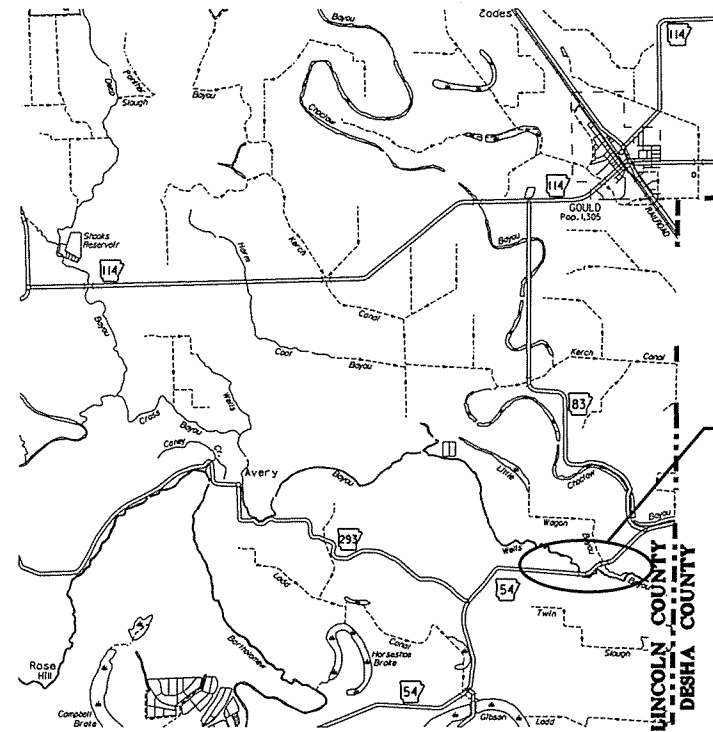


ARKANSAS STATE HIGHWAY AND TRANSPORTATION DEPARTMENT
CONSTRUCTION PLANS FOR STATE HIGHWAY

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO. 020419							1	90

2 WELLS BAYOU STR. & APPRS. (S)



VICINITY MAP

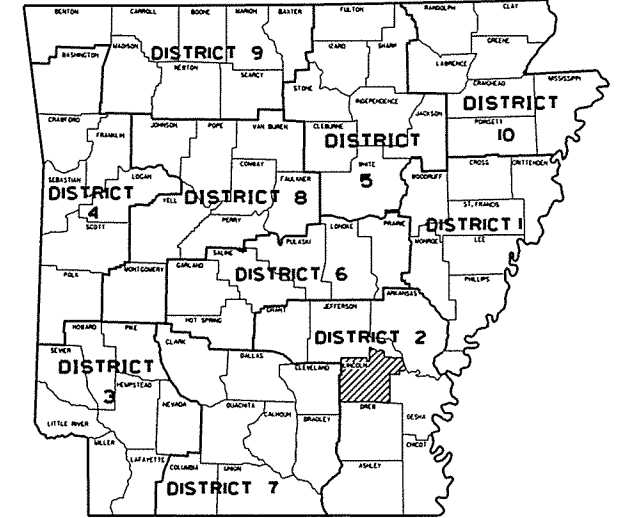
WELLS BAYOU STR. & APPRS. (S)

LINCOLN COUNTY

ROUTE 54 SECTION 3

JOB 020419

FED. AID PROJ. STPR-0040(23)



ARK. HWY. DIST. NO. 2

BRIDGE INFORMATION

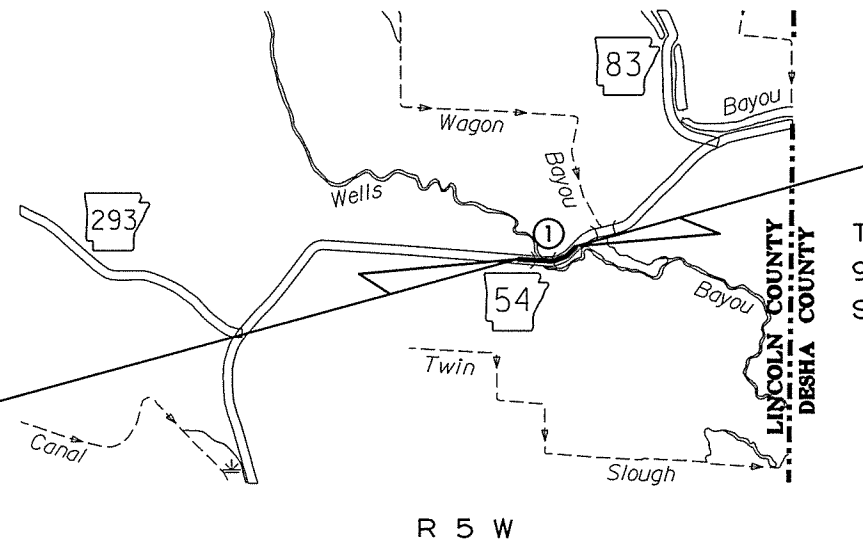
- 1 BR. END STA. 19+03.49
- BRIDGE NO. 07068
- 90' CONT. COMP. W-BEAM UNIT
- (28', 34', 28')
- 30' -0" CLEAR ROADWAY
- 45° RT. FORWARD SKEW
- 93' -0 1/4" BRIDGE LENGTH
- BR. END STA. 19+96.51

NOT TO SCALE

• DESIGN TRAFFIC DATA •

DESIGN YEAR	-----	2035
2015 ADT	-----	1100
2035 ADT	-----	1400
2035 DHV	-----	154
DIRECTIONAL DISTRIBUTION	-----	60 %
TRUCKS	-----	9 %
DESIGN SPEED	-----	50 MPH

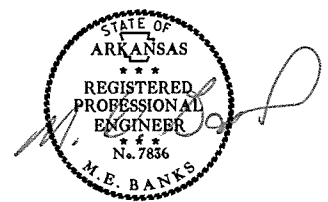
STA. 14+25.00
BEGIN JOB 020419
LOG MILE 1.60



STA. 28+50.58
END JOB 020419



APPROVED



11-13-15
DEPUTY DIRECTOR
AND CHIEF ENGINEER

	BEGIN PROJECT	MID-POINT OF PROJECT	END PROJECT
LATITUDE	N 33°54'06"	N 33°54'05"	N 33°54'09"
LONGITUDE	W 91°34'36"	W 91°34'26"	W 91°34'18"

LENGTH OF PROJECT CALCULATED ALONG C.L.			
	FEET	OR	MILES
GROSS LENGTH OF PROJECT	1425.58		0.270
NET ROADWAY	1332.56		0.252
NET BRIDGES	93.02		0.018
NET PROJECT	1425.58		0.270

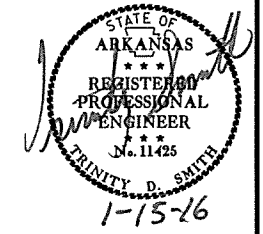
P.E. 020419

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
1/15/16				6	ARK.			
				JOB NO.	020419		2	90

2 INDEX, GOV. SPECS., AND GEN. NOTES

GOVERNING SPECIFICATIONS

ARKANSAS STATE HIGHWAY COMMISSION STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION, EDITION OF 2014, AND THE FOLLOWING SPECIAL PROVISIONS AND SUPPLEMENTAL SPECIFICATIONS:



INDEX OF SHEETS

SHEET NO.	TITLE	BRIDGE NO.	DRWG. NO.	DATE
1	TITLE SHEET			
2	INDEX OF SHEETS, GOVERNING SPECIFICATIONS, AND GENERAL NOTES			
3 - 4	TYPICAL SECTIONS OF IMPROVEMENT			
5 - 7	SPECIAL DETAILS			
8 - 11	TEMPORARY EROSION CONTROL DETAILS			
12 - 17	MAINTENANCE OF TRAFFIC			
18 - 19	PERMANENT PAVEMENT MARKING DETAILS			
20 - 23	QUANTITIES			
24	SCHEDULE OF BRIDGE QUANTITIES	07068	48264	
25	SUMMARY OF QUANTITIES AND REVISIONS			
26 - 27	SURVEY CONTROL DETAILS			
28 - 29	PLAN AND PROFILE SHEETS			
30	LAYOUT OF BRIDGE OVER WELLS BAYOU	07068	48265	
31	DETAILS OF BENT NO. 1	07068	48266	
32	DETAILS OF BENT NO. 4	07068	48267	
33	DETAILS OF WING & RAIL	07068	48268	
34	DETAILS OF BENT NO. 2	07068	48269	
35	DETAILS OF BENT NO. 3	07068	48270	
36	DETAILS OF 90'-0" CONTINUOUS W-BEAM UNIT (SHEET 1 OF 6)	07068	48271	
37	DETAILS OF 90'-0" CONTINUOUS W-BEAM UNIT (SHEET 2 OF 6)	07068	48272	
38	DETAILS OF 90'-0" CONTINUOUS W-BEAM UNIT (SHEET 3 OF 6)	07068	48273	
39	DETAILS OF 90'-0" CONTINUOUS W-BEAM UNIT (SHEET 4 OF 6)	07068	48274	
40	DETAILS OF 90'-0" CONTINUOUS W-BEAM UNIT (SHEET 5 OF 6)	07068	48275	
41	DETAILS OF 90'-0" CONTINUOUS W-BEAM UNIT (SHEET 6 OF 6)	07068	48276	
42	DETAILS OF TYPE SPECIAL APPROACH GUTTERS	07068	48277	
43	STANDARD DETAILS FOR EMBANKMENT CONSTRUCTION AND BACKFILL AT BRIDGE ENDS		55000	2-27-14
44	STANDARD DETAILS FOR DUMPED RIPRAP AND FILTER BLANKET AND COMPUTING EXCAVATION FOR STRUCTURES		55001	2-27-14
45	STANDARD DETAILS FOR PERMANENT STEEL BRIDGE DECK FORMS FOR STEEL & CONCRETE GIRDER SPANS		55005	2-27-14
46	STANDARD DETAILS FOR TYPE D BRIDGE NAME PLATE		55010	1-14-15
47	STANDARD DETAILS FOR CONCRETE PILES		55022	2-27-14
48	GUARD RAIL DETAILS		GR-8	7-14-10
49	GUARD RAIL DETAILS		GR-8A	7-14-10
50	GUARD RAIL DETAILS		GR-9	4-17-08
51	GUARD RAIL DETAILS		GR-9A	4-17-08
52	GUARD RAIL DETAILS		GR-10	7-14-10
53	GUARD RAIL DETAILS		GR-10A	7-14-10
54	GUARD RAIL DETAILS		GRT-1	7-14-10
55	MAILBOX DETAILS		MB-1	11-18-04
56	CONCRETE PIPE CULVERT FILL HEIGHTS & BEDDING		PCC-1	2-27-14
57	METAL PIPE CULVERT FILL HEIGHTS & BEDDING		PCM-1	2-27-14
58	PLASTIC PIPE CULVERT (HIGH DENSITY POLYETHYLENE)		PCP-1	2-27-14
59	PLASTIC PIPE CULVERT (PVC F949)		PCP-2	2-27-14
60	PAVEMENT MARKING DETAILS		PM-1	9-12-13
61	DETAILS OF PIPE UNDERDRAIN		PU-1	4-10-03
62	TABLES AND METHOD OF SUPERELEVATION FOR TWO-WAY TRAFFIC		SE-2	10-18-96
63	STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION		TC-1	9-02-15
64	STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION		TC-2	9-02-15
65	STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION		TC-3	9-02-15
66	TEMPORARY EROSION CONTROL DEVICES		TEC-1	12-15-11
67	TEMPORARY EROSION CONTROL DEVICES		TEC-2	6-02-94
68	TEMPORARY EROSION CONTROL DEVICES		TEC-3	11-03-94
69 - 90	CROSS SECTIONS			

NOTE: CROSS SECTIONS NOT NORMALLY INCLUDED IN PLANS SOLD TO PROSPECTIVE BIDDERS, BUT MAY BE HAD UPON REQUEST.

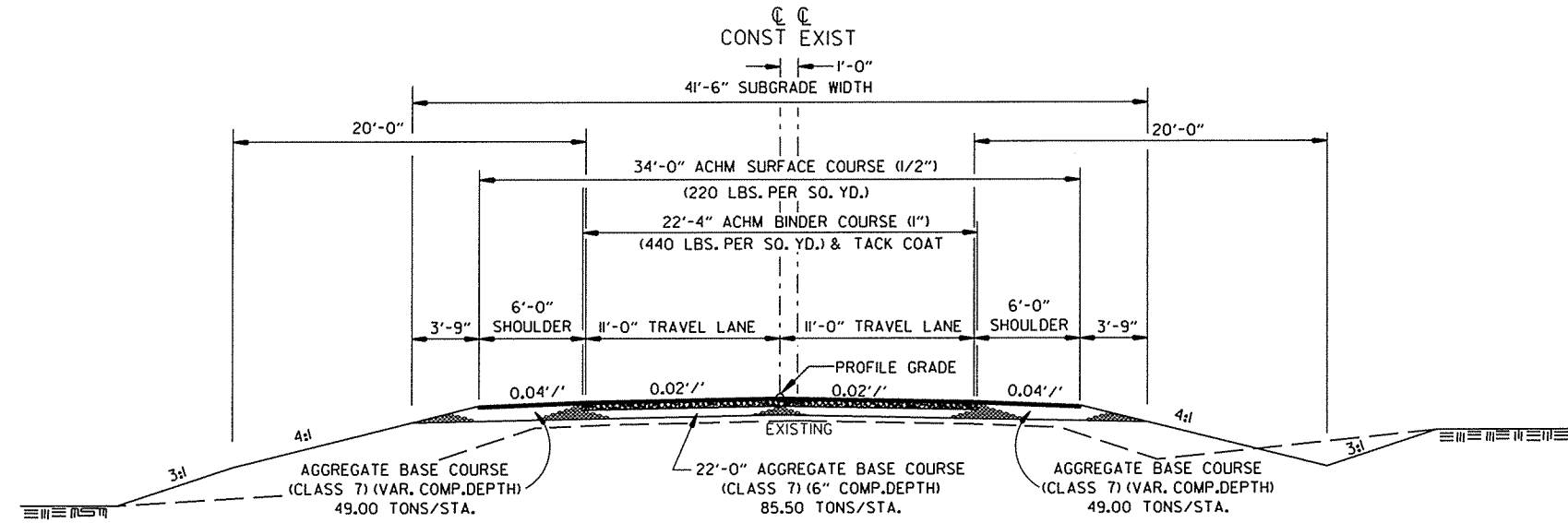
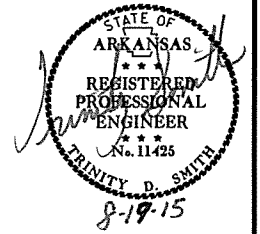
NUMBER	TITLE
ERRATA	ERRATA FOR THE BOOK OF STANDARD SPECIFICATIONS
FHWA-1273	REQUIRED CONTRACT PROVISIONS FEDERAL-AID CONSTRUCTION CONTRACTS
FHWA-1273	SUPPLEMENT - EQUAL EMPLOYMENT OPPORTUNITY - NOTICE TO CONTRACTORS
FHWA-1273	SUPPLEMENT - SPECIFIC EQUAL EMPLOYMENT OPPORTUNITY RESPONSIBILITIES (23 U.S.C. 140)
FHWA-1273	SUPPLEMENT - EQUAL EMPLOYMENT OPPORTUNITY - GOALS AND TIMETABLES
FHWA-1273	SUPPLEMENT - EQUAL EMPLOYMENT OPPORTUNITY - FEDERAL STANDARDS
FHWA-1273	SUPPLEMENT - POSTERS AND NOTICES REQUIRED FOR FEDERAL-AID PROJECTS
FHWA-1273	SUPPLEMENT - WAGE RATE DETERMINATION
100-3	CONTRACTOR'S LICENSE
108-1	LIQUIDATED DAMAGES
400-1	TACK COATS
410-1	CONSTRUCTION REQUIREMENTS AND ACCEPTANCE OF ASPHALT CONCRETE PLANT MIX COURSES
604-1	RETROREFLECTIVE SHEETING FOR TRAFFIC CONTROL DEVICES IN CONSTRUCTION ZONES
606-1	PIPE CULVERTS FOR SIDE DRAINS
620-1	MULCH COVER
JOB 020419	BIDDING REQUIREMENTS AND CONDITIONS
JOB 020419	BROADBAND INTERNET SERVICE FOR ASPHALT CONCRETE PLANT
JOB 020419	BROADBAND INTERNET SERVICE FOR FIELD OFFICE
JOB 020419	CARGO PREFERENCE ACT REQUIREMENTS
JOB 020419	CONSTRUCTION IN SPECIAL FLOOD HAZARD AREAS
JOB 020419	DISADVANTAGED BUSINESS ENTERPRISE BIDDER'S RESPONSIBILITIES
JOB 020419	GOALS FOR DISADVANTAGED BUSINESS ENTERPRISE PARTICIPATION
JOB 020419	HIGH PERFORMANCE PAVEMENT MARKING
JOB 020419	MANDATORY ELECTRONIC CONTRACT
JOB 020419	NESTING SITES OF MIGRATORY BIRDS
JOB 020419	PLASTIC PIPE
JOB 020419	SHORING FOR CULVERTS
JOB 020419	SOIL STABILIZATION
JOB 020419	STORM WATER POLLUTION PREVENTION PLAN
JOB 020419	SUBMISSION OF ASPHALT CONCRETE HOT MIX ACCEPTANCE TEST RESULTS
JOB 020419	UTILITY ADJUSTMENTS
JOB 020419	WARM MIX ASPHALT

GENERAL NOTES

- GRADE LINE DENOTES FINISHED GRADE WHERE SHOWN ON PLANS.
- ALL PIPE LINES, POWER, TELEPHONE, AND TELEGRAPH LINES TO BE MOVED OR LOWERED BY THE RESPECTIVE OWNERS AS PER AGREEMENT WITH SUCH OWNERS.
- ANY EQUIPMENT OR APPURTENANCE THAT INTERFERES WITH THE PROPOSED CONSTRUCTION AND WHICH MAY BE THE PROPERTY OF UTILITY SERVICE ORGANIZATIONS SHALL BE MOVED BY THE OWNERS UNLESS OTHERWISE PROVIDED.
- THE CONTRACTOR SHALL BE RESPONSIBLE FOR MAINTAINING U. S. MAILBOXES WITHIN THE PROJECT LIMITS IN SUCH A MANNER THAT THE PUBLIC MAY RECEIVE CONTINUED MAIL SERVICE. PAYMENT WILL BE CONSIDERED INCLUDED IN THE PRICE BID FOR THE VARIOUS BID ITEMS.
- ALL LAND MONUMENTS LOCATED WITHIN THE CONSTRUCTION AREA SHALL BE PROTECTED IN ACCORDANCE WITH SECTION 107.12 OF THE STANDARD SPECIFICATIONS.
- ALL TREES THAT DO NOT DIRECTLY INTERFERE WITH THE PROPOSED CONSTRUCTION SHALL BE SPARED AS DIRECTED BY THE ENGINEER. CARE AND DISCRETION SHALL BE USED TO INSURE THAT ALL TREES NOT TO BE REMOVED SHALL BE HARMED AS LITTLE AS POSSIBLE DURING THE CONSTRUCTION OPERATIONS.
- THE CONTRACTOR SHALL BE RESPONSIBLE FOR PROVIDING A FENCE TO CONTROL LIVESTOCK IN AREAS WHERE PASTURES ARE SEVERED. WIRE FENCE MAY BE CONSTRUCTED INITIALLY, OR IN LIEU THEREOF, THE CONTRACTOR AT HIS OWN EXPENSE, MAY ELECT TO PROVIDE TEMPORARY FENCING SUITABLE TO CONTAIN LIVESTOCK.
- THIS PROJECT IS COVERED UNDER A SECTION 404 NATIONWIDE 14 PERMIT. REFER TO SECTION 110 OF THE STANDARD SPECIFICATIONS, EDITION OF 2014, FOR PERMIT REQUIREMENTS.
- ALL FLEXIBLE BASE AND ASPHALTIC PAVEMENTS REMOVED SHALL BE PAID FOR UNDER THE ITEM NO. 210 - UNCLASSIFIED EXCAVATION.
- THE EXISTING ASPHALT PAVEMENT TO BE REMOVED FROM THE REMAINING PAVEMENT SHALL BE SEPARATED BY SAWING ALONG A NEAT LINE. AFTER SAWING, THE PAVEMENT TO BE REMOVED SHALL BE CAREFULLY REMOVED IN A MANNER THAT WILL NOT DAMAGE THE PAVEMENT THAT IS TO REMAIN. ANY DAMAGE OF THE ASPHALT PAVEMENT THAT IS TO REMAIN IN PLACE SHALL BE REPAIRED AT THE CONTRACTOR'S EXPENSE.

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				6	ARK.			
				JOB NO.	020419		3	90

2 TYPICAL SECTIONS OF IMPROVEMENT



FULL DEPTH SECTION
STA. 15+96.00 TO STA. 19+03.49
STA. 19+96.51 TO STA. 28+00.00

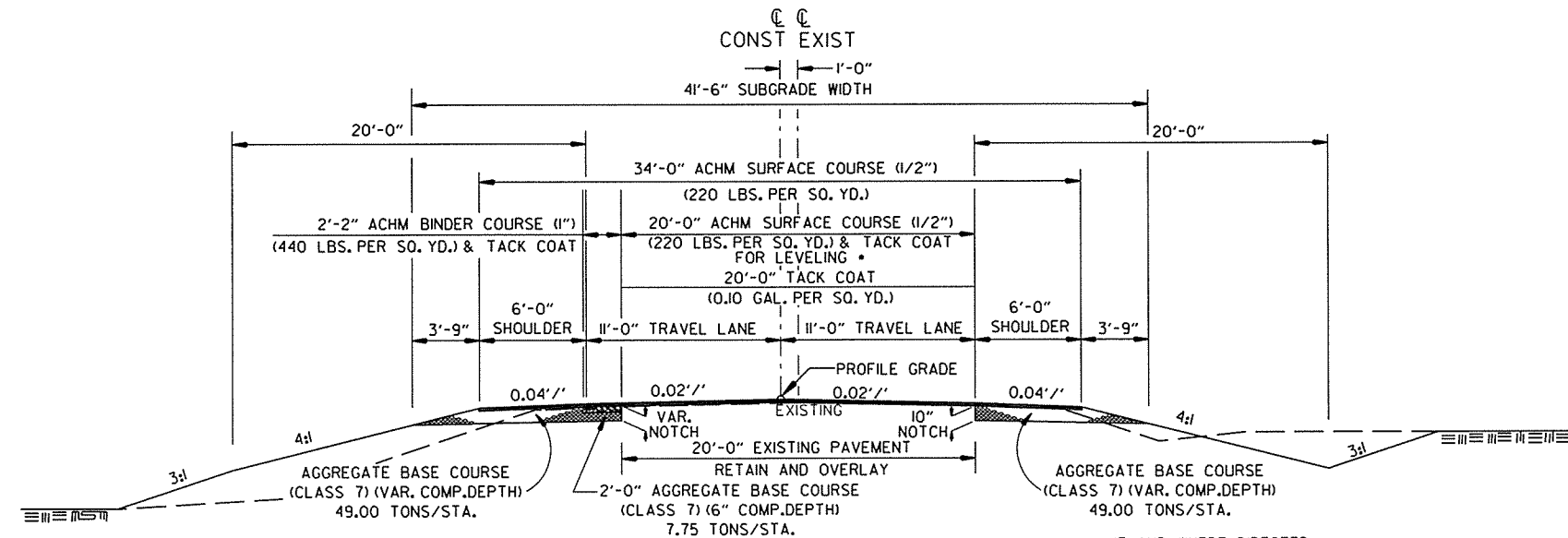
NOTES:

REFER TO CROSS SECTIONS FOR DEVIATION FROM THE NORMAL SLOPES. NO CHANGES SHALL BE MADE FROM THE PLANNED SLOPES WITHOUT THE APPROVAL OF THE ENGINEER.

THE THICKNESS OF AGGREGATE BASE COURSE SHALL BE WITHIN PLUS OR MINUS ONE INCH OF THE PLAN THICKNESS SHOWN. THE CONTRACTOR WILL CORRECT ANY DEFICIENT THICKNESS THAT DOES NOT MEET TOLERANCE INDICATED. PAYMENT WILL NOT BE MADE FOR MATERIAL PLACED IN EXCESS OF THE TOLERANCE INDICATED.

ASPHALT FOR LEVELING OF EXISTING PAVEMENT SHALL BE PLACED ONLY IF AND WHERE DIRECTED BY THE ENGINEER. CALCULATIONS FOR THE AMOUNT OF LEVELING AND/OR LEVELING OPERATIONS SHALL BE PERFORMED BEFORE CONSTRUCTING NOTCH AND WIDENING. CALCULATIONS WILL NOT BE PAID FOR DIRECTLY, BUT PAYMENT WILL BE CONSIDERED INCLUDED IN THE VARIOUS PAY ITEMS.

THE FINAL 2" OF SURFACE COURSE IS TO BE PLACED AFTER ALL OTHER COURSES HAVE BEEN LAID. LONGITUDINAL JOINTS SHALL BE AT LANE LINES.



NOTCH, WIDEN, & OVERLAY SECTION
STA. 14+25.00 TO STA. 15+96.00
STA. 28+00.00 TO STA. 28+50.58

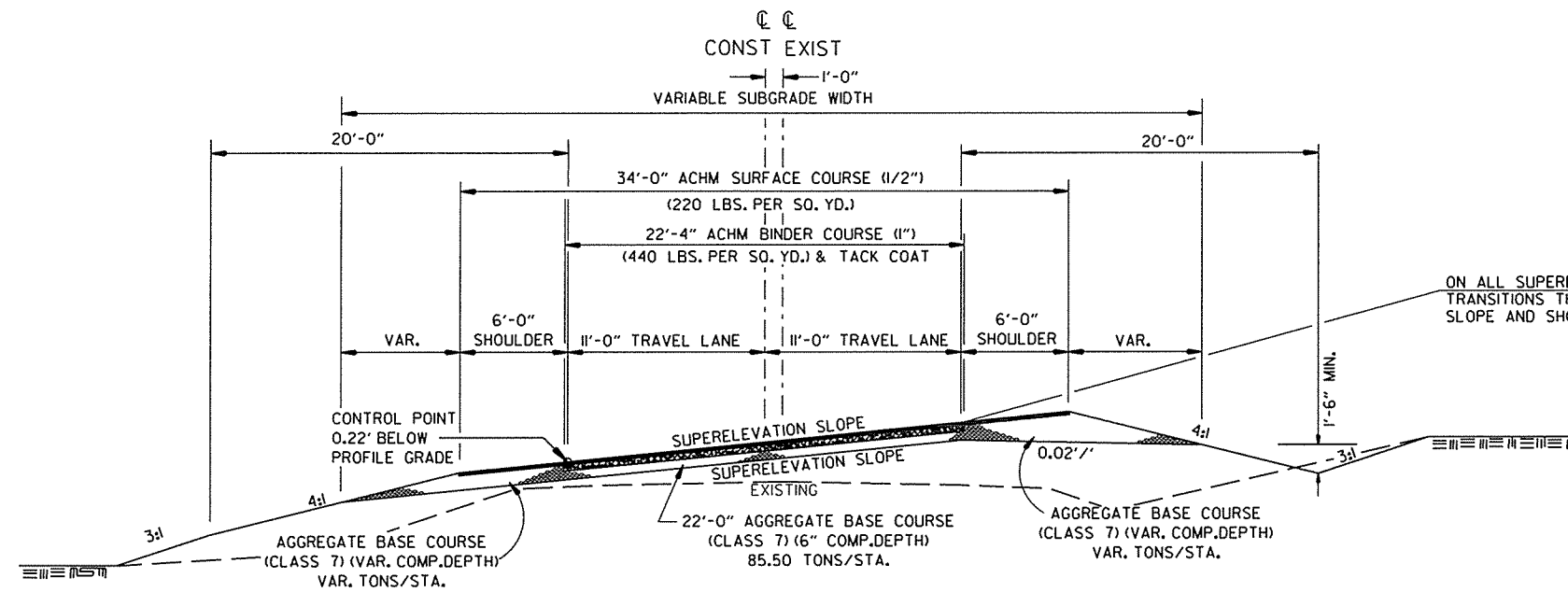
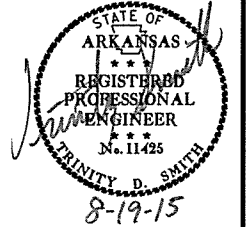
• IF AND WHERE DIRECTED BY THE ENGINEER

7/8/2015

r020419.dgn

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	020419		4	90

2 TYPICAL SECTIONS OF IMPROVEMENT



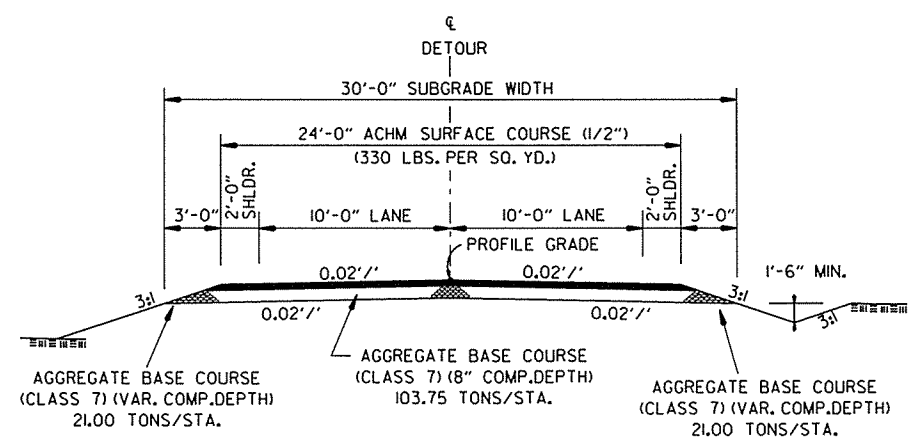
SUPERELEVATION SECTION

ON ALL SUPERELEVATED CURVES AND THRU SUPERELEVATION TRANSITIONS THE ALGEBRAIC DIFFERENCE BETWEEN PAVEMENT SLOPE AND SHOULDER SLOPE SHALL NOT EXCEED 0.08'/'.
1'-6" MIN.

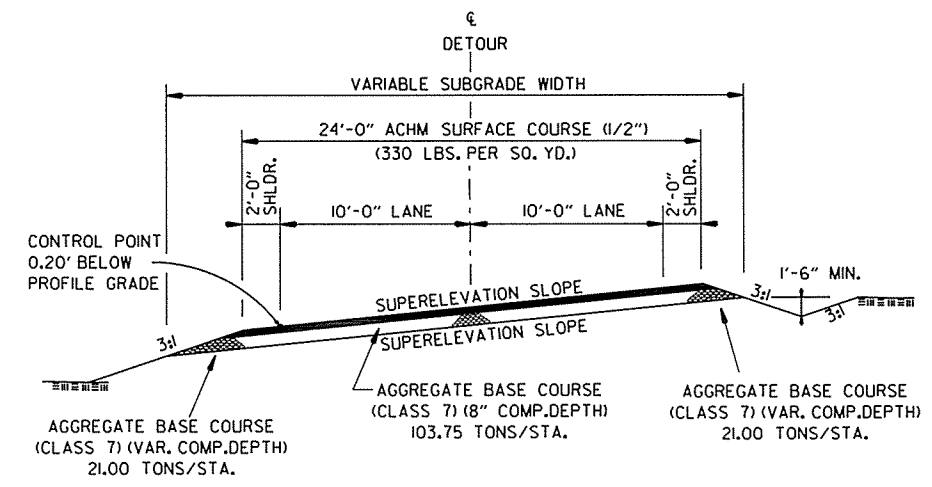
NOTES:
REFER TO CROSS SECTIONS FOR DEVIATION FROM THE NORMAL SLOPES. NO CHANGES SHALL BE MADE FROM THE PLANNED SLOPES WITHOUT THE APPROVAL OF THE ENGINEER.

THE THICKNESS OF BASE COURSE SHALL BE WITHIN PLUS OR MINUS ONE INCH OF THE PLAN THICKNESS SHOWN. THE CONTRACTOR WILL CORRECT ANY DEFICIENT THICKNESS THAT DOES NOT MEET TOLERANCE INDICATED. PAYMENT WILL NOT BE MADE FOR MATERIAL PLACED IN EXCESS OF THE TOLERANCE INDICATED.

THE FINAL 2" OF SURFACE COURSE IS TO BE PLACED AFTER ALL OTHER COURSES HAVE BEEN LAID. LONGITUDINAL JOINTS SHALL BE AT LANE LINES.



DETOUR ROAD - TANGENT SECTION
STA. 16+51.82 TO STA. 27+91.00

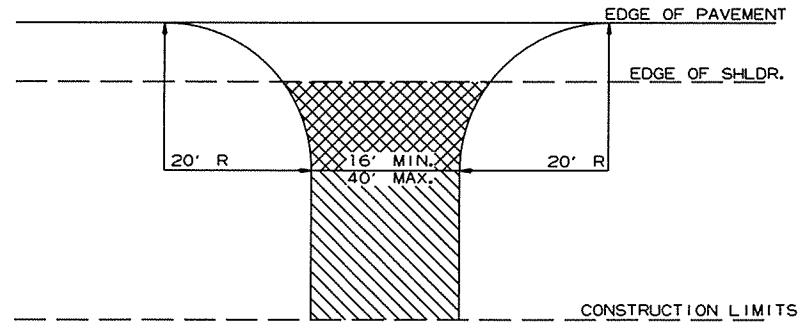


DETOUR ROAD - SUPERELEVATION SECTION

7/8/2015

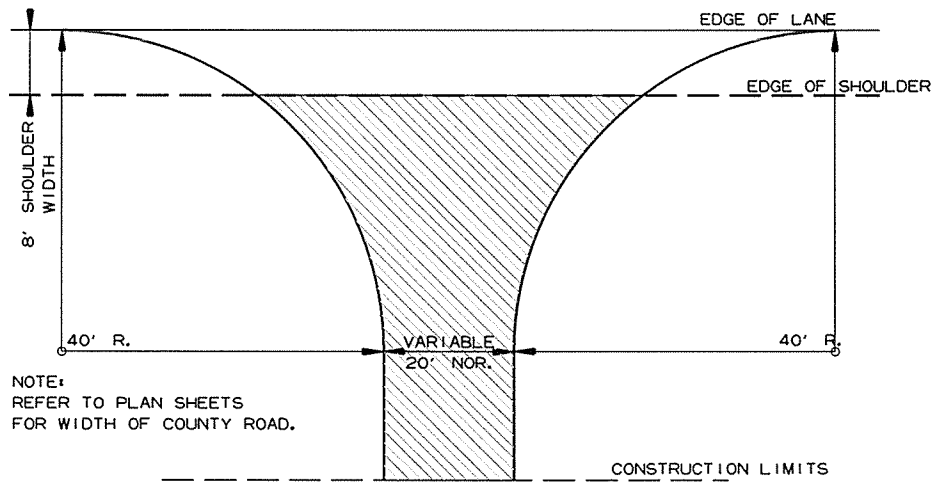
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DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. AID DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	020419		5	90



- ASPHALT CONCRETE HOT MIX SURFACE COURSE (220 LBS. PER SQ. YD.)
AGGREGATE BASE COURSE (CLASS 7)
7" COMP. DEPTH IF ASPHALT DRIVE EXIST OR
6" CONCRETE IF CONCRETE DRIVE EXIST.
- AGGREGATE BASE COURSE (CLASS 7)
9" COMP. DEPTH OR CONFORM
TO EXISTING DRIVEWAY

**DETAIL FOR DRIVEWAY TURNOUTS
(COLLECTORS)**



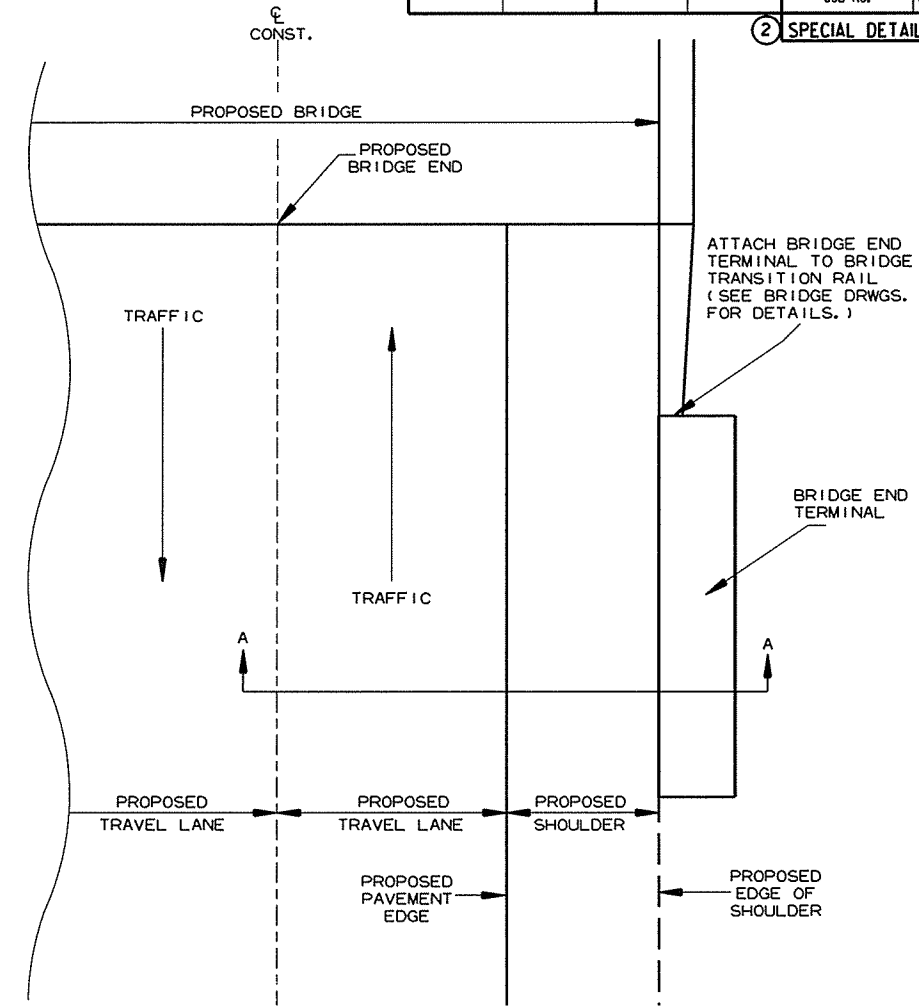
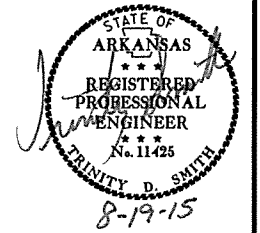
NOTE:
REFER TO PLAN SHEETS
FOR WIDTH OF COUNTY ROAD.

**DETAIL FOR COUNTY ROAD TURNOUTS
OPEN SHOULDER SECTION**

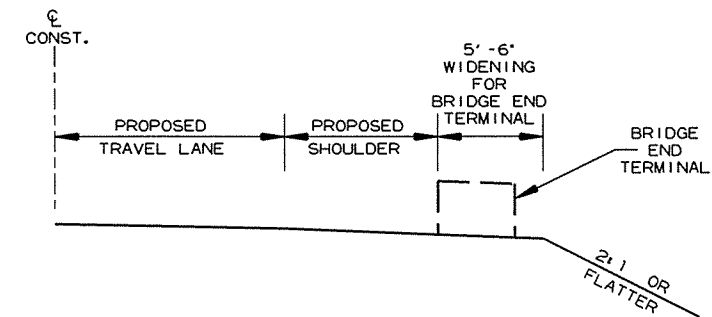
NOTE: TURNOUTS AND PRIVATE DRIVES
SHALL BE MODIFIED WHERE NECESSARY
TO MEET LOCAL CONDITIONS AS DIRECTED
BY THE ENGINEER.

- A.C.H.M SURFACE COURSE (1/2")
(220 LBS. PER SQ. YD.) AND
AGGREGATE BASE COURSE (CLASS 7)
7" COMP. DEPTH IF ASPHALT OR
GRAVEL DRIVE EXISTING; OR 6" CONCRETE
IF CONCRETE DRIVE EXISTING.

2 SPECIAL DETAILS



**PLAN VIEW
BRIDGE END TERMINAL
DETAILS**



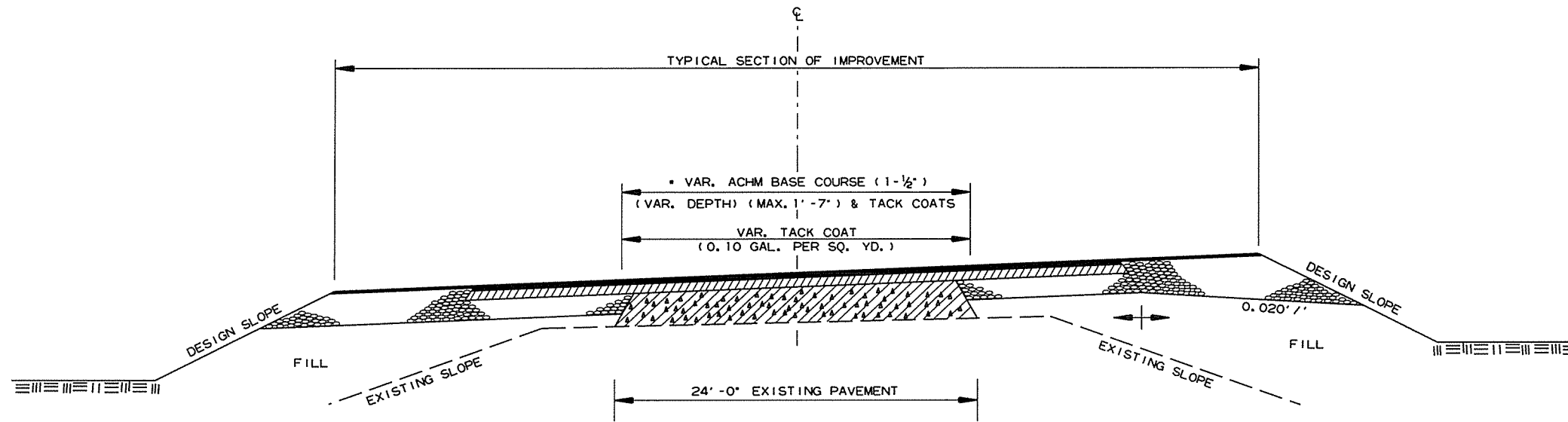
SECTION A-A

NOTE:
ELIMINATE OR MODIFY APPROACH CURB SECTION
TO FIT BRIDGE END TERMINAL. NO PAYMENT SHALL
BE MADE FOR ELIMINATING OR MODIFYING THIS
CURB BUT SHALL BE CONSIDERED IN PAYMENT
MADE FOR APPROACH GUTTERS OF THE TYPE
SPECIFIED.

NOTE:
BRIDGE END TERMINAL SHALL
CONFORM TO THE FOLLOWING:
-MAXIMUM LENGTH: 20'
-MAXIMUM HEIGHT: 2.75'
-DESIGN SPEED: 60 MPH

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2 SPECIAL DETAILS

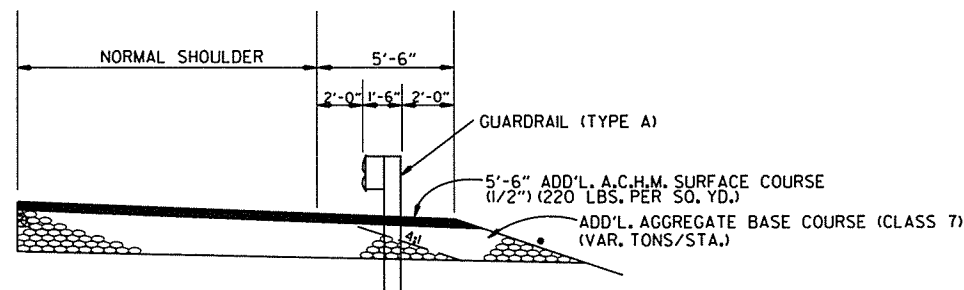


• 7" AGGREGATE BASE COURSE (CLASS 7)
TO BE REPLACED WITH A.C.H.M. BASE COURSE (1-1/2")

METHOD OF RAISING GRADE

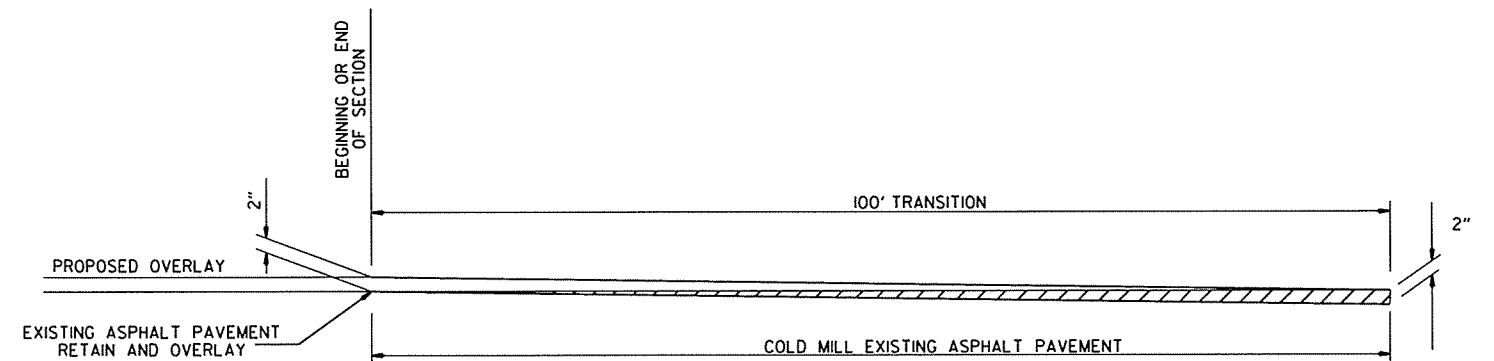
NOTES:

- (1) THIS DETAIL TO BE USED ONLY WHERE DIRECTED BY THE ENGINEER.
- (2) QUANTITIES FOR METHOD OF GRADE RAISE USING ASPHALT WERE CALCULATED ON THIS PROJECT AT LOCATIONS WHERE THE DISTANCE BETWEEN THE EXISTING ASPHALT ROADWAY AND THE PROPOSED SUBGRADE WAS ONE FOOT OR LESS.
- (3) IN LOCATIONS WHERE THE DISTANCE BETWEEN THE PROPOSED SUBGRADE AND THE EXISTING ASPHALT ROADWAY IS MORE THAN ONE FOOT, SCARIFICATION OF THE EXISTING ASPHALT ROADWAY WILL BE REQUIRED AS STATED IN SECTION 210, SUBSECTION 210.09 OF THE STANDARD SPECIFICATIONS.



• REFER TO STANDARD DRAWING GR-9A AND CROSS SECTIONS FOR SLOPE REQUIREMENTS BEHIND GUARDRAIL.

WIDENING FOR GUARDRAIL



DETAIL FOR TRANSITIONS

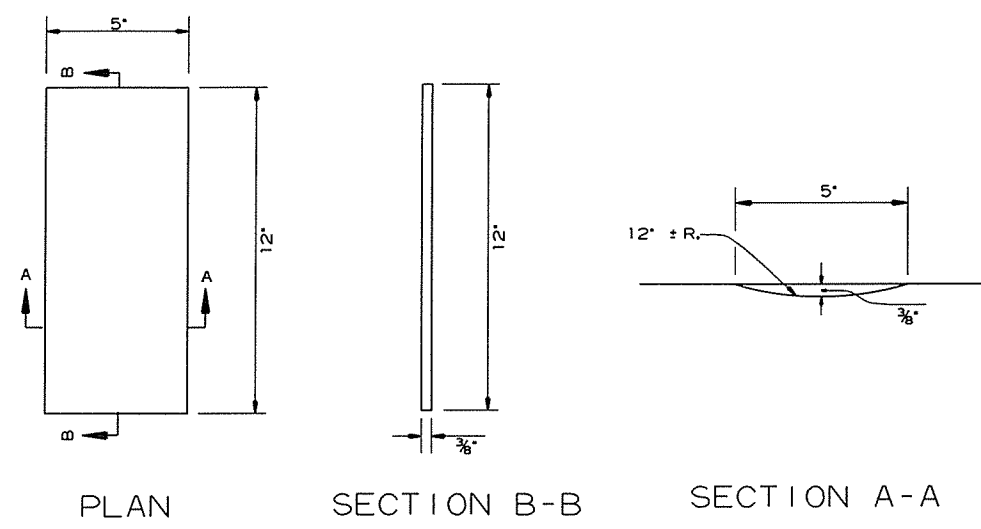
SPECIAL DETAILS

11/8/2011

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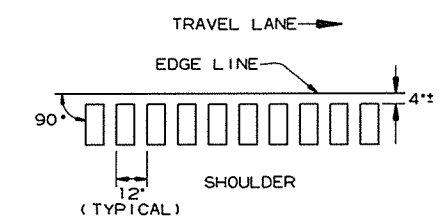
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO. 020419							7	90

② SPECIAL DETAILS

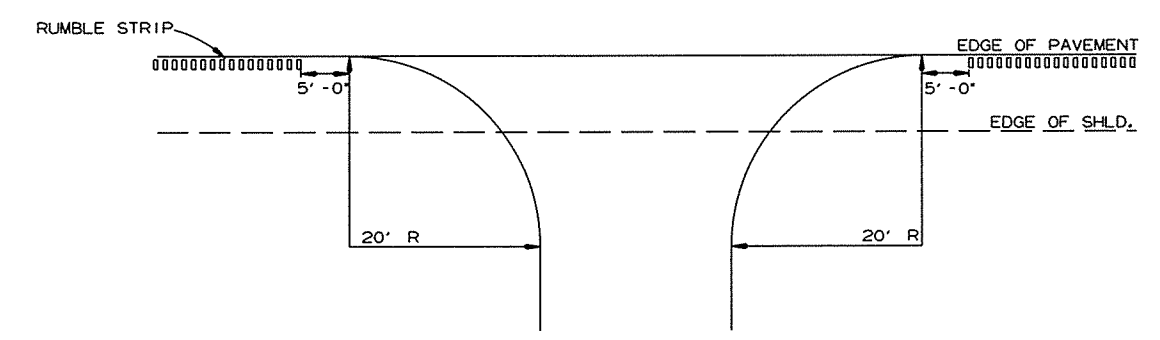


PLAN SECTION B-B SECTION A-A

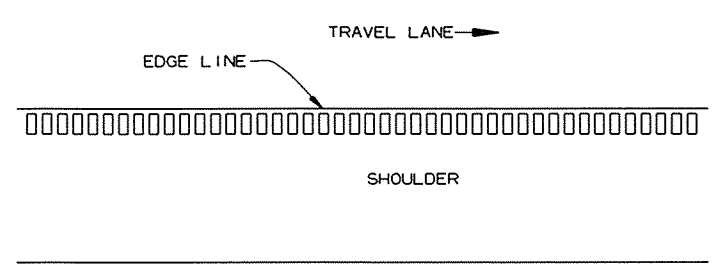
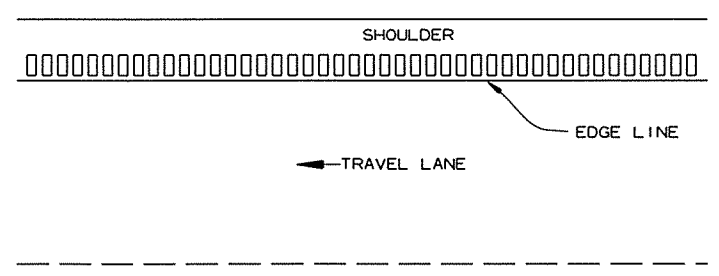
DETAILS OF RUMBLE STRIPS



LOCATION PLAN OF RUMBLE STRIPS LEFT OR RIGHT SHOULDER



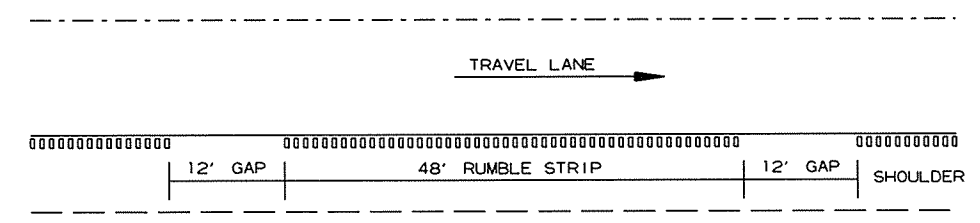
DETAIL FOR RUMBLE STRIP GAP AT DRIVEWAY TURNOUTS



PLAN VIEW

GENERAL NOTES

- RUMBLE STRIPS SHALL NOT BE INSTALLED ON CURB SECTIONS, BRIDGE DECKS, APPROACH SLABS, INTERSECTING STREETS OR ROADWAYS, RESIDENTIAL OR COMMERCIAL DRIVEWAYS OR ACROSS TRANSVERSE JOINTS OF CONCRETE SHOULDERS.
- RUMBLE STRIPS SHALL NOT BE INSTALLED ON A PAVED SHOULDER THAT IS USED AS A DECELERATION LANE FOR THE LENGTH DEEMED APPROPRIATE BY THE ENGINEER.
- THE 4' OFFSET FROM THE EDGE LINE MAY BE INCREASED TO AVOID LONGITUDINAL JOINTS. IN ALL CASES, THE LATERAL DEVIATION FROM THE PLANNED OFFSET SHOULD BE KEPT TO A MINIMUM.
- RUMBLE STRIPS SHALL BE MEASURED BY THE LINEAR FOOT LONGITUDINALLY ALONG THE SHOULDER. PAYMENT SHALL ONLY INCLUDE THAT PORTION OF THE SHOULDER ON WHICH RUMBLE STRIPS HAVE BEEN CONSTRUCTED. NO MEASUREMENT OR PAYMENT WILL BE MADE FOR GAPS, DRIVEWAYS, TURNOUTS, OR OTHER PUBLIC ROAD INTERSECTIONS WHERE RUMBLE STRIPS HAVE NOT BEEN CONSTRUCTED.
- THE 3/8" DEPTH SHALL GENERALLY APPLY FOR THE ENTIRE 12' LENGTH. SOME VARIATION TO SUIT SHOULDER SLOPE BREAKS MAY BE NECESSARY.



NOTE: GAP PATTERN SHALL BE ADJUSTED BY THE ENGINEER IN THE FIELD ALLOWING FOR DRIVEWAYS TO SERVE AS THE GAP.

DETAIL FOR GAP PATTERN RUMBLE STRIP

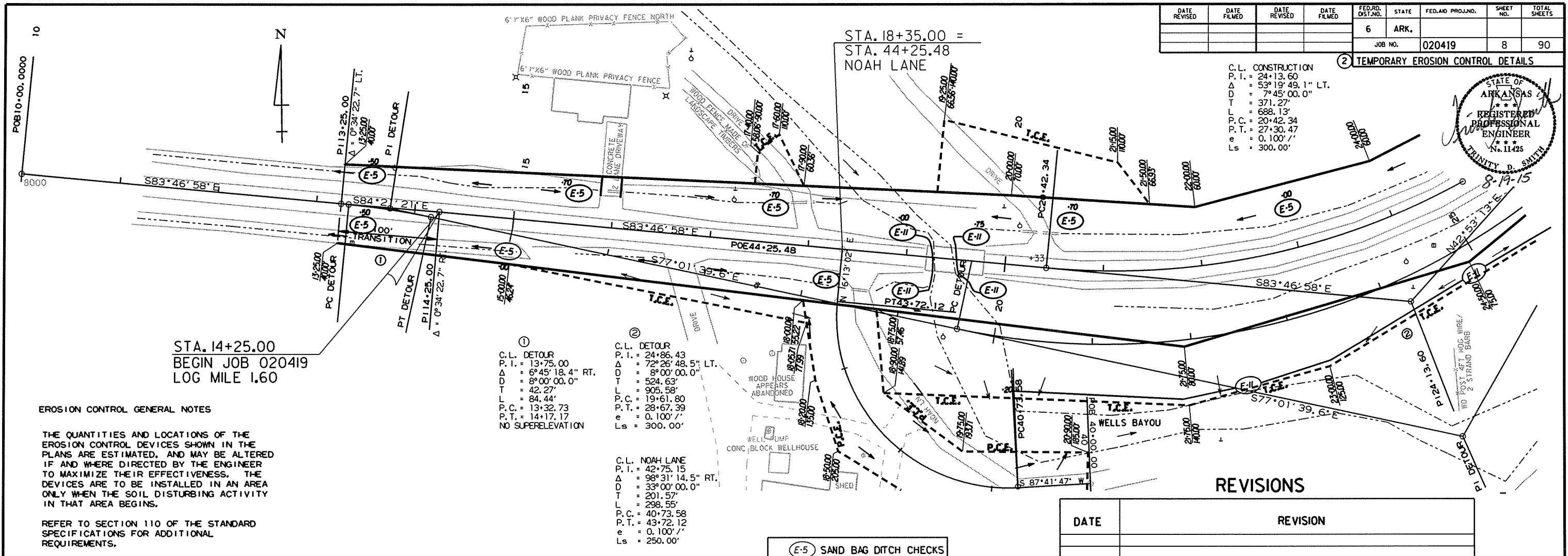
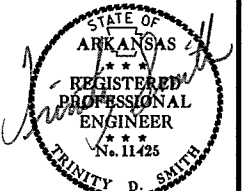
8/6/2015

R020419.DGN

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	020419		8	90

2 TEMPORARY EROSION CONTROL DETAILS

C.L. CONSTRUCTION
P.I. = 24+13.60
Δ = 53°19'49.1" LT.
D = 7°45'00.0"
T = 371.27'
L = 688.13'
P.C. = 20+42.34
P.T. = 27+30.47
e = 0.100' /'
Ls = 300.00'



STA. 14+25.00
BEGIN JOB 020419
LOG MILE 1.60

EROSION CONTROL GENERAL NOTES

THE QUANTITIES AND LOCATIONS OF THE EROSION CONTROL DEVICES SHOWN IN THE PLANS ARE ESTIMATED, AND MAY BE ALTERED IF AND WHERE DIRECTED BY THE ENGINEER TO MAXIMIZE THEIR EFFECTIVENESS. THE DEVICES ARE TO BE INSTALLED IN AN AREA ONLY WHEN THE SOIL DISTURBING ACTIVITY IN THAT AREA BEGINS.

REFER TO SECTION 110 OF THE STANDARD SPECIFICATIONS FOR ADDITIONAL REQUIREMENTS.

① C.L. DETOUR
P.I. = 13+75.00
Δ = 8°45'18.4" RT.
D = 8°00'00.0"
T = 42.27'
L = 84.44'
P.C. = 13+32.73
P.T. = 14+17.17
NO SUPERELEVATION

② C.L. DETOUR
P.I. = 24+86.43
Δ = 72°28'48.5" LT.
D = 8°00'00.0"
T = 524.63'
L = 905.58'
P.C. = 19+61.80
P.T. = 28+67.39
e = 0.100' /'
Ls = 300.00'

C.L. NOAH LANE
P.I. = 42+75.15
Δ = 98°31'14.5" RT.
D = 33°00'00.0"
T = 201.57'
L = 298.55'
P.C. = 40+73.58
P.T. = 43+72.12
e = 0.100' /'
Ls = 250.00'

REVISIONS

DATE	REVISION

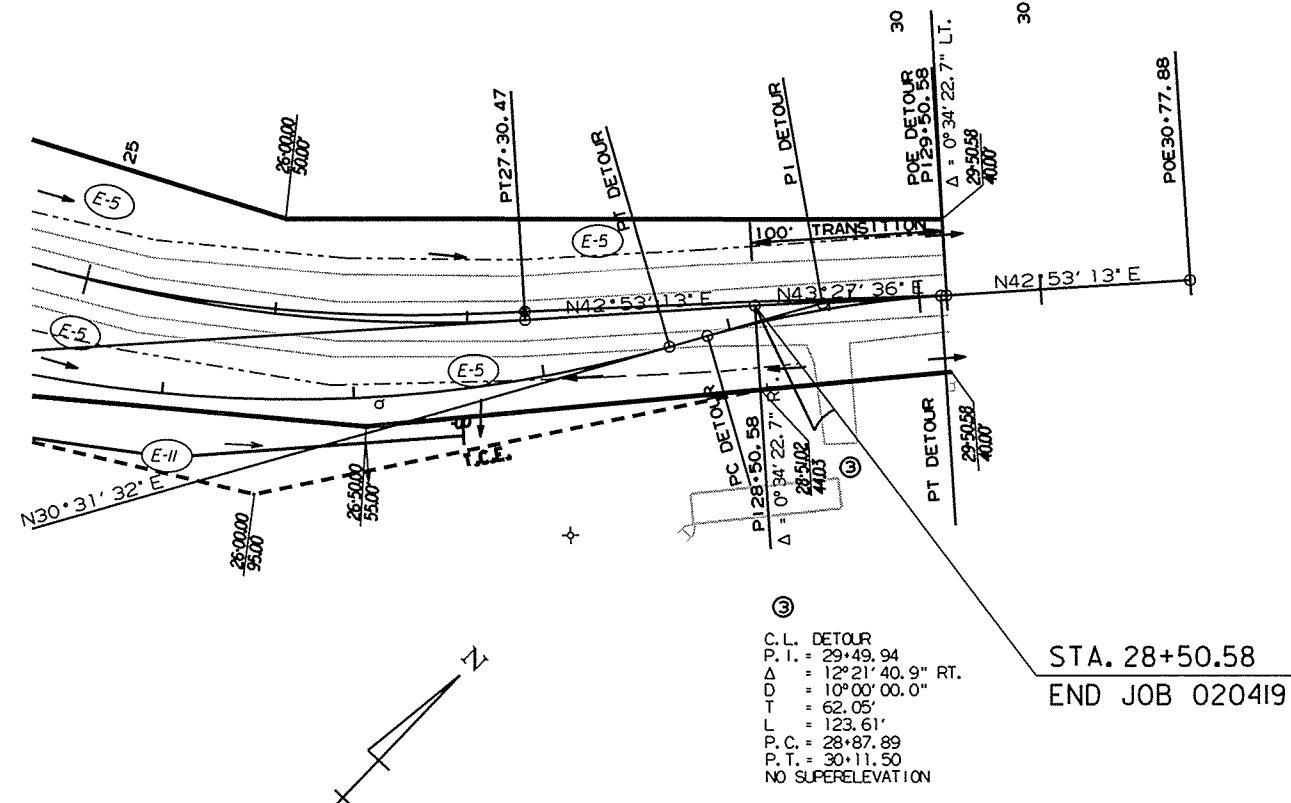
ⓔ-5 SAND BAG DITCH CHECKS
ⓔ-II SILT FENCE

STAGE 1
CONSTRUCT DETOUR, TEMPORARY DRIVES AND MOST OF PERMANENT DRIVE STA. 21+15 LT.

STAGE 2
SHIFT TRAFFIC TO DETOUR
CONSTRUCT NEW BRIDGE AND MAIN LANES.

STAGE 3
SHIFT TRAFFIC TO C.L. CONST.
OBLITERATE DETOUR AND FINISH TIE-INS.

END OF JOB
PLACE FINAL STRIPING



③ C.L. DETOUR
P.I. = 29+49.94
Δ = 12°21'40.9" RT.
D = 10°00'00.0"
T = 62.05'
L = 123.61'
P.C. = 28+87.89
P.T. = 30+11.50
NO SUPERELEVATION

STA. 28+50.58
END JOB 020419

TEMPORARY EROSION CONTROL DETAILS
CLEARING AND GRUBBING

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	020419		9	90

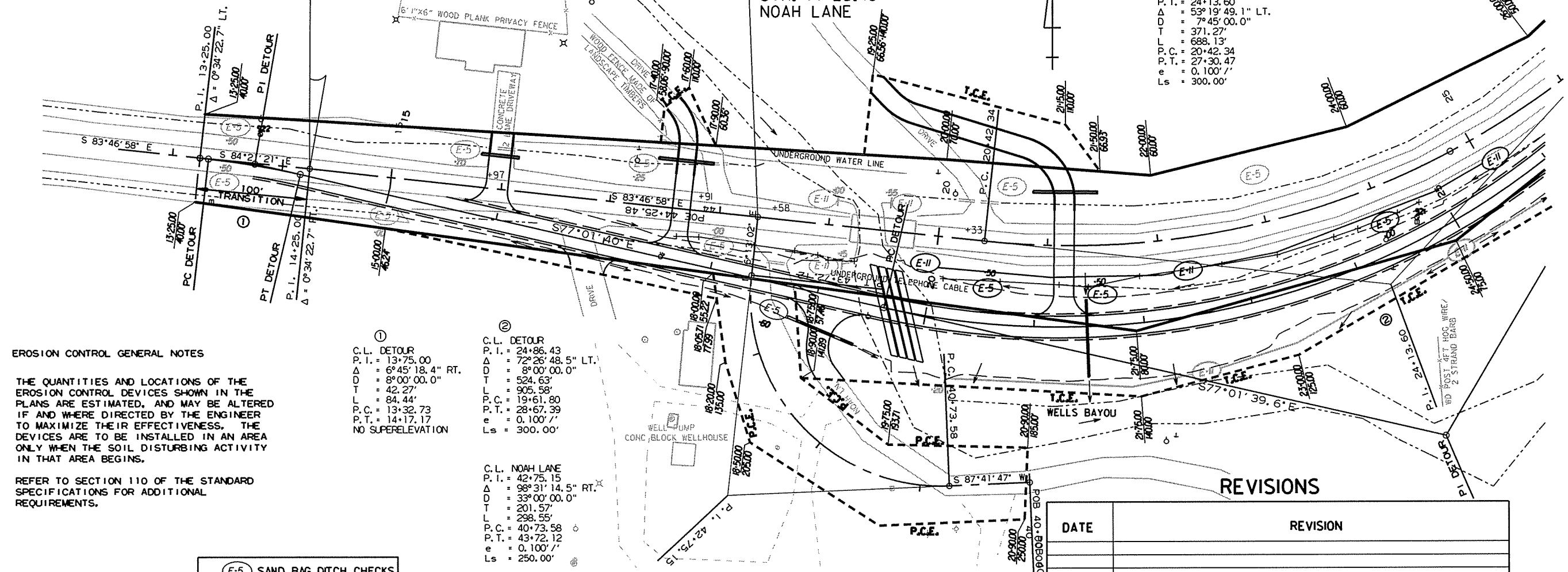
2 TEMPORARY EROSION CONTROL DETAILS



STA. 14+25.00
BEGIN JOB 020419
LOG MILE 1.60

STA. 18+35.00 =
STA. 44+25.48
NOAH LANE

C.L. CONSTRUCTION
P.I. = 24+13.60
Δ = 53°19'49.1" LT.
D = 7°45'00.0"
T = 371.27'
L = 688.13'
P.C. = 20+42.34
P.T. = 27+30.47
e = 0.100'/'
Ls = 300.00'



EROSION CONTROL GENERAL NOTES

THE QUANTITIES AND LOCATIONS OF THE EROSION CONTROL DEVICES SHOWN IN THE PLANS ARE ESTIMATED, AND MAY BE ALTERED IF AND WHERE DIRECTED BY THE ENGINEER TO MAXIMIZE THEIR EFFECTIVENESS. THE DEVICES ARE TO BE INSTALLED IN AN AREA ONLY WHEN THE SOIL DISTURBING ACTIVITY IN THAT AREA BEGINS.

REFER TO SECTION 110 OF THE STANDARD SPECIFICATIONS FOR ADDITIONAL REQUIREMENTS.

①
C.L. DETOUR
P.I. = 13+75.00
Δ = 6°45'18.4" RT.
D = 8°00'00.0"
T = 42.27'
L = 84.44'
P.C. = 13+32.73
P.T. = 14+17.17
NO SUPERELEVATION

②
C.L. DETOUR
P.I. = 24+86.43
Δ = 72°26'48.5" LT.
D = 8°00'00.0"
T = 524.63'
L = 905.58'
P.C. = 19+61.80
P.T. = 28+67.39
e = 0.100'/'
Ls = 300.00'

③
C.L. NOAH LANE
P.I. = 42+75.15
Δ = 98°31'14.5" RT.
D = 33°00'00.0"
T = 201.57'
L = 298.55'
P.C. = 40+73.58
P.T. = 43+72.12
e = 0.100'/'
Ls = 250.00'

- (E-5) SAND BAG DITCH CHECKS
- (E-II) SILT FENCE

REVISIONS

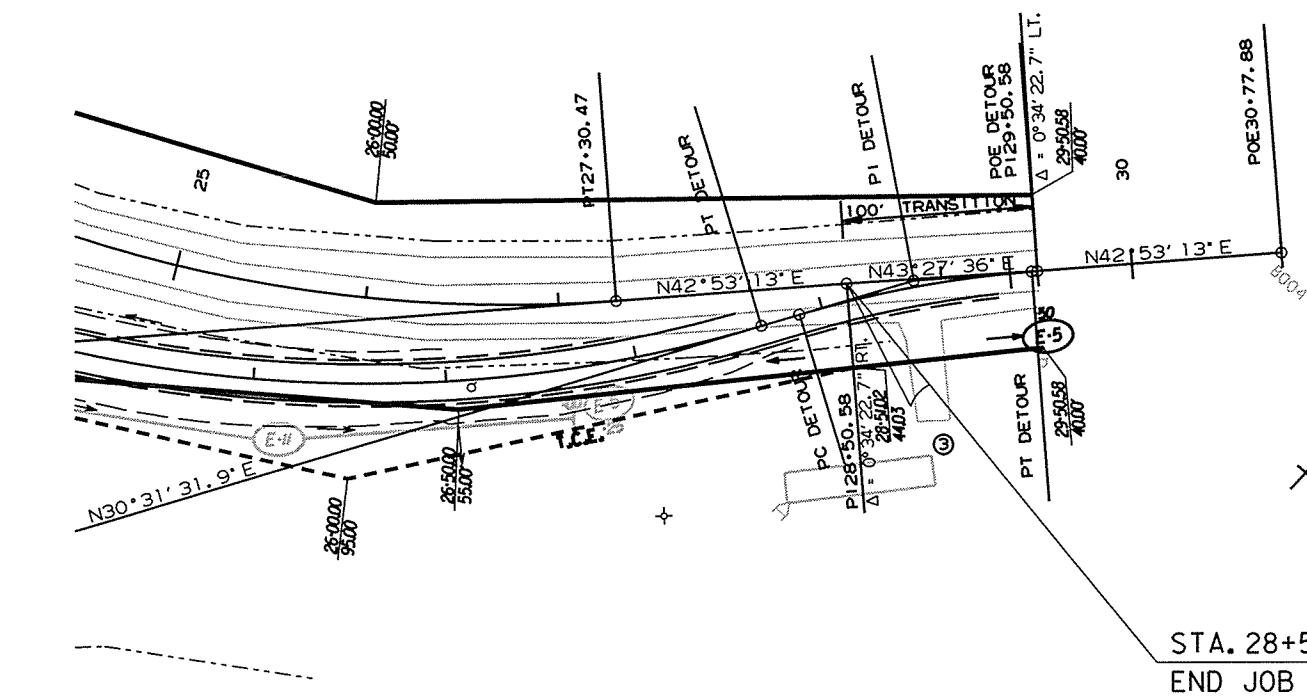
DATE	REVISION

STAGE 1
CONSTRUCT DETOUR, TEMPORARY DRIVES
AND MOST OF PERMANENT DRIVE STA. 21+15 LT.

STAGE 2
SHIFT TRAFFIC TO DETOUR
CONSTRUCT NEW BRIDGE AND MAIN LANES.

STAGE 3
SHIFT TRAFFIC TO C.L. CONST.
OBLITERATE DETOUR AND FINISH TIE-INS.

END OF JOB
PLACE FINAL STRIPING

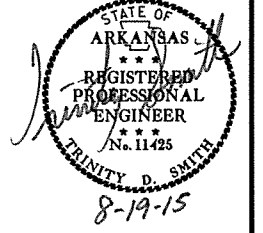


STA. 28+50.58
END JOB 020419

TEMPORARY EROSION CONTROL DETAILS
STAGE I

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	020419		10	90

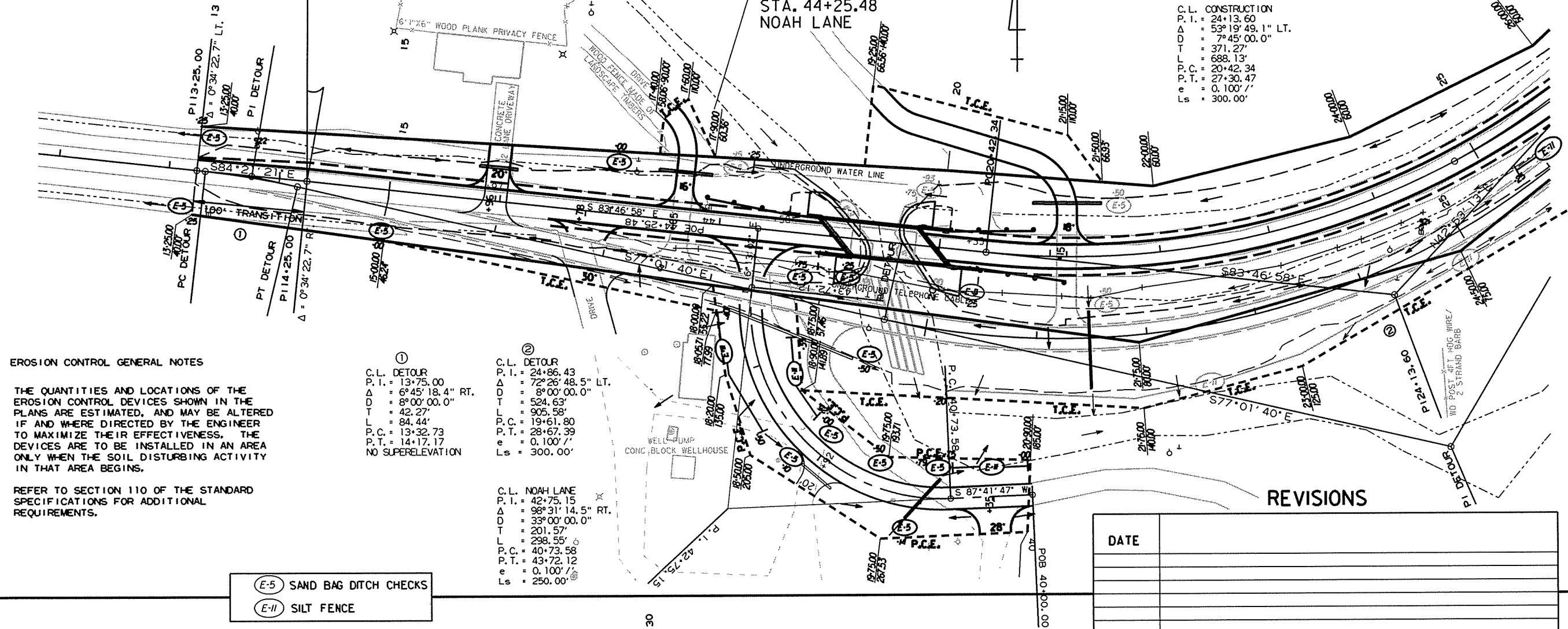
2 TEMPORARY EROSION CONTROL DETAILS



STA. 14+25.00
BEGIN JOB 020419
LOG MILE 1.60

STA. 18+35.00 =
STA. 44+25.48
NOAH LANE

C.L. CONSTRUCTION
P.I. = 24+13.60
Δ = 53°19'49.1" LT.
D = 7°45'00.0"
T = 371.27'
P.C. = 688.13'
P.T. = 27+30.47
e = 0.100' /'
Ls = 300.00'



EROSION CONTROL GENERAL NOTES

THE QUANTITIES AND LOCATIONS OF THE EROSION CONTROL DEVICES SHOWN IN THE PLANS ARE ESTIMATED, AND MAY BE ALTERED IF AND WHERE DIRECTED BY THE ENGINEER TO MAXIMIZE THEIR EFFECTIVENESS. THE DEVICES ARE TO BE INSTALLED IN AN AREA ONLY WHEN THE SOIL DISTURBING ACTIVITY IN THAT AREA BEGINS.

REFER TO SECTION 110 OF THE STANDARD SPECIFICATIONS FOR ADDITIONAL REQUIREMENTS.

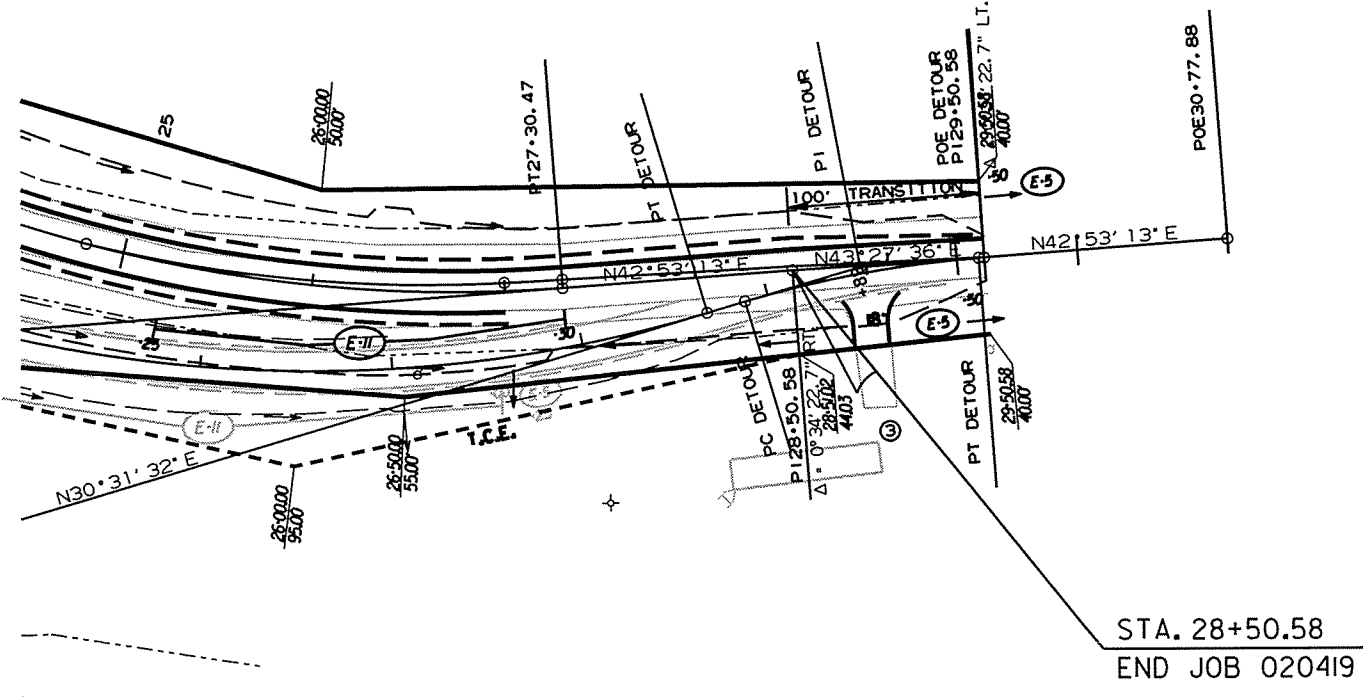
- ① C.L. DETOUR
P.I. = 13+75.00
Δ = 6°45'18.4" RT.
D = 8°00'00.0"
T = 42.27'
L = 84.44'
P.C. = 13+32.73
P.T. = 14+17.17
NO SUPERELEVATION
- ② C.L. DETOUR
P.I. = 24+86.43
Δ = 72°26'48.5" LT.
D = 8°00'00.0"
T = 524.63'
L = 905.58'
P.C. = 19+61.80
P.T. = 28+67.39
e = 0.100' /'
Ls = 300.00'
- C.L. NOAH LANE
P.I. = 42+75.15
Δ = 98°31'14.5" RT.
D = 33°00'00.0"
T = 201.57'
L = 238.55'
P.C. = 40+73.58
P.T. = 43+72.12
e = 0.100' /'
Ls = 250.00'

- (E-5) SAND BAG DITCH CHECKS
- (E-II) SILT FENCE

REVISIONS

DATE	

- STAGE 1
CONSTRUCT DETOUR, TEMPORARY DRIVES AND MOST OF PERMANENT DRIVE STA. 21+15 LT.
- STAGE 2
SHIFT TRAFFIC TO DETOUR
CONSTRUCT NEW BRIDGE AND MAIN LANES.
- STAGE 3
SHIFT TRAFFIC TO C.L. CONST.
OBLITERATE DETOUR AND FINISH TIE-INS.
- END OF JOB
PLACE FINAL STRIPING



STA. 28+50.58
END JOB 020419

TEMPORARY EROSION CONTROL DETAILS
STAGE 2

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			

2 TEMPORARY EROSION CONTROL DETAILS

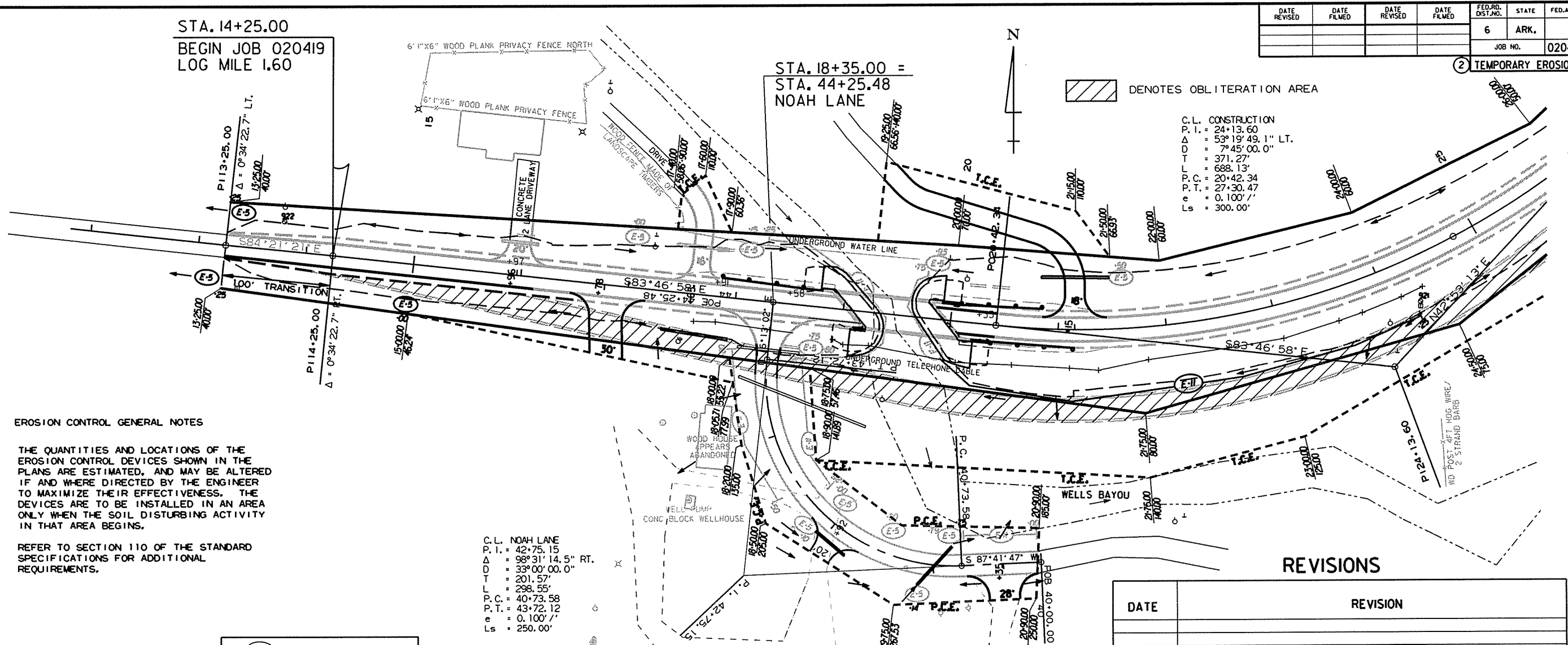


STA. 14+25.00
BEGIN JOB 020419
LOG MILE 1.60

STA. 18+35.00 =
STA. 44+25.48
NOAH LANE

DENOTES OBLITERATION AREA

C.L. CONSTRUCTION
P.I. = 24+13.60
Δ = 53°19'49.1" LT.
D = 7°45'00.0"
T = 371.27'
L = 688.13'
P.C. = 20+42.34
P.T. = 27+30.47
e = 0.100' /'
Ls = 300.00'



EROSION CONTROL GENERAL NOTES

THE QUANTITIES AND LOCATIONS OF THE EROSION CONTROL DEVICES SHOWN IN THE PLANS ARE ESTIMATED, AND MAY BE ALTERED IF AND WHERE DIRECTED BY THE ENGINEER TO MAXIMIZE THEIR EFFECTIVENESS. THE DEVICES ARE TO BE INSTALLED IN AN AREA ONLY WHEN THE SOIL DISTURBING ACTIVITY IN THAT AREA BEGINS.

