

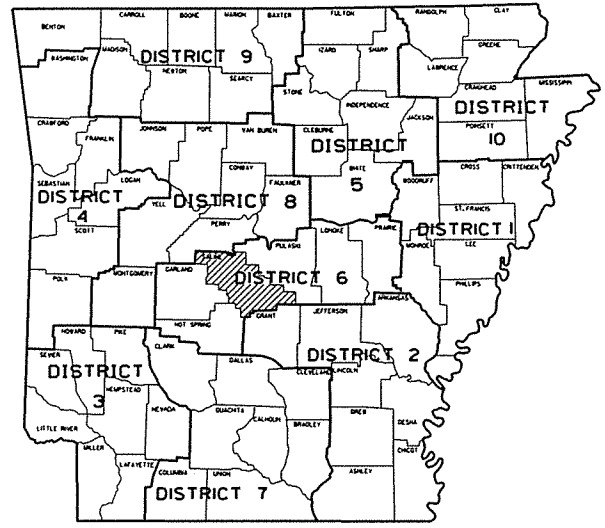
| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
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|              |             |              |             | 6                  | ARK.  |                    |           |              |
|              |             |              |             | JOB NO.            |       | 061349             | 1         | 94           |

ARKANSAS STATE HIGHWAY AND TRANSPORTATION DEPARTMENT  
CONSTRUCTION PLANS FOR STATE HIGHWAY

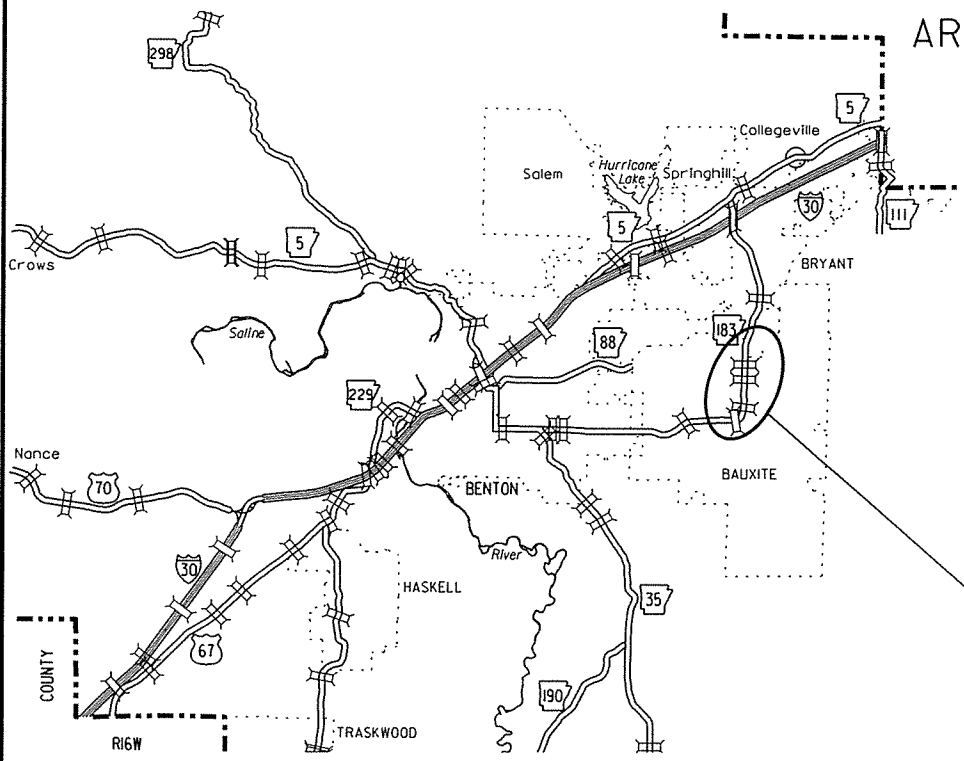
② BAUXITE & NORTHERN RR SPUR STR. & APPRS. (S)

# BAUXITE & NORTHERN RR SPUR STR. & APPRS. (S)

SALINE COUNTY  
ROUTE 183 SECTION 1  
FED. AID PROJECT STPF-906(5)  
JOB 061349

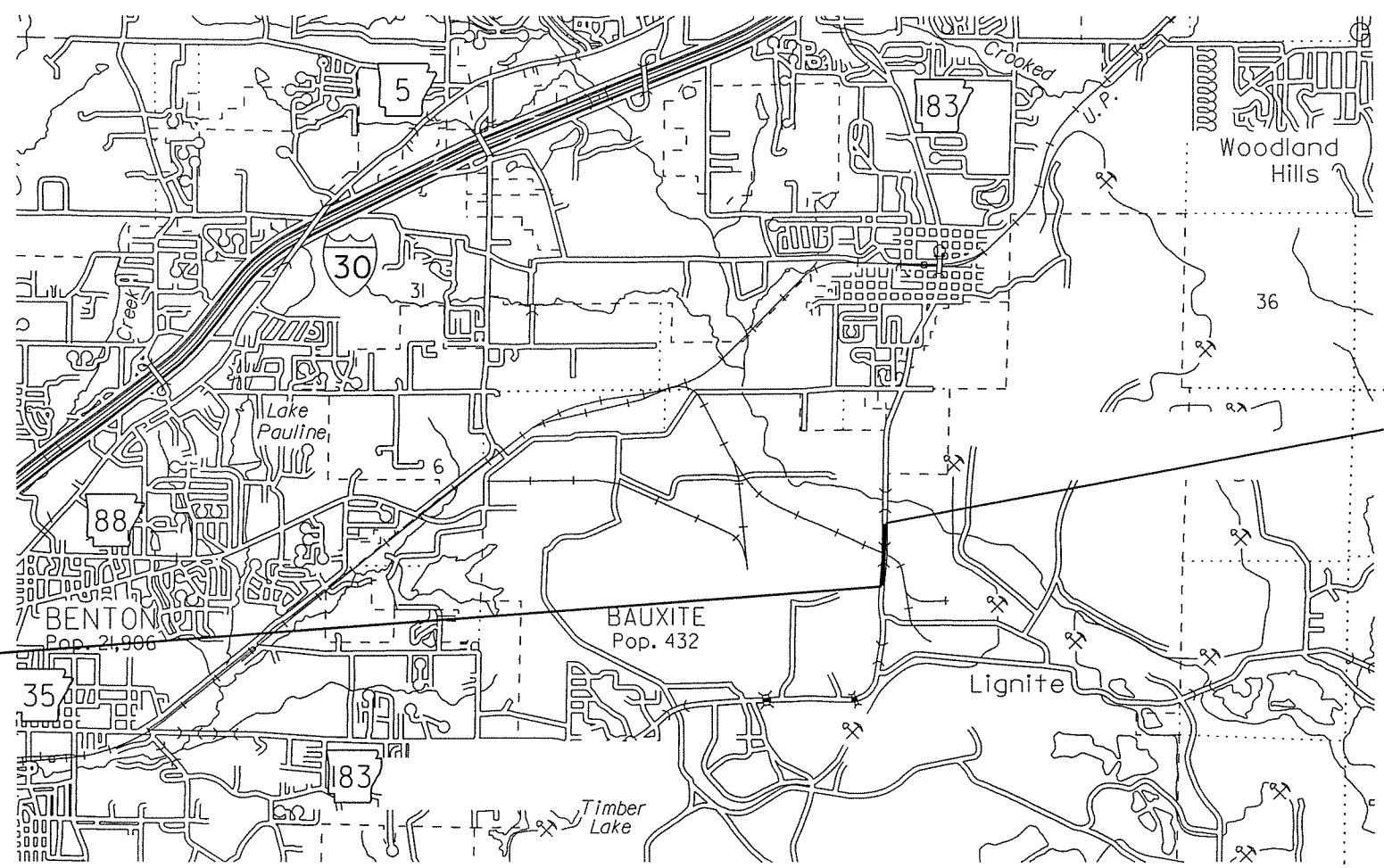


ARK. HWY. DIST. NO. 6



VICINITY MAP

NOT TO SCALE



DESIGN TRAFFIC DATA - HWY. 183

|                          |       |        |
|--------------------------|-------|--------|
| DESIGN YEAR              | _____ | 2015   |
| 2015 ADT                 | _____ | 9700   |
| 2035 ADT                 | _____ | 14000  |
| 2035 DHV                 | _____ | 1540   |
| DIRECTIONAL DISTRIBUTION | _____ | 0.60   |
| TRUCKS                   | _____ | 3%     |
| DESIGN SPEED             | _____ | 55 MPH |

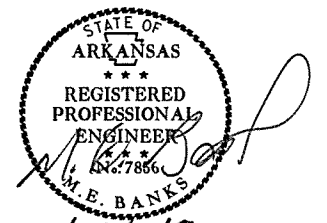
**BRIDGE CONSTRUCTION DATA**  
 STA. 113+26.39 - BRIDGE END  
 BRIDGE NO. 07297  
 100'-0" COMPOSITE W-BEAM UNIT  
 40' CLEAR ROADWAY  
 102'-2 3/4" BRIDGE LENGTH  
 STA. 114+28.61 - BRIDGE END

STA. 129+00.00  
END JOB 061349

STA. 101+00.00  
BEGIN JOB 061349  
LOG MILE 4.64



APPROVED



4-14-15  
DEPUTY DIRECTOR  
AND CHIEF ENGINEER

| BEGIN POINT OF PROJECT  | MID POINT OF PROJECT    | END POINT OF PROJECT    |
|-------------------------|-------------------------|-------------------------|
| LATITUDE = N 34°34'04"  | LATITUDE = N 34°34'17"  | LATITUDE = N 34°34'30"  |
| LONGITUDE = W 92°29'44" | LONGITUDE = W 92°29'41" | LONGITUDE = W 92°29'42" |

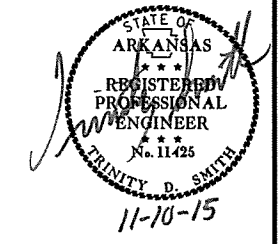
| GROSS LENGTH OF PROJECT | NET     | NET    | NET     | FEET OR | MILES |
|-------------------------|---------|--------|---------|---------|-------|
| 2800.00                 | 2697.78 | 102.22 | 2800.00 | 0.530   | 0.530 |
|                         |         |        |         |         |       |
|                         |         |        |         |         |       |

P.E. JOB 061349

4/6/2015  
R061349.DGN

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
|              |             |              |             | 6                  | ARK.  |                    |           |              |
|              |             |              |             |                    |       | JOB NO. 061349     | 2         | 94           |

2 INDEX OF SHEETS, GOV. SPECS., AND GEN. NOTES



INDEX OF SHEETS

GOVERNING SPECIFICATIONS

ARKANSAS STATE HIGHWAY COMMISSION STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION, EDITION OF 2014, AND THE FOLLOWING SPECIAL PROVISIONS AND SUPPLEMENTAL SPECIFICATIONS:

| SHEET NO. | TITLE  | BRIDGE NO. | DRWG. NO. | DATE     |
|-----------|--|------------|-----------|----------|
| 1         | TITLE SHEET  |            |           |          |
| 2         | INDEX OF SHEETS, GOVERNING SPECIFICATIONS, AND GENERAL NOTES                             |            |           |          |
| 3 - 5     | TYPICAL SECTIONS OF IMPROVEMENT  |            |           |          |
| 6 - 8     | SPECIAL DETAILS  |            |           |          |
| 9 - 14    | TEMPORARY EROSION CONTROL DETAILS  |            |           |          |
| 15 - 18   | MAINTENANCE OF TRAFFIC   |            |           |          |
| 19 - 20   | PERMANENT PAVEMENT MARKING DETAILS   |            |           |          |
| 21 - 23   | QUANTITIES   |            |           |          |
| 24        | SCHEDULE OF BRIDGE QUANTITIES  | 07297      | 56935     |          |
| 25        | SUMMARY OF QUANTITIES AND REVISIONS  |            |           |          |
| 26 - 28   | SURVEY CONTROL DETAILS   |            |           |          |
| 29 - 31   | PLAN AND PROFILE SHEETS  |            |           |          |
| 32        | LAYOUT OF BRIDGE OVER BAUXITE & NORTHERN RAILROAD SPUR (SHEET 1 OF 2)                    | 07297      | 56936     |          |
| 33        | LAYOUT OF BRIDGE OVER BAUXITE & NORTHERN RAILROAD SPUR (SHEET 2 OF 2)                    | 07297      | 56937     |          |
| 34        | LAYOUT OF BRIDGE OVER BAUXITE & NORTHERN RAILROAD SPUR (EXHIBIT A)                       | 07297      | 56938     |          |
| 35        | LAYOUT OF RETAINING WALLS (SHEET 1 OF 2)   | 07297      | 56939     |          |
| 36        | LAYOUT OF RETAINING WALLS (SHEET 2 OF 2)   | 07297      | 56940     |          |
| 37        | DETAILS OF END BENTS (SHEET 1 OF 3)  | 07297      | 56941     |          |
| 38        | DETAILS OF END BENTS (SHEET 2 OF 3)  | 07297      | 56942     |          |
| 39        | DETAILS OF END BENTS (SHEET 3 OF 3)  | 07297      | 56943     |          |
| 40        | DETAILS OF ELASTOMERIC BEARINGS  | 07297      | 56944     |          |
| 41        | DETAILS OF 100'-0" W-BEAM SPAN (SHEET 1 OF 5)  | 07297      | 56945     |          |
| 42        | DETAILS OF 100'-0" W-BEAM SPAN (SHEET 2 OF 5)  | 07297      | 56946     |          |
| 43        | DETAILS OF 100'-0" W-BEAM SPAN (SHEET 3 OF 5)  | 07297      | 56947     |          |
| 44        | DETAILS OF 100'-0" W-BEAM SPAN (SHEET 4 OF 5)  | 07297      | 56948     |          |
| 45        | DETAILS OF 100'-0" W-BEAM SPAN (SHEET 5 OF 5)  | 07297      | 56949     |          |
| 46        | DETAILS OF CHAIN LINK FENCE  | 07297      | 56950     |          |
| 47        | STANDARD DETAILS FOR EMBANKMENT CONSTRUCTION AND BACKFILL AT BRIDGE ENDS                 |            | 55000     | 2-27-14  |
| 48        | STANDARD DETAILS FOR CONCRETE RIPRAP   |            | 55002     | 2-27-14  |
| 49        | STANDARD DETAILS FOR PERMANENT STEEL BRIDGE DECK FORMS FOR STEEL & CONCRETE GIRDER SPANS |            | 55005     | 2-27-14  |
| 50        | STANDARD DETAILS FOR TYPE D BRIDGE NAME PLATE  |            | 55010     | 1-14-15  |
| 51        | STANDARD DETAILS FOR STEEL H-PILES AND PILE ENCASEMENTS                                  |            | 55020     | 2-27-14  |
| 52        | STANDARD DETAILS FOR TYPE A APPROACH GUTTERS   |            | 55030A    | 9-02-15  |
| 53        | CONCRETE DITCH PAVING  |            | CDP-1     | 11-17-10 |
| 54        | FLARED END SECTION   |            | FES-1     | 10-18-96 |
| 55        | FLARED END SECTION   |            | FES-2     | 10-18-96 |
| 56        | GUARD RAIL DETAILS   |            | GR-8      | 7-14-10  |
| 57        | GUARD RAIL DETAILS   |            | GR-8A     | 7-14-10  |
| 58        | GUARD RAIL DETAILS   |            | GR-9      | 4-17-08  |
| 59        | GUARD RAIL DETAILS   |            | GR-9A     | 4-17-08  |
| 60        | GUARD RAIL DETAILS   |            | GR-10     | 7-14-10  |
| 61        | GUARD RAIL DETAILS   |            | GR-10A    | 7-14-10  |
| 62        | GUARD RAIL DETAILS   |            | GRT-1     | 7-14-10  |
| 63        | CONCRETE PIPE CULVERT FILL HEIGHTS & BEDDING   |            | PCC-1     | 2-27-14  |
| 64        | METAL PIPE CULVERT FILL HEIGHTS & BEDDING  |            | PCM-1     | 2-27-14  |
| 65        | PLASTIC PIPE CULVERT (HIGH DENSITY POLYETHYLENE)   |            | PCP-1     | 2-27-14  |
| 66        | PLASTIC PIPE CULVERT (PVC F949)  |            | PCP-2     | 2-27-14  |
| 67        | PAVEMENT MARKING DETAILS   |            | PM-1      | 9-12-13  |
| 68        | DETAILS OF PIPE UNDERDRAIN   |            | PU-1      | 4-10-03  |
| 69        | TABLES AND METHOD OF SUPERELEVATION FOR TWO-WAY TRAFFIC                                  |            | SE-2      | 10-18-96 |
| 70        | DETAILS OF SPECIAL ITEMS   |            | SI-1      | 9-12-13  |
| 71        | STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION                                       |            | TC-1      | 9-02-15  |
| 72        | STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION                                       |            | TC-2      | 9-02-15  |
| 73        | STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION                                       |            | TC-3      | 9-02-15  |
| 74        | TEMPORARY EROSION CONTROL DEVICES  |            | TEC-1     | 12-15-11 |
| 75        | TEMPORARY EROSION CONTROL DEVICES  |            | TEC-2     | 6-02-94  |
| 76        | TEMPORARY EROSION CONTROL DEVICES  |            | TEC-3     | 11-03-94 |
| 77        | CHAIN LINK FENCE   |            | WF-3      | 11-17-10 |
| 78 - 94   | CROSS SECTIONS   |            |           |          |

NOTE: CROSS SECTIONS NOT NORMALLY INCLUDED IN PLANS SOLD TO PROSPECTIVE BIDDERS, BUT MAY BE HAD UPON REQUEST.

| NUMBER     | TITLE   |
|------------|---|
| ERRATA     | ERRATA FOR THE BOOK OF STANDARD SPECIFICATIONS                                      |
| FHWA-1273  | REQUIRED CONTRACT PROVISIONS FEDERAL-AID CONSTRUCTION CONTRACTS                     |
| FHWA-1273  | SUPPLEMENT - EQUAL EMPLOYMENT OPPORTUNITY - NOTICE TO CONTRACTORS                   |
| FHWA-1273  | SUPPLEMENT - SPECIFIC EQUAL EMPLOYMENT OPPORTUNITY RESPONSIBILITIES (23 U.S.C. 140) |
| FHWA-1273  | SUPPLEMENT - EQUAL EMPLOYMENT OPPORTUNITY - GOALS AND TIMETABLES                    |
| FHWA-1273  | SUPPLEMENT - EQUAL EMPLOYMENT OPPORTUNITY - FEDERAL STANDARDS                       |
| FHWA-1273  | SUPPLEMENT - POSTERS AND NOTICES REQUIRED FOR FEDERAL-AID PROJECTS                  |
| FHWA-1273  | SUPPLEMENT - WAGE RATE DETERMINATION  |
| 100-3      | CONTRACTOR'S LICENSE  |
| 108-1      | LIQUIDATED DAMAGES  |
| 400-1      | TACK COATS  |
| 410-1      | CONSTRUCTION REQUIREMENTS AND ACCEPTANCE OF ASPHALT CONCRETE PLANT MIX COURSES      |
| 604-1      | RETROREFLECTIVE SHEETING FOR TRAFFIC CONTROL DEVICES IN CONSTRUCTION ZONES          |
| 606-1      | PIPE CULVERTS FOR SIDE DRAINS   |
| 620-1      | MULCH COVER   |
| JOB 061349 | AIRPORT CLEARANCE REQUIREMENTS  |
| JOB 061349 | BIDDING REQUIREMENTS AND CONDITIONS   |
| JOB 061349 | BROADBAND INTERNET SERVICE FOR ASPHALT CONCRETE PLANT                               |
| JOB 061349 | BROADBAND INTERNET SERVICE FOR FIELD OFFICE   |
| JOB 061349 | DIRECT TENSION INDICATORS FOR HIGH STRENGTH BOLT ASSEMBLIES                         |
| JOB 061349 | DISADVANTAGED BUSINESS ENTERPRISE BIDDERS' RESPONSIBILITIES                         |
| JOB 061349 | GOALS FOR DISADVANTAGED BUSINESS ENTERPRISE PARTICIPATION                           |
| JOB 061349 | HIGH PERFORMANCE PAVEMENT MARKING   |
| JOB 061349 | INSURANCE, CONSTRUCTION, AND FLAGGING REQUIREMENTS ON RAILROAD PROPERTY (BXN)       |
| JOB 061349 | MANDATORY ELECTRONIC CONTRACT   |
| JOB 061349 | NESTING SITES OF MIGRATORY BIRDS  |
| JOB 061349 | PARTNERING REQUIREMENTS   |
| JOB 061349 | PLASTIC PIPE  |
| JOB 061349 | RESTRAINING CONDITIONS  |
| JOB 061349 | RETAINING WALLS   |
| JOB 061349 | SHORING   |
| JOB 061349 | SHORING FOR CULVERTS  |
| JOB 061349 | SOIL STABILIZATION  |
| JOB 061349 | STORM WATER POLLUTION PREVENTION PLAN   |
| JOB 061349 | SUBMISSION OF ASPHALT CONCRETE HOT MIX ACCEPTANCE TEST RESULTS                      |
| JOB 061349 | UTILITY ADJUSTMENTS   |
| JOB 061349 | VALUE ENGINEERING   |
| JOB 061349 | WARM MIX ASPHALT  |

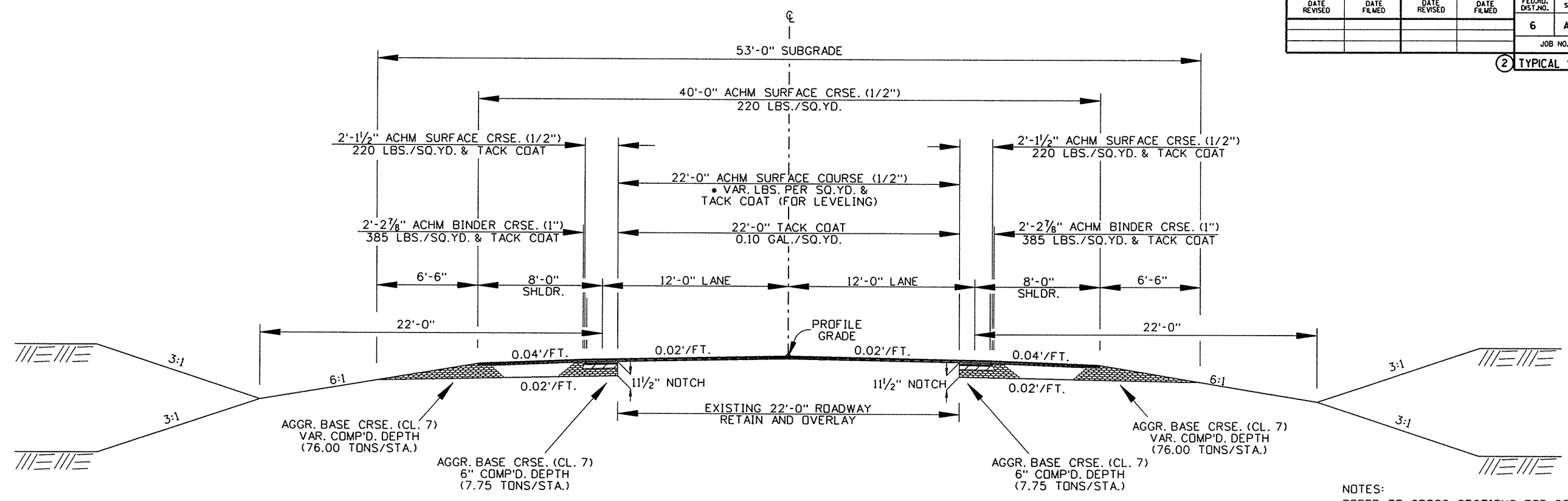
GENERAL NOTES

- GRADE LINE DENOTES FINISHED GRADE WHERE SHOWN ON PLANS.
- ALL PIPE LINES, POWER, TELEPHONE, AND TELEGRAPH LINES TO BE MOVED OR LOWERED BY THE RESPECTIVE OWNERS AS PER AGREEMENT WITH SUCH OWNERS.
- ANY EQUIPMENT OR APPURTENANCE THAT INTERFERES WITH THE PROPOSED CONSTRUCTION AND WHICH MAY BE THE PROPERTY OF UTILITY SERVICE ORGANIZATIONS SHALL BE MOVED BY THE OWNERS UNLESS OTHERWISE PROVIDED.
- THE CONTRACTOR SHALL BE RESPONSIBLE FOR MAINTAINING U. S. MAILBOXES WITHIN THE PROJECT LIMITS IN SUCH A MANNER THAT THE PUBLIC MAY RECEIVE CONTINUED MAIL SERVICE. PAYMENT WILL BE CONSIDERED INCLUDED IN THE PRICE BID FOR THE VARIOUS BID ITEMS.
- ALL LAND MONUMENTS LOCATED WITHIN THE CONSTRUCTION AREA SHALL BE PROTECTED IN ACCORDANCE WITH SECTION 107.12 OF THE STANDARD SPECIFICATIONS.
- ALL TREES THAT DO NOT DIRECTLY INTERFERE WITH THE PROPOSED CONSTRUCTION SHALL BE SPARED AS DIRECTED BY THE ENGINEER. CARE AND DISCRETION SHALL BE USED TO INSURE THAT ALL TREES NOT TO BE REMOVED SHALL BE HARMED AS LITTLE AS POSSIBLE DURING THE CONSTRUCTION OPERATIONS.
- THE CONTRACTOR SHALL BE RESPONSIBLE FOR PROVIDING A FENCE TO CONTROL LIVESTOCK IN AREAS WHERE PASTURES ARE SEVERED. WIRE FENCE MAY BE CONSTRUCTED INITIALLY, OR IN LIEU THEREOF, THE CONTRACTOR AT HIS OWN EXPENSE, MAY ELECT TO PROVIDE TEMPORARY FENCING SUITABLE TO CONTAIN LIVESTOCK.
- ALL FLEXIBLE BASE AND ASPHALTIC PAVEMENTS REMOVED SHALL BE PAID FOR UNDER THE ITEM NO. 210 - UNCLASSIFIED EXCAVATION.
- THE EXISTING ASPHALT PAVEMENT TO BE REMOVED FROM THE REMAINING PAVEMENT SHALL BE SEPARATED BY SAWING ALONG A NEAT LINE. AFTER SAWING, THE PAVEMENT TO BE REMOVED SHALL BE CAREFULLY REMOVED IN A MANNER THAT WILL NOT DAMAGE THE PAVEMENT THAT IS TO REMAIN. ANY DAMAGE OF THE ASPHALT PAVEMENT THAT IS TO REMAIN IN PLACE SHALL BE REPAIRED AT THE CONTRACTOR'S EXPENSE.

9/11/2015 R061349.DGN

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|              |             |              |             | 6                  | ARK.   |                    |           |              |
|              |             |              |             | JOB NO.            | 061349 |                    | 3         | 94           |

2 TYPICAL SECTIONS OF IMPROVEMENT



• TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER

**NOTCH AND WIDEN - HWY. 183**

STA. 101+00.00 - STA. 105+00.00  
STA. 127+00.00 - STA. 129+00.00

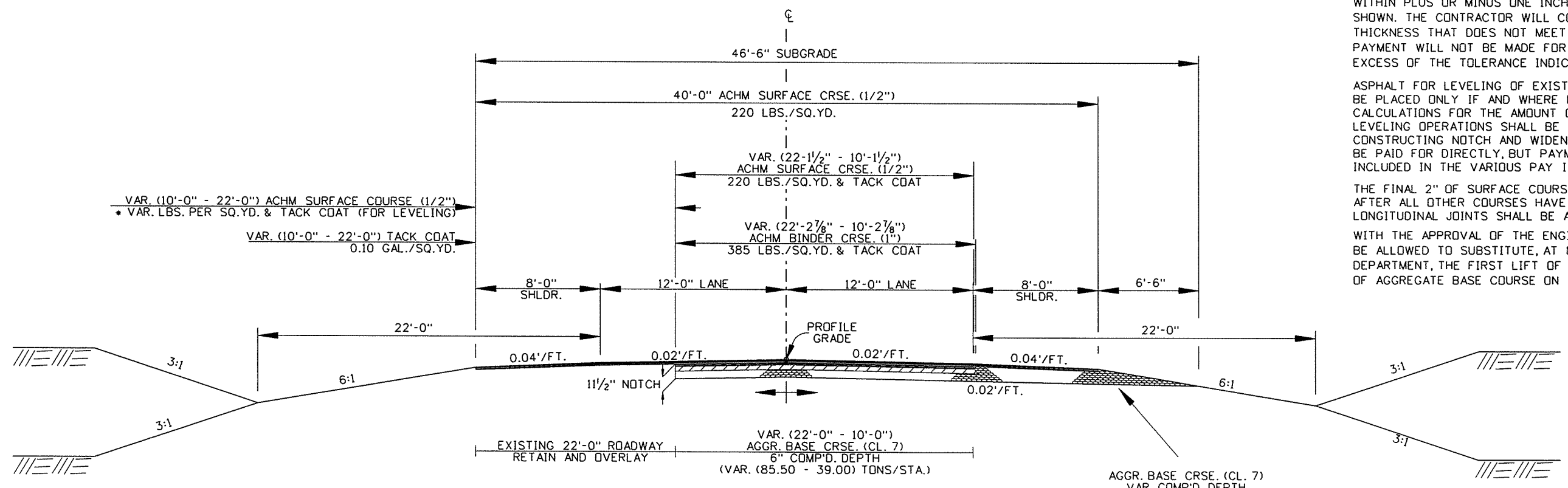
NOTES:  
REFER TO CROSS SECTIONS FOR DEVIATION FROM THE NORMAL SLOPES. NO CHANGES SHALL BE MADE FROM THE PLANNED SLOPES WITHOUT THE APPROVAL OF THE ENGINEER.

THE THICKNESS OF AGGREGATE BASE COURSE SHALL BE WITHIN PLUS OR MINUS ONE INCH OF THE PLAN THICKNESS SHOWN. THE CONTRACTOR WILL CORRECT ANY DEFICIENT THICKNESS THAT DOES NOT MEET TOLERANCE INDICATED. PAYMENT WILL NOT BE MADE FOR MATERIAL PLACED IN EXCESS OF THE TOLERANCE INDICATED.

ASPHALT FOR LEVELING OF EXISTING PAVEMENT SHALL BE PLACED ONLY IF AND WHERE DIRECTED BY THE ENGINEER. CALCULATIONS FOR THE AMOUNT OF LEVELING AND/OR LEVELING OPERATIONS SHALL BE PERFORMED BEFORE CONSTRUCTING NOTCH AND WIDENING. CALCULATIONS WILL NOT BE PAID FOR DIRECTLY, BUT PAYMENT WILL BE CONSIDERED INCLUDED IN THE VARIOUS PAY ITEMS.

THE FINAL 2" OF SURFACE COURSE IS TO BE PLACED AFTER ALL OTHER COURSES HAVE BEEN LAID. LONGITUDINAL JOINTS SHALL BE AT LANE LINES.

WITH THE APPROVAL OF THE ENGINEER, THE CONTRACTOR WILL BE ALLOWED TO SUBSTITUTE, AT NO ADDITIONAL COST TO THE DEPARTMENT, THE FIRST LIFT OF ACHM SURFACE (1/2") IN LIEU OF AGGREGATE BASE COURSE ON THE SHOULDERS.



• TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER

**NOTCH & WIDEN - HWY. 183  
(NOTCH ON LT.)**

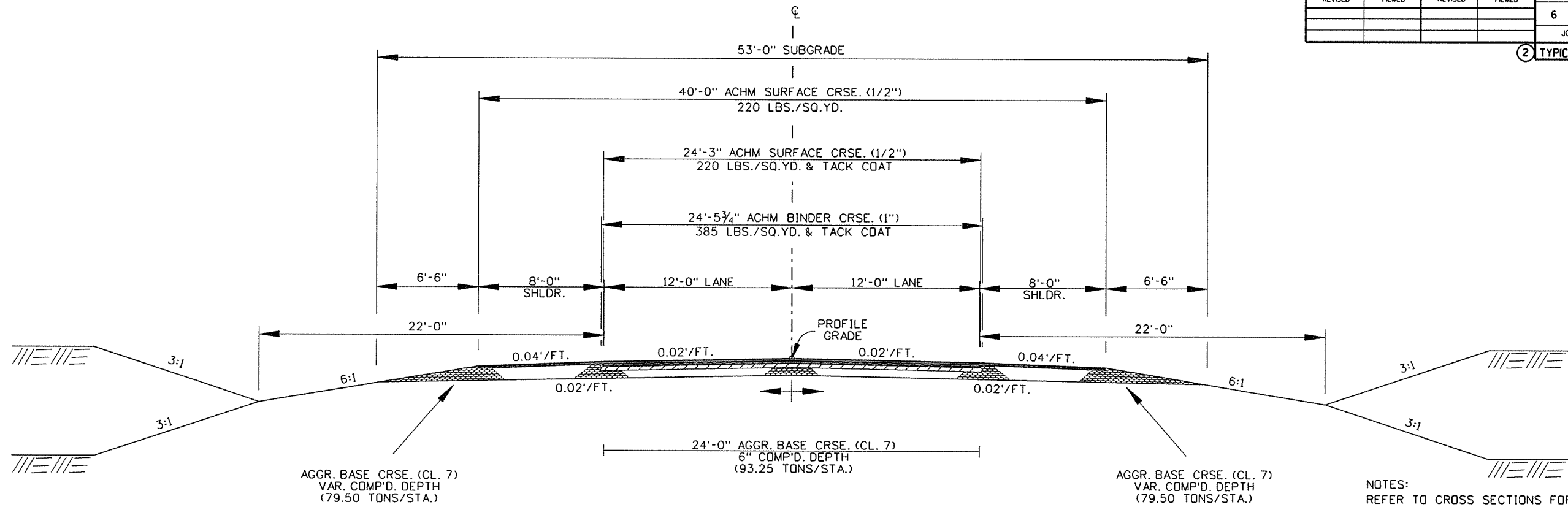
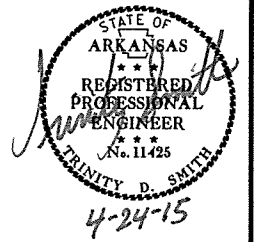
STA. 125+00.00 - STA. 127+00.00

TYPICAL SECTIONS OF IMPROVEMENT

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|              |             |              |             | 6                  | ARK.   |                    |           |              |
|              |             |              |             | JOB NO.            | 061349 |                    | 4         | 94           |

2 TYPICAL SECTIONS OF IMPROVEMENT



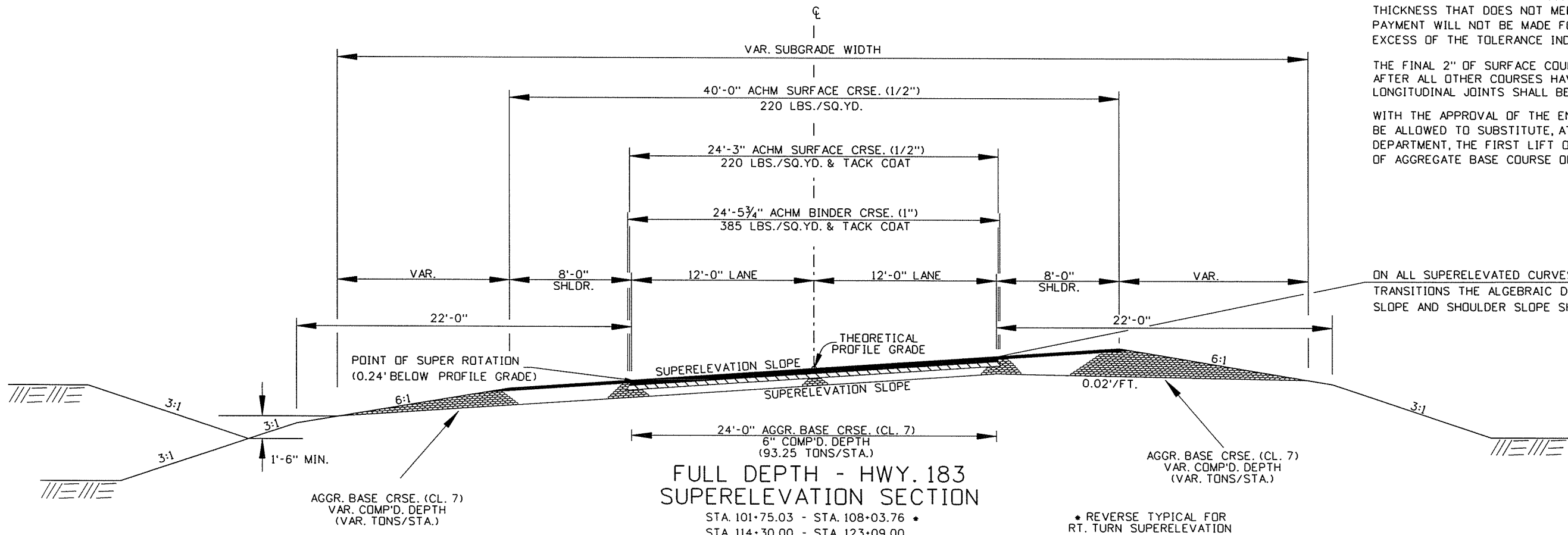
**FULL DEPTH - HWY. 183**  
 STA. 105+00.00 - STA. 113+26.39  
 STA. 114+28.61 - STA. 125+00.00

NOTES:  
 REFER TO CROSS SECTIONS FOR DEVIATION FROM THE NORMAL SLOPES. NO CHANGES SHALL BE MADE FROM THE PLANNED SLOPES WITHOUT THE APPROVAL OF THE ENGINEER.

THE THICKNESS OF AGGREGATE BASE COURSE SHALL BE WITHIN PLUS OR MINUS ONE INCH OF THE PLAN THICKNESS SHOWN. THE CONTRACTOR WILL CORRECT ANY DEFICIENT THICKNESS THAT DOES NOT MEET TOLERANCE INDICATED. PAYMENT WILL NOT BE MADE FOR MATERIAL PLACED IN EXCESS OF THE TOLERANCE INDICATED.

THE FINAL 2" OF SURFACE COURSE IS TO BE PLACED AFTER ALL OTHER COURSES HAVE BEEN LAID. LONGITUDINAL JOINTS SHALL BE AT LANE LINES.

WITH THE APPROVAL OF THE ENGINEER, THE CONTRACTOR WILL BE ALLOWED TO SUBSTITUTE, AT NO ADDITIONAL COST TO THE DEPARTMENT, THE FIRST LIFT OF ACHM SURFACE (1/2") IN LIEU OF AGGREGATE BASE COURSE ON THE SHOULDERS.



**FULL DEPTH - HWY. 183  
 SUPERELEVATION SECTION**  
 STA. 101+75.03 - STA. 108+03.76 \*  
 STA. 114+30.00 - STA. 123+09.00 \*  
 STA. 123+10.00 - STA. 129+00.00 \*

\* REVERSE TYPICAL FOR RT. TURN SUPERELEVATION

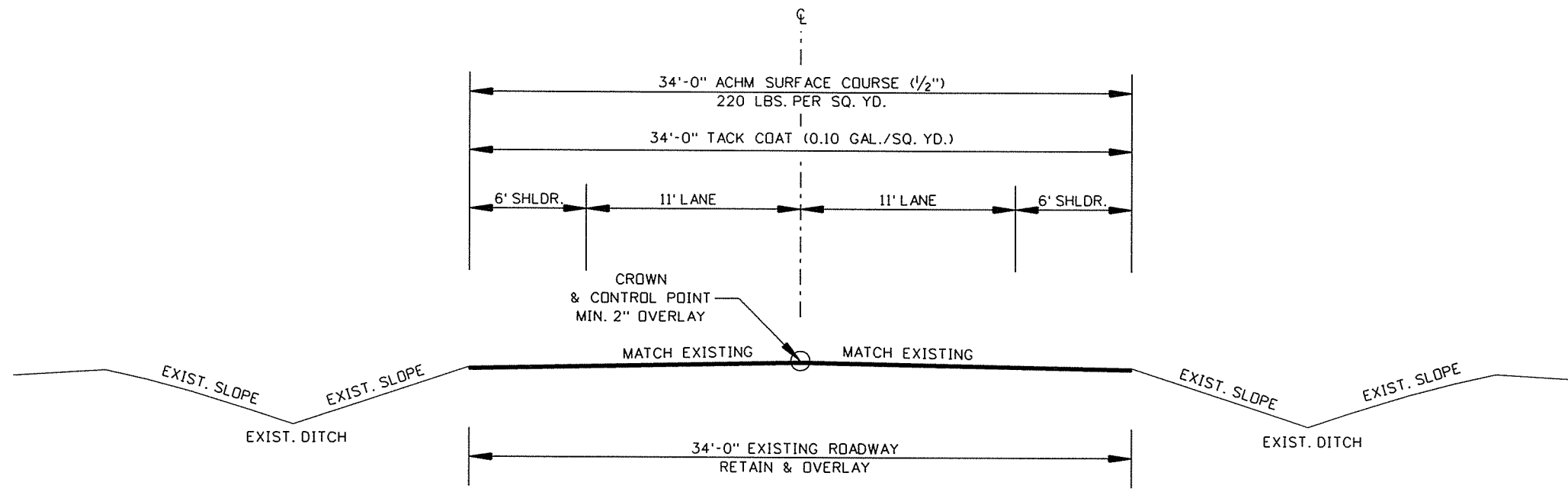
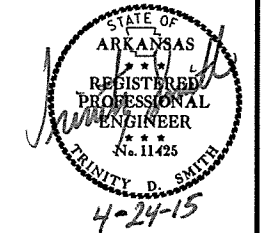
TYPICAL SECTIONS OF IMPROVEMENT

4/6/2015 R061349.DGN



| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |    |
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② TYPICAL SECTIONS OF IMPROVEMENT



**OVERLAY - HWY. 183**  
 STA. 97+61.45 - STA. 101+00.00

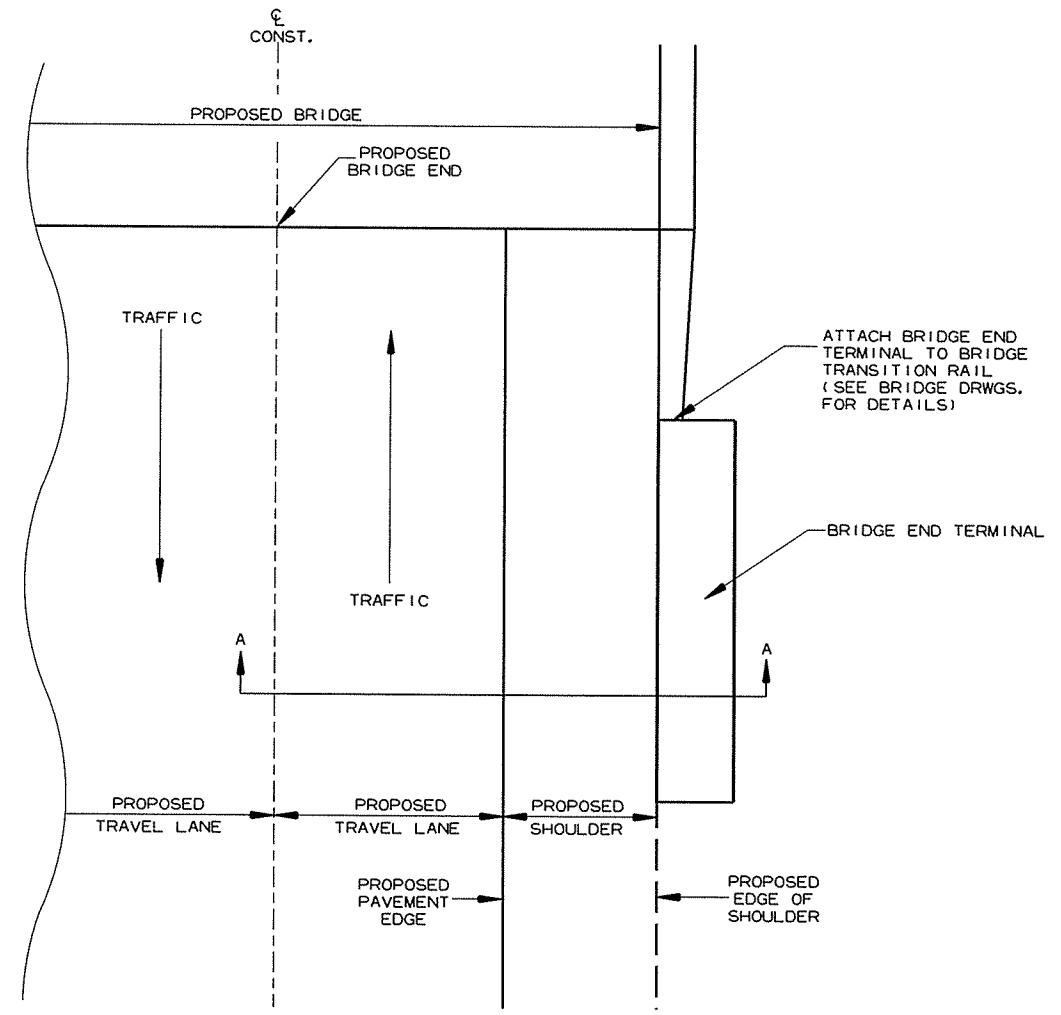
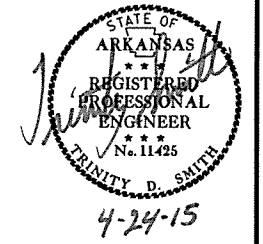
NOTES:  
 REFER TO CROSS SECTIONS FOR DEVIATION FROM THE NORMAL SLOPES. NO CHANGES SHALL BE MADE FROM THE PLANNED SLOPES WITHOUT THE APPROVAL OF THE ENGINEER.

THE FINAL 2" OF SURFACE COURSE IS TO BE PLACED AFTER ALL OTHER COURSES HAVE BEEN LAID. LONGITUDINAL JOINTS SHALL BE AT LANE LINES.

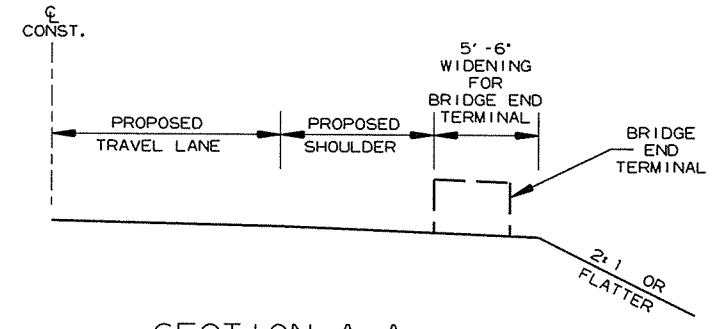
WITH THE APPROVAL OF THE ENGINEER, THE CONTRACTOR WILL BE ALLOWED TO SUBSTITUTE, AT NO ADDITIONAL COST TO THE DEPARTMENT, THE FIRST LIFT OF ACHM SURFACE (1/2") IN LIEU OF AGGREGATE BASE COURSE ON THE SHOULDERS.

| DATE REVISED   | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|----------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
|                |             |              |             | 6                  | ARK.  |                    |           |              |
| JOB NO. 061349 |             |              |             |                    |       |                    | 6         | 94           |

2 SPECIAL DETAILS



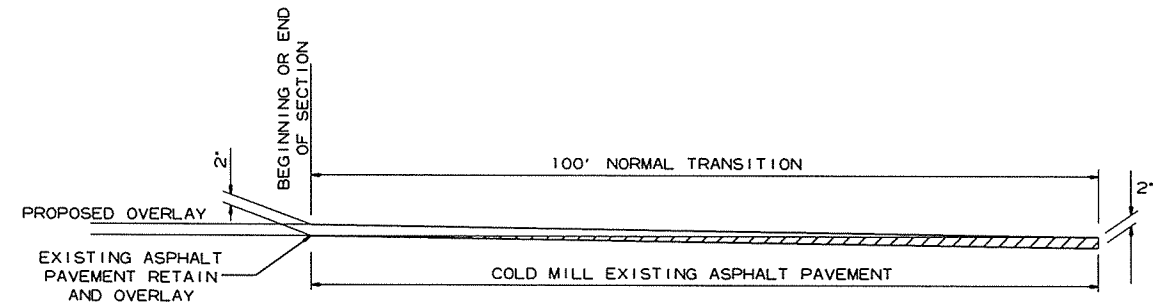
PLAN VIEW  
BRIDGE END TERMINAL  
DETAILS



SECTION A-A

NOTE:  
ELIMINATE OR MODIFY APPROACH CURB SECTION TO FIT BRIDGE END TERMINAL. NO PAYMENT SHALL BE MADE FOR ELIMINATING OR MODIFYING THIS CURB, BUT SHALL BE CONSIDERED IN PAYMENT MADE FOR APPROACH GUTTERS OF THE TYPE SPECIFIED.

NOTE:  
BRIDGE END TERMINAL SHALL CONFORM TO THE FOLLOWING:  
-MAXIMUM LENGTH: 20'  
-MAXIMUM HEIGHT: 2.75'  
-DESIGN SPEED: 55 MPH

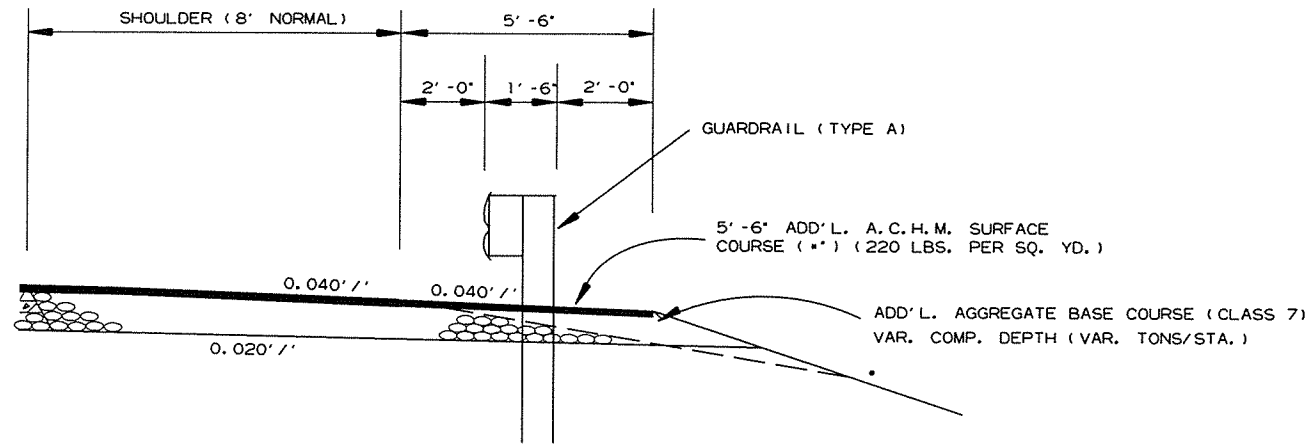
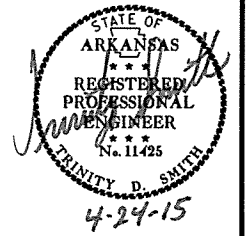


DETAIL FOR TRANSITIONS

4/6/2015  
R061349.DGN

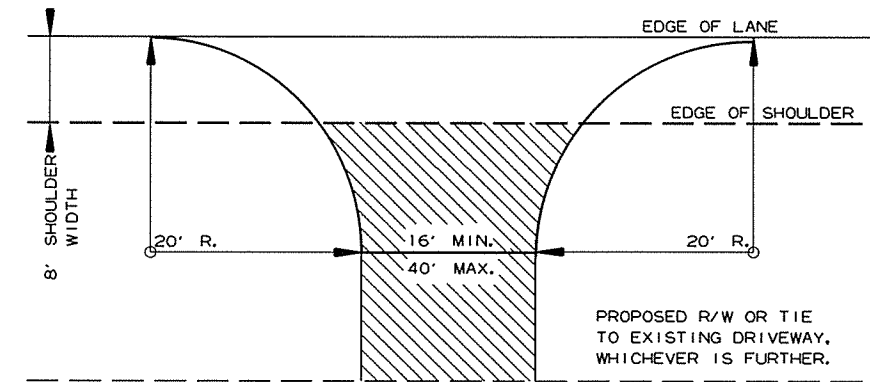
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| JOB NO. 061349 |             |              |             |                    |       |                    | 7         | 94           |

2 SPECIAL DETAILS



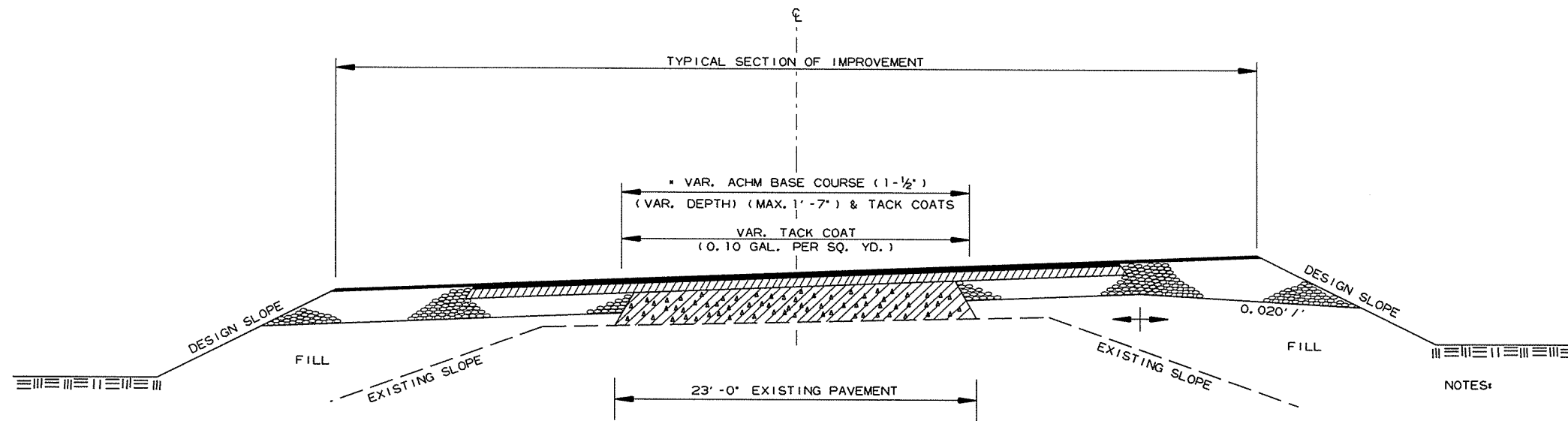
WIDENING FOR GUARDRAIL

\* NOTE: REFER TO STD. DWG. GR-9A AND CROSS SECTIONS FOR SLOPE REQUIREMENTS BEHIND GUARDRAIL.



ASPHALT CONCRETE HOT MIX SURFACE COURSE (220 LBS. PER SQ. YD.)  
AGGREGATE BASE COURSE (CLASS 7)  
7" COMP. DEPTH IF ASPHALT DRIVE EXIST OR  
6" CONCRETE IF CONCRETE DRIVE EXIST.

DETAIL FOR DRIVEWAY TURNOUTS  
OPEN SHOULDER SECTION



\* 7" AGGREGATE BASE COURSE (CLASS 7)  
TO BE REPLACED WITH A.C.H.M. BASE COURSE (1-1/2")

METHOD OF RAISING GRADE

NOTES:

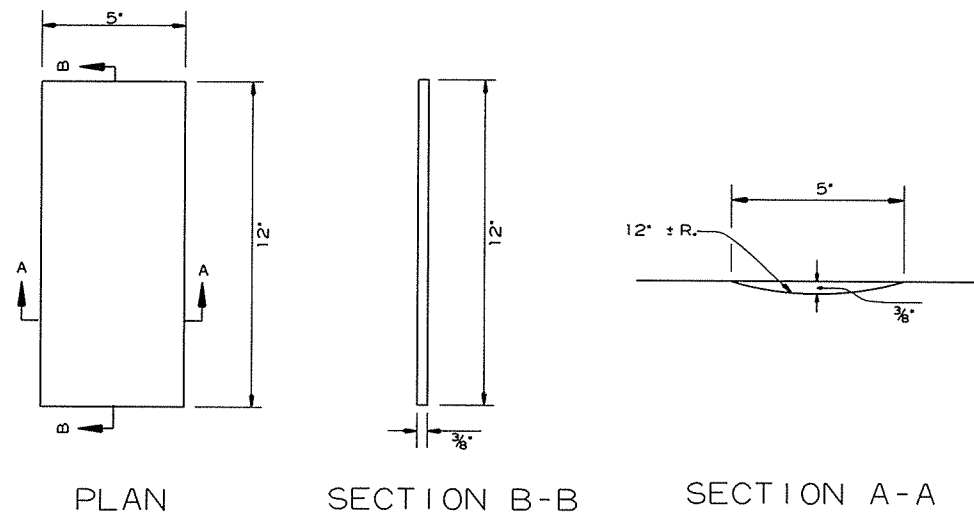
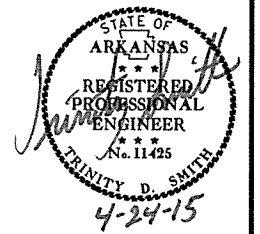
- (1) THIS DETAIL TO BE USED ONLY WHERE DIRECTED BY THE ENGINEER.
- (2) QUANTITIES FOR METHOD OF GRADE RAISE USING ASPHALT WERE CALCULATED ON THIS PROJECT AT LOCATIONS WHERE THE DISTANCE BETWEEN THE EXISTING ASPHALT ROADWAY AND THE PROPOSED SUBGRADE WAS ONE FOOT OR LESS.
- (3) IN LOCATIONS WHERE THE DISTANCE BETWEEN THE PROPOSED SUBGRADE AND THE EXISTING ASPHALT ROADWAY IS MORE THAN ONE FOOT, SCARIFICATION OF THE EXISTING ASPHALT ROADWAY WILL BE REQUIRED AS STATED IN SECTION 210, SUBSECTION 210.09, OF THE STANDARD SPECIFICATIONS, EDITION OF 2014.

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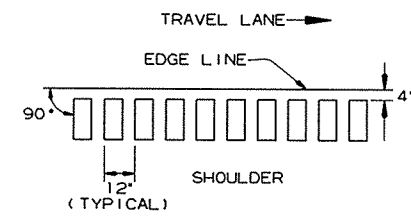
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|              |             |              |             | JOB NO.            |       | 061349             | 8         | 94           |

② SPECIAL DETAILS

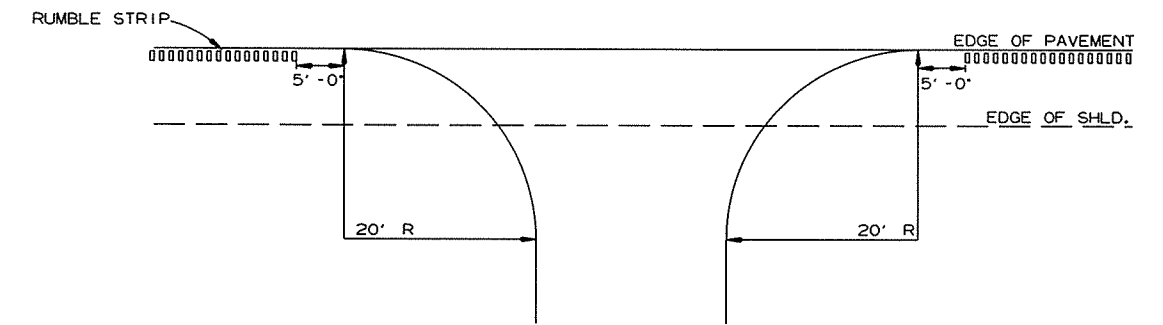


PLAN SECTION B-B SECTION A-A

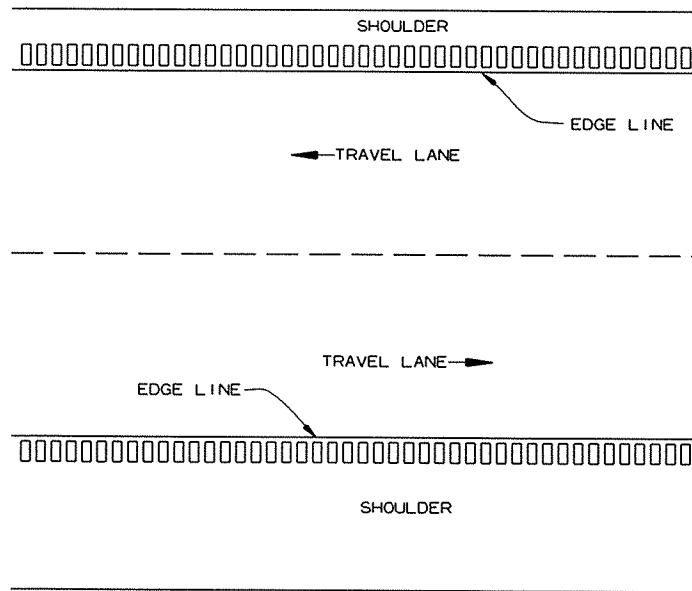
DETAILS OF RUMBLE STRIPS



LOCATION PLAN OF RUMBLE STRIPS  
LEFT OR RIGHT SHOULDER



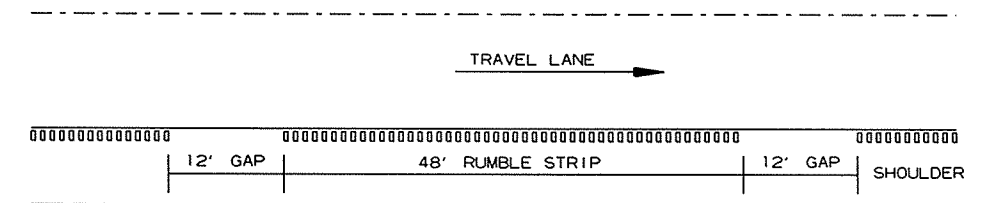
DETAIL FOR RUMBLE STRIP GAP  
AT DRIVEWAY TURNOUTS



PLAN VIEW

GENERAL NOTES

1. RUMBLE STRIPS SHALL NOT BE INSTALLED ON CURB SECTIONS, BRIDGE DECKS, APPROACH SLABS, INTERSECTING STREETS OR ROADWAYS, RESIDENTIAL OR COMMERCIAL DRIVEWAYS OR ACROSS TRANSVERSE JOINTS OF CONCRETE SHOULDERS.
2. RUMBLE STRIPS SHALL NOT BE INSTALLED ON A PAVED SHOULDER THAT IS USED AS A DECELERATION LANE FOR THE LENGTH DEEMED APPROPRIATE BY THE ENGINEER.
3. THE 4" OFFSET FROM THE EDGE LINE MAY BE INCREASED TO AVOID LONGITUDINAL JOINTS. IN ALL CASES, THE LATERAL DEVIATION FROM THE PLANNED OFFSET SHOULD BE KEPT TO A MINIMUM.
4. RUMBLE STRIPS SHALL BE MEASURED BY THE LINEAR FOOT LONGITUDINALLY ALONG THE SHOULDER. PAYMENT SHALL ONLY INCLUDE THAT PORTION OF THE SHOULDER ON WHICH RUMBLE STRIPS HAVE BEEN CONSTRUCTED. NO MEASUREMENT OR PAYMENT WILL BE MADE FOR GAPS, DRIVEWAYS, TURNOUTS, OR OTHER PUBLIC ROAD INTERSECTIONS WHERE RUMBLE STRIPS HAVE NOT BEEN CONSTRUCTED.
5. THE 3/8" DEPTH SHALL GENERALLY APPLY FOR THE ENTIRE 12' LENGTH. SOME VARIATION TO SUIT SHOULD SLOPE BREAKS MAY BE NECESSARY.



NOTE: GAP PATTERN SHALL BE ADJUSTED BY THE ENGINEER IN THE FIELD ALLOWING FOR DRIVEWAYS TO SERVE AS THE GAP.

