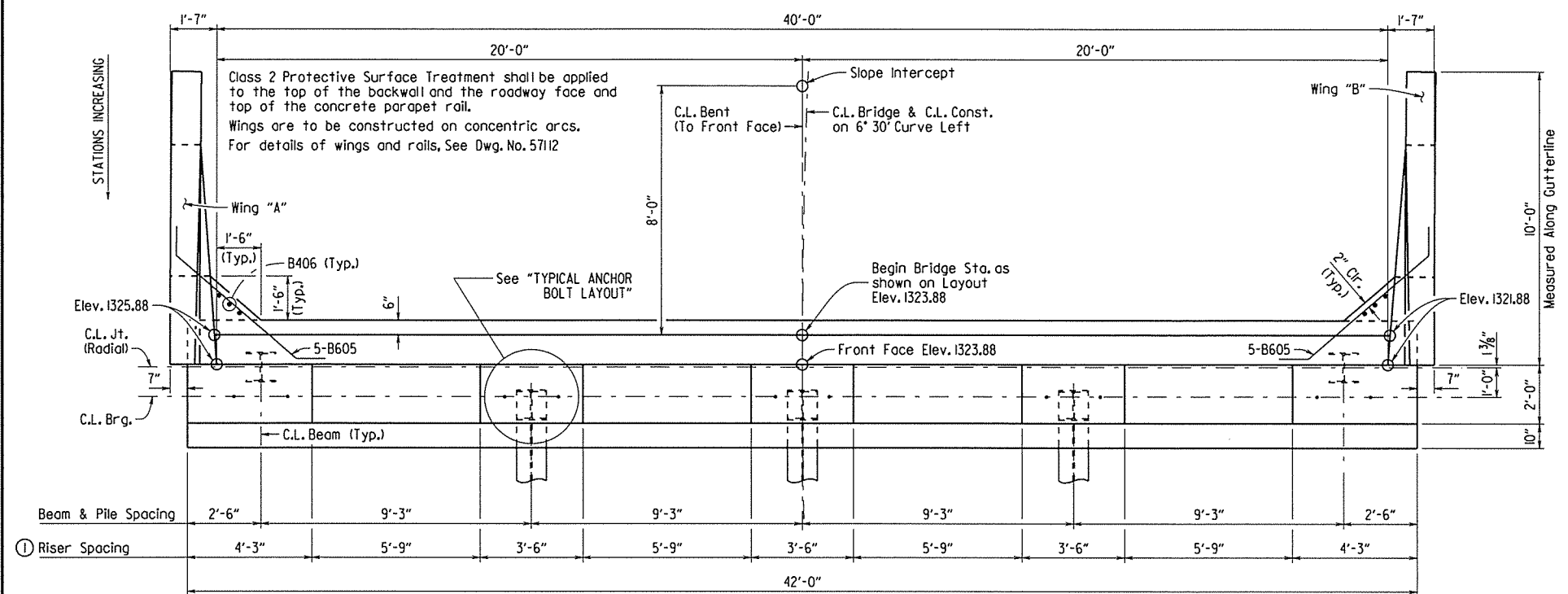
ROUTE 23 SEC. 8  
 ARKANSAS STATE HIGHWAY COMMISSION  
 LITTLE ROCK, ARK.

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 BRIDGE NO. 07346 DRAWING NO. 57109

PRINT DATE: 8/21/2015

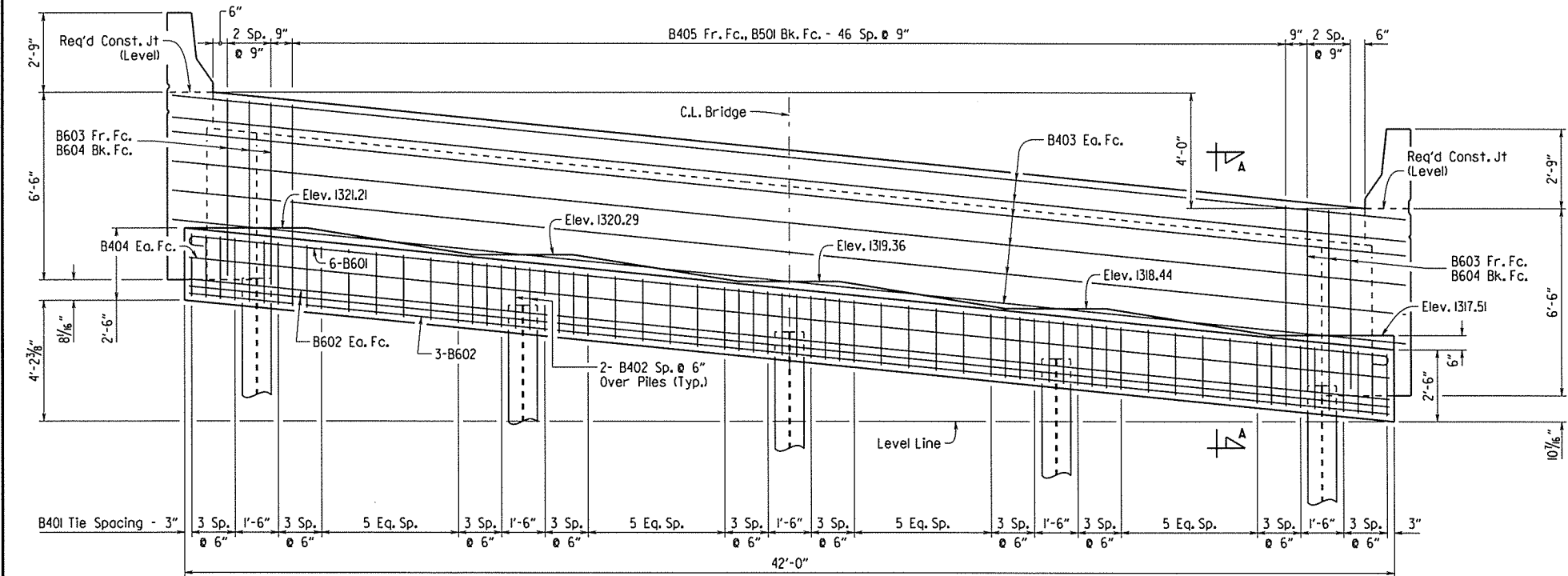
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				6	ARK.			
						JOB NO. 090343	63	141

07346 - END BENT DETAILS - 5710



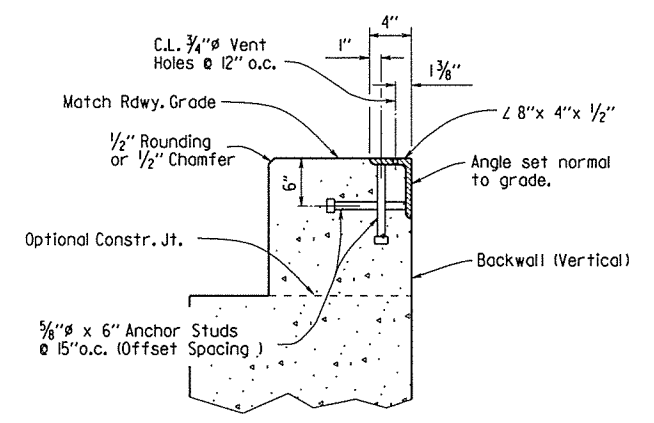
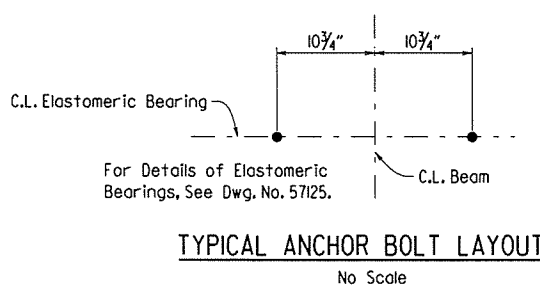
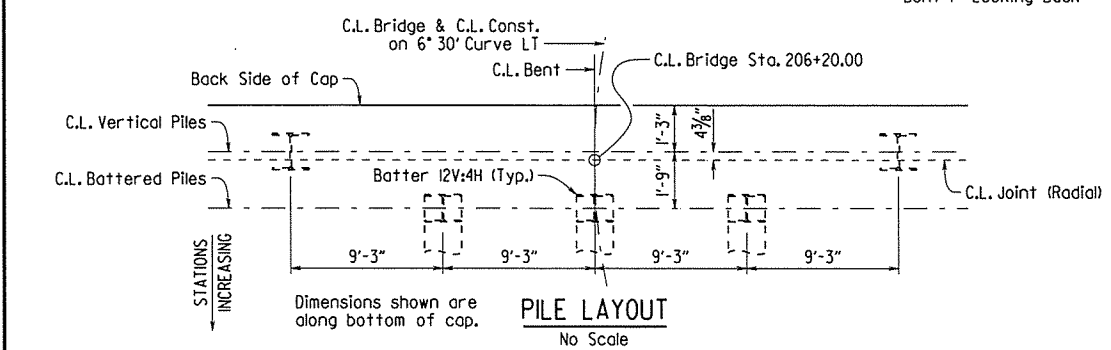
PLAN

① Risers shall be cast level at the elevations shown.



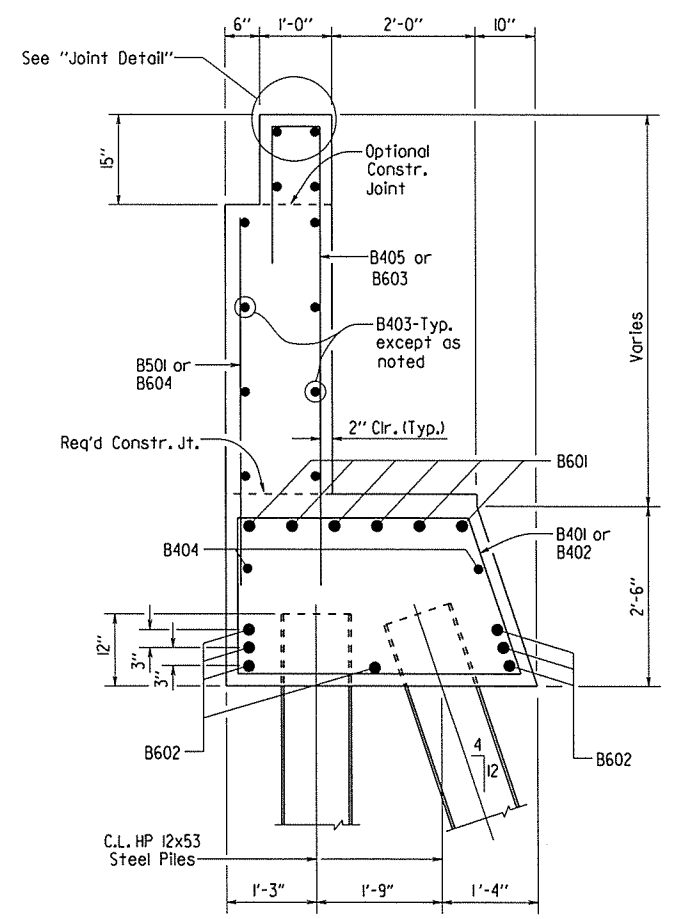
ELEVATION

Bent 1 - Looking Back



JOINT DETAIL

No Scale



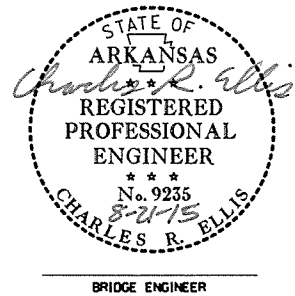
SECTION A-A

No Scale

DETAILS OF END BENT I  
WAR EAGLE CREEK

ROUTE SEC.  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.

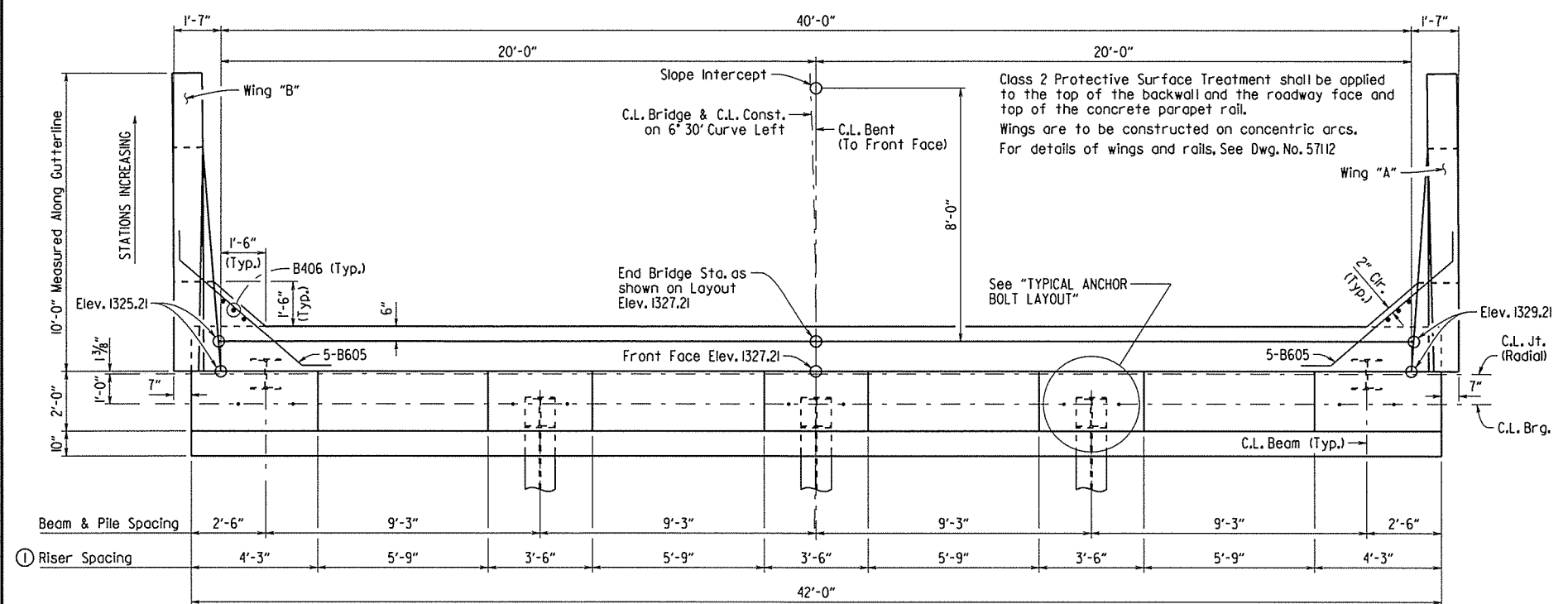
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DESIGNED BY: DHP DATE: 11/20/14 As Shown  
BRIDGE NO. 07346 DRAWING NO. 57110



PRINT DATE: 8/20/2015

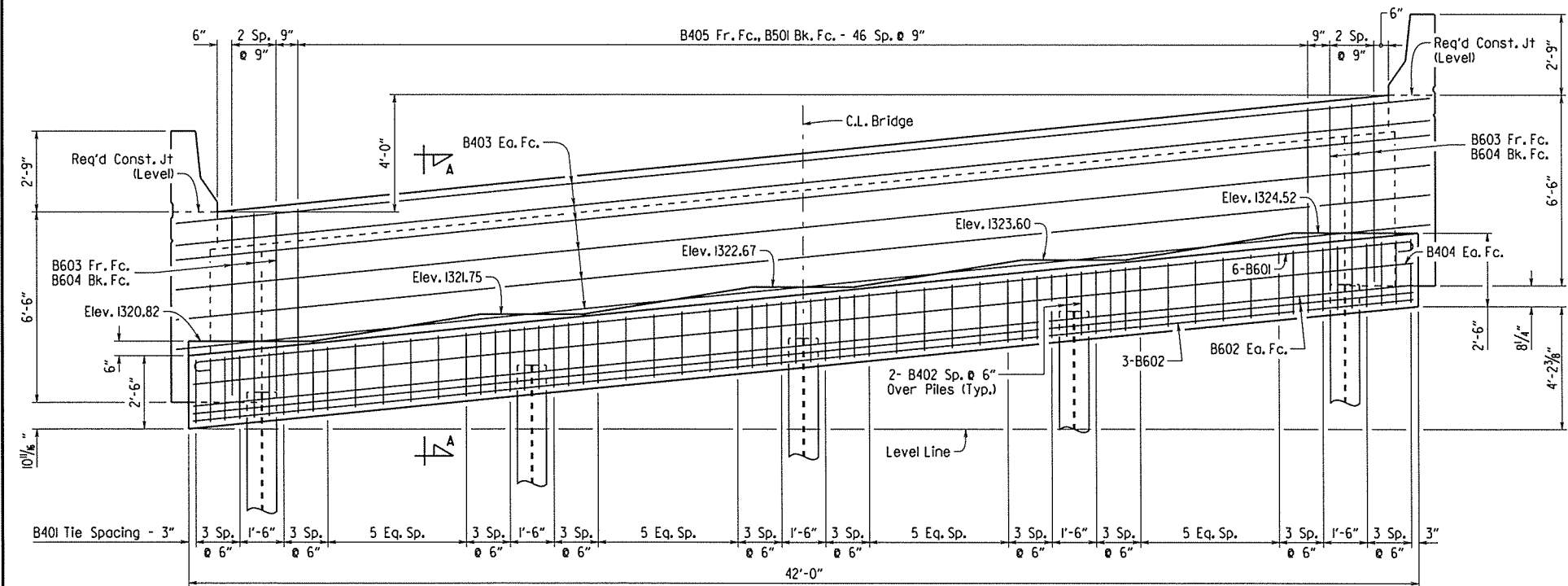
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				6	ARK.			
						JOB NO.	090343	64 141

07346 - END BENT DETAILS - 57111



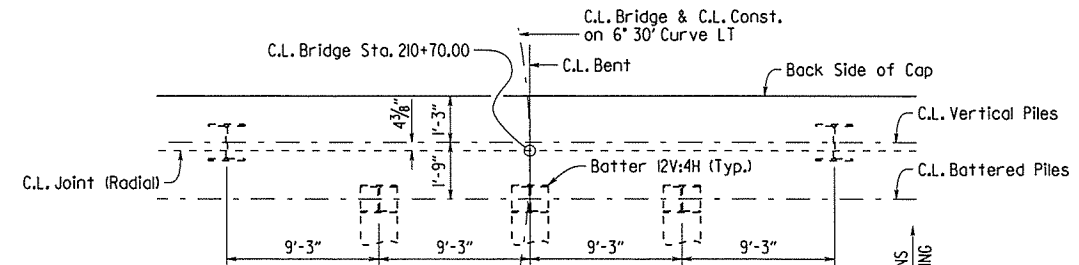
① Risers shall be cast level at the elevations shown.

PLAN



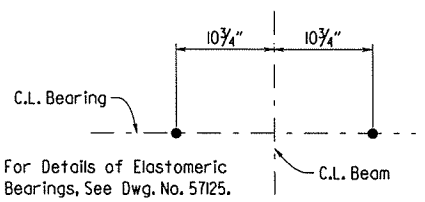
ELEVATION

Bent 7 - Looking Ahead



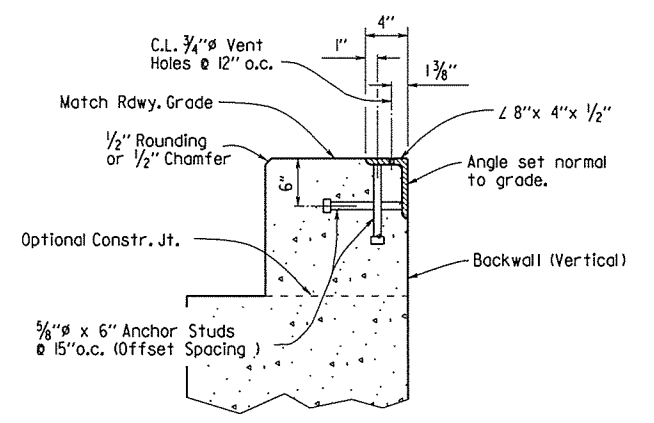
PILE LAYOUT

No Scale



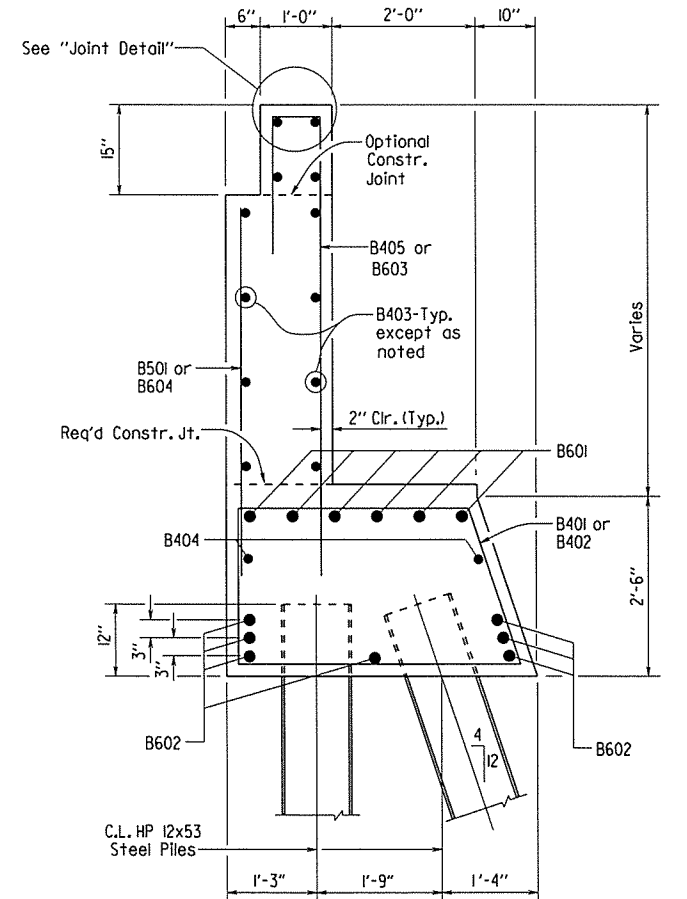
TYPICAL ANCHOR BOLT LAYOUT

No Scale



JOINT DETAIL

No Scale



SECTION A-A

No Scale

DETAILS OF END BENT 7  
WAR EAGLE CREEK

ROUTE SEC.  
ARKANSAS STATE HIGHWAY COMMISSION

LITTLE ROCK, ARK.

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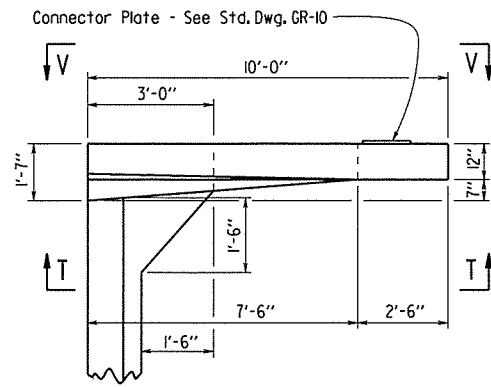


BRIDGE ENGINEER

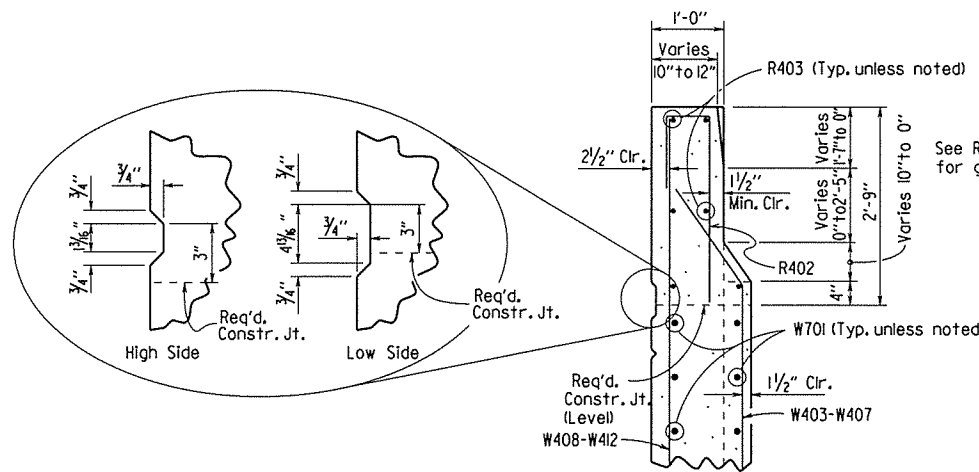
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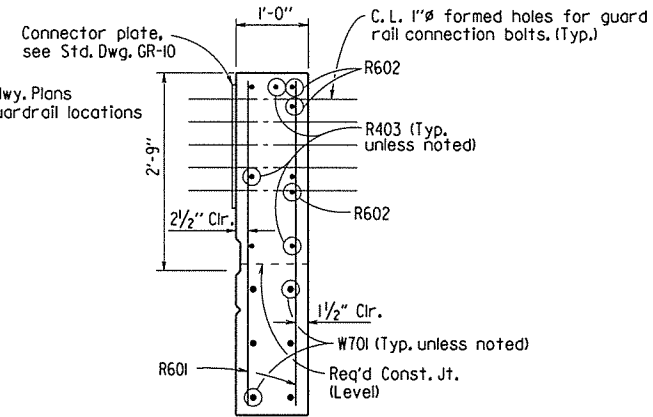
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				6	ARK.			
						JOB NO.	090343	65 141
						07346 - END BENT DETAILS - 57112		



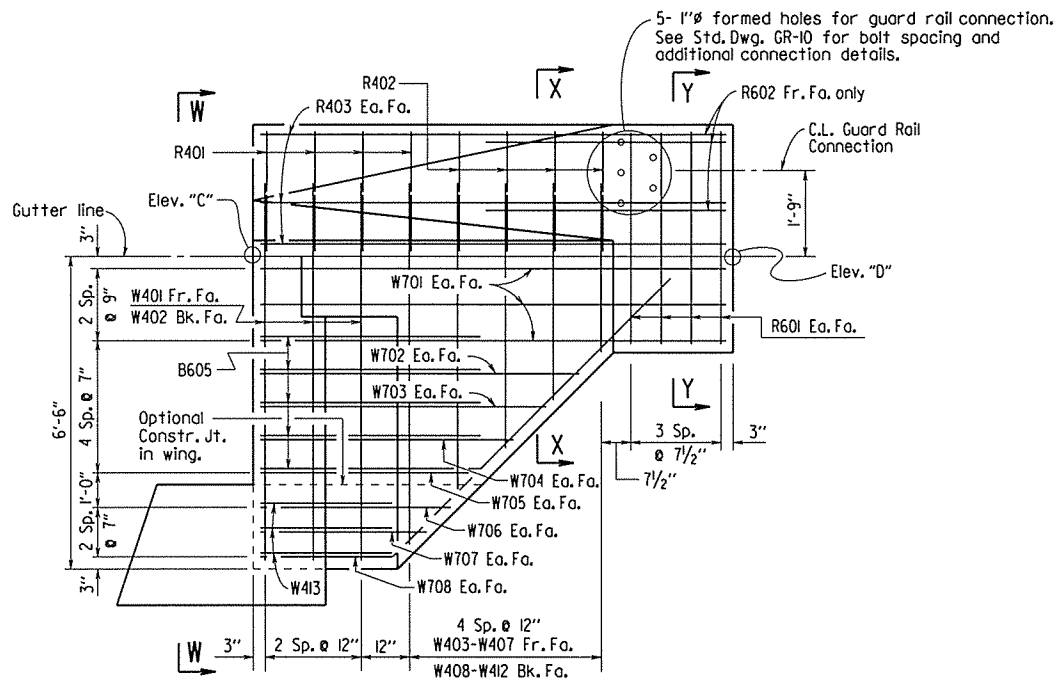
PLAN OF RAIL



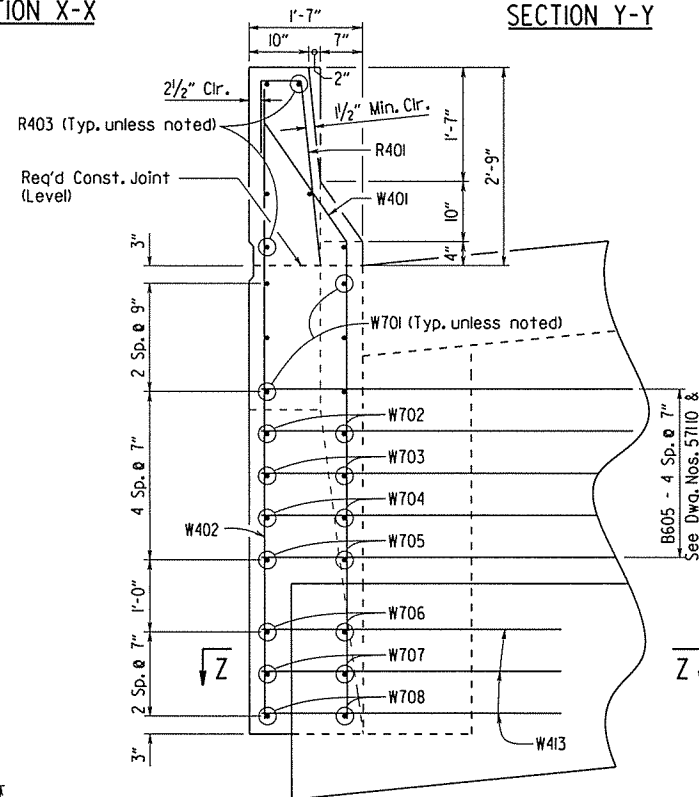
SECTION X-X



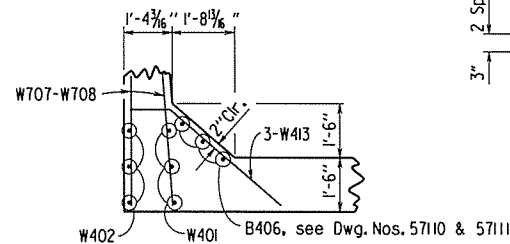
SECTION Y-Y



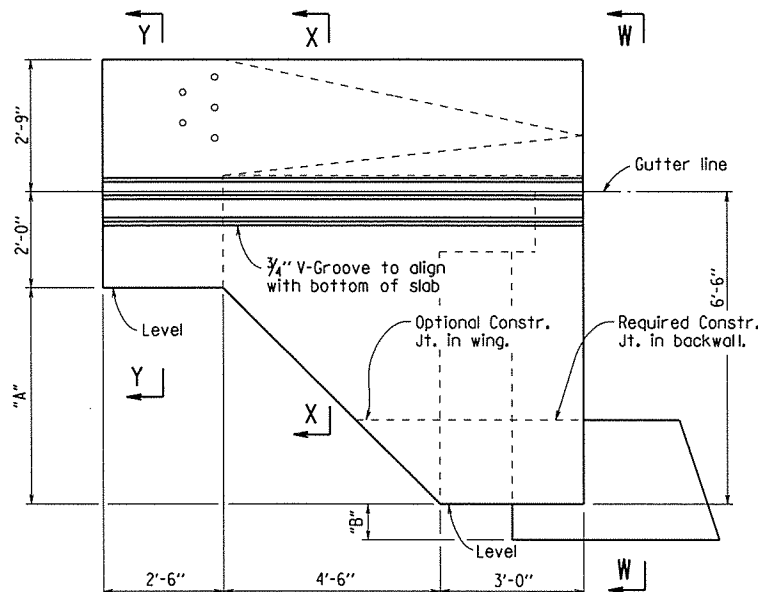
VIEW T-T



VIEW W-W



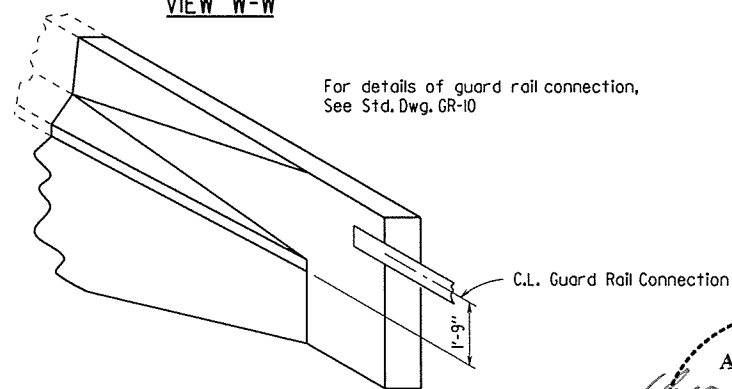
SECTION Z-Z



VIEW V-V

TABLE OF VARIABLES

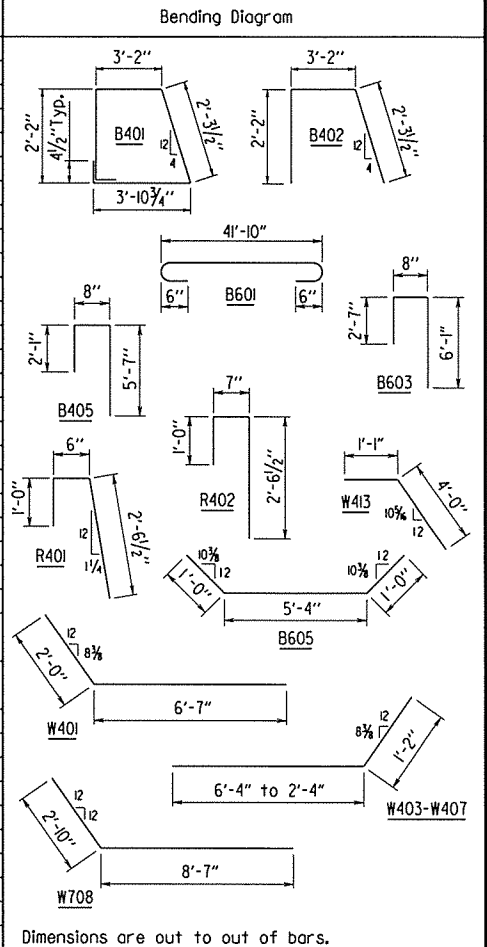
Bent	Wing	"A"	"B"	"C"	"D"	"E"
1	A	4'-5 1/8"	8 1/8"	1325.88	1325.81	4'-9"
	B	4'-5 1/8"	10 1/8"	1321.88	1321.81	4'-11"
7	A	4'-6 3/8"	8 1/4"	1329.21	1329.28	4'-9"
	B	4'-6 3/8"	10 1/8"	1325.21	1325.28	4'-11"



THREE DIMENSIONAL VIEW OF RAIL

BAR LIST-PER BENT

Mark	No. Req'd.	Length	Pin Dia.
B401	56	11'-11"	2"
B402	10	7'-6"	2"
B403	12	43'-0"	Str.
B404	2	41'-10"	Str.
B405	47	8'-2"	2"
B406	6	"E"	Str.
B501	47	4'-8"	Str.
B601	6	43'-2"	4 1/2"
B602	7	41'-10"	Str.
B603	6	9'-0"	4 1/2"
B604	6	4'-10"	Str.
B605	10	7'-4"	4 1/2"
R401	8	3'-11"	2"
R402	8	4'-0"	2"
R403	12	9'-8"	Str.
R601	16	4'-5"	Str.
R602	6	5'-0"	Str.
W401	6	8'-7"	2"
W402	6	8'-11"	Str.
W403-W407	2 ea.	7'-6" to 3'-6"	2"
W408-W412	2 ea.	8'-7" to 4'-7"	Str.
W413	6	5'-1"	2"
W701	12	9'-8"	Str.
W702	4	6'-9"	Str.
W703	4	6'-2"	Str.
W704	4	5'-7"	Str.
W705	4	5'-0"	Str.
W706	4	4'-0"	Str.
W707	4	3'-5"	Str.
W708	4	11'-5"	5 1/4"



Dimensions are out to out of bars.

GENERAL NOTES

All concrete shall be Class S with a minimum 28 day compressive strength  $f'_c = 3,500$  psi. Concrete shall be poured in the dry and all exposed corners to be chamfered  $3/4"$  unless otherwise noted.

All reinforcing steel shall be Grade 60 (yield strength = 60,000 psi) conforming to AASHTO M31 or M322, Type A, with mill test reports.

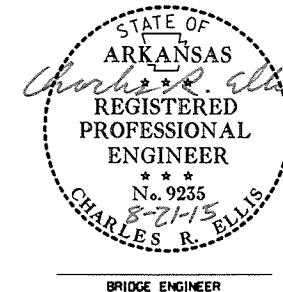
All structural steel shall be AASHTO M 270, Gr. 50W. Structural steel in backwall shall be paid for as "Structural Steel in Beam Spans (M 270, Gr. 50W)".

Top reinforcing bars shall be properly placed to avoid interference with anchor bolts.

All piling shall be Grade 50.

No portion of the backwall shall be poured before beams are in place. The portion of the backwall above the optional construction joint at the paving bracket shall not be placed until the deck pour has been made. Refer to the "Expansion Device Installation" note on Dwg. No. 57124.

For additional information see layout.



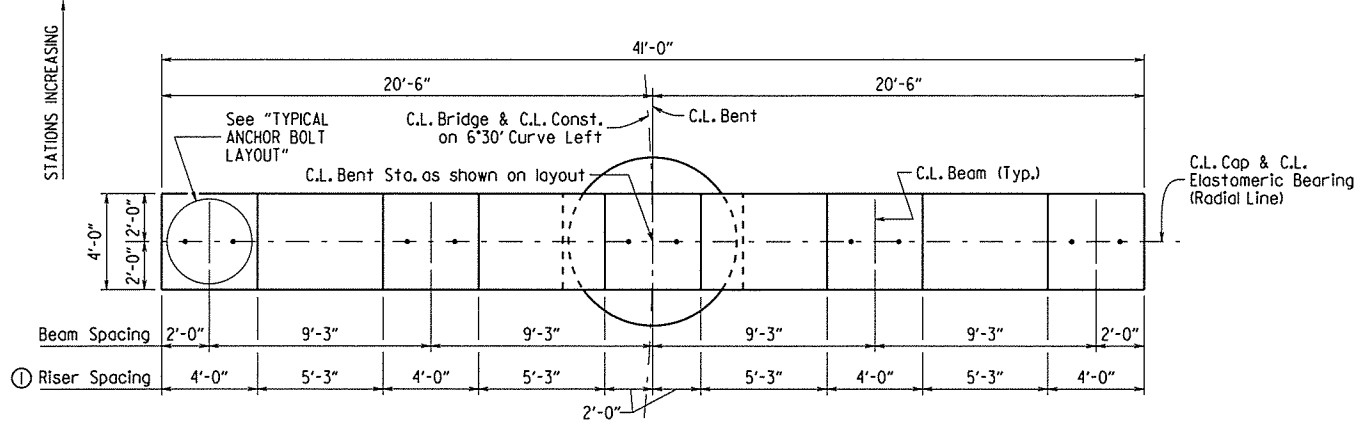
COMMON DETAILS OF END BENTS  
WAR EAGLE CREEK  
ROUTE 1 SEC. 1  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.

DRAWN BY: BHS DATE: 9/12/2014 FILENAME: b090343.bl.dgn  
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DESIGNED BY: DHP DATE: 1/2014  
BRIDGE NO. 07346 DRAWING NO. 57112



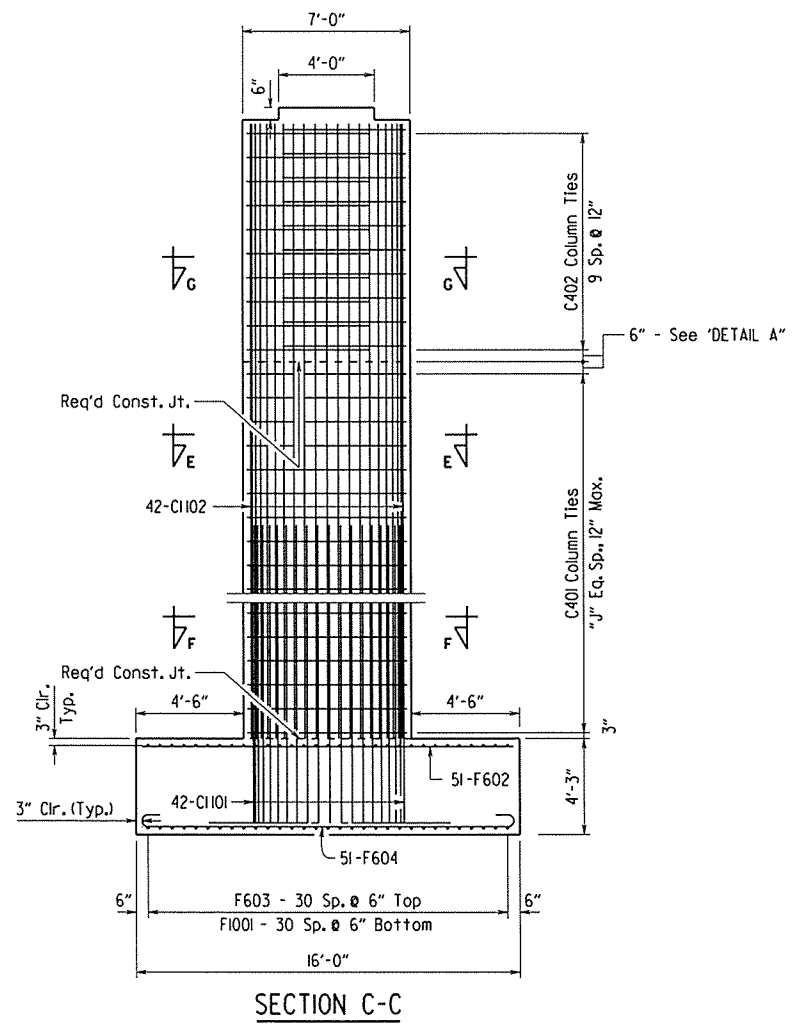
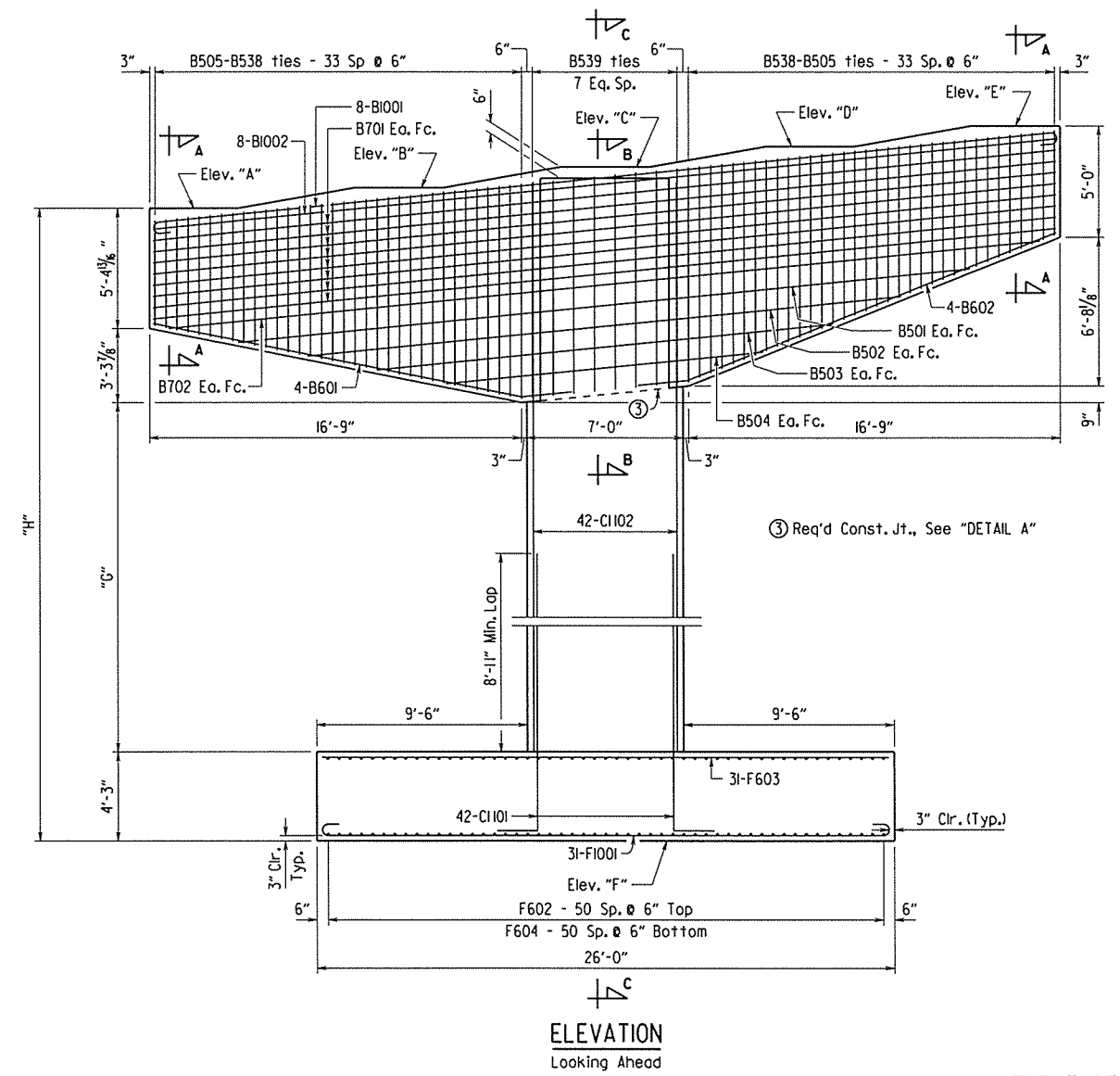
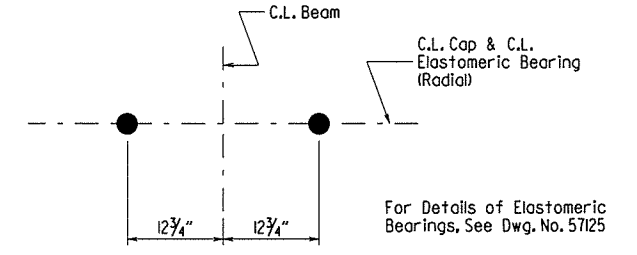
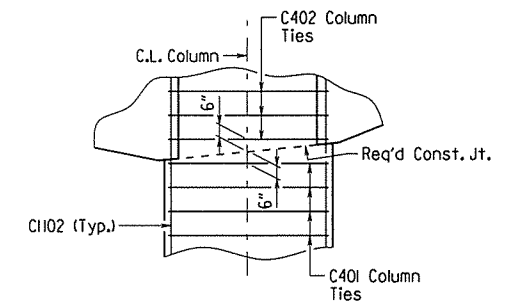
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				6	ARK.			
						JOB NO.	090343	67 / 141

① 07346 - INTERMEDIATE BENTS - 57114



① Risers shall be cast level of the elevations shown

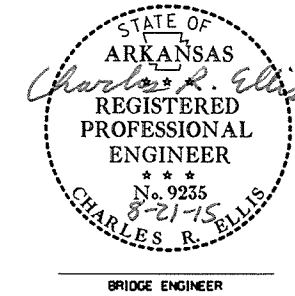
PLAN



For General Notes, Sections A-A, B-B, E-E, F-F, and G-G, See Dwg. No. 57117.

TABLE OF VARIABLES

Bent	"A"	"B"	"C"	"D"	"E"	"F"	"G"	"H"	"J"
3	1318.83	1319.75	1320.68	1321.60	1322.53	1283.83	22'-0 3/8"	35'-0"	22
5	1320.01	1320.93	1321.86	1322.78	1323.71	1282.01	25'-0 3/8"	38'-0"	25



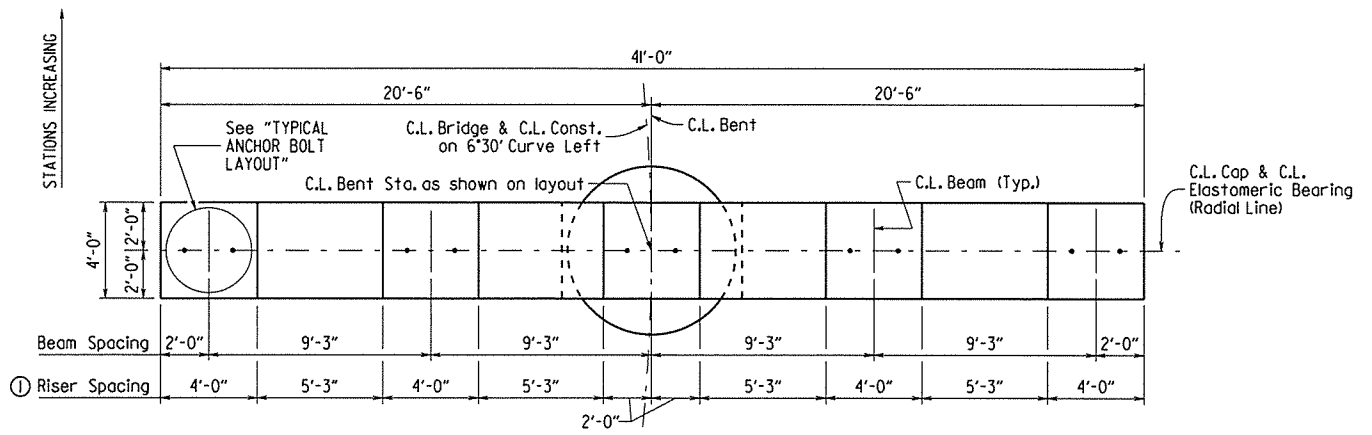
DETAILS OF INTERMEDIATE BENTS 3 AND 5 WAR EAGLE CREEK

ROUTE 57114  
 ARKANSAS STATE HIGHWAY COMMISSION  
 LITTLE ROCK, ARK.

DRAWN BY: BHS DATE: 3/4/14 FILENAME: b090343.b2.dgn  
 CHECKED BY: DHP DATE: 7/11/15 SCALE: 1/4" = 1'-0" OR AS SHOWN  
 DESIGNED BY: DHP DATE: 1/20/14  
 BRIDGE NO. 07346 DRAWING NO. 57114

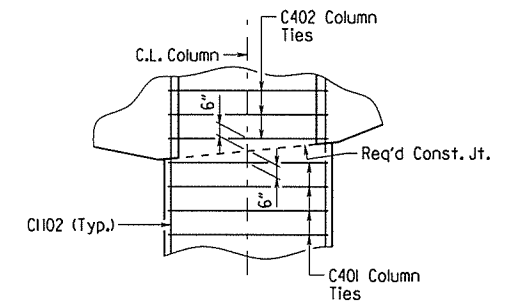
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				6	ARK.			
				JOB NO.	090343	68	141	

07346 - INTERMEDIATE BENTS - 57115

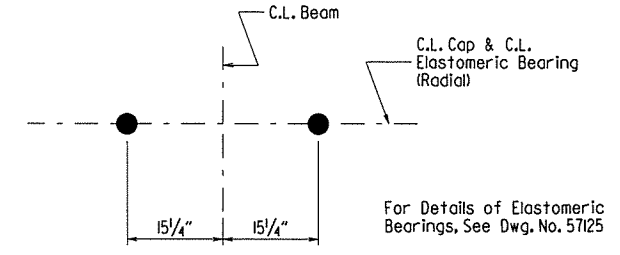


① Risers shall be cast level at the elevations shown

PLAN

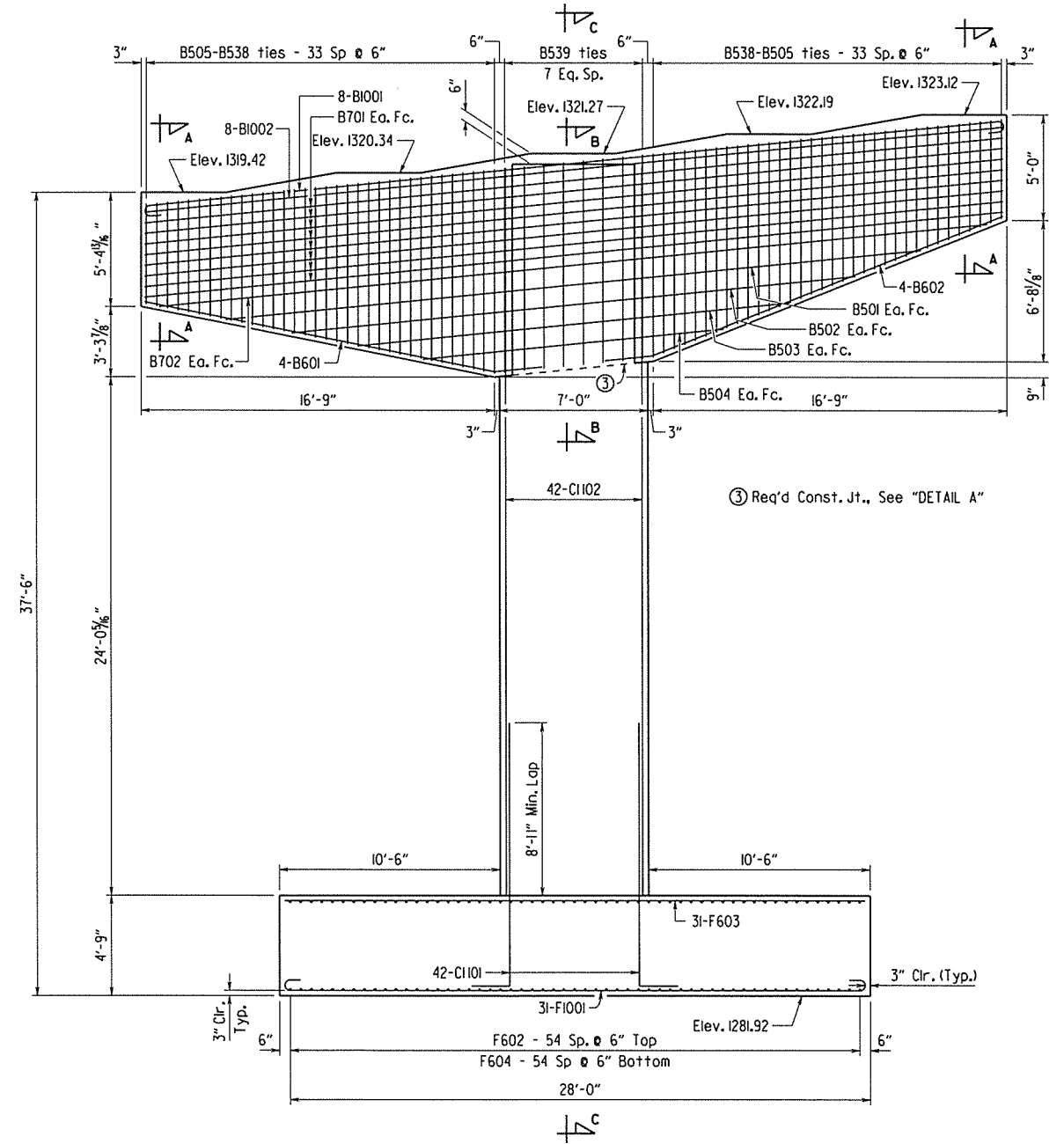


DETAIL A  
No Scale

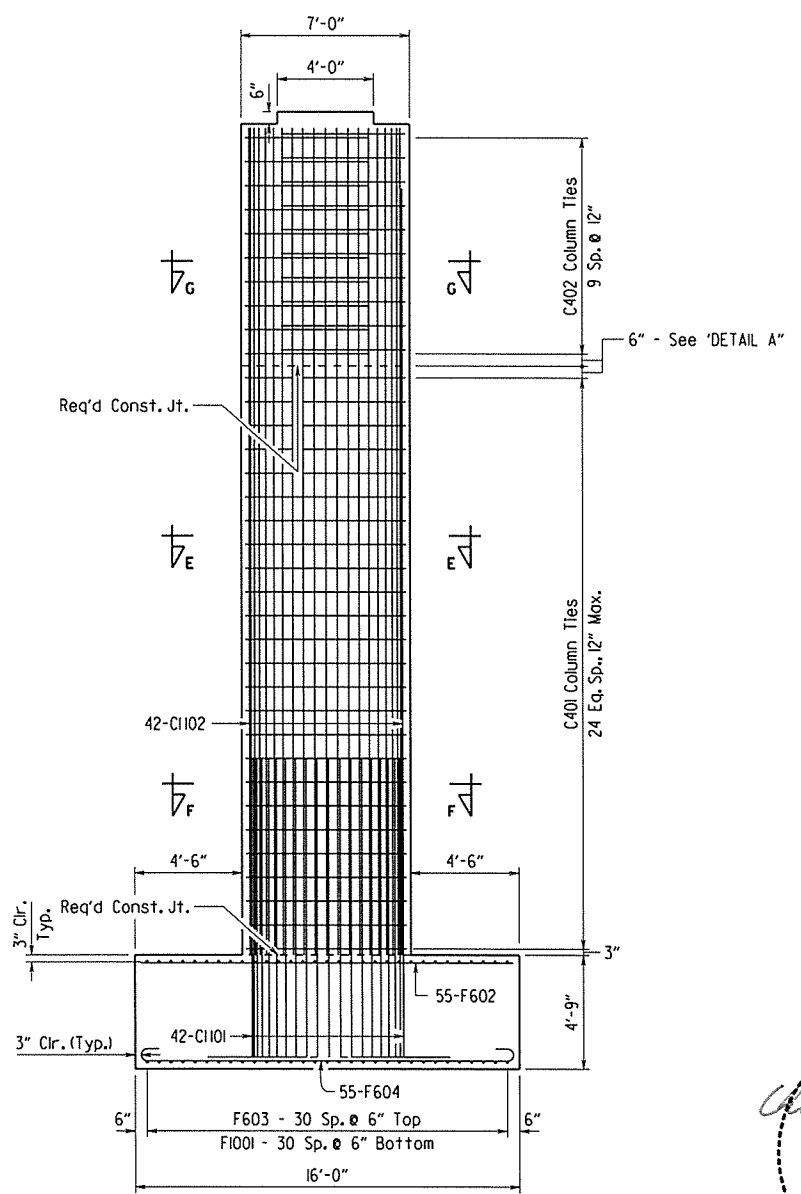


TYPICAL ANCHOR BOLT LAYOUT  
No Scale

For Details of Elastomeric Bearings, See Dwg. No. 57125

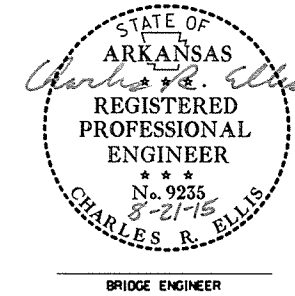


ELEVATION  
Looking Ahead



SECTION C-C

For General Notes, Sections A-A, B-B, E-E, F-F, and G-G, See Dwg. No. 57117.



DETAILS OF INTERMEDIATE BENT 4  
WAR EAGLE CREEK

ROUTE                      SEC.  
ARKANSAS STATE HIGHWAY COMMISSION

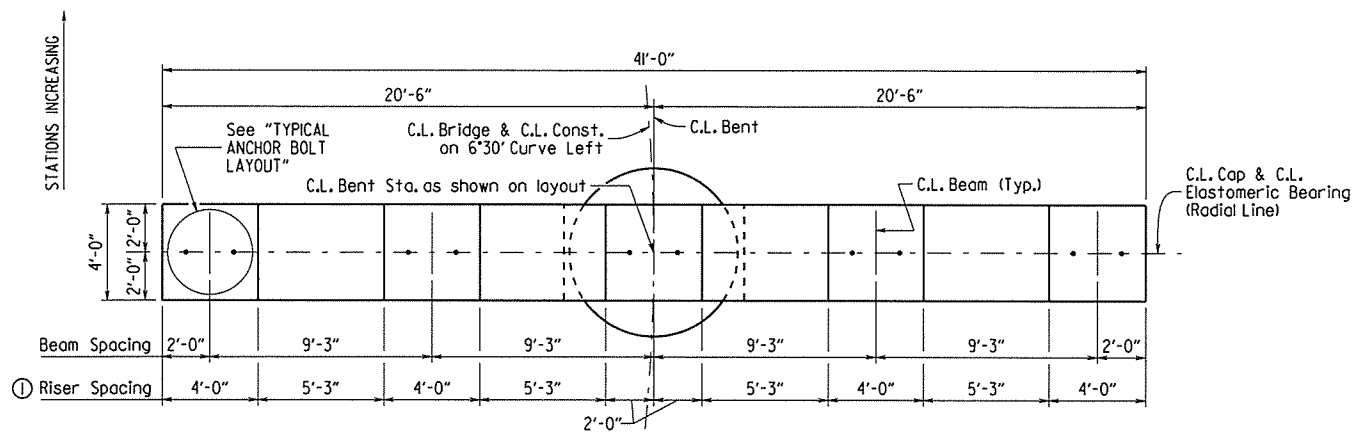
LITTLE ROCK, ARK.

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DESIGNED BY: DHP                      DATE: 11/20/14                      AS SHOWN

BRIDGE NO. 07346                      DRAWING NO. 57115

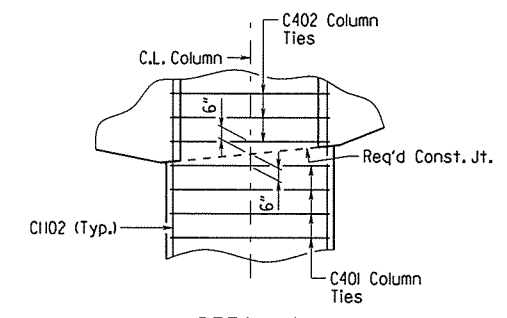
PRINT DATE: 8/20/2015

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
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				JOB NO.		090343	69	141
				① 07346 - INTERMEDIATE BENTS - 57116				

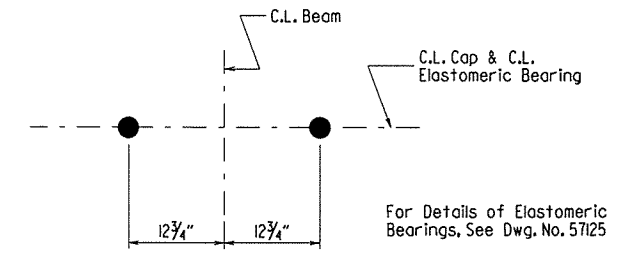


① Risers shall be cast level of the elevations shown

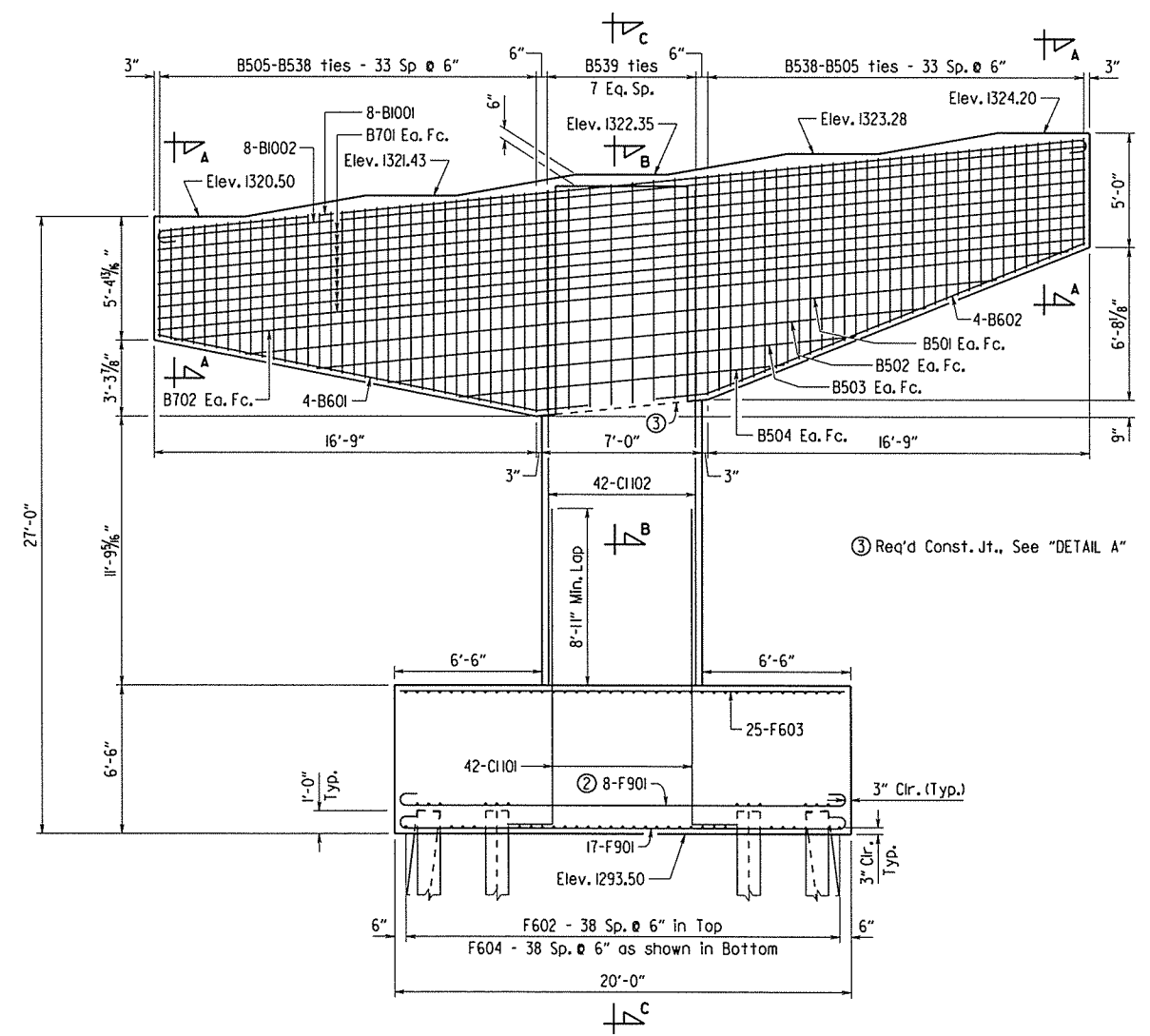
**PLAN**



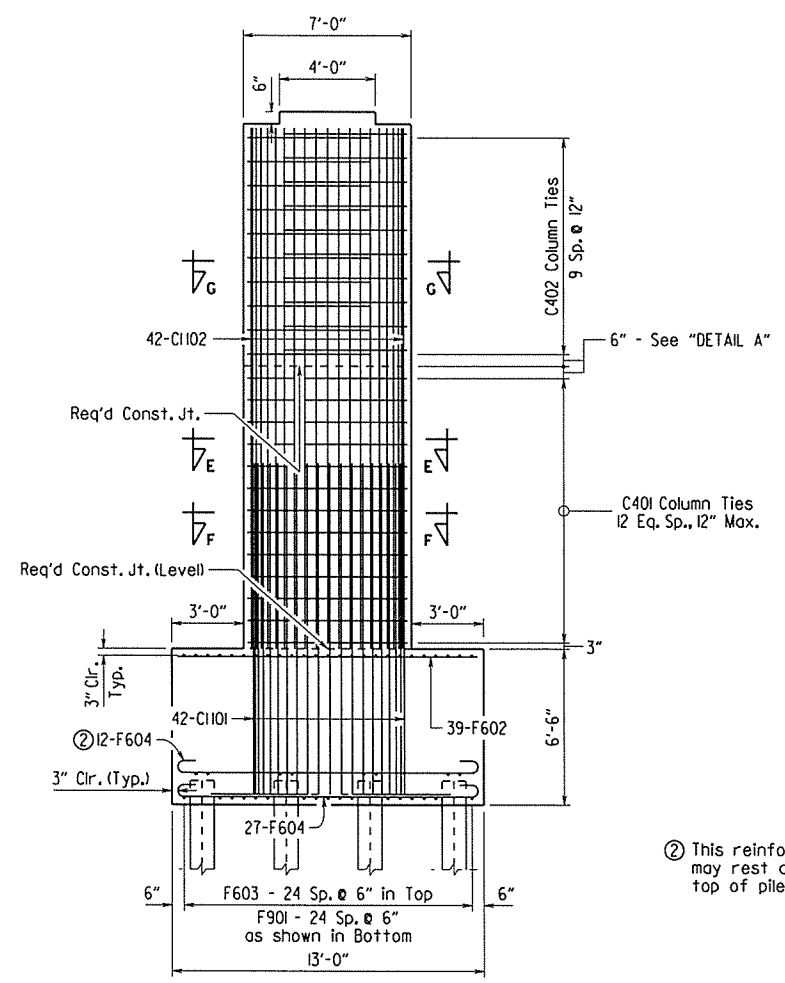
**DETAIL A**  
No Scale



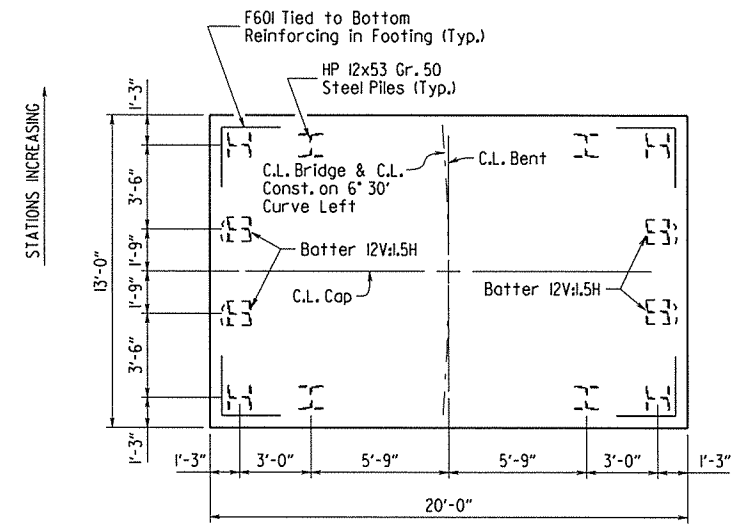
**TYPICAL ANCHOR BOLT LAYOUT**  
No Scale



**ELEVATION**  
Looking Ahead



**SECTION C-C**



**PLAN OF FOOTING**

For General Notes, Sections A-A, B-B, E-E, F-F, and G-G, See Dwg. No. 57117.

② This reinforcing mat may rest directly on top of piles.

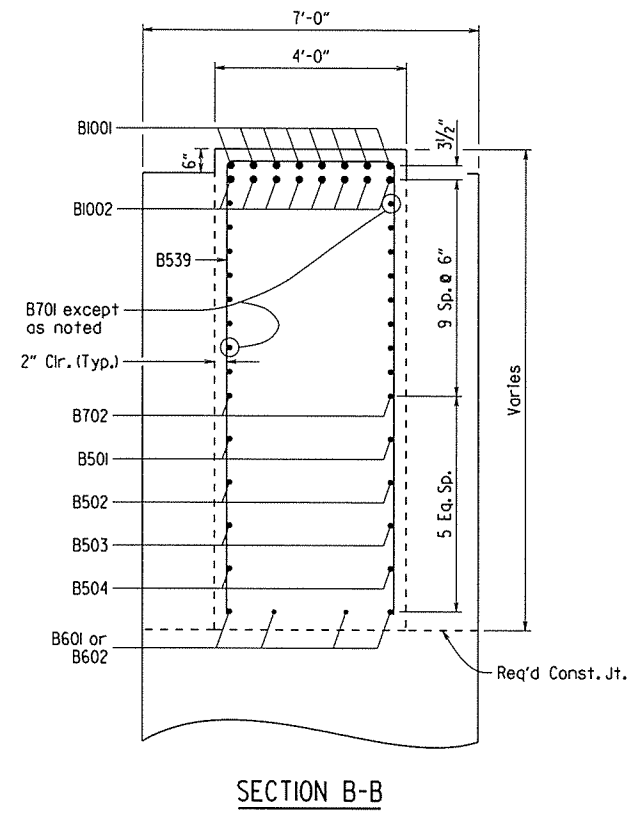
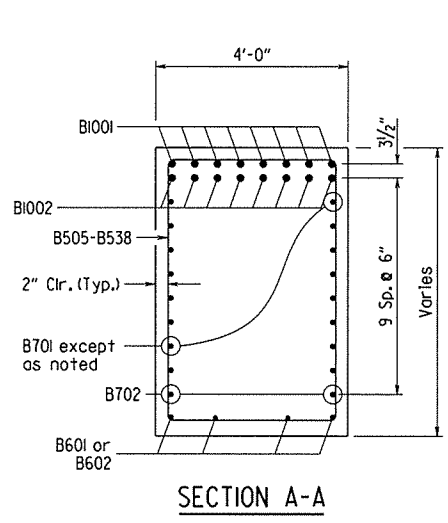


**DETAILS OF INTERMEDIATE BENT 6**  
WAR EAGLE CREEK

ROUTE SEC.  
**ARKANSAS STATE HIGHWAY COMMISSION**  
LITTLE ROCK, ARK.

DRAWN BY: BHS DATE: 3/4/14 FILENAME: b090343.b2.dgn  
 CHECKED BY: DHP DATE: 8/14/15 SCALE: 1/4" = 1'-0" OR  
 DESIGNED BY: DHP DATE: 11/20/14 AS SHOWN  
 BRIDGE NO. 07346 DRAWING NO. 57116

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
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				JOB NO.	090343	70	14	
				07346 - INTERMEDIATE BENTS - 5717				

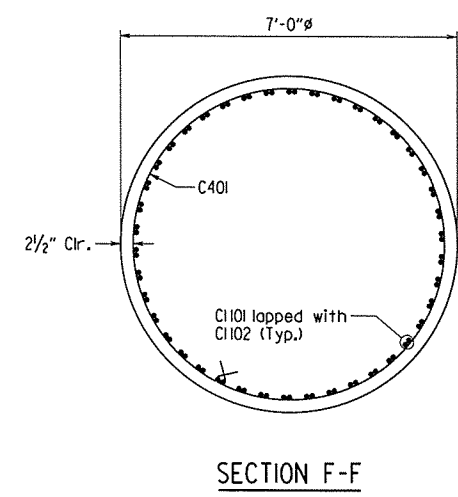
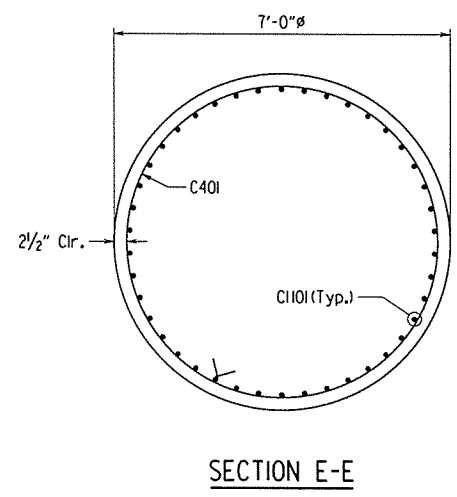
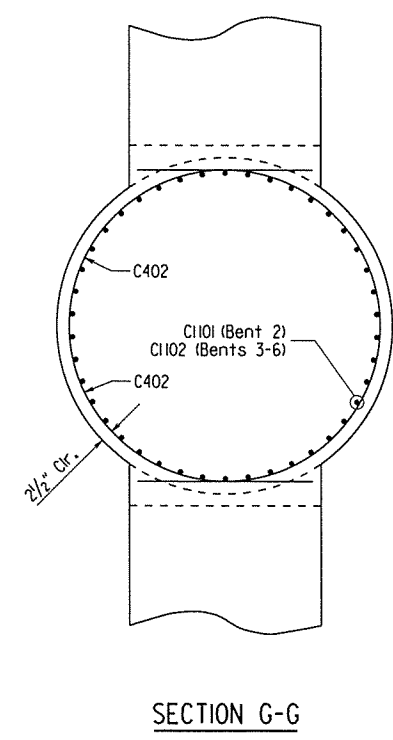


BAR LIST - PER BENT

MARK	NO. REQ'D.	LENGTH	"X"	"Y"	P.D.	BENDING DIAGRAMS
B501	2	33'-2"			Str.	
B502	2	26'-10"			Str.	
B503	2	20'-7"			Str.	
B504	2	14'-4"			Str.	
B505-B538	2 Each	Var. 17'-4" to 27'-2"	3'-8"	Var. 4'-9" to 9'-8"	2 1/2"	
B539	8	22'-10"			2 1/2"	
B601	4	20'-5"			4 1/2"	
B602	4	19'-5"			4 1/2"	
B701	16	40'-10"			Str.	
B702	2	39'-5"			Str.	
B1001	8	43'-8"	40'-10"	11 1/2"	10"	
B1002	8	40'-10"			Str.	
C401	"A"	21'-9"			3 3/4"	
C402	20	14'-0"			6'-6"	
C1101	42	"C"	2'-0"	"B"	11 1/4"	
C1102	"D"	"E"			Str.	
F601	"F"	4'-11"	2'-6"	2'-6"	4 1/2"	
F602	"G"	"H"			Str.	
F603	"J"	"K"			Str.	
F604	"G"	"L"	"H"	6"	4 1/2"	
F901	"M"	22'-0"	19'-6"	10"	9"	
F1001	"N"	"R"	"P"	11 1/2"	10"	

TABLE OF VARIABLES

Bent	"A"	"B"	"C"	"D"	"E"	"F"	"G"	"H"	"J"	"K"	"L"	"M"	"N"	"P"	"R"
2	6	21'-3"	22'-11"	-	-	4	39	12'-6"	25	19'-6"	13'-10"	25	-	-	-
3	23	14'-9"	16'-5"	42	31'-11"	-	51	15'-6"	31	25'-6"	16'-10"	-	31	25'-6"	28'-4"
4	25	15'-3"	16'-11"	42	33'-11"	-	55	15'-6"	31	27'-6"	16'-10"	-	31	27'-6"	30'-4"
5	26	14'-9"	16'-5"	42	34'-11"	-	51	15'-6"	31	25'-6"	16'-10"	-	31	25'-6"	28'-4"
6	13	15'-0"	16'-8"	42	21'-8"	4	39	12'-6"	25	19'-6"	13'-10"	25	-	-	-



GENERAL NOTES

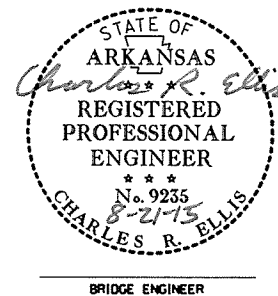
All concrete shall be Class "S" and shall be poured in the dry. All exposed corners are to be chamfered 3/4" unless otherwise noted.

