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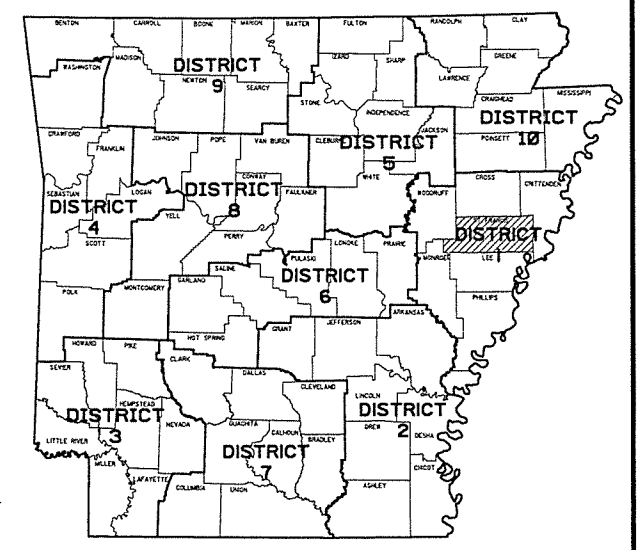
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
07/22/15				6	ARK.			
				JOB NO.		BB0112	1	90

"A FULLY CONTROLLED ACCESS FACILITY"
 ARKANSAS STATE HIGHWAY AND TRANSPORTATION DEPARTMENT
 CONSTRUCTION PLANS FOR STATE HIGHWAY

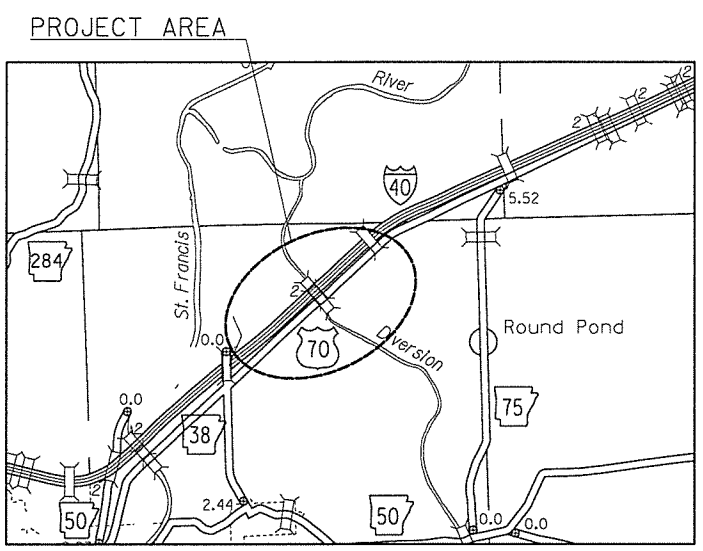
FISHING LAKE STR. & APPRS. (S)

ST. FRANCIS COUNTY
 ROUTE 40 SECTION 51
 FEDERAL AID PROJ. BIM-NHPP-B40-0(229)
JOB BB0112

NOT TO SCALE

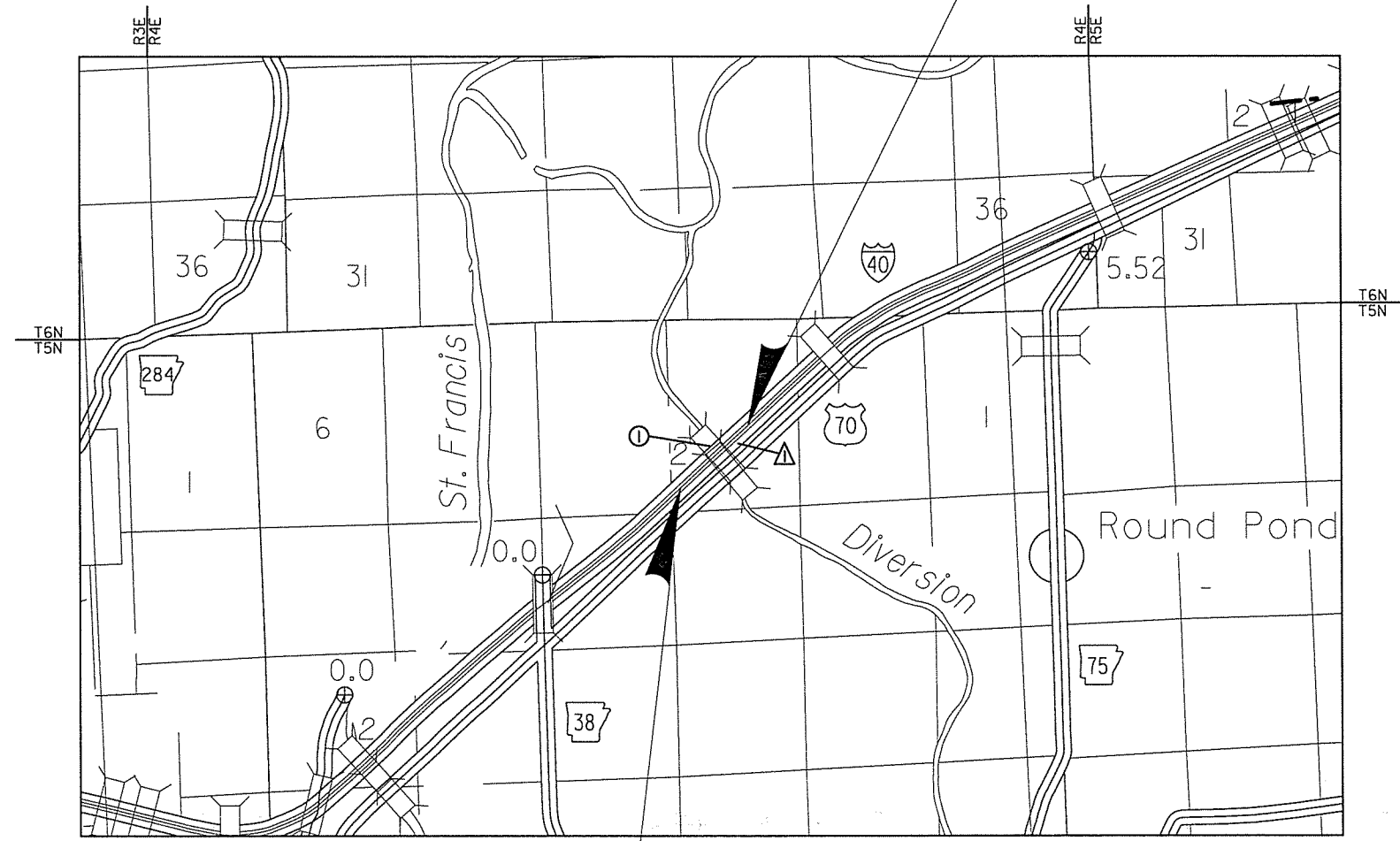


ARK. HWY. DIST. NO. 1



VICINITY MAP

STA. 4551+00.00
 END JOB BB0112
 (LOG MILE 249.26)



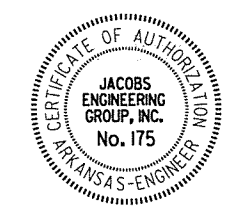
STA. 4509+00.00
 BEGIN JOB BB0112
 (LOG MILE 248.45)

BRIDGE DATA
 ① STA. 4527+67.27 BR. END
 435'-2 3/8" BRIDGE LENGTH 433'
 CONT. COMP. W-BEAM SPANS
 (62', 103', 103', 103', 62')
 BR. NO. 06937
 2 - 63'-0" CLEAR ROADWAYS
 STA. 4532+02.47 BR. END

EQUATIONS:
 Δ STA. 4539+00.00 BK=
 STA. 4538+00.00 AHD.

DESIGN TRAFFIC DATA

DESIGN YEAR	-----	2034
2014 ADT	-----	31,000
2034 ADT	-----	38,000
2034 DHV	-----	4180
DIRECTIONAL DISTRIBUTION	-----	0.60
TRUCKS	-----	56%
DESIGN SPEED	-----	70 MPH



STATE OF ARKANSAS
 REGISTERED PROFESSIONAL ENGINEER
 No. 8940
 MARK ASHER
 7/24/15

LENGTH IS COMPUTED ALONG C. MEDIAN & IS SHOWN FOR INFORMATION ONLY

BEGINNING OF PROJECT	MID POINT OF PROJECT	END OF PROJECT
LATITUDE 35° 04' 11" N	LATITUDE 35° 04' 20" N	LATITUDE 35° 04' 29" N
LONGITUDE 90° 40' 06" W	LONGITUDE 90° 39' 53" W	LONGITUDE 90° 39' 40" W

GROSS LENGTH OF PROJECT	4300.00	FEET OR	0.814	MILES
NET " " ROADWAY	3864.80	" "	0.732	"
NET " " BRIDGES	435.20	" "	0.082	"
NET " " PROJECT	4300.00	" "	0.814	"

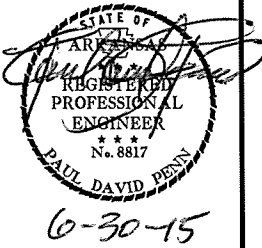
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DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
6-30-2015				6	ARK.			
				JOB NO.		BBO112	2	90

② INDEX OF SHEETS

INDEX OF SHEETS

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4 - 6.	TYPICAL SECTIONS OF IMPROVEMENT			
7 - 9.	SPECIAL DETAILS			
10 - 11.	TEMPORARY EROSION CONTROL DETAILS			
12 - 17.	MAINTENANCE OF TRAFFIC			
18.	PERMANENT PAVEMENT MARKING DETAILS			
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2-19-2015		6-30-2015						
2-26-2015		8-3-2015						
		8-28-2015					3	90

GOVERNING SPECIFICATIONS AND GENERAL NOTES



GOVERNING SPECIFICATIONS

ARKANSAS STATE HIGHWAY COMMISSION STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION, EDITION OF 2014, AND THE FOLLOWING SPECIAL PROVISIONS AND SUPPLEMENTAL SPECIFICATIONS:

NUMBER	TITLE
ERRATA	ERRATA FOR THE BOOK OF STANDARD SPECIFICATIONS
FHWA-1273	REQUIRED CONTRACT PROVISIONS FEDERAL-AID CONSTRUCTION CONTRACTS
FHWA-1273	SUPPLEMENT - EQUAL EMPLOYMENT OPPORTUNITY - NOTICE TO CONTRACTORS
FHWA-1273	SUPPLEMENT - SPECIFIC EQUAL EMPLOYMENT OPPORTUNITY RESPONSIBILITIES (23 U.S.C. 140)
FHWA-1273	SUPPLEMENT - EQUAL EMPLOYMENT OPPORTUNITY - GOALS AND TIMETABLES
FHWA-1273	SUPPLEMENT - EQUAL EMPLOYMENT OPPORTUNITY - FEDERAL STANDARDS
FHWA-1273	SUPPLEMENT - TRAINING PROGRAM - JOB BB0112
FHWA-1273	SUPPLEMENT - POSTERS AND NOTICES REQUIRED FOR FEDERAL-AID PROJECTS
FHWA-1273	SUPPLEMENT - WAGE RATE DETERMINATION
108-1	LIQUIDATED DAMAGES
410-1	CONSTRUCTION REQUIREMENTS AND ACCEPTANCE OF ASPHALT CONCRETE PLANT MIX COURSES
604-1	RETROREFLECTIVE SHEETING FOR TRAFFIC CONTROL DEVICES IN CONSTRUCTION ZONES
620-1	MULCH COVER
JOB BB0112	ASSESSMENT OF WORKING DAYS - SATURDAYS
JOB BB0112	AUTOMATED WORK ZONE INFORMATION SYSTEM
JOB BB0112	BIDDING REQUIREMENTS AND CONDITIONS
JOB BB0112	BRIDGE CONSTRUCTION CONTROL
JOB BB0112	BROADBAND INTERNET SERVICE FOR ASPHALT CONCRETE PLANT
JOB BB0112	BROADBAND INTERNET SERVICE FOR FIELD OFFICE
JOB BB0112	CONSTRUCTION IN SPECIAL FLOOD HAZARD AREAS
JOB BB0112	CONTRACTOR PROVIDED CULTURAL RESOURCES CLEARANCE FOR OFF-SITE LOCATIONS
JOB BB0112	COORDINATION OF WORK
JOB BB0112	DISADVANTAGED BUSINESS ENTERPRISE BIDDER'S RESPONSIBILITIES
JOB BB0112	EMPLOYMENT REPORTING
JOB BB0112	FLEXIBLE BEGINNING OF WORK
JOB BB0112	FURNISH AND OPERATION OF MOBILE SPEED NOTIFICATION SYSTEM
JOB BB0112	GOALS FOR DISADVANTAGED BUSINESS ENTERPRISE PARTICIPATION
JOB BB0112	HIGH PERFORMANCE PAVEMENT MARKING
JOB BB0112	MAINTENANCE OF TRAFFIC
JOB BB0112	MANDATORY ELECTRONIC CONTRACT
JOB BB0112	MODULAR GLARE SHIELD
JOB BB0112	NESTING SITES OF MIGRATORY BIRDS
JOB BB0112	PARTNERING REQUIREMENTS
JOB BB0112	PERCENT WITHIN LIMITS/PAVEMENT SMOOTHNESS
JOB BB0112	PORTABLE CONSTRUCTION LIGHTING
JOB BB0112	PROSECUTION AND PROGRESS
JOB BB0112	REMOVAL AND DISPOSAL OF GUARDRAIL
JOB BB0112	RESTRAINING CONDITIONS
JOB BB0112	ROADWAY CONSTRUCTION CONTROL
JOB BB0112	SECTION 404 NATIONWIDE 23 PERMIT REQUIREMENTS
JOB BB0112	SEQUENCE OF CONSTRUCTION
JOB BB0112	SITE USE (A + C METHOD)
JOB BB0112	SOIL STABILIZATION
JOB BB0112	SPECIAL SAFETY REQUIREMENTS FOR BRIDGES
JOB BB0112	STORM WATER POLLUTION PREVENTION PLAN
JOB BB0112	SUBMISSION OF ASPHALT CONCRETE HOT MIX ACCEPTANCE TEST RESULTS
JOB BB0112	TEMPORARY PORTLAND CEMENT CONCRETE PAVEMENT
JOB BB0112	TRAFFIC CONTROL DEVICES IN CONSTRUCTION ZONES
JOB BB0112	TRENCHING AND SHOULDER PREPARATION
JOB BB0112	UTILITY ADJUSTMENTS
JOB BB0112	VALUE ENGINEERING
JOB BB0112	WARM MIX ASPHALT

GENERAL NOTES

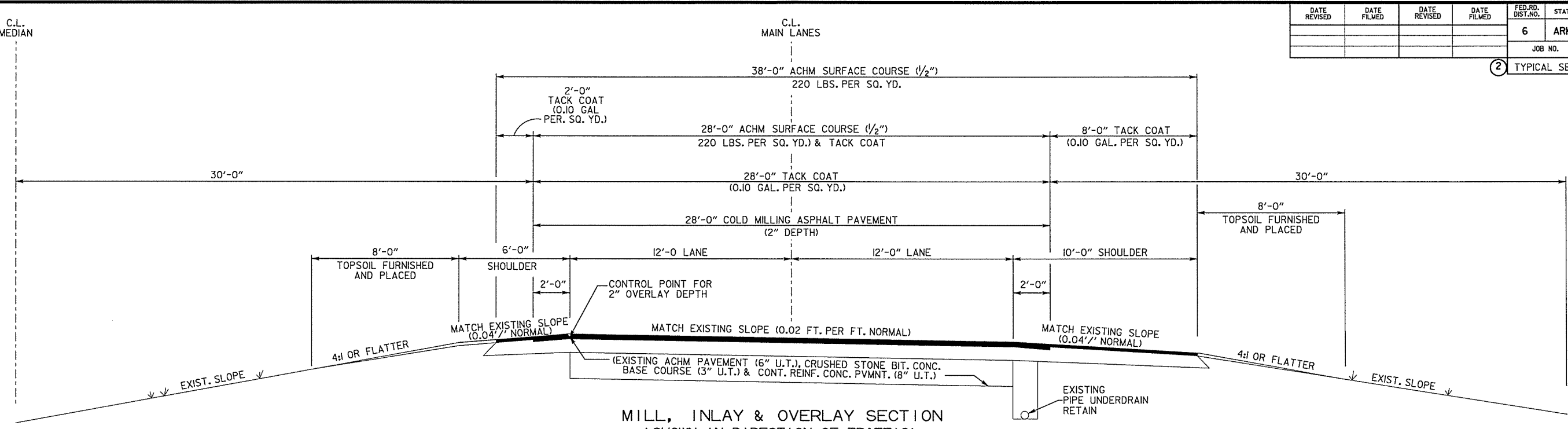
- GRADE LINE DENOTES FINISHED GRADE WHERE SHOWN ON PLANS.
- ALL PIPE LINES, POWER, TELEPHONE, AND TELEGRAPH LINES TO BE MOVED OR LOWERED BY THE RESPECTIVE OWNERS AS PER AGREEMENT WITH SUCH OWNERS.
- ANY EQUIPMENT OR APPURTENANCE THAT INTERFERES WITH THE PROPOSED CONSTRUCTION AND WHICH MAY BE THE PROPERTY OF UTILITY SERVICE ORGANIZATIONS SHALL BE MOVED BY THE OWNERS UNLESS OTHERWISE PROVIDED.
- ALL LAND MONUMENTS LOCATED WITHIN THE CONSTRUCTION AREA SHALL BE PROTECTED IN ACCORDANCE WITH SECTION 107.12 OF THE STANDARD SPECIFICATIONS.
- ALL TREES THAT DO NOT DIRECTLY INTERFERE WITH THE PROPOSED CONSTRUCTION SHALL BE SPARED AS DIRECTED BY THE ENGINEER. CARE AND DISCRETION SHALL BE USED TO INSURE THAT ALL TREES NOT TO BE REMOVED SHALL BE HARMED AS LITTLE AS POSSIBLE DURING THE CONSTRUCTION OPERATIONS.
- THE CONTRACTOR SHALL BE RESPONSIBLE FOR PROVIDING A FENCE TO CONTROL LIVESTOCK IN AREAS WHERE PASTURES ARE SEVERED. WIRE FENCE MAY BE CONSTRUCTED INITIALLY, OR IN LIEU THEREOF, THE CONTRACTOR AT HIS OWN EXPENSE, MAY ELECT TO PROVIDE TEMPORARY FENCING SUITABLE TO CONTAIN LIVESTOCK.
- ALL FLEXIBLE BASE AND ASPHALTIC PAVEMENTS REMOVED SHALL BE PAID FOR UNDER THE ITEM NO. 210 - UNCLASSIFIED EXCAVATION.
- THE EXISTING ASPHALT PAVEMENT TO BE REMOVED FROM THE REMAINING PAVEMENT SHALL BE SEPARATED BY SAWING ALONG A NEAT LINE. AFTER SAWING, THE PAVEMENT TO BE REMOVED SHALL BE CAREFULLY REMOVED IN A MANNER THAT WILL NOT DAMAGE THE PAVEMENT THAT IS TO REMAIN. ANY DAMAGE OF THE ASPHALT PAVEMENT THAT IS TO REMAIN IN PLACE SHALL BE REPAIRED AT THE CONTRACTOR'S EXPENSE.

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				6	ARK.			
JOB NO.						BBO112	4	90

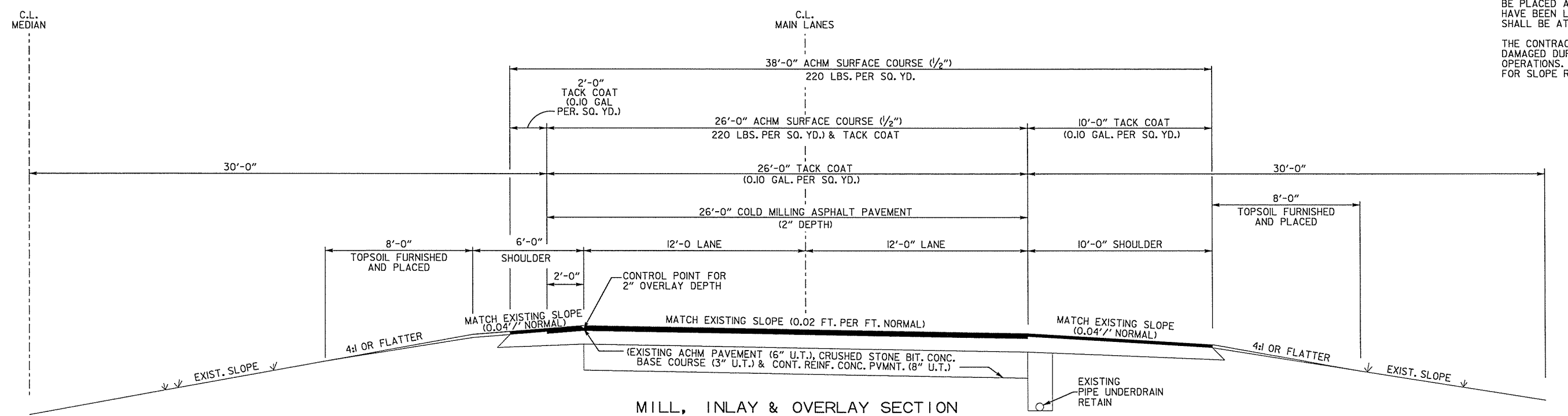
2 TYPICAL SECTIONS OF IMPROVEMENT



MILL, INLAY & OVERLAY SECTION (SHOWN IN DIRECTION OF TRAFFIC)

LEFT MAIN LANES STA. 4509+00.00 TO STA. 4509+10.00
 STA. 4550+40.00 TO STA. 4551+00.00
 RIGHT MAIN LANES STA. 4509+00.00 TO STA. 4509+10.00
 STA. 4550+40.00 TO STA. 4551+00.00

NOTES:
 THE FINAL 2" OF SURFACE COURSE IS TO BE PLACED AFTER ALL OTHER COURSES HAVE BEEN LAID. LONGITUDINAL JOINTS SHALL BE AT LANE LINES.
 THE CONTRACTOR SHALL REPAIR ANY SLOPES DAMAGED DURING THE CONSTRUCTION OPERATIONS. NO PAYMENT WILL BE MADE FOR SLOPE REPAIR.

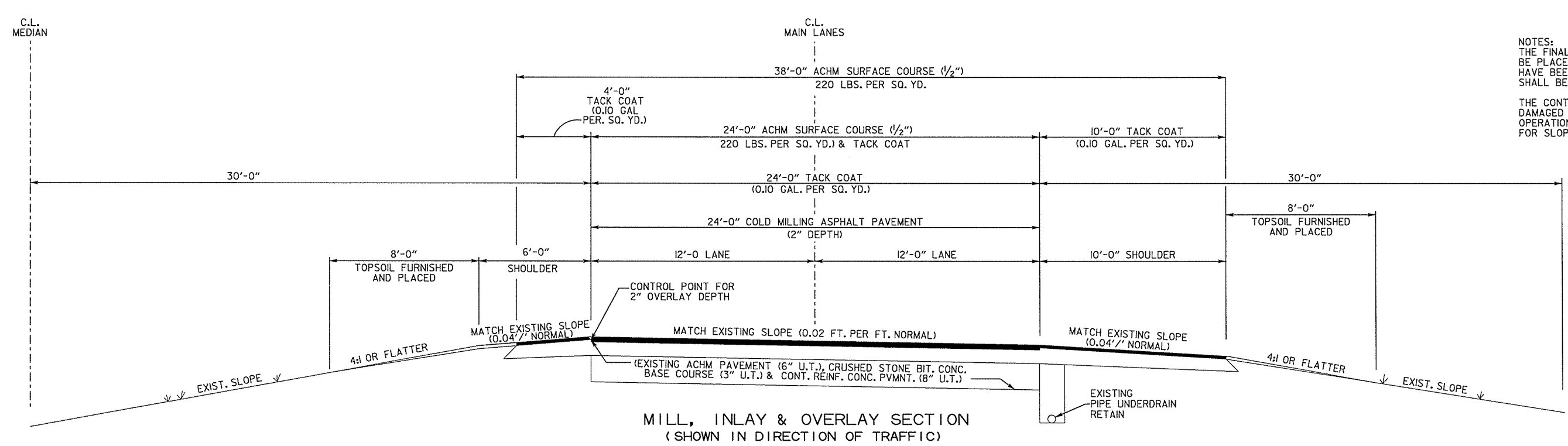


MILL, INLAY & OVERLAY SECTION (SHOWN IN DIRECTION OF TRAFFIC)

LEFT MAIN LANES STA. 4509+10.00 TO STA. 4511+50.00
 STA. 4548+00.00 TO STA. 4550+40.00
 RIGHT MAIN LANES STA. 4509+10.00 TO STA. 4511+50.00
 STA. 4548+00.00 TO STA. 4550+40.00

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	BBO112		5	90

2 TYPICAL SECTIONS OF IMPROVEMENT



NOTES:
 THE FINAL 2" OF SURFACE COURSE IS TO BE PLACED AFTER ALL OTHER COURSES HAVE BEEN LAID. LONGITUDINAL JOINTS SHALL BE AT LANE LINES.
 THE CONTRACTOR SHALL REPAIR ANY SLOPES DAMAGED DURING THE CONSTRUCTION OPERATIONS. NO PAYMENT WILL BE MADE FOR SLOPE REPAIR.

MILL, INLAY & OVERLAY SECTION
 (SHOWN IN DIRECTION OF TRAFFIC)

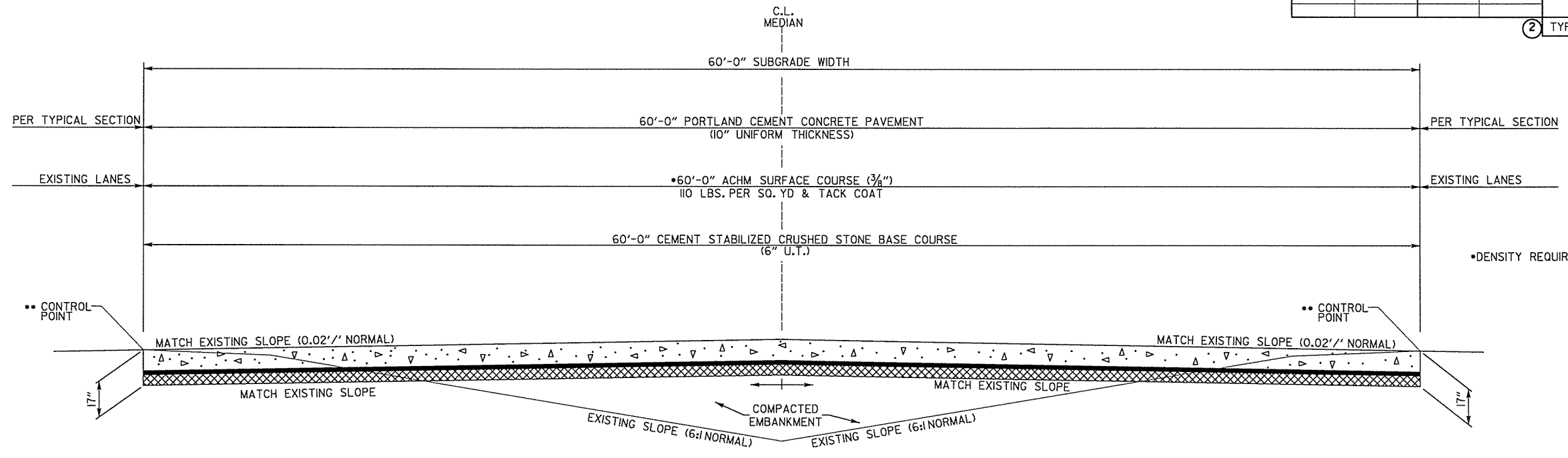
LEFT MAIN LANE
 STA. 4511+50.00 TO STA. 4518+28.24
 STA. 4541+41.50 TO STA. 4548+00.00

RIGHT MAIN LANES
 STA. 4511+50.00 TO STA. 4518+28.24
 STA. 4541+41.50 TO STA. 4548+00.00

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				6	ARK.			
				JOB NO.	BBO112		6	90

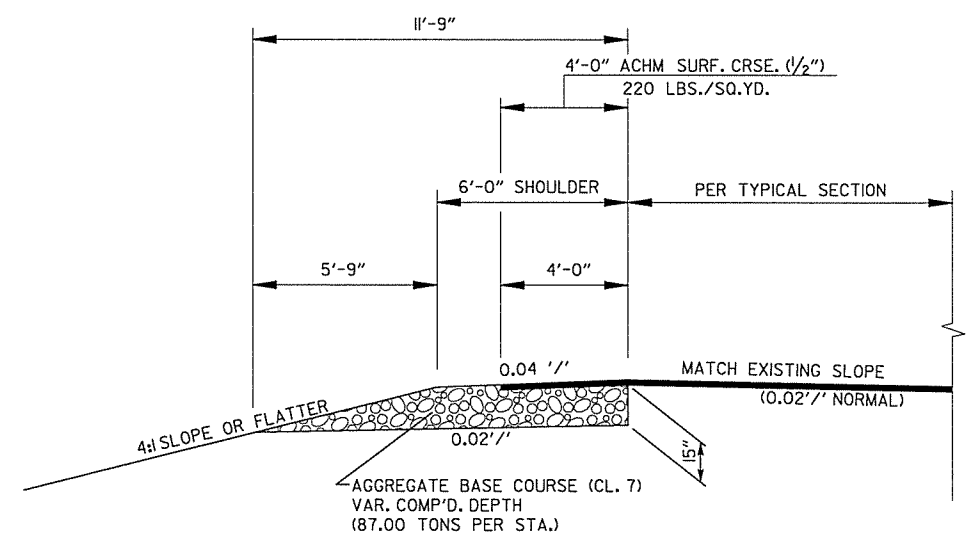
2 TYPICAL SECTIONS OF IMPROVEMENT



•• NOTE: REFER TO SHEET 9 FOR ADDITIONAL INFORMATION.

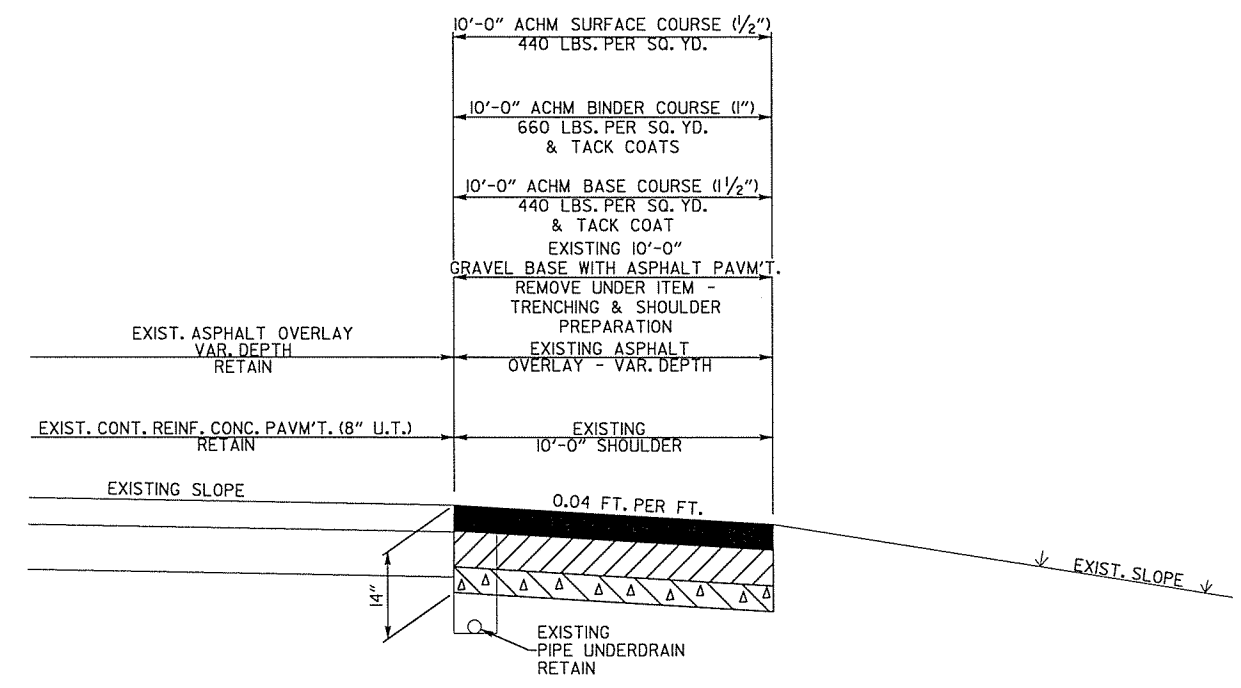
• DENSITY REQUIREMENTS WAIVED.

TEMPORARY PAVEMENT FOR MAINTENANCE OF TRAFFIC
 STA. 4511+50.00 TO STA. 4527+30.77
 STA. 4532+38.97 TO STA. 4548+00.00



TYPICAL SECTION OF SHOULDER RECONSTRUCTION (SHOWN IN DIRECTION OF TRAFFIC)

LT. MAIN LANES STA. 4511+50.00 TO STA. 4526+78.24 STA. 4511+50.00 TO STA. 4526+78.24
 STA. 4532+91.50 TO STA. 4548+00.00 STA. 4532+91.50 TO STA. 4548+00.00



TYPICAL SECTION OF SHOULDER RECONSTRUCTION FOR MAINTENANCE OF TRAFFIC (SHOWN IN DIRECTION OF TRAFFIC)

LT. MAIN LANES STA. 4509+10.00 TO STA. 4527+38.73 STA. 4509+10.00 TO STA. 4527+22.82
 STA. 4532+46.93 TO STA. 4550+40.00 STA. 4532+31.02 TO STA. 4550+40.00

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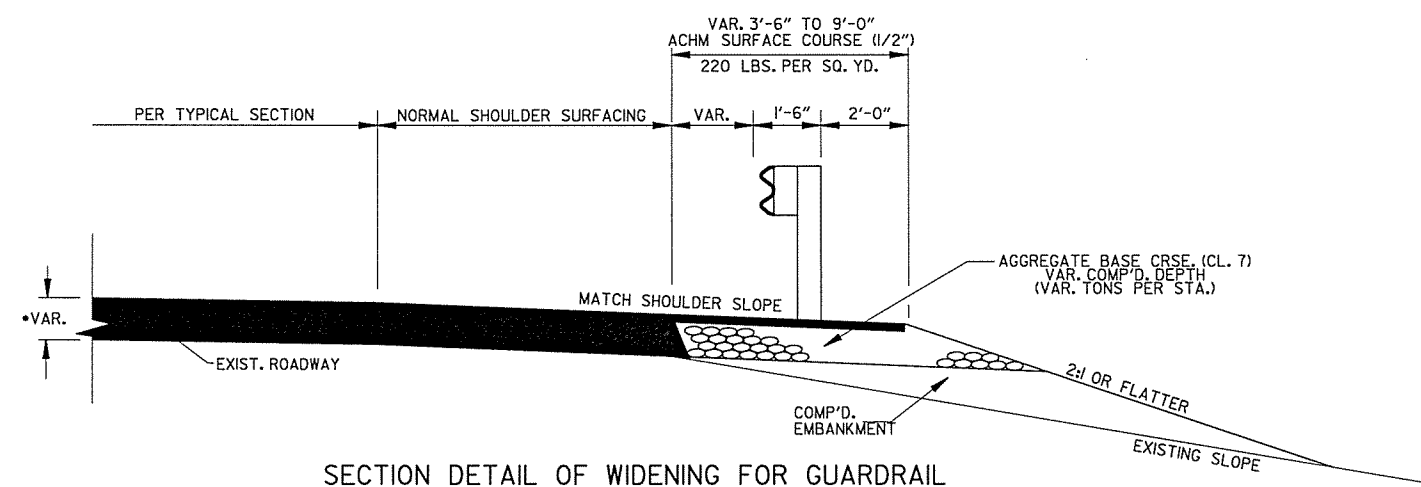
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				6	ARK.			
				JOB NO.	BBO112		7	90

2 SPECIAL DETAILS

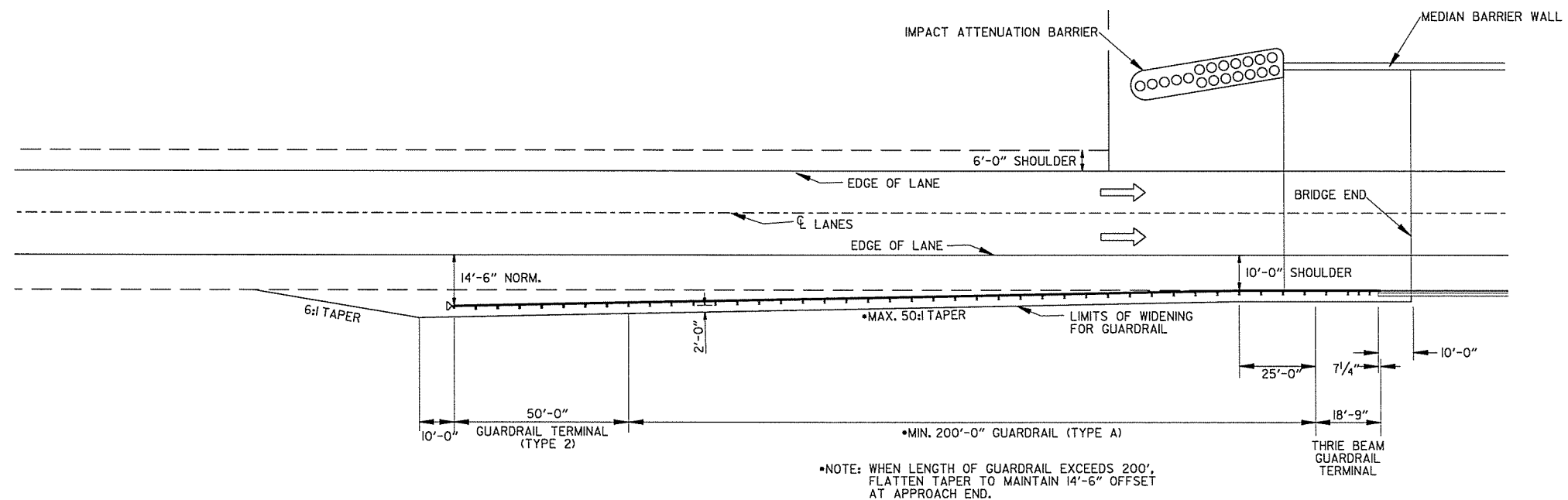


*NOTE: REFER TO SHEET 9 FOR ADDITIONAL INFORMATION.



SECTION DETAIL OF WIDENING FOR GUARDRAIL

NOTE: REFER TO STANDARD DRAWINGS, GR-8, GR-8A, GR-9, GR-9A, GR-10, GR-10A FOR ADDITIONAL INFORMATION.



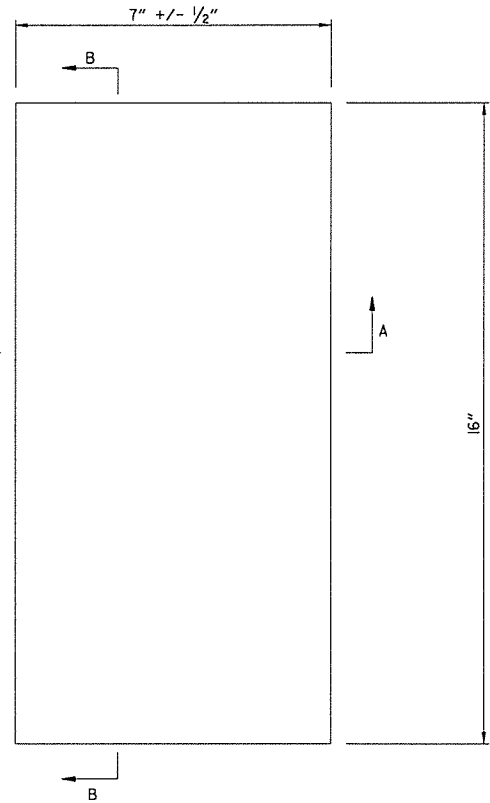
TYPICAL LAYOUT OF GUARDRAIL AT BRIDGE ENDS

*NOTE: WHEN LENGTH OF GUARDRAIL EXCEEDS 200', FLATTEN TAPER TO MAINTAIN 14'-6" OFFSET AT APPROACH END.

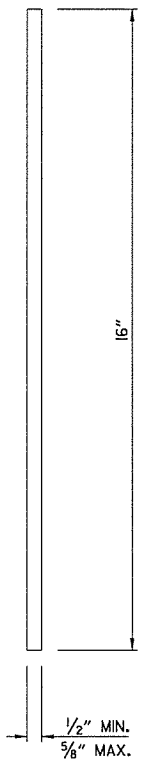
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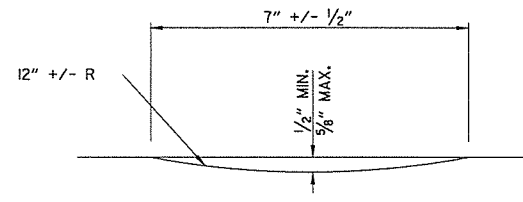
2 SPECIAL DETAILS



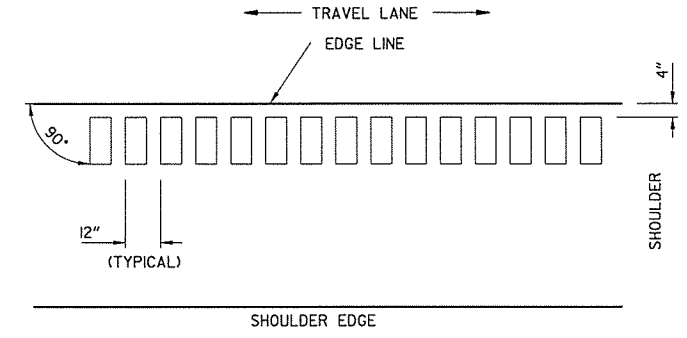
PLAN



SECTION B-B



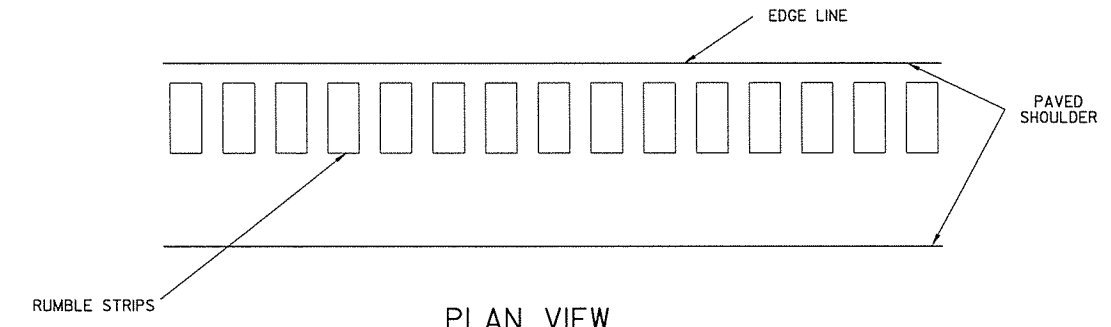
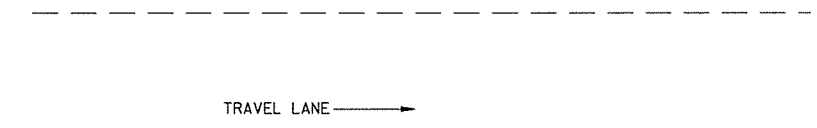
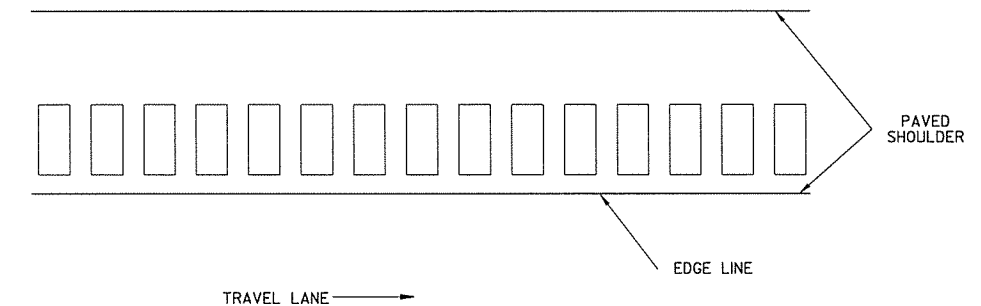
SECTION A-A



LOCATION PLAN OF RUMBLE STRIPS LEFT OR RIGHT SHOULDER

NOTES:

1. ALIGNMENT OF RUMBLE STRIPS SHALL GENERALLY BE STRAIGHT AND OFFSET APPROXIMATELY 4" FROM THE OUTER EDGE OF THE EDGE LINE. THIS OFFSET MAY BE ADJUSTED TO ACCOMMODATE VARIATIONS IN THE EDGE LINE AS WELL AS TO AVOID EXISTING LONGITUDINAL JOINTS.
2. THE 1/2" DEPTH SHALL GENERALLY APPLY FOR THE ENTIRE 16" LENGTH. SOME VARIATIONS TO SUIT SHOULDER SLOPE BREAKS MAY BE NECESSARY.
3. RUMBLE STRIPS SHALL NOT BE INSTALLED ON BRIDGE DECKS, APPROACH GUTTERS, OR ACROSS TRANSVERSE JOINTS OF CONCRETE SHOULDERS.

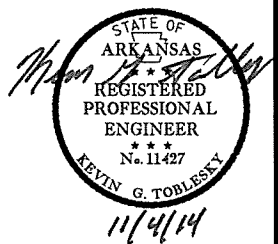


PLAN VIEW

DETAILS OF RUMBLE STRIPS

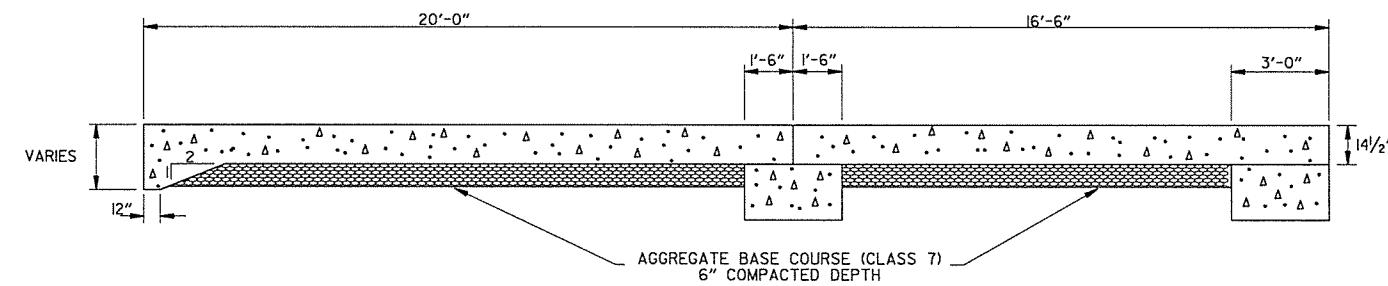
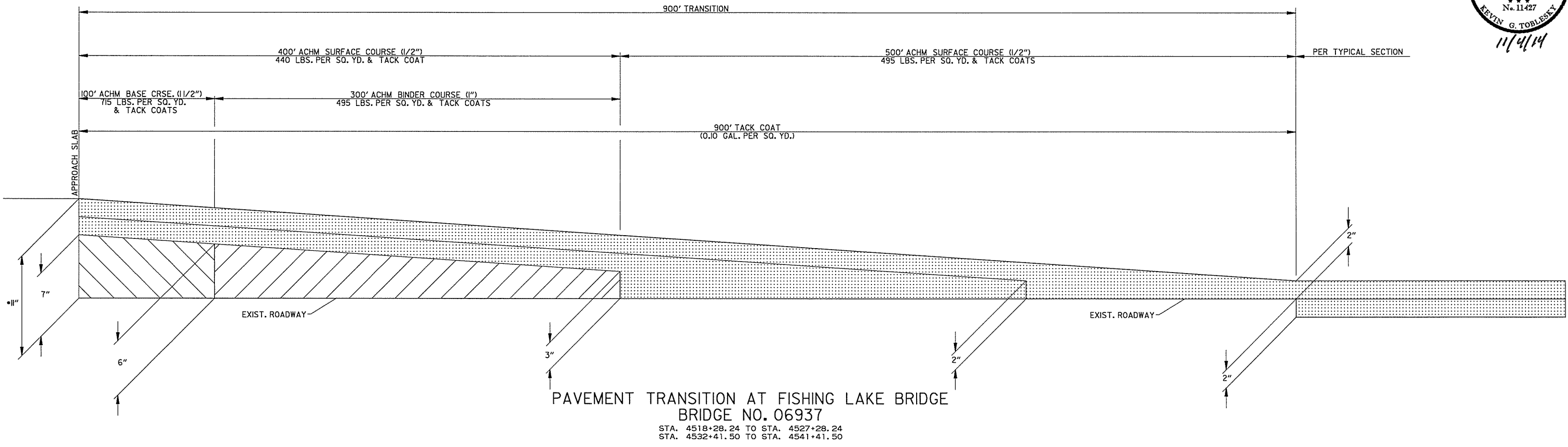
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				6	ARK.			
				JOB NO.	BBO112	9	90	

2 SPECIAL DETAILS

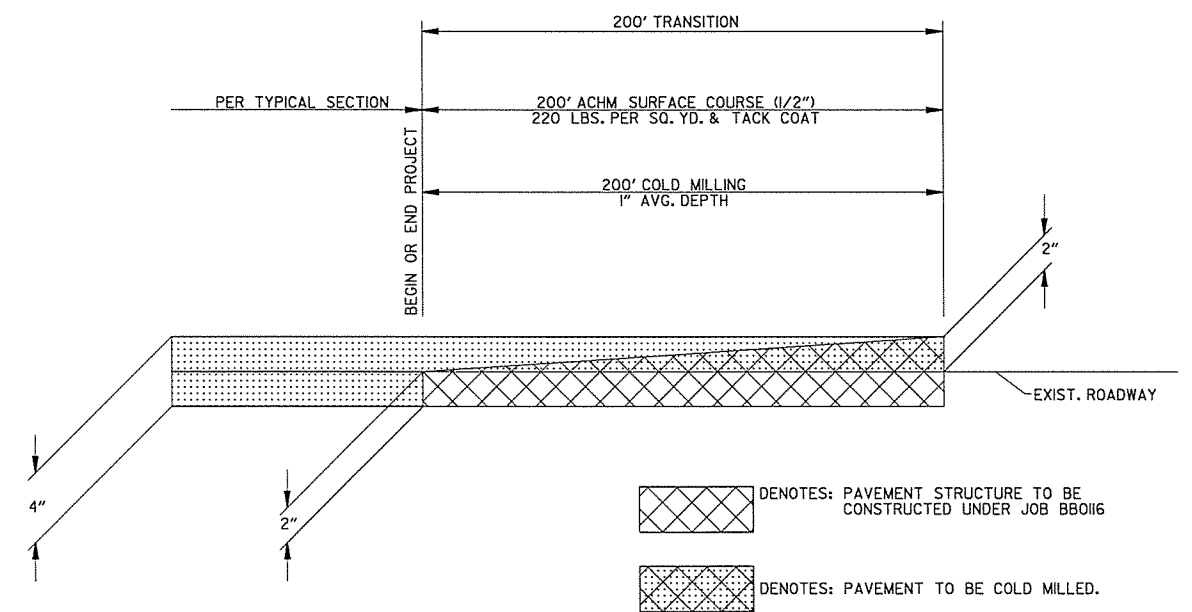


*NOTE:
REFER TO SPECIAL PROVISION "BRIDGE
CONSTRUCTION CONTROL" FOR ADDITIONAL
INFORMATION.

NOTE:
THE TEMPORARY PORTLAND CEMENT CONCRETE PAVEMENT
SHALL BE CONSTRUCTED IN SUCH A WAY AS TO MATCH
THE FINAL SURFACE OF THE PAVEMENT TRANSITION AT
FISHING LAKE BRIDGE. TEMPORARY PORTLAND CEMENT
CONCRETE PAVEMENT OUTSIDE THE TRANSITION SHALL
MATCH THE EXISTING SURFACE.



SPECIAL DETAIL OF APPROACH SLAB



PAVEMENT TRANSITION FOR
BEGINNING & ENDING OF PROJECT

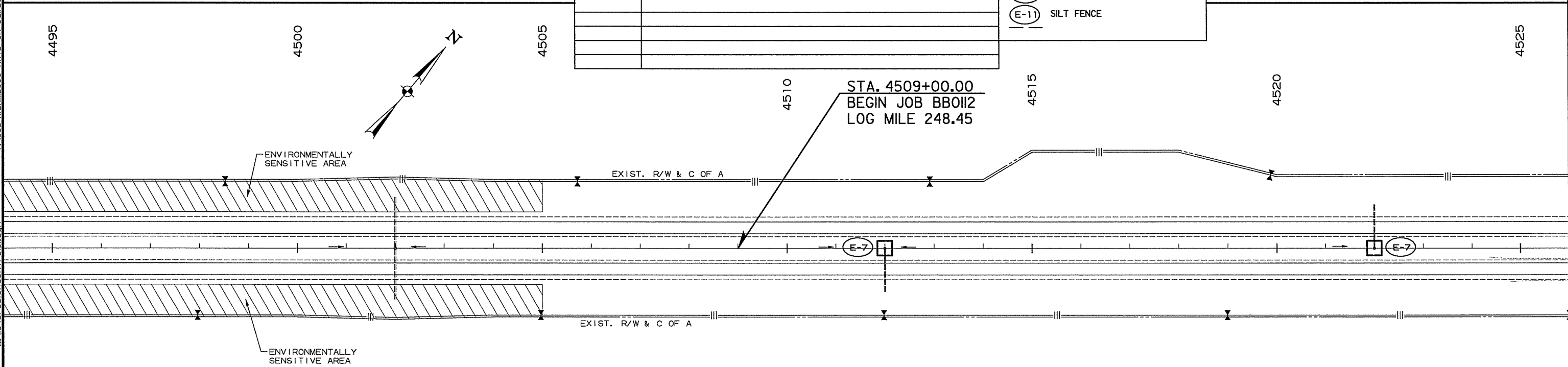
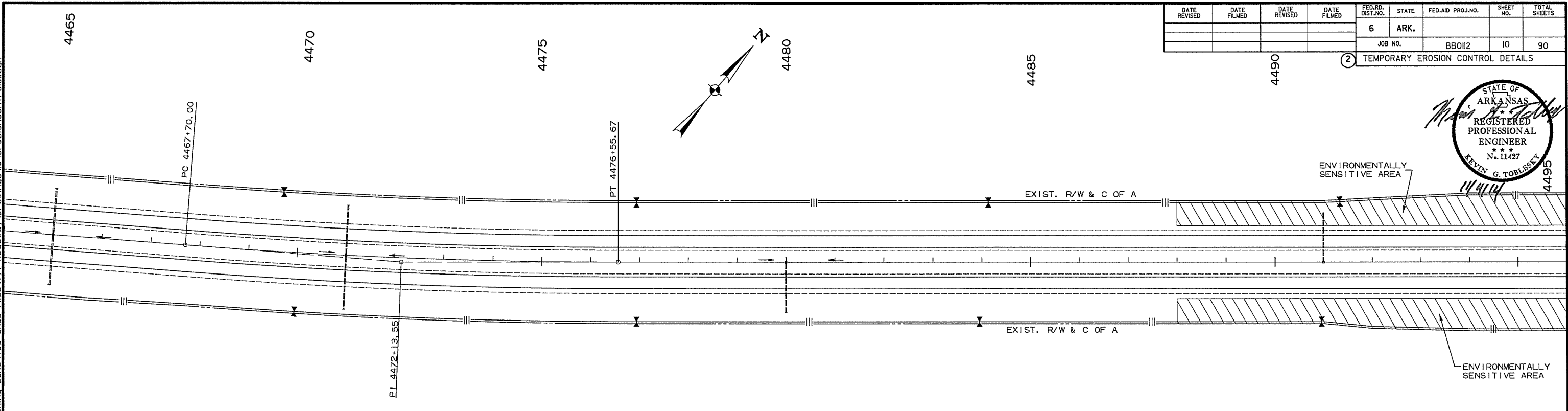
STA. 4507+00.00 TO STA. 4509+00.00
STA. 4551+00.00 TO STA. 4553+00.00

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				6	ARK.		10	90
				JOB NO.		BBO112	10	90

2 TEMPORARY EROSION CONTROL DETAILS



REVISIONS	
DATE	REVISION

LEGEND	
	DROP INLET SILT FENCE
	SILT FENCE

TEMPORARY EROSION CONTROL DETAILS
PRIOR TO CONSTRUCTION

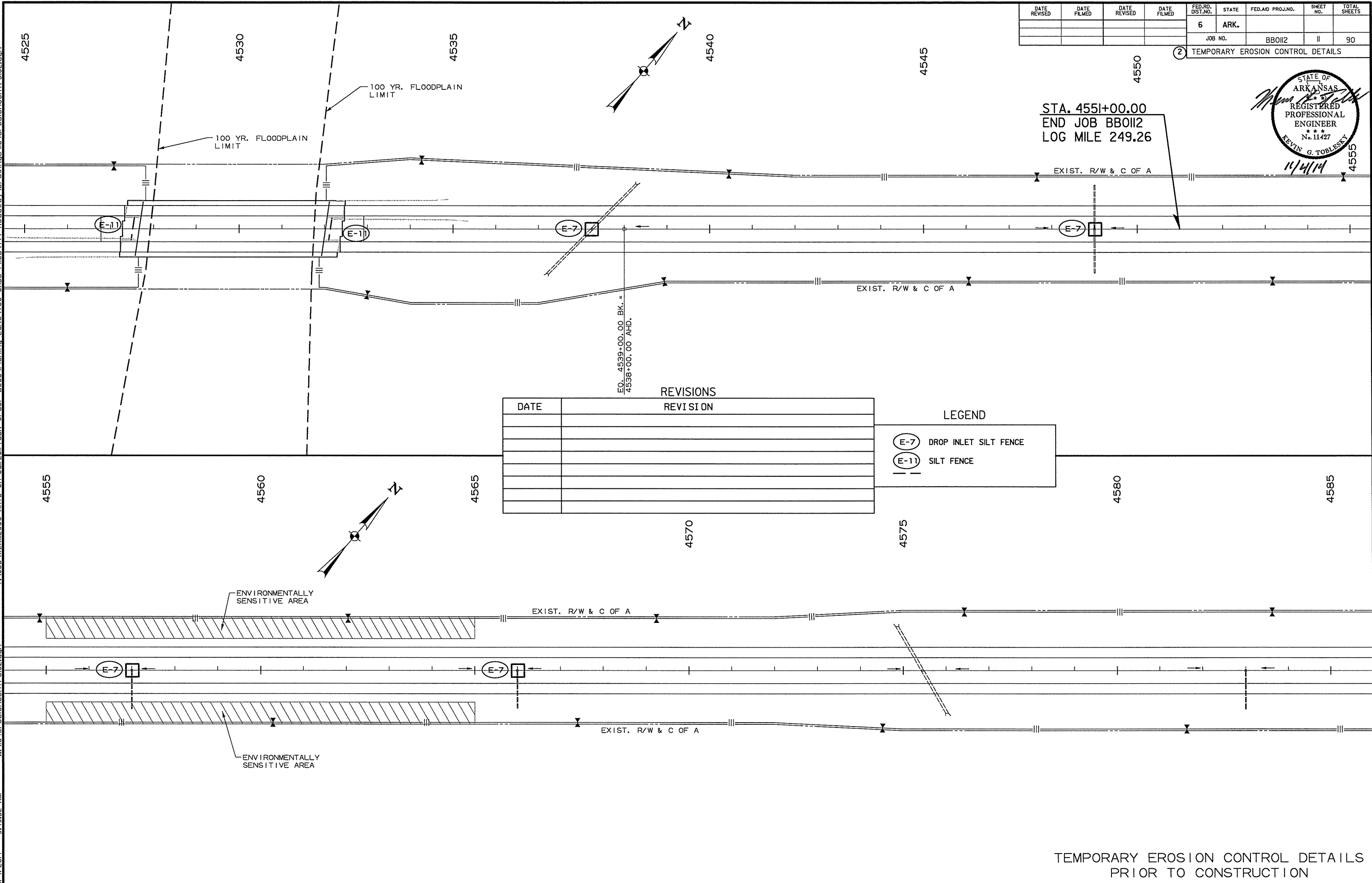
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				6	ARK.			

JOB NO. BBO112 SHEET NO. II TOTAL SHEETS 90
 ② TEMPORARY EROSION CONTROL DETAILS



STA. 4551+00.00
 END JOB BBO112
 LOG MILE 249.26



REVISIONS	
DATE	REVISION

LEGEND	
	DROP INLET SILT FENCE
	SILT FENCE

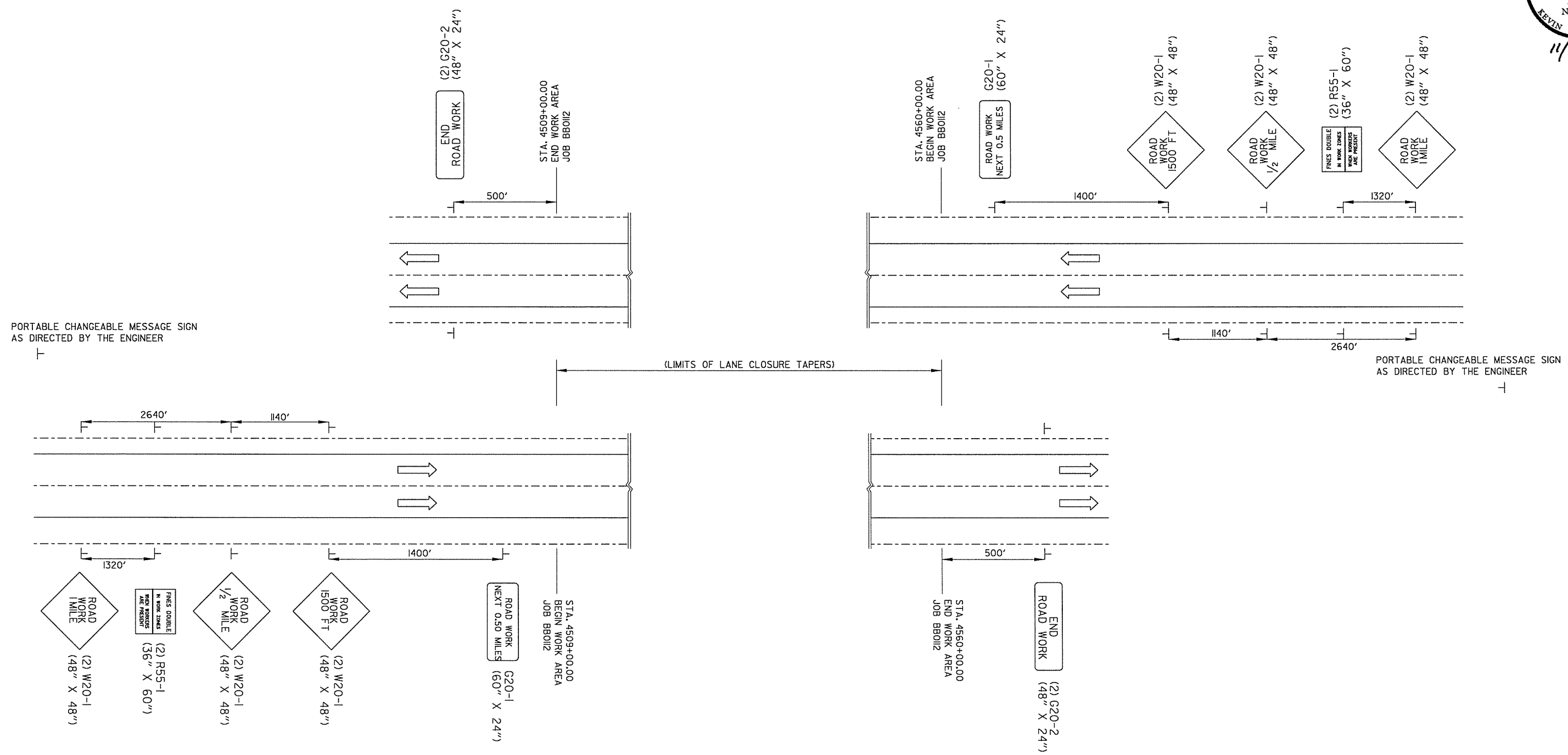
TEMPORARY EROSION CONTROL DETAILS
 PRIOR TO CONSTRUCTION

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DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	BBO112		12	90

2 MAINTENANCE OF TRAFFIC

NOTE: THESE SIGNS MAY BE TEMPORARILY REPLACED BY SOME OF THE ADVANCE SIGNS FOR LANE CLOSURES WHILE WORK IS UNDERWAY IN THESE AREAS.



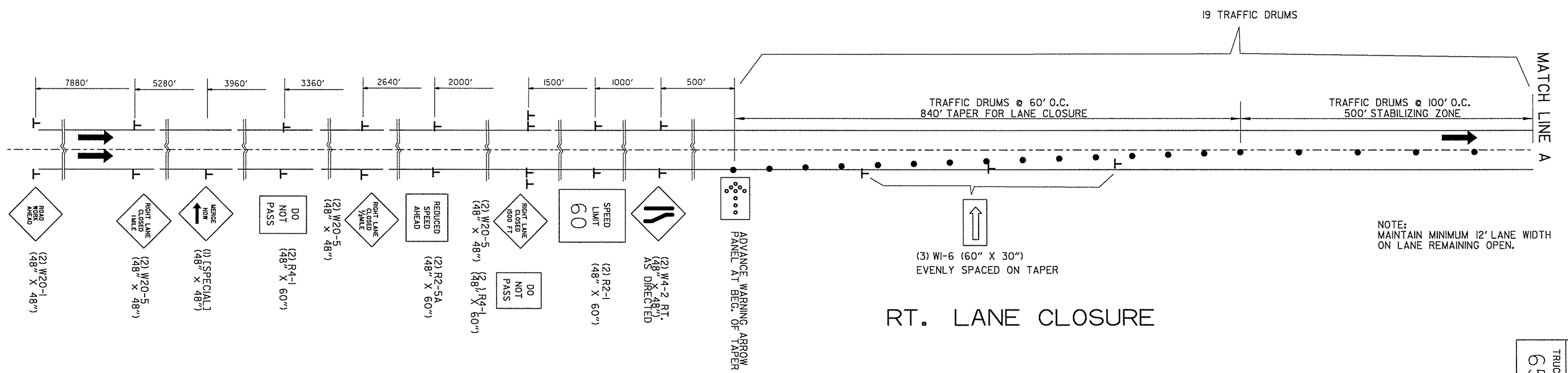
NOTE: THESE SIGNS MAY BE TEMPORARILY REPLACED BY SOME OF THE ADVANCE SIGNS FOR LANE CLOSURES WHILE WORK IS UNDERWAY IN THESE AREAS.

ADVANCE SIGNS AT BEGINNING AND END OF JOB BBO112 ALL STAGES

11/4/2014 9:50:05 AM ...104mot advance warning sign.dgn T:\Job\W\XM2600 AHTD On-Call\2011Task Order B003\Fishing Lake\700 CADD Files\777 Roadway\Drawings\104mot advance warning sign.dgn

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	BBO112		13	90

2 MAINTENANCE OF TRAFFIC



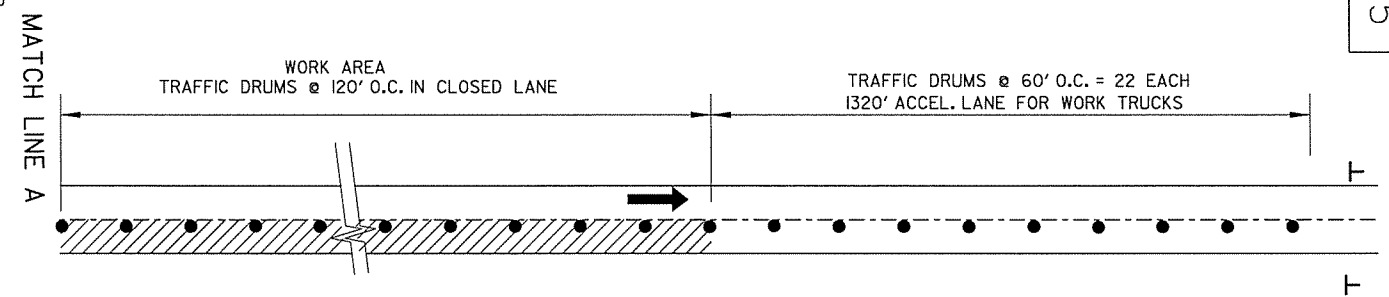
NOTE: MAINTAIN MINIMUM 12' LANE WIDTH ON LANE REMAINING OPEN.

PORTABLE CHANGEABLE MESSAGE SIGN TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER

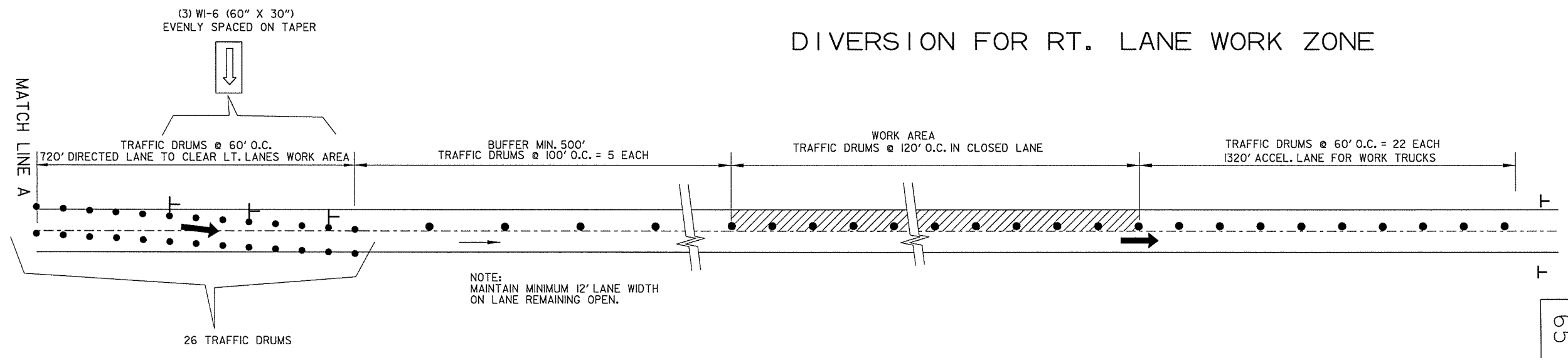
SPEED LIMIT SIGNS ARE ALSO PROVIDED FOR PLACEMENT PAST ENTRANCE RAMP WITHIN THE WORK ZONE.

65	TRUCKS	SPEED LIMIT	70
----	--------	-------------	----

(2) R2-1 (48" X 60")
(2) R2-2 (48" X 48")



DIVERSION FOR RT. LANE WORK ZONE



DIVERSION FOR LT. LANE WORK ZONE

65	TRUCKS	SPEED LIMIT	70
----	--------	-------------	----

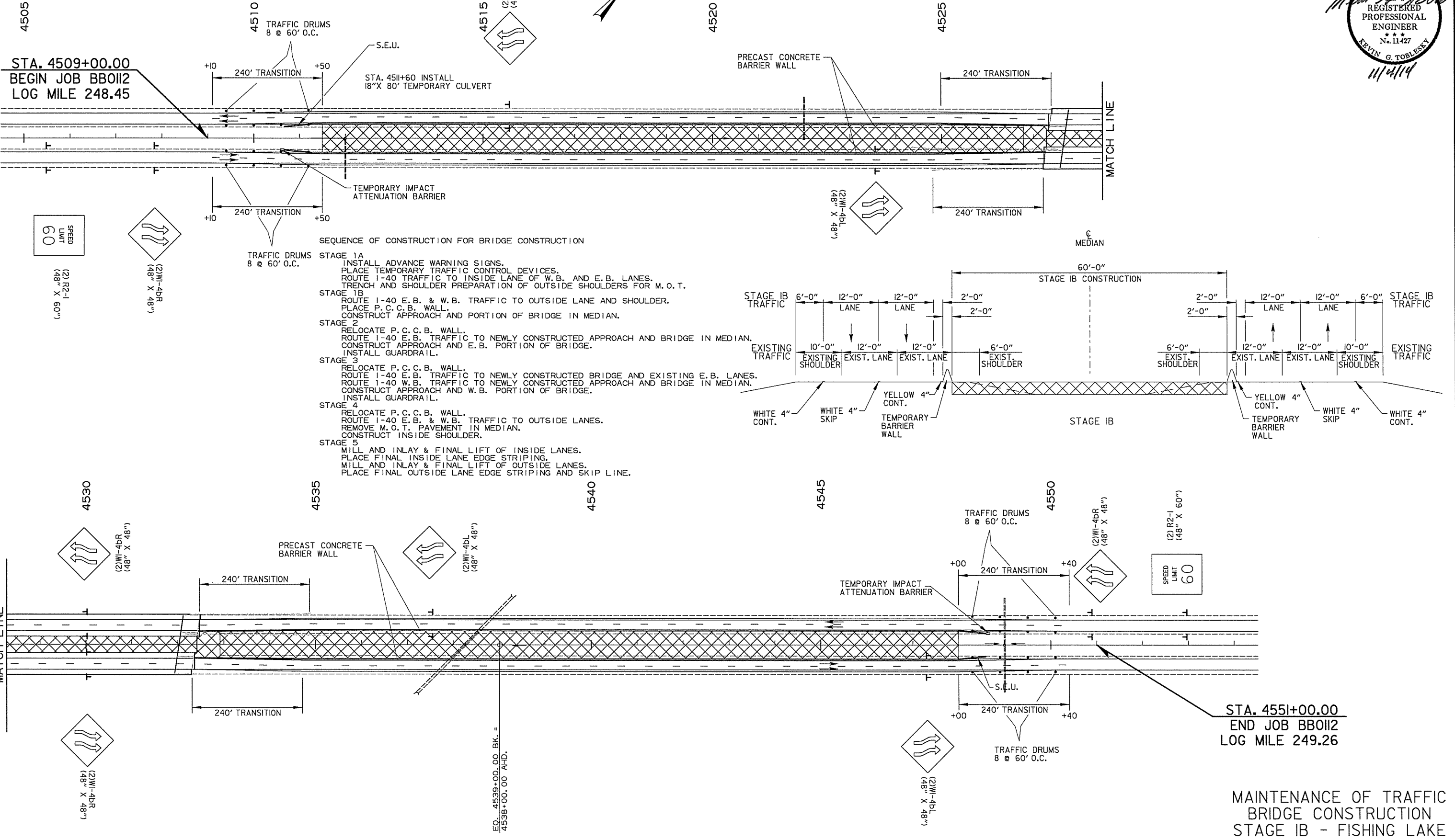
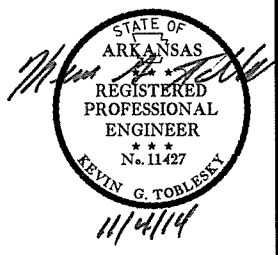
(2) R2-1 (48" X 60")
(2) R2-2 (48" X 48")

11/4/2014 9:50:25 AM ...:\04mot bridge construction.dgn T:\Job\WLM2600 AHTD On-Call\2011Task Order B003\Fishing Lake\700 CADD Files\777 Roadway Drawings\04mot bridge construction.dgn

STAGE 1B
CONSTRUCTION PAVEMENT MARKINGS
YELLOW 4' CONTINUOUS = 8506 LIN. FT.
WHITE 4' CONTINUOUS = 8506 LIN. FT.
WHITE 4' SKIP = 2120 LIN. FT.
REMOVAL OF PERMANENT PAVEMENT MARKINGS
YELLOW 4' CONTINUOUS = 8506 LIN. FT.
WHITE 4' CONTINUOUS = 8506 LIN. FT.
WHITE 4' SKIP = 2120 LIN. FT.
FURNISHING AND INSTALLING PRECAST CONCRETE BARRIER = 6786 LIN. FT.
TEMPORARY IMPACT ATTENUATION BARRIER = 2 EACH

NOTE: SPECIAL DETAILS SHEET 9
FOR MEDIAN CONSTRUCTION
STA. 4518+28.24 TO STA. 4541+41.50

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	BBO112		14	90
				2 MAINTENANCE OF TRAFFIC				



SEQUENCE OF CONSTRUCTION FOR BRIDGE CONSTRUCTION

STAGE 1A
INSTALL ADVANCE WARNING SIGNS.
PLACE TEMPORARY TRAFFIC CONTROL DEVICES.
ROUTE 1-40 TRAFFIC TO INSIDE LANE OF W.B. AND E.B. LANES.
TRENCH AND SHOULDER PREPARATION OF OUTSIDE SHOULDERS FOR M. O. T.

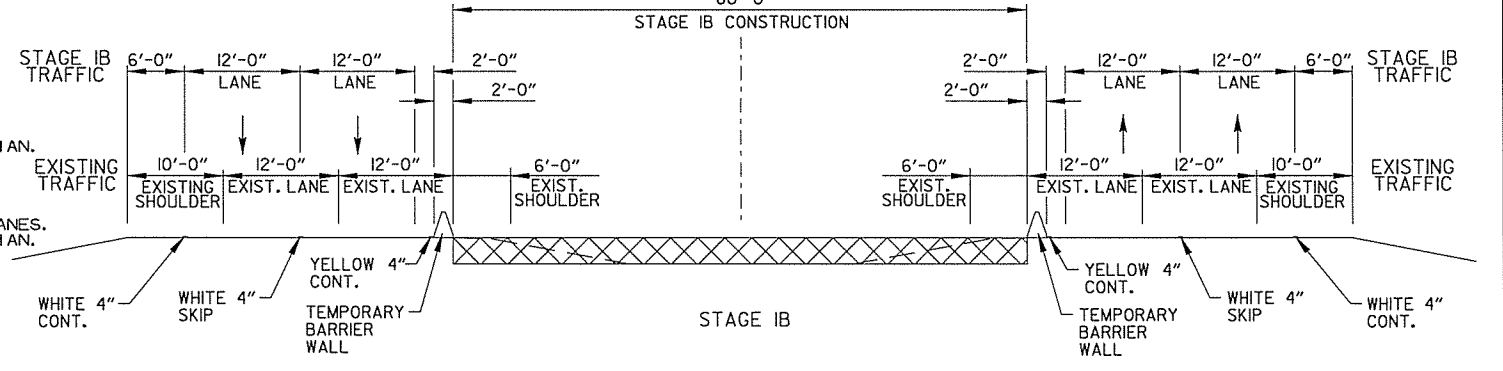
STAGE 1B
ROUTE 1-40 E.B. & W.B. TRAFFIC TO OUTSIDE LANE AND SHOULDER.
PLACE P. C. C. B. WALL.
CONSTRUCT APPROACH AND PORTION OF BRIDGE IN MEDIAN.

STAGE 2
RELOCATE P. C. C. B. WALL.
ROUTE 1-40 E. B. TRAFFIC TO NEWLY CONSTRUCTED APPROACH AND BRIDGE IN MEDIAN.
CONSTRUCT APPROACH AND E. B. PORTION OF BRIDGE.
INSTALL GUARDRAIL.

STAGE 3
RELOCATE P. C. C. B. WALL.
ROUTE 1-40 E. B. TRAFFIC TO NEWLY CONSTRUCTED BRIDGE AND EXISTING E. B. LANES.
ROUTE 1-40 W. B. TRAFFIC TO NEWLY CONSTRUCTED APPROACH AND BRIDGE IN MEDIAN.
CONSTRUCT APPROACH AND W. B. PORTION OF BRIDGE.
INSTALL GUARDRAIL.

STAGE 4
RELOCATE P. C. C. B. WALL.
ROUTE 1-40 E. B. & W. B. TRAFFIC TO OUTSIDE LANES.
REMOVE M. O. T. PAVEMENT IN MEDIAN.
CONSTRUCT INSIDE SHOULDER.

STAGE 5
MILL AND INLAY & FINAL LIFT OF INSIDE LANES.
PLACE FINAL INSIDE LANE EDGE STRIPING.
MILL AND INLAY & FINAL LIFT OF OUTSIDE LANES.
PLACE FINAL OUTSIDE LANE EDGE STRIPING AND SKIP LINE.



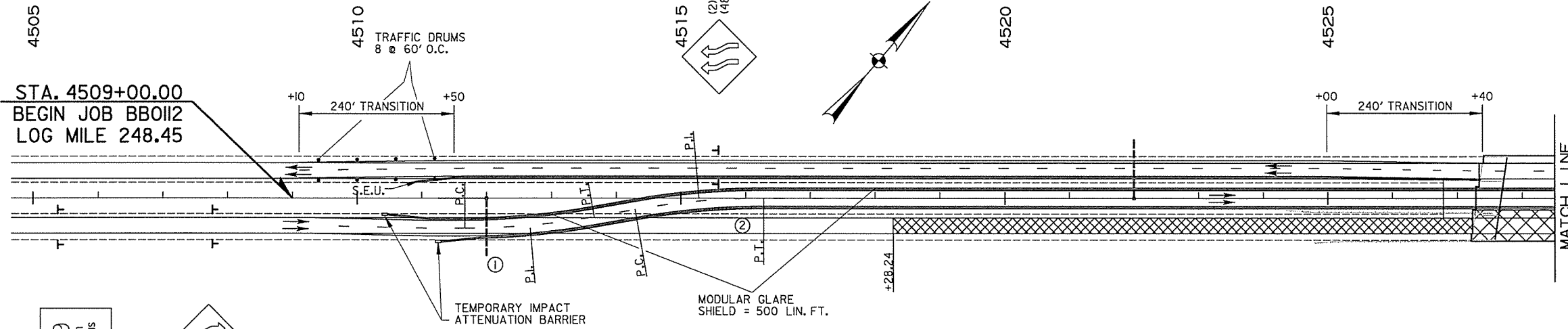
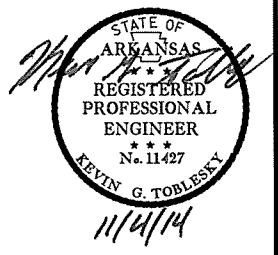
STA. 4551+00.00
END JOB BBO112
LOG MILE 249.26

MAINTENANCE OF TRAFFIC
BRIDGE CONSTRUCTION
STAGE IB - FISHING LAKE

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STAGE 2
 REMOVABLE CONSTRUCTION PAVEMENT MARKINGS
 YELLOW 4" CONTINUOUS = 4593 LIN. FT.
 WHITE 4" CONTINUOUS = 4593 LIN. FT.
 WHITE 4" SKIP = 1150 LIN. FT.
 REMOVAL OF CONSTRUCTION PAVEMENT MARKINGS
 YELLOW 4" CONTINUOUS = 1200 LIN. FT.
 WHITE 4" CONTINUOUS = 1200 LIN. FT.
 WHITE 4" SKIP = 300 LIN. FT.
 FURNISHING AND INSTALLING PRECAST CONCRETE BARRIER = 4293 LIN. FT.
 RELOCATING PRECAST CONCRETE BARRIER = 3393 LIN. FT.
 TEMPORARY IMPACT ATTENUATION BARRIER = 1 EACH
 TEMPORARY IMPACT ATTENUATION BARRIER (RELOCATION) = 2 EACH

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	BBO112		15	90
				② MAINTENANCE OF TRAFFIC				



SEQUENCE OF CONSTRUCTION FOR BRIDGE CONSTRUCTION

STAGE 1A
 INSTALL ADVANCE WARNING SIGNS.
 PLACE TEMPORARY TRAFFIC CONTROL DEVICES.
 ROUTE 1-40 TRAFFIC TO INSIDE LANE OF W.B. AND E.B. LANES.
 TRENCH AND SHOULDER PREPARATION OF OUTSIDE SHOULDERS FOR M.O.T.

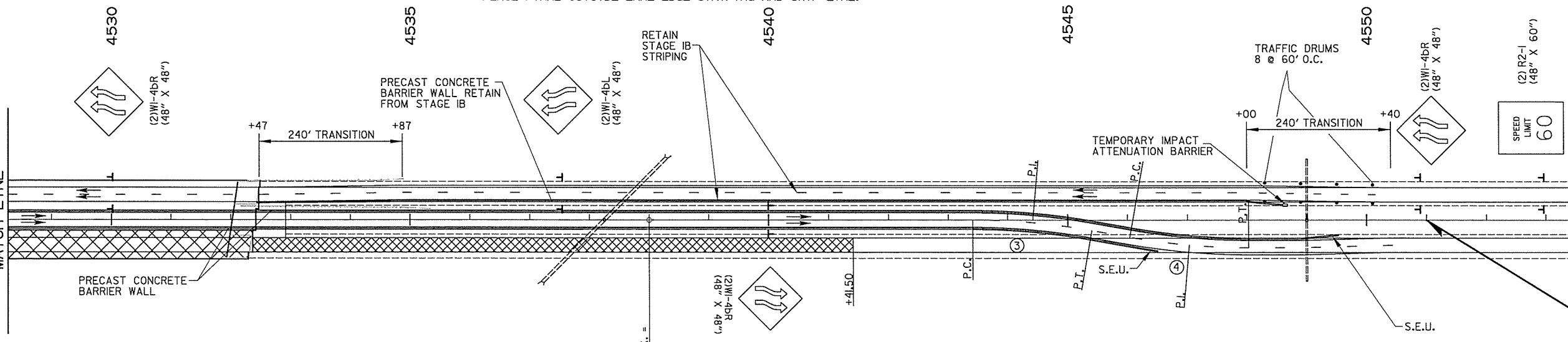
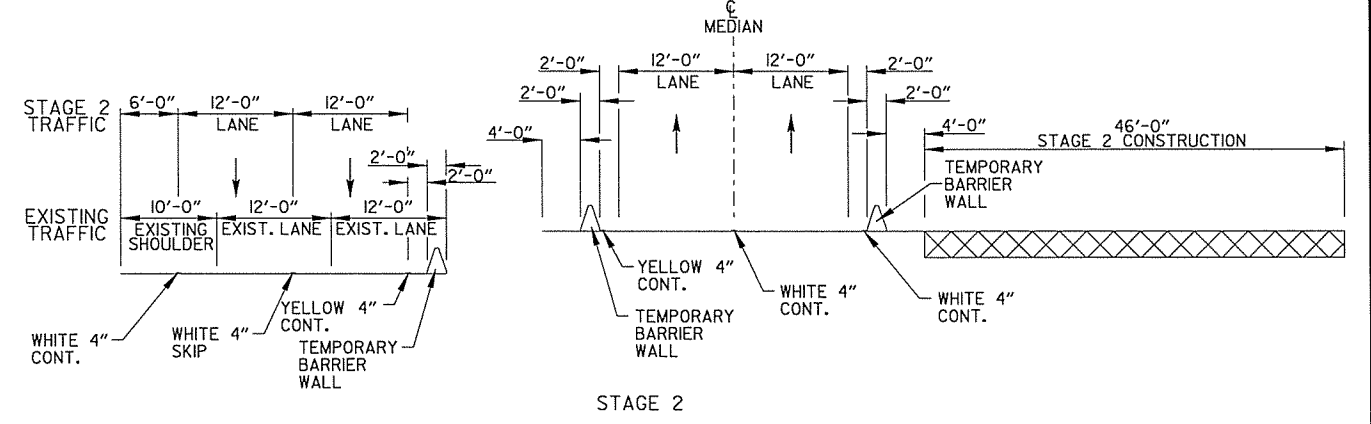
STAGE 1B
 ROUTE 1-40 E.B. & W.B. TRAFFIC TO OUTSIDE LANE AND SHOULDER.
 PLACE P.C.C.B. WALL.
 CONSTRUCT APPROACH AND PORTION OF BRIDGE IN MEDIAN.

STAGE 2
 RELOCATE P.C.C.B. WALL.
 ROUTE 1-40 E.B. TRAFFIC TO NEWLY CONSTRUCTED APPROACH AND BRIDGE IN MEDIAN.
 CONSTRUCT APPROACH AND E.B. PORTION OF BRIDGE.
 INSTALL GUARDRAIL.

STAGE 3
 RELOCATE P.C.C.B. WALL.
 ROUTE 1-40 E.B. TRAFFIC TO NEWLY CONSTRUCTED BRIDGE AND EXISTING E.B. LANES.
 ROUTE 1-40 W.B. TRAFFIC TO NEWLY CONSTRUCTED APPROACH AND BRIDGE IN MEDIAN.
 CONSTRUCT APPROACH AND W.B. PORTION OF BRIDGE.
 INSTALL GUARDRAIL.

STAGE 4
 RELOCATE P.C.C.B. WALL.
 ROUTE 1-40 E.B. & W.B. TRAFFIC TO OUTSIDE LANES.
 REMOVE M.O.T. PAVEMENT IN MEDIAN.
 CONSTRUCT INSIDE SHOULDER.

STAGE 5
 MILL AND INLAY & FINAL LIFT OF INSIDE LANES.
 PLACE FINAL INSIDE LANE EDGE STRIPING.
 MILL AND INLAY & FINAL LIFT OF OUTSIDE LANES.
 PLACE FINAL OUTSIDE LANE EDGE STRIPING AND SKIP LINE.



STA. 4551+00.00
 END JOB BBO112
 LOG MILE 249.26

CURVE DATA

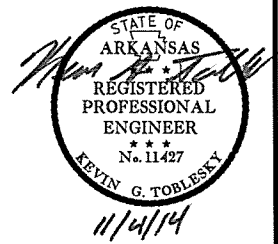
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MAINTENANCE OF TRAFFIC
 BRIDGE CONSTRUCTION
 STAGE 2 - FISHING LAKE

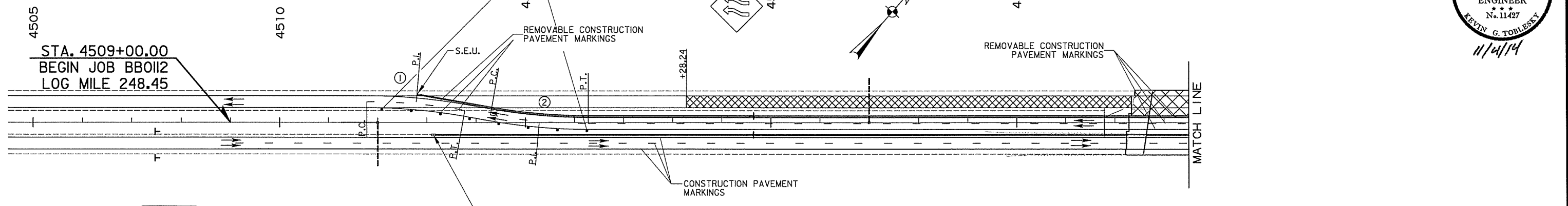
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				6	ARK.			
				JOB NO.	BBO112	16	90	

② MAINTENANCE OF TRAFFIC



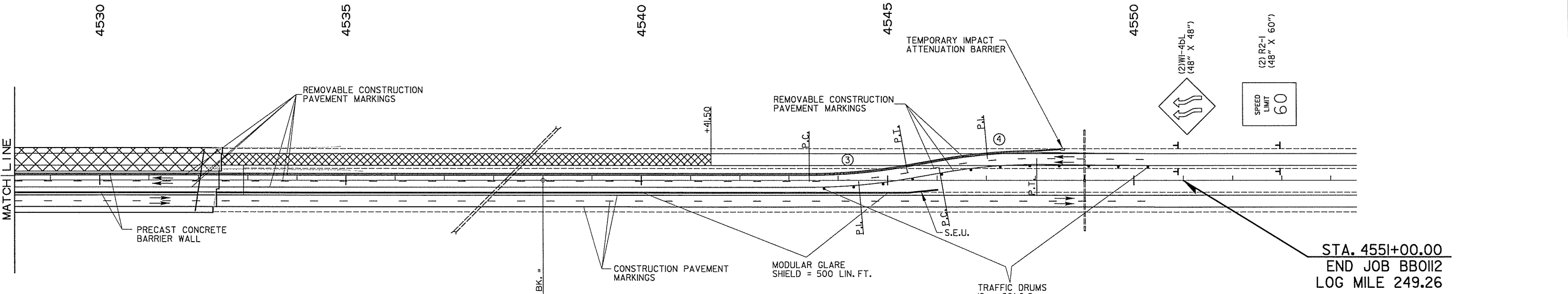
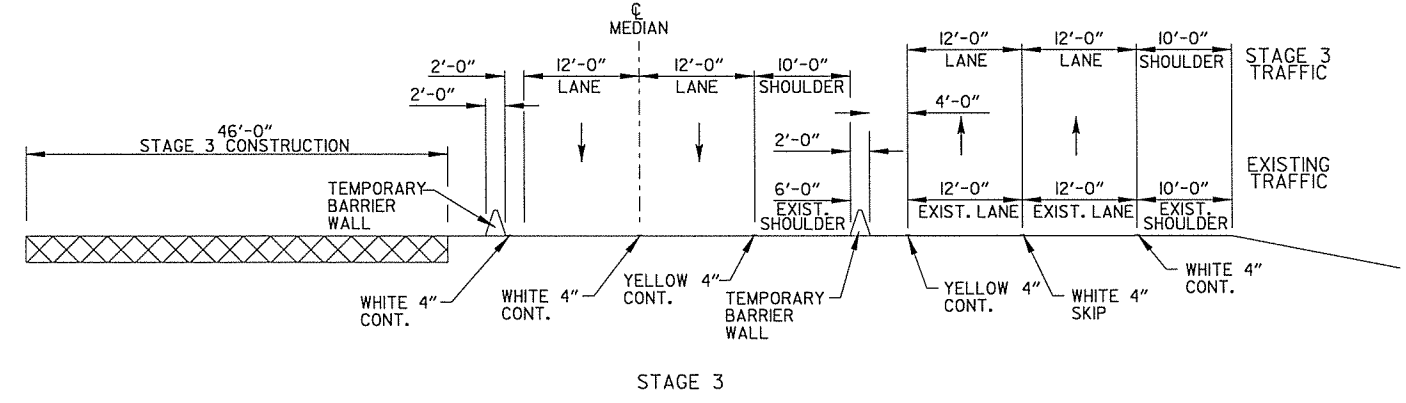
STAGE 3
 REMOVABLE CONSTRUCTION PAVEMENT MARKINGS
 YELLOW 4" CONTINUOUS = 4593 LIN. FT.
 WHITE 4" CONTINUOUS = 4593 LIN. FT.
 WHITE 4" SKIP = 1280 LIN. FT.
 CONSTRUCTION PAVEMENT MARKINGS
 YELLOW 4" CONTINUOUS = 4253 LIN. FT.
 WHITE 4" CONTINUOUS = 4253 LIN. FT.
 WHITE 4" SKIP = 930 LIN. FT.
 REMOVAL OF CONSTRUCTION PAVEMENT MARKINGS
 YELLOW 4" CONTINUOUS = 1200 LIN. FT.
 WHITE 4" CONTINUOUS = 1200 LIN. FT.
 WHITE 4" SKIP = 300 LIN. FT.
 RELOCATING PRECAST CONCRETE BARRIER = 11079 LIN. FT.
 TEMPORARY IMPACT ATTENUATION BARRIER (RELOCATION) = 2 EACH



SPEED LIMIT 60
 (2) R2-1
 (48" X 60")

SEQUENCE OF CONSTRUCTION FOR BRIDGE CONSTRUCTION

- STAGE 1A
 INSTALL ADVANCE WARNING SIGNS.
 PLACE TEMPORARY TRAFFIC CONTROL DEVICES.
 ROUTE 1-40 TRAFFIC TO INSIDE LANE OF W.B. AND E.B. LANES.
 TRENCH AND SHOULDER PREPARATION OF OUTSIDE SHOULDERS FOR M.O.T.
- STAGE 1B
 ROUTE 1-40 E.B. & W.B. TRAFFIC TO OUTSIDE LANE AND SHOULDER.
 PLACE P.C.C.B. WALL.
 CONSTRUCT APPROACH AND PORTION OF BRIDGE IN MEDIAN.
- STAGE 2
 RELOCATE P.C.C.B. WALL.
 ROUTE 1-40 E.B. TRAFFIC TO NEWLY CONSTRUCTED APPROACH AND BRIDGE IN MEDIAN.
 CONSTRUCT APPROACH AND E.B. PORTION OF BRIDGE.
 INSTALL GUARDRAIL.
- STAGE 3
 RELOCATE P.C.C.B. WALL.
 ROUTE 1-40 E.B. TRAFFIC TO NEWLY CONSTRUCTED BRIDGE AND EXISTING E.B. LANES.
 ROUTE 1-40 W.B. TRAFFIC TO NEWLY CONSTRUCTED APPROACH AND BRIDGE IN MEDIAN.
 CONSTRUCT APPROACH AND W.B. PORTION OF BRIDGE.
 INSTALL GUARDRAIL.
- STAGE 4
 RELOCATE P.C.C.B. WALL.
 ROUTE 1-40 E.B. & W.B. TRAFFIC TO OUTSIDE LANES.
 REMOVE M.O.T. PAVEMENT IN MEDIAN.
 CONSTRUCT INSIDE SHOULDER.
- STAGE 5
 MILL AND INLAY & FINAL LIFT OF INSIDE LANES.
 PLACE FINAL INSIDE LANE EDGE STRIPING.
 MILL AND INLAY & FINAL LIFT OF OUTSIDE LANES.
 PLACE FINAL OUTSIDE LANE EDGE STRIPING AND SKIP LINE.



CURVE DATA

① PI = 4512+78.43 Δ = 10°00'00" LT. D = 5°00'00" T = 100.25' L = 200.00' PC = 4511+78.18 PT = 4513+78.18	② PI = 4515+31.33 Δ = 10°00'00" LT. D = 5°00'00" T = 100.25' L = 200.00' PC = 4514+31.08 PT = 4516+31.08	③ PI = 4544+41.75 Δ = 10°00'00" LT. D = 5°00'00" T = 100.25' L = 200.00' PC = 4543+41.50 PT = 4545+41.50	④ PI = 4547+06.14 Δ = 10°00'00" LT. D = 5°00'00" T = 100.25' L = 200.00' PC = 4546+05.89 PT = 4548+05.89
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STA. 4551+00.00
 END JOB BBO112
 LOG MILE 249.26

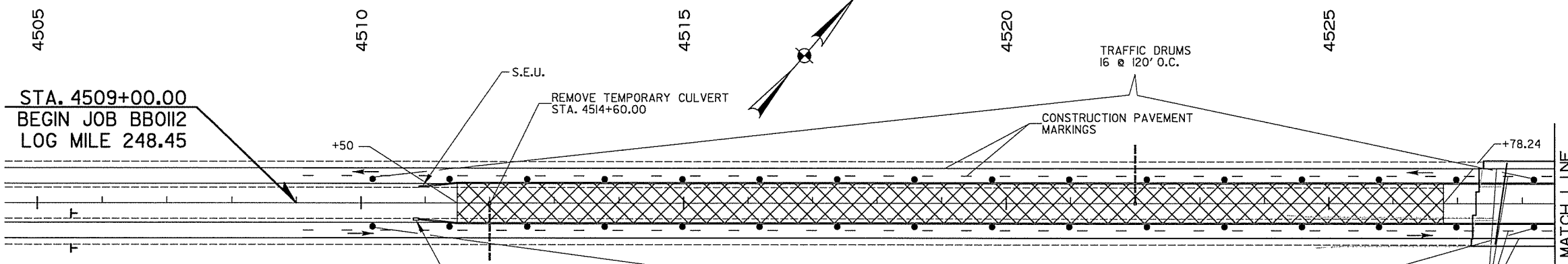
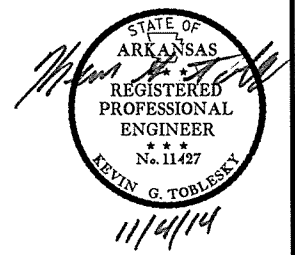
MAINTENANCE OF TRAFFIC
 BRIDGE CONSTRUCTION
 STAGE 3 - FISHING LAKE

11/4/2014 9:50:42 AM ...\\04mot bridge construction.dgn ...\\Job\\WLM2600 AHTD On-Call 2011 Task Order B003 Fishing Lake\\700 CADD Files\\777 Roadway Drawings\\04mot bridge construction.dgn

STAGE 4
REMOVABLE CONSTRUCTION PAVEMENT MARKINGS
WHITE 4" CONTINUOUS = 513 LIN. FT.
WHITE 4" SKIP = 130 LIN. FT.
CONSTRUCTION PAVEMENT MARKINGS
WHITE 4" CONTINUOUS = 4253 LIN. FT.
WHITE 4" SKIP = 930 LIN. FT.
RELOCATING PRECAST CONCRETE BARRIER = 6786 LIN. FT.
TEMPORARY IMPACT ATTENUATION BARRIER (RELOCATION) = 2 EACH

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	BBO112		17	90

② MAINTENANCE OF TRAFFIC



REFER TO ADVANCE WARNING SIGN DETAIL FOR LT. LANE CLOSURE

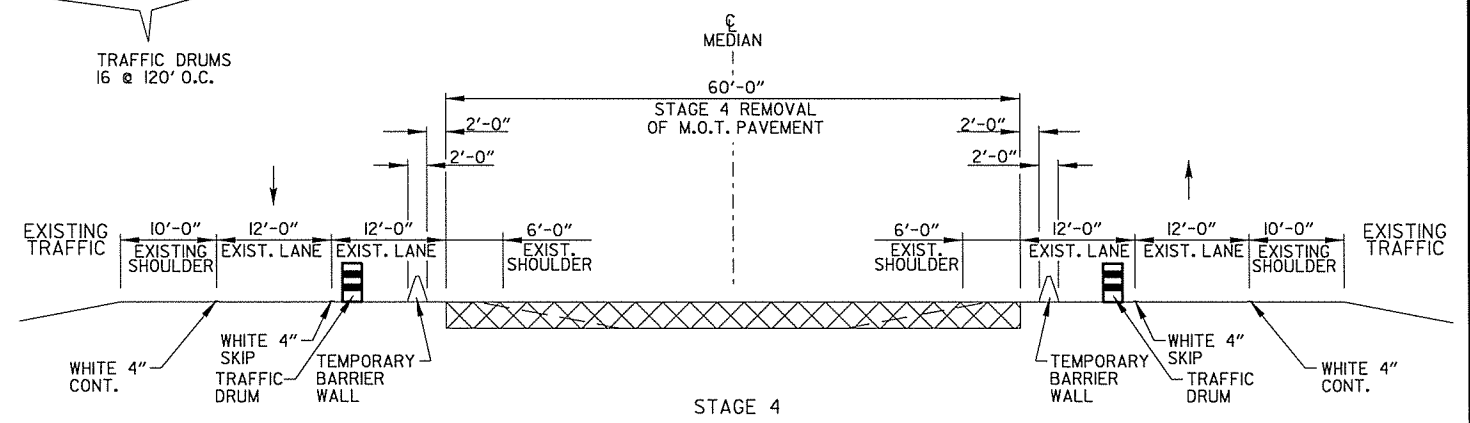
SPEED LIMIT 60

(2) R2-1 (48" X 60")

TEMPORARY IMPACT ATTENUATION BARRIER

SEQUENCE OF CONSTRUCTION FOR BRIDGE CONSTRUCTION

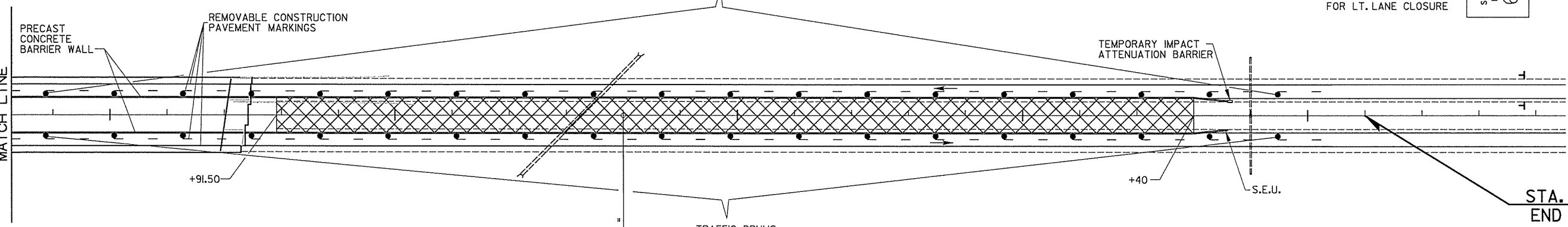
- STAGE 1A
INSTALL ADVANCE WARNING SIGNS.
PLACE TEMPORARY TRAFFIC CONTROL DEVICES.
ROUTE I-40 TRAFFIC TO INSIDE LANE OF W.B. AND E.B. LANES.
TRENCH AND SHOULDER PREPARATION OF OUTSIDE SHOULDERS FOR M.O.T.
- STAGE 1B
ROUTE I-40 E.B. & W.B. TRAFFIC TO OUTSIDE LANE AND SHOULDER.
PLACE P.C.C.B. WALL.
CONSTRUCT APPROACH AND PORTION OF BRIDGE IN MEDIAN.
- STAGE 2
RELOCATE P.C.C.B. WALL.
ROUTE I-40 E.B. TRAFFIC TO NEWLY CONSTRUCTED APPROACH AND BRIDGE IN MEDIAN.
CONSTRUCT APPROACH AND E.B. PORTION OF BRIDGE.
INSTALL GUARDRAIL.
- STAGE 3
RELOCATE P.C.C.B. WALL.
ROUTE I-40 E.B. TRAFFIC TO NEWLY CONSTRUCTED BRIDGE AND EXISTING E.B. LANES.
ROUTE I-40 W.B. TRAFFIC TO NEWLY CONSTRUCTED APPROACH AND BRIDGE IN MEDIAN.
CONSTRUCT APPROACH AND W.B. PORTION OF BRIDGE.
INSTALL GUARDRAIL.
- STAGE 4
RELOCATE P.C.C.B. WALL.
ROUTE I-40 E.B. & W.B. TRAFFIC TO OUTSIDE LANES.
REMOVE M.O.T. PAVEMENT IN MEDIAN.
CONSTRUCT INSIDE SHOULDER.
- STAGE 5
MILL AND INLAY & FINAL LIFT OF INSIDE LANES.
PLACE FINAL INSIDE LANE EDGE STRIPING.
MILL AND INLAY & FINAL LIFT OF OUTSIDE LANES.
PLACE FINAL OUTSIDE LANE EDGE STRIPING AND SKIP LINE.