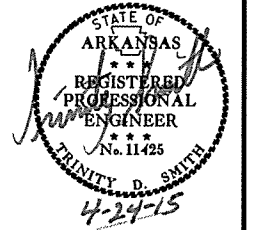
DETAIL FOR GAP PATTERN RUMBLE STRIP

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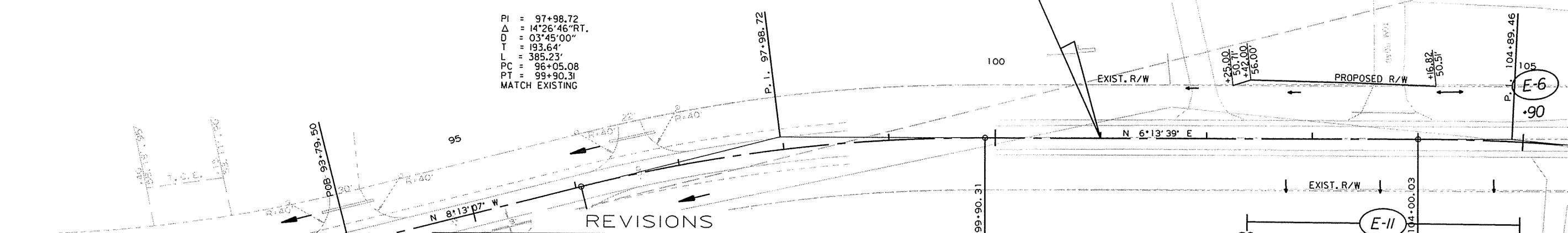
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|              |             |              |             | JOB NO.            |       | 061349             |           |              |

2 TEMPORARY EROSION CONTROL DETAILS



100' TRANSITION | 239' OVERLAY  
 STA. 101+00.00  
 BEGIN JOB 061349

PI = 97+98.72  
 Δ = 14°26'46" RT.  
 D = 03°45'00"  
 T = 193.64'  
 L = 385.23'  
 PC = 96+05.08  
 PT = 99+90.31  
 MATCH EXISTING



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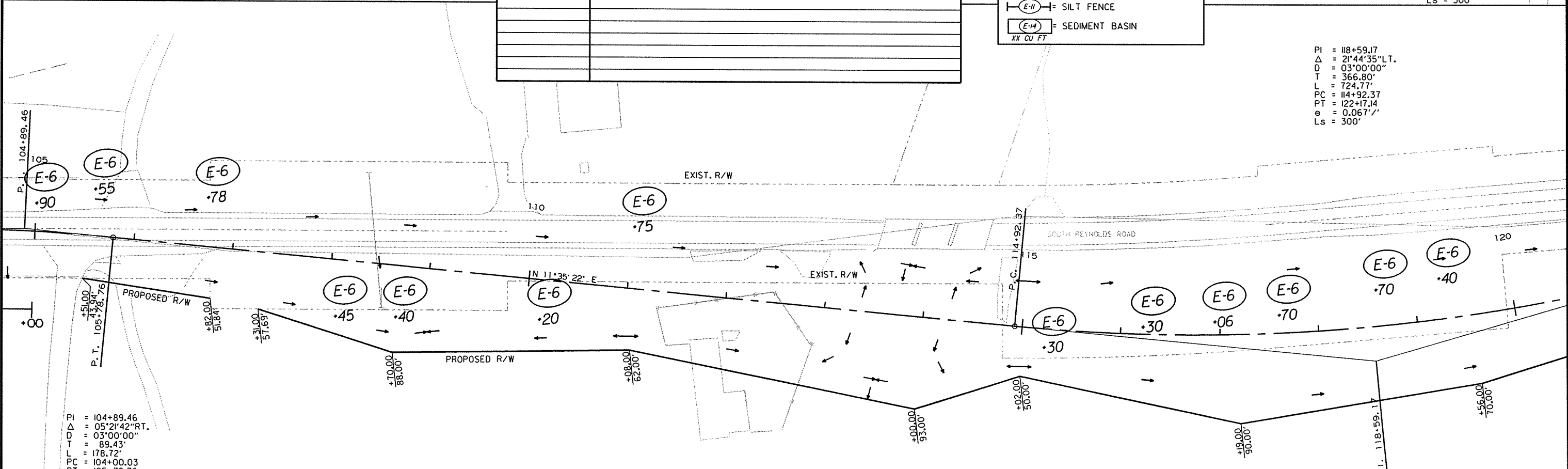
**LEGEND**

- (E-6) = ROCK DITCH CHECK
- (E-11) = SILT FENCE
- (E-14) = SEDIMENT BASIN
- XX CU FT

PI = 104+89.46 +00  
 Δ = 05°21'42" RT.  
 D = 03°00'00"  
 T = 89.43'  
 L = 178.72'  
 PC = 104+00.03  
 PT = 105+78.76  
 e = 0.067'/'  
 Ls = 300'

STA. 102+39 - STA. 105+00  
 INSTALL E-11 = 261 LIN. FT.

PI = 118+59.17  
 Δ = 21°44'35" LT.  
 D = 03°00'00"  
 T = 366.80'  
 L = 724.77'  
 PC = 114+92.37  
 PT = 122+17.14  
 e = 0.067'/'  
 Ls = 300'



PI = 104+89.46  
 Δ = 05°21'42" RT.  
 D = 03°00'00"  
 T = 89.43'  
 L = 178.72'  
 PC = 104+00.03  
 PT = 105+78.76  
 e = 0.067'/'  
 Ls = 300'

TEMPORARY EROSION CONTROL DETAILS  
 CLEARING AND GRUBBING

4/6/2015

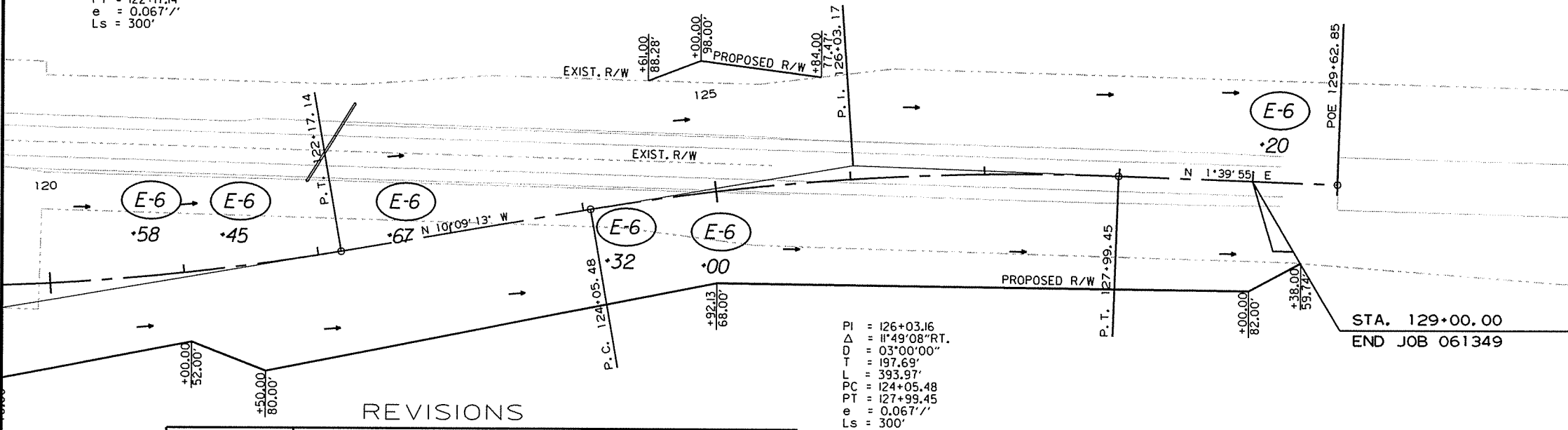
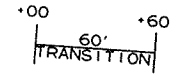
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|              |             |              |             | JOB NO.            | 061349 |                    | 10        | 94           |

2 TEMPORARY EROSION CONTROL DETAILS



PI = 118+59.17  
 $\Delta$  = 21°44'35" L.T.  
D = 03°00'00"  
T = 366.80'  
L = 724.77'  
PC = 114+92.37  
PT = 122+17.14  
e = 0.067' /'  
Ls = 300'



PI = 126+03.16  
 $\Delta$  = 11°49'08" R.T.  
D = 03°00'00"  
T = 197.69'  
L = 393.97'  
PC = 124+05.48  
PT = 127+99.45  
e = 0.067' /'  
Ls = 300'

STA. 129+00.00  
END JOB 061349

REVISIONS

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LEGEND

|          |                    |
|----------|--------------------|
|          | = ROCK DITCH CHECK |
|          | = SILT FENCE       |
|          | = SEDIMENT BASIN   |
| xx CU FT |                    |

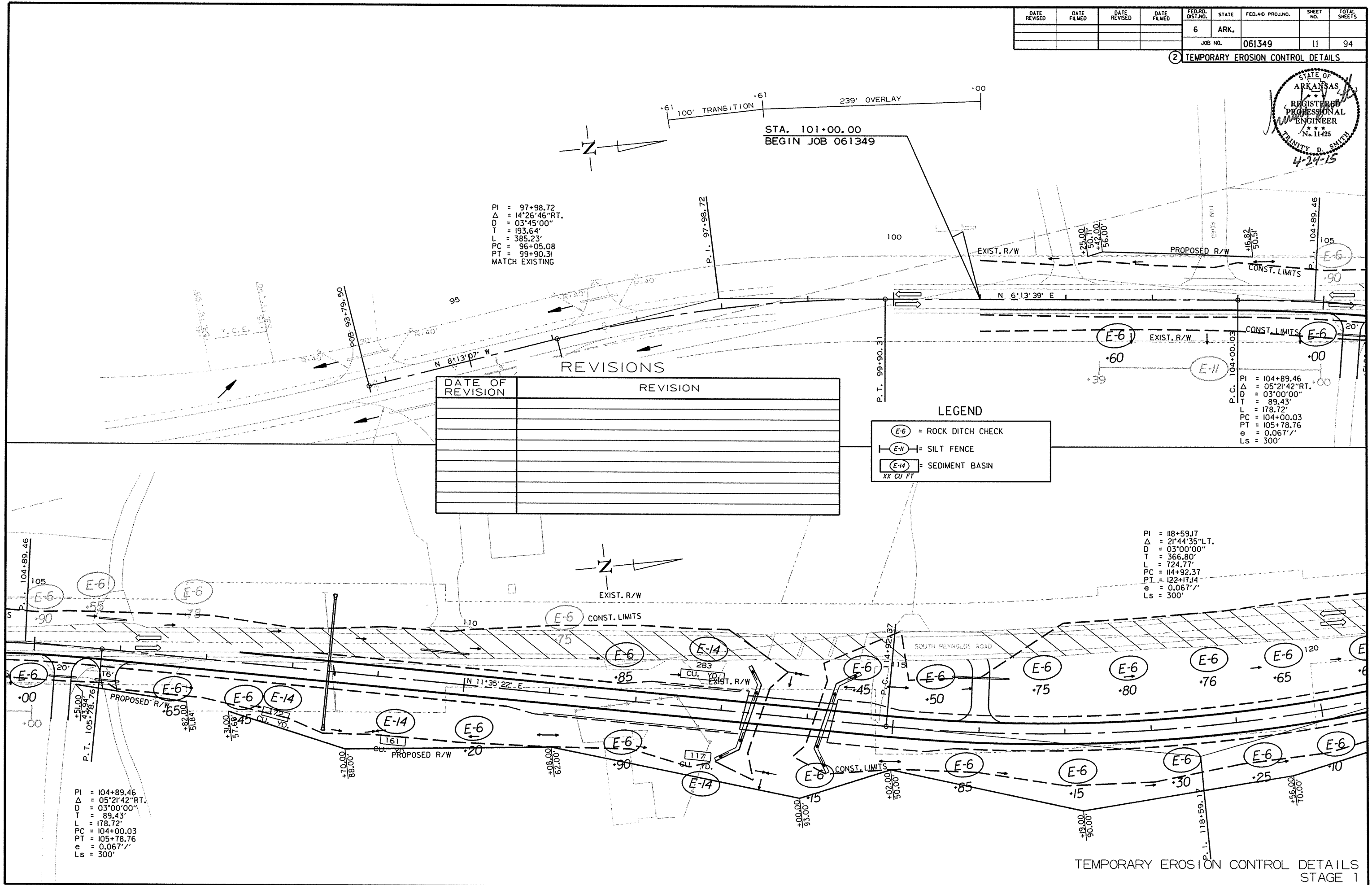
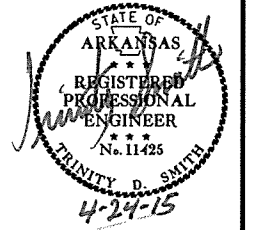
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| JOB NO.      |             |              |             |                    |       |                    | 061349    | 11           | 94 |

② TEMPORARY EROSION CONTROL DETAILS



PI = 97+98.72  
 $\Delta$  = 14°26'46" RT.  
D = 03'45'00"  
T = 193.64'  
L = 385.23'  
PC = 96+05.08  
PT = 99+90.31  
MATCH EXISTING

PI = 104+89.46  
 $\Delta$  = 05°21'42" RT.  
D = 03'00'00"  
T = 89.43'  
L = 178.72'  
PC = 104+00.03  
PT = 105+78.76  
e = 0.067'/'  
Ls = 300'

PI = 118+59.17  
 $\Delta$  = 21°44'35" LT.  
D = 03'00'00"  
T = 366.80'  
L = 724.77'  
PC = 114+92.37  
PT = 122+17.14  
e = 0.067'/'  
Ls = 300'

PI = 104+89.46  
 $\Delta$  = 05°21'42" RT.  
D = 03'00'00"  
T = 89.43'  
L = 178.72'  
PC = 104+00.03  
PT = 105+78.76  
e = 0.067'/'  
Ls = 300'

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**LEGEND**

- (E-6) = ROCK DITCH CHECK
- (E-11) = SILT FENCE
- (E-14) = SEDIMENT BASIN
- XX CU FT

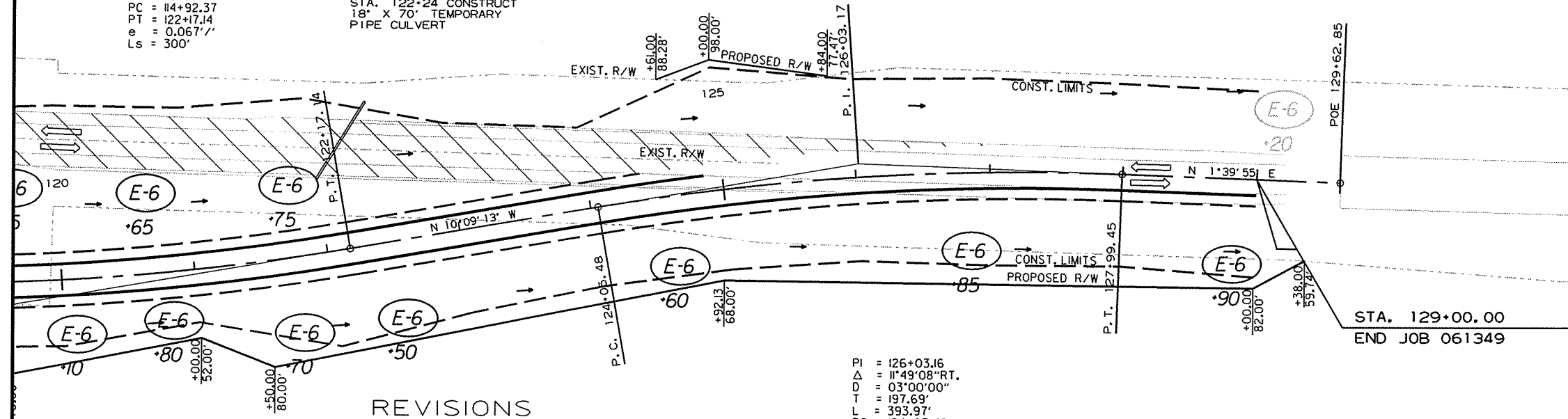
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|              |             |              |             | JOB NO.            | 061349 |                    | 12        | 94           |

② TEMPORARY EROSION CONTROL DETAILS



PI = 118+59.17  
 $\Delta$  = 21°44'35" L.T.  
D = 03°00'00"  
T = 366.80'  
L = 724.77'  
PC = 114+92.37  
PT = 122+17.14  
e = 0.067'/'  
Ls = 300'

STA. 122+24 CONSTRUCT  
18" X 70' TEMPORARY  
PIPE CULVERT



PI = 126+03.16  
 $\Delta$  = 11°49'08" R.T.  
D = 03°00'00"  
T = 197.69'  
L = 393.97'  
PC = 124+05.48  
PT = 127+99.45  
e = 0.067'/'  
Ls = 300'

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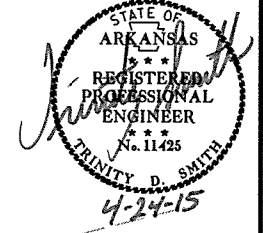
LEGEND

|          |                    |
|----------|--------------------|
|          | = ROCK DITCH CHECK |
|          | = SILT FENCE       |
|          | = SEDIMENT BASIN   |
| XX CU FT |                    |

STA. 129+00.00  
END JOB 061349

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
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|              |             |              |             | JOB NO.            |       | 061349             | 13        | 94           |

2) TEMPORARY EROSION CONTROL DETAILS



DENOTES OBLITERATION AREA

PI = 97+98.72  
 Δ = 14°26'46" RT.  
 D = 03°45'00"  
 T = 193.64'  
 L = 385.23'  
 PC = 96+05.08  
 PT = 99+90.31  
 MATCH EXISTING

STA. 101+00.00  
 BEGIN JOB 061349

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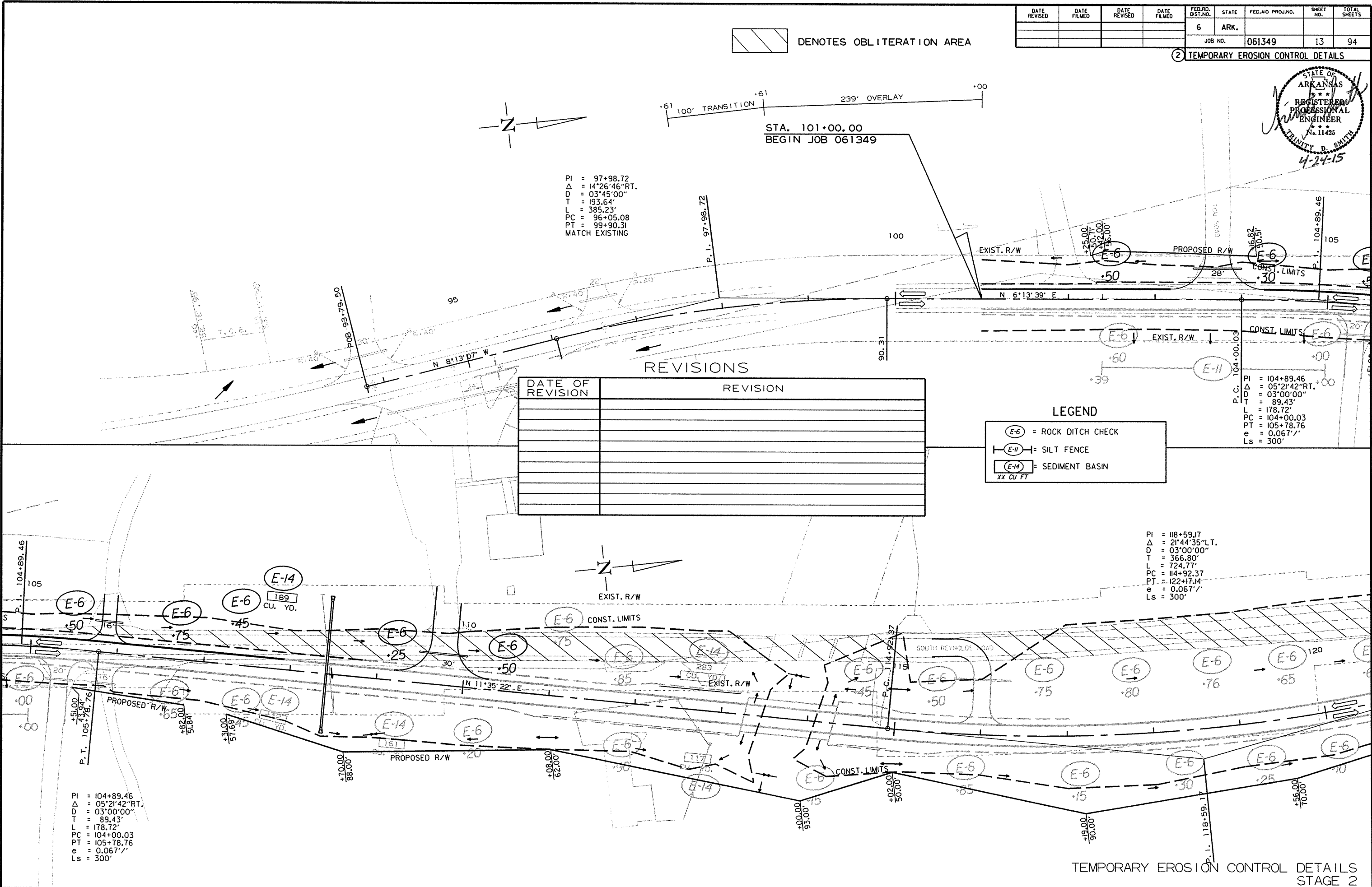
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LEGEND

|          |                    |
|----------|--------------------|
|          | = ROCK DITCH CHECK |
|          | = SILT FENCE       |
|          | = SEDIMENT BASIN   |
| XX CU FT |                    |

PI = 104+89.46  
 Δ = 05°21'42" RT.  
 D = 03°00'00"  
 T = 89.43'  
 L = 178.72'  
 PC = 104+00.03  
 PT = 105+78.76  
 e = 0.067'/'  
 Ls = 300'

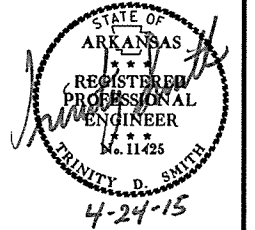
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 Δ = 21°44'35" LT.  
 D = 03°00'00"  
 T = 366.80'  
 L = 724.77'  
 PC = 114+92.37  
 PT = 122+17.14  
 e = 0.067'/'  
 Ls = 300'

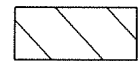


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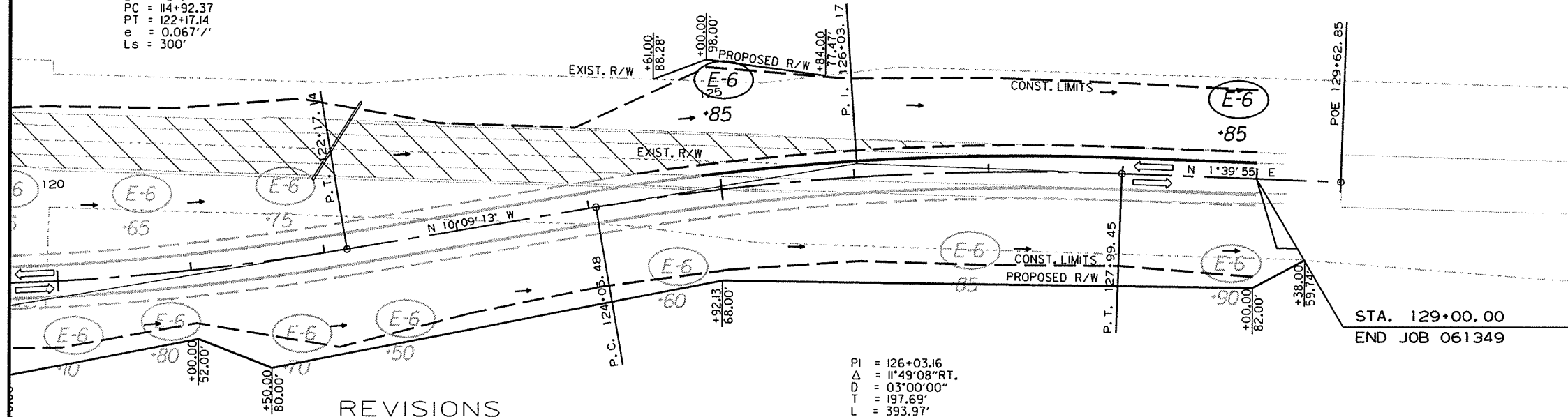
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② TEMPORARY EROSION CONTROL DETAILS



 DENOTES OBLITERATION AREA

PI = 118+59.17  
 Δ = 21°44'35"LT.  
 D = 03°00'00"  
 T = 366.80'  
 L = 724.77'  
 PC = 114+92.37  
 PT = 122+17.14  
 e = 0.067'/'  
 Ls = 300'






PI = 126+03.16  
 Δ = 11°49'08"RT.  
 D = 03°00'00"  
 T = 197.69'  
 L = 393.97'  
 PC = 124+05.48  
 PT = 127+99.45  
 e = 0.067'/'  
 Ls = 300'

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LEGEND

|   |                    |
|---|--------------------|
|    | = ROCK DITCH CHECK |
|  | = SILT FENCE       |
|  | = SEDIMENT BASIN   |
| XX CU FT  |                    |

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SEQUENCE OF CONSTRUCTION

- STAGE 1: MAINTAIN TRAFFIC ON EXISTING LANES  
 CONSTRUCT BRIDGE  
 CONSTRUCT NEW PIPE CULVERT & TEMPORARY PIPE CULVERT  
 CONSTRUCT LANES ON NEW LOCATION  
 CONSTRUCT DRIVEWAYS ON RIGHT  
 CONSTRUCT DRIVEWAY ON LEFT @ STA. 116+00  
 CONSTRUCT SIDE DRAINS ON THE RIGHT
- STAGE 2: SHIFT TRAFFIC TO THE LANES CONSTRUCTED IN STAGE 1  
 REMOVE EXISTING BRIDGE  
 REMOVE EXISTING LANES  
 NOTCH & WIDEN TO LEFT  
 CONSTRUCT DRIVEWAYS ON LEFT  
 CONSTRUCT SIDE DRAINS ON THE LEFT  
 PLACE FINAL 2" OF SURFACE COURSE  
 PLACE FINAL STRIPING

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|              |             |              |             | 6                  | ARK.  | 061349             | 15        | 94           |

② MAINTENANCE OF TRAFFIC



DO NOT PASS  
 (2) R4-1 (24" X 30")  
 EVERY 1/2 MILE



(2) W8-9 (36" X 36")

SHOULDER CLOSED  
 (2) RSP-1 (48" X 30")

TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER.

MAINTENANCE OF TRAFFIC - STAGE 1 QUANTITIES  
 SIGNS = 176 SQ. FT.  
 TYPE III BARRICADES LT. = 48 LIN. FT.  
 TYPE III BARRICADES RT. = 48 LIN. FT.  
 TRAFFIC DRUMS = 6 EACH  
 VERTICAL PANELS = 24 EACH  
 18" TEMPORARY PIPE = 70 LIN. FT.

PI = 97+98.72  
 Δ = 14°26'46" RT.  
 D = 03°45'00"  
 T = 193.64'  
 L = 385.23'  
 PC = 96+05.08  
 PT = 99+90.31  
 MATCH EXISTING

PI = 104+89.46  
 Δ = 05°21'42" RT.  
 D = 03°00'00"  
 T = 89.43'  
 L = 178.72'  
 PC = 104+00.03  
 PT = 105+78.76  
 e = 0.067' /'  
 Ls = 300'

ROAD CLOSED (1) R11-2 (48" X 30")  
 8' BARR. TYP. III RT.  
 8' BARR. TYP. III LT.

ROAD CLOSED (2) R11-2 (48" X 30")  
 8' BARR. TYP. III RT.  
 8' BARR. TYP. III LT.

PI = 118+59.17  
 Δ = 21°44'35" LT.  
 D = 03°00'00"  
 T = 366.80'  
 L = 724.77'  
 PC = 114+92.37  
 PT = 122+17.14  
 e = 0.067' /'  
 Ls = 300'

PI = 104+89.46  
 Δ = 05°21'42" RT.  
 D = 03°00'00"  
 T = 89.43'  
 L = 178.72'  
 PC = 104+00.03  
 PT = 105+78.76  
 e = 0.067' /'  
 Ls = 300'

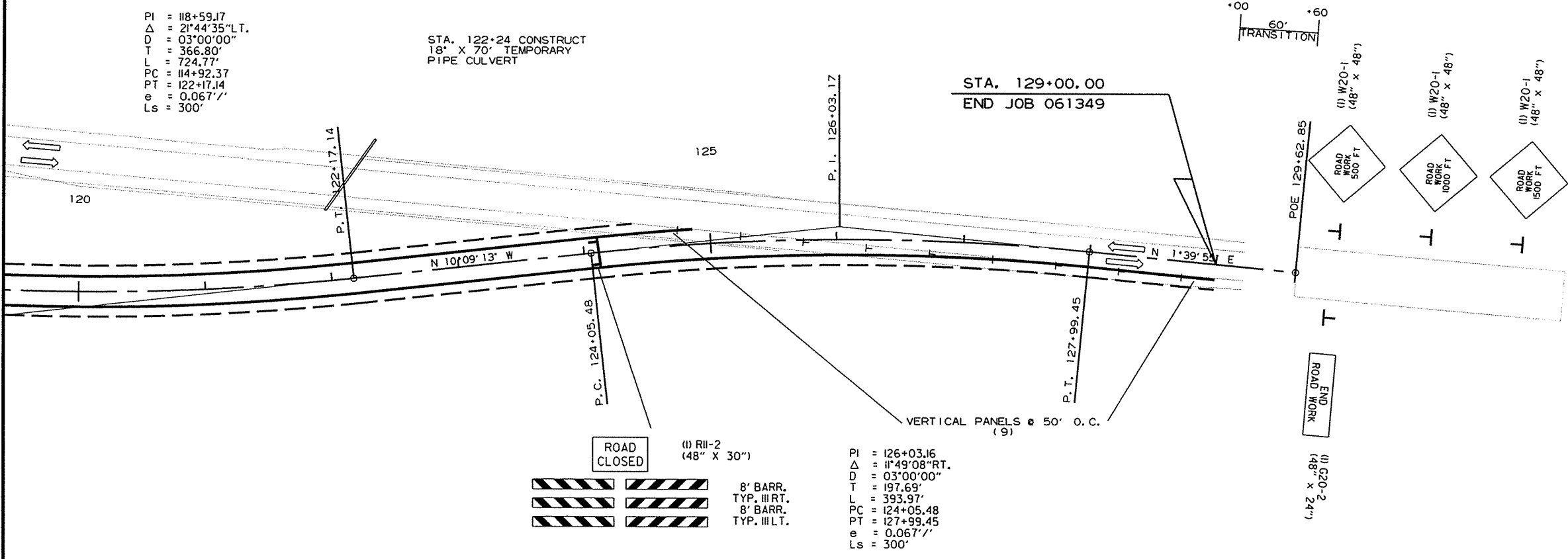
ROAD CLOSED (2) R11-2 (48" X 30")  
 8' BARR. TYP. III RT.  
 8' BARR. TYP. III LT.

MAINTENANCE OF TRAFFIC STAGE 1

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② MAINTENANCE OF TRAFFIC

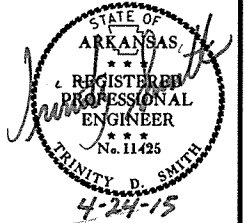


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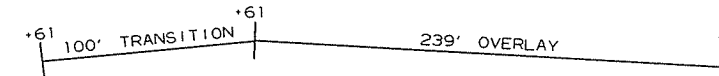
| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
|              |             |              |             | 6                  | ARK.  | 061349             | 17        | 94           |

② MAINTENANCE OF TRAFFIC

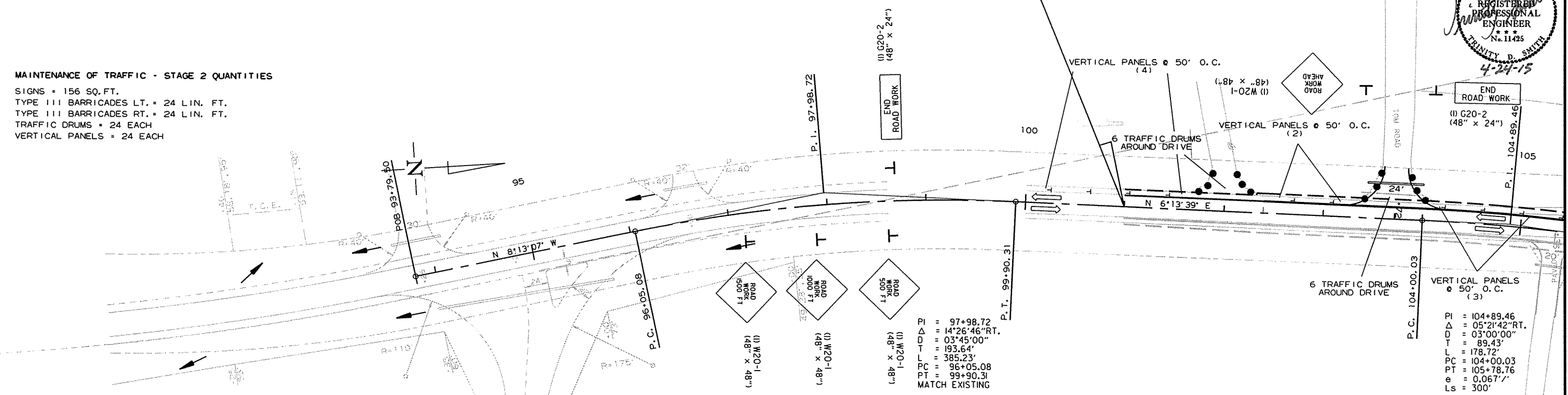


**MAINTENANCE OF TRAFFIC - STAGE 2 QUANTITIES**

- SIGNS = 156 SQ. FT.
- TYPE III BARRICADES LT. = 24 LIN. FT.
- TYPE III BARRICADES RT. = 24 LIN. FT.
- TRAFFIC DRUMS = 24 EACH
- VERTICAL PANELS = 24 EACH



STA. 101+00.00  
BEGIN JOB 061349



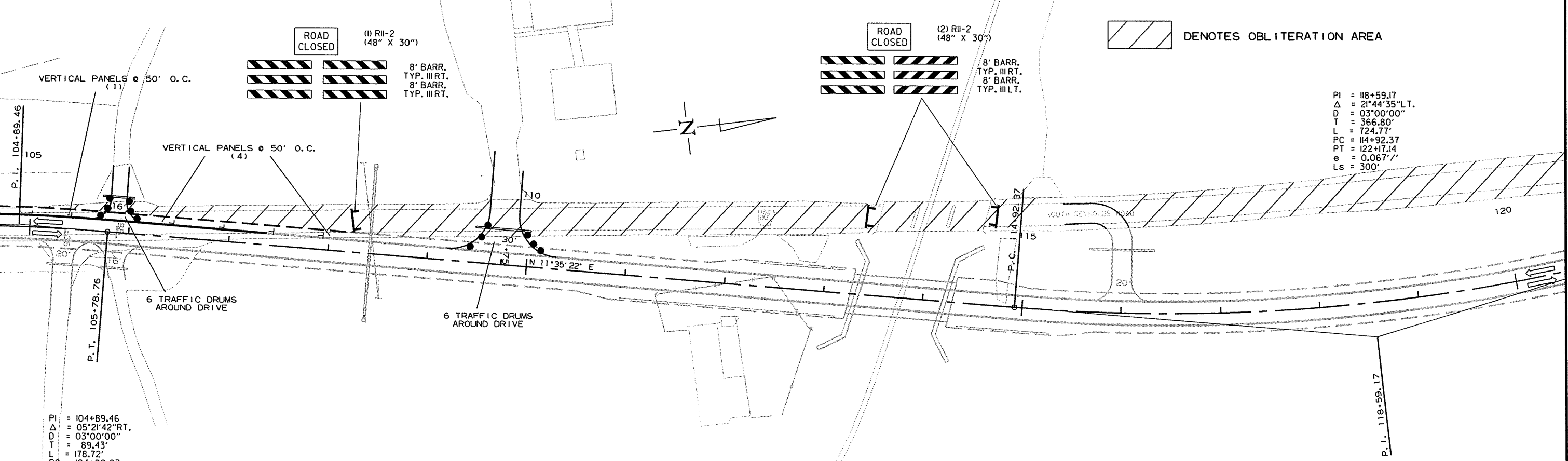
PI = 97+98.72  
Δ = 14°26'46" RT.  
D = 03°45'00"  
T = 193.64'  
L = 385.23'  
PC = 96+05.08  
PT = 99+90.31  
MATCH EXISTING

PI = 104+89.46  
Δ = 05°21'42" RT.  
D = 03°00'00"  
T = 89.43'  
L = 178.72'  
PC = 104+00.03  
PT = 105+78.76  
e = 0.067' /'  
Ls = 300'

ROAD CLOSED  
(1) R11-2  
(48" X 30")

ROAD CLOSED  
(2) R11-2  
(48" X 30")

▨ DENOTES OBLITERATION AREA



PI = 118+59.17  
Δ = 21°44'35" LT.  
D = 03°00'00"  
T = 366.80'  
L = 724.77'  
PC = 114+92.37  
PT = 122+17.14  
e = 0.067' /'  
Ls = 300'

PI = 104+89.46  
Δ = 05°21'42" RT.  
D = 03°00'00"  
T = 89.43'  
L = 178.72'  
PC = 104+00.03  
PT = 105+78.76  
e = 0.067' /'  
Ls = 300'

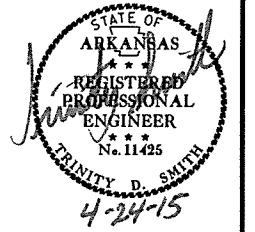
MAINTENANCE OF TRAFFIC  
STAGE 2

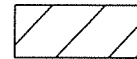
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| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE  | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|--------------------|--------|--------------------|-----------|--------------|
|              |             |              |             | 6                  | ARK.   |                    |           |              |
|              |             |              |             | JOB NO.            | 061349 |                    | 18        | 94           |

② MAINTENANCE OF TRAFFIC



 DENOTES OBLITERATION AREA

PI = 118+59.17  
 $\Delta$  = 21°44'35" L.T.  
D = 03°00'00"  
T = 366.80'  
L = 724.77'  
PC = 114+92.37  
PT = 122+17.14  
e = 0.067' /'  
Ls = 300'

**ROAD CLOSED** (1) R11-2 (48" X 30")  
 8' BARR. TYP. III L.T.  
 8' BARR. TYP. III L.T.

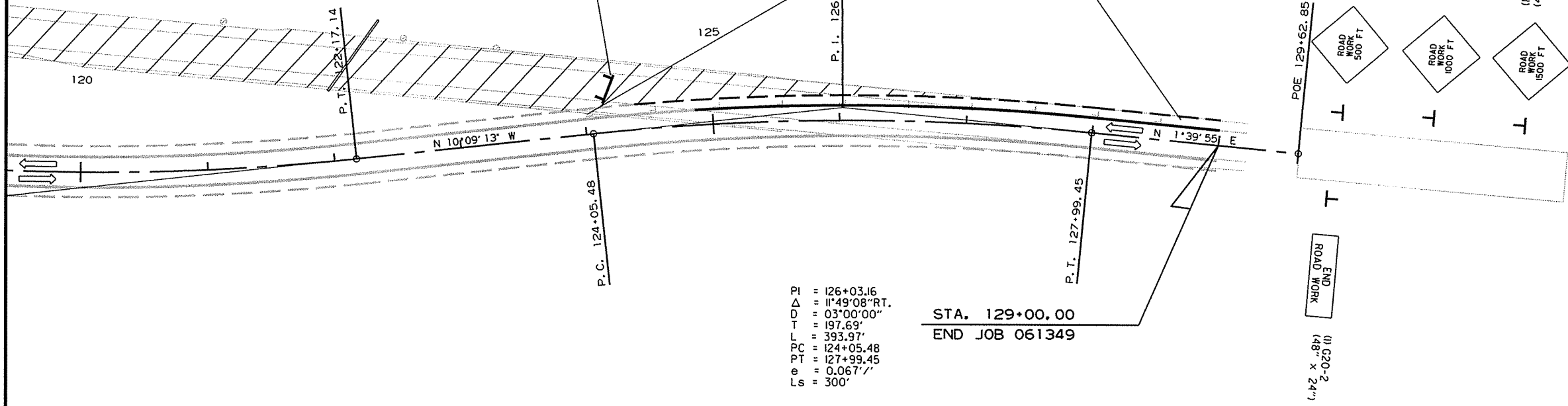
VERTICAL PANELS @ 50' O.C. (10)

00 60' TRANSITION 60

(1) W20-1 (48" X 48")

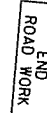
(1) W20-1 (48" X 48")

(1) W20-1 (48" X 48")



PI = 126+03.16  
 $\Delta$  = 11°49'08" RT.  
D = 03°00'00"  
T = 197.69'  
L = 393.97'  
PC = 124+05.48  
PT = 127+99.45  
e = 0.067' /'  
Ls = 300'

STA. 129+00.00  
END JOB 061349

POE 129+62.85  
  
(1) G20-2 (48" X 24")

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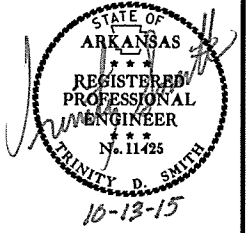
FINAL STRIPING:  
 THERMOPLASTIC PAVEMENT MARKING 4" (YELLOW)  
 DOUBLE YELLOW  
 STATIONS 97+61.45-113+26.39 = 3130 LIN. FT.  
 STATIONS 114+28.62-129+60.00 = 3063 LIN. FT.  
 RAISED PAVEMENT MARKERS TYPE II (YELLOW/YELLOW) (40' D.C.)  
 STATIONS 97+61.45-129+62.00 = 80 EACH  
 HIGH PERFORMANCE CONTRAST PAVEMENT MARKING 4" (YELLOW)  
 DBL. YELLOW  
 STATIONS 113+26.39-114+28.62 = 205 LIN. FT.

THERMOPLASTIC PAVEMENT MARKING 4" (WHITE)  
 WHITE EDGE  
 STATIONS 97+61.45-129+62.00 RT. = 3201 LIN. FT.  
 STATIONS 97+61.45-129+62.00 LT. = 3201 LIN. FT.

REMOVAL OF PERMANENT PAVEMENT MARKINGS  
 DBL. YELLOW  
 STATIONS 104+00.00-106+50.00 = 500 LIN. FT.  
 STATIONS 125+00.00-128+00.00 = 600 LIN. FT.  
 WHITE EDGE  
 STATIONS 104+00.00-105+50.00 LT. = 150 LIN. FT.  
 STATIONS 104+00.00-108+40.00 RT. = 440 LIN. FT.  
 STATIONS 124+30.00-128+00.00 RT. = 370 LIN. FT.  
 STATIONS 125+80.00-128+00.00 LT. = 220 LIN. FT.

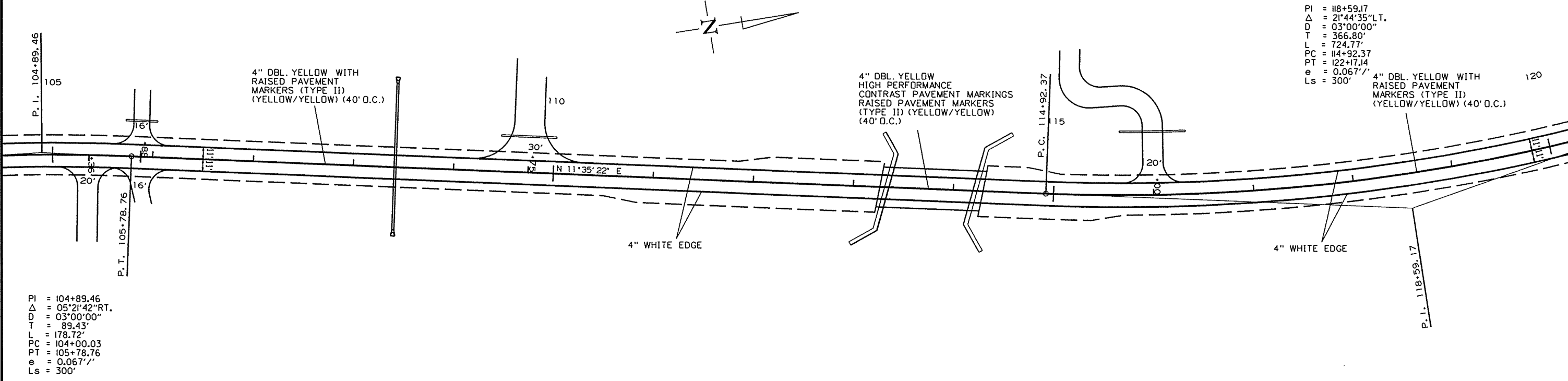
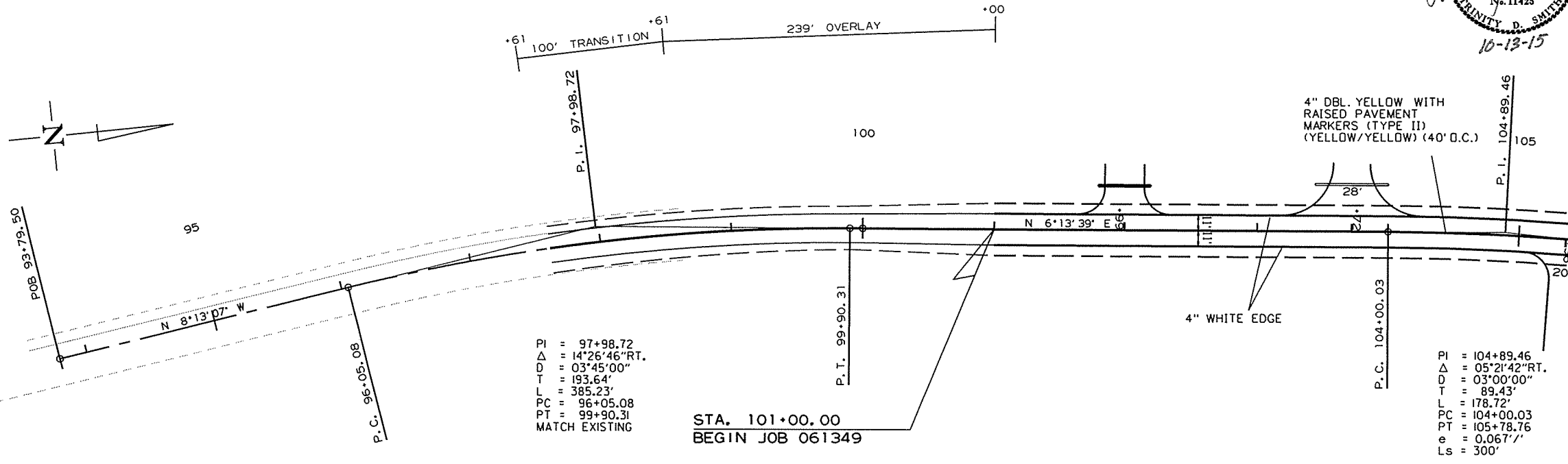
| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE  | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|--------------------|--------|--------------------|-----------|--------------|
|              |             |              |             | 6                  | ARK.   |                    |           |              |
|              |             |              |             | JOB NO.            | 061349 |                    | 19        | 94           |

PERMANENT PAVEMENT MARKING DETAILS



FINAL PAVEMENT TO BE STRIPED AS 2-11' LANES.

THE 4" YELLOW STRIPING QUANTITY HAS BEEN ESTIMATED BASED ON A DOUBLE YELLOW CENTERLINE STRIPE FOR THE ENTIRE PROJECT. THE PROJECT MUST BE MARKED FOR PASSING/NO PASSING ZONES PRIOR TO THE PLACEMENT OF ANY FINAL STRIPING. CONTACT THE MAINTENANCE DIVISION AFTER THE FINAL LIFT OF SURFACE COURSE HAS BEEN PLACED TO SCHEDULE THE ZONING OF THE PROJECT.



PERMANENT PAVEMENT MARKING DETAILS

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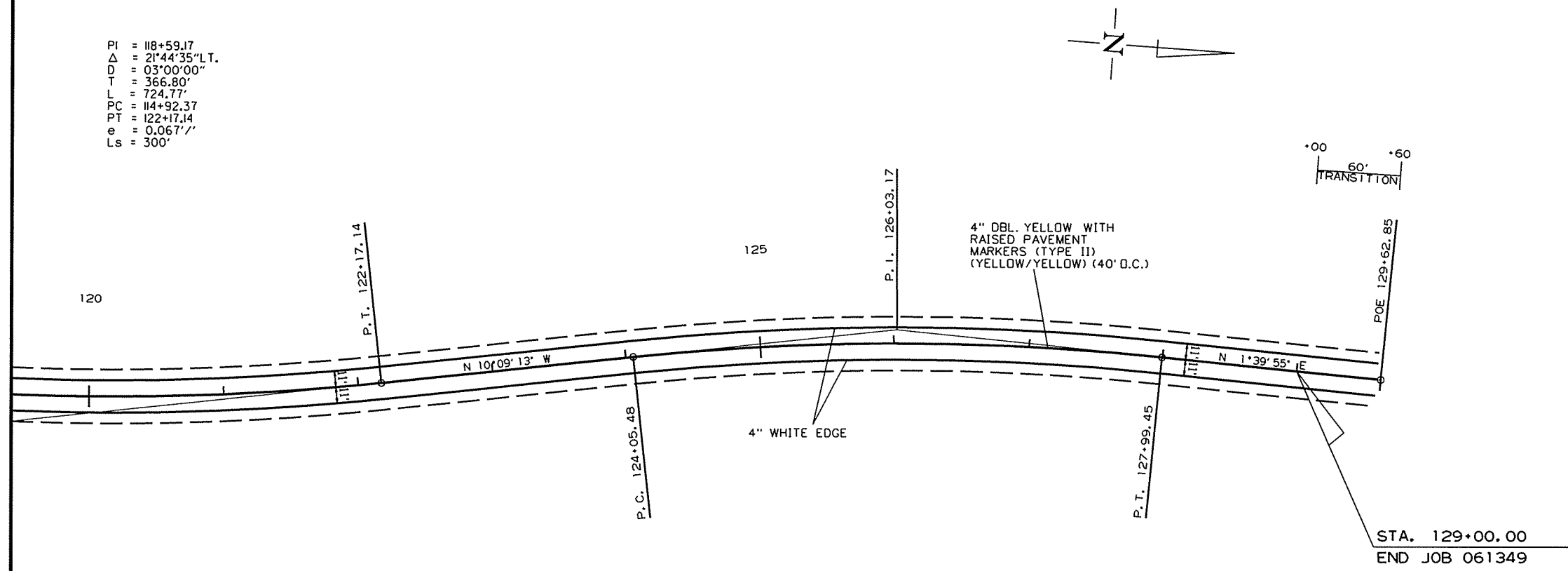
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|--------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
|              |             |              |             | 6                  | ARK.  |                    |           |              |
|              |             |              |             | JOB NO. 061349     |       |                    | 20        | 94           |

② PERMANENT PAVEMENT MARKING DETAILS



FINAL PAVEMENT TO BE STRIPED AS 2-11' LANES.

PI = 118+59.17  
 $\Delta$  = 21°44'35" L.T.  
D = 03°00'00"  
T = 366.80'  
L = 724.77'  
PC = 114+92.37  
PT = 122+17.14  
e = 0.067'/'  
Ls = 300'



PI = 126+03.16  
 $\Delta$  = 11°49'08" RT.  
D = 03°00'00"  
T = 197.69'  
L = 393.97'  
PC = 124+05.48  
PT = 127+99.45  
e = 0.067'/'  
Ls = 300'

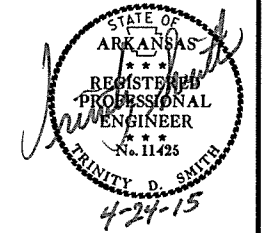
STA. 129+00.00  
END JOB 061349

THE 4" YELLOW STRIPING QUANTITY HAS BEEN ESTIMATED BASED ON A DOUBLE YELLOW CENTERLINE STRIPE FOR THE ENTIRE PROJECT. THE PROJECT MUST BE MARKED FOR PASSING/NO PASSING ZONES PRIOR TO THE PLACEMENT OF ANY FINAL STRIPING. CONTACT THE MAINTENANCE DIVISION AFTER THE FINAL LIFT OF SURFACE COURSE HAS BEEN PLACED TO SCHEDULE THE ZONING OF THE PROJECT.

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R061349.DGN

| DATE REVISED   | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|----------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
|                |             |              |             | 6                  | ARK.  |                    |           |              |
| JOB NO. 061349 |             |              |             |                    |       |                    | 21        | 94           |

2 QUANTITIES



ADVANCE WARNING SIGNS AND DEVICES

| SIGN NUMBER                 | DESCRIPTION        | SIGN SIZE | STAGE 1 | STAGE 2 | END OF JOB | MAXIMUM NUMBER REQUIRED | TOTAL SIGNS REQUIRED |         | VERTICAL PANELS | TRAFFIC DRUMS | BARRICADES (TYPE III) |          |      |
|-----------------------------|--------------------|-----------|---------|---------|------------|-------------------------|----------------------|---------|-----------------|---------------|-----------------------|----------|------|
|                             |                    |           |         |         |            |                         | NO.                  | SQ. FT. |                 |               | EACH                  | RIGHT    | LEFT |
|                             |                    |           |         |         |            |                         |                      |         |                 |               |                       | LIN. FT. |      |
| W20-1                       | ROAD WORK 1500 FT. | 48"x48"   | 2       | 2       |            | 2                       | 2                    | 32.0    |                 |               |                       |          |      |
| W20-1                       | ROAD WORK 1000 FT. | 48"x48"   | 2       | 2       |            | 2                       | 2                    | 32.0    |                 |               |                       |          |      |
| W20-1                       | ROAD WORK 500 FT.  | 48"x48"   | 2       | 2       |            | 2                       | 2                    | 32.0    |                 |               |                       |          |      |
| W20-1                       | ROAD WORK AHEAD    | 48"x48"   | 1       | 1       |            | 1                       | 1                    | 16.0    |                 |               |                       |          |      |
| G20-2                       | END ROAD WORK      | 48"x24"   | 3       | 3       |            | 3                       | 3                    | 24.0    |                 |               |                       |          |      |
| R11-2                       | ROAD CLOSED        | 48"x30"   | 5       | 2       |            | 5                       | 5                    | 50.0    |                 |               |                       |          |      |
| R4-1                        | DO NOT PASS        | 24"x30"   | 2       | 2       |            | 2                       | 2                    | 10.0    |                 |               |                       |          |      |
| RSP-1                       | SHOULDER CLOSED    | 48"x30"   | 2       | 2       |            | 2                       | 2                    | 20.0    |                 |               |                       |          |      |
| W8-1                        | BUMP               | 30"x30"   |         | 2       |            | 2                       | 2                    | 12.5    |                 |               |                       |          |      |
| VERTICAL PANELS             |                    |           | 24      | 24      |            | 24                      |                      |         | 24              |               |                       |          |      |
| TRAFFIC DRUMS               |                    |           | 6       | 24      |            | 24                      |                      |         | 24              |               |                       |          |      |
| TYPE III BARRICADE-RT. (8') |                    |           | 5       | 2       |            | 5                       |                      |         |                 | 40            |                       |          |      |
| TYPE III BARRICADE-LT. (8') |                    |           | 5       | 2       |            | 5                       |                      |         |                 |               | 40                    |          |      |
| TOTALS:                     |                    |           |         |         |            |                         |                      | 228.5   | 24              | 24            | 40                    | 40       |      |

NOTE: THIS IS A HIGH TRAFFIC VOLUME ROAD AS DEFINED IN SECTION 604.03, STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION, 2014 EDITION.

COLD MILLING ASPHALT PAVEMENT

| STATION   | STATION   | LOCATION   | AVG. WIDTH | COLD MILLING ASPHALT PAVEMENT |
|-----------|-----------|------------|------------|-------------------------------|
|           |           |            | FEET       | SQ. YD.                       |
| 97+61.45  | 98+61.45  | MAIN LANES | 22.00      | 244.44                        |
| 129+00.00 | 129+60.00 | MAIN LANES | 22.00      | 146.67                        |
| TOTAL:    |           |            |            | 391.11                        |

NOTE: AVERAGE MILLING DEPTH 1".

CLEARING AND GRUBBING

| STATION | STATION | LOCATION | CLEARING | GRUBBING |
|---------|---------|----------|----------|----------|
|         |         |          | STATION  |          |
| 101+00  | 129+00  | HWY. 183 | 28       | 28       |
| TOTALS: |         |          | 28       | 28       |

CONSTRUCTION PAVEMENT MARKINGS AND PERMANENT PAVEMENT MARKINGS

| DESCRIPTION  | STAGE 1 | STAGE 2 | REMOVAL OF PERMANENT PAVEMENT MARKINGS | RAISED PAVEMENT MARKERS | THERMOPLASTIC PAVEMENT MARKING |          | HIGH PERFORMANCE CONTRAST PAVEMENT MARKING |
|--|---------|---------|--|-------------------------|--------------------------------|----------|--|
|  |         |         |  | TYPE II (YEL/YEL)       | 4"                             |          | 4"   |
|  |         |         |  |                         | WHITE                          | YELLOW   | YELLOW                                     |
| LIN. FT. - EACH  |         |         | LIN. FT.                               | LIN. FT.                |                                | LIN. FT. |  |
| REMOVAL OF PERMANENT PAVEMENT MARKINGS                 |         | 2280    | 2280                                   |                         |                                |          |  |
| RAISED PAVEMENT MARKERS TYPE II (YEL/YEL)              |         | 80      |  | 80                      |                                |          |  |
| THERMOPLASTIC PAVEMENT MARKING WHITE (4")              |         | 6402    |  |                         | 6402                           |          |  |
| THERMOPLASTIC PAVEMENT MARKING YELLOW (4")             |         | 6193    |  |                         |                                | 6193     |  |
| HIGH PERFORMANCE CONTRAST PAVEMENT MARKING YELLOW (4") |         | 205     |  |                         |                                |          | 205  |
| TOTALS:  |         |         | 2280                                   | 80                      | 6402                           | 6193     | 205  |

NOTE: THIS IS A HIGH TRAFFIC VOLUME ROAD AS DEFINED IN SECTION 604.03, STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION, 2014 EDITION.

THE 4" YELLOW STRIPING QUANTITY HAS BEEN ESTIMATED BASED ON A DOUBLE YELLOW CENTERLINE STRIPE FOR THE ENTIRE PROJECT. THE PROJECT MUST BE MARKED FOR PASSING/NO PASSING PRIOR TO THE PLACEMENT OF ANY FINAL STRIPING. CONTACT THE MAINTENANCE DIVISION AFTER THE FINAL LIFT OF SURFACE HAS BEEN PLACED TO SCHEDULE THE ZONING OF THE PROJECT.

REMOVAL AND DISPOSAL OF FENCE

| STATION | STATION | LOCATION    | FENCE    |
|---------|---------|-------------|----------|
|         |         |             | LIN. FT. |
| 111+31  | 112+88  | LT. HWY 183 | 291      |
| TOTAL:  |         |             | 291      |

REMOVAL AND DISPOSAL OF CULVERTS

| STATION | DESCRIPTION  | PIPE CULVERTS | BOX CULVERTS |
|---------|--------------|---------------|--------------|
|         |              | EACH          | EACH         |
| 103+67  | LT. HWY. 183 | 1             |              |
| 108+42  | HWY. 183     |               | 1            |
| TOTALS: |              | 1             | 1            |

NOTE: QUANTITIES SHOWN ABOVE SHALL INCLUDE REMOVAL & DISPOSAL OF ALL HEADWALLS AND FLARED END SECTIONS IF APPLICABLE.

BENCH MARKS

| STATION   | LOCATION   | BENCH MARKS |
|-----------|------------|-------------|
|           |            | EACH        |
| 113+21.59 | RT. BRIDGE | 1           |
| TOTAL:    |            | 1           |

NOTE: SHOWN FOR INFORMATION ONLY. BENCH MARKS SHALL BE FURNISHED AND PLACED BY STATE FORCES.

REMOVAL AND DISPOSAL ITEMS

| STATION | STATION | LOCATION     | CONCRETE PAVEMENT | BUILDINGS | SIGNS |
|---------|---------|--------------|-------------------|-----------|-------|
|         |         |              | SQ. YD.           | EACH      | EACH  |
| 111+66  | 112+36  | RT. HWY. 183 |                   | 1         |       |
| 111+96  | 112+27  | RT. HWY. 183 | 131               |           |       |
| 114+76  |         | LT. HWY. 183 |                   |           | 1     |
| TOTALS: |         |              | 131               | 1         | 1     |

SOIL LOG

| STATION | LOCATION | DEPTH  | LIQUID LIMIT | PLASTICITY INDEX | AASHTO CLASSIFICATION | COLOR |
|---------|----------|--------|--------------|------------------|-----------------------|-------|
|         |          | FEET   |              |                  |                       |       |
| 102+00  | 28'RT    | 0-5    | 32           | 10               | A-4(5)                | BR/GR |
| 102+00  | 14'RT    | 0-5    | 28           | 9                | A-4(3)                | BROWN |
| 102+00  | 5'RT     | 0-5    | 28           | 7                | A-4(2)                | BROWN |
| 109+60  | CL       | 0-5    | 24           | 3                | A-4(0)                | BROWN |
| 109+60  | CL       | 0-5    | ND           | NP               | A-4(0)                | BROWN |
| 118+00  | 30'LT    | 0-5    | 40           | 15               | A-6(4)                | BROWN |
| 125+00  | 28'LT    | 0-5    | 31           | 16               | A-6(4)                | BR/GR |
| 125+00  | 16'LT    | 0-5    | 30           | 17               | A-6(5)                | BR/GR |
| 125+00  | 5'LT     | 0-3.5Z | 28           | 13               | A-6(5)                | BR/GR |

SOIL CHARACTERISTICS TABULATED ABOVE ARE REPRESENTATIVE AT THE LOCATION OF THE SAMPLE, AND FROM SURFACE INDICATIONS ARE TYPICAL FOR THE LIMITS SHOWN. THESE DATA ARE SHOWN FOR INFORMATION ONLY. THE STATE WILL NOT BE RESPONSIBLE FOR VARIATIONS IN THE SOIL CHARACTERISTICS AND/OR EXTENT OF SAME DIFFERING FROM THE ABOVE TABULATIONS.  
 Z- AUGER REFUSAL  
 NP - NON-PLASTIC  
 ND - NOT DETERMINABLE

ASPHALT CONCRETE PATCHING FOR MAINTENANCE OF TRAFFIC

| LOCATION  | TON | TACK COAT GALLON |
|---|-----|------------------|
| ENTIRE PROJECT - TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER | 14  | 28               |
| TOTALS:   | 14  | 28               |

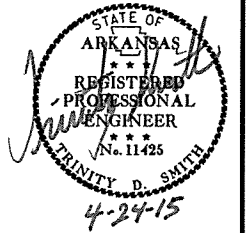
NOTE: QUANTITIES ESTIMATED. SEE SECTION 104.03 OF THE STD. SPECS. BASIS OF ESTIMATE: ASPHALT CONCRETE PATCHING FOR MAINTENANCE OF TRAFFIC... 25 TON/MILE TACK COAT FOR MAINTENANCE OF TRAFFIC..... 50 GAL./MILE

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| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO.    | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|--------------------|-------|--------------------|--------------|--------------|
|              |             |              |             | 6                  | ARK.  |                    |              |              |
|              |             |              |             |                    |       |                    | JOB NO.      | 061349       |
|              |             |              |             |                    |       |                    | SHEET NO.    | 22           |
|              |             |              |             |                    |       |                    | TOTAL SHEETS | 94           |

2 QUANTITIES



EROSION CONTROL

| STATION        | STATION | LOCATION                              | PERMANENT EROSION CONTROL |       |             |        |                            | TEMPORARY EROSION CONTROL |             |        |                   |                 | OBLITERATION OF SEDIMENT BASIN | *SEDIMENT REMOVAL & DISPOSAL |                |
|----------------|---------|---------------------------------------|---------------------------|-------|-------------|--------|----------------------------|---------------------------|-------------|--------|-------------------|-----------------|--------------------------------|------------------------------|----------------|
|                |         |                                       | SEEDING                   | LIME  | MULCH COVER | WATER  | SECOND SEEDING APPLICATION | TEMPORARY SEEDING         | MULCH COVER | WATER  | ROCK DITCH CHECKS | SILT FENCE      |                                |                              | SEDIMENT BASIN |
|                |         |                                       | ACRE                      | TON   | ACRE        | M.GAL. | ACRE                       | ACRE                      | ACRE        | M.GAL. | (E-6) CU.YD.      | (E-11) LIN. FT. |                                |                              | (E-14) CU.YD.  |
| ENTIRE PROJECT |         | CLEARING AND GRUBBING                 |                           |       |             |        |                            |                           |             |        |                   |                 |                                |                              |                |
| ENTIRE PROJECT |         | STAGE 1                               | 2.00                      | 4.00  | 2.00        | 204.0  | 2.00                       | 2.00                      | 40.8        | 57     | 261               | 733             | 733                            | 760                          |                |
| ENTIRE PROJECT |         | STAGE 2                               | 3.00                      | 6.00  | 3.00        | 306.0  | 3.00                       | 3.00                      | 61.2        | 81     |                   | 189             | 189                            | 197                          |                |
| ENTIRE PROJECT |         | IF AND WHERE DIRECTED BY THE ENGINEER |                           |       |             |        |                            | 1.00                      | 1.00        | 20.4   | 12                | 50              | 100                            | 102                          |                |
| <b>TOTALS:</b> |         |                                       | 5.00                      | 10.00 | 5.00        | 510.0  | 5.00                       | 6.00                      | 122.4       | 174    | 311               | 1022            | 1022                           | 1088                         |                |

BASIS OF ESTIMATE:

LIME ..... 2 TONS / ACRE OF SEEDING  
 WATER..... 102.0 M.G. / ACRE OF SEEDING  
 WATER..... 20.4 M.G. / ACRE OF TEMPORARY SEEDING  
 ROCK DITCH CHECKS..... 3 CU.YD./LOCATION

NOTE: THE TEMPORARY EROSION CONTROL DEVICES SHOWN ABOVE AND ON THE PLANS SHALL BE INSTALLED IN SUCH A SEQUENCE AS TO DETER EROSION AND SEDIMENTATION ON U.S. WATERWAYS AS EXPLAINED BY THE NATIONAL POLLUTANT DISCHARGE ELIMINATION SYSTEM PERMIT.

\*QUANTITIES ESTIMATED.  
 SEE SECTION 104.03 OF THE STD. SPECS.

SELECTED PIPE BEDDING

| LOCATION  | SELECTED PIPE BEDDING |
|---|-----------------------|
|   | CU.YD.                |
| ENTIRE PROJECT TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER | 100                   |
| <b>TOTAL:</b>   | 100                   |

NOTE: QUANTITY ESTIMATED.  
 SEE SECTION 104.03 OF THE STD. SPECS.