All reinforcing steel shall be Grade 60 (Yield Strength = 60,000 psi) and shall conform to AASHTO M31 or M322, Type A, with mill test reports.

Top reinforcing bars shall be properly placed to avoid interference with anchor bolts or sheet metal sleeves.

All piling shall be Grade 50.

For Additional Information, see Layout.



COMMON DETAILS OF INTERMEDIATE BENTS  
WAR EAGLE CREEK

ROUTE SEC.  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.

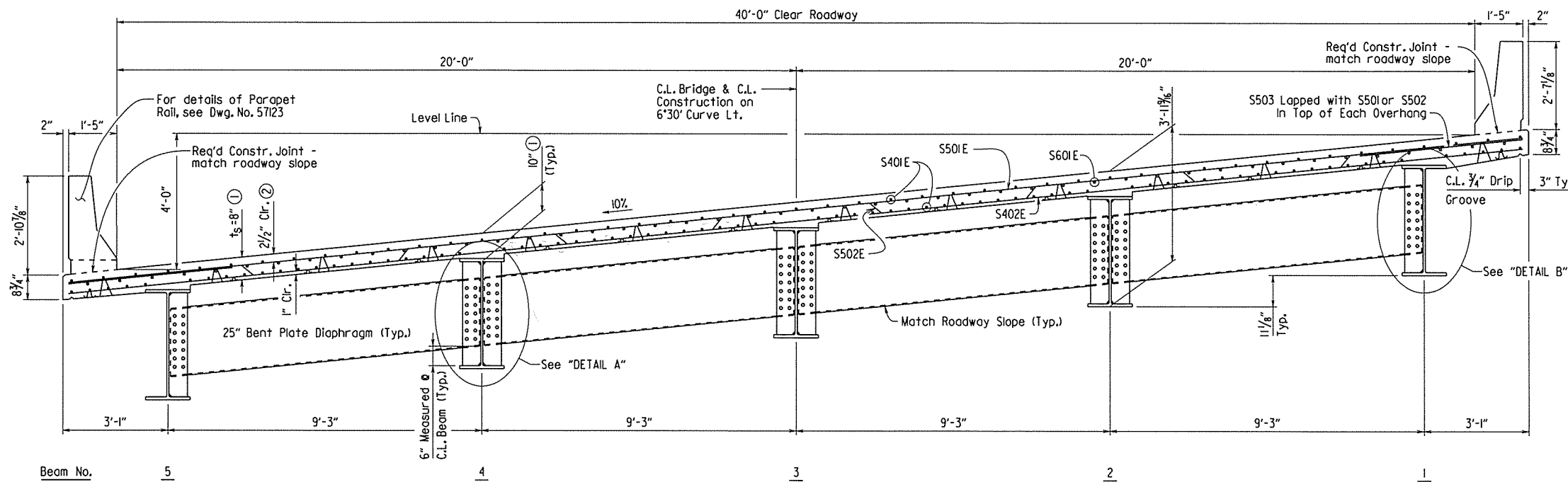
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CHECKED BY: DHP DATE: 3/14/15 SCALE: 1/2" = 1'-0"  
DESIGNED BY: DHP DATE: 11/20/14  
BRIDGE NO. 07346 DRAWING NO. 5717

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	090343	71	141	
				07346 - SPAN DETAILS - 5718				

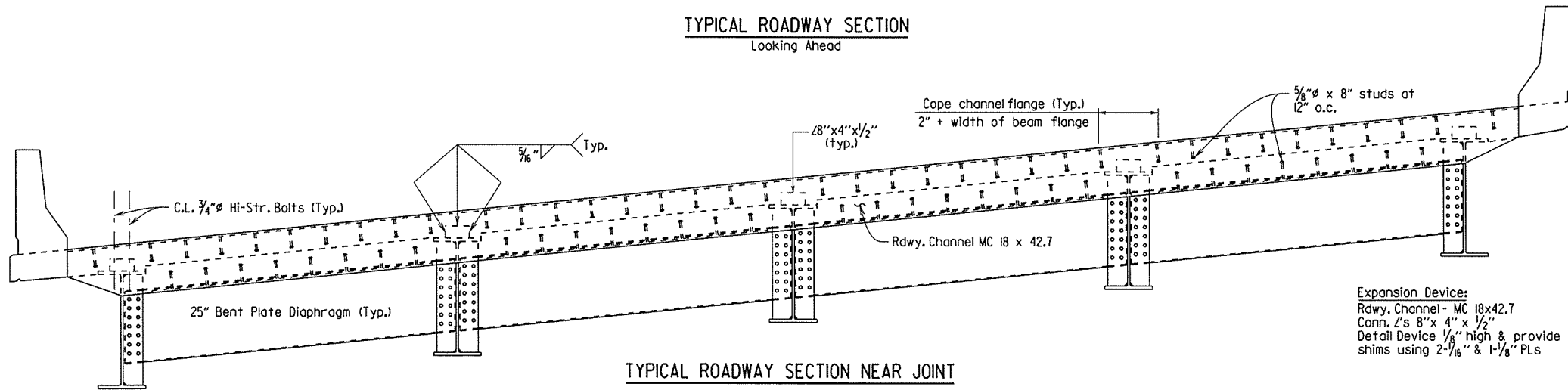
**SLAB REINFORCING**  
 Longitudinal: S401E as shown  
 S601E placed as shown over interior supports, See "HALF-REINFORCING PLAN & SLAB POURING SEQUENCE" Dwg. No. 57121  
 Transverse: S501E @ 12" o.c. in top, S402E @ 12" o.c. in bottom — Alternate  
 S502E @ 12" o.c. bent up over beams  
 S503E @ 6" o.c. in top of overhangs (bundled with #5 bars)

- ① See "ADJUSTMENT FOR SLAB THICKNESS TOLERANCE"
- ② Tolerance: Minus = 1/4"  
 Plus = Equal to amount of slab thickening used to meet slab thickness tolerance - See "ADJUSTMENT FOR SLAB THICKNESS TOLERANCE"

At the contractor's option, two epoxy coated straight #5 bars may be substituted for bar S502E. Payment will be based on weight of S502E.  
 Class 2 Protective Surface Treatment shall be applied to the Roadway Surface and the Face and Top of Concrete Parapet Rail.  
 Bar positions and clearances shall be maintained by means of stays, ties, hangers or other approved devices sufficient in size and number to prevent displacement during construction. See Subsection 804.06.



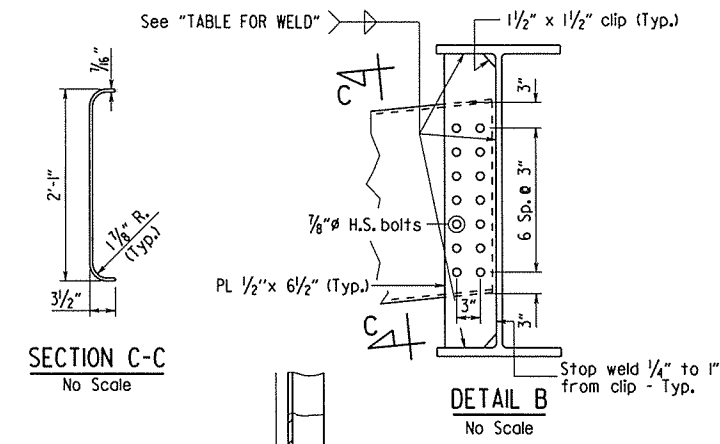
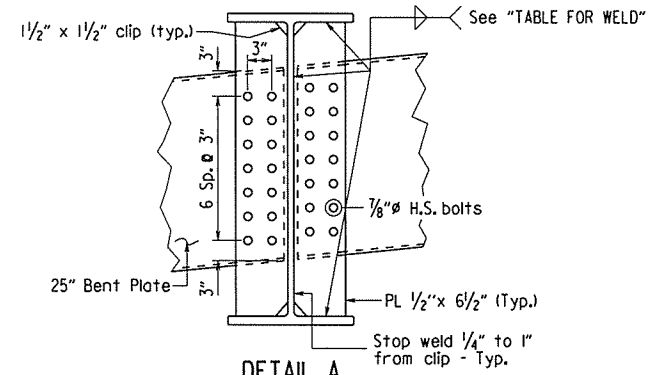
**TYPICAL ROADWAY SECTION**  
Looking Ahead



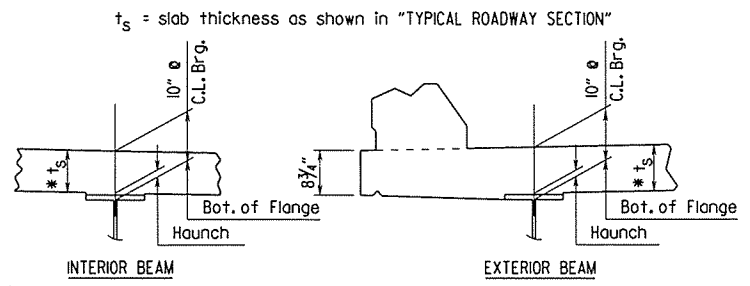
**TYPICAL ROADWAY SECTION NEAR JOINT**

Expansion Device:  
 Rdwy. Channel - MC 18x42.7  
 Conn. L's 8" x 4" x 1/2"  
 Detail Device 1/8" high & provide 1/4" shims using 2-7/16" & 1-1/8" PLs

For details of Poured Silicone joint and Superstructure General Notes, see Dwg. No. 57124.



**CHANNEL CONNECTION DETAIL - End Bent**  
No Scale



\*Tolerance when removable deck forming is used is + 1/2", - 1/4". Haunch forming is required and shall be adjusted to maintain slab thickness tolerance.

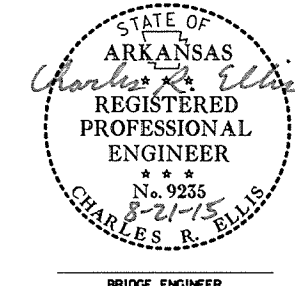
**ADJUSTMENT FOR SLAB THICKNESS TOLERANCE**  
No Scale

**NOTES:**  
 Haunch dimension may vary within the following limits to maintain the grade and slab thickness tolerance; Minimum occurs when top flange contacts bottom reinforcing steel; Maximum = top flange thickness plus 1/4". No increase in concrete and structural steel quantities will be made to maintain tolerances.  
 Tolerances shown are applicable only when removable deck forming is used. See Std. Dwg. No. 55005 for tolerances when permanent steel deck forms are used. Payment for concrete shall be based on removable deck forming.

**TABLE FOR WELD**

Material Thickness of Thicker Part Joined (Inches)	Minimum Size of Fillet Weld (Inches)	Single Pass Weld Must Be Used
To 3/4" Inclusive	1/4"	Must Be Used
Over 3/4"	5/16"	Used

NOTE: When a fillet weld size, as shown on the plans, is larger than the minimum, the first pass shall be that specified for minimum size of fillet weld.

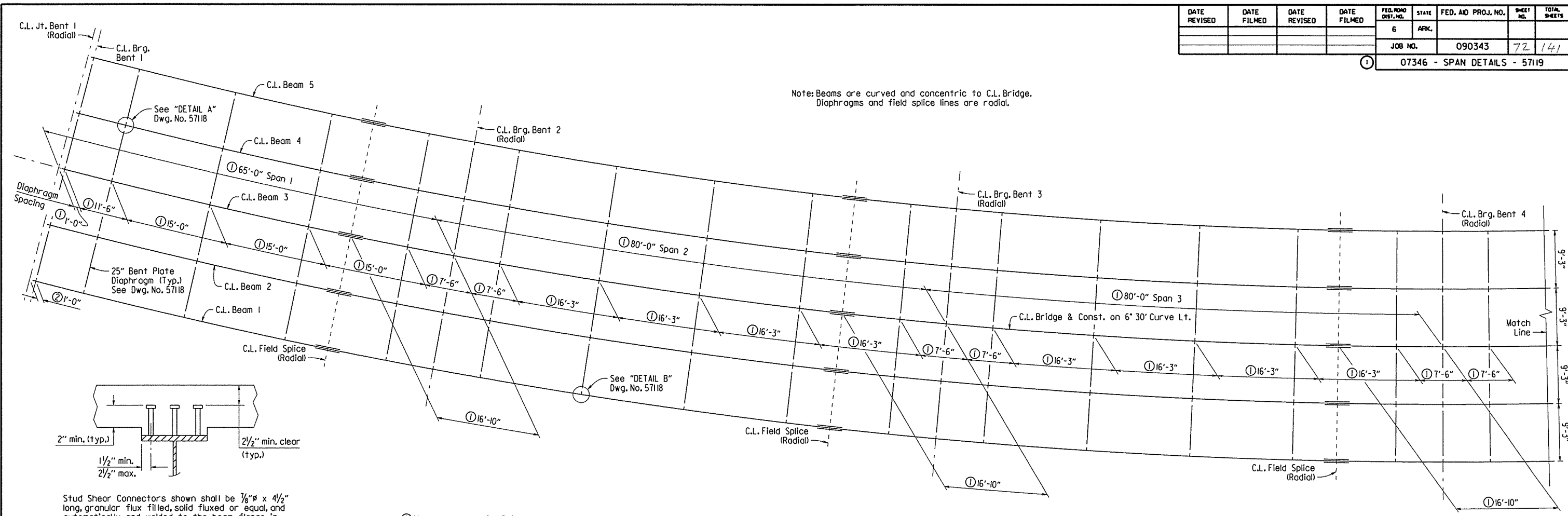


SHEET 1 OF 7  
 DETAILS OF 450'-0" CONTINUOUS COMPOSITE W-BEAM UNIT  
 WAR EAGLE CREEK  
 ROUTE SEC.  
 ARKANSAS STATE HIGHWAY COMMISSION  
 LITTLE ROCK, ARK.  
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 CHECKED BY: DTP DATE: 01/14/15 SCALE: 1/2" = 1'-0"  
 DESIGNED BY: BHS DATE: 11/2/2014 or As Shown  
 BRIDGE NO. 07346 DRAWING NO. 5718

PRINT DATE: 8/12/2015

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
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				JOB NO.	090343	72	141	
				07346 - SPAN DETAILS - 57119				

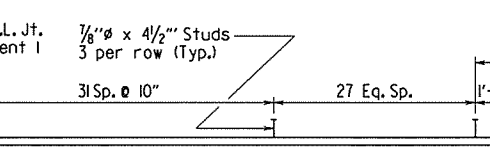
Note: Beams are curved and concentric to C.L. Bridge. Diaphragms and field splice lines are radial.



**FRAMING PLAN**

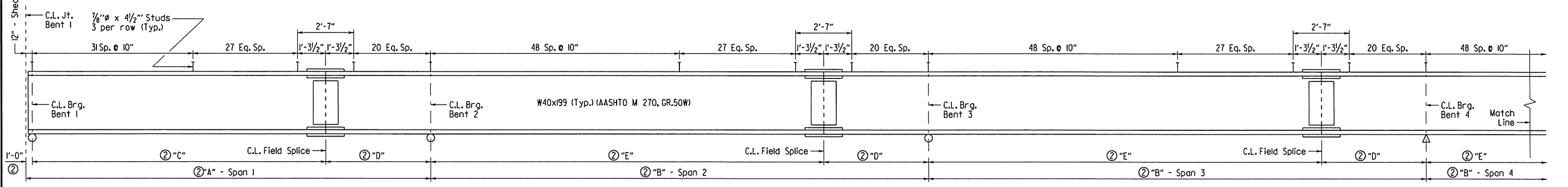
Stud Shear Connectors shown shall be  $\frac{7}{8}$ "  $\phi$  x  $4\frac{1}{2}$ " long, granular flux filled, solid fluxed or equal, and automatically end welded to the beam flange in accordance with the recommendations of the Manufacturer.  $\frac{3}{4}$ "  $\phi$  studs may be used in place of the  $\frac{7}{8}$ "  $\phi$  studs shown, at the ratio of 1.361 -  $\frac{3}{4}$ "  $\phi$  studs in place of one  $\frac{7}{8}$ "  $\phi$  stud.  $\frac{1}{2}$ "  $\phi$  studs will be used as basis for measurement of structural steel in shear connectors. Maximum stud spacing = 24".

**SHEAR CONNECTOR DETAIL**  
NO SCALE



- ① Measured along C.L. Bridge
- ② Measured along C.L. Beam

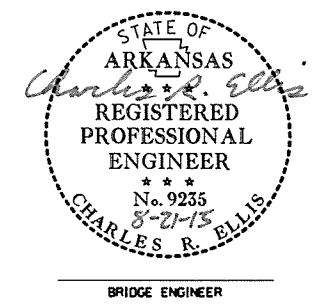
Bolted field splices may be eliminated or shop welded splices may be substituted with the approval of the Engineer. Payment will be made on the basis of plan quantities.



**BEAM ELEVATION**  
No Scale

**TABLE OF VARIABLES**

Beam No.	"A"	"B"	"C"	"D"	"E"
1	66'-4 $\frac{3}{8}$ "	81'-8 $\frac{1}{8}$ "	48'-2 $\frac{1}{8}$ "	17'-2 $\frac{1}{4}$ "	64'-5 $\frac{5}{16}$ "
2	65'-8 $\frac{7}{16}$ "	80'-10 $\frac{1}{16}$ "	47'-8 $\frac{1}{16}$ "	17'-0 $\frac{1}{8}$ "	63'-9 $\frac{5}{16}$ "
3	65'-0"	80'-0"	47'-2"	16'-10"	63'-2"
4	64'-3 $\frac{3}{8}$ "	79'-1 $\frac{5}{8}$ "	46'-7 $\frac{5}{8}$ "	16'-7 $\frac{7}{8}$ "	62'-6 $\frac{1}{16}$ "
5	63'-7 $\frac{5}{8}$ "	78'-3 $\frac{3}{8}$ "	46'-1 $\frac{1}{8}$ "	16'-5 $\frac{3}{4}$ "	61'-10 $\frac{1}{8}$ "



SHEET 2 OF 7  
 DETAILS OF 450'-0" CONTINUOUS  
 COMPOSITE W-BEAM UNIT  
 WAR EAGLE CREEK

ROUTE SEC.  
 ARKANSAS STATE HIGHWAY COMMISSION  
 LITTLE ROCK, ARK.

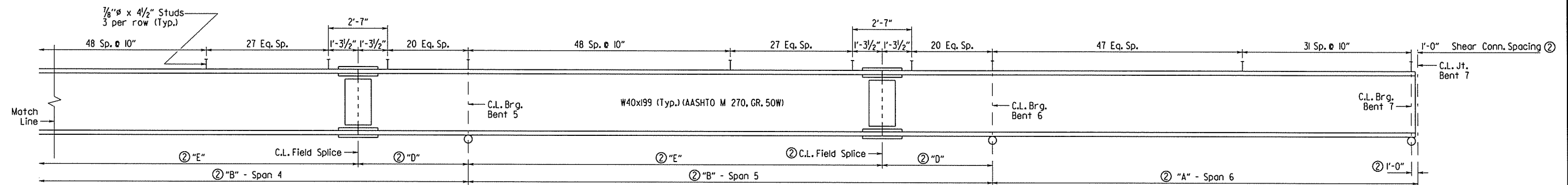
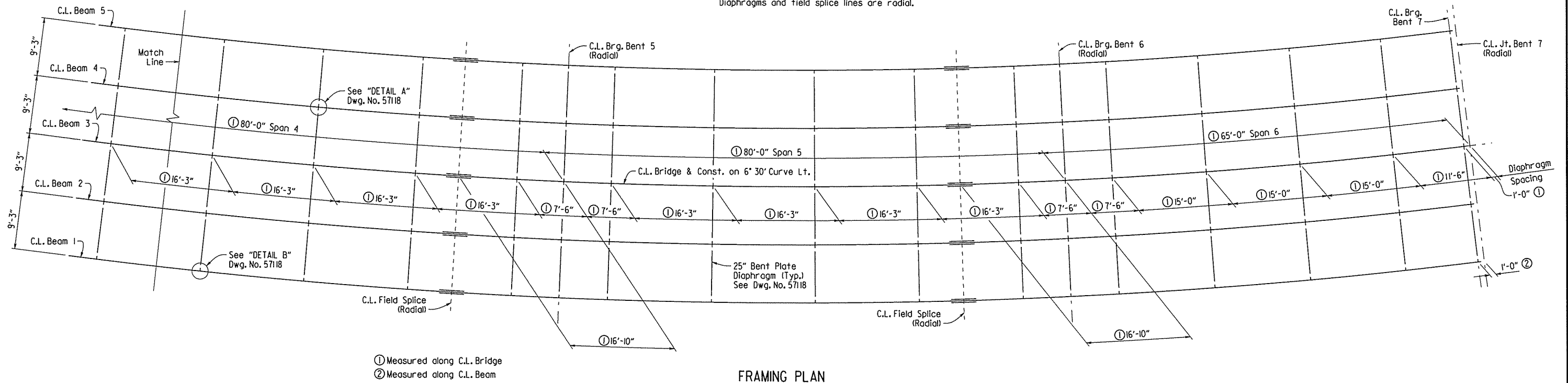
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 BRIDGE NO. 07346 DRAWING NO. 57119

PRINT DATE: 8/12/2015



DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	090343	73	141	
				07346 - SPAN DETAILS - 57120				

Note: Beams are curved and concentric to C.L. Bridge.  
Diaphragms and field splice lines are radial.

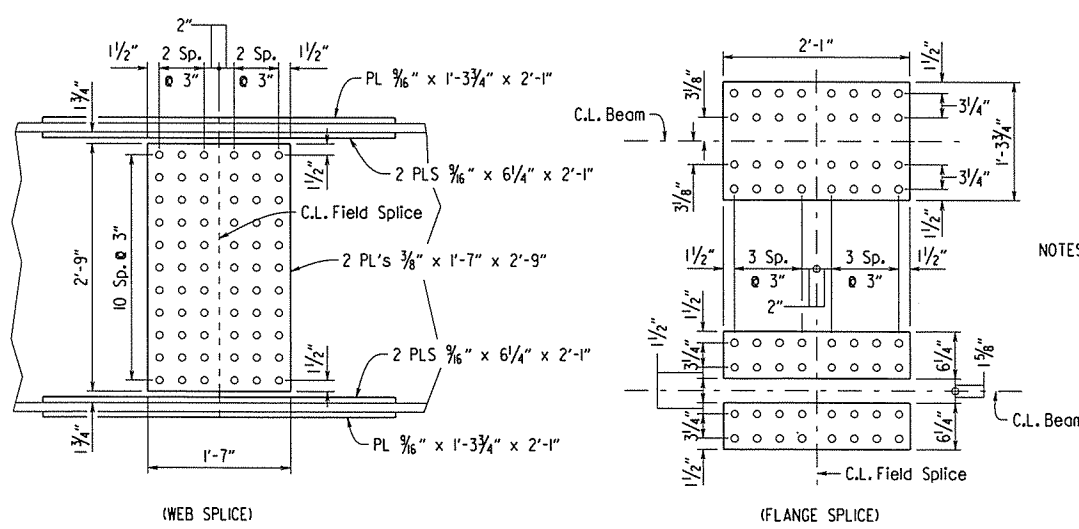


BEAM ELEVATION  
No Scale

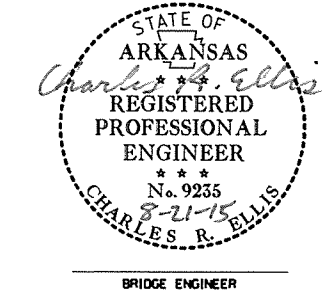
TABLE OF VARIABLES

Beam No.	"A"	"B"	"D"	"E"
1	66'-4 <sup>3</sup> / <sub>8</sub> "	81'-8 <sup>1</sup> / <sub>8</sub> "	17'-2 <sup>1</sup> / <sub>4</sub> "	64'-5 <sup>5</sup> / <sub>8</sub> "
2	65'-8 <sup>3</sup> / <sub>8</sub> "	80'-10 <sup>1</sup> / <sub>8</sub> "	17'-0 <sup>1</sup> / <sub>8</sub> "	63'-9 <sup>5</sup> / <sub>8</sub> "
3	65'-0"	80'-0"	16'-10"	63'-2"
4	64'-3 <sup>3</sup> / <sub>8</sub> "	79'-1 <sup>5</sup> / <sub>8</sub> "	16'-7 <sup>1</sup> / <sub>8</sub> "	62'-6 <sup>1</sup> / <sub>8</sub> "
5	63'-7 <sup>5</sup> / <sub>8</sub> "	78'-3 <sup>3</sup> / <sub>8</sub> "	16'-5 <sup>3</sup> / <sub>4</sub> "	61'-10 <sup>1</sup> / <sub>8</sub> "

- NOTES: 1. All Field Splice Bolts to be 7/8" H.S. Bolts.  
2. All Field Splice plates to be AASHTO M 270, Gr. 50W steel.  
3. All holes for splice bolts to be 1/8" Ø.  
4. Bolted Field Splices may be eliminated or shop welds substituted with the approval of the Engineer. Payment will be made on the basis of the splices shown.



DETAILS OF FIELD SPLICE  
No Scale



SHEET 3 OF 7  
DETAILS OF 450'-0" CONTINUOUS  
COMPOSITE W-BEAM UNIT  
WAR EAGLE CREEK

ROUTE SEC.  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.

DRAWN BY: BHS DATE: 12/12/2014 FILENAME: b090343.sl.dgn  
CHECKED BY: DHP DATE: 2/14/15 SCALE: 1/8" = 1'-0"  
DESIGNED BY: BHS DATE: 11/20/14 or As Shown  
BRIDGE NO. 07346 DRAWING NO. 57120

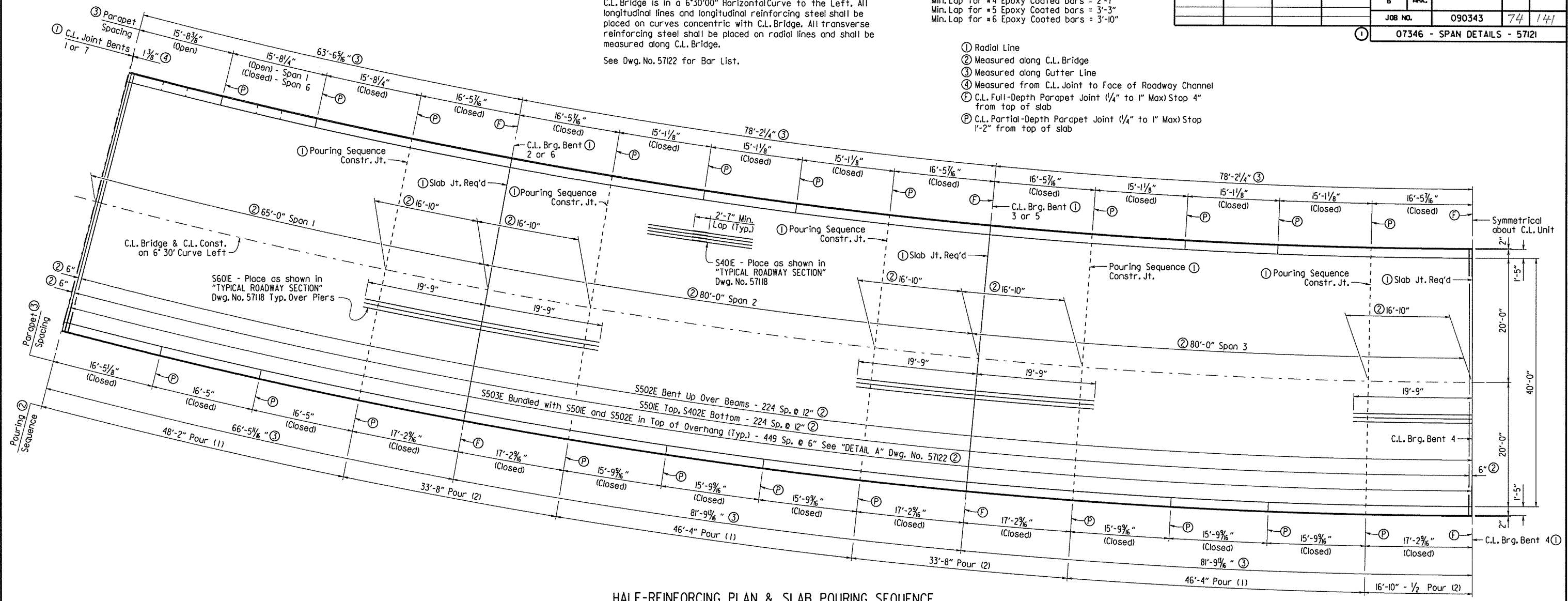
PRINT DATE: 8/12/2015

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO. 090343							74	141
① 07346 - SPAN DETAILS - 57121								

C.L. Bridge is in a 6°30'00" Horizontal Curve to the Left. All longitudinal lines and longitudinal reinforcing steel shall be placed on curves concentric with C.L. Bridge. All transverse reinforcing steel shall be placed on radial lines and shall be measured along C.L. Bridge.  
See Dwg. No. 57122 for Bar List.

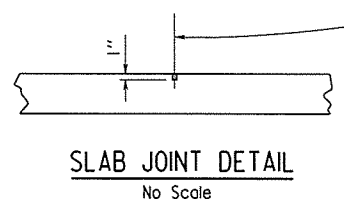
Unless otherwise noted:  
Min. Lap for #4 Epoxy Coated bars = 2'-7"  
Min. Lap for #5 Epoxy Coated bars = 3'-3"  
Min. Lap for #6 Epoxy Coated bars = 3'-10"

- ① Radial Line
- ② Measured along C.L. Bridge
- ③ Measured along Gutter Line
- ④ Measured from C.L. Joint to Face of Roadway Channel
- ⓕ C.L. Full-Depth Parapet Joint (1/4" to 1" Max) Stop 4" from top of slab
- ⓖ C.L. Partial-Depth Parapet Joint (1/4" to 1" Max) Stop 1'-2" from top of slab



HALF-REINFORCING PLAN & SLAB POURING SEQUENCE

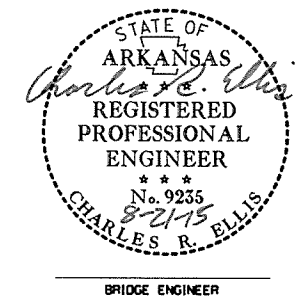
1/2" x 1" Type 3 or 4 Joint Sealer. See Subsections 501.02(h) and 501.05(j). Backer rod filler will not be required. Joint Sealer shall be measured and paid for as Class S (AE) Concrete-Bridge. Slab joints shall extend to the outside edge of the deck slab. Slab joint shall be installed before the parapet rail is poured. If slab joints are to be sawed, they shall be sawed as soon as the concrete has sufficiently set to allow sawing of the joint without damage to the slab. Slab joints shall be placed at all pouring sequence construction joints and required slab joint locations. Slab joints shall align with parapet open joints. The joint sealer shall extend across the deck from gutterline to gutterline.



POURING SEQUENCE NOTES

Pours with the same number may be placed simultaneously or separately. All pours (1) must be placed before pours (2) can be placed. A minimum of 48 hours shall elapse between the end of a pour and the start of the next pour. A minimum of 72 hours shall elapse between the end of a pour and the start of an adjacent pour. Any rolling pours made before the entire slab unit has been placed must be approved by the Engineer. The Contractor must obtain approval from the Engineer for any deviations from the pouring sequence shown.

Required slab joints and pouring sequence construction joints shall align with open joints at the front face of the parapet.



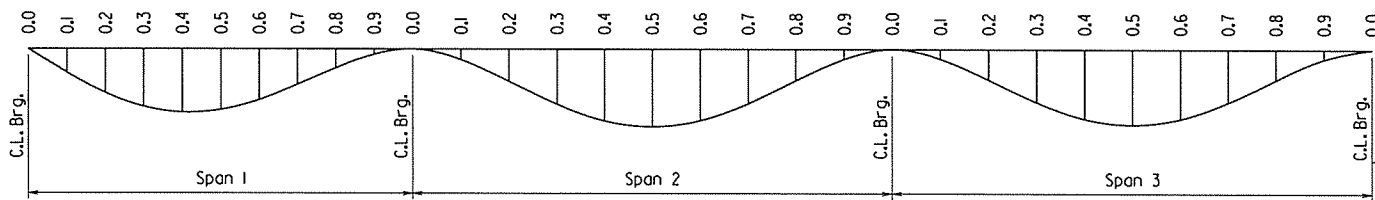
SHEET 4 OF 7  
DETAILS OF 450'-0" CONTINUOUS  
COMPOSITE W-BEAM UNIT  
WAR EAGLE CREEK  
ROUTE SEC.  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.  
DRAWN BY: BHS DATE: 12/12/2014 FILENAME: b090343.sl.dgn  
CHECKED BY: DHP DATE: 8/19/15 SCALE: 1/8" = 1'-0"  
DESIGNED BY: BHS DATE: 11/20/14 or As Shown  
BRIDGE NO. 07346 DRAWING NO. 57121

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO. 090343							75	141
07346 - SPAN DETAILS - 57122								

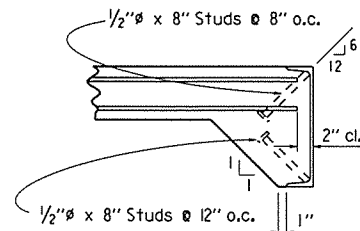
TABLE OF DEAD LOAD DEFLECTIONS (INCHES)

Span	Point of Deflection	Structural Steel					Structural Steel + Slab					Structural Steel + Slab + Parapet				
		Beam 1	Beam 2	Beam 3	Beam 4	Beam 5	Beam 1	Beam 2	Beam 3	Beam 4	Beam 5	Beam 1	Beam 2	Beam 3	Beam 4	Beam 5
1	0	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
	0.1	0.034	0.033	0.032	0.031	0.027	0.179	0.189	0.190	0.178	0.141	0.192	0.198	0.198	0.187	0.152
	0.2	0.062	0.060	0.059	0.057	0.049	0.328	0.348	0.351	0.328	0.259	0.353	0.365	0.366	0.344	0.279
	0.3	0.082	0.079	0.078	0.074	0.064	0.430	0.458	0.461	0.429	0.339	0.463	0.481	0.481	0.451	0.365
	0.4	0.089	0.087	0.086	0.081	0.071	0.470	0.503	0.507	0.469	0.373	0.506	0.528	0.529	0.493	0.402
	0.5	0.086	0.084	0.082	0.078	0.068	0.452	0.484	0.485	0.450	0.358	0.487	0.508	0.506	0.473	0.386
	0.6	0.072	0.070	0.069	0.065	0.057	0.378	0.406	0.406	0.376	0.300	0.407	0.426	0.423	0.395	0.323
	0.7	0.051	0.050	0.048	0.046	0.040	0.266	0.287	0.285	0.265	0.211	0.286	0.301	0.297	0.278	0.227
	0.8	0.027	0.027	0.026	0.025	0.022	0.142	0.154	0.153	0.142	0.114	0.152	0.161	0.159	0.148	0.122
	0.9	0.008	0.008	0.008	0.007	0.006	0.040	0.044	0.044	0.040	0.031	0.042	0.045	0.045	0.041	0.033
2	0	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
	0.1	0.014	0.014	0.014	0.013	0.012	0.077	0.083	0.083	0.077	0.064	0.086	0.090	0.089	0.083	0.071
	0.2	0.044	0.043	0.042	0.040	0.036	0.236	0.254	0.254	0.234	0.192	0.260	0.272	0.269	0.250	0.211
	0.3	0.076	0.074	0.072	0.068	0.061	0.405	0.435	0.434	0.400	0.326	0.445	0.464	0.459	0.426	0.357
	0.4	0.099	0.097	0.094	0.089	0.080	0.529	0.568	0.567	0.523	0.425	0.580	0.605	0.599	0.556	0.465
	0.5	0.107	0.105	0.102	0.097	0.086	0.572	0.614	0.612	0.566	0.459	0.626	0.653	0.646	0.601	0.502
	0.6	0.099	0.097	0.094	0.089	0.080	0.527	0.566	0.563	0.520	0.423	0.576	0.602	0.594	0.552	0.462
	0.7	0.076	0.074	0.071	0.068	0.061	0.403	0.430	0.429	0.396	0.323	0.441	0.458	0.453	0.421	0.353
	0.8	0.044	0.042	0.041	0.039	0.035	0.233	0.248	0.247	0.228	0.186	0.255	0.264	0.261	0.242	0.204
	0.9	0.014	0.014	0.013	0.012	0.011	0.075	0.080	0.079	0.073	0.060	0.082	0.085	0.084	0.078	0.066
3	0	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
	0.1	0.013	0.013	0.013	0.012	0.011	0.068	0.075	0.075	0.070	0.057	0.074	0.080	0.079	0.074	0.062
	0.2	0.042	0.041	0.040	0.038	0.034	0.221	0.240	0.241	0.222	0.181	0.241	0.254	0.253	0.235	0.197
	0.3	0.073	0.072	0.070	0.066	0.060	0.385	0.418	0.419	0.387	0.316	0.420	0.443	0.441	0.410	0.344
	0.4	0.096	0.094	0.092	0.087	0.078	0.508	0.549	0.550	0.508	0.414	0.553	0.582	0.578	0.538	0.450
	0.5	0.104	0.102	0.100	0.094	0.084	0.551	0.595	0.596	0.550	0.447	0.600	0.631	0.627	0.582	0.486
	0.6	0.096	0.094	0.092	0.087	0.078	0.509	0.548	0.551	0.509	0.413	0.554	0.581	0.579	0.539	0.449
	0.7	0.073	0.072	0.070	0.066	0.059	0.387	0.418	0.420	0.387	0.314	0.422	0.443	0.442	0.410	0.342
	0.8	0.042	0.041	0.040	0.038	0.034	0.223	0.241	0.241	0.223	0.181	0.244	0.256	0.254	0.236	0.198
	0.9	0.013	0.013	0.013	0.012	0.011	0.070	0.076	0.077	0.070	0.057	0.077	0.081	0.081	0.074	0.063

Symmetrical about C.L. Unit



DEAD LOAD DEFLECTION DIAGRAM



Note: As an alternate to 5/8" studs, 1/2" x 8" studs spaced as shown may be used. Use weight of 5/8" stud as basis of measurement of structural steel in anchors.

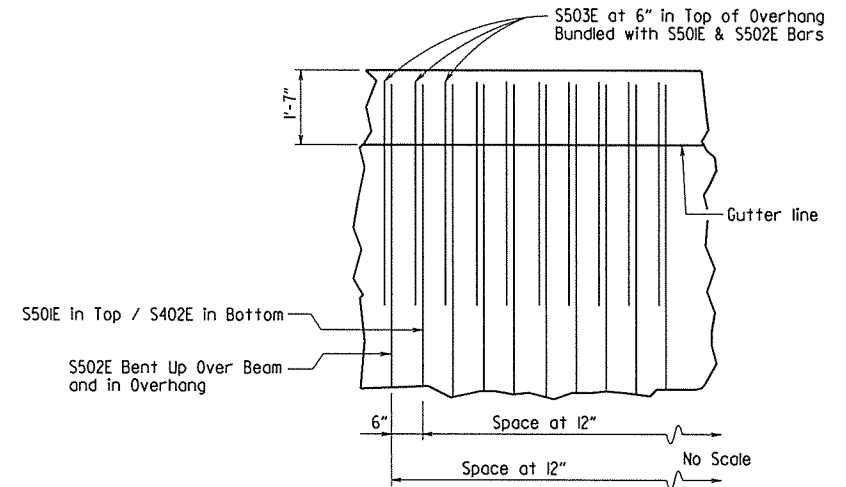
DETAILS OF ALTERNATE ANCHORS AND PLACEMENT OF LONGITUDINAL REINFORCEMENT

Note: Camber for Dead Load Deflection plus vertical curve +/- 1/4" tolerance. Deflections shown are along C.L. Beam from the plane perpendicular to the web extending from C.L. Bearing to C.L. Bearing. Vertical curve corrections not included.

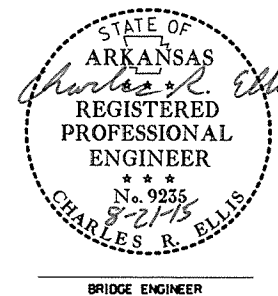
BAR LIST

MARK	NO. REQ'D.	LENGTH	P.D.	BENDING DIAGRAMS
Dimensions are out to out of bars.				
P401E	864	5'-6"	2"	
P402E	932	5'-2"	2"	
P403E	27	4'-10"	2"	
P404E	42	15'-3"	Str.	
P405E	112	16'-1"	Str.	
P406E	84	14'-9"	Str.	
P407E	70	16'-10"	Str.	
P408E	84	15'-5"	Str.	
P409E	176	5'-6"	Str.	
P501E	864	4'-10"	3 3/4"	
P502E	932	4'-6"	3 3/4"	
S401E	1,573	37'-10"	Str.	
S402E	450	43'-0"	Str.	
S501E	450	43'-0"	Str.	
S502E	449	43'-11"	3"	
S503E	1,798	4'-10"	Str.	
S601E	230	39'-6"	Str.	

3/2" Over tolerance  
No Under tolerance  
All bars with an "E" suffix shall be Epoxy Coated.  
Dimensions are Out-To-Out of bars



DETAIL A

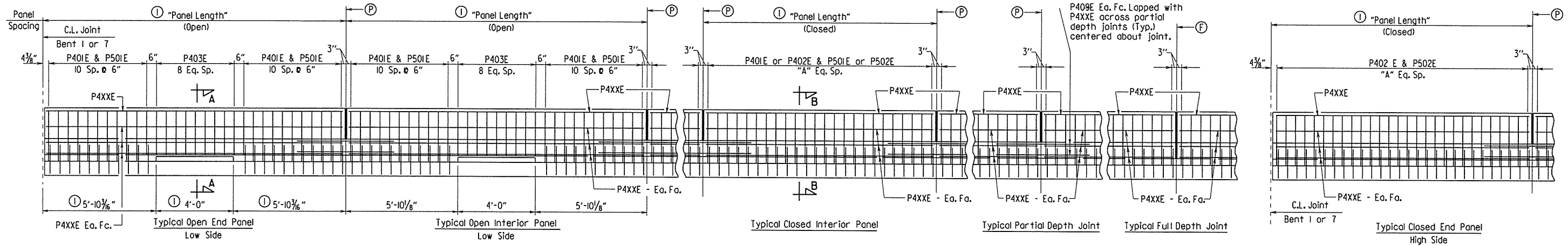


SHEET 5 OF 7  
DETAILS OF 450'-0" CONTINUOUS COMPOSITE W-BEAM UNIT  
WAR EAGLE CREEK  
ROUTE SEC.  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.  
DRAWN BY: BHS DATE: 12/12/2014 FILENAME: b090343.sl.dgn  
CHECKED BY: DHP DATE: 4/14/15 SCALE: No Scale  
DESIGNED BY: BHS DATE: 11/2014  
BRIDGE NO. 07346 DRAWING NO. 57122

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	090343		76	141
				07346 - SPAN DETAILS - 57123				

ⓕ C.L. Full-Depth Parapet Joint (1/4" to 1" max.) as shown in "HALF REINFORCING PLAN & SLAB POURING SEQUENCE", Dwg. No. 5712L. Stop 4" from top of slab.

ⓐ C.L. Partial-Depth Parapet Joint (1/4" to 1" max.) as shown in "HALF REINFORCING PLAN & SLAB POURING SEQUENCE", Dwg. No. 5712L. Stop 1'-2" from top of slab.



**DETAILS OF PARAPET RAIL**

3/8" = 1'-0"

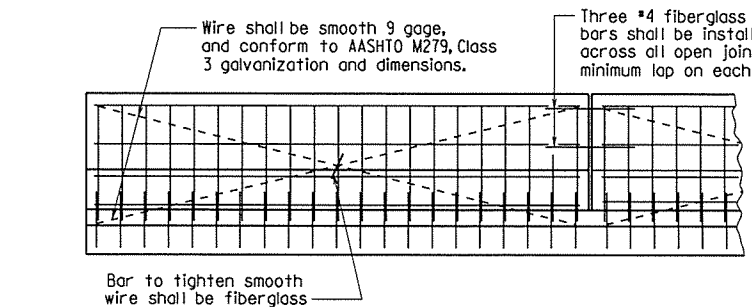
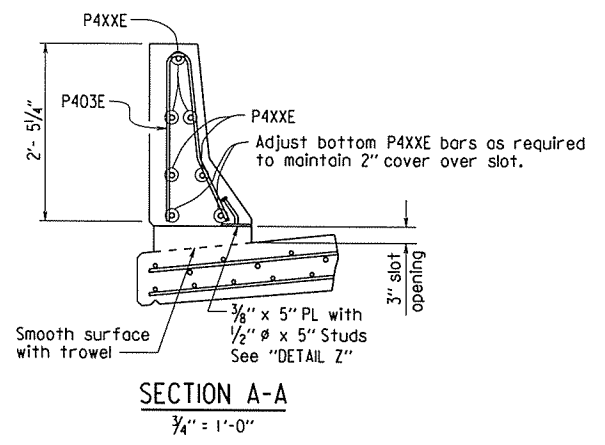
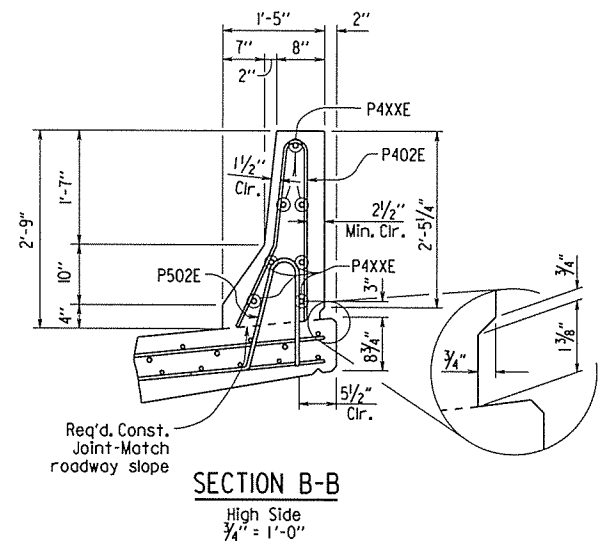
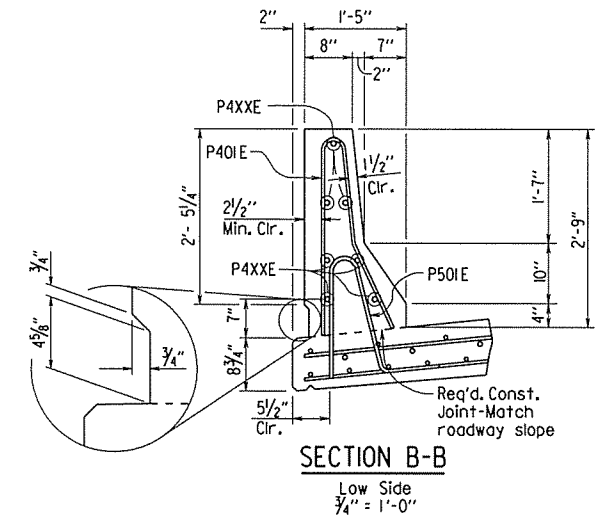
① Measured Along Gutterline

**TABLE OF VARIABLES**

① Panel Length	Panel Type	"A"	"P4XXE"
15'-8 3/8"	Open	-	P404E
15'-8 1/4"	Open	-	P404E
15'-8 1/4"	Closed	31	P404E
16'-5 7/16"	Closed	32	P405E
15'-1 1/8"	Closed	30	P406E
16'-5 1/8"	Closed	32	P405E
16'-5"	Closed	32	P405E
17'-2 3/8"	Closed	34	P407E
15'-9 3/8"	Closed	31	P408E

For location of panels, see "HALF REINFORCING PLAN & SLAB POURING SEQUENCE" Dwg. No. 5712L.

Place Type D name plate on front face of span rail approx. 2'-0" from Beginning of Bridge. (Right side of Roadway only)



Wire shall be smooth 9 gage, and conform to AASHTO M279, Class 3 galvanization and dimensions.

Three #4 fiberglass reinforcing bars shall be installed as shown across all open joints with a 20" minimum lap on each steel bar.

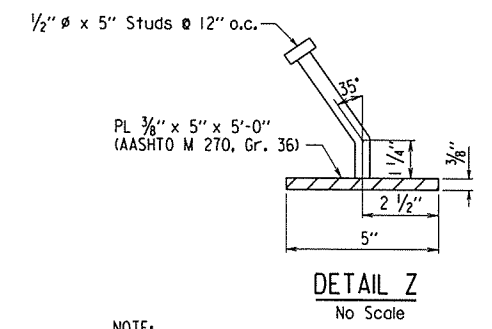
Bar to tighten smooth wire shall be fiberglass

All panels shall be braced as required to prevent racking. All open joints shall be sawed as soon as practical to a minimum width of 1/4". To control cracking before sawing all joints must be grooved before the concrete is set. Sawing of the joints must be controlled so it will follow the grooved joint.

The extruded parapet shall conform to the horizontal and vertical lines shown on the plans or as directed by the Engineer and shall present a smooth, uniform appearance and texture. Exposed surface may be given a light brush finish or a Class 3, Textured Coating Finish, in place of the Class 2, Rubbed Finish.

**DETAILS OF OPTIONAL SLIPFORMING OF CONCRETE PARAPET RAIL**

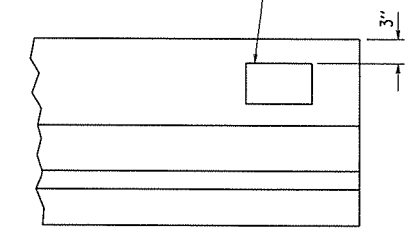
No Scale



**NOTE:**

The surfaces of the 3/8" plates which will not be in contact with concrete shall be painted with aluminum epoxy paint in accordance with Section 638, or as approved by the Engineer. Only one coat is required and shall be applied in the fabricator's shop. Painting will not be paid for directly, but will be considered subsidiary to "Structural Steel in Beam Spans (M 270, Gr. 50W)."

Parapet studs shall be 5" long, granular flux filled, solid fluxed or equal, and automatically end welded to the plate. Studs and plates shall meet the requirements of Section 807 and shall be measured and paid for as "Structural Steel in Beam Spans (M 270, Gr. 50W)."



**NAME PLATE DETAIL**

SHEET 6 OF 7  
 DETAILS OF 450'-0" CONTINUOUS  
 COMPOSITE W-BEAM UNIT  
 WAR EAGLE CREEK  
 ROUTE SEC.  
 ARKANSAS STATE HIGHWAY COMMISSION  
 LITTLE ROCK, ARK.



DRAWN BY: BHS DATE: 12/16/2014 FILENAME: b090343.sldgn  
 CHECKED BY: DHP DATE: 3/11/15 SCALE: As Shown  
 DESIGNED BY: BHS DATE: 11/2/14  
 BRIDGE NO. 07346 DRAWING NO. 57123

**GENERAL NOTES**

CONSTRUCTION SPECIFICATIONS: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction (2014 Edition) with applicable Supplemental Specifications and Special Provisions. Section and Subsection refer to the Standard Specifications.

DESIGN SPECIFICATIONS: AASHTO LRFD Bridge Design Specifications 6th Edition (2012), with 2013 Interims.

LIVE LOADING: HL-93

**MATERIALS AND STRENGTHS:**  
 Class (SIAE) Concrete  
 Reinforcing Steel (Grade 60, AASHTO M 31 or M 322, Type A)  
 Structural Steel (AASHTO M 270, Gr. 50W)  
 Structural Steel (AASHTO M 270, Gr. 36)

$f'_c = 4,000$  psi  
 $f_y = 60,000$  psi  
 $F_y = 50,000$  psi  
 $F_y = 36,000$  psi

**STRUCTURAL STEEL:**

All Structural Steel shall be AASHTO M 270, Gr. 50W unless otherwise noted. All structural steel shall be paid for as "Structural Steel in Beam Spans (M 270, Gr. 50W)". Structural Steel completely embedded in concrete may be AASHTO M 270, Gr. 36, Gr. 50, or Gr. 50W. All exposed surfaces shall be cleaned in accordance with Subsection 807.84(e) unless noted otherwise.

Requests for substitution of structural steel shapes shown with shapes of greater size must be submitted by the Contractor to the Engineer for approval. Steels of equal or greater strengths will be accepted only when shown on the approved shop drawings. Payment will be based on the basis of shapes and materials shown in the plans, and no additional compensation will be made for any adjustments due to substitutions.

Beams, Diaphragms, Connection Plates, and all field splice plates are considered main load carrying members and shall meet the Longitudinal Charpy V-Notch Test specified in Subsection 807.05. This work and material will not be paid for directly, but shall be considered subsidiary to the item "Structural Steel in Beam Spans (M 270, Gr. 50W)".

Flange field splice plates and bent plate diaphragms shall be cut and fabricated so that the primary direction of rolling is parallel to the direction of the main tensile and/or compressive stresses.

Drawings show general features of design only. Shop drawings shall be made in accordance with Subsection 807.04, submitted and approval secured before fabrication is begun.

All stud shear connectors shall be granular flux filled, solid fluxed, or equal and shall be automatically end welded in accordance with the recommendations of the manufacturer.

All Beams shall be blocked in their true position in the shop as specified in Subsection 807.54(b)(2). The camber, length of sections, distance between bearings, and opening of joints shall be measured with the beams in their true position and this information shall become part of the permanent record of this job. Match marks shall be placed on the component parts in this assembly and shown on the erection diagram. All beam dimensions are based on a temperature of 60°F. A tolerance of  $\pm 1/4"$  is allowed for camber.

Field connections shall be bolted with  $3/4"$  high-strength bolts except as noted. Holes for  $3/4"$  bolts may be  $5/8"$  if a washer is supplied for use under both the nut and head of the bolt. For Field Splices and Diaphragms, bolts shall be  $7/8"$  unless otherwise noted. Splice Bolts shall be placed with heads on the outside face of the exterior beam web and on the bottom of the beam flanges.

All welding that is to be done during fabrication of structural steel, including temporary welds, shall be detailed on the shop drawings and submitted for approval. If additional welds are required, whether permanent or temporary, a formal request with detailed drawings shall be submitted to the Engineer for approval; however, additional welds used for attaching falsework support devices or screed rail supports to the structural steel that do not exceed the limitations of Subsection 802.13 will not require approval prior to construction. All welding shall conform to Subsection 807.26.

Diaphragms shall be installed as beams are erected. All bolts in diaphragms and field splices shall be installed and tightened in accordance with Subsection 807.71 prior to pouring the concrete deck.

**REINFORCING STEEL:**

All reinforcing steel shall be Grade 60 (yield strength = 60,000 psi) conforming to AASHTO M 31 or M 322, Type A, with mill test reports. The reinforcing steel shall be accurately located in the forms and firmly held in place by steel wire supports, sufficient in number and size to prevent displacement during the course of construction. The wire supports will not be paid for directly, but will be considered subsidiary to the item of "Epoxy Coated Reinforcing Steel (Grade 60)".

**CONCRETE:**

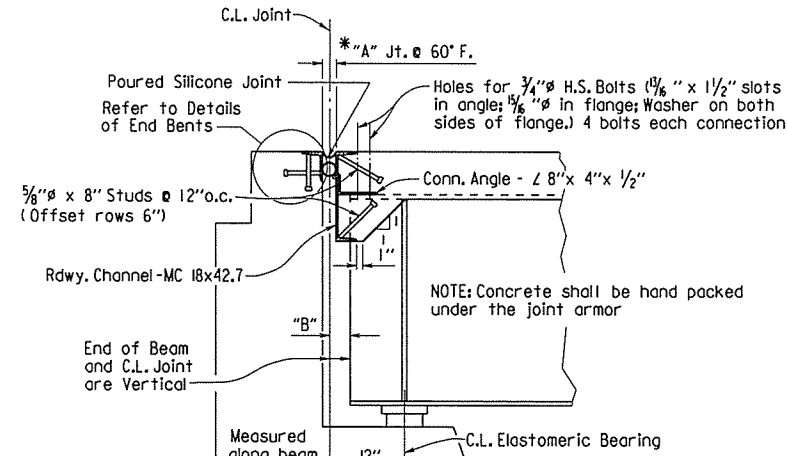
All concrete shall be Class (SIAE) with a minimum 28 day compressive strength  $f'_c = 4,000$  psi. Concrete shall be poured in the dry and all exposed corners are to be chamfered  $3/4"$  unless otherwise noted.

Concrete in bridge superstructure shall be placed, consolidated, and screeded off for the entire pour before any concrete has taken its initial set. This may require the use of a retarding agent.

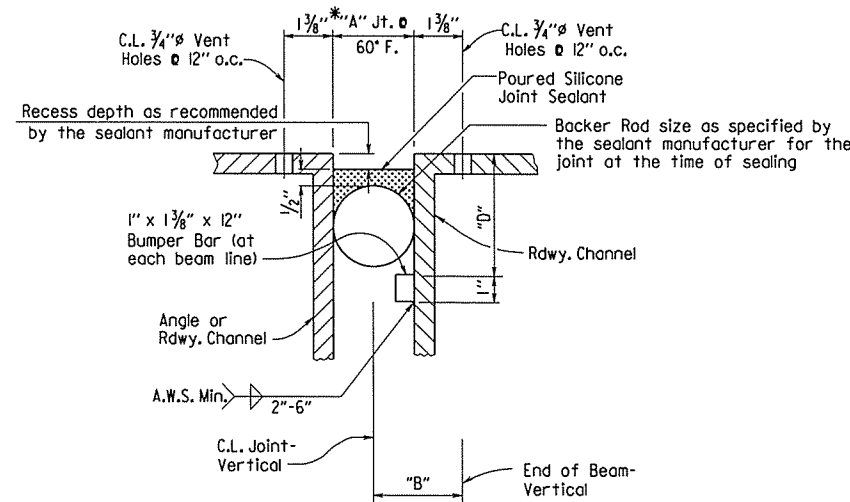
The superstructure details shown are for use when Removable Deck Forming is used and are the basis for measurement of Class (SIAE) Concrete. See Standard Dwg. No. 55005 for allowable modifications and for tolerances when Permanent Steel Bridge Deck Forms are used.

The concrete deck shall be given a Fine Finish in accordance with Subsection 802.19 for Class 5, Tined Bridge Roadway Surface Finish. Movement of the finishing machine across new concrete shall be on planks placed on the surface and shall be prohibited for 72 hours after finishing the pour. Sufficient concrete must be placed ahead of the strike-off to fully load the beam or girder. The use of a longitudinal screed is prohibited.

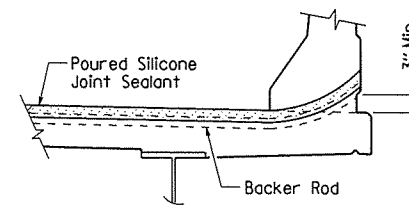
A minimum of 72 hours shall elapse between completion of the bridge deck slab and the pouring of the parapet railing. Any railing pours made before the entire slab has been placed and cured must be approved by the Engineer.



**SECTION THRU JOINT**



**DETAIL OF POURED SILICONE JOINT SEAL**



**JOINT SEAL PLACEMENT AT CURB**

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
						JOB NO.	090343	77
						07346 - SPAN DETAILS - 57124		

**SILICONE JOINT DATA**

Bent Number	"A" Width Perpendicular to Joint at 24 Hour Average Temperature* Of:			"B" Perpendicular to Joint at 60°F	Bumper Plate Size	"D"
	40°F	60°F	80°F			
1 & 7	3 3/8"	2 3/4"	2 3/8"	2 5/8" ±	1" x 1 3/8"	5"

\*The temperature used to set the joint opening shall be the approximate average air temperature during the 24 hour period immediately before the bolts are tightened. The Engineer shall establish the temperature. Interpolation of the table may be necessary.

NOTES: The temperature limitations recommended by the sealant manufacturer shall be observed.

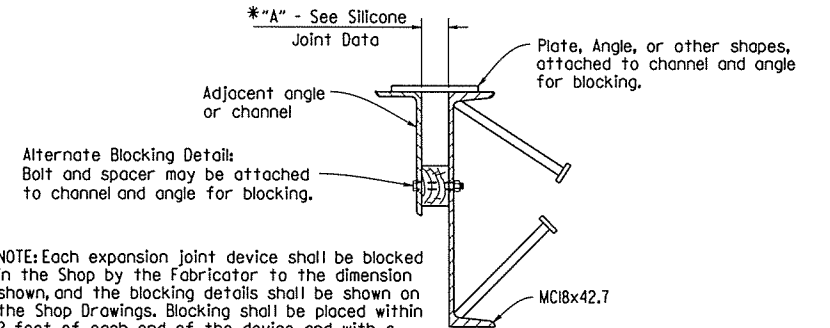
The sealant shall be installed only when the average 24 hour air temperature is between 40° and 80°F.

**BACKER ROD NOTE:**

Use an appropriately sized backer rod at the depth shown in the manufacturer's literature based on the joint width at the time of sealing.

Except as noted, do not install more backer rod that can be sealed in the same day.

The contractor shall verify separation of the backer rod from the joint material after the joint material has set.



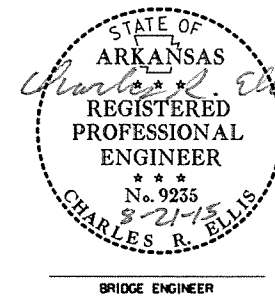
NOTE: Each expansion joint device shall be blocked in the Shop by the fabricator to the dimension shown, and the blocking details shall be shown on the Shop Drawings. Blocking shall be placed within 2 feet of each end of the device and with a maximum spacing of 8 feet.

**DETAILS FOR BLOCKING EXPANSION JOINT DEVICE**

**EXPANSION DEVICE INSTALLATION**

The Contractor may elect to install the expansion device for the end bents using one of the following two alternatives:

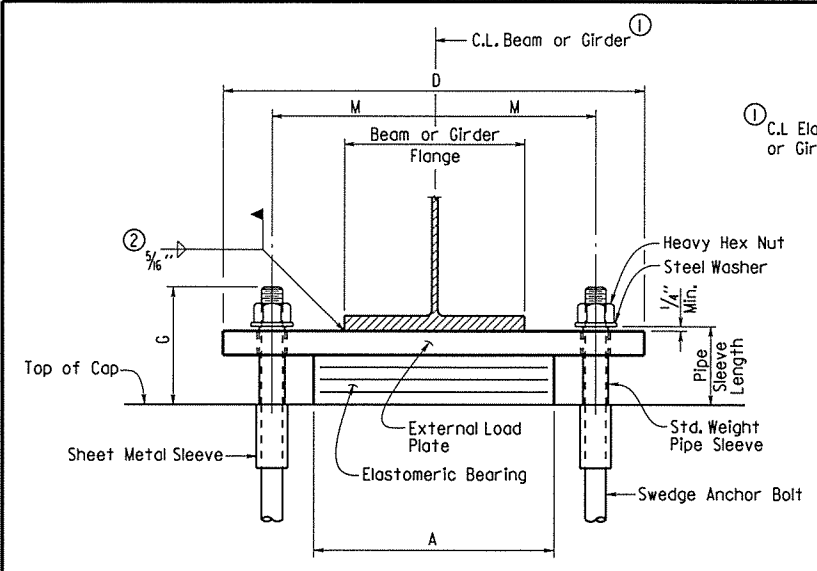
- 1) The concrete span pour adjacent to joint shall be placed before the end bent backwall is placed. After the end bent backwall forms are in place and the beams erected, the blocked expansion device shall be installed and adjusted for grade. All connection bolts shall be fully tightened prior to placing the deck concrete adjacent to the bent. Immediately prior to pouring the backwall concrete, the blocking shall be removed, the opening adjusted for temperature, and the backwall constructed.
- 2) The backwall shall be poured to the optional construction joint after beams are erected. The blocked expansion device shall be installed and adjusted for grade. All connection bolts shall be fully tightened prior to placing the deck concrete adjacent to the bent. Immediately prior to pouring the remainder of the backwall concrete, the blocking shall be removed and the opening adjusted for temperature. Backfill shall not be placed behind the backwall until the deck concrete on the adjacent span has been placed.



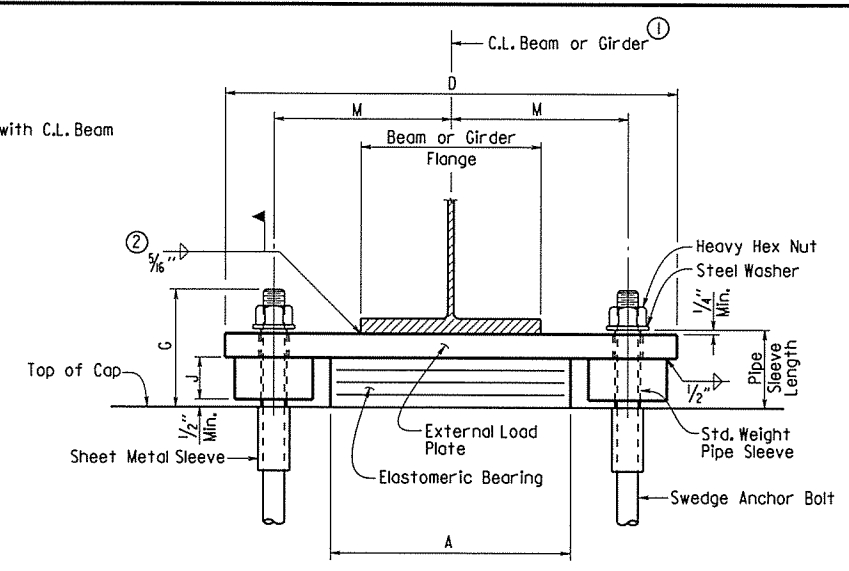
SHEET 7 OF 7  
 DETAILS OF 450'-0" CONTINUOUS  
 COMPOSITE W-BEAM UNIT  
 WAR EAGLE CREEK  
 ROUTE SEC.  
 ARKANSAS STATE HIGHWAY COMMISSION  
 LITTLE ROCK, ARK.

DRAWN BY: BHS DATE: 12/16/2014 FILENAME: b090343.sldgn  
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 DESIGNED BY: BHS DATE: 11/20/14  
 BRIDGE NO. 07346 DRAWING NO. 57124

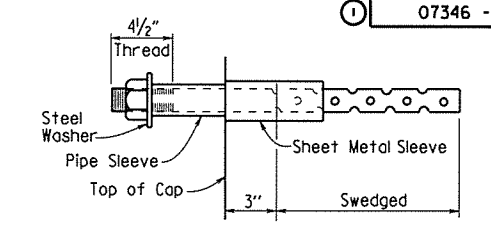
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				6	ARK.			
JOB NO. 090343							78	141
07346 - ELASTO BRGS. - 57125								



FRONT VIEW - AT BENT NOS. 1, 2, 3, 5, 6, 7



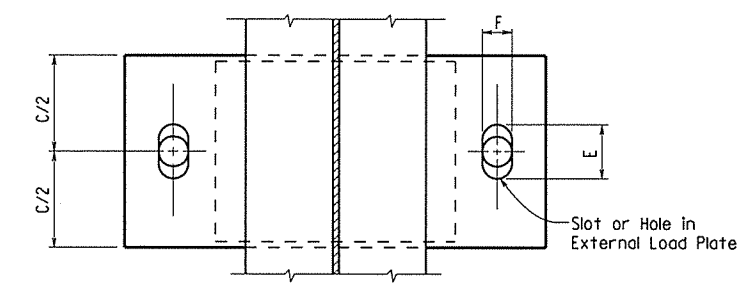
FRONT VIEW - AT BENT NO. 4



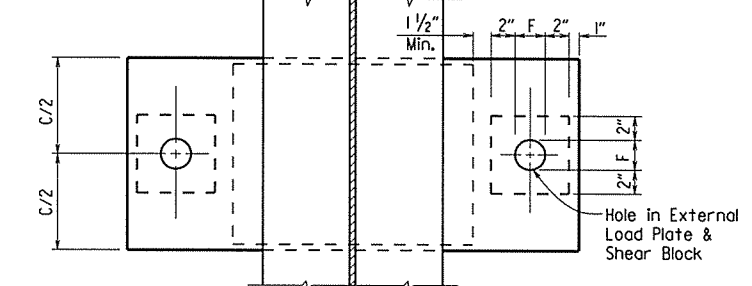
ANCHOR BOLT DETAIL

Anchor Bolts may be cast in place or drilled and grouted into place. If Anchor Bolts are to be cast in place, the Galvanized Sheet Metal Sleeves will not be required.

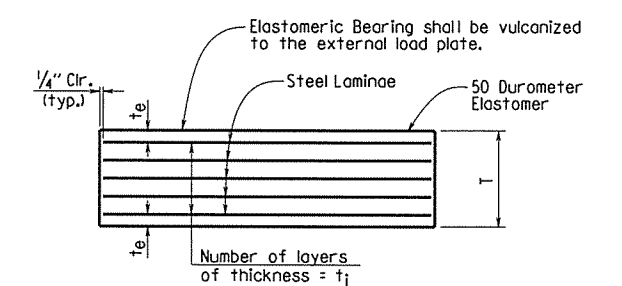
If Anchor Bolts are to be drilled and grouted in place, the Galvanized Sheet Metal Sleeves shall be cast in place as shown. Sleeves shall be dry packed with styrofoam, urethane foam or approved equal prior to pouring of concrete. After pouring of the cap and prior to erection of Structural Steel, the dry pack shall be removed and holes for the anchor bolts shall be accurately drilled into the concrete. Bolts placed in drilled holes shall be accurately set and fixed using a DPL approved epoxy or non-shrink grout that completely fills the holes. Galvanized Sheet Metal Sleeves will not be paid for directly, but will be considered subsidiary to the item "Structural Steel in Beam Spans (M 270, Gr. 50W)"



PLAN VIEW - AT BENT NOS. 1, 2, 3, 5, 6, 7

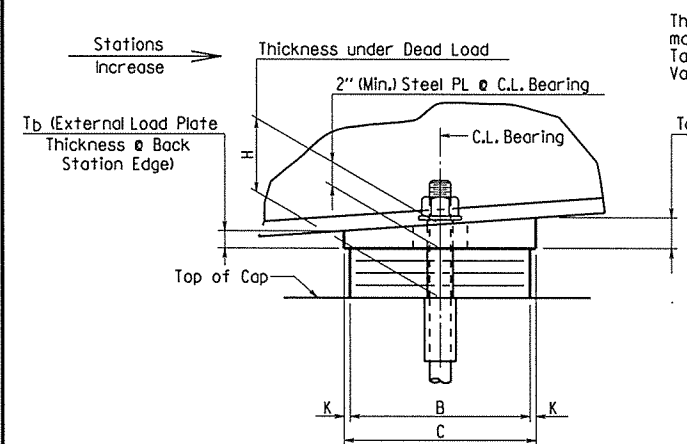


PLAN VIEW - AT BENT NO. 4



ELASTOMERIC BEARING

$t_e$  = Thickness of elastomer cover on top and bottom of pad  
 $t_i$  = Thickness of elastomer between steel laminae  
 $N$  = Number of elastomer layers of thickness  $t_i$

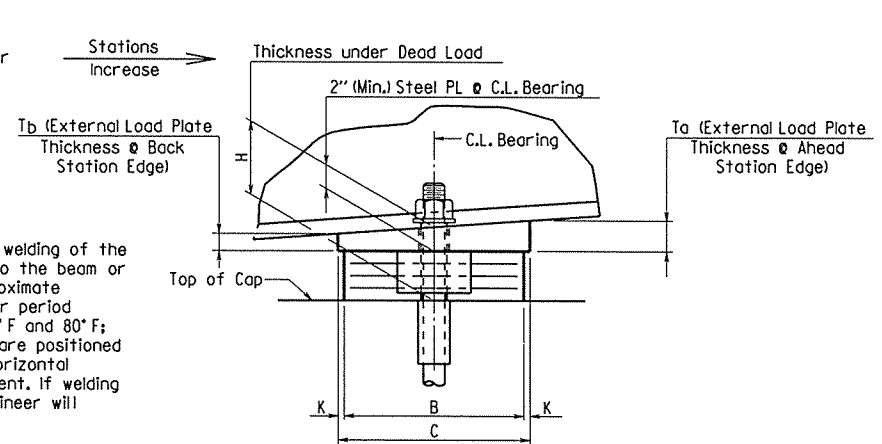


SIDE VIEW - AT BENT NOS. 1, 2, 3, 5, 6, & 7

The direction of bevel of the external load plate may not be accurately depicted with respect to  $T_a$  and  $T_b$  values shown in the "Table of Fabricator Variables".

② Unless otherwise approved by the Engineer, welding of the external load plate at expansion bearings to the beam or girder will be allowed only when: 1) the approximate average air temperature during the 24 hour period immediately preceding welding is between 40° F and 80° F; and 2) the slots in the external load plate are positioned to center on the anchor bolts; and 3) no horizontal deformation of the elastomeric pad is evident. If welding at other temperatures is required, the Engineer will provide adjustment data.

Care shall be taken to ensure that the external load plate is in full and complete contact with the beam or girder flange before welding begins.



SIDE VIEW - AT BENT NO. 4

TABLE OF FABRICATOR VARIABLES

BRIDGE NO.	LOCATION		BEARING TYPE	NO. OF BEARINGS EACH BENT	* MAXIMUM DESIGN LOAD (KIPS)	G	H	ELASTOMERIC PAD				EXTERNAL LOAD PLATE								ANCHOR BOLT								
	BENT NO(S).	BEAM OR GIRDER NO.						A	B	N	$t_i$	$t_e$	NO. & THICKNESS OF STEEL LAMINAE	T	C	D	E	F	J	K	M	$T_a$	$T_b$	ANCHOR BOLT		PIPE SLEEVE SIZE	SHEET METAL SLEEVE SIZE	STEEL WASHER SIZE
																									( $\phi \times L$ )	GRADE	( $\phi \times L$ )	( $\phi \times L$ )
07346	1 & 7	1 - 5	Exp	5	109	9 3/4"	6 3/4"	16"	7"	7	1/2"	1/4"	8 @ 12 Ga.	4 1/8"	8"	27 1/2"	6 1/8"	2 5/8"	NA	1/2"	10 3/4"	2.03"	1.97"	1 3/4" $\phi$ x 30"	55	2" $\phi$ x 7"	4" $\phi$ x 6"	3 3/8"
	2 & 6	1 - 5	Exp	5	248	8 1/2"	4 1/8"	20"	10"	4	1/2"	1/4"	5 @ 12 Ga.	3"	11"	32"	5 3/4"	3 1/8"	NA	1/2"	12 3/4"	2.04"	1.96"	2 1/4" $\phi$ x 33"	55	2 1/2" $\phi$ x 5 1/4"	4" $\phi$ x 6"	4"
	3 & 5	1 - 5	Exp	5	251	7 1/4"	3 3/4"	20"	10"	2	1/2"	1/4"	3 @ 12 Ga.	1 1/8"	11"	32"	4 1/2"	3 3/8"	NA	1/2"	12 3/4"	2.04"	1.96"	2 1/4" $\phi$ x 32"	55	2 1/2" $\phi$ x 4"	4" $\phi$ x 6"	4"
	4	1 - 5	Fix	5	250	7"	3 3/4"	20"	10"	2	1/2"	1/4"	3 @ 12 Ga.	1 1/8"	11"	39 3/4"	-	3 1/8"	3"	1/2"	15 1/4"	2.04"	1.96"	2" $\phi$ x 29"	55	2 1/2" $\phi$ x 4"	4" $\phi$ x 6"	3 3/4"

GENERAL NOTES

Elastomeric Bearings shall conform to Section 808 and shall be paid for at the unit price bid for "Elastomeric Bearings".

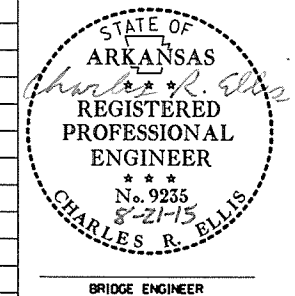
External load plates and shear blocks shall conform to AASHTO M 270, Grade 50W. Pipe sleeves shall be ASTM A500, Grade B, and shall be galvanized to conform to AASHTO M 232, Class C or ASTM B695, Class 50.

External load plates and shear blocks shall be completely fabricated (including bevel, bolt holes and all shop welding) and shall be cleaned before vulcanizing to the elastomeric bearing. The surface in contact with the elastomeric bearing shall be cleaned in accordance with Subsection 808.03. Other surfaces shall be blast cleaned in accordance with Subsection 807.84(b) for painted steel and 807.84(e) for unpainted Grade 50W steel.

Anchor Bolts, Washers and Nuts shall conform to Subsection 807.07. The anchor bolt grade of steel shall be as specified in the "Table of Fabricator Variables". Indentations shall be circular with rounded bottoms and staggered as shown in the details.

Pipe Sleeves, Anchor Bolts, Washers and Nuts shall be paid for at the unit price bid for "Structural Steel in Beam Spans (M 270, Gr. 50W)". External load plates and shear blocks will not be measured or paid for separately, but will be considered incidental to the unit price bid for "Elastomeric Bearings".