REFER TO SECTION 110 OF THE STANDARD SPECIFICATIONS FOR ADDITIONAL REQUIREMENTS.

C.L. NOAH LANE
P.I. = 42+75.15
Δ = 98°31'14.5" RT.
D = 33°00'00.0"
T = 201.57'
L = 298.55'
P.C. = 40+73.58
P.T. = 43+72.12
e = 0.100' /'
Ls = 250.00'

(E-5) SAND BAG DITCH CHECKS
(E-11) SILT FENCE

REVISIONS

DATE	REVISION

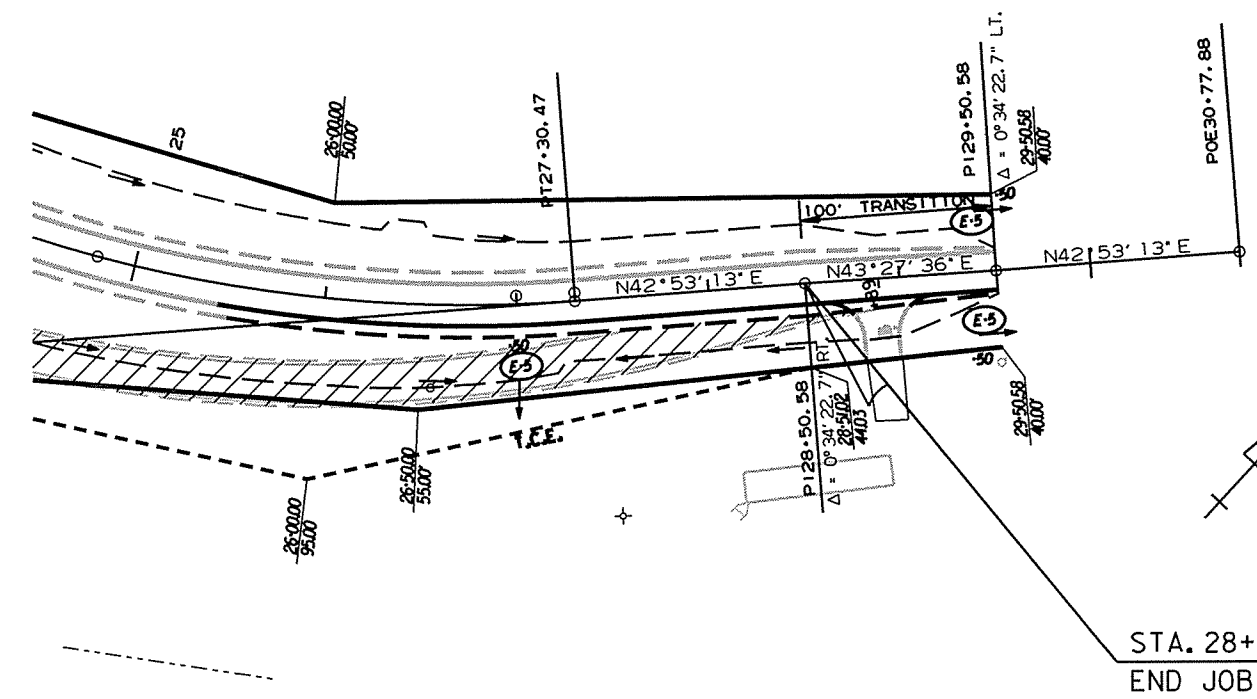
DENOTES OBLITERATION AREA

STAGE 1
CONSTRUCT DETOUR, TEMPORARY DRIVES
AND MOST OF PERMANENT DRIVE STA. 21+15 LT.

STAGE 2
SHIFT TRAFFIC TO DETOUR
CONSTRUCT NEW BRIDGE AND MAIN LANES.

STAGE 3
SHIFT TRAFFIC TO C.L. CONST.
OBLITERATE DETOUR AND FINISH TIE-INS.

END OF JOB
PLACE FINAL STRIPING

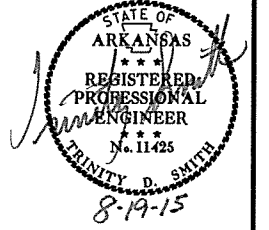


STA. 28+50.58
END JOB 020419

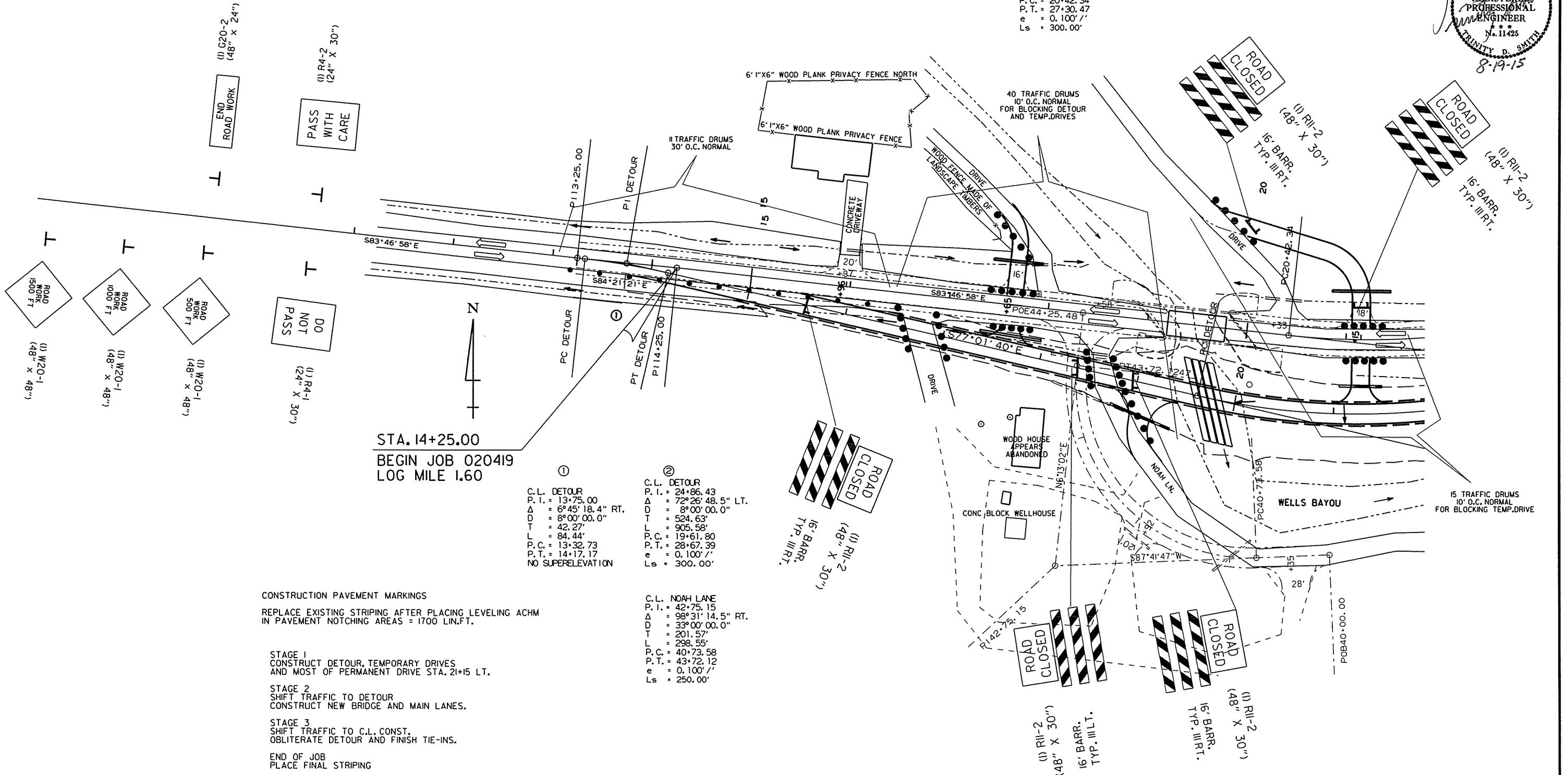
TEMPORARY EROSION CONTROL DETAILS
STAGE 3

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		12	90
				JOB NO. 020419				

2 MAINTENANCE OF TRAFFIC



C.L. CONSTRUCTION
P.I. = 24+13.60
Δ = 53°19'49.1" LT.
D = 7°45'00.0"
T = 371.27'
L = 688.13'
P.C. = 20+42.34
P.T. = 27+30.47
e = 0.100'/'
Ls = 300.00'



STA. 14+25.00
BEGIN JOB 020419
LOG MILE 1.60

①
C.L. DETOUR
P.I. = 13+75.00
Δ = 6°45'18.4" RT.
D = 8°00'00.0"
T = 42.27'
L = 84.44'
P.C. = 13+32.73
P.T. = 14+17.17
NO SUPERELEVATION

②
C.L. DETOUR
P.I. = 24+86.43
Δ = 72°26'48.5" LT.
D = 8°00'00.0"
T = 524.63'
L = 905.58'
P.C. = 19+61.80
P.T. = 28+67.39
e = 0.100'/'
Ls = 300.00'

C.L. NOAH LANE
P.I. = 42+75.15
Δ = 98°31'14.5" RT.
D = 33°00'00.0"
T = 201.57'
L = 298.55'
P.C. = 40+73.58
P.T. = 43+72.12
e = 0.100'/'
Ls = 250.00'

CONSTRUCTION PAVEMENT MARKINGS
REPLACE EXISTING STRIPING AFTER PLACING LEVELING ACHM
IN PAVEMENT NOTCHING AREAS = 1700 LIN.FT.

STAGE 1
CONSTRUCT DETOUR, TEMPORARY DRIVES
AND MOST OF PERMANENT DRIVE STA. 21+15 LT.

STAGE 2
SHIFT TRAFFIC TO DETOUR
CONSTRUCT NEW BRIDGE AND MAIN LANES.

STAGE 3
SHIFT TRAFFIC TO C.L. CONST.
OBLITERATE DETOUR AND FINISH TIE-INS.

END OF JOB
PLACE FINAL STRIPING

7/8/2015

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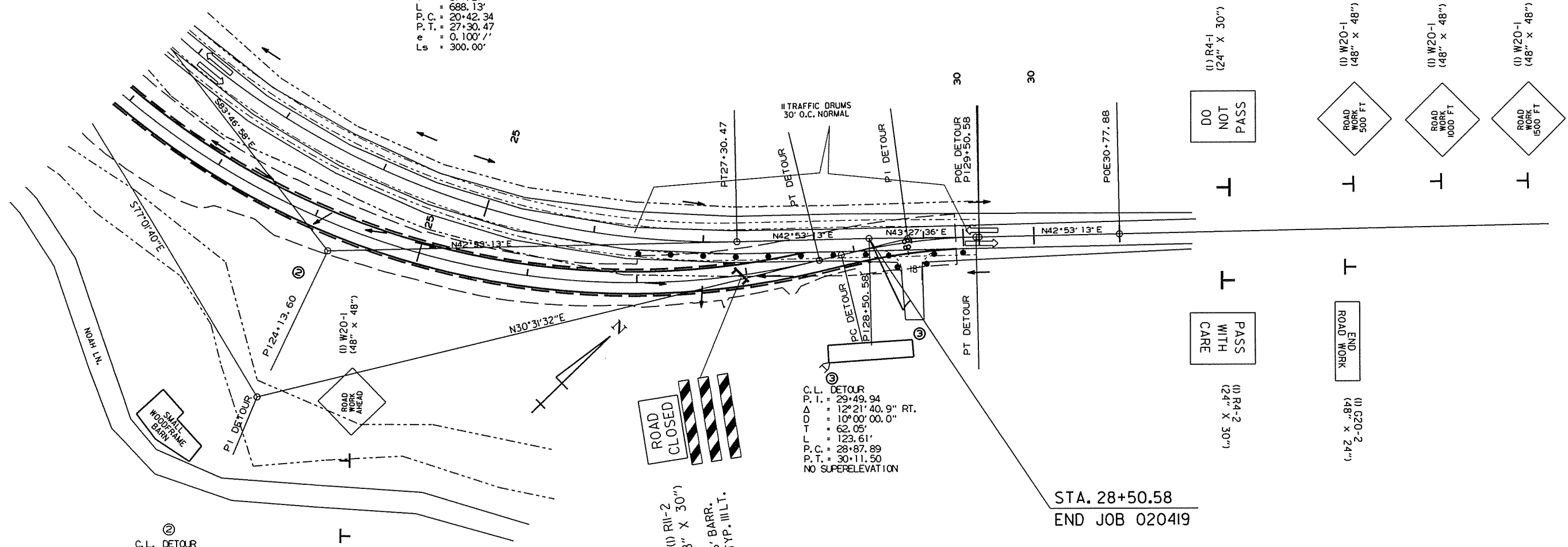
MAINTENANCE OF TRAFFIC
STAGE 1

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		020419	13	90

② MAINTENANCE OF TRAFFIC



C.L. CONSTRUCTION
 P.I. = 24+13.60
 Δ = 53° 19' 49.1" LT.
 D = 7° 45' 00.0"
 T = 371.27'
 L = 688.13'
 P.C. = 20+42.34
 P.T. = 27+30.47
 e = 0.100' / 1'
 Ls = 300.00'



②
 C.L. DETOUR
 P.I. = 29+49.94
 Δ = 12° 21' 40.9" RT.
 D = 10° 00' 00.0"
 T = 62.05'
 L = 123.61'
 P.C. = 28+87.89
 P.T. = 30+11.50
 NO SUPERELEVATION

③
 C.L. DETOUR
 P.I. = 29+49.94
 Δ = 12° 21' 40.9" RT.
 D = 10° 00' 00.0"
 T = 62.05'
 L = 123.61'
 P.C. = 28+87.89
 P.T. = 30+11.50
 NO SUPERELEVATION

STAGE 1
 CONSTRUCT DETOUR, TEMPORARY DRIVES
 AND MOST OF PERMANENT DRIVE STA. 21+15 LT.

STAGE 2
 SHIFT TRAFFIC TO DETOUR
 CONSTRUCT NEW BRIDGE AND MAIN LANES.

STAGE 3
 SHIFT TRAFFIC TO C.L. CONST.
 OBLITERATE DETOUR AND FINISH TIE-INS.

END OF JOB
 PLACE FINAL STRIPING

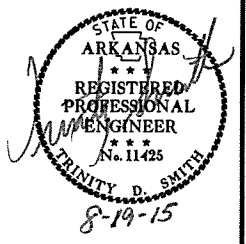
7/8/2015

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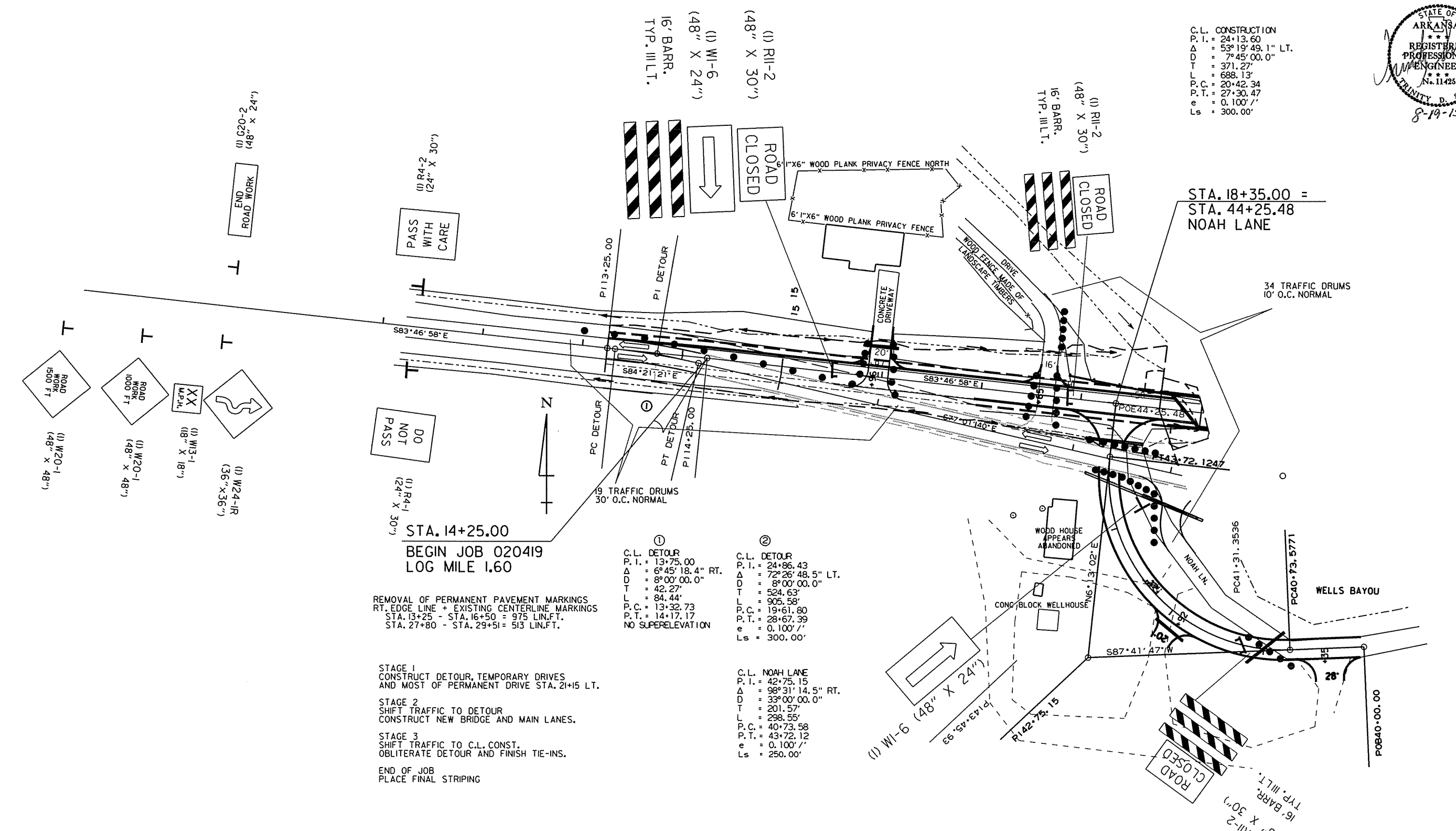
MAINTENANCE OF TRAFFIC
 STAGE 1

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	020419		14	90

2 MAINTENANCE OF TRAFFIC



C.L. CONSTRUCTION
P.I. = 24+13.60
Δ = 53° 19' 49.1" LT.
D = 79' 45' 00.0"
T = 371.27'
L = 688.13'
P.C. = 20+42.34
P.T. = 27+30.47
e = 0.100' /'
Ls = 300.00'



STA. 14+25.00
BEGIN JOB 020419
LOG MILE 1.60

REMOVAL OF PERMANENT PAVEMENT MARKINGS
RT. EDGE LINE + EXISTING CENTERLINE MARKINGS
STA. 13+25 - STA. 16+50 = 975 LIN. FT.
STA. 27+80 - STA. 29+51 = 513 LIN. FT.

STAGE 1
CONSTRUCT DETOUR, TEMPORARY DRIVES
AND MOST OF PERMANENT DRIVE STA. 21+15 LT.

STAGE 2
SHIFT TRAFFIC TO DETOUR
CONSTRUCT NEW BRIDGE AND MAIN LANES.

STAGE 3
SHIFT TRAFFIC TO C.L. CONST.
OBLITERATE DETOUR AND FINISH TIE-INS.

END OF JOB
PLACE FINAL STRIPING

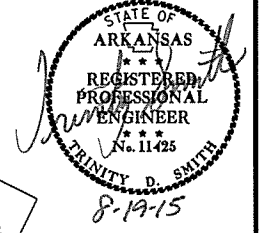
① C.L. DETOUR
P.I. = 13+75.00
Δ = 6° 45' 18.4" RT.
D = 8° 00' 00.0"
T = 42.27'
L = 84.44'
P.C. = 13+32.73
P.T. = 14+17.17
NO SUPERELEVATION

② C.L. DETOUR
P.I. = 24+86.43
Δ = 72° 26' 48.5" LT.
D = 8° 00' 00.0"
T = 524.63'
L = 905.58'
P.C. = 19+61.80
P.T. = 28+67.39
e = 0.100' /'
Ls = 300.00'

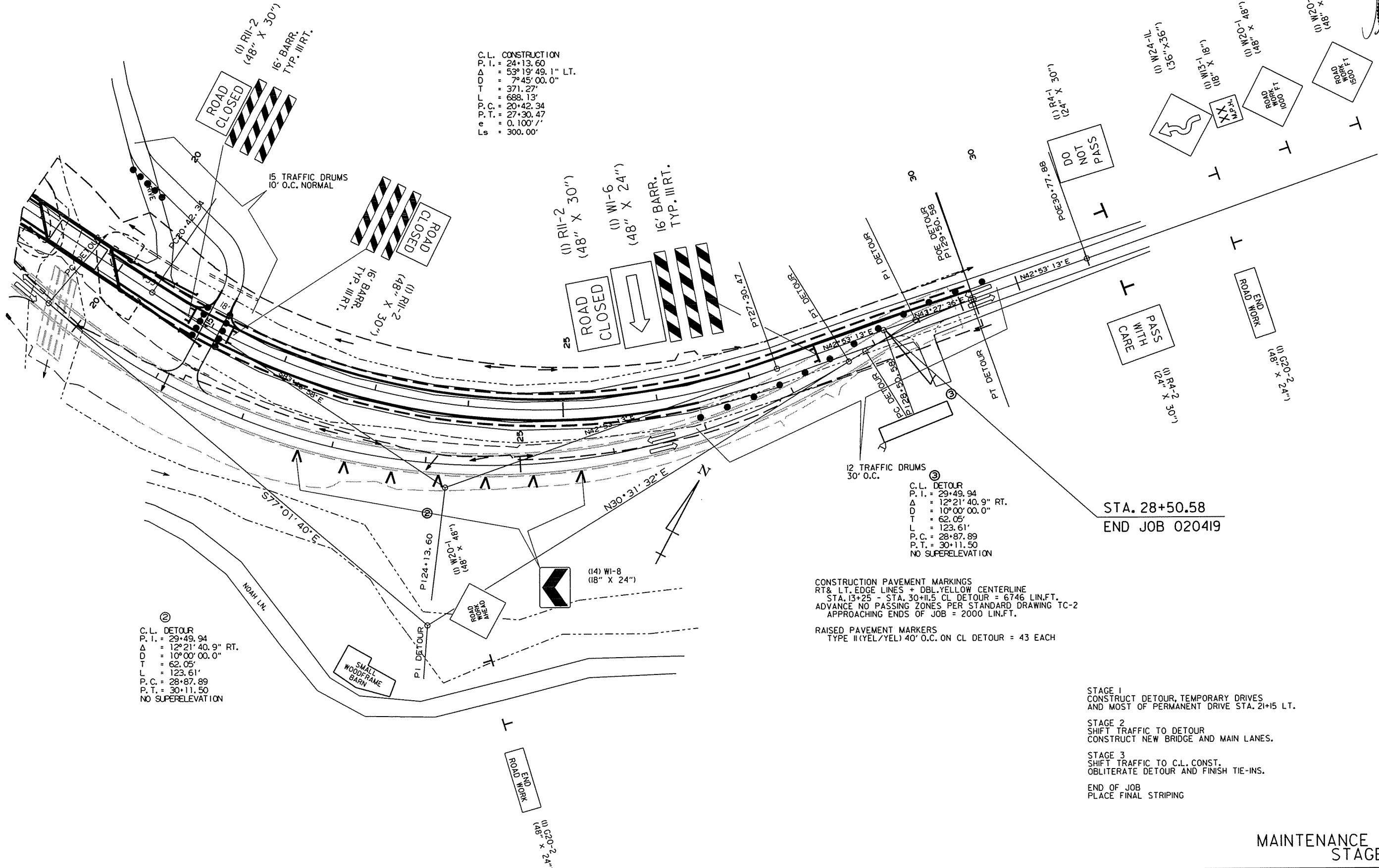
C.L. NOAH LANE
P.I. = 42+75.15
Δ = 98° 31' 14.5" RT.
D = 33° 00' 00.0"
T = 201.57'
L = 298.55'
P.C. = 40+73.58
P.T. = 43+72.12
e = 0.100' /'
Ls = 250.00'

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		15	90
				JOB NO.		020419		

② MAINTENANCE OF TRAFFIC



C.L. CONSTRUCTION
P.I. = 24+13.60
Δ = 53° 19' 49.1" LT.
D = 7° 45' 00.0"
L = 371.27'
P.C. = 688.13'
P.T. = 20+42.34
e = 0.100' /'
Ls = 300.00'



② C.L. DETOUR
P.I. = 29+49.94
Δ = 12° 21' 40.9" RT.
D = 10° 00' 00.0"
L = 62.05'
P.C. = 123.61'
P.T. = 28+87.89
P.T. = 30+11.50
NO SUPERELEVATION

③ C.L. DETOUR
P.I. = 29+49.94
Δ = 12° 21' 40.9" RT.
D = 10° 00' 00.0"
L = 62.05'
P.C. = 28+87.89
P.T. = 30+11.50
NO SUPERELEVATION

CONSTRUCTION PAVEMENT MARKINGS
RT & LT. EDGE LINES + DBL. YELLOW CENTERLINE
STA. 13+25 - STA. 30+11.5 CL DETOUR = 6746 LIN. FT.
ADVANCE NO PASSING ZONES PER STANDARD DRAWING TC-2
APPROACHING ENDS OF JOB = 2000 LIN. FT.

RAISED PAVEMENT MARKERS
TYPE II (YEL/YEL) 40' O.C. ON CL DETOUR = 43 EACH

STA. 28+50.58
END JOB 020419

STAGE 1
CONSTRUCT DETOUR, TEMPORARY DRIVES
AND MOST OF PERMANENT DRIVE STA. 21+15 LT.

STAGE 2
SHIFT TRAFFIC TO DETOUR
CONSTRUCT NEW BRIDGE AND MAIN LANES.

STAGE 3
SHIFT TRAFFIC TO C.L. CONST.
OBLITERATE DETOUR AND FINISH TIE-INS.

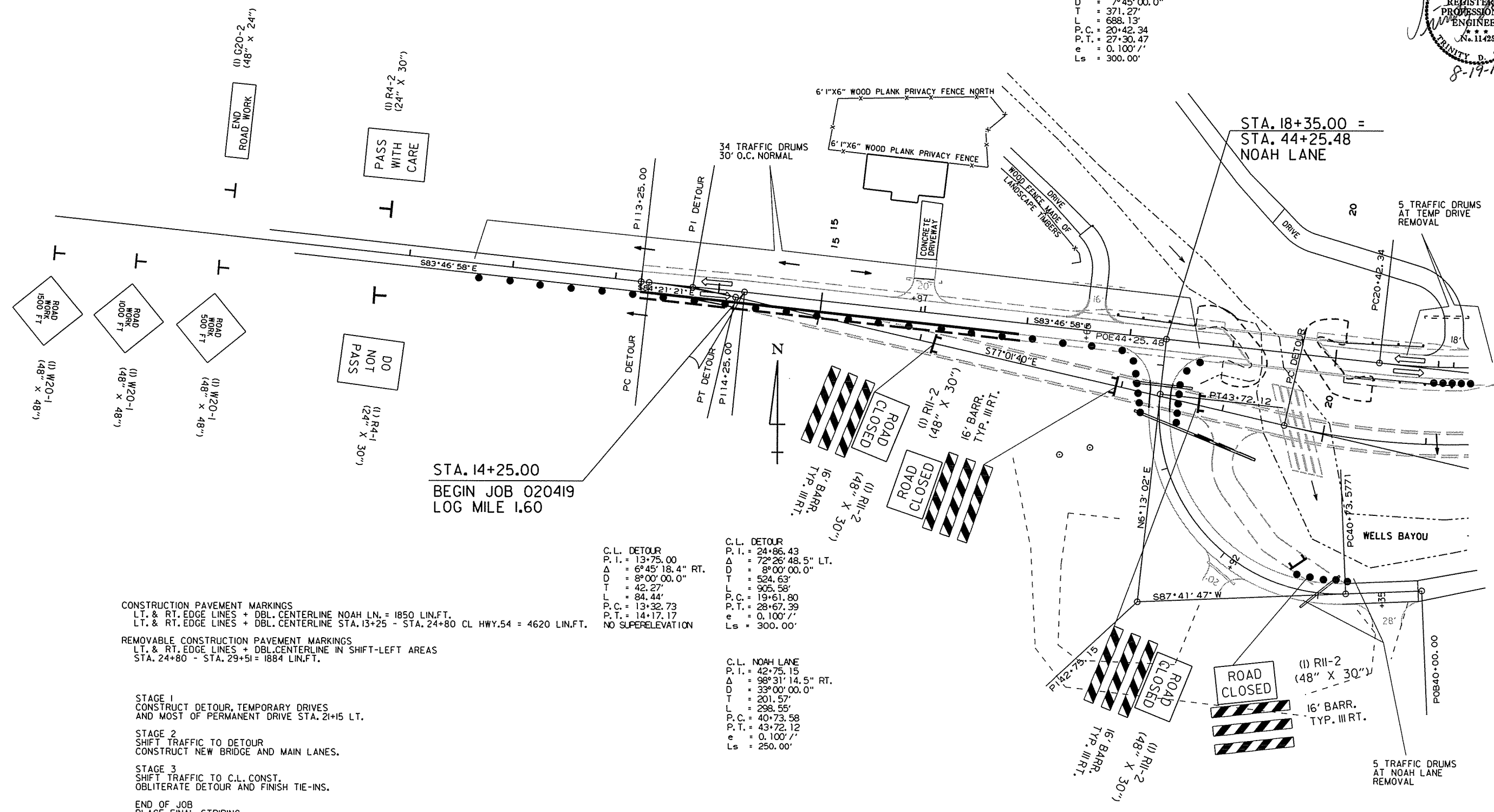
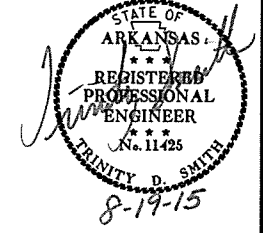
END OF JOB
PLACE FINAL STRIPING

MAINTENANCE OF TRAFFIC
STAGE 2

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	020419		16	90

② MAINTENANCE OF TRAFFIC

C.L. CONSTRUCTION
P.I. = 24+13.60
Δ = 53° 19' 49.1" LT.
D = 7° 45' 00.0"
T = 371.27'
L = 688.13'
P.C. = 20+42.34
P.T. = 27+30.47
e = 0.100' /'
Ls = 300.00'



STA. 14+25.00
BEGIN JOB 020419
LOG MILE 1.60

C.L. DETOUR
P.I. = 13+75.00
Δ = 6° 45' 18.4" RT.
D = 8° 00' 00.0"
T = 42.27'
L = 84.44'
P.C. = 13+32.73
P.T. = 14+17.17
NO SUPERELEVATION

C.L. DETOUR
P.I. = 24+86.43
Δ = 72° 26' 48.5" LT.
D = 8° 00' 00.0"
T = 524.63'
L = 905.58'
P.C. = 19+61.80
P.T. = 28+67.39
e = 0.100' /'
Ls = 300.00'

C.L. NOAH LANE
P.I. = 42+75.15
Δ = 98° 31' 14.5" RT.
D = 33° 00' 00.0"
T = 201.57'
L = 298.55'
P.C. = 40+73.58
P.T. = 43+72.12
e = 0.100' /'
Ls = 250.00'

CONSTRUCTION PAVEMENT MARKINGS
LT. & RT. EDGE LINES + DBL. CENTERLINE NOAH LN. = 1850 LIN.FT.
LT. & RT. EDGE LINES + DBL. CENTERLINE STA. 13+25 - STA. 24+80 CL HWY.54 = 4620 LIN.FT.

REMOVABLE CONSTRUCTION PAVEMENT MARKINGS
LT. & RT. EDGE LINES + DBL. CENTERLINE IN SHIFT-LEFT AREAS
STA. 24+80 - STA. 29+51 = 1884 LIN.FT.

STAGE 1
CONSTRUCT DETOUR, TEMPORARY DRIVES
AND MOST OF PERMANENT DRIVE STA. 21+15 LT.

STAGE 2
SHIFT TRAFFIC TO DETOUR
CONSTRUCT NEW BRIDGE AND MAIN LANES.

STAGE 3
SHIFT TRAFFIC TO C.L. CONST.
OBLITERATE DETOUR AND FINISH TIE-INS.

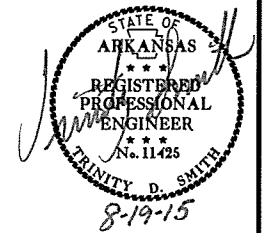
END OF JOB
PLACE FINAL STRIPING

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DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO. 020419							17	90

② MAINTENANCE OF TRAFFIC



C.L. CONSTRUCTION
P.I. = 24+13.60
Δ = 53°19'49.1" LT.
D = 7°45'00.0"
T = 371.27'
L = 688.13'
P.C. = 20+42.34
P.T. = 27+30.47
e = 0.100' / '
Ls = 300.00'

③
C.L. DETOUR
P.I. = 29+49.94
Δ = 12°21'40.9" RT.
D = 10°00'00.0"
T = 62.05'
L = 123.61'
P.C. = 28+87.89
P.T. = 30+11.50
NO SUPERELEVATION

④
C.L. DETOUR
P.I. = 29+49.94
Δ = 12°21'40.9" RT.
D = 10°00'00.0"
T = 62.05'
L = 123.61'
P.C. = 28+87.89
P.T. = 30+11.50
NO SUPERELEVATION

STAGE 1
CONSTRUCT DETOUR, TEMPORARY DRIVES
AND MOST OF PERMANENT DRIVE STA. 21+15 LT.

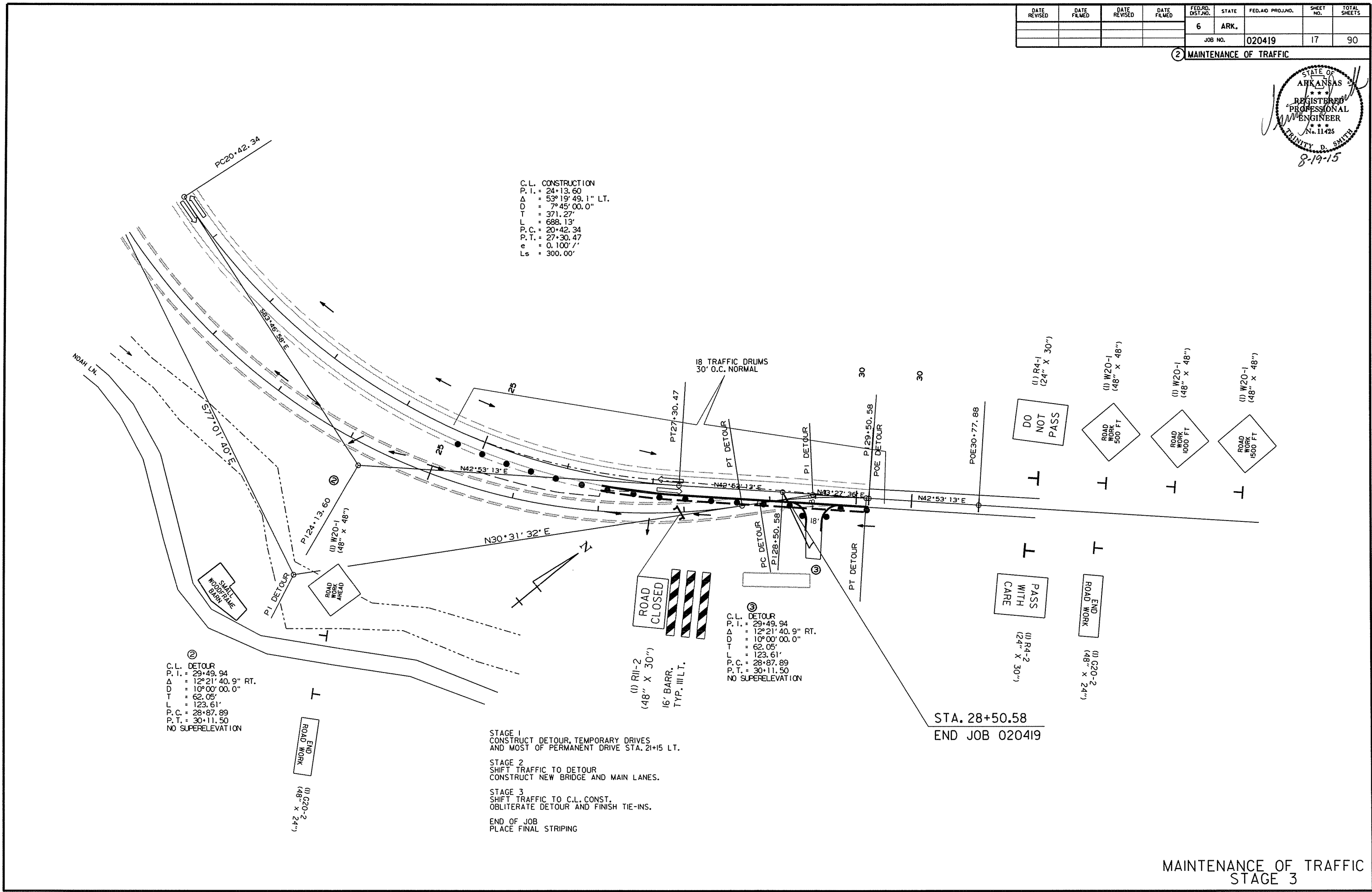
STAGE 2
SHIFT TRAFFIC TO DETOUR
CONSTRUCT NEW BRIDGE AND MAIN LANES.

STAGE 3
SHIFT TRAFFIC TO C.L. CONST.
OBLITERATE DETOUR AND FINISH TIE-INS.

END OF JOB
PLACE FINAL STRIPING

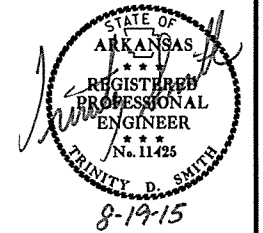
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MAINTENANCE OF TRAFFIC
STAGE 3



DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	020419	18	90	

2 PERMANENT PAVEMENT MARKING DETAILS

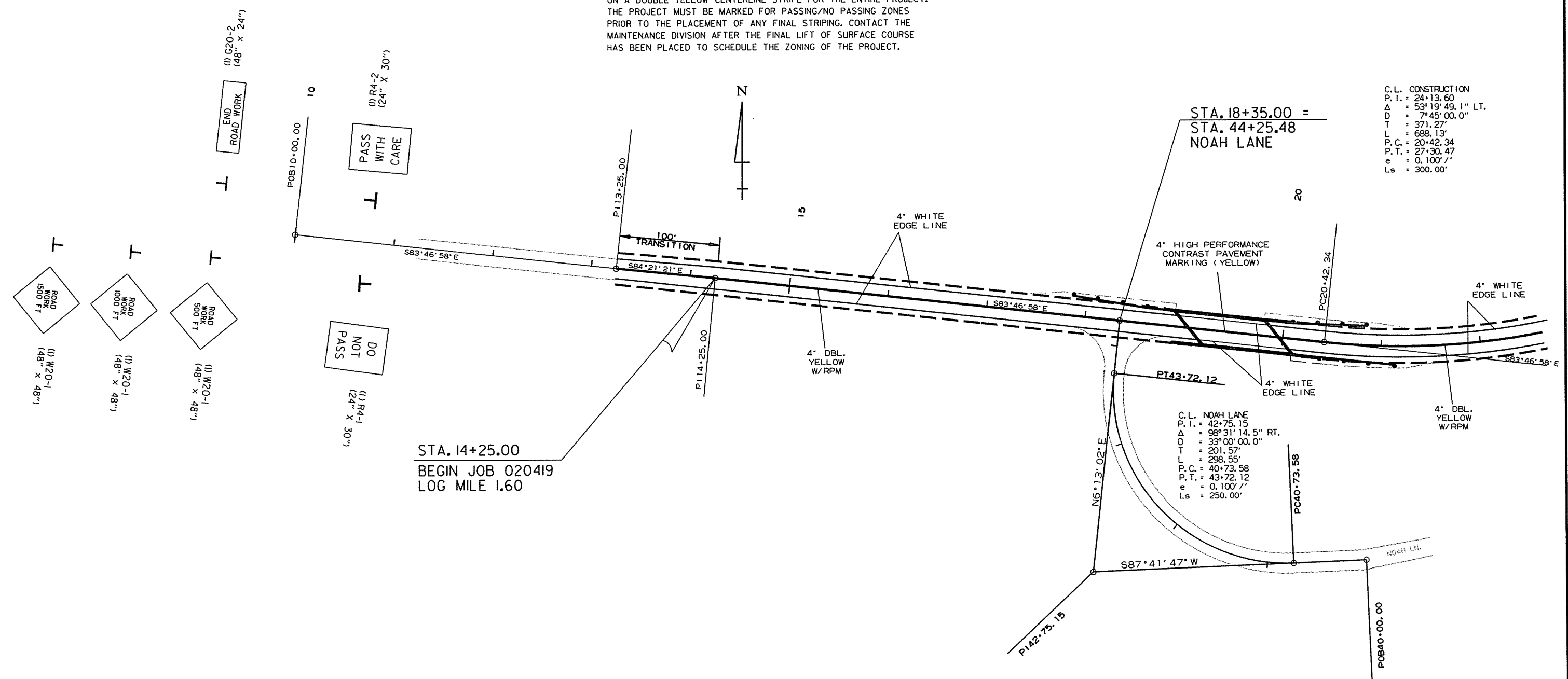


END OF JOB
FINAL STRIPING

REFLECTORIZED PAINT PAVEMENT MARKINGS
 LT. & RT. EDGE LINES HWY. 54 = 3436 LIN.FT. 4" WHITE
 DBL. CENTERLINE HWY. 54 ON ACHM SURFACE= 3064 LIN.FT. 4" YELLOW

HIGH PERFORMANCE CONTRAST PAVEMENT MARKING
 DBL. CENTERLINE ON BRIDGE DECK = 186 LIN.FT. 4" YELLOW

•THE 4" YELLOW STRIPING QUANTITY HAS BEEN ESTIMATED BASED ON A DOUBLE YELLOW CENTERLINE STRIPE FOR THE ENTIRE PROJECT. THE PROJECT MUST BE MARKED FOR PASSING/NO PASSING ZONES PRIOR TO THE PLACEMENT OF ANY FINAL STRIPING. CONTACT THE MAINTENANCE DIVISION AFTER THE FINAL LIFT OF SURFACE COURSE HAS BEEN PLACED TO SCHEDULE THE ZONING OF THE PROJECT.



C.L. CONSTRUCTION
 P.I. = 24+13.60
 Δ = 53°19'49.1" LT.
 D = 7°45'00.0"
 T = 371.27'
 L = 688.13'
 P.C. = 20+42.34
 P.T. = 27+30.47
 e = 0.100' /'
 Ls = 300.00'

STA. 18+35.00 =
 STA. 44+25.48
 NOAH LANE

C.L. NOAH LANE
 P.I. = 42+75.15
 Δ = 98°31'14.5" RT.
 D = 33°00'00.0"
 T = 201.57'
 L = 298.55'
 P.C. = 40+73.58
 P.T. = 43+72.12
 e = 0.100' /'
 Ls = 250.00'

STA. 14+25.00
 BEGIN JOB 020419
 LOG MILE 1.60

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	020419		19	90

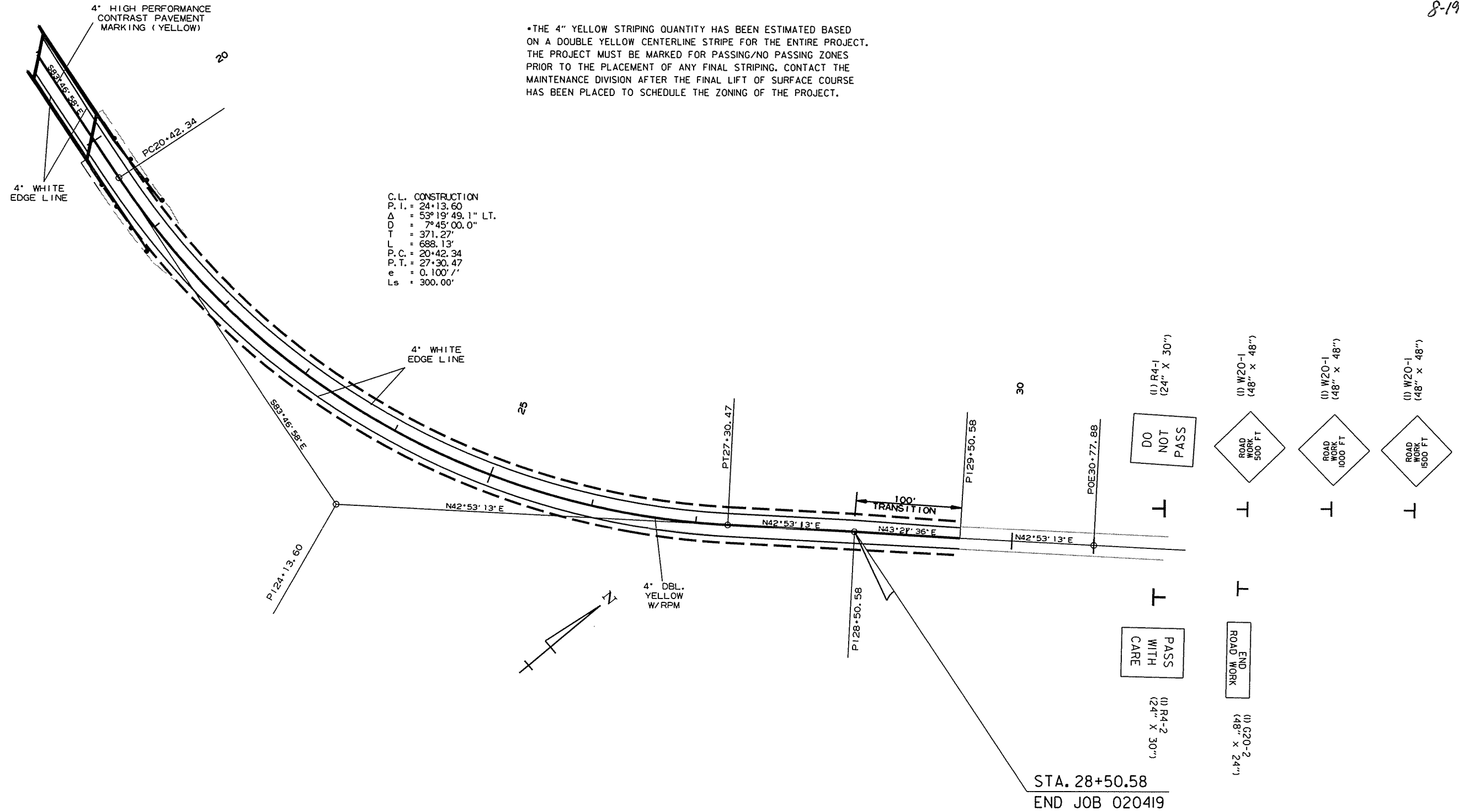
PERMANENT PAVEMENT MARKING DETAILS



END OF JOB
FINAL STRIPING

REFLECTORIZED PAINT PAVEMENT MARKINGS
 LT. & RT. EDGE LINES HWY. 54 = 3436 LIN.FT. 4" WHITE
 DBL. CENTERLINE HWY. 54 ON ACHM SURFACE = 3064 LIN.FT. 4" YELLOW
 HIGH PERFORMANCE CONTRAST PAVEMENT MARKING
 DBL. CENTERLINE ON BRIDGE DECK = 186 LIN.FT. 4" YELLOW

*THE 4" YELLOW STRIPING QUANTITY HAS BEEN ESTIMATED BASED ON A DOUBLE YELLOW CENTERLINE STRIPE FOR THE ENTIRE PROJECT. THE PROJECT MUST BE MARKED FOR PASSING/NO PASSING ZONES PRIOR TO THE PLACEMENT OF ANY FINAL STRIPING. CONTACT THE MAINTENANCE DIVISION AFTER THE FINAL LIFT OF SURFACE COURSE HAS BEEN PLACED TO SCHEDULE THE ZONING OF THE PROJECT.



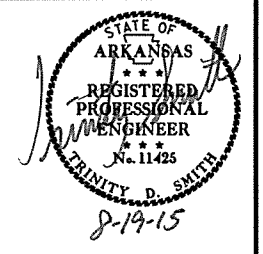
C.L. CONSTRUCTION
 P. I. = 24+13.60
 Δ = 53°19'49.1" LT.
 D = 7°45'00.0"
 T = 371.27'
 L = 688.13'
 P. C. = 20+42.34
 P. T. = 27+30.47
 e = 0.100' /'
 Ls = 300.00'

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DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	020419		20	90

② QUANTITIES



ADVANCE WARNING SIGNS AND DEVICES

SIGN NUMBER	DESCRIPTION	SIGN SIZE	STAGE 1	STAGE 2	STAGE 3	END OF JOB	MAXIMUM NUMBER REQUIRED	TOTAL SIGNS REQUIRED		TRAFFIC DRUMS EACH	BARRICADES (TYPE III)	
								NO.	SQ. FT.		RIGHT	LEFT
											LIN. FT.	
W20-1	ROAD WORK 1500 FT.	48"x48"	2	2	2		2	32.0				
W20-1	ROAD WORK 1000 FT.	48"x48"	2	2	2		2	32.0				
W20-1	ROAD WORK 500 FT.	48"x48"	2		2		2	32.0				
W20-1	ROAD WORK AHEAD	48"x48"	1	1	1		1	16.0				
G20-2	END ROAD WORK	48"x24"	3	3	3		3	24.0				
W24-1R	DOUBLE REVERSE CURVE RT.	36"x36"		1			1	9.0				
W24-1L	DOUBLE REVERSE CURVE LT.	36"x36"		1			1	9.0				
W13-1	SPEED LIMIT (ADVISORY)	24"x24"		2			2	8.0				
R11-2	ROAD CLOSED	48"x30"	6	6	2		6	60.0				
W1-6	LARGE ARROW	48"x24"		3			3	24.0				
W1-8	CHEVRONS	18"x24"		14			14	42.0				
R4-1	DO NOT PASS	24"x30"		2	2		2	10.0				
R4-2	PASS WITH CARE	24"x30"		2	2		2	10.0				
	TRAFFIC DRUMS		82	80	56		82		82			
	TYPE III BARRICADE-RT. (16')		4	3	1		4			64		
	TYPE III BARRICADE-LT. (16')		2	3	1		3				48	
TOTALS:								308.0	82	64	48	

NOTE: THIS IS A LOW TRAFFIC VOLUME ROAD AS DEFINED IN SECTION 604.03, STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION.

CONSTRUCTION PAVEMENT MARKINGS AND PERMANENT PAVEMENT MARKINGS

DESCRIPTION	STAGE 1	STAGE 2	STAGE 3	END OF JOB	REMOVAL OF PERMANENT PAVEMENT MARKINGS	CONSTRUCTION PAVEMENT MARKINGS	REMOVABLE CONSTRUCTION PAVEMENT MARKINGS	RAISED PAVEMENT MARKERS TYPE II (YEL/YEL) EACH	REFLECTORIZED PAINT PAVEMENT MARKING 4"		HIGH PERFORMANCE CONTRAST PAVEMENT MARKING 4" YELLOW
									WHITE	YELLOW	
									LIN. FT.		
REMOVAL OF PERMANENT PAVEMENT MARKINGS		1488			1488						
CONSTRUCTION PAVEMENT MARKINGS	1700	8476				10176					
REMOVABLE CONSTRUCTION PAVEMENT MARKINGS			1884				1884				
RAISED PAVEMENT MARKERS (TYPE II) (YEL/YEL)		43					43				
REFLECTORIZED PAINT PAVEMENT MARKING WHITE (4")				3436					3436		
REFLECTORIZED PAINT PAVEMENT MARKING YELLOW (4")				3064						3064	
HIGH PERFORMANCE CONTRAST PAVEMENT MARKING YELLOW (4")				186							186
TOTALS:					1488	10176	1884	43	3436	3064	186

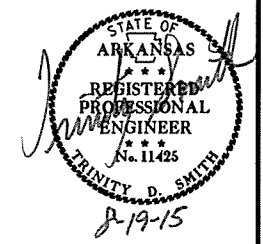
NOTE: THIS IS A LOW TRAFFIC VOLUME ROAD AS DEFINED IN SECTION 604.03, STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION.

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QUANTITIES

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
							JOB NO.	020419
							SHEET NO.	21
							TOTAL SHEETS	90

② QUANTITIES



DUMPED RIPRAP AND FILTER BLANKET

STATION	LOCATION	DUMPED RIPRAP	FILTER BLANKET
		CU. YDS.	SQ. YDS.
ENTIRE PROJECT	TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER	8	16
TOTALS:		8	16

NOTE: QUANTITIES ESTIMATED. SEE SECTION 104.03 OF THE STANDARD SPECIFICATIONS

BENCH MARKS

STATION	LOCATION	BENCH MARKS
		EACH
19+18.00	RT. SIDE OF BRIDGE END	1
TOTAL:		1

NOTE: SHOWN FOR INFORMATION ONLY. BENCH MARKS SHALL BE FURNISHED AND PLACED BY STATE FORCES.

REMOVAL AND DISPOSAL OF CULVERTS

STATION	DESCRIPTION	PIPE CULVERTS
		EACH
15+96.00	24" X 25' PIPE CULVERT ON LT.	1
17+91.00	24" X 24' PIPE CULVERT ON LT.	1
18+58.00	24" X 21' PIPE CULVERT ON RT.	1
20+33.00	24" X 37' PIPE CULVERT ON LT.	1
TOTAL:		4

NOTE: QUANTITIES SHOWN ABOVE SHALL INCLUDE REMOVAL & DISPOSAL OF ALL HEADWALLS AND FLARED END SECTIONS IF APPLICABLE.

CLEARING AND GRUBBING

STATION	STATION	LOCATION	CLEARING	GRUBBING
			STATION	STATION
18+00.00	25+00.00	MAIN LANES	7	7
26+00.00	29+50.00	MAIN LANES	4	4
TOTALS:			11	11

MAILBOXES

LOCATION	MAILBOXES	MAILBOX SUPPORTS	
		(SINGLE)	(DOUBLE)
ENTIRE PROJECT	5	1	2
TOTALS:	5	1	2

GUARDRAIL

STATION	STATION	LOCATION	GUARDRAIL (TYPE A)	THREE BEAM GUARDRAIL TERMINAL	TERMINAL ANCHOR POSTS (TYPE 1)	BRIDGE END TERMINAL
			LIN. FT.	EACH	EACH	EACH
17+85.34	18+79.09	LT. SIDE	75	1	1	
18+97.49	19+18.49	RT. SIDE				1
19+90.91	20+84.66	LT. SIDE	75	1	1	
20+20.91	21+14.66	RT. SIDE	75	1	1	
TOTALS:			225	3	3	1

SELECTED PIPE BEDDING

LOCATION	SELECTED PIPE BEDDING
	CU.YD.
ENTIRE PROJECT TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER	96
TOTAL:	96

NOTE: QUANTITY ESTIMATED. SEE SECTION 104.03 OF THE STD. SPECS.

SOIL LOG

STATION	LOCATION	DEPTH	LIQUID LIMIT	PLASTICITY INDEX	AASHTO CLASSIFICATION	COLOR
		FEET				
15+00.00	5' RT. CL	0-5	ND	NP	A-4(0)	BROWN
24+00.00	5' LT. CL	0-5	19	5	A-4(1)	BROWN

SOIL CHARACTERISTICS TABULATED ABOVE ARE REPRESENTATIVE AT THE LOCATION OF THE SAMPLE, AND FROM SURFACE INDICATIONS ARE TYPICAL FOR THE LIMITS SHOWN. THESE DATA ARE SHOWN FOR INFORMATION ONLY. THE STATE WILL NOT BE RESPONSIBLE FOR VARIATIONS IN THE SOIL CHARACTERISTICS AND/OR EXTENT OF SAME DIFFERING FROM THE ABOVE TABULATIONS.
NP - NON-PLASTIC
ND - NOT DETERMINABLE

EROSION CONTROL

STATION	STATION	LOCATION	PERMANENT EROSION CONTROL					TEMPORARY EROSION CONTROL						
			SEEDING	LIME	MULCH COVER	WATER	SECOND SEEDING APPLICATION	TEMPORARY SEEDING	MULCH COVER	WATER	SAND BAG DITCH CHECKS (E-5)	SILT FENCE (E-11)	*SEDIMENT REMOVAL & DISPOSAL	
			ACRE	TON	ACRE	M.GAL.	ACRE	ACRE	ACRE	M.GAL.	BAG	LIN. FT.	CU. YD.	
13+25.00	29+50.00	CLEARING AND GRUBBING STAGE												
13+25.00	29+50.00	STAGE 1 - MAIN LANES						5.63	5.63	114.9		517	30	
13+25.00	43+40.00	STAGE 2 - MAIN LANES									66	194	21	
17+30.00	27+00.00	STAGE 3 - MAIN LANES	1.33	2.7	1.33	135.7	1.33				44	467	19	
13+75.00	30+14.00	DETOUR						0.88	0.88	18.0				
40+03.67	44+89.00	NOAH LANE	0.20	0.4	0.20	20.4	0.20							
*ENTIRE PROJECT TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER.											52	271	12	
TOTALS:			1.53	3.1	1.53	156.1	1.53	6.51	6.51	132.9	404	2305	82	

BASIS OF ESTIMATE:
LIME2 TONS / ACRE OF SEEDING
WATER.....102.0 M.G. / ACRE OF SEEDING
WATER.....20.4 M.G. / ACRE OF TEMPORARY SEEDING
WATER.....12.6 GAL. / SQ. YD. OF SOLID SODDING
SAND BAG DITCH CHECKS.....22 BAGS / LOCATION

NOTE: THE TEMPORARY EROSION CONTROL DEVICES SHOWN ABOVE AND ON THE PLANS SHALL BE INSTALLED IN SUCH A SEQUENCE AS TO DETER EROSION AND SEDIMENTATION ON U.S. WATERWAYS AS EXPLAINED BY THE NATIONAL POLLUTANT DISCHARGE ELIMINATION SYSTEM PERMIT.

*QUANTITIES ESTIMATED.

QUANTITIES

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	020419		22	90

2 QUANTITIES

4" PIPE UNDERDRAIN

STATION	STATION	LOCATIONS	4" PIPE UNDERDRAINS	UNDERDRAIN OUTLET PROTECTORS
			LIN. FT.	EACH
* ENTIRE PROJECT TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER			500	8
TOTALS:			500	8

* NOTE: QUANTITIES ESTIMATED.
SEE SECTION 104.03 OF THE STD. SPECS.

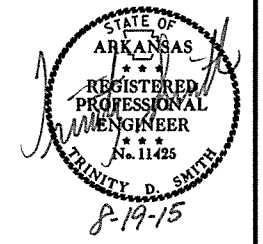
REMOVAL AND DISPOSAL OF ITEMS

STATION	STATION	LOCATION	CONCRETE DRIVEWAYS
			SQ. YD.
15+96.00		CONCRETE DRIVE ON LT.	85
TOTAL:			85

RUMBLE STRIPS IN ASPHALT SHOULDERS

STATION	STATION	LOCATION	* RUMBLE STRIPS IN ASPHALT SHOULDERS
			LIN. FT.
14+25.00	28+50.58	RT. MAIN LANES	753
14+25.00	28+50.58	LT. MAIN LANES	794
TOTAL:			1547

* QUANTITY ESTIMATED.
SEE SECTION 104.03 OF THE STD. SPECS.
TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER.



TEMPORARY CULVERTS

STATION	DESCRIPTION	TEMPORARY CULVERTS			STD. DWG. NOS.
		18"	24"	72"	
		LIN. FT.			
18+73.00	RT. MAIN LANES		126	344	PCC-1, PCM-1, PCP-1, PCP-2
19+69.00	DETOUR - QUAD PIPE CULVERT ON 25° RT. FWD. SKEW			344	PCC-1, PCM-1
21+35.00	DETOUR	72			PCC-1, PCM-1, PCP-1, PCP-2
TOTALS:		72	126	344	

NOTE: FOR R.C. PIPE CULVERT INSTALLATIONS USE TYPE 3 BEDDING UNLESS OTHERWISE SPECIFIED.

NOTE: FOR C.M. PIPE CULVERT INSTALLATIONS USE TYPE 2 BEDDING UNLESS OTHERWISE SPECIFIED.

EARTHWORK

STATION	STATION	LOCATION / DESCRIPTION	UNCLASSIFIED EXCAVATION	COMPACTED EMBANKMENT	* SOIL STABILIZATION
			CU. YD.		TON
13+25.00	29+50.58	STAGE 1-DETOUR CONST.	212	9148	
13+25.00	29+50.58	STAGE 2-MAIN LANES	344	11760	
13+25.00	29+50.58	STAGE 3-DETOUR OBLITERATION	10064	329	
ENTIRE PROJECT APPROACHES				1775	
BRIDGE EARTHWORK			140		
40+00.00	44+14.00	NOAH LANE	276	901	
* ENTIRE PROJECT TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER					200
TOTALS:			11036	23913	200

* QUANTITY ESTIMATED.
SEE SECTION 104.03 OF THE STD. SPECS.

NOTE: EARTHWORK QUANTITIES SHOWN ABOVE SHALL BE PAID AS PLAN QUANTITY.

DRIVEWAYS & TURNOUTS

STATION	SIDE	LOCATION	WIDTH FEET	PORTLAND CEMENT CONCRETE DRIVEWAY SQ. YD.	ACHM SURFACE COURSE (1/2") 220 LBS. PER SQ. YD. (PG 64-22)		AGGREGATE BASE COURSE (CLASS 7) TON	SIDE DRAINS		STANDARD DRAWINGS
					SQ. YD.	TON		24"	21"X15"	
								LIN. FT.		
15+96.00	LT.	MAIN LANES	20	81.09				34		PCC-1, PCM-1, PCP-1, PCP-2
16+78.00	RT.	MAIN LANES	30		52.21	5.74	81.78			
17+65.00	LT.	MAIN LANES	16		30.43	3.35	83.36	48		PCC-1, PCM-1, PCP-1, PCP-2
18+35.00	RT.	MAIN LANES	20		117.44	12.92	504.12	58		PCC-1, PCM-1, PCP-1, PCP-2
21+15.00	LT.	MAIN LANES	18		33.54	3.69	256.25	62		PCC-1, PCM-1, PCP-1, PCP-2
28+89.00	RT.	MAIN LANES	18		33.54	3.69	26.30			
40+35.00	LT.	NOAH LANE	20		36.65	4.03	18.76			
41+00.00		NOAH LANE-CROSS DRAIN						50		PCC-1, PCM-1, PCP-1, PCP-2
41+92.00	LT.	NOAH LANE	28		49.10	5.40	29.41	34		PCC-1, PCM-1, PCP-1, PCP-2
* ENTIRE PROJECT TEMPORARY DRIVES							400.00			
TOTALS:				81.09	352.91	38.82	1399.98	202	84	

BASIS OF ESTIMATE:
ACHM SURFACE COURSE (1/2").....94.4% MIN. AGGR.....5.6% ASPHALT BINDER
MAXIMUM NUMBER OF GYRATIONS = 115 FOR PG 64-22

* QUANTITY ESTIMATED
SEE SECTION 104.03 OF THE STD. SPECS.
TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER.

NOTE: FOR R.C. PIPE CULVERT INSTALLATIONS USE TYPE 3 BEDDING UNLESS OTHERWISE SPECIFIED.
NOTE: FOR C.M. PIPE CULVERT INSTALLATIONS USE TYPE 2 BEDDING UNLESS OTHERWISE SPECIFIED.

EROSION CONTROL MATTING

STATION	STATION	LOCATION	LENGTH	CLASS 3
			LIN. FT.	SQ. YD.
14+00.00	15+25.00	RT. OF MAIN LANES	125.00	111.11
14+75.00	15+79.00	LT. OF MAIN LANES	104.00	92.44
16+13.00	17+41.00	LT. OF MAIN LANES	128.00	113.78
17+00.00	17+34.00	RT. OF MAIN LANES	34.00	30.22
17+89.00	18+37.00	LT. OF MAIN LANES	48.00	42.67
17+95.00	18+15.00	RT. OF MAIN LANES	20.00	17.78
26+75.00	28+75.00	LT. OF MAIN LANES	200.00	177.78
27+25.00	28+75.00	RT. OF MAIN LANES	150.00	133.33
41+12.00	41+76.00	LT. OF NOAH LANE	64.00	56.89
41+25.00	42+25.00	RT. OF NOAH LANE	100.00	88.89
42+05.00	42+50.00	LT. OF NOAH LANE	45.00	40.00
ENTIRE PROJECT TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER.			108.00	96.00
TOTAL:				1000.89

NOTE: AVERAGE WIDTH = 8'-0"

QUANTITIES

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REMOVAL AND DISPOSAL OF FENCE

STATION	STATION	LOCATION	FENCE LIN. FT.
17+40.00		WOOD FENCE ON LT.	17
TOTAL:			17

COLD MILLING ASPHALT PAVEMENT

STATION	STATION	LOCATION	AVG. WIDTH	COLD MILLING ASPHALT PAVEMENT
			FEET	SQ. YD.
13+25.00	14+25.00	MAIN LANES	20	222.22
28+50.58	29+50.58	MAIN LANES	20	222.22
TOTAL:				444.44

NOTE: AVERAGE MILLING DEPTH 1".

APPROACH GUTTERS

STATION	STATION	LOCATION	APPROACH GUTTER (TYPE SPECIAL)	REINFORCING STEEL-RDWY. (GR. 60)
			CU.YD.	POUND
18+61.49	18+88.49	LT. SIDE	3.77	317
18+91.49	19+18.49	RT. SIDE	3.77	317
19+81.51	20+08.51	LT. SIDE	3.77	317
20+11.51	20+38.51	RT. SIDE	3.77	317
TOTALS:			15.08	1268

NOTE: USE "W" = 4'-0"

BASE AND SURFACING

STATION	STATION	LOCATION	LENGTH FEET	AGGREGATE BASE COURSE (CLASS 7)		TACK COAT				ACHM BINDER COURSE (1")				ACHM SURFACE COURSE (1/2")			
				TON / STATION	TON	AVG. WID. FEET	SQ.YD.	GALLONS / SQ.YD.	GALLON	AVG. WID. FEET	SQ.YD.	POUND / SQ.YD.	PG 64-22 TON	AVG. WID. FEET	SQ.YD.	POUND / SQ.YD.	PG 64-22 TON
				MAIN LANES													
13+25.00	14+25.00	TRANSITION	100.00	VAR.	52.88	VAR.	316.67	0.03	9.50	VAR.	50.92	440.00	11.20	29.00	322.22	VAR.	37.90
14+25.00	15+96.00	NOTCH, WIDENING, & OVERLAY	171.00	105.75	180.83	22.17	421.23	0.03	12.64	2.17	41.23	440.00	9.07	34.00	646.00	220.00	71.06
15+96.00	19+03.49	FULL DEPTH	307.49	183.50	564.24	22.33	762.92	0.03	22.89	22.33	762.92	440.00	167.84	34.00	1161.63	220.00	127.78
19+96.51	24+80.00	FULL DEPTH	483.49	183.50	887.20	22.33	1199.59	0.03	35.99	22.33	1199.59	440.00	263.91	34.00	1826.52	220.00	200.92
24+80.00	28+00.00	FULL DEPTH	320.00	167.75	536.80	22.17	788.27	0.03	23.65	22.17	788.27	440.00	173.42	34.00	1208.89	220.00	132.98
28+00.00	28+50.58	NOTCH, WIDENING, & OVERLAY	50.58	90.00	45.52	VAR.	422.97	0.03	12.69	2.17	12.20	440.00	2.68	34.00	191.08	220.00	21.02
28+50.58	29+50.58	TRANSITION	100.00	VAR.	42.10					VAR.	66.77	440.00	14.69	29.00	322.22	VAR.	46.50
DETOUR																	
13+75.04	16+51.52	TAPER	276.48	VAR.	293.50									VAR.	559.29	330.00	92.28
16+51.82	27+91.00	FULL DEPTH	1139.18	145.75	1660.35									24.00	3037.81	330.00	501.24
27+91.00	29+93.06	TAPER	202.06	VAR.	200.10									VAR.	379.81	330.00	62.67
NOAH LANE																	
40+00.00	40+79.00	TRANSITION	79.00	51.13	40.39									20.00	175.56	220.00	19.31
40+79.00	43+74.00	FULL DEPTH	295.00	102.25	301.64									20.00	655.56	220.00	72.11
43+74.00	44+14.00	TURNOUT	40.00	VAR.	52.70									VAR.	117.56	220.00	12.93
ADDITIONAL FOR GRADE CHANGE																	
14+25.00	15+96.00	TRANSITION TO FULL DEPTH	171.00			VAR.	275.11	0.03	8.25	20.00	380.00	660.00	125.40	20.00	380.00	220.00	41.80
28+00.00	28+50.58	TRANSITION TO NOTCH, WIDENING, & OVERLAY	50.58			VAR.	179.83	0.03	5.39	20.00	112.40	440.00	24.73	20.00	112.40	220.00	12.36
ADDITIONAL FOR LEVELING																	
14+25.00	15+96.00	HWY. 54	171.00			20.00	380.00	0.10	38.00					20.00	380.00	VAR.	47.50
28+00.00	28+50.58	HWY. 54	50.58			20.00	112.40	0.10	11.24					20.00	112.40	VAR.	14.00
ADDITIONAL FOR SUPERELEVATION AND GUARDRAIL WIDENING																	
17+42.34	18+88.49	SUPERELEVATION AND GUARDRAIL ON LT.	146.15	VAR.	27.20									VAR.	76.36	220.00	8.40
17+72.34	19+18.49	SUPERELEVATION AND BRIDGE END TERMINAL ON RT.	146.15	VAR.	66.30									VAR.	76.64	220.00	8.43
19+81.51	28+35.47	SUPERELEVATION AND GUARDRAIL ON LT.	853.96	VAR.	214.50									VAR.	76.36	220.00	8.40
20+11.51	29+50.58	SUPERELEVATION AND GUARDRAIL ON RT.	939.07	VAR.	573.50									VAR.	76.36	220.00	8.40
TOTALS:					5739.75		4858.99		180.24		3414.30		792.94		11894.67		1547.99

BASIS OF ESTIMATE:

ACHM SURFACE COURSE (1/2").....94.4% MIN. AGGR.....5.6% ASPHALT BINDER
 ACHM BINDER COURSE (1").....95.6% MIN. AGGR.....4.4% ASPHALT BINDER
 MAXIMUM NUMBER OF GYRATIONS = 115 FOR PG 64-22

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. PROJ. NO.	STATE	FED. PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		23	90

QUANTITIES

ACHM PATCHING OF EXISTING ROADWAY

DESCRIPTION	TON
ENTIRE PROJECT - TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER	25
TOTAL:	25

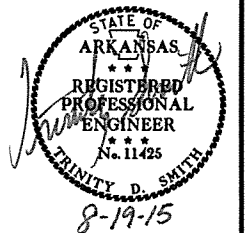
NOTE: QUANTITY ESTIMATED
 SEE SECTION 104.03 OF THE STD. SPECS.

ASPHALT CONCRETE PATCHING FOR MAINTENANCE OF TRAFFIC

LOCATION	TON	TACK COAT
		GALLON
ENTIRE PROJECT - TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER	7	14
TOTALS:	7	14

BASIS OF ESTIMATE:

ASPHALT CONCRETE PATCHING FOR MAINTENANCE OF TRAFFIC...25 TON/MILE
 TACK COAT FOR MAINTENANCE OF TRAFFIC.....50 GAL./MILE



DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	020419		24	90
				07068	QUANTITIES		48264	

SCHEDULE OF BRIDGE QUANTITIES - JOB NO. 020419

BRIDGE NO.	CODE NO.	NAME PLATE	TITLE	UNIT OF STRUCTURE	ITEM NO.	205	801	802	802	803	804	805	805	805	805	807	809	812	816	816	
					ITEM	REMOVAL OF EXISTING BRIDGE STRUCTURE (SITE NO.)	UNCLASSIFIED EXCAVATION FOR STRUCTURES-BRIDGE	CLASS S CONCRETE-BRIDGE	CLASS S(AE) CONCRETE-BRIDGE	CLASS 1 PROTECTIVE SURFACE TREATMENT	REINFORCING STEEL-BRIDGE (GRADE 60)	CONCRETE PILING (14' SQ.)	CONCRETE PILING (18' SQ.)	TEST PILE (14' SQ.)	TEST PILE (18' SQ.)	STRUCTURAL STEEL IN BEAM SPANS (M270, GRADE 50W)	PERFORMED JOINT SEAL	BRIDGE NAME PLATE (TYPE D)	FILTER BLANKET	DUMPED RIPRAP	
					UNIT	LUMP SUM	CU. YD.	CU. YD.	CU. YD.	GAL.	LB.	LIN. FT.	LIN. FT.	LIN. FT.	LIN. FT.	LB.	LIN. FT.	EACH	SQ. YD.	CU. YD.	
07068	X071	WELLS BAYOU		BENT NOS. 1 & 4			6	59.77		0.6	7,315	315		40		1,599			487	270	
				BENT NOS. 2 & 3				35.73			4,140		385		40						
				90'-0" CONT. COMP. W-BEAM UNIT					94.90	7.4	27,565					47,601	91.0	1			
				SITE NO. 1		1															
TOTALS FOR JOB NO. 020419							6	95.50	94.90	8.0	39,020	315	385	40	40	49,200	91.0	1	487	270	

AILEEN SCHUBEL
DESIGN SECTION SUPERVISOR



BRIDGE ENGINEER

SCHEDULE OF BRIDGE QUANTITIES
WELLS BAYOU STR. & APPRS. (S)
LINCOLN COUNTY
ROUTE 54 SEC. 3
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.
DRAWN BY: DDD DATE: 10/20/05 FILENAME: b020419.q1.dgn
CHECKED BY: AMS DATE: 7/11/13 SCALE: NONE
DESIGNED BY: --- DATE: ---
BRIDGE NO. **07068** DRAWING NO. **48264**

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. PROJ. NO.	STATE	FED. AD PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	020419		26	90

2 SURVEY CONTROL DETAILS



COORDINATES
FEET
ARKANSAS STATE PLANE, BASED ON GPS
CONTROL, PROJECTED TO GROUND.