CONCRETE DITCH PAVING

| STATION        | STATION   | LOCATION  | LENGTH   | "W"  | CONC. DITCH PAVING | SOLID SODDING | WATER   |
|----------------|-----------|---|----------|------|--------------------|---------------|---------|
|                |           |   |          |      | (TYPE B)           |               |         |
|                |           |   | LIN. FT. | FEET | SQ. YD.            | SQ. YD.       | M. GAL. |
| 112+98.46      | 113+22.99 | WALL A  | 30.00    | 4    | 13.33              | 13.33         | 0.17    |
| 113+22.99      | 113+41.35 | WALL B  | 80.00    | 4    | 35.56              | 35.56         | 0.45    |
| 113+41.35      | 113+28.93 | WALL C  | 25.00    | 4    | 11.11              | 11.11         | 0.14    |
| 114+57.37      | 114+32.01 | WALL D  | 31.00    | 4    | 13.78              | 13.78         | 0.17    |
| 114+32.01      | 114+13.65 | WALL E  | 80.00    | 4    | 35.56              | 35.56         | 0.45    |
| 114+13.65      | 114+29.72 | WALL F  | 32.00    | 4    | 14.22              | 14.22         | 0.18    |
| ENTIRE PROJECT |           | TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER. |          |      | 50.00              | 100.00        | 1.26    |
| <b>TOTALS:</b> |           |   |          |      | 173.56             | 223.56        | 2.82    |

BASIS OF ESTIMATE:

WATER..... 12.6 GAL. / SQ. YD. OF SOLID SODDING.

\* QUANTITY ESTIMATED.  
 SEE SECTION 104.03 OF THE STD. SPECS.

FENCING

| STATION       | STATION | LOCATION     | * 5' CHAIN LINK FENCE |
|---------------|---------|--------------|-----------------------|
|               |         |              | LIN. FT.              |
| 111+31        | 112+79  | RT. HWY. 183 | 153                   |
| <b>TOTAL:</b> |         |              | 153                   |

\* DENOTES ALTERNATE BID ITEM.

PAVEMENT REPAIR OVER CULVERTS (CONCRETE)

| STATION       | LOCATION                | WIDTH | LENGTH | CU.YD. |
|---------------|-------------------------|-------|--------|--------|
|               |                         | FEET  |        |        |
| 122+24        | HWY. 183 EXISTING LANES | 7.92  | 45     | 13.2   |
| <b>TOTAL:</b> |                         |       |        | 13.2   |

AVG. DEPTH = 12"

GUARDRAIL

| STATION        | STATION   | LOCATION | GUARDRAIL | THRIE BEAM | GUARDRAIL | BRIDGE END |
|----------------|-----------|----------|-----------|------------|-----------|------------|
|                |           |          | (TYPE A)  | GUARDRAIL  | TERMINAL  |            |
|                |           |          | LIN. FT.  | EACH       | (TYPE 2)  | TERMINAL   |
| 110+93.44      | 113+12.19 | RT. SIDE | 150       | 1          | 1         |            |
| 111+78.04      | 113+21.79 | LT. SIDE | 75        | 1          | 1         |            |
| 114+34.21      | 115+77.96 | RT. SIDE | 75        | 1          | 1         |            |
| 114+43.81      | 114+63.81 | LT. SIDE |           |            |           | 1          |
| <b>TOTALS:</b> |           |          | 300       | 3          | 3         | 1          |

EROSION CONTROL MATTING

| STATION       | STATION   | LOCATION    | LENGTH   | CLASS 3 |
|---------------|-----------|-------------|----------|---------|
|               |           |             | LIN. FT. | SQ. YD. |
| 119+33.00     | 126+00.00 | LT. HWY 183 | 667.0    | 592.9   |
| <b>TOTAL:</b> |           |             |          | 592.9   |

NOTE: AVERAGE WIDTH = 8'-0"

STRUCTURES

| STATION        | DESCRIPTION                      | REINFORCED CONCRETE PIPE CULVERT | FLARED END SECTIONS FOR R.C. PIPE CULVERTS | TEMPORARY CULVERTS | SOLID SODDING | WATER  | STD. DWG. NOS.      |
|----------------|----------------------------------|----------------------------------|--|--------------------|---------------|--------|---------------------|
|                |                                  | (CLASS III)                      |  |                    |               |        |                     |
|                |                                  | 24"                              | 24"  | 18"                |               |        |                     |
|                |                                  | LIN. FT.                         | EACH                                       | LIN. FT.           | SQ.YD.        | M.GAL. |                     |
| 108+42         | CONSTRUCT 148" R.C. PIPE CULVERT | 149                              | 2  | 70                 | 16            | 0.20   | PCC-1, FES-1, FES-2 |
| 122+24         | TEMPORARY CULVERT                |                                  |  | 70                 | 10            | 0.13   | PCC-1, PCM-1        |
| <b>TOTALS:</b> |                                  | 149                              | 2  | 70                 | 26            | 0.33   |                     |

BASIS OF ESTIMATE:

WATER..... 12.6 GAL. / SQ. YD. OF SOLID SODDING.

NOTE: FOR R.C. PIPE CULVERT INSTALLATIONS USE TYPE 3 BEDDING UNLESS OTHERWISE SPECIFIED.

NOTE: FOR C.M. PIPE CULVERT INSTALLATIONS USE TYPE 2 BEDDING UNLESS OTHERWISE SPECIFIED.

RETAINING WALLS

| STATION       | STATION | LOCATION               | RETAINING WALL |
|---------------|---------|------------------------|----------------|
|               |         |                        | SQ. FT.        |
| 112+98        | 113+23  | SOUTH RETAINING WALL A | 370            |
| 113+23        | 113+41  | SOUTH RETAINING WALL B | 2000           |
| 113+41        | 113+29  | SOUTH RETAINING WALL C | 356            |
| 114+57        | 114+32  | NORTH RETAINING WALL D | 455            |
| 114+32        | 114+14  | NORTH RETAINING WALL E | 1968           |
| 114+14        | 114+30  | NORTH RETAINING WALL F | 456            |
| <b>TOTAL:</b> |         |                        | 5605           |



| DATE REVISED   | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|----------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
|                |             |              |             | 6                  | ARK.  |                    |           |              |
| JOB NO. 061349 |             |              |             |                    |       |                    | 23        | 94           |

QUANTITIES

RUMBLE STRIPS IN ASPHALT SHOULDERS

| STATION | STATION   | LOCATION     | * RUMBLE STRIPS IN ASPHALT SHOULDERS<br>LIN. FT. |
|---------|-----------|--------------|--|
| 97+61   | 113+24.00 | RT. HWY. 167 | 1427   |
| 97+61   | 113+28.00 | LT. HWY. 167 | 1303   |
| 114+27  | 129+60.00 | RT. HWY. 167 | 1533   |
| 114+31  | 129+60.00 | LT. HWY. 167 | 1459   |
| TOTAL:  |           |              | 5722   |

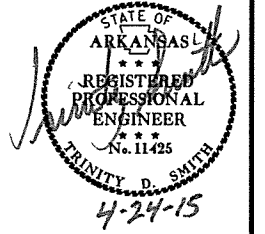
\* QUANTITY ESTIMATED.  
SEE SECTION 104.03 OF THE STD. SPECS.  
TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER.

EARTHWORK

| STATION        | STATION | LOCATION / DESCRIPTION                           | UNCLASSIFIED EXCAVATION | COMPACTED EMBANKMENT | SELECT GRANULAR BACKFILL | * SOIL STABILIZATION |
|----------------|---------|--|-------------------------|----------------------|--------------------------|----------------------|
|                |         |  | CU. YD.                 | CU. YD.              | CU. YD.                  | TON                  |
| ENTIRE PROJECT |         | STAGE 1-MAIN LANES                               | 4523                    | 29987                |                          |                      |
| ENTIRE PROJECT |         | STAGE 2-MAIN LANES                               | 4460                    | 2455                 |                          |                      |
| ENTIRE PROJECT |         | APPROACHES                                       |                         | 770                  |                          |                      |
| ENTIRE PROJECT |         | RETAINING WALLS                                  | 2370                    |                      | 3811                     |                      |
| ENTIRE PROJECT |         | BRIDGE   | 600                     |                      |                          |                      |
| ENTIRE PROJECT |         | TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER |                         |                      |                          | 100                  |
| TOTALS:        |         |  | 11953                   | 33212                | 3811                     | 100                  |

\* QUANTITY ESTIMATED.  
SEE SECTION 104.03 OF THE STD. SPECS.

NOTE: EARTHWORK QUANTITIES SHOWN ABOVE SHALL BE PAID AS PLAN QUANTITY.



DRIVEWAYS & TURNOUTS

| STATION                         | SIDE | LOCATION | WIDTH<br>FEET | ACHM SURFACE COURSE (1/2") 220 LBS. PER SQ. YD. (PG 64-22) |        | AGGREGATE BASE COURSE (CLASS 7)<br>TON | SIDE DRAINS<br>18"<br>LIN. FT. | STANDARD DRAWINGS          |
|---------------------------------|------|----------|---------------|--|--------|--|--------------------------------|----------------------------|
|                                 |      |          |               | SQ. YD.  | TON    |  |                                |                            |
| 101+99                          | LT.  | HWY. 183 | 30            | 105.80   | 11.64  | 43.20                                  | 40                             | PCC-1, PCM-1, PCP-1, PCP-2 |
| 103+72                          | LT.  | TOM RD.  | 28            | 135.50   | 14.91  | 55.33                                  | 60                             | PCC-1, PCM-1, PCP-1, PCP-2 |
| 105+36                          | RT.  | HWY. 183 | 20            | 150.90   | 16.60  | 61.62                                  |                                |                            |
| 105+88                          | RT.  | HWY. 183 | 16            | 51.60  | 5.68   | 21.07                                  |                                |                            |
| 105+88                          | LT.  | HWY. 183 | 16            | 73.90  | 8.13   | 30.18                                  | 32                             | PCC-1, PCM-1, PCP-1, PCP-2 |
| 109+75                          | LT.  | HWY. 183 | 30            | 288.40   | 31.72  | 117.76                                 | 40                             | PCC-1, PCM-1, PCP-1, PCP-2 |
| 116+00                          | LT.  | HWY. 183 | 20            | 160.80   | 17.69  | 65.66                                  | 66                             | PCC-1, PCM-1, PCP-1, PCP-2 |
| ENTIRE PROJECT TEMPORARY DRIVES |      |          |               |  |        | 150.00                                 |                                |                            |
| TOTALS:                         |      |          |               | 966.90   | 106.37 | 544.82                                 | 238                            |                            |

BASIS OF ESTIMATE:  
ACHM SURFACE COURSE (1/2").....94.8% MIN. AGGR.....5.2% ASPHALT BINDER  
MAXIMUM NUMBER OF GYRATIONS = 115 FOR PG 64-22

\* QUANTITY ESTIMATED  
SEE SECTION 104.03 OF THE STD. SPECS.  
TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER.

NOTE: FOR R.C. PIPE CULVERT INSTALLATIONS USE TYPE 3 BEDDING UNLESS OTHERWISE SPECIFIED.  
NOTE: FOR C.M. PIPE CULVERT INSTALLATIONS USE TYPE 2 BEDDING UNLESS OTHERWISE SPECIFIED.

APPROACH GUTTERS

| STATION   | STATION   | LOCATION | APPROACH GUTTERS (TYPE A)<br>CU. YD. | REINFORCING STEEL-RDWAY (GRADE 60)<br>POUND |
|-----------|-----------|----------|--------------------------------------|---|
| 113+11.59 | 113+21.59 | RT. SIDE | 7.55                                 | 665   |
| 113+21.19 | 113+31.19 | LT. SIDE | 7.55                                 | 665   |
| 114+24.81 | 114+34.81 | RT. SIDE | 7.55                                 | 665   |
| 114+34.41 | 114+44.41 | LT. SIDE | 7.55                                 | 665   |
| TOTALS:   |           |          | 30.20                                | 2660  |

NOTE: USE T=13.5" FOR 8' SHOULDER.

BASE & SURFACING

| STATION                              | STATION   | LOCATION                          | LENGTH<br>FEET | AGGREGATE BASE COURSE (CLASS 7) |         | TACK COAT      |         |                   |        | ACHM BASE COURSE (1 1/2") |         |                 |              | ACHM BINDER COURSE (1") |         |                 |              | ACHM SURFACE COURSE (1/2") |         |                 |              |                |         |                 |              |                    |         |
|--------------------------------------|-----------|-----------------------------------|----------------|---------------------------------|---------|----------------|---------|-------------------|--------|---------------------------|---------|-----------------|--------------|-------------------------|---------|-----------------|--------------|----------------------------|---------|-----------------|--------------|----------------|---------|-----------------|--------------|--------------------|---------|
|                                      |           |                                   |                | TON / STATION                   | TON     | AVG. WID. FEET | SQ. YD. | GALLONS / SQ. YD. | GALLON | AVG. WID. FEET            | SQ. YD. | POUND / SQ. YD. | PG 64-22 TON | AVG. WID. FEET          | SQ. YD. | POUND / SQ. YD. | PG 64-22 TON | AVG. WID. FEET             | SQ. YD. | POUND / SQ. YD. | PG 64-22 TON | AVG. WID. FEET | SQ. YD. | POUND / SQ. YD. | PG 64-22 TON | TOTAL PG 64-22 TON |         |
| <b>MAIN LANES</b>                    |           |                                   |                |                                 |         |                |         |                   |        |                           |         |                 |              |                         |         |                 |              |                            |         |                 |              |                |         |                 |              |                    |         |
| 97+61.45                             | 98+61.45  | TRANSITION                        | 100.00         |                                 |         | 34.00          | 377.78  | 0.10              | 37.78  |                           |         |                 |              |                         |         |                 |              |                            |         |                 |              |                |         |                 |              |                    |         |
| 98+61.45                             | 101+00.00 | OVERLAY                           | 238.55         |                                 |         | 34.00          | 901.19  | 0.10              | 90.12  |                           |         |                 |              |                         |         |                 |              |                            |         |                 |              |                |         |                 |              |                    |         |
| 101+00.00                            | 105+00.00 | NOTCH & WIDEN (NOTCH IN MID.)     | 400.00         | 167.50                          | 670.00  | 8.73           | 388.00  | 0.03              | 11.64  |                           |         |                 |              | 4.48                    | 199.11  | 385.00          | 38.33        | 4.25                       | 188.89  | 220.00          | 20.78        | 40.00          | 1777.78 | 220.00          | 195.56       | 216.34             |         |
| 105+00.00                            | 113+26.39 | FULL DEPTH                        | 826.39         | 252.25                          | 2084.57 | 48.73          | 4474.44 | 0.03              | 134.23 |                           |         |                 |              | 24.48                   | 2247.78 | 385.00          | 432.70       | 24.25                      | 2226.66 | 220.00          | 244.93       | 40.00          | 3672.84 | 220.00          | 404.01       | 648.94             |         |
| 114+28.61                            | 125+00.00 | FULL DEPTH                        | 1071.39        | 252.25                          | 2702.58 | 48.73          | 5800.98 | 0.03              | 174.03 |                           |         |                 |              | 24.48                   | 2914.18 | 385.00          | 560.98       | 24.25                      | 2886.80 | 220.00          | 317.55       | 40.00          | 4761.73 | 220.00          | 523.79       | 841.34             |         |
| 125+00.00                            | 127+00.00 | NOTCH & WIDEN (NOTCH ON LT.)      | 200.00         | 141.75                          | 283.50  | 32.36          | 719.11  | 0.03              | 21.57  |                           |         |                 |              | 16.24                   | 360.89  | 385.00          | 69.47        | 16.13                      | 358.44  | 220.00          | 39.43        | 40.00          | 888.89  | 220.00          | 97.78        | 137.21             |         |
| 127+00.00                            | 129+00.00 | NOTCH & WIDEN (NOTCH IN MID.)     | 200.00         | 167.50                          | 335.00  | 8.73           | 194.00  | 0.03              | 5.82   |                           |         |                 |              | 4.48                    | 99.56   | 385.00          | 19.17        | 4.25                       | 94.44   | 220.00          | 10.39        | 40.00          | 888.89  | 220.00          | 97.78        | 108.17             |         |
| 129+00.00                            | 129+60.00 | TRANSITION                        | 60.00          |                                 |         | 34.00          | 226.67  | 0.10              | 22.67  |                           |         |                 |              |                         |         |                 |              |                            |         |                 |              |                |         |                 |              |                    |         |
| 105+00.00                            | 107+00.00 | GRADE RAISE                       | 200.00         |                                 |         | 23.00          | 511.11  | 0.10              | 51.11  | 23.00                     | 511.11  | VAR.            | 973.00       |                         |         |                 |              |                            |         |                 |              |                |         |                 |              |                    |         |
| <b>ADDITIONAL FOR LEVELING</b>       |           |                                   |                |                                 |         |                |         |                   |        |                           |         |                 |              |                         |         |                 |              |                            |         |                 |              |                |         |                 |              |                    |         |
| 101+00.00                            | 105+00.00 | NOTCH & WIDEN                     | 400.00         |                                 |         | 23.00          | 1022.22 | 0.10              | 102.22 |                           |         |                 |              |                         |         |                 |              |                            |         |                 |              |                |         |                 |              |                    |         |
| 125+00.00                            | 129+00.00 | NOTCH & WIDEN                     | 400.00         |                                 |         | 23.00          | 1022.22 | 0.10              | 102.22 |                           |         |                 |              |                         |         |                 |              |                            |         |                 |              |                |         |                 |              |                    |         |
| <b>ADDITIONAL FOR SUPERELEVATION</b> |           |                                   |                |                                 |         |                |         |                   |        |                           |         |                 |              |                         |         |                 |              |                            |         |                 |              |                |         |                 |              |                    |         |
| 101+75.03                            | 104+75.03 | SUPER TRANSITION (N.C. TO 0.067') | 300.00         | 60.63                           | 181.89  |                |         |                   |        |                           |         |                 |              |                         |         |                 |              |                            |         |                 |              |                |         |                 |              |                    |         |
| 104+75.03                            | 105+03.76 | SUPER (0.067')                    | 28.73          | 121.25                          | 34.84   |                |         |                   |        |                           |         |                 |              |                         |         |                 |              |                            |         |                 |              |                |         |                 |              |                    |         |
| 105+03.76                            | 108+03.76 | SUPER TRANSITION (0.067' TO N.C.) | 300.00         | 60.63                           | 181.89  |                |         |                   |        |                           |         |                 |              |                         |         |                 |              |                            |         |                 |              |                |         |                 |              |                    |         |
| 114+30.00                            | 117+30.00 | SUPER TRANSITION (N.C. TO 0.067') | 300.00         | 60.63                           | 181.89  |                |         |                   |        |                           |         |                 |              |                         |         |                 |              |                            |         |                 |              |                |         |                 |              |                    |         |
| 117+30.00                            | 120+09.00 | SUPER (0.067')                    | 279.00         | 121.25                          | 338.29  |                |         |                   |        |                           |         |                 |              |                         |         |                 |              |                            |         |                 |              |                |         |                 |              |                    |         |
| 120+09.00                            | 123+09.00 | SUPER TRANSITION (0.067' TO N.C.) | 300.00         | 60.63                           | 181.89  |                |         |                   |        |                           |         |                 |              |                         |         |                 |              |                            |         |                 |              |                |         |                 |              |                    |         |
| 123+10.00                            | 125+60.00 | SUPER TRANSITION (N.C. TO 0.056') | 250.00         | 52.25                           | 130.63  |                |         |                   |        |                           |         |                 |              |                         |         |                 |              |                            |         |                 |              |                |         |                 |              |                    |         |
| 125+60.00                            | 126+50.00 | SUPER (0.056')                    | 90.00          | 104.50                          | 94.05   |                |         |                   |        |                           |         |                 |              |                         |         |                 |              |                            |         |                 |              |                |         |                 |              |                    |         |
| 126+50.00                            | 129+00.00 | SUPER TRANSITION (0.056' TO N.C.) | 250.00         | 52.25                           | 130.63  |                |         |                   |        |                           |         |                 |              |                         |         |                 |              |                            |         |                 |              |                |         |                 |              |                    |         |
| TOTALS:                              |           |                                   |                |                                 |         | 7531.65        |         | 15637.72          |        | 753.41                    |         | 511.11          |              | 973.00                  |         | 5821.52         |              | 1120.65                    |         | 5755.23         |              | 633.08         |         | 15540.21        |              | 1878.10            | 2511.18 |

BASIS OF ESTIMATE:  
ACHM SURFACE COURSE (1/2").....94.8% MIN. AGGR.....5.2% ASPHALT BINDER  
ACHM BINDER COURSE (1").....95.7% MIN. AGGR.....4.3% ASPHALT BINDER  
ACHM BASE COURSE (1 1/2").....96.0% MIN. AGGR.....4.0% ASPHALT BINDER  
MAXIMUM NUMBER OF GYRATIONS = 115 FOR PG 64-22

4/6/2015

R061349.DGN

|              |             |              |             |                     |       |                    |           |              |
|--------------|-------------|--------------|-------------|---------------------|-------|--------------------|-----------|--------------|
| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|              |             |              |             | 6                   | ARK.  |                    |           |              |
|              |             |              |             | JOB NO.             |       | 061349             | 24        | 94           |

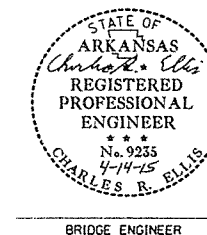
① 07297 - QUANTITIES - 56935

SCHEDULE OF BRIDGE QUANTITIES - JOB NO. 061349

| BRIDGE NO.<br>CODE NO. | NAME<br>PLATE<br>TITLE     | UNIT<br>OF<br>STRUCTURE   | ITEM NO. | 205   | 619                      | 802                     | 802                         | 803                                  | 804                                 | 804                                       | 805                    | SP & 807  | 808                  | 809                    | 812                        | 816             |
|------------------------|----------------------------|---------------------------|----------|---|--------------------------|-------------------------|-----------------------------|--------------------------------------|-------------------------------------|---|------------------------|---|----------------------|------------------------|----------------------------|-----------------|
|                        |                            |                           | ITEM     | REMOVAL OF EXISTING BRIDGE STRUCTURE (SITE NO. 1) | 6' - 0" CHAIN LINK FENCE | CLASS S CONCRETE-BRIDGE | CLASS S(AE) CONCRETE-BRIDGE | CLASS 1 PROTECTIVE SURFACE TREATMENT | REINFORCING STEEL-BRIDGE (GRADE 60) | EPOXY COATED REINFORCING STEEL (GRADE 60) | STEEL PILING (HP14X73) | STRUCTURAL STEEL IN BEAM SPANS (M 270, GRADE 50W) | ELASTOMERIC BEARINGS | SILICONE JOINT SEALANT | BRIDGE NAME PLATE (TYPE D) | CONCRETE RIPRAP |
|                        |                            |                           | UNIT     | LUMP SUM  | LIN. FT.                 | CU. YD.                 | CU. YD.                     | GAL.                                 | LB.                                 | LB.                                       | LIN. FT.               | LB.   | CU. IN.              | LIN. FT.               | EACH                       | CU. YD.         |
| 07297<br>X171          | BAUXITE & NORTHERN RR SPUR | BENT NO. 1                |          |   |                          | 34.85                   |                             | 0.3                                  | 3,530                               |   | 230                    | 778   | 1495.5               |                        |                            | 30              |
|                        |                            | BENT NO. 2                |          |   | 34.85                    |                         | 0.3                         | 3,530                                |                                     | 230                                       | 778                    | 1495.5  |                      |                        |                            | 32              |
|                        |                            | 100' COMP. W-BEAM SPAN    |          | 194   |                          | 128.80                  | 10.5                        |                                      | 27,650                              |   |                        | 163,464   |                      | 88                     | 1                          |                 |
|                        |                            | TOTALS FOR JOB NO. 061349 | 1        | 194   | 69.70                    | 128.80                  | 11.1                        | 7,060                                | 27,650                              | 460                                       | ①                      | 165,020   | 2991.0               | 88                     | 1                          | 62              |

① These steel piles are required to be Grade 50 and have special pile tips which will not be paid for directly, but will be considered subsidiary to the item "Steel Piling (HP14x73)".

**AILEEN SCHUBEL**  
DESIGN SECTION SUPERVISOR

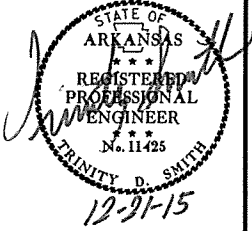


SCHEDULE OF BRIDGE QUANTITIES  
BAUXITE & NORTHERN RR SPUR  
STR. & APPRS. (S)  
SALINE COUNTY  
ROUTE 183 SEC. 1  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.

DRAWN BY: ACP DATE: 05-2014 FILENAME: b061349\_qldgn  
CHECKED BY: AMS DATE: 4/2/15 SCALE: No Scale  
DESIGNED BY: DATE: BRIDGE NO. 07297 DRAWING NO. 56935

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
| 12-21-15     |             |              |             | 6                  | ARK.  |                    |           |              |
|              |             |              |             |                    |       | JOB NO. 061349     | 25        | 94           |

② SUMMARY OF QUANTITIES AND REVISIONS



SUMMARY OF QUANTITIES

| ITEM NUMBER              | ITEM   | QUANTITY | UNIT     |
|--------------------------|--|----------|----------|
| 201                      | CLEARING   | 28       | STATION  |
| 201                      | GRUBBING   | 28       | STATION  |
| 202                      | REMOVAL AND DISPOSAL OF FENCE  | 291      | LIN. FT. |
| 202                      | REMOVAL AND DISPOSAL OF CONCRETE PAVEMENT  | 131      | SQ. YD.  |
| 202                      | REMOVAL AND DISPOSAL OF PIPE CULVERTS  | 1        | EACH     |
| 202                      | REMOVAL AND DISPOSAL OF BOX CULVERTS   | 1        | EACH     |
| 202                      | REMOVAL AND DISPOSAL OF BUILDINGS  | 1        | EACH     |
| 202                      | REMOVAL AND DISPOSAL OF SIGNS  | 1        | EACH     |
| 210                      | UNCLASSIFIED EXCAVATION  | 11953    | CU. YD.  |
| SP                       | SELECT GRANULAR BACKFILL   | 3811     | CU. YD.  |
| 210                      | COMPACTED EMBANKMENT   | 33212    | CU. YD.  |
| SP & 210                 | SOIL STABILIZATION   | 100      | TON      |
| 303                      | AGGREGATE BASE COURSE (CLASS 7)  | 8076     | TON      |
| SS & 401                 | TACK COAT  | 781      | GAL.     |
| SP & 405                 | MINERAL AGGREGATE IN ACHM BASE COURSE (1 1/2")   | 934      | TON      |
| SP & 405                 | ASPHALT BINDER (PG 64-22) IN ACHM BASE COURSE (1 1/2")                                 | 39       | TON      |
| SP, SS, & 406            | MINERAL AGGREGATE IN ACHM BINDER COURSE (1")   | 1073     | TON      |
| SP, SS, & 406            | ASPHALT BINDER (PG 64-22) IN ACHM BINDER COURSE (1")                                   | 48       | TON      |
| SP, SS, & 407            | MINERAL AGGREGATE IN ACHM SURFACE COURSE (1/2")  | 2482     | TON      |
| SP, SS, & 407            | ASPHALT BINDER (PG 64-22) IN ACHM SURFACE COURSE (1/2")                                | 136      | TON      |
| 412                      | COLD MILLING ASPHALT PAVEMENT  | 391      | SQ. YD.  |
| SP & 414                 | ASPHALT CONCRETE PATCHING FOR MAINTENANCE OF TRAFFIC                                   | 14       | TON      |
| 504                      | APPROACH GUTTERS   | 30.20    | CU. YD.  |
| 601                      | MOBILIZATION   | 1.00     | LUMP SUM |
| SP & 602                 | FURNISHING FIELD OFFICE  | 1        | EACH     |
| 603                      | MAINTENANCE OF TRAFFIC   | 1.00     | LUMP SUM |
| 603                      | 18" TEMPORARY CULVERT  | 70       | LIN. FT. |
| SS & 604                 | SIGNS  | 229      | SQ. FT.  |
| SS & 604                 | BARRICADES   | 80       | LIN. FT. |
| SS & 604                 | TRAFFIC DRUMS  | 24       | EACH     |
| 604                      | REMOVAL OF PERMANENT PAVEMENT MARKINGS   | 2280     | LIN. FT. |
| SS & 604                 | VERTICAL PANELS  | 24       | EACH     |
| 605                      | CONCRETE DITCH PAVING (TYPE B)   | 174      | SQ. YD.  |
| 606                      | 24" REINFORCED CONCRETE PIPE CULVERTS (CLASS III)                                      | 149      | LIN. FT. |
| SP, SS, & 606            | 18" SIDE DRAIN   | 238      | LIN. FT. |
| 606                      | 24" FLARED END SECTIONS FOR REINFORCED CONCRETE PIPE CULVERTS                          | 2        | EACH     |
| 606                      | SELECTED PIPE BEDDING  | 100      | CU. YD.  |
| 615                      | PAVEMENT REPAIR OVER CULVERTS (CONCRETE)   | 13.2     | CU. YD.  |
| 617                      | GUARDRAIL (TYPE A)   | 300      | LIN. FT. |
| 617                      | GUARDRAIL TERMINAL (TYPE 2)  | 3        | EACH     |
| 617                      | THREE BEAM GUARDRAIL TERMINAL  | 3        | EACH     |
| 619                      | 5' STEEL CHAIN LINK FENCE (ALTERNATE NO. 1)  | 153      | LIN. FT. |
| 619                      | 5' ALUMINUM CHAIN LINK FENCE (ALTERNATE NO. 2)   | 153      | LIN. FT. |
| 620                      | LIME   | 10       | TON      |
| 620                      | SEEDING  | 5.00     | ACRE     |
| SS & 620                 | MULCH COVER  | 11.00    | ACRE     |
| 620                      | WATER  | 635.6    | M.GAL.   |
| 621                      | TEMPORARY SEEDING  | 6.00     | ACRE     |
| 621                      | SILT FENCE   | 311      | LIN. FT. |
| 621                      | SEDIMENT BASIN   | 1022     | CU. YD.  |
| 621                      | OBLITERATION OF SEDIMENT BASIN   | 1022     | CU. YD.  |
| 621                      | SEDIMENT REMOVAL AND DISPOSAL  | 1088     | CU. YD.  |
| 621                      | ROCK DITCH CHECKS  | 174      | CU. YD.  |
| 623                      | SECOND SEEDING APPLICATION   | 5.00     | ACRE     |
| 624                      | SOLID SODDING  | 250      | SQ. YD.  |
| 626                      | EROSION CONTROL MATTING (CLASS 3)  | 593      | SQ. YD.  |
| 635                      | ROADWAY CONSTRUCTION CONTROL   | 1.00     | LUMP SUM |
| 642                      | RUMBLE STRIPS IN ASPHALT SHOULDERS   | 5722     | LIN. FT. |
| 719                      | THERMOPLASTIC PAVEMENT MARKING WHITE (4")  | 6402     | LIN. FT. |
| 719                      | THERMOPLASTIC PAVEMENT MARKING YELLOW (4")   | 6193     | LIN. FT. |
| SP & 719                 | INVERTED PROFILE THERMOPLASTIC CONTRAST PAVEMENT MARKING YELLOW (4") (ALTERNATE NO. 1) | 205      | LIN. FT. |
| SP                       | HIGH PERFORMANCE CONTRAST MARKING TAPE YELLOW (4") (ALTERNATE NO. 2)                   | 205      | LIN. FT. |
| 721                      | RAISED PAVEMENT MARKERS (TYPE II)  | 80       | EACH     |
| 734                      | BRIDGE END TERMINAL  | 1        | EACH     |
| SP                       | RETAINING WALL   | 5605     | SQ. FT.  |
| 804                      | REINFORCING STEEL-ROADWAY (GRADE 60)   | 2660     | POUND    |
| STRUCTURES OVER 20' SPAN |  |          |          |
| 205                      | REMOVAL OF EXISTING BRIDGE STRUCTURE (SITE NO. 1)                                      | 1.00     | LUMP SUM |
| 619                      | 6' STEEL CHAIN LINK FENCE  | 194      | LIN. FT. |
| 636                      | BRIDGE CONSTRUCTION CONTROL  | 1.00     | LUMP SUM |
| 802                      | CLASS S CONCRETE-BRIDGE  | 69.70    | CU. YD.  |
| 802                      | CLASS S(AE) CONCRETE-BRIDGE  | 128.80   | CU. YD.  |
| 803                      | CLASS 1 PROTECTIVE SURFACE TREATMENT   | 11.1     | GAL.     |
| 804                      | REINFORCING STEEL-BRIDGE (GRADE 60)  | 7060     | POUND    |
| 804                      | EPOXY COATED REINFORCING STEEL (GRADE 60)  | 27650    | POUND    |
| 805                      | STEEL PILING (HP 14X73)  | 460      | LIN. FT. |
| SP & 807                 | STRUCTURAL STEEL IN BEAM SPANS (M270-GR50W)  | 165020   | POUND    |
| 808                      | ELASTOMERIC BEARINGS   | 2991.0   | CU. IN.  |
| 809                      | SILICONE JOINT SEALANT   | 88       | LIN. FT. |
| 812                      | BRIDGE NAME PLATE (TYPE D)   | 1        | EACH     |
| 816                      | CONCRETE RIPRAP  | 62       | CU. YD.  |

\* DENOTES ALTERNATE BID ITEMS.

REVISIONS

| DATE       | REVISION  | SHEET NUMBER |
|------------|---|--------------|
| 12/21/2015 | REVISED HIGH PERFORMANCE PAVEMENT MARKING SPECIAL PROVISION | 25           |
|            |   |              |
|            |   |              |
|            |   |              |
|            |   |              |
|            |   |              |
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|            |   |              |
|            |   |              |

4/6/2015

R061349.DGN

SURVEY CONTROL COORDINATES

Project Name: s061349  
 Date: 12/13/2012  
 Coordinate System: ARKANSAS STATE PLANE - NORTH/SOUTH ZONE BASED ON GPS CONTROL,  
 PROJECTED TO GROUND.  
 Units: U.S. SURVEY FOOT

| Point Name | Northing     | Easting      | Elev   | Feature | Description  |
|------------|--------------|--------------|--------|---------|--|
| 1          | 2001302.3363 | 1159185.7456 | 370.35 | CTL     | STD AHTD MON. STAMPED PN: 1 JOB 061206               |
| 2          | 2001264.5161 | 1159469.7394 | 373.38 | CTL     | STD AHTD MON. STAMPED PN: 2 JOB 061206               |
| 3          | 2001305.6442 | 1159707.1704 | 374.47 | CTL     | STD AHTD MON. STAMPED PN: 3 JOB 061206               |
| 4          | 2001313.3931 | 1160264.9883 | 377.45 | CTL     | STD AHTD MON. STAMPED PN: 4 JOB 061206               |
| 5          | 2001303.1405 | 1160800.0239 | 376.30 | CTL     | STD AHTD MON. STAMPED PN: 5 JOB 061206               |
| 6          | 2001210.0942 | 1161654.0972 | 371.76 | CTL     | STD AHTD MON. STAMPED PN: 6 JOB 061206               |
| 7          | 2001141.2936 | 1162094.8059 | 407.46 | CTL     | STD AHTD MON. STAMPED PN: 7 JOB 061206               |
| 8          | 2001232.2362 | 1162362.6372 | 396.44 | CTL     | STD AHTD MON. STAMPED PN: 8 JOB 061206               |
| 9          | 2001491.0937 | 1162747.3237 | 401.09 | CTL     | COTTON PICKER SPINDLE IN ASPHALT                     |
| 10         | 2001990.2683 | 1162885.1738 | 400.97 | CTL     | STD AHTD MON. STAMPED PN: 10                         |
| 11         | 2002494.3112 | 1162981.7622 | 384.00 | CTL     | STD AHTD MON. STAMPED PN: 11                         |
| 12         | 2002862.4404 | 1163095.3976 | 370.98 | CTL     | STD AHTD MON. STAMPED PN: 12                         |
| 13         | 2003464.3065 | 1163191.5371 | 351.52 | CTL     | STD AHTD MON. STAMPED PN: 13                         |
| 14         | 2003774.7141 | 1163168.9518 | 356.51 | CTL     | COTTON PICKER SPINDLE IN CENTER OF PAINT TARGET      |
| 15         | 2004413.9127 | 1163102.4501 | 380.26 | CTL     | STD AHTD MON. STAMPED PN: 15                         |
| 16         | 2004935.1799 | 1163211.3553 | 376.94 | CTL     | STD AHTD MON. STAMPED PN: 16                         |
| 17         | 2005390.1350 | 1163265.3795 | 371.16 | CTL     | STD AHTD MON. STAMPED PN: 17                         |
| 18         | 2005729.8328 | 1163258.1417 | 363.44 | CTL     | STD AHTD MON. STAMPED PN: 18                         |
| 19         | 2006214.2432 | 1163321.1387 | 342.54 | CTL     | STD AHTD MON. STAMPED PN: 19                         |
| 20         | 2006767.7492 | 1163331.9187 | 339.98 | CTL     | STD AHTD MON. STAMPED PN: 20                         |
| 100        | 2001245.5376 | 1158980.8700 | 366.58 | GPS     | ATHD GPS MON. 620023                                 |
| 101        | 2001228.8346 | 1157231.0058 | 340.72 | GPS     | ATHD GPS MON. 620023A                                |
| 102        | 2003403.8153 | 1163366.4304 | 348.44 | GPS     | ATHD GPS MON. 620024 120' SE OF A POWER POLE         |
| 103        | 2004546.1237 | 1163179.0287 | 379.87 | GPS     | ATHD GPS MON. 620024A                                |
| 900        | 2000336.9995 | 1148217.5752 | 399.07 | TBM     | 1" ALUM CAP REBAR TBM 900                            |
| 901        | 2000318.4875 | 1151730.5445 | 350.51 | TBM     | TBM 901 CHISELED SQUARE ON THE SW CORNER OF HEADWALL |
| 902        | 1999897.6923 | 1154906.8796 | 358.11 | TBM     | CHISELED SQUARE ON NE CORNER OF RETAINING WALL       |
| 903        | 2001101.5203 | 1156753.1584 | 346.94 | TBM     | CHISELED SQUARE SW CORNER OF BRIDGE CORNER           |
| 904        | 2001289.4871 | 1159597.9224 | 373.51 | TBM     | CHISELED SQUARE NW CORNER HEADWALL                   |
| 905        | 2005719.7880 | 1163299.5836 | 364.12 | TBM     | SQUARE CUT IN NE CORNER WINGWALL OF BRIDGE           |
| 906        | 2007135.1681 | 1163306.4310 | 340.77 | TBM     | SQUARE CUT IN CENTER OF WINGWALL                     |
| 990        | 2000532.2027 | 1145135.9076 | 348.91 | BM      | NGS BM U-79 CONC. SET 1935 USC&G                     |

\*Note - Rebar and Cap - Standard - \* Rebar with 2" Aluminum Cap stamped  
 \*(standard markings common to all caps), or as indicated  
 (other markings indicated in the point description of the individual point).  
 ALL DISTANCES ARE GROUND.  
 USE CAF = 1.0 FOR STAKEOUT FOR THIS PROJECT.  
 A PROJECT CAF OF 0.9999426884 HAS BEEN USED TO COMPUTE THE ABOVE LISTED GROUND COORDINATES.  
 THIS CAF IS INTENDED FOR USE WITHIN THE PROJECT LIMITS.  
 GRID DISTANCE = GROUND DISTANCE X CAF.  
 GROUND COORDINATES ARE PROJECTED FROM AR. STATE PLANE GRID COORDINATES BY SCALING ALL X,Y  
 COORDINATE VALUES WITH THE INVERSE (1/X) OF THE COMBINED ADJUSTMENT FACTOR (CAF) ABOUT X=0,Y=0.

GRID COORDINATES ARE STORED UNDER FILE NAME: s061349g.i.ct1  
 HORIZONTAL DATUM: NAD 83 (1997)  
 VERTICAL DATUM: NAVD 88 ELEVATIONS FOR POINTS 1-20, 100-103, AND 900-906 & 990 WERE ESTABLISHED BY 3-WIRE LEVEL TECHNIQUES  
 FROM NGS BENCHMARKS.

POSITIONAL ACCURACY:  
 HORIZONTAL-GPS(POINTS 100-103): 1.0 CM 10 PPM, PRIMARY CONTROL(POINTS 1-93): 2.0 CM 20 PPM  
 VERTICAL-POSITIONAL ACCURACY IS THIRD ORDER, UNLESS SPECIFIED OTHERWISE AT A SPECIFIC POINT

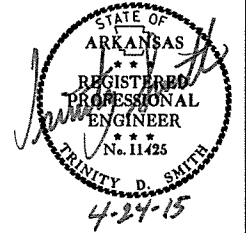
BASIS OF BEARING:  
 ARKANSAS STATE PLANE GRID BEARINGS - 0301-NORTH ZONE  
 DETERMINED FROM GPS CONTROL POINTS: 620023 - 620023A & 620024 - 620024A  
 CONVERGENCE ANGLE: 00 01 38 LEFT AT PN: 9  
 GRID AZIMUTH = ASTRONOMICAL AZIMUTH - CONVERGENCE ANGLE.

LT: 34-33-33.14 LG: 092-29-49.35  
 GRID NORTHING: 2001376.3850 GRID EASTING: 1162680.6848  
 GROUND NORTHING: 2001491.0937 GROUND EASTING: 1162747.3237

| POINT NO. | TYPE | STATION   | NORTHING     | EASTING      |
|-----------|------|-----------|--------------|--------------|
| 8011      | POB  | 93+79.50  | 2003627.8142 | 1163152.0290 |
| 8012      | PC   | 96+05.08  | 2003851.0768 | 1163119.7825 |
| 8014      | PT   | 99+90.31  | 2004235.2294 | 1163113.1074 |
| 8015      | PC   | 104+00.03 | 2004642.5365 | 1163157.5535 |
| 8017      | PT   | 105+78.76 | 2004819.0404 | 1163185.2199 |
| 8018      | PC   | 114+92.37 | 2005714.0296 | 1163368.7608 |
| 8020      | PT   | 122+17.14 | 2006434.3994 | 1163377.7860 |
| 8021      | PC   | 124+05.48 | 2006619.7902 | 1163344.5835 |
| 8023      | PT   | 127+99.45 | 2007011.9806 | 1163315.4786 |
| 8024      | POE  | 129+62.85 | 2007175.3120 | 1163320.2271 |

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AD PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|--------------------|-------|-------------------|-----------|--------------|
|              |             |              |             | 6                  | ARK.  |                   |           |              |
|              |             |              |             |                    |       | JOB NO. 061349    | 26        | 94           |

2 SURVEY CONTROL DETAILS

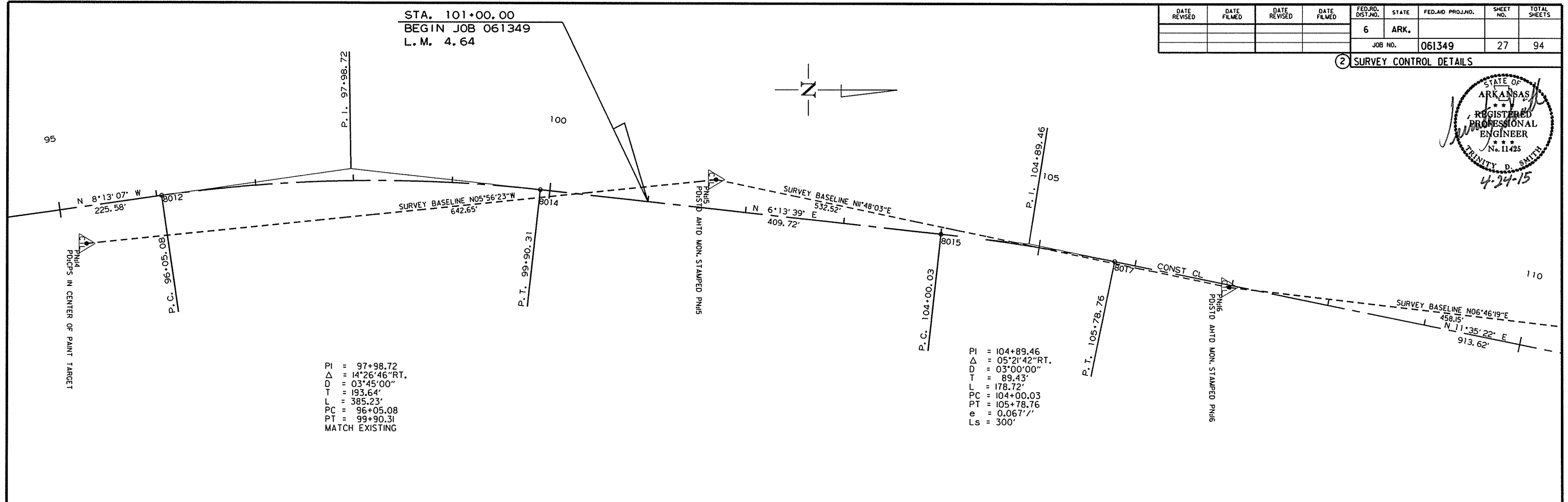


R061349.DGN 4/6/2015

STA. 101+00.00  
 BEGIN JOB 061349  
 L.M. 4.64

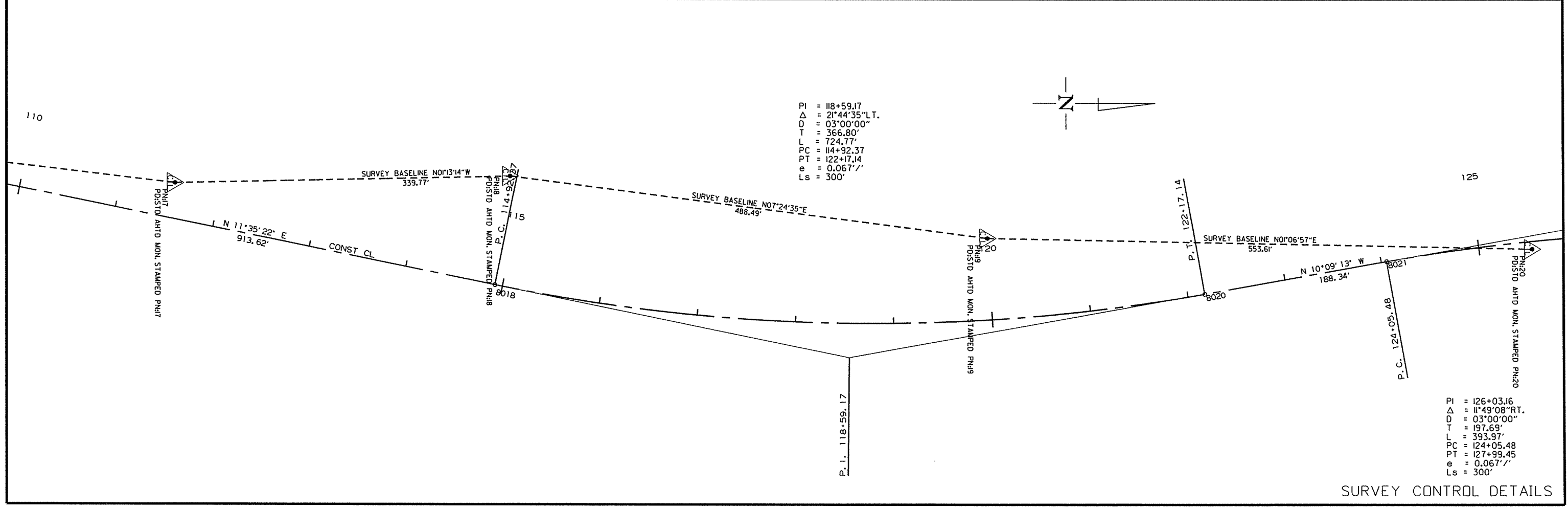
| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO.      | TOTAL SHEETS |    |
|--------------|-------------|--------------|-------------|--------------------|-------|--------------------|----------------|--------------|----|
|              |             |              |             | 6                  | ARK.  |                    |                |              |    |
|              |             |              |             |                    |       |                    | JOB NO. 061349 | 27           | 94 |

2 SURVEY CONTROL DETAILS



PI = 97+98.72  
 $\Delta$  = 14°26'46\"/>

PI = 104+89.46  
 $\Delta$  = 05°21'42\"/>



PI = 118+59.17  
 $\Delta$  = 21°44'35\"/>

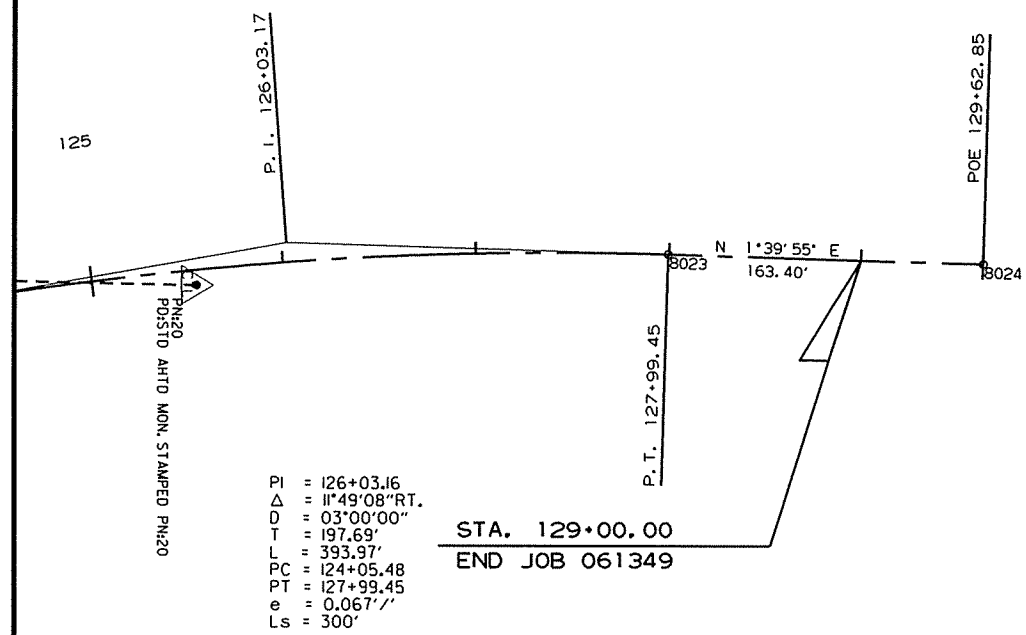
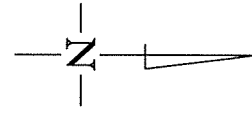
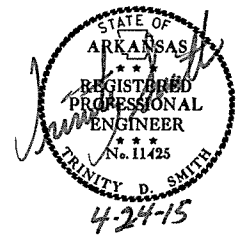
PI = 126+03.16  
 $\Delta$  = 11°49'08\"/>

R061349.DGN 4/6/2015

SURVEY CONTROL DETAILS

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
|              |             |              |             | 6                  | ARK.  |                    |           |              |
|              |             |              |             |                    |       | JOB NO. 061349     | 28        | 94           |

② SURVEY CONTROL DETAILS



PI = 126+03.16  
 Δ = 11°49'08" RT.  
 D = 03°00'00"  
 T = 197.69'  
 L = 393.97'  
 PC = 124+05.48  
 PT = 127+99.45  
 e = 0.067' /'  
 Ls = 300'

STA. 129+00.00  
 END JOB 061349

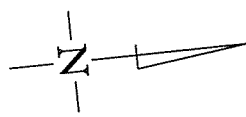
4/6/2015

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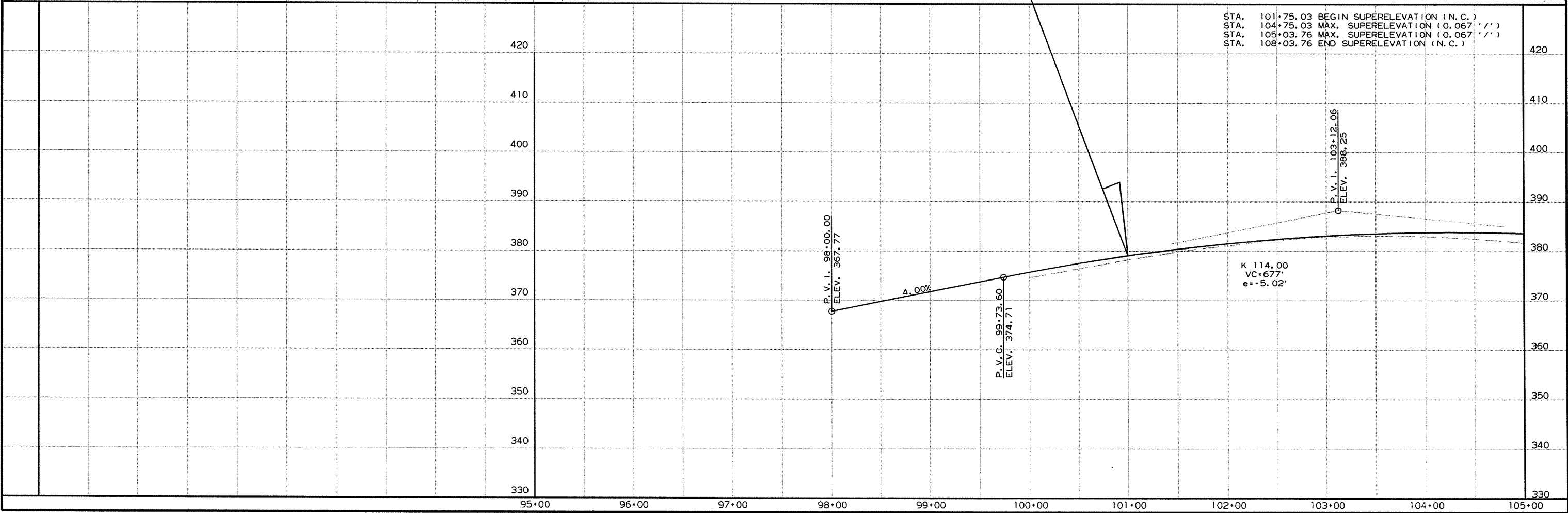
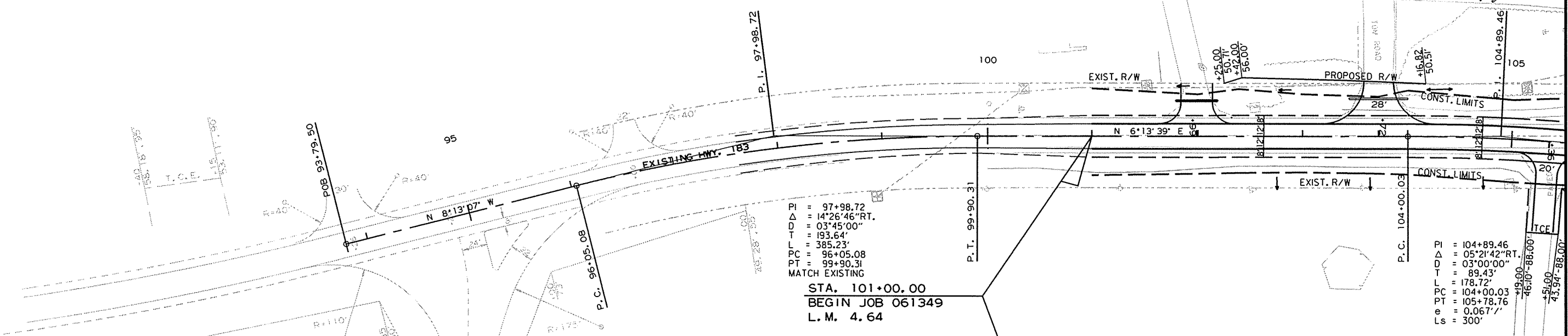
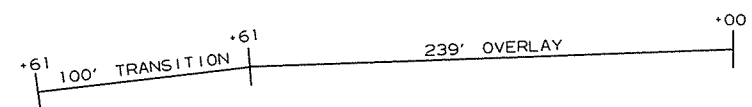
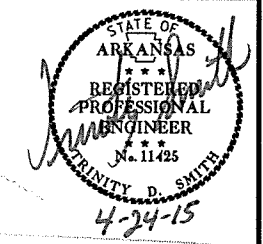
| DATE REVISED   | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|----------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
|                |             |              |             | 6                  | ARK.  |                    |           |              |
| JOB NO. 061349 |             |              |             |                    |       |                    | 29        | 94           |

2 PLAN AND PROFILE SHEETS



STA. 101+99 CONSTRUCT  
18' X 40' PIPE CULVERT  
LT. SIDE DRAIN  
APPROACH ON LT. = 20 CU. YDS.

STA. 103+72 IN PLACE  
18' X 66' PLASTIC PIPE CULVERT  
REMOVE AND INSTALL  
18' X 60' PIPE CULVERT  
LT. SIDE DRAIN  
APPROACH ON LT. = 110 CU. YDS.

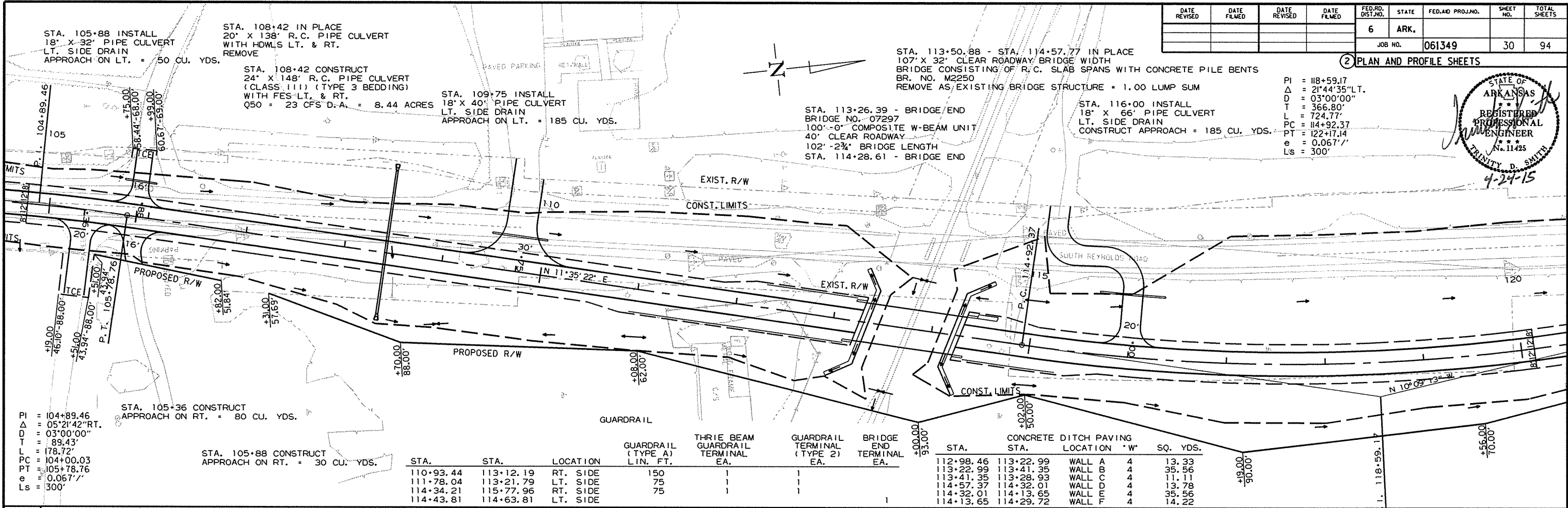
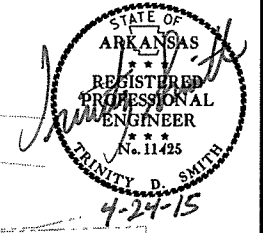


4/23/2015

R061349.DGN

| DATE REVISED | DATE FILED | DATE REVISED | DATE FILED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|------------|--------------|------------|--------------------|-------|--------------------|-----------|--------------|
|              |            |              |            | 6                  | ARK.  | 061349             | 30        | 94           |

2 PLAN AND PROFILE SHEETS



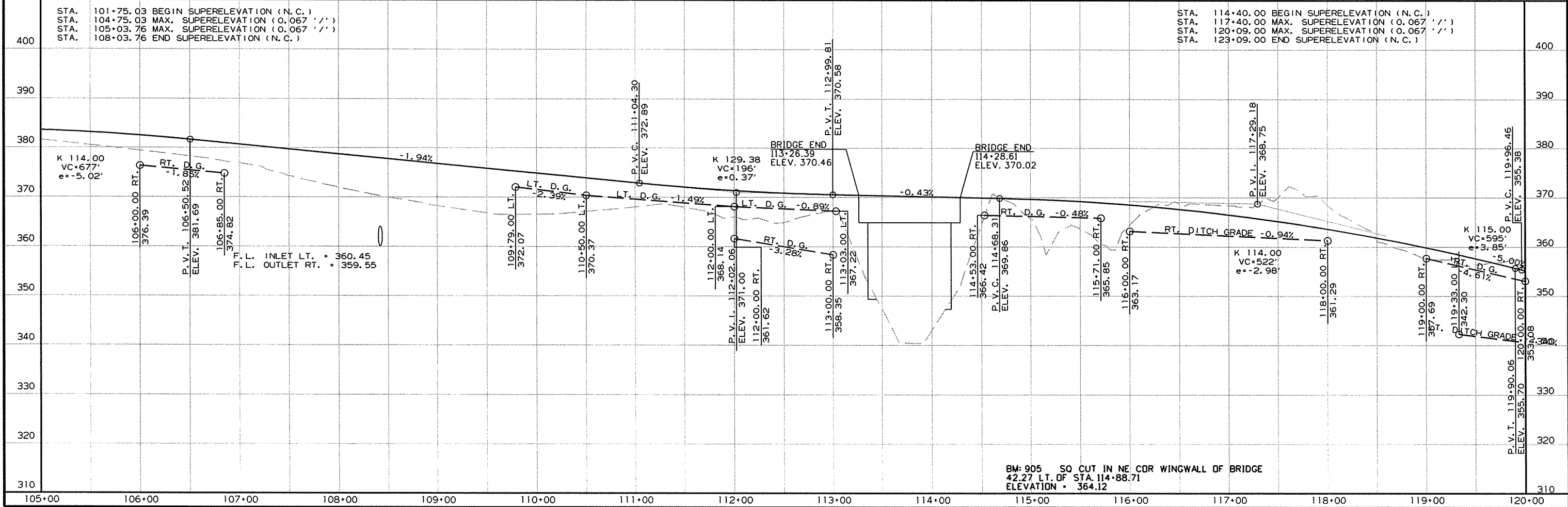
PI = 104+89.46  
 $\Delta$  = 05°21'42" RT.  
 $D$  = 03°00'00"  
 $L$  = 89.43'  
 $PC$  = 104+00.03  
 $PT$  = 105+78.76  
 $e$  = 0.067'  
 $Ls$  = 300'

STA. 105+36 CONSTRUCT  
 APPROACH ON RT. = 80 CU. YDS.

STA. 105+88 CONSTRUCT  
 APPROACH ON RT. = 30 CU. YDS.

| STA.      | STA.      | LOCATION | GUARDRAIL<br>(TYPE A)<br>LIN. FT. | THREE BEAM<br>GUARDRAIL<br>TERMINAL<br>EA. | GUARDRAIL<br>TERMINAL<br>(TYPE 2)<br>EA. | BRIDGE<br>END<br>TERMINAL<br>EA. |
|-----------|-----------|----------|-----------------------------------|--|--|----------------------------------|
| 110+93.44 | 113+12.19 | RT. SIDE | 150                               |  |  |                                  |
| 111+78.04 | 113+21.79 | LT. SIDE | 75                                |  |  |                                  |
| 114+34.21 | 115+77.96 | RT. SIDE | 75                                |  |  |                                  |
| 114+43.81 | 114+63.81 | LT. SIDE |                                   |  |  | 1                                |

| STA.      | CONCRETE DITCH PAVING<br>STA. | LOCATION | *W | SQ. YDS. |
|-----------|-------------------------------|----------|----|----------|
| 112+98.46 | 113+22.99                     | WALL A   | 4  | 13.33    |
| 113+22.99 | 113+41.35                     | WALL B   | 4  | 35.56    |
| 113+41.35 | 113+28.93                     | WALL C   | 4  | 11.11    |
| 114+32.01 | 114+32.01                     | WALL D   | 4  | 13.78    |
| 114+32.01 | 114+13.65                     | WALL E   | 4  | 35.56    |
| 114+13.65 | 114+23.72                     | WALL F   | 4  | 14.22    |



STA. 114+40.00 BEGIN SUPERELEVATION (N.C.)  
 STA. 117+40.00 MAX. SUPERELEVATION (0.067' /')  
 STA. 120+09.00 MAX. SUPERELEVATION (0.067' /')  
 STA. 123+09.00 END SUPERELEVATION (N.C.)