REFER TO ADVANCE WARNING SIGN DETAIL FOR LT. LANE CLOSURE

SPEED LIMIT 60

(2) R2-1 (48" X 60")



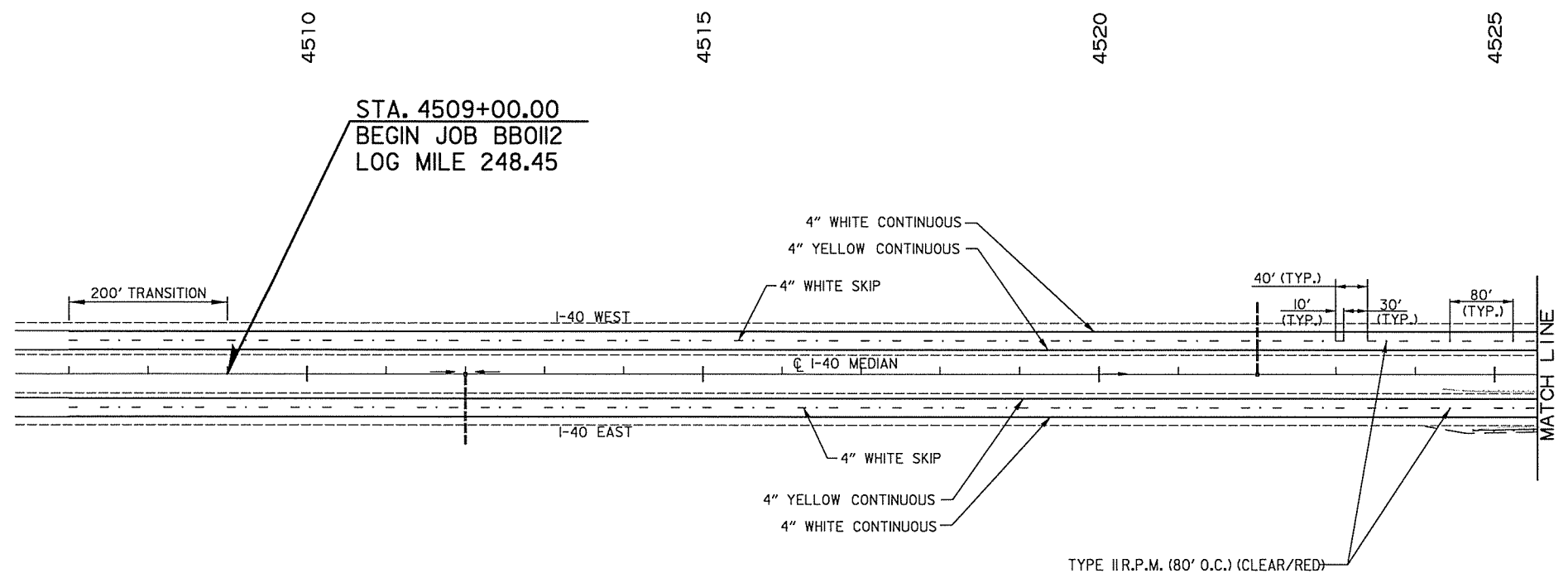
STA. 4551+00.00
END JOB BBO112
LOG MILE 249.26

MAINTENANCE OF TRAFFIC
BRIDGE CONSTRUCTION
STAGE 4 - FISHING LAKE

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DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	BBO12	18	90	

2 PERMANENT PAVEMENT MARKING DETAILS

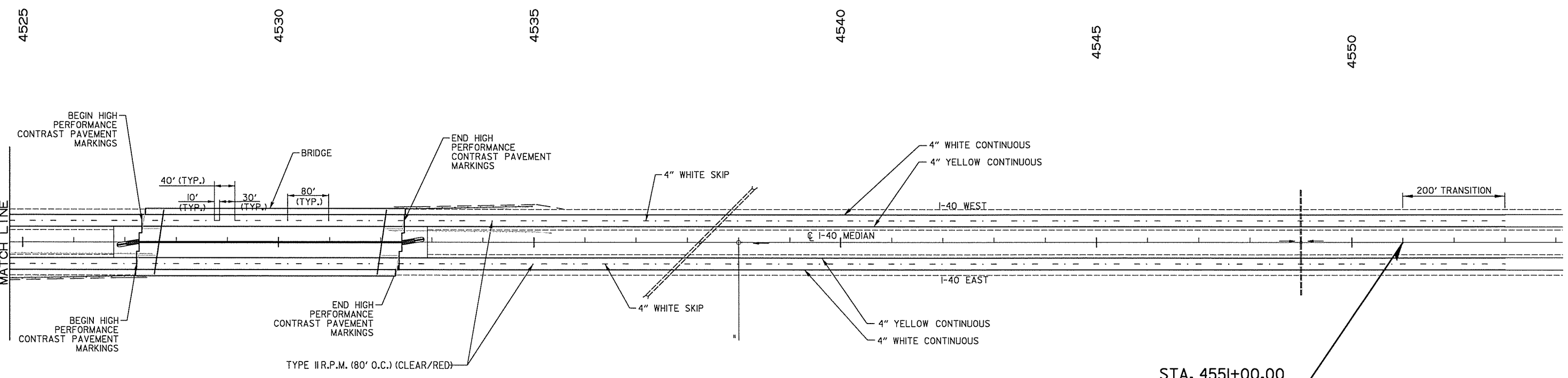


HIGH PERFORMANCE CONTRAST PAVEMENT MARKINGS (4" WHITE) SKIP
I-40 EASTBOUND QUANTITY
APPROACH SLAB & BRIDGE NO. 06937
E.B. LANES STA. 4527+23.18 TO STA. 4532+36.44 130 L.F.

HIGH PERFORMANCE PAVEMENT MARKINGS
I-40 E.B. LANES QUANTITY
STA. 4507+00.00 TO STA. 4553+00.00
4" WHITE CONTINUOUS 4700 L.F.
4" YELLOW CONTINUOUS 4700 L.F.
4" WHITE SKIP 1050 L.F.
RAISED PAVEMENT MARKERS (80' O.C.) (TYPE II) CLEAR/RED 59 EACH

HIGH PERFORMANCE CONTRAST PAVEMENT MARKINGS (4" WHITE) SKIP
I-40 WESTBOUND QUANTITY
APPROACH SLAB & BRIDGE NO. 06937
STA. 4527+33.31 TO STA. 4532+46.56 130 L.F.

HIGH PERFORMANCE PAVEMENT MARKINGS
I-40 W.B. LANES QUANTITY
STA. 4507+00.00 TO STA. 4553+00.00
4" WHITE CONTINUOUS 4700 L.F.
4" YELLOW CONTINUOUS 4700 L.F.
4" WHITE SKIP 1050 L.F.
RAISED PAVEMENT MARKERS (80' O.C.) (TYPE II) CLEAR/RED 59 EACH



STA. 4551+00.00
END JOB BBO12
LOG MILE 249.26

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	BBO12	19	90	

2 QUANTITIES

CONSTRUCTION PAVEMENT MARKINGS AND PERMANENT PAVEMENT MARKINGS

DESCRIPTION	STAGE 1B	STAGE 2	STAGE 3	STAGE 4	STAGE 5	REMOVAL OF PERMANENT PAVEMENT MARKINGS	CONSTRUCTION PAVEMENT MARKINGS	REMOVAL OF CONSTRUCTION PAVEMENT MARKINGS	REMOVABLE CONSTRUCTION PAVEMENT MARKINGS	RAISED PAVEMENT MARKERS	HIGH PERFORMANCE CONTRAST PAVEMENT MARKING	HIGH PERFORMANCE PAVEMENT MARKING					
										LIN.FT.	LIN.FT.	EACH	LIN.FT.	4" WHITE		4" YELLOW	
														SKIP			
REMOVAL OF PERMANENT PAVEMENT MARKINGS	19132					19132											
CONSTRUCTION PAVEMENT MARKINGS	19132		9436	5183			33751										
REMOVAL OF CONSTRUCTION PAVEMENT MARKINGS		2700	2700					5400									
REMOVABLE CONSTRUCTION PAVEMENT MARKINGS		10336	10466	643					21445								
RAISED PAVEMENT MARKERS TYPE II (WHITE/RED)					118					118							
HIGH PERFORMANCE CONTRAST PAVEMENT MARKING 4" WHITE					260						260						
HIGH PERFORMANCE PAVEMENT MARKING 4" WHITE					9400							9400					
HIGH PERFORMANCE PAVEMENT MARKING (SKIP LINE) 4" WHITE					2100								2100				
HIGH PERFORMANCE PAVEMENT MARKING 4" YELLOW					9400												9400
TOTALS:						19132	33751	5400	21445	118	260	9400	2100	9400			

NOTE: THIS IS A HIGH TRAFFIC VOLUME ROAD AS DEFINED IN SECTION 604.03, STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION, 2014 EDITION.



ADVANCE WARNING SIGNS AND DEVICES

SIGN NUMBER	DESCRIPTION	SIGN SIZE	STAGE 1A	STAGE 1B	STAGE 2	STAGE 3	STAGE 4	STAGE 5	MAXIMUM NUMBER REQUIRED	TOTAL SIGNS REQUIRED		TRAFFIC DRUMS	PORTABLE CHANGEABLE MESSAGE SIGN	ADVANCE WARNING ARROW PANEL	PORTABLE CONSTRUCTION LIGHTING	FURNISHING & INSTALLING PRECAST CONC. BARRIER	RELOCATING PRECAST CONCRETE BARRIER	TEMPORARY IMPACT ATTENUATION BARRIER	TEMPORARY IMPACT ATTENUATION BARRIER (RELOCATION)	TEMPORARY IMPACT ATTENUATION BARRIER (REPAIR)	MODULAR GLARE SHIELD			
					NO.	SQ. FT.	EACH	WEEK		DAY	DAY											LIN. FT.	EACH	LIN. FT.
G20-1	ROAD WORK NEXT xx MILES	60"x24"	2	2	2	2	2	2	2	2	20.0													
G20-2	END ROAD WORK	48"x24"	4	4	4	4	4	4	4	4	32.0													
R2-1	SPEED LIMIT (ADVISORY)	48"x60"	8	12	12	12	8	8	12	12	240.0													
R2-2	SPEED LIMIT TRUCKS (ADVISORY)	48"x48"	4	4	4	4	4	4	4	4	64.0													
R2-5A	REDUCED SPEED AHEAD	48"x60"	4	4	4	4	4	4	4	4	80.0													
R4-1	DO NOT PASS	48"x60"	4				4	4	4	4	80.0													
R55-1	FINES DOUBLE IN WORK ZONES WHEN WORKERS ARE PRESENT	36"x60"	4	4	4	4	4	4	4	4	60.0													
RSP-1	MERGE NOW	48"x48"	2				2	2	2	2	32.0													
W1-4L	DOUBLE REVERSE CURVE TO LEFT	48"x48"		8	4	2			8	8	128.0													
W1-4R	DOUBLE REVERSE CURVE TO RIGHT	48"x48"		8	6	2			8	8	128.0													
W1-6	LARGE ARROW	60"x30"	6				12	12	12	12	150.0													
W20-1	ROAD WORK 1 MILE	48"x48"	4	4	4	4	4	4	4	4	64.0													
W20-1	ROAD WORK 1/2 MILE	48"x48"	4	4	4	4	4	4	4	4	64.0													
W20-1	ROAD WORK 1500 FT.	48"x48"	4	4	4	4	4	4	4	4	64.0													
W20-1	ROAD WORK AHEAD	48"x48"	4				4	4	4	4	64.0													
W20-5	RIGHT LANE CLOSED 1 MILE	48"x48"	4				4	4	4	4	64.0													
W20-5	RIGHT LANE CLOSED 1/2 MILE	48"x48"	4				4	4	4	4	64.0													
W20-5	RIGHT LANE CLOSED 1500 FT	48"x48"	4				4	4	4	4	64.0													
W4-2 RT	RIGHT LANE MERGE	48"x48"	4				4	4	4	4	64.0													
TRAFFIC DRUMS			154	32	16	20	214	214	214			214												
PORTABLE CHANGEABLE MESSAGE SIGN			2	2	2	2	2	2	2				180											
ADVANCE WARNING ARROW PANEL			2				2	2	2					1280										
PORTABLE CONSTRUCTION LIGHTING					2	2			2						1280									
FURNISHING AND INSTALLING PRECAST CONCRETE BARRIER				6786	4293				11079							11079								
RELOCATING PRECAST CONCRETE BARRIER					3393	11079	6786		21258								21258							
TEMPORARY IMPACT ATTENUATION BARRIER				2	1				3									3						
TEMPORARY IMPACT ATTENUATION BARRIER (RELOCATION)					2	2	2		6										6					
TEMPORARY IMPACT ATTENUATION BARRIER (REPAIR)				2	3	2	2		9											9				
MODULAR GLARE SHIELD					500	500			500													500		
TOTALS:											1526.0	214	180	1280	1280	11079	21258	3	6	9	500			

NOTE: THIS IS A HIGH TRAFFIC VOLUME ROAD AS DEFINED IN SECTION 604.03, STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION, 2014 EDITION.

ASPHALT CONCRETE PATCHING FOR MAINTENANCE OF TRAFFIC

LOCATION	TON	TACK COAT
		GALLON
ENTIRE PROJECT - TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER	25	50
TOTALS:	25	50

NOTE: QUANTITIES ESTIMATED. SEE SECTION 104.03 OF THE STD. SPECS. BASIS OF ESTIMATE: PATCHING 25 TONS PER MILE TACK COAT 50 GAL. PER MILE

FURNISH AND OPERATION OF MOBILE SPEED NOTIFICATION SYSTEM

LOCATION	EACH
ENTIRE PROJECT - IF AND WHERE DIRECTED BY THE ENGINEER.	2
TOTAL:	2

AUTOMATED WORK ZONE INFORMATION SYSTEM

LOCATION	FURNISH AND INSTALL						
	*AWIS MOBILIZATION	*AWIS OPERATION	*DEVICE RELOCATION	*CLOSED CIRCUIT TELEVISION SYSTEM	*PUBLIC NOTIFICATION SYSTEM	*VARIABLE MESSAGE SIGN	*VEHICLE DETECTION SYSTEM
	LUMP SUM	MONTH	EACH	EACH			
ENTIRE PROJECT	1.00	21	16	2	2	6	22
TOTALS:	1.00	21	16	2	2	6	22

* QUANTITY ESTIMATED. SEE SECTION 104.03 OF THE STANDARD SPECIFICATIONS. REFER TO "AUTOMATED WORK ZONE INFORMATION SYSTEM" SPECIAL PROVISION.

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DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	BBO12	20	90	

REMOVAL AND DISPOSAL OF ITEMS

FROM			TO			CONCRETE PAVEMENT	APPROACH SLAB AND GUTTERS	FENCE	CONCRETE PARAPET WALL	GUARDRAIL
STATION	SIDE	LOCATION	STATION	SIDE	LOCATION	SQ. YD.	EACH	LIN. FT.	EACH	LIN. FT.
4527+50		RIGHT MAIN LANES I-40					1			
4527+62		LEFT MAIN LANES I-40					1			
4532+07		RIGHT MAIN LANES I-40					1			
4532+20		LEFT MAIN LANES I-40					1			
4525+42	RIGHT	RIGHT MAIN LANES I-40	4527+42	RIGHT	RIGHT MAIN LANES I-40					200
4525+42	LEFT	RIGHT MAIN LANES I-40	4527+42	LEFT	RIGHT MAIN LANES I-40					200
4532+28	LEFT	LEFT MAIN LANES I-40	4534+28	LEFT	LEFT MAIN LANES I-40					200
4532+28	RIGHT	LEFT MAIN LANES I-40	4534+28	RIGHT	LEFT MAIN LANES I-40					200
4527+51	RIGHT	RIGHT MAIN LANES I-40							1	
4527+57	LEFT	RIGHT MAIN LANES I-40							1	
4532+13	RIGHT	LEFT MAIN LANES I-40							1	
4532+18	LEFT	LEFT MAIN LANES I-40							1	
4527+65	RIGHT	RIGHT MAIN LANES I-40						70		
4531+87	RIGHT	RIGHT MAIN LANES I-40						70		
4527+82	LEFT	LEFT MAIN LANES I-40						80		
4532+04	LEFT	LEFT MAIN LANES I-40						80		
4511+50	MEDIAN		4526+78	MEDIAN		10187				
4532+91	MEDIAN		4548+00	MEDIAN		10727				
ENTIRE PROJECT		RIGHT AND LEFT MAIN LANES I-40			RIGHT AND LEFT MAIN LANES I-40					
TOTALS:						20914	4	300	4	800

② QUANTITIES

IMPACT ATTENUATION BARRIER

STATION	LOCATION	(TYPE A) EACH
4527+09	C.L. MEDIAN I-40	1
4532+61	C.L. MEDIAN I-40	1
TOTAL:		2

BENCH MARKS

STATION	LOCATION	EACH
4531+90	FISHING LAKE BRIDGE - SE CORNER	1
TOTAL:		1

NOTE: SHOWN FOR INFORMATION ONLY. BENCH MARKS SHALL BE FURNISHED AND PLACED BY STATE FORCES.



STRUCTURES

STATION	SIDE / LOCATION	DESCRIPTION	TEMPORARY CULVERTS 18" LIN. FT.
4511+60	MEDIAN	TEMPORARY CULVERT	80
TOTAL:			80

NOTE: FOR R.C. PIPE CULVERT INSTALLATIONS USE TYPE 3 BEDDING UNLESS OTHERWISE SPECIFIED.
NOTE: FOR C.M. PIPE CULVERT INSTALLATIONS USE TYPE 2 BEDDING UNLESS OTHERWISE SPECIFIED.

SELECTED PIPE BEDDING

LOCATION	CU. YD.
ENTIRE PROJECT - TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER.	10
TOTAL:	10

NOTE: QUANTITY ESTIMATED. SEE SECTION 104.03 OF THE STD. SPECS.

GUARDRAIL

STATION	STATION	SIDE	LOCATION	GUARDRAIL (TYPE A) LIN. FT.	THREE BEAM GUARDRAIL TERMINAL EACH	GUARDRAIL TERMINAL (TYPE 2) EACH
4524+74.46	4527+43.21	RIGHT	RIGHT MAIN LANES I-40	200	1	1
4532+26.53	4534+95.28	LEFT	LEFT MAIN LANES I-40	200	1	1
TOTALS:				400	2	2

TRENCHING & SHOULDER PREPARATION

STATION	STATION	SIDE	LOCATION	STATION
4509+40.00	4527+22.82	RIGHT	RIGHT MAIN LANES I-40	19
4532+31.02	4550+40.00	RIGHT	RIGHT MAIN LANES I-40	20
4509+10.00	4527+38.73	LEFT	LEFT MAIN LANES I-40	19
4532+46.93	4550+40.00	LEFT	LEFT MAIN LANES I-40	20
TOTAL:				78

TOPSOIL FURNISHED AND PLACED

STATION	STATION	SIDE	LOCATION	CU. YD.
4509+00.00	4518+28.24	RIGHT	RIGHT MAIN LANES	22.93
4541+41.50	4551+00.00	LEFT	RIGHT MAIN LANES	23.68
4509+00.00	4518+28.24	RIGHT	LEFT MAIN LANES	22.93
4541+41.50	4551+00.00	LEFT	LEFT MAIN LANES	23.68
TOTAL:				93.22

QUANTITY ESTIMATED. SEE SECTION 104.03 OF THE STD. SPECS.

FENCING

STATION	SIDE	LOCATION	WIRE FENCE (TYPE A) LIN. FT.	*16'-0" GATES EACH
4527+57	RIGHT	RIGHT MAIN LANES I-40	70	
4527+77	LEFT	LEFT MAIN LANES I-40	64	1
4531+93	RIGHT	RIGHT MAIN LANES I-40	54	1
4532+12	LEFT	LEFT MAIN LANES I-40	80	
TOTALS:			268	2

* DENOTES ALTERNATE BID ITEM.

EARTHWORK

STATION	STATION	LOCATION / DESCRIPTION	*UNCLASSIFIED EXCAVATION CU. YD.	*COMPACTED EMBANKMENT CU. YD.	*SOIL STABILIZATION TON
4511+50.00	4527+30.77	C.L. MEDIAN I-40 / TEMPORARY MEDIAN PAVEMENT FOR M.O.T.	1700	4450	
4532+38.97	4548+00.00	C.L. MEDIAN I-40 / TEMPORARY MEDIAN PAVEMENT FOR M.O.T.	1787	4675	
ENTIRE PROJECT		EARTHWORK FOR PAVEMENT TRANSITION AT FISHING LAKE BRIDGE		672	
ENTIRE PROJECT		GUARDRAIL INSTALLATION		30	
4511+50.00	4526+78.24	C.L. MEDIAN I-40 / REMOVAL OF TEMPORARY MEDIAN PAVEMENT FOR M.O.T.	6622		
4532+91.50	4548+00.00	C.L. MEDIAN I-40 / REMOVAL OF TEMPORARY MEDIAN PAVEMENT FOR M.O.T.	6970		
ENTIRE PROJECT TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER.					100
TOTALS:			17079	9827	100

NOTE: QUANTITIES ESTIMATED. SEE SECTION 104.03 OF THE STD. SPECS.

NOTE: EARTHWORK QUANTITIES SHOWN ABOVE SHALL BE PAID AS PLAN QUANTITY.

APPROACH GUTTERS AND SLABS

STATION	STATION	SIDE	LOCATION	APPROACH GUTTERS (TYPE C) CU. YD.	APPROACH SLABS (TYPE SPECIAL 1) CU. YD.	REINFORCING STEEL RDWY. (GR. 60) POUND	EPOXY COATED REINFORCING STEEL (GRADE 60) POUND	AGGREGATE BASE CRS. (CLASS 7) TON
4527+30.77	4527+67.27		CENTERLINE I-40		259.93	24993	997	153.3
		RIGHT	RIGHT MAIN LANES I-40	18.10		995		
		LEFT	LEFT MAIN LANES I-40	18.10		995		
4532+02.47	4532+38.97		CENTERLINE I-40		259.93	24993	997	153.3
		RIGHT	RIGHT MAIN LANES I-40	18.10		995		
		LEFT	LEFT MAIN LANES I-40	18.10		995		
TOTALS:				72.40	519.86	53966	1994	306.6

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DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	BBO112	21	90	

2 QUANTITIES



RUMBLE STRIPS

STATION	STATION	SIDE	LOCATION	IN ASPHALT SHOULDER LIN. FT.
4507+00.00	4527+22.82	RIGHT	RIGHT MAIN LANES I-40	2022.82
4532+31.02	4553+00.00	RIGHT	RIGHT MAIN LANES I-40	2168.98
4507+00.00	4526+78.24	LEFT	RIGHT MAIN LANES I-40	1978.24
4532+91.50	4553+00.00	LEFT	RIGHT MAIN LANES I-40	2108.50
4507+00.00	4526+78.24	RIGHT	LEFT MAIN LANES I-40	1978.24
4532+91.50	4553+00.00	RIGHT	LEFT MAIN LANES I-40	2108.50
4507+00.00	4527+38.73	LEFT	LEFT MAIN LANES I-40	2038.73
4532+46.93	4553+00.00	LEFT	LEFT MAIN LANES I-40	2153.07
TOTAL:				16557.08

COLD MILLING ASPHALT PAVEMENT

STATION	STATION	LOCATION	LENGTH	AVG. WIDTH	SQ. YD.
			LIN. FT.	FEET	
** 4507+00.00	4509+00.00	RIGHT MAIN LANES - TRANSITION	200.00	38.00	844.44
** 4509+00.00	4509+10.00	RIGHT MAIN LANES	10.00	28.00	31.11
** 4509+10.00	4511+50.00	RIGHT MAIN LANES	240.00	26.00	693.33
** 4511+50.00	4518+28.24	RIGHT MAIN LANES	678.24	24.00	1808.64
** 4541+41.50	4548+00.00	RIGHT MAIN LANES	658.50	24.00	1756.00
** 4548+00.00	4550+40.00	RIGHT MAIN LANES	240.00	26.00	693.33
** 4550+40.00	4551+00.00	RIGHT MAIN LANES	60.00	28.00	186.67
** 4551+00.00	4553+00.00	RIGHT MAIN LANES - TRANSITION	200.00	28.00	622.22
** 4507+00.00	4509+00.00	LEFT MAIN LANES - TRANSITION	200.00	38.00	844.44
** 4509+00.00	4509+10.00	LEFT MAIN LANES	10.00	28.00	31.11
** 4509+10.00	4511+50.00	LEFT MAIN LANES	240.00	26.00	693.33
** 4511+50.00	4518+28.24	LEFT MAIN LANES	678.24	24.00	1808.64
** 4541+41.50	4548+00.00	LEFT MAIN LANES	658.50	24.00	1756.00
** 4548+00.00	4550+40.00	LEFT MAIN LANES	240.00	26.00	693.33
** 4550+40.00	4551+00.00	LEFT MAIN LANES	60.00	28.00	186.67
** 4551+00.00	4553+00.00	LEFT MAIN LANES - TRANSITION	200.00	28.00	622.22
TOTAL:					13271.48

NOTE: MILLING DEPTH 2".
** NOTE: AVERAGE MILLING DEPTH 1".

NOTE: THE REMOVAL AND DISPOSAL OF PLOWABLE PAVEMENT MARKERS WILL NOT BE PAID FOR DIRECTLY, BUT WILL BE CONSIDERED INCLUDED IN THE PRICE BID FOR "COLD MILLING ASPHALT PAVEMENT."

PERMANENT EROSION CONTROL

STATION	STATION	LOCATION / DESCRIPTION	SEEDING	LIME	MULCH COVER	WATER	SECOND SEEDING APPLICATION
			ACRE	TON	ACRE	M. GAL.	ACRE
ENTIRE	PROJECT	C.L. MEDIAN	5.32	10.64	5.32	542.6	5.32
*ENTIRE PROJECT TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER.			1.33	2.66	1.33	135.7	1.33
TOTALS:			6.65	13.30	6.65	678.3	6.65

BASIS OF ESTIMATE:
LIME2 TONS / ACRE OF SEEDING
WATER.....102.0 M.G. / ACRE OF SEEDING.

NOTE: THE TEMPORARY EROSION CONTROL DEVICES SHOWN ABOVE AND ON THE PLANS SHALL BE INSTALLED IN SUCH A SEQUENCE AS TO DETER EROSION AND SEDIMENTATION ON U.S. WATERWAYS AS EXPLAINED BY THE NATIONAL POLLUTANT DISCHARGE ELIMINATION SYSTEM PERMIT.

*QUANTITIES ESTIMATED.
SEE SECTION 104.03 OF THE STD. SPECS.

TEMPORARY EROSION CONTROL ITEMS AND DEVICES

STATION	STATION	LOCATION	TEMPORARY SEEDING	MULCH COVER	WATER	SAND BAG DITCH CHECKS	ROCK DITCH CHECKS	DROP INLET SILT FENCE	SILT FENCE	*SEDIMENT REMOVAL & DISPOSAL
			ACRE	ACRE	M. GAL.	(E-5) BAG	(E-6) CU. YD.	(E-7) LIN. FT.	(E-11) LIN. FT.	CU. YD.
ENTIRE	PROJECT	PRIOR TO CONSTRUCTION	2.66	2.66	54.3			96	120	8
*ENTIRE PROJECT TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER.			0.67	0.67	13.7	88	12	50	240	11
TOTALS:			3.33	3.33	68.0	88	12	146	360	19

BASIS OF ESTIMATE:
WATER.....20.4 M.G. / ACRE OF TEMPORARY SEEDING.
SAND BAG DITCH CHECKS.....22 BAGS / LOCATION
ROCK DITCH CHECKS.....3 CU.YD./LOCATION

NOTE: THE TEMPORARY EROSION CONTROL DEVICES SHOWN ABOVE AND ON THE PLANS SHALL BE INSTALLED IN SUCH A SEQUENCE AS TO DETER EROSION AND SEDIMENTATION ON U.S. WATERWAYS AS EXPLAINED BY THE NATIONAL POLLUTANT DISCHARGE ELIMINATION SYSTEM PERMIT.

*QUANTITIES ESTIMATED.
SEE SECTION 104.03 OF THE STD. SPECS.

BASE AND SURFACING - TEMPORARY PORTLAND CEMENT CONCRETE PAVEMENT

STATION	STATION	LOCATION	LENGTH FEET	CEMENT STABILIZED CRUSHED STONE BASE COURSE (6" COMP'D. DEPTH)			ACHM SURFACE COURSE (3/8") 110 LBS. PER SQ. YD.			TACK COAT 0.03 GAL. PER SQ. YD.			TEMPORARY PORTLAND CEMENT CONCRETE PAVEMENT		
				AVG. WID.	PROCESSING	CEMENT	AGGREGATE	AVG. WID.	SQ. YD.	(PG64-22) TON	AVG. WID.	SQ. YD.	GAL.	AVG. WID.	10" U.T.
				FEET	SQ. YD.	TON	TON	FEET			FEET			FEET	SQ. YD.
4511+50.00	4527+30.77	C.L. MEDIAN I-40	1580.77	60.00	10538.47	221.31	3467.16	60.00	10538.47	579.62	60.00	10538.47	316.15	60.00	10538.47
4532+38.97	4548+00.00	C.L. MEDIAN I-40	1661.03	60.00	11073.53	232.54	3643.19	60.00	11073.53	609.04	60.00	11073.53	332.21	60.00	11073.53
TOTALS:					21612.00	453.85	7110.35		21612.00	1188.66		21612.00	648.36		21612.00

BASIS OF ESTIMATE:
ACHM SURFACE COURSE (3/8").....94.3% MIN. AGGR.....5.7% ASPHALT BINDER
MAXIMUM NUMBER OF GYRATIONS = 115 FOR PG 64-22
CEMENT STABILIZED CRUSHED STONE BASE COURSE = 94.0% AGGR. 6.0% CEMENT

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DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		22	90
				JOB NO.		BBO12	22	90

(2) QUANTITIES



BASE AND SURFACING

STATION	STATION	LOCATION	LENGTH FEET	AGGREGATE BASE COURSE (CLASS 7)		TACK COAT				ACHM BASE COURSE (1 1/2")				ACHM BINDER COURSE (1")				ACHM SURFACE COURSE (1/2")				
				TON / STATION	TON	TOTAL WID. FEET	SQ. YD.	GALLONS / SQ. YD.	GALLON	AVG. WID. FEET	SQ. YD.	POUND / SQ. YD.	PG 76-22 TON	AVG. WID. FEET	SQ. YD.	POUND / SQ. YD.	PG 76-22 TON	AVG. WID. FEET	SQ. YD.	POUND / SQ. YD.	PG 64-22 TON	PG 76-22 TON
RIGHT MAIN LANES - INLAY																						
4507+00.00	4509+10.00	RIGHT MAIN LANES	210.00			28.00	653.33	0.10	65.33								28.00	653.33	220		71.87	
4509+10.00	4511+50.00	RIGHT MAIN LANES	240.00			26.00	693.33	0.10	69.33								26.00	693.33	220		76.27	
4511+50.00	4518+28.24	RIGHT MAIN LANES	678.24			24.00	1808.64	0.10	180.86								24.00	1808.64	220		198.95	
4541+41.50	4548+00.00	RIGHT MAIN LANES	658.50			24.00	1756.00	0.10	175.60								24.00	1756.00	220		193.16	
4548+00.00	4550+40.00	RIGHT MAIN LANES	240.00			26.00	693.33	0.10	69.33								26.00	693.33	220		76.27	
4550+40.00	4553+00.00	RIGHT MAIN LANES	260.00			28.00	808.89	0.10	80.89								28.00	808.89	220		88.98	
RIGHT MAIN LANES & SHOULDERS																						
4507+00.00	4518+28.24	RIGHT MAIN LANES & SHOULDERS	1128.24			38.00	4763.68	0.03	142.91								38.00	4763.68	220		524.00	
4518+28.24	4523+28.24	RIGHT MAIN LANES & SHOULDERS - TRANSITION	500.00			38.00	2111.11	0.03	63.33								38.00	2111.11	495		522.50	
4523+28.24	4526+28.24	RIGHT MAIN LANES & SHOULDERS - TRANSITION	300.00			76.00	2533.33	0.03	76.00					38.00	1266.67	495	313.50	38.00	1266.67	440		278.67
4526+28.24	4527+28.24	RIGHT MAIN LANES & SHOULDERS - TRANSITION	100.00			114.00	1266.67	0.03	38.00	38.00	422.22	715	150.94				38.00	422.22	440		92.89	
4509+00.00	4527+28.24	RIGHT MAIN LANES & SHOULDERS	1828.24			38.00	7719.24	0.10	771.92													
4532+41.50	4533+41.50	RIGHT MAIN LANES & SHOULDERS - TRANSITION	100.00			114.00	1266.67	0.03	38.00	38.00	422.22	715	150.94				38.00	422.22	440		92.89	
4533+41.50	4536+41.50	RIGHT MAIN LANES & SHOULDERS - TRANSITION	300.00			76.00	2533.33	0.03	76.00					38.00	1266.67	495	313.50	38.00	1266.67	440		278.67
4536+41.50	4539+00.00	RIGHT MAIN LANES & SHOULDERS - TRANSITION	258.50			38.00	1091.44	0.03	32.74								38.00	1091.44	495		270.13	
4538+00.00	4541+41.50	RIGHT MAIN LANES & SHOULDERS - TRANSITION	341.50			38.00	1441.89	0.03	43.26								38.00	1441.89	495		356.87	
4541+41.50	4553+00.00	RIGHT MAIN LANES & SHOULDERS	1158.50			38.00	4891.44	0.03	146.74								38.00	4891.44	220		538.06	
4532+41.50	4551+00.00	RIGHT MAIN LANES & SHOULDERS	1858.50			38.00	7847.00	0.10	784.70													
LEFT MAIN LANES - INLAY																						
4507+00.00	4509+10.00	LEFT MAIN LANES	210.00			28.00	653.33	0.10	65.33								28.00	653.33	220		71.87	
4509+10.00	4511+50.00	LEFT MAIN LANES	240.00			26.00	693.33	0.10	69.33								26.00	693.33	220		76.27	
4511+50.00	4518+28.24	LEFT MAIN LANES	678.24			24.00	1808.64	0.10	180.86								24.00	1808.64	220		198.95	
4541+41.50	4548+00.00	LEFT MAIN LANES	658.50			24.00	1756.00	0.10	175.60								24.00	1756.00	220		193.16	
4548+00.00	4550+40.00	LEFT MAIN LANES	240.00			26.00	693.33	0.10	69.33								26.00	693.33	220		76.27	
4550+40.00	4553+00.00	LEFT MAIN LANES	260.00			28.00	808.89	0.10	80.89								28.00	808.89	220		88.98	
LEFT MAIN LANES & SHOULDERS																						
4507+00.00	4518+28.24	LEFT MAIN LANES & SHOULDERS - TRANSITION	1128.24			38.00	4763.68	0.03	142.91								38.00	4763.68	220		524.00	
4518+28.24	4523+28.24	LEFT MAIN LANES & SHOULDERS - TRANSITION	500.00			38.00	2111.11	0.03	63.33								38.00	2111.11	495		522.50	
4523+28.24	4526+28.24	LEFT MAIN LANES & SHOULDERS - TRANSITION	300.00			76.00	2533.33	0.03	76.00					38.00	1266.67	495	313.50	38.00	1266.67	440		278.67
4526+28.24	4527+28.24	LEFT MAIN LANES & SHOULDERS - TRANSITION	100.00			114.00	1266.67	0.03	38.00	38.00	422.22	715	150.94				38.00	422.22	440		92.89	
4509+00.00	4527+28.24	LEFT MAIN LANES & SHOULDERS	1828.24			38.00	7719.24	0.10	771.92													
4532+41.50	4533+41.50	LEFT MAIN LANES & SHOULDERS - TRANSITION	100.00			114.00	1266.67	0.03	38.00	38.00	422.22	715	150.94				38.00	422.22	440		92.89	
4533+41.50	4536+41.50	LEFT MAIN LANES & SHOULDERS - TRANSITION	300.00			76.00	2533.33	0.03	76.00					38.00	1266.67	495	313.50	38.00	1266.67	440		278.67
4536+41.50	4539+00.00	LEFT MAIN LANES & SHOULDERS - TRANSITION	258.50			38.00	1091.44	0.03	32.74								38.00	1091.44	495		270.13	
4538+00.00	4541+41.50	LEFT MAIN LANES & SHOULDERS - TRANSITION	341.50			38.00	1441.89	0.03	43.26								38.00	1441.89	495		356.87	
4541+41.50	4553+00.00	LEFT MAIN LANES & SHOULDERS - TRANSITION	1158.50			38.00	4891.44	0.03	146.74								38.00	4891.44	220		538.06	
4532+41.50	4551+00.00	LEFT MAIN LANES & SHOULDERS	1858.50			38.00	7847.00	0.10	784.70													
SHOULDER RECONSTRUCTION																						
4511+50.00	4526+78.24	RIGHT MAIN LANES - INSIDE SHOULDER	1528.24	87.00	1329.57												4.00	679.22	220		74.71	
4532+91.50	4548+00.00	RIGHT MAIN LANES - INSIDE SHOULDER	1508.50	87.00	1312.40												4.00	670.44	220		73.75	
4511+50.00	4526+78.24	LEFT MAIN LANES - INSIDE SHOULDER	1528.24	87.00	1329.57												4.00	679.22	220		74.71	
4532+91.50	4548+00.00	LEFT MAIN LANES - INSIDE SHOULDER	1508.50	87.00	1312.40												4.00	670.44	220		73.75	
ADDITIONAL																						
ENTIRE PROJECT	GUARDRAIL WIDENING				VAR.	842.33											VAR.	5365.93	220	590.25		
4509+10.00	4527+22.82	RIGHT MAIN LANES I-40 - TRENCHING AND SHOULDER PREPARATION	1812.82			40.00	8056.98	0.03	241.71	10.00	2014.24	440	443.13	10.00	2014.24	660	664.70	10.00	2014.24	440	443.13	
4532+31.02	4550+40.00	RIGHT MAIN LANES I-40 - TRENCHING AND SHOULDER PREPARATION	1808.98			40.00	8039.91	0.03	241.20	10.00	2009.98	440	442.20	10.00	2009.98	660	663.29	10.00	2009.98	440	442.20	
4509+10.00	4527+38.73	LEFT MAIN LANES I-40 - TRENCHING AND SHOULDER PREPARATION	1828.73			40.00	8127.69	0.03	243.83	10.00	2031.92	440	447.02	10.00	2031.92	660	670.53	10.00	2031.92	440	447.02	
4532+46.93	4550+40.00	LEFT MAIN LANES I-40 - TRENCHING AND SHOULDER PREPARATION	1793.07			40.00	7969.20	0.03	239.08	10.00	1992.30	440	438.31	10.00	1992.30	660	657.46	10.00	1992.30	440	438.31	
TOTALS:						6126.27	119952.42		6675.70		9737.32		2374.42		13115.12		3909.98		64295.41	590.25	9387.94	

BASIS OF ESTIMATE:
 ACHM SURFACE COURSE (1/2").....94.3% MIN. AGGR.....5.7% ASPHALT BINDER
 ACHM BINDER COURSE (1").....95.7% MIN. AGGR.....4.3% ASPHALT BINDER
 ACHM BASE COURSE (1 1/2").....96.1% MIN. AGGR.....3.9% ASPHALT BINDER
 MAXIMUM NUMBER OF GYRATIONS = 115 FOR PG 64-22
 MAXIMUM NUMBER OF GYRATIONS = 205 FOR PG 76-22

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AD PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	BB0112		23	90
				06937 - QUANTITIES - 55891				

SCHEDULE OF BRIDGE QUANTITIES - JOB NO. BB0112

BRIDGE NUMBER CODE NUMBER BRIDGE NAME PLATE TITLE	UNIT OF STRUCTURE	ITEM NO.	205	801	801	802	802	802	803	804	804	805	805	805	805	807	808	809	812	816	816	816	
		ITEM	REMOVAL OF EXISTING BRIDGE STRUCTURE	UNCLASSIFIED EXCAVATION FOR STRUCTURES - BRIDGE	COFFERDAM	CLASS S CONCRETE - BRIDGE	CLASS S(AE) CONCRETE - BRIDGE	SEAL CONCRETE - BRIDGE	CLASS 1 PROTECTIVE SURFACE TREATMENT	REINFORCING STEEL - BRIDGE (GRADE 60)	EPOXY COATED REINFORCING STEEL (GRADE 60)	STEEL SHELL PILING (16" DIA.)	STEEL SHELL PILING (24" DIA.)	STEEL PILING (HP 12x84)	TEST PILE (HP 12x84)	STRUCTURAL STEEL IN BEAM SPANS (M270, GR. 50W)	ELASTOMERIC BEARINGS	ARMORED JOINT WITH NEOPRENE STRIP SEAL	BRIDGE NAME PLATE (TYPE D)	FILTER BLANKET	DUMPED RIPRAP	FOUNDATION PROTECTION RIPRAP	
		UNIT	LUMP SUM	CU. YD.	EACH	CU. YD.	CU. YD.	CU. YD.	GAL.	LB.	LB.	LIN. FT.	LIN. FT.	LIN. FT.	LIN. FT.	LB.	CU. INCH	LIN. FT.	EACH	SQ. YD.	CU. YD.	TON	
06937 X071 FISHING LAKE	BENT NO. 1			330		132.05			0.5	22,053	1,055		1,200			1,122	9,482.9	131		2,586	1,239		
	BENT NO. 2			851		285.30				49,357		2,880					11,832.1						
	BENT NO. 3			2,062	3	485.24		1,119.15		80,850			8,100	900			9,180.0					1,135	
	BENT NO. 4			2,062	3	485.24		1,119.15		80,850			8,100	900			9,180.0					981	
	BENT NO. 5			978		283.12				48,464		2,880					11,832.1						
	BENT NO. 6			330		132.05			0.5	22,053	1,055		1,200			1,122	9,482.9	131		3,112	1,518		
	433'-0" CONT. COMP. W-BEAM UNIT						1,596.80		137.3	7,113	434,630					1,884,676			1				
	EXIST. BR. NO. A3882 (Site No. 1)		0.5																				
	EXIST. BR. NO. B3882 (Site No. 1)		0.5																				
	TOTALS FOR JOB NO. BB0112			1	6,613	6	1,803.00	1,596.80	2,238.30	138.3	310,740	436,740	5,760	2,400	16,200	1,800	1,886,920	60,990.0	262	1	5,698	2,757	2,116

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SCHEDULE OF BRIDGE QUANTITIES
FISHING LAKE STR. & APPRS. (S)
ST. FRANCIS COUNTY
ROUTE 40 SECTION 51
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARKANSAS

BRIDGE ENGINEER: Christopher J. Criswell DATE: 4/27/14 FILENAME: bbb0112x1_qx1.dgn
 CHECKED BY: CGW DATE: 5/1/14
 DESIGNED BY: CMF DATE: 4/27/14 SCALE: No Scale
 PRINT DATE: 11/3/2014 BRIDGE NO. 06937 DRAWING NO. 55891

SUMMARY OF QUANTITIES

ITEM NUMBER	ITEM	QUANTITY	UNIT
202	REMOVAL AND DISPOSAL OF FENCE	300	LIN. FT.
202	REMOVAL AND DISPOSAL OF CONCRETE PARAPET WALL	4	EACH
202	REMOVAL AND DISPOSAL OF CONCRETE PAVEMENT	20914	SQ. YD.
202	REMOVAL AND DISPOSAL OF APPROACH SLAB AND GUTTERS	4	EACH
SP & 202	REMOVAL AND DISPOSAL OF GUARDRAIL	800	LIN. FT.
210	UNCLASSIFIED EXCAVATION	17079	CU. YD.
210	COMPACTED EMBANKMENT	9827	CU. YD.
SP & 210	SOIL STABILIZATION	100	TON
SP & 215	TRENCHING AND SHOULDER PREPARATION	78	STATION
303	AGGREGATE BASE COURSE (CLASS 7)	6433	TON
308	AGGREGATE IN CEMENT STABILIZED CRUSHED STONE BASE COURSE	7110	TON
308	CEMENT IN CEMENT STABILIZED CRUSHED STONE BASE COURSE	454	TON
308	PROCESSING CEMENT STABILIZED CRUSHED STONE BASE COURSE	21612	SQ. YD.
401	TACK COAT	7374	GAL.
SP & 405	MINERAL AGGREGATE IN ACHM BASE COURSE (1 1/2")	2281	TON
SP & 405	ASPHALT BINDER (PG 76-22) IN ACHM BASE COURSE (1 1/2")	93	TON
SP, SS, & 406	MINERAL AGGREGATE IN ACHM BINDER COURSE (1")	3742	TON
SP, SS, & 406	ASPHALT BINDER (PG 76-22) IN ACHM BINDER COURSE (1")	168	TON
SP, SS, & 407	MINERAL AGGREGATE IN ACHM SURFACE COURSE (3/8")	1121	TON
SP, SS, & 407	ASPHALT BINDER (PG 64-22) IN ACHM SURFACE COURSE (3/8")	68	TON
SP, SS, & 407	MINERAL AGGREGATE IN ACHM SURFACE COURSE (1/2")	9409	TON
SP, SS, & 407	ASPHALT BINDER (PG 64-22) IN ACHM SURFACE COURSE (1/2")	34	TON
SP, SS, & 407	ASPHALT BINDER (PG 76-22) IN ACHM SURFACE COURSE (1/2")	535	TON
412	COLD MILLING ASPHALT PAVEMENT	13271	SQ. YD.
SP & 414	ASPHALT CONCRETE PATCHING FOR MAINTENANCE OF TRAFFIC	25	TON
SP & 501	TEMPORARY PORTLAND CEMENT CONCRETE PAVEMENT (10" UNIFORM THICKNESS)	21612	SQ. YD.
504	APPROACH SLABS	519.86	CU. YD.
504	APPROACH GUTTERS	72.40	CU. YD.
601	MOBILIZATION	1.00	LUMP SUM
SP & 602	FURNISHING FIELD OFFICE	1	EACH
SP & 603	MAINTENANCE OF TRAFFIC	1.00	LUMP SUM
603	TRAFFIC CONTROL SUPERVISOR	1.00	LUMP SUM
603	18" TEMPORARY CULVERT	80	LIN. FT.
SS & 604	SIGNS	1526	SQ. FT.
SS & 604	TRAFFIC DRUMS	214	EACH
604	FURNISHING AND INSTALLING PRECAST CONCRETE BARRIER	11079	LIN. FT.
SP	MOBILE SPEED NOTIFICATION SYSTEM	2	EACH
604	RELOCATING PRECAST CONCRETE BARRIER	21258	LIN. FT.
604	CONSTRUCTION PAVEMENT MARKINGS	33751	LIN. FT.
604	REMOVABLE CONSTRUCTION PAVEMENT MARKINGS	21445	LIN. FT.
604	REMOVAL OF CONSTRUCTION PAVEMENT MARKINGS	5400	LIN. FT.
604	REMOVAL OF PERMANENT PAVEMENT MARKINGS	19132	LIN. FT.
604	ADVANCE WARNING ARROW PANEL	1280	DAY
SP & 604	PORTABLE CHANGEABLE MESSAGE SIGN	180	WEEK
SP	MODULAR GLARE SHIELD	500	LIN. FT.
SP	PORTABLE CONSTRUCTION LIGHTING	1280	DAY
606	SELECTED PIPE BEDDING	10	CU. YD.
617	GUARDRAIL (TYPE A)	400	LIN. FT.
617	THREE BEAM GUARDRAIL TERMINAL	2	EACH
619	WIRE FENCE (TYPE A)	268	LIN. FT.
619	16" STEEL GATES	2	EACH
619	16" ALUMINUM GATES	2	EACH
620	LIME	13	TON
620	SEEDING	6.65	ACRE
SS & 620	MULCH COVER	9.98	ACRE
620	WATER	746.3	M.GAL.
621	TEMPORARY SEEDING	3.33	ACRE
621	SILT FENCE	360	LIN. FT.
621	SAND BAG DITCH CHECKS	88	BAG
621	DROP INLET SILT FENCE	146	LIN. FT.
621	SEDIMENT REMOVAL AND DISPOSAL	19	CU. YD.
621	ROCK DITCH CHECKS	12	CU. YD.
623	SECOND SEEDING APPLICATION	6.65	ACRE
628	TOPSOIL FURNISHED AND PLACED	93	CU. YD.
SP & 635	ROADWAY CONSTRUCTION CONTROL	1.00	LUMP SUM
642	RUMBLE STRIPS IN ASPHALT SHOULDERS	16557	LIN. FT.
SP & 719	INVERTED PROFILE THERMOPLASTIC PAVEMENT MARKING WHITE (4")	9400	LIN. FT.
SP	HIGH PERFORMANCE MARKING TAPE WHITE (4")	9400	LIN. FT.
SP & 719	INVERTED PROFILE THERMOPLASTIC PAVEMENT MARKING (SKIP LINE) WHITE (4")	2100	LIN. FT.
SP	HIGH PERFORMANCE MARKING TAPE (SKIP LINE) WHITE (4")	2100	LIN. FT.
SP & 719	INVERTED PROFILE THERMOPLASTIC PAVEMENT MARKING YELLOW (4")	9400	LIN. FT.
SP	HIGH PERFORMANCE MARKING TAPE YELLOW (4")	9400	LIN. FT.
SP & 719	INVERTED PROFILE THERMOPLASTIC CONTRAST PAVEMENT MARKING WHITE (4")	260	LIN. FT.
SP	HIGH PERFORMANCE CONTRAST MARKING TAPE WHITE (4")	260	LIN. FT.
721	RAISED PAVEMENT MARKERS (TYPE II)	118	EACH
731	IMPACT ATTENUATION BARRIER (TYPE A)	2	EACH
731	TEMPORARY IMPACT ATTENUATION BARRIER	3	EACH
731	TEMPORARY IMPACT ATTENUATION BARRIER (REPAIR)	9	EACH
731	TEMPORARY IMPACT ATTENUATION BARRIER (RELOCATION)	6	EACH
804	REINFORCING STEEL-ROADWAY (GRADE 60)	53966	POUND
804	EPOXY COATED REINFORCING STEEL (GRADE 60)	1994	POUND
SP	AWIS MOBILIZATION	1.00	LUMP SUM
SP	AWIS OPERATION	21	MONTH
SP	DEVICE RELOCATION	16	EACH
SP	FURNISH AND INSTALL CLOSED CIRCUIT TELEVISION SYSTEM	2	EACH
SP	FURNISH AND INSTALL PUBLIC NOTIFICATION SYSTEM	2	EACH
SP	FURNISH AND INSTALL VARIABLE MESSAGE SIGN	6	EACH
SP	FURNISH AND INSTALL VEHICLE DETECTION SYSTEM	22	EACH
STRUCTURES OVER 20' SPAN			
205	REMOVAL OF EXISTING BRIDGE STRUCTURE (SITE NO. 1)	1.00	LUMP SUM
SP & 636	BRIDGE CONSTRUCTION CONTROL	1.00	LUMP SUM
801	UNCLASSIFIED EXCAVATION FOR STRUCTURES-BRIDGE	6613	CU. YD.
801	COFFERDAM	6	EACH
802	CLASS S CONCRETE - BRIDGE	1803.00	CU. YD.
802	CLASS S(AE) CONCRETE - BRIDGE	1596.80	CU. YD.
802	SEAL CONCRETE - BRIDGE	2238.30	CU. YD.
803	CLASS 1 PROTECTIVE SURFACE TREATMENT	138.3	GAL.
804	REINFORCING STEEL-BRIDGE (GRADE 60)	310740	POUND
804	EPOXY COATED REINFORCING STEEL (GRADE 60)	436740	POUND
805	STEEL PILING (HP 12 X 84)	16200	LIN. FT.
805	STEEL SHELL PILING (16" DIAMETER)	5760	LIN. FT.
805	STEEL SHELL PILING (24" DIAMETER)	2400	LIN. FT.
805	TEST PILE (HP 12 X 84)	1800	LIN. FT.
807	STRUCTURAL STEEL IN BEAM SPANS (M270-GR50W)	1886920	POUND
808	ELASTOMERIC BEARINGS	60990.0	CU. IN.
809	ARMORED JOINT WITH NEOPRENE STRIP SEAL	262	LIN. FT.
812	BRIDGE NAME PLATE (TYPE D)	1	EACH
816	FILTER BLANKET	5688	SQ. YD.
816	DUMPED RIPRAP	2757	CU. YD.
816	FOUNDATION PROTECTION RIPRAP	2116	TON

* DENOTES ALTERNATE BID ITEM.

DATE	REVISION	SHEET NUMBER
12/9/2014	ADDED SP "COORDINATION OF WORK" & REVISED SP'S "MAINTENANCE OF TRAFFIC"	3 & 24
1/29/2015	REVISED "MANDATORY USE OF INTERNET BIDDING" SP AND "SITE USE (A+C METHOD)"	24
2/19/2015	DELETED SP "ELECTRONIC SUBMISSION OF ASPHALT CONCRETE HOT MIX ACCEPTANCE TEST RESULTS" AND ADDED SP "SUBMISSION OF ASPHALT CONCRETE HOT MIX ACCEPTANCE TEST RESULTS"	3 & 24
2/26/2015	ADDED SP "DISADVANTAGED BUSINESS ENTERPRISE BIDDER'S RESPONSIBILITIES"	3 & 24
3/17/2015	ADDED SS "RETROREFLECTIVE SHEETING FOR TRAFFIC CONTROL DEVICES IN CONSTRUCTION ZONES"	2, 3, & 24
6/30/2015	ADDED "BIDDING REQUIREMENTS AND CONDITIONS" AND "MANDATORY ELECTRONIC CONTRACT" SP'S	1 & 24
7/22/2015	REVISED FEDERAL AID PROJECT NUMBER ON TITLE SHEET	3, 24, 25, & 26
8/3/2015	ADDED SP "CONTRACTOR PROVIDED CULTURAL RESOURCES CLEARANCE FOR OFF-SITE LOCATIONS" AND "RESTRAINING CONDITIONS"; REVISED SP "SITE USE (A+C METHOD)"	3, 24, & 25
8/28/2015	ADDED SP "FLEXIBLE BEGINNING OF WORK"; REVISED SP "RESTRAINING CONDITIONS"; ADDED NOTE, AND REMOVED FLAGGED AREA.	3, 24, & 25

REVISIONS

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
12-9-2014		2-26-2015		6	ARK.			
1-29-2015		3-17-2015						
2-19-2015		6-30-2015						
		7-22-2015						
		8-3-2015						
		8-28-2015						

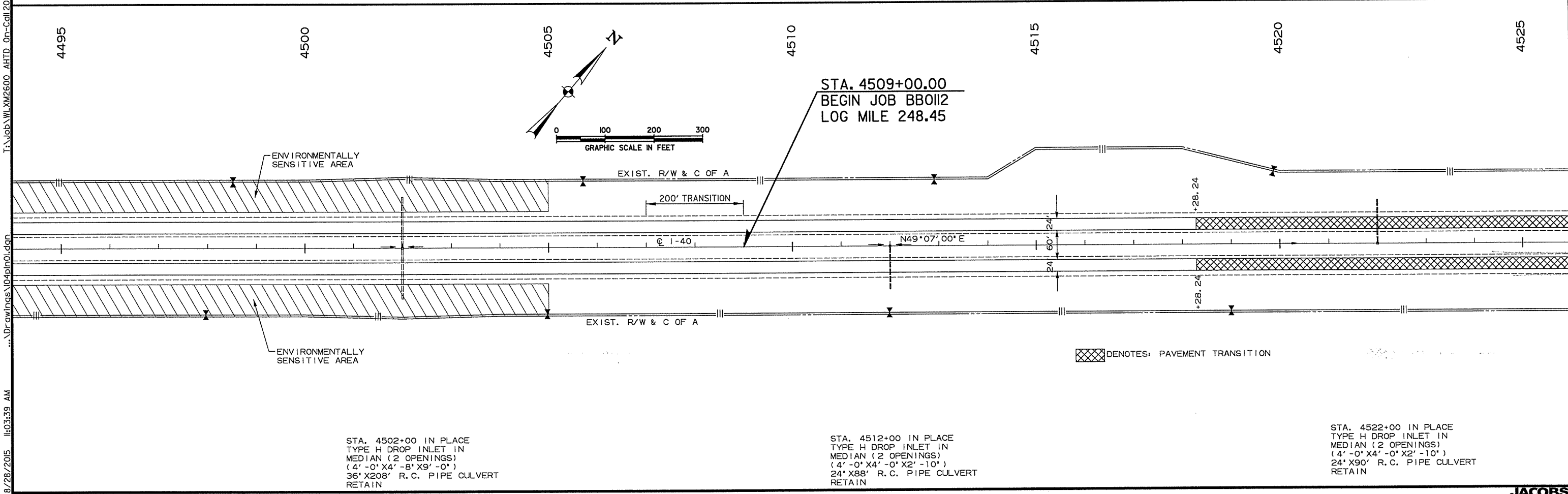
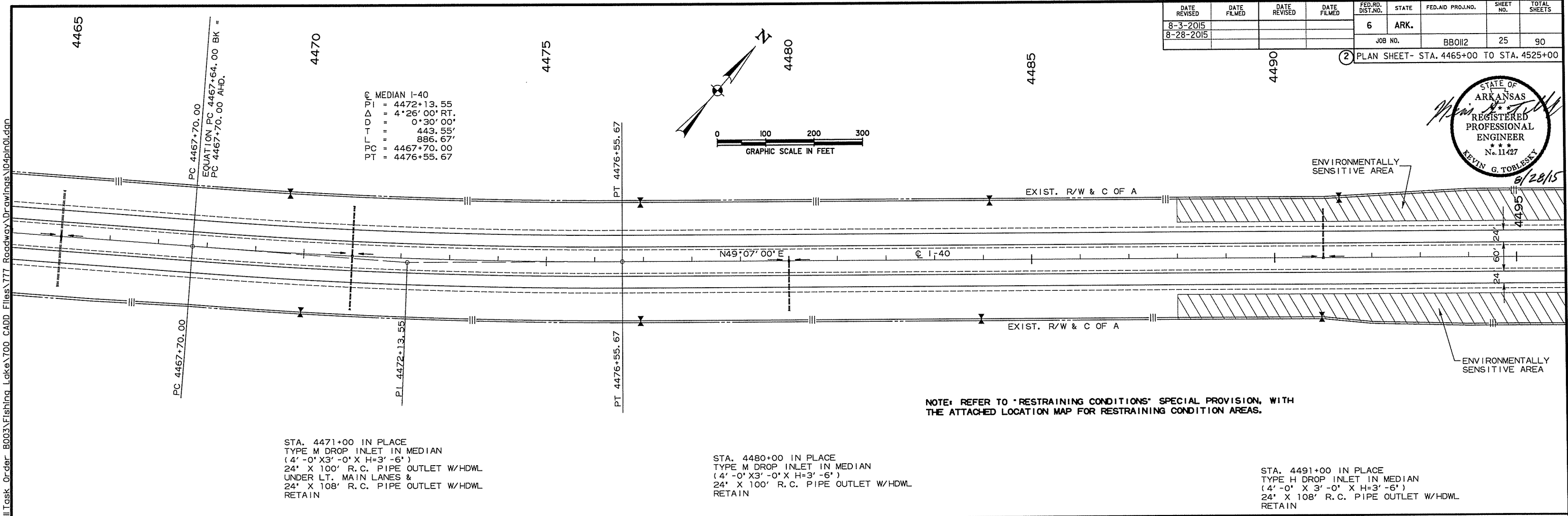
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SUMMARY OF QUANTITIES & REVISIONS



DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
8-3-2015				6	ARK.			
8-28-2015								

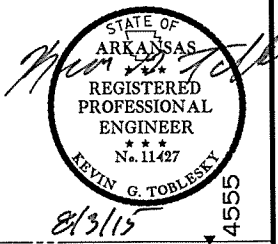
2 PLAN SHEET- STA. 4465+00 TO STA. 4525+00



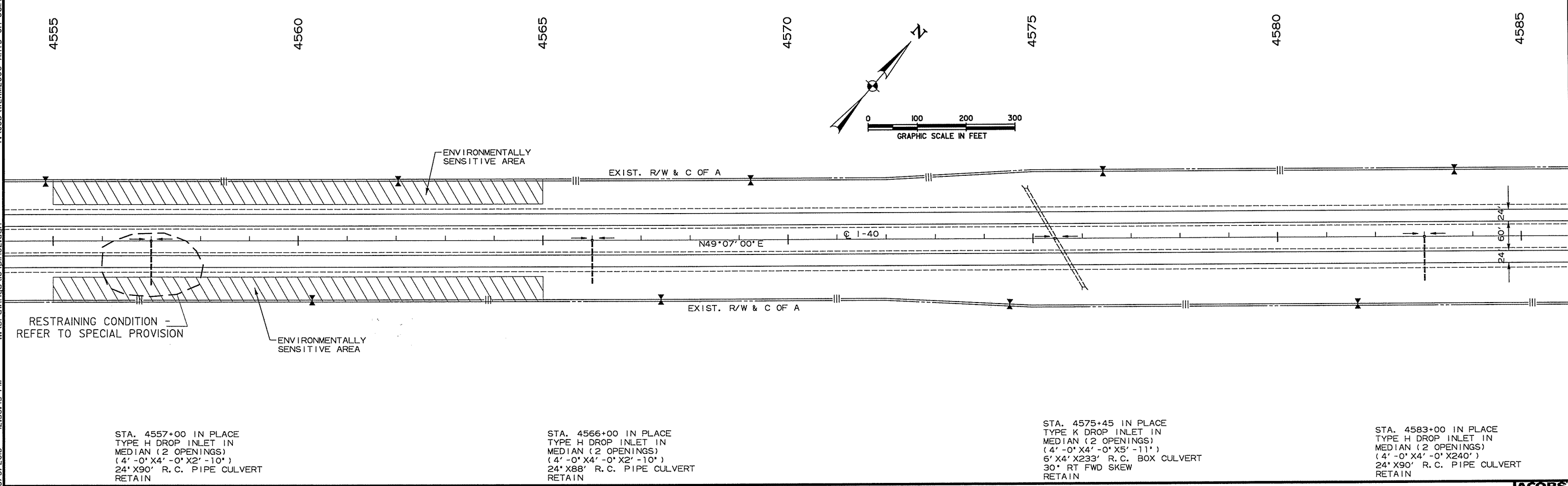
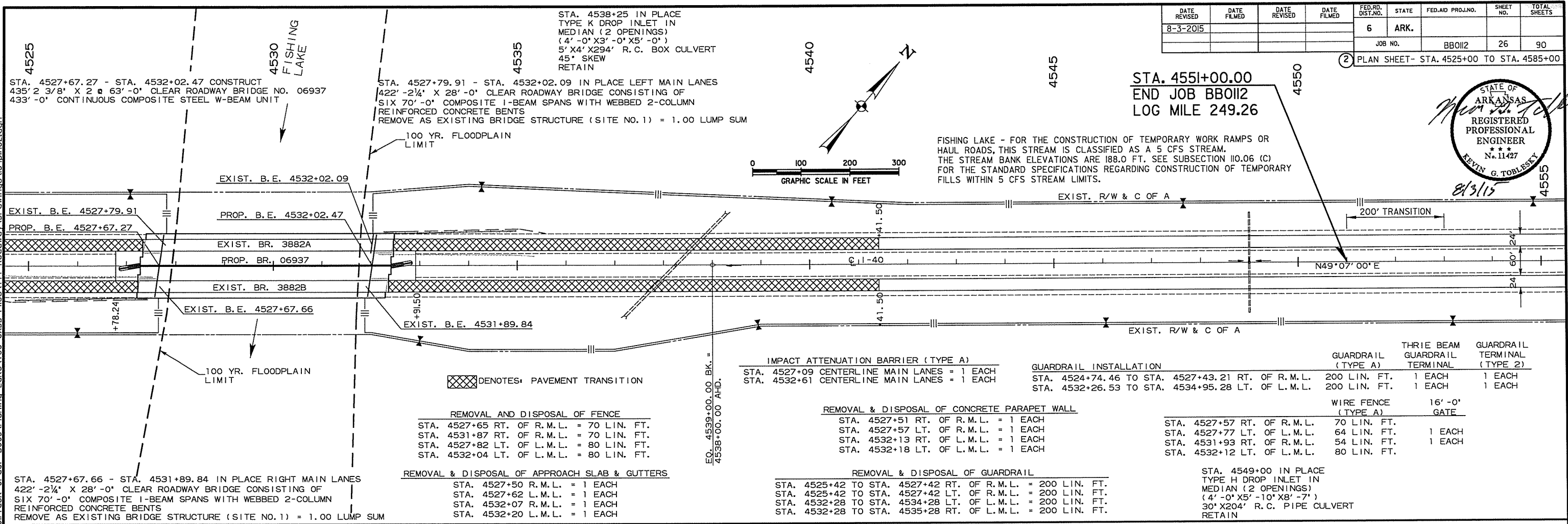
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DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
8-3-2015				6	ARK.		26	90

PLAN SHEET - STA. 4525+00 TO STA. 4585+00



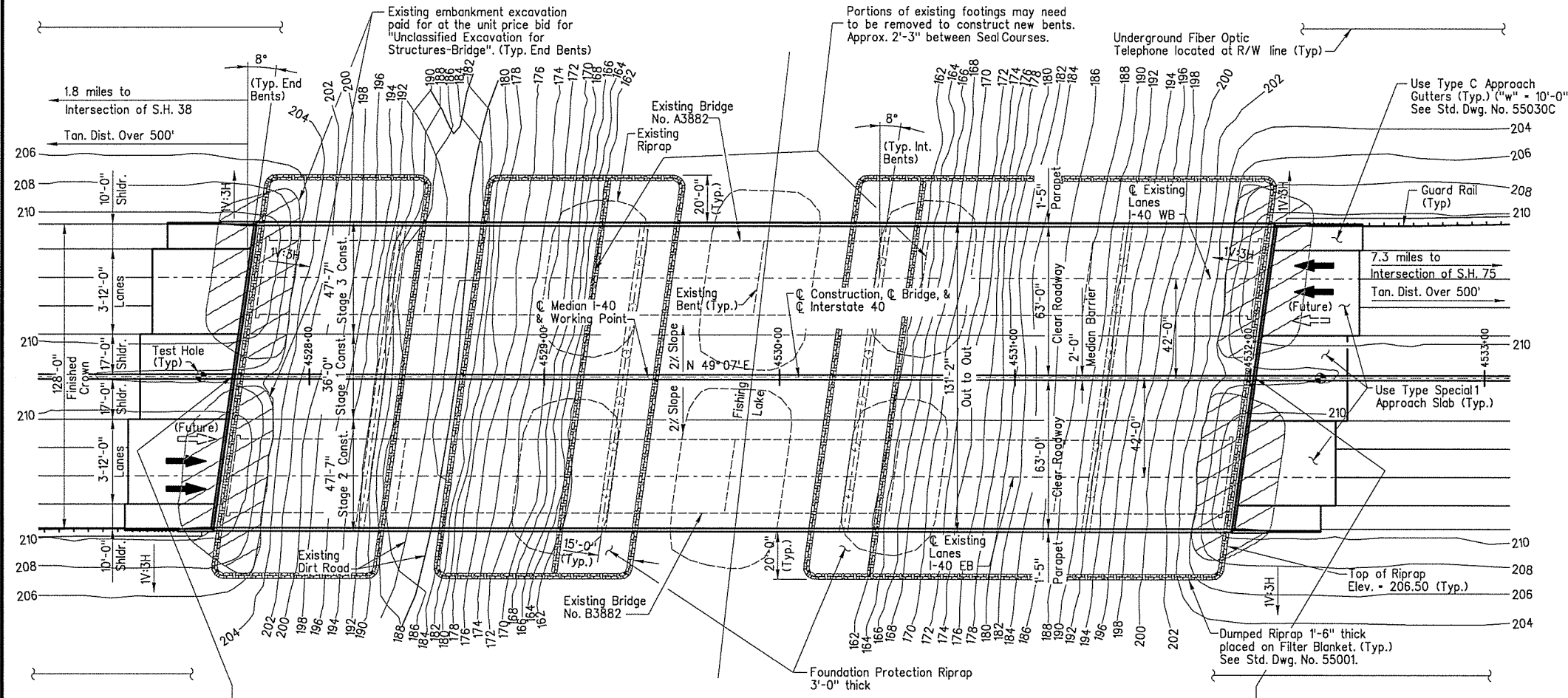
STA. 4551+00.00
END JOB BB0112
LOG MILE 249.26



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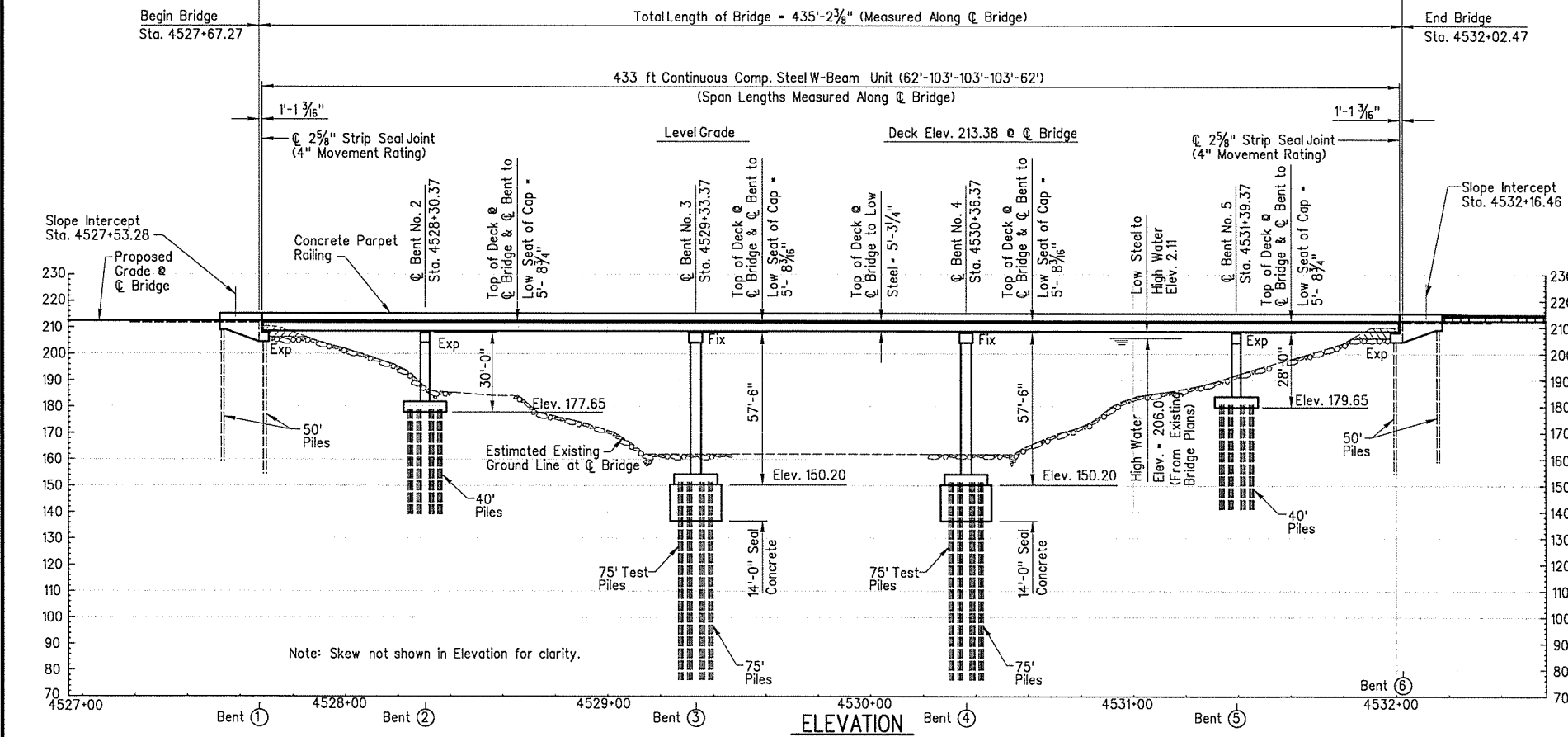
Note: For R/W Data, See Roadway Drawings.

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	BBO112		27	90
				06937 - LAYOUT -		55893		



PLAN

Note: Contours as shown are approximate. The contractor shall field verify as needed.



ELEVATION

Note: Skew not shown in Elevation for clarity.

The proposed bridge is positioned to avoid interference with the existing piling. The contractor shall verify measurements before driving any piling. Any adjustments necessary to fit the proposed bridge to the existing bridges' locations shall be submitted for the Engineer's approval. Removal of existing riprap may be required to facilitate cofferdam installation, excavation, and pile driving for the new bents. Any dumped riprap displaced or removed during bent construction shall be replaced by the Contractor at no cost to the state and to the satisfaction of the Engineer.

Note: Utility locations as shown are approximate. The contractor shall verify the absence or location of all facilities, structures or utilities within the construction limits of the bridge prior to excavation.

Note: For Boring Logs, Blow Counts, Boring Location Elevation, and General Notes, See Drawing No. 55894.

Note: Stationing is along Centerline of Median I-40. Total bridge length and span lengths are measured along Centerline of Bridge. All stations and elevations are shown at Centerline of Bridge, unless noted otherwise. Elevations shown are at working point.



BRIDGE ENGINEER
 PRINT DATE: 11/3/2014
 CHECKED BY: NAA
 DESIGNED BY: CJC
 BRIDGE NO. 06937
 DATE: 9/16/13
 DATE: 9/17/13
 DATE: 6/17/13
 FILENAME: bbb0112x1_lx1.dgn
 SCALE: 1" = 30'-0"
 DRAWING NO. 55893

SHEET 1 OF 2
 LAYOUT OF
 BRIDGE OVER FISHING LAKE
 FISHING LAKE STR. & APPRS. (S)
 ST. FRANCIS COUNTY
 ROUTE 40 SECTION 51
 ARKANSAS STATE HIGHWAY COMMISSION
 LITTLE ROCK, ARKANSAS

DATE REVISED	DATE FILED	DATE REVISED	DATE FILED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
						JOB NO. BBO112	28	90

BORING BLOW COUNTS

Station	Blow Count	Station	Blow Count
49.0-50.0, N-29		39.0-40.0, N-10	
54.0-55.0, N-28		44.0-45.0, N-20	
59.0-60.0, N-50		49.0-50.0, N-34	
64.0-65.0, N-(50/10")		54.0-55.0, N-39	
69.0-70.0, N-50		59.0-60.0, N-(50/11")	
74.0-75.0, N-40		64.0-65.0, N-50	
79.0-80.0, N-(50/8")		69.0-70.0, N-50	
84.0-85.0, N-(50/8")		74.0-75.0, N-(50/11")	
89.0-90.0, N-(50/10")		79.0-80.0, N-(50/11")	
94.0-95.0, N-(50/10")		84.0-85.0, N-(50/11")	
99.0-100.0, N-(50/8")		89.0-90.0, N-46	
109.0-110.0, N-(50/8")		94.0-95.0, N-50	
119.0-120.0, N-(50/6")		99.0-100.0, N-(50/11")	
		109.0-110.0, N-(50/9")	
		119.0-120.0, N-(50/8")	

GENERAL NOTES

BENCH MARK: Top of right curb (looking upstation) at inside face of curb riser at end of existing Bridge No. A3882 @ I-40 Sta. 4531+98.87, Elev. 212.80.

CONSTRUCTION SPECIFICATIONS: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction (2014 edition) with applicable supplemental specifications and special provisions. Unless otherwise noted in the plans, section and subsection refer to the Standard Construction Specifications.

DESIGN SPECIFICATIONS: AASHTO Standard Specifications for Highway Bridges (2002 edition) with current interim specifications.

LIVE LOADING: HS20 and Alternate Military Load **METHOD OF DESIGN:** Load Factor

SEISMIC PERFORMANCE CATEGORY: C

MATERIALS AND STRENGTHS:
 Class (SAE) Concrete (superstructure) f'c-4,000 psi
 Class S Concrete (substructure) f'c-3,500 psi
 Seal Concrete (substructure) f'c-2,100 psi
 Reinforcing Steel (AASHTO M31 or M322, Type A, Gr. 60) fy-60,000 psi
 Structural Steel (AASHTO M270, Gr. 36) Fy-36,000 psi
 Structural Steel (AASHTO M270, Gr. 50W) Fy-50,000 psi

BORING LOGS: Boring logs may be obtained from the Programs and Contracts Division.

CONCRETE FILLED STEEL SHELL PILING: Piling in Bents 1 & 6 shall be 24" dia. concrete filled steel shells and shall be driven with an approved air, steam, or diesel hammer to a minimum ultimate bearing capacity of 200 tons per pile and to tip elevation of 162.00 or lower. Piling in end bents shall be driven after embankment to bottom of cap is in place. Piling in Bents 2 and 5 shall be 16" dia. concrete filled steel shells and shall be driven with an approved air, steam, or diesel hammer to a minimum ultimate bearing capacity of 110 tons per pile and to a tip elevation of 146.00 or lower. Test piles are not required but may be driven for the contractor's information in accordance with Subsection 805.08(g). Lengths of piles shown are assumed for estimating quantities only. Lengths will be determined in the field. Piles will be measured and paid for as the actual linear feet of accepted piles left in place. There will be no payment for cut-off or build-up of the piles.

STEEL PILING: Piling in Bents 3 and 4 shall be HP12 x 84 and shall be driven with an approved air, steam, or diesel hammer to a minimum ultimate bearing capacity of 135 tons per pile and to a tip elevation of 118.00 or lower. The first two piles driven in each footing at Bent 3 and 4, designated as long piles in the Standard Specifications, shall be driven without a follower and shall serve as test piles to determine the established tip elevation. See bent details for test pile locations. Subsequent piles in each footing at Bent 3 and 4 may be driven with a follower to the established tip elevation. The length of the test piles shown on the layout are the estimated lengths of test pile to be left in place. Lengths of piles and test piles shown are assumed for estimating quantities only. Lengths will be determined in the field. Piles and test piles will be measured and paid for as the actual linear feet of accepted piles left in place. There will be no payment for cut-off or build-up of the piles or test piles.

PILE DESIGN CAPACITY: Bents 1 & 6 - 73 tons per pile, Bents 2 & 5 - 40 tons per pile, Bents 3 & 4 - 49 tons per pile.

DRIVING SYSTEM: The driving system approval and the ultimate bearing capacity determination for all piling in Bents 1, 2, 5, & 6 and for test piling in Bents 3 and 4 shall be based on the requirements of Subsection 805.09(b) "Method B - Wave Equation Analysis (WEAP)" of the Standard Specifications. It is estimated that the minimum required rated energy of the hammer to obtain the minimum ultimate bearing capacity will be 22,000 foot pounds per blow at all bents.

PREBORING/JETTING: For Bents 1 through 6 preboring or jetting may be required to obtain the minimum pile penetration requirements. All equipment, labor, tools, and incidentals necessary for preboring and jetting shall not be paid for directly but shall be considered subsidiary to the item "Steel Shell Piling (16" Dia.)" or "Steel Shell Piling (24" Dia.)". The method used to obtain minimum pile penetration shall not be mixed. The actual size and depth of preboring or the depth of jetting shall be determined by the Engineer. The size and depth of preboring or the pressure and depth of jetting used for driving any test piles shall be the same as for driving the production piles. For all preboring operations the Contractor shall be responsible for keeping prebored holes free from debris prior to backfilling which may require the use of temporary casing or other methods. All equipment, labor, tools, and incidentals necessary for the cost of keeping the prebored hole free from debris shall not be paid for directly but shall be considered subsidiary to the item "Steel Shell Piling (16" Dia.)" or "Steel Shell Piling (24" Dia.)".

FOOTINGS: Top of footing shall be a minimum of 2'-0" below natural ground at Bents 2 and 5. Top of footings shall be a minimum of 4'-0" below the estimated ground line at Bents 3 and 4. Any necessary adjustment of footing elevations shall be submitted for the Engineer's approval. Foundation for footings shall be set in accordance with Subsection 801.04 of the Standard Specifications. For dewatering cofferdam, maximum water surface elevation is 175.00.

BRIDGE DECK: The concrete bridge deck shall be given a fine finish as specified for final finishing in Subsection 802.19 for Class 5 Tined Bridge Roadway Surface Finish.

DETAIL DRAWINGS:	DRAWING NO.
Stage Construction	55895 - 55898
End Bents	55899 - 55904
Intermediate Bents	55905 - 55910
W-Beam Unit	55911 - 55923
Elastomeric Bearings	55924 - 55925
Type Special Approach Slabs	55926 - 55928
Concrete Filled Steel Shell Piles	55021

EXISTING BRIDGES: Existing Bridge No. A3882 (log 248.80) is 34' wide and 422' long and consists of a steel superstructure supported by a concrete substructure. Existing Bridge No. B3882 (log 248.80) is 34' wide and 422' long and consists of a steel superstructure supported by a concrete substructure. Half size sheets of the existing bridges may be obtained from the Arkansas Highway and Transportation Department. For Bridge A3882 and Bridge B3882, see Drawing No. 12896 - 12901. For existing bridge scour repair details, see Drawing Nos. 34900, 34903A, & 34903B.

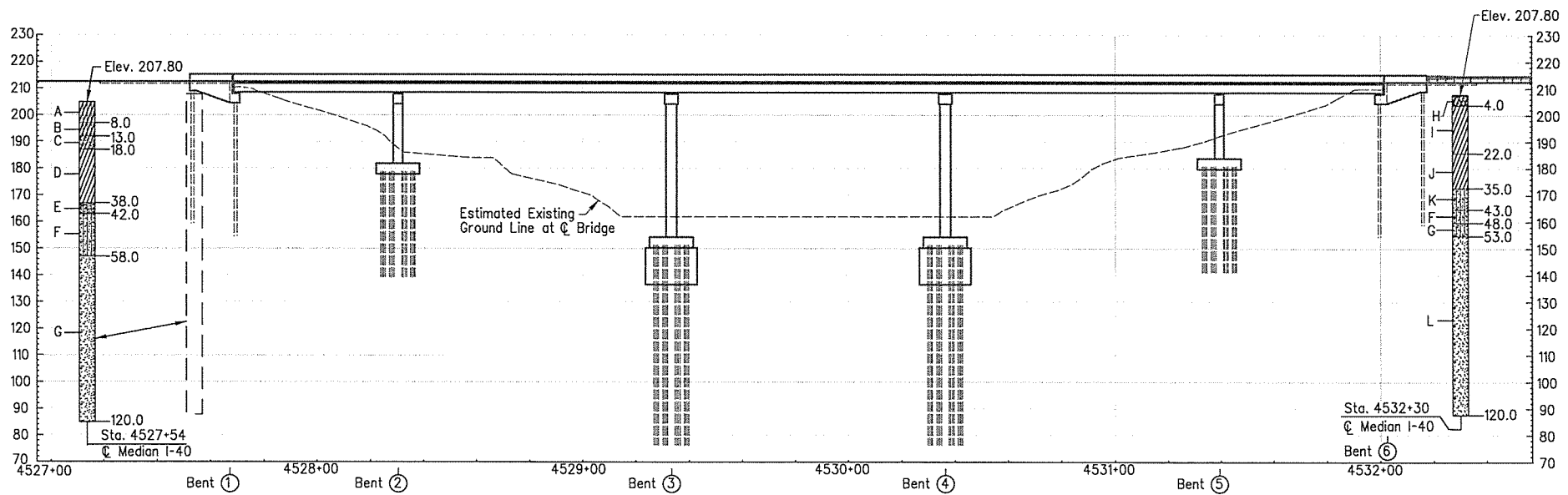
REMOVAL AND SALVAGE: Remove Existing Bridge No. B3882 after Stage 1 Construction is complete and open to traffic. Remove Existing Bridge No. A3882 after Stage 2 Construction is complete and open to traffic. Existing Bridge No. A3882 and Existing Bridge No. B3882 shall be removed in accordance with Section 205 of the Standard Specifications. All material from the existing bridges shall become the property of the Contractor. Portions of existing footings may need to be removed to construct bents 2 thru 5.

MAINTENANCE OF TRAFFIC: See Details of Stage Construction (Drawing No. 55895 to 55898). See Roadway Plans for additional details not shown.

HYDRAULICS: Bridge was designed to provide equal or greater waterway area as the existing bridges.

BORING LEGEND

- A- Stiff dark brown & gray silty clay w/organics, fine sand, and fine to coarse gravel
- B- Firm brown & gray silty clay w/ferrous stains and nodules
- C- Firm brown & gray sandy clay w/ferrous stains
- D- Firm to stiff brown & gray clay w/ferrous stains
- E- Loose dark gray fine sandy silt w/organic inclusions
- F- Medium dense gray silty sand w/organic inclusions
- G- Dense gray silty fine sand w/organic inclusions
- H- Firm brown sandy clay w/sand pockets & organics
- I- Stiff to firm brownish gray clay w/ferrous stains
- J- Stiff tan & gray clay w/organic inclusions
- K- Loose gray silty sand w/organic inclusions
- L- Dense gray fine to medium sand, slightly silty



BORING LOCATION ELEVATION

Note: Skew not shown in Elevation for clarity.



BRIDGE ENGINEER
 PRINT DATE: 11/3/2014

CHECKED BY: MAA
 DESIGNED BY: CJC
 BRIDGE NO. 06937

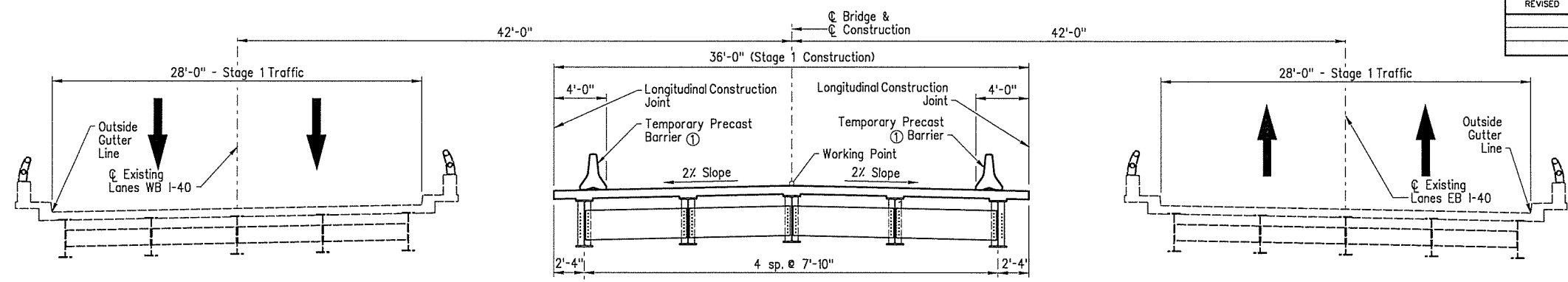
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 DATE: 6/17/13

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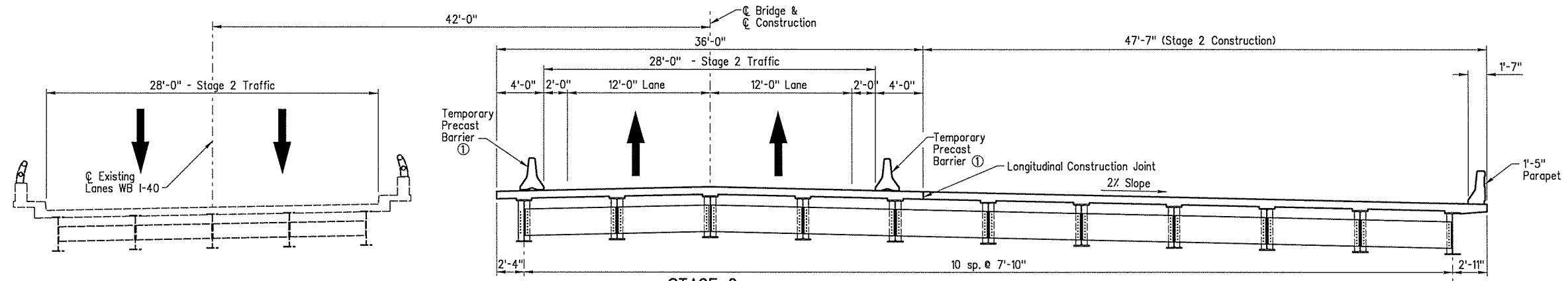
SHEET 2 OF 2
 LAYOUT OF
 BRIDGE OVER FISHING LAKE
 FISHING LAKE STR. & APPRS. (S)
 ST. FRANCIS COUNTY
 ROUTE 40 SECTION 51
 ARKANSAS STATE HIGHWAY COMMISSION
 LITTLE ROCK, ARKANSAS

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	BBO112		29	90

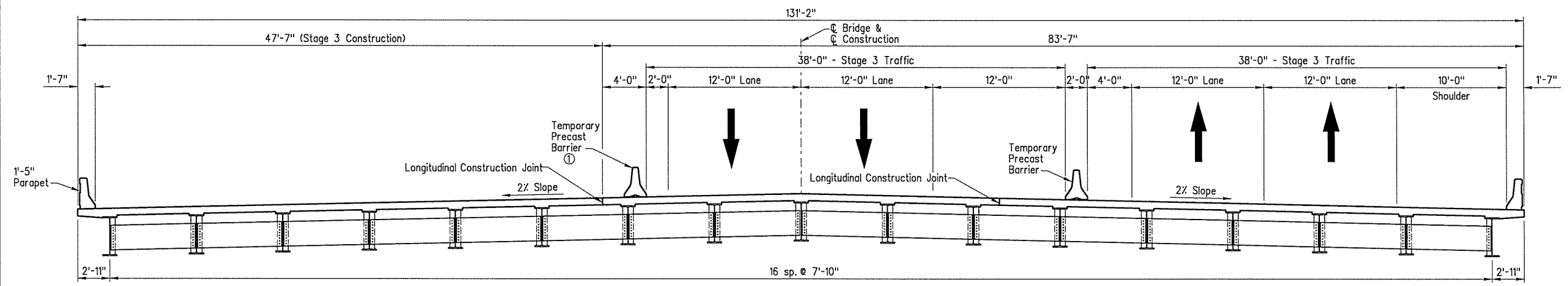
06937 - STAGE CONSTRUCTION - 55895



STAGE 1
(Looking Forward)



STAGE 2
(Looking Forward)



STAGE 3
(Looking Forward)

Notes:
 Details which relate to Maintenance of Traffic are shown on Bridge Plans for information only. See Roadway Plans for Maintenance of Traffic.
 Outline of Existing Bridges is indicated by dashed lines. Heavy lines indicate new work.
 ① Temporary Barrier shall be attached to the bridge deck. For details, see Std. Dwg. TC-4.

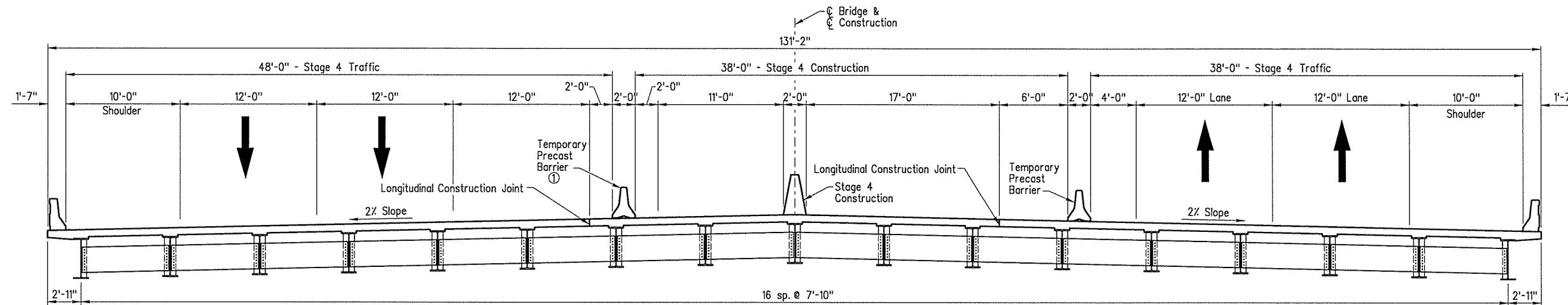


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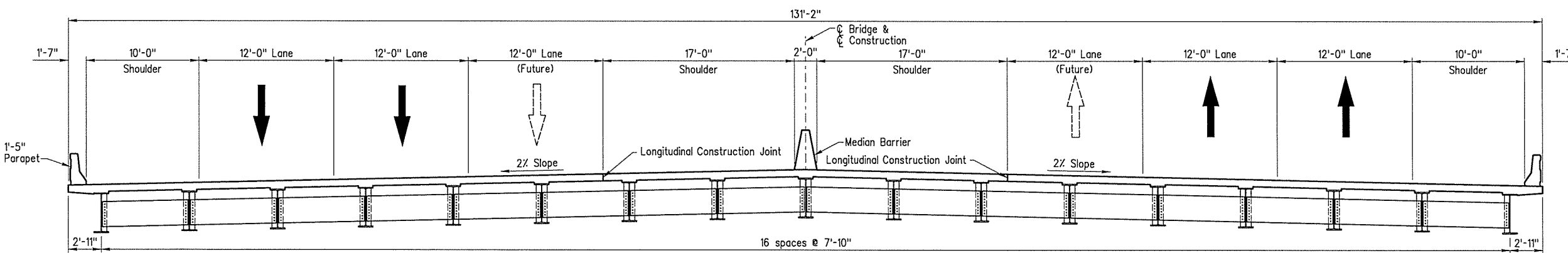
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 BRIDGE OVER FISHING LAKE
 ST. FRANCIS COUNTY
 ROUTE 40 SECTION 51
 ARKANSAS STATE HIGHWAY COMMISSION
 LITTLE ROCK, ARKANSAS

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				6	ARK.			
						JOB NO.	BB0112	30
						① 06937 - STAGE CONSTRUCTION - 55896		



STAGE 4
(Looking Forward)



FINAL
(Looking Forward)

Notes:
 Details which relate to Maintenance of Traffic are shown on Bridge Plans for information only. See Roadway Plans for Maintenance of Traffic.
 ① Temporary Barrier shall be attached to the bridge deck. For details, see Std. Dwg. TC-4.

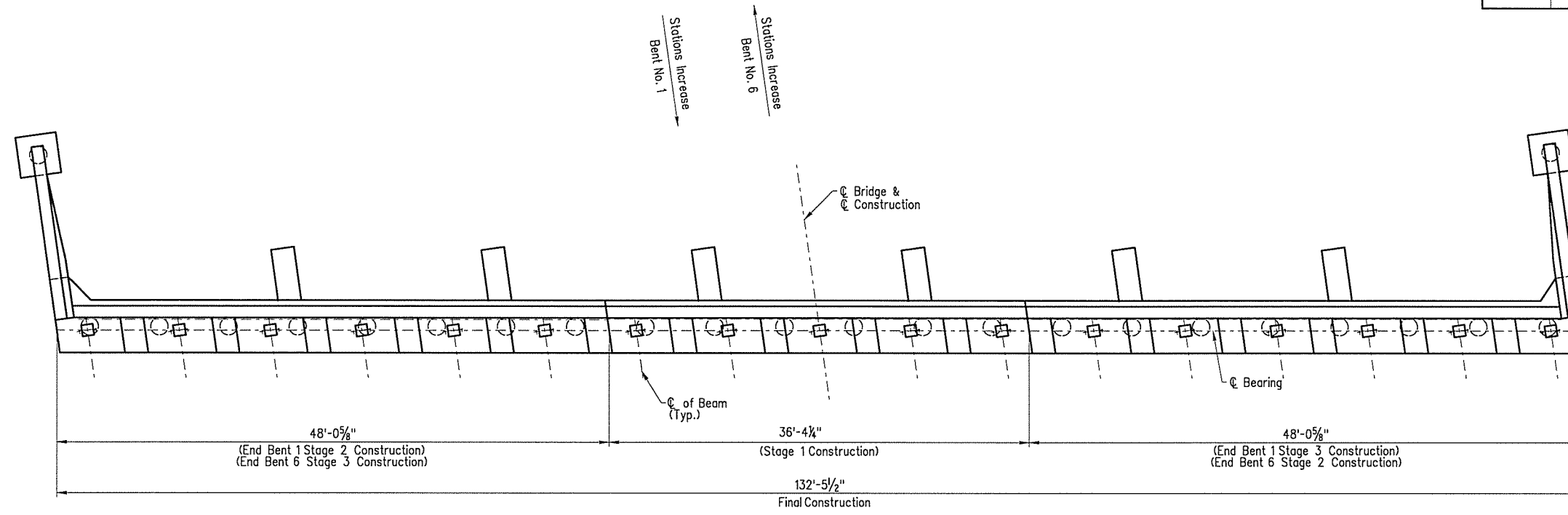


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 DRAWN BY: LHG
 CHECKED BY: MAA
 DESIGNED BY: CJC
 BRIDGE NO. 06937
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 DATE: 1/24/14
 DATE: 6/17/13
 SCALE: 3/16"=1'-0"
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 DRAWING NO. 55896

SHEET 2 OF 4
 DETAILS OF STAGE CONSTRUCTION
 BRIDGE OVER FISHING LAKE
 ST. FRANCIS COUNTY
 ROUTE 40 SECTION 51
 ARKANSAS STATE HIGHWAY COMMISSION
 LITTLE ROCK, ARKANSAS

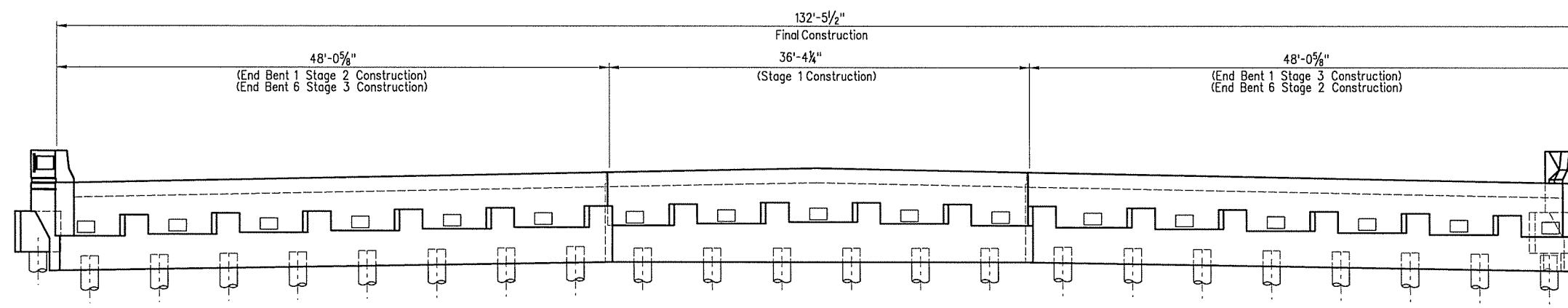
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				6	ARK.			
				JOB NO.	BB0112		31	90

① 06937 - STAGE CONSTRUCTION - 55897



PLAN

Note: Dimensions shown are along C Bearing.



ELEVATION
(Looking Back - End Bent 1)
(Looking Forward - End Bent 6)

B:\59\51\AMT\Neb\VL\XM2600_AHTD_On-Call\2011 Task Order B003\Fishing Lake\700 CAD Files\709 Structural Files\Drawings\B106\Fishing LakeConst\Stage03.dgn 11/3/2014



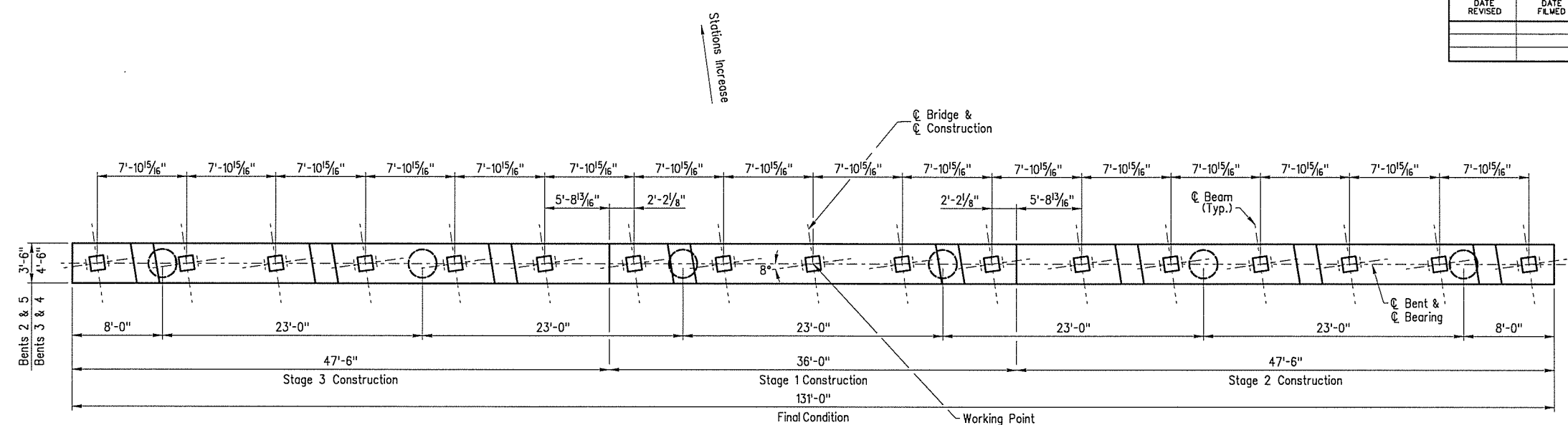
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PRINT DATE: 11/3/2014

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 CHECKED BY: MAA DATE: 05/19/14
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 BRIDGE NO. 06937 DRAWING NO. 55897

SHEET 3 OF 4
 DETAILS OF STAGE CONSTRUCTION
 BRIDGE OVER FISHING LAKE
 ST. FRANCIS COUNTY
 ROUTE 40 SECTION 51
 ARKANSAS STATE HIGHWAY COMMISSION
 LITTLE ROCK, ARKANSAS

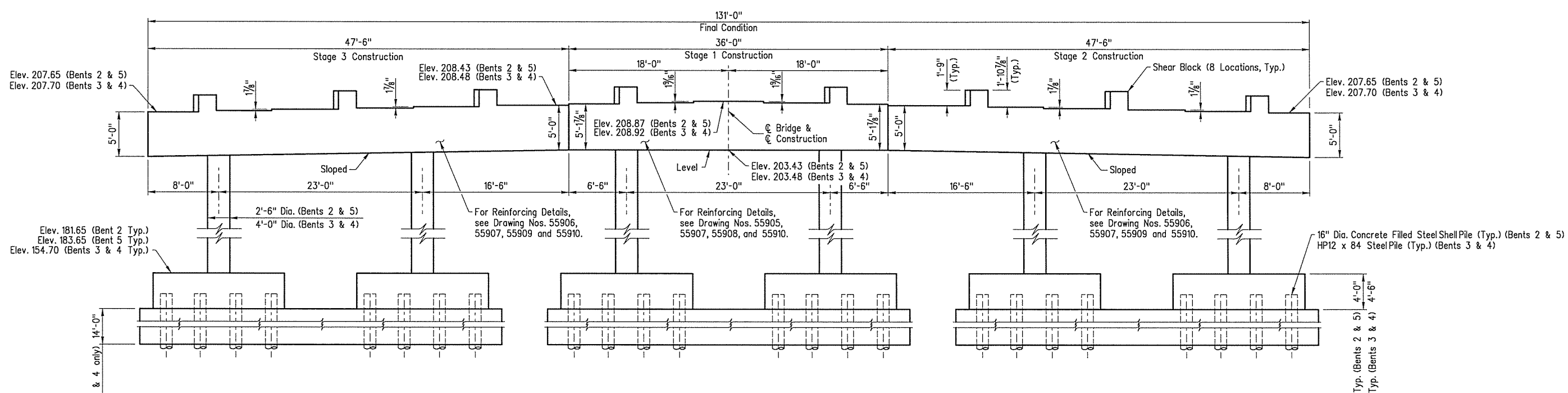
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				6	ARK.			
				JOB NO.	BB0112		32	90

06937 - STAGE CONSTRUCTION - 55898



PLAN - INTERMEDIATE BENTS

Note: Footings not shown in plan for clarity.