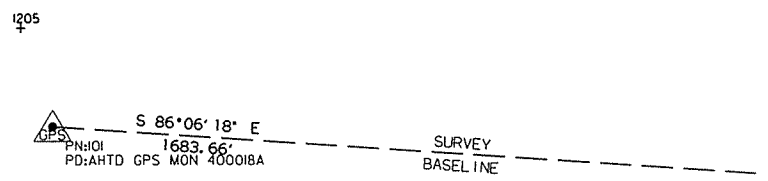
Point	Northing	Easting	Elevation
1	1762066.8560	1441668.1348	168.2648
2	1762026.4538	1442063.9238	167.8068
3	1762435.1869	1442310.4123	165.1897
100	1762206.3931	1440899.5981	167.9442
101	1762320.7600	1439219.8232	164.6023
200	1762807.3117	1434838.6131	168.1961
201	1762029.5519	1442663.3649	166.0075
900	-100007.6830	-100007.6830	168.2900
901	-100007.6830	-100007.6830	167.8220
902	-100007.6830	-100007.6830	163.4650
903	-100007.6830	-100007.6830	163.8540
904	-100007.6830	-100007.6830	164.7910
905	-100007.6830	-100007.6830	166.2110
906	-100007.6830	-100007.6830	166.4590
907	-100007.6830	-100007.6830	167.4630
908	-100007.6830	-100007.6830	167.5740
909	-100007.6830	-100007.6830	167.2960
910	-100007.6830	-100007.6830	166.7510
911	-100007.6830	-100007.6830	167.8080
912	-100007.6830	-100007.6830	167.6480
913	-100007.6830	-100007.6830	169.6230
914	-100007.6830	-100007.6830	167.7960
915	-100007.6830	-100007.6830	171.5890
916	-100007.6830	-100007.6830	167.7850
917	-100007.6830	-100007.6830	165.9590
918	-100007.6830	-100007.6830	166.5320
919	-100007.6830	-100007.6830	165.9880
920	-100007.6830	-100007.6830	167.4630
921	1762113.2427	1442006.0682	165.9880
922	1762190.9444	1440954.1732	167.4630
1000	1762115.2351	1441598.2960	168.6395
1100	1762266.9886	1441311.6778	167.7273
1101	1762266.9886	1441311.6778	167.7273
1200	1762507.9174	1437543.6894	165.7872
1201	1762624.5961	1436440.2142	166.2486
1202	1762763.0834	1435247.5795	169.0264
1203	1762637.9072	1436701.8959	166.8451
1204	1762507.3655	1437959.4160	165.0305
1205	1762372.2722	1439203.1296	165.1243
1206	1762238.7898	1440479.8988	167.0601
1207	1761663.4413	1442811.9048	166.3728
1500	1762221.3930	1440794.2916
1501	1762154.7128	1440788.8684
1502	1762133.2737	1440994.9894
1503	1762216.4527	1441002.4625
1504	1762115.0131	1441572.8269
1505	1762064.5859	1441577.1769
1506	1762028.6840	1441762.4321
1507	1762114.3878	1441767.4463
1508	1762087.1115	1441988.2432
1509	1762084.0922	1442148.1039
1510	1761901.9638	1442173.7294
1511	1761912.9949	1441978.7214
1512	1762370.0792	1442229.3498
1513	1762519.8269	1442369.2679
1514	1762479.9493	1442411.7538
1515	1762333.6020	1442273.7973
1516	1762180.5839	1441540.1724
1517	1762112.2435	1441696.8065
1518	1762046.3013	1441686.7204
1519	1762092.1493	1441465.7990

USE CAF = 1.0 FOR STAKEOUT FOR THIS PROJECT TO CONVERT TO GRID USE CAF = 0.9999131764
 GRID DISTANCE = GROUND DISTANCE X CAF.
 GROUND COORDINATES ARE STORED UNDER FILE NAME S020419go.ct1
 HORIZONTAL DATUM: NAD 83
 VERTICAL DATUM: NGVD 88
 REFERENCE POINTS (1500 SERIES) TO BE USED TO ESTABLISH CONTROL, NOT TO BE USED FOR VERTICAL CONTROL POINTS BY RESECTION.
 BASIS OF BEARINGS BASED ON GPS PTS 400018
 ARKANSAS STATE PLANE GRID
 COORDINATES SOUTH ZONE
 GRID AZIMUTH = ASTRONOMICAL
 AZIMUTH - CONVERGENCE ANGLE.
 PN: 100

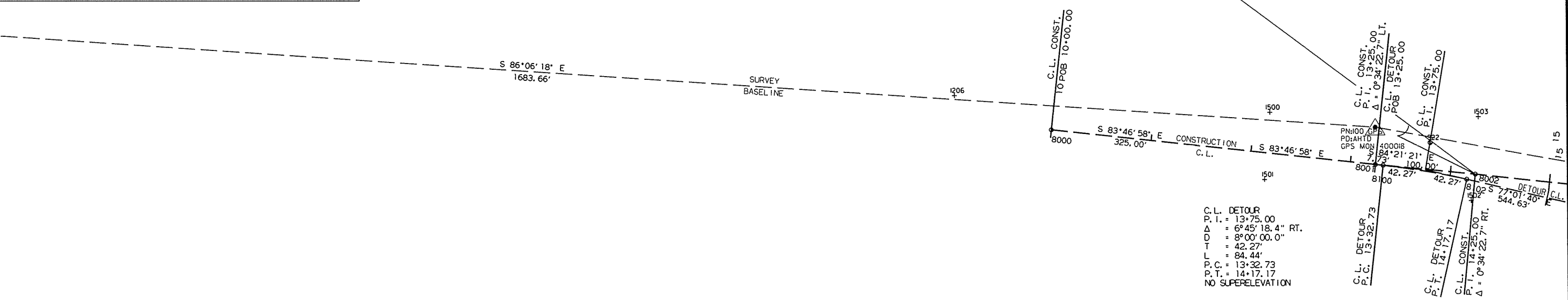
CONST				
POINT NO.	TYPE	STATION	NORTHING	EASTING
8000	POB	10+00.00	1762204.5551	1440576.4977
8001	PI	13+25.00	1762169.3583	1440899.5862
8002	PI	14+25.00	1762159.5231	1440999.1013
8003	PC	20+42.34	1762092.6668	1441612.8079
8005	PT	27+30.47	1762324.4858	1442234.5570
8006	PI	28+50.58	1762412.4872	1442316.2954
8011	PI	29+50.58	1762485.0729	1442385.0801
8007	POE	30+77.88	1762578.3486	1442471.7175

NOAH LN.				
POINT NO.	TYPE	STATION	NORTHING	EASTING
8200	POB	40+00.00	1761872.7508	1441654.0102
8201	PC	40+73.58	1761869.7935	1441580.4925
8203	PT	43+72.12	1762062.0799	1441400.9117
8204	POE	44+25.48	1762115.1210	1441406.6899

DETOUR				
POINT NO.	TYPE	STATION	NORTHING	EASTING
8001	POB	13+25.00	1762169.3583	1440899.5862
8100	PC	13+32.73	1762168.5210	1440907.2722
8102	PT	14+17.17	1762154.4549	1440990.4818
8103	PC	19+61.80	1762032.1962	1441521.2121
8105	PT	28+67.39	1762366.3426	1442298.9187
8106	PC	28+87.89	1762384.0031	1442309.3321
8108	PT	30+11.50	1762482.9133	1442383.0742
8011	POE	30+14.45	1762485.0729	1442385.0801

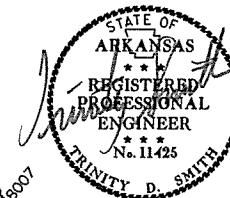


STA. 14+25.00
 BEGIN JOB 020419
 LOG MILE 1.60



DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO. 020419							27	90

2 SURVEY CONTROL DETAILS



STA. 28+50.58
END JOB 020419

C.L. DETOUR
P.I. = 24+86.43
Δ = 72°26'48.5" LT.
D = 8°00'00.0"
T = 524.63'
L = 905.58'
P.C. = 19+61.80
P.T. = 28+67.39
e = 0.100'/'
Ls = 300.00'

C.L. CONSTRUCTION
P.I. = 24+13.60
Δ = 53°19'49.1" LT.
D = 7°45'00.0"
T = 371.27'
L = 688.13'
P.C. = 20+42.34
P.T. = 27+30.47
e = 0.100'/'
Ls = 300.00'

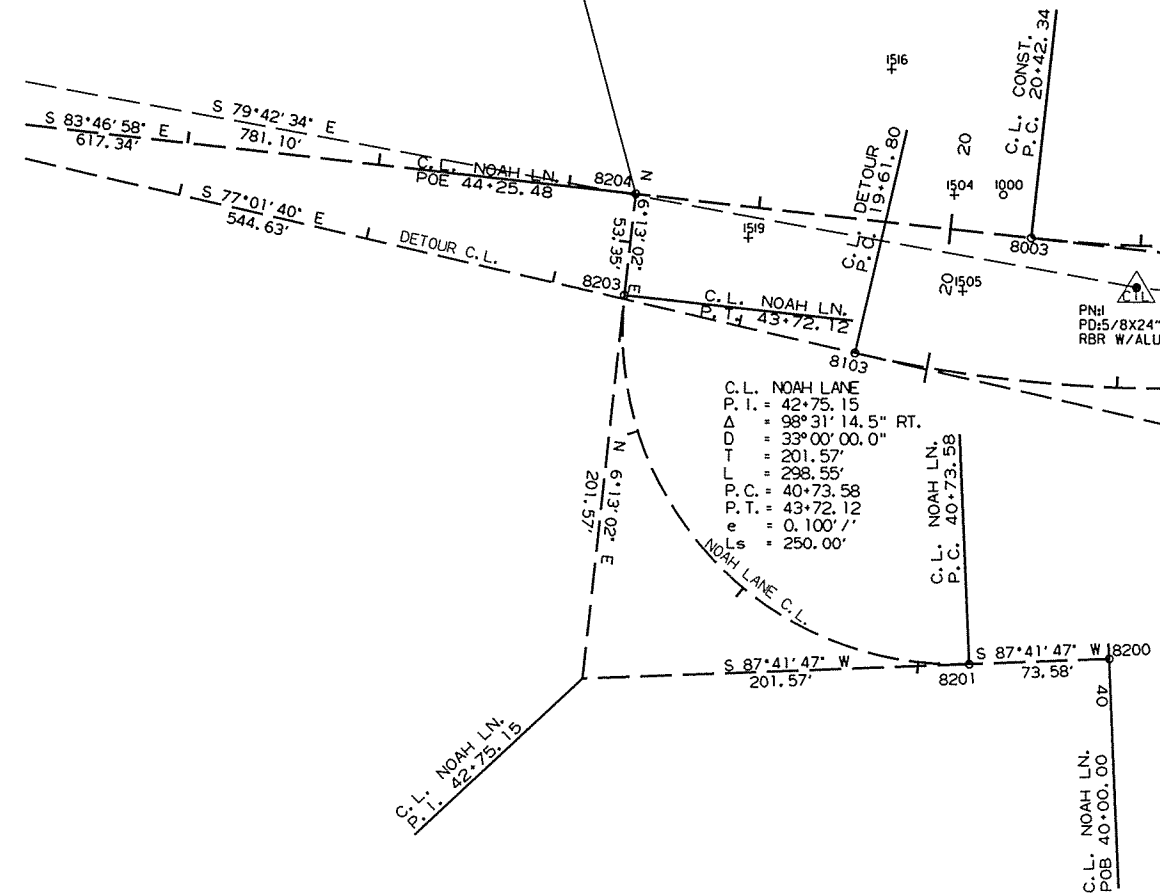
C.L. DETOUR
P.I. = 29+49.94
Δ = 12°21'40.9" RT.
D = 10°00'00.0"
T = 62.05'
L = 123.61'
P.C. = 28+87.89
P.T. = 30+11.50
NO SUPERELEVATION

STA. 18+35.00
STA. 44+25.48
NOAH LANE

C.L. NOAH LANE
P.I. = 42+75.15
Δ = 98°31'14.5" RT.
D = 33°00'00.0"
T = 201.57'
L = 298.55'
P.C. = 40+73.58
P.T. = 43+72.12
e = 0.100'/'
Ls = 250.00'

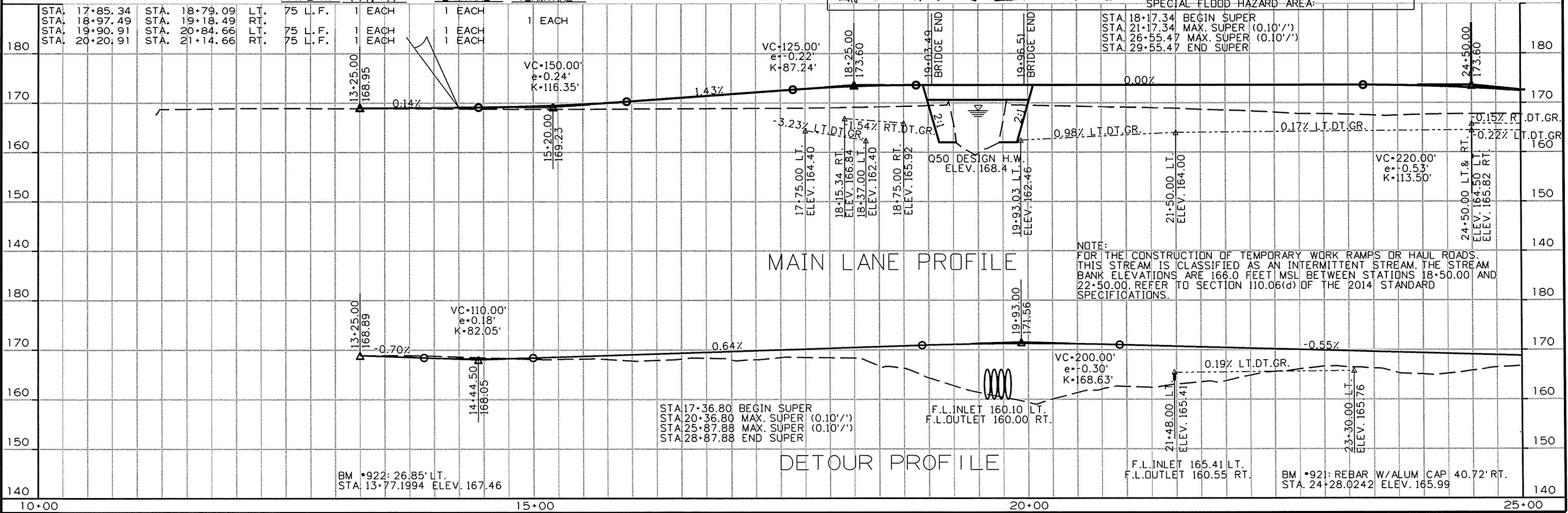
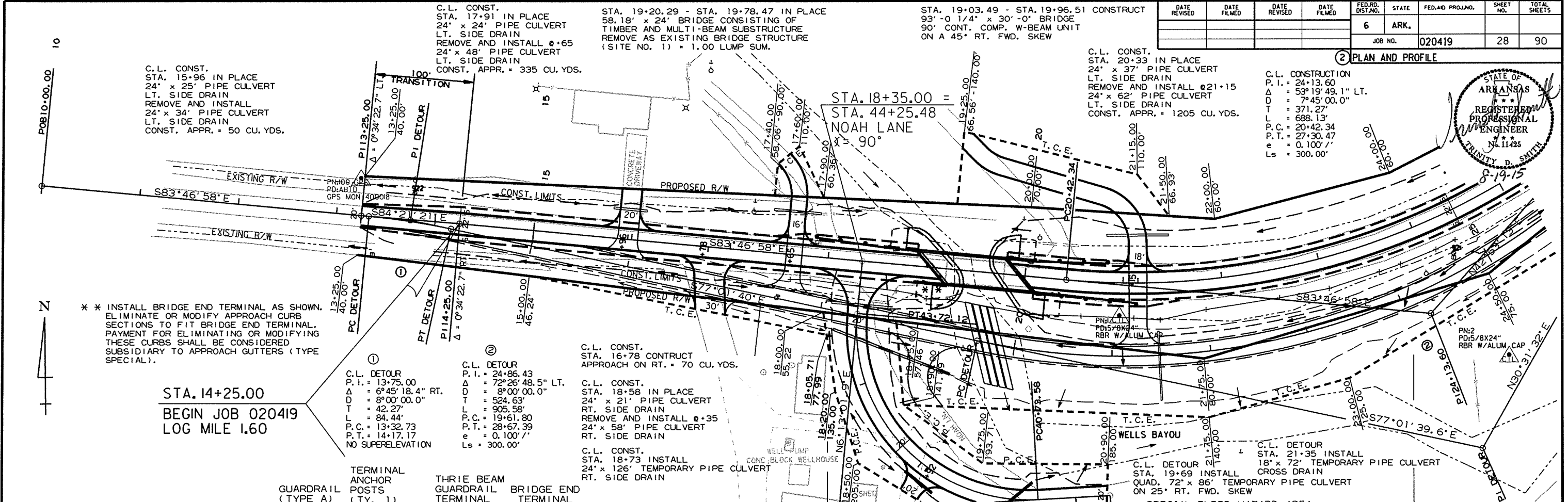
C.L. NOAH LN.
P.I. = 40+73.58
P.C. = 40+73.58

C.L. CONST.
P.C. = 20+42.34



DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.	020419	28	90

② PLAN AND PROFILE

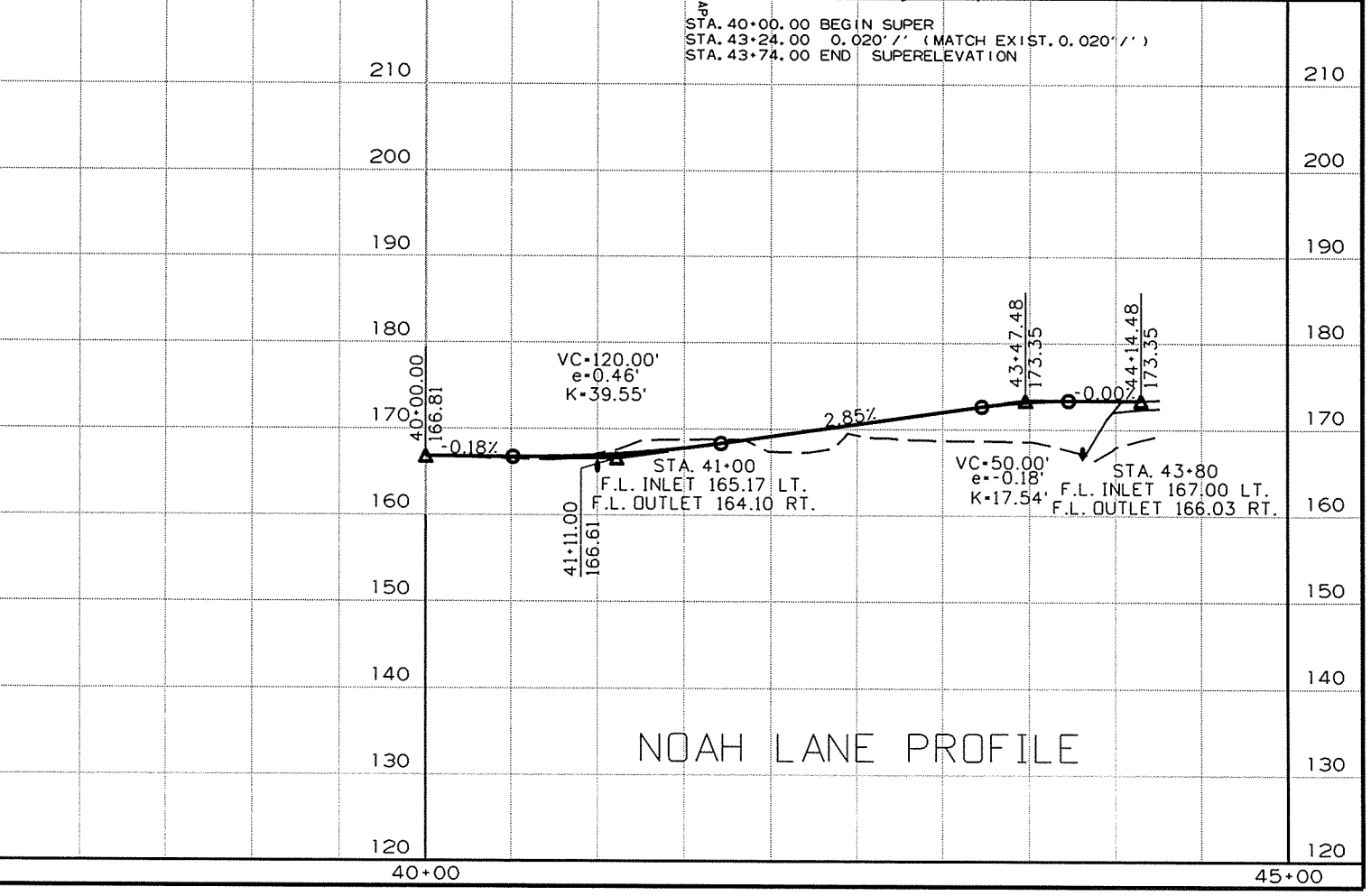
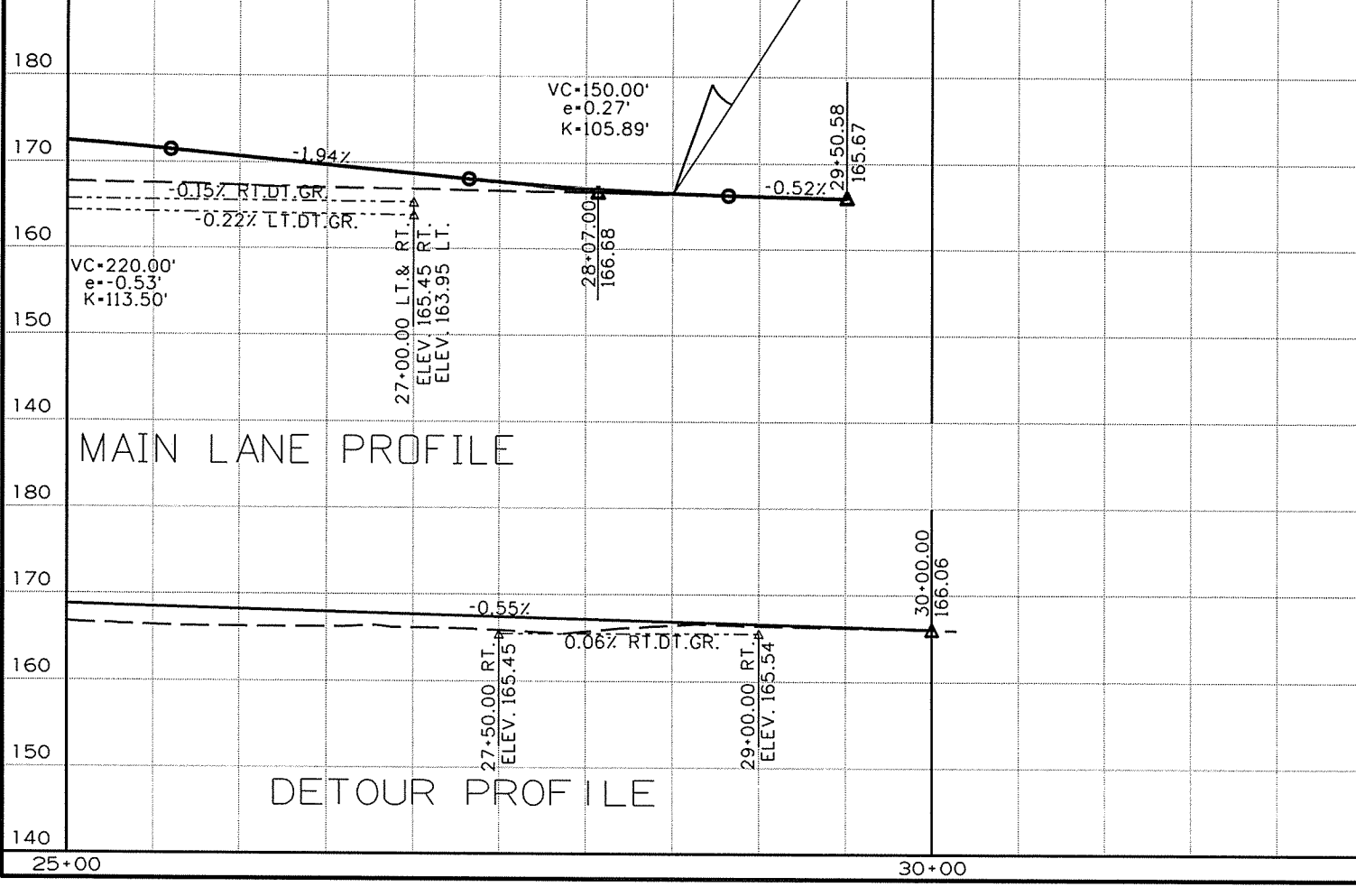
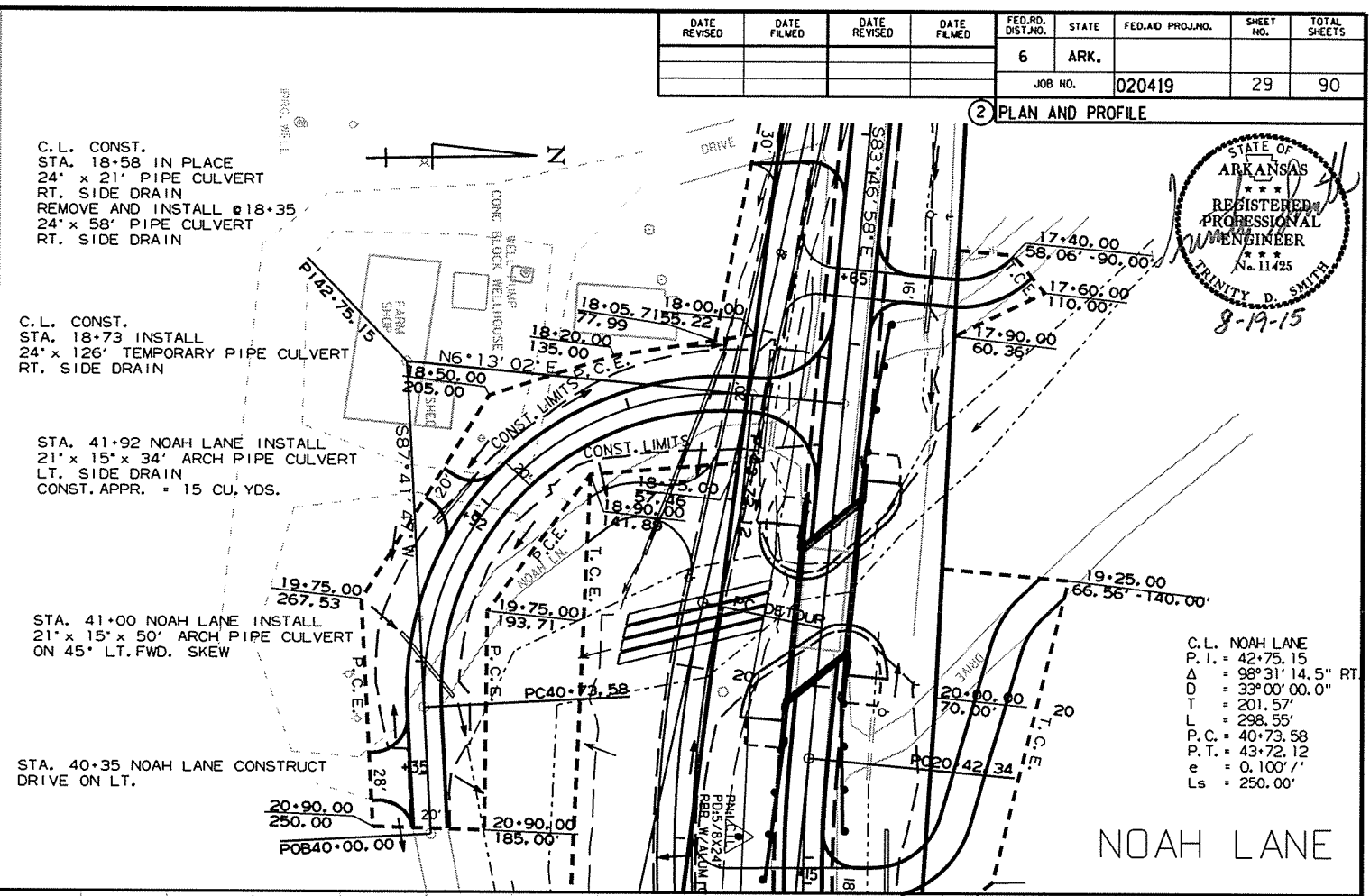
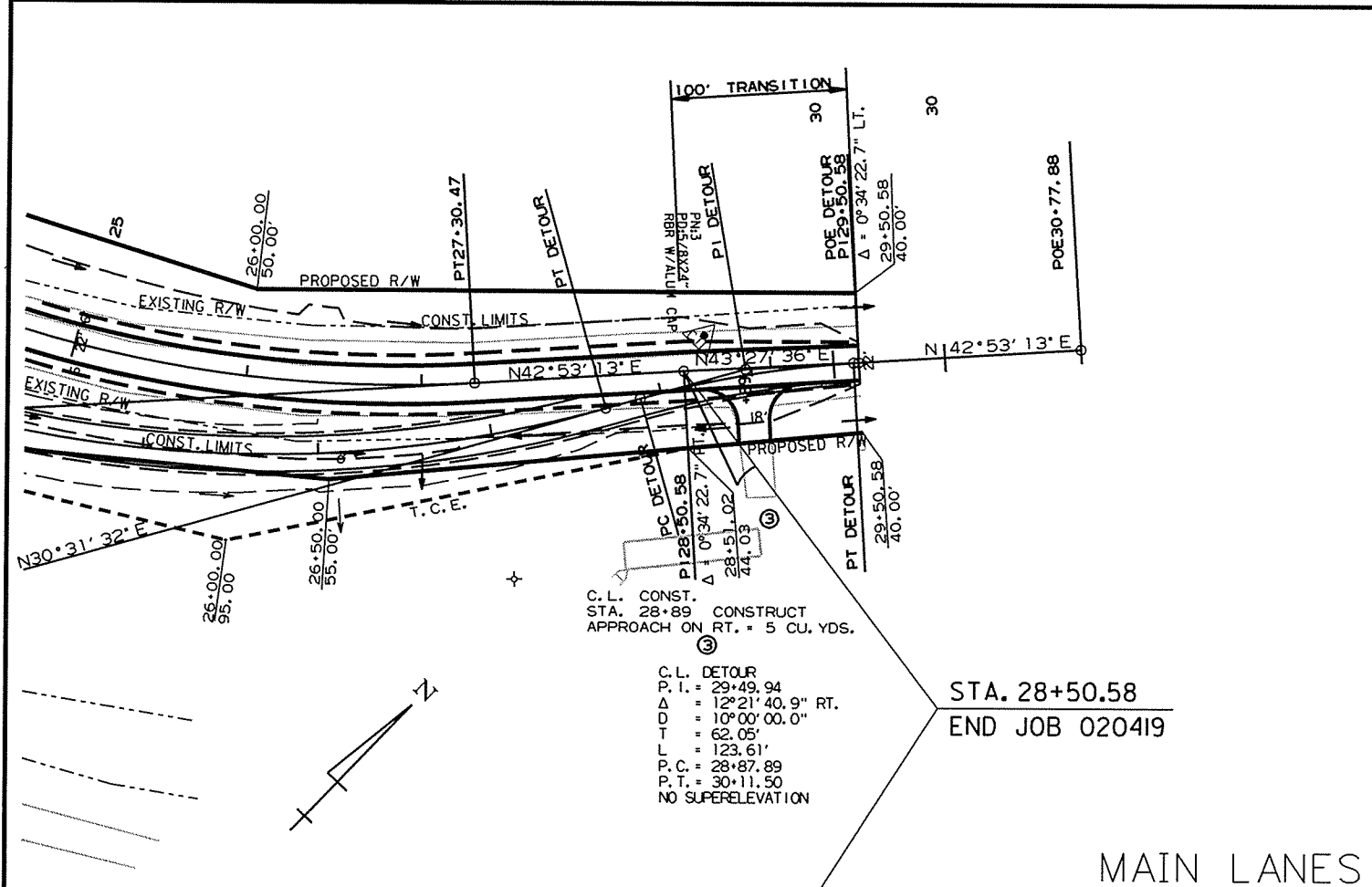
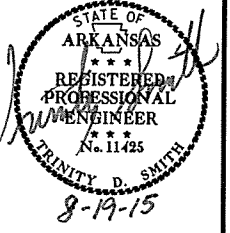


STA.	GUARDRAIL (TYPE A)	ANCHOR POSTS (TY. 1)	THREE BEAM GUARDRAIL TERMINAL	BRIDGE END TERMINAL
17+85.34	75 L.F.	1 EACH	1 EACH	1 EACH
18+79.09	75 L.F.	1 EACH	1 EACH	1 EACH
18+97.49	75 L.F.	1 EACH	1 EACH	1 EACH
19+90.91	75 L.F.	1 EACH	1 EACH	1 EACH
20+20.91	75 L.F.	1 EACH	1 EACH	1 EACH
20+84.66				
21+14.66				

r020419_p01.dgn 8/17/2015

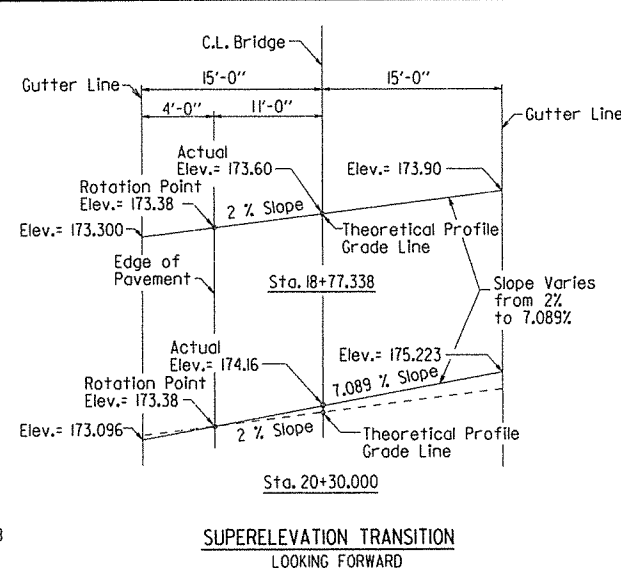
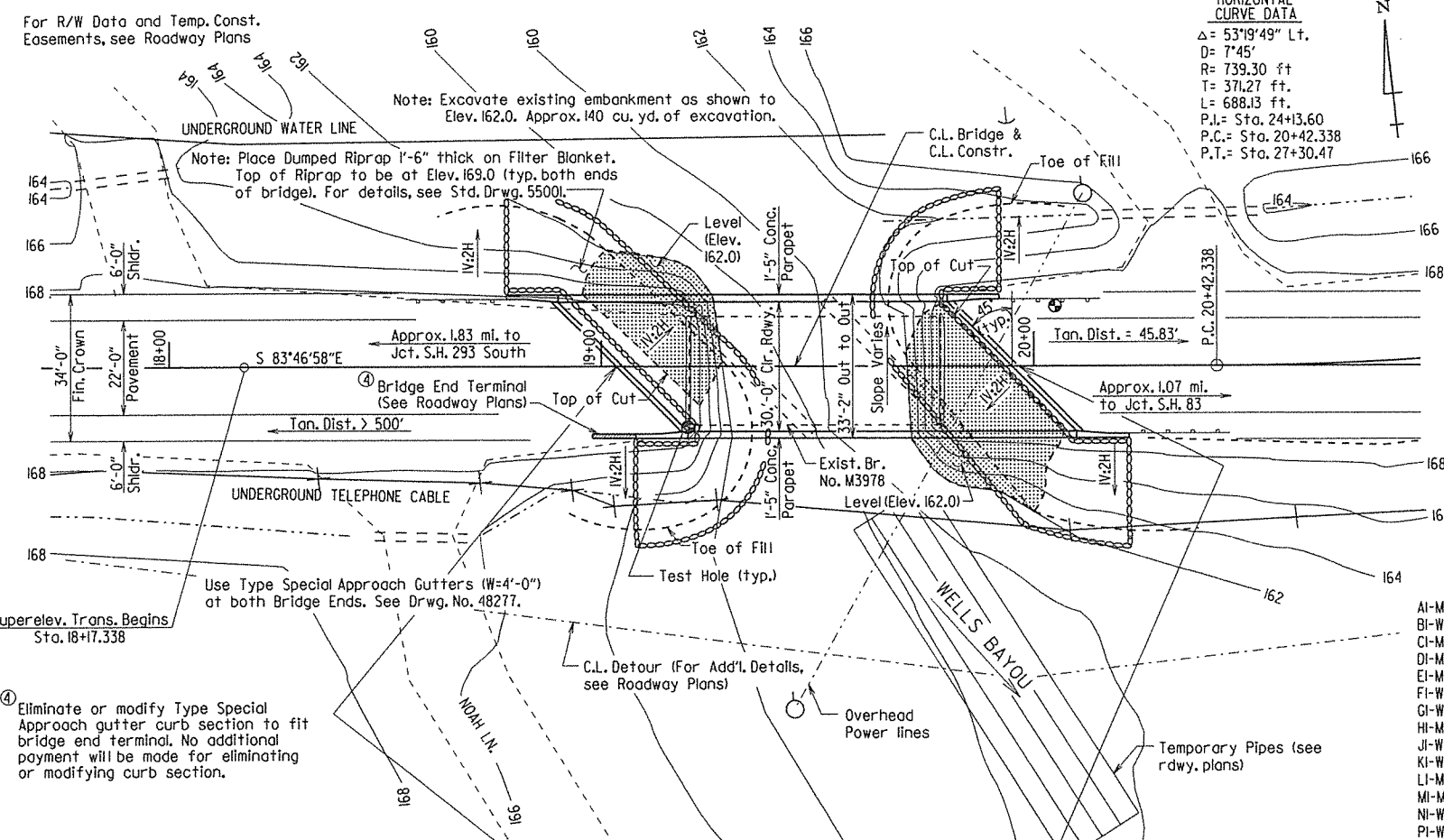
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.	020419	29	90

2 PLAN AND PROFILE



r020419_p01.dgn 8/17/2015

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	020419		30	90
				07068	LAYOUT			48265



BORING LEGEND

- AI-Moist, Soft, Brown Sandy Clay with Traces of Gravel
 - BI-Wet, Soft, Brown Sandy Clay with Traces of Gravel
 - CI-Moist, Stiff, Brown and Gray Sandy Clay
 - DI-Moist, Medium Stiff, Reddish Brown and Gray Clay with some Sand
 - EI-Moist, Medium Stiff, Reddish Brown Clay
 - FI-Wet, Very Dense, Brown Sand
 - GI-Wet, Very Dense, Brown Sand with Pea Gravel
 - HI-Moist, Stiff, Reddish Brown Sandy Clay
 - JI-Wet, Very Loose, Gray Sand with some Clay and Traces of Organic Matter
 - KI-Wet, Medium Stiff, Gray and Brown Clay
 - LI-Moist, Medium Stiff, Gray Sandy Clay
 - MI-Moist, Stiff, Gray Clay with some Sand
 - NI-Wet, Medium Dense, Gray Sand
 - PI-Wet, Very Dense, Brown and Gray Sand with some Clay
 - OI-Wet, Very Dense, Brown Sand with Traces of Clay
 - RI-Wet, Very Dense, Brown and Gray Sand with Clay Seams
 - SI-Wet, Very Dense, Brown Sand with Traces of Gravel
 - TI-Wet, Medium Dense, Brown Sand with Gravel
 - UI-Wet, Very Dense, Brown and Gray Sand with Traces of Gravel
 - VI-Wet, Very Dense, Brown and Gray to Gray Sand with Gravel
 - WI-Wet, Dense, Gray Sand with Gravel
 - XI-Wet, Very Dense, Gray Sand with Gravel
- Note: Some iron-cemented and thin organic (lignite) deposits may be encountered in the subsurface.

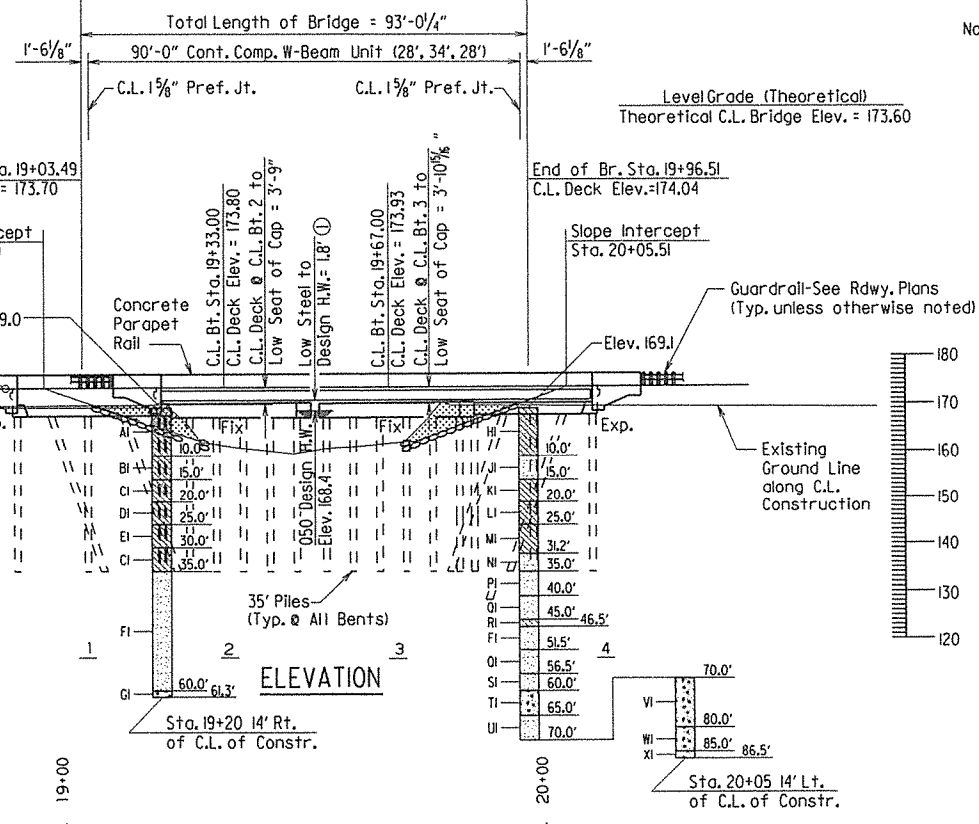
"N" VALUES

Sta. 19+20 - 14' Rt. of C.L. of Constr.		
10.5 -	11.5,	N=3
15.5 -	16.5,	N=9
20.5 -	21.5,	N=7
25.5 -	26.5,	N=8
30.5 -	31.5,	N=9
35.5 -	36.5,	N=66
40.5 -	41.5,	N=71
45.5 -	46.5,	N=70
50.5 -	51.5,	N=96
55.5 -	55.9,	N=60(5')
60.5 -	61.3,	N=120(10')
Sta. 20+05 - 14' Lt. of C.L. of Constr.		
5.5 -	6.5,	N=9
10.5 -	11.5,	N=3
15.5 -	16.5,	N=5
20.5 -	21.5,	N=6
25.5 -	26.5,	N=9
30.5 -	31.5,	N=14
35.5 -	36.5,	N=69
40.5 -	41.5,	N=55
45.5 -	46.5,	N=62
50.5 -	51.5,	N=85
55.5 -	56.5,	N=54
60.5 -	61.5,	N=26
65.5 -	66.5,	N=50
70.5 -	71.5,	N=91
75.5 -	76.5,	N=54
80.5 -	81.5,	N=40
85.5 -	86.5,	N=105

HYDRAULIC DATA

FLOOD DESCRIPTION	FREQUENCY YEARS	DISCHARGE CFS	WATER SURFACE ELEV. WITH BACKWATER		
			NATURAL WATER SURFACE ELEVATION FEET	PLAN EMBANKMENT FEET	FUTURE EMBANKMENT FEET
Design	50	780	168.4	168.4	168.4
Base	100	950	169.0	169.0	169.0
Extreme	500	1120	169.5	169.5	169.6
Overtopping	2	200	165.6	165.6	N/A

- Top of Deck at C.L. Constr. to low Steel = 3'-8 1/8" at Sta. 19+81.00
- Unconstricted water surface without structure or roadway approaches. Drainage area = 10.0 square miles. Historical H.W. Elev. = 169.3 ft.
- Future embankment height is assumed to be Elev. 168.4 and overtops at flows greater than 050.



GENERAL NOTES

BENCH MARK: 5/8" Rebar with Aluminum Cap Sta. 24+28.00, 40' Rt. of C.L. Bridge, Elev. 166.0.

CONSTRUCTION SPECIFICATIONS: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction (2014 edition) with applicable supplemental specifications and special provisions. Unless otherwise noted in the plans, Section and Subsection refer to the Standard Construction Specifications.

DESIGN SPECIFICATIONS: AASHTO LRFD Bridge Design Specifications (2004 edition).

LIVE LOADING: HL93

SEISMIC ZONE: I

MATERIALS AND STRENGTHS:
 Superstructure Concrete (Class SAE) f'c = 4,000 psi
 Substructure Concrete (Class S) f'c = 3,500 psi
 Reinforcing Steel (Gr. 60, AASHTO M31 or M322, Type A) fy = 60,000 psi
 Structural Steel (AASHTO M270, Gr. 50W) Fy = 50,000 psi
 Structural Steel (AASHTO M270, Gr. 36) Fy = 36,000 psi

CONCRETE PILING: Piling in Bents 1 and 4 shall be 14" square precast concrete and shall be driven to a minimum safe bearing capacity of 44 tons per pile. Piling in Bents 2 and 3 shall be 18" square precast concrete and shall be driven to a minimum safe bearing capacity of 55 tons per pile. All piling shall be driven with an approved air, steam, or diesel hammer. Lengths of piling shown are assumed for estimating quantities only. Actual lengths to be determined in the field. Drive one 40' test pile in Bent 2 and one 40' test pile in Bent 4. Piles in end bents to be driven after embankment to bottom of cap is in place.

BORING LOGS: Boring logs may be obtained from the Programs and Contracts Division.

BRIDGE DECK: The concrete bridge deck shall be given a fine finish as specified for final finishing in Subsection 802.19 for Class 5 Tined Bridge Roadway Surface Finish.

DETAIL DRAWINGS: DRAWING NO.
 End Bents 48266 - 48268
 Intermediate Bents 48269 & 48270
 90'-0" Cont. W-Beam Unit 48271 - 48276
 Type Special Approach Gutters 48277
 Concrete Piling 55022

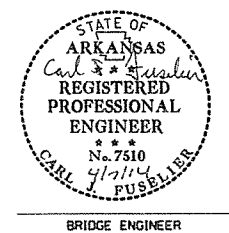
EXISTING BRIDGE: Existing Bridge No. M3978 (log mile 1.50) is 25.4' wide and 59' long and consists of timber multi-beam spans with concrete deck, supported by timber bent caps on timber piling, and timber abutments. The existing bridge occupies the same location as the proposed new bridge.

EXISTING PILES: The proposed bridge shall be constructed to avoid interference with the existing piling. The Contractor shall verify measurements before driving any piling. Any adjustments necessary to fit the proposed bridge to the existing bridge location shall be submitted for the Engineer's approval. No direct payment shall be made for this work.

REMOVAL AND SALVAGE: Existing bridge No. M3978 shall be removed in accordance with Section 205. All material from the existing bridge shall become the property of the Contractor except the timber girders and caps which shall remain the property of the State.

MAINTENANCE OF TRAFFIC: See Roadway Plans.

LAYOUT OF BRIDGE OVER WELLS BAYOU
WELLS BAYOU STR. & APPRS. (S)
LINCOLN COUNTY
 ROUTE 54 SEC. 3
ARKANSAS STATE HIGHWAY COMMISSION
 LITTLE ROCK, ARK.



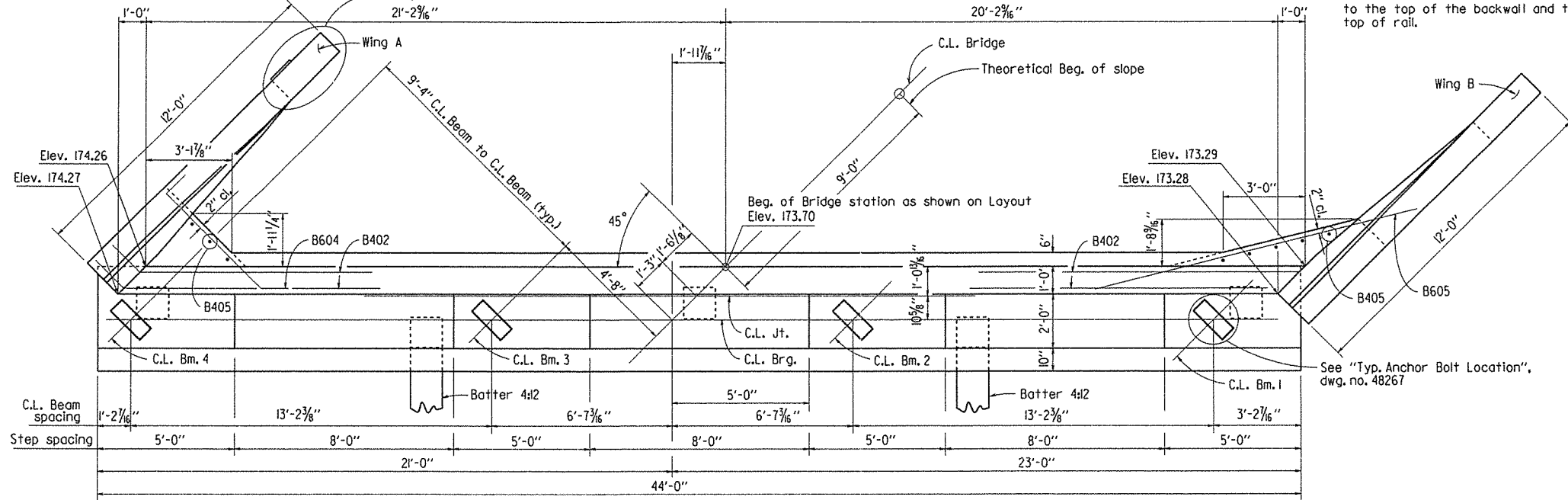
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 CHECKED BY: AMS DATE: 7/11/13 SCALE: 1" = 20'
 DESIGNED BY: DDD DATE: 6/25
 BRIDGE NO. 07068 DRAWING NO. 48265

For details of wing & rail, see dwg. 48268

*Modify this rail
2'1-2 3/16"

Note: Class I Protective Surface Treatment shall be applied to the top of the backwall and to the face and top of rail.

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		020419	31	90
				07068	END BENT		48266	



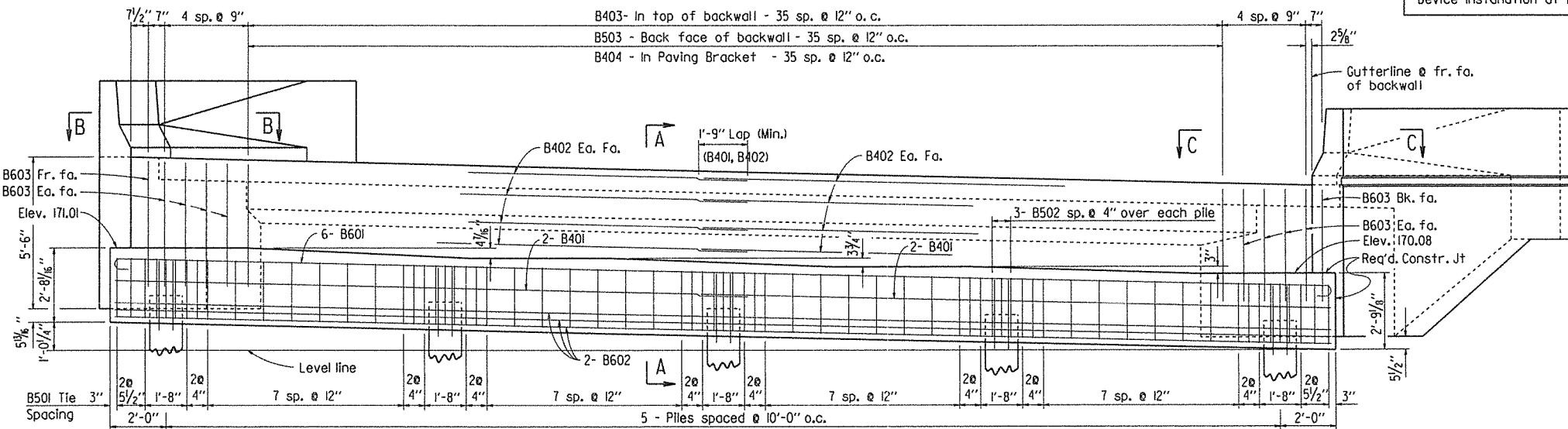
PLAN

*Modify this bent rail and connection details as required by the manufacturer of the bridge end terminal. Reinforcing bars that are relocated or bent to fit the modified bridge rail shall have minimum cover.

Note: The backwall above the required construction joint shall not be poured until the beams are in place. Backwall may be placed prior to placing the adjacent concrete deck only if the optional backwall construction joint is used. See Dwg. No. 48275 "Expansion Device Installation at End Bents" for additional information.

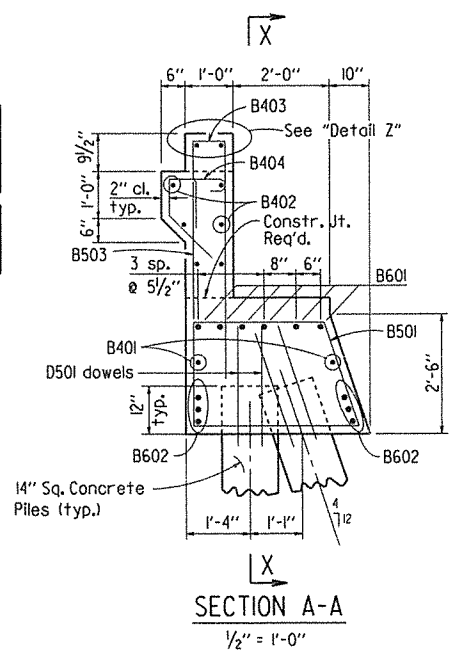
BAR LIST (PER BENT)

Mark	No. Req'd.	Length	Pin Dia.	Bending Diagram
B401	4	22'-9"	Str.	Bending Diagram showing bar shapes and dimensions for B401, B402, B403, B404, B405, B501, B502, B503, B601, B602, B603, B604, B605, D501.
B402	16	23'-8"	Str.	
B403	36	7'-1"	2"	
B404	36	3'-11"	2"	
B405	8	4'-5"	Str.	
B501	54	1'-1"	2 1/2"	
B502	15	7'-0"	2 1/2"	
B503	36	3'-10"	Str.	
B601	6	45'-0"	4 1/2"	
B602	6	43'-8"	Str.	
B603	18	4'-6"	Str.	
B604	3	6'-9"	4 1/2"	
B605	3	12'-1"	Str.	
D501	20	2'-6"	Str.	

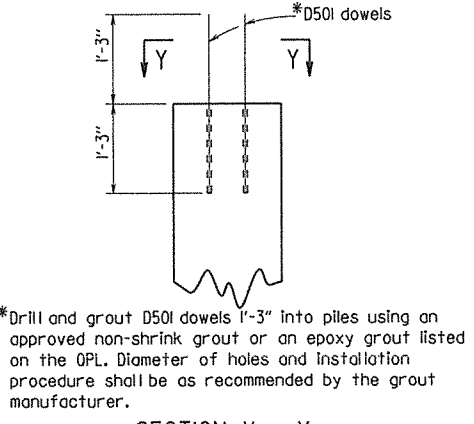


ELEVATION

Looking back - Bent 1

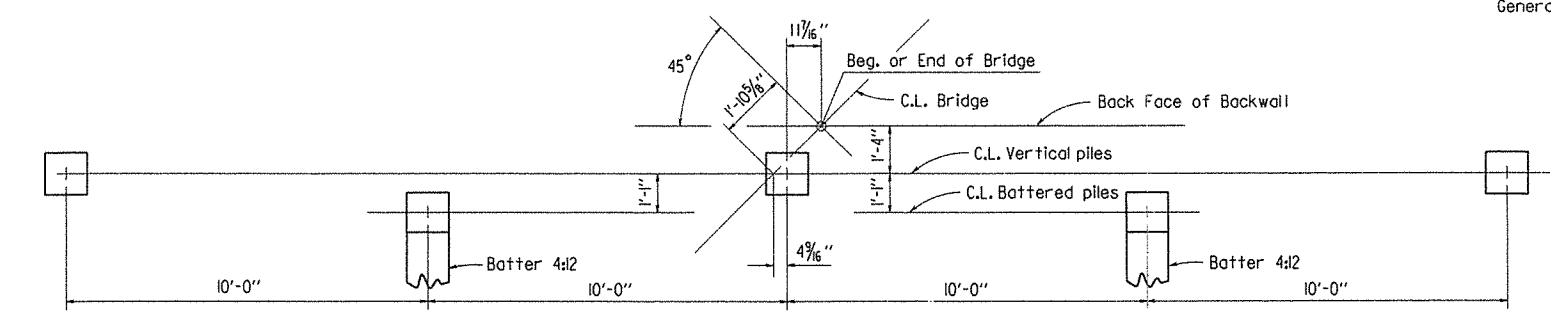


SECTION A-A
1/2" = 1'-0"



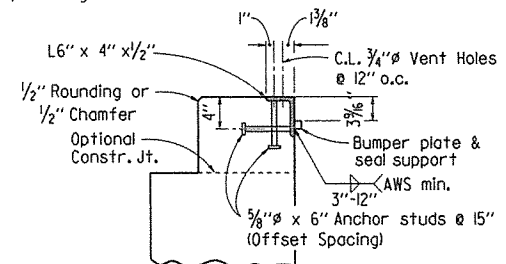
SECTION X - X
NTS

*Drill and grout D501 dowels 1'-3" into piles using an approved non-shrink grout or an epoxy grout listed on the OPL. Diameter of holes and installation procedure shall be as recommended by the grout manufacturer.



LAYOUT OF PILES

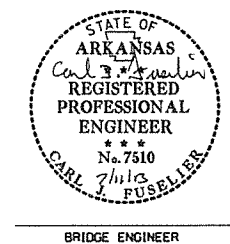
For "VIEW B - B",
For "VIEW C - C", and
General Notes, see dwg. no. 48267



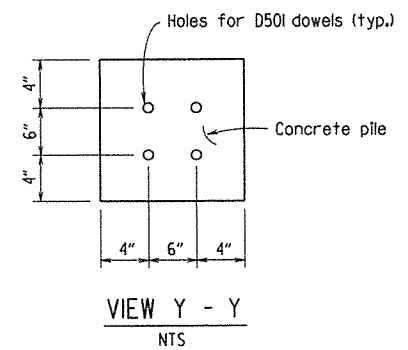
DETAIL Z
NTS

Note: For Details of Bumper PL size see dwg. no. 48275

Note: Concrete shall be hand packed under the joint armor in the backwall.



BRIDGE ENGINEER



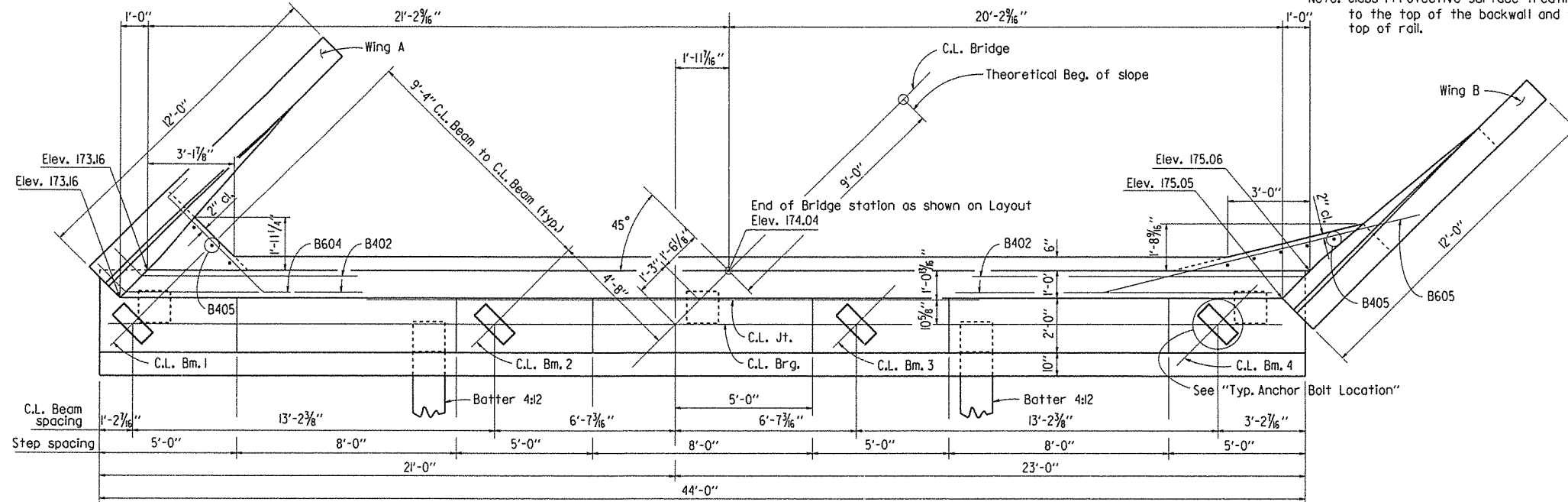
VIEW Y - Y
NTS

DETAILS OF BENT NO. 1
WELLS BAYOU
ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.
DRAWN BY: LM DATE: 11-17-05 FILENAME: b020419.bl.dgn
CHECKED BY: JAC DATE: 7/11/13 SCALE: 3/8" = 1'-0" or as shown
DESIGNED BY: JAC DATE: 9-4-05
BRIDGE NO. 07068 DRAWING NO. 48266

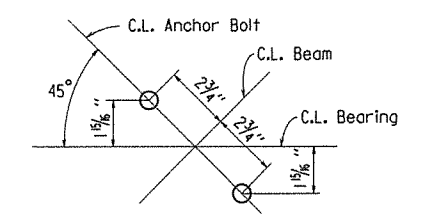
For details of wing & rail, see dwg. 48268

Note: Class I Protective Surface Treatment shall be applied to the top of the backwall and to the face and top of rail.

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		020419	32	90
				07068		END BENT		48267



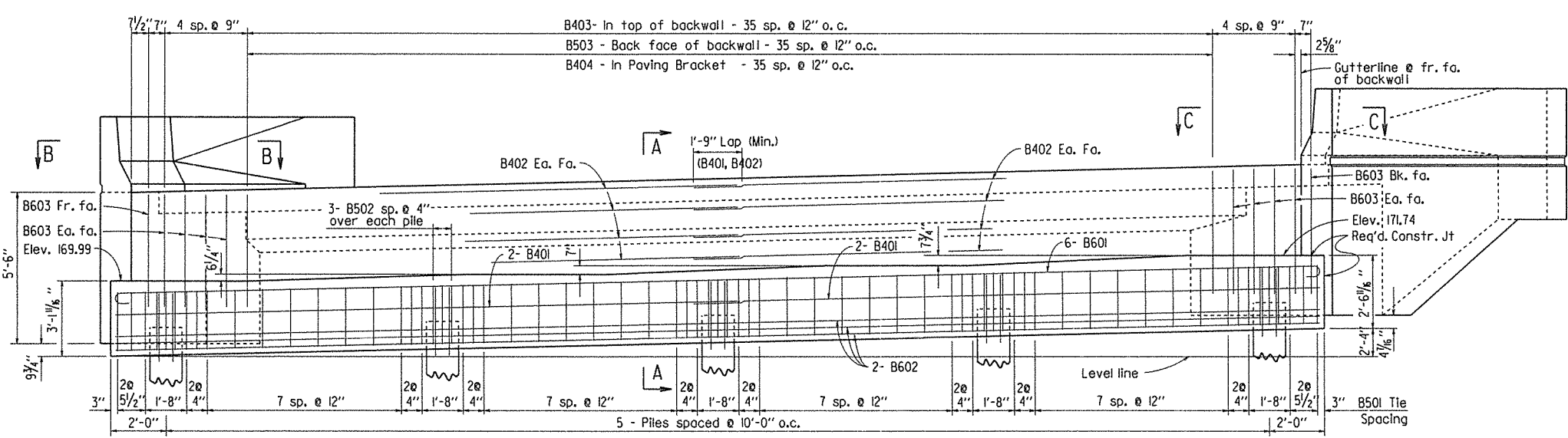
PLAN



Note: For details of Type C-1 shoes, see dwg. no. 48275
TYP. ANCHOR BOLT LOCATION
3" = 1'-0"

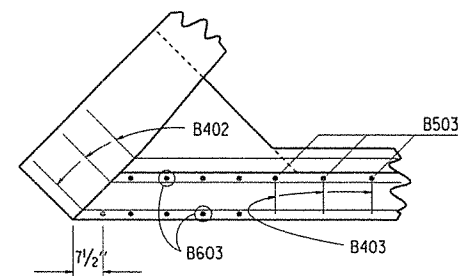
GENERAL NOTES

All concrete shall be Class "S" with a minimum 28 day compressive strength $f'_c = 3,500$ psi. Concrete shall be poured in the dry and all exposed corners to be chamfered $3/4"$ unless otherwise noted.
Reinforcing Steel shall be Grade 60 conforming to AASHTO M31 or M322, Type A, with mill test reports ($f_y = 60,000$ psi).
Structural steel in end bents shall be M270, Gr. 50W and shall be paid for as "Structural Steel in Beam Spans (M270, Gr. 50W)".
Top reinforcing bars in cap shall be properly placed to avoid interference with anchor bolts.
For additional information, see layout.

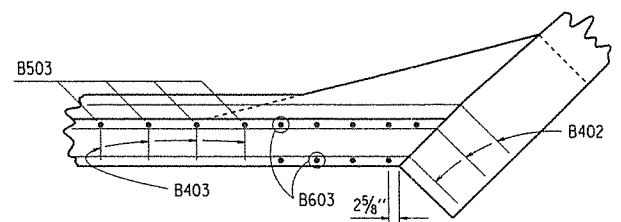


ELEVATION
Looking forward - Bent 4
NTS

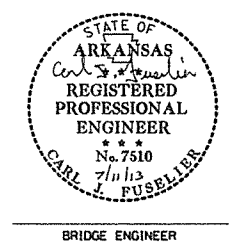
For "SECTION A - A",
For "PILE LAYOUT", and
BAR LIST, see dwg. no. 48266



VIEW B - B
1/2" = 1'-0"

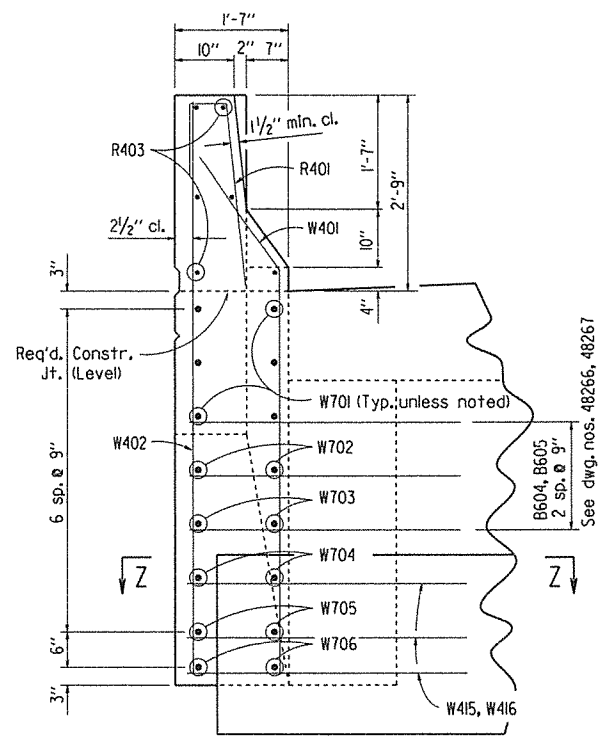
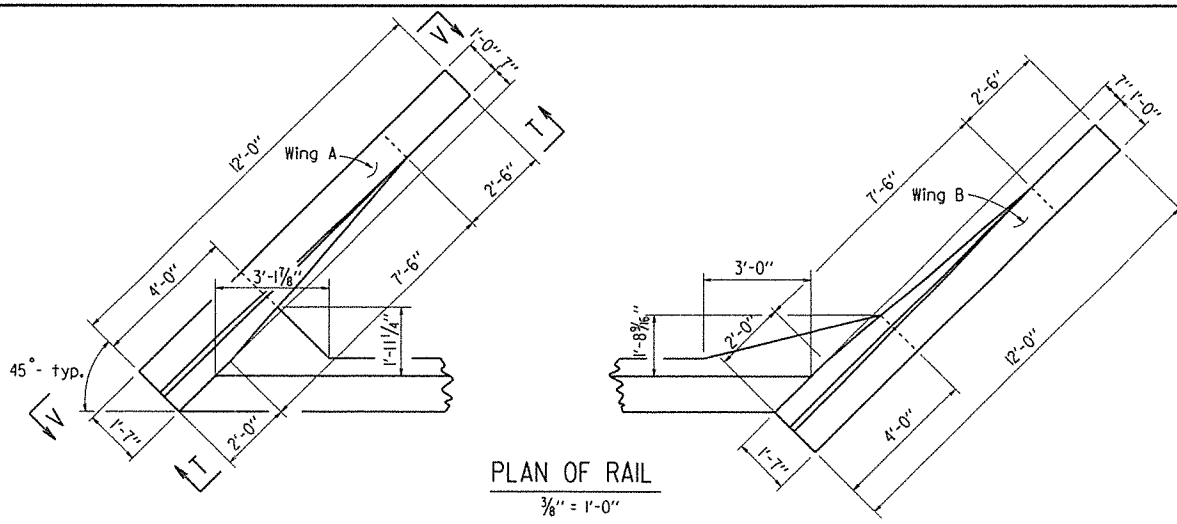


VIEW C - C
1/2" = 1'-0"



DETAILS OF BENT NO. 4
WELLS BAYOU
ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.
DRAWN BY: LM DATE: 11-18-05 FILENAME: b020419xl.b4.dgn
CHECKED BY: AMS DATE: 7/11/13 SCALE: 3/8" = 1'-0" or as shown
DESIGNED BY: JAC DATE: 4-4-05
BRIDGE NO. 07068 DRAWING NO. 48267

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	020419		33	90
				07068	WING			48268



BAR LIST - PER BENT (WINGS A & B)

Mark	No. Req'd.	Length	Pin Dia.	Bending Diagram
R401	12	3'-11"	2"	
R402	8	4'-0"	2"	
R403	12	11'-8"	Str.	
R601	20	4'-5"	Str.	
R602	6	5'-0"	Str.	
W401	8	7'-7"	2"	
W402	8	7'-11"	Str.	
W403-W408	2 ea.	6'-7" to 3'-5"	2"	
W409-W414	2 ea.	7'-8" to 4'-6"	Str.	
W415	3	6'-0"	2"	
W416	3	9'-3"	2"	
W701	12	11'-8"	Str.	<p>Dimensions are out to out of bars.</p>
W702	4	8'-2"	Str.	
W703	4	7'-0"	Str.	
W704	4	5'-10"	Str.	
W705	4	4'-8"	Str.	
W706	4	11'-11"	5/4"	

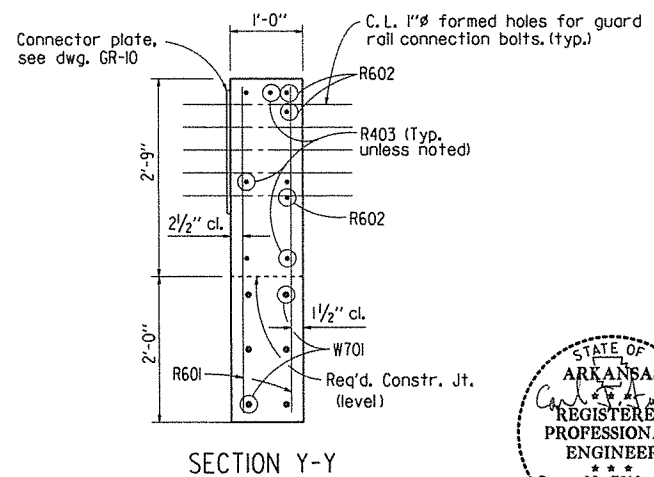
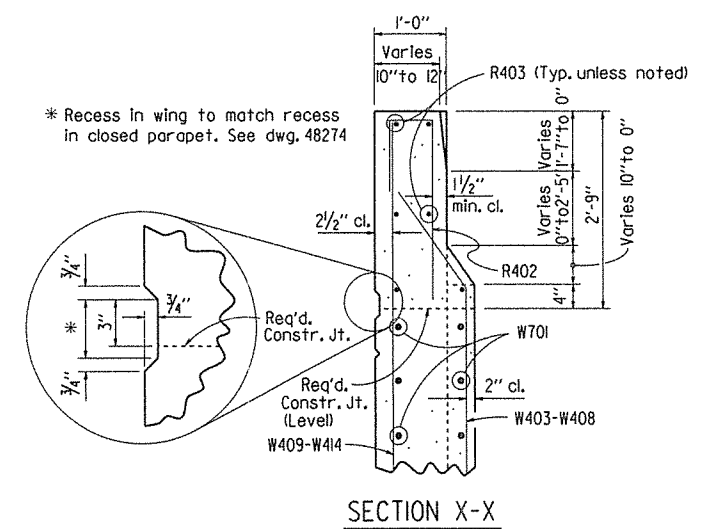
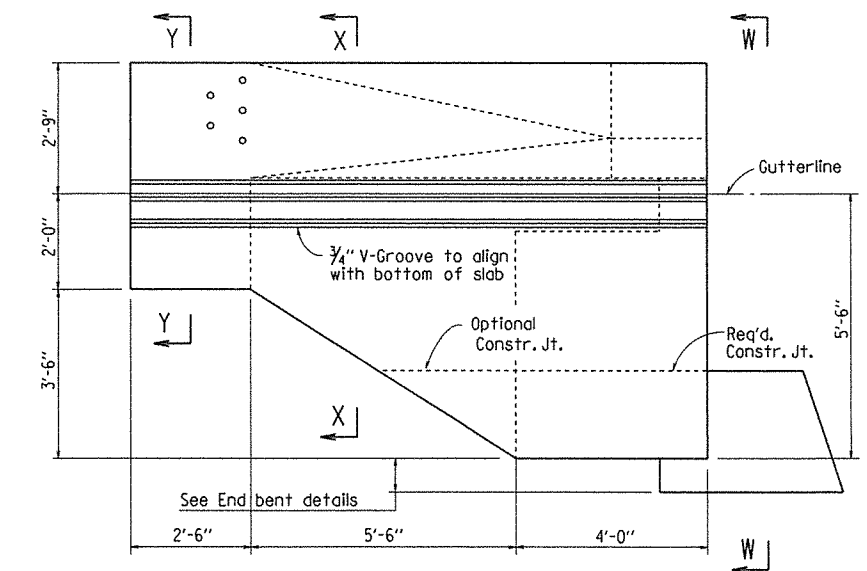
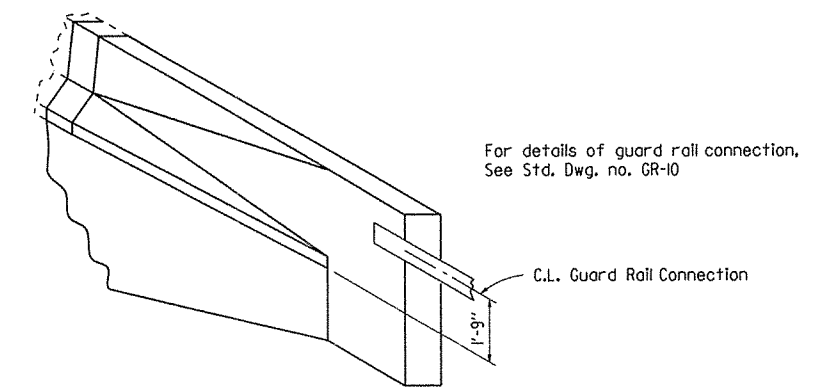
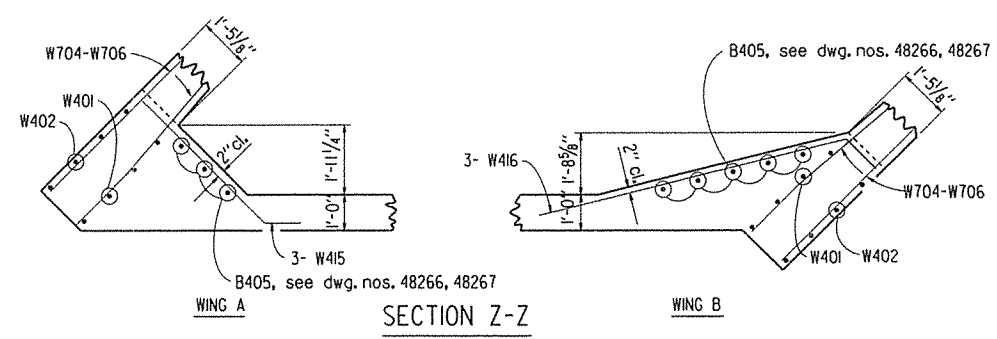
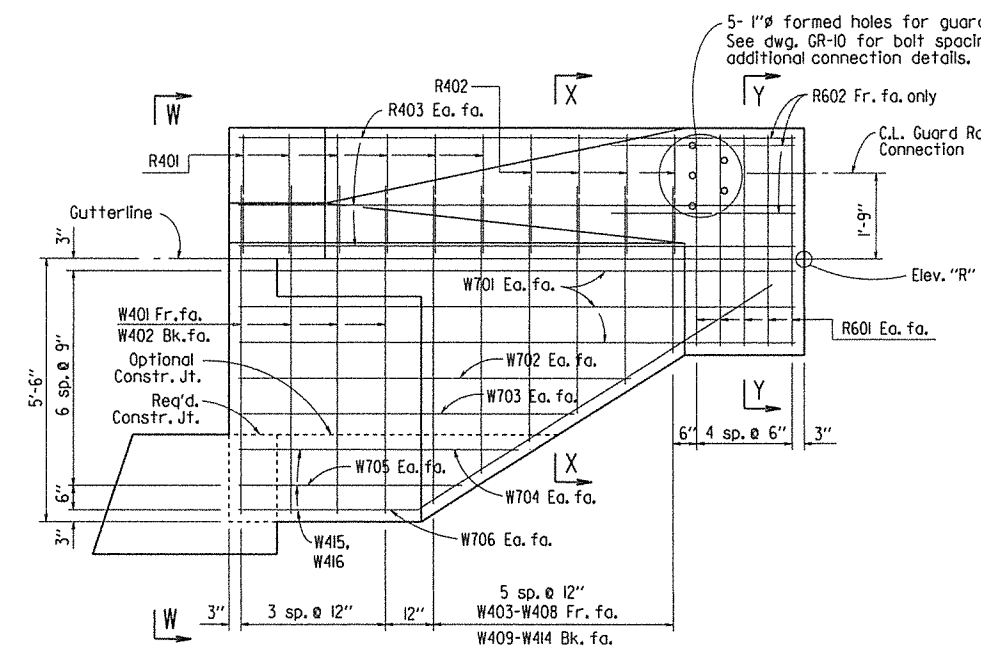


TABLE OF VARIABLES

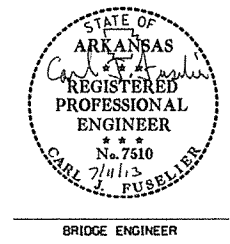
Wing Location	Elev. "R"
Bent 1	Wing A 174.16
	Wing B 173.29
Bent 4	Wing A 173.15
	Wing B 175.15

DETAILS OF WING & RAIL

WELLS BAYOU
 ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
 LITTLE ROCK, ARK.

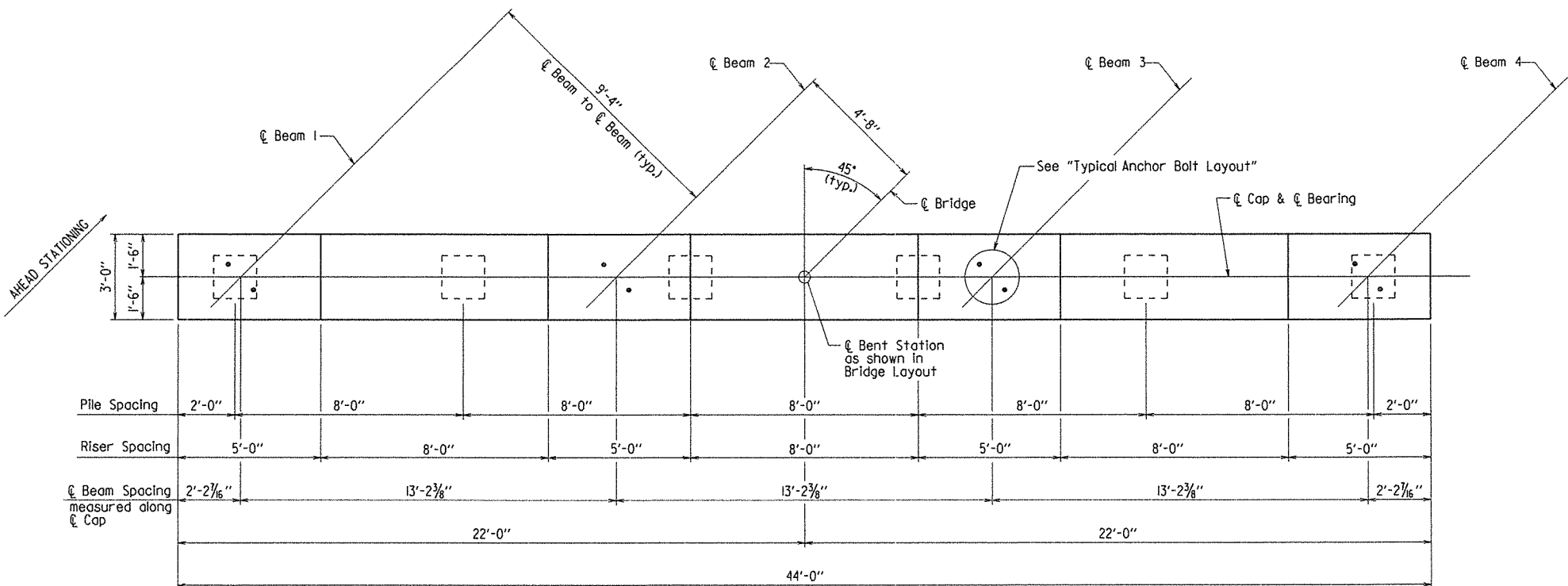
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 CHECKED BY: AMS DATE: 7/11/13 SCALE: As Shown
 DESIGNED BY: JAC DATE: 9-4-05

BRIDGE NO. 07068 DRAWING NO. 48268



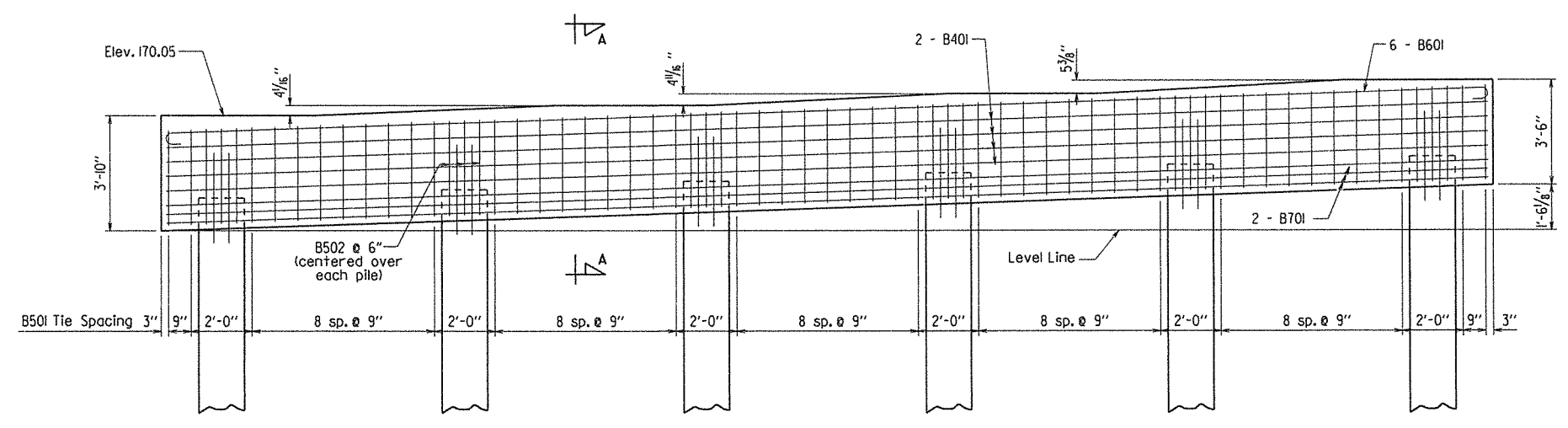
BRIDGE ENGINEER

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	020419		34	90
				07068	INT. BENTS		48269	

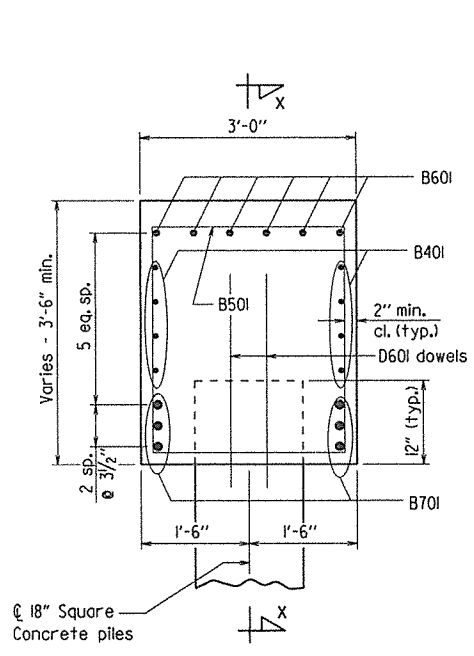


PLAN
Scale: 3/8" = 1'-0"

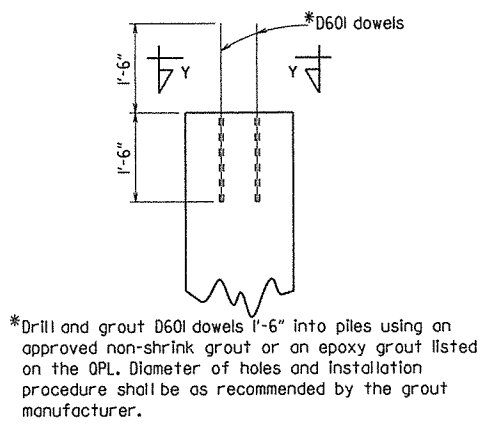
MARK	NO. REQ'D.	LENGTH	P.D.	BENDING DIAGRAMS
B401	8	43'-8"	Str.	
B501	49	12'-2"	2 1/2"	
B502	18	8'-10"	2 1/2"	
B601	6	45'-0"	4 1/2"	
B701	6	43'-8"	Str.	
D601	24	3'-0"	Str.	



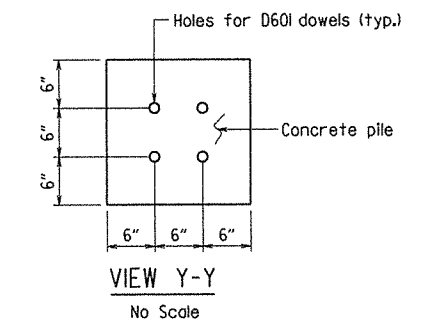
ELEVATION
Looking Ahead
Scale: 3/8" = 1'-0"



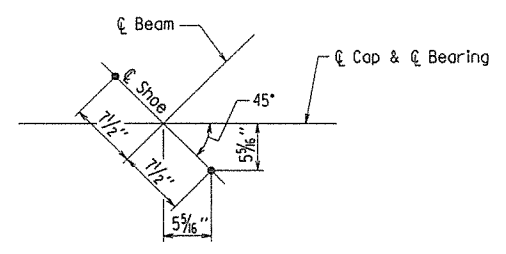
SECTION A-A
3/4" = 1'-0"



SECTION X-X
No Scale



VIEW Y-Y
No Scale



NOTE: For details of Type C-2 Shoes, see Dwg. No. 48275.

TYPICAL ANCHOR BOLT LAYOUT
No Scale

GENERAL NOTES

All concrete shall be Class "S" with a minimum 28 day compressive strength $f'c = 3,500$ psi. Concrete shall be poured in the dry and all exposed corners to be chamfered 1/4" unless otherwise noted.

Reinforcing Steel shall be Grade 60 conforming to AASHTO M31 or M322, Type A, with mill test reports ($f_y = 60,000$ psi).

If anchor bolts are drilled into cap, top reinforcing bars shall be properly placed to avoid damage.

For additional information, see Bridge Layout.

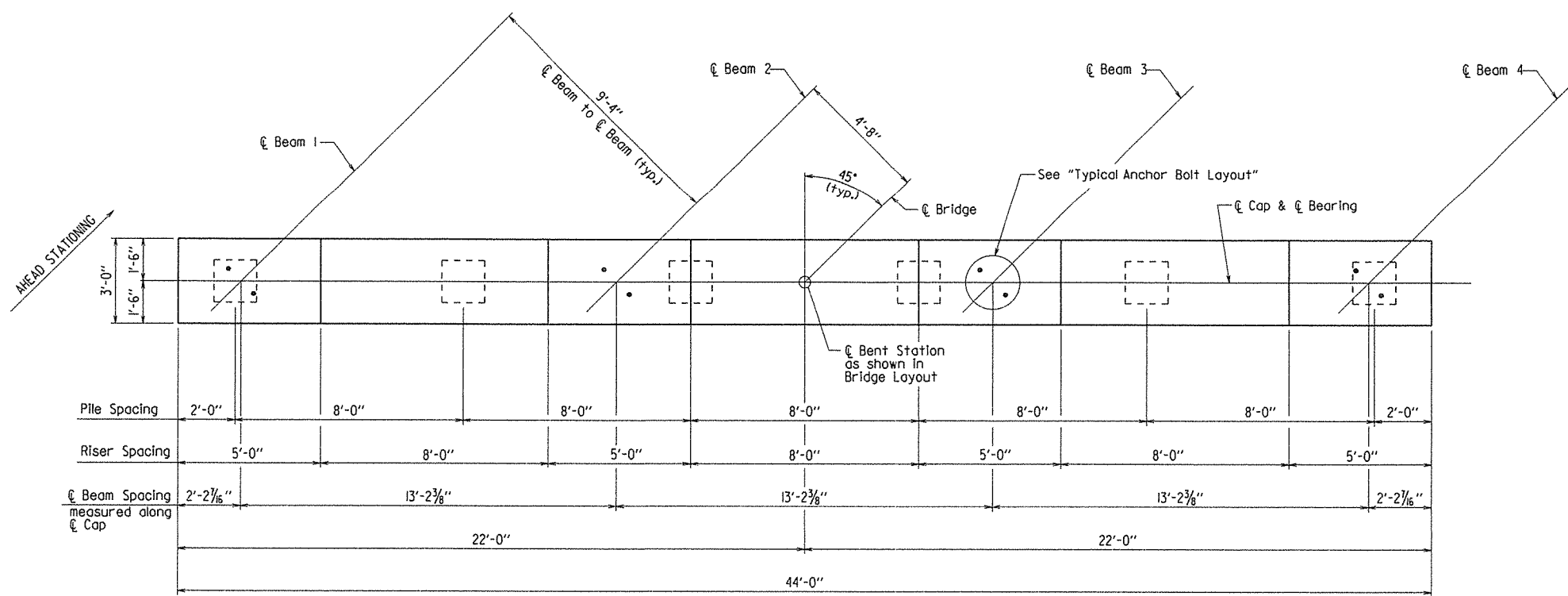


DETAILS OF BENT NO. 2
WELLS BAYOU
ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

DRAWN BY: KKY DATE: 11-10-05 FILENAME: b020419xl.b2l.dgn
CHECKED BY: AMS DATE: 7/11/13 SCALE: as noted
DESIGNED BY: JAC DATE: 10-28-05
BRIDGE NO. 07068 DRAWING NO. 48269

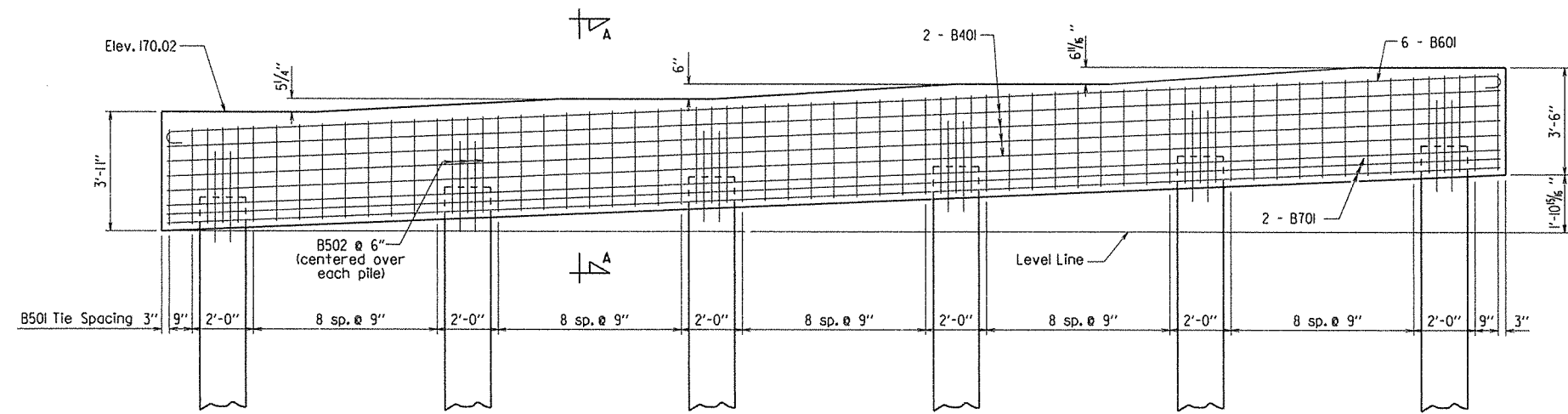
BRIDGE ENGINEER

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	020419	35	90	
				07068	INT. BENTS		48270	

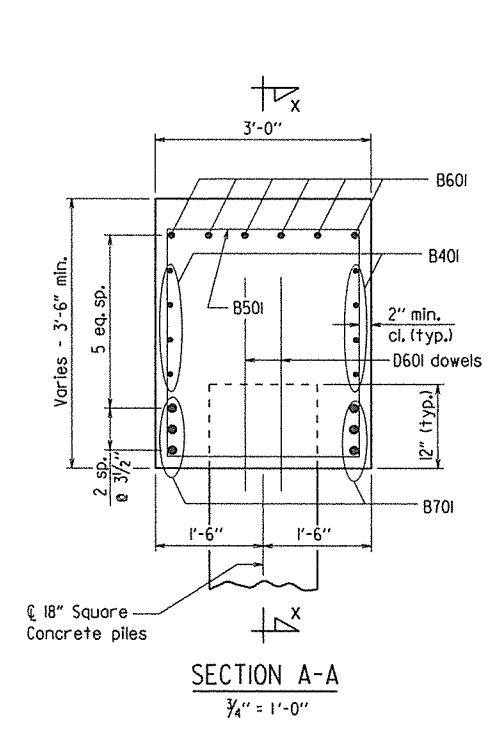


PLAN
Scale: 3/8" = 1'-0"

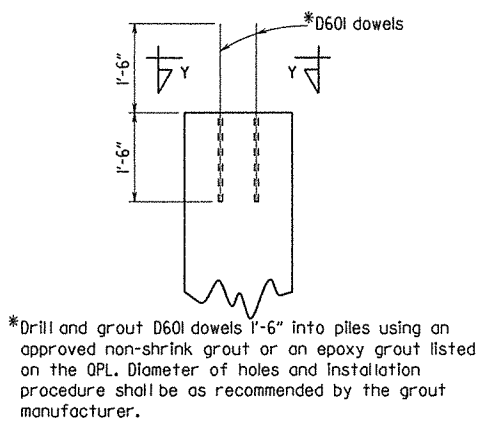
MARK	NO. REQ'D.	LENGTH	P.D.	BENDING DIAGRAMS
B401	8	43'-8"	Str.	
B501	49	12'-2"	2 1/2"	
B502	18	8'-10"	2 1/2"	
B601	6	45'-0"	4 1/2"	
B701	6	43'-8"	Str.	
D601	24	3'-0"	Str.	