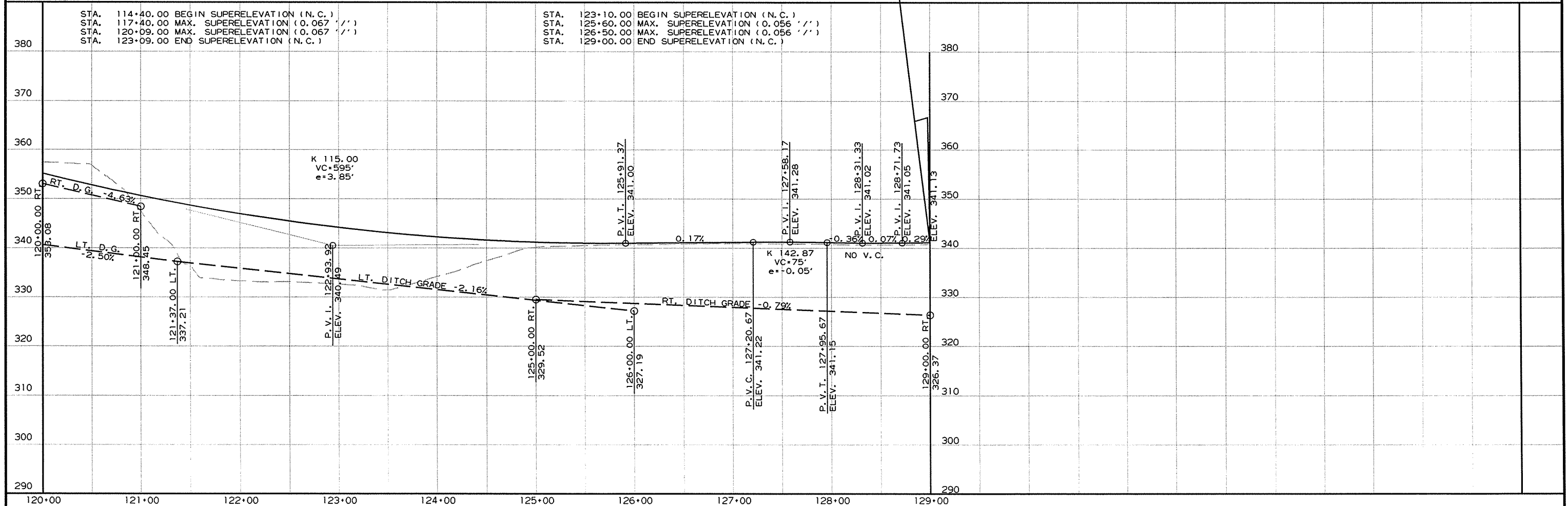
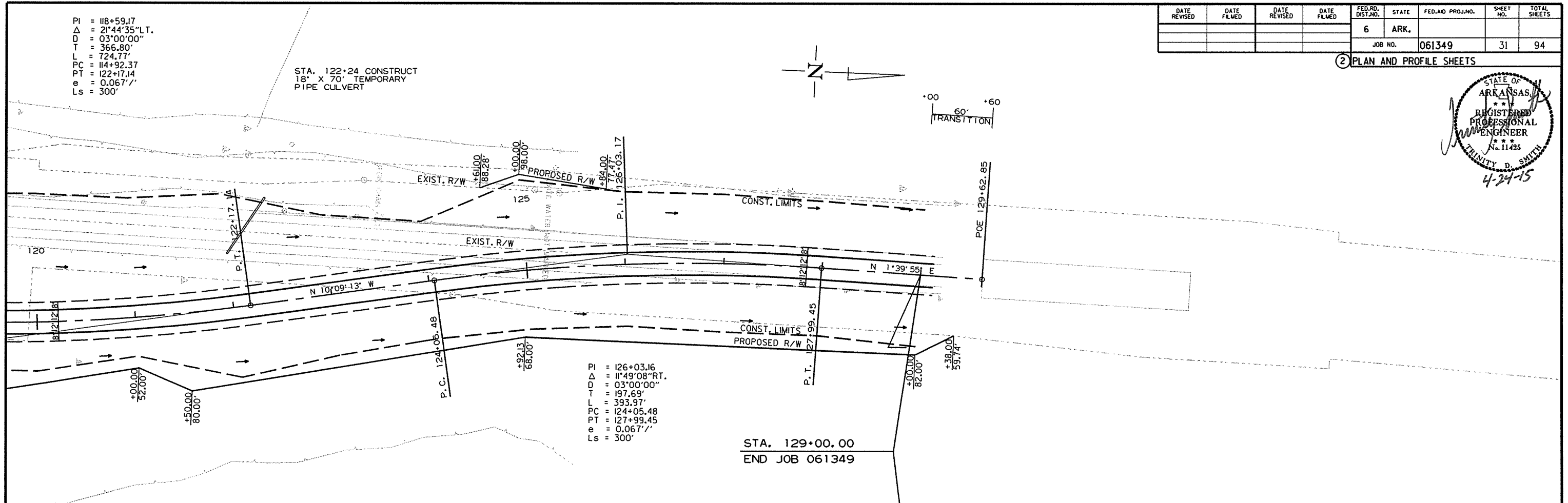
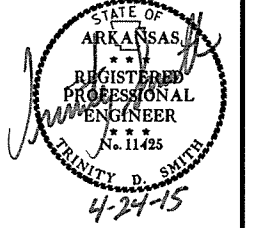
BM: 905 SO CUT IN NE COR WINGWALL OF BRIDGE  
 42.27 LT. OF STA. 114+88.71  
 ELEVATION = 364.12

PI = 118+59.17  
 Δ = 21°44'35"LT.  
 D = 03°00'00"  
 T = 366.80'  
 L = 724.77'  
 PC = 114+92.37  
 PT = 122+17.14  
 e = 0.067'/'  
 Ls = 300'

STA. 122+24 CONSTRUCT  
 18" X 70" TEMPORARY  
 PIPE CULVERT

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
|              |             |              |             | 6                  | ARK.  |                    | 31        | 94           |
|              |             |              |             | JOB NO. 061349     |       |                    |           |              |

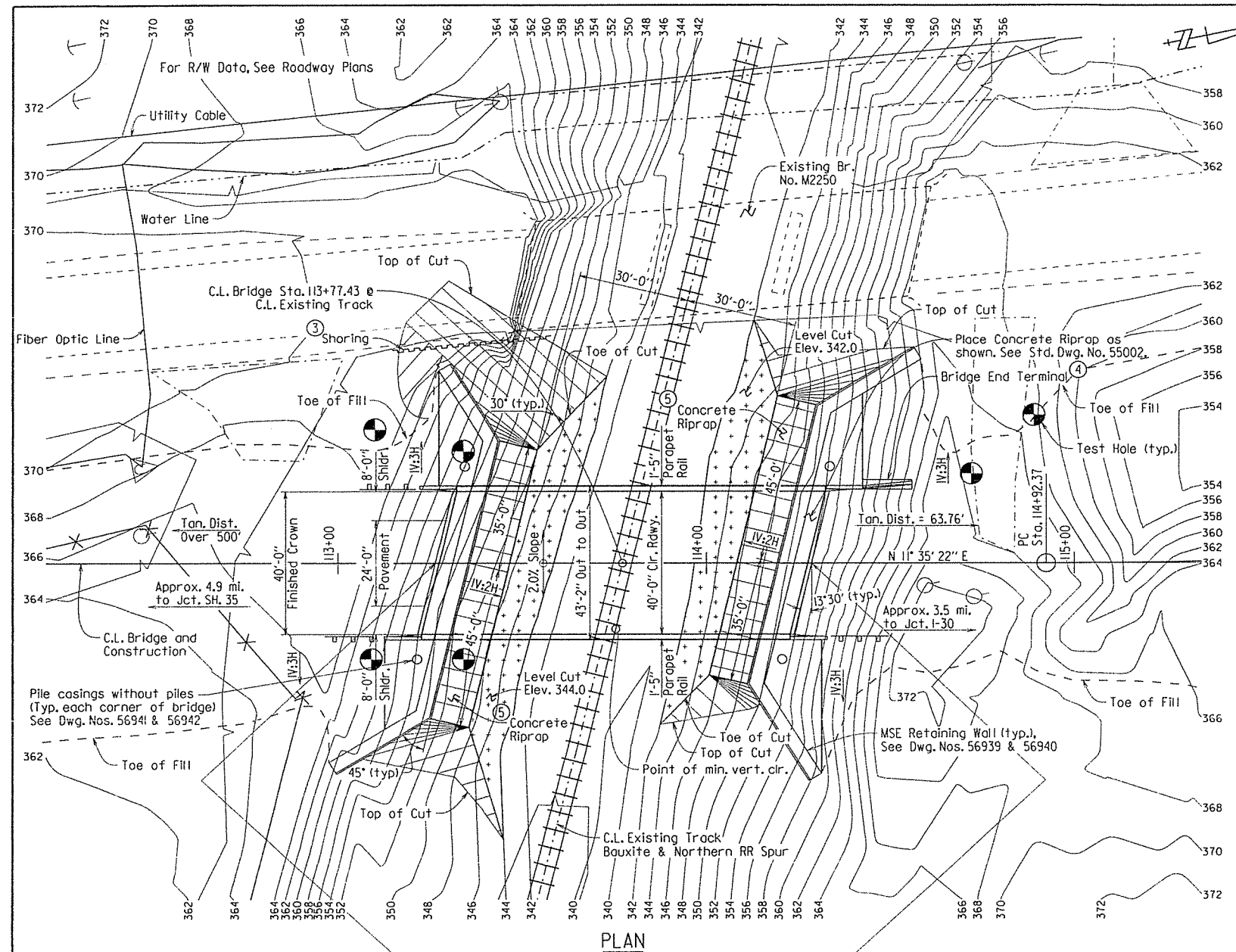
② PLAN AND PROFILE SHEETS



4/23/2015

R061349.DGN

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO.    | STATE  | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|------------------------|--------|--------------------|-----------|--------------|
|              |             |              |             | 6                      | ARK.   |                    |           |              |
|              |             |              |             | JOB NO.                | 061349 |                    | 32        | 94           |
|              |             |              |             | 07297 - LAYOUT - 56936 |        |                    |           |              |



Note: Use Type A Approach Gutters ("W" = 8'-0") at both ends of bridge. See Std. Dwg. No. 55030A.

Note: The Contractor shall remove a portion of the existing embankment slopes to Elev. 344.0 at Bent 1 and to Elev. 342.0 at Bent 2 as shown using a 1V:2H cut slope. Approximately 600 cubic yards of excavation.

GENERAL NOTES

BENCH MARK: Vertical Control Data is shown in the Survey Control Data Sheets.

CONSTRUCTION SPECIFICATIONS: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction (2014 edition) with applicable Supplemental Specifications and Special Provisions. Unless otherwise noted, Section and Subsection refer to the Construction Specifications.

DESIGN SPECIFICATIONS: AASHTO LRFD Bridge Design Specifications, Sixth Edition (2012) with 2013 Interims.

LIVE LOADING: HL93  
SEISMIC PERFORMANCE ZONE: 2

MATERIALS AND STRENGTHS:  
Class 5(AE) Concrete (superstructure) f'c = 4,000 psi  
Class 5 Concrete (substructure) f'c = 3,500 psi  
Reinforcing Steel (Gr. 60, AASHTO M 31 or M 322, Type A) fy = 60,000 psi  
Structural Steel (AASHTO M 270, Gr. 50W) Fy = 36,000 psi  
Structural Steel (AASHTO M 270, Gr. 36) Fy = 50,000 psi

BORING LOGS: Boring logs may be obtained from the Construction Contract Procurement Section of the Program Management Division.

STEEL PILING: All piling shall be HP 14x73 (Grade 50) and shall be driven with an approved air, steam, or diesel hammer to a minimum safe bearing capacity of 100 tons per pile and into material designated as Sandstone on the boring legend. Lengths of piling shown are for estimating quantities and for use in determining payment for cut-off and build-up in accordance with Section 805. Actual lengths are to be determined in the field. The Contractor shall use approved steel H-pile driving points on all piles.

PILE CASINGS FOR DRIVEN PILES: Pile casings are required for all piling. Casings shall be installed prior to or during embankment construction and shall extend from top of leveling pad to bottom of cap. Pile casing material shall be of sufficient strength to retain its original form free from harmful distortions after compaction of the fill material surrounding it. The minimum inside diameter of the casing shall be 21". Piles shall be driven through the open casings after embankment to the bottom of the cap is in place and to a minimum penetration of 20' below leveling pad. After driving is completed, the pile casing shall be backfilled with approved non-shrink grout or other approved material in a single continuous operation to completely fill voids. Pile casings and backfill will not be paid for directly but shall be considered subsidiary to the item "Steel Piling (HP 14X73)."

PILE CASINGS WITHOUT PILES: Additional pile casings will be required at Bents 1 and 2 in accordance with Dwg. Nos. 56941 and 56942 to provide for future widening. These casings shall be installed during embankment construction and shall extend from top of leveling pad to approximately one foot below the finished surface of concrete riprap. Pile casing diameter and material shall conform to the above. No piling shall be driven through these casings, but they shall be kept clean from debris and capped at the top with a durable waterproof material as approved by the Engineer. Payment for this work and materials will be considered subsidiary to all other contract items in the job.

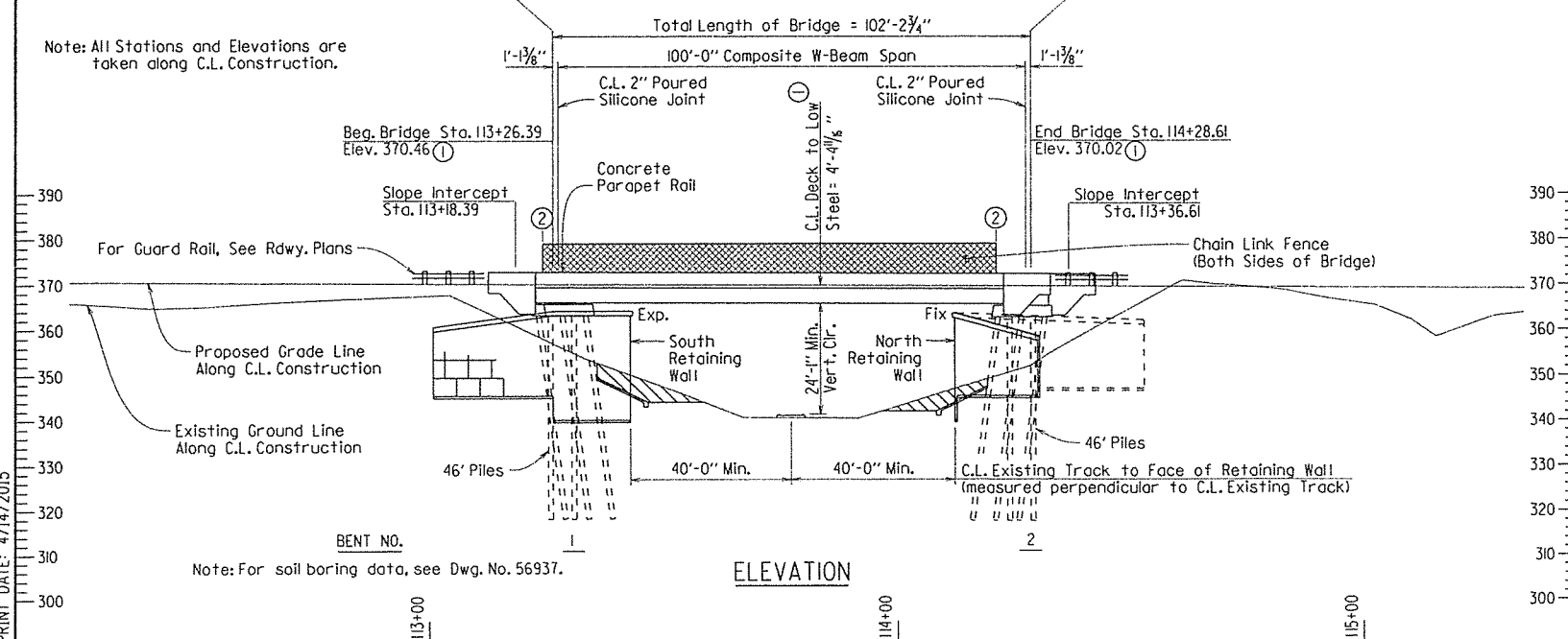
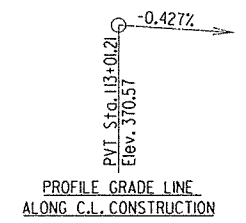
BRIDGE DECK: The concrete bridge deck shall be given a fine finish as specified for final finishing in Subsection 802.19 for Class 5 Tined Bridge Roadway Surface Finish.

DETAIL DRAWINGS:  
Retaining Walls 56939 - 56940  
End Bents 56941 - 56943  
Elastomeric Bearings 56944  
100' Composite W-Beam Span 56945 - 56949  
Steel Piling 55020

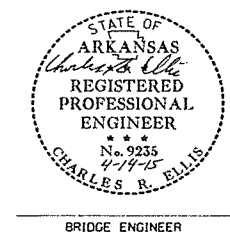
EXISTING BRIDGE: The existing three-span bridge, No. M2250 (L.M. 4.88), is 32' wide and 107.5' long. It consists of a concrete deck on steel beams supported by concrete columns and abutments on spread footings.

REMOVAL AND SALVAGE: After the new bridge is open to traffic, existing bridge No. M2250 shall be removed in accordance with Section 205. All material from the existing bridge shall become the property of the Contractor.

MAINTENANCE OF TRAFFIC: See Roadway Plans.



- ① Measured at Working Point, See Dwg. 56945.
- ② For details & location of chain link fence, See Dwg. No. 56950.
- ③ See Job 061349 Special Provision "Shoring".
- ④ Eliminate or modify Type A approach gutter curb section to fit bridge end terminal. No additional payment will be made for eliminating or modifying curb section.
- ⑤ Concrete Riprap shall be placed along Retaining Walls "B" and "E". See Dwg. Nos. 56939 & 56940.

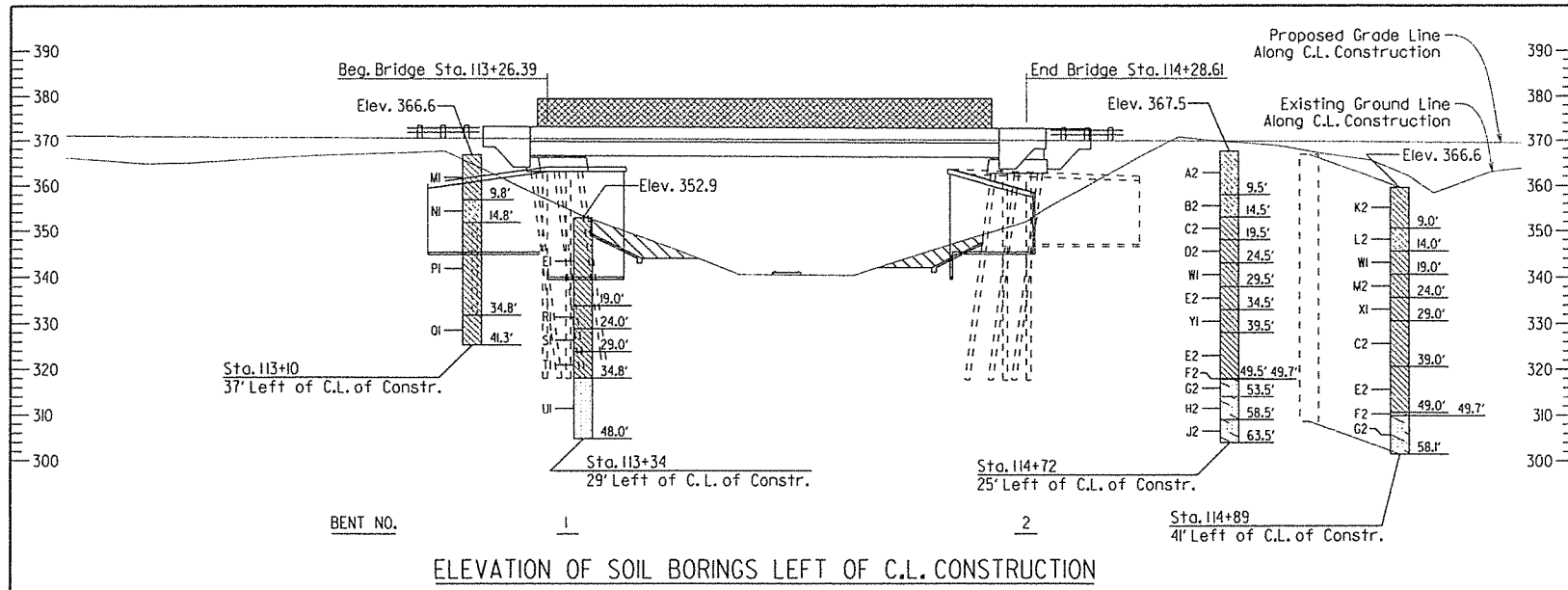


SHEET 1 OF 2  
LAYOUT OF BRIDGE OVER  
BAUXITE & NORTHERN RAILROAD SPUR  
BAUXITE & NORTHERN RR SPUR  
STR. & APPRS. (S)  
SALINE COUNTY  
ROUTE 183 SEC. 1  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.

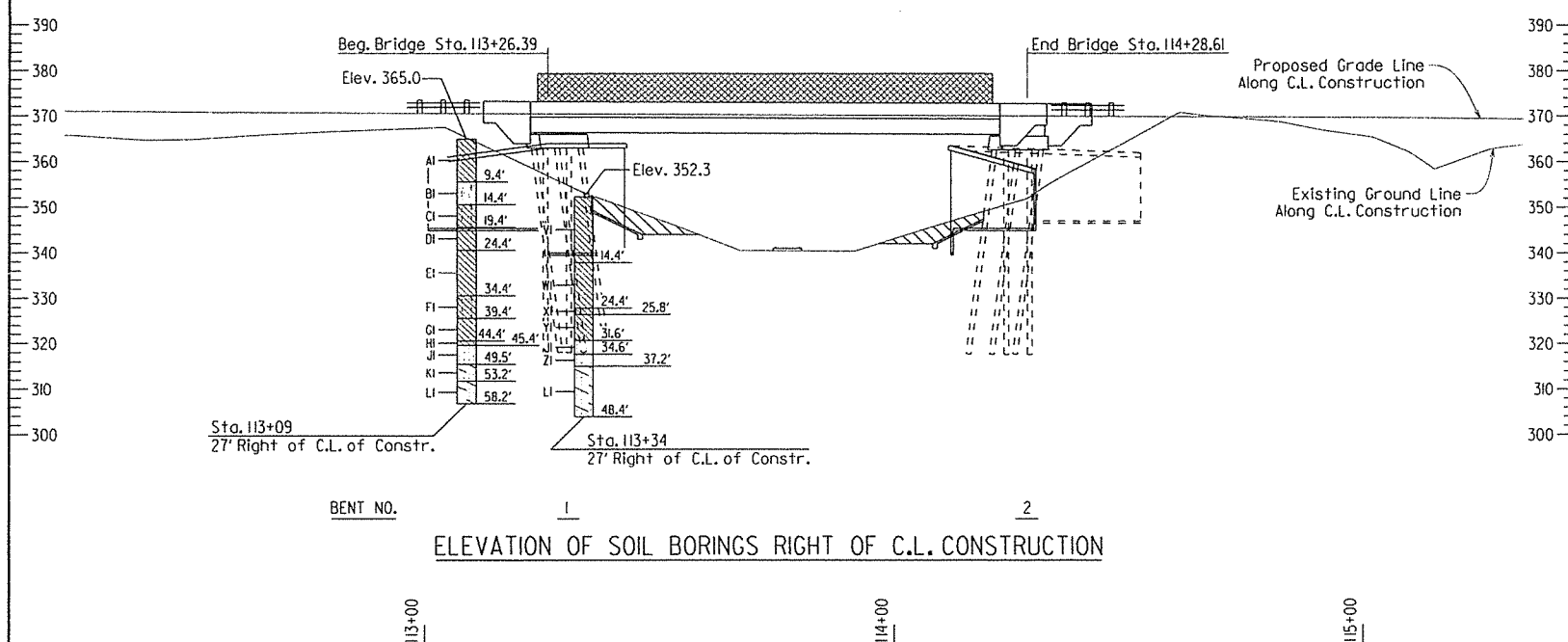
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CHECKED BY: JJP DATE: 4-14-15 SCALE: 1" = 20'  
DESIGNED BY: ACP DATE: 6-13  
BRIDGE NO. 07297 DRAWING NO. 56936

PRINT DATE: 4/14/2015

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO.    | STATE  | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|------------------------|--------|--------------------|-----------|--------------|
|              |             |              |             | 6                      | ARK.   |                    |           |              |
|              |             |              |             | JOB NO.                | 061349 |                    | 33        | 94           |
|              |             |              |             | 07297 - LAYOUT - 56937 |        |                    |           |              |



ELEVATION OF SOIL BORINGS LEFT OF C.L. CONSTRUCTION



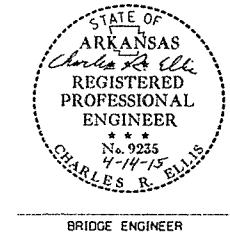
ELEVATION OF SOIL BORINGS RIGHT OF C.L. CONSTRUCTION

BORING LEGEND

- A1-Moist, Stiff, Reddish Brown to Brown Sandy Clay
- B1-Moist, Medium Dense, Brown and Gray Silty Sand
- C1-Moist, Very Stiff, Gray Clay with Silt and Sand Seams
- D1-Moist, Very Stiff, Dark Brown Clay with Silt and Sand Partings
- E1-Moist, Very Stiff, Brown and Gray Clay with Silt and Sand Partings
- F1-Moist, Very Stiff, Brown and Gray Clay with Silt and Sand Seams
- G1-Moist, Very Stiff, Brown and Gray Clay with Silt Partings
- H1-Moist, Very Hard, Brown and Gray Clay with Silt Partings
- J1-SANDSTONE - Light Brown, Poorly-Cemented (Bauxite)
- K1-SANDSTONE WITH REDDISH BROWN CLAY LAYERS - Reddish Brown and Gray, Medium Bedded, Cemented, with Slight Dip (Bauxite)
- L1-SANDSTONE WITH REDDISH BROWN CLAY LAYERS - Reddish Brown and Gray, Medium Bedded, Poorly-Cemented, with Slight Dip (Bauxite)
- M1-Moist, Stiff, Dark Gray Sandy Clay
- N1-Moist, Medium Dense, Dark Gray Sand with Clay
- P1-Moist, Very Stiff, Gray and Brown Clay with Silt and Sand Seams
- Q1-Moist, Very Stiff, Gray and Brown Clay with Sand Layers
- R1-Moist, Very Stiff, Brown and Gray Clay with Sand Seams
- S1-Moist, Hard, Brown and Gray Clay with Sand Seams
- T1-Moist, Hard, Dark Brown Clay with Slickensides
- U1-SANDSTONE WITH REDDISH BROWN CLAY SEAMS - Reddish Brown and Gray, Medium Bedded, Poorly-Cemented, with Slight Dip (Bauxite)
- V1-Moist, Very Stiff, Gray and Brown Clay with Silt and Sand Partings
- W1-Moist, Very Stiff, Gray and Brown Clay with Sand Seams
- X1-Moist, Very Stiff, Gray and Brown Clay with Sand Partings
- Y1-Moist, Hard, Gray and Brown Clay with Sand Seams
- Z1-SANDSTONE - Light Brown and Gray, Medium Bedded, Cemented, with Slight Dip (Bauxite)
- A2-Moist, Medium Dense, Brown Sand with Gray Clay and some Gravel (Sandstone Fragments)
- B2-Moist, Medium Dense, Brown and Gray Sand with Clay
- C2-Moist, Very Stiff, Gray Clay with Sand Seams
- D2-Moist, Very Stiff, Gray Clay with Sand Partings
- E2-Moist, Hard, Gray and Brown Clay with Sand Partings
- F2-SANDSTONE WITH CLAY LAYERS - Reddish Brown, Poorly-Cemented (Bauxite)
- G2-SANDSTONE WITH CLAY LAYERS - Reddish Brown, Medium Bedded, Poorly-Cemented, with Slight Dip (Bauxite)
- H2-SANDSTONE WITH CLAY SEAMS - Reddish Brown, Medium Bedded, Poorly-Cemented, with Slight Dip (Bauxite)
- J2-ALTERNATING LAYERS OF REDDISH BROWN AND BLACK SANDSTONE WITH CLAY SEAMS - Medium Bedded, Poorly-Cemented, with Slight Dip (Bauxite)
- K2-Moist, Medium Stiff, Gray Clay with Sand Seams
- L2-Moist, Medium Dense, Brown Sand with Clay
- M2-Moist, Very Stiff, Dark Brown Clay with Sand Seams

"N" VALUES

|   |   |  |
|---|---|--|
| <u>Sta. 113+09 - 27' Right of C.L. of Constr.</u> | <u>Sta. 113+34 - 29' Left of C.L. of Constr.</u>  | <u>Sta. 114+72 - 25' Left of C.L. of Constr.</u> |
| 4.9 - 5.9, N=15                                   | 4.5 - 5.5, N=19                                   | 5.0 - 6.0, N=15                                  |
| 9.9 - 10.9, N=22                                  | 9.5 - 10.5, N=22                                  | 10.0 - 11.0, N=18                                |
| 14.9 - 15.9, N=22                                 | 14.5 - 15.5, N=27                                 | 15.0 - 16.0, N=24                                |
| 19.9 - 20.9, N=17                                 | 19.5 - 20.5, N=22                                 | 20.0 - 21.0, N=24                                |
| 24.9 - 25.9, N=20                                 | 24.5 - 25.5, N=33                                 | 25.0 - 26.0, N=27                                |
| 29.9 - 30.9, N=28                                 | 29.5 - 30.5, N=31                                 | 30.0 - 31.0, N=37                                |
| 34.9 - 35.9, N=23                                 | 34.5 - 34.8, N=60( 3' )                           | 35.0 - 36.0, N=33                                |
| 39.9 - 40.9, N=25                                 |   | 40.0 - 41.0, N=41                                |
| 44.9 - 45.5, N=98( 7' )                           | <u>Sta. 113+34 - 27' Right of C.L. of Constr.</u> | 45.0 - 46.0, N=32                                |
| 49.4 - 49.5, N=60( 1' )                           | 4.9 - 5.9, N=19                                   | 49.5 - 49.7, N=60( 2' )                          |
|   | 9.9 - 10.9, N=23                                  |  |
| <u>Sta. 113+10 - 37' Left of C.L. of Constr.</u>  | 14.9 - 15.9, N=23                                 | <u>Sta. 114+89 - 4' Left of C.L. of Constr.</u>  |
| 5.3 - 6.3, N=9                                    | 19.9 - 20.9, N=23                                 | 4.5 - 5.5, N=8                                   |
| 10.3 - 11.3, N=16                                 | 24.9 - 25.9, N=29                                 | 9.5 - 10.5, N=16                                 |
| 15.3 - 16.3, N=18                                 | 29.9 - 30.9, N=34                                 | 14.5 - 15.5, N=20                                |
| 20.3 - 21.3, N=20                                 | 34.4 - 34.6, N=30( 2' )                           | 19.5 - 20.5, N=20                                |
| 25.3 - 26.3, N=27                                 |   | 24.5 - 25.5, N=23                                |
| 30.3 - 31.3, N=29                                 |   | 29.5 - 30.5, N=25                                |
| 35.3 - 36.3, N=22                                 |   | 34.5 - 35.5, N=25                                |
| 40.3 - 41.3, N=30                                 |   | 39.5 - 40.5, N=37                                |
|   |   | 44.5 - 45.5, N=50                                |
|   |   | 49.5 - 49.7, N=60( 2' )                          |

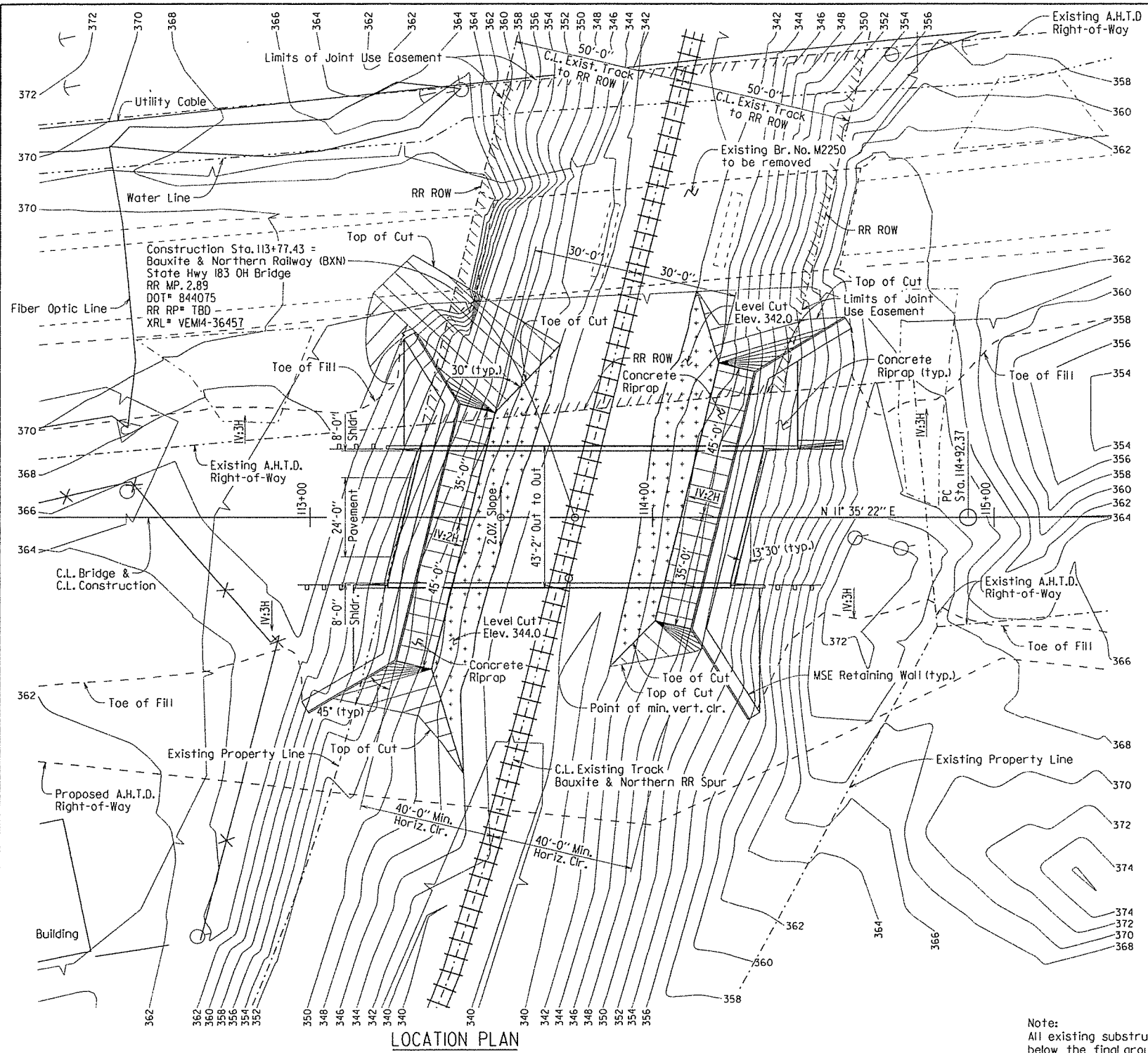


SHEET 2 OF 2  
 LAYOUT OF BRIDGE OVER  
 BAUXITE & NORTHERN RAILROAD SPUR  
 BAUXITE & NORTHERN RR SPUR  
 STR. & APPRS. (S)  
 SALINE COUNTY  
 ROUTE 183 SEC. 1  
 ARKANSAS STATE HIGHWAY COMMISSION  
 LITTLE ROCK, ARK.

DRAWN BY: ACP/PGT DATE: 6-13 FILENAME: b061349\_L1.dgn  
 CHECKED BY: JJP DATE: 4-14-15 SCALE: 1" = 20'  
 DESIGNED BY: ACP DATE: 6-13  
 BRIDGE NO. 07297 DRAWING NO. 56937



| DATE REVISION | DATE FILMED | DATE REVISION | DATE FILMED | FED. ROAD DIST. NO.       | STATE  | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|---------------|-------------|---------------|-------------|---------------------------|--------|--------------------|-----------|--------------|
|               |             |               |             | 6                         | ARK.   |                    |           |              |
|               |             |               |             | JOB NO.                   | 061349 |                    | 3194      |              |
|               |             |               |             | 07297 - EXHIBIT A - 56938 |        |                    |           |              |



NOTE:  
Traffic shall remain on the existing bridge until construction of the new bridge is complete. The contractor shall notify the following railroad contacts prior to shifting traffic to the new bridge:

Shawn Barlow - General Manager  
Bauxite & Northern Railway Company (BXN)  
6232 Cyanamid Road  
Bryant, AR 72022  
Office: 501-776-4619  
E-Mail: Shawn.Barlow@gwrr.com

OR  
Danny Caulk - Roadmaster  
Bauxite & Northern Railway Company (BXN)  
140 Plywood Mill Road  
Crossett, AR 71635  
Mobile: 870-310-8397  
E-Mail: dcaulk@gwrr.com

GENERAL NOTES  
All demolitions within the Railroad's right-of-way and/or demolition that may impact the Railroad's tracks or operations shall comply with the Railroad's demolition requirements.

Erection over the Railroad's right-of-way shall be designed to cause no interruption to the Railroad's operation. Erection over the Railroad's track shall be developed such that it enables the track(s) to remain open to traffic per the Railroad's requirements.

The Contractor must submit a proposed method of erosion and sediment control and have the method approved by the Railroad prior to beginning any grading on the project site.

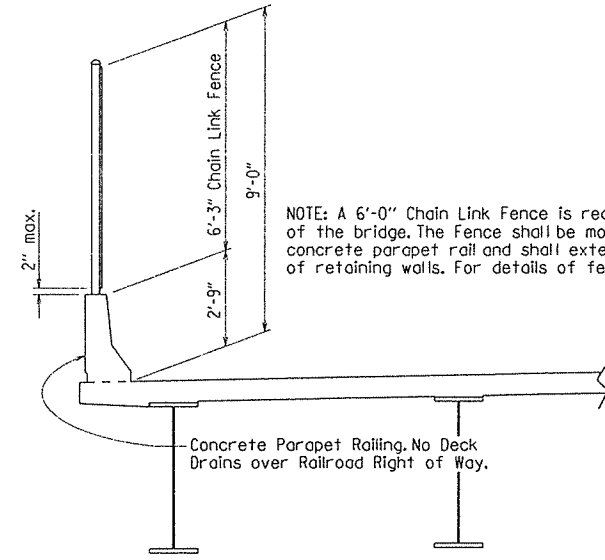
All personnel must clear the area within 25 feet of the track centerline and secure all equipment when trains are present.

"The State shall not plow ice, snow, or sleet over the sides of the structure. In consideration of this practice, the Carrier waives its request for the State to attach splash boards to sides of the structure." This statement is in the State-Railroad Agreement.

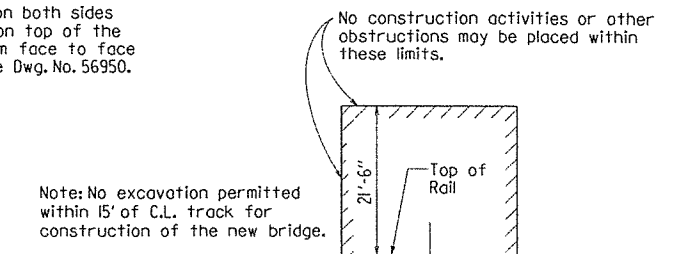
Existing drainage patterns will be maintained. The proposed bridge structure will not significantly change the quantity and/or characteristic of flow in the Railroad's ditches and/or drainage structures.

Closed Parapet Railing (No Deck Drains) over Railroad Right of Way - Typical on both sides of Bridge.

Construction shall comply with the requirements noted in Job 061349 Special Provision "Insurance, Construction, and Flagging Requirements on Railroad Property".



TYPICAL SECTION  
No Scale



MINIMUM CONSTRUCTION CLEARANCES  
No Scale

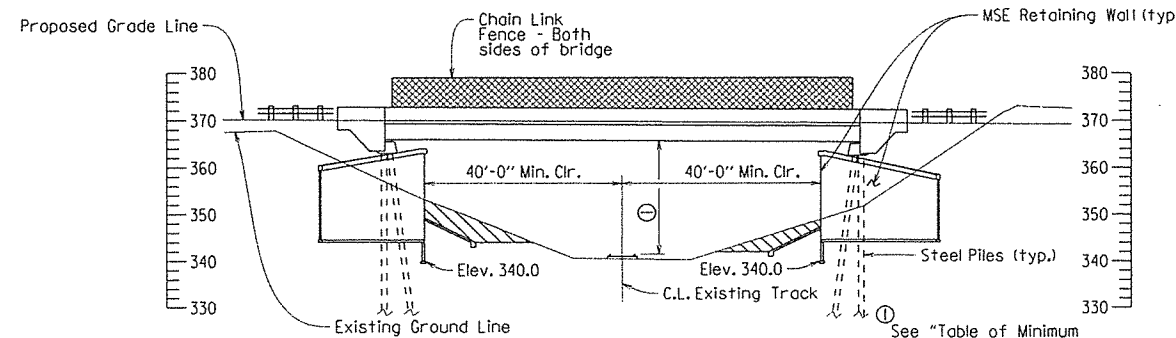
Note:  
All existing substructure units shall be removed to at least 5 feet below the final ground surface, but no lower than the top of the existing footing, unless otherwise specified by the Railroad.

TABLE OF MINIMUM VERTICAL CLEARANCES

| Location              | Proposed Low Chord to Top of Rail |
|-----------------------|-----------------------------------|
| Face of South Wall    | 24'-5"                            |
| Future Track to South | 24'-4"                            |
| Existing Track        | 24'-1"                            |
| Future Track to North | 24'-0"                            |
| Face of North Wall    | 23'-11"                           |

Notes:  
Location of future tracks measured 15' perpendicular from C.L. Existing Track.

Existing Top of Rail Elevations used to calculate minimum vertical clearances at face of walls and future track locations.



SECTION NORMAL TO TRACK

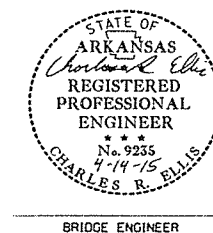
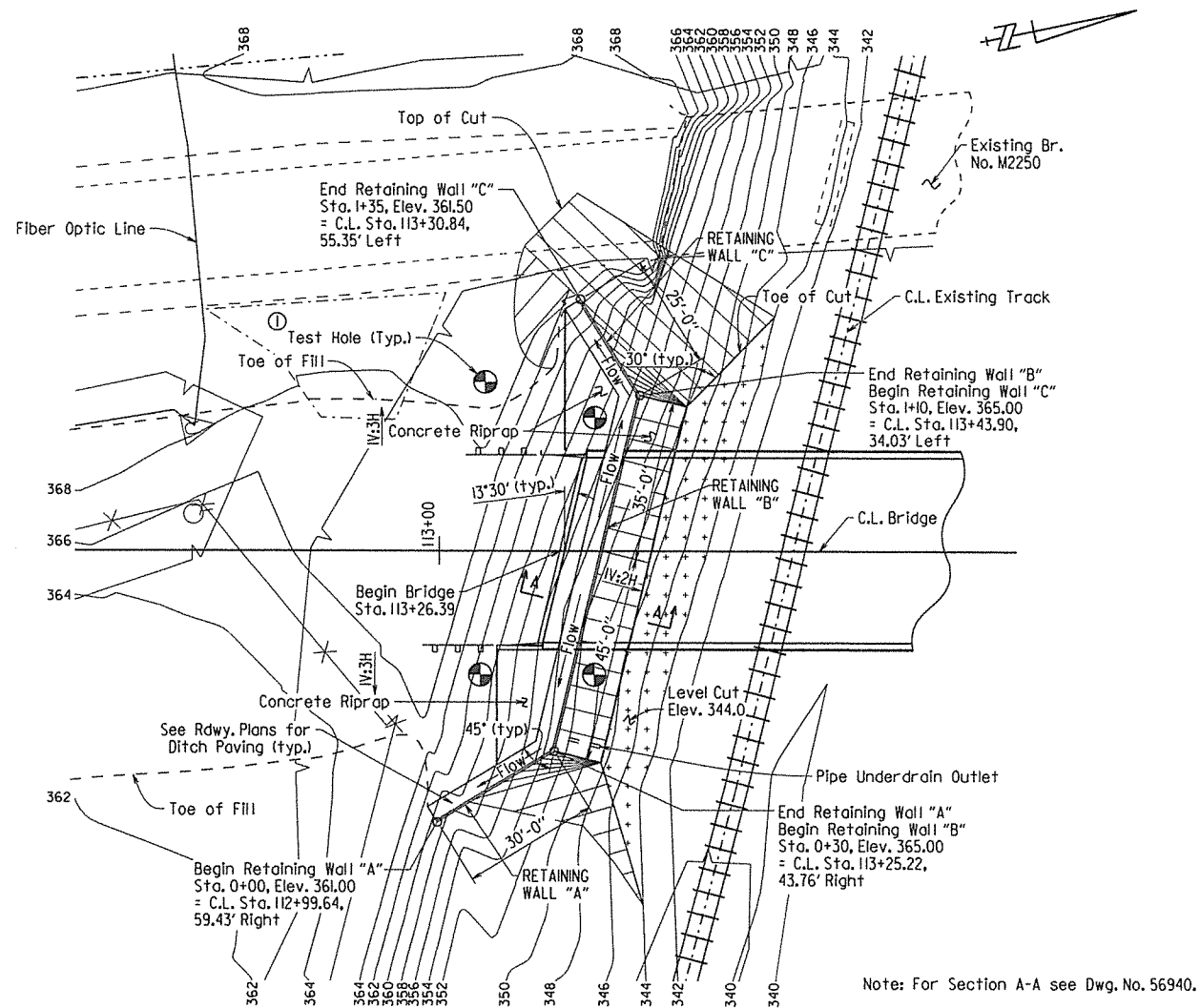


EXHIBIT A  
LAYOUT OF BRIDGE OVER  
BAUXITE & NORTHERN RAILROAD SPUR  
BAUXITE & NORTHERN RR SPUR  
STR. & APPRS. (S)  
SALINE COUNTY  
ROUTE 183 SEC. 1  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.  
DRAWN BY: ACP/PGT DATE: 6-13 FILENAME: b061349\_L1.dgn  
CHECKED BY: JJP DATE: 4-15-15 SCALE: 1" = 20'  
DESIGNED BY: ACP DATE: 96-13  
BRIDGE NO. 07297 DRAWING NO. 56938

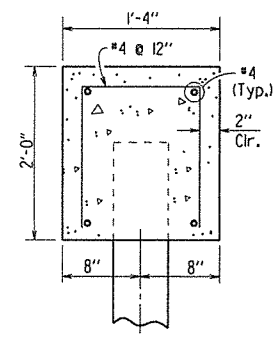
PRINT DATE: 4/15/2015

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO. | STATE  | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|---------------------|--------|--------------------|-----------|--------------|
|              |             |              |             | 6                   | ARK.   |                    |           |              |
|              |             |              |             | JOB NO.             | 061349 |                    | 35        | 94           |

07297 - RETAINING WALLS - 56939



① For borings in vicinity of retaining walls, See Dwg. No. 56937.



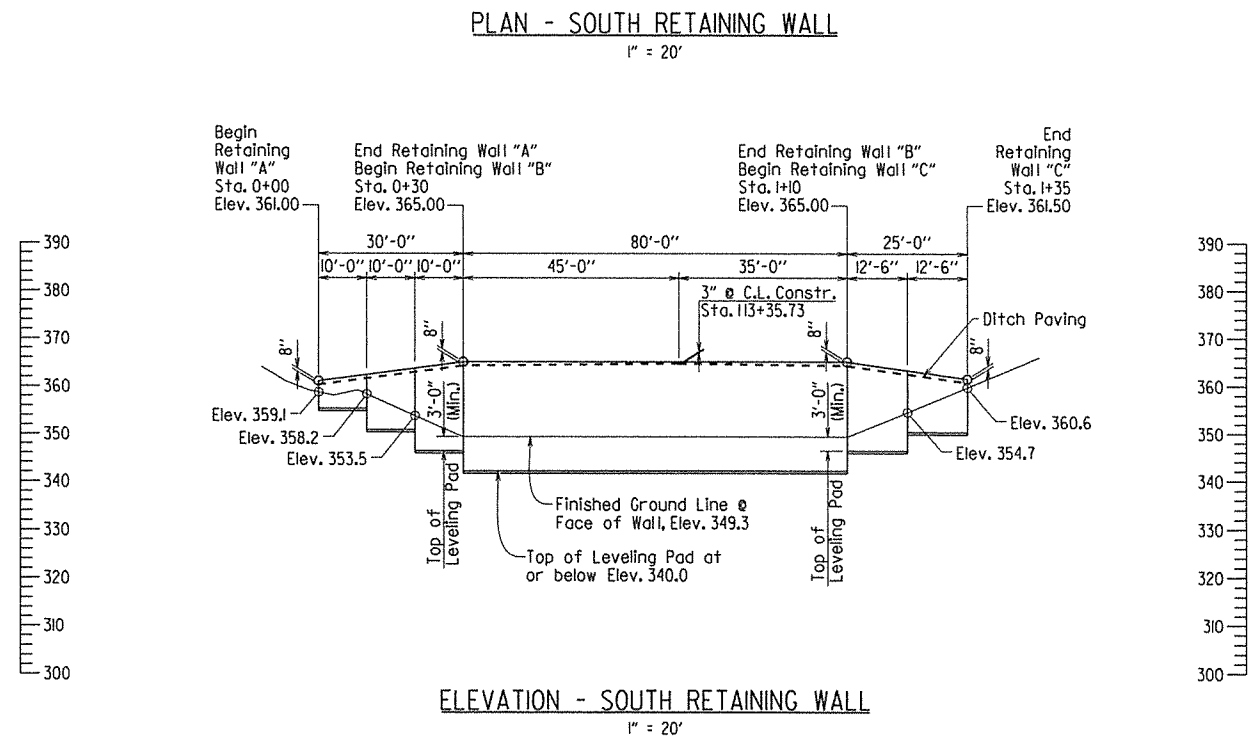
Notes:  
Reinforcing steel and Class S(AE) Concrete for coping shall not be paid for directly, but will be considered subsidiary to the item "Retaining Wall."  
Precast coping may be substituted for cast-in-place coping shown.

TABLE OF QUANTITIES  
(FOR INFORMATION ONLY)

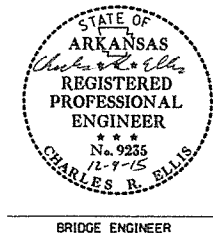
| LOCATION                       | UNIT    |         |         |
|--------------------------------|---------|---------|---------|
|                                | CU. YD. | CU. YD. | SO. FT. |
| WALL A: STA. 0+00 TO STA. 0+30 | 85      | 115     | 370     |
| WALL B: STA. 0+30 TO STA. 1+10 | 1,109   | 1,616   | 2,000   |
| WALL C: STA. 1+10 TO STA. 1+35 | 111     | 123     | 356     |
| WALL D: STA. 0+00 TO STA. 0+31 | 152     | 218     | 455     |
| WALL E: STA. 0+31 TO STA. 1+11 | 828     | 1,592   | 1,968   |
| WALL F: STA. 1+11 TO STA. 1+43 | 85      | 147     | 456     |
| TOTALS                         | 2,370   | 3,811   | 5,605   |

GENERAL NOTES

- Design Specifications: AASHTO LRFD Bridge Design Specifications, Sixth Edition (2012) with 2013 Interim Revisions.
- A factored bearing resistance of 5,000 psf is recommended for the existing foundation material based on an estimated width of the reinforced zone.
- An Ashlar Stone finish or approved equivalent will be required for the wall face.
- Retaining Wall Stations are measured along outside vertical face of wall. Elevations shown are profile grade for top of wall. Wall and ground elevations are approximate. Wall dimensions may vary depending on wall design selected.
- Boring logs may be obtained from the Construction Contract Procurement Section of the Program Management Division upon request.
- Reinforcement placement and details for retaining walls may be affected by end bent construction and proposed roadway drainage structures. See End Bent drawings for pile locations and wingwall details. See Roadway Plans for locations and details of drainage structures.
- Pipe Underdrains shall be used in the area of backfill as determined by the Engineer.
- For ditch paving, See Standard Dwg. No. CDP-1. Weep holes shall be eliminated.
- Preformed joint filler, joint sealer, polystyrene board, and pipe underdrains will not be paid for directly, but will be considered subsidiary to the item "Retaining Wall".
- See Job SP "Retaining Walls" for additional information.

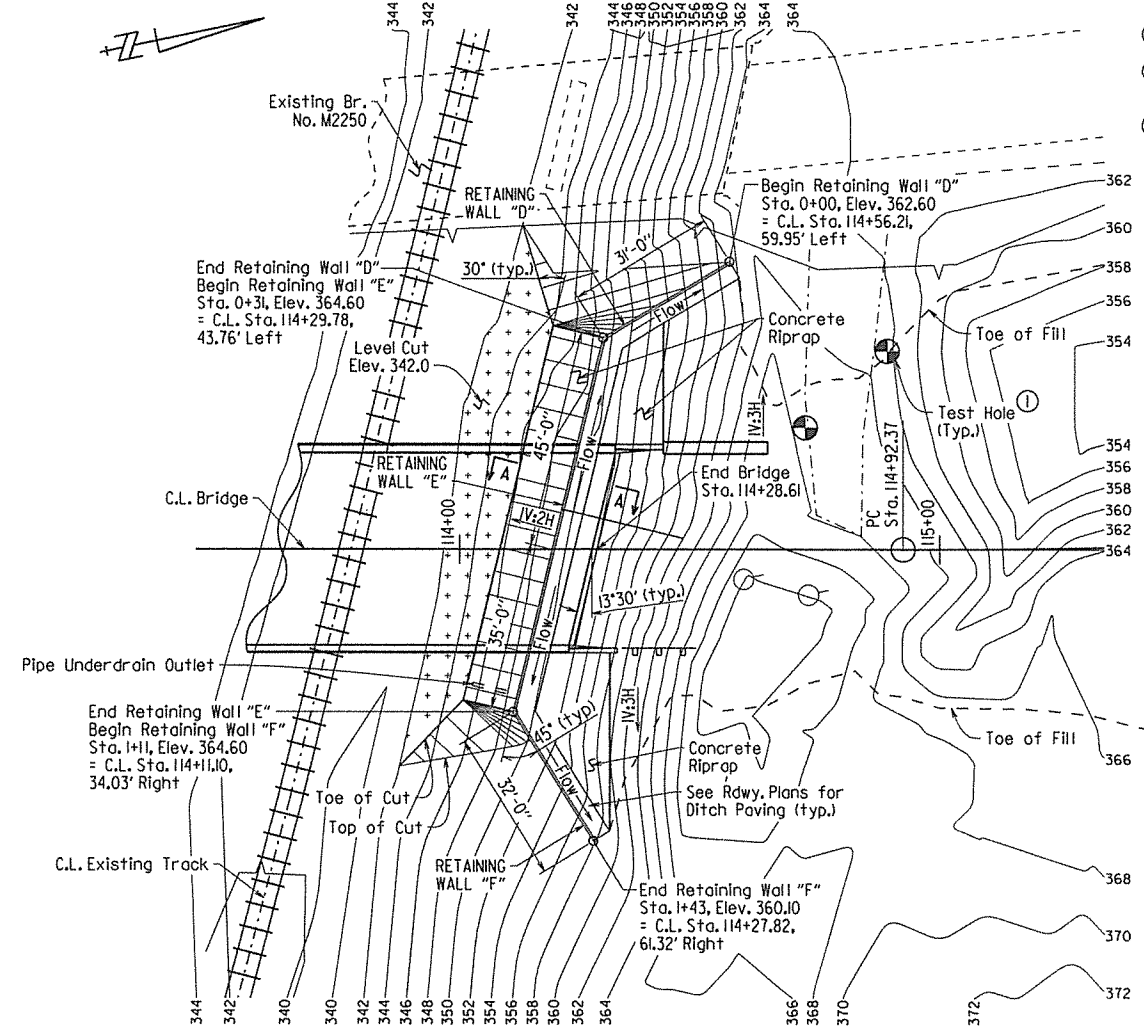


PRINT DATE: 12/9/2015

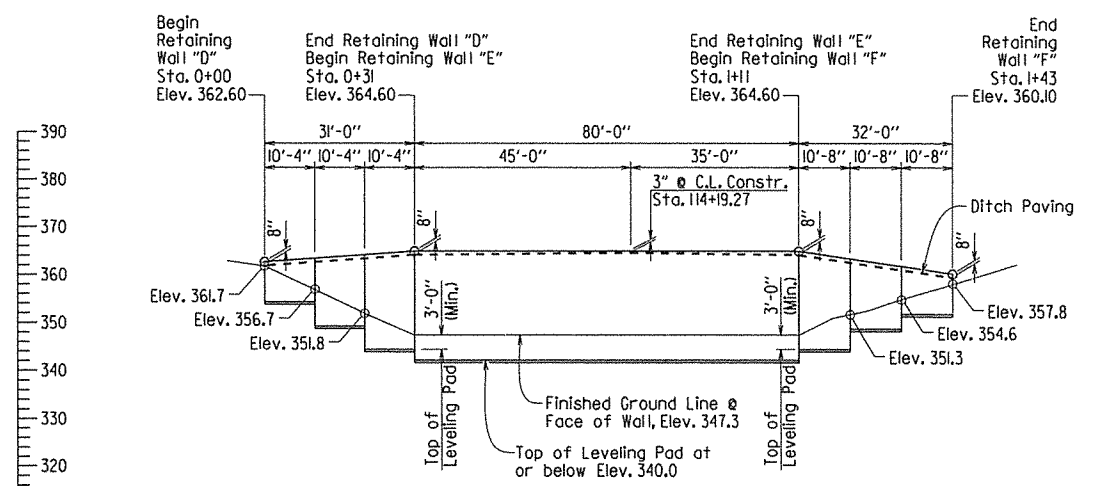


SHEET 1 OF 2  
LAYOUT OF RETAINING WALLS  
ROUTE 183 SEC. 1  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.  
DRAWN BY: ACP DATE: 9-13 FILENAME: b061349\_rwl.dgn  
CHECKED BY: JYP DATE: 12-9-15 SCALE: As Shown  
DESIGNED BY: ACP DATE: 9-13  
BRIDGE NO. 07297 DRAWING NO. 56939

| DATE REVISION | DATE FILMED | DATE REVISION | DATE FILMED | FED. ROAD DIST. NO.             | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|---------------|-------------|---------------|-------------|---------------------------------|-------|--------------------|-----------|--------------|
|               |             |               |             | 6                               | ARK.  |                    |           |              |
|               |             |               |             | JOB NO.                         |       | 061349             | 30        | 24           |
|               |             |               |             | 07297 - RETAINING WALLS - 56940 |       |                    |           |              |



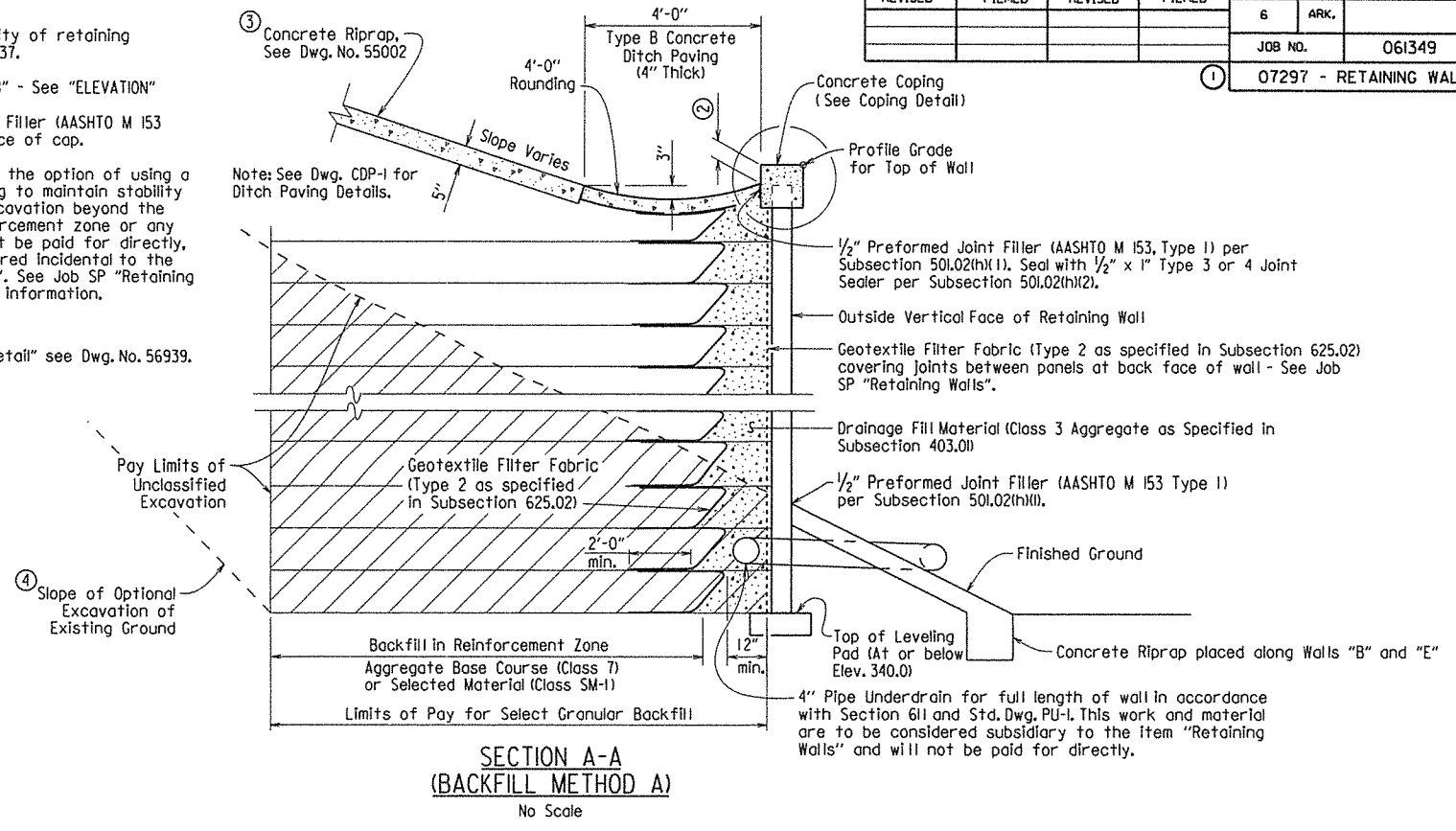
PLAN - NORTH RETAINING WALL  
1" = 20'



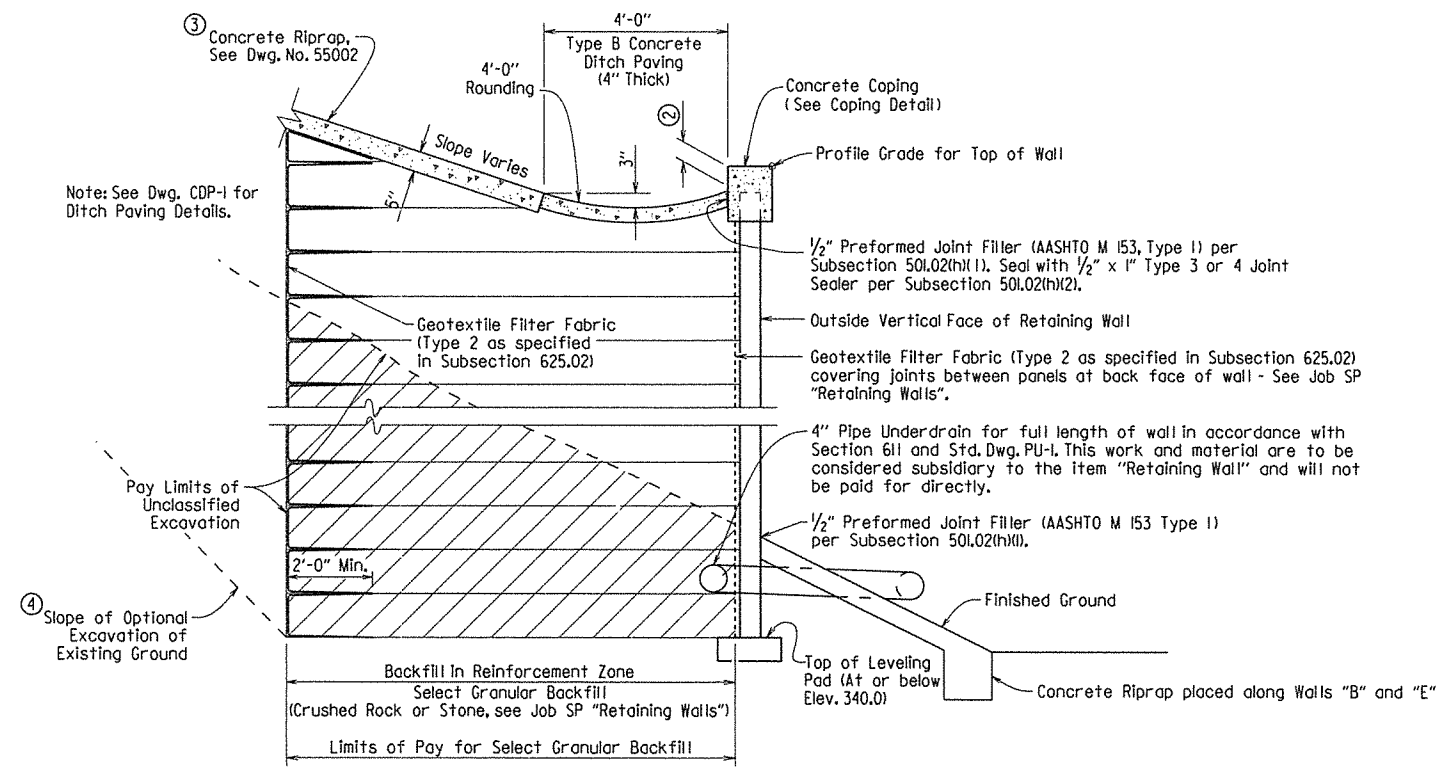
ELEVATION - NORTH RETAINING WALL  
1" = 20'

- ① For borings in vicinity of retaining wall, see Dwg. No. 56937.
- ② Varies from 3" to 8" - See "ELEVATION"
- ③ 1/2" Preformed Joint Filler (AASHTO M 153 Type 1) at front face of cap.
- ④ The Contractor has the option of using a cut slope or shoring to maintain stability of the cut. Any excavation beyond the limits of the reinforcement zone or any shoring used will not be paid for directly, but shall be considered incidental to the item "Retaining Wall". See Job SP "Retaining Walls" for additional information.

