

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|--------------------|--------|--------------------|-----------|--------------|
| | | | | 6 | ARK. | | | |
| | | | | JOB NO. | 061084 | | 1 | 126 |

② UPRR & PINE ST. STR. & APPRS. (DONALDSON) (S)

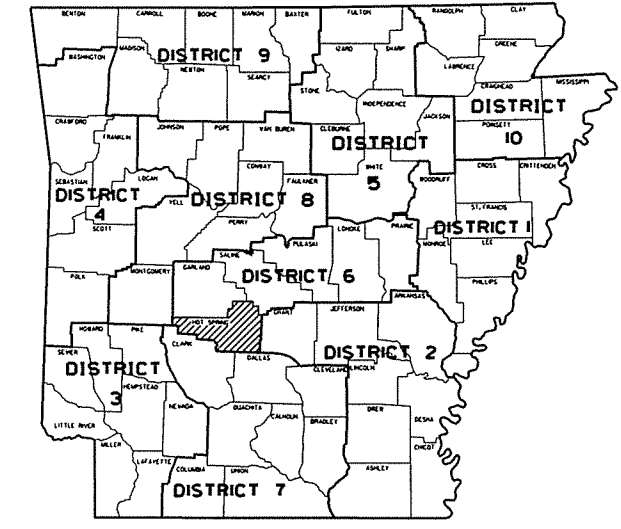
ARKANSAS STATE HIGHWAY AND TRANSPORTATION DEPARTMENT
CONSTRUCTION PLANS FOR STATE HIGHWAY

UPRR & PINE ST. STR.
& APPRS. (DONALDSON) (S)

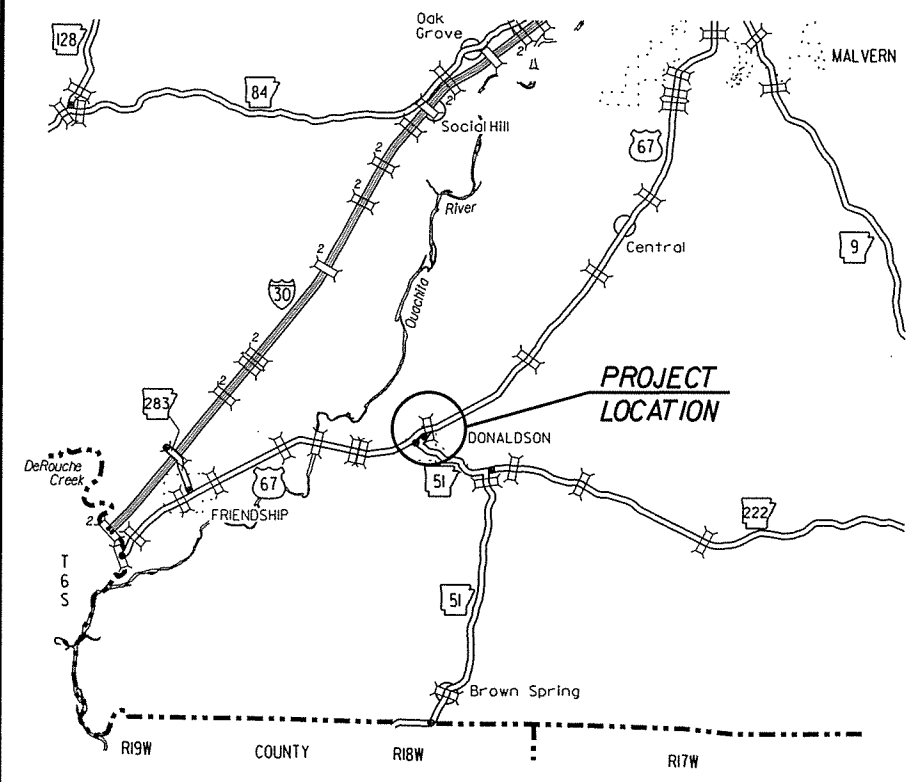
HOT SPRING COUNTY
ROUTE 67 SECTION 7

JOB 061084

FED. AID PROJ. STPF-0030(16)



ARK. HWY. DIST. NO. 6



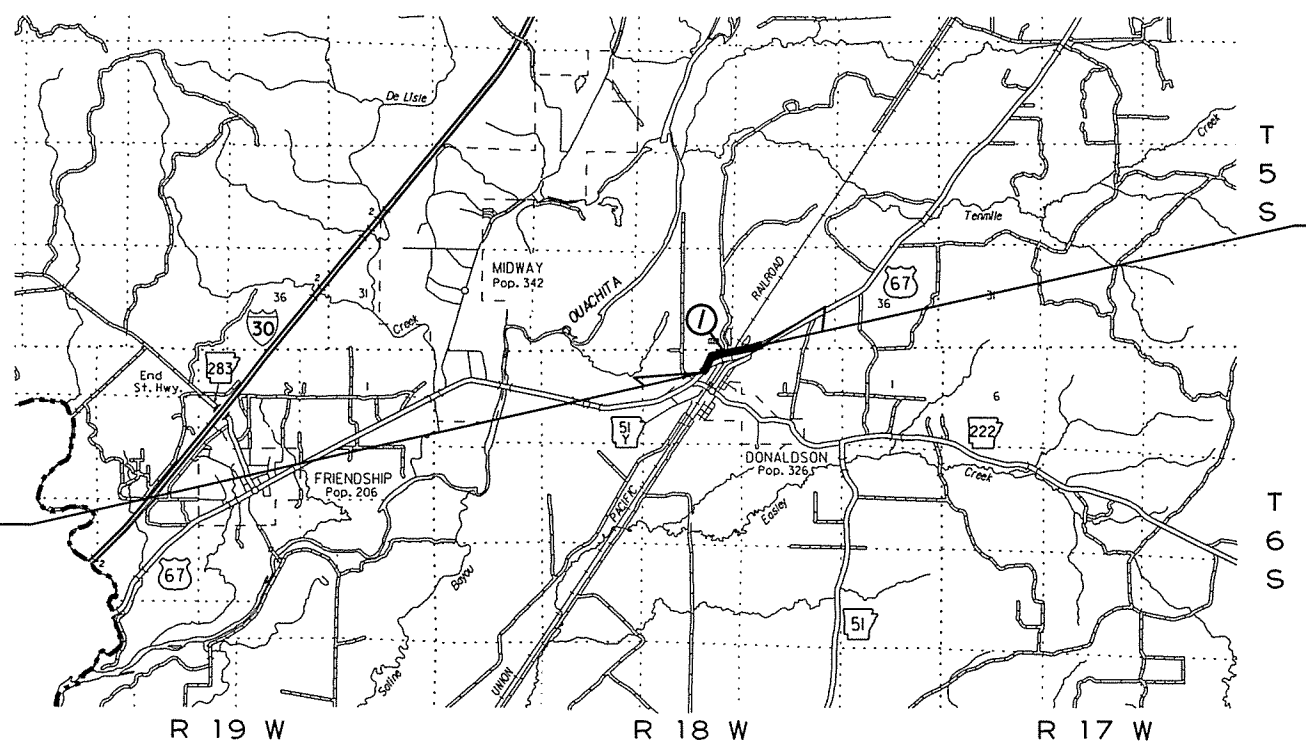
VICINITY MAP

NOT TO SCALE

BRIDGE CONSTRUCTION DATA

- ① STA. 224+12.93 BRIDGE END
BRIDGE NO. 07319
240'-0" CONT. COMP. PLATE GIRDER UNIT (120'-120')
380'-0" CONT. COMP. PLATE GIRDER UNIT (114'-152'-114')
140'-0" CONT. COMP. W-BEAM UNIT (70'-70')
40'-0" CLEAR ROADWAY
762'-1 3/4" TOTAL BRIDGE LENGTH
STA. 231+75.07 BRIDGE END

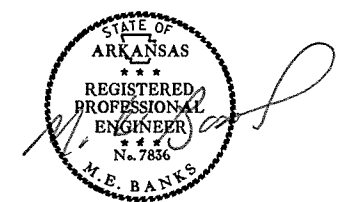
STA. 210+50.00
BEGIN JOB 061084
LOG MILE 6.68



STA. 241+64.00
END JOB 061084



APPROVED



11-13-15
DEPUTY DIRECTOR
AND CHIEF ENGINEER

| | BEGIN PROJECT | MID-POINT OF PROJECT | END PROJECT |
|-----------|---------------|----------------------|-------------|
| LATITUDE | N 34°14'20" | N 34°14'28" | N 34°14'33" |
| LONGITUDE | W 92°55'30" | W 92°55'14" | W 92°54'55" |

| | GROSS LENGTH OF PROJECT | 3114.00 | FEET OR | 0.590 | MILES |
|-----------------|-------------------------|---------|---------|-------|-------|
| NET " " ROADWAY | 2351.86 | " " | 0.446 | " " | |
| NET " " BRIDGES | 762.14 | " " | 0.144 | " " | |
| NET " " PROJECT | 3114.00 | " " | 0.590 | " " | |

P.E. 061084

7-22-2015

061084.DGN

INDEX OF SHEETS

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| | | | | JOB NO. | 061084 | | 2 | 126 |

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| 100 | PAVEMENT MARKING DETAILS | | PM-1 | 9-12-13 |
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NOTE: CROSS SECTIONS NOT NORMALLY INCLUDED IN PLANS SOLD TO PROSPECTIVE BIDDERS, BUT MAY BE HAD UPON REQUEST.

GOVERNING SPECIFICATIONS

ARKANSAS STATE HIGHWAY COMMISSION STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION, EDITION OF 2014, AND THE FOLLOWING SPECIAL PROVISIONS AND SUPPLEMENTAL SPECIFICATIONS:

| NUMBER | TITLE |
|------------|---|
| ERRATA | ERRATA FOR THE BOOK OF STANDARD SPECIFICATIONS |
| FHWA-1273 | REQUIRED CONTRACT PROVISIONS FEDERAL-AID CONSTRUCTION CONTRACTS |
| FHWA-1273 | SUPPLEMENT - EQUAL EMPLOYMENT OPPORTUNITY - NOTICE TO CONTRACTORS |
| FHWA-1273 | SUPPLEMENT - SPECIFIC EQUAL EMPLOYMENT OPPORTUNITY RESPONSIBILITIES (23 U.S.C. 140) |
| FHWA-1273 | SUPPLEMENT - EQUAL EMPLOYMENT OPPORTUNITY - GOALS AND TIMETABLES |
| FHWA-1273 | SUPPLEMENT - EQUAL EMPLOYMENT OPPORTUNITY - FEDERAL STANDARDS |
| FHWA-1273 | SUPPLEMENT - POSTERS AND NOTICES REQUIRED FOR FEDERAL-AID PROJECTS |
| FHWA-1273 | SUPPLEMENT - WAGE RATE DETERMINATION |
| 100-3 | CONTRACTOR'S LICENSE |
| 108-1 | LIQUIDATED DAMAGES |
| 400-1 | TACK COATS |
| 410-1 | CONSTRUCTION REQUIREMENTS AND ACCEPTANCE OF ASPHALT CONCRETE PLANT MIX COURSES |
| 604-1 | RETROREFLECTIVE SHEETING FOR TRAFFIC CONTROL DEVICES IN CONSTRUCTION ZONES |
| 606-1 | PIPE CULVERTS FOR SIDE DRAINS |
| 620-1 | MULCH COVER |
| JOB 061084 | BIDDING REQUIREMENTS AND CONDITIONS |
| JOB 061084 | BROADBAND INTERNET SERVICE FOR ASPHALT CONCRETE PLANT |
| JOB 061084 | BROADBAND INTERNET SERVICE FOR FIELD OFFICE |
| JOB 061084 | CONSTRUCTION IN SPECIAL FLOOD HAZARD AREAS |
| JOB 061084 | DIRECT TENSION INDICATORS FOR HIGH STRENGTH BOLT ASSEMBLIES |
| JOB 061084 | DISADVANTAGED BUSINESS ENTERPRISE BIDDER'S RESPONSIBILITIES |
| JOB 061084 | GOALS FOR DISADVANTAGED BUSINESS ENTERPRISE PARTICIPATION |
| JOB 061084 | HIGH PERFORMANCE PAVEMENT MARKING |
| JOB 061084 | INSURANCE, CONSTRUCTION, AND FLAGGING REQUIREMENTS ON RAILROAD PROPERTY (UPRR) |
| JOB 061084 | MANDATORY ELECTRONIC CONTRACT |
| JOB 061084 | NESTING SITES OF MIGRATORY BIRDS |
| JOB 061084 | OFF-SITE RESTRAINING CONDITIONS FOR BATS |
| JOB 061084 | PARTNERING REQUIREMENTS |
| JOB 061084 | PLASTIC PIPE |
| JOB 061084 | SHORING FOR CULVERTS |
| JOB 061084 | SOIL STABILIZATION |
| JOB 061084 | SPECIAL SAFETY REQUIREMENTS FOR BRIDGES |
| JOB 061084 | STORM WATER POLLUTION PREVENTION PLAN |
| JOB 061084 | SUBMISSION OF ASPHALT CONCRETE HOT MIX ACCEPTANCE TEST RESULTS |
| JOB 061084 | UTILITY ADJUSTMENTS |
| JOB 061084 | VALUE ENGINEERING |
| JOB 061084 | WARM MIX ASPHALT |

GENERAL NOTES

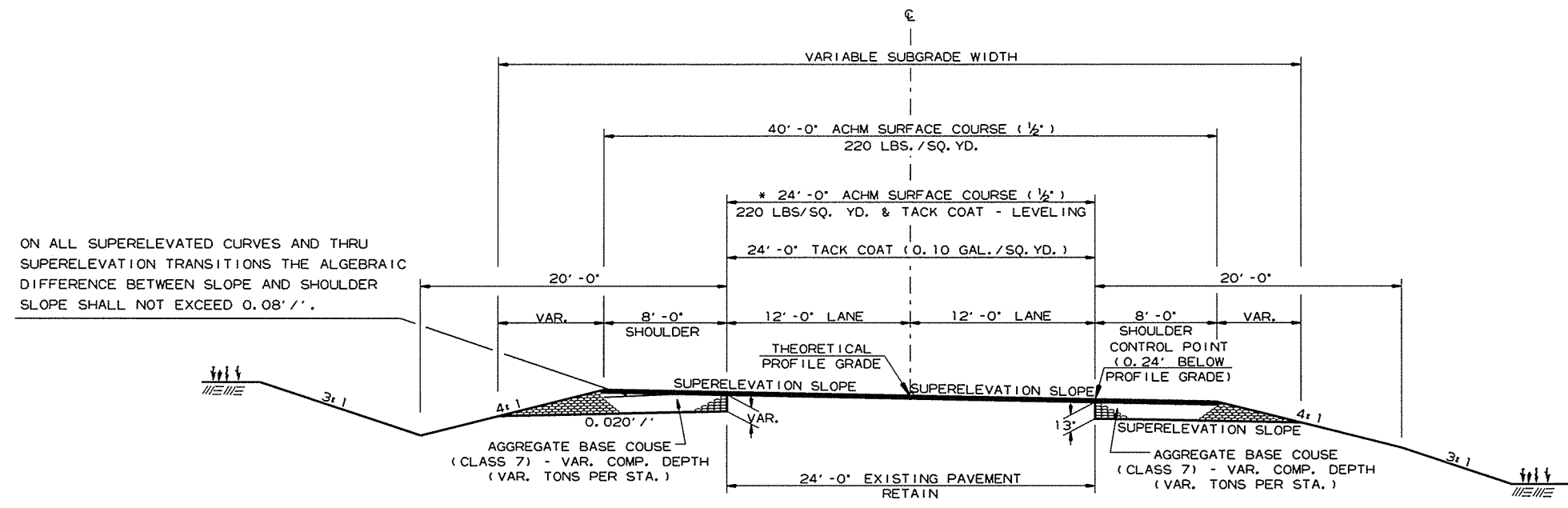
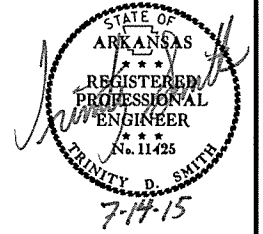
- GRADE LINE DENOTES FINISHED GRADE WHERE SHOWN ON PLANS.
- ALL PIPE LINES, POWER, TELEPHONE, AND TELEGRAPH LINES TO BE MOVED OR LOWERED BY THE RESPECTIVE OWNERS AS PER AGREEMENT WITH SUCH OWNERS.
- ANY EQUIPMENT OR APPURTENANCE THAT INTERFERES WITH THE PROPOSED CONSTRUCTION AND WHICH MAY BE THE PROPERTY OF UTILITY SERVICE ORGANIZATIONS SHALL BE MOVED BY THE OWNERS UNLESS OTHERWISE PROVIDED.
- THE CONTRACTOR SHALL BE RESPONSIBLE FOR MAINTAINING U. S. MAILBOXES WITHIN THE PROJECT LIMITS IN SUCH A MANNER THAT THE PUBLIC MAY RECEIVE CONTINUED MAIL SERVICE. PAYMENT WILL BE CONSIDERED INCLUDED IN THE PRICE BID FOR THE VARIOUS BID ITEMS.
- ALL LAND MONUMENTS LOCATED WITHIN THE CONSTRUCTION AREA SHALL BE PROTECTED IN ACCORDANCE WITH SECTION 107.12 OF THE STANDARD SPECIFICATIONS.
- ALL TREES THAT DO NOT DIRECTLY INTERFERE WITH THE PROPOSED CONSTRUCTION SHALL BE SPARED AS DIRECTED BY THE ENGINEER. CARE AND DISCRETION SHALL BE USED TO INSURE THAT ALL TREES NOT TO BE REMOVED SHALL BE HARMED AS LITTLE AS POSSIBLE DURING THE CONSTRUCTION OPERATIONS.
- THE CONTRACTOR SHALL BE RESPONSIBLE FOR PROVIDING A FENCE TO CONTROL LIVESTOCK IN AREAS WHERE PASTURES ARE SEVERED. WIRE FENCE MAY BE CONSTRUCTED INITIALLY, OR IN LIEU THEREOF, THE CONTRACTOR AT HIS OWN EXPENSE, MAY ELECT TO PROVIDE TEMPORARY FENCING SUITABLE TO CONTAIN LIVESTOCK.
- THIS PROJECT IS COVERED UNDER A SECTION 404 NATIONWIDE 14 PERMIT. REFER TO SECTION 110 OF THE STANDARD SPECIFICATIONS, EDITION OF 2014, FOR PERMIT REQUIREMENTS.
- ALL FLEXIBLE BASE AND ASPHALTIC PAVEMENTS REMOVED SHALL BE PAID FOR UNDER THE ITEM NO. 210 - UNCLASSIFIED EXCAVATION.
- THE EXISTING ASPHALT PAVEMENT TO BE REMOVED FROM THE REMAINING PAVEMENT SHALL BE SEPARATED BY SAWING ALONG A NEAT LINE. AFTER SAWING, THE PAVEMENT TO BE REMOVED SHALL BE CAREFULLY REMOVED IN A MANNER THAT WILL NOT DAMAGE THE PAVEMENT THAT IS TO REMAIN. ANY DAMAGE OF THE ASPHALT PAVEMENT THAT IS TO REMAIN IN PLACE SHALL BE REPAIRED AT THE CONTRACTOR'S EXPENSE.



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② TYPICAL SECTIONS OF IMPROVEMENT



ON ALL SUPERELEVATED CURVES AND THRU SUPERELEVATION TRANSITIONS THE ALGEBRAIC DIFFERENCE BETWEEN SLOPE AND SHOULDER SLOPE SHALL NOT EXCEED 0.08'/'.

* TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER

TYPICAL SECTION OF IMPROVEMENT
HWY. 67 - SUPERELEVATION - NOTCH & WIDENING

STA. 210+50.00 - STA. 215+50.00
STA. 240+00.00 - STA. 241+64.00

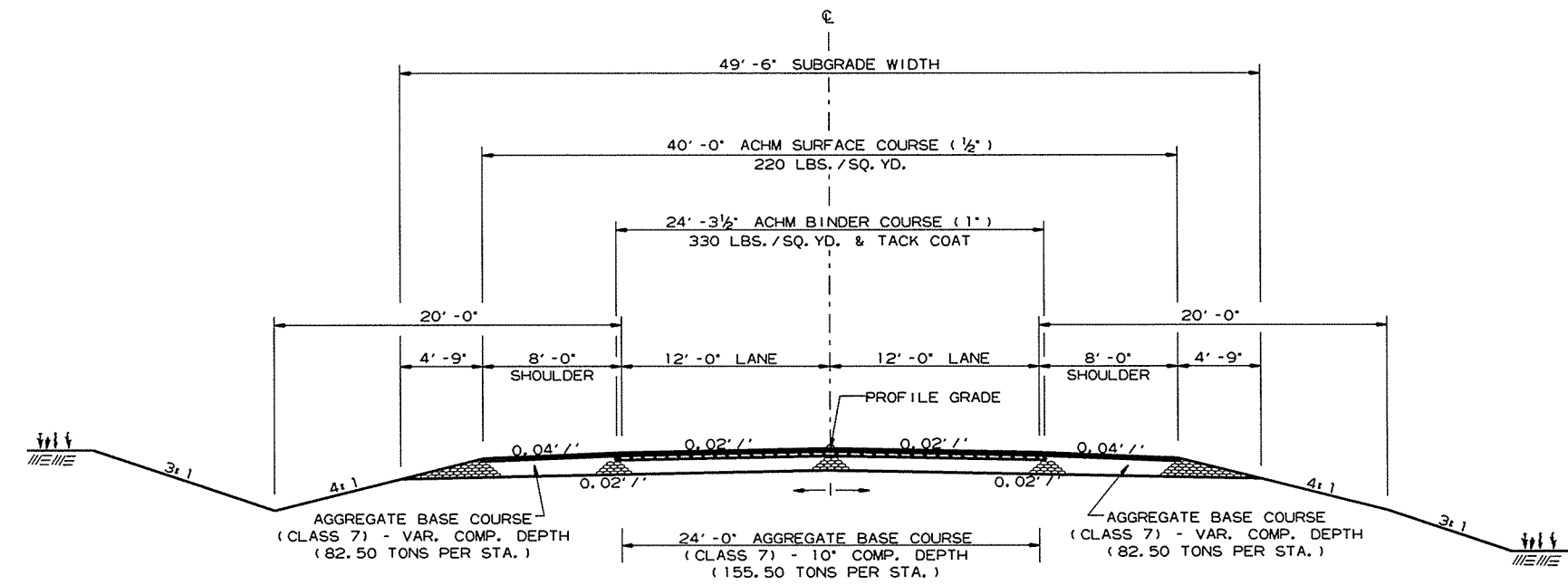
NOTES:
THE THICKNESS OF AGGREGATE BASE COURSE SHALL BE WITHIN PLUS OR MINUS ONE INCH OF THE PLAN THICKNESS SHOWN. THE CONTRACTOR WILL CORRECT ANY DEFICIENT THICKNESS THAT DOES NOT MEET TOLERANCE INDICATED. PAYMENT WILL NOT BE MADE FOR MATERIAL PLACED IN EXCESS OF THE TOLERANCE INDICATED.

REFER TO CROSS SECTIONS FOR DEVIATIONS FROM NORMAL SLOPES. NO CHANGES SHALL BE MADE FROM THE PLANNED SLOPES WITHOUT THE APPROVAL OF THE ENGINEER.

THE FINAL 2" OF SURFACE COURSE IS TO BE PLACED AFTER ALL OTHER COURSES HAVE BEEN LAID. LONGITUDINAL JOINTS SHALL BE AT LANE LINES.

ASPHALT FOR LEVELING OF EXISTING PAVEMENT SHALL BE PLACED ONLY IF AND WHERE DIRECTED BY THE ENGINEER. CALCULATIONS FOR THE AMOUNT OF LEVELING AND/OR LEVELING OPERATIONS SHALL BE PERFORMED BEFORE CONSTRUCTING NOTCH AND WIDENING. CALCULATIONS WILL NOT BE PAID FOR DIRECTLY BUT PAYMENT WILL BE CONSIDERED INCLUDED IN THE VARIOUS PAY ITEMS.

WITH APPROVAL OF THE ENGINEER, THE CONTRACTOR WILL BE ALLOWED TO SUBSTITUTE, AT NO ADDITIONAL COST TO THE DEPARTMENT, THE FIRST LIFT OF ACHM SURFACE COURSE (1/2") IN LIEU OF AGGREGATE BASE COURSE ON THE SHOULDERS.



TYPICAL SECTION OF IMPROVEMENT
HWY. 67 - NORMAL CROWN - FULL DEPTH

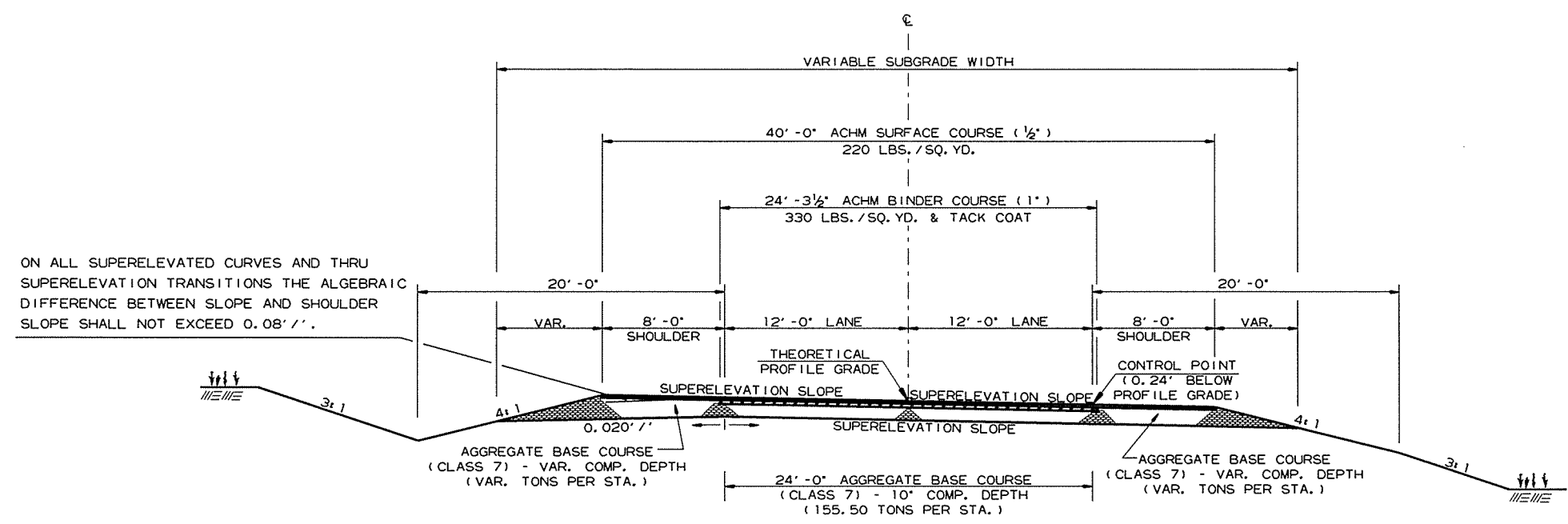
STA. 224+00.00 - STA. 224+12.93
STA. 231+75.07 - STA. 233+84.09

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② TYPICAL SECTIONS OF IMPROVEMENT



TYPICAL SECTION OF IMPROVEMENT
 HWY. 67 - SUPERELEVATION - FULL DEPTH

STA. 215+50.00 - STA. 224+00.00
 STA. 233+84.09 - STA. 240+00.00

NOTES:
 THE THICKNESS OF AGGREGATE BASE COURSE SHALL BE WITHIN PLUS OR MINUS ONE INCH OF THE PLAN THICKNESS SHOWN. THE CONTRACTOR WILL CORRECT ANY DEFICIENT THICKNESS THAT DOES NOT MEET TOLERANCE INDICATED. PAYMENT WILL NOT BE MADE FOR MATERIAL PLACED IN EXCESS OF THE TOLERANCE INDICATED.

REFER TO CROSS SECTIONS FOR DEVIATIONS FROM NORMAL SLOPES. NO CHANGES SHALL BE MADE FROM THE PLANNED SLOPES WITHOUT THE APPROVAL OF THE ENGINEER.

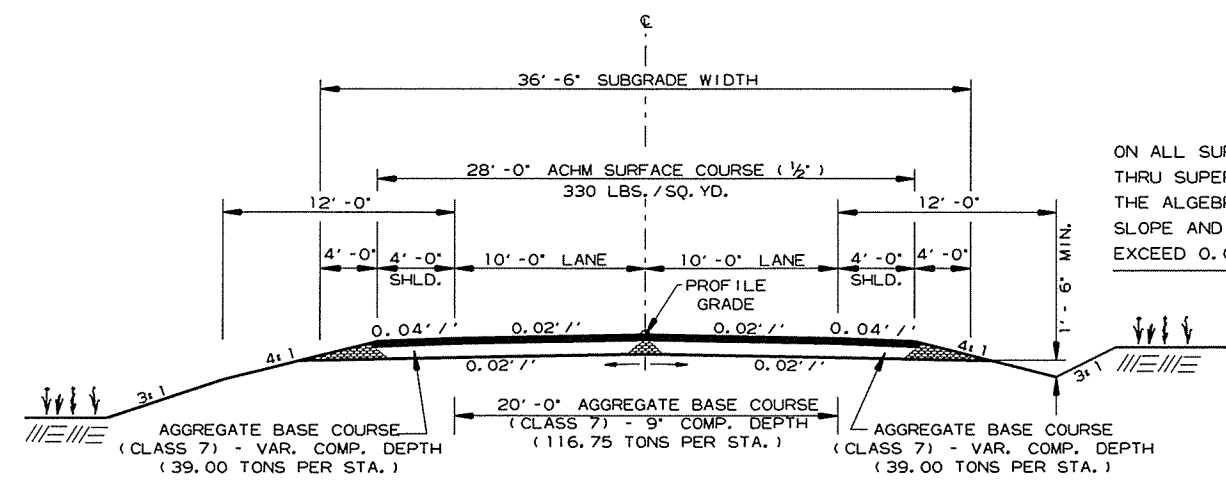
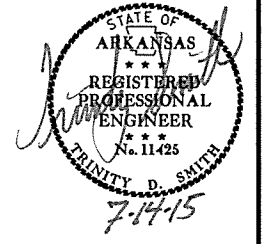
THE FINAL 2" OF SURFACE COURSE IS TO BE PLACED AFTER ALL OTHER COURSES HAVE BEEN LAID. LONGITUDINAL JOINTS SHALL BE AT LANE LINES.

7/6/2015

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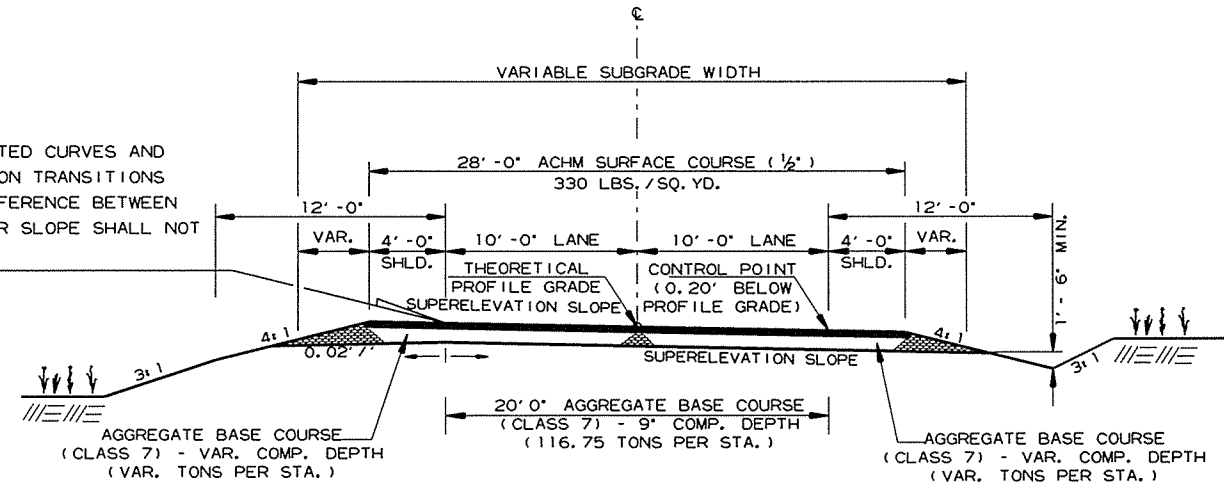
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2 TYPICAL SECTIONS OF IMPROVEMENT



TYPICAL SECTION OF IMPROVEMENT
HWY. 51 - NORMAL CROWN
STA. 502+07.40 - STA. 502+87.33
STA. 505+00.00 - STA. 505+14.50

ON ALL SUPERELEVATED CURVES AND THRU SUPERELEVATION TRANSITIONS THE ALGEBRAIC DIFFERENCE BETWEEN SLOPE AND SHOULDER SLOPE SHALL NOT EXCEED 0.08'/'.

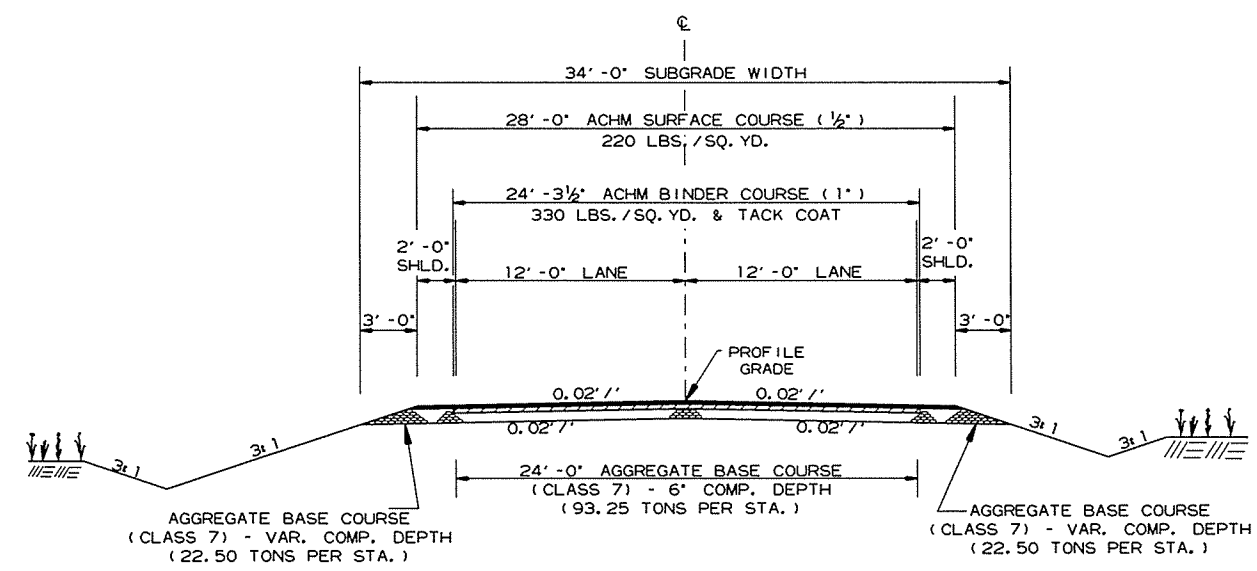


TYPICAL SECTION OF IMPROVEMENT
HWY. 51 - SUPERELEVATION
STA. 500+00.00 - STA. 502+07.40
STA. 502+87.33 - STA. 505+00.00

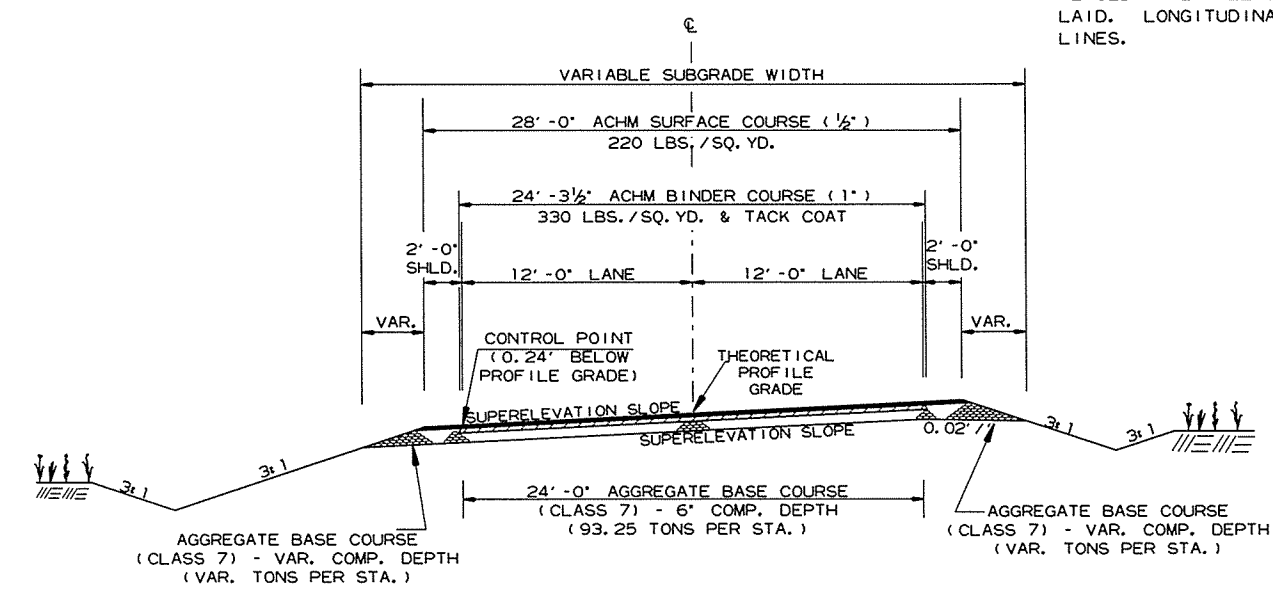
NOTES:
THE THICKNESS OF AGGREGATE BASE COURSE SHALL BE WITHIN PLUS OR MINUS ONE INCH OF THE PLAN THICKNESS SHOWN. THE CONTRACTOR WILL CORRECT ANY DEFICIENT THICKNESS THAT DOES NOT MEET TOLERANCE INDICATED. PAYMENT WILL NOT BE MADE FOR MATERIAL PLACED IN EXCESS OF THE TOLERANCE INDICATED.

REFER TO CROSS SECTIONS FOR DEVIATIONS FROM NORMAL SLOPES. NO CHANGES SHALL BE MADE FROM THE PLANNED SLOPES WITHOUT THE APPROVAL OF THE ENGINEER.

THE FINAL 2" OF SURFACE COURSE IS TO BE PLACED AFTER ALL OTHER COURSES HAVE BEEN LAID. LONGITUDINAL JOINTS SHALL BE AT LANE LINES.



TYPICAL SECTION OF IMPROVEMENT
DETOUR - NORMAL CROWN
STA. 400+00.00 - STA. 401+56.92
STA. 407+16.98 - STA. 408+06.49



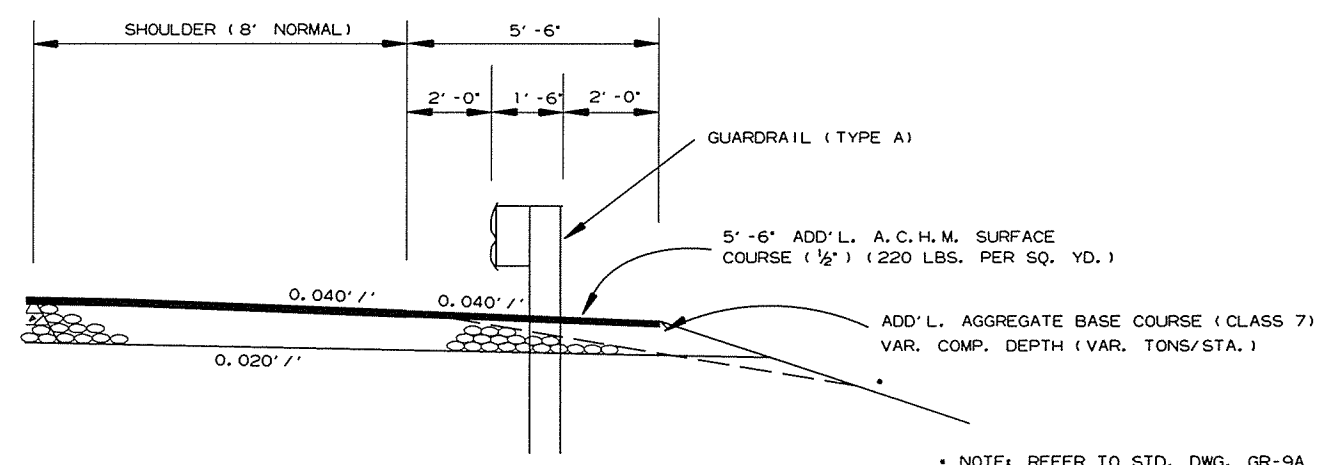
TYPICAL SECTION OF IMPROVEMENT
DETOUR - SUPERELEVATION
STA. 401+56.92 - STA. 407+16.98

7/6/2015

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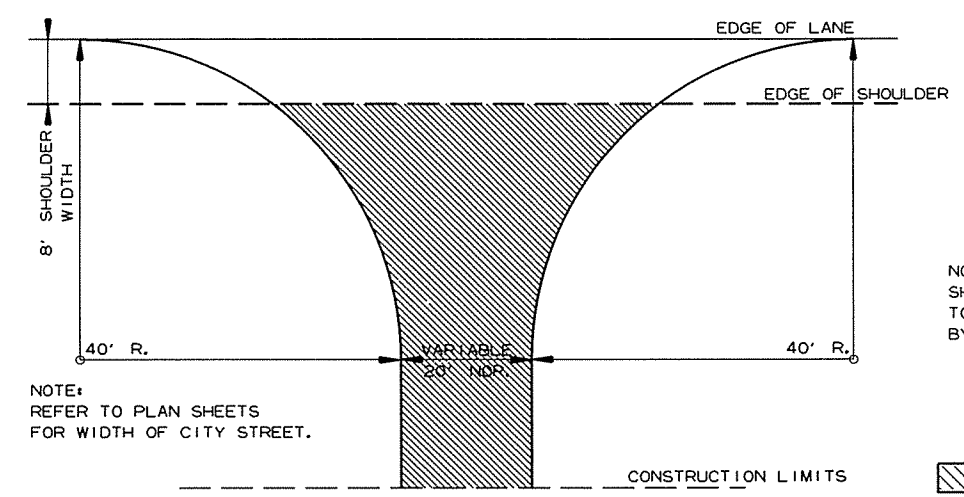
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| | | | | 6 | ARK. | | | |
| | | | | JOB NO. | 061084 | | 6 | 126 |

2 SPECIAL DETAILS



WIDENING FOR GUARDRAIL

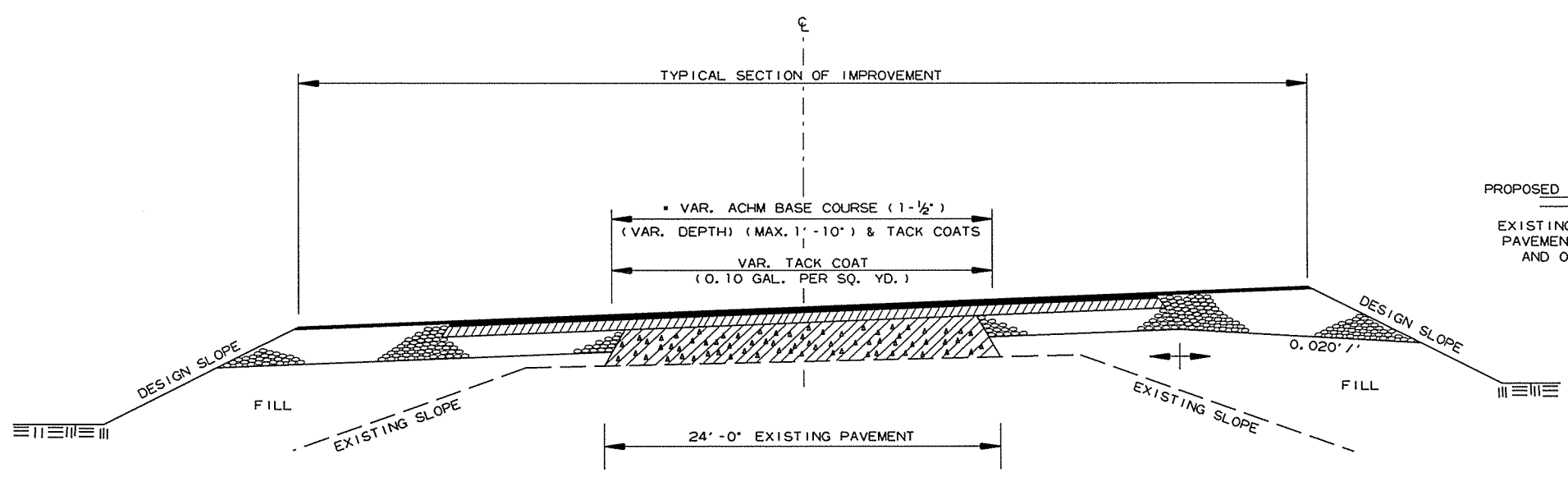
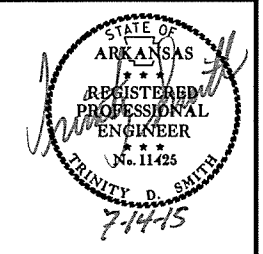
NOTE: REFER TO STD. DWG. GR-9A AND CROSS SECTIONS FOR SLOPE REQUIREMENTS BEHIND GUARDRAIL.



DETAIL FOR CO. RD. TURNOUT OPEN SHOULDER SECTION

NOTE: TURNOUTS AND PRIVATE DRIVES SHALL BE MODIFIED WHERE NECESSARY TO MEET LOCAL CONDITIONS AS DIRECTED BY THE ENGINEER.

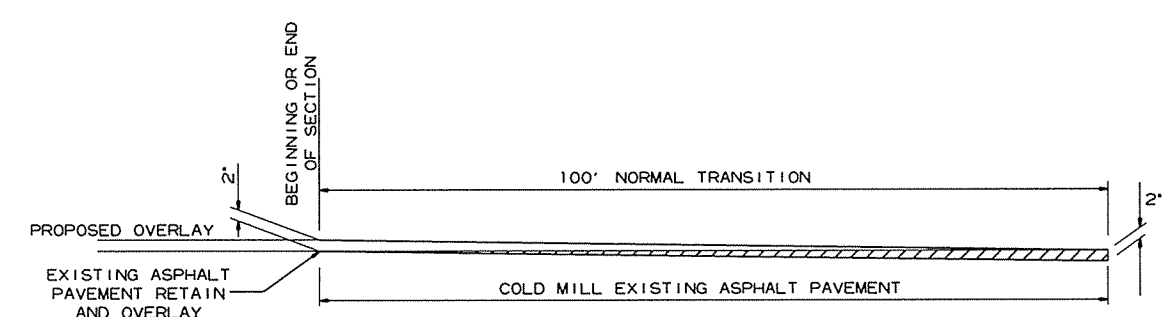
A.C.H.M SURFACE COURSE (1/2") (220 LBS. PER SQ. YD.) AND AGGREGATE BASE COURSE (CLASS 7) 7" COMP. DEPTH.



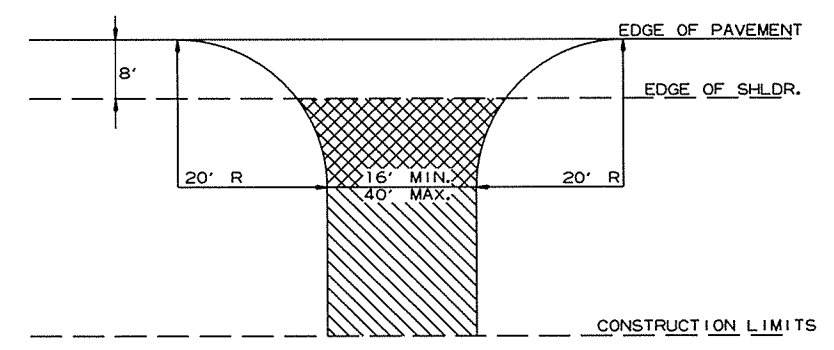
METHOD OF RAISING GRADE

10" AGGREGATE BASE COURSE (CLASS 7) TO BE REPLACED WITH A.C.H.M. BASE COURSE (1-1/2")

- NOTES:
- (1) THIS DETAIL TO BE USED ONLY IF AND WHERE DIRECTED BY THE ENGINEER.
 - (2) QUANTITIES FOR METHOD OF GRADE RAISE USING ASPHALT WERE CALCULATED ON THIS PROJECT AT LOCATIONS WHERE THE DISTANCE BETWEEN THE EXISTING ASPHALT ROADWAY AND THE PROPOSED SUBGRADE WAS ONE FOOT OR LESS.
 - (3) IN LOCATIONS WHERE THE DISTANCE BETWEEN THE PROPOSED SUBGRADE AND THE EXISTING ASPHALT ROADWAY IS MORE THAN ONE FOOT, SCARIFICATION OF THE EXISTING ASPHALT ROADWAY WILL BE REQUIRED AS STATED IN SECTION 210, SUBSECTION 210.09, OF THE STANDARD SPECIFICATIONS, EDITION OF 2014.



DETAIL FOR TRANSITIONS



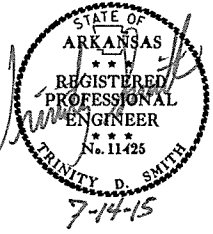
DETAIL FOR DRIVEWAY TURNOUTS (COLLECTORS)

ASPHALT CONCRETE HOT MIX SURFACE COURSE (220 LBS. PER SQ. YD.) AGGREGATE BASE COURSE (CLASS 7) 7" COMP. DEPTH IF ASPHALT DRIVE EXIST OR 6" CONCRETE IF CONCRETE DRIVE EXIST.

AGGREGATE BASE COURSE (CLASS 7) 9" COMP. DEPTH OR CONFORM TO EXISTING DRIVEWAY

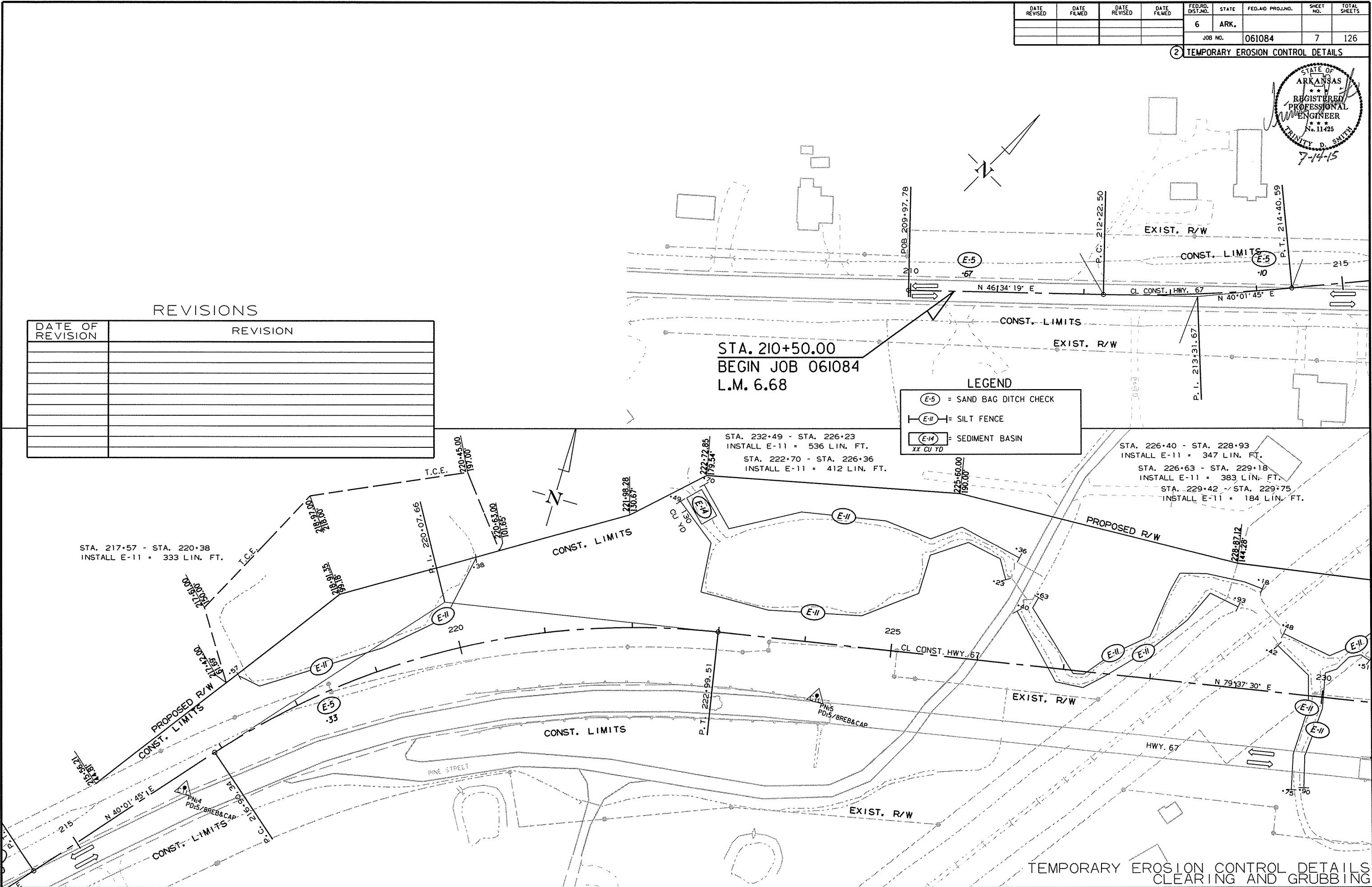
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2 TEMPORARY EROSION CONTROL DETAILS



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TEMPORARY EROSION CONTROL DETAILS
CLEARING AND GRUBBING

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2 TEMPORARY EROSION CONTROL DETAILS



LEGEND

- (E-5) = SAND BAG DITCH CHECK
- (E-II) = SILT FENCE
- (E-14) = SEDIMENT BASIN
XX CU YD

STA. 229+48 - STA. 231+08
INSTALL E-11 = 91 LIN. FT.
STA. 230+58 - STA. 231+21
INSTALL E-11 = 108 LIN. FT.

STA. 233+85 - STA. 238+48
INSTALL E-11 = 540 LIN. FT.

STA. 239+19 - STA. 240+59
INSTALL E-11 = 138 LIN. FT.

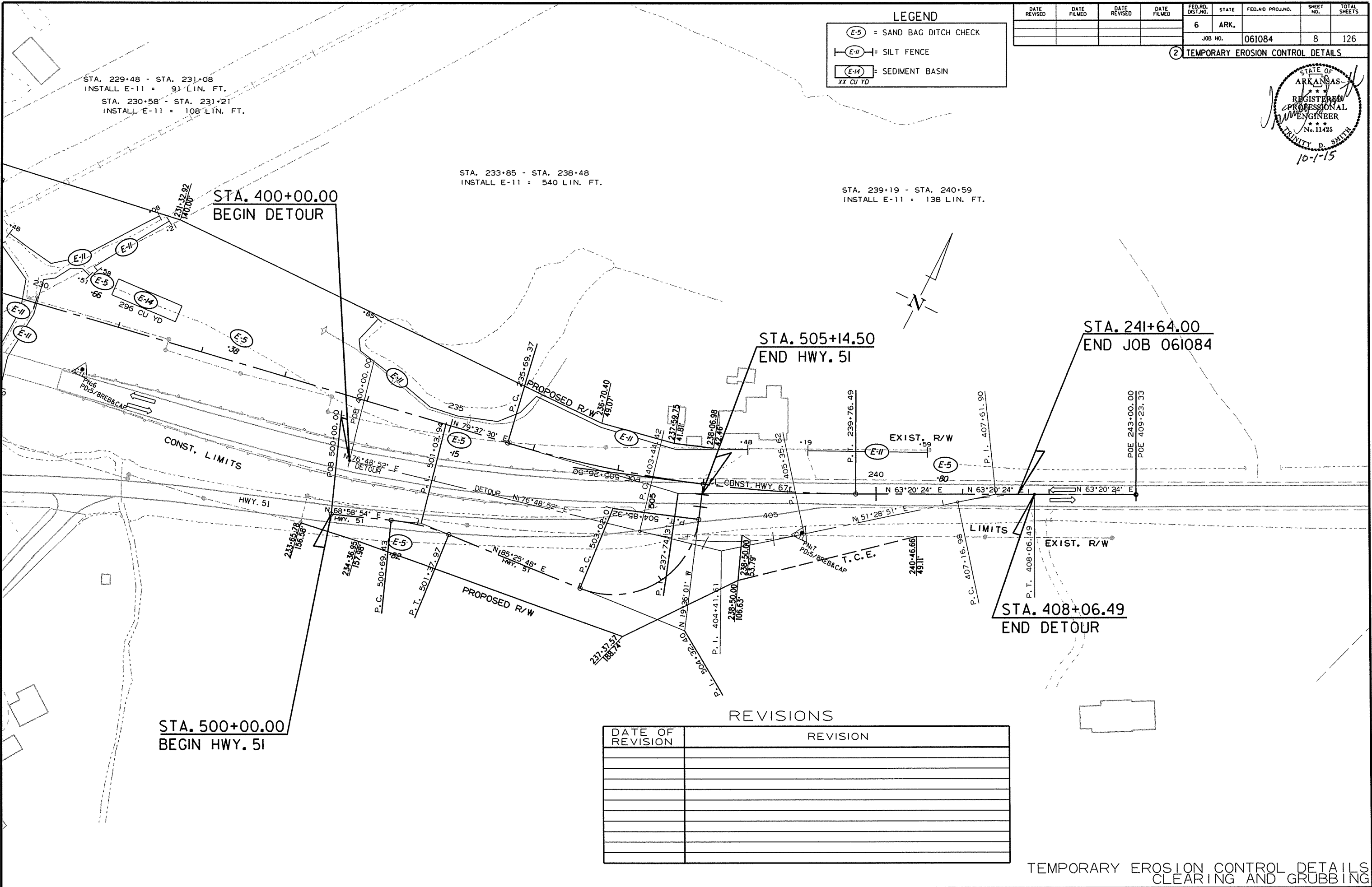
STA. 400+00.00
BEGIN DETOUR

STA. 505+14.50
END HWY. 51

STA. 241+64.00
END JOB 061084

STA. 408+06.49
END DETOUR

STA. 500+00.00
BEGIN HWY. 51



REVISIONS

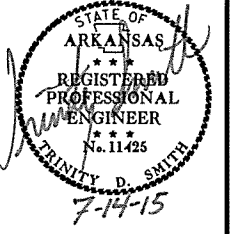
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TEMPORARY EROSION CONTROL DETAILS
CLEARING AND GRUBBING

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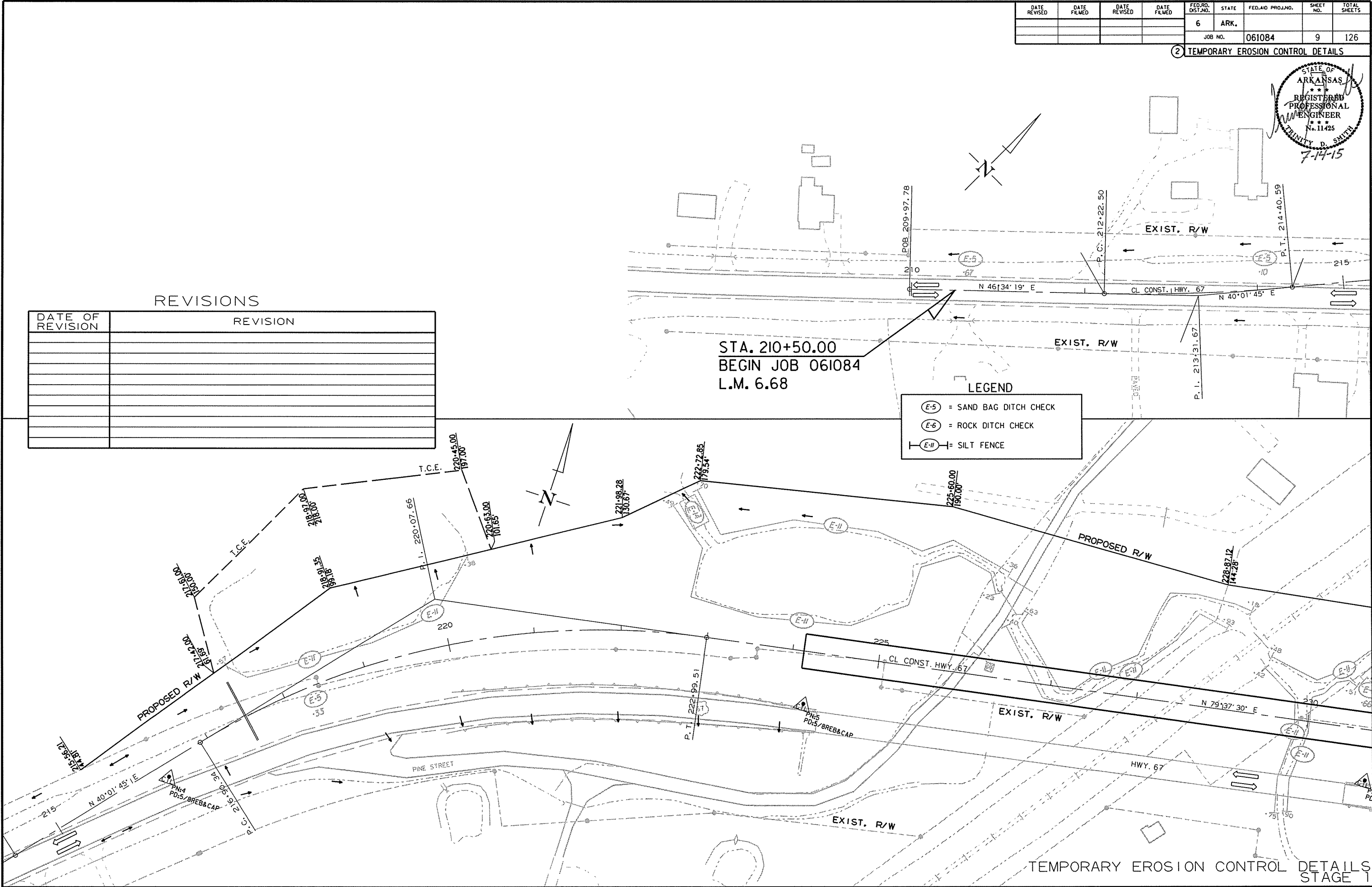
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2 TEMPORARY EROSION CONTROL DETAILS



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STA. 210+50.00
BEGIN JOB 061084
L.M. 6.68

LEGEND

- (E-5) = SAND BAG DITCH CHECK
- (E-6) = ROCK DITCH CHECK
- (E-11) = SILT FENCE

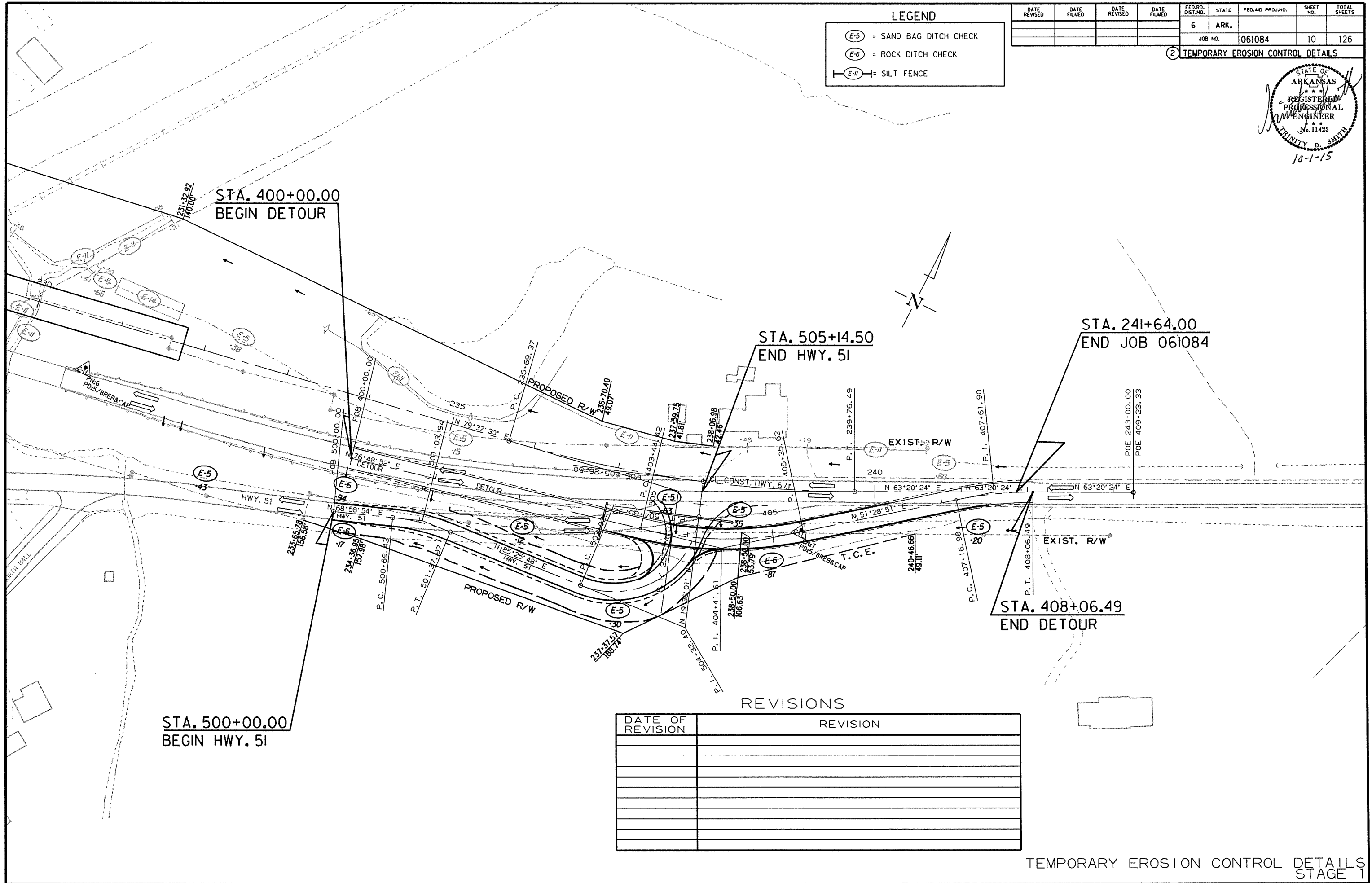
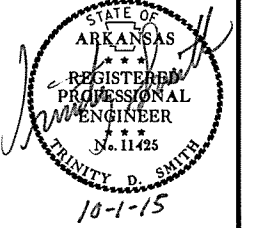
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LEGEND

- (E-5) = SAND BAG DITCH CHECK
- (E-6) = ROCK DITCH CHECK
- (E-11) = SILT FENCE

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
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| | | | | 6 | ARK. | | | |
| JOB NO. 061084 | | | | | | | 10 | 126 |

2 TEMPORARY EROSION CONTROL DETAILS

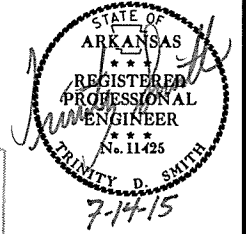


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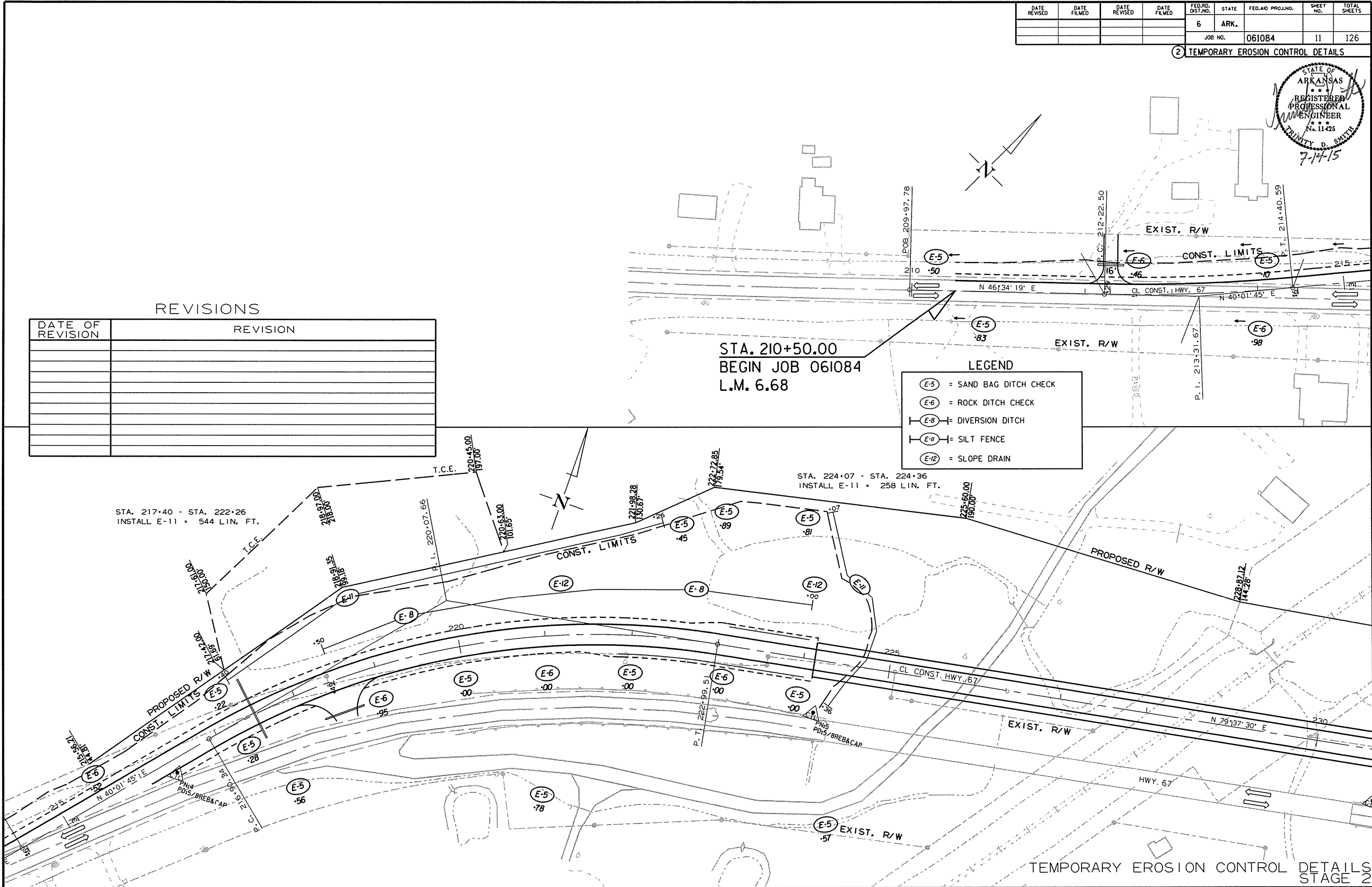
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| | | | | 6 | ARK. | | 11 | 126 |
| JOB NO. 061084 | | | | | | | | |

2 TEMPORARY EROSION CONTROL DETAILS



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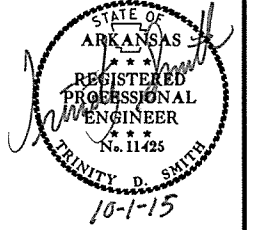
LEGEND

| | |
|--|------------------------|
| | = SAND BAG DITCH CHECK |
| | = ROCK DITCH CHECK |
| | = DIVERSION DITCH |
| | = SILT FENCE |
| | = SLOPE DRAIN |

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| | | | | 6 | ARK. | | 12 | 126 |
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2 TEMPORARY EROSION CONTROL DETAILS

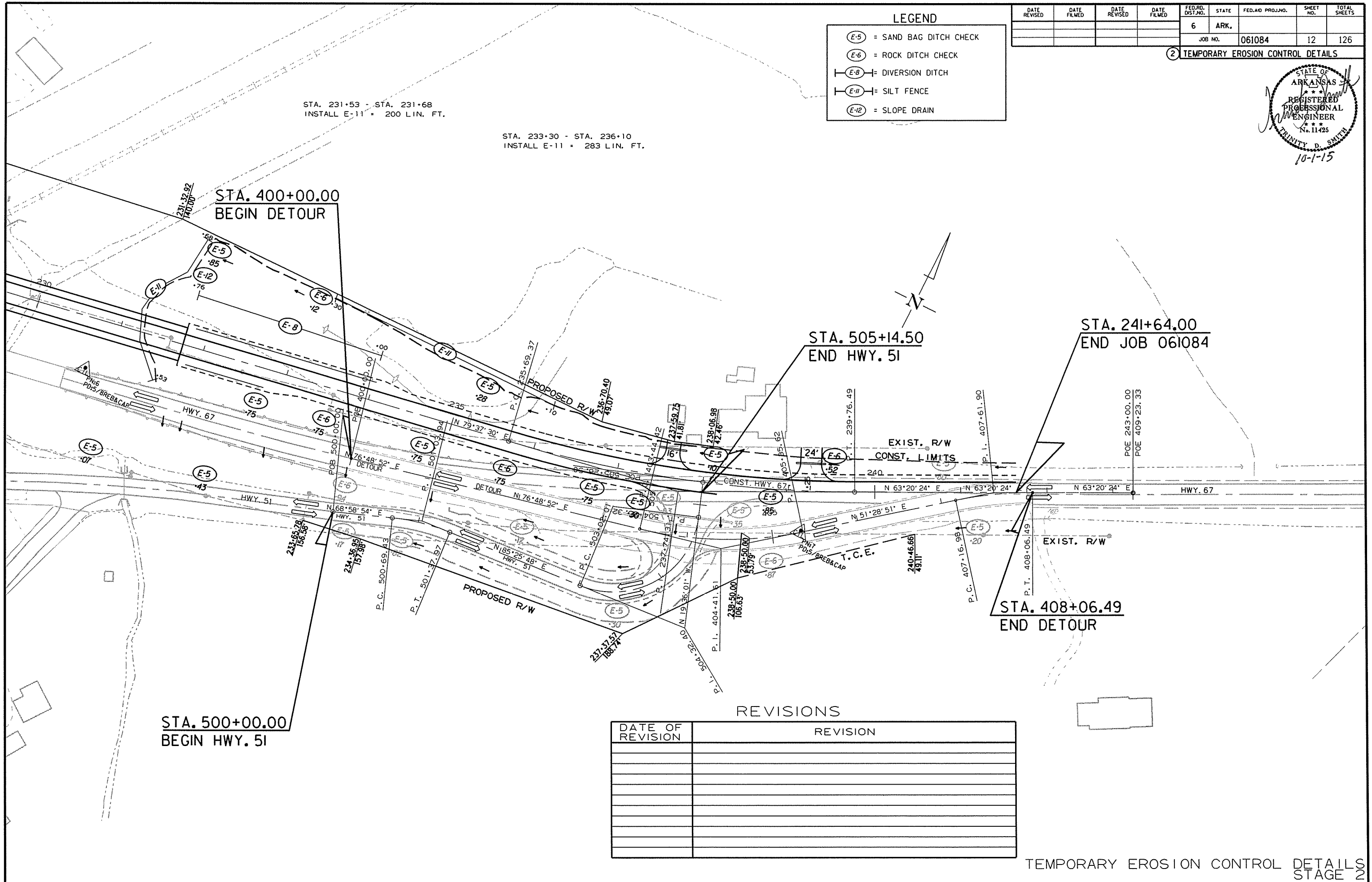


LEGEND

- (E-5) = SAND BAG DITCH CHECK
- (E-6) = ROCK DITCH CHECK
- (E-8) = DIVERSION DITCH
- (E-11) = SILT FENCE
- (E-12) = SLOPE DRAIN

STA. 231+53 - STA. 231+68
INSTALL E-11 = 200 LIN. FT.

STA. 293+30 - STA. 236+10
INSTALL E-11 = 283 LIN. FT.



STA. 400+00.00
BEGIN DETOUR

STA. 505+14.50
END HWY. 51

STA. 241+64.00
END JOB 061084

STA. 408+06.49
END DETOUR

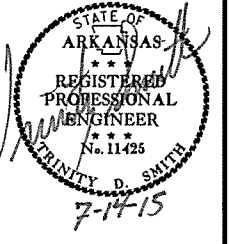
STA. 500+00.00
BEGIN HWY. 51

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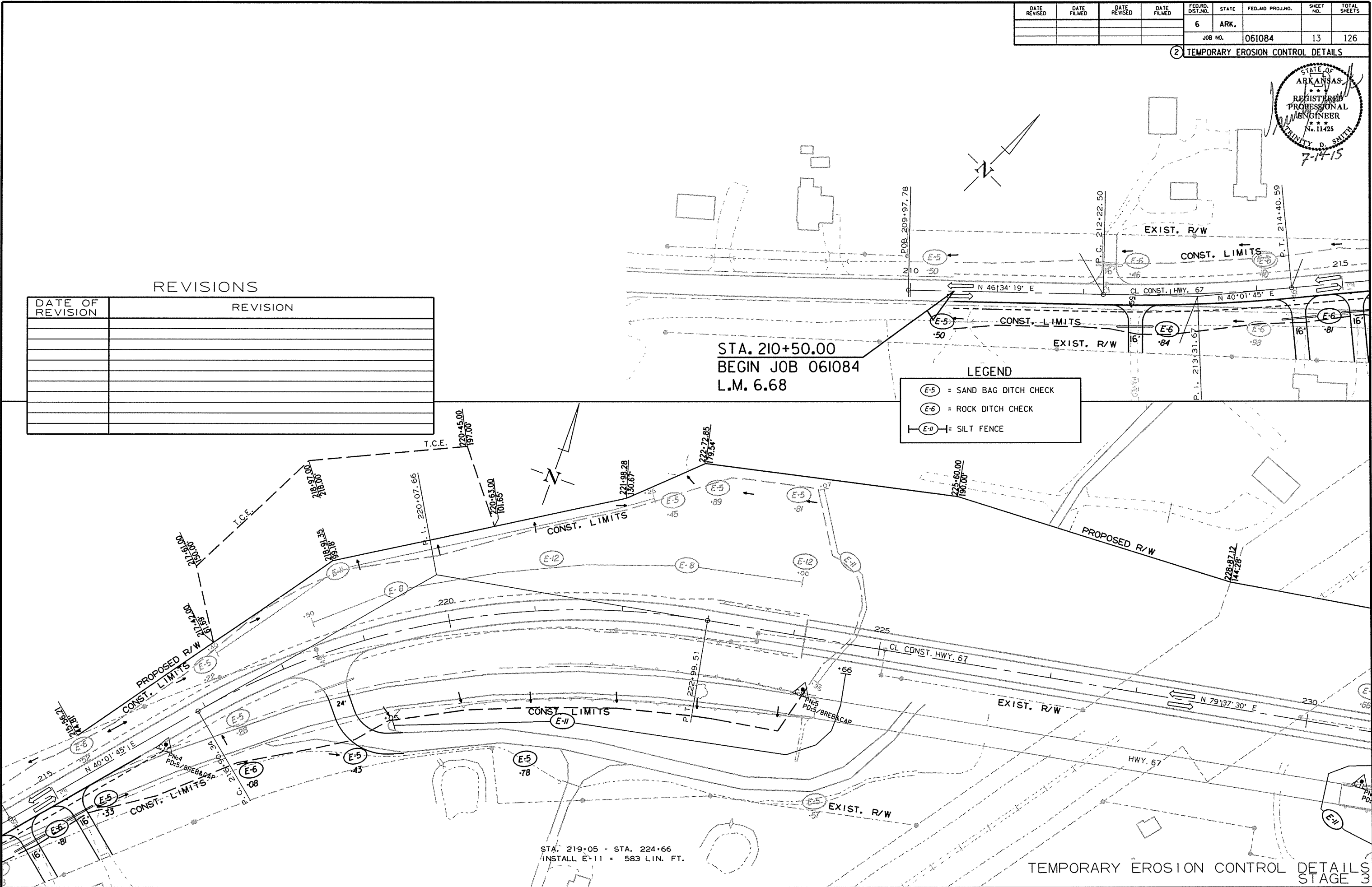
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| | | | | JOB NO. 061084 | | | | |

2 TEMPORARY EROSION CONTROL DETAILS



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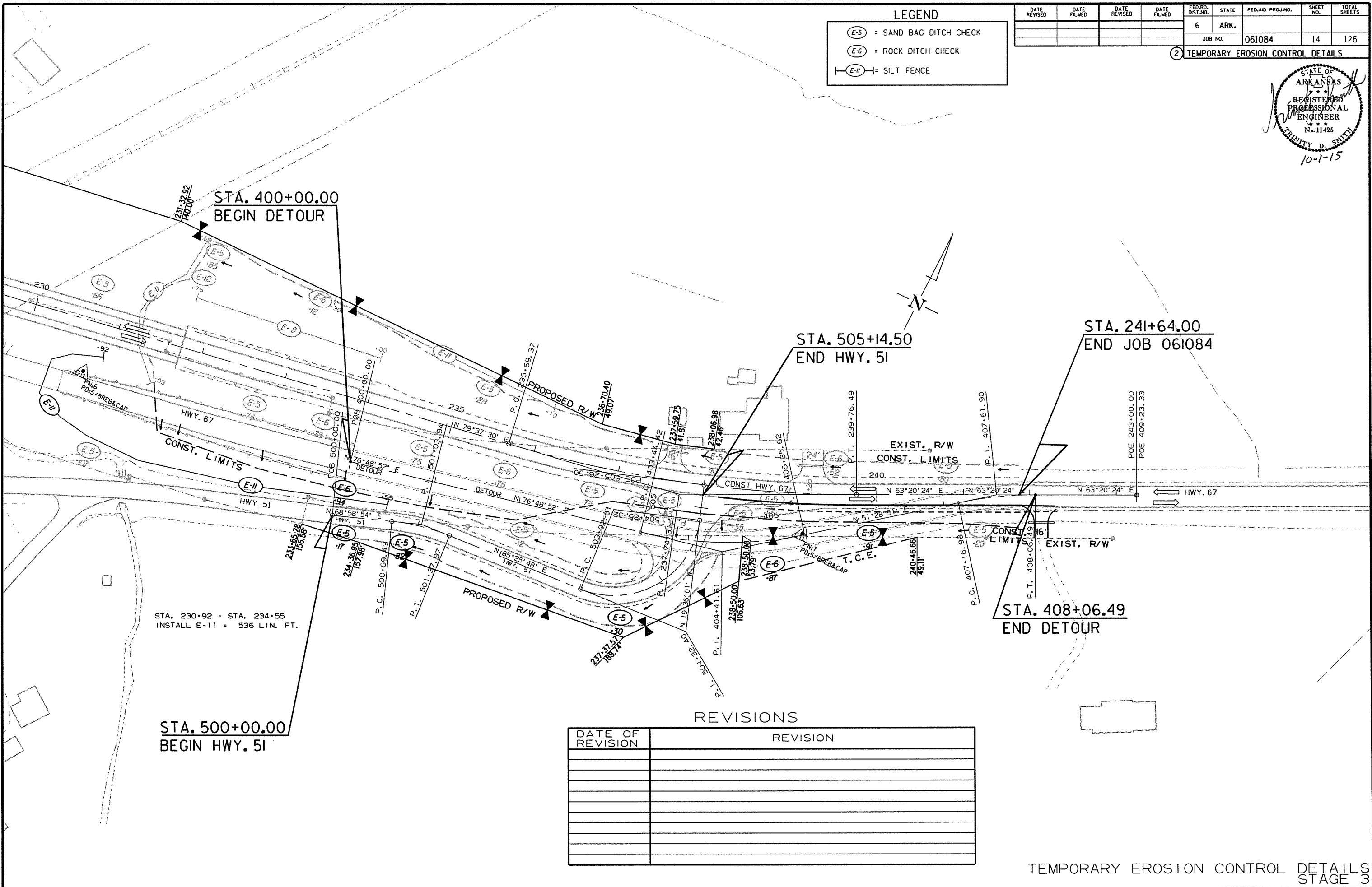
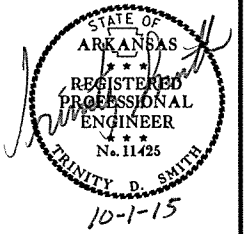
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LEGEND

- (E-5) = SAND BAG DITCH CHECK
- (E-6) = ROCK DITCH CHECK
- (E-11) = SILT FENCE

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
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| | | | | 6 | ARK. | | 14 | 126 |

2 TEMPORARY EROSION CONTROL DETAILS



STA. 400+00.00
BEGIN DETOUR

STA. 505+14.50
END HWY. 51

STA. 241+64.00
END JOB 061084

STA. 408+06.49
END DETOUR

STA. 230+92 - STA. 234+55
INSTALL E-11 = 536 LIN. FT.

STA. 500+00.00
BEGIN HWY. 51

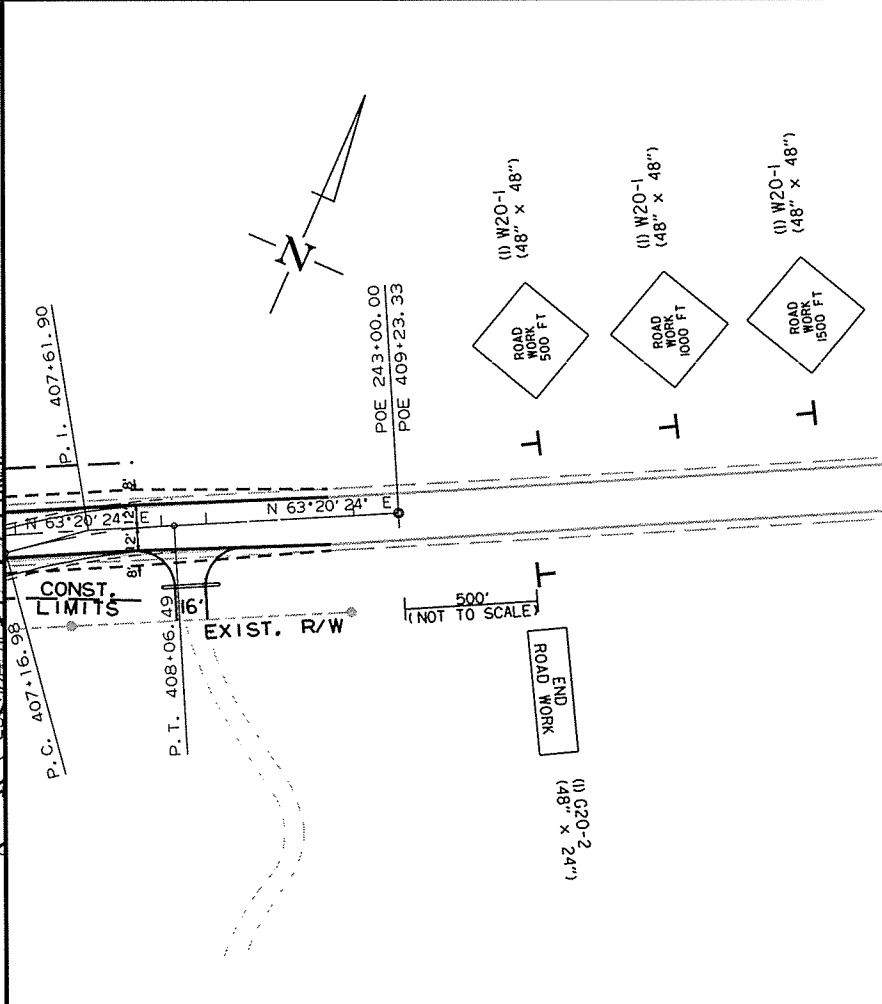
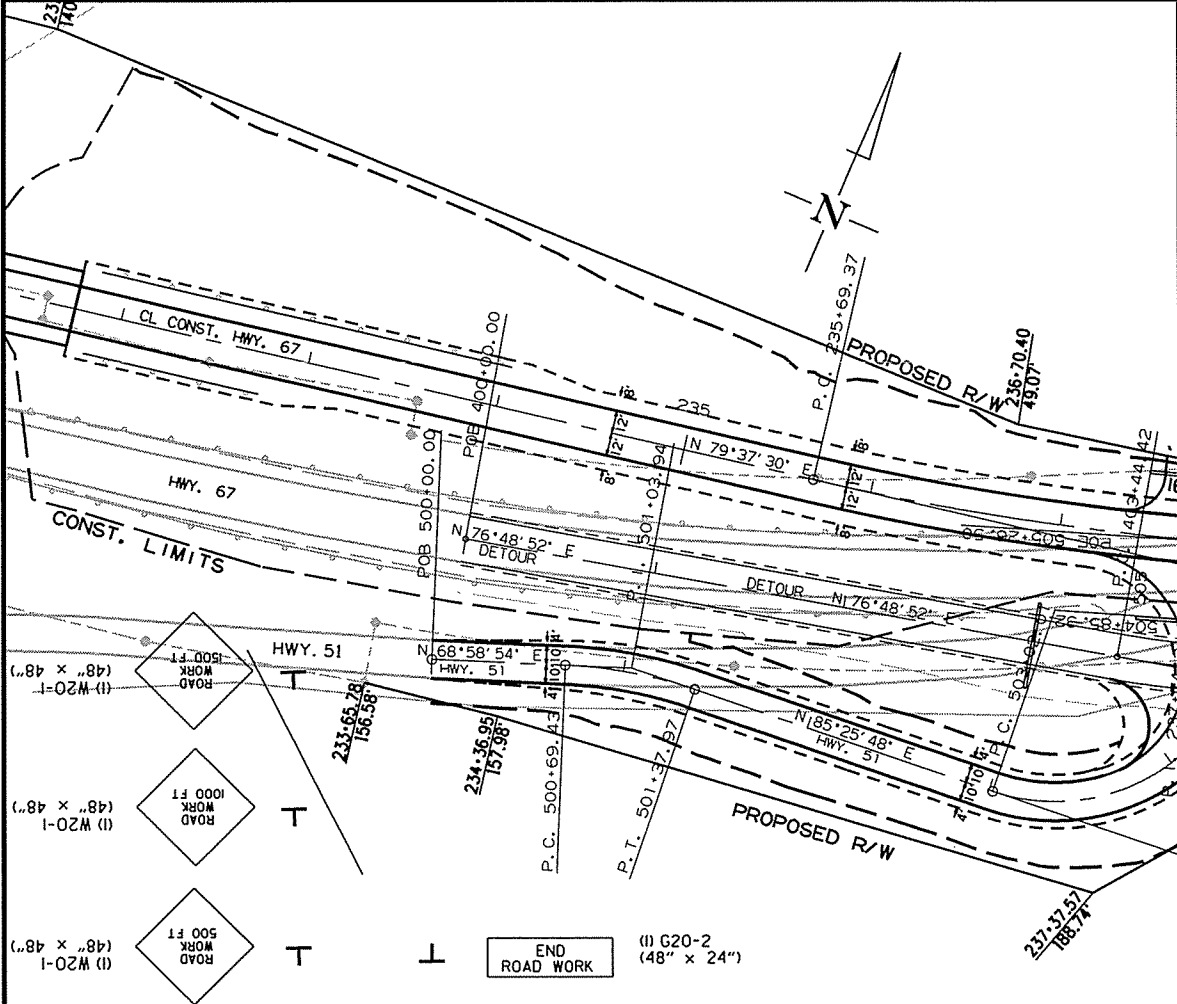
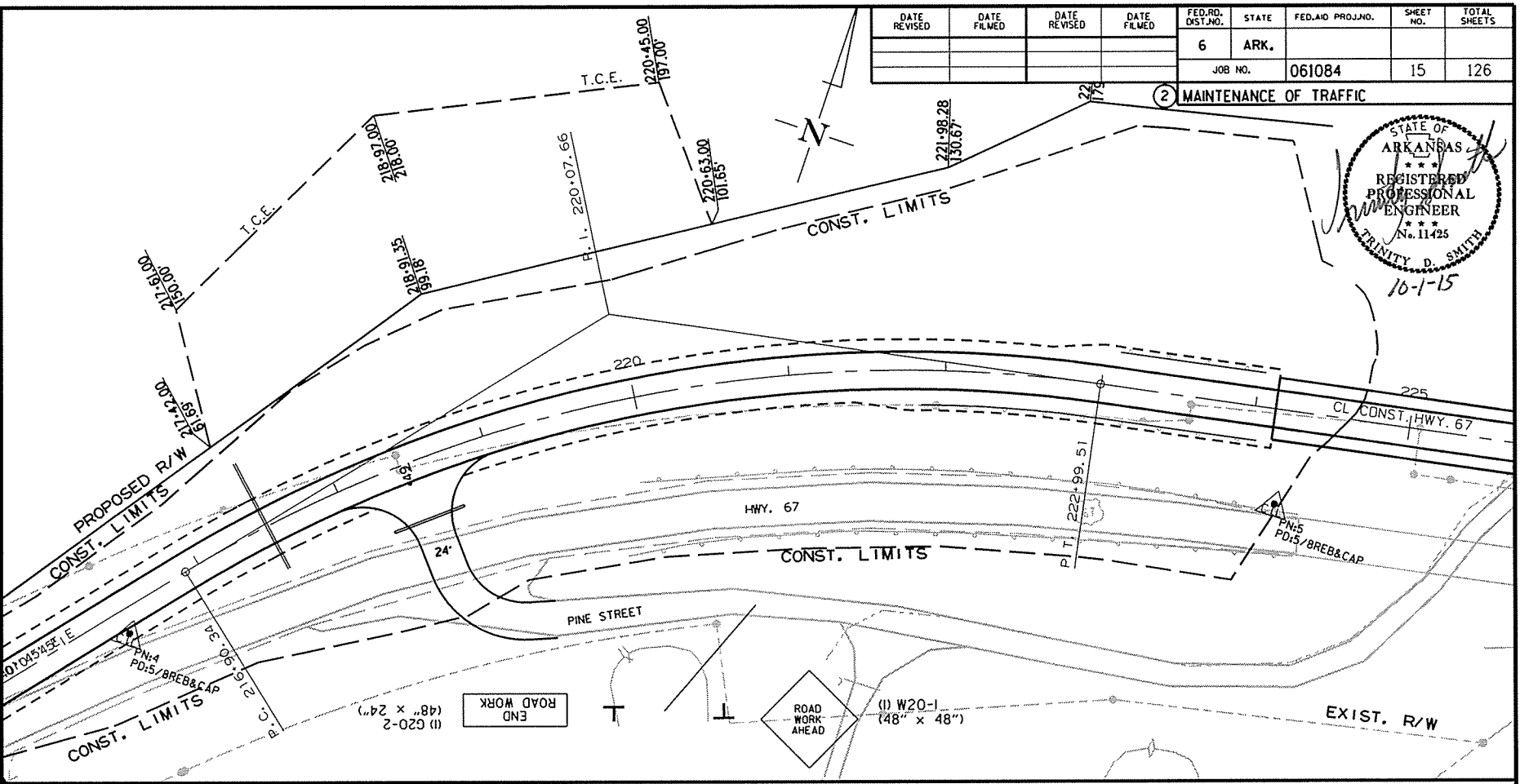
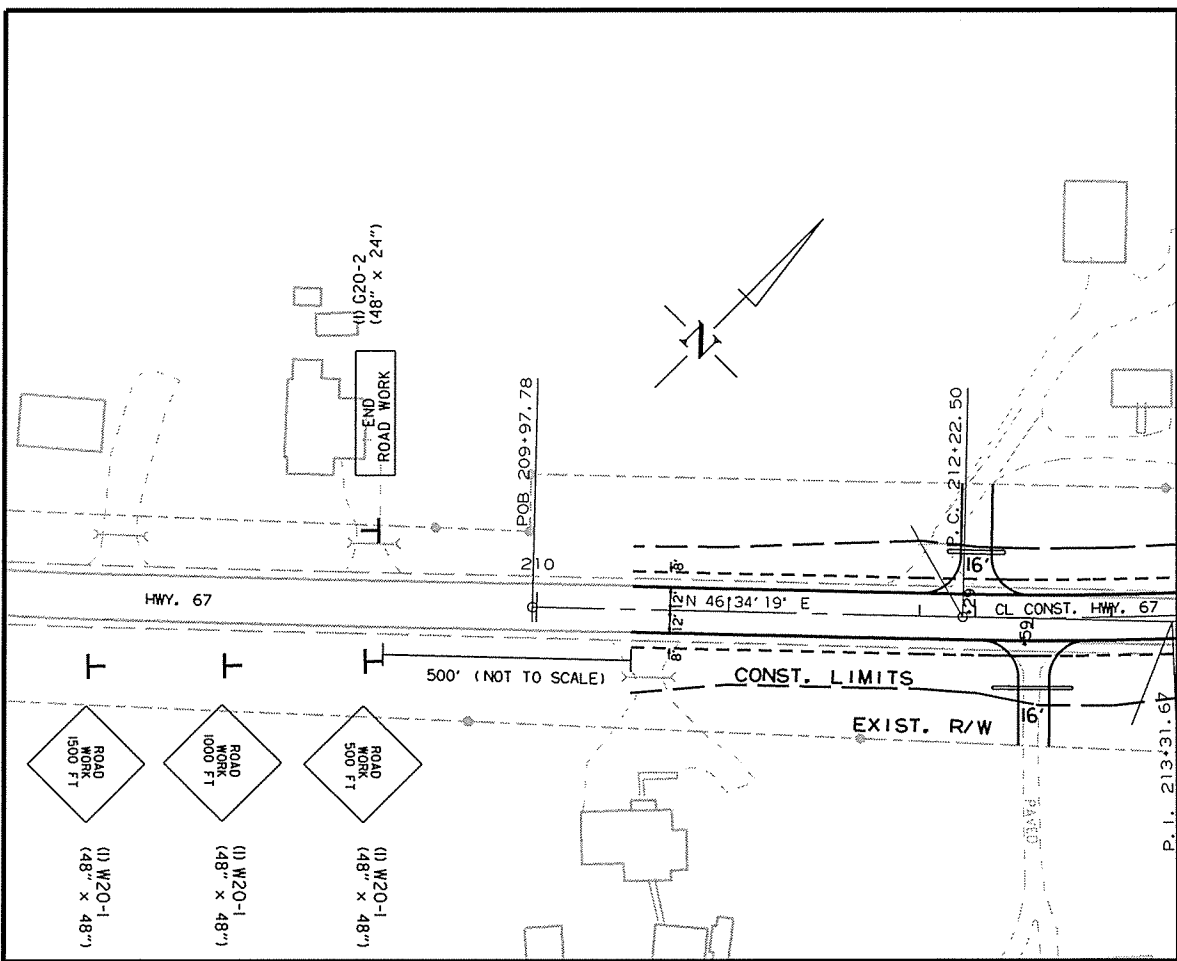
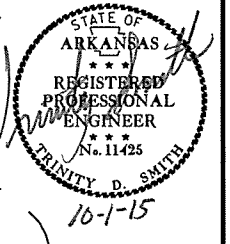
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JOB NO. 061084



SEQUENCE OF CONSTRUCTION

STAGE 1A: MAINTAIN TRAFFIC ON EXISTING LANES. BEGIN CONSTRUCTION ON BRIDGE OVER RAILROAD. CONSTRUCT DETOUR FROM DETOUR STA. 403+45 TO DETOUR STA. 406+90. CONSTRUCT HWY. 51 FROM HWY. 51 STA. 500+00 TO HWY. 51 STA. 505+04.

STAGE 1B: SHIFT HWY. 51 TRAFFIC ON TO LANES CONSTRUCTED IN STAGE 1A. CONSTRUCT DETOUR FROM DETOUR STA. 400+00 TO STA. 403+45 AND DETOUR STA. 406+90 TO STA. 408+07.

STAGE 2: SHIFT TRAFFIC ON TO THE DETOUR CONSTRUCTED IN STAGE 1. CONTINUE CONSTRUCTION ON BRIDGE OVER RAILROAD. NOTCH AND WIDEN ON LEFT FROM STA. 210+50 TO STA. 213+00 AND STA. 240+00 TO STA. 241+64.

STAGE 3: SHIFT TRAFFIC ON TO THE LANES CONSTRUCTED IN STAGE 2. REMOVE EXISTING BRIDGE. REMOVE EXISTING LANES AND DETOUR LANES. NOTCH & WIDEN TO RIGHT FROM STA. 210+50 TO STA. 215+50 AND STA. 240+00 - STA. 241+64. PLACE FINAL STRIPING.

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|--|-----------------------|--|-----------------------|--|-----------------------|
| | (1) W20-1 (48" x 48") | | (2) W8-9a (36" x 36") | | (2) RSP-1 (48" x 30") |
| | (1) W20-1 (48" x 48") | | (2) R4-1 (24" x 30") | | |

*TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER.

MAINTENANCE OF TRAFFIC ALL STAGES

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
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| | | | | 6 | ARK. | | | |
| JOB NO. 061084 | | | | | | | 16 | 126 |

SEQUENCE OF CONSTRUCTION

- ② MAINTENANCE OF TRAFFIC
- STAGE 1A: MAINTAIN TRAFFIC ON EXISTING LANES. BEGIN CONSTRUCTION ON BRIDGE OVER RAILROAD. CONSTRUCT DETOUR FROM DETOUR STA. 403+45 TO DETOUR STA. 406+90. CONSTRUCT HWY. 51 FROM HWY. 51 STA. 500+00 TO HWY. 51 STA. 505+04.
- STAGE 1B: SHIFT HWY. 51 TRAFFIC ON TO LANES CONSTRUCTED IN STAGE 1A. CONSTRUCT DETOUR FROM DETOUR STA. 400+00 TO STA. 403+45 AND DETOUR STA. 406+90 TO STA. 408+07.
- STAGE 2: SHIFT TRAFFIC ON TO THE DETOUR CONSTRUCTED IN STAGE 1. CONTINUE CONSTRUCTION ON BRIDGE OVER RAILROAD. NOTCH AND WIDEN ON LEFT FROM STA. 210+50 TO STA. 213+00 AND STA. 240+00 TO STA. 241+64.
- STAGE 3: SHIFT TRAFFIC ON TO THE LANES CONSTRUCTED IN STAGE 2. REMOVE EXISTING BRIDGE. REMOVE EXISTING LANES AND DETOUR LANES. NOTCH & WIDEN TO RIGHT FROM STA. 210+50 TO STA. 215+50 AND STA. 240+00 - STA. 241+64. PLACE FINAL STRIPING.



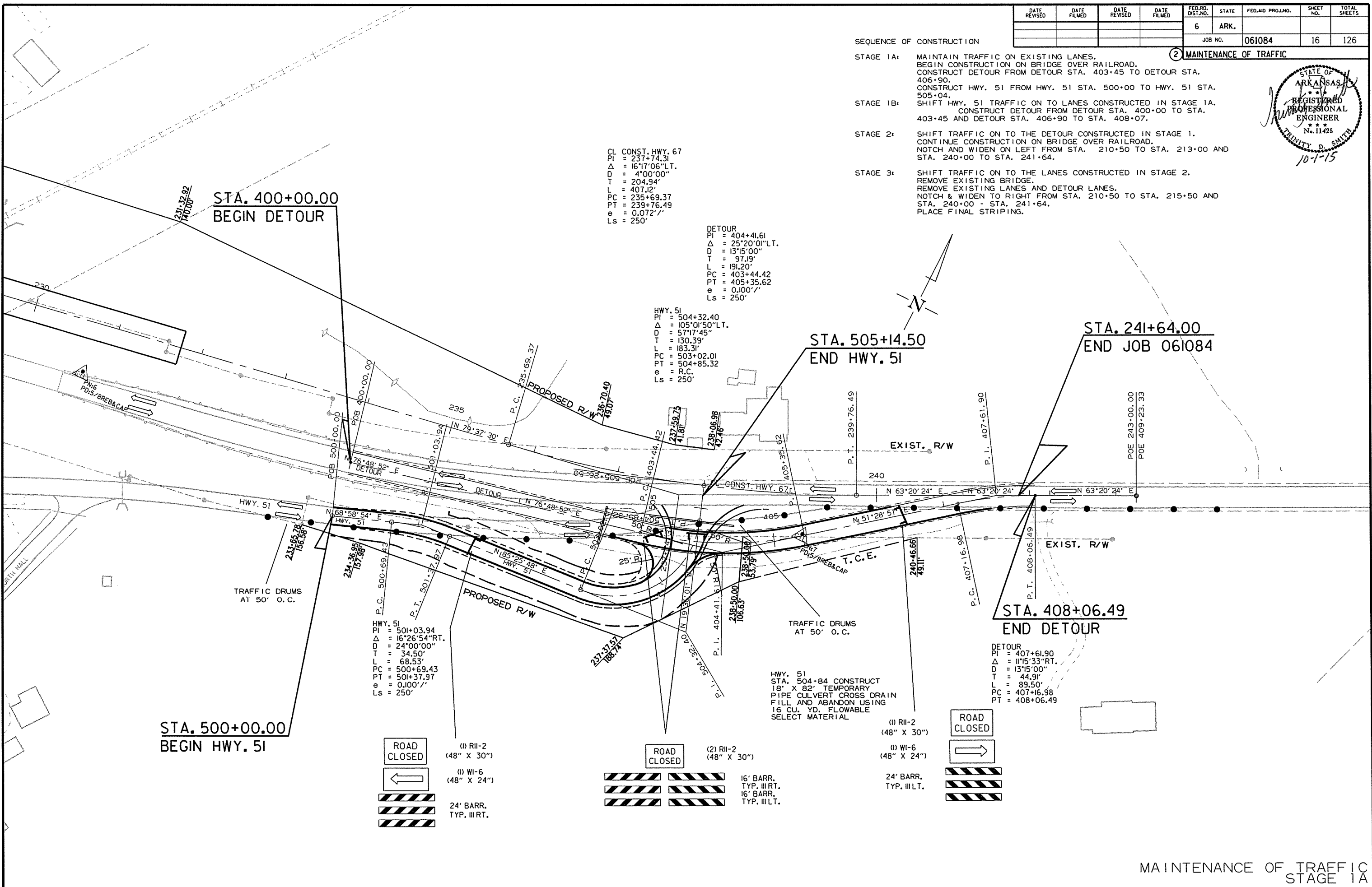
CL CONST. HWY. 67
 PI = 237+74.31
 Δ = 16°17'06"LT.
 D = 4°00'00"
 T = 204.94'
 L = 407.12'
 PC = 235+69.37
 PT = 239+76.49
 e = 0.072'/'
 Ls = 250'

DETOUR
 PI = 404+41.61
 Δ = 25°20'01"LT.
 D = 13°15'00"
 T = 97.19'
 L = 191.20'
 PC = 403+44.42
 PT = 405+35.62
 e = 0.100'/'
 Ls = 250'

HWY. 51
 PI = 504+32.40
 Δ = 105°01'50"LT.
 D = 57°17'45"
 T = 130.39'
 L = 183.31'
 PC = 503+02.01
 PT = 504+85.32
 e = R.C.
 Ls = 250'

DETOUR
 PI = 407+61.90
 Δ = 11°15'33"RT.
 D = 13°15'00"
 T = 44.91'
 L = 89.50'
 PC = 407+16.98
 PT = 408+06.49

HWY. 51
 STA. 504+84 CONSTRUCT
 18" X 82" TEMPORARY
 PIPE CULVERT CROSS DRAIN
 FILL AND ABANDON USING
 16 CU. YD. FLOWABLE
 SELECT MATERIAL



STA. 400+00.00
 BEGIN DETOUR

STA. 505+14.50
 END HWY. 51

STA. 241+64.00
 END JOB 061084

STA. 408+06.49
 END DETOUR

STA. 500+00.00
 BEGIN HWY. 51

ROAD CLOSED

(1) RII-2
 (48" X 30")

ROAD CLOSED

(1) WI-6
 (48" X 24")

ROAD CLOSED

24' BARR.
 TYP. III RT.

ROAD CLOSED

24' BARR.
 TYP. III LT.

ROAD CLOSED

(2) RII-2
 (48" X 30")

ROAD CLOSED

16' BARR.
 TYP. III RT.

ROAD CLOSED

16' BARR.
 TYP. III LT.

ROAD CLOSED

(1) RII-2
 (48" X 30")

ROAD CLOSED

(1) WI-6
 (48" X 24")

ROAD CLOSED

24' BARR.
 TYP. III LT.

ROAD CLOSED

24' BARR.
 TYP. III LT.

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SEQUENCE OF CONSTRUCTION

STAGE 1A: MAINTAIN TRAFFIC ON EXISTING LANES. BEGIN CONSTRUCTION ON BRIDGE OVER RAILROAD. CONSTRUCT DETOUR FROM DETOUR STA. 403+45 TO DETOUR STA. 406+90. CONSTRUCT HWY. 51 FROM HWY. 51 STA. 500+00 TO HWY. 51 STA. 505+04.

STAGE 1B: SHIFT HWY. 51 TRAFFIC ON TO LANES CONSTRUCTED IN STAGE 1A. CONSTRUCT DETOUR FROM DETOUR STA. 400+00 TO STA. 403+45 AND DETOUR STA. 406+90 TO STA. 408+07.

STAGE 2: SHIFT TRAFFIC ON TO THE DETOUR CONSTRUCTED IN STAGE 1. CONTINUE CONSTRUCTION ON BRIDGE OVER RAILROAD. NOTCH AND WIDEN ON LEFT FROM STA. 210+50 TO STA. 213+00 AND STA. 240+00 TO STA. 241+64.

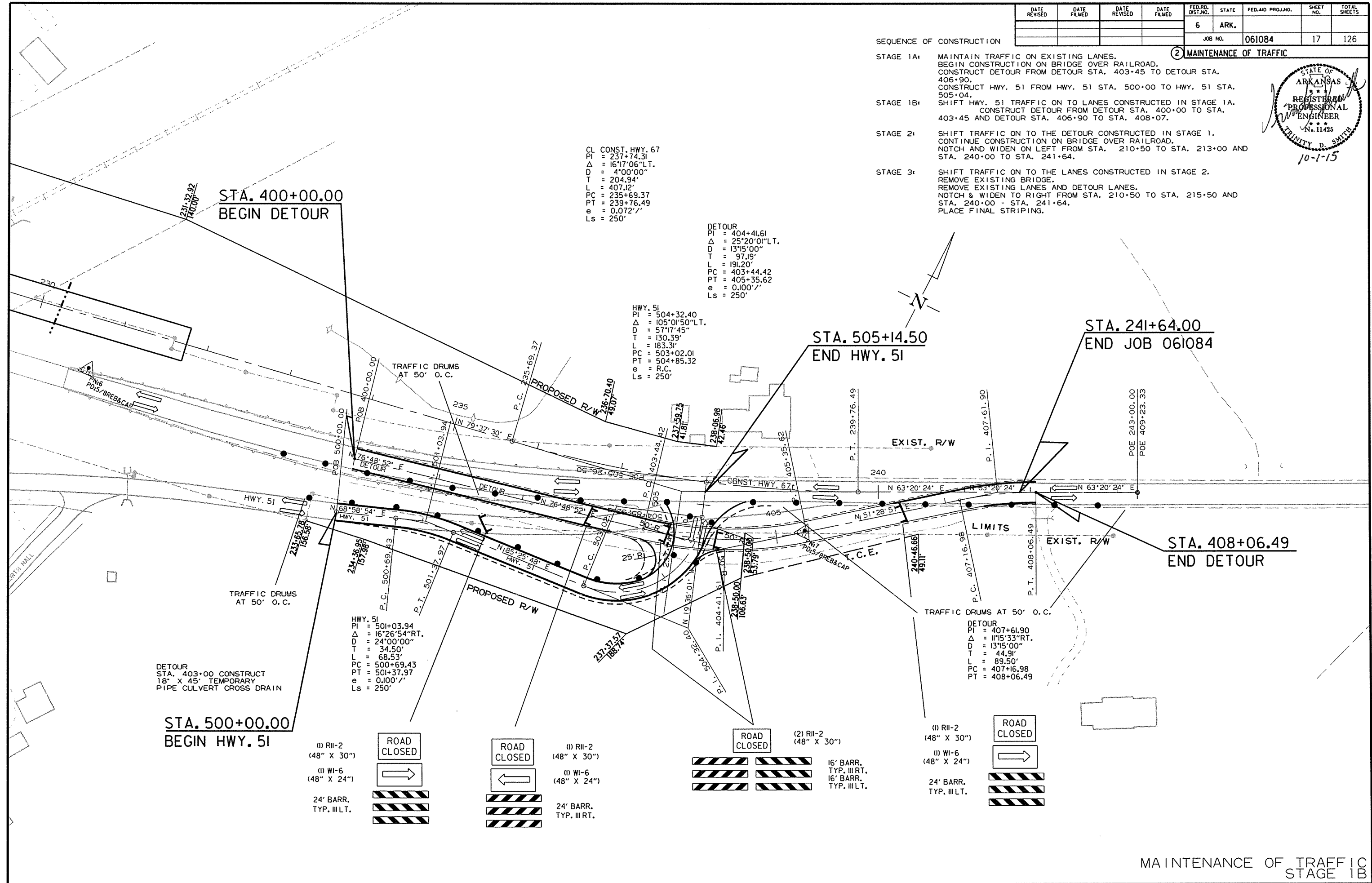
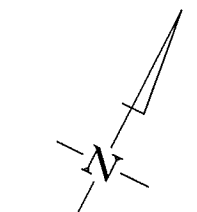
STAGE 3: SHIFT TRAFFIC ON TO THE LANES CONSTRUCTED IN STAGE 2. REMOVE EXISTING BRIDGE. REMOVE EXISTING LANES AND DETOUR LANES. NOTCH & WIDEN TO RIGHT FROM STA. 210+50 TO STA. 215+50 AND STA. 240+00 - STA. 241+64. PLACE FINAL STRIPING.



CL CONST. HWY. 67
 PI = 237+74.31
 Δ = 16°17'06" L.T.
 D = 4°00'00"
 T = 204.94'
 L = 407.12'
 PC = 235+69.37
 PT = 239+76.49
 e = 0.072' /'
 Ls = 250'

DETOUR
 PI = 404+41.61
 Δ = 25°20'01" L.T.
 D = 13°15'00"
 T = 97.19'
 L = 191.20'
 PC = 403+44.42
 PT = 405+35.62
 e = 0.100' /'
 Ls = 250'

HWY. 51
 PI = 504+32.40
 Δ = 105°01'50" L.T.
 D = 57°17'45"
 T = 130.39'
 L = 183.31'
 PC = 503+02.01
 PT = 504+85.32
 e = R.C.
 Ls = 250'



| | | | | | | | |
|---------------------------|-------------|---------------------------|-------------|---------------------------|---------------------------|---------------------------|-------------|
| (1) RII-2 (48" X 30") | ROAD CLOSED | (1) RII-2 (48" X 30") | ROAD CLOSED | (2) RII-2 (48" X 30") | ROAD CLOSED | (1) RII-2 (48" X 30") | ROAD CLOSED |
| (1) WI-6 (48" X 24") | → | (1) WI-6 (48" X 24") | ← | 16' BARR. TYP. III RT. | 16' BARR. TYP. III LT. | (1) WI-6 (48" X 24") | → |
| 24' BARR. TYP. III LT. | ▨▨▨▨ | 24' BARR. TYP. III RT. | ▨▨▨▨ | 24' BARR. TYP. III RT. | ▨▨▨▨ | 24' BARR. TYP. III LT. | ▨▨▨▨ |

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| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
| | | | | 6 | ARK. | | 18 | 126 |
| | | | | JOB NO. 061084 | | | | |

② MAINTENANCE OF TRAFFIC

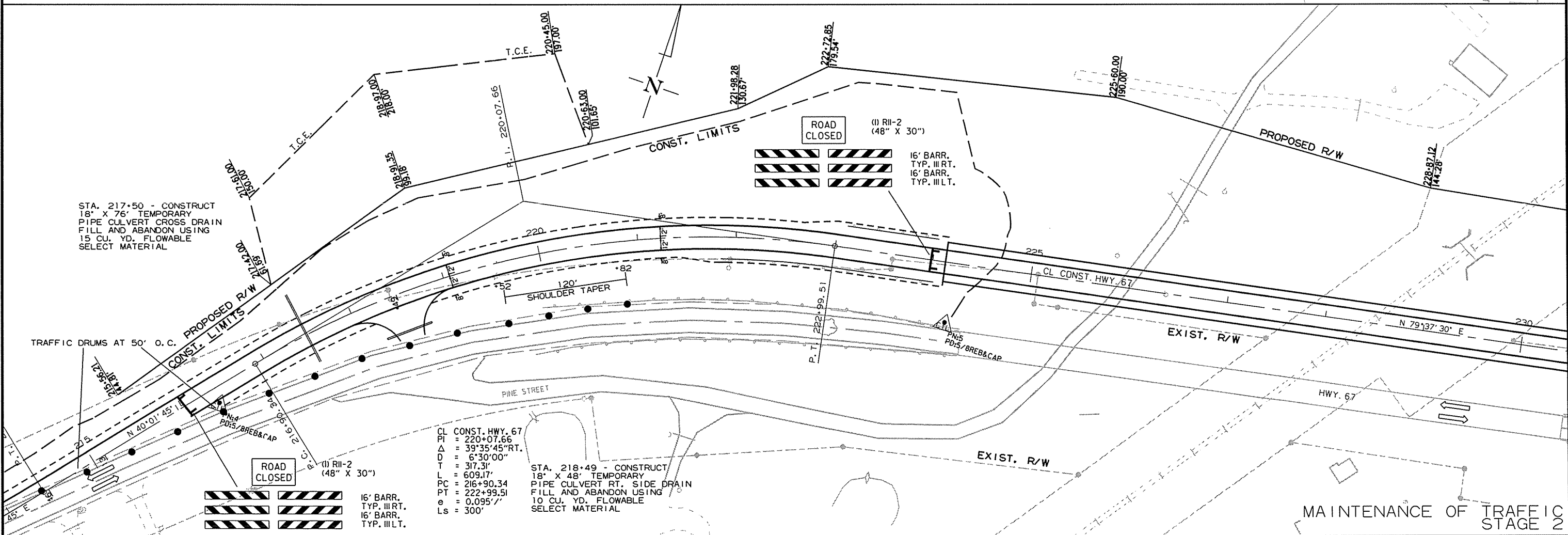
SEQUENCE OF CONSTRUCTION

- STAGE 1A: MAINTAIN TRAFFIC ON EXISTING LANES. BEGIN CONSTRUCTION ON BRIDGE OVER RAILROAD. CONSTRUCT DETOUR FROM DETOUR STA. 403+45 TO DETOUR STA. 406+90. CONSTRUCT HWY. 51 FROM HWY. 51 STA. 500+00 TO HWY. 51 STA. 505+04.
- STAGE 1B: SHIFT HWY. 51 TRAFFIC ON TO LANES CONSTRUCTED IN STAGE 1A. CONSTRUCT DETOUR FROM DETOUR STA. 400+00 TO STA. 403+45 AND DETOUR STA. 406+90 TO STA. 408+07.
- STAGE 2: SHIFT TRAFFIC ON TO THE DETOUR CONSTRUCTED IN STAGE 1. CONTINUE CONSTRUCTION ON BRIDGE OVER RAILROAD. NOTCH AND WIDEN ON LEFT FROM STA. 210+50 TO STA. 213+00 AND STA. 240+00 TO STA. 241+64.
- STAGE 3: SHIFT TRAFFIC ON TO THE LANES CONSTRUCTED IN STAGE 2. REMOVE EXISTING BRIDGE. REMOVE EXISTING LANES AND DETOUR LANES. NOTCH & WIDEN TO RIGHT FROM STA. 210+50 TO STA. 215+50 AND STA. 240+00 - STA. 241+64. PLACE FINAL STRIPING.

STATE OF ARKANSAS
 REGISTERED PROFESSIONAL ENGINEER
 TRINITY D. SMITH
 No. 11425
 7-14-15

CL CONST. HWY. 67
 PI = 213+31.67
 $\Delta = 6^{\circ}32'34''$ LT.
 D = 3'00'00"
 T = 109.17'
 L = 218.09'
 PC = 212+22.50
 PT = 214+40.59
 e = 0.0571'
 Ls = 250'

STA. 210+50.00
 BEGIN JOB 061084
 L.M. 6.68

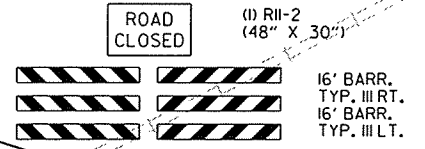


7/6/2015
 R061084.DGN

MAINTENANCE OF TRAFFIC
 STAGE 2

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|----------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
| | | | | 6 | ARK. | | | |
| JOB NO. 061084 | | | | | | | 19 | 126 |

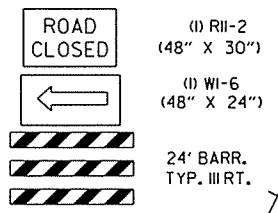
② MAINTENANCE OF TRAFFIC



CL CONST. HWY. 67
 PI = 237+74.31
 Δ = 16°17'06" LT.
 D = 4°00'00"
 T = 204.94'
 L = 407.12'
 PC = 235+69.37
 PT = 239+76.49
 e = 0.072' /'
 Ls = 250'

DETOUR
 PI = 404+41.61
 Δ = 25°20'01" LT.
 D = 13°15'00"
 T = 97.19'
 L = 191.20'
 PC = 403+44.42
 PT = 405+35.62
 e = 0.100' /'
 Ls = 250'

HWY. 51
 PI = 504+32.40
 Δ = 105°01'50" LT.
 D = 57°17'45"
 T = 130.39'
 L = 183.31'
 PC = 503+02.01
 PT = 504+85.32
 e = R.C.
 Ls = 250'



STA. 400+00.00
 BEGIN DETOUR

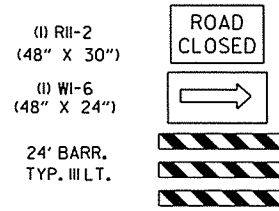
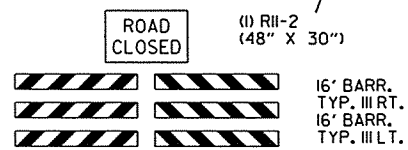
STA. 505+14.50
 END HWY. 51

STA. 241+64.00
 END JOB 061084

STA. 408+06.49
 END DETOUR

STA. 500+00.00
 BEGIN HWY. 51

HWY. 51
 PI = 501+03.94
 Δ = 16°26'54" RT.
 D = 24°00'00"
 T = 34.50'
 L = 68.53'
 PC = 500+69.43
 PT = 501+37.97
 e = 0.100' /'
 Ls = 250'



SEQUENCE OF CONSTRUCTION

- STAGE 1A: MAINTAIN TRAFFIC ON EXISTING LANES. BEGIN CONSTRUCTION ON BRIDGE OVER RAILROAD. CONSTRUCT DETOUR FROM DETOUR STA. 403+45 TO DETOUR STA. 406+90. CONSTRUCT HWY. 51 FROM HWY. 51 STA. 500+00 TO HWY. 51 STA. 505+04.
- STAGE 1B: SHIFT HWY. 51 TRAFFIC ON TO LANES CONSTRUCTED IN STAGE 1A. CONSTRUCT DETOUR FROM DETOUR STA. 400+00 TO STA. 403+45 AND DETOUR STA. 406+90 TO STA. 408+07.
- STAGE 2: SHIFT TRAFFIC ON TO THE DETOUR CONSTRUCTED IN STAGE 1. CONTINUE CONSTRUCTION ON BRIDGE OVER RAILROAD. NOTCH AND WIDEN ON LEFT FROM STA. 210+50 TO STA. 213+00 AND STA. 240+00 TO STA. 241+64.
- STAGE 3: SHIFT TRAFFIC ON TO THE LANES CONSTRUCTED IN STAGE 2. REMOVE EXISTING BRIDGE. REMOVE EXISTING LANES AND DETOUR LANES. NOTCH & WIDEN TO RIGHT FROM STA. 210+50 TO STA. 215+50 AND STA. 240+00 - STA. 241+64. PLACE FINAL STRIPING.

MAINTENANCE OF TRAFFIC
 STAGE 2

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| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|----------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
| | | | | 6 | ARK. | | | |
| JOB NO. 061084 | | | | | | | 20 | 126 |

② MAINTENANCE OF TRAFFIC

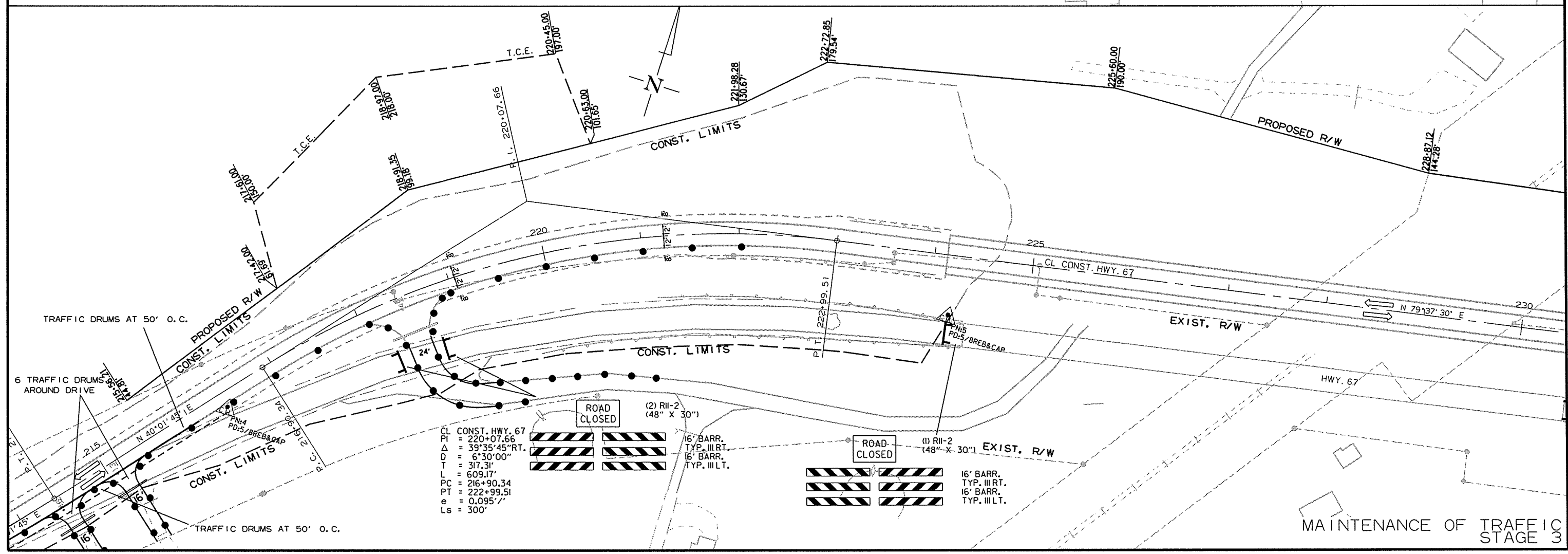
SEQUENCE OF CONSTRUCTION

- STAGE 1A: MAINTAIN TRAFFIC ON EXISTING LANES. BEGIN CONSTRUCTION ON BRIDGE OVER RAILROAD. CONSTRUCT DETOUR FROM DETOUR STA. 403+45 TO DETOUR STA. 406+90.
- STAGE 1B: CONSTRUCT HWY. 51 FROM HWY. 51 STA. 500+00 TO HWY. 51 STA. 505+04.
- STAGE 1B: SHIFT HWY. 51 TRAFFIC ON TO LANES CONSTRUCTED IN STAGE 1A. CONSTRUCT DETOUR FROM DETOUR STA. 400+00 TO STA. 403+45 AND DETOUR STA. 406+90 TO STA. 408+07.
- STAGE 2: SHIFT TRAFFIC ON TO THE DETOUR CONSTRUCTED IN STAGE 1. CONTINUE CONSTRUCTION ON BRIDGE OVER RAILROAD. NOTCH AND WIDEN ON LEFT FROM STA. 210+50 TO STA. 213+00 AND STA. 240+00 TO STA. 241+64.
- STAGE 3: SHIFT TRAFFIC ON TO THE LANES CONSTRUCTED IN STAGE 2. REMOVE EXISTING BRIDGE. REMOVE EXISTING LANES AND DETOUR LANES. NOTCH & WIDEN TO RIGHT FROM STA. 210+50 TO STA. 215+50 AND STA. 240+00 - STA. 241+64. PLACE FINAL STRIPING.