Bearings shall be seated in accordance with Subsection 808.08. This work and materials are considered subsidiary to the item "Elastomeric Bearings" and will not be paid for directly.



DETAILS OF ELASTOMERIC BEARINGS

ROUTE SEC.

ARKANSAS STATE HIGHWAY COMMISSION

LITTLE ROCK, ARK.

DRAWN BY: BHS DATE: 8/13/2015 FILENAME: b090343.el.dgn

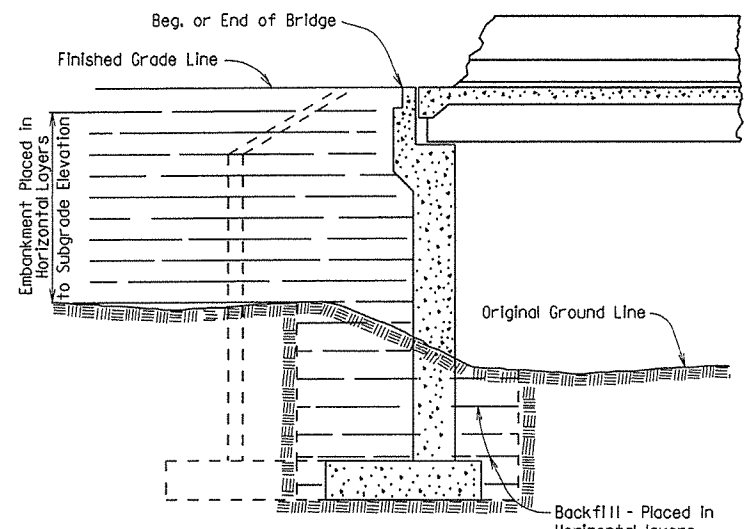
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DESIGNED BY: BHS DATE: 11/2014

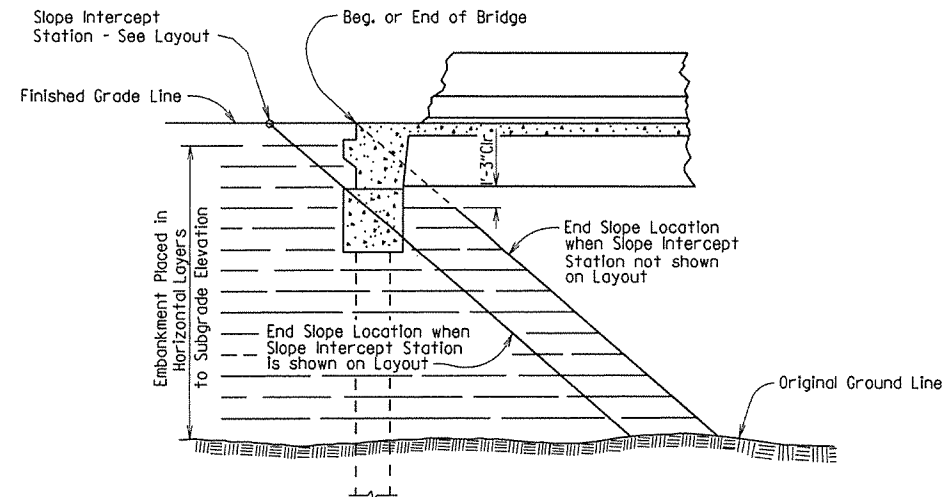
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PRINT DATE: 8/21/2015

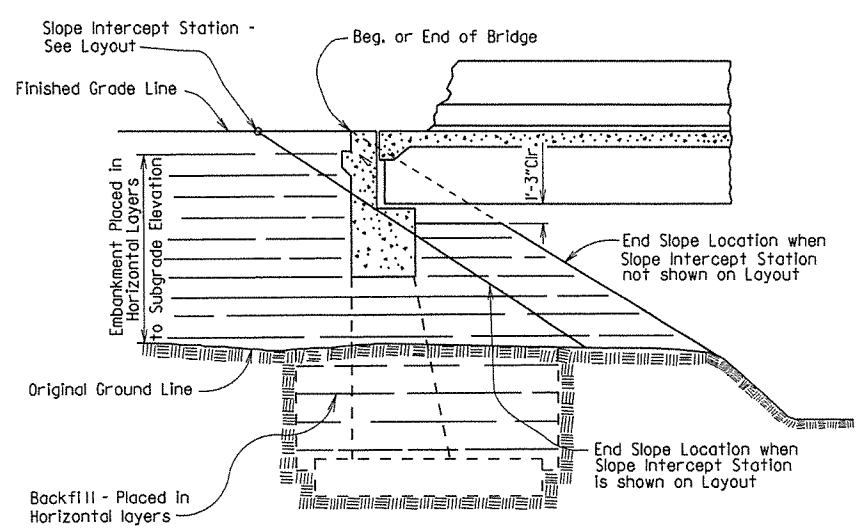
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							JOB NO.	
							EMBANKMENT & BACKFILL	55000



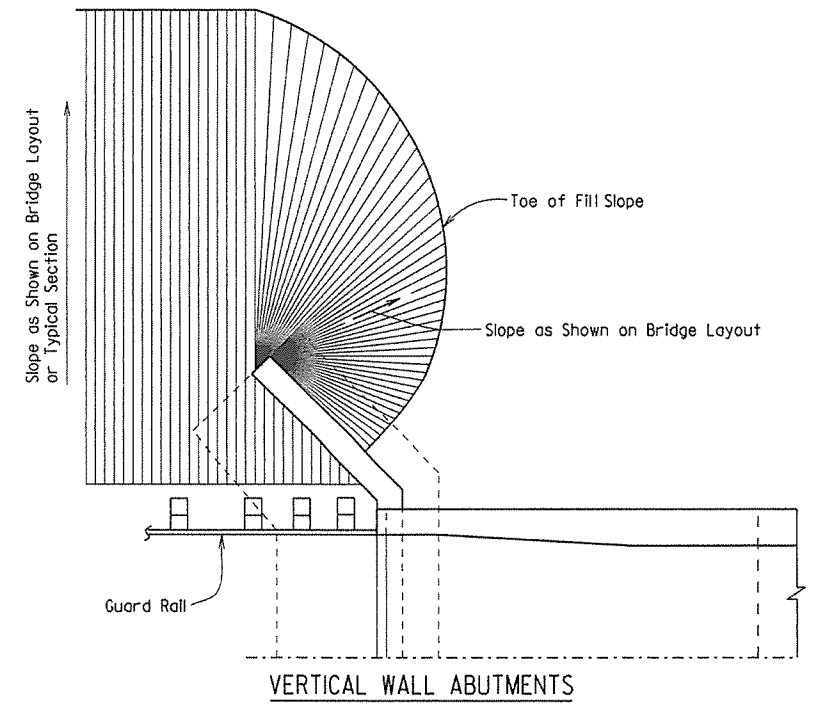
**EMBANKMENT CONSTRUCTION AND FOOTING BACKFILL AT VERTICAL WALL ABUTMENTS**



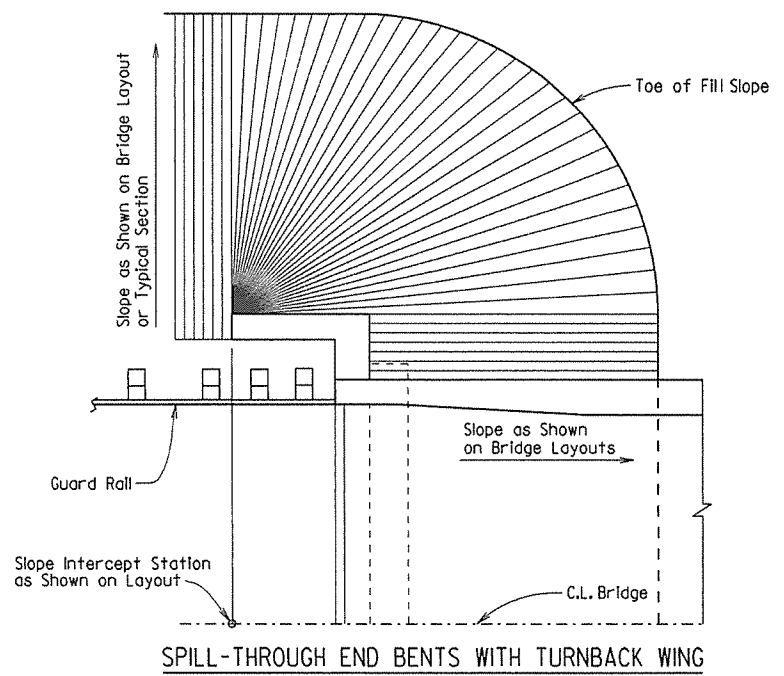
**EMBANKMENT CONSTRUCTION AT SPILL-THROUGH PILE END BENTS**



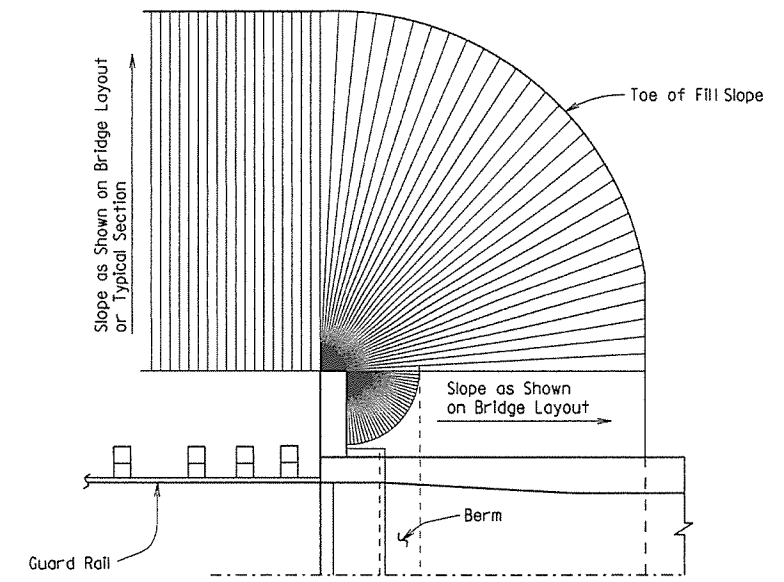
**EMBANKMENT CONSTRUCTION AND FOOTING BACKFILL AT SPILL-THROUGH END BENTS**



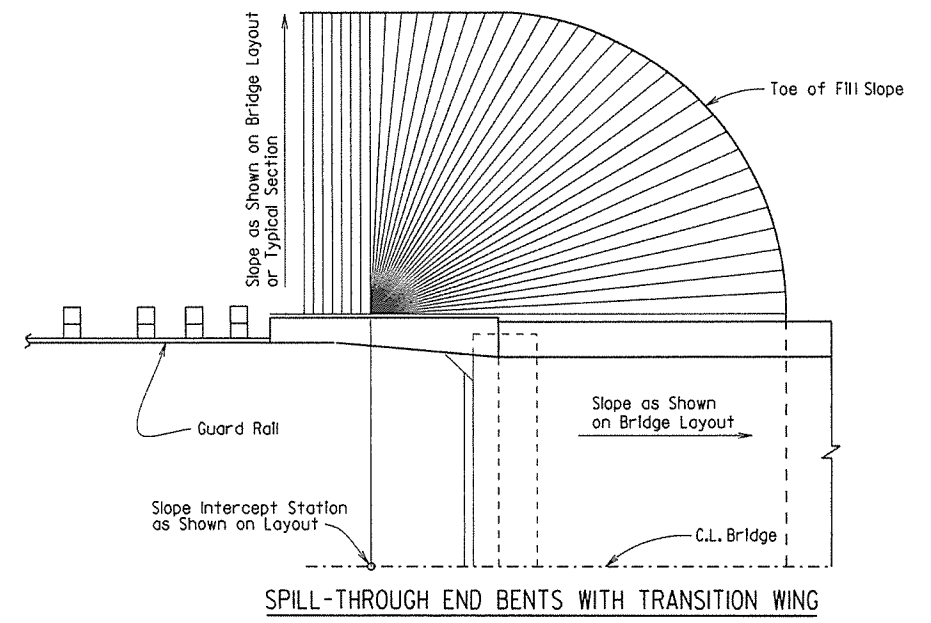
**VERTICAL WALL ABUTMENTS**



**SPILL-THROUGH END BENTS WITH TURNBACK WING**



**SPILL-THROUGH END BENTS WITH STUB WING**



**SPILL-THROUGH END BENTS WITH TRANSITION WING**

**METHOD OF DETERMINING FILL SLOPE LOCATION AT BRIDGE ENDS**

**GENERAL NOTES**

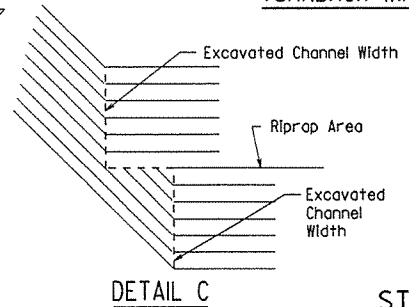
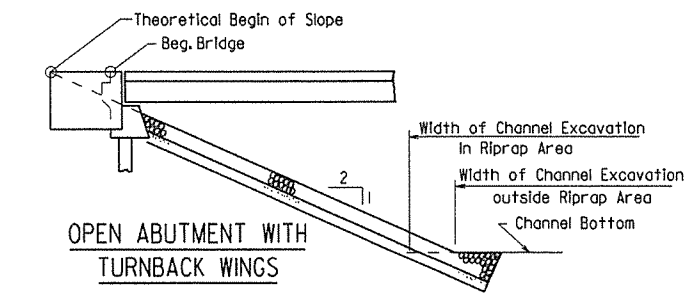
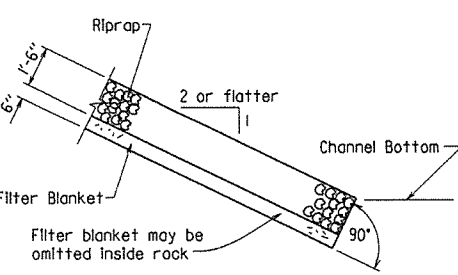
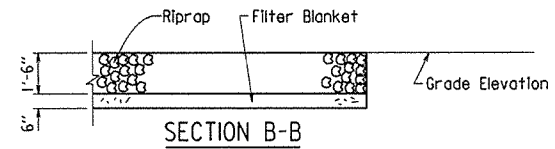
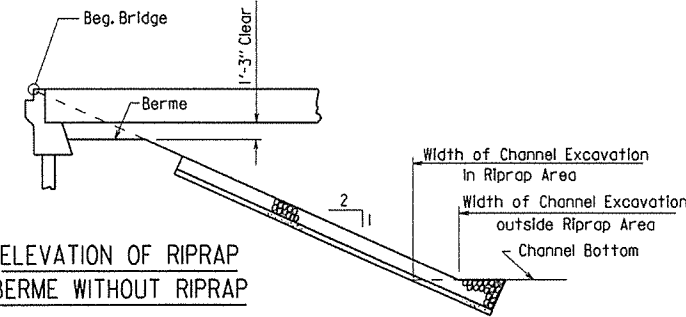
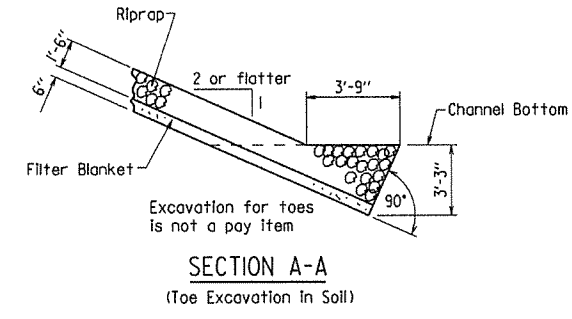
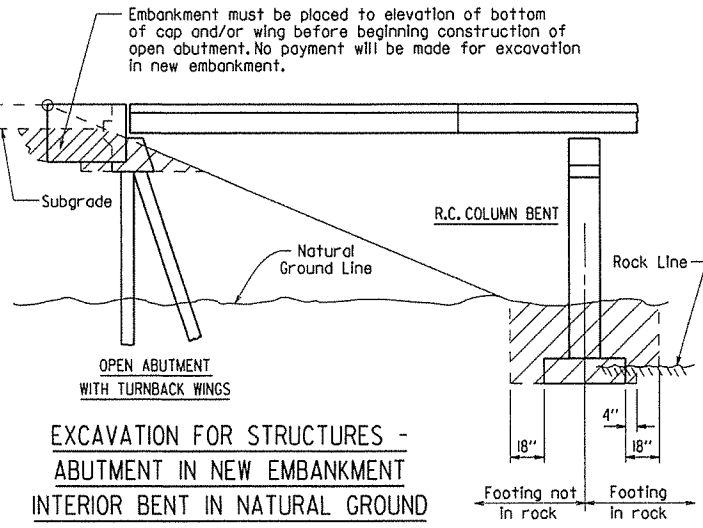
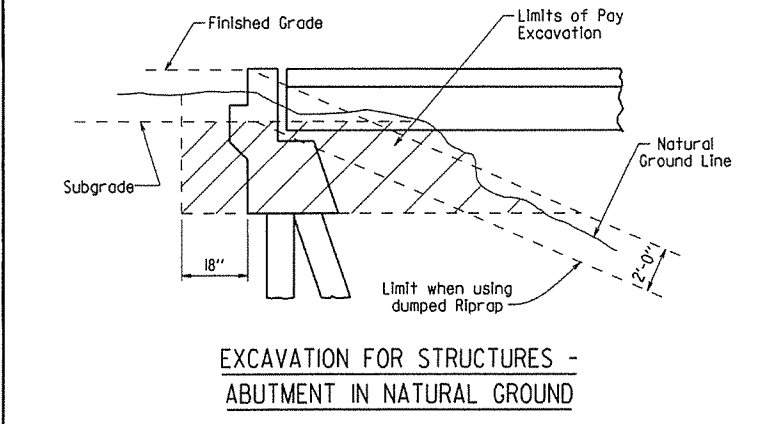
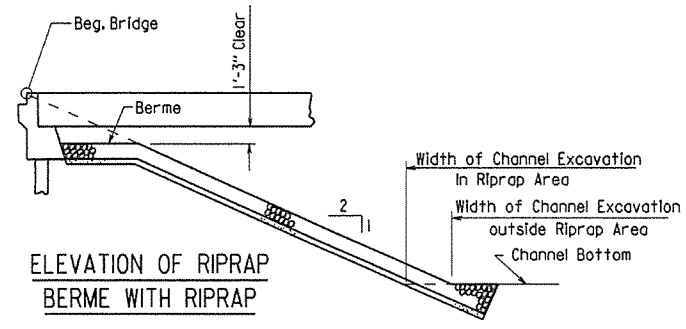
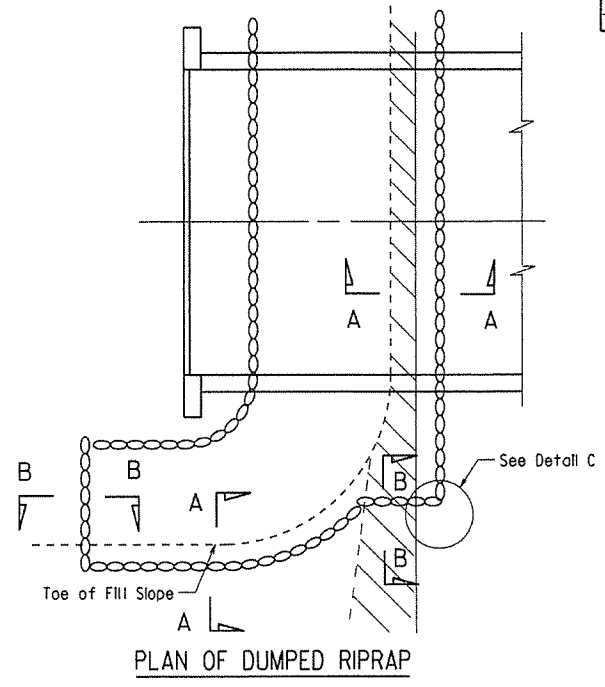
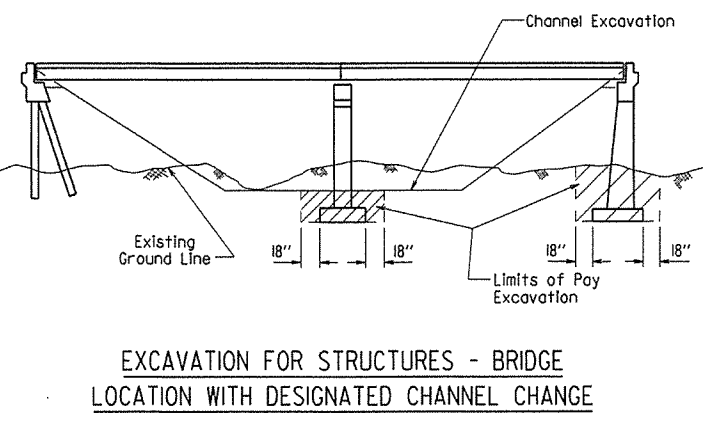
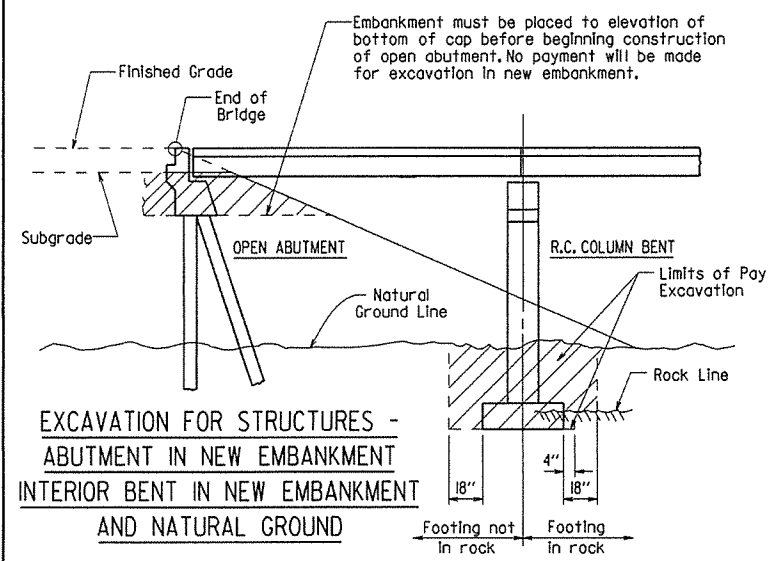
The Bridge End Embankment shall be defined as a section of embankment, not less than 20 feet long adjacent to the bridge end, together with the side slopes and slopes under the bridge end including around the end of wingwalls. Embankment adjacent to structures shall be constructed in 6 inch horizontal layers (loose measure) and compacted by the use of mechanical equipment to the satisfaction of the Engineer. Refer to Subsections 210.09, 210.10 and 801.08 for construction requirements.

**STANDARD DETAILS FOR EMBANKMENT CONSTRUCTION AND BACKFILL AT BRIDGE ENDS**

ARKANSAS STATE HIGHWAY COMMISSION  
 LITTLE ROCK, ARK.  
 DRAWN BY: KDH DATE: 2-27-2014 FILENAME: b55000.dgn  
 CHECKED BY: BEF DATE: 2-27-2014 SCALE: NO SCALE  
 DESIGNED BY: STD. DATE: -  
 DRAWING NO. 55000

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		50	
JOB NO.							1	

① RIPRAP & EXCAV. 55001



Note: Use this type of toe when rock is encountered which is in a stable condition.

Note: In lieu of an aggregate filter blanket, a synthetic fiber geotextile fabric complying with the requirements of Subsection 816.02(e) may be used.

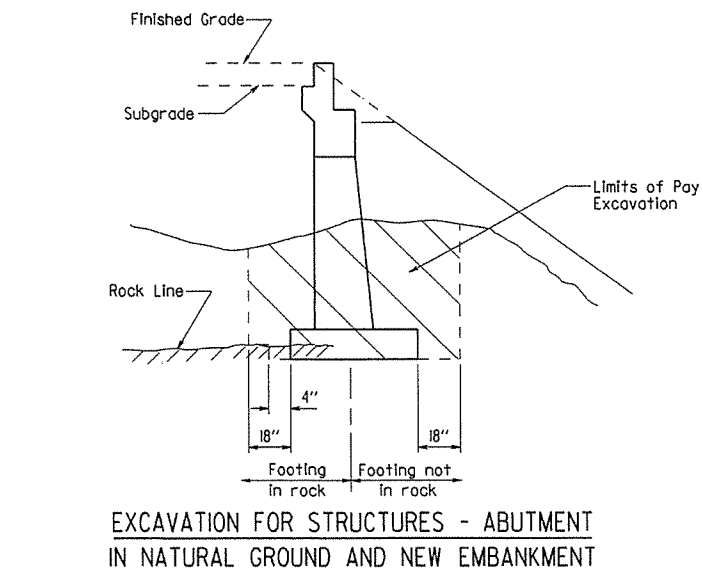
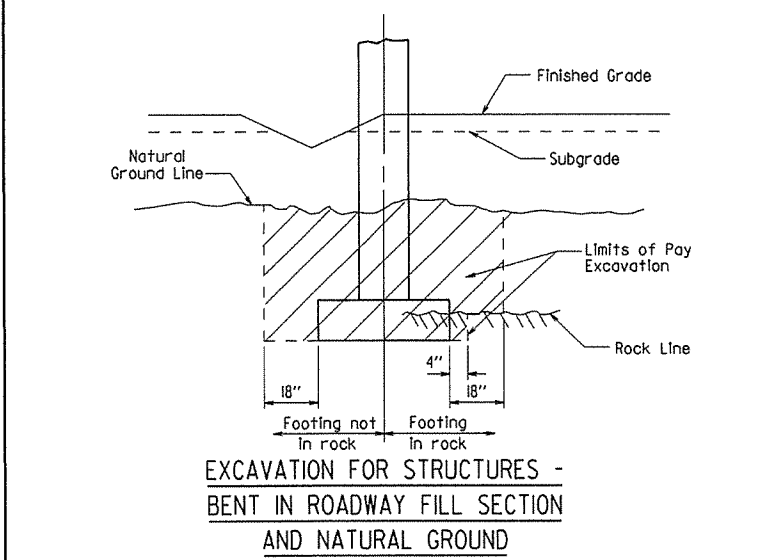
Note: Details for computing excavation for structures are included for information as to how plan quantities were calculated and for use when adjusting quantities when changing footing elevation.

**STANDARD DETAILS FOR DUMPED RIPRAP AND FILTER BLANKET AND COMPUTING EXCAVATION FOR STRUCTURES**

ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.

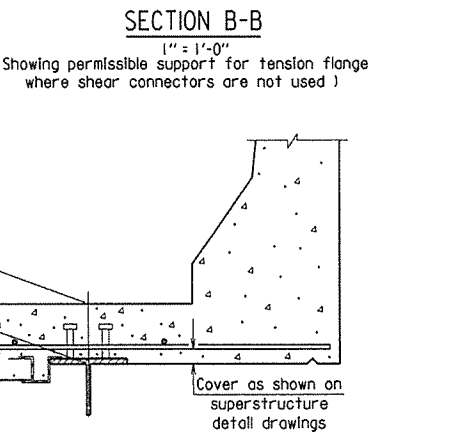
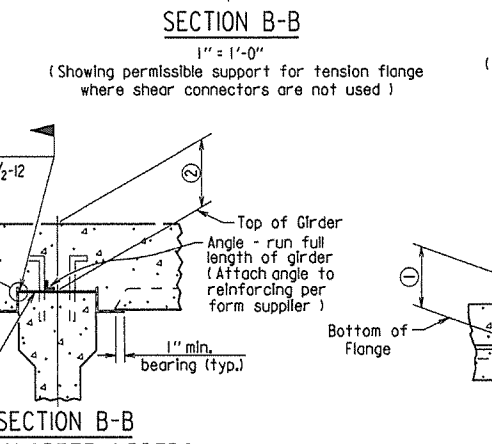
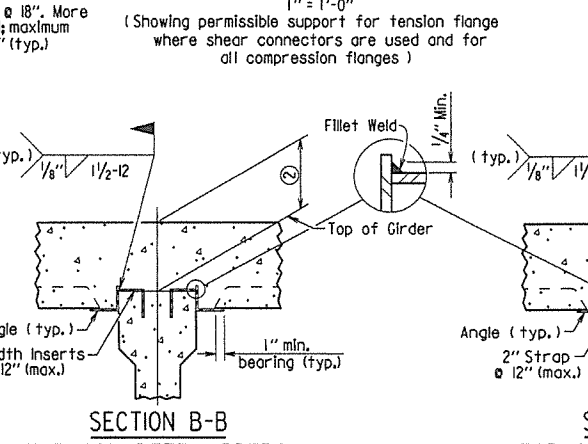
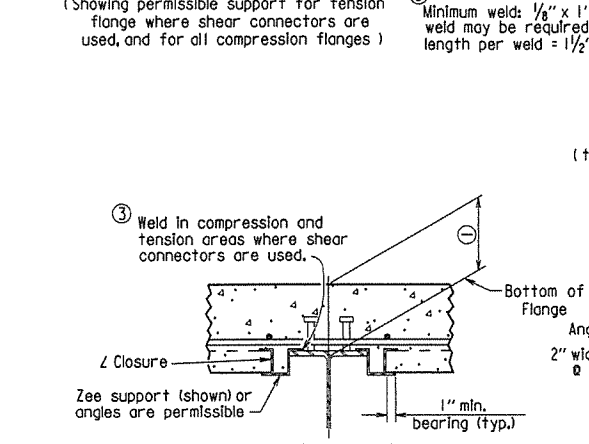
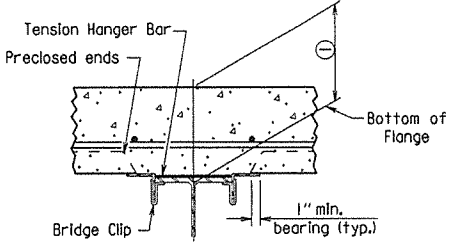
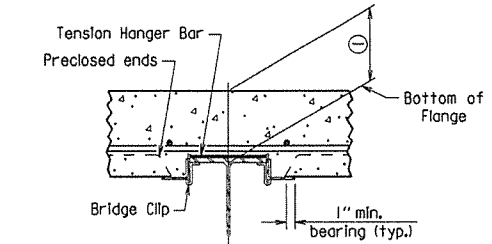
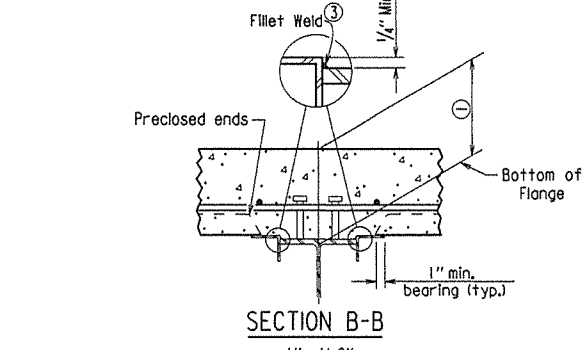
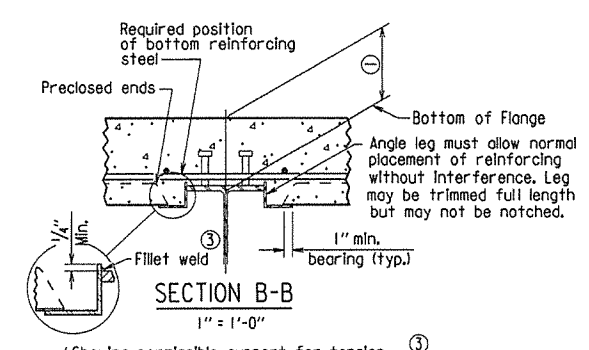
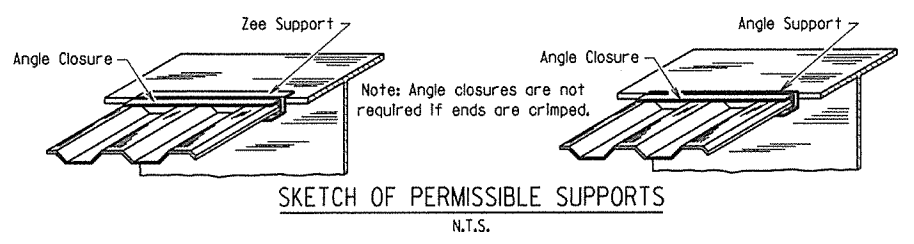
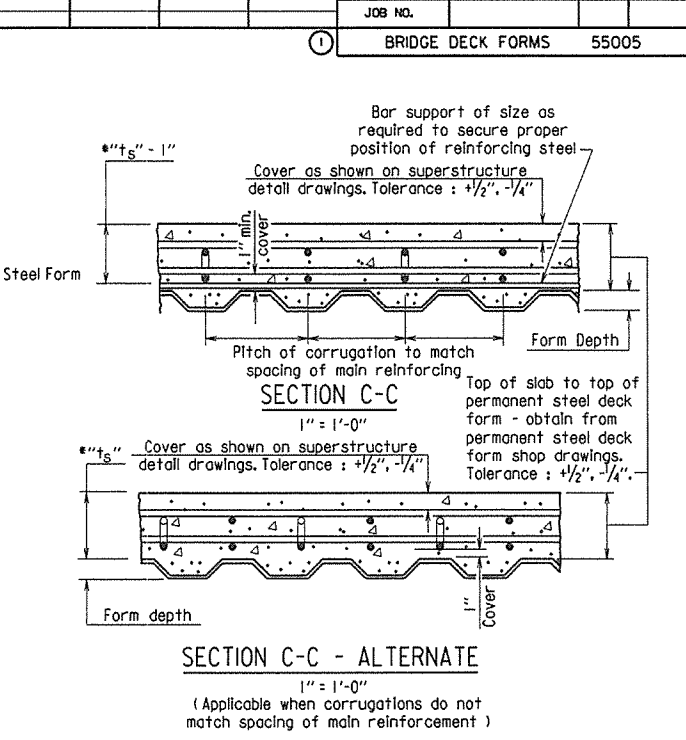
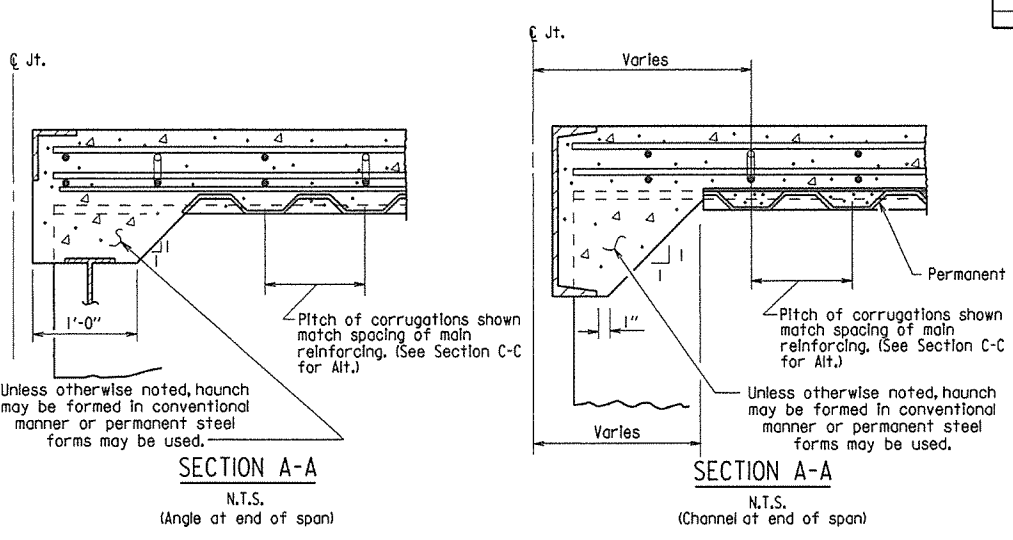
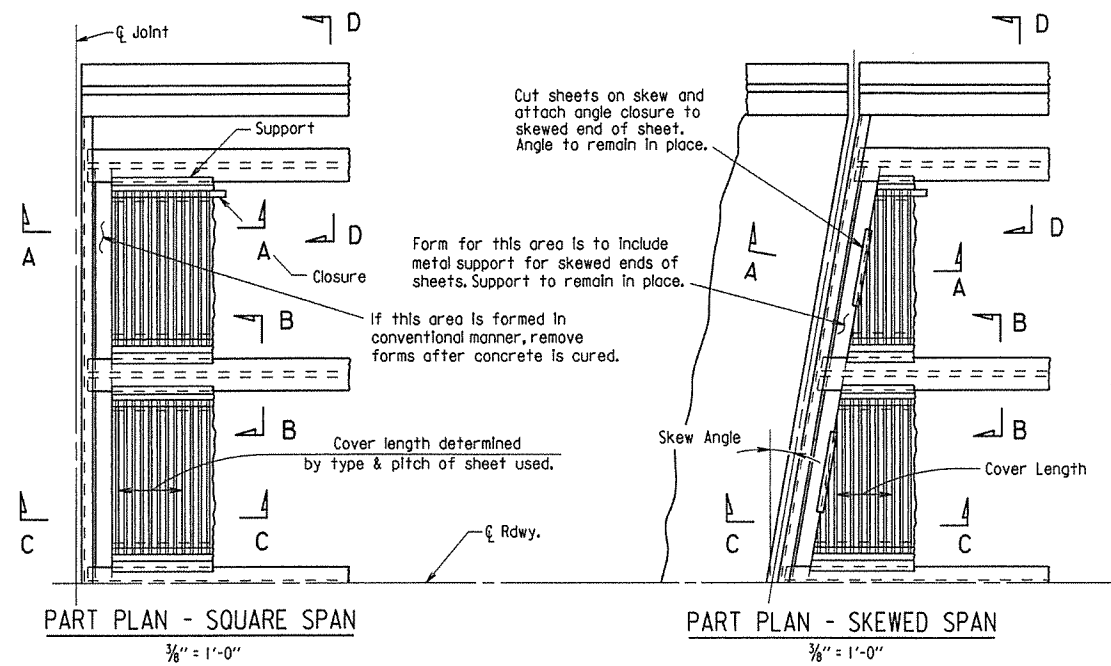
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 CHECKED BY: BEF DATE: 2-27-2014 SCALE: NO SCALE  
 DESIGNED BY: STD. DATE:

DRAWING NO. 55001





DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		81	
JOB NO.							BRIDGE DECK FORMS	55005



**GENERAL NOTES**

Permanent steel deck forms may be used at the Contractor's option and shall be at no additional cost to the Department. Such use may result in changes to the dead load deflection of the girder. Any cost for adjustments due to a change in the dead load deflection will be borne by the Contractor. Payment for deck concrete and structural steel will not be increased due to use of permanent steel deck forms.

Permanent steel deck forms shall conform to Subsection 802.14(b). Detailed plans, including detailed calculations and manufacturer's technical brochure, shall be submitted to and approved by the Engineer before work of forming the bridge deck is started.

Welding of form supports to the tension flange of steel girders will be permitted only in areas where shear connectors are used. When welding is not allowed, the method of fastening Z or Z supports to the flange must be approved by the Engineer.

Form sheets shall be fastened to supporting members and to each other with galvanized metal screws sufficient in size and number to provide a secure attachment. Alternate methods of attachment must be approved by the Engineer.

When the pitch of form corrugations match the reinforcing spacing, transversely align form sheets across the bridge to maintain the correct orientation of continuous reinforcing bars in the corrugations.

Bar support rods, when used, shall be sized and spaced to adequately support the bottom reinforcing mat at the required position.

High chairs shall be sized to support the top mat of reinforcing at the proper position. High chairs shall be placed at locations shown on the detail drawings.

Specifications: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction (2014 Edition), with applicable Supplemental Specifications and Special Provisions.

① Distance from top of slab to bottom of top flange as measured at centerline girder and as shown on superstructure detail drawings. This dimension may vary within the following limits to maintain the grade and slab thickness tolerances: Minimum - occurs when either the top flange or the support angle leg contacts the bottom reinforcing steel; Maximum =  $t_s + 1\frac{3}{4}$ " + flange thickness. See Section C-C for slab thickness tolerance between adjacent girder flanges.

② Distance from top of slab to top of girder as measured at centerline girder and as shown on superstructure detail drawings. This dimension may vary within the following limits to maintain the grade and slab thickness tolerances: Minimum - occurs when either the top of girder or the support angle leg contacts the bottom reinforcing steel; Maximum - value shown on the superstructure detail drawings when removable forms are used. See Section C-C for slab thickness tolerance between adjacent girder flanges.

**STANDARD DETAILS FOR PERMANENT STEEL BRIDGE DECK FORMS FOR STEEL & CONCRETE GIRDER SPANS**

ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.

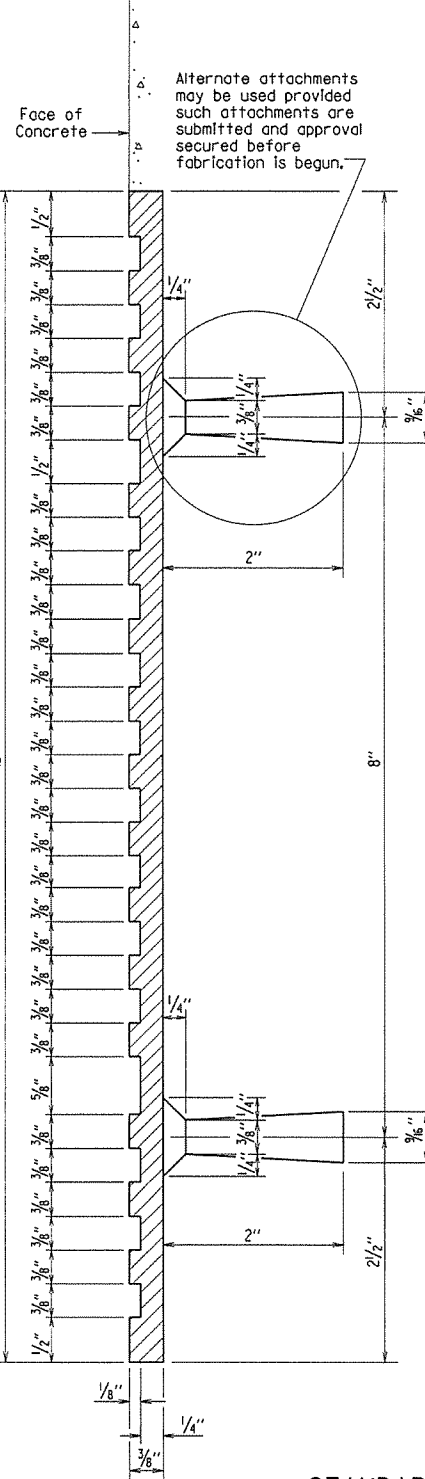
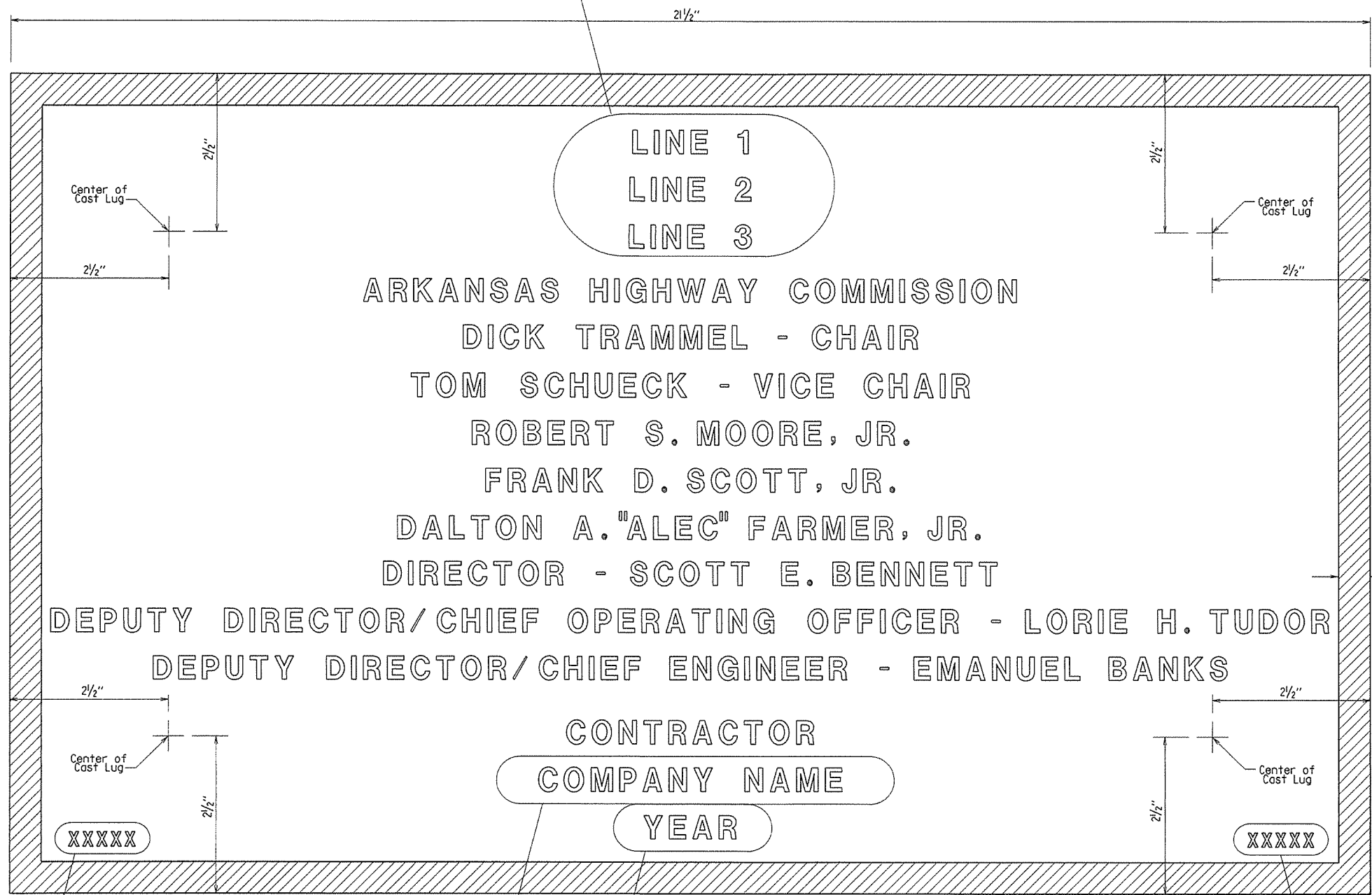
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DESIGNED BY: STD. DATE: \_\_\_\_\_

DRAWING NO. 55005

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
12-1-14				6	ARK.		92	
1-14-15								
JOB NO.								
TYPE D NAME PLATE							55010	

The name of the bridge as shown on the plans shall be placed on Lines 1 - 3 using 1/8" raised letters and numerals 3/8" high.

Line	Example 1	Example 2	Example 3	Example 4
Line 1	Red River	Southern	Saline	Highway 5
Line 2	Relief	Railroad	River	
Line 3		Overpass	Relief	



**GENERAL NOTES**

Specifications: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction, (2014 Edition) with applicable Supplemental Specifications and Special Provisions.

Name plates shall be cast bronze and shall meet the material requirements as specified in Section 812.

Body of plate shall be 1/4" thick and shall include four tapering cone lugs 3/8" to 7/8" x 2" long. The border and all lettering shall be raised 1/8" above the face of plate and shall be polished.

All lettering shall be plain gothic, square cut and not tapered.

The number of plates required and the location and name on the plate for each bridge shall be as designated on the plans.

Place the design live loading here using 1/8" raised letters and numerals 1/4" high. Examples: HS 20 HL-93

Place the Year in which Contract was awarded here using 1/8" raised numerals 3/8" high. Example: 2001

Place the name of the company awarded the construction contract here using 1/8" raised letters and numerals 3/8" high. Example: ABCD CONSTRUCTION, INC.

Place the Bridge number here using 1/8" raised letters and numerals 1/4" high. Examples: A1234 05432

- ▲ Revised Chair and Vice Chair Added New Commissioner  
1-14-15 KDH Checked By: CRE
- ▲ Revised Deputy Director/Chief Engineer Added Deputy Director/Chief Operating Officer  
12-1-14 KDH Checked By: CRE

**STANDARD DETAILS FOR  
TYPE D BRIDGE NAME PLATE**

**ARKANSAS STATE HIGHWAY COMMISSION**  
 LITTLE ROCK, ARK.  
 DRAWN BY: KDH DATE: 2-27-2014 FILENAME: b55010.dgn  
 CHECKED BY: BEF DATE: 2-27-2014 SCALE: NO SCALE  
 DESIGNED BY: STD. DATE: \_\_\_\_\_  
 DRAWING NO. 55010

TYPICAL BRIDGE NAME PLATE

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		43	
JOB NO.							STEEL H-PILES	55020

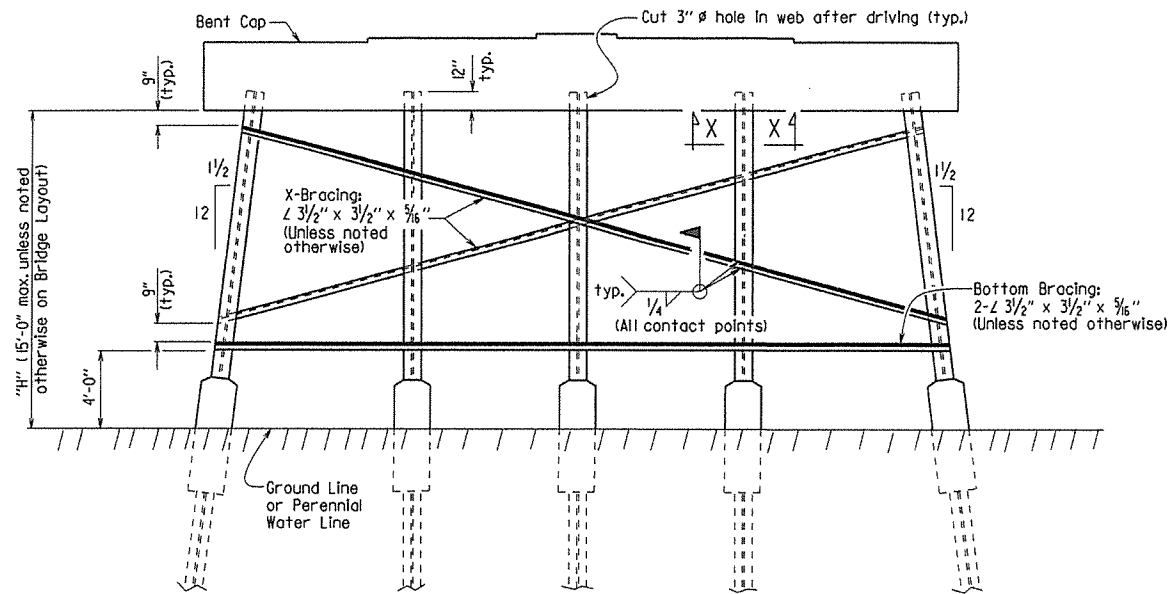
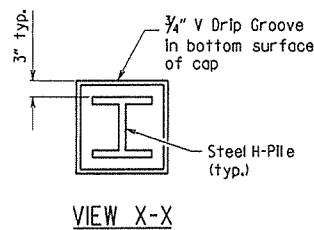
**GENERAL NOTES FOR STEEL H-PILES:**

Steel H-Piles shall conform to AASHTO M 270, Grade 36 or greater.

See Bridge Layout and Bent Details for pile size, estimated length, spacing, pile anchorage (if required) and for driving information.

Steel H-Piles that extend above the ground and are not protected by pile encasement shall be painted in accordance with Subsection 805.02.

Brackets, lugs, cap plates, pile tips, driving points, pile painting, splicing and welding shall not be paid for directly, but shall be considered subsidiary to the item "Steel Piling".



**Notes:**

All bracing shall be cut and welded in the field. Each brace shall be furnished in one piece. Payment shall be made under Item 807.

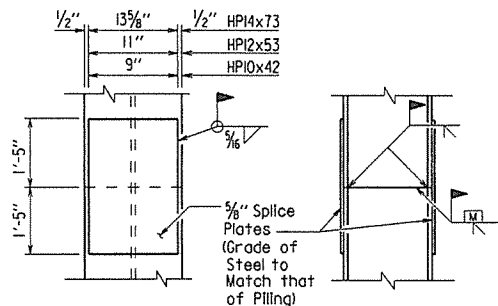
Unless noted otherwise, omit X-Bracing when "H" is less than 8 feet.

Omit X-Bracing and Bottom Bracing when "H" is 5 feet or less.

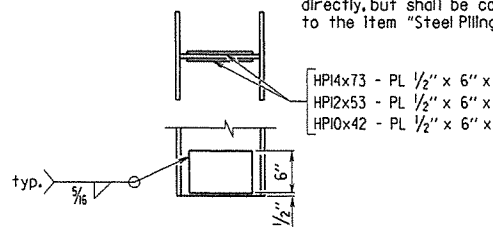
When required on the Bridge Layout sheet, pile encasements shall be constructed. See Notes and Details for H-Pile Encasements.

Omit all bracing (and V-groove in cap) when pile encasement is extended to bottom of bent cap.

**TYPICAL DETAILS OF H-PILE TRESTLE INTERMEDIATE BENT**  
(Shown with Partial Height Encasement)



**TYPICAL SPLICE DETAILS**



**REINFORCING DETAIL FOR STEEL H-PILE TIP**

**GENERAL NOTES FOR H-PILE ENCASEMENTS:**

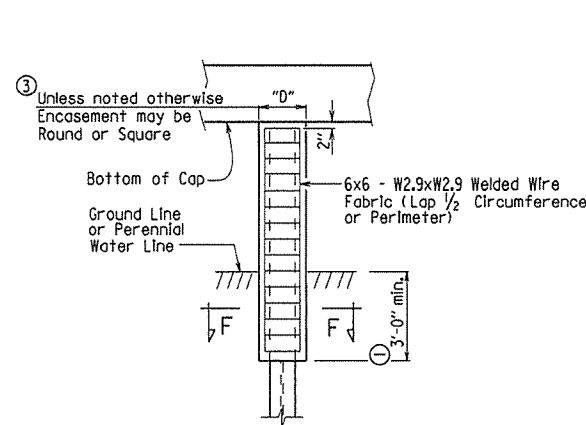
See Bridge Layout for additional notes and required location of pile encasements.

All concrete shall be Class S with a minimum 28-day compressive strength,  $f'c = 3,500$  psi. If concrete cannot be placed in the dry, Seal Concrete may be used from top to bottom of encasement.

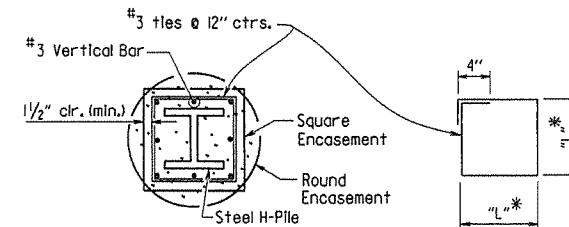
Reinforcing steel shall be Grade 60 conforming to AASHTO M 31 or M 322, Type A.

Welded Wire Fabric shall conform to AASHTO M 55 or M 221. Galvanized Corrugated Steel Pipe shall conform to AASHTO M 36 and M 218.

Concrete, welded wire fabric or reinforcing steel and galvanized pipe shall not be paid for directly, but shall be considered subsidiary to the item "Pile Encasement".

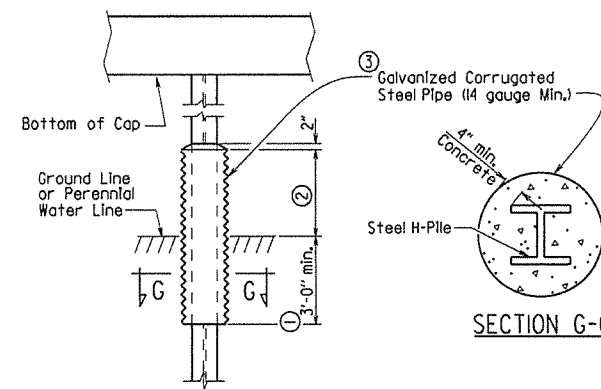


**PILE ENCASEMENT DETAIL FOR STEEL H-PILES**  
(Shown with Encasement to Bottom of Cap)



**TABLE OF VARIABLES FOR PILE ENCASEMENT**

Pile Size	"D"		"L"*
	Square Encmt.	Round Encmt.	
HPI0x42	1'-7"	2'-0"	1'-4"
HPI2x53	1'-8"	2'-2"	1'-5"
HPI4x73	1'-11"	2'-6"	1'-8"



**ALTERNATE PILE ENCASEMENT DETAIL FOR STEEL H-PILES**  
(Shown with Partial Height Encasement)

① Unless otherwise noted on Bridge Layout.

② 3'-0" minimum or as shown on Bridge Layout.

③ Encasement dimensions shall be sized to maintain a minimum concrete cover of 4" from the H-Pile. Reinforcement shall be sized to provide a minimum concrete cover of 1 1/2" and a minimum clearance of 1/4" from the pile.

④ Alternate pile encasement, when not extended to bottom of cap, shall have 2" concrete taper for water runoff as shown in the Partial Height Encasement detail.

⑤ Alternate pile encasement may not be allowed. See Bridge Layout.

**STANDARD DETAILS FOR STEEL H-PILES AND PILE ENCASEMENTS**

ARKANSAS STATE HIGHWAY COMMISSION

LITTLE ROCK, ARK.

DRAWN BY: A.M.S. DATE: 2/27/2014 FILENAME: b55020.dgn  
 CHECKED BY: B.E.F. DATE: 2/27/2014 SCALE: NO SCALE  
 DESIGNED BY: STD. DATE: —



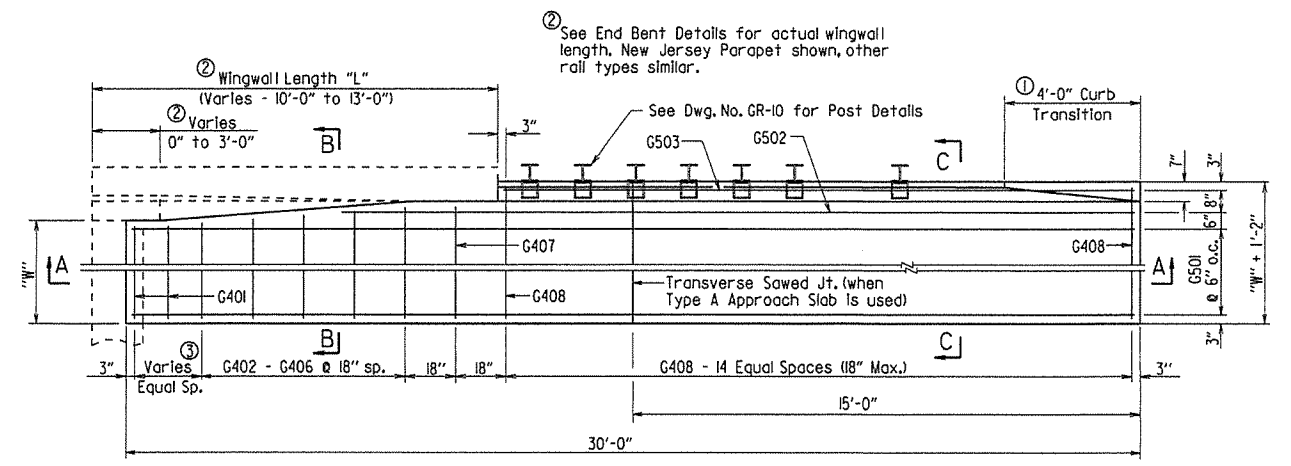
BRIDGE ENGINEER

This document was originally issued and sealed by Carl J. Fuseller, PE No. 7510, on February 27, 2014. This copy is not a signed and sealed document.

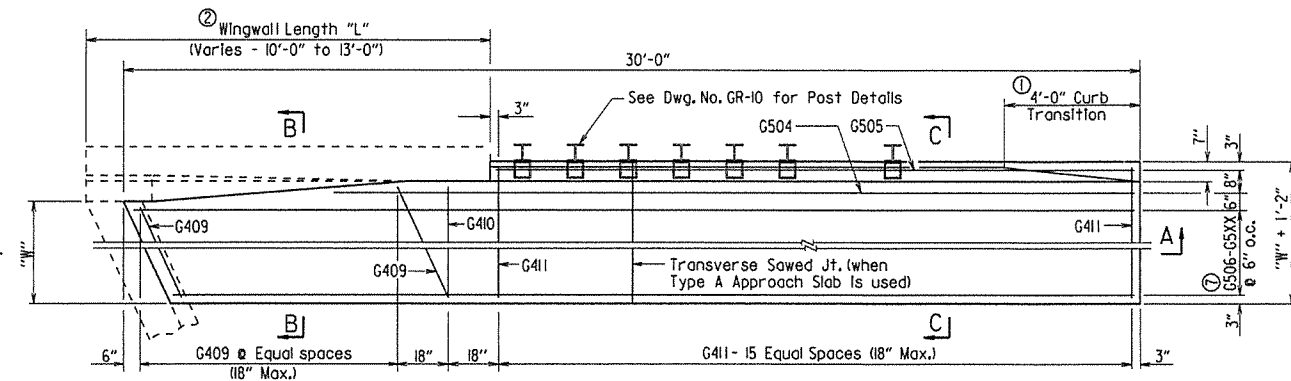
DRAWING NO. 55020

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		84	

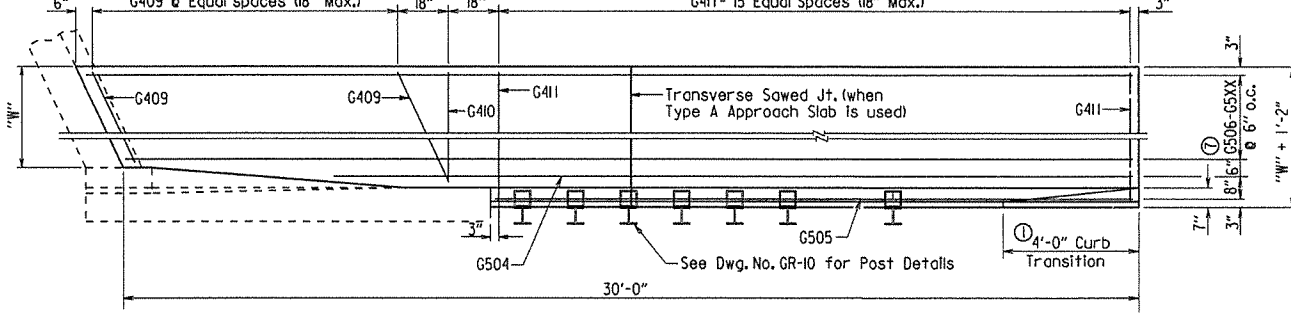
① TYPE A GUTTERS 55030A



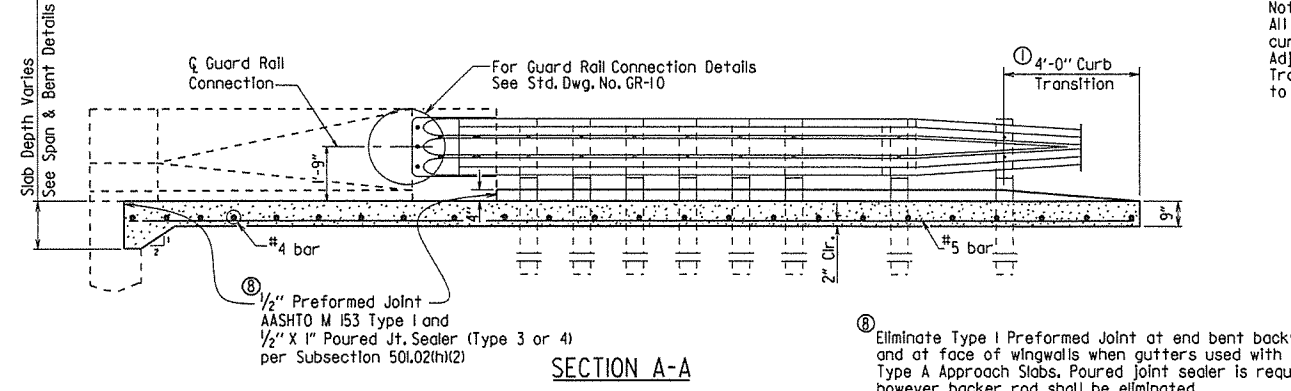
HALF PLAN OF APPROACH GUTTERS FOR SQUARE BRIDGE



PLAN OF APPROACH GUTTERS FOR SKEWED BRIDGE

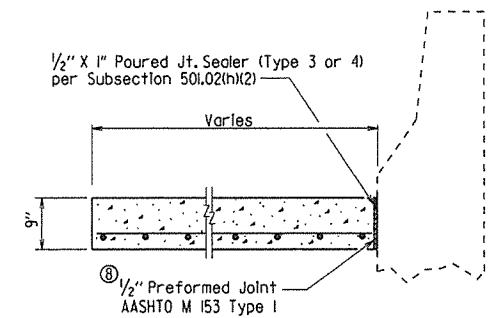


PLAN OF APPROACH GUTTERS FOR SKEWED BRIDGE

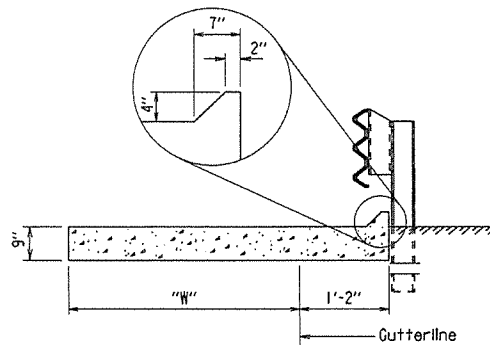


SECTION A-A

① Construct gutter curb with height-transition as shown if drop inlet is not placed at end of gutter.  
Construct gutter curb full height (no height-transition) if drop inlet is placed at end of gutter. Curb height transition placed on drop inlet. See drop inlet details.



SECTION B-B  
N.T.S.



SECTION C-C  
N.T.S.

Note:  
All longitudinal lines within the limits of horizontal curves shall be on curves concentric to C.L. Bridge. Adjustment to longitudinal bar lengths may be required. Transverse reinforcing shall be placed on radial lines to C.L. Bridge.

BAR LIST FOR ONE TYPE A GUTTER

Mark	No. Req'd. for Width "W"				Length
	3'-0"	4'-0"	6'-0"	8'-0"	
G401	④	④	④	④	"W" - 4"
G402-G406	1 each	1 each	1 each	1 each	"W" - 3" to "W" + 2"
G407	1	1	1	1	"W" + 3"
G408	15	15	15	15	"W" + 10"
G501	6	8	12	16	29'-8"
G502	1	1	1	1	(35'-5") - "L"
G503	1	1	1	1	30'-8" - "L"
G409	⑥	⑥	⑥	⑥	⑤
G410	1	1	1	1	"W" + 3"
G411	16	16	16	16	"W" + 10"
G504	1	1	1	1	⑤
G505	1	1	1	1	⑤
G506 - G5XX	1 each	1 each	1 each	1 each	⑤

- ④ 0 for "L" = 10'  
1 for "L" = 11'  
2 for "L" = 12'  
2 for "L" = 13'
- ⑤ ⑤11 for "W" = 3'  
⑤13 for "W" = 4'  
⑤17 for "W" = 6'  
⑤21 for "W" = 8'
- ⑥ Bar Lengths vary with Skew and Wingwall Length.
- ⑦ No. Req'd. varies with Skew and Wingwall length.

QUANTITIES FOR ONE SQUARE APPROACH GUTTER (FOR INFORMATION ONLY)

"W" Width (ft.)	Reinforcing Steel (Lbs.)	Concrete (Cu. Yds.)
3	285	3.40
4	360	4.25
6	515	5.90
8	665	7.55

Quantities are based on "L" = 10'-0".

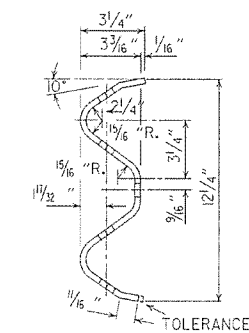
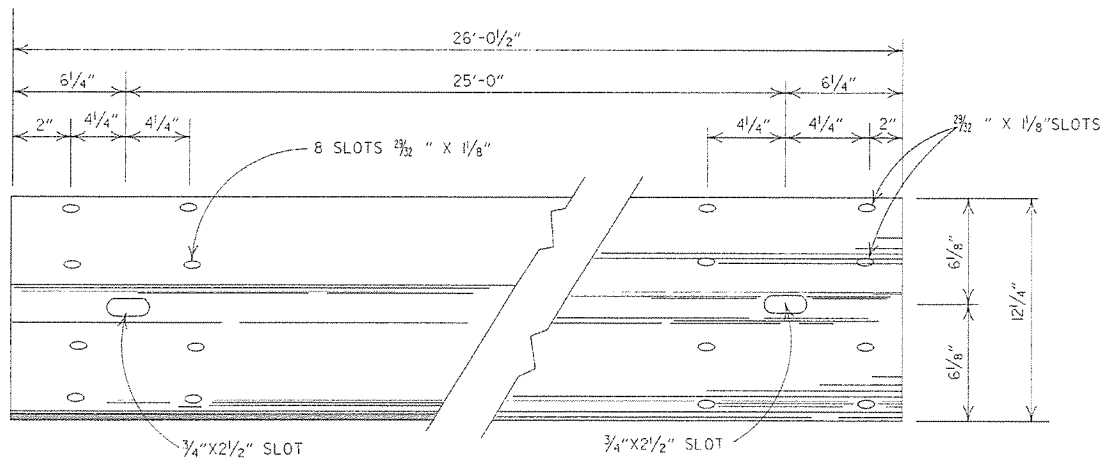
GENERAL NOTES

All concrete shall be Class S or Class S(AE) or mixture used for Portland Cement Concrete Pavement and shall be poured in the dry.  
All reinforcing steel shall be Grade 60 (yield strength = 60,000 psi) conforming to AASHTO M 31 or M 322, Type A, with mill test reports.  
Approach Gutters will be measured and paid for in accordance with Section 504.

STANDARD DETAILS FOR TYPE A APPROACH GUTTERS

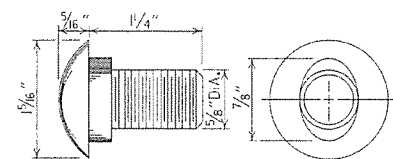
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.

DRAWN BY: A.M.S. DATE: 2/27/2014 FILENAME: b55030a.dgn  
CHECKED BY: K.W.Y. DATE: 2/27/2014 SCALE: 3/8" = 1'-0"  
DESIGNED BY: STD. DATE: or As Shown  
DRAWING NO. 55030A

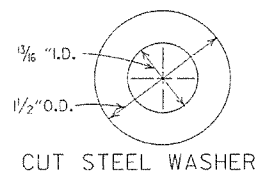


DETAILS OF W-BEAM GUARD RAIL

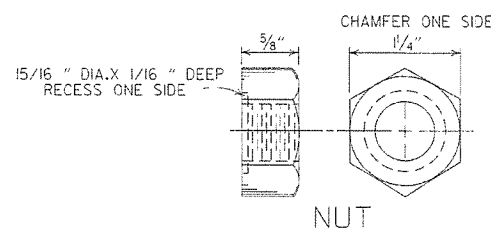
RAIL SECTION OF CLOSELY SIMILAR DIMENSIONS AND COMPARABLE STRENGTH MAY BE SUBSTITUTED IF APPROVED BY THE ENGINEER.



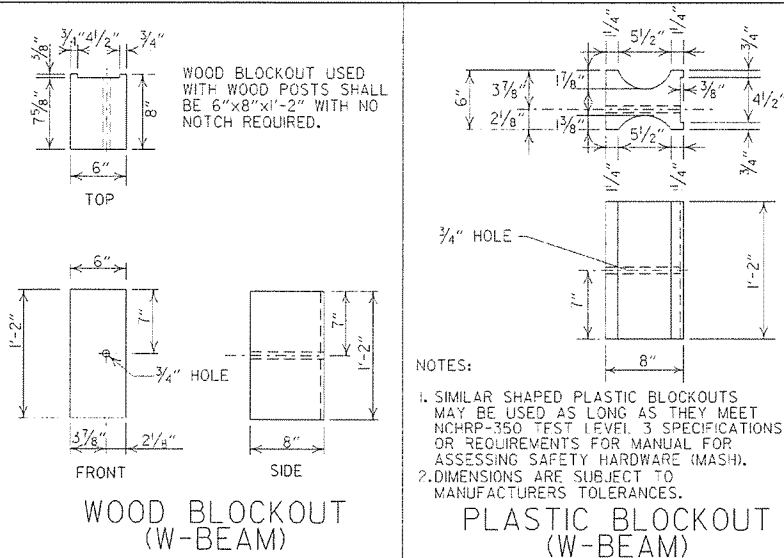
SPLICE BOLT  
POST BOLT - SAME EXCEPT LENGTH



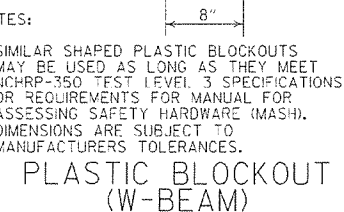
CUT STEEL WASHER



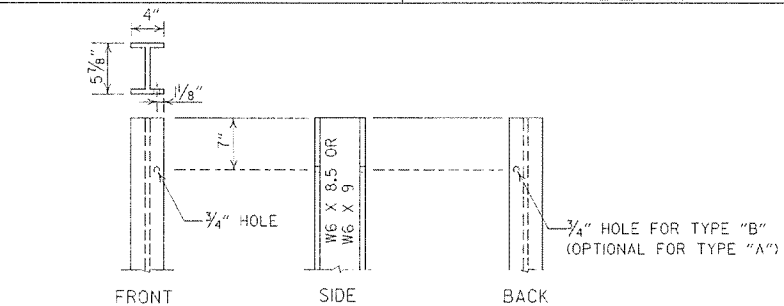
NUT



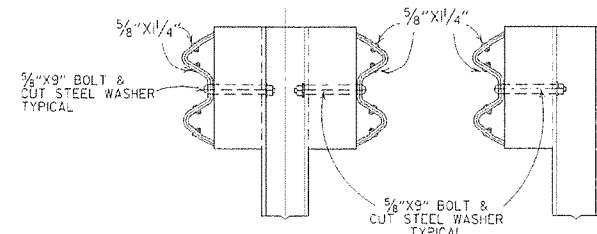
WOOD BLOCKOUT (W-BEAM)



PLASTIC BLOCKOUT (W-BEAM)

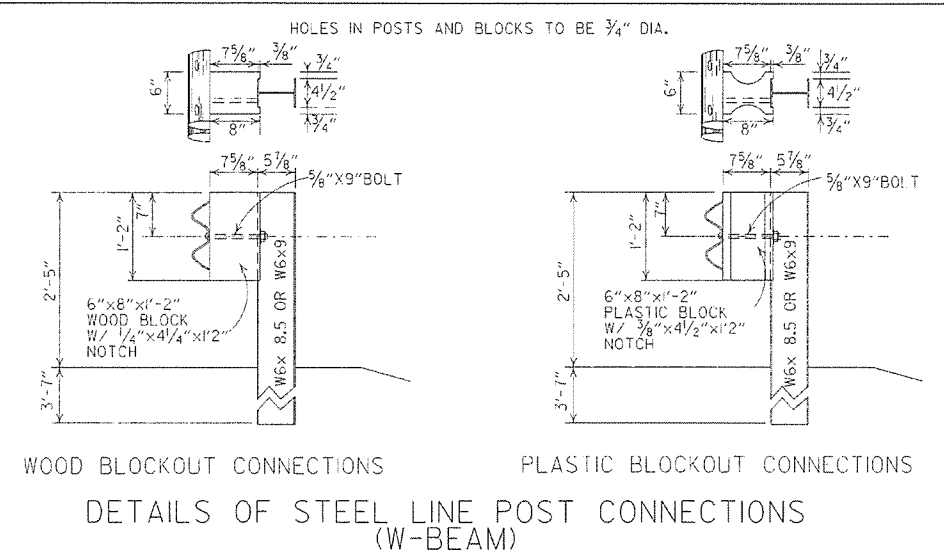


STEEL POST



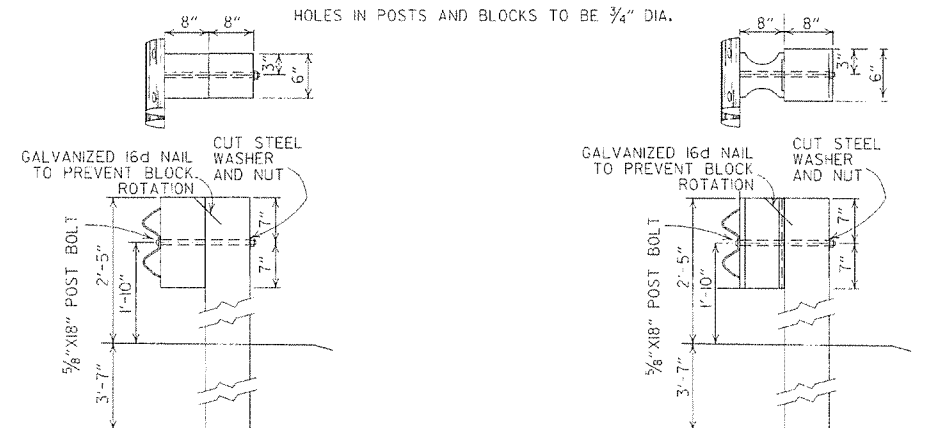
TYPE "B" TYPE "A"

DETAILS OF STEEL LINE POST CONNECTIONS (W-BEAM)



WOOD BLOCKOUT CONNECTIONS

DETAILS OF STEEL LINE POST CONNECTIONS (W-BEAM)



WOOD BLOCKOUT CONNECTIONS

DETAILS OF WOOD LINE POST CONNECTIONS (W-BEAM)

-GENERAL NOTES-

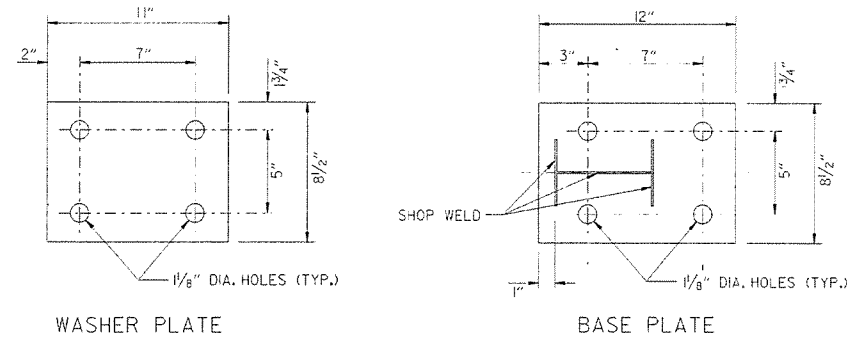
ALL BOLTS SHALL BE SUFFICIENT LENGTH TO EXTEND THROUGH THE FULL THICKNESS OF THE NUT AND NO MORE THAN 3/4" BEYOND IT.  
 WHERE W-BEAM GUARD RAIL CONTINUES, THE INTERMEDIATE SECTIONS SHALL HAVE A POST SPACING OF 6'-3" UNLESS OTHERWISE NOTED.  
 W-BEAM GUARD RAIL REPRESENTING INTERMEDIATE SECTIONS WILL BE MEASURED ALONG THE ROADWAY FACE FROM CENTERLINE OF POST TO CENTERLINE OF POST.  
 USE W-BEAM GUARD RAIL COMPONENTS OF SAME MATERIAL FOR ENTIRE JOB. FOR EXTENSIONS OR MODIFICATION OF EXISTING GUARD RAIL, W-BEAM GUARD RAIL COMPONENTS OF THE SAME TYPE AS THOSE EXISTING SHALL BE USED.  
 ANY BACKFILLING UNDER OR AROUND POST SHALL BE DAMP SAND THOROUGHLY TAMPED IN PLACE.  
 WOOD POSTS & WOOD BLOCKS SHALL BE EITHER DENSE NO. 1 STRUCTURAL OR BETTER 9.7f (1400 f) OR NO. 1 1350 f SOUTHERN PINE.  
 CONTRACTOR SHALL HAVE THE OPTION OF USING WOOD BLOCKOUTS FOR W-BEAM GUARD RAIL OR PLASTIC BLOCKOUTS, AS LONG AS BLOCKOUT USED MEETS NCHRP-350 TEST LEVEL 3 SPECIFICATIONS OR REQUIREMENTS FOR MANUAL FOR ASSESSING SAFETY HARDWARE (MASH) FOR W-BEAM GUARD RAIL.