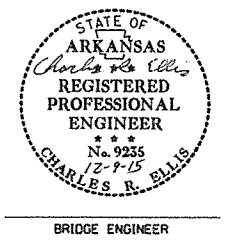
Note: For "Coping Detail" see Dwg. No. 56939.



SECTION A-A  
(BACKFILL METHOD A)  
No Scale



SECTION A-A  
(BACKFILL METHOD B)  
No Scale

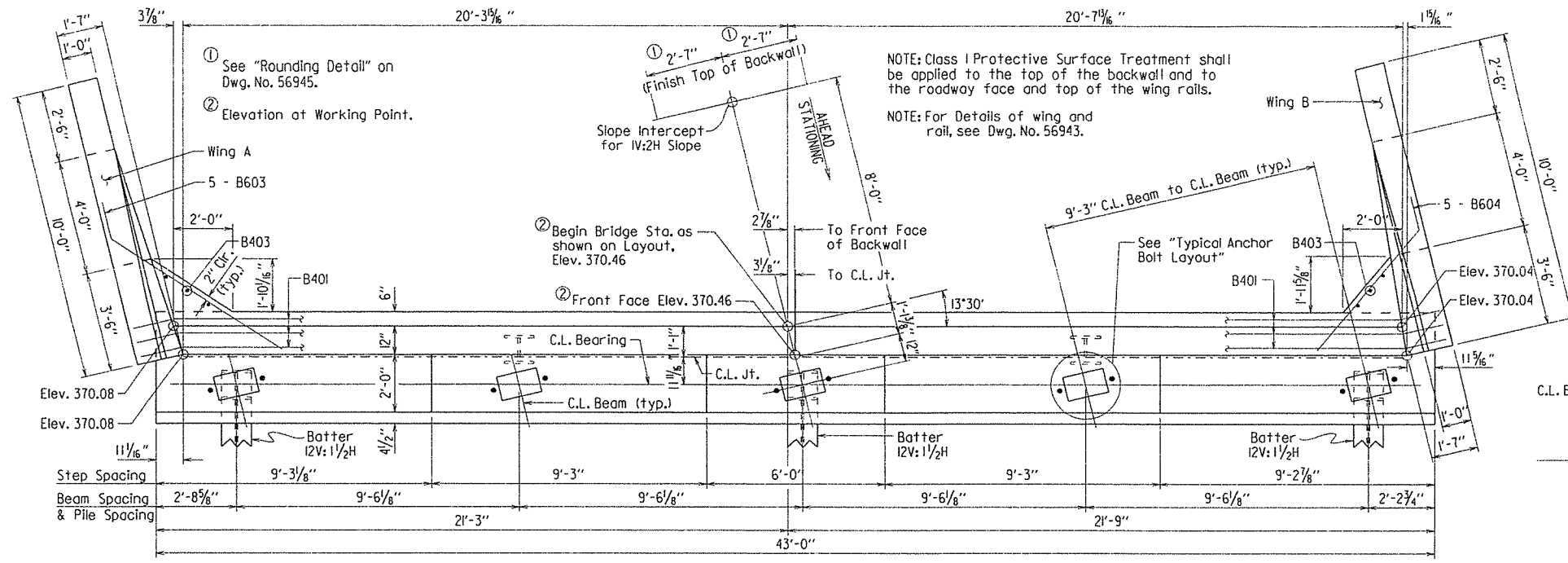


SHEET 2 OF 2  
LAYOUT OF RETAINING WALLS  
ROUTE 183 SEC. 1  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.  
DRAWN BY: ACP DATE: 9-13 FILENAME: b061349\_rwl.dgn  
CHECKED BY: JYP DATE: 12-9-15 SCALE: As Shown  
DESIGNED BY: ACP DATE: 9-13  
BRIDGE NO. 07297 DRAWING NO. 56940

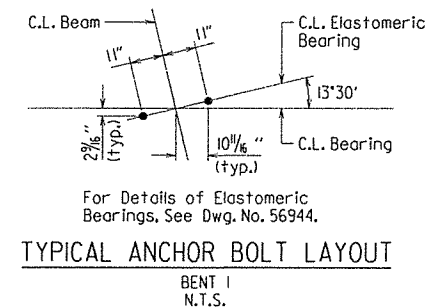
PRINT DATE: 12/9/2015



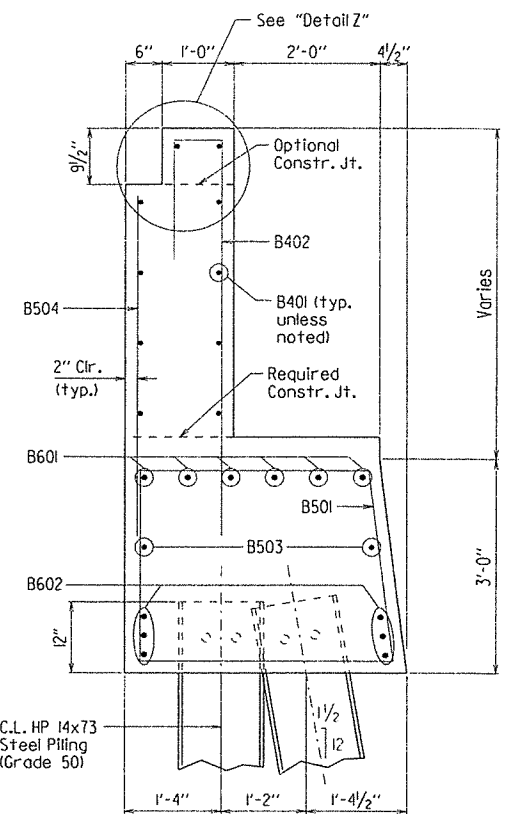
| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO.       | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|---------------------------|-------|--------------------|-----------|--------------|
|              |             |              |             | 6                         | ARK.  |                    |           |              |
|              |             |              |             | JOB NO.                   |       | 061349             | 37        | 94           |
|              |             |              |             | 07297 - END BENTS - 56941 |       |                    |           |              |



**PLAN - BENT I**  
3/8" = 1'-0"

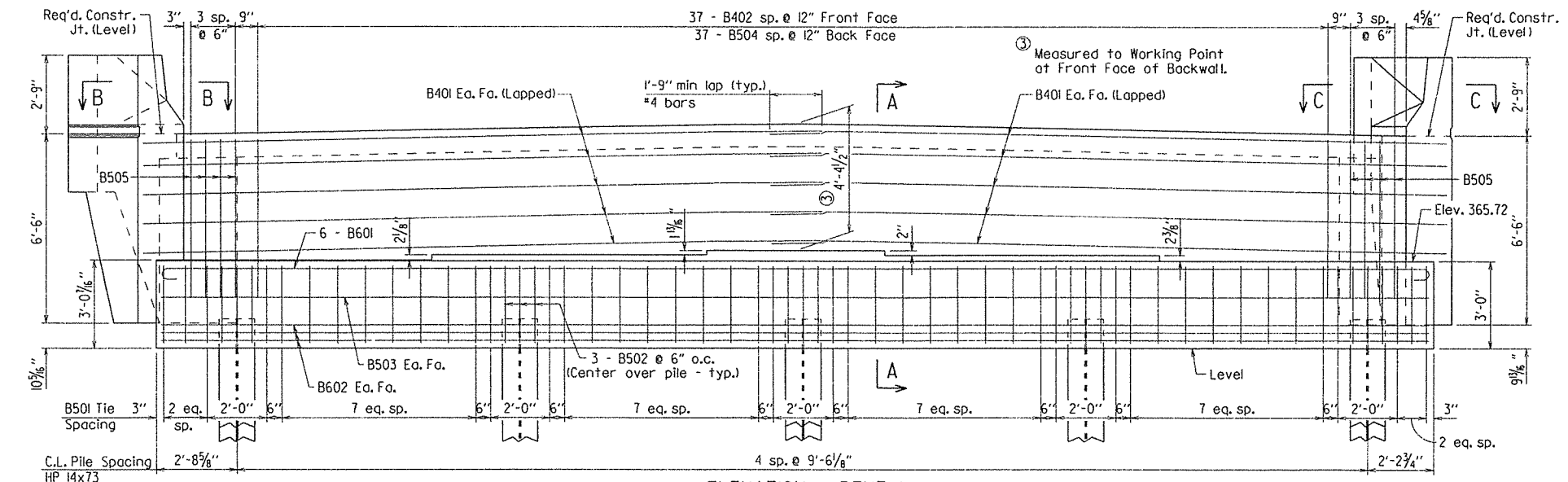


**TYPICAL ANCHOR BOLT LAYOUT**  
BENT I  
N.T.S.



**SECTION A-A**  
3/4" = 1'-0"

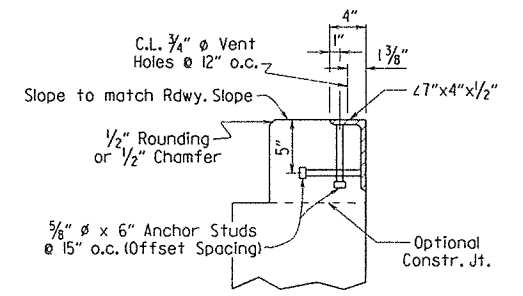
Note: The backwall above the required construction joint shall not be poured until the beams are in place. Backwall may be placed prior to placing the adjacent concrete deck only if the optional backwall construction joint is used. See Dwg. No. 56949 "Expansion Device Installation at End Bents" for additional information.



**ELEVATION - BENT I**

Looking Back  
3/8" = 1'-0"

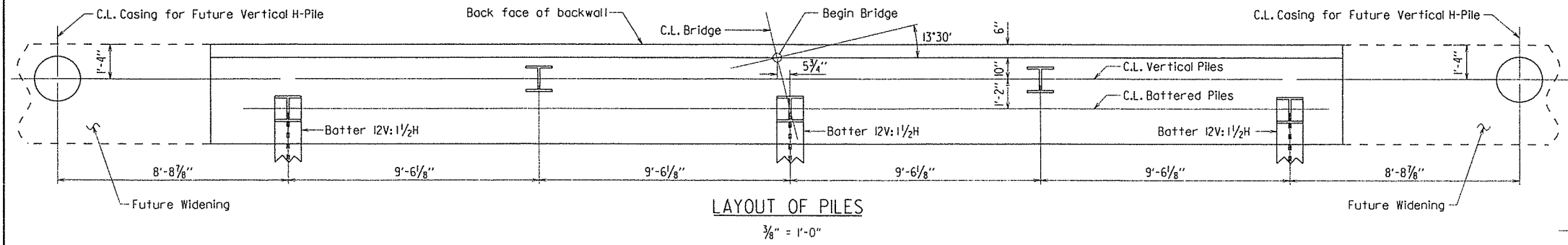
NOTE: For "View B-B", "View C-C", General Notes and "Detail at Pile Top", see Dwg. No. 56942.



NOTES: For additional joint details, see Dwg. No. 56949.

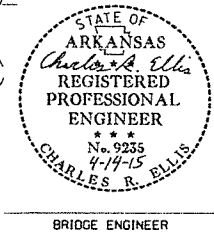
Concrete shall be hand packed under the joint armor in the backwall.

**DETAIL Z**  
N.T.S.



**LAYOUT OF PILES**

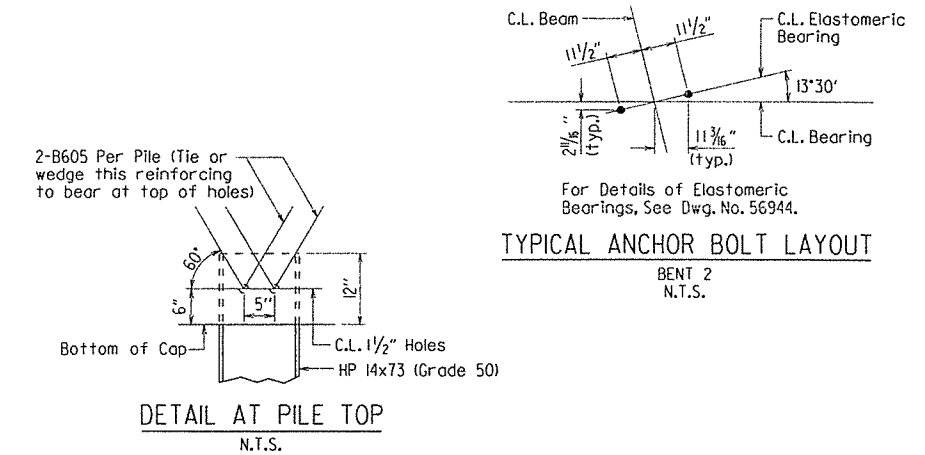
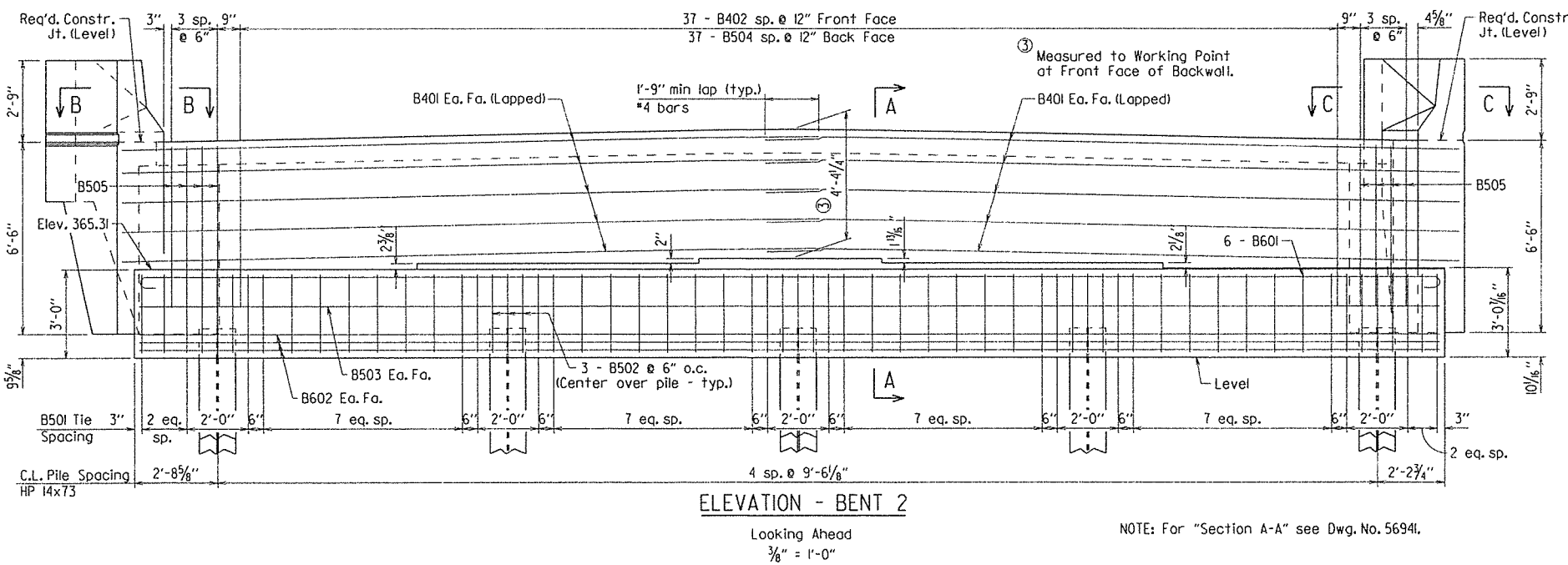
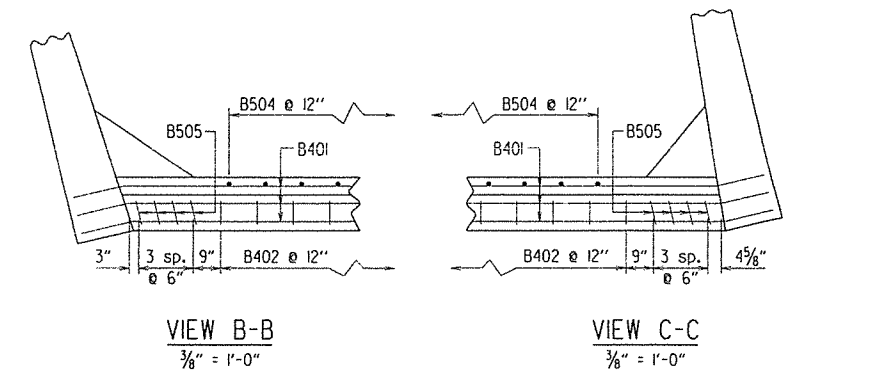
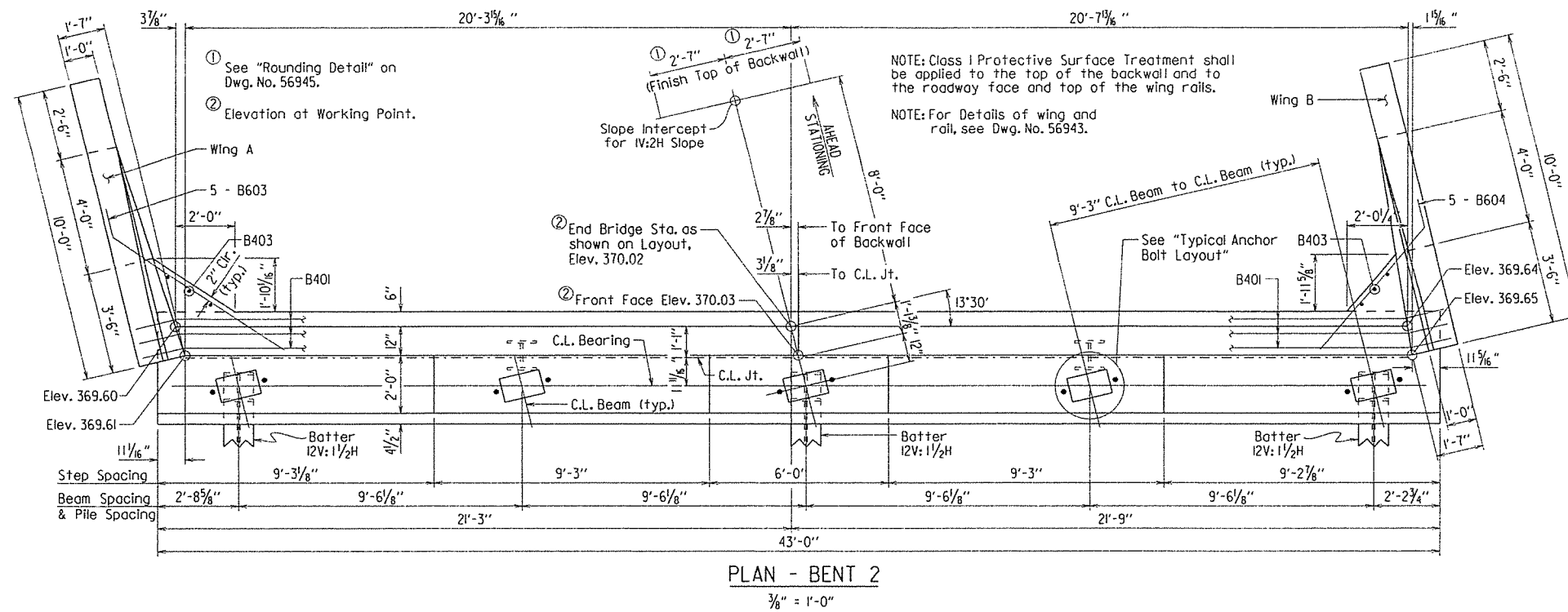
3/8" = 1'-0"



**SHEET 1 OF 3**  
**DETAILS OF END BENTS**  
ROUTE SEC.  
**ARKANSAS STATE HIGHWAY COMMISSION**  
LITTLE ROCK, ARK.  
DRAWN BY: ACP DATE: 12-19-13 FILENAME: b061349\_bl.dgn  
CHECKED BY: JJP DATE: 4-14-15 SCALE: AS SHOWN  
DESIGNED BY: ACP DATE: 12-13  
BRIDGE NO. 07297 DRAWING NO. 56941

PRINT DATE: 4/13/2015

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO.       | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|---------------------------|-------|--------------------|-----------|--------------|
|              |             |              |             | 6                         | ARK.  |                    |           |              |
|              |             |              |             | JOB NO.                   |       | 061349             | 38        | 94           |
|              |             |              |             | 07297 - END BENTS - 56942 |       |                    |           |              |



GENERAL NOTES

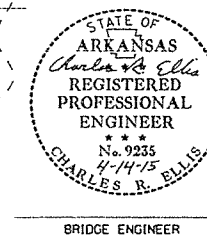
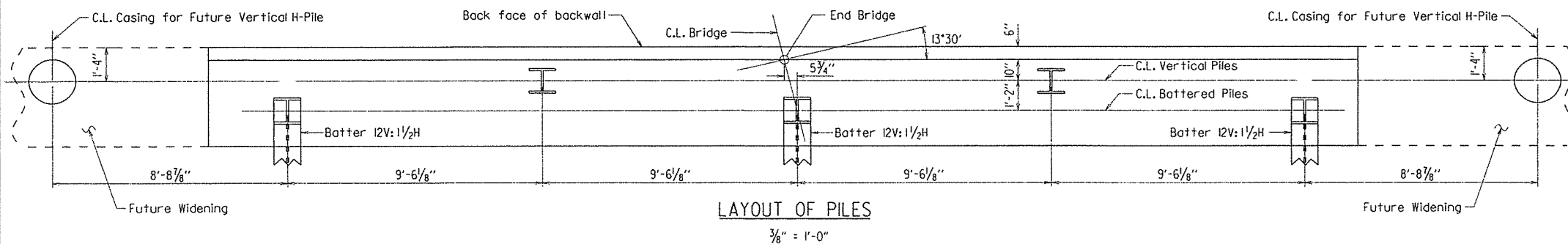
All concrete shall be Class "S" with a minimum 28 day compressive strength  $f'_c = 3,500$  psi. Concrete shall be poured in the dry and all exposed corners to be chamfered 3/4" unless otherwise noted.

All reinforcing steel shall be Grade 60 (yield strength = 60,000 psi) conforming to AASHTO M 31 or M 322, Type A, with mill test reports.

Top reinforcing bars and pile anchorage in cap shall be properly placed to avoid interference with anchor bolts.

Structural steel in end bents shall be AASHTO M 270, Gr. 50W and shall be paid for as "Structural Steel in Beam Spans (M 270, Gr. 50W)".

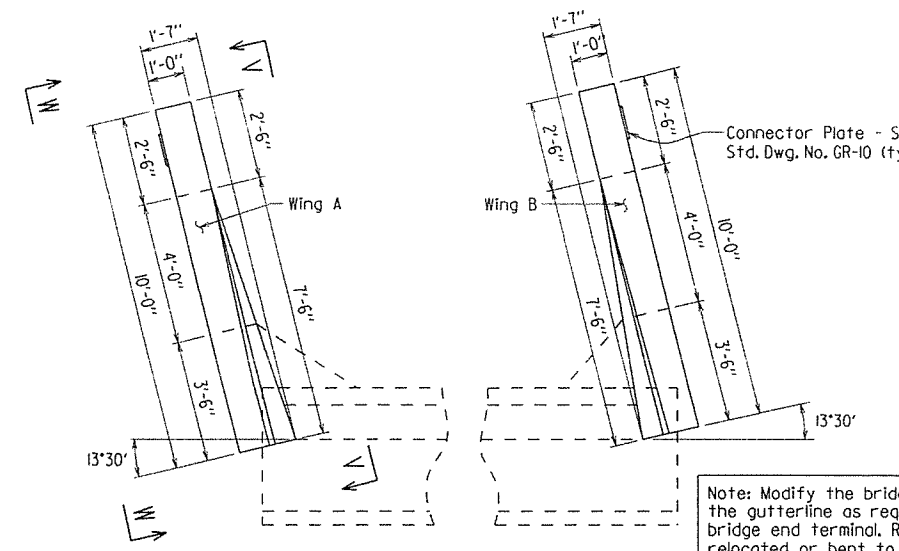
For additional information, see Layout.



SHEET 2 OF 3  
DETAILS OF END BENTS  
ROUTE SEC.  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.

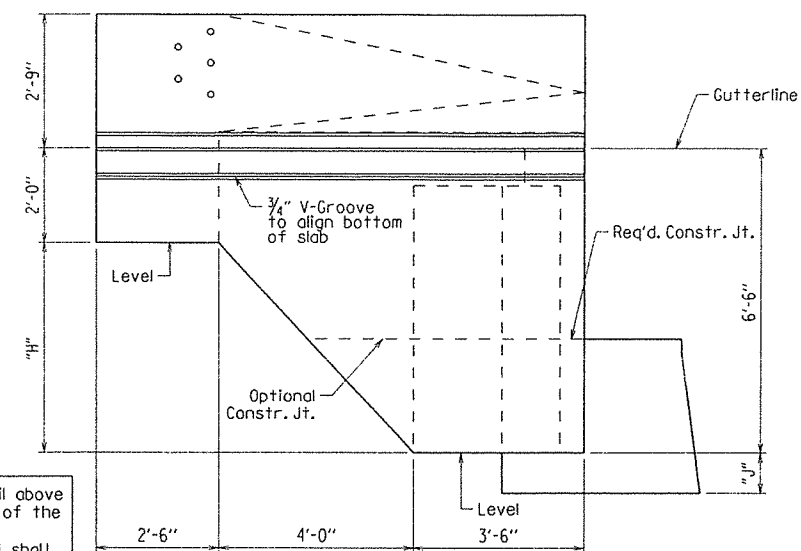
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CHECKED BY: JYP DATE: 4-14-15 SCALE: As Shown  
DESIGNED BY: ACP DATE: 12-13  
BRIDGE NO. 07297 DRAWING NO. 56942

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO.       | STATE  | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|---------------------------|--------|--------------------|-----------|--------------|
|              |             |              |             | 6                         | ARK.   |                    |           |              |
|              |             |              |             | JOB NO.                   | 061349 |                    | 3994      |              |
|              |             |              |             | 07297 - END BENTS - 56943 |        |                    |           |              |

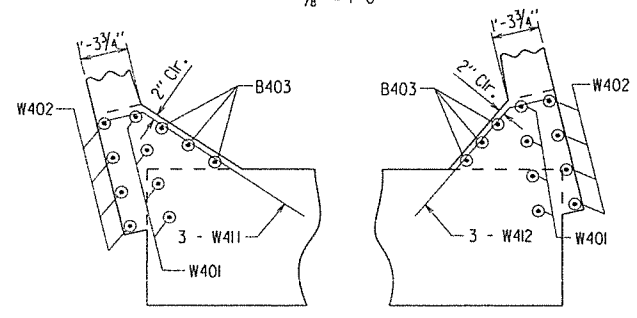


PLAN OF RAILS  
3/8" = 1'-0"

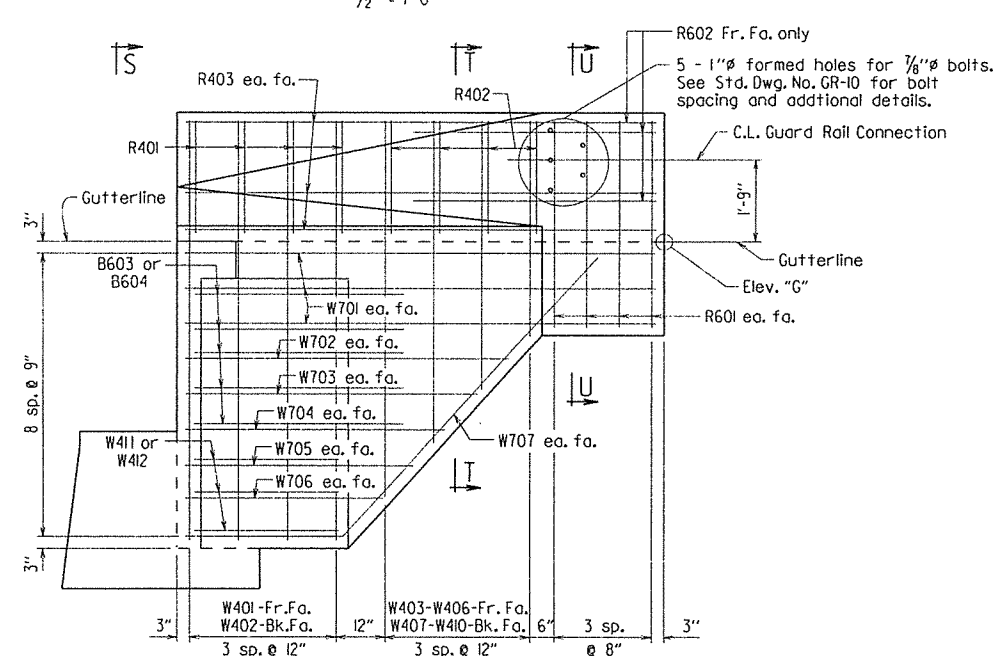
Note: Modify the bridge rail and connection detail above the gutterline as required by the manufacturer of the bridge end terminal. Reinforcing bars that are relocated or bent to fit the modified bridge rail shall have minimum plan concrete cover. See Layout for location of bridge end terminal.



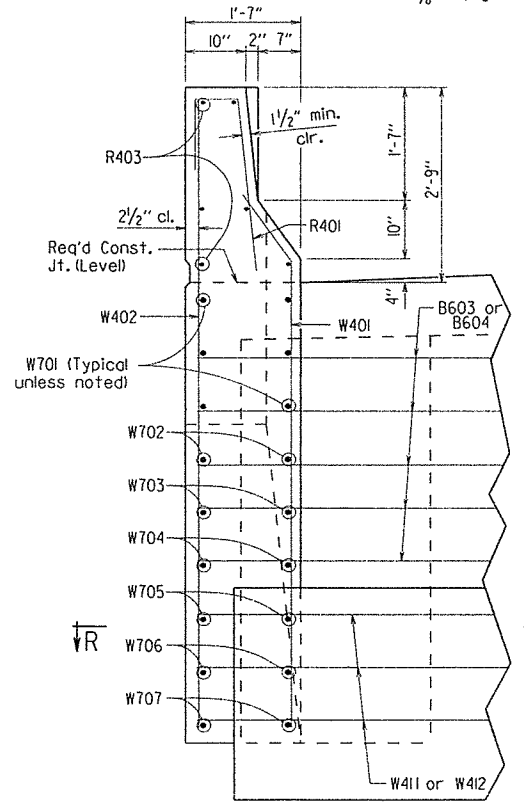
VIEW W-W  
1/2" = 1'-0"



SECTION R-R  
3/8" = 1'-0"



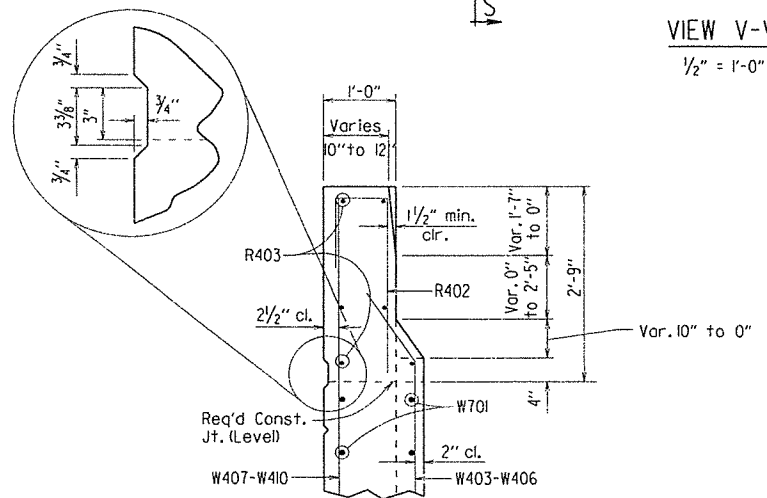
VIEW V-V  
1/2" = 1'-0"



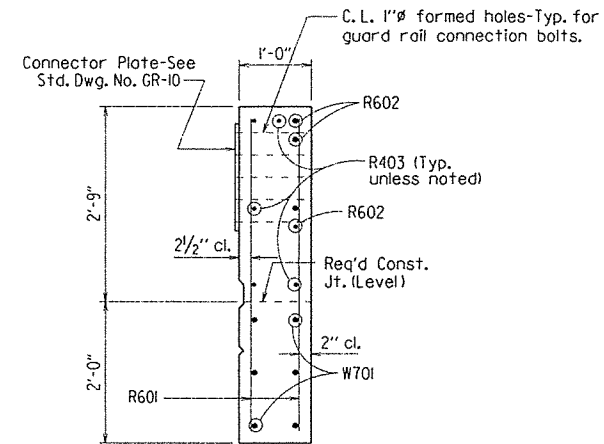
VIEW S-S  
3/4" = 1'-0"

TABLE OF VARIABLES

| Bent No. | Wing | Elev. "G" | "H"        | "J"      |
|----------|------|-----------|------------|----------|
| 1        | A    | 370.12    | 4'-6 1/2"  | 10 5/16" |
| 1        | B    | 370.08    | 4'-6 1/2"  | 9 9/16"  |
| 2        | A    | 369.57    | 4'-5 1/2"  | 9 5/16"  |
| 2        | B    | 369.61    | 4'-5 7/16" | 10 1/16" |



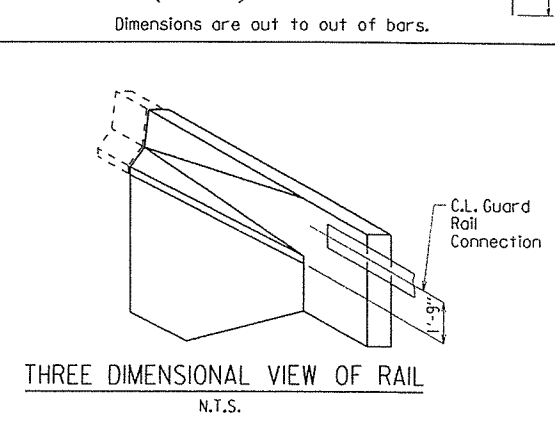
SECTION T-T  
3/4" = 1'-0"



SECTION U-U  
3/4" = 1'-0"

BAR LIST - PER BENT

| MARK      | NO. REQ'D. | LENGTH               | P.D.   | BENDING DIAGRAMS |
|-----------|------------|----------------------|--------|------------------|
| B401      | 20         | 23'-0"               | 2"     |                  |
| B402      | 37         | 7'-6"                | 2"     |                  |
| B403      | 6          | 5'-4"                | Str.   |                  |
| B501      | 46         | 12'-6"               | 2 1/2" |                  |
| B502      | 15         | 8'-4"                | 2 1/2" |                  |
| B503      | 2          | 42'-8"               | Str.   |                  |
| B504      | 37         | 4'-10"               | Str.   |                  |
| B505      | 8          | 11'-6"               | 2 1/2" |                  |
| B601      | 6          | 44'-0"               | 4 1/2" |                  |
| B602      | 6          | 42'-8"               | Str.   |                  |
| B603      | 5          | 7'-3"                | 4 1/2" |                  |
| B604      | 5          | 6'-5"                | 4 1/2" |                  |
| B605      | 10         | 2'-10"               | 4 1/2" |                  |
| R401      | 8          | 3'-11"               | 2"     |                  |
| R402      | 8          | 4'-0"                | 2"     |                  |
| R403      | 12         | 9'-8"                | Str.   |                  |
| R601      | 16         | 4'-5"                | Str.   |                  |
| R602      | 6          | 5'-0"                | Str.   |                  |
| W401      | 8          | 7'-8"                | 2"     |                  |
| W402      | 8          | 8'-10"               | Str.   |                  |
| W403-W406 | 2 each     | Var. 3'-5" to 6'-9"  | 2"     |                  |
| W407-W410 | 2 each     | Var. 4'-7" to 7'-11" | Str.   |                  |
| W411      | 3          | 6'-3"                | 2"     |                  |
| W412      | 3          | 4'-11"               | 2"     |                  |
| W701      | 12         | 9'-8"                | Str.   |                  |
| W702      | 4          | 6'-8"                | Str.   |                  |
| W703      | 4          | 6'-0"                | Str.   |                  |
| W704      | 4          | 5'-4"                | Str.   |                  |
| W705      | 4          | 4'-8"                | Str.   |                  |
| W706      | 4          | 4'-0"                | Str.   |                  |
| W707      | 4          | 11'-2"               | 5 1/4" |                  |

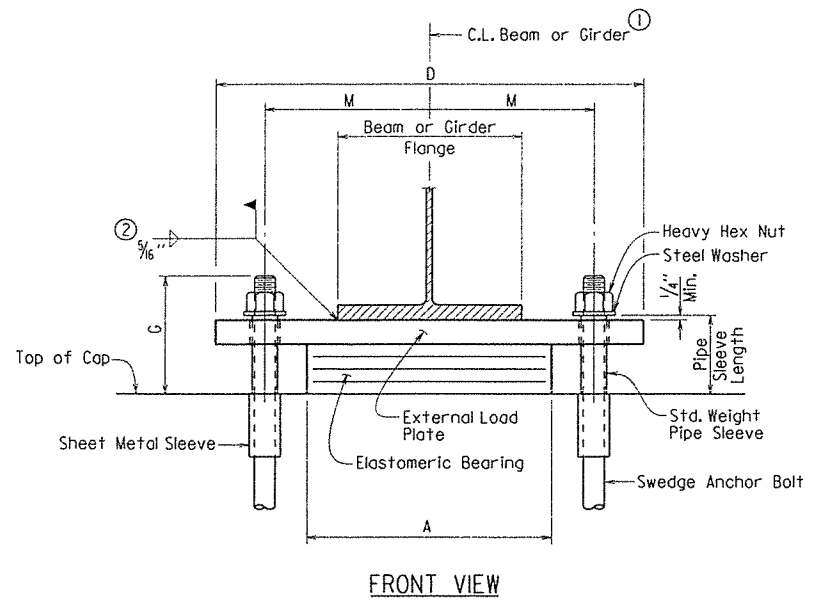


SHEET 3 OF 3  
DETAILS OF END BENTS  
ROUTE SEC.  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.  
DRAWN BY: ACP DATE: 12-19-13 FILENAME: b061349\_bl.dgn  
CHECKED BY: JJP DATE: 4-14-15 SCALE: As Shown  
DESIGNED BY: ACP DATE: 12-13  
BRIDGE NO. 07297 DRAWING NO. 56943

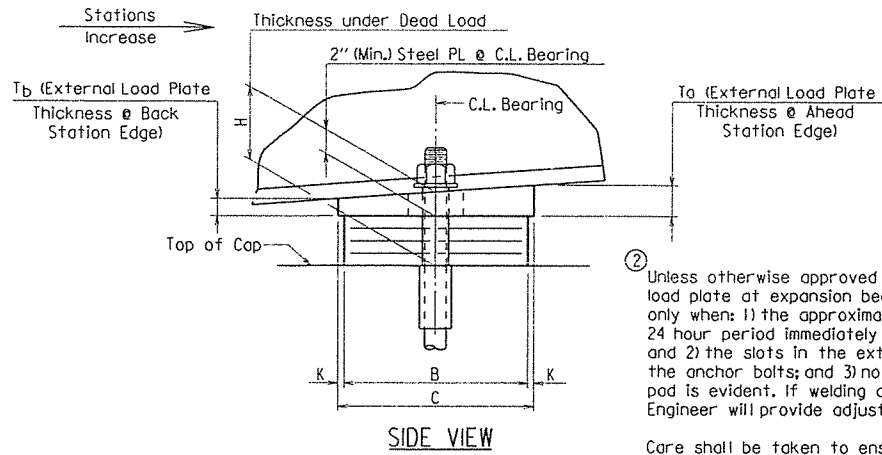


PRINT DATE: 4/13/2015

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO. | STATE            | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|---------------------|------------------|--------------------|-----------|--------------|
|              |             |              |             | 6                   | ARK.             |                    |           |              |
|              |             |              |             | JOB NO.             | 061349           | 40                 | am        |              |
|              |             |              |             | 07297               | Elasto. Bearings | 56944              |           |              |



FRONT VIEW

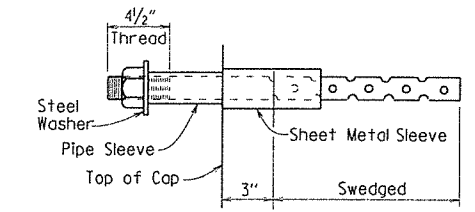


SIDE VIEW

Note: The direction of bevel of the external load plate may not be accurately depicted with respect to  $T_a$  and  $T_b$  values shown in the "Table of Fabricator Variables".

Unless otherwise approved by the Engineer, welding of the external load plate at expansion bearings to the beam or girder will be allowed only when: 1) the approximate average air temperature during the 24 hour period immediately preceding welding is between 40°F and 80°F; and 2) the slots in the external load plate are positioned to center on the anchor bolts; and 3) no horizontal deformation of the elastomeric pad is evident. If welding at other temperatures is required, the Engineer will provide adjustment data.

Care shall be taken to ensure that the external load plate is in full and complete contact with the beam or girder flange before welding begins.

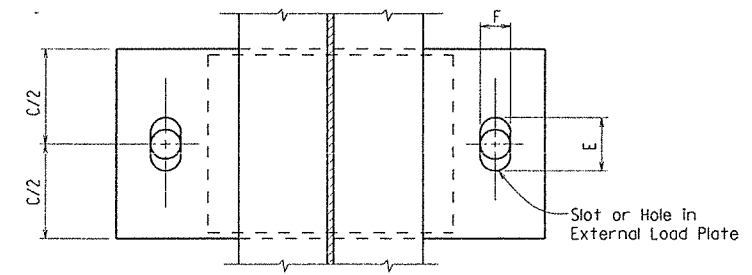


ANCHOR BOLT DETAIL

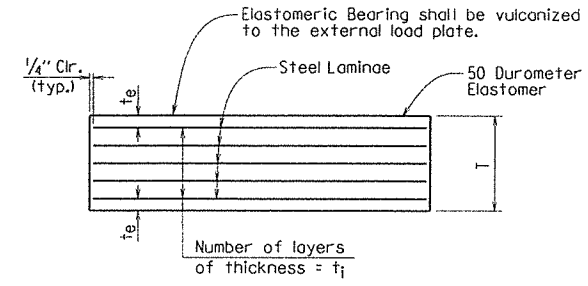
Anchor Bolts may be cast in place or drilled and grouted into place. If Anchor Bolts are to be cast in place, the Galvanized Sheet Metal Sleeves will not be required.

If Anchor Bolts are to be drilled and grouted in place, the Galvanized Sheet Metal Sleeves shall be cast in place as shown. Sleeves shall be dry packed with styrofoam, urethane foam or approved equal prior to pouring of concrete. After pouring of the cap and prior to erection of Structural Steel, the dry pack shall be removed and holes for the anchor bolts shall be accurately drilled into the concrete. Bolts placed in drilled holes shall be accurately set and fixed using a QPL approved epoxy or non-shrink grout that completely fills the holes. Galvanized Sheet Metal Sleeves will not be paid for directly, but will be considered subsidiary to the item "Structural Steel in Beam Spans (M 270, Gr. 50W)".

① C.L. Elastomeric Pad shall be aligned with C.L. Beam or Girder.



PLAN VIEW



ELASTOMERIC BEARING

$t_e$  = Thickness of elastomer cover on top and bottom of pad  
 $t_i$  = Thickness of elastomer between steel laminae  
 $N$  = Number of elastomer layers of thickness  $t_i$

GENERAL NOTES

Elastomeric Bearings shall conform to Section 808 and shall be paid for at the unit price bid for "Elastomeric Bearings".

External load plates shall conform to AASHTO M 270, Grade 50W. Pipe sleeves shall be ASTM A500, Grade B, and shall be galvanized to conform to AASHTO M 232, Class C or ASTM B695, Class 50.

External load plates shall be completely fabricated (including bevel and bolt holes) and shall be cleaned before vulcanizing to the elastomeric bearing. The surface in contact with the elastomeric bearing shall be cleaned in accordance with Subsection 808.03. Other surfaces shall be blast cleaned in accordance with Subsection 807.84(b) for painted steel and 807.84(e) for unpainted Grade 50W steel.

Anchor Bolts, Washers and Nuts shall conform to Subsection 807.07. The anchor bolt grade of steel shall be as specified in the "Table of Fabricator Variables". Indentations shall be circular with rounded bottoms and staggered as shown in the details.

Pipe Sleeves, Anchor Bolts, Washers and Nuts shall be paid for at the unit price bid for "Structural Steel in Beam Spans (M 270, Gr. 50W)". External load plates will not be measured and paid for separately, but will be considered incidental to the unit price bid for "Elastomeric Bearings".

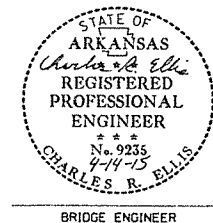
Bearings shall be seated in accordance with Subsection 808.08. This work and materials are considered subsidiary to the item "Elastomeric Bearings" and will not be paid for directly.

TABLE OF FABRICATOR VARIABLES

\* Maximum Design Load = Service I Limit State

| BRIDGE NO. | LOCATION   |                    | BEARING TYPE | NO. OF BEARINGS EACH BENT | * MAXIMUM DESIGN LOAD (KIPS) | G      | H      | ELASTOMERIC PAD |     |   |       |       | EXTERNAL LOAD PLATE              |         |     |         |        |        |      | ANCHOR BOLT |       |       |                 |       |                                      |   |                          |  |  |
|------------|------------|--------------------|--------------|---------------------------|------------------------------|--------|--------|-----------------|-----|---|-------|-------|----------------------------------|---------|-----|---------|--------|--------|------|-------------|-------|-------|-----------------|-------|--------------------------------------|---|--------------------------|--|--|
|            | BENT NO(S) | BEAM OR GIRDER NO. |              |                           |                              |        |        | A               | B   | N | $t_i$ | $t_e$ | NO. & THICKNESS OF STEEL LAMINAE | T       | C   | D       | E      | F      | K    | M           | $T_a$ | $T_b$ | ANCHOR BOLT     |       | PIPE SLEEVE SIZE ( $\phi \times L$ ) | SHEET METAL SLEEVE SIZE ( $\phi \times L$ ) | STEEL WASHER SIZE (O.D.) |  |  |
|            |            |                    |              |                           |                              |        |        |                 |     |   |       |       |                                  |         |     |         |        |        |      |             |       |       | $\phi \times L$ | GRADE |                                      |   |                          |  |  |
| 07297      | 1          | All                | Exp.         | 5                         | 180                          | 7 1/8" | 3 3/8" | 16 1/2"         | 10" | 2 | 1/2"  | 1/4"  | 3 @ 12 Ga.                       | 1 9/16" | 11" | 28 1/2" | 4 3/8" | 3 1/8" | 1/2" | 11"         | 1.98" | 2.02" | 2" x 29"        | 55    | 2 1/2" x 4 1/8"                      | 4" x 8"                                     | 3 3/4"                   |  |  |
|            | 2          | All                | Fix          | 5                         | 180                          | 8 1/8" | 3 3/8" | 16 1/2"         | 10" | 2 | 1/2"  | 1/4"  | 3 @ 12 Ga.                       | 1 9/16" | 11" | 30"     | 3 3/4" | 3 3/4" | 1/2" | 11 1/2"     | 1.98" | 2.02" | 2 3/4" x 35"    | 55    | 3" x 4 1/8"                          | 5" x 8"                                     | 5"                       |  |  |
|            |            |                    |              |                           |                              |        |        |                 |     |   |       |       |                                  |         |     |         |        |        |      |             |       |       |                 |       |                                      |   |                          |  |  |
|            |            |                    |              |                           |                              |        |        |                 |     |   |       |       |                                  |         |     |         |        |        |      |             |       |       |                 |       |                                      |   |                          |  |  |

PRINT DATE: 4/13/2015



DETAILS OF ELASTOMERIC BEARINGS  
ROUTE SEC.  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.  
DRAWN BY: ACP DATE: 11-22-13 FILENAME: b061349\_el.dgn  
CHECKED BY: JPC DATE: 4-14-15 SCALE: None  
DESIGNED BY: ACP DATE: 11-13  
BRIDGE NO. 07297 DRAWING NO. 56944

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO. | STATE  | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|---------------------|--------|--------------------|-----------|--------------|
|              |             |              |             | 6                   | ARK.   |                    |           |              |
|              |             |              |             | JOB NO.             | 061349 |                    | 41        | 94           |
|              |             |              |             | 07297 - 100' SPAN - |        | 56945              |           |              |

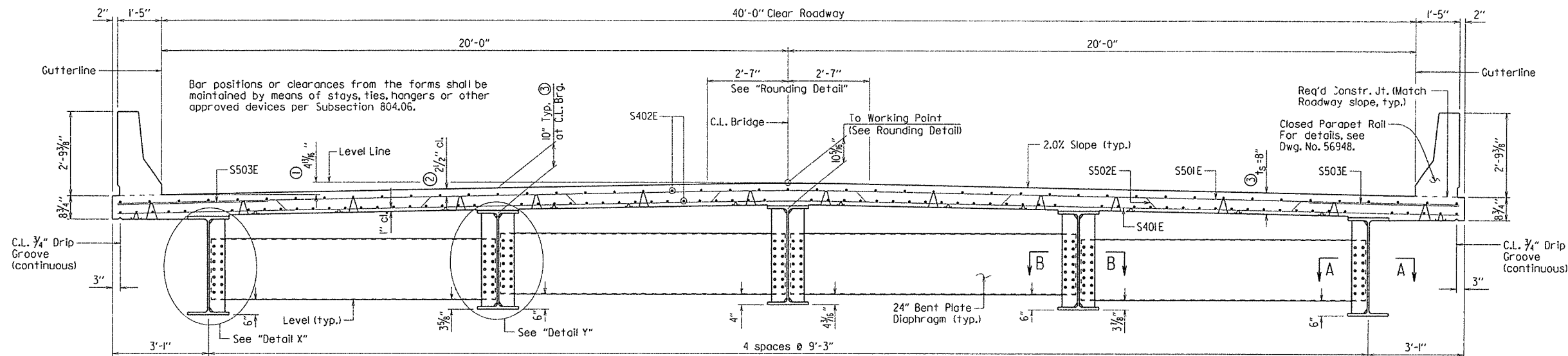
**Slab Reinforcing:**

Longitudinal: S402E as shown

Transverse: S502E @ 12" o.c. bent up over beams  
 S501E @ 12" o.c. in top, S401E @ 12" o.c. in bottom — Alternate  
 S503E @ 6" in top of overhangs (bundled with #5 bars)

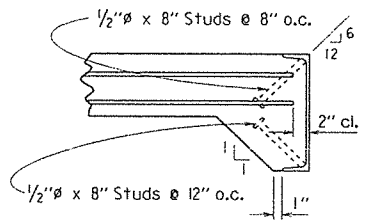
**NOTES:**  
 Class I Protective Surface Treatment shall be applied to the roadway surface and the roadway face and top of the concrete parapet rail.  
 At the Contractor's option, two straight epoxy coated #5 bars, top and bottom, may be substituted for bar S502E. Payment will be based on the weight of bar S502E.  
 Bars with an "E" suffix are epoxy coated.

- Working point to gutterline.
- Tolerance: Minus = 1/4"; Plus equal to the amount of slab thickening used to meet slab thickness tolerance. See "Adjustment for Slab Thickness Tolerance".
- See "Adjustment for Slab Thickness Tolerance".



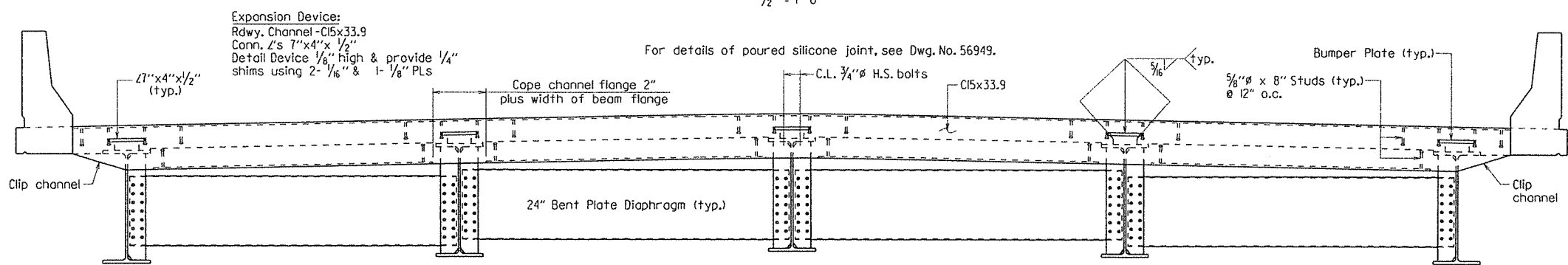
**TYPICAL ROADWAY SECTION**

For "Section A-A" and "Section B-B", see Dwg. No. 56946.



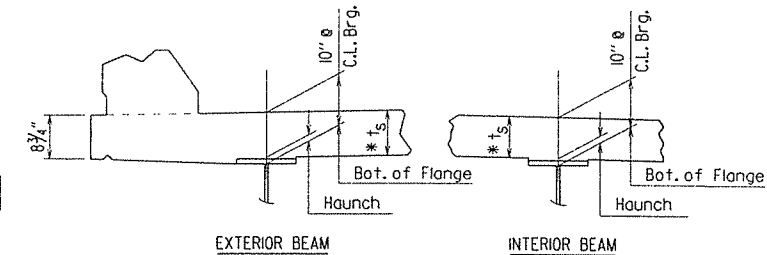
Note: As an alternate to 5/8" studs, 1/2" x 8" studs spaced as shown may be used. Use weight of 5/8" stud as basis of measurement of structural steel in anchors.

**DETAILS OF ALTERNATE ANCHORS AND PLACEMENT OF LONGITUDINAL REINFORCEMENT**  
 N.T.S.



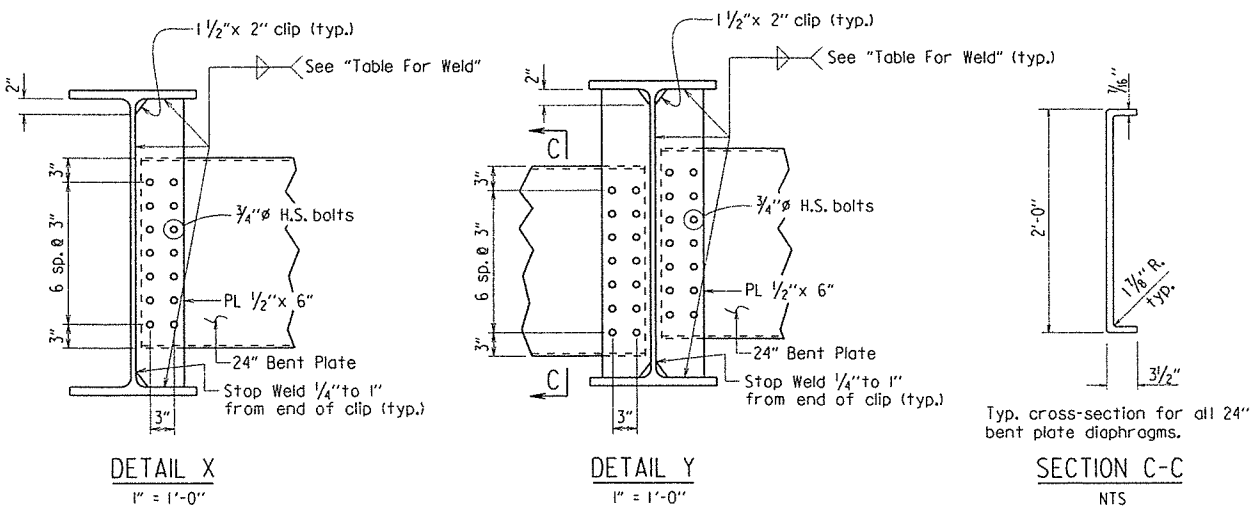
**ROADWAY SECTION NEAR JOINT**

Looking Ahead  
 1/2" = 1'-0"



\*Tolerance when removable deck forming is used is + 1/2", - 1/4". Haunch forming is required and shall be adjusted to maintain slab thickness tolerance.

**ADJUSTMENT FOR SLAB THICKNESS TOLERANCE**  
 No Scale

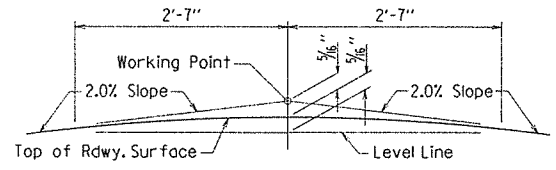


**DETAIL X**  
 1" = 1'-0"

**DETAIL Y**  
 1" = 1'-0"

**SECTION C-C**  
 N.T.S.

Note: Bolts in connections shall be properly installed and tightened in accordance with Subsection 807.7L



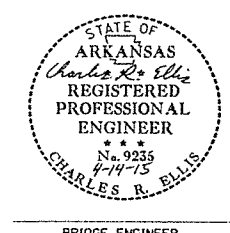
NOTE: Working Point matches Theoretical Roadway Grade.

**ROUNDING DETAIL**  
 No Scale

**TABLE FOR WELD**

| Material Thickness of Thicker Part Joined (Inches) | Minimum Size of Fillet Weld (Inches) | Single Pass Weld Must Be Used |
|--|--------------------------------------|-------------------------------|
| To 3/4" Inclusive                                  | 1/4"                                 | Must Be Used                  |
| Over 3/4"  | 5/16"                                | Used                          |

NOTE: When a fillet weld size, as shown on the plans, is larger than the minimum, the first pass shall be that specified for minimum size of fillet weld.

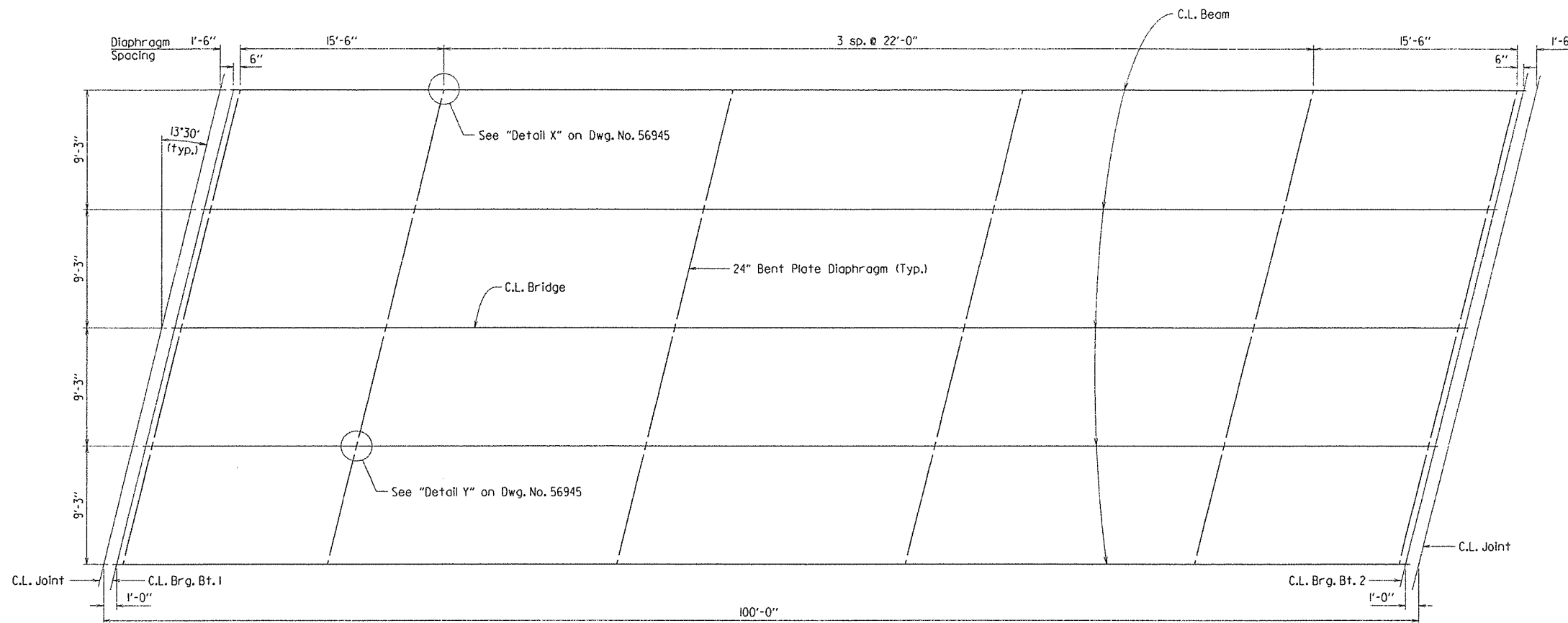


SHEET 1 OF 5  
 DETAILS OF 100'-0"  
 W-BEAM SPAN  
 ROUTE SEC.  
 ARKANSAS STATE HIGHWAY COMMISSION  
 LITTLE ROCK, ARK.

DRAWN BY: ACP DATE: 07-16-13 FILENAME: b061349\_sl.dgn  
 CHECKED BY: JJP DATE: 4-14-15 SCALE: As Noted  
 DESIGNED BY: ACP DATE: 07-13  
 BRIDGE NO. 07297 DRAWING NO. 56945

PRINT DATE: 4/14/2015

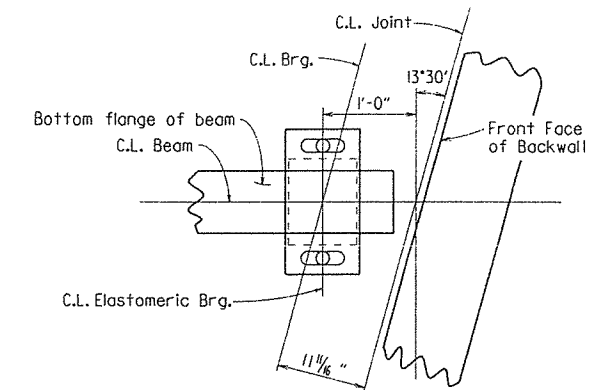
| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO.       | STATE  | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|---------------------------|--------|--------------------|-----------|--------------|
|              |             |              |             | 6                         | ARK.   |                    |           |              |
|              |             |              |             | JOB NO.                   | 061349 |                    | 112       | 94           |
|              |             |              |             | 07297 - 100' SPAN - 56946 |        |                    |           |              |



**FRAMING PLAN**

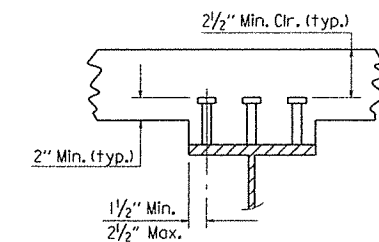
1/8" = 1'-0"

Note: All diaphragms shall be placed parallel to skew.



**PLAN OF BEARING AT END BENTS**

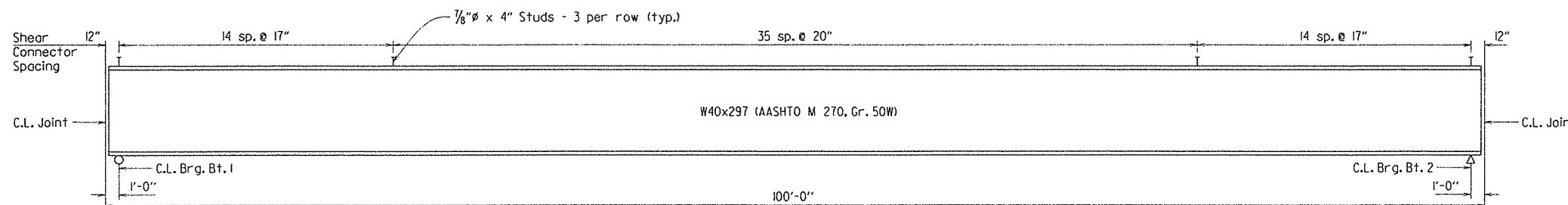
N.T.S.



**SHEAR CONNECTOR DETAIL**

N.T.S.

Stud Shear Connectors shown shall be 1/8" x 4" long, granular flux filled, solid fluxed or equal, and automatically end welded to the beam flange in accordance with the recommendations of the Manufacturer. 3/4" studs may be used in place of the 1/2" studs shown, at the ratio of 1.361 - 3/4" studs in place of one 1/2" stud. 1/8" studs will be used as basis for measurement of structural steel in shear connectors.

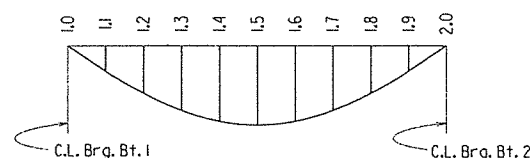


**TYPICAL BEAM ELEVATION**

N.T.S.