CL CONST. HWY. 67
 PI = 213+31.67
 Δ = 6°32'34" LT.
 D = 3'00'00"
 T = 109.17'
 L = 218.09'
 PC = 212+22.50
 PT = 214+40.59
 e = 0.057' /'
 Ls = 250'

STATE OF ARKANSAS
 REGISTERED PROFESSIONAL ENGINEER
 TRINITY D. SMITH
 No. 11425
 7-17-15

STA. 210+50.00
 BEGIN JOB 061084
 L.M. 6.68



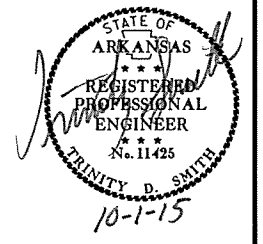
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MAINTENANCE OF TRAFFIC
 STAGE 3

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|--------------------|--------|--------------------|-----------|--------------|
| | | | | 6 | ARK. | | 21 | 126 |
| | | | | JOB NO. | 061084 | | | |

SEQUENCE OF CONSTRUCTION

- ② MAINTENANCE OF TRAFFIC
- STAGE 1A: MAINTAIN TRAFFIC ON EXISTING LANES. BEGIN CONSTRUCTION ON BRIDGE OVER RAILROAD. CONSTRUCT DETOUR FROM DETOUR STA. 403+45 TO DETOUR STA. 406+90. CONSTRUCT HWY. 51 FROM HWY. 51 STA. 500+00 TO HWY. 51 STA. 505+04.
- STAGE 1B: SHIFT HWY. 51 TRAFFIC ON TO LANES CONSTRUCTED IN STAGE 1A. CONSTRUCT DETOUR FROM DETOUR STA. 400+00 TO STA. 403+45 AND DETOUR STA. 406+90 TO STA. 408+07.
- STAGE 2: SHIFT TRAFFIC ON TO THE DETOUR CONSTRUCTED IN STAGE 1. CONTINUE CONSTRUCTION ON BRIDGE OVER RAILROAD. NOTCH AND WIDEN ON LEFT FROM STA. 210+50 TO STA. 213+00 AND STA. 240+00 TO STA. 241+64.
- STAGE 3: SHIFT TRAFFIC ON TO THE LANES CONSTRUCTED IN STAGE 2. REMOVE EXISTING BRIDGE. REMOVE EXISTING LANES AND DETOUR LANES. NOTCH & WIDEN TO RIGHT FROM STA. 210+50 TO STA. 215+50 AND STA. 240+00 - STA. 241+64. PLACE FINAL STRIPING.



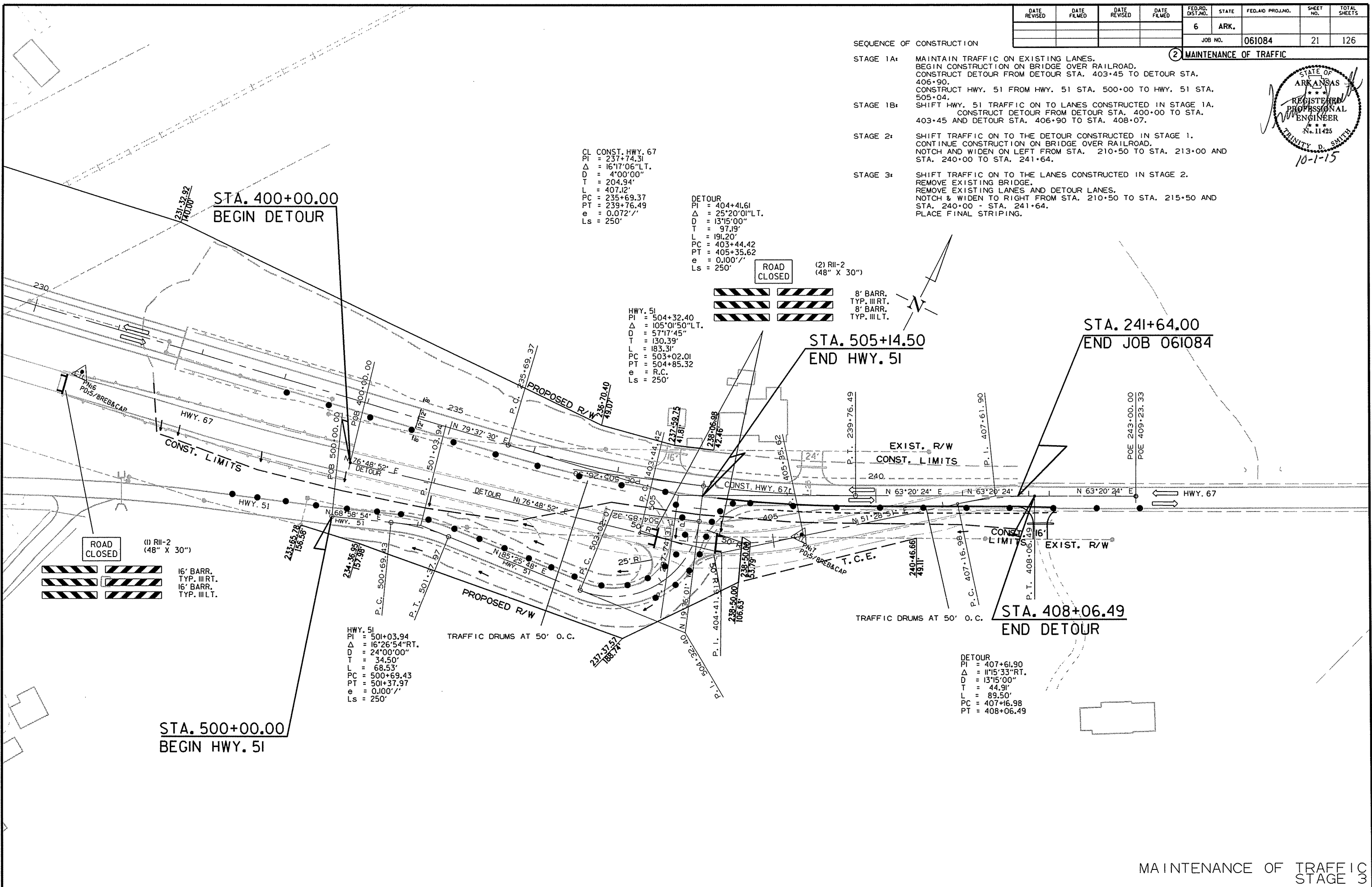
CL CONST. HWY. 67
 PI = 237+74.31
 $\Delta = 16^{\circ}17'06''$ LT.
 $D = 4^{\circ}00'00''$
 $T = 204.94'$
 $L = 407.12'$
 $PC = 235+69.37$
 $PT = 239+76.49$
 $e = 0.072' /'$
 $Ls = 250'$

DETOUR
 PI = 404+41.61
 $\Delta = 25^{\circ}20'01''$ LT.
 $D = 13^{\circ}15'00''$
 $T = 97.19'$
 $L = 191.20'$
 $PC = 403+44.42$
 $PT = 405+35.62$
 $e = 0.100' /'$
 $Ls = 250'$

HWY. 51
 PI = 504+32.40
 $\Delta = 105^{\circ}01'50''$ LT.
 $D = 57^{\circ}17'45''$
 $T = 130.39'$
 $L = 183.31'$
 $PC = 503+02.01$
 $PT = 504+85.32$
 $e = R.C.$
 $Ls = 250'$

DETOUR
 PI = 407+61.90
 $\Delta = 11^{\circ}15'33''$ RT.
 $D = 13^{\circ}15'00''$
 $T = 44.91'$
 $L = 89.50'$
 $PC = 407+16.98$
 $PT = 408+06.49$

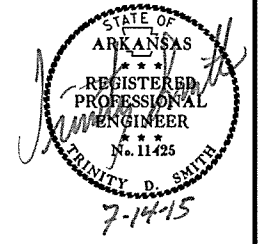
HWY. 51
 PI = 501+03.94
 $\Delta = 16^{\circ}26'54''$ RT.
 $D = 24^{\circ}00'00''$
 $T = 34.50'$
 $L = 68.53'$
 $PC = 500+69.43$
 $PT = 501+37.97$
 $e = 0.100' /'$
 $Ls = 250'$



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| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|----------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
| | | | | 6 | ARK. | | | |
| JOB NO. 061084 | | | | | | | 22 | 126 |

2 PERMANENT PAVEMENT MARKING DETAILS



PERMANENT PAVEMENT MARKING QUANTITIES

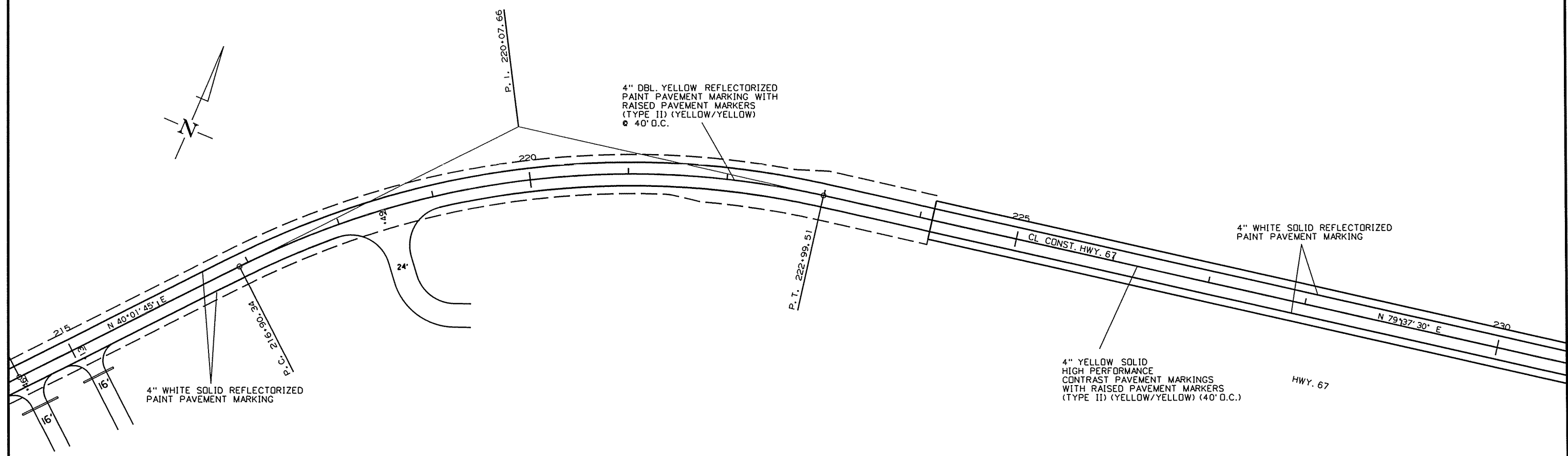
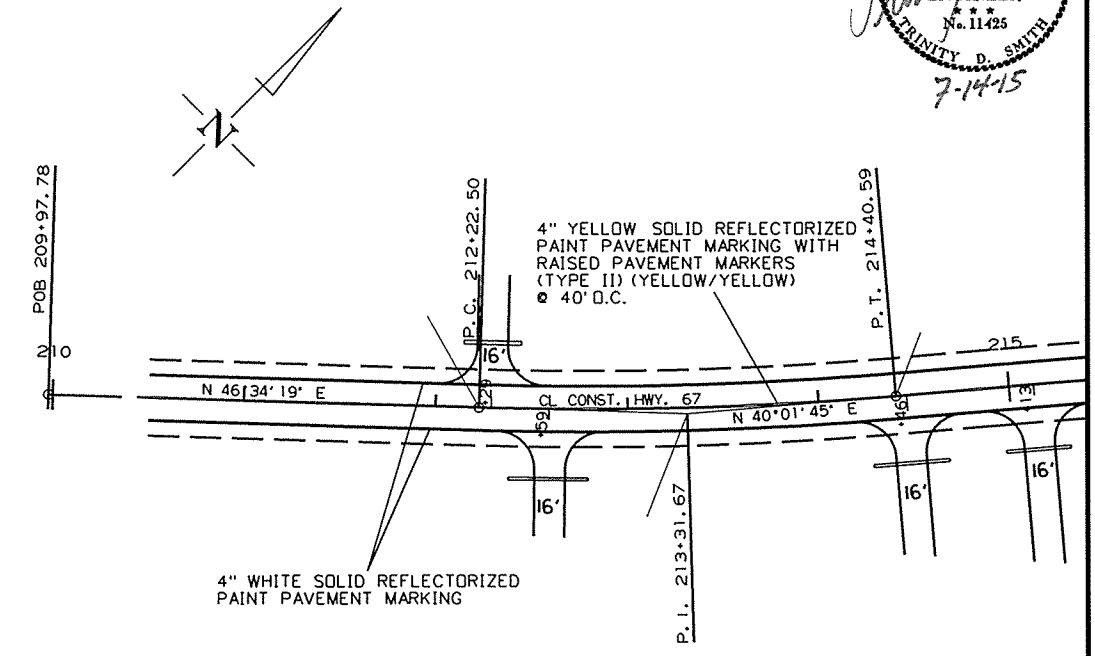
REFLECTORIZED PAINT PAVEMENT MARKING WHITE (4") = 7252 LIN. FT.
 REFLECTORIZED PAINT PAVEMENT MARKING YELLOW (4") = 5917 LIN. FT.
 HIGH PERFORMANCE CONTRAST PAVEMENT MARKING YELLOW (4") = 1524 LIN. FT.
 RAISED PAVEMENT MARKER (TYPE II) (YELLOW/YELLOW) = 78 EACH

NOTES

THE 4" YELLOW STRIPING QUANTITY HAS BEEN ESTIMATED BASED ON A DOUBLE YELLOW CENTERLINE STRIPE FOR THE ENTIRE PROJECT. THE PROJECT MUST BE MARKED FOR PASSING/NO PASSING ZONES PRIOR TO THE PLACEMENT OF ANY FINAL STRIPING. CONTACT THE MAINTENANCE DIVISION AFTER THE FINAL LIFT OF SURFACE COURSE HAS BEEN PLACED TO SCHEDULE THE ZONING OF THE PROJECT.

RAISED PAVEMENT MARKERS (TYPE II) (YELLOW/YELLOW) ARE TO BE PLACED ON THE CENTERLINE AT 40' INTERVALS.

REFER TO THE PERMANENT PAVEMENT MARKING DETAILS, STD. DRWG. PM-1, AND THE LATEST EDITION OF THE MUTCD FOR ADDITIONAL PAVEMENT MARKING DETAILS.



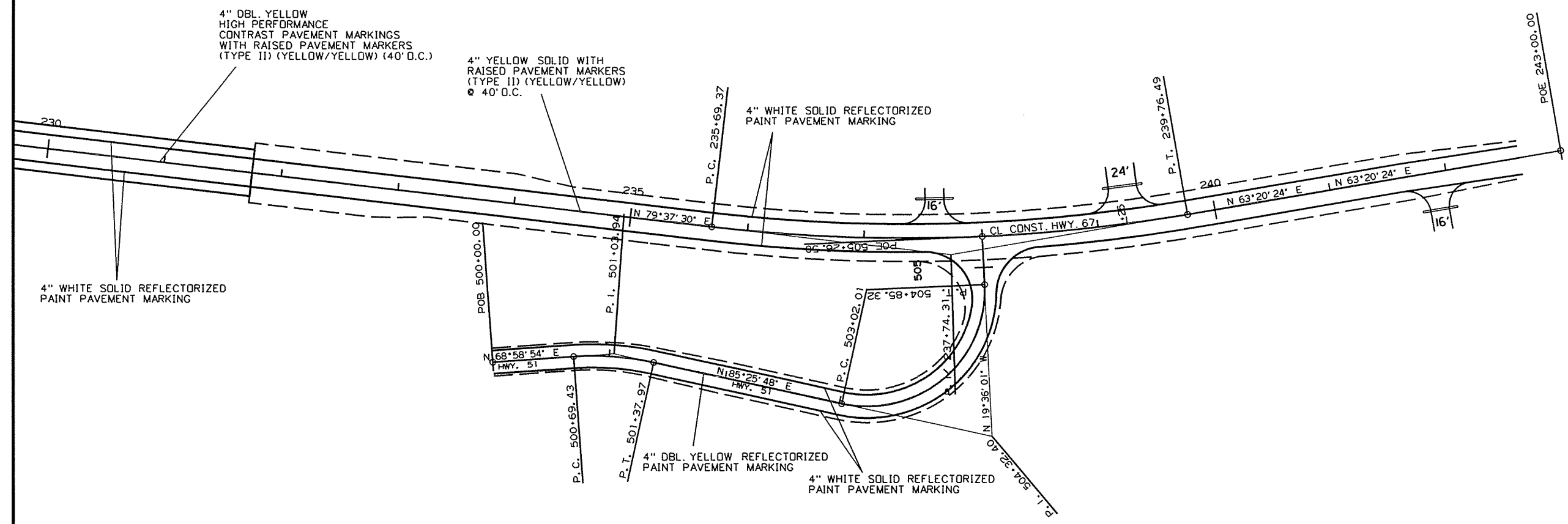
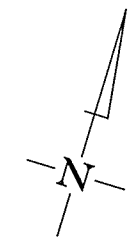
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PERMANENT PAVEMENT MARKING DETAILS

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|--------------------|--------|--------------------|-----------|--------------|
| | | | | 6 | ARK. | | | |
| | | | | JOB NO. | 061084 | | 23 | 126 |

2 PERMANENT PAVEMENT MARKING DETAILS



NOTES

THE 4" YELLOW STRIPING QUANTITY HAS BEEN ESTIMATED BASED ON A DOUBLE YELLOW CENTERLINE STRIPE FOR THE ENTIRE PROJECT. THE PROJECT MUST BE MARKED FOR PASSING/NO PASSING ZONES PRIOR TO THE PLACEMENT OF ANY FINAL STRIPING. CONTACT THE MAINTENANCE DIVISION AFTER THE FINAL LIFT OF SURFACE COURSE HAS BEEN PLACED TO SCHEDULE THE ZONING OF THE PROJECT.

RAISED PAVEMENT MARKERS (TYPE II) (YELLOW/YELLOW) ARE TO BE PLACED ON THE CENTERLINE AT 40' INTERVALS.

REFER TO THE PERMANENT PAVEMENT MARKING DETAILS, STD. DRWG. PM-1, AND THE LATEST EDITION OF THE MUTCD FOR ADDITIONAL PAVEMENT MARKING DETAILS.

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| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|--------------------|--------|--------------------|-----------|--------------|
| | | | | 6 | ARK. | | | |
| | | | | JOB NO. | 061084 | | 24 | 126 |

CLEARING AND GRUBBING

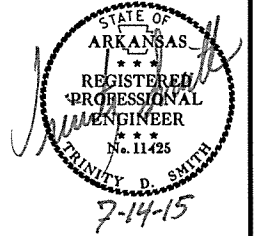
| STATION | STATION | LOCATION | CLEARING | GRUBBING |
|----------------|---------|----------|-----------|-----------|
| | | | STATION | |
| 215+00 | 238+00 | HWY. 67 | 23 | 23 |
| 240+00 | 242+00 | HWY. 67 | 2 | 2 |
| TOTALS: | | | 25 | 25 |

BENCH MARKS

| STATION | LOCATION | BENCH MARKS |
|---------------|------------|-------------|
| | | EACH |
| 224+12.93 | RT. BRIDGE | 1 |
| TOTAL: | | 1 |

NOTE: SHOWN FOR INFORMATION ONLY. BENCH MARKS SHALL BE FURNISHED AND PLACED BY STATE FORCES.

QUANTITIES



ADVANCE WARNING SIGNS AND DEVICES

| SIGN NUMBER | DESCRIPTION | SIGN SIZE | STAGE 1 | STAGE 2 | STAGE 3 | MAXIMUM NUMBER REQUIRED | TOTAL SIGNS REQUIRED | | TRAFFIC DRUMS EACH | BARRICADES (TYPE III) | |
|----------------|------------------------------|-----------|---------|---------|---------|-------------------------|----------------------|--------------|--------------------|-----------------------|------------|
| | | | | | | | NO. | SQ. FT. | | RIGHT | LEFT |
| | | | | | | | | | | LIN. FT. | |
| W20-1 | ROAD WORK 1500 FT. | 48"x48" | 3 | 3 | 3 | 3 | 3 | 48.0 | | | |
| W20-1 | ROAD WORK 1000 FT. | 48"x48" | 3 | 3 | 3 | 3 | 3 | 48.0 | | | |
| W20-1 | ROAD WORK 500 FT. | 48"x48" | 3 | 3 | 3 | 3 | 3 | 48.0 | | | |
| W20-1 | ROAD WORK AHEAD | 48"x48" | 1 | 1 | 1 | 1 | 1 | 16.0 | | | |
| G20-2 | END ROAD WORK | 48"x24" | 4 | 4 | 4 | 4 | 4 | 32.0 | | | |
| R11-2 | ROAD CLOSED | 48"x30" | 5 | 4 | 6 | 6 | 6 | 60.0 | | | |
| W1-6 | LARGE ARROW | 48"x24" | 3 | 2 | | 3 | 3 | 24.0 | | | |
| R4-1 | DO NOT PASS | 24"x30" | 2 | 2 | 2 | 2 | 2 | 10.0 | | | |
| RSP-1 | SHOULDER CLOSED | 48"x30" | 2 | 2 | 2 | 2 | 2 | 20.0 | | | |
| W8-9a | SHOULDER DROP OFF | 36"x36" | 2 | 2 | 2 | 2 | 2 | 18.0 | | | |
| | TRAFFIC DRUMS | | 32 | 51 | 112 | 112 | | | 112 | | |
| | TYPE III BARRICADE-RT. (8') | | | | 1 | 1 | | | | 8 | |
| | TYPE III BARRICADE-LT. (8') | | | | 1 | 1 | | | | | 8 |
| | TYPE III BARRICADE-RT. (16') | | 2 | 4 | 5 | 5 | | | | 80 | |
| | TYPE III BARRICADE-LT. (16') | | 2 | 4 | 5 | 5 | | | | | 80 |
| | TYPE III BARRICADE-RT. (24') | | 1 | 1 | | 1 | | | | 24 | |
| | TYPE III BARRICADE-LT. (24') | | 2 | 1 | | 2 | | | | | 48 |
| TOTALS: | | | | | | | | 324.0 | 112 | 112 | 136 |

NOTE: THIS IS A LOW TRAFFIC VOLUME ROAD AS DEFINED IN SECTION 604.03, STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION.

CONSTRUCTION PAVEMENT MARKINGS AND PERMANENT PAVEMENT MARKINGS

| DESCRIPTION | STAGE 1 | STAGE 2 | END OF JOB | CONSTRUCTION PAVEMENT MARKINGS | RAISED PAVEMENT MARKERS | REFLECTORIZED PAINT PAVEMENT MARKING | | HIGH PERFORMANCE CONTRAST PAVEMENT MARKING |
|--|---------|---------|------------|--------------------------------|-------------------------|--------------------------------------|-------------|--|
| | | | | | TYPE II (YEL/YEL) | 4" | | 4" |
| | | | | | | EACH | WHITE | YELLOW |
| CONSTRUCTION PAVEMENT MARKINGS | 3226 | 12456 | | 15682 | | | | |
| RAISED PAVEMENT MARKERS TYPE II (YEL/YEL) | | | 78 | | 78 | | | |
| REFLECTORIZED PAINT PAVEMENT MARKING WHITE (4") | | | 7252 | | | 7252 | | |
| REFLECTORIZED PAINT PAVEMENT MARKING YELLOW (4") | | | 5917 | | | 5917 | | |
| HIGH PERFORMANCE CONTRAST PAVEMENT MARKING YELLOW (4") | | | 1524 | | | | | 1524 |
| TOTALS: | | | | 15682 | 78 | 7252 | 5917 | 1524 |

NOTE: THIS IS A LOW TRAFFIC VOLUME ROAD AS DEFINED IN SECTION 604.03, STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION.

NOTE: THE 4" YELLOW STRIPING QUANTITY HAS BEEN ESTIMATED BASED ON A DOUBLE YELLOW CENTERLINE STRIPE FOR THE ENTIRE PROJECT. THE PROJECT MUST BE MARKED FOR PASSING/NO PASSING ZONES PRIOR TO THE PLACEMENT OF ANY FINAL STRIPING. CONTACT THE MAINTENANCE DIVISION AFTER THE FINAL LIFT OF SURFACE COURSE HAS BEEN PLACED TO SCHEDULE THE ZONING OF THE PROJECT.

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|--------------|-------------|--------------|-------------|--------------------|--------|--------------------|-----------|--------------|
| | | | | 6 | ARK. | | | |
| | | | | JOB NO. | 061084 | | 25 | 126 |

REMOVAL AND DISPOSAL OF ITEMS

| STATION | STATION | LOCATION | CONCRETE DRIVEWAYS | GUARDRAIL |
|----------------|---------|-------------|--------------------|-------------|
| | | | SQ. YD. | LIN. FT. |
| 214+46 | | RT. HWY. 67 | 38 | |
| 219+73 | 224+37 | RT. HWY. 67 | | 426 |
| 219+92 | 224+36 | LT. HWY. 67 | | 423 |
| 230+52 | 236+74 | LT. HWY. 67 | | 627 |
| 230+53 | 236+70 | RT. HWY. 67 | | 623 |
| TOTALS: | | | 38 | 2099 |

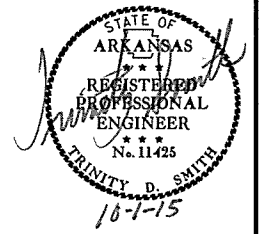
NOTE: THE QUANTITY SHOWN ABOVE FOR THE REMOVAL OF GUARDRAIL SHALL INCLUDE THE REMOVAL AND DISPOSAL OF GUARDRAIL TERMINAL ANCHOR POSTS.

EROSION CONTROL MATTING

| STATION | STATION | LOCATION | LENGTH | CLASS 3 |
|---------------|---------|---|----------|---------------|
| | | | LIN. FT. | SQ. YD. |
| ENTIRE | PROJECT | TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER. | 780.00 | 520.00 |
| TOTAL: | | | | 520.00 |

NOTE: AVERAGE WIDTH = 6'-0"

QUANTITIES



REMOVAL AND DISPOSAL OF FENCE

| STATION | STATION | LOCATION | FENCE |
|----------------|---------|-------------|-------------|
| | | | LIN. FT. |
| 215+63 | 217+68 | LT. HWY. 67 | 227 |
| 230+42 | 237+80 | LT. HWY. 67 | 860 |
| 234+13 | 240+40 | RT. HWY. 67 | 655 |
| TOTALS: | | | 1742 |

MAILBOXES

| LOCATION | MAILBOXES | MAILBOX SUPPORTS (SINGLE) |
|----------------|-----------|---------------------------|
| | | EACH |
| ENTIRE PROJECT | 3 | 3 |
| TOTALS: | | 3 |

FLOWABLE SELECT MATERIAL

| STATION | LOCATION | CU. YD. |
|---------------|--------------------|-----------|
| 217+50 | HWY. 67 | 15 |
| 218+49 | HWY. 67 SIDE DRAIN | 10 |
| 504+84 | HWY. 51 | 16 |
| TOTAL: | | 41 |

GUARDRAIL

| STATION | STATION | LOCATION | GUARDRAIL (TYPE A) | THRIE BEAM GUARDRAIL TERMINAL | TERMINAL ANCHOR POST (TYPE 1) |
|----------------|-----------|----------|--------------------|-------------------------------|-------------------------------|
| | | | LIN. FT. | EACH | EACH |
| 221+84.78 | 224+03.53 | RT. SIDE | 200 | 1 | 1 |
| 223+09.78 | 224+03.53 | LT. SIDE | 75 | 1 | 1 |
| 231+84.47 | 232+78.22 | RT. SIDE | 75 | 1 | 1 |
| 231+84.47 | 234+03.22 | LT. SIDE | 200 | 1 | 1 |
| TOTALS: | | | 550 | 4 | 4 |

REMOVAL AND DISPOSAL OF CULVERTS

| STATION | DESCRIPTION | PIPE CULVERTS |
|---------------|--|---------------|
| | | EACH |
| 212+10 | 36" X 18" X 24' ARCH C.M. PIPE CULVERT | 1 |
| 212+59 | 18" X 24' R.C. PIPE CULVERT | 1 |
| 214+48 | 20" X 12" X 25' ARCH C.M. PIPE CULVERT | 1 |
| 215+18 | 20" X 12" X 25' ARCH C.M. PIPE CULVERT | 1 |
| TOTAL: | | 4 |

NOTE: QUANTITIES SHOWN ABOVE SHALL INCLUDE REMOVAL & DIPOSAL OF ALL HEADWALLS AND FLARED END SECTIONS IF APPLICABLE.

SELECTED PIPE BEDDING

| LOCATION | SELECTED PIPE BEDDING | |
|---|-----------------------|-----------|
| | CU. YD. | |
| ENTIRE PROJECT TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER | 50 | |
| TOTAL: | | 50 |

NOTE: QUANTITY ESTIMATED. SEE SECTION 104.03 OF THE STD. SPECS.

SOIL LOG

| STATION | LOCATION | DEPTH | LIQUID LIMIT | PLASTICITY INDEX | AASHTO CLASSIFICATION | COLOR |
|---------|----------|-------|--------------|------------------|-----------------------|-------|
| | | FEET | | | | |
| 211+18 | 5'RT | 0-5 | ND | NP | A-4 (0) | BROWN |
| 219+30 | 67'RT | 0-5 | 15 | 1 | A-4 (0) | BROWN |
| 234+63 | 71'RT | 0-5 | 16 | 1 | A-4 (0) | BR/GR |
| 242+52 | 4'LT | 0-5 | ND | NP | A-4 (0) | BR/GR |
| 242+52 | 9'LT | 0-5 | 24 | 4 | A-4 (0) | BROWN |

SOIL CHARACTERISTICS TABULATED ABOVE ARE REPRESENTATIVE AT THE LOCATION OF THE SAMPLE, AND FROM SURFACE INDICATIONS ARE TYPICAL FOR THE LIMITS SHOWN. THESE DATA ARE SHOWN FOR INFORMATION ONLY. THE STATE WILL NOT BE RESPONSIBLE FOR VARIATIONS IN THE SOIL CHARACTERISTICS AND/OR EXTENT OF SAME DIFFERING FROM THE ABOVE TABULATIONS.

Z- AUGER REFUSAL
NP - NON-PLASTIC
ND - NOT DETERMINABLE

FENCING

| STATION | STATION | LOCATION | WIRE FENCE (TYPE D) | * 4' CHAIN LINK FENCE | * 16'-0" GATES |
|----------------|---------|-------------|---------------------|-----------------------|----------------|
| | | | LIN. FT. | EACH | EACH |
| 215+63 | 217+68 | LT. HWY. 67 | 211 | 650 | 1 |
| 231+31 | 237+80 | LT. HWY. 67 | | | |
| 234+13 | 240+40 | RT. HWY. 67 | 733 | | |
| TOTALS: | | | 944 | 650 | 1 |

* DENOTES ALTERNATE BID ITEM.

7/22/2015 R061084.DGN

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|--------------------|--------|--------------------|-----------|--------------|
| | | | | 6 | ARK. | | | |
| | | | | JOB NO. | 061084 | | 26 | 126 |

APPROACH GUTTERS

| STATION | STATION | LOCATION | APPROACH GUTTERS (TYPE A) | REINFORCING STEEL-RDWY. (GR. 60) |
|----------------|-----------|----------|---------------------------|----------------------------------|
| | | | CU.YD. | POUND |
| 223+82.93 | 224+12.93 | LT. SIDE | 7.55 | 665 |
| 223+82.93 | 224+12.93 | RT. SIDE | 7.55 | 665 |
| 231+75.07 | 232+05.07 | LT. SIDE | 7.55 | 665 |
| 231+75.07 | 232+05.07 | RT. SIDE | 7.55 | 665 |
| TOTALS: | | | 30.20 | 2660 |

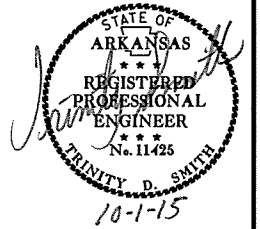
NOTE: USE T = 15" FOR 8' SHOULDER.

COLD MILLING ASPHALT PAVEMENT

| STATION | STATION | LOCATION | AVG. WIDTH | COLD MILLING ASPHALT PAVEMENT |
|---------------|-----------|-------------------------|------------|-------------------------------|
| | | | FEET | SQ. YD. |
| 210+50.00 | 211+50.00 | MAIN LANES | 24.00 | 266.67 |
| 241+64.00 | 242+64.00 | MAIN LANES | 24.00 | 266.67 |
| 400+00.00 | 401+00.00 | MAIN LANES - FOR DETOUR | 24.00 | 266.67 |
| 407+06.49 | 408+06.49 | MAIN LANES - FOR DETOUR | 24.00 | 266.67 |
| 500+00.00 | 501+00.00 | HWY. 51 | 20.00 | 222.22 |
| TOTAL: | | | | 1288.90 |

NOTE: AVERAGE MILLING DEPTH 1".

QUANTITIES



STRUCTURES

| STATION | DESCRIPTION | TEMPORARY CULVERT |
|---------------|-----------------------------|-------------------|
| | | 18" LIN. FT. |
| 217+00 | 18" X 62' TEMPORARY CULVERT | 62 |
| 218+49 | 18" X 48' TEMPORARY CULVERT | 48 |
| 236+94 | 18" X 45' TEMPORARY CULVERT | 45 |
| 238+00 | 18" X 38' TEMPORARY CULVERT | 38 |
| TOTAL: | | 193 |

BASIS OF ESTIMATE:

WATER..... 12.6 GAL. / SQ. YD. OF SOLID SODDING.

NOTE: FOR R.C. PIPE CULVERT INSTALLATIONS USE TYPE 3 BEDDING UNLESS OTHERWISE SPECIFIED.

NOTE: FOR C.M. PIPE CULVERT INSTALLATIONS USE TYPE 2 BEDDING UNLESS OTHERWISE SPECIFIED.

EARTHWORK

| STATION | STATION | LOCATION / DESCRIPTION | UNCLASSIFIED EXCAVATION | COMPACTED EMBANKMENT | * SOIL STABILIZATION |
|------------------|---------|--|-------------------------|----------------------|----------------------|
| | | | CU. YD. | CU. YD. | TON |
| ENTIRE PROJECT | | STAGE 1-MAIN LANES HWY. 67 | 222 | 1364 | |
| ENTIRE PROJECT | | STAGE 2-MAIN LANES HWY. 67 | 1401 | 85762 | |
| ENTIRE PROJECT | | STAGE 3-MAIN LANES HWY. 67 | 7164 | 478 | |
| ENTIRE PROJECT | | APPROACHES | 5 | 655 | |
| | | HWY. 51 | 1056 | 319 | |
| * ENTIRE PROJECT | | TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER | | | 100 |
| TOTALS: | | | 9848 | 88578 | 100 |

* QUANTITY ESTIMATED.

SEE SECTION 104.03 OF THE STD. SPECS.

EROSION CONTROL

| STATION | STATION | LOCATION | PERMANENT EROSION CONTROL | | | | | TEMPORARY EROSION CONTROL | | | | | | | | | | | |
|---|---------|-----------------------|---------------------------|--------------|-------------|--------------|----------------------------|---------------------------|--------------|--------------|-----------------------------|-------------------------|-------------------|-----------------------|-----------------------|---------------|-----------------------|--------------------------------|------------------------------|
| | | | SEEDING | LIME | MULCH COVER | WATER | SECOND SEEDING APPLICATION | TEMPORARY SEEDING | MULCH COVER | WATER | SAND BAG DITCH CHECKS (E-5) | ROCK DITCH CHECKS (E-6) | SILT FENCE (E-11) | DIVERSION DITCH (E-8) | SLOPE DRAIN (E-12) | | SEDIMENT BASIN (E-14) | OBLITERATION OF SEDIMENT BASIN | *SEDIMENT REMOVAL & DISPOSAL |
| | | | | | | | | | | | | | | | PIPE FOR SLOPE DRAINS | DUMPED RIPRAP | | | |
| ACRE | TON | ACRE | M.GAL. | ACRE | ACRE | ACRE | M.GAL. | BAG | CU.YD. | CU.YD. | CU.YD. | CU.YD. | CU.YD. | CU.YD. | CU.YD. | CU.YD. | CU.YD. | | |
| ENTIRE PROJECT | | CLEARING AND GRUBBING | | | | | | | | | | | | | | | | | |
| ENTIRE PROJECT | | STAGE 1 | 0.30 | 0.60 | 0.30 | 30.6 | 0.30 | 1.03 | 1.03 | 21.0 | 154 | 6 | 3072 | | | | 426 | 426 | 547 |
| ENTIRE PROJECT | | STAGE 2 | 3.01 | 6.02 | 3.01 | 307.0 | 3.01 | 8.90 | 8.90 | 181.6 | 418 | 30 | 1285 | 800 | 225 | 9 | | | 9 |
| ENTIRE PROJECT | | STAGE 3 | 2.85 | 5.70 | 2.85 | 290.7 | 2.85 | 7.04 | 7.04 | 143.6 | 154 | 9 | 1119 | | | | | | 77 |
| *ENTIRE PROJECT TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER. | | | 1.54 | 3.08 | 1.54 | 157.1 | 1.54 | 4.24 | 4.24 | 86.5 | 220 | 11 | 1369 | 200 | 56 | 2 | 107 | 107 | 178 |
| TOTALS: | | | 7.70 | 15.40 | 7.70 | 785.4 | 7.70 | 21.21 | 21.21 | 432.7 | 1100 | 56 | 6845 | 1000 | 281 | 11 | 533 | 533 | 862 |

BASIS OF ESTIMATE:

LIME 2 TONS / ACRE OF SEEDING
 WATER..... 102.0 M.G. / ACRE OF SEEDING
 WATER..... 20.4 M.G. / ACRE OF TEMPORARY SEEDING
 WATER..... 12.6 GAL. / SQ. YD. OF SOLID SODDING
 SAND BAG DITCH CHECKS..... 22 BAGS / LOCATION
 ROCK DITCH CHECKS..... 3 CU.YD./LOCATION

NOTE: THE TEMPORARY EROSION CONTROL DEVICES SHOWN ABOVE AND ON THE PLANS SHALL BE INSTALLED IN SUCH A SEQUENCE AS TO DETER EROSION AND SEDIMENTATION ON U.S. WATERWAYS AS EXPLAINED BY THE NATIONAL POLLUTANT DISCHARGE ELIMINATION SYSTEM PERMIT.

*QUANTITY ESTIMATED.
 SEE SECTION 104.03 OF THE STD. SPECS.

7/22/2015

R061084.DGN

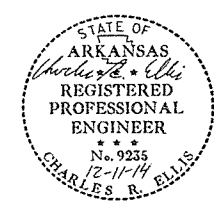
| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|---------------------|-------|--------------------|-----------|--------------|
| | | | | 6 | ARK. | | | |
| | | | | JOB NO. | | 061084 | 28 | 120 |
| | | | | 07319 - QUANTITIES | | - | 56291 | |

SCHEDULE OF BRIDGE QUANTITIES - JOB NO. 061084

| BRIDGE NO. | CODE NO. | NAME PLATE TITLE | UNIT OF STRUCTURE | ITEM NO. | 205 | 619 | 801 | 802 | 802 | 803 | 804 | 804 | 805 | 805 | SP & 807 | SP & 807 | 808 | 809 | 812 | 816 | 816 |
|---------------------------|----------|--------------------|--|----------|---|---------------------------|---|-------------------------|-----------------------------|--------------------------------------|-------------------------------------|---|---------------------------|---------------------|--|--|----------------------|------------------------|----------------------------|----------------|---------------|
| | | | | ITEM | REMOVAL OF EXISTING BRIDGE STRUCTURE (SITE NO.) | 7" STEEL CHAIN LINK FENCE | UNCLASSIFIED EXCAVATION FOR STRUCTURES-BRIDGE | CLASS 5 CONCRETE-BRIDGE | CLASS 5(AE) CONCRETE-BRIDGE | CLASS 1 PROTECTIVE SURFACE TREATMENT | REINFORCING STEEL-BRIDGE (GRADE 60) | EPOXY COATED REINFORCING STEEL (GRADE 60) | CONCRETE PILING (18" SQ.) | TEST PILE (18" SQ.) | STRUCTURAL STEEL IN BEAM SPANS (M270, GR. 50W) | STRUCTURAL STEEL IN PLATE GIRDER SPANS (M270, GR. 50W) | ELASTOMERIC BEARINGS | SILICONE JOINT SEALANT | BRIDGE NAME PLATE (TYPE D) | FILTER BLANKET | DUMPED RIPRAP |
| | | | | UNIT | LUMP SUM | LIN. FT. | CU. YD. | CU. YD. | CU. YD. | GAL. | LB. | LB. | LIN. FT. | LIN. FT. | LB. | LB. | CU. IN. | LIN. FT. | EACH | SO. YD. | CU. YD. |
| 07319 | X571 | UPRR & PINE STREET | BENT NO. 1 | | | | | 38.40 | | 0.3 | 4,238 | | 240 | 65 | 765 | | 2,610.0 | 43 | | 1,080 | 565 |
| | | | BENT NO. 2 | | | | 182 | 143.70 | | | 20,755 | | 1,035 | 50 | | | 3,412.5 | | | | |
| | | | BENT NO. 3 | | | | 146 | 122.40 | | | 19,860 | | 720 | | | | 5,220.0 | | | | |
| | | | BENT NO. 4 | | | | 216 | 328.70 | | | 35,513 | | 1,170 | 50 | | | 3,900.0 | | | | |
| | | | BENT NO. 5 | | | | 242 | 192.20 | | | 29,725 | | 1,040 | 45 | | | 3,900.0 | | | | |
| | | | BENT NO. 6 | | | | 165 | 121.80 | | | 19,328 | | 765 | 50 | | | 3,670.3 | | | | |
| | | | BENT NO. 7 | | | | 164 | 112.50 | | | 18,036 | | 900 | | | | 2,030.0 | | | 840 | 440 |
| | | | BENT NO. 8 | | | | | 31.00 | | 0.3 | 3,525 | | 240 | 65 | 765 | | 1,060.2 | 43 | | | |
| | | | 240' CONT. COMPOSITE PLATE GIRDER UNIT | | | | | | | 314.55 | 24.9 | | 70,375 | | | | | | 1 | | |
| | | | 380' CONT. COMPOSITE PLATE GIRDER UNIT | | | 440 | | | | 496.45 | 39.3 | | 115,740 | | | | | | | | |
| | | | 140' CONT. COMPOSITE W-BEAM UNIT | | | | | | | 183.00 | 14.5 | | 40,865 | | 160,470 | | | | | | |
| | | | EXISTING BRIDGE NO. 01465 | | 1 | | | | | | | | | | | | | | | | |
| TOTALS FOR JOB NO. 061084 | | | | | 1 | 440 | 1,115 | 1,090.70 | 994.00 | 79.3 | 150,980 | 226,980 | 6,110 | 325 | 162,000 | 973,110 | 25,803.0 | 86 | 1 | 1,920 | 1,005 |

① All concrete piling shall be prestressed conforming to Std. Dwg. No. 55022.

JIM TRIBO
DESIGN SECTION SUPERVISOR



SCHEDULE OF BRIDGE QUANTITIES
UPRR & PINE ST. STR. & APPRS.
(DONALDSON) (S)
HOT SPRING COUNTY
ROUTE 67 SEC. 7
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

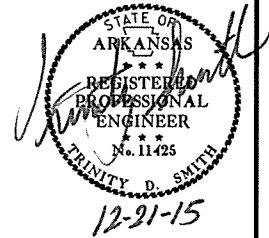
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CHECKED BY: JCT DATE: 12/11/14 SCALE: NONE
DESIGNED BY: DATE: BRIDGE NO. 07319 DRAWING NO. 56291

PRINT DATE: 12/15/2014

SUMMARY OF QUANTITIES

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|----------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
| 12-21-15 | | | | 6 | ARK. | | | |
| JOB NO. 061084 | | | | | | | 29 | 126 |

2 SUMMARY OF QUANTITIES & REVISIONS



| ITEM NUMBER | ITEM | QUANTITY | UNIT |
|---------------------------------|--|----------|----------|
| 201 | CLEARING | 25 | STATION |
| 201 | GRUBBING | 25 | STATION |
| 202 | REMOVAL AND DISPOSAL OF FENCE | 1742 | LIN. FT. |
| 202 | REMOVAL AND DISPOSAL OF CONCRETE DRIVEWAYS | 38 | SQ. YD. |
| 202 | REMOVAL AND DISPOSAL OF PIPE CULVERTS | 4 | EACH |
| 202 | REMOVAL AND DISPOSAL OF GUARDRAIL | 2099 | LIN. FT. |
| 206 | FLOWABLE SELECT MATERIAL | 41 | CU. YD. |
| 210 | UNCLASSIFIED EXCAVATION | 9848 | CU. YD. |
| 210 | COMPACTED EMBANKMENT | 88578 | CU. YD. |
| SP & 210 | SOIL STABILIZATION | 100 | TON |
| 303 | AGGREGATE BASE COURSE (CLASS 7) | 9716 | TON |
| SS & 401 | TACK COAT | 406 | GAL. |
| SP & 405 | MINERAL AGGREGATE IN ACHM BASE COURSE (1 1/2") | 109 | TON |
| SP & 405 | ASPHALT BINDER (PG 64-22) IN ACHM BASE COURSE (1 1/2") | 5 | TON |
| SP, SS, & 406 | MINERAL AGGREGATE IN ACHM BINDER COURSE (1") | 1472 | TON |
| SP, SS, & 406 | ASPHALT BINDER (PG 64-22) IN ACHM BINDER COURSE (1") | 74 | TON |
| SP, SS, & 407 | MINERAL AGGREGATE IN ACHM SURFACE COURSE (1/2") | 1832 | TON |
| SP, SS, & 407 | ASPHALT BINDER (PG 64-22) IN ACHM SURFACE COURSE (1/2") | 109 | TON |
| 412 | COLD MILLING ASPHALT PAVEMENT | 1289 | SQ. YD. |
| SP & 414 | ASPHALT CONCRETE PATCHING FOR MAINTENANCE OF TRAFFIC | 15 | TON |
| 504 | APPROACH GUTTERS | 30.20 | CU. YD. |
| 601 | MOBILIZATION | 1.00 | LUMP SUM |
| SP & 602 | FURNISHING FIELD OFFICE | 1 | EACH |
| 603 | MAINTENANCE OF TRAFFIC | 1.00 | LUMP SUM |
| 603 | 18" TEMPORARY CULVERT | 193 | LIN. FT. |
| SS & 604 | SIGNS | 324 | SQ. FT. |
| SS & 604 | BARRICADES | 248 | LIN. FT. |
| SS & 604 | TRAFFIC DRUMS | 112 | EACH |
| 604 | CONSTRUCTION PAVEMENT MARKINGS | 15682 | LIN. FT. |
| SP, SS, & 606 | 18" SIDE DRAIN | 254 | LIN. FT. |
| SP, SS, & 606 | 24" SIDE DRAIN | 30 | LIN. FT. |
| 606 | SELECTED PIPE BEDDING | 50 | CU. YD. |
| 617 | GUARDRAIL (TYPE A) | 550 | LIN. FT. |
| 617 | TERMINAL ANCHOR POSTS (TYPE 1) | 4 | EACH |
| 617 | THREE BEAM GUARDRAIL TERMINAL | 4 | EACH |
| 619 | WIRE FENCE (TYPE D) | 944 | LIN. FT. |
| * 619 | 4' STEEL CHAIN LINK FENCE (ALTERNATE NO. 1) | 650 | LIN. FT. |
| * 619 | 4' ALUMINUM CHAIN LINK FENCE (ALTERNATE NO. 2) | 650 | LIN. FT. |
| * 619 | 16' STEEL GATES (ALTERNATE NO. 1) | 1 | EACH |
| * 619 | 16' ALUMINUM GATES (ALTERNATE NO. 2) | 1 | EACH |
| 620 | LIME | 15 | TON |
| 620 | SEEDING | 7.70 | ACRE |
| SS & 620 | MULCH COVER | 28.91 | ACRE |
| 620 | WATER | 1218.1 | M.GAL. |
| 621 | TEMPORARY SEEDING | 21.21 | ACRE |
| 621 | SILT FENCE | 6845 | LIN. FT. |
| 621 | SAND BAG DITCH CHECKS | 1100 | BAG |
| 621 | DIVERSION DITCH | 1000 | LIN. FT. |
| 621 | SEDIMENT BASIN | 533 | CU. YD. |
| 621 | OBLITERATION OF SEDIMENT BASIN | 533 | CU. YD. |
| 621 | SEDIMENT REMOVAL AND DISPOSAL | 862 | CU. YD. |
| 621 | PIPE FOR SLOPE DRAINS | 281 | LIN. FT. |
| 621 | ROCK DITCH CHECKS | 56 | CU. YD. |
| 623 | SECOND SEEDING APPLICATION | 7.70 | ACRE |
| 626 | EROSION CONTROL MATTING (CLASS 3) | 520 | SQ. YD. |
| 635 | ROADWAY CONSTRUCTION CONTROL | 1.00 | LUMP SUM |
| 637 | MAILBOXES | 3 | EACH |
| 637 | MAILBOX SUPPORTS (SINGLE) | 3 | EACH |
| 718 | REFLECTORIZED PAINT PAVEMENT MARKING WHITE (4") | 7252 | LIN. FT. |
| 718 | REFLECTORIZED PAINT PAVEMENT MARKING YELLOW (4") | 5917 | LIN. FT. |
| * SP & 719 | INVERTED PROFILE THERMOPLASTIC CONTRAST PAVEMENT MARKING YELLOW (4") (ALTERNATE NO. 1) | 1524 | LIN. FT. |
| * SP | HIGH PERFORMANCE CONTRAST MARKING TAPE YELLOW (4") (ALTERNATE NO. 2) | 1524 | LIN. FT. |
| 721 | RAISED PAVEMENT MARKERS (TYPE II) | 78 | EACH |
| 804 | REINFORCING STEEL-ROADWAY (GRADE 60) | 2660 | POUND |
| 816 | DUMPED RIPRAP | 11 | CU. YD. |
| STRUCTURES OVER 20' SPAN | | | |
| 205 | REMOVAL OF EXISTING BRIDGE STRUCTURE (SITE NO. 1) | 1.00 | LUMP SUM |
| 619 | 7' STEEL CHAIN LINK FENCE | 440 | LIN. FT. |
| 636 | BRIDGE CONSTRUCTION CONTROL | 1.00 | LUMP SUM |
| 801 | UNCLASSIFIED EXCAVATION FOR STRUCTURES-BRIDGE | 1115 | CU. YD. |
| 802 | CLASS S CONCRETE-BRIDGE | 1090.70 | CU. YD. |
| 802 | CLASS S(AE) CONCRETE-BRIDGE | 994.00 | CU. YD. |
| 803 | CLASS 1 PROTECTIVE SURFACE TREATMENT | 79.3 | GAL. |
| 804 | REINFORCING STEEL-BRIDGE (GRADE 60) | 150980 | POUND |
| 804 | EPOXY COATED REINFORCING STEEL (GRADE 60) | 226980 | POUND |
| 805 | CONCRETE PILING (18" SQUARE) | 6110 | LIN. FT. |
| 805 | TEST PILE (18" SQUARE) | 325 | LIN. FT. |
| SP & 807 | STRUCTURAL STEEL IN BEAM SPANS (M270-GR50W) | 162000 | POUND |
| SP & 807 | STRUCTURAL STEEL IN PLATE GIRDER SPANS (M270-GR50W) | 973110 | POUND |
| 808 | ELASTOMERIC BEARINGS | 25803.0 | CU. IN. |
| 809 | SILICONE JOINT SEALANT | 86 | LIN. FT. |
| 812 | BRIDGE NAME PLATE (TYPE D) | 1 | EACH |
| 816 | FILTER BLANKET | 1920 | SQ. YD. |
| 816 | DUMPED RIPRAP | 1005 | CU. YD. |

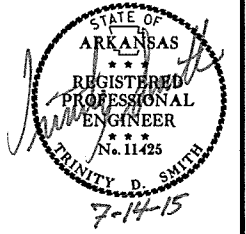
* DENOTES ALTERNATE BID ITEMS.

REVISIONS

| DATE | REVISION | SHEET NUMBER |
|------------|---|--------------|
| 12/21/2015 | REVISED HIGH PERFORMANCE PAVEMENT MARKING SPECIAL PROVISION | 29 |
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| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|--------------------|--------|--------------------|-----------|--------------|
| | | | | 6 | ARK. | | | |
| | | | | JOB NO. | 061084 | | 30 | 126 |

2 SURVEY CONTROL DETAILS



CTLRVEY CONTROL COORDINATES

Project Name: s061084.alg
 Date: 1/12/2012
 Coordinate System: ARKANSAS STATE PLANE - SOUTH ZONE BASED ON GPS CONTROL,
 PROJECTED TO GROUND.
 Units: U.S. CTLRVEY FOOT

| Point Name | Northing | Easting | Elev | Feature | Description |
|------------|--------------|--------------|---------|---------|---------------------------------|
| 1 | 1884650.9334 | 1030780.0946 | 222.311 | CTL | 5/8" Rebar with 2" Aluminum Cap |
| 2 | 1885494.6678 | 1032459.8696 | 221.317 | CTL | 5/8" Rebar with 2" Aluminum Cap |
| 3 | 1885218.3905 | 1033307.1203 | 228.523 | CTL | 5/8" Rebar with 2" Aluminum Cap |
| 4 | 1886318.3606 | 1033278.6957 | 225.187 | CTL | 5/8" Rebar with 2" Aluminum Cap |
| 5 | 1886629.4238 | 1033946.1472 | 245.342 | CTL | 5/8" Rebar with 2" Aluminum Cap |
| 6 | 1886749.3610 | 1034588.7240 | 245.146 | CTL | 5/8" Rebar with 2" Aluminum Cap |
| 7 | 1886956.8340 | 1035414.8262 | 224.649 | CTL | 5/8" Rebar with 2" Aluminum Cap |
| 8 | 1887290.2284 | 1036020.4008 | 230.926 | CTL | 5/8" Rebar with 2" Aluminum Cap |
| 9 | 1886394.3738 | 1034210.7781 | 224.316 | CTL | CPS |
| 100 | 1884529.5879 | 1029904.1461 | 219.770 | CTL | GPS MON. 300006 |
| 101 | 1884285.9519 | 1028163.0054 | 219.350 | CTL | GPS MON 300006A |
| 900 | 1885869.1891 | 1033809.9100 | 225.704 | BM | PP |
| 901 | 1885391.5620 | 1032831.4599 | 223.588 | BM | WOOD |
| 902 | 1885104.4603 | 1031615.3953 | 222.491 | BM | ASPH HWY |
| 903 | 1884554.4900 | 1030290.0293 | 222.040 | BM | W. SIDE W. LANE HWY 67 |
| 904 | 1884422.6277 | 1029024.5845 | 222.475 | BM | ASPH SHDLR |
| 905 | 1888031.2000 | 1035399.5997 | 223.576 | BM | 24IN. PINE |
| 980 | 1885262.1369 | 1033198.8575 | 229.610 | BM | NGS POINT BM |
| 981 | 1885562.1627 | 1022367.9260 | 237.000 | BM | NGS POINT D 152 RESET |
| 982 | 1877421.4626 | 1027838.3965 | 216.400 | BM | NGS POINT M 152 |
| 983 | 1897758.2116 | 1026263.2610 | 315.940 | BM | NGS POINT A 152 |
| 984 | 1892342.7458 | 1021427.8451 | 264.950 | BM | NGS POINT B 152 |
| 990 | 1886762.2659 | 1034468.9667 | 224.720 | BM | NGS POINT K 152 |
| 1000 | 1885513.5028 | 1032392.5922 | 220.222 | CTL | 5/8" Rebar with 2" Aluminum Cap |
| 1001 | 1884632.0500 | 1030742.4197 | 222.220 | CTL | 5/8" Rebar with 2" Aluminum Cap |

*Note - Rebar and Cap - Standard - 5/8" Rebar with 2" Aluminum Cap stamped
 *(standard markings common to all caps), or as indicated
 (other markings indicated in the point description of the individual point).
 USE CAF = 1.0 FOR STAKEOUT FOR THIS PROJECT
 A PROJECT CAF OF 0.9999139977 HAS BEEN USED TO COMPUTE THE ABOVE GROUND COORDINATES.
 THIS CAF IS INTENDED FOR USE WITHIN THE PROJECT LIMITS.
 GRID DISTANCE = GROUND DISTANCE x CAF.
 GRID COORDINATES ARE STORED UNDER FILE NAME: s061084.gi.CTL
 HORIZONTAL DATUM: NAD 83 (1997)
 VERTICAL DATUM: NAVD 88 POSITIONAL ACCURACY THIRD ORDER, UNLESS SPECIFIED OTHERWISE
 AT A SPECIFIC POINT.

REFERENCE POINTS (1500 SERIES) ARE TO BE USED TO ESTABLISH CONTROL
 IF THE PRIMARY CONTROL POINTS LISTED ABOVE HAVE BEEN DESTROYED.
 REFERENCE POINTS ARE NOT TO BE USED FOR VERTICAL CONTROL

BASIS OF BEARING:
 ARKANSAS STATE PLANE GRID BEARINGS - 0302-SOUTH ZONE
 DETERMINED FROM GPS CONTROL POINTS: 300006 - 300006A
 CONVERGENCE ANGLE: 00-30-52.01 LEFT AT LT: 34-14-27.64136N LG: 092-55-08.99042W
 GRID AZIMUTH = ASTRONOMICAL AZIMUTH - CONVERGENCE ANGLE.

CL CONST HWY. 67

| POINT NO. | TYPE | STATION | NORTHING | EASTING |
|-----------|------|-----------|--------------|--------------|
| 8000 | POB | 209+97.78 | 1885862.8758 | 1032826.6945 |
| 8002 | PC | 212+22.50 | 1886017.3587 | 1032989.8956 |
| 8004 | PT | 214+40.59 | 1886175.9933 | 1033139.3882 |
| 8005 | PC | 216+90.34 | 1886367.2315 | 1033300.0220 |
| 8007 | PT | 222+99.51 | 1886667.3489 | 1033816.2355 |
| 8008 | PC | 235+69.37 | 1886896.0399 | 1035065.3322 |
| 8010 | PT | 239+76.49 | 1887024.9050 | 1035450.0780 |
| 8001 | POE | 243+00.00 | 1887170.0617 | 1035739.1930 |

DETOUR

| POINT NO. | TYPE | STATION | NORTHING | EASTING |
|-----------|------|-----------|--------------|--------------|
| 8011 | POB | 400+00.00 | 1886795.3066 | 1034911.5906 |
| 8012 | PC | 403+44.42 | 1886873.8708 | 1035246.9343 |
| 8014 | PT | 405+35.62 | 1886956.5657 | 1035417.5992 |
| 8015 | PC | 407+16.98 | 1887069.5132 | 1035559.4963 |
| 8017 | PT | 408+06.49 | 1887117.6351 | 1035634.7727 |
| 8001 | POE | 409+23.33 | 1887170.0617 | 1035739.1930 |

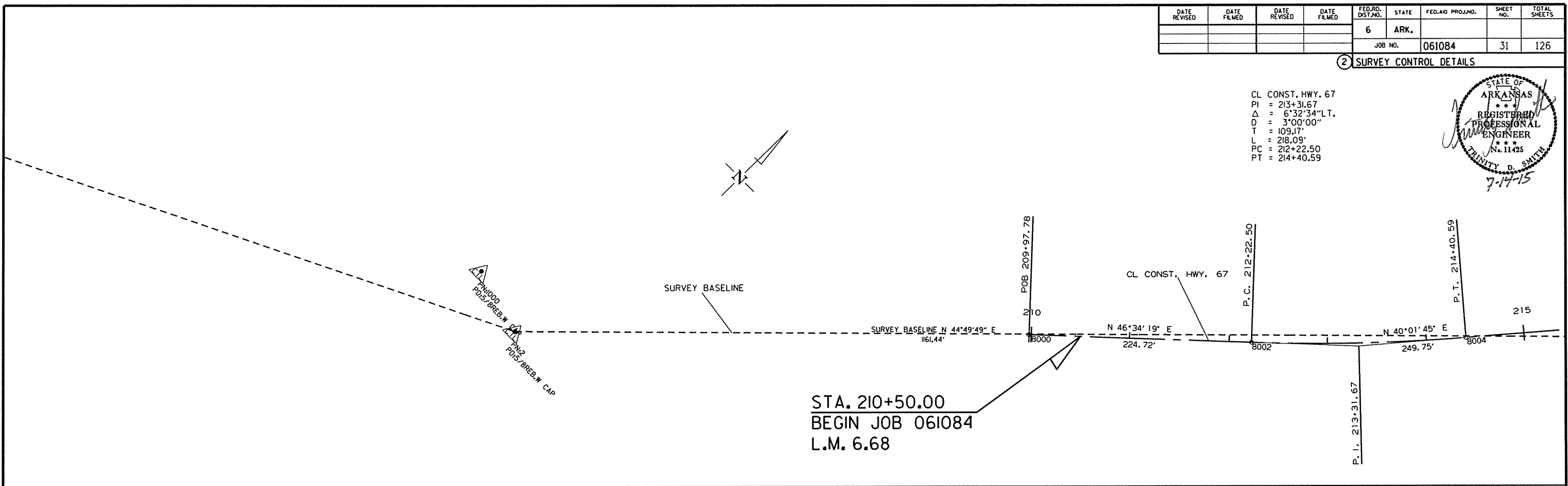
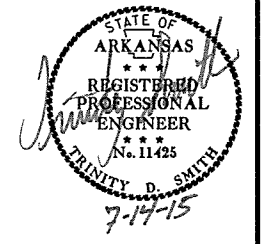
HWY. 51

| POINT NO. | TYPE | STATION | NORTHING | EASTING |
|-----------|------|-----------|--------------|--------------|
| 8018 | POB | 500+00.00 | 1886730.5019 | 1034920.5132 |
| 8019 | PC | 500+69.43 | 1886755.4056 | 1034985.3280 |
| 8021 | PT | 501+37.97 | 1886770.5304 | 1035051.9320 |
| 8022 | PC | 503+02.01 | 1886783.6004 | 1035215.4519 |
| 8024 | PT | 504+85.32 | 1886916.8282 | 1035301.6899 |
| 8025 | POE | 505+26.50 | 1886955.6194 | 1035287.8767 |

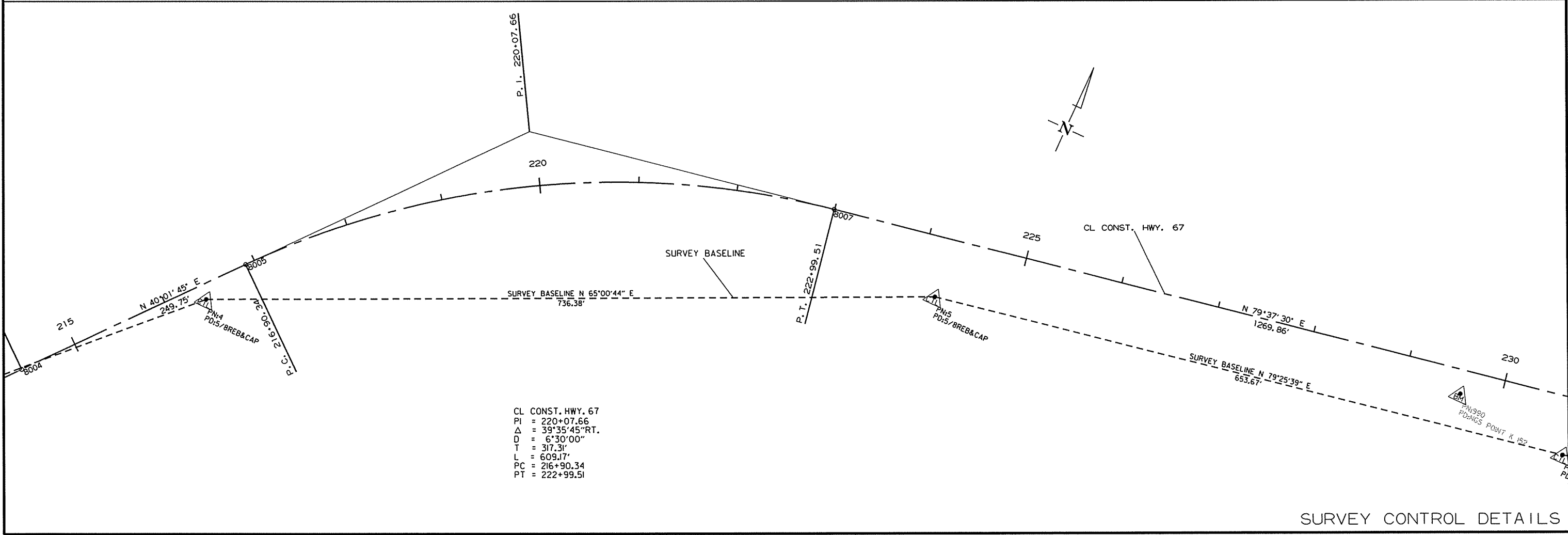
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|--------------|-------------|--------------|-------------|--------------------|--------|--------------------|-----------|--------------|
| | | | | 6 | ARK. | | | |
| | | | | JOB NO. | 061084 | | 31 | 126 |

2 SURVEY CONTROL DETAILS

CL CONST. HWY. 67
 PI = 213+31.67
 Δ = 6°32'34" L.T.
 D = 3°00'00"
 T = 109.17'
 L = 218.09'
 PC = 212+22.50
 PT = 214+40.59



STA. 210+50.00
 BEGIN JOB 061084
 L.M. 6.68



CL CONST. HWY. 67
 PI = 220+07.66
 Δ = 39°35'45" RT.
 D = 6°30'00"
 T = 317.31'
 L = 609.17'
 PC = 216+90.34
 PT = 222+99.51

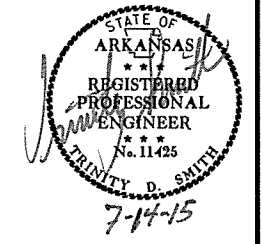
SURVEY CONTROL DETAILS

7/6/2015

R061084.DGN

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|--------------------|--------|--------------------|-----------|--------------|
| | | | | 6 | ARK. | | | |
| | | | | JOB NO. | 061084 | | 32 | 126 |

2 SURVEY CONTROL DETAILS



CL CONST. HWY. 67
 PI = 237+74.31
 Δ = 16°17'06" L.T.
 D = 4°00'00"
 T = 204.94'
 L = 407.12'
 PC = 235+69.37
 PT = 239+76.49

DETOUR
 PI = 404+41.61
 Δ = 25°20'01" L.T.
 D = 13°15'00"
 T = 97.19'
 L = 191.20'
 PC = 403+44.42
 PT = 405+35.62

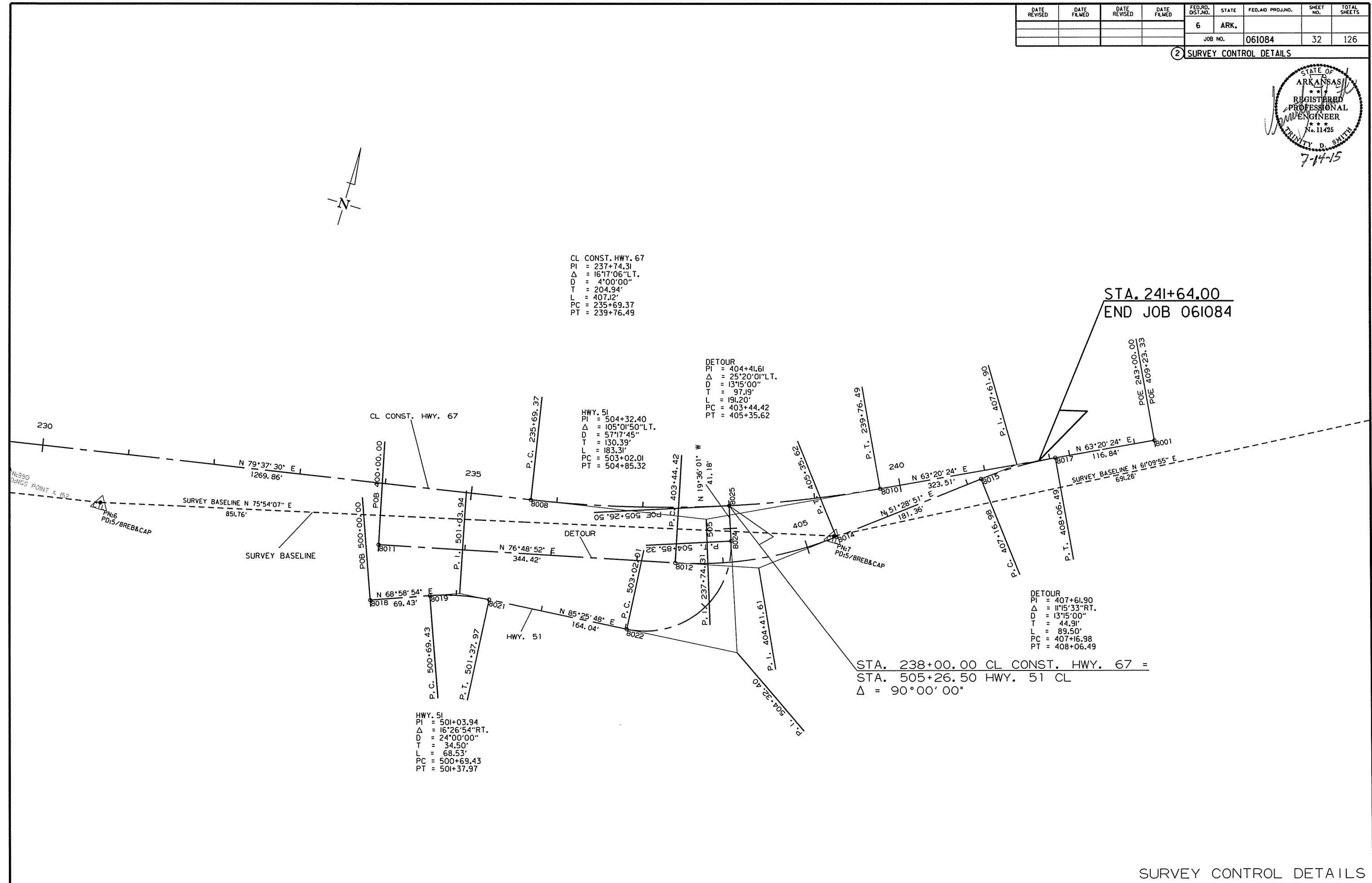
HWY. 51
 PI = 504+32.40
 Δ = 105°01'50" L.T.
 D = 57°17'45"
 T = 130.39'
 L = 183.31'
 PC = 503+02.01
 PT = 504+85.32

DETOUR
 PI = 407+61.90
 Δ = 11°15'33" RT.
 D = 13°15'00"
 T = 44.91'
 L = 89.50'
 PC = 407+16.98
 PT = 408+06.49

HWY. 51
 PI = 501+03.94
 Δ = 16°26'54" RT.
 D = 24°00'00"
 T = 34.50'
 L = 68.53'
 PC = 500+69.43
 PT = 501+37.97

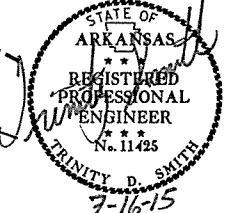
STA. 238+00.00 CL CONST. HWY. 67 =
 STA. 505+26.50 HWY. 51 CL
 Δ = 90°00'00"

STA. 241+64.00
 END JOB 061084



| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
| | | | | 6 | ARK. | | 33 | 126 |

② PLAN AND PROFILE SHEETS



WIRE FENCE
 PI = 213+31.67
 Δ = 6°32'34" LT.
 D = 3°00'00"
 T = 109.17'
 L = 218.09'
 PC = 212+22.50
 PT = 214+40.59
 e = 0.057'/
 Ls = 250'

STA. 212+10 IN PLACE
 36" X 18" X 24" ARCH C.M.
 PIPE CULVERT LT. SIDE DRAIN
 REMOVE AND INSTALL ϕ 29
 24" X 30" PIPE CULVERT
 LT. SIDE DRAIN
 CONSTRUCT APPROACH = 55 CU. YDS.

SPECIAL FLOOD HAZARD AREA

STA. 217+50 - CONSTRUCT
 18" X 76' TEMPORARY
 PIPE CULVERT CROSS DRAIN
 FILL AND ABANDON USING
 15 CU. YD. FLOWABLE
 SELECT MATERIAL

STA. 210+50.00
 BEGIN JOB 061084
 L.M. 6.68

REFER TO SURVEY CONTROL DETAIL SHEETS FOR HORIZONTAL AND VERTICAL CONTROL DATA.

SPECIAL FLOOD HAZARD AREA

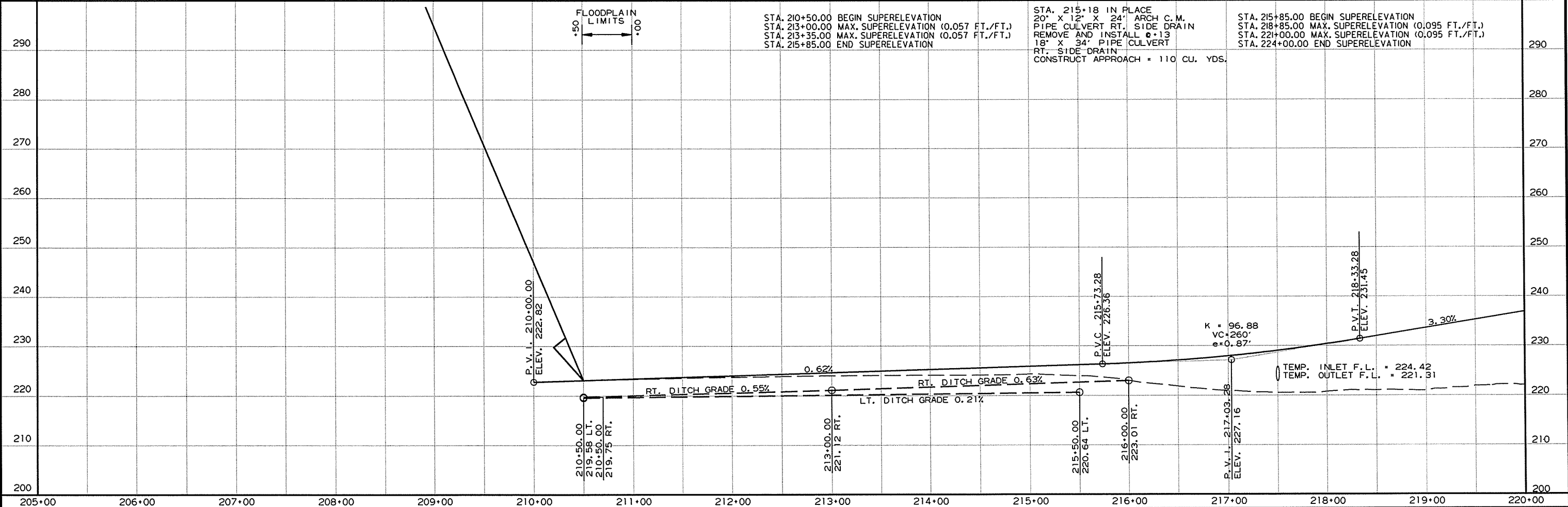
STA. 212+59 IN PLACE
 18" X 24' C.M.
 PIPE CULVERT RT. SIDE DRAIN
 REMOVE AND INSTALL
 18" X 42' PIPE CULVERT
 RT. SIDE DRAIN
 CONSTRUCT APPROACH = 95 CU. YDS.

STA. 214+48 IN PLACE
 20" X 12" X 25' ARCH C.M.
 PIPE CULVERT RT. SIDE DRAIN
 REMOVE AND INSTALL ϕ 46
 18" X 40' PIPE CULVERT
 RT. SIDE DRAIN
 CONSTRUCT APPROACH = 125 CU. YDS.

STA. 218+49 - CONSTRUCT
 18" X 48' TEMPORARY
 PIPE CULVERT RT. SIDE DRAIN
 FILL AND ABANDON USING
 10 CU. YD. FLOWABLE
 SELECT MATERIAL

PI = 220+07.66
 Δ = 39°35'45" RT.
 D = 6°30'00"
 T = 317.31'
 L = 609.17'
 PC = 216+90.34
 PT = 222+99.51
 e = 0.095'/
 Ls = 300'

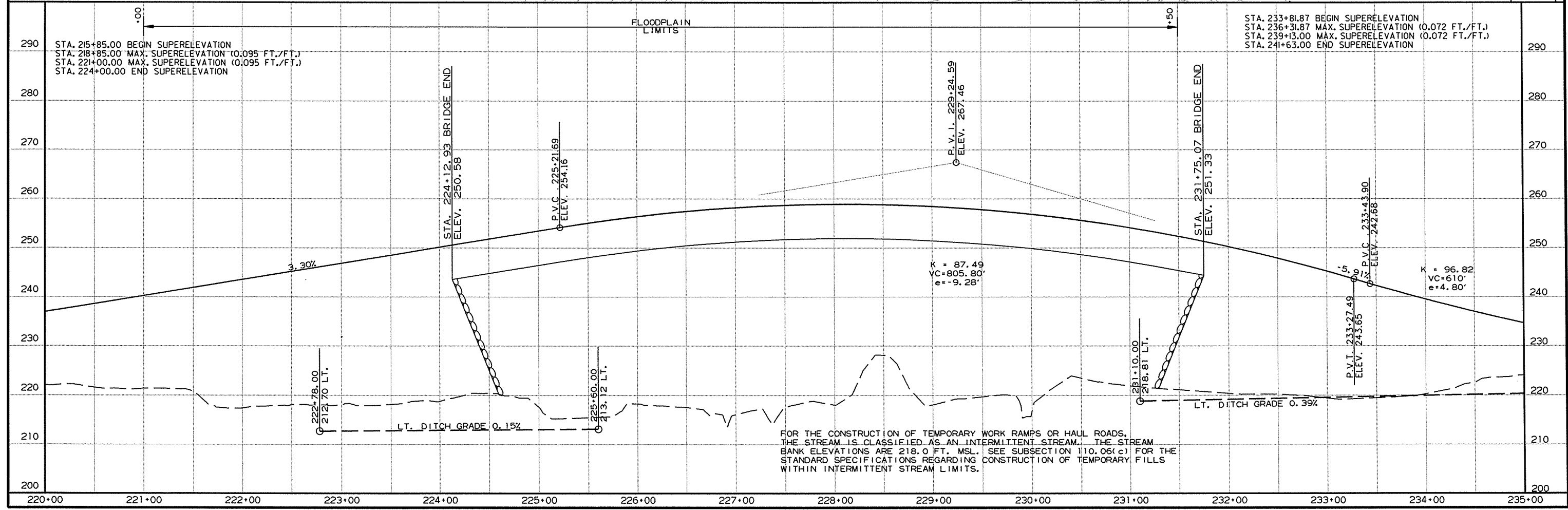
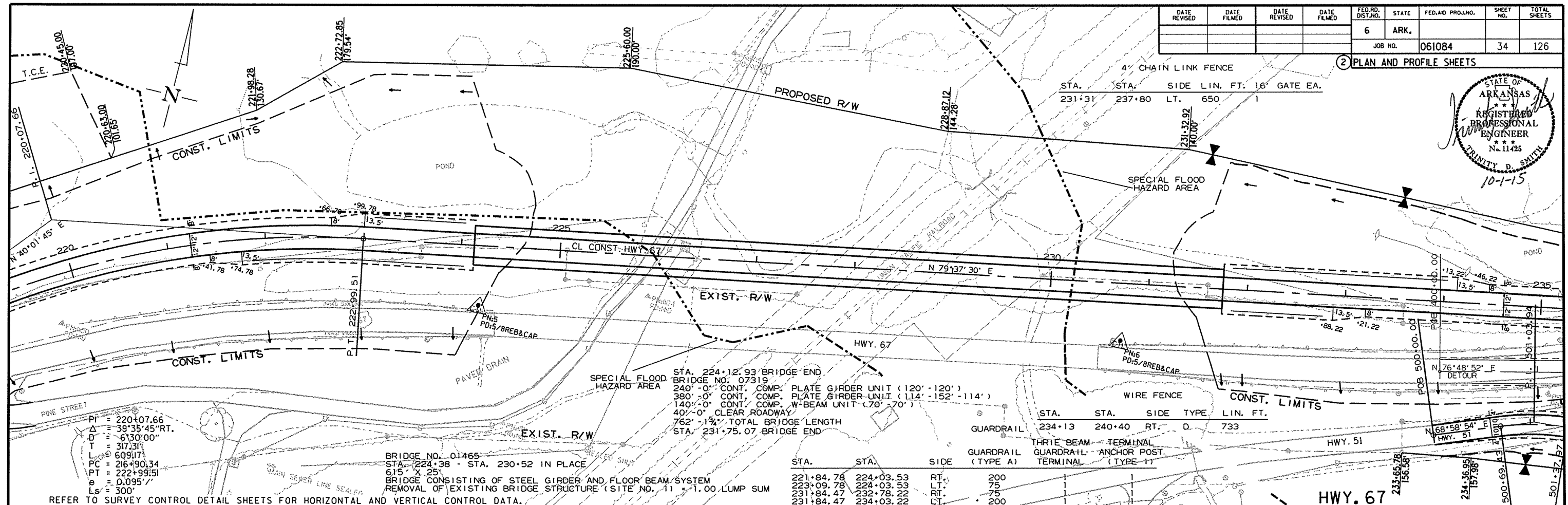
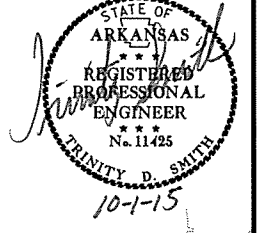
STA. 218+49 CONSTRUCT
 APPROACH ON RT. = 195 CU. YDS.
 UNCLASSIFIED EXCAVATION = 5 CU. YDS.



R061084.DGN 7/15/2015

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
| | | | | 6 | ARK. | | 34 | 126 |

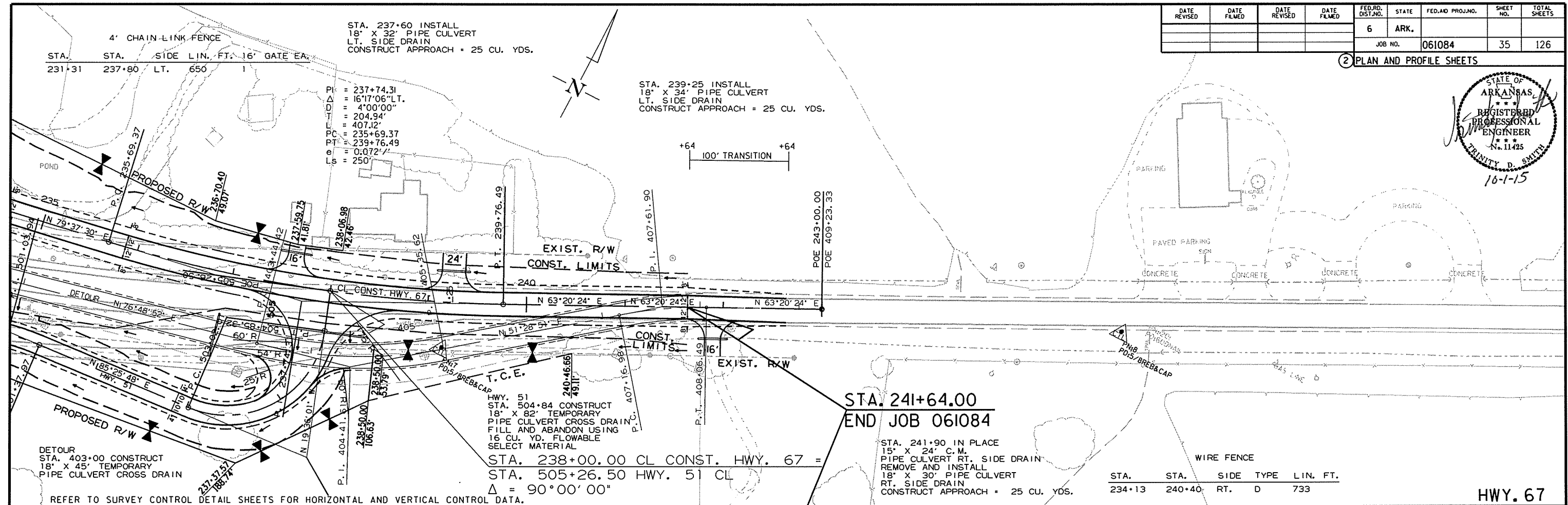
2 PLAN AND PROFILE SHEETS



7/22/2015
R061084.DGN

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|----------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
| | | | | 6 | ARK. | | | |
| JOB NO. 061084 | | | | | | | 35 | 126 |

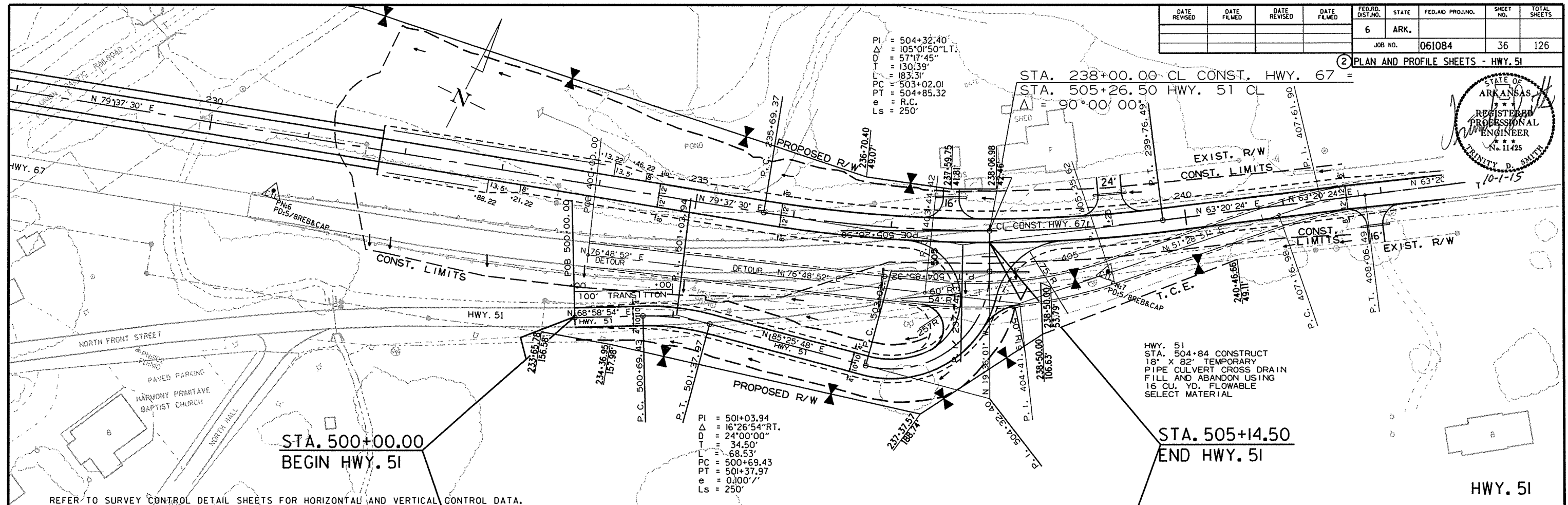
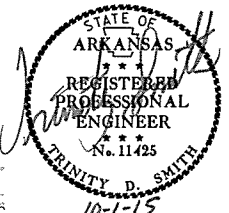
2 PLAN AND PROFILE SHEETS



7/22/2015 R061084.DGN

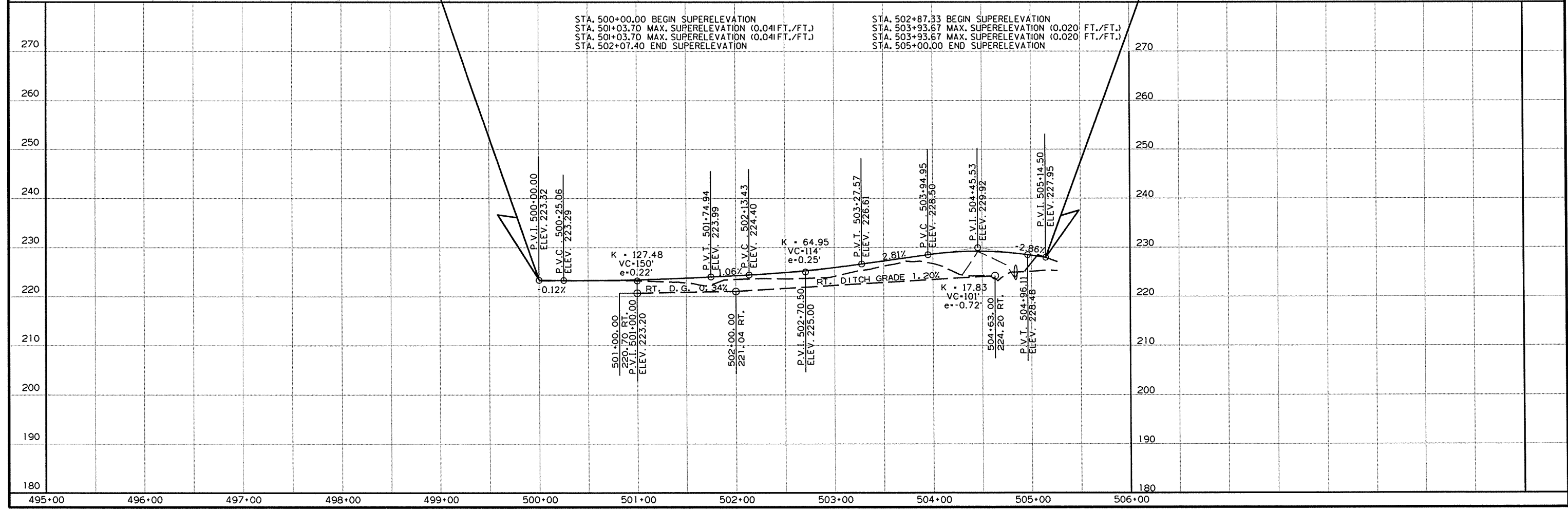
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|----------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
| | | | | 6 | ARK. | | | |
| JOB NO. 061084 | | | | | | | 36 | 126 |

2 PLAN AND PROFILE SHEETS - HWY. 51



HWY. 51
STA. 504+84 CONSTRUCT
18" X 82" TEMPORARY
PIPE CULVERT CROSS DRAIN
FILL AND ABANDON USING
16 CU. YD. FLOWABLE
SELECT MATERIAL

REFER TO SURVEY CONTROL DETAIL SHEETS FOR HORIZONTAL AND VERTICAL CONTROL DATA.

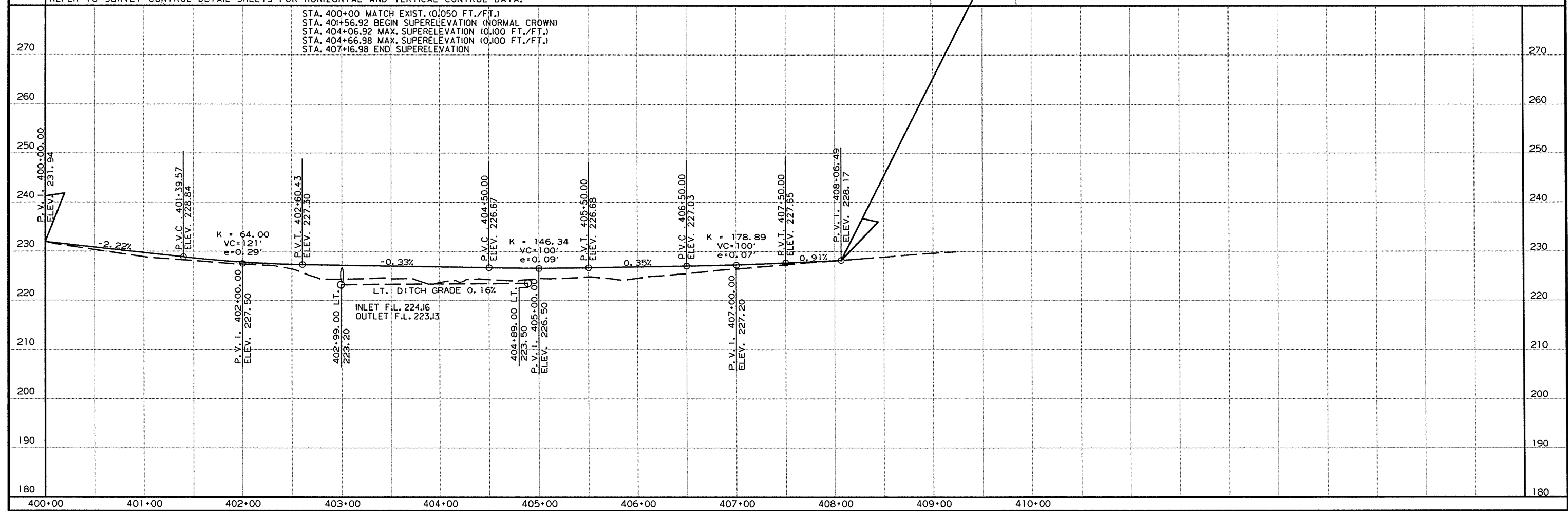
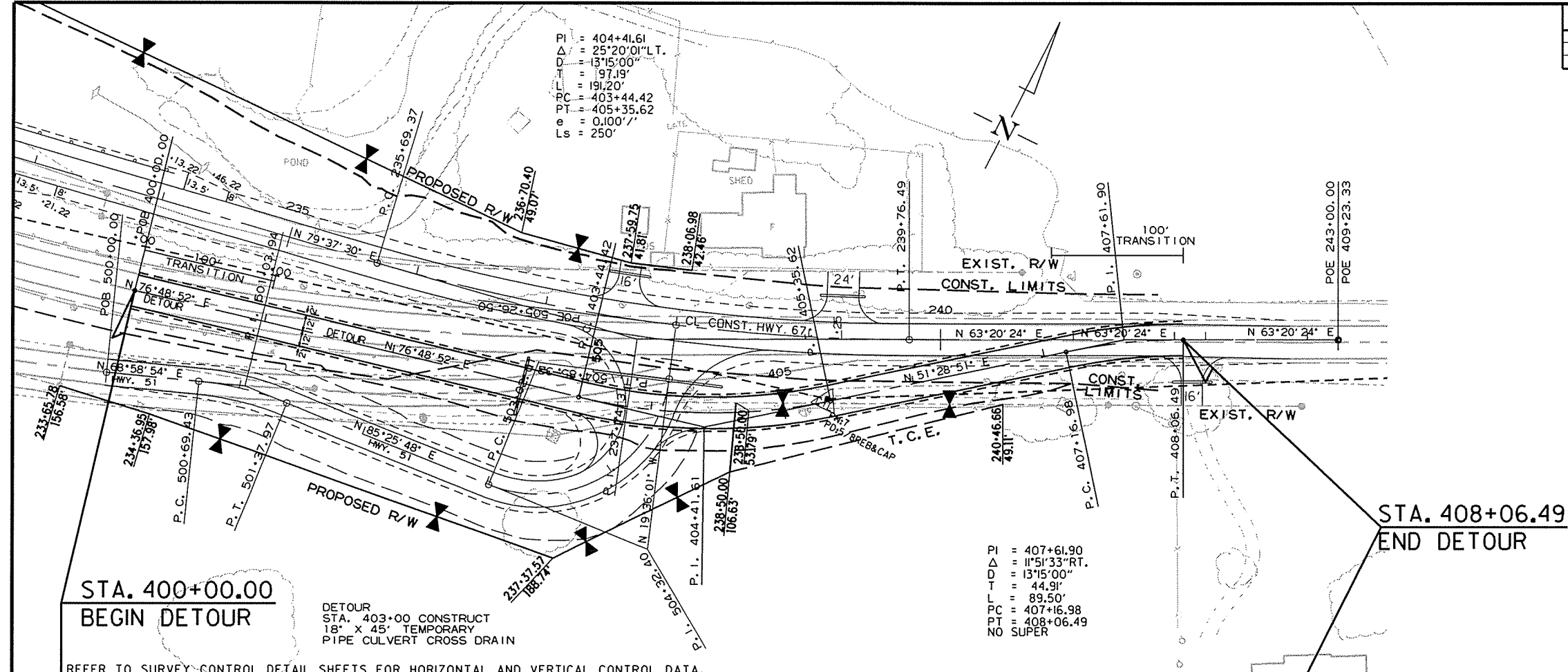
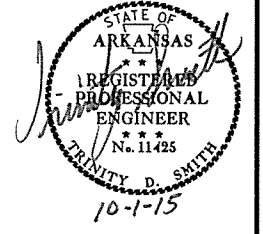


7/22/2015

R061084.DGN

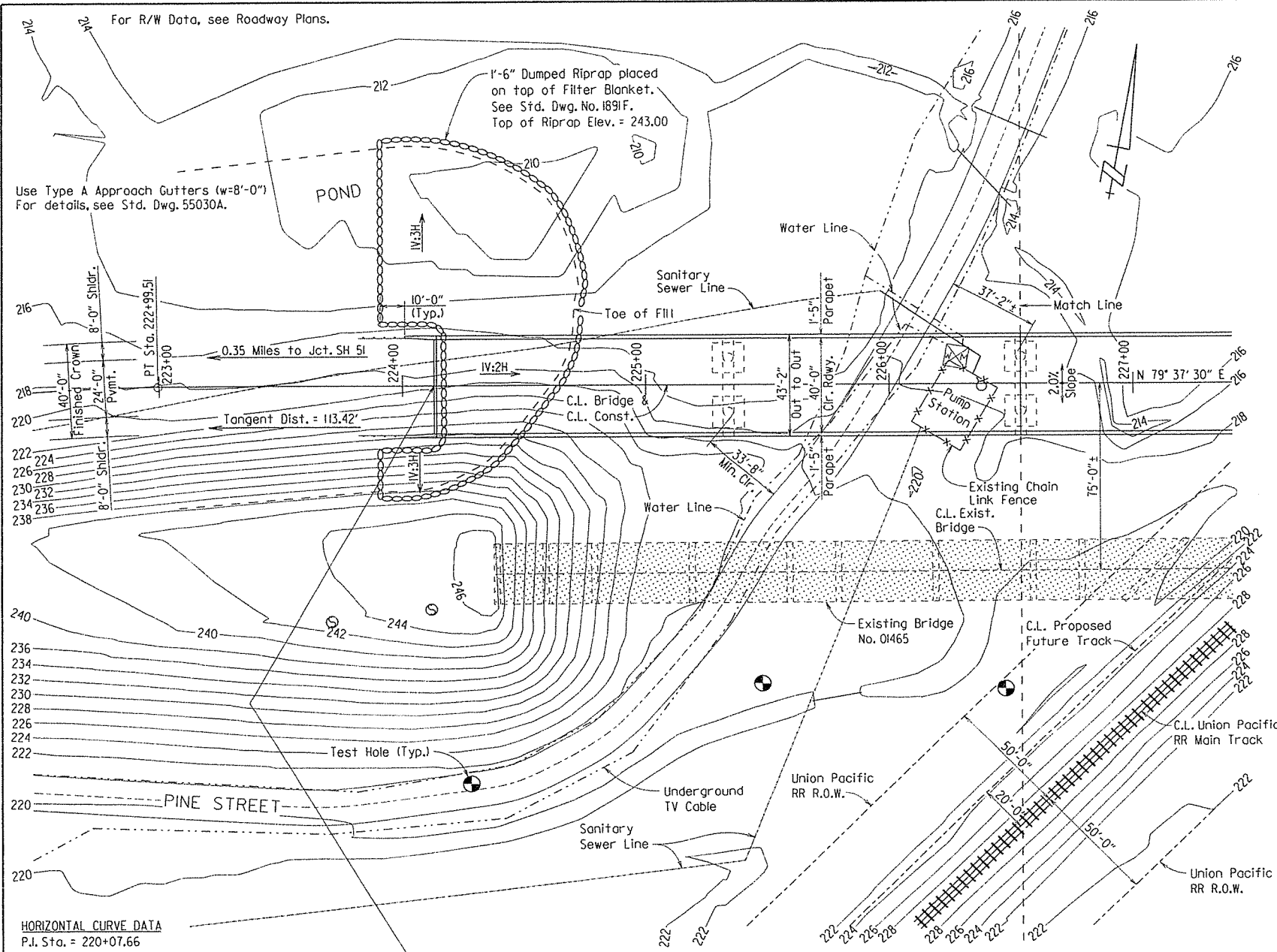
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|----------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
| | | | | 6 | ARK. | | | |
| JOB NO. 061084 | | | | | | | 37 | 126 |

2 PLAN AND PROFILE SHEETS - DETOUR



R061084.DGN 7/22/2015

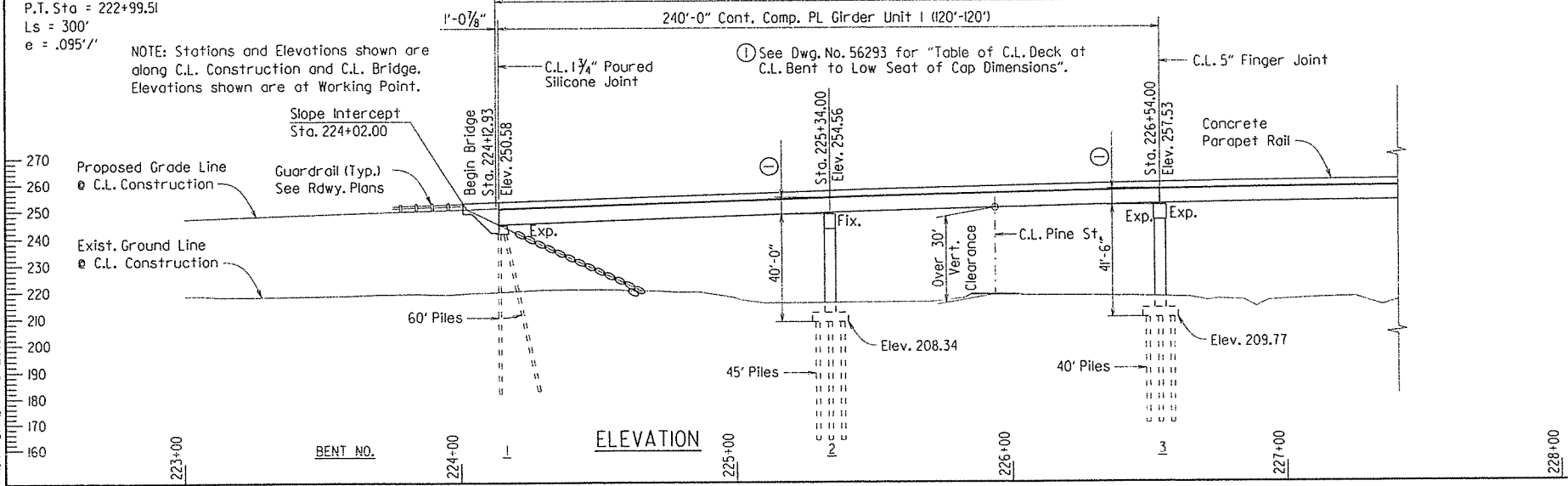
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|--------------|-------------|--------------|-------------|---------------------|-------|--------------------|------------------------|--------------|
| | | | | 6 | ARK. | | | |
| | | | | | | | JOB NO. 061084 | 256 1240 |
| | | | | | | | 07319 - LAYOUT - 56292 | |



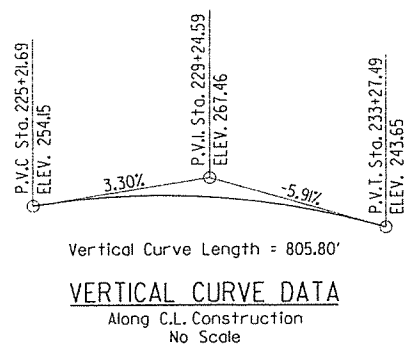
HORIZONTAL CURVE DATA
P.I. Sta. = 220+07.66
Delta = 39°35'45" Rt.
D = 6°30'00"
L = 609.17'
T = 317.31'
P.C. Sta. = 216+90.34
P.T. Sta. = 222+99.51
Ls = 300'
e = .095'/'

PLAN

Total Length of Bridge = 762'-1 3/4"



ELEVATION

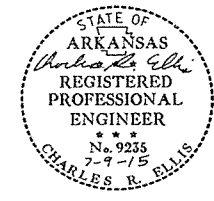


VERTICAL CURVE DATA
Along C.L. Construction
No Scale

GENERAL NOTES

- BENCH MARK: BM 990 NGS Point K152 @ Power Pole, 24.91' Rt. Sta. 229+58.66, Elev. 224.72.
- CONSTRUCTION SPECIFICATIONS: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction (2014 edition) with applicable Supplemental Specifications and Special Provisions. Unless otherwise noted on the plans, Section and Subsection refer to the Standard Construction Specifications.
- DESIGN SPECIFICATIONS: AASHTO LRFD Bridge Design Specifications, Sixth Edition (2012), with 2013 Interims.
- LIVE LOADING: HL-93
- SEISMIC ZONE: I
- MATERIALS AND STRENGTHS:
 - Class S(AE) Concrete (Superstructure) f'c = 4,000 psi
 - Class S Concrete (Substructure) f'c = 3,500 psi
 - Reinforcing Steel (Grade 60, AASHTO M31 or M322, Type A) fy = 60,000 psi
 - Structural Steel (AASHTO M270, Gr. 50W) Fy = 50,000 psi
 - Structural Steel (AASHTO M270, Gr. 36) Fy = 36,000 psi
- BORING LOGS: Boring logs may be obtained from the Construction Contract Procurement Section of the Program Management Division.
- CONCRETE PILING: Piles for Bents 1-8 shall be 18" square prestressed concrete and shall be driven to a minimum ultimate bearing capacity of 200 tons per pile. All piling shall be driven with an approved air, steam, or diesel hammer. Piling in end bents shall be driven after embankment to bottom of cap is in place. Lengths of piling shown are assumed for estimating quantities only. Actual lengths to be determined in the field. Drive one 65' test pile in Bent Nos. 1 & 8, one 45' test pile in Bent No. 5 and one 50' test pile in Bent Nos. 2, 4 & 6.
- PREBORING: Preboring or other methods approved by the Engineer may be required to achieve minimum penetration requirements. The Contractor shall be responsible for keeping prebored holes free of debris which may require the use of temporary casings or other methods. Preboring and the method used to keep the prebored hole free from debris will not be paid for directly but will be considered subsidiary to the item "Concrete Piling".
- DRIVING SYSTEM: The driving system approval and ultimate bearing capacity determination for piling shall be based on the requirements of Subsection 805.09(b) "Method B - Wave Equation Analysis (WEAP)". It is estimated that a minimum rated hammer energy of 27,000 foot pounds per blow will be required to obtain the ultimate bearing capacity.
- FOOTINGS: Top of footings shall be set a minimum of two feet below natural ground line. Foundations for footings shall be prepared in accordance with Subsection 801.04.
- BRIDGE DECK: The concrete bridge deck shall be given a fine finish as specified for final finishing in Subsection 802.19 for Class 5 Tined Bridge Roadway Surface Finish.
- DETAIL DRAWINGS:
 - Bents 1 & 8: 56297, 56298, 56312, 56313
 - Bents 2 - 7: 56299-56311
 - 240'-0" Cont. Comp. Plate Girder Unit 1: 56315-56320
 - 380'-0" Cont. Comp. Plate Girder Unit 2: 56321-56328
 - 140'-0" Cont. Comp. W-Beam Unit 3: 56329-56333
 - Elastomeric Bearings: 56314
 - Concrete Piling: 55022
 - Chain Link Fence: 56328
 - Type A Approach Gutters: 55030A

- EXISTING BRIDGE: Existing Bridge No. 01465 is 27' wide and 615' long and consists of concrete approach spans and steel girder main span supported by concrete column bents with spread footings.
- REMOVAL AND SALVAGE: After the new bridge is open to traffic, existing bridge No. 01465 shall be removed in accordance with Section 205. All material from the existing bridge shall become the property of the Contractor.
- MAINTENANCE OF TRAFFIC: See Roadway Plans.



SHEET 1 OF 2
LAYOUT OF BRIDGE OVER UPRR & PINE ST.
UPRR & PINE ST. STR. & APPRS.
(DONALDSON) (S)
HOT SPRING COUNTY
ROUTE 67 SEC. 7
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

DRAWN BY: MRE DATE: 12/05/13 FILENAME: b061084xl.ll.dgn
CHECKED BY: TMG DATE: 7/9/15 SCALE: 1" = 30'-0"
DESIGNED BY: SWP DATE: 11/13
BRIDGE NO. 07319 DRAWING NO. 56292

PRINT DATE: 7/8/2015

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|------------------------|--------|--------------------|-----------|--------------|
| | | | | 6 | ARK. | | | |
| | | | | JOB NO. | 061084 | 39 | 110 | |
| | | | | 07319 - LAYOUT - 56293 | | | | |

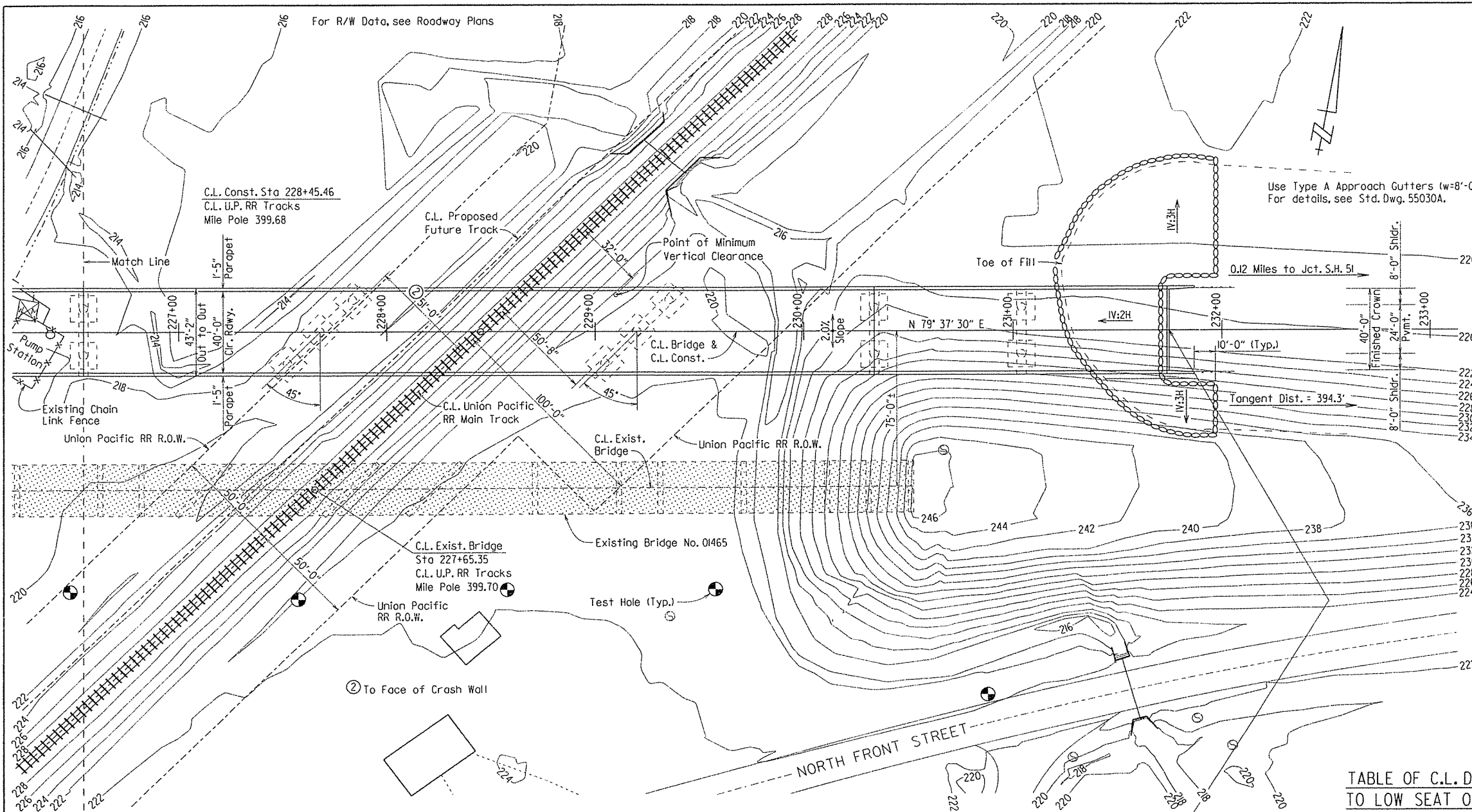
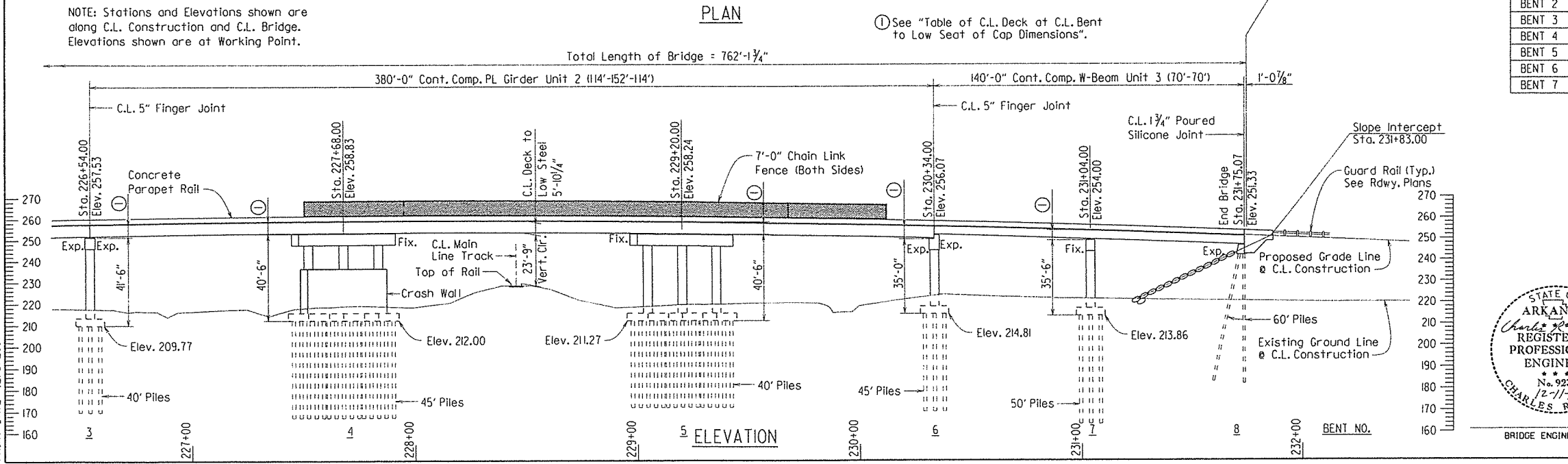


TABLE OF C.L. DECK AT C.L. BENT TO LOW SEAT OF CAP DIMENSIONS

| | |
|--------|-----------|
| BENT 2 | 6'-2 5/8" |
| BENT 3 | 6'-3 1/8" |
| BENT 4 | 6'-3 3/8" |
| BENT 5 | 6'-5 5/8" |
| BENT 6 | 6'-3 1/8" |
| BENT 7 | 4'-7 1/8" |



SHEET 2 OF 2
LAYOUT OF BRIDGE OVER UPRR & PINE ST.
UPRR & PINE ST. STR. & APPRS.
(DONALDSON) (S)

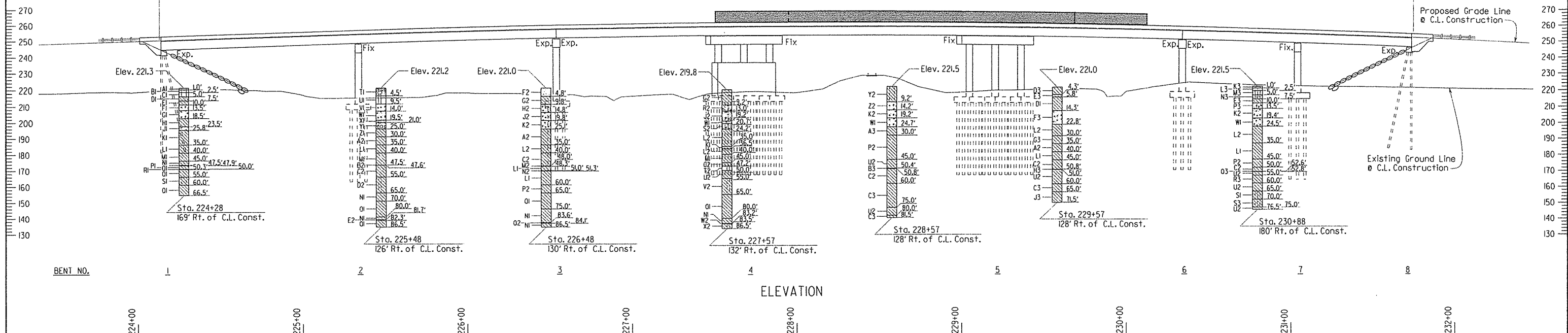
HOT SPRING COUNTY
ROUTE 67 SEC. 7
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.



DRAWN BY: MRE DATE: 12/05/13 FILENAME: b061084xl.ll.dgn
CHECKED BY: TMC DATE: 12/15/14 SCALE: 1" = 30'-0"
DESIGNED BY: SWP DATE: 11/13
BRIDGE NO. 07319 DRAWING NO. 56293

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|------------------------------|--------|--------------------|-----------|--------------|
| | | | | 6 | ARK. | | | |
| | | | | JOB NO. | 061084 | | 40 | 110 |
| | | | | 07319 - SOIL BORINGS - 56294 | | | | |

Total Length of Bridge = 762'-1 3/4"



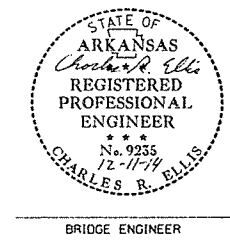
BORING LEGEND

- AI-Moist, Medium Dense, Brown Sandy Silt with Traces of Gravel
- BI-Moist, Medium Dense, Brown Sandy Silt
- CI-Moist, Loose, Brown Sandy Silt
- DI-Moist, Stiff, Brown and Gray Clay with Sand and Traces of Gravel
- EI-Moist, Stiff, Reddish Brown and Gray Clay with Sand and Traces of Gravel
- FI-Moist, Dense, Brown and Gray Gravel with Sand and some Clay
- GI-Moist to Wet, Medium Dense, Brown Sand with Gravel *
- HI-Wet, Medium Stiff, Gray and Brown Clay
- JI-Wet, Medium Dense, Brown and Gray Gravel with Sand
- KI-Moist, Very Stiff, Dark Gray Clay with Traces of Gravel
- LI-Moist, Very Stiff, Dark Gray Calcareous Clay with some Silt Lenses
- MI-Moist, Very Stiff, Dark Gray Calcareous Clay with some Shells
- NI-Moist, Hard, Dark Gray Calcareous Clay with some Shells
- PI-Hard, Gray Cemented Silt (47.5' to 47.9')
- QI-Moist, Hard, Dark Gray Calcareous Clay
- RI-Hard, Gray Siltstone (50.0' to 50.3')
- SI-Moist, Hard, Dark Gray Calcareous Clay with Silt Lenses
- TI-Moist, Medium Dense, Brown Sandy Silt with Gravel and Cobbles
- UI-Moist, Medium Dense, Brown Sandy Silt with some Clay and Traces of Gravel
- VI-Moist, Medium Dense, Brown Sand with Gravel and some Clay
- WI-Wet, Medium Dense, Brown Gravel with Sand
- XI-Wet, Very Stiff, Brown and Gray Silty Clay with Sand Seams and some Gravel
- YI-Wet, Medium Dense, Brown Sand with Gravel and Cobbles
- ZI-Moist, Stiff, Gray Clay
- A2-Moist, Very Stiff, Dark Gray Clay with some Silt Lenses
- B2-Hard, Gray Cemented Silt (47.5' to 47.6')
- C2-Moist, Very Stiff, Dark Gray Calcareous Clay with Shells
- D2-Moist, Very Stiff, Dark Gray Calcareous Clay with Silt Lenses
- E2-Hard, Gray Cemented Silt (81.7' to 82.3')
- F2-Moist, Medium Dense, Brown Sand with Traces of Gravel
- G2-Moist, Very Stiff, Brown and Gray Clay with Sand
- H2-Moist to Wet, Dense, Brown Sand with Gravel *
- J2-Wet, Medium Dense, Brown Sand with Gravel
- K2-Wet, Dense, Brown Sand with Gravel
- L2-Moist, Very Stiff, Dark Gray Clay
- M2-Hard, Gray Cemented Silt (48.0' to 48.3')
- N2-Hard, Gray Cemented Silt (51.0' to 51.3')
- P2-Moist, Very Stiff, Dark Gray Calcareous Clay
- Q2-Hard, Gray Cemented Silt (83.6' to 84.1')
- R2-Moist, Medium Dense, Brown and Gray Sand with Clay Seams and Gravel
- S2-Wet, Medium Dense, Brown Gravel with Sand and some Clay
- T2-Moist, Very Stiff, Dark Gray Calcareous Clay with Thin Cemented Silt Seams
- U2-Moist, Hard, Dark Gray Calcareous Clay with Shells
- V2-Moist, Very Stiff to Hard, Dark Gray Calcareous Clay with Silt Lenses
- W2-Hard, Gray Cemented Sand (83.2' to 83.5')
- X2-Moist, Hard, Dark Gray Calcareous Clay with Silt Lenses and some Shells
- Y2-Moist, Very Stiff, Brown and Gray Silty Clay
- Z2-Moist, Very Dense, Brown and Gray Sand with Gravel
- A3-Moist, Stiff, Dark Gray Clay
- B3-Hard, Gray Limestone (50.4' to 50.8')
- C3-Moist, Hard, Dark Gray Calcareous Clay with some Silt Lenses
- D3-Moist, Stiff, Brown Clay with Traces of Gravel
- E3-Moist, Stiff, Brown and Gray Clay with Sand
- F3-Wet, Dense to Medium Dense, Brown Gravel with Sand
- G3-Moist, Very Stiff, Dark Gray Clay with some Silt Lenses and Traces of Shells
- H3-Hard, Gray Limestone (50.8' to 51.0')
- J3-Moist, Hard, Dark Gray Calcareous Clay with some Silt Lenses and Shells
- K3-Moist, Medium Dense, Brown Silty Sand with Gravel
- L3-Moist, Medium Dense, Brown Silty Sand with Traces of Gravel
- M3-Moist, Medium Dense, Brown Silt with Sand
- N3-Moist, Loose, Brown Clayey, Sandy Silt
- P3-Wet, Medium Dense, Brown and Gray Sand with Gravel and Clay Seams
- Q3-Hard, Gray Cemented Silt with some Clay (52.6' to 52.8')
- R3-Moist, Hard, Dark Gray Calcareous Clay with Shells and Traces of Gravel
- S3-Moist, Hard, Dark Gray Calcareous Clay with Silt Lenses and Shells

"N" VALUES

| Sta. 224+28 - 169' Rt. of C.L. Const. | Sta. 226+48 - 130' Rt. of C.L. Const. | Sta. 228+57 - 128' Rt. of C.L. Const. | Sta. 230+88 - 180' Rt. of C.L. Const. |
|---------------------------------------|---------------------------------------|---------------------------------------|---------------------------------------|
| 1.5 - 2.5, N=14 | 5.3 - 6.3, N=21 | 4.7 - 5.7, N=27 | 1.5 - 2.5, N=11 |
| 3.0 - 4.0, N=7 | 10.3 - 11.3, N=46 | 9.7 - 10.7, N=54 | 3.0 - 4.0, N=13 |
| 5.5 - 6.5, N=13 | 15.3 - 16.3, N=17 | 14.7 - 15.7, N=35 | 5.5 - 6.5, N=8 |
| 8.0 - 9.0, N=12 | 20.3 - 21.3, N=44 | 19.7 - 20.7, N=19 | 8.0 - 9.0, N=11 |
| 10.5 - 11.5, N=49 | 25.3 - 26.3, N=22 | 24.7 - 25.7, N=13 | 10.5 - 11.5, N=17 |
| 14.0 - 15.0, N=22 | 30.5 - 31.5, N=24 | 30.5 - 31.5, N=24 | 14.0 - 15.0, N=34 |
| 19.0 - 20.0, N=6 | 35.5 - 36.5, N=26 | 35.5 - 36.5, N=23 | 19.9 - 20.9, N=17 |
| 24.0 - 25.0, N=15 | 40.5 - 41.5, N=22 | 40.5 - 41.5, N=27 | 24.9 - 25.9, N=16 |
| 29.0 - 30.0, N=25 | 45.5 - 46.5, N=25 | 45.5 - 46.5, N=32 | 30.5 - 31.5, N=24 |
| 35.5 - 36.5, N=27 | 50.5 - 51.3, N=71(4') | 50.5 - 50.5, N=60(5.5') | 35.5 - 36.5, N=26 |
| 40.5 - 41.5, N=29 | 55.5 - 56.5, N=24 | 55.5 - 56.5, N=27 | 40.5 - 41.5, N=27 |
| 45.5 - 46.5, N=32 | 60.5 - 61.5, N=29 | 60.5 - 61.5, N=32 | 45.5 - 46.5, N=28 |
| 50.0 - 50.2, N=60(3') | 65.5 - 66.5, N=31 | 65.5 - 66.5, N=32 | 50.5 - 51.5, N=27 |
| 55.5 - 56.5, N=31 | 70.5 - 71.5, N=33 | 70.5 - 71.5, N=36 | 55.5 - 56.5, N=31 |
| 60.5 - 61.5, N=34 | 75.5 - 76.5, N=32 | 75.5 - 76.5, N=35 | 60.5 - 61.5, N=32 |
| 65.5 - 66.5, N=35 | 80.5 - 81.5, N=35 | 80.5 - 81.5, N=36 | 65.5 - 66.5, N=31 |
| | 85.5 - 86.5, N=37 | 85.5 - 86.5, N=37 | 70.5 - 71.5, N=33 |
| | | | 75.5 - 76.5, N=33 |

| Sta. 225+48 - 126' Rt. of C.L. Const. | Sta. 227+57 - 132' Rt. of C.L. Const. | Sta. 229+57 - 128' Rt. of C.L. Const. |
|---------------------------------------|---------------------------------------|---------------------------------------|
| 5.0 - 6.0, N=11 | 4.7 - 5.7, N=22 | 4.8 - 5.8, N=9 |
| 10.0 - 11.0, N=24 | 9.7 - 10.7, N=17 | 9.8 - 10.8, N=15 |
| 15.0 - 16.0, N=22 | 14.7 - 15.7, N=26 | 14.8 - 15.8, N=36 |
| 20.0 - 21.0, N=22 | 19.7 - 20.7, N=23 | 19.8 - 20.8, N=24 |
| 25.0 - 26.0, N=10 | 24.7 - 25.7, N=25 | 24.8 - 25.8, N=17 |
| 30.5 - 31.5, N=22 | 29.7 - 30.7, N=23 | 30.5 - 31.5, N=24 |
| 35.5 - 36.5, N=23 | 35.5 - 36.5, N=17 | 35.5 - 36.5, N=21 |
| 40.5 - 41.5, N=30 | 40.5 - 41.5, N=28 | 40.5 - 41.5, N=26 |
| 45.5 - 46.5, N=30 | 45.5 - 46.5, N=30 | 45.5 - 46.5, N=23 |
| 50.5 - 51.5, N=27 | 50.5 - 51.5, N=31 | 50.5 - 51.5, N=62 |
| 55.5 - 56.5, N=29 | 55.5 - 56.5, N=29 | 55.5 - 56.5, N=31 |
| 60.5 - 61.5, N=30 | 60.5 - 61.5, N=31 | 60.5 - 61.5, N=31 |
| 65.5 - 66.5, N=33 | 65.5 - 66.5, N=37 | 65.5 - 66.5, N=32 |
| 70.5 - 71.5, N=34 | 70.5 - 71.5, N=36 | 70.5 - 71.5, N=34 |
| 75.5 - 76.5, N=37 | 75.5 - 76.5, N=38 | |
| 80.5 - 81.5, N=39 | 80.5 - 81.5, N=39 | |
| 85.5 - 86.5, N=37 | 85.5 - 86.5, N=38 | |



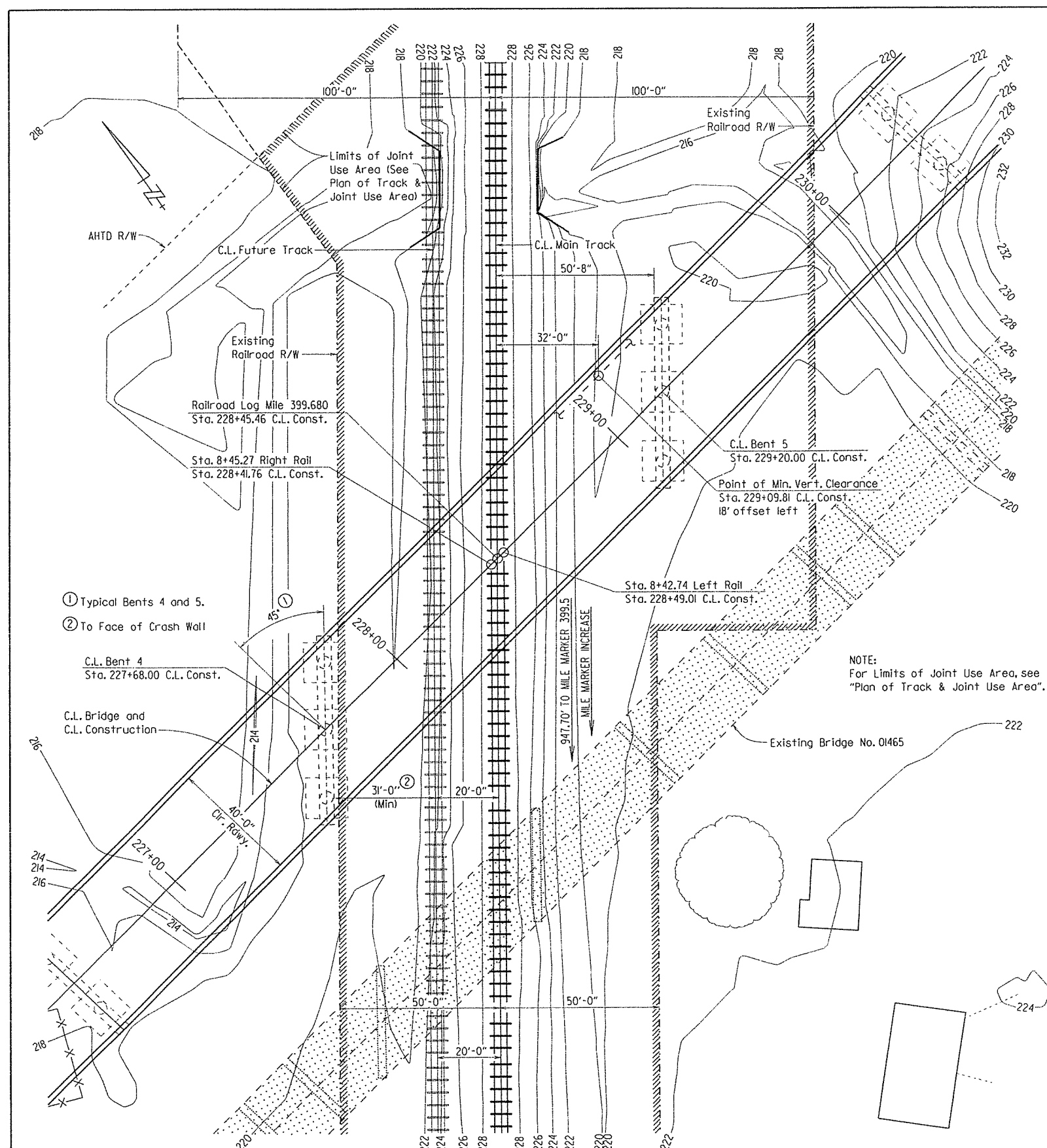
SOIL BORINGS
UPRR & PINE ST. STR. & APPRS.
(DONALDSON) (S)
HOT SPRING COUNTY
ROUTE 67 SEC. 7
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

DRAWN BY: MRE DATE: 12/05/13 FILENAME: b061084xl11.dgn
CHECKED BY: TMG DATE: 12/5/14 SCALE: 1" = 30'-0"
DESIGNED BY: SWP DATE: 11/13
BRIDGE NO. 07319 DRAWING NO. 56294

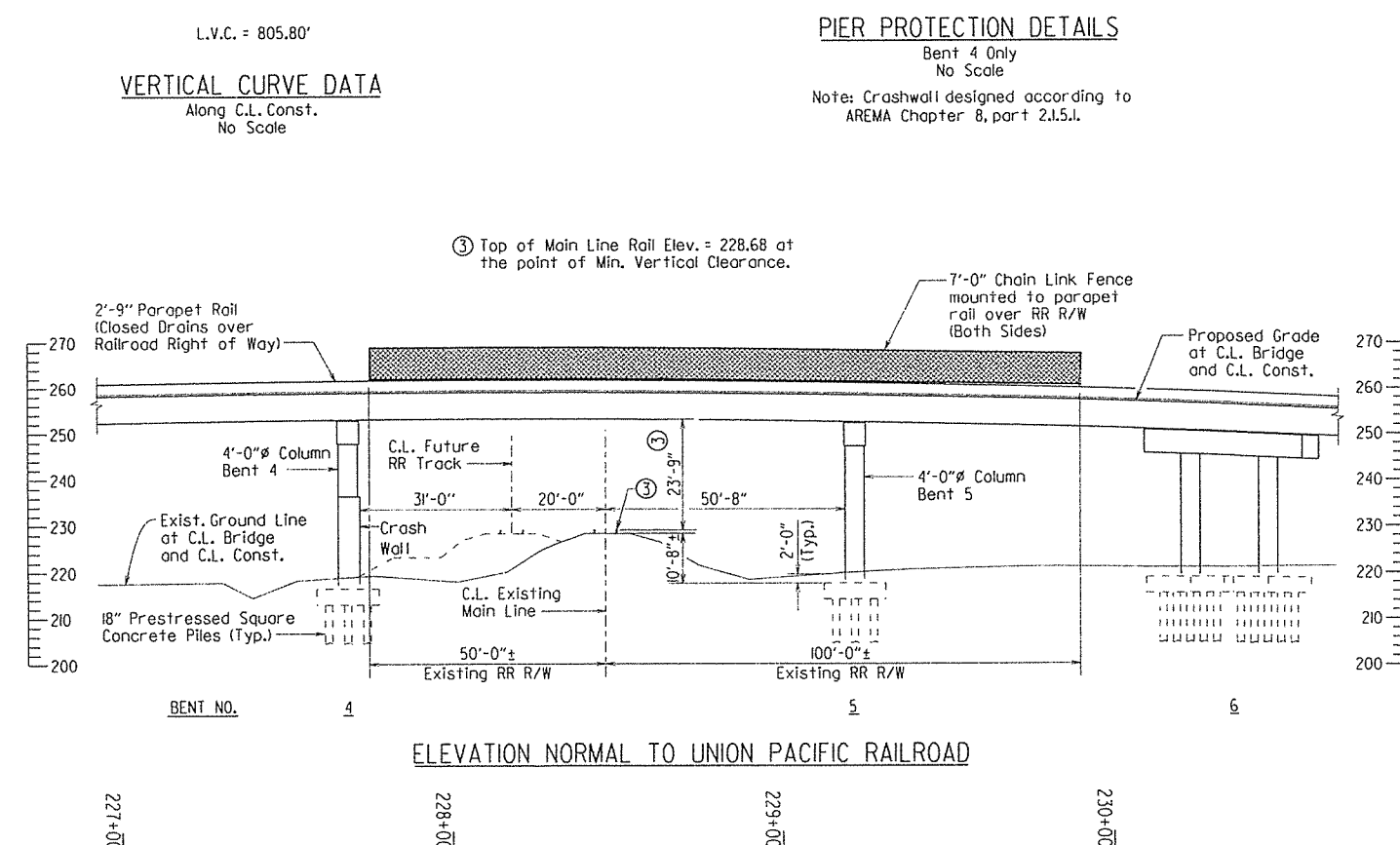
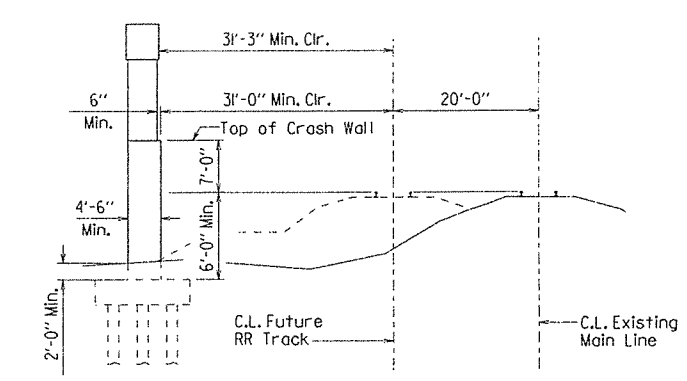
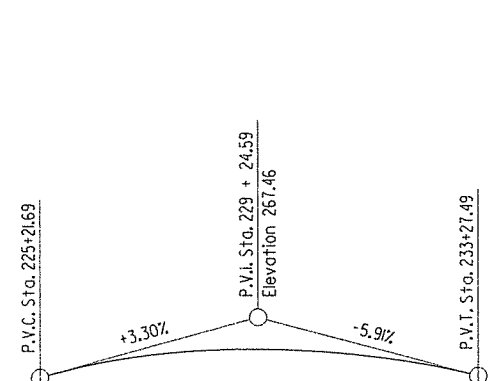
PRINT DATE: 12/5/2014

* A water stratum encountered at 13.5'. Water level was 8.0' upon completion of drilling.