7-4-10	RAISED HEIGHT OF GUARD RAIL 1"	
0-15-09	ADDED REFERENCE TO MASH	
4-10-03	REVISED GENERAL NOTES	
9-22-02	REVISED DIMENSION ON WOOD & PLASTIC BLOCKOUT CONNECTIONS & ON STEEL POST	
11-16-01	REVISED WOOD BLOCKOUT & DETAILS OF WOOD LINE POST CONNECTIONS	
3-30-00	REMOVED GUARD RAIL AT BRIDGE ENDS	
1-12-00	ADDED PLASTIC BLOCKOUT	
8-12-98	REV. BLOCKOUTS TO WOOD, DELETED CONC. POST & REV. GENERAL NOTE, DELETED DET. OF GUARD RAIL REPLACE BEHIND CURB & DET. OF POST PLACE IN SOLID ROCK, & ADDED DETAILS OF STEEL LINE POST CONN. REMOVED BACK-UP PLATE, REVISED HOLES IN STEEL POLES	
4-3-97	REMOVED "LAP IN DIRECTION OF TRAFFIC" NOTE & PLACED ARROWS ON WASHERS	
10-18-96	REVISED WOOD POST NOTE	
6-2-94	ADDED ALT. STEEL POST SIZE	
8-5-93	REVISED STEEL POST SIZE	8-5-93
10-1-92	REDRAWN & REVISED	10-1-92
8-15-91	REVISED WASHER NOTE	8-15-91
8-2-90	REV. GEN. NOTE & DEPTH OF ANCH. POST IN ROCK	8-2-90
7-15-88	REVISED SECTION 3 & GENERAL NOTES	
3-4-88	REV. ANCHOR POST, ELEV. NOTES & POST IN ROCK	780-3-4-88
10-30-87	REVISED WOOD LINE POST DETAIL	546-10-30-87
0-9-87	REDRAWN & REVISED	802-10-9-87
DATE	REVISION	DATE FILM

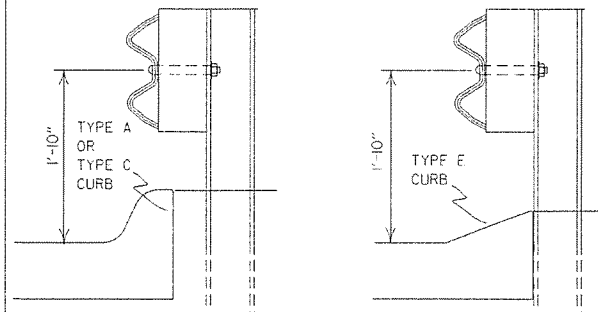
ARKANSAS STATE HIGHWAY COMMISSION

GUARD RAIL DETAILS

STANDARD DRAWING GR-8



Note: Bolts, nuts, washers and plates shall be galvanized in accordance with Section 807 of the Standard Specifications.

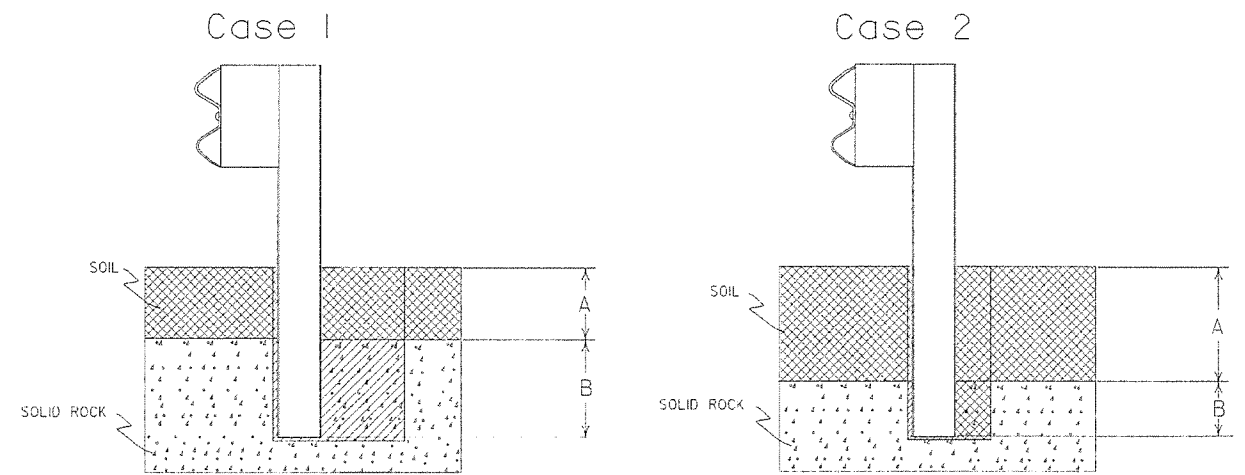


FOR DESIGN SPEEDS OF 50 MPH OR LESS  
ALIGN FACE OF GUARD RAIL WITH FACE OF CURB.

FOR DESIGN SPEEDS OF 55 MPH OR MORE  
PLACE GUARD RAIL POSTS AGAINST BACK OF CURB.

**DETAIL OF GUARD RAIL PLACEMENT BEHIND CURB (W-BEAM)**

FOR DESIGN SPEEDS OF 50 MPH OR LESS ALL CURB FACES, AS SHOWN ON STD. DRWG. CG-1, MAY BE USED. FOR DESIGN SPEEDS OF 55 MPH OR MORE TYPE "E" CURB FACE SHALL BE USED.



**Plan View Steel Posts**

Either hole configuration acceptable

**Plan View Wood Posts**

Either hole configuration acceptable

Notes: For overlying soil depths (A) ranging from 0 to 18", the depth of required drilling (B) is equal to 24".

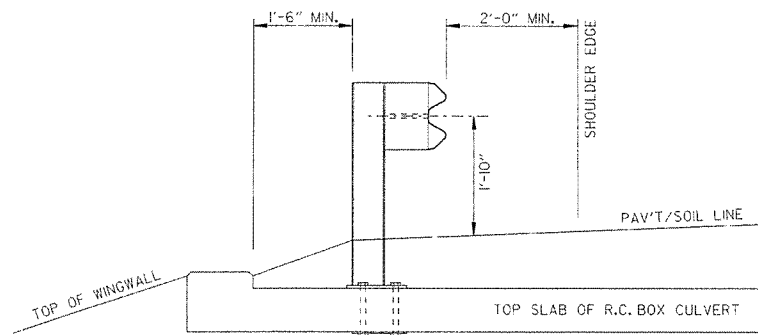
Zone A: Backfill according to Section 617.03(a).

Zone B: Backfill hole in 6" lifts with material meeting the requirements of Section 802.02(c) - Alternate gradation. Compact to 95% maximum dry density per ASTM D-698.

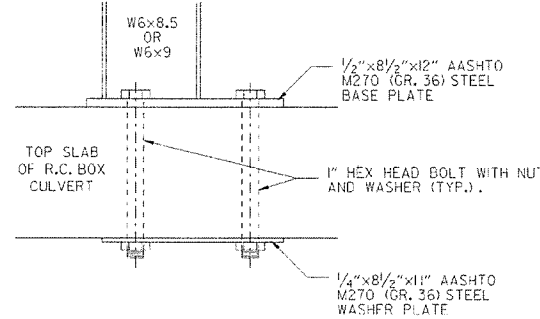
Notes: For overlying soil depths (A) ranging from 18" to 44", the depth of required drilling (B) is equal to either 12" or 44" minus the depth of soil whichever is less.

Zone A & B: Backfill according to Section 617.03(a).

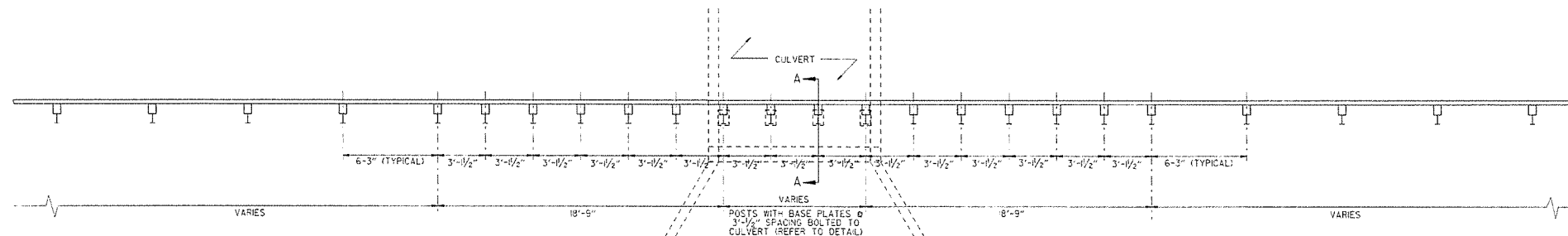
**DETAIL OF POST PLACEMENT IN SOLID ROCK (W-BEAM)**



SECTION A-A



DETAIL OF CONNECTION



NOTE: WHEN POSSIBLE, POSTS SHALL BE SPACED TO AVOID INTERIOR AND EXTERIOR WALLS OF CULVERT. WHEN THIS IS NOT POSSIBLE AND POSTS MUST BE INSTALLED OVER AN INTERIOR OR EXTERIOR WALL, ANCHOR BOLTS SHALL BE INSTALLED BY DRILLING AND EPOXYING USING METHODS AND MATERIALS APPROVED BY THE ENGINEER.

**PLAN LAYOUT OF TYPE A GUARD RAIL AT LOW-FILL CULVERTS**

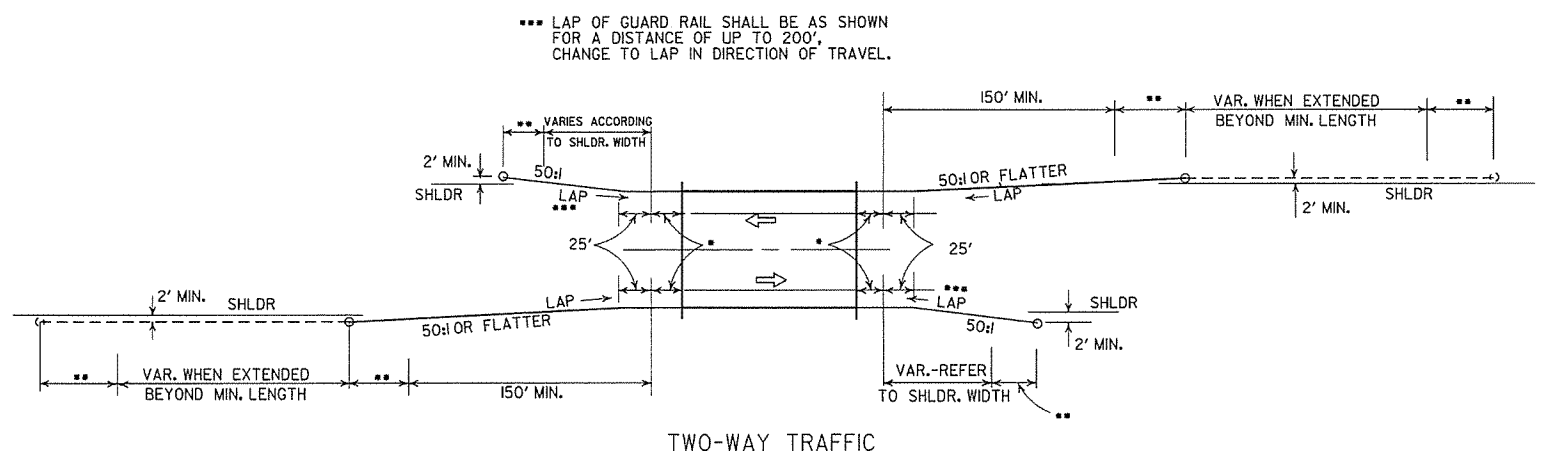
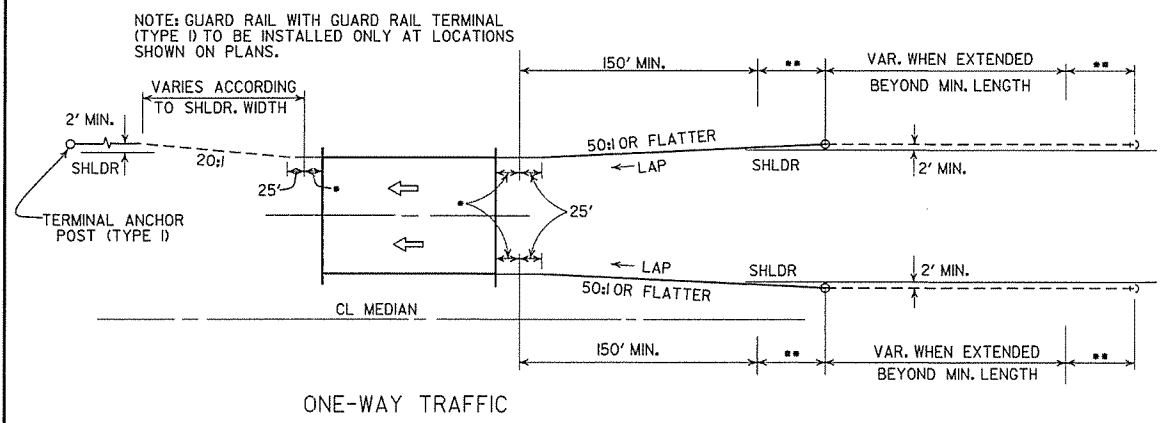
NOTE: THIS DETAIL IS TO BE USED ONLY WHEN THE COVER OVER THE CULVERT DOES NOT PERMIT FULL EMBEDMENT OF GUARD RAIL POSTS AS SHOWN ON STD. DRWG. GR-8.

7-14-10	RAISED HEIGHT OF GUARD RAIL 1"	
4-12-07	REVISED DETAIL OF GUARD RAIL PLACEMENT BEHIND CURB	
11-10-05	ADDED GUARD RAIL PLACEMENT BEHIND CURB; REVISED DETAIL OF CONNECTION	
11-18-04	REVISED POST PLACEMENT IN ROCK & CULVERT CONNECTION DETAILS. ADDED DETAIL FOR GUARD RAIL PLACEMENT AT LOW-FILL CULVERTS	
3-30-00	REMOVED CONCRETE INSERT ANCHOR	
8-12-98	CHANGED STEEL SPACER BLOCK TO WOOD BLOCKOUT, ADD. DET. OF GUARD RAIL CONNECTION TO R.C. BOX CULVERT. DELETED DET. OF STEEL LINE POST CONN. & ADDED DET. OF GUARD RAIL PLACE. BEHIND CURB & DET. OF POST PLACE IN SOLID ROCK	
4-3-96	PLACED ARROWS AT CUI STEEL WASHERS	4-3-96
10-18-96	REV. ASTM REF. TO AASHTO	
11-22-95	ADDED OPTIONAL HOLES	
6-2-94	REVISED ALTERNATE POST SIZE	
8-5-93	REVISED STEEL POST SIZE	
10-1-92	REDRAWN & REVISED	10-1-92
8-2-90	DEL. WASHER ON ANCHOR ASSEMBLY	8-2-90
7-15-88	CONFORMED TO 1988 SPECS	
3-4-88	REVISED ANCHOR NOTE	
10-30-87	REVISED ANCHOR ASSEMBLY	10-30-87
10-30-87	REVISED PLACEMENT BEHIND CURB	547-10-30-87
10-3-87	REDRAWN & REVISED	803-10-9-87
DATE	REVISION	DATE FILM

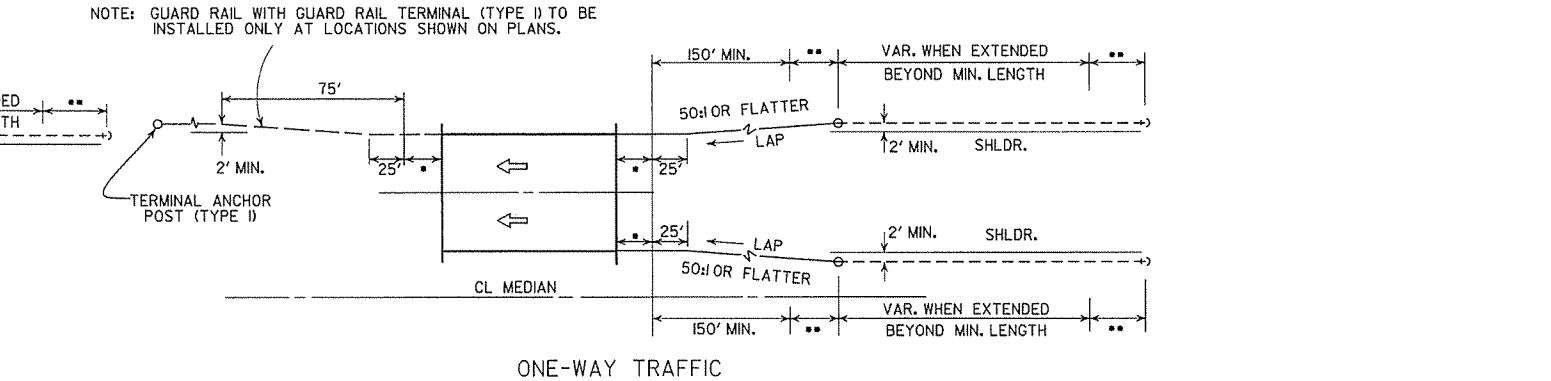
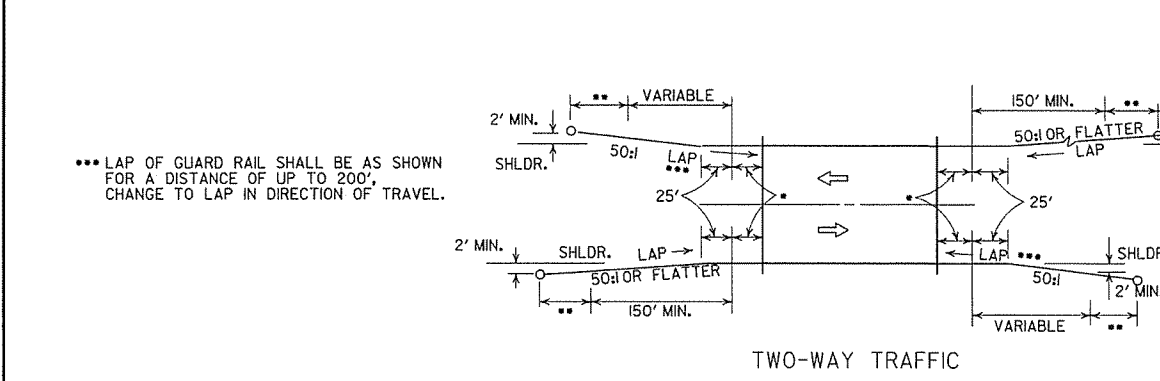
ARKANSAS STATE HIGHWAY COMMISSION

**GUARD RAIL DETAILS**

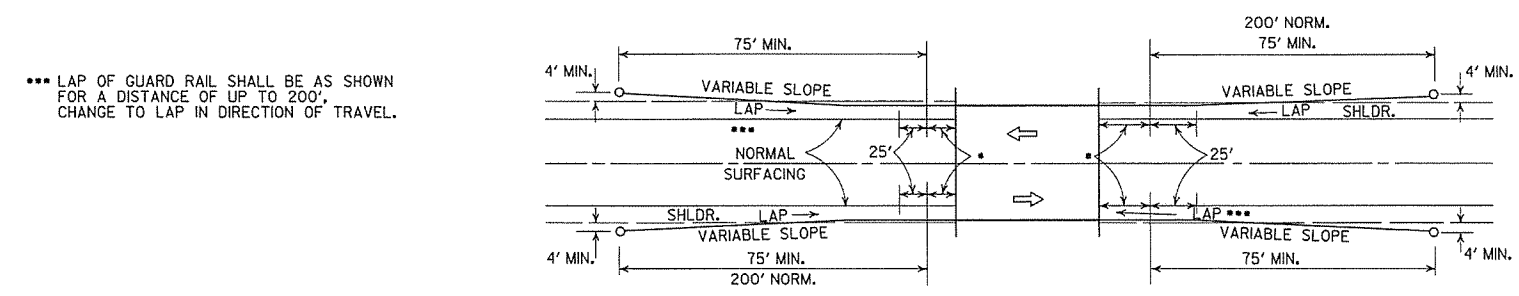
**STANDARD DRAWING GR-8A**



METHODS OF INSTALLATION OF GUARD RAIL AT LESS THAN FULL SHOULDER WIDTH BRIDGES USING GUARD RAIL TERMINAL (TYPE 2)



METHOD OF INSTALLATION OF GUARD RAIL AT FULL SHOULDER WIDTH BRIDGES USING GUARD RAIL TERMINAL (TYPE 2)

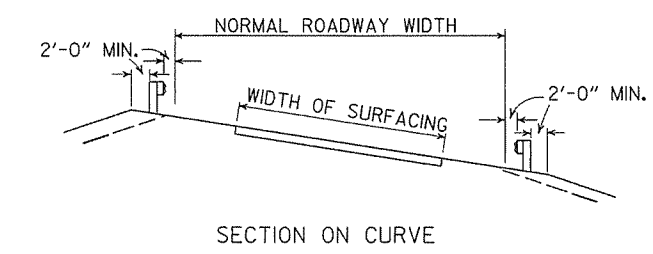
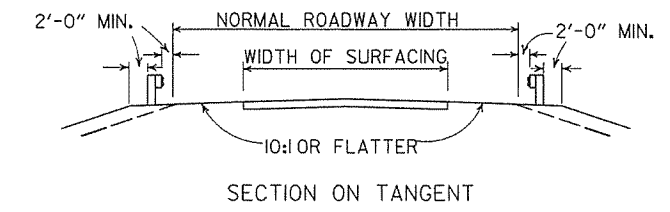
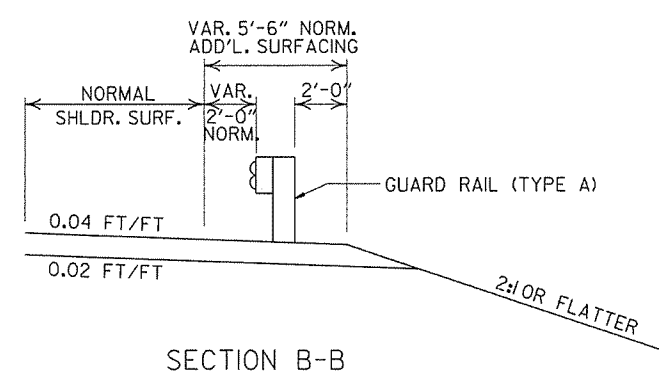
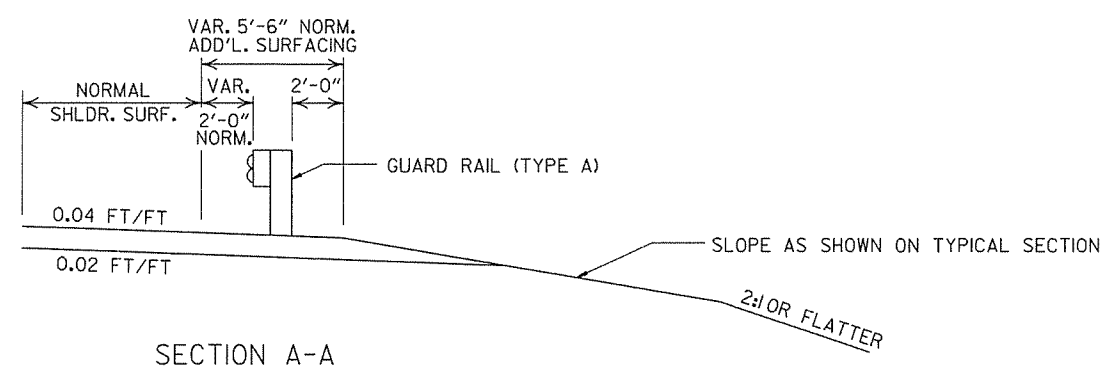
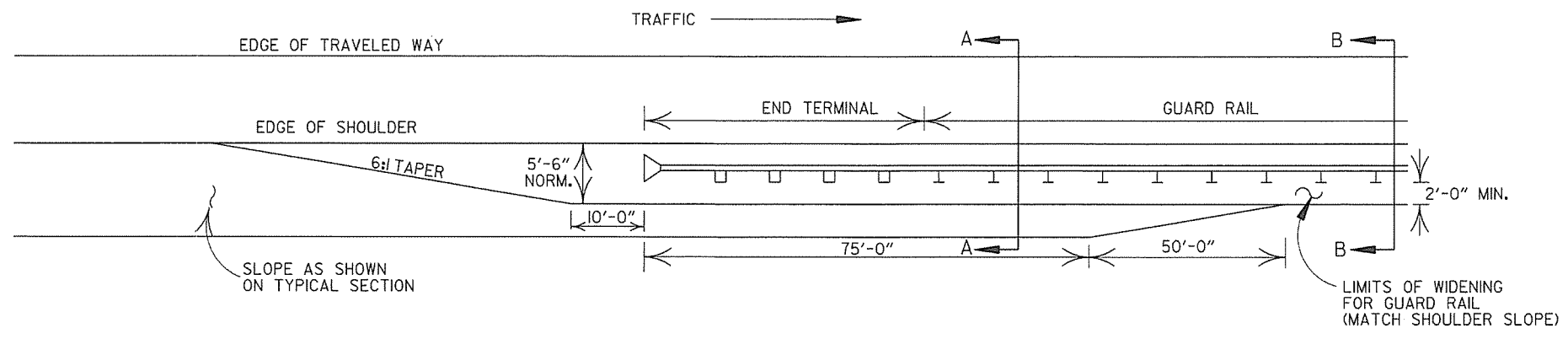


LEGEND

- THRIE BEAM GUARD RAIL TERMINAL
- GUARD RAIL TERMINAL (TYPE 2)

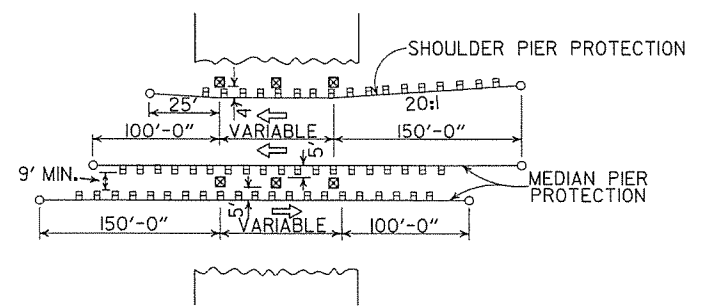
METHOD OF INSTALLATION OF GUARD RAIL USING GUARD RAIL TERMINAL (TYPE 1) (FULL SHOULDER WIDTH OR LESS BRIDGES)

ARKANSAS STATE HIGHWAY COMMISSION		
GUARD RAIL DETAILS		
STANDARD DRAWING GR-9		
4-17-08	REVISED LAYOUTS	
11-10-05	REMOVED GUARD RAIL NOTES AND DETAILS	
11-16-01	DELETED NOTE-METHOD OF INSTALLATION OF GUARD RAIL USING GUARD RAIL TERM. (TY. 1)	
1-12-00	ADDED CONSTRUCTION NOTE	1-12-00
6-26-97	REVISED LAYOUT	
10-1-92	REDRAWN & REVISED	10-1-92
10-9-87	ADDED NOTE	
10-9-87	REDRAWN & REVISED	
DATE	REVISION	DATE FILM



DETAILS OF WIDENING FOR GUARD RAIL

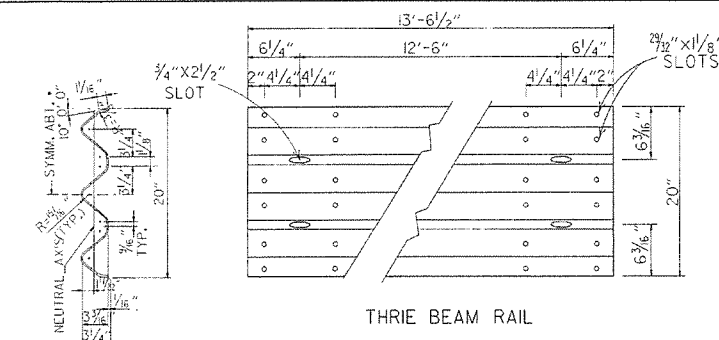
DETAILS SHOWING POSITION OF GUARD RAIL ON HIGHWAY



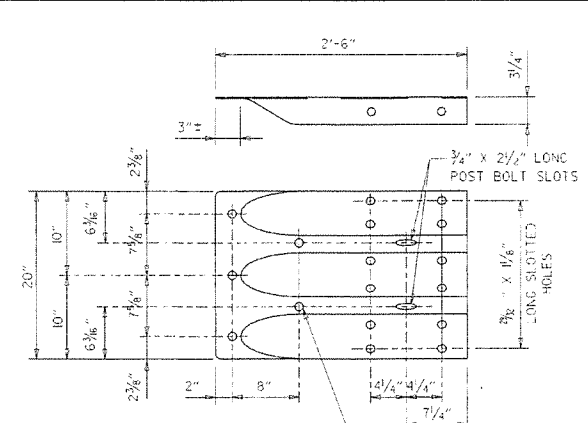
METHOD OF INSTALLATION OF GUARD RAIL AT FIXED OBSTACLE

ARKANSAS STATE HIGHWAY COMMISSION			
GUARD RAIL DETAILS			
STANDARD DRAWING GR-9A			
4-17-08	MINOR REVISION		
11-10-05	DRAWN		
DATE	REVISION	DATE	FILM

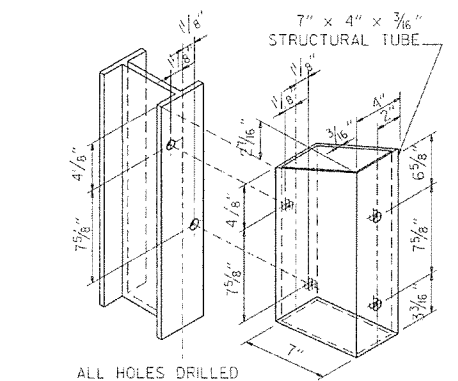




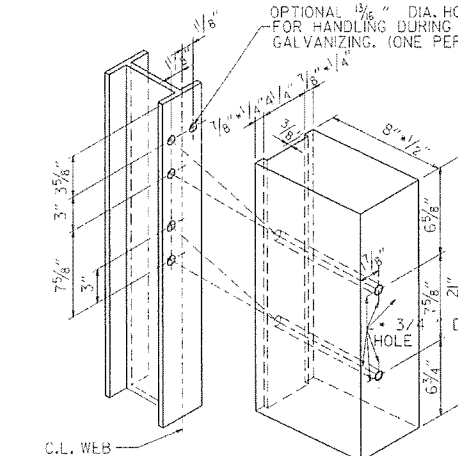
SECTION THRU THRIE BEAM RAIL



SPECIAL END SHOE



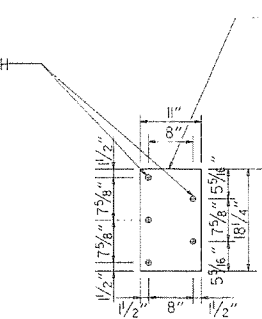
STRUCTURAL STEEL TUBING BLOCKOUT DETAIL



HOLE PUNCHING DETAIL FOR STEEL POST & WOOD OR PLASTIC BLOCKOUTS

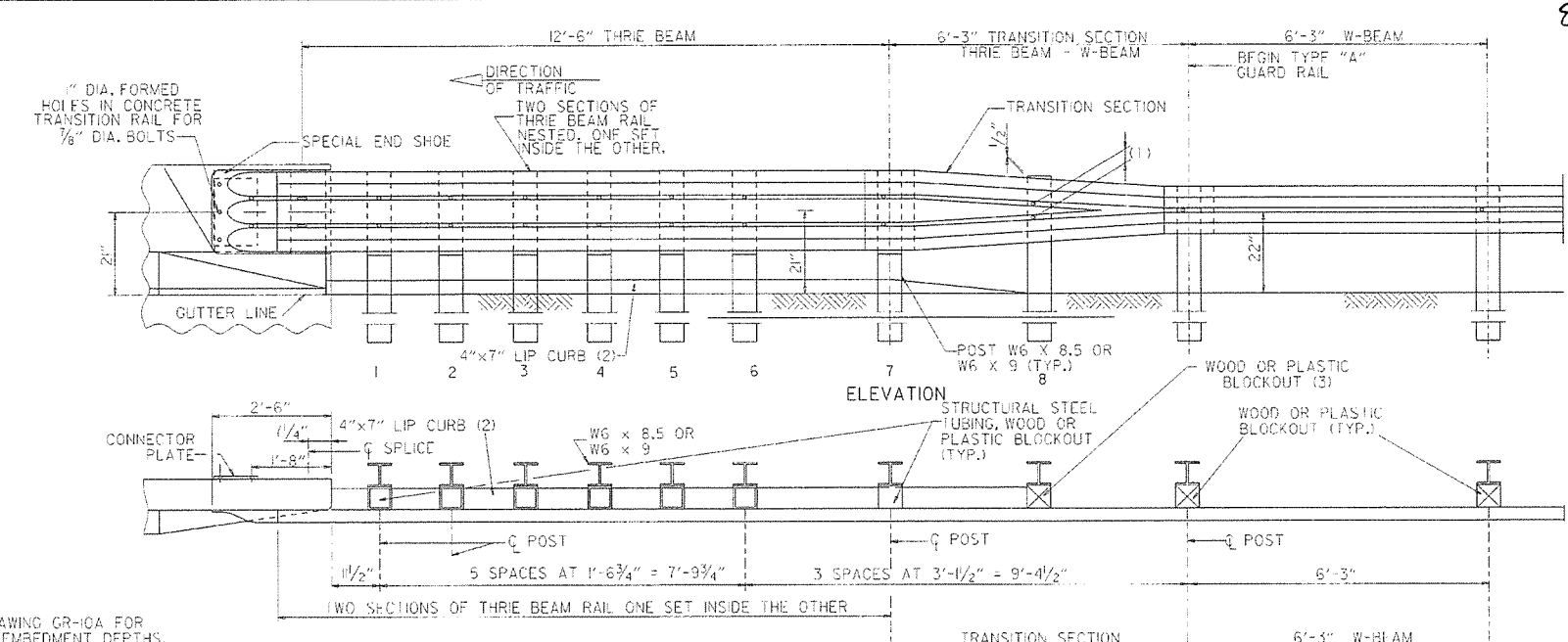
ATTACH BLOCKOUT TO POST USING 5/8" DIA. HEX HEAD BOLTS WITH 1/2" O.D. CUT STEEL WASHERS AND NUT.

1" DIA. HOLES (TYP.) FOR 7/8" DIA. HIGH-STRENGTH BOLTS

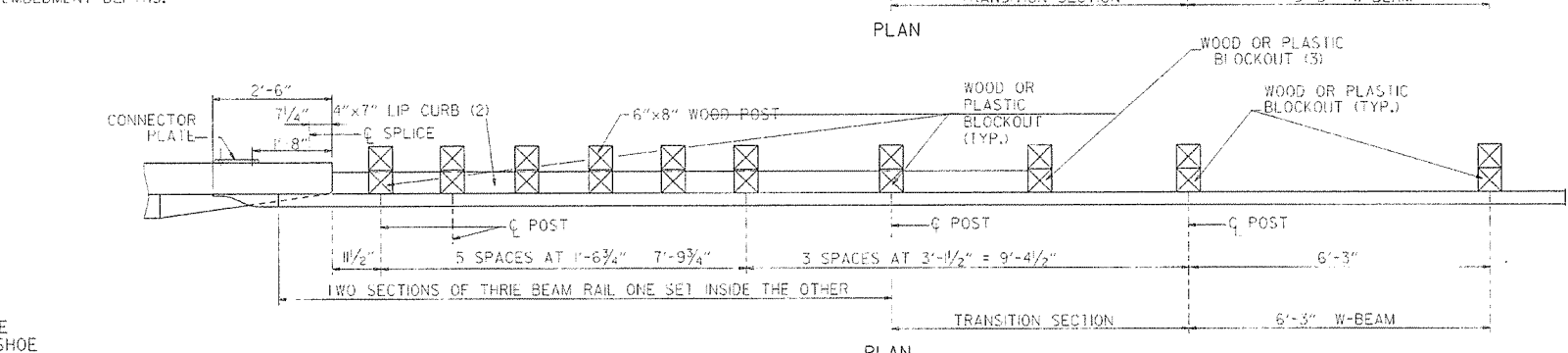


CONNECTOR PLATE

CONNECTOR PLATE SHALL BE AASHTO M270, GR. 36 AND SHALL BE GALVANIZED AFTER FABRICATION. GALVANIZING SHALL CONFORM TO SUBSECTION 807.19 OF THE STANDARD SPECIFICATIONS. CONNECTOR PLATE TO BE BOLTED TO SPECIAL END SHOE USING 5/8" DIA. HIGH STRENGTH BOLTS, WITH THE HEADS PLACED ON THE TRAFFIC FACE. WASHERS SHALL BE USED UNDER THE HEAD AND NUT. BOLTS, NUTS AND WASHERS SHALL BE GALVANIZED AND SHALL CONFORM TO SUBSECTION 807.06.



ELEVATION



PLAN

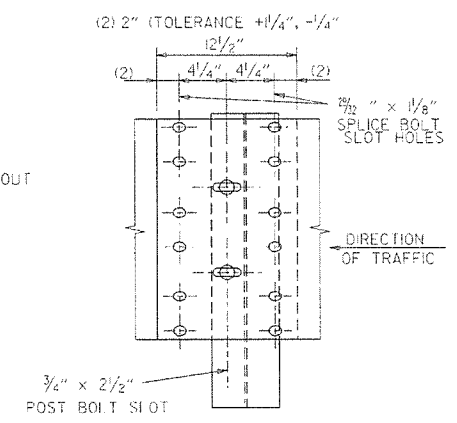
PLAN

- (1) VERIFY BOLT SPACING FROM RAIL TRANSITION PRODUCER.
- (2) REFER TO APPROACH GUTTER DETAILS.
- (3) LENGTH OF BLOCKOUT ON POST 8 TO BE MODIFIED TO FIT RAIL WIDTH.

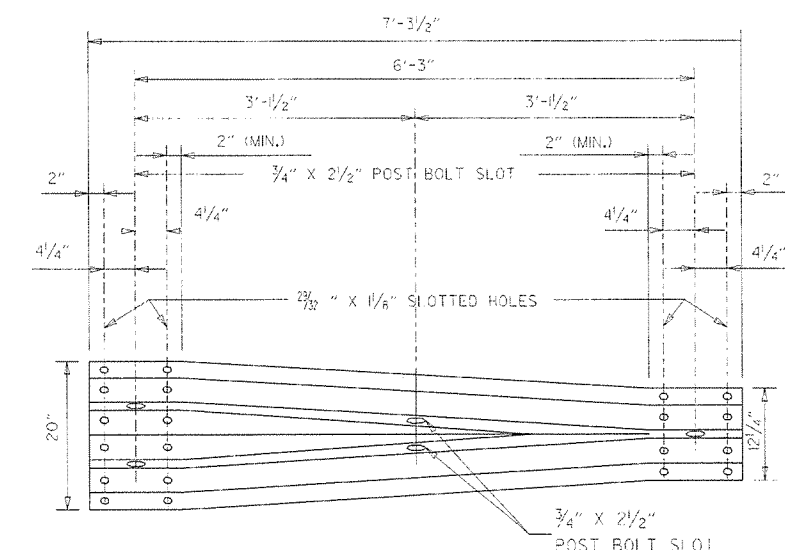
THRIE BEAM GUARD RAIL CONNECTION AT BRIDGE ENDS

GENERAL NOTES:

THE THRIE BEAM RAIL, SPECIAL END SHOE, AND THE TRANSITION SECTION SHALL BE MADE OF STEEL AND SHALL BE 12 GAGE. ZINC COATING SHALL BE TYPE 1. RAIL POSTS SHALL BE SET PERPENDICULAR TO THE ROADWAY PROFILE GRADE AND VERTICALLY IN CROSS SECTION. ALL BOLTS SHALL BE SUFFICIENT LENGTH TO EXTEND THROUGH THE FULL THICKNESS OF THE NUT AND NO MORE THAN 3/4" BEYOND IT. ALL LAP SPLICES, INCLUDING SPECIAL END SHOES, SHALL BE MADE IN THE DIRECTION SHOWN ON STANDARD DRAWINGS GR-9 & GR-11. WOOD POSTS & WOOD BLOCKS SHALL BE EITHER DENSE NO. 1 STRUCTURAL OR BETTER 9.7F (1400 F) OR NO. 1350 F SOUTHERN PINE. REFER TO STD. DRWG. GR-10A FOR POST DETAILS. USE THRIE BEAM GUARD RAIL COMPONENTS OF SAME MATERIAL FOR ENTIRE JOB. THRIE BEAM POSTS SHALL BE SAME MATERIAL AS W BEAM POSTS FOR ENTIRE JOB.



THRIE BEAM RAIL SPLICE AT POST



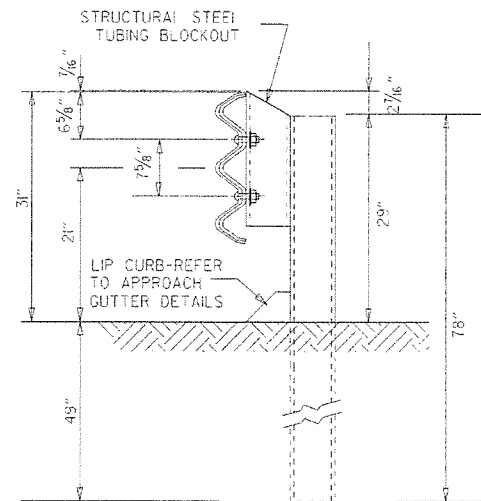
TRANSITION SECTION

DATE	REVISION	DATE FILM
7-14-10	RAISED HEIGHT OF W-BEAM 1"	
11-29-07	ADDED PLASTIC BLOCKOUTS	
11-10-05	ADDED NOTE FOR ATTACHING STEEL BLOCKOUT	
11-18-04	REVISED GENERAL NOTES	
10-9-03	REVISED GENERAL NOTES	
4-10-03	REVISED GENERAL NOTES	
8-22-02	REVISED NOTE (2)	
6-29-00	MOVED DIMENSION LINES	
5-18-00	ADDED NOTE	
3-30-00	DRAWN & ISSUED	

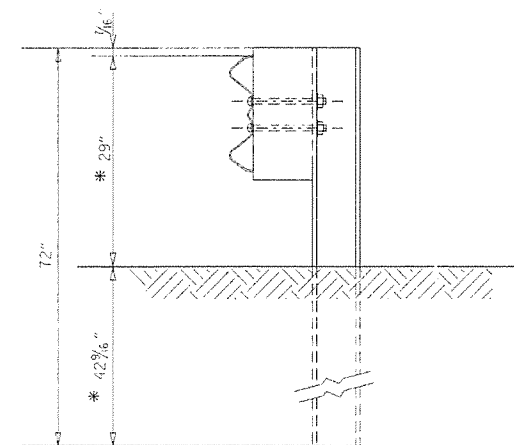
ARKANSAS STATE HIGHWAY COMMISSION

GUARD RAIL DETAILS

STANDARD DRAWING GR-10

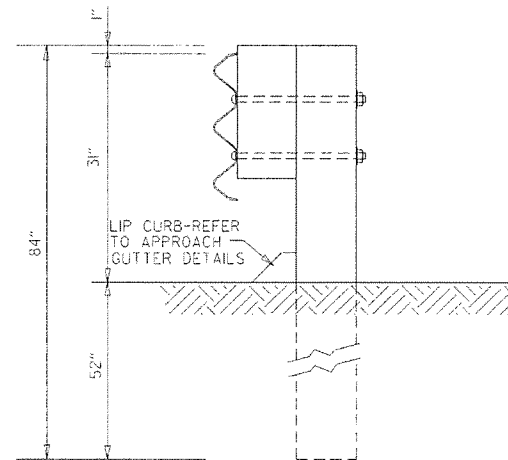


THRIE BEAM RAIL WITH STEEL TUBING BLOCKOUT AND STEEL POST  
POSTS 1-7

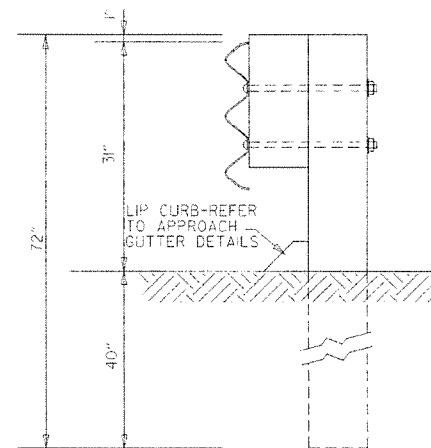


W-BEAM TO THRIE BEAM TRANSITION RAIL WITH WOOD OR PLASTIC BLOCKOUT AND STEEL POST  
POST 8

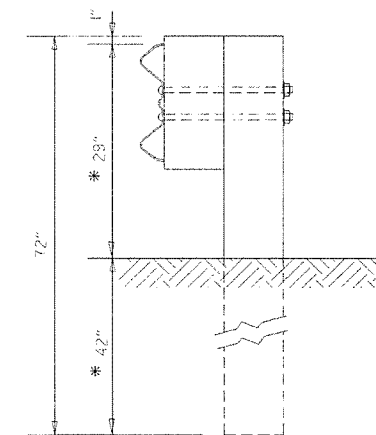
\* NOTE:  
THESE DIMENSIONS WILL NEED TO BE ADJUSTED IN THE FIELD TO MAKE THE TRANSITION FROM 21" MID POINT OF THRIE BEAM TO 22" MID POINT OF W-BEAM.



THRIE BEAM RAIL WITH WOOD OR PLASTIC BLOCKOUTS & WOOD POSTS  
POSTS 1-6



THRIE BEAM RAIL WITH WOOD OR PLASTIC BLOCKOUT & WOOD POST  
POST 7

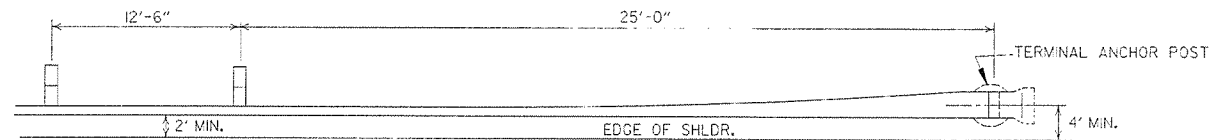


W-BEAM TO THRIE BEAM TRANSITION RAIL WITH WOOD OR PLASTIC BLOCKOUT & WOOD POST  
POST 8

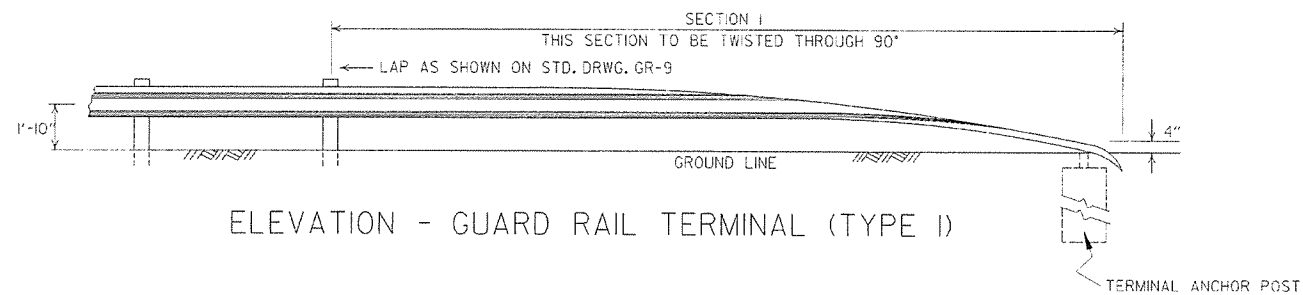
GENERAL NOTES:  
RAIL POSTS SHALL BE SET PERPENDICULAR TO THE ROADWAY PROFILE GRADE AND VERTICALLY IN CROSS SECTION.  
WOOD POSTS & WOOD BLOCKS SHALL BE EITHER DENSE NO. 1 STRUCTURAL OR BETTER 2.7F (1400 F) OR NO. 1 (350 F) SOUTHERN PINE.

DATE	REVISION	DATE	FILM
7-14-10	REVISED POST & DIMENSIONS		
11-29-07	ADDED PLASTIC BLOCKOUTS		
6-22-02	REVISED LIP CURB NOTE		
3-30-00	DRAWN & ISSUED		

ARKANSAS STATE HIGHWAY COMMISSION
GUARD RAIL DETAILS
STANDARD DRAWING GR-10A

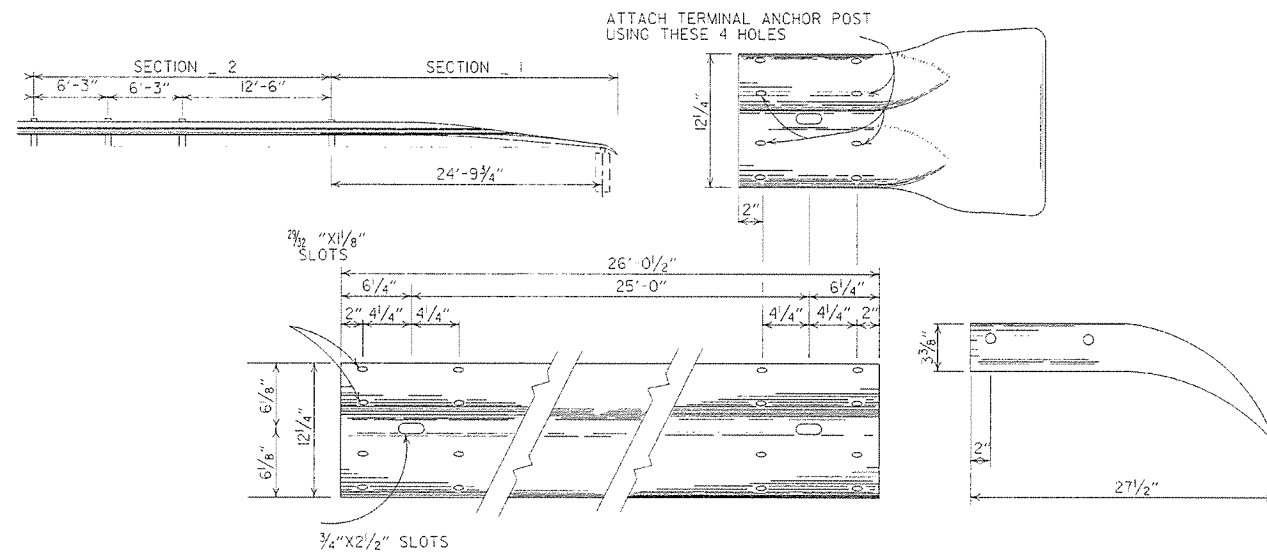


PLAN - GUARD RAIL TERMINAL (TYPE I)



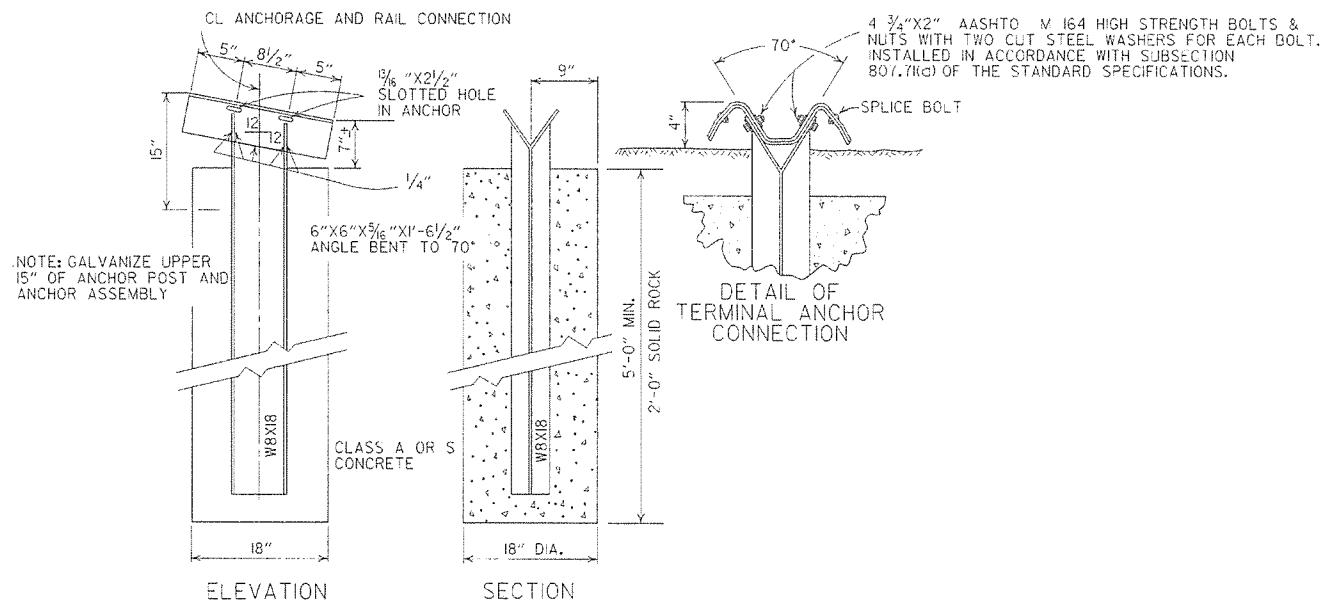
ELEVATION - GUARD RAIL TERMINAL (TYPE I)

NOTE:  
SECTIONS 1 AND 2 OF GUARD RAIL TERMINAL SHALL BE PAID FOR AT THE PRICE BID PER LINEAR FOOT OF THE TYPE OF GUARD RAIL SPECIFIED.



SECTION 1

TERMINAL SECTION

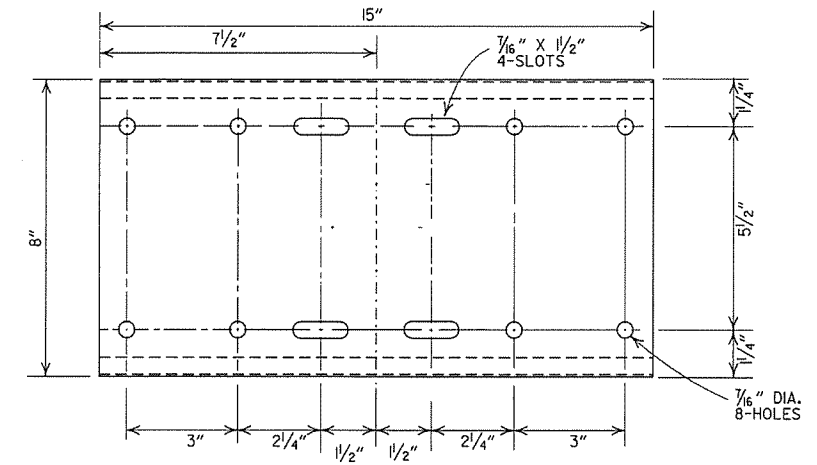


DETAIL OF TERMINAL ANCHOR POST (TYPE I)

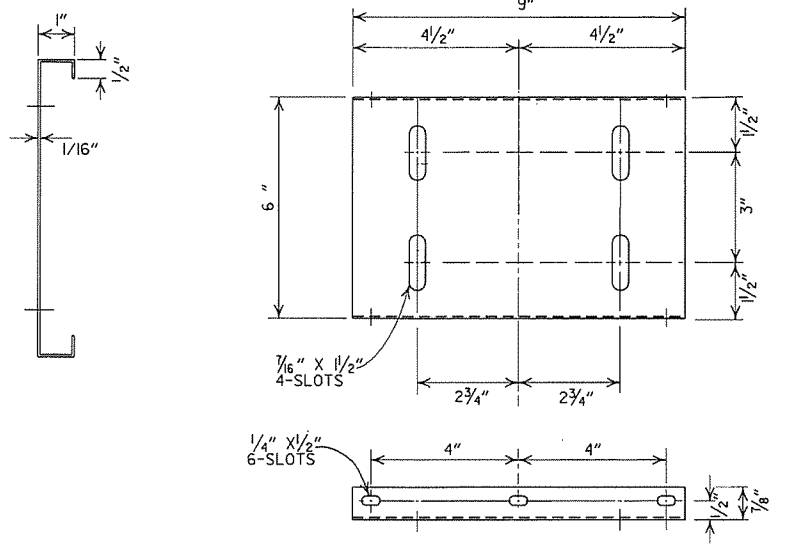
NOTE: GALVANIZE UPPER 15" OF ANCHOR POST AND ANCHOR ASSEMBLY

NOTE: RAIL MEMBERS MAY BE BOLTED TO ANGLE AT TERMINAL ANCHOR AND THE TWO ASSEMBLIES POSITIONED TO PROPER ALIGNMENT PRIOR TO PLACING CONCRETE AROUND 8 WF 17 POST IF CONTRACTOR SO DESIRES.

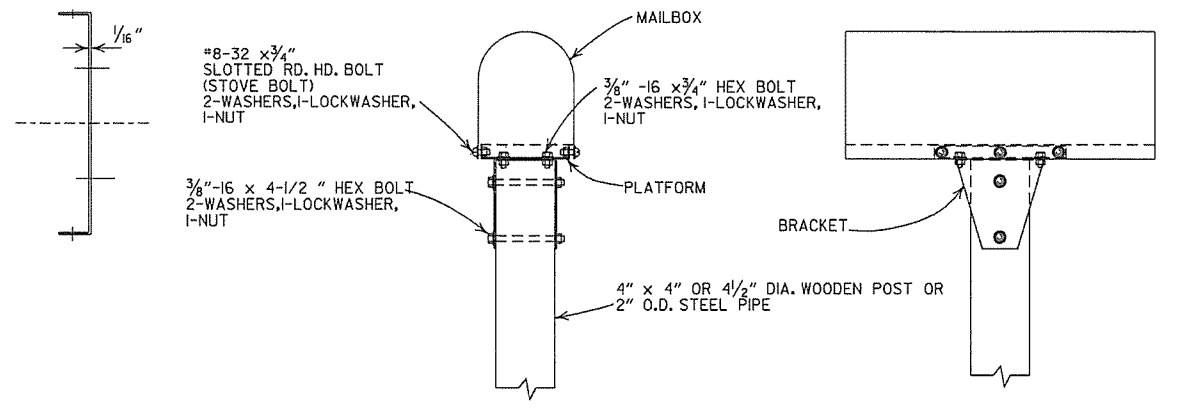
			ARKANSAS STATE HIGHWAY COMMISSION
			GUARD RAIL DETAILS
			STANDARD DRAWING GRT-1
7-14-10	RAISED HEIGHT OF GUARD RAIL 1"		
6-26-97	REVISED LAP NOTE		
10-18-96	REVISED ASTM REF. TO AASHTO		
11-3-94	DIMENSION TERMINAL DETAIL		
11-11-92	ADDED NOTE FOR PAYMENT	11-11-92	
10-1-92	DRAWN & ISSUED	10-1-92	
DATE	REVISION	DATE	FILM



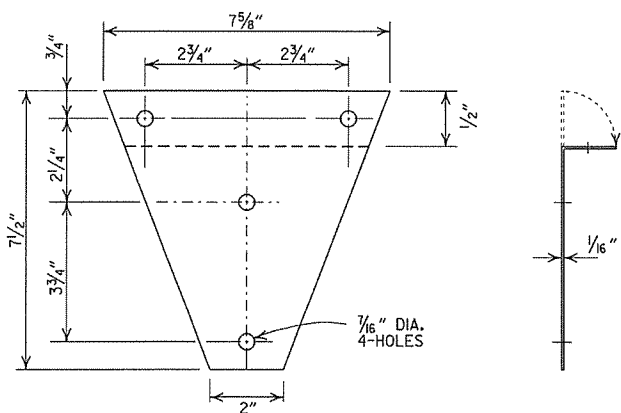
SHELF



PLATFORM

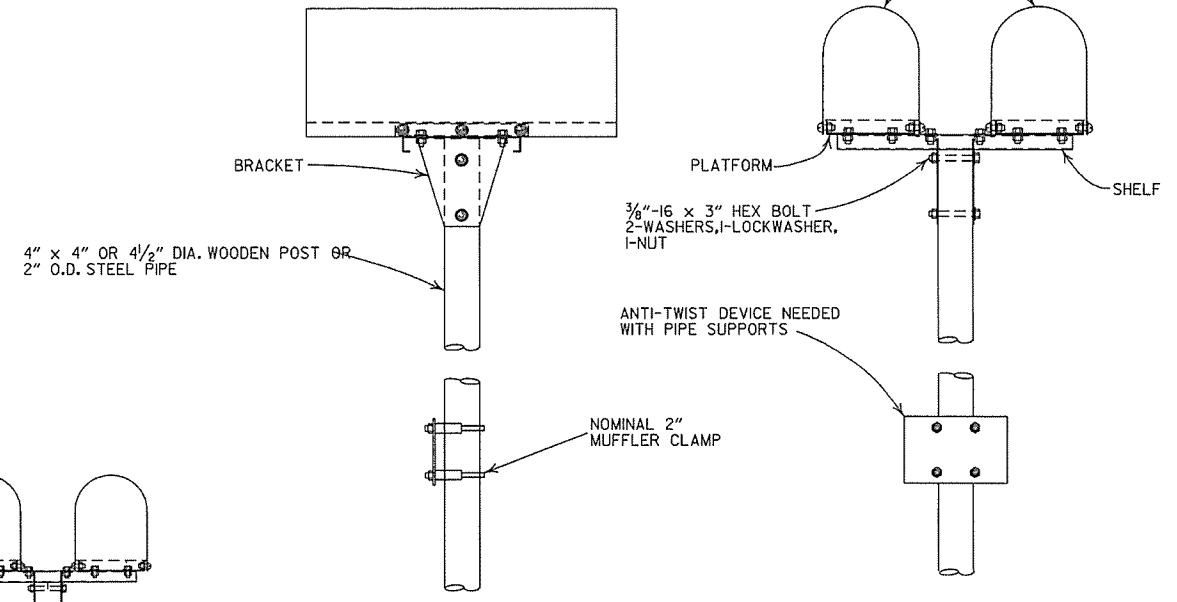


SINGLE INSTALLATION

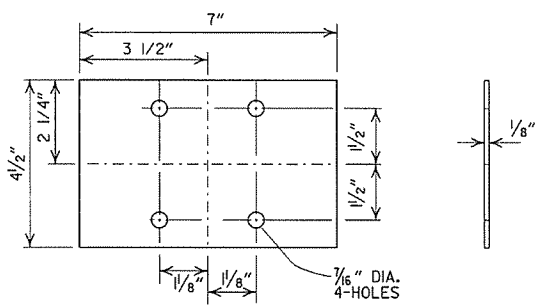


BRACKET

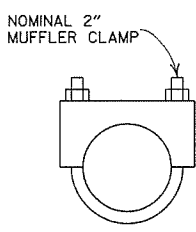
- GENERAL NOTES
1. MAILBOX POSTS MAY BE WOOD OR METAL. WOOD POSTS SHALL BE PRESSURE TREATED FOR GROUND CONTACT IN ACCORDANCE WITH SECTION 637.02 OF THE STANDARD SPECIFICATIONS.
  2. ANTI-TWIST PLATES SHALL BE USED ONLY ON METAL POSTS.
  3. MAILBOX SHELF, BRACKET & PLATFORM SHALL BE GALVANIZED OR PAINTED STEEL, HOWEVER TREATED WOOD MAY BE USED WITH WOODEN POSTS. THE WOODEN SHELF, BRACKET & PLATFORM SHALL BE A MINIMUM OF 3/4" THICK AND SHALL BE ASSEMBLED WITH BOLTS OF THE APPROPRIATE LENGTH WITH SIX 8 X 3/4" FLATHEAD WOOD SCREWS USED TO ATTACH THE MAILBOX TO THE PLATFORM.
  4. THE MAILBOX SHELF AND PLATFORM THAT IS SHOWN IS FOR STANDARD SIZE MAILBOXES. THE SHELF AND PLATFORM SIZE SHALL BE MODIFIED TO FIT MAILBOXES OF A DIFFERENT SIZE.
  5. METAL PIPE FOR MAILBOX SUPPORT SHALL BE 2" OUTSIDE DIAMETER STEEL WITH A WALL THICKNESS OF 0.145" AND A WEIGHT OF 2.72 LBS PER FT. OUTSIDE DIAMETER AND WEIGHT SHALL HAVE A TOLERANCE OF +/- 5% ACCORDING TO AASHTO M 181.
  6. MAILBOX SUPPORT SYSTEM DIFFERING FROM THOSE SHOWN MAY BE USED, PROVIDED THEY ARE ON THE AHTO QUALIFIED PRODUCTS LIST FOR MAILBOX SUPPORTS.



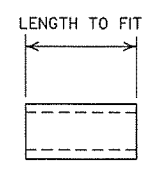
DOUBLE INSTALLATION



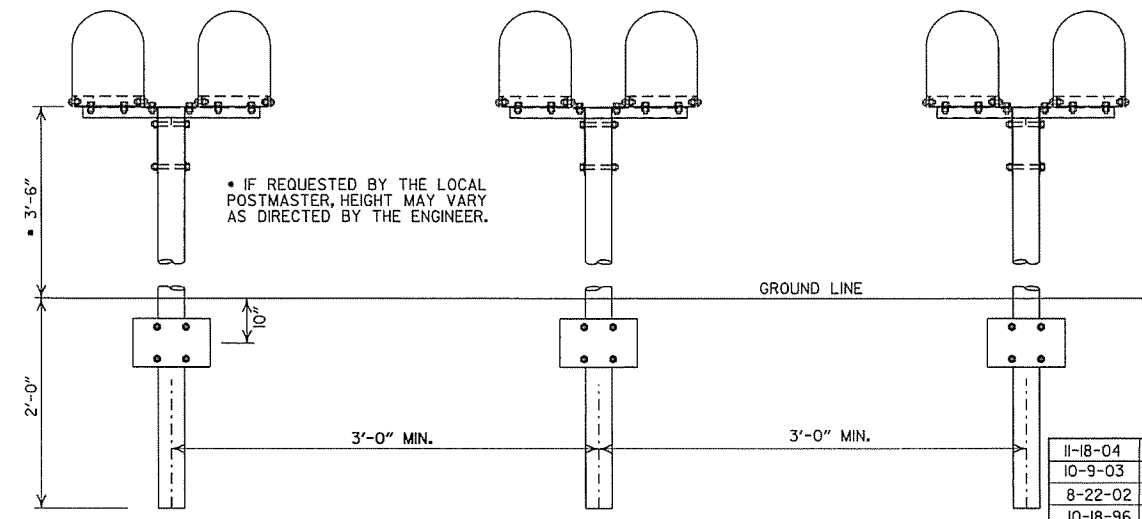
ANTI-TWIST PLATE



CLAMP



SPACER



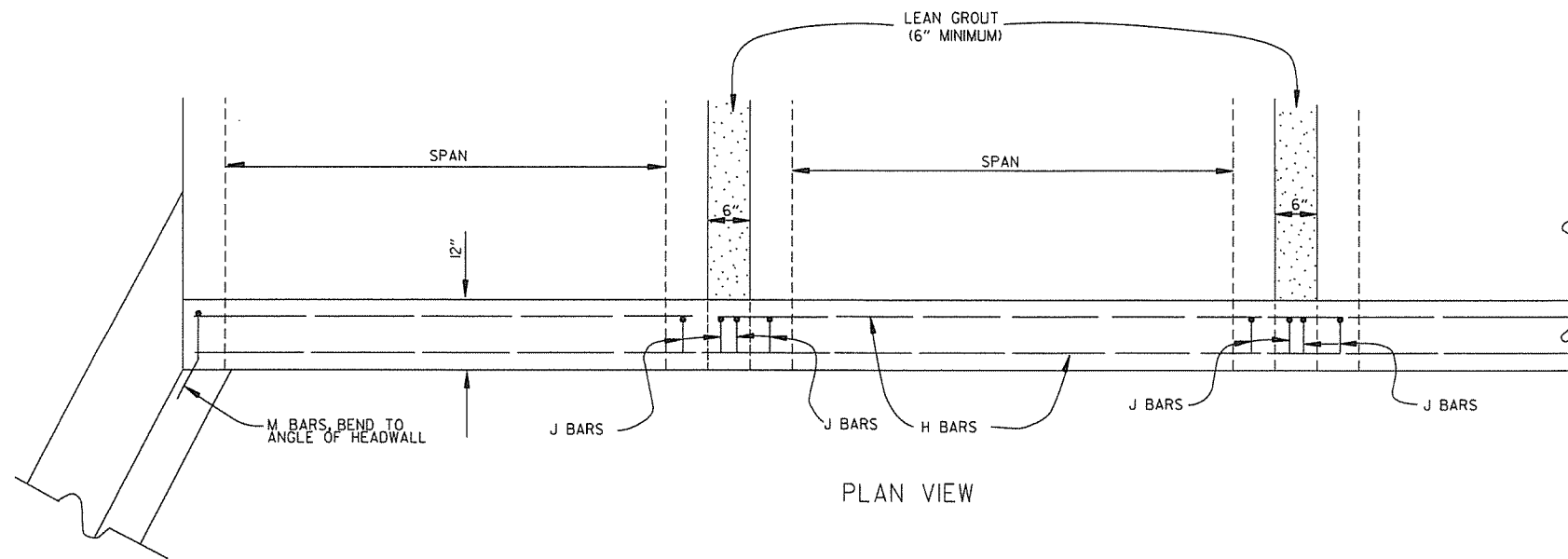
SPACING FOR MULTIPLE POST INSTALLATION

11-18-04		REVISED NOTES
10-9-03		REVISED NOTE 6
8-22-02		REVISED NOTE 6
10-18-96		CORRECTED AASHTO
10-1-92		CORRECTED SPELLING
9-26-91		NEW PHONE NUMBER
8-15-91		ADDED NOTE
11-30-89		ADJUSTED HEIGHT & ADDED NOTE
2-16-89		DELETED SLOTS FROM SHELF & PLTF
11-17-88	10-1-92	ADJUSTED DIMENSIONS OF STEEL POSTS
7-15-88	120-7-15-88	ISSUED
DATE	FILMED	REVISION

ARKANSAS STATE HIGHWAY COMMISSION

MAILBOX DETAILS

STANDARD DRAWING MB-1



**BAR LIST**

BAR	NO.	SIZE	LENGTH	BAR BENDING DIAGRAM
H	2	#4	•	
I	•	#4	•	
J	•	#4	1'-5"	
L	•	#4	3'-2"	
M	•	#4	1'-8"	

• NOTE: LENGTH AND NUMBER OF BARS VARIES WITH SIZE OF CULVERT

**GENERAL NOTES**

WINGS, CURTAIN WALLS AND APRONS SHALL BE TIED TO THE PRECAST CULVERT SECTION BY CASTING BARS IN CULVERT END SECTIONS AS SHOWN OR BY DOWELING AND GROUTING. J BARS AND M BARS SHALL BE EMBEDDED A MINIMUM OF 10" IN PRECAST BOX.

WINGS, FOOTINGS, APRONS AND CURTAIN WALLS SHALL BE CONSTRUCTED IN ACCORDANCE WITH THE APPLICABLE WING DRAWING. STEEL AND CONCRETE QUANTITIES WILL BE ADJUSTED TO FIT THE IN-PLACE WIDTH & HEIGHT OF THE PRECAST CONCRETE BOX CULVERTS.

ALL EXPOSED CORNERS TO HAVE 3/4" CHAMFERS.

WINGWALLS AND FOOTINGS MAY BE ADJUSTED IN THE FIELD AS DIRECTED BY THE ENGINEER.

ALL CONCRETE, REINFORCING STEEL, LEAN GROUT, MEMBRANE WATERPROOFING, DRAINAGE FILL MATERIAL, GEOTEXTILE FILTER FABRIC, LABOR, MATERIALS AND EQUIPMENT REQUIRED FOR INSTALLING PRECAST BOX CULVERTS WILL NOT BE PAID FOR DIRECTLY BUT WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID FOR THE ITEMS AS SPECIFIED IN SECTION 607 OF THE STANDARD SPECIFICATIONS.

LEAN GROUT SHALL CONSIST OF A SAND CEMENT MIXTURE MEETING THE FOLLOWING REQUIREMENTS:  
 PORTLAND CEMENT SHALL BE TYPE I AND SHALL MEET THE REQUIREMENTS OF AASHTO M 85.  
 SAND SHALL MEET THE REQUIREMENTS OF FINE AGGREGATE AS SPECIFIED IN SECTION 802.02 OF THE STANDARD SPECIFICATIONS. THE SAND CEMENT MIXTURE SHALL CONSIST OF NOT LESS THAN 1.5 SACKS OF PORTLAND CEMENT PER TON OF MATERIAL MIXTURE. THE MIXTURE SHALL CONTAIN SUFFICIENT WATER TO HYDRATE THE CEMENTS. THE SAND CEMENT MIXTURE SHALL BE PLACED IN MAXIMUM 8 INCH THICK LIFTS, LOOSE MEASURE, AND THOROUGHLY RODDED AND TAMPED AROUND BOX TO THOROUGHLY FILL ALL VOIDS.

MEMBRANE WATERPROOFING CONFORMING TO THE REQUIREMENTS OF SECTION 815 OF THE STANDARD SPECIFICATIONS SHALL BE APPLIED TO ALL BOX CULVERT JOINTS.