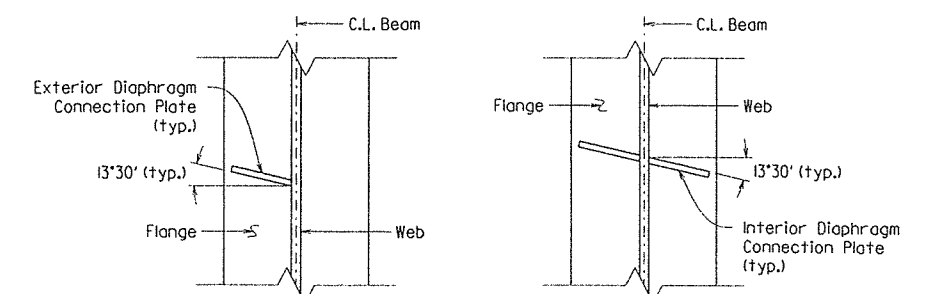
**TABLE OF DEAD LOAD DEFLECTIONS (INCHES)**

| Span | Point of Deflection | Structural Steel |               | Structural Steel + Slab |               | Structural Steel + Slab + Parapet |               |
|------|---------------------|------------------|---------------|-------------------------|---------------|-----------------------------------|---------------|
|      |                     | Exterior Beam    | Interior Beam | Exterior Beam           | Interior Beam | Exterior Beam                     | Interior Beam |
|      | 1.0                 | 0.000            | 0.000         | 0.000                   | 0.000         | 0.000                             | 0.000         |
|      | 1.1                 | 0.302            | 0.314         | 1.114                   | 1.341         | 1.209                             | 1.432         |
|      | 1.2                 | 0.571            | 0.595         | 2.108                   | 2.538         | 2.289                             | 2.710         |
|      | 1.3                 | 0.782            | 0.814         | 2.886                   | 3.476         | 3.133                             | 3.711         |
|      | 1.4                 | 0.916            | 0.954         | 3.381                   | 4.071         | 3.671                             | 4.347         |
|      | 1.5                 | 0.961            | 1.002         | 3.550                   | 4.275         | 3.854                             | 4.564         |
|      | 1.6                 | 0.916            | 0.954         | 3.381                   | 4.071         | 3.671                             | 4.347         |
|      | 1.7                 | 0.782            | 0.814         | 2.886                   | 3.476         | 3.133                             | 3.711         |
|      | 1.8                 | 0.571            | 0.595         | 2.108                   | 2.538         | 2.289                             | 2.710         |
|      | 1.9                 | 0.302            | 0.314         | 1.114                   | 1.341         | 1.209                             | 1.432         |
|      | 2.0                 | 0.000            | 0.000         | 0.000                   | 0.000         | 0.000                             | 0.000         |



**DEAD LOAD DEFLECTION DIAGRAM**

NOTE: Camber for Dead Load Deflection +/- 1/4" tolerance. Deflections shown are along C.L. Beam from a chord from C.L. Bearing to C.L. Bearing.

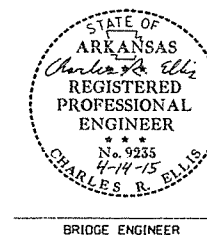


**SECTION A-A**

TYPICAL FOR EXTERIOR BEAMS  
N.T.S.

**SECTION B-B**

TYPICAL FOR INTERIOR BEAMS  
N.T.S.



BRIDGE ENGINEER

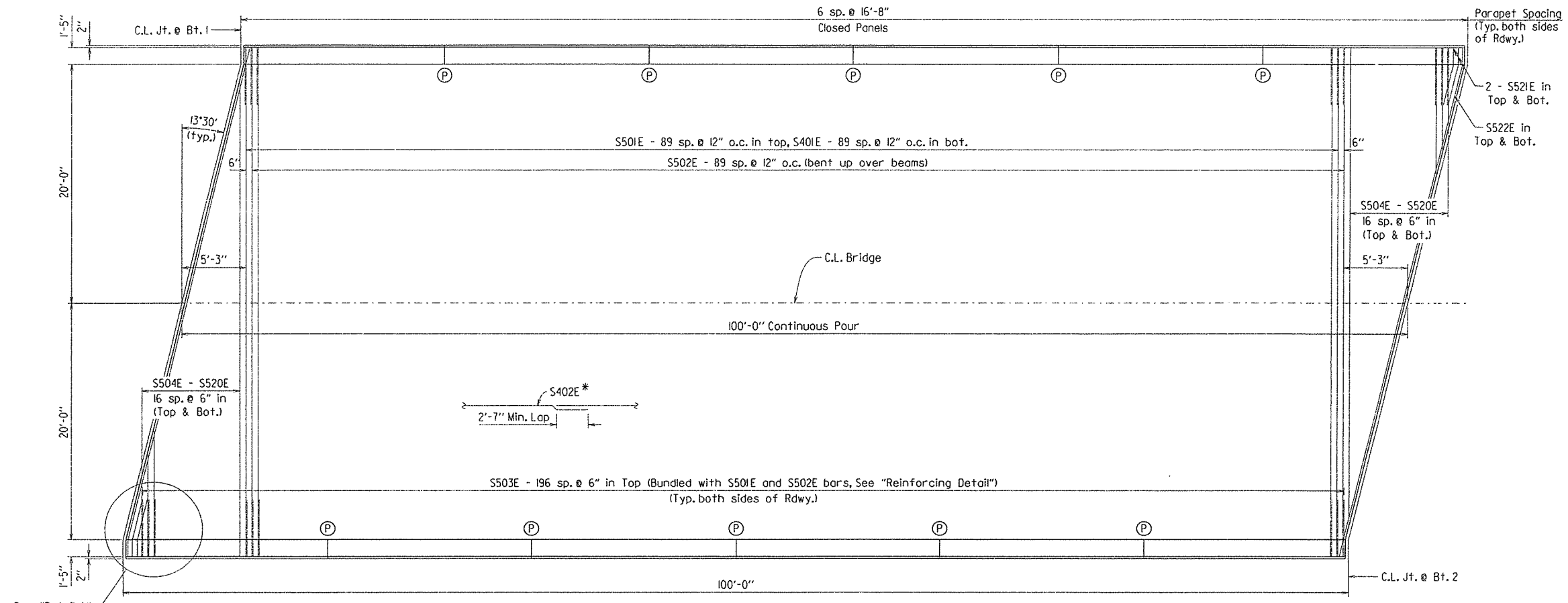
SHEET 2 OF 5  
DETAILS OF 100'-0"  
W-BEAM SPAN  
ROUTE SEC.  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.  
DRAWN BY: ACP DATE: 07-16-13 FILENAME: b061349\_sl.dgn  
CHECKED BY: JJP DATE: 4-14-15 SCALE: As Noted  
DESIGNED BY: ACP DATE: 07-13  
BRIDGE NO. 07297 DRAWING NO. 56946



| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|---------------------|-------|--------------------|-----------|--------------|
|              |             |              |             | 6                   | ARK.  |                    |           |              |
|              |             |              |             | JOB NO.             |       | 061349             | 43        | 94           |
|              |             |              |             | ①                   | 07297 | - 100' SPAN -      | 56947     |              |

\*Placed as shown in "Typical Roadway Section," see Dwg. No. 56945.

Ⓟ Partial depth parapet joint at this location



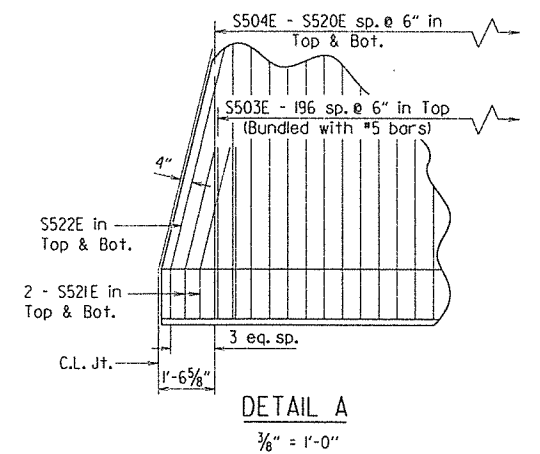
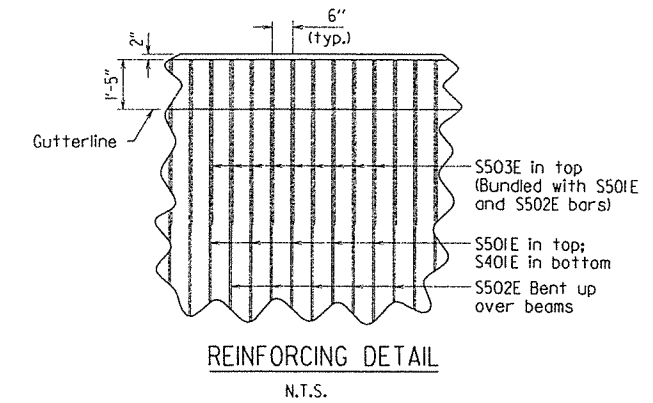
**REINFORCING PLAN AND POURING SEQUENCE**

3/8" = 1'-0"

**POURING SEQUENCE NOTES:**

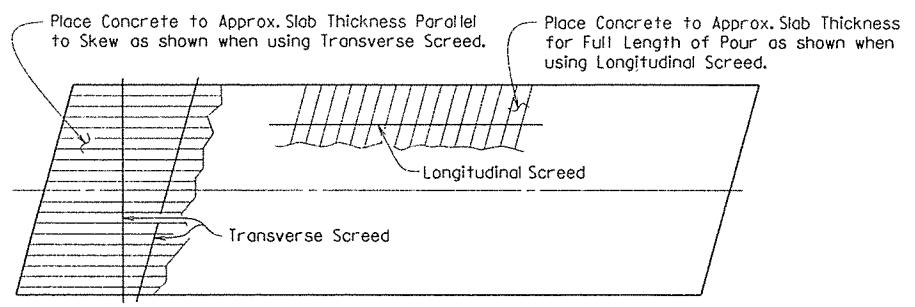
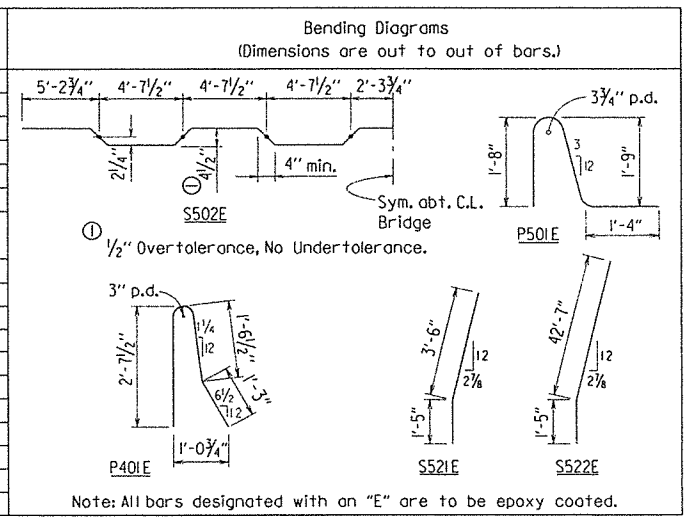
Any railing pours made before the entire slab has been placed must be approved by the Engineer. 72 hours shall elapse between the completion of the slab pouring and the beginning pour of the parapet rolls. The Contractor must obtain approval from the Engineer for any deviations from the pouring sequence shown.

See Dwg. No. 56948 for parapet reinforcing details.



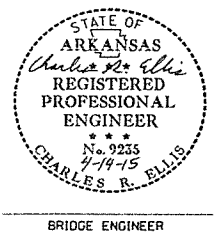
**BAR LIST**

| Mark          | No. Req'd. | Length          | Pin Dia. |
|---------------|------------|-----------------|----------|
| S401E         | 90         | 42'-10"         | Str.     |
| S402E         | 363        | 34'-11"         | Str.     |
| S501E         | 90         | 42'-10"         | Str.     |
| S502E         | 90         | 43'-8"          | 3"       |
| S503E         | 394        | 4'-10"          | Str.     |
| S504E - S520E | 4 ea.      | 6'-9" to 40'-1" | Str.     |
| S521E         | 8          | 4'-11"          | 3 3/4"   |
| S522E         | 4          | 44'-0"          | 3 3/4"   |
| P401E         | 408        | 5'-6"           | 3"       |
| P402E         | 84         | 16'-4"          | Str.     |
| P403E         | 40         | 5'-7"           | Str.     |
| P501E         | 408        | 4'-10"          | 3 3/4"   |



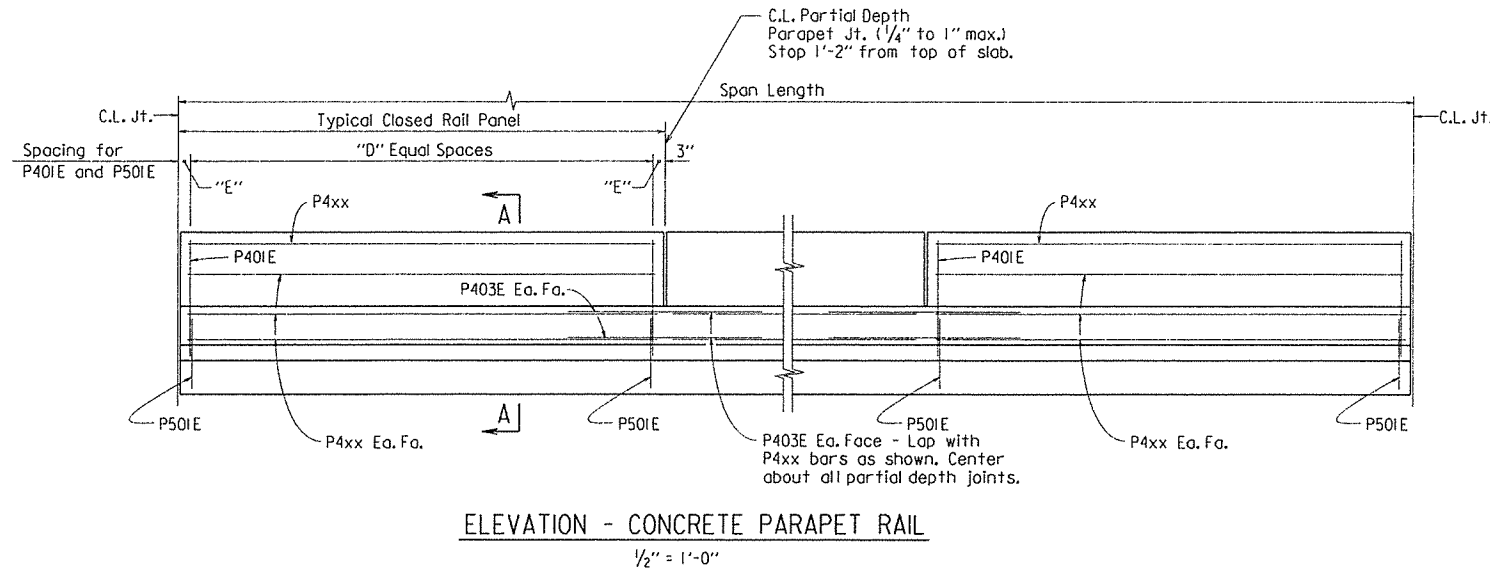
**CONCRETE PLACEMENT PROCEDURE**

N.T.S.

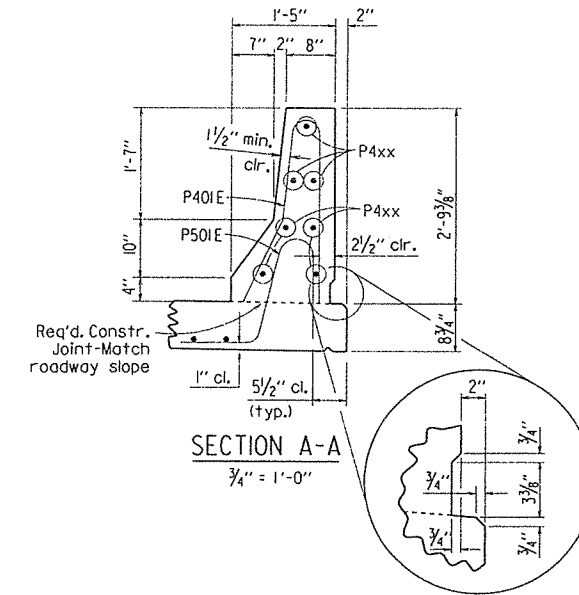


SHEET 3 OF 5  
 DETAILS OF 100'-0"  
 W-BEAM SPAN  
 ROUTE SEC.  
 ARKANSAS STATE HIGHWAY COMMISSION  
 LITTLE ROCK, ARK.  
 DRAWN BY: ACP DATE: 07-16-13 FILENAME: B061349.sl.dgn  
 CHECKED BY: JAP DATE: 1-14-15 SCALE: As Noted  
 DESIGNED BY: ACP DATE: 07-13  
 BRIDGE NO. 07297 DRAWING NO. 56947

PRINT DATE: 4/13/2015

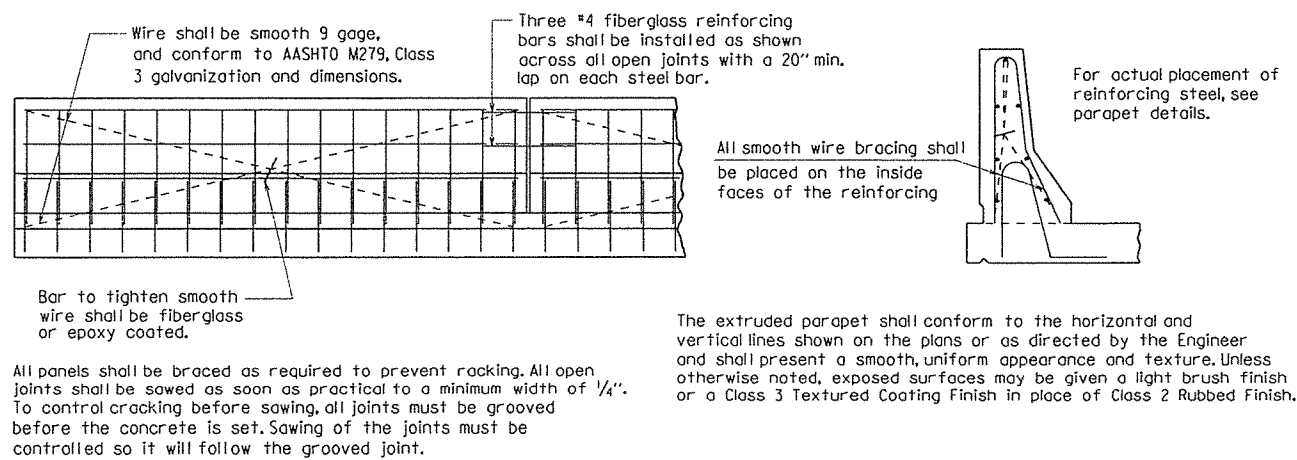


Note: For location of partial depth parapet joints, See Dwg. No. 56947.



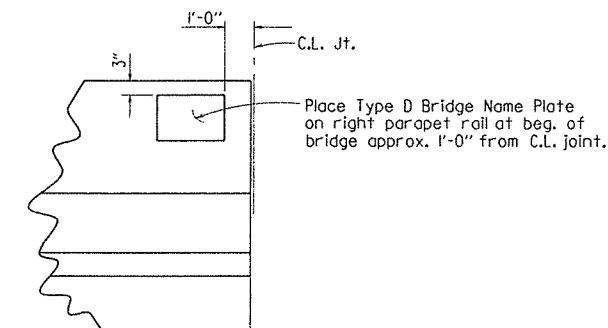
**TABLE OF VARIABLES**

| Closed Rail Panels |     |     |          |
|--------------------|-----|-----|----------|
| Panel Length       | "D" | "E" | P4xx Bar |
| 16'-8"             | 33  | 3"  | P402E    |



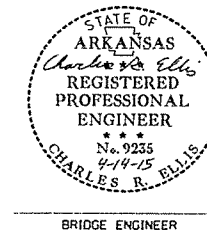
**DETAILS OF OPTIONAL SLIPFORMING OF CONCRETE PARAPET RAIL**

NTS



**VIEW SHOWING LOCATION OF NAME PLATE**

NTS



SHEET 4 OF 5  
DETAILS OF 100'-0"  
W-BEAM SPAN  
ROUTE SEC.  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.  
DRAWN BY: ACP DATE: 07-17-13 FILENAME: b061349\_sl.dgn  
CHECKED BY: NP DATE: 4-14-15 SCALE: As Noted  
DESIGNED BY: ACP DATE: 07-13  
BRIDGE NO. 07297 DRAWING NO. 56948



**GENERAL NOTES**

**CONSTRUCTION SPECIFICATIONS:** Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction (2014 edition) with applicable Supplemental Specifications and Special Provisions.

**DESIGN SPECIFICATIONS:** AASHTO LRFD Bridge Design Specifications, Sixth Edition (2012) with 2013 Interims.

**MATERIALS AND STRENGTHS:**  
 Class (S/AE) Concrete  $f'_c = 4,000$  psi  
 Reinforcing Steel (Gr. 60, AASHTO M 31 or M 322, Type A)  $f_y = 60,000$  psi  
 Structural Steel (M 270, Gr. 50W)  $f_y = 50,000$  psi  
 Structural Steel (M 270, Gr. 36)  $f_y = 36,000$  psi

**CONCRETE :**  
 Concrete shall be poured in the dry and all exposed corners to be chamfered  $\frac{3}{4}$ " unless otherwise noted. All concrete shall be Class (S/AE) with a minimum 28 day compressive strength  $f'_c = 4,000$  psi.

The superstructure details shown are for use when removable deck forming is used and are the basis for measurement of Class (S/AE) Concrete. See Standard Drawing No. 55005 for allowable modifications and for tolerances when Permanent Steel Bridge Deck Forms are used.

Concrete in bridge superstructure shall be placed, consolidated and screeded off for the entire pour before any concrete has taken its initial set. This may require the use of a retarding agent.

The concrete deck shall be given a fine finish in accordance with Subsection 802.19 for Class 5 Tined Bridge Roadway Surface Finish. Movement of the finishing machine across new concrete shall be on planks placed on the surface and shall be prohibited for 72 hours after finishing the pour. Sufficient concrete must be placed ahead of the strike-off to fully load the beam. If a longitudinal strike-off is used, a vertical camber adjustment must be made in the strike-off to account for the future dead load deflection due to the railing. A minimum of 72 hours shall elapse between the completion of the slab and the pouring of the railing.

**REINFORCING STEEL :**  
 All reinforcing steel shall be Grade 60 conforming to AASHTO M 31 or M 322, Type A, with mill test reports. The reinforcing steel is to be accurately located in the forms and firmly held in place by steel wire supports, sufficient in number and size to prevent displacement during the course of construction. The wire supports will not be paid for directly but will be considered subsidiary to the item "Epoxy Coated Reinforcing Steel (Grade 60)."

**STRUCTURAL STEEL :**  
 All structural steel shall be AASHTO M 270, Grade 50W unless otherwise noted and shall be paid for as "Structural Steel in Beam Spans (M 270, Gr. 50W)". Grade 50W steel shall not be painted. All exposed surfaces shall be cleaned in accordance with Subsection 807.84(e). Structural steel completely embedded in concrete may be AASHTO M 270, Grade 36 unless otherwise noted.

Drawings show general features of design only. Shop drawings shall be made in accordance with the specifications, submitted and approval secured before fabrication is begun.

Requests for substitution of structural steel shapes shown with shapes of greater size must be submitted by the Contractor to the Engineer for approval. Steels of equal or greater strengths will be accepted only when shown on the approved shop drawings. Payment will be based on the basis of shapes and materials shown in the plans, and no additional compensation will be made for any adjustments due to substitutions.

Beams are considered main load carrying members and shall meet the Longitudinal Charpy V-Notch Test specified in Subsection 807.05. This work and materials will not be paid for directly, but shall be considered subsidiary to the item "Structural Steel in Beam Spans (M 270, Gr. 50W)".

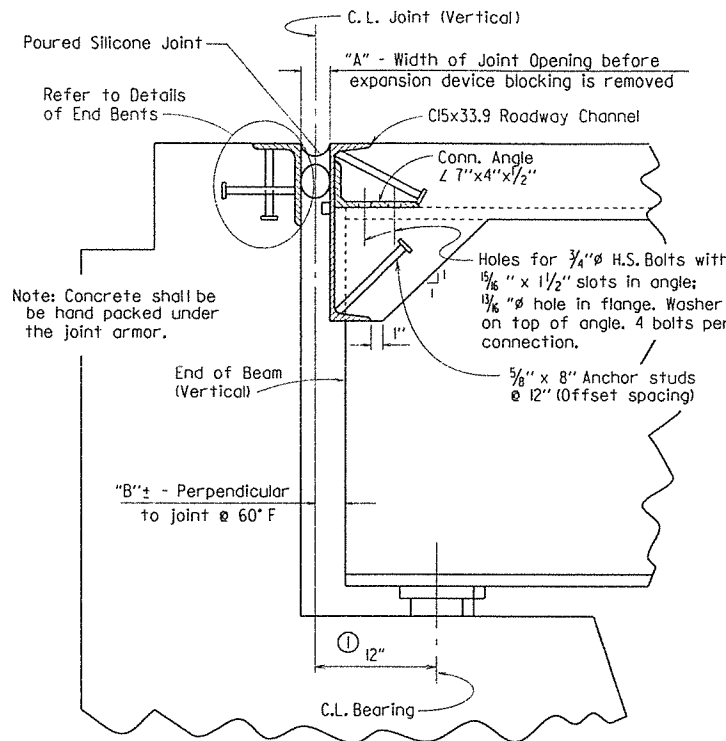
All beams shall be blocked in their true position with webs horizontal. The camber, distance between bearings, and openings of joints shall be measured and this information shall become part of the permanent records. All beam dimensions are based on a temperature of 60 degrees F. A tolerance of  $\frac{1}{4}$ " +/- is allowed for camber.

All welding that is to be done during fabrication of structural steel, including temporary welds, shall be detailed on the shop drawings and submitted for approval. If additional welds are required, whether permanent or temporary, a formal request with detailed drawings shall be submitted to the Engineer for approval; however, additional welds used for attaching falsework support devices or screed rail supports to the structural steel that do not exceed the limitations of Subsection 802.13 will not require approval prior to construction. All welding shall conform to Subsection 807.26.

Field connections shall be bolted with high-strength bolts and shall be  $\frac{3}{4}$ "  $\phi$  bolts unless otherwise noted. Holes for  $\frac{3}{4}$ "  $\phi$  high-strength bolts may be  $\frac{1}{2}$ "  $\phi$  diameter if a washer is supplied for use under both the nut and head of the bolt.

Steel diaphragms shall be installed as beams are erected. All bolts in diaphragms shall be installed and tightened in accordance with Subsection 807.71 prior to pouring the concrete deck unless otherwise noted.

All stud shear connectors shall be granular flux-filled, solid fluxed, or equal and shall be automatically end welded in accordance with recommendations of the Manufacturer.



Note: Section taken perpendicular to C.L. Joint  
**SECTION THRU JOINT AT END BENT**

① Measured Along C.L. Beam

**SILICONE JOINT DATA**

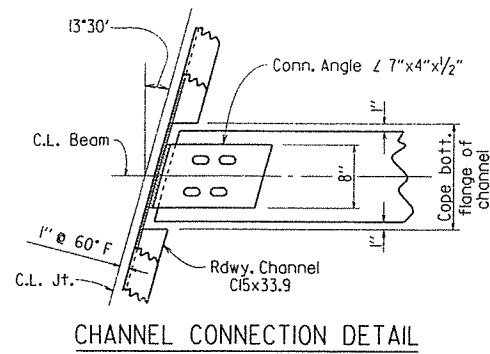
| "A" Width Perpendicular to Joint at 24 Hour Average Temperature* Of: |      |        | "B" Perpendicular to Joint at 60°F | "D"    | Bumper Plate Size |
|--|------|--------|------------------------------------|--------|-------------------|
| 40°F   | 60°F | 80°F   |                                    |        |                   |
| 2 1/8"   | 2"   | 1 7/8" | 2 1/4" ±                           | 4 1/2" | 1" x 1"           |
|  |      |        |                                    |        |                   |
|  |      |        |                                    |        |                   |
|  |      |        |                                    |        |                   |

\* The temperature used to set the joint opening shall be the approximate average air temperature during the 24 hour period immediately before the bolts are tightened. The Engineer shall establish the temperature. Interpolation of the table may be necessary.

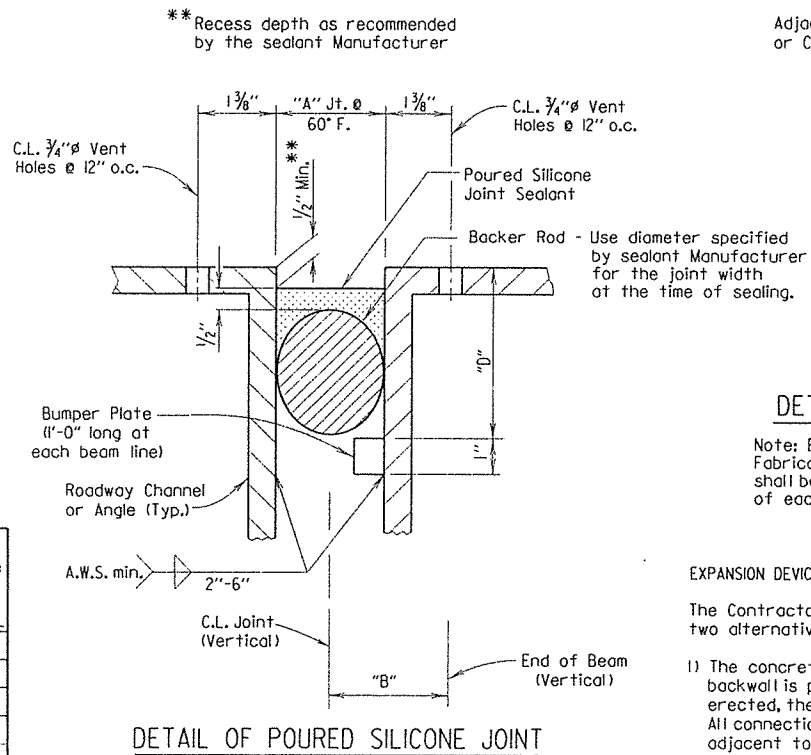
**Notes:**  
 The temperature limitations recommended by the sealant Manufacturer shall be observed. The sealant shall be installed only when the average 24 hour air temperature is between 40° and 80° F.

Use an appropriately sized backer rod at the depth shown in the Manufacturer's literature based on the joint width at the time of sealing. Unless otherwise noted, do not install more backer rod than can be sealed in the same day.

The Contractor shall verify separation of the backer rod from the joint material after the joint material has set.

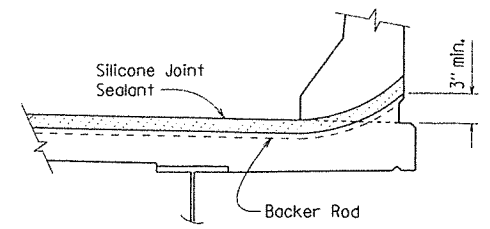


**CHANNEL CONNECTION DETAIL**

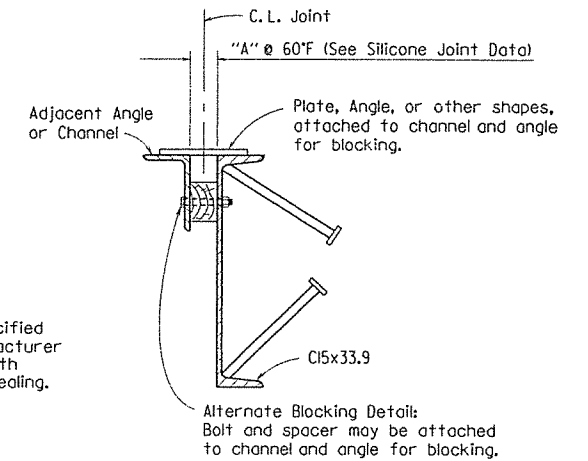


**DETAIL OF POURED SILICONE JOINT**

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO. | STATE                     | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|---------------------|---------------------------|--------------------|-----------|--------------|
|              |             |              |             | 6                   | ARK.                      |                    |           |              |
|              |             |              |             | JOB NO.             | 061349                    | 45                 | 94        |              |
|              |             |              |             | ①                   | 07297 - 100' SPAN - 56949 |                    |           |              |



**JOINT SEAL PLACEMENT AT CURB**



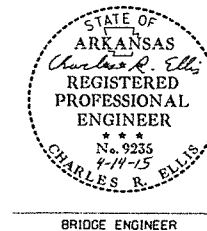
**DETAILS FOR BLOCKING EXPANSION JOINT DEVICE**

Note: Each expansion joint device shall be blocked in the Shop by the Fabricator to the dimension "A" shown for 60°F and the blocking details shall be shown on the shop drawings. Blocking shall be placed within 2 feet of each end of the device and with a maximum spacing of 8 feet.

**EXPANSION DEVICE INSTALLATION AT END BENTS:**

The Contractor may elect to install the expansion device using one of the following two alternatives:

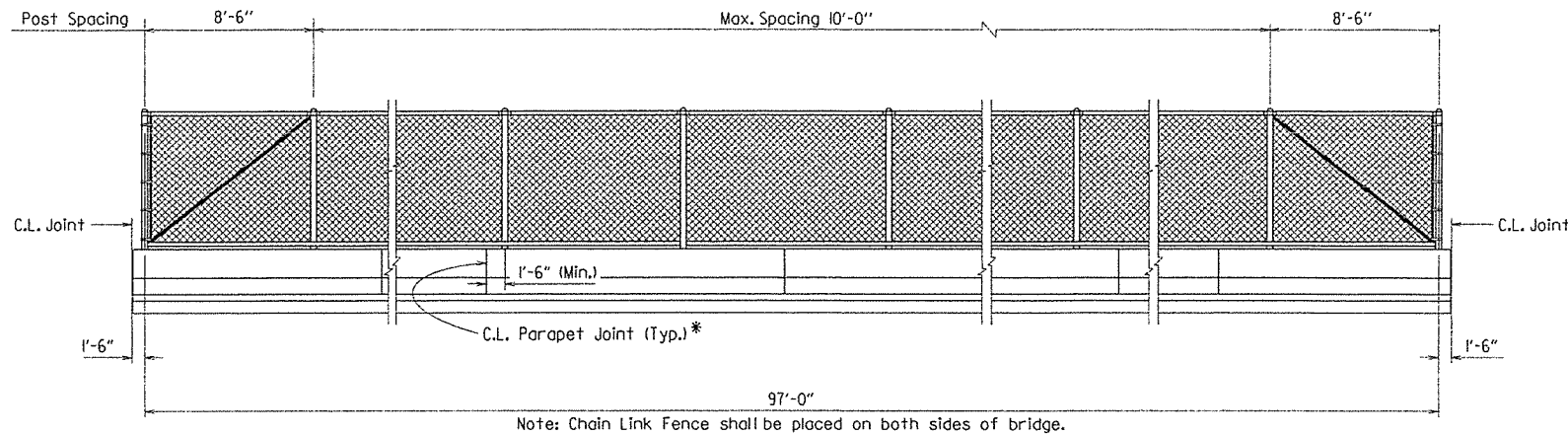
- 1) The concrete span pour adjacent to joint shall be placed before the end bent backwall is placed. After the end bent backwall forms are in place and the beams erected, the blocked expansion device shall be installed and adjusted for grade. All connection bolts shall be fully tightened prior to placing the deck concrete adjacent to the bent. Immediately prior to pouring the backwall concrete, the blocking shall be removed, and the opening adjusted for temperature and grade.
- 2) The backwall shall be poured to the optional construction joint after beams are erected. The blocked expansion device shall be installed and adjusted for grade. All connection bolts shall be fully tightened prior to placing the deck concrete adjacent to the bent. Immediately prior to pouring the remainder of the backwall concrete, the blocking shall be removed and the opening adjusted for temperature and grade.



SHEET 5 OF 5  
 DETAILS OF 100'-0"  
 W-BEAM SPAN  
 ROUTE SEC.  
 ARKANSAS STATE HIGHWAY COMMISSION  
 LITTLE ROCK, ARK.  
 DRAWN BY: ACP DATE: 07-17-13 FILENAME: b061349\_sl.dgn  
 CHECKED BY: JJP DATE: 4-14-15 SCALE: No Scale  
 DESIGNED BY: ACP DATE: 07-13  
 BRIDGE NO. 07297 DRAWING NO. 56949

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO.              | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|----------------------------------|-------|--------------------|-----------|--------------|
|              |             |              |             | 6                                | ARK.  |                    |           |              |
|              |             |              |             | JOB NO.                          |       | 061349             | 46        | 94           |
|              |             |              |             | 07297 - CHAIN LINK FENCE - 56950 |       |                    |           |              |

\*For parapet open joint spacing along face of parapet, see "Reinforcing Plan & Pouring Sequence" on Dwg. No. 56947.



Note: Chain Link Fence shall be placed on both sides of bridge.

LONGITUDINAL VIEW OF CHAIN LINK FENCE

NOTES:

Fence layout shall conform to the vertical and horizontal bridge alignments. Fence posts shall be set plumb (true vertical position). Parapet rail concrete shall be at least 7 days old before stretching and securing fabric to posts.

Cast in place anchor bolts shall be of stainless steel or high strength steel. Stainless steel anchor bolts shall conform to ASTM A 193 or A 320-Grade B8 with a minimum yield strength of 80,000 psi. High strength steel anchor bolts shall conform to AASHTO M 164 or ASTM A 354-Grade BC galvanized in accordance with AASHTO M 232, or M 298, Class 40 or 50.

Nuts: Nuts shall conform to AASHTO M 292, Gr. 8A (stainless steel) or galvanized in accordance with AASHTO M 232 or M 298, Class 40 or 50.

Threads: Threads on bolts, screws, and nuts shall conform to American Standard Course Series, Class 2 Fit, ASA Specification B1.

Washers: Washers shall be stainless steel and conform to the requirements of ASTM A 276 or A 167-Type 302 with dimensions meeting ASTM F436, or high strength steel conforming to AASHTO M 293 and galvanized in accordance with AASHTO M 232 or M 298, Class 40 or 50.

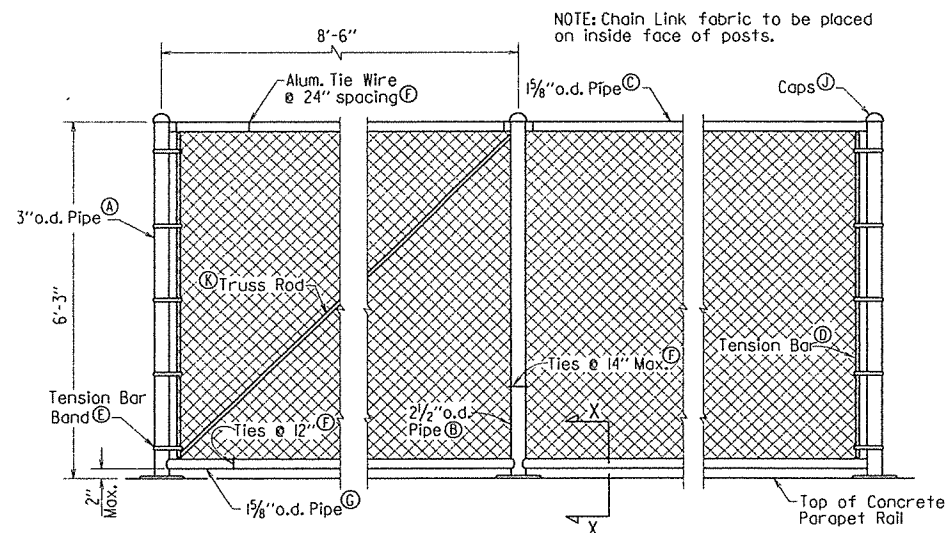
Base plates shall not be placed upon areas that are improperly finished, deformed, or irregular.

Plate Washers shall be stainless steel and conform to the requirements of ASTM A167-Type 302 or AASHTO M 270, Gr. 36, galvanized in accordance with AASHTO M 232 or M 298, Class 40 or 50. Plate Washers shall have dimensions meeting the requirements of ANSI/ASME B 18.22.1, Type A plain washer (Wide Series).

Chain Link Fence attached to Bridge shall be paid for as "6' Steel Chain Link Fence". For additional details of Chain Link Fence, See Standard Drawing WF-3.

Neoprene pad and template plates shall not be paid for directly, but shall be considered incidental to the unit price bid for item "6' Steel Chain Link Fence".

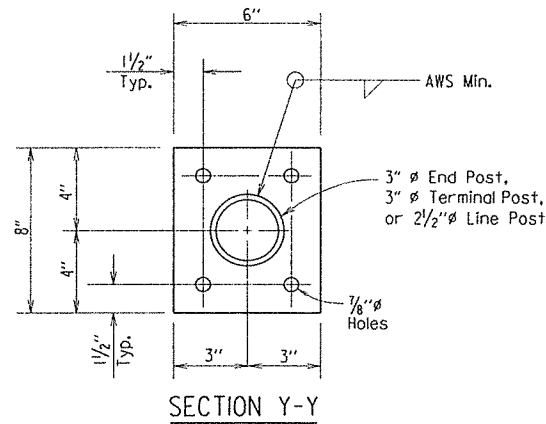
Mixing of stainless steel and galvanized fasteners will not be permitted.



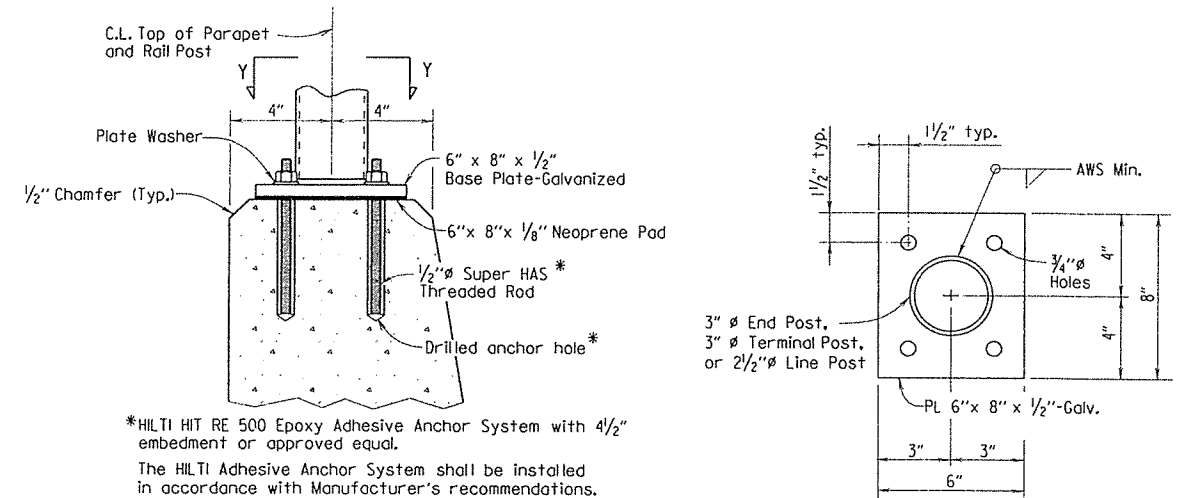
DETAIL OF CHAIN LINK FENCE

- (A) END POST: 3" O.D.
- (B) LINE POST: 2 1/2" O.D.
- (C) TOP RAIL: 1 1/2" O.D.
- (D) TENSION BAR: 3/16" x 3/4" Bar
- (E) TENSION BAR BAND: 3/4" x .074 w/ 3/16" x 1 1/4" Bolt (1 Band Top and Bottom w/ 15" Max. spaces)
- (F) TIE WIRE: 9 Ga. Aluminum
- (G) BOTTOM RAIL: 1 1/2" O.D.
- (H) FABRIC: 9 Ga. 2" Mesh w/ Knocklug or Twisting Selvage
- (I) CAPS: All Posts shall be Capped and Shall Conform to ASTM F626-84
- (K) TRUSS ROD: Min. of 3/16" Round with Tighteners and Fittings

NOTE: Chain Link Fence attached to Bridge and including tapered panel section shall be paid for as "6' Steel Chain Link Fence". For additional details of Chain Link Fence, See Standard Drawing WF-3.



SECTION Y-Y

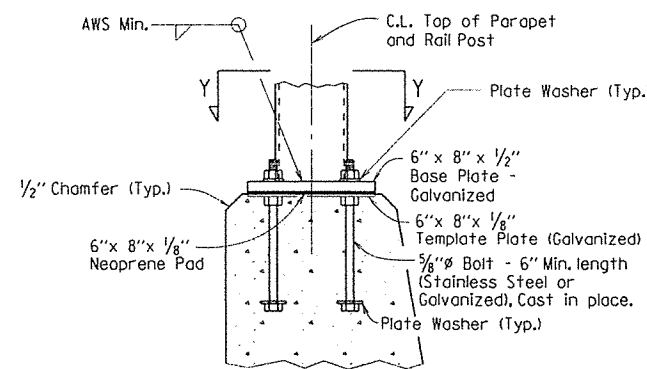


\*HILTI HIT RE 500 Epoxy Adhesive Anchor System with 4 1/2" embedment or approved equal.  
The HILTI Adhesive Anchor System shall be installed in accordance with Manufacturer's recommendations.

SECTION X-X

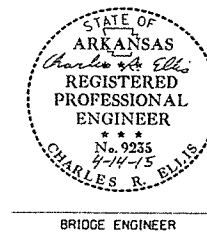
SECTION Y-Y

DETAILS OF ALTERNATE POST ANCHOR SYSTEM (EPOXY ADHESIVE ANCHORS)



SECTION X-X

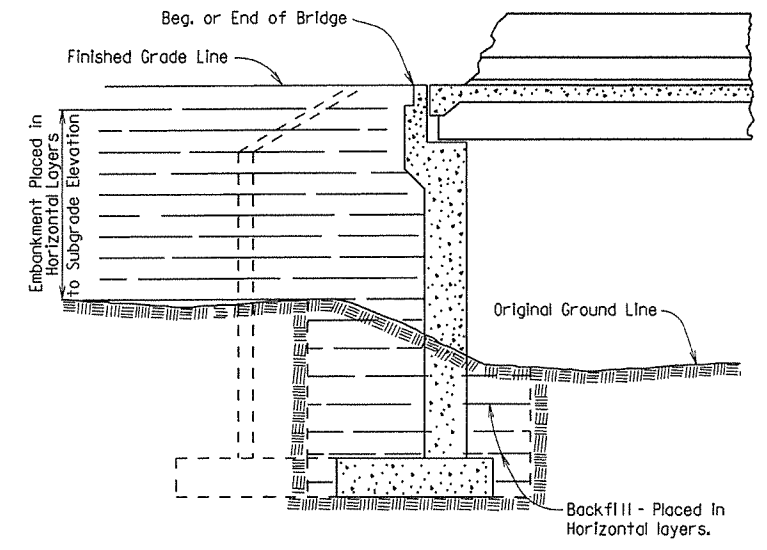
DETAILS OF POST ANCHOR SYSTEM (CAST-IN PLACE BOLTS)



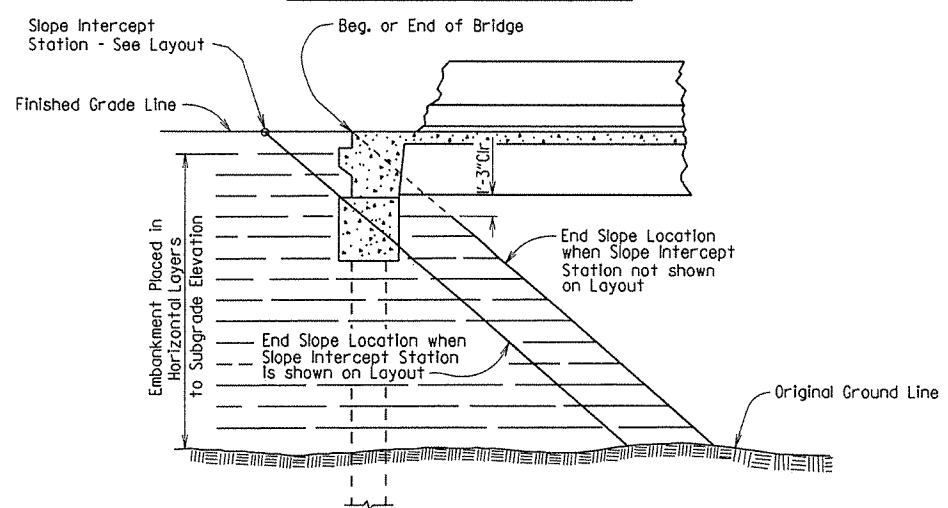
DETAILS OF CHAIN LINK FENCE  
BAUXITE & NORTHERN RAILROAD SPUR  
ROUTE SEC.  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.

DRAWN BY: ACP DATE: 03-17-15 FILENAME: b061349\_fl.dgn  
CHECKED BY: JSP DATE: 4-14-15 SCALE: N.T.S.  
DESIGNED BY: Std. DATE: \_\_\_\_\_  
BRIDGE NO. 07297 DRAWING NO. 56950

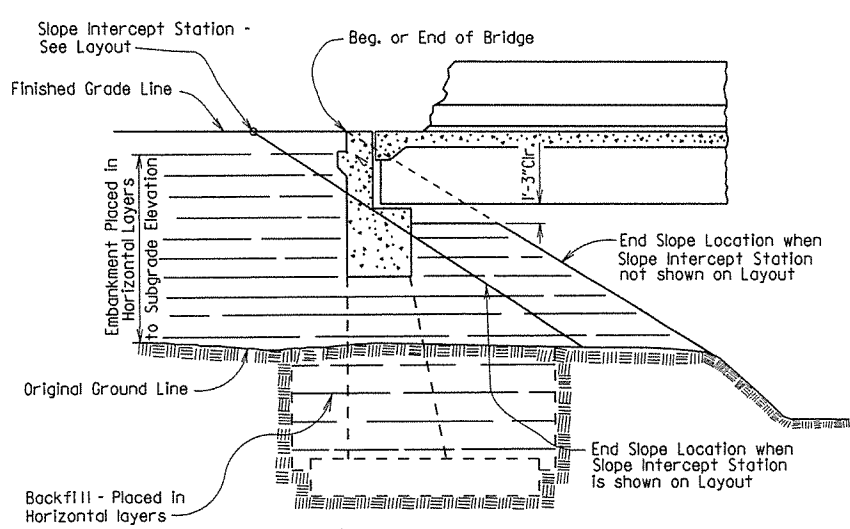
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|--------------|-------------|--------------|-------------|---------------------|-------|--------------------|-----------------------|--------------|
|              |             |              |             | 6                   | ARK.  |                    | 47                    |              |
|              |             |              |             |                     |       |                    | JOB NO.               |              |
|              |             |              |             |                     |       |                    | EMBANKMENT & BACKFILL | 55000        |



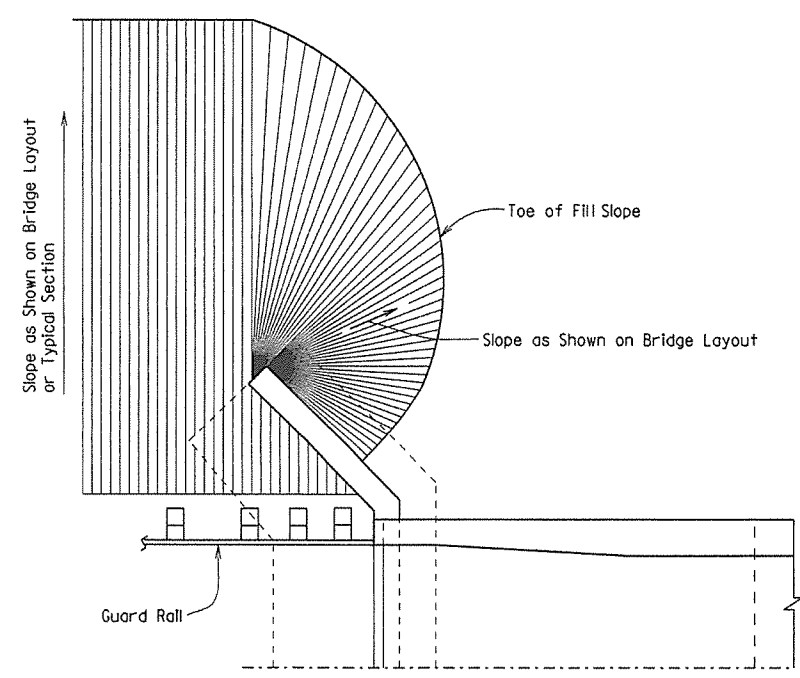
**EMBANKMENT CONSTRUCTION AND FOOTING BACKFILL AT VERTICAL WALL ABUTMENTS**



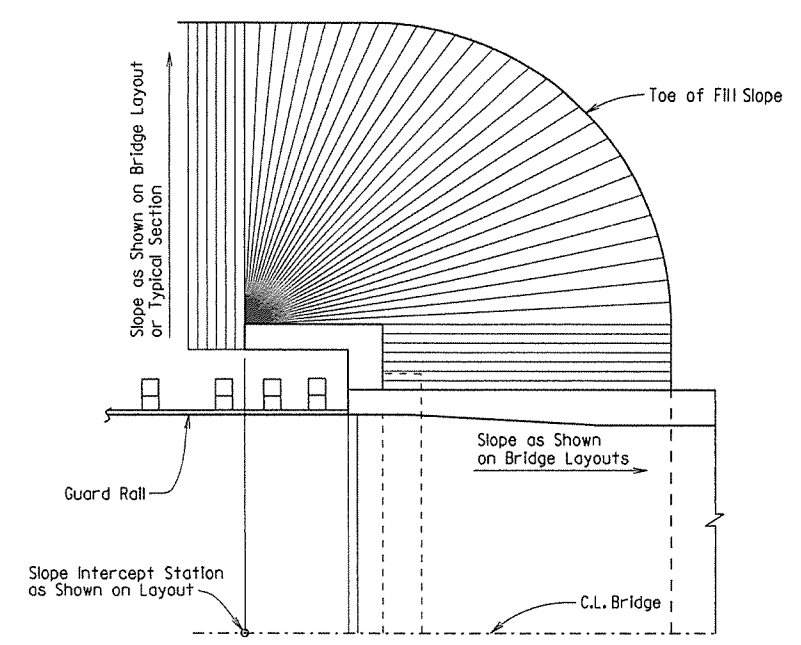
**EMBANKMENT CONSTRUCTION AT SPILL-THROUGH PILE END BENTS**



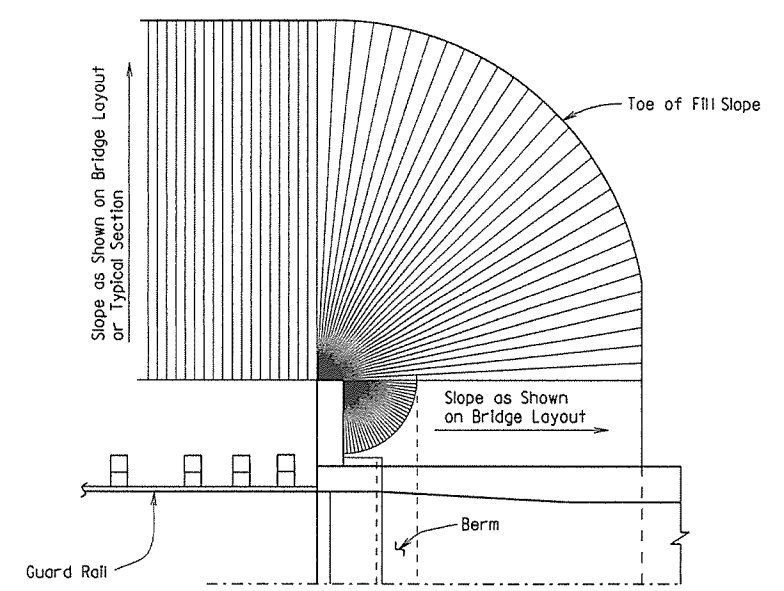
**EMBANKMENT CONSTRUCTION AND FOOTING BACKFILL AT SPILL-THROUGH END BENTS**



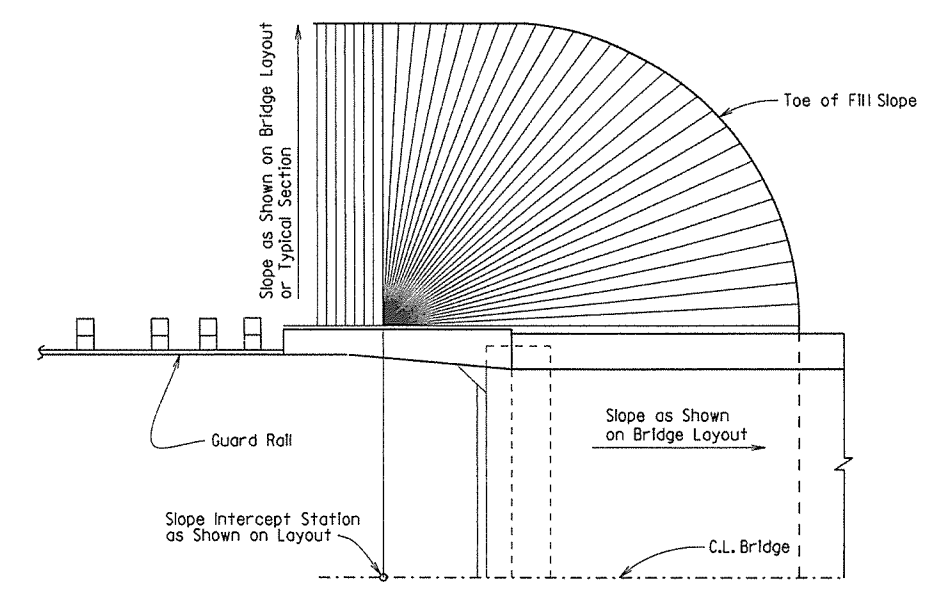
**VERTICAL WALL ABUTMENTS**



**SPILL-THROUGH END BENTS WITH TURNBACK WING**



**SPILL-THROUGH END BENTS WITH STUB WING**



**SPILL-THROUGH END BENTS WITH TRANSITION WING**

**METHOD OF DETERMINING FILL SLOPE LOCATION AT BRIDGE ENDS**

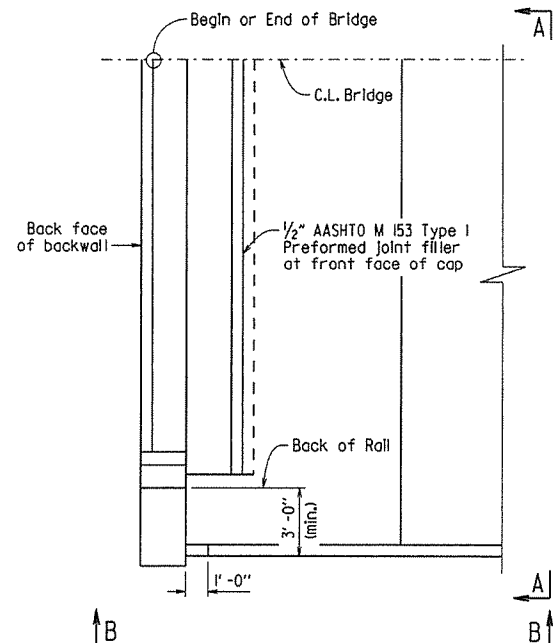
**GENERAL NOTES**

The Bridge End Embankment shall be defined as a section of embankment, not less than 20 feet long adjacent to the bridge end, together with the side slopes and slopes under the bridge end including around the end of wingwalls. Embankment adjacent to structures shall be constructed in 6 inch horizontal layers (loose measure) and compacted by the use of mechanical equipment to the satisfaction of the Engineer. Refer to Subsections 210.09, 210.10 and 801.08 for construction requirements.

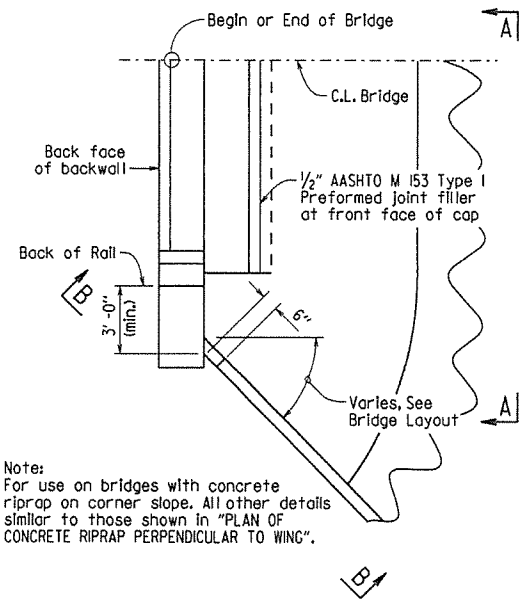
**STANDARD DETAILS FOR EMBANKMENT CONSTRUCTION AND BACKFILL AT BRIDGE ENDS**

ARKANSAS STATE HIGHWAY COMMISSION  
 LITTLE ROCK, ARK.  
 DRAWN BY: KDH DATE: 2-27-2014 FILENAME: b55000.dgn  
 CHECKED BY: BEF DATE: 2-27-2014 SCALE: NO SCALE  
 DESIGNED BY: STD. DATE: -  
 DRAWING NO. 55000

Note:  
Sloped surfaces of concrete riprap to be marked off into blocks (construction joints optional) with an approved grooving tool, spacing the grooved lines about 5' apart.

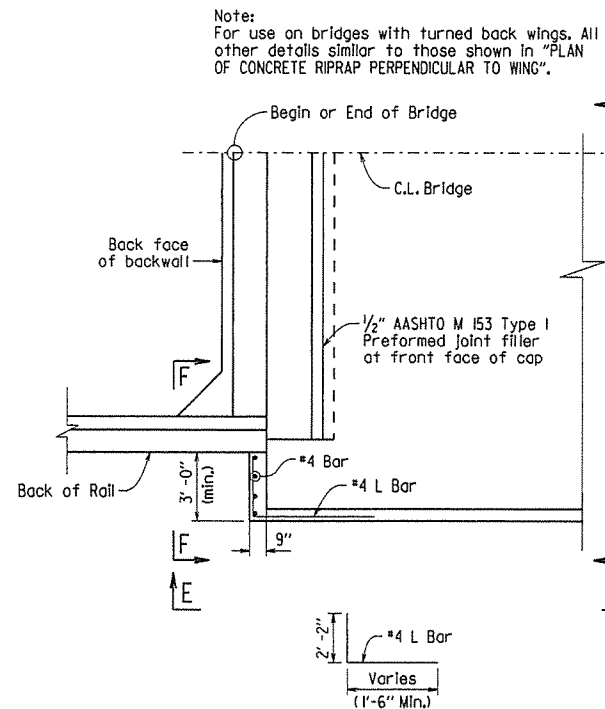


PLAN OF CONCRETE RIPRAP PERPENDICULAR TO WING  
1/4" = 1'-0"

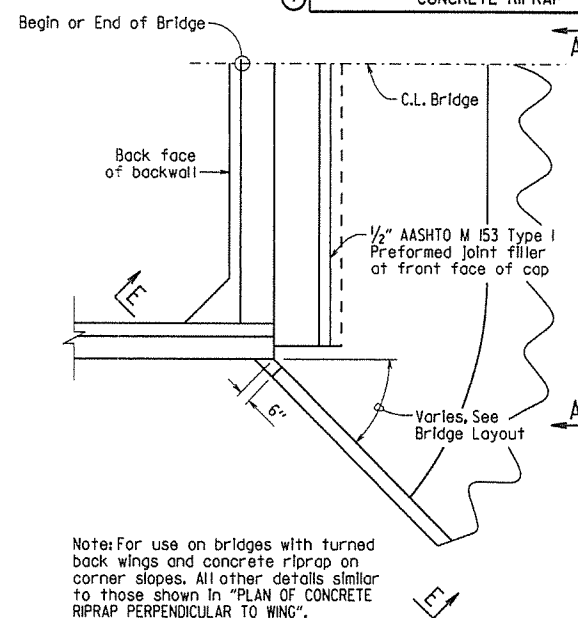


Note:  
For use on bridges with concrete riprap on corner slope. All other details similar to those shown in "PLAN OF CONCRETE RIPRAP PERPENDICULAR TO WING".

PLAN OF CONCRETE RIPRAP AT ANGLE TO WING  
1/4" = 1'-0"



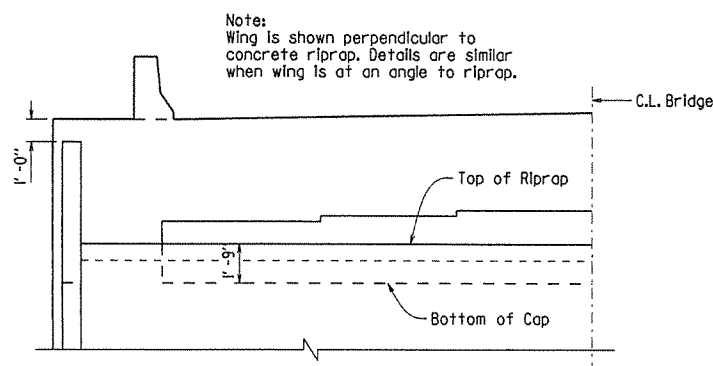
PLAN OF CONCRETE RIPRAP PERPENDICULAR TO TURNED BACK WING  
1/4" = 1'-0"



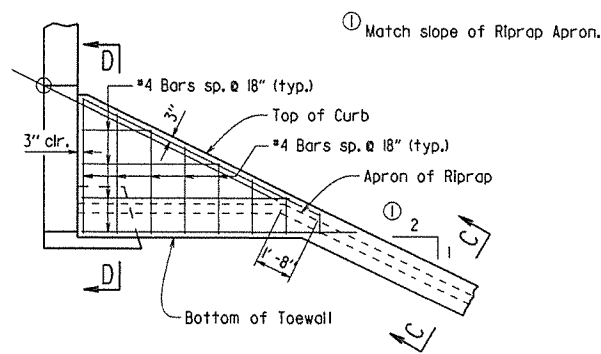
Note: For use on bridges with turned back wings and concrete riprap on corner slopes. All other details similar to those shown in "PLAN OF CONCRETE RIPRAP PERPENDICULAR TO WING".