ELEVATION - INTERMEDIATE BENTS
(Looking Forward)

BENT STATIONING TABLE	
Bent 2	Sta. 4528+30.37
Bent 3	Sta. 4529+33.37
Bent 4	Sta. 4530+36.37
Bent 5	Sta. 4531+39.37

Note: Seal Courses are required only at Bents 3 & 4.



BRIDGE ENGINEER
PRINT DATE: 11/3/2014

DRAWN BY: JWB DATE: 3/5/14 FILENAME: bbb0112x1.sc4.dgn
 CHECKED BY: CGW DATE: 4/8/14
 DESIGNED BY: BLB DATE: 2/10/14 SCALE: 1" = 6'-0"
 BRIDGE NO. 06937 DRAWING NO. 55898

SHEET 4 OF 4
 DETAILS OF STAGE CONSTRUCTION
 BRIDGE OVER FISHING LAKE
 ST. FRANCIS COUNTY
 ROUTE 40 SECTION 51
 ARKANSAS STATE HIGHWAY COMMISSION
 LITTLE ROCK, ARKANSAS

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Note: Class 1 Protective Surface Treatment shall be applied to the top of the backwall.

① See "Rounding Detail" on Dwg. No. 5591f.

GENERAL NOTES

All concrete shall be Class "S" with a minimum 28 day compressive strength of f'c=3,500 psi.

Concrete shall be poured in the dry and exposed corners shall be chamfered 3/4" unless otherwise noted.

If anchor bolts are drilled into cap, top reinforcing bars shall be properly placed to avoid damage.

All reinforcing steel shall conform to AASHTO M31 or M322 Type A, Grade 60 (fy = 60,000 psi). Mill test reports shall be submitted for reinforcing steel.

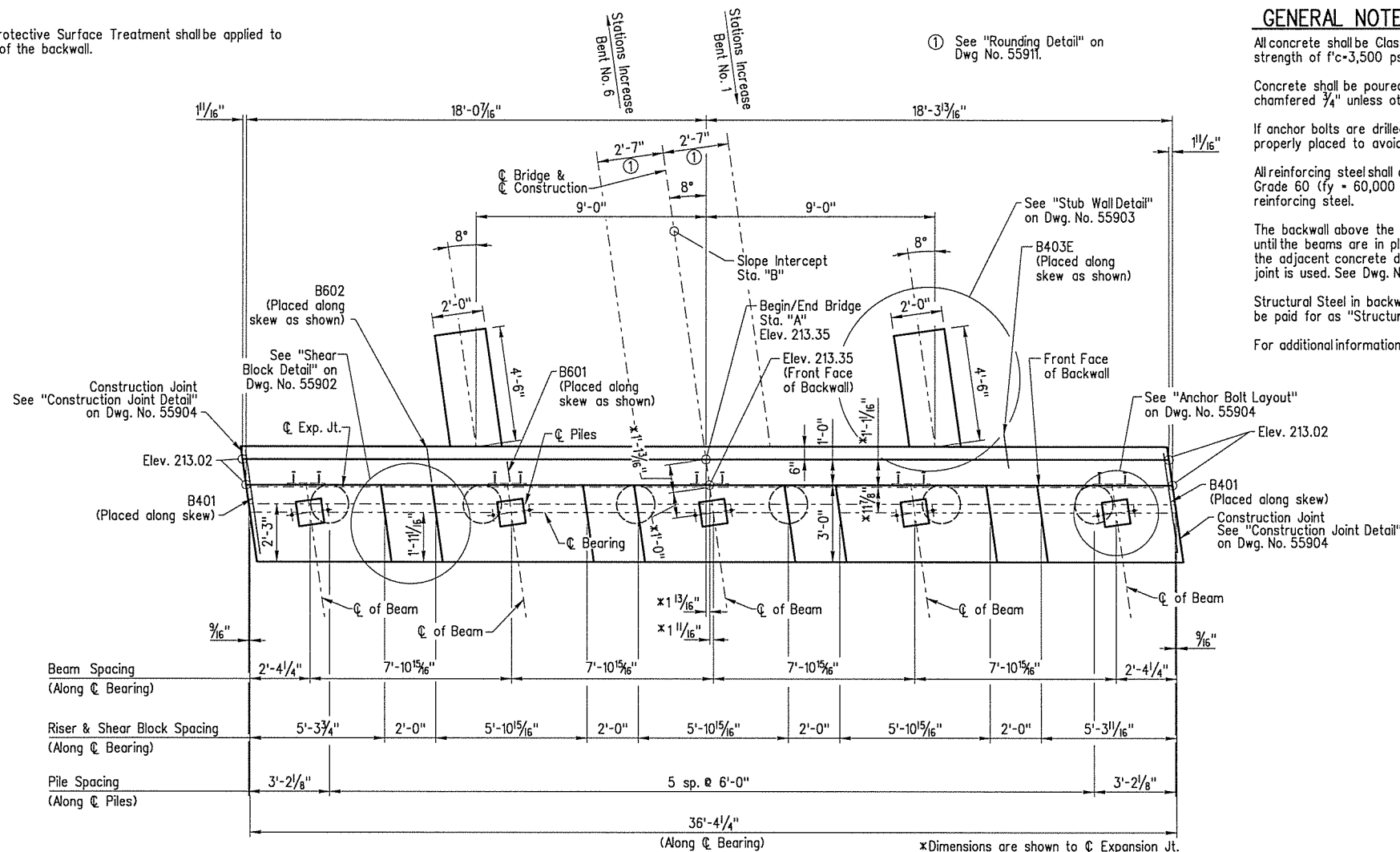
The backwall above the required constr. joints shall not be poured until the beams are in place. Backwall may be placed prior to placing the adjacent concrete deck only if the optional backwall construction joint is used. See Dwg. No. 55922 for "Expansion Device Installation".

Structural Steel in backwall shall be AASHTO M 270, Gr. 50W and shall be paid for as "Structural Steel in Beam Spans (M 270, Gr. 50W)".

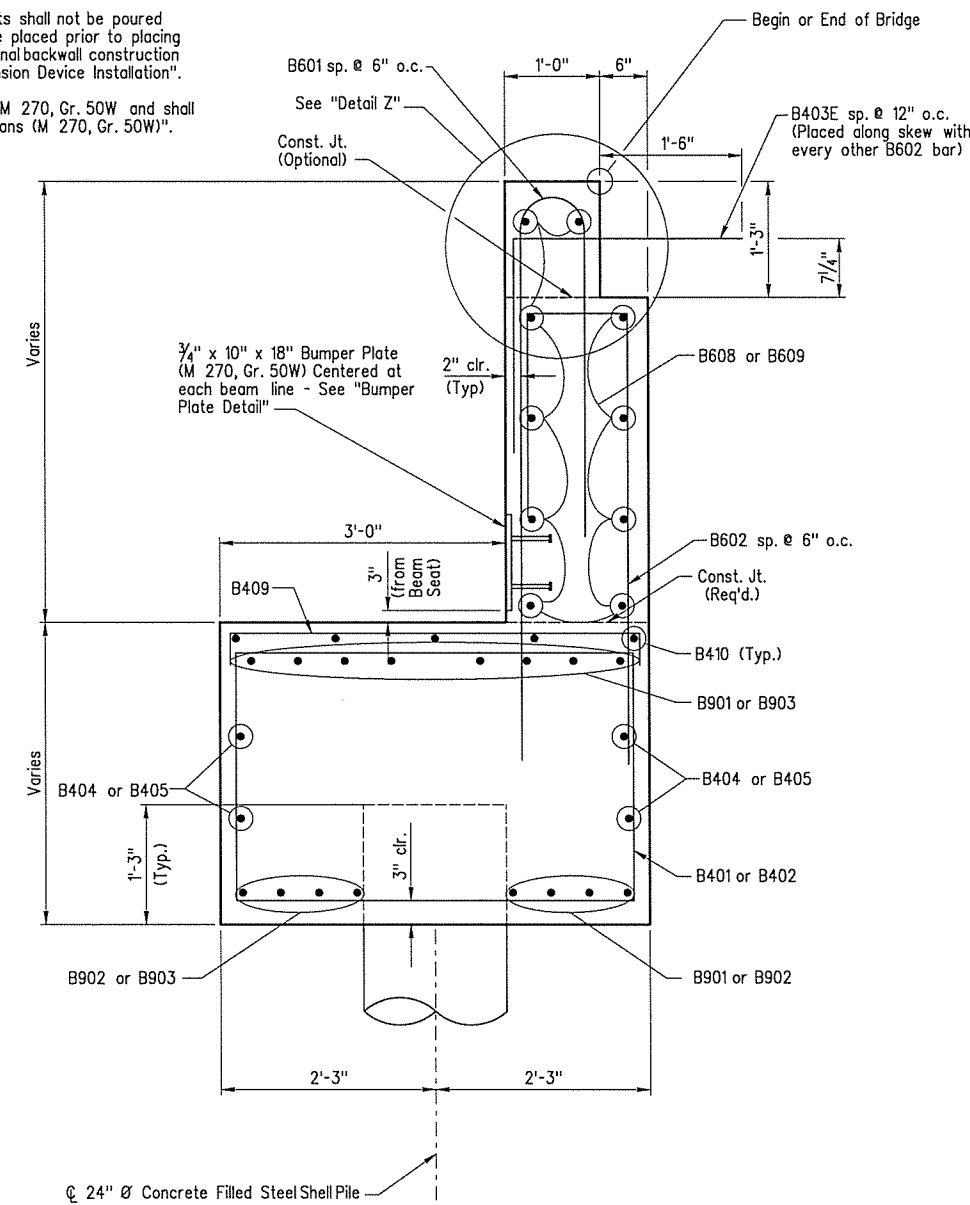
For additional information see layout.

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AD PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	BBO112		33	90

① 06937 - END BENT DETAILS - 55899

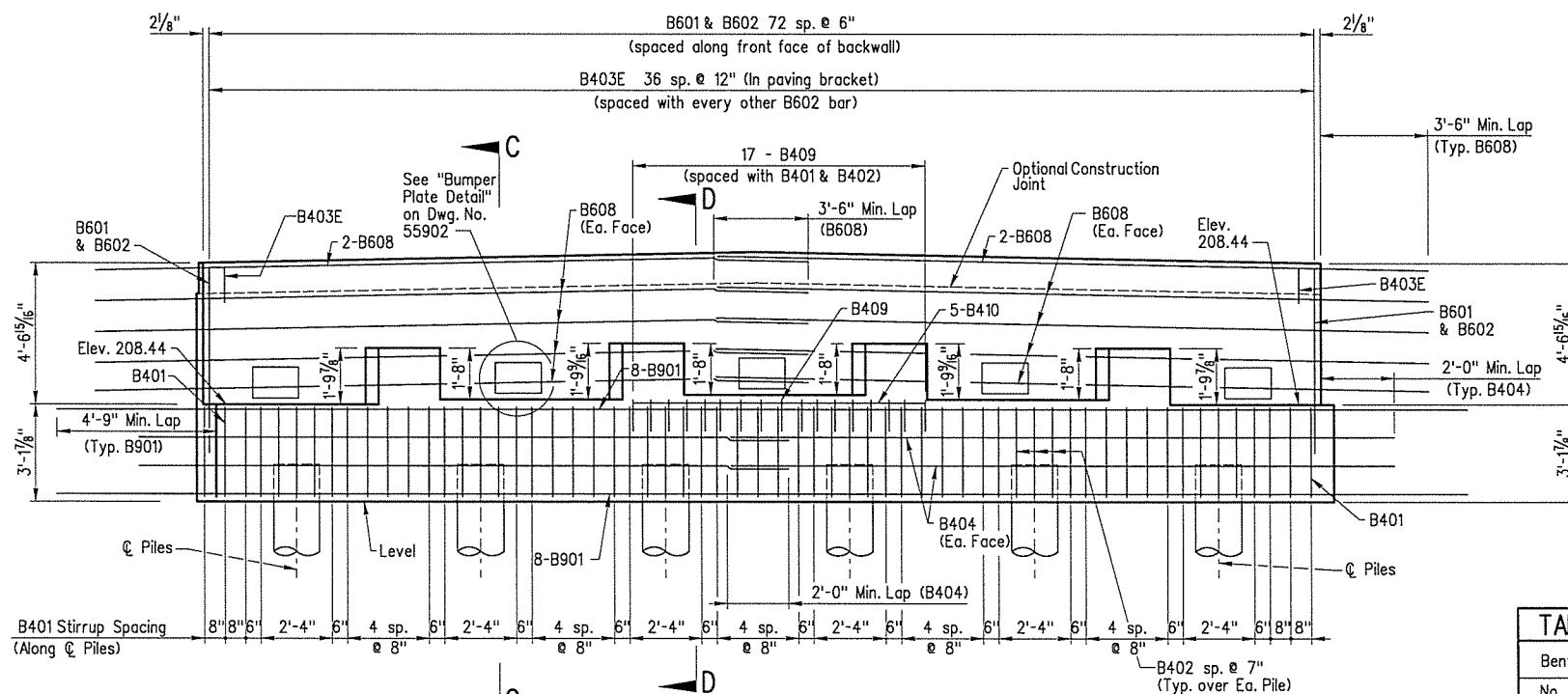


PLAN - STAGE 1 CONSTRUCTION
(No Scale)



SECTION D-D
(No Scale)

For Section C-C See Dwg. No. 55902.



ELEVATION - STAGE 1 CONSTRUCTION
(Bent 1 Looking Back Stage 1)
(Bent 6 Looking Forward Stage 1)
(No Scale)

Bent	"A"	"B"
No. 1	4527+67.27	4527+53.28
No. 6	4532+02.47	4532+16.46



BRIDGE ENGINEER
PRINT DATE: 11/3/2014

SHEET 1 OF 6
DETAILS OF END BENTS 1 & 6
BRIDGE OVER FISHING LAKE
ST. FRANCIS COUNTY
ROUTE 40 SECTION 51
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARKANSAS

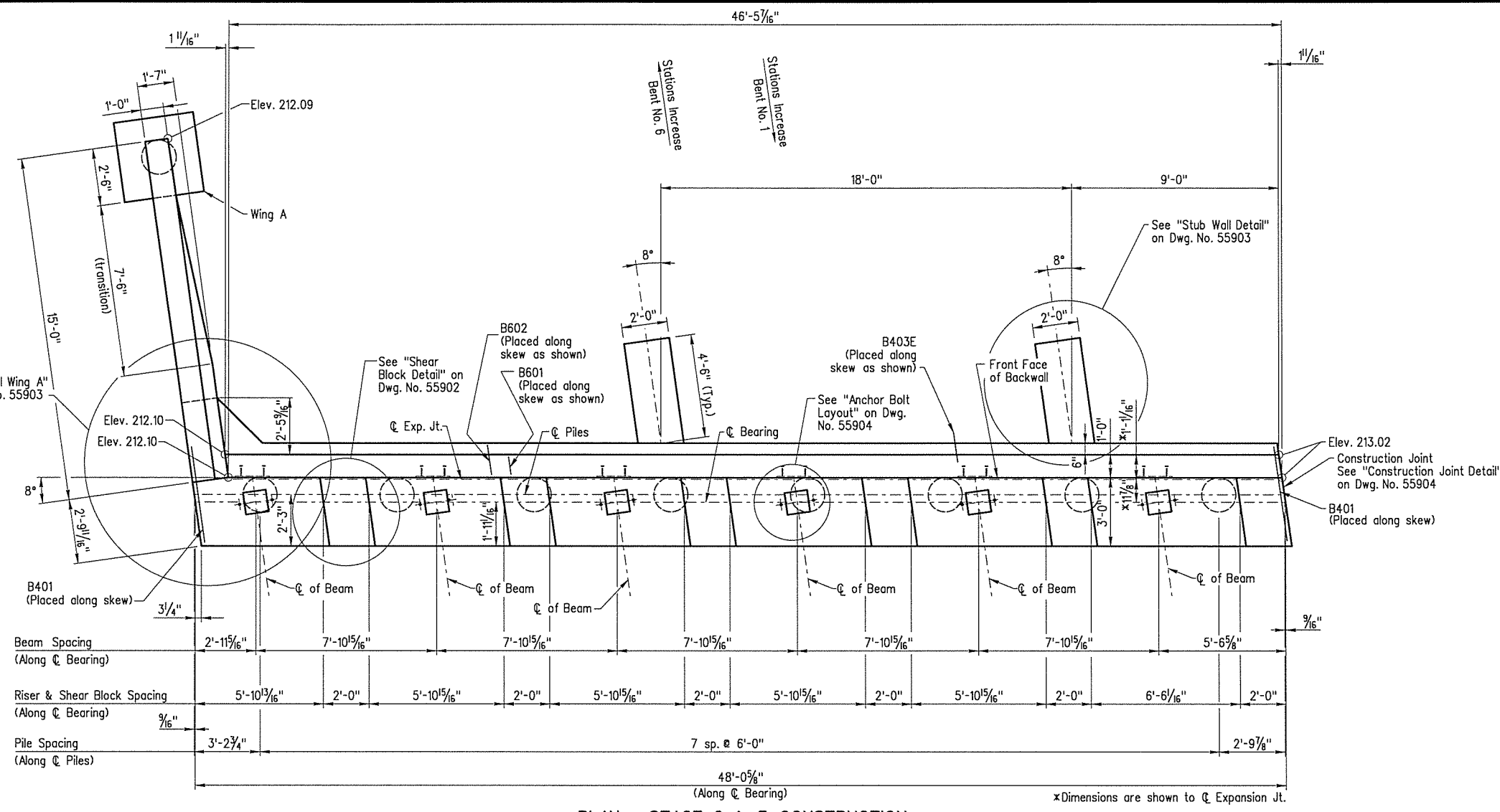
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BRIDGE NO. 06937 DRAWING NO. 55899

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	BBO112		34	90

1 06937 - END BENT DETAILS - 55900

Note: Class 1 Protective Surface Treatment shall be applied to the roadway face and top of the transition rail, and to the top of the backwall.

8:59:57 AM T:\Job\WL\2600_AHTD_On-Call\2011\Task_Order_B003\Fishing_Lake\700_CADD_Files\709_Structural\Fishing_Lake\EndBent02.dgn 11/3/2014



PLAN - STAGE 2 & 3 CONSTRUCTION
(No Scale)

GENERAL NOTES

All concrete shall be Class "S" with a minimum 28 day compressive strength of f'c=3,500 psi.

Concrete shall be poured in the dry and exposed corners shall be chamfered 3/4" unless otherwise noted.

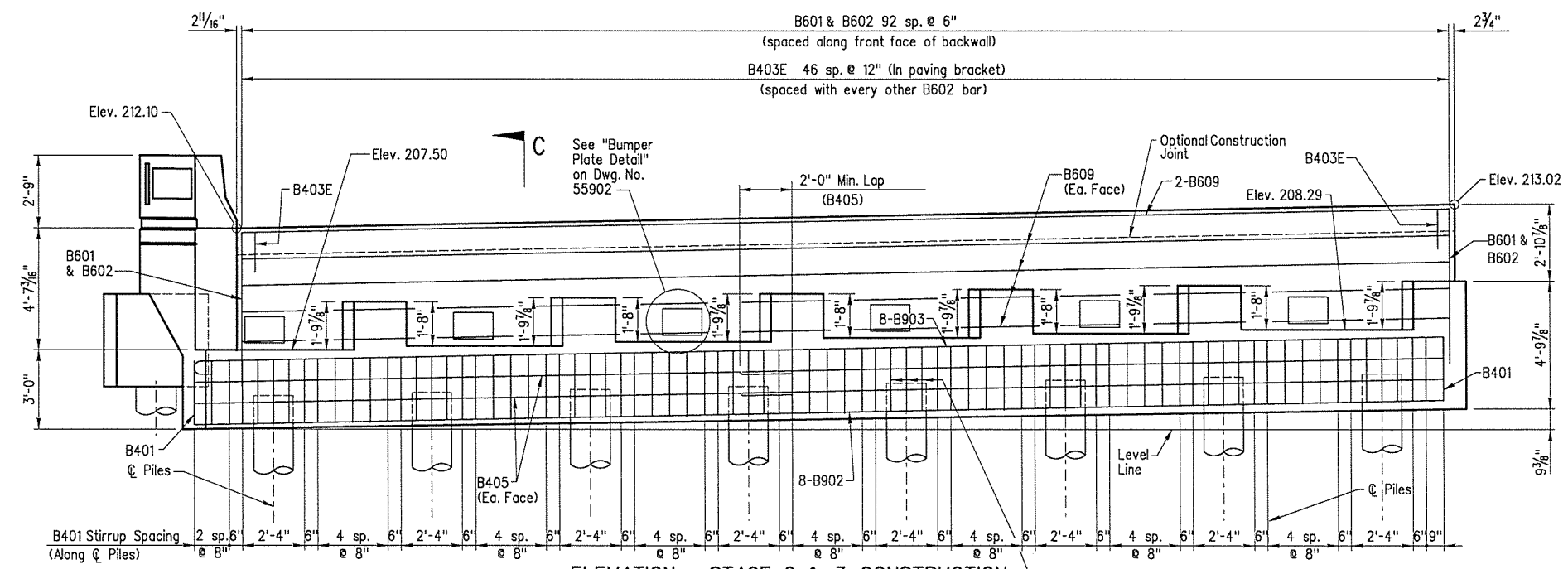
If anchor bolts are drilled into cap, top reinforcing bars shall be properly placed to avoid damage.

All reinforcing steel shall conform to AASHTO M31 or M322 Type A, Grade 60 (fy = 60,000 psi). Mill test reports shall be submitted for reinforcing steel.

The backwall above the required constr. joints shall not be poured until the beams are in place. Backwall may be poured prior to placing the adjacent concrete deck only if the optional backwall construction joint is used. See Dwg. No. 55922 for "Expansion Device Installation".

Structural Steel in backwall shall be AASHTO M 270, Gr. 50W and shall be paid for as "Structural Steel in Beam Spans (M 270, Gr. 50W)".

For additional information see layout.



ELEVATION - STAGE 2 & 3 CONSTRUCTION
(Bent 1 Looking Back Stage 2)
(Bent 6 Looking Forward Stage 3)
(No Scale)



BRIDGE ENGINEER
PRINT DATE: 11/3/2014

STATE OF ARKANSAS
REGISTERED PROFESSIONAL ENGINEER
CHARLES C. WESS
No. 15927

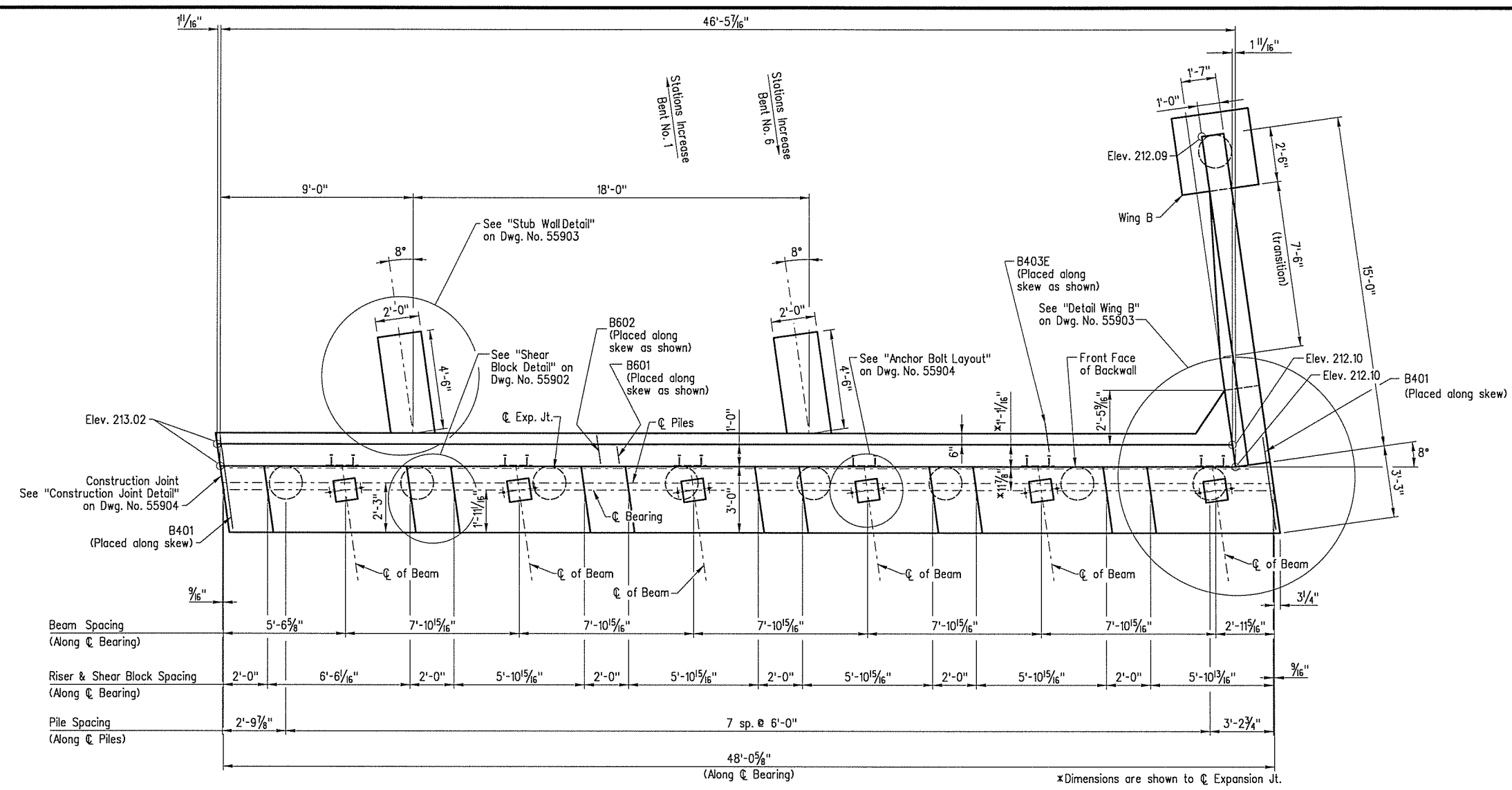
SHEET 2 OF 6
DETAILS OF END BENTS 1 & 6
BRIDGE OVER FISHING LAKE
ST. FRANCIS COUNTY
ROUTE 40 SECTION 51
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARKANSAS

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BRIDGE NO. 06937 DRAWING NO. 55900

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AD PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	BBO112		35	90

06937 - END BENT DETAILS - 55901

Note: Class 1 Protective Surface Treatment shall be applied to the roadway face and top of the transition rail, and to the top of the backwall.



PLAN - STAGE 2 & 3 CONSTRUCTION
(No Scale)

GENERAL NOTES

All concrete shall be Class "S" with a minimum 28 day compressive strength of f'c-3,500 psi.

Concrete shall be poured in the dry and exposed corners shall be chamfered 3/4" unless otherwise noted.

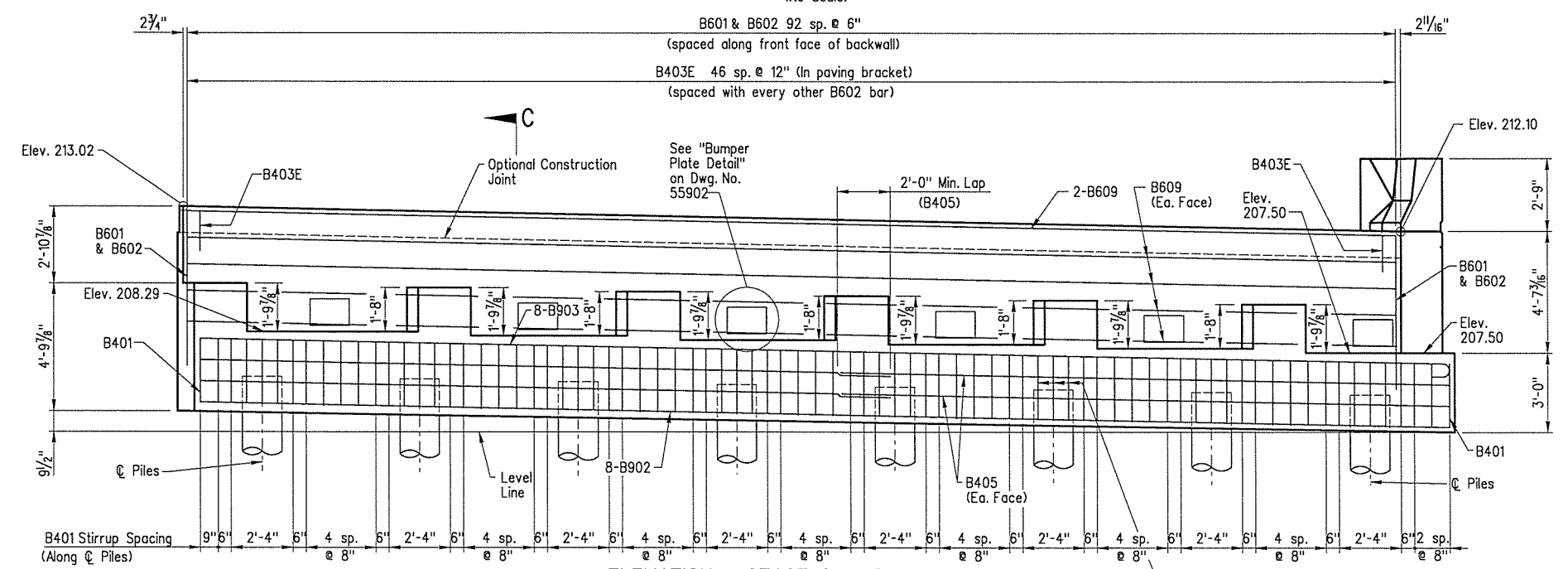
If anchor bolts are drilled into cap, top reinforcing bars shall be properly placed to avoid damage.

All reinforcing steel shall conform to AASHTO M31 or M322 Type A, Grade 60 (fy = 60,000 psi). Mill test reports shall be submitted for reinforcing steel.

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Structural Steel in backwall shall be AASHTO M 270, Gr. 50W and shall be paid for as "Structural Steel in Beam Spans (M 270, Gr. 50W)".

For additional information see layout.



ELEVATION - STAGE 2 & 3 CONSTRUCTION

(Bent 1 Looking Back Stage 3)
(Bent 6 Looking Forward Stage 2)
(No Scale)



BRIDGE ENGINEER
PRINT DATE: 11/3/2014

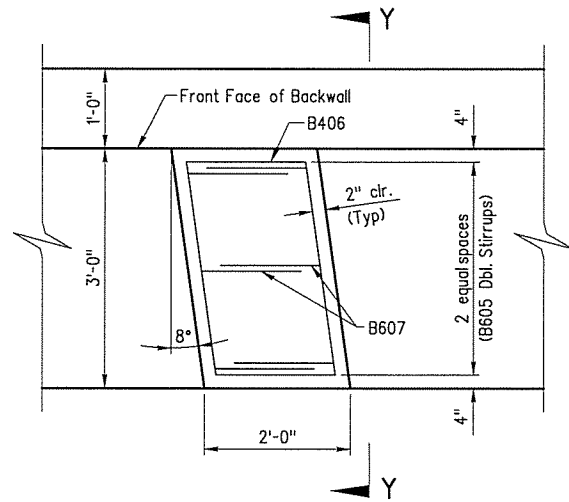
SHEET 3 OF 6
DETAILS OF END BENTS 1 & 6
BRIDGE OVER FISHING LAKE
ST. FRANCIS COUNTY
ROUTE 40 SECTION 51
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARKANSAS

DRAWN BY: LHG DATE: 3/24/14 FILENAME: bbb0112x1.ox3.dgn
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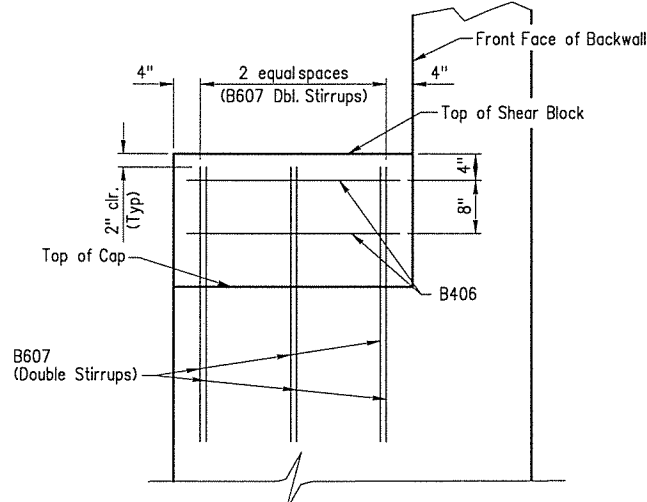
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				6	ARK.			
				JOB NO.	BBO112		36	90

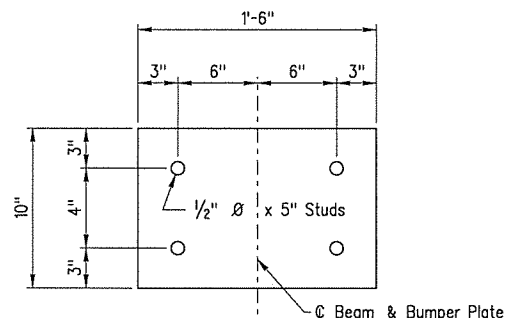
06937 - END BENT DETAILS - 55902



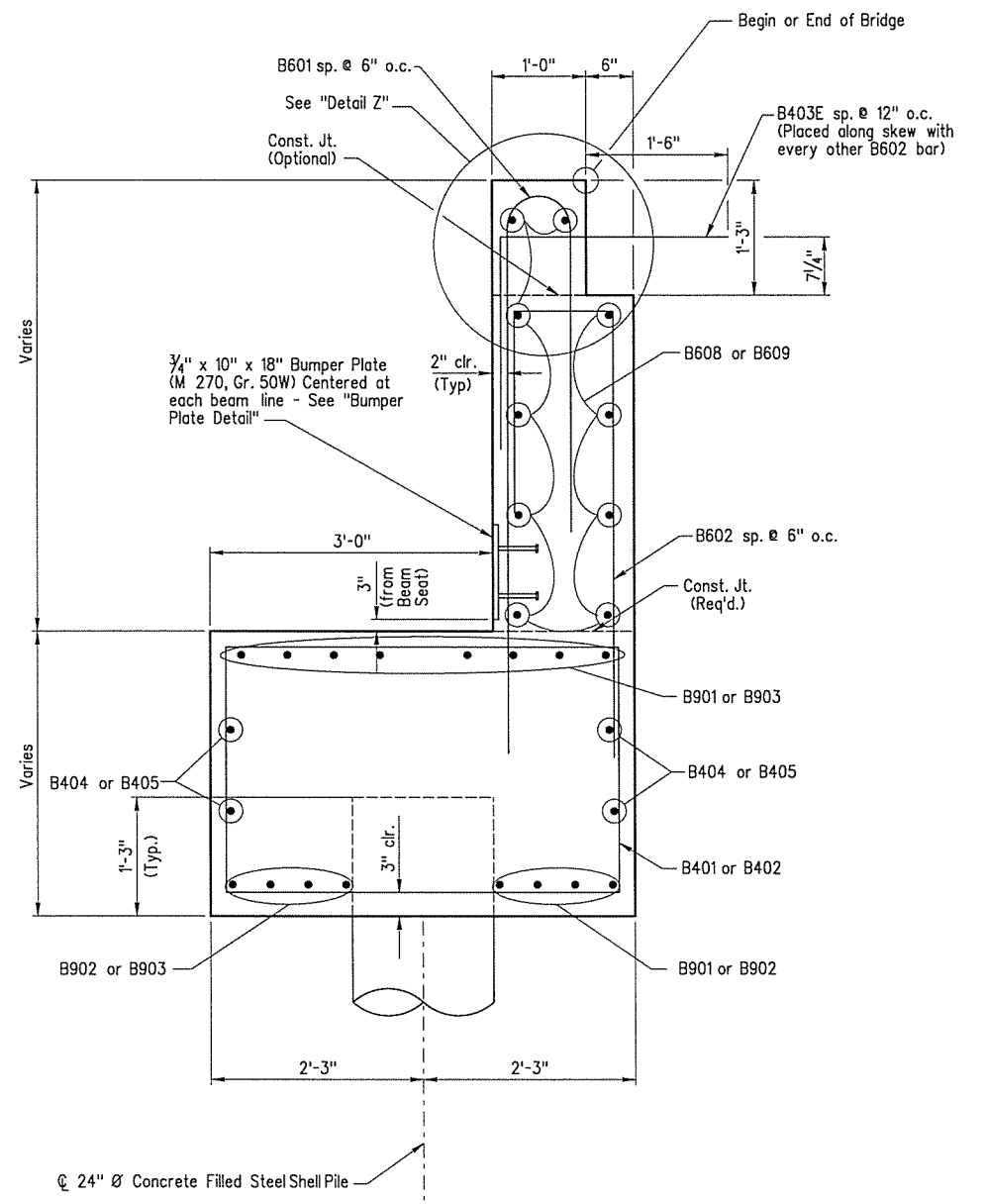
SHEAR BLOCK DETAIL
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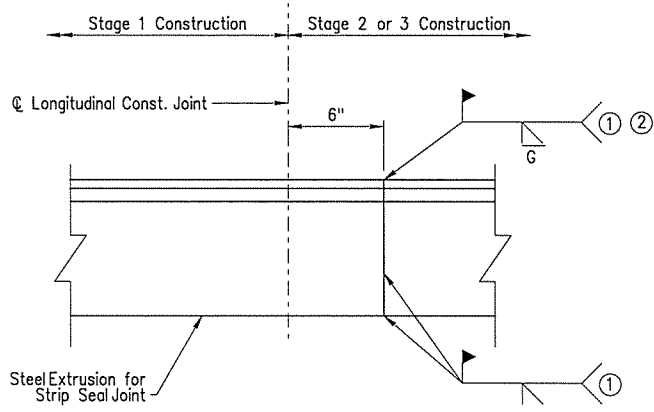
VIEW Y-Y
(No Scale)



BUMPER PLATE DETAIL
(No Scale)

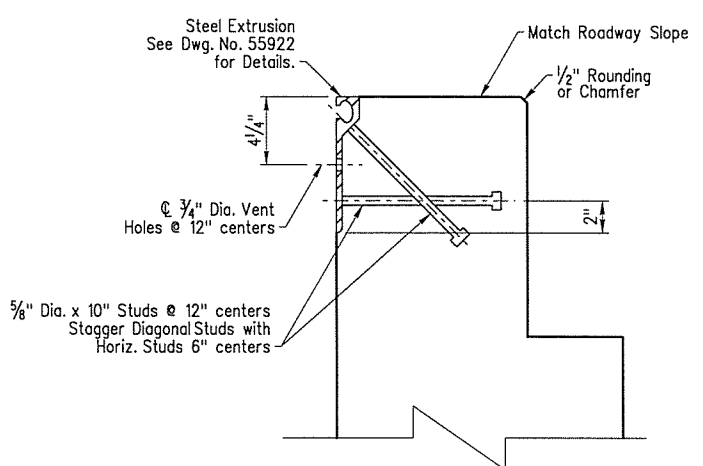


SECTION C-C
(No Scale)



BACKWALL ARMOR JOINT DETAIL
(No Scale)

Note: For additional joint details see Dwg. No. 55922.



DETAIL Z
(No Scale)

Note: Concrete shall be hand packed under the Joint Armor.

- ① Weld after Stage 1 pour & prior to Stage 2 & Stage 3 pours.
- ② Grind flush.



BRIDGE ENGINEER
PRINT DATE: 11/3/2014

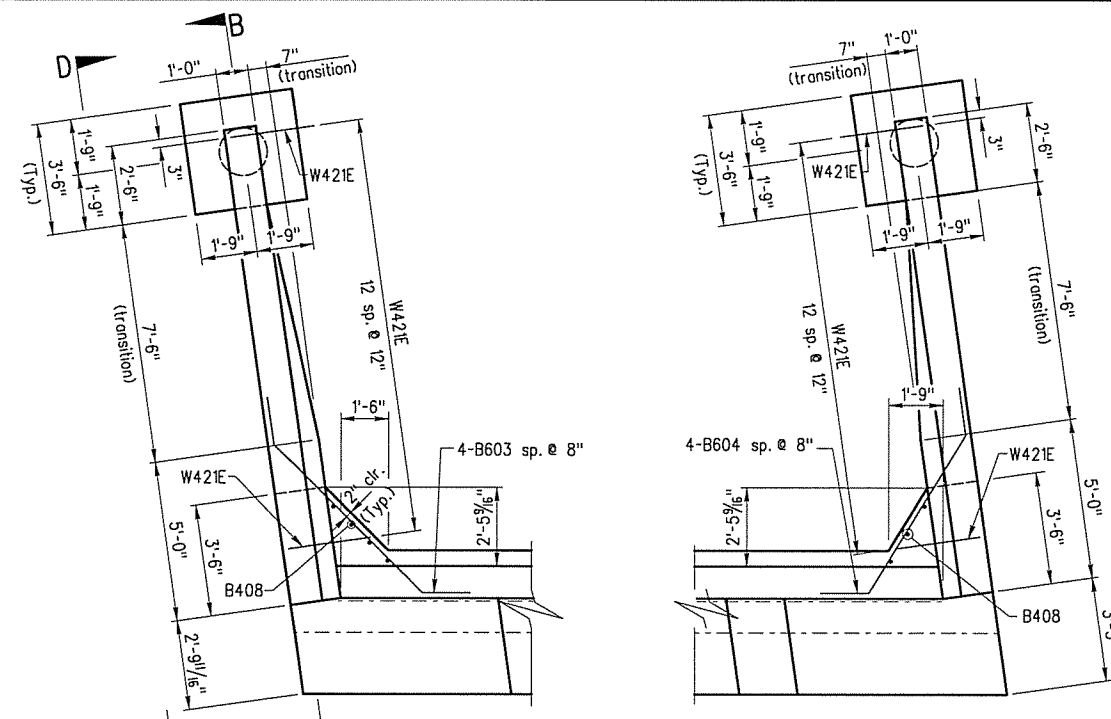
SHEET 4 OF 6
DETAILS OF END BENTS 1 & 6
BRIDGE OVER FISHING LAKE
ST. FRANCIS COUNTY
ROUTE 40 SECTION 51
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARKANSAS

DRAWN BY: LHG DATE: 02/18/14 FILENAME: bbb0112x1_ax4.dgn
CHECKED BY: MAA DATE: 05/20/14
DESIGNED BY: CGW DATE: 02/13/14 SCALE: No Scale
BRIDGE NO. 06937 DRAWING NO. 55902

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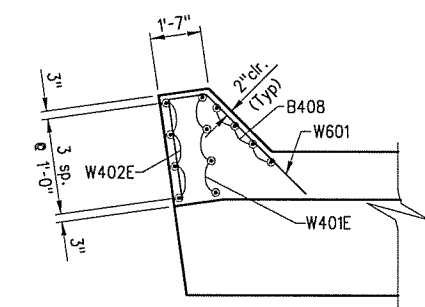
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				6	ARK.			
JOB NO. BB0112						37	90	

06937 - END BENT DETAILS - 55903

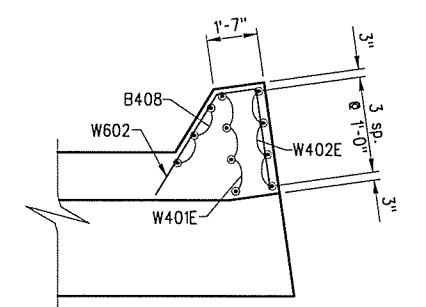


DETAIL WING A
(No Scale)

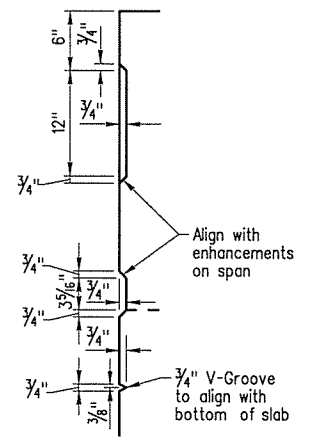
DETAIL WING B
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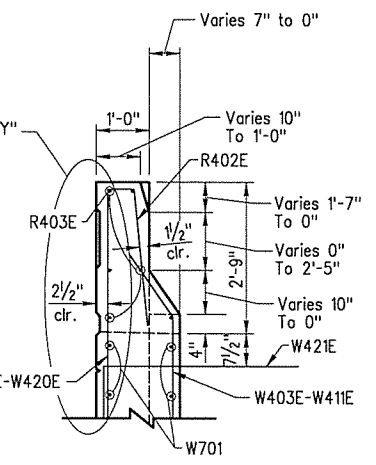
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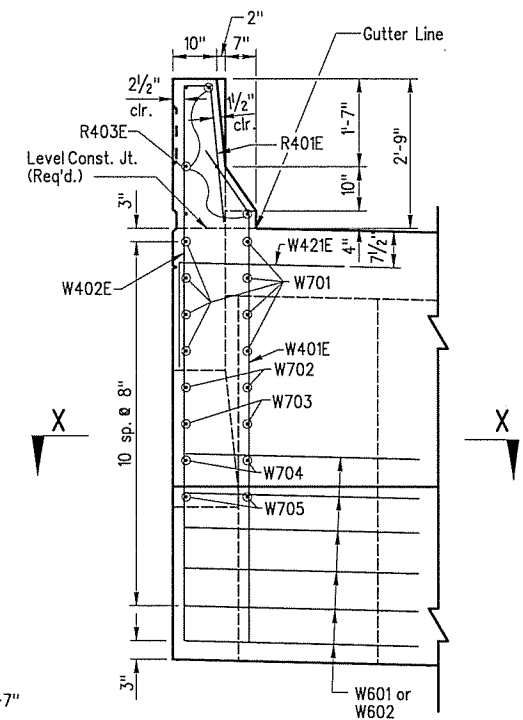
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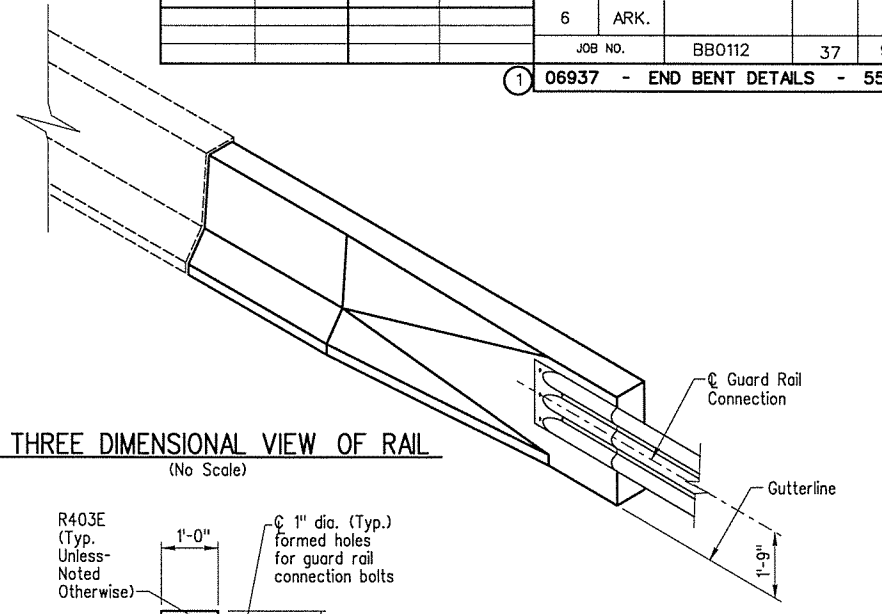
DETAIL Y
(No Scale)



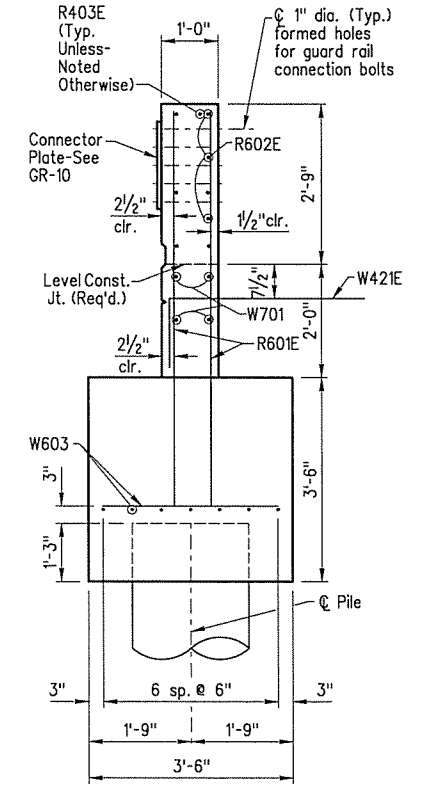
SECTION F-F
(No Scale)



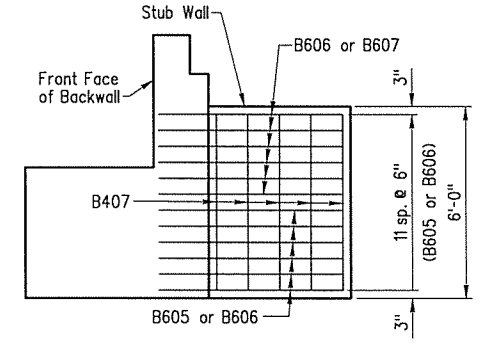
VIEW E-E
(No Scale)



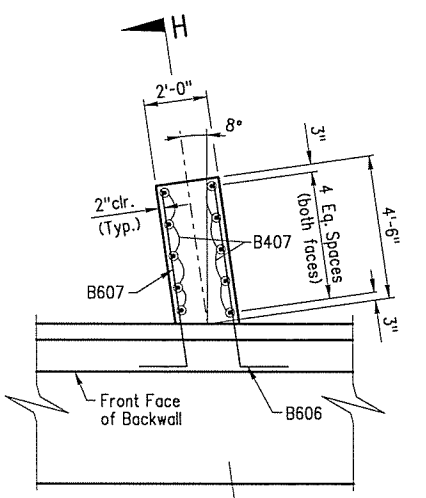
THREE DIMENSIONAL VIEW OF RAIL
(No Scale)



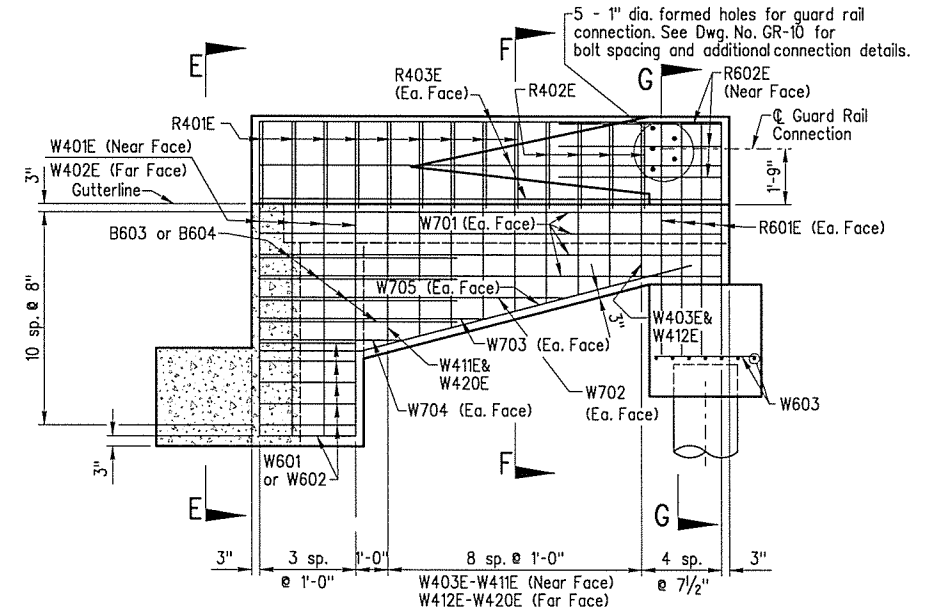
SECTION G-G
(No Scale)



SECTION H-H
(No Scale)

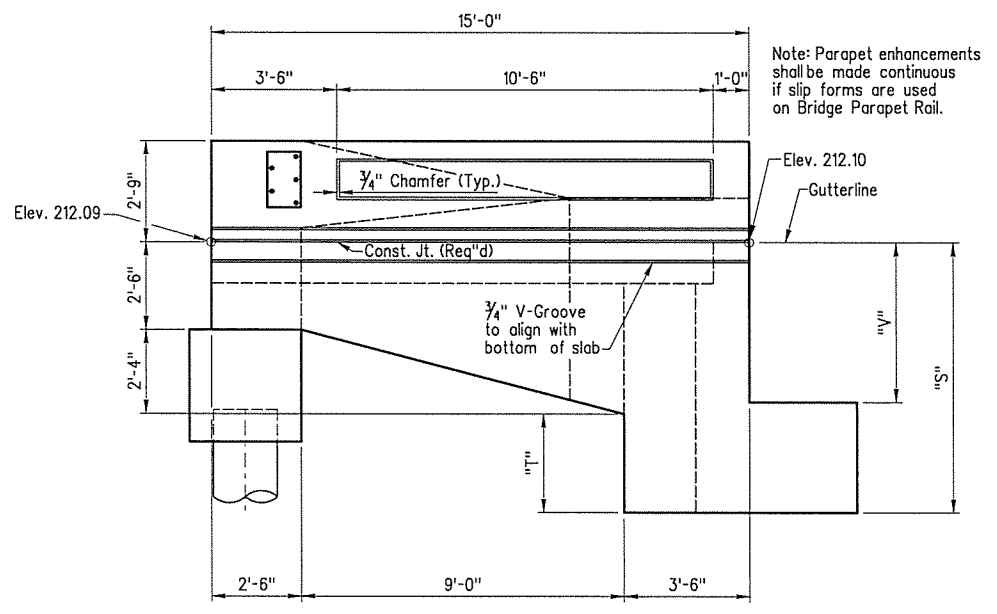


STUB WALL DETAIL
(No Scale)



SECTION B-B

Note: Details shown are typical for all transition rails and wings. Details are opposite hand for rails and wings on opposite side of bridge.



VIEW D-D

Note: Details shown are typical for all transition rails and wings. Details are opposite hand for rails and wings on opposite side of bridge.

TABLE OF VARIABLES

Bt.	Wing	"S"	"T"	"V"
1	A	7'-7 3/16"	2'-9 9/16"	4'-7 3/16"
	B	7'-7 3/16"	2'-9 9/16"	4'-7 3/16"
6	A	7'-7 3/16"	2'-9 9/16"	4'-7 3/16"
	B	7'-7 3/16"	2'-9 9/16"	4'-7 3/16"

Note: Wing designations are looking ahead.



BRIDGE ENGINEER
PRINT DATE: 11/3/2014

SHEET 5 OF 6
DETAILS OF END BENTS 1 & 6
BRIDGE OVER FISHING LAKE
ST. FRANCIS COUNTY
ROUTE 40 SECTION 51
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARKANSAS

DRAWN BY: LHG DATE: 02/18/14 FILENAME: bbb0112x1_ax5.dgn
CHECKED BY: MAA DATE: 05/20/14
DESIGNED BY: CGW DATE: 02/13/14 SCALE: No Scale
BRIDGE NO. 06937 DRAWING NO. 55903



STAGE 1 CONSTRUCTION BAR LIST

MARK	NO. REQ'D	LENGTH	PIN DIA.
B401	86	13'-11"	2"
B402	36	9'-3"	2"
B403E	74	4'-3"	3"
B404	16	21'-6"	Str.
B406	16	9'-0"	2"
B407	40	5'-8"	Str.
B409	34	6'-0"	2"
B410	10	9'-6"	Str.
B601	146	8'-11"	6 1/2"
B602	146	7'-2"	4 1/2"
B605	48	7'-4"	4 1/2"
B608	40	23'-6"	Str.
B901	32	46'-2"	Str.

Note: All bars designated with an "E" suffix are to be epoxy coated.

Number of bars in bar list are for both End Bents Nos. 1 & 6.

STAGE 2 CONSTRUCTION BAR LIST

MARK	NO. REQ'D	LENGTH	PIN DIA.
B401	112	13'-11"	2"
B402	48	9'-3"	2"
B403E	94	4'-3"	3"
B405	16	25'-0"	Str.
B406	24	9'-0"	2"
B407	40	5'-8"	Str.
B408	7	5'-10"	Str.
B601	186	8'-11"	6 1/2"
B602	186	7'-2"	4 1/2"
B603	4	9'-2"	4 1/2"
B604	4	8'-5"	4 1/2"
B605	72	7'-4"	4 1/2"
B606	48	7'-2"	4 1/2"
B607	48	6'-11"	4 1/2"
B609	20	46'-6"	Str.
B902	16	47'-8"	Str.
B903	16	48'-11"	9"
W401E	8	8'-9"	2"
W402E	8	9'-10"	Str.
W403E to W411E	2 ea.	3'-9" to 5'-11"	2"
W412E to W420E	2 ea.	4'-10" to 6'-11"	Str.
W421E	26	3'-6"	3"
W601	6	8'-4"	4 1/2"
W602	6	7'-8"	4 1/2"
W603	14	3'-0"	Str.
W701	16	14'-8"	Str.
W702	4	9'-8"	Str.
W703	4	7'-1"	Str.
W704	4	4'-6"	Str.
W705	4	13'-7"	5 1/4"
R401E	18	3'-11"	2"
R402E	8	4'-0"	2"
R403E	12	14'-8"	Str.
R601E	16	6'-9"	Str.
R602E	6	5'-0"	Str.

Note: All bars designated with an "E" suffix are to be epoxy coated.

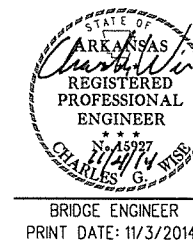
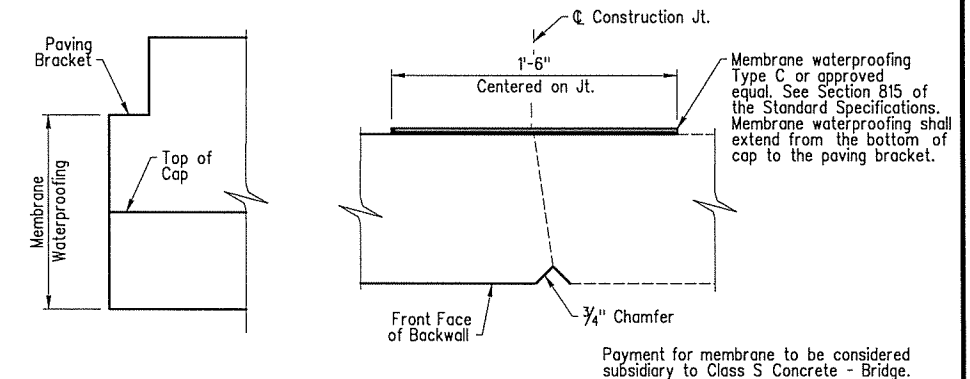
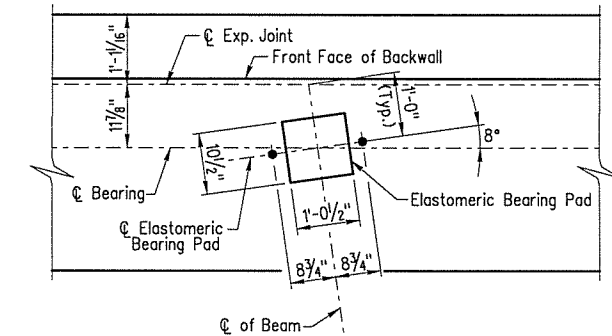
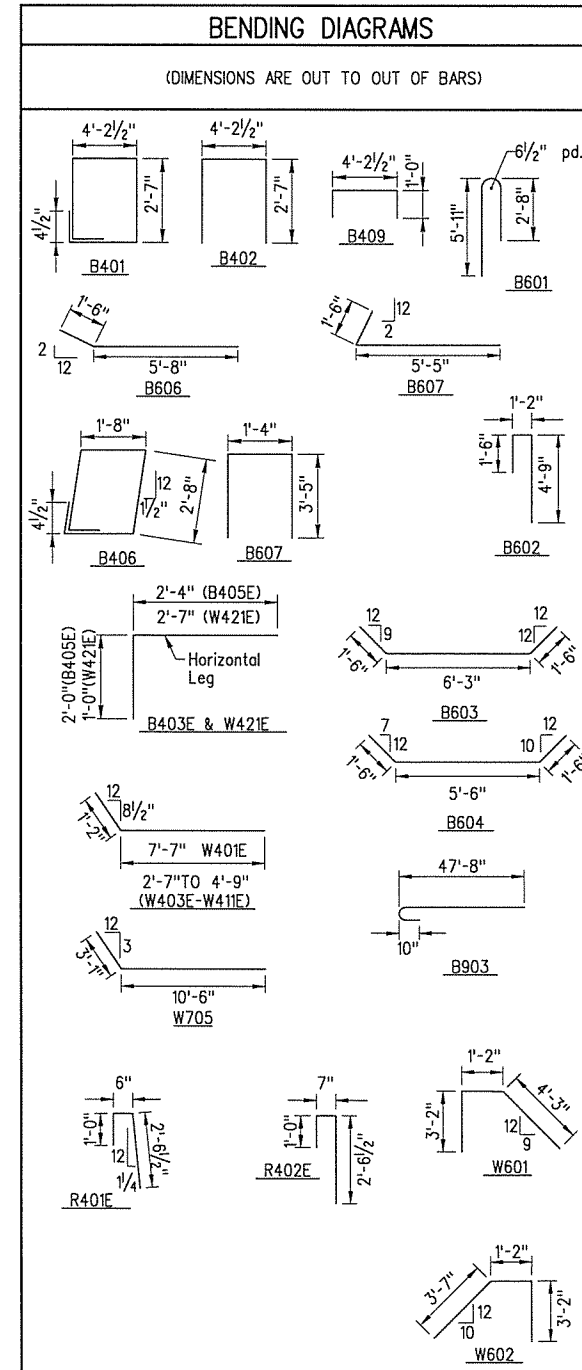
Number of bars in bar list are for both End Bents Nos. 1 & 6.

STAGE 3 CONSTRUCTION BAR LIST

MARK	NO. REQ'D	LENGTH	PIN DIA.
B401	112	13'-11"	2"
B402	48	9'-3"	2"
B403E	94	4'-3"	3"
B405	16	25'-0"	Str.
B406	24	9'-0"	2"
B407	40	5'-8"	Str.
B408	7	5'-10"	Str.
B601	186	8'-11"	6 1/2"
B602	186	7'-2"	4 1/2"
B603	4	9'-2"	4 1/2"
B604	4	8'-5"	4 1/2"
B605	72	7'-4"	4 1/2"
B606	48	7'-2"	4 1/2"
B607	48	6'-11"	4 1/2"
B609	20	46'-6"	Str.
B902	16	47'-8"	Str.
B903	16	48'-11"	9"
W401E	8	8'-9"	2"
W402E	8	9'-10"	Str.
W403E to W411E	2 ea.	3'-9" to 5'-11"	2"
W412E to W420E	2 ea.	4'-10" to 6'-11"	Str.
W421E	26	3'-6"	3"
W601	6	8'-4"	4 1/2"
W602	6	7'-8"	4 1/2"
W603	14	3'-0"	Str.
W701	16	14'-8"	Str.
W702	4	9'-8"	Str.
W703	4	7'-1"	Str.
W704	4	4'-6"	Str.
W705	4	13'-7"	5 1/4"
R401E	18	3'-11"	2"
R402E	8	4'-0"	2"
R403E	12	14'-8"	Str.
R601E	16	6'-9"	Str.
R602E	6	5'-0"	Str.

Note: All bars designated with an "E" suffix are to be epoxy coated.

Number of bars in bar list are for both End Bents Nos. 1 & 6.



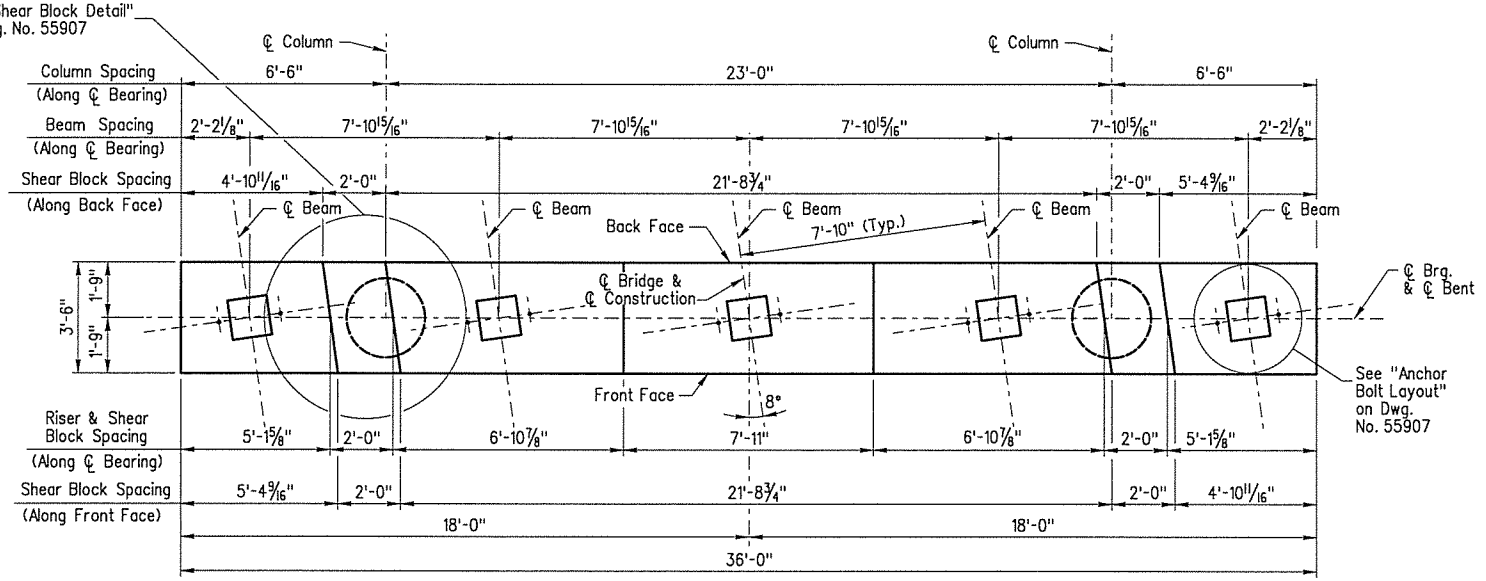
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PRINT DATE: 11/3/2014

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 BRIDGE NO. 06937 DRAWING NO. 55904

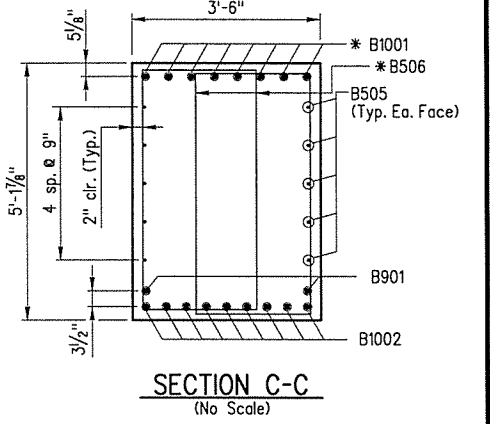
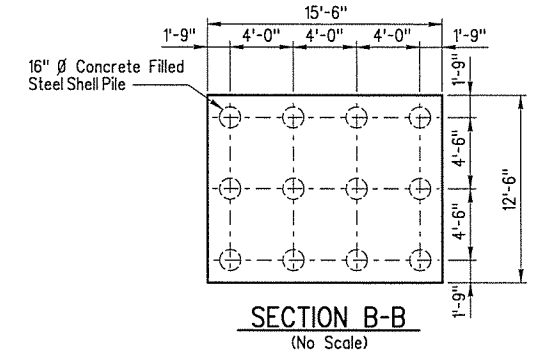
SHEET 6 OF 6
 DETAILS OF END BENTS 1 & 6
 BRIDGE OVER FISHING LAKE
 ST. FRANCIS COUNTY
 ROUTE 40 SECTION 51
 ARKANSAS STATE HIGHWAY COMMISSION
 LITTLE ROCK, ARKANSAS

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	BBO112		39	90

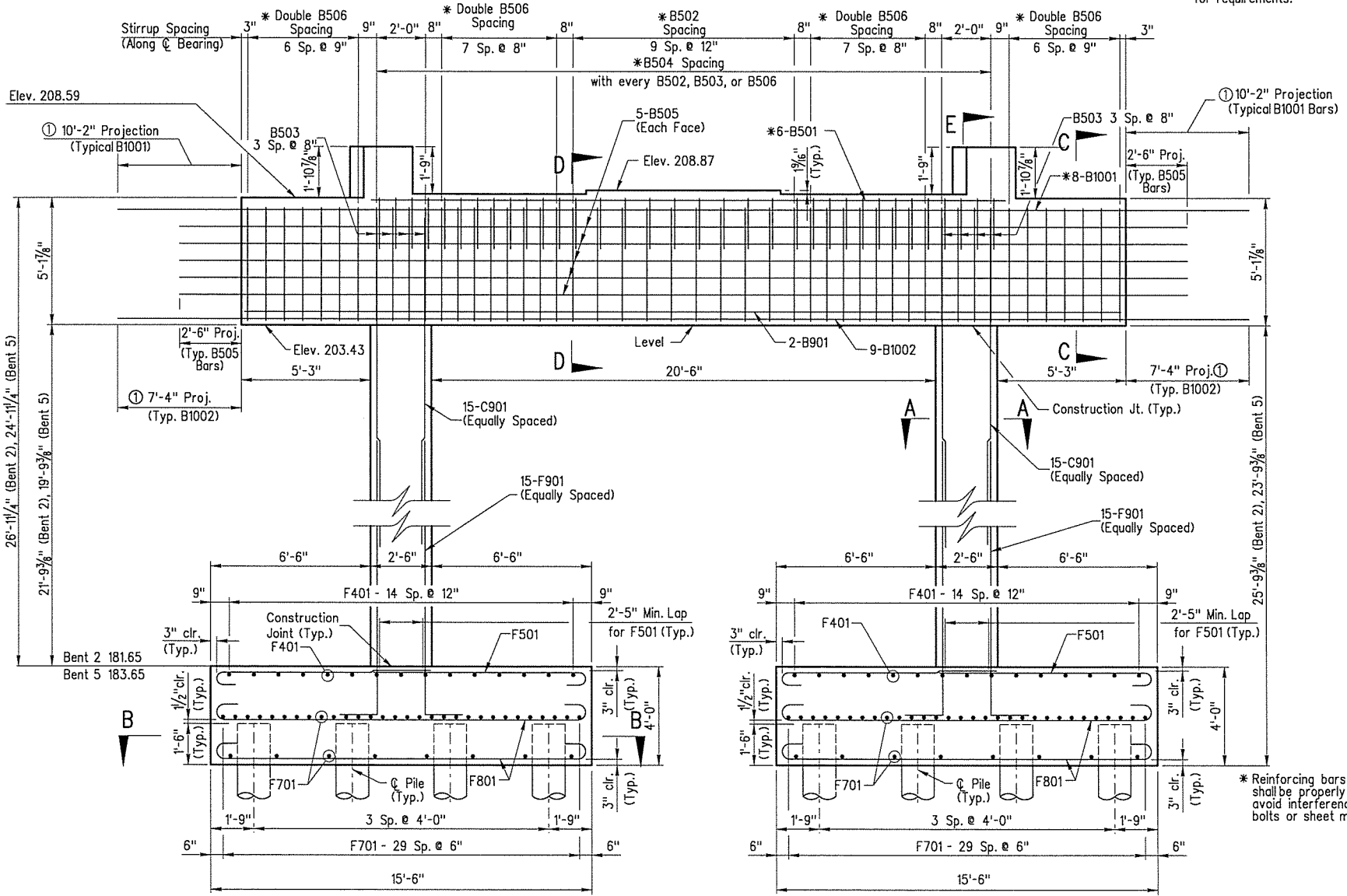
06937 - INT. BENT DETAILS - 55905



BENTS 2 AND 5 - PLAN
(STAGE 1 CONSTRUCTION)

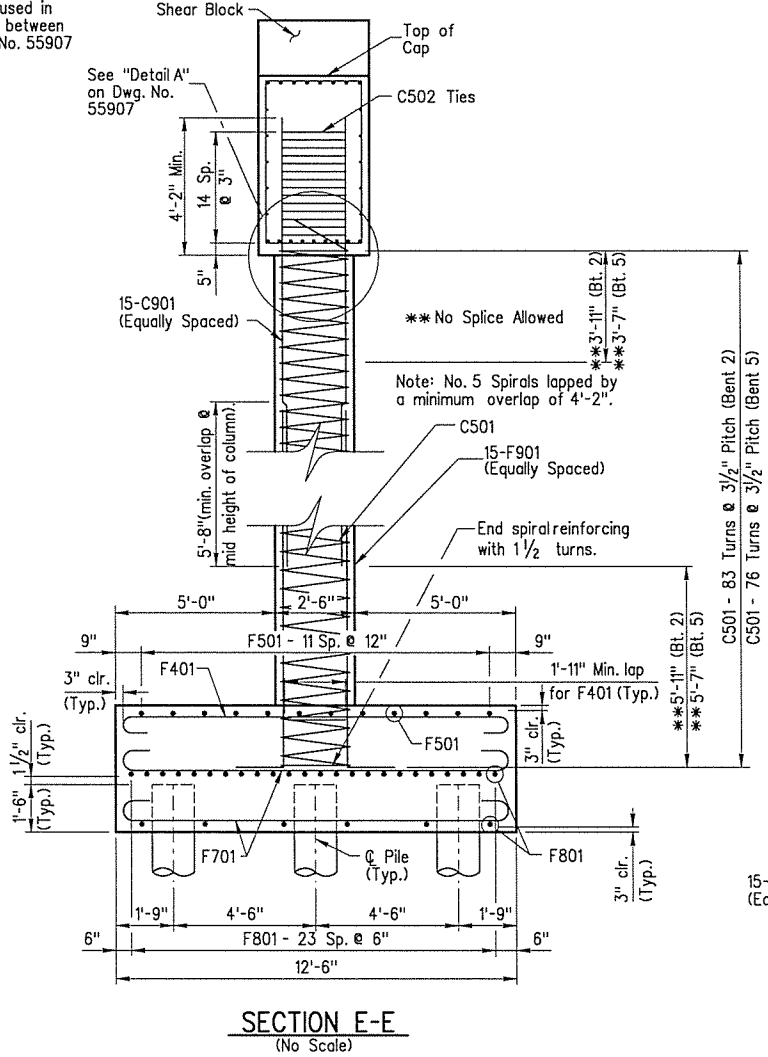


SECTION C-C
(No Scale)

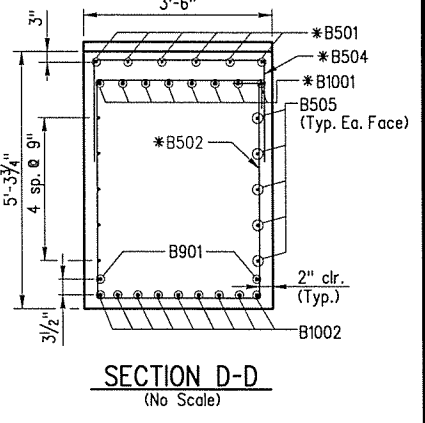


BENTS 2 AND 5 - ELEVATION
(STAGE 1 CONSTRUCTION, LOOKING AHEAD)

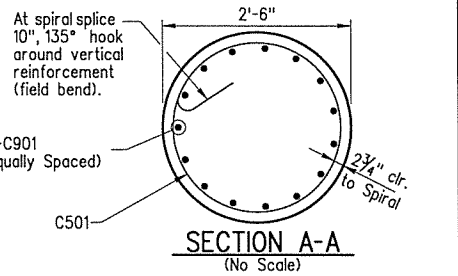
① Mechanical couplers may be used in place of lap splicing of bars between stages. See details on Dwg. No. 55907 for requirements.



SECTION E-E
(No Scale)



SECTION D-D
(No Scale)



SECTION A-A
(No Scale)

* Reinforcing bars in top of cap shall be properly placed to avoid interference with anchor bolts or sheet metal sleeves.



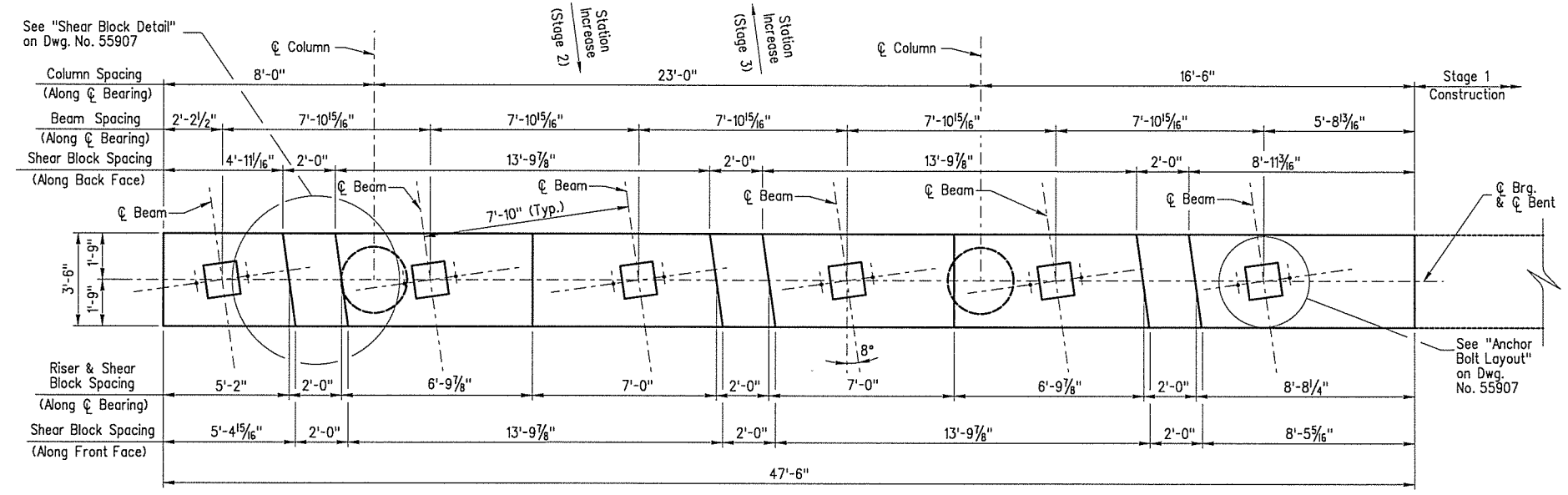
BRIDGE ENGINEER
PRINT DATE: 11/3/2014

SHEET 1 OF 3
DETAILS OF INTERMEDIATE BENTS 2 & 5
BRIDGE OVER FISHING LAKE
ST. FRANCIS COUNTY
ROUTE 40 SECTION 51
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARKANSAS

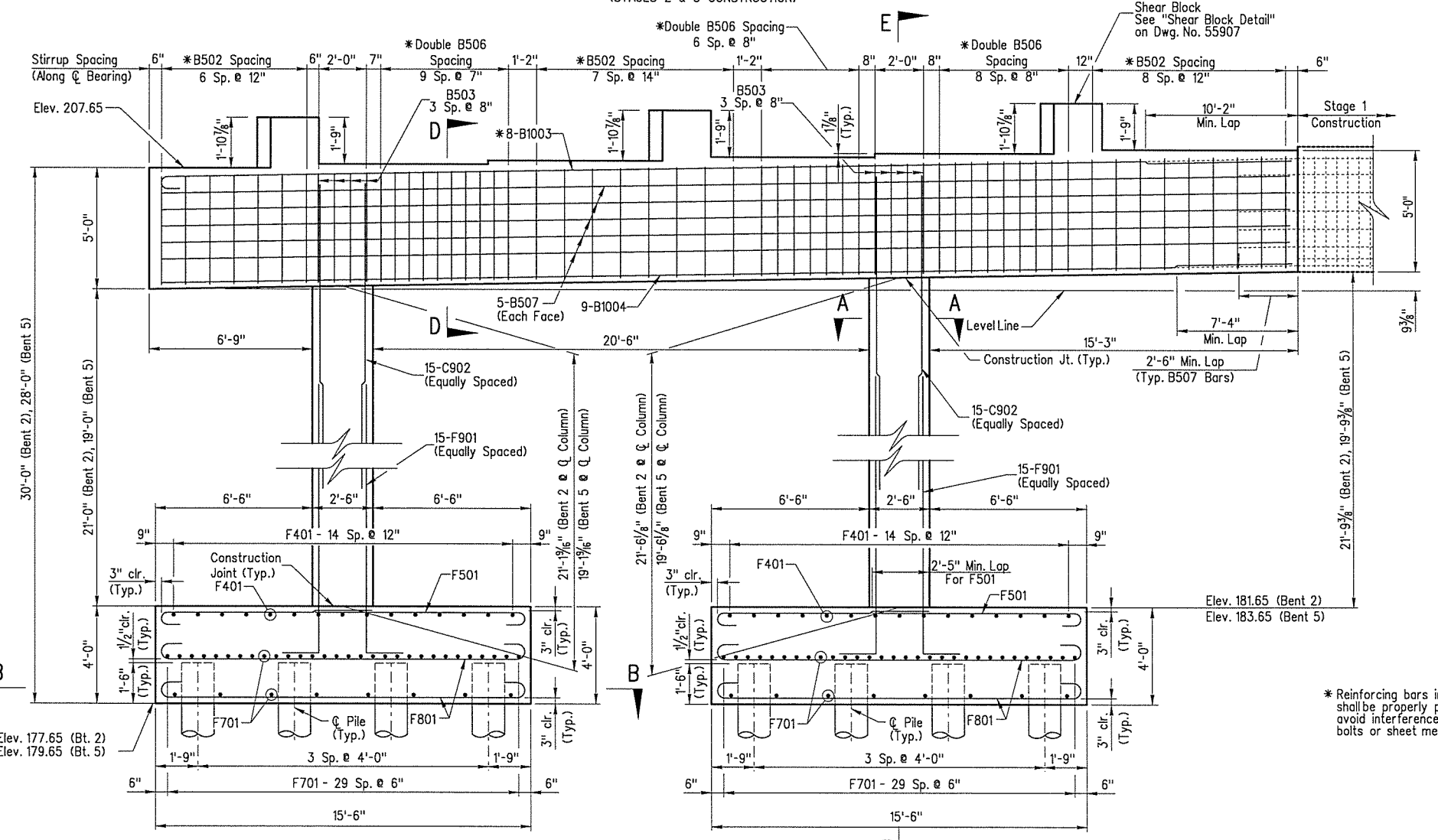
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BRIDGE NO. 06937 DRAWING NO. 55905

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AD PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	BBO112	40	90	

06937 - INT. BENT DETAILS - 55906

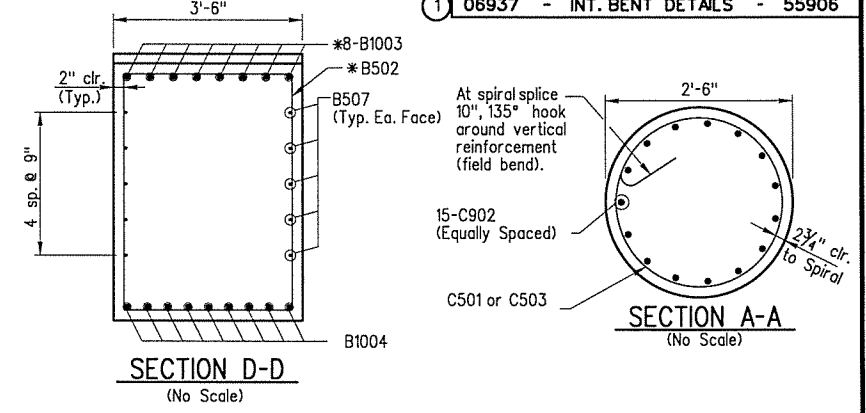


BENTS 2 AND 5 - PLAN
(STAGES 2 & 3 CONSTRUCTION)

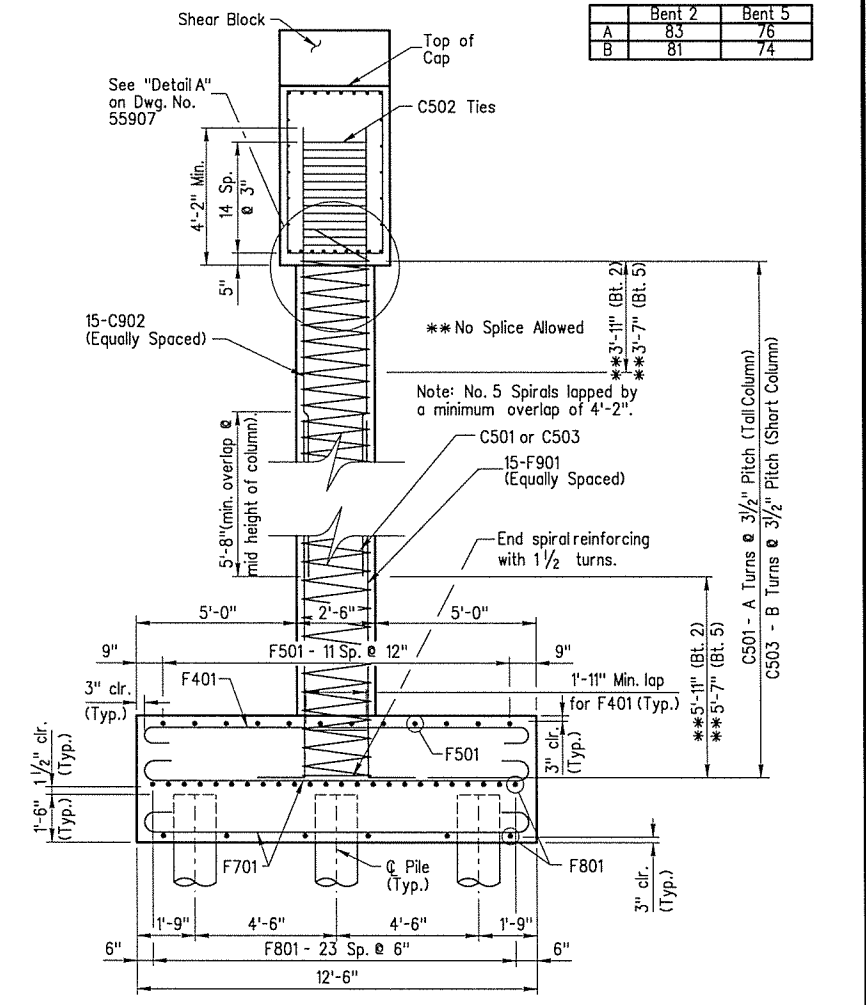


BENTS 2 AND 5 - ELEVATION

(STAGE 2 CONSTRUCTION LOOKING BACK, STAGE 3 CONSTRUCTION LOOKING AHEAD)



	Bent 2	Bent 5
A	83	76
B	81	74



SECTION E-E
(No Scale)

* Reinforcing bars in top of cap shall be properly placed to avoid interference with anchor bolts or sheet metal sleeves.



SHEET 2 OF 3
DETAILS OF INTERMEDIATE BENTS 2 & 5
BRIDGE OVER FISHING LAKE
ST. FRANCIS COUNTY
ROUTE 40 SECTION 51
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARKANSAS

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DESIGNED BY: BLB DATE: 2/10/14 SCALE: No Scale
BRIDGE NO. 06937 DRAWING NO. 55906

BRIDGE ENGINEER
PRINT DATE: 11/3/2014



B:\59558 AM T:\Job\WL\XM2600 AHTD On-Call\2011 Task Order B003\Fishing Lake\700 CADD Files\709 Structural\Drawings\B06\FishingLake\Bent02.dgn

11/3/2014

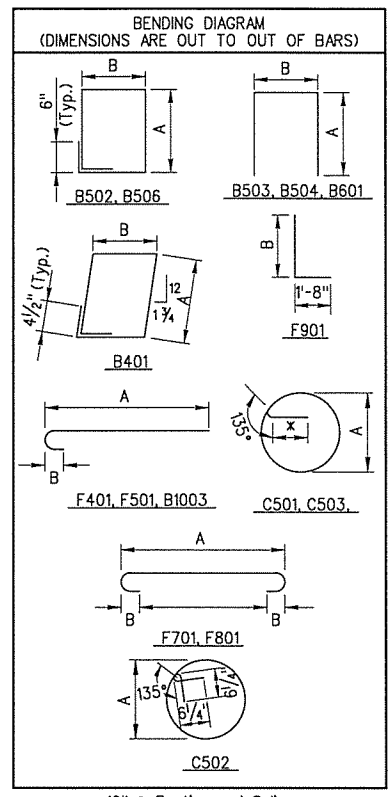
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				6	ARK.			
				JOB NO.	BBO112		41	90

06937 - INT. BENT DETAILS - 55907

Bar List - Stage 1 Construction (Per Int. Bent)					
Mark	No. Req'd	Length	A	B	Pin Dia.
B401	4	10'-0"	3'-2"	1'-8"	2"
B501	6	25'-4"	---	---	Str.
B502	10	15'-11"	4'-6 1/2"	3'-2"	2 1/2"
B503	8	12'-0"	4'-6 1/2"	3'-2"	2 1/2"
B506	52	13'-9"	4'-6 1/2"	2'-1"	2 1/2"
B507	10	47'-2"	---	---	Str.
B601	30	8'-2"	3'-7"	1'-4"	4 1/2"
B1003	8	48'-9"	47'-4"	11 1/2"	10"
B1004	9	47'-4"	---	---	Str.
C501	1	C	2'-0 1/2"	---	3 3/4"
C502	30	7'-9"	2'-0 1/2"	---	3 3/4"
C503	1	G	2'-0 1/2"	---	3 3/4"
C902	30	H	---	---	Str.
F401	60	7'-6"	7'-0"	4 1/2"	3"
F501	48	9'-4"	8'-9"	5"	3 3/4"
F701	76	13'-8"	12'-0"	7"	5 1/4"
F801	60	16'-10"	15'-0"	8"	6"
F901	30	E	---	F	9"

Bar List - Stage 2 Construction (Per Int. Bent)					
Mark	No. Req'd	Length	A	B	Pin Dia.
B401	6	10'-0"	3'-2"	1'-8"	2"
B502	24	15'-11"	4'-6 1/2"	3'-2"	2 1/2"
B503	8	12'-0"	4'-6 1/2"	3'-2"	2 1/2"
B506	52	13'-9"	4'-6 1/2"	2'-1"	2 1/2"
B507	10	47'-2"	---	---	Str.
B601	30	8'-2"	3'-7"	1'-4"	4 1/2"
B1003	8	48'-9"	47'-4"	11 1/2"	10"
B1004	9	47'-4"	---	---	Str.
C501	1	C	2'-0 1/2"	---	3 3/4"
C502	30	7'-9"	2'-0 1/2"	---	3 3/4"
C503	1	G	2'-0 1/2"	---	3 3/4"
C902	30	H	---	---	Str.
F401	60	7'-6"	7'-0"	4 1/2"	3"
F501	48	9'-4"	8'-9"	5"	3 3/4"
F701	76	13'-8"	12'-0"	7"	5 1/4"
F801	60	16'-10"	15'-0"	8"	6"
F901	30	E	---	F	9"

Bar List - Stage 3 Construction (Per Int. Bent)					
Mark	No. Req'd	Length	A	B	Pin Dia.
B401	6	10'-0"	3'-2"	1'-8"	2"
B502	24	15'-11"	4'-6 1/2"	3'-2"	2 1/2"
B503	8	12'-0"	4'-6 1/2"	3'-2"	2 1/2"
B506	52	13'-9"	4'-6 1/2"	2'-1"	2 1/2"
B507	10	47'-2"	---	---	Str.
B601	30	8'-2"	3'-7"	1'-4"	4 1/2"
B1003	8	48'-9"	47'-4"	11 1/2"	10"
B1004	9	47'-4"	---	---	Str.
C501	1	C	2'-0 1/2"	---	3 3/4"
C502	30	7'-9"	2'-0 1/2"	---	3 3/4"
C503	1	G	2'-0 1/2"	---	3 3/4"
C902	30	H	---	---	Str.
F401	60	7'-6"	7'-0"	4 1/2"	3"
F501	48	9'-4"	8'-9"	5"	3 3/4"
F701	76	13'-8"	12'-0"	7"	5 1/4"
F801	60	16'-10"	15'-0"	8"	6"
F901	30	E	---	F	9"



×10" @ Footing and Splices
×24" @ Cap.

GENERAL NOTES

All concrete shall be Class "S" with a minimum 28 day compressive strength of $f'_c = 3,500$ psi.

Concrete shall be poured in the dry and exposed corners shall be chamfered 3/4" unless otherwise noted.

If anchor bolts are drilled into cap, top reinforcing bars shall be properly placed to avoid damage.

All reinforcing steel shall conform to AASHTO M31 or M322, Type A, Grade 60.

Spiral reinforcing shall be plain round or deformed steel bars meeting the requirements of AASHTO M31 or M322, Type A, Grade 60, or shall be cold drawn wire meeting the requirements of AASHTO M32 or M225 (Grade 70) with a minimum diameter of 0.625". Spiral reinforcement shall be paid for at the contract unit price bid per pound for "Reinforcing Steel-Bridge (Grade 60)". No additional payment shall be made for spacers, additional splices, or bracing needed for assembly, shipping, handling, or erecting.

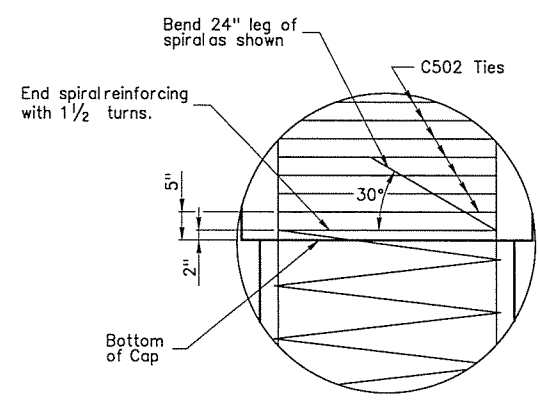
Spiral reinforcement projected into the footing shall be terminated with 1/2 turns and a 135° hook with a 10" tailhooked around a vertical bar and projected into the column core. The 135° hook may be field bent.

Spiral reinforcement at lapped splices shall be terminated by a 135° hook with a 10" tailhooked around a vertical bar and projected into the column core. The 135° hook may be field bent. Spiral lap splices shall occur at the mid height of column.

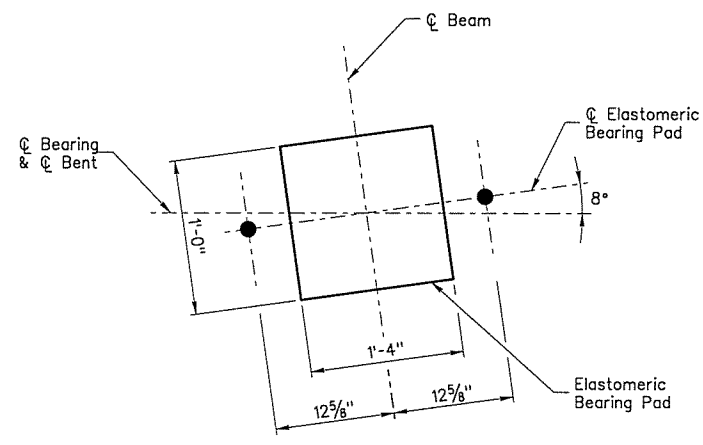
Spiral reinforcement projected into the cap shall be terminated with 1/2 turns and a 135° hook with a 24" tailhooked around a vertical bar and projected into cap within the column core. The 135° hook may be field bent.

For additional information see layout.

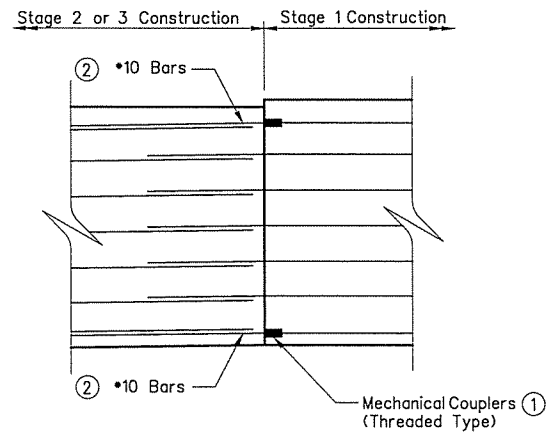
	Bent 2	Bent 5
C	554'-6"	509'-7"
D	17'-11"	16'-11"
E	17'-4"	16'-4"
F	15'-11"	14'-11"
G	541'-8"	496'-9"
H	17'-8"	16'-8"



DETAIL A
(No Scale)

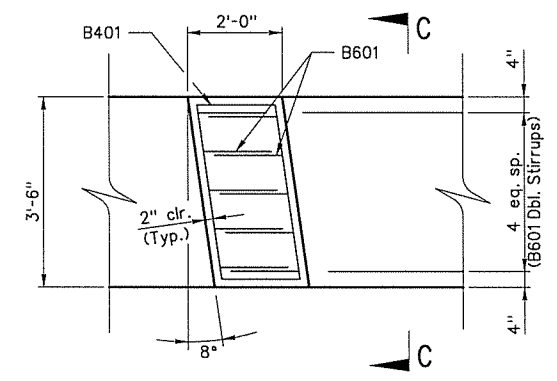


ANCHOR BOLT LAYOUT - BENT 2 & 5
(No Scale)

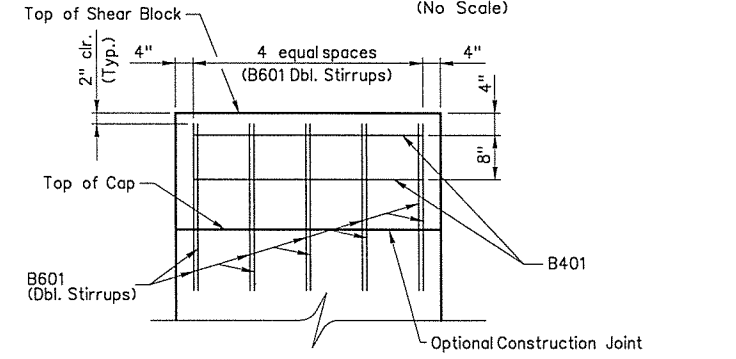


OPTIONAL MECHANICAL COUPLER DETAIL
(No Scale)

- The Mechanical Couplers shall be an approved type in accordance with AHTD Qualified Products List (QPL).
The cost of Mechanical Couplers shall not be measured for separate payment but shall be considered subsidiary to the item "REINFORCING STEEL - BRIDGE (GRADE 60)".
Mechanical Couplers shall be developed at least 125% of the specified yield strength of the Reinforcing Steel.
- One end of bar shall be threaded to match Mechanical Coupler. Length of bar shall match lap splice length detailed on plans.



SHEAR BLOCK DETAIL
(No Scale)



VIEW C-C
(No Scale)

SHEET 3 OF 3
DETAILS OF INTERMEDIATE BENTS 2 & 5
BRIDGE OVER FISHING LAKE
ST. FRANCIS COUNTY
ROUTE 40 SECTION 51
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARKANSAS



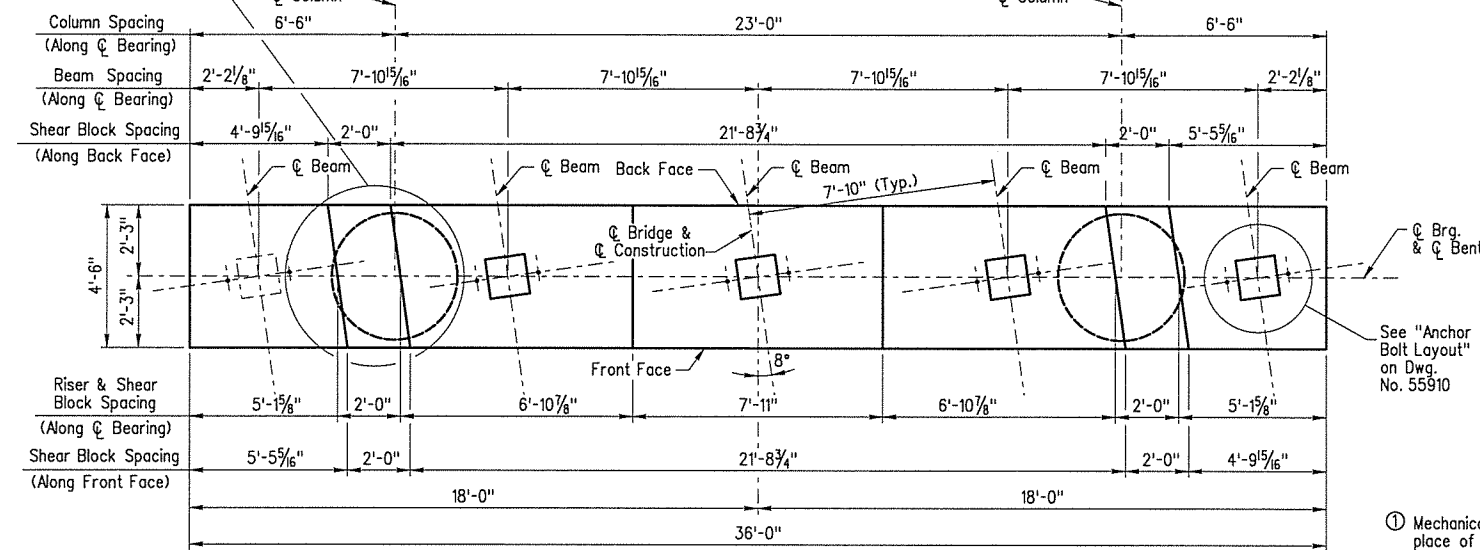
BRIDGE ENGINEER
PRINT DATE: 11/3/2014

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DESIGNED BY: BLB DATE: 2/10/14 SCALE: NO SCALE
BRIDGE NO. 06937 DRAWING NO. 55907

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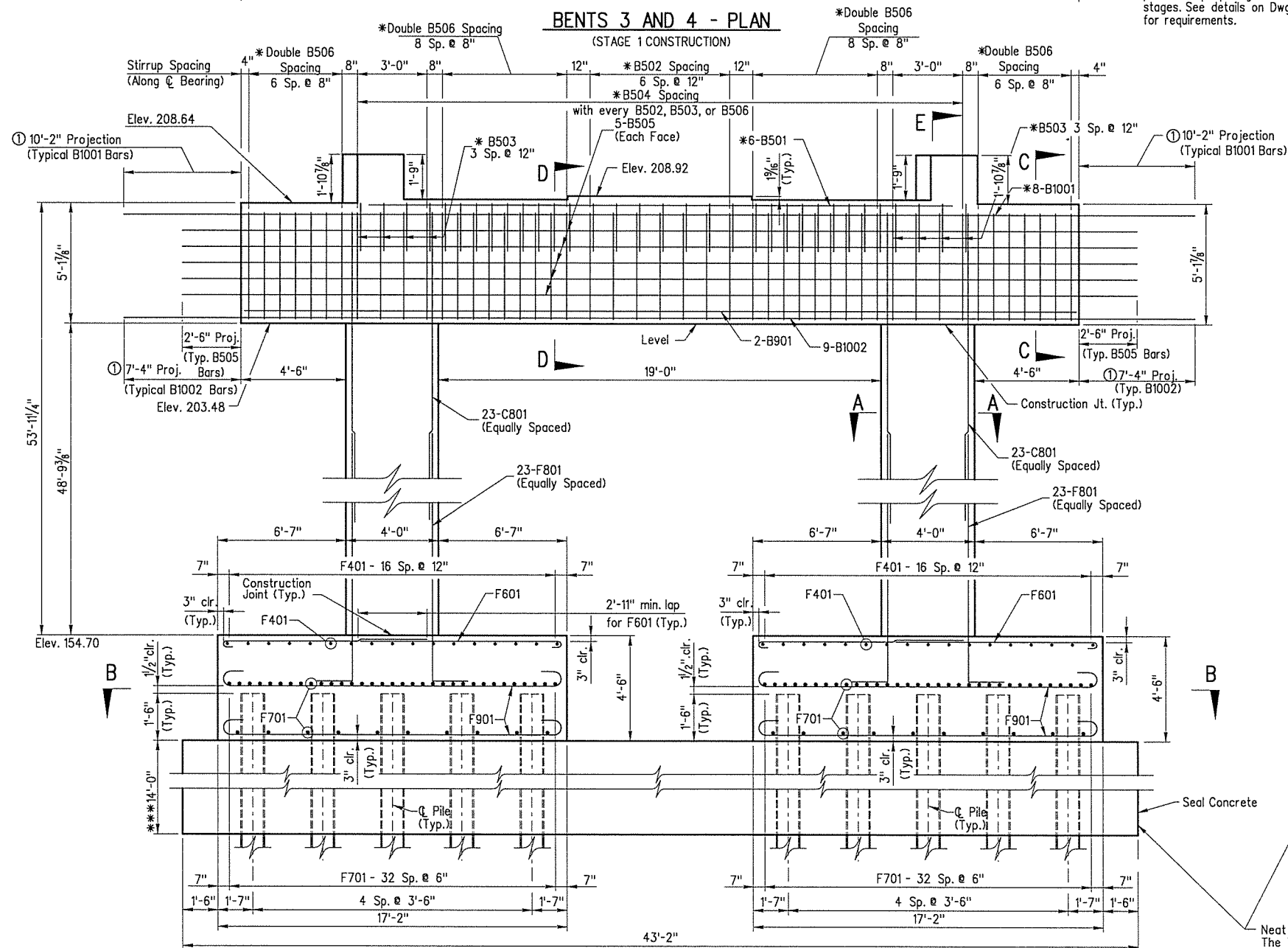
See "Shear Block Detail" on Dwg. No. 55910



① Mechanical couplers may be used in place of lap splicing of bars between stages. See details on Dwg. No. 55910 for requirements.