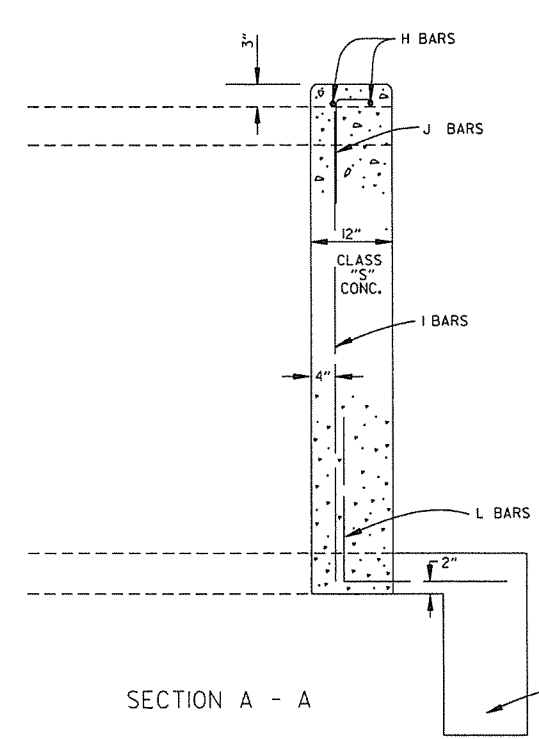
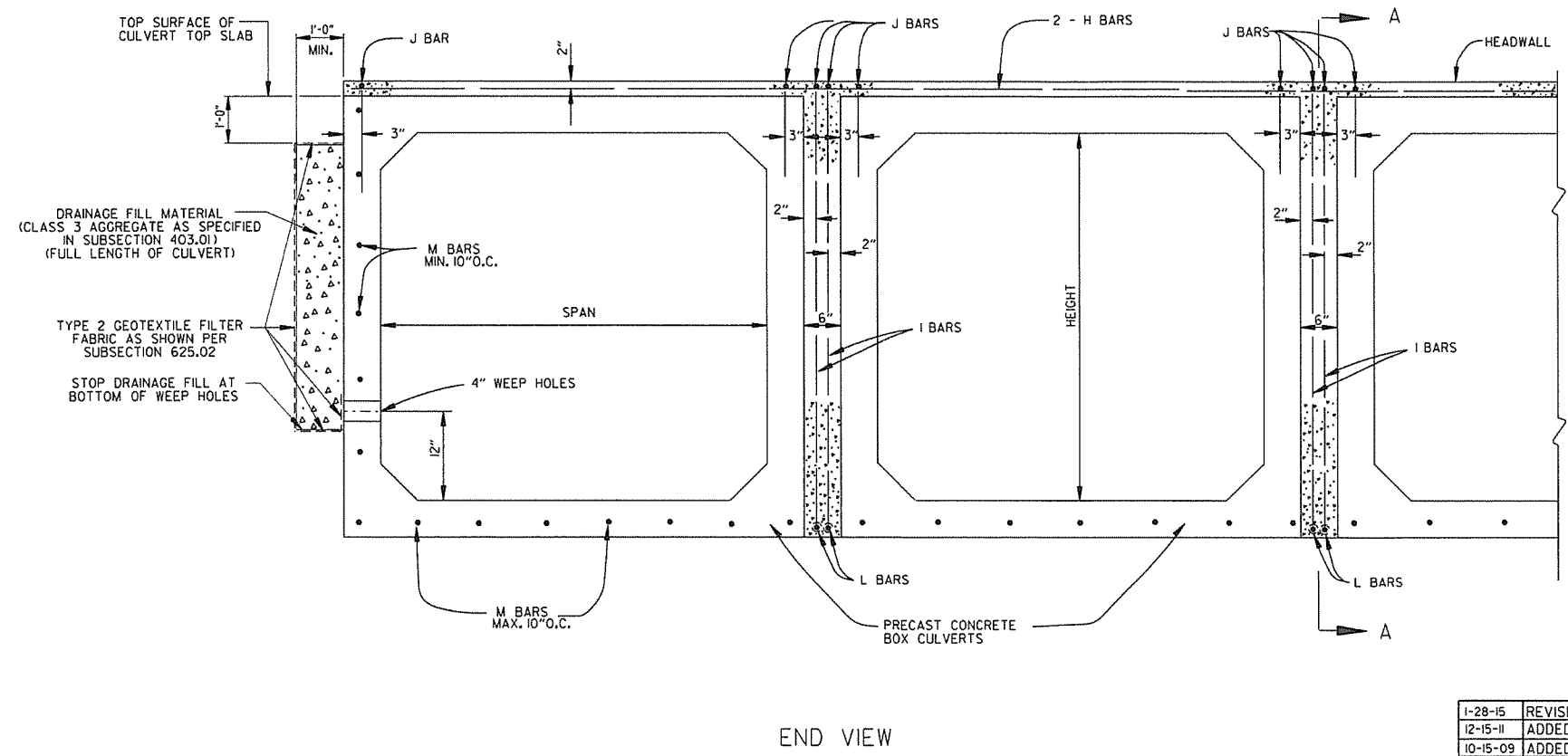
THE MEMBRANE WATERPROOFING WILL BE REQUIRED ON THE TOP EXTERNAL JOINT AND SHALL EXTEND 1 FOOT DOWN THE SIDES OF THE CULVERT.

IN OUTER BARRELS, ONE WEEP HOLE IS REQUIRED IN EXTERIOR WALLS OF EACH PRECAST CULVERT SECTION. WEEP HOLES SHALL HAVE A MAXIMUM HORIZONTAL SPACING OF 10'-0" IN THE ASSEMBLED CULVERT AND SHALL BE SPACED TO CLEAR ALL REINFORCING STEEL. THE DRAIN OPENING SHALL BE 4" DIAMETER AND SHALL BE PLACED 12" ABOVE THE TOP OF THE BOTTOM SLAB.

DRAINAGE FILL MATERIAL WITH GEOTEXTILE FABRIC IS REQUIRED AT THE EXTERIOR WALLS OF THE ASSEMBLED CULVERT. SEE DETAILS ON THIS DRAWING.

MINIMUM WIDTH SHALL BE 12" (6" ON EACH SIDE OF JOINT). ON MULTIPLE BARREL CULVERTS, MEMBRANE WATERPROOFING SHALL BE APPLIED TO EACH BARREL AS DESCRIBED ABOVE.

WITH THE APPROVAL OF THE ENGINEER, THE CONTRACTOR WILL BE ALLOWED TO SUBSTITUTE, AT NO ADDITIONAL COST TO THE DEPARTMENT, FLOWABLE SELECT MATERIAL CONFORMING TO SECTION 206 OF THE STANDARD SPECIFICATIONS IN LIEU OF LEAN GROUT.



DATE	REVISION	DATE FILMED
1-28-15	REVISED GEOTEXTILE FABRIC PLACEMENT	
12-15-11	ADDED NOTE & DTLS FOR WEEP HOLE AND DRAINAGE FILL	
10-15-09	ADDED GENERAL NOTE	
11-10-05	REVISED SPACING OF "M" BARS	
4-10-03	REVISED GENERAL NOTES	
10-18-96	CORRECTED AASHTO REF.	
10-1-92	ADDED NOTE FOR MEMBRANE WATERPROOFING	
8-15-91	ADDED NOTE FOR LEAN GROUT	
11-8-90	REVISED FOR 1991 SPECS	
11-30-89	ISSUED; JABE	

ARKANSAS STATE HIGHWAY COMMISSION  
 PRECAST CONCRETE BOX CULVERTS  
 STANDARD DRAWING PBC-1

REINFORCED CONCRETE ARCH PIPE DIMENSIONS

EQUIV. DIA.	SPAN		RISE	
	AASHTO M 206	AHTD NOMINAL	AASHTO M 206	AHTD NOMINAL
INCHES	INCHES			
15	18	18	11	11
18	22	22	13½	14
21	26	26	15½	16
24	28½	29	18	18
30	36¼	36	22½	23
36	43¾	44	26¾	27
42	51½	51	31½	31
48	58½	59	36	36
54	65	65	40	40
60	73	73	45	45
72	88	88	54	54
84	102	102	62	62
90	115	115	72	72
96	122	122	77½	77
108	138	138	87½	87
120	154	154	96¾	97
132	168¾	169	106½	107

THE MEASURED SPAN AND RISE SHALL NOT VARY MORE THAN ± 2 PERCENT FROM THE VALUES SPECIFIED BY AASHTO M206.

REINFORCED CONCRETE HORIZONTAL ELLIPTICAL PIPE DIMENSIONS

EQUIV. DIA.	AASHTO M 207	
	SPAN	RISE
INCHES	INCHES	
18	23	14
24	30	19
27	34	22
30	38	24
33	42	27
36	45	29
39	49	32
42	53	34
48	60	38
54	68	43
60	76	48
66	83	53
72	91	58
78	98	63
84	106	68

THE MEASURED SPAN AND RISE SHALL NOT VARY MORE THAN ± 2 PERCENT FROM THE VALUES SPECIFIED BY AASHTO M207.

CONSTRUCTION SEQUENCE

1. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
2. INSTALL PIPE TO GRADE.
3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
4. PLACE AND COMPACT THE HAUNCH AREA UP TO THE MIDDLE OF THE PIPE.
5. COMPLETE BACKFILL ACCORDING TO SUBSECTION 606.03.(f)(ii).

NOTE: HAUNCH AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF CONCRETE PIPE.

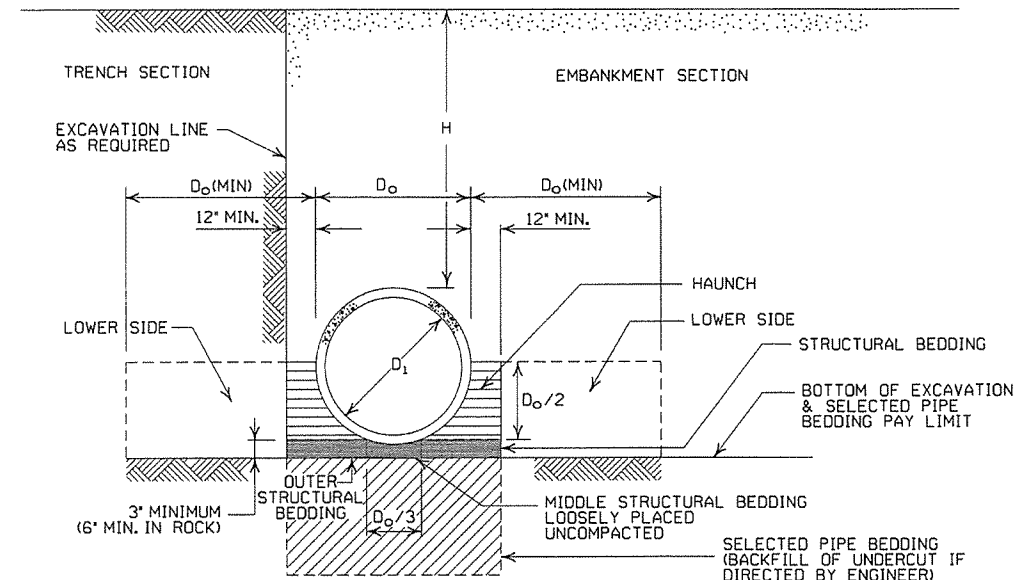
- LEGEND -

- D<sub>i</sub> = NORMAL INSIDE DIAMETER OF PIPE
- D<sub>o</sub> = OUTSIDE DIAMETER OF PIPE
- H = FILL COVER HEIGHT OVER PIPE (FEET)
- MIN. = MINIMUM
- UNDISTURBED SOIL

INSTALLATION TYPE	MATERIAL REQUIREMENTS FOR HAUNCH AND STRUCTURAL BEDDING
TYPE 1	AGGREGATE BASE COURSE (CLASS 5 OR CLASS 7)
TYPE 2	SELECTED MATERIALS (CLASS SM-1, SM-2, OR SM-4) OR TYPE 1 INSTALLATION MATERIAL*
TYPE 3**	AASHTO CLASSIFICATION A-1 THRU A-6 SOIL OR TYPE 1 OR 2 INSTALLATION MATERIAL

\*SM-3 WILL NOT BE ALLOWED.

\*\* MATERIALS SHALL NOT INCLUDE ORGANIC MATERIALS OR STONES LARGER THAN 3 INCHES.



EMBANKMENT AND TRENCH INSTALLATIONS

1. MATERIAL IN THE HAUNCH AND OUTER STRUCTURAL BEDDING SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.
2. FOR TRENCHES WITH WALLS OF NATURAL SOIL, THE DENSITY OF THE SOIL IN THE LOWER SIDE ZONE SHALL BE AS FIRM AS THE 95% DENSITY REQUIRED FOR THE HAUNCH. IF THE EXISTING SOIL DOES NOT MEET THIS CRITERIA, IT SHALL BE REMOVED AND RECOMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OF MATERIAL USED.
3. FOR EMBANKMENTS, THE MATERIAL IN THE LOWER SIDE ZONE SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.

GENERAL NOTES

1. CONCRETE PIPE CULVERT CONSTRUCTION SHALL CONFORM TO ARKANSAS STATE HIGHWAY AND TRANSPORTATION DEPARTMENT STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION), WITH APPLICABLE SUPPLEMENTAL SPECIFICATIONS AND SPECIAL PROVISIONS. UNLESS OTHERWISE NOTED IN THE PLANS, SECTION AND SUBSECTION REFER TO THE STANDARD CONSTRUCTION SPECIFICATIONS.
2. CONCRETE PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
3. ALL PIPE SHALL CONFORM TO SECTION 606. CIRCULAR R.C. PIPE CULVERTS SHALL CONFORM TO AASHTO M170, R.C. ARCH PIPE CULVERTS SHALL CONFORM TO AASHTO M206 AND HORIZONTAL ELLIPTICAL PIPE CULVERTS SHALL CONFORM TO AASHTO M207.
4. ALL PIPE SHALL BE PROTECTED DURING CONSTRUCTION BY A COVER SUFFICIENT TO PREVENT DAMAGE FROM PASSAGE OF EQUIPMENT.
5. THE MINIMUM TRENCH WIDTH SHALL BE THE OUTSIDE DIAMETER OF THE PIPE PLUS 24 INCHES. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PRACTICABLE FOR WORKING CONDITIONS.
6. MULTIPLE PIPE CULVERTS SHALL BE INSTALLED WITH A MINIMUM CLEARANCE OF 24 INCHES BETWEEN STRINGS OF PIPE. REFER TO STD. DWG. FES-2 FOR MINIMUM CLEARANCE WHERE FLARED END SECTIONS ARE USED.
7. IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
8. NOT MORE THAN ONE LIFTING HOLE MAY BE PROVIDED IN CONCRETE PIPE TO FACILITATE HANDLING. HOLE MAY BE CAST IN PLACE, CUT INTO THE FRESH CONCRETE AFTER FORMS ARE REMOVED, OR DRILLED. THE HOLE SHALL NOT BE MORE THAN TWO INCHES IN DIAMETER OR TWO INCHES SQUARE. CUTTING OR DISPLACEMENT OF REINFORCEMENT WILL NOT BE PERMITTED. SPALLED AREAS AROUND THE HOLE SHALL BE REPAIRED IN A WORKMANLIKE MANNER. LIFTING HOLE SHALL BE FILLED WITH MORTAR, CONCRETE, OR OTHER METHOD AS APPROVED BY THE ENGINEER.
9. WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
10. WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED ABOVE AS THE HAUNCH), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."

MINIMUM HEIGHT OF FILL "H" OVER CIRCULAR R.C. PIPE CULVERTS

INSTALLATION TYPE	CLASS OF PIPE			
	CLASS III	CLASS IV	CLASS V	CLASS V
PIPE ID (IN.)	FEET			
12-15	2	2.5	2	1
18-24	2.5	3	2	1
27-33	3	4	2	1
36-42	3.5	5	2	1
48	4.5	5.5	2	1
54-60	5	7	2	1
66-78	6	8	2	1
84-108	7.5	8	2	1

NOTE: FOR MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM OF 12" OF PAVEMENT AND/OR BASE.

MAXIMUM HEIGHT OF FILL "H" OVER CIRCULAR R.C. PIPE CULVERTS

INSTALLATION TYPE	CLASS OF PIPE		
	CLASS III	CLASS IV	CLASS V
TYPE 1	21	32	50
TYPE 2	16	25	39
TYPE 3	12	20	30

NOTE: IF FILL HEIGHT EXCEEDS 50 FEET, A SPECIAL DESIGN CONCRETE PIPE WILL BE REQUIRED USING TYPE 1 INSTALLATION.

MINIMUM HEIGHT OF FILL "H" OVER R.C. ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS

INSTALLATION TYPE	CLASS OF PIPE	
	CLASS III	CLASS IV
TYPE 2 OR TYPE 3	2.5	1.5

NOTE: TYPE 1 INSTALLATION WILL NOT BE ALLOWED FOR ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS.

NOTE: FOR MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM OF 12" OF PAVEMENT AND/OR BASE.

MAXIMUM HEIGHT OF FILL "H" OVER R.C. ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS

INSTALLATION TYPE	CLASS OF PIPE	
	CLASS III	CLASS IV
TYPE 2	13	21
TYPE 3	10	16

NOTE: TYPE 1 INSTALLATION WILL NOT BE ALLOWED FOR ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS.

DATE	ISSUED	REVISION	DATE FILMED
2-27-14	REVISED GENERAL NOTE 1.		
12-15-11	REVISED FOR LRFD DESIGN SPECIFICATIONS		
5-18-00	REVISED TYPE 3 BEDDING & ADDED NOTE		
3-30-00	REVISED INSTALLATIONS		
11-06-97	ISSUED		

ARKANSAS STATE HIGHWAY COMMISSION

CONCRETE PIPE CULVERT  
FILL HEIGHTS & BEDDING

STANDARD DRAWING PCC-1

**CORRUGATED STEEL PIPE (ROUND)**

PIPE DIAMETER (INCHES)	① MINIMUM COVER TOP OF PIPE TO TOP OF GROUND "H" (FEET)	MAX. FILL HEIGHT "H" ABOVE TOP OF PIPE (FEET)				
		METAL THICKNESS (INCHES)				
		0.064	0.079	0.109	0.138	0.168
2 3/4 INCH BY 1/2 INCH CORRUGATION RIVETED, WELDED, OR HELICAL LOCK-SEAM						
12	1	84	91			
15	1	67	73			
18	1	56	61			
24	1	42	46	59		
30	2	34	36	47		
36	2		30	39	41	73
42	2		43	67	70	73
48	2		37	58	61	64
② 3 INCH BY 1 INCH OR 5 INCH BY 1 INCH CORRUGATION RIVETED, WELDED, BOLTED, OR HELICAL LOCK-SEAM						
36	1	48	60	88	111	118
42	1	41	51	72	90	102
48	1	36	45	64	77	85
54	2	32	40	59	71	79
60	2	29	36	53	64	71
66	2	26	33	47	58	64
72	2	24	30	44	53	59
78	2		28	41	49	54
84	2		26	38	45	51
90	2		24	35	43	45
96	2		22	33	40	44
102	2			31	38	42
108	2			30	35	39
114	2			28	34	37
120	2			27	32	35

**CONSTRUCTION SEQUENCE**

1. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
2. INSTALL PIPE TO GRADE.
3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
4. COMPLETE STRUCTURAL BACKFILL OPERATION BY WORKING FROM SIDE TO SIDE OF THE PIPE. THE SIDE TO SIDE STRUCTURAL BACKFILL DIFFERENTIAL SHALL NOT EXCEED 24 INCHES OR 1/3 THE SIZE OF THE PIPE, WHICHEVER IS LESS.

NOTE: STRUCTURAL BACKFILL AND STRUCTURAL BEDDING WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF METAL PIPE.

INSTALLATION TYPE	MATERIAL REQUIREMENTS FOR STRUCTURAL BACKFILL AND STRUCTURAL BEDDING
TYPE 1	AGGREGATE BASE COURSE (CLASS 4, 5, 6, OR 7)
TYPE 2	SELECTED MATERIALS (CLASS SM-1, SM-2, OR SM-4) OR TYPE 1 INSTALLATION MATERIAL ③

③ SM-3 WILL NOT BE ALLOWED.

**EQUIVALENT METAL THICKNESSES AND GAUGES**

METAL THICKNESS IN INCHES			GAUGE NUMBER	
STEEL				
ZINC COATED	UNCOATED	ALUMINUM		
0.064	0.0598	0.060		16
0.079	0.0747	0.075		14
0.109	0.1046	0.105		12
0.138	0.1345	0.135		10
0.168	0.1644	0.164	8	

**CORRUGATED ALUMINUM PIPE (ROUND)**

PIPE DIAMETER (INCHES)	① MINIMUM COVER TOP OF PIPE TO TOP OF GROUND "H" (FEET)	MAX. FILL HEIGHT "H" ABOVE TOP OF PIPE (FEET)				
		METAL THICKNESS IN INCHES				
		0.060	0.075	0.105	0.135	0.164
2 3/4 INCH BY 1/2 INCH CORRUGATION RIVETED OR HELICAL LOCK-SEAM						
12	1	45	45			
18	2	30	30	52		
24	2	22	22	39	41	
30	2		18	31	32	34
36	2.5		15	26	27	28
42	2			43	43	44
48	2			40	41	43
54	2			35	37	38
60	2				33	34
66	2					31
72	2					29

**CORRUGATED METAL PIPE ARCHES**

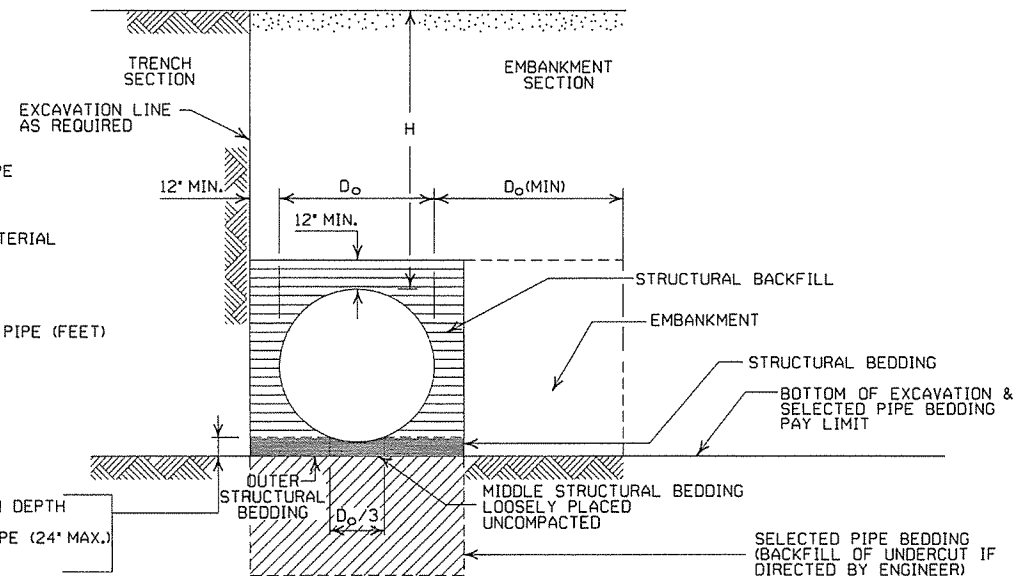
EQUIV. DIA. (INCHES)	PIPE DIMENSION SPAN X RISE (INCHES)	MINIMUM CORNER RADIUS (INCHES)	STEEL				ALUMINUM				
			MIN. THICKNESS REQUIRED (INCHES)	① MIN. HEIGHT OF FILL, "H" (FT.)		MIN. THICKNESS REQUIRED (INCHES)	① MIN. HEIGHT OF FILL, "H" (FT.)				
				INSTALLATION TYPE 1	INSTALLATION TYPE 1		INSTALLATION TYPE 1	INSTALLATION TYPE 1			
			2 3/4 INCH BY 1/2 INCH CORRUGATION RIVETED, WELDED, OR HELICAL LOCK-SEAM						2 3/4 INCH BY 1/2 INCH CORRUGATION RIVETED OR HELICAL LOCK-SEAM		
15	17x13	3	0.064	2	15	0.060	2	15			
18	21x15	3	0.064	2	15	0.060	2	15			
21	24x18	3	0.064	2.25	15	0.060	2.25	15			
24	28x20	3	0.064	2.5	15	0.075	2.5	15			
30	35x24	3	0.079	3	12	0.075	3	12			
36	42x29	3 1/2	0.079	3	12	0.105	3	12			
42	49x33	4	0.079	3	12	0.105	3	12			
48	57x38	5	0.109	3	13	0.135	3	13			
54	64x43	6	0.109	3	14	0.135	3	14			
60	71x47	7	0.138	3	15	0.164	3	15			
66	77x52	8	0.168	3	15						
72	83x57	9	0.168	3	15						
② 3 INCH BY 1 INCH OR 5 INCH BY 1 INCH CORRUGATION RIVETED, WELDED, OR HELICAL LOCK-SEAM											
			INSTALLATION TYPE 2				INSTALLATION TYPE 1				
36	40x31	5	0.079	3	2	12	15				
42	46x36	6	0.079	3	2	13	15				
48	53x41	7	0.079	3	2	13	15				
54	60x46	8	0.079	3	2	13	15				
60	66x51	9	0.079	3	2	13	15				
66	73x55	12	0.079	3	2	15	15				
72	81x59	14	0.079	3	2	15	15				
78	87x63	14	0.079	3	2	15	15				
84	95x67	16	0.109	3	2	15	15				
90	103x71	16	0.109	3	2	15	15				
96	112x75	18	0.109	3	2	15	15				
102	117x79	18	0.109	3	2	15	15				
108	128x83	18	0.138	3	2	15	15				

① FOR MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM 12" OF PAVEMENT AND/OR BASE.

② WHERE THE STANDARD 2 2/3" x 1/2" CORRUGATION AND GAUGE IS SPECIFIED FOR A GIVEN DIAMETER, A PIPE OF THE SAME DIAMETER WITH A 3" x 1" OR 5" x 1" CORRUGATION MAY BE SUBSTITUTED, PROVIDING IT IS GAUGED FOR A FILL HEIGHT CONDITION EQUAL TO OR GREATER THAN THE MAXIMUM FILL HEIGHT CONDITION FOR THE SPECIFIED GAUGE AND CORRUGATION.

**- LEGEND -**

- D<sub>o</sub> = OUTSIDE DIAMETER OF PIPE
- MAX. = MAXIMUM
- MIN. = MINIMUM
- [Symbol] = STRUCTURAL BACKFILL MATERIAL
- [Symbol] = UNDISTURBED SOIL
- EQUIV. DIA. = EQUIVALENT DIAMETER
- H = FILL COVER HEIGHT OVER PIPE (FEET)



**EMBANKMENT AND TRENCH INSTALLATIONS**

1. STRUCTURAL BACKFILL, EMBANKMENT, AND OUTER STRUCTURAL BEDDING MATERIAL SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.
2. INSTALLATION TYPE 1 OR 2 MAY BE USED FOR CORRUGATED STEEL OR ALUMINUM PIPE (ROUND).
3. INSTALLATION TYPE 1 SHALL BE USED FOR CORRUGATED STEEL OR ALUMINUM PIPE ARCHES WITH 2 3/4" x 1/2" CORRUGATION.
4. INSTALLATION TYPE 1 OR 2 MAY BE USED FOR CORRUGATED STEEL OR ALUMINUM PIPE ARCHES WITH 3" x 1" OR 5" x 1" CORRUGATION.

**GENERAL NOTES**

1. METAL PIPE CULVERT CONSTRUCTION SHALL CONFORM TO ARKANSAS STATE HIGHWAY AND TRANSPORTATION DEPARTMENT STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION), WITH APPLICABLE SUPPLEMENTAL SPECIFICATIONS AND SPECIAL PROVISIONS. UNLESS OTHERWISE NOTED IN THE PLANS, SECTION AND SUBSECTION REFER TO THE STANDARD CONSTRUCTION SPECIFICATIONS.
2. METAL PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
3. METAL PIPE CULVERT MATERIALS AND INSTALLATIONS SHALL CONFORM TO SECTION 606 AND JOB SPECIAL PROVISION "METAL PIPE".
4. ALL PIPE SHALL BE PROTECTED DURING CONSTRUCTION BY A COVER SUFFICIENT TO PREVENT DAMAGE FROM PASSAGE OF EQUIPMENT.
5. THE MINIMUM TRENCH WIDTH SHALL BE THE OUTSIDE DIAMETER OF THE PIPE PLUS 24 INCHES. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PRACTICABLE FOR WORKING CONDITIONS.
6. MULTIPLE PIPE CULVERTS SHALL BE INSTALLED WITH A MINIMUM CLEARANCE OF 24 INCHES BETWEEN STRINGS OF PIPE. REFER TO STD. DWG. FES-2 FOR MINIMUM CLEARANCE WHERE FLARED END SECTIONS ARE USED.
7. IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
8. WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
9. WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED AS STRUCTURAL BACKFILL), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."

ARKANSAS STATE HIGHWAY COMMISSION		
METAL PIPE CULVERT FILL HEIGHTS & BEDDING		
2-27-14	REVISED GENERAL NOTE I.	
12-15-11	REVISED FOR LRFD DESIGN SPECS	
3-30-00	REVISED INSTALLATIONS	
11-06-97	ISSUED	
DATE	REVISION	DATE FILMED

STANDARD DRAWING PCM-1



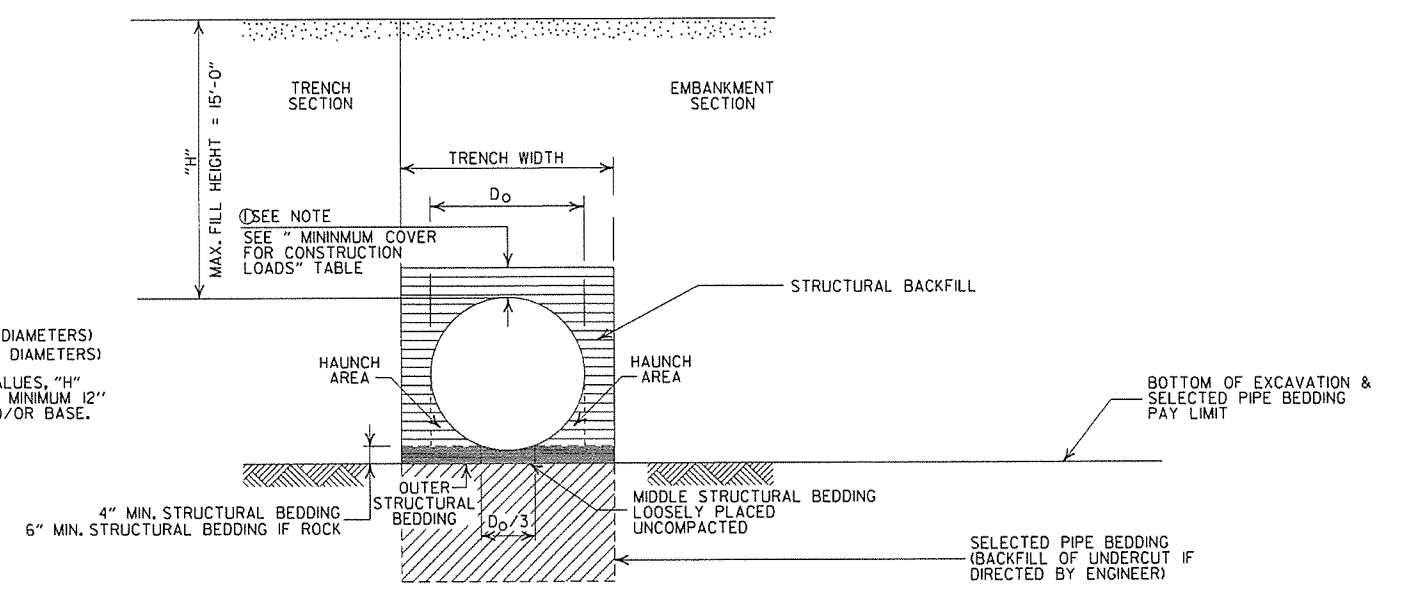
INSTALLATION TYPE	MATERIAL REQUIREMENTS FOR STRUCTURAL BACKFILL AND STRUCTURAL BEDDING
TYPE 2	•SELECTED MATERIALS (CLASS SM-1, SM-2 OR SM-4)

- AGGREGATE BASE COURSE (CLASS 4, 5, 6, OR 7) MAY BE USED IN LIEU OF SELECTED MATERIAL.
  - SM3 WILL NOT BE ALLOWED.
  - STRUCTURAL BEDDING MATERIAL SHALL HAVE A MAXIMUM PARTICLE SIZE OF 1/2 INCH. STRUCTURAL BACKFILL MATERIAL SHALL BE FREE OF ORGANIC MATERIAL, STONES LARGER THAN 1.50 INCH IN GREATEST DIMENSION, OR FROZEN LUMPS.
- STRUCTURAL BACKFILL AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF HDPE PIPE.

MINIMUM TRENCH WIDTH BASED ON FILL HEIGHT "H"

PIPE DIAMETER	TRENCH WIDTH (FEET)	
	"H" < 10'-0"	"H" >OR= 10'-0"
18"	4'-6"	4'-6"
24"	5'-0"	6'-0"
30"	5'-6"	7'-6"
36"	6'-0"	9'-0"
42"	7'-0"	10'-6"
48"	8'-0"	12'-0"

NOTE:  
 18" MIN. (18" - 30" DIAMETERS)  
 24" MIN. (36" - 48" DIAMETERS)  
 MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM 12" OF PAVEMENT AND/OR BASE.



TYPE 2 EMBANKMENT AND TRENCH INSTALLATIONS  
 1. STRUCTURAL BACKFILL, EMBANKMENT, AND OUTER STRUCTURAL BEDDING MATERIAL SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.

MULTIPLE INSTALLATION OF HIGH DENSITY POLYETHYLENE PIPES

PIPE DIAMETER	CLEAR DISTANCE BETWEEN PIPES
18"	1'-6"
24"	2'-0"
30"	2'-6"
36"	3'-0"
42"	3'-6"
48"	4'-0"

MINIMUM COVER FOR CONSTRUCTION LOADS

PIPE DIAMETER	MIN. COVER (FEET) FOR INDICATED CONSTRUCTION LOADS			
	18.0-50.0 (KIPS)	50.0-75.0 (KIPS)	75.0-110.0 (KIPS)	110.0-175.0 (KIPS)
36" OR LESS	2'-0"	2'-6"	3'-0"	3'-0"
42" OR GREATER	3'-0"	3'-0"	3'-6"	4'-0"

MINIMUM COVER SHALL BE MEASURED FROM TOP OF PIPE TO TOP OF THE MAINTAINED CONSTRUCTION ROADWAY SURFACE. THE SURFACE SHALL BE MAINTAINED.

CONSTRUCTION SEQUENCE

1. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
2. INSTALL PIPE TO GRADE.
3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
4. THE STRUCTURAL BACKFILL SHALL BE PLACED AND COMPACTED IN LAYERS NOT EXCEEDING 8". THE LAYERS SHALL BE BROUGHT UP EVENLY AND SIMULTANEOUSLY TO THE ELEVATION OF THE MINIMUM COVER.
5. PIPE INSTALLATION MAY REQUIRE THE USE OF RESTRAINTS, WEIGHTING OR OTHER APPROVED METHODS IN ORDER TO HELP MAINTAIN GRADE AND ALIGNMENT.

- LEGEND -

- H = FILL HEIGHT (FT.)
- D\_o = OUTSIDE DIAMETER OF PIPE
- MAX. = MAXIMUM
- MIN. = MINIMUM
- ===== = STRUCTURAL BACKFILL MATERIAL
- ||||||| = UNDISTURBED SOIL

GENERAL NOTES

1. PIPE SHALL CONFORM TO AASHTO M294, TYPE S. INSTALLATION SHALL CONFORM TO JOB SPECIAL PROVISION "PLASTIC PIPE" AND SECTION 606 OF THE STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION).
2. PLASTIC PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
3. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PLUS A SUFFICIENT WIDTH TO ENSURE WORKING ROOM TO PROPERLY AND SAFELY PLACE AND COMPACT HAUNCHING AND OTHER BACKFILL MATERIAL.
4. IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
5. WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
6. WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED ABOVE AS STRUCTURAL BACKFILL), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."
7. FOR PIPE TYPES THAT ARE NOT SMOOTH ON THE OUTSIDE (CORRUGATED OR PROFILE WALLS), BACKFILL GRADATIONS SHOULD BE SELECTED THAT WILL PERMIT THE FILLING OF THE CORRUGATION OR PROFILE VALLEY.
8. HIGH DENSITY POLYETHYLENE PIPES OF DIAMETERS OTHER THAN SHOWN WILL NOT BE ALLOWED.
9. JOINTS FOR HDPE PIPE SHALL MEET THE REQUIREMENTS FOR SOIL TIGHTNESS AS SPECIFIED IN AASHTO SECTION 26.4.2.4 AND 30.4.2 "AASHTO LRFD BRIDGE CONSTRUCTION SPECIFICATIONS." JOINTS SHALL BE INSTALLED PER MANUFACTURER'S RECOMMENDATIONS.

DATE	REVISION	DATE FILMED
2-27-14	REVISED GENERAL NOTE 1.	
12-15-11	REVISED GENERAL NOTES & MINIMUM COVER NOTE	
11-17-10	ISSUED	

ARKANSAS STATE HIGHWAY COMMISSION

PLASTIC PIPE CULVERT  
(HIGH DENSITY POLYETHYLENE)

STANDARD DRAWING PCP-1



INSTALLATION TYPE	•• MATERIAL REQUIREMENTS FOR STRUCTURAL BACKFILL AND STRUCTURAL BEDDING
TYPE 2	•SELECTED MATERIALS (CLASS SM-1, SM-2, OR SM-4)

- AGGREGATE BASE COURSE (CLASS 4, 5, 6, OR 7) MAY BE USED IN LIEU OF SELECTED MATERIAL. SM3 WILL NOT BE ALLOWED.
  - STRUCTURAL BEDDING MATERIAL SHALL HAVE A MAXIMUM PARTICLE SIZE OF 1/2 INCH. STRUCTURAL BACKFILL MATERIAL SHALL BE FREE OF ORGANIC MATERIAL, STONES LARGER THAN 1.50 INCH IN GREATEST DIMENSION, OR FROZEN LUMPS.
- STRUCTURAL BACKFILL AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF PVC PIPE.

MAXIMUM FILL HEIGHT BASED ON STRUCTURAL BACKFILL

PIPE DIAMETER	"H"
18"	45'-0"
24"	45'-0"
30"	40'-0"
36"	40'-0"

① NOTE:  
12" MIN. (18" - 36" DIAMETERS) MINIMUM COVER VALUE, "H" SHALL INCLUDE A MINIMUM 12" OF PAVEMENT AND/OR BASE.

MINIMUM TRENCH WIDTH BASED ON FILL HEIGHT "H"

PIPE DIAMETER	TRENCH WIDTH (FEET)	
	"H" < 10'-0"	"H" >OR= 10'-0"
18"	4'-6"	4'-6"
24"	5'-0"	6'-0"
30"	5'-6"	7'-6"
36"	6'-0"	9'-0"

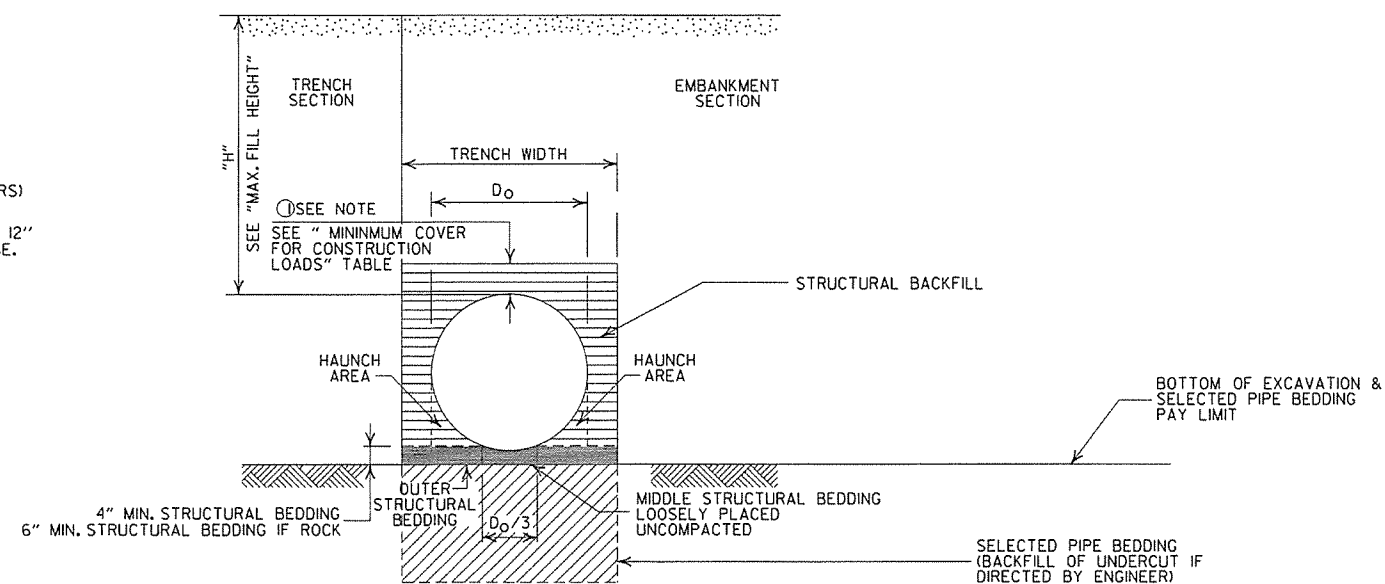
MULTIPLE INSTALLATION OF PVC PIPES

PIPE DIAMETER	CLEAR DISTANCE BETWEEN PIPES
18"	1'-6"
24"	2'-0"
30"	2'-6"
36"	3'-0"

MINIMUM COVER FOR CONSTRUCTION LOADS

PIPE DIAMETER	② MIN. COVER (FEET) FOR INDICATED CONSTRUCTION LOADS			
	18.0-50.0 (KIPS)	50.0-75.0 (KIPS)	75.0-110.0 (KIPS)	110.0-175.0 (KIPS)
18" THRU 36"	2'-0"	2'-6"	3'-0"	3'-0"

② MINIMUM COVER SHALL BE MEASURED FROM TOP OF PIPE TO TOP OF THE MAINTAINED CONSTRUCTION ROADWAY SURFACE. THE SURFACE SHALL BE MAINTAINED.



TYPE 2 EMBANKMENT AND TRENCH INSTALLATIONS

1. STRUCTURAL BACKFILL, EMBANKMENT, AND OUTER STRUCTURAL BEDDING MATERIAL SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.

CONSTRUCTION SEQUENCE

- PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
- INSTALL PIPE TO GRADE.
- COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
- THE STRUCTURAL BACKFILL SHALL BE PLACED AND COMPACTED IN LAYERS NOT EXCEEDING 8", THE LAYERS SHALL BE BROUGHT UP EVENLY AND SIMULTANEOUSLY TO THE ELEVATION OF THE MINIMUM COVER.
- PIPE INSTALLATION MAY REQUIRE THE USE OF RESTRAINTS, WEIGHTING OR OTHER APPROVED METHODS IN ORDER TO HELP MAINTAIN GRADE AND ALIGNMENT.

- LEGEND -

H = FILL HEIGHT (FT.)  
D<sub>o</sub> = OUTSIDE DIAMETER OF PIPE  
MAX. = MAXIMUM  
MIN. = MINIMUM

==== = STRUCTURAL BACKFILL MATERIAL  
===== = UNDISTURBED SOIL

GENERAL NOTES


- PIPE SHALL CONFORM TO ASTM F949, CELL CLASS 12454. INSTALLATION SHALL CONFORM TO JOB SPECIAL PROVISION "PLASTIC PIPE" AND SECTION 606 OF THE STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION).
- PLASTIC PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
- THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PLUS A SUFFICIENT WIDTH TO ENSURE WORKING ROOM TO PROPERLY AND SAFELY PLACE AND COMPACT HAUNCHING AND OTHER BACKFILL MATERIAL.
- IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
- WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
- WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED ABOVE AS STRUCTURAL BACKFILL), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."
- FOR PIPE TYPES THAT ARE NOT SMOOTH ON THE OUTSIDE (CORRUGATED OR PROFILE WALLS), BACKFILL GRADATIONS SHOULD BE SELECTED THAT WILL PERMIT THE FILLING OF THE CORRUGATION OR PROFILE VALLEY.
- PVC PIPES OF DIAMETERS OTHER THAN SHOWN WILL NOT BE ALLOWED.
- JOINTS FOR PVC PIPE SHALL MEET THE REQUIREMENTS FOR SOIL TIGHTNESS AS SPECIFIED IN AASHTO SECTION 26.4.2.4 AND 30.4.2 "AASHTO LRFD BRIDGE CONSTRUCTION SPECIFICATIONS." JOINTS SHALL BE INSTALLED PER MANUFACTURER'S RECOMMENDATIONS.

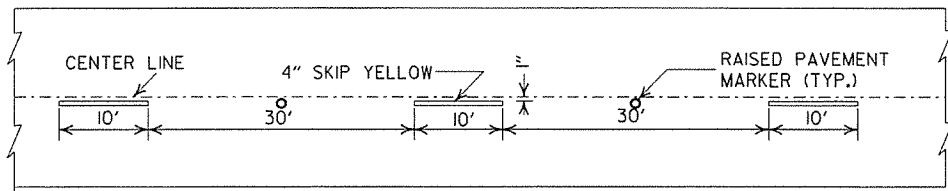
DATE	REVISION	DATE FILMED
2-27-14	REVISED GENERAL NOTE 1.	
12-15-11	REV GENERAL NOTES & MINIMUM COVER NOTE; DELETED SM3 MATERIAL	
11-17-10	ISSUED	

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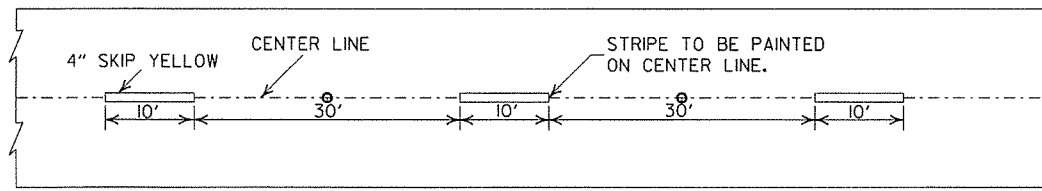
PLASTIC PIPE CULVERT  
(PVC F949)

STANDARD DRAWING PCP-2



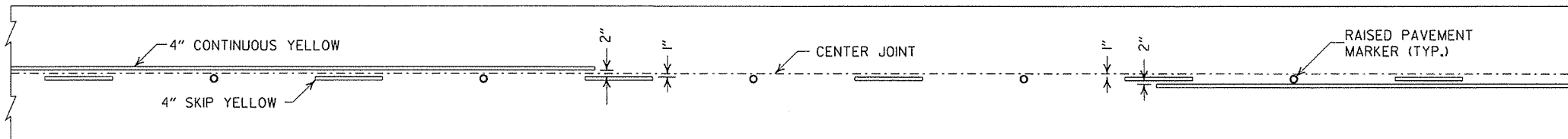


CONCRETE PAVEMENT

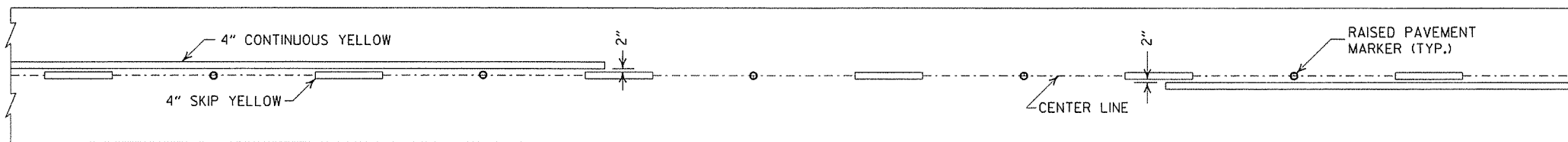


ASPHALT PAVEMENT

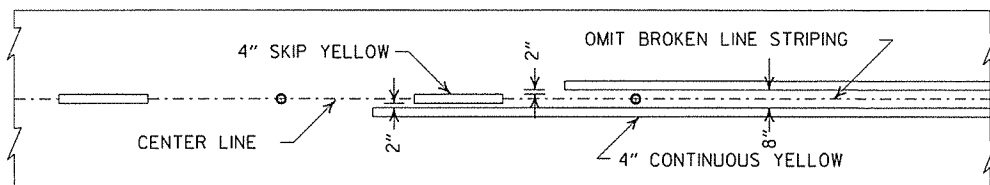
BROKEN LINE STRIPING



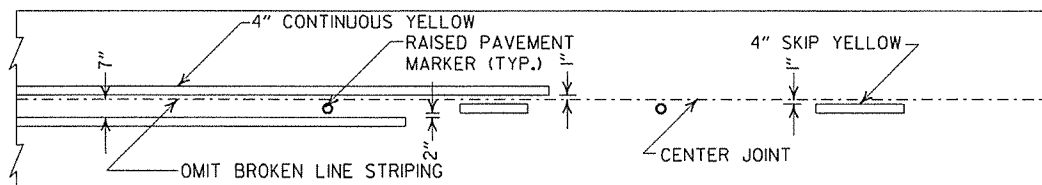
SOLID LINE STRIPING ON CONCRETE PAVEMENT



SOLID LINE STRIPING ON ASPHALT PAVEMENT

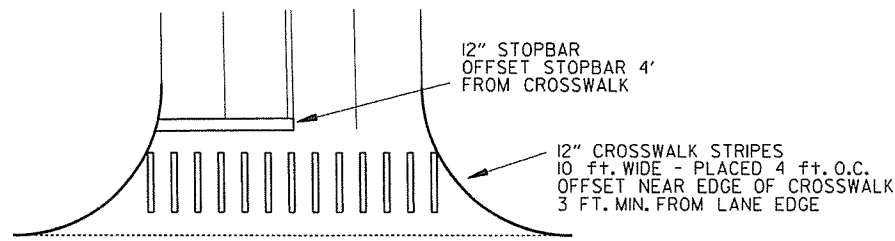


ASPHALT PAVEMENT



CONCRETE PAVEMENT

STRIPING AT ADJACENT NO PASSING LANES

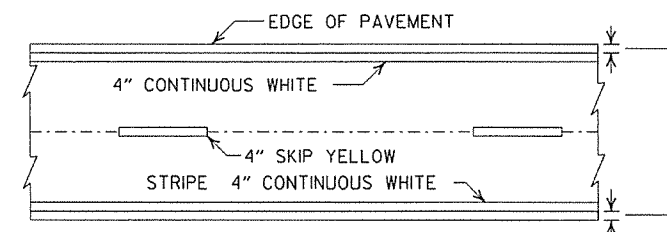


CROSSWALK AND STOPBAR DETAILS

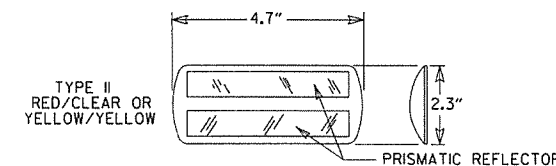
NOTES:

1. ALL LINES SHALL HAVE A WIDTH OF 4 INCHES.
2. THE THICKNESS AND RATE OF PAINT APPLICATION SHALL BE AS SPECIFIED IN SECTION 718 OF THE STANDARD SPECIFICATIONS.
3. THIS DRAWING SHALL BE USED IN CONJUNCTION WITH THE LATEST REVISED ADDITION OF THE "MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES."
4. RAISED PAVEMENT MARKERS SHALL BE CENTERED BETWEEN SKIP LINES ON 40 FEET SPACING UNLESS OTHERWISE SHOWN ON THE PLANS.

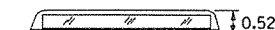
2" FOR ASPHALT OR CONCRETE PAVEMENT  
6" FOR BITUMINOUS SURFACE TREATMENT



PAVEMENT EDGE LINE MARKING



NOTE:  
THE RED LENS OF THE TYPE II R.P.M. SHALL FACE THE INCORRECT TRAFFIC MOVEMENT.



DETAIL OF STANDARD RAISED PAVEMENT MARKERS

GENERAL NOTES:

THIS DRAWING SHOULD BE CONSIDERED AS TYPICAL ONLY AND THE FINAL LOCATION OF THE STRIPING AND RAISED PAVEMENT MARKERS SHALL BE DETERMINED BY THE ENGINEER.

THIS DRAWING SHOULD BE USED IN CONJUNCTION WITH THE "MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES", LATEST REVISION.

NOTE:  
DIMENSIONS SHOWN FOR RAISED PAVEMENT MARKERS ARE TYPICAL. THE CONTRACTOR MAY SUBSTITUTE SIMILAR MARKERS WITH THE APPROVAL OF THE ENGINEER. REQUESTING APPROVAL FOR SIMILAR MARKERS MAY BE MADE BY REFERRING TO THE AHTD QUALIFIED PRODUCTS LIST.

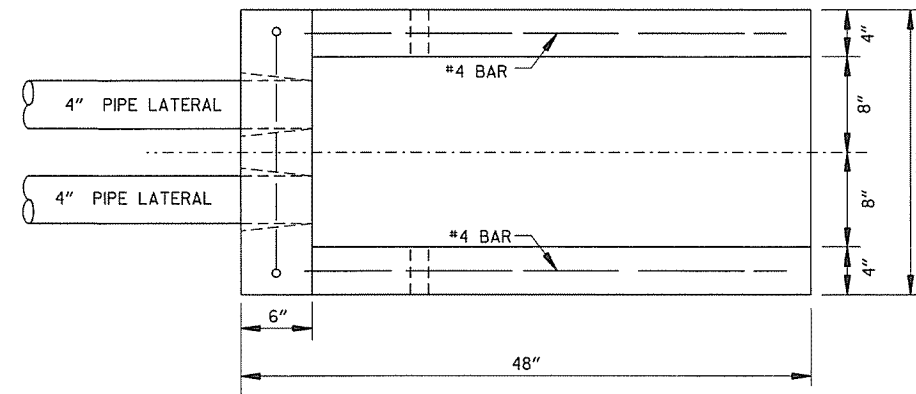
9-12-13	REVISED DETAIL OF STANDARD RAISED PAVEMENT MARKERS	
11-17-10	REVISED GENERAL NOTES & REMOVED PLOWABLE PVMT MRKRS	
11-18-04	REVISED NOTE 2 & GENERAL NOTES	
8-22-02	ADDED CROSSWALK & STOPBAR DTLS.	
7-02-98	ADDED DETAILS OF STD. RAISED PAV'T. MARKERS	
4-26-96	REV. NOTES 3&4; ADDED R.P.M.	
9-30-80	DRAWN	1-9-30-80
DATE	REVISION	FILMED

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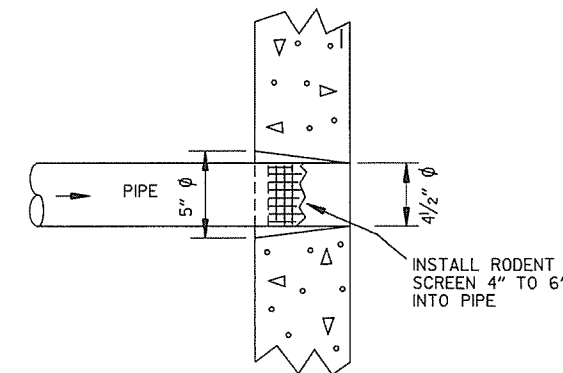
PAVEMENT MARKING DETAILS

STANDARD DRAWING PM-1

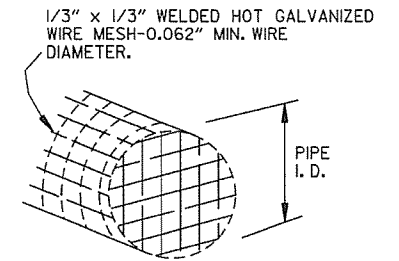
NOTE:  
 1. GRANULAR BACKFILL TO BE SUBSIDIARY TO PIPE UNDERDRAIN.  
 2. UNLESS OTHERWISE SPECIFIED ON THE PLANS, THE UNDERDRAIN COVER SHALL BE THOROUGHLY COMPACTED EARTH AND SHALL BE SUBSIDIARY TO PIPE UNDERDRAIN.  
 3. GRANULAR MATERIAL SHALL BE WRAPPED WITH GEOTEXTILE FABRIC, LAP FABRIC 12" OR THE WIDTH OF THE TRENCH AT THE TOP.



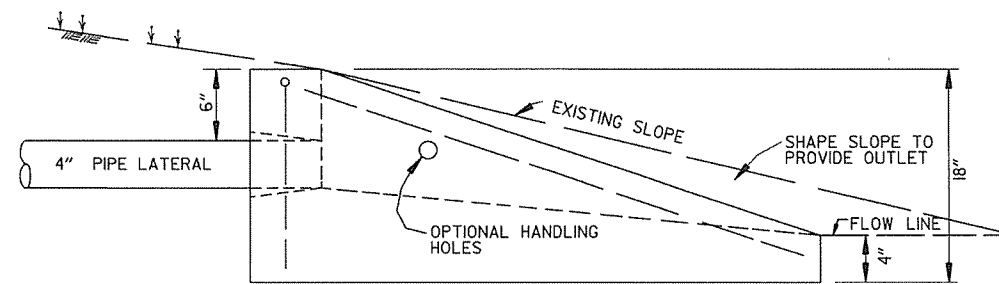
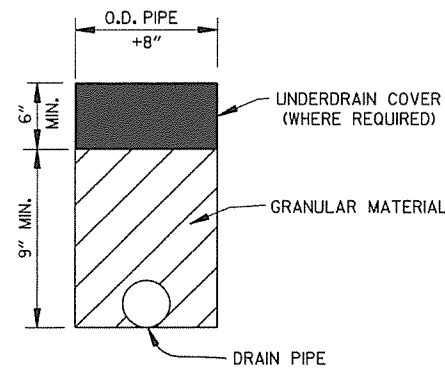
PLAN VIEW



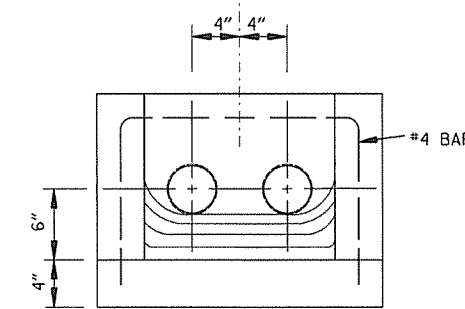
DETAIL OF HOLE FOR 4" PIPE



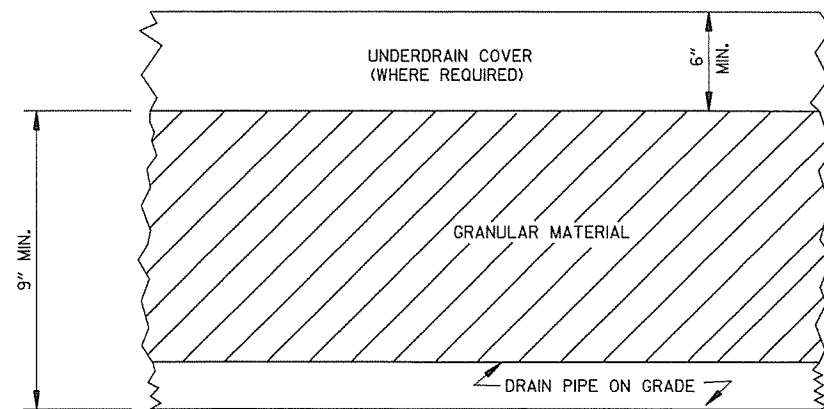
DETAIL OF RODENT SCREEN



SIDE VIEW

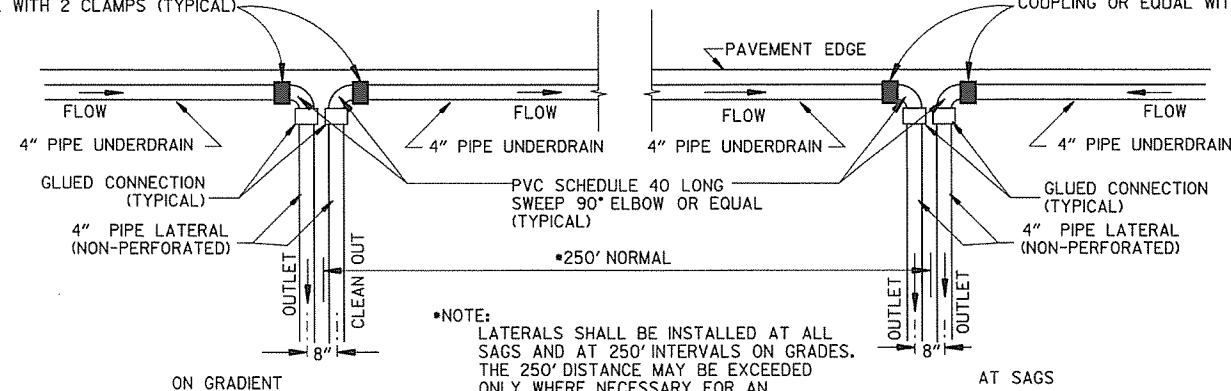


FRONT VIEW



DETAILS OF PIPE UNDERDRAIN

UNDERDRAIN OUTLET PROTECTORS  
 FERNCO 1056-44 (4" CI/PLASTIC) OR FERNCO 1051-44 (4" AC/DI OR 4" CI/PLASTIC) COUPLING OR EQUAL WITH 2 CLAMPS (TYPICAL)



NOTE:  
 LATERALS SHALL BE INSTALLED AT ALL SAGS AND AT 250' INTERVALS ON GRADES. THE 250' DISTANCE MAY BE EXCEEDED ONLY WHERE NECESSARY FOR AN ACCEPTABLE OUTLET.

DETAIL OF PIPE UNDERDRAIN LATERALS WHEN PLACED ALONG PAVEMENT EDGE

NOTE: PVC PIPE FOR LATERALS SHALL MEET THE REQUIREMENTS OF ASTM D 1785 (LATEST REVISION) FOR SCHEDULE 40 PIPE.

DATE	REVISION	DATE FILMED
4-10-03	REVISED NOTE 3	
1-12-00	REVISED DETAIL OF UNDERDRAIN LATERALS	
11-18-98	REVISED NOTE	
10-18-96	REVISED MIN. DEPTH & GEOTEXTILE FABRIC	
4-26-96	ADDED LATERAL NOTE; 5 1/2" TO 5"	
11-22-95	REVISED LATERALS	
7-20-95	REVISED LATERALS & ADDED NOTE	
11-3-94	REVISED FOR DUAL LATERALS	11-3-94
10-1-92	SUBSTITUTED GEOTEXTILE	10-1-92
8-15-91	ADDED POLYETHYLENE PIPE	8-15-91
11-8-90	DELETED ALTERNATE NOTE	11-8-90
1-25-90	ADDED 4" SNAP ADAPTER	1-25-90
11-30-89	DEL. (SUBGRADE); ADDED (WHERE REQUIRED)	11-30-89
7-15-88	ISSUED P.L.M.	647-7-15-88

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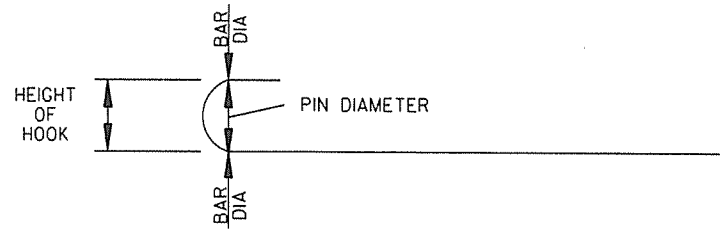
DETAILS OF PIPE UNDERDRAIN

STANDARD DRAWING PU-1

STEEL FABRICATION: REINFORCING STEEL FABRICATION SHALL CONFORM TO THE DIMENSIONS LISTED IN THE TABLE BELOW:

BAR SIZE	PIN DIAMETER	HOOK EXTENSION "K"
3	2 1/4"	4"
4	3 "	4 1/2"
5	3 3/4"	5"
6	4 1/2"	6"
7	5 1/4"	7"
8	6"	8"

IF THE OVERALL HEIGHT OF THE HOOK (SEE DIAGRAM BELOW) FOR A "b", "b1", "b2" OR "b3" BENT BAR IS GREATER THAN THE CORRESPONDING TOP OR BOTTOM SLAB THICKNESS, LESS 2 3/4 INCHES, EACH BENT BAR SHALL BE REPLACED WITH ONE HOOKED BAR AND ONE STRAIGHT BAR, USING LENGTHS AS SHOWN IN THE TABLE BELOW. THE TWO BARS SHALL BE THE SAME DIAMETER AS, AND PLACED AT THE SAME SPACING AS, THE "b", "b1", "b2" OR "b3" BENT BARS THEY REPLACE.



NOTE: DIMENSIONS OF BARS ARE MEASURED OUT TO OUT OF BARS.

OVERALL HEIGHT OF HOOKED BAR DIAGRAM

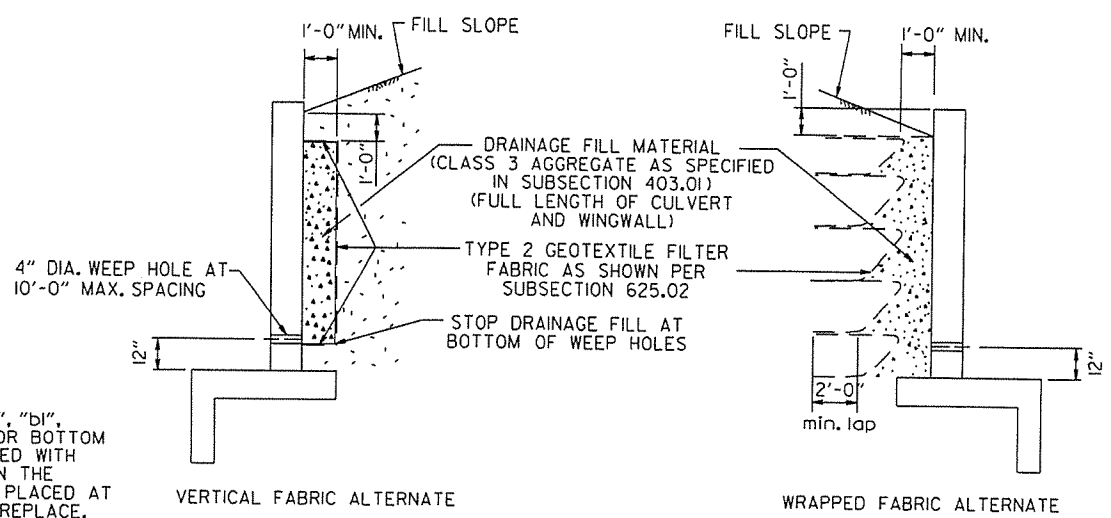
THE HOOKED BARS SHALL BE PLACED IN THE BOTTOM OF THE TOP SLAB AND THE TOP OF THE BOTTOM SLAB. THE STRAIGHT BARS SHALL BE PLACED IN THE TOP OF THE TOP SLAB AND THE BOTTOM OF THE BOTTOM SLAB. SEE TABLE BELOW FOR LENGTHS OF REPLACEMENT HOOKED AND STRAIGHT BARS.

FOR SKEWED CULVERTS, THE REPLACEMENT STRAIGHT BAR MAY HAVE TO BE CUT IN FIELD TO FIT.

REPLACEMENT BAR LENGTHS TABLE

BAR SIZE: "b", "b1", "b2" OR "b3"	LENGTH OF HOOKED BAR	LENGTH OF STRAIGHT BAR
#4	L + 1' - 0"	SEE "c" BAR LENGTH
#5	L + 1' - 2"	SEE "c" BAR LENGTH
#6	L + 1' - 4"	SEE "c" BAR LENGTH
#7	L + 1' - 8"	SEE "c" BAR LENGTH
#8	L + 1' - 10"	SEE "c" BAR LENGTH
#9	L + 2' - 6"	SEE "c" BAR LENGTH

L = "OW" - 3 INCHES



WINGWALL & CULVERT DRAINAGE DETAIL

REINFORCED CONCRETE BOX CULVERT GENERAL NOTES

CONCRETE SHALL BE CLASS S WITH A MINIMUM 28 DAY COMPRESSIVE STRENGTH OF 3500 PSI. REINFORCING STEEL SHALL BE AASHTO M 31 OR M 53, GRADE 60.

CONSTRUCTION AND MATERIALS FOR WINGWALL & CULVERT DRAINAGE, INCLUDING WEEP HOLES AND GRANULAR MATERIAL, SHALL BE SUBSIDIARY TO THE BID ITEM, "CLASS S CONCRETE".

MEMBRANE WATERPROOFING SHALL CONFORM TO THE REQUIREMENTS OF SECTION 815 OF THE STANDARD SPECIFICATIONS.

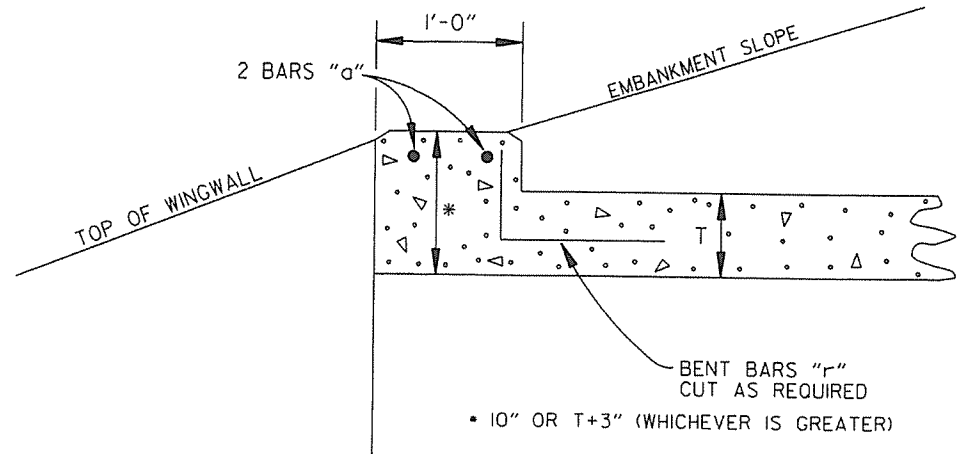
MEMBRANE WATERPROOFING SHALL BE APPLIED TO ALL CONSTRUCTION JOINTS IN THE TOP SLAB AND THE SIDEWALLS OF R.C. BOX CULVERTS AS DIRECTED BY THE ENGINEER. NO PAYMENT SHALL BE MADE FOR THIS ITEM, BUT PAYMENT WILL BE CONSIDERED TO BE INCLUDED IN THE VARIOUS ITEMS BID FOR THE R.C. BOX CULVERT.

REINFORCING STEEL TOLERANCES: THE TOLERANCES FOR REINFORCING STEEL SHALL MEET THOSE LISTED IN "MANUAL OF STANDARD PRACTICE" PUBLISHED BY CONCRETE REINFORCING STEEL INSTITUTE (CRSI) EXCEPT THAT THE TOLERANCE FOR TRUSS BARS SUCH AS FIGURE 3 ON PAGE 7-4 OF THE CRSI MANUAL SHALL BE MINUS ZERO TO PLUS 1/2 INCH.

WEEP HOLES IN BOX CULVERT WALLS SHALL HAVE A MAXIMUM HORIZONTAL SPACING OF 10'-0" AND SHALL BE SPACED TO CLEAR ALL REINFORCING STEEL. THE DRAIN OPENING SHALL BE 4" DIAMETER AND SHALL BE PLACED 12" ABOVE THE TOP OF THE BOTTOM SLAB.

WEEP HOLES IN WINGWALLS SHALL HAVE A MAXIMUM HORIZONTAL SPACING OF 10'-0" AND SHALL BE SPACED TO CLEAR ALL REINFORCING STEEL. THERE SHALL BE A MINIMUM OF TWO (2) WEEP HOLES IN EACH WINGWALL. THE DRAIN OPENING SHALL BE 4" DIAMETER AND SHALL BE PLACED 12" ABOVE THE TOP OF THE WINGWALL FOOTING.

THE REQUIREMENTS SHOWN ON THIS DRAWING SHALL SUPERCEDE THE CORRESPONDING REQUIREMENTS ON ALL REINFORCED CONCRETE BOX CULVERT STANDARD DRAWINGS.



NOTE: FOR ALL SKEWED R.C. BOX CULVERTS THE LENGTH "K" OF THE MODIFIED HEADWALL SHALL BE EQUAL TO THE ROADWAY LENGTH "RL". THE ENDS OF THE HEADWALL SHALL BE CONSTRUCTED PARALLEL TO THE SKEW ANGLE OF THE BOX CULVERT.

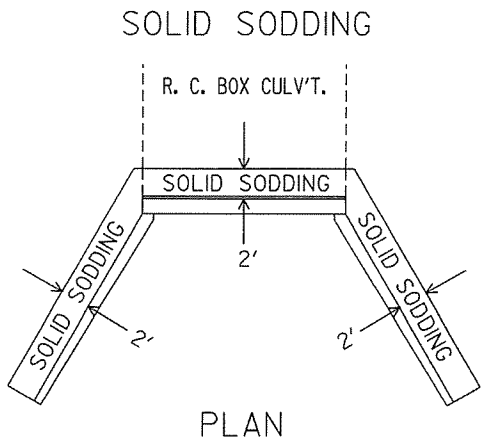
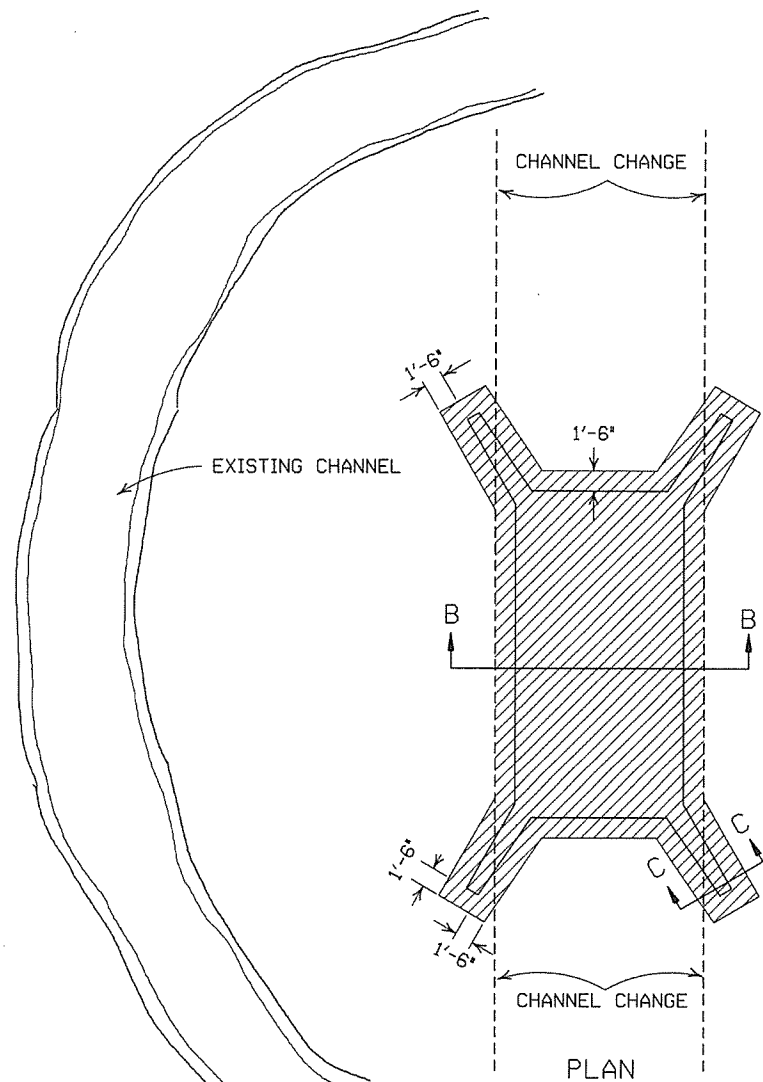
R.C. BOX CULVERT HEADWALL MODIFICATIONS

DATE	REVISION	DATE FILMED
7/26/12	REV. DRAINAGE FILL MATERIAL & DETAIL	
12/15/11	REQUIRE WEEP HOLES IN BOX CULVERT WALLS	
5-25-06	REV. GEN. NOTES AND DETAILS FOR WEEP HOLES; BAR DIAGRAM	
11-16-01	ADDED WINGWALL DRAINAGE DETAIL/EDITED GEN. NOTES	
10-18-96	REV. ASTM REF. TO AASHTO & ADDED BAR DIAGRAM	
10-12-95	MOVED SOLID SODDING DETAIL TO RCB-2	
6-2-94	ADDED SOLID SODDING PLAN DETAIL	
8-5-93	REVISED PIN DIAMETER TO SPECS.	
8-15-91	DRAWN AND ISSUED	
DATE	REVISION	DATE FILMED

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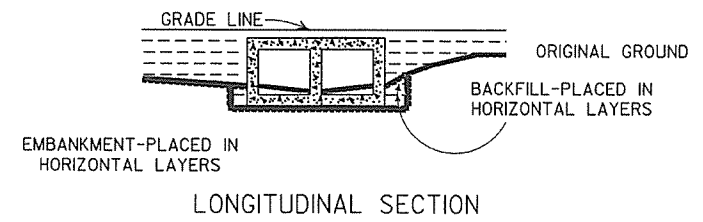
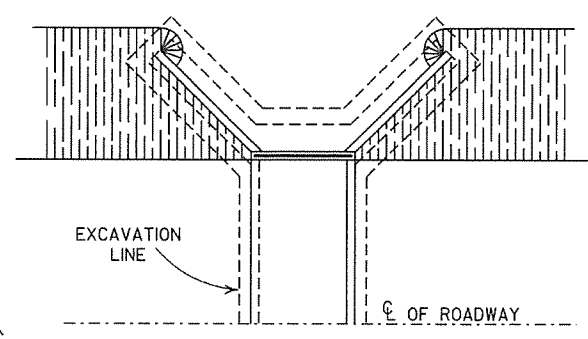
REINFORCED CONCRETE BOX CULVERT DETAILS

STANDARD DRAWING RCB-1

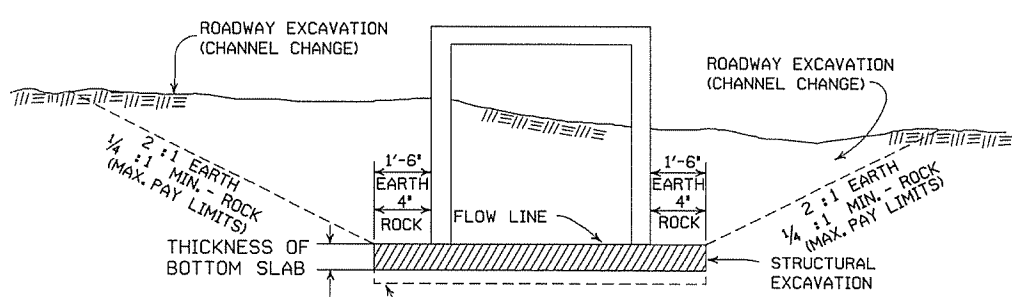
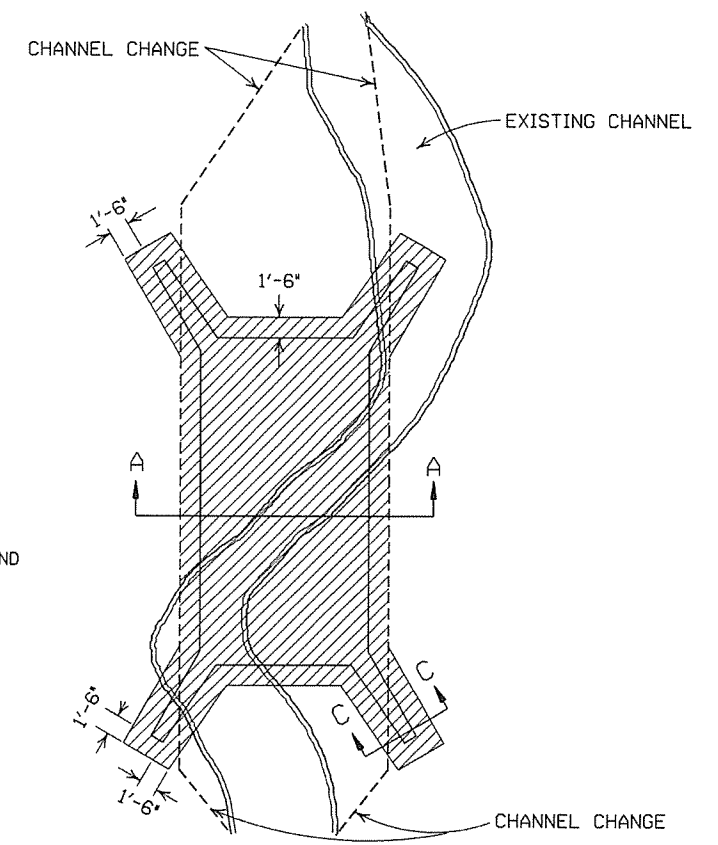


PARTIAL SECTION SHOWING SOLID SODDING AT HEADWALLS AND WING WALLS

NOTE: LENGTH MEASURED ALONG THE CENTER OF 2' STRIP OF SOLID SODDING.