ELEVATION
Looking Ahead
Scale: 3/8" = 1'-0"

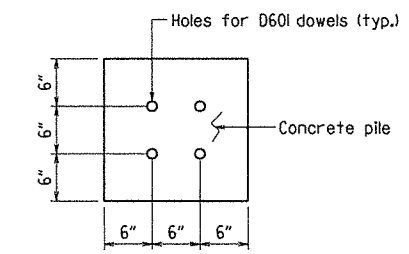


SECTION A-A
3/4" = 1'-0"

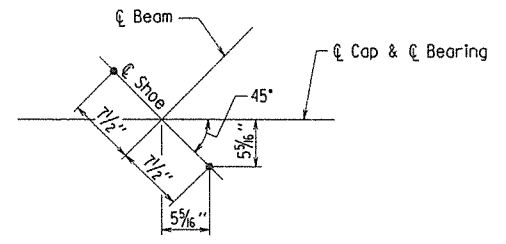


*Drill and grout D601 dowels 1'-6" into piles using an approved non-shrink grout or an epoxy grout listed on the OPL. Diameter of holes and installation procedure shall be as recommended by the grout manufacturer.

SECTION X-X
No Scale



VIEW Y-Y
No Scale



NOTE: For details of Type C-2 Shoes, see Dwg. No. 48275.

TYPICAL ANCHOR BOLT LAYOUT
No Scale

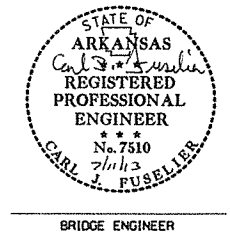
GENERAL NOTES

All concrete shall be Class "S" with a minimum 28 day compressive strength $f'_c = 3,500$ psi. Concrete shall be poured in the dry and all exposed corners to be chamfered 3/4" unless otherwise noted.

Reinforcing Steel shall be Grade 60 conforming to AASHTO M31 or M322, Type A, with mill test reports ($f_y = 60,000$ psi).

If anchor bolts are drilled into cap, top reinforcing bars shall be properly placed to avoid damage.

For additional information, see Bridge Layout.



DETAILS OF BENT NO. 3
WELLS BAYOU
ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

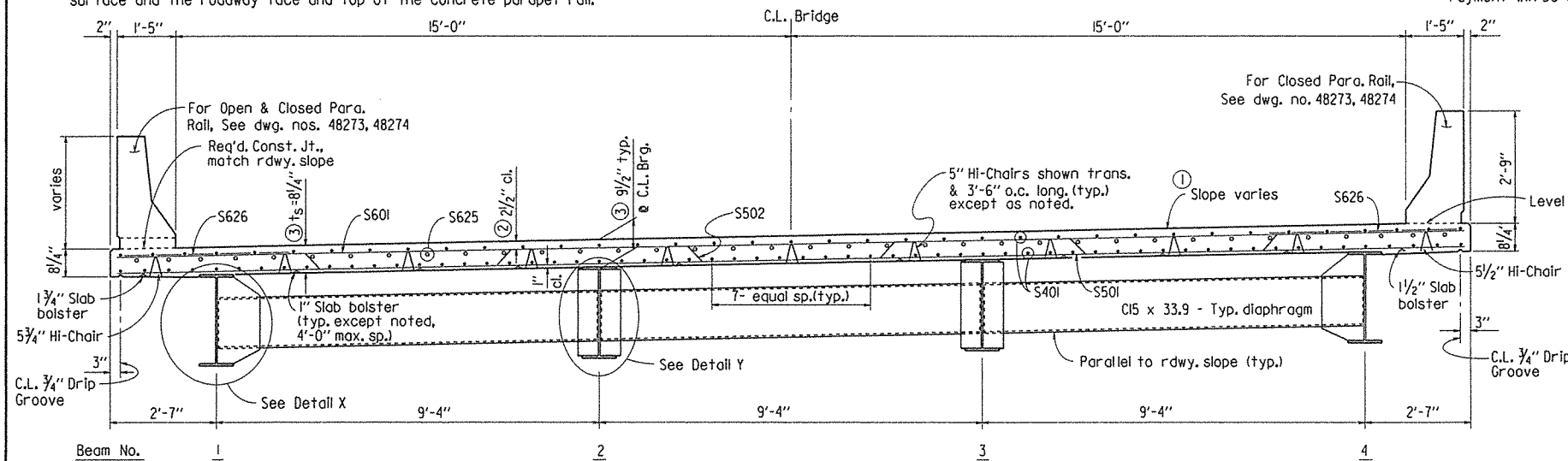
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CHECKED BY: A H S DATE: 7/11/13 SCALE: as noted
DESIGNED BY: J A C DATE: 10-28-05

BRIDGE NO. 07068 DRAWING NO. 48270

Note: Class I Protective Surface Treatment shall be applied to the roadway surface and the roadway face and top of the concrete parapet rail.

Note: At the Contractor's option, two straight #5 bars, top and bottom, may be substituted for bar S502. Payment will be based on weight of S502.

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
						JOB NO. 020419	36	90
				07068		CONT. UNIT		48271



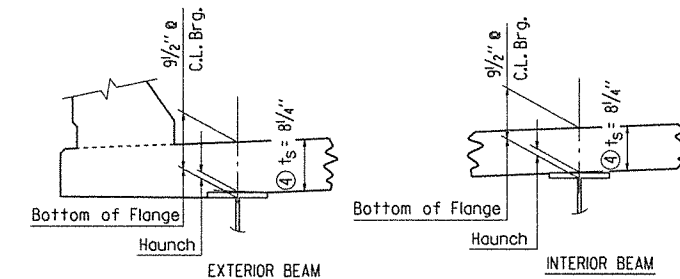
Slab Reinforcing:

- Longitudinal: S401 Top & Bottom (Placed as shown)
- S625 Top (Placed as shown)
- Transverse: S502 @ 14" o.c. bent up over beams
- S601 @ 14" o.c. in top, S501 @ 14" o.c. in bott. — Alternate
- S626 @ 7" Top (In overhang)

TYP. ROADWAY SECTION

1/2" = 1'-0"

- ① For Details of Superstructure transition, see Layout
- ② Tolerance: Minus = 1/4"
Plus = Equal to amount of slab thickening used to meet slab thickness tolerance-
See "ADJUSTMENT FOR SLAB THICKNESS TOLERANCE WHEN REMOVABLE DECK FORMING IS USED".
- ③ See "ADJUSTMENT FOR SLAB THICKNESS TOLERANCE WHEN REMOVABLE DECK FORMING IS USED".



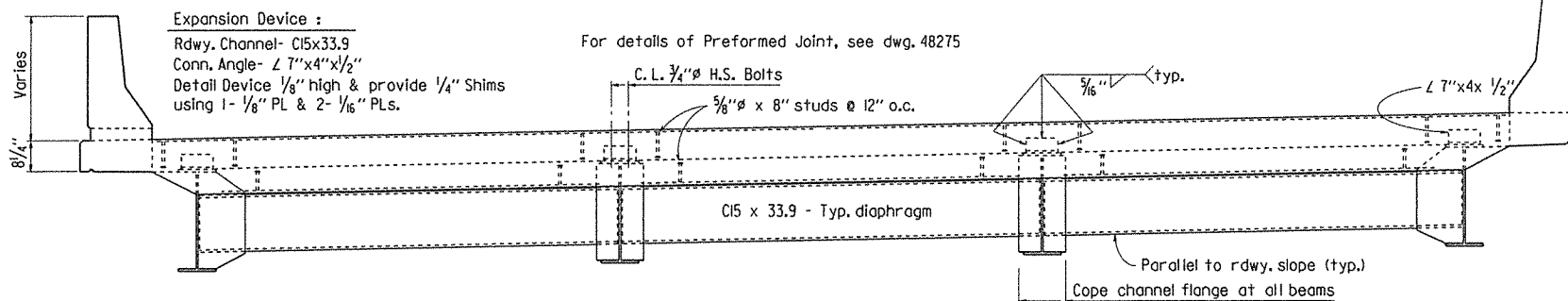
④ Tolerance when removable deck forming is used is + 1/2", - 1/4". Haunch forming is required and shall be adjusted to maintain slab thickness tolerance.

Notes:
Haunch dimension may vary within the following limits to maintain the grade and slab thickness tolerance: Minimum - occurs when top flange contacts bottom reinforcing steel; Maximum - top flange thickness plus 1 1/8". No increase in concrete and structural steel quantities will be made to maintain tolerances.

Tolerances shown are applicable only when removable deck forming is used. See Std. Dwg. No. 55005 for tolerances when permanent steel deck forms are used. Payment for concrete shall be based on removable deck forming.

ADJUSTMENT FOR SLAB THICKNESS TOLERANCE WHEN REMOVABLE DECK FORMING IS USED

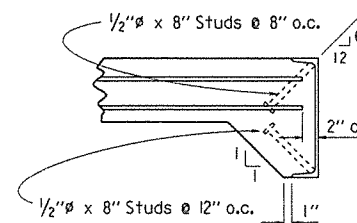
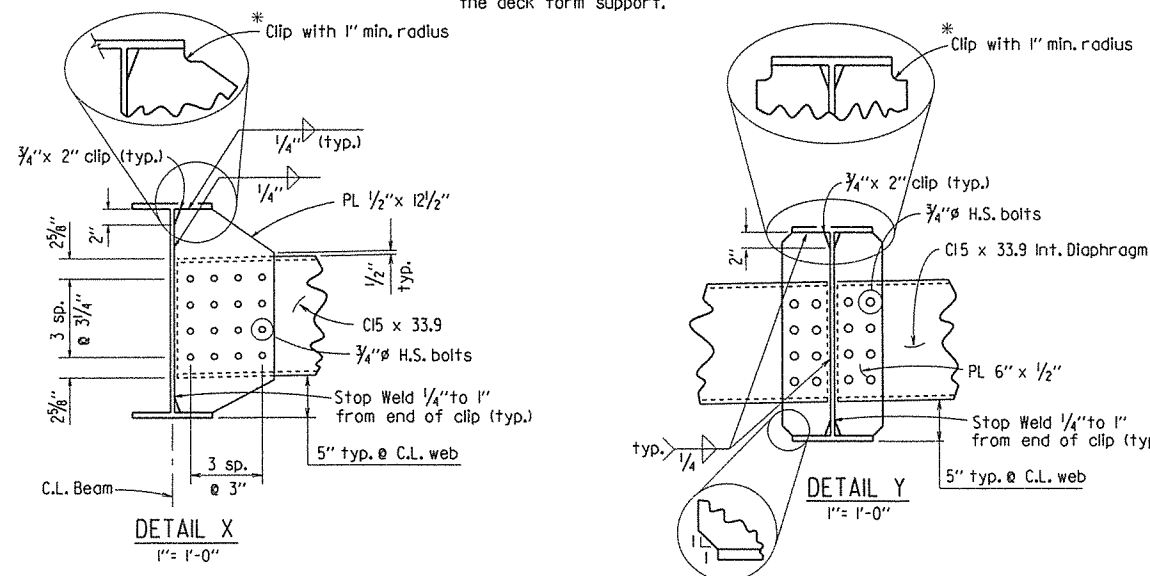
NTS



ROADWAY SECTION NEAR END OF UNIT

1/2" = 1'-0"

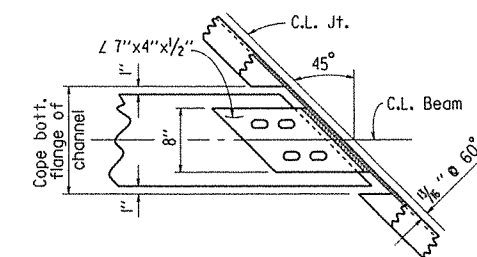
* If permanent steel bridge deck forms are used, the fabricator shall clip the plate as necessary to accommodate the deck form support.



Note: As an alternate to 5/8" studs, 1/2" x 8" studs spaced as shown may be used. Use weight of 5/8" stud as basis of measurement of structural steel in anchors.

DETAILS OF ALTERNATE ANCHORS AND PLACEMENT OF LONGITUDINAL REINFORCEMENT

NTS



CHANNEL CONNECTION DETAIL

NTS



BRIDGE ENGINEER

SHEET 1 OF 6
DETAILS OF 90'-0"
CONTINUOUS W-BEAM UNIT
WELLS BAYOU

ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION

LITTLE ROCK, ARK.

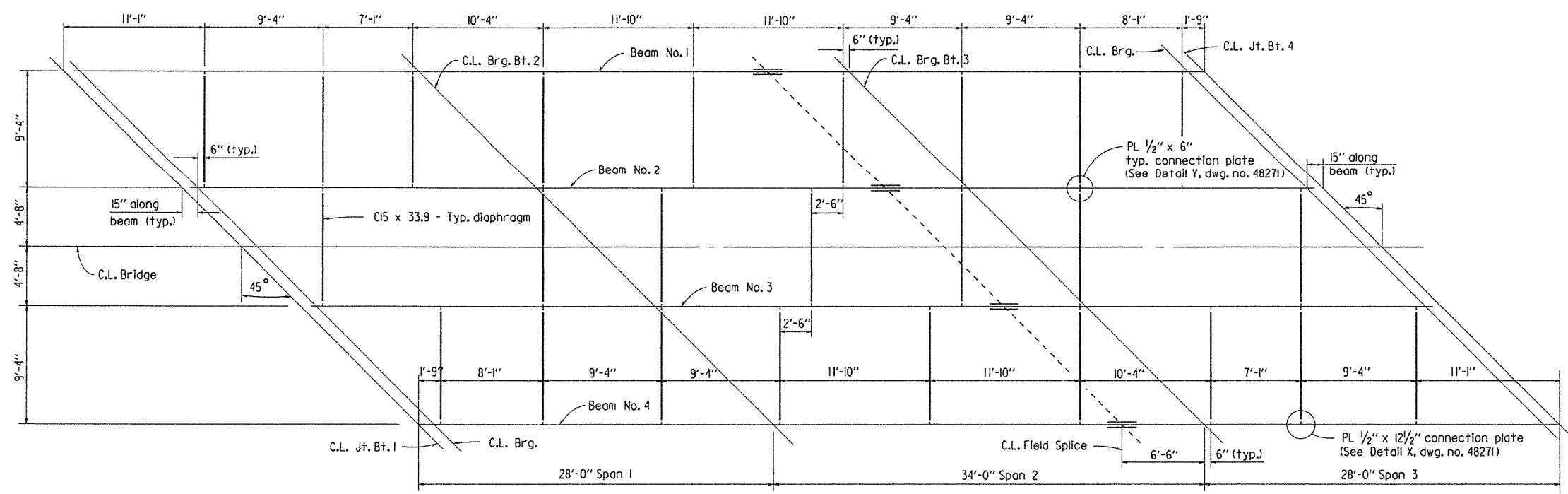
DRAWN BY: LM DATE: 10-12-05 FILENAME: b020419xl.sl.dgn

CHECKED BY: ACS DATE: 7/11/13 SCALE: 1/2" = 1'-0"

DESIGNED BY: JAC DATE: 8-20-05

BRIDGE NO. 07068 DRAWING NO. 48271

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		37	90
				JOB NO.	020419		37	90
				07068	CONT. UNIT		48272	

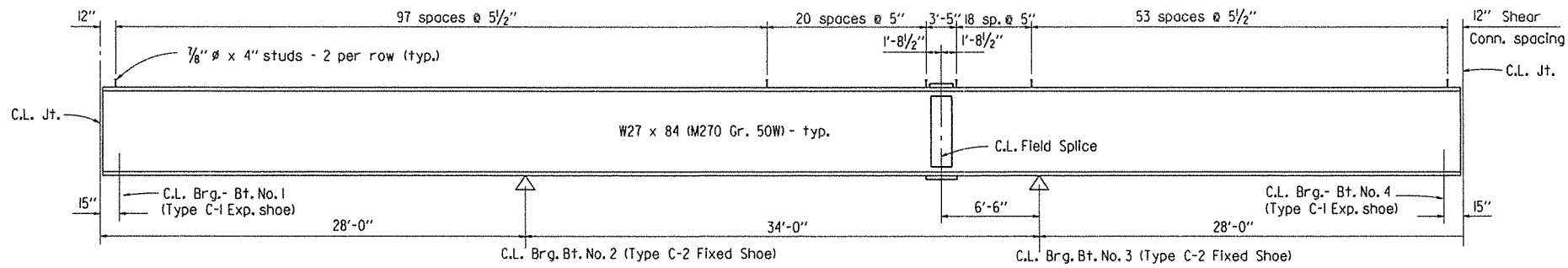


FRAMING PLAN
1/8" = 1'-0"

TABLE FOR WELD

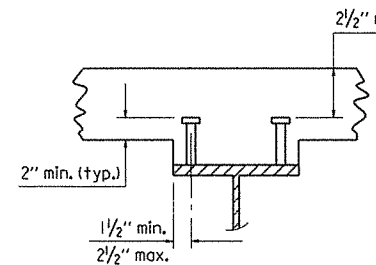
Material Thickness of Thicker Part Joined (inches)	Minimum Size of Fillet Weld (inches)	Single Pass Weld Must Be Used
To 3/4" Inclusive	1/4"	
Over 3/4"	5/16"	

Note: When a fillet weld size, as shown on the plans, is larger than the minimum, the first pass shall be that specified for minimum size of fillet weld.



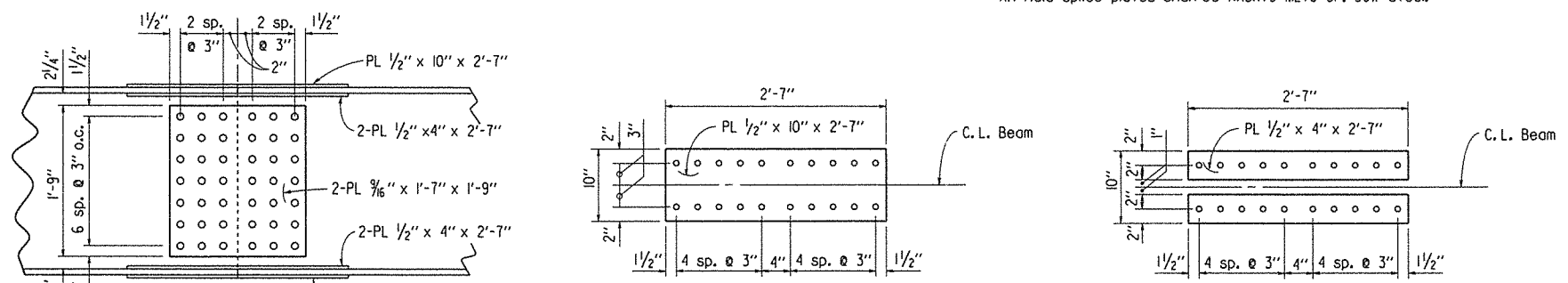
TYP. BEAM ELEVATION
NTS

All field splice bolts shall be 7/8" dia Hi-str. bolts
All holes for splice bolts shall be 5/16" dia
All field splice plates shall be AASHTO M270 Gr. 50W steel.



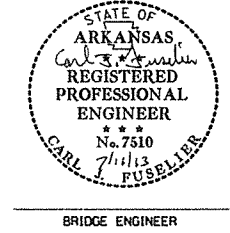
Stud Shear Connectors shown shall be 7/8" dia x 4" long, granular flux filled, solid fluxed or equal, and automatically end welded to the girder flange in accordance with the recommendations of the Manufacturer. 3/4" dia studs may be used in place of the 7/8" dia studs shown, at the ratio of 1.361 - 3/4" dia studs in place of one 7/8" dia stud. 7/8" dia studs will be used as basis for measurement of structural steel in shear connectors.

SHEAR CONNECTOR DETAIL
NTS



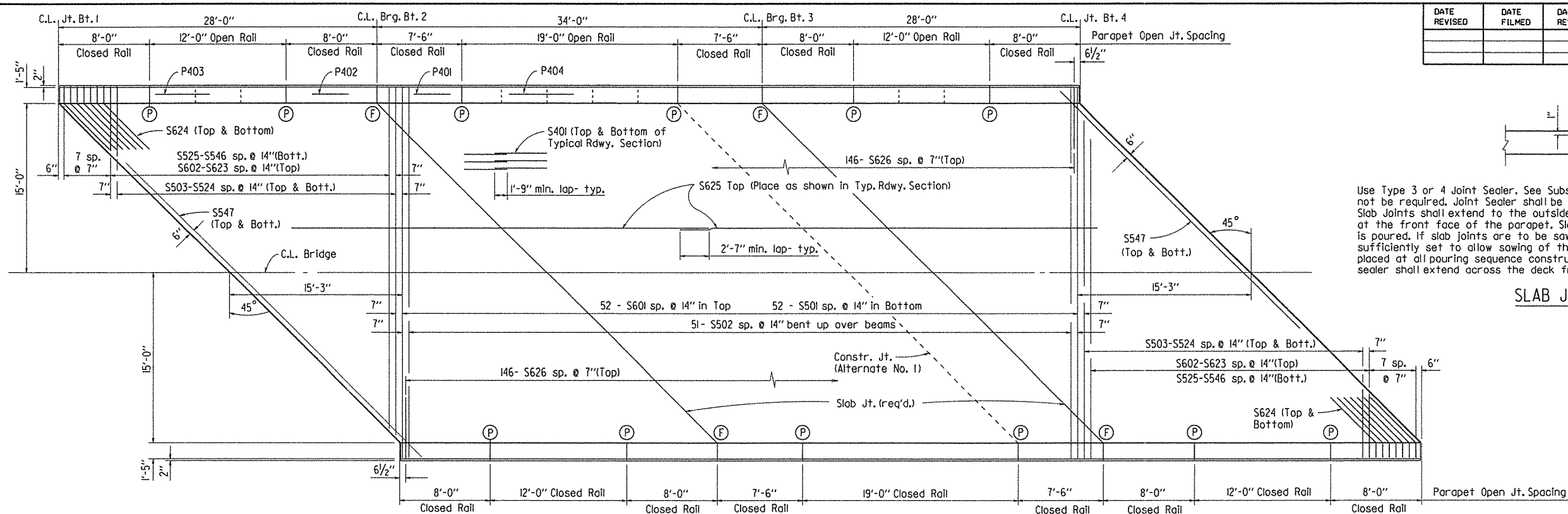
TYPICAL FIELD SPLICE DETAILS
1" = 1'-0"

FLANGE SPLICE PLs (Top & Bottom)



SHEET 2 OF 6
DETAILS OF 90'-0"
CONTINUOUS W-BEAM UNIT
WELLS BAYOU
ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.
DRAWN BY: LM DATE: 10-14-05 FILENAME: b020419xl.s2.dgn
CHECKED BY: JAC DATE: 7/11/13 SCALE: As shown
DESIGNED BY: JAC DATE: 8-20-05
BRIDGE NO. 07068 DRAWING NO. 48272

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		38	90
				07068	CONT. UNIT		48273	



Use Type 3 or 4 Joint Sealer. See Subsections 501.02(h) and 501.05(j). Backer Rod filler will not be required. Joint Sealer shall be measured and paid for as Class S(AE) Concrete-Bridge. Slab Joints shall extend to the outside edge of the deck slab and shall align with open joints at the front face of the parapet. Slab joints shall be installed before the parapet railing is poured. If slab joints are to be sawed, they shall be sawed as soon as the concrete has sufficiently set to allow sawing of the joint without damage to the slab. Slab joints shall be placed at all pouring sequence construction joints and required slab joint locations. The joint sealer shall extend across the deck from gutterline to gutterline.

SLAB JOINT DETAIL
NTS

- (P) Partial depth parapet joint at this location
- (F) Full depth parapet joint at this location

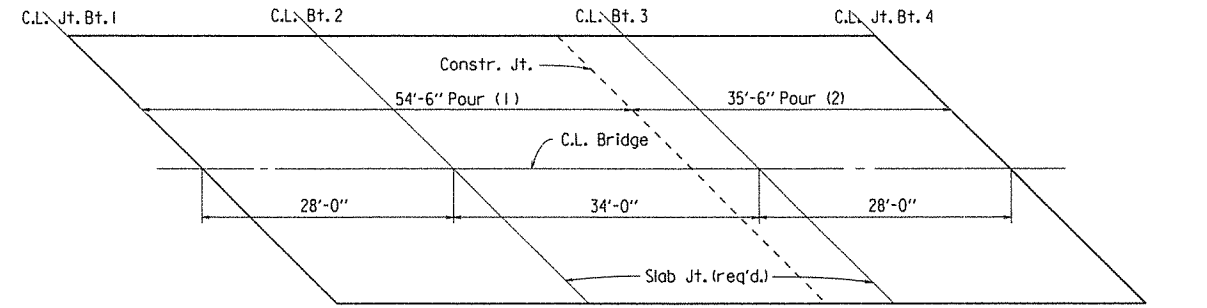
PLAN
3/8" = 1'-0"

Notes:
For details of Open & Closed parapet rails, see dwg. 48274.
Required slab joints and pouring sequence construction joints shall align with open joints in parapet rail at the gutterline.

BAR LIST

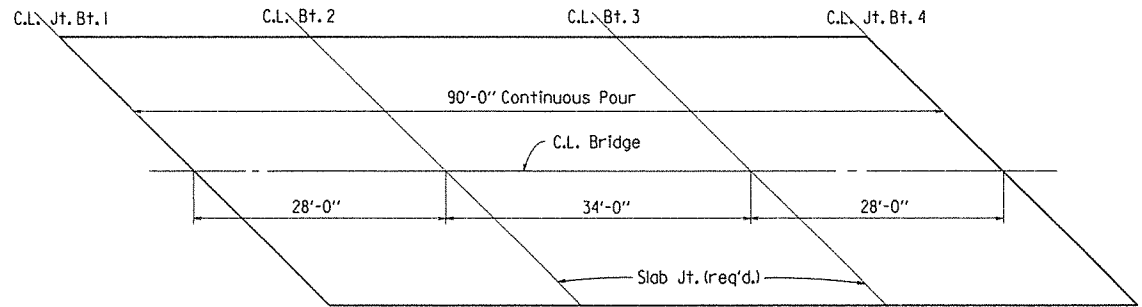
Mark	No. Req'd.	Length	Pin Dia.	Bending Diagrams (Dimensions are out to out of bars.)
S401	291	3'-11"	Str.	
S501	52	32'-10"	Str.	
S502	51	33'-7"	3"	
S503-S524	4 ea.	6'-3" to 30'-9"	Str.	
S525-S546	2 ea.	5'-8" to 30'-2"	Str.	
S547	4	44'-5"	Str.	
S601	52	32'-10"	Str.	
S602-S623	2 ea.	5'-8" to 30'-2"	Str.	
S624	28	5'-0"	4 1/2"	
S625	72	46'-1"	Str.	
S626	292	5'-6"	Str.	
P401	28	7'-1"	Str.	
P402	56	7'-7"	Str.	
P403	28	11'-7"	Str.	
P404	14	18'-7"	Str.	
P405	328	5'-6"	2"	
P406	32	4'-10"	2"	
P407	48	4'-0"	Str.	
P501	328	4'-10"	3 3/4"	

Note: Two straight #5 bars may be substituted for bar S502. Payment will be based on weight of S502.



Note: Pour (1) must be placed before Pour (2) can be placed. 72 hours shall elapse between the end of a pour and the start of the next pour.

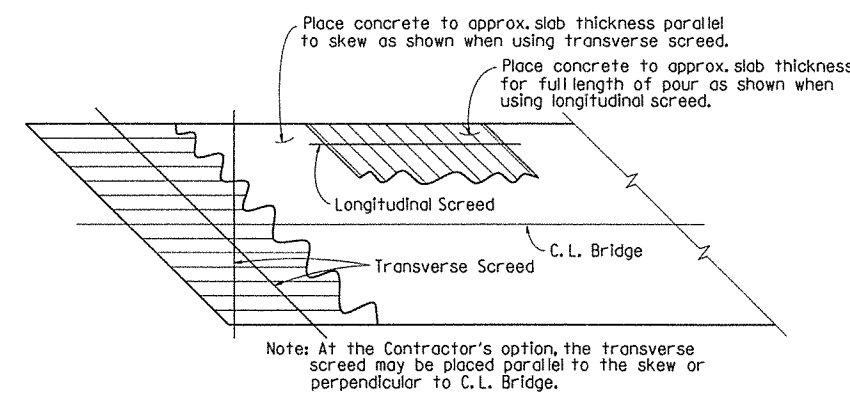
ALTERNATE NO. 1



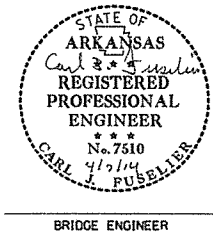
ALTERNATE NO. 2

ALTERNATES FOR SLAB POURING SEQUENCE

Any railing pours made before the entire slab unit has been placed must be approved by the Engineer.
Concrete in bridge superstructure shall be consolidated for the entire pour before any concrete has taken its initial set. This may require the use of a retarding agent. The Contractor must obtain approval from the Engineer for any deviations from the Pouring Sequences shown.



CONCRETE PLACEMENT PROCEDURE
NTS

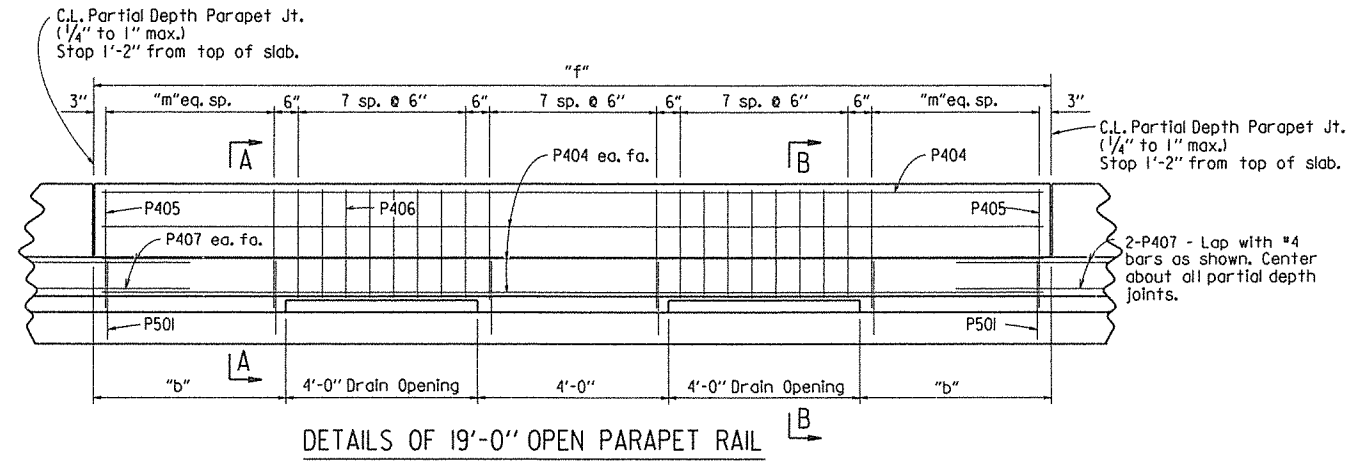


BRIDGE ENGINEER

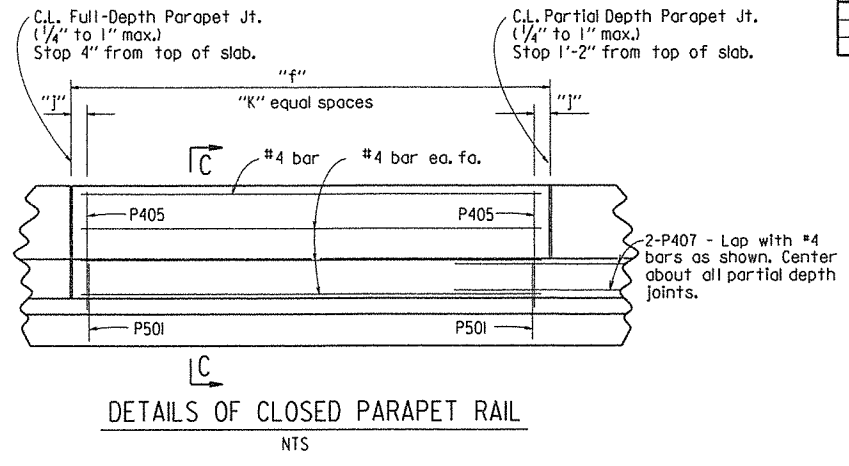
SHEET 3 OF 6
DETAILS OF 90'-0"
CONTINUOUS W-BEAM UNIT
WELLS BAYOU
ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

DRAWN BY: LM DATE: 10-20-05 FILENAME: b020419xl.s3.dgn
CHECKED BY: AMS DATE: 7/11/13 SCALE: As Shown
DESIGNED BY: JDC DATE: 8-20-05
BRIDGE NO. 07068 DRAWING NO. 48273

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	020419		39	90
				07068	CONT. UNIT		48274	



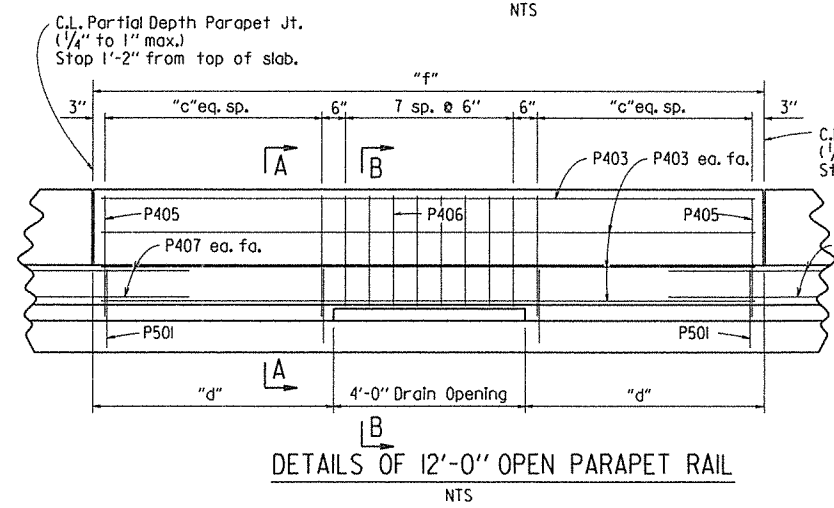
DETAILS OF 19'-0" OPEN PARAPET RAIL
NTS



DETAILS OF CLOSED PARAPET RAIL
NTS

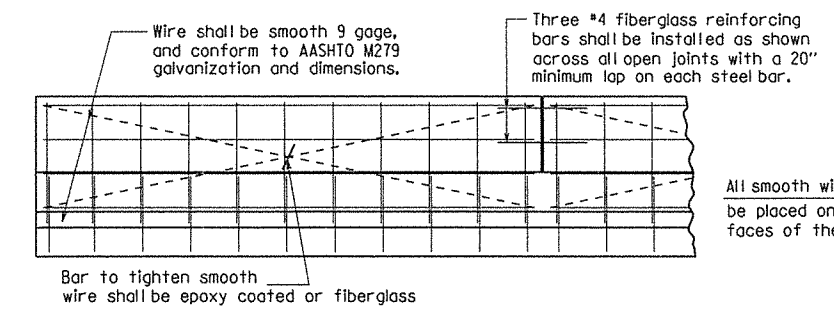
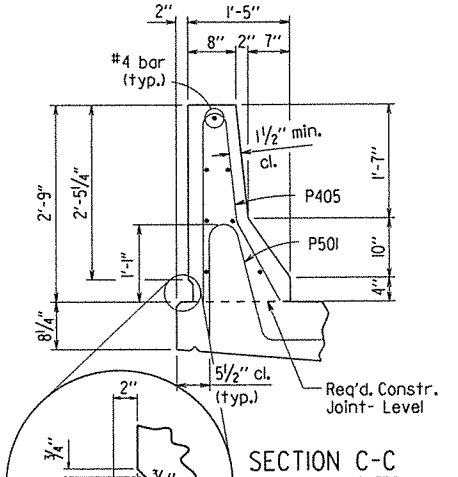
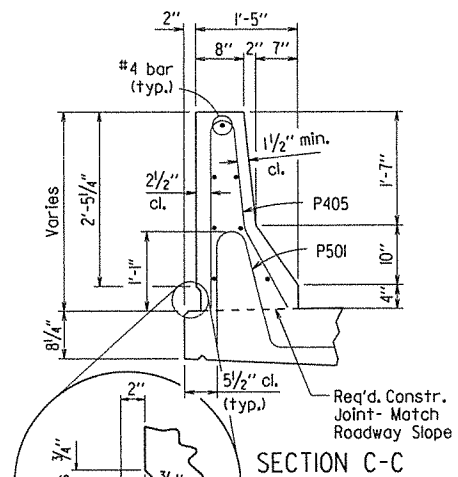
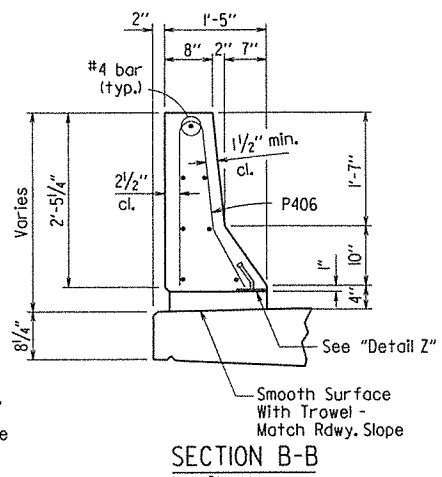
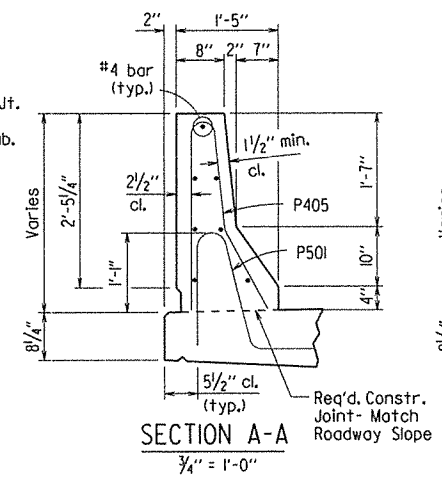
TABLE OF VARIABLES

Parapet Joint Spacing	Closed Rail			Open Rail		
	"f"	"k"	"m"	"b"	"c"	"d"
7'-6"	3"	14				
8'-0"	3"	15				
12'-0"	3"	23			7	4'-0"
19'-0"	3"	37	6	3'-6"		

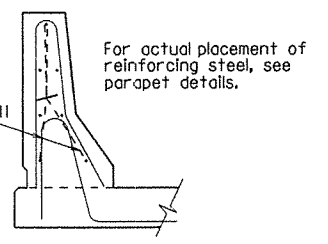


DETAILS OF 12'-0" OPEN PARAPET RAIL
NTS

NOTE: For location of full and partial depth parapet joints, see Dwg. No. 48273.

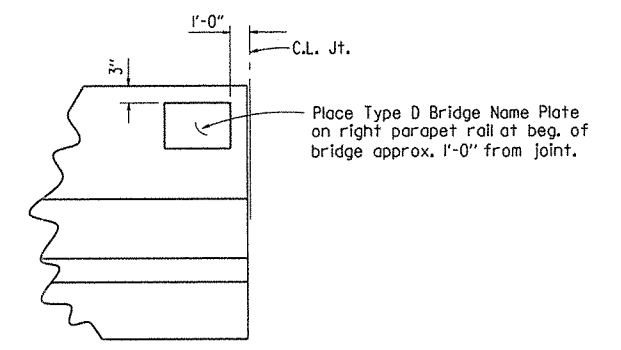


DETAILS OF OPTIONAL SLIPFORMING OF CONCRETE PARAPET RAIL
Scale: 1/2" = 1'-0"



DETAIL Z
N.T.S.

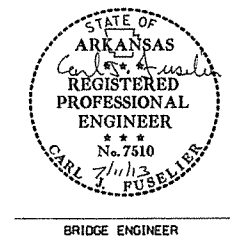
Note: Parapet Studs shall be 5" long, granular flux filled, solid fluxed, or equal, and automatically end welded to the plate. Studs and plate shall meet the requirements of Section 807. Studs and plate shall be measured and paid for as Structural Steel in Beam Spans (M270, Gr. 50W). The surfaces of the 3/8" Plates which will not be in contact with concrete shall be painted in accordance with Section 638, or as approved by the Engineer. Only one coat is required and shall be applied in the fabricator's shop. Painting will not be paid for directly, but will be considered subsidiary to Structural Steel in Beam Spans (M270, Gr. 50W).



VIEW SHOWING LOCATION OF NAME PLATE
NTS

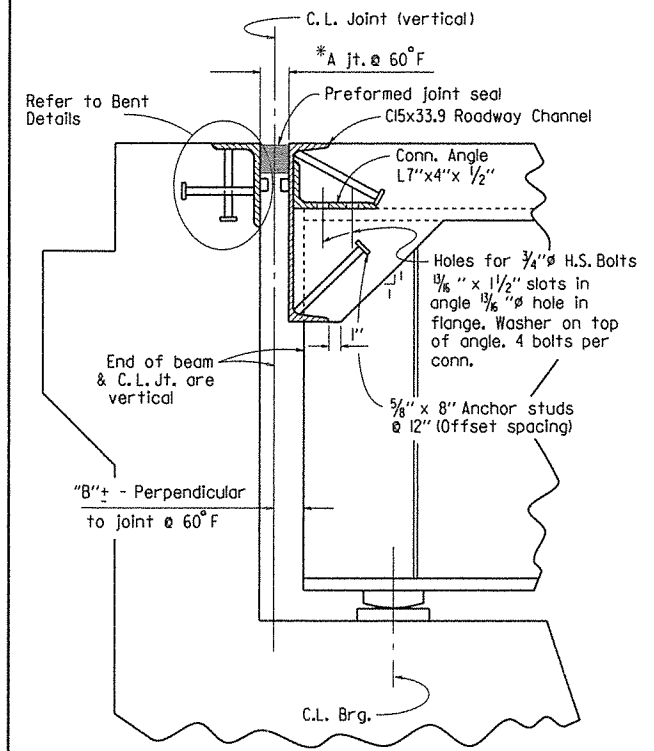
All panels shall be braced as shown to prevent racking. All open joints shall be sawed as soon as practical to a minimum width of 1/4". To control cracking before sawing all joints must be grooved before the concrete is set. Sawing of the joints must be controlled so it will follow the grooved joint.

The extruded parapet shall conform to the horizontal and vertical lines shown on the plans or as directed by the Engineer and shall present a smooth, uniform appearance and texture. Exposed surfaces may be given a light brush finish or a Class 3, Textured Coating Finish, in place of Class 2, Rubbed Finish.



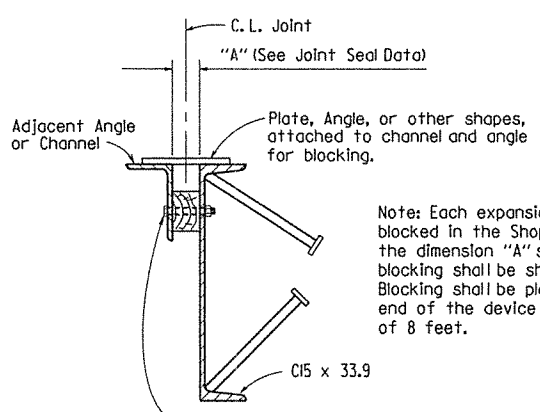
SHEET 4 OF 6
DETAILS OF 90'-0" CONTINUOUS W-BEAM UNIT
WELLS BAYOU
ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.
DRAWN BY: LM DATE: 10-25-05 FILENAME: b020419xl_s4.dgn
CHECKED BY: AHS DATE: 7/11/13 SCALE: As shown
DESIGNED BY: JAC DATE: 8-20-05
BRIDGE NO. 07068 DRAWING NO. 48274

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		020419	40	90
				07068		CONT. UNIT		48275



JOINT AT END BENT
1 1/2" = 1'-0"

Note: Section taken normal to C.L. Joint

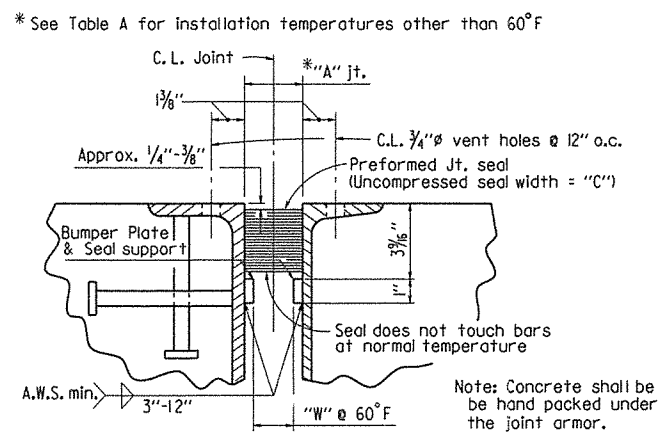


DETAILS FOR BLOCKING EXPANSION JOINT DEVICE
NTS

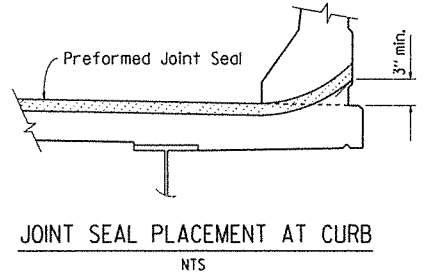
EXPANSION DEVICE INSTALLATION AT END BENTS:

The Contractor may elect to install the expansion device using one of the following two alternatives:

- 1) The concrete span pour adjacent to joint shall be placed before the end bent backwall is placed. After the end bent backwall forms are in place and the beams erected, the blocked expansion device shall be installed and adjusted for grade. All connection bolts shall be fully tightened prior to pouring the backwall concrete, the blocking shall be removed, the opening adjusted for temperature and grade, and the backwall constructed.
- 2) The backwall shall be poured to the optional construction joint after beams are erected. The blocked expansion device shall be installed and adjusted for grade. All connection bolts shall be fully tightened prior to placing the deck concrete adjacent to the bent. Immediately prior to pouring the remainder of the backwall concrete, the blocking shall be removed and the opening adjusted for temperature.



DETAIL OF PREFORMED JOINT SEAL & SUPPORT
3" = 1'-0"



JOINT SEAL PLACEMENT AT CURB
NTS

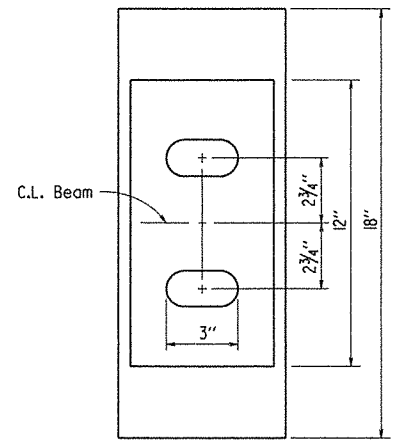
TABLE A

* "A" width perpendicular to joint at 24 hour average temperature of:		
40°F	60°F	80°F
1 1/8"	1 1/2"	1 3/4"

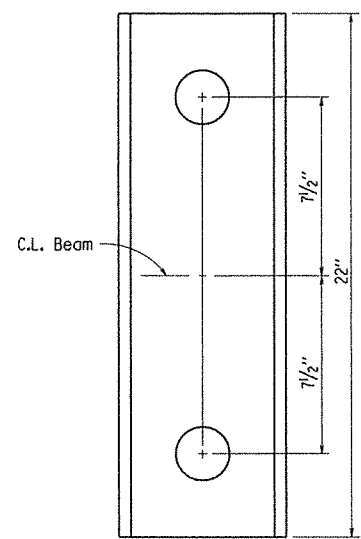
PREFORMED JOINT SEAL DATA

"A" width perpendicular to joint @ 60°F	"B" Perpendicular to joint	"C" Uncompressed Seal width	"W" Width between plates	Bumper Plate Size
1 1/8"	± 2/8"	2 1/2"	5/8"	1" x 1 1/2"

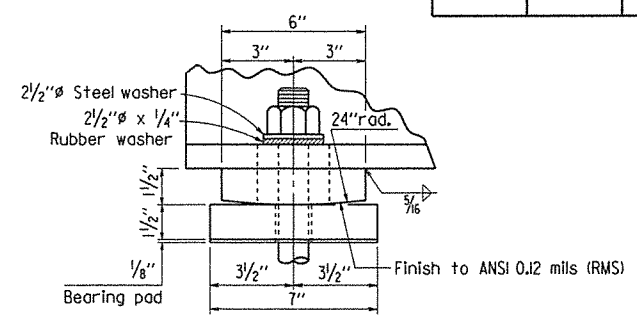
Note: The temperature used to set the joint opening shall be the approximate average air temperature during the 24 hour period immediately before the bolts are tightened. The Engineer shall establish the temperature. Interpolation of the table may be necessary. The temperature limitations recommended by the lubricant - adhesive manufacturer shall be observed.



PLAN VIEW
3" = 1'-0"

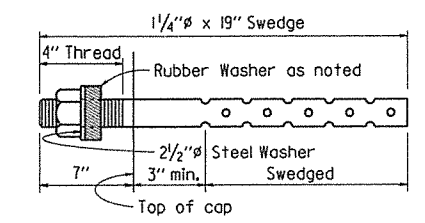


PLAN VIEW
3" = 1'-0"



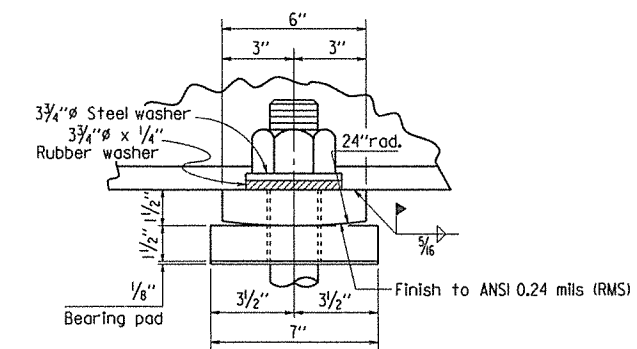
TYPE "C-1" EXP. SHOE

Note: Plates for Type "C-1" shoe must be M270, Gr. 50W.
EXPANSION SHOE: 3" x 1 1/2" slot in Sole Plate & Beam Flange; 1 1/2" holes in Masonry Plate.



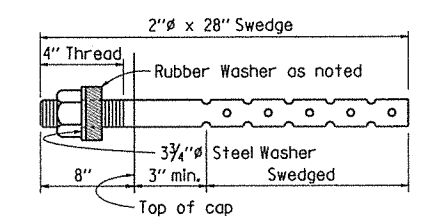
ANCHOR BOLT DETAIL (C-1 SHOE ONLY)
N.T.S.

Note: Anchor bolt, Nut and Washer to be according to Subsection 807.07. Indentations shall be circular with rounded bottoms and staggered as shown above. Rubber washer shall be closed cell expanded rubber meeting the requirements of ASTM D1056-85 2B2 E2, and shall be considered subsidiary to the item of Structural Steel.
Anchor Bolts shall be Grade 55.



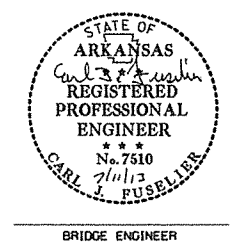
TYPE "C-2" FIX SHOE

Note: Plates for Type "C-2" shoes must be M270, Gr. 50W.
FIXED SHOE: 2 1/2" holes in Sole Plate & Masonry Plate.



ANCHOR BOLT DETAIL (C-2 SHOE ONLY)
N.T.S.

Note: Anchor bolt, Nut and Washer to be according to Subsection 807.07. Indentations shall be circular with rounded bottoms and staggered as shown above. Rubber washer shall be closed cell expanded rubber meeting the requirements of ASTM D1056-85 2B2 E2, and shall be considered subsidiary to the item of Structural Steel.
Anchor Bolts shall be Grade 55.



SHEET 5 OF 6
DETAILS OF 90'-0" CONTINUOUS W-BEAM UNIT WELLS BAYOU
ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.
DRAWN BY: LM DATE: 10-26-05 FILENAME: b020419xl.s5.dgn
CHECKED BY: JAC DATE: 7/11/13 SCALE: As shown
DESIGNED BY: JAC DATE: 8-20-05
BRIDGE NO. 07068 DRAWING NO. 48275

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		020419	41	90
				07068	CONT. UNIT			48276

GENERAL NOTES

CONSTRUCTION SPECIFICATIONS: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction (2014 edition) with applicable supplemental specifications and special provisions.

DESIGN SPECIFICATIONS: AASHTO LRFD Bridge Design Specifications, (2004 Edition)

MATERIALS AND STRENGTHS:

Class S(AE) Concrete $f'_c = 4,000$ psi
 Reinforcing Steel (Gr. 60, AASHTO M31 or M322, Type A) $f_y = 60,000$ psi
 Structural Steel (AASHTO M 270, Gr. 50W) $F_y = 50,000$ psi
 Structural Steel (AASHTO M 270, Gr. 36) $F_y = 36,000$ psi

CONCRETE :

Concrete shall be poured in the dry and all exposed corners to be chamfered $\frac{3}{4}$ " unless otherwise noted. All concrete shall be Class S(AE) with a minimum 28 day compressive strength $f'_c = 4,000$ psi.

The superstructure details shown are for use when removable deck forming is used and are the basis for measurement of Class S(AE) Concrete. See Standard Drawing No. 55005 for allowable modifications and for tolerances when Permanent Steel Bridge Deck Forms are used.

Concrete in bridge superstructure shall be placed, consolidated and screeded off for the entire pour before any concrete has taken its initial set. This may require the use of a retarding agent.

The concrete deck shall be given a fine finish in accordance with Subsection 802.19 for Class 5 Tined Bridge Roadway Surface Finish. Movement of the finishing machine across new concrete shall be on planks placed on the surface and shall be prohibited for 72 hours after finishing the pour. Sufficient concrete must be placed ahead of the strike-off to fully load the beam. If a longitudinal strike-off is used, a vertical camber adjustment must be made in the strike-off to account for the future dead load deflection due to the rolling. A minimum of 72 hours shall elapse between completion of the slab and the pouring of the parapet railing.

REINFORCING STEEL :

All reinforcing steel shall conform to AASHTO M31 or M322, Type A, Grade 60. The reinforcing steel is to be accurately located in the forms and firmly held in place by steel wire supports, sufficient in number and size to prevent displacement during the course of construction. The wire supports will not be paid for directly, but will be considered subsidiary to the item "Reinforcing Steel - Bridge".

STRUCTURAL STEEL :

All structural steel shall be AASHTO M 270, Grade 50W unless otherwise noted and shall be paid for as "Structural Steel in Beam Spans (M 270, Gr. 50W)". Grade 50W steel shall not be painted unless otherwise noted. All exposed surfaces shall be cleaned in accordance with Subsection 807.84(e). Structural steel completely embedded in concrete may be AASHTO M 270, Grade 36 unless otherwise noted.

Drawings show general features of design only. Shop drawings shall be made in accordance with the specifications, submitted and approval secured before fabrication is begun.

Requests for substitution of structural steel shapes shown with shapes of greater size must be submitted by the Contractor to the Engineer for approval. Steels of equal or greater strengths will be accepted only when shown on the approved shop drawings. Payment will be based on the basis of shapes and materials shown in the plans, and no additional compensation will be made for any adjustments due to substitutions.

Beams and field splice plates are considered main load carrying members and shall meet the Longitudinal Charpy V-Notch Test specified in Subsection 807.05.

All beams shall be blocked in their true position in the shop with the webs horizontal. The camber, length of sections, distance between bearings and openings of joints shall be measured with the beams in their true position and this information shall become part of the permanent records for this job. The component parts shall be match marked in this assembly and these marks shall be shown on the erection diagram. All beam dimensions are based on a temperature of 60 degrees F. A tolerance of $\frac{1}{4}$ " +/- is allowed for camber.

Flange field splice plates shall be cut and fabricated so that the primary direction of rolling is parallel to the direction of the main tensile and/or compressive stresses.

All welding that is to be done during fabrication of structural steel, including temporary welds, shall be detailed on the shop drawings and submitted for approval. If additional welds are required, whether permanent or temporary, a formal request with detailed drawings shall be submitted to the Engineer for approval; however, additional welds used for attaching falsework support devices or screed rail supports to the structural steel that do not exceed the limitations of Subsection 802.13 will not require approval prior to construction. All welding shall conform to Subsection 807.26.

Field connections shall be bolted with high-strength bolts and shall be $\frac{3}{4}$ " ϕ bolts unless otherwise noted. Bolts shall be placed with heads on the outside face of the exterior beam webs and on the bottom of the beam flanges. Holes for $\frac{3}{4}$ " ϕ high-strength bolts may be $\frac{5}{16}$ " ϕ diameter if a washer is supplied for use under both the nut and head of the bolt.

Diaphragms shall be installed as beams are erected. All bolts in diaphragms and field splices shall be installed and tightened in accordance with Subsection 807.71 prior to pouring the concrete deck.

Bearings shall be seated in accordance with Subsection 807.66. This work and material are to be considered as subsidiary and will not be paid for directly.

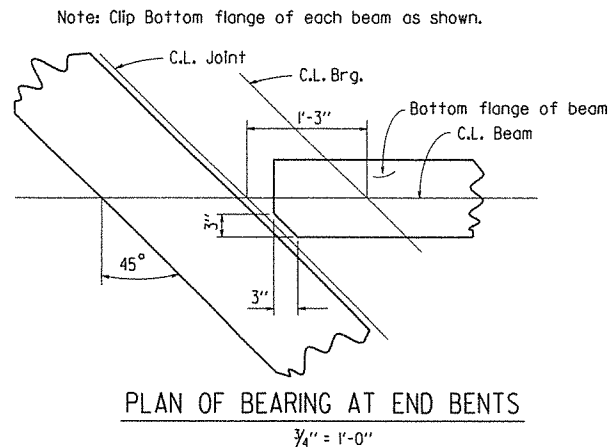
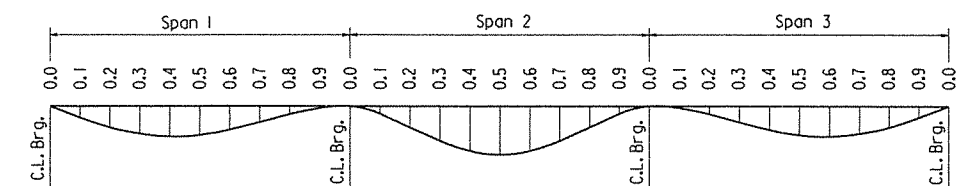


TABLE OF DEAD LOAD DEFLECTIONS-INCHES

Span	Point of Deflection	Structural Steel		Structural Steel+Slab		Str. Steel +Slab+Rail	
		Ext. Bms.	Int. Bms.	Ext. Bms.	Int. Bms.	Ext. Bms.	Int. Bms.
1	0	0	0	0	0	0	0
	0.1	0.002	0.002	0.017	0.023	0.019	0.024
	0.2	0.003	0.004	0.032	0.042	0.035	0.045
	0.3	0.005	0.005	0.042	0.055	0.046	0.058
	0.4	0.005	0.006	0.046	0.060	0.050	0.064
	0.5	0.005	0.006	0.043	0.057	0.047	0.061
	0.6	0.004	0.005	0.036	0.047	0.039	0.050
	0.7	0.003	0.003	0.025	0.032	0.027	0.034
	0.8	0.001	0.002	0.012	0.016	0.013	0.017
0.9	0	0	0.003	0.004	0.003	0.004	
0	0	0	0	0	0	0	
2	0.1	0.001	0.002	0.011	0.015	0.012	0.016
	0.2	0.004	0.004	0.032	0.042	0.035	0.045
	0.3	0.006	0.007	0.053	0.069	0.058	0.073
	0.4	0.008	0.009	0.068	0.089	0.074	0.094
	0.5	0.008	0.010	0.073	0.096	0.079	0.102
	0.6	0.008	0.009	0.068	0.089	0.074	0.094
	0.7	0.006	0.007	0.053	0.069	0.058	0.073
	0.8	0.004	0.004	0.032	0.042	0.035	0.045
	0.9	0.001	0.002	0.011	0.015	0.012	0.016
0	0	0	0	0	0	0	
3	0.1	0	0	0.003	0.004	0.003	0.004
	0.2	0.001	0.002	0.012	0.016	0.013	0.017
	0.3	0.003	0.003	0.025	0.032	0.027	0.034
	0.4	0.004	0.005	0.036	0.047	0.039	0.050
	0.5	0.005	0.006	0.043	0.057	0.047	0.061
	0.6	0.005	0.006	0.046	0.060	0.050	0.064
	0.7	0.005	0.005	0.042	0.055	0.046	0.058
	0.8	0.003	0.004	0.032	0.042	0.035	0.045
	0.9	0.002	0.002	0.017	0.023	0.019	0.024
0	0	0	0	0	0	0	

Note: Camber for Dead Load Deflection $\pm \frac{1}{4}$ " tolerance.
 Deflections shown are along C.L. Beam from a chord from C.L. Bearing to C.L. Bearing. Negative sign (-) indicates point above chord.



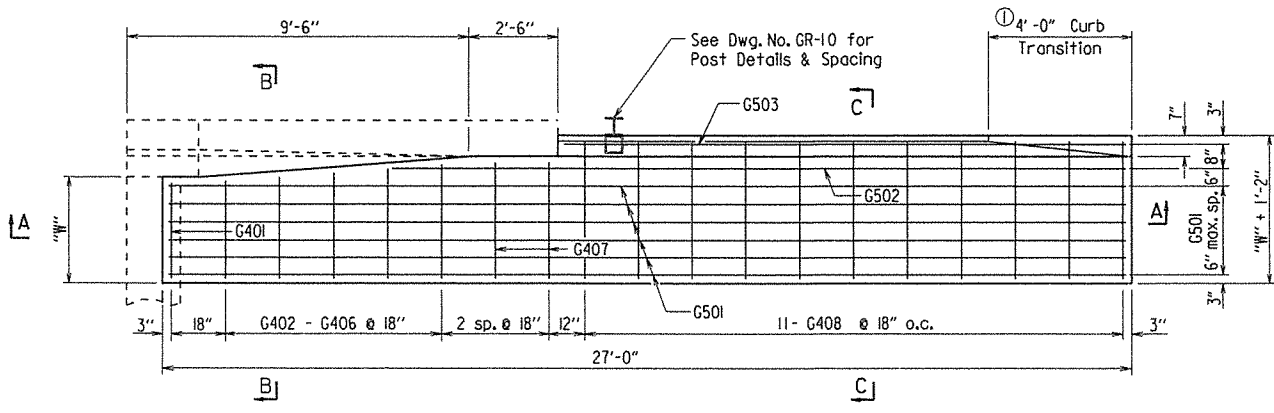
DEAD LOAD DEFLECTION DIAGRAM
 No Scale



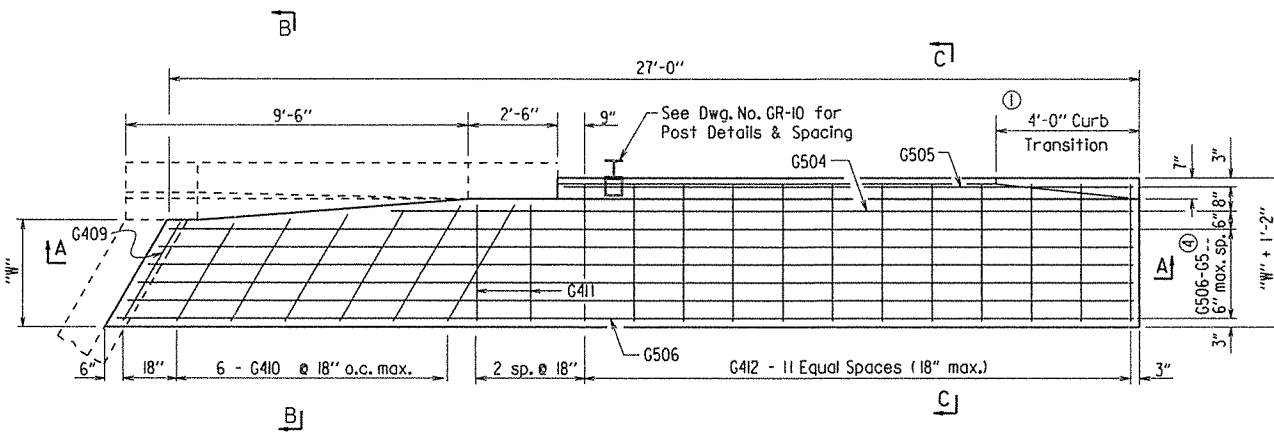
BRIDGE ENGINEER

SHEET 6 OF 6
DETAILS OF 90'-0"
CONTINUOUS W-BEAM UNIT
WELLS BAYOU
 ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
 LITTLE ROCK, ARK.
 DRAWN BY: LM DATE: 10-28-05 FILENAME: b020419xl.s6.dgn
 CHECKED BY: AMS DATE: 7/11/13 SCALE: As shown
 DESIGNED BY: JAC DATE: 8-20-05
 BRIDGE NO. 07068 DRAWING NO. 48276

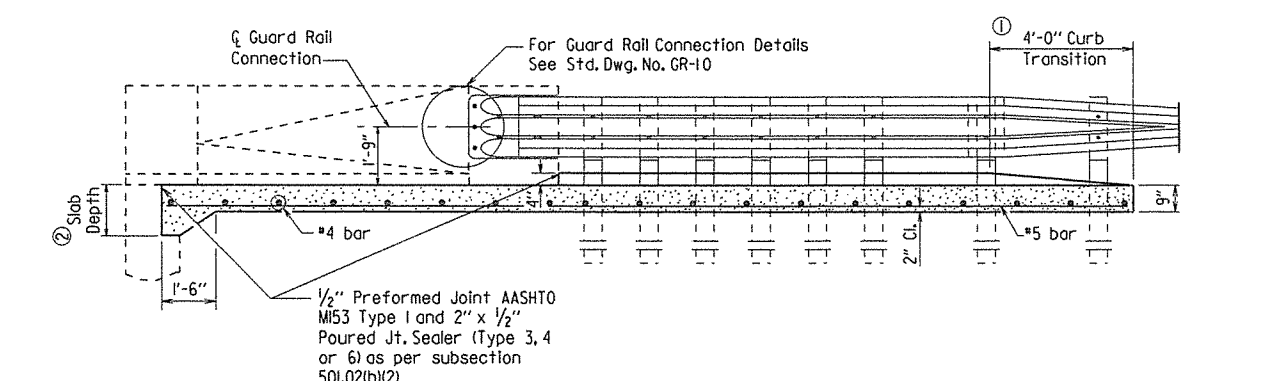
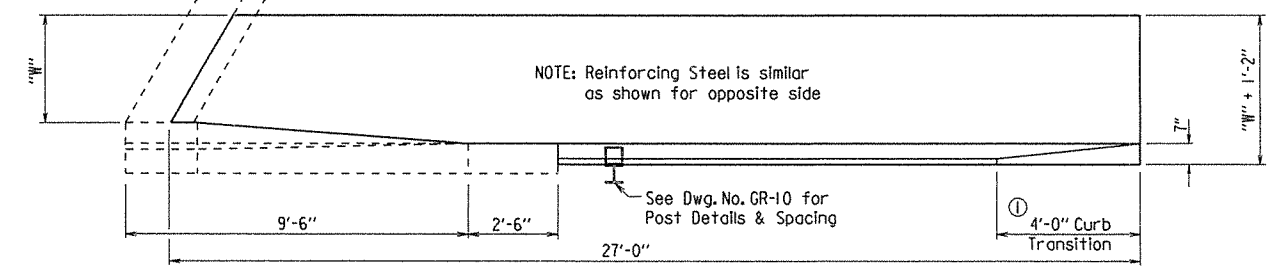
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4-10-2003				6	ARK.			
				JOB NO.		020419	42	90
				07068	TYPE SPECIAL GUTTERS		48277	



HALF PLAN OF APPROACH GUTTERS FOR SQUARE BRIDGE

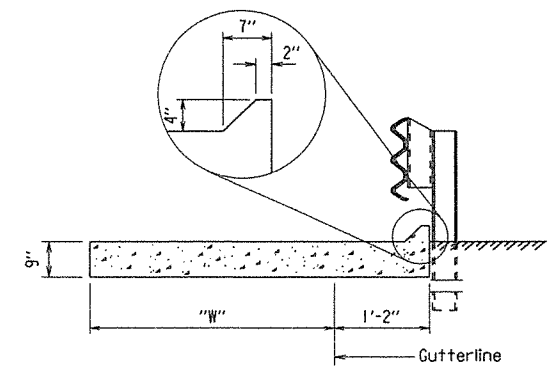


PLAN OF APPROACH GUTTERS FOR SKEWED BRIDGE

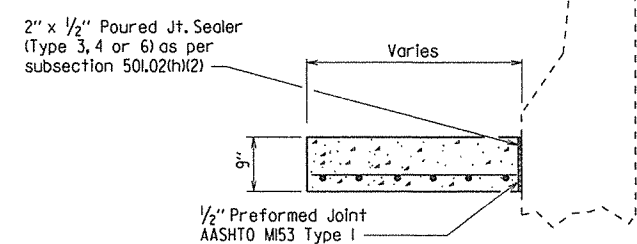


SECTION A - A

① Construct gutter curb with height-transition as shown if drop inlet is not placed at end of gutter.
 Construct gutter curb full height (no height-transition) if drop inlet is placed at end of gutter. Curb height transition placed on drop inlet. See drop inlet details.



SECTION C - C
N.T.S.



SECTION B - B
N.T.S.

QUANTITIES FOR ONE SQUARE APPROACH GUTTER

"W" Width (ft.)	Reinforcing Steel (lbs.)	Concrete (cubic yards)
3	249	3.00
4	317	3.77
6	454	5.32
8	591	6.87

BAR LIST
TYPE SPECIAL GUTTER

Mark	No. Required for Width "W"				Length	Square or Skewed
	3'-0"	4'-0"	6'-0"	8'-0"		
G401	1	1	1	1	"W" - 4"	Square
G402 - G406	1 each	1 each	1 each	1 each	"W" - 3" to "W" + 3"	Square
G407	2	2	2	2	"W" + 3"	Square
G408	11	11	11	11	"W" + 10"	Square
G409	1	1	1	1	③	Skewed
G410	6	6	6	6	③	Skewed
G411	2	2	2	2	"W" + 3"	Skewed
G412	12	12	12	12	"W" + 10"	Skewed
G501	6	8	12	16	26'-8"	Square
G502	1	1	1	1	20'-6"	Square
G503	1	1	1	1	15'-8"	Square
G504	1	1	1	1	③	Skewed
G505	1	1	1	1	③	Skewed
G506-G505	1 each	1 each	1 each	1 each	③	Skewed

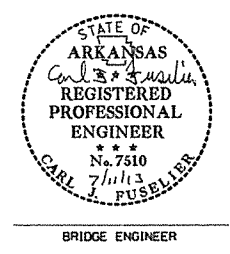
- ③ Bar Lengths vary with Skew.
- ④ G511 for "W" = 3'-0"
G513 for "W" = 4'-0"
G517 for "W" = 6'-0"
G521 for "W" = 8'-0"
- ⑤ Additional G410 Bars required when skew angle exceeds:
17° for W = 8'; 22° for W = 6'; and 31° for W = 4'.

GENERAL NOTES

Concrete shall be Class S or Class (SAE) or mixture used for Portland Cement Concrete Pavement.
 Reinforcing Steel shall be Grade 60 conforming to AASHTO M31 or M322, Type A, with mill test reports (fy = 60,000 psi).
 Approach Gutters will be measured and paid for in accordance with Section 504 of the Standard Specifications.

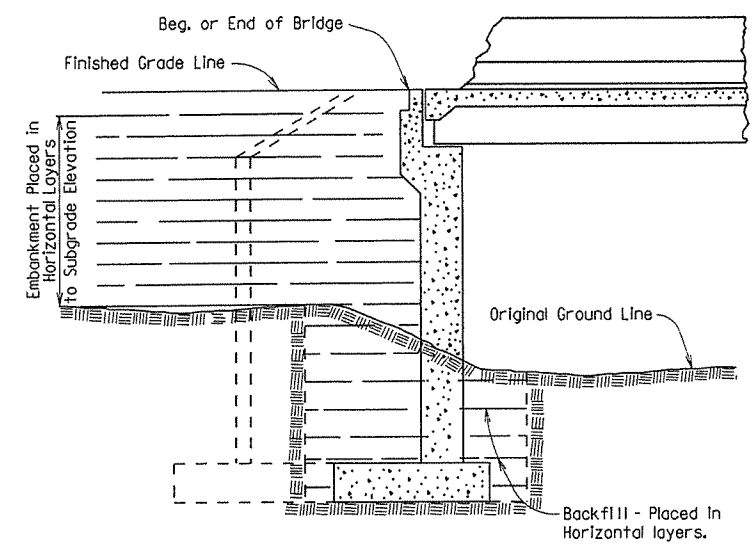
DETAILS OF
TYPE SPECIAL APPROACH GUTTERS

ROUTE _____ SEC. _____
 ARKANSAS STATE HIGHWAY COMMISSION
 LITTLE ROCK, ARK.
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 CHECKED BY: AMS DATE: 7/11/12 SCALE: 3/8" = 1'-0"
 DESIGNED BY: STD DATE: _____
 BRIDGE NO. 07068 DRAWING NO. 48277

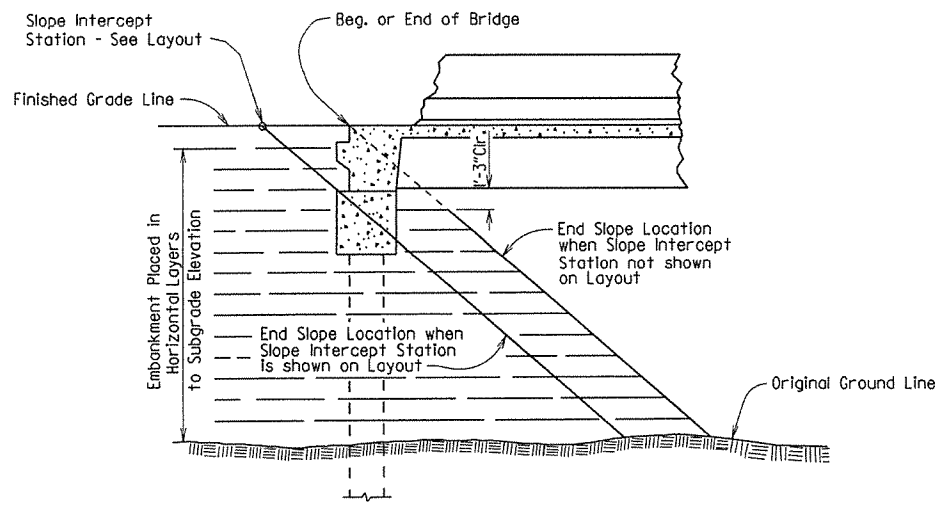


BRIDGE ENGINEER

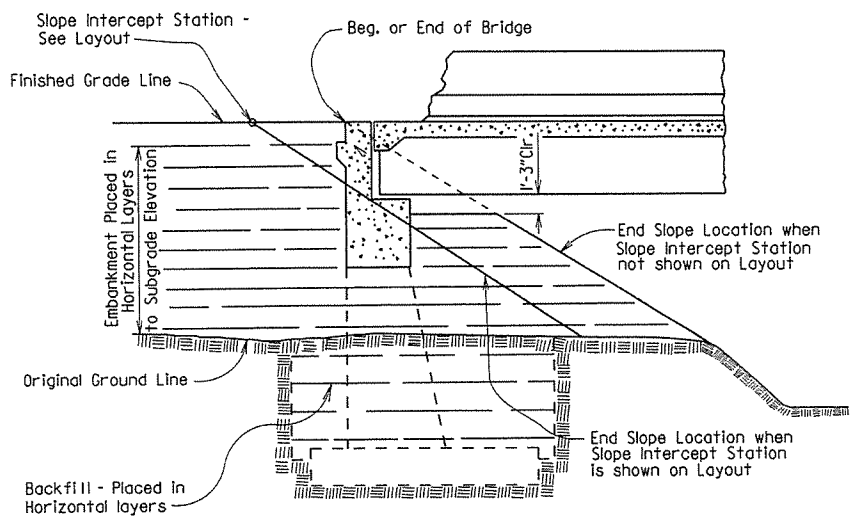
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							JOB NO.	
							① EMBANKMENT & BACKFILL	55000



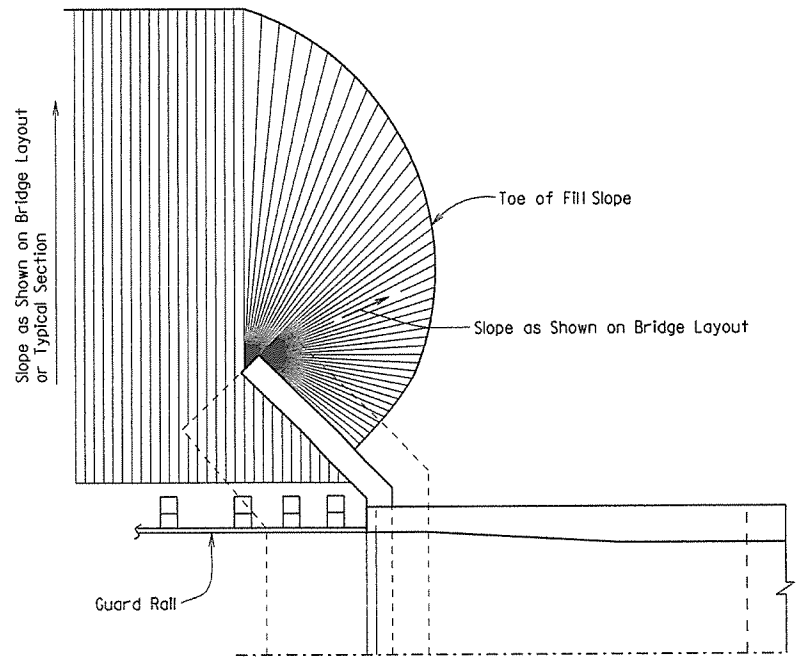
EMBANKMENT CONSTRUCTION AND FOOTING BACKFILL AT VERTICAL WALL ABUTMENTS



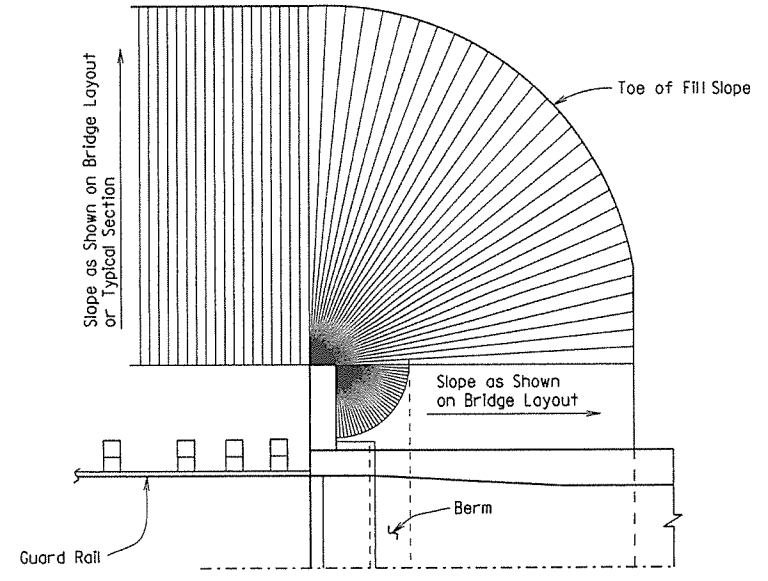
EMBANKMENT CONSTRUCTION AT SPILL-THROUGH PILE END BENTS



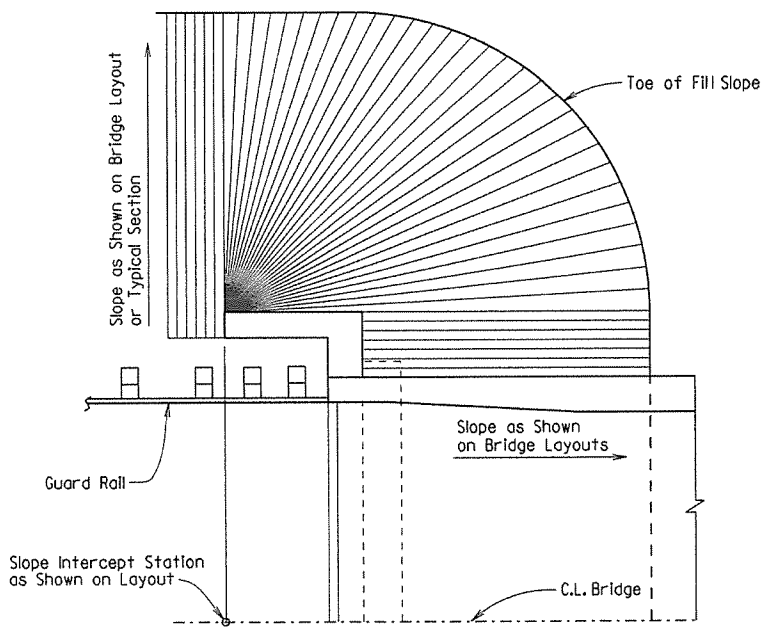
EMBANKMENT CONSTRUCTION AND FOOTING BACKFILL AT SPILL-THROUGH END BENTS



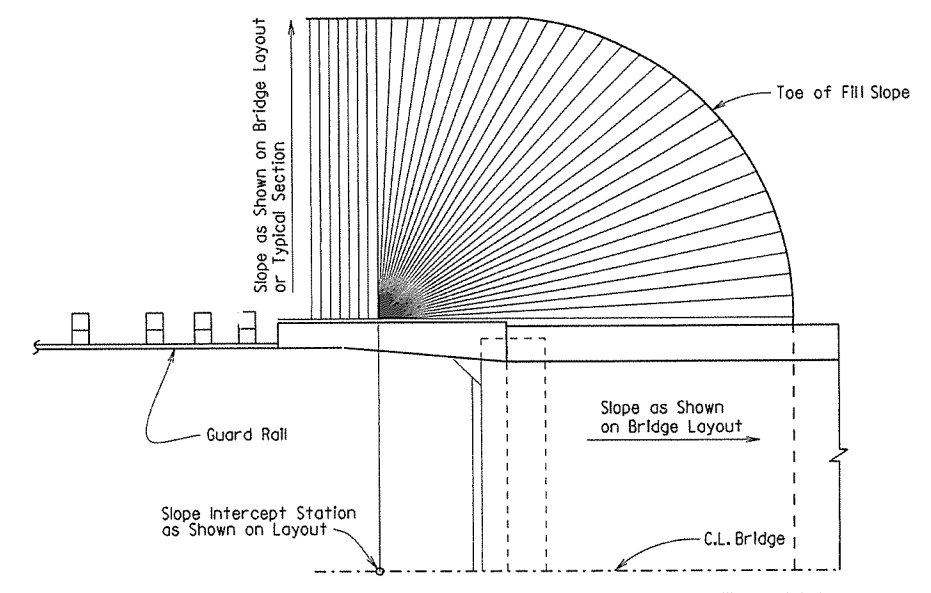
VERTICAL WALL ABUTMENTS



SPILL-THROUGH END BENTS WITH STUB WING



SPILL-THROUGH END BENTS WITH TURNBACK WING



SPILL-THROUGH END BENTS WITH TRANSITION WING

METHOD OF DETERMINING FILL SLOPE LOCATION AT BRIDGE ENDS

GENERAL NOTES

The Bridge End Embankment shall be defined as a section of embankment, not less than 20 feet long adjacent to the bridge end, together with the side slopes and slopes under the bridge end including around the end of wingwalls. Embankment adjacent to structures shall be constructed in 6 inch horizontal layers (loose measure) and compacted by the use of mechanical equipment to the satisfaction of the Engineer. Refer to Subsections 210.09, 210.10 and 801.08 for construction requirements.