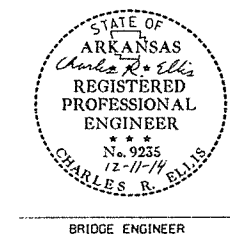
| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|---------------------------|-------------|--------------|-------------|---------------------|--------|--------------------|-----------|--------------|
| | | | | 6 | ARK. | | | |
| | | | | JOB NO. | 061084 | | 41 | 170 |
| 07319 - EXHIBIT A - 56295 | | | | | | | | |



PLAN



ELEVATION NORMAL TO UNION PACIFIC RAILROAD

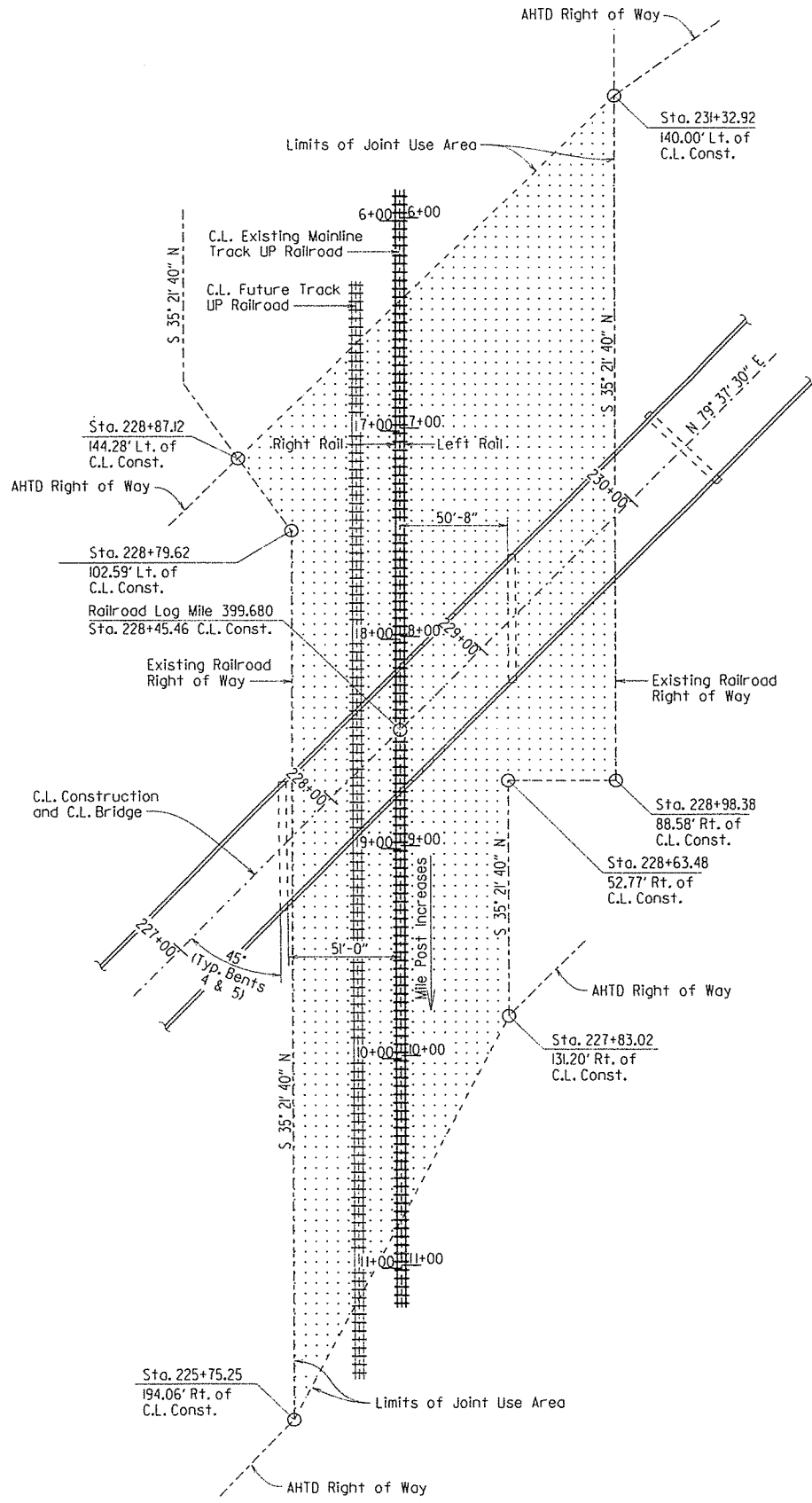


SHEET 1 OF 2
EXHIBIT A
UNION PACIFIC RAILROAD
UPRR & PINE ST. STR. & APPRS.
(DONALDSON) (S)
HOT SPRING COUNTY
ROUTE 67 SEC. 7
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

DRAWN BY: MRE DATE: 12/05/13 FILENAME: b061084.dgn
CHECKED BY: TMC DATE: 12/15/14 SCALE: 1" = 20'-0"
DESIGNED BY: SWP DATE: 11/13
BRIDGE NO. 07319 DRAWING NO. 56295

PRINT DATE: 05-DEC-2014

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|---------------------------|-------|--------------------|-----------|--------------|
| | | | | 6 | ARK. | | | |
| | | | | JOB NO. | | 061084 | 42 | 126 |
| | | | | 07319 - EXHIBIT A - 56296 | | | | |



PLAN OF TRACK & JOINT USE AREA
1" = 40'-0"

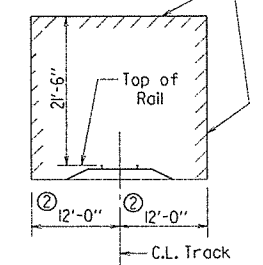
TOP OF RAIL ELEVATIONS

| LEFT MAIN TRACK RAIL | | RIGHT MAIN TRACK RAIL | |
|----------------------|-----------|-----------------------|-----------|
| Station | Elevation | Station | Elevation |
| 0+00.00 | 228.43 | 0+00.00 | 228.39 |
| 0+70.12 | 228.45 | 0+70.11 | 228.45 |
| 1+87.03 | 228.52 | 1+85.93 | 228.51 |
| 2+70.91 | 228.57 | 2+75.72 | 228.56 |
| 4+38.49 | 228.62 | 4+38.62 | 228.63 |
| 5+27.62 | 228.56 | 5+26.80 | 228.60 |
| 6+53.91 | 228.70 | 6+36.49 | 228.71 |
| 7+73.08 | 228.68 | 7+71.9 | 228.63 |
| 8+61.39 | 228.73 | 8+58.63 | 228.72 |
| 9+75.43 | 228.81 | 9+73.45 | 228.79 |
| 10+85.88 | 229.07 | 10+83.37 | 229.07 |
| 11+88.47 | 229.29 | 11+85.15 | 229.29 |
| 12+94.98 | 229.52 | 12+93.10 | 229.51 |
| 13+93.70 | 229.79 | 13+91.54 | 229.78 |
| 14+98.78 | 229.99 | 14+96.37 | 230.00 |
| 16+01.49 | 230.37 | 15+99.82 | 230.35 |
| 17+04.83 | 230.61 | 17+02.45 | 230.62 |
| 18+06.16 | 230.89 | 18+04.05 | 230.91 |
| 19+08.45 | 231.21 | 19+05.95 | 231.22 |
| 20+12.45 | 231.51 | 20+10.35 | 231.52 |

The elevations of the existing top-of-rail profile shall be verified by the Contractor prior to beginning construction. Any discrepancies that will decrease the vertical clearance shown in the Elevation Section shall be brought to the attention of the railroad prior to construction.

NOTE: No excavation permitted within 12' of C.L. track.

No construction activities or other obstructions may be placed within these limits without prior written approval from UPRR.



MINIMUM CONSTRUCTION CLEARANCES
SKETCH NORMAL TO TRACK
No Scale

- ① Removal of existing bents adjacent to tracks will require excavation within 9 feet of C.L. track. These existing bents shall be removed to a depth of 6 feet below base of rail.
- ② Measured normal to track.

GENERAL NOTES

All demolitions within the Railroad's right-of-way and/or demolitions that may impact the Railroad's tracks or operations shall comply with the Railroad's demolition requirements.

Erection over the Railroad's right-of-way shall be designed to cause no interruption to the Railroad's operation. Erection over the Railroad's track shall be developed such that it enables the track(s) to remain open to traffic per the Railroad's requirements.

The Contractor must submit a proposed method of erosion and sediment control and have the method approved by the Railroad prior to beginning any grading on the project site.

Railroad requirements do not allow work within 50 feet of track centerline when a train passes the work site and all personnel must clear the area within 25 feet of the track centerline and secure all equipment when trains are present.

The following statement is in the "State Rail Agreement": The State shall not plow ice, snow, or sleet over the sides of the structure. In consideration of this practice, the Carrier waives its request for the State to attach splash boards to sides of the structure.

Shoring shall comply with the Union Pacific Railroad requirements. Construction shall comply with the requirements of SP Job 061084 "Insurance, Construction, and Flagging Requirements on Railroad Property (UPRR)." Railroad review and approval of Shoring, Erection, and Falsework is required. Allow a minimum of four weeks for the review and approval of each submittal.

Currently there are no known utilities on the Railroad right-of-way other than shown.

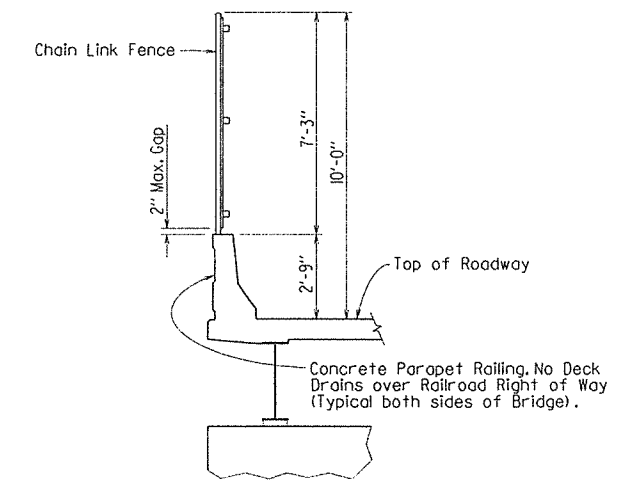
A Chain Link Fence is required on both sides of the Bridge. The Fence is to be mounted on top of the concrete parapet rail and shall extend the full width of the Railroad R/W.

The proposed bridge construction will not change the quantity and/or characteristics of the flow within the Railroad right-of-way.

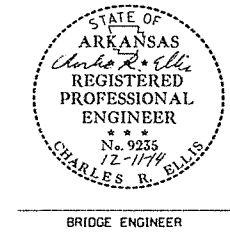
The bridge shall have Closed Parapet Rail without openings or deck drains on both sides over Railroad right-of-way.

All permanent clearances shall be verified before project closing.

For Railroad coordination refer to the Railroad Minimum Requirements of SP Job 061084 "Insurance, Construction, and Flagging Requirements on Railroad Property (UPRR)".



TYPICAL SECTION SHOWING CHAIN LINK FENCE
No Scale



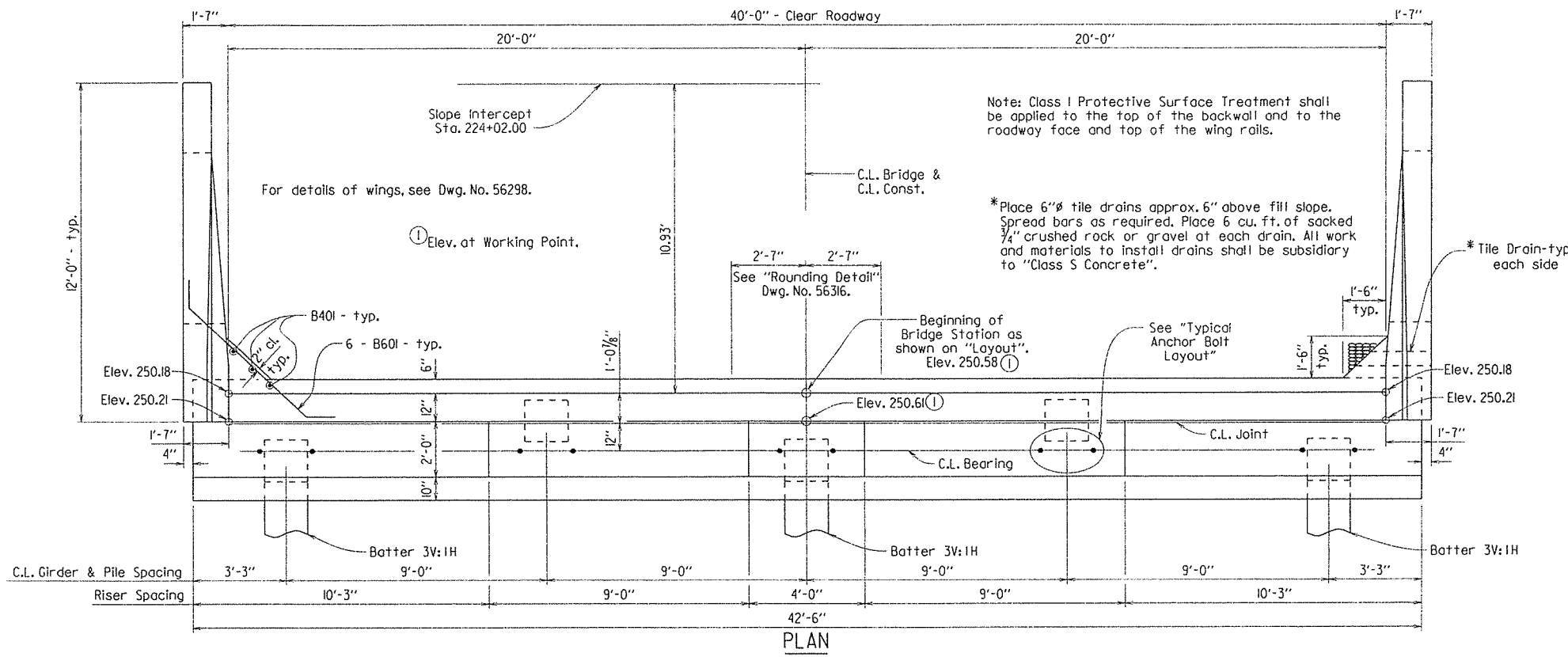
BRIDGE ENGINEER

SHEET 2 OF 2
EXHIBIT A
UNION PACIFIC RAILROAD
UPRR & PINE ST. STR. & APPRS.
(DONALDSON) (S)
HOT SPRING COUNTY
ROUTE 67 SEC. 7
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

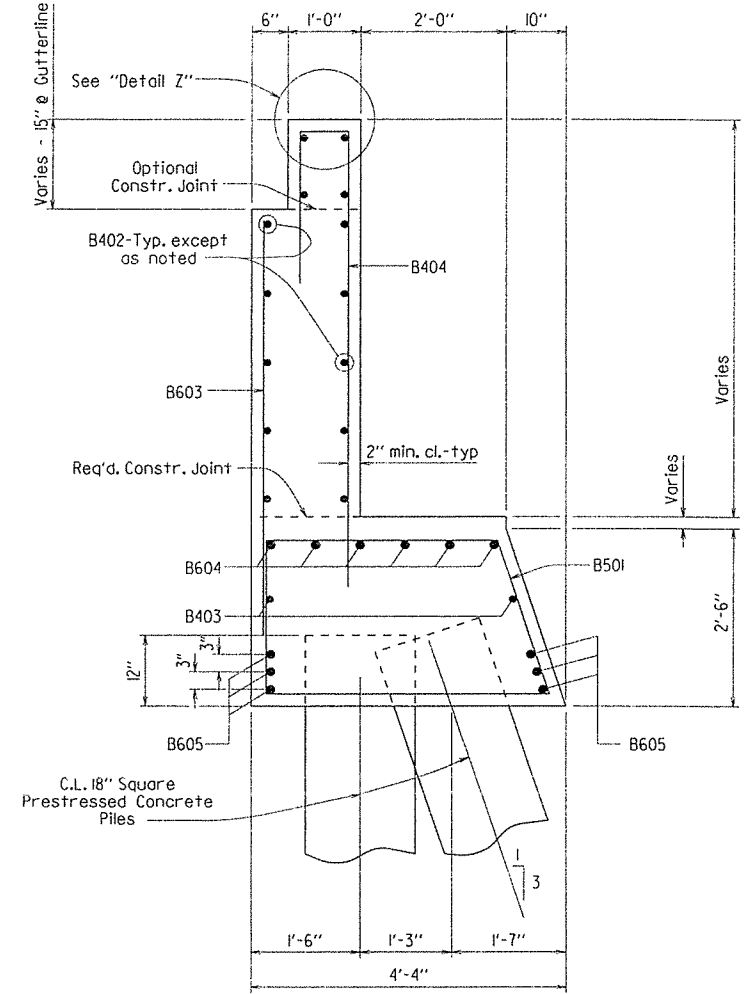
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DESIGNED BY: SWP DATE: 11/13
BRIDGE NO. 07319 DRAWING NO. 56296

PRINT DATE: 05-DEC-2014

| DATE REVISION | DATE FILMED | DATE REVISION | DATE FILMED | FED. ROAD DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|---------------|-------------|---------------|-------------|------------------------|--------|--------------------|-----------|--------------|
| | | | | 6 | ARK. | | | |
| | | | | JOB NO. | 061084 | | 43 | 120 |
| | | | | 07319 - BENT 1 - 56297 | | | | |



PLAN
Scale: 3/8" = 1'-0"



SECTION A-A
Scale: 3/4" = 1'-0"

GENERAL NOTES

All concrete shall be Class "S" and shall be poured in the dry. All exposed corners to be chamfered 3/4" unless otherwise noted.

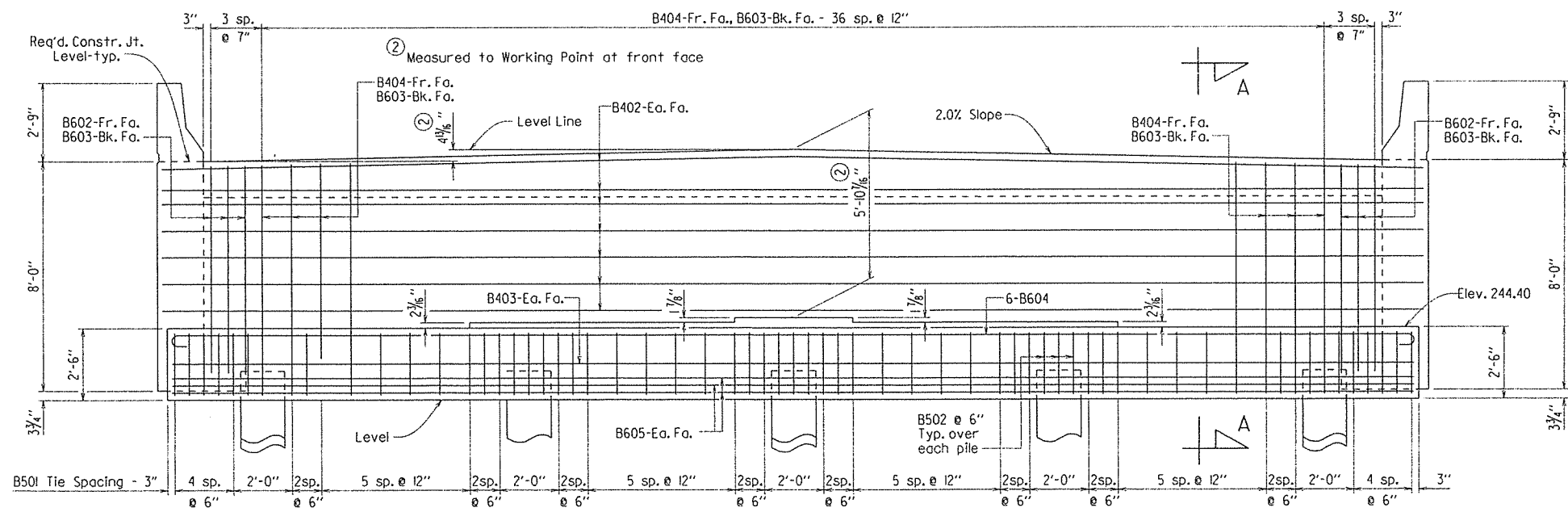
All reinforcing steel shall be Grade 60 (yield strength = 60,000 psi) conforming to AASHTO M31 or M322, Type A, with mill test reports.

No portion of the backwall shall be poured until the girders are in place. Refer to "Expansion Device Installation at End Bents" note, Dwg. No. 56336.

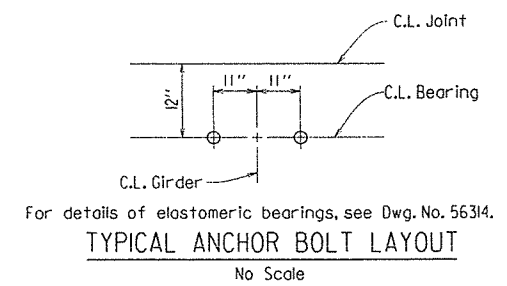
Structural steel in end bents shall be AASHTO M270, Gr. 50W and shall be paid for as "Structural Steel in Beam Spans (M270, Gr. 50W)".

If anchor bolts are drilled into cap, top reinforcing bars shall be placed to avoid damage.

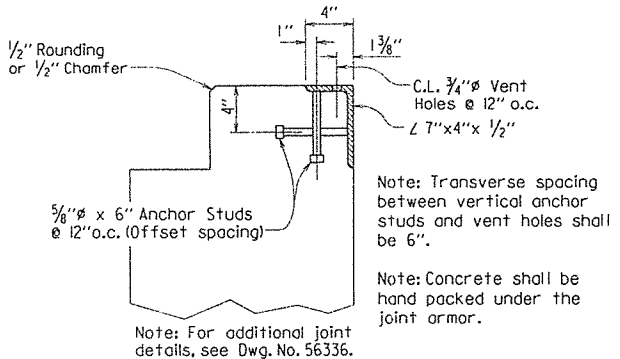
For additional information, see Layout.



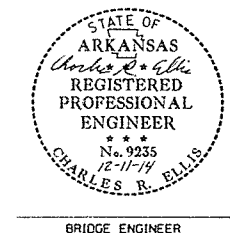
ELEVATION
Looking Back
Scale: 3/8" = 1'-0"



TYPICAL ANCHOR BOLT LAYOUT
No Scale



DETAIL Z
No Scale



SHEET 1 OF 2
DETAILS OF BENT 1

ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

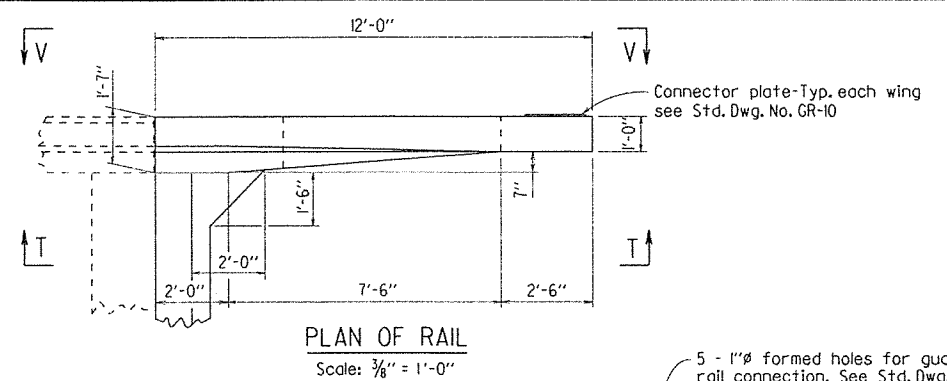
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DESIGNED BY: [Signature] DATE: 8/14
BRIDGE NO. 07319 DRAWING NO. 56297

PRINT DATE: 12/15/2014

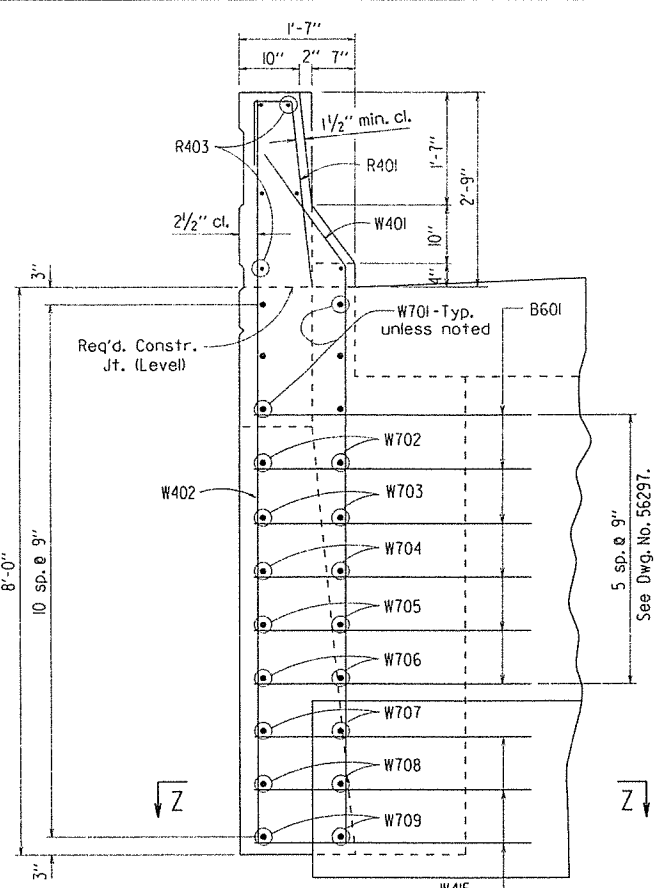
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|---------------|-------------|---------------|-------------|------------------------|--------|--------------------|-----------|--------------|
| | | | | 6 | ARK. | | | |
| | | | | JOB NO. | 061084 | | 44 | 126 |
| | | | | 07319 - BENT 1 - 56298 | | | | |

BAR LIST

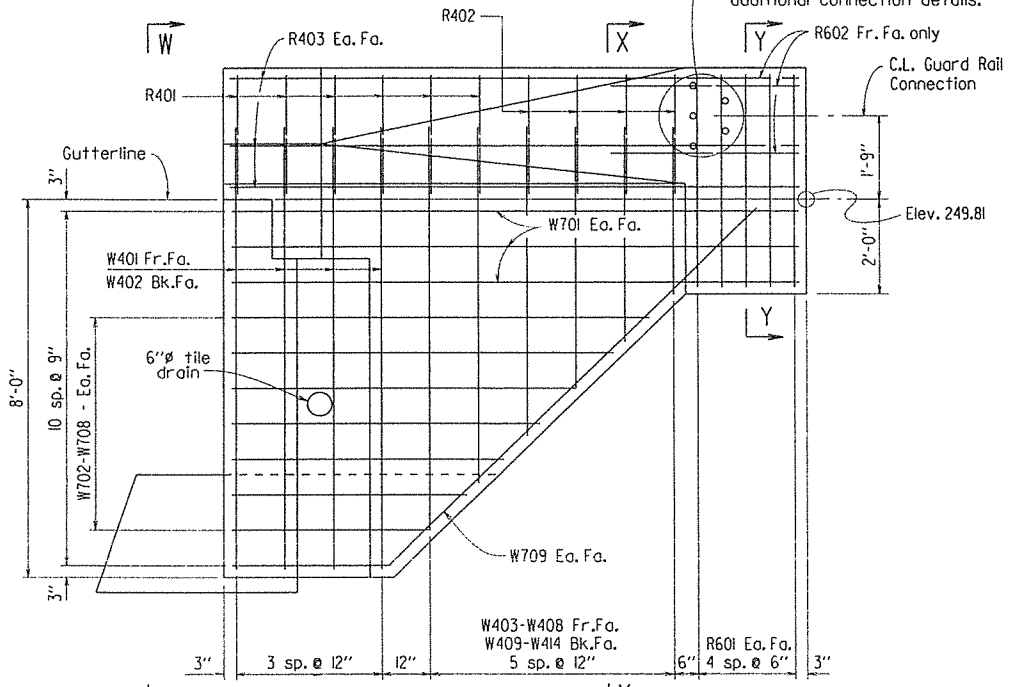
| MARK | NO. REO'D. | LENGTH | P.D. | BENDING DIAGRAMS | |
|-----------|------------|---------------------|--------|------------------------------------|--|
| B401 | 6 | 6'-5" | Str. | Dimensions are out to out of bars. | |
| B402 | 14 | 42'-10" | Str. | | |
| B403 | 2 | 42'-2" | Str. | | |
| B404 | 37 | 9'-11" | 2" | | |
| R401 | 12 | 3'-11" | 2" | | |
| R402 | 8 | 4'-0" | 2" | | |
| R403 | 12 | 11'-8" | Str. | | |
| W401 | 8 | 9'-11" | 2" | | |
| W402 | 8 | 10'-5" | Str. | | |
| W403-W408 | 2 each | Var. 3'-6" to 8'-5" | 2" | | |
| W409-W414 | 2 each | Var. 4'-8" to 9'-7" | Str. | | |
| W415 | 6 | 8'-2" | 2" | | |
| B501 | 50 | 12'-1" | 2 1/2" | | |
| B502 | 15 | 7'-5" | 2 1/2" | | |
| B601 | 12 | 7'-5" | 4 1/2" | | |
| B602 | 6 | 10'-3" | 4 1/2" | | |
| B603 | 43 | 6'-7" | Str. | | |
| B604 | 6 | 43'-6" | 4 1/2" | | |
| B605 | 6 | 42'-2" | Str. | | |
| R601 | 20 | 4'-5" | Str. | | |
| R602 | 6 | 5'-0" | Str. | | |
| W701 | 12 | 11'-8" | Str. | | |
| W702 | 4 | 8'-11" | Str. | | |
| W703 | 4 | 8'-2" | Str. | | |
| W704 | 4 | 7'-4" | Str. | | |
| W705 | 4 | 6'-6" | Str. | | |
| W706 | 4 | 5'-9" | Str. | | |
| W707 | 4 | 4'-11" | Str. | | |
| W708 | 4 | 4'-1" | Str. | | |
| W709 | 4 | 13'-7" | 5 1/4" | | |



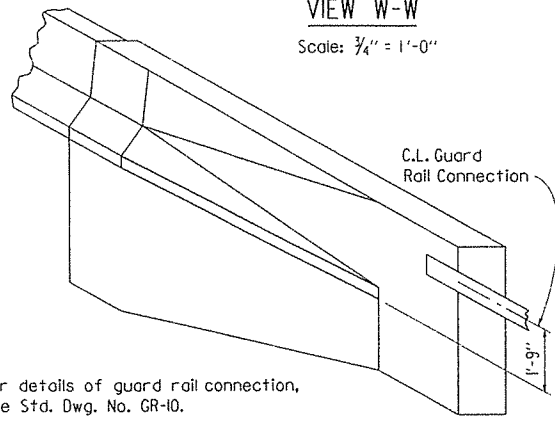
PLAN OF RAIL
Scale: 3/8" = 1'-0"



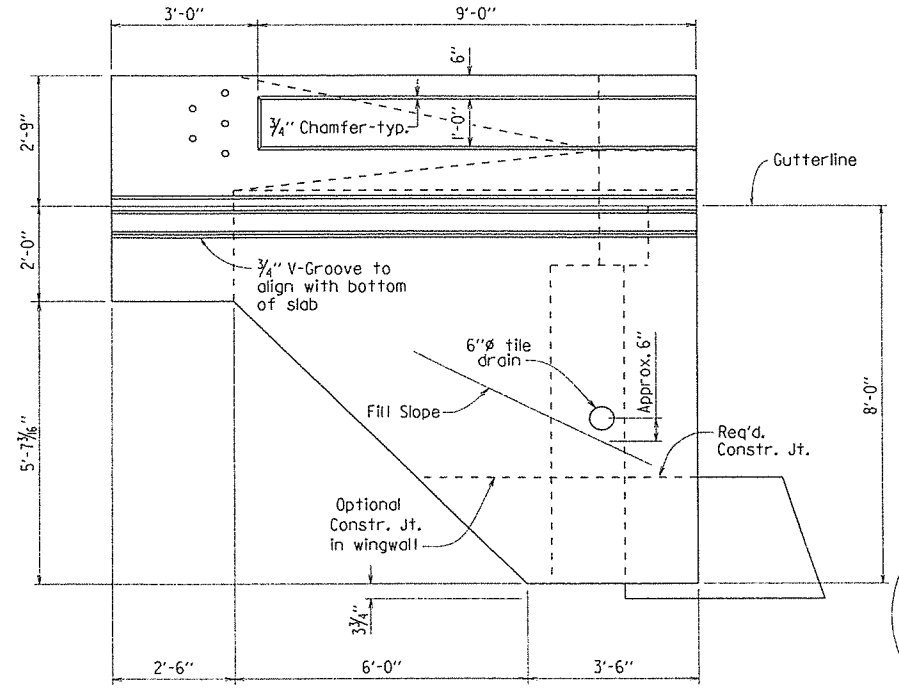
VIEW W-W
Scale: 3/4" = 1'-0"



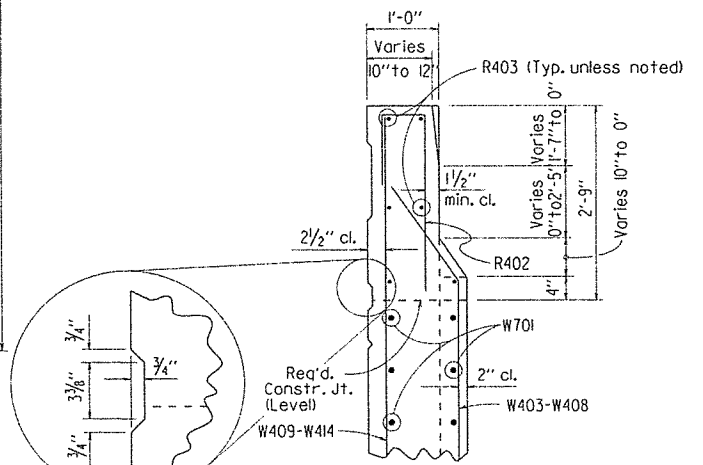
VIEW T-T
Scale: 1/2" = 1'-0"



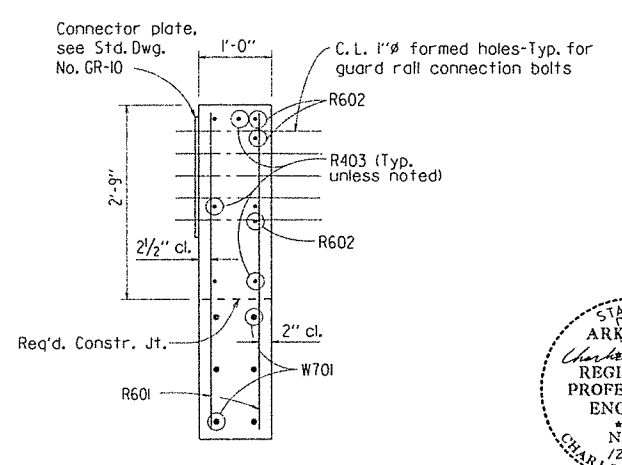
THREE DIMENSIONAL VIEW OF RAIL
No Scale



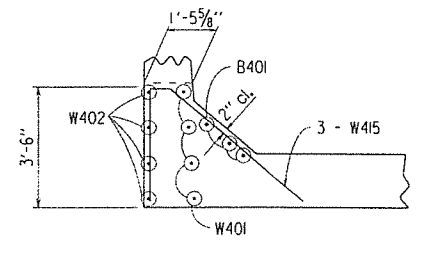
VIEW V-V
Scale: 1/2" = 1'-0"



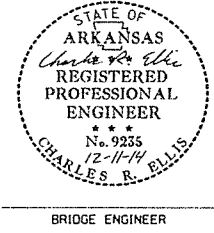
SECTION X-X
Scale: 3/4" = 1'-0"



SECTION Y-Y
Scale: 3/4" = 1'-0"



SECTION Z-Z
Scale: 3/8" = 1'-0"



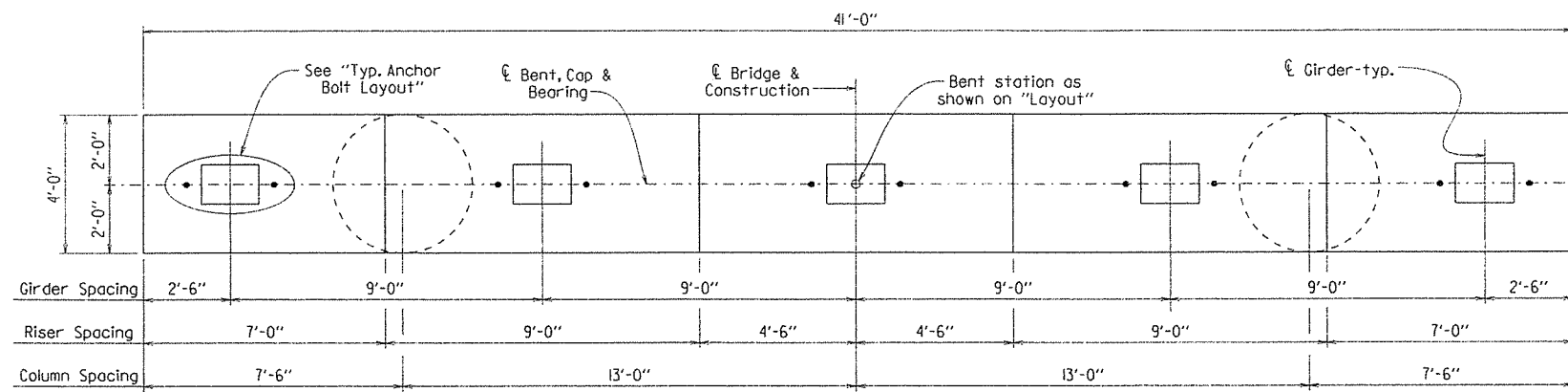
SHEET 2 OF 2
DETAILS OF BENT 1

ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

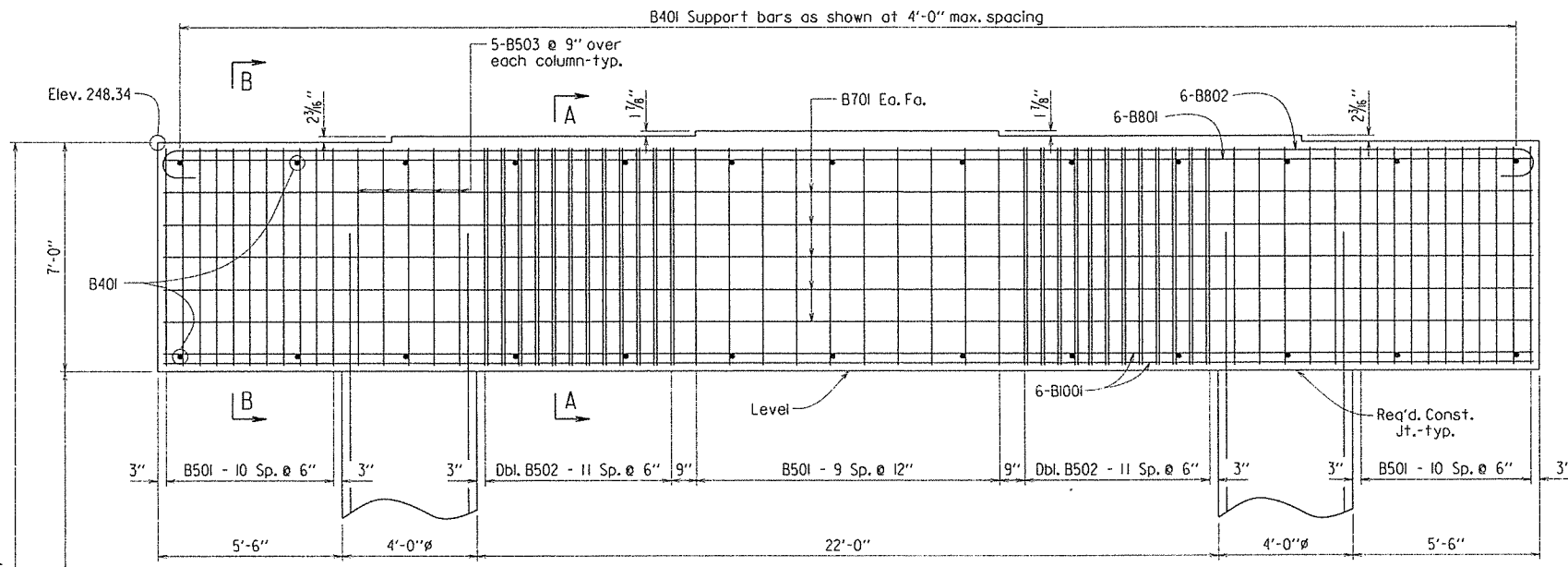
DRAWN BY: KDH DATE: 8-13-14 FILENAME: b061084.bl.dgn
CHECKED BY: [Signature] DATE: 10/1/14 SCALE: AS NOTED
DESIGNED BY: [Signature] DATE: 8/14
BRIDGE NO. 07319 DRAWING NO. 56298

PRINT DATE: 12/5/2014

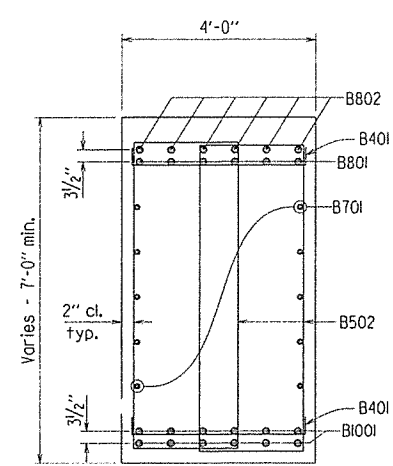
| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|---------------------|-------|--------------------|-----------|--------------|
| | | | | 6 | ARK. | | | |
| | | | | JOB NO. | | 061084 | 45 | 122 |
| | | | | 07319 - | | BENT 2 | | - 56299 |



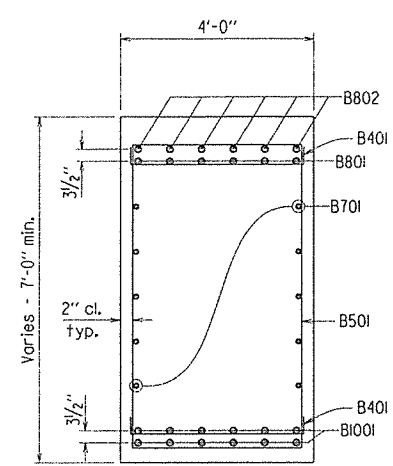
PLAN
Scale: 3/8" = 1'-0"



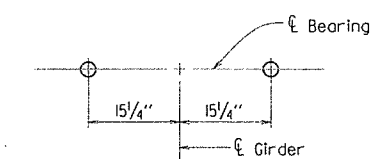
ELEVATION
Looking Ahead
Scale: 3/8" = 1'-0"



SECTION A-A
Scale: 1/2" = 1'-0"



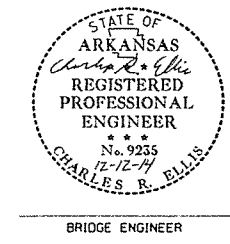
SECTION B-B
Scale: 1/2" = 1'-0"



For details of elastomeric bearings, see Dwg. No. 56314.
TYP. ANCHOR BOLT LAYOUT
No Scale

GENERAL NOTES

- All concrete shall be Class "S" and be poured in the dry. All exposed corners to be chamfered 3/4" unless otherwise noted.
- All reinforcing steel shall be Grade 60 (yield strength = 60,000 psi) conforming to AASHTO M31 or M322, Type A, with mill test reports.
- If anchor bolts are drilled into cap, top reinforcing bars shall be properly placed to avoid damage.
- For additional information, See layout.



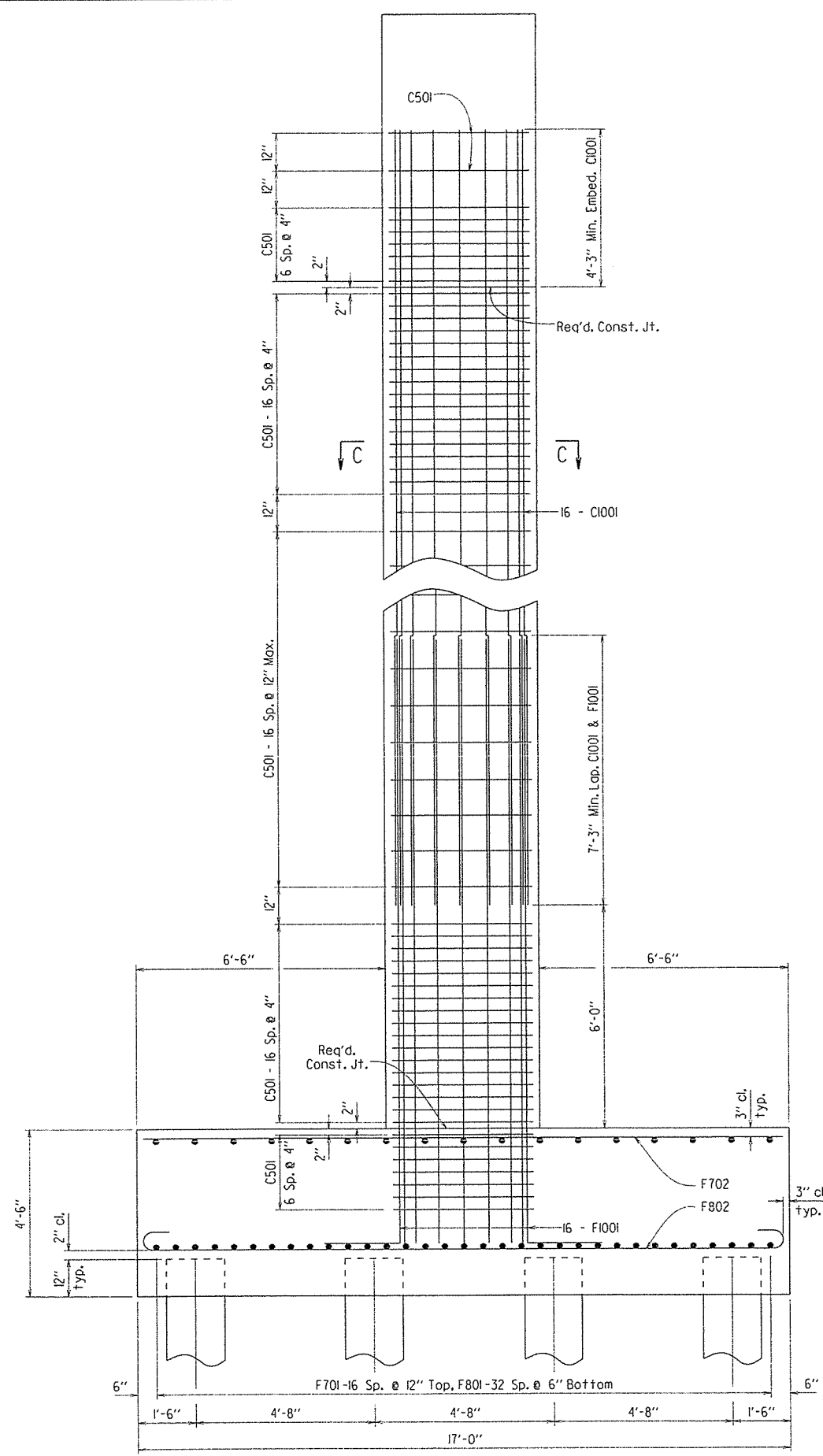
SHEET 1 OF 2
DETAILS OF BENT 2

ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

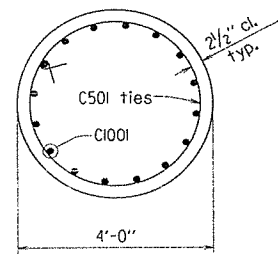
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CHECKED BY: LWB DATE: 12-12-14 SCALE: AS NOTED
DESIGNED BY: LWB DATE: 6/14
BRIDGE NO. 07319 DRAWING NO. 56299

PRINT DATE: 12/5/2014

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|---------------------|--------|--------------------|-----------|--------------|
| | | | | 6 | ARK. | | | |
| | | | | JOB NO. | 061084 | | 461220 | |
| | | | | 07319 - | BENT 2 | | - 56300 | |



SIDE VIEW
Scale: 1/2" = 1'-0"

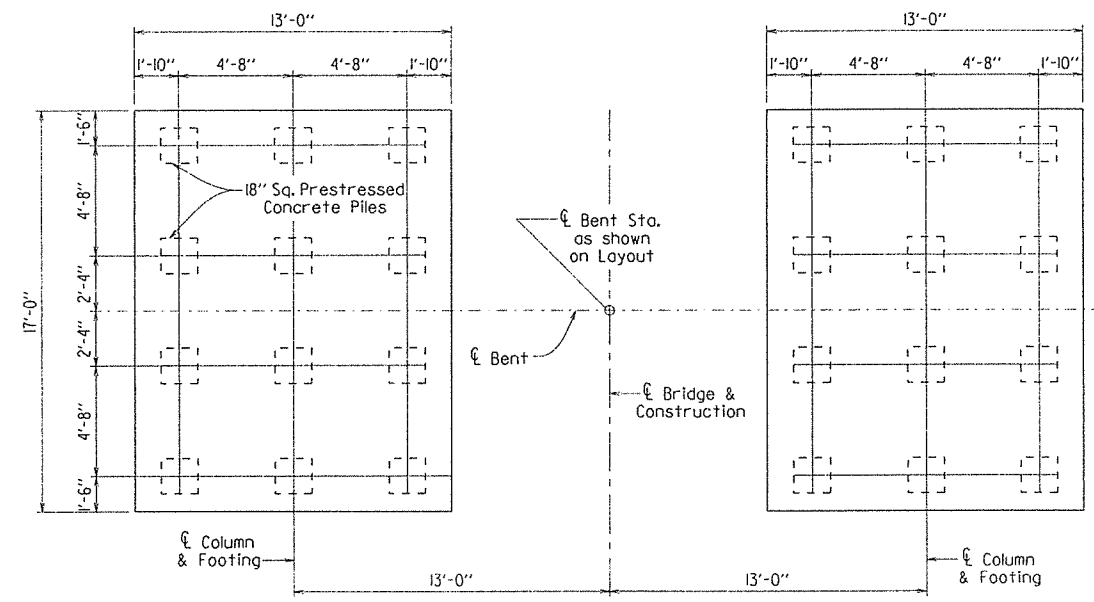


SECTION C-C
Scale: 1/2" = 1'-0"

BAR LIST

| MARK | NO. REQ'D. | LENGTH | P.D. | BENDING DIAGRAMS |
|-------|------------|---------|--------|------------------|
| B401 | 26 | 4'-3" | 2" | |
| B501 | 32 | 21'-2" | 2 1/2" | |
| B502 | 48 | 18'-5" | 2 1/2" | |
| B503 | 10 | 16'-10" | 2 1/2" | |
| C501 | 134 | 12'-8" | - | |
| B701 | 10 | 40'-8" | Str. | |
| F701 | 34 | 12'-6" | Str. | |
| F702 | 26 | 16'-6" | Str. | |
| B801 | 6 | 40'-8" | Str. | |
| B802 | 6 | 42'-6" | 6" | |
| F801 | 66 | 14'-3" | 6" | |
| F802 | 50 | 18'-3" | 6" | |
| B1001 | 12 | 40'-8" | Str. | |
| C1001 | 32 | 26'-9" | Str. | |
| F1001 | 32 | 17'-11" | 10" | |

Dimensions are out to out of bars.



PLAN OF FOOTINGS
1/4" = 1'-0"



SHEET 2 OF 2
DETAILS OF BENT 2

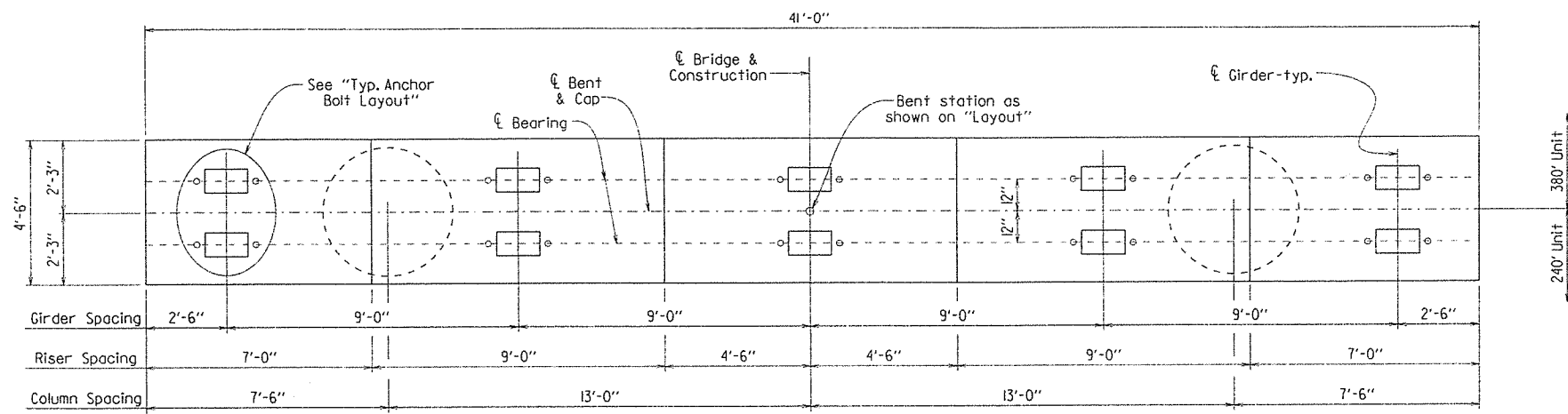
ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

DRAWN BY: KDH DATE: 8-4-14 FILENAME: b061084_b2.dgn
 CHECKED BY: LJB DATE: 12-10-14 SCALE: AS NOTED
 DESIGNED BY: LJB DATE: 6-1-14

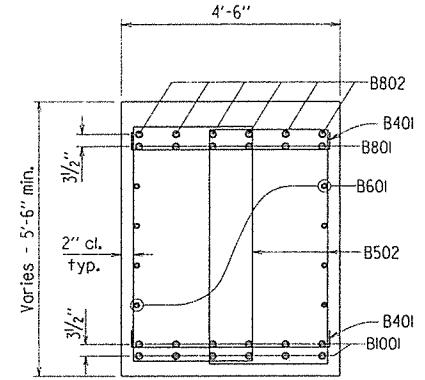
BRIDGE NO. 07319 DRAWING NO. 56300

PRINT DATE: 12/5/2014

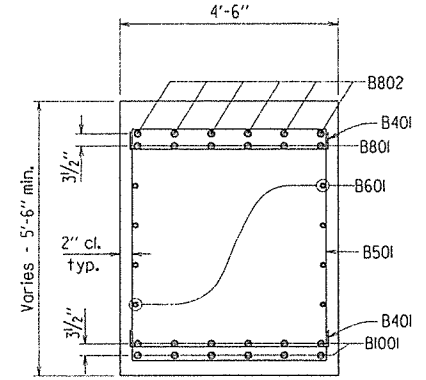
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|--------------|-------------|--------------|-------------|---------------------|--------|--------------------|-----------|--------------|
| | | | | 6 | ARK. | | | |
| | | | | JOB NO. | 061084 | | 47 | 126 |
| | | | | 07319 - | BENT 3 | | - 56301 | |



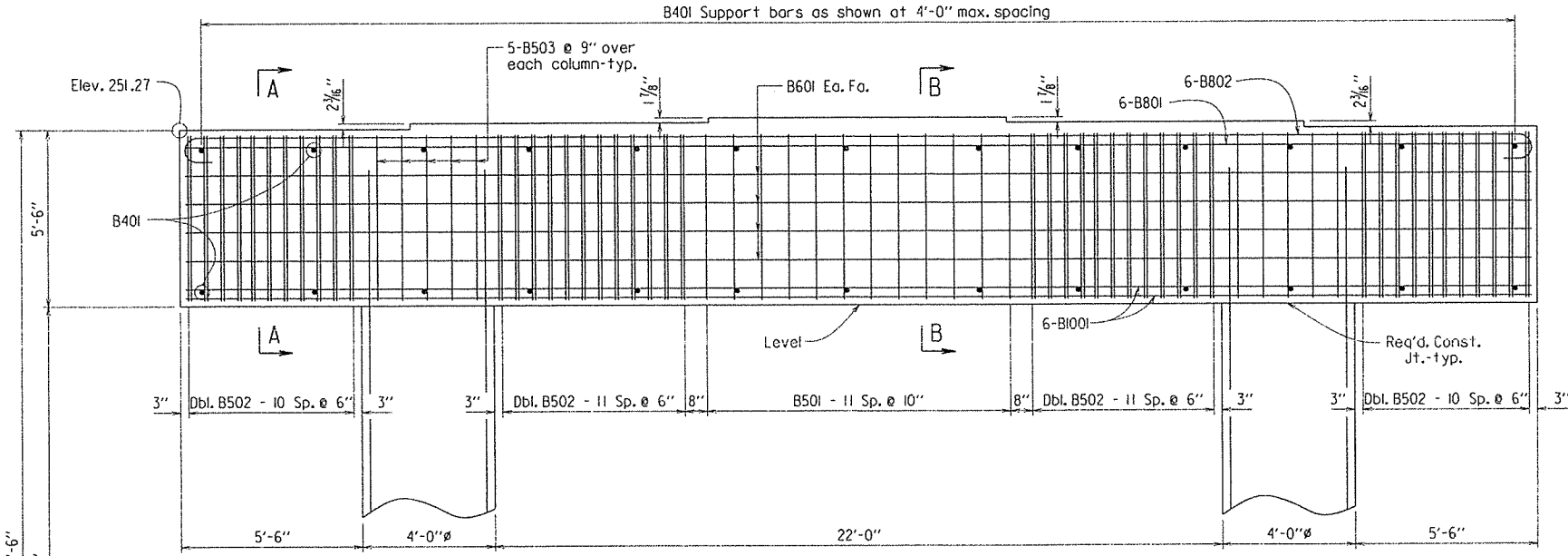
PLAN
Scale: 3/8" = 1'-0"



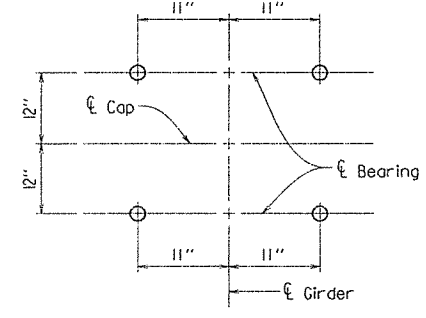
SECTION A-A
Scale: 1/2" = 1'-0"



SECTION B-B
Scale: 1/2" = 1'-0"



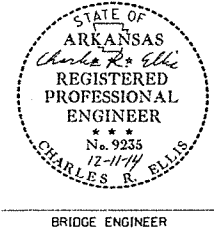
ELEVATION
Looking Ahead
Scale: 3/8" = 1'-0"



For details of elastomeric bearings, see Dwg. No. 56314.
TYP. ANCHOR BOLT LAYOUT
No Scale

GENERAL NOTES

All concrete shall be Class "S" and be poured in the dry. All exposed corners to be chamfered 3/4" unless otherwise noted.
All reinforcing steel shall be Grade 60 (yield strength = 60,000 psi) conforming to AASHTO M31 or M322, Type A, with mill test reports.
If anchor bolts are drilled into cap, top reinforcing bars shall be properly placed to avoid damage.
For additional information, See layout.



SHEET 1 OF 2
DETAILS OF BENT 3
ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.
DRAWN BY: KDH DATE: 8-5-14 FILENAME: b061084_b3.dgn
CHECKED BY: LSW DATE: 10/10/14 SCALE: AS NOTED
DESIGNED BY: LJB DATE: 6/14
BRIDGE NO. 07319 DRAWING NO. 56301

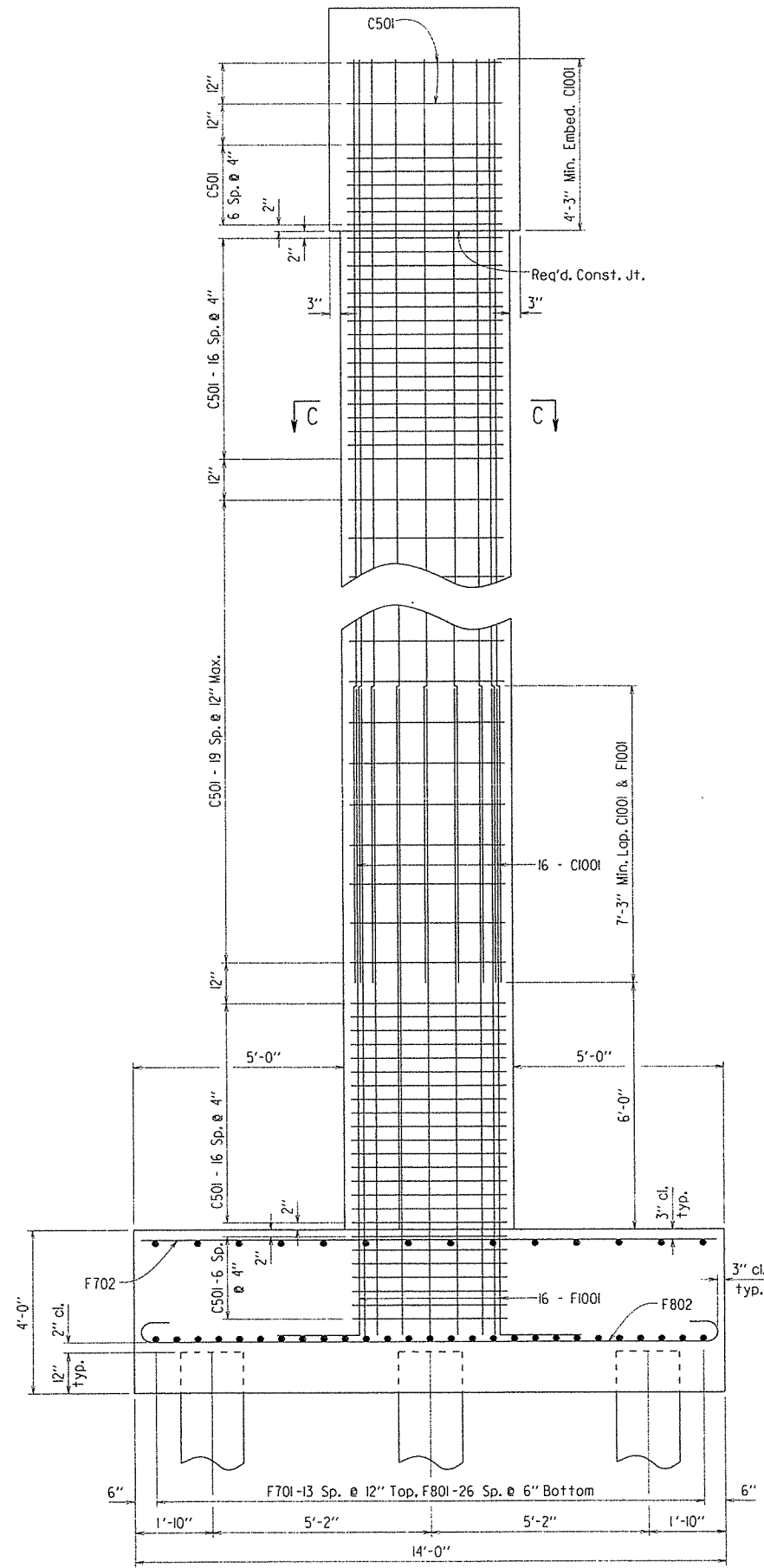
PRINT DATE: 12/5/2014

| | | | | | | | | |
|--------------|-------------|--------------|-------------|---------------------|--------|--------------------|-----------|--------------|
| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
| | | | | 6 | ARK. | | | |
| | | | | JOB NO. | 061084 | | 48 | 1710 |
| | | | | 07319 - | BENT 3 | | - 56302 | |

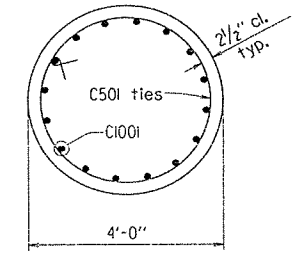
BAR LIST

| MARK | NO. REQ'D. | LENGTH | P.D. | BENDING DIAGRAMS |
|-------|------------|--------|--------|------------------|
| B401 | 26 | 4'-9" | 2" | |
| B501 | 12 | 19'-2" | 2 1/2" | |
| B502 | 92 | 16'-0" | 2 1/2" | |
| B503 | 10 | 14'-4" | 2 1/2" | |
| C501 | 140 | 12'-8" | - | |
| B601 | 8 | 40'-8" | Str. | |
| F701 | 28 | 12'-6" | Str. | |
| F702 | 26 | 13'-6" | Str. | |
| B801 | 6 | 40'-8" | Str. | |
| B802 | 6 | 42'-3" | 6" | |
| F801 | 54 | 14'-3" | 6" | |
| F802 | 50 | 15'-3" | 6" | |
| B1001 | 12 | 40'-8" | Str. | |
| C1001 | 32 | 30'-3" | Str. | |
| F1001 | 32 | 17'-5" | 10" | |

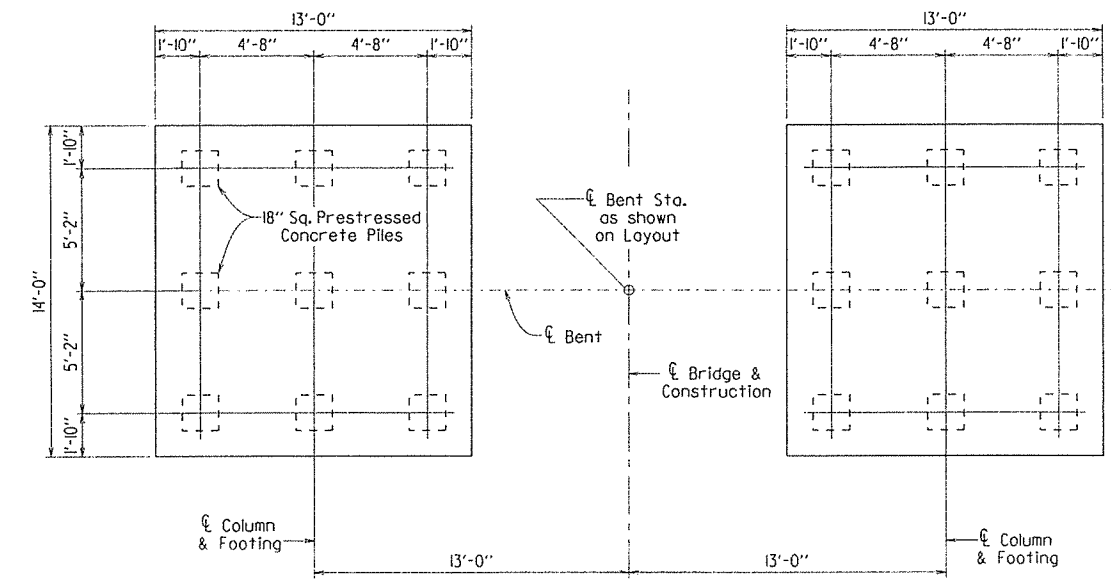
Dimensions are out to out of bars.



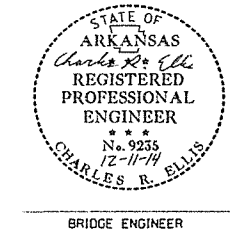
SIDE VIEW
Scale: 1/2" = 1'-0"



SECTION C-C
Scale: 1/2" = 1'-0"



PLAN OF FOOTINGS
1/4" = 1'-0"



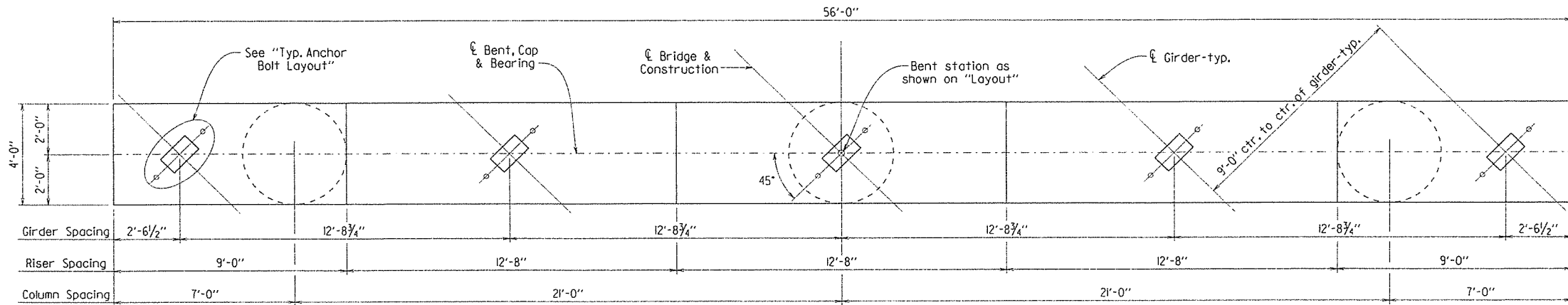
SHEET 2 OF 2
DETAILS OF BENT 3

ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

DRAWN BY: KDH DATE: 8-5-14 FILENAME: b061084_b3.dgn
CHECKED BY: LJB DATE: 12/11/14 SCALE: AS NOTED
DESIGNED BY: LJB DATE: 6/11/14
BRIDGE NO. 07319 DRAWING NO. 56302

PRINT DATE: 12/5/2014

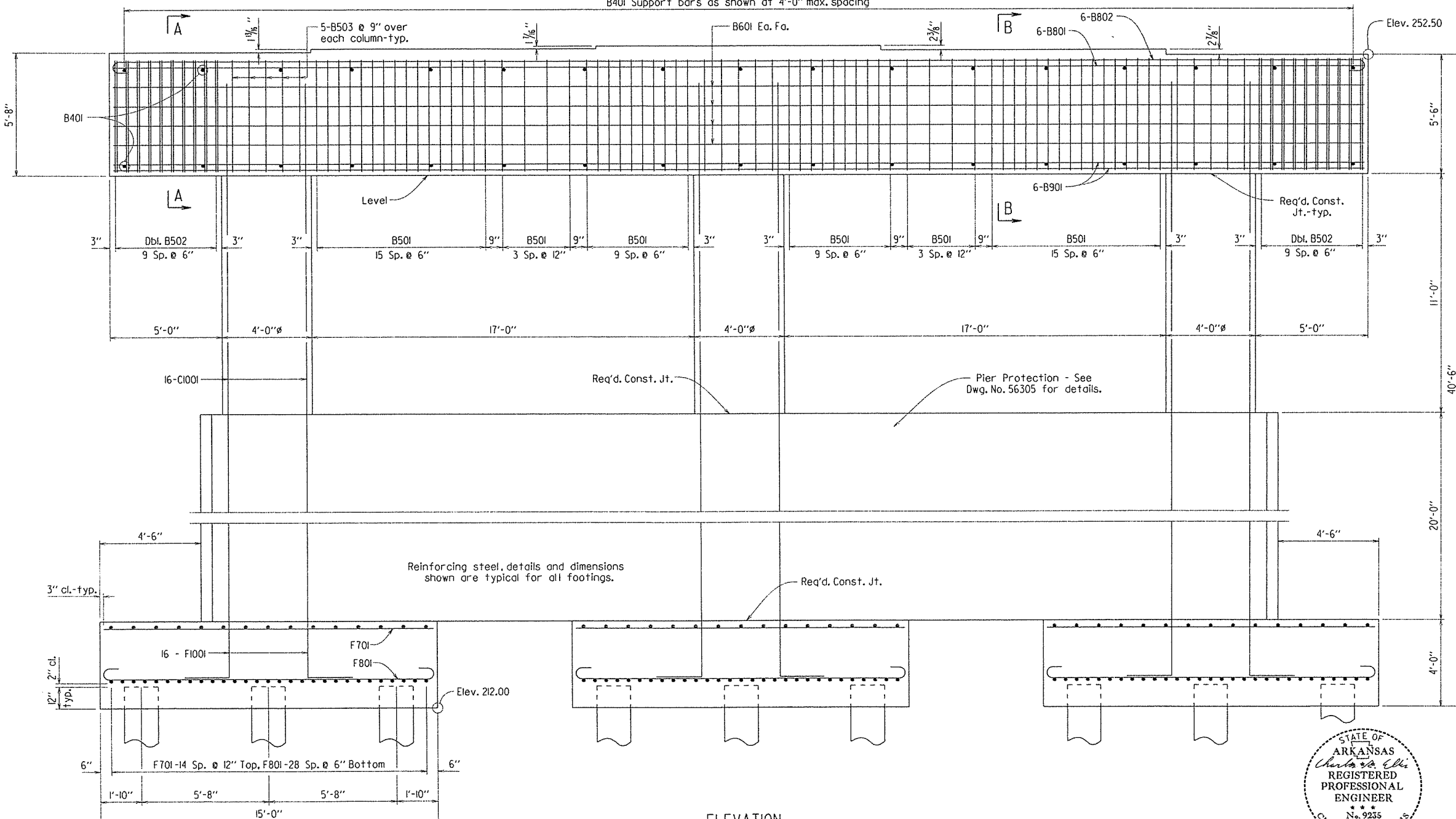
| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|---------------------|--------|--------------------|-----------|--------------|
| | | | | 6 | ARK. | | | |
| | | | | JOB NO. | 061084 | | 40 | 1710 |
| | | | | 07319 - | BENT 4 | | - 56303 | |



PLAN

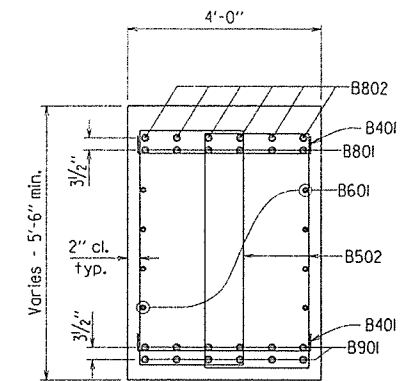
Scale: 3/8" = 1'-0"

B401 Support bars as shown at 4'-0" max. spacing



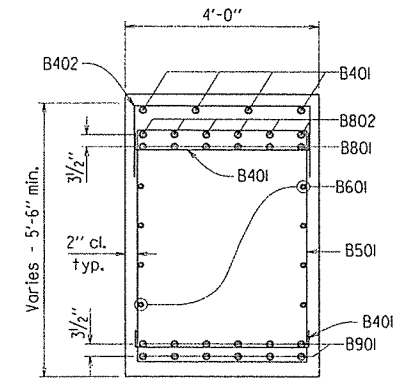
ELEVATION

Looking Ahead
Scale: 3/8" = 1'-0"



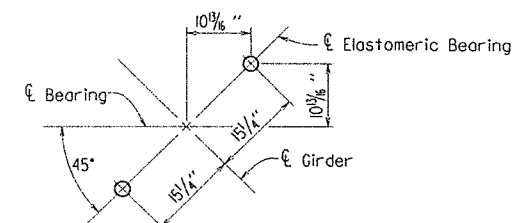
SECTION A-A

Scale: 1/2" = 1'-0"



SECTION B-B

Scale: 1/2" = 1'-0"



For details of elastomeric bearings, see Dwg. No. 56314.

TYP. ANCHOR BOLT LAYOUT

No Scale

GENERAL NOTES

All concrete shall be Class "S" and be poured in the dry. All exposed corners to be chamfered 3/4" unless otherwise noted.

All reinforcing steel shall be Grade 60 (yield strength = 60,000 psi conforming to AASHTO M31 or M322, Type A, with mill test reports.

If anchor bolts are drilled into cap, top reinforcing bars shall be properly placed to avoid damage.

For additional information, see layout.

SHEET 1 OF 3
DETAILS OF BENT 4

ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

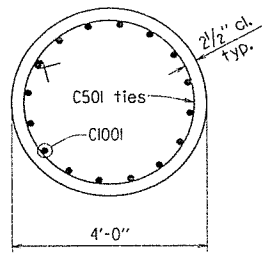
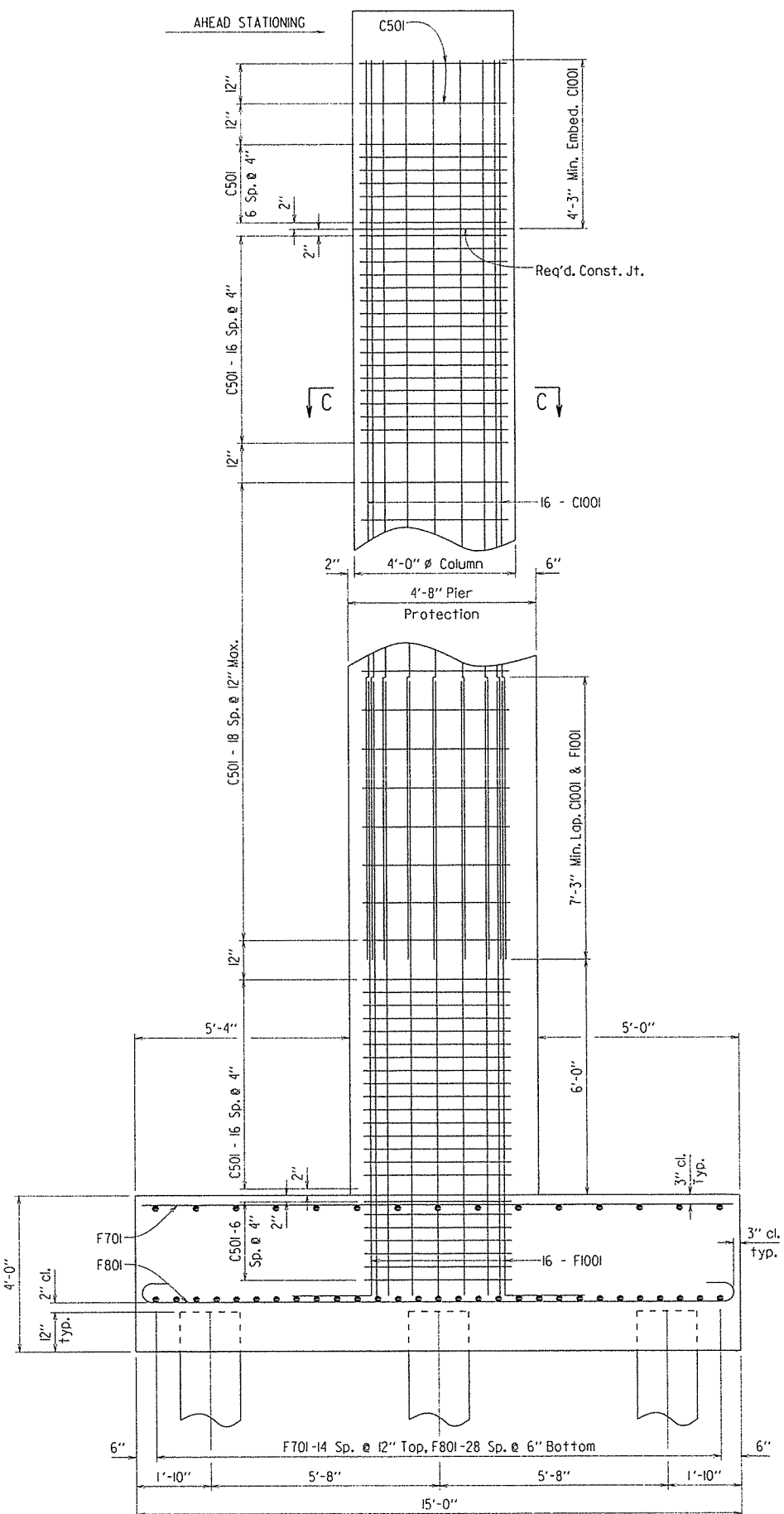
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CHECKED BY: LWP DATE: 12/10/14 SCALE: AS NOTED
DESIGNED BY: LWP DATE: 6/14
BRIDGE NO. 07319 DRAWING NO. 56303



BRIDGE ENGINEER

PRINT DATE: 12/5/2014

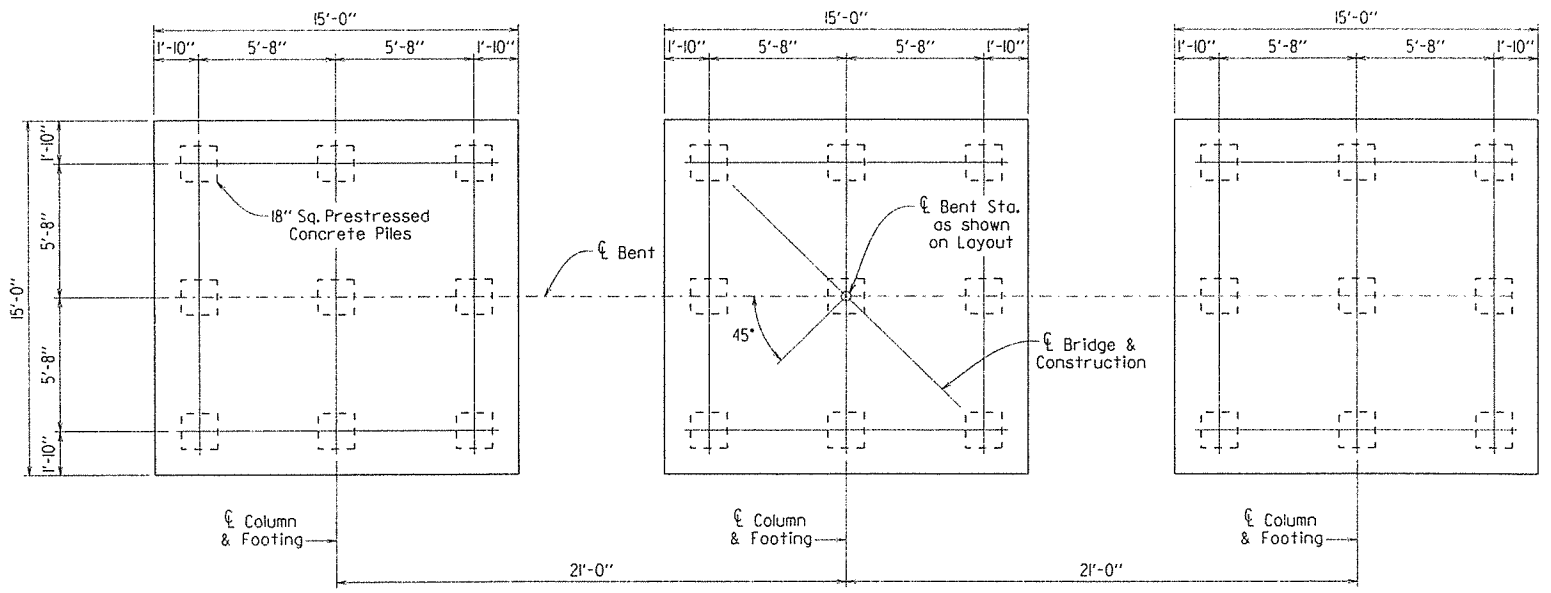
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|--------------|-------------|--------------|-------------|---------------------|--------|--------------------|-----------|--------------|
| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
| | | | | 6 | ARK. | | | |
| | | | | JOB NO. | 061084 | | 50 | 111 |
| | | | | 07319 - | BENT 4 | - 56304 | | |



BAR LIST

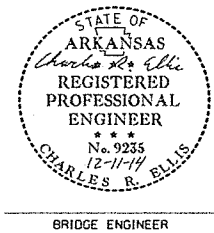
| MARK | NO. | REQ'D. | LENGTH | P.D. | BENDING DIAGRAMS |
|-------|-----|--------|---------|--------|------------------|
| B401 | 34 | | 4'-3" | 2" | |
| B501 | 60 | | 18'-2" | 2 1/2" | |
| B502 | 40 | | 15'-5" | 2 1/2" | |
| B503 | 15 | | 13'-10" | 2 1/2" | |
| C501 | 207 | | 12'-8" | - | |
| W501 | 38 | | 46'-10" | Str. | |
| W502 | 38 | | 8'-6" | 18" | |
| W503 | 104 | | 19'-6" | Str. | |
| W504 | 76 | | 9'-0" | 2 1/2" | |
| B601 | 8 | | 55'-8" | Str. | |
| F701 | 90 | | 14'-6" | Str. | |
| W701 | 8 | | 46'-10" | Str. | |
| W702 | 12 | | 10'-2" | Str. | |
| B801 | 6 | | 55'-8" | Str. | |
| B802 | 6 | | 57'-6" | 6" | |
| F801 | 174 | | 16'-4" | 6" | |
| B901 | 12 | | 55'-8" | Str. | |
| C1001 | 48 | | 29'-3" | Str. | |
| F1001 | 48 | | 17'-5" | 10" | |

Dimensions are out to out of bars.



PRINT DATE: 12/5/2014

SIDE VIEW
Scale: 1/2" = 1'-0"

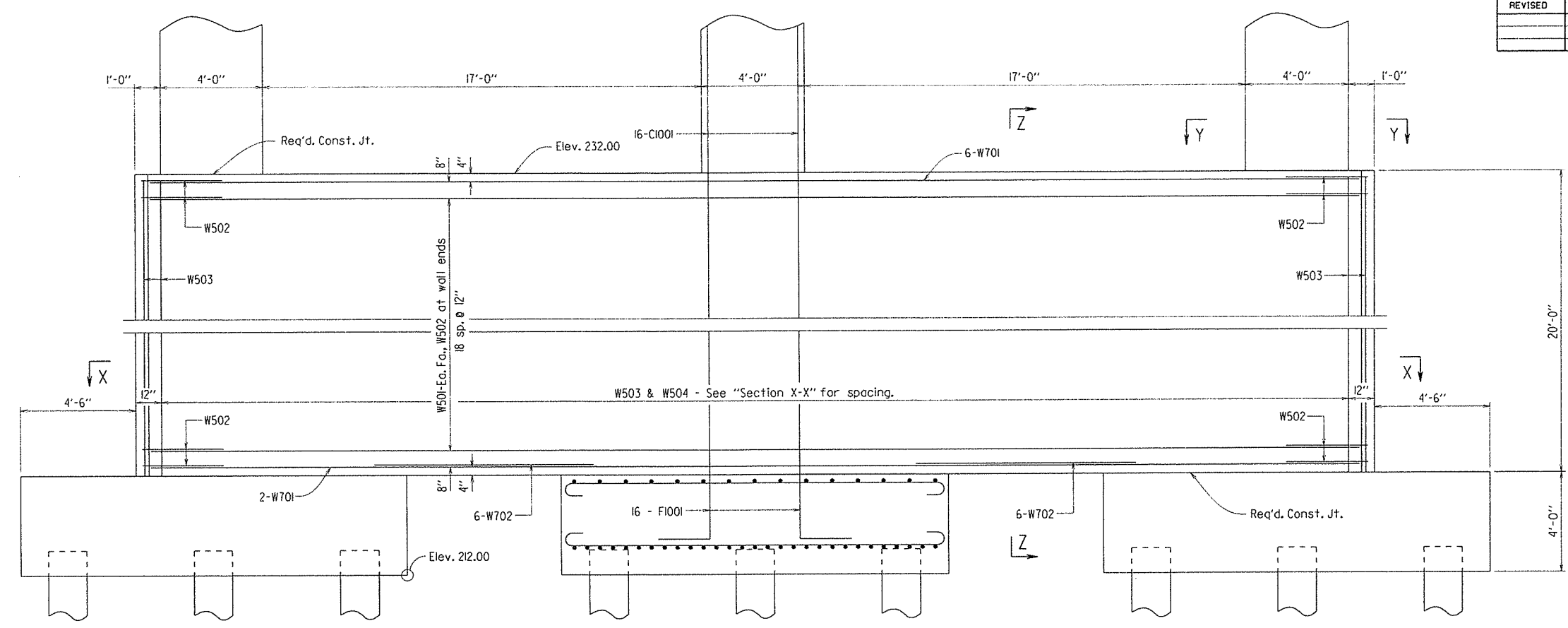


SHEET 2 OF 3
DETAILS OF BENT 4

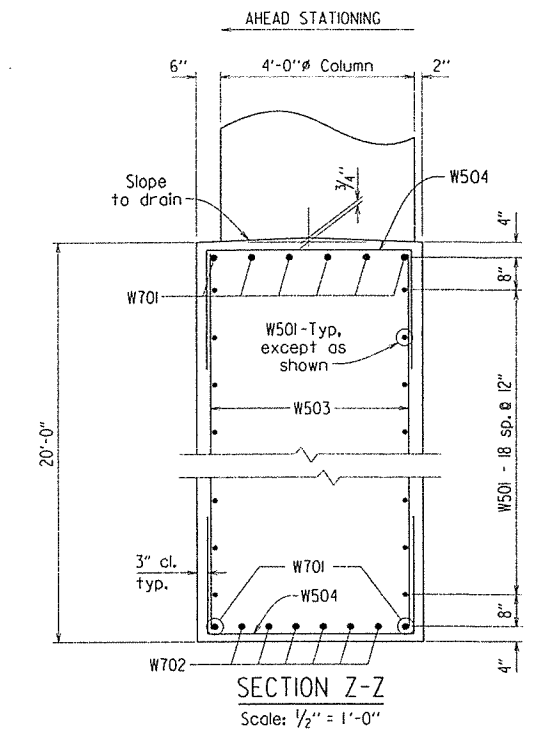
ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

DRAWN BY: KDH DATE: 8-7-14 FILENAME: b061084.b4.dgn
CHECKED BY: LWB DATE: 12-11-14 SCALE: AS NOTED
DESIGNED BY: LWB DATE: 6/14
BRIDGE NO. 07319 DRAWING NO. 56304

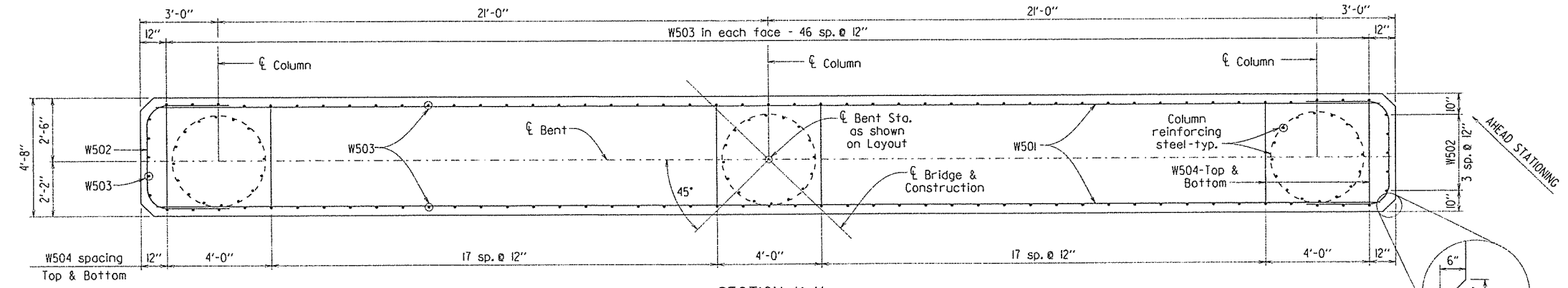
| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|---------------------|---------|--------------------|-----------|--------------|
| | | | | 6 | ARK. | | | |
| | | | | JOB NO. | | 061084 | 51 | 120 |
| | | | | ① | 07319 - | BENT 4 | - 56305 | |



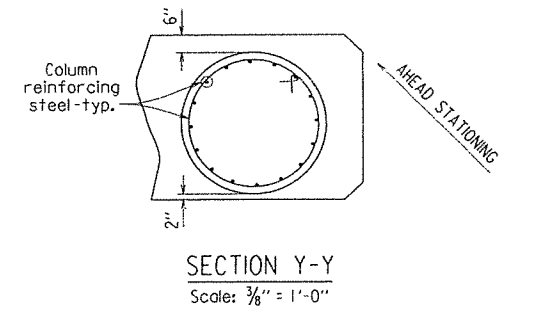
PIER PROTECTION DETAILS
Looking Ahead
Scale: 3/8" = 1'-0"



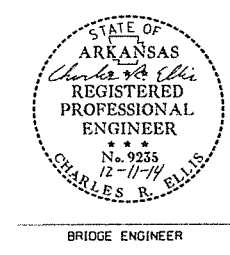
SECTION Z-Z
Scale: 1/2" = 1'-0"



SECTION X-X
Scale: 3/8" = 1'-0"



SECTION Y-Y
Scale: 3/8" = 1'-0"



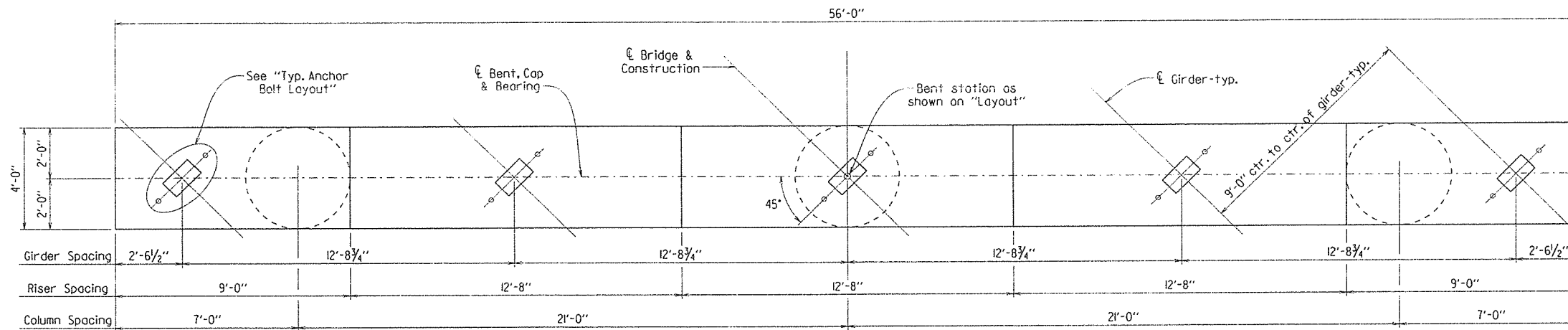
SHEET 3 OF 3
DETAILS OF BENT 4

ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

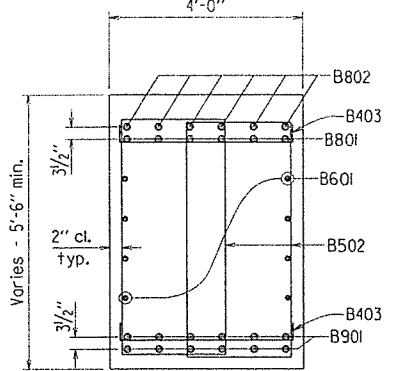
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 DESIGNED BY: LJB DATE: 6/11/14
 BRIDGE NO. 07319 DRAWING NO. 56305

PRINT DATE: 12/15/2014

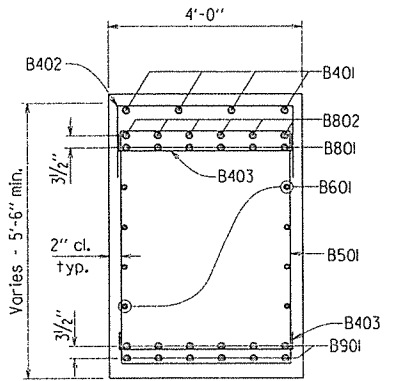
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|--------------|-------------|--------------|-------------|---------------------|--------|--------------------|-----------|--------------|
| | | | | 6 | ARK. | | | |
| | | | | JOB NO. | 061084 | | 52 | 1110 |
| | | | | 07319 - | BENT 5 | | - 56306 | |



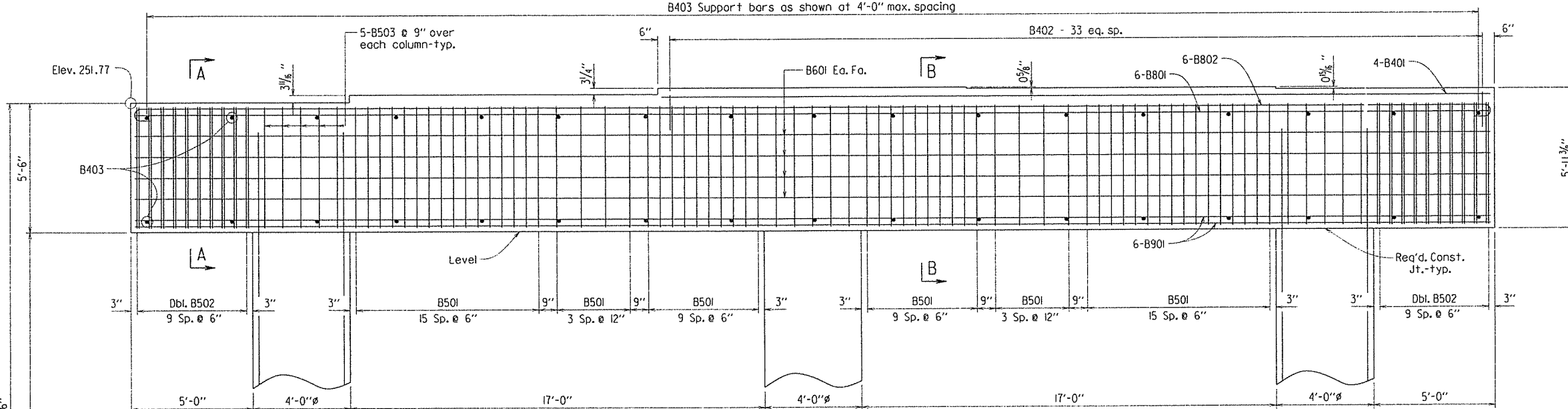
PLAN
Scale: 3/8" = 1'-0"



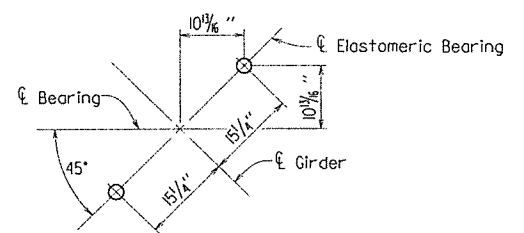
SECTION A-A
Scale: 1/2" = 1'-0"



SECTION B-B
Scale: 1/2" = 1'-0"



ELEVATION
Looking Ahead
Scale: 3/8" = 1'-0"



For details of elastomeric bearings, see Dwg. No. 56314.
TYP. ANCHOR BOLT LAYOUT
No Scale

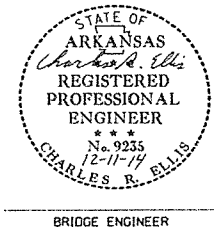
GENERAL NOTES

All concrete shall be Class "S" and be poured in the dry. All exposed corners to be chamfered 3/4" unless otherwise noted.

All reinforcing steel shall be Grade 60 (yield strength = 60,000 psi) conforming to AASHTO M31 or M322, Type A, with mill test reports.

If anchor bolts are drilled into cap, top reinforcing bars shall be properly placed to avoid damage.

For additional information, See layout.



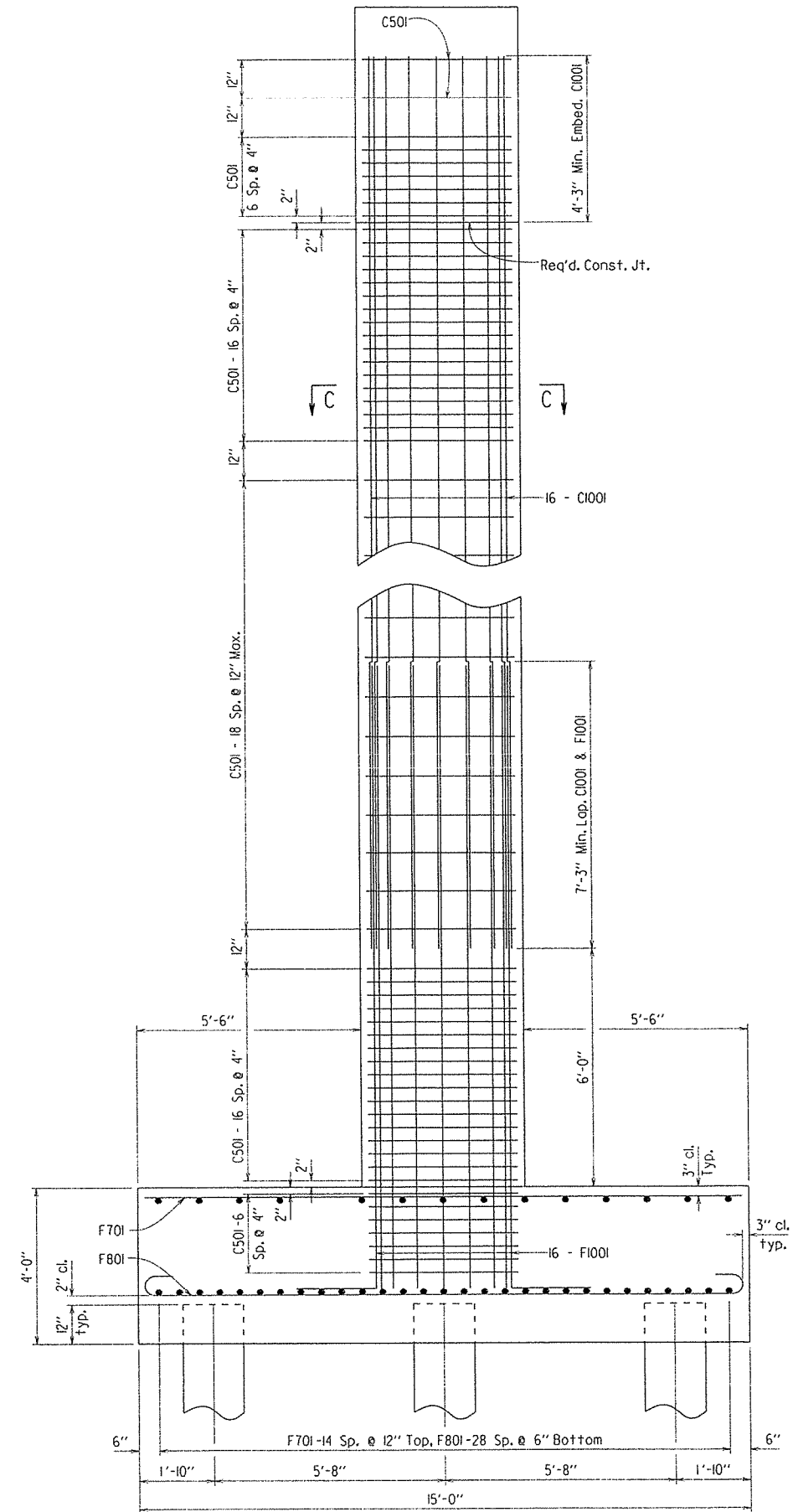
SHEET 1 OF 2
DETAILS OF BENT 5

ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

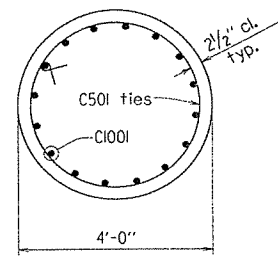
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CHECKED BY: LJB DATE: 12-11-19 SCALE: AS NOTED
DESIGNED BY: LJB DATE: 6/14
BRIDGE NO. 07319 DRAWING NO. 56306

PRINT DATE: 12/5/2014

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|---------------------|--------|--------------------|-----------|--------------|
| | | | | 6 | ARK. | | | |
| | | | | JOB NO. | | 061084 | 53 | 1710 |
| | | | | 07319 - | BENT 5 | | | - 56307 |



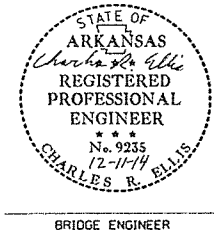
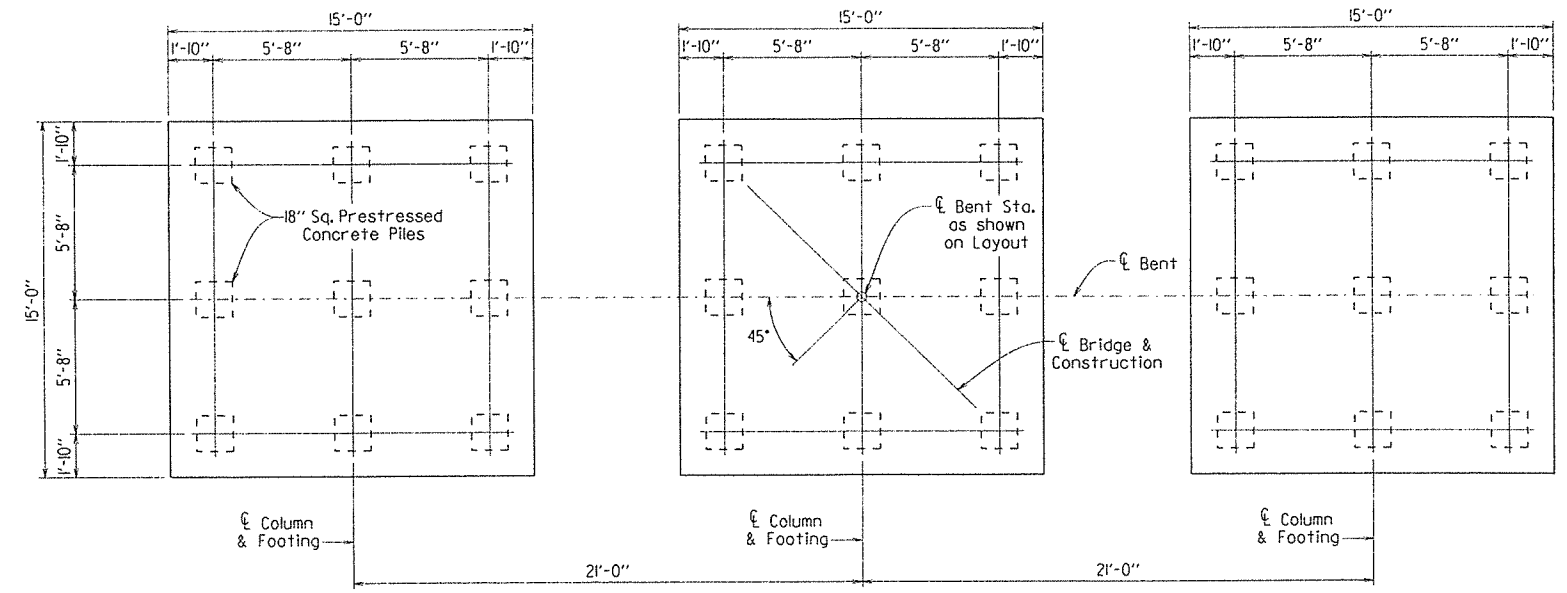
SIDE VIEW
Scale: 1/2" = 1'-0"



SECTION C-C
Scale: 1/2" = 1'-0"

BAR LIST

| MARK | NO. REQ'D. | LENGTH | P.D. | BENDING DIAGRAMS |
|-------|------------|---------|--------|------------------|
| B401 | 4 | 34'-0" | Str. | |
| B402 | 34 | 7'-0" | 2" | |
| B403 | 34 | 4'-3" | 2" | |
| B501 | 60 | 18'-2" | 2 1/2" | |
| B502 | 40 | 15'-5" | 2 1/2" | |
| B503 | 15 | 13'-10" | 2 1/2" | |
| C501 | 207 | 12'-8" | - | |
| B601 | 8 | 55'-8" | Str. | |
| F701 | 90 | 14'-6" | Str. | |
| B801 | 6 | 55'-8" | Str. | |
| B802 | 6 | 57'-6" | 6" | |
| F801 | 174 | 16'-4" | 6" | |
| B901 | 12 | 55'-8" | Str. | |
| C1001 | 48 | 29'-3" | Str. | |
| F1001 | 48 | 17'-5" | 10" | |



SHEET 2 OF 2
DETAILS OF BENT 5

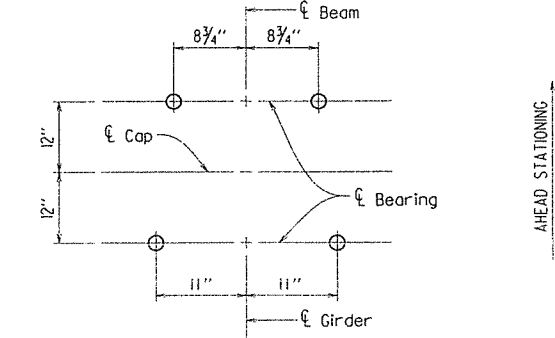
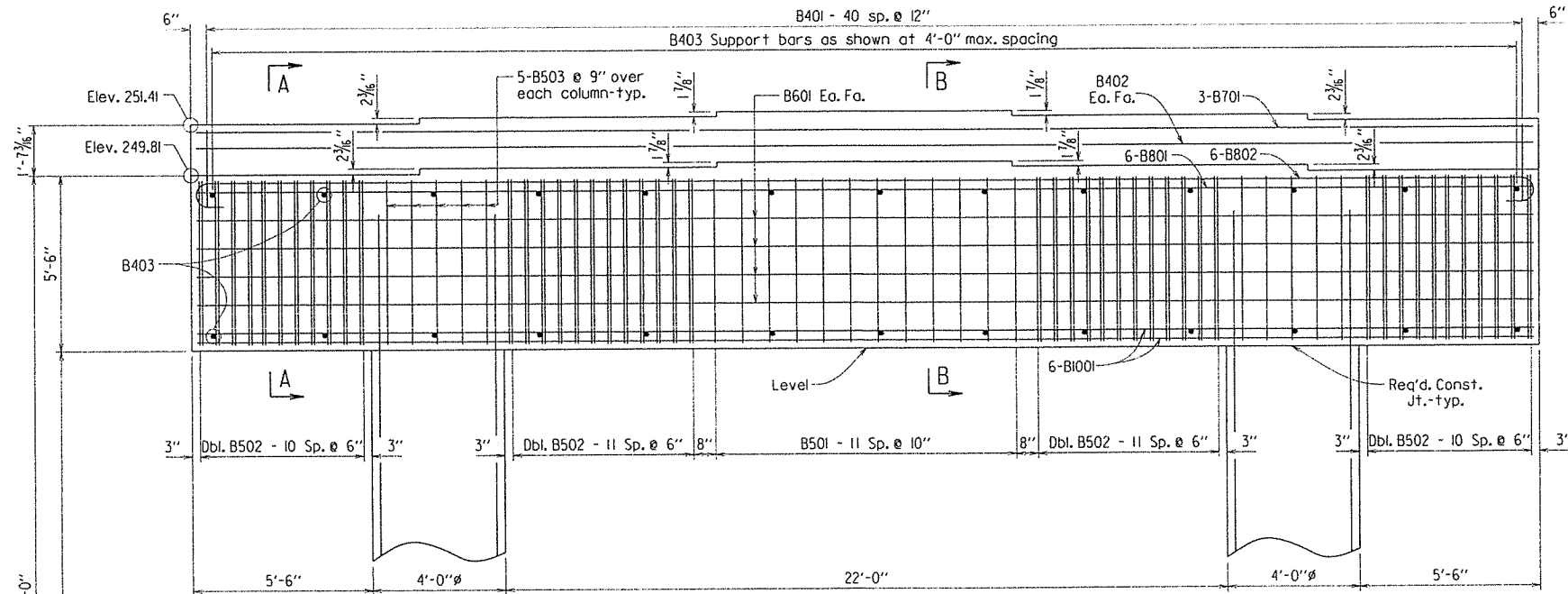
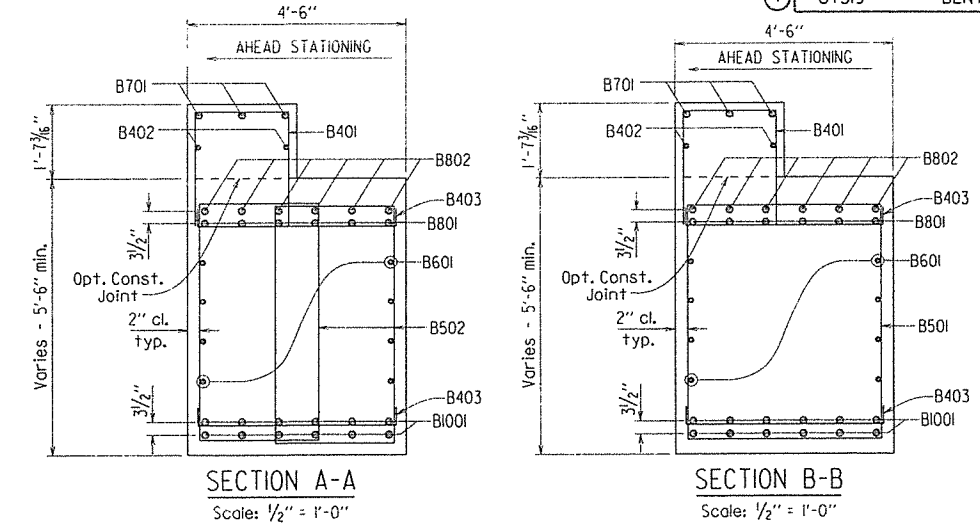
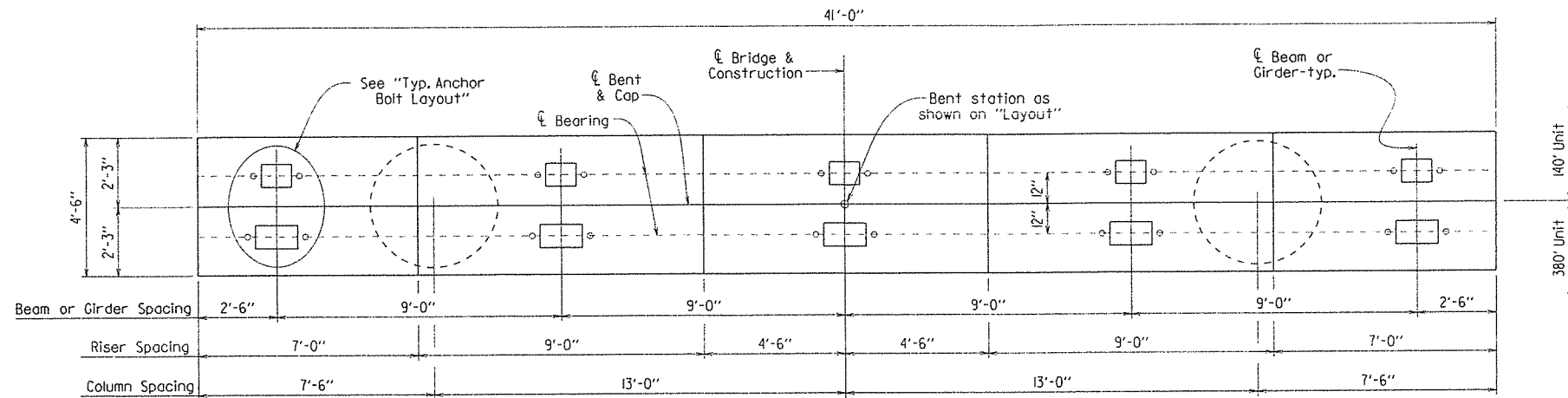
ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

BRIDGE ENGINEER

DRAWN BY: KDH DATE: 8-6-14 FILENAME: b061084_b5.dgn
 CHECKED BY: VVV DATE: 12/10/14 SCALE: AS NOTED
 DESIGNED BY: LJD DATE: 6/1/14
 BRIDGE NO. 07319 DRAWING NO. 56307

PRINT DATE: 12/5/2014

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|---------------------|--------|--------------------|-----------|--------------|
| | | | | 6 | ARK. | | | |
| | | | | JOB NO. | 061084 | | 59/120 | |
| | | | | 07319 - | BENT 6 | | - 56308 | |



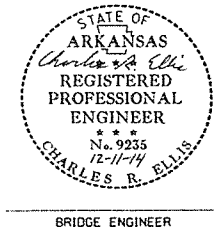
GENERAL NOTES

All concrete shall be Class "S" and be poured in the dry. All exposed corners to be chamfered 3/4" unless otherwise noted.

All reinforcing steel shall be Grade 60 (yield strength = 60,000 psi) conforming to AASHTO M31 or M322, Type A, with mill test reports.

If anchor bolts are drilled into cap, top reinforcing bars shall be properly placed to avoid damage.

For additional information, See layout.