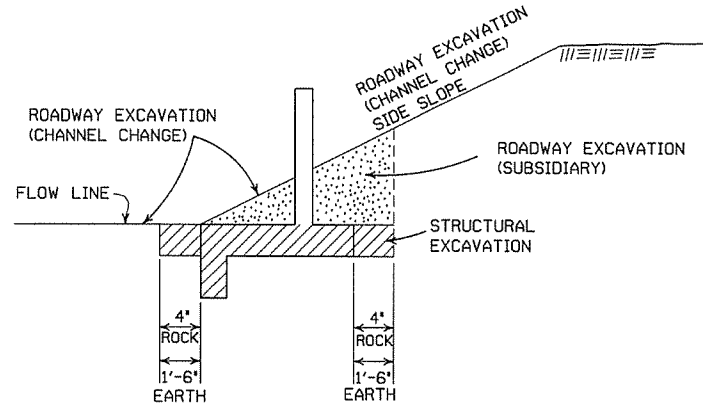


BACKFILL DETAILS FOR BOX CULVERT

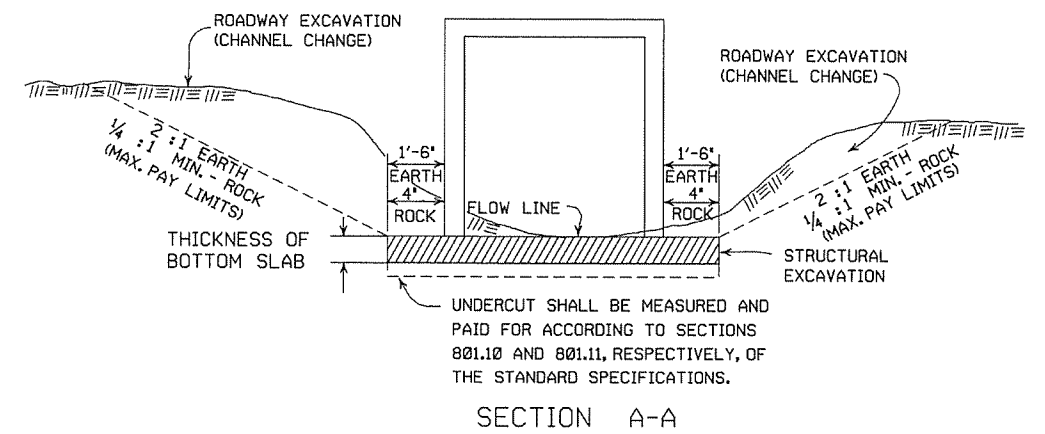


SECTION B-B  
DETAILS FOR NEW CHANNELS

UNDERCUT SHALL BE MEASURED AND PAID FOR ACCORDING TO SECTIONS 801.10 AND 801.11, RESPECTIVELY, OF THE STANDARD SPECIFICATIONS.



SECTION C-C



SECTION A-A  
DETAILS THROUGH EXISTING CHANNELS

UNDERCUT SHALL BE MEASURED AND PAID FOR ACCORDING TO SECTIONS 801.10 AND 801.11, RESPECTIVELY, OF THE STANDARD SPECIFICATIONS.

GENERAL NOTES:

ROADWAY EXCAVATION (CHANNEL CHANGE) WILL BE PAID FOR AT R.C. BOX CULVERT LOCATIONS. IT WILL BE PAID TO THE LIMITS ACTUALLY CUT AND WILL BE CONFINED TO THAT PORTION OF THE INDICATED AREA THAT IS ABOVE THE FLOW LINE. ROADWAY EXCAVATION (CHANNEL CHANGE) SHALL BE MEASURED BY CROSS SECTIONS AND VOLUMES COMPUTED BY AVERAGE END AREA METHOD. ALL CHANNEL CHANGES SHALL BE BROUGHT TO GRADE PRIOR TO MAKING ANY EXCAVATION FOR STRUCTURES.

EXCAVATION FOR STRUCTURES WILL BE PAID FOR AT ALL R.C. BOX CULVERT LOCATIONS. IT WILL BE PAID TO THE LIMITS SHOWN AND SHALL BE CONFINED TO THAT PORTION OF THE INDICATED AREA THAT IS BELOW THE CHANNEL FLOW LINE.

ROADWAY EXCAVATION SHOWN IN SECTION C-C ABOVE AS SUBSIDIARY WILL NOT BE MEASURED OR PAID FOR DIRECTLY, BUT PAYMENT WILL BE CONSIDERED TO BE INCLUDED IN THE VARIOUS ITEMS OF EXCAVATION.

11-20-03	REVISED SECTION A-A NOTE	
8-22-02	REVISED SECTION B-B NOTE	
10-12-95	COMBINED 1891B AND 1888A	
1-4-83	REVISED GENERAL NOTES AND ADDED MAXIMUM PAY LIMIT NOTES.	674-1-4-83
2-2-76	EXCAV. PAY LIMITS	917-2-2-76
10-2-72	REVISED AND REDRAWN	564-10-16-72
DATE	REVISION	FILMED

ARKANSAS STATE HIGHWAY COMMISSION

EXCAVATION PAY LIMITS, BACKFILL, & SOLID SODDING FOR BOX CULVERTS

STANDARD DRAWING RCB-2

SUPERELEVATION TABLE FOR TWO - WAY TRAFFIC

DEGREE OF CURVE	30 MPH		40 MPH		50 MPH		55 MPH		60 MPH		70 MPH	
	e	Ls (FT)		e	Ls (FT)		e	Ls (FT)		e	Ls (FT)	
		MINIMUM	DESIRABLE		MINIMUM	DESIRABLE		MINIMUM	DESIRABLE		MINIMUM	DESIRABLE
0° 15'	N.C.			N.C.			N.C.			N.C.		
0° 30'	N.C.			N.C.			N.C.			N.C.		
0° 45'	N.C.			N.C.			N.C.			N.C.		
1° 00'	N.C.			N.C.			0.021			0.023		
1° 15'	N.C.			N.C.			0.026			0.030		
1° 30'	N.C.			0.021			0.031	200		0.037	250	300
1° 45'	N.C.			0.025	175		0.036			0.043		
2° 00'	R.C.			0.031			0.040			0.048	300	
2° 15'	R.C.			0.034			0.045	250		0.055		
2° 30'	0.021			0.037			0.049			0.061	300	350
2° 45'	0.023			0.040	200		0.053			0.067		
3° 00'	0.025			0.043			0.057			0.072	350	
3° 15'	0.027	150		0.046			0.061	230		0.077		
3° 30'	0.029			0.049			0.065	205		0.082	260	
3° 45'	0.031			0.051			0.069	215		0.086	275	
4° 00'	0.033			0.054			0.072	225		0.090	295	350
4° 30'	0.037			0.056			0.078	240		0.093	305	
5° 00'	0.040			0.061			0.083	250		0.096	315	
5° 30'	0.043			0.066	185		0.088	260		0.100	320	
6° 00'	0.046			0.070	190		0.092	270				
6° 30'	0.050			0.074	200		0.095	280				
7° 00'	0.053			0.078	210		0.098	285				
7° 30'	0.056			0.081	215		0.099	290				
8° 00'	0.058			0.084	220		0.100	290				
8° 30'	0.061			0.087	225							
9° 00'	0.063			0.089	230							
10° 00'	0.068	160		0.094	235							
11° 00'	0.072	170		0.097	250							
12° 00'	0.076	175		0.099	250							
13° 00'	0.080	180		0.100	250							
14° 00'	0.083	190										
15° 00'	0.086	195										
16° 00'	0.089	200										
17° 00'	0.091	200										
18° 00'	0.093	205										
19° 00'	0.095	210										
20° 00'	0.097	215										
21° 00'	0.098	215										
22° 00'	0.099	215										
23° 00'	0.099	215										
24° 00'	0.100	220										

D MAX = 24' 45"

ABBREVIATIONS

- NC - NORMAL CROWN
- RC - REVERSE CROWN, SUPERELEVATION AT NORMAL CROWN SLOPE
- e - RATE OF SUPERELEVATION (FT. PER FT.)
- Ls - LENGTH OF SUPERELEVATION TRANSITION (FT.)
- L - DISTANCE FROM BEGINNING OF SUPERELEVATION TRANSITION TO ANY POINT (FT.)
- d - WIDTH OF PAVEMENT (FT.) OR WIDTH OF SUBGRADE (FT.)
- C - NORMAL CROWN (FT.)

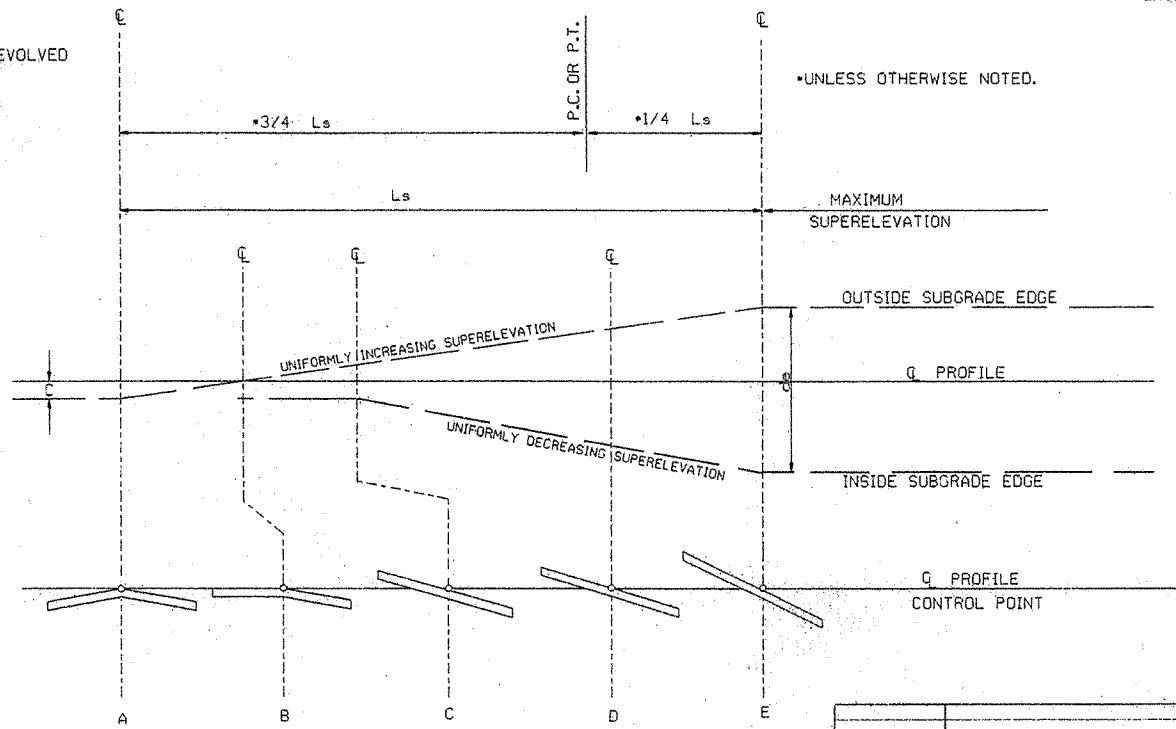
GENERAL NOTES

1. ON PAVEMENT WITH TWO-WAY TRAFFIC, THE SUPERELEVATION SHALL BE REVOLVED ON THE INSIDE PAVEMENT EDGE UNLESS OTHERWISE NOTED ON THE PLANS
2. SUPERELEVATION VALUES SHOWN ON THE CROSS SECTIONS ARE VALUES (+) OR (-) TO BE ADDED TO OR SUBTRACTED FROM THE POINT OF CONTROL.
3. LENGTHS FOR L MAY BE ROUNDED IN MULTIPLES OF 25 FT. OR 50 FT. TO PERMIT SIMPLER CALCULATIONS.
4. PAVEMENTS WIDER THAN 2 LANES SHALL HAVE ADDITIONAL TRANSITION LENGTHS AS FOLLOWS:

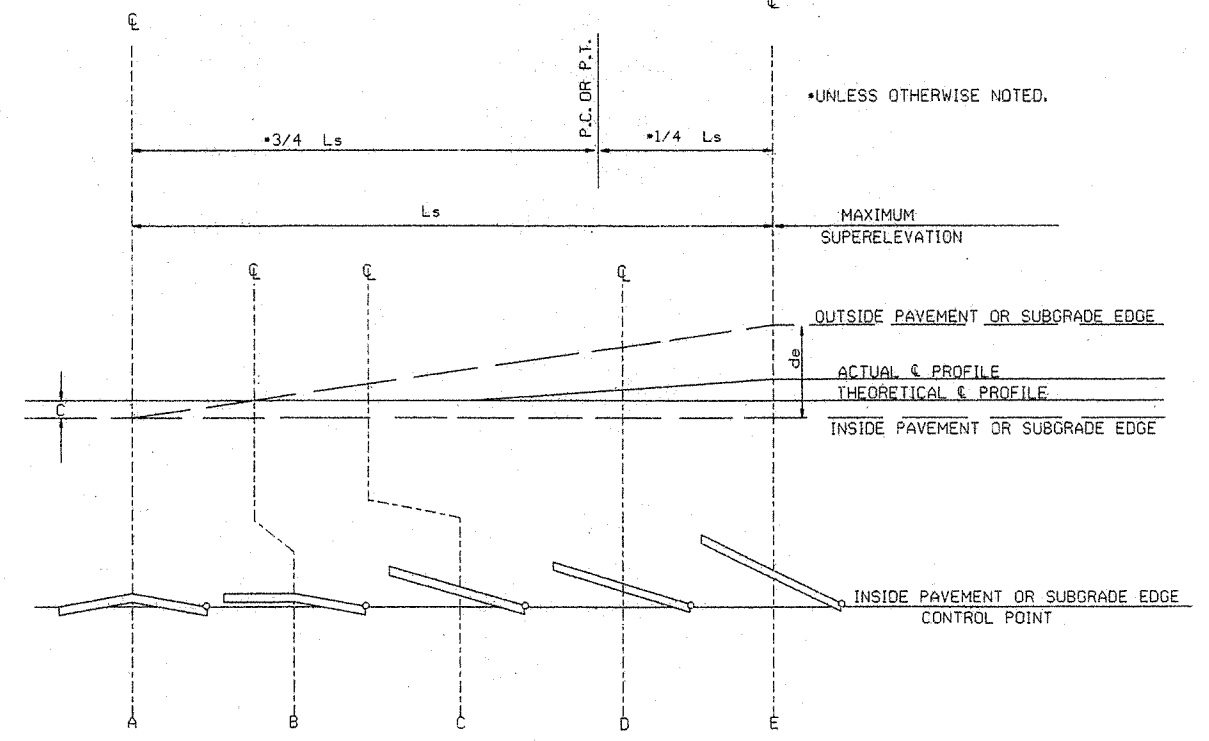
- 3 LANE UNDIVIDED - - - - - +20%
- 4 LANE UNDIVIDED - - - - - +50%
- 5 LANE UNDIVIDED - - - - - +80%
- 6 LANE UNDIVIDED - - - - - +100%

NOTE: MAINTAIN NORMAL CROWN ON INSIDE UNTIL SUPERELEVATION EXCEEDS 2C.

RATE OF SUPERELEVATION SHALL BE COMPUTED ON STRAIGHT LINE METHOD USING APPLICABLE Ls.



STANDARD METHOD WHEN SUPERELEVATION REVOLVES AROUND CENTER LINE



STANDARD METHOD WHEN SUPERELEVATION REVOLVES AROUND INNER SUBGRADE POINT OR INNER PAVEMENT EDGE

NOTE: MAINTAIN NORMAL CROWN ON INSIDE UNTIL SUPERELEVATION EXCEEDS 2C.

SUPERELEVATION FORMULA =  $\frac{Lde}{Ls}$

10-18-96	ADDED FORMULA	10-18-96
01-09-87	ISSUED	534-1-9-87
DATE	REVISION	DATE FILLED

ARKANSAS STATE HIGHWAY COMMISSION

TABLES AND METHOD OF SUPERELEVATION FOR TWO-WAY TRAFFIC

STANDARD DRAWING SE-2

ADVANCE DISTANCES (XXXX)

500 FT	1/2 MILE
1000 FT	3/4 MILE
1500 FT	1 MILE AHEAD


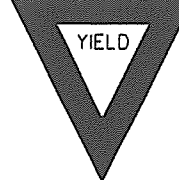
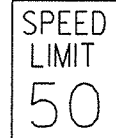


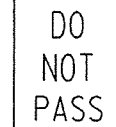
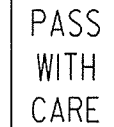


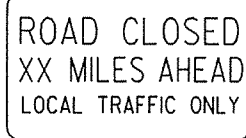
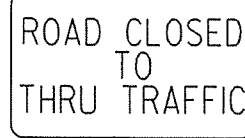

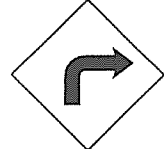
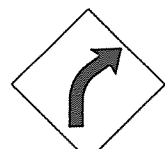
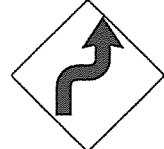

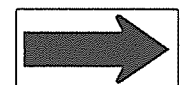

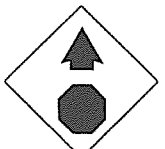
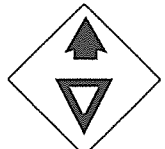
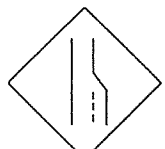










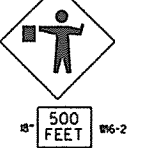


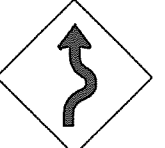



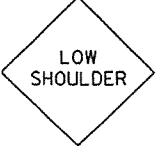
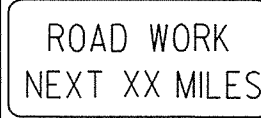
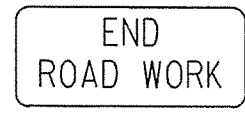
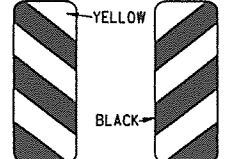


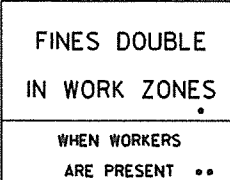
GENERAL NOTES:

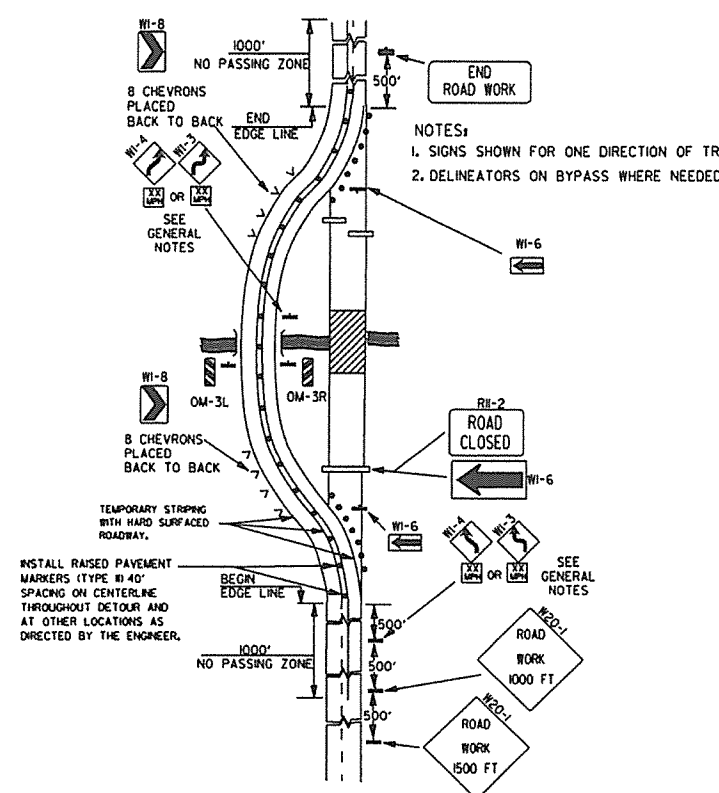
- ALL TRAFFIC CONTROL DEVICES USED ON ROAD CONSTRUCTION SHALL CONFORM TO THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES, LATEST EDITION, AND TO THE STANDARD HIGHWAY SIGNS, LATEST EDITION, OR AS APPROVED BY THE FEDERAL HIGHWAY ADMINISTRATION.
- TRAFFIC CONTROL DEVICES SHALL BE SET UP JUST BEFORE THE START OF CONSTRUCTION OPERATIONS AND SHALL BE PROPERLY MAINTAINED DURING THE TIME SUCH CONDITIONS EXIST. THEY SHALL REMAIN IN PLACE ONLY AS LONG AS NEEDED AND REMOVED THEREAFTER.
- EXISTING SIGNS AND CONSTRUCTION SIGNS SHALL BE KEPT IN PROPER POSITION, AND BE CLEAN AND LEGIBLE AT ALL TIMES. SIGNS THAT DO NOT APPLY TO EXISTING CONDITIONS SHALL BE REMOVED. SIGNS THAT ARE DAMAGED, DEFACED, OR THAT ACCUMULATE DIRT DURING CONSTRUCTION SHALL BE CLEANED, REPAIRED, OR REPLACED.
- SIGNS ARE USUALLY MOUNTED ON A SINGLE POST, ALTHOUGH THOSE WIDER THAN 36" OR LARGER THAN 10 SQ. FT. SHALL BE MOUNTED ON TWO POSTS OR ABOVE A TYPE III BARRICADE.
- SIGN POSTS DIRECT BURIED IN SOIL SHALL BE 2 LB. MINIMUM CHANNEL POST OR 4"x4" WOOD POSTS. CHANNEL POSTS SHALL BE PAINTED GREEN. WOOD POSTS SHALL BE PAINTED WHITE. ALL POSTS SHALL BE NEATLY CONSTRUCTED, AND SHALL BE REPLUMBED, CLEANED, OR REPAIRED AS NEEDED FOR THE DURATION OF THE JOB. THERE SHALL NOT BE MORE THAN 2 POSTS IN A 7' PATH FOR WOOD OR CHANNEL POSTS. ANY CHANNEL POST SPLICE SHALL BE IN ACCORDANCE WITH STANDARD DRAWING TC-3.
- POST MOUNTED SIGNS IN RURAL AREAS SHALL BE CONSTRUCTED WITH THE NEAR EDGE OF THE SIGN FROM 6 TO 12 FEET FROM THE PAVEMENT EDGE. SIGNS IN URBAN AREAS AND BARRICADE MOUNTED SIGNS SHALL BE MOUNTED A MINIMUM OF 2 FEET FROM THE PAVEMENT EDGE.
- ALL POST AND BARRICADE MOUNTED SIGNS MOUNTED IN URBAN AREAS SHALL BE MOUNTED A MINIMUM DISTANCE OF 7' FROM THE BOTTOM OF THE SIGN TO THE ROADWAY SURFACE. ALL POST AND BARRICADE MOUNTED SIGNS MOUNTED IN RURAL AREAS SHALL BE MOUNTED A MINIMUM DISTANCE OF 7' FROM THE BOTTOM OF THE SIGN TO THE ROADWAY SURFACE, EXCEPT A MINIMUM OF 6' SHALL BE USED WHEN MOUNTING AN ADVISORY SIGN BELOW A WARNING SIGN. TEMPORARY SIGNS MAY BE MOUNTED ON PORTABLE SUPPORTS FOR INTERMEDIATE TERM STATIONARY WORK CONDITIONS. THE SIGNS MINIMUM MOUNTING HEIGHT SHALL BE 5'. RETROREFLECTIVE DEVICES SHALL BE USED. TEMPORARY SIGNS MAY BE MOUNTED ON PORTABLE SUPPORTS FOR SHORT-TERM, SHORT DURATION, AND MOBILE CONDITIONS. THEY SHALL BE NO LESS THAN ONE (1) FOOT ABOVE THE TRAVELED WAY. LONG-TERM STATIONARY SIGNS SHALL BE DIRECT BURIED IN SOIL, UNLESS CONDITIONS NECESSITATE THE USE OF PORTABLE SIGNS, OR AS APPROVED BY THE ENGINEER. CONCRETE PADS, CONCRETE OR ROCK BALLAST, OR OTHER SOLID MATERIALS SHALL NOT BE UTILIZED WITH PORTABLE SIGN SUPPORTS.
- FLAGGERS SHALL USE REFLECTORIZED STOP-SLOW PADDLES. FLAGS MAY BE USED ONLY FOR EMERGENCY SITUATIONS.
- MOST OF THE SIGNS SHOWN ARE ORIENTED TO THE RIGHT, HOWEVER, THIS DOES NOT PRECLUDE THE USE OF MIRROR IMAGES OF THESE SIGNS WHERE THE REVERSE ORIENTATION MIGHT BETTER CONVEY TO MOTORISTS THE PROPER DIRECTION OF MOVEMENT.
- R55-1 SIGNS SHALL BE PLACED AT LEAST 1500' BUT NOT MORE THAN 1 MILE IN ADVANCE OF THE WORK ZONE. IF A SPEED LIMIT REDUCTION IS IN EFFECT, THE SIGN SHALL BE PLACED A MINIMUM OF 500' IN ADVANCE OF THE "REDUCED SPEED AHEAD" SIGN.

\* NOTE: SUPPORTS FOR SIGNS, BARRICADES, AND VERTICAL PANELS THAT ARE DIFFERENT FROM THE REQUIREMENTS SHOWN IN NOTES 4 & 5, BUT MEET THE REQUIREMENTS OF NCHRP-350 OR MANUAL FOR ASSESSING SAFETY HARDWARE (MASH), WILL BE ACCEPTED. COMPLIANCE WITH THE REQUIREMENTS OF NCHRP-350 OR MANUAL FOR ASSESSING SAFETY HARDWARE (MASH) IS REQUIRED FOR ALL PROJECTS.

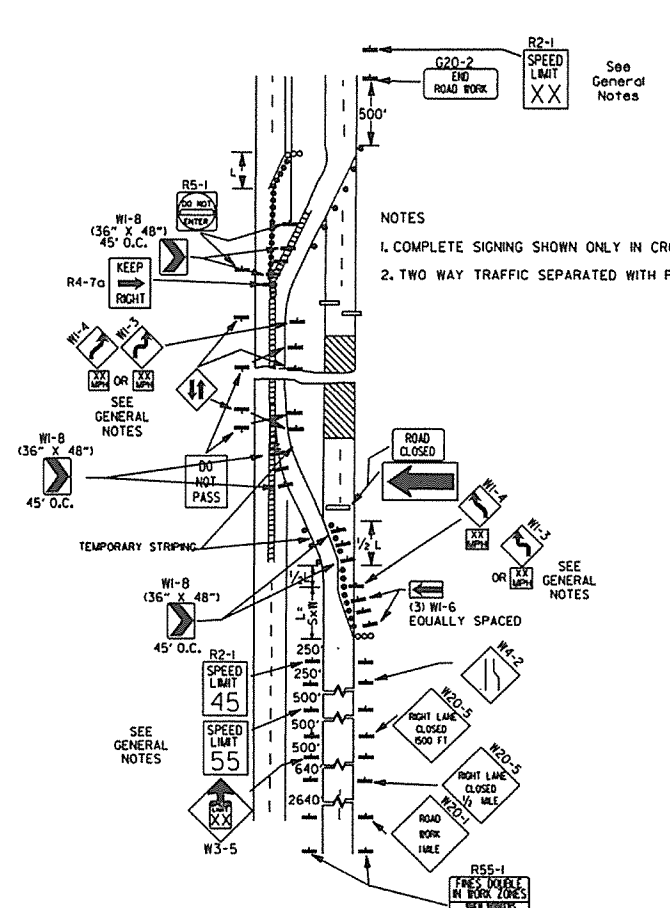
9-2-15	REVISED REDUCED SPEED LIMIT AHEAD SIGNS	
12-15-1	REVISED ROAD WORK NEXT XX MILES	
1-17-10	DELETED W8-9c & ADDED W8-9	
10-15-09	ADDED REFERENCE TO MASH & ADDED SIGN W24-1	
4-17-08	REVISED SIGN DESIGNATIONS	
1-18-04	REVISED NOTES	
10-9-03	REVISED NOTE 1	
1-16-04	REVISED NOTE 7	
9-28-00	REVISED NOTE	
1-18-98	ADDED NOTE	
6-26-97	REVISED NOTE 5	
4-03-97	REVISED NOTE 5	
10-18-95	ADDED CONTROLLED ACCESS HWY. SIGN & TO NOTE 7	
10-12-95	ADDED R55-1	
6-8-95	REVISED TO CORRECT SIGN ILLUSTRATIONS	6-8-95
2-2-95	REVISED PER PART VI, MUTCD SEPT. 3, 1993	
8-15-93	DRAWN AND PLACED IN USE	
DATE	REVISION	FILMED

ARKANSAS STATE HIGHWAY COMMISSION  
STANDARD TRAFFIC CONTROLS  
FOR HIGHWAY CONSTRUCTION  
STANDARD DRAWING TC-1

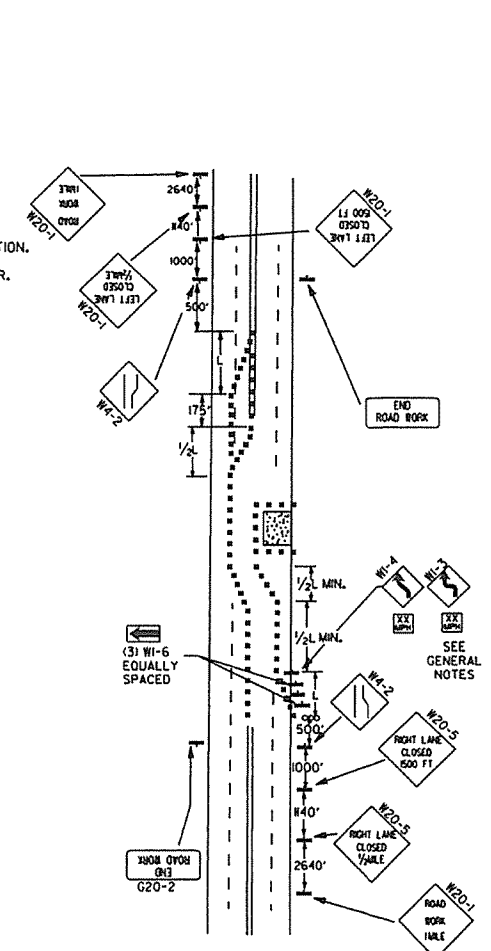
<p>RI-1</p>  <p>STANDARD 30"x30" EXPRESSWAY 36"x36" SPECIAL 48"x48"</p>	<p>RI-2</p>  <p>STD. 36"x36"x36" EXPWY. 48"x48"x48" FWY. 60"x60"x60"</p>	<p>R2-1</p>  <p>STD. 24"x30" EXPWY. 36"x48" FWY. 48"x60"</p>	<p>W3-5</p>  <p>STD. 36"x36" EXPWY. 48"x48" FWY. 48"x48"</p>	<p>W3-5a</p>  <p>STD. 36"x36" EXPWY. 48"x48" FWY. 48"x48"</p>	<p>R4-1</p>  <p>STD. 24"x30" EXPWY. 36"x48" FWY. 48"x60"</p>	<p>R4-2</p>  <p>STD. 24"x30" EXPWY. 36"x48" FWY. 48"x60"</p>	
<p>R5-1</p>  <p>STD. 30"x30" EXPWY. 36"x36" SPECIAL 48"x48"</p>	<p>R11-2</p>  <p>48"x30"</p>	<p>R11-3A</p>  <p>60"x30"</p>	<p>R11-4</p>  <p>60"x30"</p>	<p>RSP-1</p>  <p>48"x30"</p>	<p>W1-1</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	<p>W1-2</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	
<p>W1-3</p>  <p>STD. 48"x48"</p>	<p>W1-4</p>  <p>STD. 48"x48"</p>	<p>W1-6</p>  <p>STD. 48"x24" SPECIAL 60"x30"</p>	<p>W1-8</p>  <p>STD. 18"x24" SPECIAL 24"x30" EXPWY. 30"x36" FWY. 36"x48"</p>	<p>W3-1</p>  <p>STD. 36"x36" SPECIAL 48"x48"</p>	<p>W3-2</p>  <p>STD. 36"x36" SPECIAL 48"x48"</p>	<p>W4-2</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	
<p>W5-1</p>  <p>STD. 36"x36" SPECIAL 48"x48"</p>	<p>W6-3</p>  <p>EXPWY. 36"x36" SPECIAL 48"x48"</p>	<p>W8-7</p>  <p>EXPWY. 36"x36" FWY. 48"x48"</p>	<p>W9-2</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	<p>W13-1</p>  <p>STD. 24"x24"</p>	<p>W20-1</p>  <p>STD. 48"x48"</p>	<p>W20-2</p>  <p>STD. 48"x48"</p>	<p>W20-3</p>  <p>STD. 48"x48"</p>
<p>W20-4</p>  <p>STD. 48"x48"</p>	<p>W20-5</p>  <p>STD. 48"x48"</p>	<p>W20-7a</p>  <p>500 FEET 24" STD. 36"x36" FWY. 48"x48"</p>	<p>W21-2</p>  <p>STD. 30"x30" SPECIAL 36"x36"</p>	<p>W21-5</p>  <p>STD. 30"x30" SPECIAL 36"x36"</p>	<p>W24-1</p>  <p>STD. 36"x36"</p>	<p>W1-4b</p>  <p>STD. 48"x48"</p>	<p>R56-1</p>  <p>STD. 18"x18"</p>
<p>W8-11</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	<p>W8-9</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	<p>G20-1</p>  <p>60"x24"</p>	<p>G20-2</p>  <p>48"x24"</p>	<p>OM-3L OM-3R</p>  <p>12"x36"</p>	<p>M4-9</p>  <p>STD. 30"x24" SPECIAL 48"x36" SPECIAL 60"x48"</p>	<p>M4-10</p>  <p>48"x18"</p>	<p>R55-1</p>  <p>36"x60"</p> <p>• USE 6" C LETTERS • USE 4" D LETTERS</p>



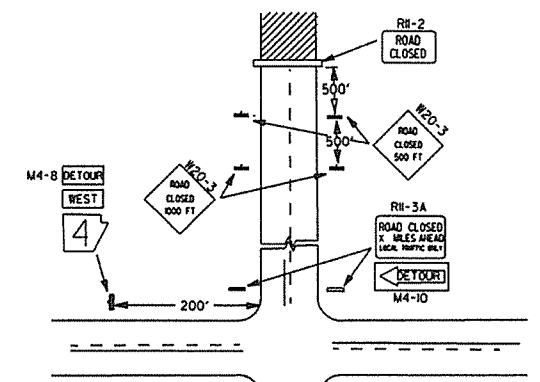
(A) TYPICAL APPLICATION OF TRAFFIC CONTROL DEVICES ON A 2-LANE HIGHWAY WHERE THE ENTIRE ROADWAY IS CLOSED AND A BYPASS DETOUR IS PROVIDED.



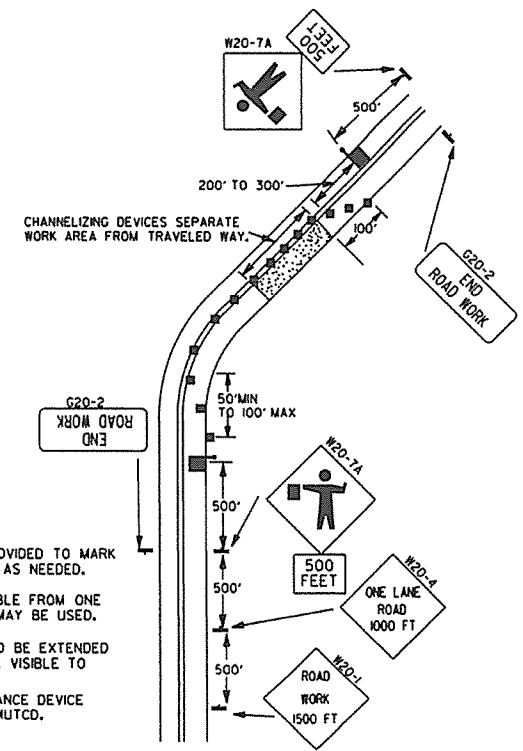
(B) TYPICAL APPLICATION - 4-LANE DIVIDED ROADWAY WHERE ONE ROADWAY IS CLOSED.



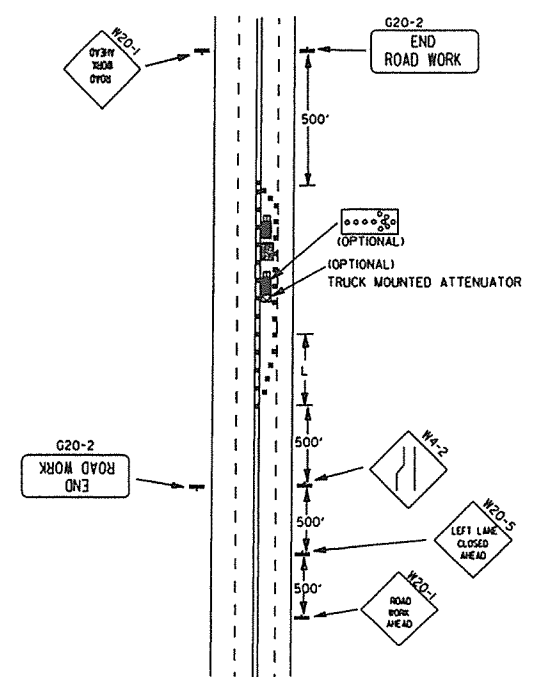
(C) TYPICAL APPLICATION - 4-LANE UNDIVIDED ROADWAY WHERE HALF OF THE ROADWAY IS CLOSED.



(D) TYPICAL APPLICATION - ROADWAY CLOSED BEYOND DETOUR POINT.

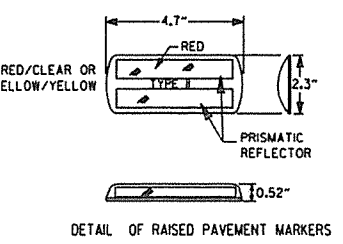


(E) TYPICAL APPLICATION OF TRAFFIC CONTROL DEVICES ON 2-LANE HIGHWAY WHERE ONE LANE IS CLOSED AND FLAGGING IS PROVIDED.



(F) TYPICAL APPLICATION - 4-LANE UNDIVIDED ROADWAY WITH INSIDE LANE CLOSED.

- KEY:
- FLAGGER
  - POSITIVE BARRIER
  - ARROW PANEL (IF REQUIRED)
  - TYPE III BARRICADE
  - CHANNELIZING DEVICE
  - TRAFFIC DRUM
  - RAISED PAVEMENT MARKER



TYPICAL ADVANCE WARNING SIGN PLACEMENT

TAPER FORMULAE:

$L = SXW$  FOR SPEEDS OF 45MPH OR MORE.

$L = \frac{WS^2}{60}$  FOR SPEEDS OF 40MPH OR LESS.

WHERE:

- L = MINIMUM LENGTH OF TAPER.
- S = NUMERICAL VALUE OF POSTED SPEED LIMIT PRIOR TO WORK OR 85TH PERCENTILE SPEED.
- W = WIDTH OF OFFSET.

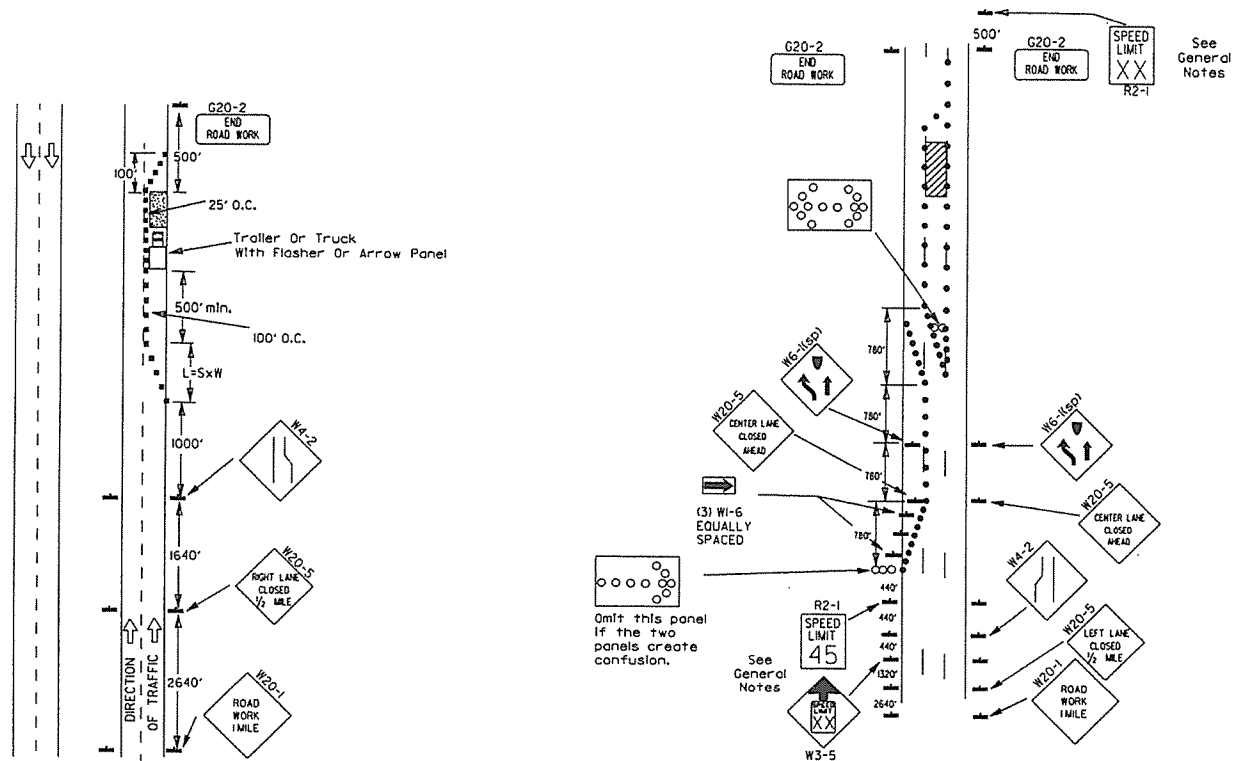
- GENERAL NOTES:
1. ADVISORY SPEED POSTED ON W1-3 OR W1-4 CURVE WARNING SIGNS TO BE DETERMINED AT SITE. USE W1-4 WHEN SPEED IS GREATER THAN 30MPH AND W1-3 WHEN 30MPH OR LESS.
  2. WHEN THE EXISTING SPEED LIMIT IS 55MPH AND THE PLANS REQUIRE A SPEED LIMIT OF 45MPH, THE R2-(155) SHALL BE OMITTED AND THE W3-5 SHALL BE INSTALLED AT THAT LOCATION. ADDITIONAL R2-1(45) SPEED LIMIT SIGNS SHALL BE INSTALLED AT A MAXIMUM OF 1MILE INTERVALS. AT THE END OF THE WORK AREA A R2-(1XX) SHALL BE INSTALLED TO MATCH ORIGINAL SPEED LIMIT.
  3. WHEN THE EXISTING SPEED LIMIT IS 65MPH AND THE PLANS REQUIRE A SPEED LIMIT OF 55MPH, THE R2-(145) SHALL BE OMITTED. ADDITIONAL R2-1(55)MPH SPEED LIMIT SIGNS SHALL BE INSTALLED AT A MAXIMUM OF 1MILE INTERVALS. AT THE END OF THE WORK AREA A R2-(1XX) SHALL BE INSTALLED TO MATCH ORIGINAL SPEED LIMIT.
  4. THE MAXIMUM SPACING BETWEEN CHANNELIZING DEVICES IN A TAPER SHOULD BE APPROXIMATELY EQUAL IN FEET TO THE SPEED LIMIT. BEYOND THE TAPER, MAXIMUM SPACING SHALL BE TWO TIMES THE SPEED LIMIT, OR AS DIRECTED BY THE ENGINEER.
  5. WARNING LIGHTS AND/OR FLAGS MAY BE MOUNTED TO SIGNS OR CHANNELIZING DEVICES AT NIGHT AS NEEDED.
  6. PAVEMENT MARKINGS NO LONGER APPLICABLE WHICH MIGHT CREATE CONFUSION IN THE MINDS OF VEHICLE OPERATORS SHALL BE REMOVED OR OBLITERATED AS SOON AS PRACTICABLE.
  7. TRAILER MOUNTED DEVICES SUCH AS ARROW PANELS AND PORTABLE CHANGEABLE MESSAGE SIGNS SHALL BE DELINEATED BY AFFIXING CONSPICUITY MATERIAL IN A CONTINUOUS LINE ON THE FACE OF THE TRAILER. WHEN PLACED ON OR ADJACENT TO THE SHOULDER AND NOT BEHIND A POSITIVE BARRIER, THESE DEVICES SHALL BE DELINEATED BY PLACING FIVE (5) TRAFFIC DRUMS, EQUALLY SPACED ALONG THE TRAFFIC SIDE OF THE DEVICE.
  8. DIMENSIONS SHOWN FOR RAISED PAVEMENT MARKERS ARE TYPICAL. THE CONTRACTOR MAY SUBSTITUTE SIMILAR MARKERS WITH THE APPROVAL OF THE ENGINEER. REQUESTING APPROVAL FOR SIMILAR MARKERS MAY BE MADE BY REFERRING TO THE AHTD QUALIFIED PRODUCTS LIST.

DATE	REVISION	FILED
9-2-15	REVISED NOTE 2, ADDED NOTE 8, REVISED DRAWING (A) & REPLACED R2-5A WITH W3-5	
9-12-13	REVISED DETAIL OF RAISED PAVEMENT MARKERS	
3-8-10	ADDED (AFAD)	
8-20-08	REVISED SIGN DESIGNATIONS	
8-18-04	ADDED GENERAL NOTE	
10-18-96	ADDED R55-1	
4-26-96	CORRECTED (a) BEHIND G20-2	
6-8-95	CORRECTED SIGN IDENT. ON W1-4A	6-8-95
2-2-95	REVISED PER PART VI, MUTCD, SEPT. 3, 1993	
8-15-91	DRAWN AND PLACED IN USE	

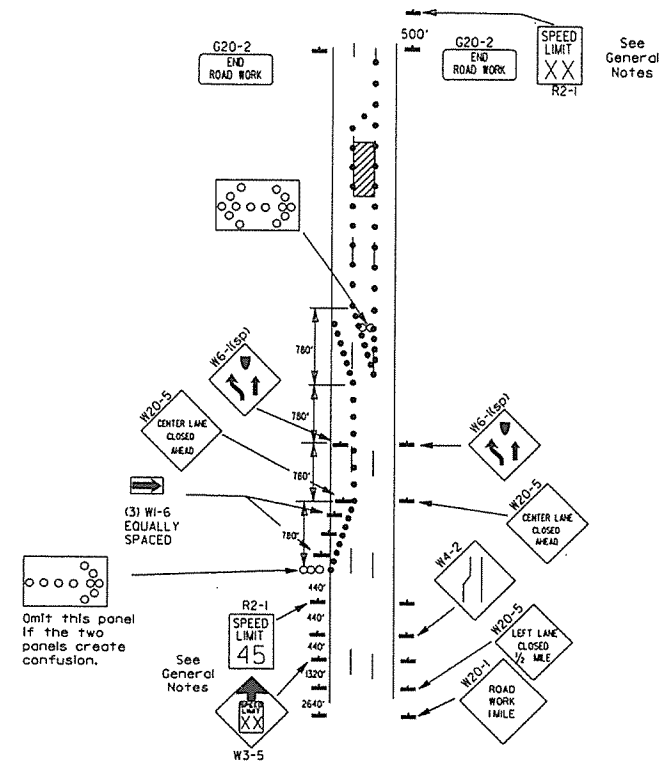
ARKANSAS STATE HIGHWAY COMMISSION  
 STANDARD TRAFFIC CONTROLS  
 FOR HIGHWAY CONSTRUCTION  
 STANDARD DRAWING TC-2



Channelizing devices



(A) Typical application - daytime maintenance operations of short duration on a 4-lane divided roadway where half of the roadway is closed.

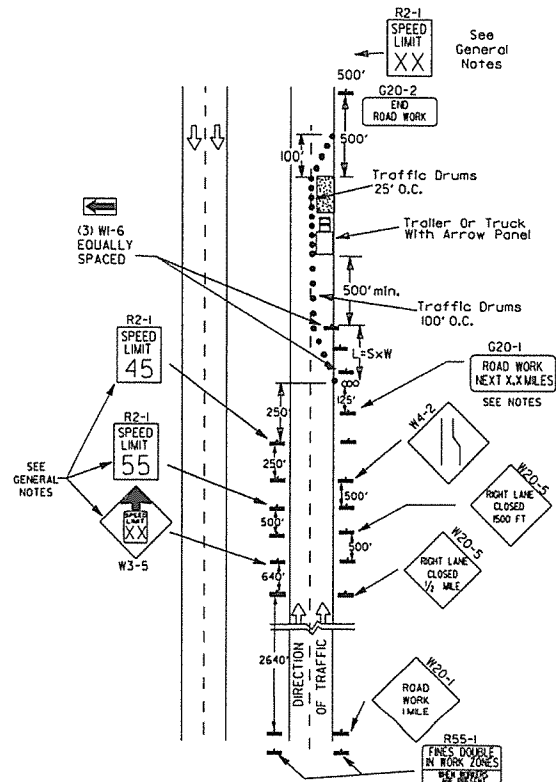


(B) Typical application - 3-lane oneway roadway where center lane is closed.

- KEY:
- Arrow Panel (if Required)
  - Channelizing Device
  - Traffic drum

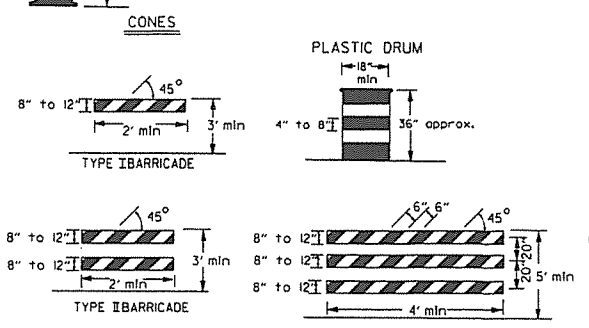
GENERAL NOTES:

1. A speed limit reduction may be implemented ONLY when designated in the plan or when recommended by the Roadway Design Division.
2. When the existing speed limit is 55mph and the plans require a speed limit of 45mph, the R2-1(55) shall be omitted and the W3-5 shall be installed at that location. Additional R2-1(45) speed limit signs shall be installed at a maximum of 1/2 mile intervals. At the end of the work area a R2-1(XX) shall be installed to match original speed limit.
3. When the existing speed limit is 65mph and the plans require a speed limit of 55mph, the R2-1(65) shall be omitted. Additional R2-1(55) speed limit signs shall be installed at a maximum of 1/2 mile intervals. At the end of the work area a R2-1(XX) shall be installed to match original speed limit.
4. The maximum spacing between channelizing devices in a taper should be approximately equal in feet to the speed limit. Beyond the taper, maximum spacing shall be two times the speed limit or as directed by the Engineer.
5. Warning lights and/or flags may be mounted to signs or channelizing devices at night as needed.
6. Pavement markings no longer applicable which might create confusion in the minds of vehicle operators shall be removed or obliterated as soon as practicable.
7. The G20-1 sign will be required on jobs of over two miles in length. When the lane closure is not at the beginning of the project, the G20-1 sign shall be erected 125' in advance of the job limit. Additional W20-1 (1/2 MILE) signs are not required in advance of lane closures that begin inside the project limits.
8. Flaggers shall use STOP/SLOW paddles for controlling traffic through work zones. Flags may be used only for emergency situations.
9. All plastic drums and cones shall meet the requirements of NCHRP-350 or Manual for Assessing Safety Hardware (MASH).
10. Trailer mounted devices such as arrow panels and portable changeable message signs shall be delineated by affixing conspicuity material in a continuous line on the face of the trailer. When placed on or adjacent to the shoulder and not behind a positive barrier, these devices shall be delineated by placing five (5) traffic drums, equally spaced along the traffic side of the device.

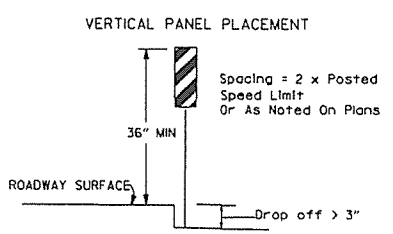
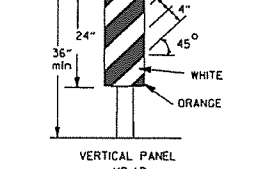


(C) Typical application - construction operations of intermediate to long term duration on a 4-lane divided roadway where half of the roadway is closed.

When cones are used on freeways and multi-lane highways, they shall be 28" min. During hours of darkness, 28" cones shall be used on all roadways, and shall be reflectorized in accordance with the M.U.T.C.D.



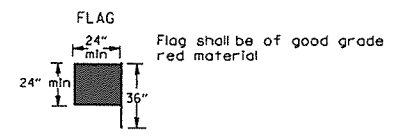
NOTE: For all road closures, the Type III barricades shall be of sufficient length to extend across entire roadway.



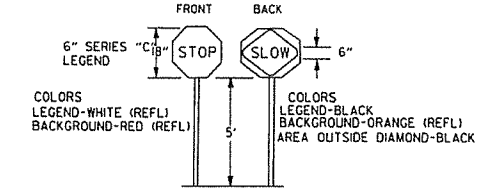
TRAFFIC CONTROL DEVICES FOR VERTICAL PAVEMENT DIFFERENTIALS

VERTICAL DIFFERENTIAL	LOCATIONS	TRAFFIC CONTROL
1" to 3"	Centerline, lane lines	WB-11
1" to 3"	Edge of shoulder	WB-9
Greater than 3"	Lane lines	Standard lane closure required
Greater than 3"	Edge of traveled lane	*RSP-land vertical panels, drums or concrete barrier
Greater than 3"	Edge of shoulder	*Vertical panels, drums or concrete barrier

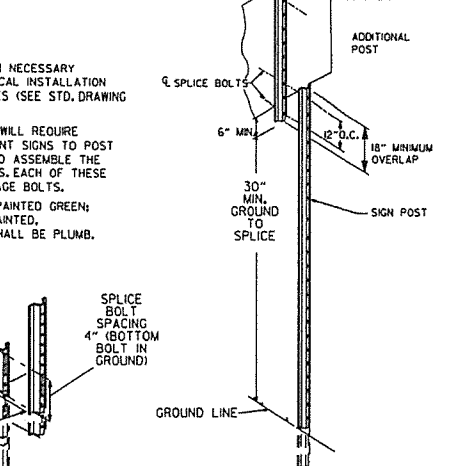
\* When shown on the plans concrete barrier will be used. When the shoulder area is used as part of the traveled lane and there is insufficient width to place drums on the remaining shoulder width, then vertical panels shall be used.



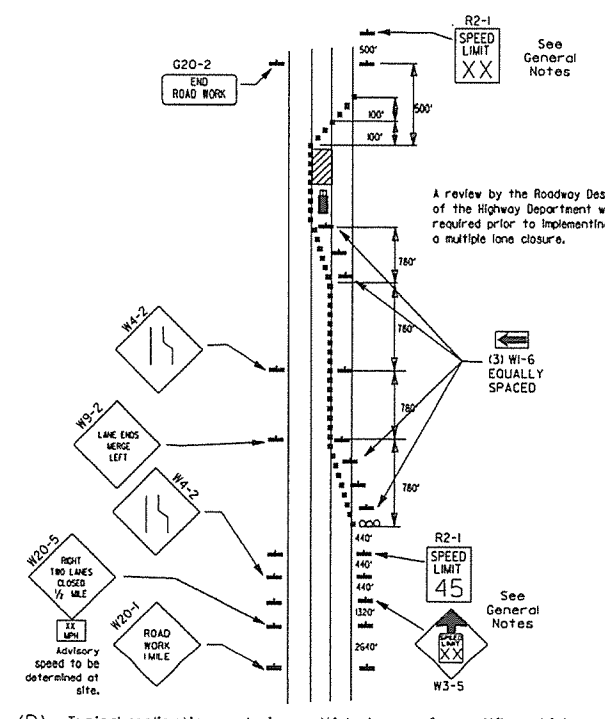
STOP SLOW PADDLE



DETAIL OF SPLICES



NOTES: USE SPLICES ONLY WHEN NECESSARY FOR INSTALLATION. TYPICAL INSTALLATION SHOULD HAVE NO SPLICES (SEE STD. DRAWING NO. SHS-2) NORMAL INSTALLATIONS WILL REQUIRE 1/4" DIA. BOLTS TO MOUNT SIGNS TO POST AND 5/16" DIA. BOLTS TO ASSEMBLE THE VARIOUS POST SUPPORTS. EACH OF THESE BOLTS SHALL BE CARRIAGE BOLTS. SIGN POSTS SHALL BE PAINTED GREEN; SIGNS SHALL NOT BE PAINTED, AND ALL SIGN POSTS SHALL BE PLUMB.

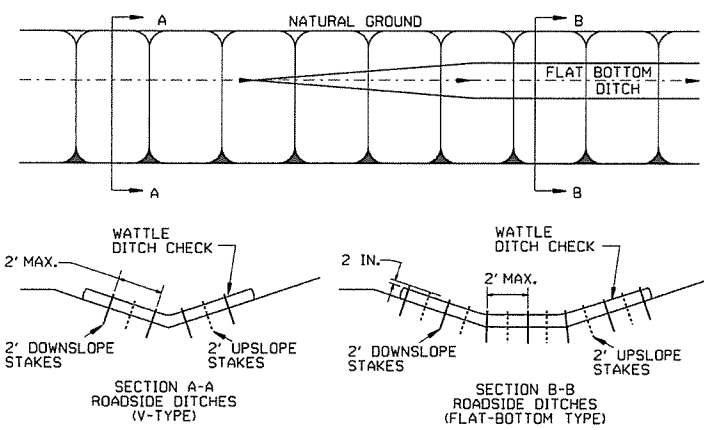


(D) Typical application - closing multiple lanes of a multi-lane highway.

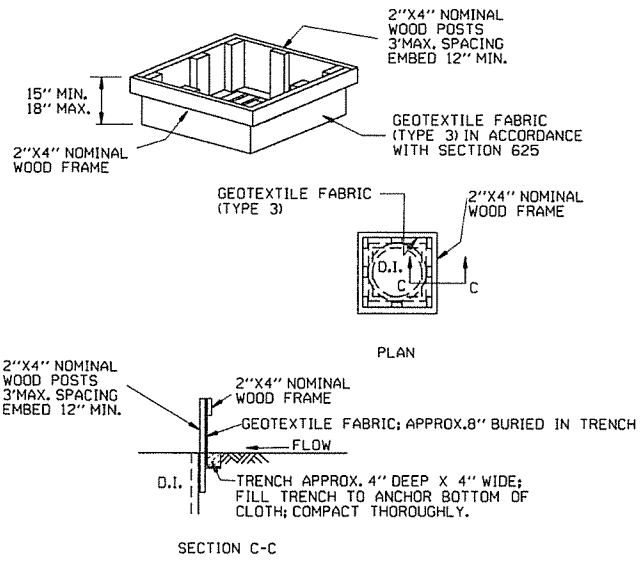
DATE	REVISION	FILMED
9-2-95	REVISED NOTE 2 & REPLACED R2-5A WITH W3-5	
10-15-09	ADDED REFERENCE TO MASH	
11-20-08	REVISED SIGN DESIGNATIONS	
11-18-04	ADDED NOTE	
10-1-98	ADDED NOTE	
4-03-97	ADDED (SP) TO W6-1 & REVISED TRAFFIC CONTROL DEVICES NOTE	
10-18-96	ADDED R55-1	
10-12-95	MOVED UPPER SPLICE	
6-8-95	REVISED SPLICE DETAIL, TEXT	6-8-95
2-2-95	REVISED PER PART VL MUTCD, SEPT. 3, 1993	
8-15-91	DRAWN AND PLACED IN USE	

ARKANSAS STATE HIGHWAY COMMISSION  
STANDARD TRAFFIC CONTROLS  
FOR HIGHWAY CONSTRUCTION  
STANDARD DRAWING TC-3

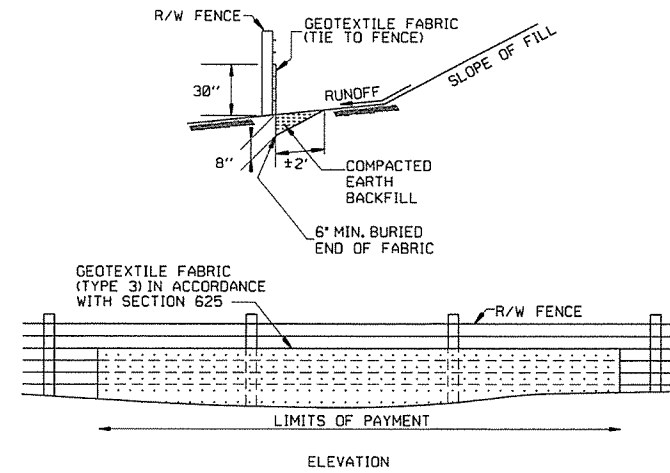
GENERAL NOTES  
INSTALL A MINIMUM OF 2 UPSLOPE STAKES AND 4 DOWNSLOPE STAKES AT AN ANGLE TO WEDGE WATTLE TO BOTTOM OF DITCH.



WATTLE DITCH CHECK (E-1)



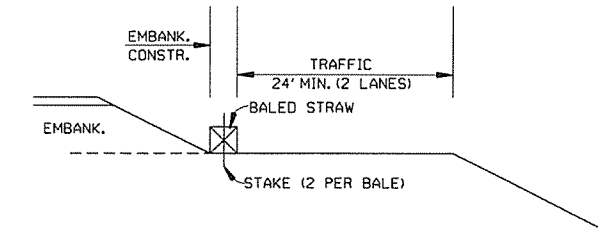
DROP INLET SILT FENCE (E-7)



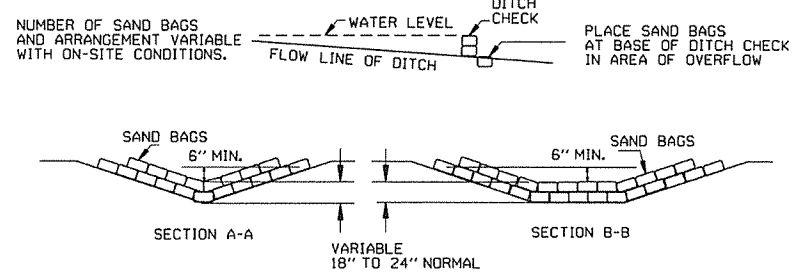
SILT FENCE ON R/W FENCE (E-4)

GENERAL NOTES  
GEOTEXTILE FABRIC SHALL BE SPLICED TOGETHER WITH A SEWN SEAM ONLY AT A SUPPORT POST, OR TWO SECTIONS OF FENCE MAY BE OVERLAPPED INSTEAD. PAYMENT OF ADDITIONAL MATERIAL FOR OVERLAP WILL NOT BE MADE.

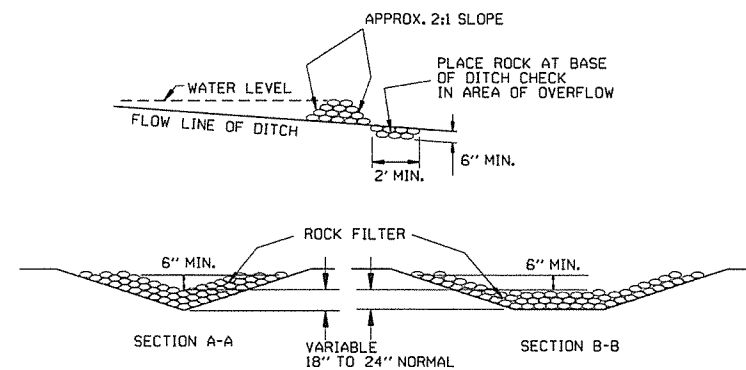
GENERAL NOTES  
1. STRAW BALES SHALL BE INSTALLED SO THAT THE BINDINGS ARE ORIENTED AROUND THE SIDES RATHER THAN ALONG THE TOPS AND BOTTOMS OF THE BALES. THE BALES SHALL BE A MINIMUM OF 30 INCHES IN LENGTH.  
2. NO GAPS SHALL BE LEFT BETWEEN BALES.  
3. BALED STRAW FILTER BARRIERS COMPLETED AND ACCEPTED WILL BE MEASURED BY THE BALE IN PLACE AS AUTHORIZED BY THE ENGINEER AND WILL BE PAID FOR AT THE CONTRACT UNIT PRICE BID PER BALE FOR BALED STRAW DITCH CHECKS.



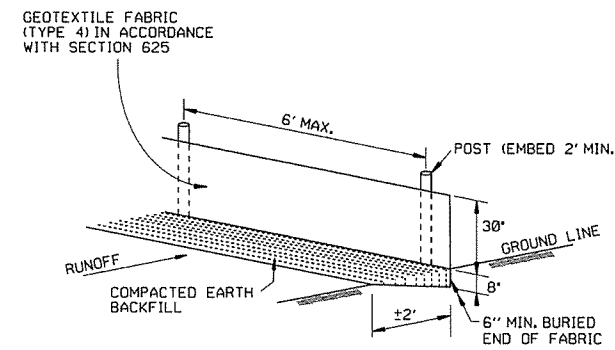
BALED STRAW FILTER BARRIER (E-2)



SAND BAG DITCH CHECK (E-5)



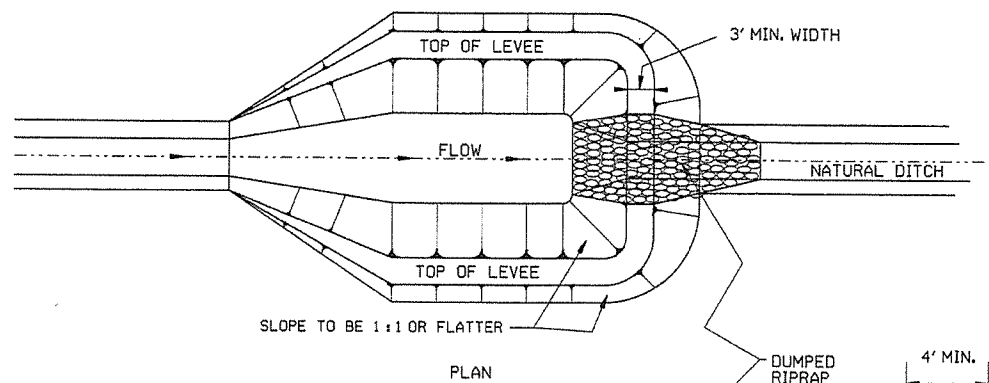
ROCK DITCH CHECK (E-6)



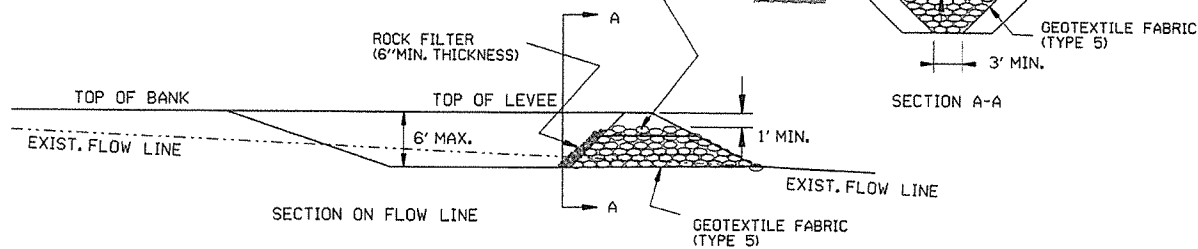
SILT FENCE (E-11)

GENERAL NOTES  
GEOTEXTILE FABRIC SHALL BE SPLICED TOGETHER WITH A SEWN SEAM ONLY AT A SUPPORT POST OR TWO SECTIONS OF FENCE MAY BE OVERLAPPED INSTEAD. PAYMENT OF ADDITIONAL MATERIAL FOR OVERLAP WILL NOT BE MADE.

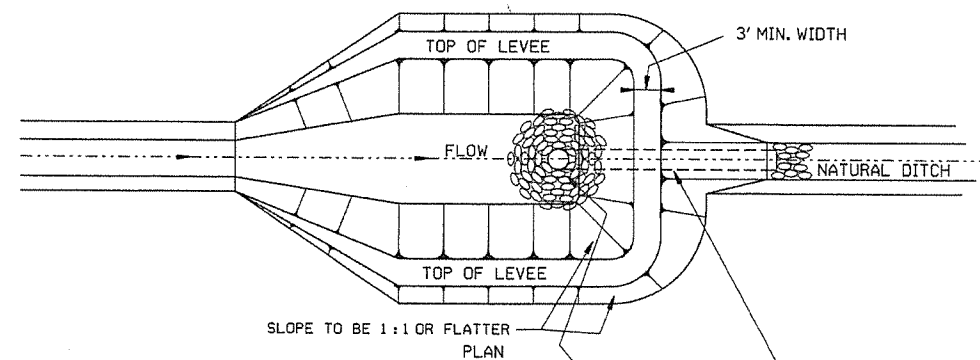
12-15-11	DELETED BALED STRAW DITCH CHECK & ADDED WATTLE DITCH CHECK		ARKANSAS STATE HIGHWAY COMMISSION
11-18-98	ADDED NOTES		
7-02-98	ADDED BALED STRAW FILTER BARRIER (E-2)		
7-20-95	REVISED SILT FENCE, E-4 AND E-11	7-20-95	
7-15-94	REV. E-4 & E-11 MIN. 13" BURIED END OF FABRIC		
6-2-94	REVISED E-1, 4, 7 & 11; DELETED E-2 & 3	6-2-94	
4-1-93	REDRAWN		
10-1-92	REDRAWN		
8-2-76	ISSUED R.D.M.	298-7-28-76	
DATE	REVISION	FILMED	STANDARD DRAWING TEC-1



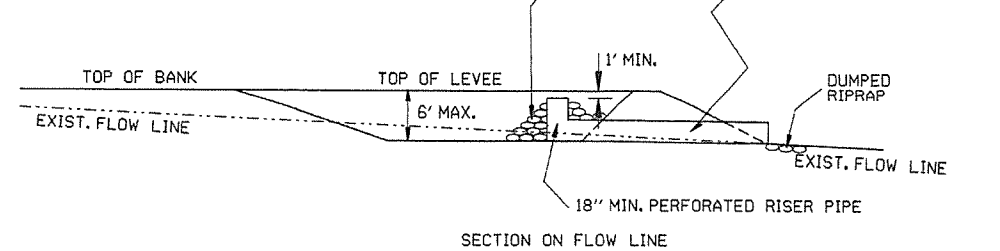
NOTE:  
SIZE OF BASIN TO BE DETERMINED  
BY VOLUME REQUIRED; HOWEVER  
A MINIMUM LENGTH-TO-WIDTH  
RATIO OF 2:1 SHALL BE USED.



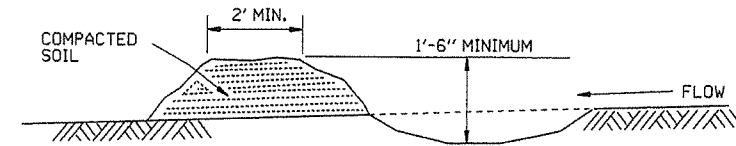
SEDIMENT BASIN WITH RIPRAP OUTLET (E-9)



NOTE:  
SIZE OF BASIN TO BE DETERMINED  
BY VOLUME REQUIRED; HOWEVER  
A MINIMUM LENGTH-TO-WIDTH  
RATIO OF 2:1 SHALL BE USED.

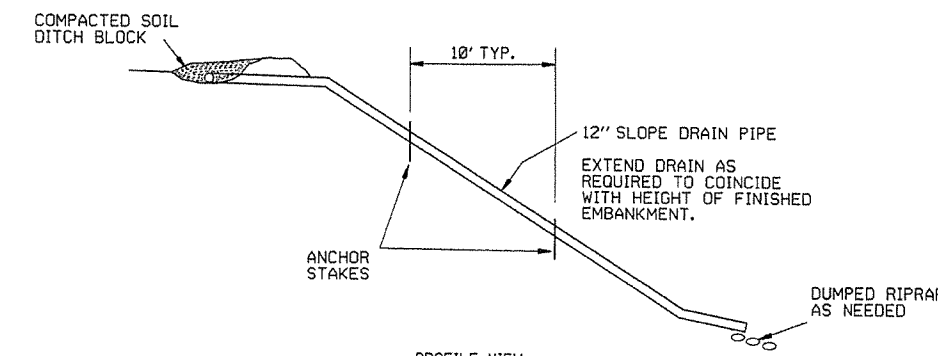
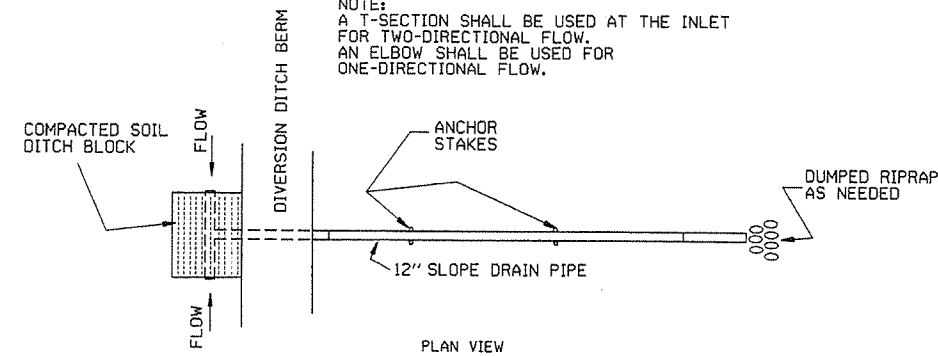


SEDIMENT BASIN WITH PIPE OUTLET (E-10)

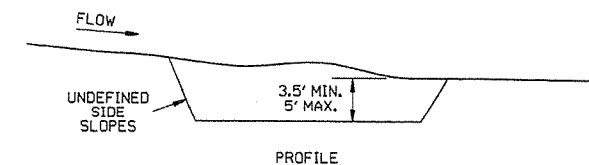
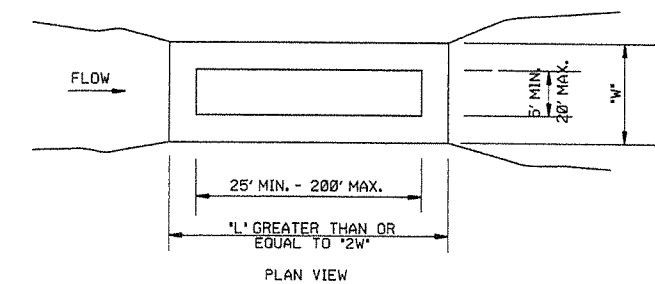


DIVERSION DITCH (E-8)

NOTE:  
A T-SECTION SHALL BE USED AT THE INLET  
FOR TWO-DIRECTIONAL FLOW.  
AN ELBOW SHALL BE USED FOR  
ONE-DIRECTIONAL FLOW.