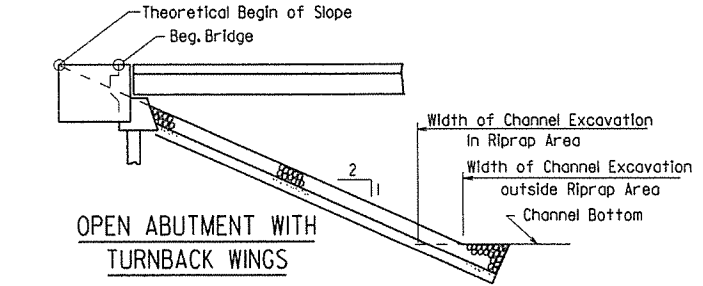
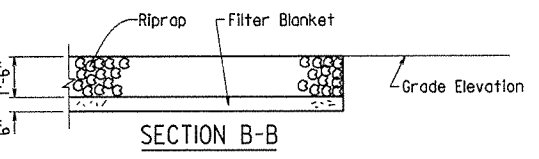
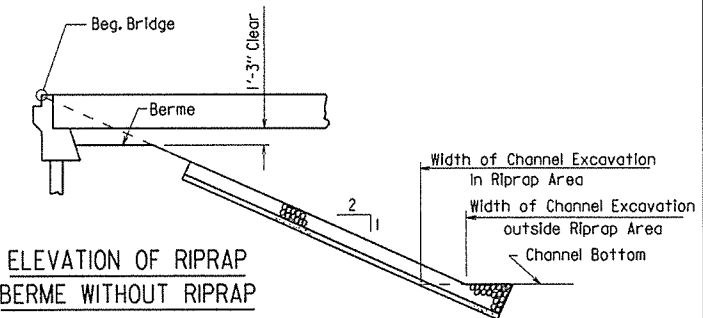
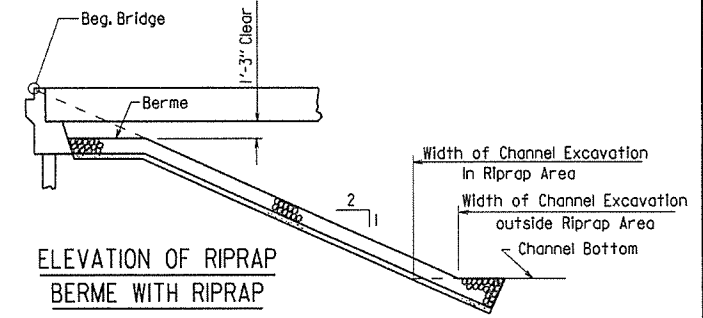
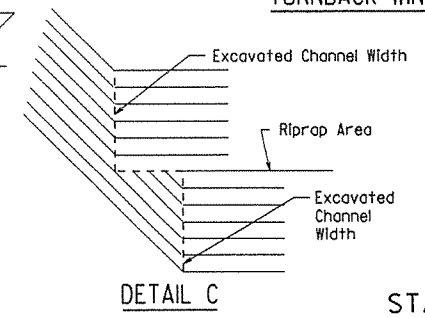
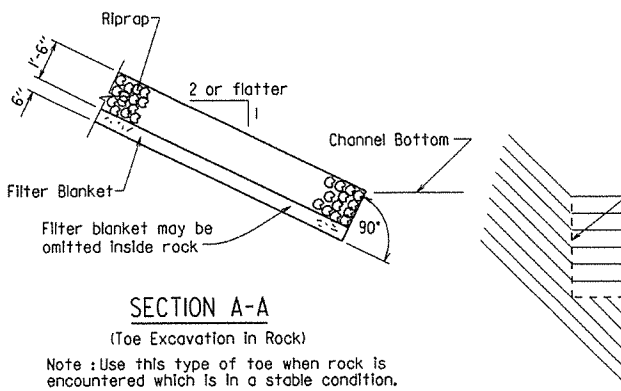
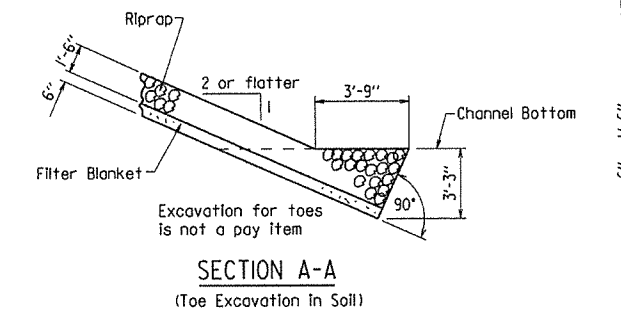
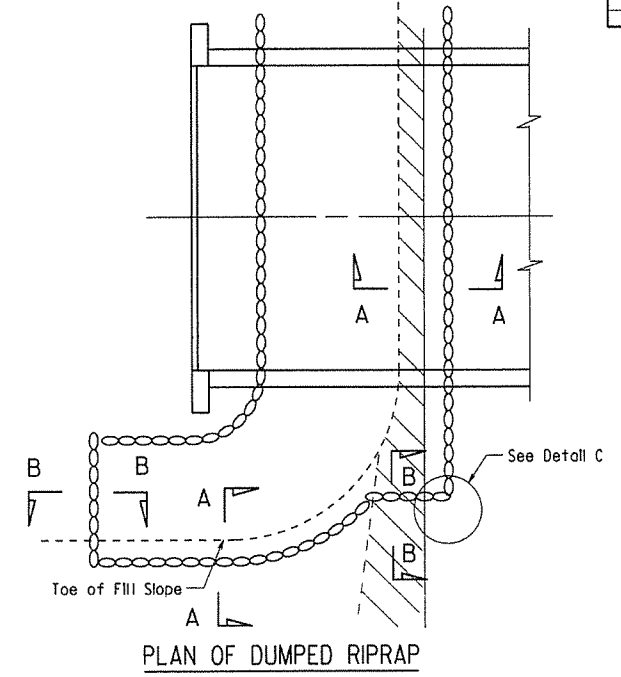
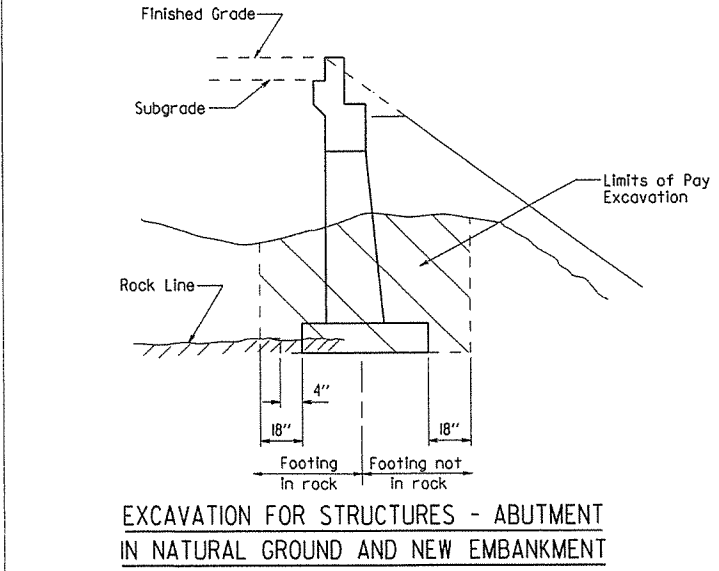
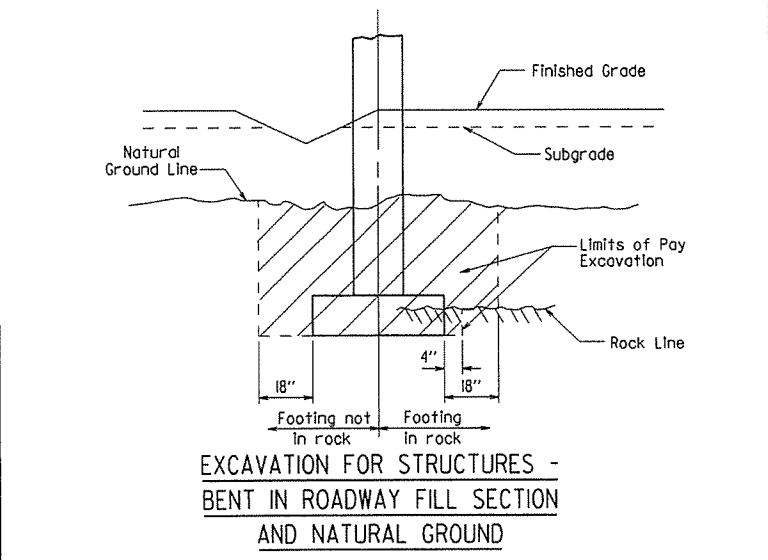
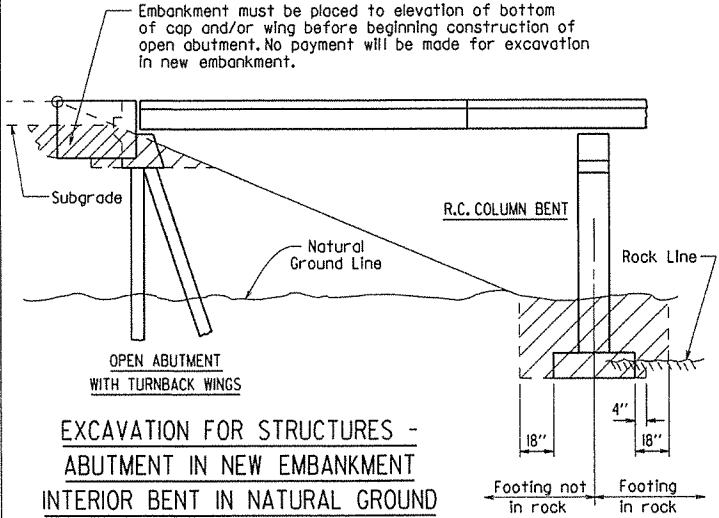
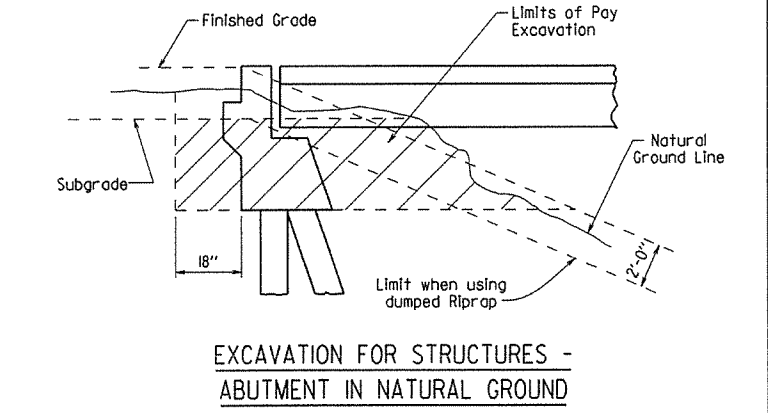
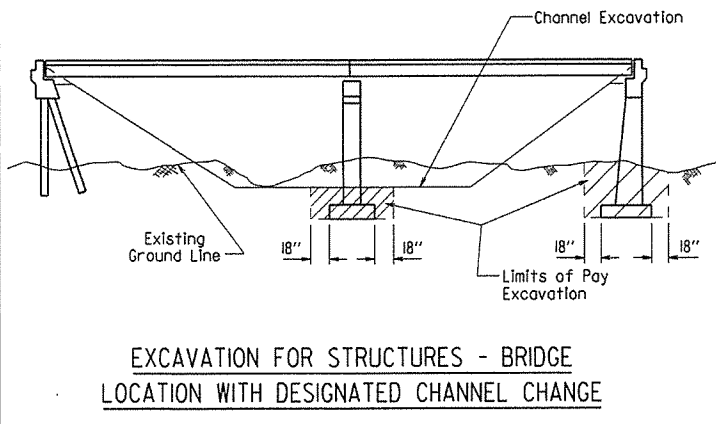
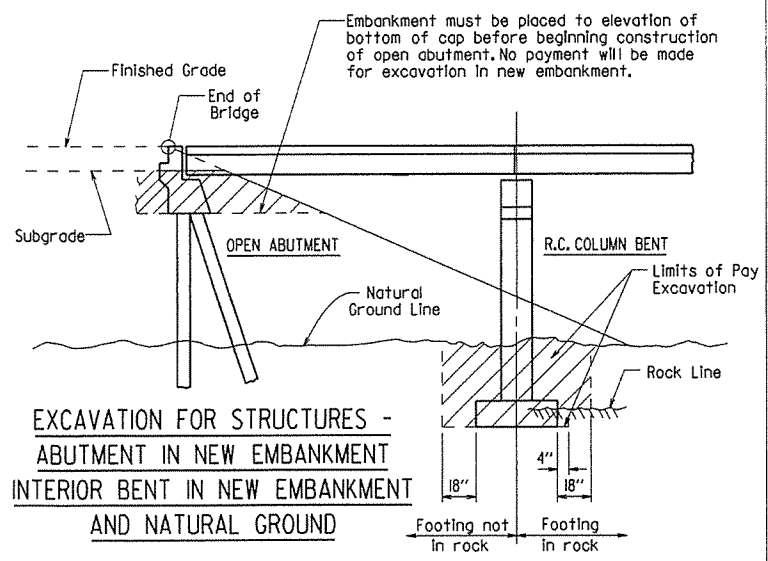
STANDARD DETAILS FOR EMBANKMENT CONSTRUCTION AND BACKFILL AT BRIDGE ENDS

ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

DRAWN BY: KDH DATE: 2-27-2014 FILENAME: b55000.dgn
CHECKED BY: BEF DATE: 2-27-2014 SCALE: NO SCALE
DESIGNED BY: STD. DATE: -

DRAWING NO. 55000

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		44	
				JOB NO.				
				① RIPRAP & EXCAV.		55001		



Note: Use this type of toe when rock is encountered which is in a stable condition.

Note: In lieu of an aggregate filter blanket, a synthetic fiber geotextile fabric complying with the requirements of Subsection 816.02(e) may be used.

Note: Details for computing excavation for structures are included for information as to how plan quantities were calculated and for use when adjusting quantities when changing footing elevation.

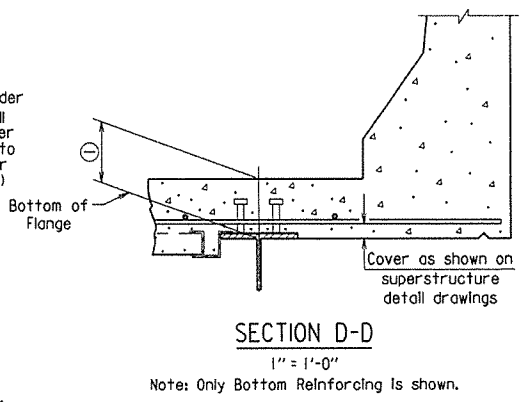
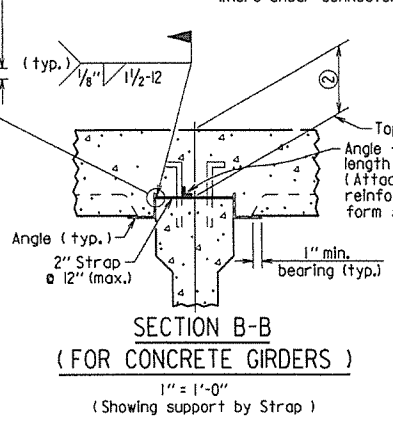
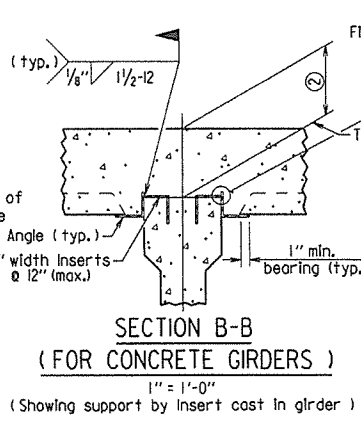
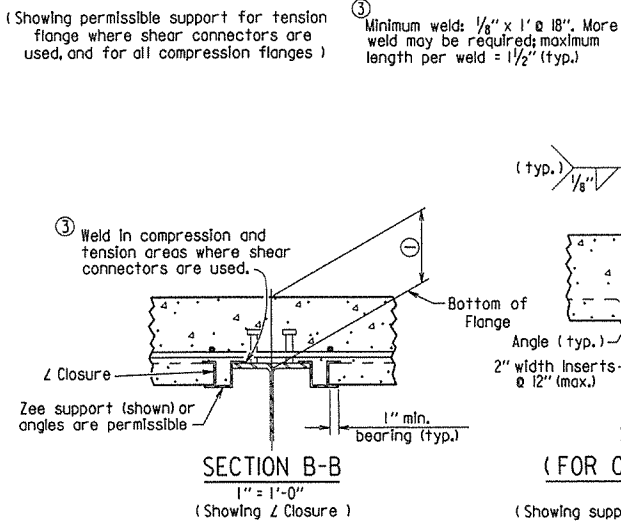
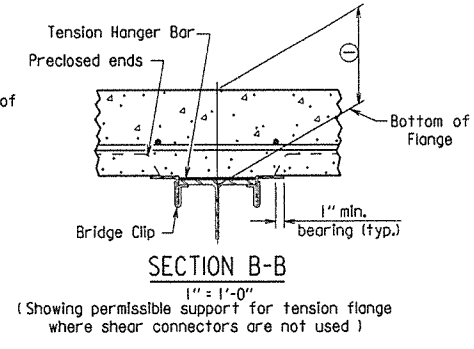
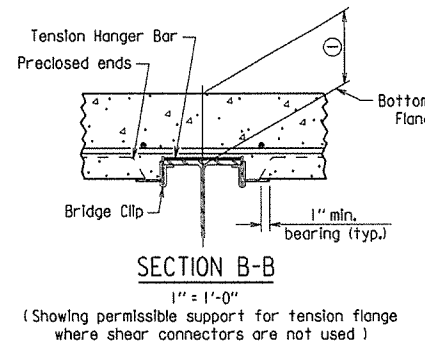
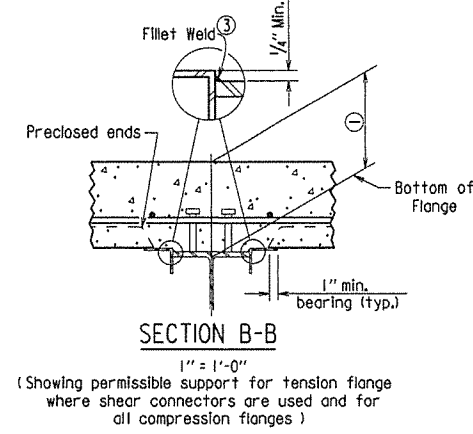
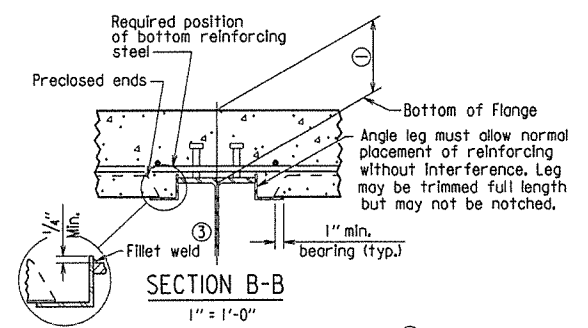
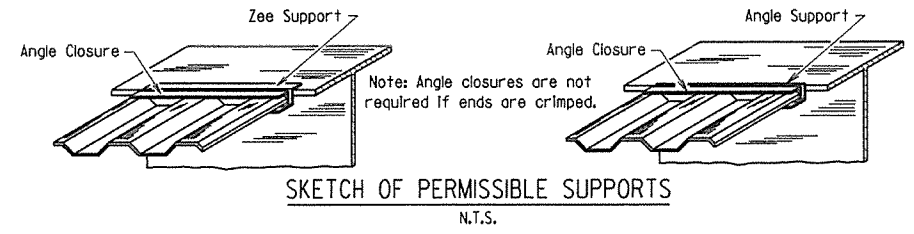
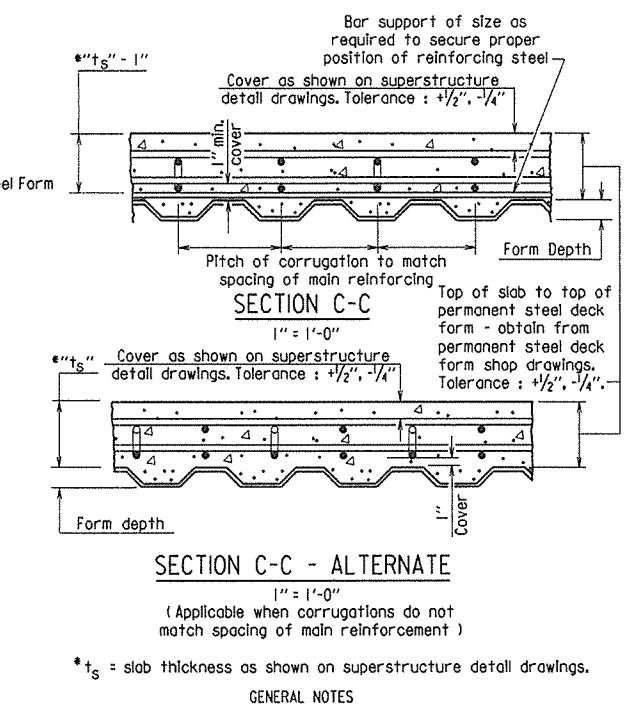
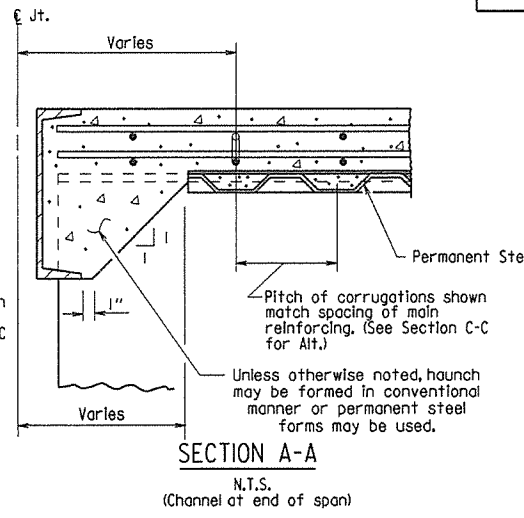
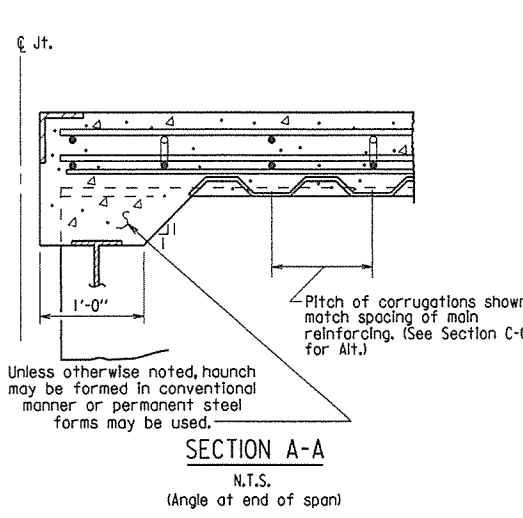
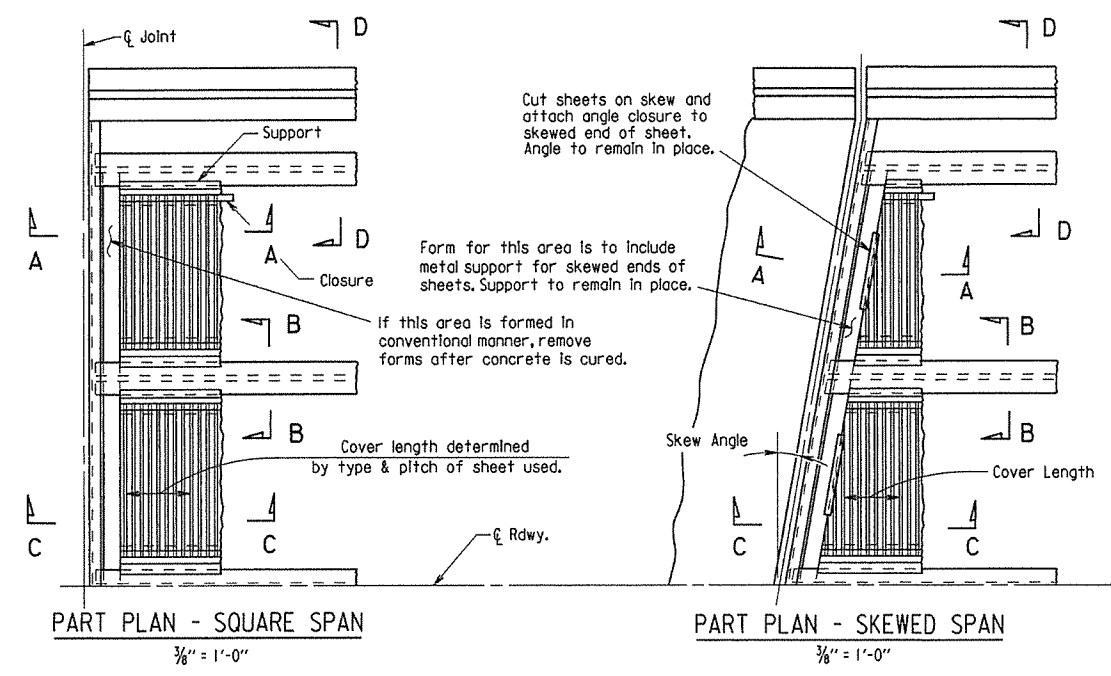
STANDARD DETAILS FOR DUMPED RIPRAP AND FILTER BLANKET AND COMPUTING EXCAVATION FOR STRUCTURES

ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

DRAWN BY: KDH DATE: 2-27-2014 FILENAME: b55001.dgn
CHECKED BY: BEF DATE: 2-27-2014 SCALE: NO SCALE
DESIGNED BY: STD. DATE: _____

DRAWING NO. 55001

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		45	
JOB NO.							BRIDGE DECK FORMS 55005	



① Distance from top of slab to bottom of top flange as measured at centerline girder and as shown on superstructure detail drawings. This dimension may vary within the following limits to maintain the grade and slab thickness tolerances: Minimum - occurs when either the top flange or the support angle leg contacts the bottom reinforcing steel; Maximum = $t_s + 1/4$ + flange thickness. See Section C-C for slab thickness tolerance between adjacent girder flanges.

② Distance from top of slab to top of girder as measured at centerline girder and as shown on superstructure detail drawings. This dimension may vary within the following limits to maintain the grade and slab thickness tolerances: Minimum - occurs when either the top of girder or the support angle leg contacts the bottom reinforcing steel; Maximum - value shown on the superstructure detail drawings when removable forms are used. See Section C-C for slab thickness tolerance between adjacent girder flanges.

Permanent steel deck forms may be used at the Contractor's option and shall be at no additional cost to the Department. Such use may result in changes to the dead load deflection of the girder. Any cost for adjustments due to a change in the dead load deflection will be borne by the Contractor. Payment for deck concrete and structural steel will not be increased due to use of permanent steel deck forms.

Permanent steel deck forms shall conform to Subsection 802.14(b). Detailed plans, including detailed calculations and manufacturer's technical brochure, shall be submitted to and approved by the Engineer before work of forming the bridge deck is started.

Welding of form supports to the tension flange of steel girders will be permitted only in areas where shear connectors are used. When welding is not allowed, the method of fastening Z or L supports to the flange must be approved by the Engineer.

Form sheets shall be fastened to supporting members and to each other with galvanized metal screws sufficient in size and number to provide a secure attachment. Alternate methods of attachment must be approved by the Engineer.

When the pitch of form corrugations match the reinforcing spacing, transversely align form sheets across the bridge to maintain the correct orientation of continuous reinforcing bars in the corrugations.

Bar support rods, when used, shall be sized and spaced to adequately support the bottom reinforcing mat at the required position.

High chairs shall be sized to support the top mat of reinforcing at the proper position. High chairs shall be placed at locations shown on the detail drawings.

Specifications: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction (2014 Edition), with applicable Supplemental Specifications and Special Provisions.

STANDARD DETAILS FOR
PERMANENT STEEL BRIDGE DECK FORMS
FOR STEEL & CONCRETE GIRDER SPANS

ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

DRAWN BY: KDH DATE: 2-27-2014 FILENAME: b55005.dgn
CHECKED BY: BEF DATE: 2-27-2014 SCALE: NONE
DESIGNED BY: STD. DATE: _____

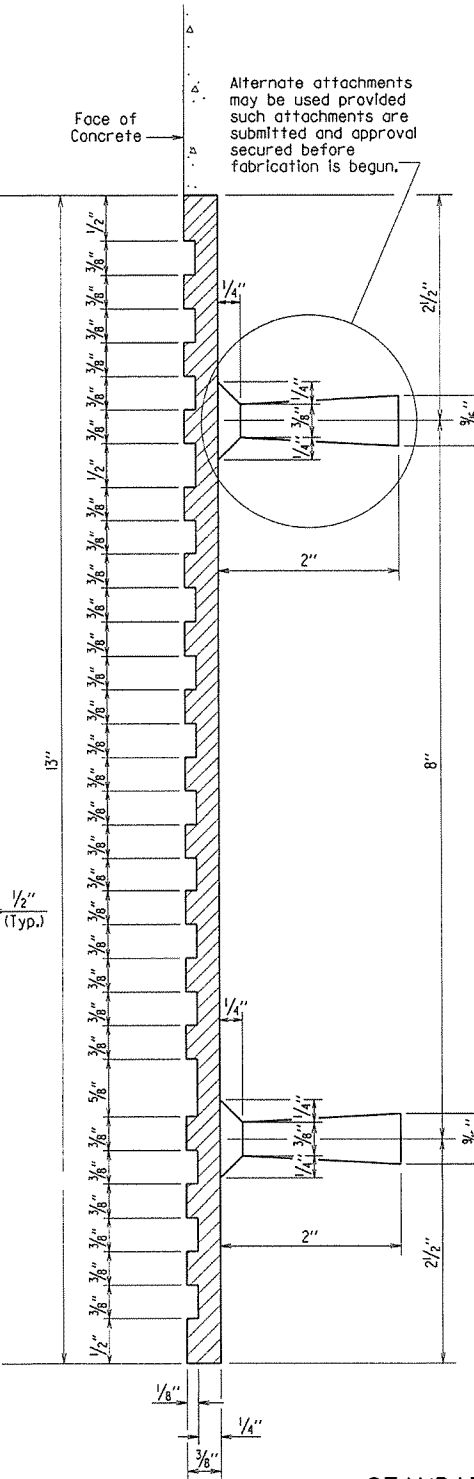
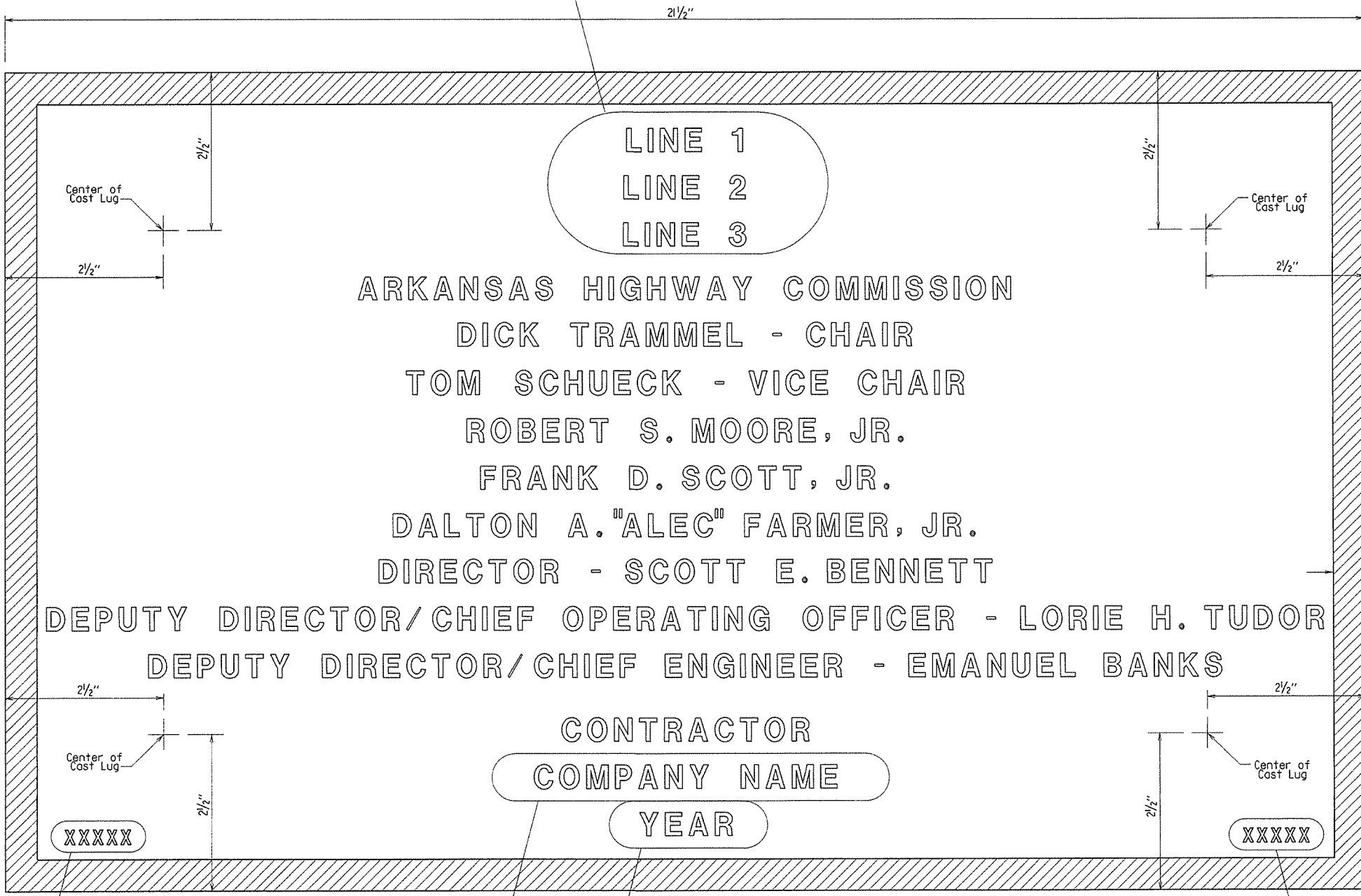
DRAWING NO. 55005

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
12-1-14				6	ARK.		46	
1-14-15								

① TYPE D NAME PLATE 55010

The name of the bridge as shown on the plans shall be placed on Lines 1 - 3 using 1/8" raised letters and numerals 3/8" high.

Line	Example 1	Example 2	Example 3	Example 4
Line 1	Red River	Southern Railroad	Saline River	Highway 5
Line 2	Relief			
Line 3		Overpass	Relief	



GENERAL NOTES

Specifications: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction, (2014 Edition) with applicable Supplemental Specifications and Special Provisions.

Name plates shall be cast bronze and shall meet the material requirements as specified in Section 812.

Body of plate shall be 1/4" thick and shall include four tapering cone lugs 3/8" to 3/16" x 2" long. The border and all lettering shall be raised 1/8" above the face of plate and shall be polished.

All lettering shall be plain gothic, square cut and not tapered.

The number of plates required and the location and name on the plate for each bridge shall be as designated on the plans.

Place the design live loading here using 1/8" raised letters and numerals 1/4" high. Examples: HS 20 HL-93

Place the Year in which Contract was awarded here using 1/8" raised numerals 3/8" high. Example: 2001

Place the name of the company awarded the construction contract here using 1/8" raised letters and numerals 3/8" high. Example: ABCD CONSTRUCTION, INC.

Place the Bridge number here using 1/8" raised letters and numerals 1/4" high. Examples: A1234 05432

- ▲ Revised Chair and Vice Chair Added New Commissioner
1-14-15 KDH Checked By: CRE
- ▲ Revised Deputy Director/Chief Engineer Added Deputy Director/Chief Operating Officer
12-1-14 KDH Checked By: CRE

STANDARD DETAILS FOR TYPE D BRIDGE NAME PLATE

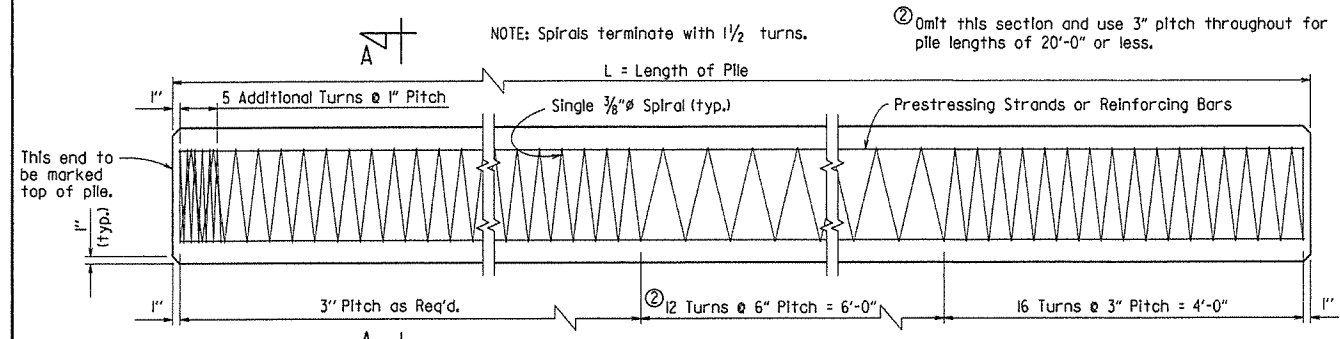
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

DRAWN BY: KDH DATE: 2-27-2014 FILENAME: b55010.dgn
CHECKED BY: BEF DATE: 2-27-2014 SCALE: NO SCALE
DESIGNED BY: STD. DATE: _____

DRAWING NO. 55010

TYPICAL BRIDGE NAME PLATE

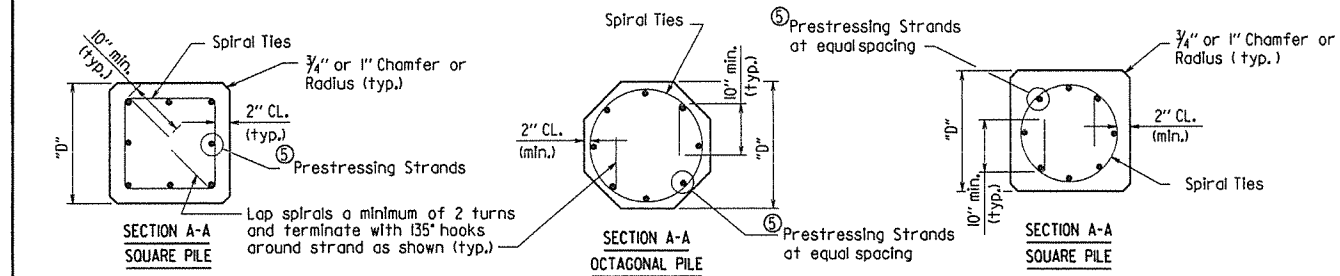
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				6	ARK.		47	
JOB NO.							CONC. PILES 55022	



PLAN OF PILE SHOWING SPIRAL TIE SPACING

For anchorage of pile to bent, see Bent Details.

NOTE: Strand location shall be symmetrical about the axis of the pile with no more than one strand difference between any two adjacent sides. Circular spiral ties are required for odd number of strands.



PRESTRESSED CONCRETE PILES

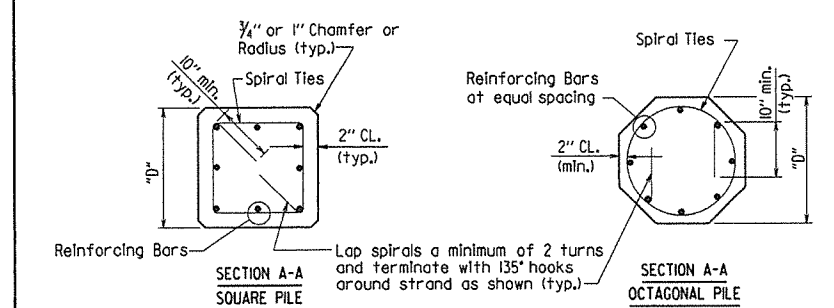
① Number based on initial prestress force of "B" x Ultimate Tensile Stress, Prestress Losses and min. 700 psi Unit Prestress on concrete after Losses.

"B" 0.75 Low Relaxation
0.70 Stress-Relieved

⑤ See table "Prestressed Concrete Pile Properties" for actual number of strands per pile size.

PRESTRESSED CONCRETE PILE PROPERTIES

	Grade	Strand Diameter	① Number of Strands per Size "D"					Minimum Ultimate Tensile Strength Per Strand (Lbs.)	Initial Prestressing Force Per Strand (Lbs.)
			16" Oct.	18" Oct.	④ 14" Sq.	16" Sq.	18" Sq.		
Stress-Relieved	250	3/16"	11	13	10	13	16	27,000	18,900
		1/2"	8	10	8	10	12	36,000	25,200
270		3/16"	9	11	8	12	14	31,000	21,700
		1/2"	7	9	6	8	10	41,300	28,900
Low Relaxation	250	3/16"	9	11	8	11	14	27,000	20,200
		1/2"	7	9	6	8	10	36,000	27,000
270		3/16"	8	10	7	9	12	31,000	23,300
		1/2"	6	8	6	7	9	41,300	31,000

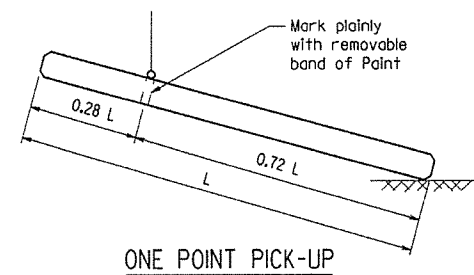


NON-PRESTRESSED CONCRETE PILES

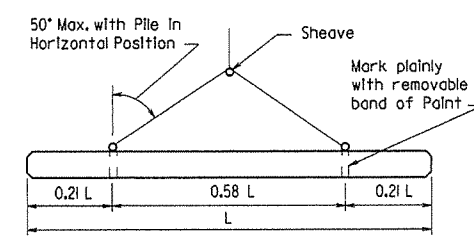
NON-PRESTRESSED PILE REINFORCING

Pile Size	No. Req'd.	Bar Size
16" Oct.	8	# 7
18" Oct.	8	# 7
④ 14" Sq.	8	# 7
16" Sq.	8	# 7
18" Sq.	8	# 8

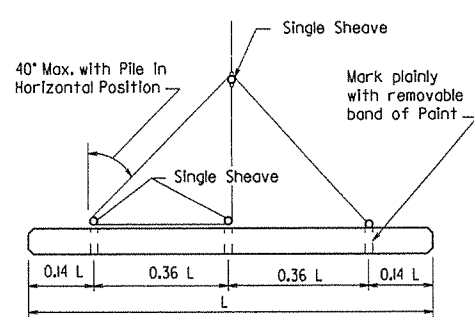
④ 14" sq. piles to be used in Seismic Performance Zone I only.



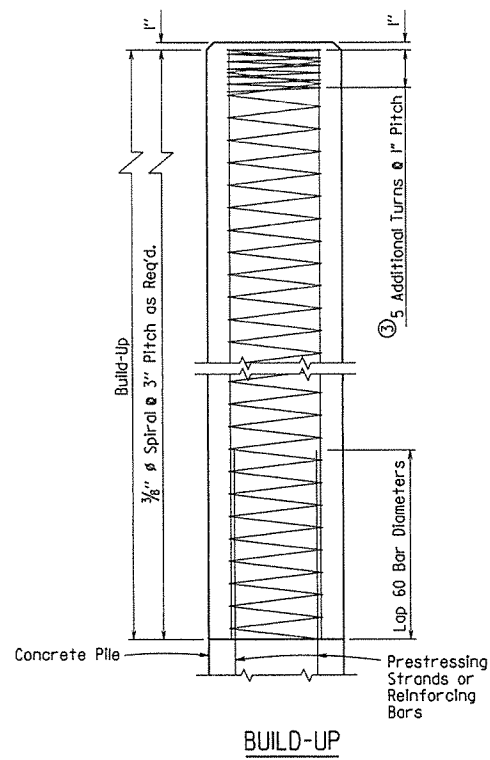
ONE POINT PICK-UP



TWO POINT PICK-UP



THREE POINT PICK-UP



BUILD-UP

③ The five additional turns of spiral reinforcing may be omitted for build-up without additional driving.

MAXIMUM PICKUP LENGTHS "L"

Type of Pick-Up	Prestressed		Non-Prestressed		Prestressed			Non-Prestressed		
	16" Oct.	18" Oct.	16" or 18" Oct.	④ 14" Sq.	16" Sq.	18" Sq.	④ 14" Sq.	16" Sq.	18" Sq.	
One Point	52'	55'	46'	55'	59'	63'	52'	51'	55'	
Two Point	75'	80'	67'	79'	84'	90'	75'	74'	79'	
Three Point	105'	112'	93'	110'	117'	126'	104'	103'	111'	

GENERAL NOTES:

CONSTRUCTION SPECIFICATIONS: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction (2014 Edition) with applicable Supplemental Specifications and Special Provisions.

DESIGN SPECIFICATIONS: AASHTO LRFD Bridge Design Specifications, current Edition with Interim Specifications.

SEISMIC PERFORMANCE ZONES: I & 2

Unless otherwise noted, the Contractor may use prestressed piles or non-prestressed piles. Either type will be measured and paid for at the contract unit price bid for "Concrete Piling".

SPIRAL REINFORCING: Spiral reinforcing shall be steel wire meeting the requirements of AASHTO M 32 or M 225 or shall be plain round steel bars meeting the requirements of Grade 60, AASHTO M31 or M322, Type A.

MANUFACTURE, TRANSPORTATION AND STORAGE: Shipment of piles from the plant site or pile driving will not be permitted until the required minimum compressive strength is reached, and in no case less than 10 days after pouring the concrete. Prestressed piles may be removed from the casting bed to nearby storage any time after transfer of stress. See Section 802 "Concrete for Structures" for additional information.

Unless otherwise approved by the Engineer, all protruding or exposed pile lifting or transporting devices above the finished ground shall be removed after pile driving is complete. Removal shall be a minimum of 1" below the surface of the pile and the cavity shall be filled with a non-shrink grout listed on the Department's OPL.

FORMS: For forming exterior of piles, the use of steel forms on concrete-founded casting beds is required unless otherwise approved by the Engineer. Side forms may have a maximum drift on each side not exceeding 1/4" per foot.

TOLERANCES: Pile ends shall be plane surfaces perpendicular to the longitudinal axis of pile with a maximum tolerance of 1/8" per foot transversely.

The maximum sweep (deviation from straightness measured from end to end of the pile, while not subject to bending forces) shall not exceed 1/8" in 10 feet.

BUILD-UPS: To provide for build-ups of piles where authorized by the Engineer, concrete shall be cut back to expose the reinforcing steel for a distance sufficient to provide a lap of 60 diameters of the reinforcing bars required for build-up. Reinforcing for build-ups shall be the reinforcing shown for non-prestressed piles.

INSTALLATION, MEASUREMENT AND PAYMENT: See Section 805 "Piling".

ADDITIONAL NOTES FOR PRESTRESSED PILES ONLY:

CONCRETE: Concrete in prestressed piles shall be Class (S)AE and shall have a minimum compressive strength (f'c) of 5,000 psi at 28 days. Compressive strength at transfer of the prestressing force shall be not less than 4,000 psi. Concrete in build-ups shall have a minimum compressive strength of 4,000 psi and shall be cured for a minimum of 10 days.

PRESTRESSING REINFORCING: Seven-wire stress-relieved or low relaxation strands shall conform to the general requirements of AASHTO M 203. Broken wires within individual strands will be permitted up to 2% of the total number of wires in each pile, providing that there is not more than one broken wire per strand. Two or more broken wires per strand will be cause for replacement of the strand, even though the two broken wires are within the 2% limitation.

ADDITIONAL NOTES FOR NON-PRESTRESSED PILES ONLY:

All concrete shall be Class (S)AE and shall have a minimum compressive strength (f'c) of 4,000 psi at 28 days.

All longitudinal reinforcing bars shall be deformed bars and shall conform to the requirements of Grade 60, AASHTO M31 or M322, Type A.

This document was originally issued and sealed by Carl J. Fuseller, PE No. 7510, on February 27, 2014. This copy is not a signed and sealed document.



BRIDGE ENGINEER

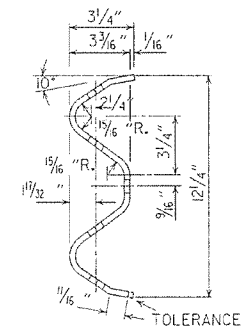
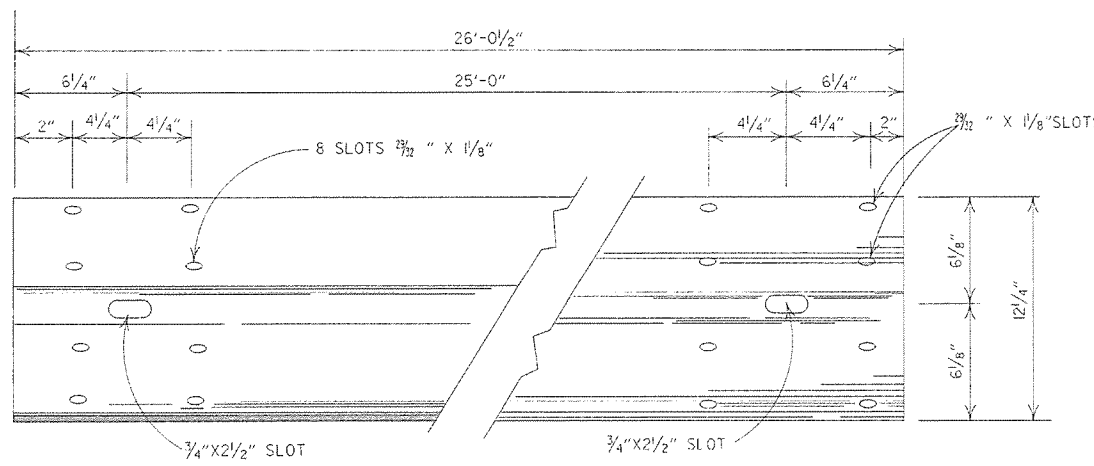
STANDARD DETAILS FOR CONCRETE PILES

ARKANSAS STATE HIGHWAY COMMISSION

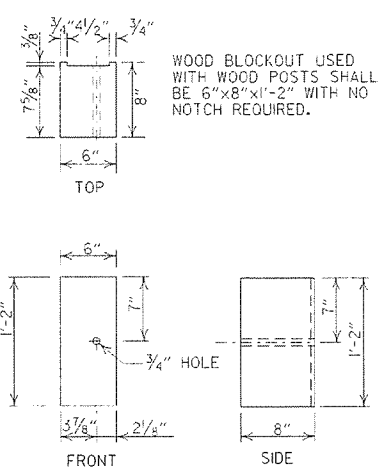
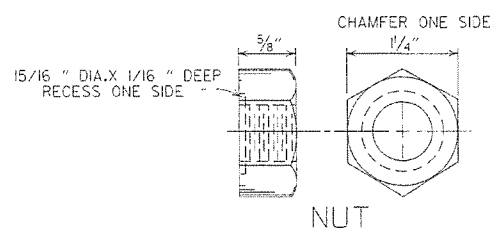
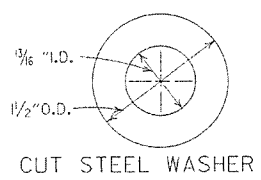
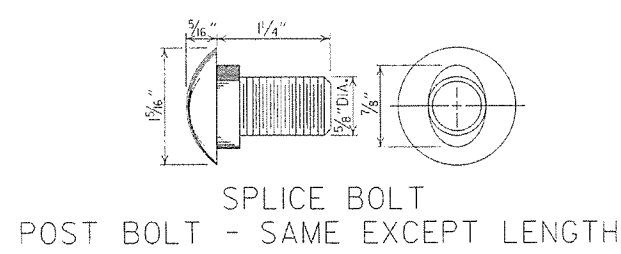
LITTLE ROCK, ARK.

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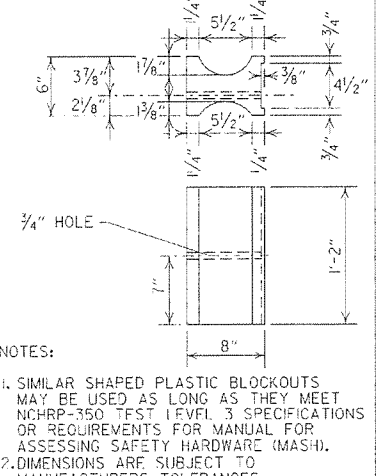
DRAWING NO. 55022



DETAILS OF W-BEAM GUARD RAIL
RAIL SECTION OF CLOSELY SIMILAR DIMENSIONS AND COMPARABLE STRENGTH MAY BE SUBSTITUTED IF APPROVED BY THE ENGINEER.

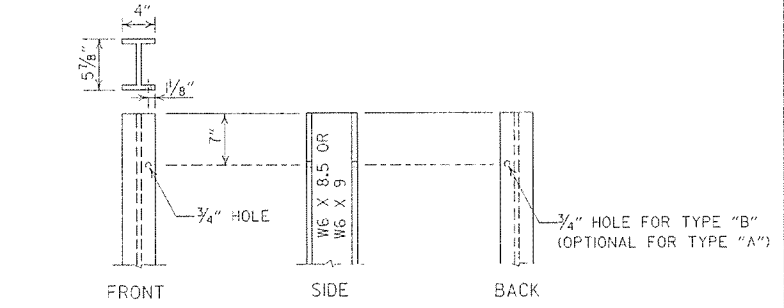


WOOD BLOCKOUT (W-BEAM)

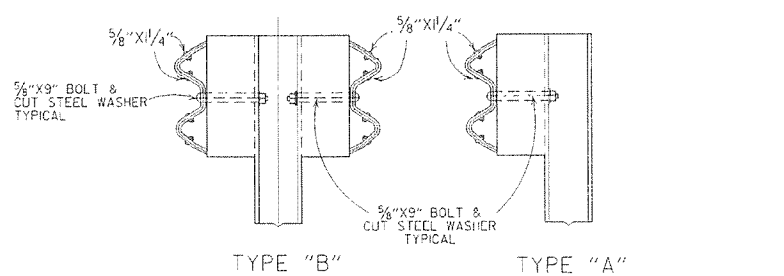


PLASTIC BLOCKOUT (W-BEAM)

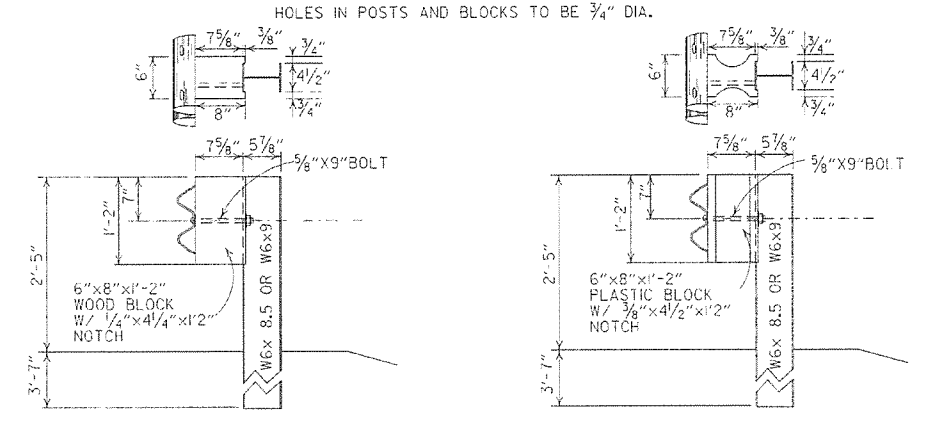
NOTES:
1. SIMILAR SHAPED PLASTIC BLOCKOUTS MAY BE USED AS LONG AS THEY MEET NCHRP-350 TEST LEVEL 3 SPECIFICATIONS OR REQUIREMENTS FOR MANUAL FOR ASSESSING SAFETY HARDWARE (MASH).
2. DIMENSIONS ARE SUBJECT TO MANUFACTURERS TOLERANCES.



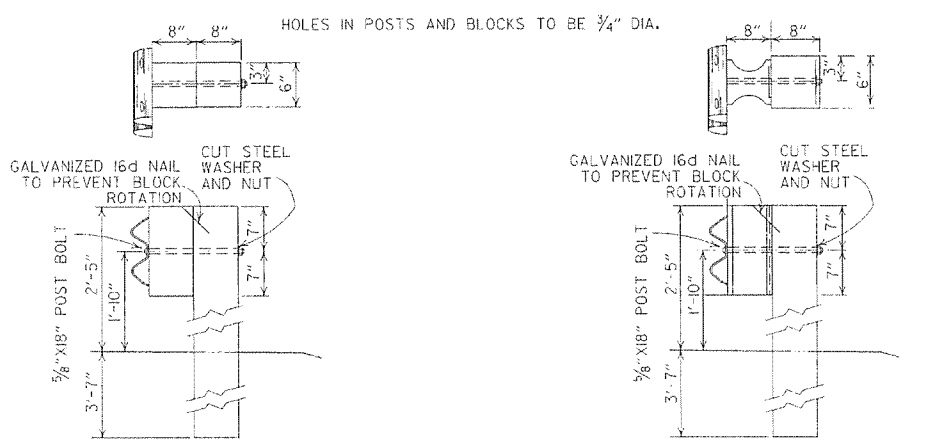
STEEL POST



DETAILS OF STEEL LINE POST CONNECTIONS (W-BEAM)



WOOD BLOCKOUT CONNECTIONS
PLASTIC BLOCKOUT CONNECTIONS
DETAILS OF STEEL LINE POST CONNECTIONS (W-BEAM)



WOOD BLOCKOUT CONNECTIONS
PLASTIC BLOCKOUT CONNECTIONS
DETAILS OF WOOD LINE POST CONNECTIONS (W-BEAM)

-GENERAL NOTES-

ALL BOLTS SHALL BE SUFFICIENT LENGTH TO EXTEND THROUGH THE FULL THICKNESS OF THE NUT AND NO MORE THAN 3/4\"/>

WHERE W-BEAM GUARD RAIL CONTINUES, THE INTERMEDIATE SECTIONS SHALL HAVE A POST SPACING OF 6'-3\"/>

W-BEAM GUARD RAIL REPRESENTING INTERMEDIATE SECTIONS WILL BE MEASURED ALONG THE ROADWAY FACE FROM CENTERLINE OF POST TO CENTERLINE OF POST.

USE W-BEAM GUARD RAIL COMPONENTS OF SAME MATERIAL FOR ENTIRE JOB. FOR EXTENSIONS OR MODIFICATION OF EXISTING GUARD RAIL, W-BEAM GUARD RAIL COMPONENTS OF THE SAME TYPE AS THOSE EXISTING SHALL BE USED.

ANY BACKFILLING UNDER OR AROUND POST SHALL BE DAMP SAND THOROUGHLY TAMPED IN PLACE.

WOOD POSTS & WOOD BLOCKS SHALL BE EITHER DENSE NO. 1 STRUCTURAL OR BETTER 9.7F (400 F) OR NO. 1 350 F SOUTHERN PINE.

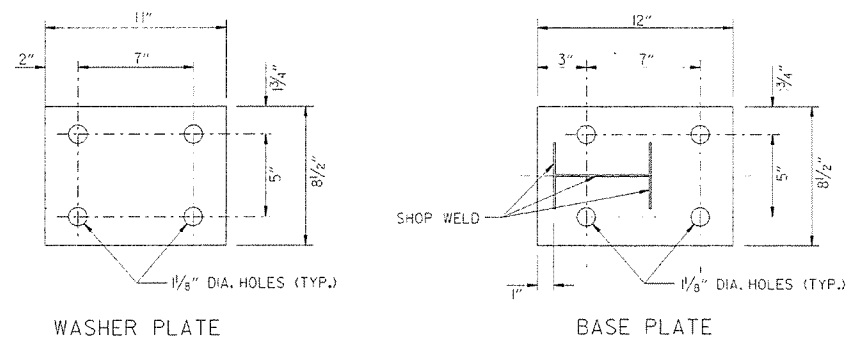
CONTRACTOR SHALL HAVE THE OPTION OF USING WOOD BLOCKOUTS FOR W-BEAM GUARD RAIL OR PLASTIC BLOCKOUTS, AS LONG AS BLOCKOUT USED MEETS NCHRP-350 TEST LEVEL 3 SPECIFICATIONS OR REQUIREMENTS FOR MANUAL FOR ASSESSING SAFETY HARDWARE (MASH) FOR W-BEAM GUARD RAIL.

7-4-10	RAISED HEIGHT OF GUARD RAIL 1"	
10-15-09	ADDED REFERENCE TO MASH	
4-10-03	REVISED GENERAL NOTES	
9-22-02	REVISED DIMENSION ON WOOD & PLASTIC BLOCKOUT CONNECTIONS & ON STEEL POST	
11-16-01	REVISED WOOD BLOCKOUT & DETAILS OF WOOD LINE POST CONNECTIONS	
3-30-00	REMOVED GUARD RAIL AT BRIDGE ENDS	
11-2-00	ADDED PLASTIC BLOCKOUT	
8-12-98	REV. BLOCKOUTS TO WOOD, DELETED CONC. POST & REV. GENERAL NOTE, DELETED DET. OF GUARD RAIL REPLACE, BEHIND CURB & DET. OF POST PLACE IN SOLID ROCK, & ADDED DETAILS OF STEEL LINE POST CONN. REMOVED BACK-UP PLATE, REVISED HOLES IN STEEL POLES	
4-3-97	REMOVED "LAP IN DIRECTION OF TRAFFIC" NOTE & PLACED ARROWS ON WASHERS	
10-18-96	REVISED WOOD POST NOTE	
6-2-94	ADDED ALT. STIFF POST SIZE	
8-5-93	REVISED STEEL POST SIZE	8-5-93
10-1-92	REDRAWN & REVISED	10-1-92
8-15-91	REVISED WASHER NOTE	8-15-91
8-2-90	REV. GEN. NOTE & DEPTH OF ANC. POST IN ROCK	8-2-90
7-15-88	REVISED SECTION 3 & GENERAL NOTES	
3-4-88	REV. ANCHOR POST, ELEV. NOTES, POST IN ROCK	780-3-4-88
10-30-87	REVISED WOOD LINE POST DETAIL	546-10-30-87
10-9-87	REDRAWN & REVISED	802-10-9-87
DATE	REVISION	DATE FILM

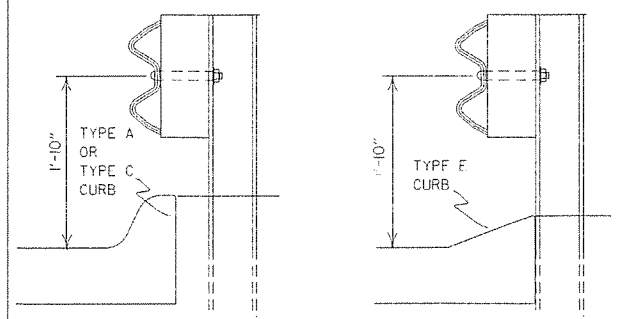
ARKANSAS STATE HIGHWAY COMMISSION

GUARD RAIL DETAILS

STANDARD DRAWING GR-8



Note: Bolts, nuts, washers and plates shall be galvanized in accordance with Section 807 of the Standard Specifications.

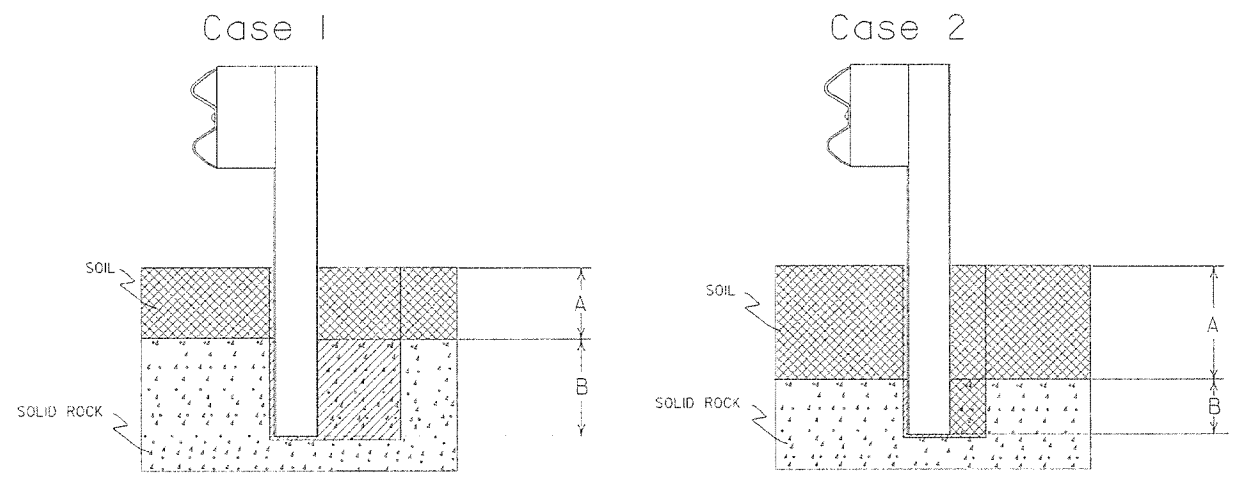
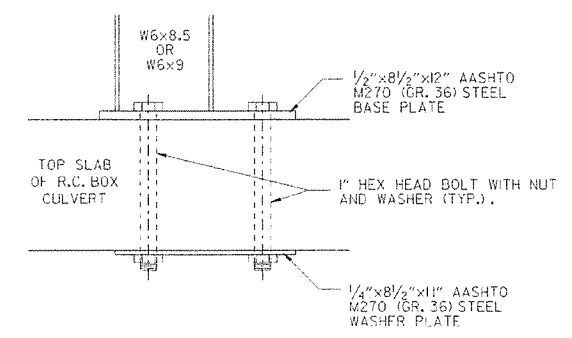
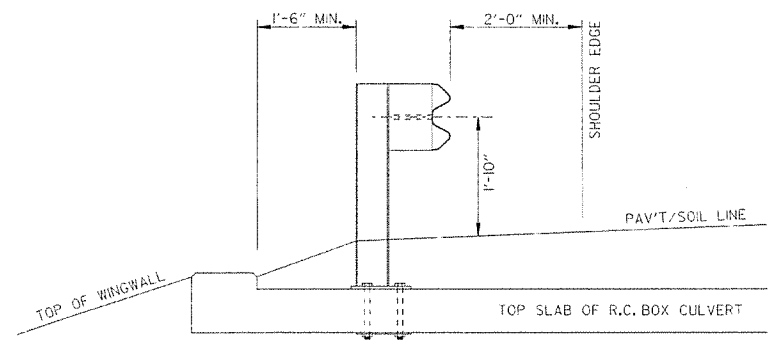


FOR DESIGN SPEEDS OF 50 MPH OR LESS
ALIGN FACE OF GUARD RAIL WITH FACE OF CURB.

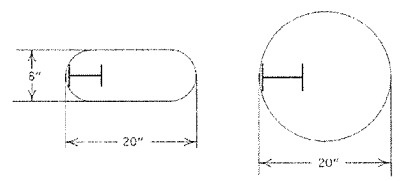
FOR DESIGN SPEEDS OF 55 MPH OR MORE
PLACE GUARD RAIL POSTS AGAINST BACK OF CURB.

DETAIL OF GUARD RAIL PLACEMENT BEHIND CURB (W-BEAM)

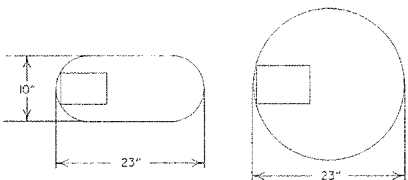
FOR DESIGN SPEEDS OF 50 MPH OR LESS ALL CURB FACES, AS SHOWN ON STD. DRWG. CG-1, MAY BE USED. FOR DESIGN SPEEDS OF 55 MPH OR MORE TYPE "E" CURB FACE SHALL BE USED.



Plan View Steel Posts
Either hole configuration acceptable



Plan View Wood Posts
Either hole configuration acceptable



Notes: For overlying soil depths (A) ranging from 0 to 18", the depth of required drilling (B) is equal to 24".

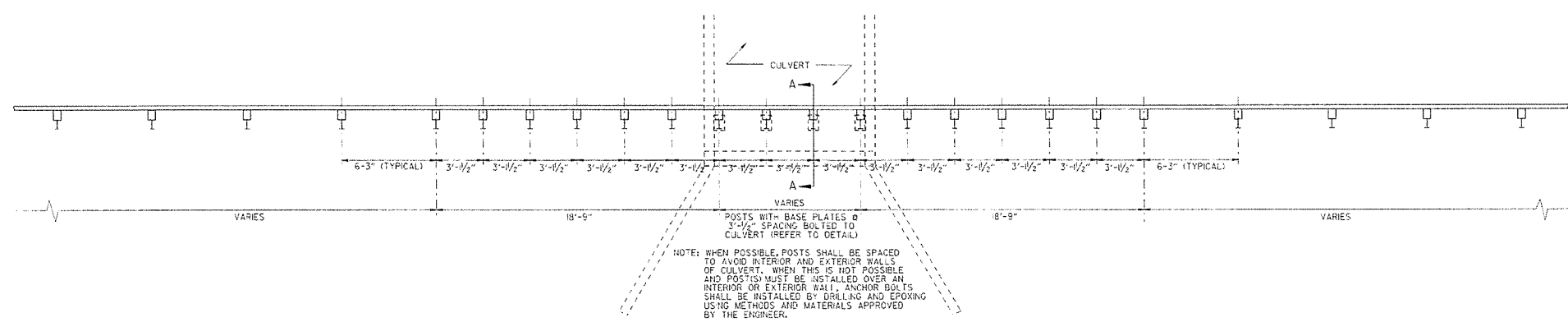
Zone A: Backfill according to Section 617.03(a).

Zone B: Backfill hole in 6" lifts with material meeting the requirements of Section 802.02(c) - Alternate gradation. Compact to 95% maximum dry density per ASTM D-698.

Notes: For overlying soil depths (A) ranging from 18" to 44", the depth of required drilling (B) is equal to either 12" or 44" minus the depth of soil whichever is less.

Zone A & B: Backfill according to Section 617.03(a).

DETAIL OF POST PLACEMENT IN SOLID ROCK (W-BEAM)



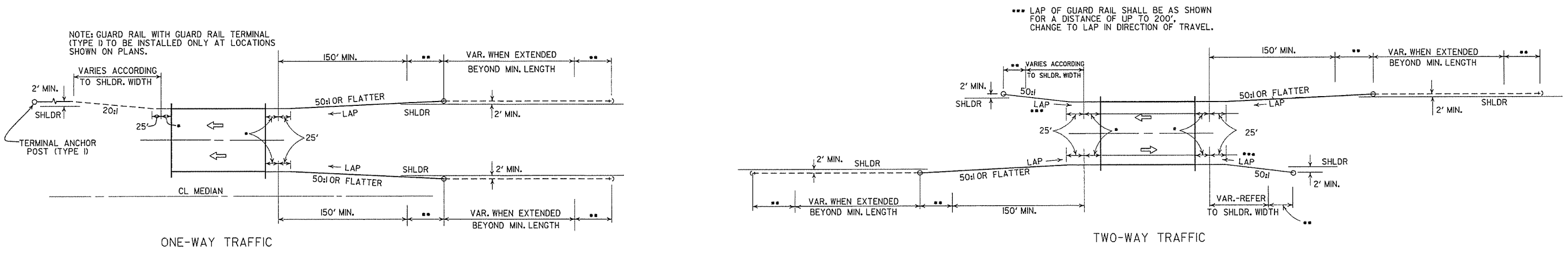
NOTE: WHEN POSSIBLE, POSTS SHALL BE SPACED TO AVOID INTERIOR AND EXTERIOR WALLS OF CULVERT. WHEN THIS IS NOT POSSIBLE AND POSTS MUST BE INSTALLED OVER AN INTERIOR OR EXTERIOR WALL, ANCHOR BOLTS SHALL BE INSTALLED BY DRILLING AND EPOXYING USING METHODS AND MATERIALS APPROVED BY THE ENGINEER.

7-14-10	RAISED HEIGHT OF GUARD RAIL 1"	
4-12-07	REVISED DETAIL OF GUARD RAIL PLACEMENT BEHIND CURB	
11-10-05	ADDED GUARD RAIL PLACEMENT BEHIND CURB; REVISED DETAIL OF CONNECTION	
1-18-04	REVISED POST PLACEMENT IN ROCK & CULVERT CONNECTION DETAILS, ADDED DETAIL FOR GUARD RAIL PLACEMENT AT LOW-FILL CULVERTS	
3-30-00	REMOVED CONCRETE INSERT ANCHOR	
6-12-98	CHANGED STEEL SPACER BLOCK TO WOOD BLOCKOUT, ADD. DET. OF GUARD RAIL CONNECTION TO R.C. BOX CULV'T. DELETED DET. OF STEEL LINE POST CONN. & ADDED DET. OF GUARD RAIL PLACE. BEHIND CURB & DET. OF POST PLACE. IN SOLID ROCK	
4-3-96	PLACED ARROWS A1 CUT STEEL WASHERS	4-3-96
10-18-96	REV. ASTM REF. TO AASHTO	
11-22-95	ADDED OPTIONAL HOLES	
6-2-94	REVISED ALTERNATE POST SIZE	
8-5-93	REVISED STEEL POST SIZE	
10-1-92	REDRAWN & REVISED	10-1-92
8-2-90	DEL. WASHER ON ANCHOR ASSEMBLY	8-2-90
7-15-88	CONFORMED TO 1988 SPECS	
3-4-88	REVISED ANCHOR NOTE	
10-30-87	REVISED ANCHOR ASSEMBLY	10-30-87
10-30-87	REVISED PLACEMENT BEHIND CURB	10-30-87
10-9-87	REDRAWN & REVISED	10-9-87
DATE	REVISION	DATE FILED

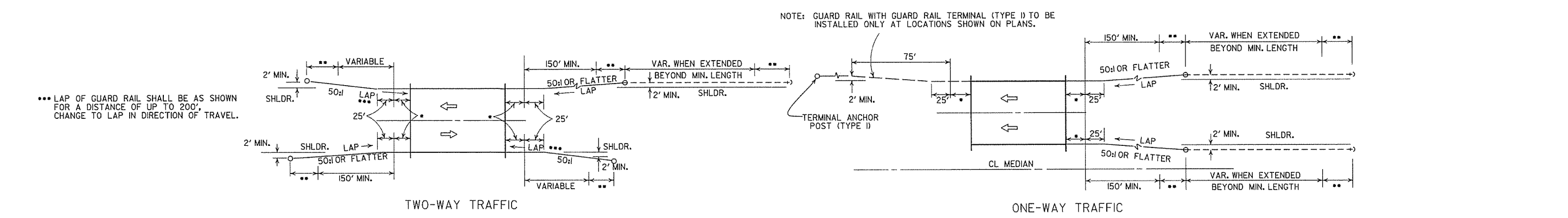
ARKANSAS STATE HIGHWAY COMMISSION

GUARD RAIL DETAILS

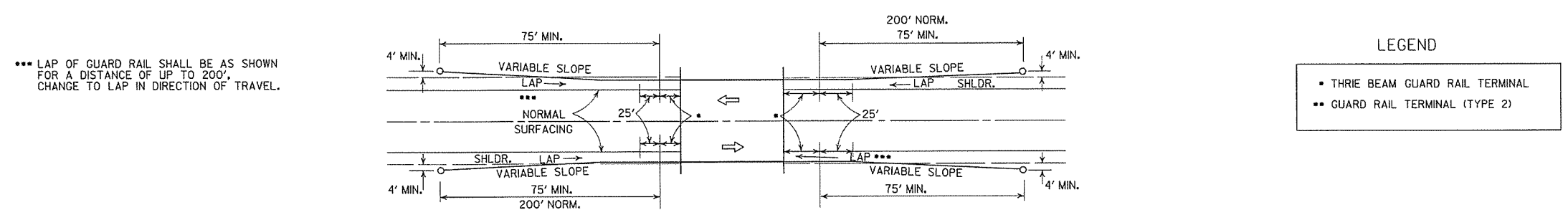
STANDARD DRAWING GR-8A



METHODS OF INSTALLATION OF GUARD RAIL AT LESS THAN FULL SHOULDER WIDTH BRIDGES USING GUARD RAIL TERMINAL (TYPE 2)

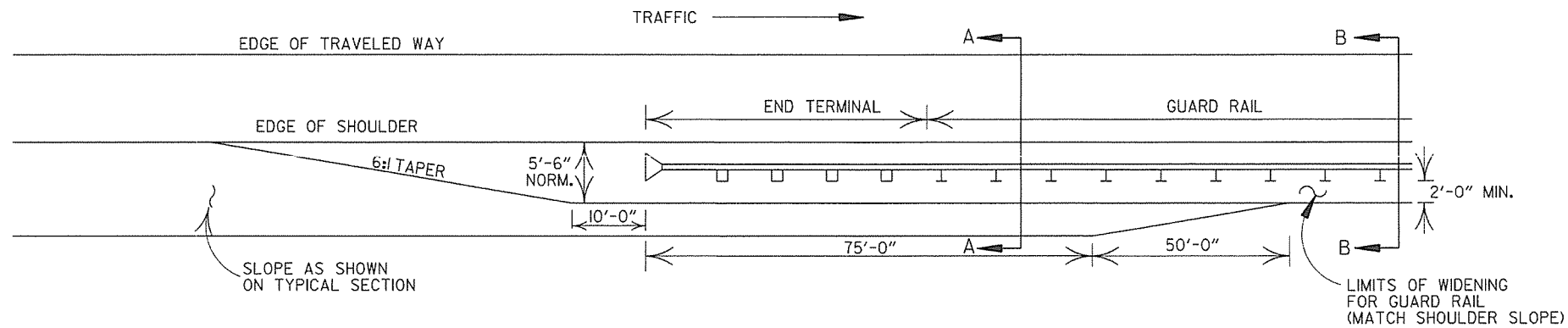


METHOD OF INSTALLATION OF GUARD RAIL AT FULL SHOULDER WIDTH BRIDGES USING GUARD RAIL TERMINAL (TYPE 2)

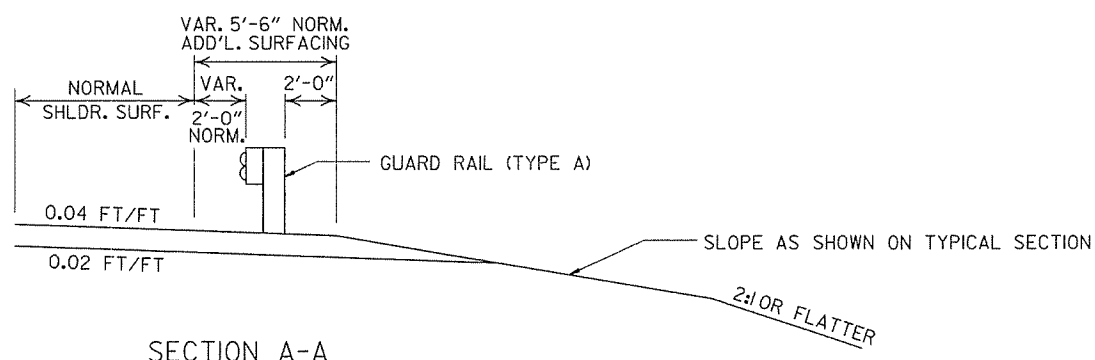


METHOD OF INSTALLATION OF GUARD RAIL USING GUARD RAIL TERMINAL (TYPE 1) (FULL SHOULDER WIDTH OR LESS BRIDGES)

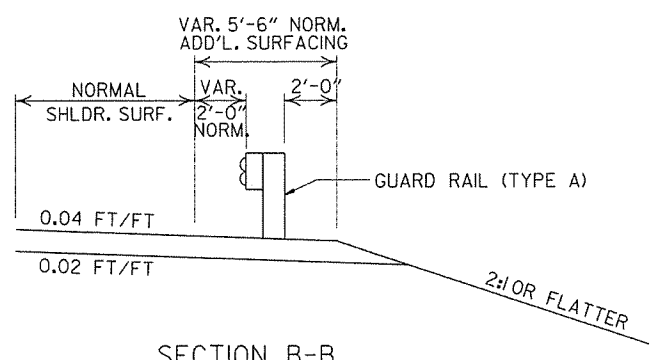
ARKANSAS STATE HIGHWAY COMMISSION		
GUARD RAIL DETAILS		
4-17-08	REVISED LAYOUTS	
11-10-05	REMOVED GUARD RAIL NOTES AND DETAILS	
11-16-01	DELETED NOTE-METHOD OF INSTALLATION OF GUARD RAIL USING GUARD RAIL TERM. (TY. 1)	
1-12-00	ADDED CONSTRUCTION NOTE	1-12-00
6-26-97	REVISED LAYOUT	
10-1-92	REDRAWN & REVISED	10-1-92
10-9-87	ADDED NOTE	
	REDRAWN & REVISED	
DATE	REVISION	DATE FILM
STANDARD DRAWING GR-9		



NOTE: NORMAL SECTION TO BE WIDENED APPROX. 5'-6" EACH SIDE TO SUPPORT GUARD RAIL.