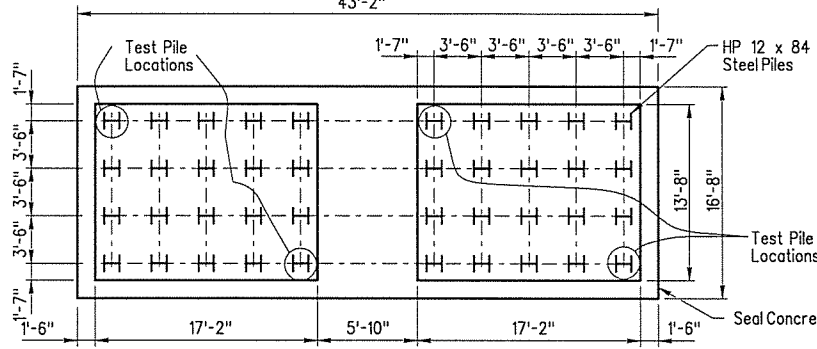
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JOB NO. B00112							42	90

06937 - INT. BENT DETAILS - 55908

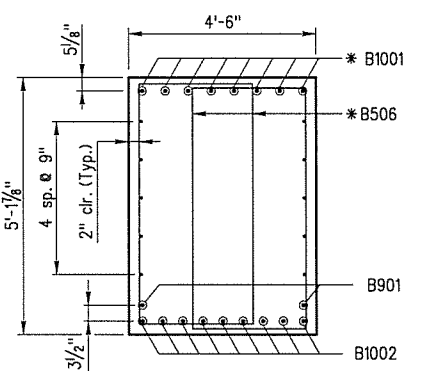


***For seal size shown, maximum water surface elevation shall not exceed 175.0 for dewatered cofferdam.

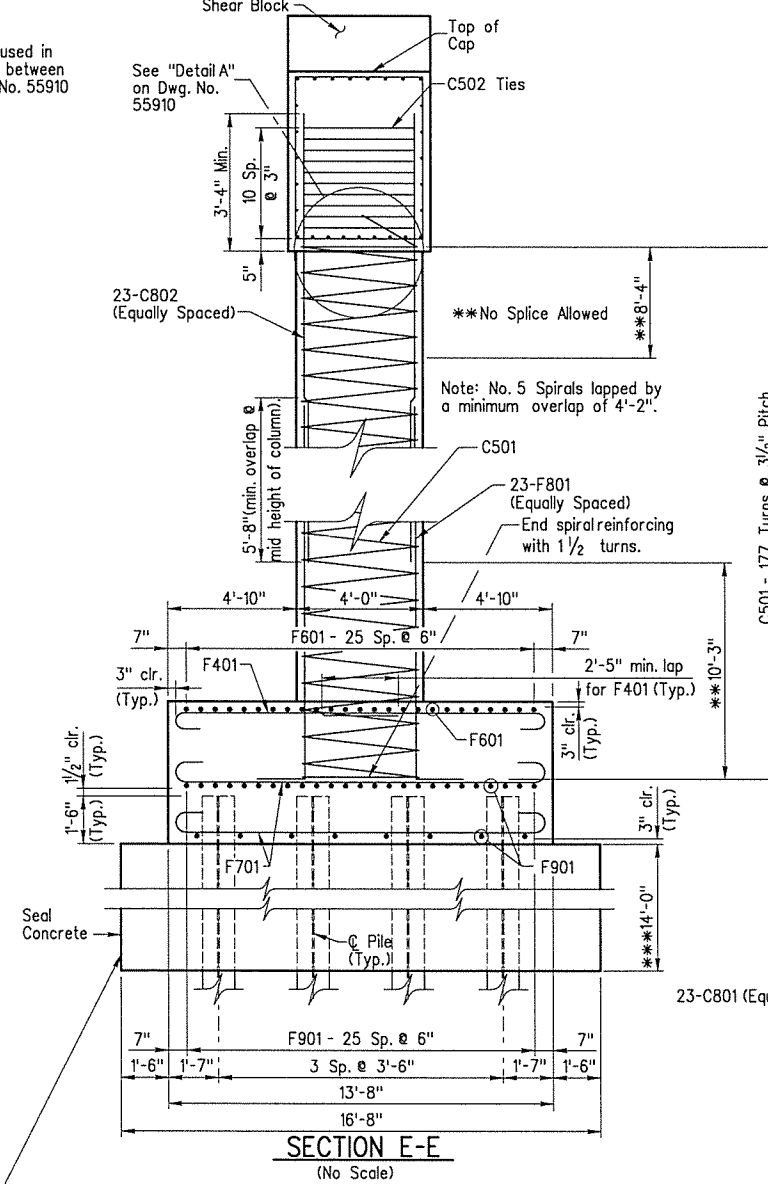
BENTS 3 AND 4 - ELEVATION
(STAGE 1 CONSTRUCTION, LOOKING AHEAD)



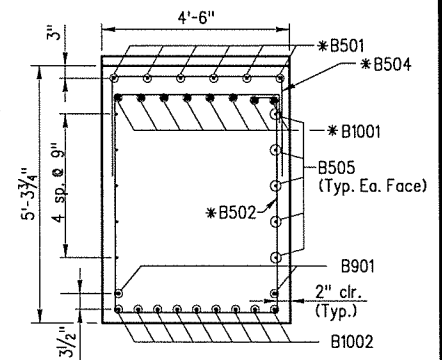
SECTION B-B
(No Scale)



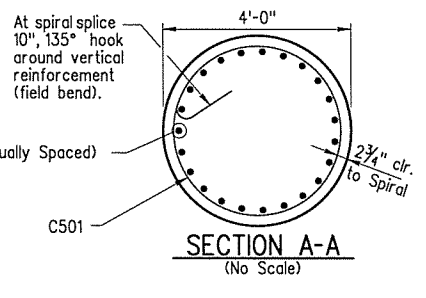
SECTION C-C
(No Scale)



SECTION E-E
(No Scale)



SECTION D-D
(No Scale)



SECTION A-A
(No Scale)

* Reinforcing bars in top of cap shall be properly placed to avoid interference with anchor bolts or sheet metal sleeves.

Neat lines of seal.
The inside face of the cofferdam shall be at or outside the seal concrete dimensions shown.
The plan quantity for seal concrete and structural excavation shall be based on the dimensions shown.

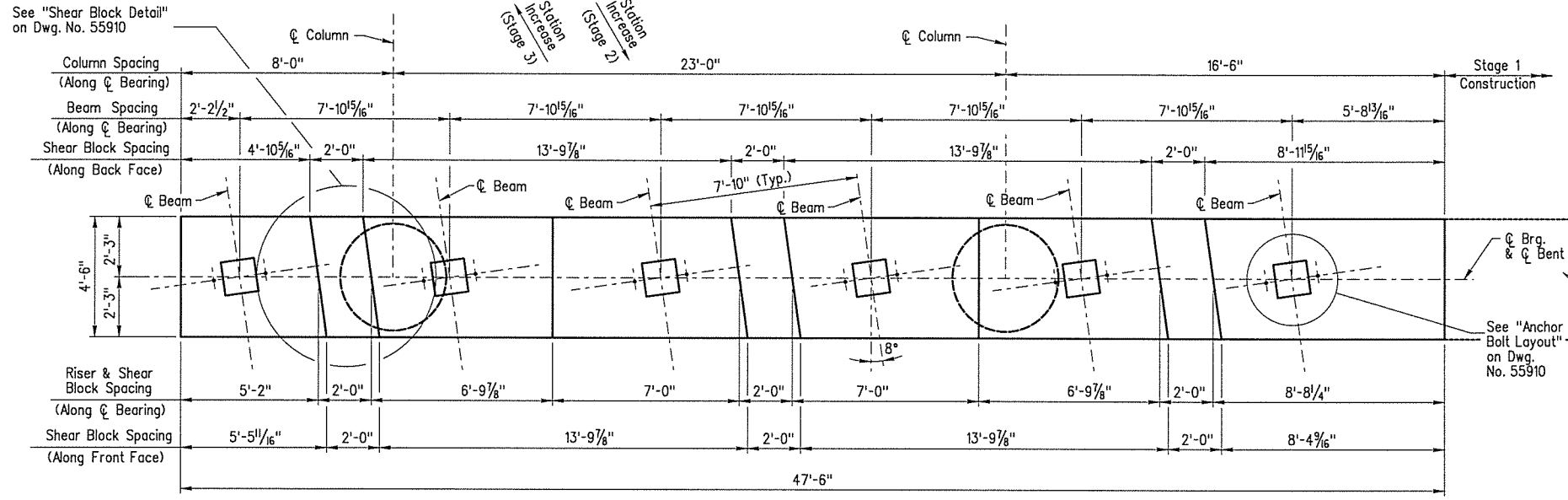
BRIDGE ENGINEER
PRINT DATE: 11/3/2014

SHEET 1 OF 3
DETAILS OF INTERMEDIATE BENTS 3 & 4
BRIDGE OVER FISHING LAKE
ST. FRANCIS COUNTY
ROUTE 40 SECTION 51
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARKANSAS

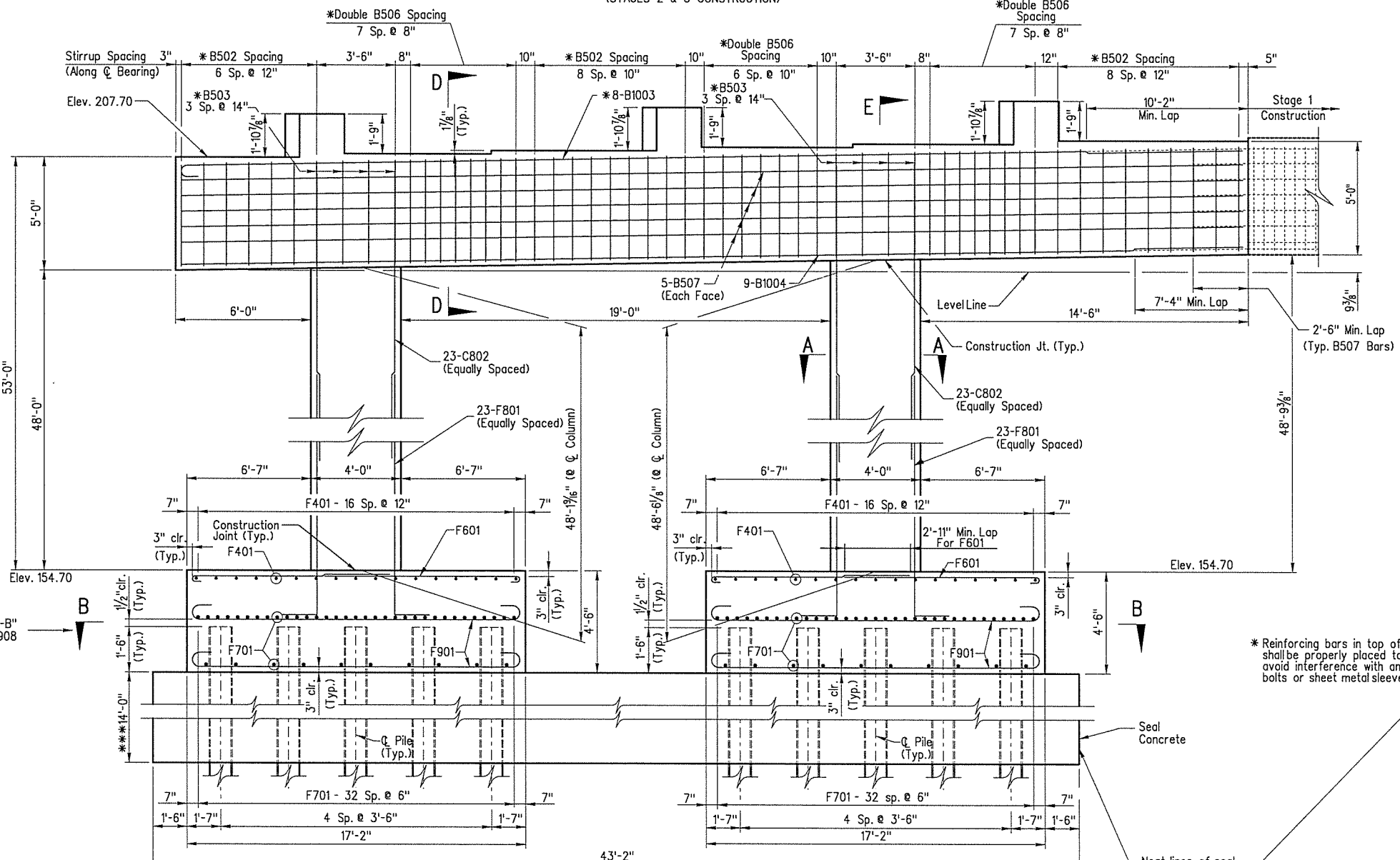
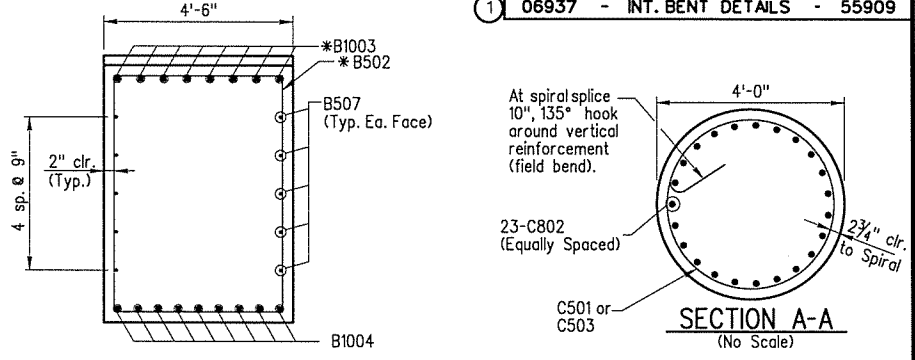
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CHECKED BY: CGW DATE: 4/8/14
DESIGNED BY: BLB DATE: 2/10/14 SCALE: No scale
BRIDGE NO. 06937 DRAWING NO. 55908

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO.						BBO112	43	90

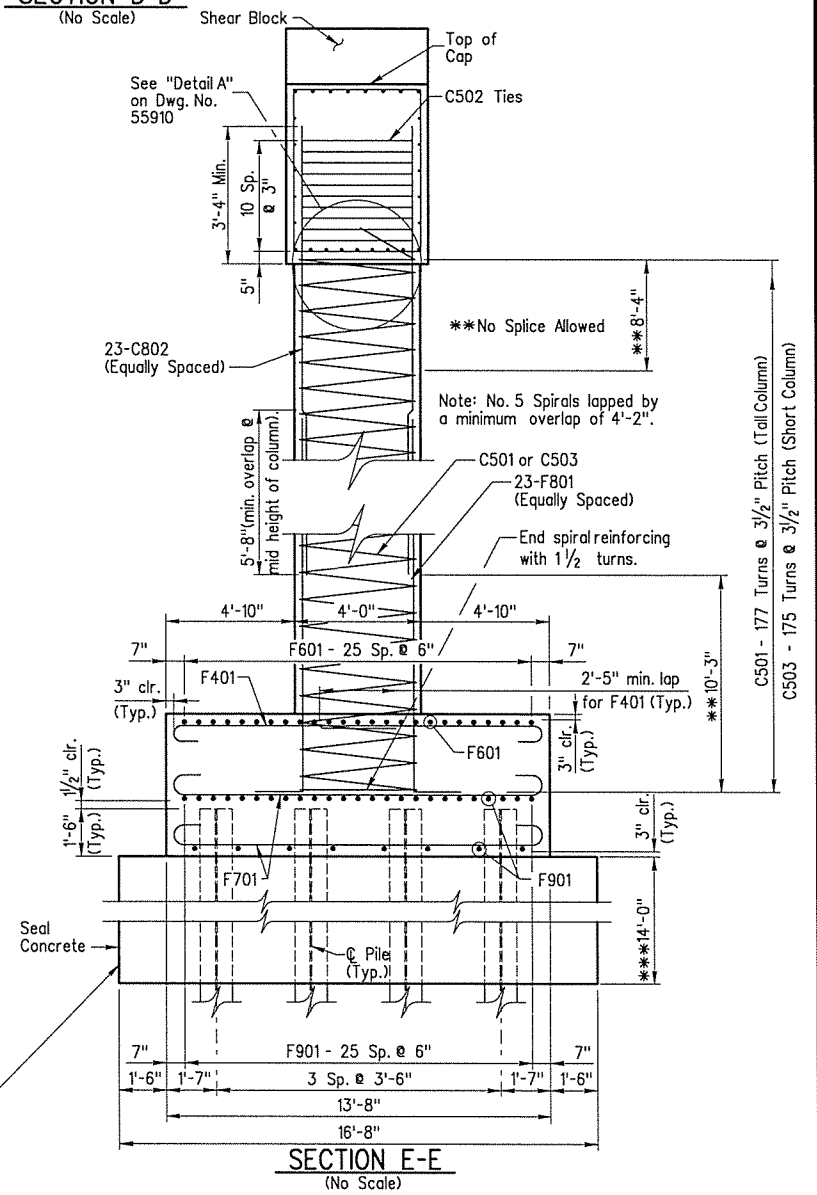
06937 - INT. BENT DETAILS - 55909



BENTS 3 AND 4 - PLAN
(STAGES 2 & 3 CONSTRUCTION)



BENTS 3 AND 4 - ELEVATION
(STAGE 2 CONSTRUCTION LOOKING BACK, STAGE 3 CONSTRUCTION LOOKING AHEAD)



SECTION E-E
(No Scale)

SHEET 2 OF 3
DETAILS OF INTERMEDIATE BENTS 3 & 4
BRIDGE OVER FISHING LAKE
ST. FRANCIS COUNTY
ROUTE 40 SECTION 51
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARKANSAS

STATE OF ARKANSAS
REGISTERED PROFESSIONAL ENGINEER
CHARLES G. WILSON
No. 25927
BRIDGE ENGINEER
PRINT DATE: 11/3/2014

DRAWN BY: JWB DATE: 3/5/14 FILENAME: bbb0112x1_bx5.dgn
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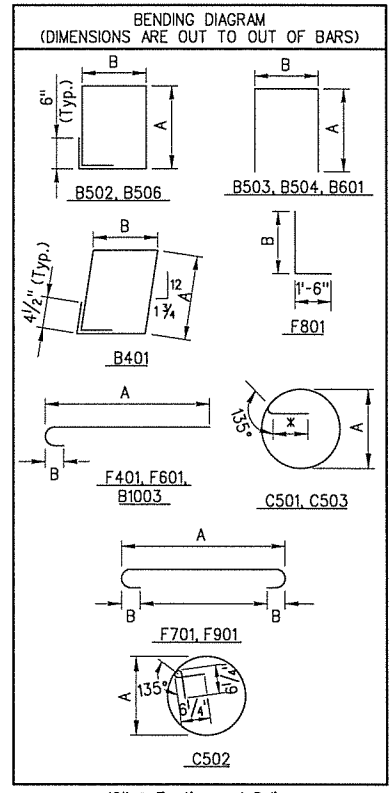
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				6	ARK.			
				JOB NO.		BBO112	44	90

06937 - INT. BENT DETAILS - 55910

Bar List - Stage 1 Construction (Per Int. Bent)					
Mark	No. Req'd	Length	A	B	Pin Dia.
B401	4	12'-0"	4'-2"	1'-8"	2"
B501	6	25'-4"	---	---	Str.
B502	7	17'-11"	4'-6 1/2"	4'-2"	2 1/2"
B503	8	13'-1"	4'-6 1/2"	4'-2"	2 1/2"
B504	33	8'-0"	2'-0"	4'-2"	2 1/2"
B505	10	41'-0"	---	---	Str.
B506	64	15'-1"	4'-6 1/2"	2'-9"	Str.
B601	20	8'-2"	3'-7"	1'-4"	4 1/2"
B901	2	35'-8"	---	---	Str.
B1001	8	56'-4"	---	---	Str.
B1002	9	50'-8"	---	---	Str.
C501	2	2005'-8"	3'-6 1/2"	---	3 3/4"
C502	22	12'-6"	3'-6 1/2"	---	3 3/4"
C801	46	30'-7"	---	---	Str.
F401	68	8'-4"	7'-10"	4 1/2"	3"
F601	104	10'-6"	9'-10"	6"	4 1/2"
F701	86	14'-10"	13'-2"	7"	5 1/4"
F801	46	31'-2"	---	29'-10"	6"
F901	68	18'-8"	16'-2"	10"	9"

Bar List - Stage 2 Construction (Per Int. Bent)					
Mark	No. Req'd	Length	A	B	Pin Dia.
B401	6	12'-0"	4'-2"	1'-8"	2"
B502	25	17'-11"	4'-6 1/2"	4'-2"	2 1/2"
B503	8	13'-1"	4'-6 1/2"	4'-2"	2 1/2"
B506	46	15'-1"	4'-6 1/2"	2'-9"	Str.
B507	10	47'-2"	---	---	Str.
B601	30	8'-2"	3'-7"	1'-4"	4 1/2"
B1003	8	48'-9"	47'-4"	11 1/2"	10"
B1004	9	47'-4"	---	---	Str.
C501	1	2005'-8"	3'-6 1/2"	---	3 3/4"
C502	22	12'-6"	3'-6 1/2"	---	3 3/4"
C503	1	1983'-5"	3'-6 1/2"	---	3 3/4"
C802	46	30'-4"	---	---	Str.
F401	68	8'-4"	7'-10"	4 1/2"	3"
F601	104	10'-6"	9'-10"	6"	4 1/2"
F701	86	14'-10"	13'-2"	7"	5 1/4"
F801	46	31'-2"	---	29'-10"	6"
F901	68	18'-8"	16'-2"	10"	9"

Bar List - Stage 3 Construction (Per Int. Bent)					
Mark	No. Req'd	Length	A	B	Pin Dia.
B401	6	12'-0"	4'-2"	1'-8"	2"
B502	25	17'-11"	4'-6 1/2"	4'-2"	2 1/2"
B503	8	13'-1"	4'-6 1/2"	4'-2"	2 1/2"
B506	46	15'-1"	4'-6 1/2"	2'-9"	Str.
B507	10	47'-2"	---	---	Str.
B601	30	8'-2"	3'-7"	1'-4"	4 1/2"
B1003	8	48'-9"	47'-4"	11 1/2"	10"
B1004	9	47'-4"	---	---	Str.
C501	1	2005'-8"	3'-6 1/2"	---	3 3/4"
C502	22	12'-6"	3'-6 1/2"	---	3 3/4"
C503	1	1983'-5"	3'-6 1/2"	---	3 3/4"
C802	46	30'-4"	---	---	Str.
F401	68	8'-4"	7'-10"	4 1/2"	3"
F601	104	10'-6"	9'-10"	6"	4 1/2"
F701	86	14'-10"	13'-2"	7"	5 1/4"
F801	46	31'-2"	---	29'-10"	6"
F901	68	18'-8"	16'-2"	10"	9"



GENERAL NOTES

All concrete shall be Class "S" with a minimum 28 day compressive strength of $f'_c = 3,500$ psi.

Concrete shall be poured in the dry and exposed corners shall be chamfered $3/4"$ unless otherwise noted.

If anchor bolts are drilled into cap, top reinforcing bars shall be properly placed to avoid damage.

All reinforcing steel shall conform to AASHTO M31 or M322, Type A, Grade 60.

Spiral reinforcing shall be plain round or deformed steel bars meeting the requirements of AASHTO M31 or M322, Type A, Grade 60, or shall be cold drawn wire meeting the requirements of AASHTO M32 or M225 (Grade 70) with a minimum diameter of 0.625". Spiral reinforcing shall be paid for at the contract unit price bid per pound for "Reinforcing Steel-Bridge (Grade 60)". No additional payment shall be made for spacers, additional splices, or bracing needed for assembly, shipping, handling, or erecting.

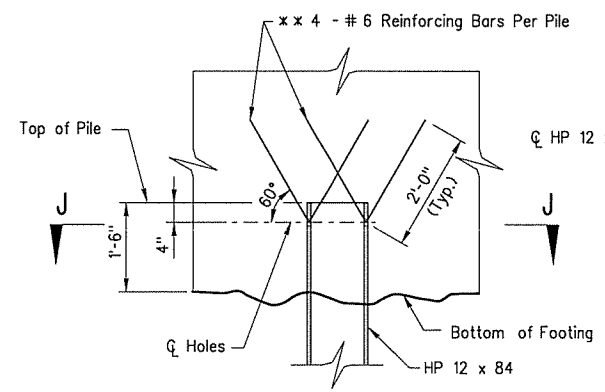
Spiral reinforcing projected into the footing shall be terminated with $1/2$ turns and a 135° hook with a $10"$ tailhooked around a vertical bar and projected into the column core. The 135° hook may be field bent.

Spiral reinforcing at lapped splices shall be terminated by a 135° hook with a $10"$ tailhooked around a vertical bar and projected into the column core. The 135° hook may be field bent.

Spiral reinforcing projected into the cap shall be terminated with $1/2$ turns and a 135° hook with a $24"$ tailhooked around a vertical bar and projected into cap within the column core. The 135° hook may be field bent.

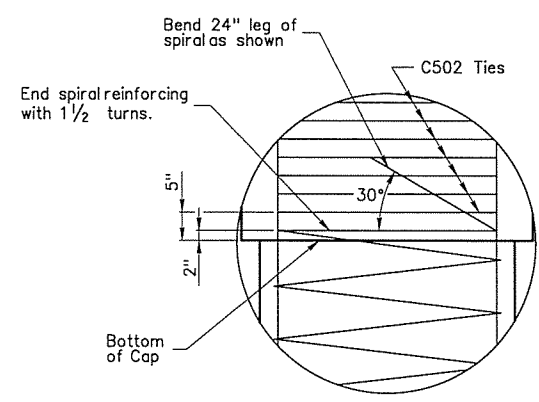
For additional information see layout.

** Tie or wedge this reinforcing to bear at top of holes. Orient reinforcing such as to maintain a minimum of 3" cover to footing edge.

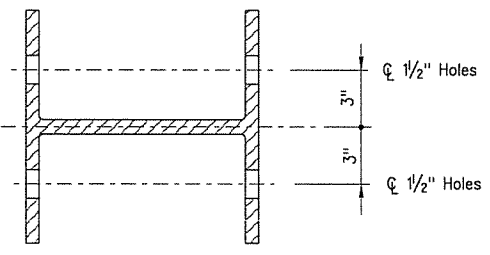


DETAIL AT HP PILE TOP
(No Scale)

Note: Reinforcing bars will not be paid for directly, but will be considered as part of the corresponding item "Steel Piles (HP 12x84)".

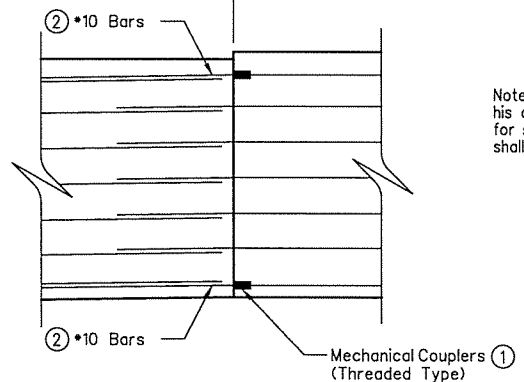


DETAIL A
(No Scale)



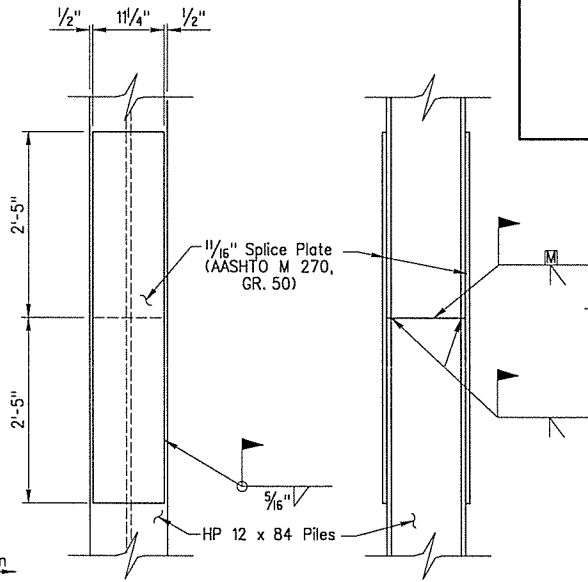
SECTION J-J
(No Scale)

Stage 2 or 3 Construction Stage 1 Construction



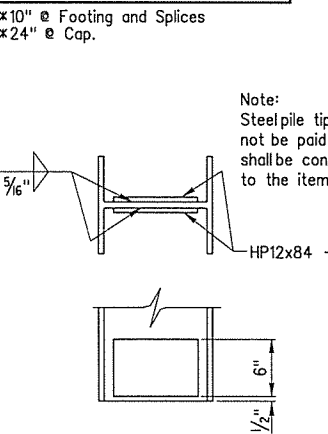
OPTIONAL MECHANICAL COUPLER DETAIL
(No Scale)

- The Mechanical Couplers shall be an approved type in accordance with AHTD Qualified Products List (QPL). The cost of Mechanical Couplers shall not be measured for separate payment but shall be considered subsidiary to the item "REINFORCING STEEL - BRIDGE (GRADE 60)". Mechanical Couplers shall be developed at least 125% of the specified yield strength of the Reinforcing Steel.
- One end of bar shall be threaded to match Mechanical Coupler. Length of bar shall match lap splice length detailed on plans.

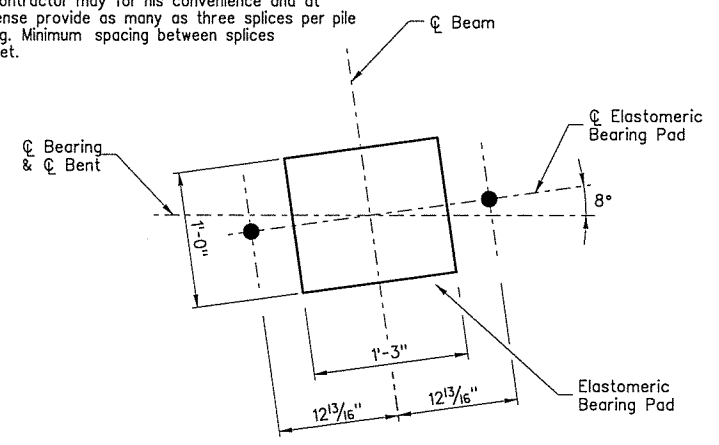


HP PILE SPlice DETAIL
(No Scale)

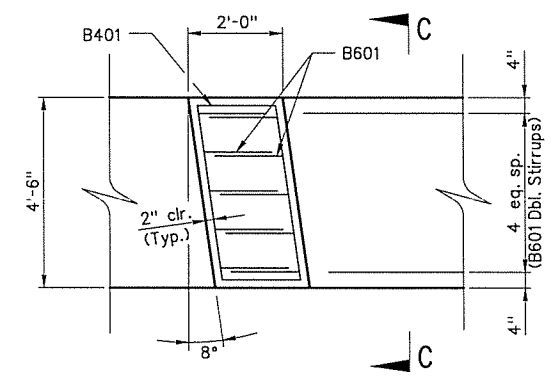
Note: The Contractor may for his convenience and at his own expense provide as many as three splices per pile for steelpiling. Minimum spacing between splices shall be 5 feet.



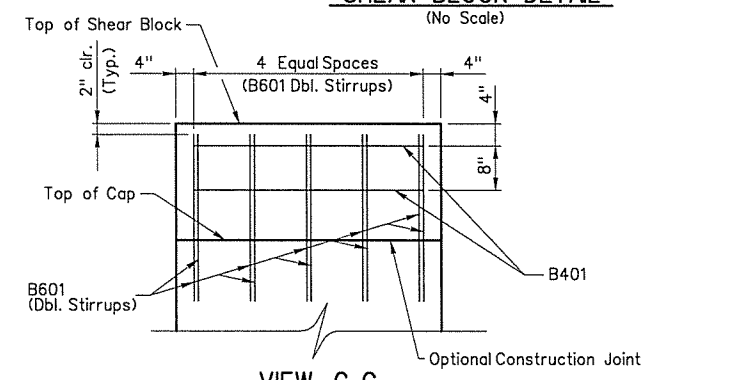
REINFORCING DETAIL FOR STEEL PILE TIP
(No Scale)



ANCHOR BOLT LAYOUT - BENT 3 & 4
(No Scale)



SHEAR BLOCK DETAIL
(No Scale)



VIEW C-C
(No Scale)

SHEET 3 OF 3
DETAILS OF INTERMEDIATE BENTS 3 & 4
BRIDGE OVER FISHING LAKE
ST. FRANCIS COUNTY
ROUTE 40 SECTION 51
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARKANSAS



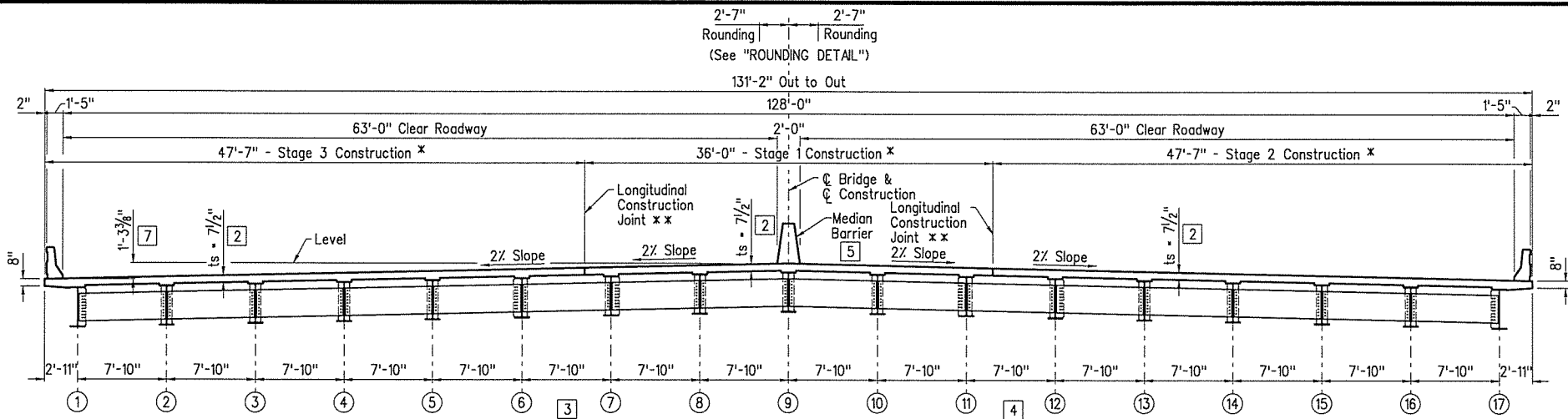
BRIDGE ENGINEER
PRINT DATE: 11/3/2014

DRAWN BY: JWB DATE: 3/5/14 FILENAME: bbb0112x1Lbx6.dgn
CHECKED BY: CGW DATE: 4/8/14
DESIGNED BY: BLB DATE: 2/10/14 SCALE: NO SCALE
BRIDGE NO. 06937 DRAWING NO. 55910

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AD PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	BBO112	45	90	

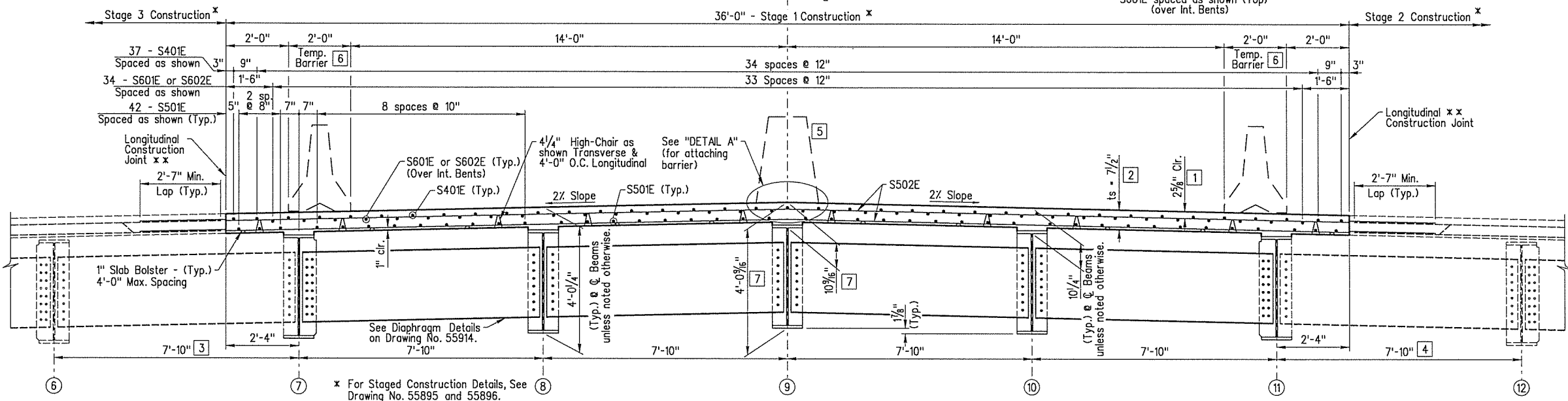
06937 - SPAN DETAILS - 55911

- TOLERANCE**
Minus = 1/4"
Plus = Equal to amount of Slab Thickening used to meet Slab Thickness Tolerance - See "ADJUSTMENT FOR SLAB THICKNESS TOLERANCE WHEN REMOVABLE DECK FORMING IS USED" on Drawing No. 55912.
- See "ADJUSTMENT FOR SLAB THICKNESS TOLERANCE WHEN REMOVABLE DECK FORMING IS USED" on Drawing No. 55912.
- Before the Stage 3 deck pour, loosely install as many bolts as possible on both ends of the diaphragm in this bay to the satisfaction of the Engineer. Install remaining bolts and fully tighten all bolts in diaphragms between Beams 6 and 7 only after all deck pours for Stage 3 Construction are complete.
- Before the Stage 2 deck pour, loosely install as many bolts as possible on both ends of the diaphragm in this bay to the satisfaction of the Engineer. Install remaining bolts and fully tighten bolts in diaphragms between Beams 11 and 12 only after all deck pours for Stage 2 Construction are complete.
- 2' wide Median Barrier (Stage 4 Construction)
- Threaded inserts shall be cast in place in Stage 1 Construction to accommodate the connection of temporary barrier. See Standard Drawing TC-4 for additional details.
- Measured to Working Point - See Rounding Detail.

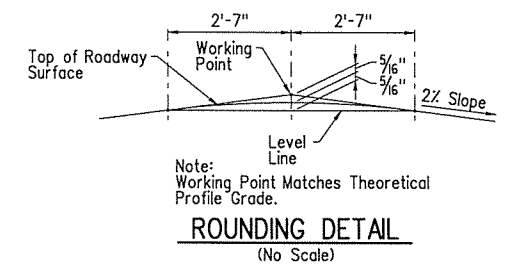


Note:
Class 1 Protective Surface Treatment shall be applied to the roadway surface, the top and roadway surfaces of the Median Barrier, and the top and roadway surface of each parapet rail.

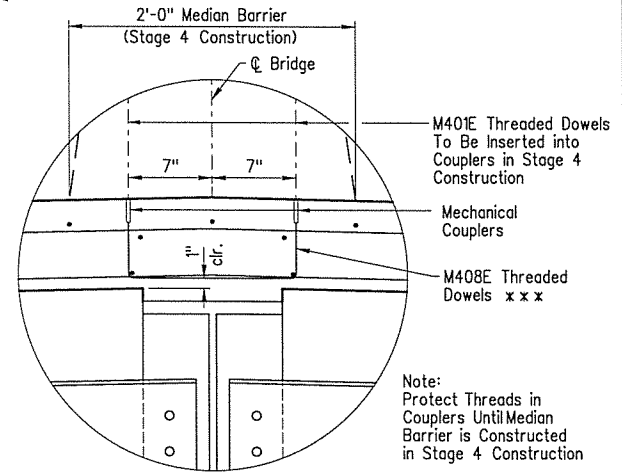
SLAB REINFORCING (Stage 1 Construction)
Transverse - S502E @ 6" Centers in Top & Bottom
Longitudinal - S401E spaced as shown (Top)
S501E spaced as shown (Bottom)
S601E spaced as shown (Top) (over Int. Bents)



* For Staged Construction Details, See Drawing No. 55895 and 55896.
** See Details on Drawing No. 55918.

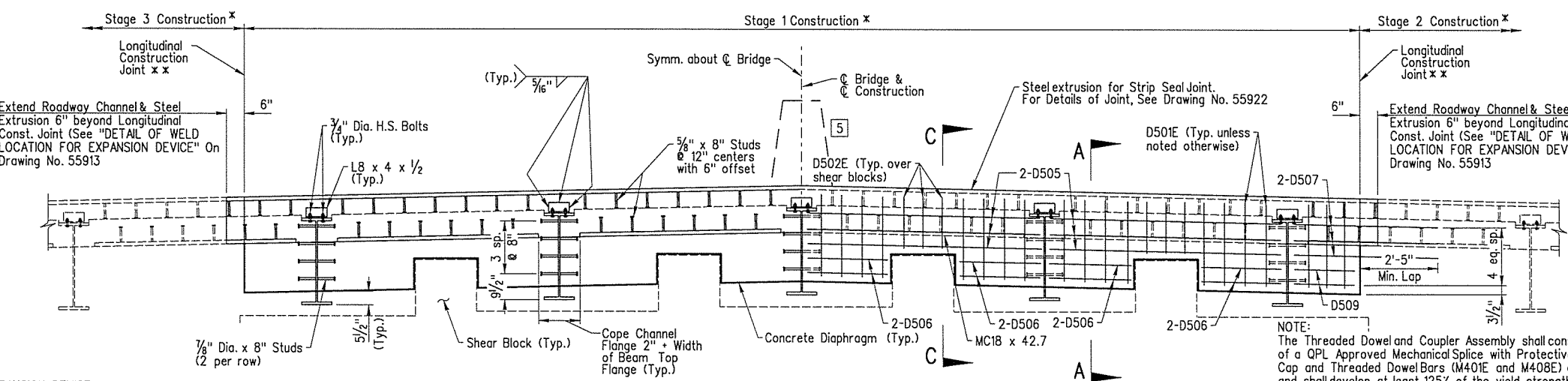


ROUNDING DETAIL
(No Scale)



DETAIL "A"
(No Scale)

*** Space and Orient M408E Bars to align Mechanical Couplers with M401E Bars to be installed in Stage 4 Construction. See Median Barrier Details on Drawing No. 55921 for spacing and positioning of M401E Bars.



VIEW AT C.L. JOINT
(Looking Ahead)
(Stage 1 Construction)
(No Scale)

NOTE:
The Threaded Dowel and Coupler Assembly shall consist of a QPL Approved Mechanical Splice with Protective Cap and Threaded Dowel Bars (M401E and M408E) as shown and shall develop at least 125% of the yield strength of the Dowel Bars.
M401E and M408E Dowel Bars shall be a minimum 60 ksi yield strength and threaded as required. Threaded Dowel and Coupler assembly, except mating surfaces, shall be epoxy coated in accordance with the requirements of Section 804.

BRIDGE ENGINEER
PRINT DATE: 11/3/2014

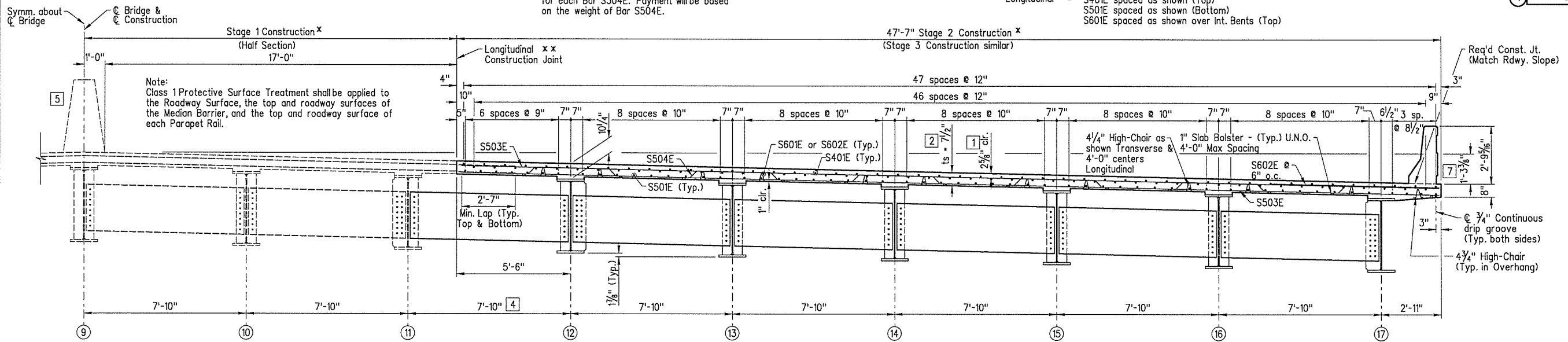
SHEET 1 OF 13
DETAILS OF 433'-0" CONT. COMP. W-BEAM UNIT
BRIDGE OVER FISHING LAKE
ST. FRANCIS COUNTY
ROUTE 40 SECTION 51
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARKANSAS

DRAWN BY: LHG DATE: 3/28/14 FILENAME: bbb0112x1.x11.dgn
CHECKED BY: MAA DATE: 4/15/14
DESIGNED BY: CJC DATE: 3/24/14 SCALE: No Scale
BRIDGE NO. 06937 DRAWING NO. 55911

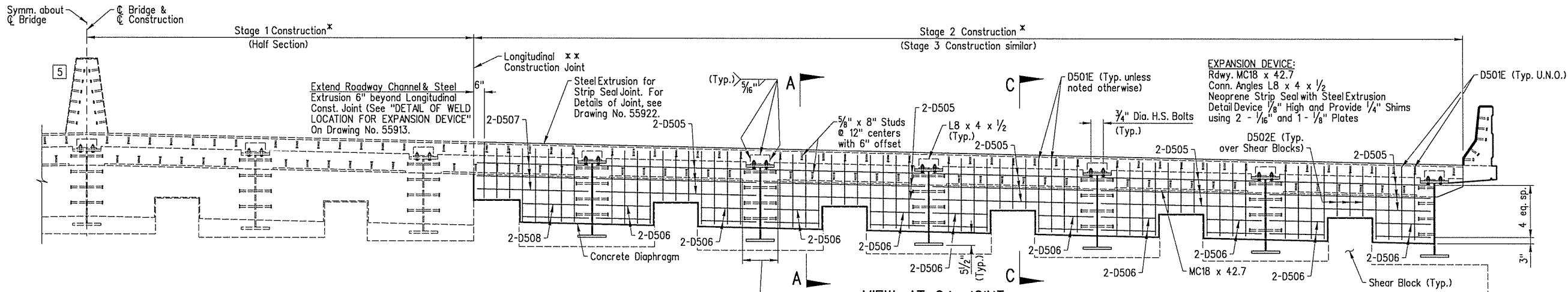
DATE REVISED	DATE FILED	DATE REVISED	DATE FILED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
						JOB NO.	BBO112	46
						06937 - SPAN DETAILS - 55912		

Note:
At the Contractor's option, one Epoxy coated #5 Bar in the Top and one Epoxy Coated #5 Bar in the Bottom may be substituted for each Bar S504E. Payment will be based on the weight of Bar S504E.

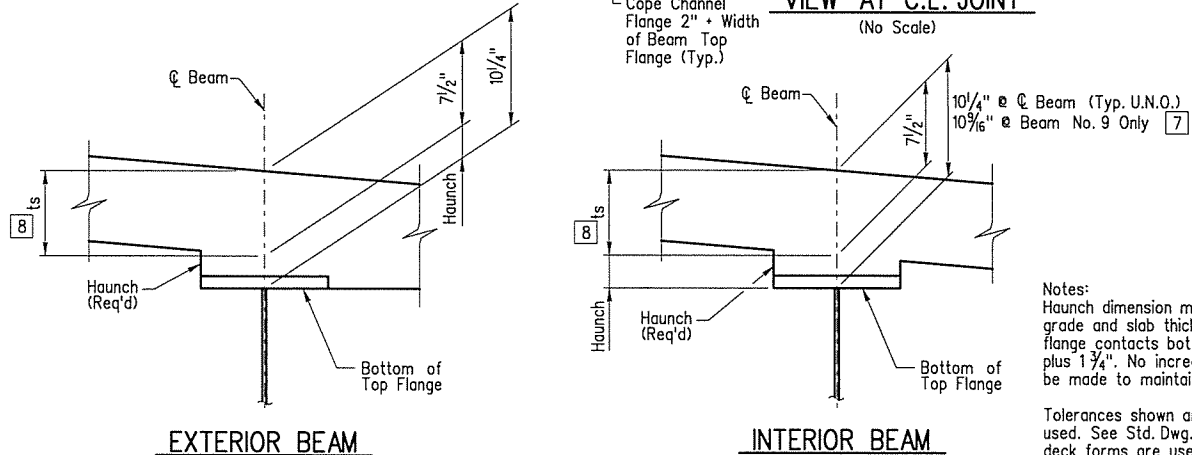
SLAB REINFORCING (Stage 2 Construction)
 Transverse - S503E @ 12" Centers in Top & Bottom
 S504E @ 12" Centers bent up over Beams
 S602E @ 6" Centers in Top of Overhang
 Longitudinal - S401E spaced as shown (Top)
 S501E spaced as shown (Bottom)
 S601E spaced as shown over Int. Bents (Top)



PARTIAL TYPICAL SECTION
(No Scale)



VIEW AT C.L. JOINT
(No Scale)



ADJUSTMENT FOR SLAB THICKNESS TOLERANCE WHEN REMOVABLE DECK FORMING IS USED
(No Scale)

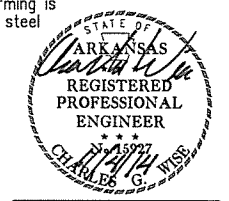
- TOLERANCE**
- Minus = 1/4"
Plus = Equal to amount of Slab Thickening used to meet Slab Thickness Tolerance - See "ADJUSTMENT FOR SLAB THICKNESS TOLERANCE WHEN REMOVABLE DECK FORMING IS USED" detail.
 - See "ADJUSTMENT FOR SLAB THICKNESS TOLERANCE WHEN REMOVABLE DECK FORMING IS USED" detail.
 - Before the Stage 3 deck pour, loosely install as many bolts as possible on both ends of the diaphragm in this bay to the satisfaction of the Engineer. Install remaining bolts and fully tighten all bolts in diaphragms between Beams 6 and 7 only after all deck pours for Stage 3 Construction are complete.
 - Before the Stage 2 deck pour, loosely install as many bolts as possible on both ends of the diaphragm in this bay to the satisfaction of the Engineer. Install remaining bolts and fully tighten bolts in diaphragms between Beams 11 and 12 only after all deck pours for Stage 2 Construction are complete.
 - 2' wide Median Barrier (Stage 4 Construction).
 - Threaded inserts shall be cast in place in Stage 1 Construction to accommodate the connection of temporary barrier. See Standard Drawing TC-4 for additional details.
 - Measured to Working Point - See Rounding Detail.
 - Tolerance when removable deck forming is used is +1/2", -1/4". Haunch forming is required and shall be adjusted to maintain slab thickness tolerance.

Note:
See Drawing No. 55923 for Sections A-A & C-C.

LEGEND
U.N.O. - Unless Noted Otherwise

Notes:
Haunch dimension may vary within the following limits to maintain the grade and slab thickness tolerance. Minimum - occurs when top flange contacts bottom reinforcing steel. Maximum-top flange thickness plus 1 3/4". No increase in concrete and structural steel quantities will be made to maintain tolerances.

Tolerances shown are applicable only when removable deck forming is used. See Std. Dwg. No. 55005 for tolerances when permanent steel deck forms are used. Payment for concrete shall be based on removable deck forming.



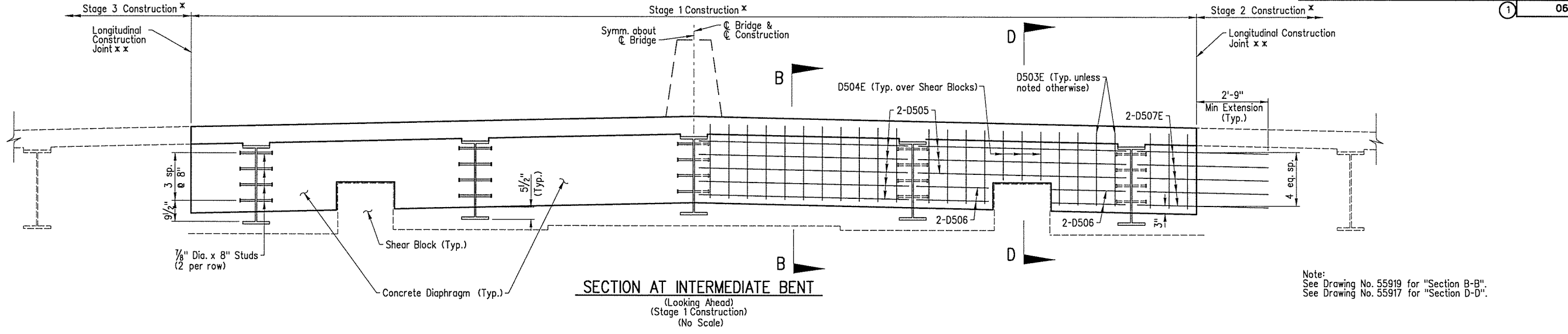
BRIDGE ENGINEER
PRINT DATE: 11/3/2014

SHEET 2 OF 13
 DETAILS OF 433'-0" CONT. COMP. W-BEAM UNIT
 BRIDGE OVER FISHING LAKE
 ST. FRANCIS COUNTY
 ROUTE 40 SECTION 51
 ARKANSAS STATE HIGHWAY COMMISSION
 LITTLE ROCK, ARKANSAS

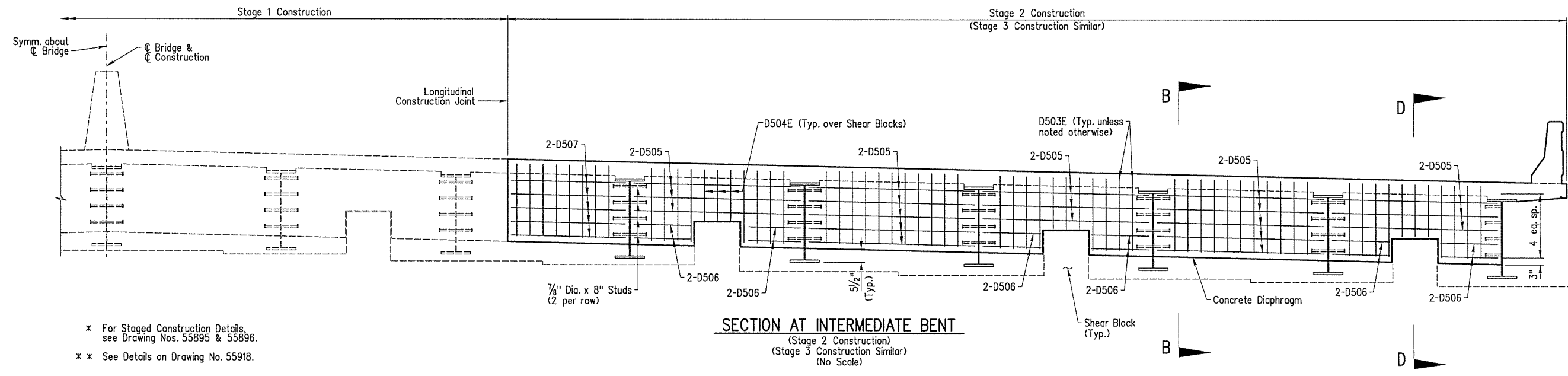
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 CHECKED BY: MAA DATE: 4/15/14
 DESIGNED BY: CJC DATE: 3/24/14 SCALE: No Scale
 BRIDGE NO. 06937 DRAWING NO. 55912

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	BBO112	47	90	

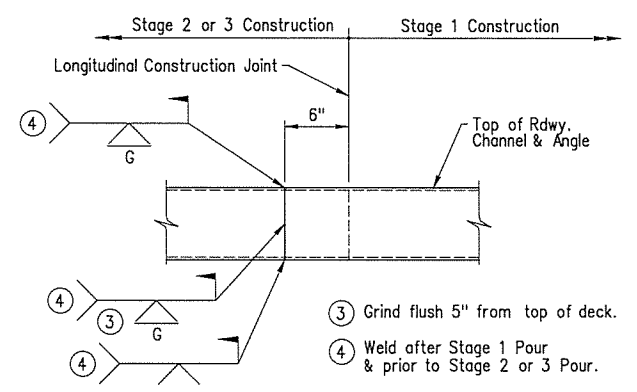
06937 - SPAN DETAIL - 55913



Note:
See Drawing No. 55919 for "Section B-B".
See Drawing No. 55917 for "Section D-D".



* For Staged Construction Details, see Drawing Nos. 55895 & 55896.
* * See Details on Drawing No. 55918.



- ③ Grind flush 5" from top of deck.
- ④ Weld after Stage 1 Pour & prior to Stage 2 or 3 Pour.



BRIDGE ENGINEER
PRINT DATE: 11/3/2014

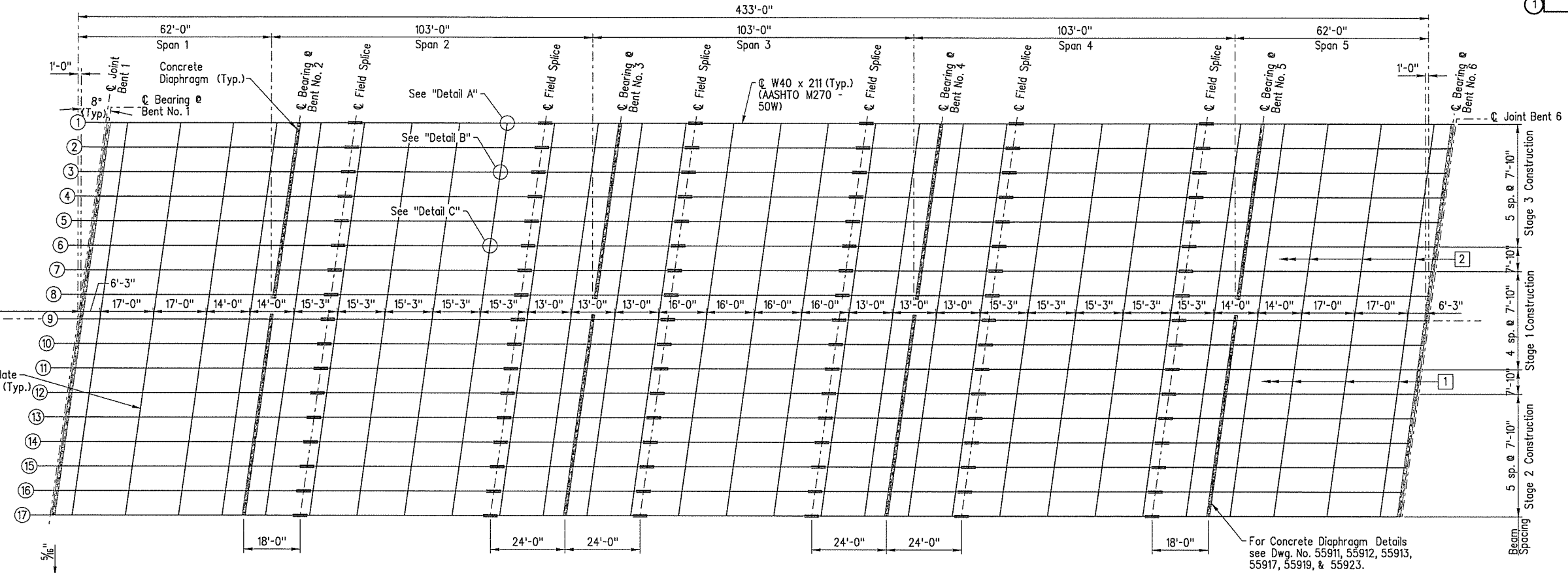
SHEET 3 OF 13
DETAILS OF 433'-0" CONT. COMP. W-BEAM UNIT
BRIDGE OVER FISHING LAKE
ST. FRANCIS COUNTY
ROUTE 40 SECTION 51
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARKANSAS

DRAWN BY: LHG DATE: 3/28/14 FILENAME: bbb0112x1_x13.dgn
CHECKED BY: JRS DATE: 5/16/14
DESIGNED BY: CJC DATE: 3/28/14 SCALE: No Scale
BRIDGE NO. 06937 DRAWING NO. 55913

9:00:01 AM T:\web\VL\XM2600 AHFD On-Call\2011 Task Order B003\Fishing Lake\700 CADD Files\709 Structural Files\Drawings\B106\Fishing Lake TypSec03.dgn 11/3/2014

DATE REVISED	DATE FILED	DATE REVISED	DATE FILED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	BBO112		48	90

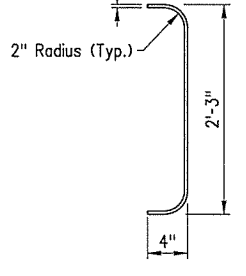
06937 - SPAN DETAILS - 55914



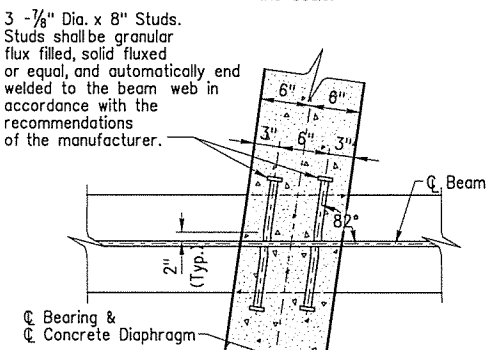
- Before the Stage 2 deck pour, loosely install as many bolts as possible on both ends of the diaphragm in this bay to the satisfaction of the Engineer. Install remaining bolts and fully tighten bolts in diaphragms between Beams 11 and 12 only after all deck pours for Stage 2 Construction are complete.
- Before the Stage 3 deck pour, loosely install as many bolts as possible on both ends of the diaphragm in this bay to the satisfaction of the Engineer. Install remaining bolts and fully tighten all bolts in diaphragms between Beams 6 and 7 only after all deck pours for Stage 3 Construction are complete.
- If permanent steel deck forms are used the fabricator shall clip the plates as necessary to accommodate the deck form support. Inside corner of clip shall have a 1" minimum radius.
- Stop weld 1/4" to 1" from end of clip.

For Concrete Diaphragm Details see Dwg. No. 55911, 55912, 55913, 55917, 55919, & 55923.

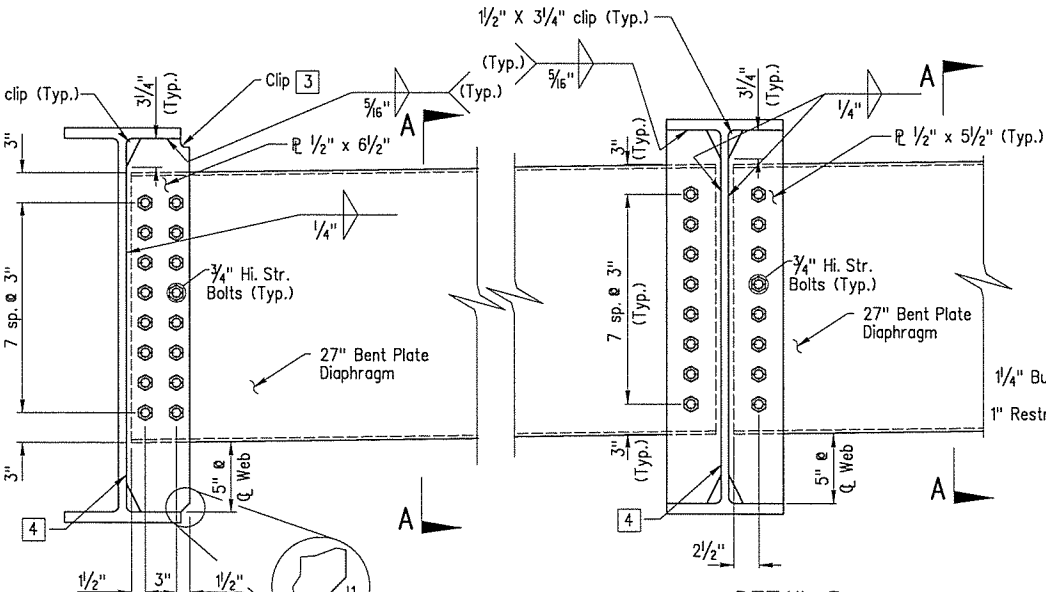
FRAMING PLAN
(No Scale)



SECTION A-A
(No Scale)



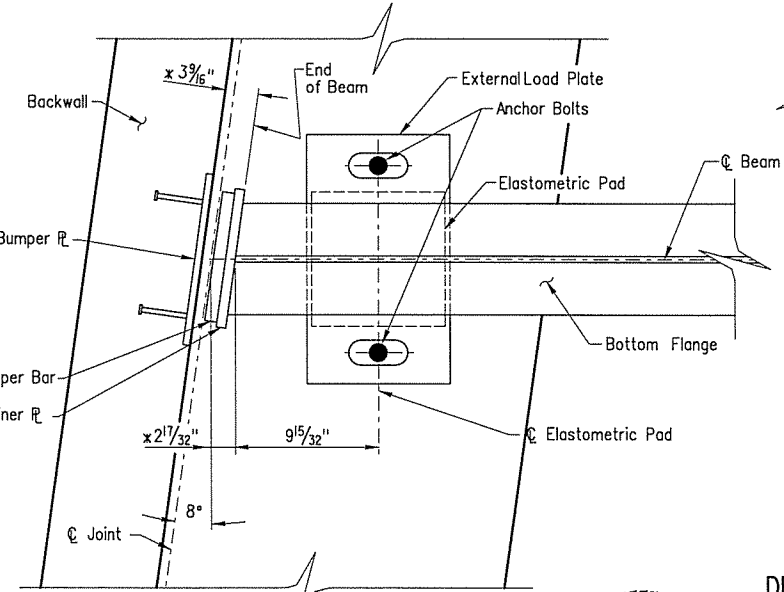
CONCRETE DIAPHRAGM CONNECTION DETAIL AT BENTS
(No Scale)



DETAIL A
(Beam 1 shown)
(Beam 17 opposite hand)
(No Scale)

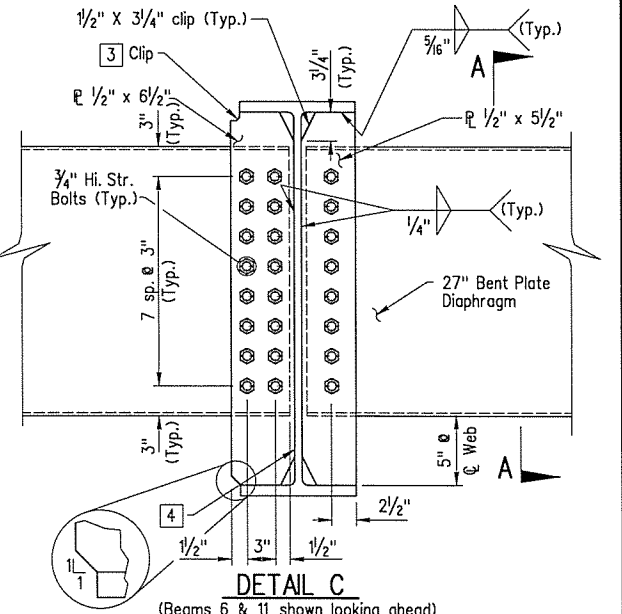
DETAIL B
(Typical @ Beams 2-5, 8-10 & 13-16)
(No Scale)

Note: Bolts in diaphragm connections shall be properly installed and tightened in accordance with Subsection 807.71 of the Standard Specifications except as noted.



PLAN OF BEARING AT END BENT
(No Scale)
x @ 60°F

Note: For Bumper Bar and Restrainer Plate details, see Drawing No. 55917. For Bumper Plate Details, see Drawing No. 55902.



DETAIL C
(Beams 6 & 11 shown looking ahead)
(Beams 7 & 12 opposite hand)
(No Scale)

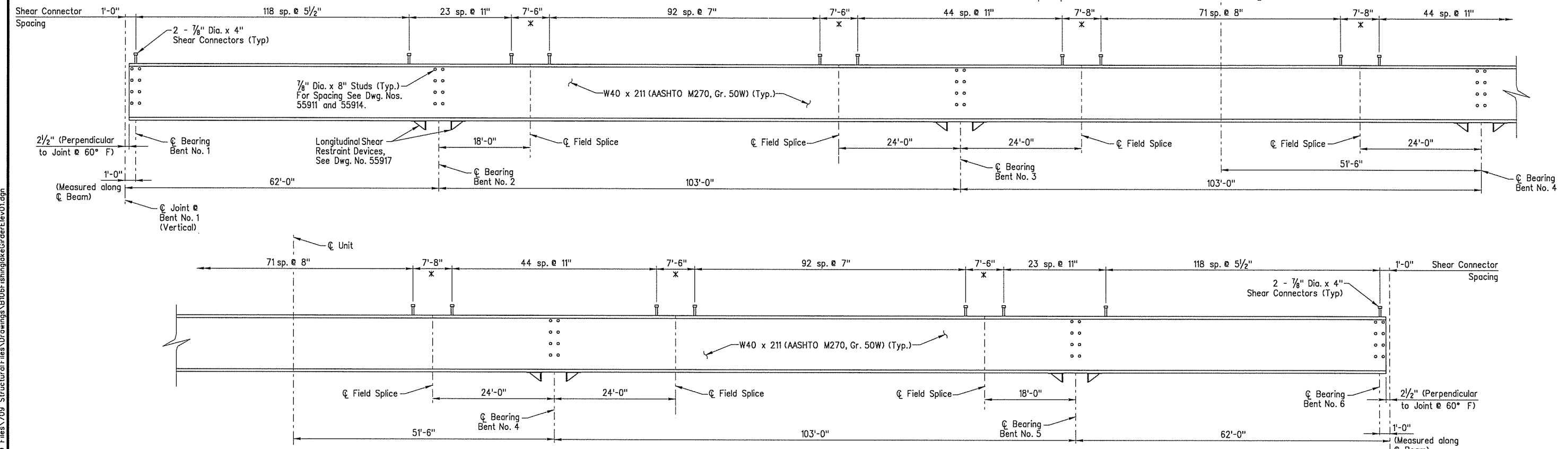
STATE OF ARKANSAS
REGISTERED PROFESSIONAL ENGINEER
No. 11328
CHRISTOPHER J. CRUWELL
BRIDGE ENGINEER
PRINT DATE: 11/3/2014

SHEET 4 OF 13
DETAILS OF 433'-0" CONT. COMP. W-BEAM UNIT
BRIDGE OVER FISHING LAKE
ST. FRANCIS COUNTY
ROUTE 40 SECTION 51
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARKANSAS
DRAWN BY: LHG DATE: 3/25/14 FILENAME: bbb0112x14.dgn
CHECKED BY: CJC DATE: 5/19/14
DESIGNED BY: JRS DATE: 3/24/14 SCALE: No Scale
BRIDGE NO. 06937 DRAWING NO. 55914

DATE REVISED	DATE FLWED	DATE REVISED	DATE FLWED	FED. RD. DIST. NO.	STATE	FED. AD PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		BBO112	49	90
				① 06937 - SPAN DETAILS - 55915				

×2 - 7/8" Dia. x 4" shear connectors will be required at about 8" spacing when the bolted field splice is omitted. Payment will be made on the basis of the plan quantities.

Note: Bolted field splices shown may be eliminated or shop welded splices may be substituted with the approval of the Engineer. Payment will be made on the basis of the plan quantities.

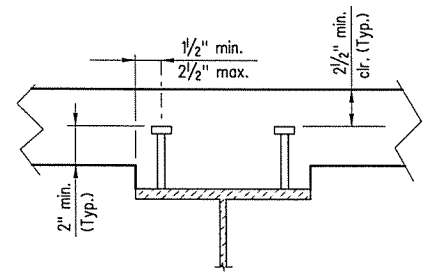


TYPICAL BEAM ELEVATION
(No Scale)

TABLE FOR WELDS

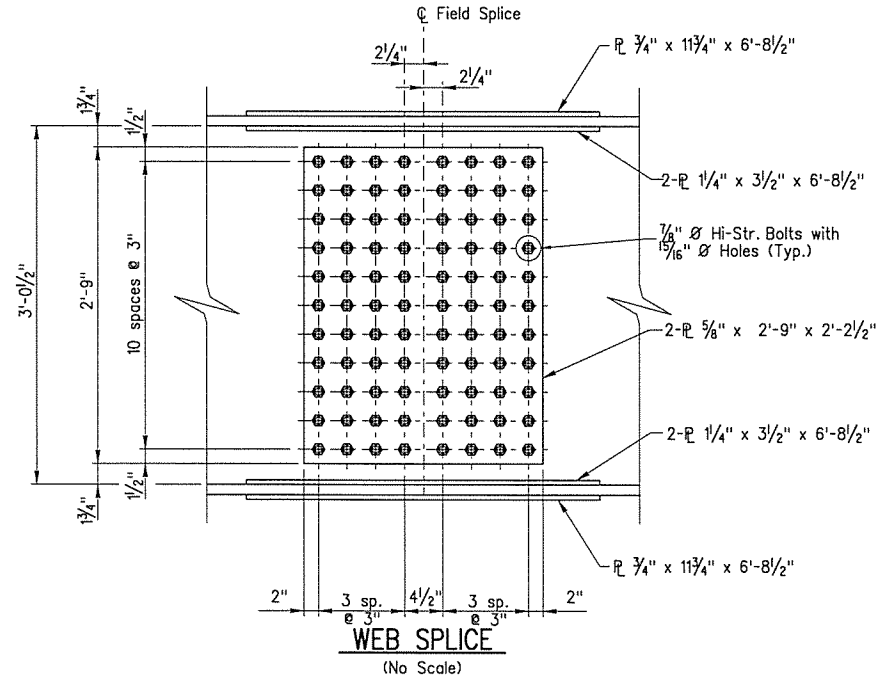
Material Thickness of Thicker Part Joined (inches)	Minimum Size of Fillet Weld (inches)	Single Pass Weld Must Be Used
To 3/4" inclusive	1/4"	
Over 3/4"	5/16"	

Note: When a fillet weld size, as shown on the plans, is larger than the minimum, the first pass shall be that specified for minimum size of fillet weld.

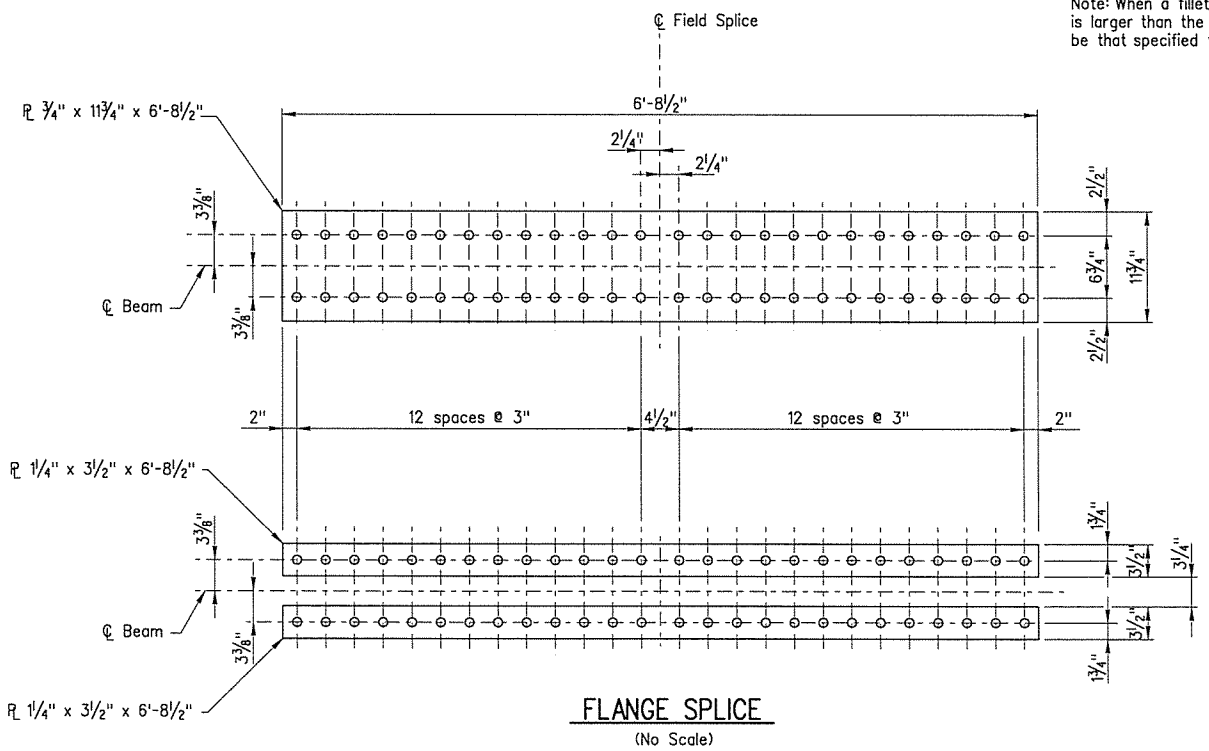


Stud Shear Connectors shown shall be 7/8" Ø x 4" long, granular flux filled, solid fluxed or equal, and automatically end welded to the beam flange in accordance with the recommendations of the Manufacturer. 3/4" Ø studs may be used in place of the 7/8" Ø studs shown at the ratio of 1.361-3/4" Ø studs in place of one 7/8" Ø stud. 7/8" Ø studs will be used as basis for measurement of structural steel in shear connectors. Maximum stud spacing = 2'-0".

SHEAR CONNECTOR DETAIL
(No Scale)



Note:
1. All Field Splice Plates shall be AASHTO M270, Gr. 50W.
2. All Field Splice Bolts shall be 7/8" Hi-Str. Bolts.
3. All Field Splice Bolt Holes shall be 15/16" Dia.



FLANGE SPICE
(No Scale)

STATE OF ARKANSAS
REGISTERED PROFESSIONAL ENGINEER
CHARLES G. WISSE
No. 15997
BRIDGE ENGINEER
PRINT DATE: 11/3/2014

SHEET 5 OF 13
DETAILS OF 433'-0" CONT. COMP. W-BEAM UNIT
BRIDGE OVER FISHING LAKE
ST. FRANCIS COUNTY
ROUTE 40 SECTION 51
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARKANSAS
DRAWN BY: LHG DATE: 3/24/14 FILENAME: bbb0112x1_x15.dgn
CHECKED BY: CJC DATE: 5/07/14
DESIGNED BY: JRS DATE: 1/17/14 SCALE: No Scale
BRIDGE NO. 06937 DRAWING NO. 55915

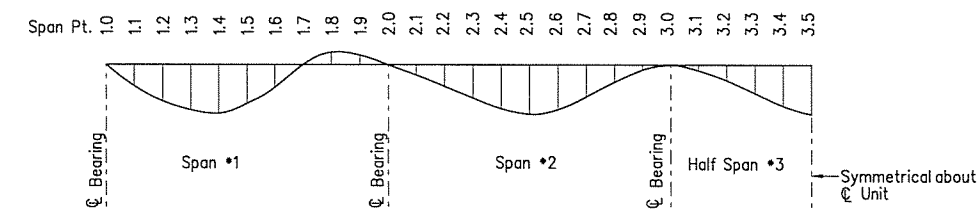
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	BBO112	50	90	

06937 - SPAN DETAILS - 55916

TABLE OF DEAD LOAD DEFLECTIONS (INCHES)

Span	Point	Beams 1 & 17			Beams 2 - 5 & 13 - 16			Beams 6 & 12			Beams 7 & 11			Beams 8 - 10		
		Structural Steel	Structural Steel & Slab	Structural Steel, Slab & Parapet	Structural Steel	Structural Steel & Slab	Structural Steel, Slab & Parapet	Structural Steel	Structural Steel & Slab	Structural Steel, Slab & Parapet	Structural Steel	Structural Steel & Slab	Structural Steel, Slab & Median Barrier	Structural Steel	Structural Steel & Slab	Structural Steel, Slab & Median Barrier
1	1.0	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
	1.1	0.011	0.046	0.048	0.012	0.048	0.050	0.011	0.055	0.057	0.011	0.038	0.042	0.012	0.048	0.052
	1.2	0.018	0.075	0.078	0.019	0.078	0.081	0.019	0.091	0.094	0.018	0.061	0.068	0.020	0.080	0.087
	1.3	0.021	0.088	0.092	0.023	0.092	0.096	0.021	0.106	0.109	0.021	0.070	0.078	0.023	0.094	0.102
	1.4	0.020	0.084	0.087	0.021	0.086	0.089	0.020	0.102	0.105	0.020	0.063	0.071	0.021	0.089	0.096
	1.5	0.013	0.057	0.059	0.014	0.059	0.061	0.013	0.071	0.073	0.013	0.037	0.043	0.014	0.062	0.067
	1.6	0.001	0.010	0.010	0.002	0.012	0.012	0.001	0.017	0.017	0.001	-0.006	-0.005	0.003	0.016	0.017
	1.7	-0.010	-0.036	-0.037	-0.010	-0.037	-0.039	-0.010	-0.038	-0.040	-0.010	-0.047	-0.050	-0.010	-0.032	-0.035
	1.8	-0.016	-0.060	-0.062	-0.016	-0.061	-0.064	-0.016	-0.067	-0.069	-0.016	-0.066	-0.071	-0.016	-0.057	-0.062
	1.9	-0.018	-0.070	-0.073	-0.018	-0.071	-0.074	-0.018	-0.079	-0.082	-0.018	-0.070	-0.076	-0.018	-0.068	-0.074
2.0	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	
2.1	0.075	0.293	0.305	0.076	0.300	0.312	0.075	0.336	0.348	0.075	0.282	0.308	0.076	0.291	0.317	
2.2	0.180	0.706	0.735	0.183	0.723	0.752	0.181	0.812	0.840	0.181	0.677	0.740	0.183	0.703	0.765	
2.3	0.271	1.064	1.108	0.275	1.088	1.131	0.272	1.223	1.265	0.272	1.018	1.113	0.275	1.059	1.153	
2.4	0.337	1.324	1.378	0.342	1.353	1.407	0.339	1.523	1.576	0.339	1.266	1.385	0.342	1.317	1.434	
2.5	0.356	1.398	1.455	0.361	1.429	1.486	0.357	1.607	1.663	0.358	1.336	1.462	0.361	1.391	1.514	
2.6	0.324	1.273	1.325	0.329	1.302	1.354	0.325	1.464	1.515	0.326	1.216	1.330	0.329	1.267	1.379	
2.7	0.252	0.988	1.029	0.255	1.010	1.050	0.252	1.136	1.175	0.253	0.943	1.032	0.255	0.983	1.070	
2.8	0.150	0.587	0.611	0.152	0.600	0.624	0.150	0.675	0.698	0.150	0.560	0.613	0.152	0.585	0.637	
2.9	0.058	0.228	0.237	0.059	0.234	0.243	0.058	0.262	0.271	0.059	0.219	0.240	0.059	0.228	0.248	
3.0	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	
3.1	0.018	0.072	0.075	0.019	0.074	0.077	0.018	0.084	0.087	0.018	0.065	0.071	0.019	0.073	0.079	
3.2	0.084	0.335	0.349	0.086	0.342	0.356	0.085	0.388	0.401	0.085	0.312	0.342	0.086	0.335	0.364	
3.3	0.152	0.603	0.628	0.155	0.615	0.639	0.153	0.697	0.721	0.153	0.564	0.618	0.155	0.602	0.655	
3.4	0.209	0.829	0.863	0.213	0.845	0.879	0.210	0.956	0.989	0.210	0.777	0.852	0.214	0.828	0.901	
3.5	0.231	0.916	0.954	0.236	0.934	0.971	0.232	1.056	1.092	0.233	0.860	0.942	0.236	0.914	0.994	

Note: This table is symmetrical about C Unit.



DEAD LOAD DEFLECTION DIAGRAM
(No Scale)

Note: Camber beams for dead load deflection plus vertical curve. Tolerance is ±1/4". Deflections shown are from a chord extending from C Bearing to C Bearing. Vertical curve corrections are not included. Negative sign (-) indicates point above chord.



BRIDGE ENGINEER
PRINT DATE: 11/3/2014

SHEET 6 OF 13
DETAILS OF 433'-0" CONT. COMP. W-BEAM UNIT
BRIDGE OVER FISHING LAKE
ST. FRANCIS COUNTY
ROUTE 40 SECTION 51
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARKANSAS

DRAWN BY: LHG DATE: 4/27/14 FILENAME: bbb0112x1_x16.dgn
CHECKED BY: CJC DATE: 5/6/14
DESIGNED BY: JRS DATE: 5/6/14 SCALE: No Scale
BRIDGE NO. 06937 DRAWING NO. 55916

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DATE REVISED	DATE FILED	DATE REVISED	DATE FILED	FED. RD. DIST. NO.	STATE	FED. AD PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		51	90

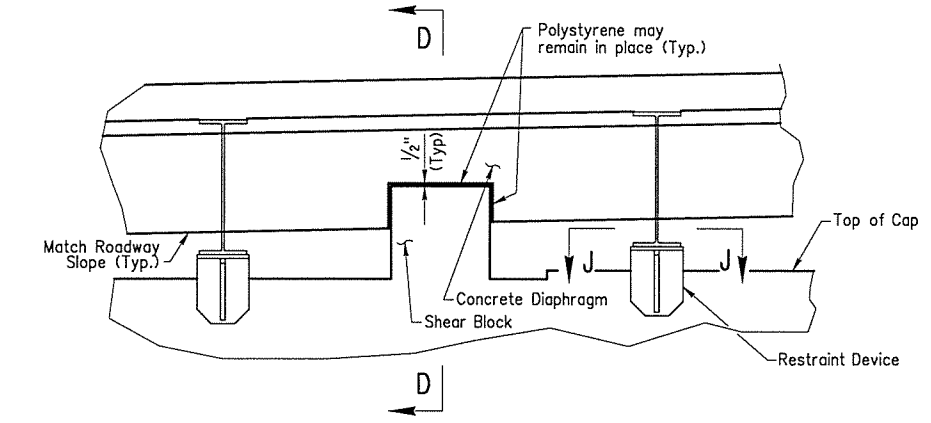
JOB NO. BBO112 SHEET NO. 51 TOTAL SHEETS 90

06937 - SPAN DETAILS - 55917

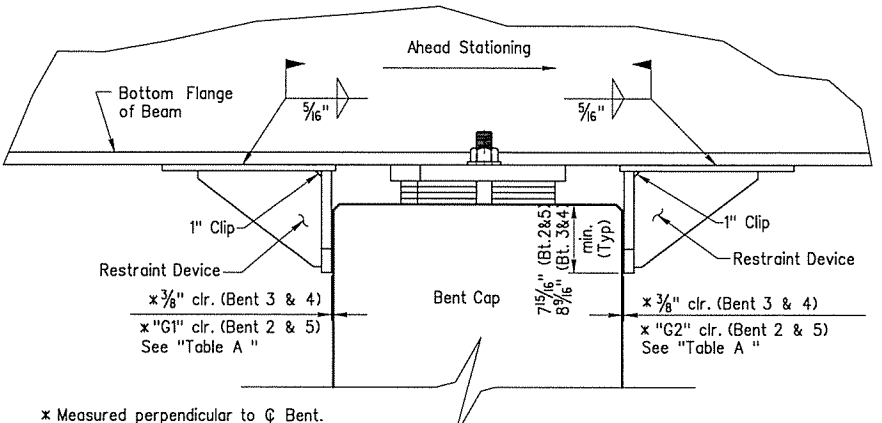
Note:
1/2" Polystyrene shall be used as a bond breaker between the shear block and the concrete diaphragm and may remain in place.

Note:
All Concrete Diaphragms shall be poured a minimum of 48 hours before the first deck pour.

Polystyrene shall be considered subsidiary to "Class S(AE) Concrete - Bridge".



PARTIAL VIEW OF LONGITUDINAL SHEAR RESTRAINT DEVICES AND SHEAR BLOCK AT INTERMEDIATE BENTS
(No Scale)



VIEW K-K
(Typ. at each beam)
(No Scale)

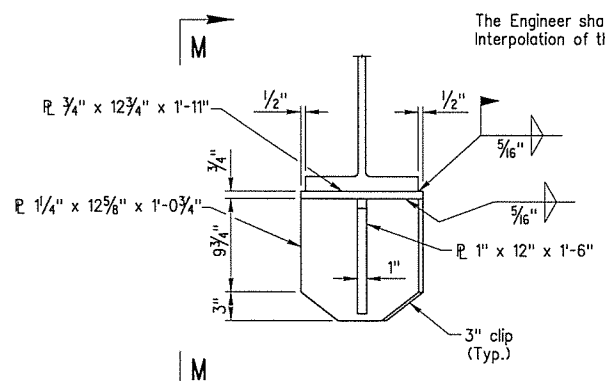
Note: Weld longitudinal shear restraint device to beam after the deck has been poured.

Bent	Temp	Temperature				
		20°	40°	60°	80°	100°
Bent 2	"G1"	1 15/16"	1 13/16"	1 11/16"	1 9/16"	1 7/16"
Bent 5	"G1"	1 13/16"	1 11/16"	1 9/16"	1 7/16"	1 5/16"
	"G2"	1 15/16"	1 13/16"	1 11/16"	1 9/16"	1 7/16"

TABLE A

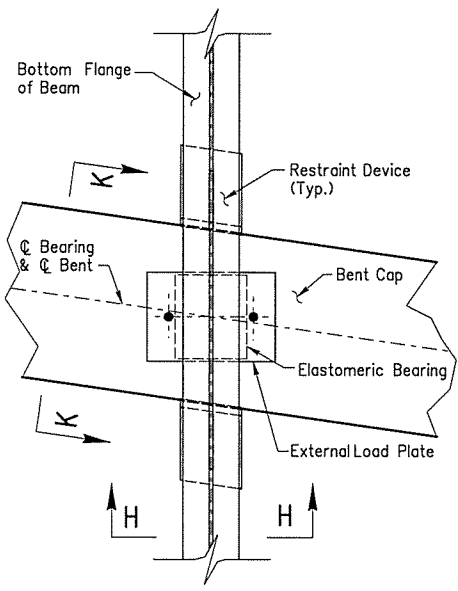
Note: The temperature used to set "G1" and "G2" shall be the approximate average air temperature during the 24 hour period immediately before the restrainers are welded to the beams.

The Engineer shall establish the temperature. Interpolation of the table may be necessary.

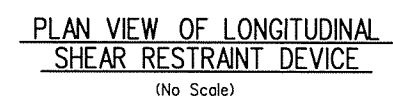


VIEW H-H
(No Scale)

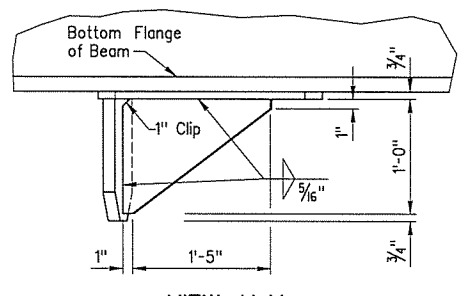
Note: Longitudinal Shear Restraint Devices shall conform to AASHTO M270, Gr. 50W and shall be included in the item "Structural Steel in Beam Spans (M270 - Gr. 50W)".



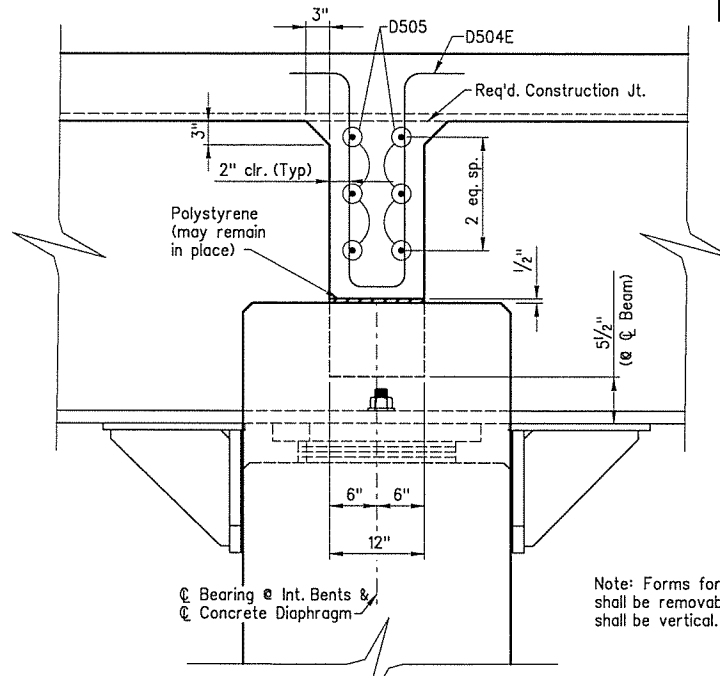
VIEW J-J
(No Scale)



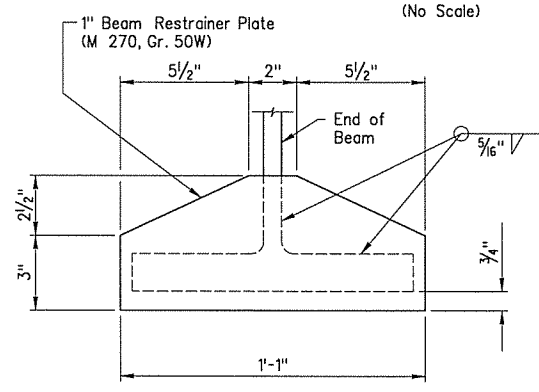
PLAN VIEW OF LONGITUDINAL SHEAR RESTRAINT DEVICE
(No Scale)



VIEW M-M
(No Scale)

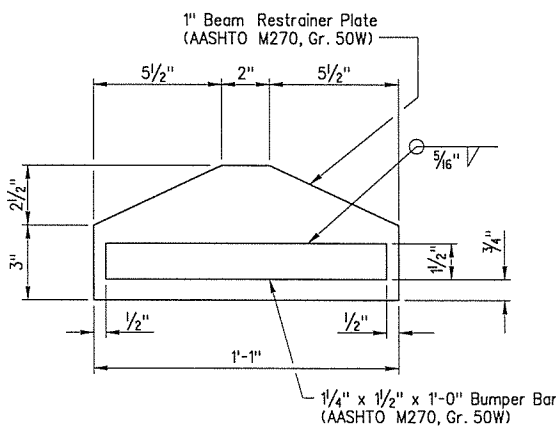


SECTION D-D
(No Scale)



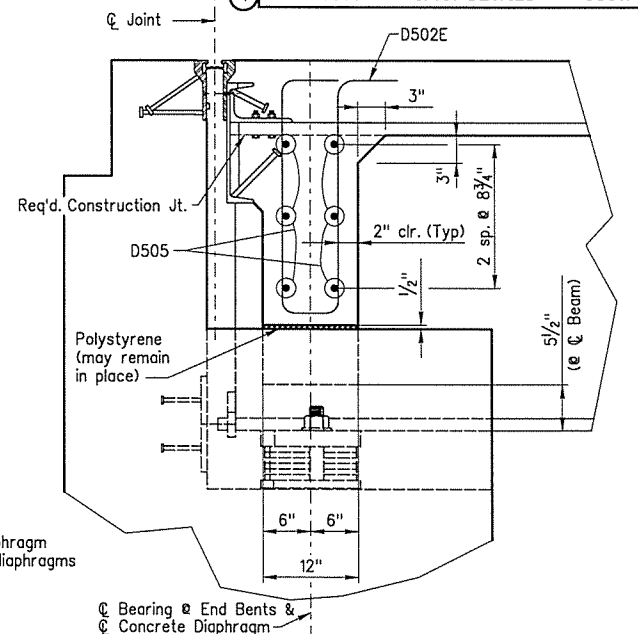
VIEW G-G
(No Scale)

Note: Beam Restrainer Plate shall be centered on each beam line (flange & web). Bumper Bar not shown for clarity.
Note: Beam Restrainer Plate and Bumper Bar shall conform to AASHTO M270, Gr. 50W and shall be included in the item "Structural Steel in Beam Spans (M270 - Gr. 50W)".



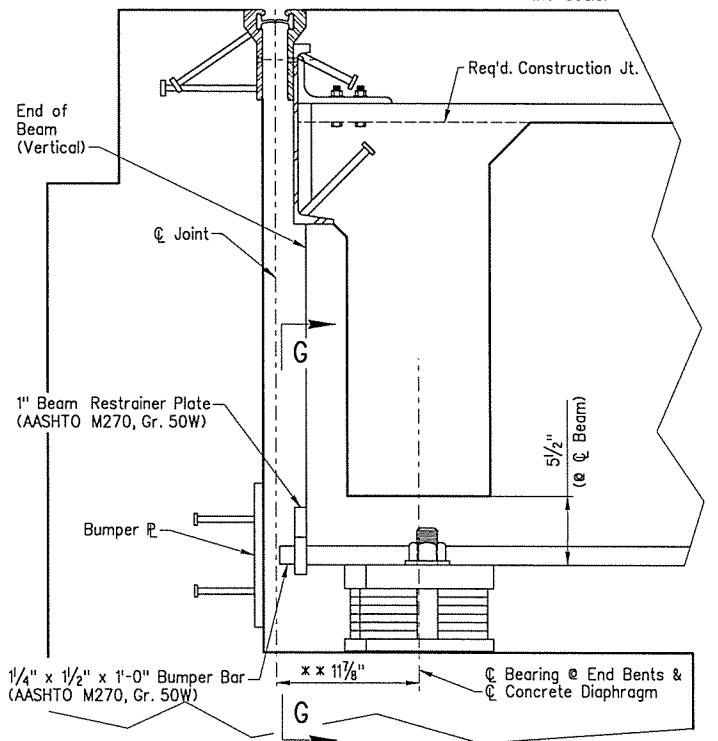
VIEW G-G
(No Scale)

Note: End of Beam not shown in this view for clarity.



SECTION C-C
(No Scale)

Note: Section D-D and Section C-C are shown perpendicular to C Bent. For additional Concrete Diaphragm details, see Drawing Nos. 55911, 55912, 55913, 55914, 55919, and 55923.



SECTION AT END BENT
(No Scale)

Note: For Bumper Bar details, See "End Bent Details". For Expansion Joint details, See Drawing No. 55922.



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PRINT DATE: 11/3/2014

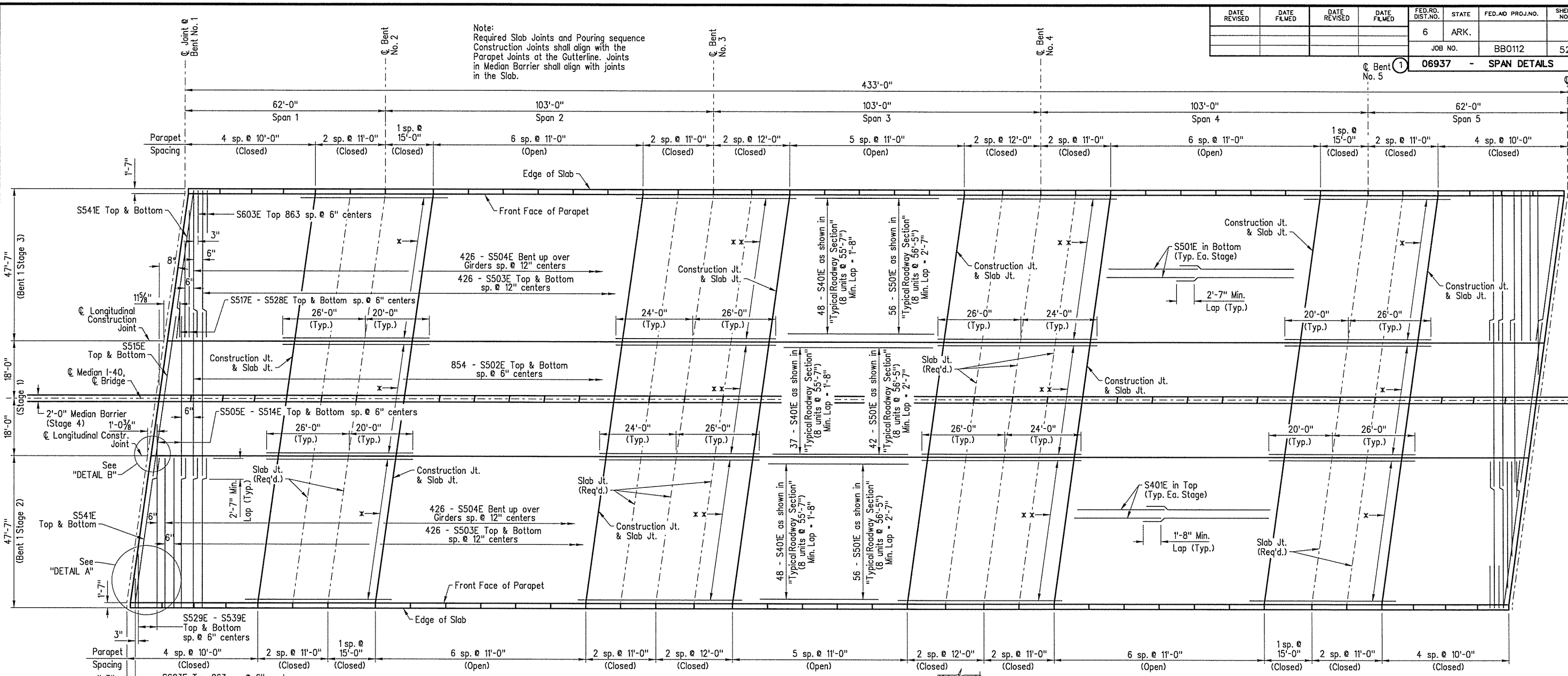
SHEET 7 OF 13
DETAILS OF 433'-0" CONT. COMP. W-BEAM UNIT
BRIDGE OVER FISHING LAKE
ST. FRANCIS COUNTY
ROUTE 40 SECTION 51
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARKANSAS

DRAWN BY: LHG DATE: 4/16/14 FILENAME: bbb0112x1-x17.dgn
CHECKED BY: CJC DATE: 5/9/14
DESIGNED BY: JRS DATE: 4/1/14 SCALE: No Scale
BRIDGE NO. 06937 DRAWING NO. 55917

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	BBO112	52	90	

06937 - SPAN DETAILS - 55918

Note:
Required Slab Joints and Pouring sequence
Construction Joints shall align with the
Parapet Joints at the Gutterline. Joints
in Median Barrier shall align with joints
in the Slab.



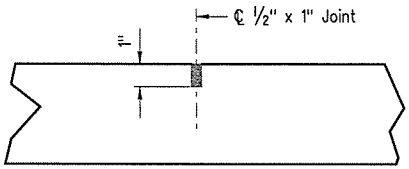
For spacing of parapet bars in Slab see Drawing No. 55920.

For Slab Pouring Sequence and location of Slab Joints, see Drawing No. 55919.