PLAN OF CONCRETE RIPRAP AT ANGLE FROM TURNED BACK WING  
1/4" = 1'-0"

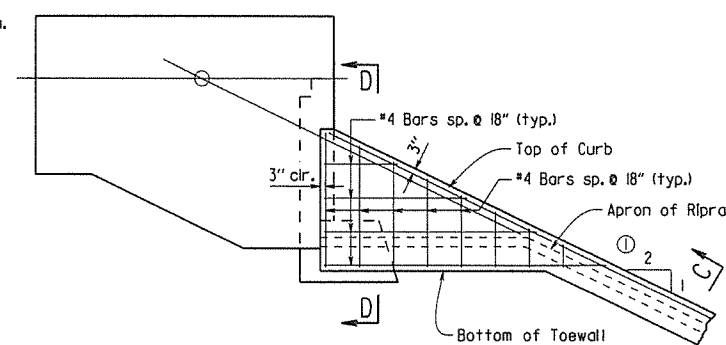
| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO.             | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|---------------------|-------|--------------------|-----------------------|--------------|
|              |             |              |             | 6                   | ARK.  |                    | 48                    |              |
| JOB NO.      |             |              |             |                     |       |                    | CONCRETE RIPRAP 55002 |              |



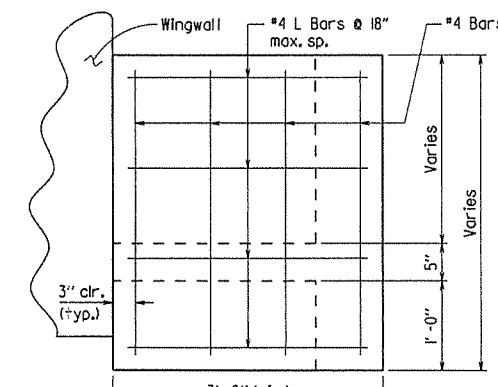
VIEW A-A  
1/4" = 1'-0"



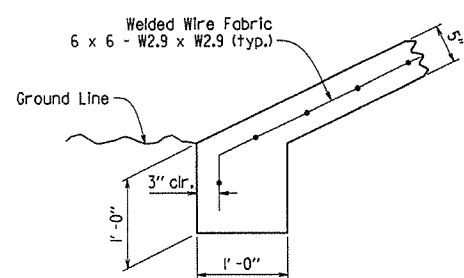
VIEW B-B  
1/4" = 1'-0"



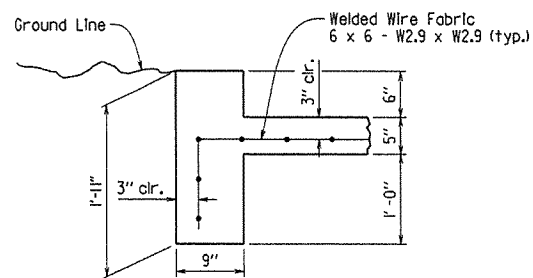
VIEW E-E  
1/4" = 1'-0"



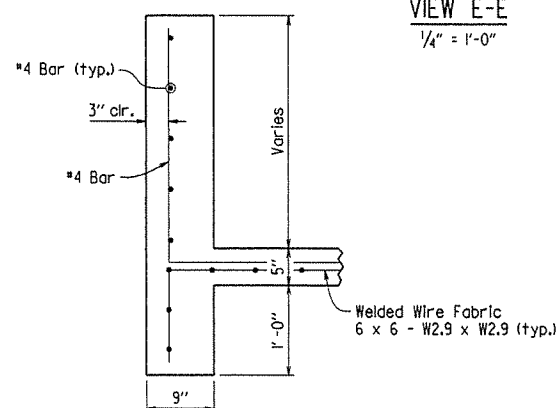
VIEW F-F  
1" = 1'-0"



TOE OF CONCRETE RIPRAP  
1" = 1'-0"



SECTION C-C  
1" = 1'-0"



SECTION D-D  
1" = 1'-0"

GENERAL NOTES

All concrete shall be Class A with a minimum compressive strength,  $f_c = 2,100$  psi.

Welded wire fabric shall conform to AASHTO M55 or M221.

STANDARD DETAILS FOR CONCRETE RIPRAP

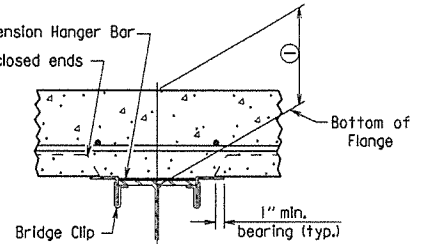
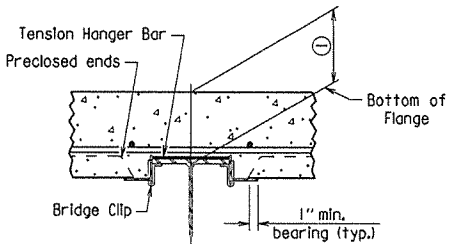
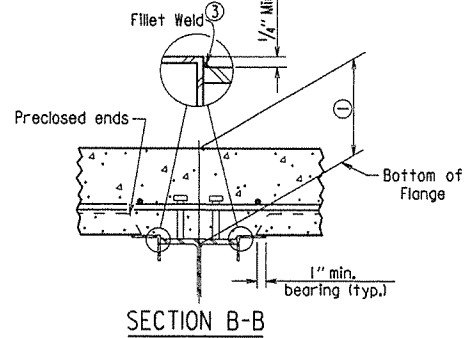
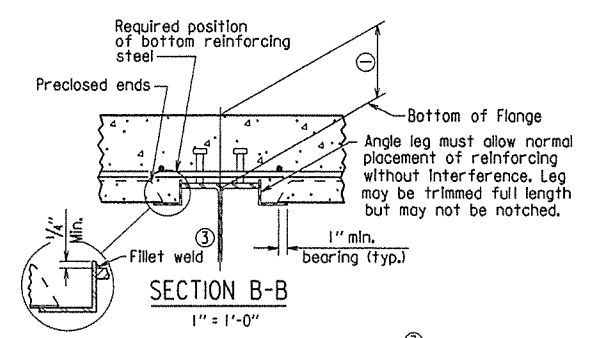
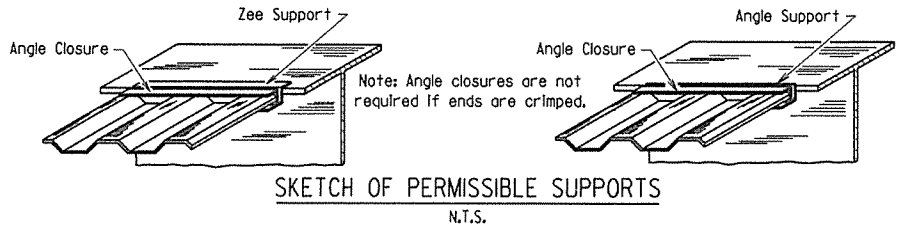
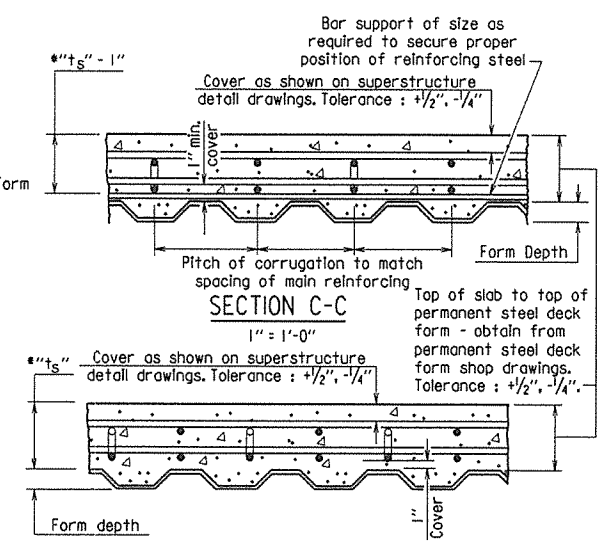
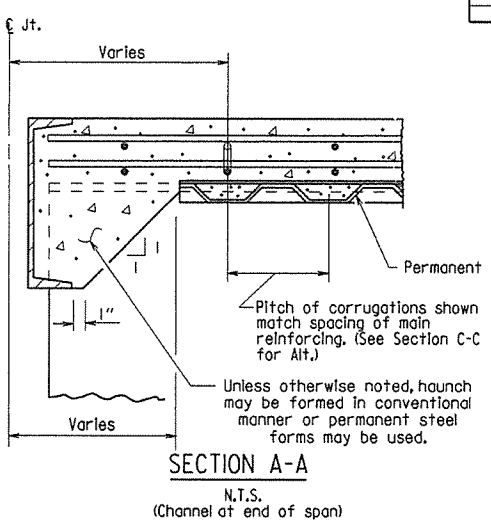
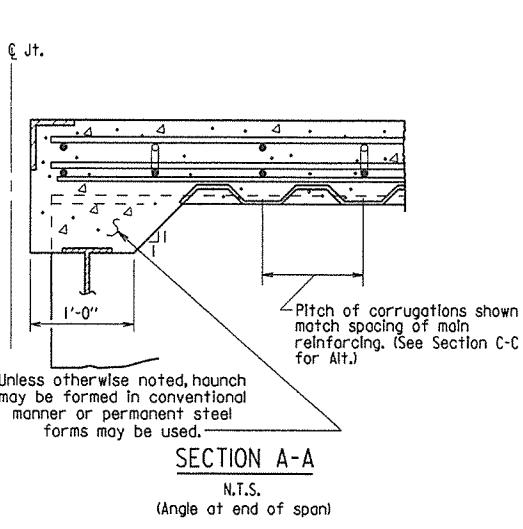
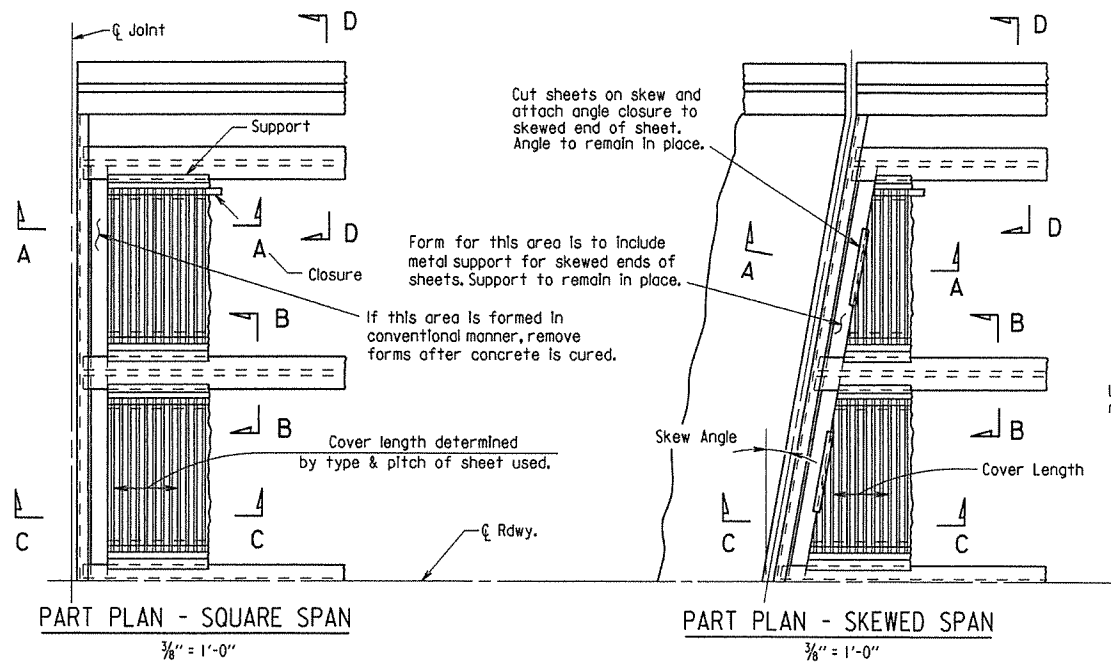
ARKANSAS STATE HIGHWAY COMMISSION

LITTLE ROCK, ARK.

DRAWN BY: ACP DATE: 2/27/2014 FILENAME: b55002.dgn  
CHECKED BY: BEF DATE: 2/27/2014 SCALE: AS SHOWN  
DESIGNED BY: Std. DATE: ---

DRAWING NO. 55002

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO.         | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|---------------------|-------|--------------------|-------------------|--------------|
|              |             |              |             | 6                   | ARK.  |                    | 49                |              |
|              |             |              |             |                     |       |                    | JOB NO.           |              |
|              |             |              |             |                     |       |                    | BRIDGE DECK FORMS | 55005        |



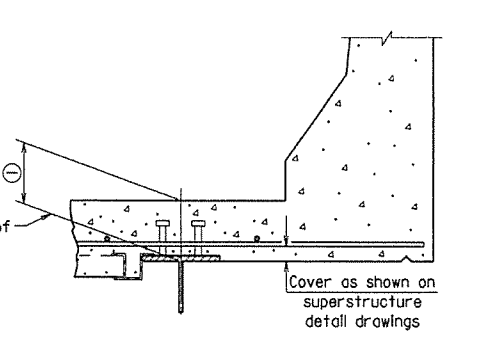
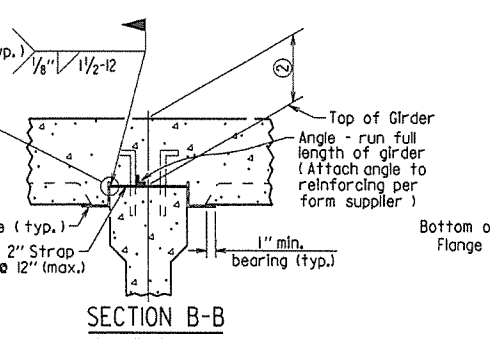
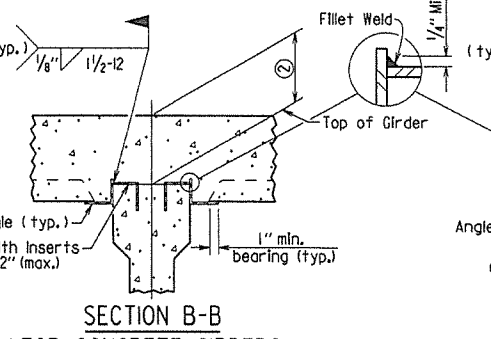
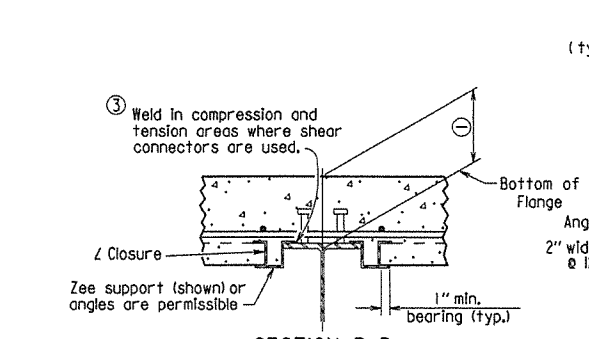
(Showing permissible support for tension flange where shear connectors are used, and for all compression flanges)

③ Minimum weld: 1/8" x 1' @ 18". More weld may be required; maximum length per weld = 1 1/2" (typ.)

(Showing permissible support for tension flange where shear connectors are used and for all compression flanges)

(Showing permissible support for tension flange where shear connectors are not used)

(Showing permissible support for tension flange where shear connectors are not used)



(Showing Z Closure)

(Showing support by Insert cast in girder)

(Showing support by Strap)

Note: Only Bottom Reinforcing Is shown.

① Distance from top of slab to bottom of top flange as measured at centerline girder and as shown on superstructure detail drawings. This dimension may vary within the following limits to maintain the grade and slab thickness tolerances: Minimum - occurs when either the top flange or the support angle leg contacts the bottom reinforcing steel; Maximum =  $t_s + 1 1/4$ " + flange thickness. See Section C-C for slab thickness tolerance between adjacent girder flanges.

② Distance from top of slab to top of girder as measured at centerline girder and as shown on superstructure detail drawings. This dimension may vary within the following limits to maintain the grade and slab thickness tolerances: Minimum - occurs when either the top of girder or the support angle leg contacts the bottom reinforcing steel; Maximum - value shown on the superstructure detail drawings when removable forms are used. See Section C-C for slab thickness tolerance between adjacent girder flanges.

\* $t_s$  = slab thickness as shown on superstructure detail drawings.  
GENERAL NOTES

Permanent steel deck forms may be used at the Contractor's option and shall be at no additional cost to the Department. Such use may result in changes to the dead load deflection of the girder. Any cost for adjustments due to a change in the dead load deflection will be borne by the Contractor. Payment for deck concrete and structural steel will not be increased due to use of permanent steel deck forms.

Permanent steel deck forms shall conform to Subsection 802.14(b), Detailed plans, including detailed calculations and manufacturer's technical brochure, shall be submitted to and approved by the Engineer before work of forming the bridge deck is started.

Welding of form supports to the tension flange of steel girders will be permitted only in areas where shear connectors are used. When welding is not allowed, the method of fastening Z or L supports to the flange must be approved by the Engineer.

Form sheets shall be fastened to supporting members and to each other with galvanized metal screws sufficient in size and number to provide a secure attachment. Alternate methods of attachment must be approved by the Engineer.

When the pitch of form corrugations match the reinforcing spacing, transversely align form sheets across the bridge to maintain the correct orientation of continuous reinforcing bars in the corrugations.

Bar support rods, when used, shall be sized and spaced to adequately support the bottom reinforcing mat at the required position.

High chairs shall be sized to support the top mat of reinforcing at the proper position. High chairs shall be placed at locations shown on the detail drawings.

Specifications: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction (2014 Edition), with applicable Supplemental Specifications and Special Provisions.

### STANDARD DETAILS FOR PERMANENT STEEL BRIDGE DECK FORMS FOR STEEL & CONCRETE GIRDER SPANS

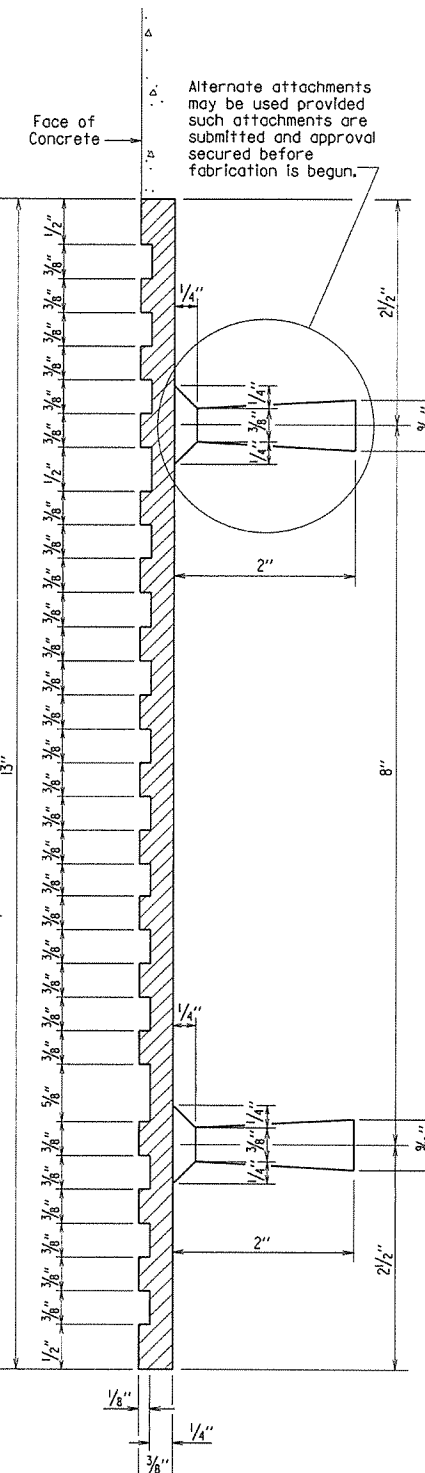
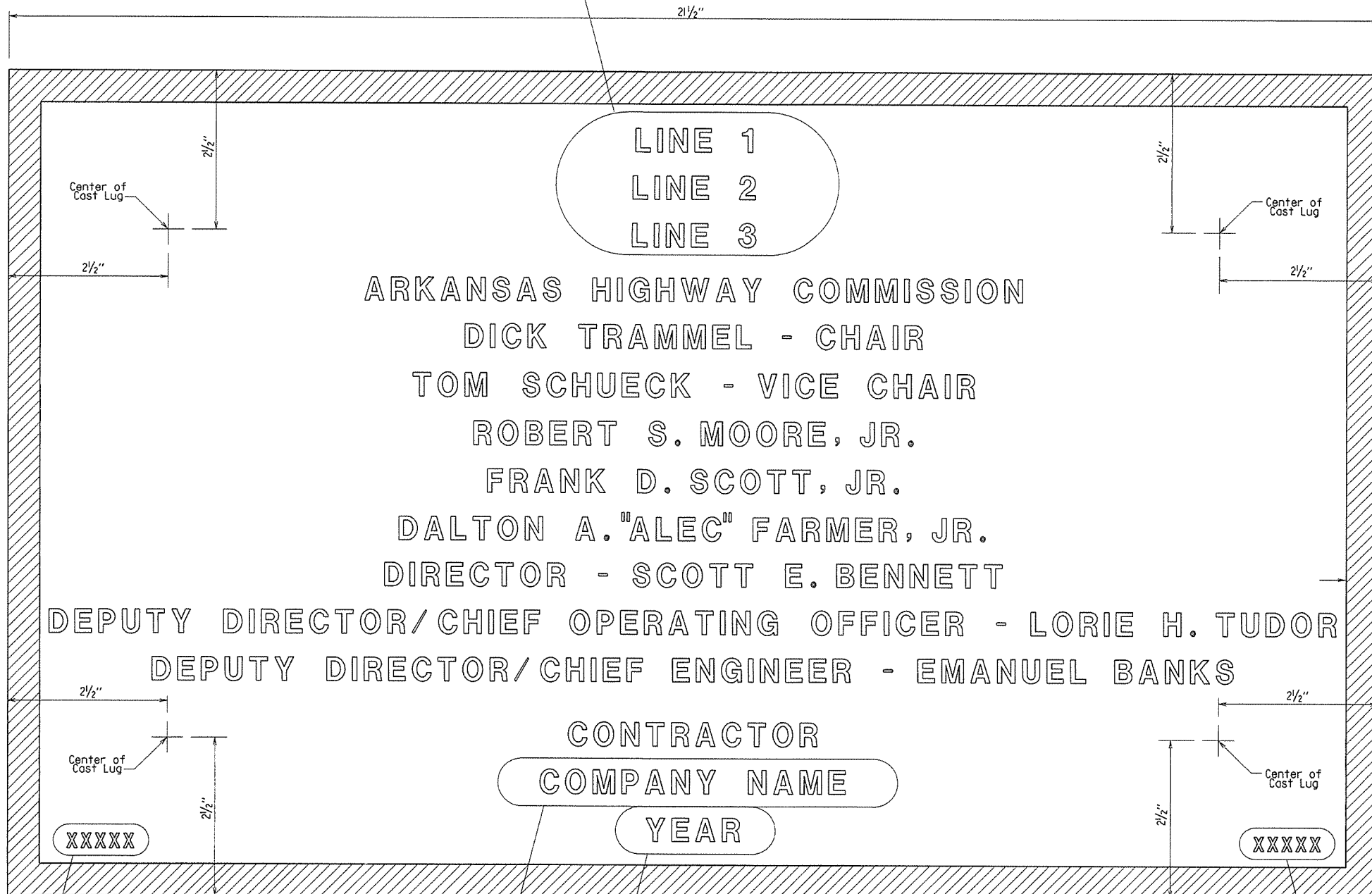
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.

DRAWN BY: KDH DATE: 2-27-2014 FILENAME: b55005.dgn  
CHECKED BY: BEF DATE: 2-27-2014 SCALE: NONE  
DESIGNED BY: STD. DATE: \_\_\_\_\_

| DATE REVISED      | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|-------------------|-------------|--------------|-------------|---------------------|-------|--------------------|-----------|--------------|
| 12-1-14           |             |              |             | 6                   | ARK.  |                    | 50        |              |
| 1-14-15           |             |              |             |                     |       |                    |           |              |
| JOB NO.           |             |              |             |                     |       |                    |           |              |
| TYPE D NAME PLATE |             |              |             |                     |       |                    | 55010     |              |

The name of the bridge as shown on the plans shall be placed on Lines 1 - 3 using 1/8" raised letters and numerals 3/8" high.

| Line   | Example 1 | Example 2 | Example 3 | Example 4 |
|--------|-----------|-----------|-----------|-----------|
| Line 1 | Red River | Southern  | Saline    | Highway 5 |
| Line 2 | Relief    | Railroad  | River     |           |
| Line 3 |           | Overpass  | Relief    |           |



**GENERAL NOTES**

Specifications: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction, (2014 Edition) with applicable Supplemental Specifications and Special Provisions.

Name plates shall be cast bronze and shall meet the material requirements as specified in Section 812.

Body of plate shall be 1/4" thick and shall include four tapering cone lugs 3/8" to 1/4" x 2" long. The border and all lettering shall be raised 1/8" above the face of plate and shall be polished.

All lettering shall be plain gothic, square cut and not tapered.

The number of plates required and the location and name on the plate for each bridge shall be as designated on the plans.

Place the design live loading here using 1/8" raised letters and numerals 1/4" high. Examples: HS 20 HL-93

Place the Year in which Contract was awarded here using 1/8" raised numerals 3/8" high. Example: 2001

Place the name of the company awarded the construction contract here using 1/8" raised letters and numerals 3/8" high. Example: ABCD CONSTRUCTION, INC.

Place the Bridge number here using 1/8" raised letters and numerals 1/4" high. Examples: A1234 05432

▲ Revised Chair and Vice Chair Added New Commissioner  
1-14-15 KDH Checked By: CRE

▲ Revised Deputy Director/Chief Engineer Added Deputy Director/Chief Operating Officer  
12-1-14 KDH Checked By: CRE

TYPICAL BRIDGE NAME PLATE

STANDARD DETAILS FOR TYPE D BRIDGE NAME PLATE

ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.

DRAWN BY: KDH DATE: 2-27-2014 FILENAME: b55010.dgn  
CHECKED BY: BEF DATE: 2-27-2014 SCALE: NO SCALE  
DESIGNED BY: STD. DATE: \_\_\_\_\_

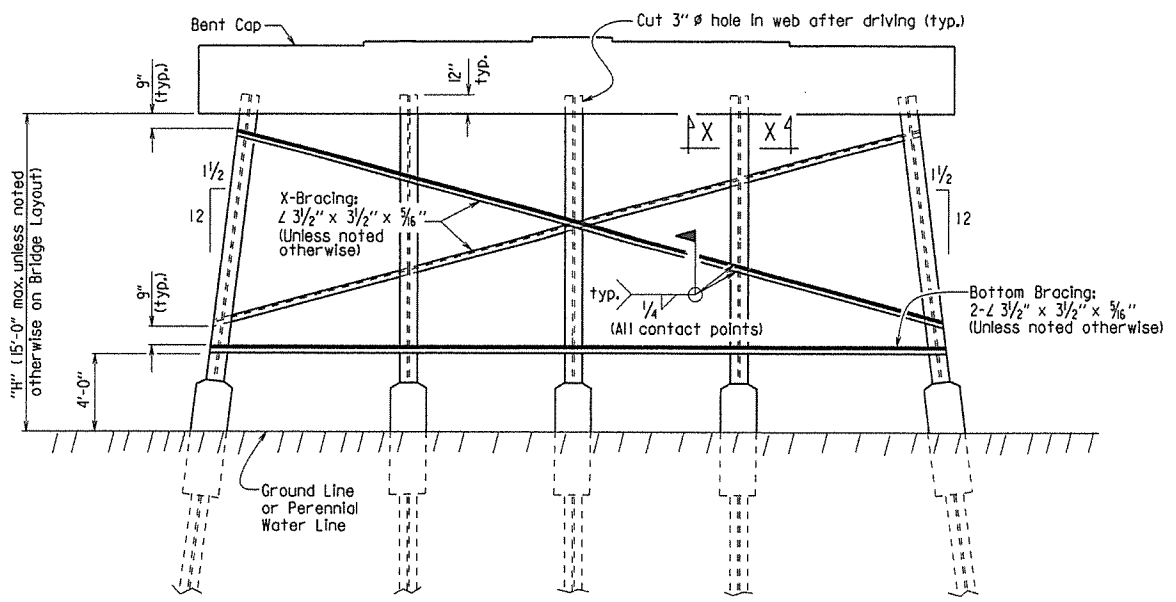
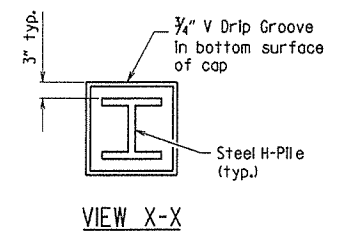
DRAWING NO. 55010



| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO.     | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|---------------------|-------|--------------------|---------------|--------------|
|              |             |              |             | 6                   | ARK.  |                    | 51            |              |
|              |             |              |             |                     |       |                    | JOB NO.       |              |
|              |             |              |             |                     |       |                    | STEEL H-PILES | 55020        |

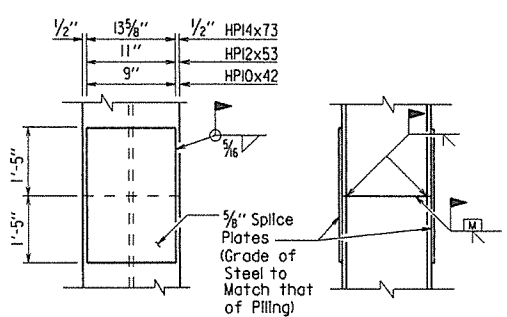
**GENERAL NOTES FOR STEEL H-PILES:**

Steel H-Piles shall conform to AASHTO M 270, Grade 36 or greater.  
 See Bridge Layout and Bent Details for pile size, estimated length, spacing, pile anchorage (if required) and for driving information.  
 Steel H-Piles that extend above the ground and are not protected by pile encasement shall be painted in accordance with Subsection 805.02.  
 Brackets, lugs, cap plates, pile tips, driving points, pile painting, splicing and welding shall not be paid for directly, but shall be considered subsidiary to the item "Steel Piling".



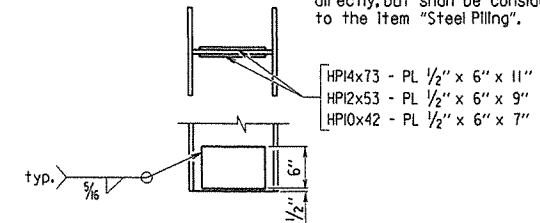
**Notes:**  
 All bracing shall be cut and welded in the field. Each brace shall be furnished in one piece. Payment shall be made under Item 807.  
 Unless noted otherwise, omit X-Bracing when "H" is less than 8 feet.  
 Omit X-Bracing and Bottom Bracing when "H" is 5 feet or less.  
 When required on the Bridge Layout sheet, pile encasements shall be constructed. See Notes and Details for H-Pile Encasements.  
 Omit all bracing (and V-groove in cap) when pile encasement is extended to bottom of bent cap.

**TYPICAL DETAILS OF H-PILE TRESTLE INTERMEDIATE BENT**  
 (Shown with Partial Height Encasement)



**Notes:**  
 The Contractor may for his own convenience and at his own expense provide as many as three splices per pile. Minimum spacing between splices shall be 5 feet.

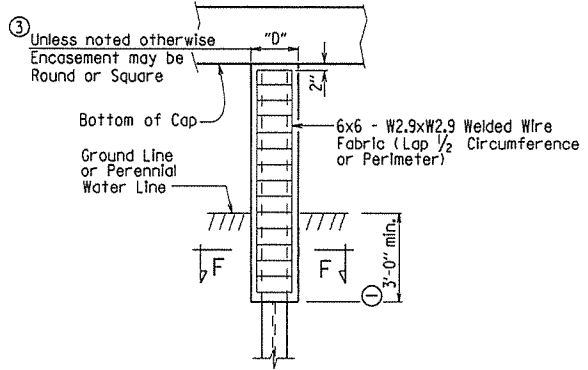
**TYPICAL SPLICE DETAILS**



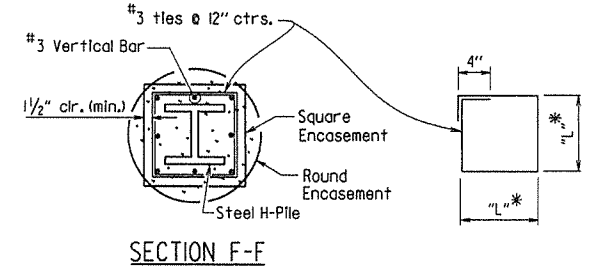
**REINFORCING DETAIL FOR STEEL H-PILE TIP**

**GENERAL NOTES FOR H-PILE ENCASEMENTS:**

See Bridge Layout for additional notes and required location of pile encasements.  
 All concrete shall be Class S with a minimum 28-day compressive strength,  $f'c = 3,500$  psi. If concrete cannot be placed in the dry, Seal Concrete may be used from top to bottom of encasement.  
 Reinforcing steel shall be Grade 60 conforming to AASHTO M 31 or M 322, Type A.  
 Welded Wire Fabric shall conform to AASHTO M 55 or M 22L. Galvanized Corrugated Steel Pipe shall conform to AASHTO M 36 and M 218.  
 Concrete, welded wire fabric or reinforcing steel and galvanized pipe shall not be paid for directly, but shall be considered subsidiary to the item "Pile Encasement".



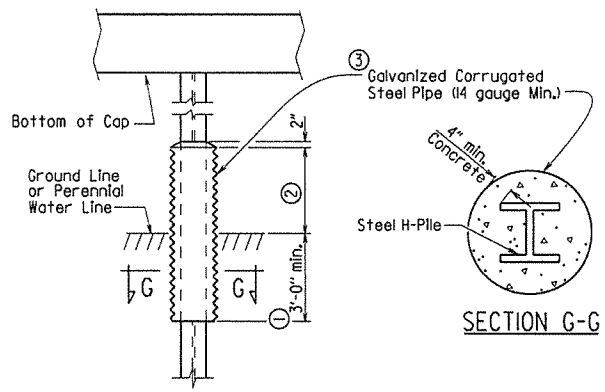
**PILE ENCASEMENT DETAIL FOR STEEL H-PILES**  
 (Shown with Encasement to Bottom of Cap)



**TABLE OF VARIABLES FOR PILE ENCASEMENT**

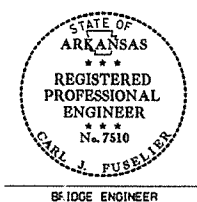
| Pile Size | "D"            |               | "L"*  |
|-----------|----------------|---------------|-------|
|           | Square Encsmt. | Round Encsmt. |       |
| HPI0x42   | 1'-7"          | 2'-0"         | 1'-4" |
| HPI2x53   | 1'-8"          | 2'-2"         | 1'-5" |
| HPI4x73   | 1'-11"         | 2'-6"         | 1'-8" |

\*Measured out-to-out of bar.



**ALTERNATE PILE ENCASEMENT DETAIL FOR STEEL H-PILES**  
 (Shown with Partial Height Encasement)

- Unless otherwise noted on Bridge Layout.
- 3'-0" minimum or as shown on Bridge Layout.
- Encasement dimensions shall be sized to maintain a minimum concrete cover of 4" from the H-Pile. Reinforcement shall be sized to provide a minimum concrete cover of 1/2" and a minimum clearance of 1/4" from the pile.
- Alternate pile encasement, when not extended to bottom of cap, shall have 2" concrete taper for water runoff as shown in the Partial Height Encasement detail.
- Alternate pile encasement may not be allowed. See Bridge Layout.



This document was originally issued and sealed by Carl J. Fuseller, PE No. 7510, on February 27, 2014. This copy is not a signed and sealed document.

**STANDARD DETAILS FOR STEEL H-PILES AND PILE ENCASEMENTS**

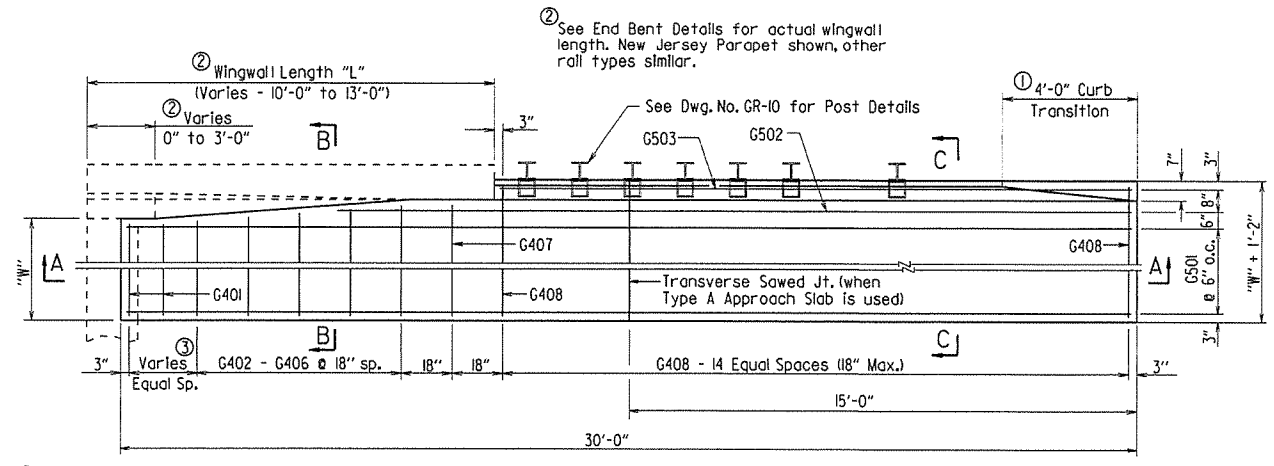
ARKANSAS STATE HIGHWAY COMMISSION  
 LITTLE ROCK, ARK.

DRAWN BY: A.M.S. DATE: 2/27/2014 FILENAME: b55020.dgn  
 CHECKED BY: B.E.F. DATE: 2/27/2014 SCALE: NO SCALE  
 DESIGNED BY: STD. DATE: —

DRAWING NO. 55020

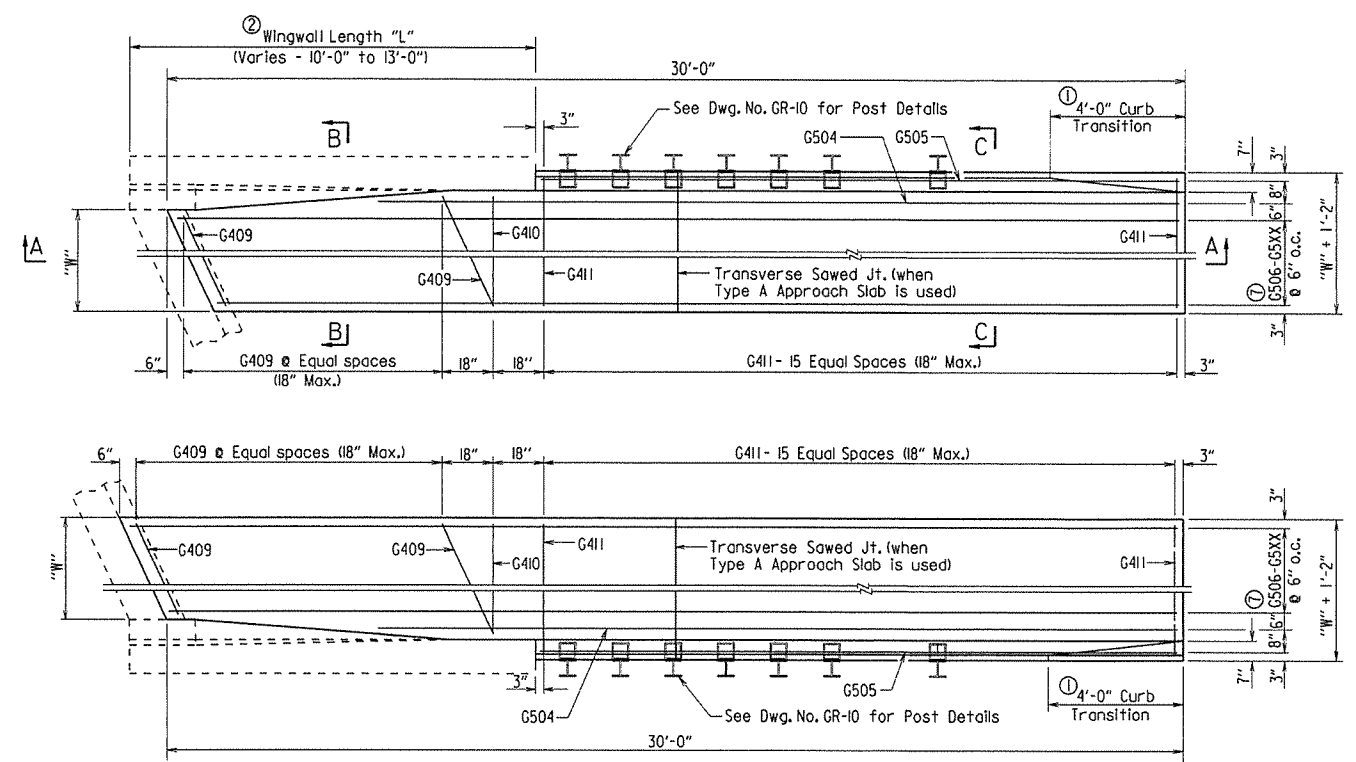
| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|---------------------|-------|--------------------|-----------|--------------|
| 9/27/15      |             |              |             | 6                   | ARK.  |                    | 52        |              |
|              |             |              |             |                     |       |                    | JOB NO.   |              |

① TYPE A GUTTERS 55030A

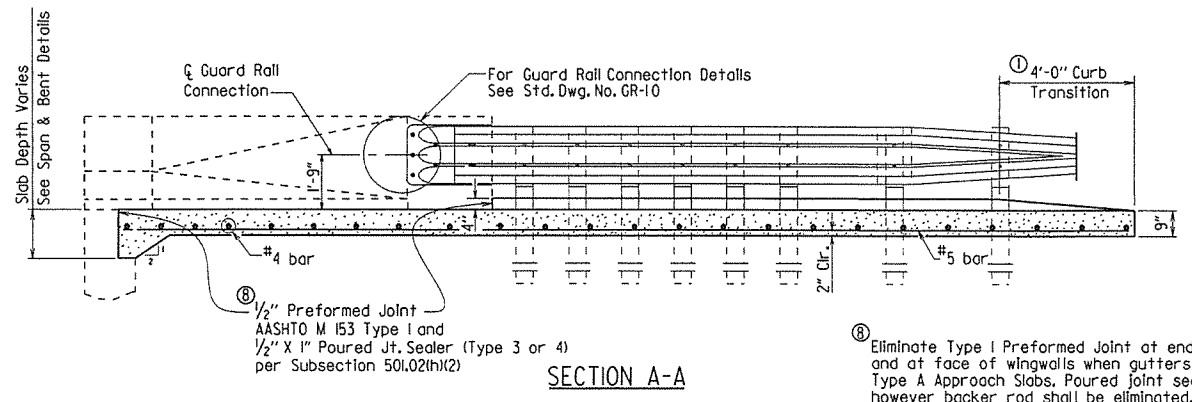


HALF PLAN OF APPROACH GUTTERS FOR SQUARE BRIDGE

③ Number of G401 bars vary with wingwall length - See Bar List



PLAN OF APPROACH GUTTERS FOR SKEWED BRIDGE

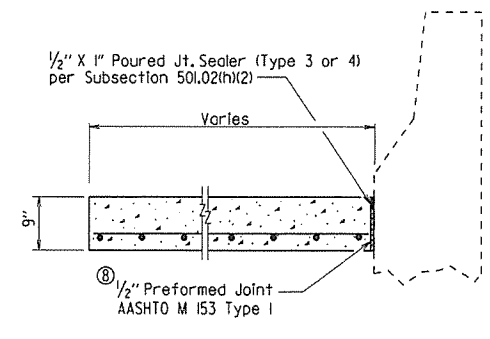


SECTION A-A

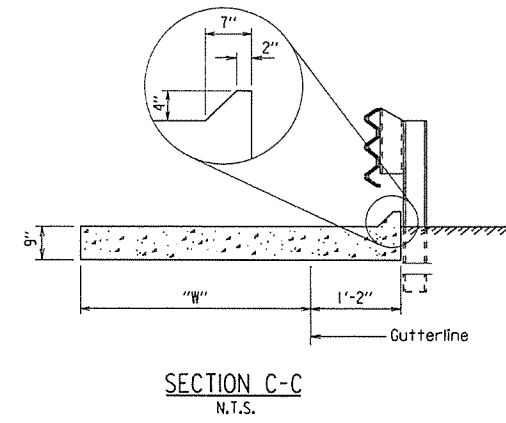
⑧ Eliminate Type I Preformed Joint at end bent backwall and at face of wingwalls when gutters used with Type A Approach Slabs. Poured joint sealer is required, however backer rod shall be eliminated.

Note:  
All longitudinal lines within the limits of horizontal curves shall be on curves concentric to C.L. Bridge. Adjustment to longitudinal bar lengths may be required. Transverse reinforcing shall be placed on radial lines to C.L. Bridge.

① Construct gutter curb with height-transition as shown if drop inlet is not placed at end of gutter.  
Construct gutter curb full height (no height-transition) if drop inlet is placed at end of gutter. Curb height transition placed on drop inlet. See drop inlet details.



SECTION B-B  
N.T.S.



SECTION C-C  
N.T.S.

BAR LIST FOR ONE TYPE A GUTTER

| Mark      | No. Req'd. for Width "W" |        |        |        |        | Length           |
|-----------|--------------------------|--------|--------|--------|--------|------------------|
|           | 2'-0"                    | 3'-0"  | 4'-0"  | 6'-0"  | 8'-0"  |                  |
| G401      | ④                        | ④      | ④      | ④      | ④      | "W" - 4"         |
| G402-G406 | 1 each                   | 1 each | 1 each | 1 each | 1 each | "W"-3" to "W"+2" |
| G407      | 1                        | 1      | 1      | 1      | 1      | "W"+3"           |
| G408      | 15                       | 15     | 15     | 15     | 15     | "W"+10"          |
| G501      | 4                        | 6      | 8      | 12     | 16     | 29'-8"           |
| G502      | 1                        | 1      | 1      | 1      | 1      | (35'-5") - "L"   |
| G503      | 1                        | 1      | 1      | 1      | 1      | 30'-8"-L"        |
| G409      | ⑥                        | ⑥      | ⑥      | ⑥      | ⑥      | ⑤                |
| G410      | 1                        | 1      | 1      | 1      | 1      | "W"+3"           |
| G411      | 16                       | 16     | 16     | 16     | 16     | "W"+10"          |
| G504      | 1                        | 1      | 1      | 1      | 1      | ⑤                |
| G505      | 1                        | 1      | 1      | 1      | 1      | ⑥                |
| G506-G5XX | 1 each                   | 1 each | 1 each | 1 each | 1 each | ⑤                |

④ 0 for "L" = 10'  
1 for "L" = 11'  
2 for "L" = 12'  
2 for "L" = 13'

⑤ G509 for "W" = 2'  
G511 for "W" = 3'  
G513 for "W" = 4'  
G517 for "W" = 6'  
G521 for "W" = 8'

⑥ Bar Lengths vary with Skew and Wingwall Length.  
No. Req'd. varies with Skew and Wingwall length.

QUANTITIES FOR ONE SQUARE APPROACH GUTTER (FOR INFORMATION ONLY)

| "W" Width (ft.) | Reinforcing Steel (Lbs.) | Concrete (Cu. Yds.) |
|-----------------|--------------------------|---------------------|
| 2               | 210                      | 2.55                |
| 3               | 285                      | 3.40                |
| 4               | 360                      | 4.25                |
| 6               | 515                      | 5.90                |
| 8               | 665                      | 7.55                |

Quantities are based on "L" = 10'-0".

GENERAL NOTES

All concrete shall be Class S or Class S(AE) or mixture used for Portland Cement Concrete Pavement and shall be poured in the dry.  
All reinforcing steel shall be Grade 60 (yield strength = 60,000 psi) conforming to AASHTO M 31 or M 322, Type A, with mill test reports.  
Approach Gutters will be measured and paid for in accordance with Section 504.

STANDARD DETAILS FOR TYPE A APPROACH GUTTERS

ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.

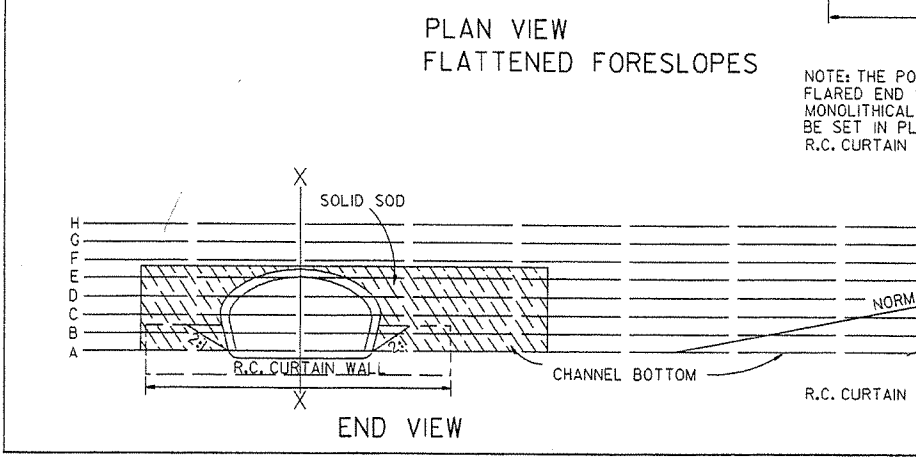
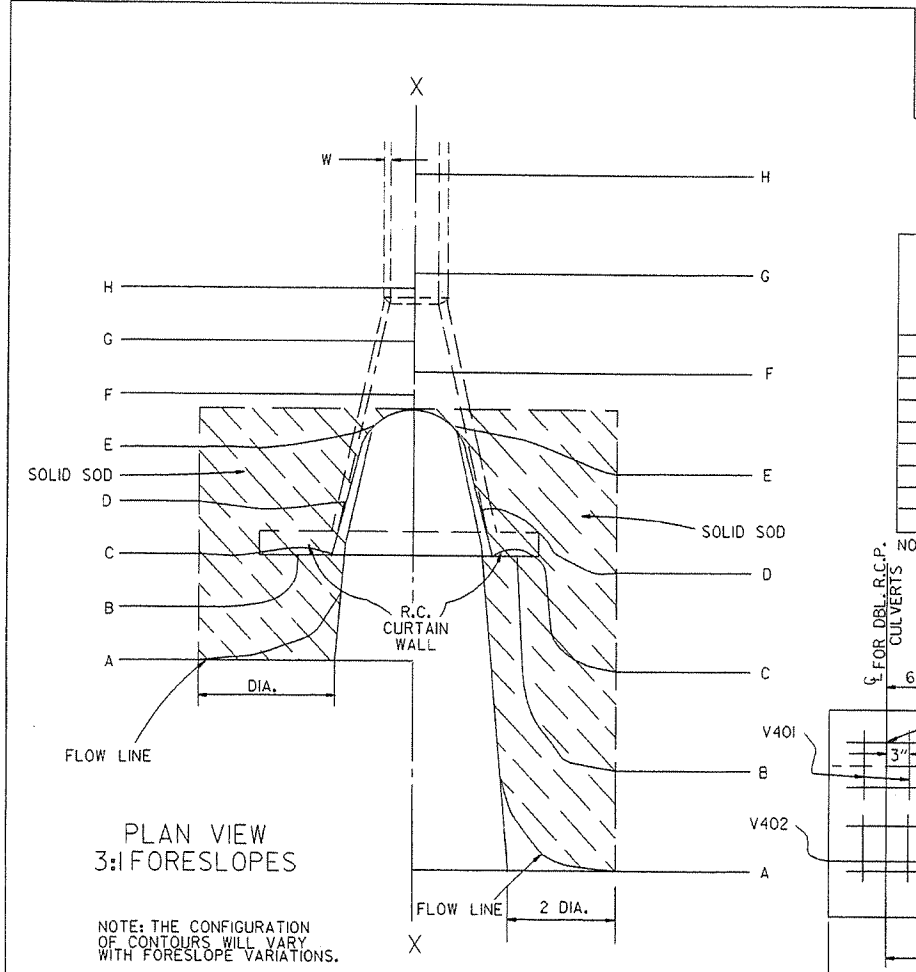
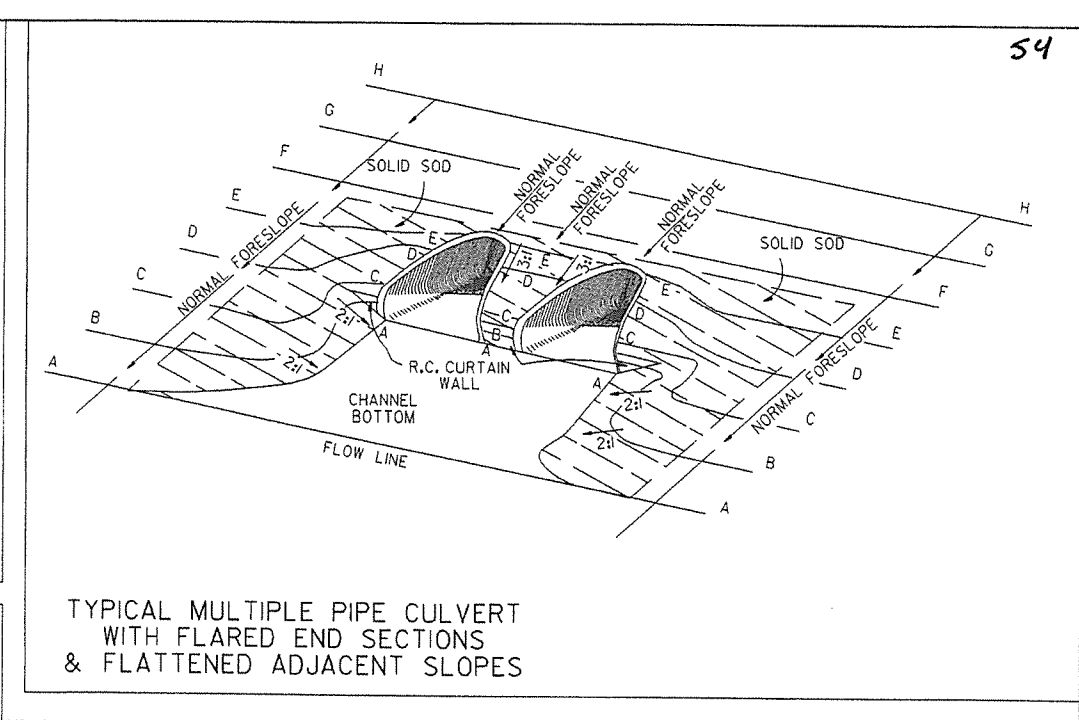
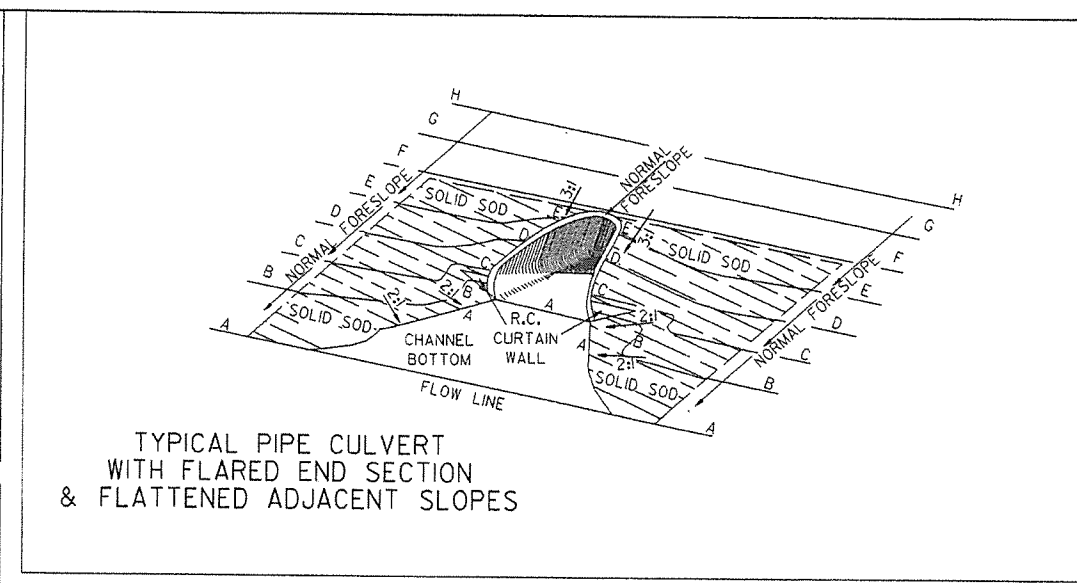
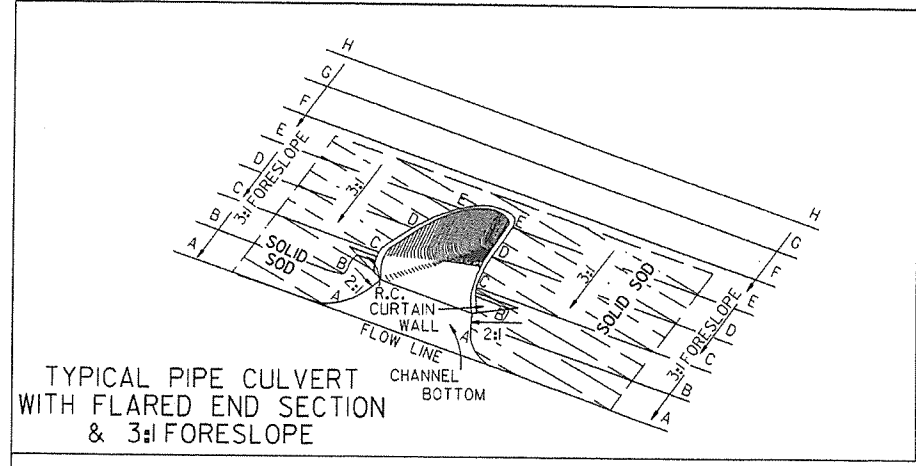
DRAWN BY: A.M.S. DATE: 2/27/2014 FILENAME: b55030a.dgn  
CHECKED BY: K.W.Y. DATE: 2/27/2014 SCALE: 3/8" = 1'-0"  
DESIGNED BY: STD. DATE: or As Shown

DRAWING NO. 55030A

△ Revised to add "W" = 2'-0"; By LJB  
Checked By: K.W.Y. 9/2/15



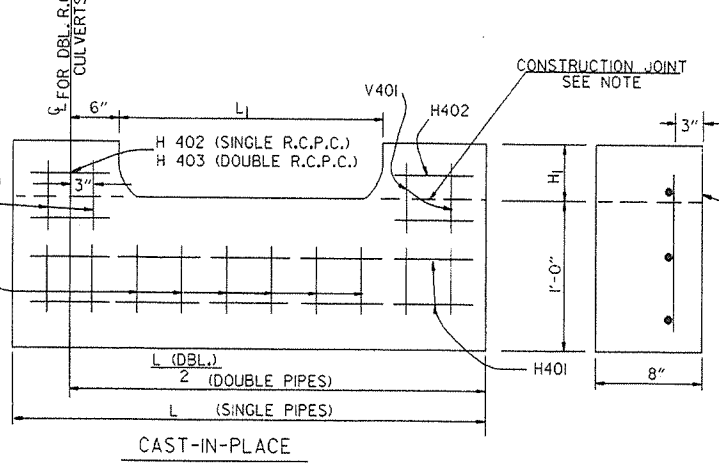




R.C. CURTAIN WALL DIMENSIONS & QUANTITIES

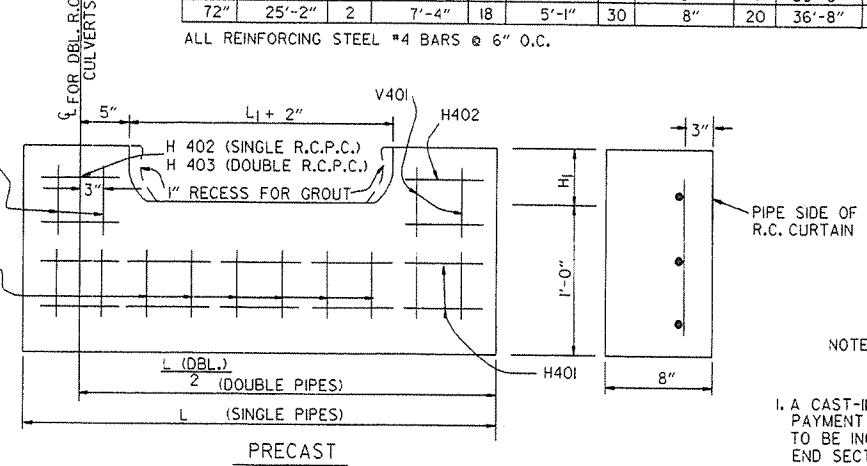
| PIPE DIA. | H <sub>1</sub> | L <sub>1</sub> | L      | L (DBL.) / 2 | SINGLE R.C.P.C. |              | DOUBLE R.C.P.C. |              |
|-----------|----------------|----------------|--------|--------------|-----------------|--------------|-----------------|--------------|
|           |                |                |        |              | CONC.           | REINF. STEEL | CONC.           | REINF. STEEL |
| 18"       | 11 1/2"        | 3'-5"          | 8'-0"  | 6'-3"        | 0.31            | 27.7         | 0.45            | 39.5         |
| 24"       | 1'-0 1/2"      | 4'-6"          | 9'-6"  | 7'-6"        | 0.37            | 33.4         | 0.53            | 48.0         |
| 30"       | 1'-3 1/2"      | 5'-7"          | 11'-0" | 9'-0"        | 0.45            | 39.0         | 0.67            | 59.0         |
| 36"       | 1'-7"          | 6'-8"          | 13'-0" | 10'-6"       | 0.58            | 52.6         | 0.83            | 73.9         |
| 42"       | 2'-1 1/2"      | 7'-3"          | 15'-6" | 12'-0"       | 0.82            | 77.1         | 1.10            | 100.7        |
| 48"       | 2'-5"          | 7'-10"         | 17'-0" | 13'-0"       | 0.98            | 94.9         | 1.27            | 120.4        |
| 54"       | 2'-9 1/2"      | 8'-5"          | 18'-6" | 14'-0"       | 1.16            | 115.8        | 1.47            | 143.7        |
| 60"       | 3'-4"          | 9'-0"          | 20'-6" | 15'-6"       | 1.47            | 149.7        | 1.84            | 180.3        |
| 72"       | 4'-5"          | 10'-2"         | 25'-6" | 18'-6"       | 2.31            | 232.6        | 2.73            | 271.0        |

NOTE: QUANTITIES SHOWN ARE FOR ONE (1) CURTAIN WALL.



NOTE: THE PORTION OF THE R.C. CURTAIN WALL BENEATH THE FLARED END SECTION (LOWER 1'-0") SHALL BE PLACED MONOLITHICALLY. THE FLARED END SECTION SHALL THEN BE SET IN PLACE & THE REMAINING PORTIONS OF THE R.C. CURTAIN WALL PLACED.

R.C. CURTAIN WALL DETAILS



NOTE: THE PRECAST CURTAIN WALL WILL BE SET AND BACKFILLED WITH COMPACTED MATERIAL. THE FLARED END SECTION SHALL THEN BE SET IN PLACE AND THE 1" RECESS FILLED WITH GROUT. WHERE "L" EXCEEDS 11' THE CURTAIN WALL MAY BE CAST IN TWO (2) OR MORE SECTIONS. THE METHOD OF JOINING THE SECTIONS FOR INSTALLATION SHALL BE APPROVED BY THE ENGINEER.

REINFORCING STEEL SCHEDULE

| PIPE DIA. | SINGLE R.C. PIPE CULVERT |     |            |     |            |     |      |     | DOUBLE R.C. PIPE CULVERT |     |            |     |      |     |            |     |      |     |
|-----------|--------------------------|-----|------------|-----|------------|-----|------|-----|--------------------------|-----|------------|-----|------|-----|------------|-----|------|-----|
|           | H401                     |     | H402       |     | V401       |     | V402 |     | H401                     |     | H402       |     | H403 |     | V401       |     | V402 |     |
|           | L                        | NO. | L          | NO. | L          | NO. | L    | NO. | L                        | NO. | L          | NO. | L    | NO. | L          | NO. | L    | NO. |
| 18"       | 7'-8"                    | 2   | 1'-11 1/2" | 4   | 1'-7 1/2"  | 8   | 8"   | 8   | 12'-2"                   | 2   | 1'-11 1/2" | 4   | 8"   | 2   | 1'-7 1/2"  | 10  | 8"   | 14  |
| 24"       | 9'-2"                    | 2   | 2'-2"      | 4   | 1'-8 1/2"  | 10  | 8"   | 9   | 14'-8"                   | 2   | 2'-2"      | 4   | 8"   | 2   | 1'-8 1/2"  | 12  | 8"   | 18  |
| 30"       | 10'-8"                   | 2   | 2'-4 1/2"  | 4   | 1'-11 1/2" | 10  | 8"   | 12  | 17'-8"                   | 2   | 2'-4 1/2"  | 4   | 8"   | 2   | 1'-11 1/2" | 14  | 8"   | 22  |
| 36"       | 12'-8"                   | 2   | 2'-10"     | 6   | 2'-3"      | 12  | 8"   | 14  | 20'-8"                   | 2   | 2'-10"     | 6   | 8"   | 3   | 2'-3"      | 14  | 8"   | 28  |
| 42"       | 15'-2"                   | 2   | 3'-9 1/2"  | 8   | 2'-9 1/2"  | 16  | 8"   | 15  | 23'-8"                   | 2   | 3'-9 1/2"  | 8   | 8"   | 4   | 2'-9 1/2"  | 18  | 8"   | 30  |
| 48"       | 16'-8"                   | 2   | 4'-3"      | 10  | 3'-1"      | 18  | 8"   | 16  | 25'-8"                   | 2   | 4'-3"      | 10  | 8"   | 5   | 3'-1"      | 20  | 8"   | 32  |
| 54"       | 18'-2"                   | 2   | 4'-8 1/2"  | 12  | 3'-5 1/2"  | 20  | 8"   | 17  | 27'-8"                   | 2   | 4'-8 1/2"  | 12  | 8"   | 6   | 3'-5 1/2"  | 22  | 8"   | 34  |
| 60"       | 20'-2"                   | 2   | 5'-5"      | 14  | 4'-0"      | 24  | 8"   | 18  | 30'-8"                   | 2   | 5'-5"      | 14  | 8"   | 7   | 4'-0"      | 26  | 8"   | 36  |
| 72"       | 25'-2"                   | 2   | 7'-4"      | 18  | 5'-1"      | 30  | 8"   | 20  | 36'-8"                   | 2   | 7'-4"      | 18  | 8"   | 9   | 5'-1"      | 33  | 8"   | 40  |

ALL REINFORCING STEEL #4 BARS @ 6" O.C.