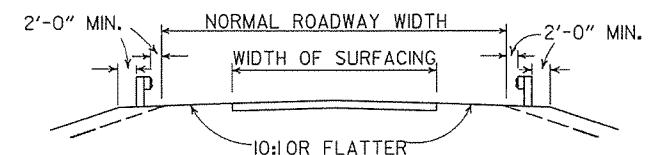


SECTION A-A

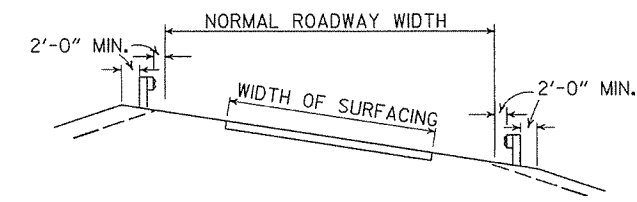


SECTION B-B

DETAILS OF WIDENING FOR GUARD RAIL

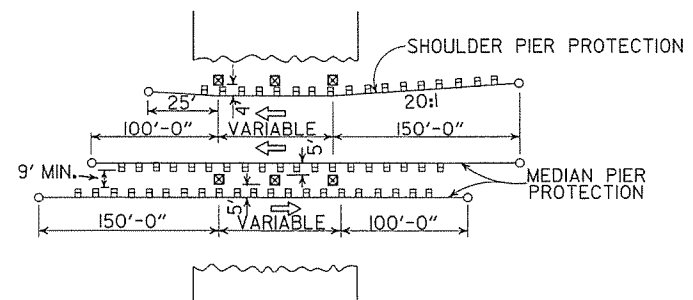


SECTION ON TANGENT



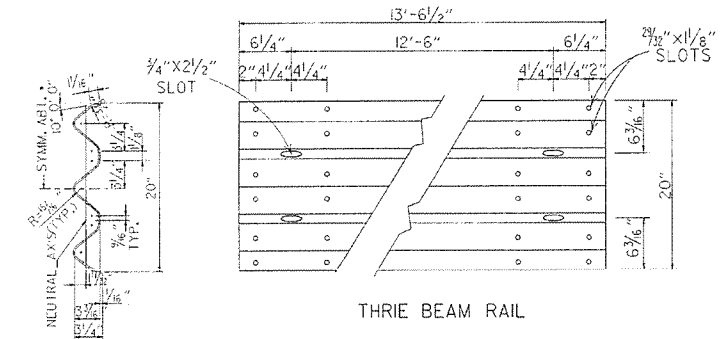
SECTION ON CURVE

DETAILS SHOWING POSITION OF GUARD RAIL ON HIGHWAY

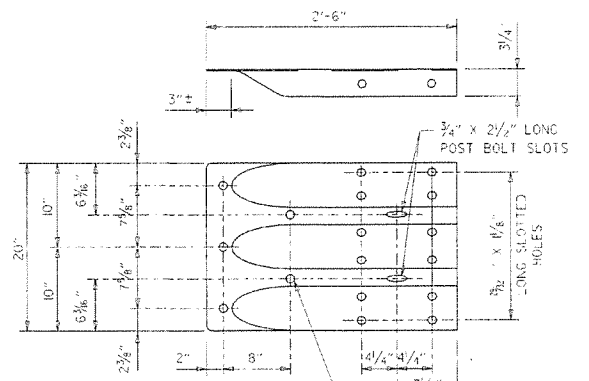


METHOD OF INSTALLATION OF GUARD RAIL AT FIXED OBSTACLE

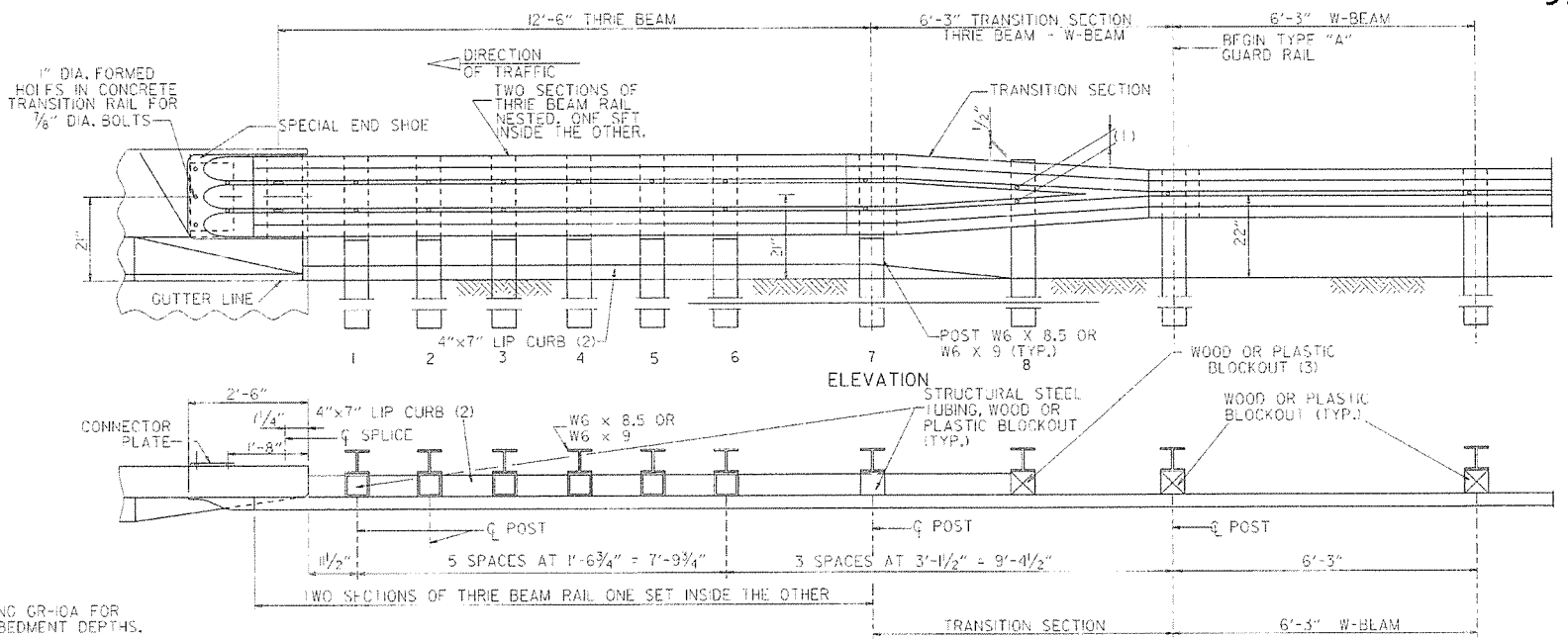
			ARKANSAS STATE HIGHWAY COMMISSION
			GUARD RAIL DETAILS
			STANDARD DRAWING GR-9A
4-17-08	MINOR REVISION		
11-10-05	DRAWN		
DATE	REVISION	DATE	FILM



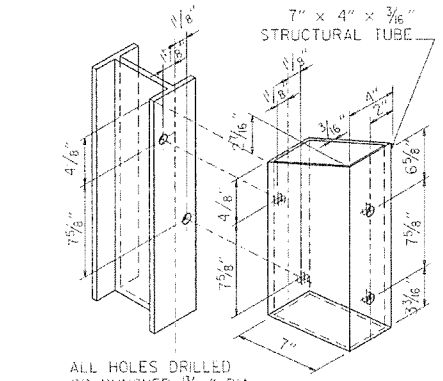
SECTION THRU THRIE BEAM RAIL



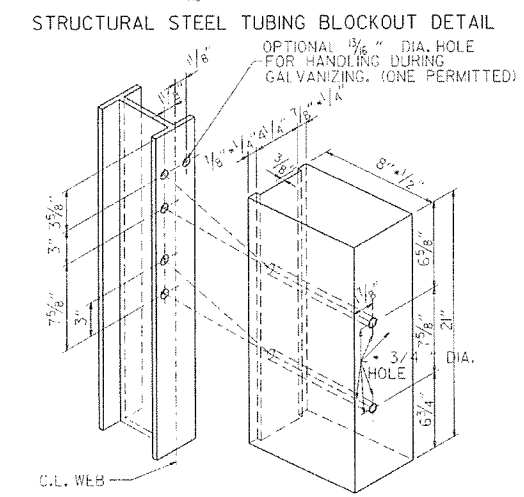
SPECIAL END SHOE



ELEVATION



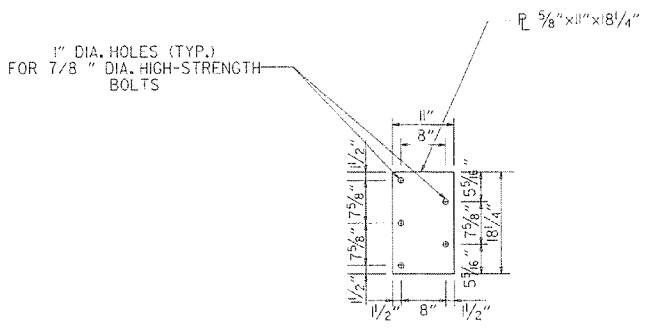
ATTACH BLOCKOUT TO POST USING 5/8" DIA. HEX HEAD BOLTS WITH 1/2" C.O. CUT STEEL WASHERS AND NUT.



ALL HOLES 1/16" DIA. EXCEPT AS NOTED

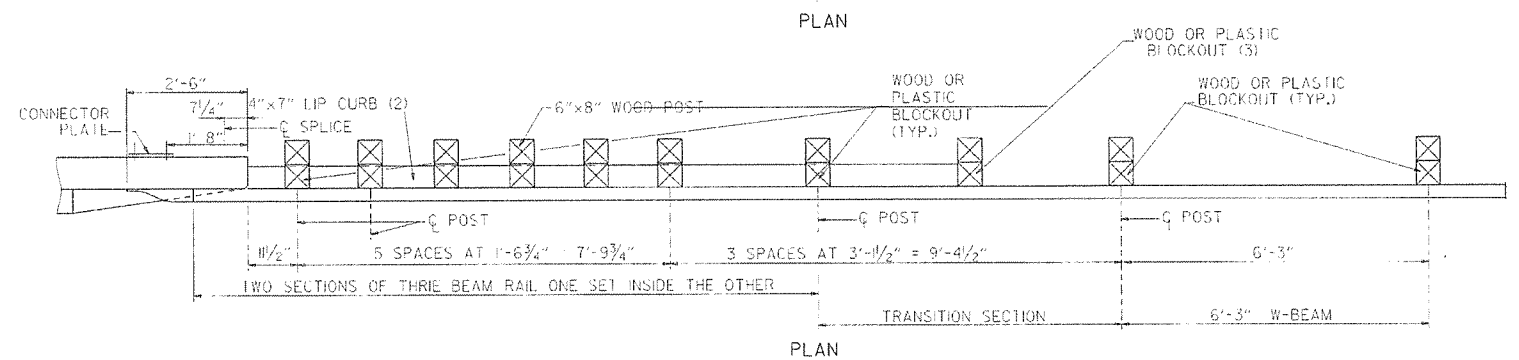
HOLE PUNCHING DETAIL FOR STEEL POST & WOOD OR PLASTIC BLOCKOUTS

NOTE: BLOCKS SHALL BE THE SAME TYPE THROUGHOUT THE PROJECT LIMITS.



CONNECTOR PLATE

CONNECTOR PLATE SHALL BE AASHTO M270, GR. 36 AND SHALL BE GALVANIZED AFTER FABRICATION. GALVANIZING SHALL CONFORM TO SUBSECTION 807.19 OF THE STANDARD SPECIFICATIONS. CONNECTOR PLATE TO BE BOLTED TO SPECIAL END SHOE USING 7/8" DIA. HIGH STRENGTH BOLTS, WITH THE HEADS PLACED ON THE TRAFFIC FACE. WASHERS SHALL BE USED UNDER THE HEAD AND NUT. BOLTS, NUTS AND WASHERS SHALL BE GALVANIZED AND SHALL CONFORM TO SUBSECTION 807.06.

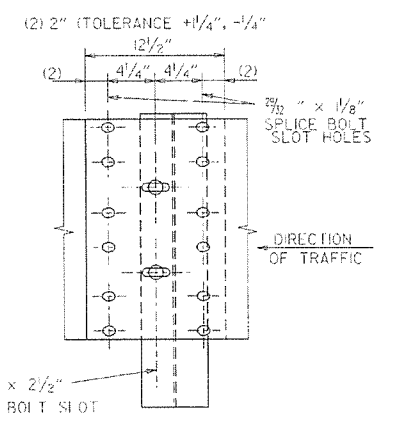


PLAN

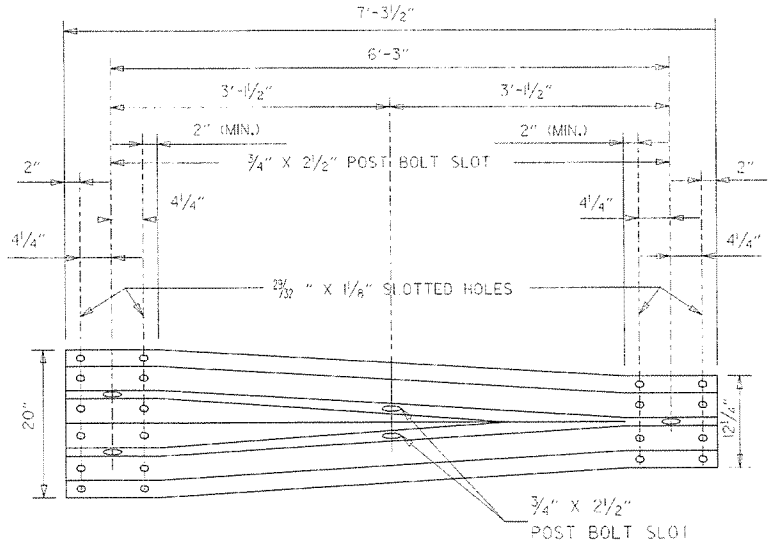
PLAN

- (1) VERIFY BOLT SPACING FROM RAIL TRANSITION PRODUCER.
- (2) REFER TO APPROACH GUTTER DETAILS.
- (3) LENGTH OF BLOCKOUT ON POST 8 TO BE MODIFIED TO FIT RAIL WIDTH.

THRIE BEAM GUARD RAIL CONNECTION AT BRIDGE ENDS



THRIE BEAM RAIL SPLICE AT POST



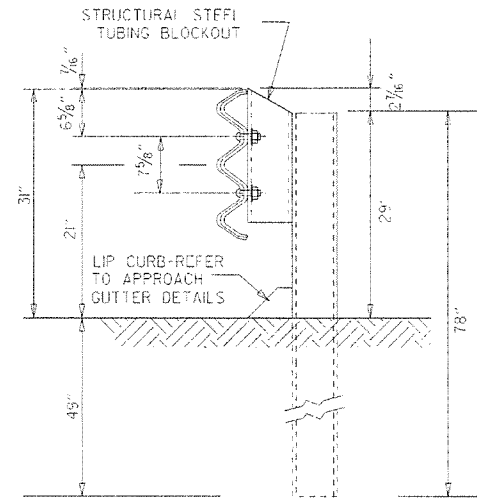
TRANSITION SECTION

GENERAL NOTES:

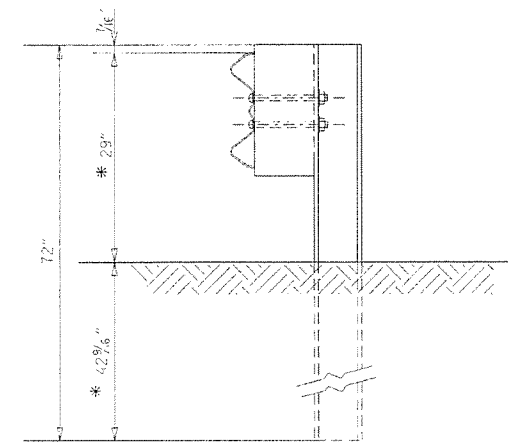
- THE THRIE BEAM RAIL, SPECIAL END SHOE, AND THE TRANSITION SECTION SHALL BE MADE OF STEEL AND SHALL BE 12 GAGE. ZINC COATING SHALL BE TYPE 1.
- RAIL POSTS SHALL BE SET PERPENDICULAR TO THE ROADWAY PROFILE GRADE AND VERTICALLY IN CROSS SECTION.
- ALL BOLTS SHALL BE SUFFICIENT LENGTH TO EXTEND THROUGH THE FULL THICKNESS OF THE NUT AND NO MORE THAN 3/4" BEYOND IT.
- ALL LAP SPLICES, INCLUDING SPECIAL END SHOES, SHALL BE MADE IN THE DIRECTION SHOWN ON STANDARD DRAWINGS GR-9 & GR-11.
- WOOD POSTS & WOOD BLOCKS SHALL BE EITHER DENSE NO. 1 STRUCTURAL OR BETTER 9.7F (1400 F) OR NO. 1 (350 F) SOUTHERN PINE.
- REFER TO STD. DRWG. GR-10A FOR POST DETAILS.
- USE THRIE BEAM GUARD RAIL COMPONENTS OF SAME MATERIAL FOR ENTIRE JOB.
- THRIE BEAM POSTS SHALL BE SAME MATERIAL AS W BEAM POSTS FOR ENTIRE JOB.

DATE	REVISION	DATE	FIRM
7-14-10	RAISED HEIGHT OF W-BEAM 1"		
11-29-07	ADDED PLASTIC BLOCKOUTS		
11-10-05	ADDED NOTE FOR ATTACHING STEEL BLOCKOUT		
11-18-04	REVISED GENERAL NOTES		
10-9-03	REVISED GENERAL NOTES		
4-10-03	REVISED GENERAL NOTES		
8-22-02	REVISED NOTE (2)		
6-29-00	MOVED DIMENSION LINES		
5-18-00	ADDED NOTE		
3-30-00	DRAWN & ISSUED		

ARKANSAS STATE HIGHWAY COMMISSION	
GUARD RAIL DETAILS	
STANDARD DRAWING GR-10	

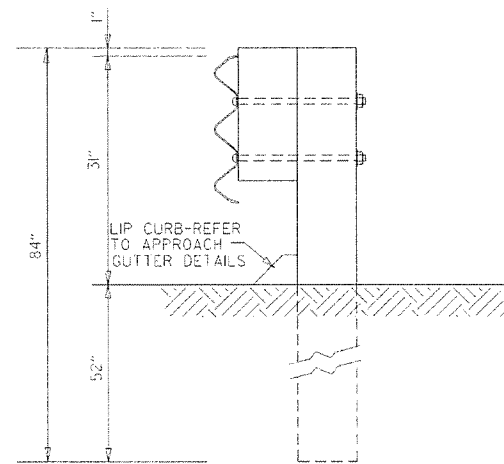


THREE BEAM RAIL WITH STEEL TUBING BLOCKOUT AND STEEL POST
POSTS 1-7

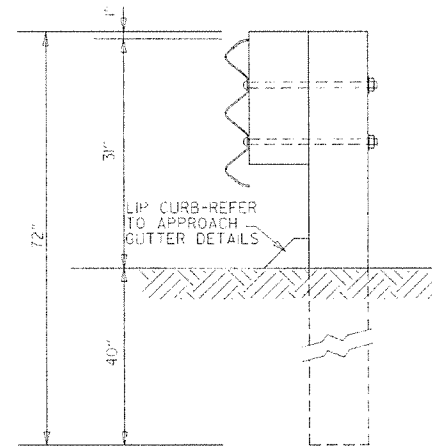


W-BEAM TO THREE BEAM TRANSITION RAIL WITH WOOD OR PLASTIC BLOCKOUT AND STEEL POST
POST 8

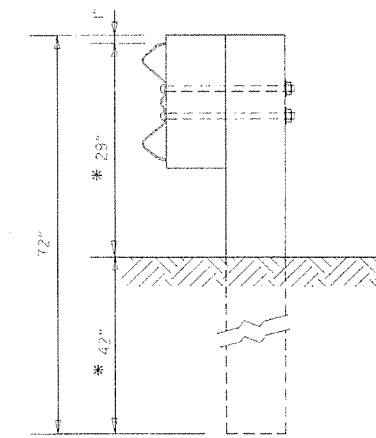
* NOTE:
THESE DIMENSIONS WILL NEED TO BE ADJUSTED IN THE FIELD TO MAKE THE TRANSITION FROM 21" MID POINT OF THREE BEAM TO 22" MID POINT OF W-BEAM.



THREE BEAM RAIL WITH WOOD OR PLASTIC BLOCKOUTS & WOOD POSTS
POSTS 1-6



THREE BEAM RAIL WITH WOOD OR PLASTIC BLOCKOUT & WOOD POST
POST 7

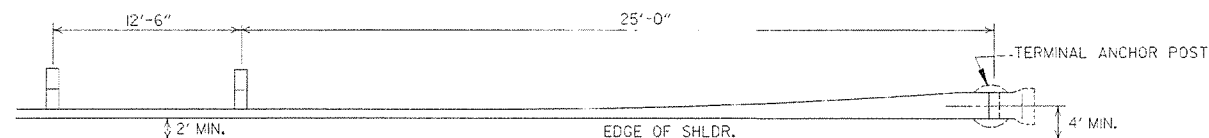


W-BEAM TO THREE BEAM TRANSITION RAIL WITH WOOD OR PLASTIC BLOCKOUT & WOOD POST
POST 8

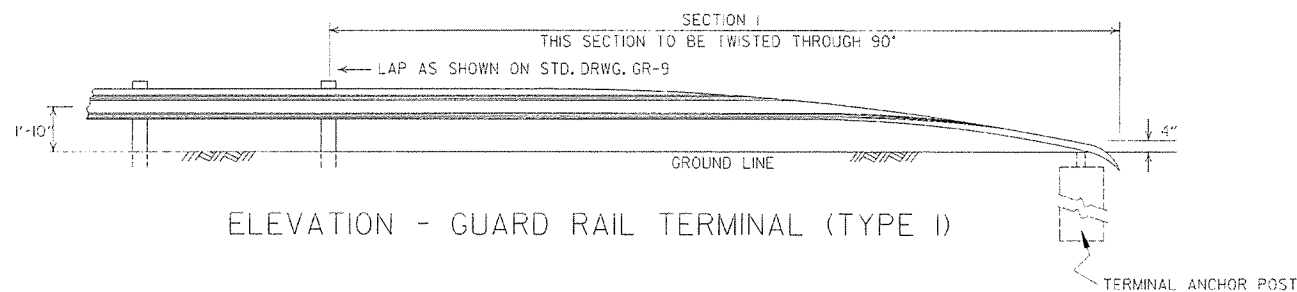
GENERAL NOTES:
RAIL POSTS SHALL BE SET PERPENDICULAR TO THE ROADWAY PROFILE GRADE AND VERTICALLY IN CROSS SECTION.
WOOD POSTS & WOOD BLOCKS SHALL BE EITHER DENSE NO. 1 STRUCTURAL OR BETTER 9.7F (1400 F) OR NO. 1 1350 F SOUTHERN PINE.

DATE	REVISION	DATE FILM
7-14-10	REVISED POST 8 DIMENSIONS	
11-29-07	ADDED PLASTIC BLOCKOUTS	
8-22-02	REVISED LIP CURB NOTE	
3-30-00	DRAWN & ISSUED	

ARKANSAS STATE HIGHWAY COMMISSION
GUARD RAIL DETAILS
STANDARD DRAWING GR-10A

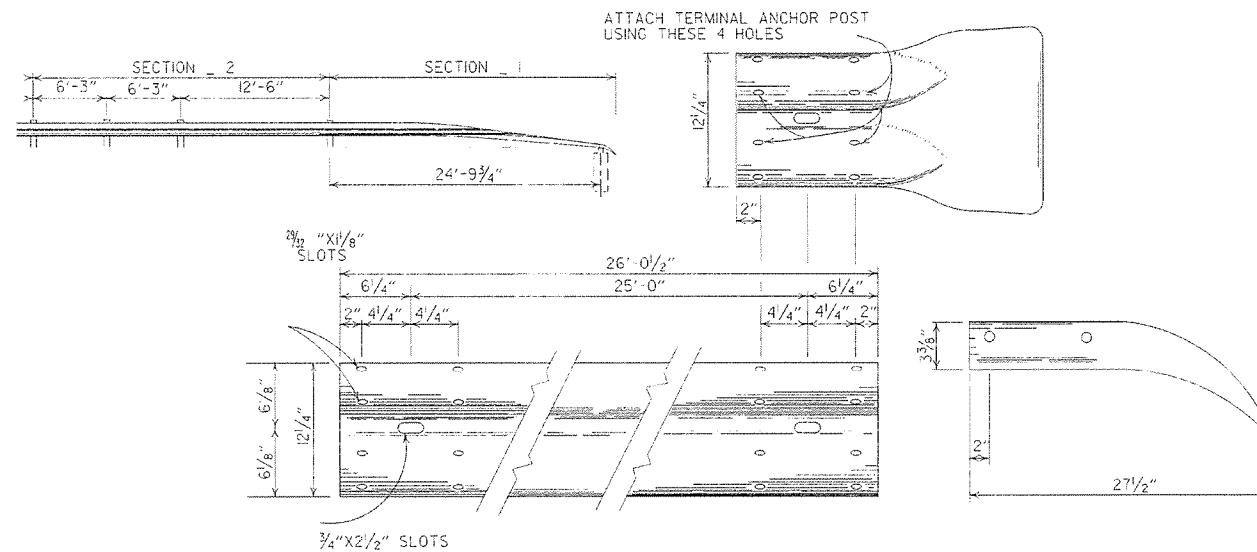


PLAN - GUARD RAIL TERMINAL (TYPE I)



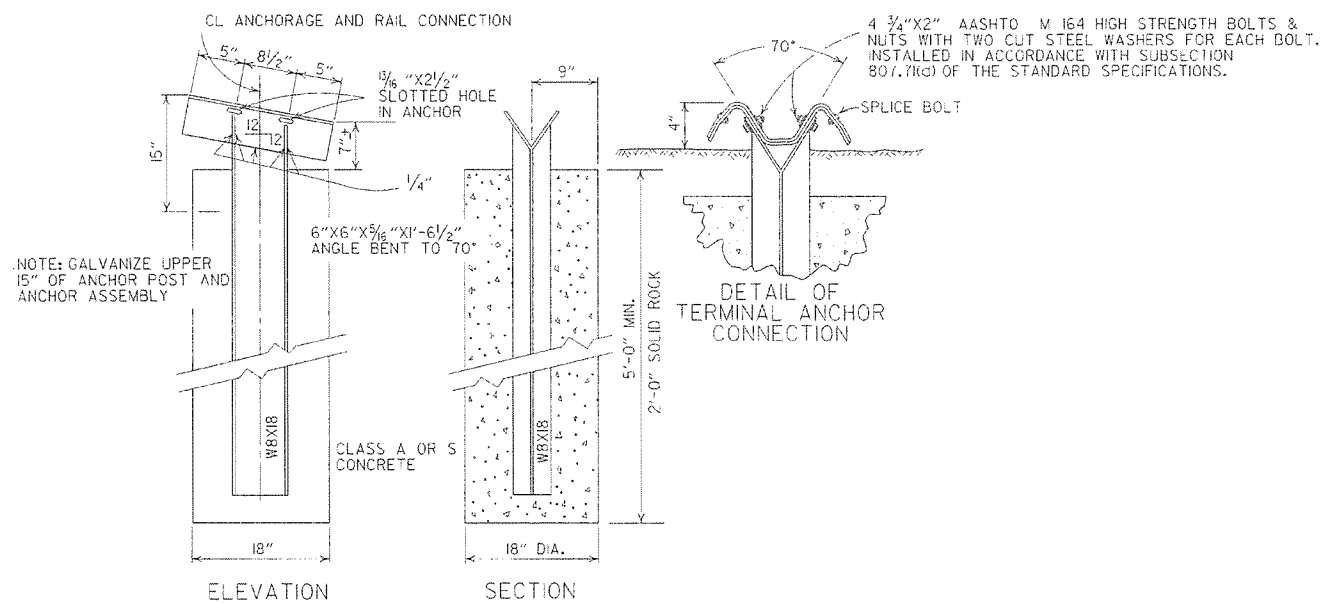
ELEVATION - GUARD RAIL TERMINAL (TYPE I)

NOTE:
SECTIONS 1 AND 2 OF GUARD RAIL TERMINAL
SHALL BE PAID FOR AT THE PRICE BID PER
LINEAR FOOT OF THE TYPE OF GUARD RAIL SPECIFIED.



SECTION 1

TERMINAL SECTION

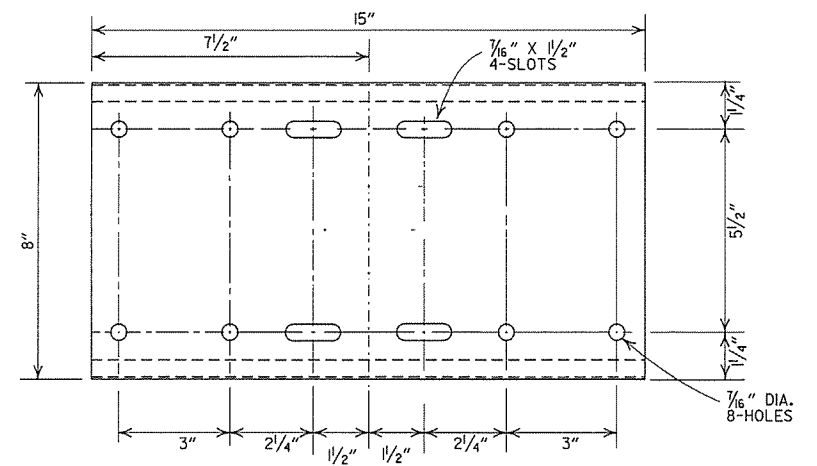


NOTE: GALVANIZE UPPER 15" OF ANCHOR POST AND ANCHOR ASSEMBLY

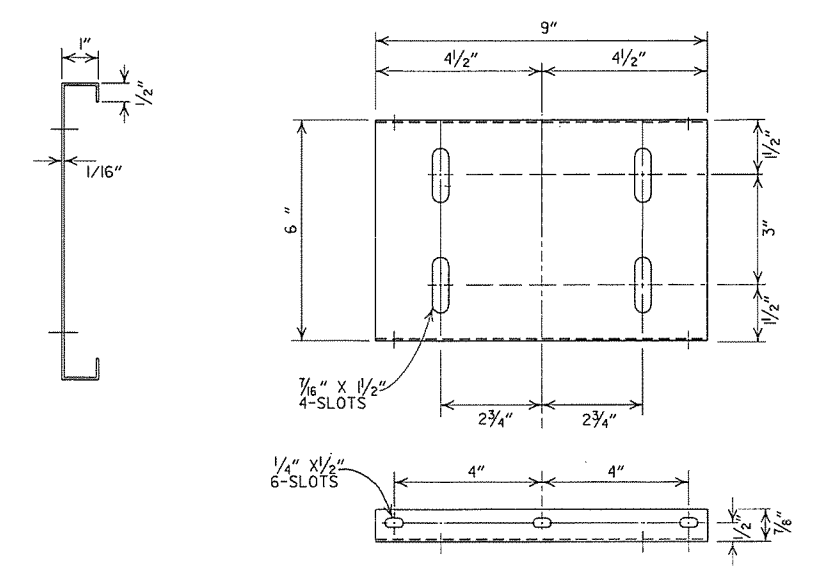
DETAIL OF TERMINAL ANCHOR POST (TYPE I)

NOTE: RAIL MEMBERS MAY BE BOLTED TO ANGLE AT TERMINAL ANCHOR AND THE TWO ASSEMBLIES POSITIONED TO PROPER ALIGNMENT PRIOR TO PLACING CONCRETE AROUND 8 WF 17 POST IF CONTRACTOR SO DESIRES.

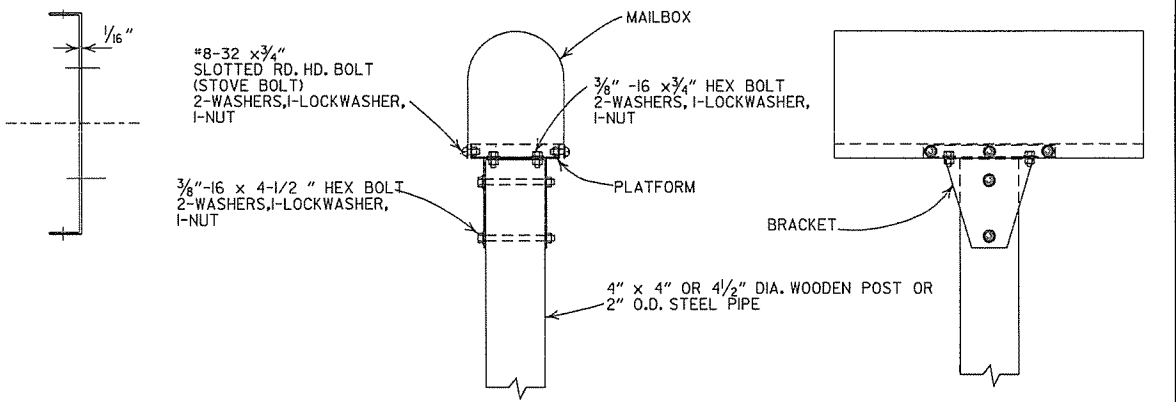
			ARKANSAS STATE HIGHWAY COMMISSION
			GUARD RAIL DETAILS
			STANDARD DRAWING GRT-1
7-14-10	RAISED HEIGHT OF GUARD RAIL 1"		
6-26-97	REVISED LAP NOTE		
10-18-86	REVISED ASTV REF. TO AASHTO		
11-3-94	DIVISION TERMINAL DETAIL		
11-11-92	ADDED NOTE FOR PAYMENT	11-11-92	
10-1-92	DRAWN & ISSUED	10-1-92	
DATE	REVISION	DATE	FILM



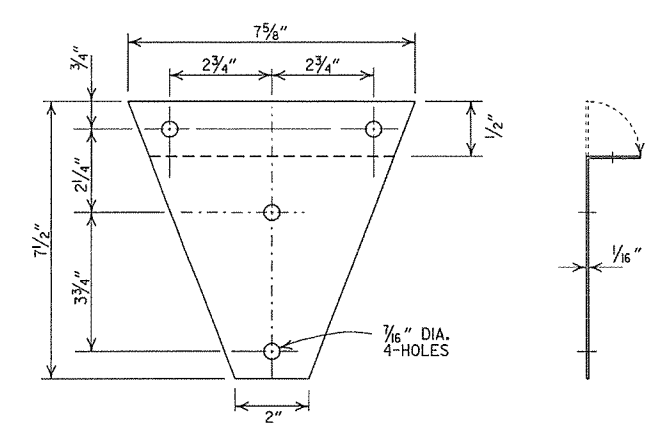
SHELF



PLATFORM

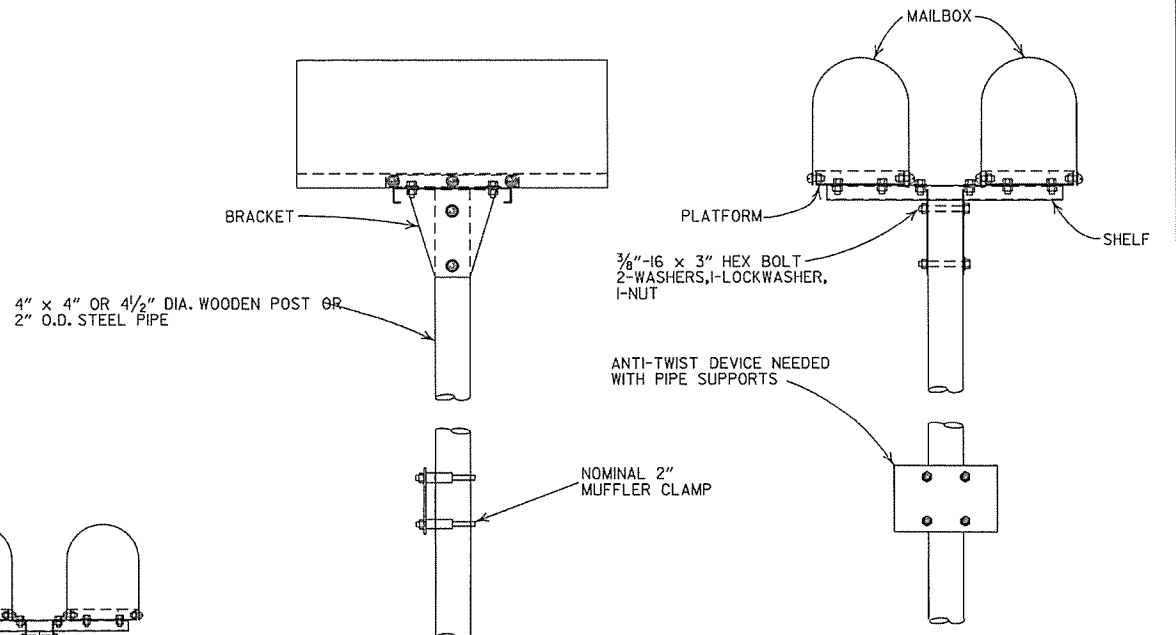


SINGLE INSTALLATION

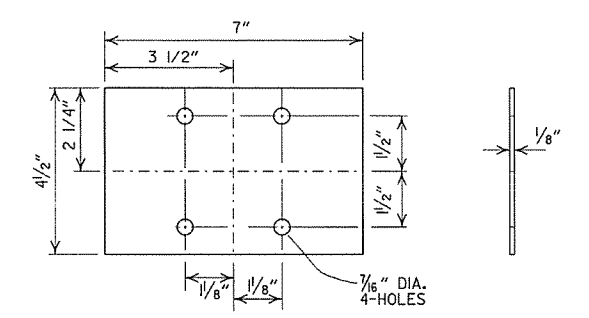


BRACKET

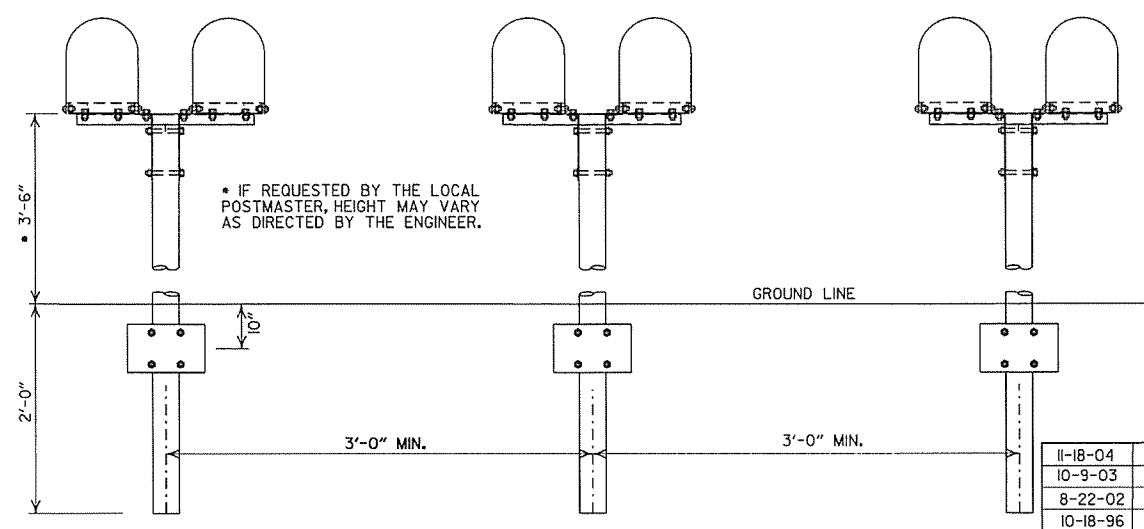
- GENERAL NOTES
1. MAILBOX POSTS MAY BE WOOD OR METAL. WOOD POSTS SHALL BE PRESSURE TREATED FOR GROUND CONTACT IN ACCORDANCE WITH SECTION 637.02 OF THE STANDARD SPECIFICATIONS.
 2. ANTI-TWIST PLATES SHALL BE USED ONLY ON METAL POSTS.
 3. MAILBOX SHELF, BRACKET & PLATFORM SHALL BE GALVANIZED OR PAINTED STEEL, HOWEVER TREATED WOOD MAY BE USED WITH WOODEN POSTS. THE WOODEN SHELF, BRACKET & PLATFORM SHALL BE A MINIMUM OF 3/4" THICK AND SHALL BE ASSEMBLED WITH BOLTS OF THE APPROPRIATE LENGTH WITH SIX 8 X 3/4" FLATHEAD WOOD SCREWS USED TO ATTACH THE MAILBOX TO THE PLATFORM.
 4. THE MAILBOX SHELF AND PLATFORM THAT IS SHOWN IS FOR STANDARD SIZE MAILBOXES. THE SHELF AND PLATFORM SIZE SHALL BE MODIFIED TO FIT MAILBOXES OF A DIFFERENT SIZE.
 5. METAL PIPE FOR MAILBOX SUPPORT SHALL BE 2" OUTSIDE DIAMETER STEEL WITH A WALL THICKNESS OF 0.145" AND A WEIGHT OF 2.72 LBS PER FT. OUTSIDE DIAMETER AND WEIGHT SHALL HAVE A TOLERANCE OF +/- 5% ACCORDING TO AASHTO M 181.
 6. MAILBOX SUPPORT SYSTEM DIFFERING FROM THOSE SHOWN MAY BE USED, PROVIDED THEY ARE ON THE AHTD QUALIFIED PRODUCTS LIST FOR MAILBOX SUPPORTS.



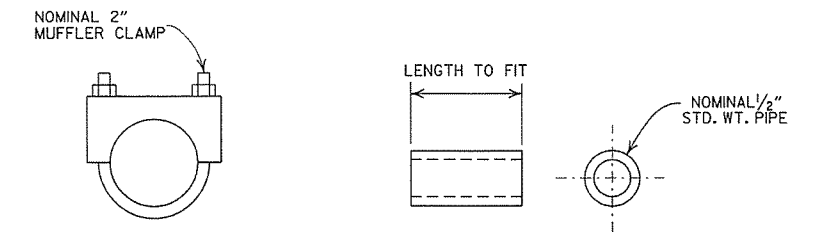
DOUBLE INSTALLATION



ANTI-TWIST PLATE



SPACING FOR MULTIPLE POST INSTALLATION



CLAMP

SPACER

11-18-04		REVISED NOTES
10-9-03		REVISED NOTE 6
8-22-02		REVISED NOTE 6
10-18-96		CORRECTED AASHTO
10-1-92		CORRECTED SPELLING
9-26-91		NEW PHONE NUMBER
8-15-91		ADDED NOTE
11-30-89		ADJUSTED HEIGHT & ADDED NOTE
2-16-89		DELETED SLOTS FROM SHELF & PLTF
11-17-88	10-1-92	ADJUSTED DIMENSIONS OF STEEL POSTS
7-15-88	120-7-15-88	ISSUED
DATE	FILMED	REVISION

ARKANSAS STATE HIGHWAY COMMISSION

MAILBOX DETAILS
STANDARD DRAWING MB-1

REINFORCED CONCRETE ARCH PIPE DIMENSIONS

EQUIV. DIA.	SPAN		RISE	
	AASHTO M 206	AHTD NOMINAL	AASHTO M 206	AHTD NOMINAL
INCHES	INCHES			
15	18	18	11	11
18	22	22	13 1/2	14
21	26	26	15 1/2	16
24	28 1/2	29	18	18
30	36 1/4	36	22 1/2	23
36	43 3/8	44	26 7/8	27
42	51 1/8	51	31 7/16	31
48	58 1/2	59	36	36
54	65	65	40	40
60	73	73	45	45
72	88	88	54	54
84	102	102	62	62
90	115	115	72	72
96	122	122	77 1/2	77
108	138	138	87 1/8	87
120	154	154	96 3/8	97
132	168 3/4	169	106 1/2	107

THE MEASURED SPAN AND RISE SHALL NOT VARY MORE THAN ± 2 PERCENT FROM THE VALUES SPECIFIED BY AASHTO M206.

REINFORCED CONCRETE HORIZONTAL ELLIPTICAL PIPE DIMENSIONS

EQUIV. DIA.	AASHTO M 207	
	SPAN	RISE
INCHES	INCHES	
18	23	14
24	30	19
27	34	22
30	38	24
33	42	27
36	45	29
39	49	32
42	53	34
48	60	38
54	68	43
60	76	48
66	83	53
72	91	58
78	98	63
84	106	68

THE MEASURED SPAN AND RISE SHALL NOT VARY MORE THAN ± 2 PERCENT FROM THE VALUES SPECIFIED BY AASHTO M207.

CONSTRUCTION SEQUENCE

1. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
2. INSTALL PIPE TO GRADE.
3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
4. PLACE AND COMPACT THE HAUNCH AREA UP TO THE MIDDLE OF THE PIPE.
5. COMPLETE BACKFILL ACCORDING TO SUBSECTION 606.03.(F)(1).

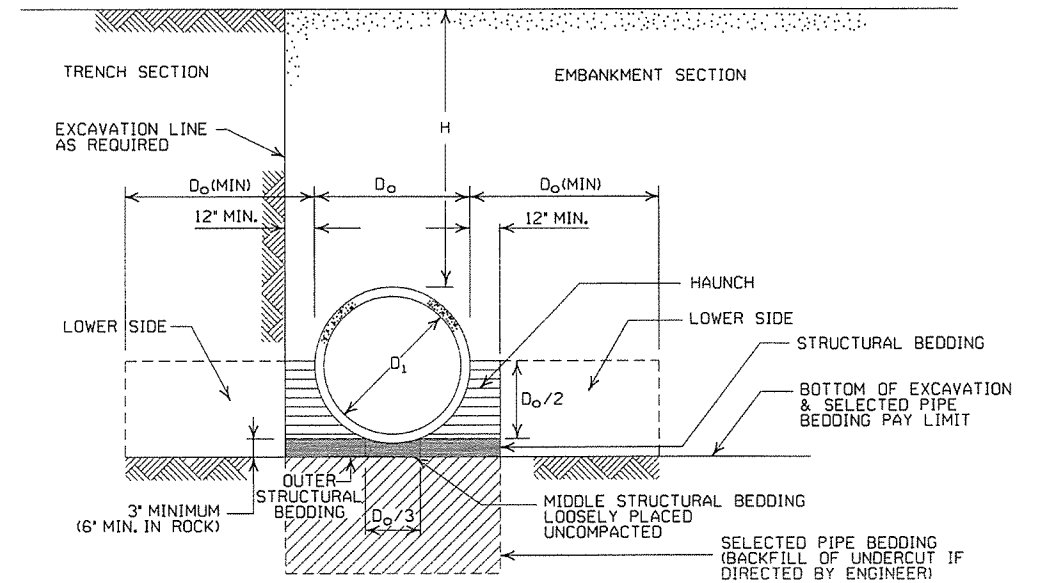
NOTE: HAUNCH AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF CONCRETE PIPE.

- LEGEND -

- D₁ = NORMAL INSIDE DIAMETER OF PIPE
- D_o = OUTSIDE DIAMETER OF PIPE
- H = FILL COVER HEIGHT OVER PIPE (FEET)
- MIN. = MINIMUM
- UNDISTURBED SOIL

INSTALLATION TYPE	MATERIAL REQUIREMENTS FOR HAUNCH AND STRUCTURAL BEDDING
TYPE 1	AGGREGATE BASE COURSE (CLASS 5 OR CLASS 7)
TYPE 2	SELECTED MATERIALS (CLASS SM-1, SM-2, OR SM-4) OR TYPE 1 INSTALLATION MATERIAL*
TYPE 3**	AASHTO CLASSIFICATION A-1 THRU A-6 SOIL OR TYPE 1 OR 2 INSTALLATION MATERIAL

* SM-3 WILL NOT BE ALLOWED.
** MATERIALS SHALL NOT INCLUDE ORGANIC MATERIALS OR STONES LARGER THAN 3 INCHES.



EMBANKMENT AND TRENCH INSTALLATIONS

1. MATERIAL IN THE HAUNCH AND OUTER STRUCTURAL BEDDING SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.
2. FOR TRENCHES WITH WALLS OF NATURAL SOIL, THE DENSITY OF THE SOIL IN THE LOWER SIDE ZONE SHALL BE AS FIRM AS THE 95% DENSITY REQUIRED FOR THE HAUNCH. IF THE EXISTING SOIL DOES NOT MEET THIS CRITERIA, IT SHALL BE REMOVED AND RECOMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OF MATERIAL USED.
3. FOR EMBANKMENTS, THE MATERIAL IN THE LOWER SIDE ZONE SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.

GENERAL NOTES

1. CONCRETE PIPE CULVERT CONSTRUCTION SHALL CONFORM TO ARKANSAS STATE HIGHWAY AND TRANSPORTATION DEPARTMENT STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION), WITH APPLICABLE SUPPLEMENTAL SPECIFICATIONS AND SPECIAL PROVISIONS, UNLESS OTHERWISE NOTED IN THE PLANS, SECTION AND SUBSECTION REFER TO THE STANDARD CONSTRUCTION SPECIFICATIONS.
2. CONCRETE PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
3. ALL PIPE SHALL CONFORM TO SECTION 606. CIRCULAR R.C. PIPE CULVERTS SHALL CONFORM TO AASHTO M170, R.C. ARCH PIPE CULVERTS SHALL CONFORM TO AASHTO M206 AND HORIZONTAL ELLIPTICAL PIPE CULVERTS SHALL CONFORM TO AASHTO M207.
4. ALL PIPE SHALL BE PROTECTED DURING CONSTRUCTION BY A COVER SUFFICIENT TO PREVENT DAMAGE FROM PASSAGE OF EQUIPMENT.
5. THE MINIMUM TRENCH WIDTH SHALL BE THE OUTSIDE DIAMETER OF THE PIPE PLUS 24 INCHES. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PRACTICABLE FOR WORKING CONDITIONS.
6. MULTIPLE PIPE CULVERTS SHALL BE INSTALLED WITH A MINIMUM CLEARANCE OF 24 INCHES BETWEEN STRINGS OF PIPE. REFER TO STD. DWG. FES-2 FOR MINIMUM CLEARANCE WHERE FLARED END SECTIONS ARE USED.
7. IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
8. NOT MORE THAN ONE LIFTING HOLE MAY BE PROVIDED IN CONCRETE PIPE TO FACILITATE HANDLING. HOLE MAY BE CAST IN PLACE, CUT INTO THE FRESH CONCRETE AFTER FORMS ARE REMOVED, OR DRILLED. THE HOLE SHALL NOT BE MORE THAN TWO INCHES IN DIAMETER OR TWO INCHES SQUARE. CUTTING OR DISPLACEMENT OF REINFORCEMENT WILL NOT BE PERMITTED. SPALLED AREAS AROUND THE HOLE SHALL BE REPAIRED IN A WORKMANLIKE MANNER. LIFTING HOLE SHALL BE FILLED WITH MORTAR, CONCRETE, OR OTHER METHOD AS APPROVED BY THE ENGINEER.
9. WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
10. WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED ABOVE AS THE HAUNCH), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."

MINIMUM HEIGHT OF FILL "H" OVER CIRCULAR R.C. PIPE CULVERTS

INSTALLATION TYPE	CLASS OF PIPE			
	TYPE 1 OR 2	TYPE 3	ALL	ALL
PIPE ID (IN.)	FEET			
12-15	2	2.5	2	1
18-24	2.5	3	2	1
27-33	3	4	2	1
36-42	3.5	5	2	1
48	4.5	5.5	2	1
54-60	5	7	2	1
66-78	6	8	2	1
84-108	7.5	8	2	1

NOTE: FOR MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM OF 12" OF PAVEMENT AND/OR BASE.

MAXIMUM HEIGHT OF FILL "H" OVER CIRCULAR R.C. PIPE CULVERTS

INSTALLATION TYPE	CLASS OF PIPE		
	CLASS III	CLASS IV	CLASS V
	FEET		
TYPE 1	21	32	50
TYPE 2	16	25	39
TYPE 3	12	20	30

NOTE: IF FILL HEIGHT EXCEEDS 50 FEET, A SPECIAL DESIGN CONCRETE PIPE WILL BE REQUIRED USING TYPE 1 INSTALLATION.

MINIMUM HEIGHT OF FILL "H" OVER R.C. ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS

INSTALLATION TYPE	CLASS OF PIPE	
	CLASS III	CLASS IV
	FEET	
TYPE 2 OR TYPE 3	2.5	1.5

NOTE: TYPE 1 INSTALLATION WILL NOT BE ALLOWED FOR ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS.

NOTE: FOR MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM OF 12" OF PAVEMENT AND/OR BASE.

MAXIMUM HEIGHT OF FILL "H" OVER R.C. ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS

INSTALLATION TYPE	CLASS OF PIPE	
	CLASS III	CLASS IV
	FEET	
TYPE 2	13	21
TYPE 3	10	16

NOTE: TYPE 1 INSTALLATION WILL NOT BE ALLOWED FOR ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS.

DATE	REVISION	DATE FILMED
2-27-14	REVISED GENERAL NOTE 1.	
12-15-11	REVISED FOR LRFD DESIGN SPECIFICATIONS	
5-18-00	REVISED TYPE 3 BEDDING & ADDED NOTE	
3-30-00	REVISED INSTALLATIONS	
11-06-97	ISSUED	

ARKANSAS STATE HIGHWAY COMMISSION

CONCRETE PIPE CULVERT
FILL HEIGHTS & BEDDING

STANDARD DRAWING PCC-1

CORRUGATED STEEL PIPE (ROUND)

PIPE DIAMETER (INCHES)	① MINIMUM COVER TOP OF PIPE TO TOP OF GROUND "H" (FEET)	MAX. FILL HEIGHT "H" ABOVE TOP OF PIPE (FEET)				
		METAL THICKNESS (INCHES)				
		0.064	0.079	0.109	0.138	0.168
2 3/8 INCH BY 1/2 INCH CORRUGATION RIVETED, WELDED, OR HELICAL LOCK-SEAM						
12	1	84	91			
15	1	67	73			
18	1	56	61			
24	1	42	46	59		
30	2	34	36	47		
36	2		30	39	41	
42	2		43	67	70	73
48	2		37	58	61	64
② 3 INCH BY 1 INCH OR 5 INCH BY 1 INCH CORRUGATION RIVETED, WELDED, BOLTED, OR HELICAL LOCK-SEAM						
36	1	48	60	88	111	118
42	1	41	51	72	90	102
48	1	36	45	64	77	85
54	2	32	40	59	71	79
60	2	29	36	53	64	71
66	2	26	33	47	58	64
72	2	24	30	44	53	59
78	2		28	41	49	54
84	2		26	38	45	51
90	2		24	35	43	45
96	2		22	33	40	44
102	2			31	38	42
108	2			30	35	39
114	2			28	34	37
120	2			27	32	35

CONSTRUCTION SEQUENCE

1. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
2. INSTALL PIPE TO GRADE.
3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
4. COMPLETE STRUCTURAL BACKFILL OPERATION BY WORKING FROM SIDE TO SIDE OF THE PIPE. THE SIDE TO SIDE STRUCTURAL BACKFILL DIFFERENTIAL SHALL NOT EXCEED 24 INCHES OR 1/3 THE SIZE OF THE PIPE, WHICHEVER IS LESS.

NOTE: STRUCTURAL BACKFILL AND STRUCTURAL BEDDING WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF METAL PIPE.

INSTALLATION TYPE	MATERIAL REQUIREMENTS FOR STRUCTURAL BACKFILL AND STRUCTURAL BEDDING
TYPE 1	AGGREGATE BASE COURSE (CLASS 4, 5, 6, OR 7)
TYPE 2	SELECTED MATERIALS (CLASS SM-1, SM-2, OR SM-4) OR TYPE 1 INSTALLATION MATERIAL ③

③ SM-3 WILL NOT BE ALLOWED.

CORRUGATED ALUMINUM PIPE (ROUND)

PIPE DIAMETER (INCHES)	① MINIMUM COVER TOP OF PIPE TO TOP OF GROUND "H" (FEET)	MAX. FILL HEIGHT "H" ABOVE TOP OF PIPE (FEET)				
		METAL THICKNESS IN INCHES				
		0.060	0.075	0.105	0.135	0.164
2 3/8 INCH BY 1/2 INCH CORRUGATION RIVETED OR HELICAL LOCK-SEAM						
12	1	45	45			
18	2	30	30	52		
24	2	22	22	39	41	
30	2		18	31	32	34
36	2.5		15	26	27	28
42	2			43	43	44
48	2			40	41	43
54	2			35	37	38
60	2				33	34
66	2					31
72	2					29

EQUIVALENT METAL THICKNESSES AND GAUGES

METAL THICKNESS IN INCHES			GAUGE NUMBER
STEEL			
ZINC COATED	UNCOATED	ALUMINUM	
0.064	0.0598	0.060	16
0.079	0.0747	0.075	14
0.109	0.1046	0.105	12
0.138	0.1345	0.135	10
0.168	0.1644	0.164	8

CORRUGATED METAL PIPE ARCHES

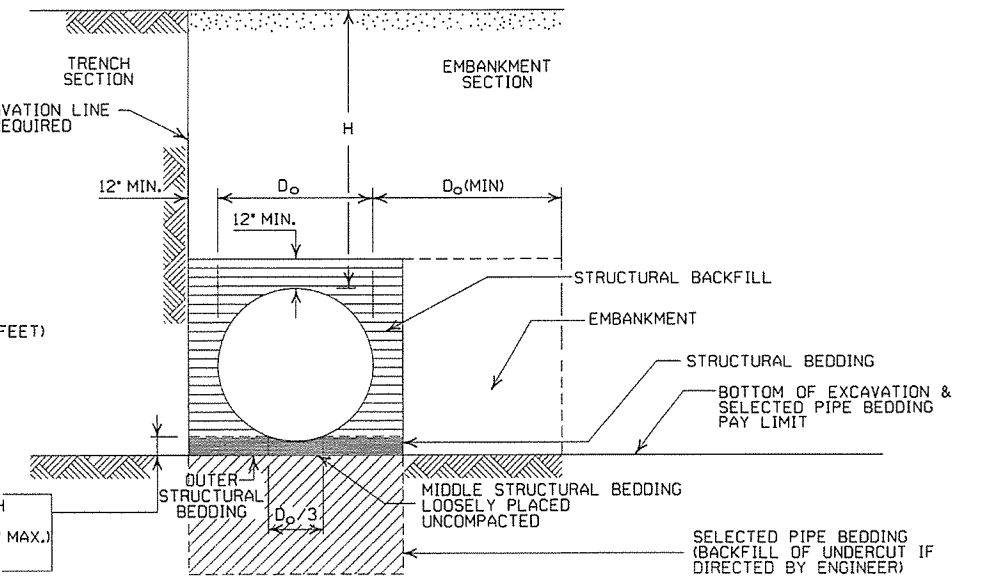
EQUIV. DIA. (INCHES)	PIPE DIMENSION SPAN X RISE (INCHES)	MINIMUM CORNER RADIUS (INCHES)	STEEL				ALUMINUM			
			MIN. THICKNESS REQUIRED INCHES	① MIN. HEIGHT OF FILL, "H" (FT.)		MIN. THICKNESS REQUIRED INCHES	① MIN. HEIGHT OF FILL, "H" (FT.)			
				INSTALLATION			INSTALLATION			
				TYPE 1	TYPE 1		TYPE 1	TYPE 1		
2 3/8 INCH BY 1/2 INCH CORRUGATION RIVETED, WELDED, OR HELICAL LOCK-SEAM										
15	17x13	3	0.064	2	15	0.060	2	15		
18	21x15	3	0.064	2	15	0.060	2	15		
21	24x18	3	0.064	2,25	15	0.060	2,25	15		
24	28x20	3	0.064	2,5	15	0.075	2,5	15		
30	35x24	3	0.079	3	12	0.075	3	12		
36	42x29	3 1/2	0.079	3	12	0.105	3	12		
42	49x33	4	0.079	3	12	0.105	3	12		
48	57x38	5	0.109	3	13	0.135	3	13		
54	64x43	6	0.109	3	14	0.135	3	14		
60	71x47	7	0.138	3	15	0.164	3	15		
66	77x52	8	0.168	3	15					
72	83x57	9	0.168	3	15					
② 3 INCH BY 1 INCH OR 5 INCH BY 1 INCH CORRUGATION RIVETED, WELDED, OR HELICAL LOCK-SEAM										
			INSTALLATION				INSTALLATION			
			TYPE 2	TYPE 1	TYPE 2	TYPE 1	TYPE 2	TYPE 1	TYPE 2	TYPE 1
36	40x31	5	0.079	3	2	12	15			
42	46x36	6	0.079	3	2	13	15			
48	53x41	7	0.079	3	2	13	15			
54	60x46	8	0.079	3	2	13	15			
60	66x51	9	0.079	3	2	13	15			
66	73x55	12	0.079	3	2	15	15			
72	81x59	14	0.079	3	2	15	15			
78	87x63	14	0.079	3	2	15	15			
84	95x67	16	0.109	3	2	15	15			
90	103x71	16	0.109	3	2	15	15			
96	112x75	18	0.109	3	2	15	15			
102	117x79	18	0.109	3	2	15	15			
108	128x83	18	0.138	3	2	15	15			

① FOR MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM 12" OF PAVEMENT AND/OR BASE.

② WHERE THE STANDARD 2 2/3" x 1/2" CORRUGATION AND GAUGE IS SPECIFIED FOR A GIVEN DIAMETER, A PIPE OF THE SAME DIAMETER WITH A 3" x 1" OR 5" x 1" CORRUGATION MAY BE SUBSTITUTED, PROVIDING IT IS GAUGED FOR A FILL HEIGHT CONDITION EQUAL TO OR GREATER THAN THE MAXIMUM FILL HEIGHT CONDITION FOR THE SPECIFIED GAUGE AND CORRUGATION.

- LEGEND -

- D_o = OUTSIDE DIAMETER OF PIPE
 - MAX. = MAXIMUM
 - MIN. = MINIMUM
 - [Hatched Pattern] = STRUCTURAL BACKFILL MATERIAL
 - [Dotted Pattern] = UNDISTURBED SOIL
 - [Diagonal Lines] = EQUIV. DIA. = EQUIVALENT DIAMETER
 - H = FILL COVER HEIGHT OVER PIPE (FEET)
- IN SOIL - MIN. EQUALS TWICE CORRUGATION DEPTH
IN ROCK - MIN. EQUALS GREATER OF 1/2" PER FOOT OF FILL OVER PIPE (24" MAX.)
TWICE CORRUGATION DEPTH



EMBANKMENT AND TRENCH INSTALLATIONS

1. STRUCTURAL BACKFILL, EMBANKMENT, AND OUTER STRUCTURAL BEDDING MATERIAL SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.
2. INSTALLATION TYPE 1 OR 2 MAY BE USED FOR CORRUGATED STEEL OR ALUMINUM PIPE (ROUND).
3. INSTALLATION TYPE 1 SHALL BE USED FOR CORRUGATED STEEL OR ALUMINUM PIPE ARCHES WITH 2 3/8" x 1/2" CORRUGATION.
4. INSTALLATION TYPE 1 OR 2 MAY BE USED FOR CORRUGATED STEEL OR ALUMINUM PIPE ARCHES WITH 3" x 1" OR 5" x 1" CORRUGATION.

GENERAL NOTES

1. METAL PIPE CULVERT CONSTRUCTION SHALL CONFORM TO ARKANSAS STATE HIGHWAY AND TRANSPORTATION DEPARTMENT STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION), WITH APPLICABLE SUPPLEMENTAL SPECIFICATIONS AND SPECIAL PROVISIONS. UNLESS OTHERWISE NOTED IN THE PLANS, SECTION AND SUBSECTION REFER TO THE STANDARD CONSTRUCTION SPECIFICATIONS.
2. METAL PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
3. METAL PIPE CULVERT MATERIALS AND INSTALLATIONS SHALL CONFORM TO SECTION 606 AND JOB SPECIAL PROVISION "METAL PIPE".
4. ALL PIPE SHALL BE PROTECTED DURING CONSTRUCTION BY A COVER SUFFICIENT TO PREVENT DAMAGE FROM PASSAGE OF EQUIPMENT.
5. THE MINIMUM TRENCH WIDTH SHALL BE THE OUTSIDE DIAMETER OF THE PIPE PLUS 24 INCHES. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PRACTICABLE FOR WORKING CONDITIONS.
6. MULTIPLE PIPE CULVERTS SHALL BE INSTALLED WITH A MINIMUM CLEARANCE OF 24 INCHES BETWEEN STRINGS OF PIPE. REFER TO STD. DWG. FES-2 FOR MINIMUM CLEARANCE WHERE FLARED END SECTIONS ARE USED.
7. IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
8. WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
9. WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED AS STRUCTURAL BACKFILL), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."

DATE	REVISION	DATE FILMED
2-27-14	REVISED GENERAL NOTE 1	
12-15-11	REVISED FOR LRFD DESIGN SPECS	
3-30-00	REVISED INSTALLATIONS	
11-06-97	ISSUED	

ARKANSAS STATE HIGHWAY COMMISSION

**METAL PIPE CULVERT
FILL HEIGHTS & BEDDING**

STANDARD DRAWING PCM-1

INSTALLATION TYPE	•• MATERIAL REQUIREMENTS FOR STRUCTURAL BACKFILL AND STRUCTURAL BEDDING
TYPE 2	•SELECTED MATERIALS (CLASS SM-1, SM-2 OR SM-4)

- AGGREGATE BASE COURSE (CLASS 4, 5, 6, OR 7) MAY BE USED IN LIEU OF SELECTED MATERIAL.
- SM3 WILL NOT BE ALLOWED.
- STRUCTURAL BEDDING MATERIAL SHALL HAVE A MAXIMUM PARTICLE SIZE OF 1 INCH. STRUCTURAL BACKFILL MATERIAL SHALL BE FREE OF ORGANIC MATERIAL, STONES LARGER THAN 1.50 INCH IN GREATEST DIMENSION, OR FROZEN LUMPS.
- STRUCTURAL BACKFILL AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF HDPE PIPE.

MINIMUM TRENCH WIDTH BASED ON FILL HEIGHT "H"

PIPE DIAMETER	TRENCH WIDTH (FEET)	
	"H" < 10'-0"	"H" >OR= 10'-0"
18"	4'-6"	4'-6"
24"	5'-0"	6'-0"
30"	5'-6"	7'-6"
36"	6'-0"	9'-0"
42"	7'-0"	10'-6"
48"	8'-0"	12'-0"

NOTE:
 18" MIN. (18" - 30" DIAMETERS)
 24" MIN. (36" - 48" DIAMETERS)
 MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM 12" OF PAVEMENT AND/OR BASE.

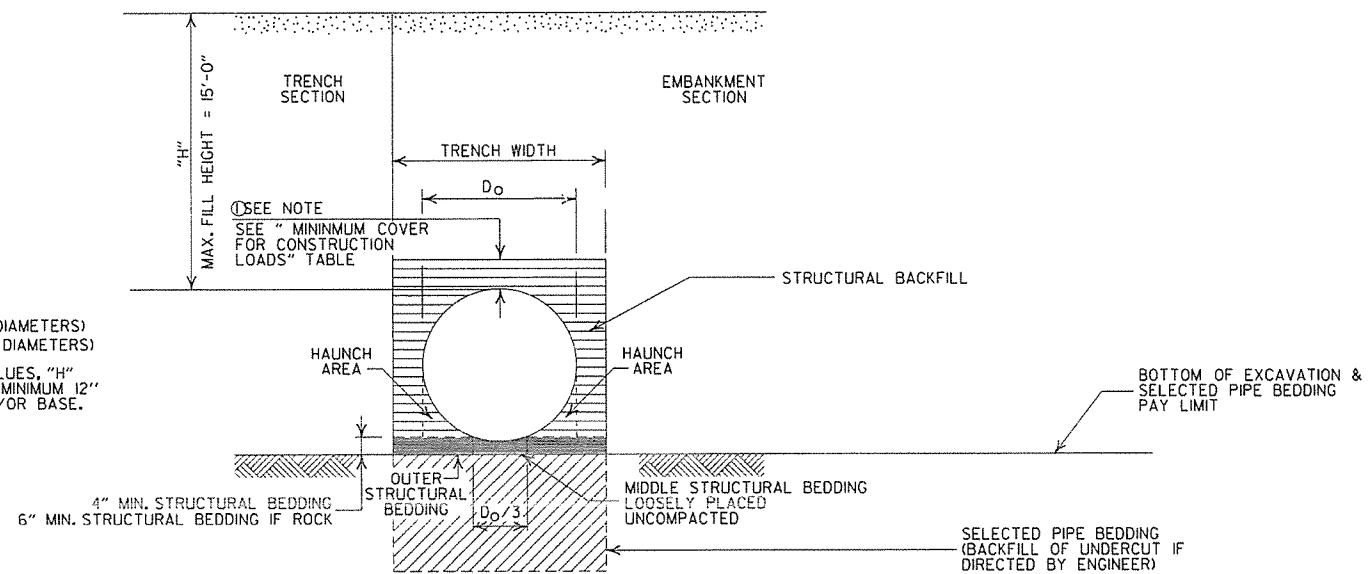
MULTIPLE INSTALLATION OF HIGH DENSITY POLYETHYLENE PIPES

PIPE DIAMETER	CLEAR DISTANCE BETWEEN PIPES
18"	1'-6"
24"	2'-0"
30"	2'-6"
36"	3'-0"
42"	3'-6"
48"	4'-0"

MINIMUM COVER FOR CONSTRUCTION LOADS

PIPE DIAMETER	MIN. COVER (FEET) FOR INDICATED CONSTRUCTION LOADS			
	18.0-50.0 (KIPS)	50.0-75.0 (KIPS)	75.0-110.0 (KIPS)	110.0-175.0 (KIPS)
36" OR LESS	2'-0"	2'-6"	3'-0"	3'-0"
42" OR GREATER	3'-0"	3'-0"	3'-6"	4'-0"

MINIMUM COVER SHALL BE MEASURED FROM TOP OF PIPE TO TOP OF THE MAINTAINED CONSTRUCTION ROADWAY SURFACE. THE SURFACE SHALL BE MAINTAINED.



TYPE 2 EMBANKMENT AND TRENCH INSTALLATIONS

- STRUCTURAL BACKFILL, EMBANKMENT, AND OUTER STRUCTURAL BEDDING MATERIAL SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.

CONSTRUCTION SEQUENCE

- PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
- INSTALL PIPE TO GRADE.
- COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
- THE STRUCTURAL BACKFILL SHALL BE PLACED AND COMPACTED IN LAYERS NOT EXCEEDING 8". THE LAYERS SHALL BE BROUGHT UP EVENLY AND SIMULTANEOUSLY TO THE ELEVATION OF THE MINIMUM COVER.
- PIPE INSTALLATION MAY REQUIRE THE USE OF RESTRAINTS, WEIGHTING OR OTHER APPROVED METHODS IN ORDER TO HELP MAINTAIN GRADE AND ALIGNMENT.

- LEGEND -

H = FILL HEIGHT (FT.)
 Ø = OUTSIDE DIAMETER OF PIPE
 MAX. = MAXIMUM
 MIN. = MINIMUM

==== = STRUCTURAL BACKFILL MATERIAL
 ===== = UNDISTURBED SOIL

GENERAL NOTES

- PIPE SHALL CONFORM TO AASHTO M294, TYPE S. INSTALLATION SHALL CONFORM TO JOB SPECIAL PROVISION "PLASTIC PIPE" AND SECTION 606 OF THE STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION).
- PLASTIC PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
- THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PLUS A SUFFICIENT WIDTH TO ENSURE WORKING ROOM TO PROPERLY AND SAFELY PLACE AND COMPACT HAUNCHING AND OTHER BACKFILL MATERIAL.
- IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
- WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
- WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED ABOVE AS STRUCTURAL BACKFILL), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."
- FOR PIPE TYPES THAT ARE NOT SMOOTH ON THE OUTSIDE (CORRUGATED OR PROFILE WALLS), BACKFILL GRADATIONS SHOULD BE SELECTED THAT WILL PERMIT THE FILLING OF THE CORRUGATION OR PROFILE VALLEY.
- HIGH DENSITY POLYETHYLENE PIPES OF DIAMETERS OTHER THAN SHOWN WILL NOT BE ALLOWED.
- JOINTS FOR HDPE PIPE SHALL MEET THE REQUIREMENTS FOR SOIL TIGHTNESS AS SPECIFIED IN AASHTO SECTION 26.4.2.4 AND 30.4.2 "AASHTO LRFD BRIDGE CONSTRUCTION SPECIFICATIONS." JOINTS SHALL BE INSTALLED PER MANUFACTURER'S RECOMMENDATIONS.

DATE	REVISION	DATE FILMED
2-27-14	REVISED GENERAL NOTE I.	
12-15-11	REVISED GENERAL NOTES & MINIMUM COVER NOTE	
11-17-10	ISSUED	

ARKANSAS STATE HIGHWAY COMMISSION

PLASTIC PIPE CULVERT
 (HIGH DENSITY POLYETHYLENE)

STANDARD DRAWING PCP-1



INSTALLATION TYPE	•• MATERIAL REQUIREMENTS FOR STRUCTURAL BACKFILL AND STRUCTURAL BEDDING
TYPE 2	•SELECTED MATERIALS (CLASS SM-1, SM-2, OR SM-4)

- AGGREGATE BASE COURSE (CLASS 4, 5, 6, OR 7) MAY BE USED IN LIEU OF SELECTED MATERIAL. SM3 WILL NOT BE ALLOWED.
- STRUCTURAL BEDDING MATERIAL SHALL HAVE A MAXIMUM PARTICLE SIZE OF 1/4 INCH. STRUCTURAL BACKFILL MATERIAL SHALL BE FREE OF ORGANIC MATERIAL, STONES LARGER THAN 1.50 INCH IN GREATEST DIMENSION, OR FROZEN LUMPS.

STRUCTURAL BACKFILL AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF PVC PIPE.

MAXIMUM FILL HEIGHT
BASED ON STRUCTURAL BACKFILL

PIPE DIAMETER	"H"
18"	45'-0"
24"	45'-0"
30"	40'-0"
36"	40'-0"

① NOTE:
12" MIN. (18" - 36" DIAMETERS)
MINIMUM COVER VALUE, "H"
SHALL INCLUDE A MINIMUM 12"
OF PAVEMENT AND/OR BASE.

MINIMUM TRENCH WIDTH
BASED ON FILL HEIGHT "H"

PIPE DIAMETER	TRENCH WIDTH (FEET)	
	"H" < 10'-0"	"H" >OR= 10'-0"
18"	4'-6"	4'-6"
24"	5'-0"	6'-0"
30"	5'-6"	7'-6"
36"	6'-0"	9'-0"

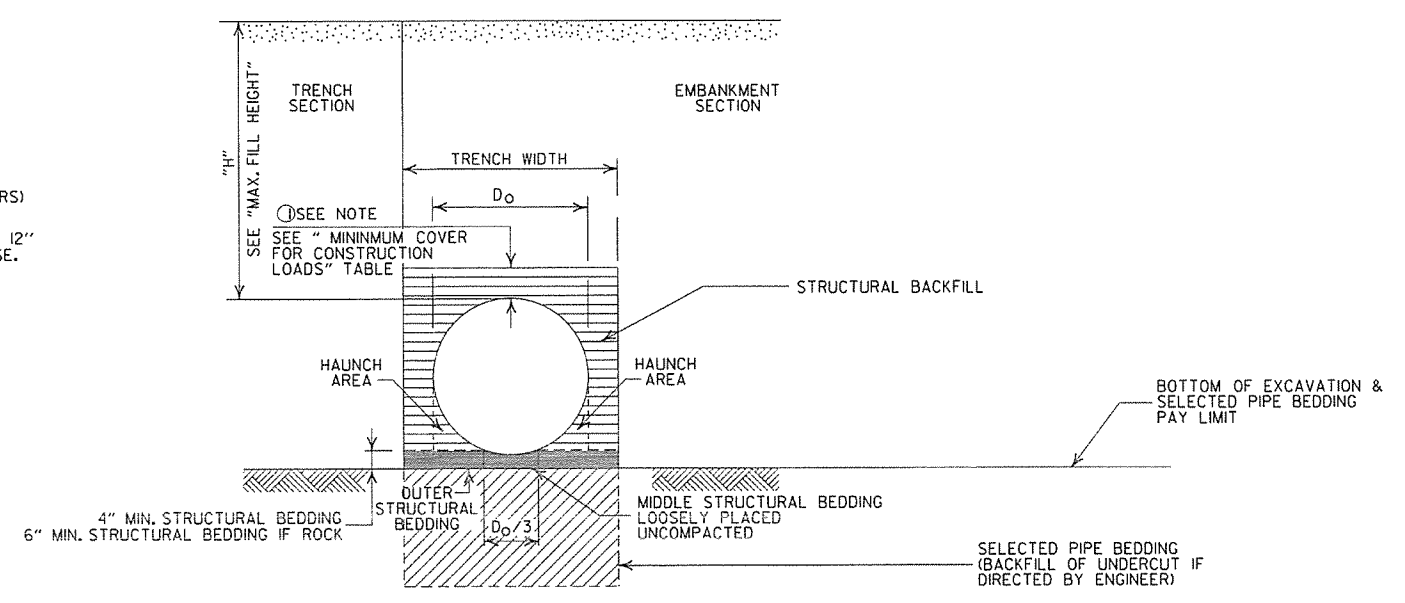
MULTIPLE INSTALLATION OF
PVC PIPES

PIPE DIAMETER	CLEAR DISTANCE BETWEEN PIPES
18"	1'-6"
24"	2'-0"
30"	2'-6"
36"	3'-0"

MINIMUM COVER FOR
CONSTRUCTION LOADS

PIPE DIAMETER	② MIN. COVER (FEET) FOR INDICATED CONSTRUCTION LOADS			
	18.0-50.0 (KIPS)	50.0-75.0 (KIPS)	75.0-110.0 (KIPS)	110.0-175.0 (KIPS)
18" THRU 36"	2'-0"	2'-6"	3'-0"	3'-0"

② MINIMUM COVER SHALL BE MEASURED FROM TOP OF PIPE TO TOP OF THE MAINTAINED CONSTRUCTION ROADWAY SURFACE. THE SURFACE SHALL BE MAINTAINED.



TYPE 2 EMBANKMENT AND TRENCH INSTALLATIONS

1. STRUCTURAL BACKFILL, EMBANKMENT, AND OUTER STRUCTURAL BEDDING MATERIAL SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.

CONSTRUCTION SEQUENCE

1. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
2. INSTALL PIPE TO GRADE.
3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
4. THE STRUCTURAL BACKFILL SHALL BE PLACED AND COMPACTED IN LAYERS NOT EXCEEDING 8". THE LAYERS SHALL BE BROUGHT UP EVENLY AND SIMULTANEOUSLY TO THE ELEVATION OF THE MINIMUM COVER.
5. PIPE INSTALLATION MAY REQUIRE THE USE OF RESTRAINTS, WEIGHTING OR OTHER APPROVED METHODS IN ORDER TO HELP MAINTAIN GRADE AND ALIGNMENT.

- LEGEND -

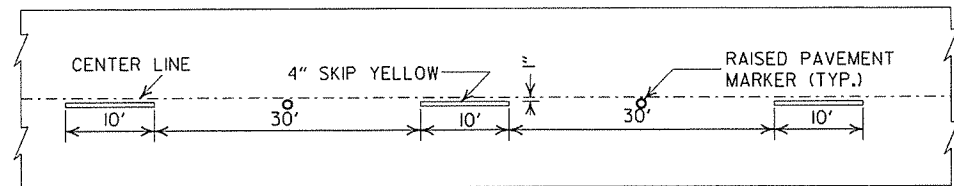
H = FILL HEIGHT (FT.)
D_o = OUTSIDE DIAMETER OF PIPE
MAX. = MAXIMUM
MIN. = MINIMUM

==== = STRUCTURAL BACKFILL MATERIAL
===== = UNDISTURBED SOIL

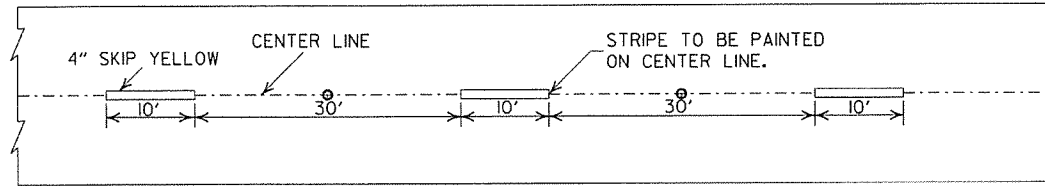
GENERAL NOTES

1. PIPE SHALL CONFORM TO ASTM F949, CELL CLASS I2454. INSTALLATION SHALL CONFORM TO JOB SPECIAL PROVISION "PLASTIC PIPE" AND SECTION 606 OF THE STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION).
2. PLASTIC PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
3. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PLUS A SUFFICIENT WIDTH TO ENSURE WORKING ROOM TO PROPERLY AND SAFELY PLACE AND COMPACT HAUNCHING AND OTHER BACKFILL MATERIAL.
4. IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
5. WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
6. WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED ABOVE AS STRUCTURAL BACKFILL), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."
7. FOR PIPE TYPES THAT ARE NOT SMOOTH ON THE OUTSIDE (CORRUGATED OR PROFILE WALLS), BACKFILL GRADATIONS SHOULD BE SELECTED THAT WILL PERMIT THE FILLING OF THE CORRUGATION OR PROFILE VALLEY.
8. PVC PIPES OF DIAMETERS OTHER THAN SHOWN WILL NOT BE ALLOWED.
9. JOINTS FOR PVC PIPE SHALL MEET THE REQUIREMENTS FOR SOIL TIGHTNESS AS SPECIFIED IN AASHTO SECTION 26.4.2.4 AND 30.4.2 "AASHTO LRFD BRIDGE CONSTRUCTION SPECIFICATIONS." JOINTS SHALL BE INSTALLED PER MANUFACTURER'S RECOMMENDATIONS.

ARKANSAS STATE HIGHWAY COMMISSION		
PLASTIC PIPE CULVERT (PVC F949)		
STANDARD DRAWING PCP-2		
2-27-14	REVISED GENERAL NOTE 1.	
12-15-11	REV GENERAL NOTES & MINIMUM COVER NOTE; DELETED SM3 MATERIAL	
11-17-10	ISSUED	
DATE	REVISION	DATE FILMED

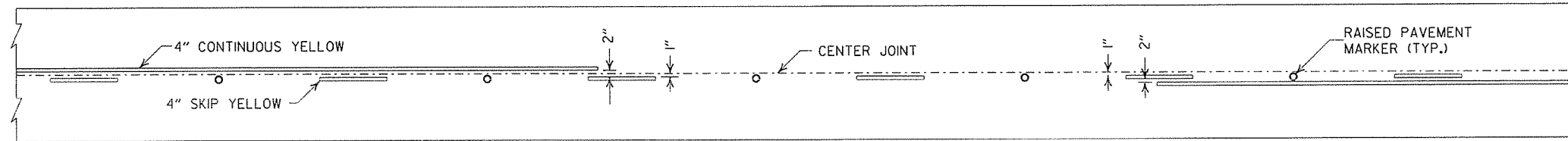


CONCRETE PAVEMENT

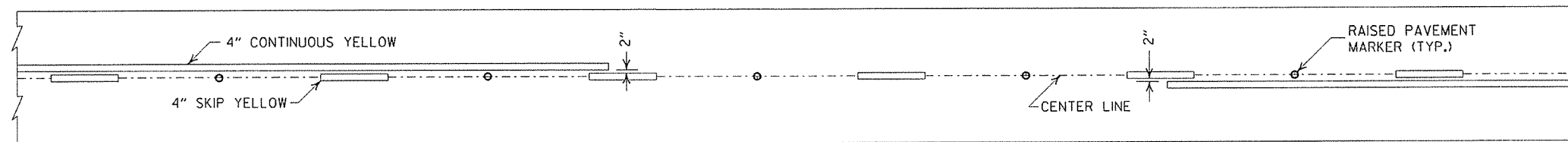


ASPHALT PAVEMENT

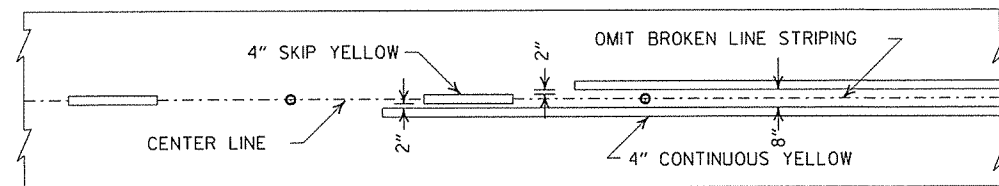
BROKEN LINE STRIPING



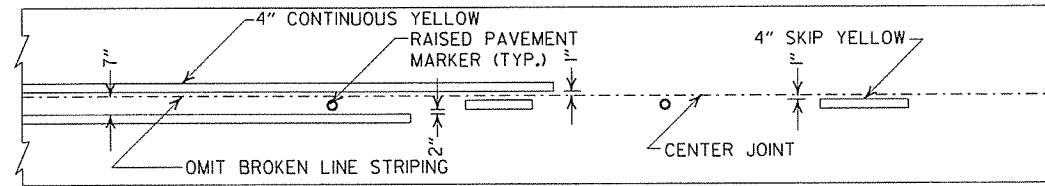
SOLID LINE STRIPING ON CONCRETE PAVEMENT



SOLID LINE STRIPING ON ASPHALT PAVEMENT

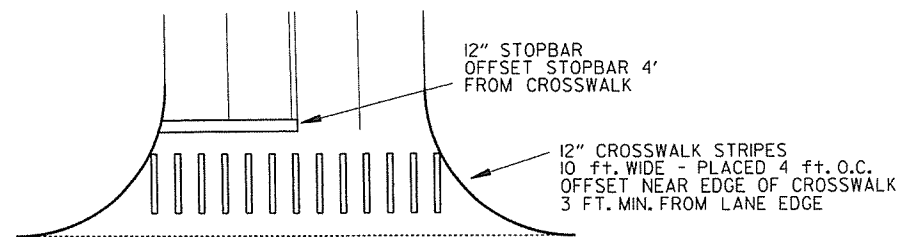


ASPHALT PAVEMENT



CONCRETE PAVEMENT

STRIPING AT ADJACENT NO PASSING LANES

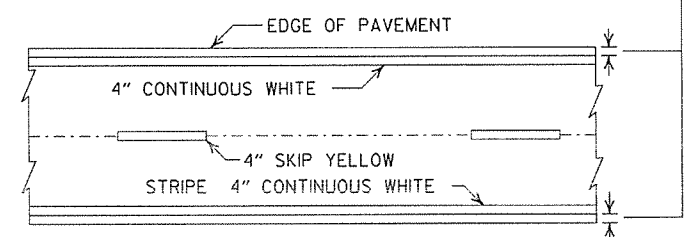


CROSSWALK AND STOPBAR DETAILS

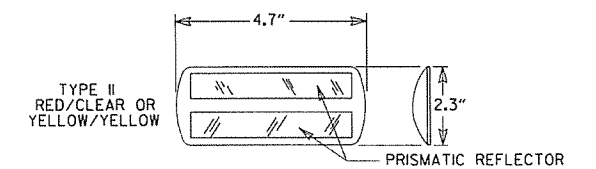
NOTES:

1. ALL LINES SHALL HAVE A WIDTH OF 4 INCHES.
2. THE THICKNESS AND RATE OF PAINT APPLICATION SHALL BE AS SPECIFIED IN SECTION 718 OF THE STANDARD SPECIFICATIONS.
3. THIS DRAWING SHALL BE USED IN CONJUNCTION WITH THE LATEST REVISED ADDITION OF THE "MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES."
4. RAISED PAVEMENT MARKERS SHALL BE CENTERED BETWEEN SKIP LINES ON 40 FEET SPACING UNLESS OTHERWISE SHOWN ON THE PLANS.