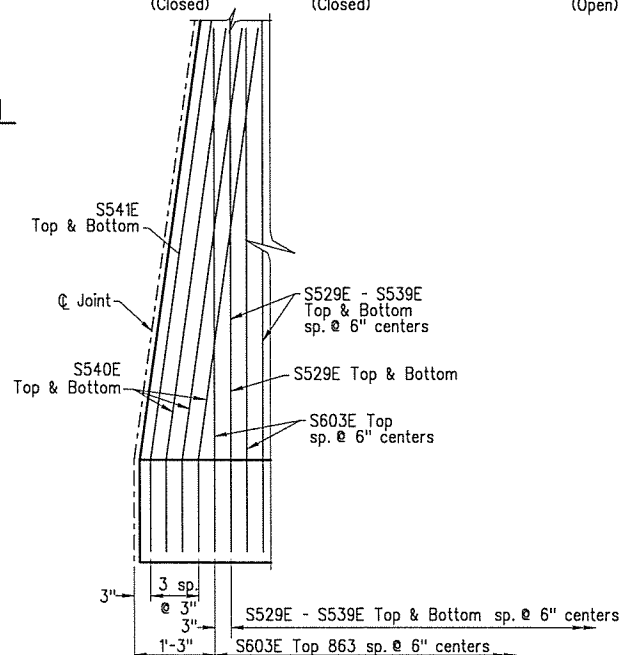
SLAB PLAN
(No Scale)

- × S601E placed as shown over Int. Supports. Refer to "Typical Roadway Section".
- ×× S602E placed as shown over Int. Supports. Refer to "Typical Roadway Section".

Use Type 3 or 4 Joint Sealer. See Subsections 501.02(h) and 501.05(j). Backer Rod filler will not be required. Joint Sealer shall be measured and paid for as Class S(AE) Concrete-Bridge. Slab joints shall extend to the outside edge of the deck slab. Slab joints shall be installed before the parapet railing is poured. If slab joints are to be sawed, they shall be sawed as soon as the concrete has sufficiently set to allow sawing of the joint without damage to the slab. Slab joints shall be placed at all pouring sequence construction joints and required slab joint locations. The joint sealer shall extend across the deck slab (gutterline to gutterline). Slab joints shall align with parapet open joints. Median Barrier joints shall align with joints in the slab.

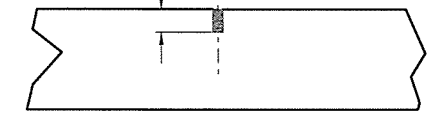


SLAB JOINT DETAIL
(No Scale)



DETAIL A
(No Scale)

1/2" x 1" Type 3 or 4 Joint Sealer. See Subsections 501.02 (h) and 501.05 (j). Backer Rod filler will not be required. Joint Sealer shall be measured and paid for as Class S(AE) Concrete-Bridge. This joint shall be formed. Seal must be gray or other color similar to concrete.



LONGITUDINAL CONSTRUCTION JOINT
(No Scale)

SHEET 8 OF 13
DETAILS OF 433'-0" CONT. COMP. W-BEAM UNIT
BRIDGE OVER FISHING LAKE
ST. FRANCIS COUNTY
ROUTE 40 SECTION 51
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARKANSAS

BRIDGE ENGINEER
PRINT DATE: 11/3/2014

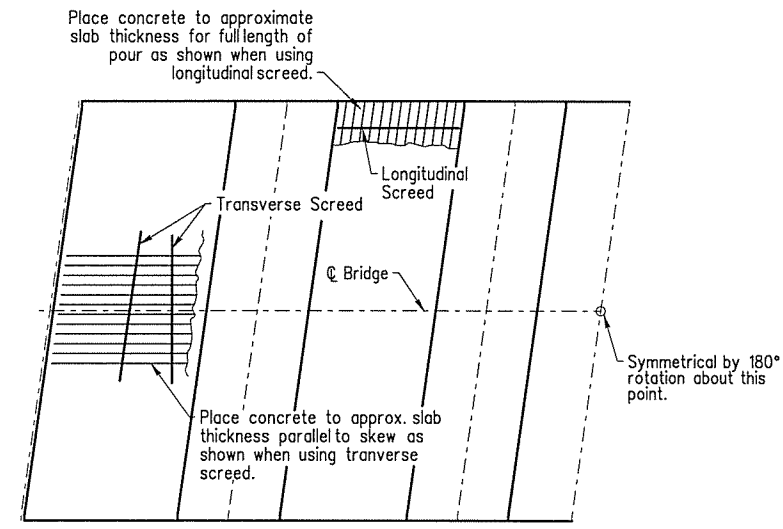
DRAWN BY: LHG
CHECKED BY: MAA
DESIGNED BY: CMF
BRIDGE NO. 06937

DATE: 2/23/14
DATE: 2/28/14
DATE: 2/14/14

FILENAME: bbb0112x1.x18.dgn
SCALE: No Scale
DRAWING NO. 55918

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AD PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO. B80112							53	90

06937 - SPAN DETAILS - 55919

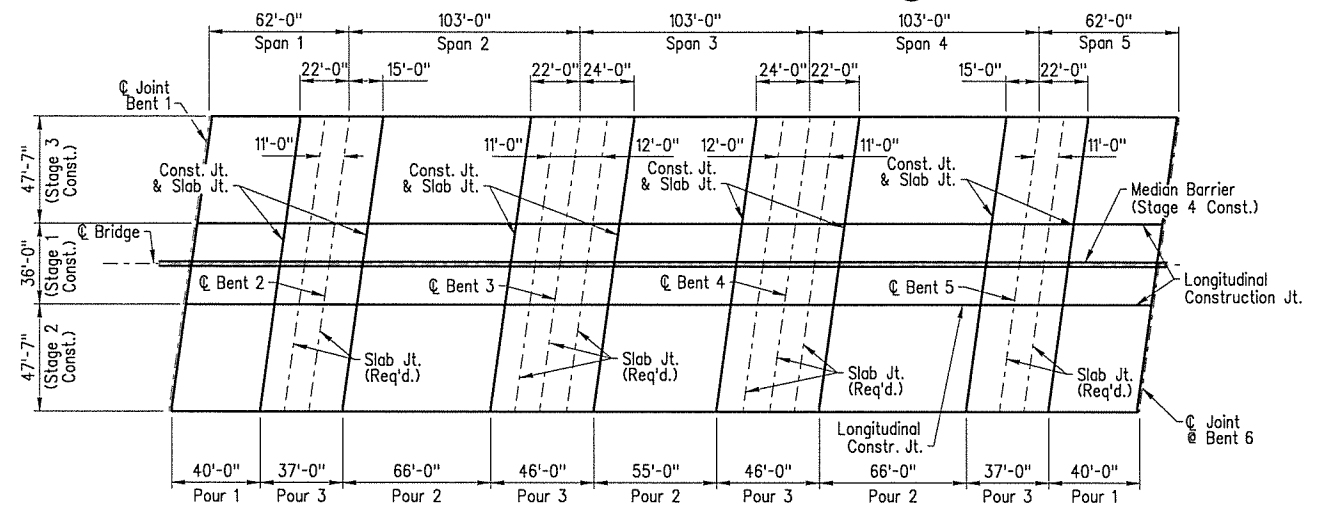


Note: At the Contractor's option, the transverse screed may be placed parallel to the skew or perpendicular to C Bridge.

CONCRETE PLACEMENT PROCEDURE
(No Scale)

Note:
All Concrete Diaphragms shall be poured a minimum of 48 hours before the first deck pour. Pours with the same number may be placed simultaneously or separately. Pours (1) and then (2) must be placed before Pours (3) can be placed. Forty-Eight hours shall elapse between the end of a pour and the start of the next pour. Seventy-Two hours shall elapse between the end of a pour and the pouring of the parapet. Any parapet pours made before the entire slab unit has been placed must be approved by the Engineer.

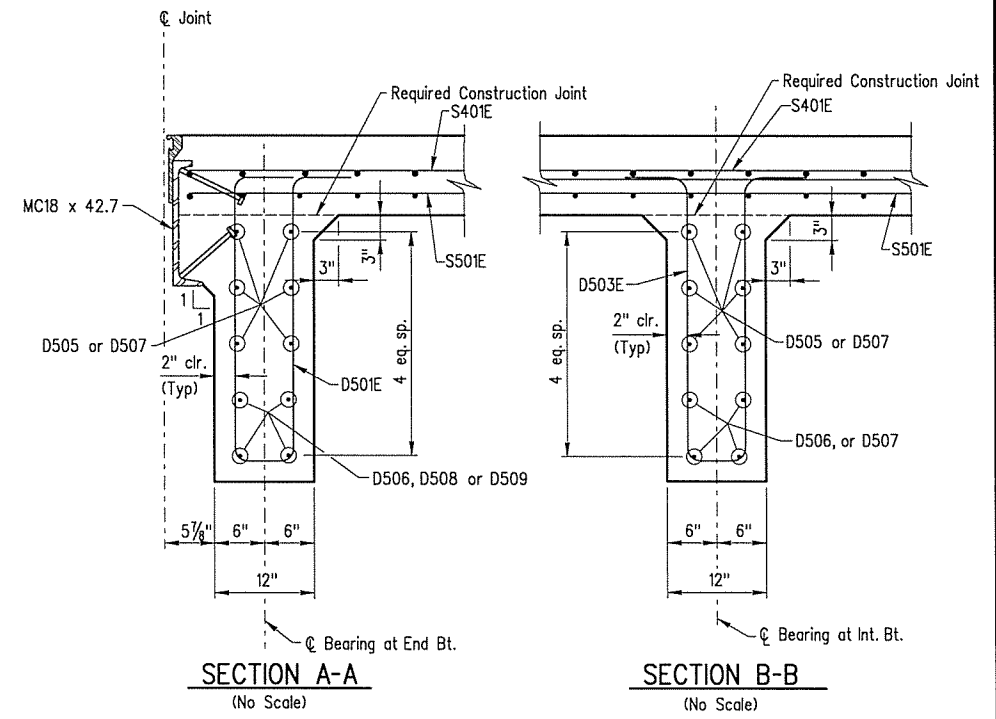
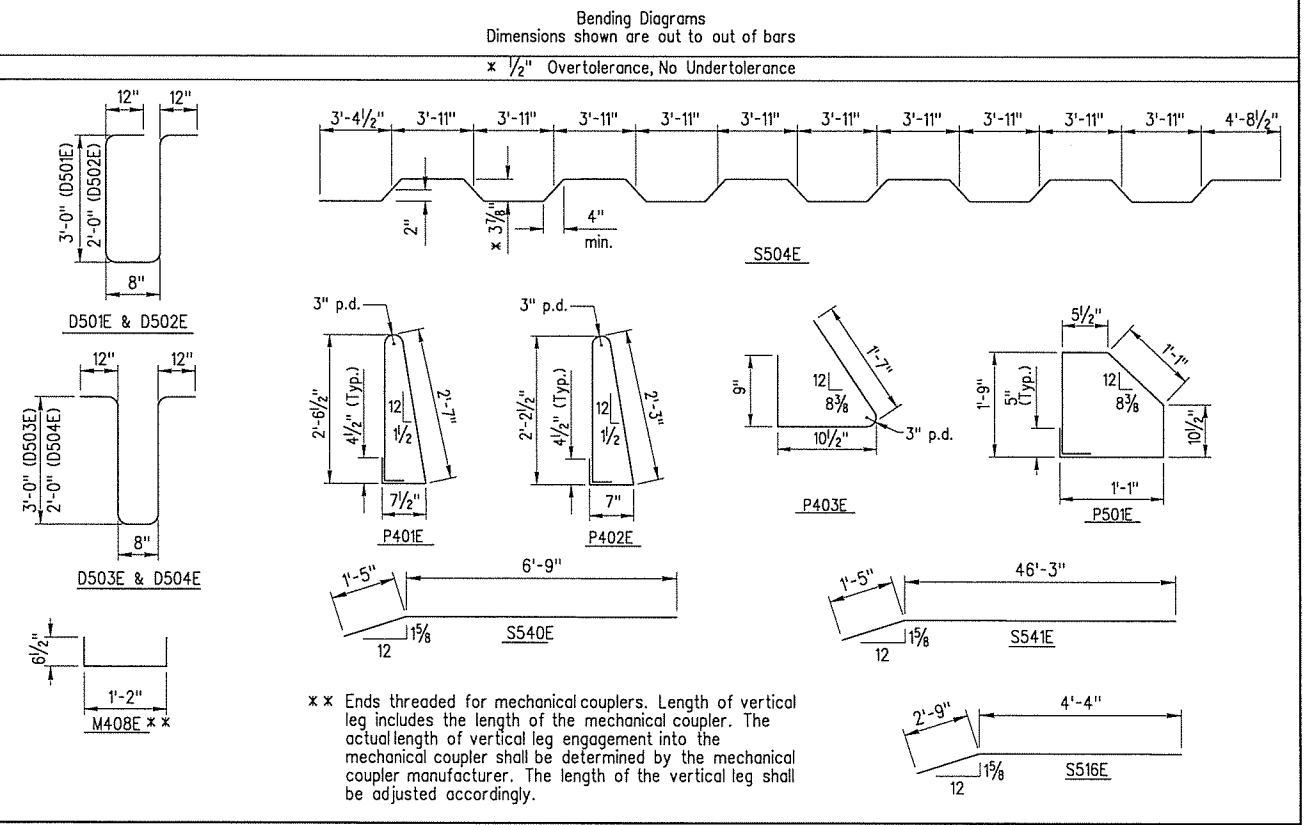
Concrete in bridge superstructure shall be consolidated for the entire pour before any concrete has taken its initial set. This may require the use of a retarding agent. The Contractor must obtain approval from the Engineer for any deviations from the pouring sequence shown.



SLAB POURING SEQUENCE
(No Scale)

BAR LIST (STAGE 1)
BAR LIST (PER STAGE 2 OR 3)

Mark	No. Required	Length	Pin Dia.	Mark	No. Required	Length	Pin Dia.
S401E	296	55'-7"	Str.	P401E	500	6'-3"	3"
S501E	336	56'-5"	Str.	P402E	153	5'-7"	3"
S502E	1708	41'-6"	Str.	P403E	153	3'-3"	3"
S505E to S514E	4 ea.	8'-3" to 40'-3"	Str.	P501E	500	5'-9"	3 3/4"
S515E	4	41'-11"	Str.	P502E	64	9'-8"	Str.
S516E	4	7'-1"	3 3/4"	P503E	217	10'-8"	Str.
S601E	68	46'-0"	Str.	P504E	32	11'-8"	Str.
S602E	68	50'-0"	Str.	P505E	16	14'-8"	Str.
D501E	76	8'-3"	2 1/2"	S401E	384	55'-7"	Str.
D502E	24	6'-3"	2 1/2"	S501E	448	56'-5"	Str.
D503E	176	8'-3"	2 1/2"	S503E	852	47'-3"	Str.
D504E	24	6'-3"	2 1/2"	S504E	426	48'-4"	3"
D505	176	7'-6"	Str.	S517E to S528E	2 ea.	4'-11" to 44'-0"	Str.
D506	128	2'-6"	Str.	S529E to S539E	2 ea.	10'-3" to 45'-9"	Str.
D507	104	5'-0"	Str.	S540E	6	8'-2"	3 3/4"
D509	16	1'-11"	Str.	S541E	4	47'-8"	3 3/4"
M408E	827	2'-1"	2"	S601E	94	46'-0"	Str.
				S602E	94	50'-0"	Str.
				S603E	1726	8'-1"	Str.
				D501E	90	8'-3"	2 1/2"
				D502E	36	6'-3"	2 1/2"
				D503E	216	8'-3"	2 1/2"
				D504E	36	6'-3"	2 1/2"
				D505	212	7'-6"	Str.
				D506	176	2'-6"	Str.
				D507	52	5'-0"	Str.
				D508	8	3'-1"	Str.



Note: All Concrete Diaphragms shall be poured a minimum of 48 hours before the first deck pour.

Section A-A and Section B-B are shown perpendicular to centerline of bent.

SHEET 9 OF 13
DETAILS OF 433'-0" CONT. COMP. W-BEAM UNIT
BRIDGE OVER FISHING LAKE
ST. FRANCIS COUNTY
ROUTE 40 SECTION 51
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARKANSAS

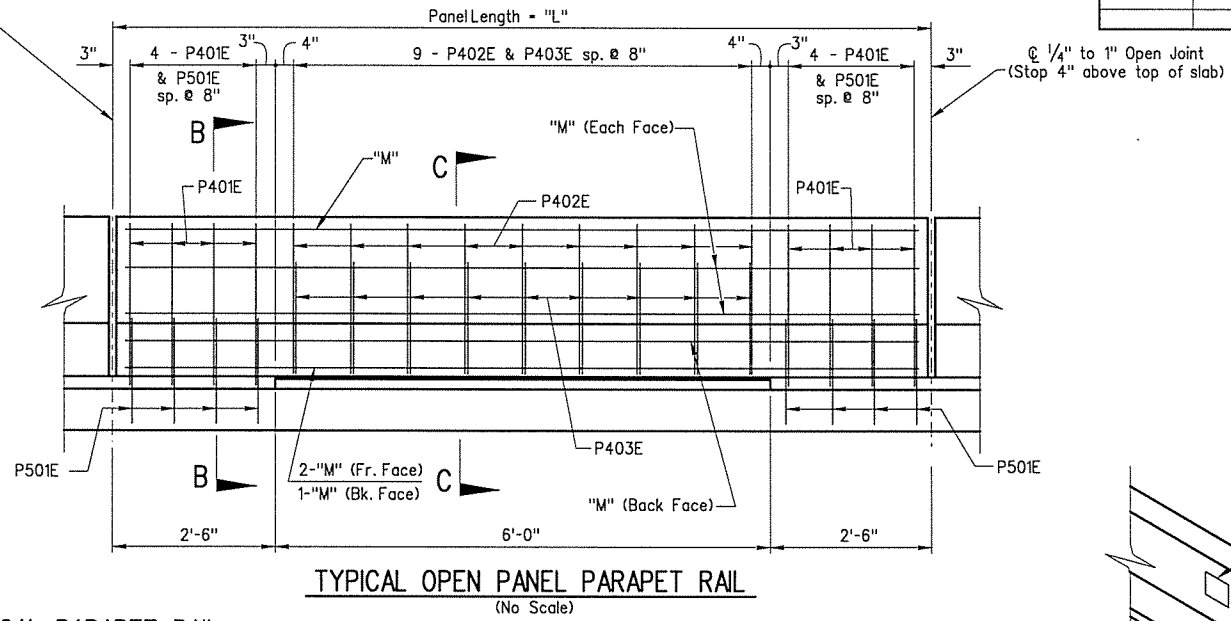
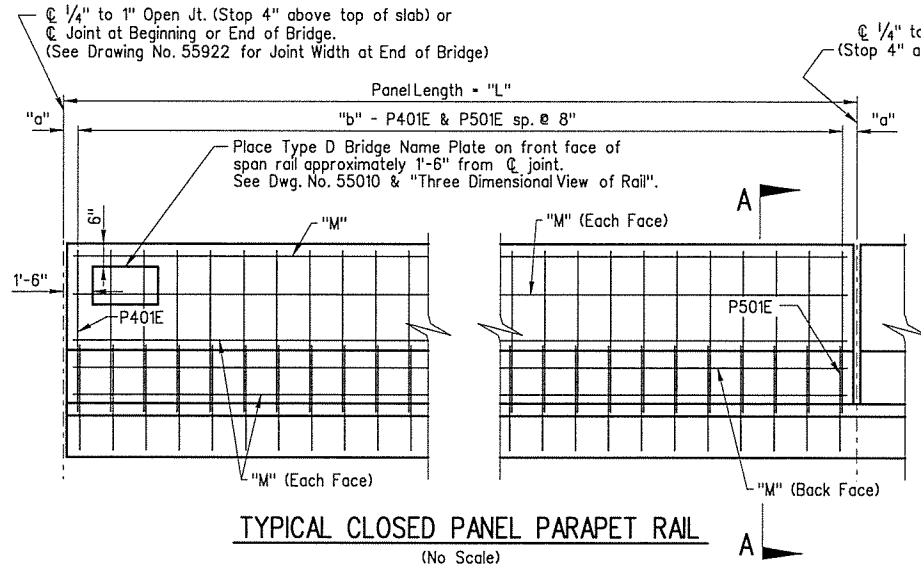


BRIDGE ENGINEER
PRINT DATE: 11/3/2014
DRAWN BY: LHG
CHECKED BY: MAA
DESIGNED BY: CMF
BRIDGE NO. 06937
DATE: 2/17/14
DATE: 2/20/14
DATE: 2/14/14
SCALE: No Scale
FILENAME: bbb0112x1_x19.dgn
DRAWING NO. 55919

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DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
						JOB NO. BBO112	54	90

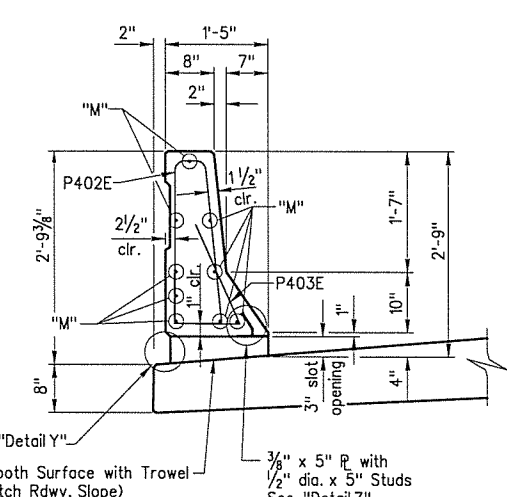
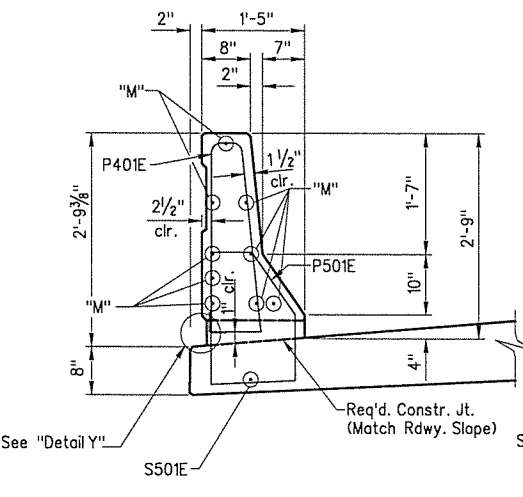
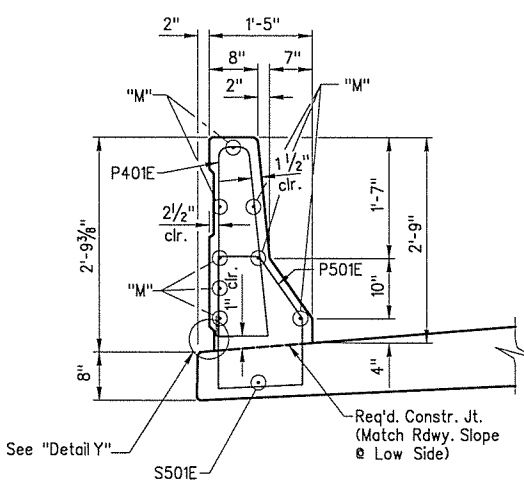
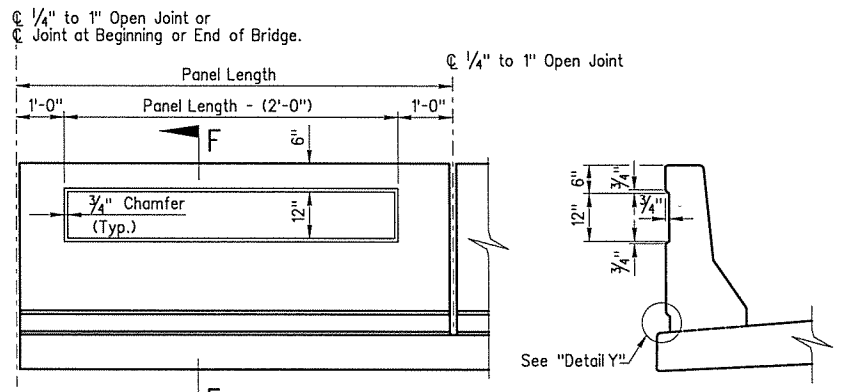
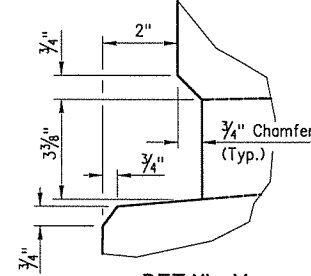
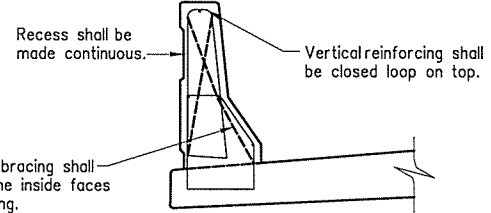
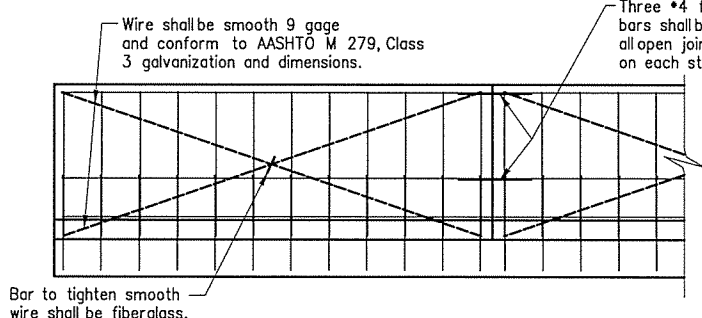
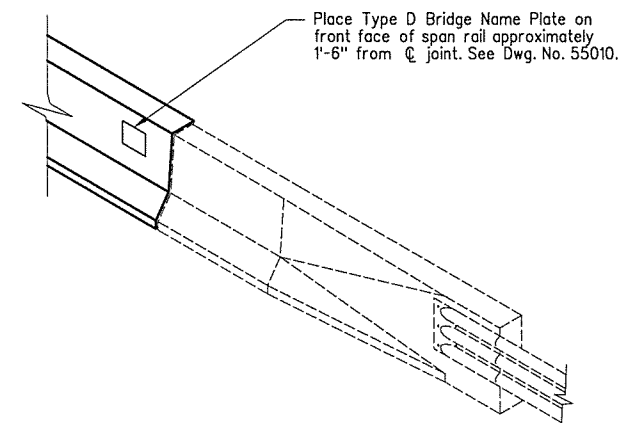
06937 - SPAN DETAILS - 55920



ELEVATIONS OF TYPICAL PARAPET RAIL
(As viewed from roadway side of Parapet)

Panel Length "L"	Panel Type	"a"	"b"	"M"
10'-0"	closed	0'-4"	15	P502E
11'-0"	closed	0'-6"	16	P503E
11'-0"	open	-----	-----	P503E
12'-0"	closed	0'-4"	18	P504E
15'-0"	closed	0'-6"	22	P505E

PARAPET RAIL VARIABLES



Note: Parapet studs shall be 5" long, granular flux filled, solid fluxed, or equal, and automatically end welded to the plate. Studs and plates shall meet the requirements of Section 807. Studs and plate shall be measured and paid for as "Structural Steel in Beam Spans (M270, Gr. 50W)".

The surfaces of the 3/8" plates which will not be in contact with concrete shall be painted in accordance with Section 638 or as approved by the Engineer. Only one coat is required and shall be applied in the fabricator's shop. Painting will not be paid for directly, but will be considered subsidiary to "Structural Steel in Beam Spans (M270, Gr. 50W)".



SHEET 10 OF 13
DETAILS OF 433'-0" CONT. COMP. W-BEAM UNIT
BRIDGE OVER FISHING LAKE
ST. FRANCIS COUNTY
ROUTE 40 SECTION 51
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARKANSAS

BRIDGE ENGINEER
PRINT DATE: 11/3/2014

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CHECKED BY: CJC
DESIGNED BY: JRS
BRIDGE NO. 06937

DATE: 02/17/14
DATE: 05/06/14
DATE: 02/13/14
SCALE: No Scale
DRAWING NO. 55920

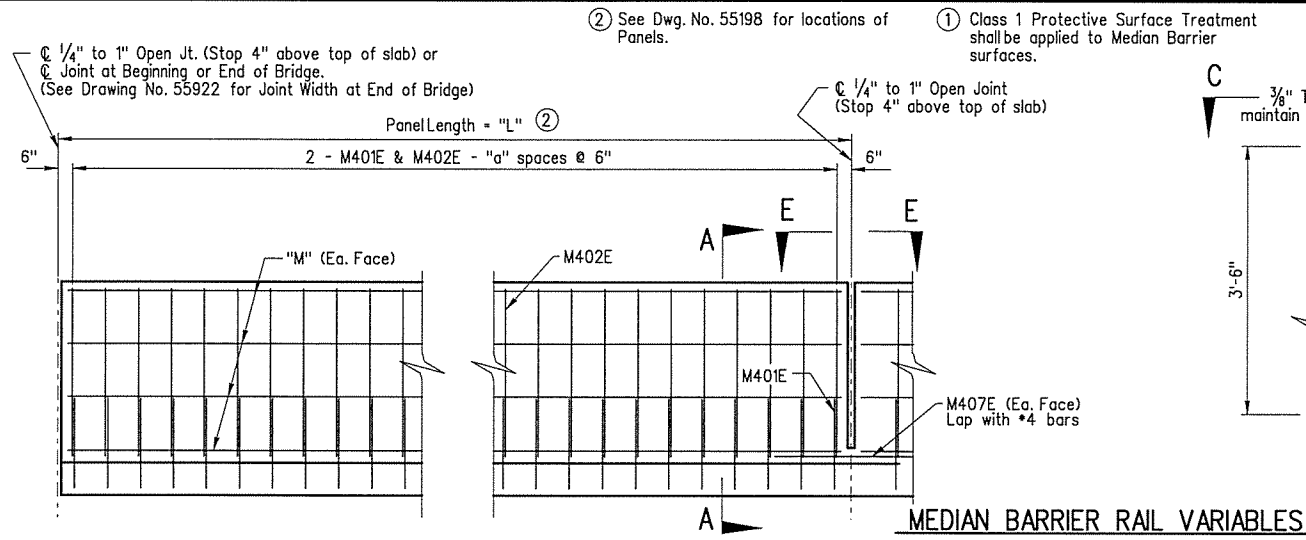
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DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AD PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	BBO112	55	90	

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The method of attachment of the Cover Slider Plate Assembly or similar device must be such that it may be removed in order to provide for future replacement of the Neoprene Seal.

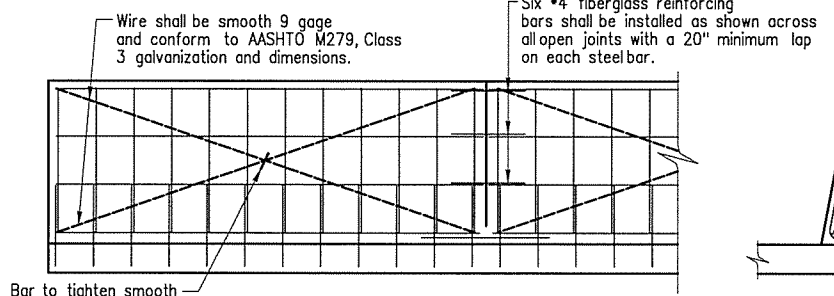
Anchors will not be paid for directly but will be considered subsidiary to "STRUCTURAL STEEL IN BEAM SPANS (M270, Gr. 50W)".



MEDIAN BARRIER - PARTIAL ELEVATION
 (Stage 4 Construction)
 (No Scale)

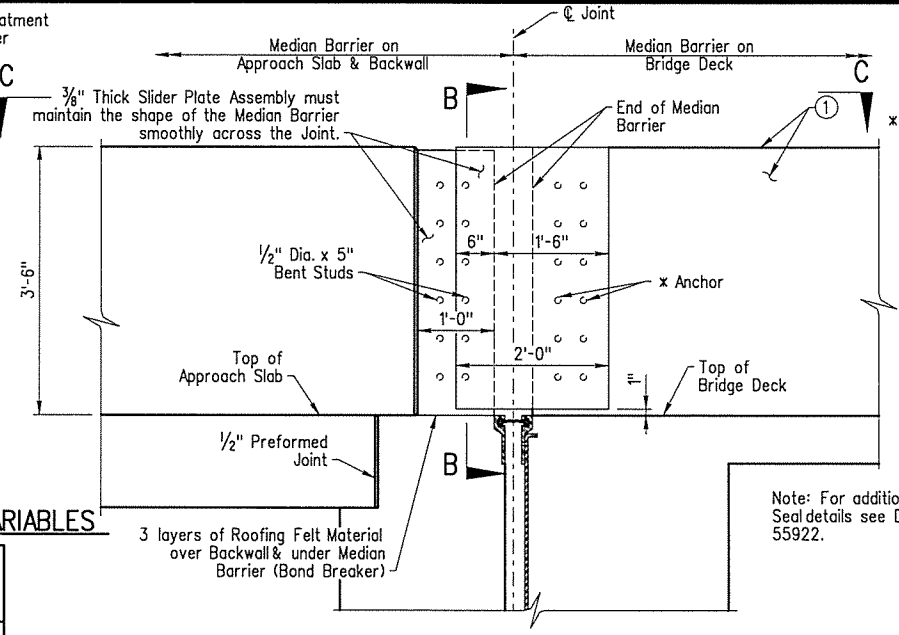
MEDIAN BARRIER RAIL VARIABLES

Panel Length "L"	"a"	"M"
10'-0"	18	M403E
11'-0"	20	M404E
12'-0"	22	M405E
15'-0"	28	M406E



All panels shall be braced as shown to prevent racking. All open joints shall be sawed as soon as practical to a minimum width of 1/4". To control cracking before sawing, all joints must be grooved before the concrete is set. Sawing of the joints must be controlled so it will follow the grooved joint.

DETAILS OF OPTIONAL SLIPFORMING OF CONCRETE MEDIAN BARRIER
 (No Scale)



DETAIL OF NEOPRENE SEAL AT MEDIAN BARRIER
 (No Scale)

MEDIAN BARRIER BAR LIST STAGE 4 CONSTRUCTION

MARK	NO. REQ'D	LENGTH	PIN DIA.	BENDING DIAGRAMS (DIMENSIONS ARE OUT TO OUT OF BARS)
M401E	1654	1'-6"	Str.	
M402E	827	9'-8"	5 3/4", 3"	
M403E	64	9'-8"	Str.	
M404E	200	10'-8"	Str.	
M405E	32	11'-8"	Str.	
M406E	16	14'-8"	Str.	
M407E	76	5'-6"	Str.	

③ One end threaded for mechanical coupler. Length of bar does not include any additional length for engagement into mechanical coupler. The actual length of bar engagement into the mechanical coupler shall be determined by the mechanical coupler manufacturer, and the length of the bar shall be adjusted accordingly.

GENERAL NOTES

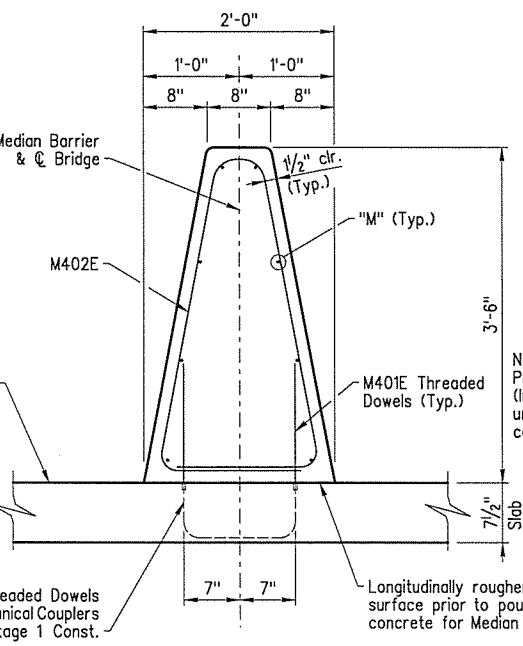
CONCRETE: All concrete shall be Class (S(AE) with a minimum 28 day compressive strength $f'_c = 4,000$ psi.

REINFORCING STEEL: All reinforcing steel shall conform to AASHTO M31 or M322 Type A. Mill test reports shall be submitted.

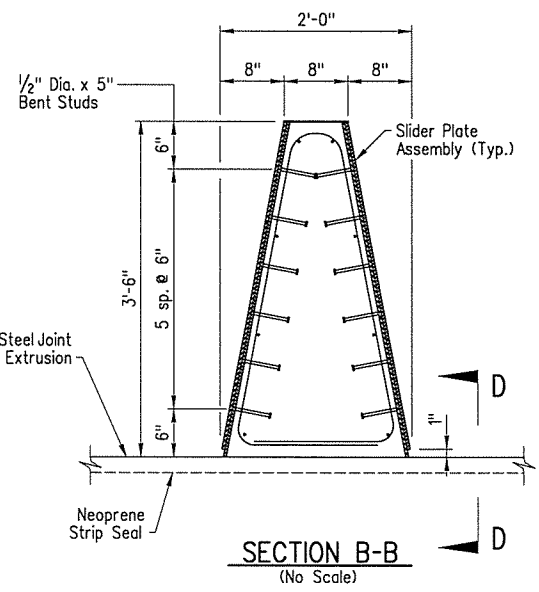
Slider plates shall be AASHTO M270, Gr. 36 or Gr. 50 and shall be paid for as "Structural Steel in Beam Spans (M270, Gr. 50W)". The surfaces of the plates which will not be in contact with the concrete shall be cleaned and painted in accordance with Section 638, or as directed by the Engineer. Only one coat is required and shall be applied in the fabricator's shop. Painting shall not be paid for directly, but will be considered subsidiary to "Structural Steel in Beam Spans (M270, Gr. 50W)".

Details of the Proposed Slider Plate Assembly for the Median Barrier shall be submitted to and approved by the Engineer prior to fabrication of the structural steel at the expansion device.

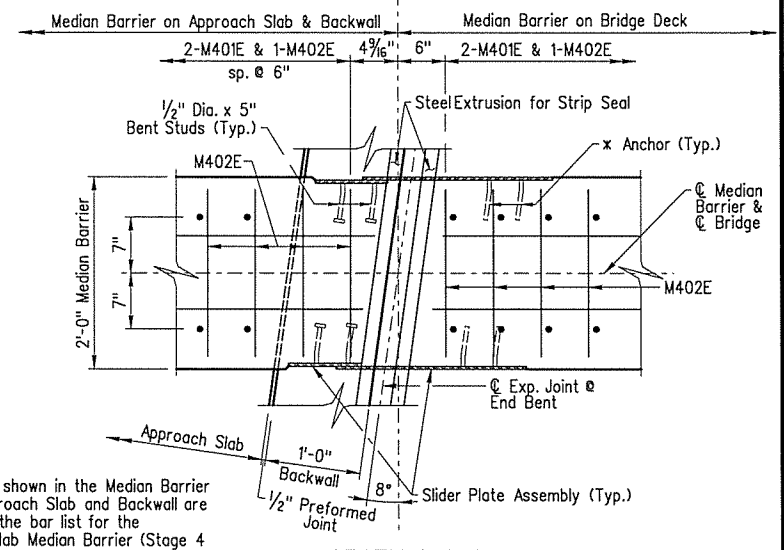
Note: The Threaded Dowel and Coupler Assembly shall consist of a QPL Approved Mechanical Splice with Protective Cap and Threaded Dowel Bars (M401E and M408E) as shown and shall develop at least 125% of the yield strength of the Dowel Bars. The Threaded Dowel and Coupler Assembly will not be paid for separately but will be considered included in the unit price for "Reinforcing Steel - Bridge (Grade 60)".



SECTION A-A
 (No Scale)

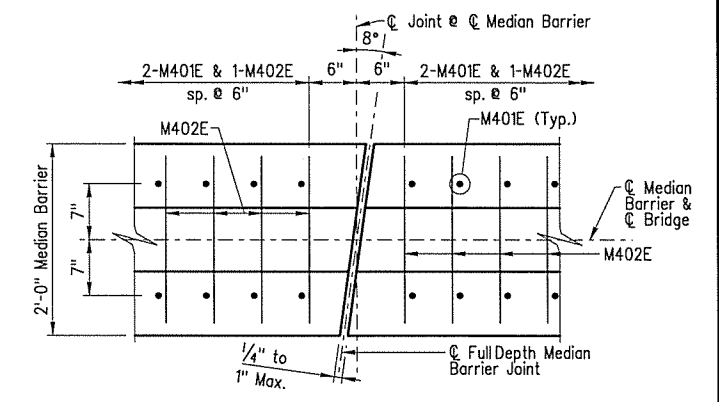


SECTION B-B
 (No Scale)



SECTION C-C
 (No Scale)

Note: Bars shown in the Median Barrier on the Approach Slab and Backwall are included in the bar list for the Approach Slab Median Barrier (Stage 4 Construction) on Drawing No. 5592B.



SECTION E-E
 (No Scale)

SHEET 11 OF 13
 DETAILS OF 433'-0" CONT. COMP. W-BEAM UNIT
 BRIDGE OVER FISHING LAKE
 ST. FRANCIS COUNTY
 ROUTE 40 SECTION 51
 ARKANSAS STATE HIGHWAY COMMISSION
 LITTLE ROCK, ARKANSAS

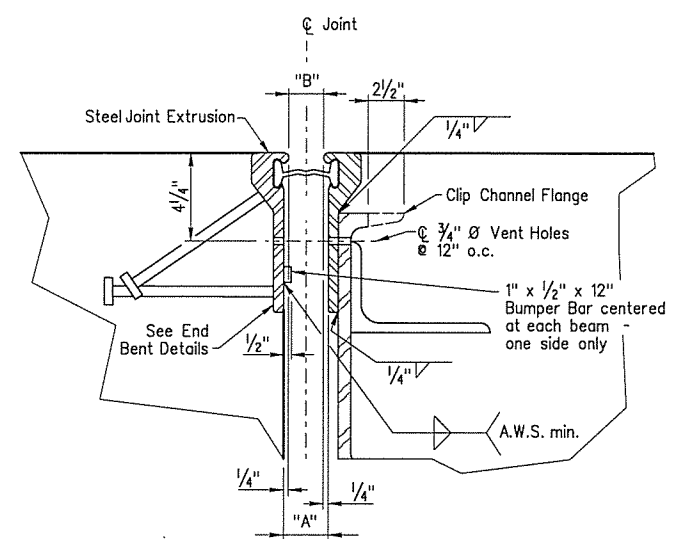


BRIDGE ENGINEER
 PRINT DATE: 11/3/2014

DRAWN BY: LHG DATE: 02/17/14 FILENAME: bbb0112x1.xlb.dgn
 CHECKED BY: CJC DATE: 05/04/14
 DESIGNED BY: JRS DATE: 02/13/14 SCALE: No Scale
 BRIDGE NO. 06937 DRAWING NO. 55921

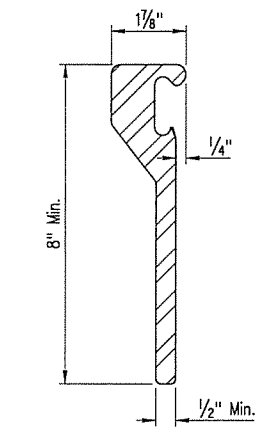
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
						JOB NO.	BB0112	56
							90	

06937 - SPAN DETAILS - 55922

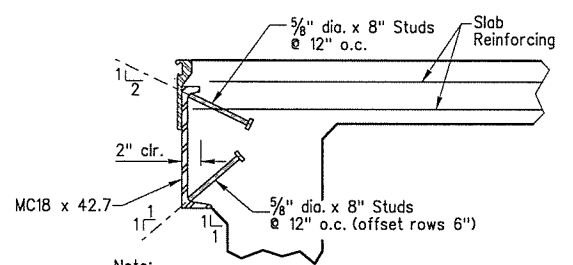


DETAIL A
(No Scale)

Note: Concrete shall be hand packed under the joint armor in the backwall and the span.

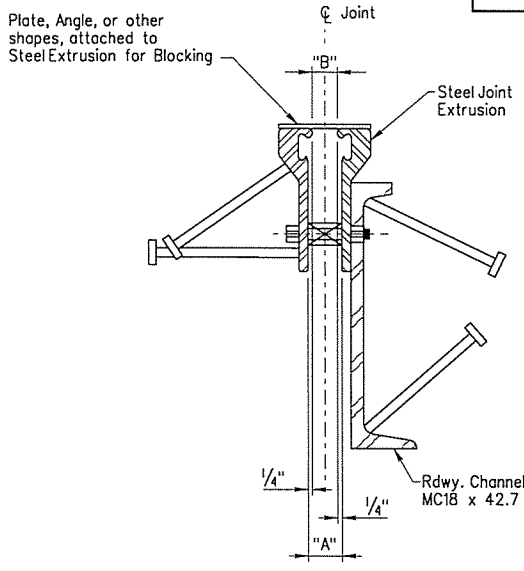


STEEL EXTRUSION DETAIL
(No Scale)



DETAILS OF ANCHORS
(No Scale)

Note: As an alternate to 5/8" dia. studs shown, 1/2" dia. x 8" studs spaced at 8" on centers may be used with 4" offset of rows. Use weight of 5/8" stud as basis of measurement of structural steel in anchors.



DETAILS FOR BLOCKING EXPANSION JOINT DEVICE
(No Scale)

Note: Each expansion joint device shall be blocked in the shop by the Fabricator to the dimension "A" @ 60° F and the blocking details shall be shown on the Shop Drawings. Blocking shall be placed within 2'-0" of each end of the device and with a maximum spacing of 8'-0".

One of two different blocking systems is required depending on the type of finishing machine that is used.
1. For Transverse Strike-off: Plate, angle or other shapes, attach to steel extrusion for blocking.
2. For Longitudinal Strike-off: Bolt and spacer attached to channel and angle for blocking.

EXPANSION DEVICE INSTALLATION

The Contractor may elect to install the expansion device using one of the following two alternatives.

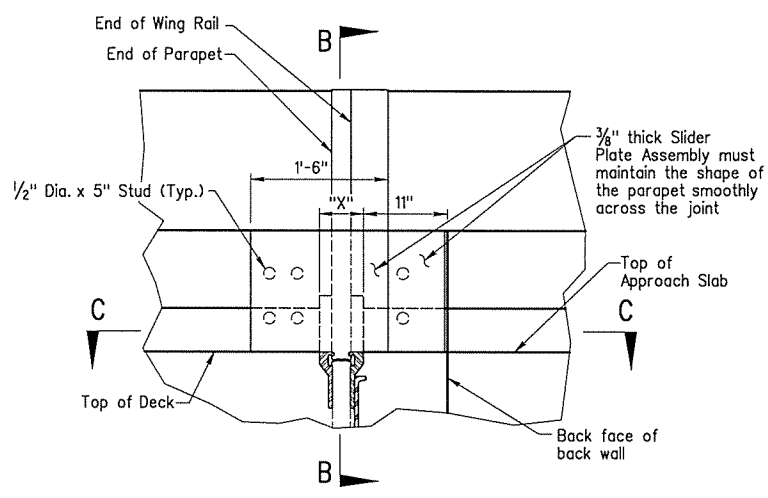
1. The concrete span pour adjacent to joint shall be placed before the end bent backwall is placed. After the end bent backwall forms are in place and the beams erected, the blocked expansion device shall be installed and adjusted for grade. All connection bolts shall be fully tightened prior to placing the deck concrete adjacent to the bent. Immediately prior to pouring the backwall concrete, the blocking shall be removed, the opening adjusted for temperature, and the backwall constructed.

2. The backwall shall be poured to the optional construction joint after beams are erected. The blocked expansion device shall be installed and adjusted for grade. All connection bolts shall be fully tightened prior to placing the deck concrete adjacent to the bent. Immediately prior to pouring the remainder of the backwall concrete, the blocking shall be removed and the opening adjusted for temperature.

STRIP SEAL JOINT DATA

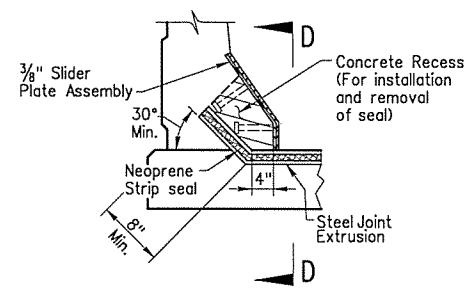
Bent No.	Movement Rating	"A" width perpendicular to joint at 24 hour average temperature of:			"B" width perpendicular to joint at 24 hour average temperature of:			"C" width perpendicular to joint at 24 hour average temperature of 60° F
		40° F	60° F	80° F	40° F	60° F	80° F	
1 & 6	4"	2 1/16"	2 5/16"	2 9/16"	2 1/16"	2 1/8"	1 13/16"	2 1/2"

Note: The temperature used to set the joint opening shall be the approximate average air temperature during the 24 hour period immediately before the bolts are tightened. The Engineer shall establish the temperature. Interpolation of the table may be necessary. Installation is limited to 40 degrees F min. and 80 degrees F max. The temperature limitations by the lubricant-adhesive manufacturer shall be observed.



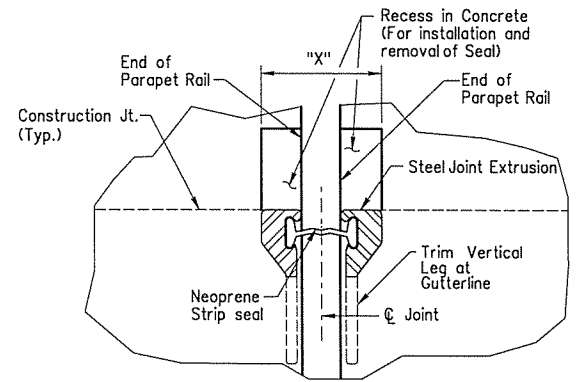
DETAILS OF NEOPRENE SEAL AT PARAPET FACE
(No Scale)

Note: Dimension "X" equals the width of the opening in the parapet at the curb to allow for removal or repair of joint.



SECTION B-B
(No Scale)

Note: Details of joint turn-up in parapet are general and show basic design controls only. Method of installation and fabrication shall be determined by the manufacturer. See Section 809 of the Standard Specifications.



SECTION D-D
(No Scale)

Note: Dimension "X" equals the width of the opening in the parapet at the curb to allow for removal or repair of joint.

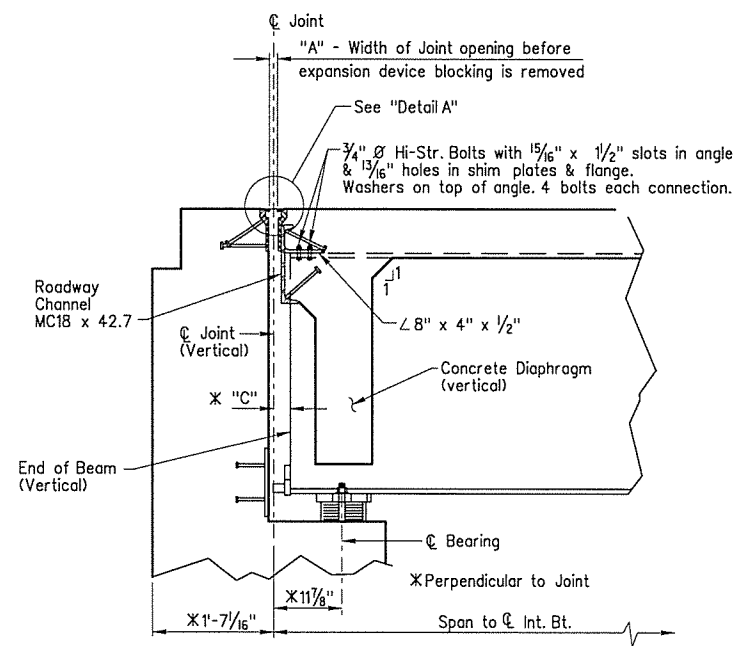
GENERAL NOTES

EXPANSION NEOPRENE STRIP SEAL: The expansion device shall provide a movement of 4" as shown in the "STRIP SEAL JOINT DATA" table. The expansion joint shall be capable of sealing the deck surface and parapet area to prevent moisture and other contaminants from descending through the joint.

Details of proposed slider plate assembly shall be submitted to and approved by the Engineer prior to the fabrication of any structural steel at the expansion device.

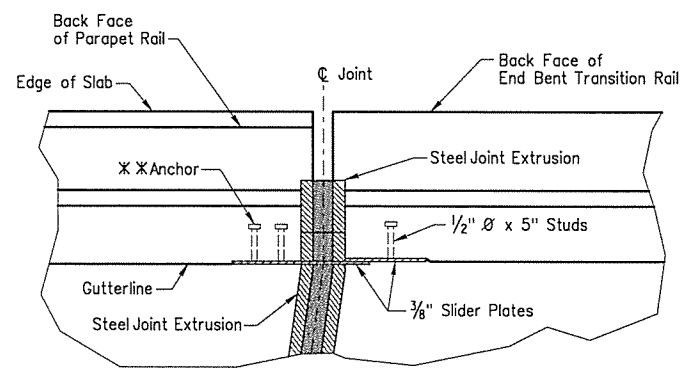
All Structural Steel shall be AASHTO M270, Grade 36 unless otherwise noted. All exposed surfaces are to be cleaned and painted as directed in Section 638, or as approved by the Engineer. Only one coat is required and shall be applied in the fabricator's shop. Painting will not be paid for directly, but will be considered subsidiary to Structural Steel in Beam Spans (M270, Gr. 50W). Structural steel completely embedded in concrete need not be painted.

All Structural Steel, except for the steel extrusion for the strip seal, shall be paid for as "STRUCTURAL STEEL IN BEAM SPANS (M270, Grade 50W)". The steel extrusion and neoprene strip seal shall be paid for in accordance with Section 809 of the Standard Specifications.



SECTION THROUGH JOINT AT END BENTS
(No Scale)

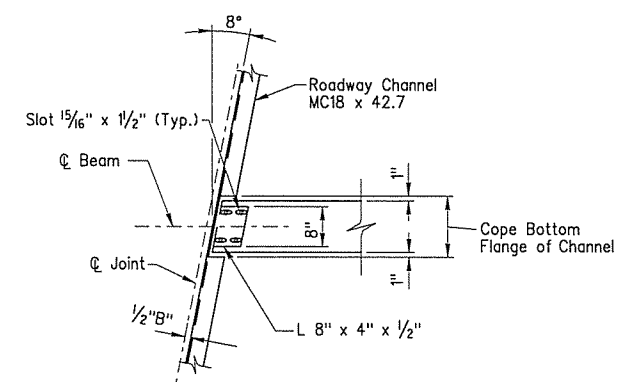
Note: Detail expansion device 1/8" high and provide 1/4" shims using 2-1/16" plates and 1-1/8" plate. For additional details, see Dwg. Nos. 55911 and 55912.



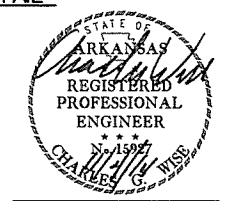
SECTION C-C
(No Scale)

XX The method of attachment of the cover slider plate assembly or similar device must be such that it may be removed in order to provide for future replacement of the neoprene seal.

Anchors will not be paid for directly but will be considered subsidiary to "Structural Steel in Beam Spans (M270, Gr. 50W)".



TYPICAL CHANNEL CONNECTION DETAIL
(No Scale)



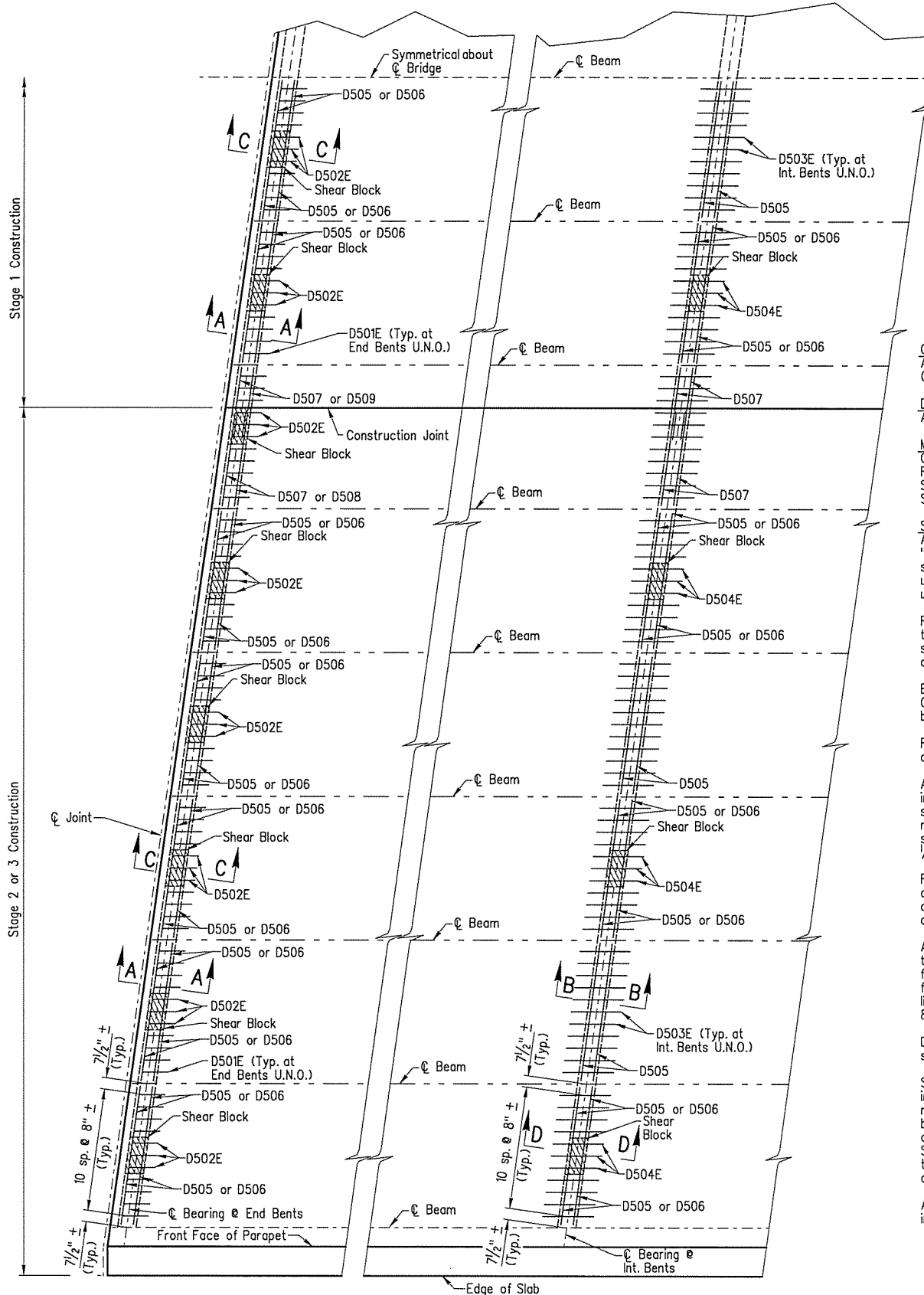
BRIDGE ENGINEER
PRINT DATE: 11/3/2014

SHEET 12 OF 13
DETAILS OF 433'-0" CONT. COMP. W-BEAM UNIT
BRIDGE OVER FISHING LAKE
ST. FRANCIS COUNTY
ROUTE 40 SECTION 51
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARKANSAS

DRAWN BY: LHG DATE: 02/17/14 FILENAME: bbb0112x1_x1c.dgn
CHECKED BY: CJC DATE: 05/03/14
DESIGNED BY: JRS DATE: 01/23/14 SCALE: No Scale
BRIDGE NO. 06937 DRAWING NO. 55922

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AD PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	BBO112		57	90

06937 - SPAN DETAILS - 55923



SUPERSTRUCTURE GENERAL NOTES

Construction Specifications:
Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction (2014 edition) with applicable supplemental specifications and special provisions.

Design Specifications:
AASHTO Standard Specifications for Highway Bridges (2002 Edition) with current interim specifications.

Material and Strengths:
Class S(AE) Concrete (superstructure) $f'_c = 4,000$ psi
Reinforcing Steel (AASHTO M 31 or M 53, Gr. 60) $f_y = 60,000$ psi
Structural Steel (AASHTO M 270, Gr. 36) $F_y = 36,000$ psi
Structural Steel (AASHTO M 270, Gr. 50W) $F_y = 50,000$ psi

Structural Steel:
All structural steel shall be AASHTO M 270, GR. 50W unless otherwise noted and shall be paid for as "Structural Steel in Beam Spans (M 270, Gr. 50W)" unless otherwise noted. AASHTO M 270, Gr. 50W steel shall not be painted. All exposed surfaces shall be cleaned in accordance with Subsection 807.84(e) unless otherwise noted. Structural steel completely embedded in concrete may be AASHTO M 270, Gr. 36 unless otherwise noted.

Requests for substitution of structural steel shapes shown with shapes of greater size must be submitted by the Contractor to the Engineer for approval. Steel of equal or greater strengths will be accepted only when shown on the approved shop drawings. Shapes and materials shown in the plans will be the basis of payment and no additional compensation will be made for any adjustments due to substitutions.

Beams and field splice plates are considered main load carrying members and shall meet the Longitudinal Charpy V-Notch Test specified in Subsection 807.05. This work and material will not be paid for directly, but shall be considered subsidiary to the item "Structural Steel in Beams Spans (M 270, Gr. 50W)".

Flange field splice plates shall be cut and fabricated so that the primary direction of rolling is parallel to the direction of main tensile and/or compressive stresses.

All beams shall be blocked in their true position in the shop with the webs horizontal in groups as specified in Subsection 807.54(b)(2). The camber, length of sections, distance between bearings, and openings of joints shall be measured with the beam in their true position and this information shall become a part of the permanent records of this job. The component parts shall be match marked in this assembly and these marks shall be shown on the erection diagram. All beam dimensions are based on a temperature of 60°F. A tolerance of $\pm 1/4"$ is allowed for camber.

Field connections shall be bolted with high strength bolts. Bolts shall be placed with heads on the outside face of the exterior beam webs and on bottom of beam flanges. Holes for $3/4"$ high strength bolts in diaphragms and expansion device may be $1/16"$ diameter if a washer is supplied for use under both the nut and the head of the bolt.

All welding that is to be done during fabrication of structural steel, including temporary welds, shall be detailed on the shop drawings and submitted for approval. If additional welds are required, whether permanent or temporary, a formal request with detailed drawings shall be submitted to the Engineer for approval; however, additional welds used for attaching falsework support devices or screed rail supports to the structural steel that do not exceed the limitations of Subsection 802.13 will not require approval prior to construction. All welding shall conform to Subsection 807.26.

Drawings show general features of design only. Shop drawings shall be made in accordance with the specifications, submitted, and approved secured before fabrication is begun.

Steel diaphragms shall be installed as beams are erected. All bolts in field splices shall be installed and tightened in accordance with Subsection 807.71 of the Standard Specifications prior to pouring of the slab unless otherwise noted. Before the Stage 2 deck pour, loosely install as many bolts as possible on both ends of the diaphragm between Beams 11 and 12 to the satisfaction of the Engineer. Install remaining bolts and fully tighten bolts in diaphragms between Beams 11 and 12 only after all deck pours for Stage 2 Construction are complete. Before the Stage 3 deck pour, loosely install as many bolts as possible on both ends of the diaphragm between Beams 6 and 7 to the satisfaction of the Engineer. Install remaining bolts and fully tighten all bolts in diaphragms between Beams 6 and 7 only after all deck pours for Stage 3 Construction are complete.

All stud shear connectors shall be granular flux filled, solid fluxed, or equal and shall be automatically end welded in accordance with the recommendations of the manufacturer.

Reinforcing Steel:
All reinforcing steel shall conform to AASHTO M31 or M322, Type A, Grade 60 with mill test reports. The reinforcing steel shall be accurately located in the forms and firmly held in place by steel wire supports sufficient in size and number to prevent displacement during the course of construction. The wire supports will not be paid for directly but will be considered subsidiary to the item of "Epoxy Coated Reinforcing Steel (Grade 60)".

Concrete:
All concrete shall be Class S(AE) with a minimum 28 day compressive strength of $f'_c = 4,000$ psi. Concrete shall be poured in the dry and all exposed corners are to be chamfered $3/4"$ unless noted otherwise.

The superstructure details shown are for use when removable deck forming is used and are the basis for measurement of Class S(AE) Concrete. See Standard Drawing No. 55005 for allowable modifications and for tolerances when Permanent Steel Bridge Deck Forms are used.

Concrete diaphragms shall be poured prior to the slab. See Drawing Nos. 55917 and 55919 for details.

Concrete in bridge superstructure shall be placed and consolidated for the entire pour and screeded off before any concrete has taken its initial set. This may require the use of a retarding agent. The concrete bridge deck shall be given a fine finish as specified for final finishing in Subsection 802.19 for a Class 5 tined bridge roadway surface finish. Movement of the finishing machine across the new concrete shall be on planks placed on the surface and shall be prohibited for 72 hours after finishing the pour. Sufficient concrete must be placed ahead of the strike-off to fully load the beam. If a longitudinal strike-off is used, a vertical camber adjustment must be made in the strike-off to account for the future dead load deflection due to the railing. A minimum of 72 hours shall elapse between completion of slab and pouring of the parapet rail.

BENTS 1 & 6

BENTS 2 - 5

PARTIAL PLAN OF CONCRETE DIAPHRAGM REINFORCING

(No Scale)

LEGEND

U.N.O. - Unless Noted Otherwise

Note:
See Drawing No. 55919 for Sections A-A and B-B.
See Drawing No. 55917 for Sections C-C and D-D.

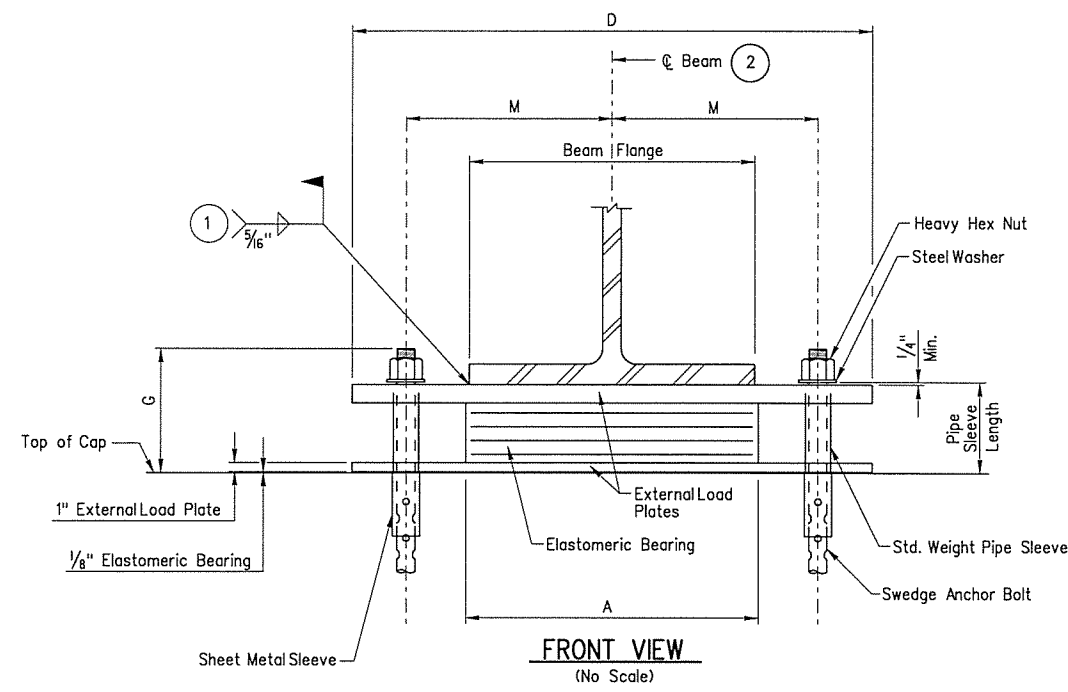


SHEET 13 OF 13
DETAILS OF 433'-0" CONT. COMP. W-BEAM UNIT
BRIDGE OVER FISHING LAKE
ST. FRANCIS COUNTY
ROUTE 40 SECTION 51
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARKANSAS

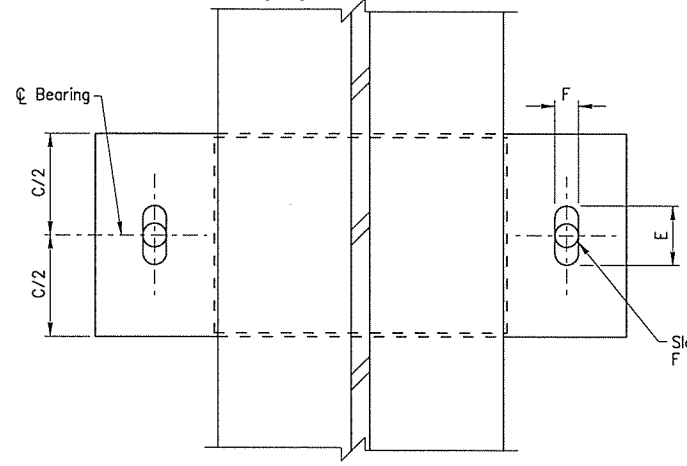
BRIDGE ENGINEER
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CHECKED BY: CJC
DESIGNED BY: JRS
BRIDGE NO. 06937
DATE: 02/17/14
DATE: 05/08/14
DATE: 01/17/14
FILENAME: bbb0112x1.x1d.dgn
SCALE: No Scale
DRAWING NO. 55923

DATE REVISED	DATE FILED	DATE REVISED	DATE FILED	FED. RD. DIST. NO.	STATE	FED. AD PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	BBO112		58	90

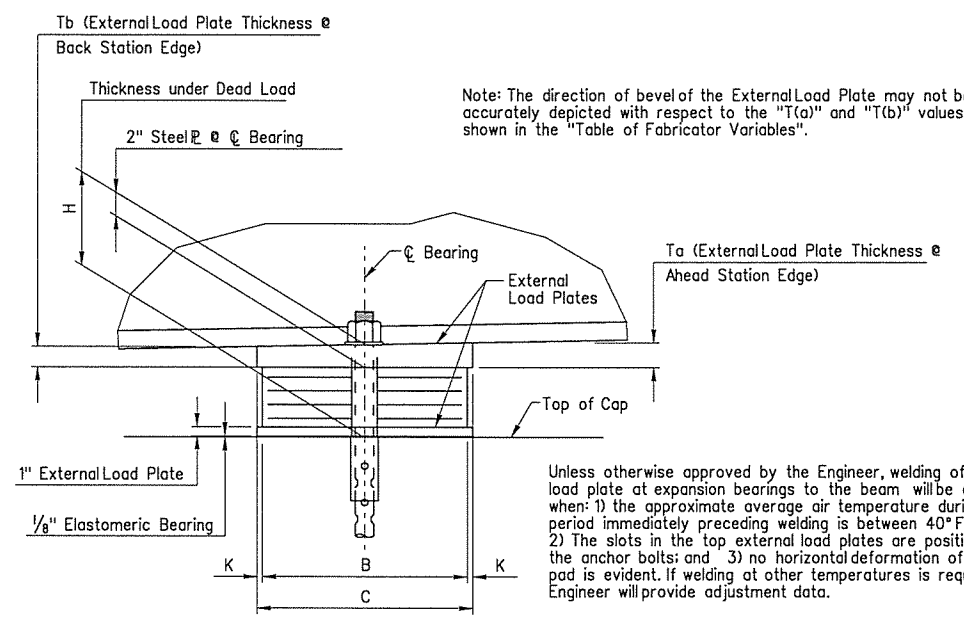
06937 - BEARING DETAILS - 55924



- 1 Care shall be taken to ensure that the external load plate is in full and complete contact with the beam flange before welding begins.
- 2 ϕ Elastomeric pad shall be aligned with ϕ Beam.



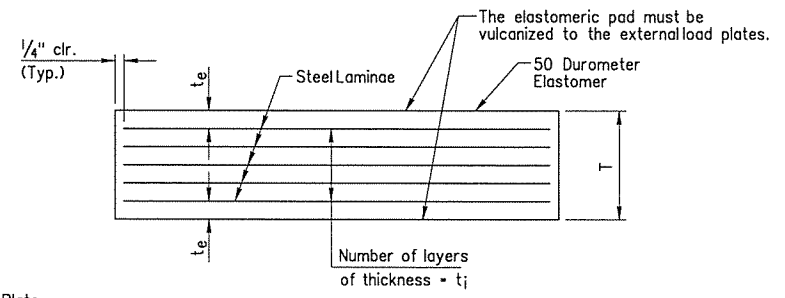
PLAN VIEW (No Scale)



Note: The direction of bevel of the External Load Plate may not be accurately depicted with respect to the "T(a)" and "T(b)" values shown in the "Table of Fabricator Variables".

Unless otherwise approved by the Engineer, welding of the top external load plate at expansion bearings to the beam will be allowed only when: 1) the approximate average air temperature during the 24 hour period immediately preceding welding is between 40°F and 80°F; and 2) The slots in the top external load plates are positioned to center on the anchor bolts; and 3) no horizontal deformation of the elastomeric pad is evident. If welding at other temperatures is required, the Engineer will provide adjustment data.

SIDE VIEW (No Scale)



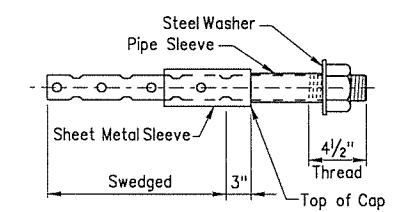
t_i = thickness of elastomer between steel laminae
 t_e = thickness of elastomer cover on top and bottom of pad
 N = number of elastomer layers of thickness t_i

ELASTOMERIC BEARING (No Scale)

TABLE OF FABRICATOR VARIABLES

BRIDGE NO.	LOCATION			BEARING TYPE	NO. of BRGS. EACH BENT	*MAXIMUM DESIGN LOAD (kips)	ELASTOMERIC PAD										EXTERNAL LOAD PLATE										ANCHOR BOLT			
	BENT NO(S).	UNIT	BEAM NO.				G	H	A	B	N	t_i	t_e	NO. & THICKNESS OF STEEL LAMINAE	T	C	D	E	F	K	M	T_a	T_b	ANCHOR BOLT		PIPE SLEEVE SIZE (ϕ x L)	SHEET METAL SLEEVE SIZE (ϕ x L)	STEEL WASHER SIZE (O.D.)		
																								ϕ x L	GRADE					
06937	1 & 6	433'	All	Exp.	17	76	10 3/8"	7 5/8"	1'-0 1/2"	10 1/2"	6	1/2"	1/4"	7 @ 12 ga.	4 1/4"	11 1/2"	1'-11 1/2"	6"	2 5/8"	1/2"	8 3/4"	2"	2"	1 3/4" x 2'-6"	55	2" x 7 5/8"	4" x 6"	3 3/8"		

* Maximum Load - Service Load

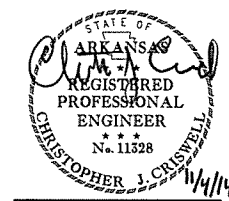


ANCHOR BOLT DETAIL (No Scale)

NOTE: Anchor Bolts may be cast in place or drilled and grouted into place. If Anchor Bolts are to be cast in place, the Galvanized Sheet Metal Sleeves will not be required. If Anchor Bolts are to be drilled and grouted in place, the Galvanized Sheet Metal Sleeves shall be cast in place as shown. Sleeves shall be dry packed with styrofoam, urethane foam or approved equal prior to pouring of concrete. After pouring of the cap and prior to erection of Structural Steel, the dry pack shall be removed and holes for the anchor bolts shall be accurately drilled into the masonry. Bolts placed in drilled holes shall be accurately set and fixed using a QPL approved epoxy or non-shrink grout that completely fills the holes. Galvanized Sheet Metal Sleeves will not be paid for directly, but will be considered subsidiary to the item "Structural Steel in Beam Spans, (M 270, Gr. 50W)".

GENERAL NOTES

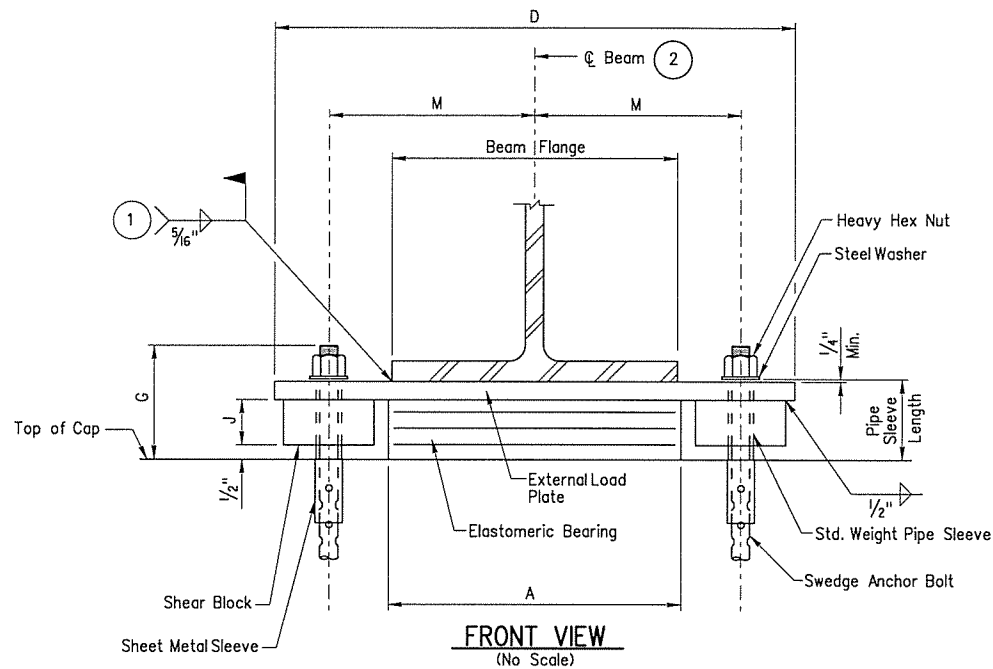
Elastomeric Bearings shall conform to Section 808 of the Standard Specifications and shall be paid for at the unit price bid for "Elastomeric Bearings".
 External load plates shall conform to AASHTO M 270, Grade 50W and will not be paid for separately, but will be included in the unit price bid for "Elastomeric Bearings".
 Pipe sleeves shall be ASTM A53, Grade B, and shall be galvanized to conform to AASHTO M 232, Class C or ASTM B695, Class 50.
 External load plates shall be completely fabricated (including bevel, bolt holes and all shop welding) and shall be cleaned before vulcanized to the elastomeric bearing. The surface in contact with the elastomeric bearing shall be cleaned in accordance with Subsection 808.03. Other surfaces shall be blast cleaned in accordance with Subsection 807.84(e) for unpainted Grade 50W steel.
 Anchor Bolts, Washers and Nuts shall conform to Subsection 807.07 of the Standard Specifications. The anchor bolt grade of steel shall be as specified in the "Table of Fabricator Variables". Indentations shall be circular with rounded bottoms and staggered as shown in the details.
 Pipe Sleeves, Anchor Bolts, Washers and Nuts shall be paid for at the unit price bid for "Structural Steel in Beam Spans (M270, Gr. 50W)".
 Bearings shall be seated in accordance with Subsection 808.08. Work and materials shall be considered subsidiary to the item "Elastomeric Bearings" and will not be paid for directly.



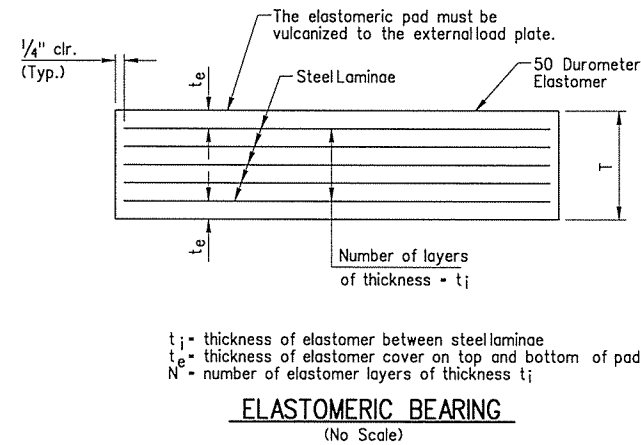
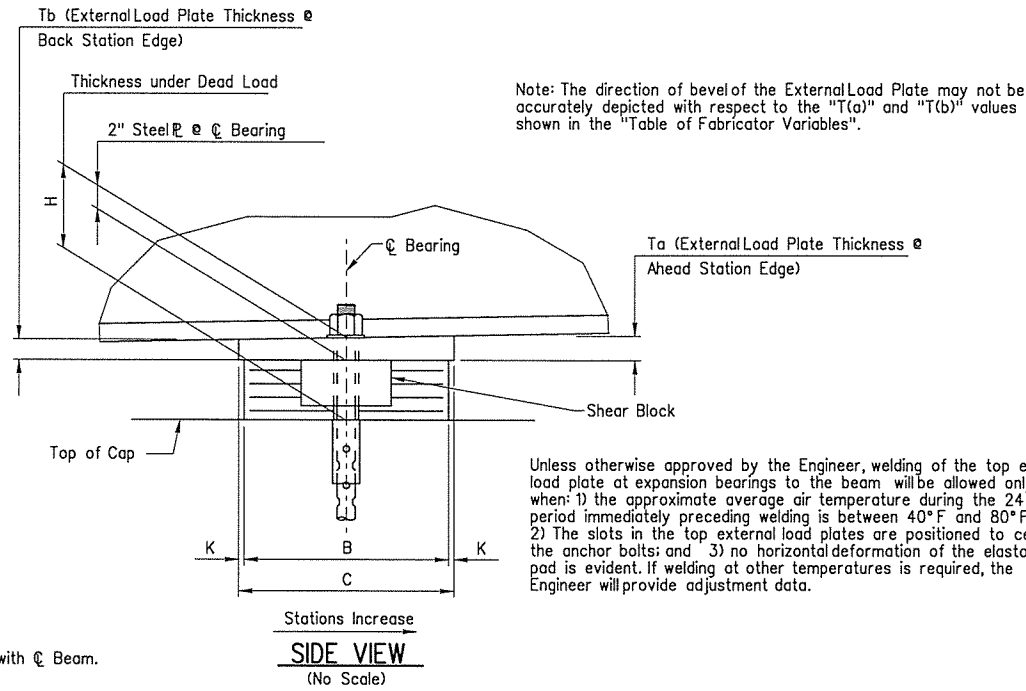
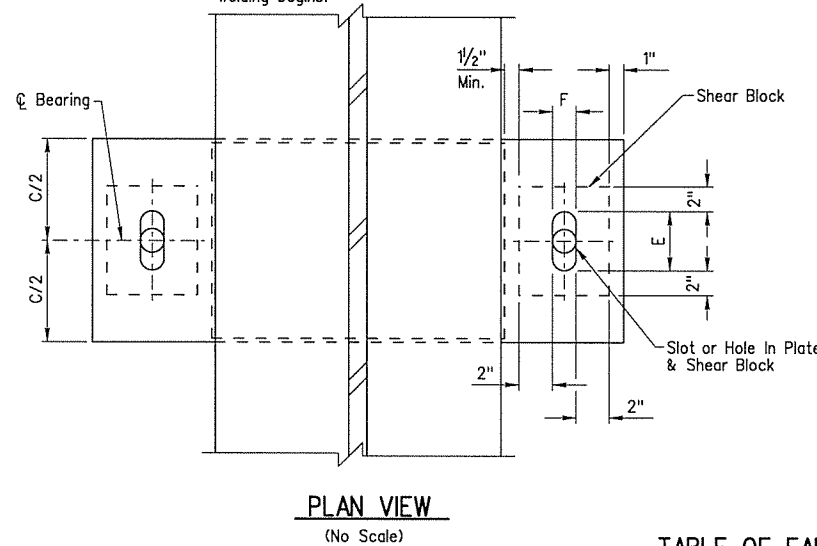
BRIDGE ENGINEER
 PRINT DATE: 11/3/2014

SHEET 1 OF 2
 DETAILS OF ELASTOMERIC BEARINGS
 BRIDGE OVER FISHING LAKE
 ST. FRANCIS COUNTY
 ROUTE 40 SECTION 51
 ARKANSAS STATE HIGHWAY COMMISSION
 LITTLE ROCK, ARKANSAS
 DRAWN BY: LHG
 CHECKED BY: CJC
 DESIGNED BY: JRS
 BRIDGE NO. 06937
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 FILENAME: bbb0112x1_ex1.dgn
 SCALE: No Scale
 DRAWING NO. 55924

DATE REVISED	DATE FILED	DATE REVISED	DATE FILED	FED. RD. DIST. NO.	STATE	FED. AD PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
						JOB NO.	BBO112	59
						1 06937 - BEARING DETAILS - 55925		



- 1 Care shall be taken to ensure that the external load plate is in full and complete contact with the beam flange before welding begins.
- 2 ϕ Elastomeric pad shall be aligned with ϕ Beam.

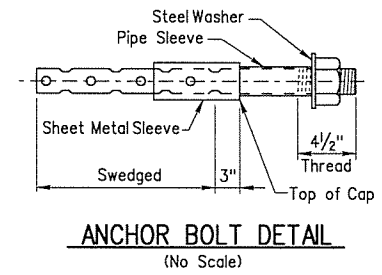


t_i = thickness of elastomer between steel laminae
 t_e = thickness of elastomer cover on top and bottom of pad
 N = number of elastomer layers of thickness t_i

TABLE OF FABRICATOR VARIABLES

BRIDGE NO.	LOCATION			BEARING TYPE	NO. of BRGS. EACH BENT	* MAXIMUM DESIGN LOAD (kips)	ELASTOMERIC PAD														EXTERNAL LOAD PLATE				ANCHOR BOLT				
	BENT NO(S).	UNIT	BEAM NO.				G	H	A	B	N	t_i	t_e	NO. & THICKNESS OF STEEL LAMINAE	T	C	D	E	F	J	K	M	T_a	T_b	ANCHOR BOLT		PIPE SLEEVE SIZE (ϕ x L)	SHEET METAL SLEEVE SIZE (ϕ x L)	STEEL WASHER SIZE (O.D.)
																									ϕ x L	GRADE			
06937	2 & 5	433'	All	Exp.	17	195	8 3/8"	5 5/16"	1'-4"	1'-0"	5	1/2"	1/4"	6 @ 12 ga.	3 5/8"	1'-1"	2'-9 1/2"	4 3/4"	2 1/4"	3 1/16"	1/2"	12 5/8"	2"	2"	1 1/2" x 2'-2"	55	1 1/2" x 5 7/8"	3" x 6"	3"
06937	3 & 4	433'	All	Fix	17	219	8 7/16"	4 15/16"	1'-3"	1'-0"	4	1/2"	1/4"	5 @ 12 ga.	3"	1'-1"	2'-10 3/4"	3 3/8"	3 3/8"	2 7/16"	1/2"	12 13/16"	2"	2"	2" x 2'-7"	55	2 1/2" x 5 1/4"	4" x 6"	3 3/4"

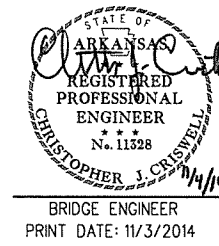
* Maximum Load - Service Load



NOTE:
 Anchor Bolts may be cast in place or drilled and grouted into place. If Anchor Bolts are to be cast in place, the Galvanized Sheet Metal Sleeves will not be required.
 If Anchor Bolts are to be drilled and grouted in place, the Galvanized Sheet Metal Sleeves shall be cast in place as shown. Sleeves shall be dry packed with styrofoam, urethane foam or approved equal prior to pouring of concrete. After pouring of the cap and prior to erection of Structural Steel, the dry pack shall be removed and holes for the anchor bolts shall be accurately drilled into the masonry. Bolts placed in drilled holes shall be accurately set and fixed using a QPL approved epoxy or non-shrink grout that completely fills the holes. Galvanized Sheet Metal Sleeves will not be paid for directly, but will be considered subsidiary to the item "Structural Steel in Beam Spans, (M 270, Gr. 50W)".

GENERAL NOTES

Elastomeric Bearings shall conform to Section 808 of the Standard Specifications and shall be paid for at the unit price bid for "Elastomeric Bearings".
 External load plates and shear blocks shall conform to AASHTO M 270, Grade 50W and will not be paid for separately, but will be included in the unit price bid for "Elastomeric Bearings". Pipe sleeves shall be ASTM A53, Grade B, and shall be galvanized to conform to AASHTO M 232, Class C or ASTM B695, Class 50.
 External load plates and external load plates with shear blocks shall be completely fabricated (including bevel, bolt holes and all shop welding) and shall be cleaned before vulcanized to the elastomeric bearing. The surface in contact with the elastomeric bearing shall be cleaned in accordance with Subsection 808.03. Other surfaces shall be blast cleaned in accordance with Subsection 807.84(e) for unpainted Grade 50W steel.
 Anchor Bolts, Washers and Nuts shall conform to Subsection 807.07 of the Standard Specifications. The anchor bolt grade of steel shall be as specified in the "Table of Fabricator Variables". Indentations shall be circular with rounded bottoms and staggered as shown in the details.
 Pipe Sleeves, Anchor Bolts, Washers and Nuts shall be paid for at the unit price bid for "Structural Steel in Beam Spans (M270, Gr. 50W)".
 Bearings shall be seated in accordance with Subsection 808.08. Work and materials shall be considered subsidiary to the item "Elastomeric Bearings" and will not be paid for directly.



SHEET 2 OF 2
 DETAILS OF ELASTOMERIC BEARINGS
 BRIDGE OVER FISHING LAKE
 ST. FRANCIS COUNTY
 ROUTE 40 SECTION 51
 ARKANSAS STATE HIGHWAY COMMISSION
 LITTLE ROCK, ARKANSAS

DRAWN BY: LHG
 CHECKED BY: CJC
 DESIGNED BY: JRS
 BRIDGE NO. 06937
 DATE: 02/17/14
 DATE: 05/03/14
 DATE: 01/14/14
 FILENAME: bbb0112x1_ex2.dgn
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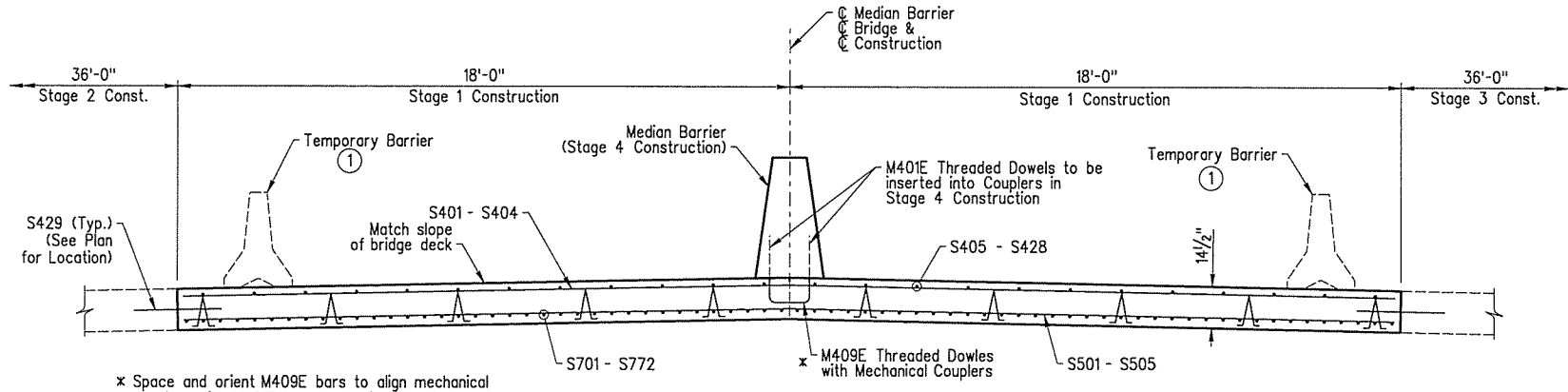
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				6	ARK.			
				JOB NO.	BBO112		61	90
				① 06937 - TYPE SPEC. SLAB - 55927				

DOWEL SCHEDULE	
Stage No.	"X"
1	48
2	23
3	24

**BAR LIST FOR ONE STAGE
TYPE SPECIAL APPROACH SLAB**

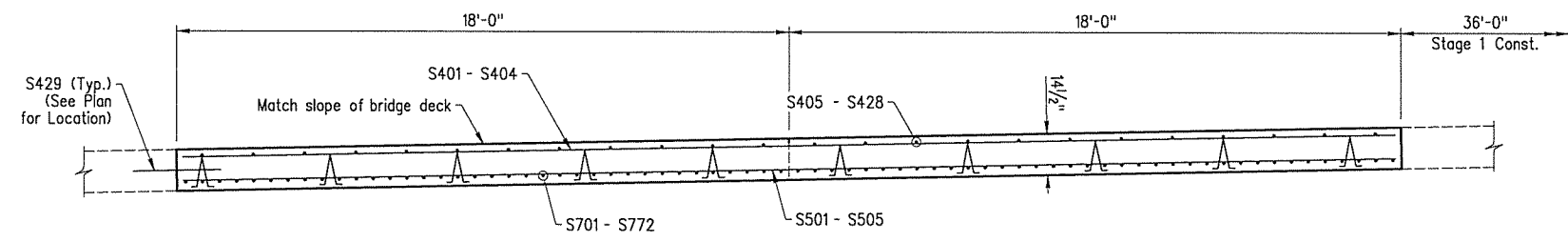
Mark	No.	Length	Pin Dia.	BENDING DIAGRAM
S401	25	35'-8"	Str.	
S402 to S404	1 each	3'-9" to 25'-1"	Str.	
S405 to S428	2 each	19'-3" to 21'-9"	Str.	
S429	"X"	4'-0"	Str.	
S501	37	35'-8"	Str.	
S502 to S505	1 each	7'-4" to 28'-8"	Str.	
S701 to S772	1 each	36'-1" to 41'-1"	Str.	
F401	102	10'-4"	2"	
F402 to F411	1 each	7'-2" to 10'-0"	2"	
F412	10	35'-8"	Str.	
F413	1	27'-0"	Str.	
F414	1	30'-3"	Str.	
M409E	77	3'-1"	2"	

- Notes:
 Bars shown are for Stage 1 Construction (one end of bridge). Stages 2 and 3 are similar except as noted in "Dowel Schedule" and do not include M409E bars.
 Bar Designations Ending with "E" indicated Epoxy Coated Bars.
 ② See "Dowel Schedule" for number of bars.
 ③ Ends Threaded for Mechanical Couplers. Length of vertical legs includes the length of the mechanical coupler. The actual length of vertical leg engagement into the mechanical coupler shall be determined by the mechanical coupler manufacturer, and the length of the vertical legs shall be adjusted accordingly.



SECTION Y-Y STAGE 1 CONSTRUCTION
(No Scale)

① Threaded inserts shall be cast in place in Stage 1 slab construction to accommodate the connection of Temporary Barrier. See Standard Drawing TC-4 for addition details.



SECTION X-X STAGE 2 & 3 CONSTRUCTION
(No Scale)

GENERAL NOTES

Concrete shall be Class S(AE) (f'c = 4,000 psi) and shall be poured in the dry.
 Reinforcement Steel shall conform to AASHTO M31 or M322, Grade 60 (fy = 60,000 psi), Type A, with mill test reports.
 Approach Slabs will be measured and paid for in accordance with Section 504 of the Standard Specifications.

**QUANTITIES FOR ONE
APPROACH SLAB**

(All Stages, including Median Barrier on Stage 1 Approach Slab.)

Reinforcing Steel (lbs.)	Epoxy-Coated Reinforcing Steel (lbs.)	Concrete (cubic yds)
24,993	997	259.93 *x

*x Includes 6.92 Cu. Yds. for the Median Barrier.
 For details of Median Barrier, see Drawing No. 55928.



BRIDGE ENGINEER
 PRINT DATE: 11/4/2014

SHEET 2 OF 3
 DETAILS OF TYPE SPECIAL 1 APPROACH SLABS
 BRIDGE OVER FISHING LAKE
 ST. FRANCIS COUNTY
 ROUTE 40 SECTION 51
 ARKANSAS STATE HIGHWAY COMMISSION
 LITTLE ROCK, ARKANSAS

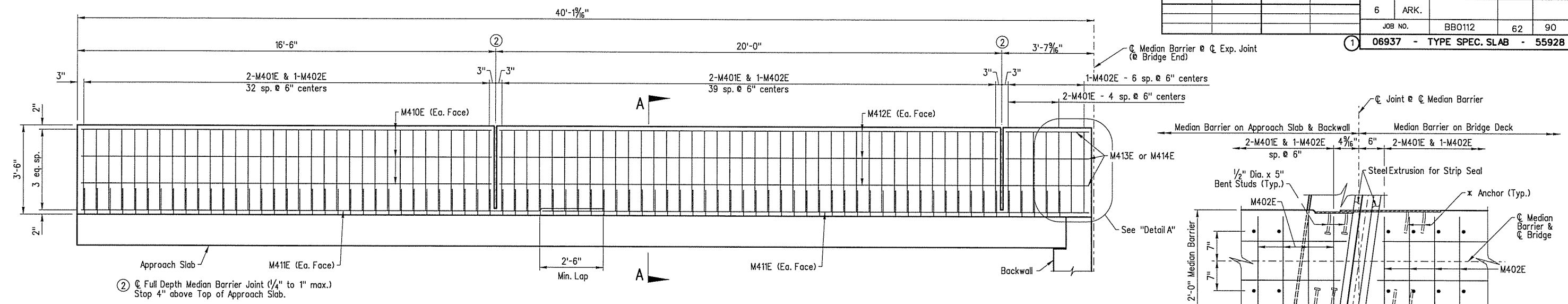
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 BRIDGE NO. 06937 DRAWING NO. 55927



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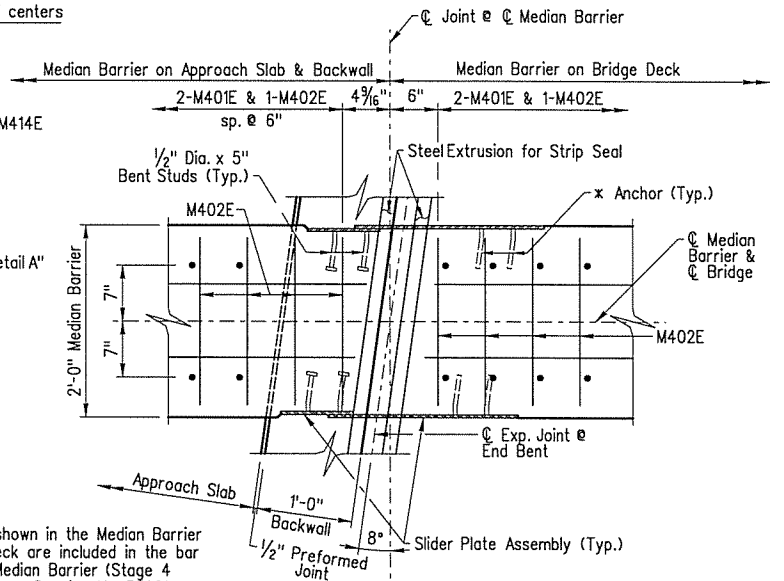
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				JOB NO.	BB0112		62	90

06937 - TYPE SPEC. SLAB - 55928



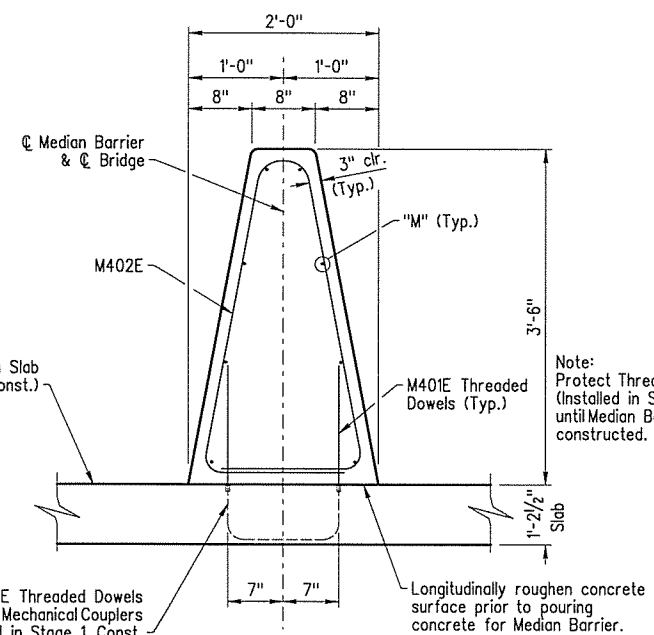
ELEVATION - MEDIAN BARRIER ON APPROACH SLAB

Stage 4 Construction
(No Scale)



Note: Bars shown in the Median Barrier on Bridge Deck are included in the bar list for the Median Barrier (Stage 4 Construction) on Drawing No. 55921.

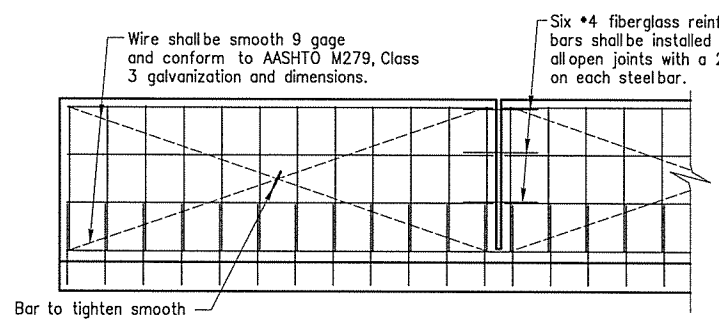
DETAIL A
(No Scale)



SECTION A-A
(No Scale)

Note:
The Threaded Dowel and Coupler Assembly shall consist of a QPL Approved Mechanical Splice with Protective Cap and Threaded Dowel Bars (M401E and M409E) as shown and shall develop at least 125% of the yield strength of the Dowel Bars.

Note:
M401E and M409E Dowel Bars shall be a minimum 60 ksi Yield Strength and Threaded as required. Threaded Dowel and Coupler Assembly, except mating surfaces, shall be Epoxy Coated in accordance with the requirements of Section 804.



DETAILS OF OPTIONAL SLIPFORMING OF CONCRETE MEDIAN RAIL

(No Scale)

GENERAL NOTES

CONCRETE: All concrete shall be Class S(AE) with a minimum 28 day compressive strength $f'_c = 4,000$ psi.

REINFORCING STEEL: All reinforcing steel shall conform to AASHTO M31 or M322 Type A. Mill test reports shall be submitted.

All structural steel for the Median Barrier Slider Plates, Bent Studs, and Slider Plate Anchors shall be AASHTO M270, Gr. 50W unless otherwise noted. Structural steel completely embedded in concrete need not be painted.

All structural steel for the Median Barrier Slider Plates and Bent Studs shall be paid for as "STRUCTURAL STEEL IN BEAM SPANS (M270, Gr. 50W)".

Details of the Proposed Slider Plate Assembly for the Median Barrier shall be submitted to and approved by the Engineer prior to fabrication of the structural steel at the expansion device.

① One end threaded for mechanical coupler. Length of bar does not include any additional length for engagement into mechanical coupler. The actual length of bar engagement into the mechanical coupler shall be determined by the mechanical coupler manufacturer, and the length of the bar shall be adjusted accordingly.

BAR LIST STAGE 4 CONSTRUCTION

MARK	NO. REQ'D	LENGTH	PIN DIA.	BENDING DIAGRAMS (DIMENSIONS ARE OUT TO OUT OF BARS)
M401E	156	1'-1"	Str.	
M402E	80	9'-7"	5 3/4", 3"	
M410E	6	16'-2"	Str.	
M411E	4	21'-3"	Str.	
M412E	6	19'-8"	Str.	
M413E	3	3'-3"	Str.	
M414E	3	3'-2"	Str.	

Notes:
Bar designations with "E" indicates epoxy coated bars.

Bars shown are for Stage 4 Construction, Median Barrier on Approach Slabs (one end of Bridge).