SHEET 1 OF 2
DETAILS OF BENT 6

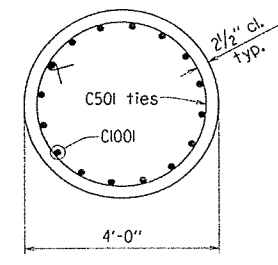
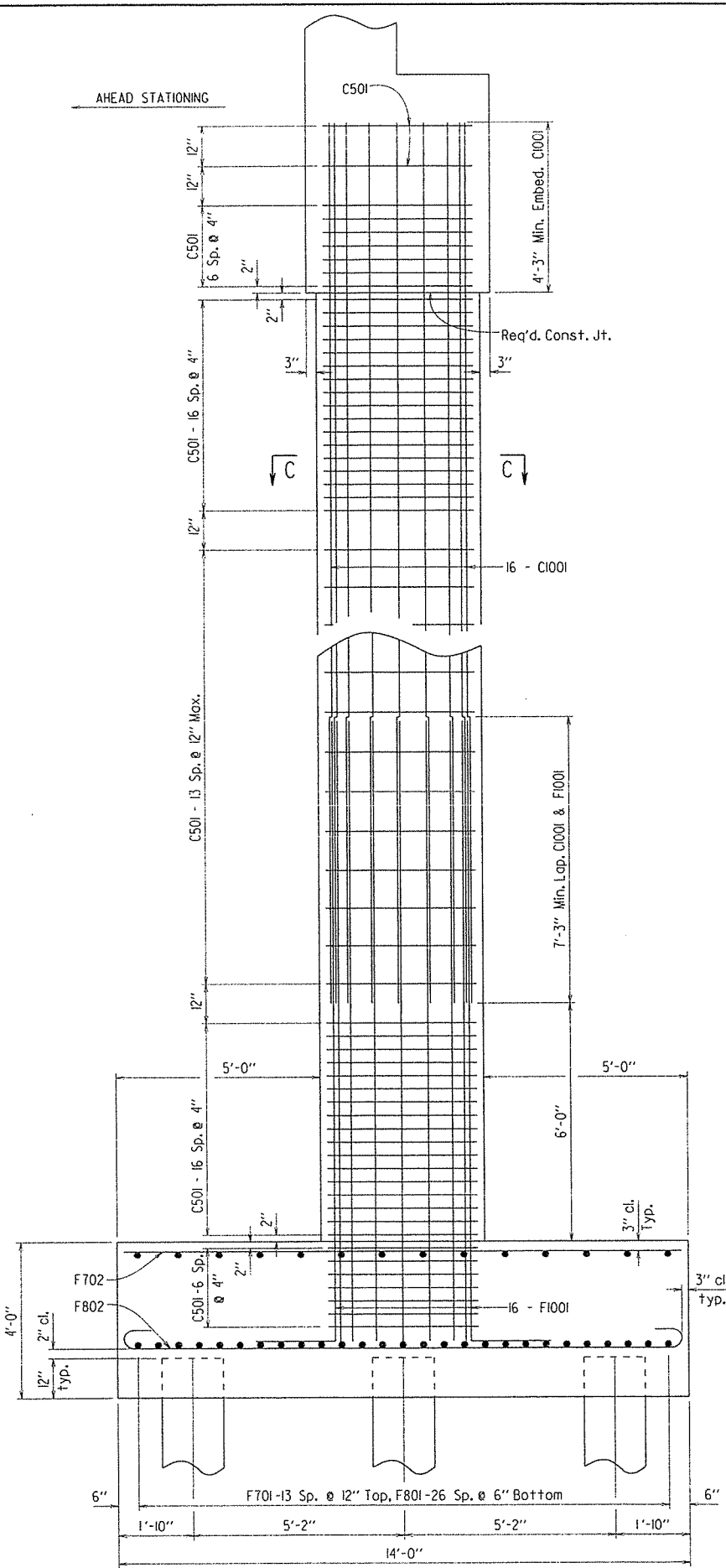
ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

BRIDGE NO. 07319 DRAWING NO. 56308

DRAWN BY: KDH DATE: 8-7-14 FILENAME: b061084_b6.dgn
 CHECKED BY: DATE: SCALE: AS NOTED
 DESIGNED BY: LJB DATE: 6/14

PRINT DATE: 12/5/2014

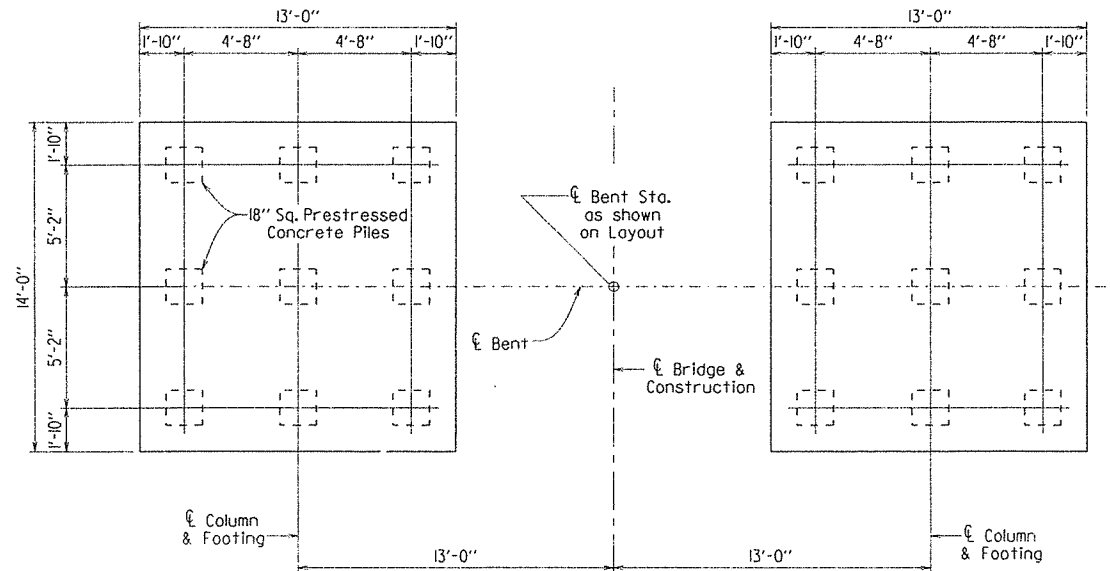
| | | | | | | | | |
|--------------|-------------|--------------|-------------|---------------------|--------|--------------------|-----------|--------------|
| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
| | | | | 6 | ARK. | | | |
| | | | | JOB NO. | 061084 | | 55 | 170 |
| | | | | 07319 - | BENT 6 | - 56309 | | |



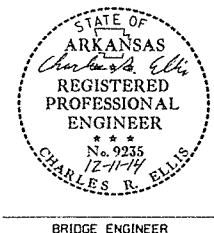
SECTION C-C
Scale: 1/2" = 1'-0"

BAR LIST

| MARK | NO. REQ'D. | LENGTH | P.D. | BENDING DIAGRAMS |
|-------|------------|--------|--------|------------------|
| B401 | 41 | 6'-11" | 2" | |
| B402 | 2 | 40'-8" | Str. | |
| B403 | 26 | 4'-9" | 2" | |
| B501 | 12 | 19'-2" | 2 1/2" | |
| B502 | 92 | 16'-0" | 2 1/2" | |
| B503 | 10 | 14'-4" | 2 1/2" | |
| C501 | 128 | 12'-8" | - | |
| B601 | 8 | 40'-8" | Str. | |
| B701 | 3 | 40'-8" | Str. | |
| F701 | 28 | 12'-6" | Str. | |
| F702 | 26 | 13'-6" | Str. | |
| B801 | 6 | 40'-8" | Str. | |
| B802 | 6 | 42'-6" | 6" | |
| F801 | 54 | 14'-4" | 6" | |
| F802 | 50 | 15'-4" | 6" | |
| B1001 | 12 | 40'-8" | Str. | |
| C1001 | 32 | 23'-9" | Str. | |
| F1001 | 32 | 17'-5" | 10" | |



PLAN OF FOOTINGS
1/4" = 1'-0"



BRIDGE ENGINEER

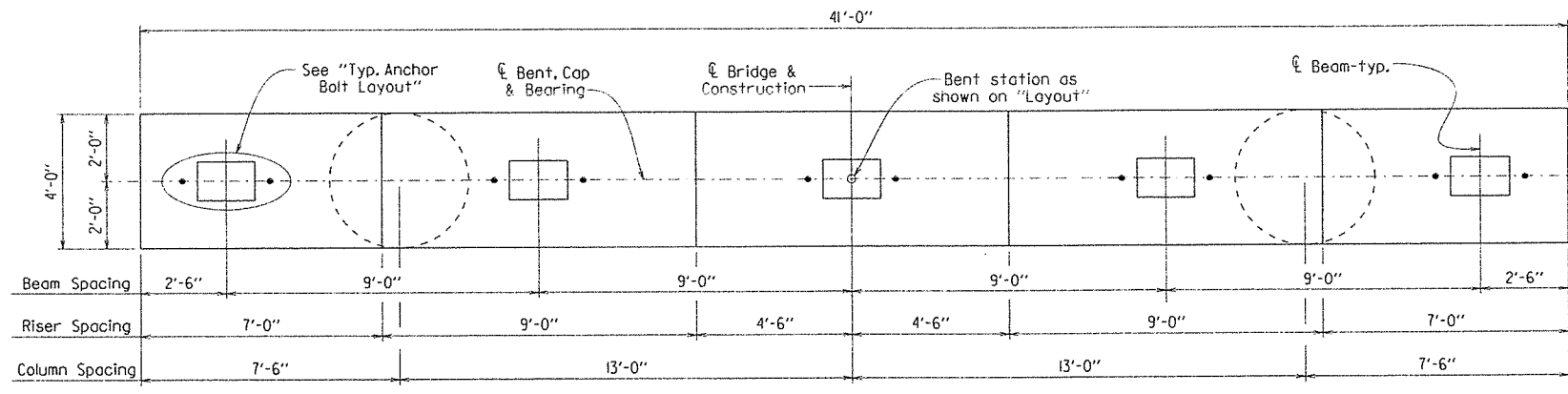
SHEET 2 OF 2
DETAILS OF BENT 6

ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.
DRAWN BY: KDH DATE: 8-7-14 FILENAME: b061084_b6.dgn
CHECKED BY: LJD DATE: 8/10/14 SCALE: AS NOTED
DESIGNED BY: LJD DATE: 6/14
BRIDGE NO. 07319 DRAWING NO. 56309

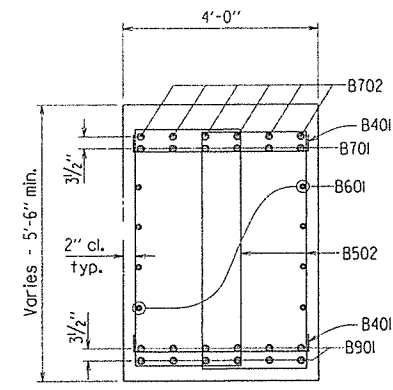
PRINT DATE: 12/5/2014

SIDE VIEW
Scale: 1/2" = 1'-0"

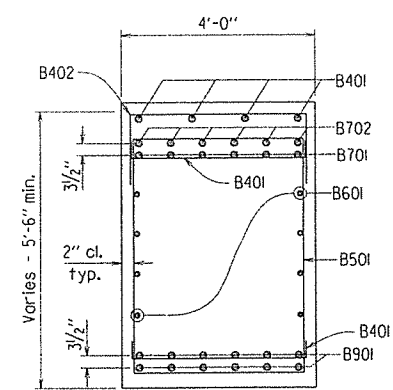
| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|---------------------|--------|--------------------|-----------|--------------|
| | | | | 6 | ARK. | | | |
| | | | | JOB NO. | 061084 | | 56126 | |
| | | | | 07319 - | BENT 7 | - 56310 | | |



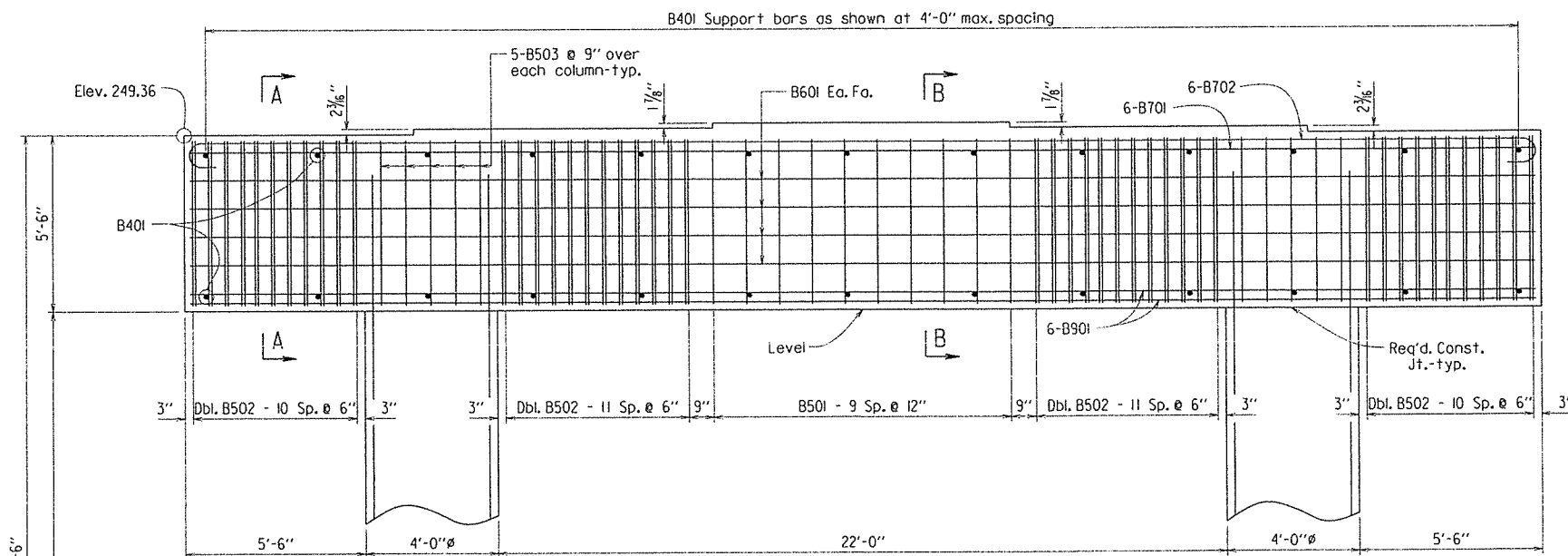
PLAN
Scale: 3/8" = 1'-0"



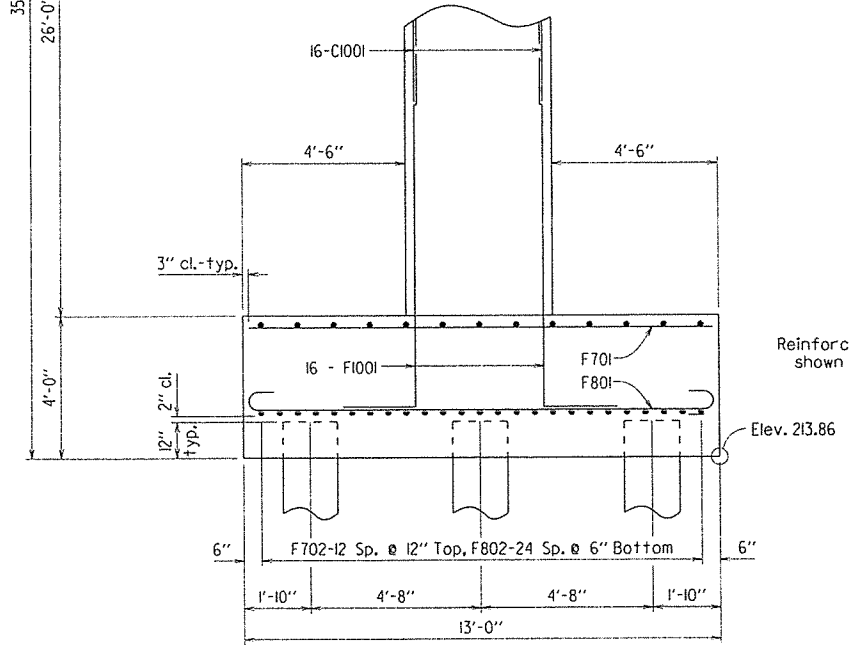
SECTION A-A
Scale: 1/2" = 1'-0"



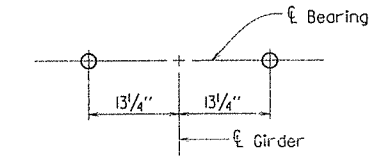
SECTION B-B
Scale: 1/2" = 1'-0"



ELEVATION
Looking Ahead
Scale: 3/8" = 1'-0"



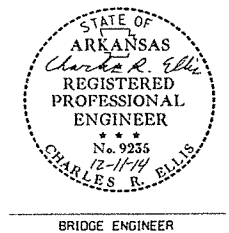
ELEVATION
Looking Ahead
Scale: 3/8" = 1'-0"



TYP. ANCHOR BOLT LAYOUT
No Scale

GENERAL NOTES

- All concrete shall be Class "S" and be poured in the dry. All exposed corners to be chamfered 3/4" unless otherwise noted.
- All reinforcing steel shall be Grade 60 (yield strength = 60,000 psi) conforming to AASHTO M31 or M322, Type A, with mill test reports.
- If anchor bolts are drilled into cap, top reinforcing bars shall be properly placed to avoid damage.
- For additional information, See layout.



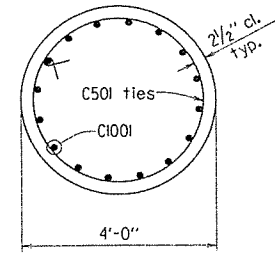
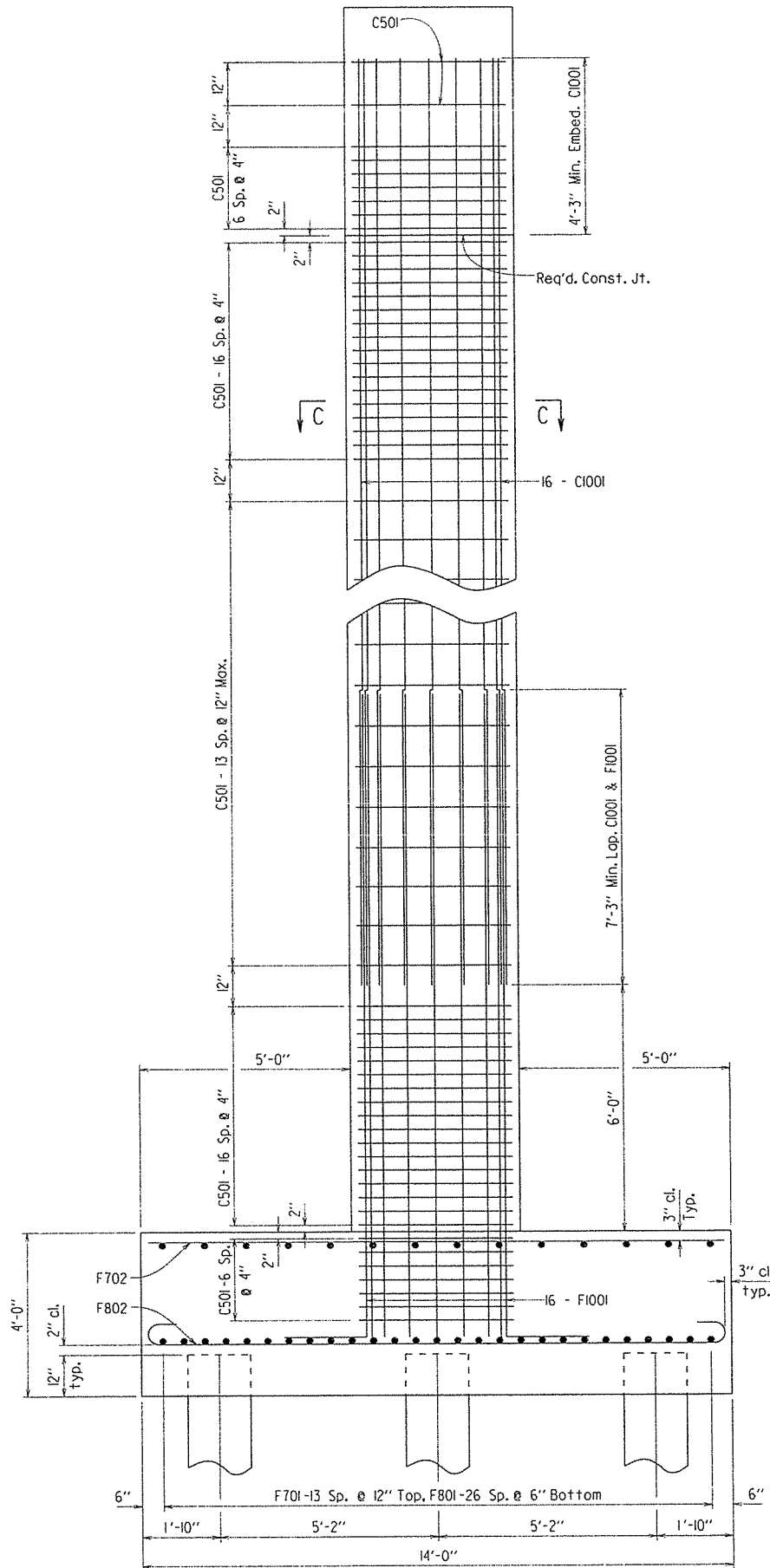
SHEET 1 OF 2
DETAILS OF BENT 7

ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

DRAWN BY: KDH DATE: 8-11-14 FILENAME: b061084.b7.dgn
 CHECKED BY: [Signature] DATE: 10/10/14 SCALE: AS NOTED
 DESIGNED BY: LJB DATE: 6/17/14
 BRIDGE NO. 07319 DRAWING NO. 56310

PRINT DATE: 12/5/2014

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|---------------------|--------|--------------------|-----------|--------------|
| | | | | 6 | ARK. | | | |
| | | | | JOB NO. | | 061084 | 57 | 110 |
| | | | | 07319 - | BENT 7 | | | - 56311 |

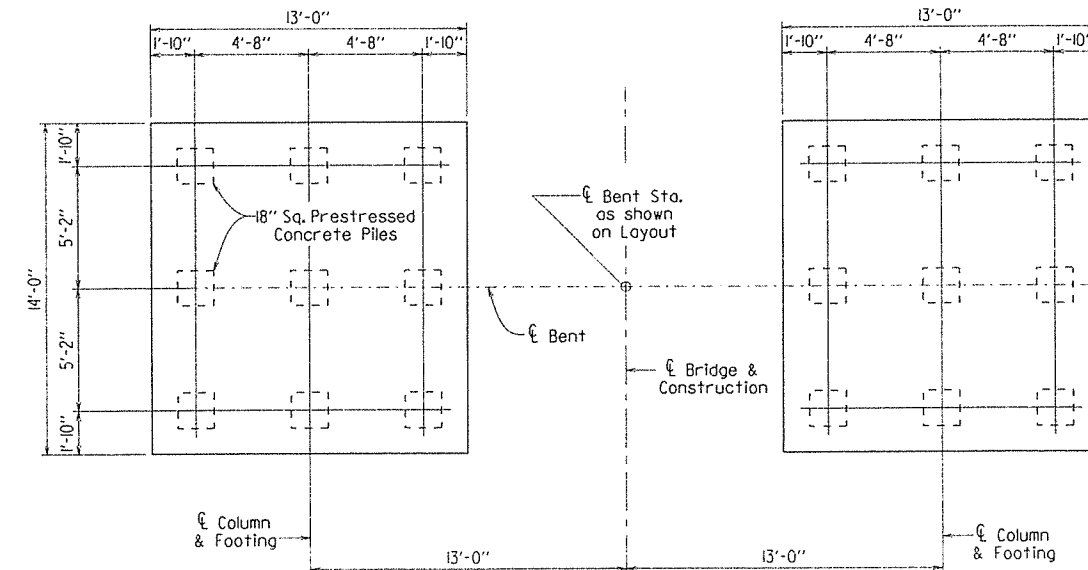


SECTION C-C
Scale: 1/2" = 1'-0"

BAR LIST

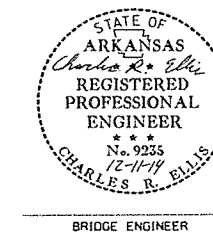
| MARK | NO. REQ'D. | LENGTH | P.D. | BENDING DIAGRAMS |
|-------|------------|---------|--------|------------------|
| B401 | 26 | 4'-9" | 2" | |
| B501 | 10 | 18'-2" | 2 1/2" | |
| B502 | 92 | 15'-5" | 2 1/2" | |
| B503 | 10 | 13'-10" | 2 1/2" | |
| C501 | 128 | 12'-8" | - | |
| B601 | 8 | 40'-8" | Str. | |
| B701 | 6 | 40'-8" | Str. | |
| B702 | 6 | 42'-4" | 5/4" | |
| F701 | 28 | 12'-6" | Str. | |
| F702 | 26 | 13'-6" | Str. | |
| F801 | 54 | 14'-4" | 6" | |
| F802 | 50 | 15'-4" | 6" | |
| B901 | 12 | 40'-8" | Str. | |
| C1001 | 32 | 24'-3" | Str. | |
| F1001 | 32 | 17'-5" | 10" | |

Dimensions are out to out of bars.



PLAN OF FOOTINGS
1/4" = 1'-0"

SIDE VIEW
Scale: 1/2" = 1'-0"



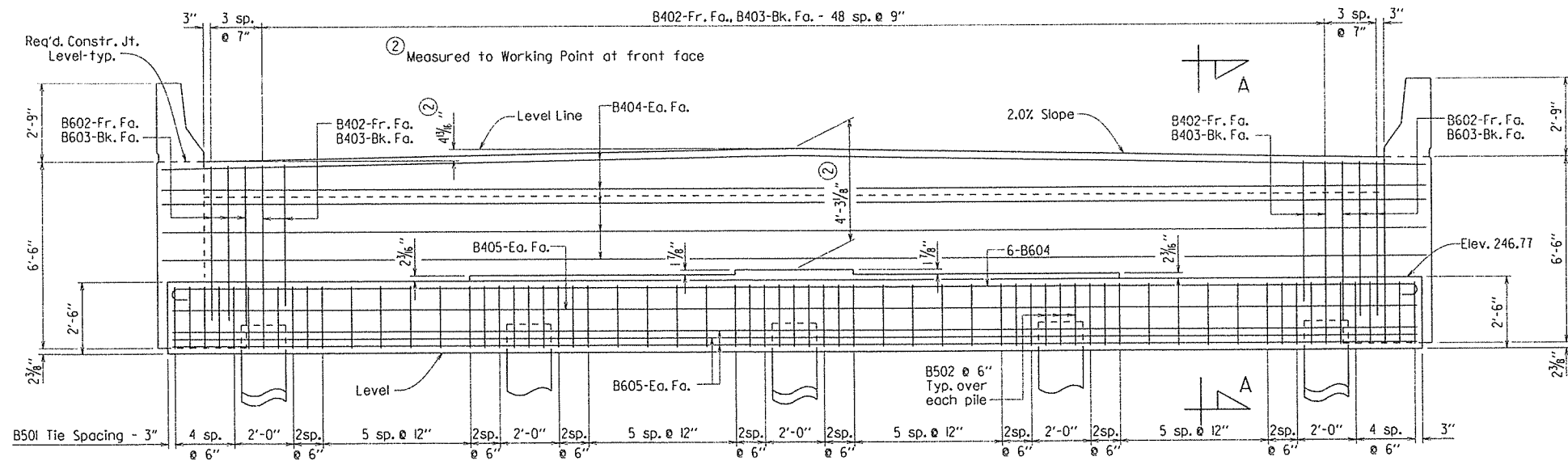
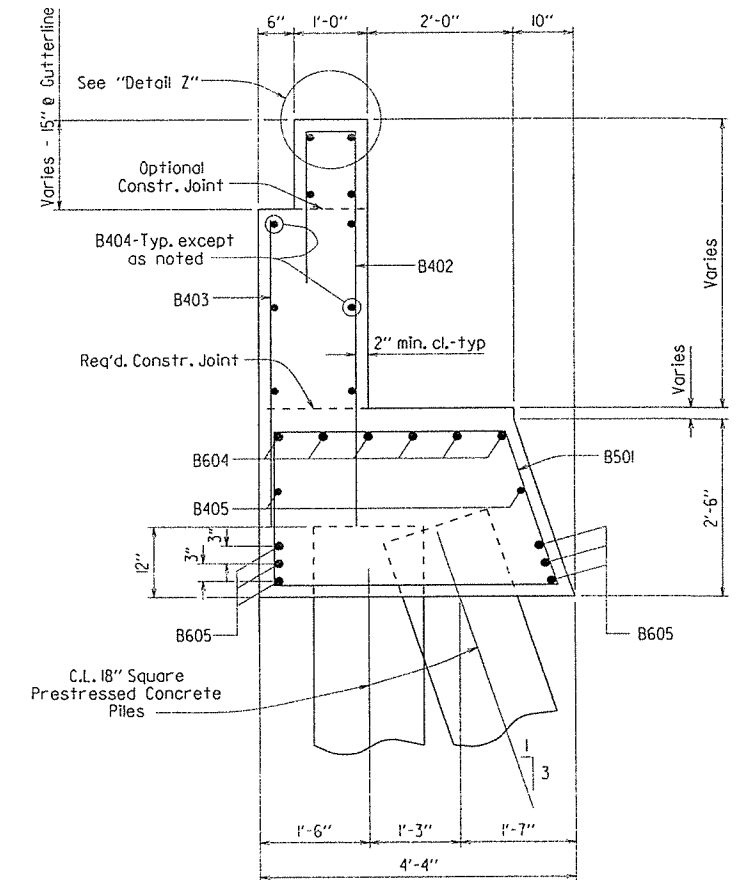
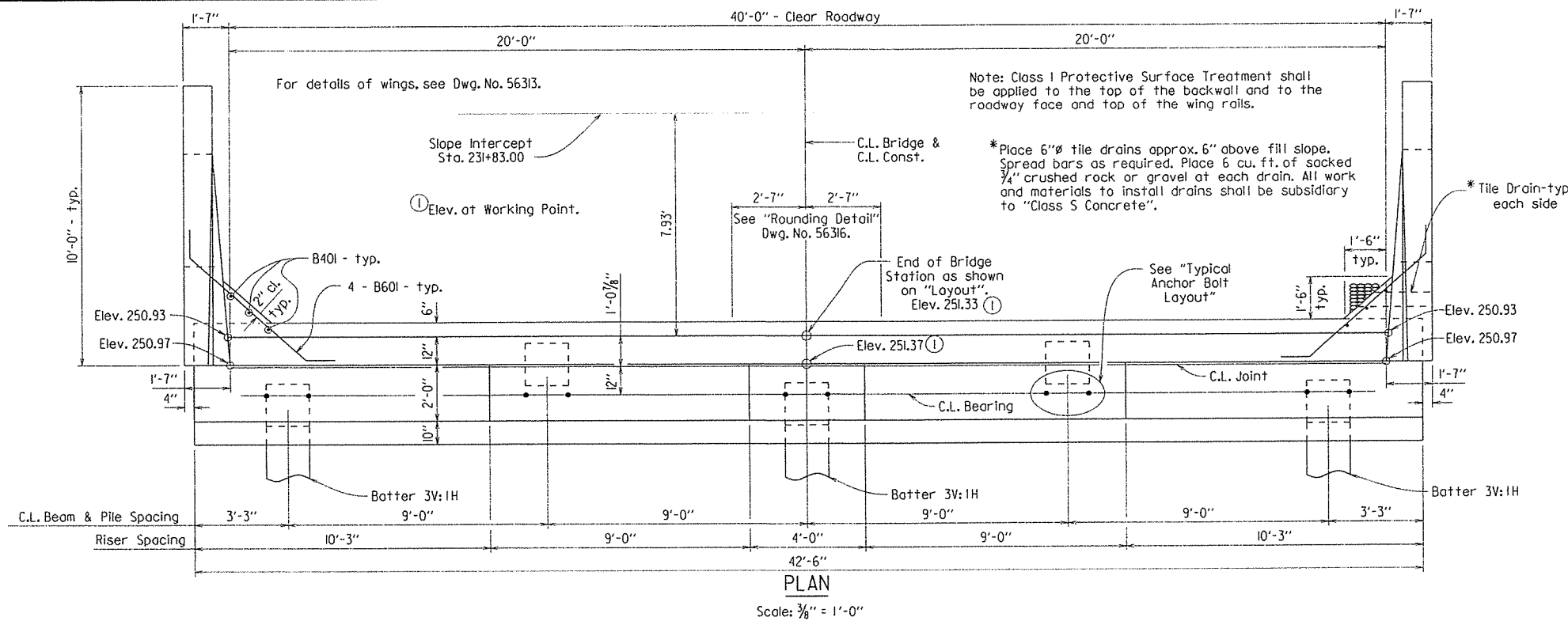
BRIDGE ENGINEER

SHEET 2 OF 2
DETAILS OF BENT 7

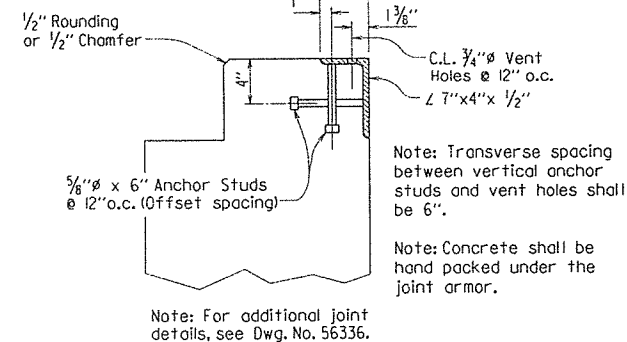
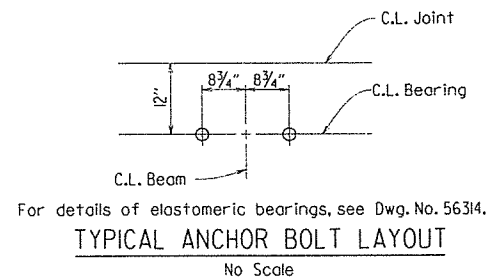
ROUTE 56311
SECTION 7
ARIZONA STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

DRAWN BY: KDH DATE: 8-11-14 FILENAME: b061084.b7.dgn
CHECKED BY: LJB DATE: 12-10-14 SCALE: AS NOTED
DESIGNED BY: LJB DATE: 6/14
BRIDGE NO. 07319 DRAWING NO. 56311

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|---------------------|--------|--------------------|-----------|--------------|
| | | | | 6 | ARK. | | | |
| | | | | JOB NO. | 061084 | | 56 | 120 |
| | | | | 07319 - | BENT 8 | | - 56312 | |



ELEVATION
Looking Ahead
Scale: 3/8" = 1'-0"



DETAIL Z
No Scale

GENERAL NOTES

All concrete shall be Class "S" and shall be poured in the dry. All exposed corners to be chamfered 3/4" unless otherwise noted.

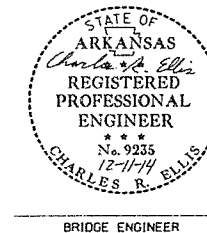
All reinforcing steel shall be Grade 60 (yield strength = 60,000 psi) conforming to AASHTO M31 or M322, Type A, with mill test reports.

No portion of the backwall shall be poured until the beams are in place. Refer to "Expansion Device Installation at End Bents" note, Dwg. No. 56336.

Structural steel in end bents shall be AASHTO M270, Gr. 50W and shall be paid for as "Structural Steel in Beam Spans (M270, Gr. 50W)".

If anchor bolts are drilled into cap, top reinforcing bars shall be placed to avoid damage.

For additional information, see Layout.



SHEET 1 OF 2
DETAILS OF BENT 8

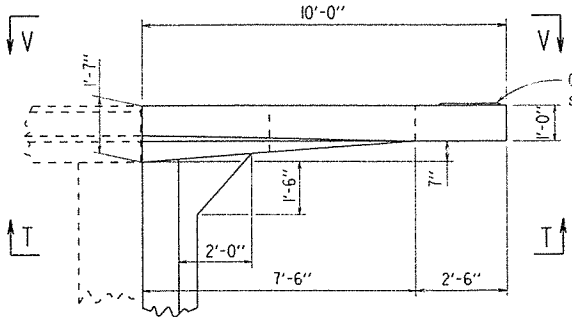
ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

DRAWN BY: KDH DATE: 8-14-14 FILENAME: b061084_b8.dgn
CHECKED BY: DATE: SCALE: AS NOTED
DESIGNED BY: DATE: BRIDGE NO. 07319 DRAWING NO. 56312

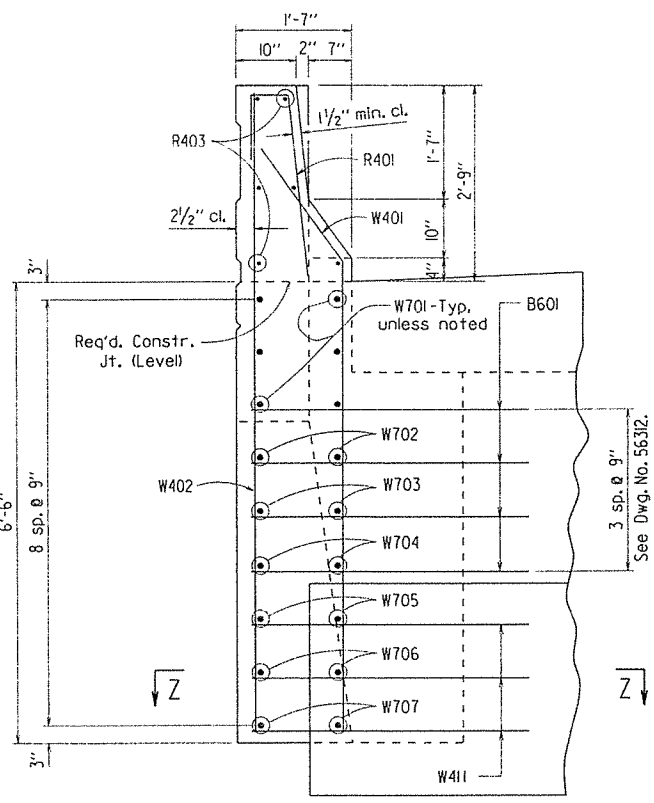
| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|---------------------|--------|--------------------|-----------|--------------|
| | | | | 6 | ARK. | | | |
| | | | | JOB NO. | 061084 | | 5A 1110 | |
| | | | | 07319 - | BENT 8 | | - | 56313 |

BAR LIST

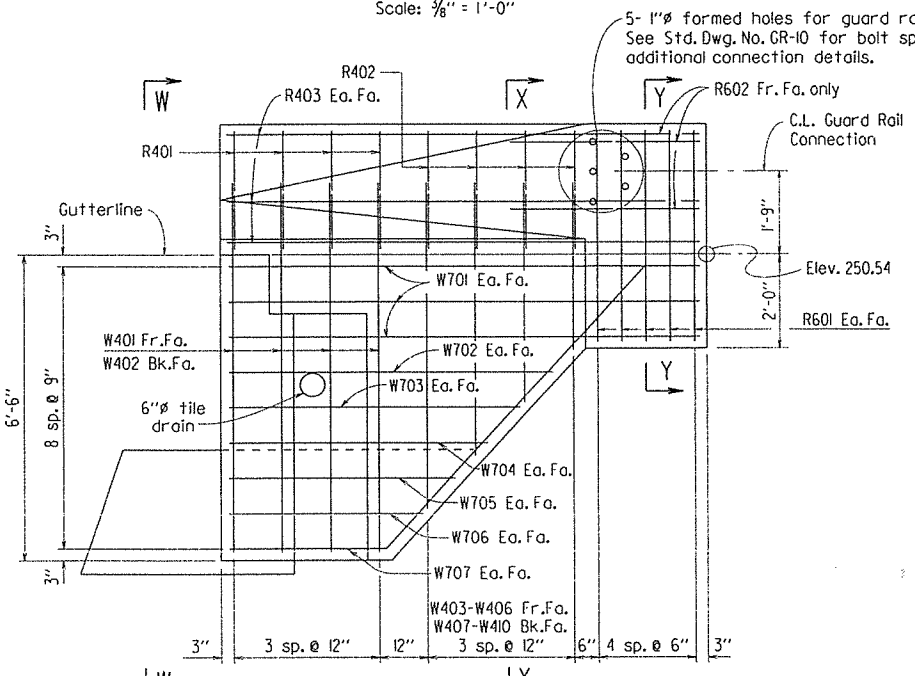
| MARK | NO. | REQ'D. | LENGTH | P.D. | BENDING DIAGRAMS |
|-----------|--------|--------|----------------------|--------|------------------|
| B401 | 6 | | 4'-11" | Str. | |
| B402 | 49 | | 8'-4" | 2" | |
| B403 | 49 | | 3'-11" | Str. | |
| B404 | 10 | | 42'-10" | Str. | |
| B405 | 2 | | 42'-2" | Str. | |
| R401 | 8 | | 3'-11" | 2" | |
| R402 | 8 | | 4'-0" | 2" | |
| R403 | 12 | | 9'-8" | Str. | |
| W401 | 8 | | 8'-5" | 2" | |
| W402 | 8 | | 8'-9" | Str. | |
| W403-W406 | 2 each | | Var. 3'-6" to 6'-8" | 2" | |
| W407-W410 | 2 each | | Var. 4'-8" to 7'-10" | Str. | |
| W411 | 6 | | 8'-3" | 2" | |
| B501 | 50 | | 12'-1" | 2 1/2" | |
| B502 | 15 | | 7'-5" | 2 1/2" | |
| B601 | 8 | | 7'-5" | 4 1/2" | |
| B602 | 6 | | 8'-8" | 4 1/2" | |
| B603 | 6 | | 4'-9" | Str. | |
| B604 | 6 | | 43'-6" | 4 1/2" | |
| B605 | 6 | | 42'-2" | Str. | |
| R601 | 20 | | 4'-5" | Str. | |
| R602 | 6 | | 5'-0" | Str. | |
| W701 | 12 | | 9'-8" | Str. | |
| W702 | 4 | | 6'-10" | Str. | |
| W703 | 4 | | 6'-3" | Str. | |
| W704 | 4 | | 5'-6" | Str. | |
| W705 | 4 | | 4'-9" | Str. | |
| W706 | 4 | | 4'-0" | Str. | |
| W707 | 4 | | 11'-2" | 5 1/4" | |



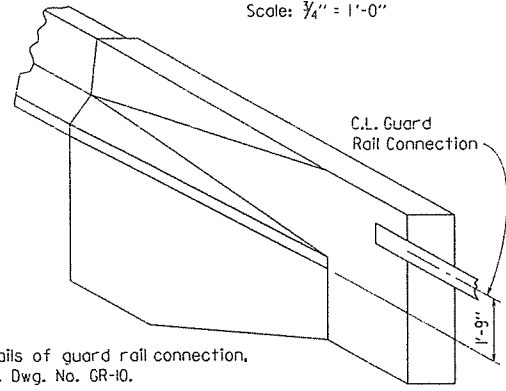
PLAN OF RAIL
Scale: 3/8" = 1'-0"



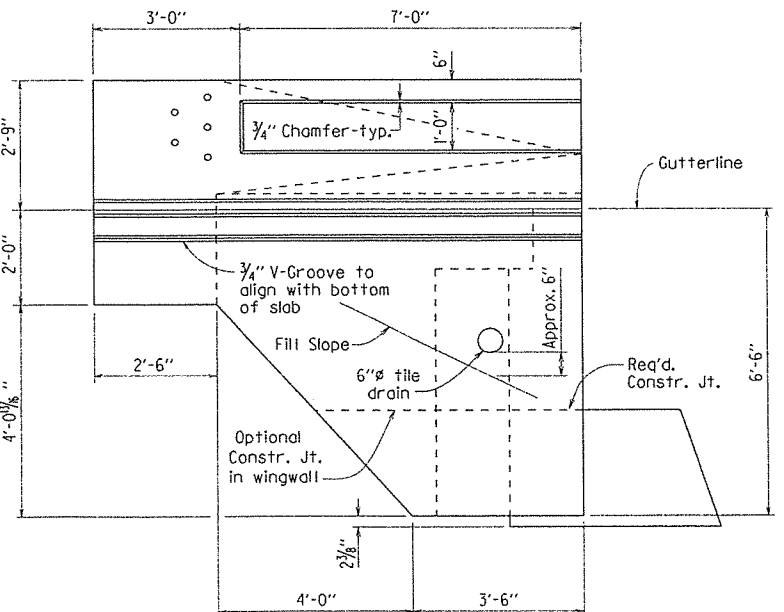
VIEW W-W
Scale: 3/4" = 1'-0"



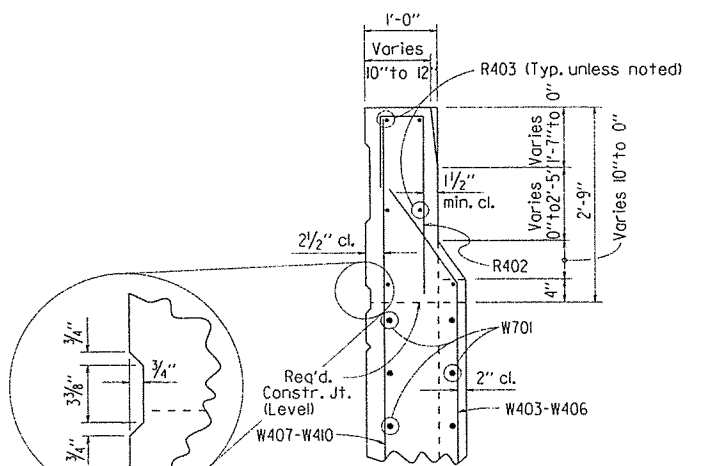
VIEW T-T
Scale: 1/2" = 1'-0"



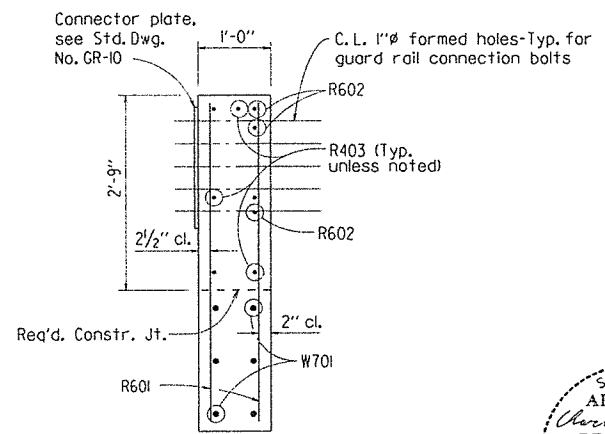
THREE DIMENSIONAL VIEW OF RAIL
No Scale



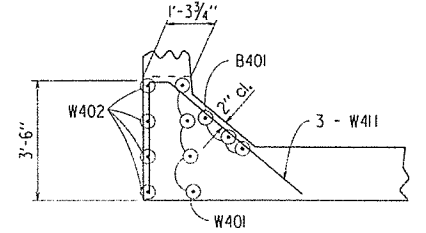
VIEW V-V
Scale: 1/2" = 1'-0"



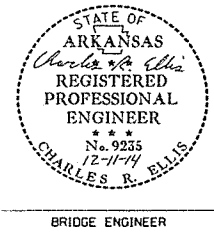
SECTION X-X
Scale: 3/4" = 1'-0"



SECTION Y-Y
Scale: 3/4" = 1'-0"



SECTION Z-Z
Scale: 3/8" = 1'-0"



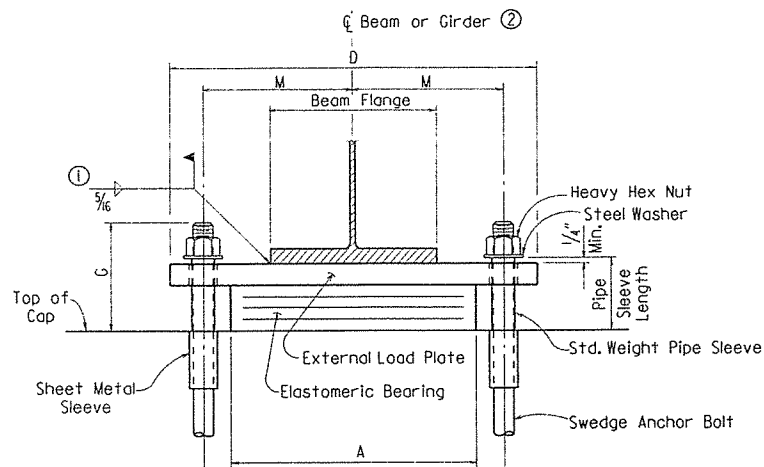
SHEET 2 OF 2
DETAILS OF BENT 8
ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

DRAWN BY: KDH DATE: 8-14-14 FILENAME: b061084_b8.dgn
CHECKED BY: DATE: SCALE: AS NOTED
DESIGNED BY: DATE: BRIDGE NO. 07319 DRAWING NO. 56313

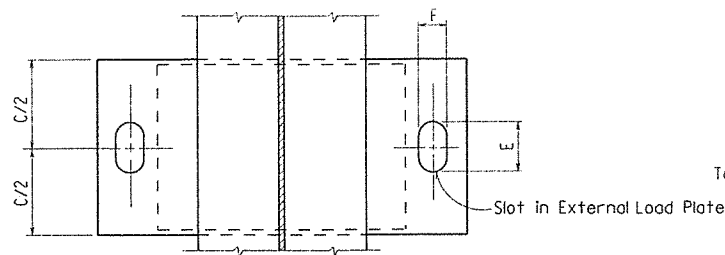
PRINT DATE: 12/5/2014

| DATE REVISION | DATE FILMED | DATE REVISION | DATE FILMED | FED. ROAD DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|---------------|-------------|---------------|-------------|---------------------|--------|--------------------|-----------|--------------|
| | | | | 6 | ARK. | | | |
| | | | | JOB NO. | 061084 | | 100 | 120 |

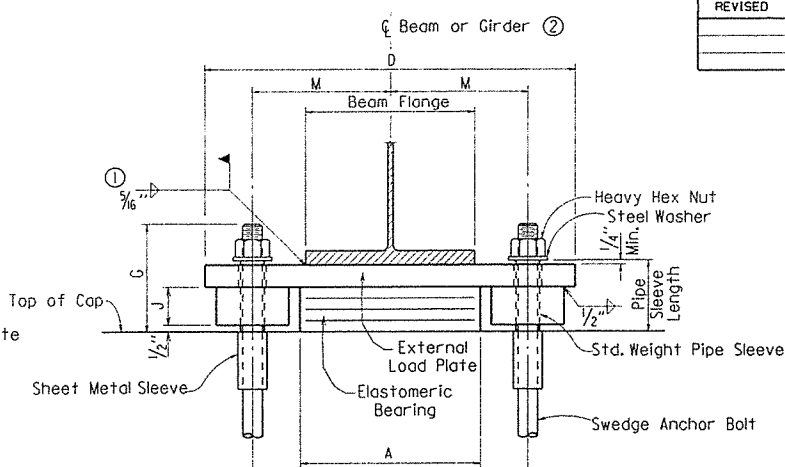
07319 - ELASTOMERIC BEARINGS - 56314



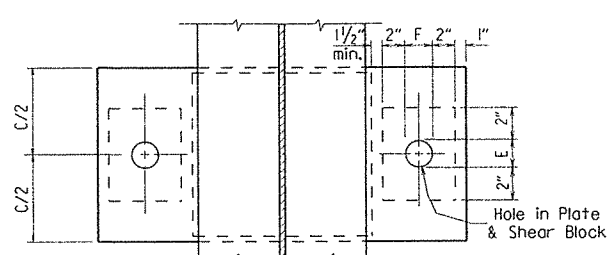
FRONT VIEW - AT EXPANSION BEARINGS



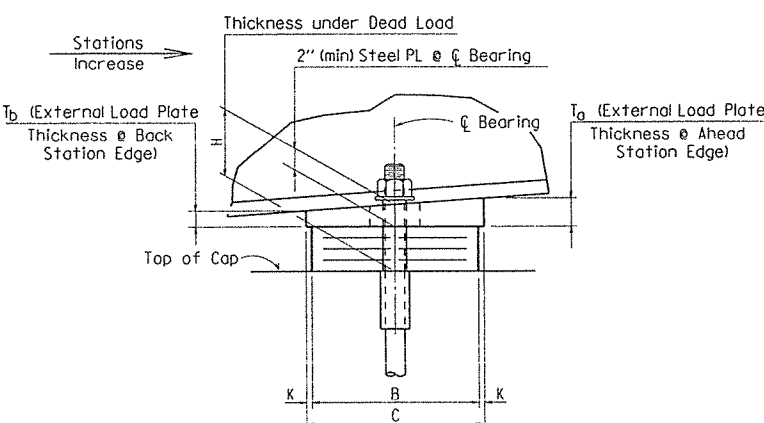
PLAN VIEW - AT EXPANSION BEARINGS



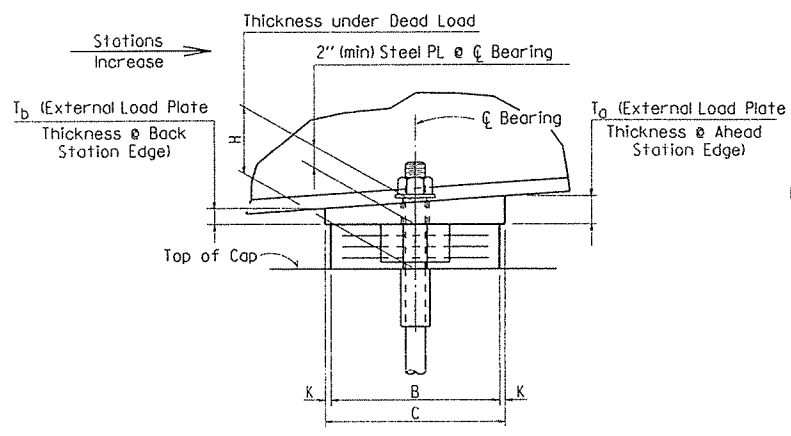
FRONT VIEW - AT FIXED BEARINGS



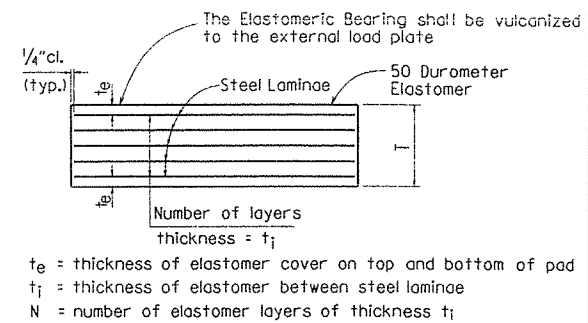
PLAN VIEW - AT FIXED BEARINGS



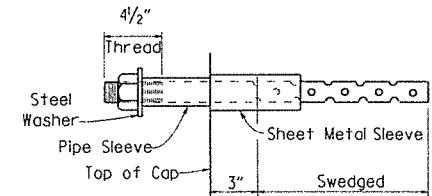
SIDE VIEW - AT EXPANSION BEARINGS



SIDE VIEW - AT FIXED BEARINGS



ELASTOMERIC BEARING



ANCHOR BOLT DETAIL

NOTE: Anchor Bolts may be cast in place or drilled and grouted into place. If Anchor Bolts are to be cast in place, the Galvanized Sheet Metal Sleeves will not be required. If Anchor Bolts are to be drilled and grouted in place, the Galvanized Sheet Metal Sleeves shall be cast in place as shown. Sleeves shall be dry packed with styrofoam, urethane foam or approved equal prior to pouring of concrete. After pouring of the cap and prior to erection of Structural Steel, the dry pack shall be removed and holes for the anchor bolts shall be accurately drilled into the masonry. Bolts placed in drilled holes shall be accurately set and fixed using a OPL approved epoxy or non-shrink grout that completely fills the holes. Galvanized Sheet Metal Sleeves will not be paid for directly, but will be considered subsidiary to the item "Structural Steel in Plate Girder Spans (M270, Gr. 50W)" or "Structural Steel in Beam Spans (M270, Gr. 50W)."

GENERAL NOTES

- 1 Care shall be taken to ensure that the external load plate is in full and complete contact with the beam or girder flange before welding begins.
- 2 Centerline Beam or Girder shall align with centerline bearing.

Note: The direction of bevel of the external load plate may not be accurately depicted with respect to T_a and T_b values shown in "TABLE OF FABRICATOR VARIABLES".

Elastomeric Bearings shall conform to Section 808 and shall be paid for at the unit price bid for "Elastomeric Bearings".

External load plates and shear blocks shall conform to AASHTO M270, Grade 50W. Pipe sleeves shall be ASTM A53, Grade B, and shall be galvanized to conform to AASHTO M232, Class C or ASTM B695, Class 50.

External load plates and external load plates with shear blocks shall be completely fabricated (including bevel and bolt holes) and shall be cleaned before vulcanizing to the elastomeric bearing. Surfaces in contact with the elastomeric bearing shall be cleaned in accordance with Subsection 808.03. Other surfaces shall be blast cleaned in accordance with Subsection 807.84(e) for unpainted weathering steel.

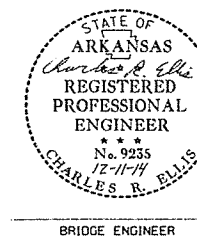
Anchor Bolts, Washers and Nuts shall conform to Subsection 807.07. The anchor bolt grade of steel shall be as specified in the "Table of Fabricator Variables". Indentations shall be circular with rounded bottoms and staggered as shown in the details.

Pipe Sleeves, Anchor Bolts, Washers and Nuts shall be paid for at the unit price bid for "Structural Steel in Plate Girder Spans (M270, Gr. 50W)" or "Structural Steel in Beam Spans (M270, Gr. 50W)". External load plates and shear blocks will not be measured or paid for separately, but will be considered included in the unit bid price for "Elastomeric Bearings".

TABLE OF FABRICATOR VARIABLES

| BRIDGE NO. | LOCATION | | | BEARING TYPE | NO. OF BEARINGS | * MAXIMUM DESIGN LOAD (KIPS) | G | H | ELASTOMERIC PAD | | | | | | | | | | EXTERNAL LOAD PLATE | | | | ANCHOR BOLT | | | | | | |
|------------|-----------|-----------------|-----|--------------|-----------------|------------------------------|--------|--------|-----------------|-----|------|----------------|----------------|----------------------------------|--------|-----|---------|--------|---------------------|--------|--------|---------|----------------|----------------|---------------------|-----------------|--------------------------|---------------------------------|--------------------------|
| | BENT NOS. | UNIT GIRDER NO. | | | | | | | A | B | N | t _i | t _e | NO. & THICKNESS OF STEEL LAMINAE | T | C | D | E | F | J | K | M | T _a | T _b | ANCHOR BOLT (Ø x L) | GRADE | PIPE SLEEVE SIZE (Ø x L) | SHEET METAL SLEEVE SIZE (Ø x L) | STEEL WASHER SIZE (O.D.) |
| 07319 | 1 | 240' | All | Exp | 5 | 158 | 9" | 5 1/8" | 16" | 9" | 5 | 1/2" | 1/4" | 6 @ 12 Ga. | 3 3/8" | 10" | 28 1/2" | 5 1/4" | 3 1/8" | NA | 1/2" | 11" | 2.16 | 1.84 | 2" x 31" | 55 | 2 1/2" x 6" | 4" x 7" | 3 3/4" |
| | 2 | 240' | All | Fix | 5 | 439 | 8" | 4 3/8" | 20" | 14" | 3 | 1/2" | 1/4" | 4 @ 12 Ga. | 2 1/8" | 15" | 39 3/4" | 3 1/8" | 3 1/8" | 1 1/8" | 1/2" | 15 1/4" | 2.24 | 1.76 | 2 1/4" x 33" | 55 | 2 1/2" x 4 3/4" | 4" x 10" | 4" |
| | 3 | 240' | All | Exp | 5 | 158 | 9" | 5 1/8" | 16" | 9" | 5 | 1/2" | 1/4" | 6 @ 12 Ga. | 3 3/8" | 10" | 28 1/2" | 5 1/4" | 3 1/8" | NA | 1/2" | 11" | 2.09 | 1.91 | 2" x 31" | 55 | 2 1/2" x 6" | 4" x 10" | 3 3/4" |
| | 3 | 380' | All | Exp | 5 | 148 | 9 1/4" | 5 1/8" | 16" | 9" | 5 | 1/2" | 1/4" | 6 @ 12 Ga. | 3 3/8" | 10" | 28 1/2" | 6 1/4" | 3 1/8" | NA | 1/2" | 11" | 2.09 | 1.91 | 2 1/4" x 34" | 55 | 2 1/2" x 6" | 4" x 10" | 4" |
| | 4 | 380' | 1 | Fix | 1 | 321 | 8" | 4 3/8" | 20" | 16" | 3 | 1/2" | 1/4" | 4 @ 12 Ga. | 2 1/8" | 17" | 39 3/4" | 3 1/8" | 3 1/8" | 1 1/8" | 1/2" | 15 1/4" | 2.06 | 1.94 | 2 1/4" x 33" | 55 | 2 1/2" x 4 3/4" | 4" x 12" | 4" |
| | 4 | 380' | 2 | Fix | 1 | 471 | 8" | 4 3/8" | 20" | 16" | 3 | 1/2" | 1/4" | 4 @ 12 Ga. | 2 1/8" | 17" | 39 3/4" | 3 1/8" | 3 1/8" | 1 1/8" | 1/2" | 15 1/4" | 2.05 | 1.95 | 2 1/4" x 33" | 55 | 2 1/2" x 4 3/4" | 4" x 12" | 4" |
| | 4 | 380' | 3 | Fix | 1 | 372 | 8" | 4 3/8" | 20" | 16" | 3 | 1/2" | 1/4" | 4 @ 12 Ga. | 2 1/8" | 17" | 39 3/4" | 3 1/8" | 3 1/8" | 1 1/8" | 1/2" | 15 1/4" | 2.04 | 1.96 | 2 1/4" x 33" | 55 | 2 1/2" x 4 3/4" | 4" x 12" | 4" |
| | 4 | 380' | 4 | Fix | 1 | 473 | 8" | 4 3/8" | 20" | 16" | 3 | 1/2" | 1/4" | 4 @ 12 Ga. | 2 1/8" | 17" | 39 3/4" | 3 1/8" | 3 1/8" | 1 1/8" | 1/2" | 15 1/4" | 2.03 | 1.97 | 2 1/4" x 33" | 55 | 2 1/2" x 4 3/4" | 4" x 12" | 4" |
| | 4 | 380' | 5 | Fix | 1 | 391 | 8" | 4 3/8" | 20" | 16" | 3 | 1/2" | 1/4" | 4 @ 12 Ga. | 2 1/8" | 17" | 39 3/4" | 3 1/8" | 3 1/8" | 1 1/8" | 1/2" | 15 1/4" | 2.02 | 1.98 | 2 1/4" x 33" | 55 | 2 1/2" x 4 3/4" | 4" x 12" | 4" |
| | 5 | 380' | 1 | Fix | 1 | 390 | 8" | 4 3/8" | 20" | 16" | 3 | 1/2" | 1/4" | 4 @ 12 Ga. | 2 1/8" | 17" | 39 3/4" | 3 1/8" | 3 1/8" | 1 1/8" | 1/2" | 15 1/4" | 1.91 | 2.09 | 2 1/4" x 33" | 55 | 2 1/2" x 4 3/4" | 4" x 12" | 4" |
| | 5 | 380' | 2 | Fix | 1 | 477 | 8" | 4 3/8" | 20" | 16" | 3 | 1/2" | 1/4" | 4 @ 12 Ga. | 2 1/8" | 17" | 39 3/4" | 3 1/8" | 3 1/8" | 1 1/8" | 1/2" | 15 1/4" | 1.90 | 2.10 | 2 1/4" x 33" | 55 | 2 1/2" x 4 3/4" | 4" x 12" | 4" |
| | 5 | 380' | 3 | Fix | 1 | 371 | 8" | 4 3/8" | 20" | 16" | 3 | 1/2" | 1/4" | 4 @ 12 Ga. | 2 1/8" | 17" | 39 3/4" | 3 1/8" | 3 1/8" | 1 1/8" | 1/2" | 15 1/4" | 1.89 | 2.11 | 2 1/4" x 33" | 55 | 2 1/2" x 4 3/4" | 4" x 12" | 4" |
| | 5 | 380' | 4 | Fix | 1 | 468 | 8" | 4 3/8" | 20" | 16" | 3 | 1/2" | 1/4" | 4 @ 12 Ga. | 2 1/8" | 17" | 39 3/4" | 3 1/8" | 3 1/8" | 1 1/8" | 1/2" | 15 1/4" | 1.88 | 2.12 | 2 1/4" x 33" | 55 | 2 1/2" x 4 3/4" | 4" x 12" | 4" |
| | 5 | 380' | 5 | Fix | 1 | 320 | 8" | 4 3/8" | 20" | 16" | 3 | 1/2" | 1/4" | 4 @ 12 Ga. | 2 1/8" | 17" | 39 3/4" | 3 1/8" | 3 1/8" | 1 1/8" | 1/2" | 15 1/4" | 1.88 | 2.12 | 2 1/4" x 33" | 55 | 2 1/2" x 4 3/4" | 4" x 12" | 4" |
| | 6 | 380' | All | Exp | 5 | 112 | 6 3/4" | 3 3/8" | 13" | 9" | 2 | 1/2" | 1/4" | 3 @ 12 Ga. | 1 1/8" | 10" | 23" | 3 1/2" | 2 1/4" | NA | 1/2" | 8 3/4" | 1.87 | 2.13 | 1 1/2" x 24" | 55 | 1 1/2" x 3 3/4" | 3" x 6" | 3" |
| | 7 | 140' | All | Fix | 5 | 247 | 7 1/4" | 3 3/8" | 16" | 14" | 2 | 1/2" | 1/4" | 3 @ 12 Ga. | 1 1/8" | 15" | 35 3/4" | 3 1/8" | 3 1/8" | 1 1/8" | 1/2" | 13 1/4" | 1.75 | 2.25 | 2" x 29" | 55 | 2 1/2" x 4 1/4" | 4" x 10" | 3 3/4" |
| 8 | 140' | All | Exp | 5 | 112 | 6 3/4" | 3 3/8" | 13" | 9" | 2 | 1/2" | 1/4" | 3 @ 12 Ga. | 1 1/8" | 10" | 23" | 3 1/2" | 2 1/4" | NA | 1/2" | 8 3/4" | 1.79 | 2.21 | 1 1/2" x 24" | 55 | 1 1/2" x 3 3/4" | 3" x 7" | 3" | |

* Maximum Design Load = Service I Limit State



DETAILS OF ELASTOMERIC BEARINGS

ROUTE SEC.
 ARKANSAS STATE HIGHWAY COMMISSION
 LITTLE ROCK, ARK.

DRAWN BY: BHS DATE: 5/27/2014 FILENAME: b05052l.el.dgn
 CHECKED BY: L.W.J. DATE: 12/11/14 SCALE: No Scale
 DESIGNED BY: STD. DATE: BRIDGE NO. 07319 DRAWING NO. 56314

PRINT DATE: 12/5/2014

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|------------------------------|--------|--------------------|-----------|--------------|
| | | | | 6 | ARK. | | | |
| | | | | JOB NO. | 061084 | | 61 | 126 |
| | | | | 07319 - 240 FT. UNIT - 56315 | | | | |

SLAB REINFORCING
 Longitudinal: S401E as shown
 S601E placed as shown over interior supports, See "REINFORCING PLAN" Dwg. No. 56318
 Transverse: S502E @ 12" o.c. bent up over beams
 S501E @ 12" o.c. in top, S402E @ 12" o.c. in bottom — Alternate
 S503E @ 6" o.c. in top of overhangs (bundled with #5 bars)

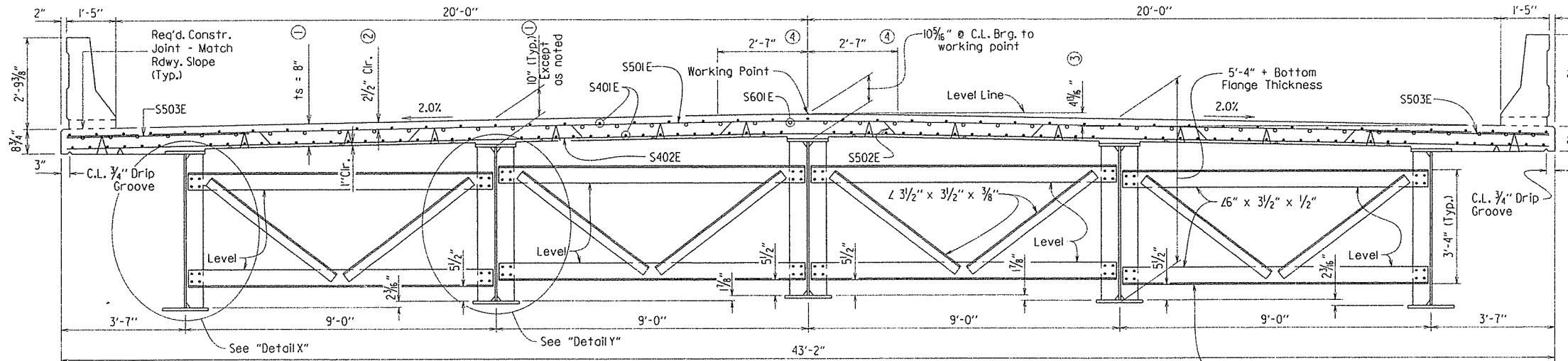
- See "ADJUSTMENT FOR SLAB THICKNESS TOLERANCE", Dwg. No. 56316
- Tolerance: Minus = 1/4"
 Plus = Equal to amount of slab thickening used to meet slab thickness tolerance - See "ADJUSTMENT FOR SLAB THICKNESS TOLERANCE", Dwg. No. 56316
- Working Point to Gutter Line
- See "ROUNDING DETAIL", Dwg. No. 56316

The superstructure details shown are for use when Removable Deck Forming is used and are the basis for measurement of Class (SIAE) Concrete.

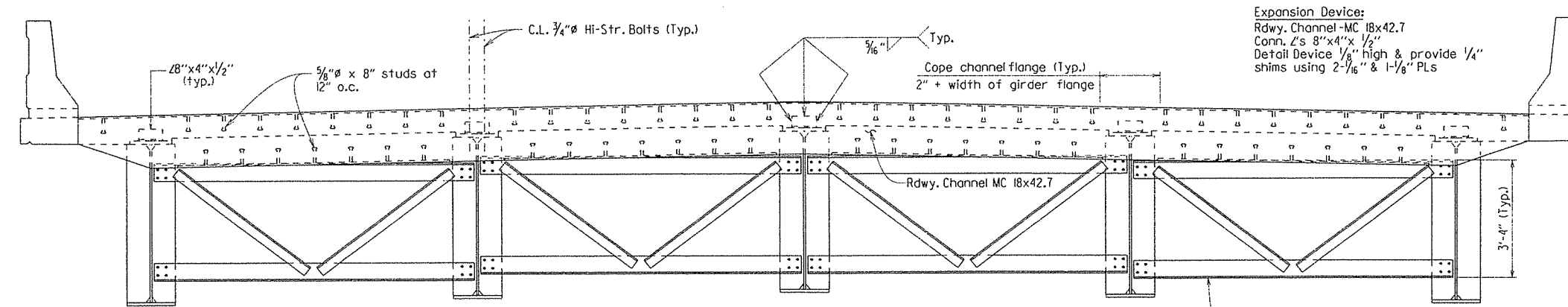
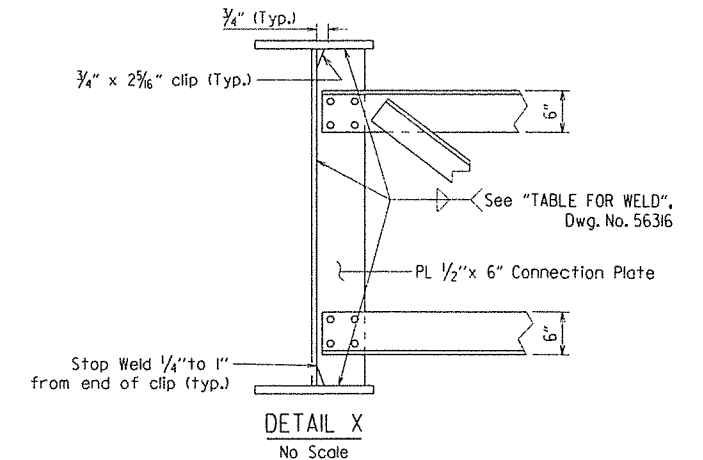
At the contractor's option, two epoxy coated straight #5 bars may be substituted for bar S502E. Payment will be based on weight of S502E.

Class I Protective Surface Treatment shall be applied to the Roadway Surface and the Face and Top of Concrete Parapet Rail.

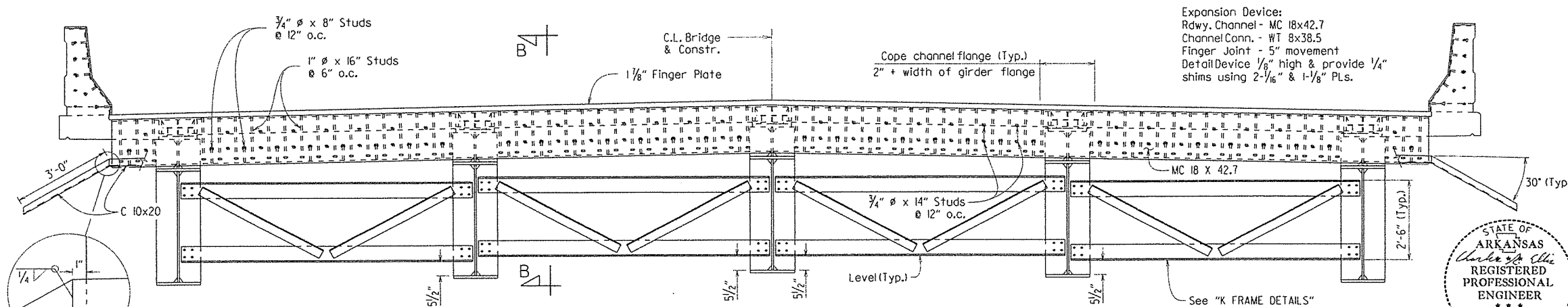
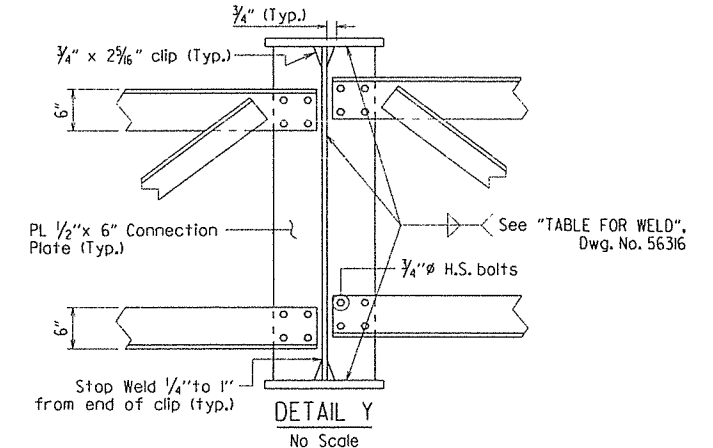
Bar positions and clearances shall be maintained by means of stays, ties, hangers or other approved devices sufficient in size and number to prevent displacement during construction. See Subsection 804.06.



TYPICAL ROADWAY SECTION
 Scale: 1/2" = 1'-0"

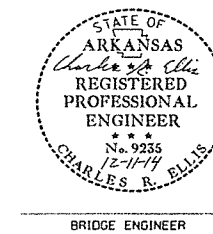


SECTION THRU JOINT AT BENT 1
 Looking Ahead
 Scale: 1/2" = 1'-0"



SECTION THRU JOINT AT BENT 3
 Looking Back
 Scale: 1/2" = 1'-0"

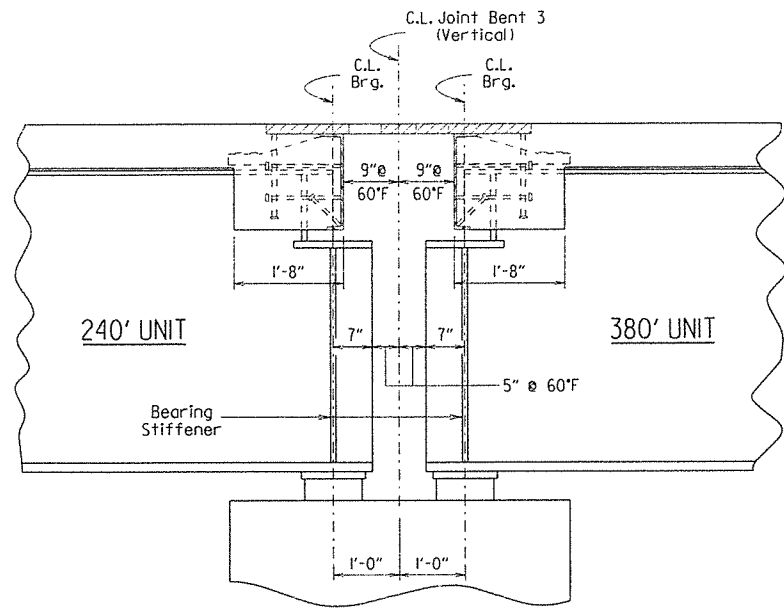
For "SECTION B-B" see Dwg. No. 56316
 For details of poured silicone joint, see Dwg. No. 56336
 For details of finger joint, see Dwg. No. 56335
 For Superstructure General Notes, See Dwg. No. 56334.



SHEET 1 OF 6
 DETAILS OF 240'-0" CONTINUOUS
 COMPOSITE PLATE GIRDER UNIT
 ROUTE SEC.
 ARKANSAS STATE HIGHWAY COMMISSION
 LITTLE ROCK, ARK.
 DRAWN BY: BHS DATE: 5/1/14 FILENAME: b061084_sl.dgn
 CHECKED BY: Kwy DATE: 10/10/14 SCALE: as shown
 DESIGNED BY: LJB DATE: 4/1/11
 BRIDGE NO. 07319 DRAWING NO. 56315

PRINT DATE: 12/5/2014

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|------------------------------|--------|--------------------|-----------|--------------|
| | | | | 6 | ARK. | | | |
| | | | | JOB NO. | 061084 | | 62 | 72 |
| | | | | 07319 - 240 FT. UNIT - 56316 | | | | |

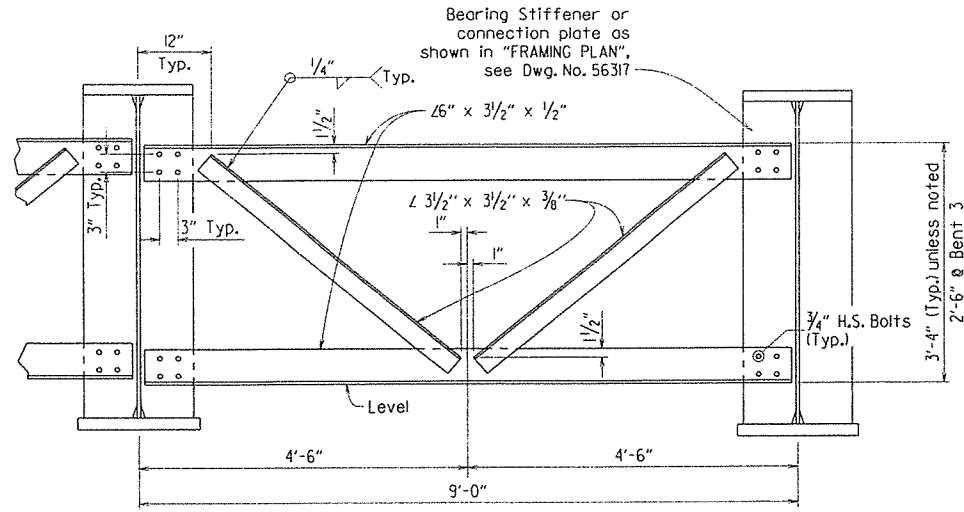


SECTION B-B
No Scale

TABLE FOR WELD

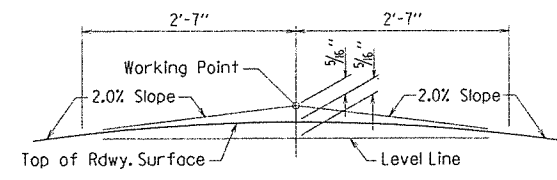
| Material Thickness of Thicker Part Joined (Inches) | Minimum Size of Fillet Weld (Inches) | Single Pass Weld Must Be Used |
|--|--------------------------------------|-------------------------------|
| To 3/4" Inclusive | 1/4" | Must Be Used |
| Over 3/4" | 5/16" | |

NOTE: When a fillet weld size, as shown on the plans, is larger than the minimum, the first pass shall be that specified for minimum size of fillet weld.

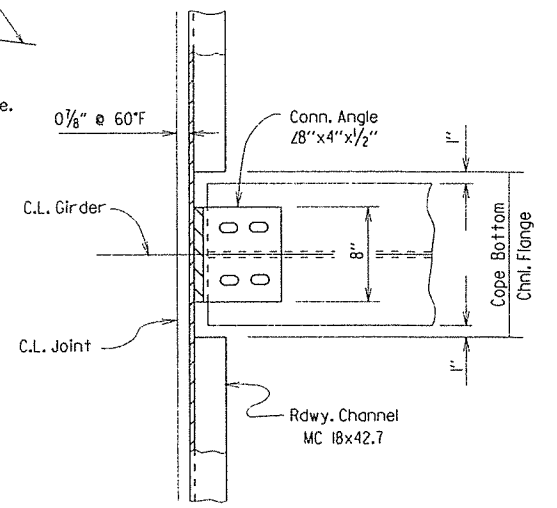


K-FRAME DETAILS
3/4" = 1'-0"

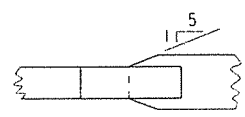
NOTE: Bolts in K-frame connections shall be properly installed and tightened in accordance with Subsection 807.71.



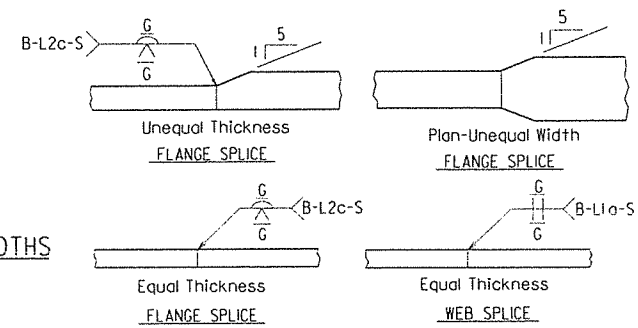
ROUNDING DETAIL
No Scale



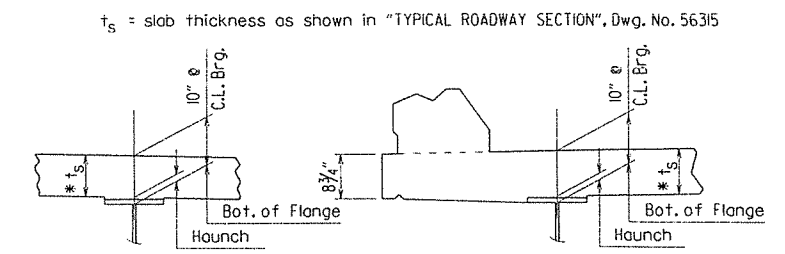
CHANNEL CONNECTION DETAIL - BENT 1
No Scale



FIELD SPLICE AT UNEQUAL BOTTOM FLANGE WIDTHS
No Scale

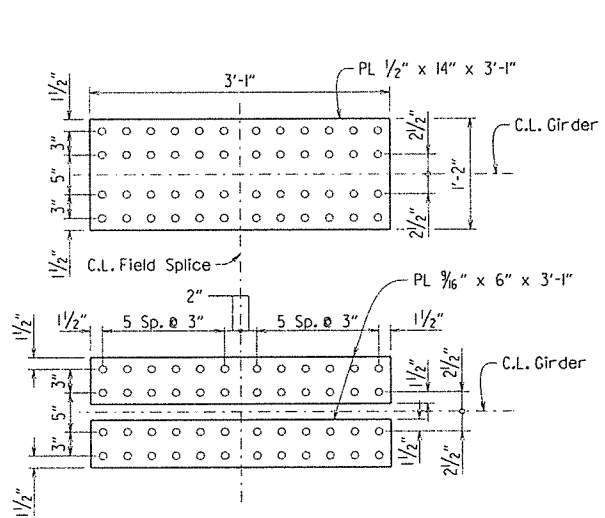


DETAILS OF WELDED SPLICES
No Scale

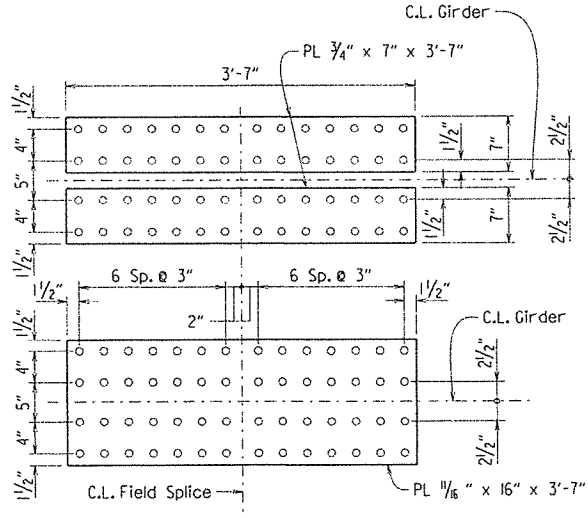


* Tolerance when removable deck forming is used is + 1/2", - 1/4". Haunch forming is required and shall be adjusted to maintain slab thickness tolerance.

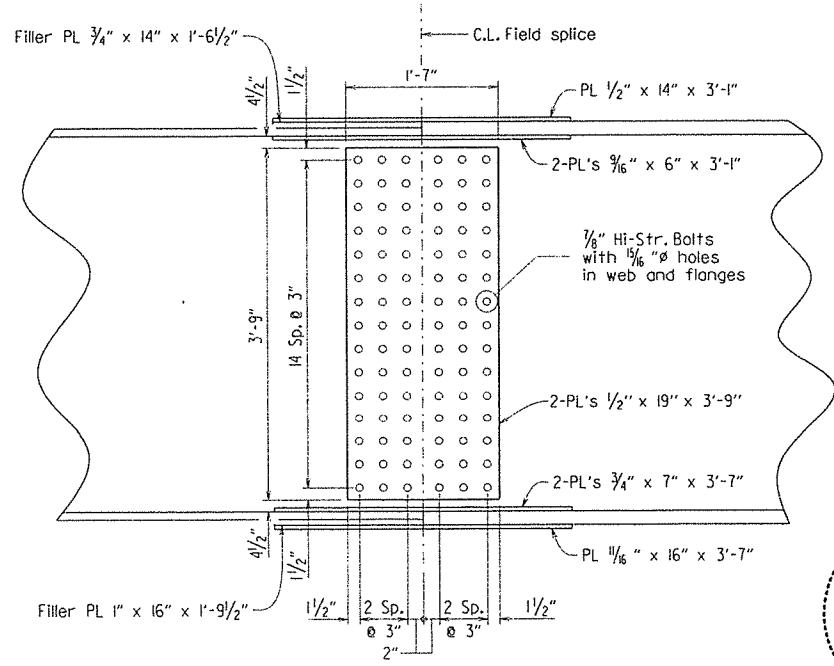
ADJUSTMENT FOR SLAB THICKNESS TOLERANCE
No Scale



TOP FLANGE SPLICE
No Scale



BOTTOM FLANGE SPLICE
No Scale



WEB SPLICE
No Scale

NOTE: All Field Splice plates to be AASHTO M270, Gr. 50W.

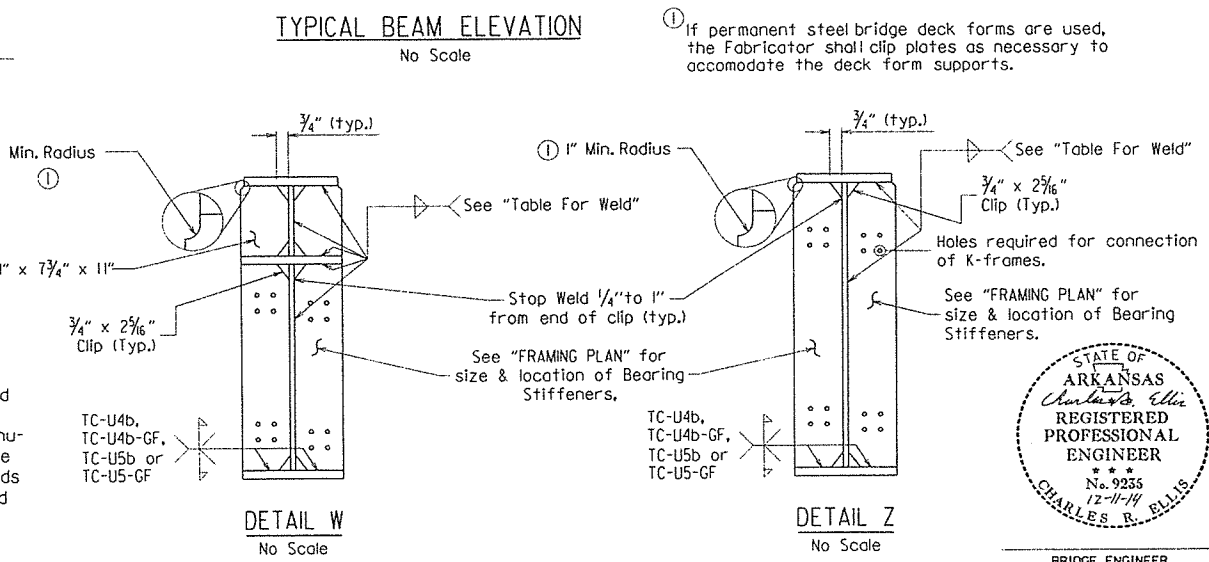
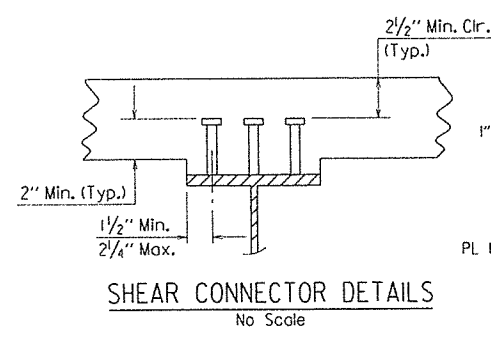
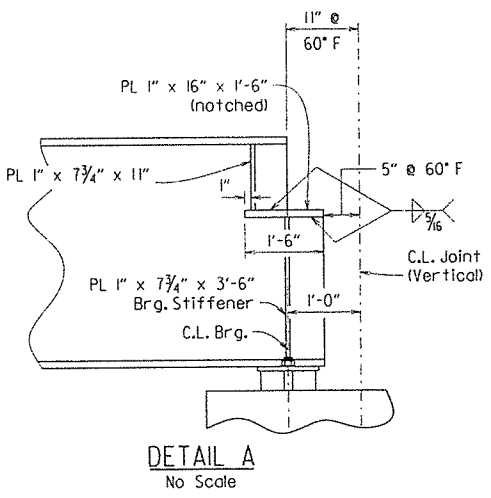
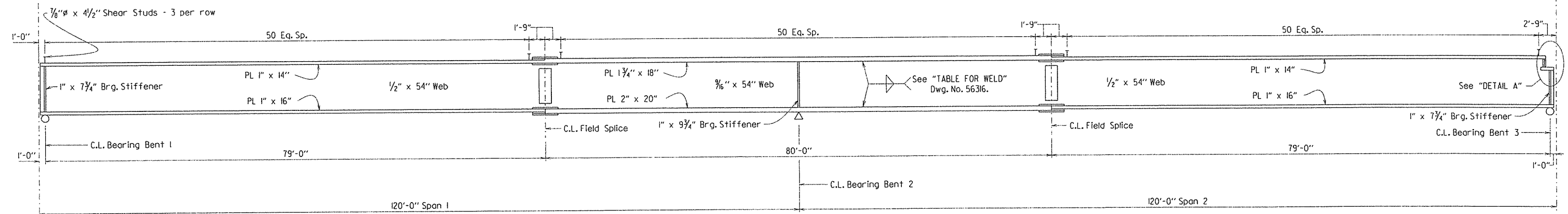
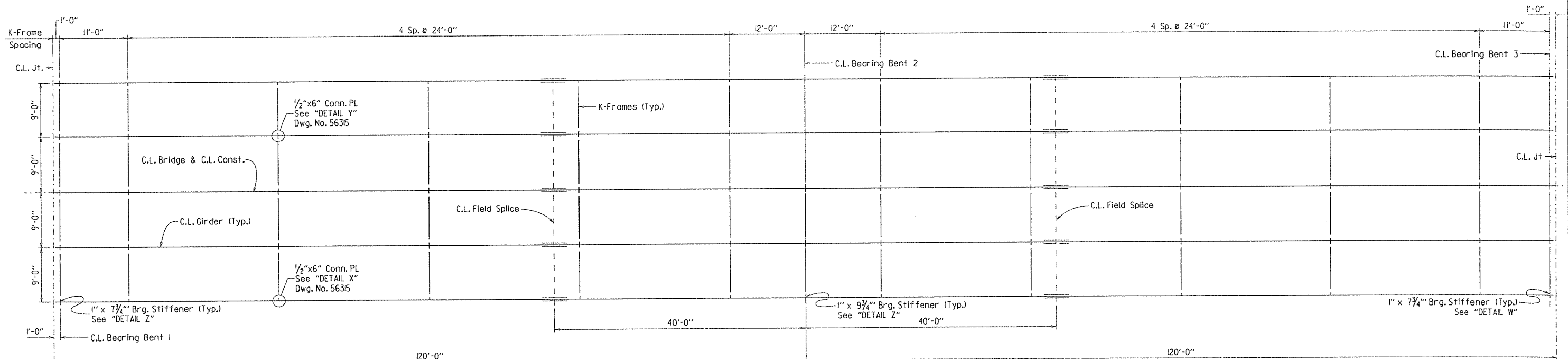
STATE OF ARKANSAS
REGISTERED PROFESSIONAL ENGINEER
No. 9235
12-11-11
CHARLES R. ELLIS
BRIDGE ENGINEER

SHEET 2 OF 6
DETAILS OF 240'-0" CONTINUOUS COMPOSITE PLATE GIRDER UNIT

ROUTE 6 SEC. 14
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

DRAWN BY: BHS DATE: 5/1/14 FILENAME: D061084.sl.dgn
CHECKED BY: LWB DATE: 10/1/14 SCALE: as shown
DESIGNED BY: LJB DATE: 4/1/14
BRIDGE NO. 07319 DRAWING NO. 56316

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|------------------------------|--------|--------------------|-----------|--------------|
| | | | | 6 | ARK. | | | |
| | | | | JOB NO. | 061084 | | 23 | 126 |
| | | | | 07319 - 240 FT. UNIT - 56317 | | | | |



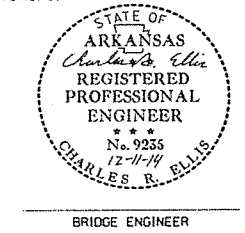
① If permanent steel bridge deck forms are used, the Fabricator shall clip plates as necessary to accommodate the deck form supports.

NOTES:

All web and flange plates shall be AASHTO M270, Grade 50W, steel.

Bolted field splices shown may be eliminated or shop welded splices may be substituted with approval of the Engineer. Payment will be made on the basis of the plan quantities.

Bearing stiffeners to be fabricated so as to be vertical in their final position.



SHEET 3 OF 6
DETAILS OF 240'-0" CONTINUOUS COMPOSITE PLATE GIRDER UNIT

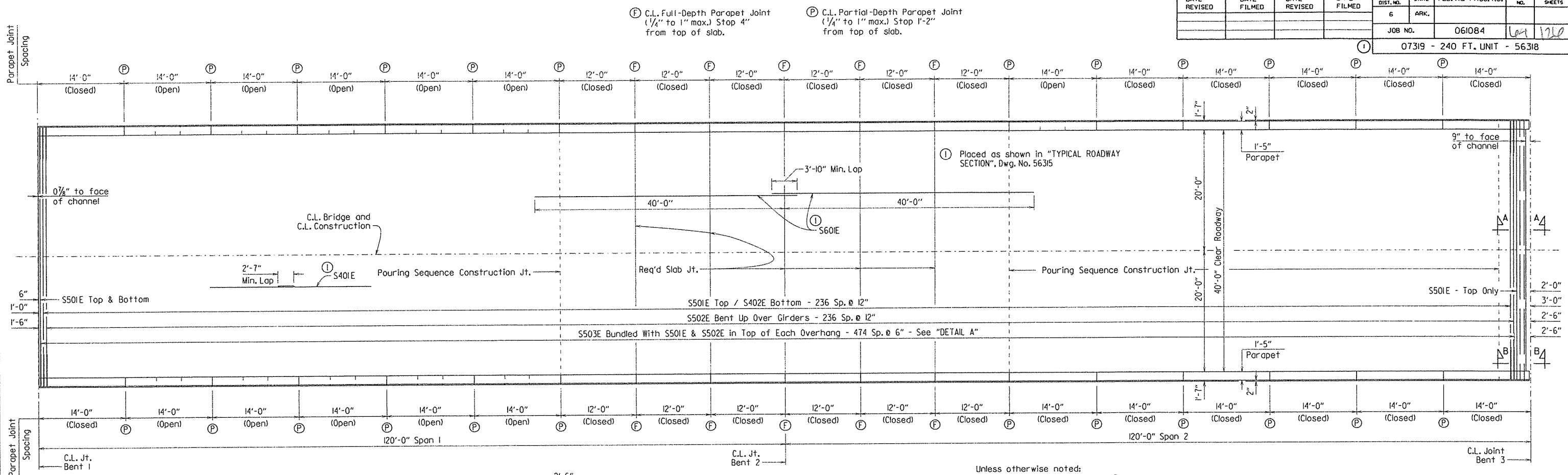
ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

DRAWN BY: BHS DATE: 5/12/2014 FILENAME: b061084_sl.dgn
CHECKED BY: [Signature] DATE: 12/10/14 SCALE: as shown
DESIGNED BY: [Signature] DATE: 11/11
BRIDGE NO. 07319 DRAWING NO. 56317

PRINT DATE: 12/5/2014

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|------------------------------|--------|--------------------|-----------|--------------|
| | | | | 6 | ARK. | | | |
| | | | | JOB NO. | 061084 | | 1710 | |
| | | | | 07319 - 240 FT. UNIT - 56318 | | | | |

(F) C.L. Full-Depth Parapet Joint (1/4" to 1" max.) Stop 4" from top of slab.
 (P) C.L. Partial-Depth Parapet Joint (1/4" to 1" max.) Stop 1'-2" from top of slab.

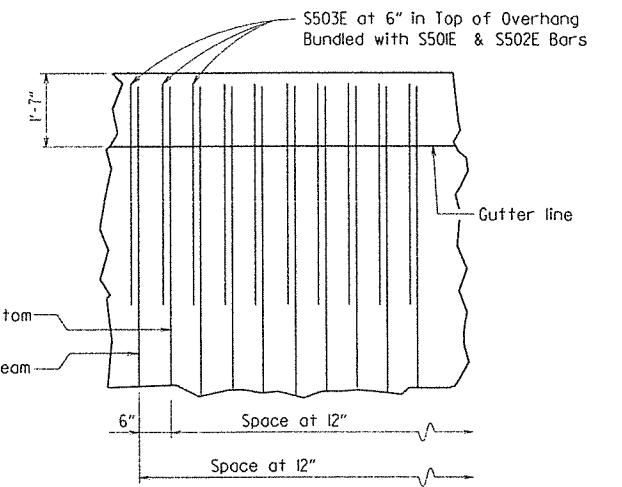


REINFORCING PLAN

Unless otherwise noted:
 Min. Lap for #4 Epoxy Coated bars = 2'-7"
 Min. Lap for #5 Epoxy Coated bars = 3'-3"
 Min. Lap for #6 Epoxy Coated bars = 3'-10"

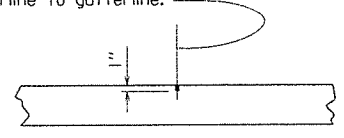
Pours with the same number may be placed simultaneously or separately. All pours (1) must be placed before pour (2) can be placed. A minimum of 48 hours shall elapse between the end of a pour and the start of the next pour. A minimum of 72 hours shall elapse between the end of a pour and the start of an adjacent pour. Any rolling pours made before the entire slab unit has been placed must be approved by the Engineer. The Contractor must obtain approval from the Engineer for any deviations from the pouring sequences shown.

(2) After all incremental pours on both Units adjacent to Finger Joint are complete, closure pours on each side of finger joint shall be poured. A minimum of 48 hours shall elapse between the last incremental pour and the closure pour.

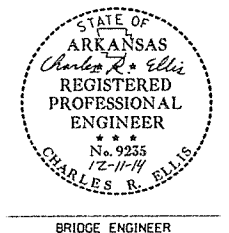


DETAIL A
No Scale

1/2" x 1" Type 3 or 4 Joint Sealer. See Subsections 501.02(h) and 501.05(j). Backer rod filler will not be required. Joint Sealer shall be measured and paid for as Class S (AE) Concrete-Bridge. Slab joints shall extend to the outside edge of the deck slab. Slab joints shall be installed before the parapet rail is poured. If slab joints are to be sawed, they shall be sawed as soon as the concrete has sufficiently set to allow sawing of the joint without damage to the slab. Slab joints shall be placed at all pouring sequence construction joints and required slab joint locations. Slab joints shall align with parapet open joints except at the 5'-0" closure pour at finger joint. The joint sealer shall extend across the deck from gutterline to gutterline.



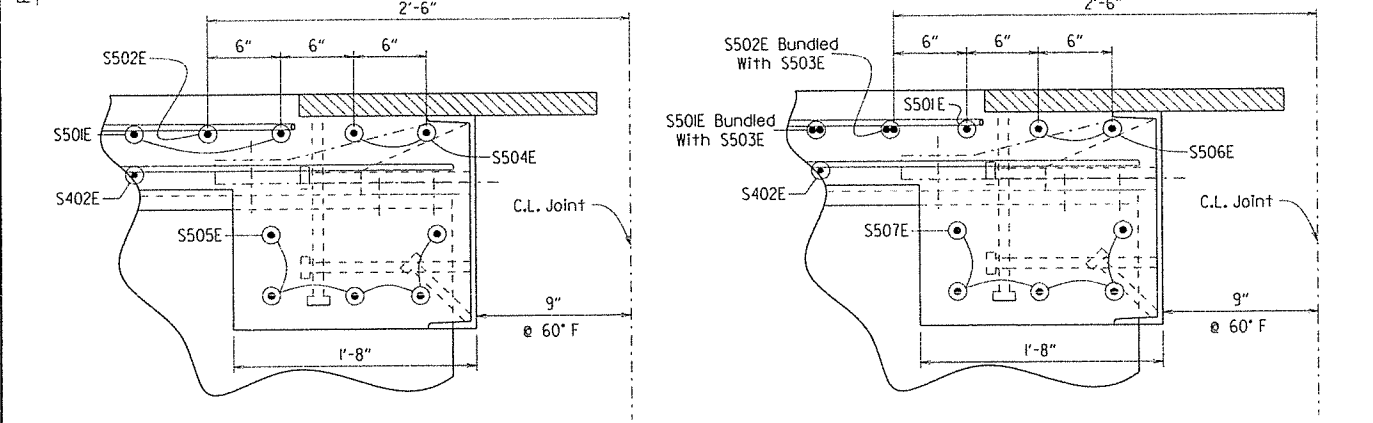
SLAB JOINT DETAIL
No Scale



SHEET 4 OF 6
DETAILS OF 240'-0" CONTINUOUS
COMPOSITE PLATE GIRDER UNIT

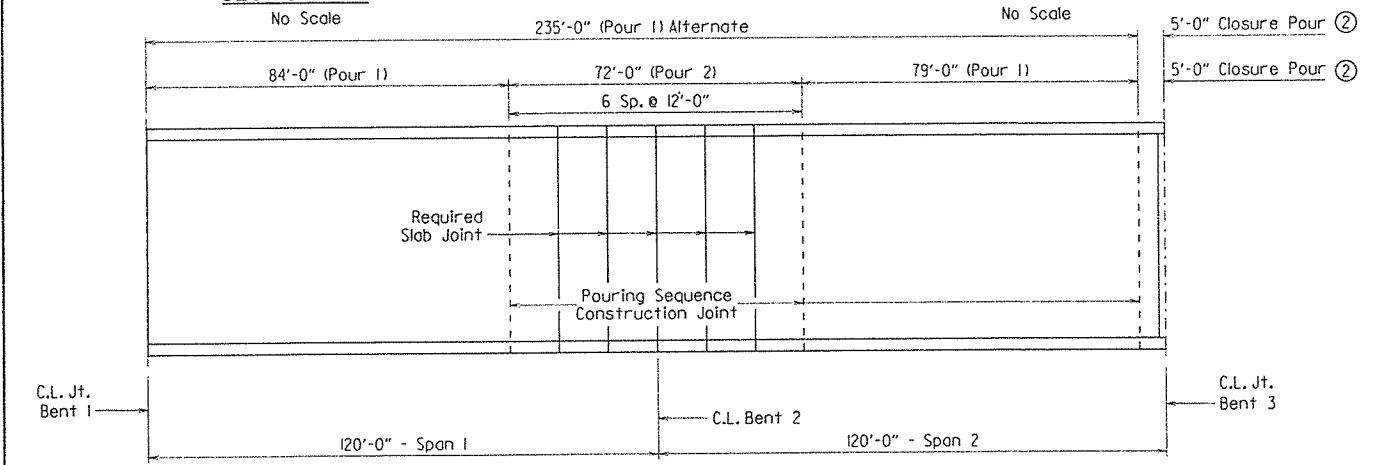
ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
 LITTLE ROCK, ARK.

DRAWN BY: BHS DATE: 05/13/14 FILENAME: b061084.sl.dgn
 CHECKED BY: LJB DATE: 11/01/14 SCALE: 1/8" = 1'-0" or as shown
 DESIGNED BY: LJB DATE: 11/11/14
 BRIDGE NO. 07319 DRAWING NO. 56318



SECTION A-A
No Scale

SECTION B-B
No Scale



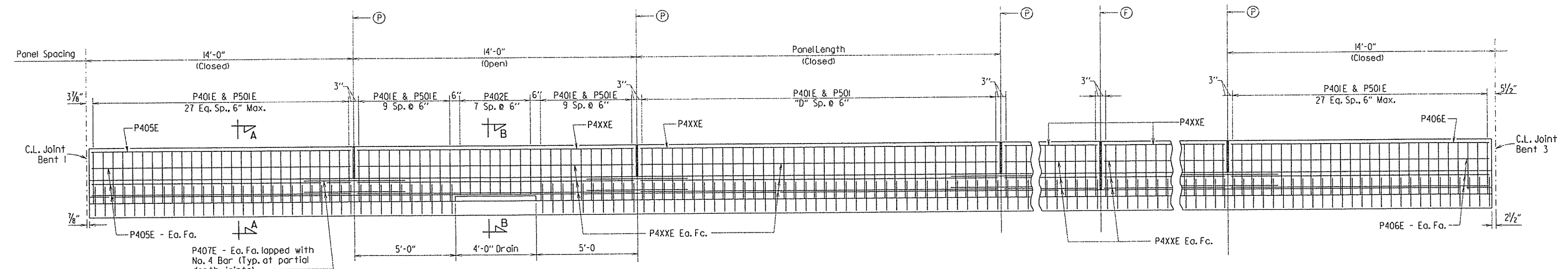
DECK POURING SEQUENCE
No Scale

PRINT DATE: 12/5/2014

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|------------------------------|--------|--------------------|-----------|--------------|
| | | | | 6 | ARK. | | | |
| | | | | JOB NO. | 061084 | | 65 | 120 |
| | | | | 07319 - 240 FT. UNIT - 56319 | | | | |

(F) C.L. Full-Depth Parapet Joint (1/4" to 1" max.) as shown in "REINFORCING PLAN", Dwg. No. 56318. Stop 4" from top of slab.

(P) C.L. Partial-Depth Parapet Joint (1/4" to 1" max.) as shown in "REINFORCING PLAN", Dwg. No. 56318. Stop 1'-2" from top of slab.



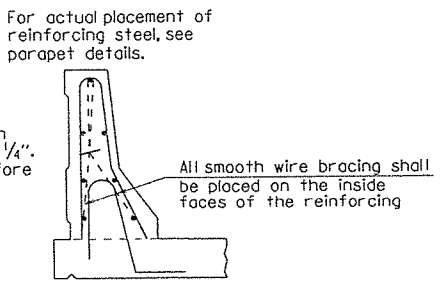
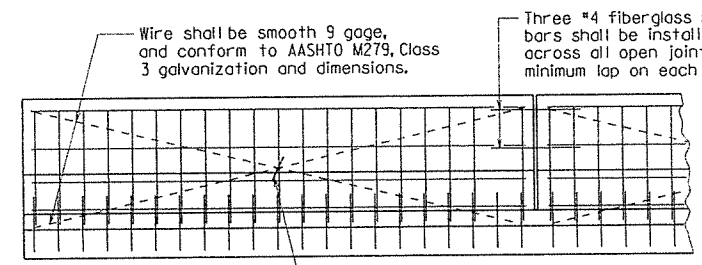
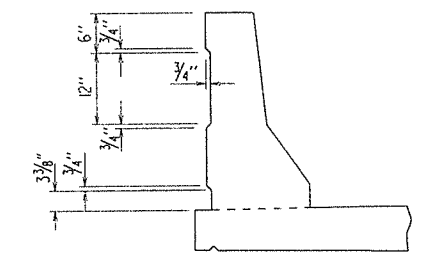
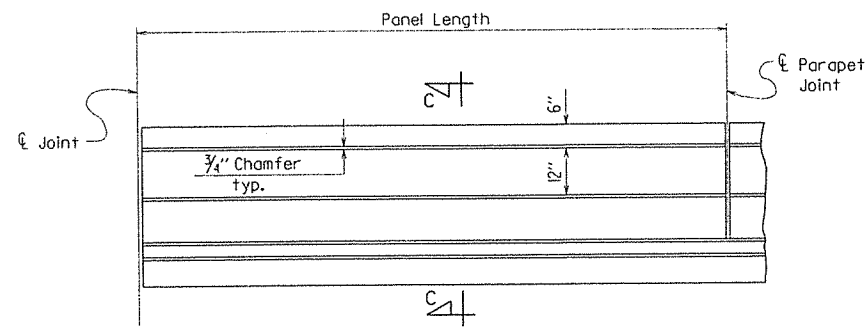
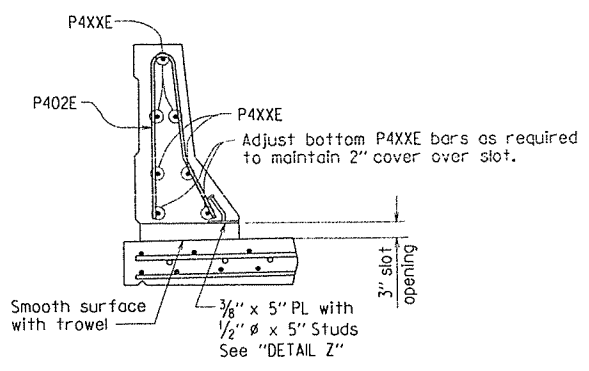
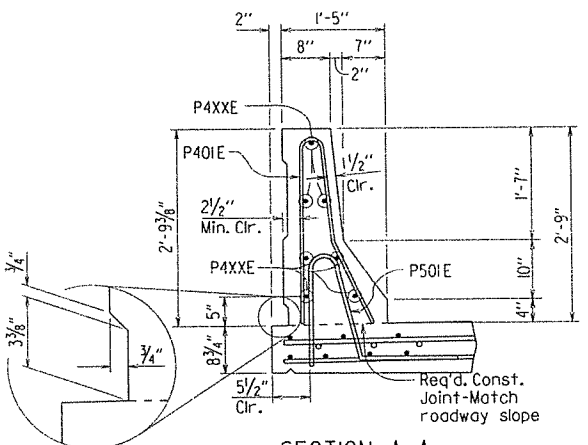
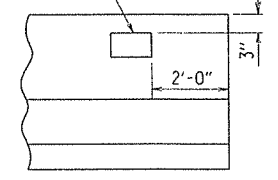
PARAPET RAIL REINFORCING
3/8" = 1'-0"

TABLE OF VARIABLES

| Panel Length | Panel Type | Span | "D" | "P4XXE" |
|--------------|------------|-------|-----|---------|
| 12'-0" | Closed | 1 & 2 | 23 | P403E |
| 14'-0" | Closed | 1 & 2 | 27 | P404E |
| 14'-0" | Open | 1 & 2 | - | P404E |
| 14'-0" | Closed | 1 | - | P405E |
| 14'-0" | Closed | 2 | - | P406E |

For location of panels, see "REINFORCING PLAN" Dwg. No. 56318

Place Type D Bridge Name Plate on front face of span rail approx. 2'-0" from beginning of bridge (Right side of roadway only).



STATE OF ARKANSAS
REGISTERED PROFESSIONAL ENGINEER
No. 9235
12-11-14
CHARLES R. ELLIS
BRIDGE ENGINEER

SHEET 5 OF 6
DETAILS OF 240'-0" CONTINUOUS COMPOSITE PLATE GIRDER UNIT
ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

DRAWN BY: BHS DATE: 05/16/14 FILENAME: D061084_sl.dgn
CHECKED BY: LUB DATE: 12/15/14 SCALE: as shown
DESIGNED BY: LUB DATE: 4/11
BRIDGE NO. 07319 DRAWING NO. 56319

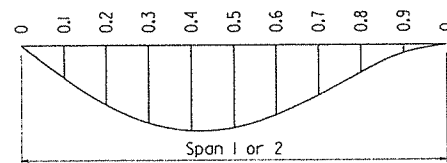
PRINT DATE: 12/5/2014

| | | | | | | | | |
|--------------|-------------|--------------|-------------|--------------------------------|--------|--------------------|-----------|--------------|
| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
| | | | | 6 | ARK. | | | |
| | | | | JOB NO. | 061084 | | 106 | 120 |
| | | | | ① 07319 - 240 FT. UNIT - 56320 | | | | |

TABLE OF DEAD LOAD DEFLECTIONS (INCHES)

| Span | Point of Deflection | Structural Steel | | Structural Steel + Slab | | Structural Steel + Slab + Parapet | |
|--------|---------------------|------------------|-------------|-------------------------|-------------|-----------------------------------|-------------|
| | | Ext. Girder | Int. Girder | Ext. Girder | Int. Girder | Ext. Girder | Int. Girder |
| 1 or 2 | 0 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 |
| | 0.1 | 0.148 | 0.155 | 0.750 | 0.850 | 0.826 | 0.899 |
| | 0.2 | 0.271 | 0.284 | 1.369 | 1.552 | 1.509 | 1.642 |
| | 0.3 | 0.352 | 0.368 | 1.767 | 2.002 | 1.948 | 2.119 |
| | 0.4 | 0.381 | 0.399 | 1.900 | 2.153 | 2.096 | 2.280 |
| | 0.5 | 0.359 | 0.376 | 1.771 | 2.007 | 1.955 | 2.126 |
| | 0.6 | 0.293 | 0.307 | 1.428 | 1.618 | 1.578 | 1.715 |
| | 0.7 | 0.201 | 0.210 | 0.967 | 1.094 | 1.069 | 1.160 |
| | 0.8 | 0.107 | 0.112 | 0.509 | 0.576 | 0.563 | 0.611 |
| | 0.9 | 0.032 | 0.033 | 0.149 | 0.168 | 0.165 | 0.178 |
| 0 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | |

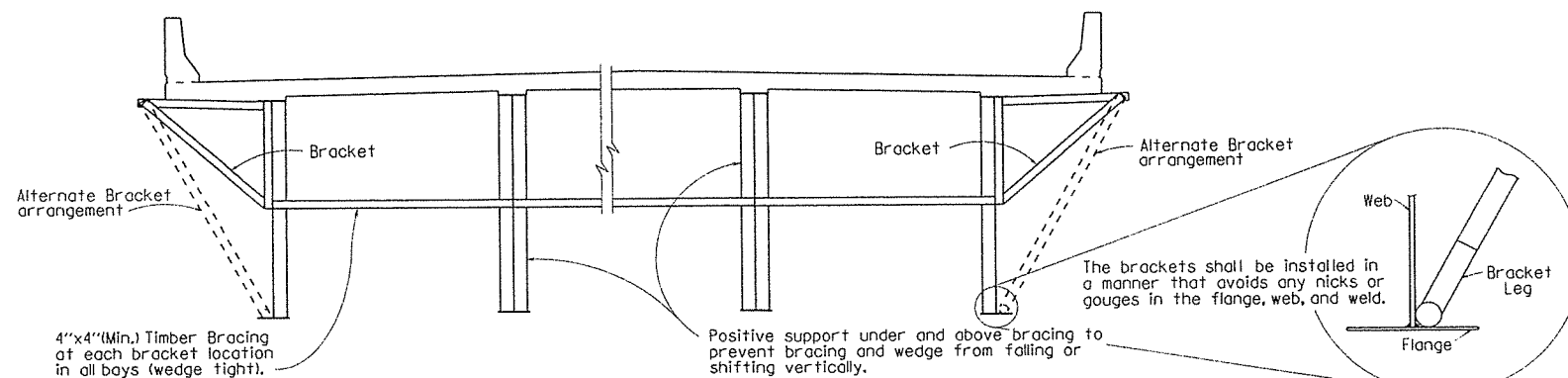
Symmetrical about C.L. Unit



Symmetrical about C.L. Unit

DEAD LOAD DEFLECTION DIAGRAM
No Scale

NOTE:
Camber for Dead Load Deflection plus Vertical curve +/- 1/4" tolerance.
Deflections shown are along a chord from C.L. Bearing to C.L. Bearing.
Vertical curve corrections not included.



If a transverse finishing machine is used, the rail shall be supported directly over the exterior girders, or as an alternate, the rail may be supported by the overhang brackets if the above strutting system is used. The strutting system may be omitted if 1/2" x 6" web stiffeners are welded to the insides of the exterior girders at the location of each bracket or if the alternate bracket arrangement shown above is used. The Alternate Bracket arrangement shall extend down to the junction of the web and bottom flange. The stiffener shall conform to the details for K-Frame connection plates shown on drawing No. 56315. No direct payment will be made for brackets, timber bracing, supports, or welded stiffeners. Payment shall be subsidiary to "Structural Steel in Plate Girder Spans (M270, Gr. 50W)."

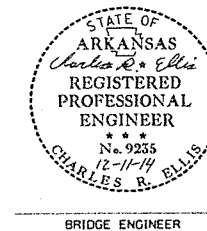
SCREED RAIL SUPPORT
No Scale

BAR LIST

| MARK | NO. REQ'D. | LENGTH | P.D. | BENDING DIAGRAMS |
|-------|------------|---------|--------|------------------|
| P401E | 872 | 5'-6" | 2" | |
| P402E | 88 | 4'-10" | 2" | |
| P403E | 84 | 11'-7" | Str. | |
| P404E | 140 | 13'-7" | Str. | |
| P405E | 14 | 13'-6" | Str. | |
| P406E | 14 | 13'-4" | Str. | |
| P407E | 96 | 5'-0" | Str. | |
| P501E | 872 | 4'-10" | 3 3/4" | |
| S401E | 847 | 36'-5" | Str. | |
| S402E | 237 | 42'-10" | Str. | |
| S501E | 240 | 42'-10" | Str. | |
| S502E | 237 | 43'-8" | 3" | |
| S503E | 950 | 5'-4" | Str. | |
| S504E | 8 | 8'-0" | Str. | |
| S505E | 20 | 8'-7" | Str. | |
| S506E | 4 | 2'-11" | Str. | |
| S507E | 10 | 1'-8" | Str. | |
| S601E | 88 | 4'-11" | Str. | |

① 1/2" Over tolerance
No Under tolerance

All bars with an "E" suffix shall be Epoxy Coated.



BRIDGE ENGINEER

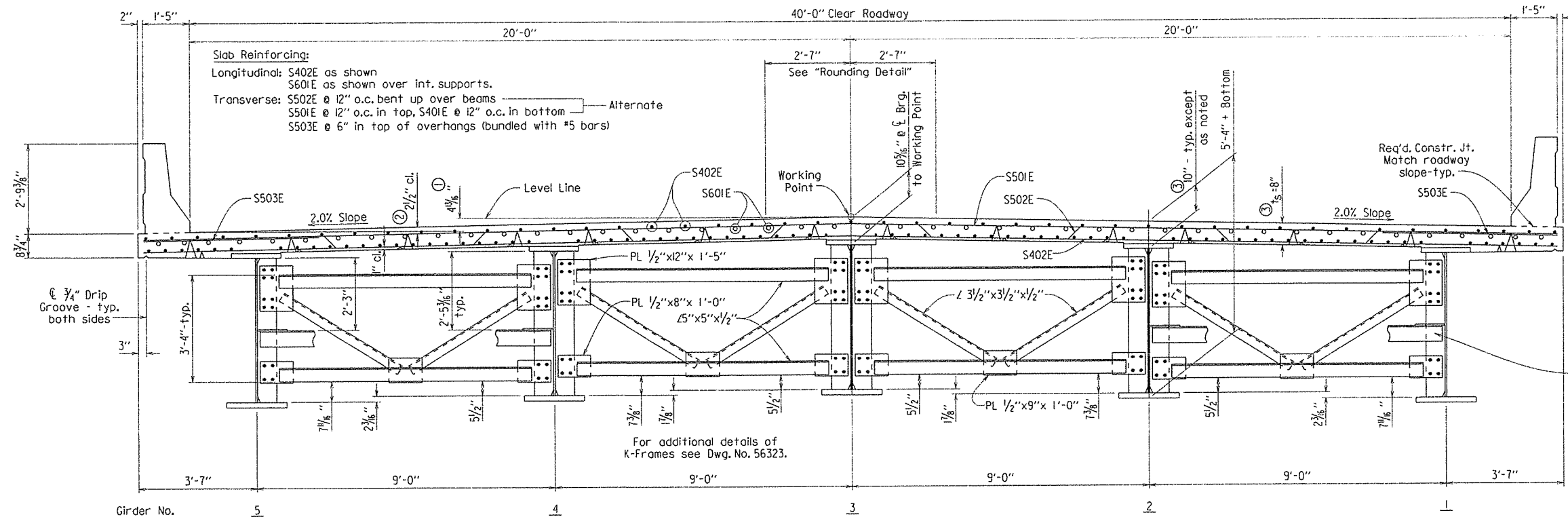
SHEET 6 OF 6
DETAILS OF 240'-0" CONTINUOUS
COMPOSITE PLATE GIRDER UNIT

ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.
DRAWN BY: BHS DATE: 5/16/14 FILENAME: D061084.sl.dgn
CHECKED BY: K.W.J. DATE: 12/16/14 SCALE: as shown
DESIGNED BY: L.J.B. DATE: 9/14
BRIDGE NO. 07319 DRAWING NO. 56320

NOTE: Class I Protective Surface Treatment shall be applied to the Roadway Surface and to the Face & Top of the Concrete Parapet Rail.

NOTE: At the Contractor's option, two straight epoxy coated #5 bars may be substituted for bar S502E. Payment for reinforcing will be based on the weight of bar S502E.

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|---------------------|--------------|--------------------|-----------|--------------|
| | | | | 6 | ARK. | | | |
| | | | | JOB NO. | 061084 | | 17 | 176 |
| | | | | 07319 - | 380 FT. UNIT | | - 56321 | |



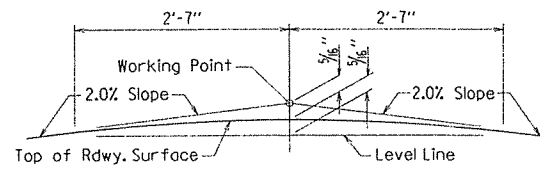
TYPICAL ROADWAY SECTION
Scale: 1/2" = 1'-0"

- ① Working point to gutterline.
- ② Tolerance: Minus = 1/4"; Plus equal to the amount of slab thickening used to meet slab thickness tolerance. See "Adjustment for Slab Thickness Tolerance".
- ③ See "Adjustment for Slab Thickness Tolerance".

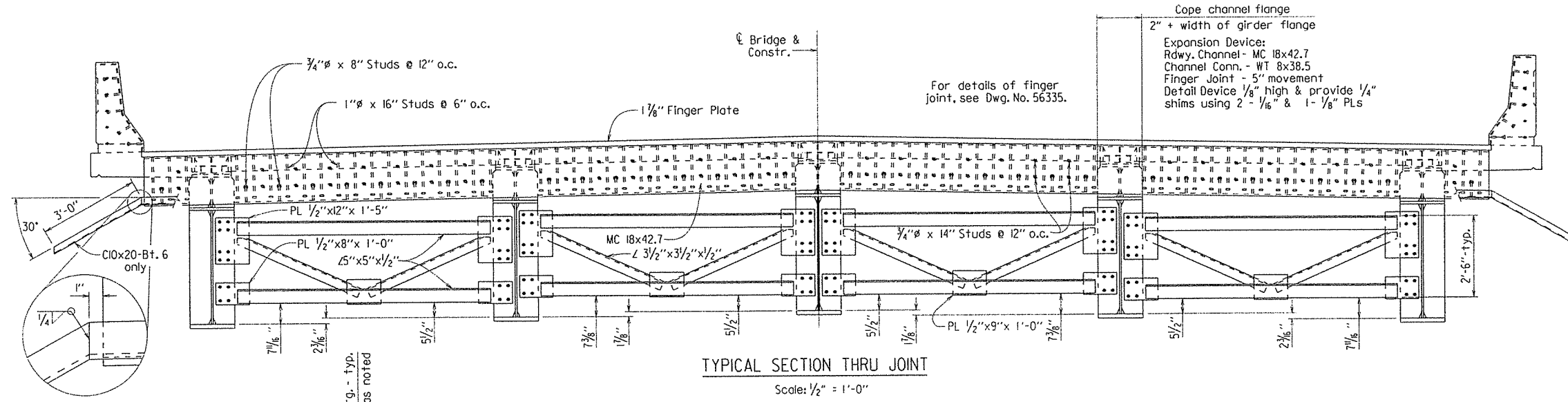
Bar positions and clearances shall be maintained by means of stays, ties, hangers or other approved devices sufficient in size and number to prevent displacement during construction. See Subsection 804.06.

The superstructure details shown are for use when Removable Deck Forming is used and are the basis of measurement for Class (S)AE Concrete.

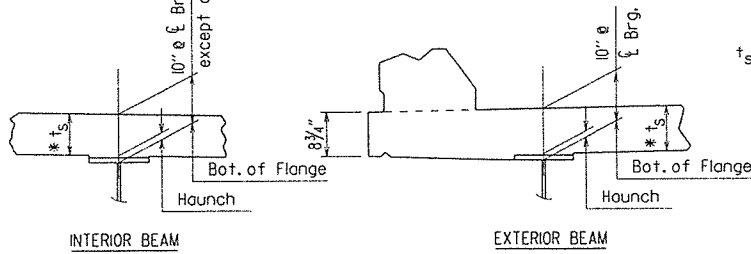
Construction lateral bracing at exterior bays only. See Dwg. No. 56322.



NOTE: Working Point matches Theoretical Roadway Grade.
ROUNDING DETAIL
No Scale



TYPICAL SECTION THRU JOINT
Scale: 1/2" = 1'-0"



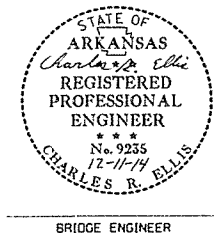
*Tolerance when removable deck forming is used is + 1/2", - 1/4". Haunch forming is required and shall be adjusted to maintain slab thickness tolerance.

ADJUSTMENT FOR SLAB THICKNESS TOLERANCE
No Scale

NOTES:
Haunch dimension may vary within the following limits to maintain the grade and slab thickness tolerance: Minimum occurs when top flange contacts bottom reinforcing steel; Maximum = top flange thickness plus 1 3/4". No increase in concrete and structural steel quantities will be made to maintain tolerances.

Tolerances shown are applicable only when removable deck forming is used. See Std. Dwg. No. 55055 for tolerances when permanent steel deck forms are used. Payment for concrete shall be based on removable deck forming.

t_s = slab thickness as shown in "Typ. Roadway Section"

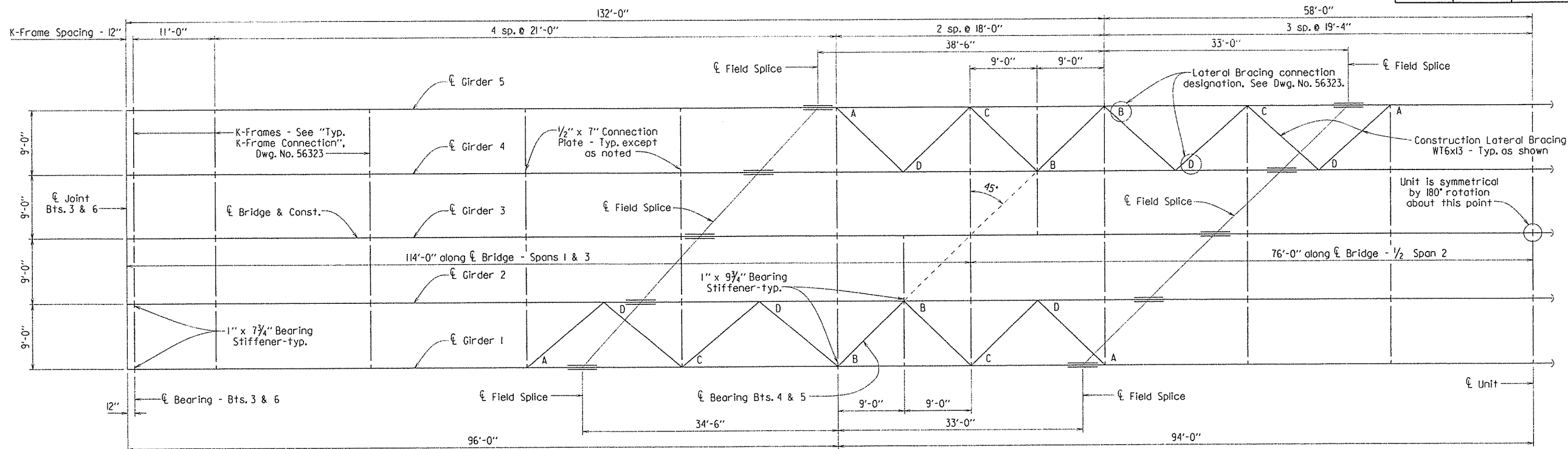


For Superstructure General Notes, see Dwg. No. 56334.

SHEET 1 OF 8
DETAILS OF 380'-0" CONTINUOUS COMPOSITE PLATE GIRDER UNIT
ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.
DRAWN BY: KDH DATE: 5-8-14 FILENAME: b061084xl.s2.dgn
CHECKED BY: LJB DATE: 10/20/14 SCALE: AS NOTED
DESIGNED BY: LJB DATE: 11/19/14
BRIDGE NO. 07319 DRAWING NO. 56321

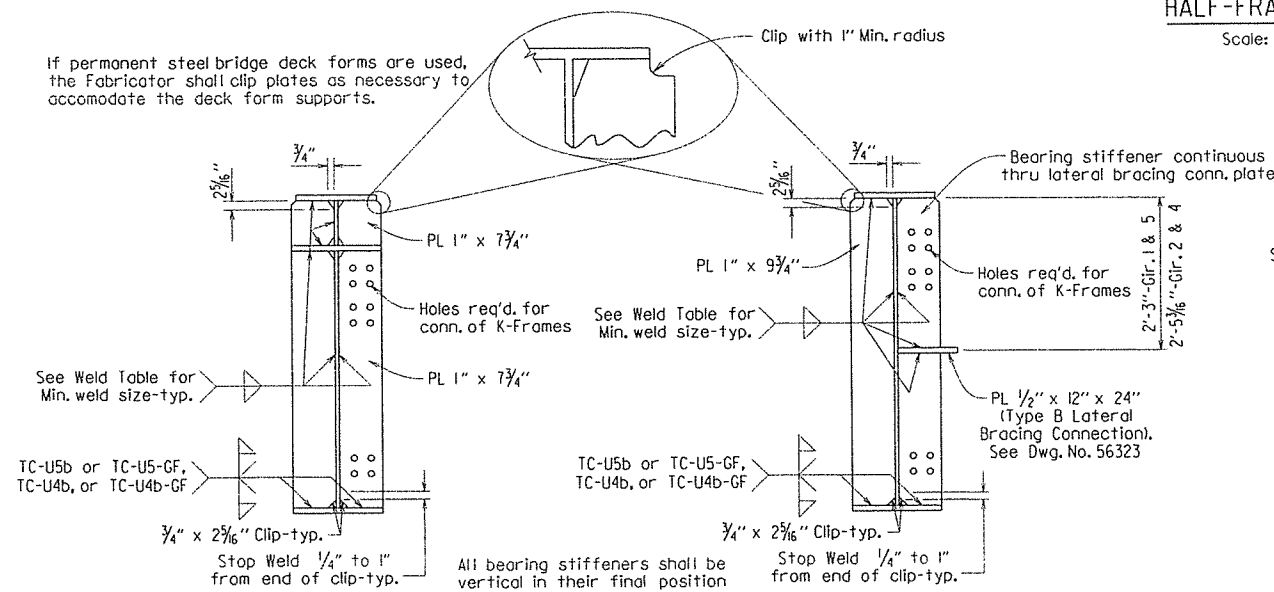
PRINT DATE: 12/5/2014

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|---------------------|-------|--------------------|-----------|--------------|
| | | | | 6 | ARK. | | | |
| | | | | JOB NO. | | 061084 | 105 | 120 |
| | | | | 07319 | | 380 FT. UNIT | | 56322 |



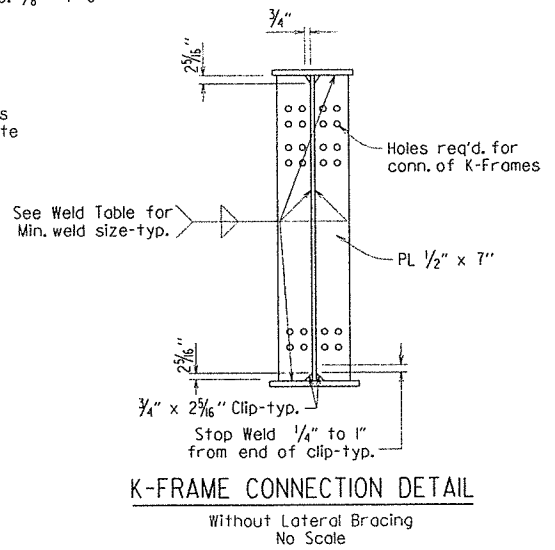
HALF-FRAMING PLAN
Scale: 1/8" = 1'-0"

If permanent steel bridge deck forms are used, the fabricator shall clip plates as necessary to accommodate the deck form supports.