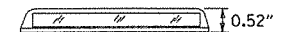
2" FOR ASPHALT OR CONCRETE PAVEMENT
6" FOR BITUMINOUS SURFACE TREATMENT



PAVEMENT EDGE LINE MARKING



NOTE:
THE RED LENS OF THE TYPE II R.P.M. SHALL FACE THE INCORRECT TRAFFIC MOVEMENT.



DETAIL OF STANDARD RAISED PAVEMENT MARKERS

GENERAL NOTES:

THIS DRAWING SHOULD BE CONSIDERED AS TYPICAL ONLY AND THE FINAL LOCATION OF THE STRIPING AND RAISED PAVEMENT MARKERS SHALL BE DETERMINED BY THE ENGINEER.

THIS DRAWING SHOULD BE USED IN CONJUNCTION WITH THE "MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES", LATEST REVISION.

NOTE:
DIMENSIONS SHOWN FOR RAISED PAVEMENT MARKERS ARE TYPICAL. THE CONTRACTOR MAY SUBSTITUTE SIMILAR MARKERS WITH THE APPROVAL OF THE ENGINEER. REQUESTING APPROVAL FOR SIMILAR MARKERS MAY BE MADE BY REFERRING TO THE AHTD QUALIFIED PRODUCTS LIST.

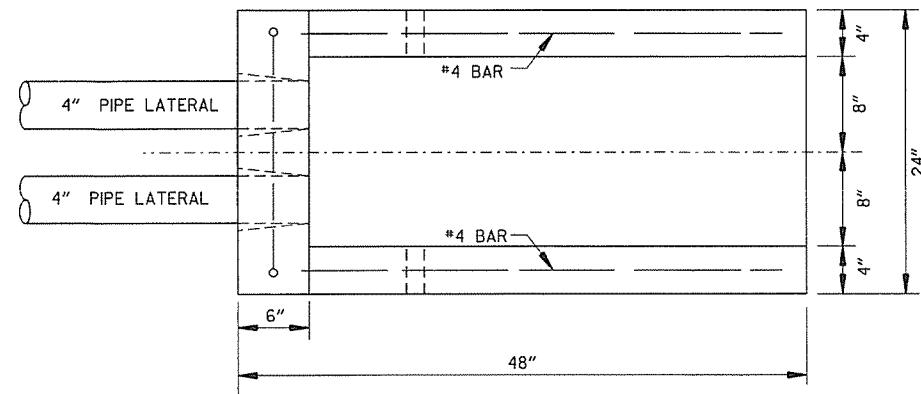
DATE	REVISION	FILMED
9-12-13	REVISED DETAIL OF STANDARD RAISED PAVEMENT MARKERS	
11-17-10	REVISED GENERAL NOTES & REMOVED PLOWABLE PAV'T MRKRS	
11-18-04	REVISED NOTE 2 & GENERAL NOTES	
8-22-02	ADDED CROSSWALK & STOPBAR DTLS.	
7-02-98	ADDED DETAILS OF STD. RAISED PAV'T. MARKERS	
4-26-96	REV. NOTES 3&4; ADDED R.P.M.	
9-30-80	DRAWN	1-9-30-80

ARKANSAS STATE HIGHWAY COMMISSION

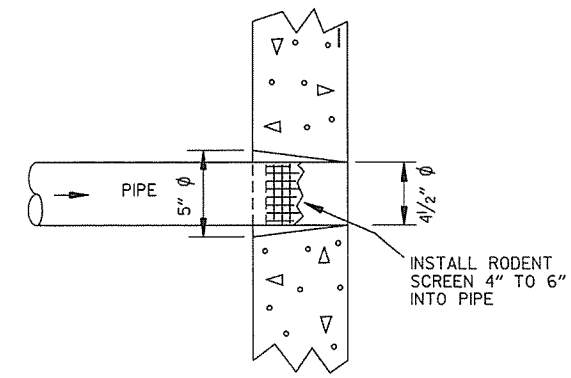
PAVEMENT MARKING DETAILS

STANDARD DRAWING PM-1

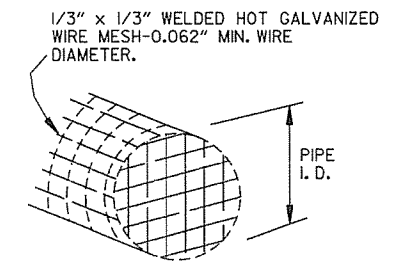
NOTE:
 1. GRANULAR BACKFILL TO BE SUBSIDIARY TO PIPE UNDERDRAIN.
 2. UNLESS OTHERWISE SPECIFIED ON THE PLANS, THE UNDERDRAIN COVER SHALL BE THOROUGHLY COMPACTED EARTH AND SHALL BE SUBSIDIARY TO PIPE UNDERDRAIN.
 3. GRANULAR MATERIAL SHALL BE WRAPPED WITH GEOTEXTILE FABRIC. LAP FABRIC 12" OR THE WIDTH OF THE TRENCH AT THE TOP.



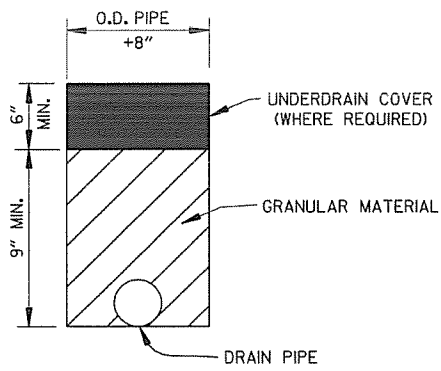
PLAN VIEW



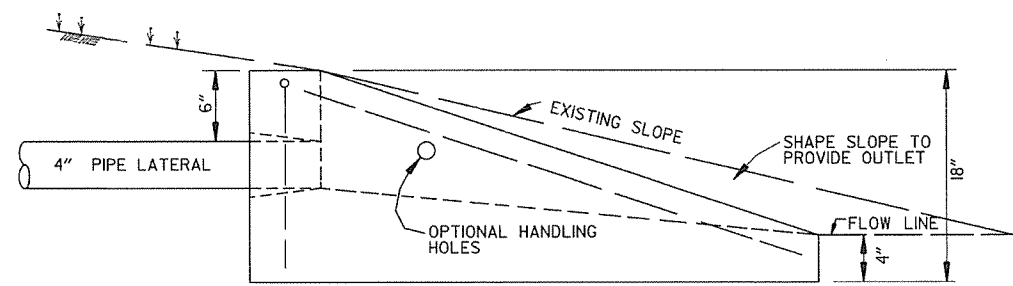
DETAIL OF HOLE FOR 4" PIPE



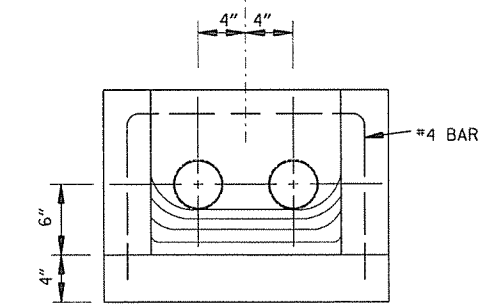
DETAIL OF RODENT SCREEN



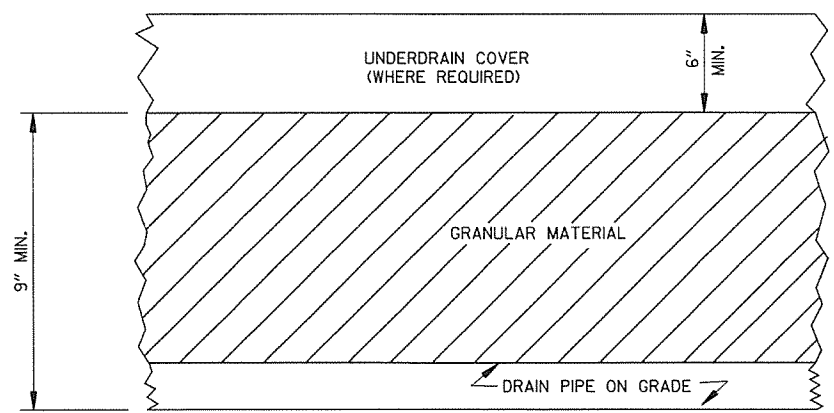
DRAIN PIPE



SIDE VIEW



FRONT VIEW

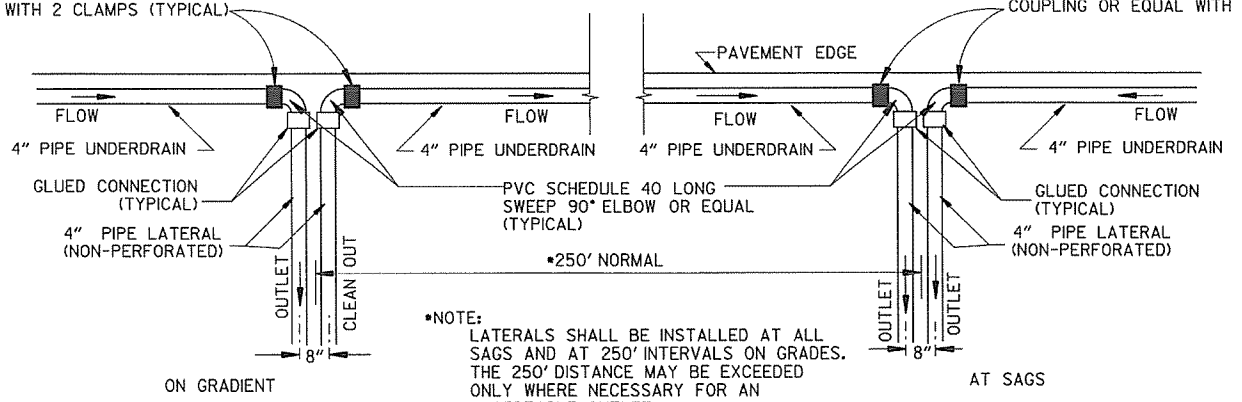


DETAILS OF PIPE UNDERDRAIN

FERNCO 1056-44 (4" CI/PLASTIC) OR FERNCO 1051-44 (4" AC/DIOR 4" CI/PLASTIC) COUPLING OR EQUAL WITH 2 CLAMPS (TYPICAL)

UNDERDRAIN OUTLET PROTECTORS

FERNCO 1056-44 (4" CI/PLASTIC) OR FERNCO 1051-44 (4" AC/DIOR 4" CI/PLASTIC) COUPLING OR EQUAL WITH 2 CLAMPS (TYPICAL)



NOTE: LATERALS SHALL BE INSTALLED AT ALL SAGS AND AT 250' INTERVALS ON GRADES. THE 250' DISTANCE MAY BE EXCEEDED ONLY WHERE NECESSARY FOR AN ACCEPTABLE OUTLET.

DETAIL OF PIPE UNDERDRAIN LATERALS WHEN PLACED ALONG PAVEMENT EDGE


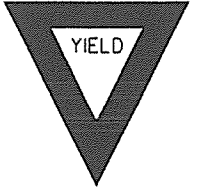
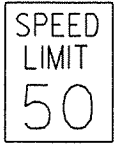


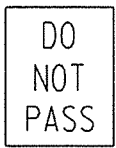



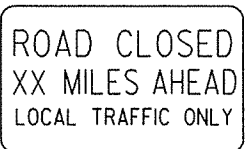
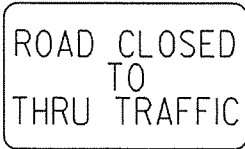

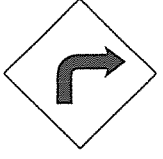
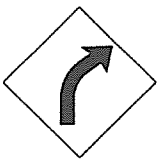
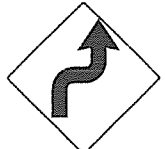

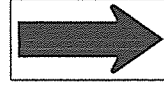
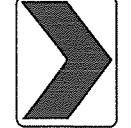
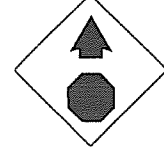
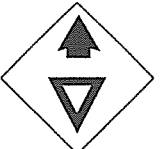
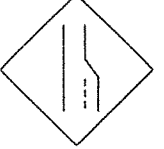

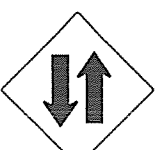


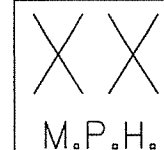








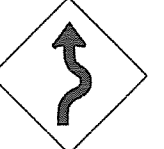




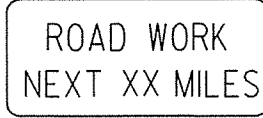
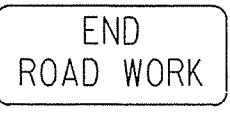
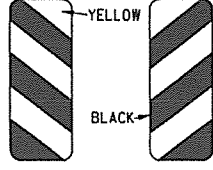
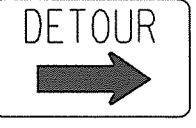

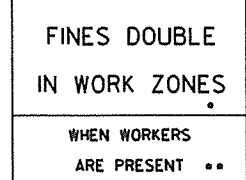
NOTE: PVC PIPE FOR LATERALS SHALL MEET THE REQUIREMENTS OF ASTM D 1785 (LATEST REVISION) FOR SCHEDULE 40 PIPE.

4-10-03	REVISED NOTE 3	
1-12-00	REVISED DETAIL OF UNDERDRAIN LATERALS	
11-18-98	REVISED NOTE	
10-18-96	REVISED MIN. DEPTH & GEOTEXTILE FABRIC	
4-26-96	ADDED LATERAL NOTE; 5 1/2" TO 5"	
11-22-95	REVISED LATERALS	
7-20-95	REVISED LATERALS & ADDED NOTE	
11-3-94	REVISED FOR DUAL LATERALS	11-3-94
10-1-92	SUBSTITUTED GEOTEXTILE	10-1-92
8-15-91	ADDED POLYETHYLENE PIPE	8-15-91
11-8-90	DELETED ALTERNATE NOTE	11-8-90
1-25-90	ADDED 4" SNAP ADAPTER	1-25-90
11-30-89	DEL. (SUBGRADE); ADDED (WHERE REQUIRED)	11-30-89
7-15-88	ISSUED P.L.M.	647-7-15-88
DATE	REVISION	DATE FILMED

ARKANSAS STATE HIGHWAY COMMISSION

DETAILS OF PIPE UNDERDRAIN

STANDARD DRAWING PU-1

<p>RI-1</p>  <p>STANDARD 30"x30" EXPRESSWAY 36"x36" SPECIAL 48"x48"</p>	<p>RI-2</p>  <p>STD. 36"x36"x36" EXPWY. 48"x48"x48" FWY. 60"x60"x60"</p>	<p>R2-1</p>  <p>STD. 24"x30" EXPWY. 36"x48" FWY. 48"x60"</p>	<p>W3-5</p>  <p>STD. 36"x36" EXPWY. 48"x48" FWY. 48"x48"</p>	<p>W3-5a</p>  <p>STD. 36"x36" EXPWY. 48"x48" FWY. 48"x48"</p>	<p>R4-1</p>  <p>STD. 24"x30" EXPWY. 36"x48" FWY. 48"x60"</p>	<p>R4-2</p>  <p>STD. 24"x30" EXPWY. 36"x48" FWY. 48"x60"</p>	
<p>R5-1</p>  <p>STD. 30"x30" EXPWY. 36"x36" SPECIAL 48"x48"</p>	<p>R11-2</p>  <p>48"x30"</p>	<p>R11-3A</p>  <p>60"x30"</p>	<p>R11-4</p>  <p>60"x30"</p>	<p>RSP-1</p>  <p>48"x30"</p>	<p>W1-1</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	<p>W1-2</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	
<p>W1-3</p>  <p>STD. 48"x48"</p>	<p>W1-4</p>  <p>STD. 48"x48"</p>	<p>W1-6</p>  <p>STD. 48"x24" SPECIAL 60"x30"</p>	<p>W1-8</p>  <p>STD. 18"x24" SPECIAL 24"x30" EXPWY. 30"x36" FWY. 36"x48"</p>	<p>W3-1</p>  <p>STD. 36"x36" SPECIAL 48"x48"</p>	<p>W3-2</p>  <p>STD. 36"x36" SPECIAL 48"x48"</p>	<p>W4-2</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	
<p>W5-1</p>  <p>STD. 36"x36" SPECIAL 48"x48"</p>	<p>W6-3</p>  <p>EXPWY. 36"x36" SPECIAL 48"x48"</p>	<p>W8-7</p>  <p>EXPWY. 36"x36" FWY. 48"x48"</p>	<p>W9-2</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	<p>W13-1</p>  <p>STD. 24"x24"</p>	<p>W20-1</p>  <p>STD. 48"x48"</p>	<p>W20-2</p>  <p>STD. 48"x48"</p>	<p>W20-3</p>  <p>STD. 48"x48"</p>
<p>W20-4</p>  <p>STD. 48"x48"</p>	<p>W20-5</p>  <p>STD. 48"x48"</p>	<p>W20-7a</p>  <p>18" 500 FEET 24" 186-2</p> <p>STD. 36"x36" FWY. 48"x48"</p>	<p>W21-2</p>  <p>STD. 30"x30" SPECIAL 36"x36"</p>	<p>W21-5</p>  <p>STD. 30"x30" SPECIAL 36"x36"</p>	<p>W24-1</p>  <p>STD. 36"x36"</p>	<p>W1-4b</p>  <p>STD. 48"x48"</p>	<p>R56-1</p>  <p>STD. 18"x18"</p>
<p>W8-11</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	<p>W8-9</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	<p>G20-1</p>  <p>60"x24"</p>	<p>G20-2</p>  <p>48"x24"</p>	<p>OM-3L OM-3R</p>  <p>12"x36"</p>	<p>M4-9</p>  <p>STD. 30"x24" SPECIAL 48"x36" SPECIAL 60"x48"</p>	<p>M4-10</p>  <p>48"x18"</p>	<p>R55-1</p>  <p>36"x60"</p> <p>WHEN WORKERS ARE PRESENT ..</p> <p>• USE 6" C LETTERS •• USE 4" D LETTERS</p>

ADVANCE DISTANCES (XXXX)

500 FT	1/2 MILE
1000 FT	3/4 MILE
1500 FT	1 MILE AHEAD

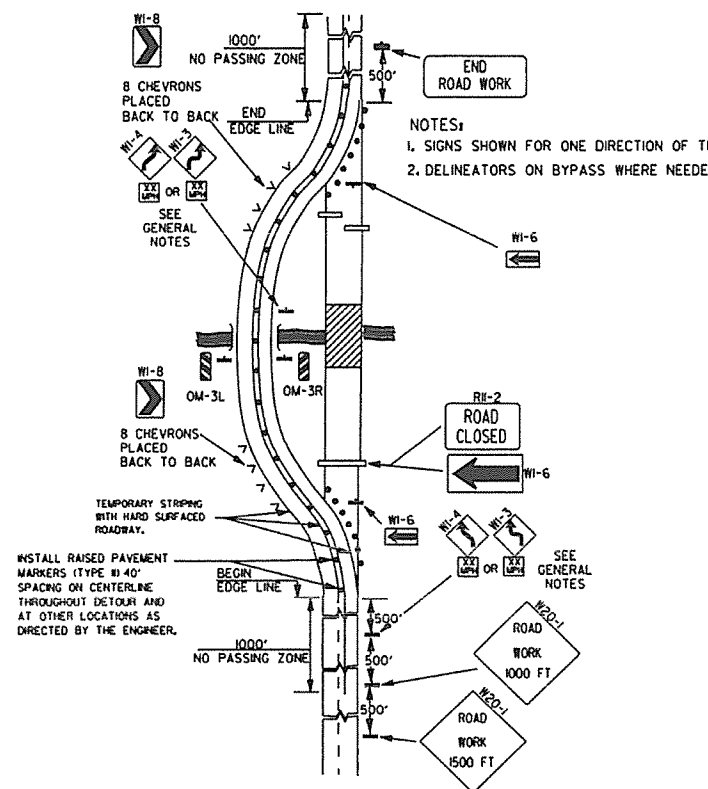
GENERAL NOTES:

- ALL TRAFFIC CONTROL DEVICES USED ON ROAD CONSTRUCTION SHALL CONFORM TO THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES, LATEST EDITION, AND TO THE STANDARD HIGHWAY SIGNS, LATEST EDITION, OR AS APPROVED BY THE FEDERAL HIGHWAY ADMINISTRATION.
- TRAFFIC CONTROL DEVICES SHALL BE SET UP JUST BEFORE THE START OF CONSTRUCTION OPERATIONS AND SHALL BE PROPERLY MAINTAINED DURING THE TIME SUCH CONDITIONS EXIST. THEY SHALL REMAIN IN PLACE ONLY AS LONG AS NEEDED AND REMOVED THEREAFTER.
- EXISTING SIGNS AND CONSTRUCTION SIGNS SHALL BE KEPT IN PROPER POSITION, AND BE CLEAN AND LEGIBLE AT ALL TIMES. SIGNS THAT DO NOT APPLY TO EXISTING CONDITIONS SHALL BE REMOVED. SIGNS THAT ARE DAMAGED, DEFACED, OR THAT ACCUMULATE DIRT DURING CONSTRUCTION SHALL BE CLEANED, REPAIRED, OR REPLACED.
- SIGNS ARE USUALLY MOUNTED ON A SINGLE POST, ALTHOUGH THOSE WIDER THAN 36" OR LARGER THAN 10 SQ. FT. SHALL BE MOUNTED ON TWO POSTS OR ABOVE A TYPE III BARRICADE.
- SIGN POSTS DIRECT BURIED IN SOIL SHALL BE 2 LB. MINIMUM CHANNEL POST OR 4"x4" WOOD POSTS. CHANNEL POSTS SHALL BE PAINTED GREEN. WOOD POSTS SHALL BE PAINTED WHITE. ALL POSTS SHALL BE NEATLY CONSTRUCTED, AND SHALL BE REPLUMBED, CLEANED, OR REPAIRED AS NEEDED FOR THE DURATION OF THE JOB. THERE SHALL NOT BE MORE THAN 2 POSTS IN A 7' PATH FOR WOOD OR CHANNEL POSTS. ANY CHANNEL POST SPLICE SH/LL BE IN ACCORDANCE WITH STANDARD DRAWING TC-3.
- POST MOUNTED SIGNS IN RURAL AREAS SHALL BE CONSTRUCTED WITH THE NEAR EDGE OF THE SIGN FROM 6 TO 12 FEET FROM THE PAVEMENT EDGE. SIGNS IN URBAN AREAS AND BARRICADE MOUNTED SIGNS SHALL BE MOUNTED A MINIMUM OF 2 FEET FROM THE PAVEMENT EDGE.
- ALL POST AND BARRICADE MOUNTED SIGNS MOUNTED IN URBAN AREAS SHALL BE MOUNTED A MINIMUM DISTANCE OF 7' FROM THE BOTTOM OF THE SIGN TO THE ROADWAY SURFACE. ALL POST AND BARRICADE MOUNTED SIGNS MOUNTED IN RURAL AREAS SHALL BE MOUNTED A MINIMUM DISTANCE OF 7' FROM THE BOTTOM OF THE SIGN TO THE ROADWAY SURFACE, EXCEPT A MINIMUM OF 6' SHALL BE USED WHEN MOUNTING AN ADVISORY SIGN BELOW A WARNING SIGN. TEMPORARY SIGNS MAY BE MOUNTED ON PORTABLE SUPPORTS FOR INTERMEDIATE TERM STATIONARY WORK CONDITIONS. THE SIGNS MINIMUM MOUNTING HEIGHT SHALL BE 5'. RETROREFLECTIVE DEVICES SHALL BE USED. TEMPORARY SIGNS MAY BE MOUNTED ON PORTABLE SUPPORTS FOR SHORT-TERM, SHORT DURATION, AND MOBILE CONDITIONS. THEY SHALL BE NO LESS THAN ONE (1) FOOT ABOVE THE TRAVELED WAY. LONG-TERM STATIONARY SIGNS SHALL BE DIRECT BURIED IN SOIL, UNLESS CONDITIONS NECESSITATE THE USE OF PORTABLE SIGNS, OR AS APPROVED BY THE ENGINEER. CONCRETE PADS, CONCRETE OR ROCK BALLAST, OR OTHER SOLID MATERIALS SHALL NOT BE UTILIZED WITH PORTABLE SIGN SUPPORTS.
- FLAGGERS SHALL USE REFLECTORIZED STOP-SLOW PADDLES. FLAGS MAY BE USED ONLY FOR EMERGENCY SITUATIONS.
- MOST OF THE SIGNS SHOWN ARE ORIENTED TO THE RIGHT. HOWEVER, THIS DOES NOT PRECLUDE THE USE OF MIRROR IMAGES OF THESE SIGNS WHERE THE REVERSE ORIENTATION MIGHT BETTER CONVEY TO MOTORISTS THE PROPER DIRECTION OF MOVEMENT.
- R55-1 SIGNS SHALL BE PLACED AT LEAST 1500' BUT NOT MORE THAN 1 MILE IN ADVANCE OF THE WORK ZONE. IF A SPEED LIMIT REDUCTION IS IN EFFECT, THE SIGN SHALL BE PLACED A MINIMUM OF 500' IN ADVANCE OF THE "REDUCED SPEED AHEAD" SIGN.

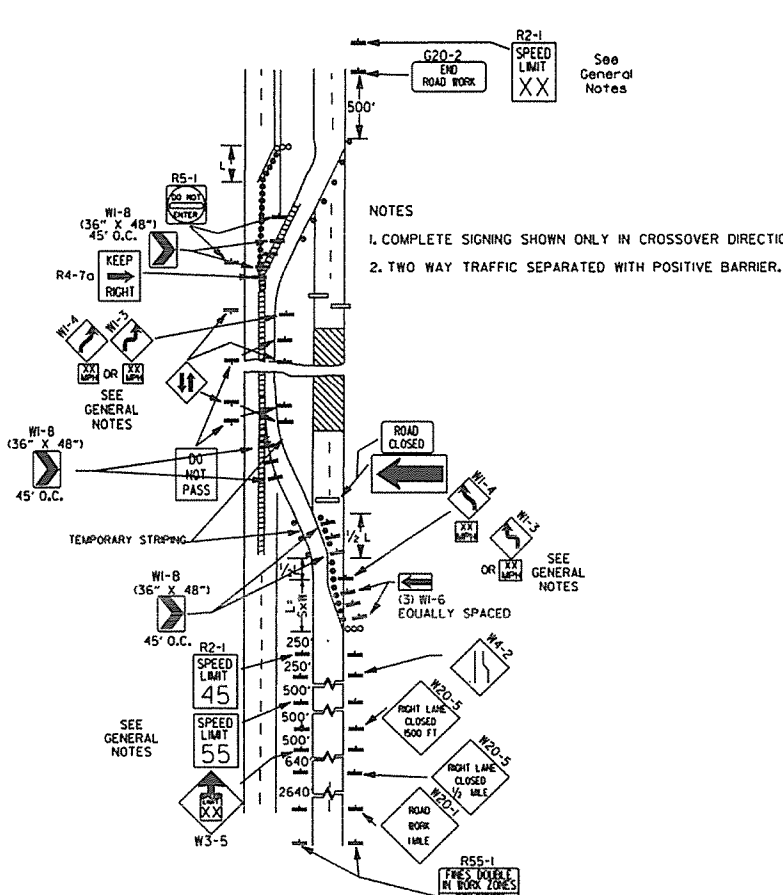
NOTE: SUPPORTS FOR SIGNS, BARRICADES, AND VERTICAL PANELS THAT ARE DIFFERENT FROM THE REQUIREMENTS SHOWN IN NOTES 4 & 5, BUT MEET THE REQUIREMENTS OF NCHRP-350 OR MANUAL FOR ASSESSING SAFETY HARDWARE (MASH), WILL BE ACCEPTED. COMPLIANCE WITH THE REQUIREMENTS OF NCHRP-350 OR MANUAL FOR ASSESSING SAFETY HARDWARE (MASH) IS REQUIRED FOR ALL PROJECTS.

9-2-15	REVISED REDUCED SPEED LIMIT AHEAD SIGNS REVISED ROAD WORK NEXT XX MILES	
12-15-1	REVISED W24-1	
1-17-10	DELETED W8-9a & ADDED W8-9	
10-15-09	ADDED REFERENCE TO MASH & ADDED SIGN W24-1	
4-17-08	REVISED SIGN DESIGNATIONS	
1-18-04	REVISED NOTES	
10-9-03	REVISED NOTE 1	
1-16-01	REVISED NOTE 7	
9-28-00	REVISED NOTE	
1-18-98	ADDED NOTE	
6-26-97	REVISED NOTE 5	
4-03-97	REVISED NOTE 5	
10-18-96	ADDED CONTROLLED ACCESS HWY. SIGN & TO NOTE 7	
10-12-95	ADDED R55-1	
6-8-95	REVISED TO CORRECT SIGN ILLUSTRATIONS	6-8-95
2-2-95	REVISED PER PART VI, MUTCD SEPT. 3, 1993	
8-15-91	DRAWN AND PLACED IN USE	
DATE	REVISION	FILMED

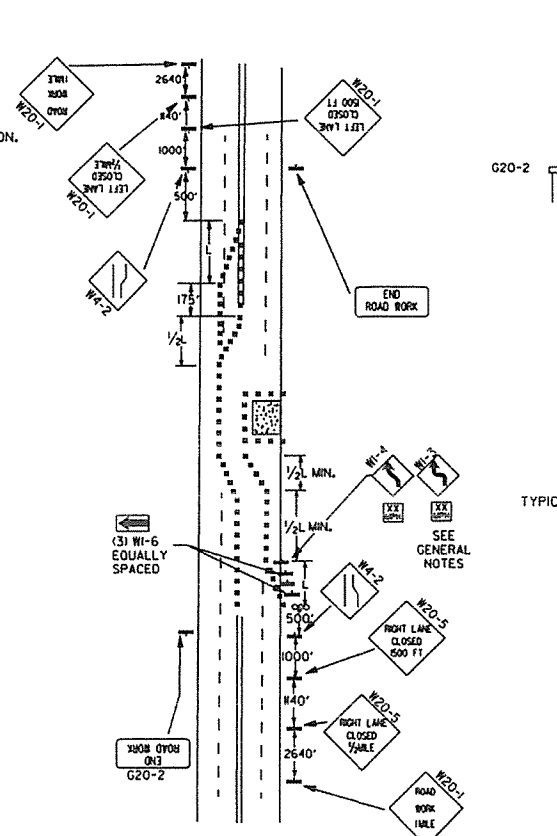
ARKANSAS STATE HIGHWAY COMMISSION
STANDARD TRAFFIC CONTROLS
FOR HIGHWAY CONSTRUCTION
STANDARD DRAWING TC-1



(A) TYPICAL APPLICATION OF TRAFFIC CONTROL DEVICES ON A 2-LANE HIGHWAY WHERE THE ENTIRE ROADWAY IS CLOSED AND A BYPASS DETOUR IS PROVIDED.

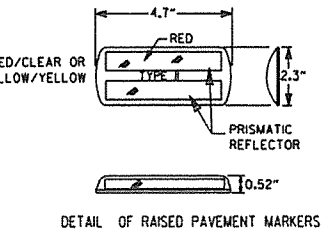


(B) TYPICAL APPLICATION - 4-LANE DIVIDED ROADWAY WHERE ONE ROADWAY IS CLOSED.



(C) TYPICAL APPLICATION - 4-LANE UNDIVIDED ROADWAY WHERE HALF OF THE ROADWAY IS CLOSED.

- KEY:
- FLAGGER
 - POSITIVE BARRIER
 - ARROW PANEL (IF REQUIRED)
 - TYPE III BARRICADE
 - CHANNELIZING DEVICE
 - TRAFFIC DRUM
 - RAISED PAVEMENT MARKER



TYPICAL ADVANCE WARNING SIGN PLACEMENT

TAPER FORMULAE:

$L = SXW$ FOR SPEEDS OF 45MPH OR MORE.

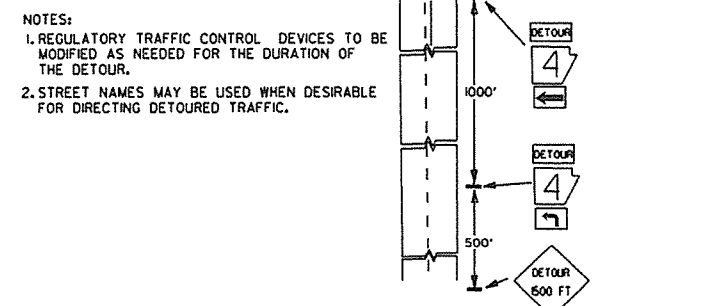
$L = \frac{WS^2}{60}$ FOR SPEEDS OF 40MPH OR LESS.

WHERE:

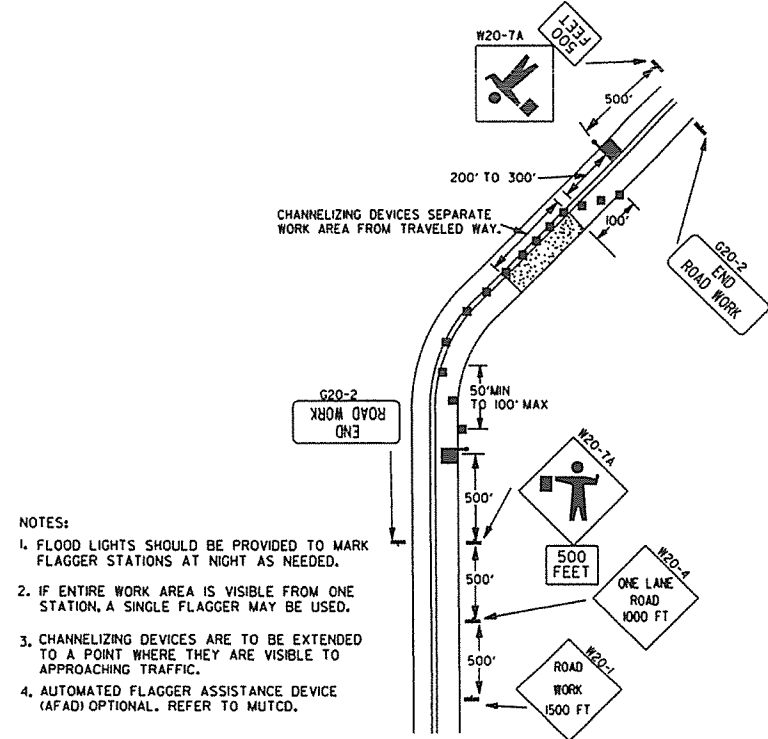
- L = MINIMUM LENGTH OF TAPER.
- S = NUMERICAL VALUE OF POSTED SPEED LIMIT PRIOR TO WORK OR 85TH PERCENTILE SPEED.
- W = WIDTH OF OFFSET.

- GENERAL NOTES:
1. ADVISORY SPEED POSTED ON W1-3 OR W1-4 CURVE WARNING SIGNS TO BE DETERMINED AT SITE. USE W1-4 WHEN SPEED IS GREATER THAN 30MPH AND W1-3 WHEN 30MPH OR LESS.
 2. WHEN THE EXISTING SPEED LIMIT IS 55MPH AND THE PLANS REQUIRE A SPEED LIMIT OF 45MPH, THE R2-(K55) SHALL BE OMITTED AND THE W3-5 SHALL BE INSTALLED AT THAT LOCATION. ADDITIONAL R2-145MPH SPEED LIMIT SIGNS SHALL BE INSTALLED AT A MAXIMUM OF 1MILE INTERVALS. AT THE END OF THE WORK AREA A R2-(KXX) SHALL BE INSTALLED TO MATCH ORIGINAL SPEED LIMIT.
 3. WHEN THE EXISTING SPEED LIMIT IS 65MPH AND THE PLANS REQUIRE A SPEED LIMIT OF 55MPH, THE R2-(K55) SHALL BE OMITTED. ADDITIONAL R2-155MPH SPEED LIMIT SIGNS SHALL BE INSTALLED AT A MAXIMUM OF 1MILE INTERVALS. AT THE END OF THE WORK AREA A R2-(KXX) SHALL BE INSTALLED TO MATCH ORIGINAL SPEED LIMIT.
 4. THE MAXIMUM SPACING BETWEEN CHANNELIZING DEVICES IN A TAPER SHOULD BE APPROXIMATELY EQUAL IN FEET TO THE SPEED LIMIT. BEYOND THE TAPER, MAXIMUM SPACING SHALL BE TWO TIMES THE SPEED LIMIT, OR AS DIRECTED BY THE ENGINEER.
 5. WARNING LIGHTS AND/OR FLAGS MAY BE MOUNTED TO SIGNS OR CHANNELIZING DEVICES AT NIGHT AS NEEDED.
 6. PAVEMENT MARKINGS NO LONGER APPLICABLE WHICH MIGHT CREATE CONFUSION IN THE MINDS OF VEHICLE OPERATORS SHALL BE REMOVED OR OBLITERATED AS SOON AS PRACTICABLE.
 7. TRAILER MOUNTED DEVICES SUCH AS ARROW PANELS AND PORTABLE CHANGEABLE MESSAGE SIGNS SHALL BE DELINEATED BY AFFIXING CONSPICUITY MATERIAL IN A CONTINUOUS LINE ON THE FACE OF THE TRAILER. WHEN PLACED ON OR ADJACENT TO THE SHOULDER AND NOT BEHIND A POSITIVE BARRIER, THESE DEVICES SHALL BE DELINEATED BY PLACING FIVE (5) TRAFFIC DRUMS, EQUALLY SPACED ALONG THE TRAFFIC SIDE OF THE DEVICE.
 8. DIMENSIONS SHOWN FOR RAISED PAVEMENT MARKERS ARE TYPICAL. THE CONTRACTOR MAY SUBSTITUTE SIMILAR MARKERS WITH THE APPROVAL OF THE ENGINEER. REQUESTING APPROVAL FOR SIMILAR MARKERS MAY BE MADE BY REFERRING TO THE AHTD QUALIFIED PRODUCTS LIST.

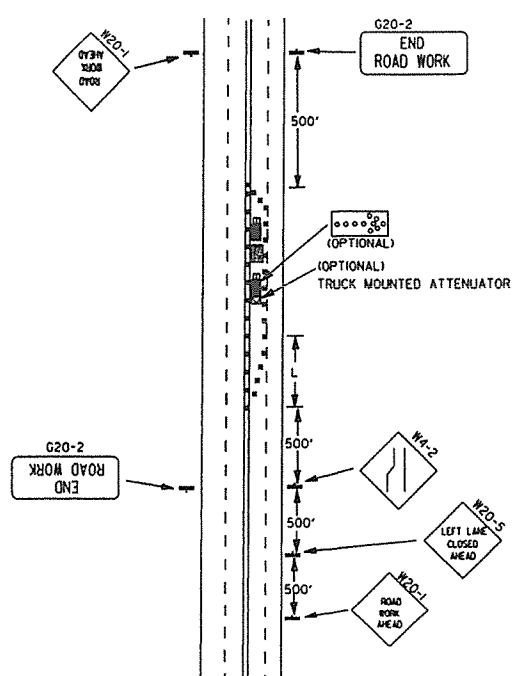
DATE	REVISION	FILED
9-2-95	REVISED NOTE 2, ADDED NOTE 8, REVISED DRAWING (A) & REPLACED R2-5A WITH W3-5	
9-12-95	REVISED DETAIL OF RAISED PAVEMENT MARKERS	
3-8-10	ADDED (AFAD)	
11-20-08	REVISED SIGN DESIGNATIONS	
11-18-04	ADDED GENERAL NOTE	
10-18-96	ADDED R55-1	
4-26-96	CORRECTED (a) BEHIND G20-2	
6-8-95	CORRECTED SIGN IDENT. ON W1-4A	6-8-95
2-2-95	REVISED PER PART VI, MUTCD, SEPT. 3, 1993	
8-15-91	DRAWN AND PLACED IN USE	



(D) TYPICAL APPLICATION - ROADWAY CLOSED BEYOND DETOUR POINT.

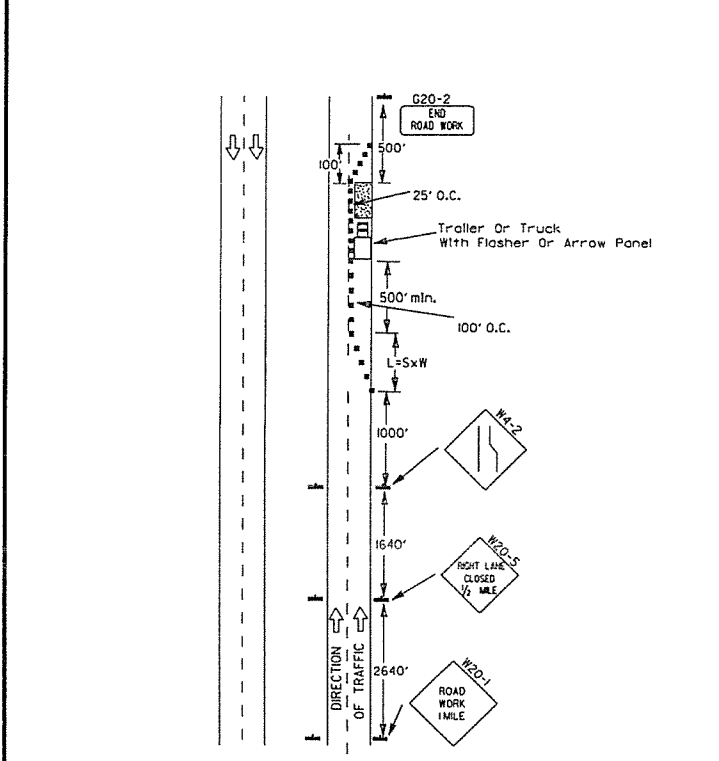


(E) TYPICAL APPLICATION OF TRAFFIC CONTROL DEVICES ON 2-LANE HIGHWAY WHERE ONE LANE IS CLOSED AND FLAGGING IS PROVIDED.

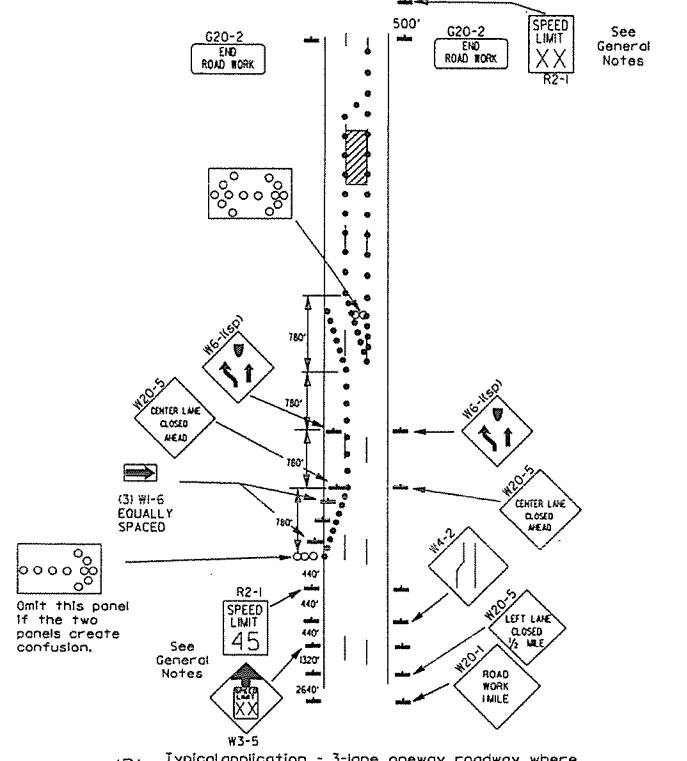


(F) TYPICAL APPLICATION - 4-LANE UNDIVIDED ROADWAY WITH INSIDE LANE CLOSED.

Channelizing devices



(A) Typical application - daytime maintenance operations of short duration on a 4-lane divided roadway where half of the roadway is closed.



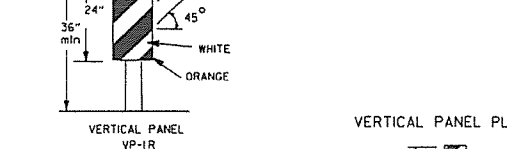
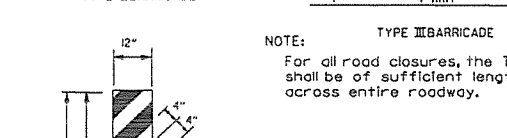
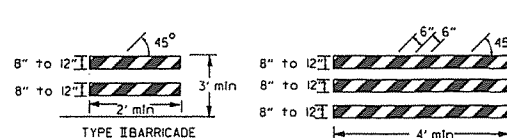
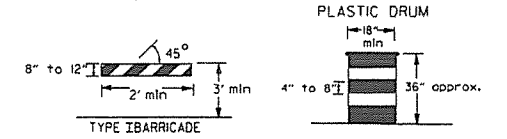
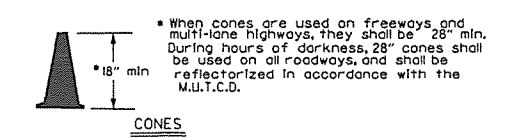
(B) Typical application - 3-lane one-way roadway where center lane is closed.

- KEY:
- Arrow Panel (if Required)
 - Channelizing Device
 - Traffic drum

GENERAL NOTES:

1. A speed limit reduction may be implemented ONLY when designated in the plan or when recommended by the Roadway Design Division.
2. When the existing speed limit is 55mph and the plans require a speed limit of 45mph, the R2-1(55) shall be omitted and the W3-5 shall be installed at that location. Additional R2-1(45) speed limit signs shall be installed at a maximum of 1 mile intervals. At the end of the work area a R2-1(XX) shall be installed to match original speed limit.
3. When the existing speed limit is 65mph and the plans require a speed limit of 55mph, the R2-1(65) shall be omitted. Additional R2-1(55) speed limit signs shall be installed at a maximum of 1 mile intervals. At the end of the work area a R2-1(XX) shall be installed to match original speed limit.
4. The maximum spacing between channelizing devices in a taper should be approximately equal in feet to the speed limit. Beyond the taper, maximum spacing shall be two times the speed limit or as directed by the Engineer.
5. Warning lights and/or flags may be mounted to signs or channelizing devices at night as needed.
6. Pavement markings no longer applicable which might create confusion in the minds of vehicle operators shall be removed or obliterated as soon as practicable.
7. The G20-1 sign will be required on jobs of over two miles in length. When the lane closure is not at the beginning of the project, the G20-1 sign shall be erected 125' in advance of the job limit. Additional W20-1(MILE) signs are not required in advance of lane closures that begin inside the project limits.
8. Flaggers shall use STOP/SLOW paddles for controlling traffic through work zones. Flags may be used only for emergency situations.
9. All plastic drums and cones shall meet the requirements of NCHRP-350 or Manual for Assessing Safety Hardware (MASH).
10. Trailer mounted devices such as arrow panels and portable changeable message signs shall be delineated by affixing conspicuity material in a continuous line on the face of the trailer. When placed on or adjacent to the shoulder and not behind a positive barrier, these devices shall be delineated by placing five (5) traffic drums, equally spaced along the traffic side of the device.

(C) Typical application - construction operations of intermediate to long term duration on a 4-lane divided roadway where half of the roadway is closed.

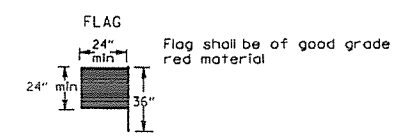


(D) Typical application - closing multiple lanes of a multi-lane highway.

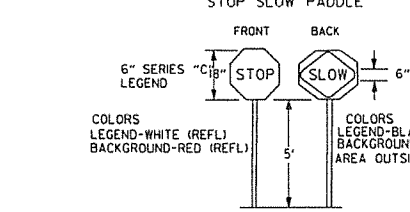
TRAFFIC CONTROL DEVICES FOR VERTICAL PAVEMENT DIFFERENTIALS

VERTICAL DIFFERENTIAL	LOCATIONS	TRAFFIC CONTROL
1" to 3"	Centerline, lane lines	W8-11
1" to 3"	Edge of shoulder	W8-9
Greater than 3"	Lane lines	Standard lane closure required
Greater than 3"	Edge of traveled lane	*RSP-land vertical panels, drums or concrete barrier
Greater than 3"	Edge of shoulder	*Vertical panels, drums or concrete barrier

* When shown on the plans concrete barrier will be used. When the shoulder area is used as part of the traveled lane and there is insufficient width to place drums on the remaining shoulder width, then vertical panels shall be used.

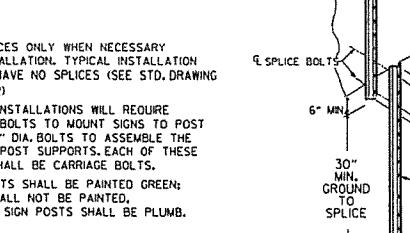


Flag shall be of good grade red material

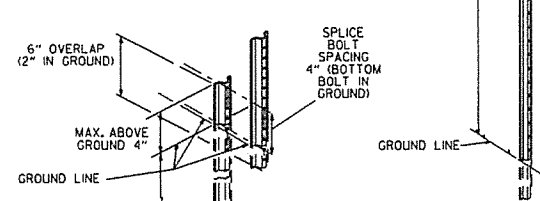


COLORS LEGEND-WHITE (REFL) BACKGROUND-RED (REFL)

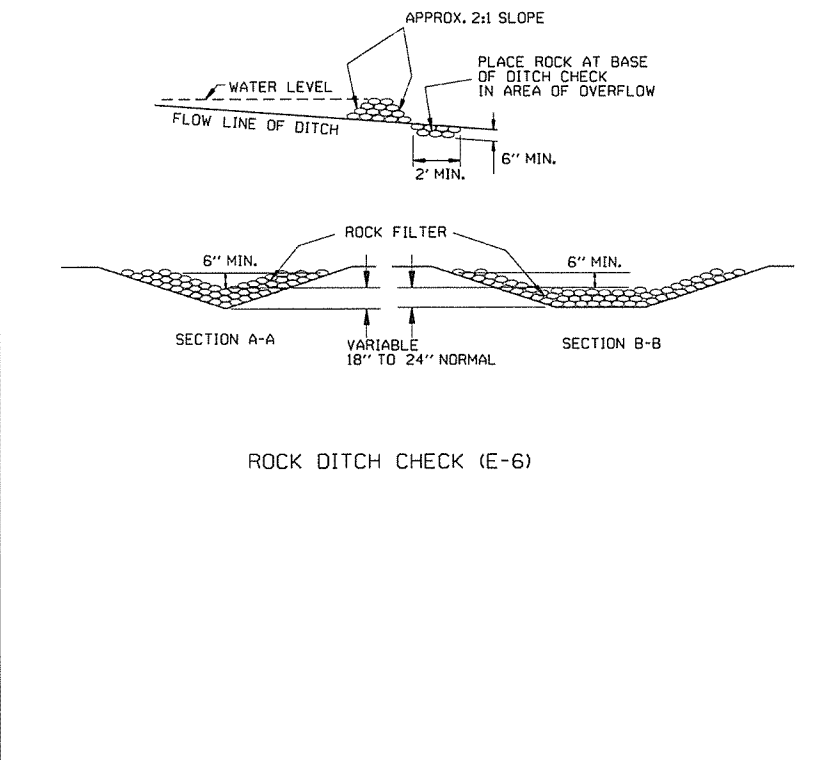
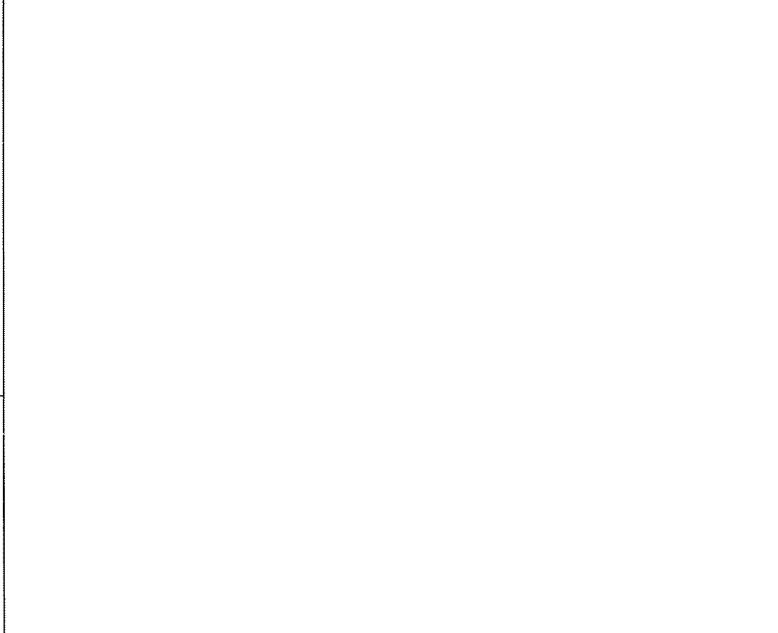
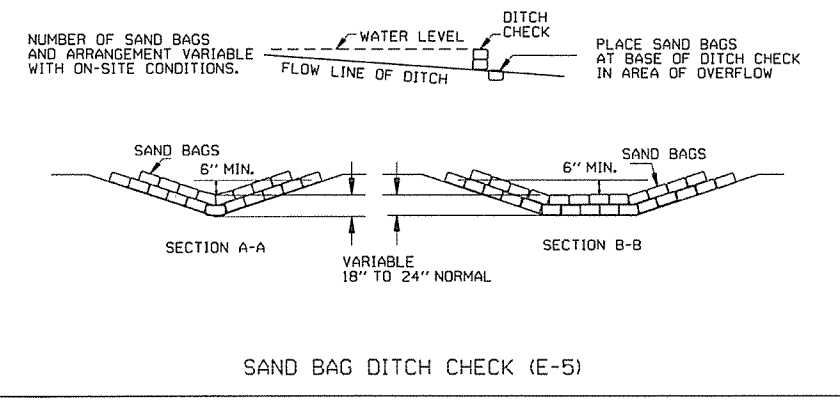
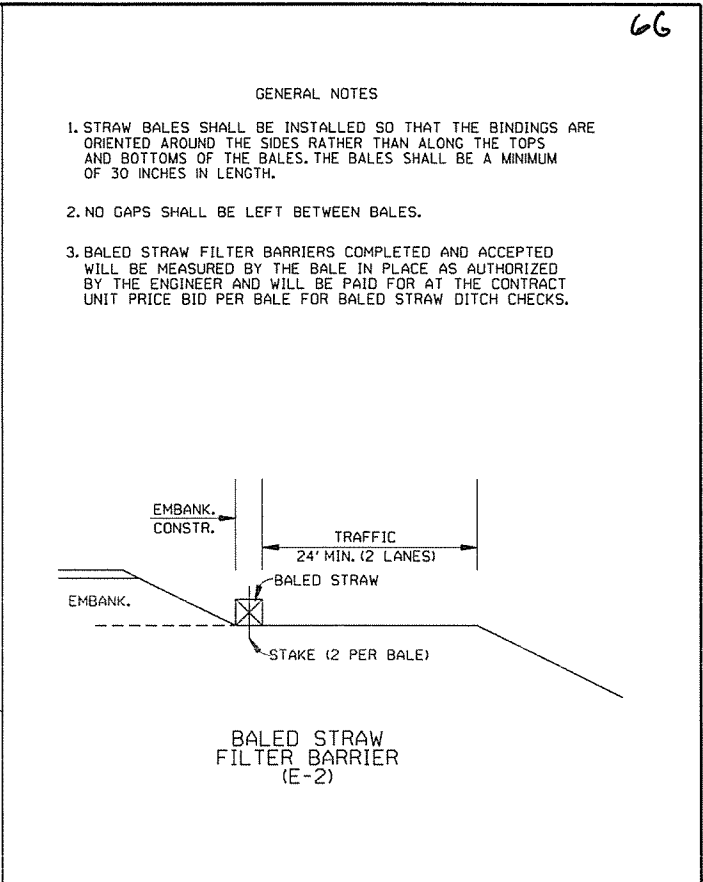
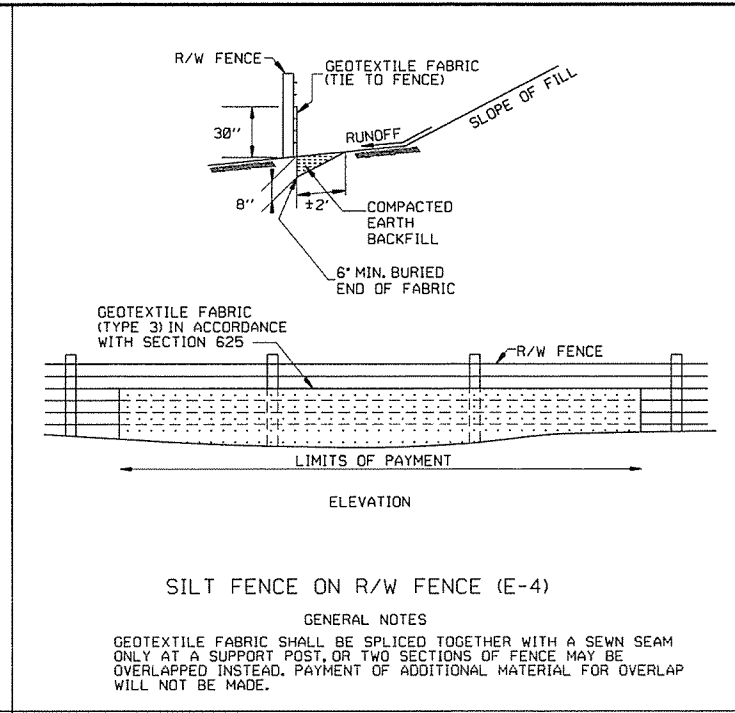
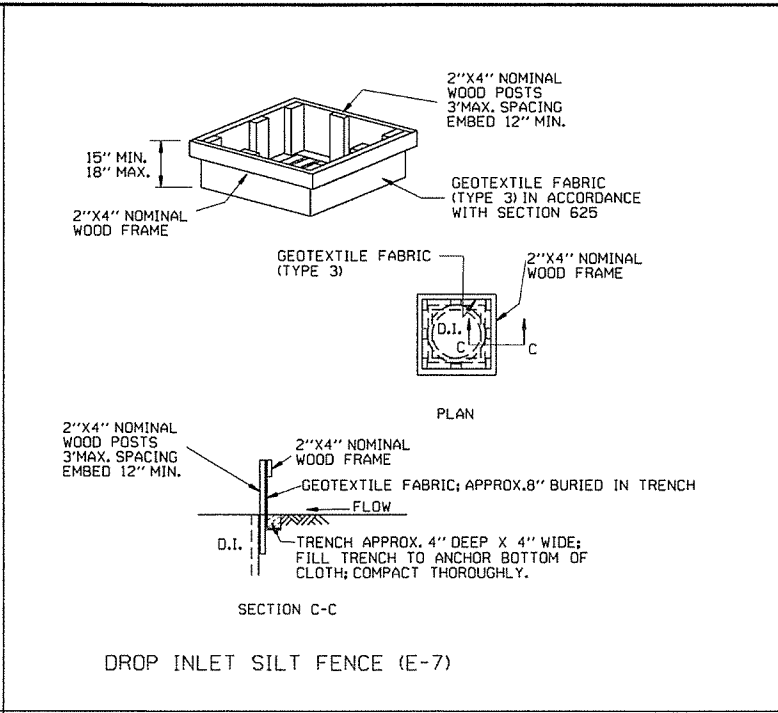
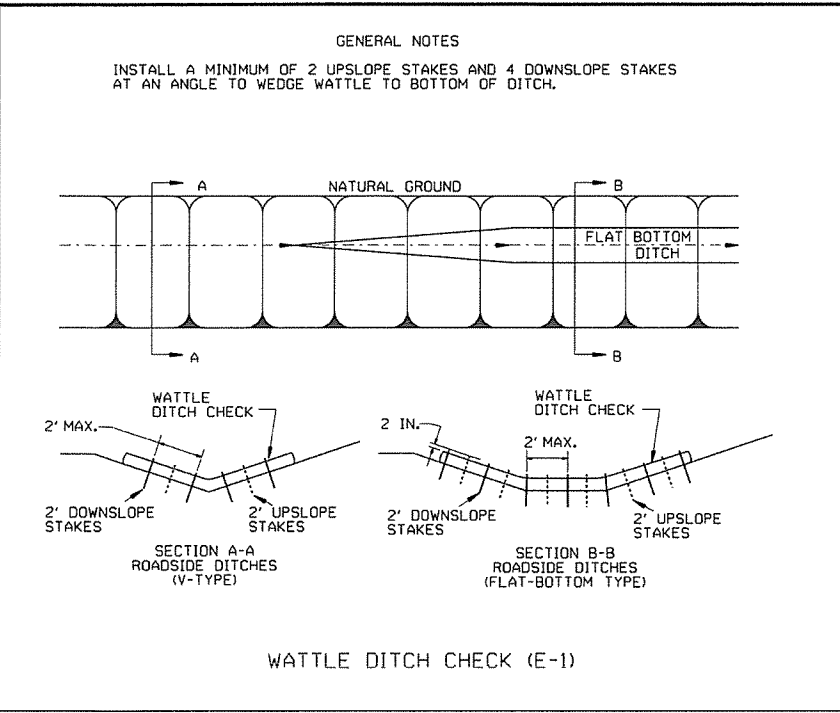
COLORS LEGEND-BLACK BACKGROUND-ORANGE (REFL) AREA OUTSIDE DIAMOND-BLACK



- NOTES:
- USE SPLICES ONLY WHEN NECESSARY FOR INSTALLATION. TYPICAL INSTALLATION SHOULD HAVE NO SPLICES (SEE STD. DRAWING NO. SHS-2)
 - NORMAL INSTALLATIONS WILL REQUIRE 1/4" DIA. BOLTS TO MOUNT SIGNS TO POST AND 5/16" DIA. BOLTS TO ASSEMBLE THE VARIOUS POST SUPPORTS. EACH OF THESE BOLTS SHALL BE CARRIAGE BOLTS.
 - SIGN POSTS SHALL BE PAINTED GREEN; SIGNS SHALL NOT BE PAINTED, AND ALL SIGN POSTS SHALL BE PLUMB.

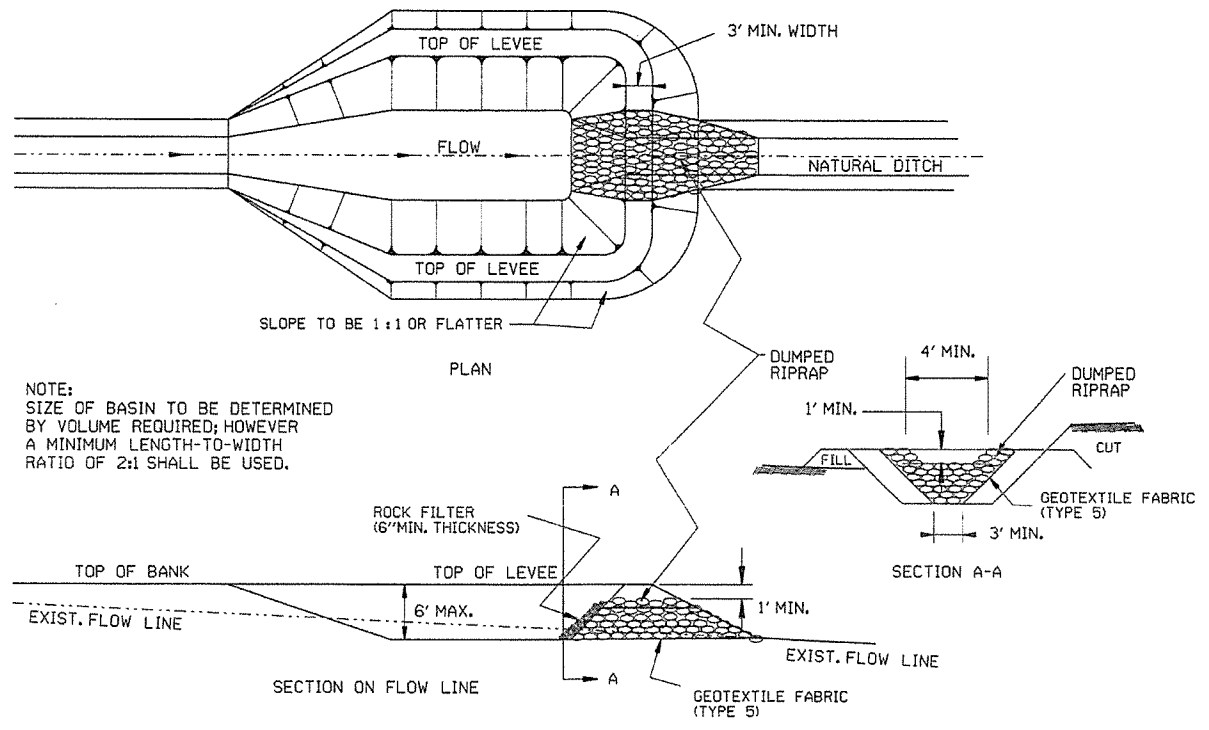


DATE	REVISION	FILED
9-2-15	REVISED NOTE 2 & REPLACED R2-5A WITH W3-5	
10-15-09	ADDED REFERENCE TO MASH	
11-20-08	REVISED SIGN DESIGNATIONS	
11-18-04	ADDED NOTE	
10-1-98	ADDED NOTE	
4-03-97	ADDED (SP) TO W6-1 & REVISED TRAFFIC CONTROL DEVICES NOTE	
10-18-96	ADDED R55-1	
10-12-95	MOVED UPPER SPLICE	
6-8-95	REVISED SPLICE DETAIL, TEXT	6-8-95
2-2-95	REVISED PER PART VI, MUTCD, SEPT. 3, 1993	
8-15-91	DRAWN AND PLACED IN USE	



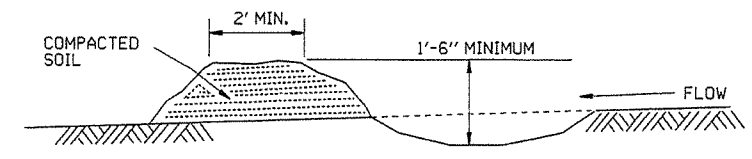
12-15-11	DELETED BALED STRAW DITCH CHECK & ADDED WATTLE DITCH CHECK		ARKANSAS STATE HIGHWAY COMMISSION
11-18-98	ADDED NOTES		
7-02-98	ADDED BALED STRAW FILTER BARRIER (E-2)		
7-20-95	REVISED SILT FENCE E-4 AND E-11	7-20-95	
7-15-94	REV. E-4 & E-11 MIN. 13" BURIED END OF FABRIC		
6-2-94	REVISED E-1,4,7 & 11; DELETED E-2 & 3	6-2-94	
4-1-93	REDRAWN		
10-1-92	REDRAWN		
8-2-76	ISSUED R.D.M.	298-7-28-76	
DATE	REVISION	FILMED	

TEMPORARY EROSION CONTROL DEVICES
STANDARD DRAWING TEC-1

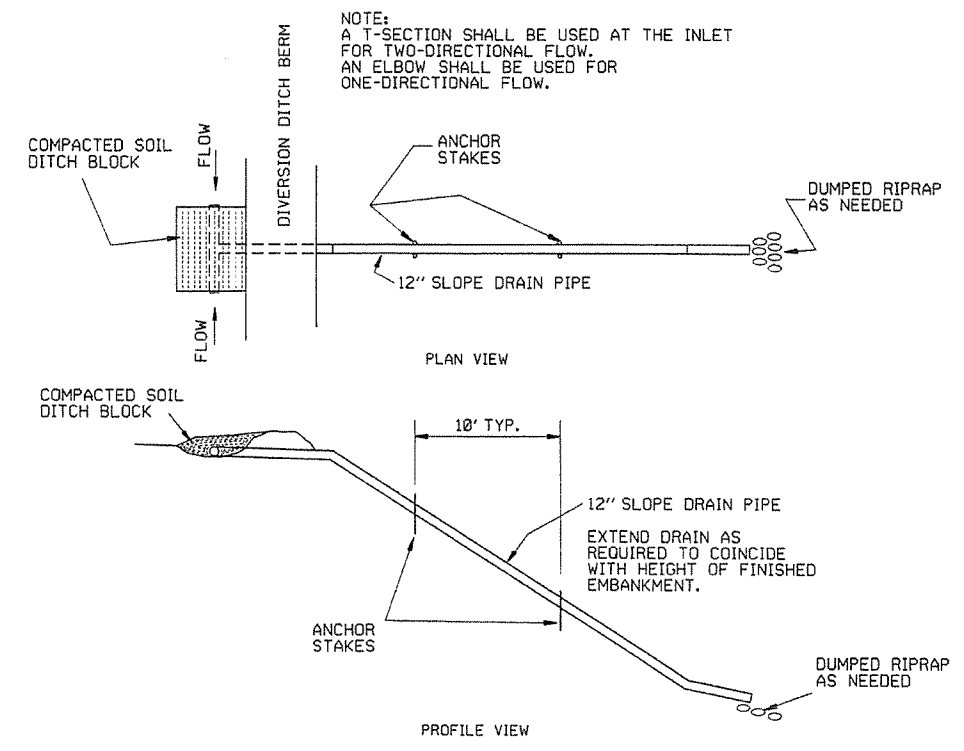


NOTE:
SIZE OF BASIN TO BE DETERMINED
BY VOLUME REQUIRED; HOWEVER
A MINIMUM LENGTH-TO-WIDTH
RATIO OF 2:1 SHALL BE USED.

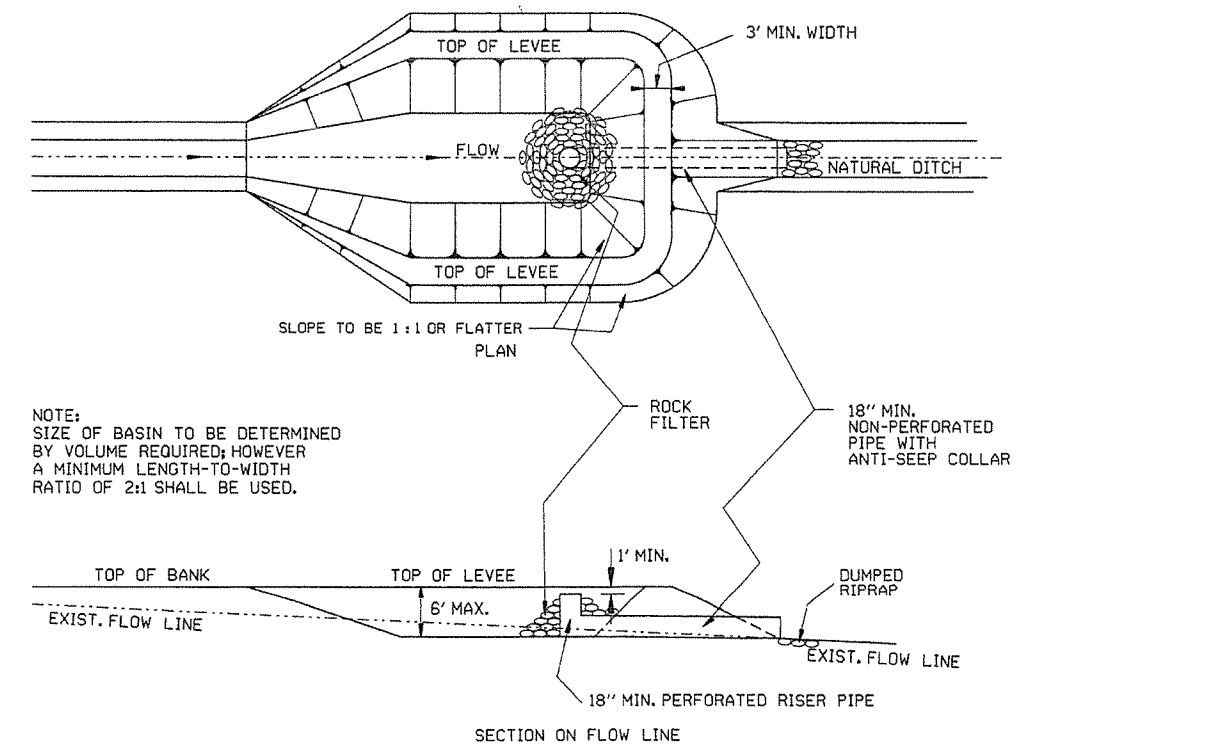
SEDIMENT BASIN WITH RIPRAP OUTLET (E-9)



DIVERSION DITCH (E-8)

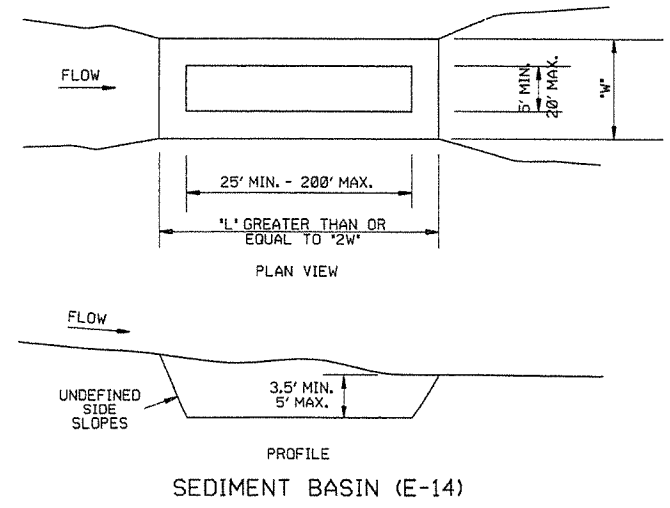


SLOPE DRAIN (E-12)



NOTE:
SIZE OF BASIN TO BE DETERMINED
BY VOLUME REQUIRED; HOWEVER
A MINIMUM LENGTH-TO-WIDTH
RATIO OF 2:1 SHALL BE USED.

SEDIMENT BASIN WITH PIPE OUTLET (E-10)



SEDIMENT BASIN (E-14)

6-2-94	Revised E-8 & E-12; Added E-14 & Deleted E-13		
4-1-93	ISSUED		
DATE	REVISION		FILMED

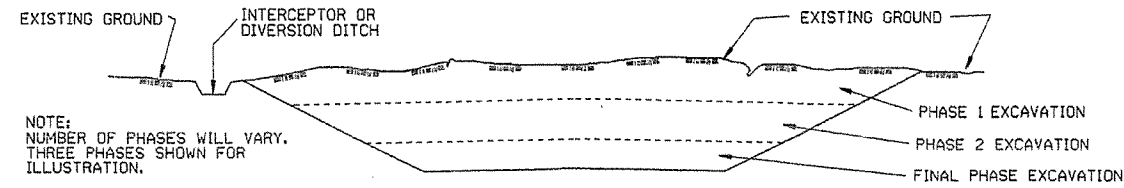
ARKANSAS STATE HIGHWAY COMMISSION
 TEMPORARY EROSION
 CONTROL DEVICES
 STANDARD DRAWING TEC-2

CLEARING AND GRUBBING

CONSTRUCTION SEQUENCE

1. PLACE PERIMETER CONTROLS (I.E. SILT FENCES, DIVERSION DITCHES, SEDIMENT BASINS, ETC.)
2. PERFORM CLEARING AND GRUBBING OPERATION.

EXCAVATION



NOTE:
NUMBER OF PHASES WILL VARY.
THREE PHASES SHOWN FOR
ILLUSTRATION.

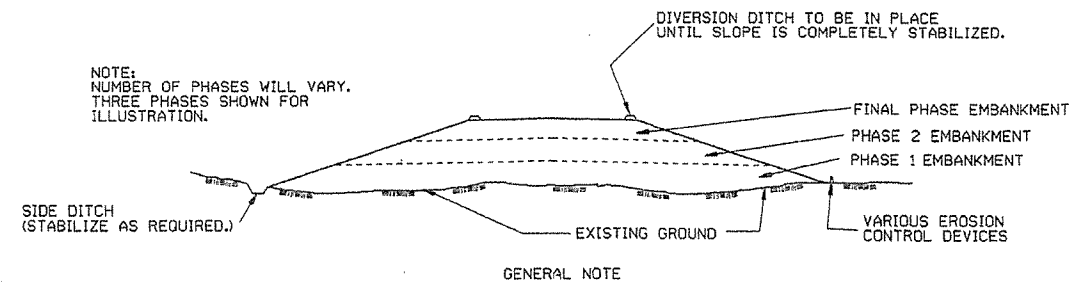
GENERAL NOTE

ALL CUT SLOPES SHALL BE DRESSED, PREPARED, SEEDED, AND MULCHED AS THE WORK PROGRESSES. SLOPES SHALL BE EXCAVATED AND STABILIZED IN EQUAL INCREMENTS NOT TO EXCEED 25 FEET, MEASURED VERTICALLY.

CONSTRUCTION SEQUENCE

1. EXCAVATE AND STABILIZE INTERCEPTOR AND/OR DIVERSION DITCHES.
2. PERFORM PHASE 1 EXCAVATION. PLACE PERMANENT OR TEMPORARY SEEDING.
3. PERFORM PHASE 2 EXCAVATION. PLACE PERMANENT OR TEMPORARY SEEDING.
4. PERFORM FINAL PHASE OF EXCAVATION. PLACE PERMANENT OR TEMPORARY SEEDING. STABILIZE DITCHES, CONSTRUCT DITCH CHECKS, DIVERSION DITCHES, SEDIMENT BASINS, OR OTHER EROSION CONTROL DEVICES AS REQUIRED.

EMBANKMENT



NOTE:
NUMBER OF PHASES WILL VARY.
THREE PHASES SHOWN FOR
ILLUSTRATION.

GENERAL NOTE

ALL EMBANKMENT SLOPES SHALL BE DRESSED, PREPARED, SEEDED, AND MULCHED AS THE WORK PROGRESSES. SLOPES SHALL BE CONSTRUCTED AND STABILIZED IN EQUAL INCREMENTS NOT TO EXCEED 25 FEET, MEASURED VERTICALLY.

CONSTRUCTION SEQUENCE

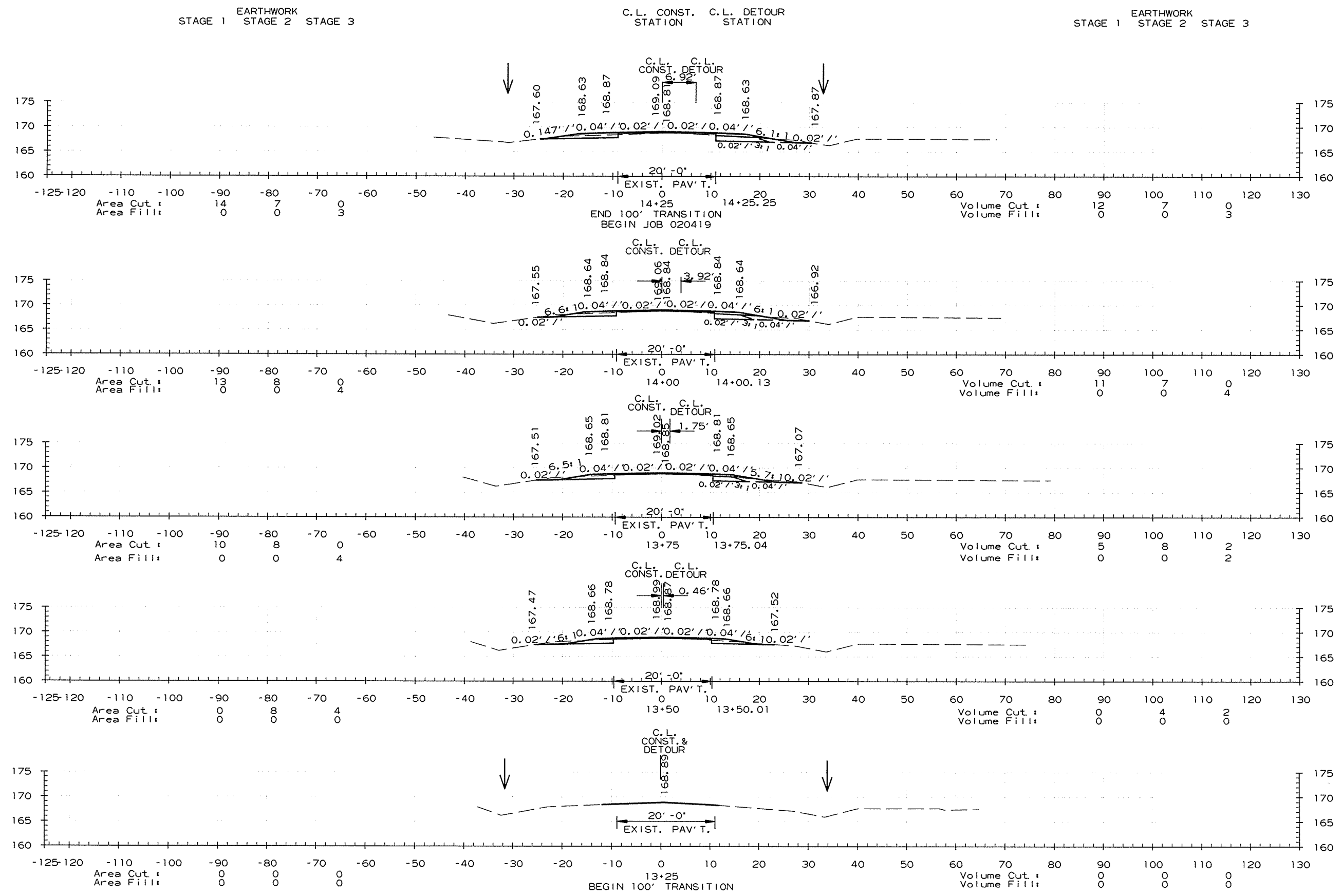
1. CONSTRUCT DIVERSION DITCHES, DITCH CHECKS, SEDIMENT BASINS, SILT FENCES, OR OTHER EROSION CONTROL DEVICES AS SPECIFIED.
2. PLACE PHASE 1 EMBANKMENT WITH PERMANENT OR TEMPORARY SEEDING. PROVIDE DIVERSION DITCHES AND SLOPE DRAINS IF EMBANKMENT CONSTRUCTION IS TO BE TEMPORARILY ABANDONED FOR A PERIOD OF GREATER THAN 21 DAYS.
3. PLACE PHASE 2 EMBANKMENT WITH PERMANENT OR TEMPORARY SEEDING. PROVIDE DIVERSION DITCHES AND SLOPE DRAINS IF EMBANKMENT CONSTRUCTION IS TO BE TEMPORARILY ABANDONED FOR A PERIOD OF GREATER THAN 21 DAYS.
4. PLACE FINAL PHASE OF EMBANKMENT WITH PERMANENT OR TEMPORARY SEEDING. PLACE DIVERSION DITCHES AND SLOPE DRAINS AND MAINTAIN UNTIL ENTIRE SLOPE IS STABILIZED.