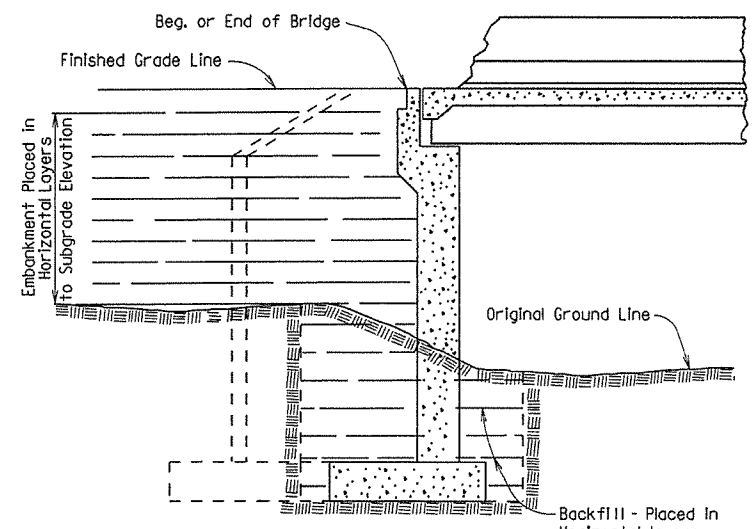


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PRINT DATE: 11/3/2014

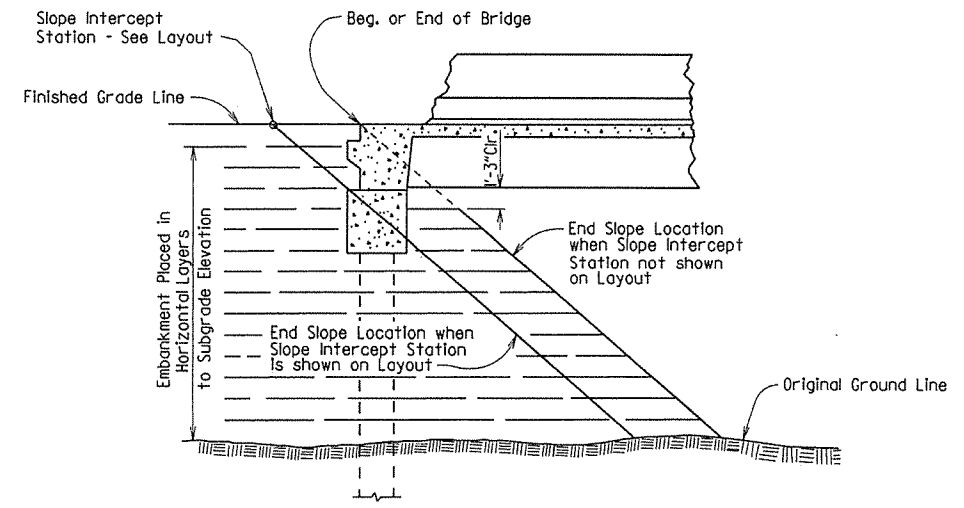
SHEET 3 OF 3
DETAILS OF TYPE SPECIAL 1 APPROACH SLABS
BRIDGE OVER FISHING LAKE
ST. FRANCIS COUNTY
ROUTE 40 SECTION 51
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARKANSAS

DRAWN BY: LHG DATE: 02/17/14 FILENAME: bbb0112x1.os3.dgn
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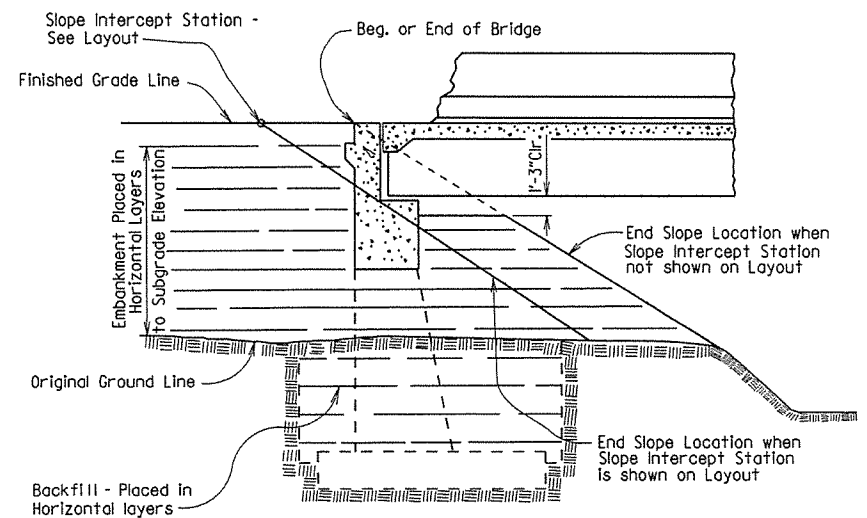
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JOB NO.								
EMBANKMENT & BACKFILL								55000



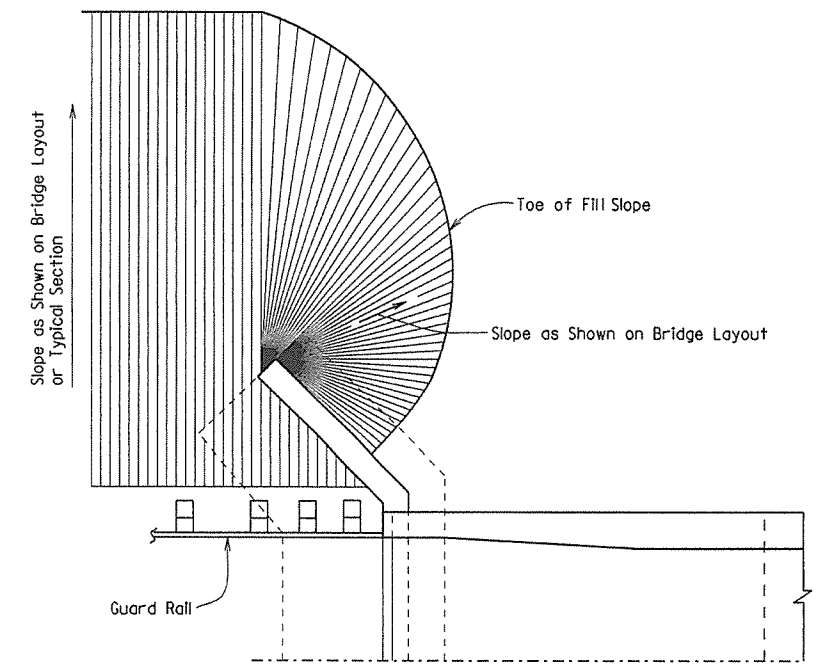
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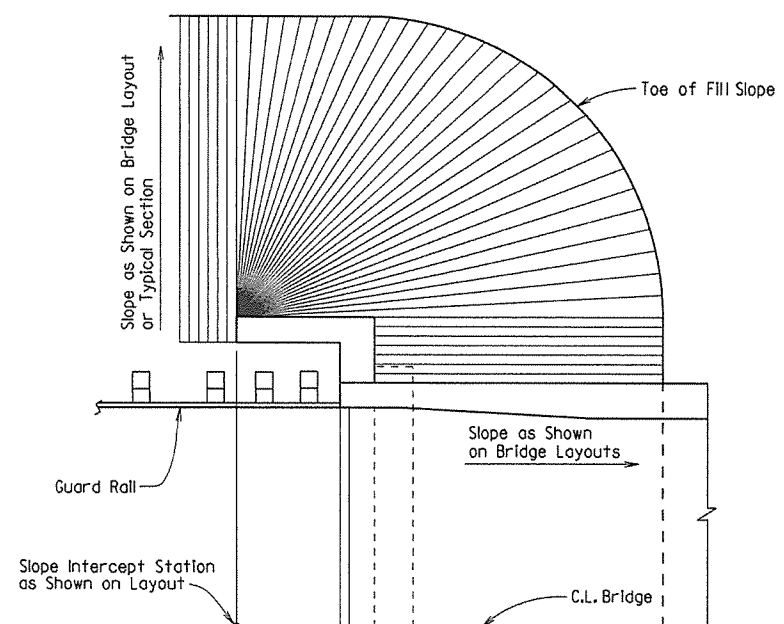
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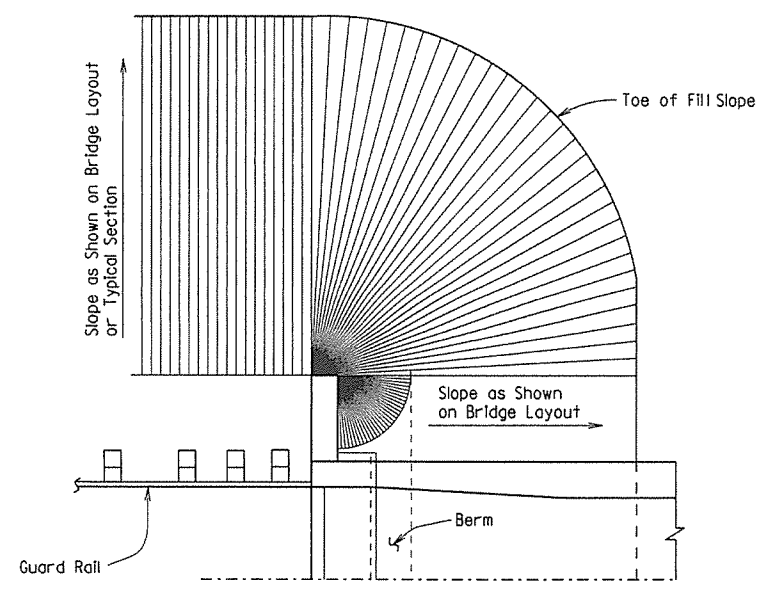
EMBANKMENT CONSTRUCTION AND FOOTING BACKFILL AT SPILL-THROUGH END BENTS



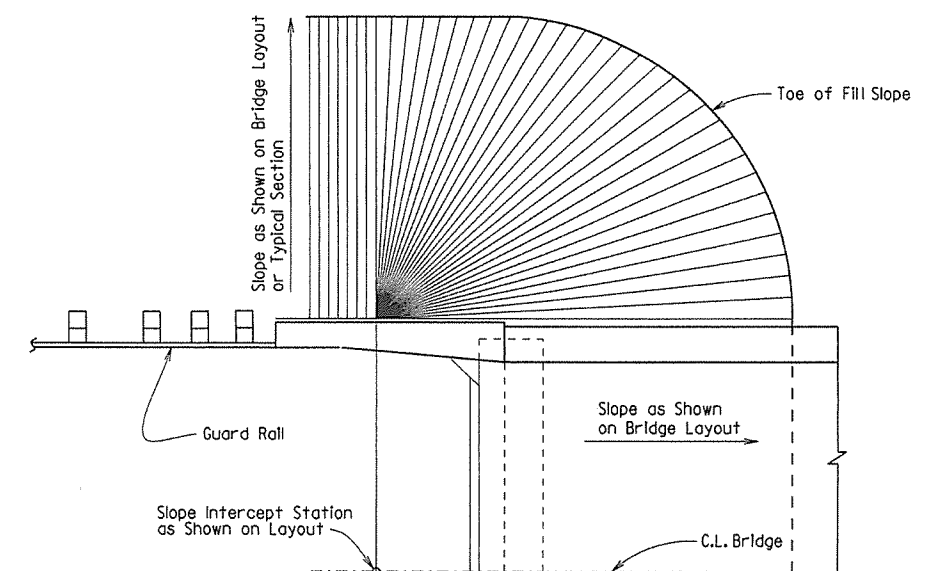
VERTICAL WALL ABUTMENTS



SPILL-THROUGH END BENTS WITH TURNBACK WING



SPILL-THROUGH END BENTS WITH STUB WING



SPILL-THROUGH END BENTS WITH TRANSITION WING

METHOD OF DETERMINING FILL SLOPE LOCATION AT BRIDGE ENDS

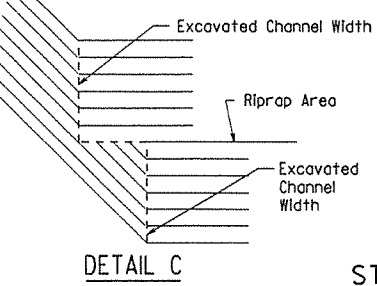
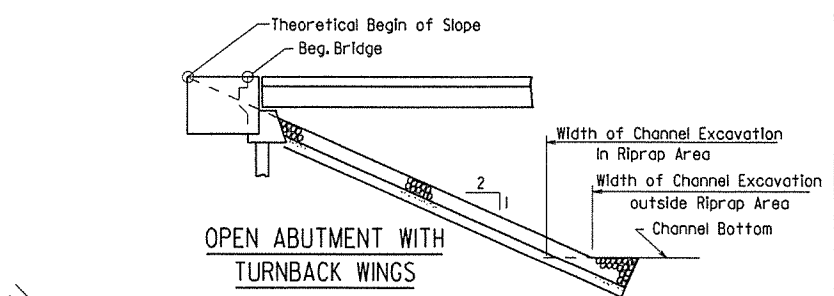
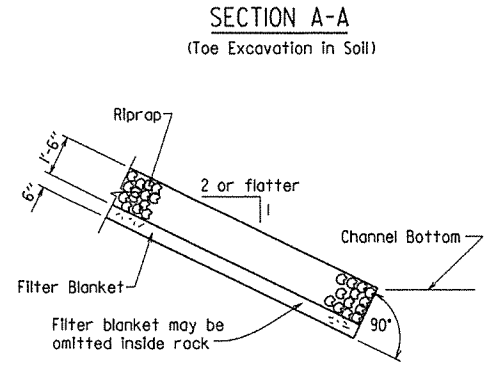
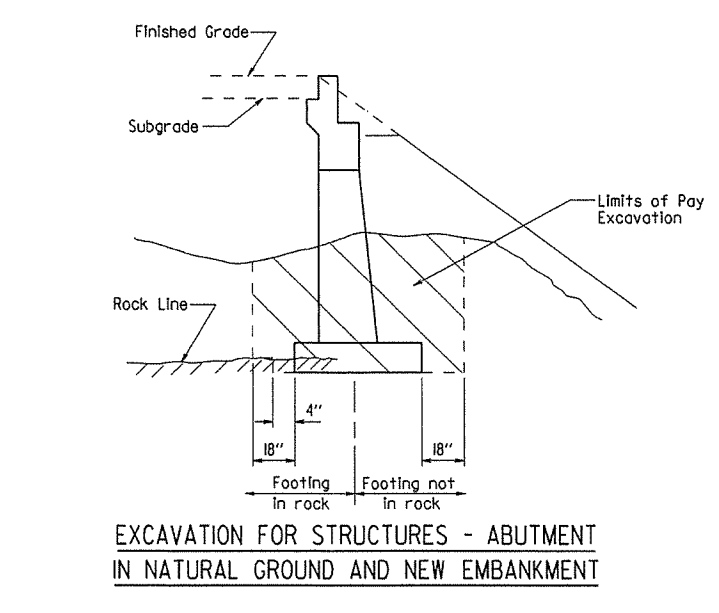
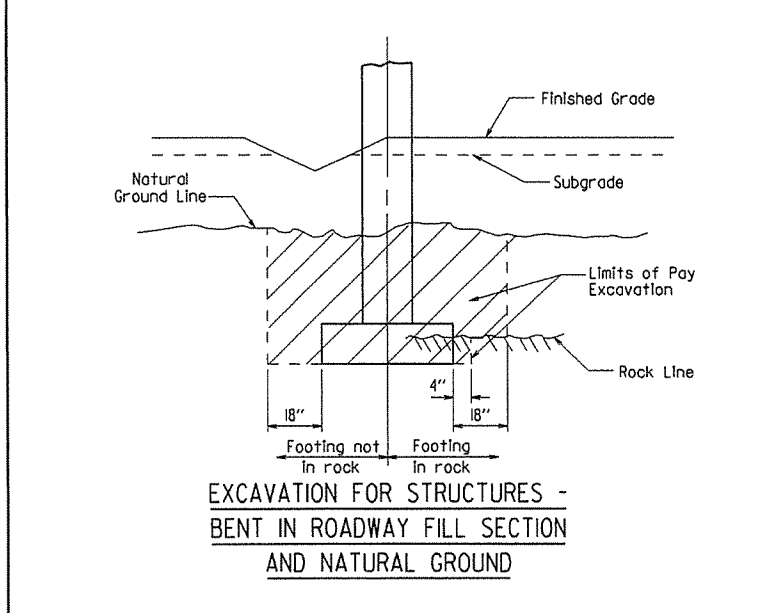
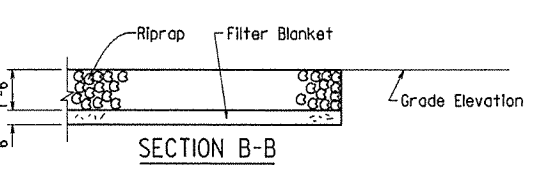
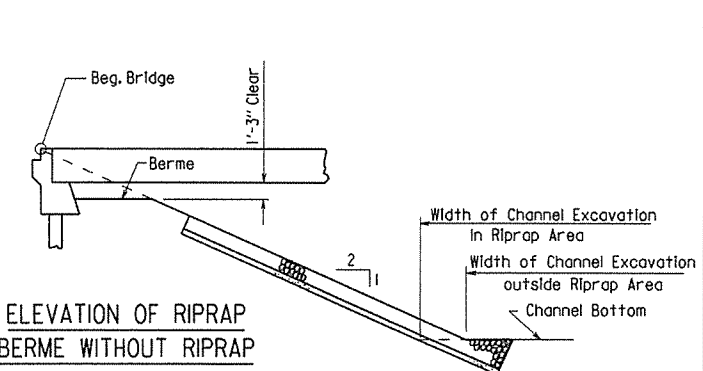
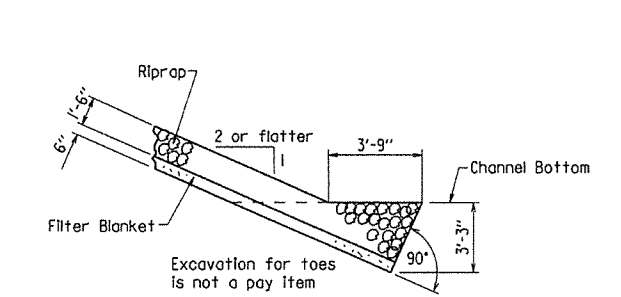
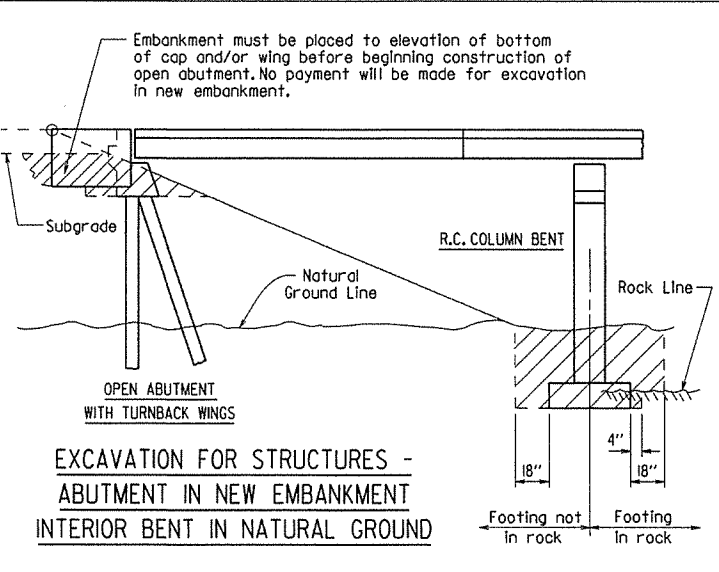
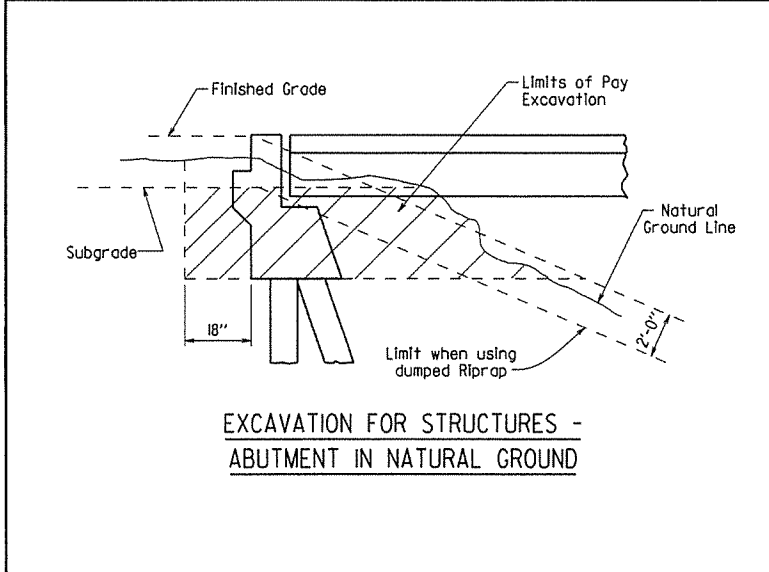
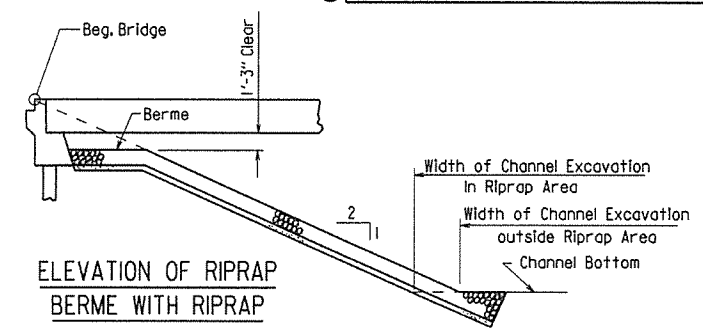
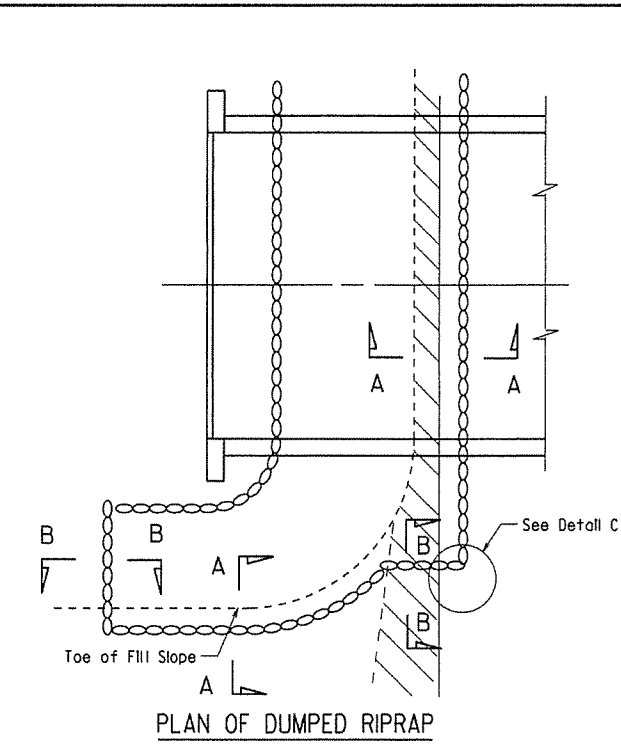
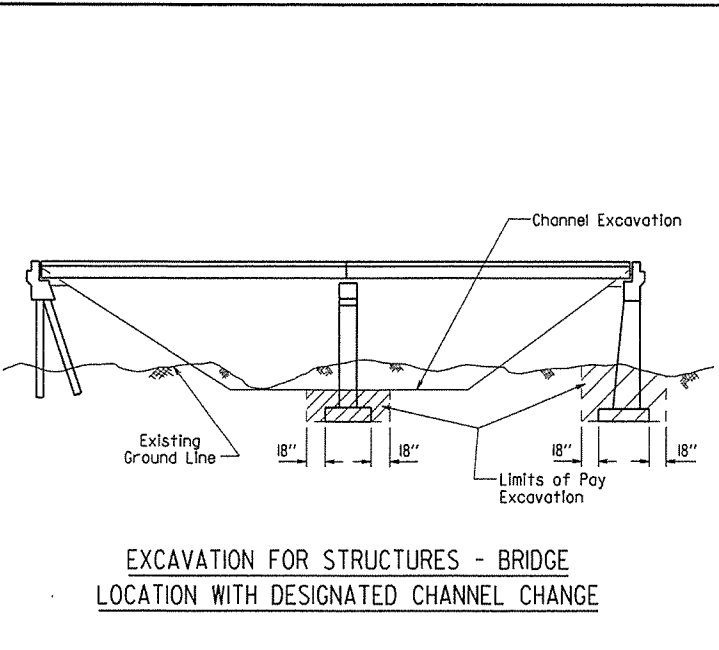
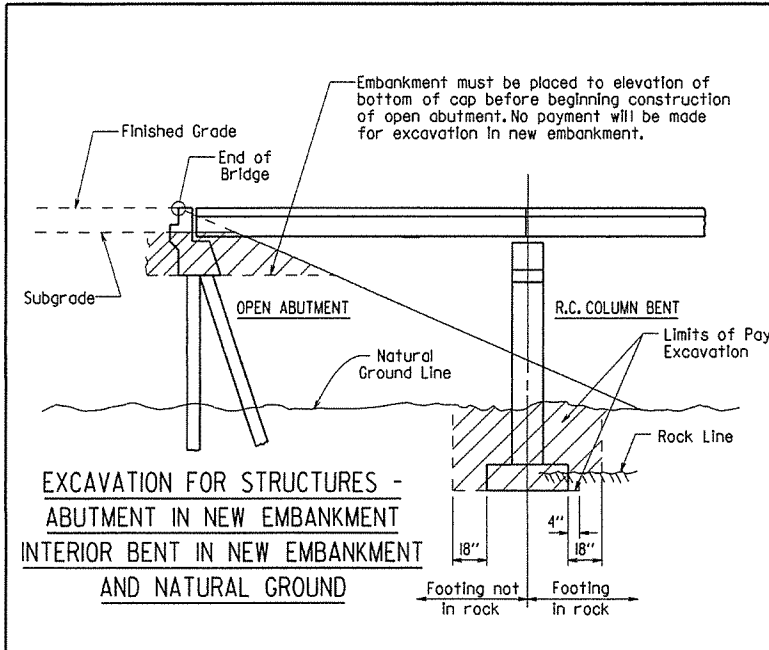
GENERAL NOTES

The Bridge End Embankment shall be defined as a section of embankment, not less than 20 feet long adjacent to the bridge end, together with the side slopes and slopes under the bridge end including around the end of wingwalls. Embankment adjacent to structures shall be constructed in 6 inch horizontal layers (loose measure) and compacted by the use of mechanical equipment to the satisfaction of the Engineer. Refer to Subsections 210.09, 210.10 and 801.08 for construction requirements.

STANDARD DETAILS FOR EMBANKMENT CONSTRUCTION AND BACKFILL AT BRIDGE ENDS

ARKANSAS STATE HIGHWAY COMMISSION
 LITTLE ROCK, ARK.
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 CHECKED BY: BEF DATE: 2-27-2014 SCALE: NO SCALE
 DESIGNED BY: STD. DATE: -
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				6	ARK.		64	
JOB NO.							1	
RIPRAP & EXCAV.							55001	



Note: Use this type of toe when rock is encountered which is in a stable condition.

Note: In lieu of an aggregate filter blanket, a synthetic fiber geotextile fabric complying with the requirements of Subsection 816.02(e) may be used.

Note: Details for computing excavation for structures are included for information as to how plan quantities were calculated and for use when adjusting quantities when changing footing elevation.

STANDARD DETAILS FOR DUMPED RIPRAP AND FILTER BLANKET AND COMPUTING EXCAVATION FOR STRUCTURES

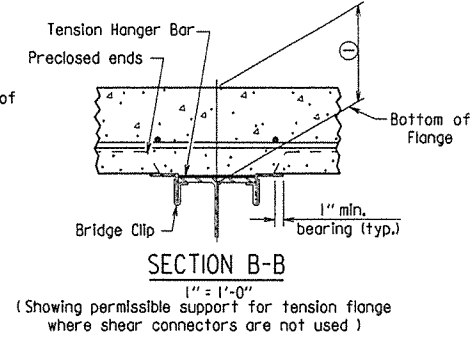
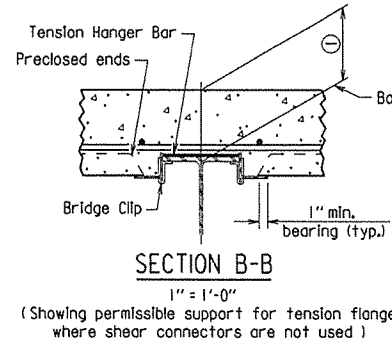
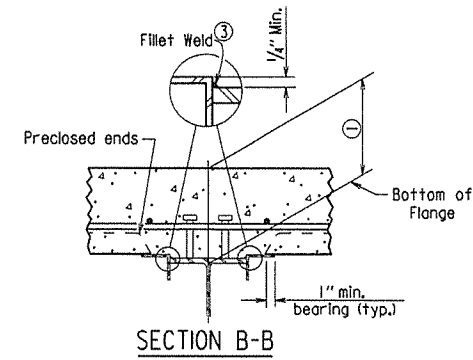
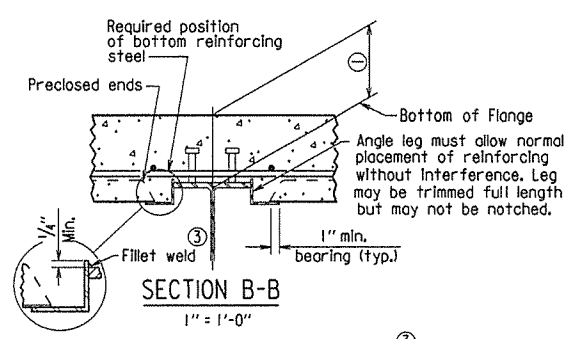
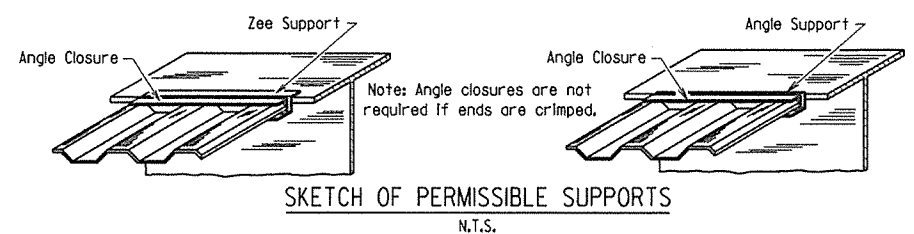
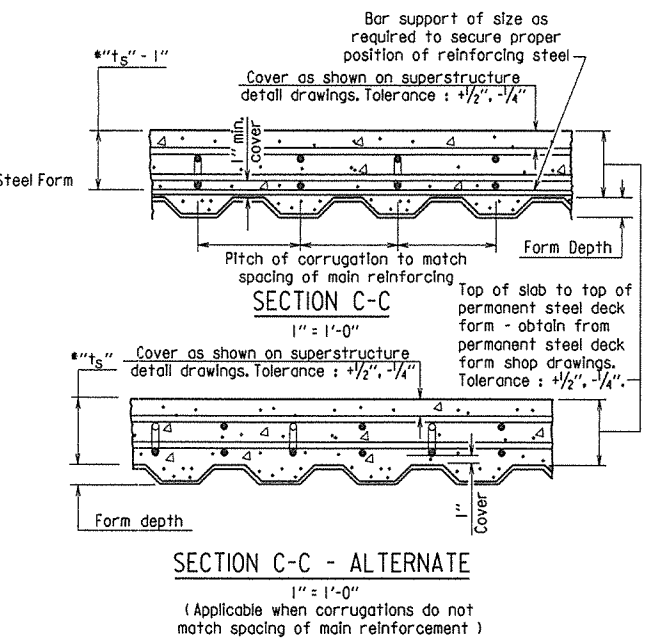
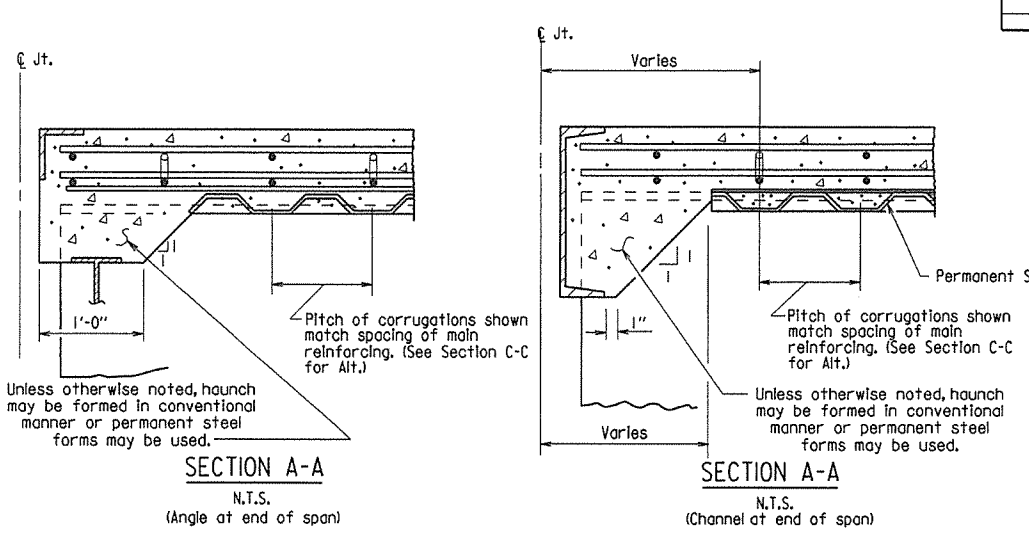
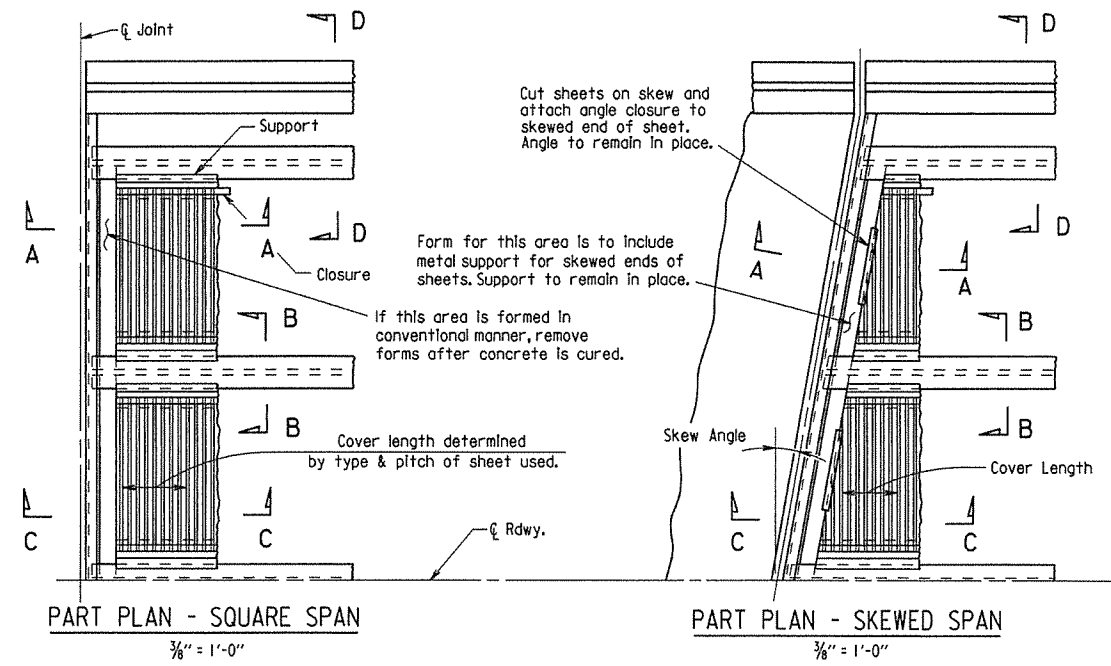
ARKANSAS STATE HIGHWAY COMMISSION

LITTLE ROCK, ARK.

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 DESIGNED BY: STD. DATE:

DRAWING NO. 55001

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JOB NO.							BRIDGE DECK FORMS	55005



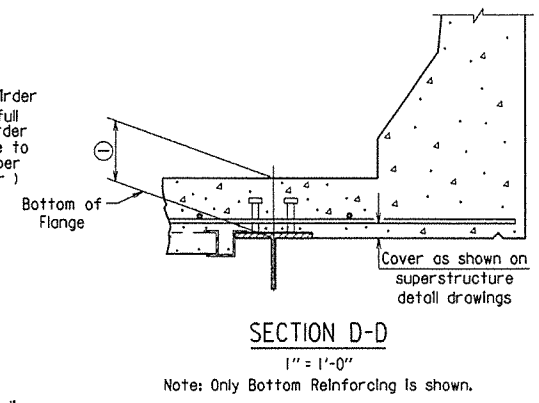
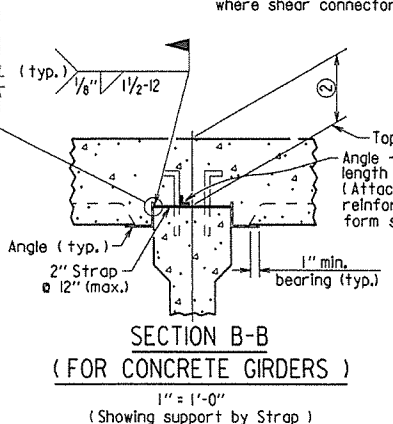
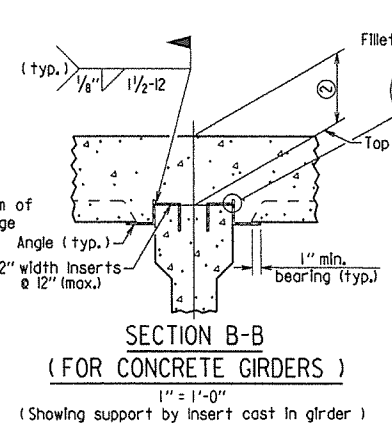
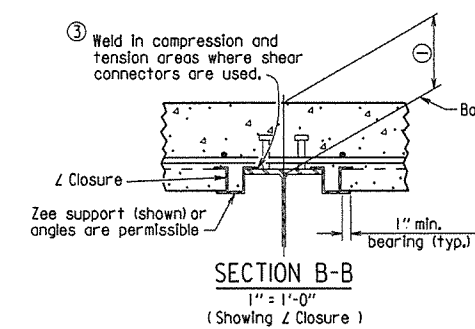
(Showing permissible support for tension flange where shear connectors are used, and for all compression flanges)

③ Minimum weld: 1/8" x 1' @ 18". More weld may be required; maximum length per weld = 1 1/2" (typ.)

(Showing permissible support for tension flange where shear connectors are used and for all compression flanges)

(Showing permissible support for tension flange where shear connectors are not used)

(Showing permissible support for tension flange where shear connectors are not used)



① Distance from top of slab to bottom of top flange as measured at centerline girder and as shown on superstructure detail drawings. This dimension may vary within the following limits to maintain the grade and slab thickness tolerances: Minimum - occurs when either the top flange or the support angle leg contacts the bottom reinforcing steel; Maximum = t_s + 1 1/4" + flange thickness. See Section C-C for slab thickness tolerance between adjacent girder flanges.

② Distance from top of slab to top of girder as measured at centerline girder and as shown on superstructure detail drawings. This dimension may vary within the following limits to maintain the grade and slab thickness tolerances: Minimum - occurs when either the top of girder or the support angle leg contacts the bottom reinforcing steel; Maximum - value shown on the superstructure detail drawings when removable forms are used. See Section C-C for slab thickness tolerance between adjacent girder flanges.

GENERAL NOTES

Permanent steel deck forms may be used at the Contractor's option and shall be at no additional cost to the Department. Such use may result in changes to the dead load deflection of the girder. Any cost for adjustments due to a change in the dead load deflection will be borne by the Contractor. Payment for deck concrete and structural steel will not be increased due to use of permanent steel deck forms.

Permanent steel deck forms shall conform to Subsection 802.14(b). Detailed plans, including detailed calculations and manufacturer's technical brochure, shall be submitted to and approved by the Engineer before work of forming the bridge deck is started.

Welding of form supports to the tension flange of steel girders will be permitted only in areas where shear connectors are used. When welding is not allowed, the method of fastening Z or L supports to the flange must be approved by the Engineer.

Form sheets shall be fastened to supporting members and to each other with galvanized metal screws sufficient in size and number to provide a secure attachment. Alternate methods of attachment must be approved by the Engineer.

When the pitch of form corrugations match the reinforcing spacing, transversely align form sheets across the bridge to maintain the correct orientation of continuous reinforcing bars in the corrugations.

Bar support rods, when used, shall be sized and spaced to adequately support the bottom reinforcing mat at the required position.

High chairs shall be sized to support the top mat of reinforcing at the proper position. High chairs shall be placed at locations shown on the detail drawings.

Specifications: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction (2014 Edition), with applicable Supplemental Specifications and Special Provisions.

STANDARD DETAILS FOR PERMANENT STEEL BRIDGE DECK FORMS FOR STEEL & CONCRETE GIRDER SPANS

ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

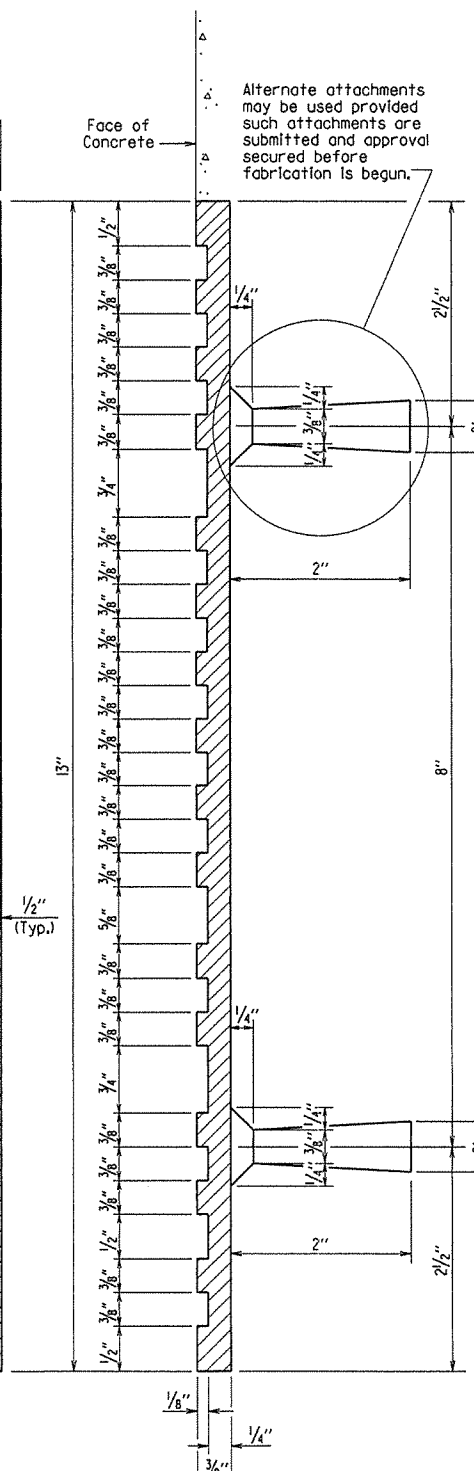
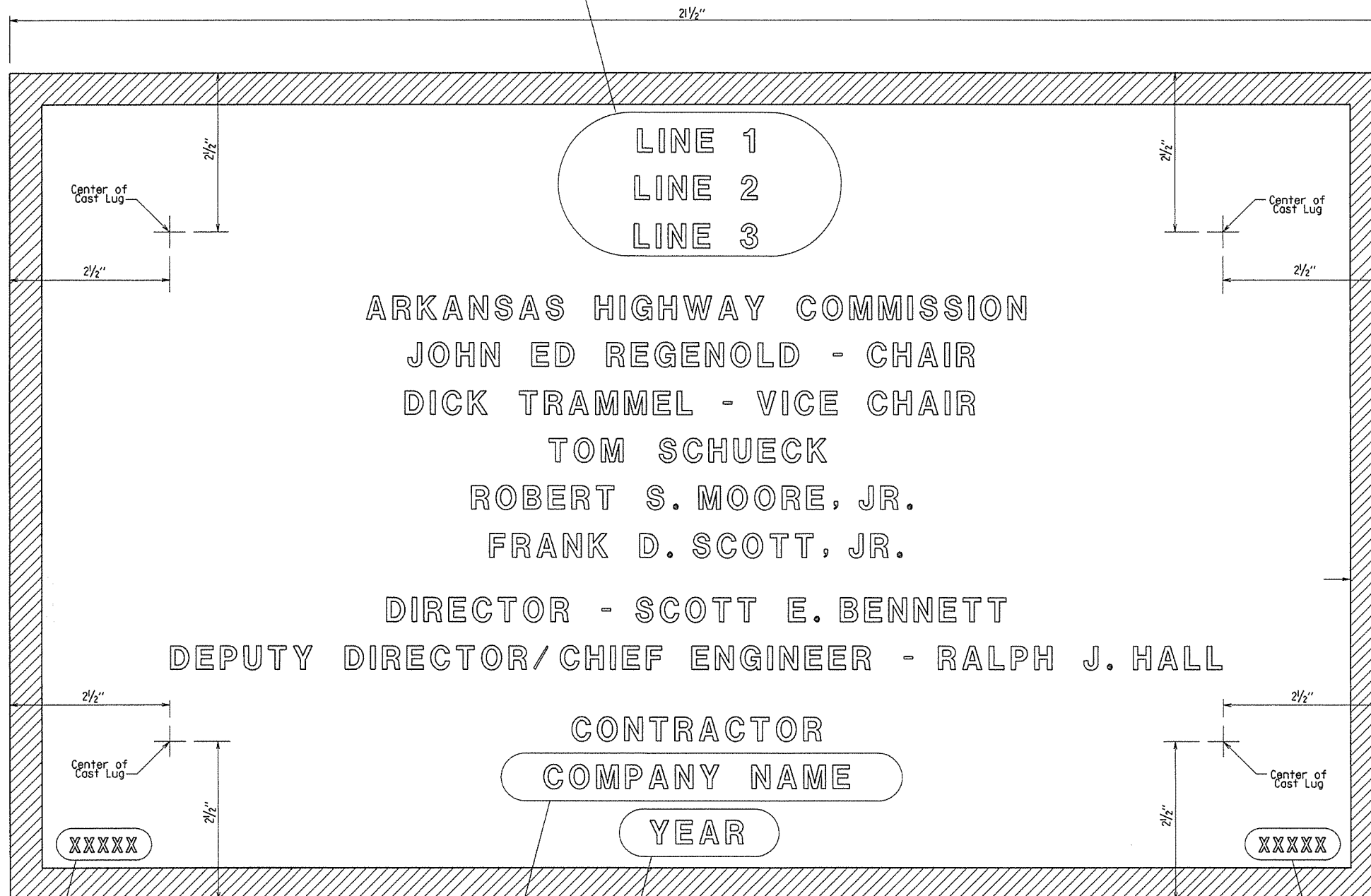
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DRAWING NO. 55005

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		66	
JOB NO.								
TYPE D NAME PLATE							55010	

The name of the bridge as shown on the plans shall be placed on Lines 1-3 using 1/8" raised letters and numerals 3/8" high.

Line	Example 1	Example 2	Example 3	Example 4
Line 1	Red River	Southern	Saline	Highway 5
Line 2	Relief	Rail road	River	
Line 3		Overpass	Relief	



GENERAL NOTES

Specifications: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction, (2014 Edition) with applicable Supplemental Specifications and Special Provisions.

Name plates shall be cast bronze and shall meet the material requirements as specified in Section 812.

Body of plate shall be 1/4" thick and shall include four tapering cone lugs 3/8" to 7/8" x 2" long. The border and all lettering shall be raised 1/8" above the face of plate and shall be polished.

All lettering shall be plain gothic, square cut and not tapered.

The number of plates required and the location and name on the plate for each bridge shall be as designated on the plans.

Place the design live loading here using 1/8" raised letters and numerals 1/4" high. Examples: HS 20 HL-93

Place the Year in which Contract was awarded here using 1/8" raised numerals 3/8" high. Example: 2001

Place the name of the company awarded the construction contract here using 1/8" raised letters and numerals 3/8" high. Example: ABCD CONSTRUCTION, INC.

Place the Bridge number here using 1/8" raised letters and numerals 1/4" high. Examples: A1234 05432

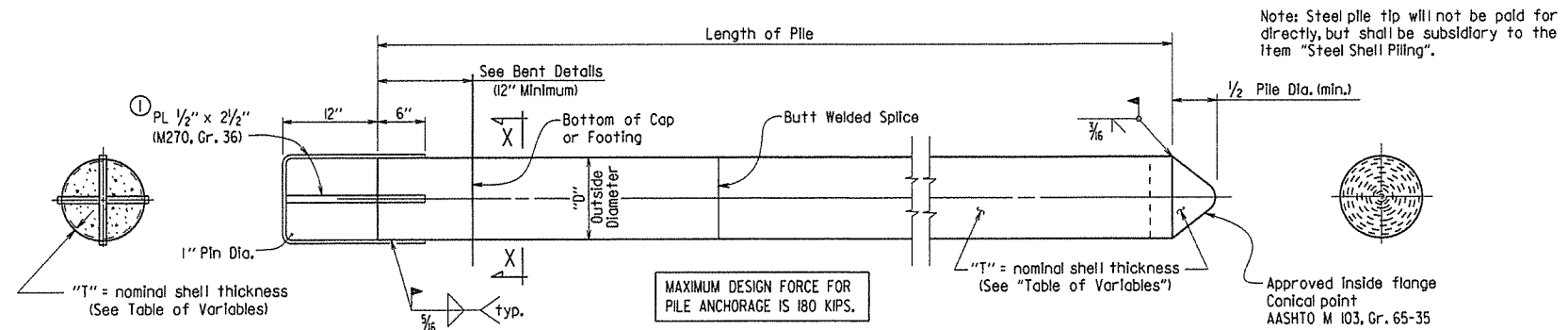
TYPICAL BRIDGE NAME PLATE

STANDARD DETAILS FOR TYPE D BRIDGE NAME PLATE

ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

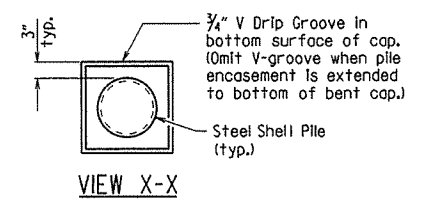
DRAWN BY: KDH DATE: 2-27-2014 FILENAME: b55010.dgn
CHECKED BY: BEF DATE: 2-27-2014 SCALE: NO SCALE
DESIGNED BY: STD. DATE: _____

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		67	
				JOB NO.	STEEL SHELL PILES			55021



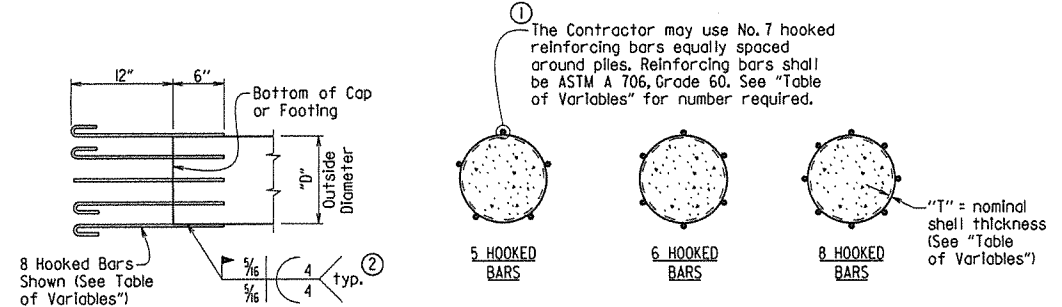
CONCRETE FILLED STEEL SHELL PILE

- ① Pile anchorage shall be placed to minimize interference with anchor bolts and reinforcing in cap or footing.
- ② Welding shall comply with ANSI/AWS D1.4 Structural Welding Code-Reinforcing Steel and applicable portions of ANSI/AWS D1.5 Bridge Welding Code.



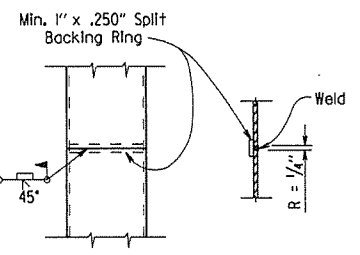
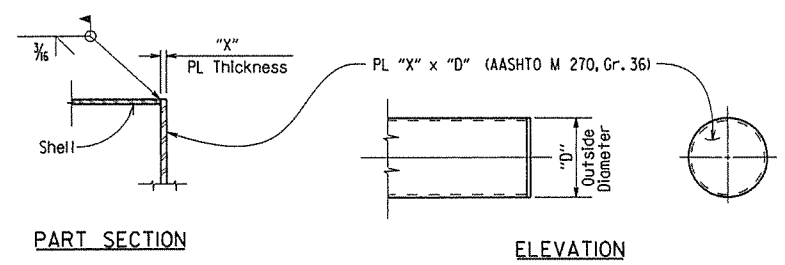
GENERAL NOTES FOR CONCRETE FILLED STEEL SHELL PILES:

Steel shells shall conform ASTM A252, Grade 3 (Fy = 45,000 psi).
 Concrete used for filling of steel shell shall be Class S with a minimum 28-day compressive strength, f'c = 3,500 psi, and shall be poured in the dry.
 Steel shell piling that extends above the ground and is not protected by pile encasement shall be painted in accordance with Subsection 805.02.
 See Bridge Layout for size and estimated length of steel shell piles and for driving information.
 Concrete, structural steel, reinforcing steel (including welding), and painting shall not be paid for directly, but shall be considered subsidiary to the item "Steel Shell Piling".



ALTERNATE PILE ANCHORAGE DETAIL

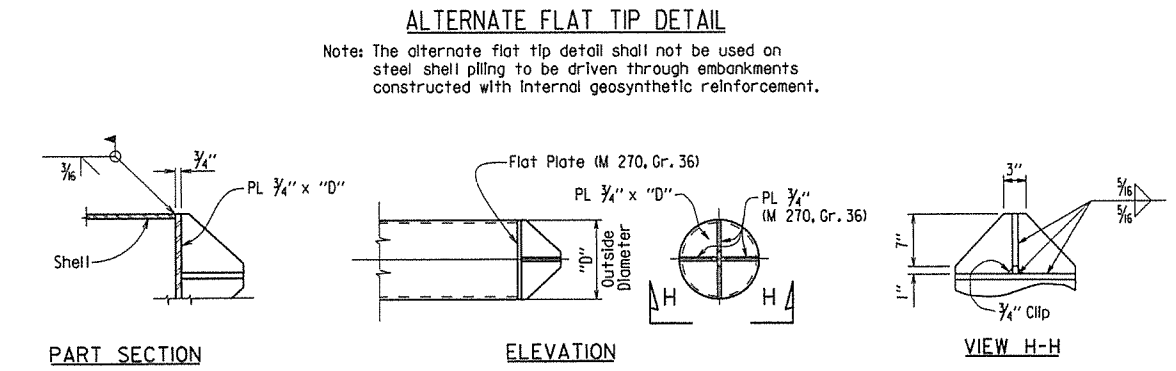
Note: Hooked bars shall be oriented to provide the required concrete clearances shown in the plans.



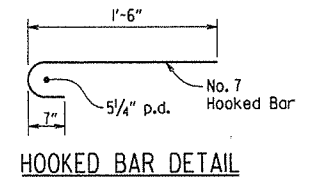
TYPICAL SPLICE DETAILS

TABLE OF VARIABLES

OUTSIDE DIAMETER "D"	NOMINAL SHELL THICKNESS "T"	PLATE THICKNESS "X"	NO. OF HOOKED BARS FOR ALTERNATE PILE ANCHORAGE
14"	0.50"	3/4"	5
16"	0.50"	1"	5
18"	0.50"	1 1/4"	6
20"	0.50"	1 1/2"	6
24"	0.50"	1 3/4"	8



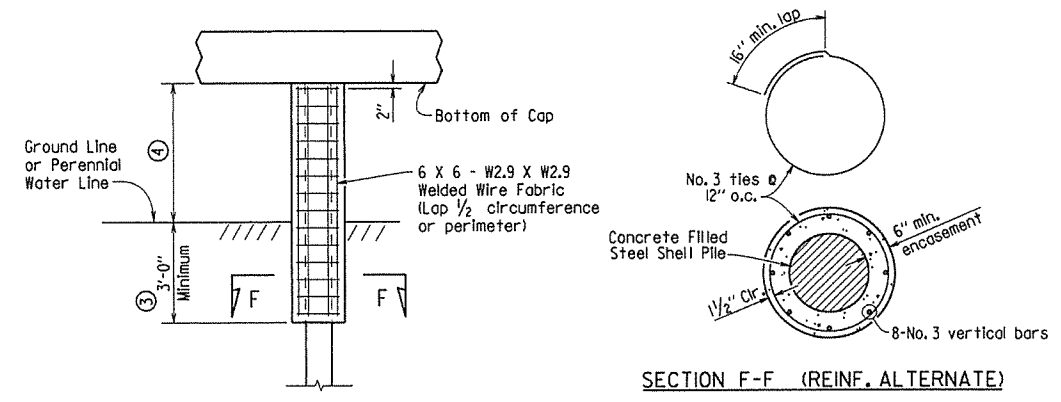
ALTERNATE VANED TIP DETAIL



HOOKED BAR DETAIL

GENERAL NOTES FOR PILE ENCASEMENTS:

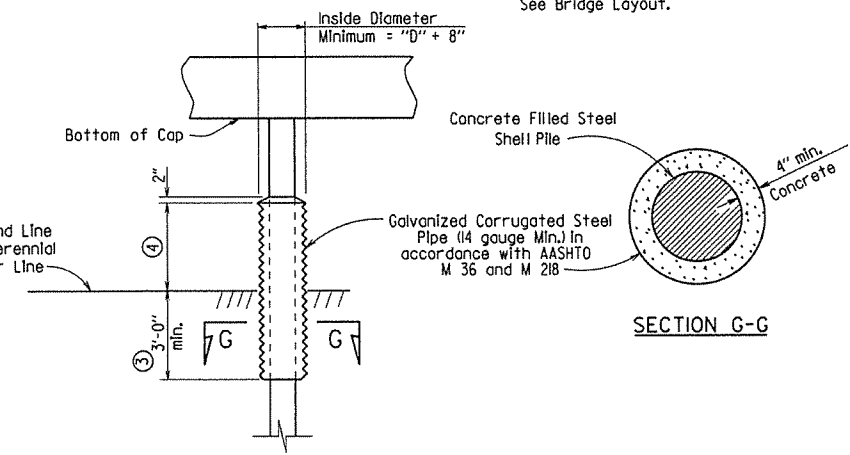
See Bridge Layout for additional notes and required location of pile encasements.
 Concrete shall be Class S with a minimum 28-day compressive strength, f'c = 3,500 psi. If concrete cannot be placed in the dry, Seal Concrete may be used from top to bottom of encasement.
 Reinforcing steel shall be Grade 60 conforming to AASHTO M 31 or M 322, Type A.
 Welded wire fabric shall conform to AASHTO M 55 or M 221.
 Concrete, welded wire fabric or reinforcing steel, and galvanized pipe shall not be paid for directly, but shall be considered subsidiary to the item "Pile Encasement".



PILE ENCASEMENT DETAIL FOR STEEL SHELL PILES

(Shown with Encasement to Bottom of Cap)

- ③ Unless otherwise noted on Bridge Layout.
- ④ See Bridge Layout for height of pile encasement (3'-0" Minimum).
- ⑤ Pile encasement, when not extended to bottom of cap, shall have 2" concrete taper for water runoff as shown in the detail for partial height encasement.
- ⑥ Alternate pile encasement may not be allowed. See Bridge Layout.



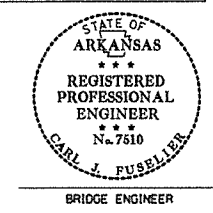
ALTERNATE PILE ENCASEMENT DETAIL FOR STEEL SHELL PILES

(Shown with Partial Height Encasement)

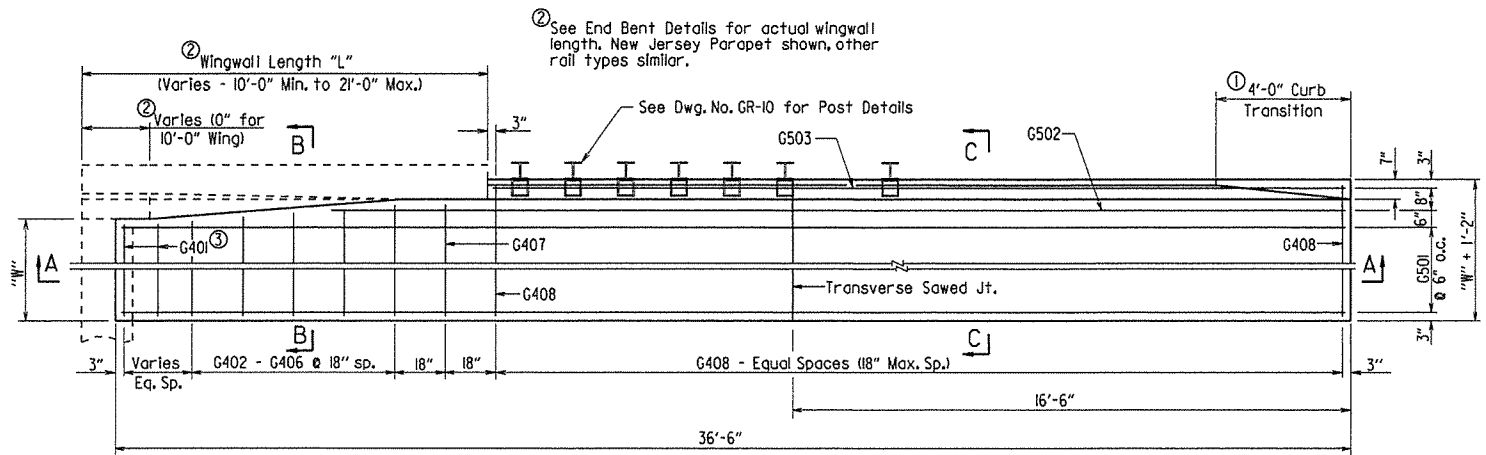
STANDARD DETAILS FOR CONCRETE FILLED STEEL SHELL PILES AND PILE ENCASEMENTS

ARKANSAS STATE HIGHWAY COMMISSION
 LITTLE ROCK, ARK.

DRAWN BY: A.M.S. DATE: 2/27/2014 FILENAME: b55021.dgn
 CHECKED BY: B.E.F. DATE: 2/27/2014 SCALE: NO SCALE
 DESIGNED BY: STD. DATE: —

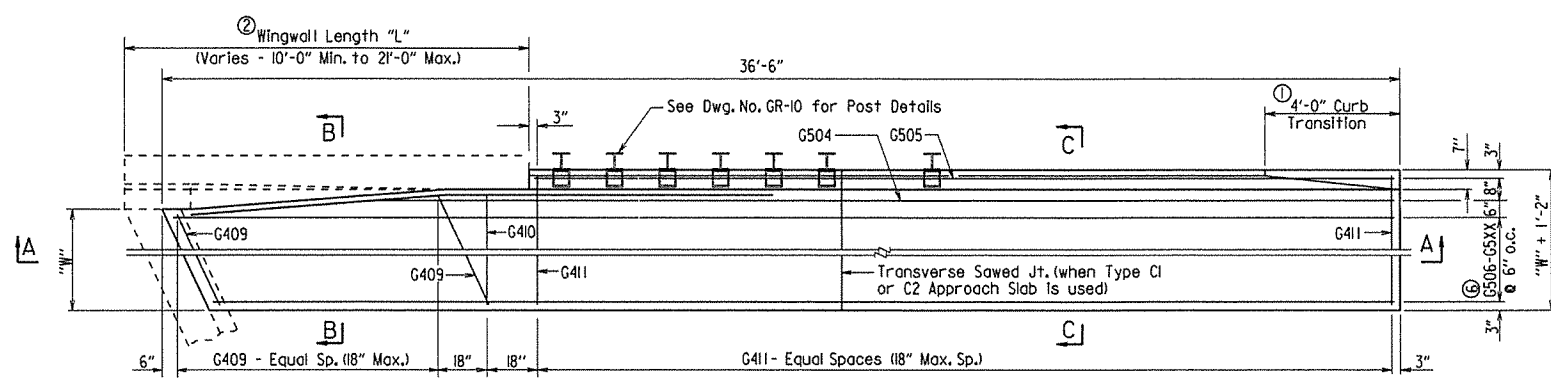


DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		68	
JOB NO.							TYPE C GUTTERS	55030C

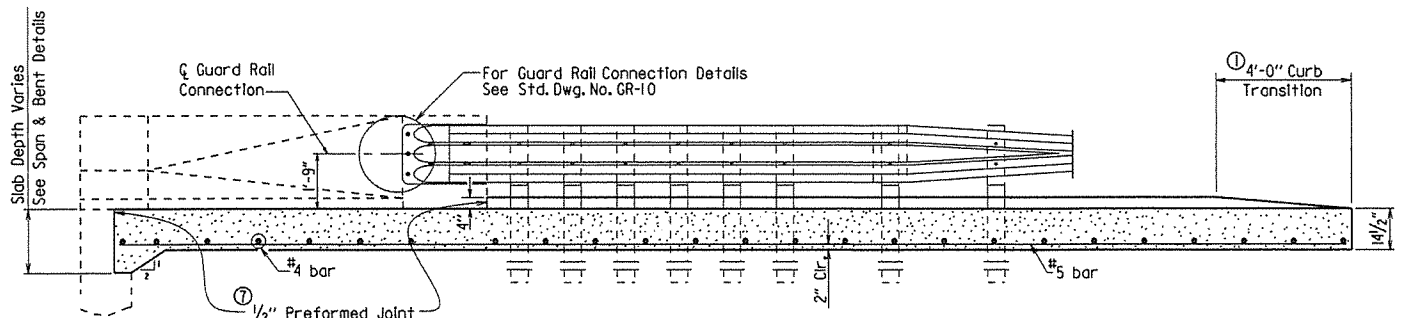


③ Provide G401 bars @ 18" max. spacing. Number of G401 bars vary with wingwall length. No G401 bars required for 10'-0" wingwalls.

HALF PLAN OF APPROACH GUTTERS FOR SQUARE BRIDGE



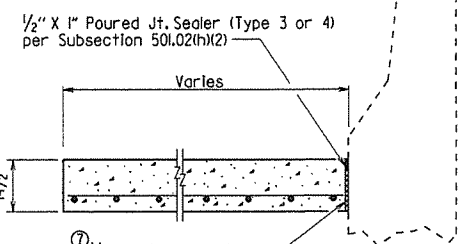
PLAN OF APPROACH GUTTERS FOR SKEWED BRIDGE



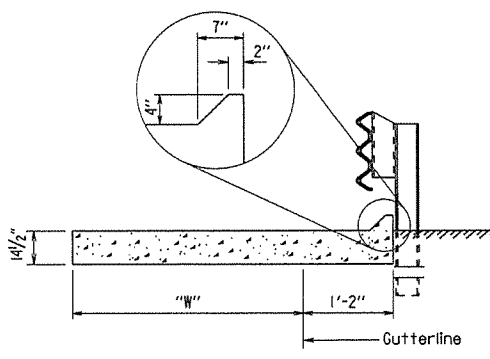
SECTION A-A

⑦ Eliminate Type I Preformed Joint at end bent backwall and at face of wingwalls when gutters used with Type C2 Approach Slabs. Poured joint sealer is required, however backer rod shall be eliminated.

① Construct gutter curb with height-transition as shown if drop inlet is not placed at end of gutter.
Construct gutter curb full height (no height-transition) if drop inlet is placed at end of gutter. Curb height transition placed on drop inlet. See drop inlet details.



SECTION B-B
N.T.S.



SECTION C-C
N.T.S.

BAR LIST FOR ONE TYPE C GUTTER

Mark	No. Req'd. for Width "W"				Length
	4'-0"	6'-0"	8'-0"	10'-0"	
G401	④	④	④	④	"W" - 4"
G402-G406	1 each	1 each	1 each	1 each	"W"-3" to "W"+2"
G407	1	1	1	1	"W"+3"
G408	④	④	④	④	"W" + 10"
G501	8	12	16	20	36'-2"
G502	1	1	1	1	(41'-11") - "L"
G503	1	1	1	1	(37'-2") - "L"
G409	④	④	④	④	⑤
G410	1	1	1	1	"W"+3"
G411	④	④	④	④	"W" + 10"
G504	1	1	1	1	⑤
G505	1	1	1	1	⑤
G506 - G5XX	1 each	1 each	1 each	1 each	⑤

- ④ No. Req'd. varies with Skew and Wingwall Length.
- ⑤ Bar Lengths vary with Skew and Wingwall Length.
- ⑥ G513 for "W" = 4'
G517 for "W" = 6'
G521 for "W" = 8'
G525 for "W" = 10'

QUANTITIES FOR ONE SQUARE APPROACH GUTTER
(FOR INFORMATION ONLY)

"W" Width (ft.)	Reinforcing Steel (Lbs.)	Concrete (Cu. Yds.)
4	445	8.30
6	630	11.55
8	810	14.80
10	995	18.10

Quantities are based on "L" = 10'-0".

GENERAL NOTES

All concrete shall be Class S or Class S(AE) or mixture used for Portland Cement Concrete Pavement and shall be poured in the dry.

All reinforcing steel shall be Grade 60 (yield strength = 60,000 psi) conforming to AASHTO M 31 or M 322, Type A, with mill test reports.

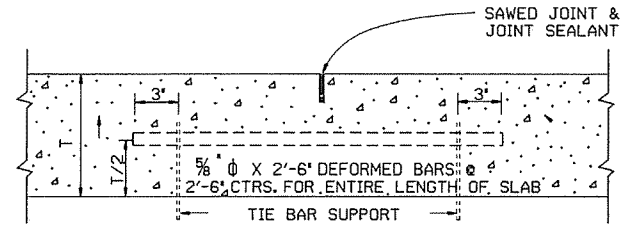
Approach Gutters will be measured and paid for in accordance with Section 504.

STANDARD DETAILS FOR TYPE C APPROACH GUTTERS

ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

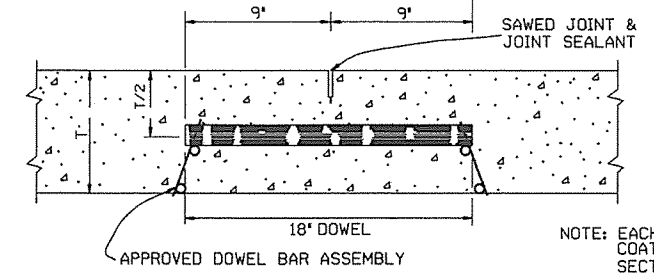
DRAWN BY: A.M.S. DATE: 2/27/2014 FILENAME: b55030c.dgn
CHECKED BY: K.W.Y. DATE: 2/27/2014 SCALE: 3/8" = 1'-0"
DESIGNED BY: STD. DATE: or As Shown

DRAWING NO. 55030C



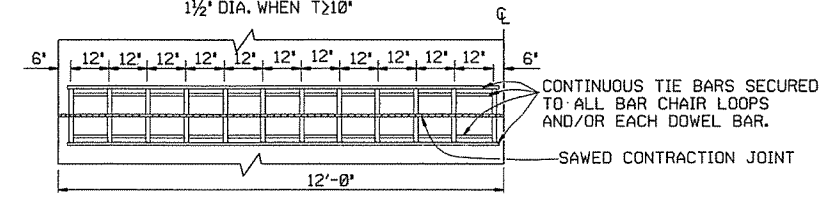
LONGITUDINAL JOINT

NOTE: THE TIE BAR SUPPORT SHOWN ABOVE MAY BE ELIMINATED IF OTHER APPROVED METHODS FOR PLACING AND SUPPORTING THE TIE BARS ARE PROVIDED.
TIE BARS SHALL BE 15' FROM TRANSVERSE JOINTS.



ROUND STEEL BAR DOWEL
1 1/4" DIA. WHEN T < 10"
1 1/2" DIA. WHEN T > 10"

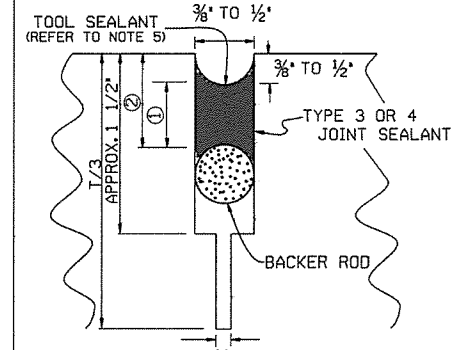
NOTE: EACH DOWEL TO BE COATED ACCORDING TO SECTION 502 OF THE STANDARD SPECIFICATIONS.



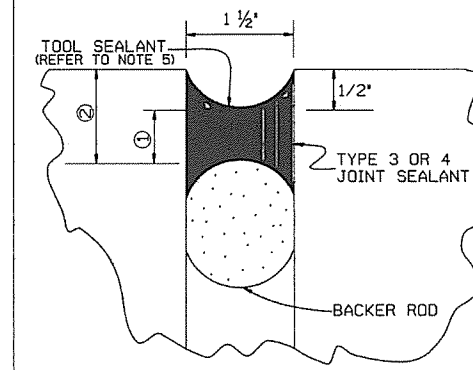
ONE-HALF 24' PAVEMENT
12 DOWELS
PLAN

NOTE: FOR 20' PAVEMENT USE 20 DOWELS @ 12' CTRS. WITH 6' SPACING FROM C.L. AND EDGE OF SLAB TO FIRST BAR. FOR 15' PAVEMENT USE 15 DOWELS @ 12' CTRS. WITH 6' SPACING FROM C.L. AND EDGE OF SLAB TO FIRST BAR. FOR 26' PAVEMENT USE 26 DOWELS @ 12' CTRS. WITH 6' SPACING FROM C.L. AND EDGE OF SLAB TO FIRST BAR. FOR PAVEMENT WIDTHS OTHER THAN THOSE SHOWN ABOVE, USE DOWELS AT 12' CTRS. WITH 6' MAX. SPACING FROM C.L. TO FIRST BAR. DISTANCE FROM EDGE OF SLAB TO FIRST BAR SHALL BE ADJUSTED TO MAINTAIN 12' DOWEL BAR SPACING

CONTRACTION JOINT DETAILS



DETAIL OF SAWED CONTRACTION JOINT



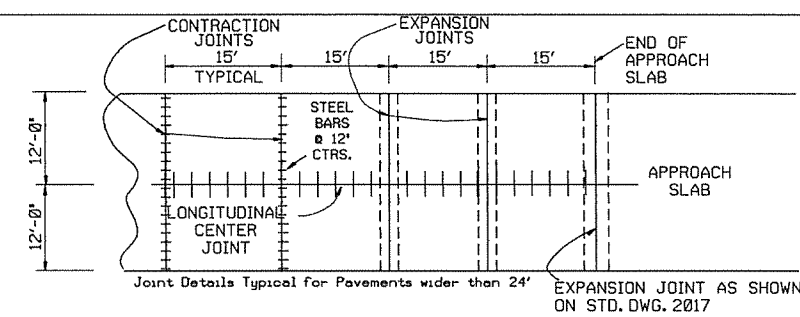
DETAIL OF EXPANSION JOINT

JOINT CONFIGURATION FOR TYPE 3 OR 4 JOINT SEALANT

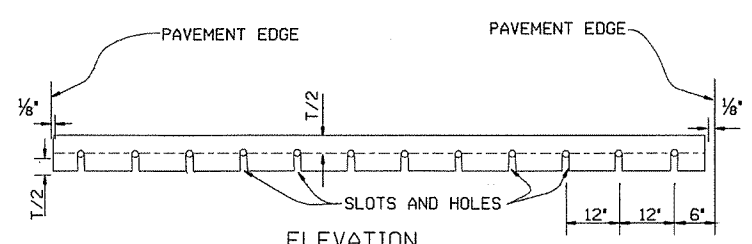
JOINT WIDTH	SEALANT THICKNESS ①	BACKER ROD DIAMETER	BACKER ROD PLACEMENT DEPTH ②
INCHES			
1/4	1/4	3/8	1/2
3/8	1/4	1/2	1/2
1/2	1/4	5/8	1/2
5/8	3/8	3/4	3/4
3/4	3/8	7/8	3/4
1 1/2	3/4	2	1 1/4

JOINT CONFIGURATION FOR TYPE 5 JOINT SEALANT

JOINT WIDTH	SEALANT THICKNESS ①	BACKER ROD DIAMETER	BACKER ROD PLACEMENT DEPTH ②
INCHES			
1/4	1/4	3/8	3/4
3/8	3/8	1/2	1

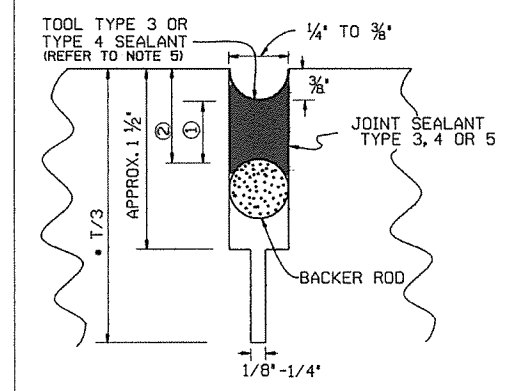


PLAN SHOWING EXPANSION JOINTS AT BRIDGE APPROACH SLABS



ELEVATION

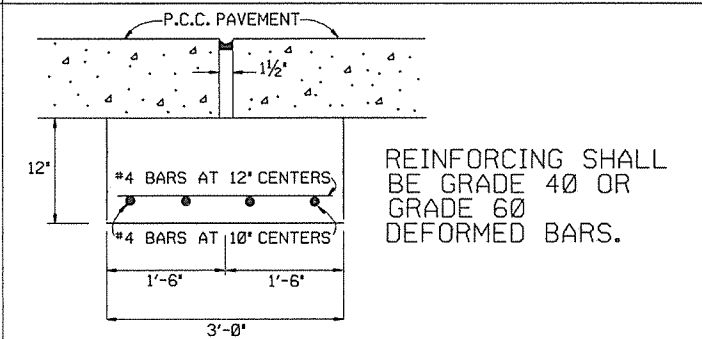
NOTE: ALL DOWEL BARS SHALL CONFORM TO THE DETAILS FOR CONTRACTION JOINTS.



DETAIL OF SAWED LONGITUDINAL JOINT AND LONGITUDINAL CONSTRUCTION JOINT

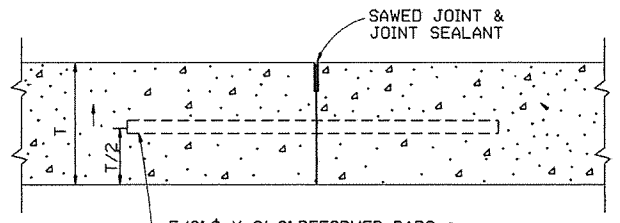
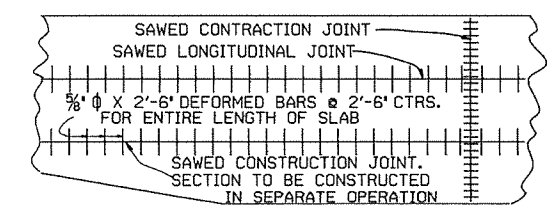
*NOTE: T/3 SAW CUT NOT REQUIRED FOR LONGITUDINAL CONSTRUCTION JOINT.

DATE	REVISION	DATE FILMED
5-25-06	ADDED GENERAL NOTE 7	
10-9-03	REMOVED TIE BAR COATING & REVISED GENERAL NOTES	
11-16-01	ADDED TOOL SEALANT AND NOTE 5; REVISED NOTE 3	
4-26-96	REVISED CONTRACTION JOINT NOTE	
11-3-94	ADDED NOTE RE: REINF. BARS	
4-1-93	REVISED DOWEL BARS & GEN. NOTES	4-1-93
10-1-92	REVISED DOWEL SPACING	10-1-92
8-15-91	ADDED SPAC FOR CONTR JTS & DEL KEYWAY	
05-24-90	REVISED TIE BAR, DOWEL & JOINT SIZE	
01-25-90	ADDED EXPANSION JOINT	01-25-90
11-30-89	CHANGED T/4+1 TO T/3+1	11-30-89
03-23-89	ALTERED SAWED JOINT & ADDED NOTE	512-03-23-89
07-15-88	REVISED AND REDRAWN	632-07-15-88

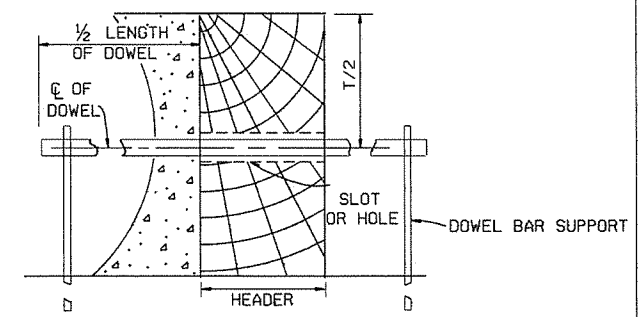


DETAIL OF JOINT SUPPORT FOR EXPANSION JOINTS

REINFORCING SHALL BE GRADE 40 OR GRADE 60 DEFORMED BARS.



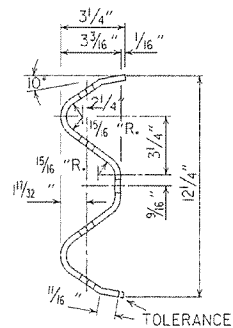
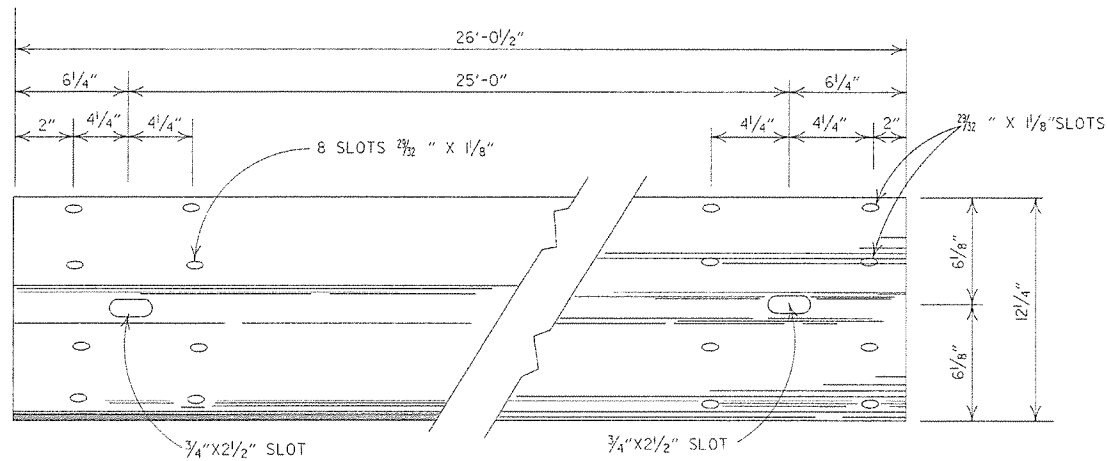
5/8" Ø X 2'-6" DEFORMED BARS @ 2'-6" CTRS. FOR ENTIRE LENGTH OF SLAB
NOTE: TIE BARS SHALL BE 15' FROM TRANSVERSE JOINTS.
LONGITUDINAL CONSTRUCTION JOINT



SECTION

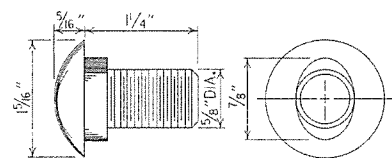
TRANSVERSE CONSTRUCTION JOINT

- GENERAL NOTES
- *T* DENOTES THICKNESS OF SLAB.
 - DOWEL BARS SHALL BE PLACED IN ACCORDANCE WITH THE DIMENSIONS SHOWN. A TOLERANCE OF PLUS OR MINUS ONE INCH WILL BE ALLOWED FOR THE VERTICAL AND LATERAL PLACEMENT AND A TOLERANCE OF PLUS OR MINUS 1/4" WILL BE ALLOWED FOR THE TILT AND SKEW. DOWEL BARS SHALL BE FIELD COATED FOR A MINIMUM DISTANCE OF 2' GREATER THAN HALF THE LENGTH OF THE BAR WITH AN APPROVED GREASE AS A BOND BREAKER JUST PRIOR TO PLACEMENT OF CONCRETE.
 - THE EXPANSION JOINT SUPPORT MAY BE CONSTRUCTED WITH CLASS 'A', 'S' OR PAVING CONCRETE. PAYMENT FOR THE JOINT SUPPORT SHALL BE FOR THE CONTRACT UNIT PRICE BID FOR THE CLASS OF CONCRETE SPECIFIED IN THE PLANS. PAYMENT FOR ALL OTHER WORK AND MATERIALS REQUIRED FOR THE CONSTRUCTION OF THE JOINT SUPPORT SHALL BE INCLUDED IN THE PRICE BID FOR THE ABOVE ITEMS.
 - CONTRACTION JOINTS SHALL BE CONSTRUCTED ON 15' CENTERS.
 - TOOLING NOT REQUIRED FOR SELF-LEVELING SILICONE.
 - UNLESS OTHERWISE SPECIFIED IN THE PLANS, CONCRETE SHOULDERS SHALL BE CONSTRUCTED ACCORDING TO THE DETAILS SHOWN HEREIN. CONTRACTION JOINTS SHALL MATCH CONTRACTION JOINTS IN THE LANES.
 - TIE WIRES IN DOWEL BAR ASSEMBLIES SHALL NOT BE CUT PRIOR TO PLACEMENT OF PAVING CONCRETE.

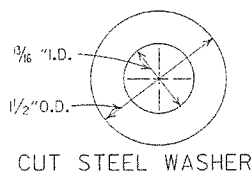


DETAILS OF W-BEAM GUARD RAIL

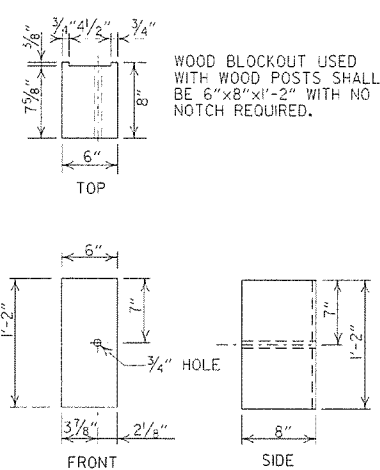
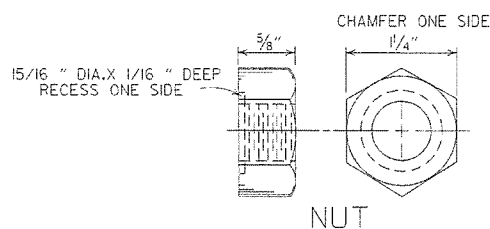
RAIL SECTION OF CLOSELY SIMILAR DIMENSIONS AND COMPARABLE STRENGTH MAY BE SUBSTITUTED IF APPROVED BY THE ENGINEER.



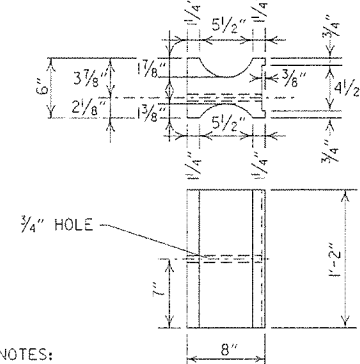
SPLICE BOLT
POST BOLT - SAME EXCEPT LENGTH



CUT STEEL WASHER



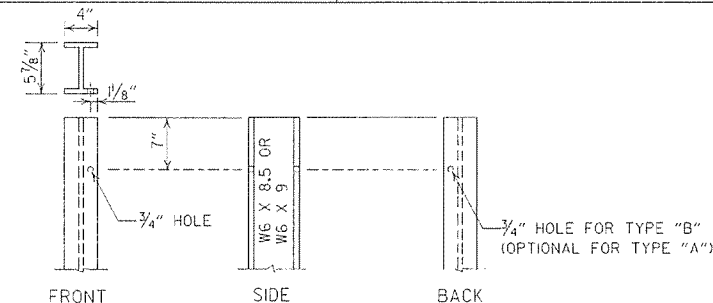
WOOD BLOCKOUT (W-BEAM)



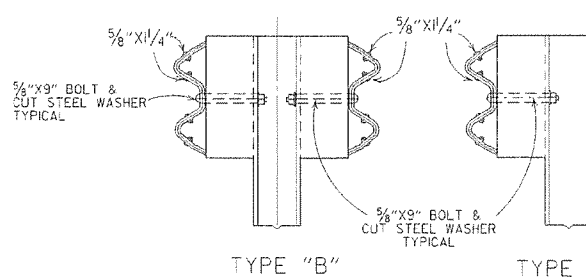
NOTES:

1. SIMILAR SHAPED PLASTIC BLOCKOUTS MAY BE USED AS LONG AS THEY MEET NCHRP-350 TEST LEVEL 3 SPECIFICATIONS OR REQUIREMENTS FOR MANUAL FOR ASSESSING SAFETY HARDWARE (MASH).
2. DIMENSIONS ARE SUBJECT TO MANUFACTURERS TOLERANCES.

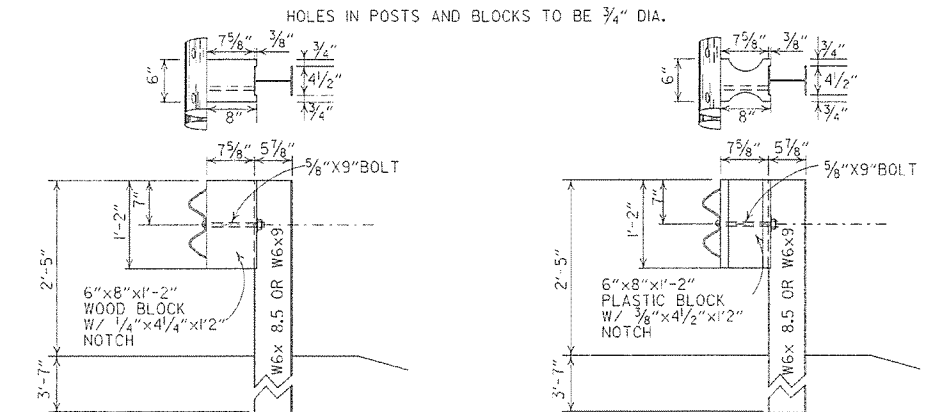
PLASTIC BLOCKOUT (W-BEAM)



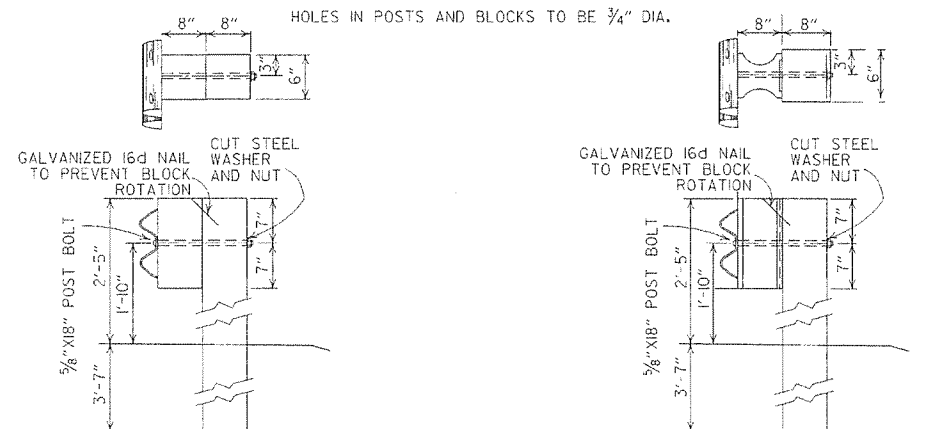
STEEL POST



DETAILS OF STEEL LINE POST CONNECTIONS (W-BEAM)



WOOD BLOCKOUT CONNECTIONS
PLASTIC BLOCKOUT CONNECTIONS
DETAILS OF STEEL LINE POST CONNECTIONS (W-BEAM)



WOOD BLOCKOUT CONNECTIONS
PLASTIC BLOCKOUT CONNECTIONS
DETAILS OF WOOD LINE POST CONNECTIONS (W-BEAM)

-GENERAL NOTES-

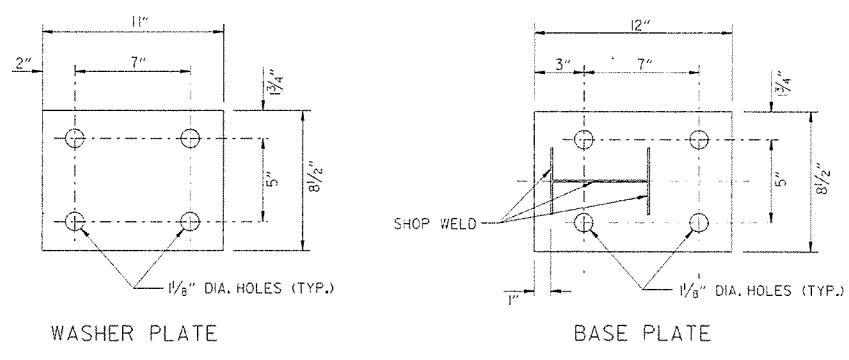
- ALL BOLTS SHALL BE SUFFICIENT LENGTH TO EXTEND THROUGH THE FULL THICKNESS OF THE NUT AND NO MORE THAN 3/4" BEYOND IT.
- WHERE W-BEAM GUARD RAIL CONTINUES, THE INTERMEDIATE SECTIONS SHALL HAVE A POST SPACING OF 6'-3" UNLESS OTHERWISE NOTED.
- W-BEAM GUARD RAIL REPRESENTING INTERMEDIATE SECTIONS WILL BE MEASURED ALONG THE ROADWAY FACE FROM CENTERLINE OF POST TO CENTERLINE OF POST.
- USE W-BEAM GUARD RAIL COMPONENTS OF SAME MATERIAL FOR ENTIRE JOB. FOR EXTENSIONS OR MODIFICATION OF EXISTING GUARD RAIL, W-BEAM GUARD RAIL COMPONENTS OF THE SAME TYPE AS THOSE EXISTING SHALL BE USED.
- ANY BACKFILLING UNDER OR AROUND POST SHALL BE DAMP SAND THOROUGHLY TAMPED IN PLACE.
- WOOD POSTS & WOOD BLOCKS SHALL BE EITHER DENSE NO. 1 STRUCTURAL OR BETTER 9.7f (1400 f) OR NO. 1 (350 f) SOUTHERN PINE.
- CONTRACTOR SHALL HAVE THE OPTION OF USING WOOD BLOCKOUTS FOR W-BEAM GUARD RAIL OR PLASTIC BLOCKOUTS, AS LONG AS BLOCKOUT USED MEETS NCHRP-350 TEST LEVEL 3 SPECIFICATIONS OR REQUIREMENTS FOR MANUAL FOR ASSESSING SAFETY HARDWARE (MASH) FOR W-BEAM GUARD RAIL.

7-4-10	RAISED HEIGHT OF GUARD RAIL 1"	
0-15-09	ADDED REFERENCE TO MASH	
4-10-03	REVISED GENERAL NOTES	
8-22-02	REVISED DIMENSION ON WOOD & PLASTIC BLOCKOUT CONNECTIONS & ON STEEL POST	
11-16-01	REVISED WOOD BLOCKOUT & DETAILS OF WOOD LINE POST CONNECTIONS	
3-30-00	REMOVED GUARD RAIL AT BRIDGE ENDS	
1-12-00	ADDED PLASTIC BLOCKOUT	
8-12-98	REV. BLOCKOUTS TO WOOD, DELETED CONC. POST & REV. GENERAL NOTE, DELETED DET. OF GUARD RAIL, REPLACE BEHIND CURB & DET. OF POST PLACE IN SOLID ROCK & ADDED DETAILS OF STEEL LINE POST CONN. REMOVED BACK-UP PLATE, REVISED HOLES IN STEEL POLES	
4-3-97	REMOVED "LAP IN DIRECTION OF TRAFFIC" NOTE & PLACED ARROWS ON WASHERS	
10-18-96	REVISED WOOD POST NOTE	
6-2-94	ADDED ALT. STEEL POST SIZE	
8-5-93	REVISED STEEL POST SIZE	8-5-93
10-1-92	REDRAWN & REVISED	10-1-92
8-15-91	REVISED WASHER NOTE	8-15-91
8-2-90	REV. GEN. NOTE & DEPTH OF ANC. POST IN ROCK	8-2-90
7-15-88	REVISED SECTION 3 & GENERAL NOTES	
3-4-88	REV. ANCHOR POST, ELEV. NOTES & POST IN ROCK	780-3-4-88
10-30-87	REVISED WOOD LINE POST DETAIL	546-10-30-87
10-9-87	REDRAWN & REVISED	802-10-9-87
DATE	REVISION	DATE FILM

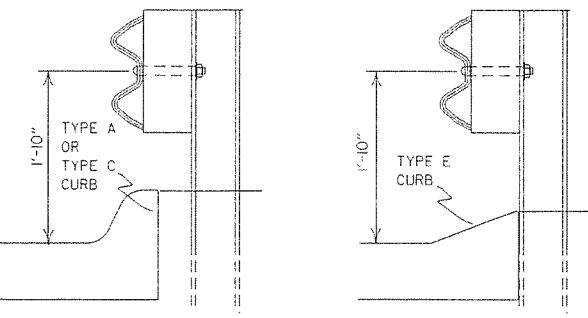
ARKANSAS STATE HIGHWAY COMMISSION

GUARD RAIL DETAILS

STANDARD DRAWING GR-8

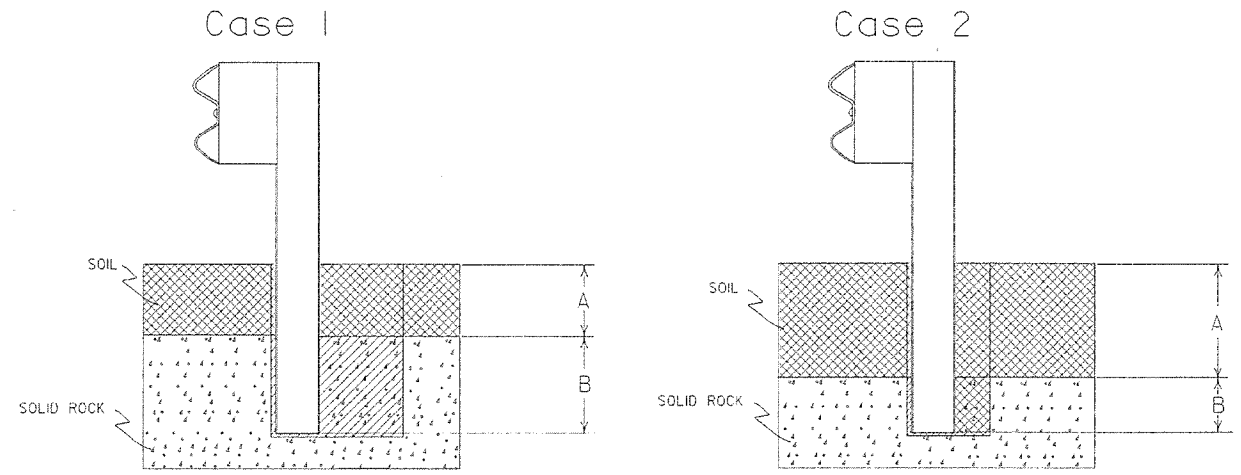


Note: Bolts, nuts, washers and plates shall be galvanized in accordance with Section 807 of the Standard Specifications.



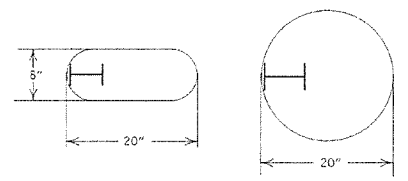
DETAIL OF GUARD RAIL PLACEMENT BEHIND CURB (W-BEAM)

FOR DESIGN SPEEDS OF 50 MPH OR LESS ALL CURB FACES, AS SHOWN ON STD. DRWG. CG-1, MAY BE USED. FOR DESIGN SPEEDS OF 55 MPH OR MORE TYPE "E" CURB FACE SHALL BE USED.



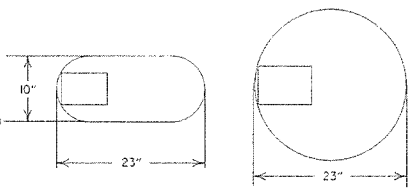
Plan View Steel Posts

Either hole configuration acceptable



Plan View Wood Posts

Either hole configuration acceptable



Notes: For overlying soil depths (A) ranging from 0 to 18", the depth of required drilling (B) is equal to 24".

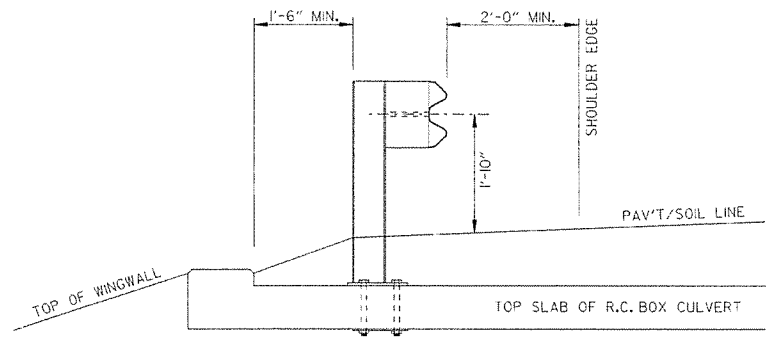
Zone A: Backfill according to Section 617.03(a).

Zone B: Backfill hole in 6" lifts with material meeting the requirements of Section 802.02(c) - Alternate gradation. Compact to 95% maximum dry density per ASTM D-698.

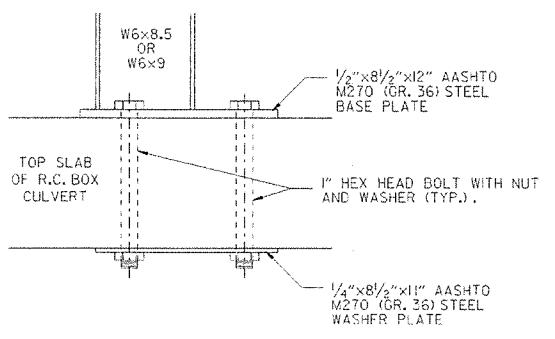
Notes: For overlying soil depths (A) ranging from 18" to 44", the depth of required drilling (B) is equal to either 12" or 44" minus the depth of soil whichever is less.

Zone A & B: Backfill according to Section 617.03(a).

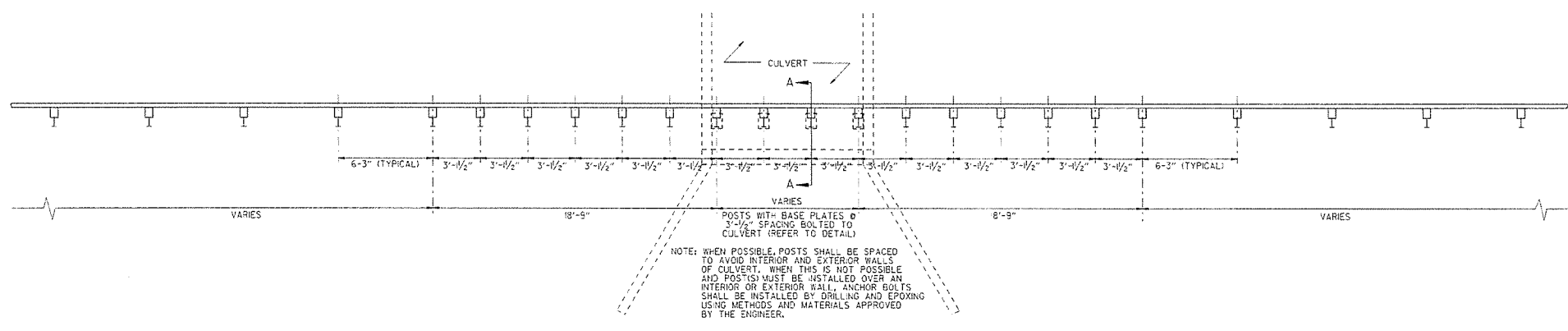
DETAIL OF POST PLACEMENT IN SOLID ROCK (W-BEAM)



SECTION A-A



DETAIL OF CONNECTION



PLAN LAYOUT OF TYPE A GUARD RAIL AT LOW-FILL CULVERTS

NOTE: THIS DETAIL IS TO BE USED ONLY WHEN THE COVER OVER THE CULVERT DOES NOT PERMIT FULL EMBEDMENT OF GUARD RAIL POSTS AS SHOWN ON STD. DRWG. GR-8.