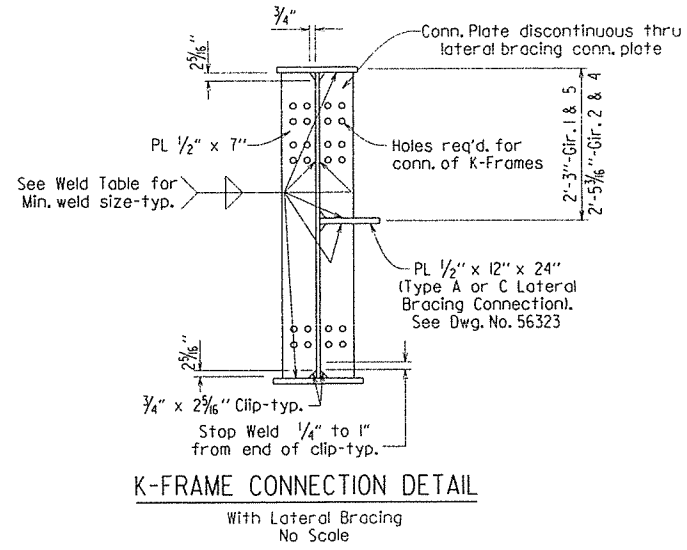


END BEARING STIFFENER DETAIL
No Scale

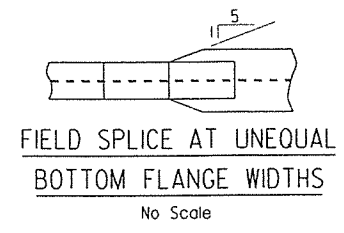
INT. BEARING STIFFENER DETAIL
No Scale



K-FRAME CONNECTION DETAIL
Without Lateral Bracing
No Scale



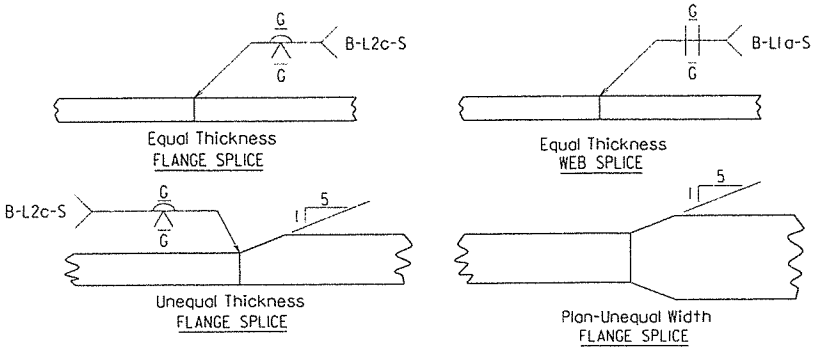
K-FRAME CONNECTION DETAIL
With Lateral Bracing
No Scale



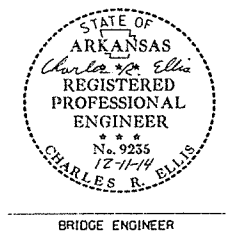
No Scale

| Material Thickness of Thicker Part Joined (Inches) | Minimum Size of Fillet Weld (Inches) | Single Pass Weld Must Be Used |
|--|--------------------------------------|-------------------------------|
| To 3/4" Inclusive | 1/4" | |
| Over 3/4" | 3/8" | |

NOTE: When a fillet weld size, as shown on the plans, is larger than the minimum, the first pass shall be that specified for minimum size of fillet weld.



DETAILS OF WELDED SPLICES
No Scale



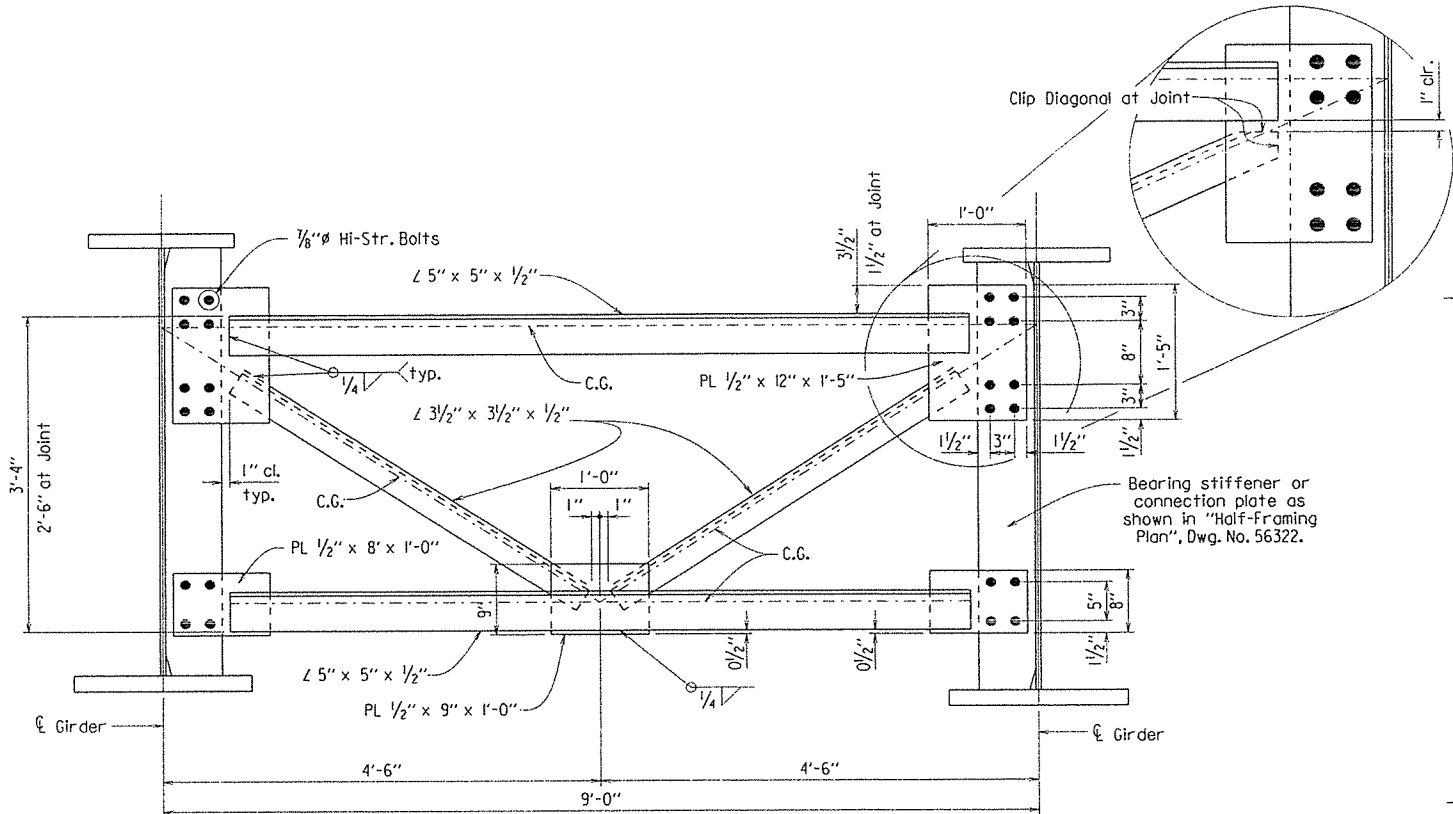
SHEET 2 OF 8
DETAILS OF 380'-0" CONTINUOUS
COMPOSITE PLATE GIRDER UNIT

ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

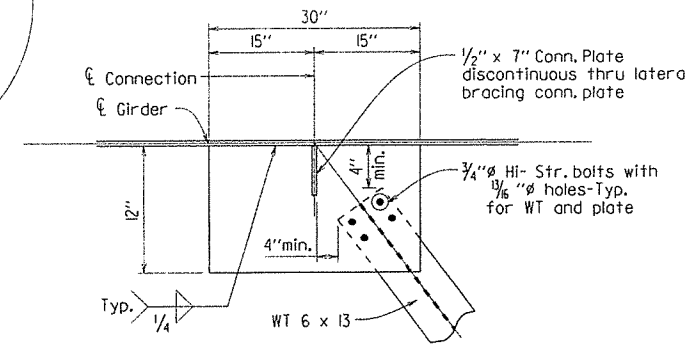
BRIDGE ENGINEER
DRAWN BY: KDH DATE: 5-9-14 FILENAME: b061084xl_s2.dgn
CHECKED BY: LJO DATE: 12-11-14 SCALE: AS NOTED
DESIGNED BY: LJO DATE: 4/14
BRIDGE NO. 07319 DRAWING NO. 56322

PRINT DATE: 12/5/2014

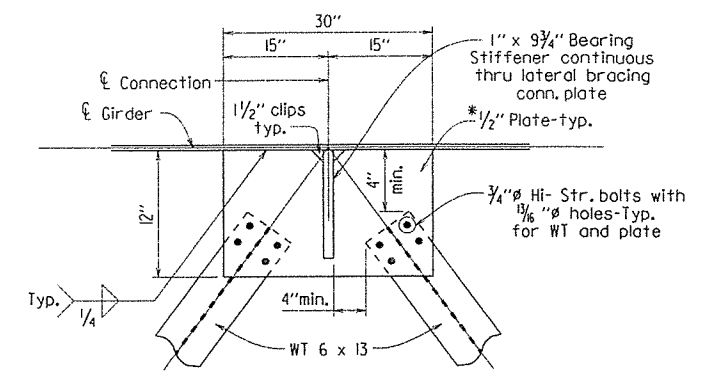
| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|---------------------|--------------|--------------------|-----------|--------------|
| | | | | 6 | ARK. | | | |
| | | | | JOB NO. | 061084 | | 601 | 1210 |
| | | | | 07319 - | 380 FT. UNIT | | - 56323 | |



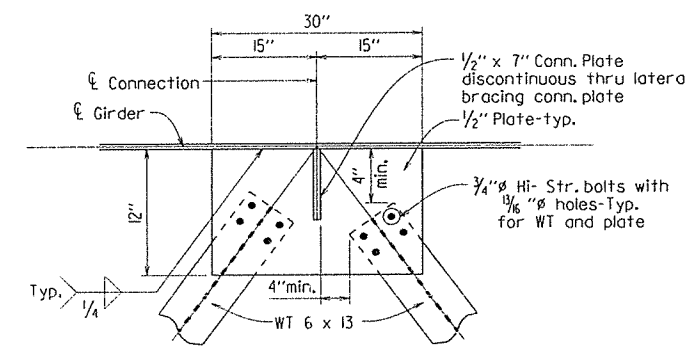
TYP. K-FRAME CONNECTION
Scale: 1" = 1'-0"



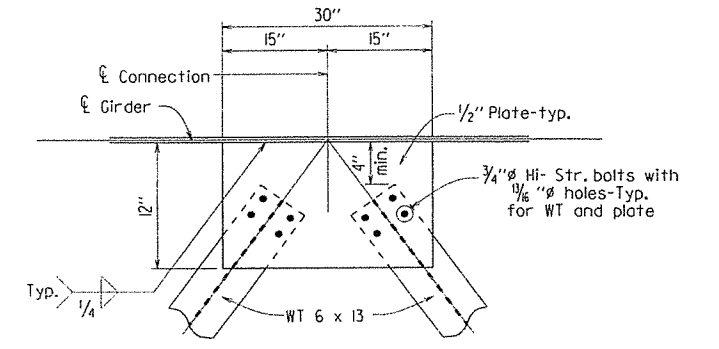
LATERAL BRACING CONNECTION A
No Scale



LATERAL BRACING CONNECTION B
Scale: 1" = 1'-0"



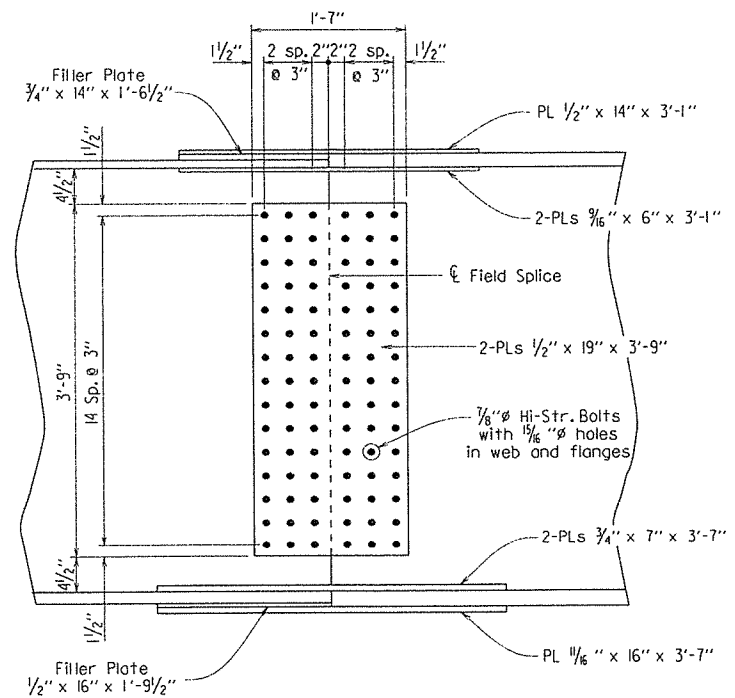
LATERAL BRACING CONNECTION C
Scale: 1" = 1'-0"



LATERAL BRACING CONNECTION D
Scale: 1" = 1'-0"

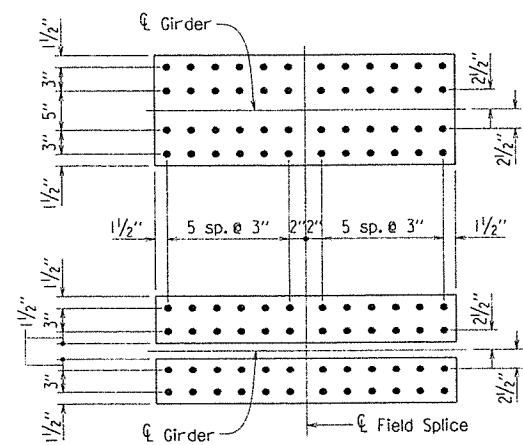
Ends of lateral bracing members shall be kept a minimum of 4" from the web and any stiffener or conn. plate.

* See "Half-Framing Plan" for location of construction lateral bracing, Dwg. No. 56322.



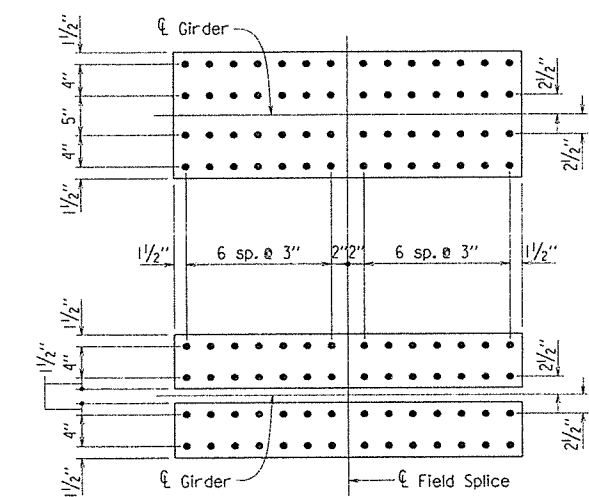
WEB SPLICE

All field splice plates to be AASHTO M270, Gr. 50W.

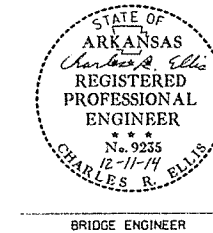


TOP FLANGE SPLICE

FIELD SPLICE DETAILS
Scale: 1" = 1'-0"



BOTTOM FLANGE SPLICE

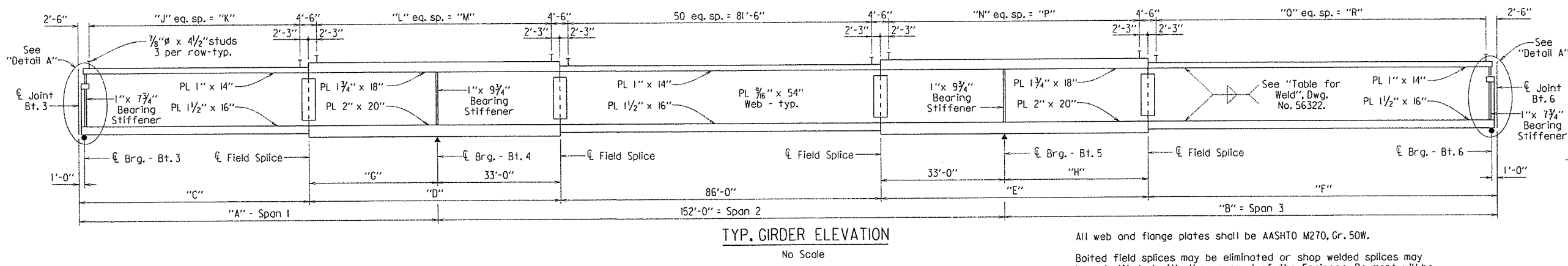


SHEET 3 OF 8
DETAILS OF 380'-0" CONTINUOUS
COMPOSITE PLATE GIRDER UNIT

ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.
DRAWN BY: KDH DATE: 5-13-14 FILENAME: b061084xLs2.dgn
CHECKED BY: LJB DATE: 12-11-14 SCALE: AS NOTED
DESIGNED BY: LJB DATE: 4/14
BRIDGE NO. 07319 DRAWING NO. 56323

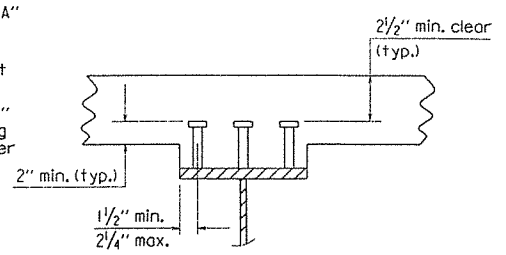
PRINT DATE: 12/5/2014

| | | | | | | | | |
|--------------|-------------|--------------|-------------|---------------------|--------------|--------------------|-----------|--------------|
| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
| | | | | 6 | ARK. | | | |
| | | | | JOB NO. | 061084 | | 70 | 126 |
| | | | | 07319 - | 380 FT. UNIT | | - 56324 | |



TYP. GIRDER ELEVATION
No Scale

All web and flange plates shall be AASHTO M270, Gr. 50W.
Boited field splices may be eliminated or shop welded splices may be substituted with the approval of the Engineer. Payment will be made on the basis of plan quantities.



Stud Shear Connectors shown shall be 7/8" x 4 1/2" long, granular flux filled, solid fluxed or equal, and automatically end welded to the girder flange in accordance with the recommendations of the Manufacturer. 3/4" studs may be used in place of the 7/8" studs shown, at the ratio of 1.361 - 3/4" studs in place of one 7/8" stud. 7/8" studs will be used as basis for measurement of structural steel in shear connectors. Maximum stud spacing = 24".

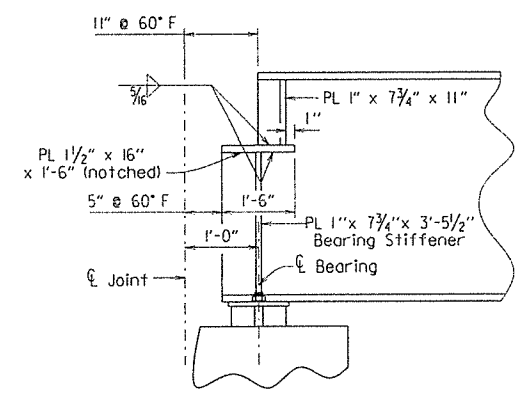
SHEAR CONNECTOR DETAIL
No Scale

TABLE OF GIRDER VARIABLES

| Girder No. | "A" | "B" | "C" | "D" | "E" | "F" | "G" | "H" | "J" | "K" | "L" | "M" | "N" | "P" | "O" | "R" |
|------------|---------|---------|--------|--------|--------|--------|--------|--------|-----|--------|-----|--------|-----|--------|-----|--------|
| 1 | 96'-0" | 132'-0" | 61'-6" | 67'-6" | 71'-6" | 93'-6" | 34'-6" | 38'-6" | 48 | 56'-9" | 47 | 63'-0" | 45 | 67'-0" | 60 | 88'-9" |
| 2 | 105'-0" | 123'-0" | 69'-6" | 68'-6" | 70'-6" | 85'-6" | 35'-6" | 37'-6" | 56 | 64'-9" | 48 | 64'-0" | 44 | 66'-0" | 54 | 80'-9" |
| 3 | 114'-0" | 114'-0" | 77'-6" | 69'-6" | 69'-6" | 77'-6" | 36'-6" | 36'-6" | 56 | 72'-9" | 45 | 65'-0" | 45 | 65'-0" | 56 | 72'-9" |
| 4 | 123'-0" | 105'-0" | 85'-6" | 70'-6" | 69'-6" | 69'-6" | 37'-6" | 35'-6" | 54 | 80'-9" | 44 | 66'-0" | 48 | 64'-0" | 56 | 64'-9" |
| 5 | 132'-0" | 96'-0" | 93'-6" | 71'-6" | 67'-6" | 61'-6" | 38'-6" | 34'-6" | 60 | 88'-9" | 45 | 67'-0" | 47 | 63'-0" | 48 | 56'-9" |

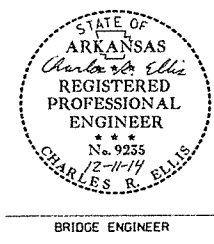
TABLE OF DEAD LOAD DEFLECTIONS (INCHES)

| Span | Point of Deflection | Structural Steel | | | | | Structural Steel + Slab | | | | | Structural Steel + Slab + Parapet | | | | |
|------|---------------------|------------------|----------|----------|----------|----------|-------------------------|----------|----------|----------|----------|-----------------------------------|----------|----------|----------|----------|
| | | Girder 1 | Girder 2 | Girder 3 | Girder 4 | Girder 5 | Girder 1 | Girder 2 | Girder 3 | Girder 4 | Girder 5 | Girder 1 | Girder 2 | Girder 3 | Girder 4 | Girder 5 |
| 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | 0.1 | 0.039 | 0.079 | 0.122 | 0.166 | 0.212 | 0.188 | 0.382 | 0.587 | 0.792 | 1.000 | 0.206 | 0.407 | 0.622 | 0.844 | 1.075 |
| | 0.2 | 0.069 | 0.144 | 0.223 | 0.304 | 0.383 | 0.331 | 0.694 | 1.070 | 1.448 | 1.812 | 0.364 | 0.739 | 1.135 | 1.545 | 1.950 |
| | 0.3 | 0.084 | 0.184 | 0.287 | 0.392 | 0.501 | 0.404 | 0.886 | 1.377 | 1.867 | 2.366 | 0.446 | 0.944 | 1.462 | 1.993 | 2.546 |
| | 0.4 | 0.083 | 0.195 | 0.308 | 0.422 | 0.538 | 0.399 | 0.939 | 1.475 | 2.007 | 2.541 | 0.443 | 1.001 | 1.566 | 2.144 | 2.735 |
| | 0.5 | 0.066 | 0.177 | 0.286 | 0.394 | 0.501 | 0.319 | 0.853 | 1.367 | 1.870 | 2.363 | 0.358 | 0.910 | 1.452 | 1.998 | 2.544 |
| | 0.6 | 0.039 | 0.135 | 0.227 | 0.317 | 0.404 | 0.193 | 0.653 | 1.082 | 1.500 | 1.907 | 0.222 | 0.696 | 1.149 | 1.604 | 2.054 |
| | 0.7 | 0.009 | 0.083 | 0.150 | 0.213 | 0.272 | 0.054 | 0.405 | 0.716 | 1.006 | 1.284 | 0.070 | 0.432 | 0.761 | 1.076 | 1.383 |
| | 0.8 | -0.014 | 0.032 | 0.074 | 0.109 | 0.134 | -0.051 | 0.165 | 0.357 | 0.518 | 0.640 | -0.047 | 0.175 | 0.379 | 0.554 | 0.690 |
| | 0.9 | -0.021 | -0.001 | 0.014 | 0.028 | 0.034 | -0.087 | 0.006 | 0.073 | 0.138 | 0.172 | -0.090 | 0.006 | 0.077 | 0.148 | 0.186 |
| 2 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| | 0.1 | 0.106 | 0.091 | 0.078 | 0.071 | 0.071 | 0.452 | 0.386 | 0.332 | 0.299 | 0.291 | 0.485 | 0.414 | 0.355 | 0.320 | 0.317 |
| | 0.2 | 0.265 | 0.239 | 0.219 | 0.217 | 0.224 | 1.144 | 1.037 | 0.952 | 0.940 | 0.954 | 1.229 | 1.111 | 1.016 | 1.006 | 1.035 |
| | 0.3 | 0.427 | 0.395 | 0.378 | 0.373 | 0.387 | 1.863 | 1.733 | 1.670 | 1.640 | 1.678 | 2.005 | 1.856 | 1.781 | 1.755 | 1.815 |
| | 0.4 | 0.542 | 0.505 | 0.495 | 0.493 | 0.520 | 2.377 | 2.234 | 2.200 | 2.184 | 2.279 | 2.561 | 2.391 | 2.346 | 2.336 | 2.461 |
| | 0.5 | 0.578 | 0.548 | 0.539 | 0.548 | 0.577 | 2.542 | 2.431 | 2.404 | 2.432 | 2.537 | 2.741 | 2.601 | 2.563 | 2.602 | 2.736 |
| | 0.6 | 0.522 | 0.500 | 0.497 | 0.511 | 0.544 | 2.289 | 2.215 | 2.211 | 2.263 | 2.388 | 2.472 | 2.370 | 2.357 | 2.422 | 2.573 |
| | 0.7 | 0.395 | 0.378 | 0.379 | 0.396 | 0.427 | 1.716 | 1.662 | 1.673 | 1.741 | 1.864 | 1.856 | 1.778 | 1.785 | 1.864 | 2.006 |
| | 0.8 | 0.223 | 0.221 | 0.226 | 0.245 | 0.265 | 0.952 | 0.961 | 0.986 | 1.063 | 1.147 | 1.033 | 1.028 | 1.052 | 1.139 | 1.232 |
| | 0.9 | 0.077 | 0.081 | 0.080 | 0.092 | 0.107 | 0.318 | 0.345 | 0.340 | 0.391 | 0.456 | 0.346 | 0.369 | 0.363 | 0.419 | 0.489 |
| 3 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| | 0.1 | 0.033 | 0.026 | 0.012 | -0.002 | -0.020 | 0.167 | 0.131 | 0.066 | 0.001 | -0.085 | 0.180 | 0.140 | 0.070 | 0 | -0.088 |
| | 0.2 | 0.134 | 0.108 | 0.068 | 0.032 | -0.014 | 0.639 | 0.513 | 0.328 | 0.165 | -0.054 | 0.689 | 0.549 | 0.348 | 0.175 | -0.050 |
| | 0.3 | 0.266 | 0.213 | 0.143 | 0.082 | 0.009 | 1.256 | 1.006 | 0.685 | 0.401 | 0.054 | 1.353 | 1.076 | 0.728 | 0.427 | 0.070 |
| | 0.4 | 0.396 | 0.316 | 0.227 | 0.135 | 0.037 | 1.870 | 1.496 | 1.081 | 0.653 | 0.185 | 2.014 | 1.599 | 1.148 | 0.696 | 0.213 |
| | 0.5 | 0.501 | 0.394 | 0.284 | 0.177 | 0.066 | 2.363 | 1.869 | 1.357 | 0.851 | 0.319 | 2.544 | 1.997 | 1.441 | 0.907 | 0.358 |
| | 0.6 | 0.538 | 0.422 | 0.308 | 0.195 | 0.083 | 2.540 | 2.006 | 1.474 | 0.938 | 0.399 | 2.734 | 2.143 | 1.565 | 1.000 | 0.443 |
| | 0.7 | 0.501 | 0.392 | 0.287 | 0.184 | 0.085 | 2.365 | 1.866 | 1.377 | 0.886 | 0.406 | 2.545 | 1.992 | 1.462 | 0.944 | 0.449 |
| | 0.8 | 0.390 | 0.304 | 0.223 | 0.144 | 0.069 | 1.842 | 1.448 | 1.070 | 0.693 | 0.331 | 1.982 | 1.545 | 1.135 | 0.738 | 0.364 |
| | 0.9 | 0.214 | 0.167 | 0.122 | 0.079 | 0.039 | 1.013 | 0.796 | 0.587 | 0.382 | 0.188 | 1.090 | 0.849 | 0.622 | 0.407 | 0.206 |



DETAIL A
No Scale

For dead load deflection diagrams, see Dwg. No. 56325

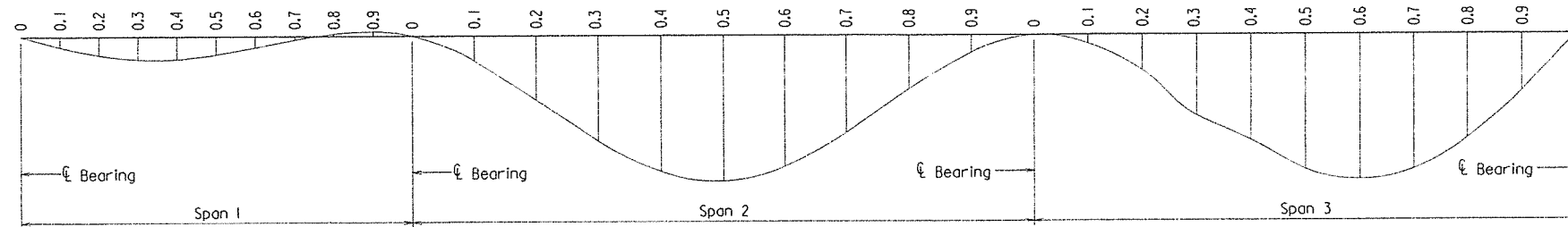


SHEET 4 OF 8
DETAILS OF 380'-0" CONTINUOUS
COMPOSITE PLATE GIRDER UNIT

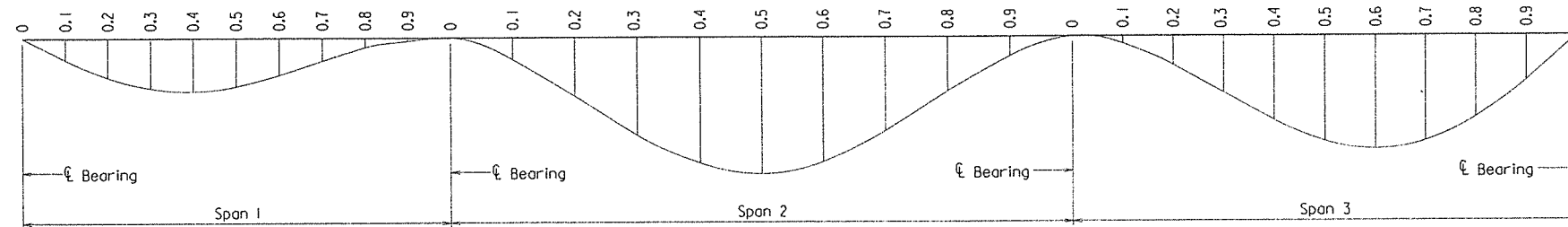
ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

DRAWN BY: KDH DATE: 5-14-14 FILENAME: b061084xl_s2.dgn
CHECKED BY: LJB DATE: 12-10-14 SCALE: AS NOTED
DESIGNED BY: LJB DATE: 4-11-14
BRIDGE NO. 07319 DRAWING NO. 56324

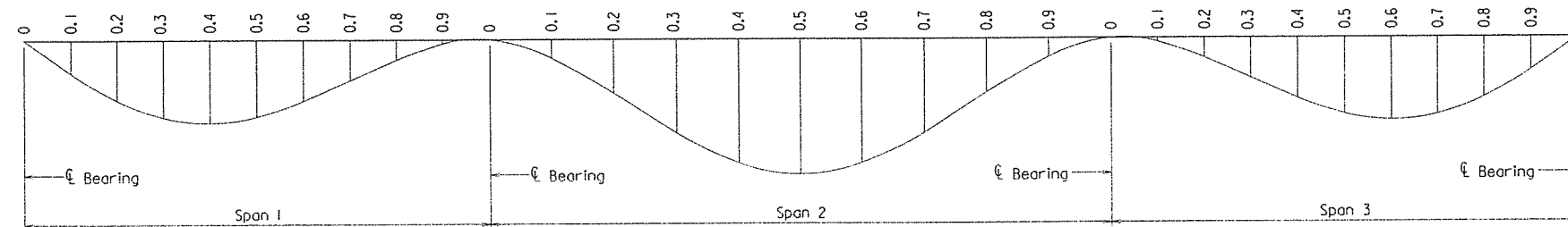
| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|---------------------|--------------|--------------------|-----------|--------------|
| | | | | 6 | ARK. | | | |
| | | | | JOB NO. | | 061084 | 71 | 120 |
| | | | | 07319 - | 380 FT. UNIT | - | 56325 | |



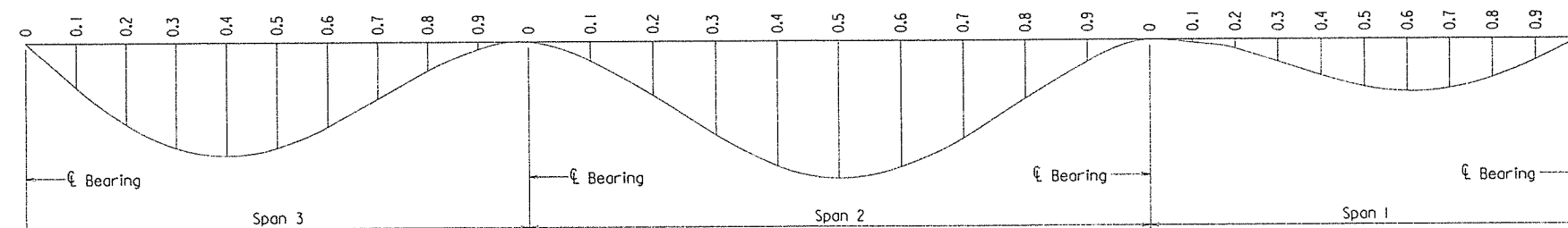
DEAD LOAD DEFLECTION DIAGRAM - GIRDER 1



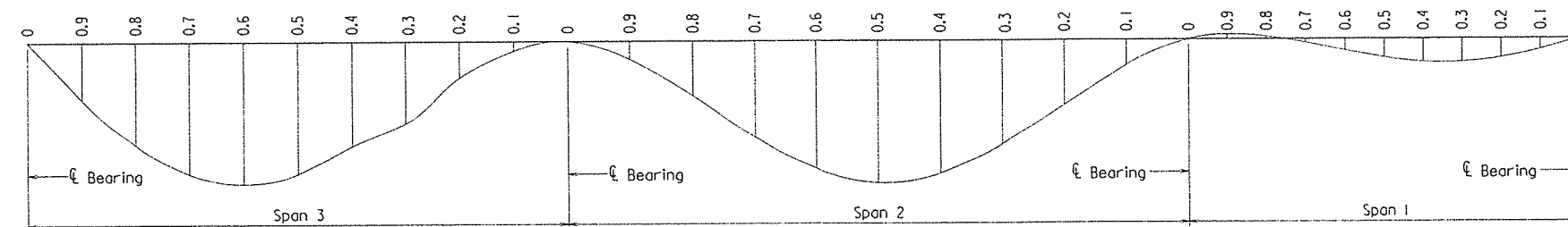
DEAD LOAD DEFLECTION DIAGRAM - GIRDER 2



DEAD LOAD DEFLECTION DIAGRAM - GIRDER 3



DEAD LOAD DEFLECTION DIAGRAM - GIRDER 4

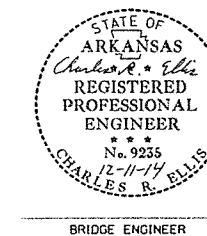


DEAD LOAD DEFLECTION DIAGRAM - GIRDER 5

Note:
Camber for Dead Load Deflection plus Vertical curve $\pm 1/4$ " tolerance.
Deflections shown are from a chord from \bar{x} Bearing to \bar{x} Bearing.
Vertical curve corrections not included. Negative sign (-) indicates point above chord.

For Table of Dead Load Deflections, see Dwg. No. 56324.

PRINT DATE: 12/5/2014



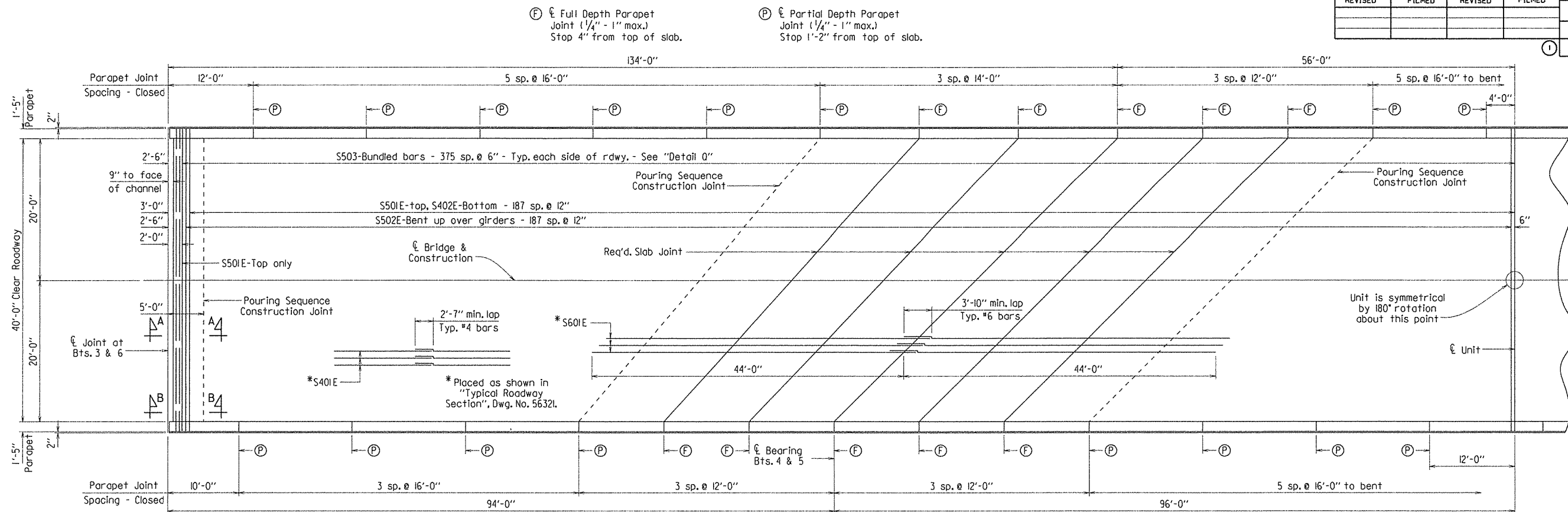
BRIDGE ENGINEER

SHEET 5 OF 8
DETAILS OF 380'-0" CONTINUOUS
COMPOSITE PLATE GIRDER UNIT

ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

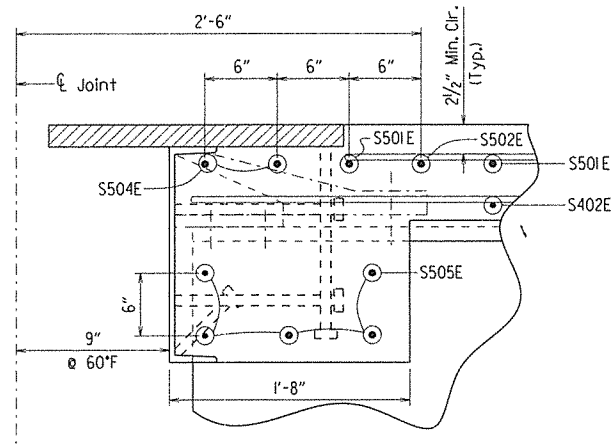
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CHECKED BY: LWS DATE: 12-10-14 SCALE: AS NOTED
DESIGNED BY: LJB DATE: 4/1/11
BRIDGE NO. 07319 DRAWING NO. 56325

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|---------------------|--------------|--------------------|-----------|--------------|
| | | | | 6 | ARK. | | | |
| | | | | JOB NO. | | 061084 | 72 | 1220 |
| | | | | 07319 - | 380 FT. UNIT | - | 56326 | |



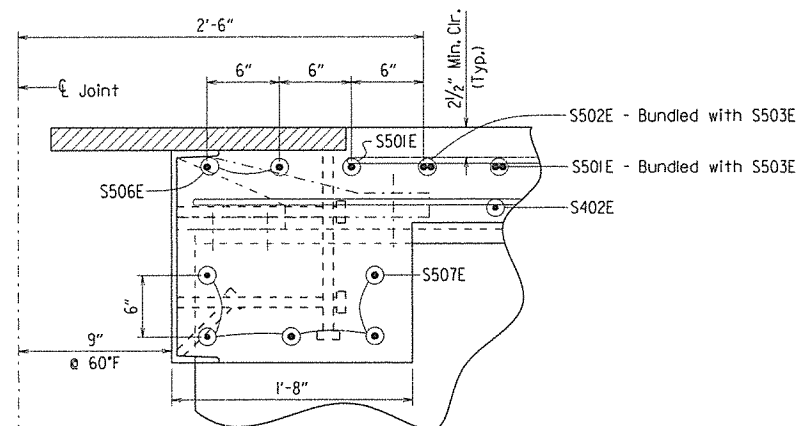
REINFORCING PLAN

Scale: 1/8" = 1'-0"



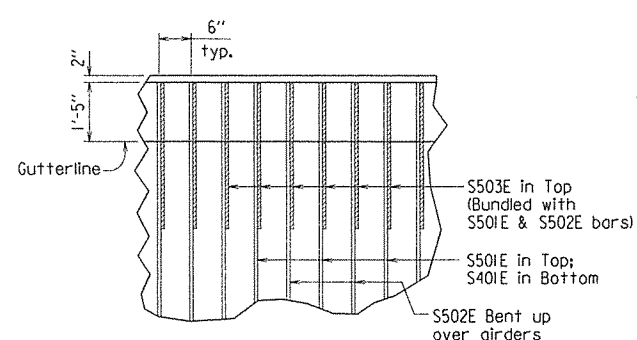
SECTION A-A

No Scale



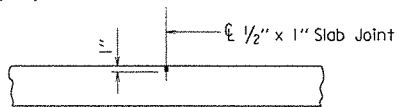
SECTION B-B

No Scale



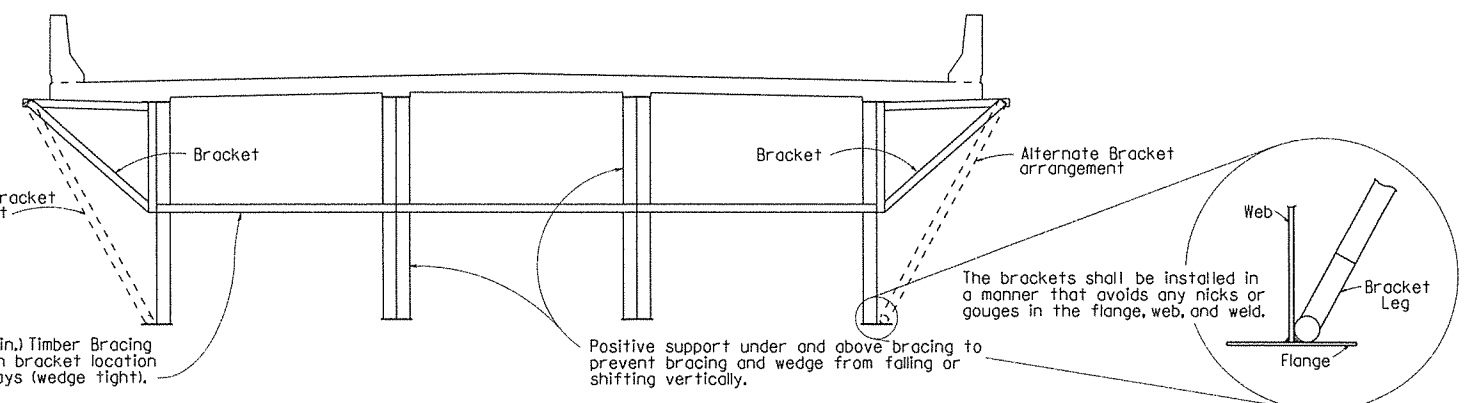
DETAIL 0

No Scale



SLAB JOINT DETAIL

No Scale

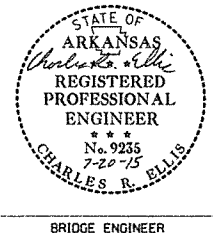


SCREED RAIL SUPPORT

No Scale

Use Type 3 or 4 Joint Sealer. See Subsections 501.02(h)(2) and 501.05(j). Backer Rod filler will not be required. Joint Sealer shall be measured and paid for as Class S(AE) Concrete-Bridge. Slab joints shall extend to the outside edge of the deck slab. Slab joints shall be installed before the parapet rail is poured. If slab joints are to be sawed, they shall be sawed as soon as the concrete has sufficiently set to allow sawing of the joint without damage to the slab. Slab joints shall be placed at all pouring sequence construction joints and required slab joint locations. The joint sealer shall extend across the deck slab (gutterline to gutterline). Slab joints shall align with parapet open joints except for slab joint at 5'-0" closure pour at finger joints.

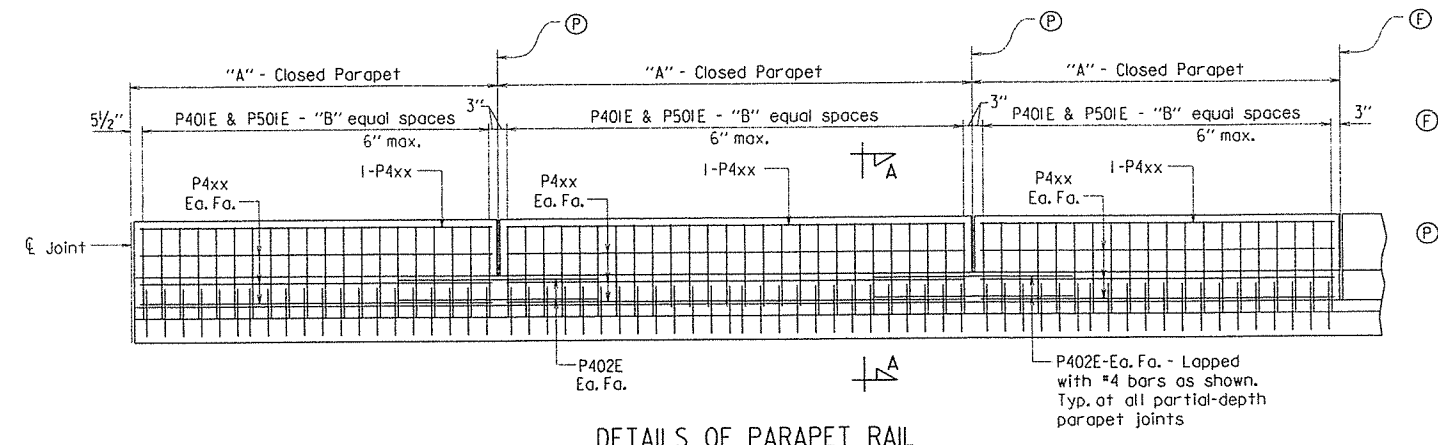
Note: If a transverse finishing machine is used, the rail shall be supported directly over the exterior girders, or as an alternate, the rail may be supported by the overhang brackets if the above strutting system is used. The strutting system may be omitted if web stiffeners are welded to the insides of the exterior girders at the location of each bracket or if the alternate bracket arrangement shown above is used. The Alternate Bracket arrangement shall extend down to the junction of the web and bottom flange. The stiffener shall conform to the details shown on "K-Frame Connection Detail", See Dwg. No. 56322. No direct payment will be made for brackets, timber bracing, supports, or welded stiffeners. Payment shall be subsidiary to "Structural Steel in Plate Girder Spans (M270, Gr. 50W)."



SHEET 6 OF 8
 DETAILS OF 380'-0" CONTINUOUS
 COMPOSITE PLATE GIRDER UNIT
 ROUTE SEC.
 ARKANSAS STATE HIGHWAY COMMISSION
 LITTLE ROCK, ARK.
 DRAWN BY: KDH DATE: 5-19-14 FILENAME: D061084xl.s2.dgn
 CHECKED BY: LWY DATE: 7/15/15 SCALE: AS NOTED
 DESIGNED BY: LJB DATE: 4/11/14
 BRIDGE NO. 07319 DRAWING NO. 56326

PRINT DATE: 7/13/2015

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|----------------------|-------|--------------------|-----------|--------------|
| | | | | 6 | ARK. | | | |
| | | | | JOB NO. | | 061084 | 73 | 1210 |
| | | | | 07319 - 380 FT. UNIT | | - 56327 | | |



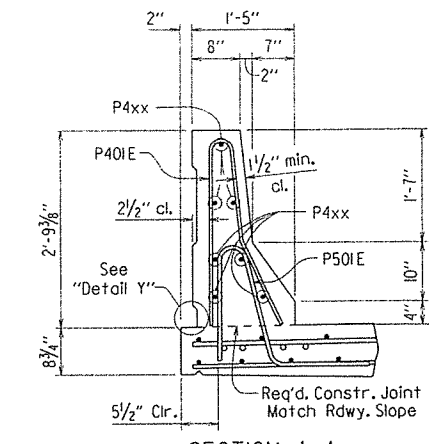
DETAILS OF PARAPET RAIL
No Scale

- Ⓔ Full-Depth Parapet Joint (1/4" to 1" max.) as shown in "Reinforcing Plan", Dwg. No. 56326. Stop 4" from top of slab.
- Ⓕ Partial-Depth Parapet Joint (1/4" to 1" max.) as shown in "Reinforcing Plan", Dwg. No. 56326. Stop 1'-2" from top of slab.

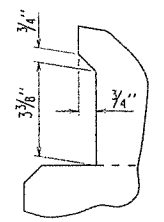
TABLE OF PARAPET RAIL VARIABLES

| "A" Closed Parapet | "B" | P4xx Bar |
|--------------------|-----|----------|
| 12'-0" | 23 | P403E |
| 16'-0" | 31 | P404E |
| 14'-0" | 27 | P405E |
| 10'-0" | 19 | P406E |
| ③ 12'-0" | 23 | P407E |

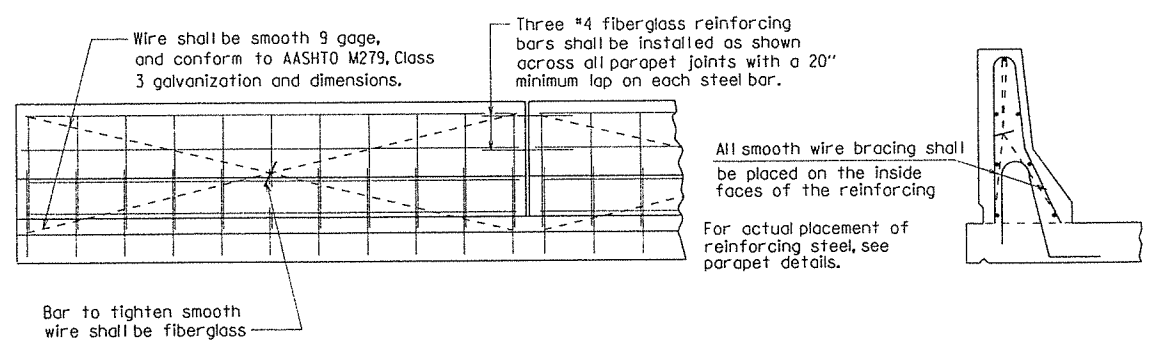
③ Panel at finger joint



SECTION A-A
Scale: 3/4" = 1'-0"



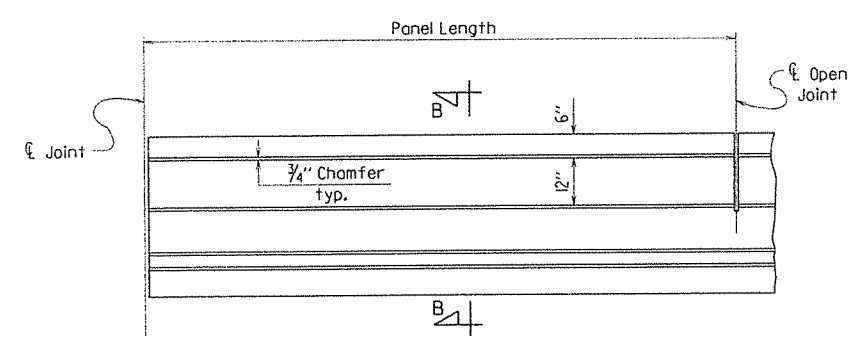
DETAIL Y
No Scale



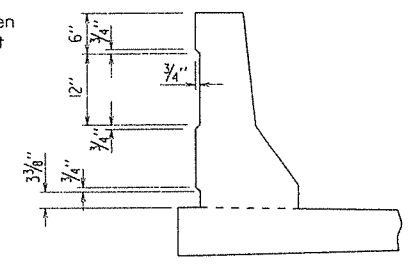
All panels shall be braced as required to prevent racking. All parapet joints shall be sawed as soon as practical to a minimum width of 1/4". To control cracking before sawing, all joints must be grooved before the concrete is set. Sawing of the joints must be controlled so it will follow the grooved joint.

The extruded parapet shall conform to the horizontal and vertical lines shown on the plans or as directed by the Engineer and shall present a smooth, uniform appearance and texture. Exposed surface may be given a light brush finish or a Class 3, Textured Coating Finish, in place of the Class 2, Rubbed Finish.

DETAILS OF OPTIONAL SLIPFORMING OF CONCRETE PARAPET RAIL
No Scale



DETAILS OF PARAPET ENHANCEMENT
No Scale

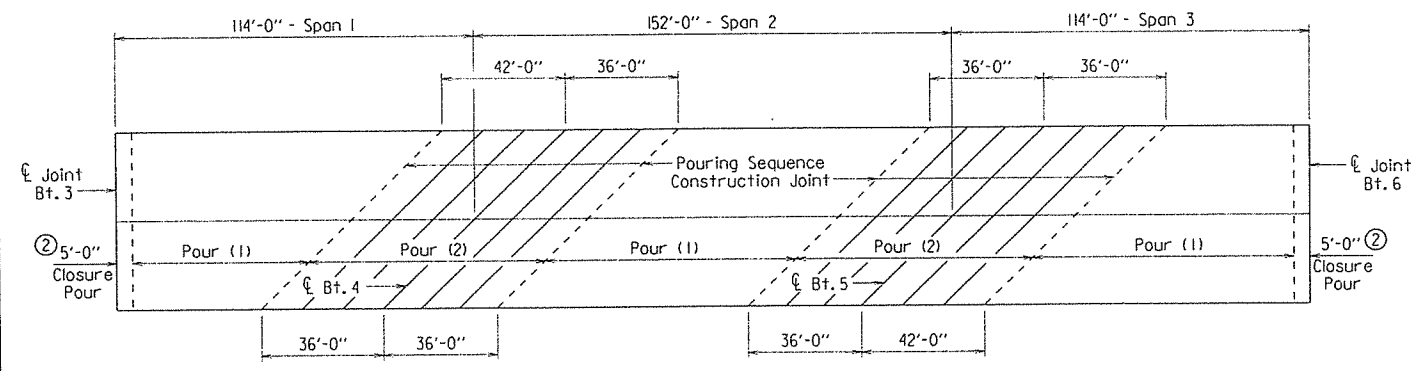


SECTION B-B
No Scale

BAR LIST

| MARK | NO. REQ'D. | LENGTH | P.D. | BENDING DIAGRAMS |
|-------|------------|---------|--------|--|
| S401E | 1331 | 36'-11" | Str. | Dimensions are out to out of bars. |
| S402E | 375 | 42'-10" | Str. | |
| P401E | 1520 | 5'-6" | 2" | |
| P402E | 128 | 5'-6" | Str. | |
| P403E | 126 | 11'-7" | Str. | |
| P404E | 182 | 15'-7" | Str. | |
| P405E | 42 | 13'-7" | Str. | |
| P406E | 14 | 9'-5" | Str. | |
| P407E | 14 | 11'-5" | Str. | |
| S501E | 377 | 42'-10" | Str. | |
| S502E | 376 | 43'-8" | 3" | |
| S503E | 1504 | 5'-4" | Str. | |
| S504E | 16 | 8'-0" | Str. | |
| S505E | 40 | 8'-7" | Str. | |
| S506E | 8 | 2'-11" | Str. | |
| S507E | 20 | 1'-8" | Str. | |
| P501E | 1520 | 4'-10" | 3 3/4" | |
| S601E | 176 | 45'-11" | Str. | |

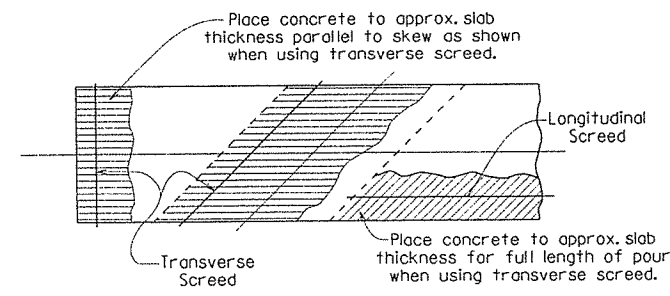
Note: Bars designated with an "E" suffix to be Epoxy Coated.



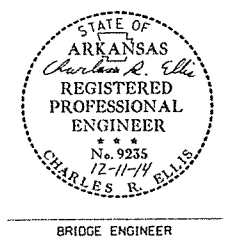
DECK POURING SEQUENCE
No Scale

Pours must be placed in sequence shown. No deviations allowed. Deflections based on pouring sequence. Pours with the same number may be poured simultaneously or separately. All Pours (1) must be placed before Pours (2) are placed. A minimum of 48 hours shall elapse between the end of a pour and the start of the next pour. A minimum of 12 hours shall elapse between the end of a pour and the start of an adjacent pour. Any railing pours made before the entire slab unit has been placed must be approved by the Engineer.

② After all incremental pours on both Units adjacent to Finger Joint are complete, closure pours on each side of finger joint shall be poured simultaneously. A minimum of 48 hours shall elapse between the last incremental pour and the closure pours.



CONCRETE PLACEMENT PROCEDURE
No Scale



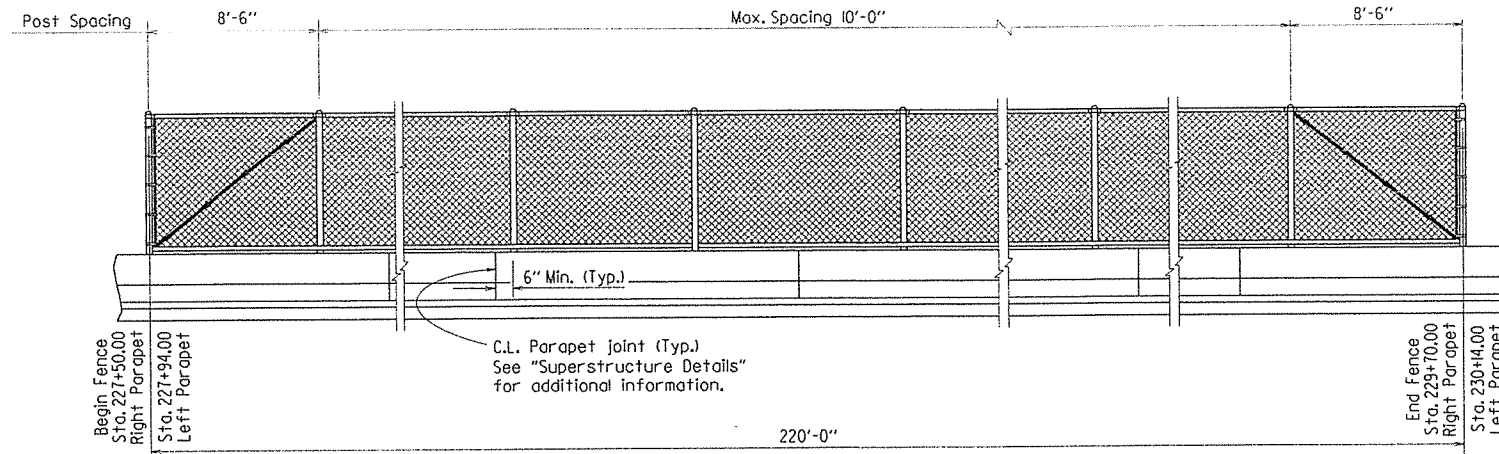
BRIDGE ENGINEER

SHEET 7 OF 8
DETAILS OF 380'-0" CONTINUOUS COMPOSITE PLATE GIRDER UNIT

ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.
DRAWN BY: KDH DATE: 5-19-14 FILENAME: b061084xl_s2.dgn
CHECKED BY: LWB DATE: 12-11-14 SCALE: AS NOTED
DESIGNED BY: LWB DATE: 4/14
BRIDGE NO. 07319 DRAWING NO. 56327

PRINT DATE: 05-DEC-2014

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|---------------------|--------------|--------------------|-----------|--------------|
| | | | | 6 | ARK. | | | |
| | | | | JOB NO. | | 061084 | 71 | 126 |
| | | | | 07319 - | 380 FT. UNIT | - | 56328 | |



LONGITUDINAL VIEW OF CHAIN LINK FENCE

NOTES:

Fence layout shall conform to the vertical and horizontal bridge alignments. Fence posts shall be set plumb (true vertical position). Parapet rail concrete shall be at least 7 days old before stretching and securing fabric to posts.

Cast in place anchor bolts shall be of stainless steel or high strength steel. Stainless steel anchor bolts shall conform to ASTM A193 or A320-Grade B8 with a minimum yield strength of 80,000 psi. High strength steel anchor bolts shall conform to AASHTO M164 or ASTM A354-Grade BC galvanized in accordance with AASHTO M232, or M298, Class 40 or 50.

Nuts: Nuts shall conform to AASHTO M292, Gr. 8A (stainless steel) or galvanized in accordance with AASHTO M232 or M298, Class 40 or 50.

Threads: Threads on bolts, screws, and nuts shall conform to American Standard Course Series, Class 2 Fit, ASA Specification B1.1.

Washers: Washers shall be stainless steel and conform to the requirements of ASTM A276 or A167-Type 302 with dimensions meeting ASTM F436, or high strength steel conforming to AASHTO M293 and galvanized in accordance with AASHTO M232 or M298, Class 40 or 50.

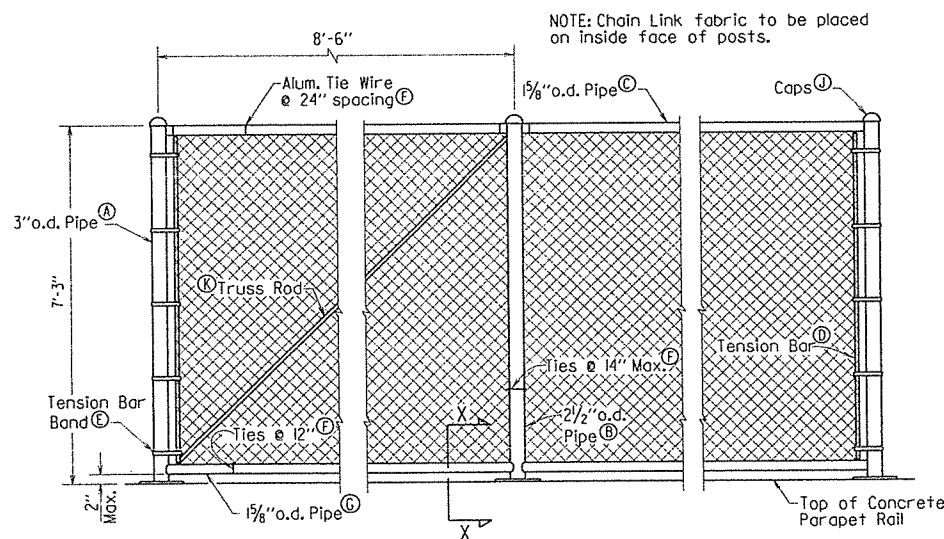
Base plates shall not be placed upon areas that are improperly finished, deformed, or irregular.

Plate Washers shall be stainless steel and conform to the requirements of ASTM A167-Type 302 or AASHTO M270, Gr. 36, galvanized in accordance with AASHTO M232 or M298, Class 40 or 50. Plate Washers shall have dimensions meeting the requirements of ANSI/ASME B18.22.1, Type A plain washer (Wide Series).

Chain Link Fence attached to Bridge and including tapered panel section shall be paid for as "7' Steel Chain Link Fence". For additional details of Chain Link Fence, See Standard Drawing WF-3.

Neoprene pad and template plates shall not be paid for directly, but shall be considered incidental to the unit price bid for item "7' Steel Chain Link Fence".

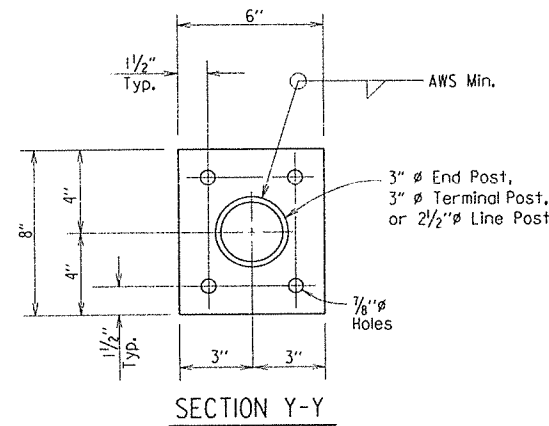
Mixing of stainless steel and galvanized fasteners will not be permitted.



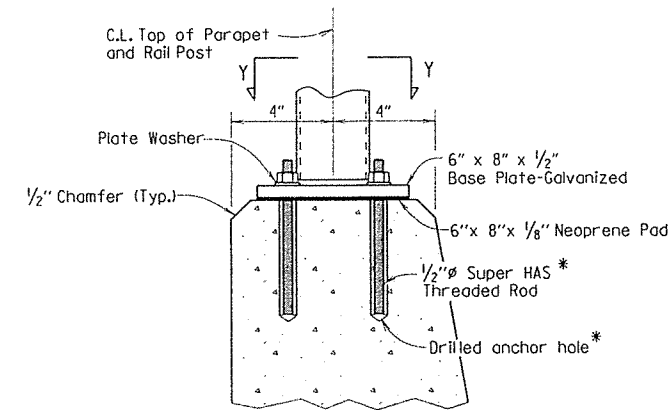
DETAIL OF CHAIN LINK FENCE

- (A) END POST: 3" O.D.
- (B) LINE POST: 2 1/2" O.D.
- (C) TOP RAIL: 1 5/8" O.D.
- (D) TENSION BAR: 3/8" x 3/4" Bar
- (E) TENSION BAR BAND: 3/4" x .074 w/ 3/16" x 1/4" Bolt (1 Band Top and Bottom w/ 15" Max. spaces)
- (F) TIE WIRE: 9 Ga. Aluminum
- (G) BOTTOM RAIL: 1 5/8" O.D.
- (H) FABRIC: 9 Ga. 2" Mesh w/ Knocklug or Twisting Selvage
- (I) CAPS: All Posts shall be Capped and Shall Conform to ASTM F626-84
- (J) TRUSS ROD: Min. of 3/8" Round with Tighteners and Fittings

NOTE: Chain Link Fence attached to Bridge and including tapered panel section shall be paid for as "7' Steel Chain Link Fence". For additional details of Chain Link Fence, See Standard Drawing WF-3.

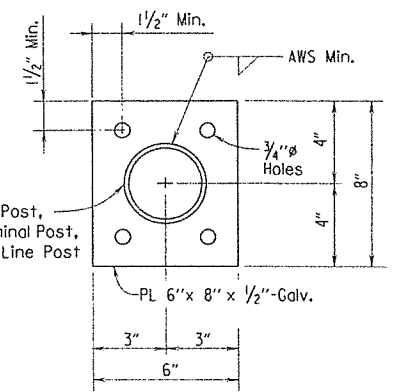


SECTION Y-Y



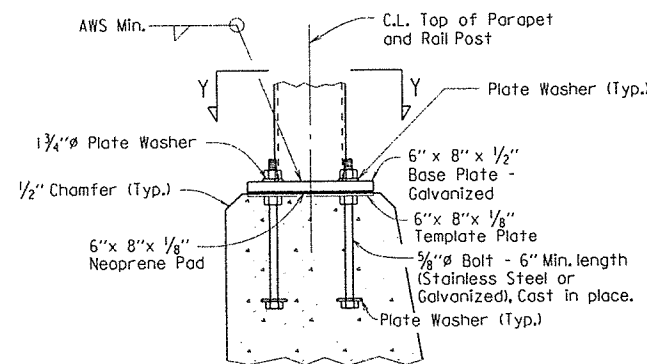
*HILTI HIT RE 500 Epoxy Adhesive Anchor System with 4 1/2" embedment or approved equal.
The HILTI Adhesive Anchor System shall be installed in accordance with Manufacturer's recommendations.

SECTION X-X



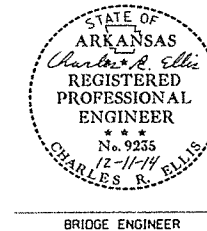
SECTION Y-Y

DETAILS OF ALTERNATE POST ANCHOR SYSTEM (EPOXY ADHESIVE ANCHORS)



SECTION X-X

DETAILS OF POST ANCHOR SYSTEM



SHEET 8 OF 8
DETAILS OF 380'-0" CONTINUOUS
COMPOSITE PLATE GIRDER UNIT

ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

DRAWN BY: KDH DATE: 5-20-14 FILENAME: b061084xl_s2.dgn
CHECKED BY: LJB DATE: 10/12/14 SCALE: AS NOTED
DESIGNED BY: LJB DATE: 4/14
BRIDGE NO. 07319 DRAWING NO. 56328

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|--------------------------------|-------|--------------------|-----------|--------------|
| | | | | 6 | ARK. | | | |
| | | | | JOB NO. | | 061084 | 75 | 126 |
| | | | | ① 07319 - 140 FT. UNIT - 56329 | | | | |

SLAB REINFORCING
 Longitudinal: S401E as shown
 S601E placed as shown over interior supports, See "REINFORCING PLAN" Dwg. No. 56332
 Transverse: S502E @ 12" o.c. bent up over beams
 S501E @ 12" o.c. in top, S402E @ 12" o.c. in bottom
 S503E @ 6" o.c. in top of overhangs (bundled with #5 bars)

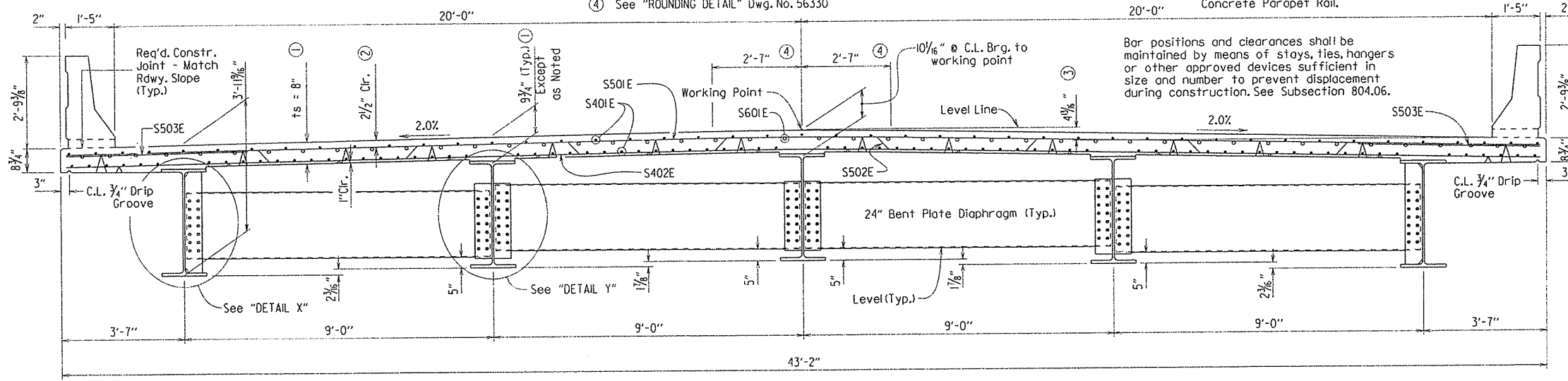
- ① See "ADJUSTMENT FOR SLAB THICKNESS TOLERANCE" Dwg. No. 56330
- ② Tolerance: Minus = 1/4"
 Plus = Equal to amount of slab thickening used to meet slab thickness tolerance- See "ADJUSTMENT FOR SLAB THICKNESS TOLERANCE" Dwg. No. 56330
- ③ Working Point to Gutter Line
- ④ See "ROUNDING DETAIL" Dwg. No. 56330

The superstructure details shown are for use when Removable Deck Forming is used and are the basis for measurement of Class I(AE) Concrete.

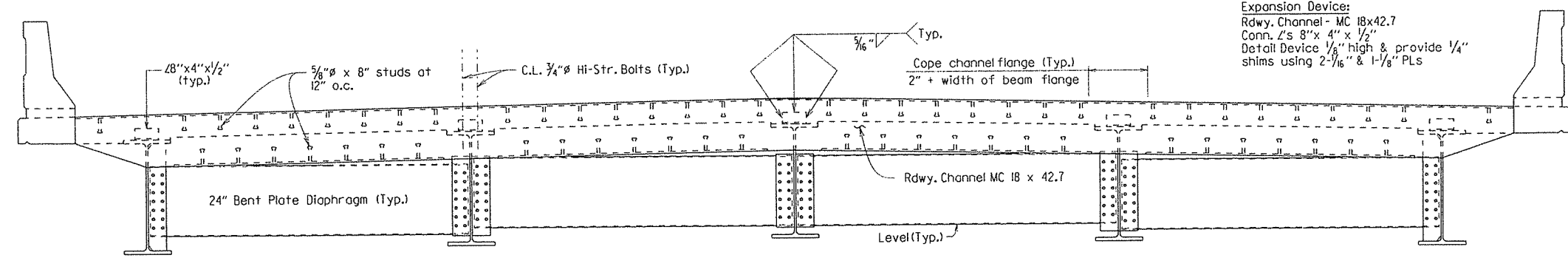
At the contractor's option, two epoxy coated straight #5 bars may be substituted for bar S502E. Payment will be based on weight of S502E.

Class I Protective Surface Treatment shall be applied to the Roadway Surface and the Face and Top of Concrete Parapet Rail.

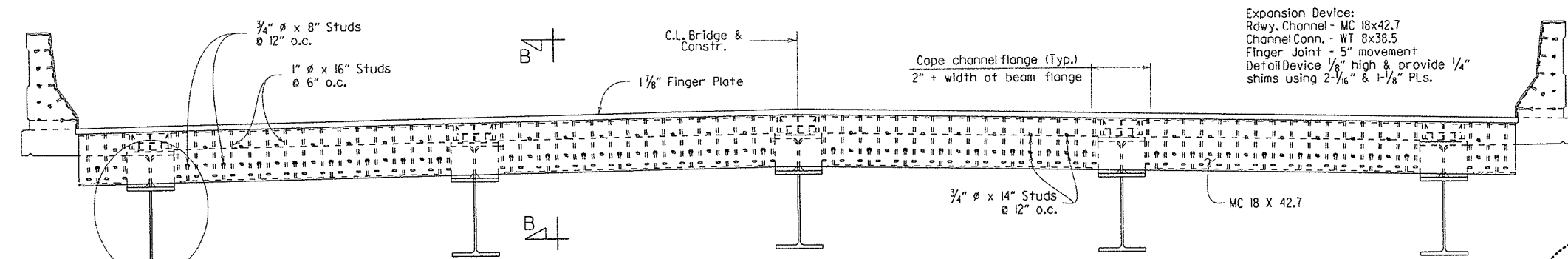
Bar positions and clearances shall be maintained by means of stays, ties, hangers or other approved devices sufficient in size and number to prevent displacement during construction. See Subsection 804.06.



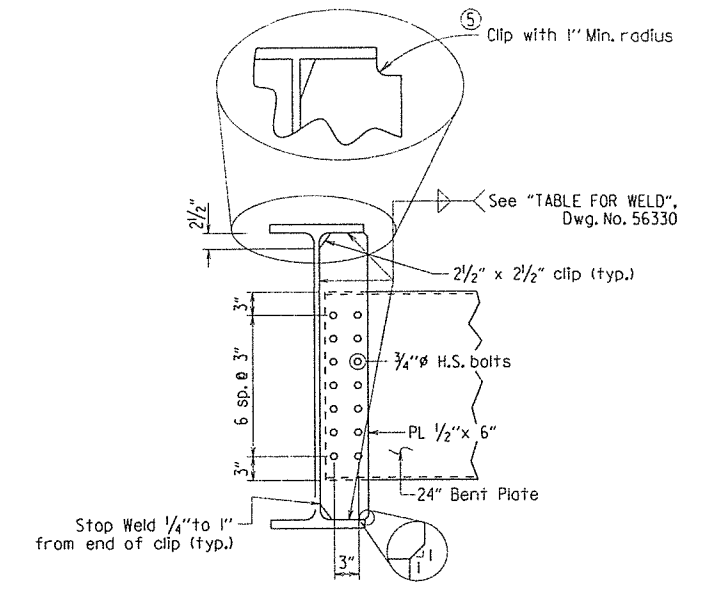
TYPICAL ROADWAY SECTION
 Scale: 1/2" = 1'-0"



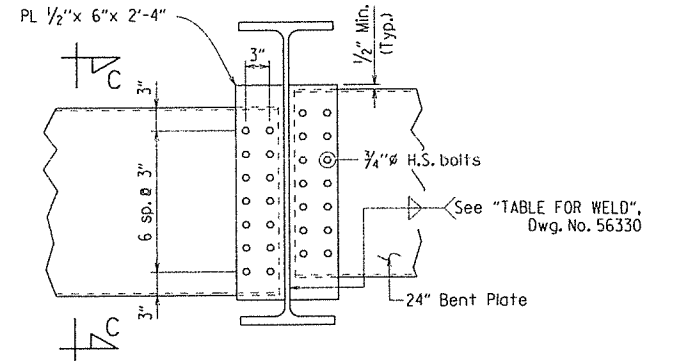
SECTION THRU JOINT AT BENT 8
 Looking Back
 Scale: 1/2" = 1'-0"



SECTION THRU JOINT AT BENT 6
 Looking Ahead
 Scale: 1/2" = 1'-0"



DETAIL X
 No Scale



DETAIL Y
 No Scale

⑤ If permanent steel bridge deck forms are used, the Fabricator shall clip plates as necessary to accommodate the deck form supports.

For "SECTION B-B" and "SECTION C-C", see Dwg. No. 56330.

For details of poured silicone joint, see Dwg. No. 56336.

For details of finger joint, see Dwg. No. 56335.

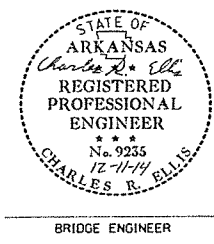
For Superstructure General Notes, See Dwg. No. 56334.

SHEET 1 OF 5
 DETAILS OF 140'-0" CONTINUOUS COMPOSITE W-BEAM UNIT

ROUTE SEC.
 ARKANSAS STATE HIGHWAY COMMISSION
 LITTLE ROCK, ARK.

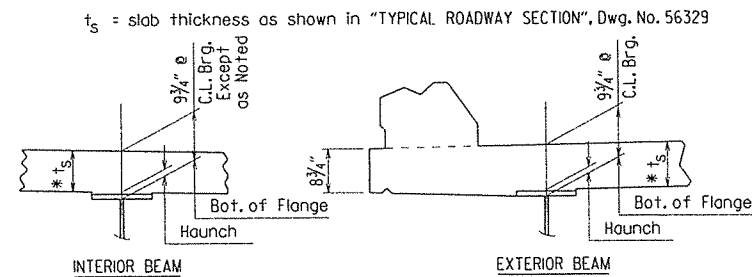
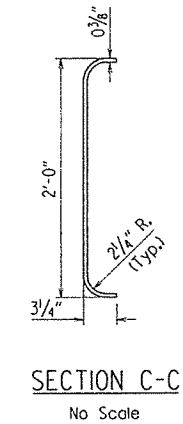
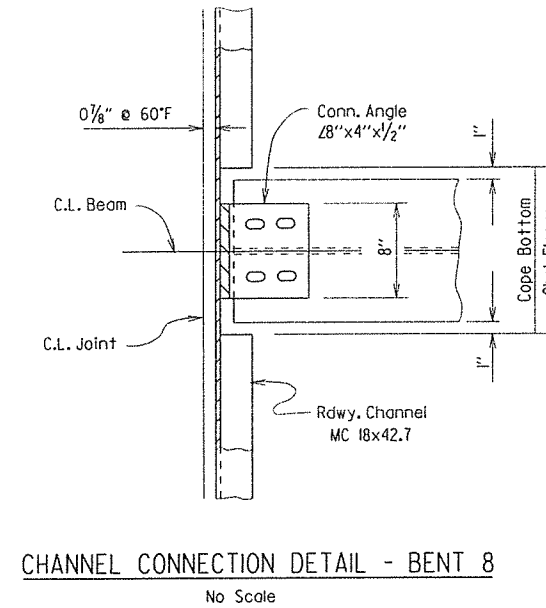
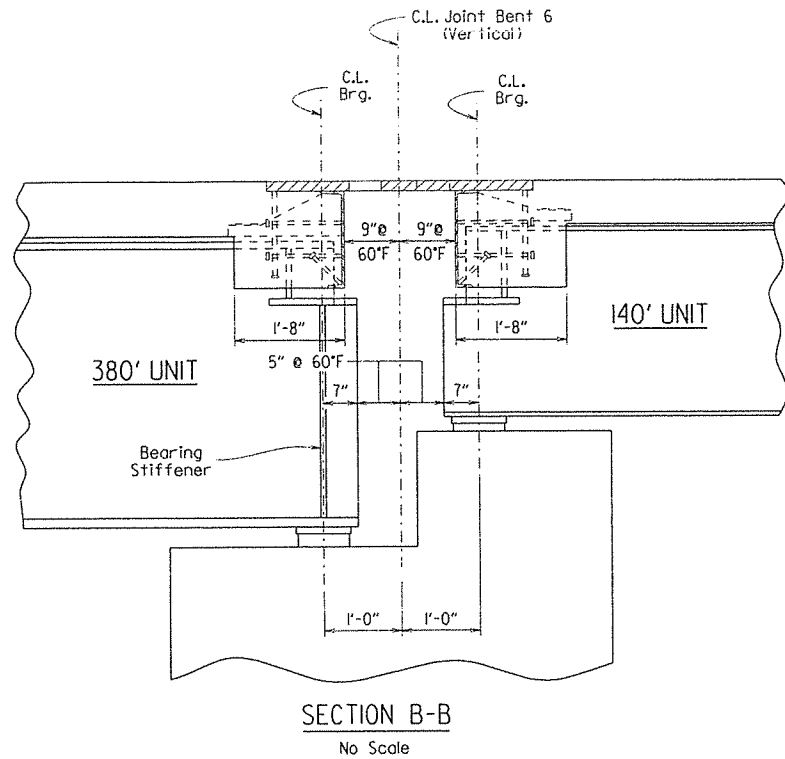
DRAWN BY: BHS DATE: 5/1/14 FILENAME: b061084_s3.dgn
 CHECKED BY: LJB DATE: 4/14/14 SCALE: AS SHOWN
 DESIGNED BY: LJB DATE: 4/14/14

BRIDGE NO. 07319 DRAWING NO. 56329



PRINT DATE: 12/5/2014

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|------------------------------|--------|--------------------|-----------|--------------|
| | | | | 6 | ARK. | | | |
| | | | | JOB NO. | 061084 | | 76 | 126 |
| | | | | 07319 - 140 FT. UNIT - 56330 | | | | |

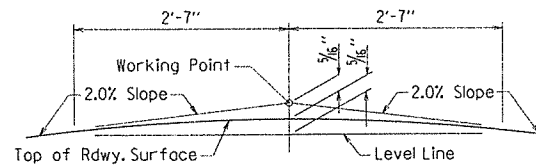


*Tolerance when removable deck forming is used is + 1/2", - 1/4". Haunch forming is required and shall be adjusted to maintain slab thickness tolerance.

ADJUSTMENT FOR SLAB THICKNESS TOLERANCE
No Scale

NOTES:
Haunch dimension may vary within the following limits to maintain the grade and slab thickness tolerance: Minimum occurs when top flange contacts bottom reinforcing steel; Maximum = top flange thickness plus 1 3/4". No increase in concrete and structural steel quantities will be made to maintain tolerances.

Tolerances shown are applicable only when removable deck forming is used. See Std. Dwg. No. 55005 for tolerances when permanent steel deck forms are used. Payment for concrete shall be based on removable deck forming.



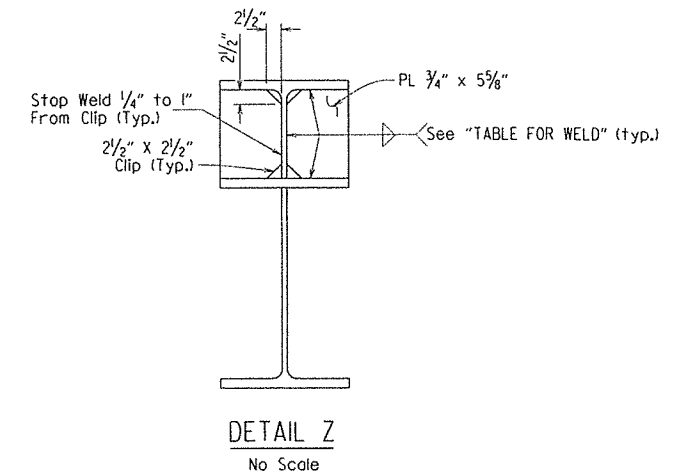
NOTE: Working Point matches Theoretical Roadway Grade.

ROUNDING DETAIL
No Scale

TABLE FOR WELD

| Material Thickness of Thicker Part Joined (Inches) | Minimum Size of Fillet Weld (Inches) | Single Pass Weld Must Be Used |
|--|--------------------------------------|-------------------------------|
| To 3/4" Inclusive | 1/4" | Must Be Used |
| Over 3/4" | 5/16" | Must Be Used |

NOTE: When a fillet weld size, as shown on the plans, is larger than the minimum, the first pass shall be that specified for minimum size of fillet weld.

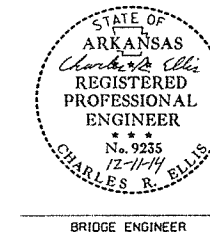


SHEET 2 OF 5
DETAILS OF 140'-0" CONTINUOUS COMPOSITE W-BEAM UNIT

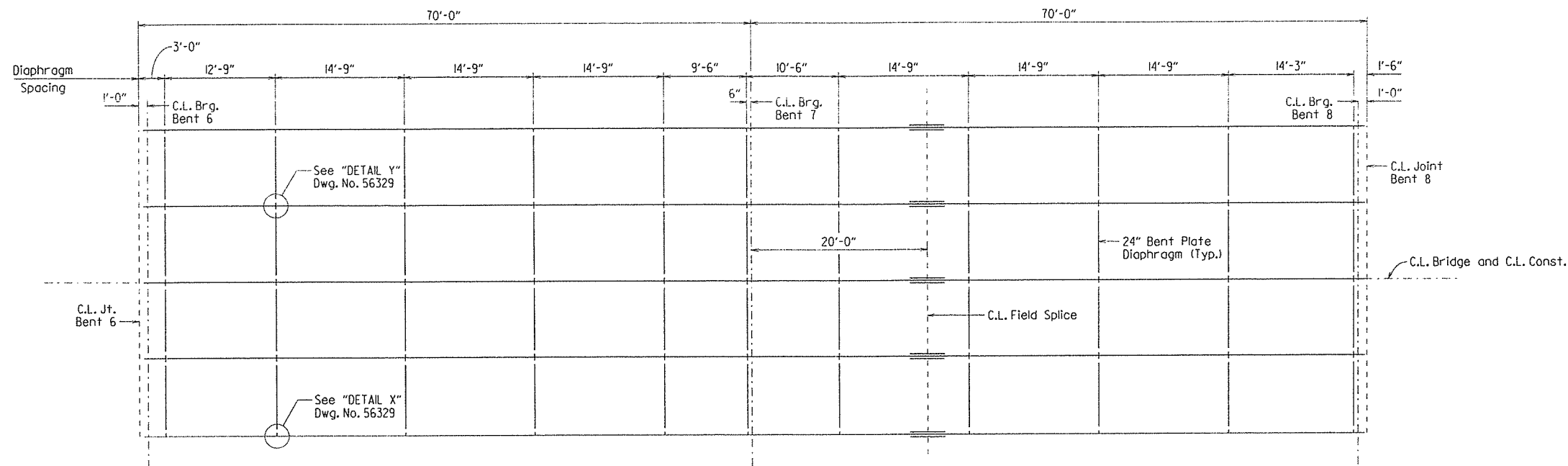
ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

DRAWN BY: BHS DATE: 5/1/14 FILENAME: b061084.s3.dgn
CHECKED BY: V.W.S. DATE: 12/10/14 SCALE: AS SHOWN
DESIGNED BY: LJB DATE: 4/1/14

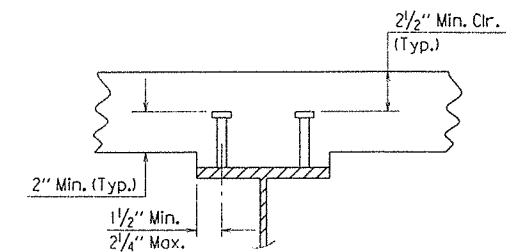
BRIDGE NO. 07319 DRAWING NO. 56330



| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|------------------------------|--------|--------------------|-----------|--------------|
| | | | | 6 | ARK. | | | |
| | | | | JOB NO. | 061084 | | 77 | 126 |
| | | | | 07319 - 140 FT. UNIT - 56331 | | | | |

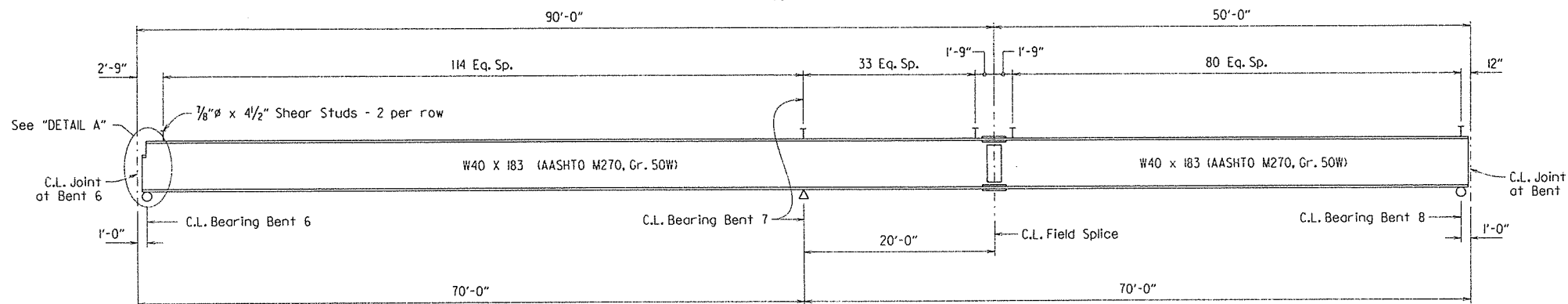


FRAMING PLAN
1/8" = 1'-0"



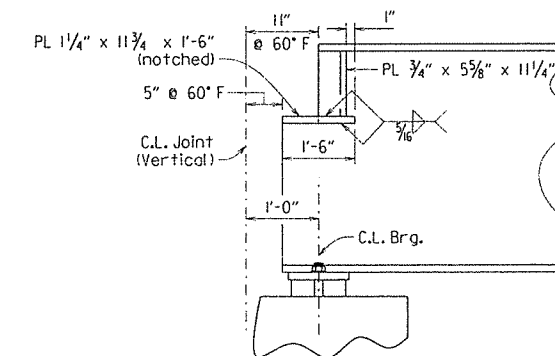
SHEAR CONNECTOR DETAILS
No Scale

Stud Shear Connectors shown shall be 3/8" ϕ x 4 1/2" long, granular flux filled, solid fluxed or equal, and automatically end welded to the girder flange in accordance with the recommendations of the Manufacturer. 3/4" ϕ studs may be used in place of the 3/8" ϕ studs shown, at the ratio of 1.361-3/4" ϕ studs in place of one 3/8" ϕ stud. 3/8" ϕ studs will be used as basis for measurement of structural steel in shear connectors. Maximum stud spacing = 24".



TYPICAL BEAM ELEVATION
No Scale

NOTE: Bolted Field Splices may be eliminated or shop welded splices substituted with the approval of the Engineer. Payment will be made on the basis of the plan quantities.

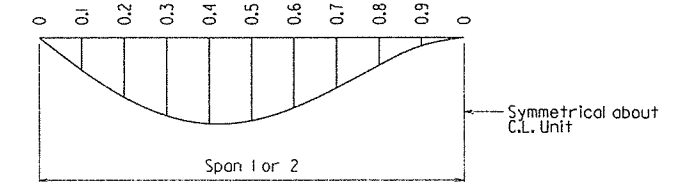


DETAIL A
No Scale

TABLE OF DEAD LOAD DEFLECTIONS (INCHES)

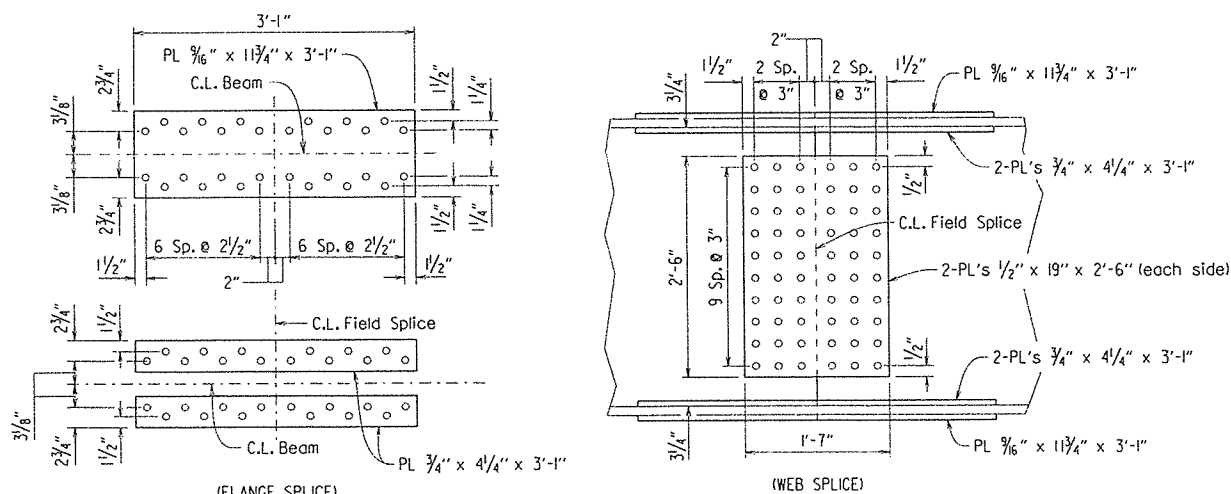
| Span of Deflection | Structural Steel | | Structural Steel + Slab | | Structural Steel + Slab + Parapet | |
|--------------------|------------------|-----------|-------------------------|-----------|-----------------------------------|-----------|
| | Ext. Beam | Int. Beam | Ext. Beam | Int. Beam | Ext. Beam | Int. Beam |
| 0 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 |
| 0.1 | 0.041 | 0.044 | 0.229 | 0.258 | 0.251 | 0.272 |
| 0.2 | 0.076 | 0.082 | 0.423 | 0.477 | 0.463 | 0.503 |
| 0.3 | 0.099 | 0.107 | 0.555 | 0.626 | 0.607 | 0.660 |
| 0.4 | 0.109 | 0.118 | 0.611 | 0.690 | 0.668 | 0.727 |
| 0.5 | 0.105 | 0.114 | 0.589 | 0.665 | 0.644 | 0.701 |
| 0.6 | 0.089 | 0.096 | 0.498 | 0.562 | 0.545 | 0.592 |
| 0.7 | 0.064 | 0.069 | 0.357 | 0.402 | 0.390 | 0.424 |
| 0.8 | 0.035 | 0.038 | 0.196 | 0.221 | 0.214 | 0.233 |
| 0.9 | 0.011 | 0.011 | 0.060 | 0.067 | 0.066 | 0.071 |
| 0 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 |

Symmetrical about C.L. Unit



DEAD LOAD DEFLECTION DIAGRAM
No Scale

NOTE: Camber for Dead Load Deflection plus Vertical curve +/- 1/4" tolerance. Deflections shown are along a chord from C.L. Bearing to C.L. Bearing. Vertical curve corrections not included.



DETAILS OF FIELD SPLICE
No Scale

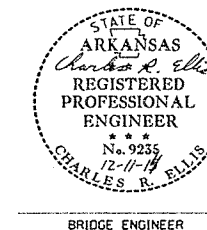
1. All Field Splice Bolts to be 7/8" ϕ H.S. Bolts.
2. All Field Splice plates to be AASHTO M270, Gr. 50W.
3. All holes for splice bolts to be 3/8" ϕ .

SHEET 3 OF 5
DETAILS OF 140'-0" CONTINUOUS
COMPOSITE W-BEAM UNIT

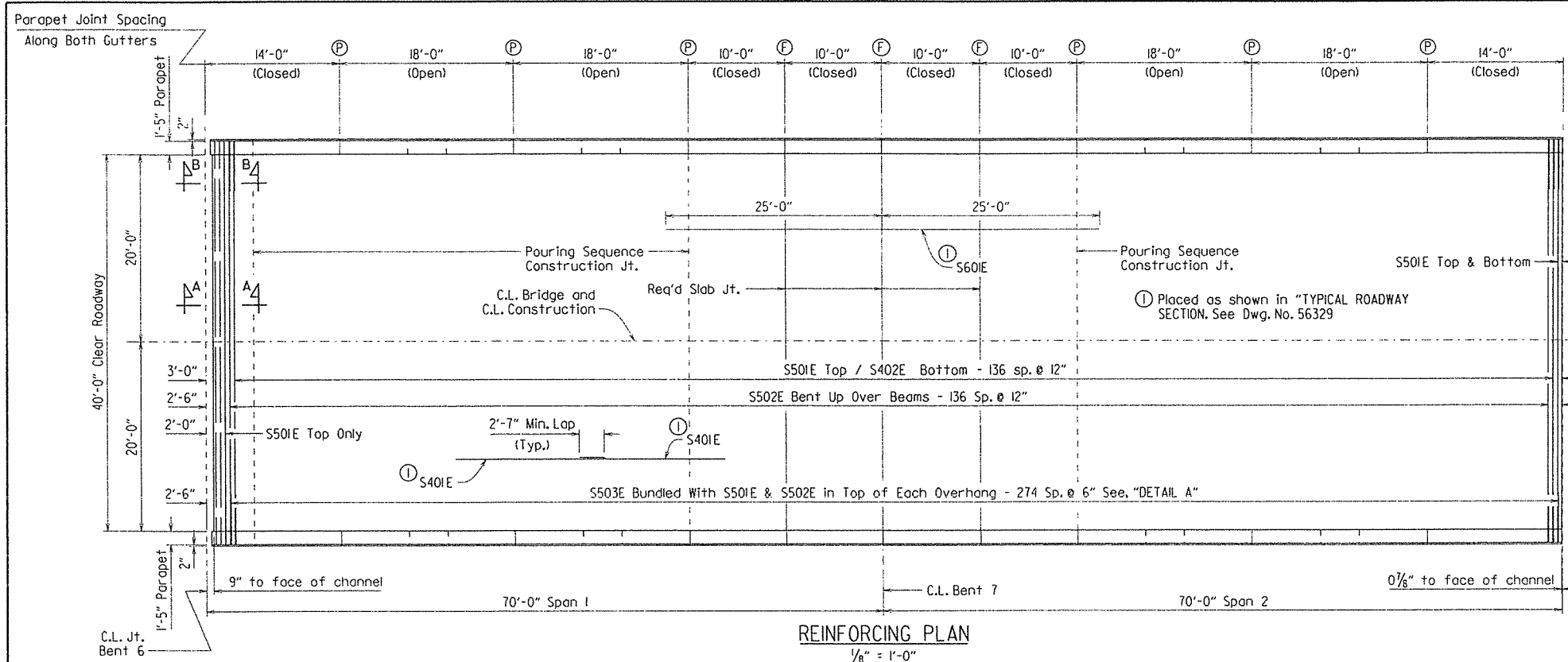
ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION

LITTLE ROCK, ARK.

DRAWN BY: BHS DATE: 4/29/14 FILENAME: b061084.s3.dgn
CHECKED BY: K.W.V. DATE: 12/01/14 SCALE: as shown
DESIGNED BY: L.J.B. DATE: 4/1/14
BRIDGE NO. 07319 DRAWING NO. 56331



BRIDGE ENGINEER



- Ⓐ C.L. Full-Depth Parapet Joint (1/4" to 1" max.) Stop 4" from top of slab.
- Ⓑ C.L. Partial-Depth Parapet Joint (1/4" to 1" max.) Stop 1'-2" from top of slab.

BAR LIST

| MARK | NO. REQ'D. | LENGTH | P.D. | BENDING DIAGRAMS |
|-------|------------|---------|--------|------------------|
| P401E | 496 | 5'-6" | 2" | |
| P402E | 64 | 4'-10" | 2" | |
| P403E | 14 | 13'-4" | Str. | |
| P404E | 56 | 17'-7" | Str. | |
| P405E | 56 | 9'-7" | Str. | |
| P406E | 14 | 13'-6" | Str. | |
| P407E | 48 | 5'-0" | Str. | |
| P501E | 496 | 4'-10" | 3 3/4" | |
| S401E | 484 | 36'-8" | Str. | |
| S402E | 137 | 42'-10" | Str. | |
| S501E | 140 | 42'-10" | Str. | |
| S502E | 137 | 43'-8" | 3" | |
| S503E | 550 | 5'-4" | Str. | |
| S504E | 8 | 8'-0" | Str. | |
| S505E | 20 | 8'-7" | Str. | |
| S506E | 4 | 2'-11" | Str. | |
| S507E | 10 | 1'-8" | Str. | |
| S601E | 44 | 50'-0" | Str. | |

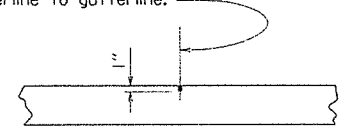
③ 1/2" Over tolerance
No Under tolerance
All bars with an "E" suffix shall be Epoxy Coated.

Unless otherwise noted:
Min. Lap for #4 Epoxy Coated bars = 2'-7"
Min. Lap for #5 Epoxy Coated bars = 3'-3"
Min. Lap for #6 Epoxy Coated bars = 3'-10"

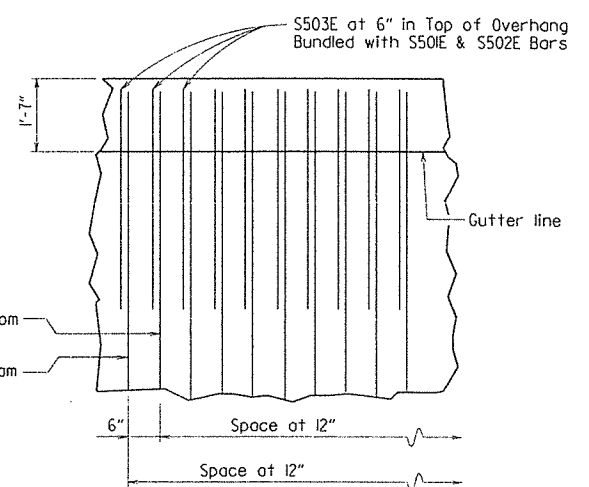
Pours with the same number may be placed simultaneously or separately. All pours (1) must be placed before pour (2) can be placed. A minimum of 48 hours shall elapse between the end of a pour and the start of the next pour. A minimum of 72 hours shall elapse between the end of a pour and the start of an adjacent pour. Any railing pours made before the entire slab unit has been placed must be approved by the Engineer. The Contractor must obtain approval from the Engineer for any deviations from the pouring sequences shown.

② After all incremental pours on both Units adjacent to Finger Joint are complete, closure pours on each side of finger joint shall be poured. A minimum of 48 hours shall elapse between the last incremental pour and the closure pour.

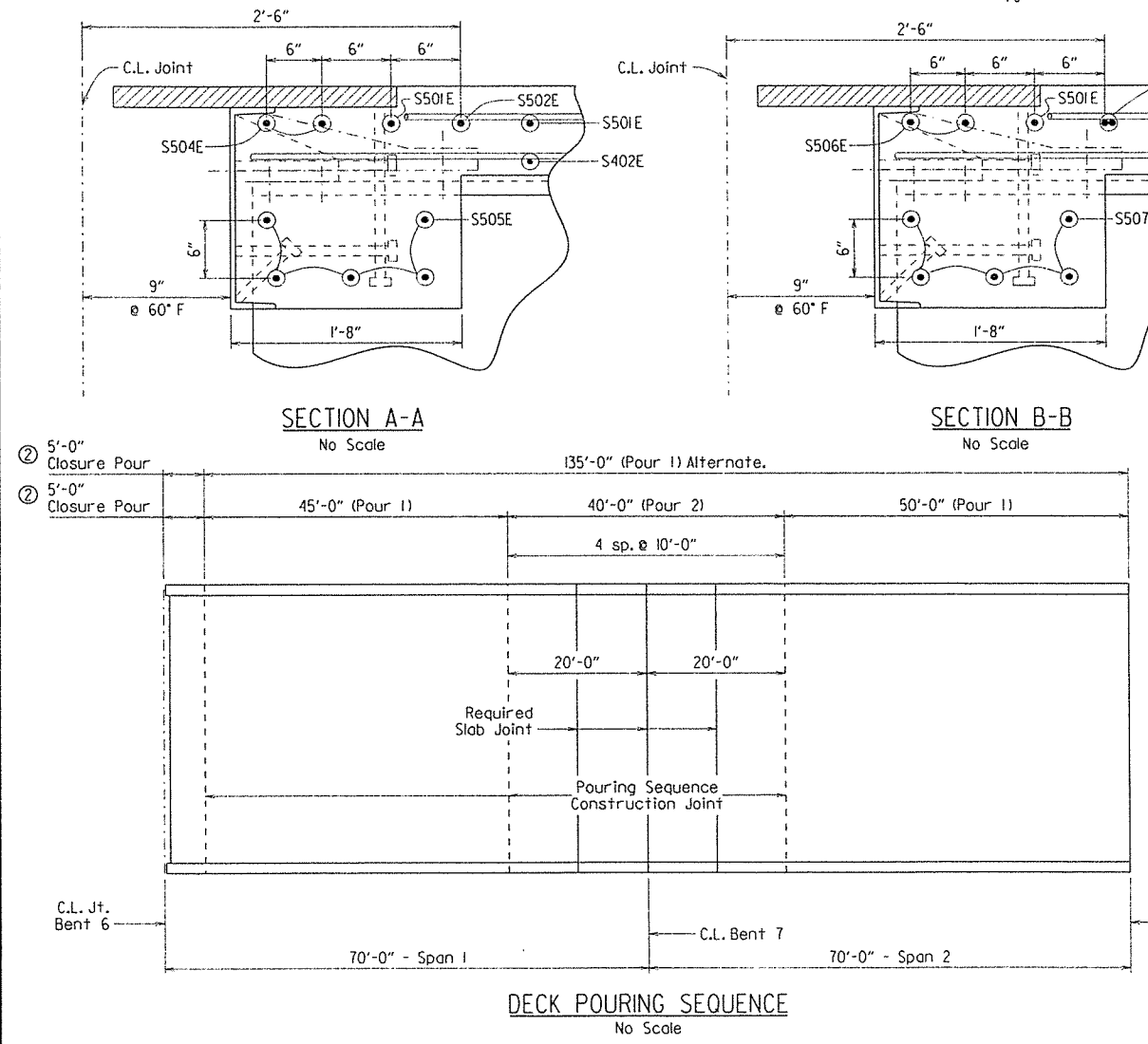
1/2" x 1" Type 3 or 4 Joint Sealer. See Subsections 501.02(h) and 501.05(j). Backer rod filler will not be required. Joint Sealer shall be measured and paid for as Class S (AE) Concrete-Bridge. Slab joints shall extend to the outside edge of the deck slab. Slab joints shall be installed before the parapet rail is poured. If slab joints are to be sawed, they shall be sawed as soon as the concrete has sufficiently set to allow sawing of the joint without damage to the slab. Slab joints shall be placed at all pouring sequence construction joints and required slab joint locations. Slab joints shall align with parapet open joints except at the 5'-0" closure pour at finger joint. The joint sealer shall extend across the deck from gutterline to gutterline.



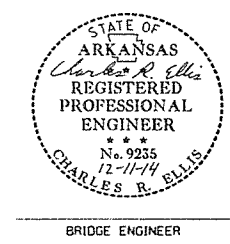
SLAB JOINT DETAIL
No Scale



DETAIL A
No Scale



DECK POURING SEQUENCE
No Scale



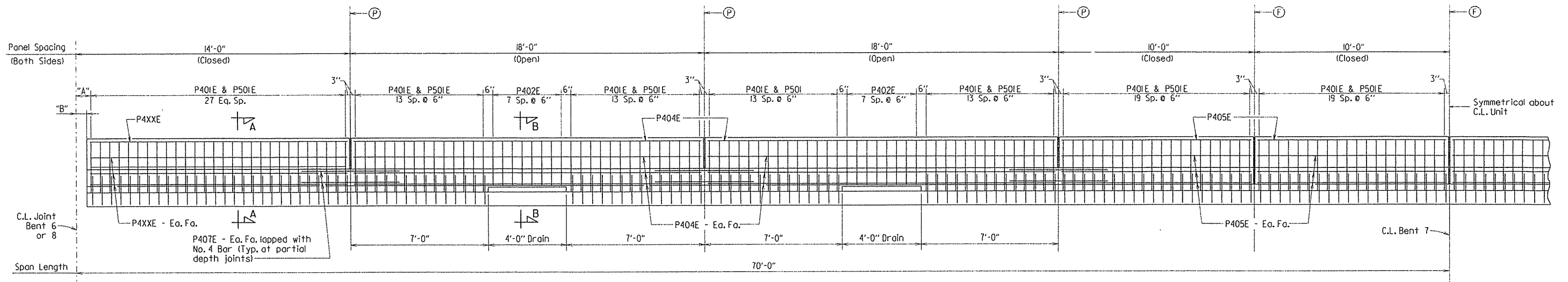
SHEET 4 OF 5
DETAILS OF 140'-0" CONTINUOUS COMPOSITE W-BEAM UNIT
ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.
DRAWN BY: BHS DATE: 4/29/14 FILENAME: b061084_s3.dgn
CHECKED BY: LJB DATE: 4/14/14 SCALE: AS SHOWN
DESIGNED BY: LJB DATE: 4/14/14
BRIDGE NO. 07319 DRAWING NO. 56332

PRINT DATE:

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|------------------------------|--------|--------------------|-----------|--------------|
| | | | | 6 | ARK. | | | |
| | | | | JOB NO. | 061084 | | 7a | 126 |
| | | | | 07319 - 140 FT. UNIT - 56333 | | | | |

(F) C.L. Full-Depth Parapet Joint (1/4" to 1" max.) as shown in "REINFORCING PLAN", Dwg. No. 56332. Stop 4" from top of slab.

(P) C.L. Partial-Depth Parapet Joint (1/4" to 1" max.) as shown in "REINFORCING PLAN", Dwg. No. 56332. Stop 1'-2" from top of slab.

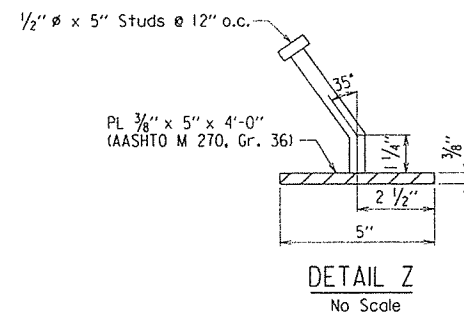
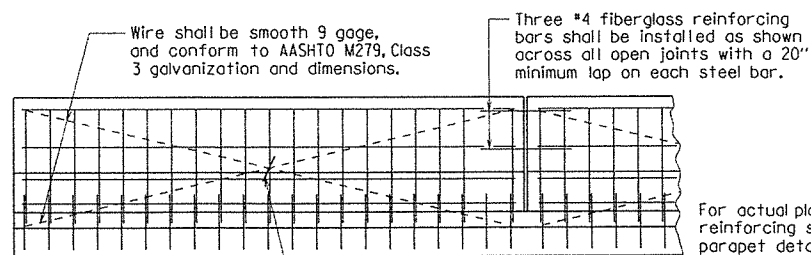
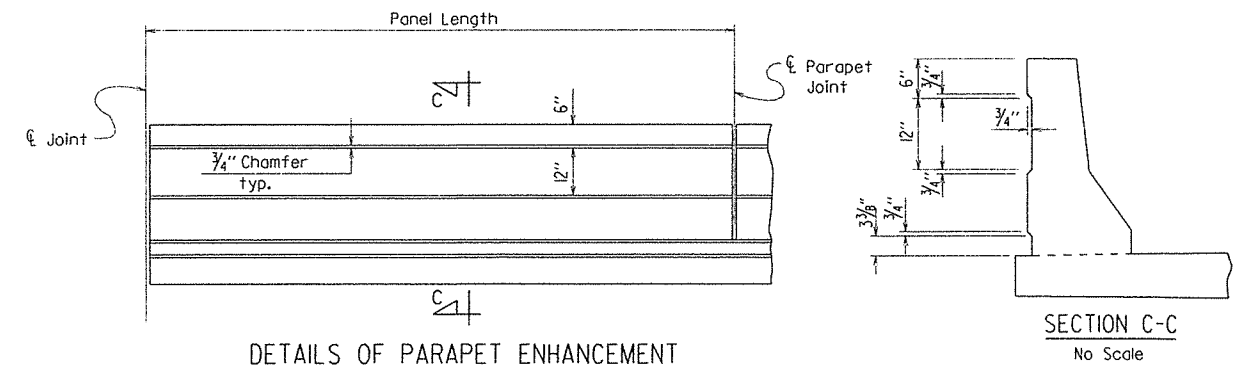
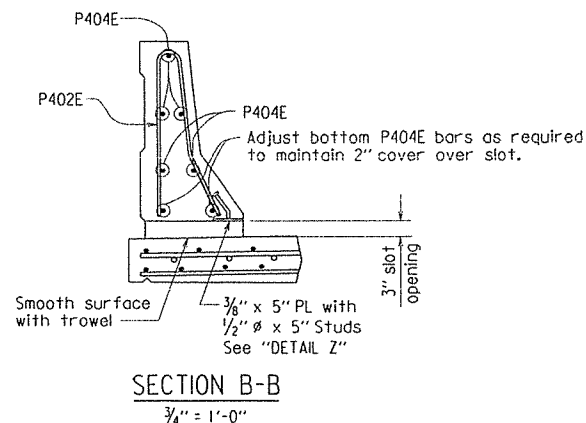
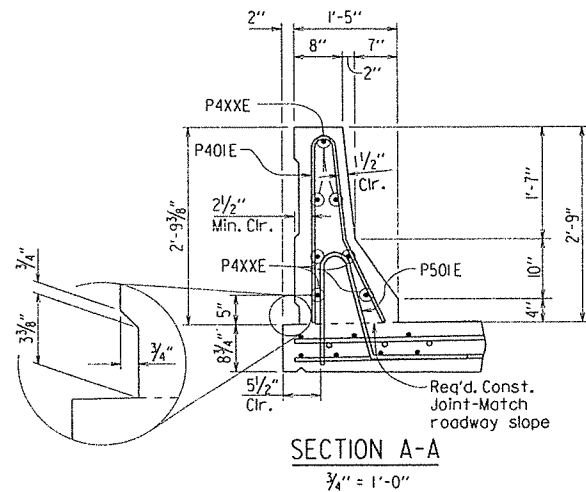


PARAPET RAIL REINFORCING
3/8" = 1'-0"

TABLE OF VARIABLES

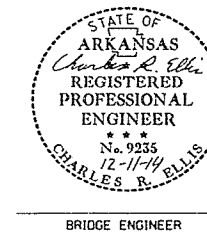
| Panel Length | Panel Type | Span | "A" | "B" | "P4XXE" |
|--------------|------------|-------|--------|--------|---------|
| 14'-0" | Closed | 1 | 5 1/2" | 2 1/2" | P403E |
| 14'-0" | Closed | 2 | 3 3/8" | 0 7/8" | P406E |
| 10'-0" | Closed | 1 & 2 | - | - | P405E |
| 18'-0" | Open | 1 & 2 | - | - | P404E |

For location of panels, see "REINFORCING PLAN" Dwg. No. 56332.



NOTE:
The surfaces of the 3/8" plates which will not be in contact with concrete shall be painted with aluminum epoxy paint in accordance with Section 638, or as approved by the Engineer. Only one coat is required and shall be applied in the fabricator's shop. Painting will not be paid for directly, but will be considered subsidiary to "Structural Steel in Beam Spans (M270, Gr. 50W)."

Parapet studs shall be 5" long., granular flux filled, solid fluxed or equal, and automatically end welded to the plate. Studs and plates shall meet the requirements of Section 807 and shall be measured and paid for as "Structural Steel in Beam Spans (M270, Gr. 50W)."



SHEET 5 OF 5
DETAILS OF 140'-0" CONTINUOUS
COMPOSITE W-BEAM UNIT
ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.
DRAWN BY: BHS DATE: 05/06/14 FILENAME: b061084_s3.dgn
CHECKED BY: KMY DATE: 12/10/14 SCALE: AS SHOWN
DESIGNED BY: LJB DATE: 4/14
BRIDGE NO. 07319 DRAWING NO. 56333

GENERAL NOTES

CONSTRUCTION SPECIFICATIONS: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction (2014 Edition) with applicable Supplemental Specifications and Special Provisions.

DESIGN SPECIFICATIONS: AASHTO LRFD Bridge Design Specifications 6th Edition (2012), with 2013 Interims.

LIVE LOADING: HL-93

MATERIALS AND STRENGTHS:

Class (S/AE) Concrete $f'c = 4,000$ psi
 Reinforcing Steel (Grade 60 AASHTO M31 or M322, Type A) $f_y = 60,000$ psi
 Structural Steel (AASHTO M 270, Gr. 50W) $f_y = 50,000$ psi
 Structural Steel (AASHTO M 270, Gr. 36) $f_y = 36,000$ psi

STRUCTURAL STEEL:

All Structural Steel shall be AASHTO M270, Gr. 50W unless otherwise noted. All structural steel shall be paid for as "Structural Steel in Plate Girder Spans (M270, Gr. 50W)" or "Structural Steel in Beam Spans (M270, Gr. 50W)". Structural Steel completely embedded in concrete may be AASHTO M270, Gr. 36 or Gr 50. All exposed surfaces shall be cleaned in accordance with Subsection 807.84 (e) unless noted otherwise.

Requests for substitution of structural steel shapes shown with shapes of greater size must be submitted by the Contractor to the Engineer for approval. Steels of equal or greater strengths will be accepted only when shown on the approved shop drawings. Payment will be based on the basis of shapes and materials shown in the plans, and no additional compensation will be made for any adjustments due to substitutions.

Beams and Girders, including all field splice plates, are considered main load carrying members and shall meet the Longitudinal Charpy V-Notch Test specified in Subsection 807.05. This work and material will not be paid for directly, but shall be considered subsidiary to the item "Structural Steel in Plate Girder Spans (M270, Gr. 50W)" or "Structural Steel in Beam Spans (M270, Gr. 50W)".

Steel plates for main members shall be cut and fabricated so that the primary direction of rolling is parallel to the direction of the main tensile and/or compressive stresses.

Drawings show general features of design only. Shop drawings shall be made in accordance with Subsection 807.04, submitted and approval secured before fabrication is begun. Girder webs may be made by shop splicing with minimum lengths of 25'-0" for sections. Flange plates longer than 50'-0" may be made by shop splicing with minimum lengths of 25'-0" for sections. Material specifications and location of shop-welded splices, if any, shall be shown on the shop drawings. No additional payment for welds for these splices will be made.

All stud shear connectors shall be granular flux filled, solid fluxed, or equal and shall be automatically end welded in accordance with the recommendations of the manufacturer.

All Girders and Beams shall be blocked in their true position in the shop as specified in Subsection 807.54(b)(2). The camber, length of sections, distance between bearings, and opening of joints shall be measured with the beams or girders in their true position and this information shall become part of the permanent record of this job. Match marks shall be placed on the component parts in this assembly and shown on the erection diagram. All beam or girder dimensions are based on a temperature of 60°F. A tolerance of $\pm 1/4$ " is allowed for camber.

Field connections shall be bolted with high-strength bolts. Bolts shall be $3/4$ " diameter, except as noted, and open holes shall be $1/8$ ". Unless noted otherwise, holes for $3/4$ " diameter bolts may be $5/8$ " diameter if a washer is supplied for use under both the nut and head of the bolt. Bolt spacing shall be $2 1/2$ " for $3/4$ " diameter bolts unless otherwise noted. For Field Splices, bolts shall be $1/8$ " diameter bolts unless otherwise noted. Open holes shall be $1/8$ " unless noted otherwise. Bolt spacing shall be 3" for $1/8$ " diameter bolts unless otherwise noted. Bolts shall be placed with heads on the outside face of the exterior beam or girder web and on the bottom of the beam or girder flanges.

All welding that is to be done during fabrication of structural steel, including temporary welds, shall be detailed on the shop drawings and submitted for approval. If additional welds are required, whether permanent or temporary, a formal request with detailed drawings shall be submitted to the Engineer for approval; however, additional welds used for attaching falsework support devices or screed rail supports to the structural steel that do not exceed the limitations of Subsection 802.13 will not require approval prior to construction. All welding shall conform to Subsection 807.26.

Groove welds in main plate girder members shall be Quality Control (Q.C.) tested by nondestructive testing, as required by the Standard Specifications. Fillet welds at flange to web plate shall be Q.C. tested by the magnetic particle method. All Quality Control (Q.C.) testing is at the contractor's expense.

K-Frames and diaphragms shall be installed as girders and beams are erected. All bolts in K-Frames diaphragms, and field splices shall be installed and tightened in accordance with Subsection 807.71.

All Bearings shall be seated in accordance with Subsection 808.08. This work and material will not be paid for directly but will be considered subsidiary to the item "Structural Steel in Plate Girder Spans (M270, Gr. 50W)" or "Structural Steel in Beam Spans (M270, Gr. 50W)".

REINFORCING STEEL:

All reinforcing steel shall be Grade 60 (yield strength = 60,000 psi) conforming to AASHTO M31 or M322, Type A, with mill test reports. The reinforcing steel shall be accurately located in the forms and firmly held in place by steel wire supports, sufficient in number and size to prevent displacement during the course of construction. The wire supports will not be paid for directly, but will be considered subsidiary to the item of "Epoxy Coated Reinforcing Steel (Grade 60)".

CONCRETE:

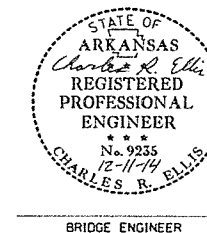
All concrete shall be Class (S/AE) with a minimum 28 day compressive strength $f'c = 4,000$ psi. Concrete shall be poured in the dry and all exposed corners are to be chamfered $3/4$ " unless otherwise noted.

Concrete in bridge superstructure shall be placed, consolidated, and screeded off for the entire pour before any concrete has taken its initial set. This may require the use of a retarding agent.

The concrete deck shall be given a Tine Finish in accordance with Subsection 802.19 for Class 5, Tined Bridge Roadway Surface Finish. Movement of the finishing machine across new concrete shall be on planks placed on the surface and shall be prohibited for 72 hours after finishing the pour. Sufficient concrete must be placed ahead of the strike-off to fully load the beam or girder. If a longitudinal strike-off is used, a vertical camber adjustment must be made in the strike-off to account for the future dead load deflection due to the parapet railing.

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|---------------------|-------------------------------|--------------------|-----------|--------------|
| | | | | 6 | ARK. | | | |
| | | | | JOB NO. | | 061084 | 80 | 120 |
| | | | | (1) | 07319 - GENERAL NOTES - 56334 | | | |

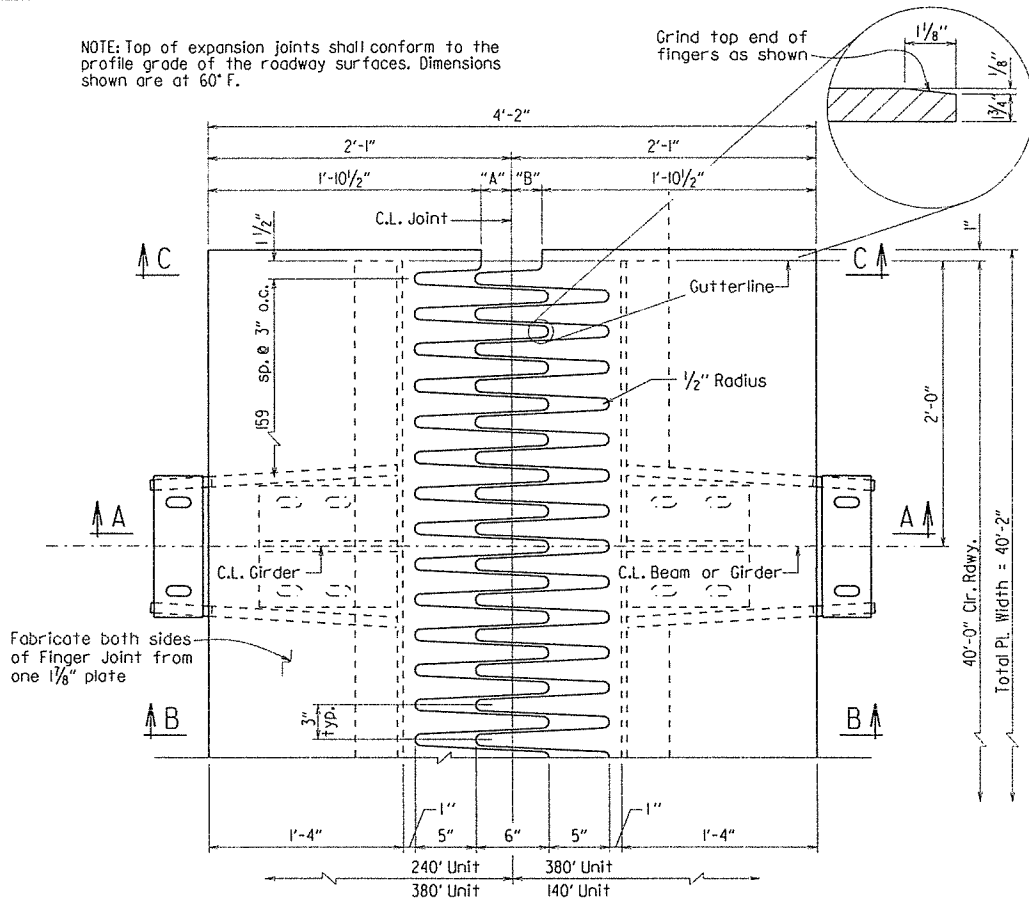
PRINT DATE: 12/5/2014



SUPERSTRUCTURE GENERAL NOTES
 ROUTE _____ SEC. _____
 ARKANSAS STATE HIGHWAY COMMISSION
 LITTLE ROCK, ARK.
 DRAWN BY: BHS DATE: 05/27/14 FILENAME: b061084_gn.dgn
 CHECKED BY: KW DATE: 12/01/14 SCALE: No Scale
 DESIGNED BY: LDB DATE: 11/17
 BRIDGE NO. 07319 DRAWING NO. 56334

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
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| | | | | 6 | ARK. | | | |
| | | | | JOB NO. | 061084 | | 51 | 120 |
| | | | | 07319 - FINGER JOINT - 56335 | | | | |

NOTE: Top of expansion joints shall conform to the profile grade of the roadway surfaces. Dimensions shown are at 60°F.