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ARKANSAS STATE HIGHWAY COMMISSION		
TEMPORARY EROSION CONTROL DEVICES		
STANDARD DRAWING TEC-3		
11-03-94	CORRECTED SPELLING	
6-2-94	Drawn & Issued	6-2-94
DATE	REVISION	FILMED

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
						JOB NO. 020419	69	90

2 CROSS SECTIONS

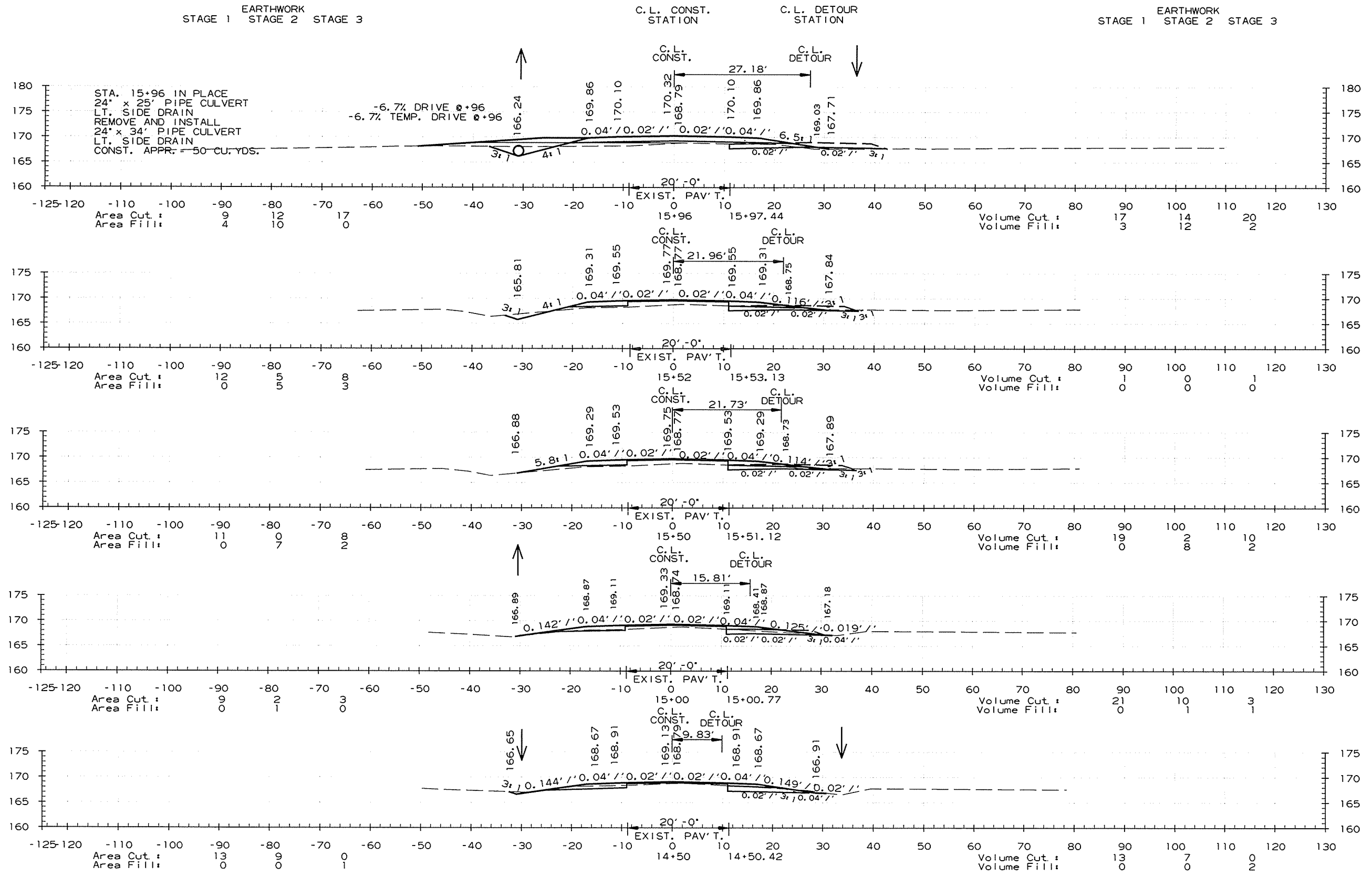


STA. 13+25.00 TO STA. 14+25.00

6/10/2013
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DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
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JOB NO. 020419							70	90

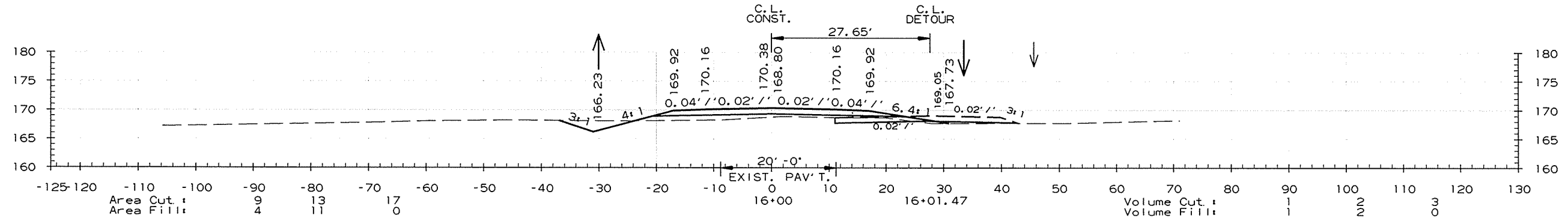
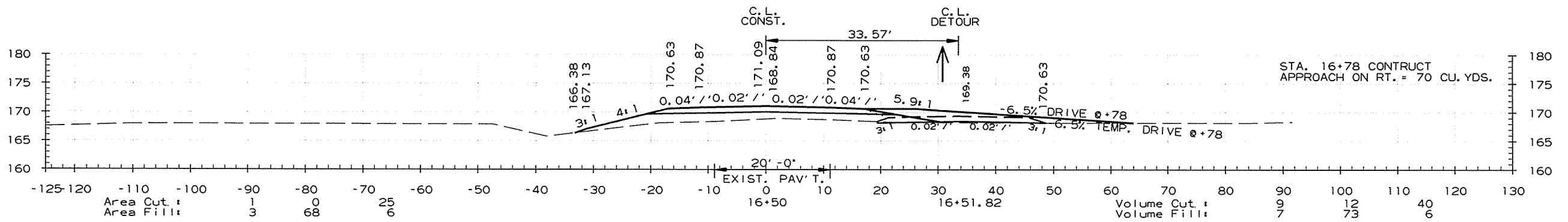
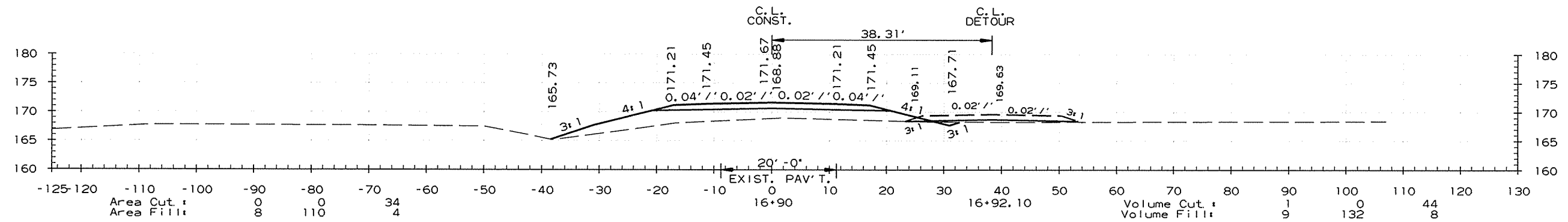
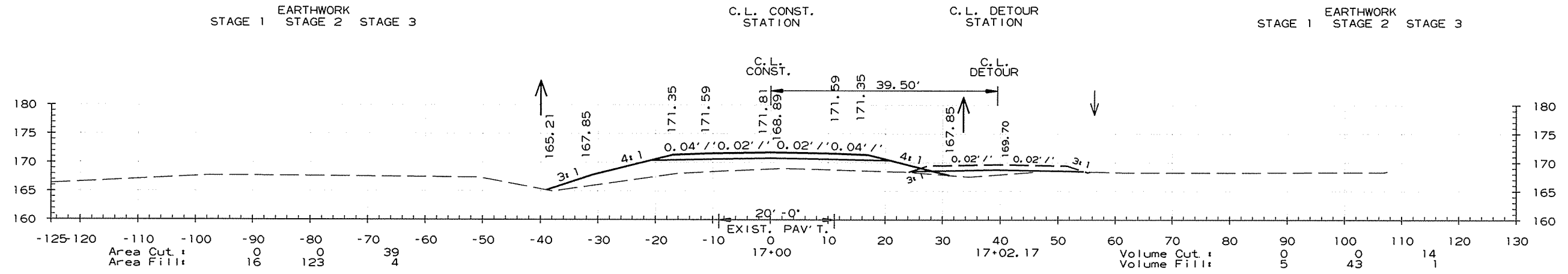
2 CROSS SECTIONS



STA. 14+50.00 TO STA. 15+96.00

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
						JOB NO. 020419	71	90

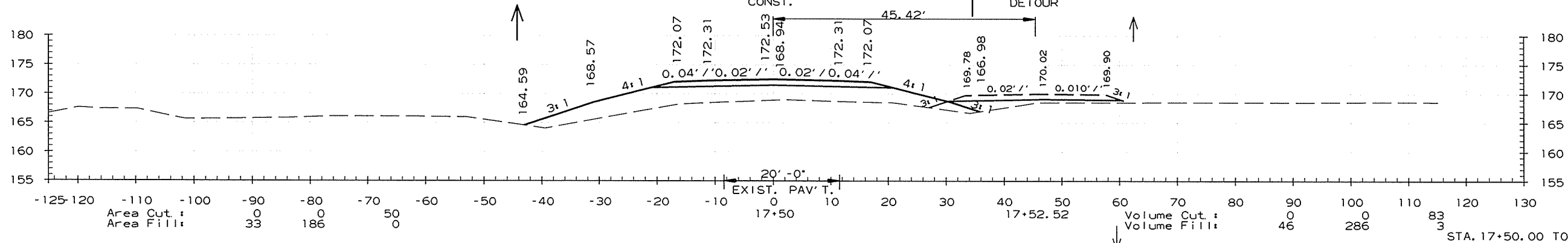
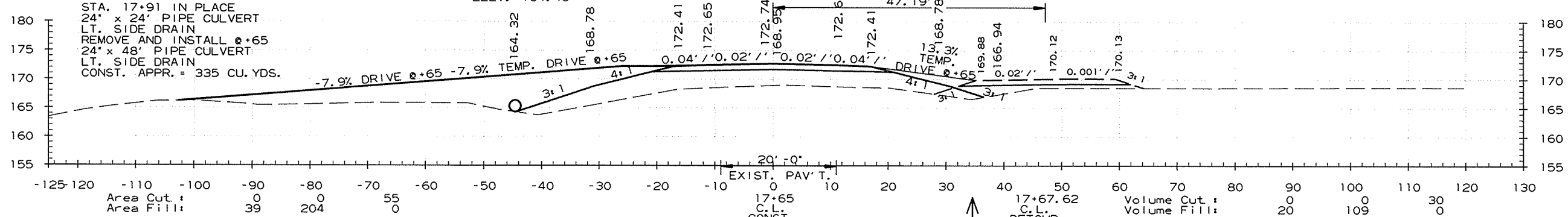
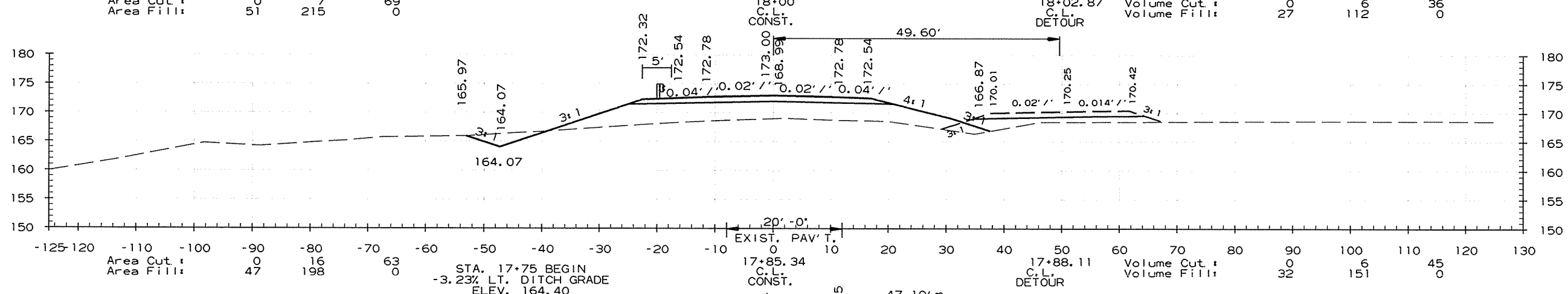
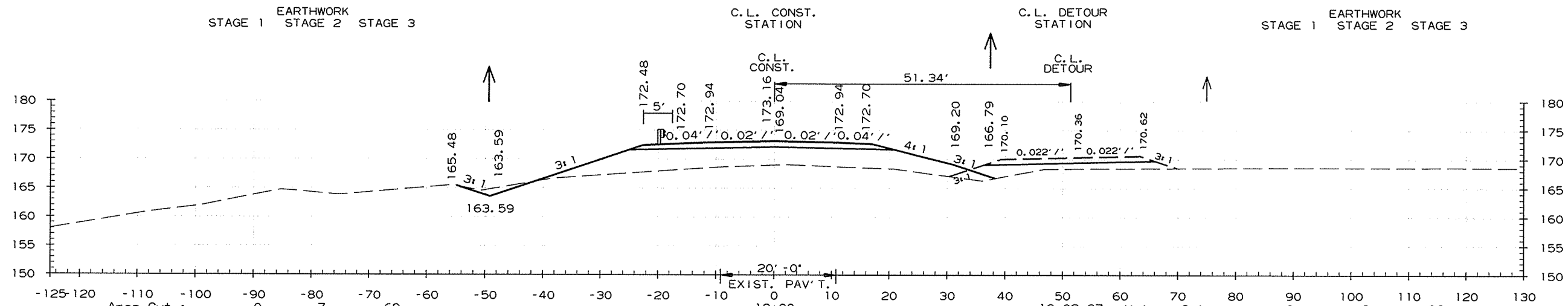
2 CROSS SECTIONS



STA. 16+00.00 TO STA. 17+00.00

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	020419		72	90

2 CROSS SECTIONS

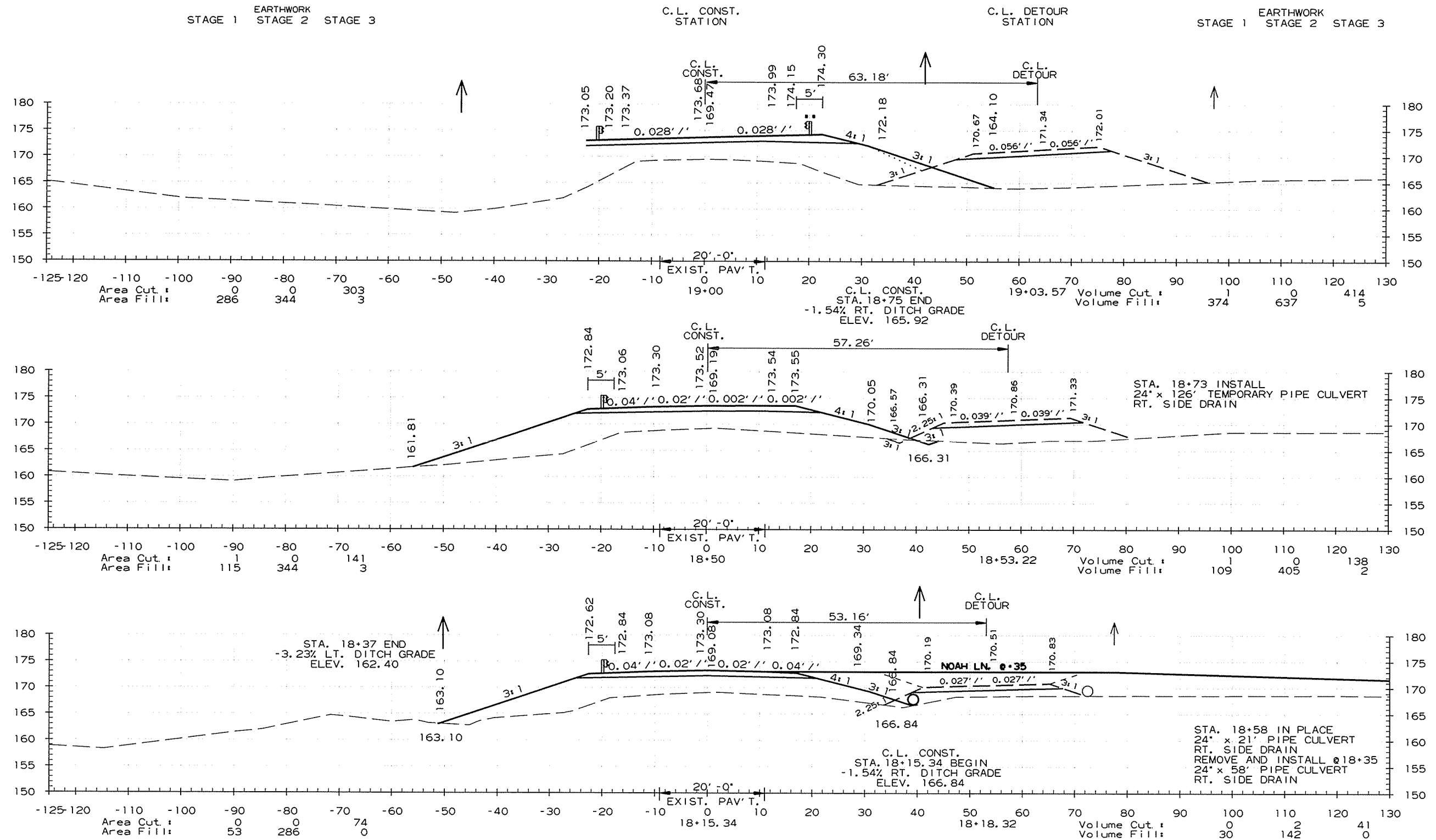


STA. 17+50.00 TO STA. 18+00.00

** INSTALL BRIDGE END TERMINAL AS SHOWN. ELIMINATE OR MODIFY APPROACH CURB SECTIONS TO FIT BRIDGE END TERMINAL. PAYMENT FOR ELIMINATING OR MODIFYING THESE CURBS SHALL BE CONSIDERED SUBSIDIARY TO APPROACH GUTTERS (TYPE SPECIAL).

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
						JOB NO.	020419	73

2 CROSS SECTIONS



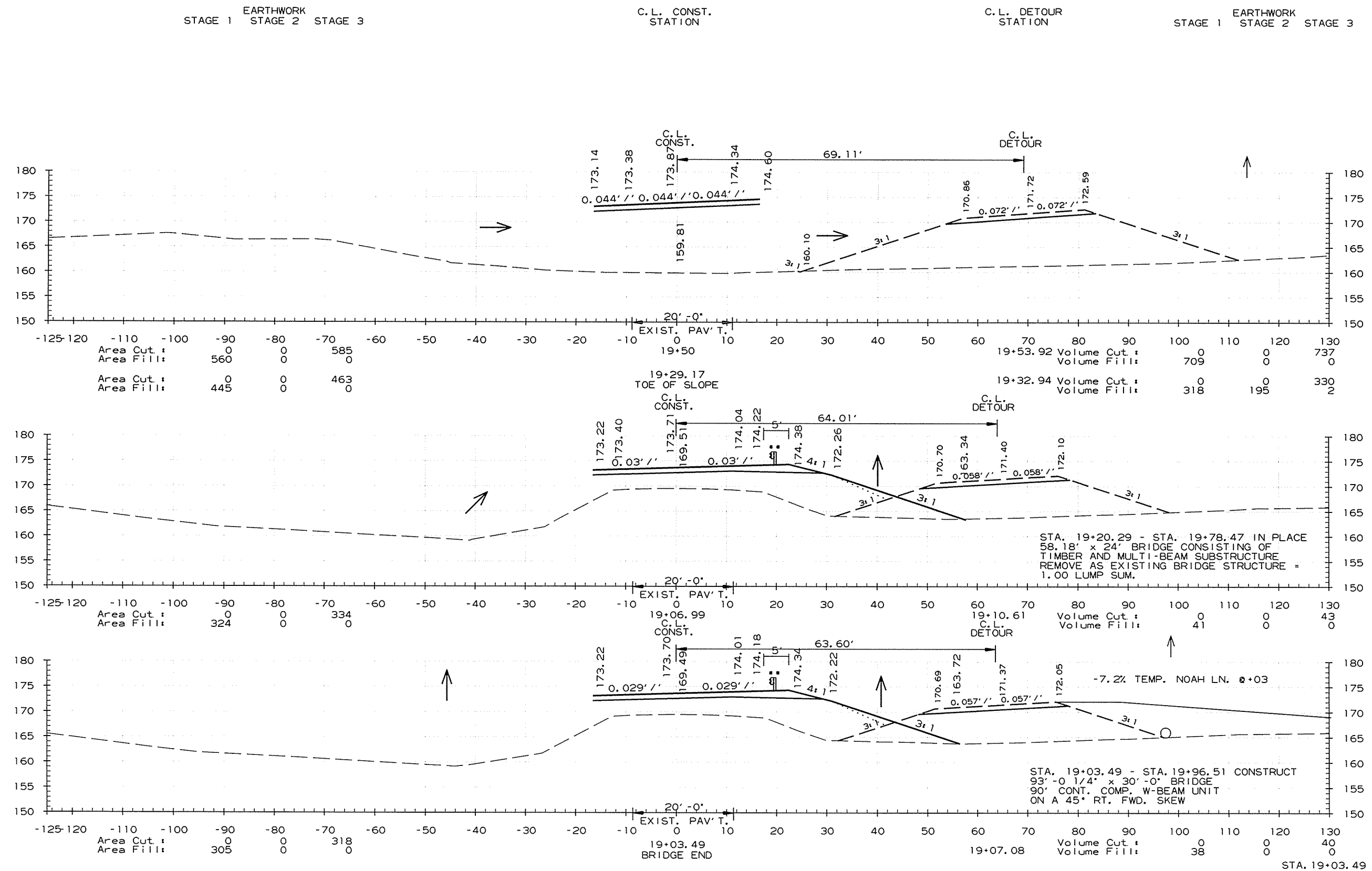
STA. 18+15.34 TO STA. 19+00.00

6/10/2013

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DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
						JOB NO.	020419	74
						2 CROSS SECTIONS		

** INSTALL BRIDGE END TERMINAL AS SHOWN. ELIMINATE OR MODIFY APPROACH CURB SECTIONS TO FIT BRIDGE END TERMINAL. PAYMENT FOR ELIMINATING OR MODIFYING THESE CURBS SHALL BE CONSIDERED SUBSIDIARY TO APPROACH GUTTERS (TYPE SPECIAL).

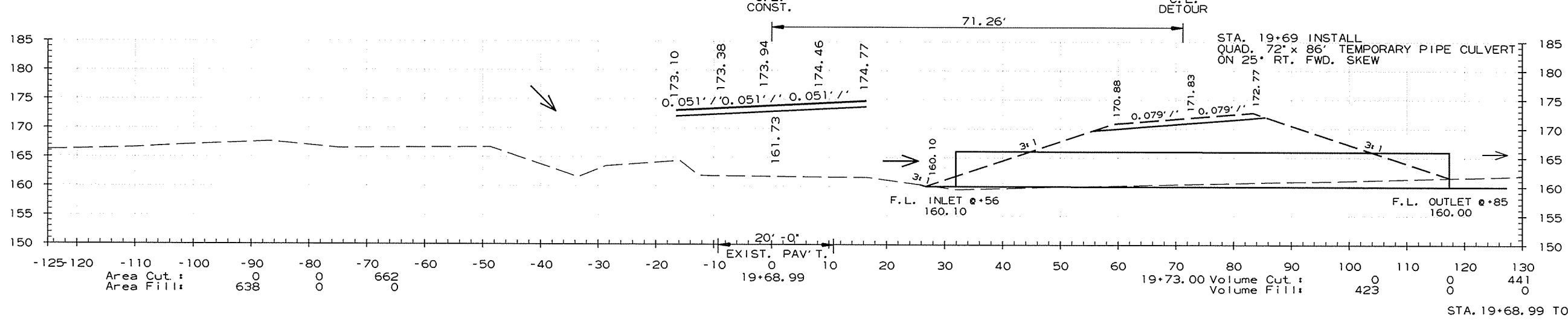
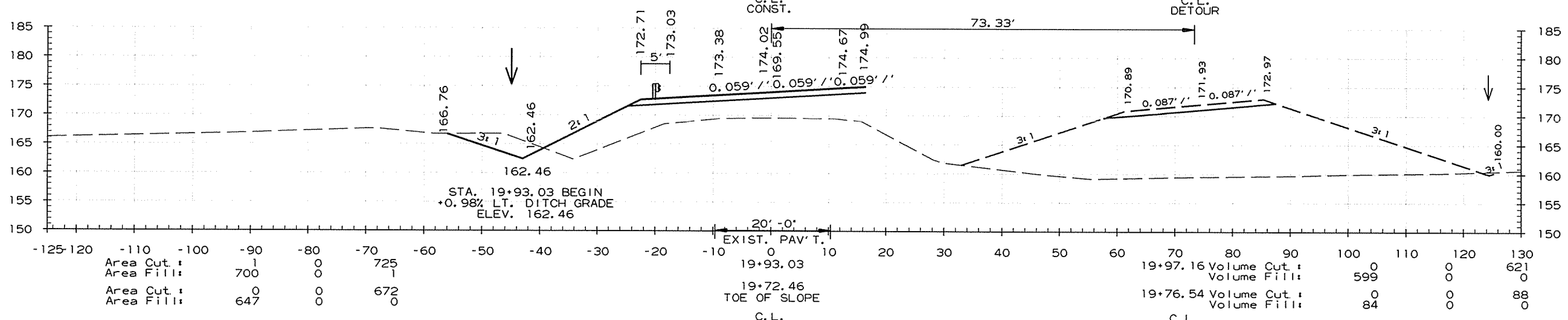
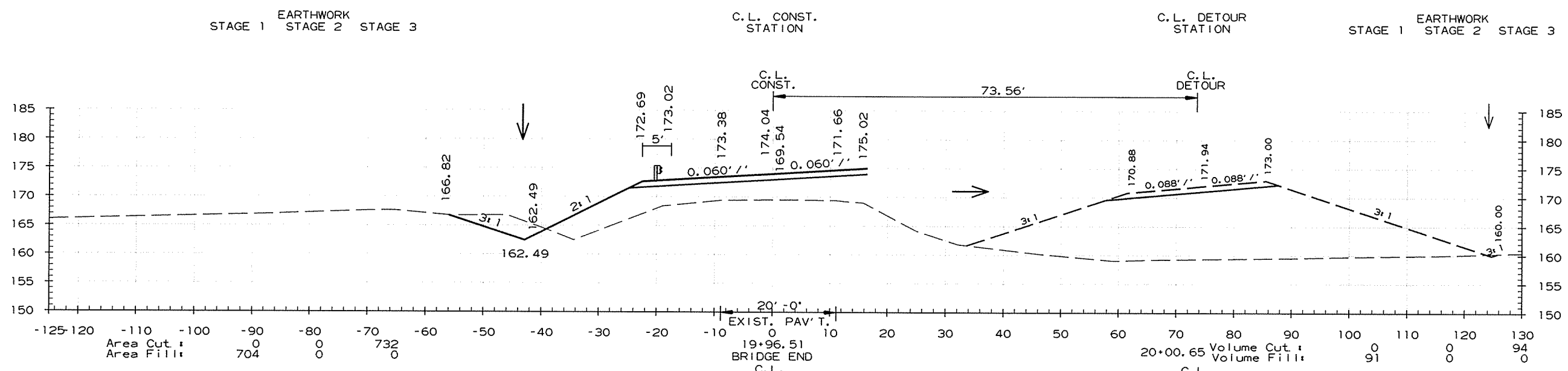


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STA. 19+03.49 TO STA. 19+50

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
						JOB NO.	020419	75

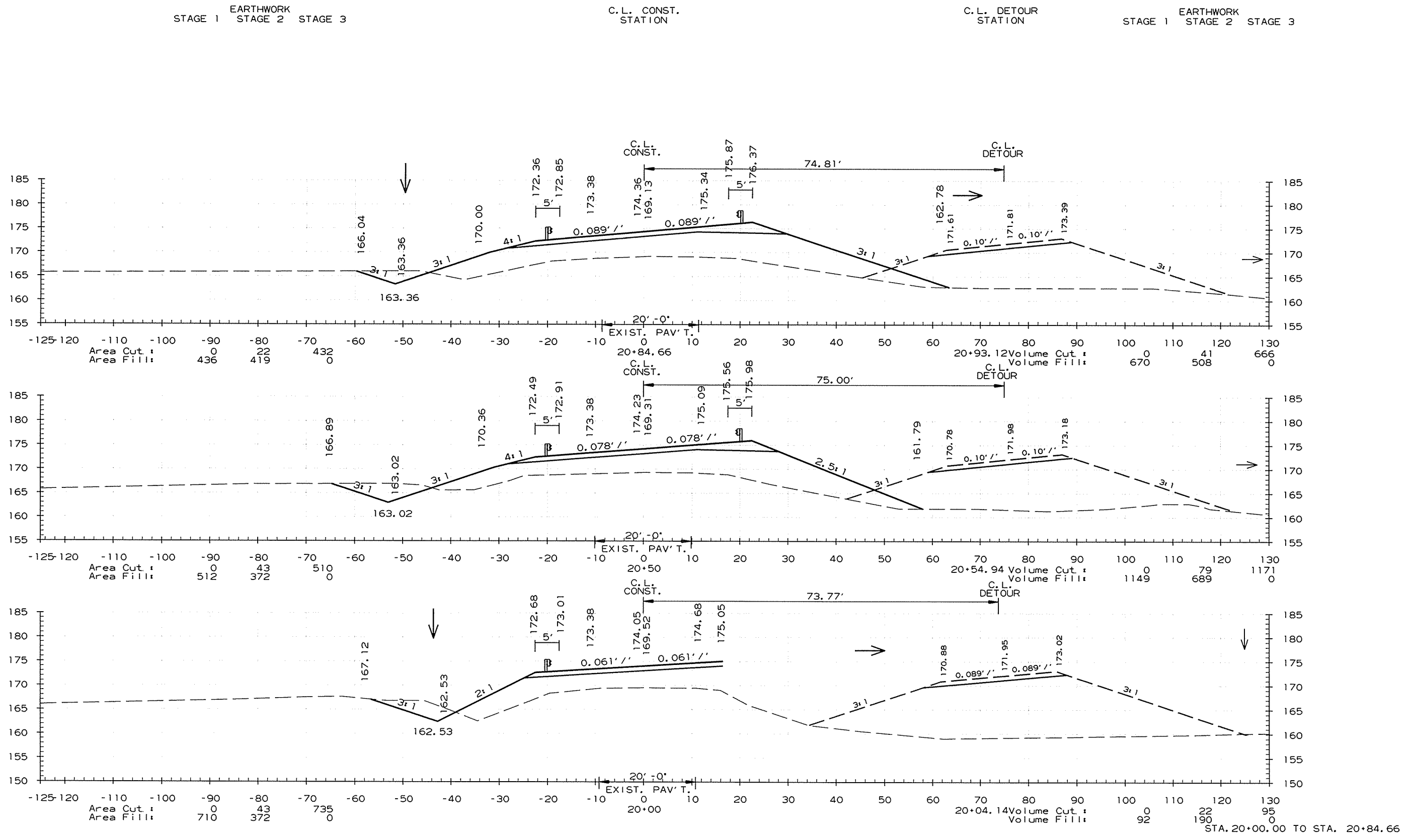
2 CROSS SECTIONS



STA. 19+68.99 TO STA. 19+96.51

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	020419		76	90

2 CROSS SECTIONS



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STA. 20+00.00 TO STA. 20+84.66

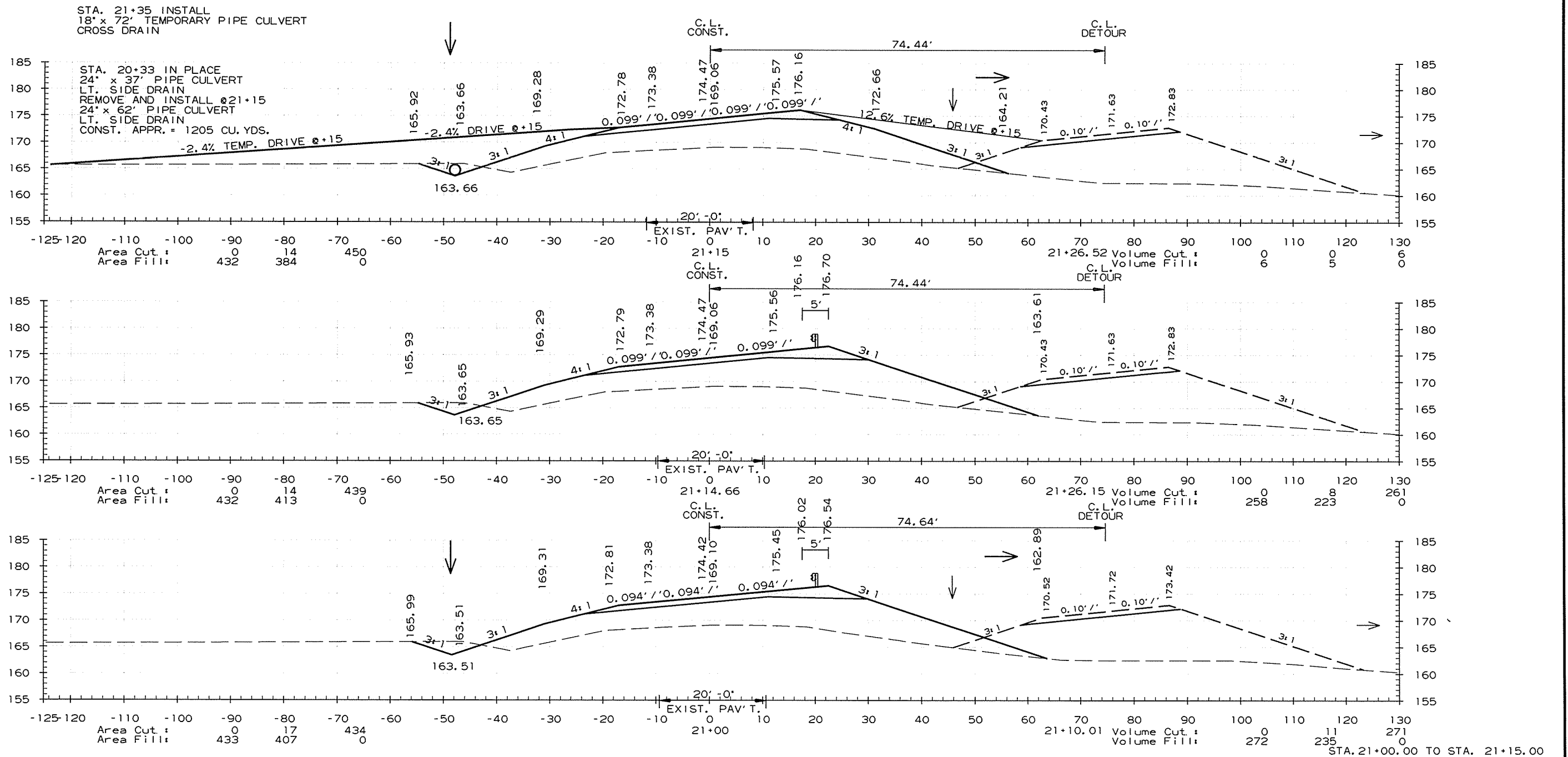
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
						JOB NO.	020419	77
						② CROSS SECTIONS		

EARTHWORK
STAGE 1 STAGE 2 STAGE 3

C.L. CONST.
STATION

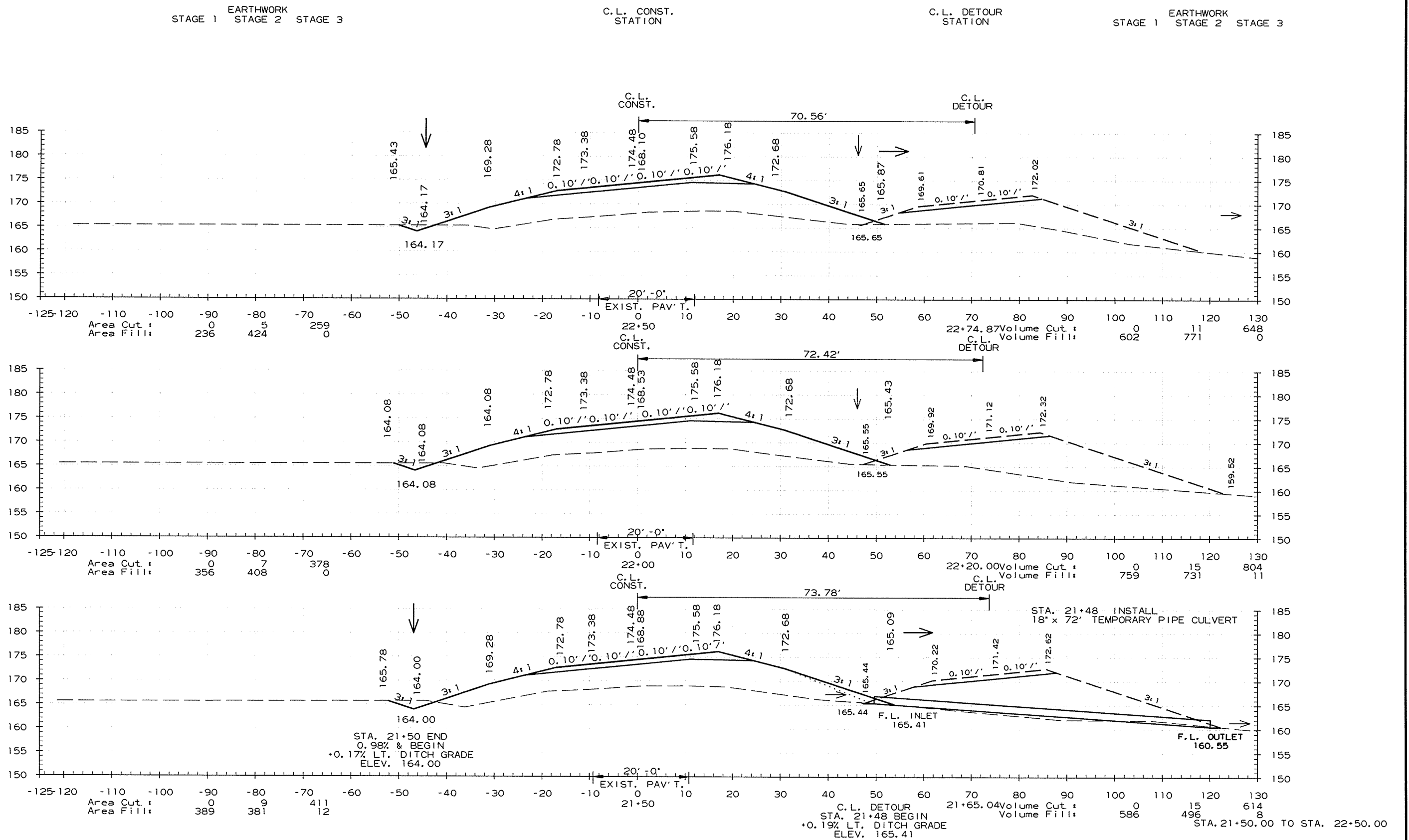
C.L. DETOUR
STATION

EARTHWORK
STAGE 1 STAGE 2 STAGE 3



DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
						JOB NO. 020419	78	90

2 CROSS SECTIONS



DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
						JOB NO. 020419	79	90

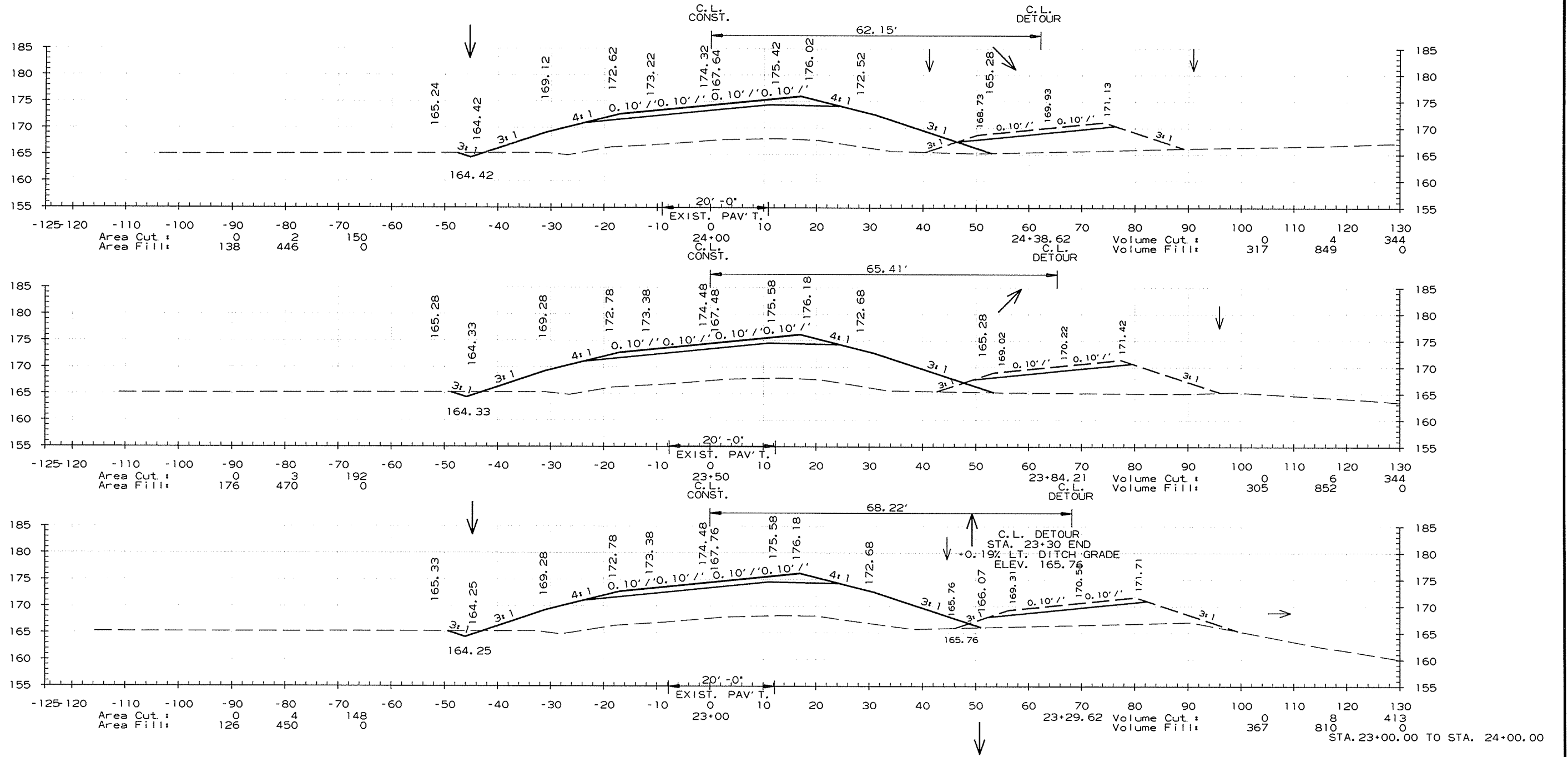
2 CROSS SECTIONS

EARTHWORK
STAGE 1 STAGE 2 STAGE 3

C.L. CONST.
STATION

C.L. DETOUR
STATION

EARTHWORK
STAGE 1 STAGE 2 STAGE 3

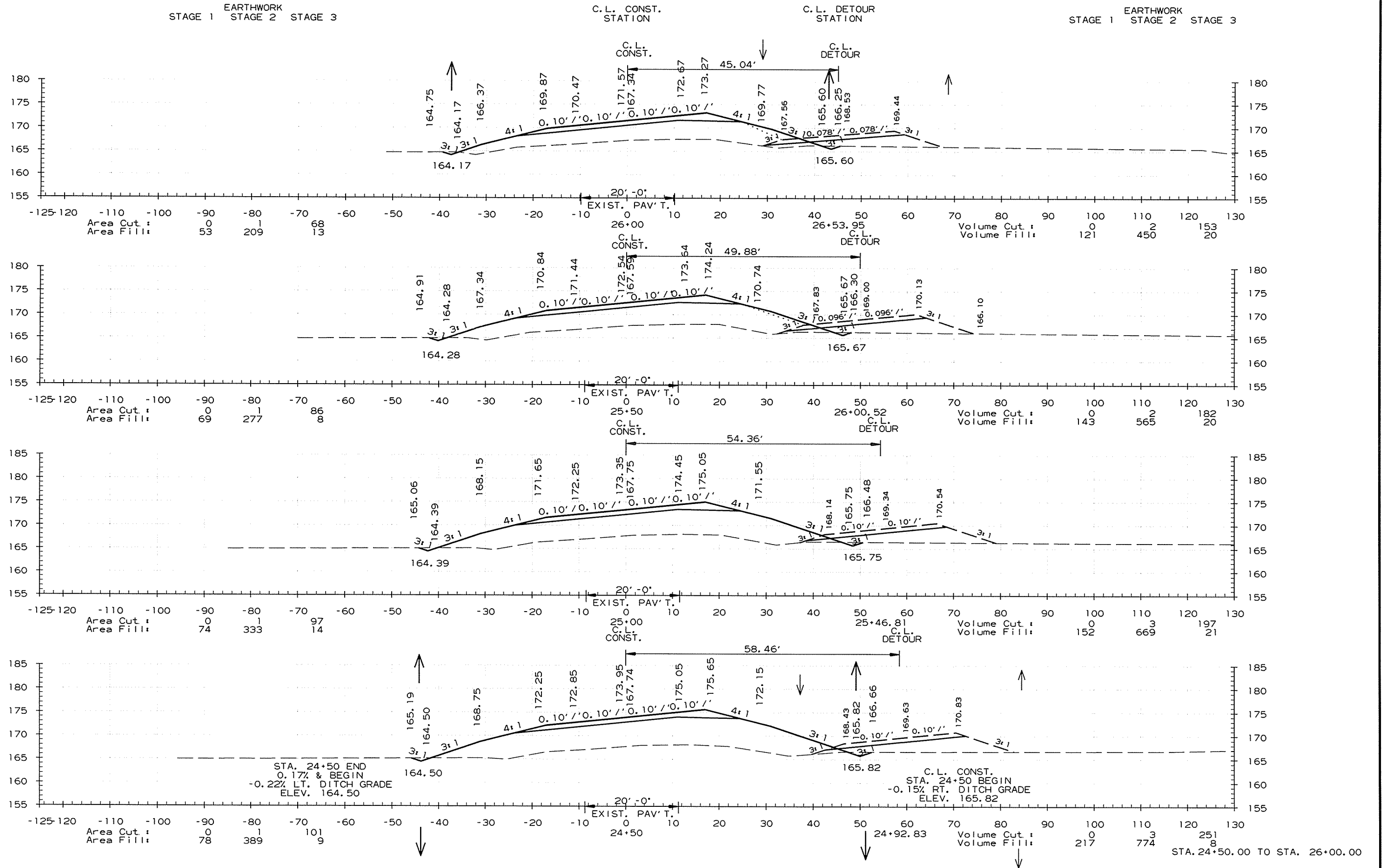


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STA. 23+00.00 TO STA. 24+00.00

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
						JOB NO. 020419	80	90

2 CROSS SECTIONS



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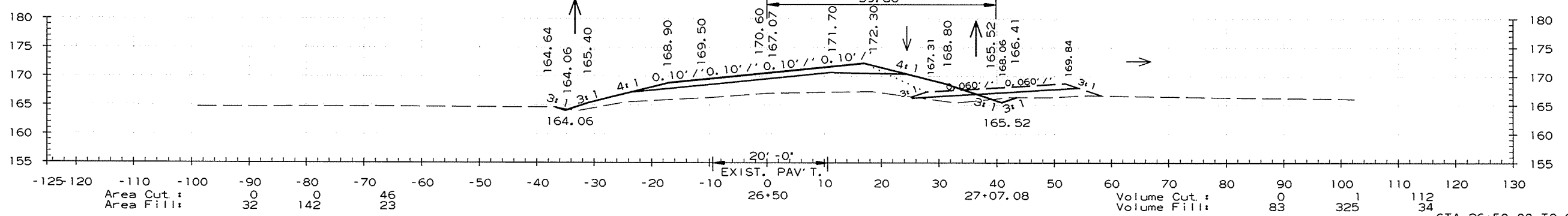
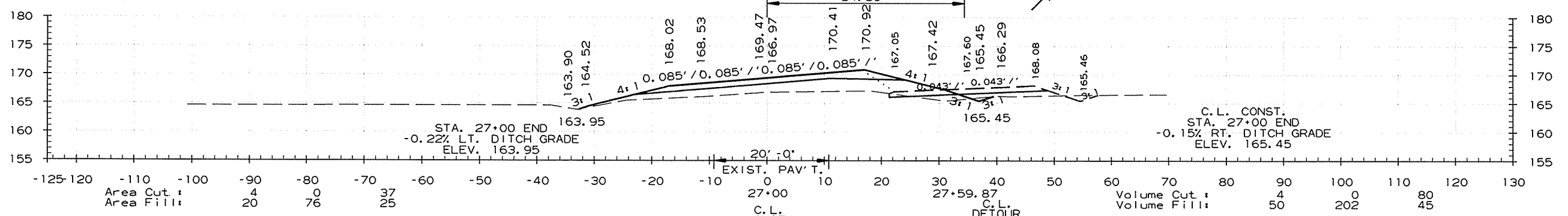
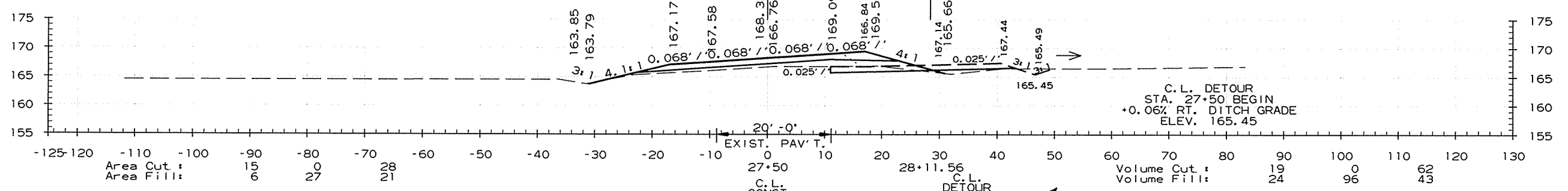
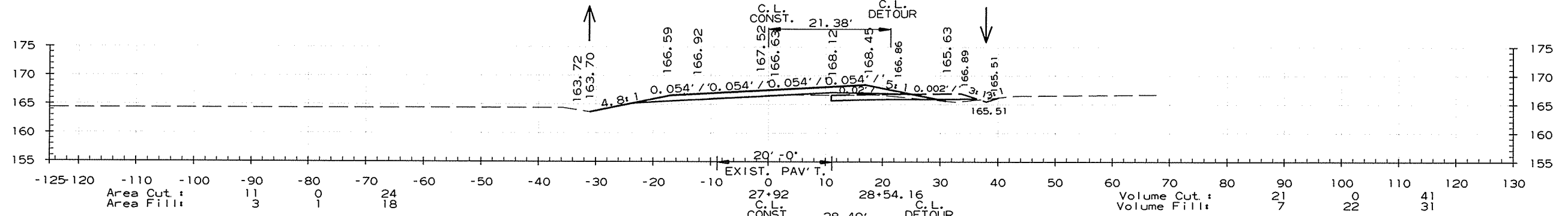
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
							JOB NO.	020419
								81
								90

2 CROSS SECTIONS

EARTHWORK
STAGE 1 STAGE 2 STAGE 3

C.L. CONST. STATION
C.L. DETOUR STATION

EARTHWORK
STAGE 1 STAGE 2 STAGE 3



STA. 26+50.00 TO STA. 27+92.00

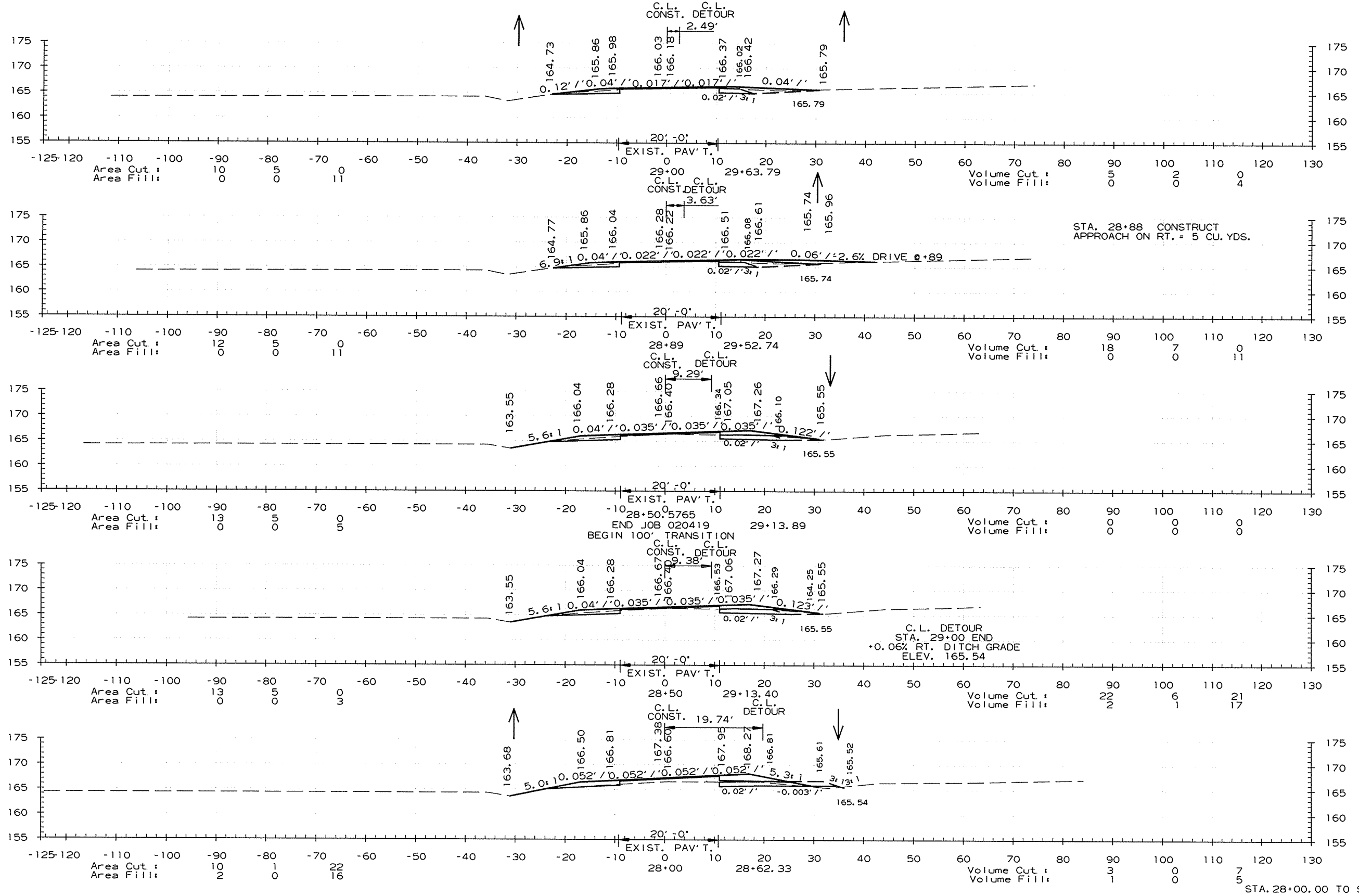
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS	
				6	ARK.				
							JOB NO. 020419	82	90

② CROSS SECTIONS

EARTHWORK
STAGE 1 STAGE 2 STAGE 3

C.L. CONST. STATION C.L. DETOUR STATION

EARTHWORK
STAGE 1 STAGE 2 STAGE 3



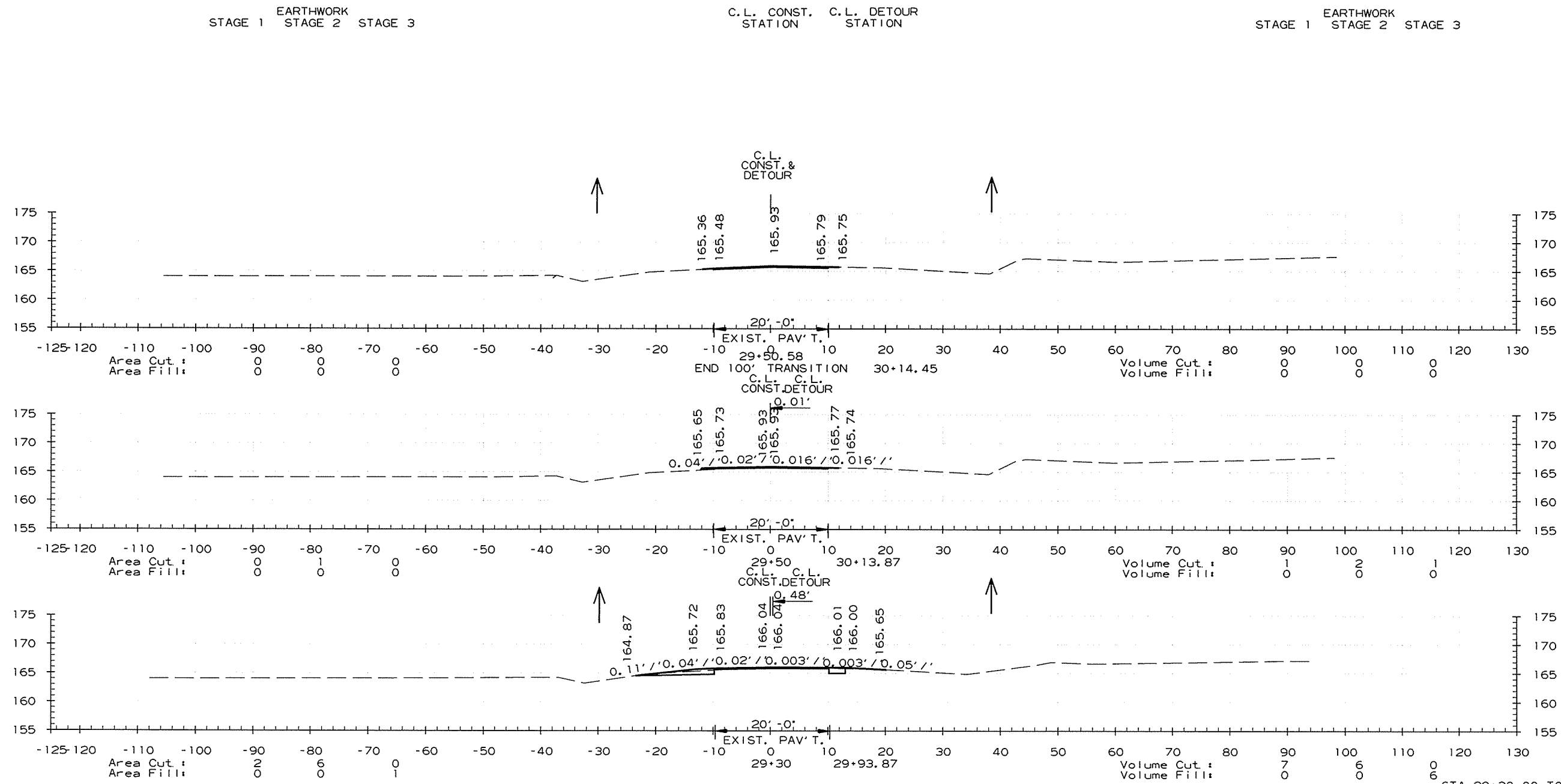
STA. 28+88 CONSTRUCT
APPROACH ON RT. = 5 CU. YDS.

C.L. DETOUR
STA. 29+00 END
+0.06% RT. DITCH GRADE
ELEV. 165.54

STA. 28+00.00 TO STA. 29+00.00

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO. 020419							83	90

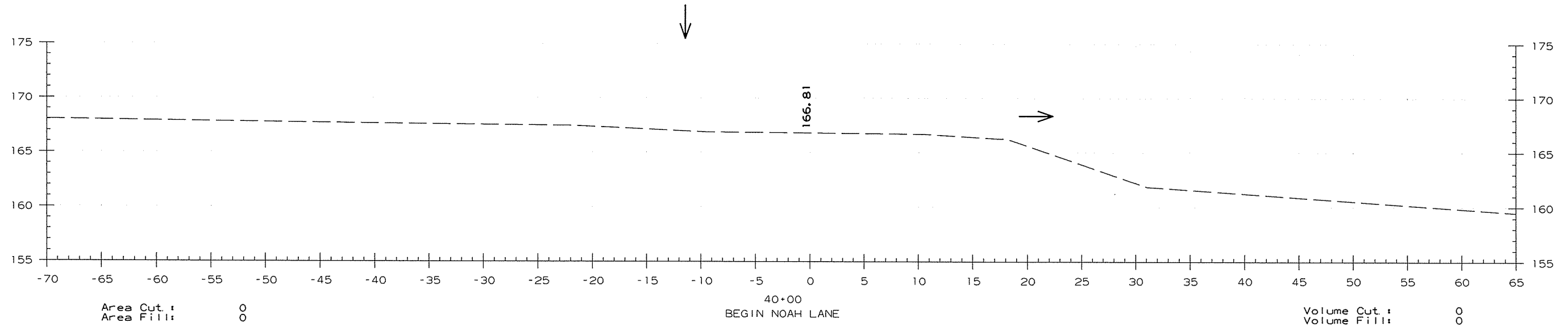
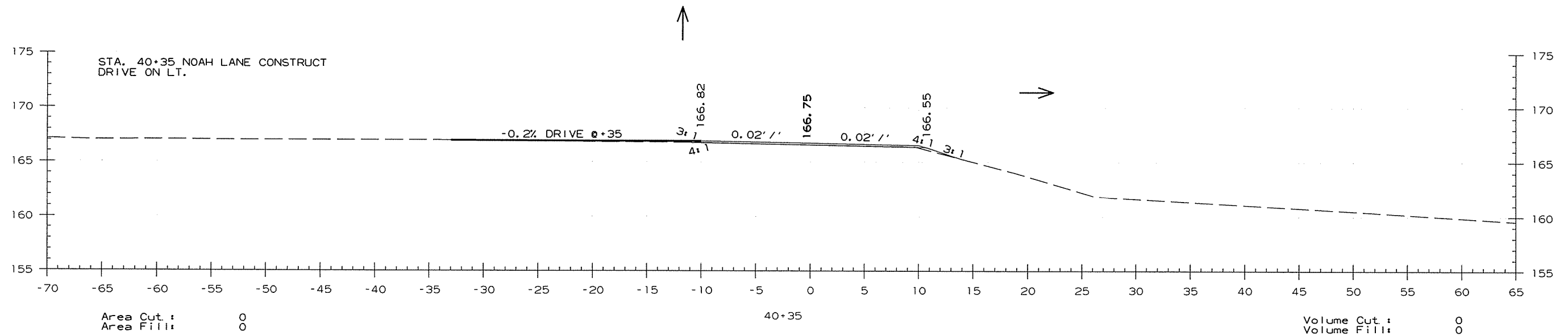
2 CROSS SECTIONS



STA. 29+30.00 TO STA. 29+50.58

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
						JOB NO. 020419	84	90

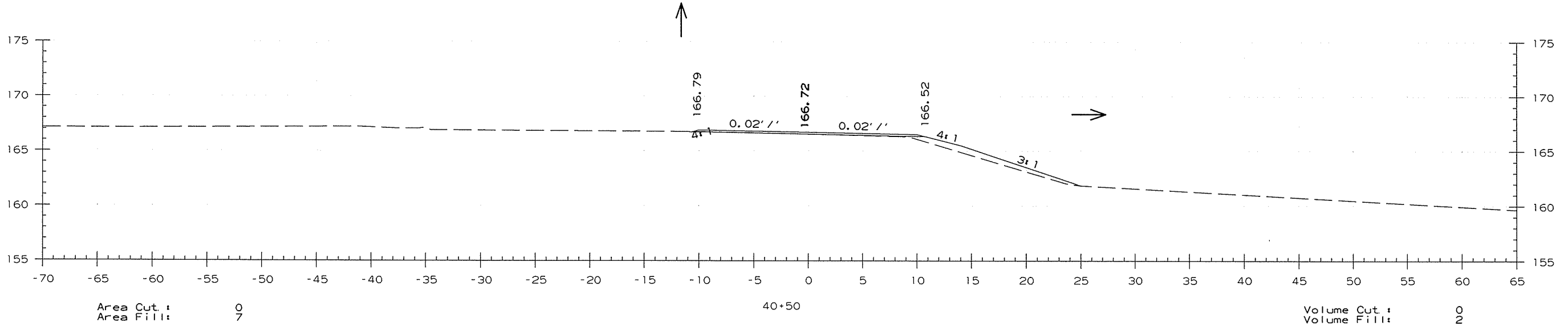
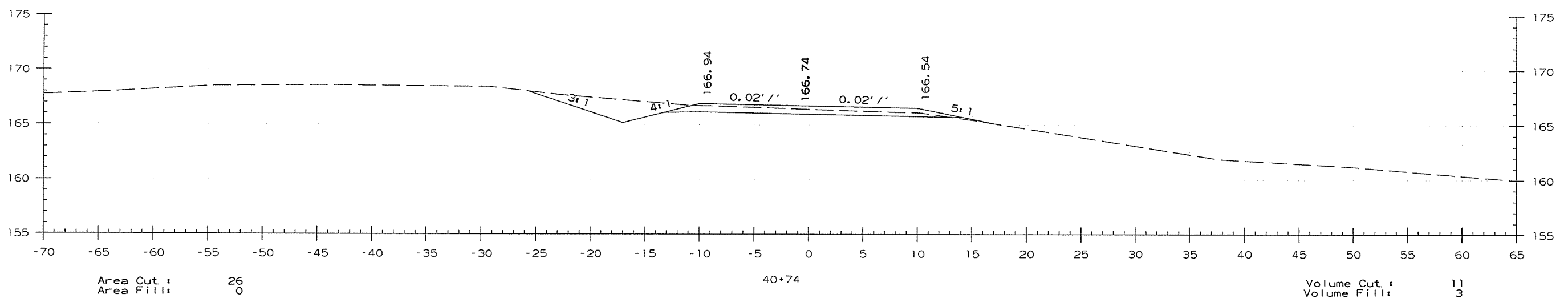
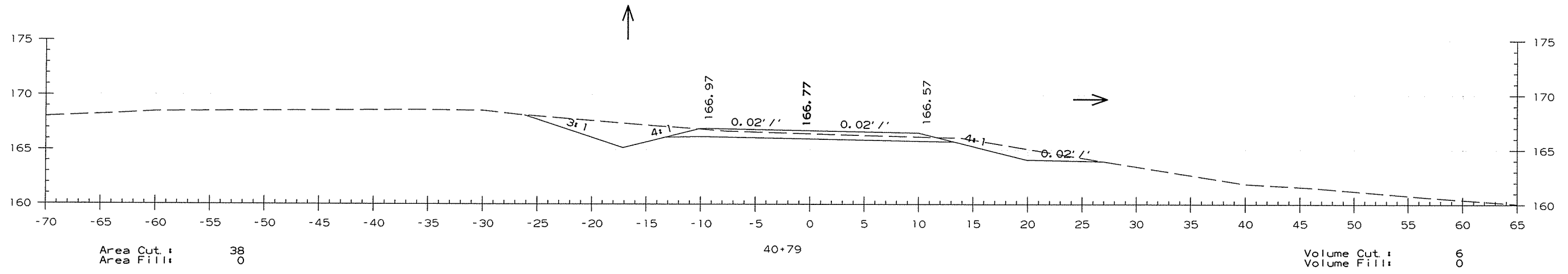
② CROSS SECTIONS



STA. 40+00.00 TO STA. 40+35.00

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
						JOB NO.	020419	85

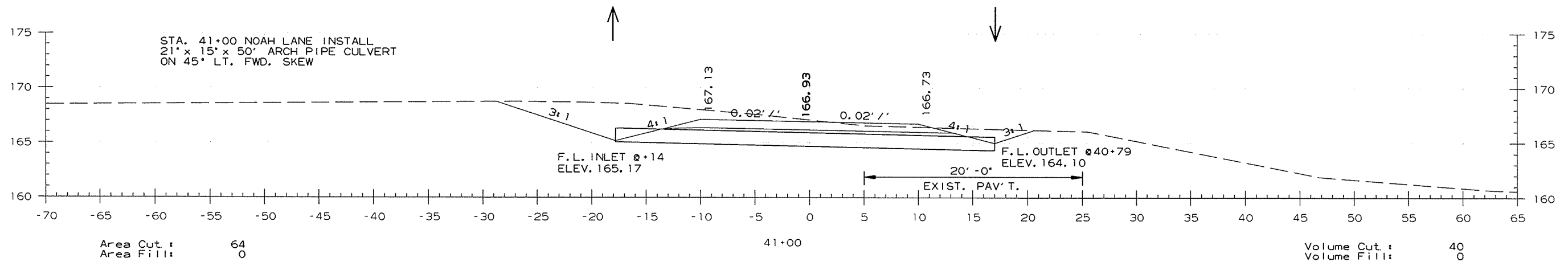
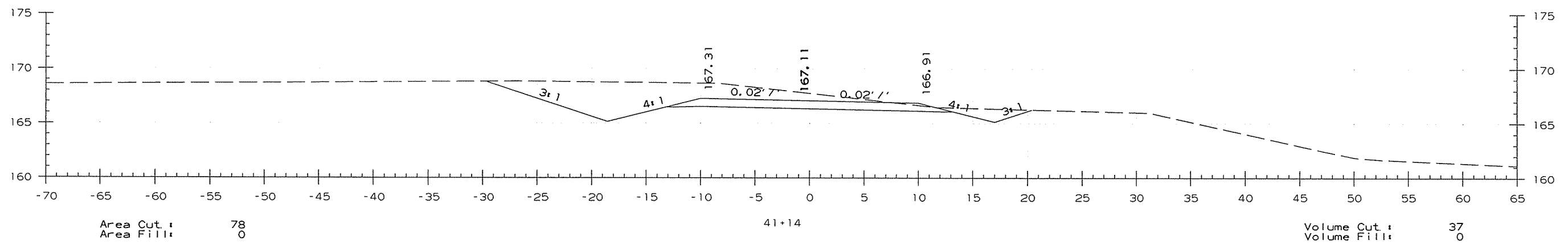
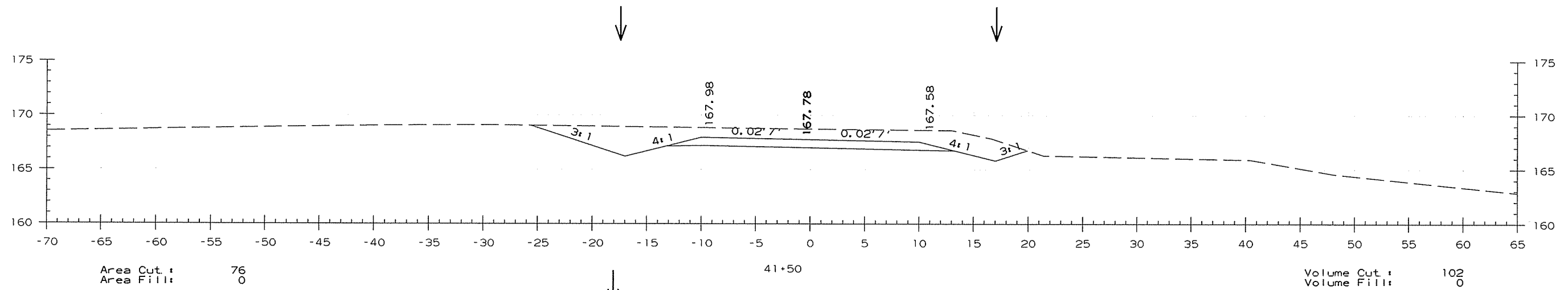
2 CROSS SECTIONS



STA. 40+50.00 TO STA. 40+79.00

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
						JOB NO. 020419	86	90

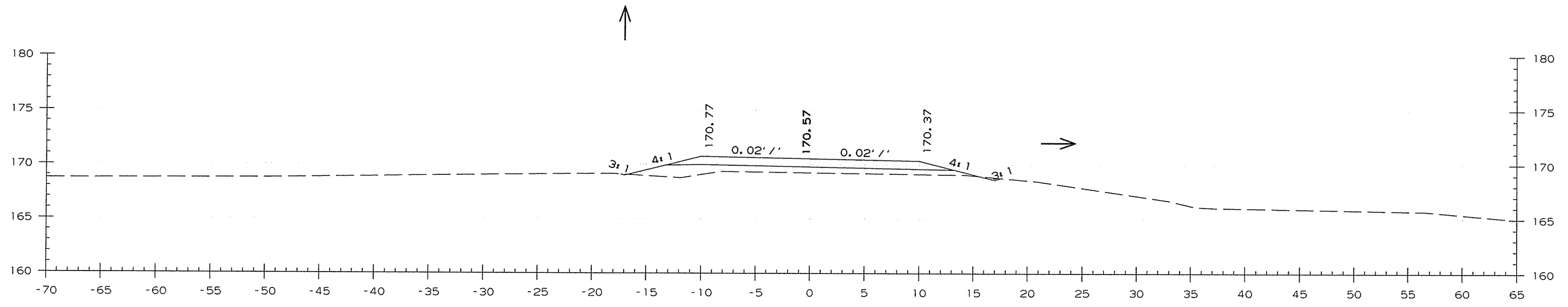
② CROSS SECTIONS



STA. 41+00.00 TO STA. 41+50.00

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
						JOB NO.	020419	87

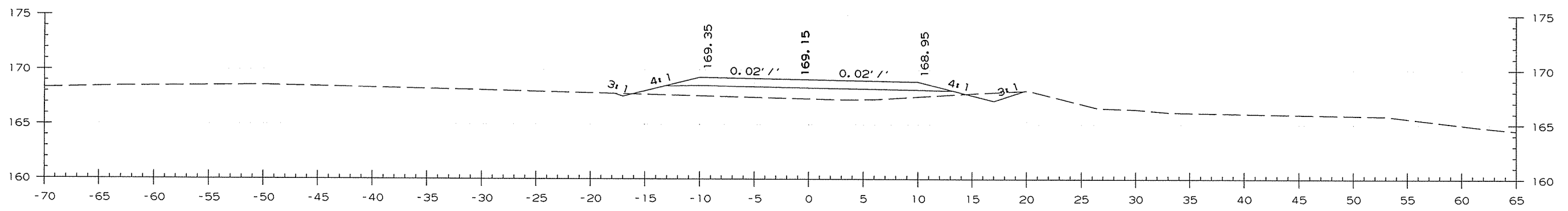
2 CROSS SECTIONS



Area Cut : 0
Area Fill : 19

42+50

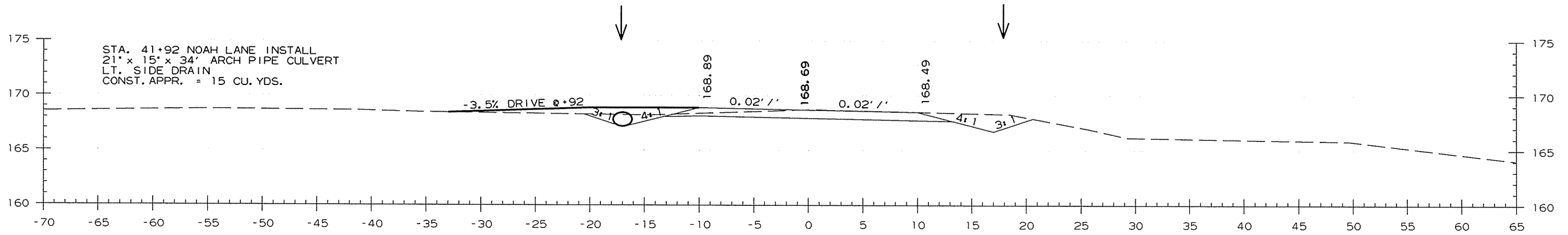
Volume Cut : 2
Volume Fill : 40



Area Cut : 2
Area Fill : 25

42+00

Volume Cut : 9
Volume Fill : 7



Area Cut : 28
Area Fill : 0

41+84

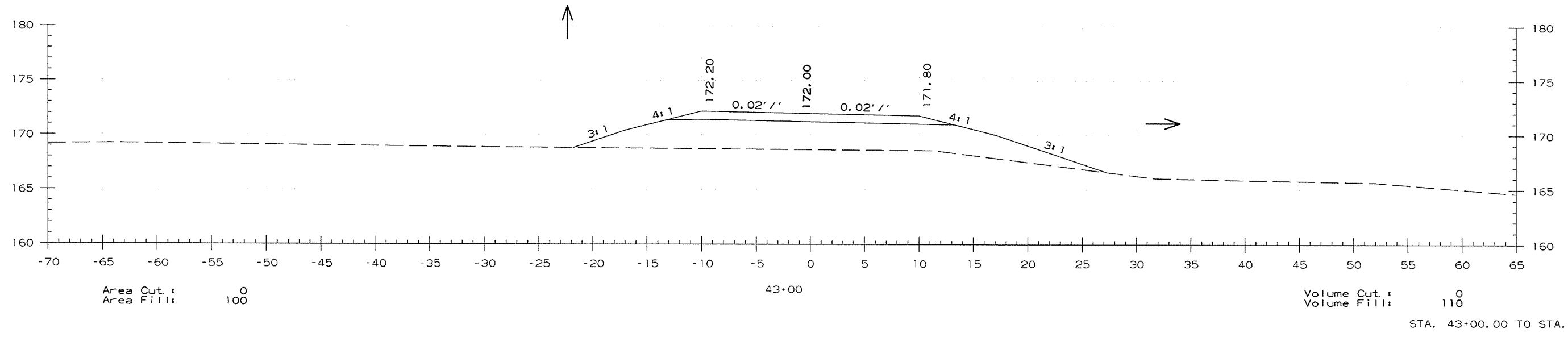
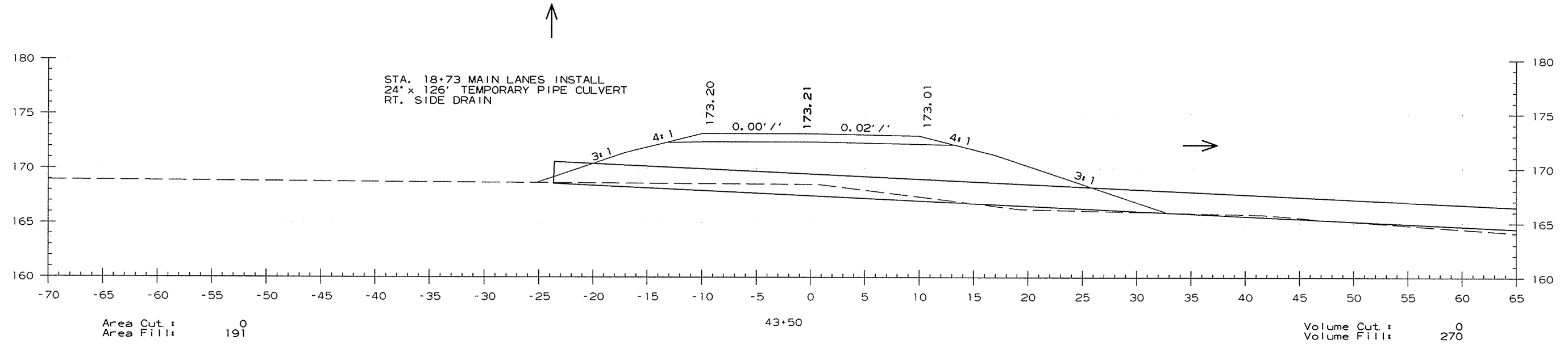
Volume Cut : 66
Volume Fill : 0

STA. 41+84.00 TO STA. 42+50.00

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DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO.						020419	88	90

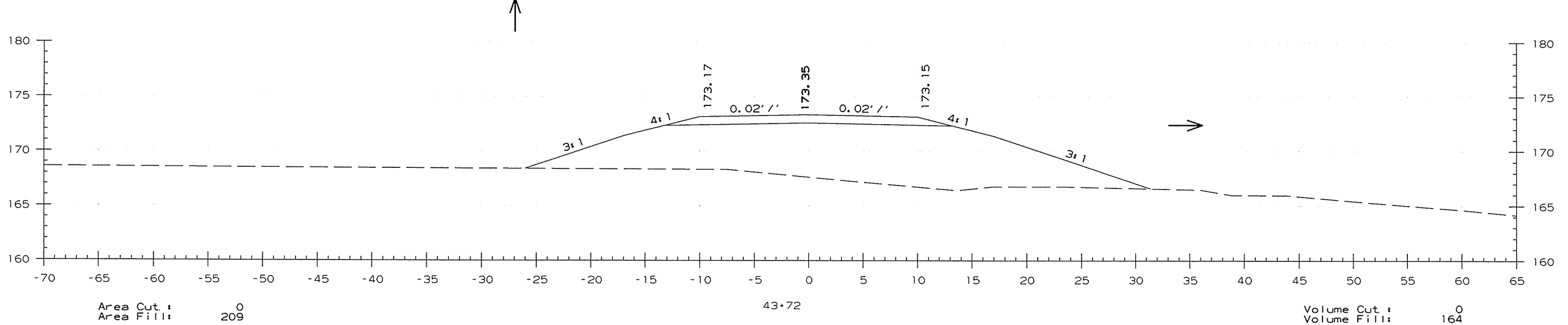
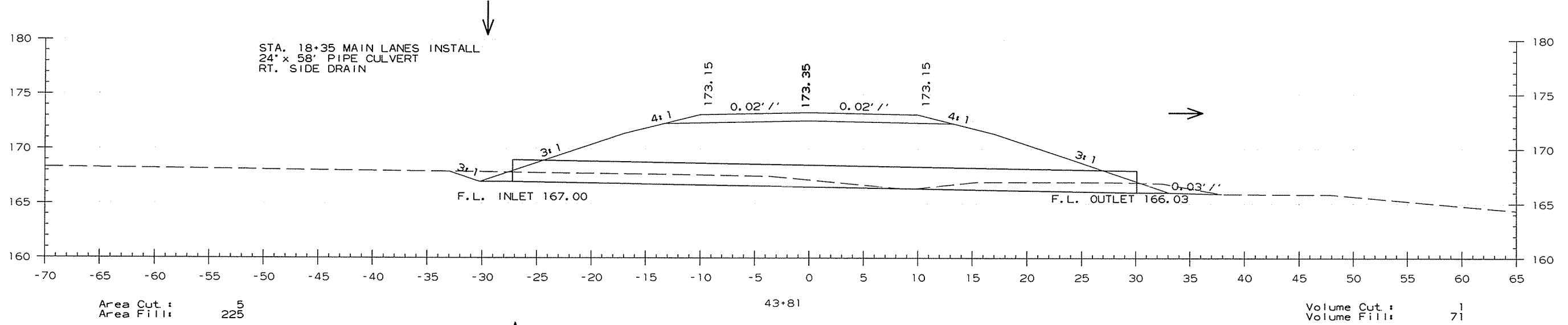
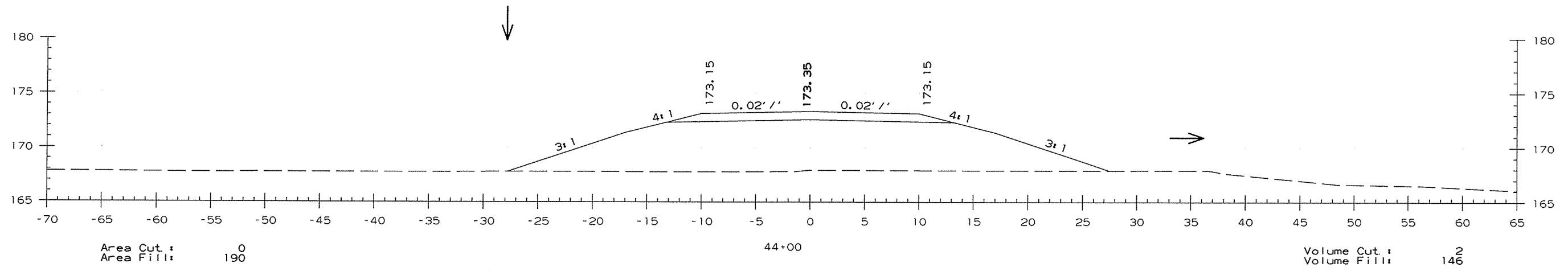
② CROSS SECTIONS



6/10/2013 r020419_crs.dgn

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
						JOB NO. 020419	89	90

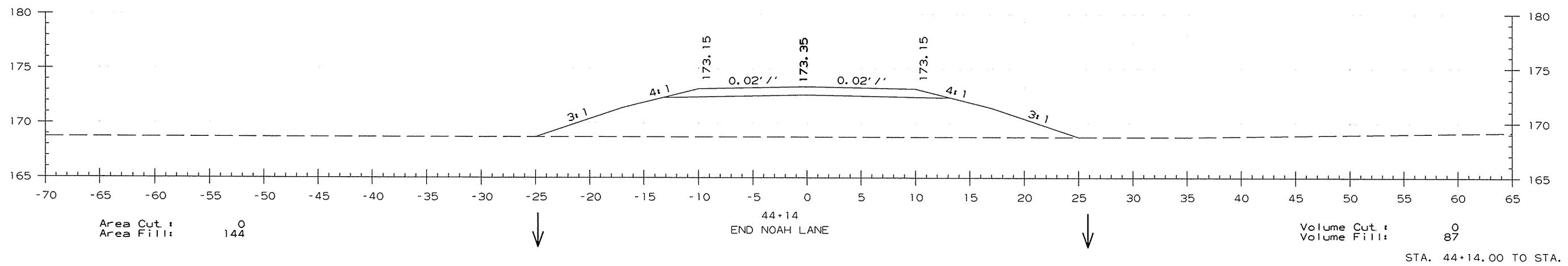
2 CROSS SECTIONS



STA. 43+72.00 TO STA. 44+00.00

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
						JOB NO.	020419	90

② CROSS SECTIONS



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