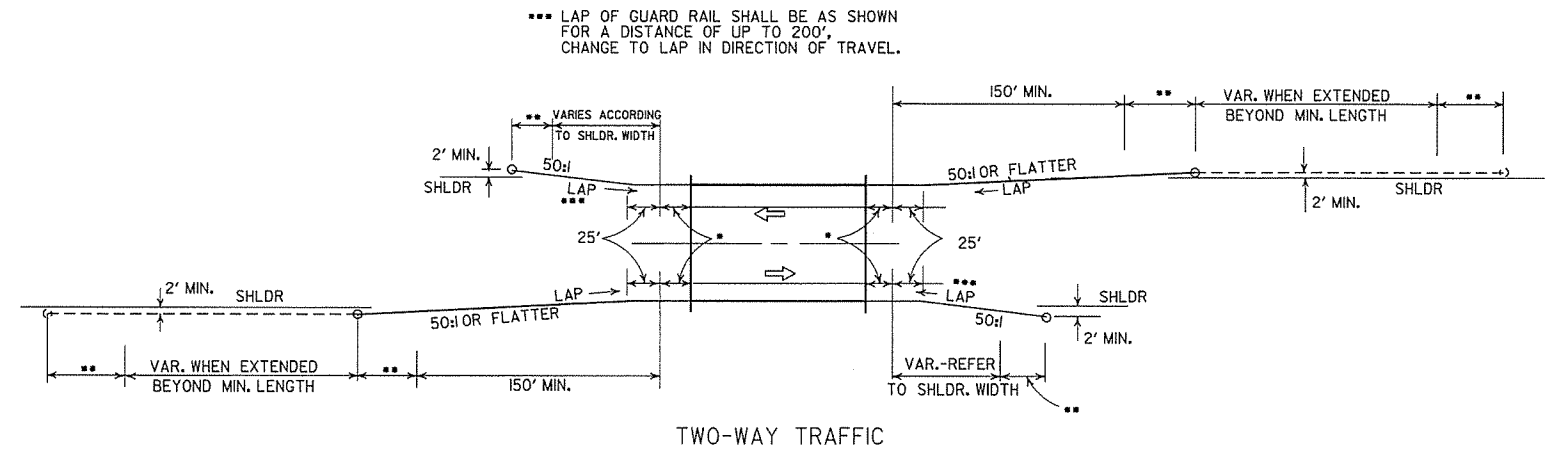
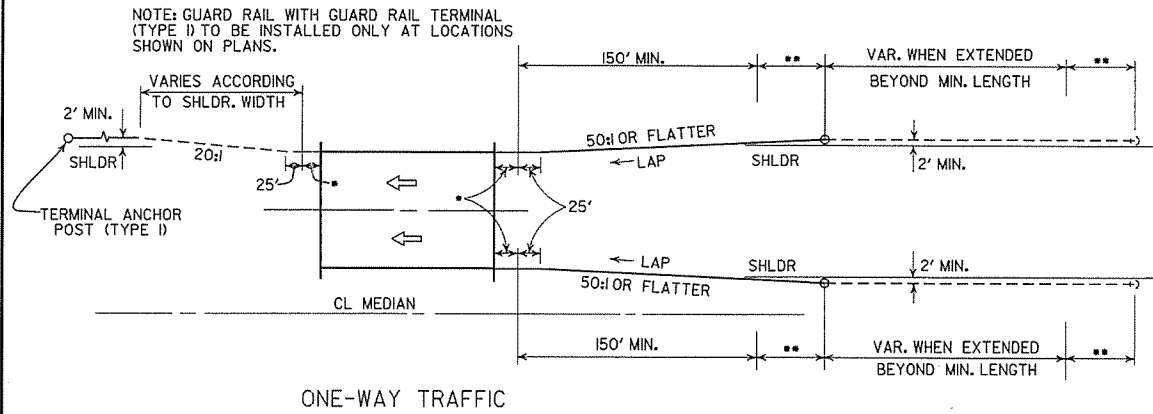
NOTE: WHEN POSSIBLE, POSTS SHALL BE SPACED TO AVOID INTERIOR AND EXTERIOR WALLS OF CULVERT. WHEN THIS IS NOT POSSIBLE AND POSTS MUST BE INSTALLED OVER AN INTERIOR OR EXTERIOR WALL, ANCHOR BOLTS SHALL BE INSTALLED BY DRILLING AND EPOXYING USING METHODS AND MATERIALS APPROVED BY THE ENGINEER.

7-14-10	RAISED HEIGHT OF GUARD RAIL 1"	
4-12-07	REVISED DETAIL OF GUARD RAIL PLACEMENT BEHIND CURB	
11-10-05	ADDED GUARD RAIL PLACEMENT BEHIND CURB; REVISED DETAIL OF CONNECTION	
11-18-04	REVISED POST PLACEMENT IN ROCK & CULVERT CONNECTION DETAILS. ADDED DETAIL FOR GUARD RAIL PLACEMENT AT LOW-FILL CULVERTS	
3-30-00	REMOVED CONCRETE INSERT ANCHOR	
8-12-98	CHANGED STEEL SPACER BLOCK TO WOOD BLOCKOUT, ADD. DET. OF GUARD RAIL CONNECTION TO R.C. BOX CULV'T. DELETED DET. OF STEEL LINE POST CONLS. ADDED DET. OF GUARD RAIL PLACE BEHIND CURB & DET. OF POST PLACE IN SOLID ROCK	
4-3-96	PLACED ARROWS AT CUT STEEL WASHERS	4-3-96
10-18-96	REV. ASTM REF. TO AASHTO	
11-22-95	ADDED OPTIONAL HOLES	
6-2-94	REVISED ALTERNATE POST SIZE	
8-5-93	REVISED STEEL POST SIZE	
10-1-92	REDRAWN & REVISED	10-1-92
8-2-90	DEL. WASHER ON ANCHOR ASSEMBLY	8-2-90
7-15-88	CONFORMED TO 1988 SPECS	
3-4-88	REVISED ANCHOR NOTE	
10-30-87	REVISED ANCHOR ASSEMBLY	712-10-30-87
10-30-87	REVISED PLACEMENT BEHIND CURB	547-10-30-87
10-9-87	REDRAWN & REVISED	803-10-9-87
DATE	REVISION	DATE FILM

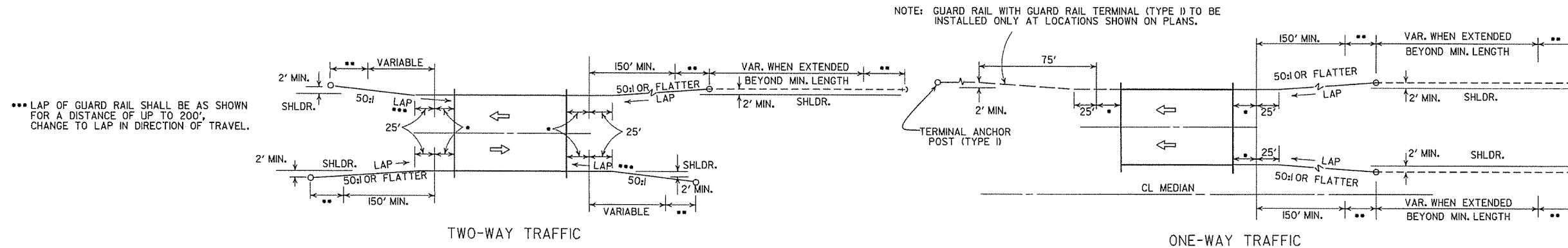
ARKANSAS STATE HIGHWAY COMMISSION

GUARD RAIL DETAILS

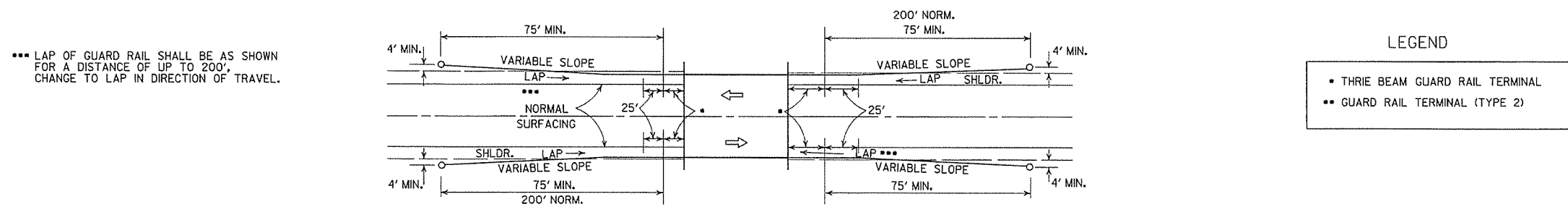
STANDARD DRAWING GR-8A



METHODS OF INSTALLATION OF GUARD RAIL AT LESS THAN FULL SHOULDER WIDTH BRIDGES USING GUARD RAIL TERMINAL (TYPE 2)

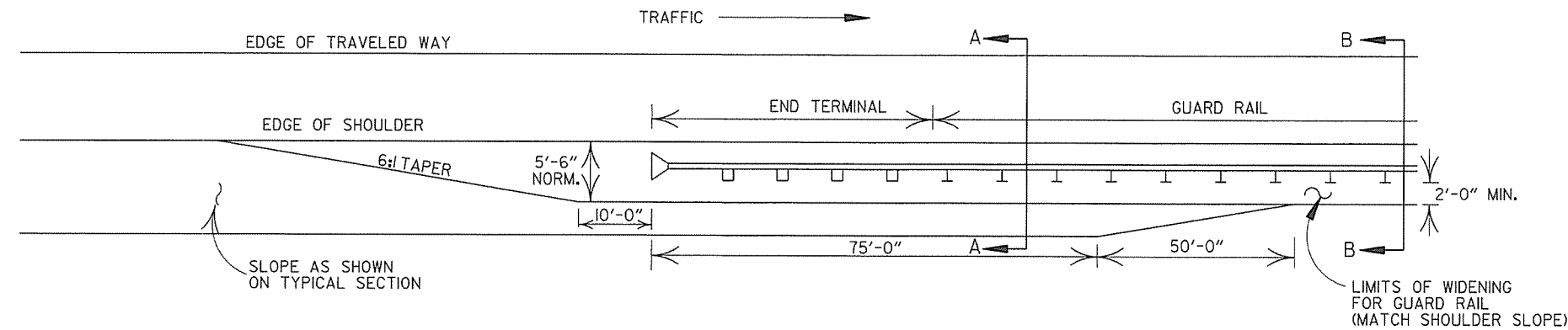


METHOD OF INSTALLATION OF GUARD RAIL AT FULL SHOULDER WIDTH BRIDGES USING GUARD RAIL TERMINAL (TYPE 2)

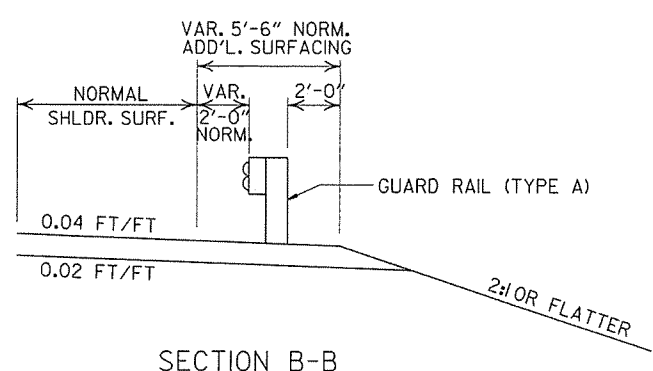
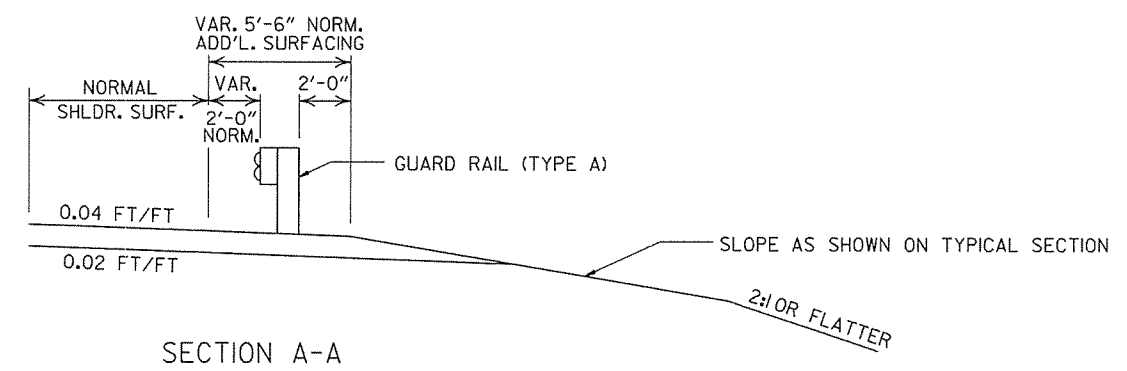


METHOD OF INSTALLATION OF GUARD RAIL USING GUARD RAIL TERMINAL (TYPE 1) (FULL SHOULDER WIDTH OR LESS BRIDGES)

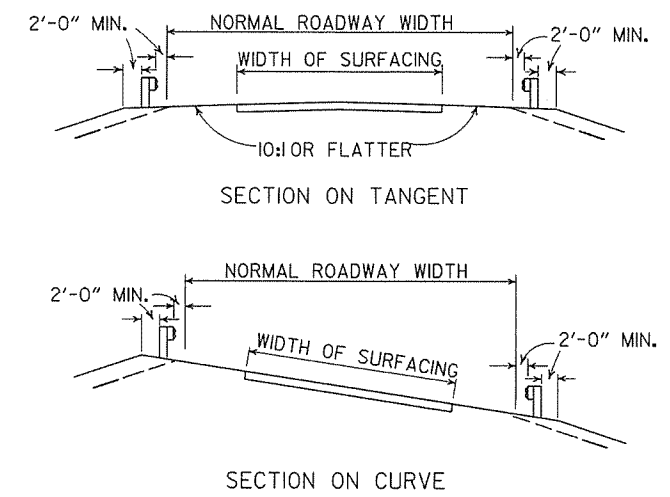
			ARKANSAS STATE HIGHWAY COMMISSION
			GUARD RAIL DETAILS
			STANDARD DRAWING GR-9
4-17-08	REVISED LAYOUTS		
11-10-05	REMOVED GUARD RAIL NOTES AND DETAILS		
11-16-01	DELETED NOTE-METHOD OF INSTALLATION OF GUARD RAIL USING GUARD RAIL TERM. (TY. 1)		
1-12-00	ADDED CONSTRUCTION NOTE	1-12-00	
6-26-97	REVISED LAYOUT		
10-1-92	REDRAWN & REVISED	10-1-92	
	ADDED NOTE		
10-9-87	REDRAWN & REVISED		
DATE	REVISION	DATE	FILM



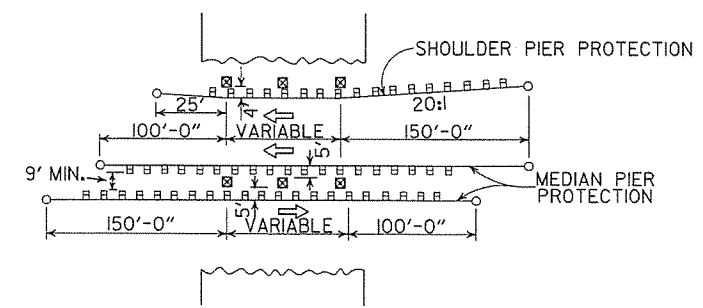
NOTE: NORMAL SECTION TO BE WIDENED APPROX. 5'-6" EACH SIDE TO SUPPORT GUARD RAIL.



DETAILS OF WIDENING FOR GUARD RAIL

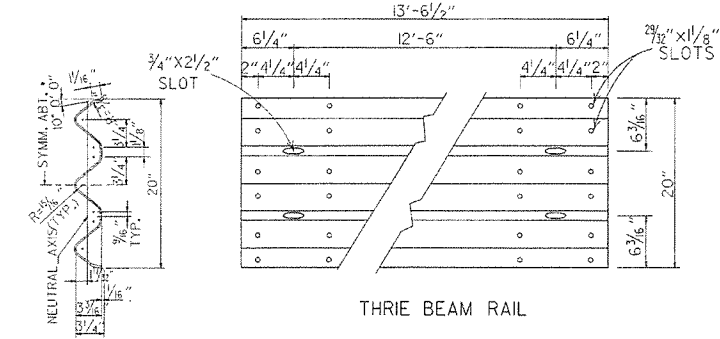


DETAILS SHOWING POSITION OF GUARD RAIL ON HIGHWAY

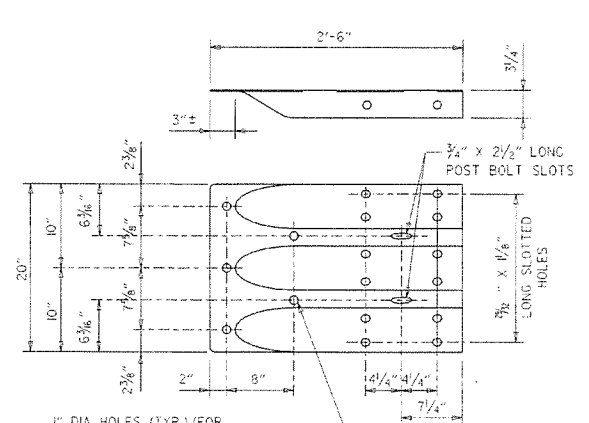


METHOD OF INSTALLATION OF GUARD RAIL AT FIXED OBSTACLE

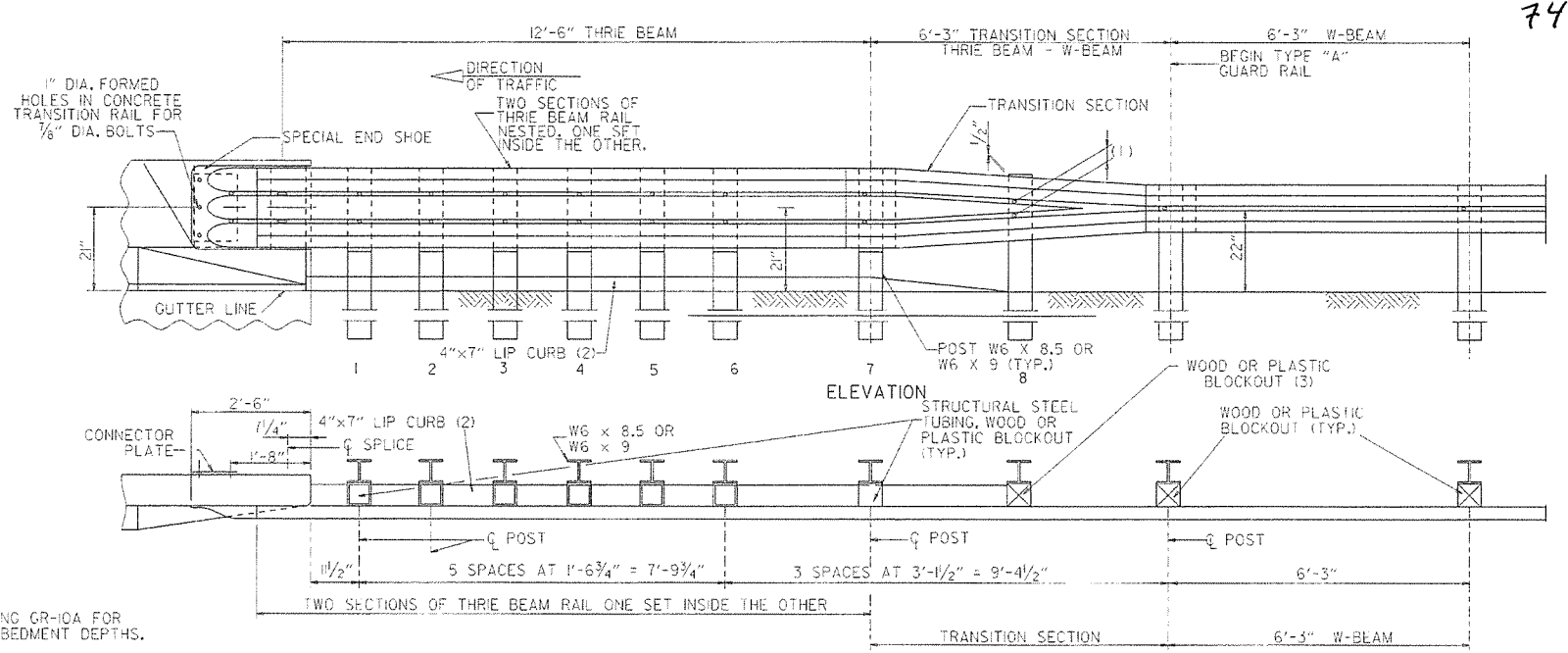
ARKANSAS STATE HIGHWAY COMMISSION			
GUARD RAIL DETAILS			
STANDARD DRAWING GR-9A			
4-17-08	MINOR REVISION		
11-10-05	DRAWN		
DATE	REVISION	DATE	FILM



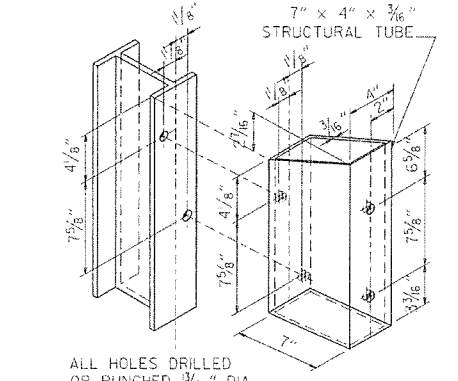
SECTION THRU THRIE BEAM RAIL



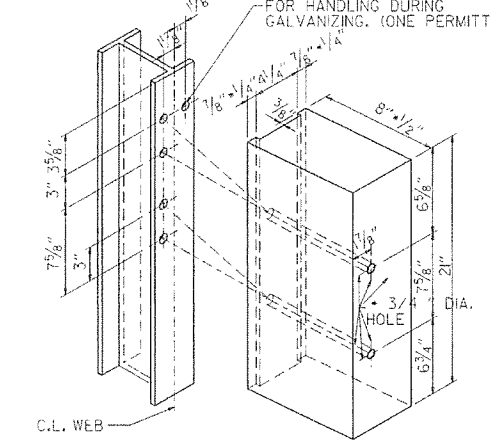
SPECIAL END SHOE



ELEVATION



STRUCTURAL STEEL TUBING BLOCKOUT DETAIL



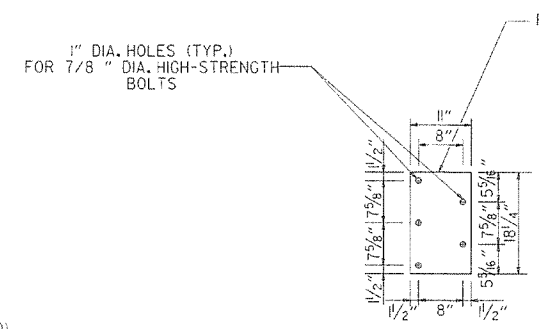
HOLE PUNCHING DETAIL FOR STEEL POST & WOOD OR PLASTIC BLOCKOUTS

ATTACH BLOCKOUT TO POST USING 5/8\"/>

1\"/>

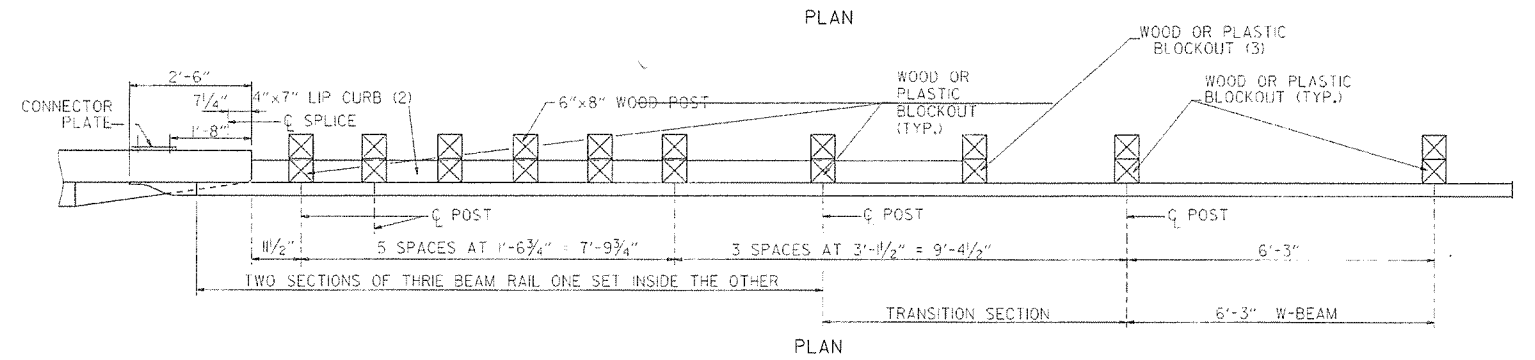
1\"/>

NOTE: SEE STANDARD DRAWING GR-10A FOR GUARD RAIL POST EMBEDMENT DEPTHS.



CONNECTOR PLATE

CONNECTOR PLATE SHALL BE AASHTO M270, GR. 36 AND SHALL BE GALVANIZED AFTER FABRICATION. GALVANIZING SHALL CONFORM TO SUBSECTION 807.19 OF THE STANDARD SPECIFICATIONS. CONNECTOR PLATE TO BE BOLTED TO SPECIAL END SHOE USING 7/8\"/>

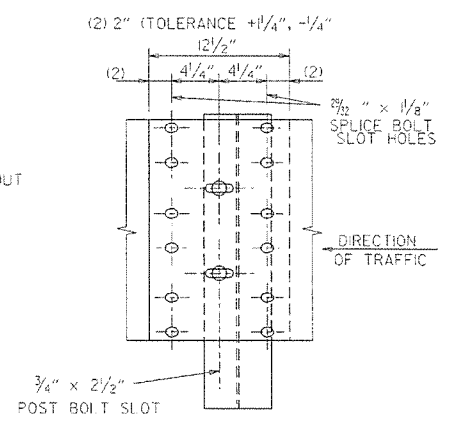


PLAN

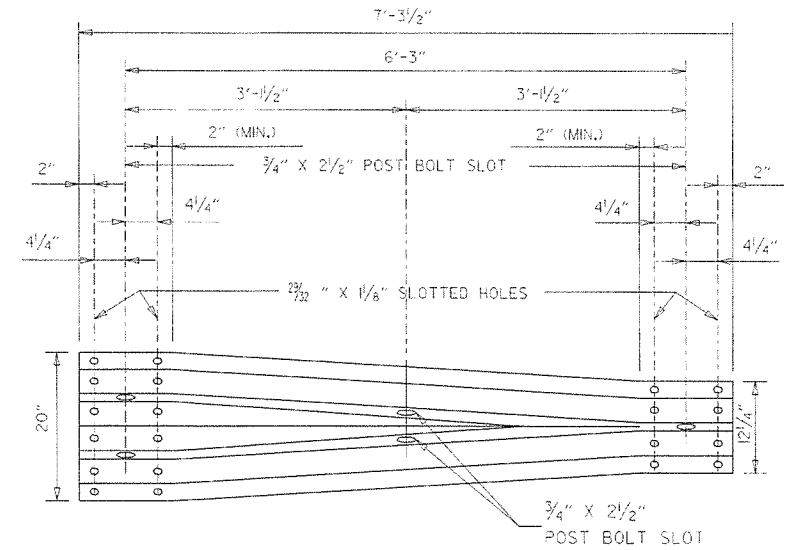
PLAN

- (1) VERIFY BOLT SPACING FROM RAIL TRANSITION PRODUCER.
- (2) REFER TO APPROACH GUTTER DETAILS.
- (3) LENGTH OF BLOCKOUT ON POST 8 TO BE MODIFIED TO FIT RAIL WIDTH.

THRIE BEAM GUARD RAIL CONNECTION AT BRIDGE ENDS



THRIE BEAM RAIL SPLICE AT POST



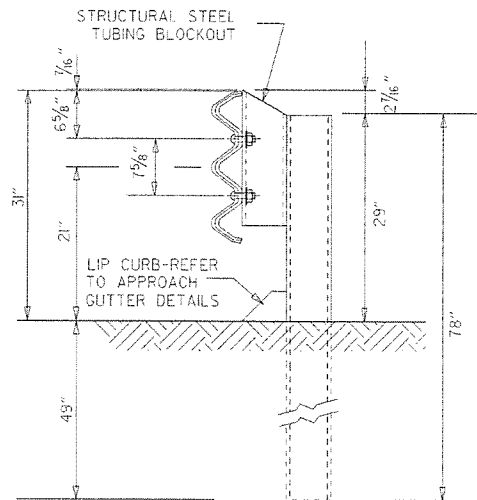
TRANSITION SECTION

GENERAL NOTES:

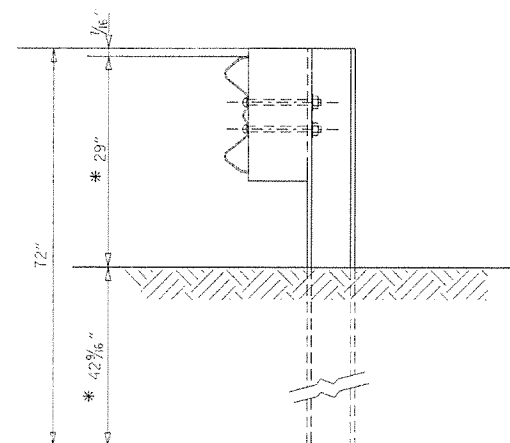
- THE THRIE BEAM RAIL, SPECIAL END SHOE, AND THE TRANSITION SECTION SHALL BE MADE OF STEEL AND SHALL BE 12 GAGE. ZINC COATING SHALL BE TYPE 1.
- RAIL POSTS SHALL BE SET PERPENDICULAR TO THE ROADWAY PROFILE GRADE AND VERTICALLY IN CROSS SECTION.
- ALL BOLTS SHALL BE SUFFICIENT LENGTH TO EXTEND THROUGH THE FULL THICKNESS OF THE NUT AND NO MORE THAN 3/4\"/>
- ALL LAP SPLICES, INCLUDING SPECIAL END SHOES, SHALL BE MADE IN THE DIRECTION SHOWN ON STANDARD DRAWINGS GR-9 & GR-11.
- WOOD POSTS & WOOD BLOCKS SHALL BE EITHER DENSE NO. 1 STRUCTURAL OR BETTER 9.7# (1400 F) OR NO. 1350 F SOUTHERN PINE.
- REFER TO STD. DRWG. GR-10A FOR POST DETAILS.
- USE THRIE BEAM GUARD RAIL COMPONENTS OF SAME MATERIAL FOR ENTIRE JOB.
- THRIE BEAM POSTS SHALL BE SAME MATERIAL AS W BEAM POSTS FOR ENTIRE JOB.

DATE	REVISION	DATE FILED
7-14-10	RAISED HEIGHT OF W-BEAM 1"	
11-29-07	ADDED PLASTIC BLOCKOUTS	
11-10-05	ADDED NOTE FOR ATTACHING STEEL BLOCKOUT	
11-18-04	REVISED GENERAL NOTES	
10-9-03	REVISED GENERAL NOTES	
4-10-03	REVISED GENERAL NOTES	
8-22-02	REVISED NOTE (2)	
6-29-00	MOVED DIMENSION LINES	
5-18-00	ADDED NOTE	
3-30-00	DRAWN & ISSUED	

ARKANSAS STATE HIGHWAY COMMISSION		
GUARD RAIL DETAILS		
STANDARD DRAWING GR-10		

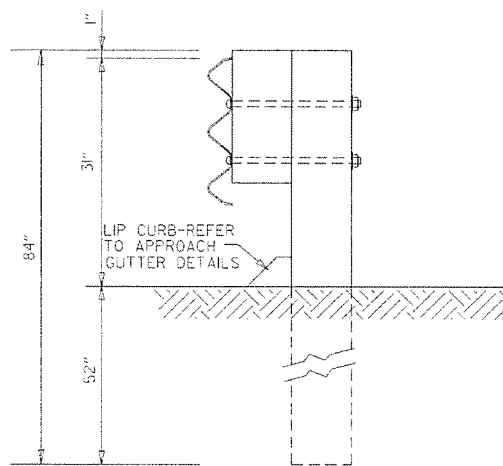


THRIE BEAM RAIL WITH STEEL TUBING BLOCKOUT AND STEEL POST
POSTS 1-7

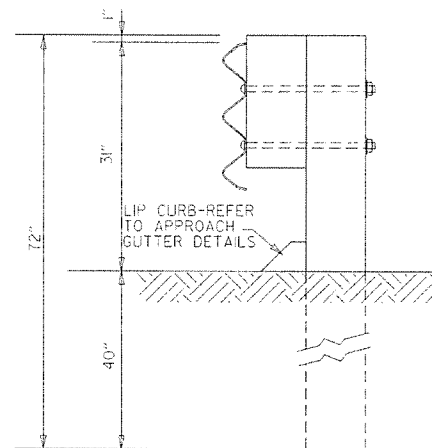


W-BEAM TO THRIE BEAM TRANSITION RAIL WITH WOOD OR PLASTIC BLOCKOUT AND STEEL POST
POST 8

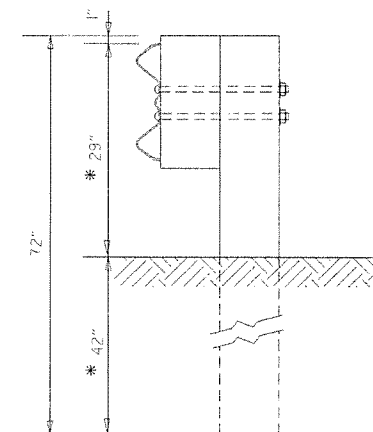
* NOTE:
THESE DIMENSIONS WILL NEED TO BE ADJUSTED IN THE FIELD TO MAKE THE TRANSITION FROM 21" MID POINT OF THRIE BEAM TO 22" MID POINT OF W-BEAM.



THRIE BEAM RAIL WITH WOOD OR PLASTIC BLOCKOUTS & WOOD POSTS
POSTS 1-6



THRIE BEAM RAIL WITH WOOD OR PLASTIC BLOCKOUT & WOOD POST
POST 7

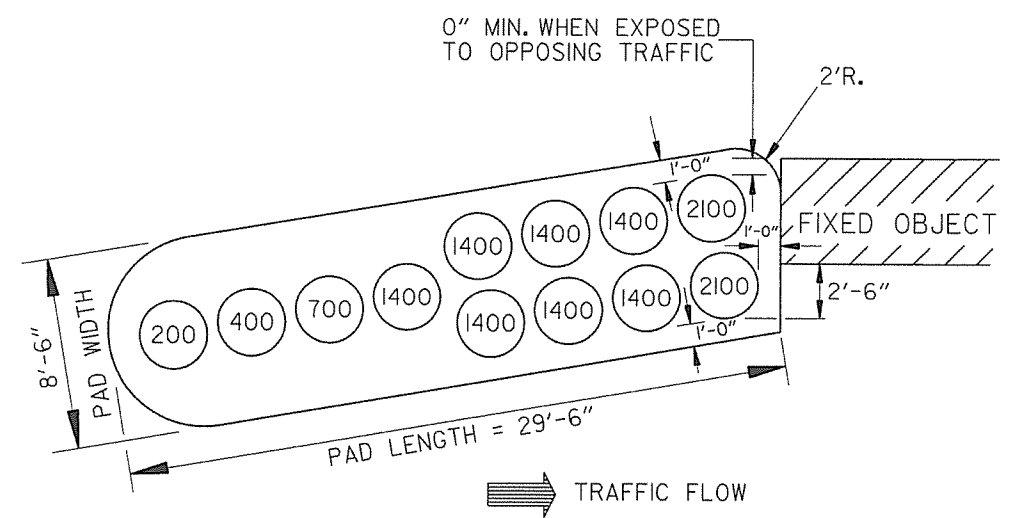


W-BEAM TO THRIE BEAM TRANSITION RAIL WITH WOOD OR PLASTIC BLOCKOUT & WOOD POST
POST 8

GENERAL NOTES:
RAIL POSTS SHALL BE SET PERPENDICULAR TO THE ROADWAY PROFILE GRADE AND VERTICALLY IN CROSS SECTION.
WOOD POSTS & WOOD BLOCKS SHALL BE EITHER DENSE NO. 1 STRUCTURAL OR BETTER 3.7f (1400 f) OR NO. 1 1350 f SOUTHERN PINE.

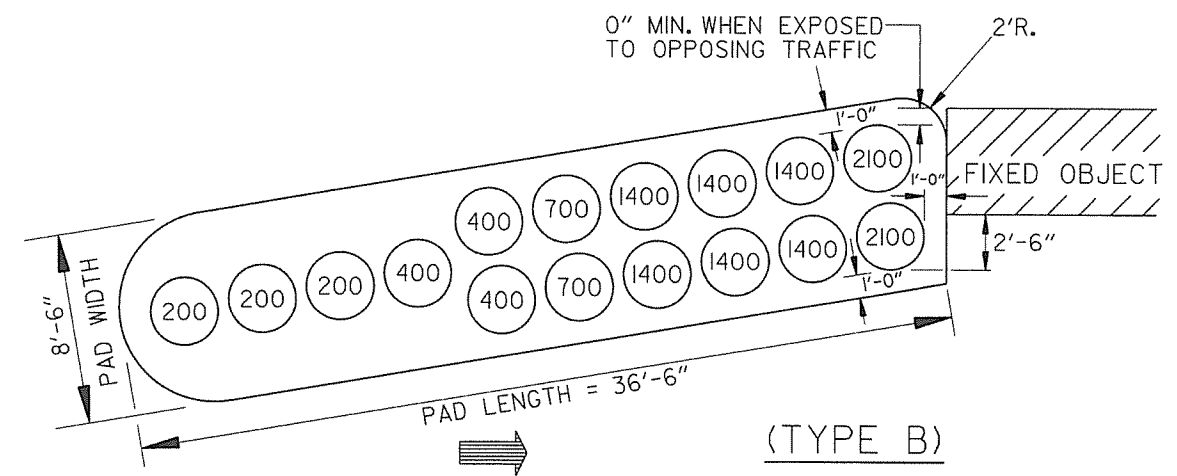
DATE	REVISION	DATE FILM
7-14-10	REVISED POST & DIMENSIONS	
11-29-07	ADDED PLASTIC BLOCKOUTS	
8-22-02	REVISED LIP CURB NOTE	
3-30-00	DRAWN & ISSUED	

ARKANSAS STATE HIGHWAY COMMISSION
GUARD RAIL DETAILS
STANDARD DRAWING GR-10A



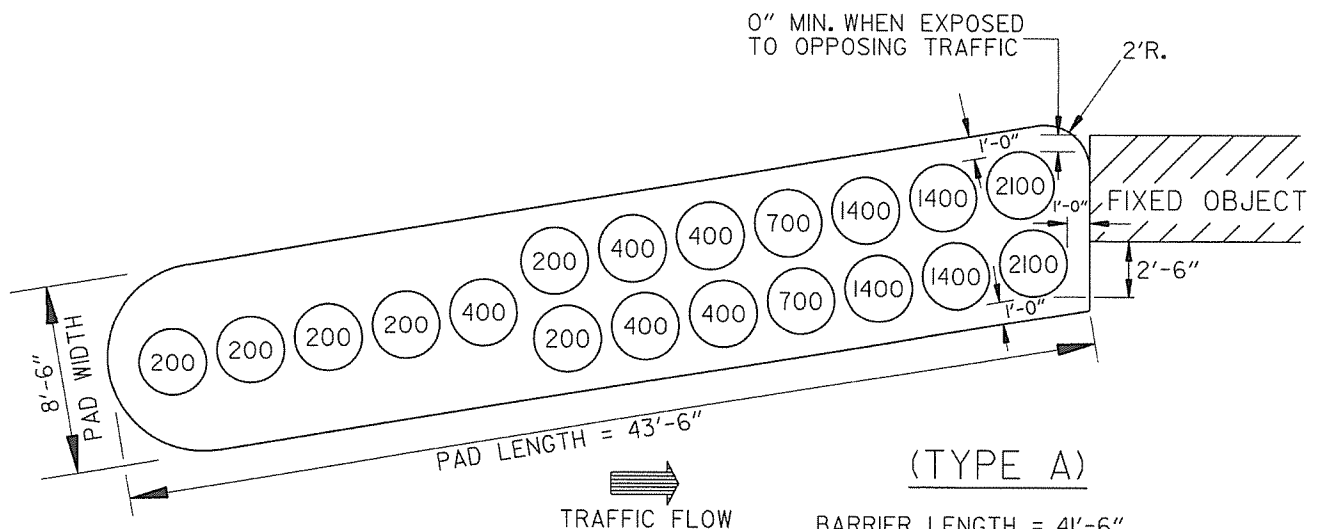
(TYPE C)

BARRIER LENGTH = 27'-6"
 DESIGN IMPACT SPEED = 50 M.P.H. = 73.3 fps



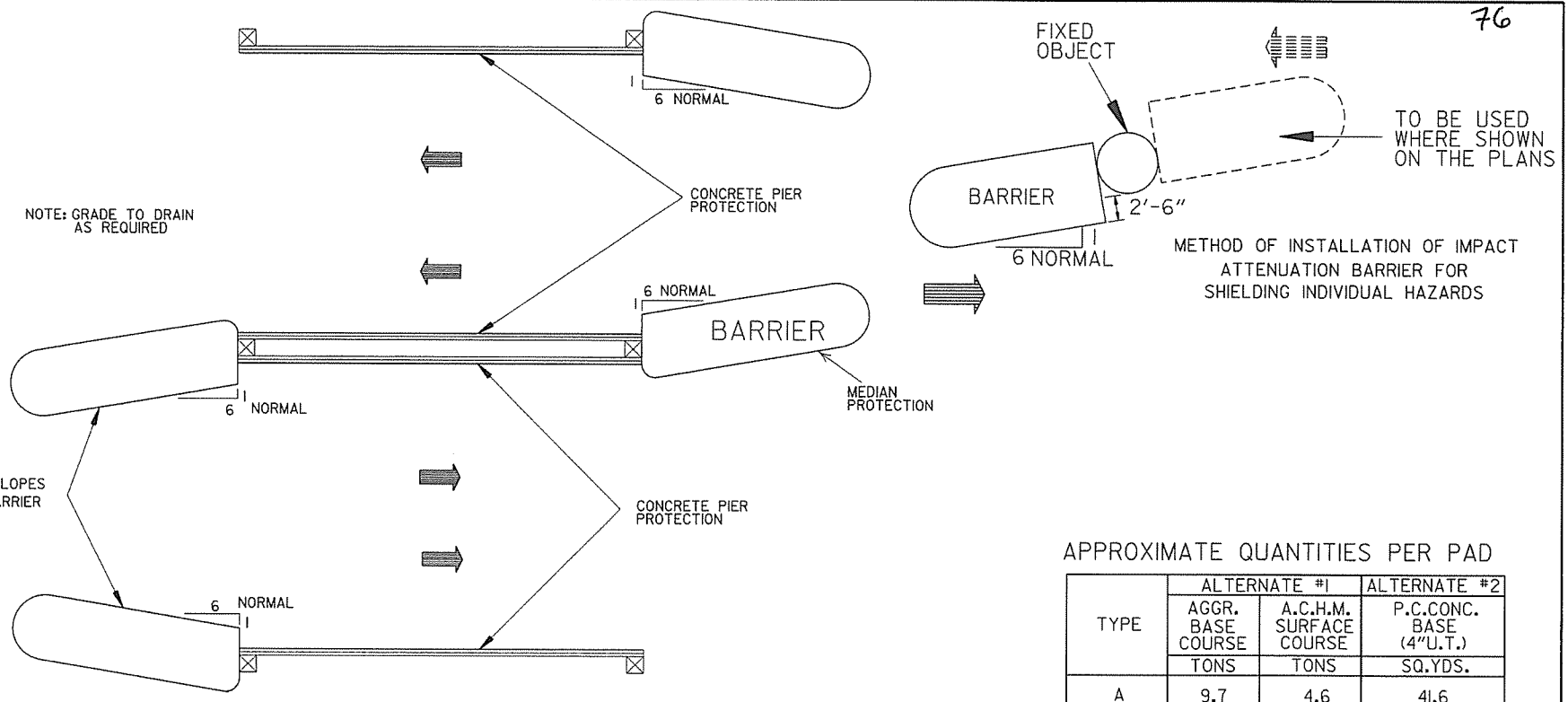
(TYPE B)

BARRIER LENGTH = 34'-6"
 DESIGN IMPACT SPEED = 60 M.P.H. = 88 fps



(TYPE A)

BARRIER LENGTH = 41'-6"
 DESIGN IMPACT SPEED = 70 M.P.H. = 103 fps



METHOD OF INSTALLATION OF IMPACT ATTENUATION BARRIER FOR PIER PROTECTION

GENERAL NOTES

1. DIMENSIONS SHOWN ARE TO TOP OF PLASTIC MODULES.
2. SPACING BETWEEN PLASTIC MODULES SHALL NOT EXCEED 6" AT THE TOP.
3. PLASTIC MODULES SHALL MEET THE REQUIREMENTS OF NCHRP-350 OR MANUAL FOR ASSESSING SAFETY HARDWARE (MASH).

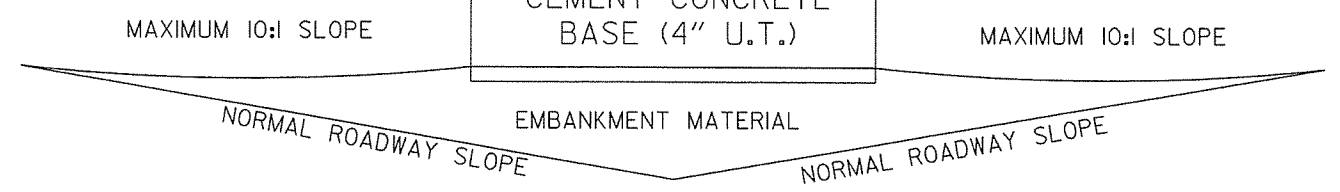
APPROXIMATE QUANTITIES PER PAD

TYPE	ALTERNATE #1		ALTERNATE #2
	AGGR. BASE COURSE TONS	A.C.H.M. SURFACE COURSE TONS	P.C. CONC. BASE (4" U.T.) SQ.YDS.
A	9.7	4.6	41.6
B	8.1	3.8	34.9
C	6.6	3.1	28.3

NOTE: APPROXIMATE QUANTITIES SHOWN ARE FOR INFORMATIONAL PURPOSES ONLY. PAYMENT TO BE INCLUDED IN UNIT PRICE BID FOR IMPACT ATTENUATION BARRIER.

ALTERNATE #1
 AVG. 8'-6" A.C.H.M. SURF. COURSE (1/2")
 220 LBS. PER SQ. YD. &
 AGGREGATE BASE COURSE
 (4" COMPACTED DEPTH)

OR ALTERNATE #2
 AVG. 8'-6" PORTLAND CEMENT CONCRETE BASE (4" U.T.)



DETAIL OF BARRIER PAD

NOTE: BARRIER PAD TO BE SKEWED TOWARD ONCOMING TRAFFIC
 A MAXIMUM OF 6:1 WITH 6:1 BEING NORMAL

DATE	REVISION	DATE FILMED	
10-15-09	ADDED REFERENCE TO MASH		ARKANSAS STATE HIGHWAY COMMISSION
11-29-07	REVISED TY. A & TY. C ARRAYS		
11-19-98	REVISED FIXED OBJECT		
11-18-98	REV. NOTES & TYPE A MOD. WTS.		
10-18-96	REDRAWN		
7-15-88	CONFORMED TO 1988 SPECS		
7-29-87	REDRAWN		IMPACT ATTENUATION BARRIER
			STANDARD DRAWING IB-1

REINFORCED CONCRETE ARCH PIPE DIMENSIONS

EQUIV. DIA.	SPAN		RISE	
	AASHTO M 206	AHTD NOMINAL	AASHTO M 206	AHTD NOMINAL
INCHES	INCHES			
15	18	18	11	11
18	22	22	13½	14
21	26	26	15½	16
24	28½	29	18	18
30	36¼	36	22½	23
36	43¾	44	26¾	27
42	51½	51	31¾	31
48	58½	59	36	36
54	65	65	40	40
60	73	73	45	45
72	88	88	54	54
84	102	102	62	62
90	115	115	72	72
96	122	122	77½	77
108	138	138	87½	87
120	154	154	96¾	97
132	168¾	169	106½	107

THE MEASURED SPAN AND RISE SHALL NOT VARY MORE THAN ± 2 PERCENT FROM THE VALUES SPECIFIED BY AASHTO M206.

REINFORCED CONCRETE HORIZONTAL ELLIPTICAL PIPE DIMENSIONS

EQUIV. DIA.	AASHTO M 207	
	SPAN	RISE
INCHES	INCHES	
18	23	14
24	30	19
27	34	22
30	38	24
33	42	27
36	45	29
39	49	32
42	53	34
48	60	38
54	68	43
60	76	48
66	83	53
72	91	58
78	98	63
84	106	68

THE MEASURED SPAN AND RISE SHALL NOT VARY MORE THAN ± 2 PERCENT FROM THE VALUES SPECIFIED BY AASHTO M207.

CONSTRUCTION SEQUENCE

1. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
2. INSTALL PIPE TO GRADE.
3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
4. PLACE AND COMPACT THE HAUNCH AREA UP TO THE MIDDLE OF THE PIPE.
5. COMPLETE BACKFILL ACCORDING TO SUBSECTION 606.03.(F)(1).

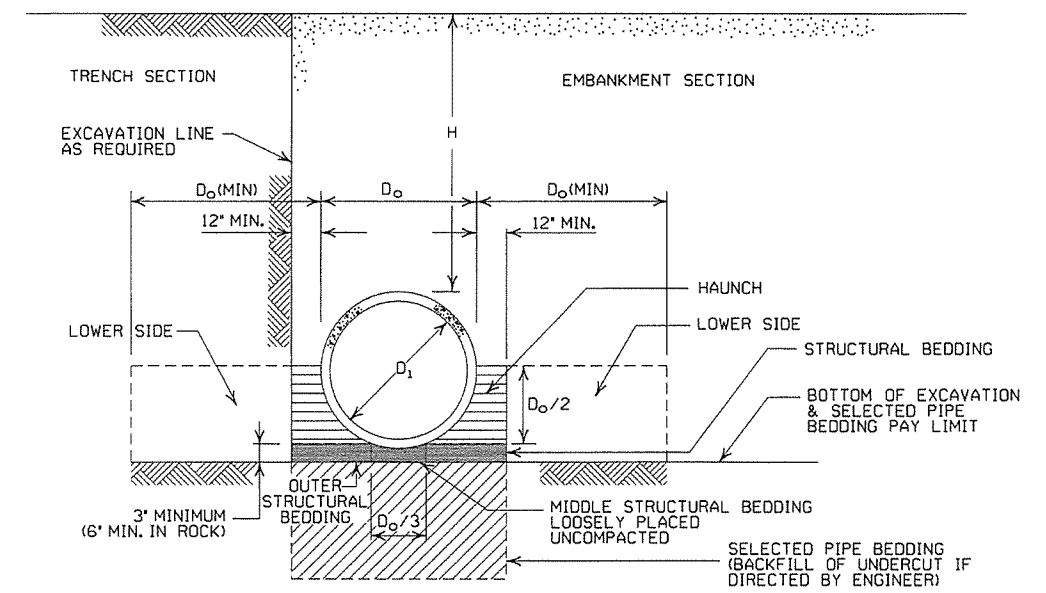
NOTE: HAUNCH AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF CONCRETE PIPE.

- LEGEND -

- D_i = NORMAL INSIDE DIAMETER OF PIPE
- D_o = OUTSIDE DIAMETER OF PIPE
- H = FILL COVER HEIGHT OVER PIPE (FEET)
- MIN. = MINIMUM
- UNDISTURBED SOIL

INSTALLATION TYPE	MATERIAL REQUIREMENTS FOR HAUNCH AND STRUCTURAL BEDDING
TYPE 1	AGGREGATE BASE COURSE (CLASS 5 OR CLASS 7)
TYPE 2	SELECTED MATERIALS (CLASS SM-1, SM-2, OR SM-4) OR TYPE 1 INSTALLATION MATERIAL*
TYPE 3**	AASHTO CLASSIFICATION A-1 THRU A-6 SOIL OR TYPE 1 OR 2 INSTALLATION MATERIAL

* SM-3 WILL NOT BE ALLOWED.
** MATERIALS SHALL NOT INCLUDE ORGANIC MATERIALS OR STONES LARGER THAN 3 INCHES.



EMBANKMENT AND TRENCH INSTALLATIONS

1. MATERIAL IN THE HAUNCH AND OUTER STRUCTURAL BEDDING SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.
2. FOR TRENCHES WITH WALLS OF NATURAL SOIL, THE DENSITY OF THE SOIL IN THE LOWER SIDE ZONE SHALL BE AS FIRM AS THE 95% DENSITY REQUIRED FOR THE HAUNCH. IF THE EXISTING SOIL DOES NOT MEET THIS CRITERIA, IT SHALL BE REMOVED AND RECOMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OF MATERIAL USED.
3. FOR EMBANKMENTS, THE MATERIAL IN THE LOWER SIDE ZONE SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.

GENERAL NOTES

1. CONCRETE PIPE CULVERT CONSTRUCTION SHALL CONFORM TO ARKANSAS STATE HIGHWAY AND TRANSPORTATION DEPARTMENT STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION), WITH APPLICABLE SUPPLEMENTAL SPECIFICATIONS AND SPECIAL PROVISIONS, UNLESS OTHERWISE NOTED IN THE PLANS, SECTION AND SUBSECTION REFER TO THE STANDARD CONSTRUCTION SPECIFICATIONS.
2. CONCRETE PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
3. ALL PIPE SHALL CONFORM TO SECTION 606. CIRCULAR R.C. PIPE CULVERTS SHALL CONFORM TO AASHTO M170. R.C. ARCH PIPE CULVERTS SHALL CONFORM TO AASHTO M206 AND HORIZONTAL ELLIPTICAL PIPE CULVERTS SHALL CONFORM TO AASHTO M207.
4. ALL PIPE SHALL BE PROTECTED DURING CONSTRUCTION BY A COVER SUFFICIENT TO PREVENT DAMAGE FROM PASSAGE OF EQUIPMENT.
5. THE MINIMUM TRENCH WIDTH SHALL BE THE OUTSIDE DIAMETER OF THE PIPE PLUS 24 INCHES. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PRACTICABLE FOR WORKING CONDITIONS.
6. MULTIPLE PIPE CULVERTS SHALL BE INSTALLED WITH A MINIMUM CLEARANCE OF 24 INCHES BETWEEN STRINGS OF PIPE. REFER TO STD. DWG. FES-2 FOR MINIMUM CLEARANCE WHERE FLARED END SECTIONS ARE USED.
7. IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
8. NOT MORE THAN ONE LIFTING HOLE MAY BE PROVIDED IN CONCRETE PIPE TO FACILITATE HANDLING. HOLE MAY BE CAST IN PLACE, CUT INTO THE FRESH CONCRETE AFTER FORMS ARE REMOVED, OR DRILLED. THE HOLE SHALL NOT BE MORE THAN TWO INCHES IN DIAMETER OR TWO INCHES SQUARE. CUTTING OR DISPLACEMENT OF REINFORCEMENT WILL NOT BE PERMITTED. SPALLED AREAS AROUND THE HOLE SHALL BE REPAIRED IN A WORKMANLIKE MANNER. LIFTING HOLE SHALL BE FILLED WITH MORTAR, CONCRETE, OR OTHER METHOD AS APPROVED BY THE ENGINEER.
9. WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
10. WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED ABOVE AS THE HAUNCH), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."

MINIMUM HEIGHT OF FILL "H" OVER CIRCULAR R.C. PIPE CULVERTS

INSTALLATION TYPE	CLASS OF PIPE			
	CLASS III		CLASS IV	CLASS V
PIPE ID (IN.)	FEET			
12-15	2	2.5	2	1
18-24	2.5	3	2	1
27-33	3	4	2	1
36-42	3.5	5	2	1
48	4.5	5.5	2	1
54-60	5	7	2	1
66-78	6	8	2	1
84-108	7.5	8	2	1

NOTE: FOR MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM OF 12" OF PAVEMENT AND/OR BASE.

MAXIMUM HEIGHT OF FILL "H" OVER CIRCULAR R.C. PIPE CULVERTS

INSTALLATION TYPE	CLASS OF PIPE		
	CLASS III	CLASS IV	CLASS V
	FEET		
TYPE 1	21	32	50
TYPE 2	16	25	39
TYPE 3	12	20	30

NOTE: IF FILL HEIGHT EXCEEDS 50 FEET, A SPECIAL DESIGN CONCRETE PIPE WILL BE REQUIRED USING TYPE 1 INSTALLATION.

MINIMUM HEIGHT OF FILL "H" OVER R.C. ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS

INSTALLATION TYPE	CLASS OF PIPE	
	CLASS III	CLASS IV
	FEET	
TYPE 2 OR TYPE 3	2.5	1.5

NOTE: TYPE 1 INSTALLATION WILL NOT BE ALLOWED FOR ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS.

NOTE: FOR MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM OF 12" OF PAVEMENT AND/OR BASE.

MAXIMUM HEIGHT OF FILL "H" OVER R.C. ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS

INSTALLATION TYPE	CLASS OF PIPE	
	CLASS III	CLASS IV
	FEET	
TYPE 2	13	21
TYPE 3	10	16

NOTE: TYPE 1 INSTALLATION WILL NOT BE ALLOWED FOR ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS.

DATE	REVISION	DATE FILMED
2-27-14	REVISED GENERAL NOTE I.	
12-15-11	REVISED FOR LRFD DESIGN SPECIFICATIONS	
5-18-00	REVISED TYPE 3 BEDDING & ADDED NOTE	
3-30-00	REVISED INSTALLATIONS	
11-06-97	ISSUED	

ARKANSAS STATE HIGHWAY COMMISSION

CONCRETE PIPE CULVERT
FILL HEIGHTS & BEDDING

STANDARD DRAWING PCC-1

CORRUGATED STEEL PIPE (ROUND)

PIPE DIAMETER (INCHES)	① MINIMUM COVER TOP OF PIPE TO TOP OF GROUND "H" (FEET)	MAX. FILL HEIGHT "H" ABOVE TOP OF PIPE (FEET)				
		METAL THICKNESS (INCHES)				
		0.064	0.079	0.109	0.138	0.168
2 3/8 INCH BY 1/2 INCH CORRUGATION RIVETED, WELDED, OR HELICAL LOCK-SEAM						
12	1	84	91			
15	1	67	73			
18	1	56	61			
24	1	42	46	59		
30	2	34	36	47		
36	2		30	39	41	
42	2		43	67	70	73
48	2		37	58	61	64
② 3 INCH BY 1 INCH OR 5 INCH BY 1 INCH CORRUGATION RIVETED, WELDED, BOLTED, OR HELICAL LOCK-SEAM						
36	1	48	60	88	111	118
42	1	41	51	72	90	102
48	1	36	45	64	77	85
54	2	32	40	59	71	79
60	2	29	36	53	64	71
66	2	26	33	47	58	64
72	2	24	30	44	53	59
78	2		28	41	49	54
84	2		26	38	45	51
90	2		24	35	43	45
96	2		22	33	40	44
102	2			31	38	42
108	2			30	35	39
114	2			28	34	37
120	2			27	32	35

CONSTRUCTION SEQUENCE

1. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
2. INSTALL PIPE TO GRADE.
3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
4. COMPLETE STRUCTURAL BACKFILL OPERATION BY WORKING FROM SIDE TO SIDE OF THE PIPE. THE SIDE TO SIDE STRUCTURAL BACKFILL DIFFERENTIAL SHALL NOT EXCEED 24 INCHES OR 1/3 THE SIZE OF THE PIPE, WHICHEVER IS LESS.

NOTE: STRUCTURAL BACKFILL AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF METAL PIPE.

INSTALLATION TYPE	MATERIAL REQUIREMENTS FOR STRUCTURAL BACKFILL AND STRUCTURAL BEDDING
TYPE 1	AGGREGATE BASE COURSE (CLASS 4, 5, 6, OR 7)
TYPE 2	SELECTED MATERIALS (CLASS SM-1, SM-2, OR SM-4) OR TYPE 1 INSTALLATION MATERIAL ③

③ SM-3 WILL NOT BE ALLOWED.

CORRUGATED ALUMINUM PIPE (ROUND)

PIPE DIAMETER (INCHES)	① MINIMUM COVER TOP OF PIPE TO TOP OF GROUND "H" (FEET)	MAX. FILL HEIGHT "H" ABOVE TOP OF PIPE (FEET)				
		METAL THICKNESS IN INCHES				
		0.060	0.075	0.105	0.135	0.164
2 3/8 INCH BY 1/2 INCH CORRUGATION RIVETED OR HELICAL LOCK-SEAM						
12	1	45	45			
18	2	30	30	52		
24	2	22	22	39	41	
30	2		18	31	32	34
36	2.5		15	26	27	28
42	2			43	43	44
48	2			40	41	43
54	2			35	37	38
60	2				33	34
66	2					31
72	2					29

EQUIVALENT METAL THICKNESSES AND GAUGES

METAL THICKNESS IN INCHES			GAUGE NUMBER
STEEL			
ZINC COATED	UNCOATED	ALUMINUM	
0.064	0.0598	0.060	16
0.079	0.0747	0.075	14
0.109	0.1046	0.105	12
0.138	0.1345	0.135	10
0.168	0.1644	0.164	8

CORRUGATED METAL PIPE ARCHES

EQUIV. DIA. (INCHES)	PIPE DIMENSION SPAN X RISE (INCHES)	MINIMUM CORNER RADIUS (INCHES)	STEEL				ALUMINUM			
			MIN. THICKNESS REQUIRED INCHES	① MIN. HEIGHT OF FILL, "H" (FT.)		MIN. THICKNESS REQUIRED INCHES	① MIN. HEIGHT OF FILL, "H" (FT.)			
				INSTALLATION			INSTALLATION			
				TYPE 1	TYPE 1		TYPE 1	TYPE 1		
2 3/8 INCH BY 1/2 INCH CORRUGATION RIVETED, WELDED, OR HELICAL LOCK-SEAM										
15	17x13	3	0.064	2	15	0.060	2	15		
18	21x15	3	0.064	2	15	0.060	2	15		
21	24x18	3	0.064	2,25	15	0.060	2,25	15		
24	28x20	3	0.064	2,5	15	0.075	2,5	15		
30	35x24	3	0.079	3	12	0.075	3	12		
36	42x29	3 1/2	0.079	3	12	0.105	3	12		
42	49x33	4	0.079	3	12	0.105	3	12		
48	57x38	5	0.109	3	13	0.135	3	13		
54	64x43	6	0.109	3	14	0.135	3	14		
60	71x47	7	0.138	3	15	0.164	3	15		
66	77x52	8	0.168	3	15					
72	83x57	9	0.168	3	15					
② 3 INCH BY 1 INCH OR 5 INCH BY 1 INCH CORRUGATION RIVETED, WELDED, OR HELICAL LOCK-SEAM										
			INSTALLATION				INSTALLATION			
			TYPE 2		TYPE 1		TYPE 2		TYPE 1	
36	40x31	5	0.079	3	2	12	15			
42	46x36	6	0.079	3	2	13	15			
48	53x41	7	0.079	3	2	13	15			
54	60x46	8	0.079	3	2	13	15			
60	66x51	9	0.079	3	2	13	15			
66	73x55	12	0.079	3	2	15	15			
72	81x59	14	0.079	3	2	15	15			
78	87x63	14	0.079	3	2	15	15			
84	95x67	16	0.109	3	2	15	15			
90	103x71	16	0.109	3	2	15	15			
96	112x75	18	0.109	3	2	15	15			
102	117x79	18	0.109	3	2	15	15			
108	128x83	18	0.138	3	2	15	15			

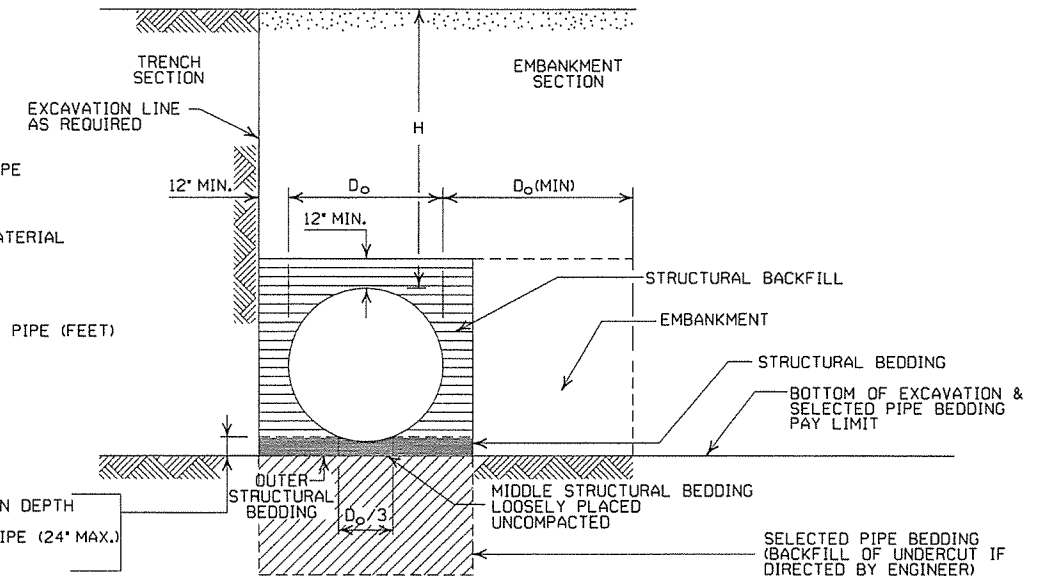
① FOR MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM 12" OF PAVEMENT AND/OR BASE.

② WHERE THE STANDARD 2 2/3" x 1/2" CORRUGATION AND GAUGE IS SPECIFIED FOR A GIVEN DIAMETER, A PIPE OF THE SAME DIAMETER WITH A 3" x 1" OR 5" x 1" CORRUGATION MAY BE SUBSTITUTED, PROVIDING IT IS GAUGED FOR A FILL HEIGHT CONDITION EQUAL TO OR GREATER THAN THE MAXIMUM FILL HEIGHT CONDITION FOR THE SPECIFIED GAUGE AND CORRUGATION.

- LEGEND -

- D_o = OUTSIDE DIAMETER OF PIPE
- MAX. = MAXIMUM
- MIN. = MINIMUM
- [Symbol] = STRUCTURAL BACKFILL MATERIAL
- [Symbol] = UNDISTURBED SOIL
- EQUIV. DIA. = EQUIVALENT DIAMETER
- H = FILL COVER HEIGHT OVER PIPE (FEET)

IN SOIL-MIN. EQUALS TWICE CORRUGATION DEPTH
IN ROCK-MIN. EQUALS GREATER OF:
1/2" PER FOOT OF FILL OVER PIPE (24" MAX.)
TWICE CORRUGATION DEPTH



EMBANKMENT AND TRENCH INSTALLATIONS

1. STRUCTURAL BACKFILL, EMBANKMENT, AND OUTER STRUCTURAL BEDDING MATERIAL SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.
2. INSTALLATION TYPE 1 OR 2 MAY BE USED FOR CORRUGATED STEEL OR ALUMINUM PIPE (ROUND).
3. INSTALLATION TYPE 1 SHALL BE USED FOR CORRUGATED STEEL OR ALUMINUM PIPE ARCHES WITH 2 3/8" x 1/2" CORRUGATION.
4. INSTALLATION TYPE 1 OR 2 MAY BE USED FOR CORRUGATED STEEL OR ALUMINUM PIPE ARCHES WITH 3" x 1" OR 5" x 1" CORRUGATION.

GENERAL NOTES

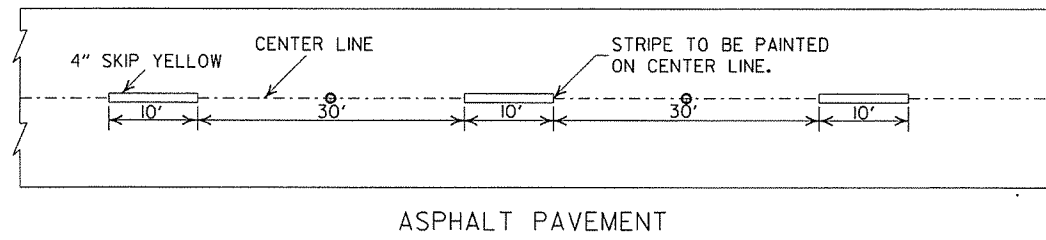
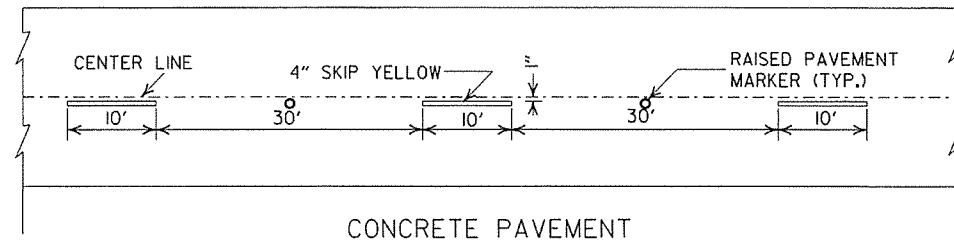
1. METAL PIPE CULVERT CONSTRUCTION SHALL CONFORM TO ARKANSAS STATE HIGHWAY AND TRANSPORTATION DEPARTMENT STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION), WITH APPLICABLE SUPPLEMENTAL SPECIFICATIONS AND SPECIAL PROVISIONS. UNLESS OTHERWISE NOTED IN THE PLANS, SECTION AND SUBSECTION REFER TO THE STANDARD CONSTRUCTION SPECIFICATIONS.
2. METAL PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
3. METAL PIPE CULVERT MATERIALS AND INSTALLATIONS SHALL CONFORM TO SECTION 606 AND JOB SPECIAL PROVISION "METAL PIPE".
4. ALL PIPE SHALL BE PROTECTED DURING CONSTRUCTION BY A COVER SUFFICIENT TO PREVENT DAMAGE FROM PASSAGE OF EQUIPMENT.
5. THE MINIMUM TRENCH WIDTH SHALL BE THE OUTSIDE DIAMETER OF THE PIPE PLUS 24 INCHES. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PRACTICABLE FOR WORKING CONDITIONS.
6. MULTIPLE PIPE CULVERTS SHALL BE INSTALLED WITH A MINIMUM CLEARANCE OF 24 INCHES BETWEEN STRINGS OF PIPE. REFER TO STD. DWG. FES-2 FOR MINIMUM CLEARANCE WHERE FLARED END SECTIONS ARE USED.
7. IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
8. WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
9. WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED AS STRUCTURAL BACKFILL), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."

DATE	REVISION	DATE FILMED
2-27-14	REVISED GENERAL NOTE 1	
12-15-11	REVISED FOR LRFD DESIGN SPECS	
3-30-00	REVISED INSTALLATIONS	
11-06-97	ISSUED	

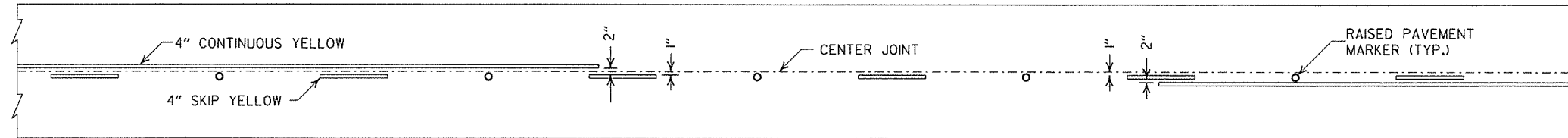
ARKANSAS STATE HIGHWAY COMMISSION

METAL PIPE CULVERT
FILL HEIGHTS & BEDDING

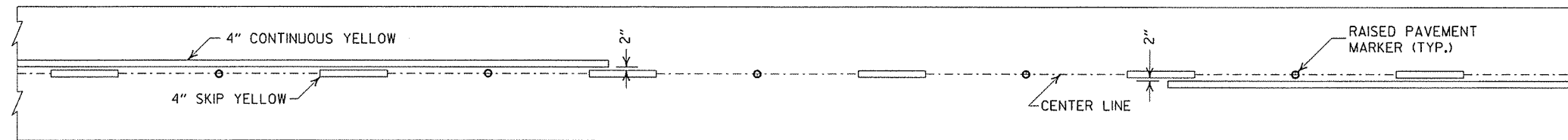
STANDARD DRAWING PCM-1



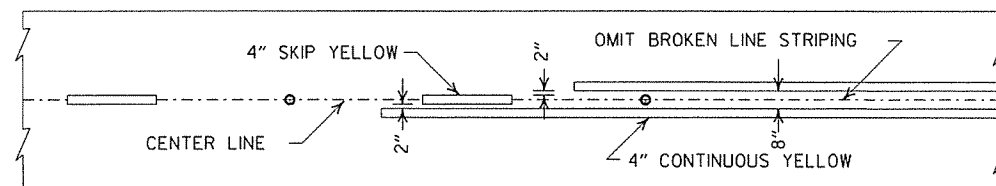
BROKEN LINE STRIPING



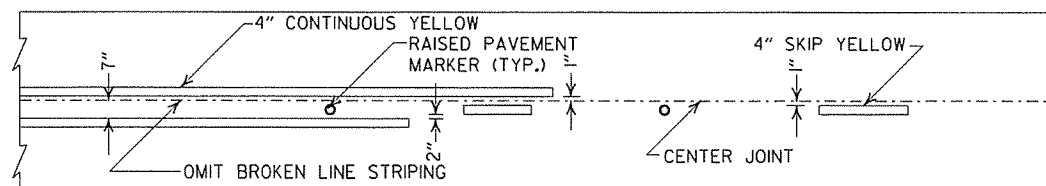
SOLID LINE STRIPING ON CONCRETE PAVEMENT



SOLID LINE STRIPING ON ASPHALT PAVEMENT

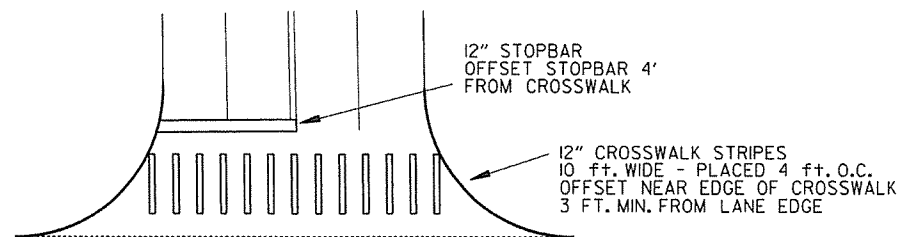


ASPHALT PAVEMENT



CONCRETE PAVEMENT

STRIPING AT ADJACENT NO PASSING LANES

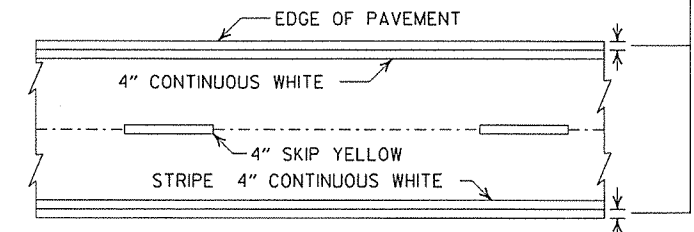


CROSSWALK AND STOPBAR DETAILS

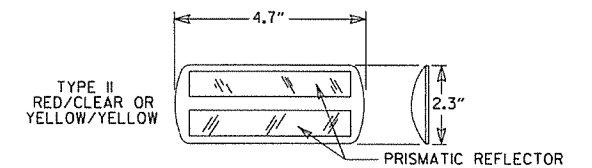
NOTES:

1. ALL LINES SHALL HAVE A WIDTH OF 4 INCHES.
2. THE THICKNESS AND RATE OF PAINT APPLICATION SHALL BE AS SPECIFIED IN SECTION 718 OF THE STANDARD SPECIFICATIONS.
3. THIS DRAWING SHALL BE USED IN CONJUNCTION WITH THE LATEST REVISED ADDITION OF THE "MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES."
4. RAISED PAVEMENT MARKERS SHALL BE CENTERED BETWEEN SKIP LINES ON 40 FEET SPACING UNLESS OTHERWISE SHOWN ON THE PLANS.

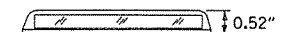
2" FOR ASPHALT OR CONCRETE PAVEMENT
6" FOR BITUMINOUS SURFACE TREATMENT



PAVEMENT EDGE LINE MARKING



NOTE:
THE RED LENS OF THE TYPE II R.P.M. SHALL FACE THE INCORRECT TRAFFIC MOVEMENT.



DETAIL OF STANDARD RAISED PAVEMENT MARKERS

GENERAL NOTES:

THIS DRAWING SHOULD BE CONSIDERED AS TYPICAL ONLY AND THE FINAL LOCATION OF THE STRIPING AND RAISED PAVEMENT MARKERS SHALL BE DETERMINED BY THE ENGINEER.

THIS DRAWING SHOULD BE USED IN CONJUNCTION WITH THE "MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES", LATEST REVISION.

NOTE:
DIMENSIONS SHOWN FOR RAISED PAVEMENT MARKERS ARE TYPICAL. THE CONTRACTOR MAY SUBSTITUTE SIMILAR MARKERS WITH THE APPROVAL OF THE ENGINEER. REQUESTING APPROVAL FOR SIMILAR MARKERS MAY BE MADE BY REFERRING TO THE AHTD QUALIFIED PRODUCTS LIST.

DATE	REVISION	FILMED
9-12-13	REVISED DETAIL OF STANDARD RAISED PAVEMENT MARKERS	
11-17-10	REVISED GENERAL NOTES & REMOVED PLOWABLE PVMT MRKRS	
11-18-04	REVISED NOTE 2 & GENERAL NOTES	
8-22-02	ADDED CROSSWALK & STOPBAR DTLS.	
7-02-98	ADDED DETAILS OF STD. RAISED PAV'T. MARKERS	
4-26-96	REV. NOTES 3&4; ADDED R.P.M.	
9-30-80	DRAWN	1-9-30-80

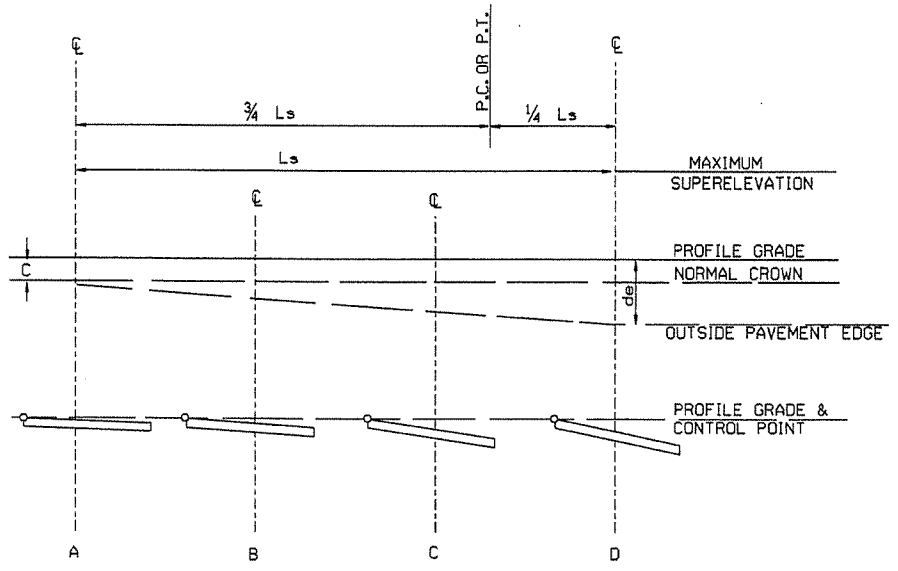
ARKANSAS STATE HIGHWAY COMMISSION

PAVEMENT MARKING DETAILS

STANDARD DRAWING PM-1

SUPERELEVATION TABLE FOR ONE - WAY TRAFFIC

DEGREE OF CURVE	30 MPH		40 MPH		50 MPH		55 MPH		60 MPH		65 MPH		70 MPH	
	Ls (FT)		Ls (FT)		Ls (FT)		Ls (FT)		Ls (FT)		Ls (FT)		Ls (FT)	
	MINIMUM	DESIRABLE	MINIMUM	DESIRABLE	MINIMUM	DESIRABLE	MINIMUM	DESIRABLE	MINIMUM	DESIRABLE	MINIMUM	DESIRABLE	MINIMUM	DESIRABLE
0° 15'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
0° 30'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
0° 45'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
1° 00'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
1° 15'	N.C.		N.C.		0.021		0.022		0.023		0.025		0.028	
1° 30'	N.C.		N.C.		0.026		0.026		0.030		0.033		0.037	
1° 45'	N.C.		N.C.		0.031		0.032		0.037		0.041		0.046	
2° 00'	N.C.		N.C.		0.036	200	0.037	225	0.043	250	0.048	350	0.054	
2° 15'	N.C.		N.C.		0.040		0.043		0.049		0.055		0.062	
2° 30'	N.C.		N.C.		0.045		0.048		0.055		0.062		0.070	
2° 45'	N.C.		N.C.		0.049		0.053		0.061		0.069	265	0.078	300
3° 00'	0.021		0.031		0.045		0.058		0.067		0.075	280	0.085	315
3° 15'	0.023		0.034		0.049		0.063		0.072		0.081	300	0.091	335
3° 30'	0.025		0.037		0.053		0.067		0.077		0.087	315	0.096	350
3° 45'	0.027		0.040		0.057		0.071	230	0.082	250	0.090	325	0.098	360
4° 00'	0.029		0.046		0.061		0.075	245	0.086	275	0.095	340	0.100	380
4° 15'	0.031		0.051		0.065	205	0.080	255	0.090	285	0.097	345		
4° 30'	0.033	250	0.056		0.070	215	0.083	265	0.093	305	0.096	350		
4° 45'	0.037		0.061		0.074	220	0.087	270	0.096	315				
5° 00'	0.040		0.066		0.078	230	0.091	280	0.099	320				
5° 15'	0.042		0.070	185	0.082	240	0.094	295						
5° 30'	0.044		0.074	190	0.086	250	0.098	300						
5° 45'	0.046		0.078	200	0.090	260								
6° 00'	0.048		0.082	210	0.094	270								
6° 15'	0.050		0.086	220	0.098	280								
6° 30'	0.053		0.090	230	0.100	290								
6° 45'	0.056		0.094	240										
7° 00'	0.058		0.097	250										
7° 15'	0.061		0.100	250										
7° 30'	0.063													
7° 45'	0.068	150												
8° 00'	0.072													
8° 15'	0.076													
8° 30'	0.080													
8° 45'	0.083													
9° 00'	0.086													
9° 15'	0.089													
9° 30'	0.091													
9° 45'	0.093													
10° 00'	0.095													
10° 15'	0.097													
10° 30'	0.098													
10° 45'	0.099													
11° 00'	0.100													
11° 15'														
11° 30'														
11° 45'														
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23° 15'														
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23° 45'														
24° 00'														



SUPERELEVATION FORMULA = $S = - \frac{L(de-C)}{L_s}$

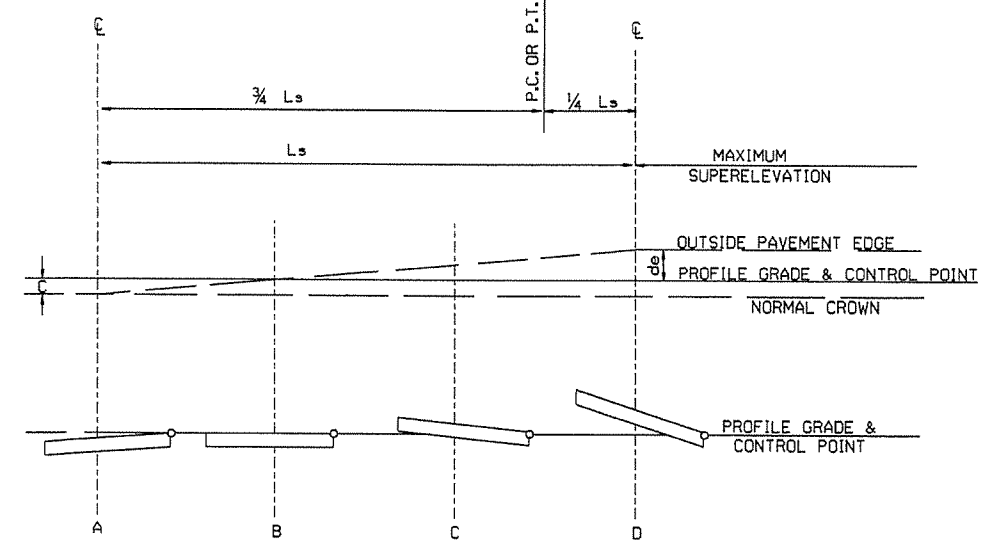
ABBREVIATIONS

- NC - NORMAL CROWN
- RC - REVERSE CROWN, SUPERELEVATION AT NORMAL CROWN SLOPE
- S - SUPERELEVATION
- L - DISTANCE FROM BEGINNING OF SUPERELEVATION TRANSITION TO ANY POINT (FT.)
- d - WIDTH OF PAVEMENT
- e - MAXIMUM RATE OF SUPERELEVATION (FT. PER FT.)
- Ls - LENGTH OF SUPERELEVATION TRANSITION (FT.)
- C - NORMAL CROWN (FT.)

GENERAL NOTES


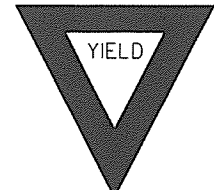
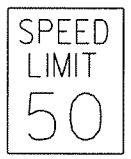
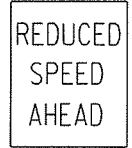


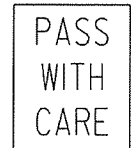
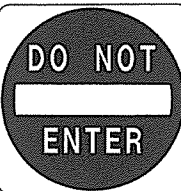
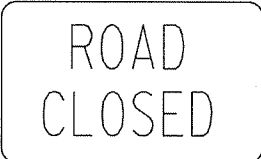
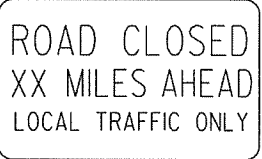
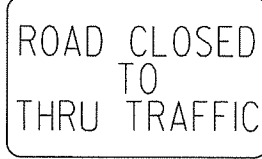

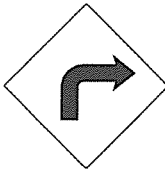
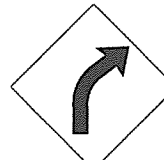
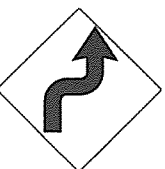

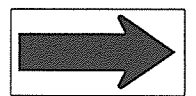
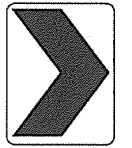
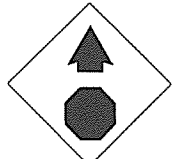
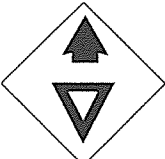
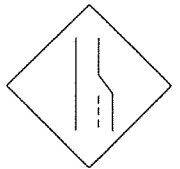

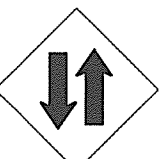

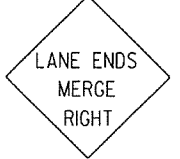
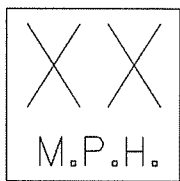





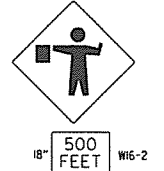

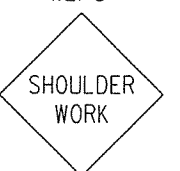
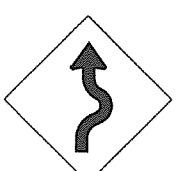
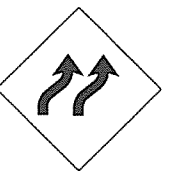

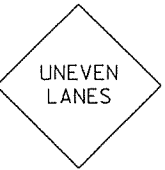
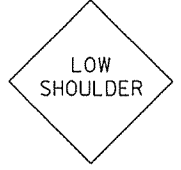
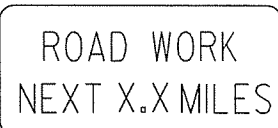
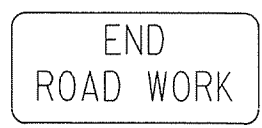
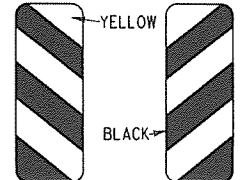
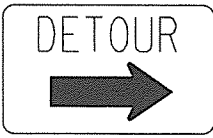

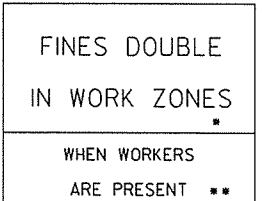
1. ON PAVEMENT WITH ONE-WAY TRAFFIC, THE SUPERELEVATION SHALL BE REVOLVED ON THE PROFILE GRADE POINT.
2. SUPERELEVATION VALUES SHOWN ON THE CROSS SECTIONS ARE VALUES (+) OR (-) TO BE ADDED OR SUBTRACTED FROM THE POINT OF CONTROL.
3. LENGTHS FOR Ls MAY BE ROUNDED IN MULTIPLES OF 25 FT. OR 50 FT. TO PERMIT SIMPLER CALCULATIONS.
4. MINIMUM Ls VALUES MAY BE USED FOR RAMPS; DESIRABLE VALUES SHALL APPLY TO MAIN LANES.
5. DIVIDED PAVEMENTS WIDER THAN 4 LANES SHALL HAVE ADDITIONAL TRANSITION LENGTHS AS FOLLOWS:

6 LANE DIVIDED-----+20%
8 LANE DIVIDED-----+50%



SUPERELEVATION FORMULA = $S = + \frac{L(de+C)}{L_s}$

ARKANSAS STATE HIGHWAY COMMISSION		
TABLES AND METHOD OF SUPERELEVATION FOR ONE-WAY TRAFFIC		
STANDARD DRAWING SE-1		
01-09-87 DATE	ISSUED REVISION	578-1-15-87 DATE FILMED

<p>RI-1</p>  <p>STANDARD 30"x30" EXPRESSWAY 36"x36" SPECIAL 48"x48"</p>	<p>RI-2</p>  <p>STD. 36"x36"x36" EXPWY. 48"x48"x48" FWY. 60"x60"x60"</p>	<p>R2-1</p>  <p>STD. 24"x30" EXPWY. 36"x48" FWY. 48"x60"</p>	<p>R2-5A</p>  <p>STD. 24"x30" EXPWY. 36"x48" FWY. 48"x60"</p>	<p>R2-5C</p>  <p>STD. 24"x30" EXPWY. 36"x48" FWY. 48"x60"</p>	<p>R4-1</p>  <p>STD. 24"x30" EXPWY. 36"x48" FWY. 48"x60"</p>	<p>R4-2</p>  <p>STD. 24"x30" EXPWY. 36"x48" FWY. 48"x60"</p>	
<p>R5-1</p>  <p>STD. 30"x30" EXPWY. 36"x36" SPECIAL 48"x48"</p>	<p>R11-2</p>  <p>48"x30"</p>	<p>R11-3A</p>  <p>60"x30"</p>	<p>R11-4</p>  <p>60"x30"</p>	<p>RSP-1</p>  <p>48"x30"</p>	<p>WI-1</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	<p>WI-2</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	
<p>WI-3</p>  <p>STD. 48"x48"</p>	<p>WI-4</p>  <p>STD. 48"x48"</p>	<p>WI-6</p>  <p>STD. 48"x24" SPECIAL 60"x30"</p>	<p>WI-8</p>  <p>STD. 18"x24" SPECIAL 24"x30" EXPWY. 30"x36" FWY. 36"x48"</p>	<p>W3-1</p>  <p>STD. 36"x36" SPECIAL 48"x48"</p>	<p>W3-2</p>  <p>STD. 36"x36" SPECIAL 48"x48"</p>	<p>W4-2</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	
<p>W5-1</p>  <p>STD. 36"x36" SPECIAL 48"x48"</p>	<p>W6-3</p>  <p>EXPWY. 36"x36" SPECIAL 48"x48"</p>	<p>W8-7</p>  <p>EXPWY. 36"x36" FWY. 48"x48"</p>	<p>W9-2</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	<p>W13-1</p>  <p>STD. 24"x24"</p>	<p>W20-1</p>  <p>STD. 48"x48"</p>	<p>W20-2</p>  <p>STD. 48"x48"</p>	<p>W20-3</p>  <p>STD. 48"x48"</p>
<p>W20-4</p>  <p>STD. 48"x48"</p>	<p>W20-5</p>  <p>STD. 48"x48"</p>	<p>W20-7a</p>  <p>18" 500 FEET 24" W16-2</p> <p>STD. 36"x36" FWY. 48"x48"</p>	<p>W21-2</p>  <p>STD. 30"x30" SPECIAL 36"x36"</p>	<p>W21-5</p>  <p>STD. 30"x30" SPECIAL 36"x36"</p>	<p>W24-1</p>  <p>STD. 36"x36"</p>	<p>WI-4b</p>  <p>STD. 48"x48"</p>	<p>R56-1</p>  <p>STD. 18"x18"</p>
<p>W8-11</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	<p>W8-9</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	<p>G20-1</p>  <p>60"x24"</p>	<p>G20-2</p>  <p>48"x24"</p>	<p>OM-3L OM-3R</p>  <p>12"x36"</p>	<p>M4-9</p>  <p>STD. 30"x24" SPECIAL 48"x36" SPECIAL 60"x48"</p>	<p>M4-10</p>  <p>48"x18"</p>	<p>R55-1</p>  <p>36"x60"</p> <p>WHEN WORKERS ARE PRESENT **</p> <p>• USE 6" C LETTERS •• USE 4" D LETTERS</p>

ADVANCE DISTANCES (XXXX)

500 FT 1/2 MILE
1000 FT 3/4 MILE
1500 FT 1 MILE AHEAD

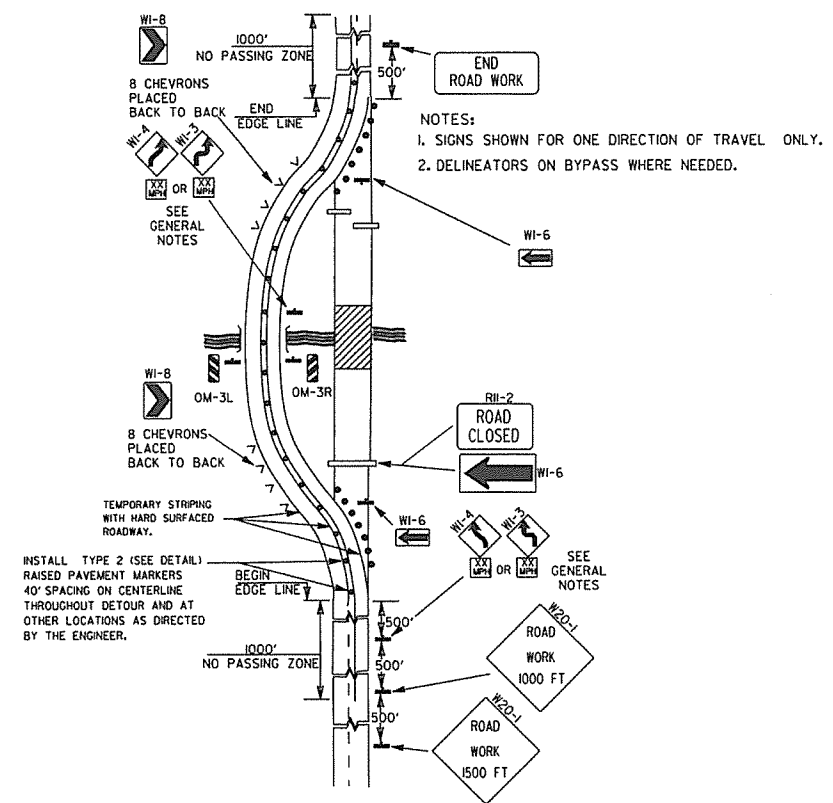
GENERAL NOTES:

- ALL TRAFFIC CONTROL DEVICES USED ON ROAD CONSTRUCTION SHALL CONFORM TO THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES, LATEST EDITION, AND TO THE STANDARD HIGHWAY SIGNS, LATEST EDITION, OR AS APPROVED BY THE FEDERAL HIGHWAY ADMINISTRATION.
- TRAFFIC CONTROL DEVICES SHALL BE SET UP JUST BEFORE THE START OF CONSTRUCTION OPERATIONS AND SHALL BE PROPERLY MAINTAINED DURING THE TIME SUCH CONDITIONS EXIST. THEY SHALL REMAIN IN PLACE ONLY AS LONG AS NEEDED AND REMOVED THEREAFTER.
- EXISTING SIGNS AND CONSTRUCTION SIGNS SHALL BE KEPT IN PROPER POSITION, AND BE CLEAN AND LEGIBLE AT ALL TIMES. SIGNS THAT DO NOT APPLY TO EXISTING CONDITIONS SHALL BE REMOVED. SIGNS THAT ARE DAMAGED, DEFACED, OR THAT ACCUMULATE DIRT DURING CONSTRUCTION SHALL BE CLEANED, REPAIRED, OR REPLACED.
- SIGNS ARE USUALLY MOUNTED ON A SINGLE POST, ALTHOUGH THOSE WIDER THAN 36" OR LARGER THAN 10 SQ. FT. SHALL BE MOUNTED ON TWO POSTS OR ABOVE A TYPE III BARRICADE.
- SIGN POSTS DIRECT BURIED IN SOIL SHALL BE 2 LB. MINIMUM CHANNEL POST OR 4"x4" WOOD POSTS. CHANNEL POSTS SHALL BE PAINTED GREEN. WOOD POSTS SHALL BE PAINTED WHITE. ALL POSTS SHALL BE NEATLY CONSTRUCTED, AND SHALL BE REPLUMBED, CLEANED, OR REPAIRED AS NEEDED FOR THE DURATION OF THE JOB. THERE SHALL NOT BE MORE THAN 2 POSTS IN A 7' PATH FOR WOOD OR CHANNEL POSTS. ANY CHANNEL POST SPLICE SHALL BE IN ACCORDANCE WITH STANDARD DRAWING TC-3.
- POST MOUNTED SIGNS IN RURAL AREAS SHALL BE CONSTRUCTED WITH THE NEAR EDGE OF THE SIGN FROM 6 TO 12 FEET FROM THE PAVEMENT EDGE. SIGNS IN URBAN AREAS AND BARRICADE MOUNTED SIGNS SHALL BE MOUNTED A MINIMUM OF 2 FEET FROM THE PAVEMENT EDGE.
- ALL POST AND BARRICADE MOUNTED SIGNS MOUNTED IN URBAN AREAS SHALL BE MOUNTED A MINIMUM DISTANCE OF 7' FROM THE BOTTOM OF THE SIGN TO THE ROADWAY SURFACE. ALL POST AND BARRICADE MOUNTED SIGNS MOUNTED IN RURAL AREAS SHALL BE MOUNTED A MINIMUM DISTANCE OF 7' FROM THE BOTTOM OF THE SIGN TO THE ROADWAY SURFACE, EXCEPT A MINIMUM OF 6' SHALL BE USED WHEN MOUNTING AN ADVISORY SIGN BELOW A WARNING SIGN. TEMPORARY SIGNS MAY BE MOUNTED ON PORTABLE SUPPORTS FOR INTERMEDIATE TERM STATIONARY WORK CONDITIONS. THE SIGNS MINIMUM MOUNTING HEIGHT SHALL BE 5'. RETROREFLECTIVE DEVICES SHALL BE USED. TEMPORARY SIGNS MAY BE MOUNTED ON PORTABLE SUPPORTS FOR SHORT-TERM, SHORT DURATION, AND MOBILE CONDITIONS. THEY SHALL BE NO LESS THAN ONE (1) FOOT ABOVE THE TRAVELED WAY. LONG-TERM STATIONARY SIGNS SHALL BE DIRECT BURIED IN SOIL, UNLESS CONDITIONS NECESSITATE THE USE OF PORTABLE SIGNS, OR AS APPROVED BY THE ENGINEER. CONCRETE PADS, CONCRETE OR ROCK BALLAST, OR OTHER SOLID MATERIALS SHALL NOT BE UTILIZED WITH PORTABLE SIGN SUPPORTS.
- FLAGGERS SHALL USE REFLECTORIZED STOP-SLOW PADDLES. FLAGS MAY BE USED ONLY FOR EMERGENCY SITUATIONS.
- MOST OF THE SIGNS SHOWN ARE ORIENTED TO THE RIGHT. HOWEVER, THIS DOES NOT PRECLUDE THE USE OF MIRROR IMAGES OF THESE SIGNS WHERE THE REVERSE ORIENTATION MIGHT BETTER CONVEY TO MOTORISTS THE PROPER DIRECTION OF MOVEMENT.
- R55-1 SIGNS SHALL BE PLACED AT LEAST 1500' BUT NOT MORE THAN 1 MILE IN ADVANCE OF THE WORK ZONE. IF A SPEED LIMIT REDUCTION IS IN EFFECT, THE SIGN SHALL BE PLACED A MINIMUM OF 500' IN ADVANCE OF THE "REDUCED SPEED AHEAD" SIGN.

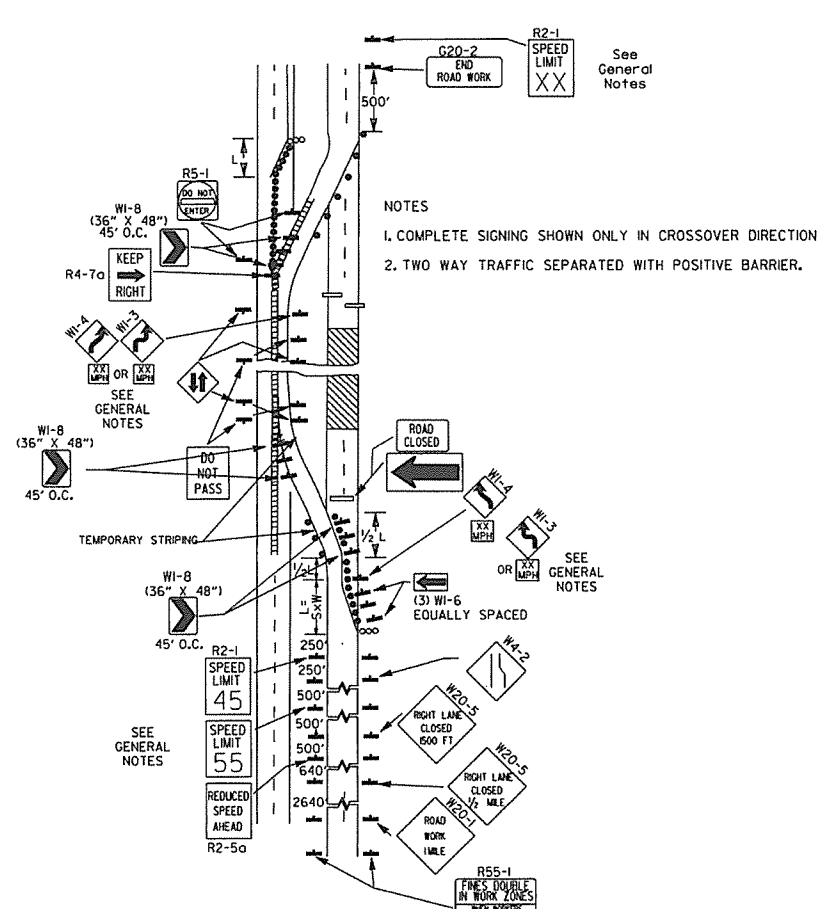
NOTE: SUPPORTS FOR SIGNS, BARRICADES, AND VERTICAL PANELS THAT ARE DIFFERENT FROM THE REQUIREMENTS SHOWN IN NOTES 4 & 5, BUT MEET THE REQUIREMENTS OF NCHRP-350 OR MANUAL FOR ASSESSING SAFETY HARDWARE (MASH), WILL BE ACCEPTED. COMPLIANCE WITH THE REQUIREMENTS OF NCHRP-350 OR MANUAL FOR ASSESSING SAFETY HARDWARE (MASH) IS REQUIRED FOR ALL PROJECTS.