EXPANSION PLATE DETAIL
1 1/2" = 1'-0"

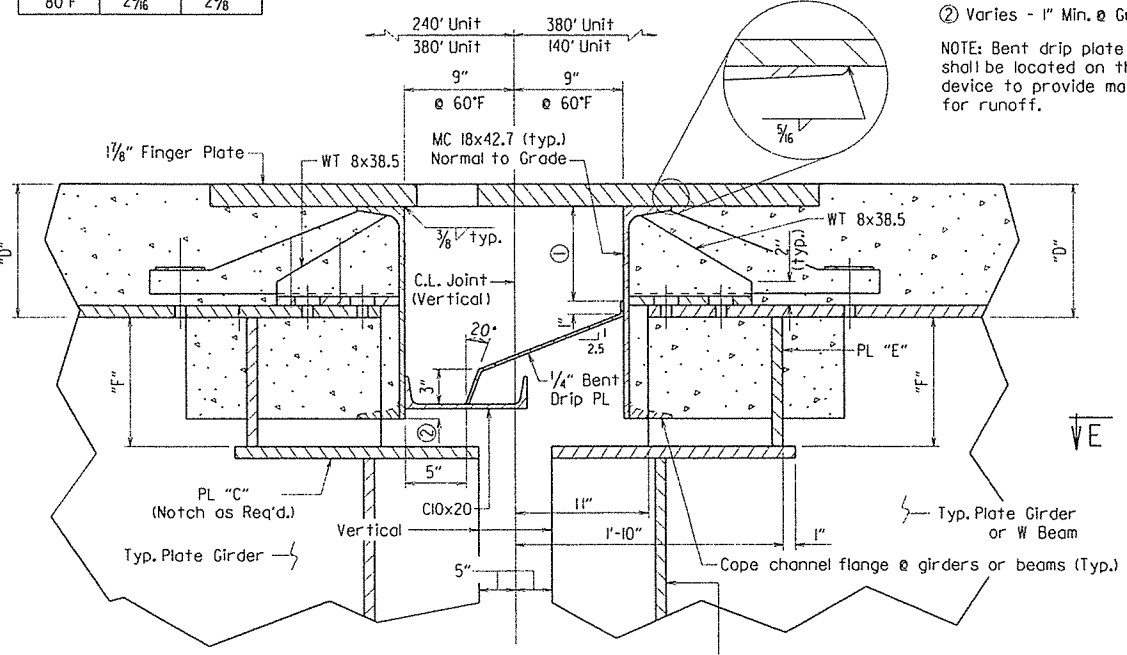
| | | |
|--------|-----------|-----------|
| Bent 3 | 240' Unit | 380' Unit |
| Temp. | "A" | "B" |
| 40°F | 2 1/8" | 2 1/8" |
| 60°F | 2 1/2" | 2 1/2" |
| 80°F | 2 5/8" | 2 3/8" |

| | | |
|--------|-----------|-----------|
| Bent 6 | 380' Unit | 140' Unit |
| Temp. | "A" | "B" |
| 40°F | 2 3/8" | 2 5/8" |
| 60°F | 2 1/2" | 2 1/2" |
| 80°F | 2 7/8" | 2 3/8" |

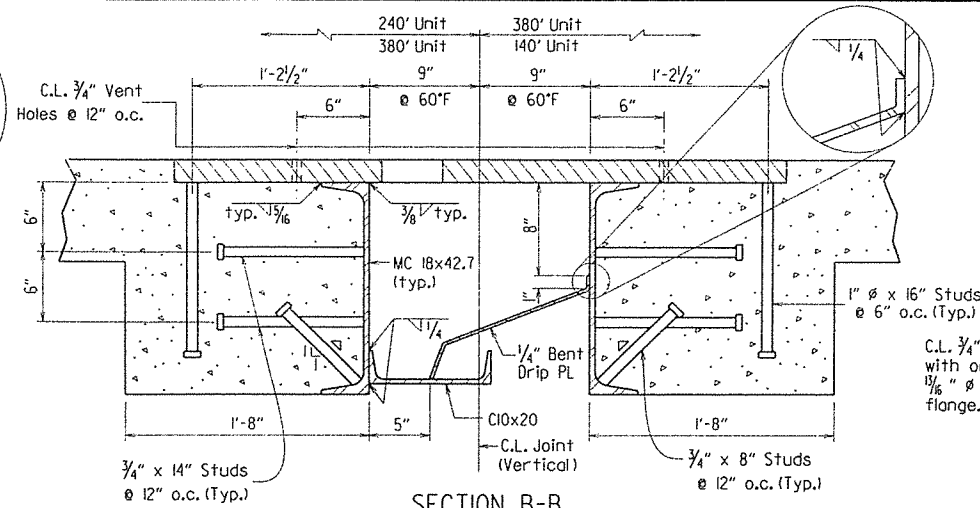
| Span | PL "C" | "D" | PL "E" | "F" |
|---------------|--------------------------|--------|---------------|---------|
| 240' PL. Gdr. | 1" x 16" x 1'-6" | 10" | 1" x 7 3/4" | 11" |
| 380' Pl. Gdr. | 1 1/2" x 16" x 1'-6" | 10" | 1" x 7 3/4" | 11" |
| 140' W-Beam | 1 1/4" x 11 3/4" x 1'-6" | 9 3/4" | 3/4" x 5 5/8" | 11 1/4" |

- ① Varies - 3" @ C.L. Bridge
- ② Varies - 1" Min. @ Gutterline

NOTE: Bent drip plate and channel shall be located on the expansion device to provide maximum slope for runoff.

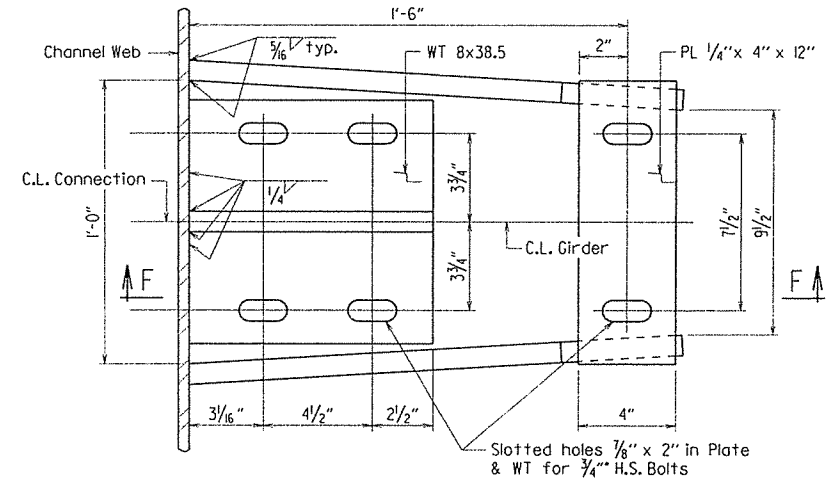


SECTION A-A
1 1/2" = 1'-0"



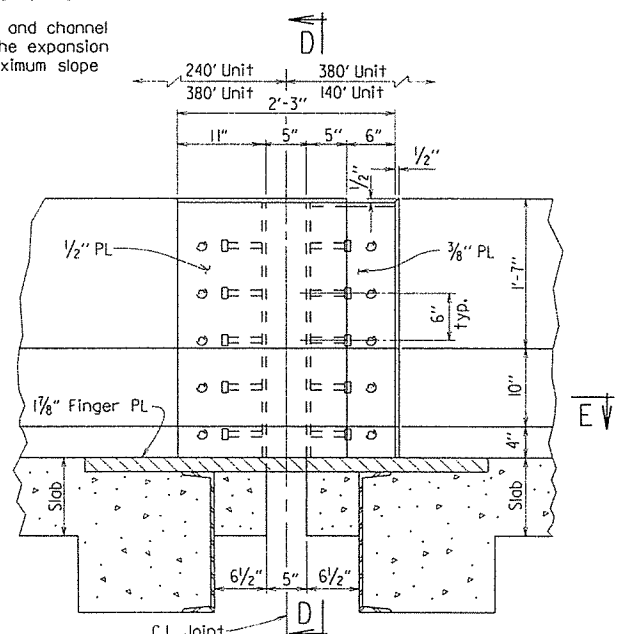
SECTION B-B
1 1/2" = 1'-0"

NOTE: The Studs shown shall be granular flux filled, solid fluxed, or equal, and automatically end welded to the channel in accordance with the recommendations of the manufacturer.

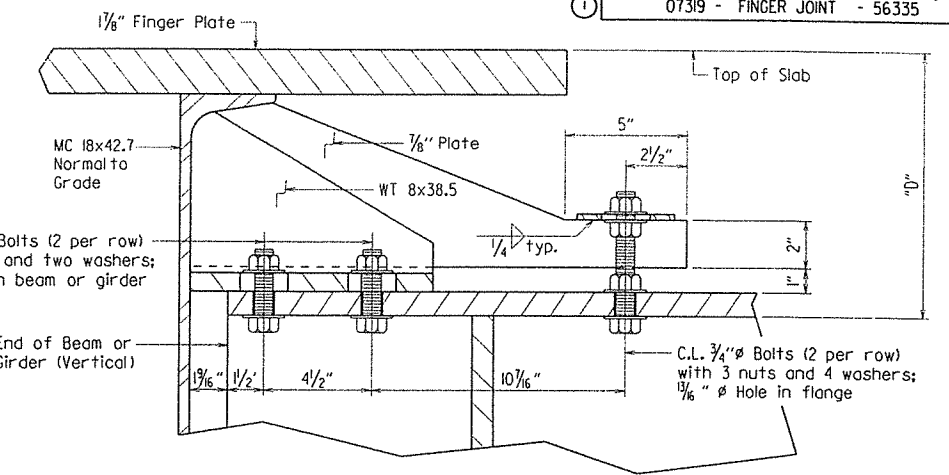


PLAN OF CONNECTION TO GIRDER
3" = 1'-0"

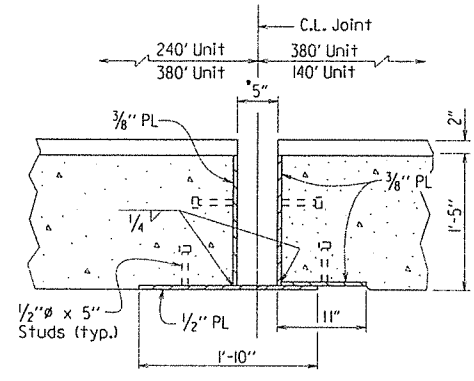
Detail device 1/8" high and provide 1/4" shims for WT using 1-1/8" PL and 2-1/8" PL's.



SECTION C-C
1" = 1'-0"



SECTION F-F
3" = 1'-0"



SECTION E-E
1" = 1'-0"

The 1/2" studs shall be granular flux filled, solid fluxed, or equal and automatically end welded to the PL's in accordance with the recommendations of the manufacturer.

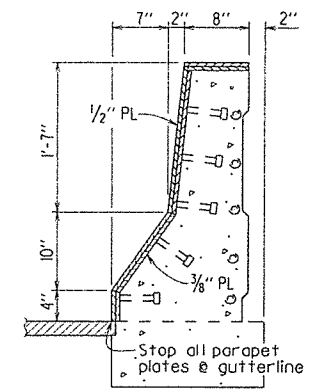
NOTES:
The finger joint shall be set and adjusted for grade before closure pours are made.

Concrete shall be hand packed under finger plates.

The temperature used to set the joint opening shall be the approximate average air temperature during the 24 hour period immediately before the bolts are tightened. The Engineer shall establish the temperature. Interpolation of the table may be necessary.

All structural steel in Finger Joints, except parapet slider plates, shall be AASHTO M270, Gr. 50W. Parapet slider plates shall be AASHTO M270, Gr. 36. Surfaces of the parapet slider plates which will not be in contact with the concrete shall be cleaned and painted in accordance with Section 638. Only one coat is required and shall be applied in the shop. All structural steel shall be paid for as "Structural Steel in Plate Girder Spans (M270, Gr. 50W), except as noted, which price shall include painting.

For Drain Details, See Dwg. Nos. 56315 and 56321.



SECTION D-D
1" = 1'-0"

Concrete shall be hand packed under parapet slider plates.

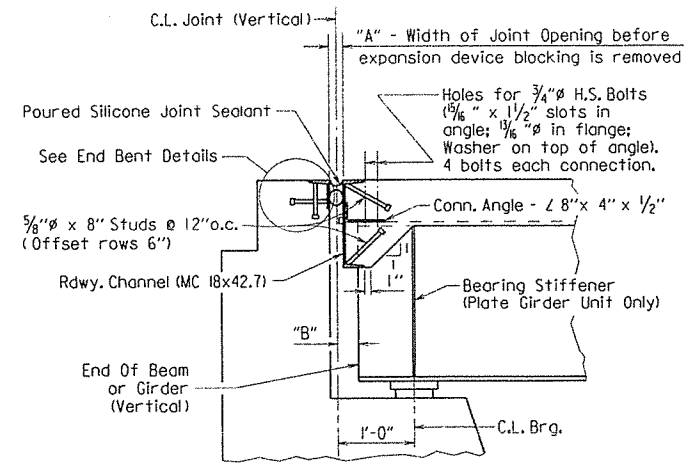


DETAILS OF FINGER JOINTS
ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

DRAWN BY: BHS DATE: 5/15/14 FILENAME: b061084_1t.dgn
CHECKED BY: KMY DATE: 12/10/14 SCALE: as shown
DESIGNED BY: KMY DATE: 11/15/14
BRIDGE NO. 07319 DRAWING NO. 56335

PRINT DATE: 12/15/2014

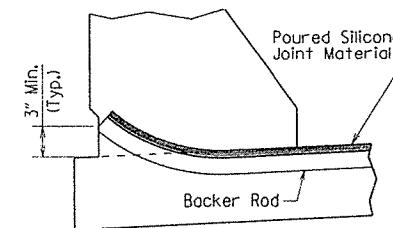
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| | | | | 6 | ARK. | | | |
| | | | | JOB NO. | | 061084 | 82 | 120 |
| | | | | ① 07319 - SILICONE JOINT - 56336 | | | | |



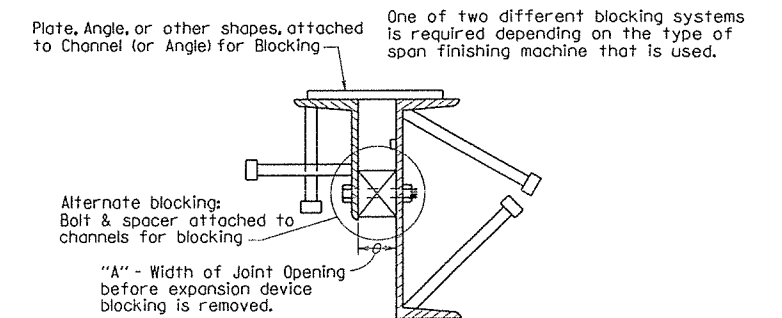
SECTION THRU JOINT AT END BENTS
No Scale

NOTE: Concrete shall be hand packed under the joint armor in the backwall and in the span.

- ① Installation is limited to 40° F Min. and 80° F max. See Table for installation temperatures other than 60° F
- ② Silicone Joint materials and installation shall be in accordance with Subsection 809.03(c).



DETAIL OF POURED SILICONE JOINT AT GUTTERS
No Scale



DETAILS FOR BLOCKING EXPANSION JOINT DEVICE
No Scale

EXPANSION DEVICE INSTALLATION AT END BENTS:

The Contractor may elect to install the expansion device using one of the following two alternatives.

- 1) The concrete span pour adjacent to the expansion device shall be placed before the end bent backwall concrete is placed. The joint assembly shall be installed on the beams or girders, adjusted for grade, and the bolts fully tightened prior to placing the adjacent span concrete pour. Immediately prior to pouring the backwall concrete supporting the expansion device, the blocking shall be removed, the joint opening shall be adjusted for temperature, and the backwall constructed.
- 2) No portion of the backwall shall be poured before beams or girders are in place. The portion of the backwall above the optional construction joint shall not be placed until the adjacent deck pour has been made. The expansion device shall be installed and adjusted for grade. All connection bolts shall be fully tightened prior to placing the deck concrete adjacent to the bent. Immediately prior to pouring the remainder of the backwall concrete, the blocking shall be removed, the joint opening shall be adjusted for temperature, and the remainder of the backwall constructed.

SILICONE JOINT DATA

| BENT | "A" Width Perpendicular to Joint at 24 Hour Average Temperature* Of: | | | "B" Perpendicular to Joint at 60° F | "D" | Bumper Plate Size |
|------|--|--------|--------|-------------------------------------|-----|-------------------|
| | 40° F | 60° F | 80° F | | | |
| 1 | 1 1/8" | 1 3/4" | 1 5/8" | 2" +/- | 4" | 1" x 3/4" |
| 8 | 1 7/8" | 1 3/4" | 1 5/8" | 2" +/- | 4" | 1" x 3/4" |

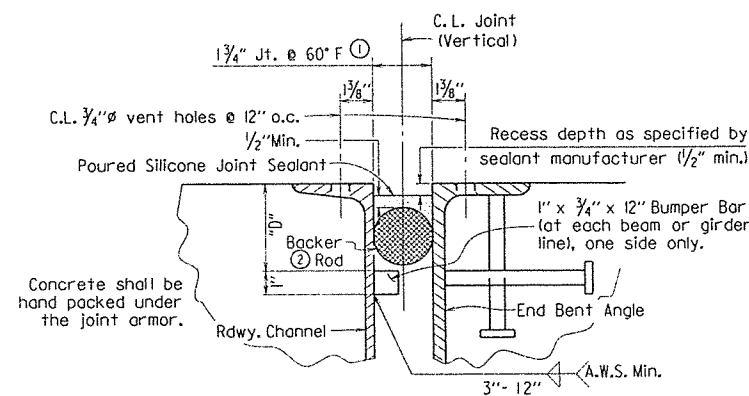
* The temperature used to set the joint opening shall be the approximate average air temperature during the 24 hour period immediately before the bolts are tightened. The Engineer shall establish the temperature. Interpolation of the table may be necessary.

NOTES: The temperature limitations recommended by the sealant manufacturer shall be observed. The sealant shall be installed only when the average 24 hour temperature is between 40° and 80° F.

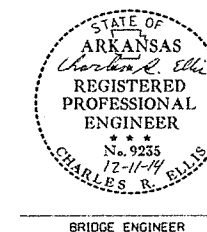
Use an appropriately sized backer rod at the depth shown in the manufacturer's literature based on the joint width at the time of sealing.

Except as noted, do not install more backer rod than can be sealed in the same day.

The Contractor shall verify separation of the backer rod from the joint material after the joint material has set.



DETAIL OF POURED SILICONE JOINT
No Scale

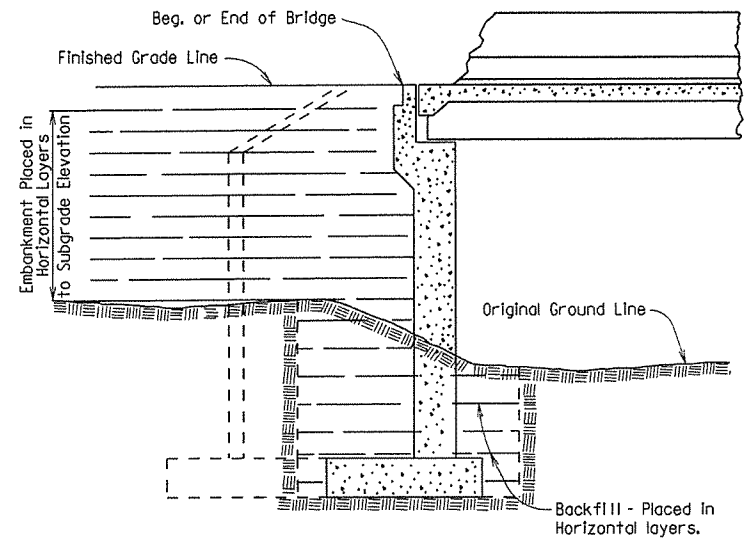


DETAILS OF POURED SILICONE JOINTS

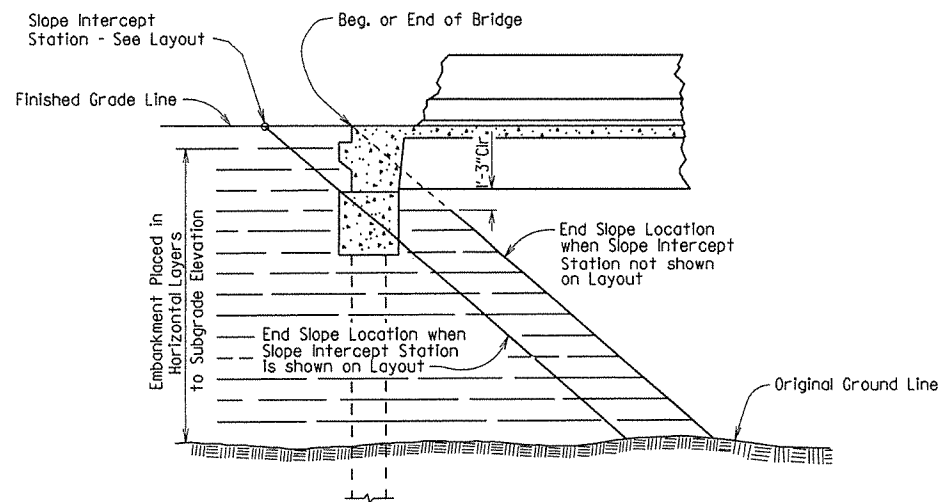
ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION

LITTLE ROCK, ARK.
DRAWN BY: BHS DATE: 05/07/14 FILENAME: b061084_jt.dgn
CHECKED BY: [Signature] DATE: 12/12/14 SCALE: No Scale
DESIGNED BY: [Signature] DATE: 1/1/14
BRIDGE NO. 07319 DRAWING NO. 56336

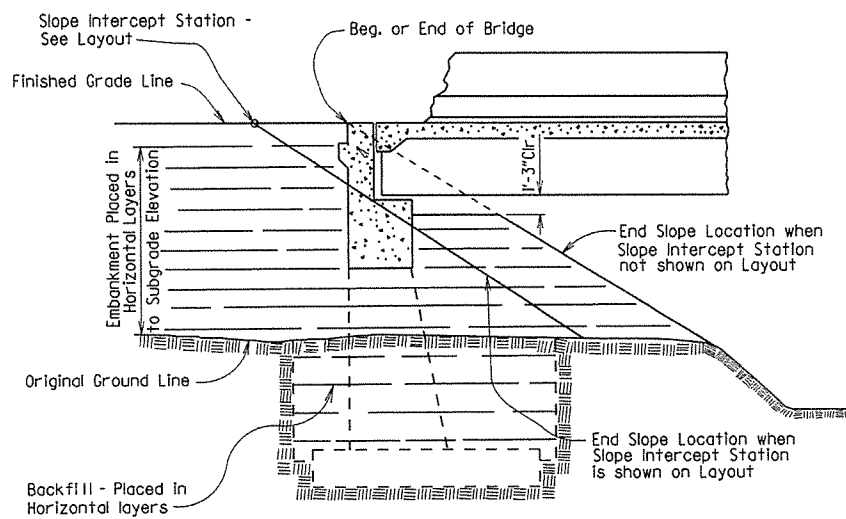
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| | | | | 6 | ARK. | | 83 | |
| | | | | | | | JOB NO. | |
| | | | | | | | EMBANKMENT & BACKFILL | 55000 |



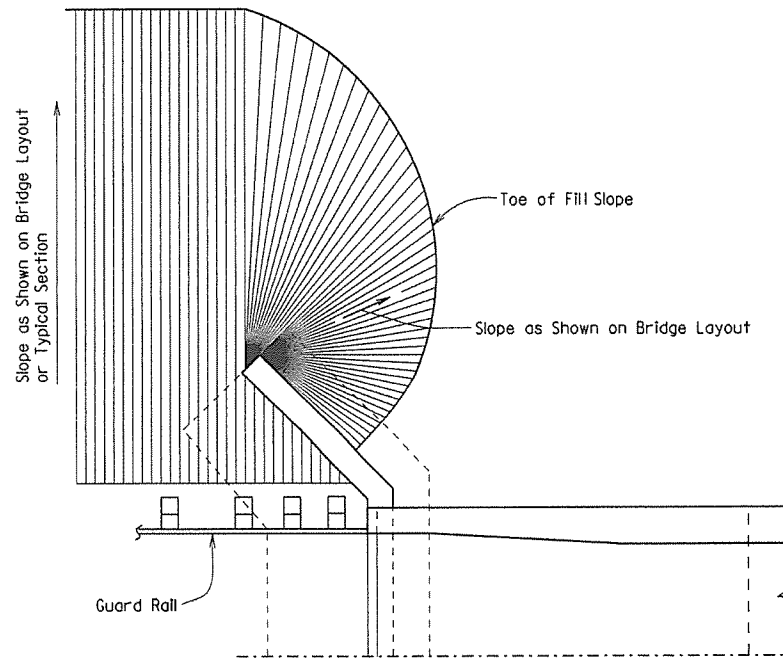
EMBANKMENT CONSTRUCTION AND FOOTING BACKFILL AT VERTICAL WALL ABUTMENTS



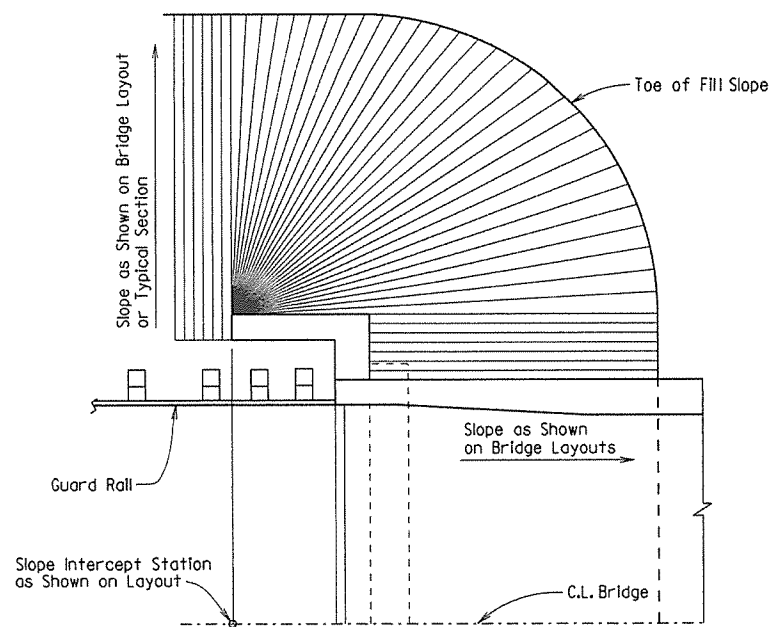
EMBANKMENT CONSTRUCTION AT SPILL-THROUGH PILE END BENTS



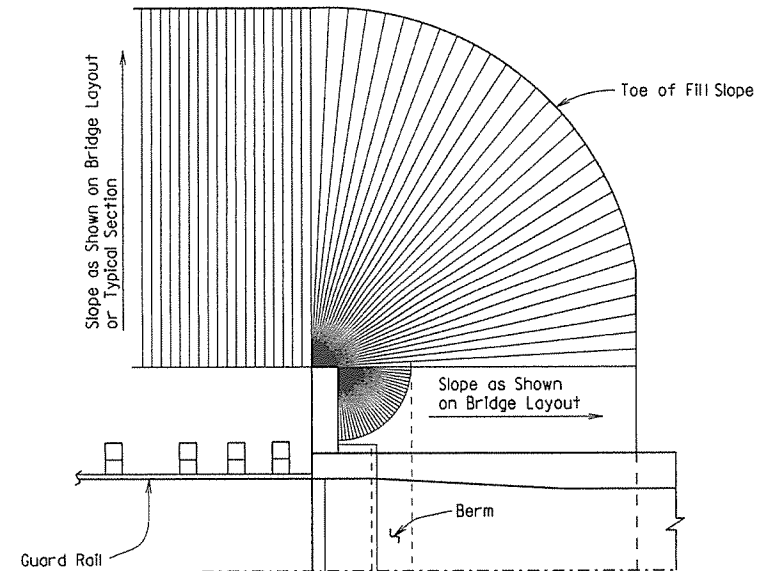
EMBANKMENT CONSTRUCTION AND FOOTING BACKFILL AT SPILL-THROUGH END BENTS



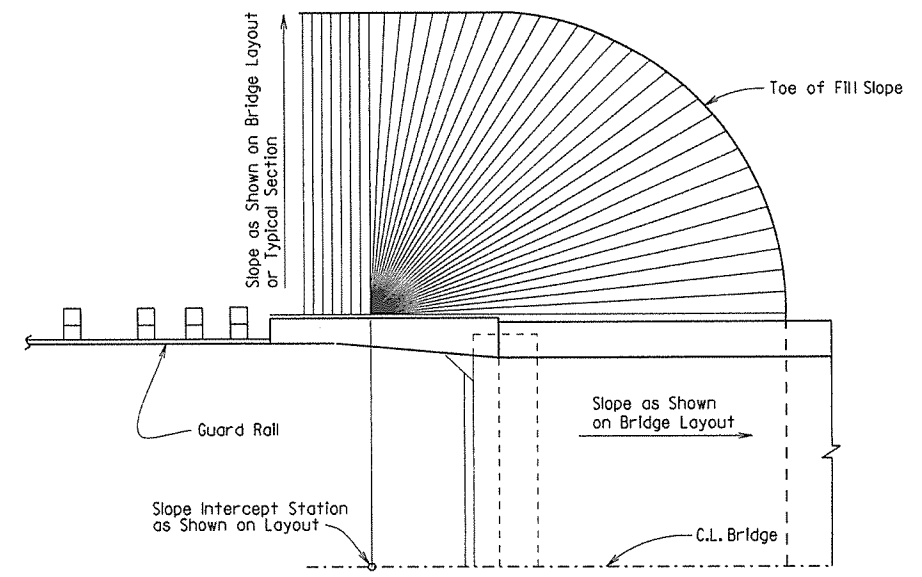
VERTICAL WALL ABUTMENTS



SPILL-THROUGH END BENTS WITH TURNBACK WING



SPILL-THROUGH END BENTS WITH STUB WING



SPILL-THROUGH END BENTS WITH TRANSITION WING

METHOD OF DETERMINING FILL SLOPE LOCATION AT BRIDGE ENDS

GENERAL NOTES

The Bridge End Embankment shall be defined as a section of embankment, not less than 20 feet long adjacent to the bridge end, together with the side slopes and slopes under the bridge end including around the end of wingwalls. Embankment adjacent to structures shall be constructed in 6 inch horizontal layers (loose measure) and compacted by the use of mechanical equipment to the satisfaction of the Engineer. Refer to Subsections 210.09, 210.10 and 80L08 for construction requirements.

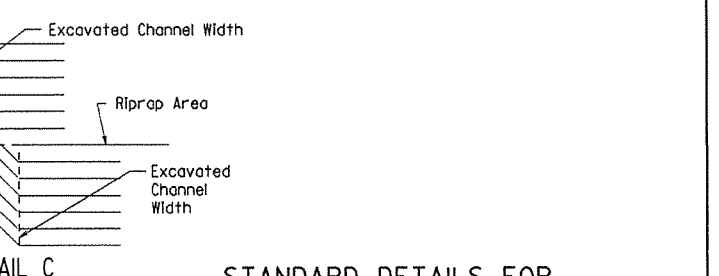
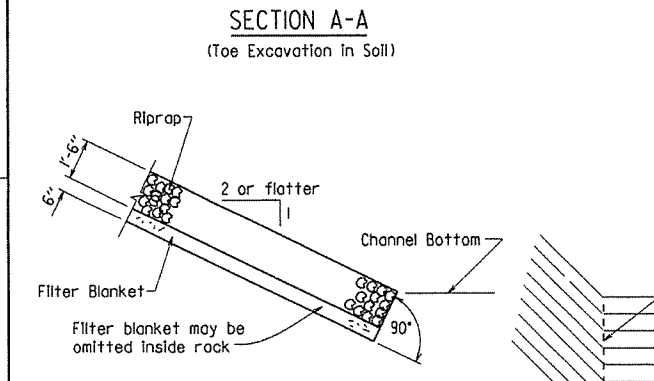
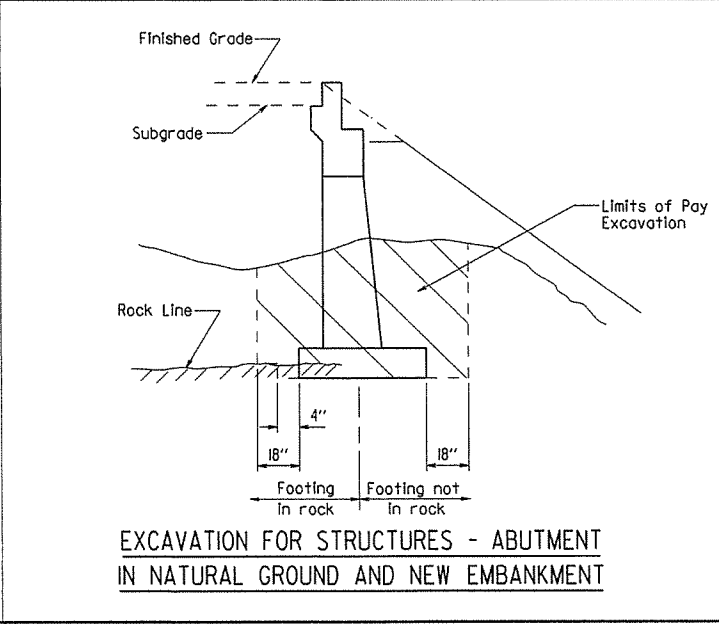
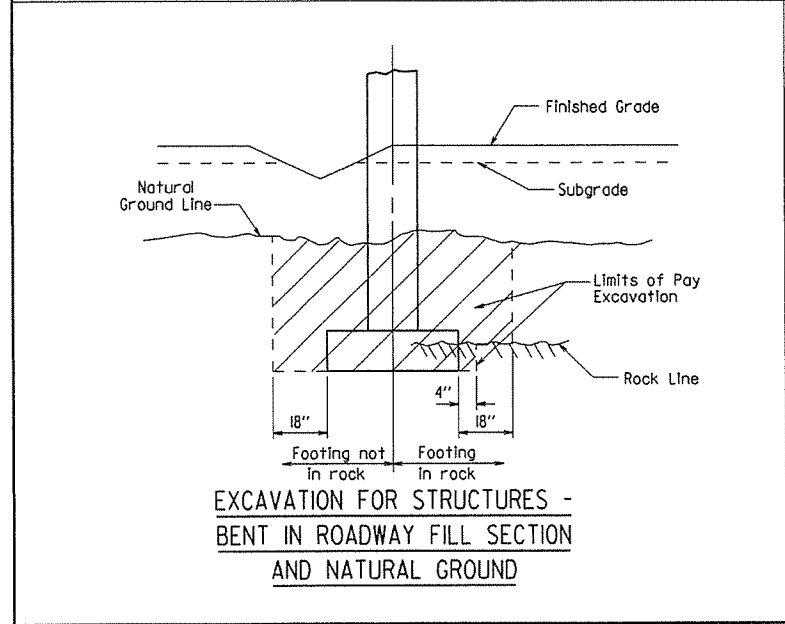
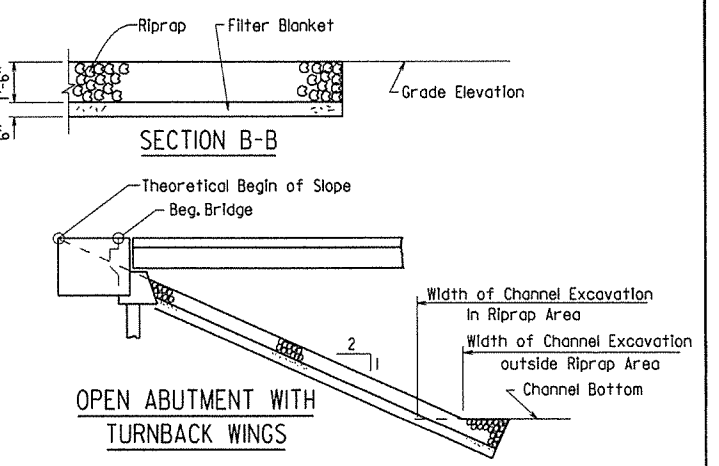
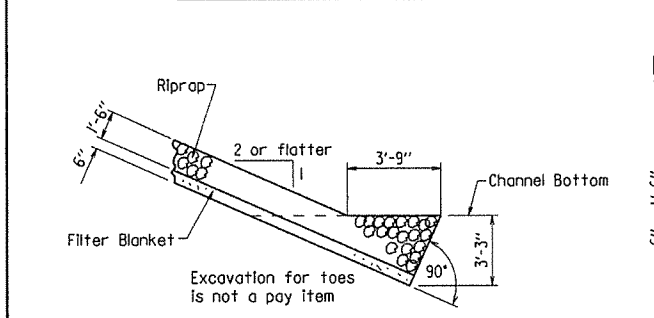
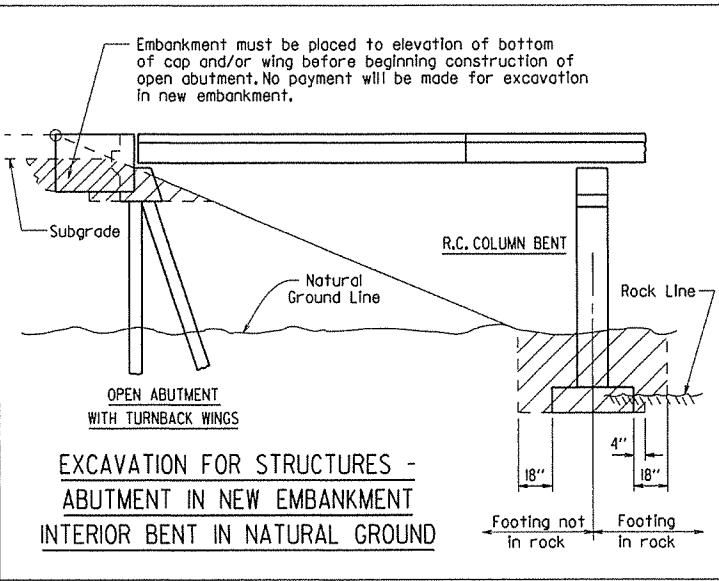
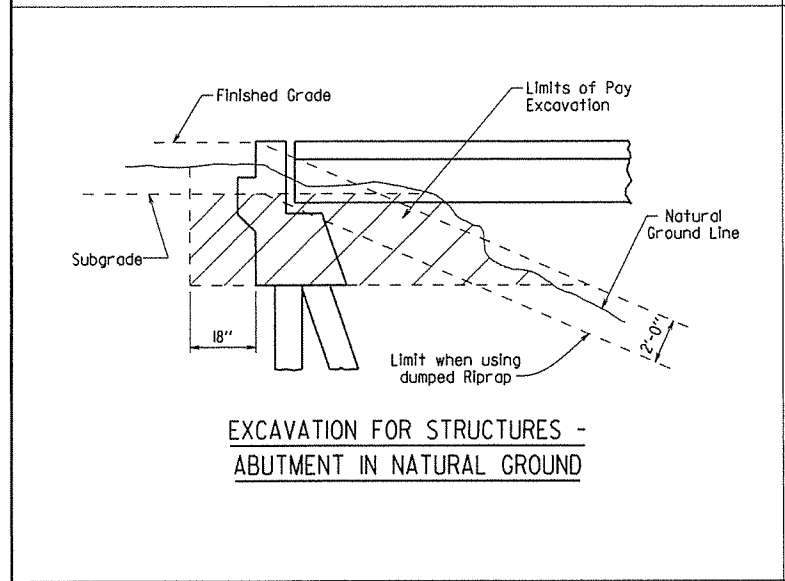
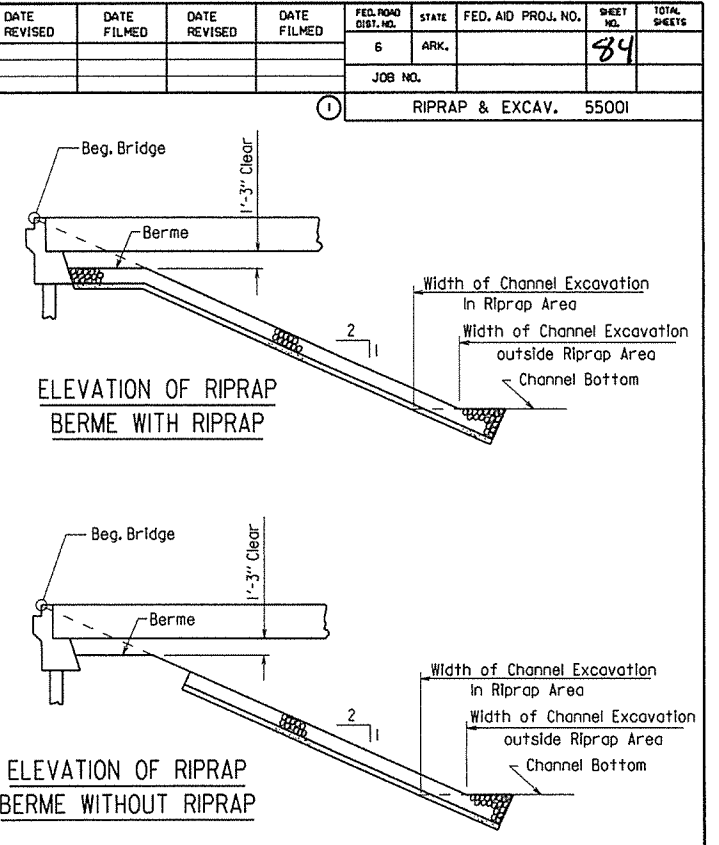
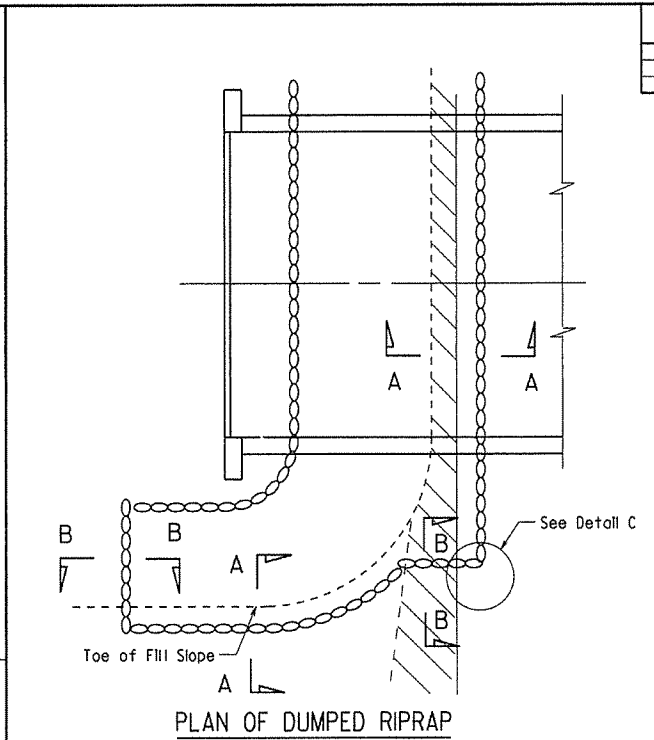
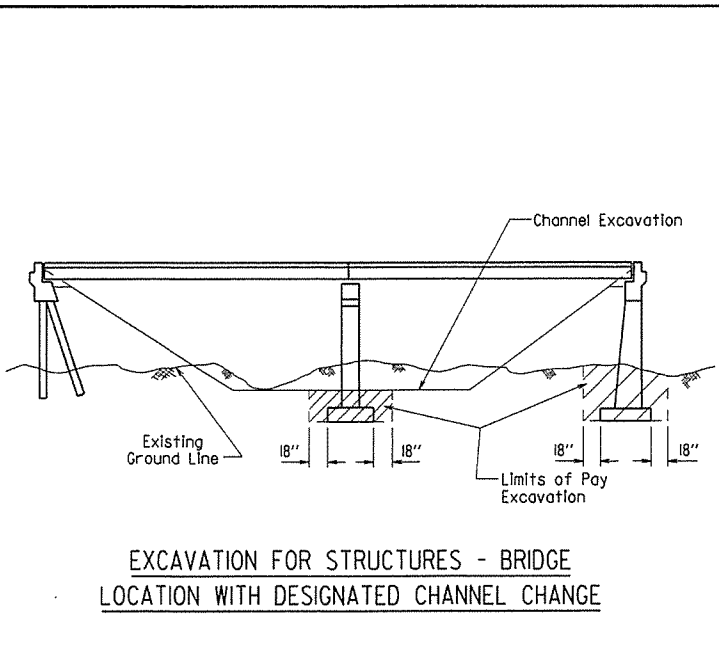
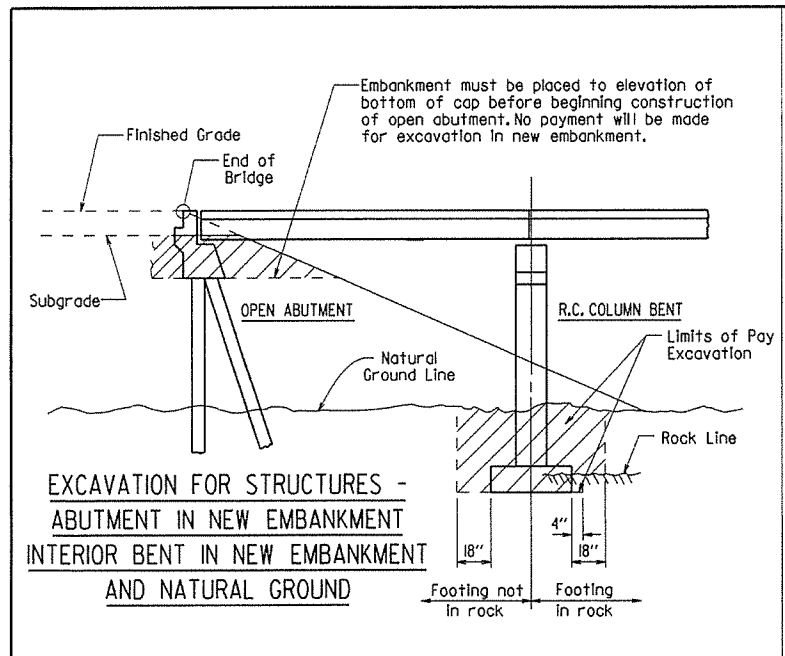
STANDARD DETAILS FOR EMBANKMENT CONSTRUCTION AND BACKFILL AT BRIDGE ENDS

ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

DRAWN BY: KDH DATE: 2-27-2014 FILENAME: b55000.dgn
CHECKED BY: BEF DATE: 2-27-2014 SCALE: NO SCALE
DESIGNED BY: STD. DATE: -

DRAWING NO. 55000

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|-------------------|-------------|--------------|-------------|---------------------|-------|--------------------|-----------|--------------|
| | | | | 6 | ARK. | | 84 | |
| JOB NO. | | | | | | | | |
| ① RIPRAP & EXCAV. | | | | | | | 55001 | |



Note: Use this type of toe when rock is encountered which is in a stable condition.

Note: In lieu of an aggregate filter blanket, a synthetic fiber geotextile fabric complying with the requirements of Subsection 816.02(e) may be used.

Note: Details for computing excavation for structures are included for information as to how plan quantities were calculated and for use when adjusting quantities when changing footing elevation.

STANDARD DETAILS FOR DUMPED RIPRAP AND FILTER BLANKET AND COMPUTING EXCAVATION FOR STRUCTURES

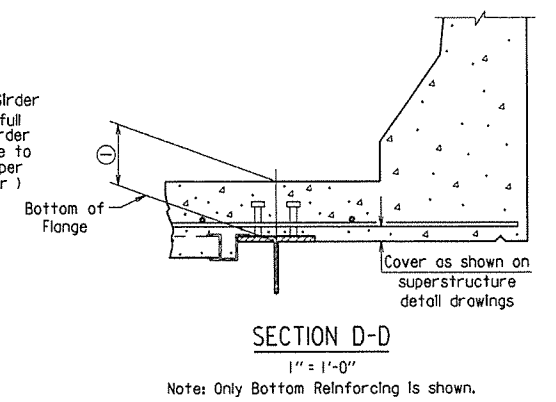
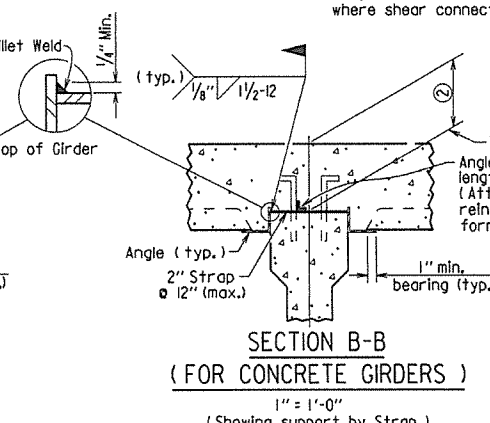
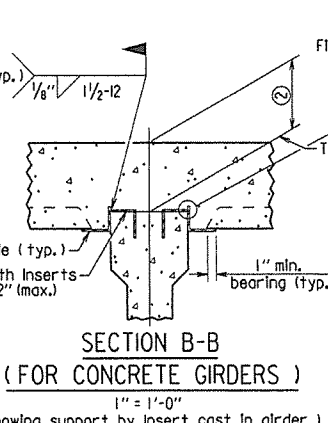
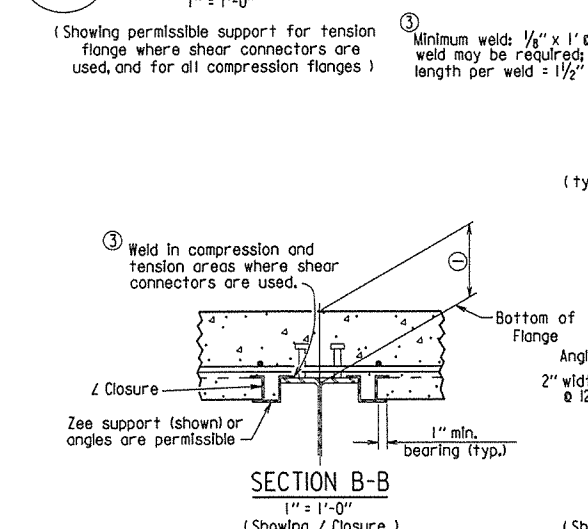
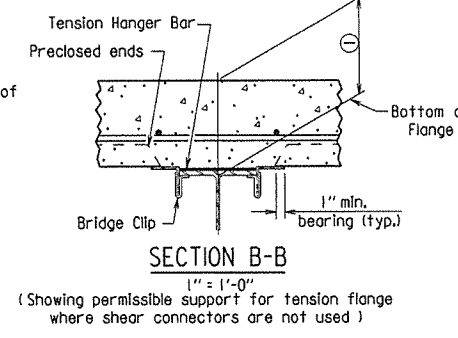
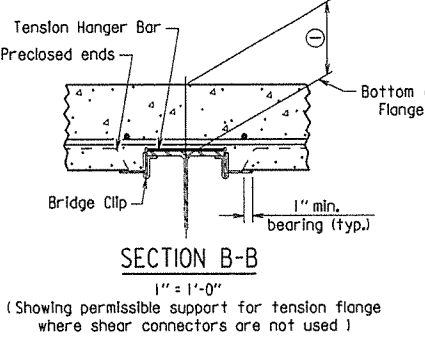
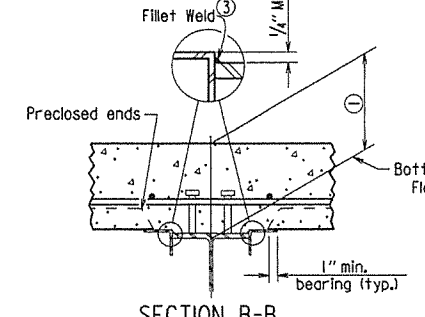
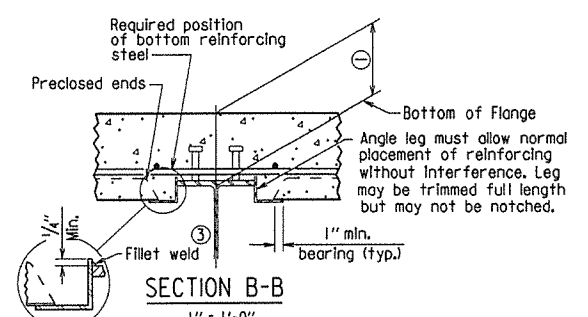
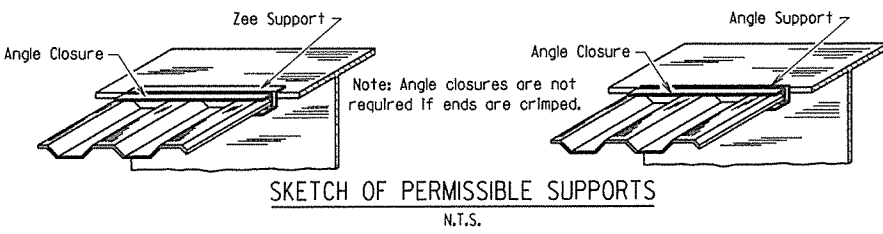
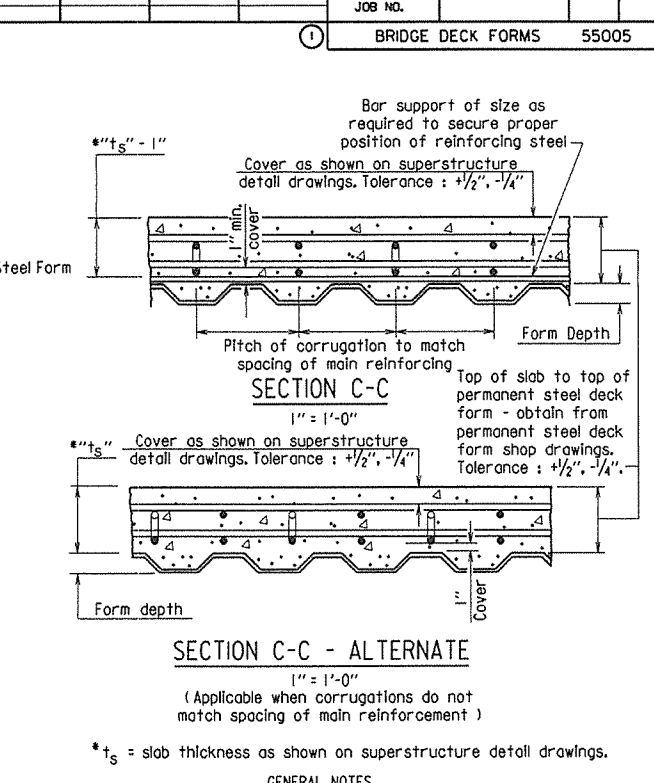
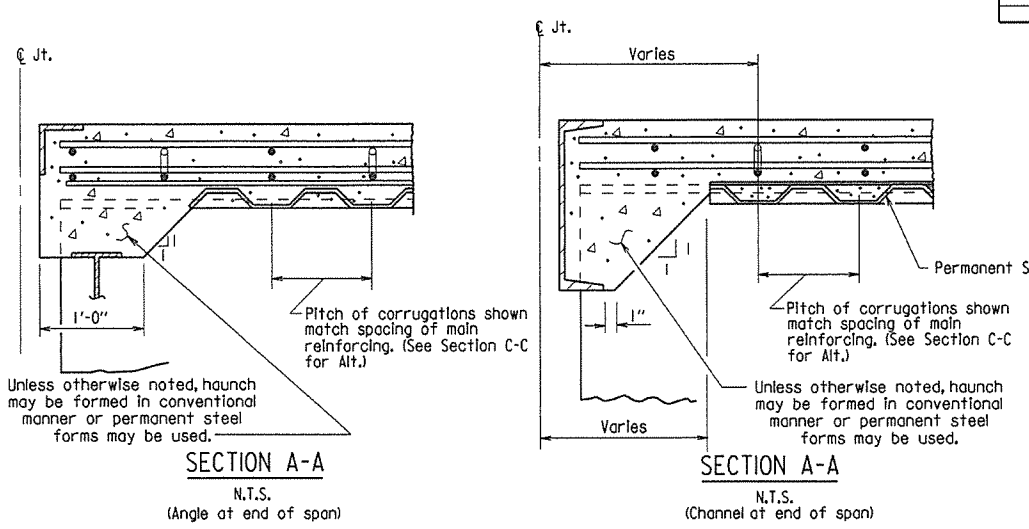
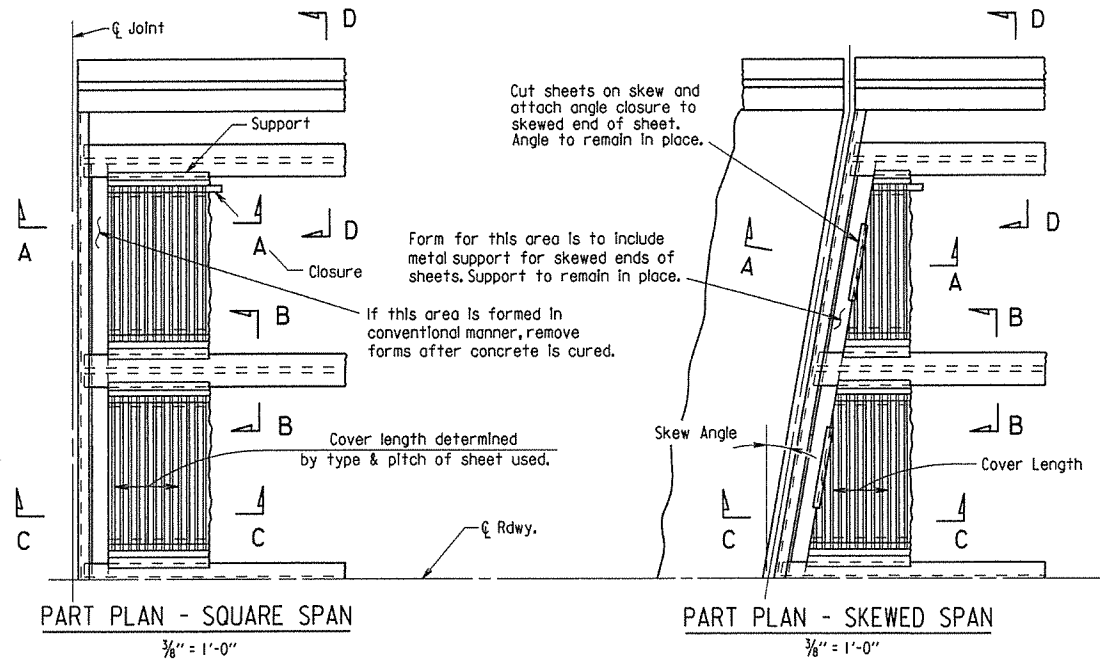
ARKANSAS STATE HIGHWAY COMMISSION

LITTLE ROCK, ARK.

DRAWN BY: KDH DATE: 2-27-2014 FILENAME: b55001.dgn
 CHECKED BY: BEF DATE: 2-27-2014 SCALE: NO SCALE
 DESIGNED BY: STD. DATE:

DRAWING NO. 55001

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|---------------------|-------|--------------------|-------------------|--------------|
| | | | | 6 | ARK. | | 85 | |
| JOB NO. | | | | | | | BRIDGE DECK FORMS | 55005 |



Permanent steel deck forms may be used at the Contractor's option and shall be at no additional cost to the Department. Such use may result in changes to the dead load deflection of the girder. Any cost for adjustments due to a change in the dead load deflection will be borne by the Contractor. Payment for deck concrete and structural steel will not be increased due to use of permanent steel deck forms.

Permanent steel deck forms shall conform to Subsection 802.4(b). Detailed plans, including detailed calculations and manufacturer's technical brochure, shall be submitted to and approved by the Engineer before work of forming the bridge deck is started.

Welding of form supports to the tension flange of steel girders will be permitted only in areas where shear connectors are used. When welding is not allowed, the method of fastening Z or L supports to the flange must be approved by the Engineer.

Form sheets shall be fastened to supporting members and to each other with galvanized metal screws sufficient in size and number to provide a secure attachment. Alternate methods of attachment must be approved by the Engineer.

When the pitch of form corrugations match the reinforcing spacing, transversely align form sheets across the bridge to maintain the correct orientation of continuous reinforcing bars in the corrugations.

Bar support rods, when used, shall be sized and spaced to adequately support the bottom reinforcing mat at the required position.

High chairs shall be sized to support the top mat of reinforcing at the proper position. High chairs shall be placed at locations shown on the detail drawings.

Specifications: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction (2014 Edition), with applicable Supplemental Specifications and Special Provisions.

STANDARD DETAILS FOR
PERMANENT STEEL BRIDGE DECK FORMS
FOR STEEL & CONCRETE GIRDER SPANS

ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.
DRAWN BY: KDH DATE: 2-27-2014 FILENAME: b55005.dgn
CHECKED BY: BEF DATE: 2-27-2014 SCALE: NONE
DESIGNED BY: STD. DATE: ---
DRAWING NO. 55005

① Distance from top of slab to bottom of top flange as measured at centerline girder and as shown on superstructure detail drawings. This dimension may vary within the following limits to maintain the grade and slab thickness tolerances: Minimum - occurs when either the top flange or the support angle leg contacts the bottom reinforcing steel; Maximum = $t_s + 1/4"$ + flange thickness. See Section C-C for slab thickness tolerance between adjacent girder flanges.

② Distance from top of slab to top of girder as measured at centerline girder and as shown on superstructure detail drawings. This dimension may vary within the following limits to maintain the grade and slab thickness tolerances: Minimum - occurs when either the top of girder or the support angle leg contacts the bottom reinforcing steel; Maximum - value shown on the superstructure detail drawings when removable forms are used. See Section C-C for slab thickness tolerance between adjacent girder flanges.

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|---------------------|-------|--------------------|-----------|--------------|
| 12-1-14 | | | | 6 | ARK. | | 86 | |
| 1-14-15 | | | | | | | | |

① TYPE D NAME PLATE 55010

The name of the bridge as shown on the plans shall be placed on Lines 1 - 3 using 1/8" raised letters and numerals 3/8" high.

| Line | Example 1 | Example 2 | Example 3 | Example 4 |
|--------|-----------|-------------------|--------------|-----------|
| Line 1 | Red River | Southern Railroad | Saline River | Highway 5 |
| Line 2 | Relief | | | |
| Line 3 | | Overpass | Relief | |

GENERAL NOTES

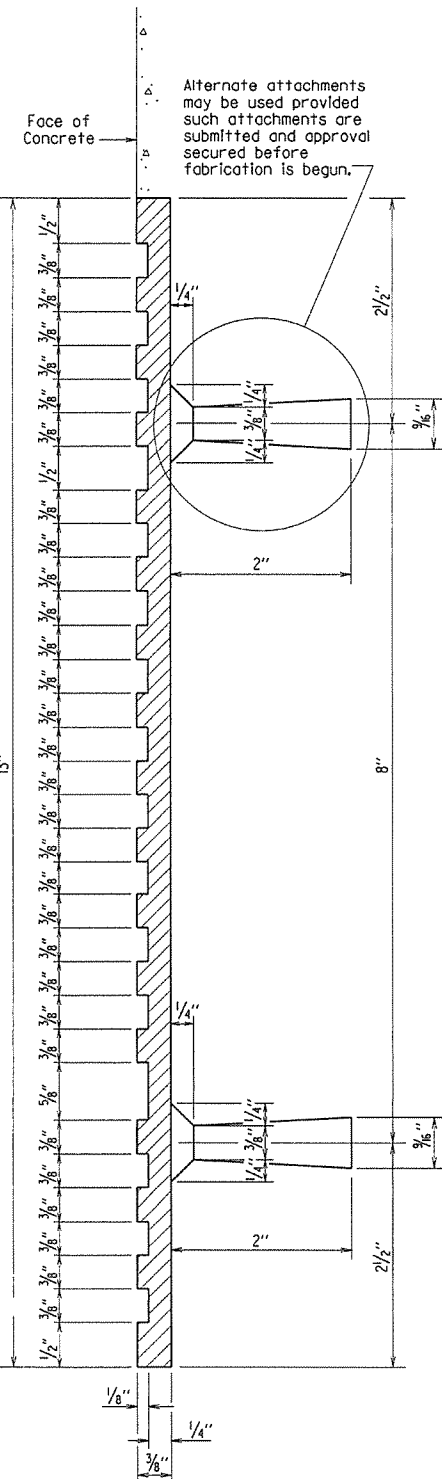
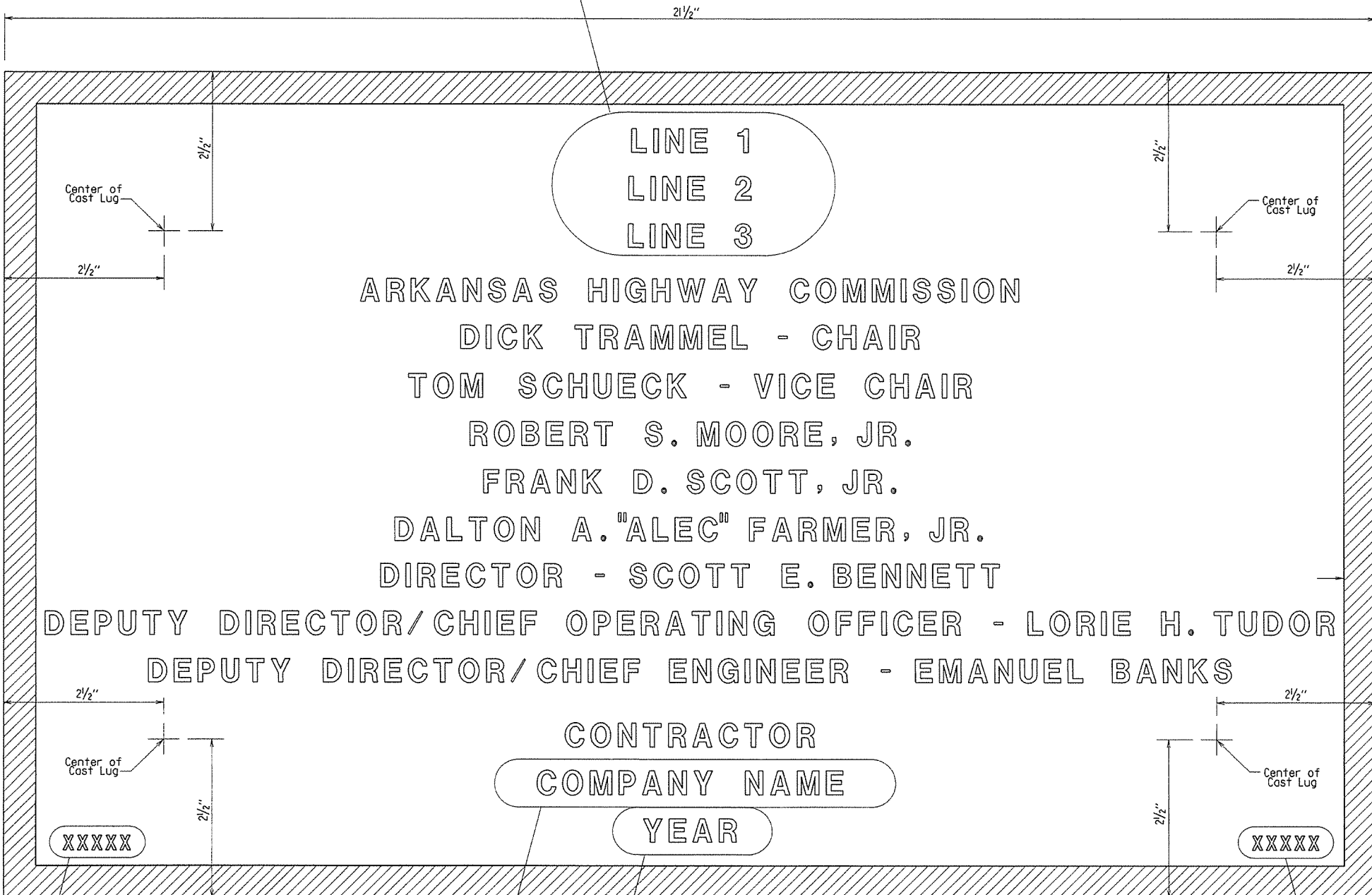
Specifications: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction, (2014 Edition) with applicable Supplemental Specifications and Special Provisions.

Name plates shall be cast bronze and shall meet the material requirements as specified in Section 812.

Body of plate shall be 1/4" thick and shall include four tapering cone lugs 3/8" to 9/16" x 2" long. The border and all lettering shall be raised 1/8" above the face of plate and shall be polished.

All lettering shall be plain gothic, square cut and not tapered.

The number of plates required and the location and name on the plate for each bridge shall be as designated on the plans.



Place the design live loading here using 1/8" raised letters and numerals 1/4" high. Examples: HS 20 HL-93

Place the Year in which Contract was awarded here using 1/8" raised numerals 3/8" high. Example: 2001

Place the name of the company awarded the construction contract here using 1/8" raised letters and numerals 3/8" high. Example: ABCD CONSTRUCTION, INC.

Place the Bridge number here using 1/8" raised letters and numerals 1/4" high. Examples: A1234 05432

- ▲ Revised Chair and Vice Chair Added New Commissioner
1-14-15 KDH Checked By: CRE
- ▲ Revised Deputy Director/Chief Engineer Added Deputy Director/Chief Operating Officer
12-1-14 KDH Checked By: CRE

STANDARD DETAILS FOR TYPE D BRIDGE NAME PLATE

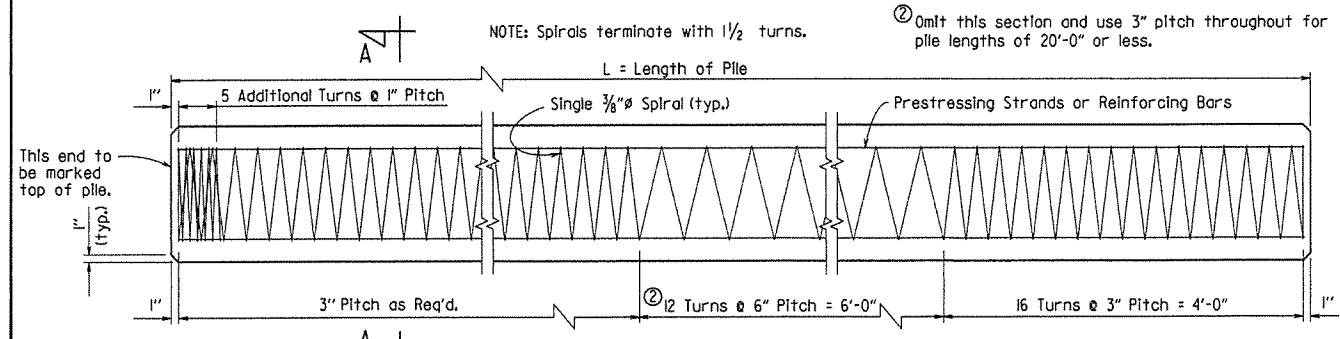
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

DRAWN BY: KDH DATE: 2-27-2014 FILENAME: b55010.dgn
CHECKED BY: BEF DATE: 2-27-2014 SCALE: NO SCALE
DESIGNED BY: STD. DATE: _____

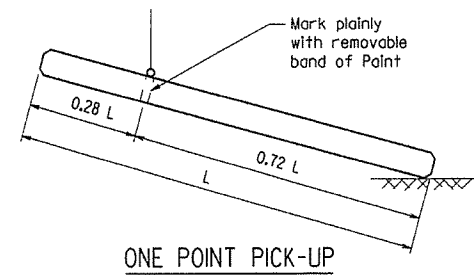
DRAWING NO. 55010

TYPICAL BRIDGE NAME PLATE

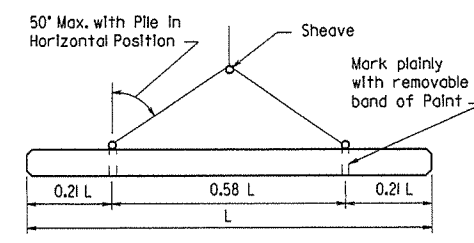
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|---------------|-------------|---------------|-------------|---------------------|-------|--------------------|-----------|--------------|
| DATE REVISION | DATE FILMED | DATE REVISION | DATE FILMED | FED. ROAD DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
| | | | | 6 | ARK. | | 47 | |
| | | | | JOB NO. | | CONC. PILES 55022 | | |



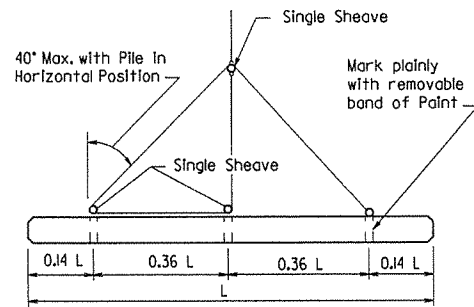
PLAN OF PILE SHOWING SPIRAL TIE SPACING



ONE POINT PICK-UP



TWO POINT PICK-UP



THREE POINT PICK-UP

MAXIMUM PICKUP LENGTHS "L"

| Type of Pick-Up | Prestressed | | | Non-Prestressed | | |
|-----------------|-------------|----------|-----------------|-----------------|---------|---------|
| | 16" Oct. | 18" Oct. | 16" or 18" Oct. | 14" Sq. | 16" Sq. | 18" Sq. |
| One Point | 52' | 55' | 46' | 55' | 59' | 63' |
| Two Point | 75' | 80' | 67' | 79' | 84' | 90' |
| Three Point | 105' | 112' | 93' | 110' | 117' | 126' |

GENERAL NOTES:

CONSTRUCTION SPECIFICATIONS: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction (2014 Edition) with applicable Supplemental Specifications and Special Provisions.

DESIGN SPECIFICATIONS: AASHTO LRFD Bridge Design Specifications, current Edition with Interim Specifications.

SEISMIC PERFORMANCE ZONES: 1 & 2

Unless otherwise noted, the Contractor may use prestressed piles or non-prestressed piles. Either type will be measured and paid for at the contract unit price bid for "Concrete Piling".

SPIRAL REINFORCING: Spiral reinforcing shall be steel wire meeting the requirements of AASHTO M 32 or M 225 or shall be plain round steel bars meeting the requirements of Grade 60, AASHTO M31 or M322, Type A.

MANUFACTURE, TRANSPORTATION AND STORAGE: Shipment of piles from the plant site or pile driving will not be permitted until the required minimum compressive strength is reached, and in no case less than 10 days after pouring the concrete. Prestressed piles may be removed from the casting bed to nearby storage any time after transfer of stress. See Section 802 "Concrete for Structures" for additional information.

Unless otherwise approved by the Engineer, all protruding or exposed pile lifting or transporting devices above the finished ground shall be removed after pile driving is complete. Removal shall be a minimum of 1' below the surface of the pile and the cavity shall be filled with a non-shrink grout listed on the Department's OPL.

FORMS: For forming exterior of piles, the use of steel forms on concrete-founded casting beds is required unless otherwise approved by the Engineer. Side forms may have a maximum drift on each side not exceeding 1/4" per foot.

TOLERANCES: Pile ends shall be plane surfaces perpendicular to the longitudinal axis of pile with a maximum tolerance of 1/8" per foot transversely.

The maximum sweep (deviation from straightness measured from end to end of the pile, while not subject to bending forces) shall not exceed 1/8" in 10 feet.

BUILD-UPS: To provide for build-ups of piles where authorized by the Engineer, concrete shall be cut back to expose the reinforcing steel for a distance sufficient to provide a lap of 60 diameters of the reinforcing bars required for build-up. Reinforcing for build-ups shall be the reinforcing shown for non-prestressed piles.

INSTALLATION, MEASUREMENT AND PAYMENT: See Section 805 "Piling".

ADDITIONAL NOTES FOR PRESTRESSED PILES ONLY:

CONCRETE: Concrete in prestressed piles shall be Class (S)AE and shall have a minimum compressive strength (f'c) of 5,000 psi at 28 days. Compressive strength at transfer of the prestressing force shall be not less than 4,000 psi. Concrete in build-ups shall have a minimum compressive strength of 4,000 psi and shall be cured for a minimum of 10 days.

PRESTRESSING REINFORCING: Seven-wire stress-relieved or low relaxation strands shall conform to the general requirements of AASHTO M 203. Broken wires within individual strands will be permitted up to 2% of the total number of wires in each pile, providing that there is not more than one broken wire per strand. Two or more broken wires per strand will be cause for replacement of the strand, even though the two broken wires are within the 2% limitation.

ADDITIONAL NOTES FOR NON-PRESTRESSED PILES ONLY:

All concrete shall be Class (S)AE and shall have a minimum compressive strength (f'c) of 4,000 psi at 28 days.

All longitudinal reinforcing bars shall be deformed bars and shall conform to the requirements of Grade 60, AASHTO M31 or M322, Type A.

This document was originally issued and sealed by Carl J. Fuseller, PE No. 7510, on February 27, 2014. This copy is not a signed and sealed document.



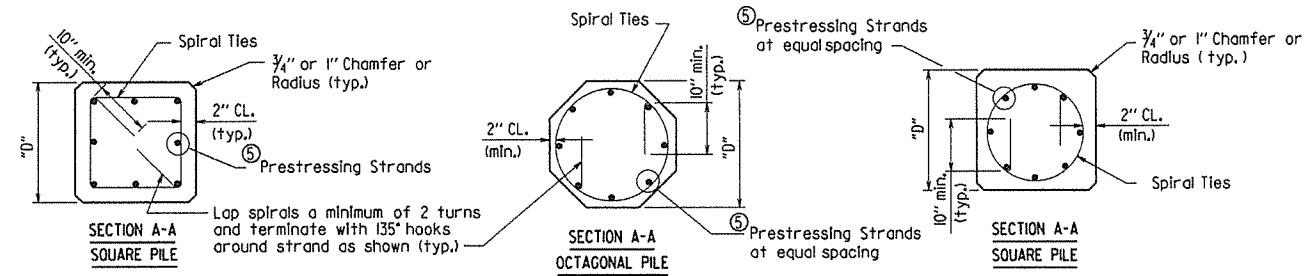
STANDARD DETAILS FOR CONCRETE PILES
 ARKANSAS STATE HIGHWAY COMMISSION
 LITTLE ROCK, ARK.

DRAWN BY: KDH DATE: 2-27-2014 FILENAME: b55022.dgn
 CHECKED BY: BEF DATE: 2-27-2014 SCALE: NO SCALE
 DESIGNED BY: STD. DATE: _____

DRAWING NO. 55022

For anchorage of pile to bent, see Bent Details.

NOTE: Strand location shall be symmetrical about the axis of the pile with no more than one strand difference between any two adjacent sides. Circular spiral ties are required for odd number of strands.



PRESTRESSED CONCRETE PILES

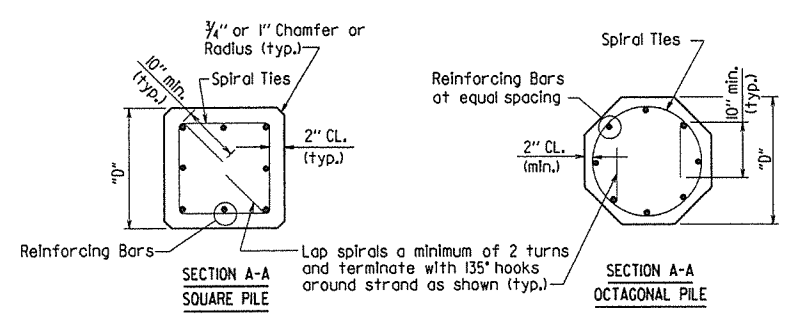
① Number based on initial prestress force of "B" x Ultimate Tensile Stress, Prestress Losses and min. 700 psi Unit Prestress on concrete after Losses.

"B" 0.75 Low Relaxation
0.70 Stress-Relieved

⑤ See table "Prestressed Concrete Pile Properties" for actual number of strands per pile size.

PRESTRESSED CONCRETE PILE PROPERTIES

| | Grade | Strand Diameter | ① Number of Strands per Size "D" | | | | | Minimum Ultimate Tensile Strength Per Strand (Lbs.) | Initial Prestressing Force Per Strand (Lbs.) |
|-----------------|-------|-----------------|----------------------------------|----------|---------|---------|---------|---|--|
| | | | 16" Oct. | 18" Oct. | 14" Sq. | 16" Sq. | 18" Sq. | | |
| Stress-Relieved | 250 | 3/16" | 11 | 13 | 10 | 13 | 16 | 27,000 | 18,900 |
| | | 1/2" | 8 | 10 | 8 | 10 | 12 | 36,000 | 25,200 |
| 270 | 270 | 3/16" | 9 | 11 | 8 | 12 | 14 | 31,000 | 21,700 |
| | | 1/2" | 7 | 9 | 6 | 8 | 10 | 41,300 | 28,900 |
| Low Relaxation | 250 | 3/16" | 9 | 11 | 8 | 11 | 14 | 27,000 | 20,200 |
| | | 1/2" | 7 | 9 | 6 | 8 | 10 | 36,000 | 27,000 |
| 270 | 270 | 3/16" | 8 | 10 | 7 | 9 | 12 | 31,000 | 23,300 |
| | | 1/2" | 6 | 8 | 6 | 7 | 9 | 41,300 | 31,000 |

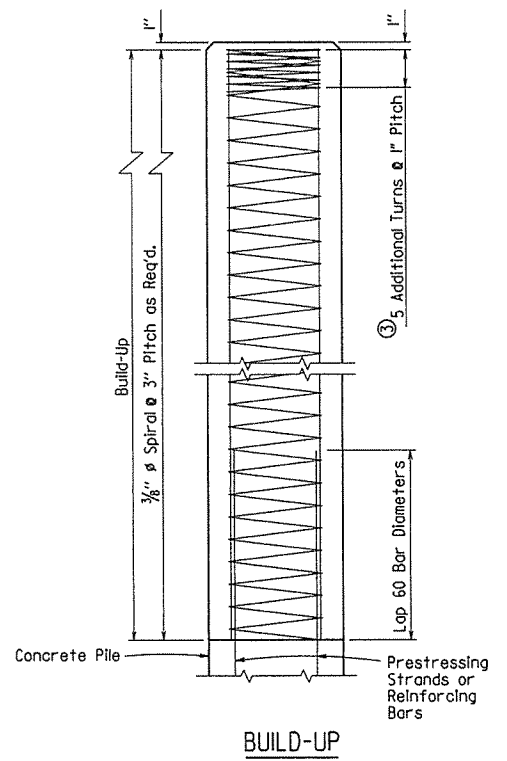


NON-PRESTRESSED CONCRETE PILES

NON-PRESTRESSED PILE REINFORCING

| Pile Size | No. Req'd. | Bar Size |
|-----------|------------|----------|
| 16" Oct. | 8 | # 7 |
| 18" Oct. | 8 | # 7 |
| 14" Sq. | 8 | # 7 |
| 16" Sq. | 8 | # 7 |
| 18" Sq. | 8 | # 8 |

④ 14" sq. piles to be used in Seismic Performance Zone I only.

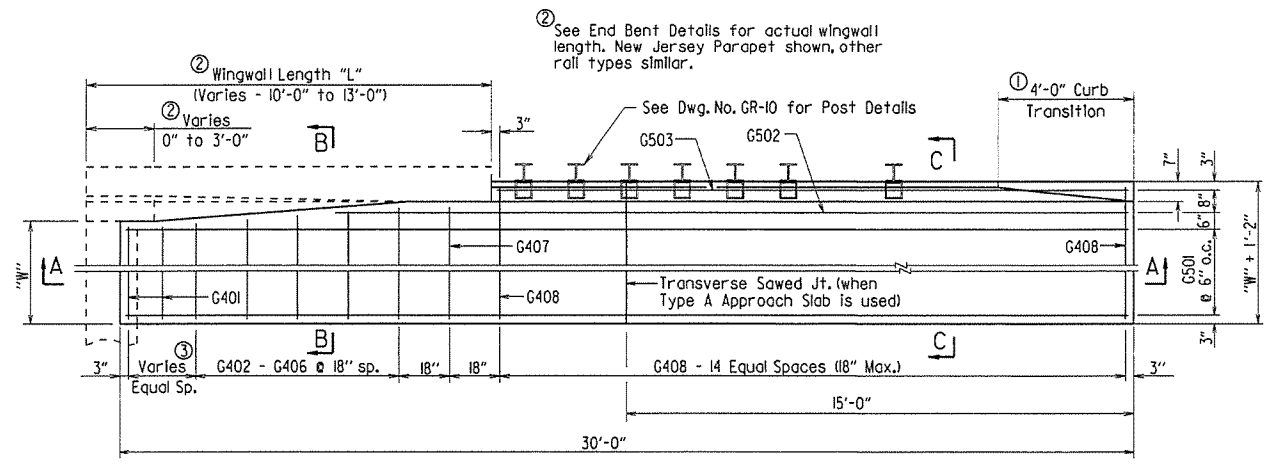


BUILD-UP

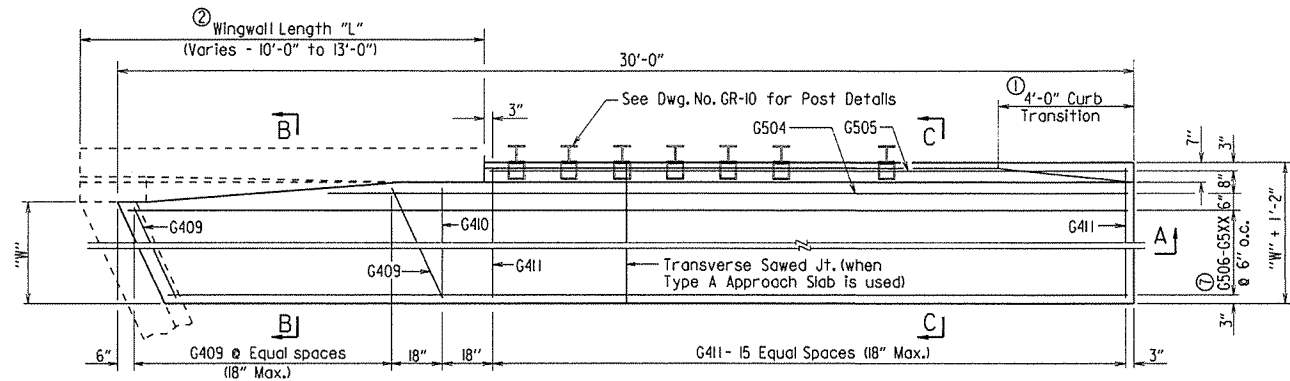
③ The five additional turns of spiral reinforcing may be omitted for build-up without additional driving.

BRIDGE ENGINEER

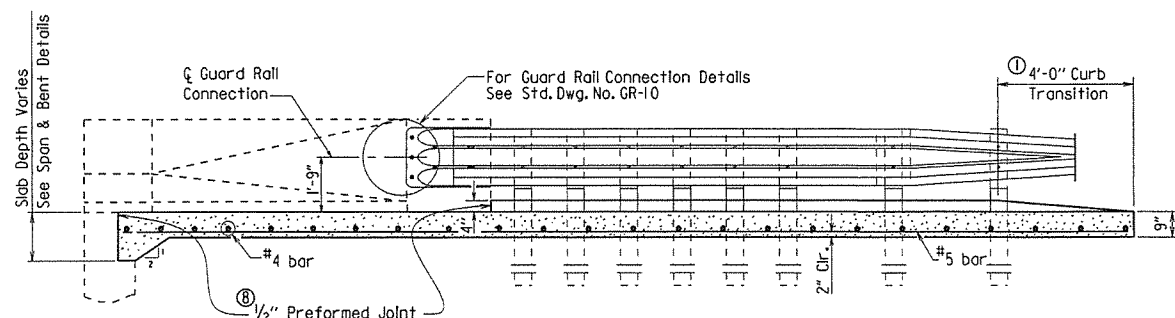
| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|---------------------|-------|--------------------|----------------|--------------|
| 9/2/15 | | | | 6 | ARK. | | 88 | |
| JOB NO. | | | | | | | TYPE A GUTTERS | 55030A |



HALF PLAN OF APPROACH GUTTERS FOR SQUARE BRIDGE



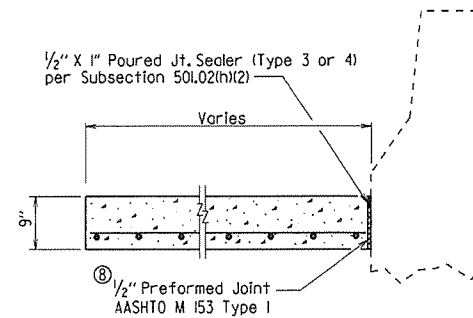
PLAN OF APPROACH GUTTERS FOR SKEWED BRIDGE



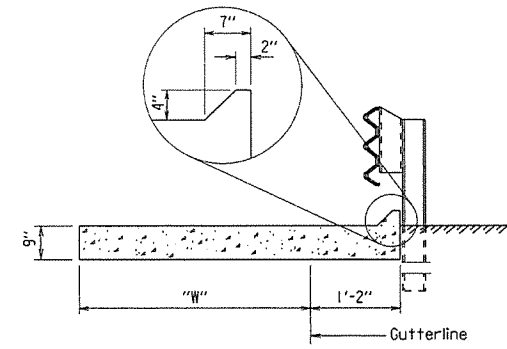
SECTION A-A

Note:
 All longitudinal lines within the limits of horizontal curves shall be on curves concentric to C.L. Bridge. Adjustment to longitudinal bar lengths may be required. Transverse reinforcing shall be placed on radial lines to C.L. Bridge.

① Construct gutter curb with height-transition as shown if drop inlet is not placed at end of gutter.
 Construct gutter curb full height (no height-transition) if drop inlet is placed at end of gutter. Curb height transition placed on drop inlet. See drop inlet details.



SECTION B-B
 N.T.S.



SECTION C-C
 N.T.S.

BAR LIST FOR ONE TYPE A GUTTER

| Mark | No. Req'd. for Width "W" | | | | | Length |
|-------------|--------------------------|--------|--------|--------|--------|------------------|
| | 2'-0" | 3'-0" | 4'-0" | 6'-0" | 8'-0" | |
| G401 | ④ | ④ | ④ | ④ | ④ | "W" - 4" |
| G402-G406 | 1 each | 1 each | 1 each | 1 each | 1 each | "W"-3" to "W"+2" |
| G407 | 1 | 1 | 1 | 1 | 1 | "W"+3" |
| G408 | 15 | 15 | 15 | 15 | 15 | "W"+10" |
| G501 | 4 | 6 | 8 | 12 | 16 | 29'-8" |
| G502 | 1 | 1 | 1 | 1 | 1 | (35'-5") - "L" |
| G503 | 1 | 1 | 1 | 1 | 1 | 30'-8"-L" |
| G409 | ⑥ | ⑥ | ⑥ | ⑥ | ⑥ | ⑤ |
| G410 | 1 | 1 | 1 | 1 | 1 | "W"+3" |
| G411 | 16 | 16 | 16 | 16 | 16 | "W"+10" |
| G504 | 1 | 1 | 1 | 1 | 1 | ⑤ |
| G505 | 1 | 1 | 1 | 1 | 1 | ⑤ |
| G506-G5XX ⑦ | 1 each | 1 each | 1 each | 1 each | 1 each | ⑤ |

④ 0 for "L" = 10'
 1 for "L" = 11'
 2 for "L" = 12'
 2 for "L" = 13'

⑦ G509 for "W" = 2' Δ
 G511 for "W" = 3'
 G513 for "W" = 4'
 G517 for "W" = 6'
 G521 for "W" = 8'

⑤ Bar Lengths vary with Skew and Wingwall Length.
 ⑥ No. Req'd. varies with Skew and Wingwall length.

QUANTITIES FOR ONE SQUARE APPROACH GUTTER

(FOR INFORMATION ONLY)

| "W" Width (ft.) | Reinforcing Steel (Lbs.) | Concrete (Cu. Yds.) |
|-----------------|--------------------------|---------------------|
| 2 | 210 | 2.55 |
| 3 | 285 | 3.40 |
| 4 | 360 | 4.25 |
| 6 | 515 | 5.90 |
| 8 | 665 | 7.55 |

Quantities are based on "L" = 10'-0".

GENERAL NOTES

All concrete shall be Class S or Class S(AE) or mixture used for Portland Cement Concrete Pavement and shall be poured in the dry.
 All reinforcing steel shall be Grade 60 (yield strength = 60,000 psi) conforming to AASHTO M 31 or M 322, Type A, with mill test reports.
 Approach Gutters will be measured and paid for in accordance with Section 504.

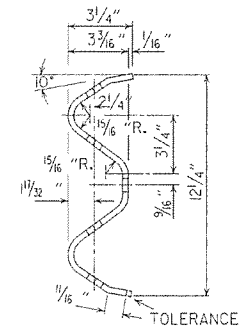
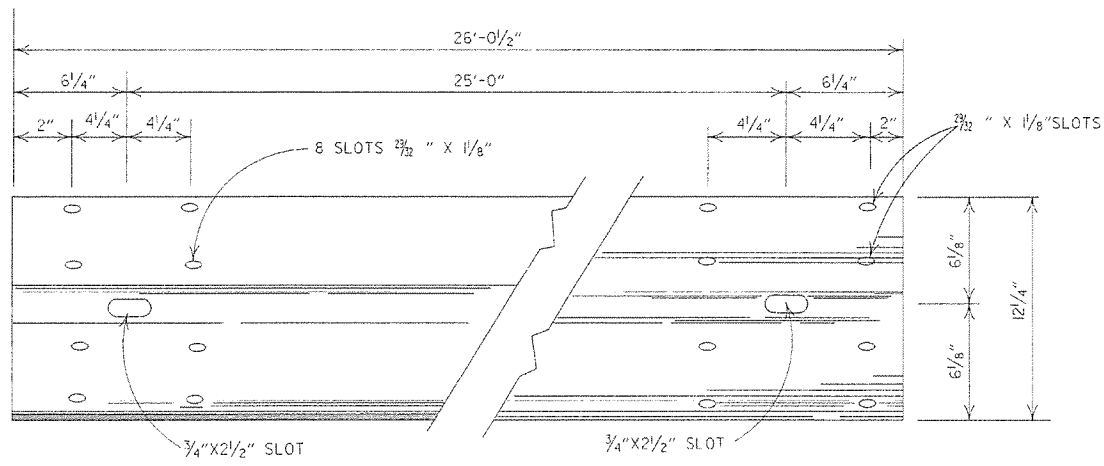
STANDARD DETAILS FOR TYPE A APPROACH GUTTERS

ARKANSAS STATE HIGHWAY COMMISSION
 LITTLE ROCK, ARK.

DRAWN BY: A.M.S. DATE: 2/27/2014 FILENAME: b55030a.dgn
 CHECKED BY: K.W.Y. DATE: 2/27/2014 SCALE: 3/8" = 1'-0"
 DESIGNED BY: STD. DATE: or As Shown

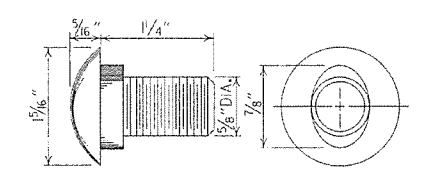
DRAWING NO. 55030A

Δ Revised to add "W" = 2'-0"; By LJB
 Checked By: KKY 9/2/15

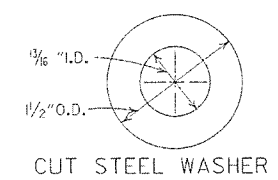


DETAILS OF W-BEAM GUARD RAIL

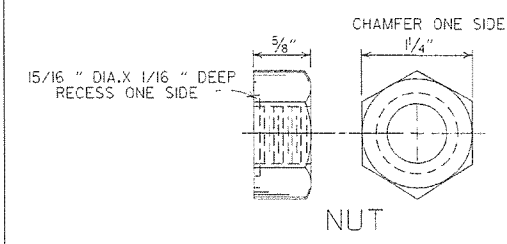
RAIL SECTION OF CLOSELY SIMILAR DIMENSIONS AND COMPARABLE STRENGTH MAY BE SUBSTITUTED IF APPROVED BY THE ENGINEER.



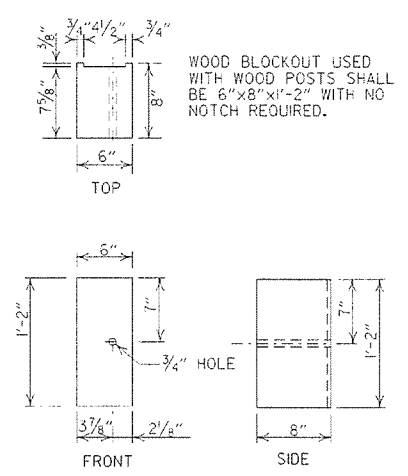
SPLICE BOLT
POST BOLT - SAME EXCEPT LENGTH



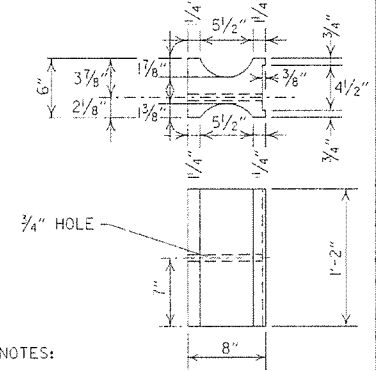
CUT STEEL WASHER



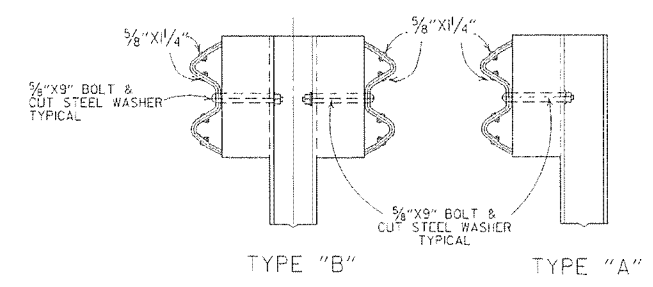
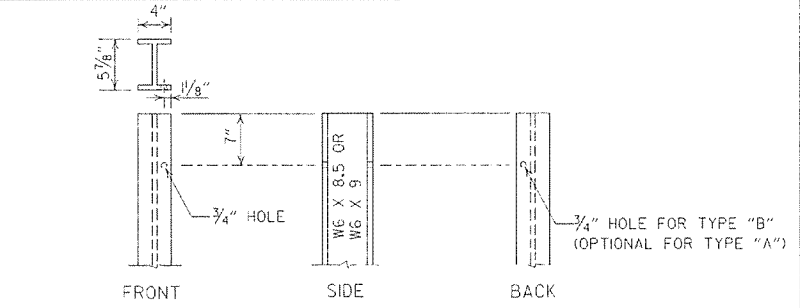
NUT



WOOD BLOCKOUT (W-BEAM)



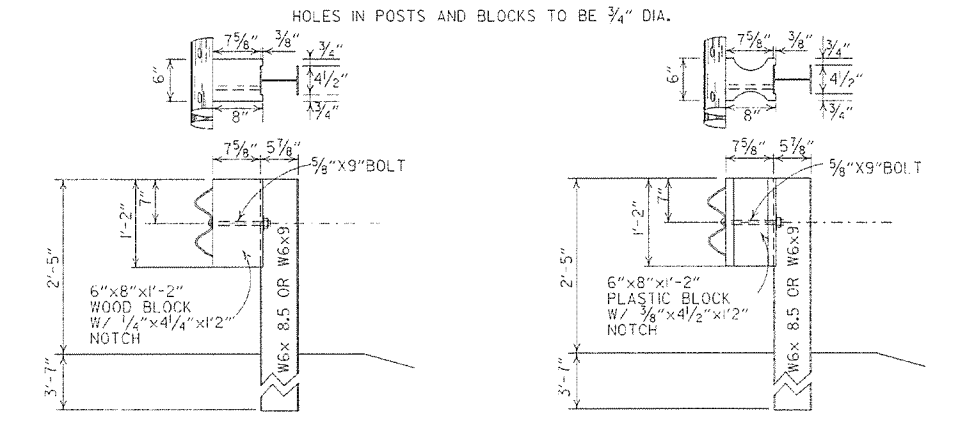
PLASTIC BLOCKOUT (W-BEAM)



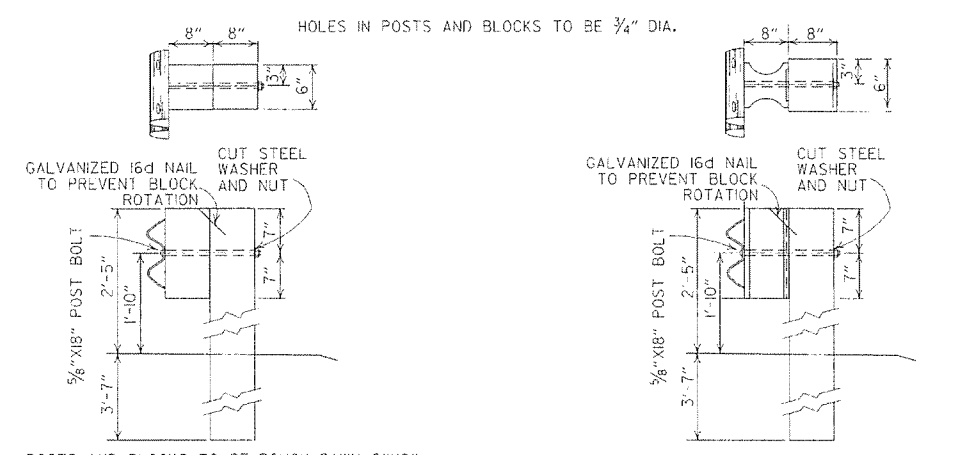
DETAILS OF STEEL LINE POST CONNECTIONS (W-BEAM)

-GENERAL NOTES-

ALL BOLTS SHALL BE SUFFICIENT LENGTH TO EXTEND THROUGH THE FULL THICKNESS OF THE NUT AND NO MORE THAN 3/4" BEYOND IT.
WHERE W-BEAM GUARD RAIL CONTINUES, THE INTERMEDIATE SECTIONS SHALL HAVE A POST SPACING OF 6'-3" UNLESS OTHERWISE NOTED.
W-BEAM GUARD RAIL REPRESENTING INTERMEDIATE SECTIONS WILL BE MEASURED ALONG THE ROADWAY FACE FROM CENTERLINE OF POST.
USE W-BEAM GUARD RAIL COMPONENTS OF SAME MATERIAL FOR ENTIRE JOB. FOR EXTENSIONS OR MODIFICATION OF EXISTING GUARD RAIL, W-BEAM GUARD RAIL COMPONENTS OF THE SAME TYPE AS THOSE EXISTING SHALL BE USED.
ANY BACKFILLING UNDER OR AROUND POST SHALL BE DAMP SAND THOROUGHLY TAMPED IN PLACE.
WOOD POSTS & WOOD BLOCKS SHALL BE EITHER DENSE NO. 1 STRUCTURAL OR BETTER 9.7F (1400 F) OR NO. 1 350 F SOUTHERN PINE.
CONTRACTOR SHALL HAVE THE OPTION OF USING WOOD BLOCKOUTS FOR W-BEAM GUARD RAIL OR PLASTIC BLOCKOUTS, AS LONG AS BLOCKOUT USED MEETS NCHRP-350 TEST LEVEL 3 SPECIFICATIONS OR REQUIREMENTS FOR MANUAL FOR ASSESSING SAFETY HARDWARE (MASH) FOR W-BEAM GUARD RAIL.



DETAILS OF STEEL LINE POST CONNECTIONS (W-BEAM)



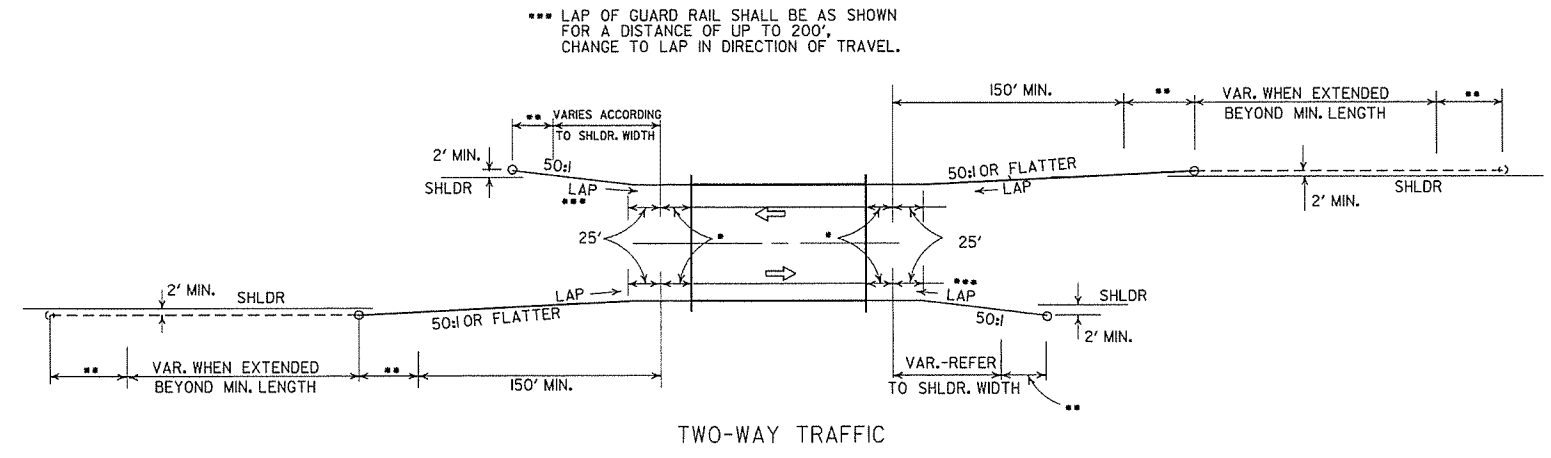
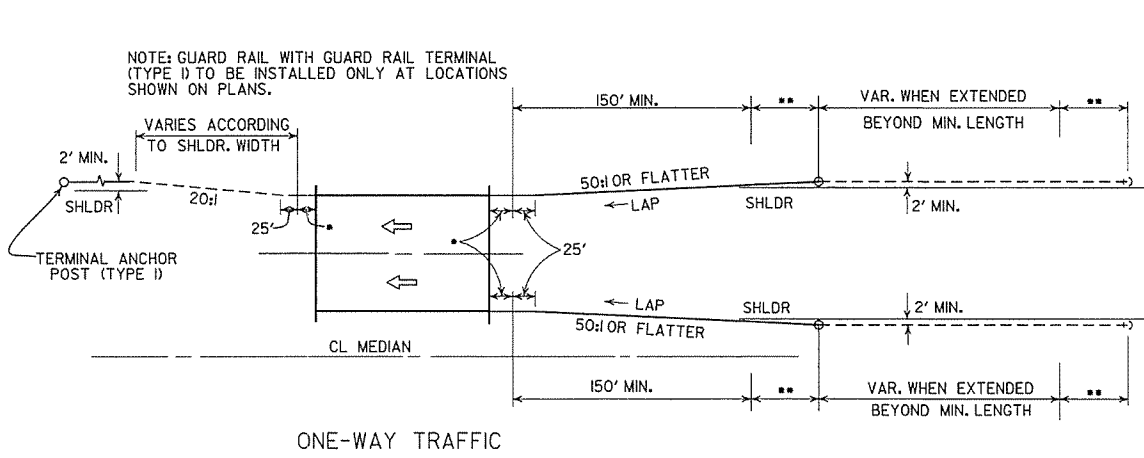
DETAILS OF WOOD LINE POST CONNECTIONS (W-BEAM)

| DATE | REVISION | DATE FILM |
|----------|---|--------------|
| 7-4-10 | RAISED HEIGHT OF GUARD RAIL 1" | |
| 0-5-09 | ADDED REFERENCE TO MASH | |
| 4-10-03 | REVISED GENERAL NOTES | |
| 8-22-02 | REVISED DIMENSION ON WOOD & PLASTIC BLOCKOUT CONNECTIONS & ON STEEL POST | |
| 11-16-01 | REVISED WOOD BLOCKOUT & DETAILS OF WOOD LINE POST CONNECTIONS | |
| 3-30-00 | REMOVED GUARD RAIL AT BRIDGE ENDS | |
| 1-12-00 | ADDED PLASTIC BLOCKOUT | |
| 8-0-98 | REV. BLOCKOUTS TO WOOD, DELETED CONC. POST & REV. GENERAL NOTE, DELETED DET. OF GUARD RAIL REPLACE BEHIND CURB & DET. OF POST PLACE IN SOLID ROCK, & ADDED DETAILS OF STEEL LINE POST CONN. REMOVED BACK-UP PLATE, REVISED HOLES IN STEEL POLES | |
| 4-3-97 | REMOVED "LAP IN DIRECTION OF TRAFFIC" NOTE & PLACED ARROWS ON WASHERS | |
| 10-18-96 | REVISED WOOD POST NOTE | |
| 6-2-94 | ADDED ALT. STEEL POST SIZE | |
| 8-5-93 | REVISED STEEL POST SIZE | 8-5-93 |
| 10-1-92 | REDRAWN & REVISED | 10-1-92 |
| 8-15-91 | REVISED WASHER NOTE | 8-15-91 |
| 8-2-90 | REV. GEN. NOTE & DEPTH OF ANC. POST IN ROCK | 8-2-90 |
| 7-15-88 | REVISED SECTION 3 & GENERAL NOTES | |
| 3-4-88 | REV. ANCHOR POST, ELEV. NOTES & POST IN ROCK | 780-3-4-88 |
| 10-30-87 | REVISED WOOD LINE POST DETAIL | 546-10-30-87 |
| 10-9-87 | REDRAWN & REVISED | 802-10-9-87 |
| DATE | REVISION | DATE FILM |

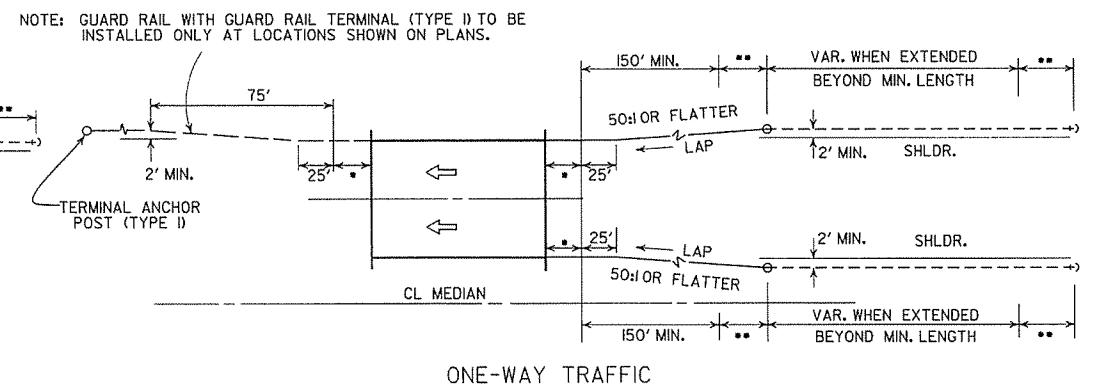
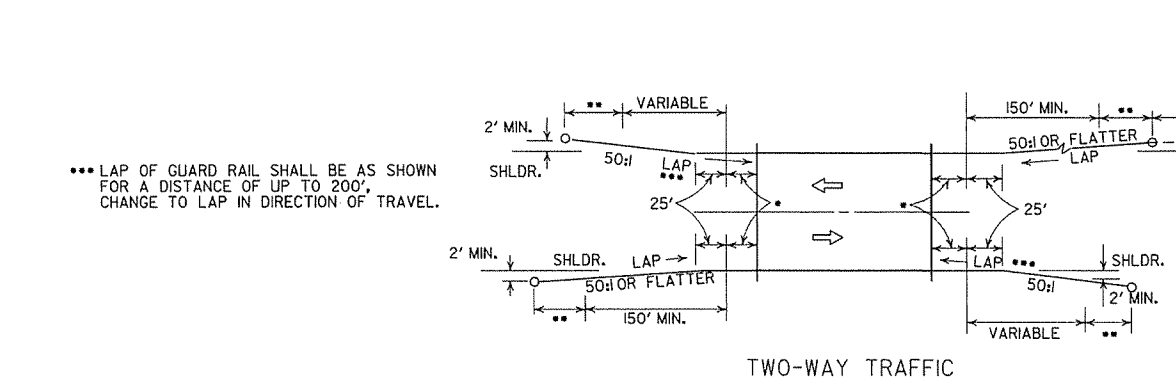
ARKANSAS STATE HIGHWAY COMMISSION

GUARD RAIL DETAILS

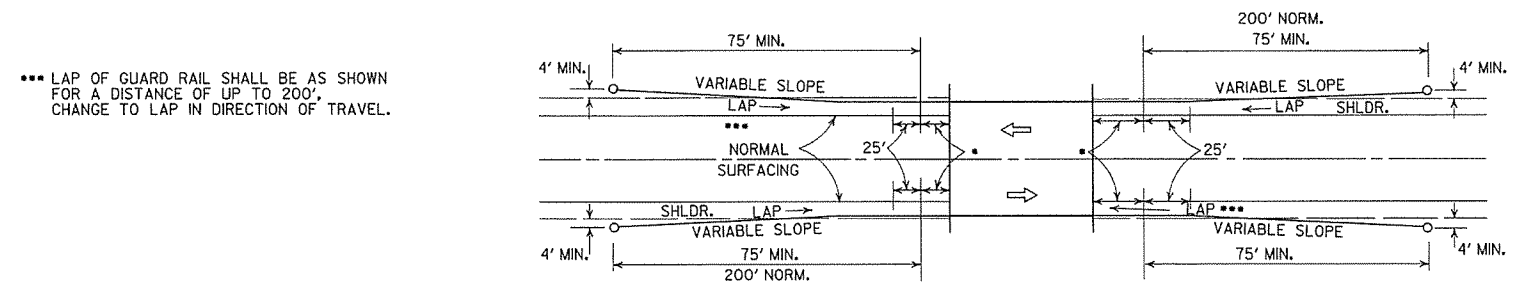
STANDARD DRAWING GR-8



METHODS OF INSTALLATION OF GUARD RAIL AT LESS THAN FULL SHOULDER WIDTH BRIDGES USING GUARD RAIL TERMINAL (TYPE 2)



METHOD OF INSTALLATION OF GUARD RAIL AT FULL SHOULDER WIDTH BRIDGES USING GUARD RAIL TERMINAL (TYPE 2)

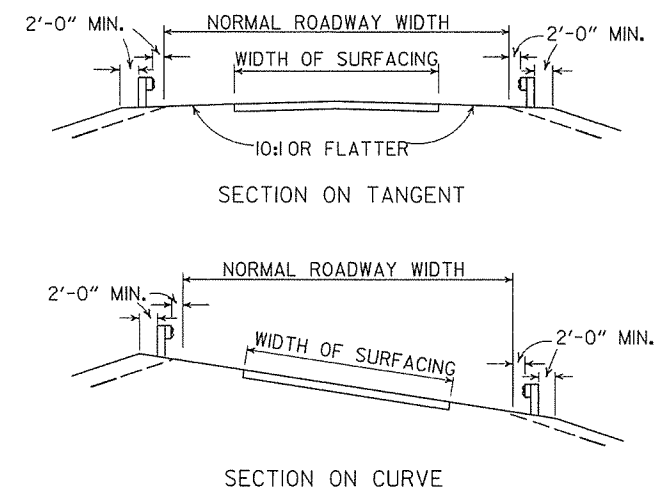
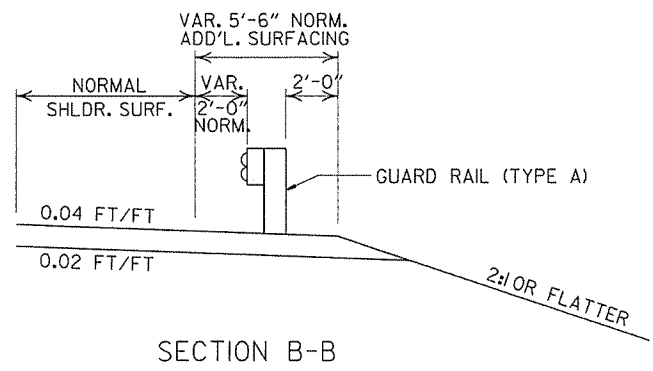
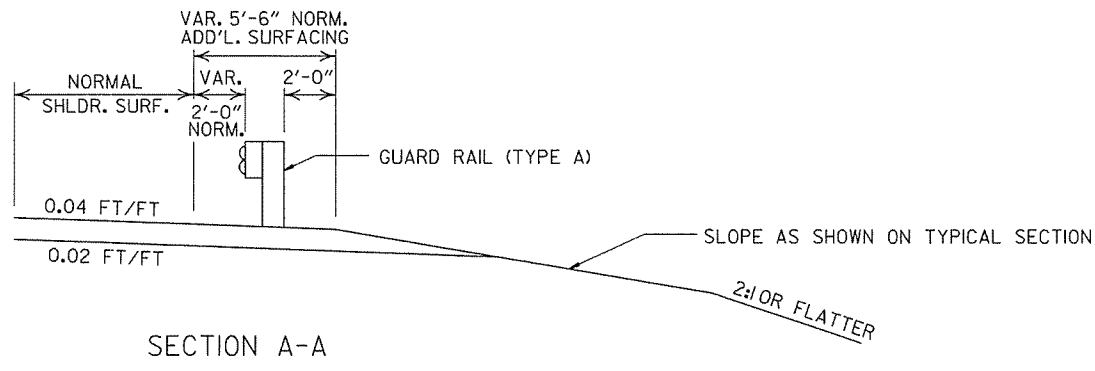
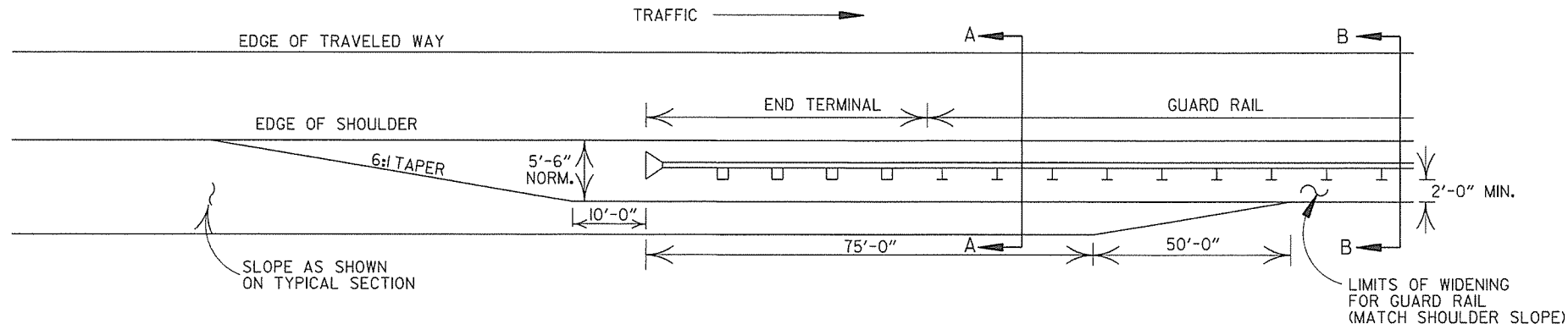


LEGEND

- THREE BEAM GUARD RAIL TERMINAL
- GUARD RAIL TERMINAL (TYPE 2)

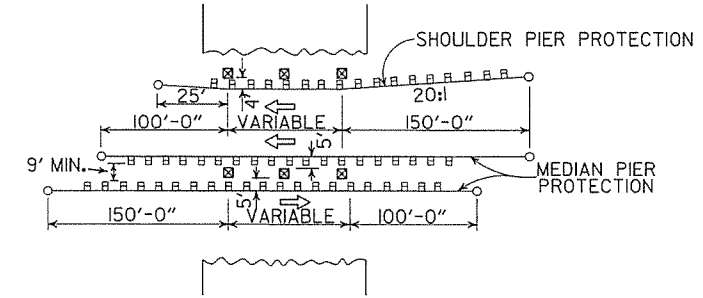
METHOD OF INSTALLATION OF GUARD RAIL USING GUARD RAIL TERMINAL (TYPE 1) (FULL SHOULDER WIDTH OR LESS BRIDGES)

| | | |
|-----------------------------------|--|-----------|
| ARKANSAS STATE HIGHWAY COMMISSION | | |
| GUARD RAIL DETAILS | | |
| 4-17-08 | REVISED LAYOUTS | |
| 11-10-05 | REMOVED GUARD RAIL NOTES AND DETAILS | |
| 11-16-01 | DELETED NOTE-METHOD OF INSTALLATION OF GUARD RAIL USING GUARD RAIL TERM. (TY. 1) | |
| 1-12-00 | ADDED CONSTRUCTION NOTE | 1-12-00 |
| 6-26-97 | REVISED LAYOUT | |
| 10-1-92 | REDRAWN & REVISED | 10-1-92 |
| 10-9-87 | ADDED NOTE | |
| | REDRAWN & REVISED | |
| DATE | REVISION | DATE FILM |
| STANDARD DRAWING GR-9 | | |



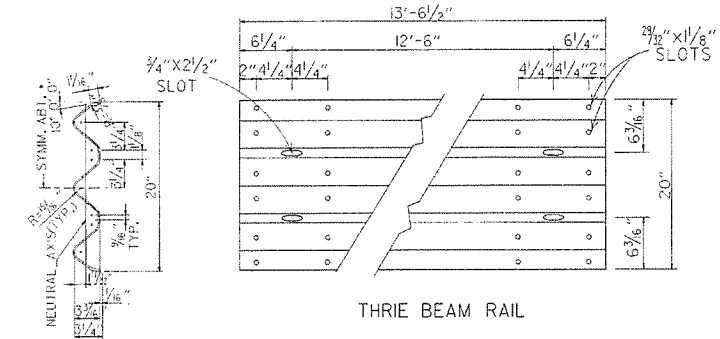
DETAILS OF WIDENING FOR GUARD RAIL

DETAILS SHOWING POSITION OF GUARD RAIL ON HIGHWAY

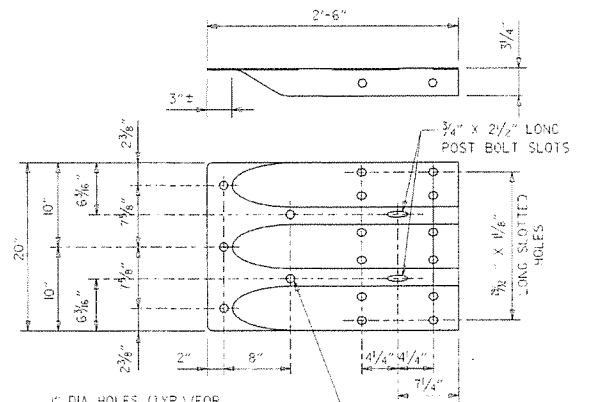


METHOD OF INSTALLATION OF GUARD RAIL AT FIXED OBSTACLE

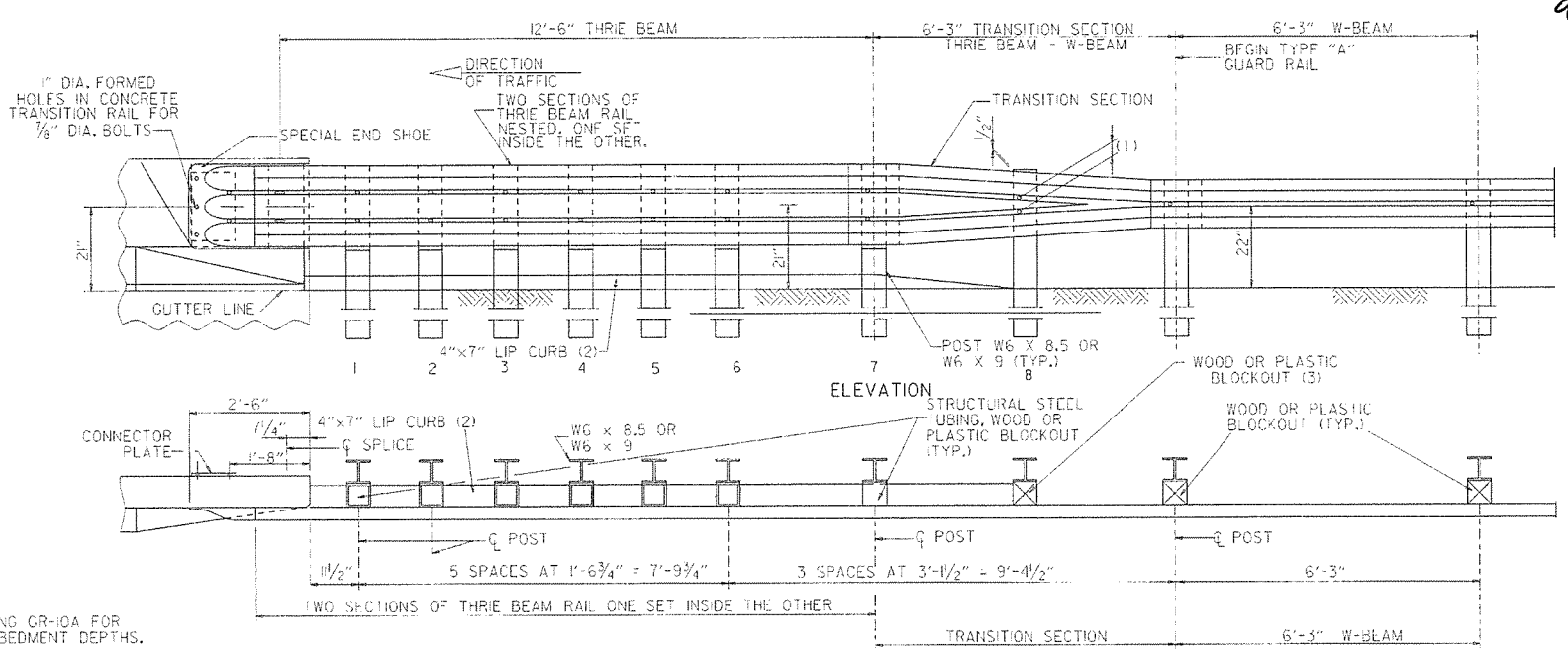
| | | | |
|-----------------------------------|----------------|------|------|
| ARKANSAS STATE HIGHWAY COMMISSION | | | |
| GUARD RAIL DETAILS | | | |
| STANDARD DRAWING GR-9A | | | |
| 4-17-08 | MINOR REVISION | | |
| 11-10-05 | DRAWN | | |
| DATE | REVISION | DATE | FILM |



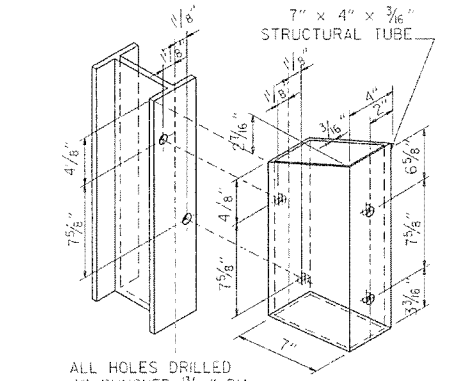
SECTION THRU THRIE BEAM RAIL



SPECIAL END SHOE



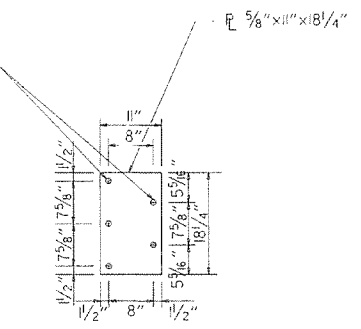
ELEVATION



STRUCTURAL STEEL TUBING BLOCKOUT DETAIL

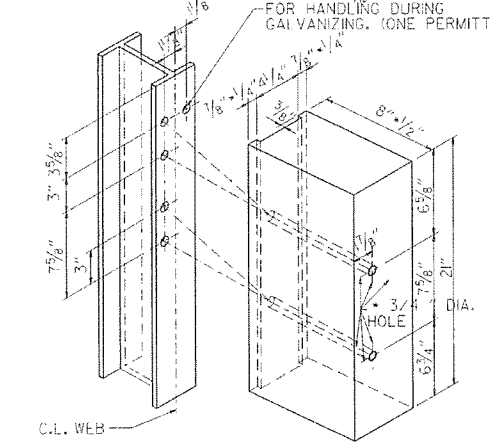
ATTACH BLOCKOUT TO POST USING 5/8" DIA. HEX HEAD BOLTS WITH 1/2" O.D. CUT STEEL WASHERS AND NUT.

1" DIA. HOLES (TYP.) FOR 7/8" DIA. HIGH-STRENGTH BOLTS



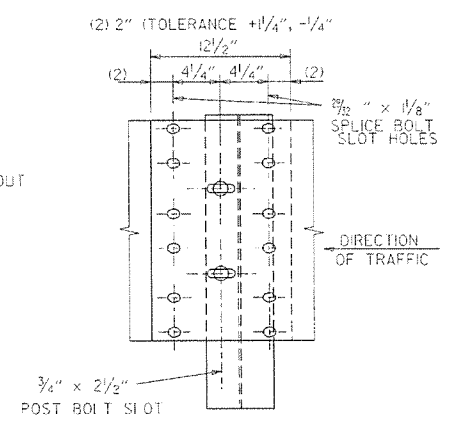
CONNECTOR PLATE

CONNECTOR PLATE SHALL BE AASHTO M270, GR. 36 AND SHALL BE GALVANIZED AFTER FABRICATION. GALVANIZING SHALL CONFORM TO SUBSECTION 807.19 OF THE STANDARD SPECIFICATIONS. CONNECTOR PLATE TO BE BOLTED TO SPECIAL END SHOE USING 7/8" DIA. HIGH STRENGTH BOLTS, WITH THE HEADS PLACED ON THE TRAFFIC FACE. WASHERS SHALL BE USED UNDER THE HEAD AND NUT. BOLTS, NUTS AND WASHERS SHALL BE GALVANIZED AND SHALL CONFORM TO SUBSECTION 807.06.