SLOPE DRAIN (E-12)



SEDIMENT BASIN (E-14)

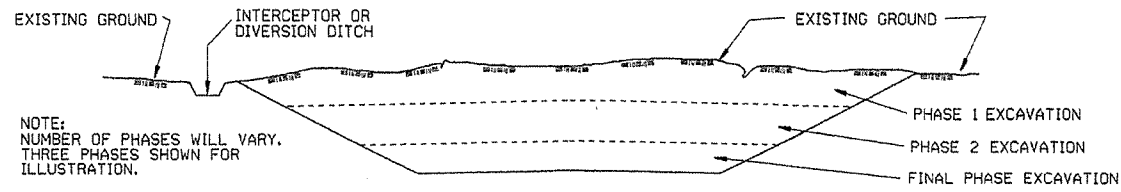
		ARKANSAS STATE HIGHWAY COMMISSION	
		TEMPORARY EROSION CONTROL DEVICES	
6-2-94	Revised E-8 & E-12; Added E-14 & Deleted E-13		
4-1-93	ISSUED		
DATE	REVISION		FILMED
		STANDARD DRAWING TEC-2	

### CLEARING AND GRUBBING

**CONSTRUCTION SEQUENCE**

1. PLACE PERIMETER CONTROLS (I.E. SILT FENCES , DIVERSION DITCHES, SEDIMENT BASINS, ETC.)
2. PERFORM CLEARING AND GRUBBING OPERATION.

### EXCAVATION



NOTE:  
NUMBER OF PHASES WILL VARY.  
THREE PHASES SHOWN FOR  
ILLUSTRATION.

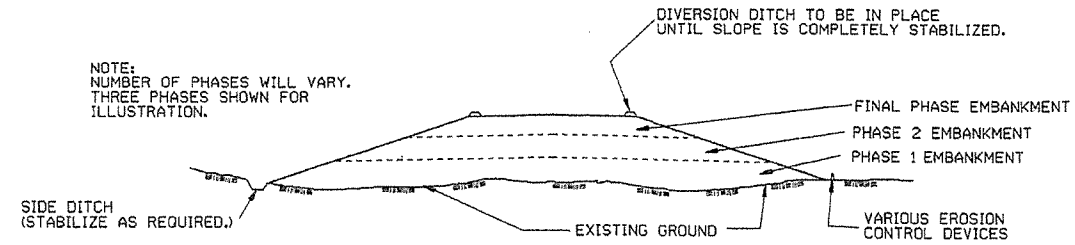
**GENERAL NOTE**

ALL CUT SLOPES SHALL BE DRESSED, PREPARED, SEEDED, AND MULCHED AS THE WORK PROGRESSES. SLOPES SHALL BE EXCAVATED AND STABILIZED IN EQUAL INCREMENTS NOT TO EXCEED 25 FEET, MEASURED VERTICALLY.

**CONSTRUCTION SEQUENCE**

1. EXCAVATE AND STABILIZE INTERCEPTOR AND/OR DIVERSION DITCHES.
2. PERFORM PHASE 1 EXCAVATION. PLACE PERMANENT OR TEMPORARY SEEDING.
3. PERFORM PHASE 2 EXCAVATION. PLACE PERMANENT OR TEMPORARY SEEDING.
4. PERFORM FINAL PHASE OF EXCAVATION. PLACE PERMANENT OR TEMPORARY SEEDING. STABILIZE DITCHES. CONSTRUCT DITCH CHECKS, DIVERSION DITCHES, SEDIMENT BASINS, OR OTHER EROSION CONTROL DEVICES AS REQUIRED.

### EMBANKMENT



NOTE:  
NUMBER OF PHASES WILL VARY.  
THREE PHASES SHOWN FOR  
ILLUSTRATION.

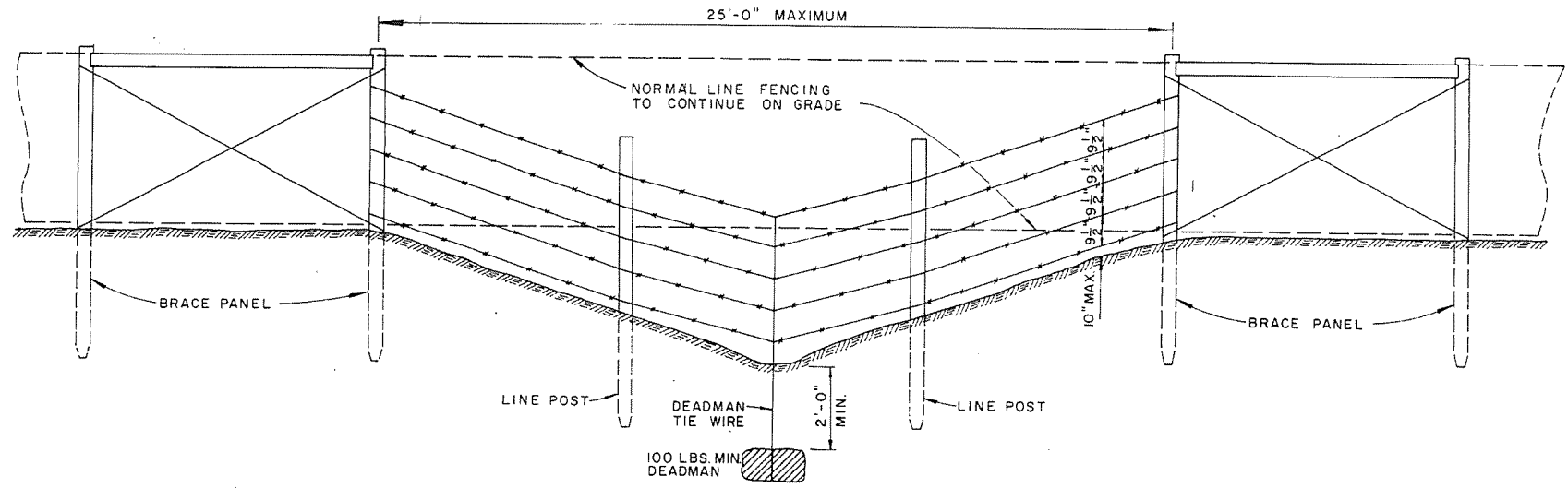
**GENERAL NOTE**

ALL EMBANKMENT SLOPES SHALL BE DRESSED, PREPARED, SEEDED, AND MULCHED AS THE WORK PROGRESSES. SLOPES SHALL BE CONSTRUCTED AND STABILIZED IN EQUAL INCREMENTS NOT TO EXCEED 25 FEET, MEASURED VERTICALLY.

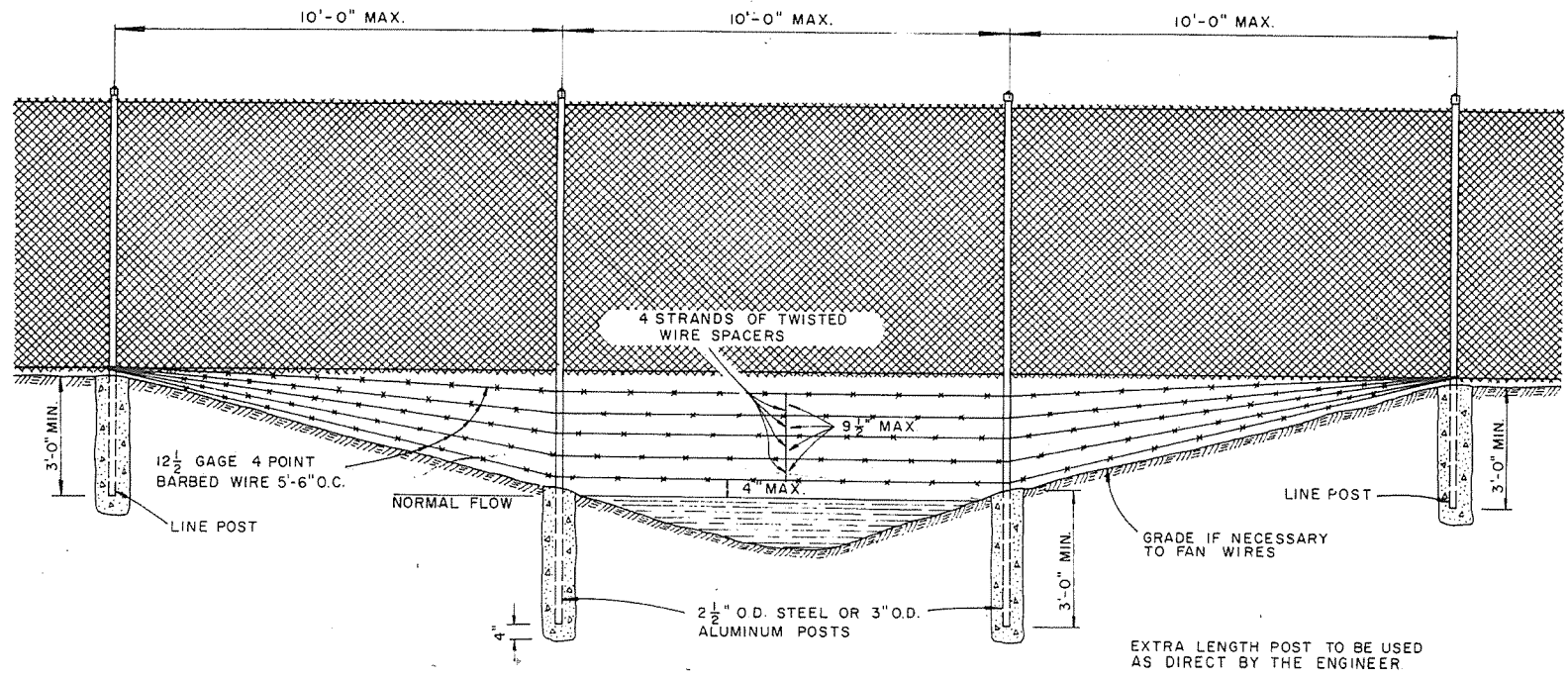
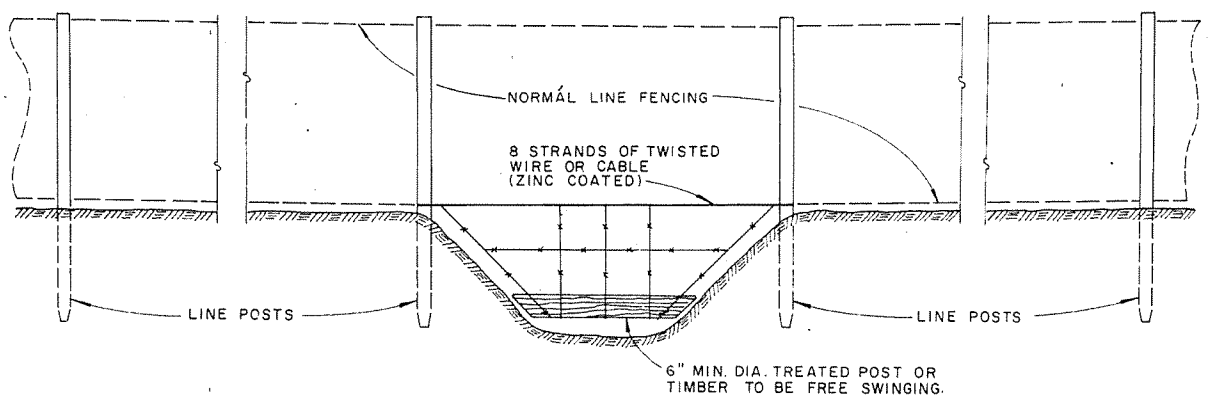
**CONSTRUCTION SEQUENCE**

1. CONSTRUCT DIVERSION DITCHES, DITCH CHECKS, SEDIMENT BASINS, SILT FENCES, OR OTHER EROSION CONTROL DEVICES AS SPECIFIED.
2. PLACE PHASE 1 EMBANKMENT WITH PERMANENT OR TEMPORARY SEEDING. PROVIDE DIVERSION DITCHES AND SLOPE DRAINS IF EMBANKMENT CONSTRUCTION IS TO BE TEMPORARILY ABANDONED FOR A PERIOD OF GREATER THAN 21 DAYS.
3. PLACE PHASE 2 EMBANKMENT WITH PERMANENT OR TEMPORARY SEEDING. PROVIDE DIVERSION DITCHES AND SLOPE DRAINS IF EMBANKMENT CONSTRUCTION IS TO BE TEMPORARILY ABANDONED FOR A PERIOD OF GREATER THAN 21 DAYS.
4. PLACE FINAL PHASE OF EMBANKMENT WITH PERMANENT OR TEMPORARY SEEDING. PLACE DIVERSION DITCHES AND SLOPE DRAINS AND MAINTAIN UNTIL ENTIRE SLOPE IS STABILIZED.

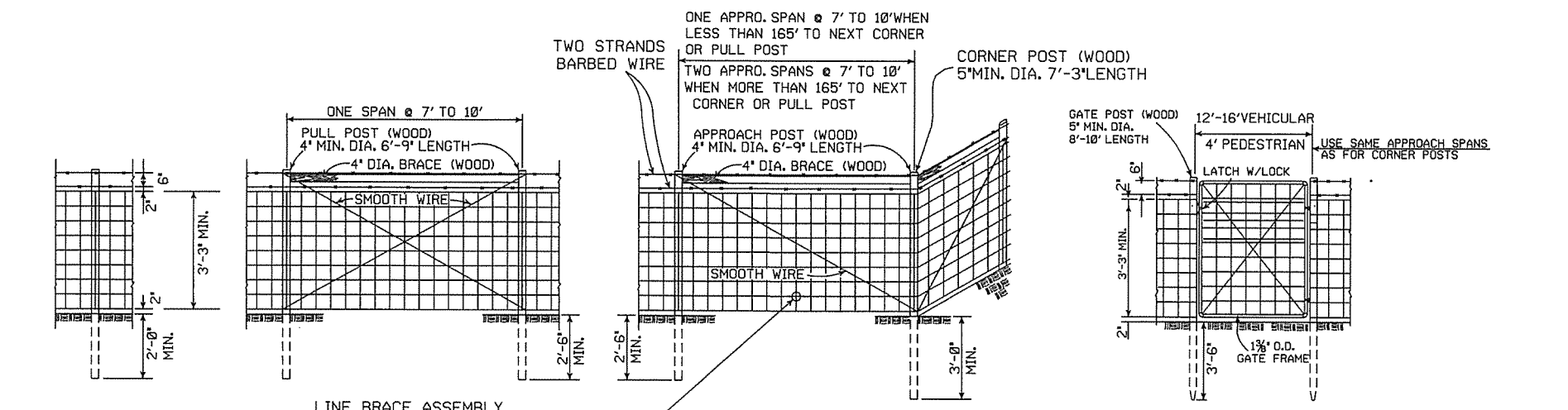
		ARKANSAS STATE HIGHWAY COMMISSION	
		TEMPORARY EROSION CONTROL DEVICES	
		STANDARD DRAWING TEC-3	
11-03-94	CORRECTED SPELLING		
6-2-94	Drawn & Issued		6-2-94
DATE	REVISION		FILMED



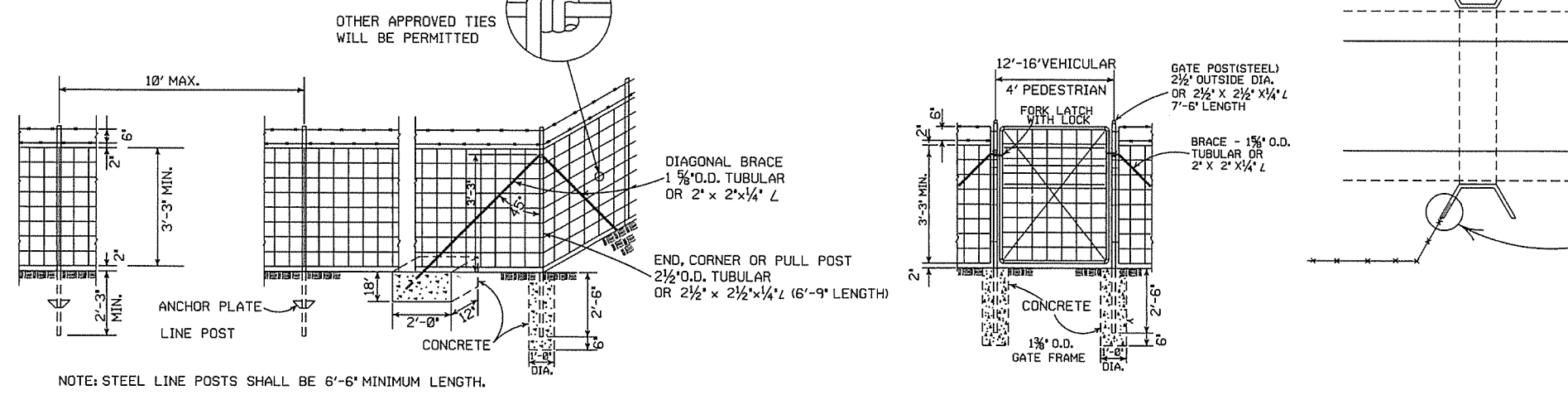
GENERAL NOTES:  
 THESE INSTALLATIONS TO BE USED WHERE NORMAL FENCING INSTALLATION WOULD CAUSE THE COLLECTING OF DRIFT IN THE CHANNEL OR THE DEPRESSION WILL NOT PERMIT NORMAL INSTALLATION. INSTALLATIONS WILL BE MADE ONLY WHERE DIRECTED BY THE ENGINEER.  
 WHEN A FENCE LINE APPROACHES A DITCH, GULLY OR DEPRESSION, THE LAST POST ON LEVEL GROUND SHALL BE PLACED CLOSE ENOUGH TO THE EDGE OF THE DROP OFF THAT THE FENCE MAY BE STRUNG TO THE POST IN THE DEPRESSION WITHOUT TOUCHING THE GROUND.  
 IN TERRAIN OF SUCH EXTREME IRREGULARITY THAT MINOR GRADING WILL NOT BE FEASIBLE, THE NORMAL FENCE SHALL CONTINUE ON GRADE AND THE GULLIES OR DEPRESSIONS TREATED BY AUXILIARY FENCES AS SHOWN.  
 PAYMENT FOR THE TYPE INSTALLATION USED WILL NOT BE MADE DIRECTLY BUT WILL BE INCLUDED IN THE CONTRACT UNIT PRICE BID FOR WIRE FENCE OR CHAIN LINK FENCE.



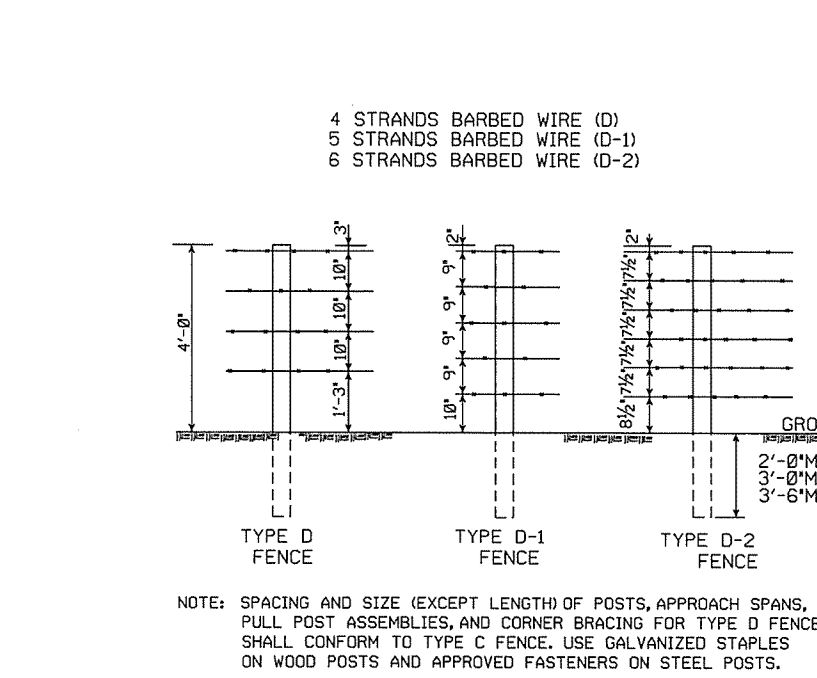
			ARKANSAS STATE HIGHWAY COMMISSION
			WIRE FENCE WATER GAPS
			STANDARD DRAWING
			WF-2
4-20-79	REVISED TOP RAIL & TENSION WIRE	696-4-20-79	
10-2-72	REVISED & REDRAWN	529-10-2-72	
DATE	REVISION	DATE FILMD	



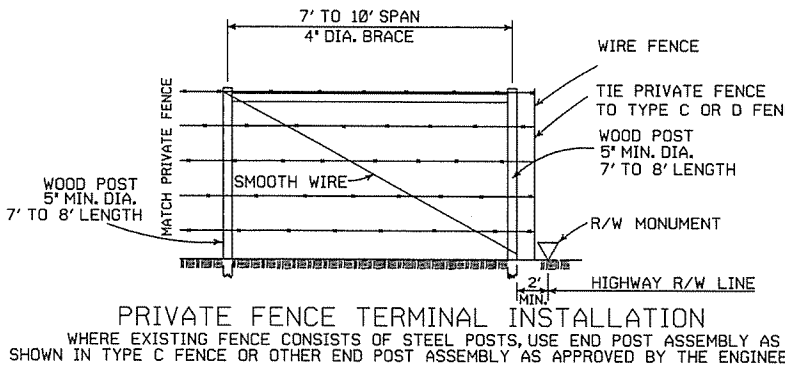
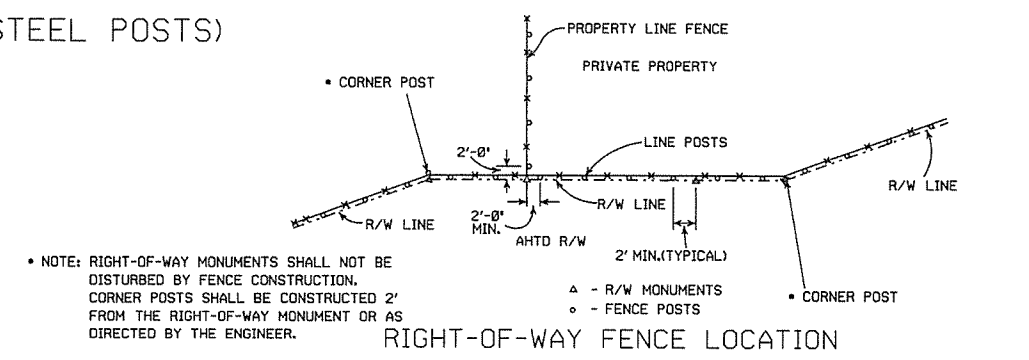
TYPE C FENCE (WOOD POSTS)



TYPE C FENCE (STEEL POSTS)



NOTE: SPACING AND SIZE (EXCEPT LENGTH) OF POSTS, APPROACH SPANS, PULL POST ASSEMBLIES, AND CORNER BRACING FOR TYPE D FENCE SHALL CONFORM TO TYPE C FENCE. USE GALVANIZED STAPLES ON WOOD POSTS AND APPROVED FASTENERS ON STEEL POSTS.



WHERE EXISTING FENCE CONSISTS OF STEEL POSTS, USE END POST ASSEMBLY AS SHOWN IN TYPE C FENCE OR OTHER END POST ASSEMBLY AS APPROVED BY THE ENGINEER.

GENERAL NOTES:

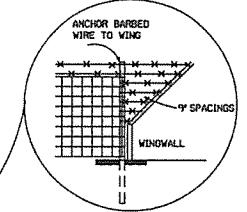
STEEL LINE POSTS SHALL BE PAINTED OR GALVANIZED. TUBULAR END, CORNER, PULL, OR DIAGONAL BRACES MUST CONFORM TO THE DIMENSIONS AND WEIGHTS SPECIFIED ON STANDARD DRAWING WF-3 (CHAIN LINK). APPROVED ALTERNATES ARE ACCEPTABLE. AN ACCEPTABLE TOLERANCE IN LENGTH OF TUBULAR OR WOODEN POSTS SHALL BE -1" TO +2". TUBULAR POSTS MUST BE PAINTED OR GALVANIZED.

THE CONTRACTOR SHALL FURNISH AT LEAST 25% OF TIMBER LINE POSTS OF 7 FOOT LENGTHS IN ORDER TO PROVIDE SUFFICIENT SET IN SOFT GROUND OR SMALL DEPRESSIONS.

DRIVEWAY GATES, EITHER SINGLE 12' TO 16' OR DOUBLE 6' TO 8' OPENING OF THE SAME TYPE AS THE PEDESTRIAN GATE, SHALL BE INSTALLED ON THE RIGHT SIDE OF EACH THROUGH LANE ROAD AT LARGE CULVERTS OR BRIDGE CROSS FENCE, FOR USE OF MAINTENANCE EQUIPMENT. LOCATION OF GATES TO BE SHOWN ON PLANS OR AS DESIGNATED BY THE ENGINEER.

AT STREAM CROSSINGS, THE FENCE SHALL NOT BE CONSTRUCTED ACROSS LARGE STREAMS. WHERE CLEARANCE IS SUFFICIENT FROM THE TOP OF THE BANK TO THE BRIDGE STRUCTURE A CROSS CONNECTION SHALL BE CONSTRUCTED BETWEEN THE FENCE ON EACH SIDE OF THE ROAD. WHERE THE CLEARANCE IS NOT SUFFICIENT, THE FENCE SHALL BE TERMINATED WITH CROSS CONNECTIONS AND END POSTS ADJACENT TO BRIDGE ABUTMENTS OR CULVERT WINGWALLS.

NOTE: USE 3/8" x 1 1/2" LAG BOLT & SHIELD OR AS APPROVED BY THE ENGINEER.

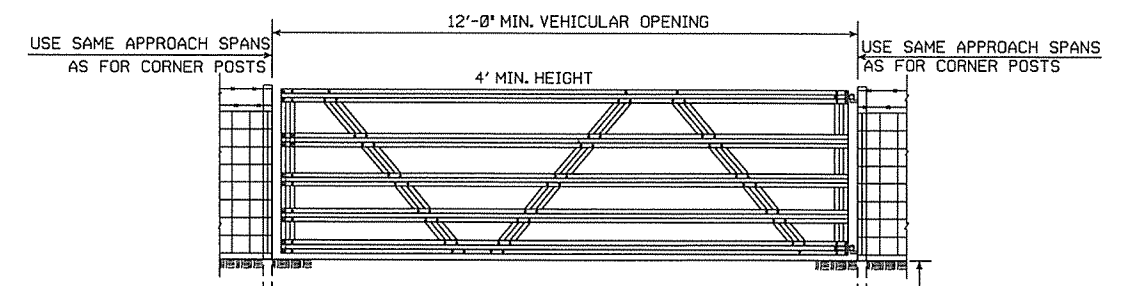


DETAIL OF FENCE CONSTRUCTION AT LARGE CULVERTS (5' IN HEIGHT AND OVER)

SPlice FOR BARBED WIRE BETWEEN PULL POST ASSEMBLY SHALL BE BY THE 'EYE METHOD' AS DESCRIBED AS FOLLOWS: THE ENDS OF THE BARBED WIRE SHALL BE BENT TO FORM A LOOP. THE LOOPS SHALL BE CONNECTED. AFTER THE LOOPS ARE CONNECTED THE ENDS OF THE WIRE SHALL BE WRAPPED AROUND THE PROJECTING WIRES A MINIMUM OF 4 TIMES FOR EACH WIRE LOOP.

SPlice FOR WOVEN WIRE BETWEEN PULL POST SHALL BE BY THE 'WESTERN UNION METHOD' AS DESCRIBED AS FOLLOWS: THE VERTICAL WIRES FOR EACH END OF THE FENCE FABRIC SHALL BE PLACED SIDE BY SIDE AND THE PROJECTING HORIZONTAL WIRES SHALL BE WRAPPED A MINIMUM OF 4 TIMES AROUND THE HORIZONTAL WIRES OF THE FIRST WEB.

STAPLE AT LEAST TOP, BOTTOM AND ALTERNATE WIRES OF WOVEN FABRIC FOR WOOD LINE POSTS.



TYPICAL VEHICULAR GATES (ALTERNATE TYPE)

OTHER STYLE VEHICULAR GATES MAY BE USED WITH THE APPROVAL OF THE ENGINEER. THE METHOD OF SECURING GATE (LATCH AND/OR LOCK) SHALL MEET THE APPROVAL OF THE ENGINEER.

DATE	REVISION	FILMED
8-22-02	REVISED GENERAL NOTES	
10-18-96	REVISED AASHTO	
11-22-95	REVISED R-O-W LOCATION DETAIL	
6-2-94	REVISED BARB WIRE AND ADDED CORNER POST NOTES	6-2-94
8-5-93	REVISED R/W INSTALLATION FENCE	8-5-93
10-1-92	ADDED STAPLE NOTE	10-1-92
8-15-91	ADDED TYPE D-2 FENCE	8-15-91
11-30-89	DELETED CLASS CONCRETE	11-30-89
7-15-88	ADDED SPlice NOTE	700-7-15-88
10-30-87	GENERAL REVISIONS	549-10-30-87
11-1-84	MAX. POST SPACING MIN. WIRE GAUGE	507-11-1-84
1-4-83	MIN. DIA. LINE POST	648-1-4-83
3-2-81	TOLERANCE FOR POST LENGTH	722-3-2-81
12-1-72	ADDED D-1 & FENCE INSTALLATION	564-12-1-72
10-2-72	REVISED AND REDRAWN	540-10-2-72

ARKANSAS STATE HIGHWAY COMMISSION

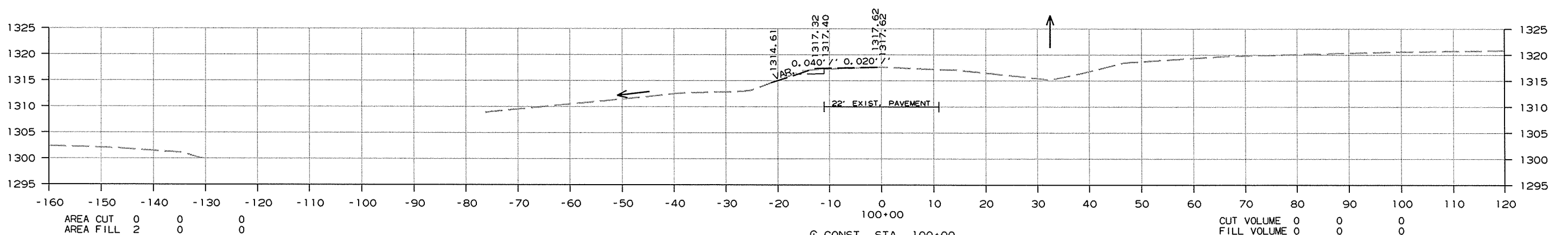
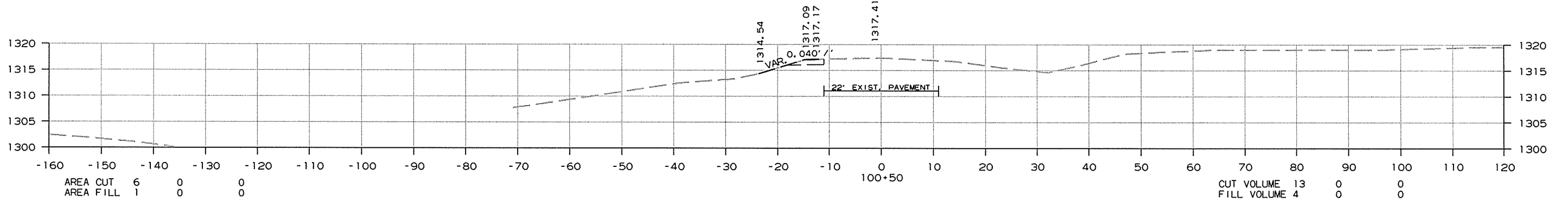
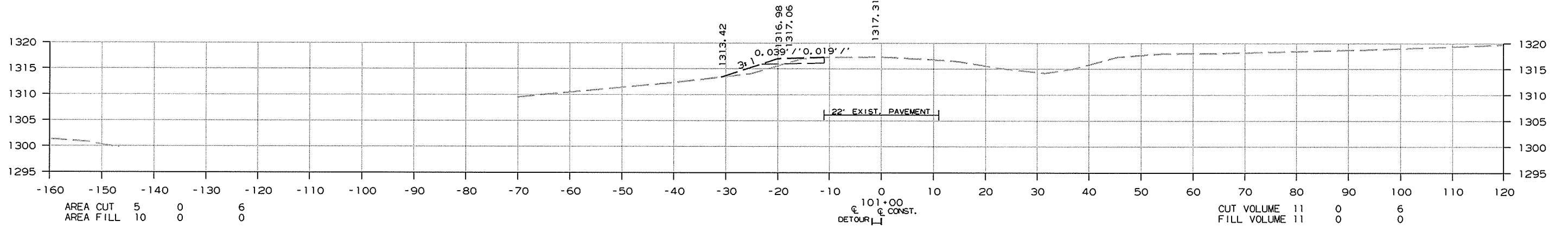
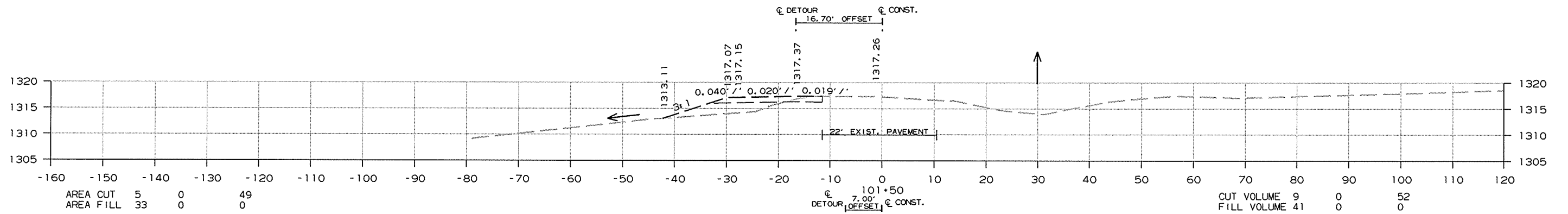
WIRE FENCE TYPE C AND D

STANDARD DRAWING WF-4

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
							JOB NO.	090343
							SHEET NO.	111
							TOTAL SHEETS	141

STAGE 1: STAGE 2: STAGE 3:

② CROSS SECTIONS  
STAGE 1: STAGE 2: STAGE 3:



Q CONST. STA. 100+00  
 Q DETOUR STA. 500+00 - BEGIN DETOUR 1

CROSS SECTION STA. 100+00 TO STA. 101+50

4/20/2015

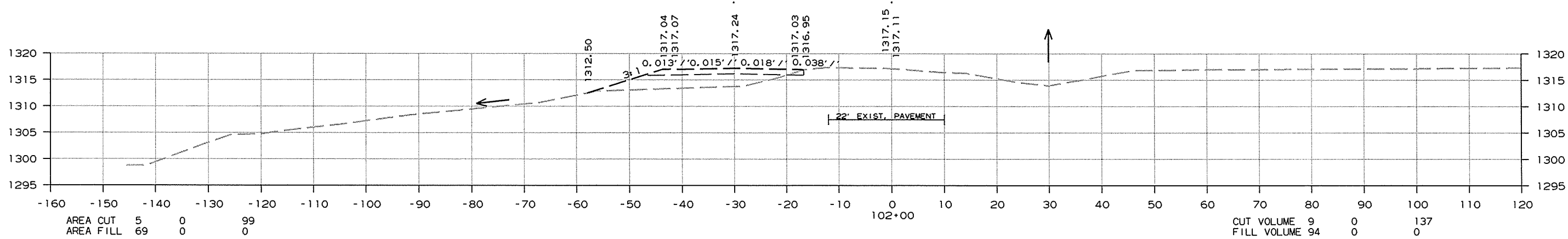
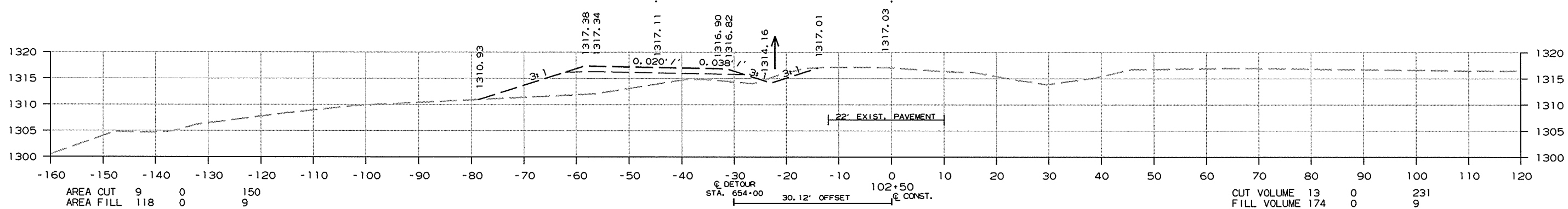
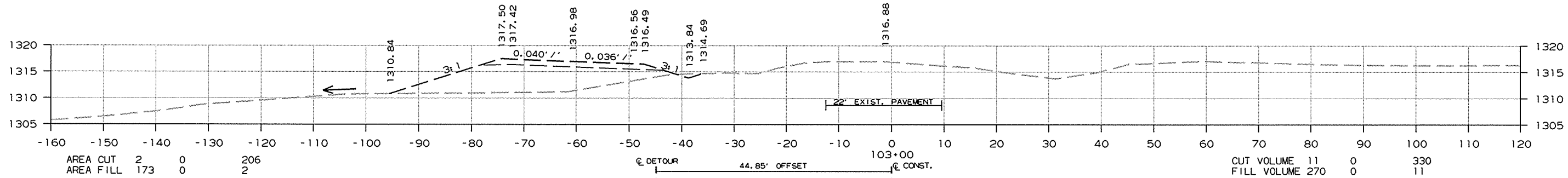
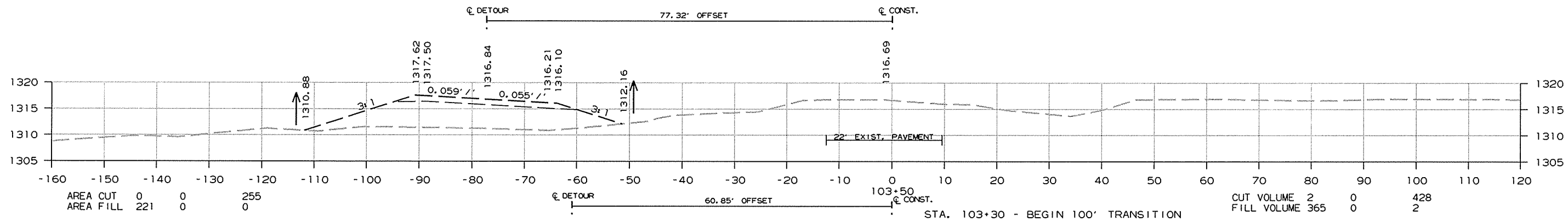
R090343.DGN

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
						JOB NO.	090343	112 141

② CROSS SECTIONS

STAGE 1: STAGE 2: STAGE 3:

STAGE 1: STAGE 2: STAGE 3:



CROSS SECTION STA. 102+00 TO STA. 103+50

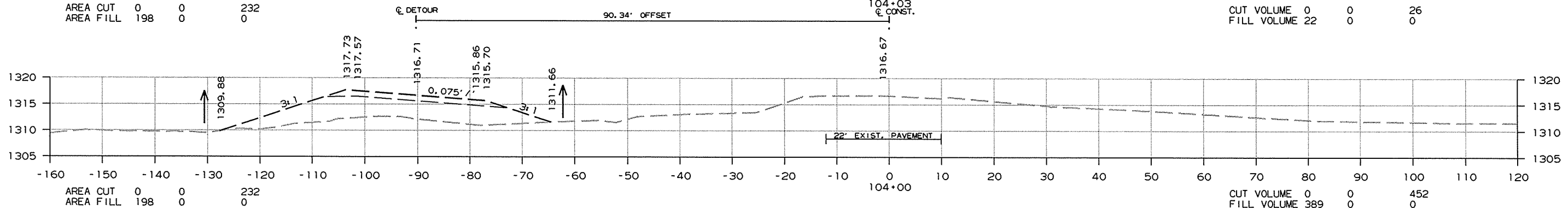
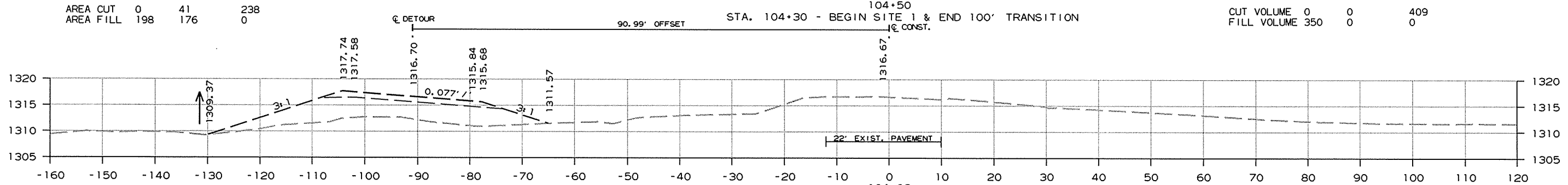
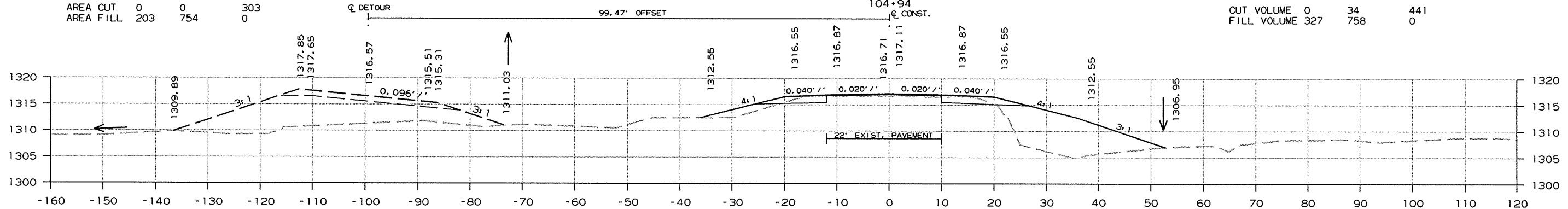
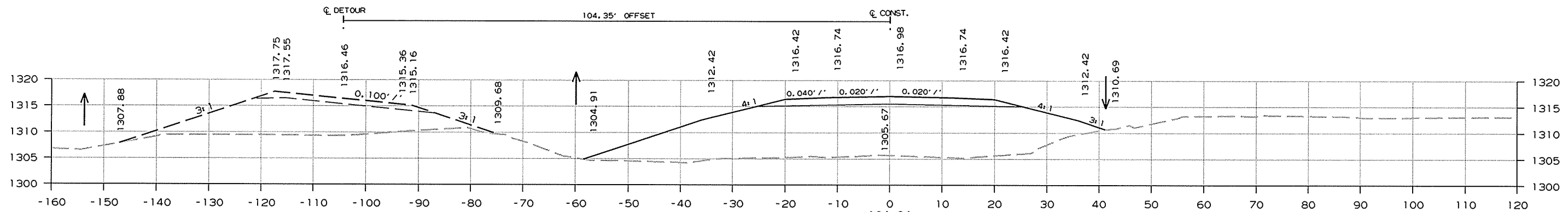


DATE REVISED	DATE FILED	DATE REVISED	DATE FILED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
						JOB NO.	090343	113 141

② CROSS SECTIONS

STAGE 1: STAGE 2: STAGE 3:

STAGE 1: STAGE 2: STAGE 3:



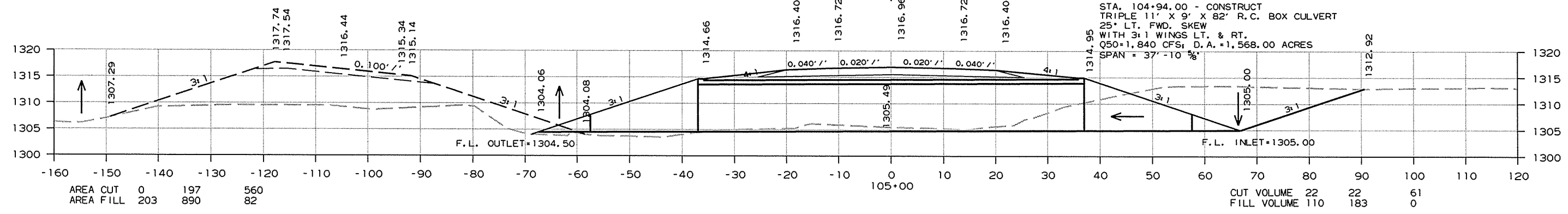
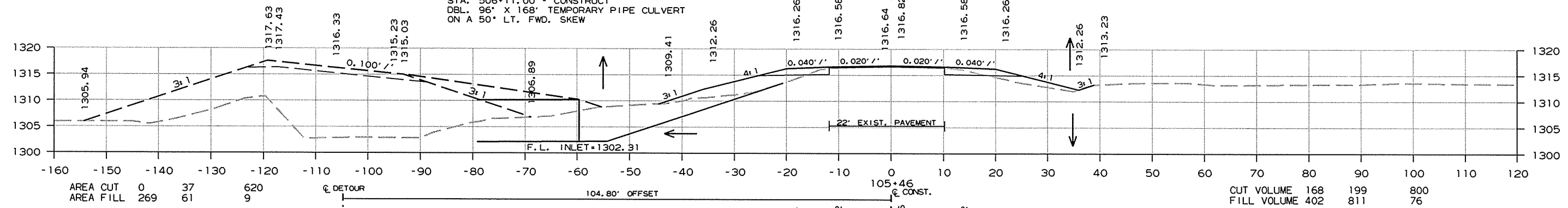
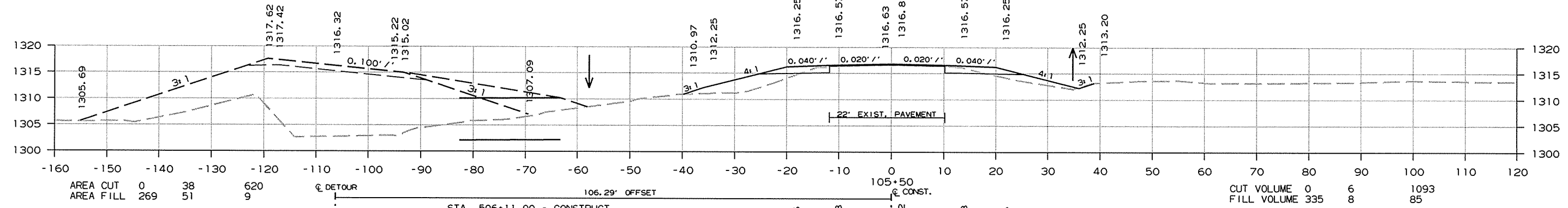
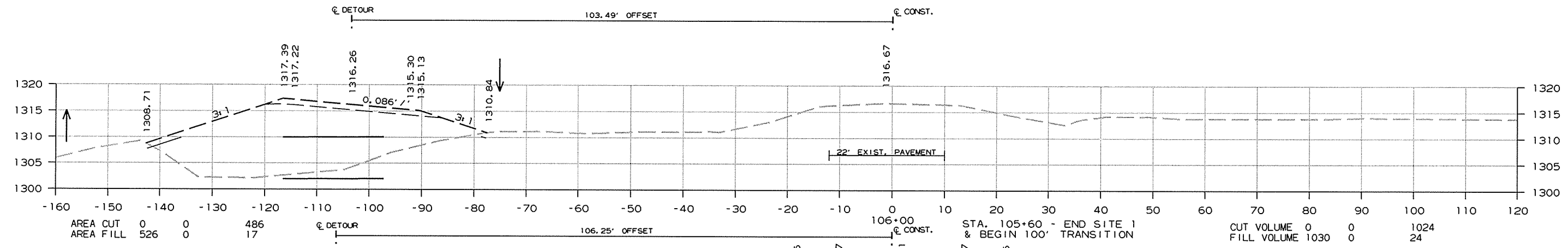
CROSS SECTION STA. 104+00 TO STA. 104+94

R090343.DGN 4/20/2015

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
						JOB NO. 090343	114	141

STAGE 1: STAGE 2: STAGE 3:

② CROSS SECTIONS  
STAGE 1: STAGE 2: STAGE 3:



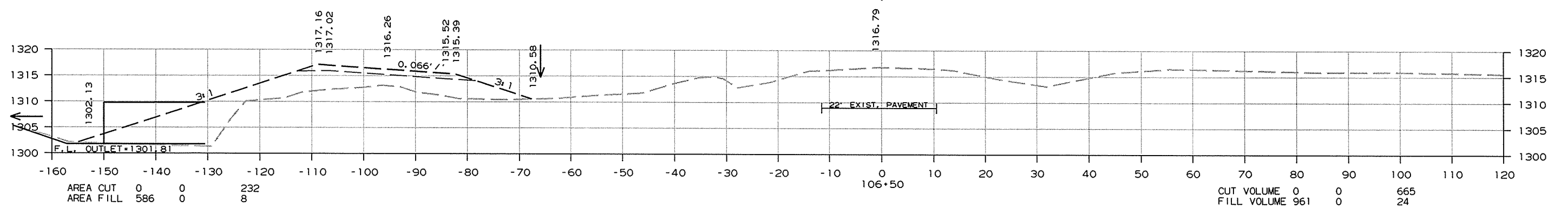
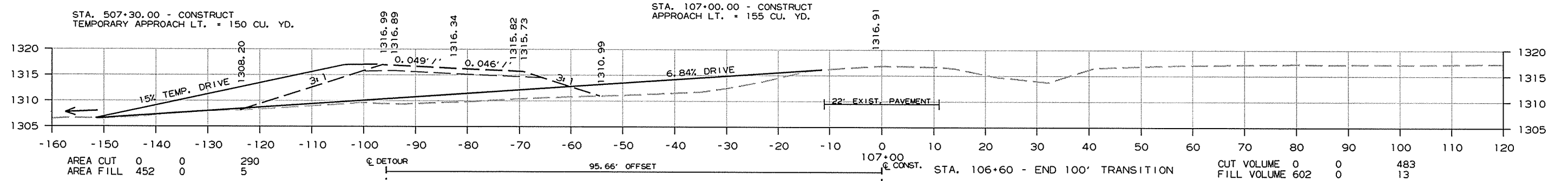
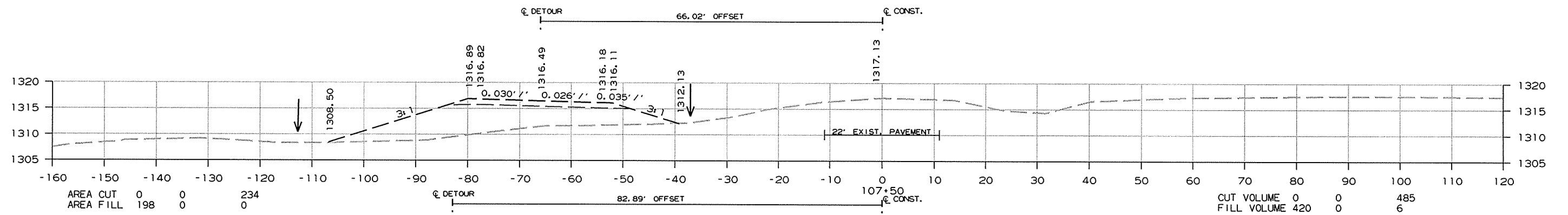
CROSS SECTION STA. 105+00 TO STA. 106+00

R090343.DGN 4/20/2015

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
						JOB NO.	090343	115 141

STAGE 1: STAGE 2: STAGE 3:

② CROSS SECTIONS  
STAGE 1: STAGE 2: STAGE 3:



CROSS SECTION STA. 106+50 TO STA. 107+50

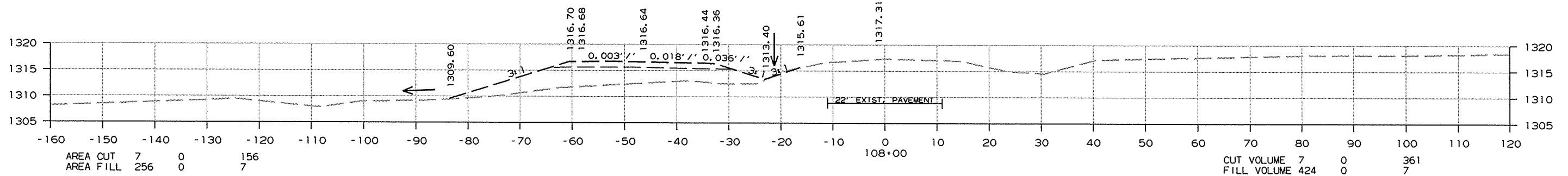
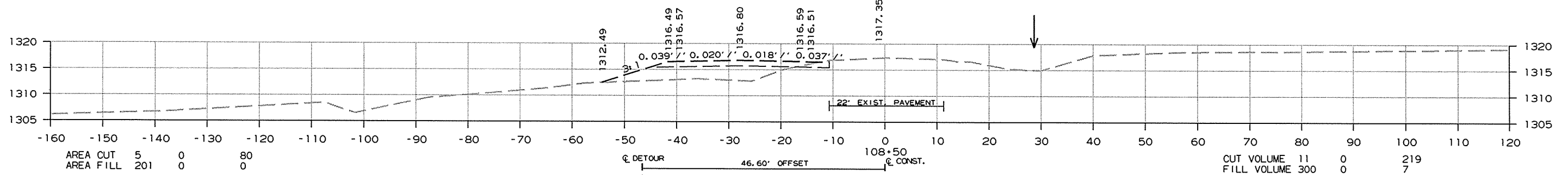
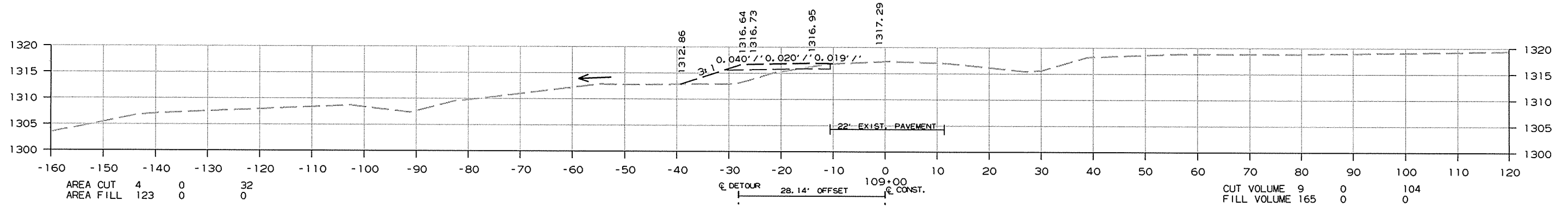
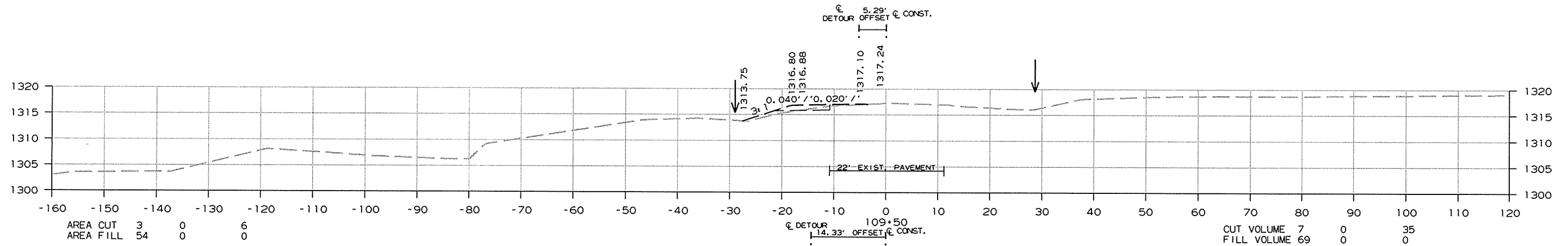
4/20/2015

R090343.DGN

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
							JOB NO.	090343
							SHEET NO.	116
							TOTAL SHEETS	141

STAGE 1: STAGE 2: STAGE 3:

② CROSS SECTIONS  
STAGE 1: STAGE 2: STAGE 3:



CROSS SECTION STA. 108+00 TO STA. 109+50

4/20/2015

R090343.DGN

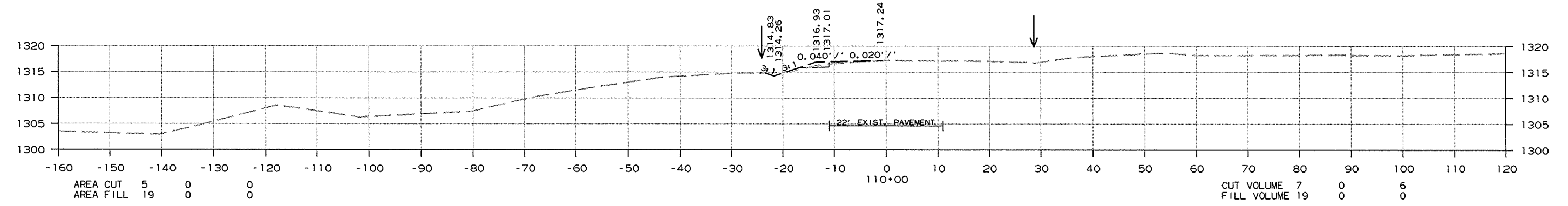
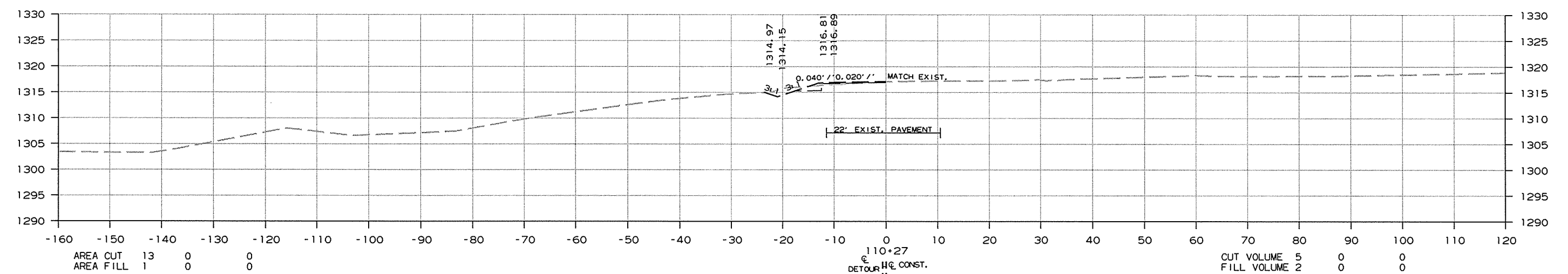
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				6	ARK.			
JOB NO. 090343							117	141

② CROSS SECTIONS

STAGE 1: STAGE 2: STAGE 3:

STAGE 1: STAGE 2: STAGE 3:

☉ DETOUR STA. 510+64 - END DETOUR  
☉ CONST. STA. 110+27



CROSS SECTION STA. 110+00 TO STA. 110+27

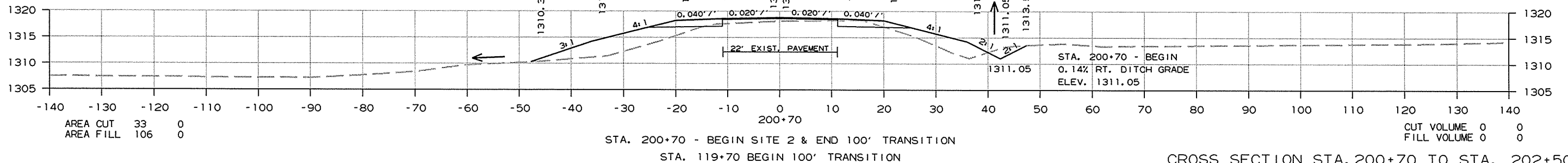
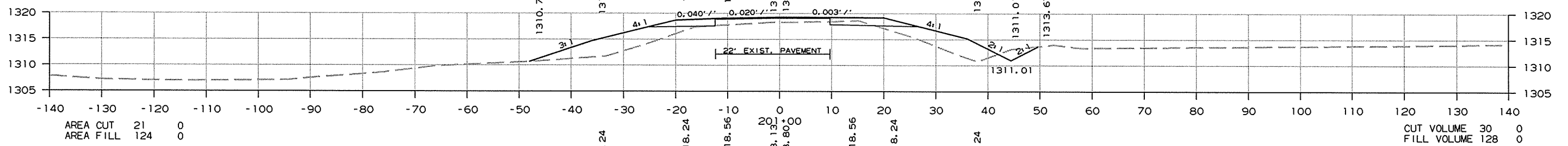
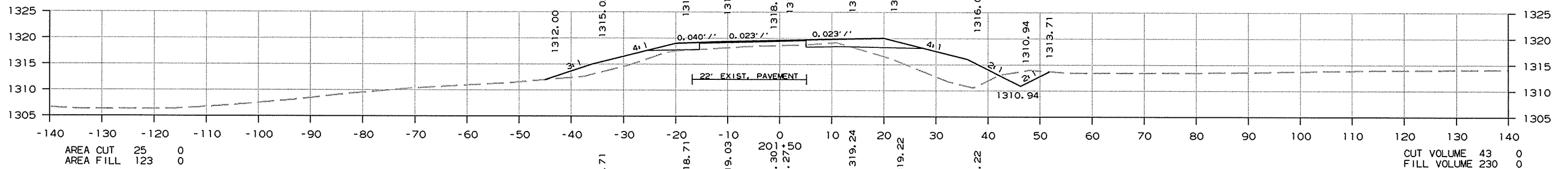
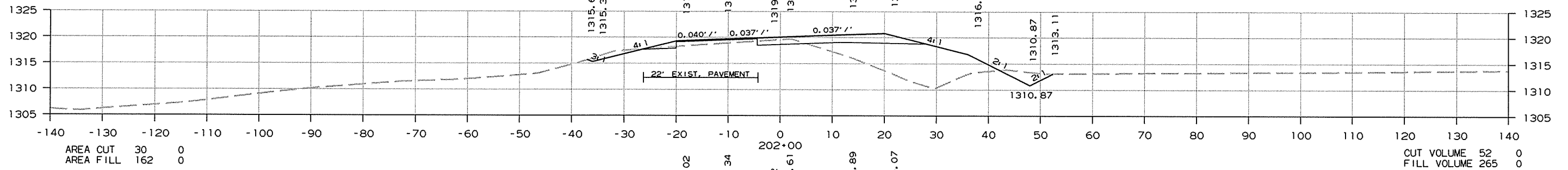
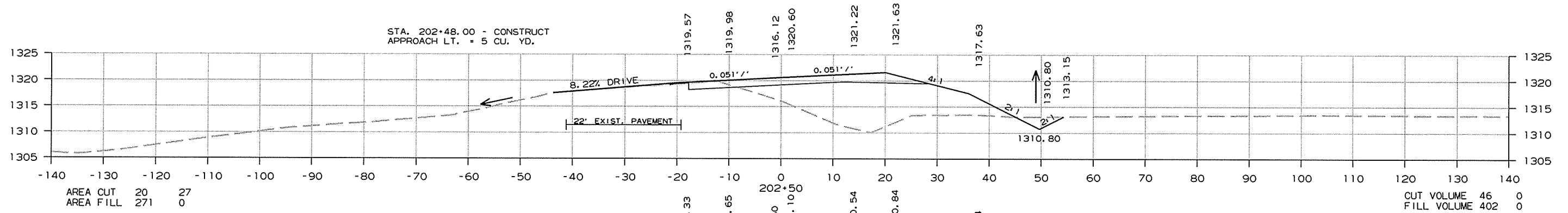
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R090343.DGN

DATE REVISED	DATE FILED	DATE REVISED	DATE FILED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	090343		118	141

2 CROSS SECTIONS

STAGE 1 & 2: STAGE 3:

STAGE 1 & 2: STAGE 3:



CROSS SECTION STA. 200+70 TO STA. 202+50

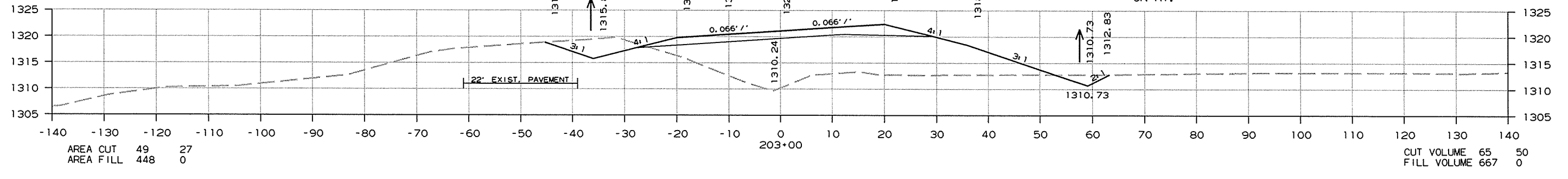
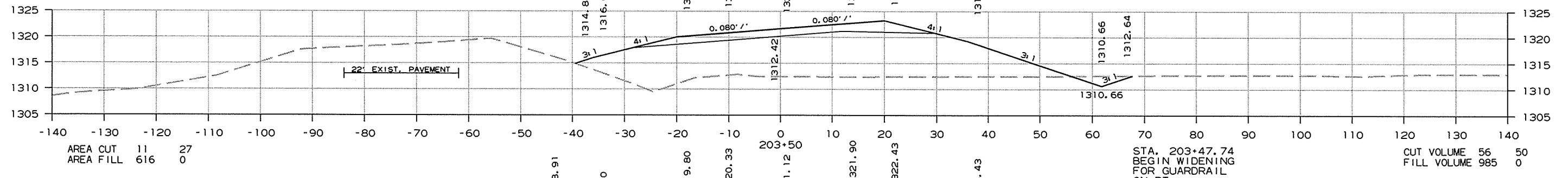
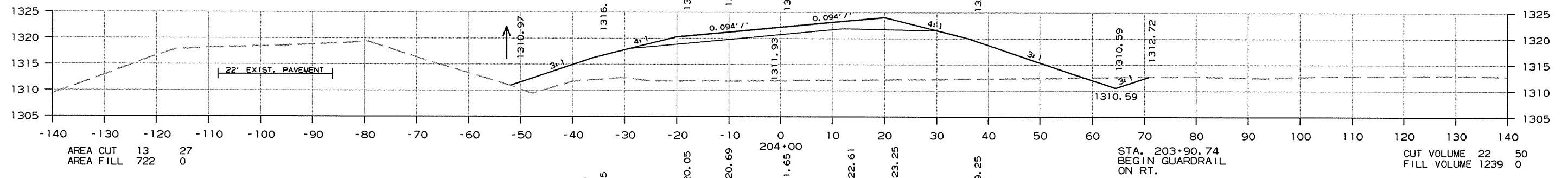
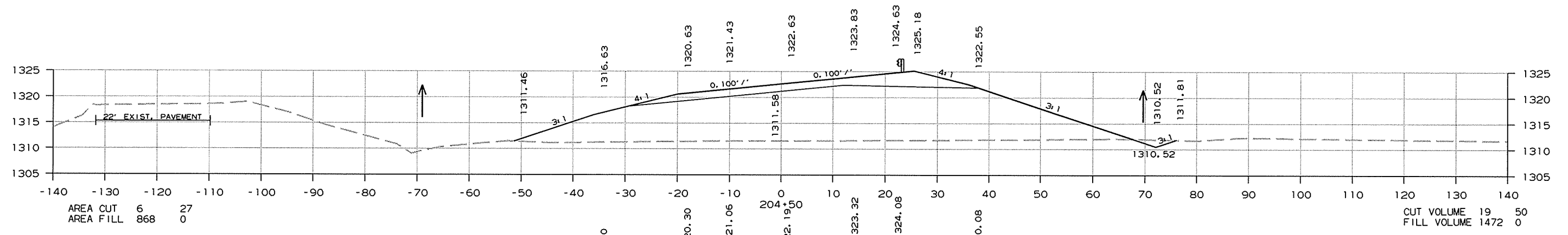
4/20/2015

R090343.DGN

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO. 090343							119	141

2 CROSS SECTIONS  
STAGE 1 & 2: STAGE 3:

STAGE 1 & 2: STAGE 3:



CROSS SECTION STA. 203+00 TO STA. 204+50

R090343.DGN 4/20/2015

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO. 090343							120	141

② CROSS SECTIONS

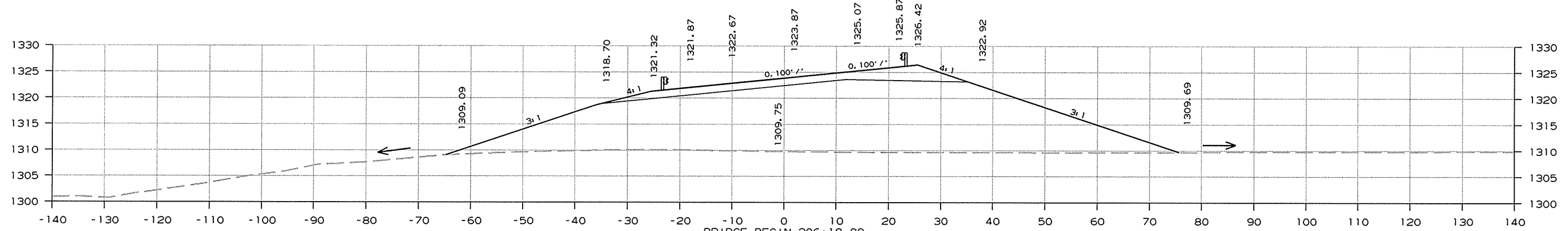
STAGE 1 & 2: STAGE 3:

STAGE 1 & 2: STAGE 3:

AREA CUT 0 0  
AREA FILL 0 0

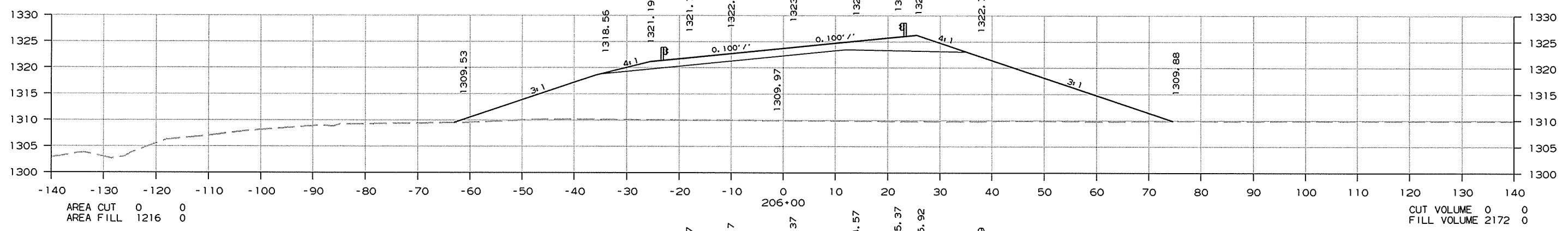
CUT VOLUME 0 0  
FILL VOLUME 678 0

206+48 - TOE OF SLOPE



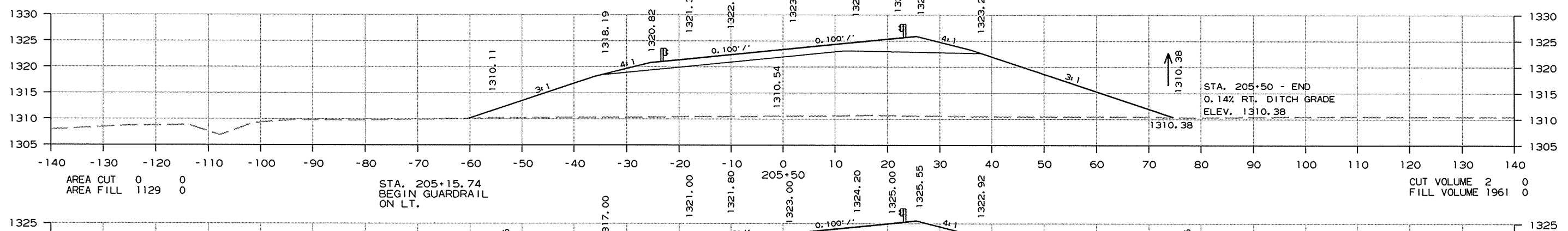
AREA CUT 0 0  
AREA FILL 1262 0

CUT VOLUME 0 0  
FILL VOLUME 872 0



AREA CUT 0 0  
AREA FILL 1216 0

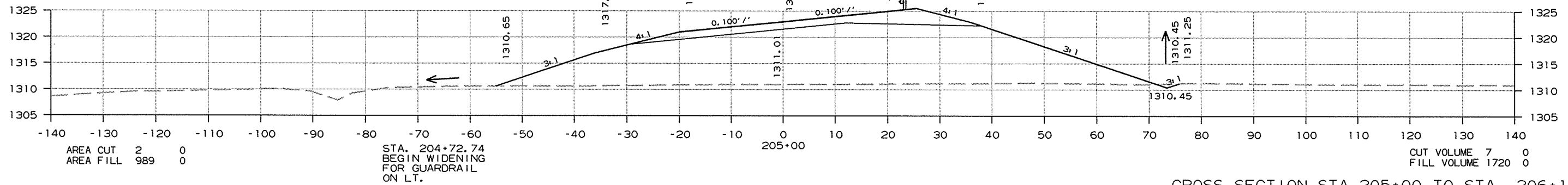
CUT VOLUME 0 0  
FILL VOLUME 2172 0



AREA CUT 0 0  
AREA FILL 1129 0

CUT VOLUME 2 0  
FILL VOLUME 1961 0

STA. 205+15.74  
BEGIN GUARDRAIL  
ON LT.



AREA CUT 2 0  
AREA FILL 989 0

CUT VOLUME 7 0  
FILL VOLUME 1720 0

STA. 204+72.74  
BEGIN WIDENING  
FOR GUARDRAIL  
ON LT.