12-15-8	REVISED W24-1	
11-17-10	DELETED W8-9a & ADDED W8-9	
10-15-09	ADDED REFERENCE TO MASH & ADDED SIGN W24-1	
4-17-08	REVISED SIGN DESIGNATIONS	
11-18-04	REVISED NOTES	
10-9-03	REVISED NOTE 1	
11-16-01	REVISED NOTE 7	
9-28-00	REVISED NOTE	
11-18-98	ADDED NOTE	
6-26-97	REVISED NOTE 5	
4-03-97	REVISED NOTE 5	
10-18-96	ADDED CONTROLLED ACCESS HWY. SIGN & TO NOTE 7	
10-12-95	ADDED R55-1	
6-8-95	REVISED TO CORRECT SIGN ILLUSTRATIONS	6-8-95
2-2-95	REVISED PER PART VI, MUTCD SEPT. 3, 1993	
8-15-91	DRAWN AND PLACED IN USE	
DATE	REVISION	FILMED

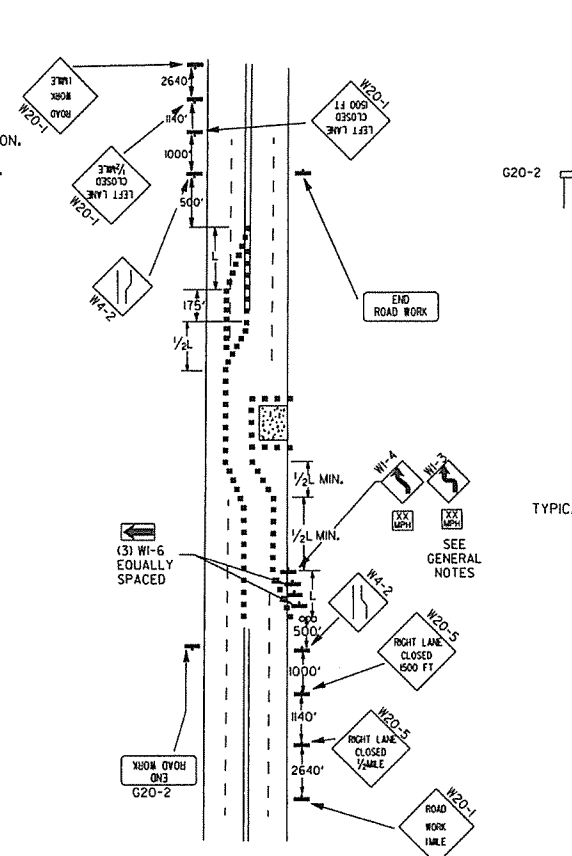
ARKANSAS STATE HIGHWAY COMMISSION
STANDARD TRAFFIC CONTROLS
FOR HIGHWAY CONSTRUCTION
STANDARD DRAWING TC-1



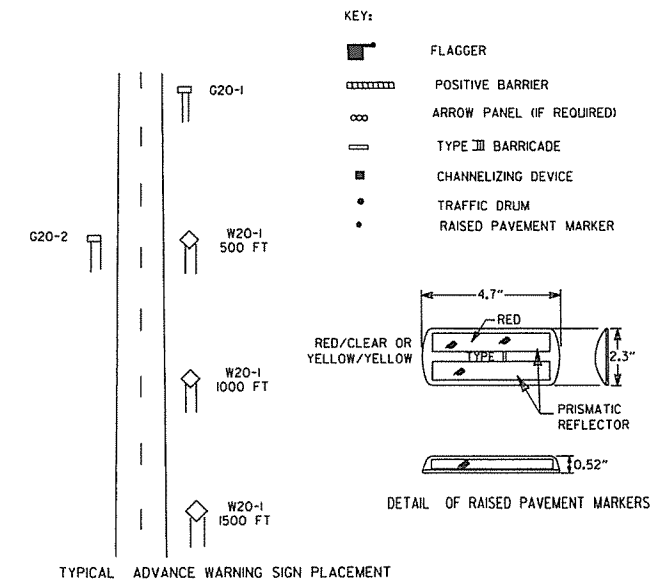
(A) TYPICAL APPLICATION OF TRAFFIC CONTROL DEVICES ON A 2-LANE HIGHWAY WHERE THE ENTIRE ROADWAY IS CLOSED AND A BYPASS DETOUR IS PROVIDED.



(B) TYPICAL APPLICATION - 4-LANE DIVIDED ROADWAY WHERE ONE ROADWAY IS CLOSED.

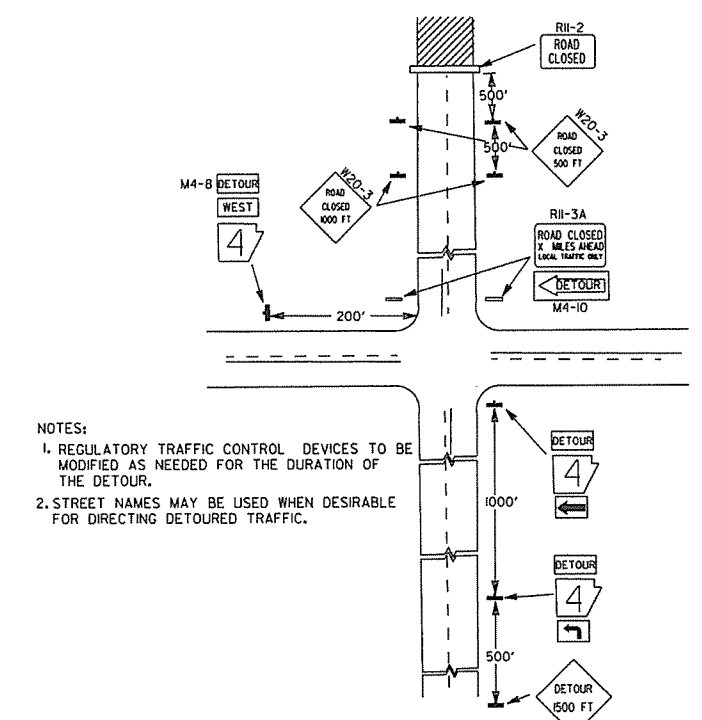


(C) TYPICAL APPLICATION - 4-LANE UNDIVIDED ROADWAY WHERE HALF OF THE ROADWAY IS CLOSED.

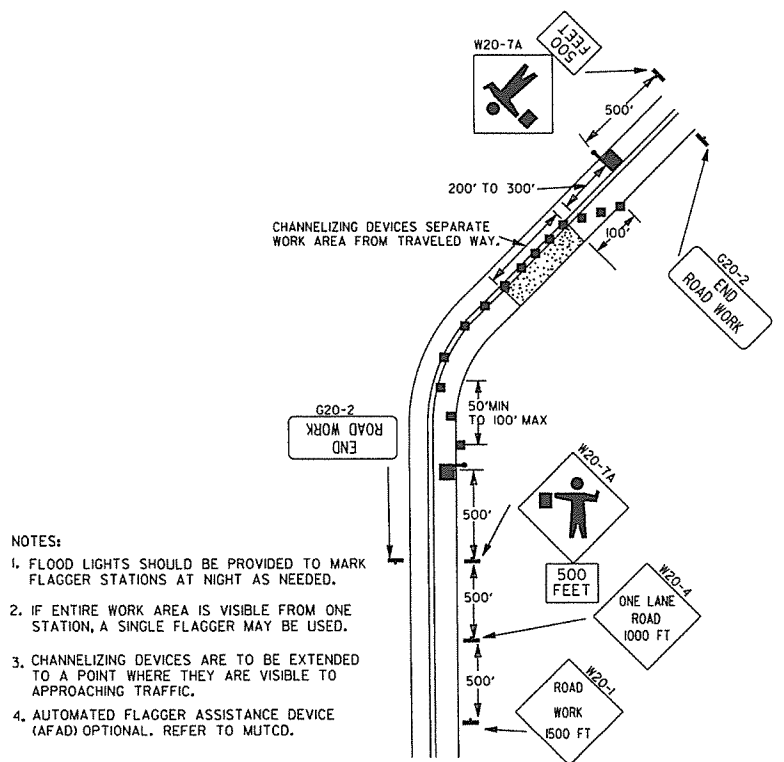


TAPER FORMULAE:
 L= SXW FOR SPEEDS OF 45MPH OR MORE.
 L= $\frac{WS^2}{60}$ FOR SPEEDS OF 40MPH OR LESS.
 WHERE:
 L= MINIMUM LENGTH OF TAPER.
 S= NUMERICAL VALUE OF POSTED SPEED LIMIT PRIOR TO WORK OR 85TH PERCENTILE SPEED.
 W= WIDTH OF OFFSET.

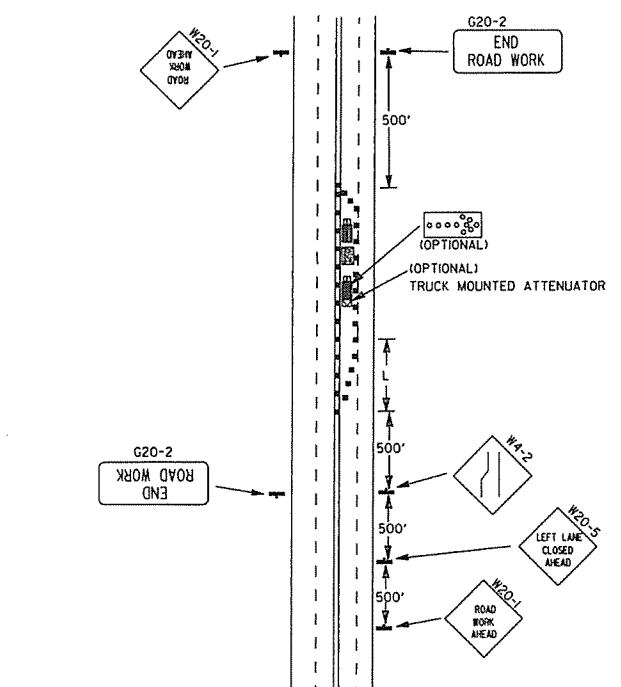
- GENERAL NOTES:
- ADVISORY SPEED POSTED ON W1-3 OR W1-4 CURVE WARNING SIGNS TO BE DETERMINED AT SITE. USE W1-4 WHEN SPEED IS GREATER THAN 30MPH AND W1-3 WHEN 30MPH OR LESS.
 - WHEN THE EXISTING SPEED LIMIT IS 55MPH AND THE PLANS REQUIRE A SPEED LIMIT OF 45MPH, THE R2-(155) SHALL BE OMITTED AND THE R2-5A SHALL BE INSTALLED AT THAT LOCATION. ADDITIONAL R2-145MPH SPEED LIMIT SIGNS SHALL BE INSTALLED AT A MAXIMUM OF 1 MILE INTERVALS. AT THE END OF THE WORK AREA A R2-(1XX) SHALL BE INSTALLED TO MATCH ORIGINAL SPEED LIMIT.
 - WHEN THE EXISTING SPEED LIMIT IS 65MPH AND THE PLANS REQUIRE A SPEED LIMIT OF 55MPH, THE R2-(145) SHALL BE OMITTED. ADDITIONAL R2-155MPH SPEED LIMIT SIGNS SHALL BE INSTALLED AT A MAXIMUM OF 1 MILE INTERVALS. AT THE END OF THE WORK AREA A R2-(1XX) SHALL BE INSTALLED TO MATCH ORIGINAL SPEED LIMIT.
 - THE MAXIMUM SPACING BETWEEN CHANNELIZING DEVICES IN A TAPER SHOULD BE APPROXIMATELY EQUAL IN FEET TO THE SPEED LIMIT. BEYOND THE TAPER, MAXIMUM SPACING SHALL BE TWO TIMES THE SPEED LIMIT, OR AS DIRECTED BY THE ENGINEER.
 - WARNING LIGHTS AND/OR FLAGS MAY BE MOUNTED TO SIGNS OR CHANNELIZING DEVICES AT NIGHT AS NEEDED.
 - PAVEMENT MARKINGS NO LONGER APPLICABLE WHICH MIGHT CREATE CONFUSION IN THE MINDS OF VEHICLE OPERATORS SHALL BE REMOVED OR OBLITERATED AS SOON AS PRACTICABLE.
 - TRAILER MOUNTED DEVICES SUCH AS ARROW PANELS AND PORTABLE CHANGEABLE MESSAGE SIGNS SHALL BE DELINEATED BY AFFIXING CONSPICUITY MATERIAL IN A CONTINUOUS LINE ON THE FACE OF THE TRAILER. WHEN PLACED ON OR ADJACENT TO THE SHOULDER AND NOT BEHIND A POSITIVE BARRIER, THESE DEVICES SHALL BE DELINEATED BY PLACING FIVE (5) TRAFFIC DRUMS, EQUALLY SPACED ALONG THE TRAFFIC SIDE OF THE DEVICE.



(D) TYPICAL APPLICATION - ROADWAY CLOSED BEYOND DETOUR POINT.



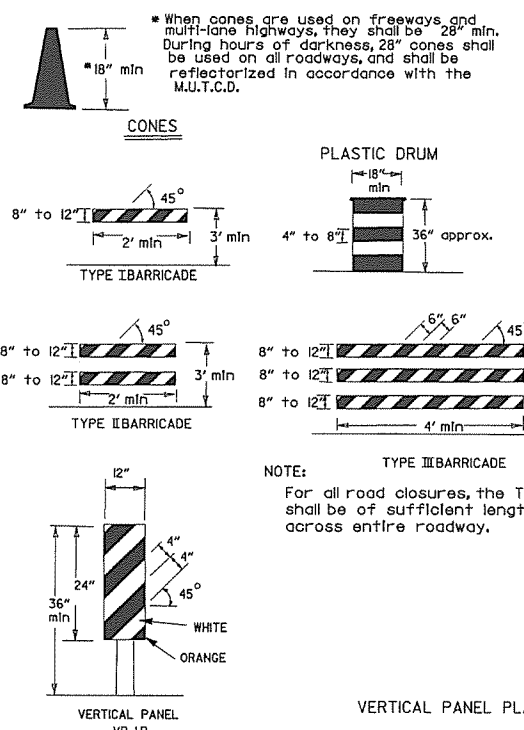
(E) TYPICAL APPLICATION OF TRAFFIC CONTROL DEVICES ON 2-LANE HIGHWAY WHERE ONE LANE IS CLOSED AND FLAGGING IS PROVIDED.



(F) TYPICAL APPLICATION - 4-LANE UNDIVIDED ROADWAY WITH INSIDE LANE CLOSED.

9-12-13	REVISED DETAIL OF RAISED PAVEMENT MARKERS	
3-8-10	ADDED (AFAD)	
11-20-08	REVISED SIGN DESIGNATIONS	
11-18-04	ADDED GENERAL NOTE	
10-18-96	ADDED R55-1	
4-26-96	CORRECTED (a) BEHIND G20-2	
6-8-95	CORRECTED SIGN IDENT. ON W1-4A	6-8-95
2-2-95	REVISED PER PART VI, MUTCD, SEPT. 3, 1993	
8-15-91	DRAWN AND PLACED IN USE	
DATE	REVISION	FILMED

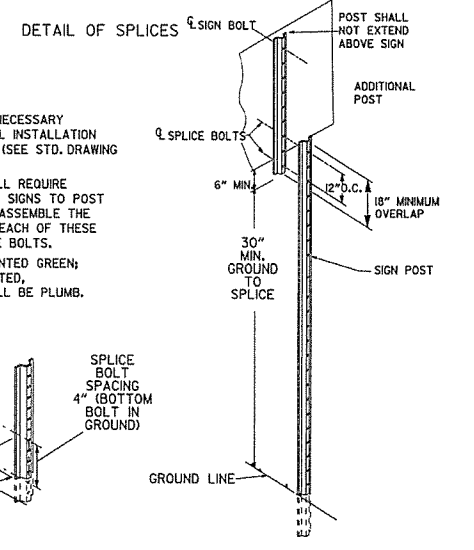
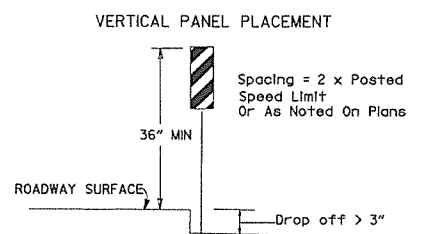
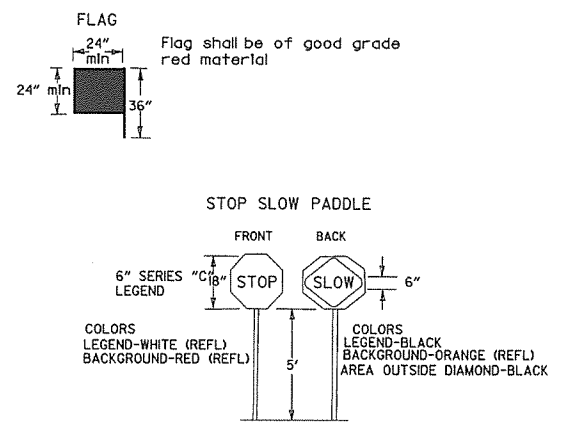
Channelizing devices



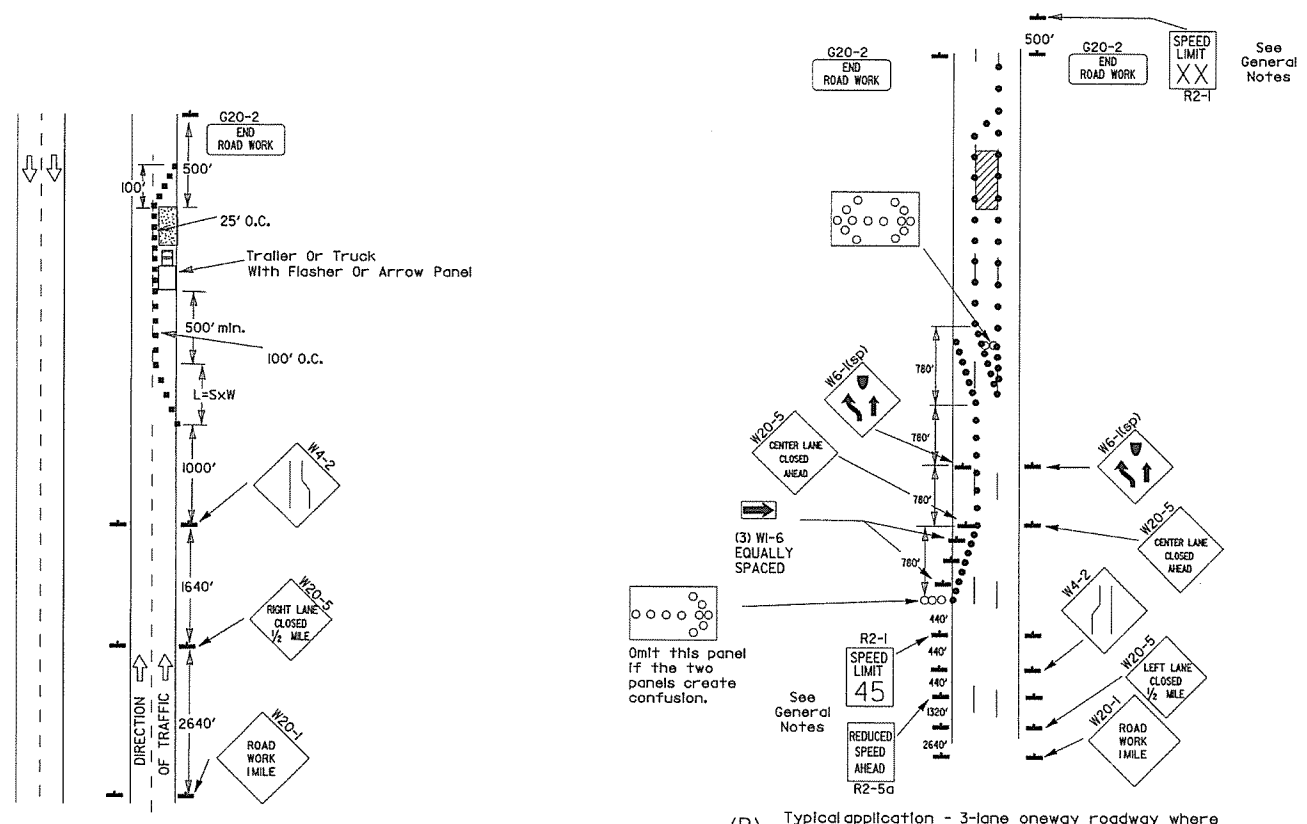
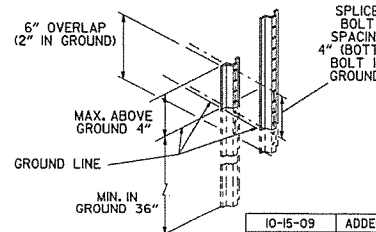
TRAFFIC CONTROL DEVICES FOR VERTICAL PAVEMENT DIFFERENTIALS

VERTICAL DIFFERENTIAL	LOCATIONS	TRAFFIC CONTROL
1" to 3"	Centerline, lane lines	W8-11
1" to 3"	Edge of shoulder	W8-9
Greater than 3"	Lane lines	Standard lane closure required
Greater than 3"	Edge of traveled lane	*RSP-1 and vertical panels, drums or concrete barrier
Greater than 3"	Edge of shoulder	*Vertical panels, drums or concrete barrier

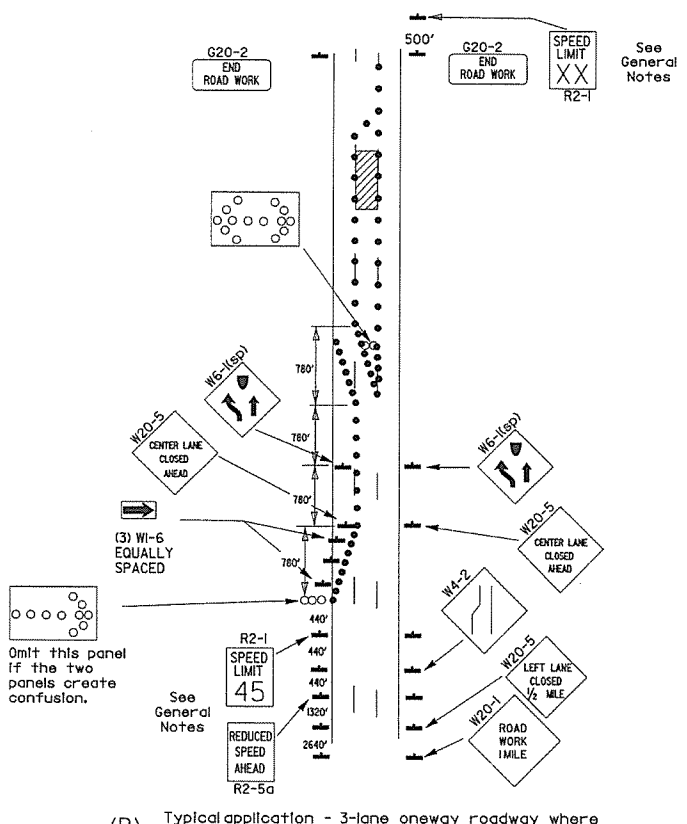
• When shown on the plans concrete barrier will be used.
 When the shoulder area is used as part of the traveled lane and there is insufficient width to place drums on the remaining shoulder width, then vertical panels shall be used.



NOTES:
 USE SPLICES ONLY WHEN NECESSARY FOR INSTALLATION. TYPICAL INSTALLATION SHOULD HAVE NO SPLICES (SEE STD. DRAWING NO. SHS-2)
 NORMAL INSTALLATIONS WILL REQUIRE 1/4" DIA. BOLTS TO MOUNT SIGNS TO POST AND 5/16" DIA. BOLTS TO ASSEMBLE THE VARIOUS POST SUPPORTS. EACH OF THESE BOLTS SHALL BE CARRIAGE BOLTS.
 SIGN POSTS SHALL BE PAINTED GREEN; SIGNS SHALL NOT BE PAINTED, AND ALL SIGN POSTS SHALL BE PLUMB.



(A) Typical application - daytime maintenance operations of short duration on a 4-lane divided roadway where half of the roadway is closed.

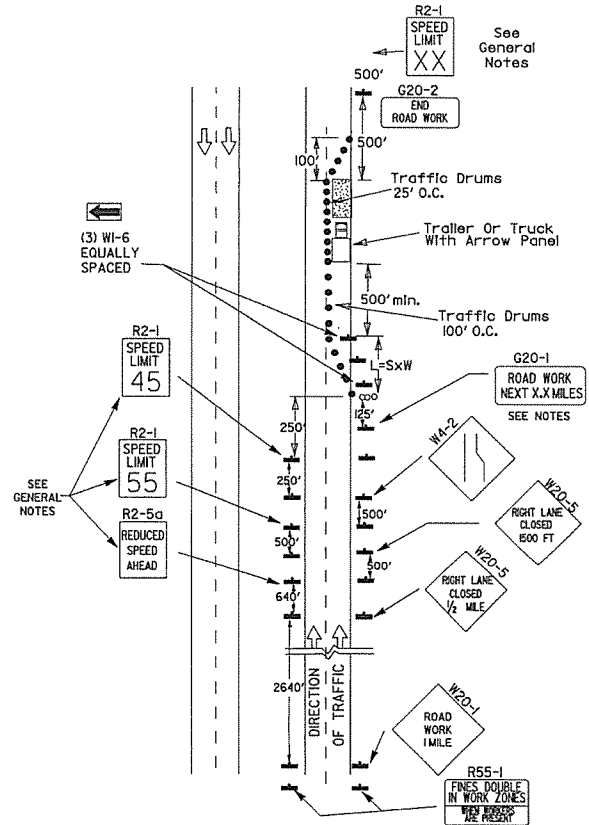


(B) Typical application - 3-lane oneway roadway where center lane is closed.

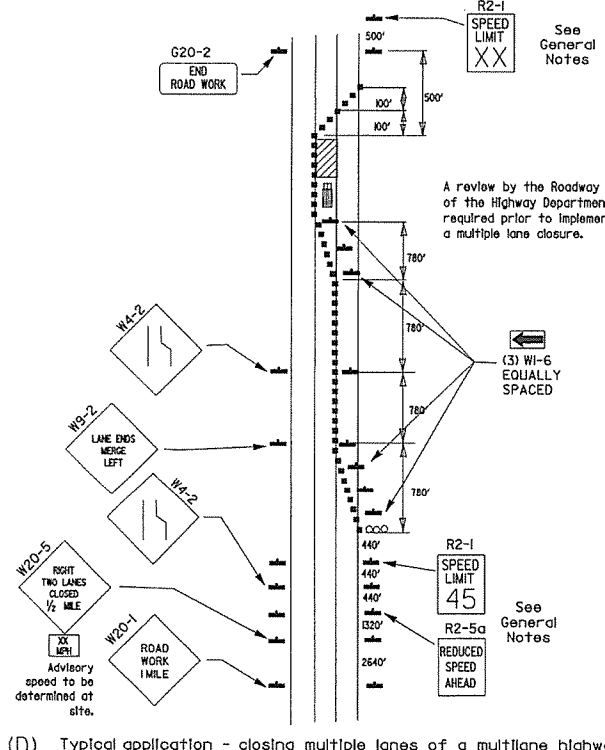
- KEY:**
- Arrow Panel (if Required)
 - Channelizing Device
 - Traffic drum

GENERAL NOTES:

- A speed limit reduction may be implemented ONLY when designated in the plan or when recommended by the Roadway Design Division.
- When the existing speed limit is 55mph and the plans require a speed limit of 45mph, the R2-1(55) shall be omitted and the R2-5A shall be installed at that location. Additional R2-1 45mph speed limit signs shall be installed at a maximum of 1 mile intervals. At the end of the work area a R2-1(XX) shall be installed to match original speed limit.
- When the existing speed limit is 65mph and the plans require a speed limit of 55mph, the R2-1(45) shall be omitted. Additional R2-1 55mph speed limit signs shall be installed at a maximum of 1 mile intervals. At the end of the work area a R2-1(XX) shall be installed to match original speed limit.
- The maximum spacing between channelizing devices in a taper should be approximately equal in feet to the speed limit. Beyond the taper, maximum spacing shall be two times the speed limit or as directed by the Engineer.
- Warning lights and/or flags may be mounted to signs or channelizing devices at night as needed.
- Pavement markings no longer applicable which might create confusion in the minds of vehicle operators shall be removed or obliterated as soon as practicable.
- The G20-1 sign will be required on jobs of over two miles in length. When the lane closure is not at the beginning of the project, the G20-1 sign shall be erected 125' in advance of the job limit. Additional W20-1 (1 MILE) signs are not required in advance of lane closures that begin inside the project limits.
- Flaggers shall use STOP/SLOW paddles for controlling traffic through work zones. Flags may be used only for emergency situations.
- All plastic drums and cones shall meet the requirements of NCHRP-350 or Manual for Assessing Safety Hardware (MASH).
- Trailer mounted devices such as arrow panels and portable changeable message signs shall be delineated by affixing conspicuity material in a continuous line on the face of the trailer. When placed on or adjacent to the shoulder and not behind a positive barrier, these devices shall be delineated by placing five (5) traffic drums, equally spaced along the traffic side of the device.



(C) Typical application - construction operations of intermediate to long term duration on a 4-lane divided roadway where half of the roadway is closed.

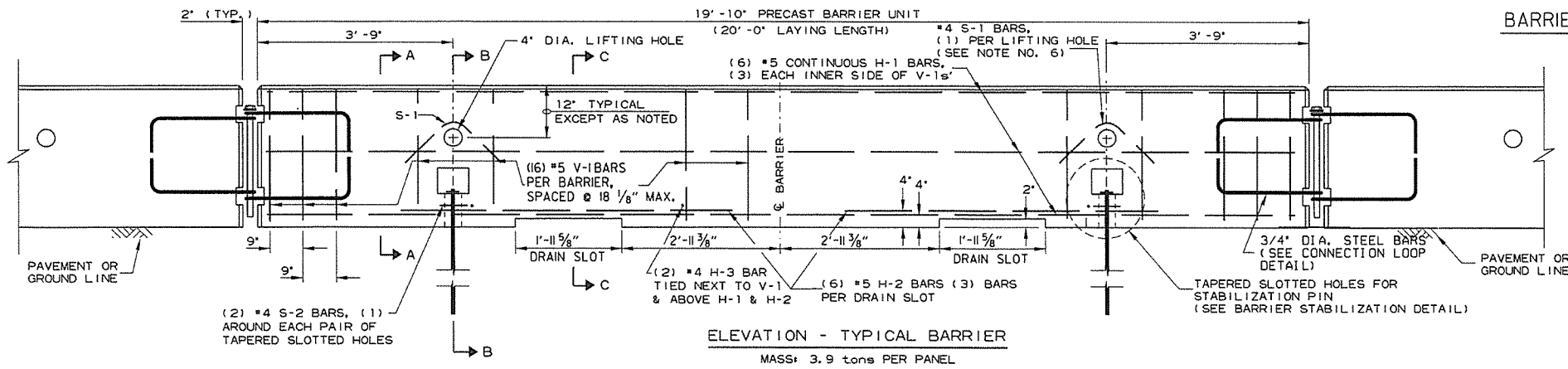
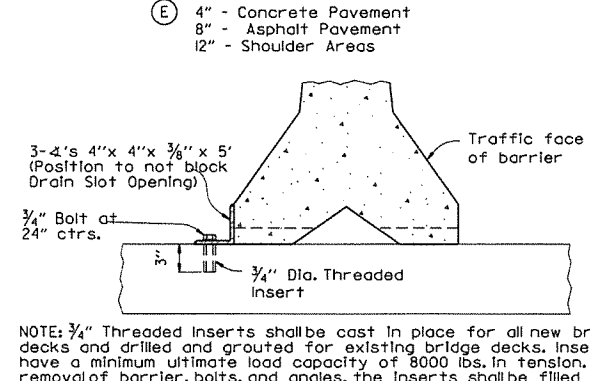
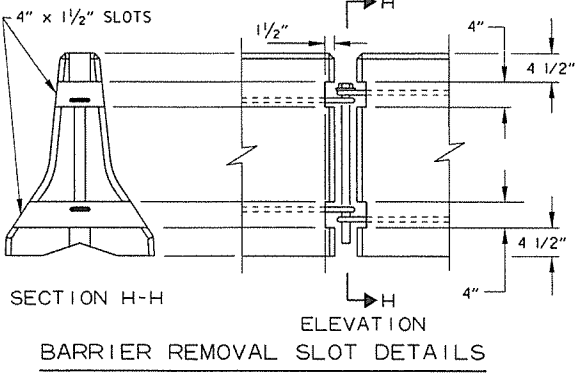
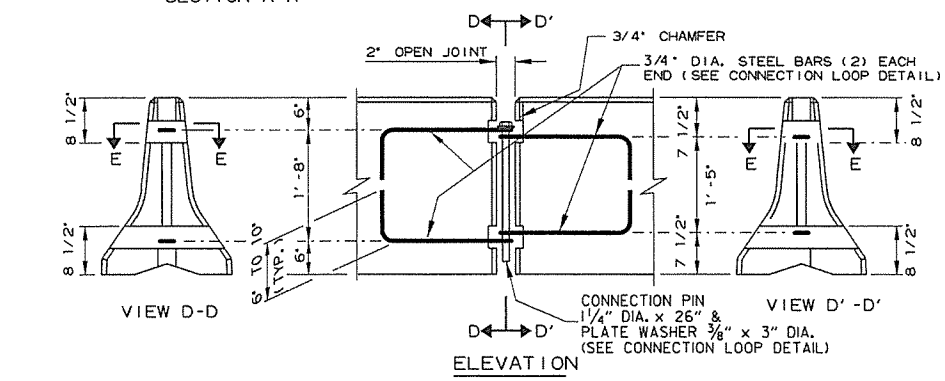
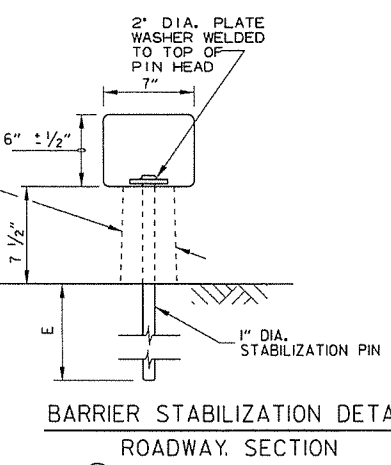
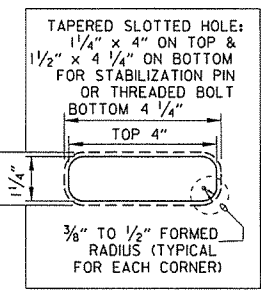
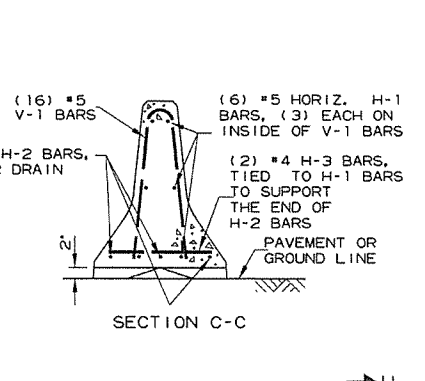
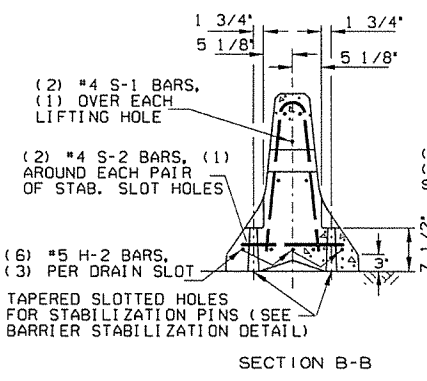
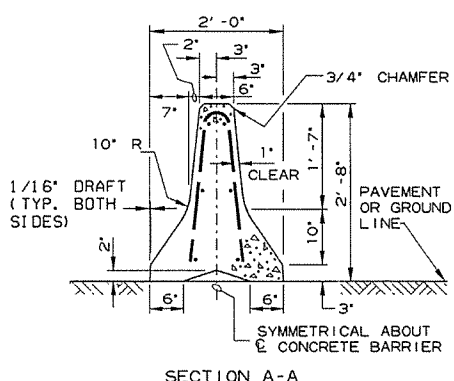
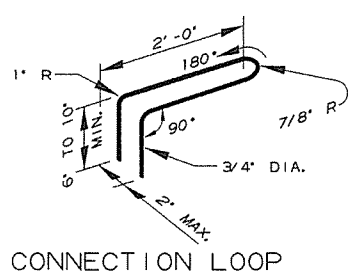
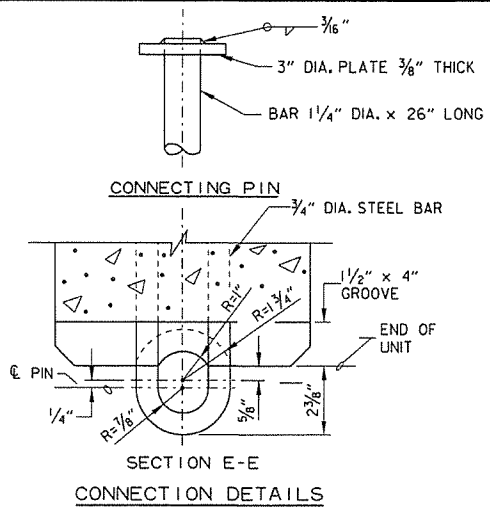


(D) Typical application - closing multiple lanes of a multilane highway.

DATE	REVISION	FILMED
10-15-09	ADDED REFERENCE TO MASH	
11-20-08	REVISED SIGN DESIGNATIONS	
11-18-04	ADDED NOTE	
10-1-98	ADDED NOTE	
4-03-97	ADDED (SP) TO W6-1 & REVISED TRAFFIC CONTROL DEVICES NOTE	
10-18-96	ADDED R55-1	
10-12-95	MOVED UPPER SPLICE	
6-8-95	REVISED SPLICE DETAIL, TEXT	6-8-95
2-2-95	REVISED PER PART VI, MUTCD, SEPT. 3, 1993	
8-15-91	DRAWN AND PLACED IN USE	

ARKANSAS STATE HIGHWAY COMMISSION
STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION
 STANDARD DRAWING TC-3

REINFORCING BAR TABLE PER BARRIER UNIT			
MARK	LOCATION	BAR SIZE	(NO. BARS)
H-1	HORIZONTAL IN BARRIER TIED INSIDE V-1 BARS	#5	(6)
H-2	CENTERED ABOVE DRAIN SLOTS LONG. & TRANSVERSELY	#5	(6)
H-3	TIED ABOVE H-1 BARS TO SUPPORT H-2, TIED TO V-1	#4	(2)
S-1	OVER LIFT HOLES	#4	(2)
S-2	HORIZ. AROUND SLOTS BETWEEN V-1'S & DRAIN SLOTS	#4	(2)
V-1	VERTICAL IN BARRIER (3) EACH END & (2) AT EACH DRAIN SLOTS	#5	(16)



- General Notes**
- The contractor shall furnish the Precast Concrete Barrier Units and shall be responsible for the manufacture, shipment, storage, placement and removal. At the completion of the project, the precast units will remain the property of the contractor.
 - Materials shall meet the following minimum requirements: Concrete: 2500 psi compressive strength at 28 days. Reinforcing Steel: AASHTO M 31 or M 53, Grade 60. Structural Steel: AASHTO-M270 Grade 36 shall be used for the Connection Pin, Connection Loops, and Stabilization Pins. A One Piece Pin with a 3" rounded top may be used in place of the detailed Connection Pin. Delineators: Delineators shall be mounted at 10' spacing on top of precast barrier.
- In applications where barrier walls within 6 feet of a traffic lane, additional delineators shall be placed on the barrier at 10' spacing approximately one (1) foot from the top of the barrier. Delineators shall be on the AHTD Qualified Products List for Construction Concrete Barrier Markers. Delineator color shall be in accordance with the Manual on Uniform Traffic Control Devices. Payment for delineators shall be considered included in the price bid per Lin. Ft. for "Furnishing and Installing Precast Concrete Barrier". The contractor shall certify to the Engineer that the material and the design used in the precast barrier units meets the requirements as shown on this standard drawing.
- Other Precast Concrete Barriers that have been crash tested and approved by the Federal Highway Administration to meet the requirements of NCHRP-350 test level 3 or Manual For Assessing Safety Hardware (MASH) will be accepted in lieu of the barrier shown. Drain slots shall be provided as needed or as directed by the Engineer. The Contractor shall furnish a certification of NCHRP Report 350 or Manual For Assessing Safety Hardware (MASH) compliance for any other types of precast barrier to be used. The certification shall state that the precast concrete barrier meets the requirements of NCHRP Report 350 or Manual For Assessing Safety Hardware (MASH) and include a copy of the Federal Highway Administration's (FHWA) approval letter with all attachments. Precast concrete barrier units shall be fabricated and installed in accordance with crash testing and documentation provided in the FHWA approval letter. Mixing of shapes will not be allowed in a continuous line of units.
 - Dowel holes in pavement or bridge slabs that are to remain in place shall be filled. Holes in concrete pavement and bridge slabs shall be filled with an approved non-shrink epoxy grout. Holes in asphalt pavement shall be filled with an approved asphalt joint filler. Payment for drilling and filling holes to be included in the price for various barrier items.
 - Attach Units to Roadway Surface with Stabilization Pins and to Deck Slabs using bolts when required.
 - A 4" White PVC Sleeve may be used to form the Lifting Hole and if used the Sleeve is to be left in place.

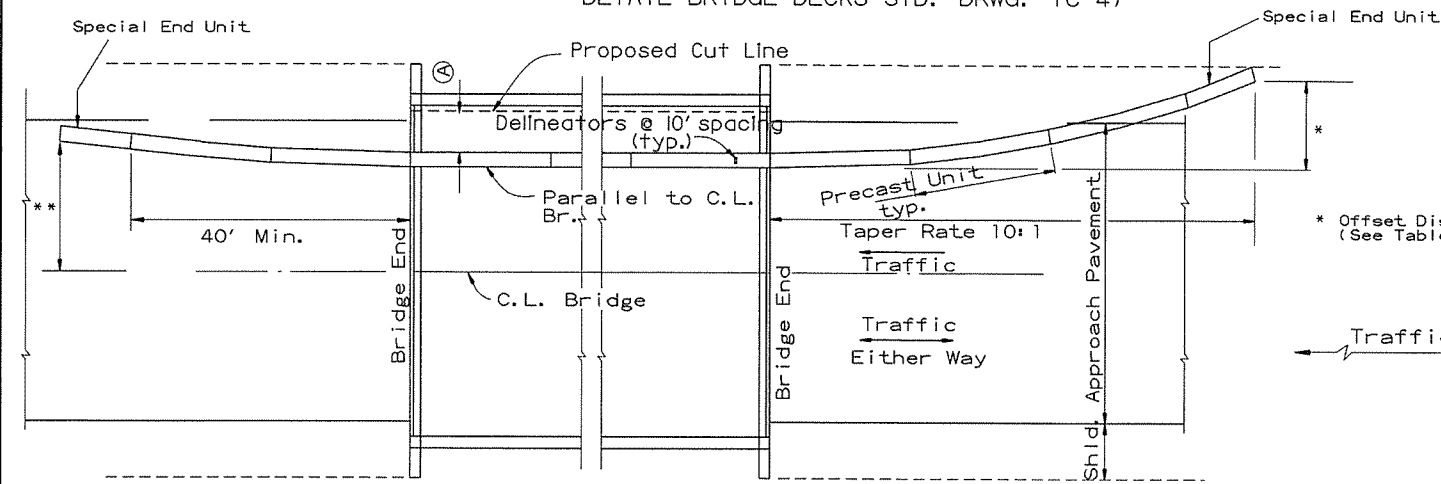
DATE	REVISION	FILED
2-27-14	REVISED BARRIER STABILIZATION DETAIL	
10-15-09	ADDED REFERENCE TO MASH	
8-5-09	REV. NOTE 3 CONCERNING DRAIN SLOTS	
11-29-07	REVISED NOTE 3	
5-25-06	DELETED GENERAL NOTE 7	
11-18-04	REVISED BARRIER STABILIZATION DETAIL BRIDGE DECKS	
4-10-03	REVISED GENERAL NOTE 2	
8-22-02	ISSUED NEW DRAWING	

ARKANSAS STATE HIGHWAY COMMISSION

STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION - TEMPORARY PRECAST BARRIER

STANDARD DRAWING TC-4

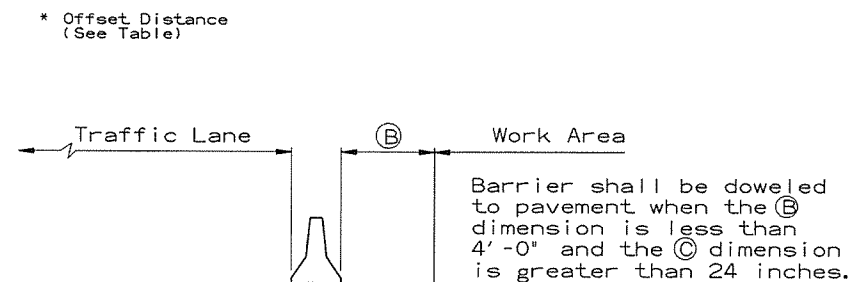
(A) 4 feet or greater preferred. If less than 4 feet, Precast Units shall be connected to slab (SEE BARRIER STABILIZATION DETAIL-BRIDGE DECKS STD. DRWG. TC-4)



BARRIER PLACEMENT ALONG BRIDGE WITH OFFSET

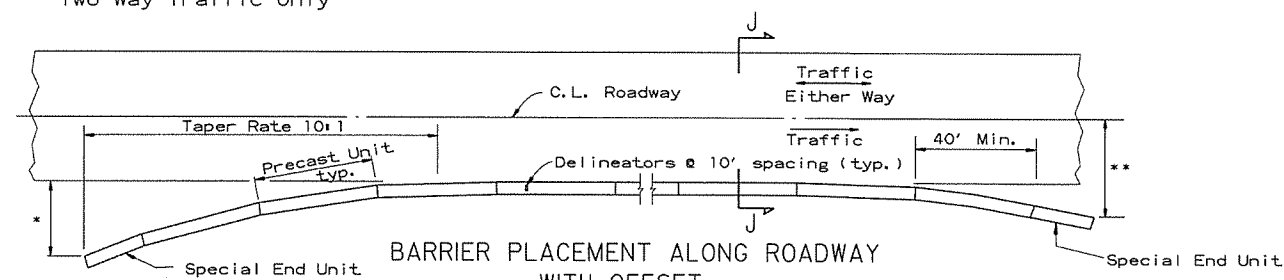
No Scale

** Offset Distance for Two Way Traffic Only



SECTION J-J

No Scale



BARRIER PLACEMENT ALONG ROADWAY WITH OFFSET

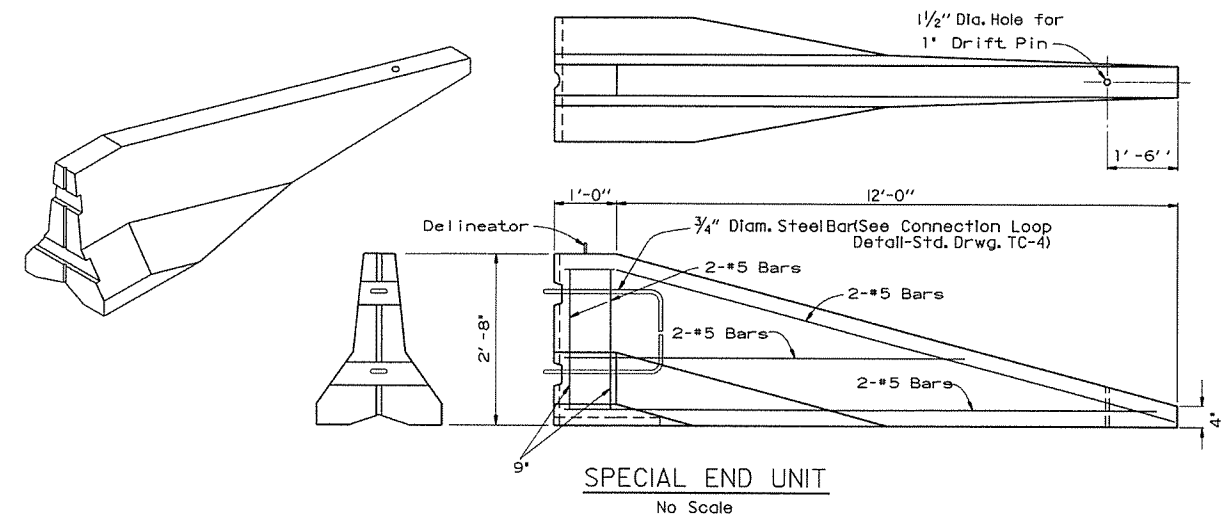
No Scale

* Offset Distance (See Table)

** Offset Distance For Two Way Traffic Only

Speed (MPH)	Offset Distance (FT.)
≤ 45	12
> 45	18

If offset distance is not attainable, then see 'Barrier Placement With Attenuator' Detail shown below.

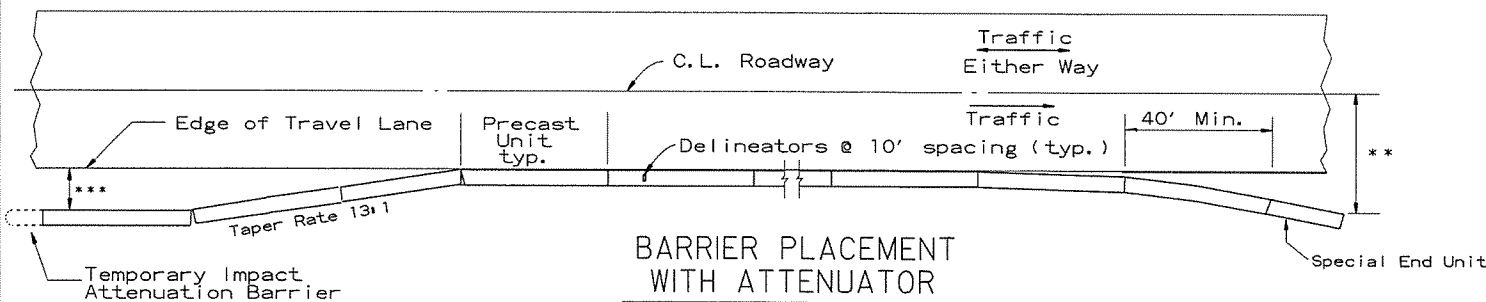


SPECIAL END UNIT

No Scale

General Notes

When shown on the Plans, the ends of the Temporary Precast Concrete Barrier shall be protected with an NCHRP-350 or Manual For Assessing Safety Hardware (MASH) approved Crash Cushion. Payment for Crash Cushions shall be made under the item of "Temporary Impact Attenuation Barrier."



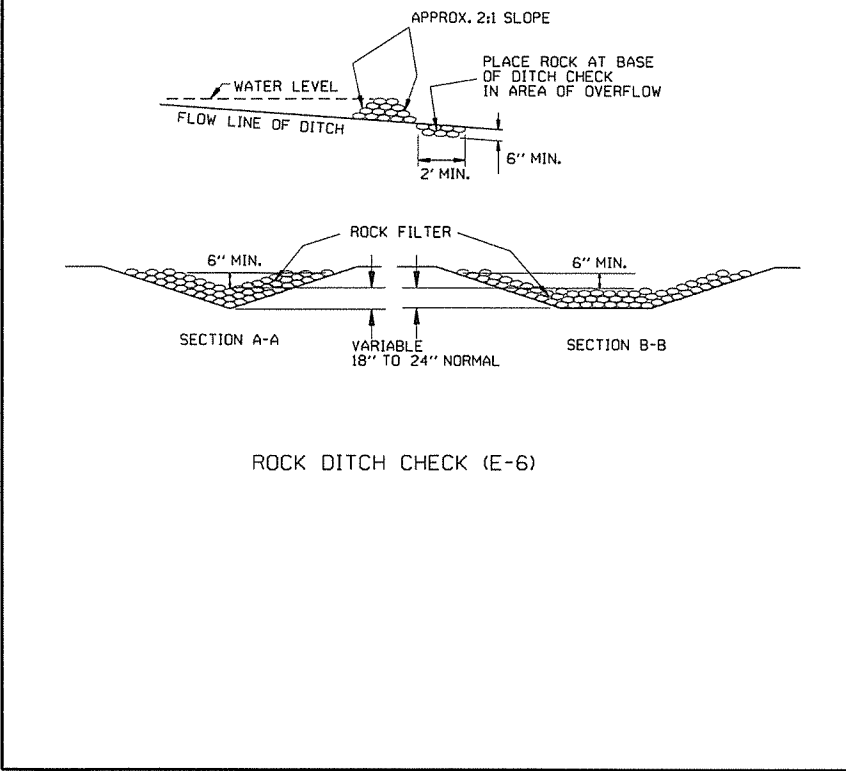
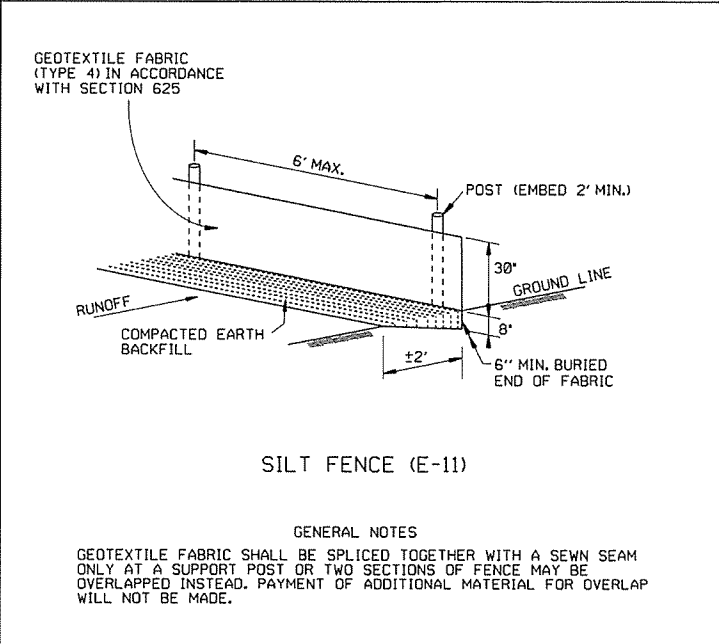
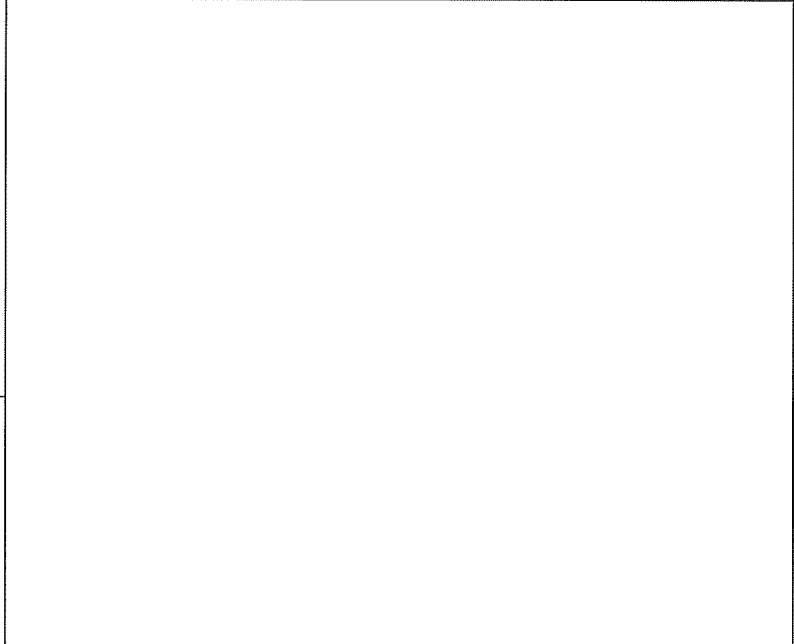
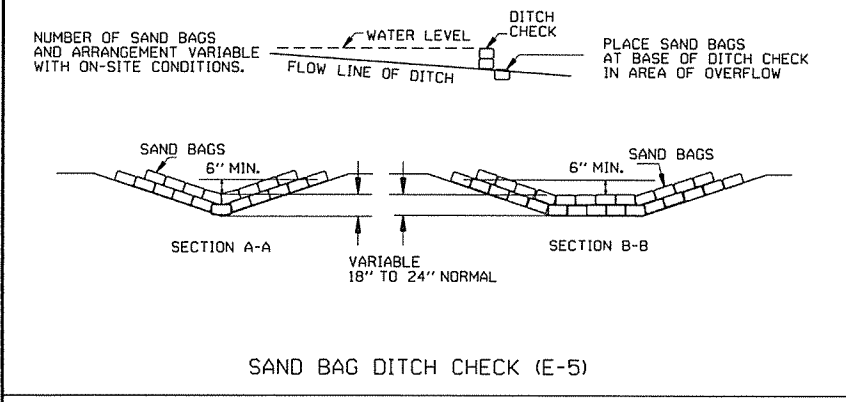
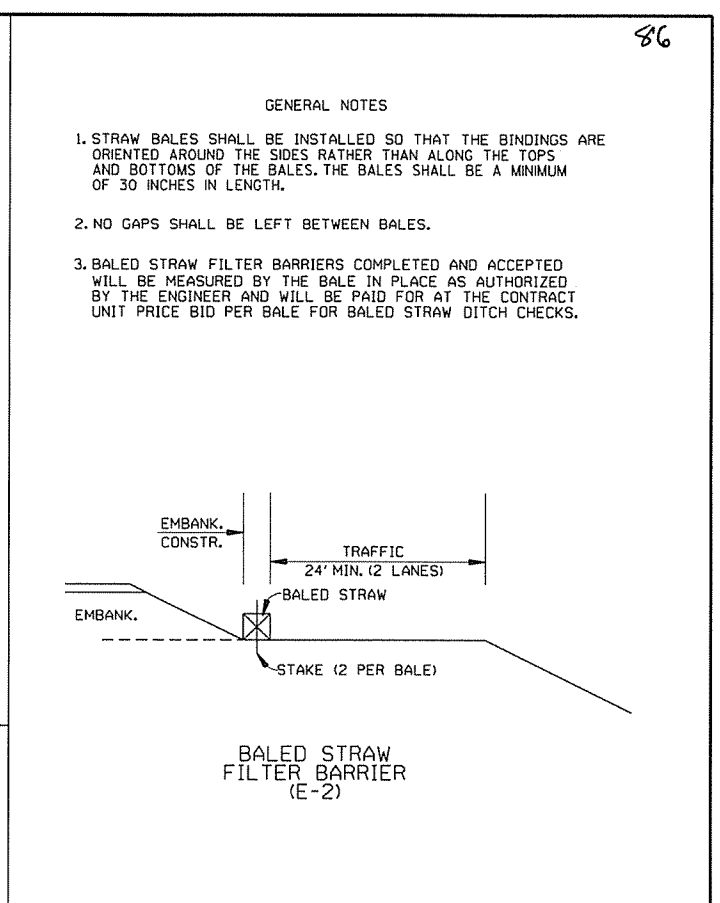
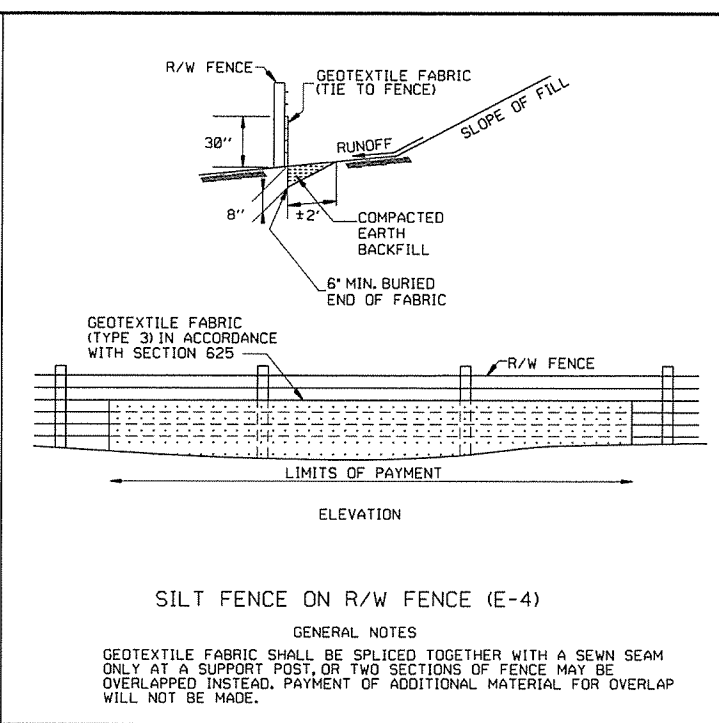
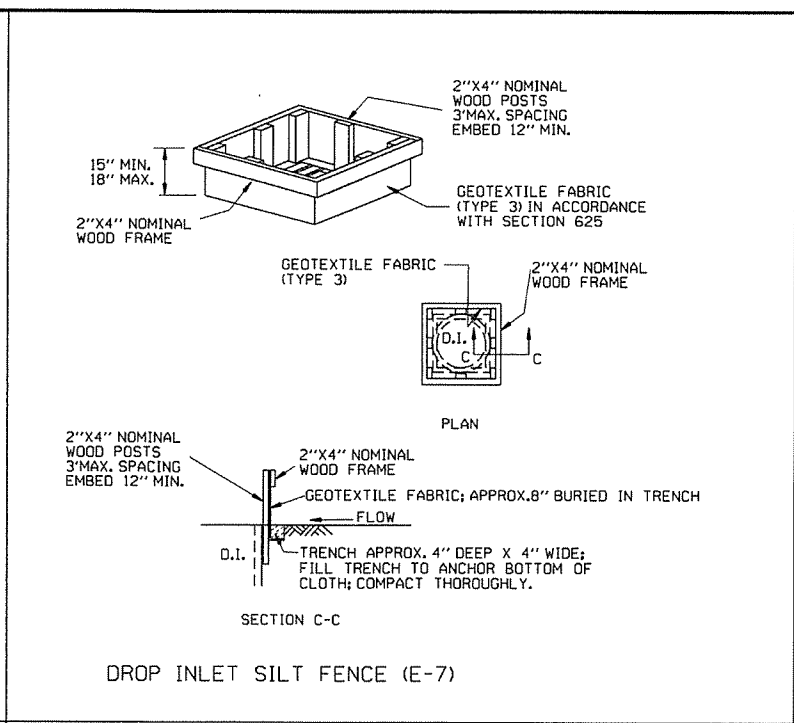
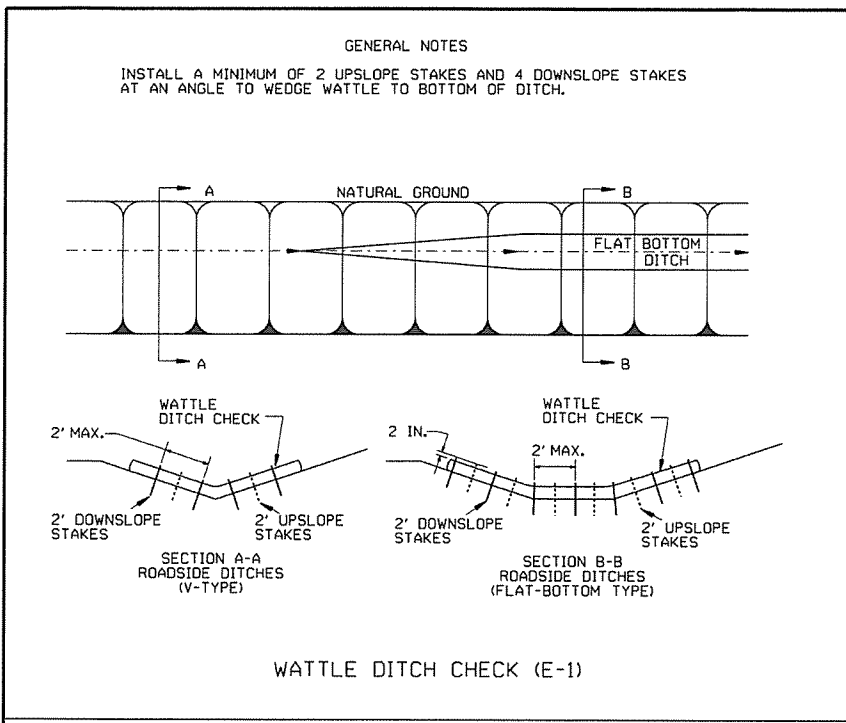
BARRIER PLACEMENT WITH ATTENUATOR

No Scale

** Offset Distance For Two Way Traffic Only

*** Min. 3'-0" From Edge of Travel Lane to Nearest Edge of Attenuator

			ARKANSAS STATE HIGHWAY COMMISSION
			STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION - TEMPORARY PRECAST BARRIER
			STANDARD DRAWING TC-5
10-15-09	ADDED REFERENCE TO MASH		
5-25-06	REVISED BARRIER PLACEMENT		
8-22-02	ISSUED NEW DRAWING		
DATE	REVISION	FILMED	

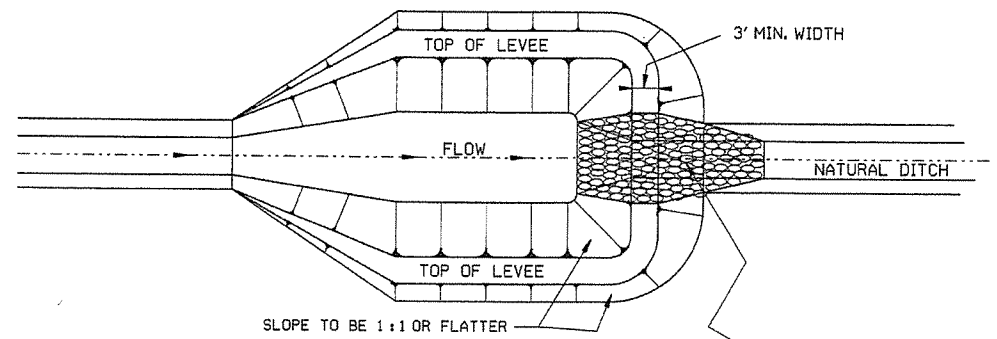


12-15-11	DELETED BALED STRAW DITCH CHECK & ADDED WATTLE DITCH CHECK	
11-18-98	ADDED NOTES	
7-02-98	ADDED BALED STRAW FILTER BARRIER (E-2)	
7-20-95	REVISED SILT FENCE E-4 AND E-11	7-20-95
7-15-94	REV. E-4 & E-11 MIN. 13" BURIED END OF FABRIC	
6-2-94	REVISED E-1, 4, 7 & 11; DELETED E-2 & 3	6-2-94
4-1-93	REDRAWN	
10-1-92	REDRAWN	
8-2-76	ISSUED R.D.M.	298-7-28-76
DATE	REVISION	FILMED

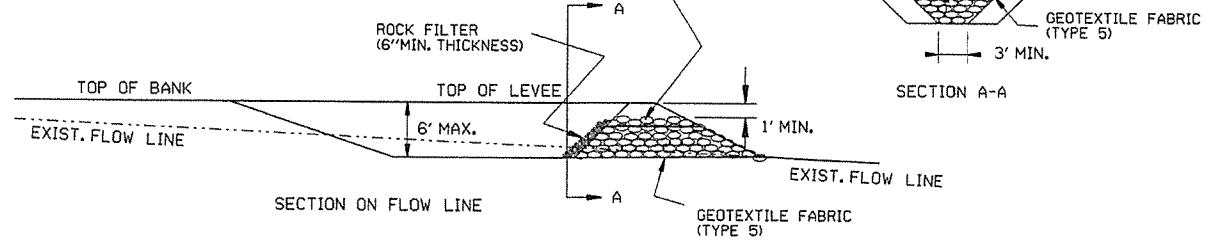
ARKANSAS STATE HIGHWAY COMMISSION

TEMPORARY EROSION CONTROL DEVICES

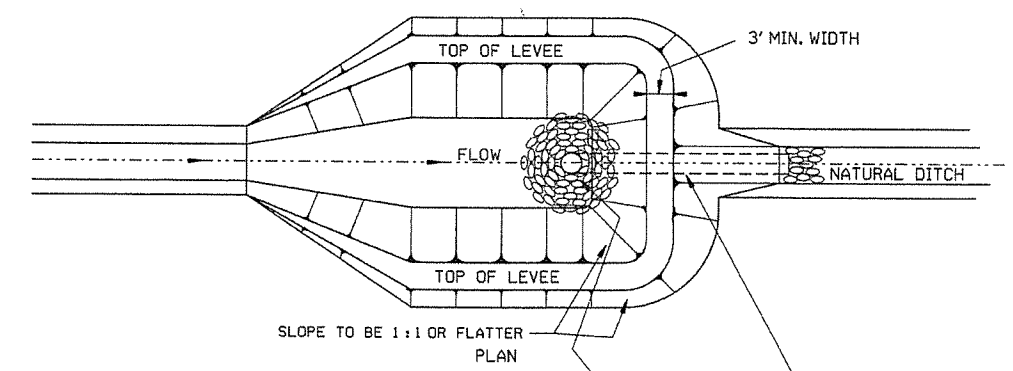
STANDARD DRAWING TEC-1



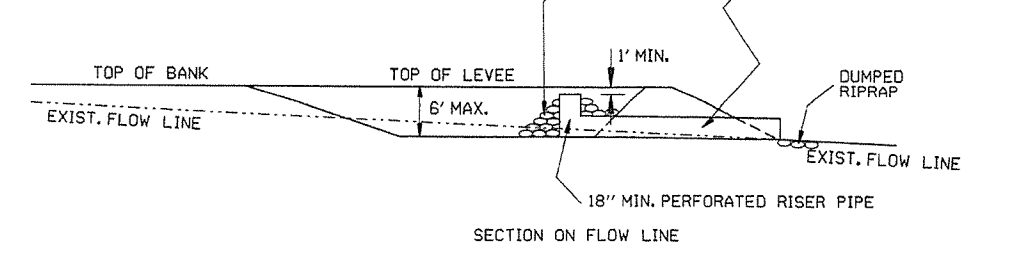
NOTE:
SIZE OF BASIN TO BE DETERMINED
BY VOLUME REQUIRED; HOWEVER
A MINIMUM LENGTH-TO-WIDTH
RATIO OF 2:1 SHALL BE USED.



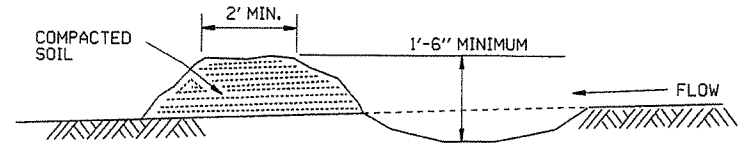
SEDIMENT BASIN WITH RIPRAP OUTLET (E-9)



NOTE:
SIZE OF BASIN TO BE DETERMINED
BY VOLUME REQUIRED; HOWEVER
A MINIMUM LENGTH-TO-WIDTH
RATIO OF 2:1 SHALL BE USED.

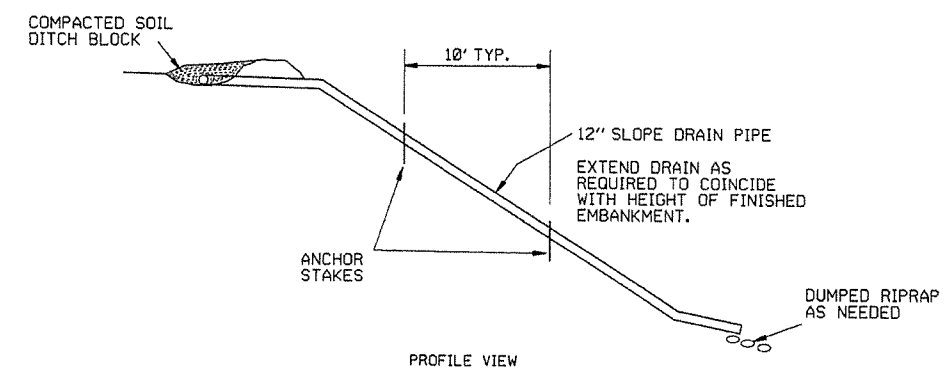
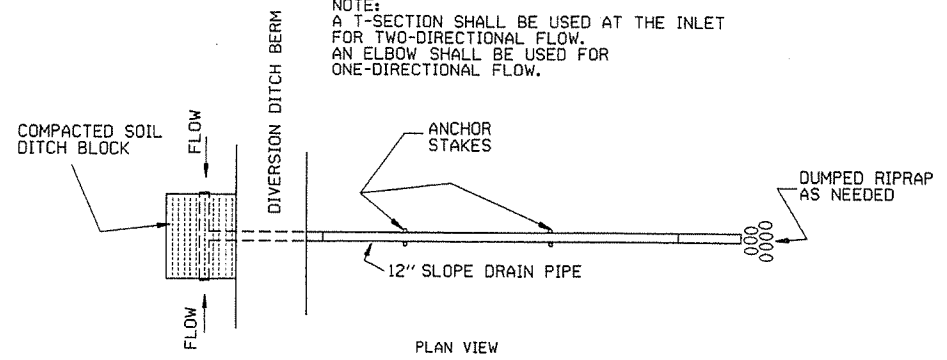


SEDIMENT BASIN WITH PIPE OUTLET (E-10)

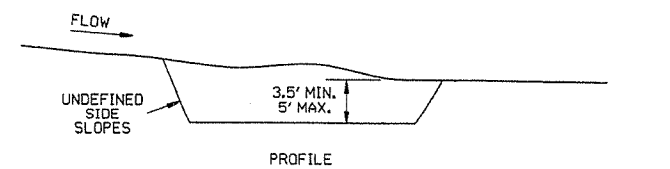
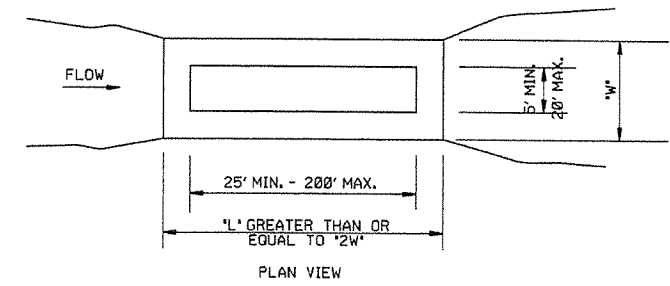


DIVERSION DITCH (E-8)

NOTE:
A T-SECTION SHALL BE USED AT THE INLET
FOR TWO-DIRECTIONAL FLOW.
AN ELBOW SHALL BE USED FOR
ONE-DIRECTIONAL FLOW.



SLOPE DRAIN (E-12)



SEDIMENT BASIN (E-14)

6-2-94	Revised E-8 & E-12; Added E-14 & Deleted E-13		
4-1-93	ISSUED		
DATE		REVISION	FILMED

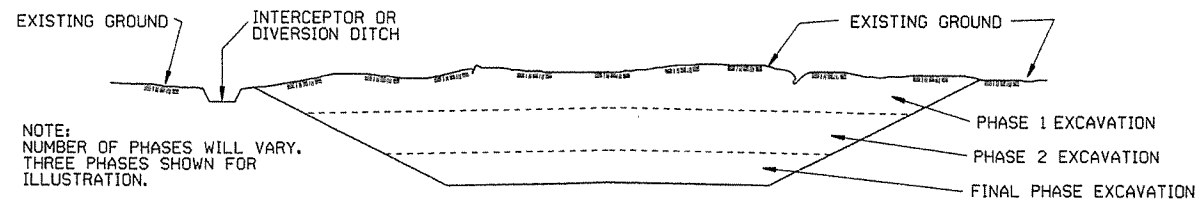
ARKANSAS STATE HIGHWAY COMMISSION
 TEMPORARY EROSION
 CONTROL DEVICES
 STANDARD DRAWING TEC-2

CLEARING AND GRUBBING

CONSTRUCTION SEQUENCE

1. PLACE PERIMETER CONTROLS (I.E. SILT FENCES , DIVERSION DITCHES, SEDIMENT BASINS, ETC.)
2. PERFORM CLEARING AND GRUBBING OPERATION.

EXCAVATION



NOTE:
NUMBER OF PHASES WILL VARY.
THREE PHASES SHOWN FOR
ILLUSTRATION.

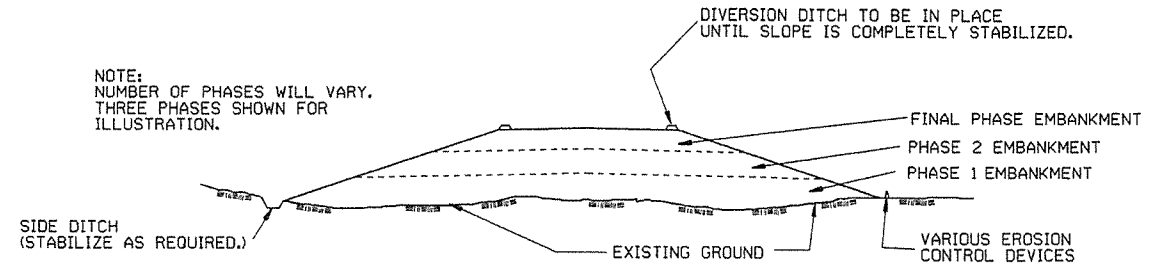
GENERAL NOTE

ALL CUT SLOPES SHALL BE DRESSED, PREPARED, SEEDED, AND MULCHED AS THE WORK PROGRESSES. SLOPES SHALL BE EXCAVATED AND STABILIZED IN EQUAL INCREMENTS NOT TO EXCEED 25 FEET, MEASURED VERTICALLY.

CONSTRUCTION SEQUENCE

1. EXCAVATE AND STABILIZE INTERCEPTOR AND/OR DIVERSION DITCHES.
2. PERFORM PHASE 1 EXCAVATION. PLACE PERMANENT OR TEMPORARY SEEDING.
3. PERFORM PHASE 2 EXCAVATION. PLACE PERMANENT OR TEMPORARY SEEDING.
4. PERFORM FINAL PHASE OF EXCAVATION. PLACE PERMANENT OR TEMPORARY SEEDING. STABILIZE DITCHES. CONSTRUCT DITCH CHECKS, DIVERSION DITCHES, SEDIMENT BASINS, OR OTHER EROSION CONTROL DEVICES AS REQUIRED.

EMBANKMENT



NOTE:
NUMBER OF PHASES WILL VARY.
THREE PHASES SHOWN FOR
ILLUSTRATION.

GENERAL NOTE

ALL EMBANKMENT SLOPES SHALL BE DRESSED, PREPARED, SEEDED, AND MULCHED AS THE WORK PROGRESSES. SLOPES SHALL BE CONSTRUCTED AND STABILIZED IN EQUAL INCREMENTS NOT TO EXCEED 25 FEET, MEASURED VERTICALLY.

CONSTRUCTION SEQUENCE

1. CONSTRUCT DIVERSION DITCHES, DITCH CHECKS, SEDIMENT BASINS, SILT FENCES, OR OTHER EROSION CONTROL DEVICES AS SPECIFIED.
2. PLACE PHASE 1 EMBANKMENT WITH PERMANENT OR TEMPORARY SEEDING. PROVIDE DIVERSION DITCHES AND SLOPE DRAINS IF EMBANKMENT CONSTRUCTION IS TO BE TEMPORARILY ABANDONED FOR A PERIOD OF GREATER THAN 21 DAYS.
3. PLACE PHASE 2 EMBANKMENT WITH PERMANENT OR TEMPORARY SEEDING. PROVIDE DIVERSION DITCHES AND SLOPE DRAINS IF EMBANKMENT CONSTRUCTION IS TO BE TEMPORARILY ABANDONED FOR A PERIOD OF GREATER THAN 21 DAYS.
4. PLACE FINAL PHASE OF EMBANKMENT WITH PERMANENT OR TEMPORARY SEEDING. PLACE DIVERSION DITCHES AND SLOPE DRAINS AND MAINTAIN UNTIL ENTIRE SLOPE IS STABILIZED.

			ARKANSAS STATE HIGHWAY COMMISSION
			TEMPORARY EROSION CONTROL DEVICES
11-03-94	CORRECTED SPELLING		
6-2-94	Drawn & Issued		
DATE	REVISION		6-2-94 FILMED
			STANDARD DRAWING TEC-3

GENERAL NOTES:

STEEL LINE POSTS SHALL BE GALVANIZED, 7 FT. IN LENGTH.

TUBULAR END, CORNER, PULL, OR DIAGONAL BRACES MUST CONFORM TO THE DIMENSIONS AND WEIGHTS SPECIFIED ON STANDARD DRAWING WF-3 (CHAIN LINK).

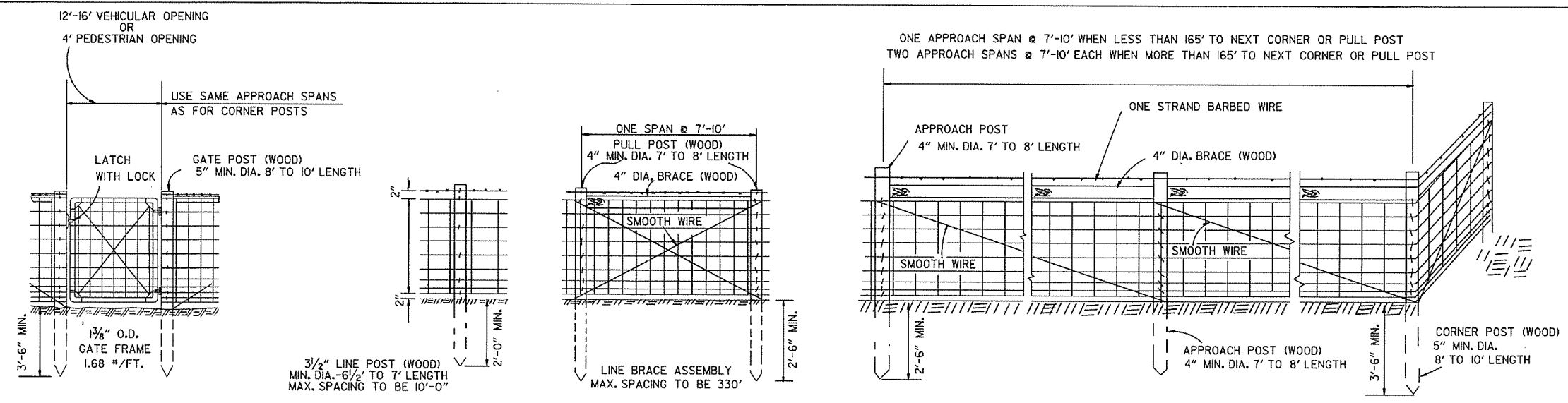
THE CONTRACTOR SHALL FURNISH AT LEAST 25% OF WOOD LINE POSTS OF 7' LENGTHS IN ORDER TO PROVIDE SUFFICIENT SET IN SOFT GROUND OR SMALL DEPRESSIONS.

GATE HINGES AND LATCHES WITH LOCKS TO BE OF A TYPE APPROVED BY THE ENGINEER. DRIVEWAY GATES, EITHER SINGLE 12' OR 16' OR DOUBLE 6' TO 8' OPENINGS OF THE SAME TYPE AS THE PEDESTRIAN GATE, SHALL BE INSTALLED ON THE RIGHT SIDE OF EACH THROUGH LANE ROAD AT LARGE CULVERTS OR BRIDGE CROSS FENCE FOR USE BY MAINTENANCE EQUIPMENT. LOCATION OF GATES TO BE SHOWN ON THE PLANS OR AS DESIGNATED BY THE ENGINEER.

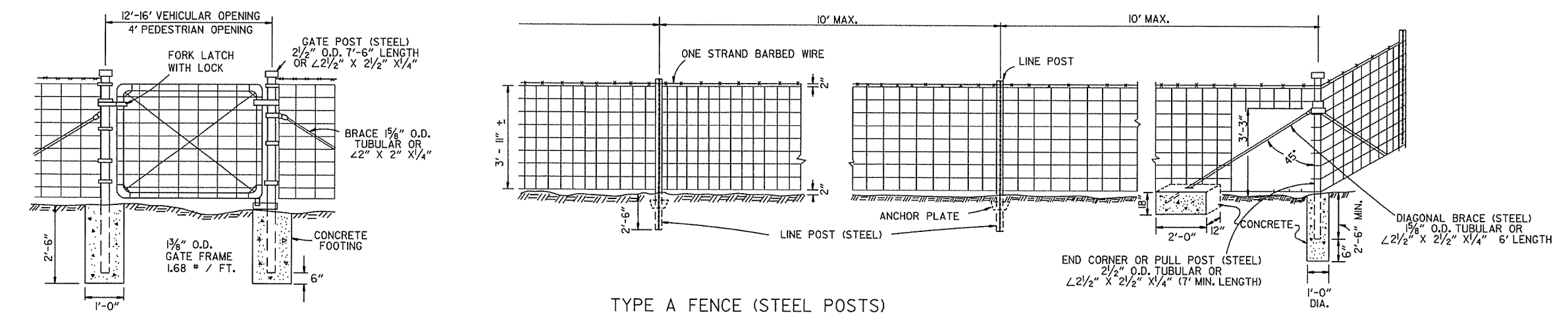
AT STREAM CROSSINGS THE FENCE SHALL NOT BE CONSTRUCTED ACROSS LARGE STREAMS. WHERE CLEARANCE IS SUFFICIENT FROM THE TOP OF BANK TO THE BRIDGE STRUCTURE, A CROSS CONNECTION SHALL BE CONSTRUCTED BETWEEN THE FENCE ON EACH SIDE OF THE ROAD. WHERE THE CLEARANCE IS NOT SUFFICIENT, THE FENCE SHALL BE TERMINATED WITH CROSS CONNECTIONS AND END POSTS ADJACENT TO THE BRIDGE ABUTMENTS OR CULVERT WINGWALLS.

SPLICE FOR WOVEN WIRE BETWEEN PULL POST SHALL BE BY THE "WESTERN UNION METHOD" AS DESCRIBED AS FOLLOWS: THE VERTICAL WIRES FOR EACH END OF THE FENCE FABRIC SHALL BE PLACED SIDE BY SIDE AND THE PROJECTING HORIZONTAL WIRES SHALL BE WRAPPED A MINIMUM OF 4 TIMES AROUND THE HORIZONTAL WIRES OF THE FIRST WEB.

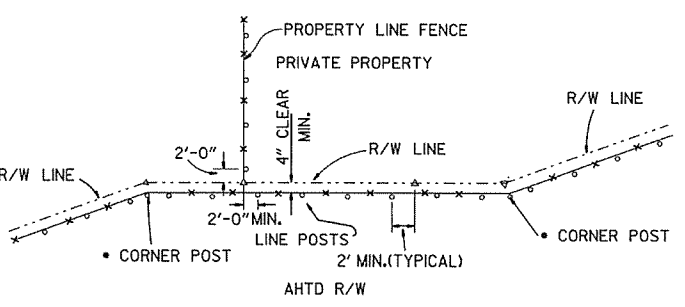
SPLICE FOR BARBED WIRE BETWEEN PULL POST ASSEMBLY SHALL BE BY THE "EYE METHOD" AS DESCRIBED AS FOLLOWS: THE ENDS OF THE BARBED WIRE SHALL BE BENT TO FORM A LOOP. THE LOOPS SHALL BE CONNECTED. AFTER THE LOOPS ARE CONNECTED THE ENDS OF THE WIRE SHALL BE WRAPPED AROUND THE PROJECTING WIRE A MINIMUM OF 4 TIMES FOR EACH WIRE LOOP.



TYPE A FENCE (WOOD POSTS)



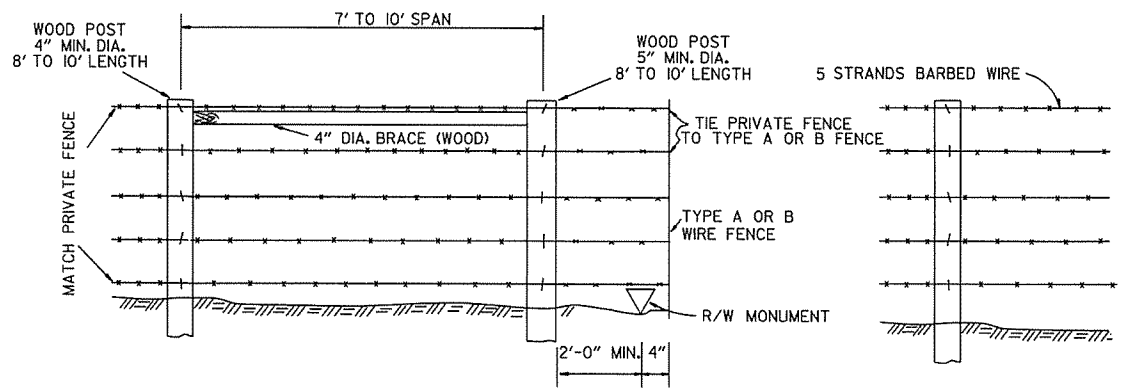
TYPE A FENCE (STEEL POSTS)



NOTE: RIGHT-OF-WAY MONUMENTS SHALL NOT BE DISTURBED BY FENCE CONSTRUCTION. CORNER POSTS SHALL BE CONSTRUCTED 2' FROM THE RIGHT-OF-WAY MONUMENT OR AS DIRECTED BY THE ENGINEER.

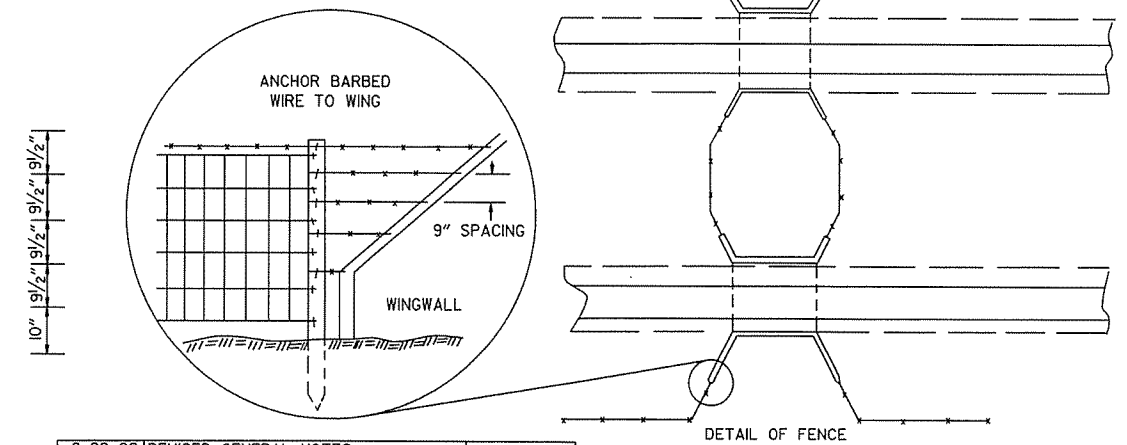
△ - R/W MONUMENTS
○ - FENCE POSTS

RIGHT-OF-WAY FENCE LOCATION



WHERE EXISTING PRIVATE FENCE CONSISTS OF STEEL POSTS, USE END POST ASSEMBLY AS SHOWN WITH TYPE A FENCE OR OTHER END POST ASSEMBLY AS APPROVED BY THE ENGINEER.

PRIVATE FENCE TERMINAL INSTALLATION



DETAIL OF FENCE CONSTRUCTION AT LARGE CULVERTS (5' IN HEIGHT AND OVER)

TYPE B FENCE

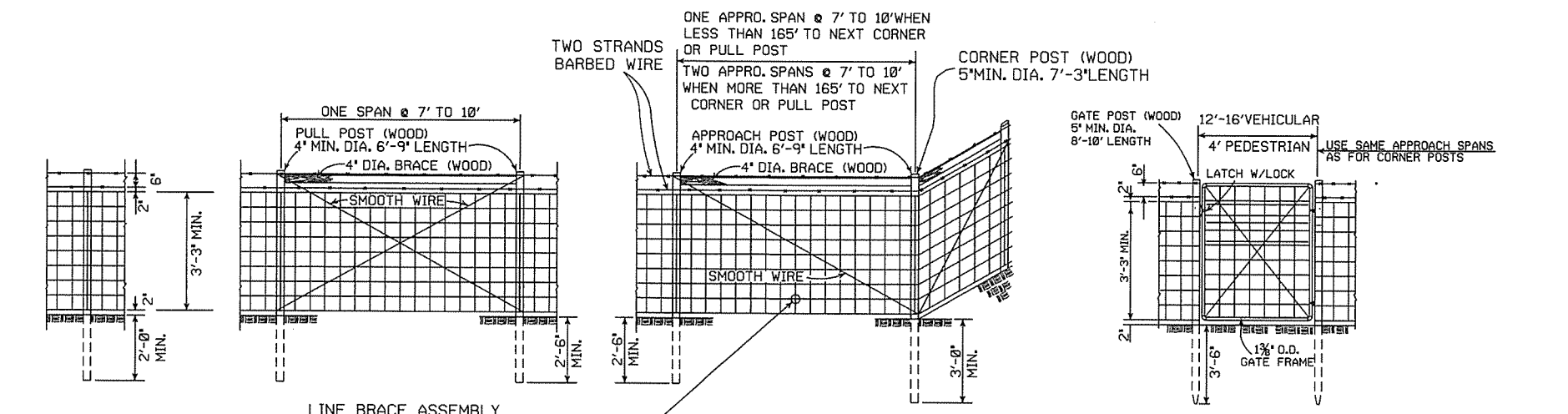
SPACING AND SIZE OF POSTS FOR TYPE B FENCE SHALL BE THE SAME AS TYPE A FENCE.

DATE	REVISION	DATE FILMED
8-22-02	REVISED GENERAL NOTES	
10-18-96	REVISED ASTM REF. TO AASHTO	
11-22-95	REVISED R-O-W LOCATION DETAIL	
6-2-94	ADDED CORNER POST NOTE	6-2-94
8-5-93	REVISED R-O-W LOCATION DETAIL	8-5-93
10-1-92	ADDED STAPLE NOTE	
8-2-90	REV'D PULL POST LENGTH	
11-30-89	DELETED CLASS CONC.	
7-15-88	ADDED SPLICE NOTES	
7-15-88	ADDED HEIGHT DIMENSION	
4-3-87	REVISED VARIOUS NOTES AND GENERAL NOTES	
11-84	MAX. POST SPACING	
1-4-83	MIN. DIA. LINE POST	
10-2-72	REVISED & REDRAWN	

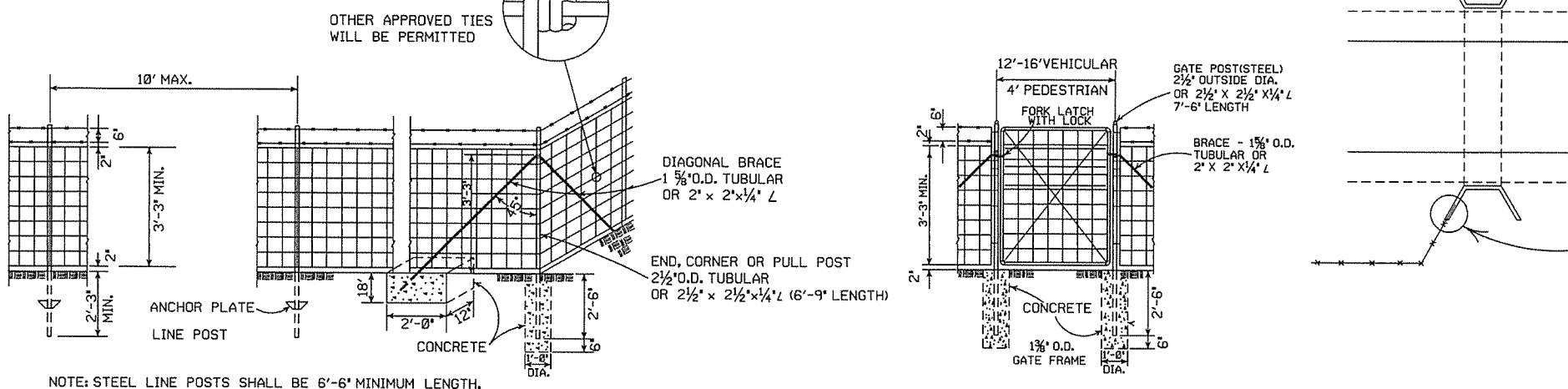
ARKANSAS STATE HIGHWAY COMMISSION

WIRE FENCE
TYPE A AND B

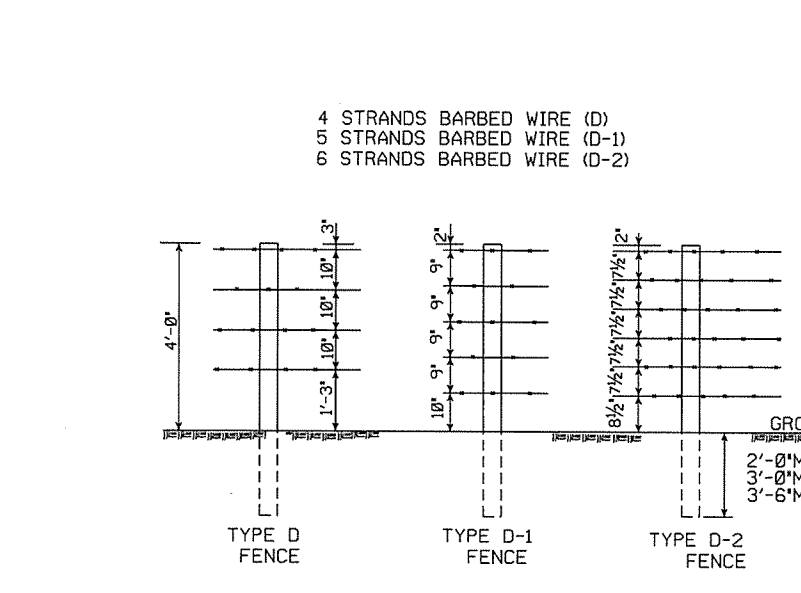
STANDARD DRAWING WF-1



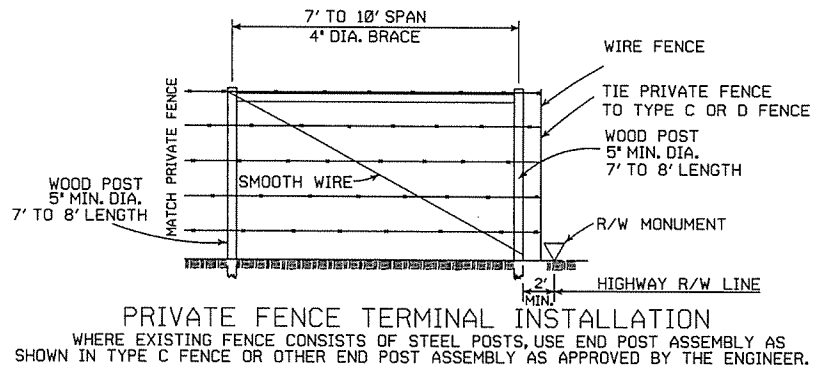
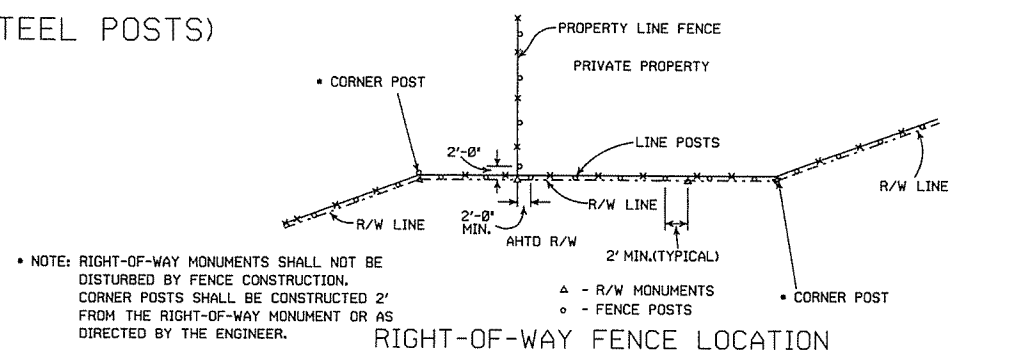
TYPE C FENCE (WOOD POSTS)



TYPE C FENCE (STEEL POSTS)



NOTE: SPACING AND SIZE (EXCEPT LENGTH) OF POSTS, APPROACH SPANS, PULL POST ASSEMBLIES, AND CORNER BRACING FOR TYPE D FENCE SHALL CONFORM TO TYPE C FENCE. USE GALVANIZED STAPLES ON WOOD POSTS AND APPROVED FASTENERS ON STEEL POSTS.



GENERAL NOTES:
 STEEL LINE POSTS SHALL BE PAINTED OR GALVANIZED. TUBULAR END, CORNER, PULL, OR DIAGONAL BRACES MUST CONFORM TO THE DIMENSIONS AND WEIGHTS SPECIFIED ON STANDARD DRAWING WF-3 (CHAIN LINK). APPROVED ALTERNATES ARE ACCEPTABLE.
 AN ACCEPTABLE TOLERANCE IN LENGTH OF TUBULAR OR WOODEN POSTS SHALL BE - 1" TO +2". TUBULAR POSTS MUST BE PAINTED OR GALVANIZED.

THE CONTRACTOR SHALL FURNISH AT LEAST 25% OF TIMBER LINE POSTS OF 7 FOOT LENGTHS IN ORDER TO PROVIDE SUFFICIENT SET IN SOFT GROUND OR SMALL DEPRESSIONS.

DRIVEWAY GATES, EITHER SINGLE 12' TO 16' OR DOUBLE 6' TO 8' OPENING OF THE SAME TYPE AS THE PEDESTRIAN GATE, SHALL BE INSTALLED ON THE RIGHT SIDE OF EACH THROUGH LANE ROAD AT LARGE CULVERTS OR BRIDGE CROSS FENCE, FOR USE OF MAINTENANCE EQUIPMENT. LOCATION OF GATES TO BE SHOWN ON PLANS OR AS DESIGNATED BY THE ENGINEER.

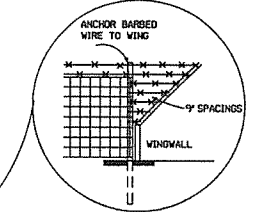
AT STREAM CROSSINGS, THE FENCE SHALL NOT BE CONSTRUCTED ACROSS LARGE STREAMS. WHERE CLEARANCE IS SUFFICIENT FROM THE TOP OF THE BANK TO THE BRIDGE STRUCTURE A CROSS CONNECTION SHALL BE CONSTRUCTED BETWEEN THE FENCE ON EACH SIDE OF THE ROAD. WHERE THE CLEARANCE IS NOT SUFFICIENT, THE FENCE SHALL BE TERMINATED WITH CROSS CONNECTIONS AND END POSTS ADJACENT TO BRIDGE ABUTMENTS OR CULVERT WINGWALLS.

SPLICE FOR BARBED WIRE BETWEEN PULL POST ASSEMBLY SHALL BE BY THE 'EYE METHOD' AS DESCRIBED AS FOLLOWS: THE ENDS OF THE BARBED WIRE SHALL BE BENT TO FORM A LOOP. THE LOOPS SHALL BE CONNECTED. AFTER THE LOOPS ARE CONNECTED THE ENDS OF THE WIRE SHALL BE WRAPPED AROUND THE PROJECTING WIRES A MINIMUM OF 4 TIMES FOR EACH WIRE LOOP.

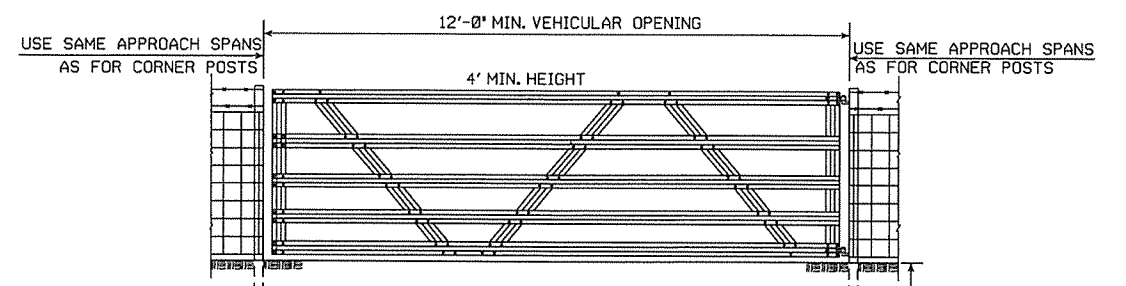
SPLICE FOR WOVEN WIRE BETWEEN PULL POST ASSEMBLY SHALL BE BY THE 'WESTERN UNION METHOD' AS DESCRIBED AS FOLLOWS: THE VERTICAL WIRES FOR EACH END OF THE FENCE FABRIC SHALL BE PLACED SIDE BY SIDE AND THE PROJECTING HORIZONTAL WIRES SHALL BE WRAPPED A MINIMUM OF 4 TIMES AROUND THE HORIZONTAL WIRES OF THE FIRST WEB.

STAPLE AT LEAST TOP, BOTTOM AND ALTERNATE WIRES OF WOVEN FABRIC FOR WOOD LINE POSTS.

NOTE: USE 3/8\"/>



DETAIL OF FENCE CONSTRUCTION AT LARGE CULVERTS (5' IN HEIGHT AND OVER)



OTHER STYLE VEHICULAR GATES MAY BE USED WITH THE APPROVAL OF THE ENGINEER. THE METHOD OF SECURING GATE (LATCH AND/OR LOCK) SHALL MEET THE APPROVAL OF THE ENGINEER.

DATE	REVISION	FILMED
8-22-02	REVISED GENERAL NOTES	
10-18-96	REVISED AASHTO	
11-22-95	REVISED R-O-W LOCATION DETAIL	
6-2-94	REVISED BARB WIRE AND ADDED CORNER POST NOTES	6-2-94
8-5-93	REVISED R/W INSTALLATION FENCE	8-5-93
10-1-92	ADDED STAPLE NOTE	10-1-92
8-15-91	ADDED TYPE D-2 FENCE	8-15-91
11-30-89	DELETED CLASS CONCRETE	11-30-89
7-15-88	ADDED SPLICE NOTE	700-7-15-88
10-30-87	GENERAL REVISIONS	549-10-30-87
11-1-84	MAX. POST SPACING MIN. WIRE GAUGE	507-11-1-84
1-4-83	MIN. DIA. LINE POST	648-1-4-83
3-2-81	TOLERANCE FOR POST LENGTH	722-3-2-81
12-1-72	ADDED D-1 & FENCE INSTALLATION	564-12-1-72
10-2-72	REVISED AND REDRAWN	540-10-2-72

ARKANSAS STATE HIGHWAY COMMISSION

WIRE FENCE
 TYPE C AND D

STANDARD DRAWING WF-4