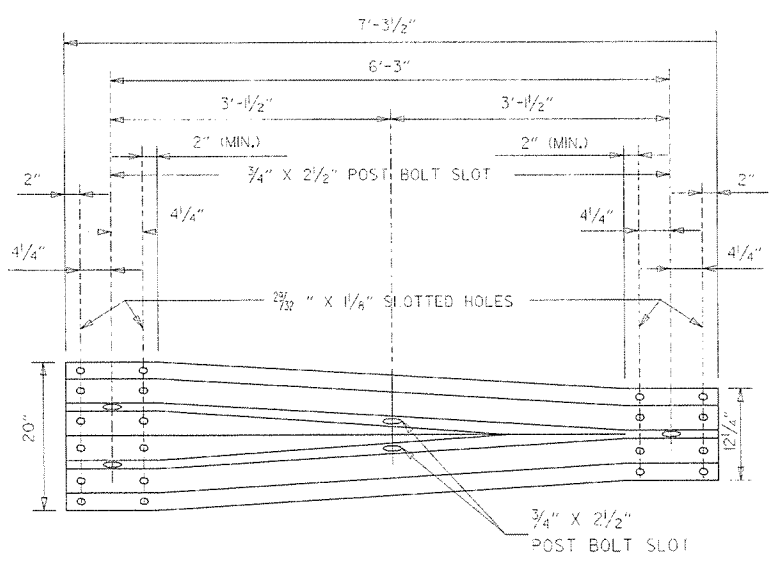


HOLE PUNCHING DETAIL FOR STEEL POST & WOOD OR PLASTIC BLOCKOUTS

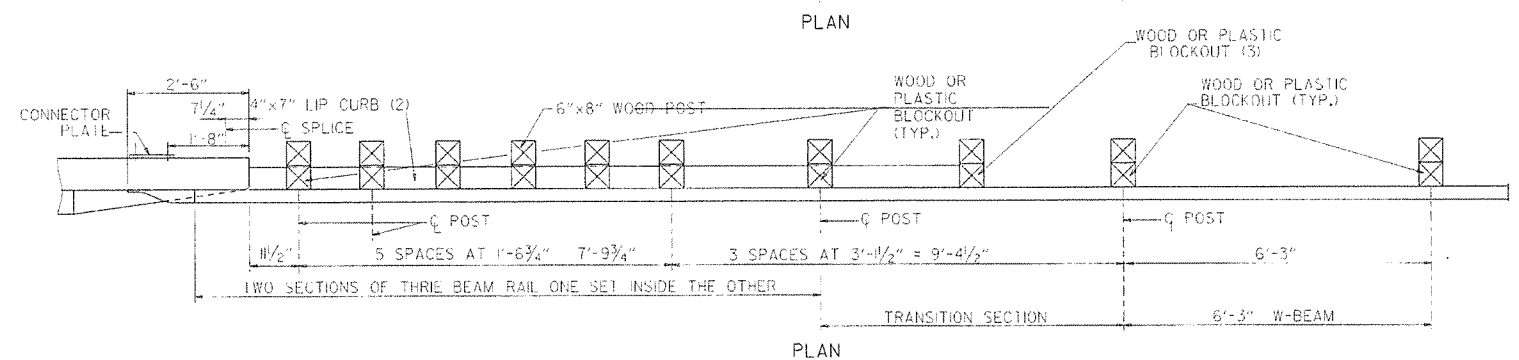
NOTE: BLOCKS SHALL BE THE SAME TYPE THROUGHOUT THE PROJECT LIMITS.



THRIE BEAM RAIL SPLICE AT POST



TRANSITION SECTION



PLAN

PLAN

- (1) VERIFY BOLT SPACING FROM RAIL TRANSITION PRODUCER.
- (2) REFER TO APPROACH GUTTER DETAILS.
- (3) LENGTH OF BLOCKOUT ON POST 8 TO BE MODIFIED TO FIT RAIL WIDTH.

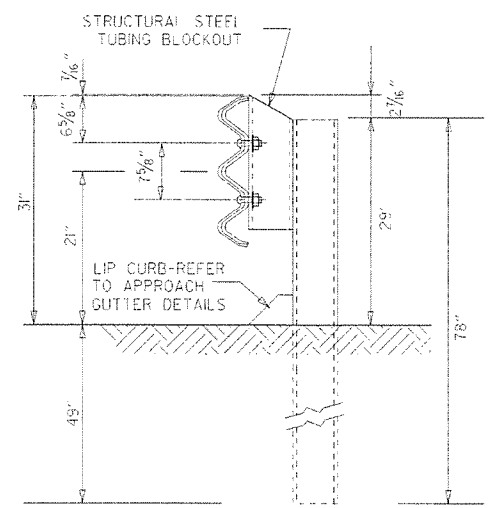
THRIE BEAM GUARD RAIL CONNECTION AT BRIDGE ENDS

GENERAL NOTES:

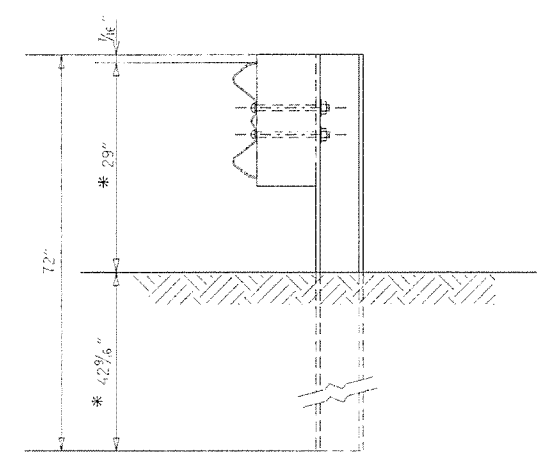
- THE THRIE BEAM RAIL, SPECIAL END SHOE, AND THE TRANSITION SECTION SHALL BE MADE OF STEEL AND SHALL BE 12 GAGE. ZINC COATING SHALL BE TYPE I.
- RAIL POSTS SHALL BE SET PERPENDICULAR TO THE ROADWAY PROFILE GRADE AND VERTICALLY IN CROSS SECTION.
- ALL BOLTS SHALL BE SUFFICIENT LENGTH TO EXTEND THROUGH THE FULL THICKNESS OF THE NUT AND NO MORE THAN 3/4" BEYOND IT.
- ALL LAP SPLICES, INCLUDING SPECIAL END SHOES, SHALL BE MADE IN THE DIRECTION SHOWN ON STANDARD DRAWINGS GR-9 & GR-11.
- WOOD POSTS & WOOD BLOCKS SHALL BE EITHER DENSE NO. 1 STRUCTURAL OR BETTER 9.7+ (1400 F) OR NO. 1 (1350 F) SOUTHERN PINE.
- REFER TO STD. DRWG. GR-10A FOR POST DETAILS.
- USE THRIE BEAM GUARD RAIL COMPONENTS OF SAME MATERIAL FOR ENTIRE JOB.
- THRIE BEAM POSTS SHALL BE SAME MATERIAL AS W BEAM POSTS FOR ENTIRE JOB.

| DATE | REVISION | DATE FILED |
|----------|---|------------|
| 7-14-10 | RAISED HEIGHT OF W-BEAM 1" | |
| 11-29-07 | ADDED PLASTIC BLOCKOUTS | |
| 11-10-05 | ADDED NOTE FOR ATTACHING STEEL BLOCKOUT | |
| 11-18-04 | REVISED GENERAL NOTES | |
| 10-9-03 | REVISED GENERAL NOTES | |
| 4-10-03 | REVISED GENERAL NOTES | |
| 8-22-02 | REVISED NOTE (2) | |
| 6-29-00 | MOVED DIMENSION LINES | |
| 5-18-00 | ADDED NOTE | |
| 3-30-00 | DRAWN & ISSUED | |

| | | |
|-----------------------------------|--|--|
| ARKANSAS STATE HIGHWAY COMMISSION | | |
| GUARD RAIL DETAILS | | |
| STANDARD DRAWING GR-10 | | |

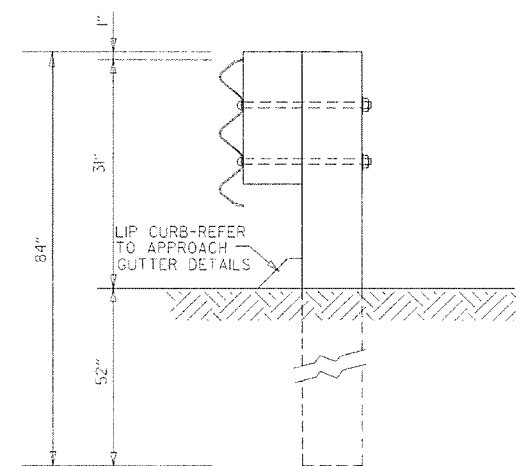


THRIE BEAM RAIL WITH STEEL TUBING BLOCKOUT AND STEEL POST
POSTS 1-7

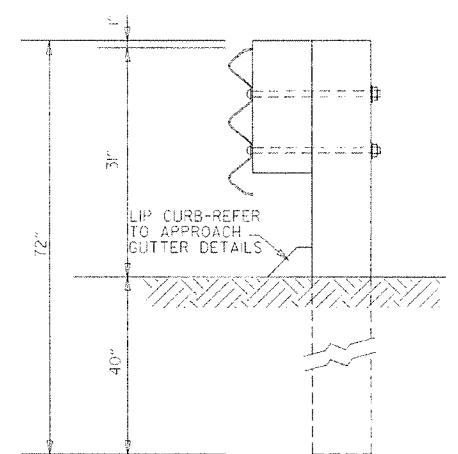


W-BEAM TO THRIE BEAM TRANSITION RAIL WITH WOOD OR PLASTIC BLOCKOUT AND STEEL POST
POST 8

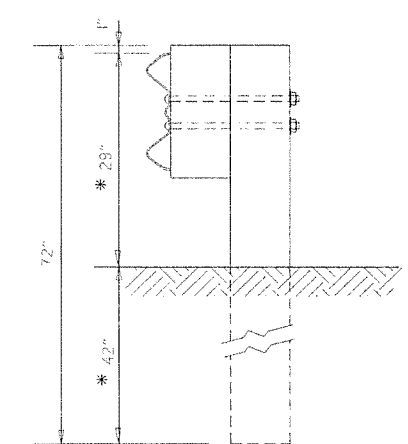
* NOTE:
THESE DIMENSIONS WILL NEED TO BE ADJUSTED IN THE FIELD TO MAKE THE TRANSITION FROM 21" MID POINT OF THRIE BEAM TO 22" MID POINT OF W-BEAM.



THRIE BEAM RAIL WITH WOOD OR PLASTIC BLOCKOUTS & WOOD POSTS
POSTS 1-6



THRIE BEAM RAIL WITH WOOD OR PLASTIC BLOCKOUT & WOOD POST
POST 7



W-BEAM TO THRIE BEAM TRANSITION RAIL WITH WOOD OR PLASTIC BLOCKOUT & WOOD POST
POST 8

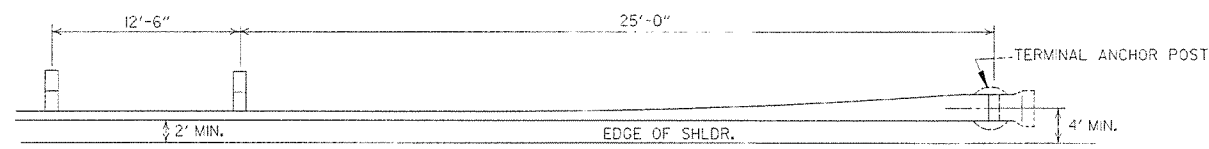
GENERAL NOTES:
RAIL POSTS SHALL BE SET PERPENDICULAR TO THE ROADWAY PROFILE GRADE AND VERTICALLY IN CROSS SECTION.
WOOD POSTS & WOOD BLOCKS SHALL BE EITHER DENSE NO. 1 STRUCTURAL OR BETTER 9.7F (400 F) OR NO. 1 (350 F) SOUTHERN PINE.

| DATE | REVISION | DATE FILM |
|---------|---------------------------|-----------|
| 7-14-10 | REVISED POST 8 DIMENSIONS | |
| 8-29-07 | ADDED PLASTIC BLOCKOUTS | |
| 8-22-02 | REVISED LIP CURB NOTE | |
| 3-30-00 | DRAWN & ISSUED | |

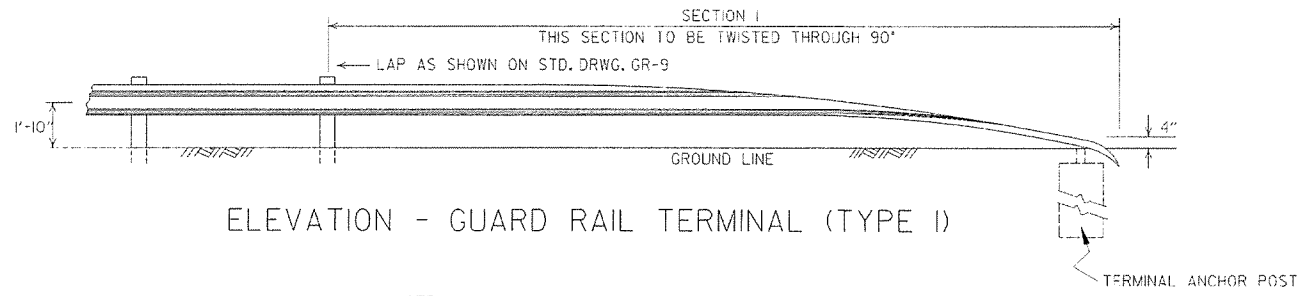
ARKANSAS STATE HIGHWAY COMMISSION

GUARD RAIL DETAILS

STANDARD DRAWING GR-10A

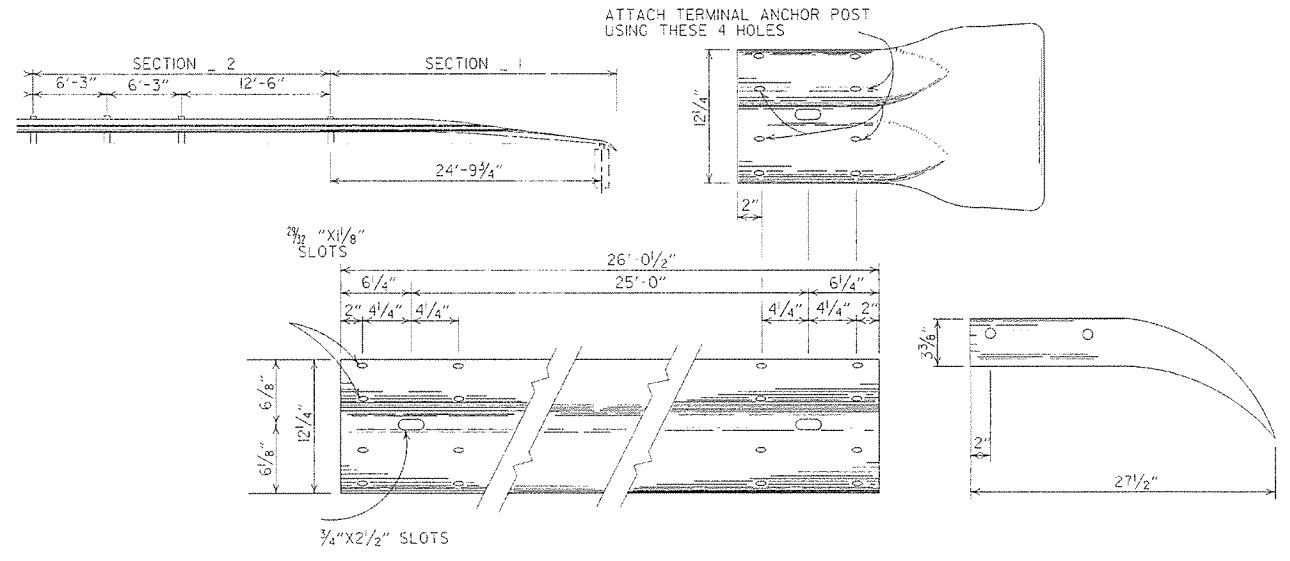


PLAN - GUARD RAIL TERMINAL (TYPE I)



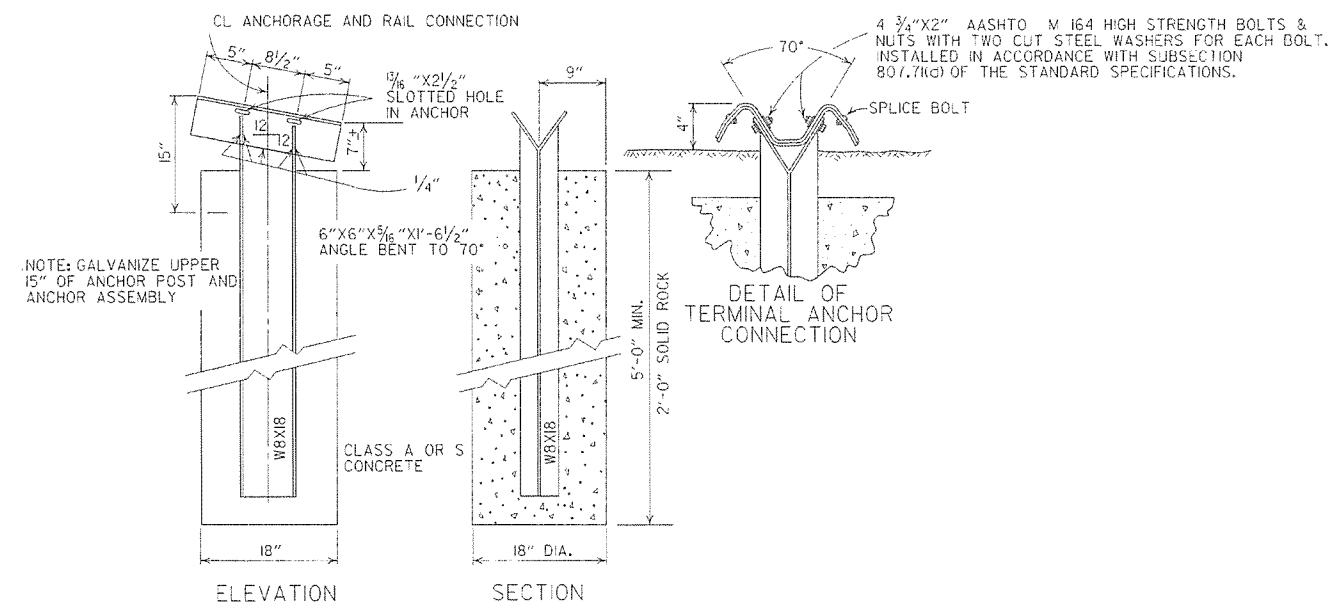
ELEVATION - GUARD RAIL TERMINAL (TYPE I)

NOTE:
SECTIONS 1 AND 2 OF GUARD RAIL TERMINAL
SHALL BE PAID FOR AT THE PRICE BID PER
LINEAR FOOT OF THE TYPE OF GUARD RAIL SPECIFIED.



SECTION 1

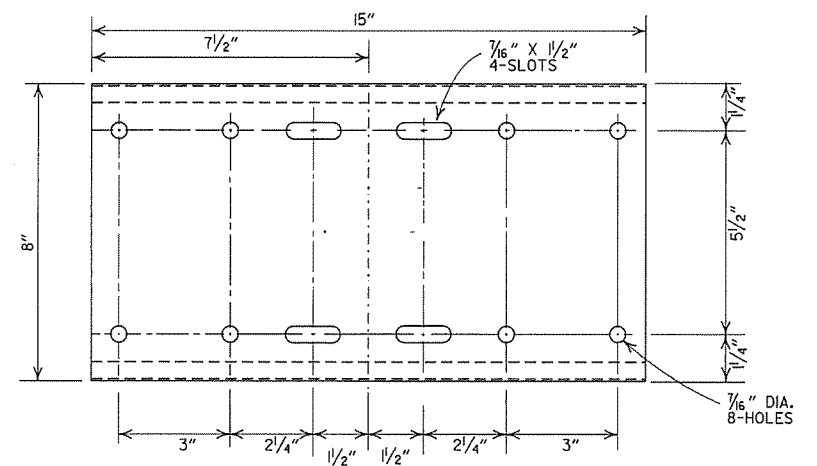
TERMINAL SECTION



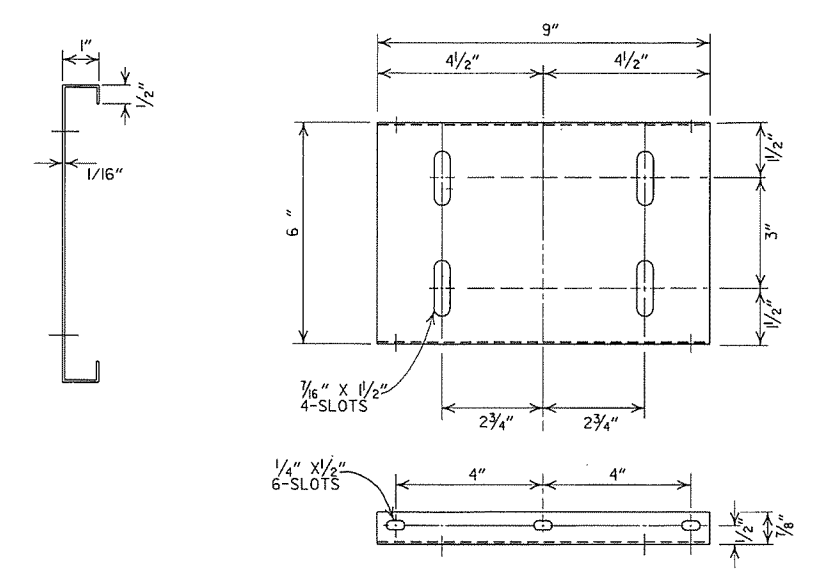
DETAIL OF TERMINAL ANCHOR POST (TYPE I)

NOTE: RAIL MEMBERS MAY BE BOLTED TO ANGLE AT TERMINAL ANCHOR AND THE TWO ASSEMBLIES POSITIONED TO PROPER ALIGNMENT PRIOR TO PLACING CONCRETE AROUND 8 W/ 17 POST IF CONTRACTOR SO DESIRES.

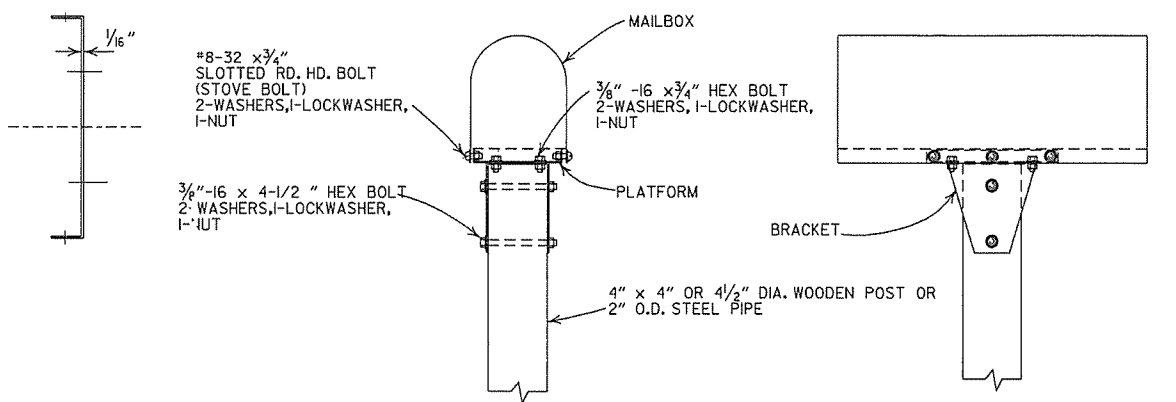
| | | |
|----------|--------------------------------|-----------------------------------|
| | | ARKANSAS STATE HIGHWAY COMMISSION |
| | | GUARD RAIL DETAILS |
| | | STANDARD DRAWING GRT-1 |
| 7-14-10 | RAISED HEIGHT OF GUARD RAIL 1" | |
| 6-26-97 | REVISED LAP NOTE | |
| 10-18-96 | REVISED ASTM REF. TO AASHTO | |
| 11-3-94 | DIMENSION TERMINAL DETAIL | |
| 11-11-92 | ADDED NOTE FOR PAYMENT | 11-11-92 |
| 10-1-92 | DRAWN & ISSUED | 10-1-92 |
| DATE | REVISION | DATE FILM |



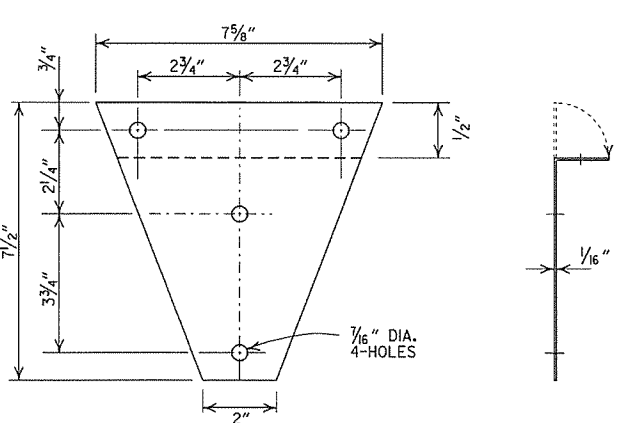
SHELF



PLATFORM

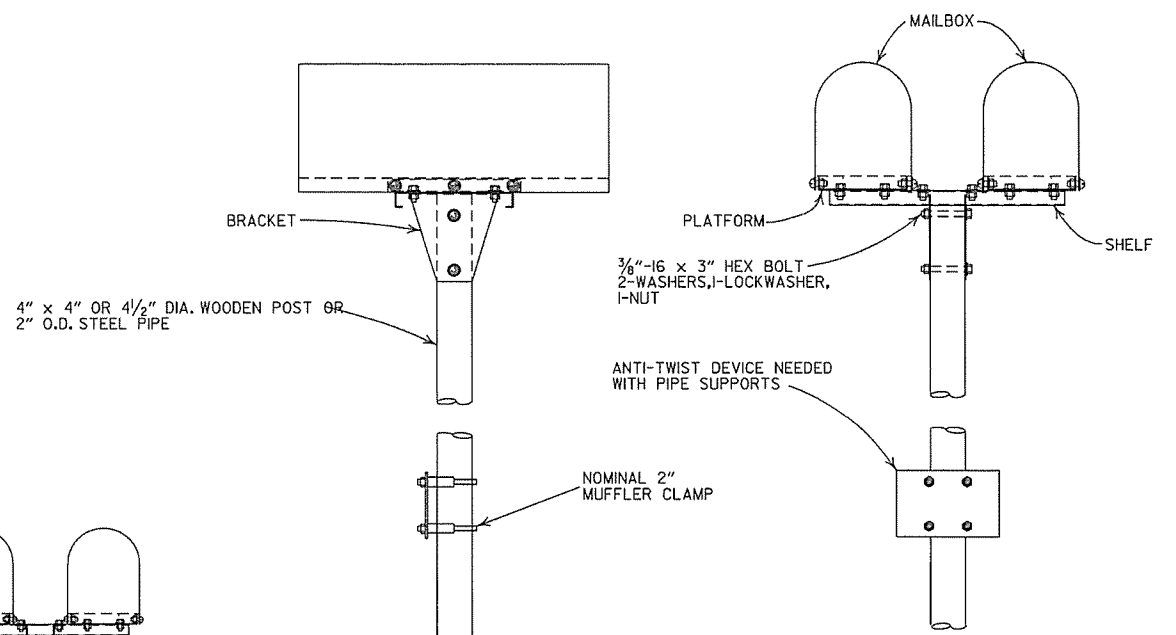


SINGLE INSTALLATION

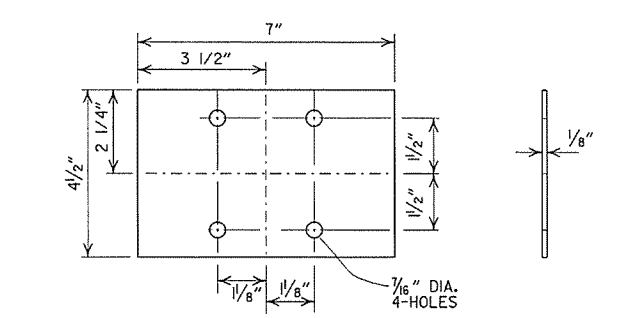


BRACKET

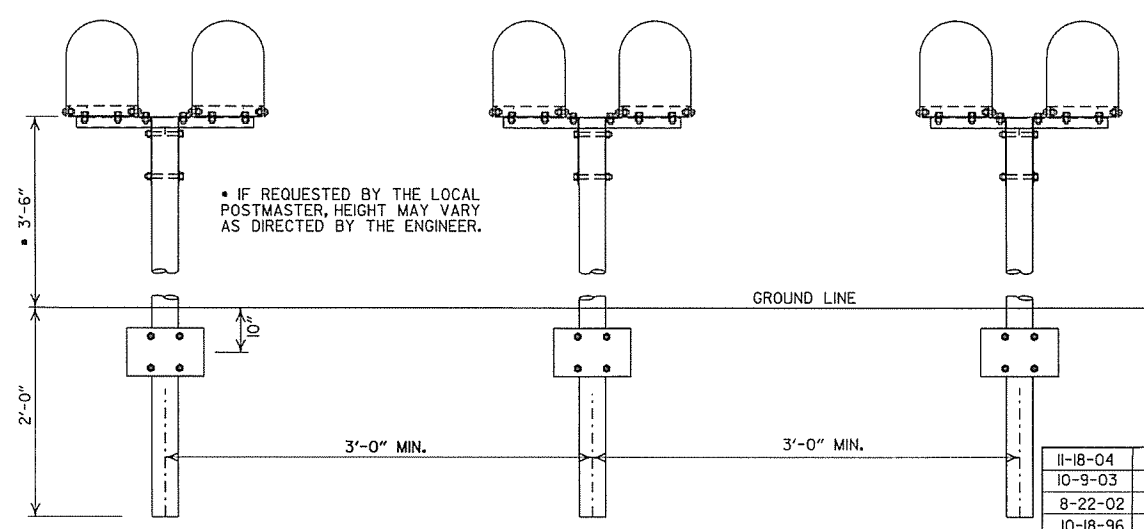
- GENERAL NOTES
1. MAILBOX POSTS MAY BE WOOD OR METAL. WOOD POSTS SHALL BE PRESSURE TREATED FOR GROUND CONTACT IN ACCORDANCE WITH SECTION 637.02 OF THE STANDARD SPECIFICATIONS.
 2. ANTI-TWIST PLATES SHALL BE USED ONLY ON METAL POSTS.
 3. MAILBOX SHELF, BRACKET & PLATFORM SHALL BE GALVANIZED OR PAINTED STEEL, HOWEVER TREATED WOOD MAY BE USED WITH WOODEN POSTS. THE WOODEN SHELF, BRACKET & PLATFORM SHALL BE A MINIMUM OF 3/4" THICK AND SHALL BE ASSEMBLED WITH BOLTS OF THE APPROPRIATE LENGTH WITH SIX 8 X 3/4" FLATHEAD WOOD SCREWS USED TO ATTACH THE MAILBOX TO THE PLATFORM.
 4. THE MAILBOX SHELF AND PLATFORM THAT IS SHOWN IS FOR STANDARD SIZE MAILBOXES. THE SHELF AND PLATFORM SIZE SHALL BE MODIFIED TO FIT MAILBOXES OF A DIFFERENT SIZE.
 5. METAL PIPE FOR MAILBOX SUPPORT SHALL BE 2" OUTSIDE DIAMETER STEEL WITH A WALL THICKNESS OF 0.145" AND A WEIGHT OF 2.72 LBS PER FT. OUTSIDE DIAMETER AND WEIGHT SHALL HAVE A TOLERANCE OF +/- 5% ACCORDING TO AASHTO M 181.
 6. MAILBOX SUPPORT SYSTEM DIFFERING FROM THOSE SHOWN MAY BE USED, PROVIDED THEY ARE ON THE AHTD QUALIFIED PRODUCTS LIST FOR MAILBOX SUPPORTS.



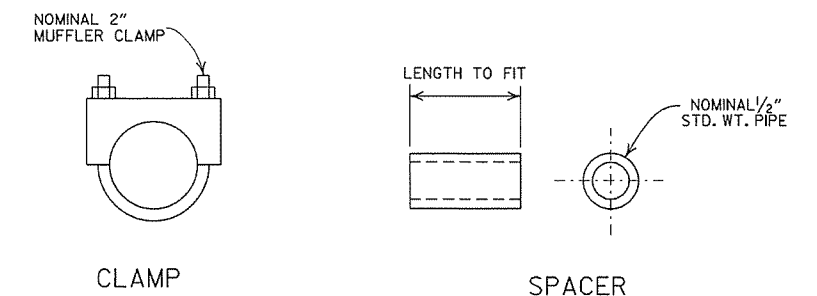
DOUBLE INSTALLATION



ANTI-TWIST PLATE



SPACING FOR MULTIPLE POST INSTALLATION



CLAMP

SPACER

| DATE | FILMED | REVISION |
|----------|-------------|------------------------------------|
| 11-18-04 | | REVISED NOTES |
| 10-9-03 | | REVISED NOTE 6 |
| 8-22-02 | | REVISED NOTE 6 |
| 10-18-96 | | CORRECTED AASHTO |
| 10-1-92 | | CORRECTED SPELLING |
| 9-26-91 | | NEW PHONE NUMBER |
| 8-15-91 | | ADDED NOTE |
| 11-30-89 | | ADJUSTED HEIGHT & ADDED NOTE |
| 2-16-89 | | DELETED SLOTS FROM SHELF & PLTF |
| 11-17-88 | 10-1-92 | ADJUSTED DIMENSIONS OF STEEL POSTS |
| 7-15-88 | 120-7-15-88 | ISSUED |
| | | |

ARKANSAS STATE HIGHWAY COMMISSION

MAILBOX DETAILS
STANDARD DRAWING MB-1

REINFORCED CONCRETE ARCH PIPE DIMENSIONS

| EQUIV. DIA. | SPAN | | RISE | |
|-------------|--------------|--------------|--------------|--------------|
| | AASHTO M 206 | AHTD NOMINAL | AASHTO M 206 | AHTD NOMINAL |
| INCHES | INCHES | | | |
| 15 | 18 | 18 | 11 | 11 |
| 18 | 22 | 22 | 13 1/2 | 14 |
| 21 | 26 | 26 | 15 1/2 | 16 |
| 24 | 28 1/2 | 29 | 18 | 18 |
| 30 | 36 1/4 | 36 | 22 1/2 | 23 |
| 36 | 43 3/8 | 44 | 26 3/8 | 27 |
| 42 | 51 1/8 | 51 | 31 3/8 | 31 |
| 48 | 58 1/2 | 59 | 36 | 36 |
| 54 | 65 | 65 | 40 | 40 |
| 60 | 73 | 73 | 45 | 45 |
| 72 | 88 | 88 | 54 | 54 |
| 84 | 102 | 102 | 62 | 62 |
| 90 | 115 | 115 | 72 | 72 |
| 96 | 122 | 122 | 77 1/2 | 77 |
| 108 | 138 | 138 | 87 1/8 | 87 |
| 120 | 154 | 154 | 96 3/8 | 97 |
| 132 | 168 3/4 | 169 | 106 1/2 | 107 |

THE MEASURED SPAN AND RISE SHALL NOT VARY MORE THAN ± 2 PERCENT FROM THE VALUES SPECIFIED BY AASHTO M206.

REINFORCED CONCRETE HORIZONTAL ELLIPTICAL PIPE DIMENSIONS

| EQUIV. DIA. | AASHTO M 207 | |
|-------------|--------------|------|
| | SPAN | RISE |
| INCHES | INCHES | |
| 18 | 23 | 14 |
| 24 | 30 | 19 |
| 27 | 34 | 22 |
| 30 | 38 | 24 |
| 33 | 42 | 27 |
| 36 | 45 | 29 |
| 39 | 49 | 32 |
| 42 | 53 | 34 |
| 48 | 60 | 38 |
| 54 | 68 | 43 |
| 60 | 76 | 48 |
| 66 | 83 | 53 |
| 72 | 91 | 58 |
| 78 | 98 | 63 |
| 84 | 106 | 68 |

THE MEASURED SPAN AND RISE SHALL NOT VARY MORE THAN ± 2 PERCENT FROM THE VALUES SPECIFIED BY AASHTO M207.

CONSTRUCTION SEQUENCE

1. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
2. INSTALL PIPE TO GRADE.
3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
4. PLACE AND COMPACT THE HAUNCH AREA UP TO THE MIDDLE OF THE PIPE.
5. COMPLETE BACKFILL ACCORDING TO SUBSECTION 606.03.(F)(1).

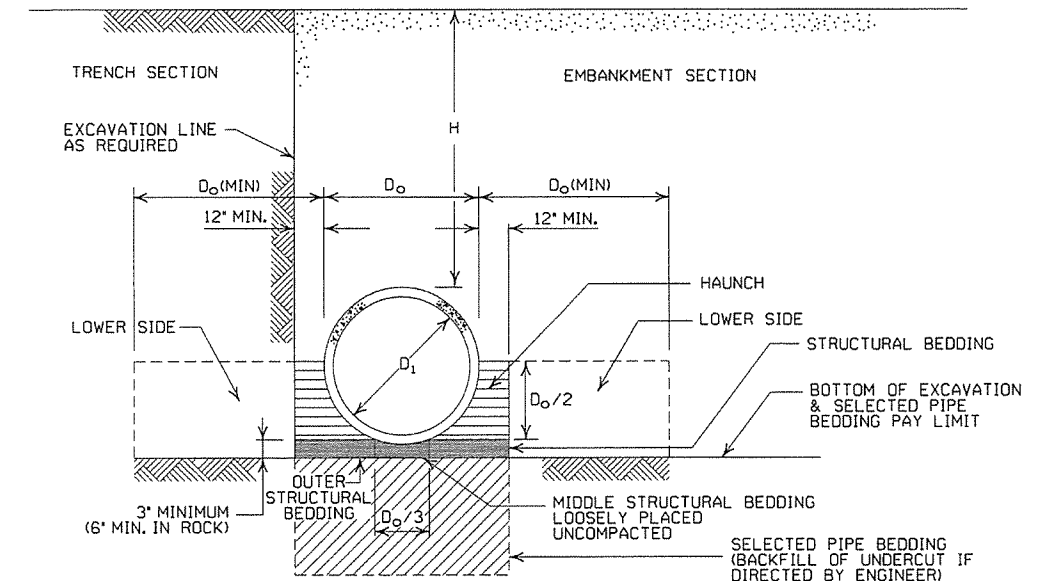
NOTE: HAUNCH AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF CONCRETE PIPE.

- LEGEND -

- D₁ = NORMAL INSIDE DIAMETER OF PIPE
- D_o = OUTSIDE DIAMETER OF PIPE
- H = FILL COVER HEIGHT OVER PIPE (FEET)
- MIN. = MINIMUM
- UNDISTURBED SOIL

| INSTALLATION TYPE | MATERIAL REQUIREMENTS FOR HAUNCH AND STRUCTURAL BEDDING |
|-------------------|---|
| TYPE 1 | AGGREGATE BASE COURSE (CLASS 5 OR CLASS 7) |
| TYPE 2 | SELECTED MATERIALS (CLASS SM-1, SM-2, OR SM-4) OR TYPE 1 INSTALLATION MATERIAL* |
| TYPE 3** | AASHTO CLASSIFICATION A-1 THRU A-6 SOIL OR TYPE 1 OR 2 INSTALLATION MATERIAL |

*SM-3 WILL NOT BE ALLOWED.
**MATERIALS SHALL NOT INCLUDE ORGANIC MATERIALS OR STONES LARGER THAN 3 INCHES.



EMBANKMENT AND TRENCH INSTALLATIONS

1. MATERIAL IN THE HAUNCH AND OUTER STRUCTURAL BEDDING SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.
2. FOR TRENCHES WITH WALLS OF NATURAL SOIL, THE DENSITY OF THE SOIL IN THE LOWER SIDE ZONE SHALL BE AS FIRM AS THE 95% DENSITY REQUIRED FOR THE HAUNCH. IF THE EXISTING SOIL DOES NOT MEET THIS CRITERIA, IT SHALL BE REMOVED AND RECOMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OF MATERIAL USED.
3. FOR EMBANKMENTS, THE MATERIAL IN THE LOWER SIDE ZONE SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.

GENERAL NOTES

1. CONCRETE PIPE CULVERT CONSTRUCTION SHALL CONFORM TO ARKANSAS STATE HIGHWAY AND TRANSPORTATION DEPARTMENT STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION), WITH APPLICABLE SUPPLEMENTAL SPECIFICATIONS AND SPECIAL PROVISIONS. UNLESS OTHERWISE NOTED IN THE PLANS, SECTION AND SUBSECTION REFER TO THE STANDARD CONSTRUCTION SPECIFICATIONS.
2. CONCRETE PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
3. ALL PIPE SHALL CONFORM TO SECTION 606. CIRCULAR R.C. PIPE CULVERTS SHALL CONFORM TO AASHTO M10, R.C. ARCH PIPE CULVERTS SHALL CONFORM TO AASHTO M206 AND HORIZONTAL ELLIPTICAL PIPE CULVERTS SHALL CONFORM TO AASHTO M207.
4. ALL PIPE SHALL BE PROTECTED DURING CONSTRUCTION BY A COVER SUFFICIENT TO PREVENT DAMAGE FROM PASSAGE OF EQUIPMENT.
5. THE MINIMUM TRENCH WIDTH SHALL BE THE OUTSIDE DIAMETER OF THE PIPE PLUS 24 INCHES. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PRACTICABLE FOR WORKING CONDITIONS.
6. MULTIPLE PIPE CULVERTS SHALL BE INSTALLED WITH A MINIMUM CLEARANCE OF 24 INCHES BETWEEN STRINGS OF PIPE. REFER TO STD. DWG. FES-2 FOR MINIMUM CLEARANCE WHERE FLARED END SECTIONS ARE USED.
7. IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
8. NOT MORE THAN ONE LIFTING HOLE MAY BE PROVIDED IN CONCRETE PIPE TO FACILITATE HANDLING. HOLE MAY BE CAST IN PLACE, CUT INTO THE FRESH CONCRETE AFTER FORMS ARE REMOVED, OR DRILLED. THE HOLE SHALL NOT BE MORE THAN TWO INCHES IN DIAMETER OR TWO INCHES SQUARE. CUTTING OR DISPLACEMENT OF REINFORCEMENT WILL NOT BE PERMITTED. SPALLED AREAS AROUND THE HOLE SHALL BE REPAIRED IN A WORKMANLIKE MANNER. LIFTING HOLE SHALL BE FILLED WITH MORTAR, CONCRETE, OR OTHER METHOD AS APPROVED BY THE ENGINEER.
9. WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
10. WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED ABOVE AS THE HAUNCH), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."

MINIMUM HEIGHT OF FILL "H" OVER CIRCULAR R.C. PIPE CULVERTS

| INSTALLATION TYPE | CLASS OF PIPE | | | |
|-------------------|---------------|-----|----------|---------|
| | CLASS III | | CLASS IV | CLASS V |
| PIPE ID (IN.) | FEET | | | |
| 12-15 | 2 | 2.5 | 2 | 1 |
| 18-24 | 2.5 | 3 | 2 | 1 |
| 27-33 | 3 | 4 | 2 | 1 |
| 36-42 | 3.5 | 5 | 2 | 1 |
| 48 | 4.5 | 5.5 | 2 | 1 |
| 54-60 | 5 | 7 | 2 | 1 |
| 66-78 | 6 | 8 | 2 | 1 |
| 84-108 | 7.5 | 8 | 2 | 1 |

NOTE: FOR MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM OF 12" OF PAVEMENT AND/OR BASE.

MAXIMUM HEIGHT OF FILL "H" OVER CIRCULAR R.C. PIPE CULVERTS

| INSTALLATION TYPE | CLASS OF PIPE | | |
|-------------------|---------------|----------|---------|
| | CLASS III | CLASS IV | CLASS V |
| TYPE 1 | 21 | 32 | 50 |
| TYPE 2 | 16 | 25 | 39 |
| TYPE 3 | 12 | 20 | 30 |

NOTE: IF FILL HEIGHT EXCEEDS 50 FEET, A SPECIAL DESIGN CONCRETE PIPE WILL BE REQUIRED USING TYPE 1 INSTALLATION.

MINIMUM HEIGHT OF FILL "H" OVER R.C. ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS

| INSTALLATION TYPE | CLASS OF PIPE | |
|-------------------|---------------|----------|
| | CLASS III | CLASS IV |
| TYPE 2 OR TYPE 3 | FEET | |
| | 2.5 | 1.5 |

NOTE: TYPE 1 INSTALLATION WILL NOT BE ALLOWED FOR ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS.

NOTE: FOR MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM OF 12" OF PAVEMENT AND/OR BASE.

MAXIMUM HEIGHT OF FILL "H" OVER R.C. ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS

| INSTALLATION TYPE | CLASS OF PIPE | |
|-------------------|---------------|----------|
| | CLASS III | CLASS IV |
| TYPE 2 | FEET | |
| | 13 | 21 |
| TYPE 3 | FEET | |
| | 10 | 16 |

NOTE: TYPE 1 INSTALLATION WILL NOT BE ALLOWED FOR ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS.

| DATE | REVISION | DATE FILMED |
|----------|--|-------------|
| 2-27-14 | REVISED GENERAL NOTE 1. | |
| 12-15-11 | REVISED FOR LRFD DESIGN SPECIFICATIONS | |
| 5-18-00 | REVISED TYPE 3 BEDDING & ADDED NOTE | |
| 3-30-00 | REVISED INSTALLATIONS | |
| 11-06-97 | ISSUED | |

ARKANSAS STATE HIGHWAY COMMISSION

CONCRETE PIPE CULVERT
FILL HEIGHTS & BEDDING

STANDARD DRAWING PCC-1

CORRUGATED STEEL PIPE (ROUND)

| PIPE DIAMETER (INCHES) | ① MINIMUM COVER TOP OF PIPE TO TOP OF GROUND "H" (FEET) | MAX. FILL HEIGHT "H" ABOVE TOP OF PIPE (FEET) | | | | |
|--|---|---|-------|-------|-------|-------|
| | | METAL THICKNESS (INCHES) | | | | |
| | | 0.064 | 0.079 | 0.109 | 0.138 | 0.168 |
| 2 3/8 INCH BY 1/2 INCH CORRUGATION RIVETED, WELDED, OR HELICAL LOCK-SEAM | | | | | | |
| 12 | 1 | 84 | 91 | | | |
| 15 | 1 | 67 | 73 | | | |
| 18 | 1 | 56 | 61 | | | |
| 24 | 1 | 42 | 46 | 59 | | |
| 30 | 2 | 34 | 36 | 47 | | |
| 36 | 2 | | 30 | 39 | 41 | |
| 42 | 2 | | 43 | 67 | 70 | 73 |
| 48 | 2 | | 37 | 58 | 61 | 64 |
| ② 3 INCH BY 1 INCH OR 5 INCH BY 1 INCH CORRUGATION RIVETED, WELDED, BOLTED, OR HELICAL LOCK-SEAM | | | | | | |
| 36 | 1 | 48 | 60 | 88 | 111 | 118 |
| 42 | 1 | 41 | 51 | 72 | 90 | 102 |
| 48 | 1 | 36 | 45 | 64 | 77 | 85 |
| 54 | 2 | 32 | 40 | 59 | 71 | 79 |
| 60 | 2 | 29 | 36 | 53 | 64 | 71 |
| 66 | 2 | 26 | 33 | 47 | 58 | 64 |
| 72 | 2 | 24 | 30 | 44 | 53 | 59 |
| 78 | 2 | | 28 | 41 | 49 | 54 |
| 84 | 2 | | 26 | 38 | 45 | 51 |
| 90 | 2 | | 24 | 35 | 43 | 45 |
| 96 | 2 | | 22 | 33 | 40 | 44 |
| 102 | 2 | | | 31 | 38 | 42 |
| 108 | 2 | | | 30 | 35 | 39 |
| 114 | 2 | | | 28 | 34 | 37 |
| 120 | 2 | | | 27 | 32 | 35 |

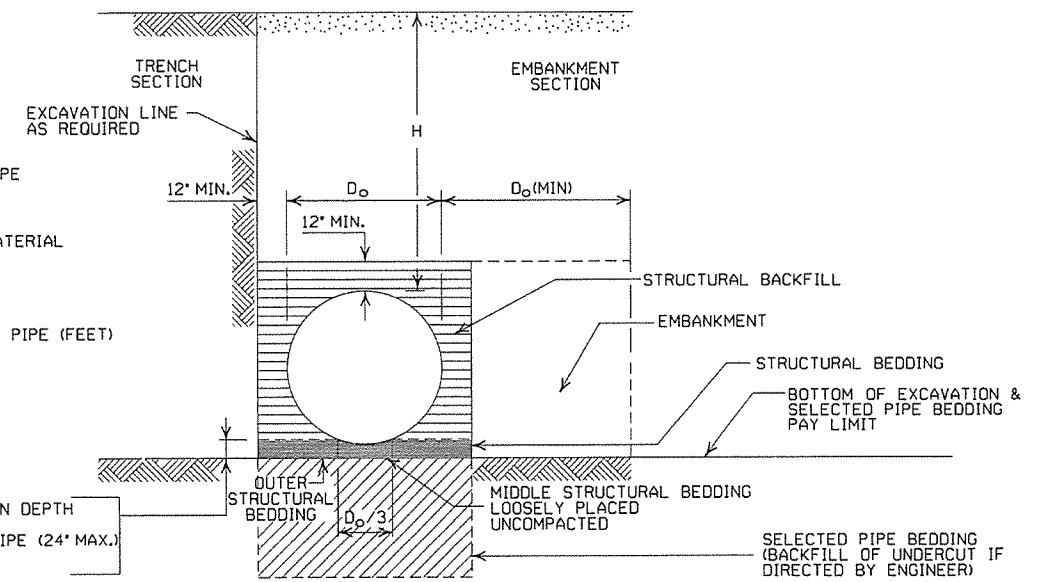
CONSTRUCTION SEQUENCE

1. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
 2. INSTALL PIPE TO GRADE.
 3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
 4. COMPLETE STRUCTURAL BACKFILL OPERATION BY WORKING FROM SIDE TO SIDE OF THE PIPE. THE SIDE TO SIDE STRUCTURAL BACKFILL DIFFERENTIAL SHALL NOT EXCEED 24 INCHES OR 1/3 THE SIZE OF THE PIPE, WHICHEVER IS LESS.
- NOTE: STRUCTURAL BACKFILL AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF METAL PIPE.

| INSTALLATION TYPE | MATERIAL REQUIREMENTS FOR STRUCTURAL BACKFILL AND STRUCTURAL BEDDING |
|-------------------|--|
| TYPE 1 | AGGREGATE BASE COURSE (CLASS 4, 5, 6, OR 7) |
| TYPE 2 | SELECTED MATERIALS (CLASS SM-1, SM-2, OR SM-4) OR TYPE 1 INSTALLATION MATERIAL ③ |

③ SM-3 WILL NOT BE ALLOWED.

- LEGEND -**
- D_o = OUTSIDE DIAMETER OF PIPE
 - MAX. = MAXIMUM
 - MIN. = MINIMUM
 - [Hatched Pattern] = STRUCTURAL BACKFILL MATERIAL
 - [Dotted Pattern] = UNDISTURBED SOIL
 - [Diagonal Lines] = EQUIV. DIA. = EQUIVALENT DIAMETER
 - H = FILL COVER HEIGHT OVER PIPE (FEET)



EMBANKMENT AND TRENCH INSTALLATIONS

1. STRUCTURAL BACKFILL, EMBANKMENT, AND OUTER STRUCTURAL BEDDING MATERIAL SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.
2. INSTALLATION TYPE 1 OR 2 MAY BE USED FOR CORRUGATED STEEL OR ALUMINUM PIPE (ROUND).
3. INSTALLATION TYPE 1 SHALL BE USED FOR CORRUGATED STEEL OR ALUMINUM PIPE ARCHES WITH 2 3/8" x 1/2" CORRUGATION.
4. INSTALLATION TYPE 1 OR 2 MAY BE USED FOR CORRUGATED STEEL OR ALUMINUM PIPE ARCHES WITH 3" x 1" OR 5" x 1" CORRUGATION.

CORRUGATED ALUMINUM PIPE (ROUND)

| PIPE DIAMETER (INCHES) | ① MINIMUM COVER TOP OF PIPE TO TOP OF GROUND "H" (FEET) | MAX. FILL HEIGHT "H" ABOVE TOP OF PIPE (FEET) | | | | |
|---|---|---|-------|-------|-------|-------|
| | | METAL THICKNESS IN INCHES | | | | |
| | | 0.060 | 0.075 | 0.105 | 0.135 | 0.164 |
| 2 3/8 INCH BY 1/2 INCH CORRUGATION RIVETED OR HELICAL LOCK-SEAM | | | | | | |
| 12 | 1 | 45 | 45 | | | |
| 18 | 2 | 30 | 30 | 52 | | |
| 24 | 2 | 22 | 22 | 39 | 41 | |
| 30 | 2 | | 18 | 31 | 32 | 34 |
| 36 | 2.5 | | 15 | 26 | 27 | 28 |
| 42 | 2 | | | 43 | 43 | 44 |
| 48 | 2 | | | 40 | 41 | 43 |
| 54 | 2 | | | 35 | 37 | 38 |
| 60 | 2 | | | | 33 | 34 |
| 66 | 2 | | | | | 31 |
| 72 | 2 | | | | | 29 |

EQUIVALENT METAL THICKNESSES AND GAUGES

| METAL THICKNESS IN INCHES | | | GAUGE NUMBER | |
|---------------------------|----------|----------|--------------|----|
| STEEL | | | | |
| ZINC COATED | UNCOATED | ALUMINUM | | |
| 0.064 | 0.0598 | 0.060 | | 16 |
| 0.079 | 0.0747 | 0.075 | | 14 |
| 0.109 | 0.1046 | 0.105 | | 12 |
| 0.138 | 0.1345 | 0.135 | | 10 |
| 0.168 | 0.1644 | 0.164 | | 8 |

GENERAL NOTES

1. METAL PIPE CULVERT CONSTRUCTION SHALL CONFORM TO ARKANSAS STATE HIGHWAY AND TRANSPORTATION DEPARTMENT STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION), WITH APPLICABLE SUPPLEMENTAL SPECIFICATIONS AND SPECIAL PROVISIONS. UNLESS OTHERWISE NOTED IN THE PLANS, SECTION AND SUBSECTION REFER TO THE STANDARD CONSTRUCTION SPECIFICATIONS.
2. METAL PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
3. METAL PIPE CULVERT MATERIALS AND INSTALLATIONS SHALL CONFORM TO SECTION 606 AND JOB SPECIAL PROVISION "METAL PIPE".
4. ALL PIPE SHALL BE PROTECTED DURING CONSTRUCTION BY A COVER SUFFICIENT TO PREVENT DAMAGE FROM PASSAGE OF EQUIPMENT.
5. THE MINIMUM TRENCH WIDTH SHALL BE THE OUTSIDE DIAMETER OF THE PIPE PLUS 24 INCHES. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PRACTICABLE FOR WORKING CONDITIONS.
6. MULTIPLE PIPE CULVERTS SHALL BE INSTALLED WITH A MINIMUM CLEARANCE OF 24 INCHES BETWEEN STRINGS OF PIPE. REFER TO STD. DWG. FES-2 FOR MINIMUM CLEARANCE WHERE FLARED END SECTIONS ARE USED.
7. IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
8. WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
9. WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED AS STRUCTURAL BACKFILL), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."

CORRUGATED METAL PIPE ARCHES

| EQUIV. DIA. (INCHES) | PIPE DIMENSION SPAN X RISE (INCHES) | MINIMUM CORNER RADIUS (INCHES) | STEEL | | | | ALUMINUM | | | |
|--|-------------------------------------|--------------------------------|--------------------------------|----------------------------------|--------------|--------------------------------|----------------------------------|--------|--|--|
| | | | MIN. THICKNESS REQUIRED INCHES | ① MIN. HEIGHT OF FILL, "H" (FT.) | | MIN. THICKNESS REQUIRED INCHES | ① MIN. HEIGHT OF FILL, "H" (FT.) | | | |
| | | | | INSTALLATION | | | INSTALLATION | | | |
| | | | | TYPE 1 | TYPE 1 | | TYPE 1 | TYPE 1 | | |
| 2 3/8 INCH BY 1/2 INCH CORRUGATION RIVETED, WELDED, OR HELICAL LOCK-SEAM | | | | | | | | | | |
| 15 | 17x13 | 3 | 0.064 | 2 | 15 | 0.060 | 2 | 15 | | |
| 18 | 21x15 | 3 | 0.064 | 2 | 15 | 0.060 | 2 | 15 | | |
| 21 | 24x18 | 3 | 0.064 | 2,25 | 15 | 0.060 | 2,25 | 15 | | |
| 24 | 28x20 | 3 | 0.064 | 2,5 | 15 | 0.075 | 2,5 | 15 | | |
| 30 | 35x24 | 3 | 0.079 | 3 | 12 | 0.075 | 3 | 12 | | |
| 36 | 42x29 | 3 1/2 | 0.079 | 3 | 12 | 0.105 | 3 | 12 | | |
| 42 | 49x33 | 4 | 0.079 | 3 | 12 | 0.105 | 3 | 12 | | |
| 48 | 57x38 | 5 | 0.109 | 3 | 13 | 0.135 | 3 | 13 | | |
| 54 | 64x43 | 6 | 0.109 | 3 | 14 | 0.135 | 3 | 14 | | |
| 60 | 71x47 | 7 | 0.138 | 3 | 15 | 0.164 | 3 | 15 | | |
| 66 | 77x52 | 8 | 0.168 | 3 | 15 | | | | | |
| 72 | 83x57 | 9 | 0.168 | 3 | 15 | | | | | |
| ② 3 INCH BY 1 INCH OR 5 INCH BY 1 INCH CORRUGATION RIVETED, WELDED, OR HELICAL LOCK-SEAM | | | | | | | | | | |
| | | | INSTALLATION | | INSTALLATION | | | | | |
| | | | TYPE 2 | TYPE 1 | TYPE 2 | TYPE 1 | | | | |
| 36 | 40x31 | 5 | 0.079 | 3 | 2 | 12 | 15 | | | |
| 42 | 46x36 | 6 | 0.079 | 3 | 2 | 13 | 15 | | | |
| 48 | 53x41 | 7 | 0.079 | 3 | 2 | 13 | 15 | | | |
| 54 | 60x46 | 8 | 0.079 | 3 | 2 | 13 | 15 | | | |
| 60 | 66x51 | 9 | 0.079 | 3 | 2 | 13 | 15 | | | |
| 66 | 73x55 | 12 | 0.079 | 3 | 2 | 15 | 15 | | | |
| 72 | 81x59 | 14 | 0.079 | 3 | 2 | 15 | 15 | | | |
| 78 | 87x63 | 14 | 0.079 | 3 | 2 | 15 | 15 | | | |
| 84 | 95x67 | 16 | 0.109 | 3 | 2 | 15 | 15 | | | |
| 90 | 103x71 | 16 | 0.109 | 3 | 2 | 15 | 15 | | | |
| 96 | 112x75 | 18 | 0.109 | 3 | 2 | 15 | 15 | | | |
| 102 | 117x79 | 18 | 0.109 | 3 | 2 | 15 | 15 | | | |
| 108 | 128x83 | 18 | 0.138 | 3 | 2 | 15 | 15 | | | |

① FOR MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM 12" OF PAVEMENT AND/OR BASE.

② WHERE THE STANDARD 2 2/3" x 1/2" CORRUGATION AND GAUGE IS SPECIFIED FOR A GIVEN DIAMETER, A PIPE OF THE SAME DIAMETER WITH A 3" x 1" OR 5" x 1" CORRUGATION MAY BE SUBSTITUTED, PROVIDING IT IS GAUGED FOR A FILL HEIGHT CONDITION EQUAL TO OR GREATER THAN THE MAXIMUM FILL HEIGHT CONDITION FOR THE SPECIFIED GAUGE AND CORRUGATION.

| DATE | REVISION | DATE FILMED |
|----------|-------------------------------|-------------|
| 2-27-14 | REVISED GENERAL NOTE 1 | |
| 12-15-11 | REVISED FOR LRFD DESIGN SPECS | |
| 3-30-00 | REVISED INSTALLATIONS | |
| 11-06-97 | ISSUED | |

ARKANSAS STATE HIGHWAY COMMISSION

METAL PIPE CULVERT
FILL HEIGHTS & BEDDING

STANDARD DRAWING PCM-1

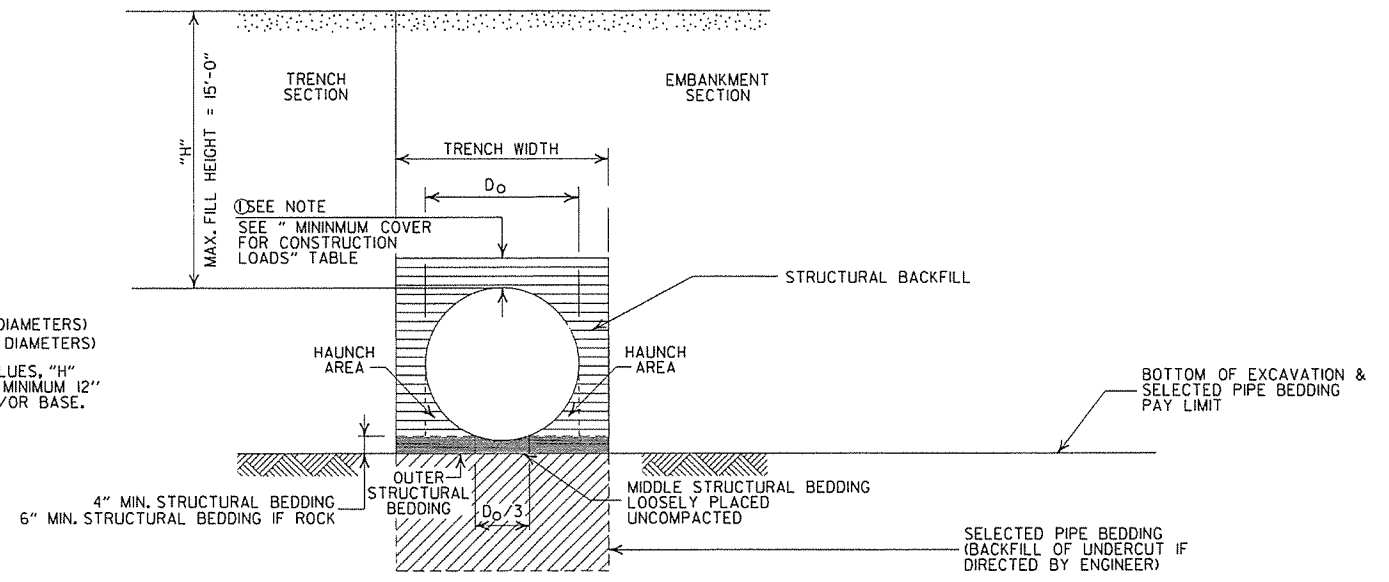
| | |
|-------------------|---|
| INSTALLATION TYPE | •• MATERIAL REQUIREMENTS FOR STRUCTURAL BACKFILL AND STRUCTURAL BEDDING |
| TYPE 2 | •SELECTED MATERIALS (CLASS SM-1, SM-2 OR SM-4) |

- AGGREGATE BASE COURSE (CLASS 4, 5, 6, OR 7) MAY BE USED IN LIEU OF SELECTED MATERIAL.
SM3 WILL NOT BE ALLOWED.
 - STRUCTURAL BEDDING MATERIAL SHALL HAVE A MAXIMUM PARTICLE SIZE OF 1 INCH. STRUCTURAL BACKFILL MATERIAL SHALL BE FREE OF ORGANIC MATERIAL, STONES LARGER THAN 1.50 INCH IN GREATEST DIMENSION, OR FROZEN LUMPS.
- STRUCTURAL BACKFILL AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF HDPE PIPE.

MINIMUM TRENCH WIDTH BASED ON FILL HEIGHT "H"

| PIPE DIAMETER | TRENCH WIDTH (FEET) | |
|---------------|---------------------|-----------------|
| | "H" < 10'-0" | "H" >OR= 10'-0" |
| 18" | 4'-6" | 4'-6" |
| 24" | 5'-0" | 6'-0" |
| 30" | 5'-6" | 7'-6" |
| 36" | 6'-0" | 9'-0" |
| 42" | 7'-0" | 10'-6" |
| 48" | 8'-0" | 12'-0" |

NOTE:
18" MIN. (18" - 30" DIAMETERS)
24" MIN. (36" - 48" DIAMETERS)
MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM 12" OF PAVEMENT AND/OR BASE.



TYPE 2 EMBANKMENT AND TRENCH INSTALLATIONS
1. STRUCTURAL BACKFILL, EMBANKMENT, AND OUTER STRUCTURAL BEDDING MATERIAL SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.

MULTIPLE INSTALLATION OF HIGH DENSITY POLYETHYLENE PIPES

| PIPE DIAMETER | CLEAR DISTANCE BETWEEN PIPES |
|---------------|------------------------------|
| 18" | 1'-6" |
| 24" | 2'-0" |
| 30" | 2'-6" |
| 36" | 3'-0" |
| 42" | 3'-6" |
| 48" | 4'-0" |

MINIMUM COVER FOR CONSTRUCTION LOADS

| PIPE DIAMETER | MIN. COVER (FEET) FOR INDICATED CONSTRUCTION LOADS | | | |
|----------------|--|------------------|-------------------|--------------------|
| | 18.0-50.0 (KIPS) | 50.0-75.0 (KIPS) | 75.0-110.0 (KIPS) | 110.0-175.0 (KIPS) |
| 36" OR LESS | 2'-0" | 2'-6" | 3'-0" | 3'-0" |
| 42" OR GREATER | 3'-0" | 3'-0" | 3'-6" | 4'-0" |

MINIMUM COVER SHALL BE MEASURED FROM TOP OF PIPE TO TOP OF THE MAINTAINED CONSTRUCTION ROADWAY SURFACE. THE SURFACE SHALL BE MAINTAINED.

CONSTRUCTION SEQUENCE

1. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
2. INSTALL PIPE TO GRADE.
3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
4. THE STRUCTURAL BACKFILL SHALL BE PLACED AND COMPACTED IN LAYERS NOT EXCEEDING 8". THE LAYERS SHALL BE BROUGHT UP EVENLY AND SIMULTANEOUSLY TO THE ELEVATION OF THE MINIMUM COVER.
5. PIPE INSTALLATION MAY REQUIRE THE USE OF RESTRAINTS, WEIGHTING OR OTHER APPROVED METHODS IN ORDER TO HELP MAINTAIN GRADE AND ALIGNMENT.

- LEGEND -

- H = FILL HEIGHT (FT.)
- D_o = OUTSIDE DIAMETER OF PIPE
- MAX. = MAXIMUM
- MIN. = MINIMUM
- ==== = STRUCTURAL BACKFILL MATERIAL
- ===== = UNDISTURBED SOIL

GENERAL NOTES

1. PIPE SHALL CONFORM TO AASHTO M294, TYPE S. INSTALLATION SHALL CONFORM TO JOB SPECIAL PROVISION "PLASTIC PIPE" AND SECTION 606 OF THE STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION).
2. PLASTIC PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
3. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PLUS A SUFFICIENT WIDTH TO ENSURE WORKING ROOM TO PROPERLY AND SAFELY PLACE AND COMPACT HAUNCHING AND OTHER BACKFILL MATERIAL.
4. IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
5. WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
6. WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED ABOVE AS STRUCTURAL BACKFILL), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."
7. FOR PIPE TYPES THAT ARE NOT SMOOTH ON THE OUTSIDE (CORRUGATED OR PROFILE WALLS), BACKFILL GRADATIONS SHOULD BE SELECTED THAT WILL PERMIT THE FILLING OF THE CORRUGATION OR PROFILE VALLEY.
8. HIGH DENSITY POLYETHYLENE PIPES OF DIAMETERS OTHER THAN SHOWN WILL NOT BE ALLOWED.
9. JOINTS FOR HDPE PIPE SHALL MEET THE REQUIREMENTS FOR SOIL TIGHTNESS AS SPECIFIED IN AASHTO SECTION 26.4.2.4 AND 30.4.2 "AASHTO LRFD BRIDGE CONSTRUCTION SPECIFICATIONS." JOINTS SHALL BE INSTALLED PER MANUFACTURER'S RECOMMENDATIONS.

| DATE | REVISION | DATE FILMED |
|----------|--|-------------|
| 2-27-14 | REVISED GENERAL NOTE 1. | |
| 12-15-11 | REVISED GENERAL NOTES & MINIMUM COVER NOTE | |
| 11-17-10 | ISSUED | |

ARKANSAS STATE HIGHWAY COMMISSION

PLASTIC PIPE CULVERT
(HIGH DENSITY POLYETHYLENE)

STANDARD DRAWING PCP-1

| | |
|-------------------|---|
| INSTALLATION TYPE | •• MATERIAL REQUIREMENTS FOR STRUCTURAL BACKFILL AND STRUCTURAL BEDDING |
| TYPE 2 | •SELECTED MATERIALS (CLASS SM-1, SM-2, OR SM-4) |

- AGGREGATE BASE COURSE (CLASS 4, 5, 6, OR 7) MAY BE USED IN LIEU OF SELECTED MATERIAL. SM3 WILL NOT BE ALLOWED.
- STRUCTURAL BEDDING MATERIAL SHALL HAVE A MAXIMUM PARTICLE SIZE OF 1 INCH. STRUCTURAL BACKFILL MATERIAL SHALL BE FREE OF ORGANIC MATERIAL, STONES LARGER THAN 1.50 INCH IN GREATEST DIMENSION, OR FROZEN LUMPS.

STRUCTURAL BACKFILL AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF PVC PIPE.

MAXIMUM FILL HEIGHT BASED ON STRUCTURAL BACKFILL

| PIPE DIAMETER | "H" |
|---------------|--------|
| 18" | 45'-0" |
| 24" | 45'-0" |
| 30" | 40'-0" |
| 36" | 40'-0" |

① NOTE:
12" MIN. (18" - 36" DIAMETERS)
MINIMUM COVER VALUE, "H" SHALL INCLUDE A MINIMUM 12" OF PAVEMENT AND/OR BASE.

MINIMUM TRENCH WIDTH BASED ON FILL HEIGHT "H"

| PIPE DIAMETER | TRENCH WIDTH (FEET) | |
|---------------|---------------------|-----------------|
| | "H" < 10'-0" | "H" >OR= 10'-0" |
| 18" | 4'-6" | 4'-6" |
| 24" | 5'-0" | 6'-0" |
| 30" | 5'-6" | 7'-6" |
| 36" | 6'-0" | 9'-0" |

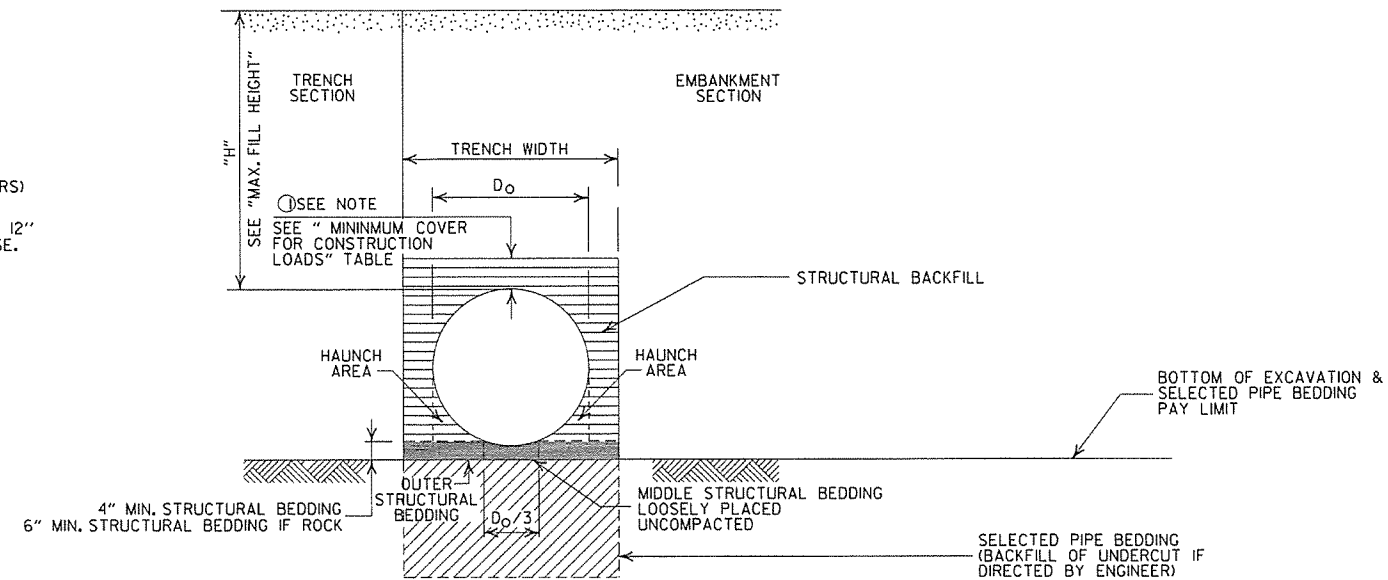
MULTIPLE INSTALLATION OF PVC PIPES

| PIPE DIAMETER | CLEAR DISTANCE BETWEEN PIPES |
|---------------|------------------------------|
| 18" | 1'-6" |
| 24" | 2'-0" |
| 30" | 2'-6" |
| 36" | 3'-0" |

MINIMUM COVER FOR CONSTRUCTION LOADS

| PIPE DIAMETER | ② MIN. COVER (FEET) FOR INDICATED CONSTRUCTION LOADS | | | |
|---------------|--|------------------|-------------------|--------------------|
| | 18.0-50.0 (KIPS) | 50.0-75.0 (KIPS) | 75.0-110.0 (KIPS) | 110.0-175.0 (KIPS) |
| 18" THRU 36" | 2'-0" | 2'-6" | 3'-0" | 3'-0" |

② MINIMUM COVER SHALL BE MEASURED FROM TOP OF PIPE TO TOP OF THE MAINTAINED CONSTRUCTION ROADWAY SURFACE. THE SURFACE SHALL BE MAINTAINED.



TYPE 2 EMBANKMENT AND TRENCH INSTALLATIONS

1. STRUCTURAL BACKFILL, EMBANKMENT, AND OUTER STRUCTURAL BEDDING MATERIAL SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.

CONSTRUCTION SEQUENCE

1. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
2. INSTALL PIPE TO GRADE.
3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
4. THE STRUCTURAL BACKFILL SHALL BE PLACED AND COMPACTED IN LAYERS NOT EXCEEDING 8". THE LAYERS SHALL BE BROUGHT UP EVENLY AND SIMULTANEOUSLY TO THE ELEVATION OF THE MINIMUM COVER.
5. PIPE INSTALLATION MAY REQUIRE THE USE OF RESTRAINTS, WEIGHTING OR OTHER APPROVED METHODS IN ORDER TO HELP MAINTAIN GRADE AND ALIGNMENT.

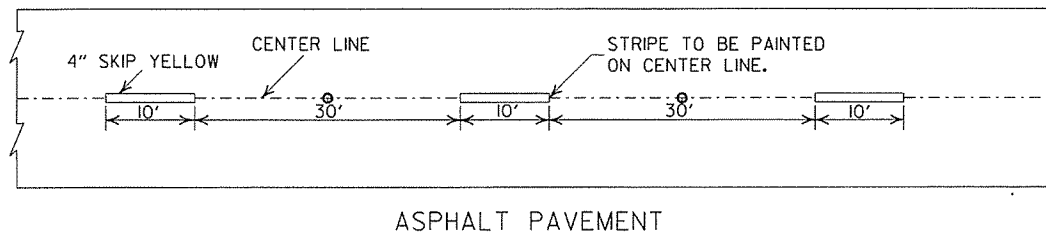
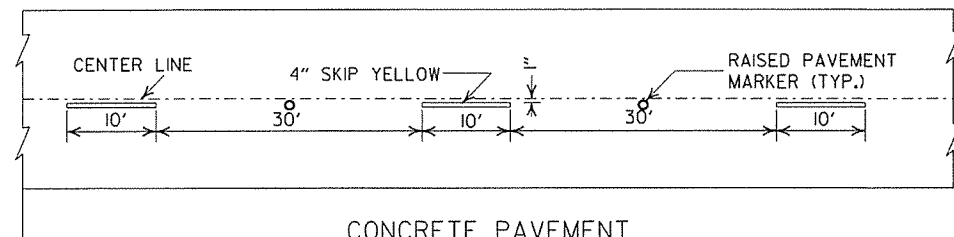
- LEGEND -

- H = FILL HEIGHT (FT.)
- D_o = OUTSIDE DIAMETER OF PIPE
- MAX. = MAXIMUM
- MIN. = MINIMUM
- [Hatched Pattern] = STRUCTURAL BACKFILL MATERIAL
- [Dotted Pattern] = UNDISTURBED SOIL

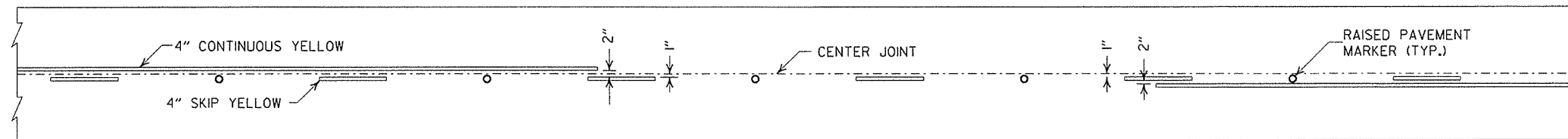
GENERAL NOTES

1. PIPE SHALL CONFORM TO ASTM F949, CELL CLASS I2454. INSTALLATION SHALL CONFORM TO JOB SPECIAL PROVISION "PLASTIC PIPE" AND SECTION 606 OF THE STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION).
2. PLASTIC PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
3. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PLUS A SUFFICIENT WIDTH TO ENSURE WORKING ROOM TO PROPERLY PLACE AND COMPACT HAUNCHING AND OTHER BACKFILL MATERIAL.
4. IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
5. WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
6. WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED ABOVE AS STRUCTURAL BACKFILL), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE, IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."
7. FOR PIPE TYPES THAT ARE NOT SMOOTH ON THE OUTSIDE (CORRUGATED OR PROFILE WALLS), BACKFILL GRADATIONS SHOULD BE SELECTED THAT WILL PERMIT THE FILLING OF THE CORRUGATION OR PROFILE VALLEY.
8. PVC PIPES OF DIAMETERS OTHER THAN SHOWN WILL NOT BE ALLOWED.
9. JOINTS FOR PVC PIPE SHALL MEET THE REQUIREMENTS FOR SOIL TIGHTNESS AS SPECIFIED IN AASHTO SECTION 26.4.2.4 AND 30.4.2 "AASHTO LRFD BRIDGE CONSTRUCTION SPECIFICATIONS." JOINTS SHALL BE INSTALLED PER MANUFACTURER'S RECOMMENDATIONS.

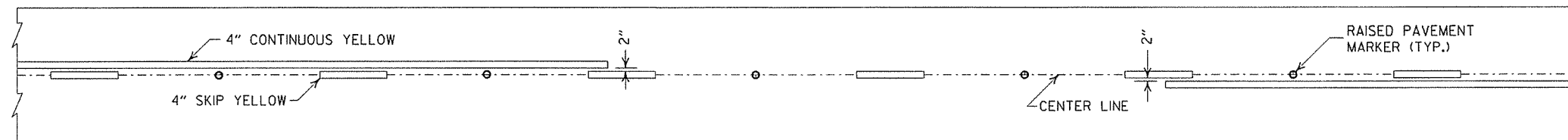
| | | |
|------------------------------------|--|-------------|
| ARKANSAS STATE HIGHWAY COMMISSION | | |
| PLASTIC PIPE CULVERT (PVC F949) | | |
| STANDARD DRAWING PCP-2 | | |
| 2-27-14 | REVISED GENERAL NOTE 1. | |
| 12-15-11 | REV GENERAL NOTES & MINIMUM COVER NOTE; DELETED SM3 MATERIAL | |
| 11-17-10 | ISSUED | |
| DATE | REVISION | DATE FILMED |



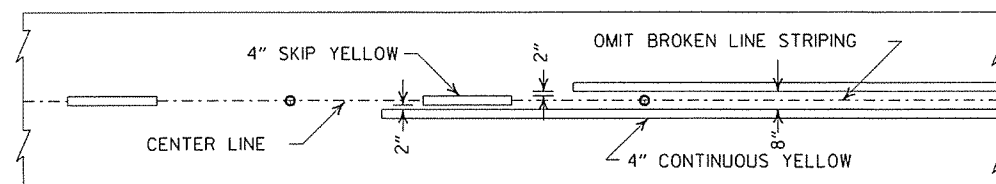
BROKEN LINE STRIPING



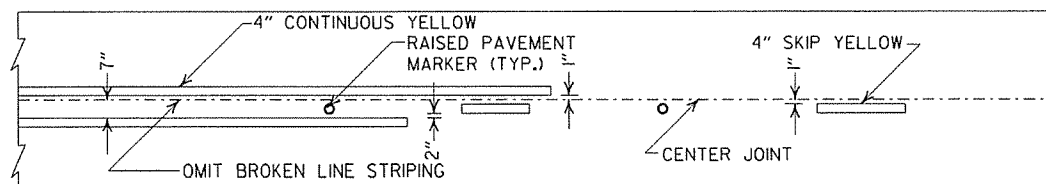
SOLID LINE STRIPING ON CONCRETE PAVEMENT



SOLID LINE STRIPING ON ASPHALT PAVEMENT

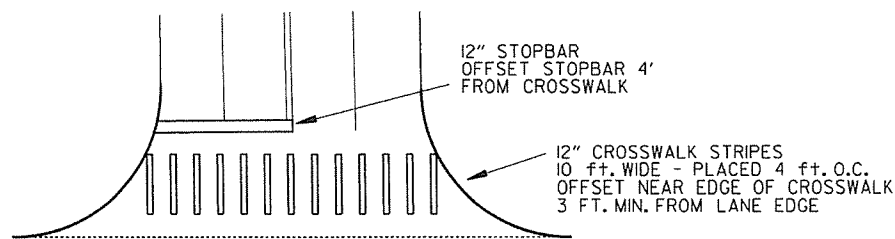


ASPHALT PAVEMENT



CONCRETE PAVEMENT

STRIPING AT ADJACENT NO PASSING LANES

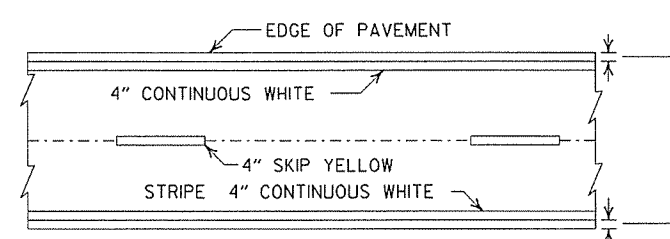


CROSSWALK AND STOPBAR DETAILS

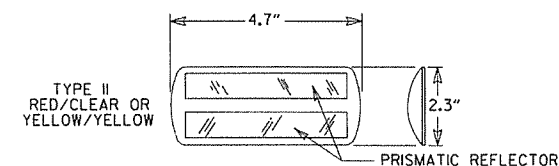
NOTES:

1. ALL LINES SHALL HAVE A WIDTH OF 4 INCHES.
2. THE THICKNESS AND RATE OF PAINT APPLICATION SHALL BE AS SPECIFIED IN SECTION 718 OF THE STANDARD SPECIFICATIONS.
3. THIS DRAWING SHALL BE USED IN CONJUNCTION WITH THE LATEST REVISED ADDITION OF THE "MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES."
4. RAISED PAVEMENT MARKERS SHALL BE CENTERED BETWEEN SKIP LINES ON 40 FEET SPACING UNLESS OTHERWISE SHOWN ON THE PLANS.

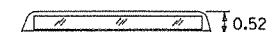
2" FOR ASPHALT OR CONCRETE PAVEMENT
6" FOR BITUMINOUS SURFACE TREATMENT



PAVEMENT EDGE LINE MARKING



NOTE:
THE RED LENS OF THE TYPE II R.P.M. SHALL FACE THE INCORRECT TRAFFIC MOVEMENT.



DETAIL OF STANDARD RAISED PAVEMENT MARKERS

GENERAL NOTES:

THIS DRAWING SHOULD BE CONSIDERED AS TYPICAL ONLY AND THE FINAL LOCATION OF THE STRIPING AND RAISED PAVEMENT MARKERS SHALL BE DETERMINED BY THE ENGINEER.

THIS DRAWING SHOULD BE USED IN CONJUNCTION WITH THE "MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES", LATEST REVISION.

NOTE:
DIMENSIONS SHOWN FOR RAISED PAVEMENT MARKERS ARE TYPICAL. THE CONTRACTOR MAY SUBSTITUTE SIMILAR MARKERS WITH THE APPROVAL OF THE ENGINEER. REQUESTING APPROVAL FOR SIMILAR MARKERS MAY BE MADE BY REFERRING TO THE AHTD QUALIFIED PRODUCTS LIST.

| DATE | REVISION | FILMED |
|----------|---|-----------|
| 9-12-13 | REVISED DETAIL OF STANDARD RAISED PAVEMENT MARKERS | |
| 11-17-10 | REVISED GENERAL NOTES & REMOVED PLOWABLE PVMT MRKRS | |
| 11-18-04 | REVISED NOTE 2 & GENERAL NOTES | |
| 8-22-02 | ADDED CROSSWALK & STOPBAR DTLS. | |
| 7-02-98 | ADDED DETAILS OF STD. RAISED PAV'T. MARKERS | |
| 4-26-96 | REV. NOTES 3&4; ADDED R.P.M. | |
| 9-30-80 | DRAWN | 1-9-30-80 |

ARKANSAS STATE HIGHWAY COMMISSION

PAVEMENT MARKING DETAILS

STANDARD DRAWING PM-1

SUPERELEVATION TABLE FOR TWO - WAY TRAFFIC

| DEGREE OF CURVE | 30 MPH | | 40 MPH | | 50 MPH | | 55 MPH | | 60 MPH | | 70 MPH | | | |
|-----------------|---------|-----------|---------|---------|-----------|-------|---------|-----------|---------|---------|-----------|-------|---------|-----------|
| | Ls (FT) | | Ls (FT) | | Ls (FT) | | Ls (FT) | | Ls (FT) | | Ls (FT) | | | |
| e | MINIMUM | DESIRABLE | e | MINIMUM | DESIRABLE | e | MINIMUM | DESIRABLE | e | MINIMUM | DESIRABLE | e | MINIMUM | DESIRABLE |
| 0° 15' | N.C. | | N.C. | | | N.C. | | | N.C. | | | N.C. | | |
| 0° 30' | N.C. | | N.C. | | | N.C. | | | N.C. | | | N.C. | | |
| 0° 45' | N.C. | | N.C. | | | N.C. | | | N.C. | | | N.C. | | |
| 1° 00' | N.C. | | N.C. | | | 0.021 | | | 0.023 | | | 0.028 | 275 | 300 |
| 1° 15' | N.C. | | N.C. | | | 0.026 | | | 0.030 | | | 0.037 | | |
| 1° 30' | N.C. | | R.C. | | | 0.031 | | | 0.037 | | | 0.046 | | |
| 1° 45' | N.C. | | 0.025 | | | 0.036 | 200 | | 0.043 | 225 | 300 | 0.054 | | |
| 2° 00' | R.C. | | 0.028 | 175 | | 0.040 | | | 0.049 | | | 0.062 | | |
| 2° 15' | R.C. | | 0.031 | | | 0.045 | | | 0.053 | | | 0.070 | | |
| 2° 30' | 0.021 | | 0.034 | | | 0.049 | | | 0.058 | | | 0.078 | 300 | 350 |
| 2° 45' | 0.023 | | 0.037 | | | 0.053 | | | 0.063 | | | 0.091 | 335 | |
| 3° 00' | 0.025 | 150 | 0.040 | | 200 | 0.057 | | | 0.067 | 230 | | 0.096 | 350 | |
| 3° 15' | 0.027 | | 0.043 | | | 0.061 | | | 0.072 | 245 | | 0.098 | 360 | 400 |
| 3° 30' | 0.029 | | 0.046 | | | 0.065 | 205 | | 0.076 | 255 | | 0.100 | 360 | |
| 3° 45' | 0.031 | | 0.049 | | | 0.069 | 215 | | 0.080 | 265 | | 0.090 | 295 | |
| 4° 00' | 0.033 | 200 | 0.051 | | | 0.072 | 225 | | 0.083 | 270 | | 0.093 | 305 | 350 |
| 4° 30' | 0.037 | | 0.056 | | | 0.078 | 240 | | 0.087 | 280 | | 0.096 | 315 | |
| 5° 00' | 0.040 | | 0.061 | | | 0.083 | 250 | | 0.091 | 295 | | 0.098 | 320 | |
| 5° 30' | 0.043 | | 0.066 | 185 | | 0.088 | 260 | | 0.094 | 300 | 350 | | | |
| 6° 00' | 0.046 | | 0.070 | 190 | | 0.092 | 270 | | 0.096 | 305 | | | | |
| 6° 30' | 0.050 | | 0.074 | 200 | | 0.095 | 280 | | 0.100 | 315 | | | | |
| 7° 00' | 0.053 | | 0.078 | 210 | | 0.098 | 285 | | | | | | | |
| 7° 30' | 0.056 | | 0.081 | 215 | | 0.099 | 290 | | | | | | | |
| 8° 00' | 0.058 | | 0.084 | 220 | | 0.100 | 290 | | | | | | | |
| 8° 30' | 0.061 | | 0.087 | 225 | 250 | | | | | | | | | |
| 9° 00' | 0.063 | | 0.089 | 230 | | | | | | | | | | |
| 10° 00' | 0.068 | 160 | 0.094 | 235 | | | | | | | | | | |
| 11° 00' | 0.072 | 170 | 0.097 | 250 | | | | | | | | | | |
| 12° 00' | 0.076 | 175 | 0.099 | 250 | | | | | | | | | | |
| 13° 00' | 0.080 | 180 | 0.100 | 250 | | | | | | | | | | |
| 14° 00' | 0.083 | 190 | | | | | | | | | | | | |
| 15° 00' | 0.086 | 195 | | | | | | | | | | | | |
| 16° 00' | 0.089 | 200 | | | | | | | | | | | | |
| 17° 00' | 0.091 | 200 | | | | | | | | | | | | |
| 18° 00' | 0.093 | 205 | | | | | | | | | | | | |
| 19° 00' | 0.095 | 210 | | | | | | | | | | | | |
| 20° 00' | 0.097 | 215 | | | | | | | | | | | | |
| 21° 00' | 0.098 | 215 | | | | | | | | | | | | |
| 22° 00' | 0.099 | 215 | | | | | | | | | | | | |
| 23° 00' | 0.099 | 215 | | | | | | | | | | | | |
| 24° 00' | 0.100 | 220 | | | | | | | | | | | | |

D MAX = 24' 45"

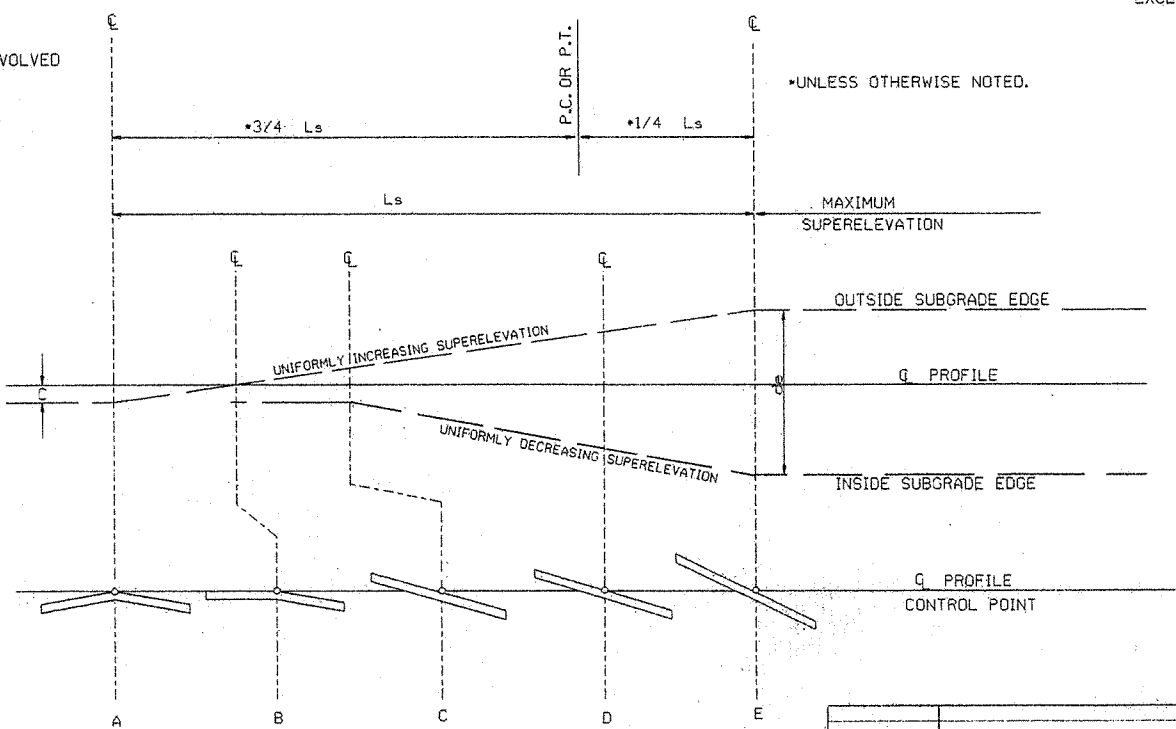
ABBREVIATIONS

- NC - NORMAL CROWN
- RC - REVERSE CROWN, SUPERELEVATION AT NORMAL CROWN SLOPE
- e - RATE OF SUPERELEVATION (FT. PER FT.)
- Ls - LENGTH OF SUPERELEVATION TRANSITION (FT.)
- L - DISTANCE FROM BEGINNING OF SUPERELEVATION TRANSITION TO ANY POINT (FT.)
- d - WIDTH OF PAVEMENT (FT.) OR WIDTH OF SUBGRADE (FT.)
- C - NORMAL CROWN (FT.)

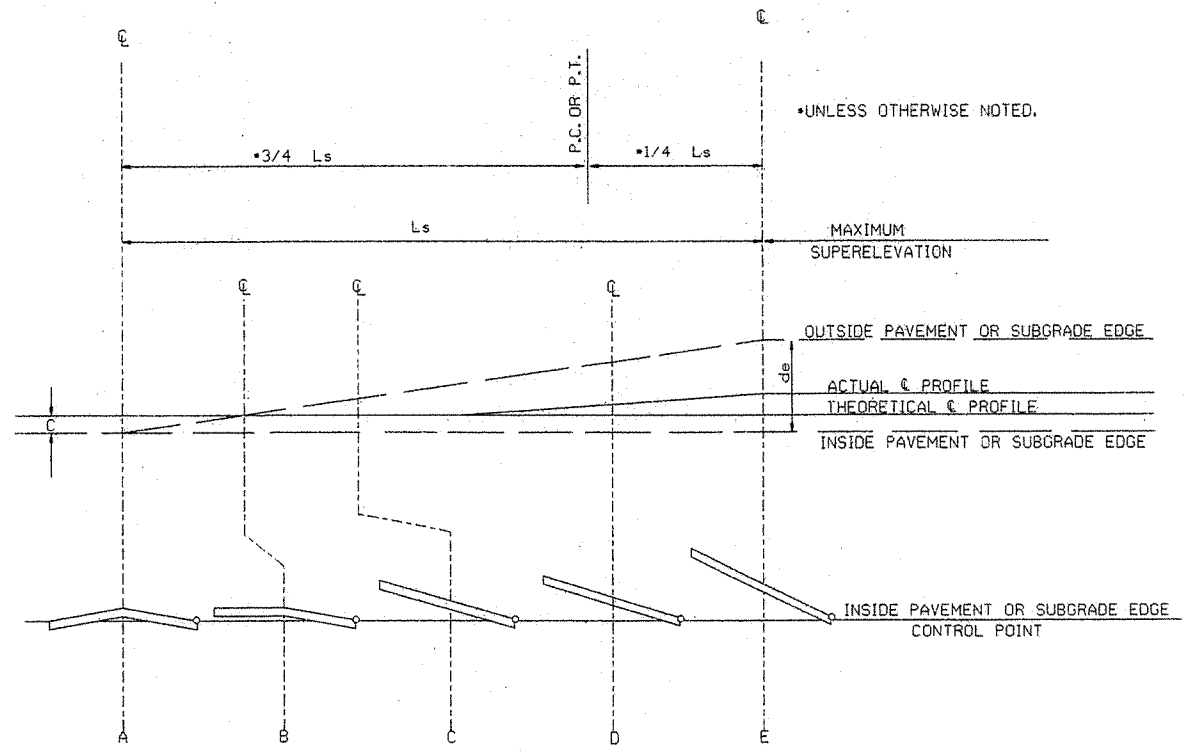
GENERAL NOTES

1. ON PAVEMENT WITH TWO-WAY TRAFFIC, THE SUPERELEVATION SHALL BE REVOLVED ON THE INSIDE PAVEMENT EDGE UNLESS OTHERWISE NOTED ON THE PLANS
2. SUPERELEVATION VALUES SHOWN ON THE CROSS SECTIONS ARE VALUES (+) OR (-) TO BE ADDED TO OR SUBTRACTED FROM THE POINT OF CONTROL.
3. LENGTHS FOR L MAY BE ROUNDED IN MULTIPLES OF 25 FT. OR 50 FT. TO PERMIT SIMPLER CALCULATIONS.
4. PAVEMENTS WIDER THAN 2 LANES SHALL HAVE ADDITIONAL TRANSITION LENGTHS AS FOLLOWS:
 - 3 LANE UNDIVIDED - - - - +20%
 - 4 LANE UNDIVIDED - - - - +50%
 - 5 LANE UNDIVIDED - - - - +80%
 - 6 LANE UNDIVIDED - - - - +100%

NOTE: MAINTAIN NORMAL CROWN ON INSIDE UNTIL SUPERELEVATION EXCEEDS 2C.
RATE OF SUPERELEVATION SHALL BE COMPUTED ON STRAIGHT LINE METHOD USING APPLICABLE Ls.



STANDARD METHOD WHEN SUPERELEVATION REVOLVES AROUND CENTER LINE



STANDARD METHOD WHEN SUPERELEVATION REVOLVES AROUND INNER SUBGRADE POINT OR INNER PAVEMENT EDGE

NOTE: MAINTAIN NORMAL CROWN ON INSIDE UNTIL SUPERELEVATION EXCEEDS 2C.


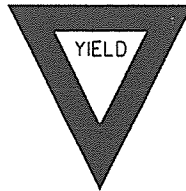







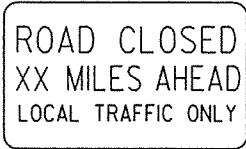
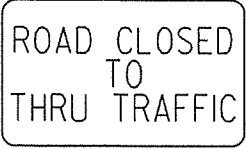

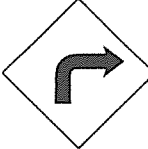
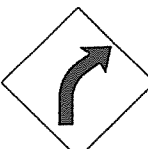
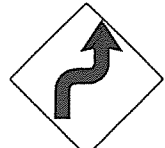

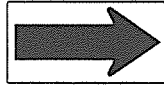
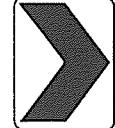
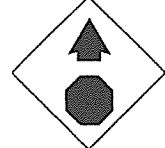

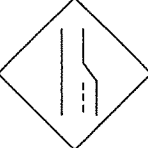

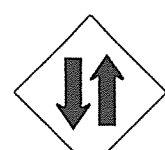


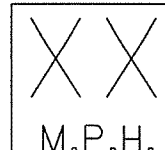








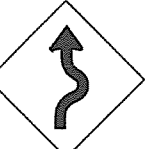



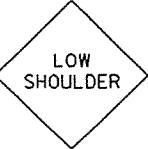
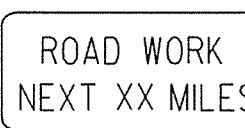
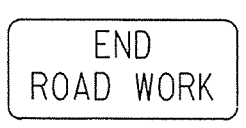
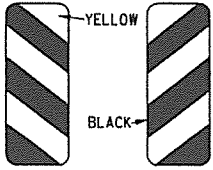
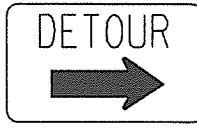

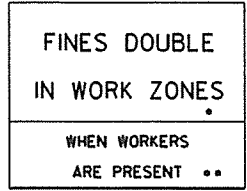
SUPERELEVATION FORMULA = $\frac{Lde}{Ls}$

| | | |
|----------|---------------|-------------|
| 10-18-96 | ADDED FORMULA | 16-12-96 |
| 01-09-87 | ISSUED | 534-1-9-87 |
| DATE | REVISION | DATE FILMED |

ARKANSAS STATE HIGHWAY COMMISSION

TABLES AND METHOD OF SUPERELEVATION FOR TWO-WAY TRAFFIC

STANDARD DRAWING SE-2

| | | | | | | | |
|--|---|---|--|--|---|---|--|
| <p>RI-1</p>  <p>STANDARD 30"x30" EXPRESSWAY 36"x36" SPECIAL 48"x48"</p> | <p>RI-2</p>  <p>STD. 36"x36"x36" EXPWY. 48"x48"x48" FWY. 60"x60"x60"</p> | <p>R2-1</p>  <p>STD. 24"x30" EXPWY. 36"x48" FWY. 48"x60"</p> | <p>W3-5</p>  <p>STD. 36"x36" EXPWY. 48"x48" FWY. 48"x48"</p> | <p>W3-5a</p>  <p>STD. 36"x36" EXPWY. 48"x48" FWY. 48"x48"</p> | <p>R4-1</p>  <p>STD. 24"x30" EXPWY. 36"x48" FWY. 48"x60"</p> | <p>R4-2</p>  <p>STD. 24"x30" EXPWY. 36"x48" FWY. 48"x60"</p> | |
| <p>R5-1</p>  <p>STD. 30"x30" EXPWY. 36"x36" SPECIAL 48"x48"</p> | <p>R11-2</p>  <p>48"x30"</p> | <p>R11-3A</p>  <p>60"x30"</p> | <p>R11-4</p>  <p>60"x30"</p> | <p>RSP-1</p>  <p>48"x30"</p> | <p>W1-1</p>  <p>STD. 36"x36" FWY. 48"x48"</p> | <p>W1-2</p>  <p>STD. 36"x36" FWY. 48"x48"</p> | |
| <p>W1-3</p>  <p>STD. 48"x48"</p> | <p>W1-4</p>  <p>STD. 48"x48"</p> | <p>W1-6</p>  <p>STD. 48"x24" SPECIAL 60"x30"</p> | <p>W1-8</p>  <p>STD. 18"x24" SPECIAL 24"x30" EXPWY. 30"x36" FWY. 36"x48"</p> | <p>W3-1</p>  <p>STD. 36"x36" SPECIAL 48"x48"</p> | <p>W3-2</p>  <p>STD. 36"x36" SPECIAL 48"x48"</p> | <p>W4-2</p>  <p>STD. 36"x36" FWY. 48"x48"</p> | |
| <p>W5-1</p>  <p>STD. 36"x36" SPECIAL 48"x48"</p> | <p>W6-3</p>  <p>EXPWY. 36"x36" SPECIAL 48"x48"</p> | <p>W8-7</p>  <p>EXPWY. 36"x36" FWY. 48"x48"</p> | <p>W9-2</p>  <p>STD. 36"x36" FWY. 48"x48"</p> | <p>W13-1</p>  <p>STD. 24"x24"</p> | <p>W20-1</p>  <p>STD. 48"x48"</p> | <p>W20-2</p>  <p>STD. 48"x48"</p> | <p>W20-3</p>  <p>STD. 48"x48"</p> |
| <p>W20-4</p>  <p>STD. 48"x48"</p> | <p>W20-5</p>  <p>STD. 48"x48"</p> | <p>W20-7a</p>  <p>STD. 36"x36" FWY. 48"x48"</p> | <p>W21-2</p>  <p>STD. 30"x30" SPECIAL 36"x36"</p> | <p>W21-5</p>  <p>STD. 30"x30" SPECIAL 36"x36"</p> | <p>W24-1</p>  <p>STD. 36"x36"</p> | <p>W1-4b</p>  <p>STD. 48"x48"</p> | <p>R56-1</p>  <p>STD. 18"x18"</p> |
| <p>W8-11</p>  <p>STD. 36"x36" FWY. 48"x48"</p> | <p>W8-9</p>  <p>STD. 36"x36" FWY. 48"x48"</p> | <p>G20-1</p>  <p>60"x24"</p> | <p>G20-2</p>  <p>48"x24"</p> | <p>OM-3L OM-3R</p>  <p>12"x36"</p> | <p>M4-9</p>  <p>STD. 30"x24" SPECIAL 48"x36" SPECIAL 60"x48"</p> | <p>M4-10</p>  <p>48"x18"</p> | <p>R55-1</p>  <p>36"x60" • USE 6" C LETTERS •• USE 4" D LETTERS</p> |

102

ADVANCE DISTANCES (XXXX)

500 FT 1/2 MILE
1000 FT 3/4 MILE
1500 FT 1 MILE AHEAD

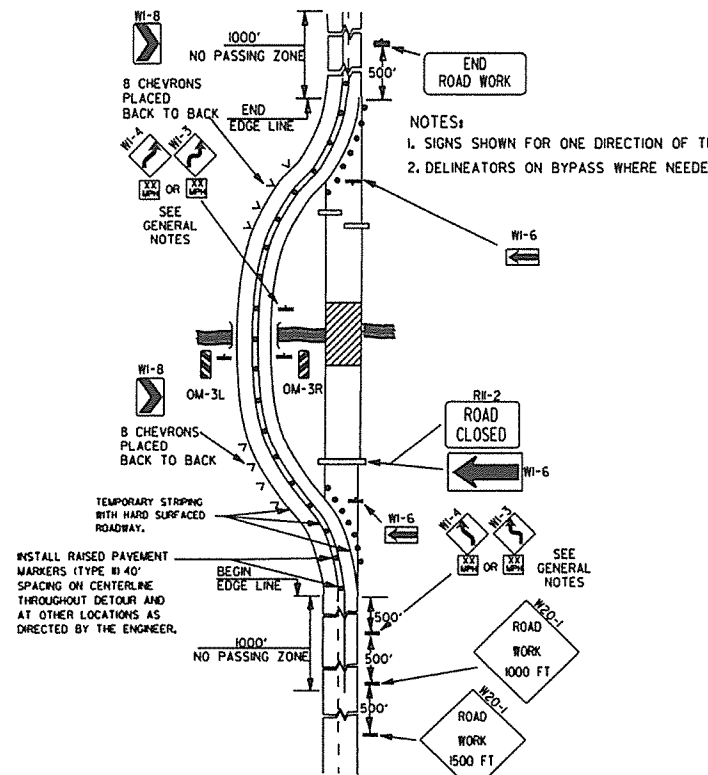
GENERAL NOTES:

- ALL TRAFFIC CONTROL DEVICES USED ON ROAD CONSTRUCTION SHALL CONFORM TO THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES, LATEST EDITION, AND TO THE STANDARD HIGHWAY SIGNS, LATEST EDITION, OR AS APPROVED BY THE FEDERAL HIGHWAY ADMINISTRATION.
- TRAFFIC CONTROL DEVICES SHALL BE SET UP JUST BEFORE THE START OF CONSTRUCTION OPERATIONS AND SHALL BE PROPERLY MAINTAINED DURING THE TIME SUCH CONDITIONS EXIST. THEY SHALL REMAIN IN PLACE ONLY AS LONG AS NEEDED AND REMOVED THEREAFTER.
- EXISTING SIGNS AND CONSTRUCTION SIGNS SHALL BE KEPT IN PROPER POSITION, AND BE CLEAN AND LEGIBLE AT ALL TIMES. SIGNS THAT DO NOT APPLY TO EXISTING CONDITIONS SHALL BE REMOVED. SIGNS THAT ARE DAMAGED, DEFACED, OR THAT ACCUMULATE DIRT DURING CONSTRUCTION SHALL BE CLEANED, REPAIRED, OR REPLACED.
- SIGNS ARE USUALLY MOUNTED ON A SINGLE POST, ALTHOUGH THOSE WIDER THAN 36" OR LARGER THAN 10 SQ. FT. SHALL BE MOUNTED ON TWO POSTS OR ABOVE A TYPE III BARRICADE.
- SIGN POSTS DIRECT BURIED IN SOIL SHALL BE 2 LB. MINIMUM CHANNEL POST OR 4"x4" WOOD POSTS. CHANNEL POSTS SHALL BE PAINTED GREEN. WOOD POSTS SHALL BE PAINTED WHITE. ALL POSTS SHALL BE NEATLY CONSTRUCTED, AND SHALL BE REPLUMBED, CLEANED, OR REPAIRED AS NEEDED FOR THE DURATION OF THE JOB. THERE SHALL NOT BE MORE THAN 2 POSTS IN A 7' PATH FOR WOOD OR CHANNEL POSTS. ANY CHANNEL POST SPLICE SHALL BE IN ACCORDANCE WITH STANDARD DRAWING TC-3.
- POST MOUNTED SIGNS IN RURAL AREAS SHALL BE CONSTRUCTED WITH THE NEAR EDGE OF THE SIGN FROM 6 TO 12 FEET FROM THE PAVEMENT EDGE. SIGNS IN URBAN AREAS AND BARRICADE MOUNTED SIGNS SHALL BE MOUNTED A MINIMUM OF 2 FEET FROM THE PAVEMENT EDGE.
- ALL POST AND BARRICADE MOUNTED SIGNS MOUNTED IN URBAN AREAS SHALL BE MOUNTED A MINIMUM DISTANCE OF 7' FROM THE BOTTOM OF THE SIGN TO THE ROADWAY SURFACE. ALL POST AND BARRICADE MOUNTED SIGNS MOUNTED IN RURAL AREAS SHALL BE MOUNTED A MINIMUM DISTANCE OF 7' FROM THE BOTTOM OF THE SIGN TO THE ROADWAY SURFACE, EXCEPT A MINIMUM OF 6' SHALL BE USED WHEN MOUNTING AN ADVISORY SIGN BELOW A WARNING SIGN. TEMPORARY SIGNS MAY BE MOUNTED ON PORTABLE SUPPORTS FOR INTERMEDIATE TERM STATIONARY WORK CONDITIONS. THE SIGNS MINIMUM MOUNTING HEIGHT SHALL BE 5'. RETROREFLECTIVE DEVICES SHALL BE USED. TEMPORARY SIGNS MAY BE MOUNTED ON PORTABLE SUPPORTS FOR SHORT-TERM, SHORT DURATION, AND MOBILE CONDITIONS. THEY SHALL BE NO LESS THAN ONE (1) FOOT ABOVE THE TRAVELED WAY. LONG-TERM STATIONARY SIGNS SHALL BE DIRECT BURIED IN SOIL, UNLESS CONDITIONS NECESSITATE THE USE OF PORTABLE SIGNS, OR AS APPROVED BY THE ENGINEER. CONCRETE PADS, CONCRETE OR ROCK BALLAST, OR OTHER SOLID MATERIALS SHALL NOT BE UTILIZED WITH PORTABLE SIGN SUPPORTS.
- FLAGGERS SHALL USE REFLECTORIZED STOP-SLOW PADDLES. FLAGS MAY BE USED ONLY FOR EMERGENCY SITUATIONS.
- MOST OF THE SIGNS SHOWN ARE ORIENTED TO THE RIGHT. HOWEVER, THIS DOES NOT PRECLUDE THE USE OF MIRROR IMAGES OF THESE SIGNS WHERE THE REVERSE ORIENTATION MIGHT BETTER CONVEY TO MOTORISTS THE PROPER DIRECTION OF MOVEMENT.
- R55-1 SIGNS SHALL BE PLACED AT LEAST 1500' BUT NOT MORE THAN 1 MILE IN ADVANCE OF THE WORK ZONE. IF A SPEED LIMIT REDUCTION IS IN EFFECT, THE SIGN SHALL BE PLACED A MINIMUM OF 500' IN ADVANCE OF THE "REDUCED SPEED AHEAD" SIGN.

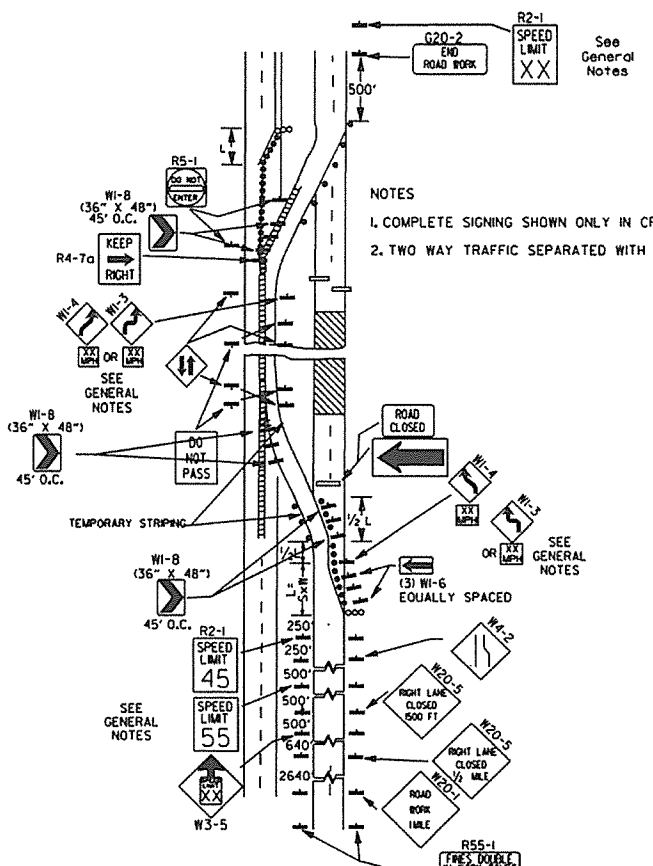
• NOTE: SUPPORTS FOR SIGNS, BARRICADES, AND VERTICAL PANELS THAT ARE DIFFERENT FROM THE REQUIREMENTS SHOWN IN NOTES 4 & 5, BUT MEET THE REQUIREMENTS OF NCHRP-350 OR MANUAL FOR ASSESSING SAFETY HARDWARE (MASH), WILL BE ACCEPTED. COMPLIANCE WITH THE REQUIREMENTS OF NCHRP-350 OR MANUAL FOR ASSESSING SAFETY HARDWARE (MASH) IS REQUIRED FOR ALL PROJECTS.

| | | |
|----------|--|--------|
| 9-2-15 | REVISED REDUCED SPEED LIMIT AHEAD SIGNS REVISED ROAD WORK NEXT XX MILES | |
| 12-15-8 | REVISED W24-1 | |
| 1-17-10 | DELETED W8-9a & ADDED W8-9 | |
| 10-15-09 | ADDED REFERENCE TO MASH & ADDED SIGN W24-1 | |
| 4-17-08 | REVISED SIGN DESIGNATIONS | |
| 8-18-04 | REVISED NOTES | |
| 10-9-03 | REVISED NOTE 1 | |
| 1-16-01 | REVISED NOTE 7 | |
| 9-28-00 | REVISED NOTE | |
| 1-18-98 | ADDED NOTE | |
| 6-26-97 | REVISED NOTE 5 | |
| 4-03-97 | REVISED NOTE 5 | |
| 10-18-96 | ADDED CONTROLLED ACCESS HWY. SIGN & TO NOTE 7 | |
| 10-12-95 | ADDED R55-1 | |
| 6-8-95 | REVISED TO CORRECT SIGN ILLUSTRATIONS | 6-8-95 |
| 2-2-95 | REVISED PER PART VI, MUTCD SEPT. 3, 1993 | |
| 8-15-94 | DRAWN AND PLACED IN USE | |
| DATE | REVISION | FILMED |

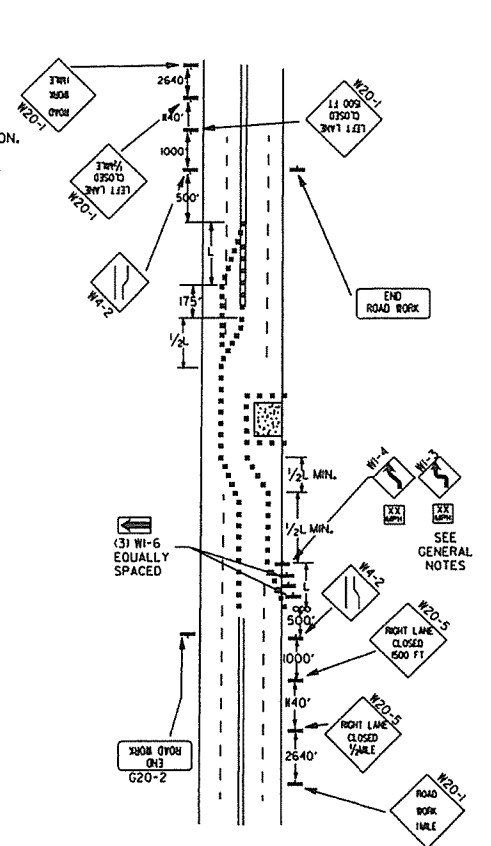
ARKANSAS STATE HIGHWAY COMMISSION
STANDARD TRAFFIC CONTROLS
FOR HIGHWAY CONSTRUCTION
STANDARD DRAWING TC-1



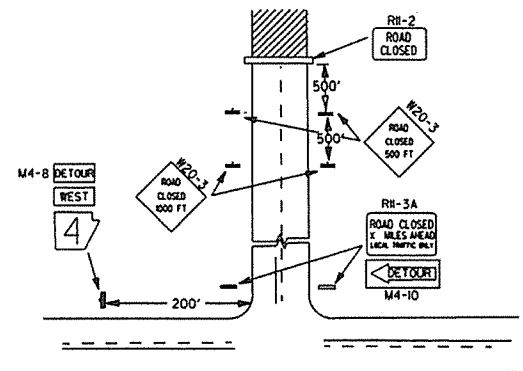
(A) TYPICAL APPLICATION OF TRAFFIC CONTROL DEVICES ON A 2-LANE HIGHWAY WHERE THE ENTIRE ROADWAY IS CLOSED AND A BYPASS DETOUR IS PROVIDED.



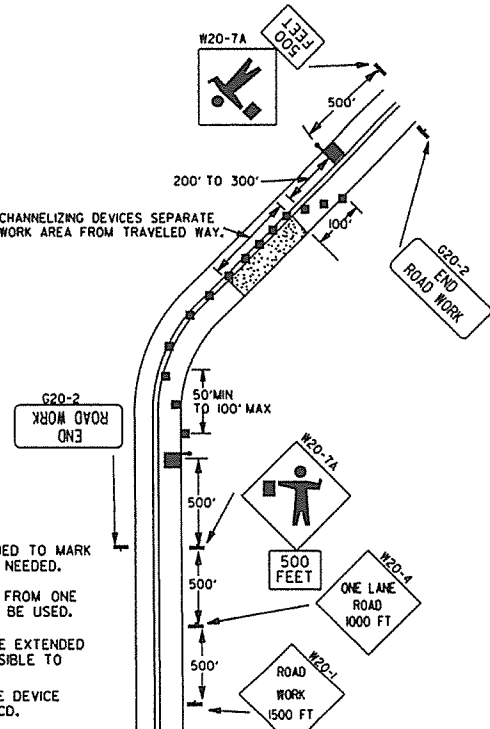
(B) TYPICAL APPLICATION - 4-LANE DIVIDED ROADWAY WHERE ONE ROADWAY IS CLOSED.



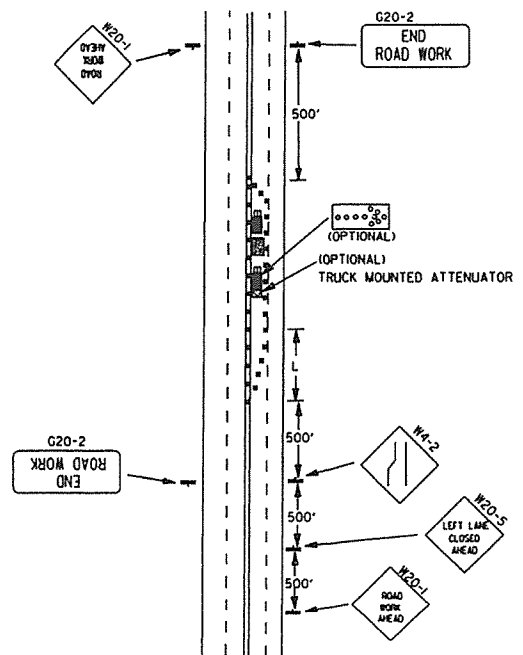
(C) TYPICAL APPLICATION - 4-LANE UNDIVIDED ROADWAY WHERE HALF OF THE ROADWAY IS CLOSED.



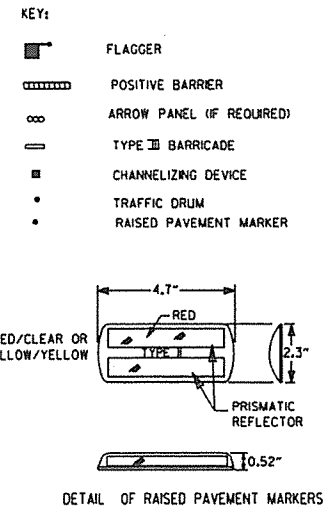
(D) TYPICAL APPLICATION - ROADWAY CLOSED BEYOND DETOUR POINT.



(E) TYPICAL APPLICATION OF TRAFFIC CONTROL DEVICES ON 2-LANE HIGHWAY WHERE ONE LANE IS CLOSED AND FLAGGING IS PROVIDED.



(F) TYPICAL APPLICATION - 4-LANE UNDIVIDED ROADWAY WITH INSIDE LANE CLOSED.



TYPICAL ADVANCE WARNING SIGN PLACEMENT

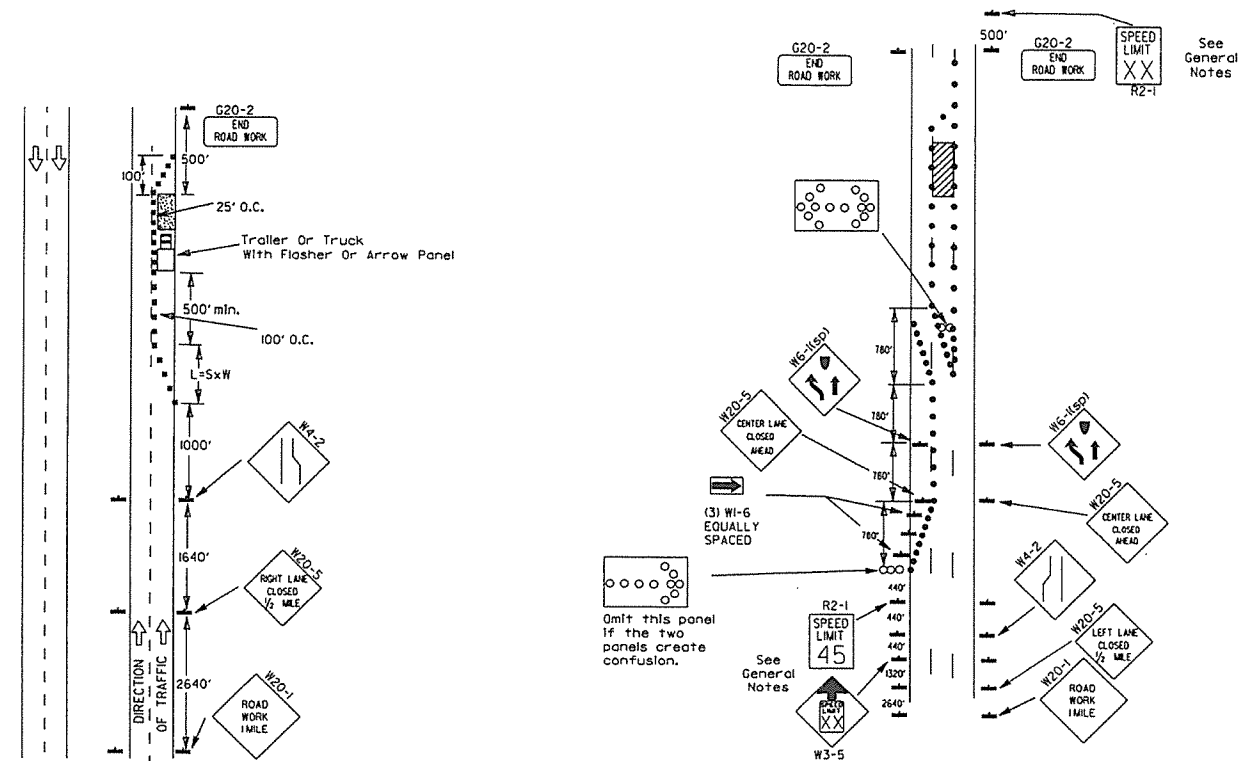
TAPER FORMULAE:
 $L = SXW$ FOR SPEEDS OF 45MPH OR MORE.
 $L = \frac{WS^2}{60}$ FOR SPEEDS OF 40MPH OR LESS.
 WHERE:
 L = MINIMUM LENGTH OF TAPER.
 S = NUMERICAL VALUE OF POSTED SPEED LIMIT PRIOR TO WORK OR 85TH PERCENTILE SPEED.
 W = WIDTH OF OFFSET.

- GENERAL NOTES:
 1. ADVISORY SPEED POSTED ON W1-3 OR W1-4 CURVE WARNING SIGNS TO BE DETERMINED AT SITE. USE W1-4 WHEN SPEED IS GREATER THAN 30MPH AND W1-3 WHEN 30MPH OR LESS.
 2. WHEN THE EXISTING SPEED LIMIT IS 55MPH AND THE PLANS REQUIRE A SPEED LIMIT OF 45MPH, THE R2-(K55) SHALL BE OMITTED AND THE W3-5 SHALL BE INSTALLED AT THAT LOCATION. ADDITIONAL R2-145MPH SPEED LIMIT SIGNS SHALL BE INSTALLED AT A MAXIMUM OF 1MILE INTERVALS. AT THE END OF THE WORK AREA A R2-(KXX) SHALL BE INSTALLED TO MATCH ORIGINAL SPEED LIMIT.
 3. WHEN THE EXISTING SPEED LIMIT IS 65MPH AND THE PLANS REQUIRE A SPEED LIMIT OF 55MPH, THE R2-(K45) SHALL BE OMITTED. ADDITIONAL R2-155MPH SPEED LIMIT SIGNS SHALL BE INSTALLED AT A MAXIMUM OF 1MILE INTERVALS. AT THE END OF THE WORK AREA A R2-(KXX) SHALL BE INSTALLED TO MATCH ORIGINAL SPEED LIMIT.
 4. THE MAXIMUM SPACING BETWEEN CHANNELIZING DEVICES IN A TAPER SHOULD BE APPROXIMATELY EQUAL IN FEET TO THE SPEED LIMIT. BEYOND THE TAPER, MAXIMUM SPACING SHALL BE TWO TIMES THE SPEED LIMIT, OR AS DIRECTED BY THE ENGINEER.
 5. WARNING LIGHTS AND/OR FLAGS MAY BE MOUNTED TO SIGNS OR CHANNELIZING DEVICES AT NIGHT AS NEEDED.
 6. PAVEMENT MARKINGS NO LONGER APPLICABLE WHICH MIGHT CREATE CONFUSION IN THE MINDS OF VEHICLE OPERATORS SHALL BE REMOVED OR OBLITERATED AS SOON AS PRACTICABLE.
 7. TRAILER MOUNTED DEVICES SUCH AS ARROW PANELS AND PORTABLE CHANGEABLE MESSAGE SIGNS SHALL BE DELINEATED BY AFFIXING CONSPICUITY MATERIAL IN A CONTINUOUS LINE ON THE FACE OF THE TRAILER. WHEN PLACED ON OR ADJACENT TO THE SHOULDER AND NOT BEHIND A POSITIVE BARRIER, THESE DEVICES SHALL BE DELINEATED BY PLACING FIVE (5) TRAFFIC DRUMS, EQUALLY SPACED ALONG THE TRAFFIC SIDE OF THE DEVICE.
 8. DIMENSIONS SHOWN FOR RAISED PAVEMENT MARKERS ARE TYPICAL. THE CONTRACTOR MAY SUBSTITUTE SIMILAR MARKERS WITH THE APPROVAL OF THE ENGINEER. REQUESTING APPROVAL FOR SIMILAR MARKERS MAY BE MADE BY REFERRING TO THE AHTD QUALIFIED PRODUCTS LIST.