CROSS SECTION STA. 205+00 TO STA. 206+19

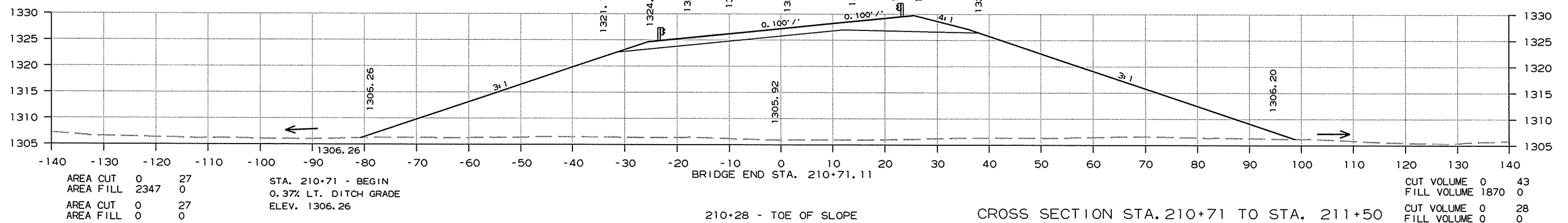
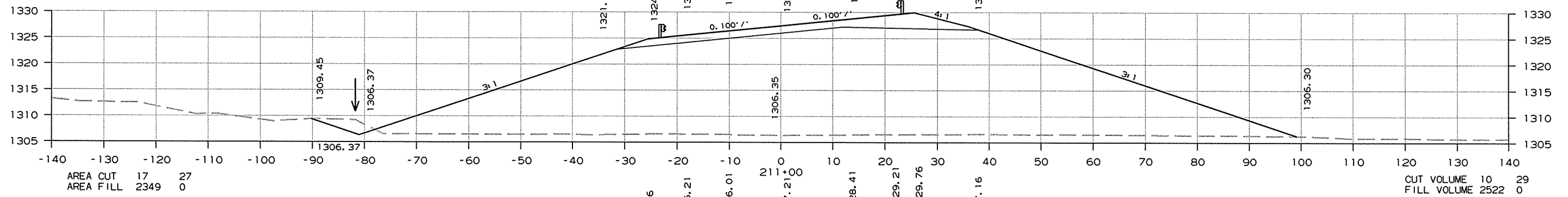
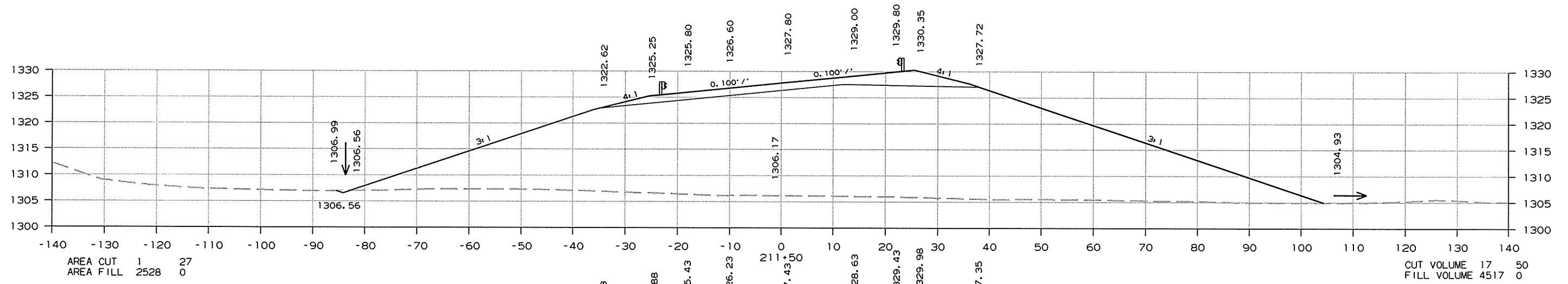


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				6	ARK.			
				JOB NO.	090343		121	141

2 CROSS SECTIONS

STAGE 1 & 2: STAGE 3:

STAGE 1 & 2: STAGE 3:



4/20/2015

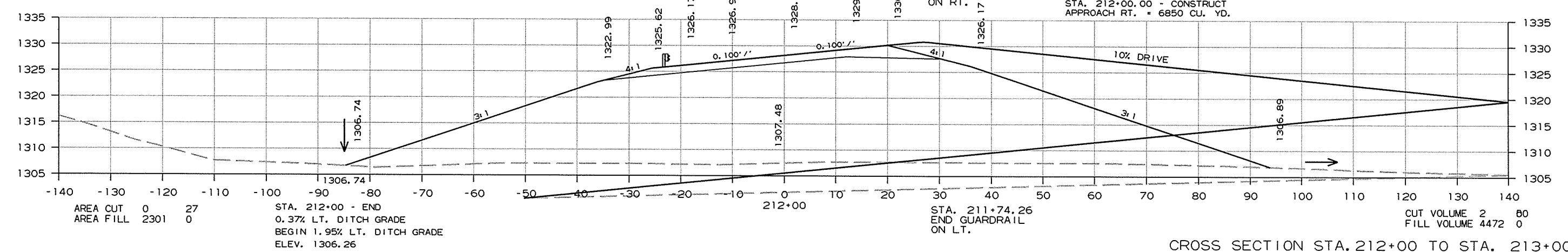
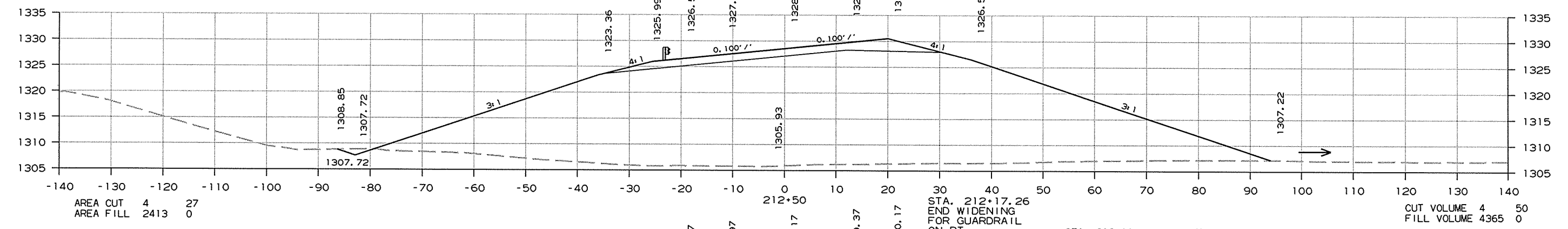
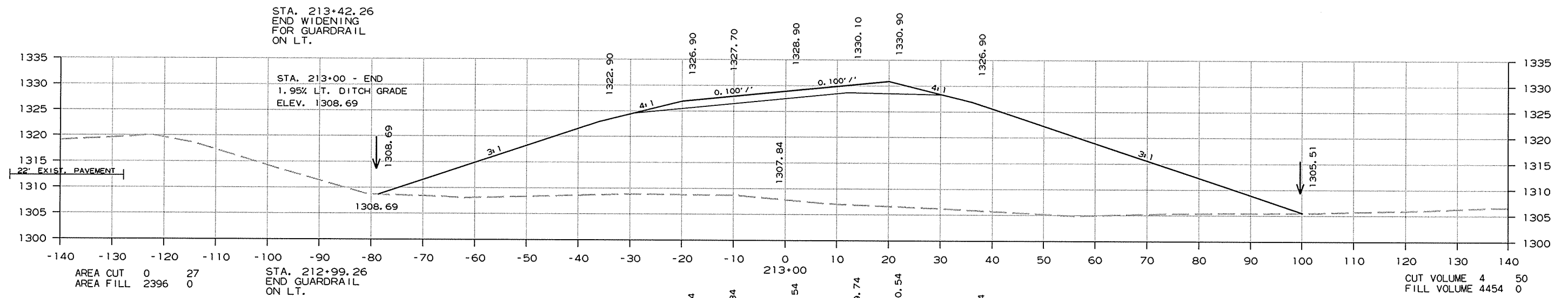
R090343.DGN

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO. 090343							122	141

2 CROSS SECTIONS

STAGE 1 & 2: STAGE 3:

STAGE 1 & 2: STAGE 3:



CROSS SECTION STA. 212+00 TO STA. 213+00

4/20/2015

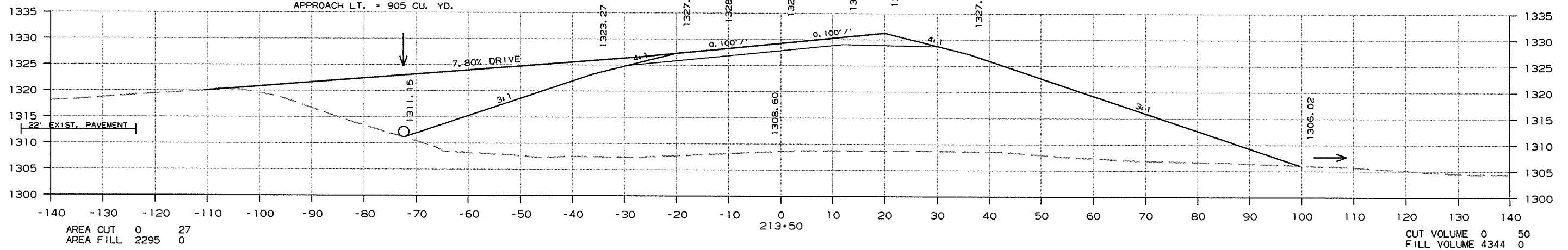
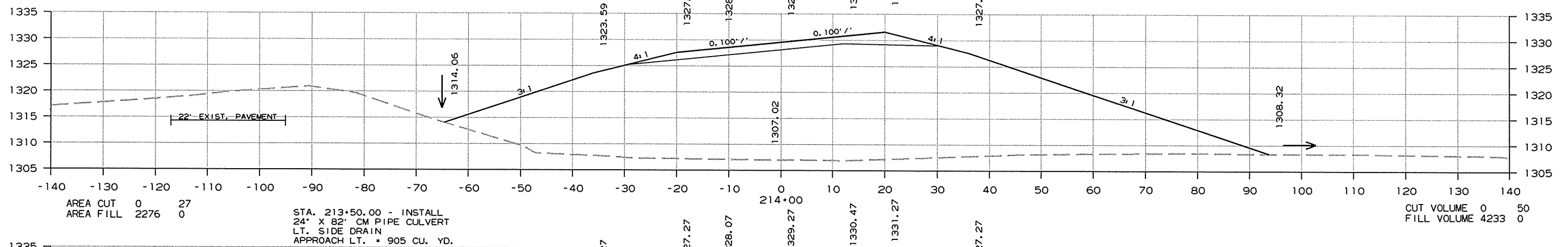
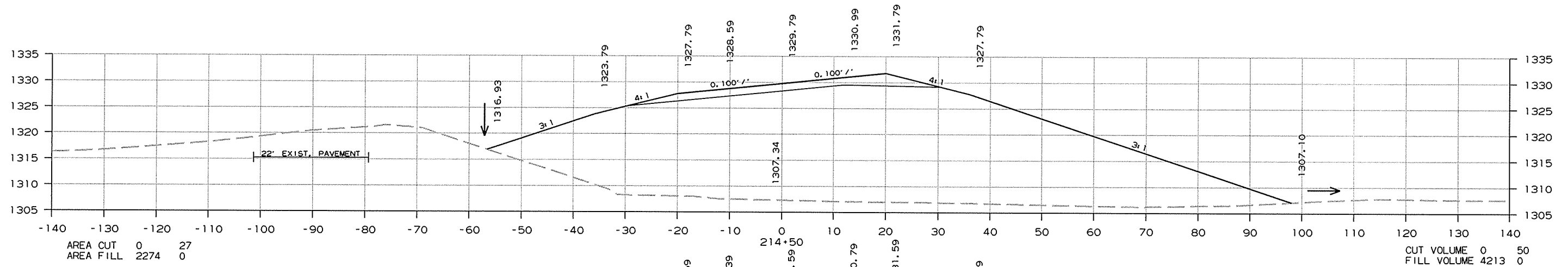
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DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO. 090343							123	141

STAGE 1 & 2: STAGE 3:

② CROSS SECTIONS

STAGE 1 & 2: STAGE 3:



CROSS SECTION STA. 213+50 TO STA. 214+50

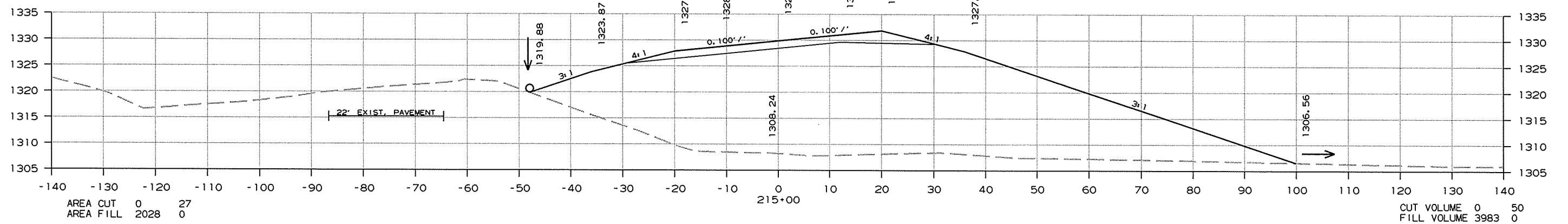
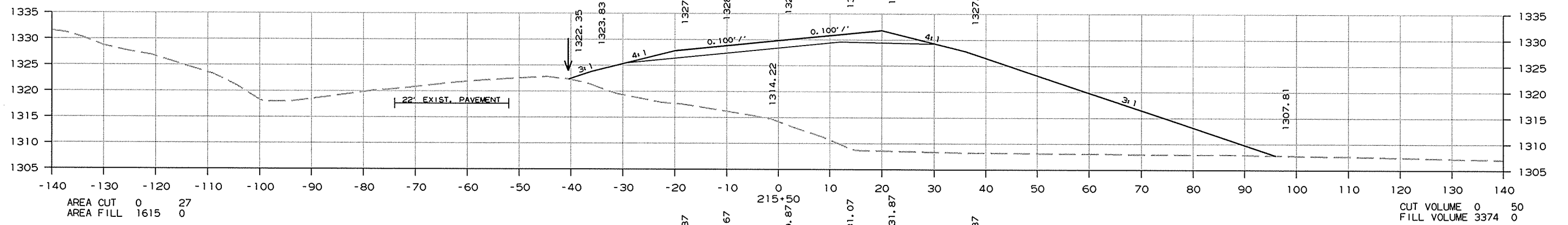
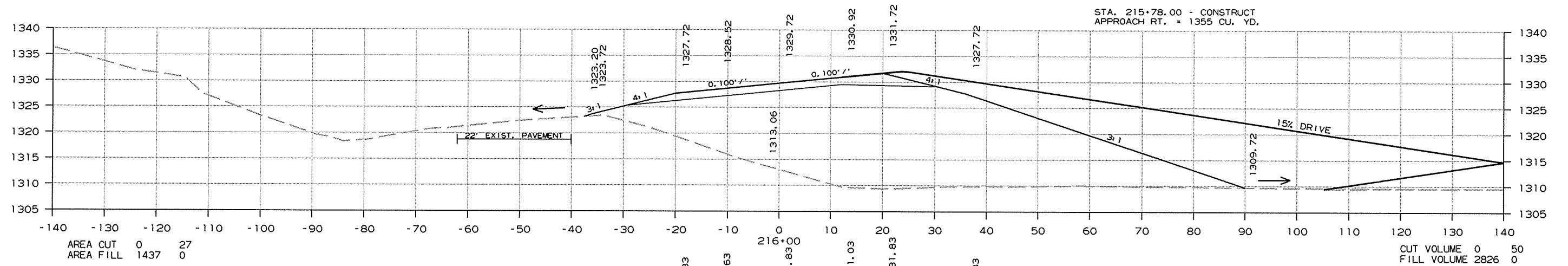
4/20/2015

R090343.DGN

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
						JOB NO. 090343	124	141

STAGE 1 & 2: STAGE 3:

② CROSS SECTIONS  
STAGE 1 & 2: STAGE 3:



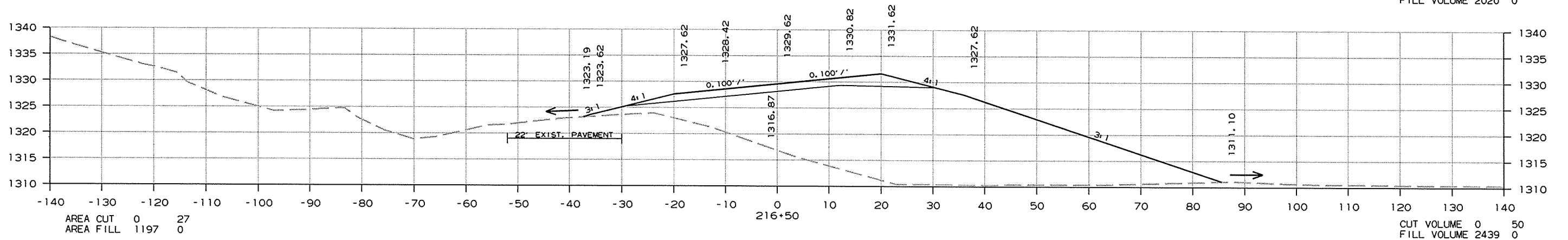
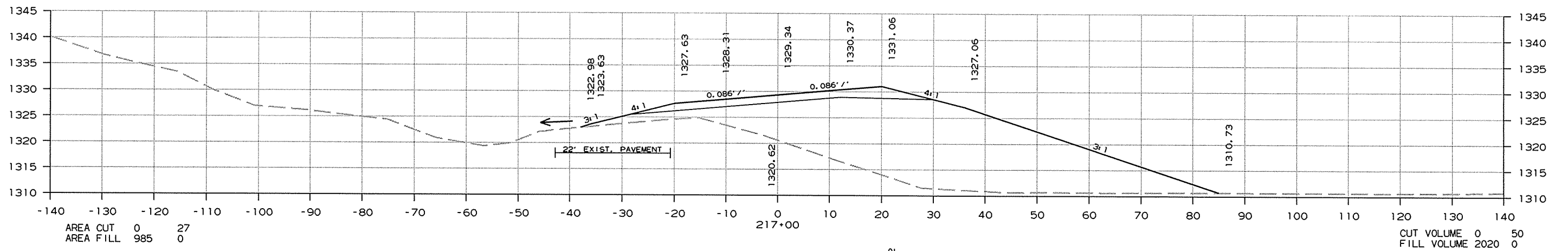
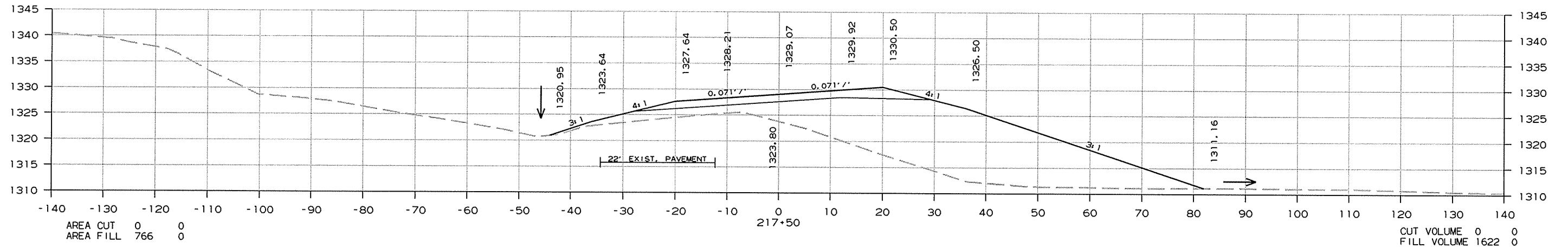
CROSS SECTION STA. 215+00 TO STA. 216+00

R090343.DCN 4/20/2015

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO. 090343							125	141

STAGE 1 & 2: STAGE 3:

② CROSS SECTIONS  
STAGE 1 & 2: STAGE 3:

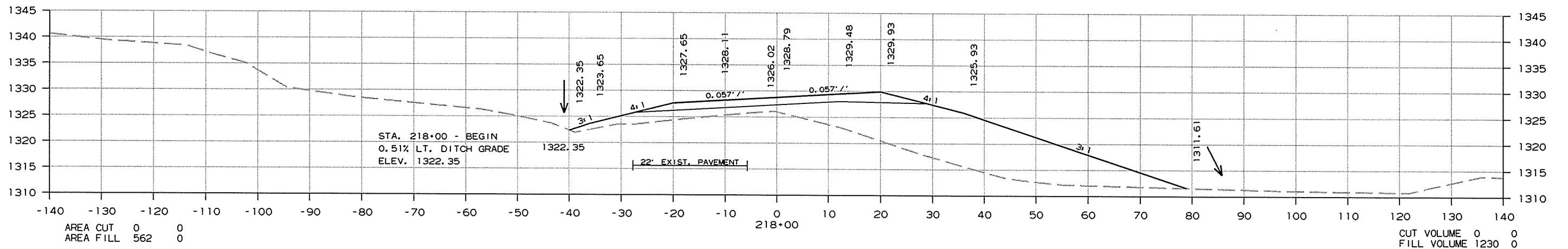
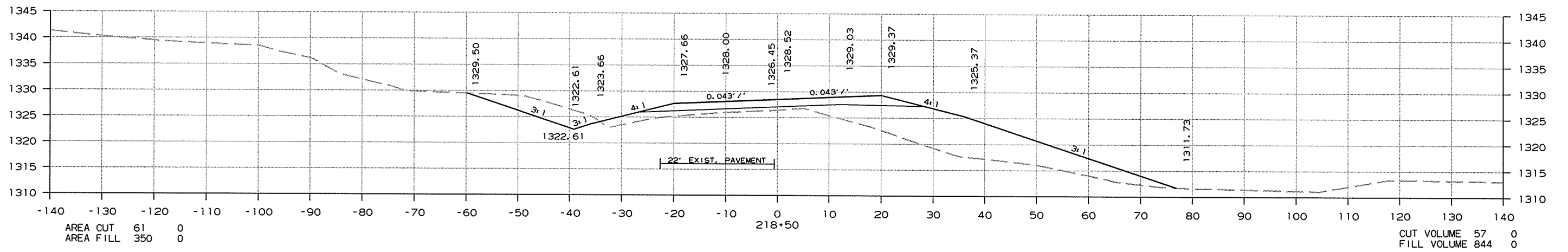
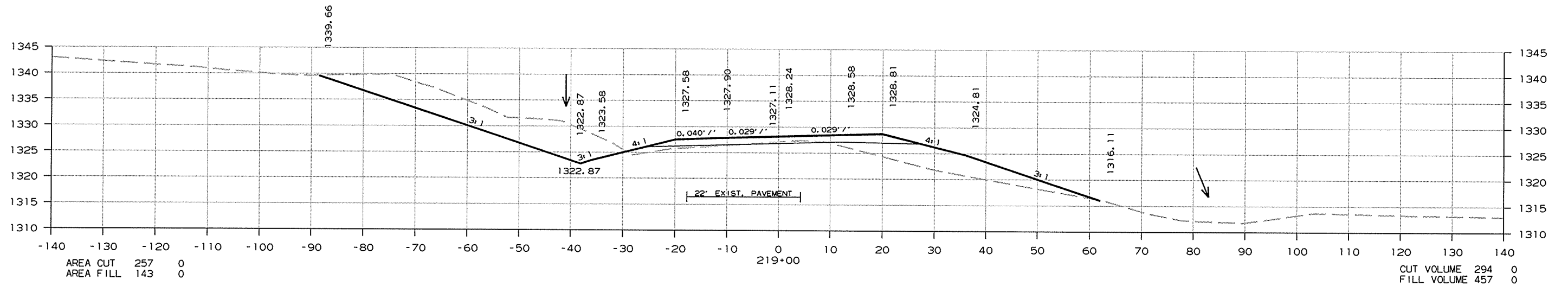


CROSS SECTION STA. 216+50 TO STA. 217+50

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
						JOB NO. 090343	126	141

STAGE 1 & 2: STAGE 3:

② CROSS SECTIONS  
STAGE 1 & 2: STAGE 3:



CROSS SECTION STA. 218+00 TO STA. 219+00

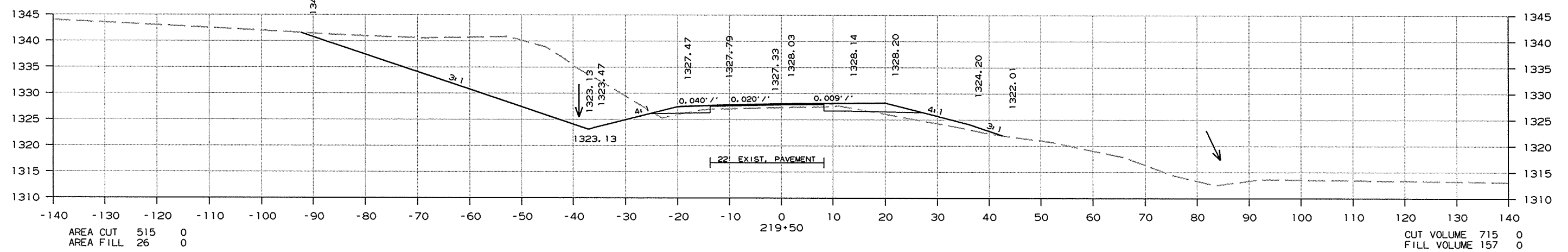
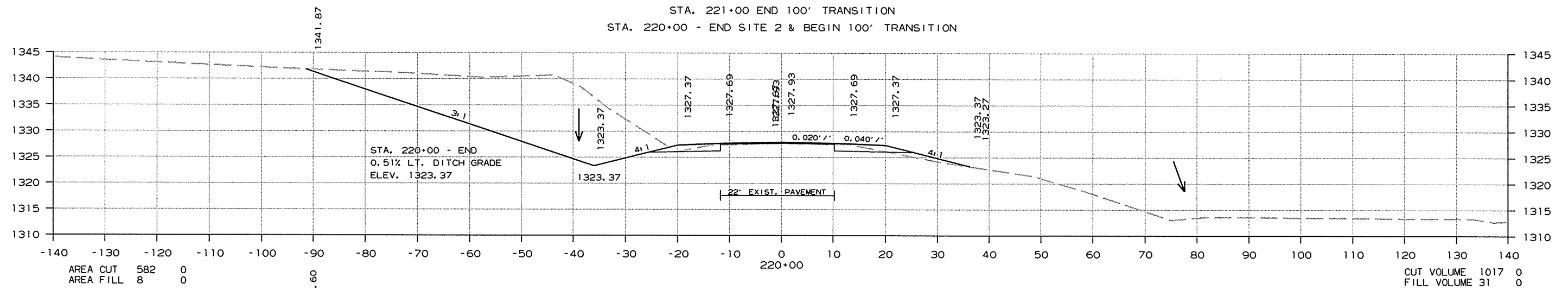
4/20/2015  
R090343.DGN

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
						JOB NO. 090343	127	141

STAGE 1 & 2: STAGE 3:

② CROSS SECTIONS

STAGE 1 & 2: STAGE 3:



CROSS SECTION STA. 219+50 TO STA. 220+50

4/20/2015

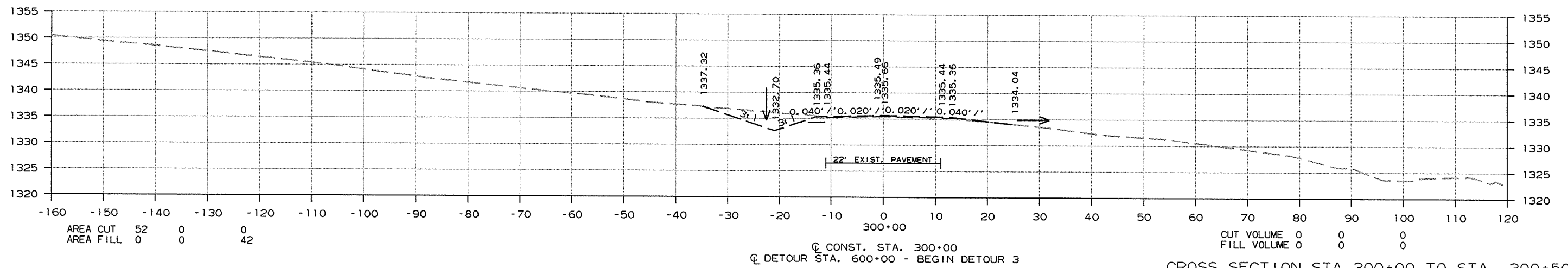
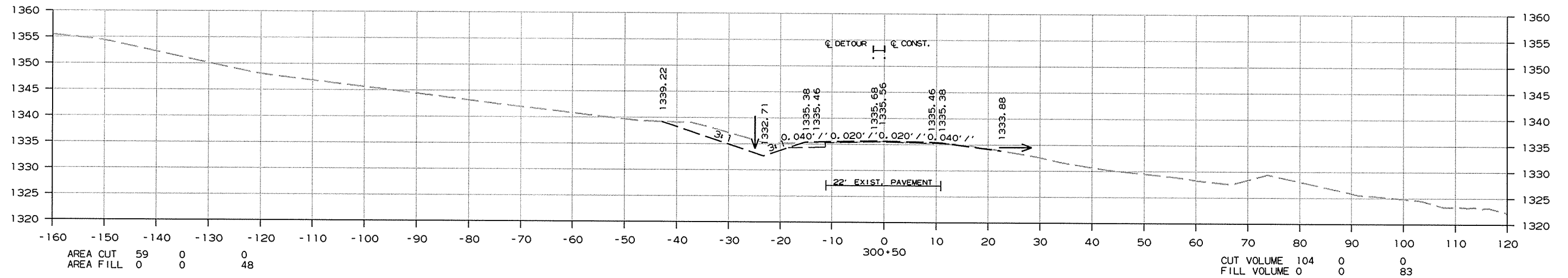
R090343.DGN

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
						JOB NO. 090343	128	141

② CROSS SECTIONS

STAGE 1: STAGE 2: STAGE 3:

STAGE 1: STAGE 2: STAGE 3:



CROSS SECTION STA. 300+00 TO STA. 300+50

R090343.DGN 4/20/2015

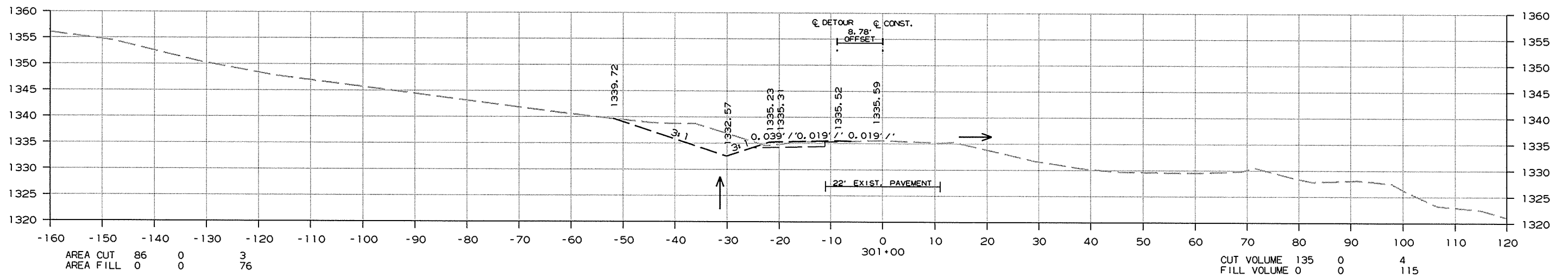
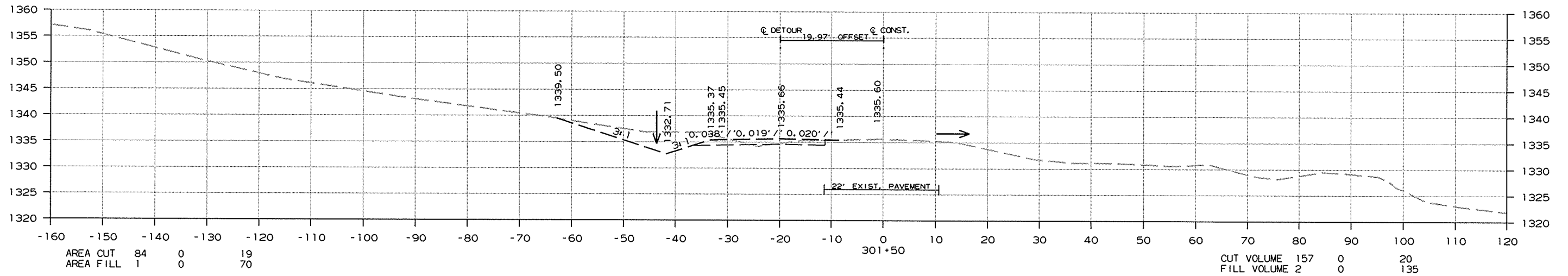


DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO. 090343							129	141

2 CROSS SECTIONS

STAGE 1: STAGE 2: STAGE 3:

STAGE 1: STAGE 2: STAGE 3:



CROSS SECTION STA. 301+00 TO STA. 301+50

4/20/2015

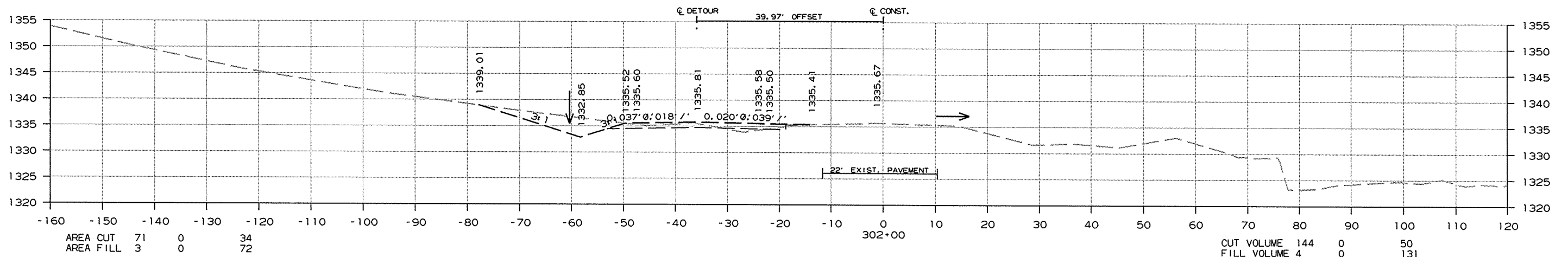
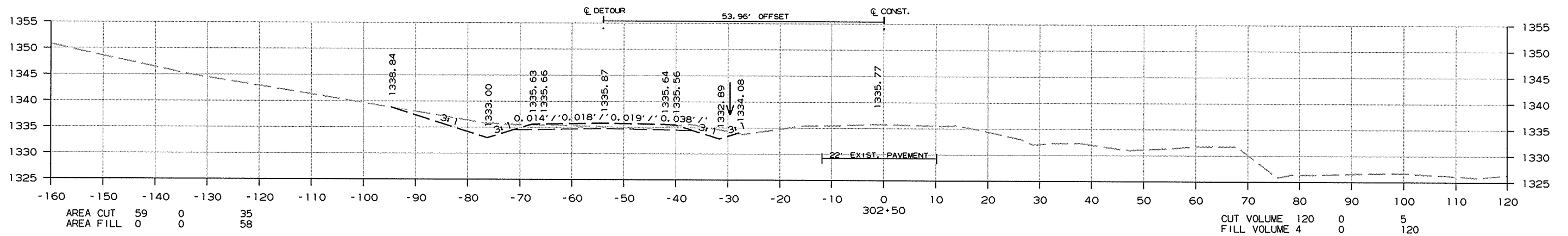
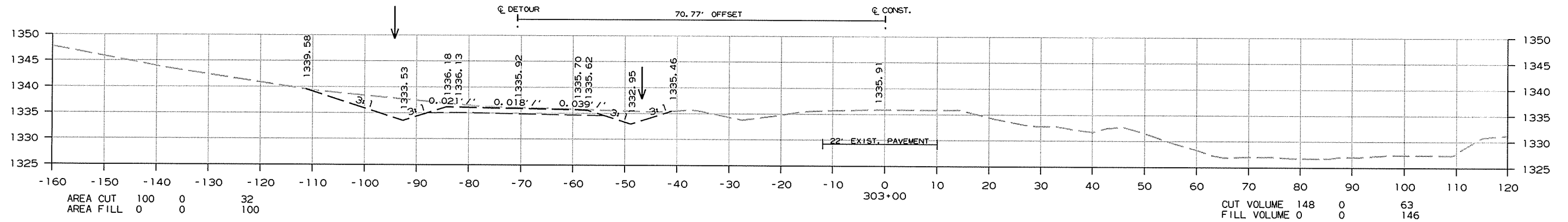
R090343.DGN

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO. 090343							130	141

② CROSS SECTIONS

STAGE 1: STAGE 2: STAGE 3:

STAGE 1: STAGE 2: STAGE 3:



CROSS SECTION STA. 302+00 TO STA. 303+00

4/20/2015

R090343.DGN

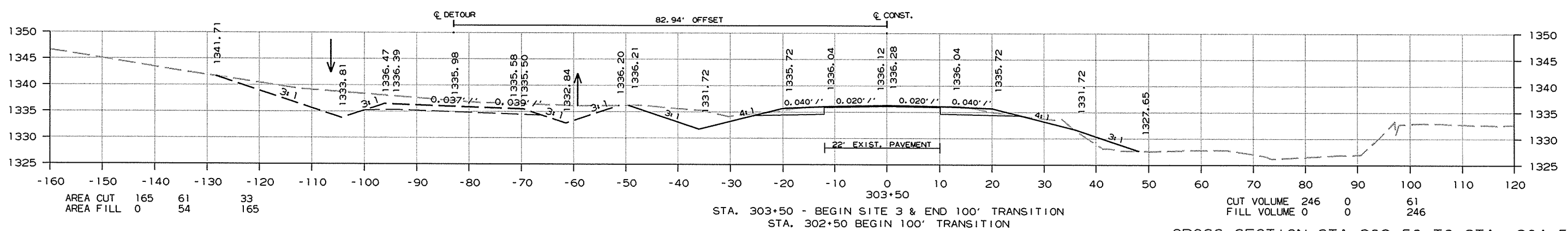
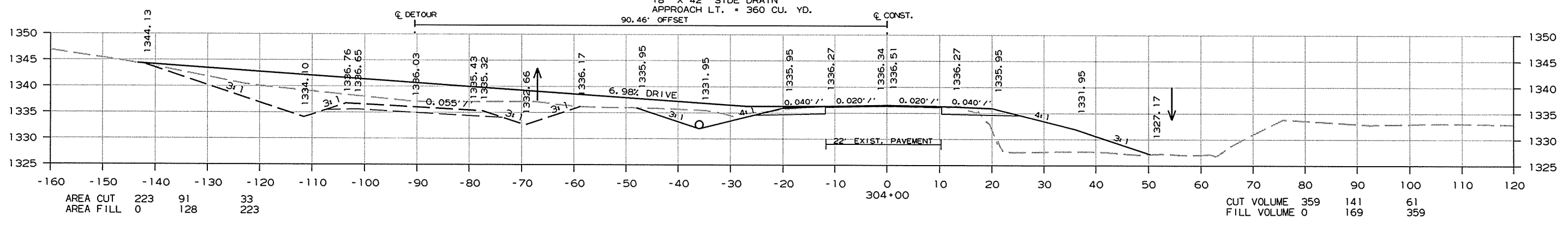
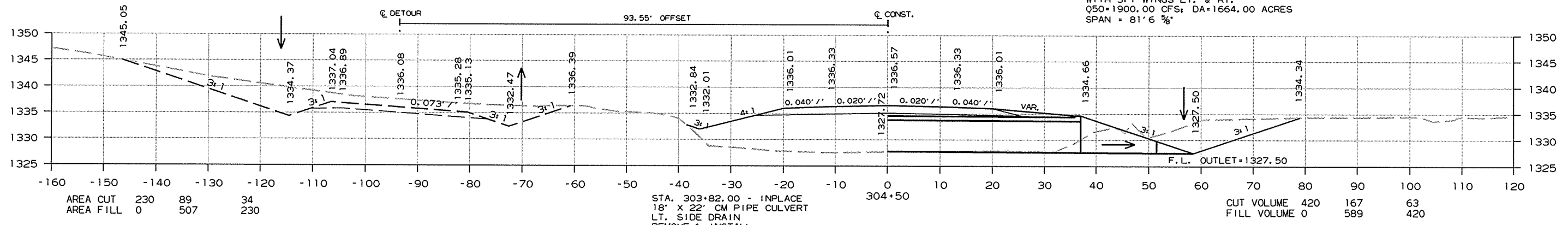
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	090343		131	141

② CROSS SECTIONS

STAGE 1: STAGE 2: STAGE 3:

STAGE 1: STAGE 2: STAGE 3:

STA. 304+60 - CONSTRUCT  
 QUINT. 11' X 6' X 105' R.C. BOX CULVERT  
 45° LT. FWD. SKEW  
 WITH 3:1 WINGS LT. & RT.  
 Q50=1900.00 CFS; DA=1664.00 ACRES  
 SPAN = 81' 6 3/8"



STA. 303+50 - BEGIN SITE 3 & END 100' TRANSITION  
 STA. 302+50 BEGIN 100' TRANSITION

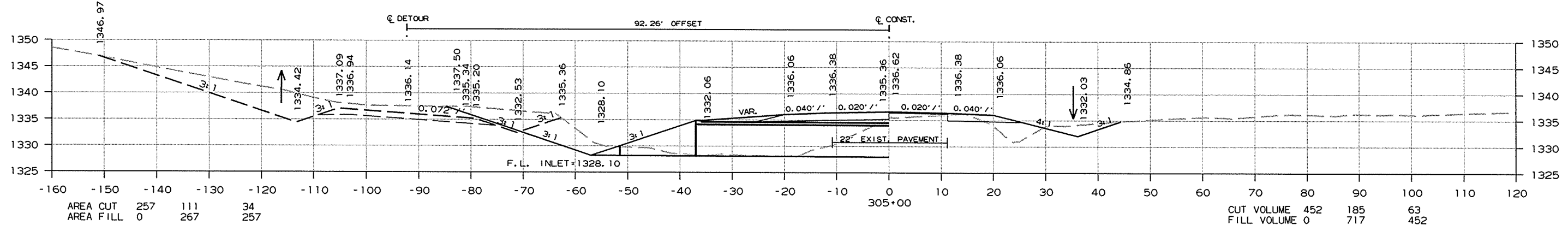
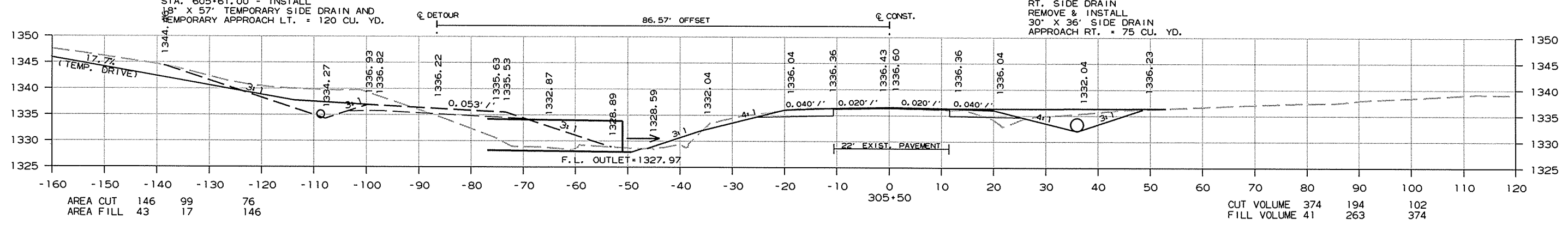
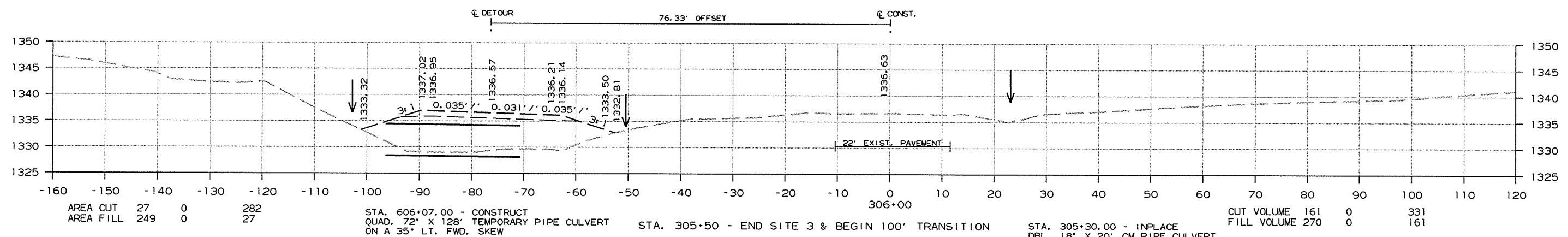
CROSS SECTION STA. 303+50 TO STA. 304+50

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO. 090343							132	141

2 CROSS SECTIONS

STAGE 1: STAGE 2: STAGE 3:

STAGE 1: STAGE 2: STAGE 3:



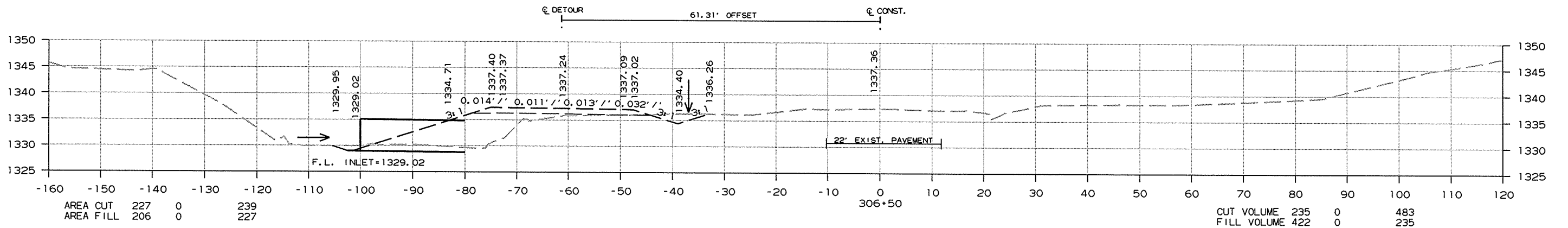
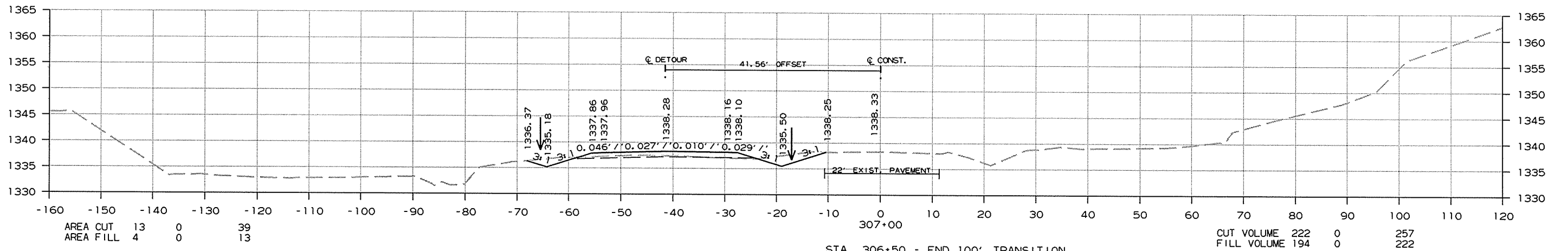
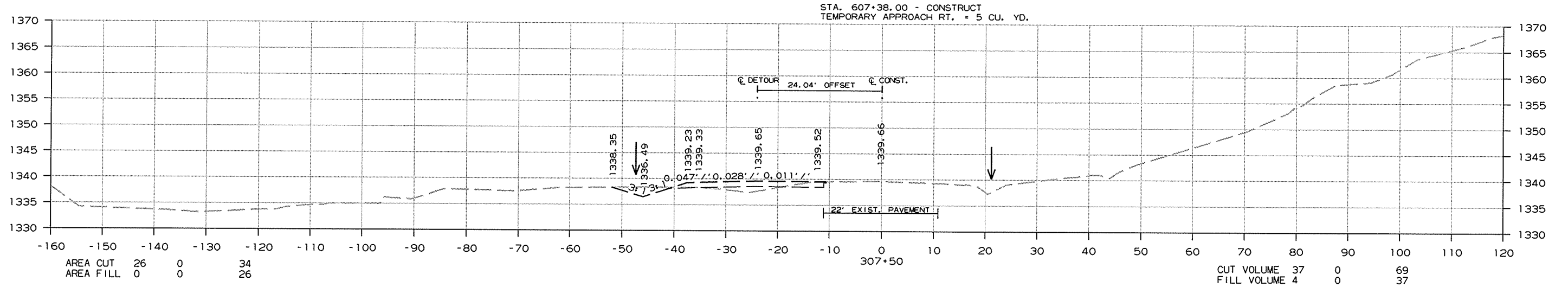
CROSS SECTION STA. 305+00 TO STA. 306+00

R090343.DGN 4/20/2015

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO. 090343							133	141

STAGE 1: STAGE 2: STAGE 3:

② CROSS SECTIONS  
STAGE 1: STAGE 2: STAGE 3:



CROSS SECTION STA. 306+50 TO STA. 307+50

4/20/2015

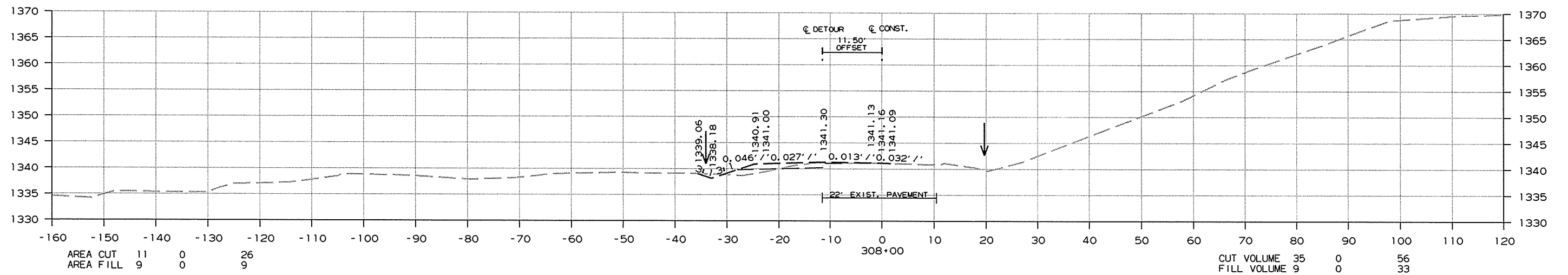
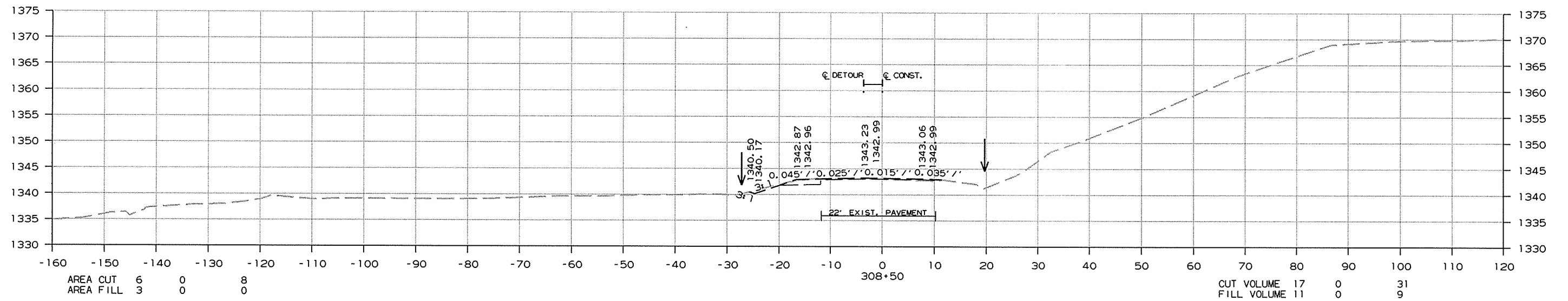
R090343.DGN

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO. 090343							134	141

2 CROSS SECTIONS

STAGE 1: STAGE 2: STAGE 3:

STAGE 1: STAGE 2: STAGE 3:



CROSS SECTION STA. 308+00 TO STA. 308+50

4/20/2015

R090343.DGN

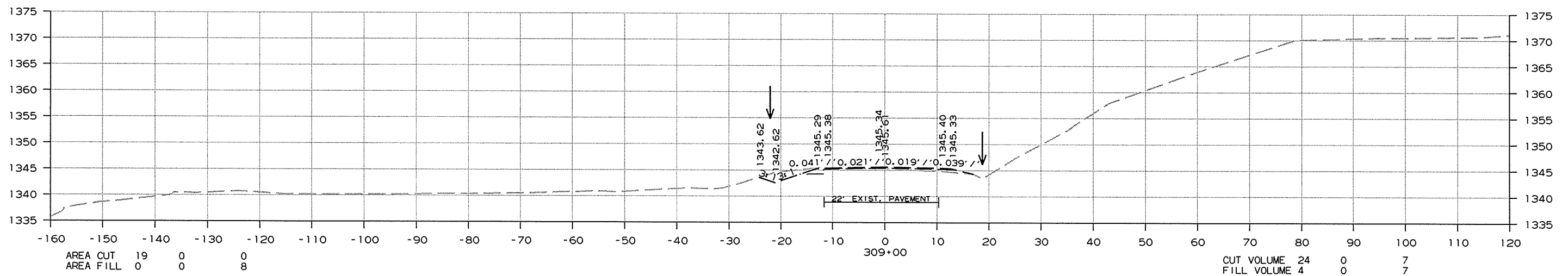
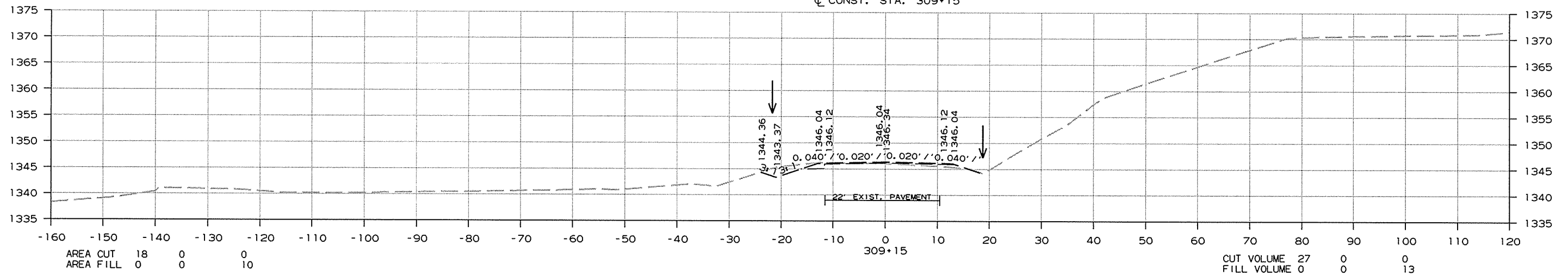
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
						JOB NO.	090343	
							135	141

② CROSS SECTIONS

STAGE 1: STAGE 2: STAGE 3:

STAGE 1: STAGE 2: STAGE 3:

☉ DETOUR STA. 609+39 - END DETOUR 3  
☉ CONST. STA. 309+15



CROSS SECTION STA. 309+00 TO STA. 309+15

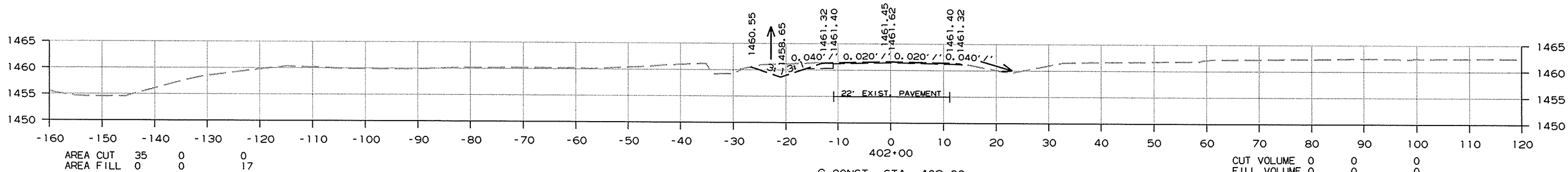
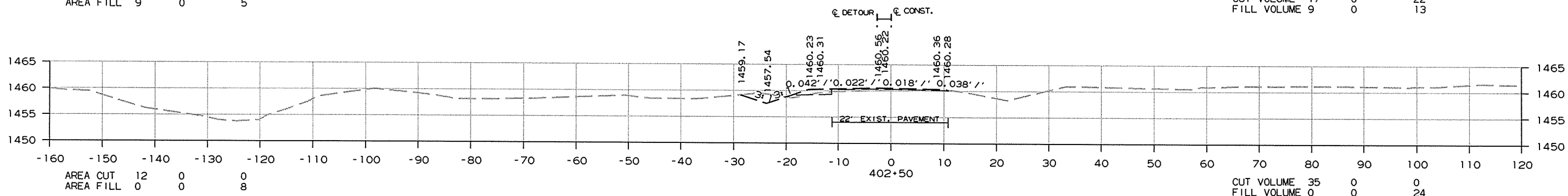
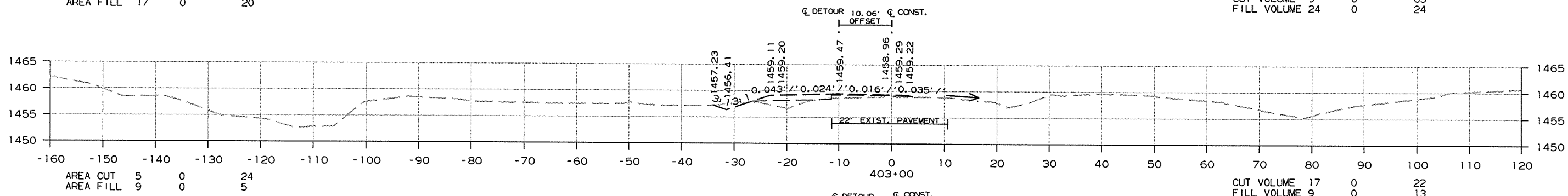
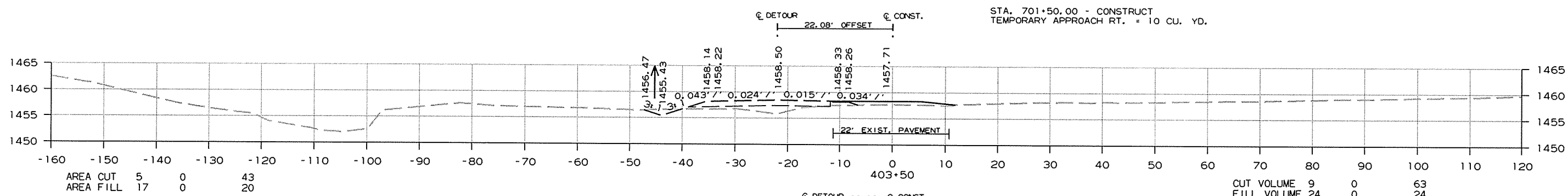
4/20/2015

R090343.DGN

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO. 090343							136	141

STAGE 1: STAGE 2: STAGE 3:

② CROSS SECTIONS  
STAGE 1: STAGE 2: STAGE 3:



CONST. STA. 402+00  
DETOUR STA. 700+00 - BEGIN DETOUR 4

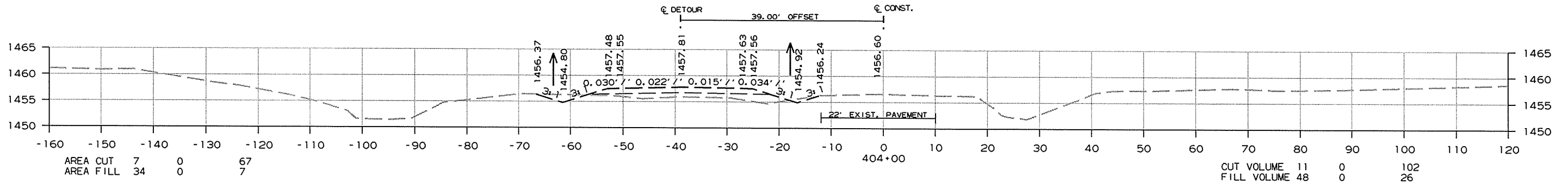
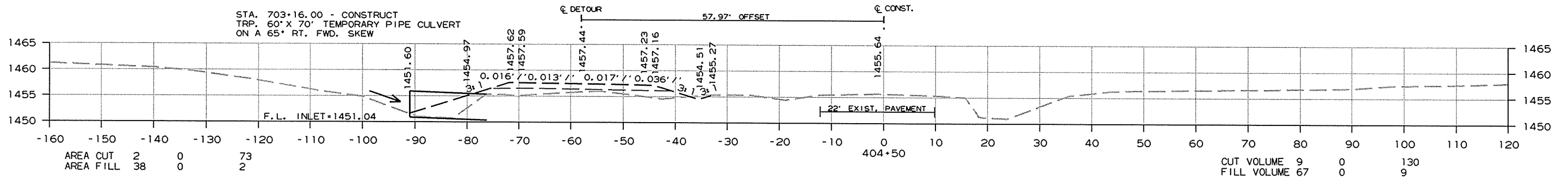
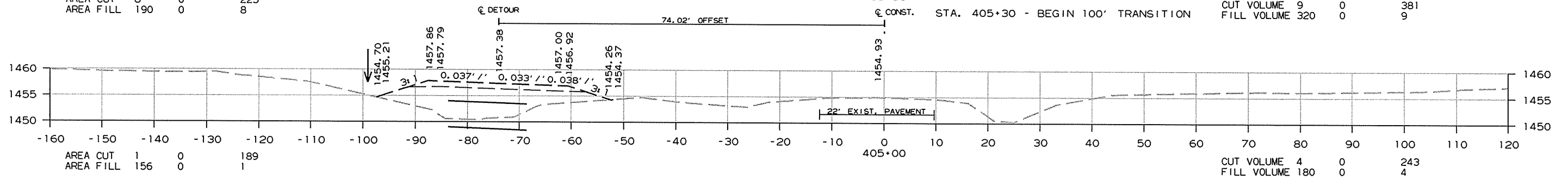
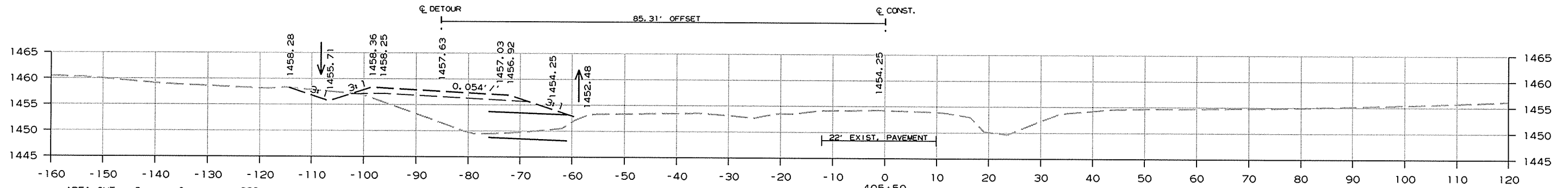
CROSS SECTION STA. 402+00 TO STA. 403+50



DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO. 090343							137	141

STAGE 1: STAGE 2: STAGE 3:

② CROSS SECTIONS  
STAGE 1: STAGE 2: STAGE 3:



CROSS SECTION STA. 404+00 TO STA. 405+50

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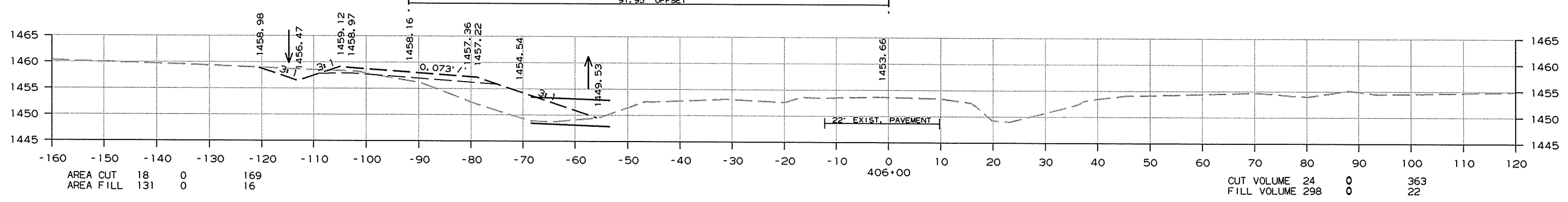
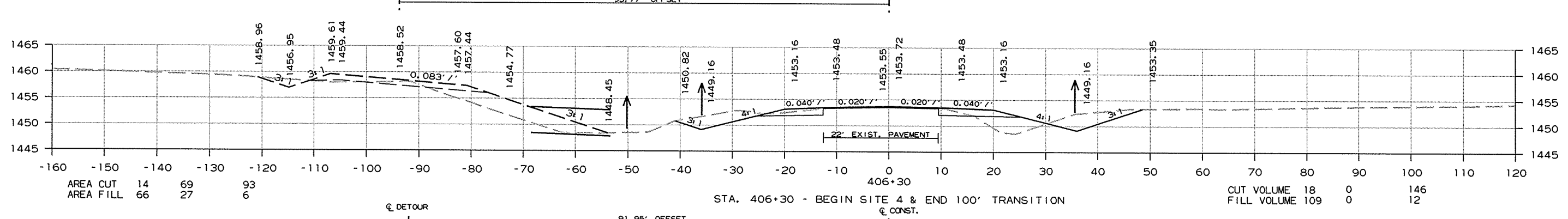
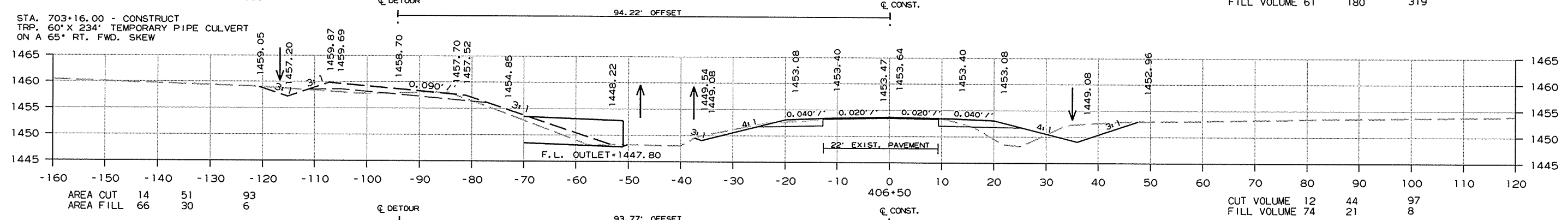
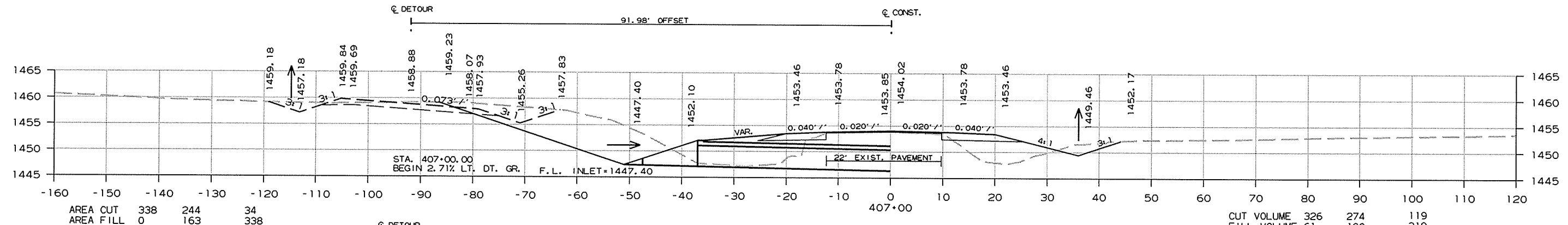
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO. 090343							138	141

2 CROSS SECTIONS

STAGE 1: STAGE 2: STAGE 3:

STAGE 1: STAGE 2: STAGE 3:

STA. 407+25.00 - CONSTRUCT  
 QUINT. 8' X 4' X 127' R.C. BOX CULVERT  
 53° RT. FWD. SKEW  
 WITH 3:1 WINGS LT. & RT.  
 Q50=1,200.00 CFS; D.A.=832.00 ACRES  
 SPAN = 70' 10 3/4"



CROSS SECTION STA. 406+00 TO STA. 407+00

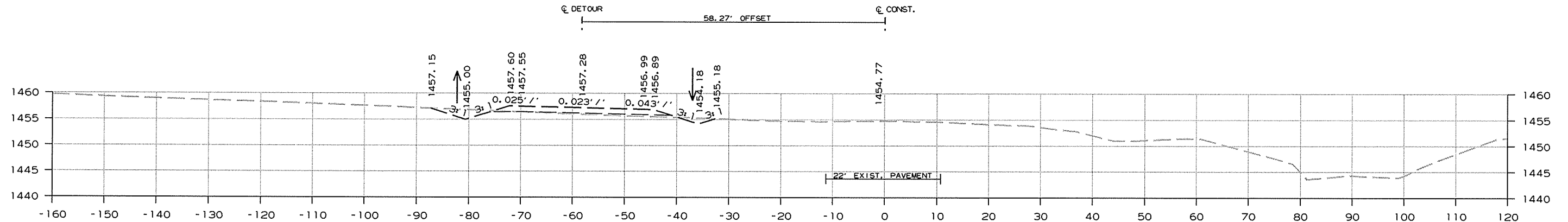
4/20/2015 R090343.DGN

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	090343		139	141

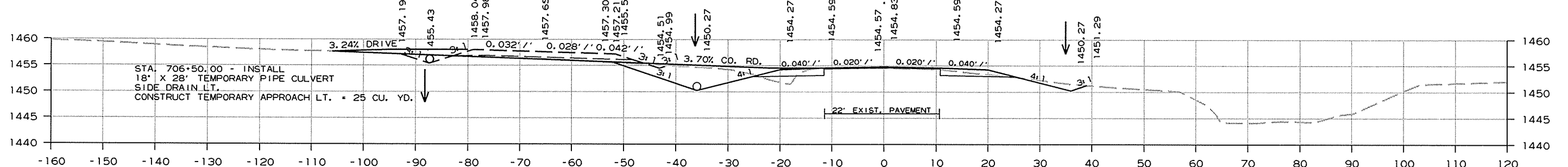
② CROSS SECTIONS

STAGE 1: STAGE 2: STAGE 3:

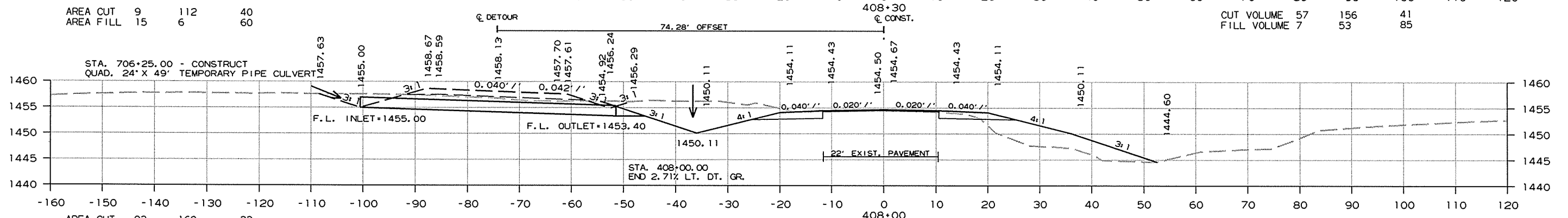
STAGE 1: STAGE 2: STAGE 3:



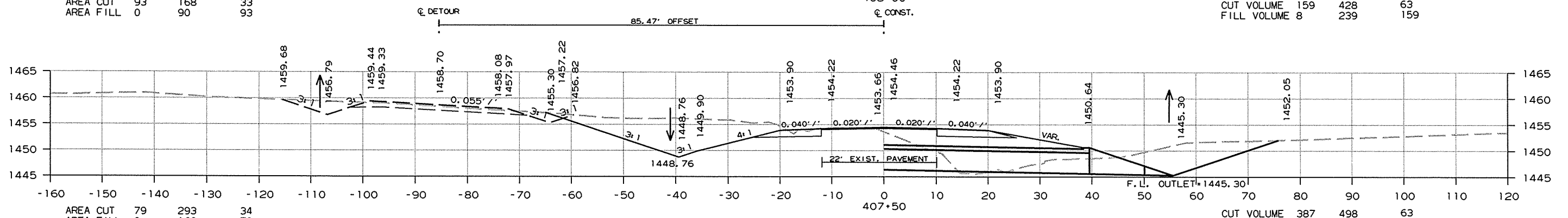
AREA CUT	9	0	48	408+50	CUT VOLUME	37	0	35
AREA FILL	15	0	9	408+30 - END SITE 4 & BEGIN 100' TRANSITION	FILL VOLUME	8	0	9



AREA CUT	9	112	40	408+30	CUT VOLUME	57	156	41
AREA FILL	15	6	60	706+50 - INSTALL 18" X 28" TEMPORARY PIPE CULVERT	FILL VOLUME	7	53	85



AREA CUT	93	168	33	408+00	CUT VOLUME	159	428	63
AREA FILL	0	90	93	706+25.00 - CONSTRUCT QUAD. 24' X 49' TEMPORARY PIPE CULVERT	FILL VOLUME	8	239	159



AREA CUT	79	293	34	407+50	CUT VOLUME	387	498	63
AREA FILL	0	168	79	408+00	FILL VOLUME	0	307	387

CROSS SECTION STA. 407+50 TO STA. 408+50

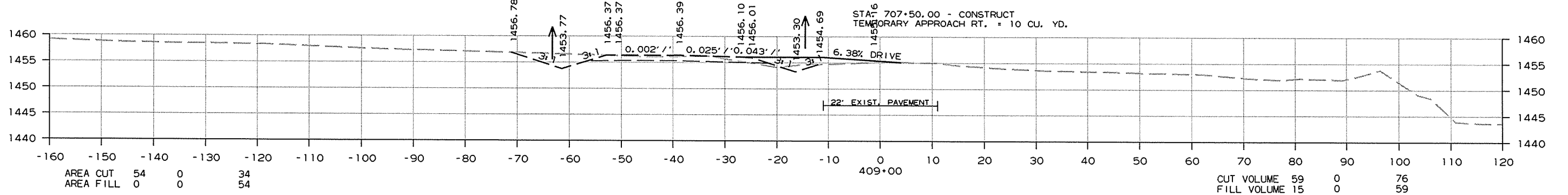
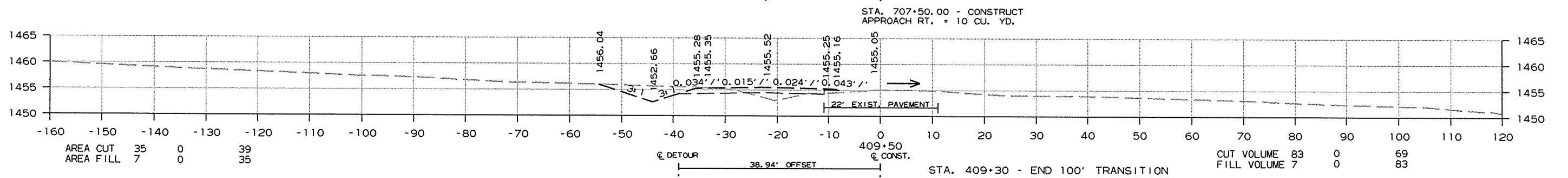
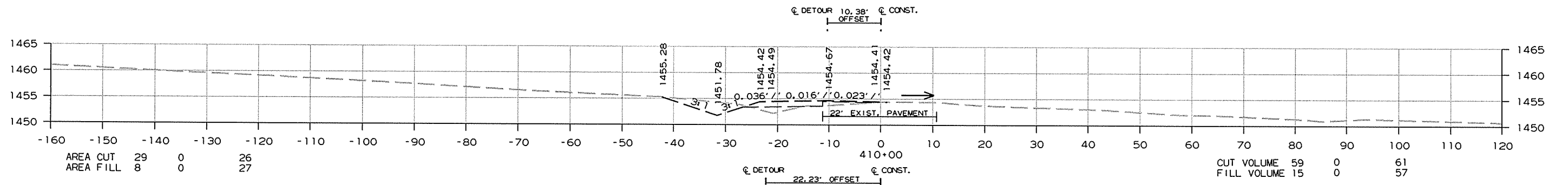
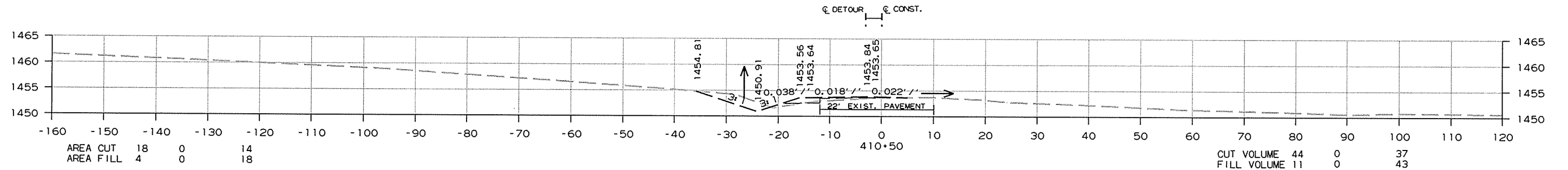
R090343.DGN 4/20/2015

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO. 090343							140	141

② CROSS SECTIONS

STAGE 1: STAGE 2: STAGE 3:

STAGE 1: STAGE 2: STAGE 3:



CROSS SECTION STA. 409+00 TO STA. 410+50

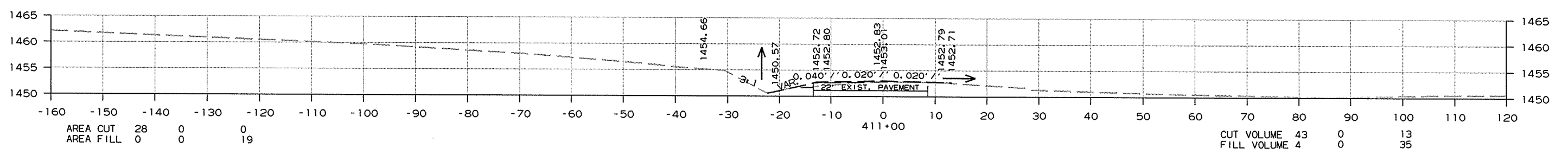
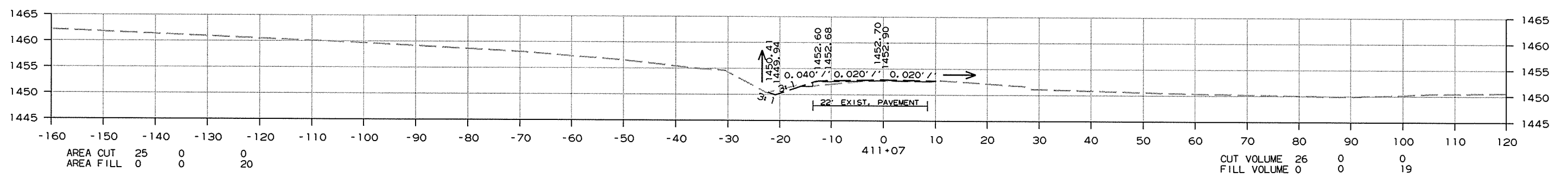
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO. 090343							141	141

STAGE 1: STAGE 2: STAGE 3:

② CROSS SECTIONS

STAGE 1: STAGE 2: STAGE 3:

⊕ DETOUR STA. 709+33 - END DETOUR 4  
 ⊕ CONST. STA. 411+07



CROSS SECTION STA. 411+00 TO STA. 411+07

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