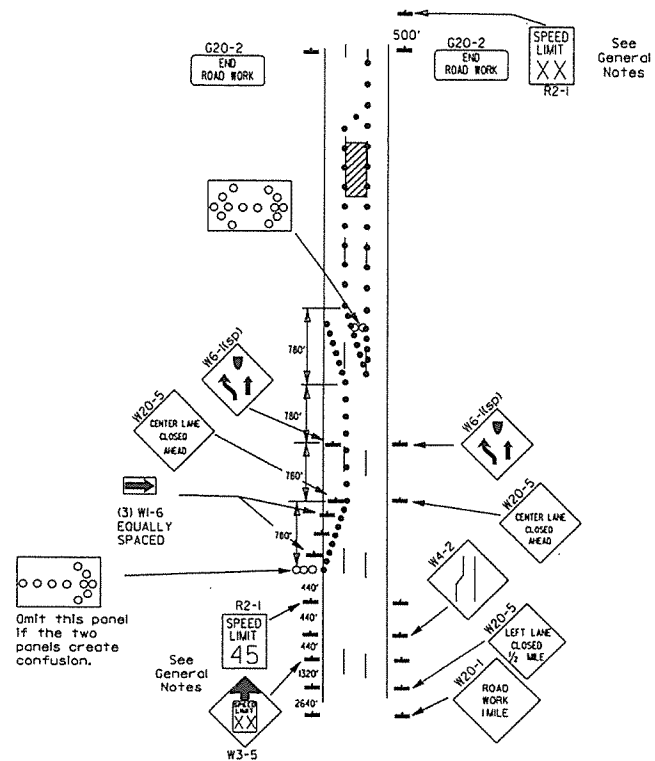
| | | |
|----------|--|--------|
| 9-2-15 | REVISED NOTE 2, ADDED NOTE 8, REVISED DRAWING (A) & REPLACED R2-5A WITH W3-5 | |
| 9-12-13 | REVISED DETAIL OF RAISED PAVEMENT MARKERS | |
| 3-1-10 | ADDED (AFAD) | |
| 11-20-08 | REVISED SIGN DESIGNATIONS | |
| 11-18-04 | ADDED GENERAL NOTE | |
| 10-18-96 | ADDED R55-1 | |
| 4-26-96 | CORRECTED (G) BEHIND G20-2 | |
| 6-8-95 | CORRECTED SIGN IDENT. ON W1-4A | 6-8-95 |
| 2-2-95 | REVISED PER PART VI, MUTCD, SEPT. 3, 1993 | |
| 8-15-91 | DRAWN AND PLACED IN USE | |
| DATE | REVISION | FILED |

ARKANSAS STATE HIGHWAY COMMISSION
 STANDARD TRAFFIC CONTROLS
 FOR HIGHWAY CONSTRUCTION
 STANDARD DRAWING TC-2

Channelizing devices



(A) Typical application - daytime maintenance operations of short duration on a 4-lane divided roadway where half of the roadway is closed.

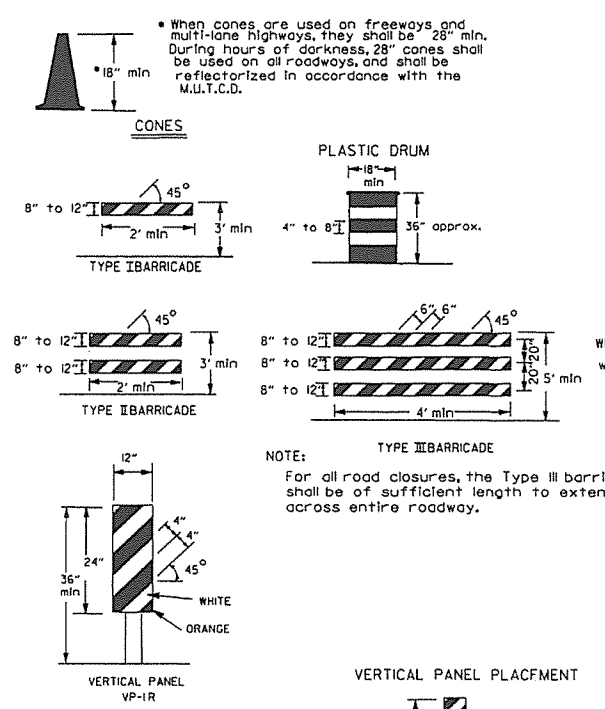


(B) Typical application - 3-lane oneway roadway where center lane is closed.

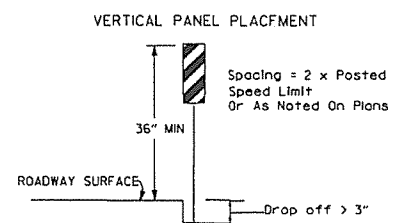
- KEY:
- Arrow Panel (if Required)
 - Channelizing Device
 - Traffic drum

GENERAL NOTES:

1. A speed limit reduction may be implemented ONLY when designated in the plan or when recommended by the Roadway Design Division.
2. When the existing speed limit is 55mph and the plans require a speed limit of 45mph, the R2-1(55) shall be omitted and the W3-5 shall be installed at that location. Additional R2-1(45) speed limit signs shall be installed at a maximum of 1 mile intervals. At the end of the work area a R2-1(XX) shall be installed to match original speed limit.
3. When the existing speed limit is 65mph and the plans require a speed limit of 55mph, the R2-1(65) shall be omitted. Additional R2-1(55) speed limit signs shall be installed at a maximum of 1 mile intervals. At the end of the work area a R2-1(XX) shall be installed to match original speed limit.
4. The maximum spacing between channelizing devices in a taper should be approximately equal in feet to the speed limit. Beyond the taper, maximum spacing shall be two times the speed limit or as directed by the Engineer.
5. Warning lights and/or flags may be mounted to signs or channelizing devices at night as needed.
6. Pavement markings no longer applicable which might create confusion in the minds of vehicle operators shall be removed or obliterated as soon as practicable.
7. The G20-1 sign will be required on jobs of over two miles in length. When the lane closure is not at the beginning of the project, the G20-1 sign shall be erected 125' in advance of the job limit. Additional W20-1(1 MILE) signs are not required in advance of lane closures that begin inside the project limits.
8. Flaggers shall use STOP/SLOW paddles for controlling traffic through work zones. Flags may be used only for emergency situations.
9. All plastic drums and cones shall meet the requirements of NCHRP-350 or Manual For Assessing Safety Hardware (MASH).
10. Trailer mounted devices such as arrow panels and portable changeable message signs shall be delineated by affixing conspicuity material in a continuous line on the face of the trailer. When placed on or adjacent to the shoulder and not behind a positive barrier, these devices shall be delineated by placing five (5) traffic drums, equally spaced along the traffic side of the device.



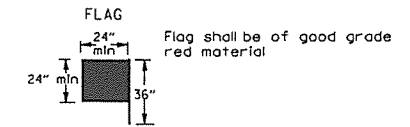
NOTE: For all road closures, the Type III barricades shall be of sufficient length to extend across entire roadway.



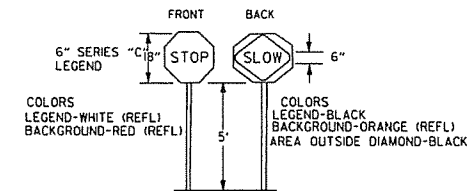
TRAFFIC CONTROL DEVICES FOR VERTICAL PAVEMENT DIFFERENTIALS

| VERTICAL DIFFERENTIAL | LOCATIONS | TRAFFIC CONTROL |
|-----------------------|------------------------|--|
| 1" to 3" | Centerline, lane lines | W8-11 |
| 1" to 3" | Edge of shoulder | W8-9 |
| Greater than 3" | Lane lines | Standard lane closure required |
| Greater than 3" | Edge of traveled lane | *RSP-lane vertical panels, drums or concrete barrier |
| Greater than 3" | Edge of shoulder | *Vertical panels, drums or concrete barrier |

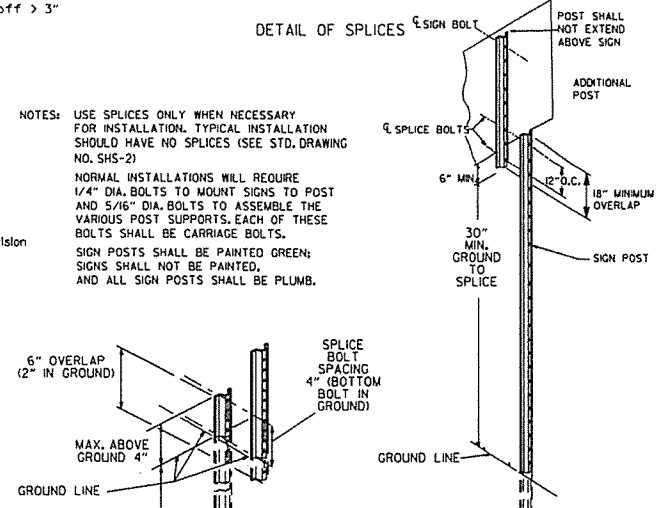
* When shown on the plans concrete barrier will be used. When the shoulder area is used as part of the traveled lane and there is insufficient width to place drums on the remaining shoulder width, then vertical panels shall be used.



STOP SLOW PADDLE



DETAIL OF SPLICES



NOTES: USE SPLICES ONLY WHEN NECESSARY FOR INSTALLATION. TYPICAL INSTALLATION SHOULD HAVE NO SPLICES (SEE STD. DRAWING NO. SHS-2) NORMAL INSTALLATIONS WILL REQUIRE 1/4" DIA. BOLTS TO MOUNT SIGNS TO POST AND 5/16" DIA. BOLTS TO ASSEMBLE THE VARIOUS POST SUPPORTS. EACH OF THESE BOLTS SHALL BE CARRIAGE BOLTS. SIGN POSTS SHALL BE PAINTED GREEN; SIGNS SHALL NOT BE PAINTED, AND ALL SIGN POSTS SHALL BE PLUMB.

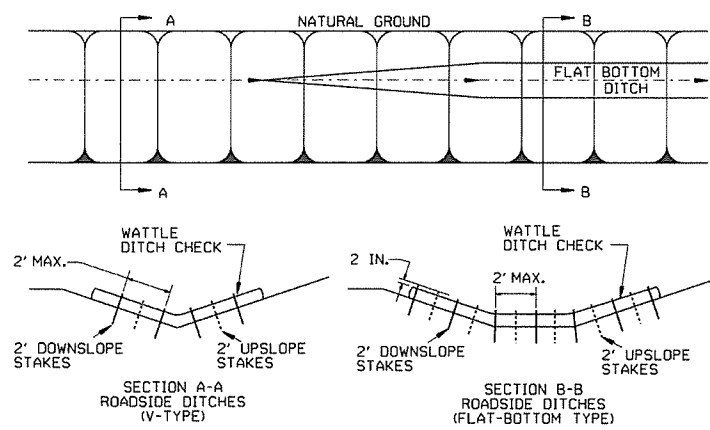
| DATE | REVISION | FILMED |
|----------|--|--------|
| 9-2-15 | REVISED NOTE 2 & REPLACED R2-5A WITH W3-5 | |
| 10-15-09 | ADDED REFERENCE TO MASH | |
| 8-20-08 | REVISED SIGN DESIGNATIONS | |
| 8-18-04 | ADDED NOTE | |
| 10-1-98 | ADDED NOTE | |
| 4-03-97 | ADDED (SP) TO W6-1& REVISED TRAFFIC CONTROL DEVICES NOTE | |
| 10-18-96 | ADDED R55-1 | |
| 10-12-95 | MOVED UPPER SPLICE | |
| 6-8-95 | REVISED SPLICE DETAIL, TEXT | 6-8-95 |
| 2-2-95 | REVISED PER PART VI, MUTCD, SEPT. 3, 1993 | |
| 8-15-91 | DRAWN AND PLACED IN USE | |

ARKANSAS STATE HIGHWAY COMMISSION
STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION
STANDARD DRAWING TC-3

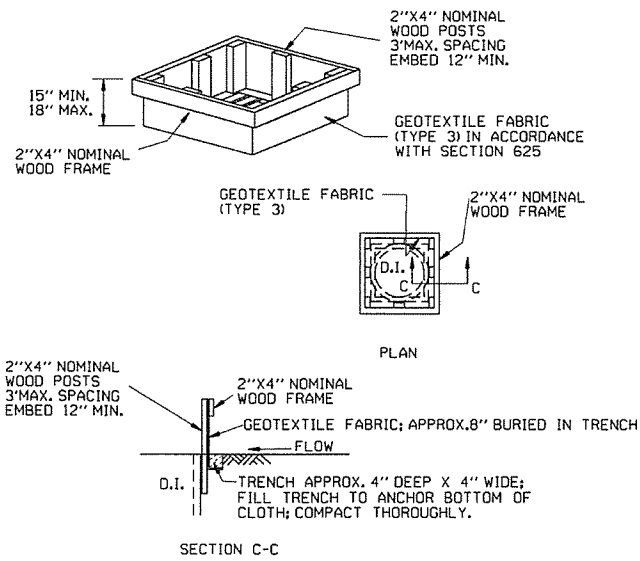
(C) Typical application - construction operations of intermediate to long term duration on a 4-lane divided roadway where half of the roadway is closed.

(D) Typical application - closing multiple lanes of a multilane highway.

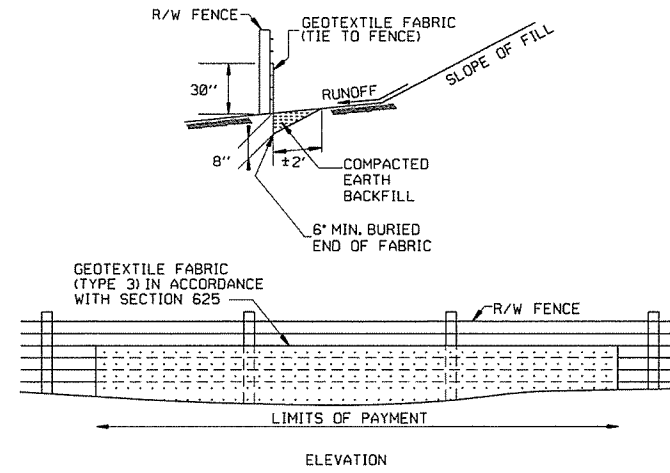
GENERAL NOTES
INSTALL A MINIMUM OF 2 UPSLOPE STAKES AND 4 DOWNSLOPE STAKES AT AN ANGLE TO WEDGE WATTLE TO BOTTOM OF DITCH.



WATTLE DITCH CHECK (E-1)



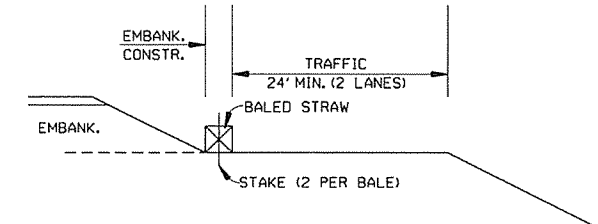
DROP INLET SILT FENCE (E-7)



SILT FENCE ON R/W FENCE (E-4)

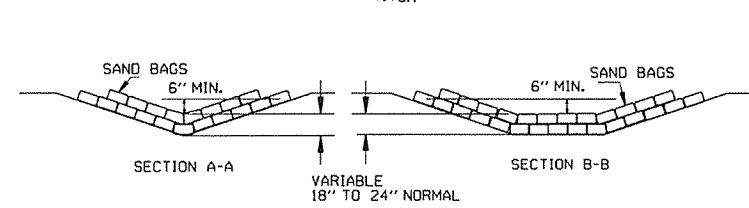
GENERAL NOTES
GEOTEXTILE FABRIC SHALL BE SPLICED TOGETHER WITH A SEWN SEAM ONLY AT A SUPPORT POST, OR TWO SECTIONS OF FENCE MAY BE OVERLAPPED INSTEAD. PAYMENT OF ADDITIONAL MATERIAL FOR OVERLAP WILL NOT BE MADE.

GENERAL NOTES
1. STRAW BALES SHALL BE INSTALLED SO THAT THE BINDINGS ARE ORIENTED AROUND THE SIDES RATHER THAN ALONG THE TOPS AND BOTTOMS OF THE BALES. THE BALES SHALL BE A MINIMUM OF 30 INCHES IN LENGTH.
2. NO GAPS SHALL BE LEFT BETWEEN BALES.
3. BALED STRAW FILTER BARRIERS COMPLETED AND ACCEPTED WILL BE MEASURED BY THE BALE IN PLACE AS AUTHORIZED BY THE ENGINEER AND WILL BE PAID FOR AT THE CONTRACT UNIT PRICE BID PER BALE FOR BALED STRAW DITCH CHECKS.

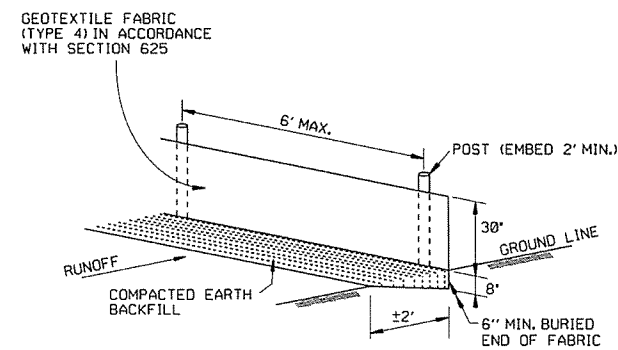


BALED STRAW FILTER BARRIER (E-2)

NUMBER OF SAND BAGS AND ARRANGEMENT VARIABLE WITH ON-SITE CONDITIONS. PLACE SAND BAGS AT BASE OF DITCH CHECK IN AREA OF OVERFLOW.

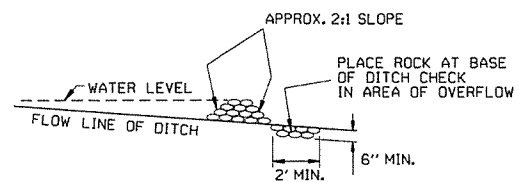


SAND BAG DITCH CHECK (E-5)



SILT FENCE (E-11)

GENERAL NOTES
GEOTEXTILE FABRIC SHALL BE SPLICED TOGETHER WITH A SEWN SEAM ONLY AT A SUPPORT POST OR TWO SECTIONS OF FENCE MAY BE OVERLAPPED INSTEAD. PAYMENT OF ADDITIONAL MATERIAL FOR OVERLAP WILL NOT BE MADE.



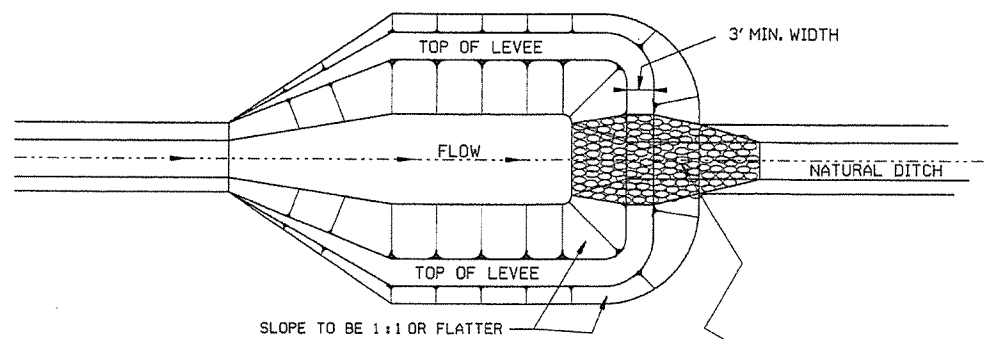
ROCK DITCH CHECK (E-6)

| | | |
|----------|--|-------------|
| 12-15-11 | DELETED BALED STRAW DITCH CHECK & ADDED WATTLE DITCH CHECK | |
| 11-18-98 | ADDED NOTES | |
| 7-02-98 | ADDED BALED STRAW FILTER BARRIER (E-2) | |
| 7-20-95 | REVISED SILT FENCE E-4 AND E-11 | 7-20-95 |
| 7-15-94 | REV. E-4 & E-11 MIN. 13" BURIED END OF FABRIC | |
| 6-2-94 | REVISED E-1,4,7 & 11; DELETED E-2 & 3 | 6-2-94 |
| 4-1-93 | REDRAWN | |
| 10-1-92 | REDRAWN | |
| 8-2-76 | ISSUED R.D.M. | 298-7-28-76 |
| DATE | REVISION | FILMED |

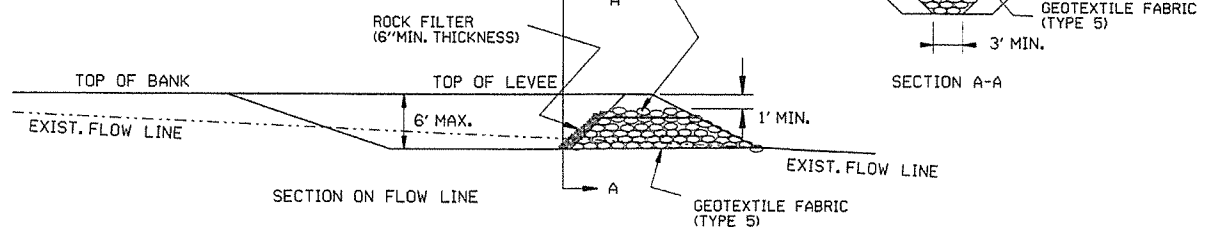
ARKANSAS STATE HIGHWAY COMMISSION

TEMPORARY EROSION CONTROL DEVICES

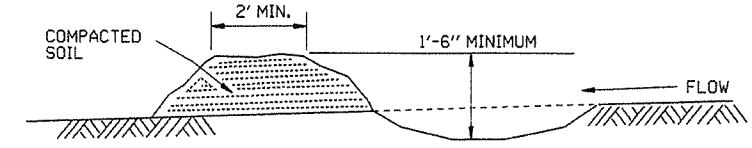
STANDARD DRAWING TEC-1



NOTE:
SIZE OF BASIN TO BE DETERMINED
BY VOLUME REQUIRED; HOWEVER
A MINIMUM LENGTH-TO-WIDTH
RATIO OF 2:1 SHALL BE USED.

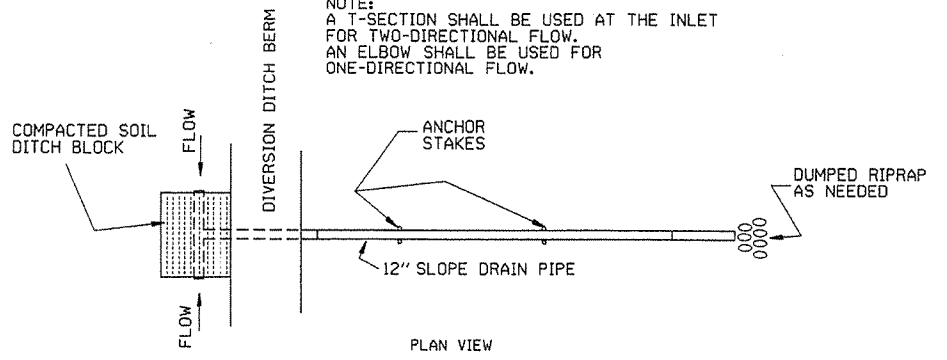


SEDIMENT BASIN WITH RIPRAP OUTLET (E-9)

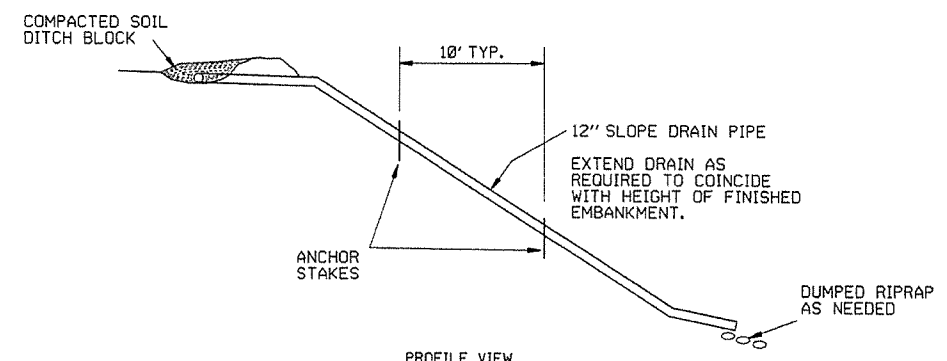


DIVERSION DITCH (E-8)

NOTE:
A T-SECTION SHALL BE USED AT THE INLET
FOR TWO-DIRECTIONAL FLOW.
AN ELBOW SHALL BE USED FOR
ONE-DIRECTIONAL FLOW.

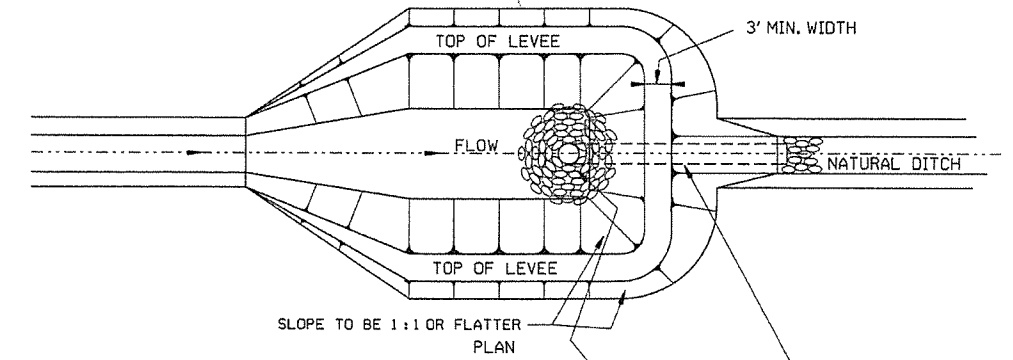


PLAN VIEW

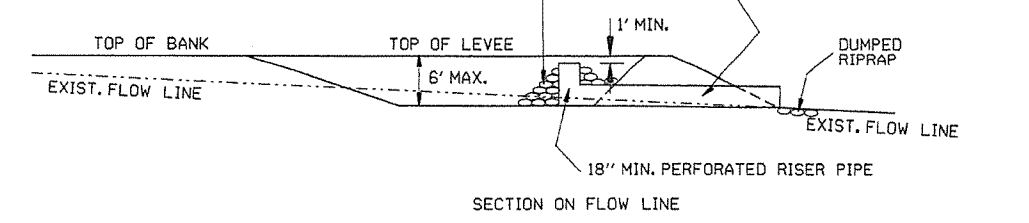


PROFILE VIEW

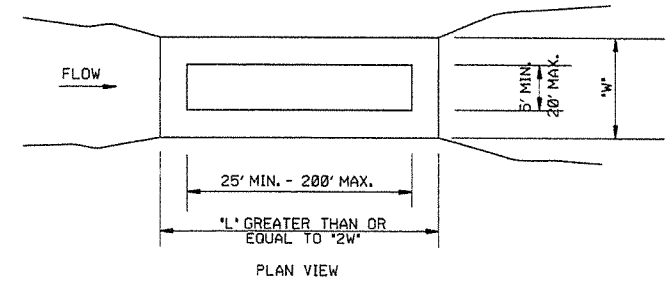
SLOPE DRAIN (E-12)



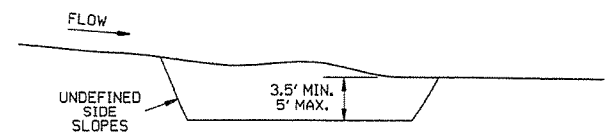
NOTE:
SIZE OF BASIN TO BE DETERMINED
BY VOLUME REQUIRED; HOWEVER
A MINIMUM LENGTH-TO-WIDTH
RATIO OF 2:1 SHALL BE USED.



SEDIMENT BASIN WITH PIPE OUTLET (E-10)



PLAN VIEW



PROFILE

SEDIMENT BASIN (E-14)

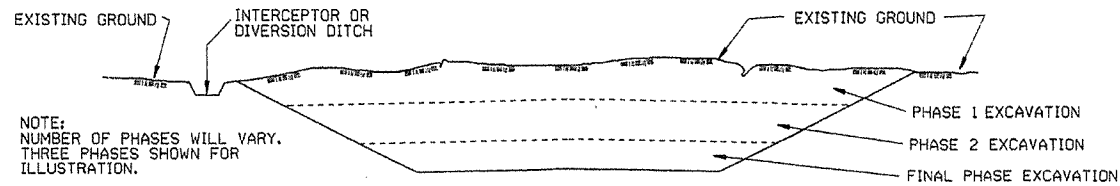
| | | | |
|--------|---|-----------------------------------|--------|
| | | ARKANSAS STATE HIGHWAY COMMISSION | |
| | | TEMPORARY EROSION CONTROL DEVICES | |
| | | STANDARD DRAWING TEC-2 | |
| 6-2-94 | Revised E-8 & E-12; Added E-14 & Deleted E-13 | | |
| 4-1-93 | ISSUED | | |
| DATE | REVISION | | FILMED |

CLEARING AND GRUBBING

CONSTRUCTION SEQUENCE

1. PLACE PERIMETER CONTROLS (I.E. SILT FENCES, DIVERSION DITCHES, SEDIMENT BASINS, ETC.)
2. PERFORM CLEARING AND GRUBBING OPERATION.

EXCAVATION



NOTE:
NUMBER OF PHASES WILL VARY.
THREE PHASES SHOWN FOR
ILLUSTRATION.

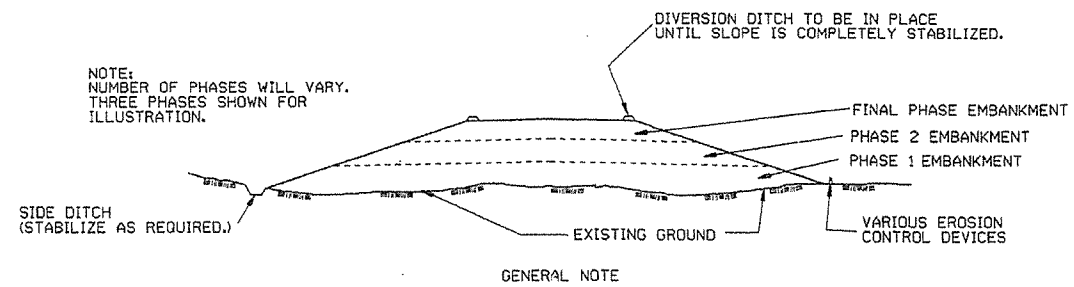
GENERAL NOTE

ALL CUT SLOPES SHALL BE DRESSED, PREPARED, SEEDED, AND MULCHED AS THE WORK PROGRESSES. SLOPES SHALL BE EXCAVATED AND STABILIZED IN EQUAL INCREMENTS NOT TO EXCEED 25 FEET, MEASURED VERTICALLY.

CONSTRUCTION SEQUENCE

1. EXCAVATE AND STABILIZE INTERCEPTOR AND/OR DIVERSION DITCHES.
2. PERFORM PHASE 1 EXCAVATION. PLACE PERMANENT OR TEMPORARY SEEDING.
3. PERFORM PHASE 2 EXCAVATION. PLACE PERMANENT OR TEMPORARY SEEDING.
4. PERFORM FINAL PHASE OF EXCAVATION. PLACE PERMANENT OR TEMPORARY SEEDING. STABILIZE DITCHES, CONSTRUCT DITCH CHECKS, DIVERSION DITCHES, SEDIMENT BASINS, OR OTHER EROSION CONTROL DEVICES AS REQUIRED.

EMBANKMENT



NOTE:
NUMBER OF PHASES WILL VARY.
THREE PHASES SHOWN FOR
ILLUSTRATION.

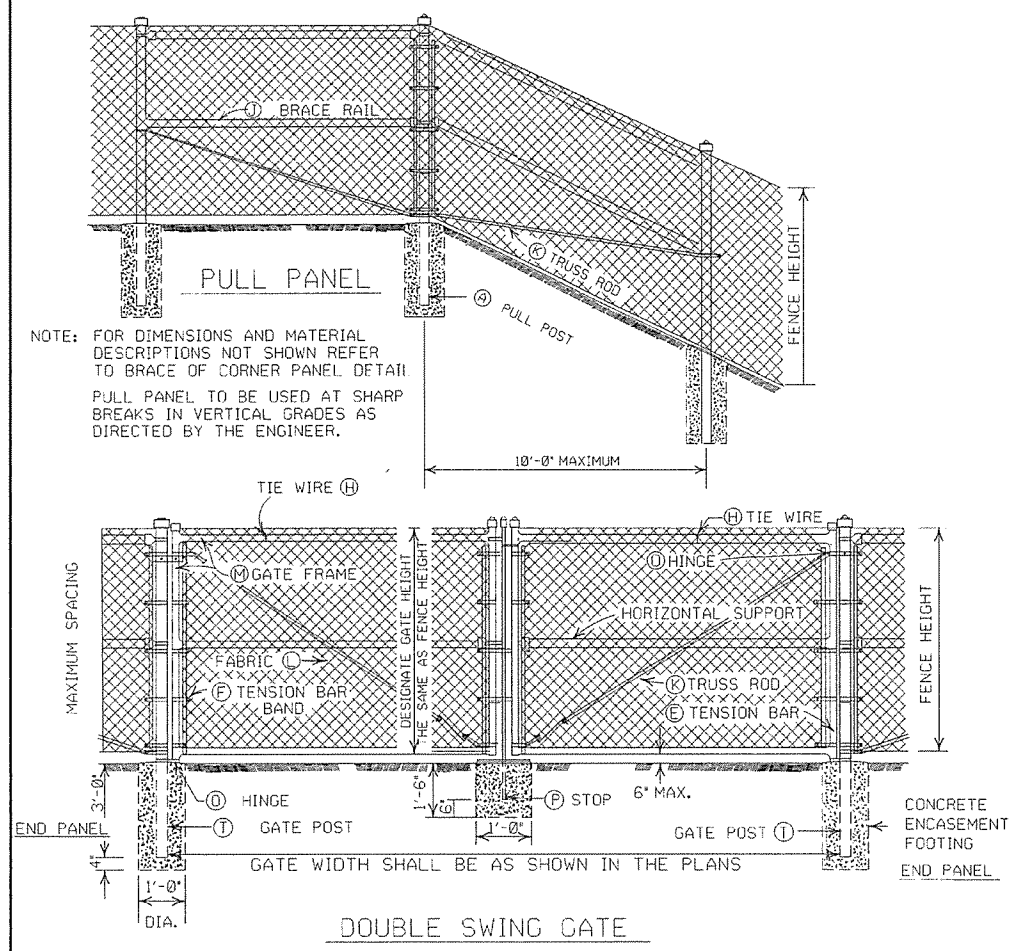
GENERAL NOTE

ALL EMBANKMENT SLOPES SHALL BE DRESSED, PREPARED, SEEDED, AND MULCHED AS THE WORK PROGRESSES. SLOPES SHALL BE CONSTRUCTED AND STABILIZED IN EQUAL INCREMENTS NOT TO EXCEED 25 FEET, MEASURED VERTICALLY.

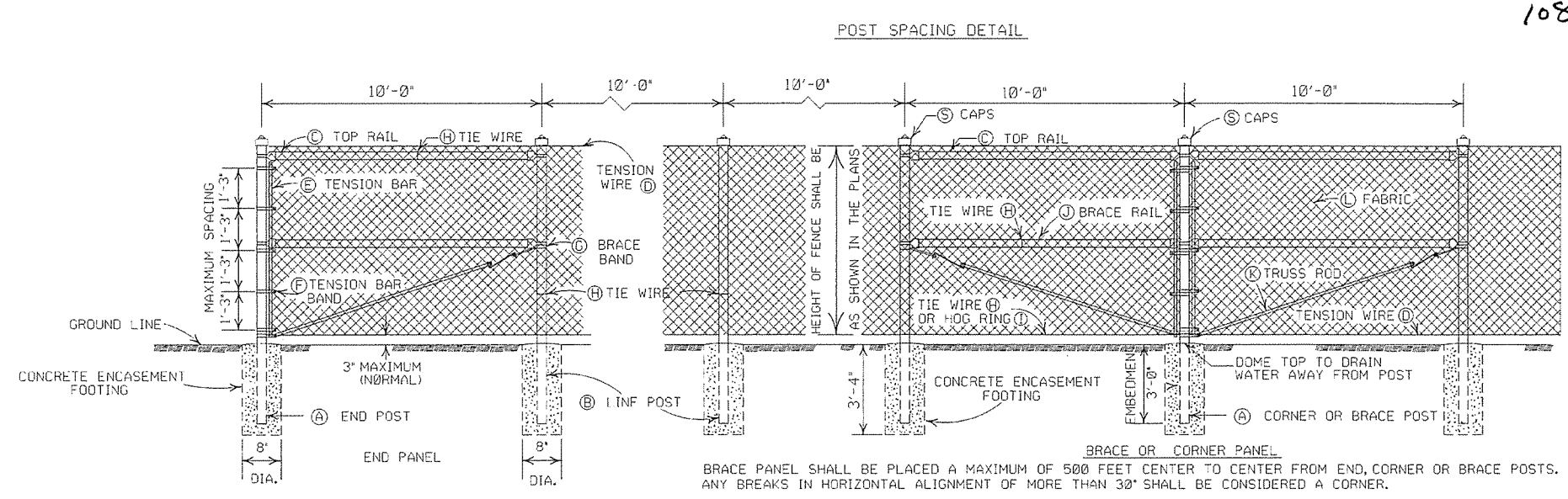
CONSTRUCTION SEQUENCE

1. CONSTRUCT DIVERSION DITCHES, DITCH CHECKS, SEDIMENT BASINS, SILT FENCES, OR OTHER EROSION CONTROL DEVICES AS SPECIFIED.
2. PLACE PHASE 1 EMBANKMENT WITH PERMANENT OR TEMPORARY SEEDING. PROVIDE DIVERSION DITCHES AND SLOPE DRAINS IF EMBANKMENT CONSTRUCTION IS TO BE TEMPORARILY ABANDONED FOR A PERIOD OF GREATER THAN 21 DAYS.
3. PLACE PHASE 2 EMBANKMENT WITH PERMANENT OR TEMPORARY SEEDING. PROVIDE DIVERSION DITCHES AND SLOPE DRAINS IF EMBANKMENT CONSTRUCTION IS TO BE TEMPORARILY ABANDONED FOR A PERIOD OF GREATER THAN 21 DAYS.
4. PLACE FINAL PHASE OF EMBANKMENT WITH PERMANENT OR TEMPORARY SEEDING. PLACE DIVERSION DITCHES AND SLOPE DRAINS AND MAINTAIN UNTIL ENTIRE SLOPE IS STABILIZED.

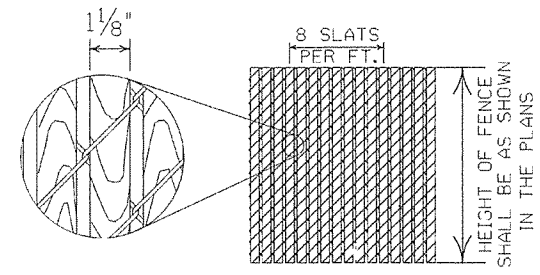
| | | |
|-----------------------------------|--------------------|--------|
| ARKANSAS STATE HIGHWAY COMMISSION | | |
| TEMPORARY EROSION CONTROL DEVICES | | |
| STANDARD DRAWING TEC-3 | | |
| 11-03-94 | CORRECTED SPELLING | |
| 6-2-94 | Drawn & Issued | 6-2-94 |
| DATE | REVISION | FILMED |



NOTE: FOR DIMENSIONS AND MATERIAL DESCRIPTIONS NOT SHOWN REFER TO BRACE OR CORNER PANEL DETAIL. PULL PANEL TO BE USED AT SHARP BREAKS IN VERTICAL GRADES AS DIRECTED BY THE ENGINEER.



BRACE PANEL SHALL BE PLACED A MAXIMUM OF 500 FEET CENTER TO CENTER FROM END, CORNER OR BRACE POSTS. ANY BREAKS IN HORIZONTAL ALIGNMENT OF MORE THAN 30' SHALL BE CONSIDERED A CORNER.



1 1/8" x 1/4" REDWOOD SLATS (LENGTH TO MATCH HEIGHT OF FENCE) (L) FABRIC SHALL CONFORM TO THE SPECIFICATIONS. (WHERE APPLICABLE)

GENERAL NOTES:

- (C) CHAIN LINK FENCE BEING PLACED ON PRIVATE PROPERTY SHALL INCLUDE A TOP RAIL. ALL LABOR, MATERIALS, EQUIPMENT, TOOLS, AND INCIDENTALS NECESSARY TO COMPLETE THE WORK WILL BE PAID FOR AT THE CONTRACT UNIT PRICE BID PER LIN. FT. OF CHAIN LINK FENCE.
- (D) TENSION WIRE: SHALL BE SECURED TO ALL TERMINAL, PULL, BRACE OR CORNER POSTS WITH TENSION BAR BANDS.
- (J) BRACE RAIL: BRACE RAILS SHALL BE PROVIDED AT ALL TERMINAL, PULL, BRACE OR CORNER POSTS HALFWAY BETWEEN THE TOP RAIL AND GROUND LEVEL WHEN TOPRAIL IS SPECIFIED AND TWELVE INCHES (12") DOWN FROM TOP OF FABRIC WHEN TOP TENSION WIRE IS SPECIFIED. BRACE RAIL SHALL EXTEND FROM SUCH POST TO THE FIRST ADJACENT LINE POST.
- (M) GATE FRAMES: SHALL BE CONSTRUCTED OF TUBULAR MEMBERS ASSEMBLED BY USE OF HEAVY PRESSED STEEL, MALLEABLE FITTINGS OR BY WELDING. ALL GATES SHALL HAVE ONE HORIZONTAL SUPPORT EXTENDING THE WIDTH OF THE GATE AT THE MIDPOINTS OF VERTICAL FRAME MEMBERS. THE COMPLETE FRAME SHALL BE RIGID AND HAVE AMPLE STRENGTH TO BE FREE FROM SAG AND TWIST.
- (O) HINGES: SHALL BE OF HEAVY PATTERN, OF ADEQUATE STRENGTH FOR GATE, AND WITH LARGE BEARING SURFACES FOR CLAMPING IN POSITION. THE HINGE SHALL BE OF THE PROPER TYPE TO ALLOW FOR THE DESIGNATED DEGREE OF SWING. THE HINGE SHALL NOT TWIST OR TURN UNDER THE ACTION OF THE GATE. THE GATES SHALL BE CAPABLE OF BEING OPENED AND CLOSED EASILY BY ONE PERSON.
- (P) LATCHES AND STOPS: SHALL BE PROVIDED FOR ALL GATES. GATES SHALL HAVE A DROP BAR LATCH. LATCHES SHALL BE ARRANGED FOR LOCKING. THE STOP FOR DROP BAR LATCHES SHALL BE SET IN CONCRETE AND ENGAGE THE PLUNGER OF THE BAR LATCH.
- (S) CAPS: ALL POSTS, EXCEPT ROLL FORMED POSTS AND *T* POSTS SHALL BE CAPPED OVER THE EXTERIOR OF THE POST, AND SHALL CONFORM TO ASTM F626.

| HEIGHT OF FENCE FABRIC | (A) END, PULL CORNER OR BRACE POST | | (B) LINE POSTS | | (C) TOP RAIL | | | (D) TENSION WIRE | | (E) TENSION BAR | | (F) TENSION BAR BAND | | (G) BRACE BAND | | |
|------------------------|------------------------------------|-------------|----------------|------------------------------------|--------------|-------------------|-------------|--------------------------|-------------------|-----------------|------------------------------------|----------------------|---------------|--|-------------|---------------|
| | SIZE | TIE SPACING | SIZE | TIE SPACING | SIZE | TIE SPACING | MIN. LENGTH | SIZE | TIE SPACING | SIZE | LENGTH | SIZE | BOLT SIZE | SPACING | SIZE | BOLT SIZE |
| 6' AND LESS | 2 1/2" O.D. | 2' O.D. | 2" O.D. | 1 TIE EVERY 1'-2" OF FABRIC HEIGHT | 1 3/8" O.D. | 1 TIE EVERY 2'-0" | 10'-0" | 7 GAUGE COIL SPRING WIRE | 1 TIE EVERY 1'-0" | 3/8" x 3/4" | MIN. OF 2" LESS THAN FABRIC HEIGHT | 3/4" x 3/8" | 3/8" x 1 1/4" | 1 BAND AT TOP AND BOTTOM 15" MAX. INTERVAL BETWEEN BANDS | 3/4" x 3/8" | 5/8" x 1 1/4" |
| OVER 6' TO 12' INCL. | 3" O.D. | 2 1/2" O.D. | 2 1/2" O.D. | 1 TIE EVERY 1'-2" OF FABRIC HEIGHT | 1 3/8" O.D. | 1 TIE EVERY 2'-0" | 10'-0" | 7 GAUGE COIL SPRING WIRE | 1 TIE EVERY 1'-0" | 3/8" x 3/4" | MIN. OF 2" LESS THAN FABRIC HEIGHT | 3/4" x 3/8" | 3/8" x 1 1/4" | 1 BAND AT TOP AND BOTTOM 15" MAX. INTERVAL BETWEEN BANDS | 3/4" x 3/8" | 5/8" x 1 1/4" |

| HEIGHT OF FENCE FABRIC | (H) TIE WIRE | (I) HOG RING | (J) BRACE RAIL | | (K) TRUSS ROD | (L) FABRIC | | (M) GATE FRAME | (N) HORIZONTAL SUPPORT | | (O) HINGE TYPE | (P) GATE POST | |
|------------------------|-------------------------------------|----------------------|----------------|-------------------|---------------|------------|---------|----------------|------------------------|---------|-------------------|---------------|-------------|
| | SIZE | TIE SPACING | SIZE | TIE SPACING | SIZE | MESH | SELVAGE | SIZE | TIE SPACING | SIZE | TIE SPACING | SIZE | TIE SPACING |
| 6' AND LESS | MIN. OF 12 GA. STEEL OR 9 GA. ALUM. | SAME GAUGE AS FABRIC | 1 3/8" O.D. | 1 TIE EVERY 2'-0" | 1 3/8" O.D. | 9 GA. | 2" | 2" O.D. | 1 TIE EVERY 1'-0" | 2" O.D. | 1 TIE EVERY 1'-0" | 180° SWING | 3' O.D. |
| OVER 6' TO 12' INCL. | MIN. OF 12 GA. STEEL OR 9 GA. ALUM. | SAME GAUGE AS FABRIC | 1 3/8" O.D. | 1 TIE EVERY 2'-0" | 1 3/8" O.D. | 9 GA. | 2" | 2" O.D. | 1 TIE EVERY 1'-0" | 2" O.D. | 1 TIE EVERY 1'-0" | 180° SWING | 4' O.D. |

NOTE: POST SIZES SHOWN ARE FOR STEEL. WHERE ALUMINUM IS PROVIDED, LINE POSTS SHALL HAVE AN OUT SIDE DIAMETER OF 2 1/2" FOR FENCE HEIGHT OF 6' AND LESS, AN OUTSIDE DIAMETER OF 3" FOR FENCE HEIGHT OF 6' TO 12'. END, PULL, CORNER OR BRACE POSTS SHALL HAVE AN OUTSIDE DIAMETER OF 3" FOR FENCE HEIGHT OF 6' AND LESS, AN OUTSIDE DIAMETER OF 3 1/2" FOR FENCE HEIGHTS OF 6' TO 12'. GATE POSTS WHERE GATE WIDTH IS 12' AND LESS SHALL HAVE AN OUTSIDE DIAMETER OF 3 1/2" FOR FENCE HEIGHT OF 6' AND LESS, ALUMINUM TENSION WIRE SHALL BE 0.192" IN DIAMETER. MINIMUM THICKNESS OF MATERIAL FROM WHICH EXPANSION SLEEVES SHALL BE MADE WILL BE 0.078". POSTS AND RAILS MAY HAVE ANY CROSS-SECTIONAL SHAPE THAT WILL MEET THE SPECIFICATIONS.

OTHER DETAILS APPLY TO BOTH STEEL AND ALUMINUM FENCE.

ALL MISCELLANEOUS FITTINGS AND HARDWARE SHALL MEET THE REQUIREMENTS AND PRODUCTION TOLERANCES AS SET FORTH IN THE SPECIFICATIONS. 9 GAUGE ALUMINUM WIRE SHALL BE ACCEPTABLE FOR TIEING FABRIC TO TUBULAR AND ROLL FORMED MEMBERS OF STEEL FENCE.

CONCRETE REQUIRED FOR THE EMBEDMENT OF ALL POSTS SHALL NOT BE PAID FOR DIRECTLY BUT SHALL BE INCLUDED IN THE CONTRACT UNIT PRICE BID FOR CHAIN LINK FENCE.
 POSTS SHALL BE SPACED EQUIDISTANT ON A MAXIMUM OF 10' CENTERS.
 EXCAVATION FOR POSTS: IN OTHER THAN ROCK SHALL BE OF THE DIMENSIONS INDICATED. IF ROCK IS ENCOUNTERED BEFORE REACHING THE REQUIRED DEPTH, THE EXCAVATION SHALL BE CONTINUED TO THE DEPTH INDICATED OR 1'-6" INTO THE ROCK, WHICHEVER IS LESS, AND SHALL BE A MINIMUM OF 8 INCHES IN DIAMETER.

POSTS AND RAILS

| SIZE O.D. | GRADE 1 AND ALUMINUM ALLOY | | | | GRADE 2 | | |
|-----------|----------------------------|----------------|-----------------------|----------|-------------|----------------|---------------------|
| | O.D. INCHES | WALL THICKNESS | LBS. PER 1 LINEAR FT. | | O.D. INCHES | WALL THICKNESS | LBS. PER LINEAR FT. |
| | | | STEEL | ALUMINUM | | | |
| 1 1/2" | 1.660 | 0.140 | 2.27 | 0.786 | 1.660 | 0.111 | 1.84 |
| 2" | 1.900 | 0.145 | 2.72 | 0.940 | 1.900 | 0.120 | 2.28 |
| 2 1/2" | 2.375 | 0.154 | 3.65 | 1.264 | 2.375 | 0.130 | 3.11 |
| 3" | 2.875 | 0.203 | 5.79 | 2.004 | 2.875 | 0.160 | 4.54 |
| 3 1/2" | 3.500 | 0.216 | 7.58 | 2.621 | 3.500 | 0.160 | 5.71 |
| 4" | 4.000 | 0.226 | 9.11 | 3.151 | 4.000 | 0.160 | 6.56 |

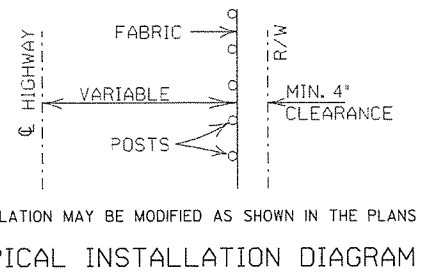
TOLERANCES ON DIMENSIONS AND WEIGHTS ACCORDING TO AASHTO M 181

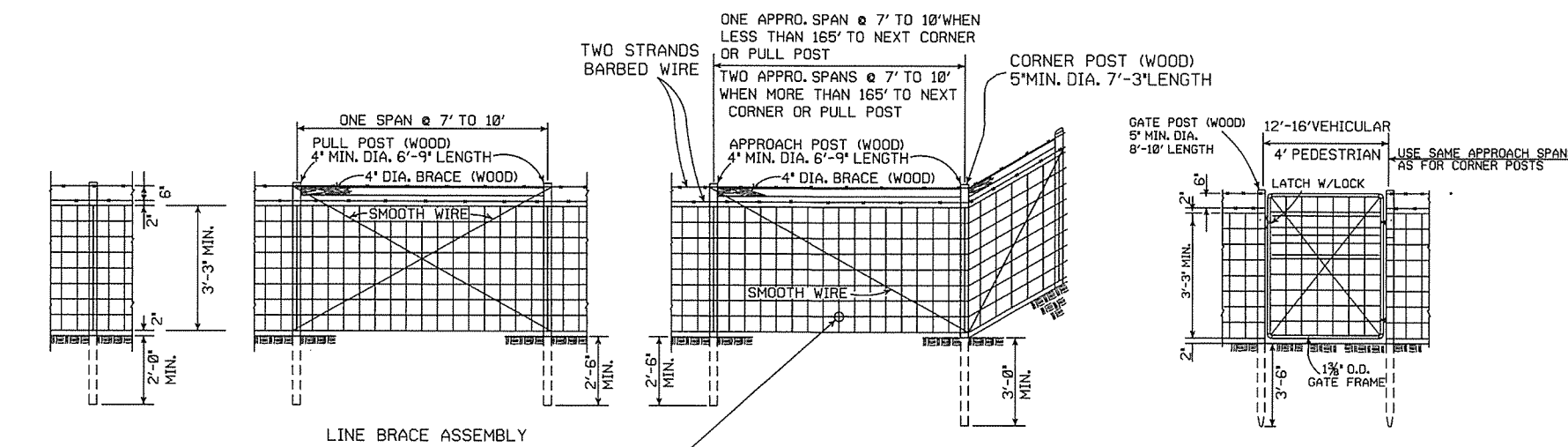
| DATE | REVISION | FILMED |
|----------|--|--------------|
| 11-17-10 | REVISED TRUSS ROD | |
| 12-10-09 | REVISED POSTS & RAILS TABLE | |
| 5-21-09 | ADDED TABLE & GEN. NOTE (C) | |
| 8-22-02 | REVISED NOTES, REMOVED TABLE & REMOVED FENCE ALTERNATE | |
| 4-3-97 | REVISED BRACE RAIL NOTE | |
| 10-18-96 | REVISED AASHTO & ASTM REF. | |
| 11-3-94 | REVISED NOTE (L) | |
| 10-1-92 | DELETED ALTERNATE POST | 10-1-92 |
| 8-15-91 | DELETED ROLL FORMED POST | 8-15-91 |
| | DETAIL & ADDED NOTE | 8-15-91 |
| 11-30-89 | DELETED CLASS CONCRETE | 11-30-89 |
| 11-17-88 | REVISED O.D. SIZES | 668-11-17-88 |
| 10-30-87 | GENERAL REVISIONS | 548-10-30-87 |
| 4-20-79 | REVISED TOP RAIL & TENSION WIRE | 695-4-20-79 |
| 10-2-72 | REVISED AND REDRAWN | 530-10-2-72 |

ARKANSAS STATE HIGHWAY COMMISSION

CHAIN LINK FENCE

STANDARD DRAWING WF-3

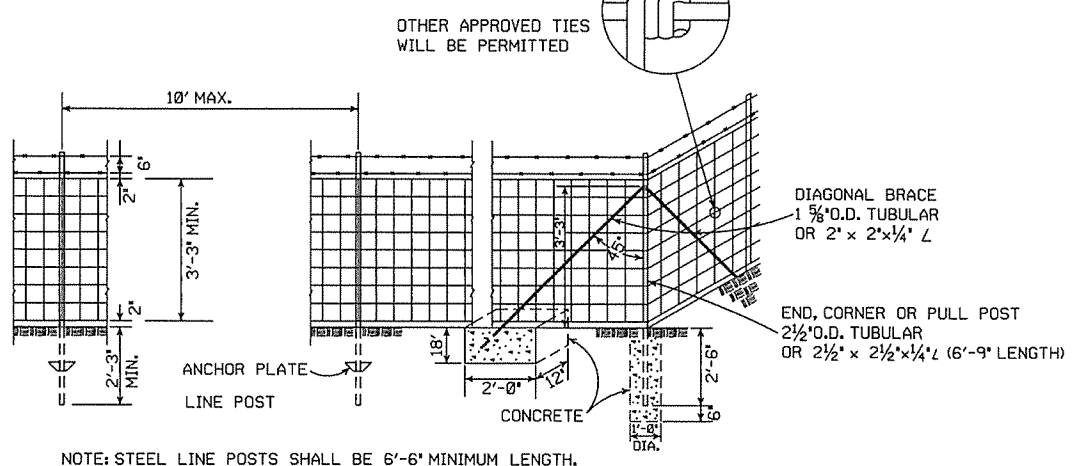




LINE POST
3" MIN. DIA. 6'-3" LENGTH
MAX. SPACING TO BE 10'-0"

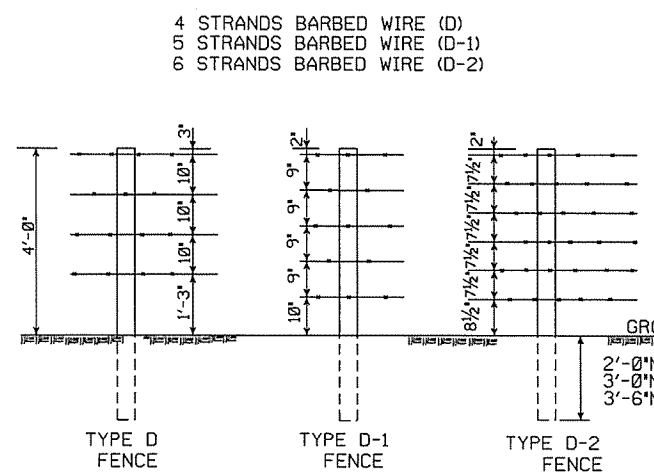
LINE BRACE ASSEMBLY
MAX. SPACING TO BE 330'

TYPE C FENCE (WOOD POSTS)



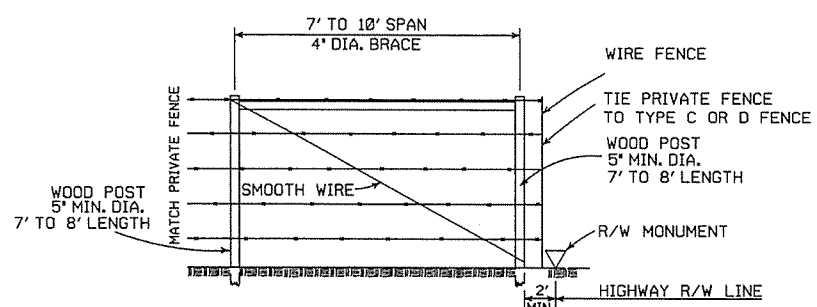
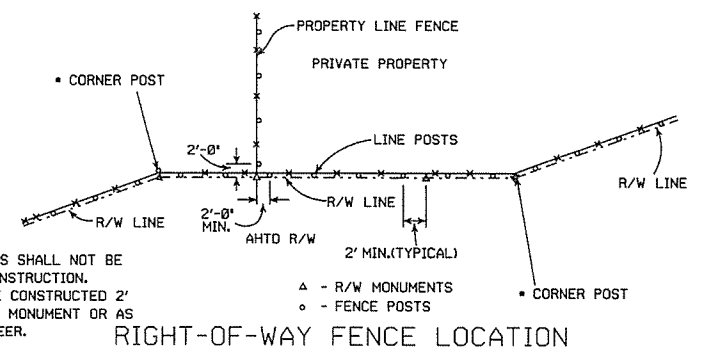
NOTE: STEEL LINE POSTS SHALL BE 6'-6" MINIMUM LENGTH.

TYPE C FENCE (STEEL POSTS)



NOTE: SPACING AND SIZE (EXCEPT LENGTH) OF POSTS, APPROACH SPANS, PULL POST ASSEMBLIES, AND CORNER BRACING FOR TYPE D FENCE SHALL CONFORM TO TYPE C FENCE. USE GALVANIZED STAPLES ON WOOD POSTS AND APPROVED FASTENERS ON STEEL POSTS.

NOTE: RIGHT-OF-WAY MONUMENTS SHALL NOT BE DISTURBED BY FENCE CONSTRUCTION. CORNER POSTS SHALL BE CONSTRUCTED 2' FROM THE RIGHT-OF-WAY MONUMENT OR AS DIRECTED BY THE ENGINEER.



PRIVATE FENCE TERMINAL INSTALLATION
WHERE EXISTING FENCE CONSISTS OF STEEL POSTS, USE END POST ASSEMBLY AS SHOWN IN TYPE C FENCE OR OTHER END POST ASSEMBLY AS APPROVED BY THE ENGINEER.

GENERAL NOTES:
STEEL LINE POSTS SHALL BE PAINTED OR GALVANIZED. TUBULAR END, CORNER, PULL, OR DIAGONAL BRACES MUST CONFORM TO THE DIMENSIONS AND WEIGHTS SPECIFIED ON STANDARD DRAWING WF-3 (CHAIN LINK). APPROVED ALTERNATES ARE ACCEPTABLE.
AN ACCEPTABLE TOLERANCE IN LENGTH OF TUBULAR OR WOODEN POSTS SHALL BE - 1" TO +2". TUBULAR POSTS MUST BE PAINTED OR GALVANIZED.

THE CONTRACTOR SHALL FURNISH AT LEAST 25% OF TIMBER LINE POSTS OF 7 FOOT LENGTHS IN ORDER TO PROVIDE SUFFICIENT SET IN SOFT GROUND OR SMALL DEPRESSIONS.

DRIVEWAY GATES, EITHER SINGLE 12' TO 16' OR DOUBLE 6' TO 8' OPENING OF THE SAME TYPE AS THE PEDESTRIAN GATE, SHALL BE INSTALLED ON THE RIGHT SIDE OF EACH THROUGH LANE ROAD AT LARGE CULVERTS OR BRIDGE CROSS FENCE, FOR USE OF MAINTENANCE EQUIPMENT. LOCATION OF GATES TO BE SHOWN ON PLANS OR AS DESIGNATED BY THE ENGINEER.

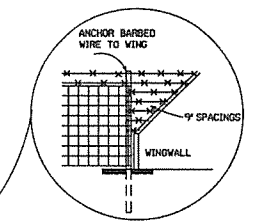
AT STREAM CROSSINGS, THE FENCE SHALL NOT BE CONSTRUCTED ACROSS LARGE STREAMS. WHERE CLEARANCE IS SUFFICIENT FROM THE TOP OF THE BANK TO THE BRIDGE STRUCTURE A CROSS CONNECTION SHALL BE CONSTRUCTED BETWEEN THE FENCE ON EACH SIDE OF THE ROAD. WHERE THE CLEARANCE IS NOT SUFFICIENT, THE FENCE SHALL BE TERMINATED WITH CROSS CONNECTIONS AND END POSTS ADJACENT TO BRIDGE ABUTMENTS OR CULVERT WINGWALLS.

SPLICE FOR BARBED WIRE BETWEEN PULL POST ASSEMBLY SHALL BE BY THE 'EYE METHOD' AS DESCRIBED AS FOLLOWS: THE ENDS OF THE BARBED WIRE SHALL BE BENT TO FORM A LOOP. THE LOOPS SHALL BE CONNECTED. AFTER THE LOOPS ARE CONNECTED THE ENDS OF THE WIRE SHALL BE WRAPPED AROUND THE PROJECTING WIRES A MINIMUM OF 4 TIMES FOR EACH WIRE LOOP.

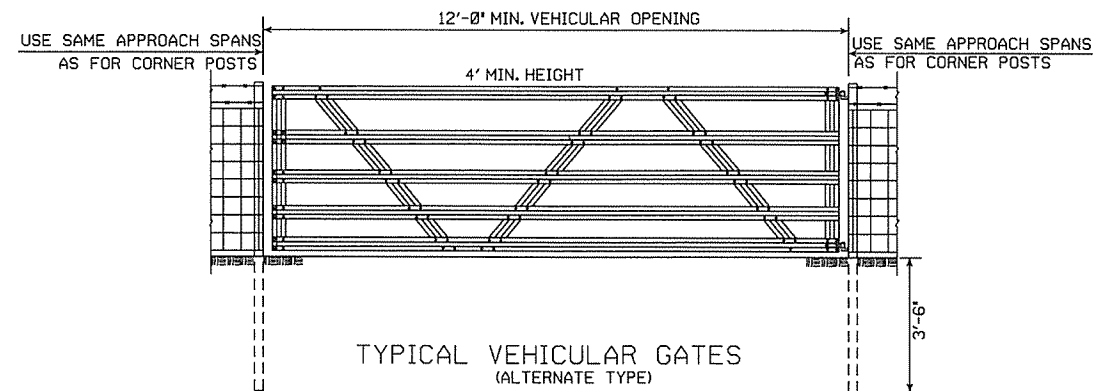
SPLICE FOR WOVEN WIRE BETWEEN PULL POST SHALL BE BY THE 'WESTERN UNION METHOD' AS DESCRIBED AS FOLLOWS: THE VERTICAL WIRES FOR EACH END OF THE FENCE FABRIC SHALL BE PLACED SIDE BY SIDE AND THE PROJECTING HORIZONTAL WIRES SHALL BE WRAPPED A MINIMUM OF 4 TIMES AROUND THE HORIZONTAL WIRES OF THE FIRST WEB.

STAPLE AT LEAST TOP, BOTTOM AND ALTERNATE WIRES OF WOVEN FABRIC FOR WOOD LINE POSTS.

NOTE: USE 3/8" x 1 1/2" LAG BOLT & SHIELD OR AS APPROVED BY THE ENGINEER.



DETAIL OF FENCE CONSTRUCTION AT LARGE CULVERTS (5' IN HEIGHT AND OVER)



OTHER STYLE VEHICULAR GATES MAY BE USED WITH THE APPROVAL OF THE ENGINEER. THE METHOD OF SECURING GATE (LATCH AND/OR LOCK) SHALL MEET THE APPROVAL OF THE ENGINEER.

| | | |
|----------|---|--------------|
| 8-22-02 | REVISED GENERAL NOTES | |
| 10-18-96 | REVISED AASHTO | |
| 11-22-95 | REVISED R-O-W LOCATION DETAIL | |
| 6-2-94 | REVISED BARB WIRE AND ADDED CORNER POST NOTES | 6-2-94 |
| 8-5-93 | REVISED R/W INSTALLATION FENCE | 8-5-93 |
| 10-1-92 | ADDED STAPLE NOTE | 10-1-92 |
| 8-15-91 | ADDED TYPE D-2 FENCE | 8-15-91 |
| 11-30-89 | DELETED CLASS CONCRETE | 11-30-89 |
| 7-15-88 | ADDED SPLICE NOTE | 700-7-15-88 |
| 10-30-87 | GENERAL REVISIONS | 549-10-30-87 |
| 11-1-84 | MAX. POST SPACING MIN. WIRE GAUGE | 507-11-1-84 |
| 1-4-83 | MIN. DIA. LINE POST | 648-1-4-83 |
| 3-2-81 | TOLERANCE FOR POST LENGTH | 722-3-2-81 |
| 12-1-72 | ADDED D-1 & FENCE INSTALLATION | 564-12-1-72 |
| 10-2-72 | REVISED AND REDRAWN | 540-10-2-72 |
| DATE | REVISION | FILMED |

ARKANSAS STATE HIGHWAY COMMISSION

WIRE FENCE
TYPE C AND D

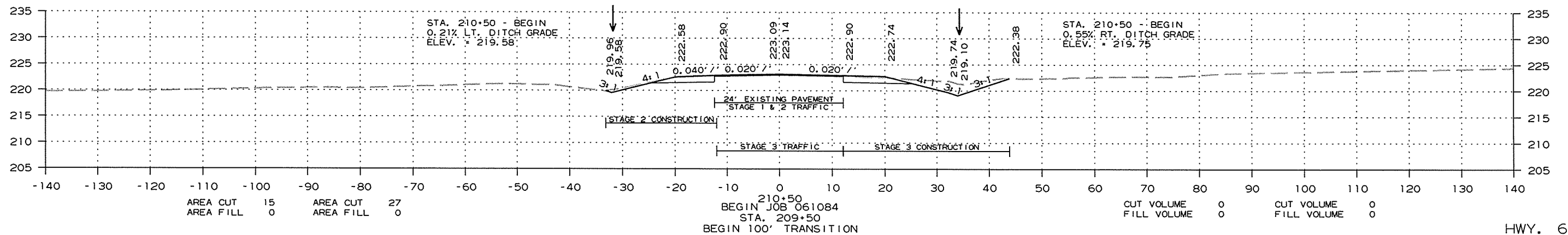
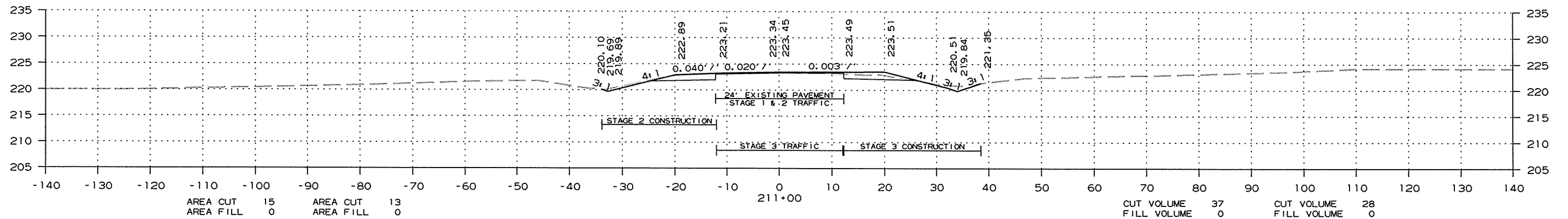
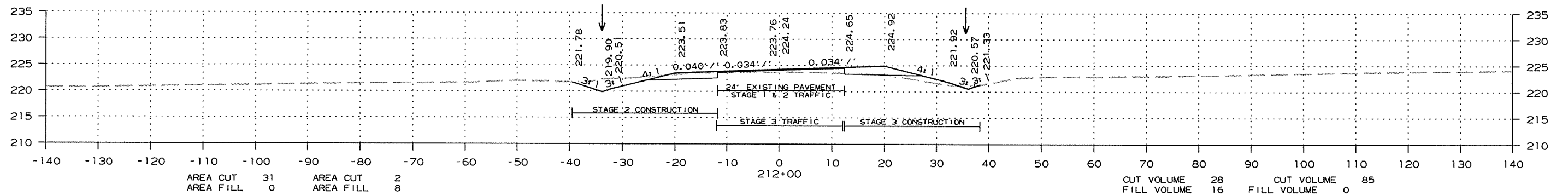
STANDARD DRAWING WF-4

STAGE 2 STAGE 3

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
| | | | | 6 | ARK. | | | |
| | | | | | | JOB NO. | 061084 | 110 |

② CROSS SECTIONS

STAGE 3 STAGE 2



HWY. 67
CROSS SECTION STA. 210+50 TO STA. 212+00

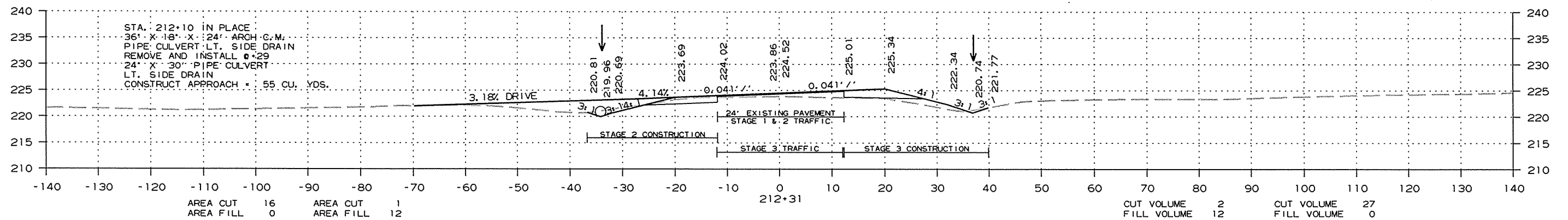
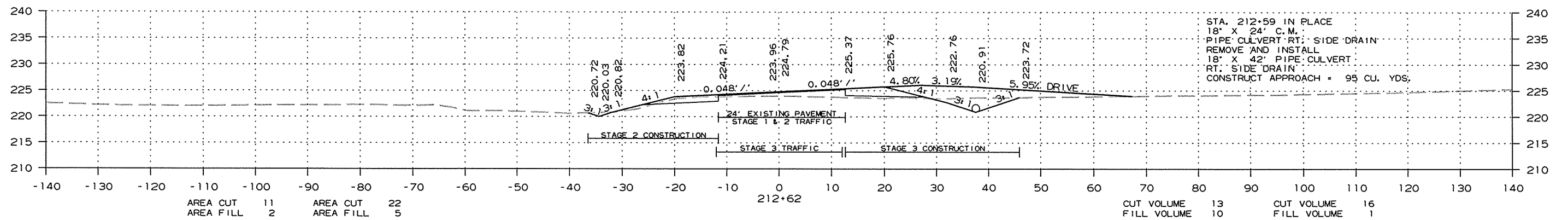
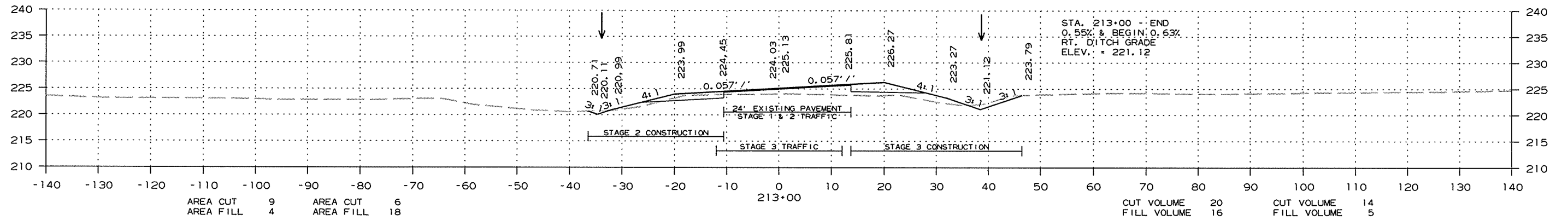
7/6/2015
R061084.DGN

STAGE 2 STAGE 3

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|----------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
| | | | | 6 | ARK. | | | |
| JOB NO. 061084 | | | | | | | 111 | 126 |

2 CROSS SECTIONS

STAGE 3 STAGE 2



7/6/2015

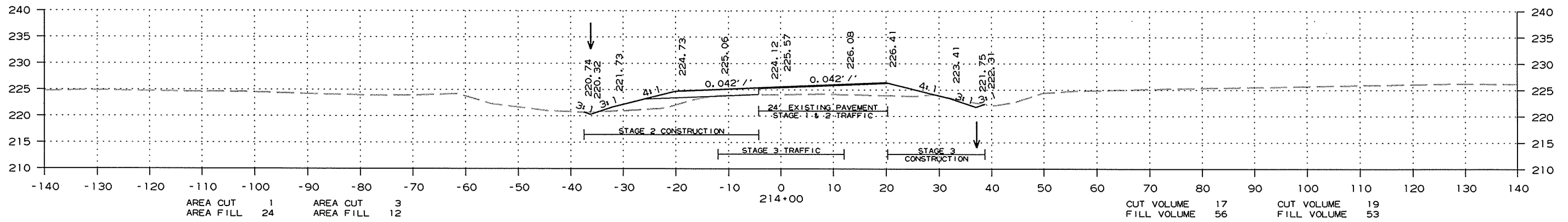
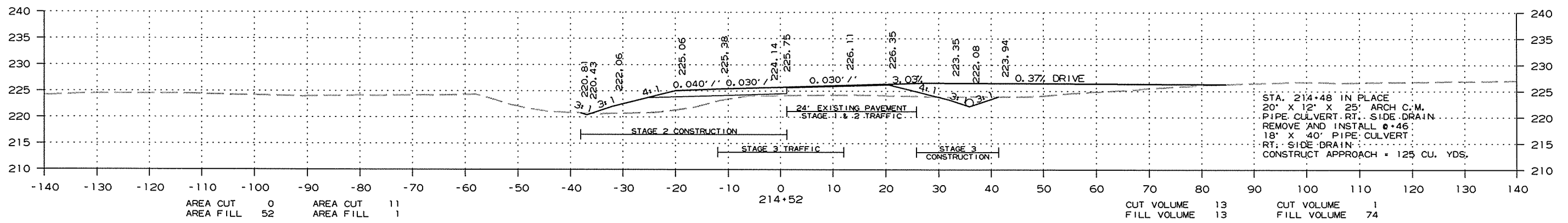
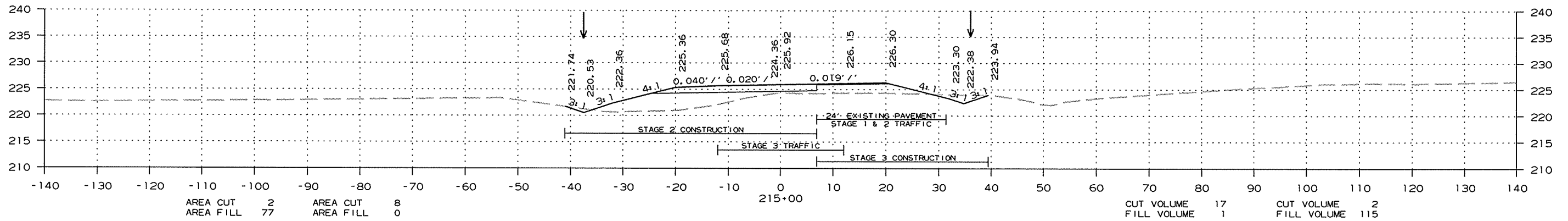
R061084.DGN

STAGE 2 STAGE 3

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
| | | | | 6 | ARK. | | | |
| | | | | | | JOB NO. 061084 | 112 | 126 |

2 CROSS SECTIONS

STAGE 3 STAGE 2



HWY. 67
CROSS SECTION STA. 214+00 TO STA. 215+00

7/6/2015

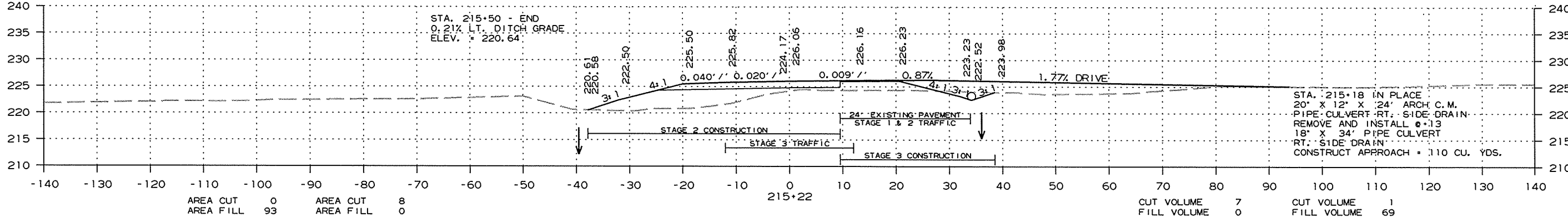
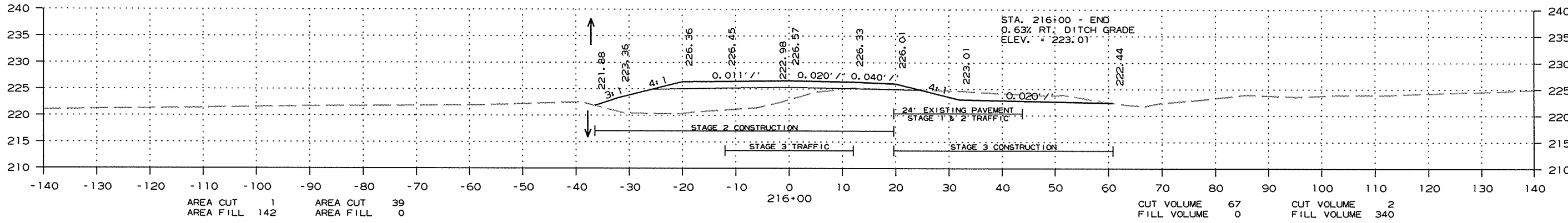
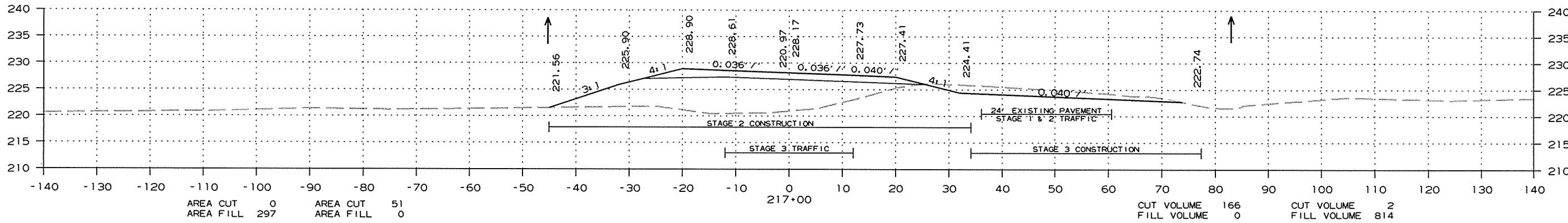
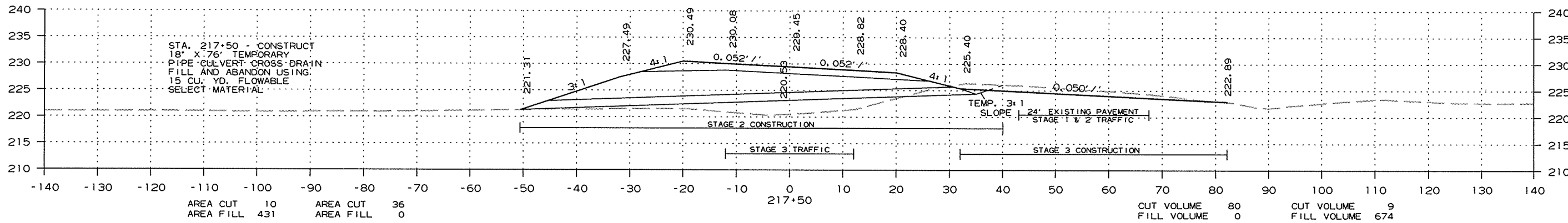
R061084.DGN

STAGE 2 STAGE 3

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|----------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
| | | | | 6 | ARK. | | | |
| JOB NO. 061084 | | | | | | | 113 | 126 |

2 CROSS SECTIONS

STAGE 3 STAGE 2



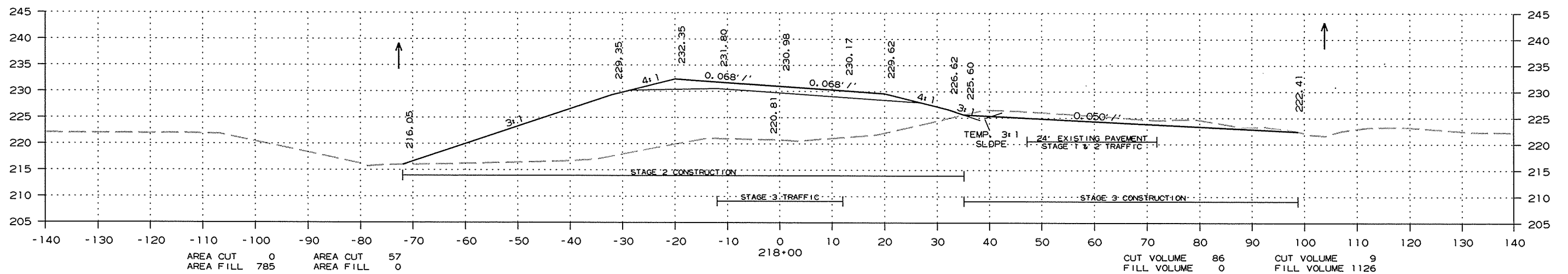
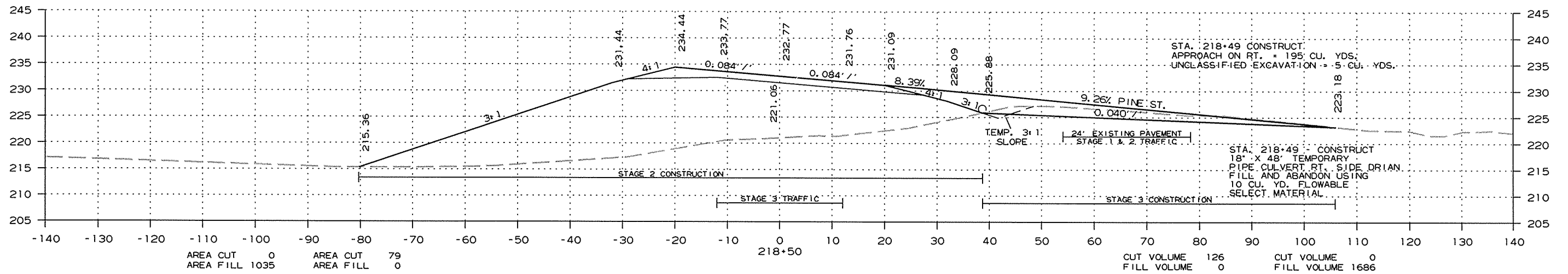
7/6/2015
R061084.DGN

STAGE 2 STAGE 3

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
| | | | | 6 | ARK. | | | |
| | | | | | | JOB NO. | 061084 | 114 |
| | | | | | | | | 126 |

② CROSS SECTIONS

STAGE 3 STAGE 2



HWY. 67
CROSS SECTION STA. 218+00 TO STA. 218+50

7/6/2015

R061084.DGN

STAGE 2

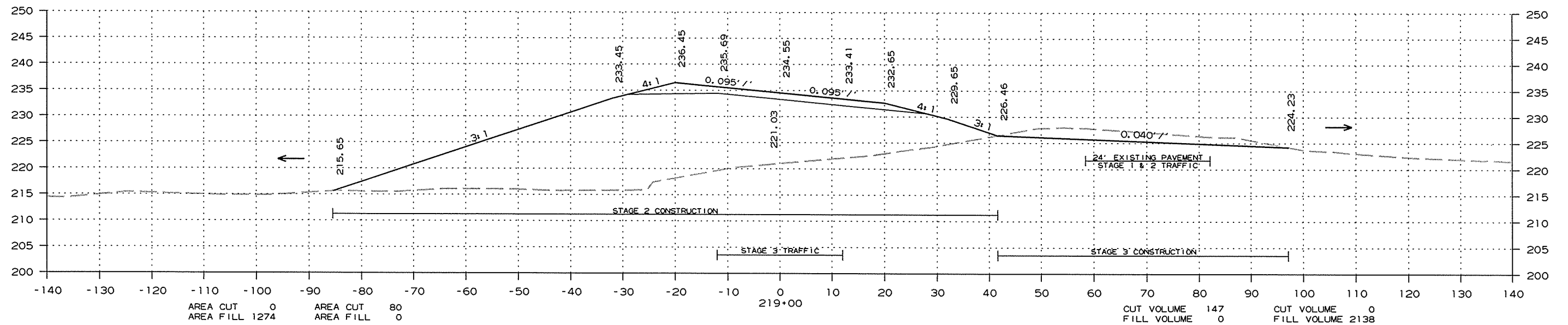
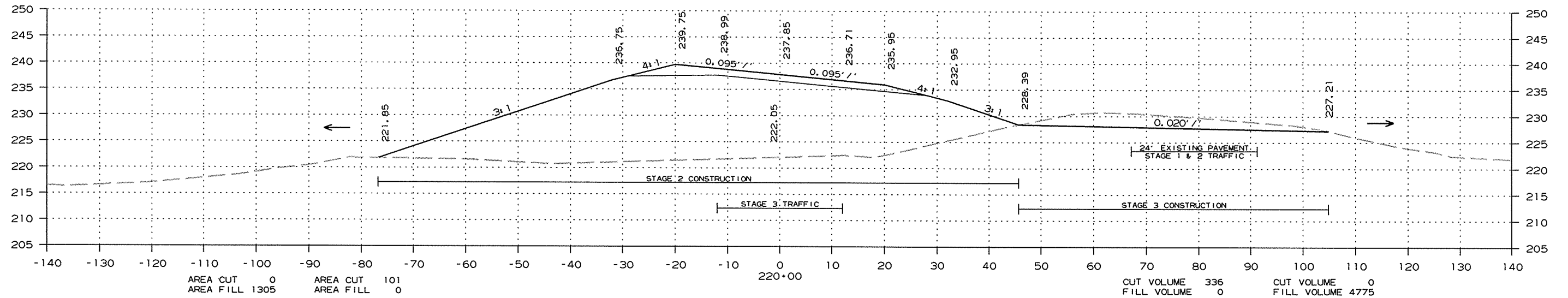
STAGE 3

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
| | | | | 6 | ARK. | | | |
| JOB NO. | | | | | | 061084 | 115 | 126 |

2 CROSS SECTIONS

STAGE 3

STAGE 2



7/6/2015

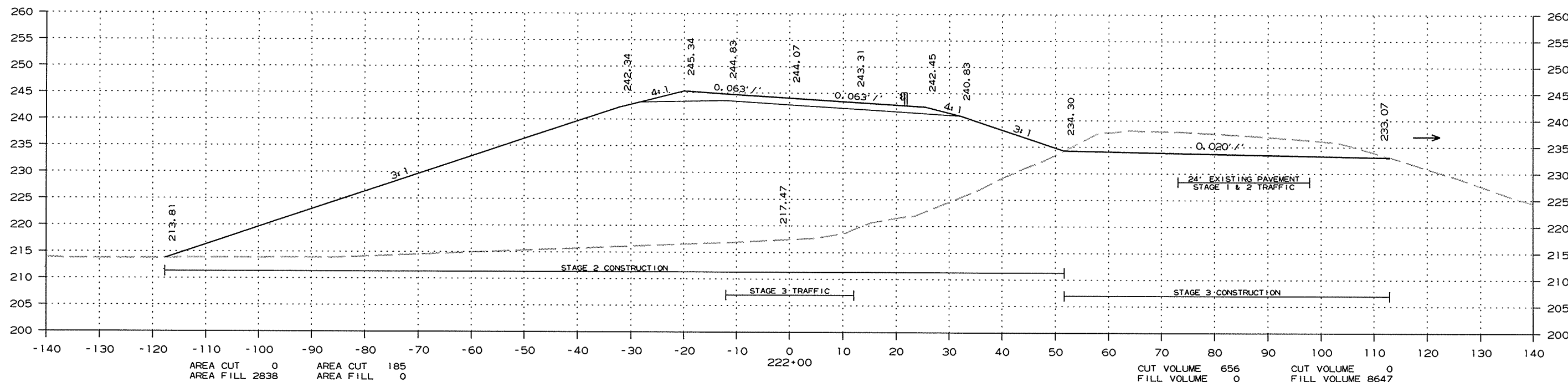
R061084.DGN

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
| | | | | 6 | ARK. | | | |
| | | | | | | JOB NO. 061084 | 116 | 126 |

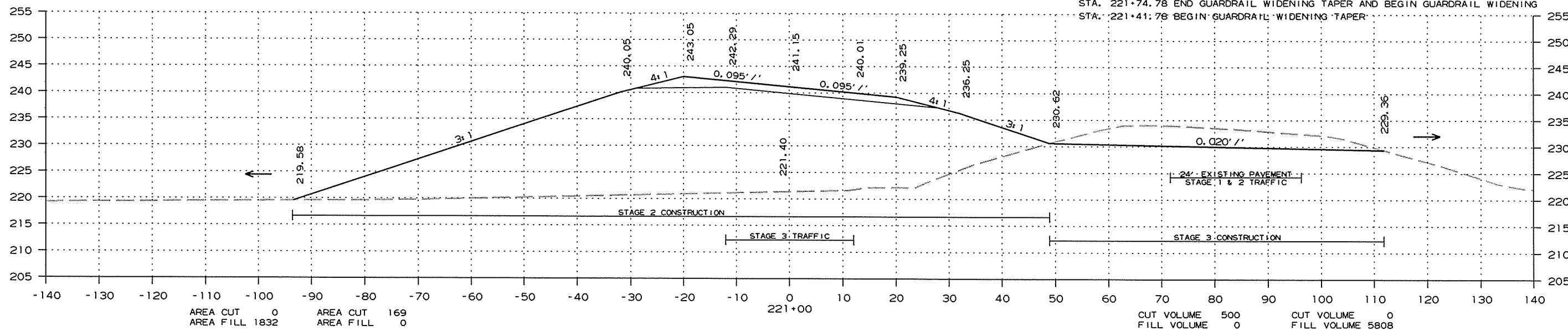
2 CROSS SECTIONS

STAGE 3 STAGE 2

STA. 222+99.78 END GUARDRAIL WIDENING TAPER AND BEGIN GUARDRAIL WIDENING
 STA. 222+66.78 BEGIN GUARDRAIL WIDENING TAPER



STA. 221+84.78 BEGIN GUARDRAIL
 STA. 221+74.78 END GUARDRAIL WIDENING TAPER AND BEGIN GUARDRAIL WIDENING
 STA. 221+41.78 BEGIN GUARDRAIL WIDENING TAPER

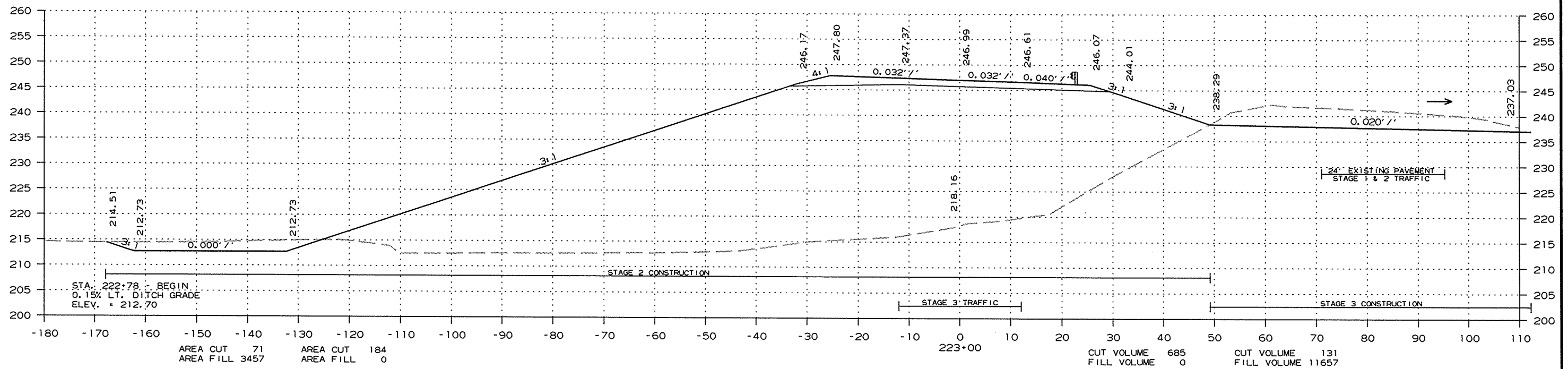
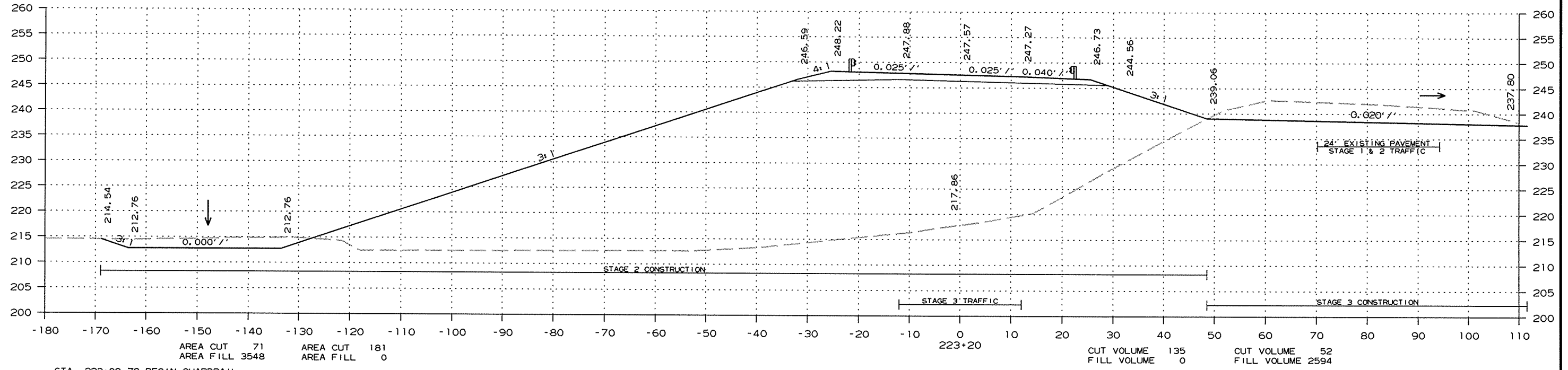


STAGE 2 STAGE 3

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
| | | | | 6 | ARK. | | | |
| | | | | | | JOB NO. 061084 | 117 | 126 |

② CROSS SECTIONS

STAGE 3 STAGE 2



HWY. 67
 CROSS SECTION STA. 223+00 TO STA. 223+20

7/6/2015

R061084.DGN

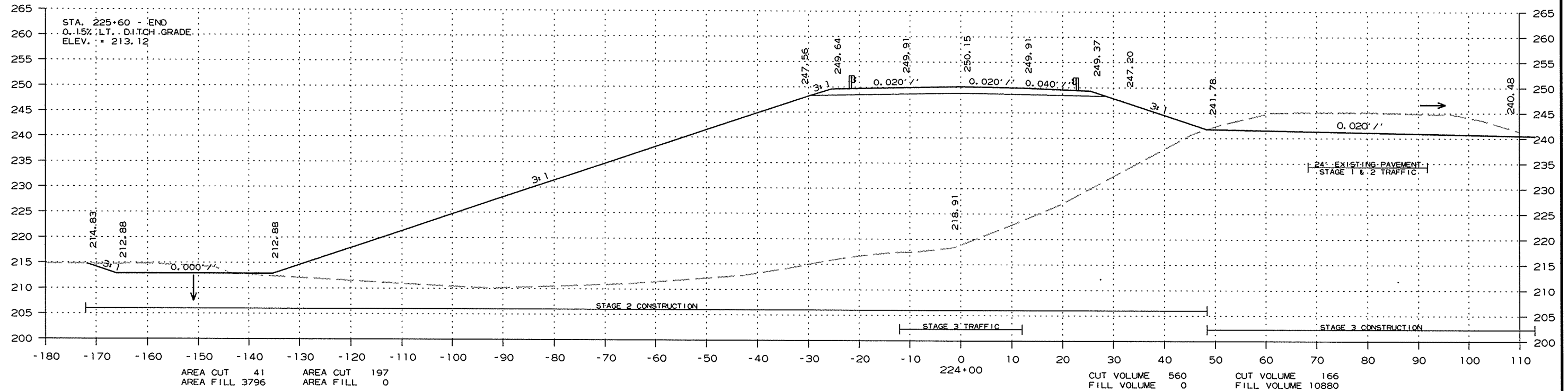
STAGE 2 STAGE 3

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|----------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
| | | | | 6 | ARK. | | | |
| JOB NO. 061084 | | | | | | | 118 | 126 |

② CROSS SECTIONS

STAGE 3 STAGE 2

| | | | | | | | | |
|-----------|---|-----------|---|-----------------------------|-------------|-----|-------------|------|
| AREA CUT | 0 | AREA CUT | 0 | STA. 231+75.07 BRIDGE END | CUT VOLUME | 0 | CUT VOLUME | 0 |
| AREA FILL | 0 | AREA FILL | 0 | STA. 231+28.39 TOE OF SLOPE | FILL VOLUME | 0 | FILL VOLUME | 0 |
| AREA CUT | 0 | AREA CUT | 0 | STA. 224+61.16 TOE OF SLOPE | CUT VOLUME | 223 | CUT VOLUME | 47 |
| AREA FILL | 0 | AREA FILL | 0 | STA. 224+12.93 BRIDGE END | FILL VOLUME | 0 | FILL VOLUME | 4299 |



AREA CUT 41
AREA FILL 3796

AREA CUT 197
AREA FILL 0

CUT VOLUME 560
FILL VOLUME 0

CUT VOLUME 166
FILL VOLUME 10880

CROSS SECTION STA. 224+00 TO STA. 224+00 HWY. 67

7/6/2015

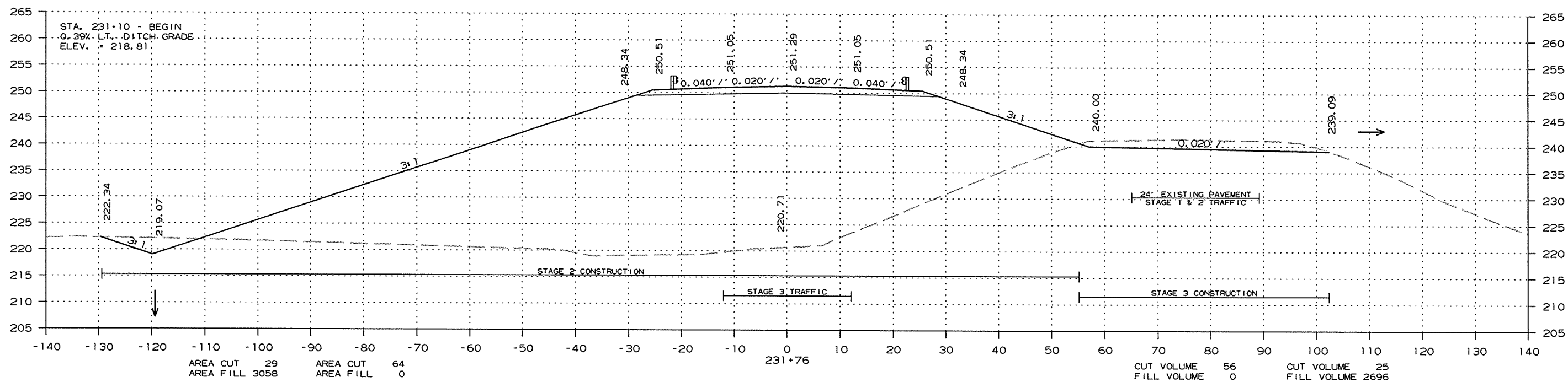
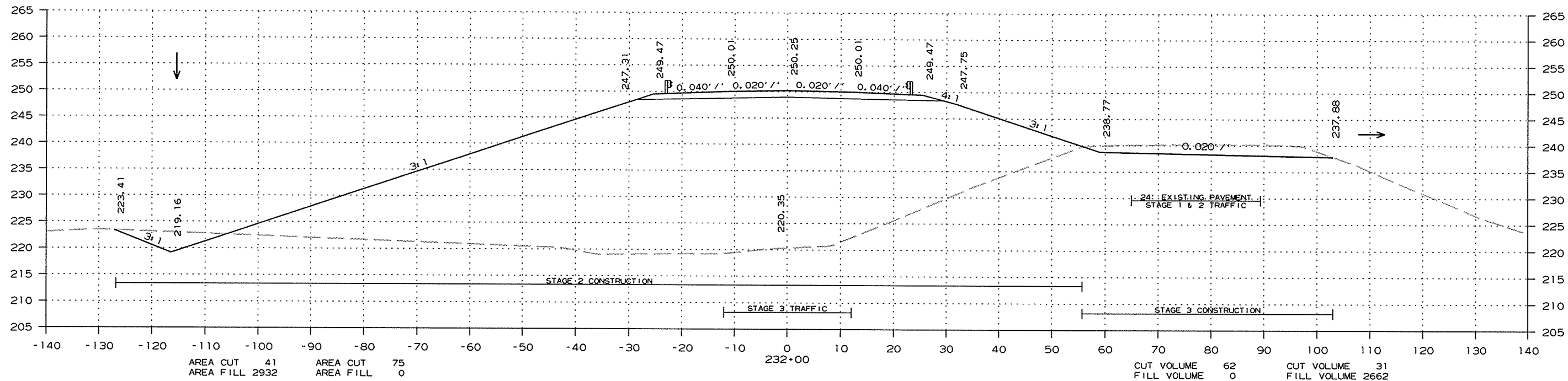
R061084.DCN

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
| | | | | 6 | ARK. | | | |
| | | | | | | JOB NO. 061084 | 119 | 126 |

2 CROSS SECTIONS

STAGE 3 STAGE 2

STA. 232+88.22 END GUARDRAIL WIDENING AND BEGIN GUARDRAIL WIDENING TAPER
 STA. 232+78.22 END GUARDRAIL



STAGE 1
(DETOUR)

STAGE 2

STAGE 3

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
| | | | | 6 | ARK. | | | |
| | | | | | | JOB NO. 061084 | 120 | 126 |

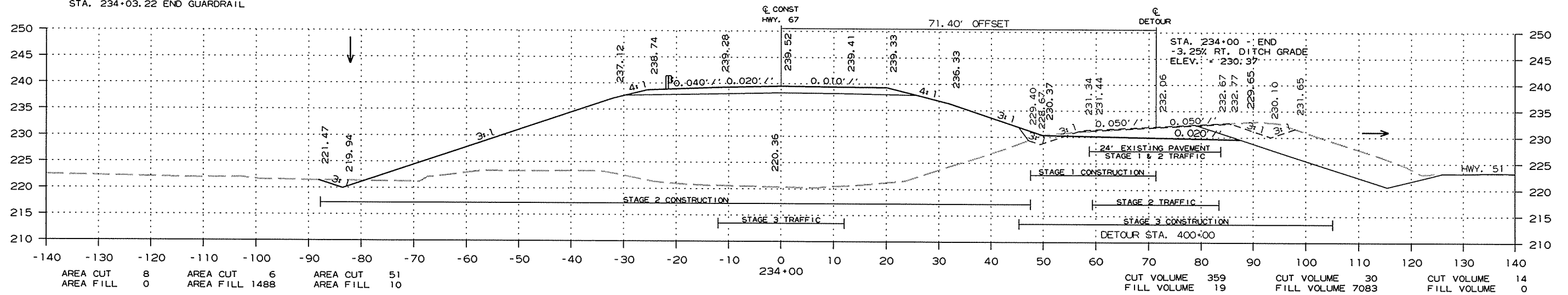
2 CROSS SECTIONS

STAGE 3

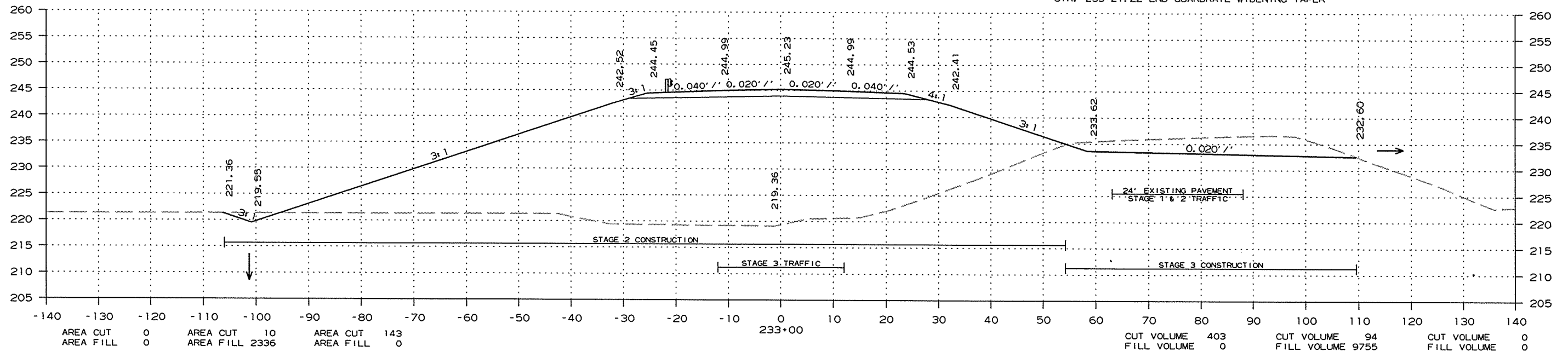
STAGE 2

STAGE 1
(DETOUR)

STA. 234+46.22 END GUARDRAIL WIDENING TAPER
 STA. 234+13.22 END GUARDRAIL WIDENING AND BEGIN GUARDRAIL WIDENING TAPER
 STA. 234+03.22 END GUARDRAIL



STA. 233+21.22 END GUARDRAIL WIDENING TAPER



CROSS SECTION STA. 233+00 TO STA. 234+00 HWY. 67

7/6/2015

R061084.DGN

STAGE 1
(DETOUR)

STAGE 2

STAGE 3

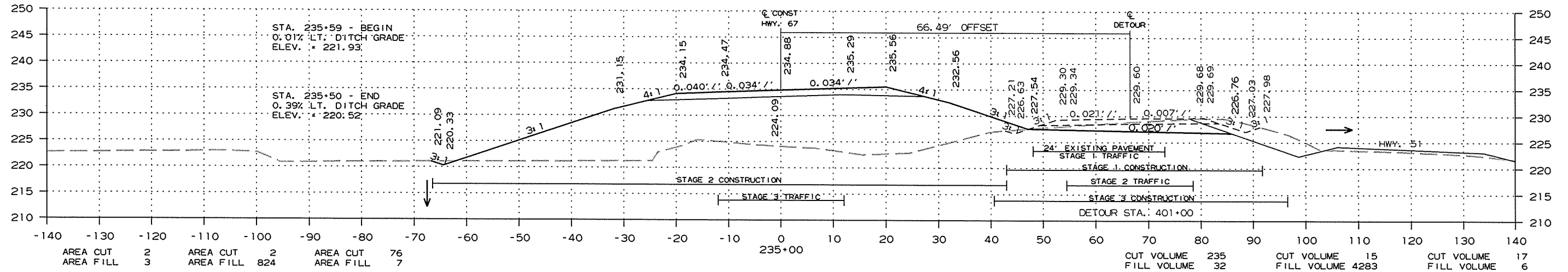
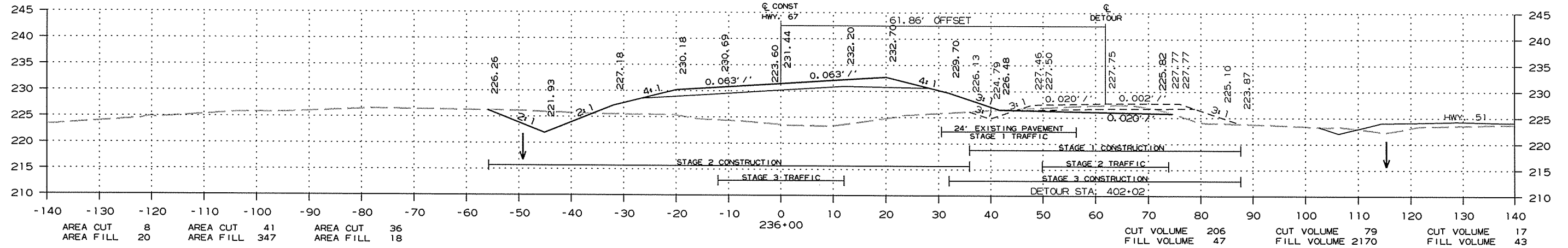
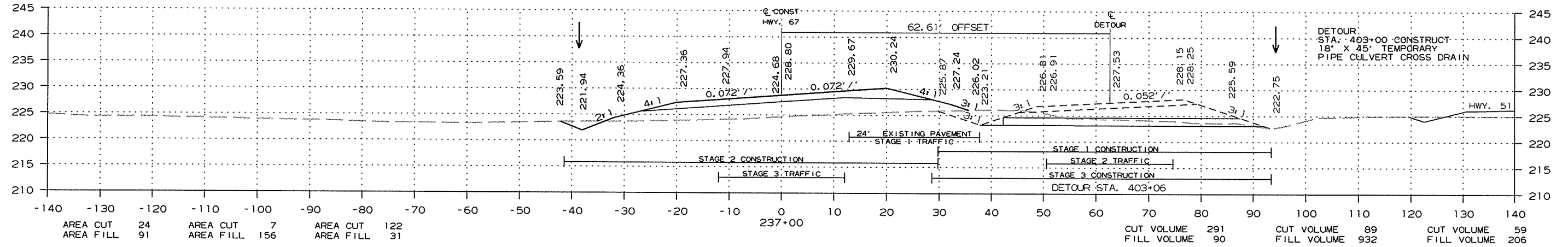
| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
| | | | | 6 | ARK. | | | |
| | | | | | | JOB NO. | 061084 | |

2 CROSS SECTIONS

STAGE 3

STAGE 2

STAGE 1
(DETOUR)



CROSS SECTION STA. 235+00 TO STA. 237+00

7/22/2015
R061084.DGN

HWY. 67

STAGE 1
(DETOUR)

STAGE 2

STAGE 3

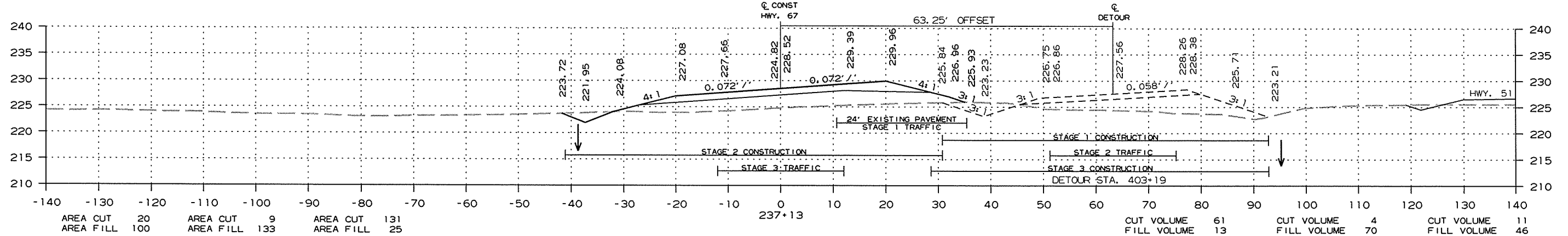
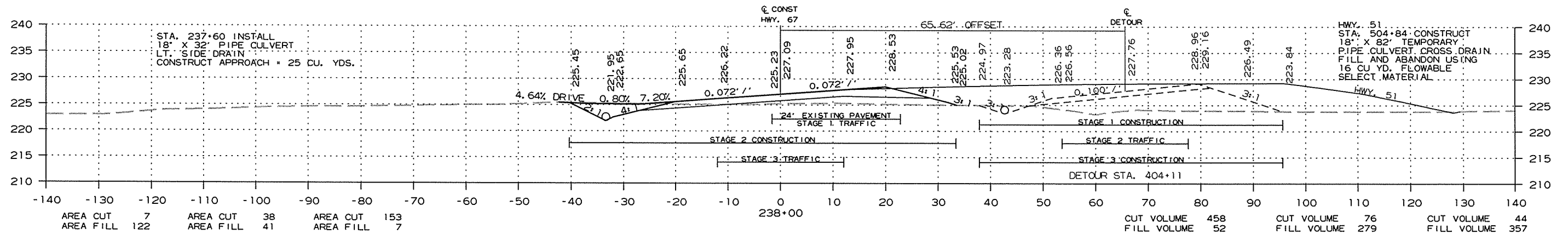
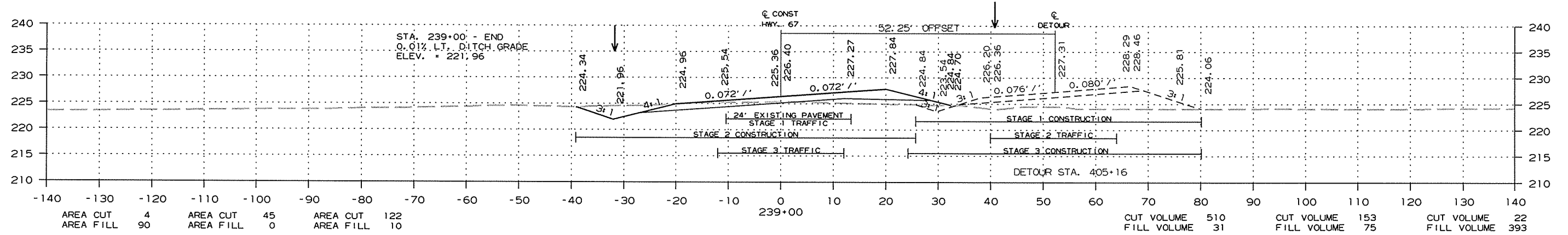
| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|--------------------|--------|--------------------|-----------|--------------|
| | | | | 6 | ARK. | | | |
| | | | | JOB NO. | 061084 | | 122 | 126 |

2 CROSS SECTIONS

STAGE 3

STAGE 2

STAGE 1
(DETOUR)



CROSS SECTION STA. 237+13 TO STA. 239+00

HWY. 67

7/22/2015

R061084.DGN

STAGE 1
(DETOUR)

STAGE 2

STAGE 3

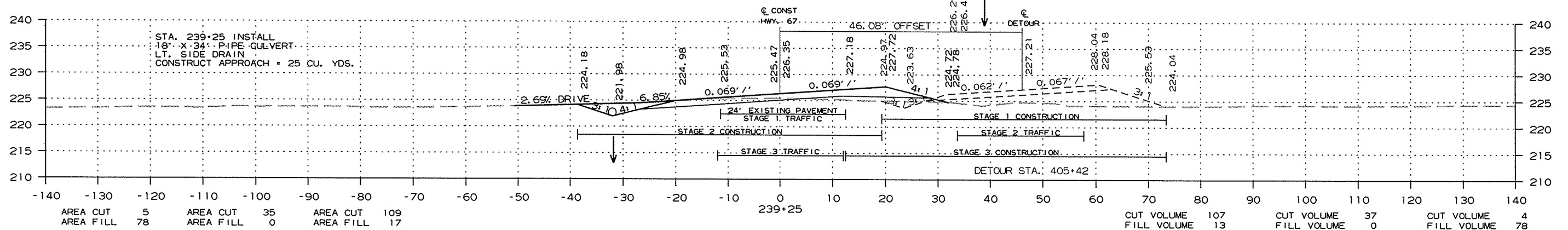
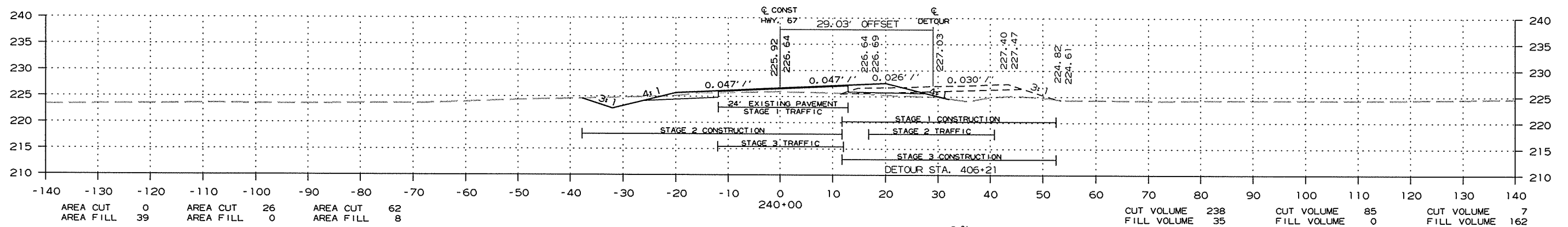
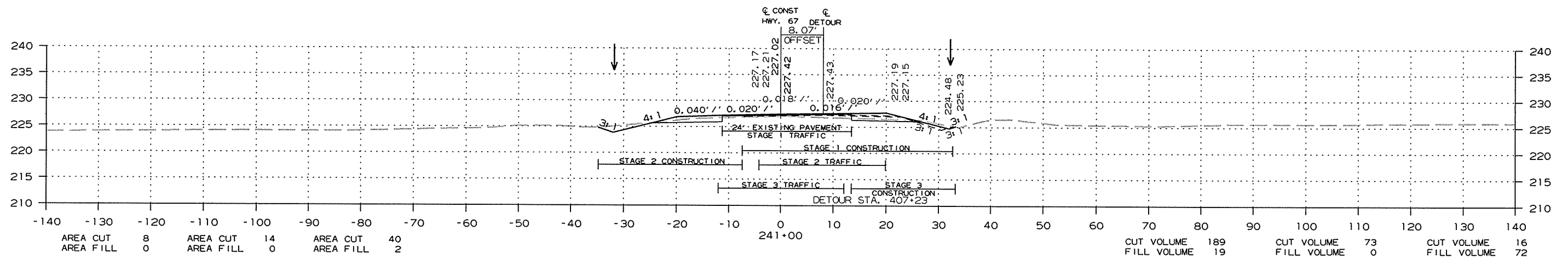
| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
| | | | | 6 | ARK. | | | |
| | | | | | | | JOB NO. | 061084 |
| | | | | | | | | 123 |
| | | | | | | | | 126 |

2 CROSS SECTIONS

STAGE 3

STAGE 2

STAGE 1
(DETOUR)



CROSS SECTION STA. 239+25 TO STA. 241+00 HWY. 67

7/6/2015

R061084.DGN

STAGE 1
(DETOUR)

STAGE 2

STAGE 3

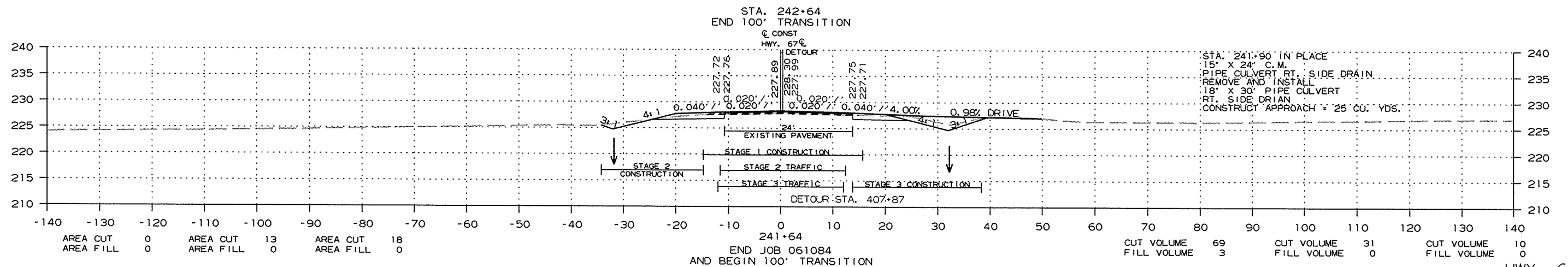
| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|--------------------|--------|--------------------|-----------|--------------|
| | | | | 6 | ARK. | | | |
| | | | | JOB NO. | 061084 | | 124 | 126 |

② CROSS SECTIONS

STAGE 3

STAGE 2

STAGE 1
(DETOUR)



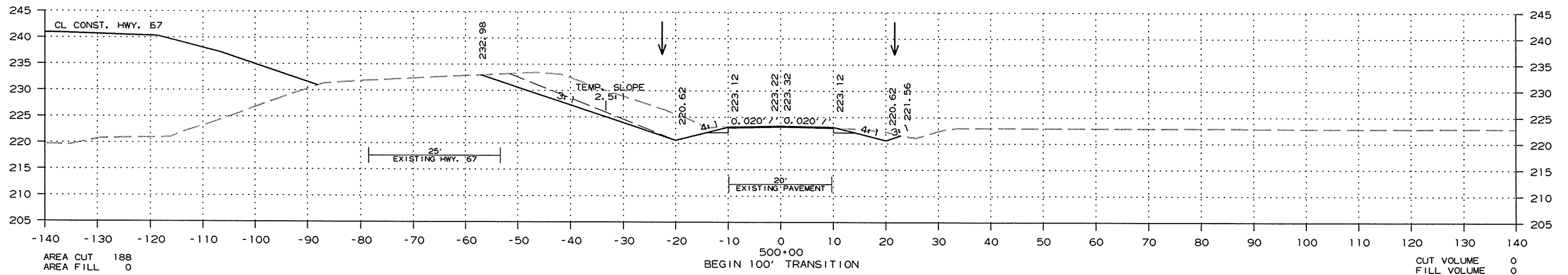
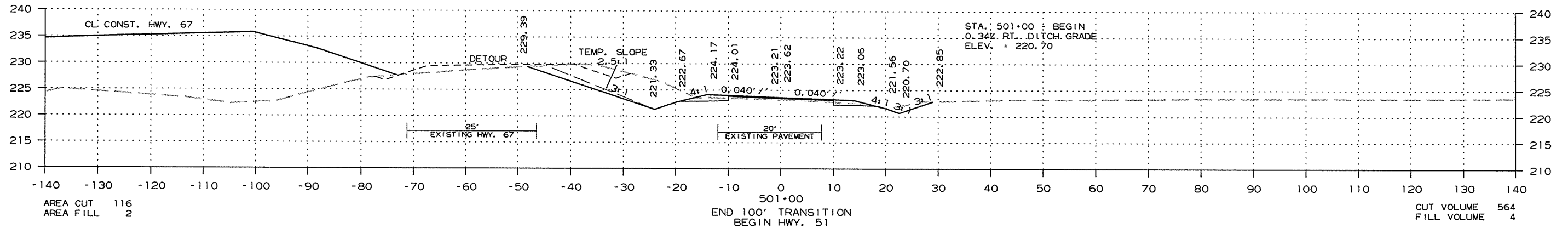
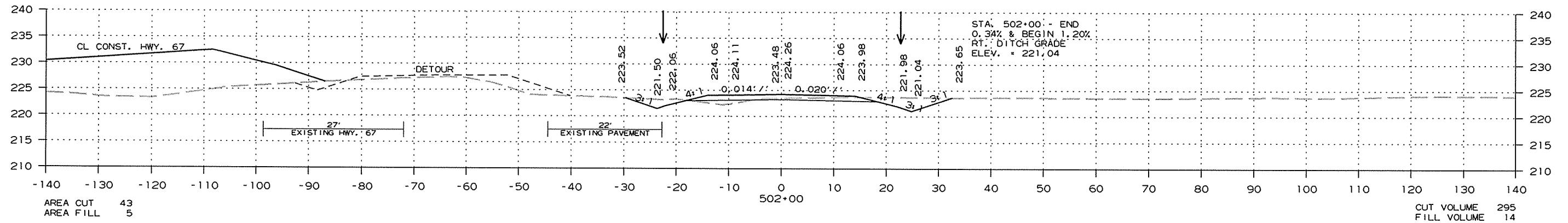
CROSS SECTION STA. 241+64 TO STA. 241+64 HWY. 67

7/6/2015

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| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|--------------------|--------|--------------------|-----------|--------------|
| | | | | 6 | ARK. | | | |
| | | | | JOB NO. | 061084 | | 125 | 126 |

2 CROSS SECTIONS - HWY. 51

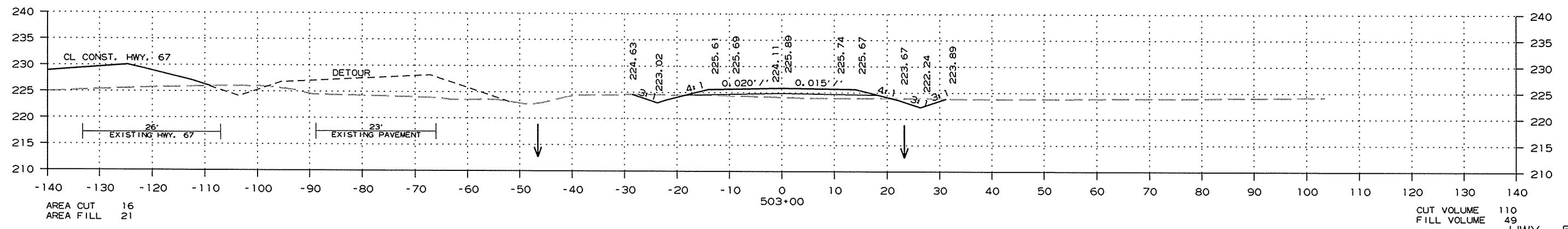
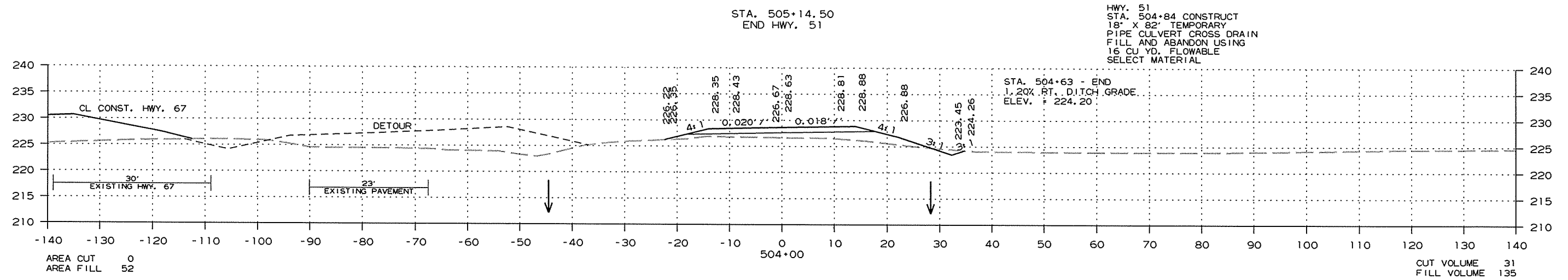


CROSS SECTION STA. 500+00 TO STA. 502+00 HWY. 51

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| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|----------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
| | | | | 6 | ARK. | | | |
| JOB NO. 061084 | | | | | | | 126 | 126 |

② CROSS SECTIONS - HWY. 51



HWY. 51
CROSS SECTION STA. 503+00 TO STA. 505+00

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