SOLID SODDING

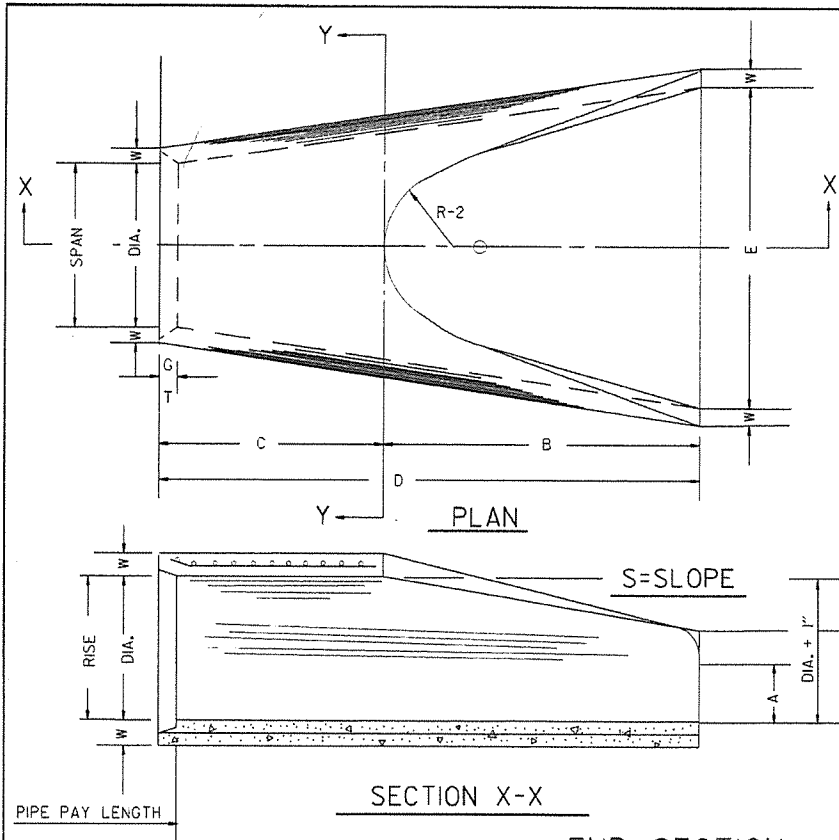
| PIPE DIA. | SINGLE R.C.P.C. |     |     | DOUBLE R.C.P.C. |     |     |
|-----------|-----------------|-----|-----|-----------------|-----|-----|
|           | 3:1             | 4:1 | 6:1 | 3:1             | 4:1 | 6:1 |
| 18"       | 5               | 7   | 12  | 6               | 8   | 13  |
| 24"       | 8               | 12  | 19  | 9               | 13  | 20  |
| 30"       | 13              | 18  | 29  | 14              | 19  | 30  |
| 36"       | 17              | 26  | 41  | 18              | 28  | 43  |
| 42"       | 23              | 35  | 55  | 25              | 37  | 57  |
| 48"       | 29              | 46  | 68  | 31              | 48  | 70  |
| 54"       | 35              | 57  | 85  | 37              | 59  | 87  |
| 60"       | 45              | 62  | 104 | 48              | 65  | 107 |
| 72"       | 64              | 92  | 156 | 67              | 95  | 159 |

NOTE: QUANTITIES SHOWN ABOVE ARE FOR ONE (1) END OF F.E.S.

- GENERAL NOTES
- A CAST-IN-PLACE OR PRECAST CURTAIN WALL MAY BE USED. PAYMENT FOR THE CURTAIN WALL SHALL BE CONSIDERED TO BE INCLUDED IN THE UNIT PRICE BID EACH FOR FLARED END SECTIONS OF THE SEVERAL SIZES, WHICH PRICE SHALL BE FULL COMPENSATION FOR FURNISHING ALL MATERIALS INCLUDING REINFORCING STEEL AND CONCRETE; FOR FORMS, MIXING AND PLACING; FOR EXCAVATION AND BACKFILL, AND FOR ALL LABOR, TOOLS, EQUIPMENT AND INCIDENTALS NECESSARY TO COMPLETE THE WORK.
  - ALL EXPOSED EDGES SHALL BE CHAMFERED 3/4".
  - CONCRETE FOR CURTAIN WALL SHALL MEET THE REQUIREMENTS FOR CLASS A OR S CONCRETE AS PROVIDED IN SECTION 802 OF THE STANDARD SPECIFICATIONS OR FOR PAVING CONCRETE AS PROVIDED IN SECTION 501 OF THE STANDARD SPECIFICATIONS.
  - WELDED WIRE MESH 3 x 3 W/10 x W10 MAY BE USED IN LIEU OF REINFORCING BARS.

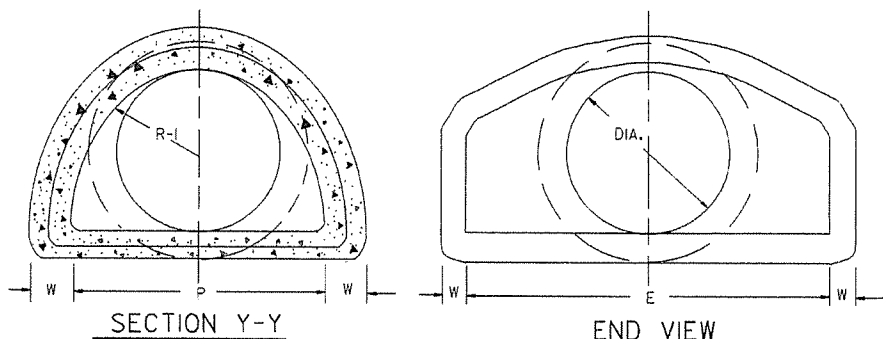
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| 10-18-96 | ADDED NOTE TO SOLID SODDING                            |          |                                   |
| 10-12-95 | CORRECTED SPELLING                                     | 10-18-96 | ARKANSAS STATE HIGHWAY COMMISSION |
| 11-3-94  | ADDED GENERAL NOTE NO. 4                               |          |                                   |
| 8-15-91  | REV. CURTAIN WALL QUANT. STEEL SCH. & SOLID SOD QUANT. |          |                                   |
| 3-2-81   | ALLOW PRECAST IN 2 OR MORE PIECES CHAMFER EDGES        |          |                                   |
| 5-15-80  | ADDED PRECAST WALL & GENERAL NOTES                     |          |                                   |
| 10-2-72  | REVISED AND REDRAWN                                    |          |                                   |
| DATE     | REVISION   | FILMED   | STANDARD DRAWING FES-1            |

FLARED END SECTION



**TABLE OF DIMENSIONS**

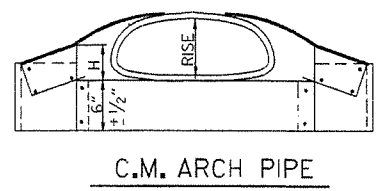
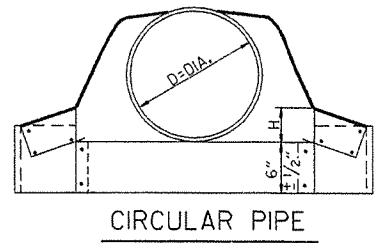
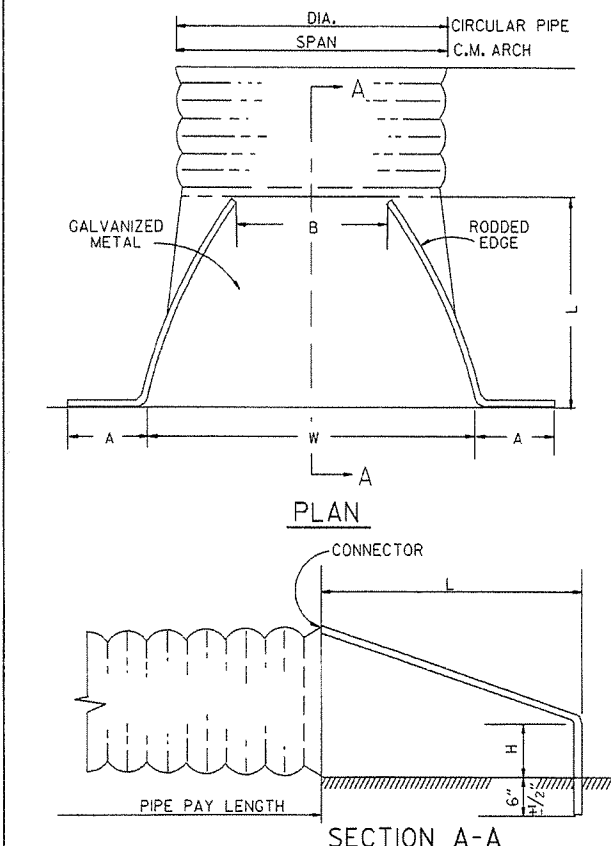
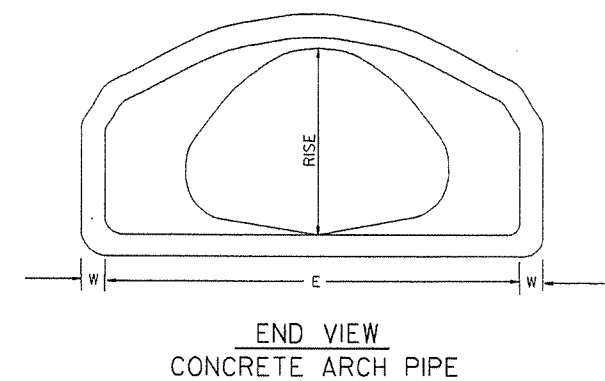
| DIA. | WALL   | A      | B         | C          | D         | E     | S   | DIA. - 1" | P       | R-1     | R-2 | G-T    | WT.   | h          |
|------|--------|--------|-----------|------------|-----------|-------|-----|-----------|---------|---------|-----|--------|-------|------------|
| 18"  | 2 1/2" | 9"     | 2'-3"     | 3'-10"     | 6'-1"     | 3'-0" | 3:1 | 19"       | 29"     | 15 1/2" | 12" | 2"     | 1000  | 1'-0 1/2"  |
| 24"  | 3"     | 9 1/2" | 3'-7 1/2" | 2'-6"      | 6'-1 1/2" | 4'-0" | 3:1 | 25"       | 33 3/8" | 16 1/2" | 14" | 2 1/2" | 1600  | 1'-1 1/2"  |
| 30"  | 3 1/2" | 1'-0"  | 4'-6"     | 1'-7 3/4"  | 6'-1 3/4" | 5'-0" | 3:1 | 31"       | 37"     | 18 1/2" | 15" | 3 1/4" | 1940  | 1'-4 3/8"  |
| 36"  | 4"     | 1'-3"  | 5'-3"     | 2'-10 3/4" | 8'-1 3/4" | 6'-0" | 3:1 | 37"       | 47 1/8" | 24 5/8" | 20" | 3 1/2" | 4100  | 1'-8"      |
| 42"  | 4 1/2" | 1'-9"  | 5'-3"     | 2'-11"     | 8'-2"     | 6'-6" | 3:1 | 43"       | 53 1/2" | 27 1/2" | 22" | 3 1/2" | 5380  | 2'-2 1/2"  |
| 48"  | 5"     | 2'-0"  | 6'-0"     | 2'-2"      | 8'-2"     | 7'-0" | 3:1 | 49"       | 56 1/2" | 28 1/2" | 22" | 3 1/2" | 6550  | 2'-6"      |
| 54"  | 5 1/2" | 2'-4"  | 6'-6"     | 1'-10"     | 8'-4"     | 7'-6" | 3:1 | 55"       | 65 1/2" | 33 3/8" | 24" | 4"     | 8750  | 2'-10 1/2" |
| 60"  | 6"     | 2'-10" | 6'-6"     | 1'-10"     | 8'-4"     | 8'-0" | 3:1 | 61"       | 72 1/2" | 36 1/8" | 24" | 4"     | 9270  | 3'-5"      |
| 72"  | 7"     | 3'-10" | 6'-6"     | 1'-10"     | 8'-4"     | 9'-0" | 3:1 | 73"       | 77 1/8" | 38 1/8" | 24" | 5"     | 13250 | 4'-6"      |



**ARCH PIPE**

| EQUIV. DIA. | SPAN         |             | RISE         |             | W      | A       | B     | C          | D         | E      | P       | R2  | G-T    | S       |
|-------------|--------------|-------------|--------------|-------------|--------|---------|-------|------------|-----------|--------|---------|-----|--------|---------|
|             | AASHTO M 206 | AHD NOMINAL | AASHTO M 206 | AHD NOMINAL |        |         |       |            |           |        |         |     |        |         |
| INCHES      |              |             |              |             |        |         |       |            |           |        |         |     |        |         |
| 15          | 18           | 18          | 11           | 11          | 2"     | 4"      | 2'-0" | 4'-0"      | 6'-0"     | 3'-0"  | 29"     | 12" | 1 1/2" | 2 1/2:1 |
| 18          | 22           | 22          | 13 1/2       | 14          | 2 1/2" | 5"      | 2'-0" | 4'-1"      | 6'-1"     | 3'-6"  | 32 1/8" | 13" | 2 1/2" | 2 1/2:1 |
| 21          | 26           | 26          | 15 1/2       | 16          | 2 3/4" | 7"      | 2'-3" | 3'-10"     | 6'-1"     | 4'-0"  | 34 1/8" | 14" | 2 1/2" | 2 1/2:1 |
| 24          | 28 1/2       | 29          | 18           | 18          | 3"     | 9"      | 2'-3" | 3'-10"     | 6'-1"     | 5'-0"  | 36 1/8" | 15" | 2 1/2" | 2 1/2:1 |
| 30          | 36 1/4       | 36          | 22 1/2       | 23          | 3 1/2" | 10"     | 3'-1" | 3'-0 1/2"  | 6'-1 1/2" | 6'-0"  | 47 1/8" | 20" | 3"     | 2 1/2:1 |
| 36          | 43 3/4       | 44          | 26 5/8       | 27          | 4"     | 10 1/2" | 4'-0" | 2'-1 1/2"  | 6'-1 1/2" | 6'-6"  | 54 1/8" | 22" | 3 1/2" | 2 1/2:1 |
| 42          | 51 1/8       | 51          | 31 1/8       | 31          | 4 1/2" | 11 1/2" | 4'-7" | 1'-10 1/4" | 6'-5 1/4" | 7'-2"  | 59 1/2" | 23" | 3 3/4" | 2 1/2:1 |
| 48          | 58 1/2       | 59          | 36           | 36          | 5"     | 1'-3"   | 5'-3" | 2'-10 3/4" | 8'-1 3/4" | 7'-10" | 70 1/8" | 24" | 4 1/4" | 2 1/2:1 |
| 54          | 65           | 65          | 40           | 40          | 5 1/2" | 1'-7"   | 5'-3" | 2'-11"     | 8'-2"     | 8'-6"  | 72 1/8" | 24" | 4 3/4" | 2 1/2:1 |
| 60          | 73           | 73          | 45           | 45          | 6"     | 1'-10"  | 5'-6" | 2'-8"      | 8'-2"     | 9'-0"  | 77 1/8" | 24" | 5"     | 2 1/2:1 |

\* THE MEASURED SPAN AND RISE SHALL NOT VARY MORE THAN ± 2 PER CENT FROM THE VALUES SPECIFIED BY AASHTO M 206.

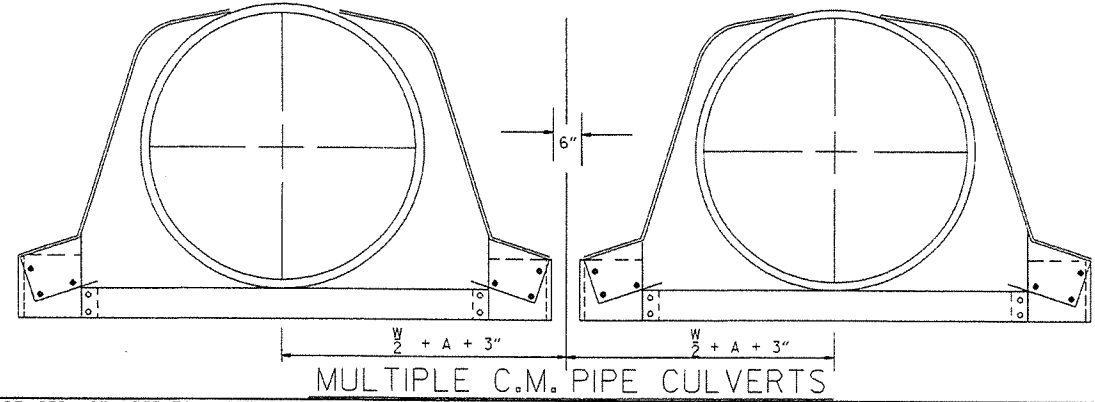
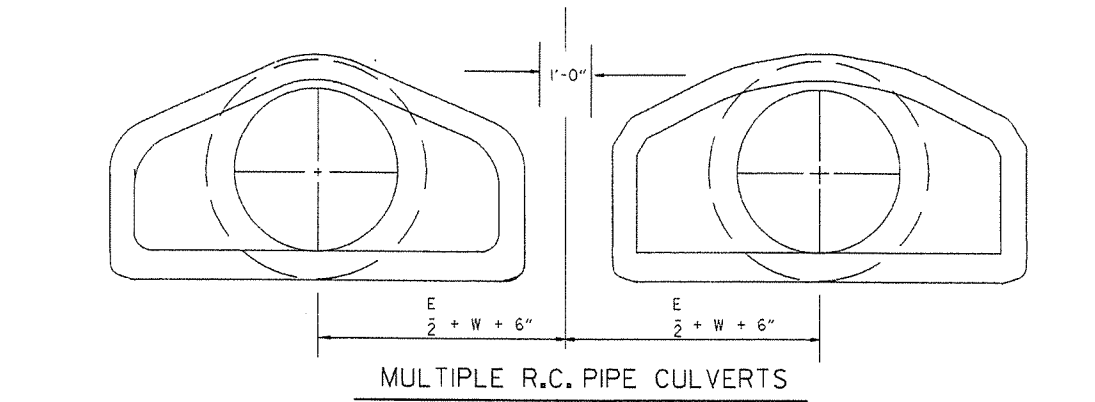


**CIRCULAR PIPE**

| D. DIA. | GAUGE | A  | B. MAX. | H  | L  | W   | S       |
|---------|-------|----|---------|----|----|-----|---------|
| 12      | 16    | 6  | 6       | 6  | 21 | 24  | 2 1/2:1 |
| 15      | 16    | 7  | 8       | 6  | 26 | 30  | 2 1/2:1 |
| 18      | 16    | 8  | 10      | 6  | 31 | 36  | 2 1/2:1 |
| 21      | 16    | 9  | 12      | 6  | 36 | 42  | 2 1/2:1 |
| 24      | 16    | 10 | 13      | 6  | 41 | 48  | 2 1/2:1 |
| 30      | 14    | 12 | 16      | 8  | 51 | 60  | 2 1/2:1 |
| 36      | 14    | 14 | 19      | 9  | 60 | 72  | 2 1/2:1 |
| 42      | 12    | 16 | 22      | 11 | 69 | 84  | 2 1/2:1 |
| 48      | 12    | 18 | 27      | 12 | 78 | 90  | 2 1/2:1 |
| 54      | 12    | 18 | 30      | 12 | 84 | 102 | 2:1     |
| 60      | 12    | 18 | 33      | 12 | 87 | 114 | 1 3/4:1 |
| 66      | 12    | 18 | 36      | 12 | 87 | 120 | 1 1/2:1 |
| 72      | 12    | 18 | 39      | 12 | 87 | 126 | 1 1/3:1 |

**C.M. ARCH PIPE**

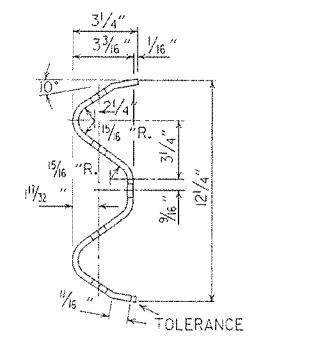
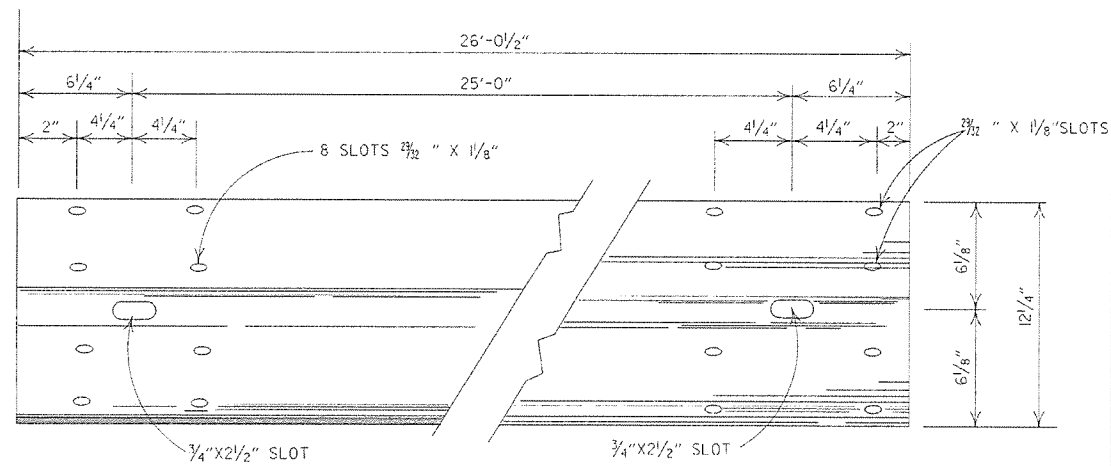
| EQUIV. DIA. | SPAN | RISE | A  | B. MAX. | H  | L  | W   | S       | GAUGE |
|-------------|------|------|----|---------|----|----|-----|---------|-------|
| 15"         | 17   | 13   | 7  | 9       | 6  | 19 | 30  | 2 1/2:1 | 16    |
| 18"         | 21   | 15   | 7  | 10      | 6  | 23 | 36  | 2 1/2:1 | 16    |
| 21"         | 24   | 18   | 8  | 12      | 6  | 28 | 42  | 2 1/2:1 | 16    |
| 24"         | 28   | 20   | 9  | 14      | 6  | 32 | 48  | 2 1/2:1 | 16    |
| 30"         | 35   | 24   | 10 | 16      | 6  | 39 | 60  | 2 1/2:1 | 14    |
| 36"         | 42   | 29   | 12 | 18      | 8  | 46 | 75  | 2 1/2:1 | 14    |
| 42"         | 49   | 33   | 13 | 21      | 9  | 53 | 85  | 2 1/2:1 | 12    |
| 48"         | 57   | 38   | 18 | 26      | 12 | 63 | 90  | 2 1/2:1 | 12    |
| 54"         | 64   | 43   | 18 | 30      | 12 | 70 | 102 | 2 1/4:1 | 12    |
| 60"         | 71   | 47   | 18 | 33      | 12 | 77 | 114 | 2 1/4:1 | 12    |



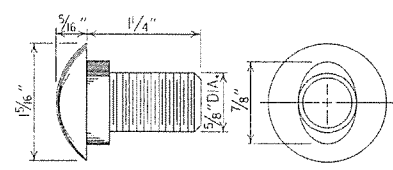
NOTE: ALTERNATE CONNECTIONS TO THE PIPE CULVERTS, IN ACCORDANCE WITH MANUFACTURER'S STANDARD PRACTICES, MAY BE MADE SUBJECT TO THE APPROVAL OF THE ENGINEER.

**END SECTIONS FOR CORRUGATED METAL PIPE CULVERTS**

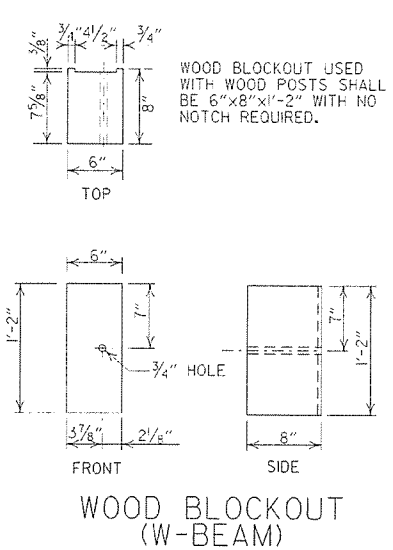
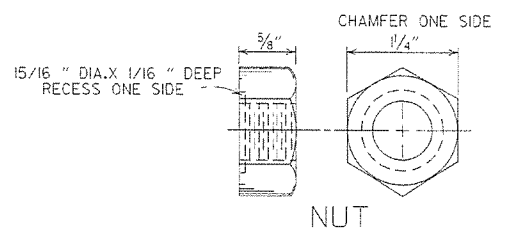
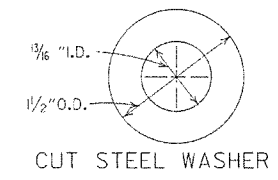
|          |   |             |                                   |
|----------|---|-------------|-----------------------------------|
| 10-18-96 | REVISED ASTM REF. TO AASHTO                     | 10-18-96    | ARKANSAS STATE HIGHWAY COMMISSION |
| 5-15-80  | REVISED DISTANCE BETWEEN MULTIPLE R.C.P. F.E.S. | 664-5-15-80 |                                   |
| 7-14-78  | C.M. ARCH SIZES TO CONFORM WITH AASHTO SIZES    | 752-7-14-78 |                                   |
| 8-22-75  | ADDED MULTIPLE PIPE CULVERTS                    | 517-8-22-75 |                                   |
| 12-5-74  | REMOVED NOTE RE REINF. FOR R.C.F.E.S.           | 500-12-5-74 | FLARED END SECTION                |
| 5-24-73  | CMP END SECTION, SHOW PIPE PAY LENGTH           | 627-5-24-73 |                                   |
| 10-2-72  | REVISED AND REDRAWN                             | 760-10-2-72 | STANDARD DRAWING FES-2            |
| DATE     | REVISION  | FILED       |                                   |



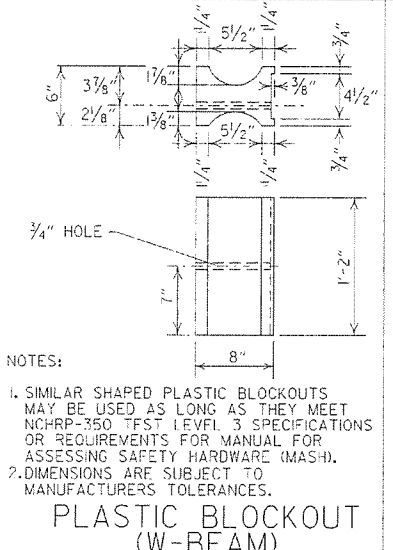
DETAILS OF W-BEAM GUARD RAIL  
RAIL SECTION OF CLOSELY SIMILAR DIMENSIONS AND COMPARABLE STRENGTH MAY BE SUBSTITUTED IF APPROVED BY THE ENGINEER.



SPLICE BOLT  
POST BOLT - SAME EXCEPT LENGTH

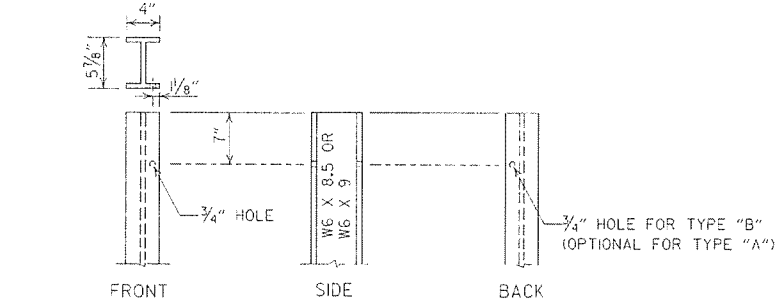


WOOD BLOCKOUT (W-BEAM)

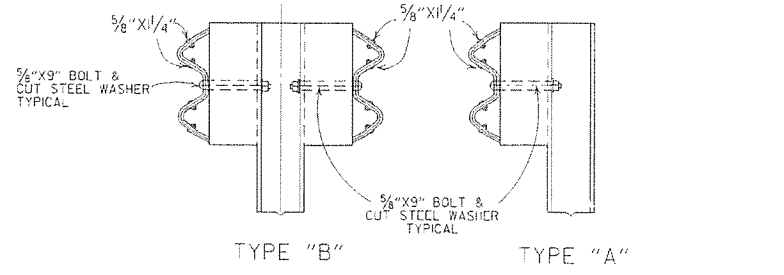


PLASTIC BLOCKOUT (W-BEAM)

NOTES:  
1. SIMILAR SHAPED PLASTIC BLOCKOUTS MAY BE USED AS LONG AS THEY MEET NCHRP-350 TEST LEVEL 3 SPECIFICATIONS OR REQUIREMENTS FOR MANUAL FOR ASSESSING SAFETY HARDWARE (MASH).  
2. DIMENSIONS ARE SUBJECT TO MANUFACTURERS TOLERANCES.



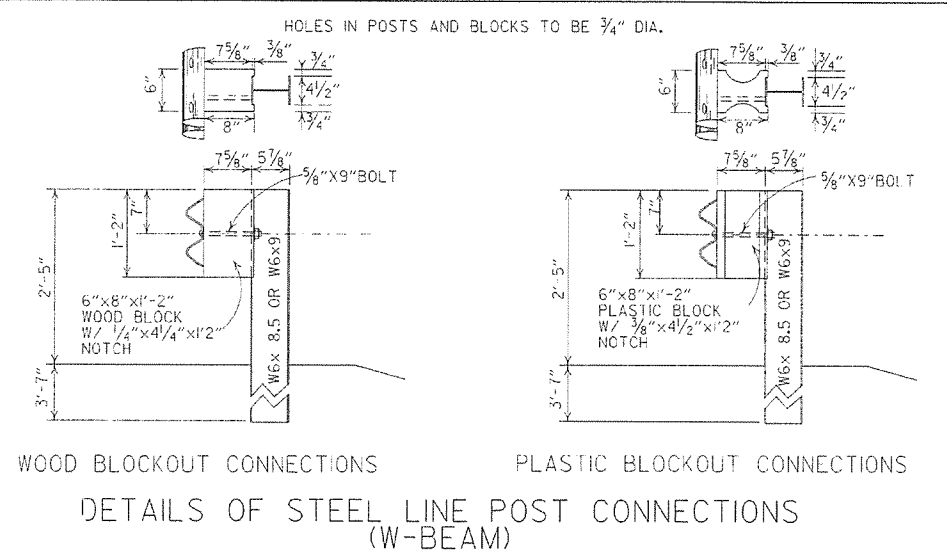
STEEL POST



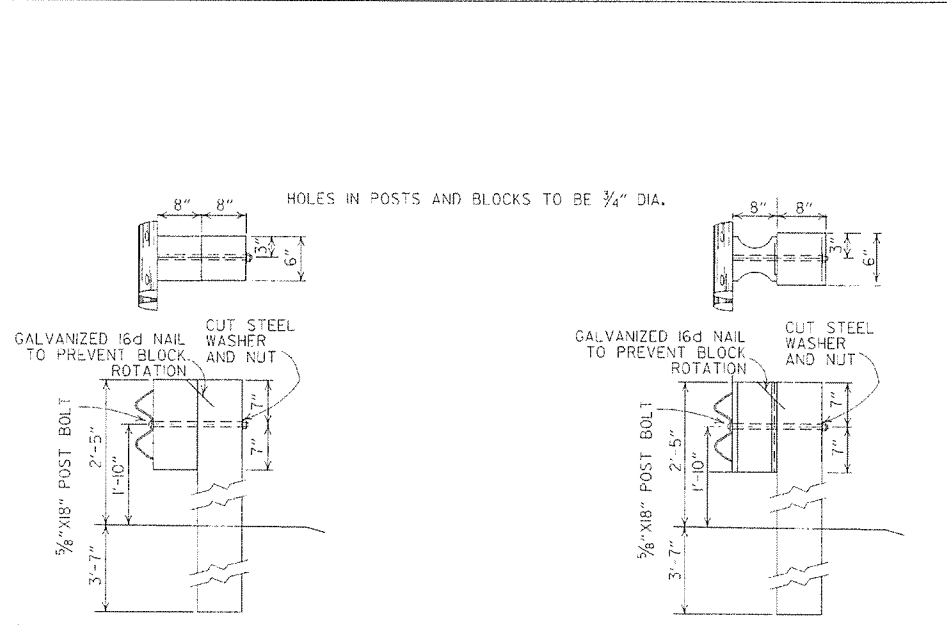
DETAILS OF STEEL LINE POST CONNECTIONS (W-BEAM)

-GENERAL NOTES-

ALL BOLTS SHALL BE SUFFICIENT LENGTH TO EXTEND THROUGH THE FULL THICKNESS OF THE NUT AND NO MORE THAN 3/4" BEYOND IT.  
WHERE W-BEAM GUARD RAIL CONTINUES, THE INTERMEDIATE SECTIONS SHALL HAVE A POST SPACING OF 6'-3" UNLESS OTHERWISE NOTED.  
W-BEAM GUARD RAIL REPRESENTING INTERMEDIATE SECTIONS WILL BE MEASURED ALONG THE ROADWAY FACE FROM CENTERLINE OF POST TO CENTERLINE OF POST.  
USE W-BEAM GUARD RAIL COMPONENTS OF SAME MATERIAL FOR ENTIRE JOB. FOR EXTENSIONS OR MODIFICATION OF EXISTING GUARD RAIL, W-BEAM GUARD RAIL COMPONENTS OF THE SAME TYPE AS THOSE EXISTING SHALL BE USED.  
ANY BACKFILLING UNDER OR AROUND POST SHALL BE DAMP SAND THOROUGHLY TAMPED IN PLACE.  
WOOD POSTS & WOOD BLOCKS SHALL BE EITHER DENSE NO. 1 STRUCTURAL OR BETTER 9.7F (1400 F) OR NO. 1 1350 F SOUTHERN PINE.  
CONTRACTOR SHALL HAVE THE OPTION OF USING WOOD BLOCKOUTS FOR W-BEAM GUARD RAIL OR PLASTIC BLOCKOUTS, AS LONG AS BLOCKOUT USED MEETS NCHRP-350 TEST LEVEL 3 SPECIFICATIONS OR REQUIREMENTS FOR MANUAL FOR ASSESSING SAFETY HARDWARE (MASH) FOR W-BEAM GUARD RAIL.



WOOD BLOCKOUT CONNECTIONS  
PLASTIC BLOCKOUT CONNECTIONS  
DETAILS OF STEEL LINE POST CONNECTIONS (W-BEAM)



WOOD BLOCKOUT CONNECTIONS  
PLASTIC BLOCKOUT CONNECTIONS  
DETAILS OF WOOD LINE POST CONNECTIONS (W-BEAM)

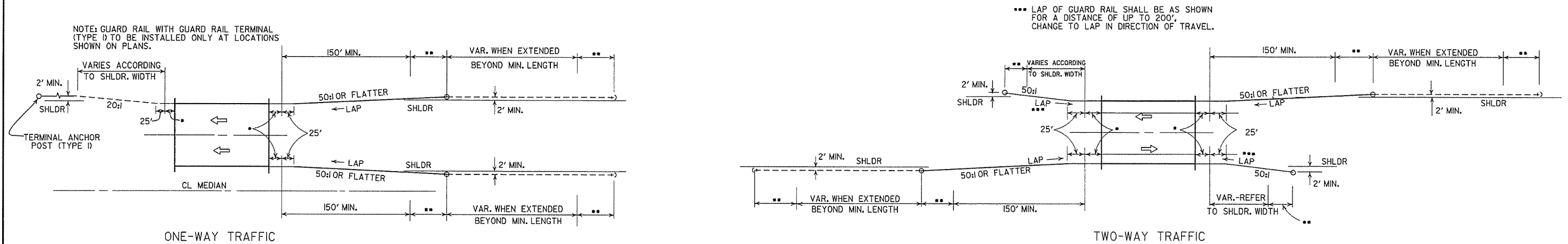
|          |   |              |
|----------|---|--------------|
| 7-4-10   | RAISED HEIGHT OF GUARD RAIL 1"  |              |
| 10-15-09 | ADDED REFERENCE TO MASH   |              |
| 4-10-03  | REVISED GENERAL NOTES   |              |
| 8-22-02  | REVISED DIMENSION ON WOOD & PLASTIC BLOCKOUT CONNECTIONS & ON STEEL POST  |              |
| 11-16-01 | REVISED WOOD BLOCKOUT & DETAILS OF WOOD LINE POST CONNECTIONS   |              |
| 3-30-00  | REMOVED GUARD RAIL AT BRIDGE ENDS   |              |
| 1-12-00  | ADDED PLASTIC BLOCKOUT  |              |
| 8-12-98  | REV. BLOCKOUTS TO WOOD, DELETED CONC. POST & REV. GENERAL NOTE, DELETED DET. OF GUARD RAIL REPLACE BEHIND CURB & DET. OF POST PLACE IN SOLID ROCK, & ADDED DETAILS OF STEEL LINE POST CONN. REMOVED BACK-UP PLATE, REVISED HOLES IN STEEL POLES |              |
| 4-3-97   | REMOVED "LAP IN DIRECTION OF TRAFFIC" NOTE & PLACED ARROWS ON WASHERS   |              |
| 10-18-96 | REVISED WOOD POST NOTE  |              |
| 6-2-94   | ADDED ALT. STEEL POST SIZE  |              |
| 8-5-93   | REVISED STEEL POST SIZE   | 9-5-93       |
| 10-1-92  | REDRAWN & REVISED   | 10-1-92      |
| 8-15-91  | REVISED WASHER NOTE   | 8-15-91      |
| 8-2-90   | REV. GEN. NOTE & DEPTH OF ANC. POST IN ROCK   | 8-2-90       |
| 7-15-88  | REVISED SECTION 3 & GENERAL NOTES   |              |
| 3-4-88   | REV. ANCHOR POST, ELEV. NOTES & POST IN ROCK  | 780-3-4-88   |
| 10-30-87 | REVISED WOOD LINE POST DETAIL   | 546-10-30-87 |
| 0-9-87   | REDRAWN & REVISED   | 802-10-9-87  |
| DATE     | REVISION  | DATE FILM    |

ARKANSAS STATE HIGHWAY COMMISSION

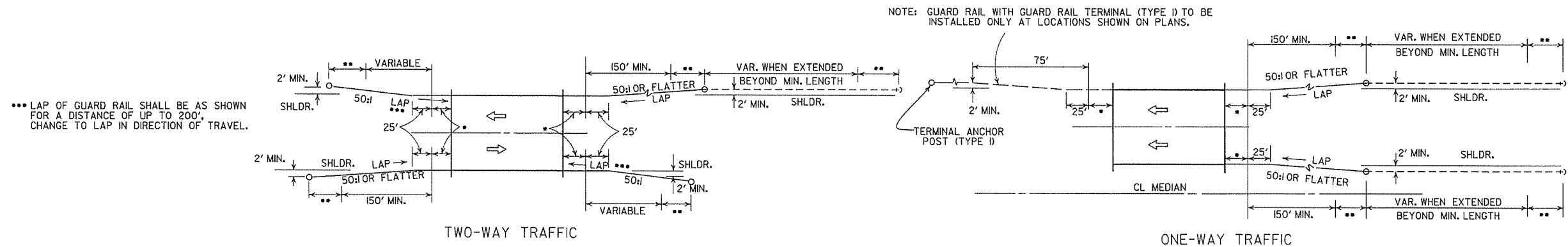
GUARD RAIL DETAILS

STANDARD DRAWING GR-8

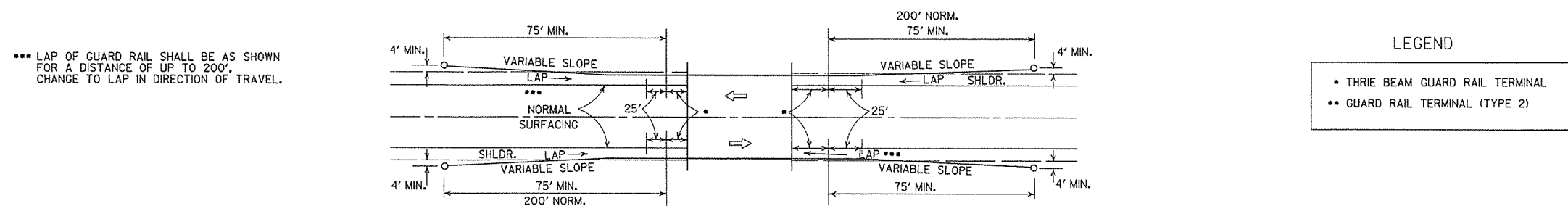




METHODS OF INSTALLATION OF GUARD RAIL AT LESS THAN FULL SHOULDER WIDTH BRIDGES USING GUARD RAIL TERMINAL (TYPE 2)

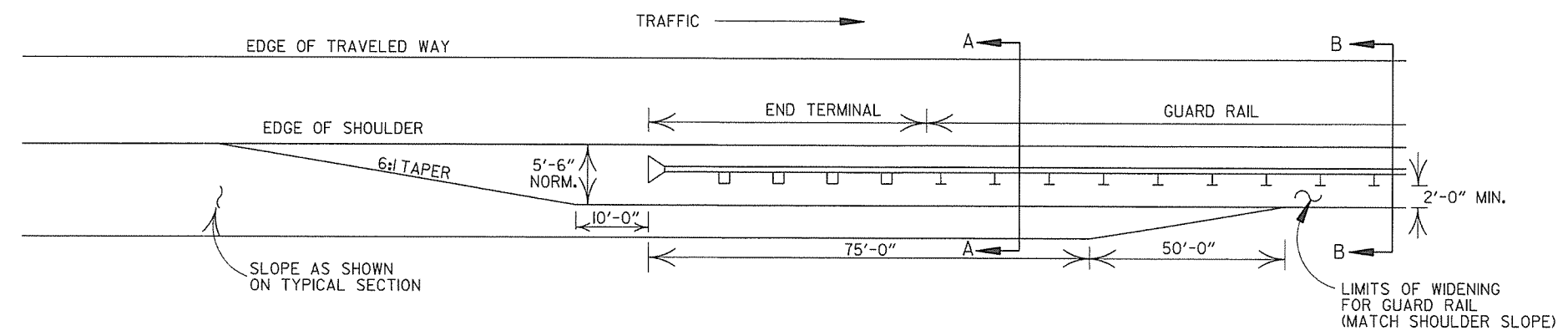


METHOD OF INSTALLATION OF GUARD RAIL AT FULL SHOULDER WIDTH BRIDGES USING GUARD RAIL TERMINAL (TYPE 2)

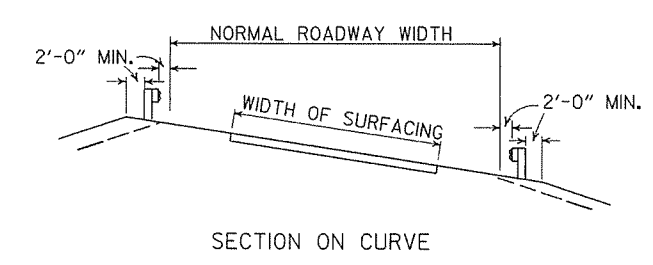
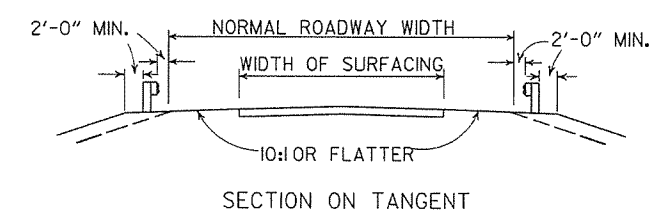
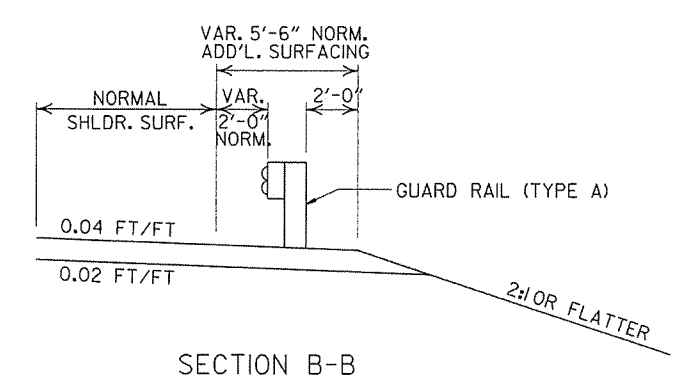
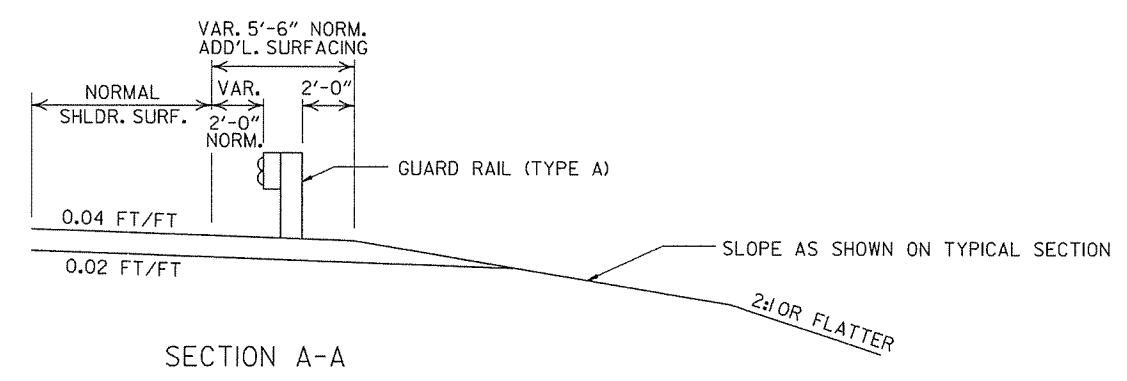


METHOD OF INSTALLATION OF GUARD RAIL USING GUARD RAIL TERMINAL (TYPE 1) (FULL SHOULDER WIDTH OR LESS BRIDGES)

|                                   |  |           |
|-----------------------------------|--|-----------|
| ARKANSAS STATE HIGHWAY COMMISSION |  |           |
| GUARD RAIL DETAILS                |  |           |
| STANDARD DRAWING GR-9             |  |           |
| 4-17-08                           | REVISED LAYOUTS  |           |
| 11-10-05                          | REMOVED GUARD RAIL NOTES AND DETAILS   |           |
| 11-16-01                          | DELETED NOTE-METHOD OF INSTALLATION OF GUARD RAIL USING GUARD RAIL TERM. (TY. 1) |           |
| 1-12-00                           | ADDED CONSTRUCTION NOTE  | 1-12-00   |
| 6-26-97                           | REVISED LAYOUT   |           |
| 10-1-92                           | REDRAWN & REVISED  | 10-1-92   |
| 10-9-87                           | ADDED NOTE   |           |
| 10-9-87                           | REDRAWN & REVISED  |           |
| DATE                              | REVISION   | DATE FILM |

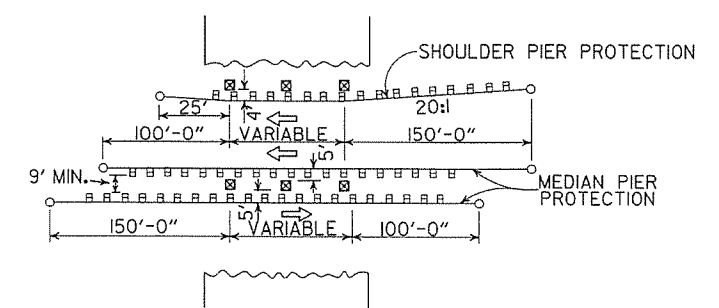


NOTE: NORMAL SECTION TO BE WIDENED APPROX. 5'-6" EACH SIDE TO SUPPORT GUARD RAIL.



DETAILS SHOWING POSITION OF GUARD RAIL ON HIGHWAY

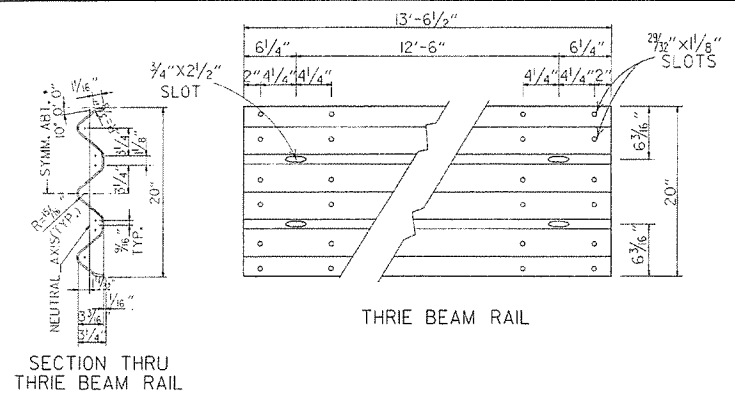
DETAILS OF WIDENING FOR GUARD RAIL



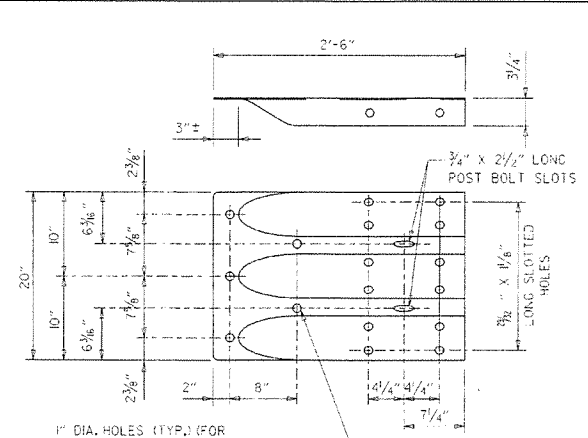
METHOD OF INSTALLATION OF GUARD RAIL AT FIXED OBSTACLE

|                                   |                |      |      |
|-----------------------------------|----------------|------|------|
| ARKANSAS STATE HIGHWAY COMMISSION |                |      |      |
| GUARD RAIL DETAILS                |                |      |      |
| STANDARD DRAWING GR-9A            |                |      |      |
| 4-17-08                           | MINOR REVISION |      |      |
| 11-10-05                          | DRAWN          |      |      |
| DATE                              | REVISION       | DATE | FILM |

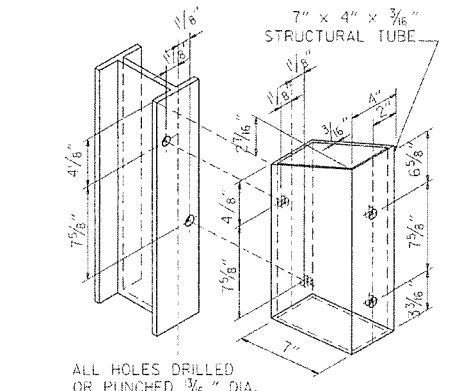




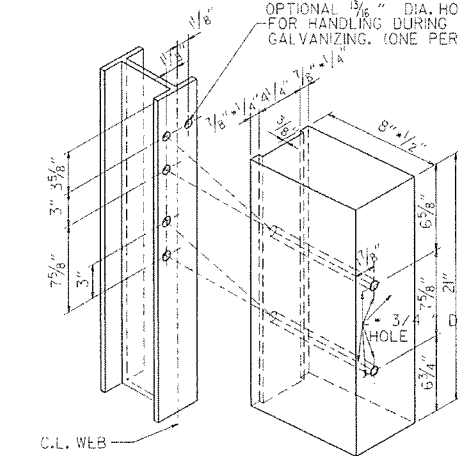
SECTION THRU THRIE BEAM RAIL



SPECIAL END SHOE



STRUCTURAL STEEL TUBING BLOCKOUT DETAIL



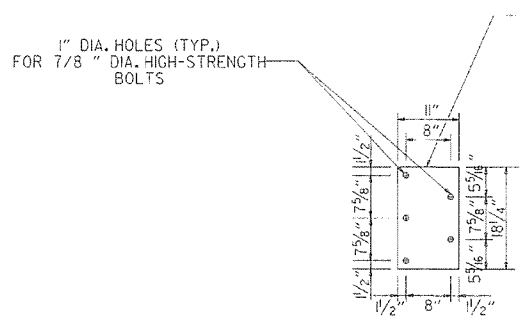
HOLE PUNCHING DETAIL FOR STEEL POST & WOOD OR PLASTIC BLOCKOUTS

ATTACH BLOCKOUT TO POST USING 3/8\"/>

1\"/>

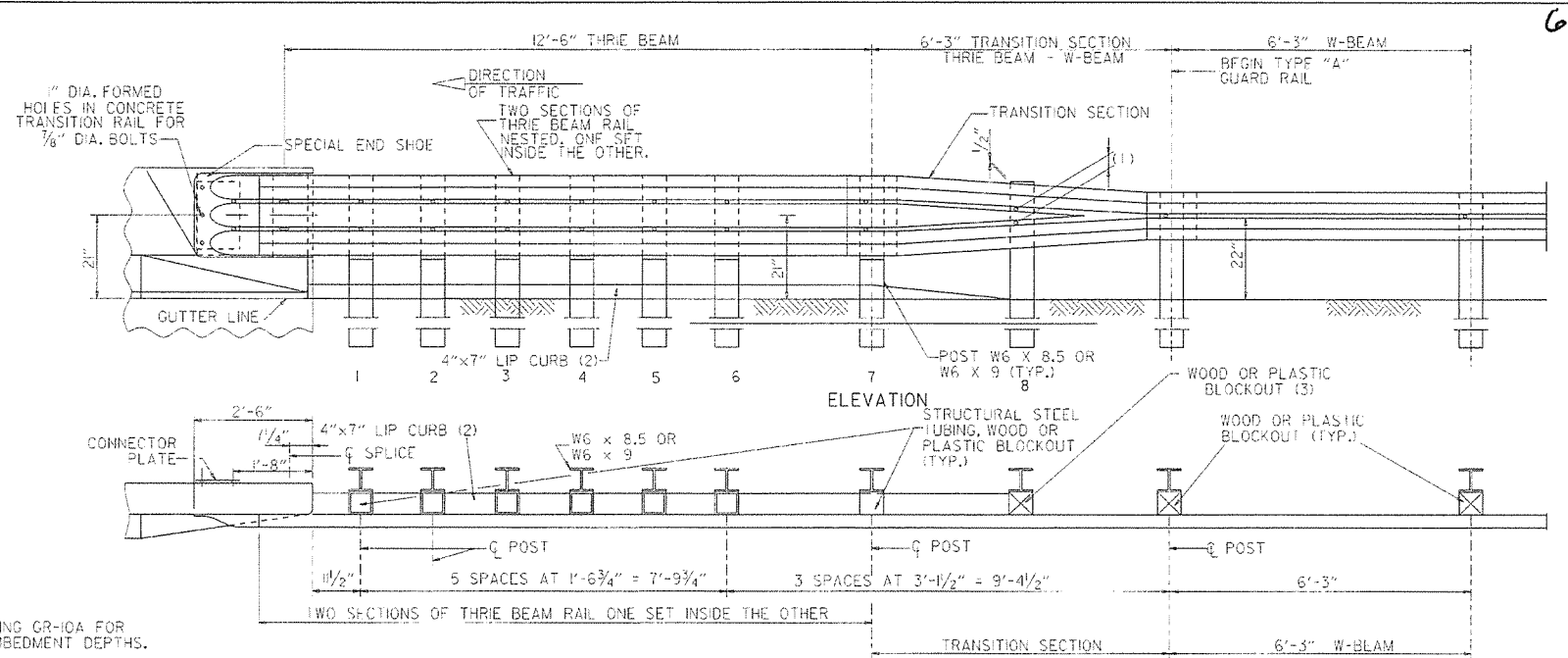
1\"/>

NOTE: SEE STANDARD DRAWING GR-10A FOR GUARD RAIL POST EMBEDMENT DEPTHS.

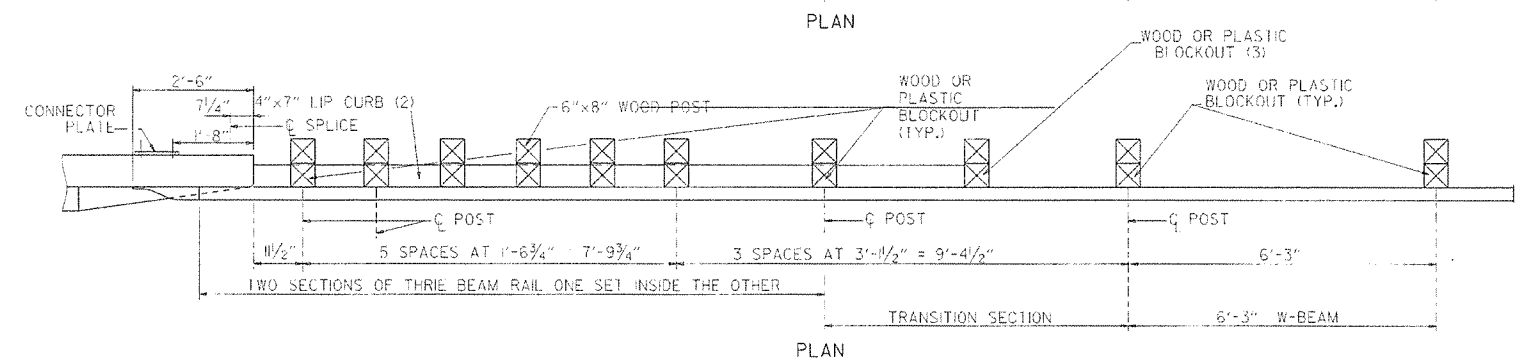


CONNECTOR PLATE

CONNECTOR PLATE SHALL BE AASHTO M270, GR. 36 AND SHALL BE GALVANIZED AFTER FABRICATION. GALVANIZING SHALL CONFORM TO SUBSECTION 807.19 OF THE STANDARD SPECIFICATIONS. CONNECTOR PLATE TO BE BOLTED TO SPECIAL END SHOE USING 1/8\"/>



ELEVATION



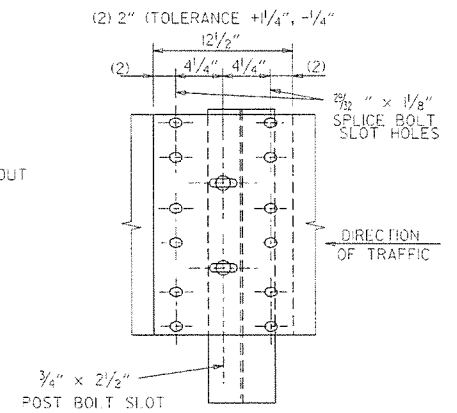
PLAN

- (1) VERIFY BOLT SPACING FROM RAIL TRANSITION PRODUCER.
- (2) REFER TO APPROACH GUTTER DETAILS.
- (3) LENGTH OF BLOCKOUT ON POST 8 TO BE MODIFIED TO FIT RAIL WIDTH.

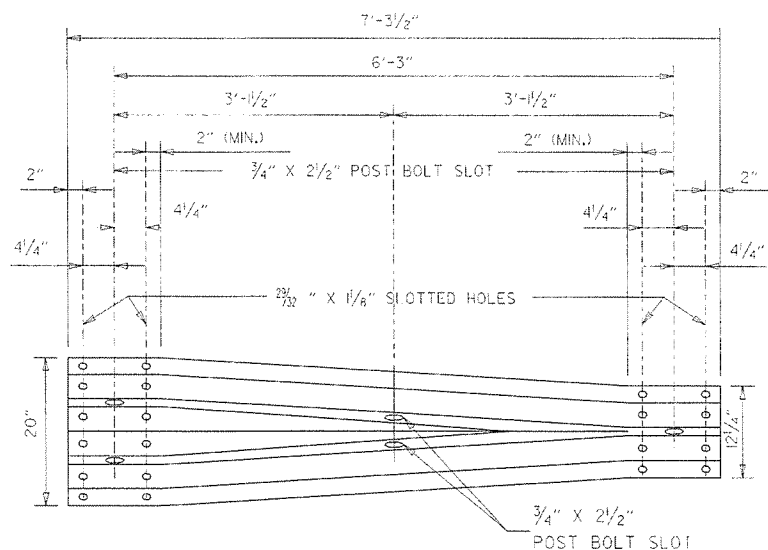
THRIE BEAM GUARD RAIL CONNECTION AT BRIDGE ENDS

GENERAL NOTES:

THE THRIE BEAM RAIL, SPECIAL END SHOE, AND THE TRANSITION SECTION SHALL BE MADE OF STEEL AND SHALL BE 12 GAGE. ZINC COATING SHALL BE TYPE I. RAIL POSTS SHALL BE SET PERPENDICULAR TO THE ROADWAY PROFILE GRADE AND VERTICALLY IN CROSS SECTION. ALL BOLTS SHALL BE SUFFICIENT LENGTH TO EXTEND THROUGH THE FULL THICKNESS OF THE NUT AND NO MORE THAN 3/4\"/>



THRIE BEAM RAIL SPLICE AT POST

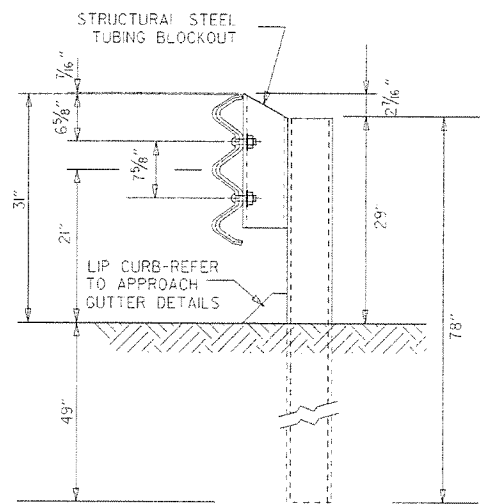


TRANSITION SECTION

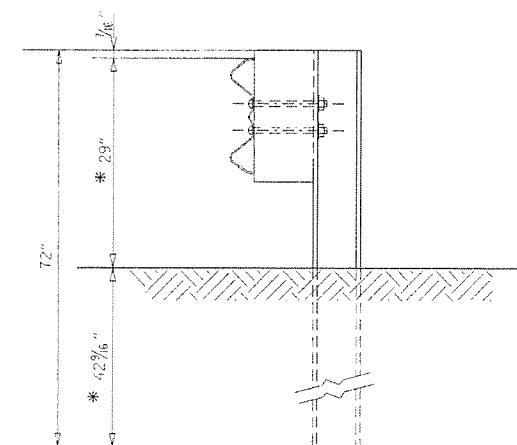
| DATE     | REVISION                                | DATE FILED |
|----------|---|------------|
| 7-14-10  | RAISED HEIGHT OF W-BEAM 1"              |            |
| 11-29-07 | ADDED PLASTIC BLOCKOUTS                 |            |
| 11-10-05 | ADDED NOTE FOR ATTACHING STEEL BLOCKOUT |            |
| 11-18-04 | REVISED GENERAL NOTES                   |            |
| 10-9-03  | REVISED GENERAL NOTES                   |            |
| 4-10-03  | REVISED GENERAL NOTES                   |            |
| 8-22-02  | REVISED NOTE (2)                        |            |
| 6-29-00  | MOVED DIMENSION LINES                   |            |
| 5-18-00  | ADDED NOTE                              |            |
| 3-30-00  | DRAWN & ISSUED                          |            |

|                                   |  |  |
|-----------------------------------|--|--|
| ARKANSAS STATE HIGHWAY COMMISSION |  |  |
| GUARD RAIL DETAILS                |  |  |
| STANDARD DRAWING GR-10            |  |  |



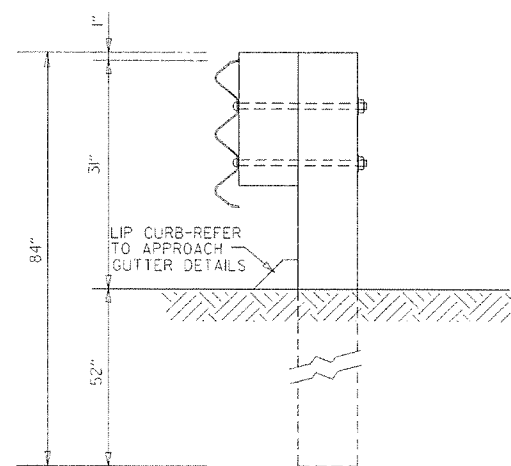


THRIE BEAM RAIL WITH STEEL TUBING BLOCKOUT AND STEEL POST  
POSTS 1-7

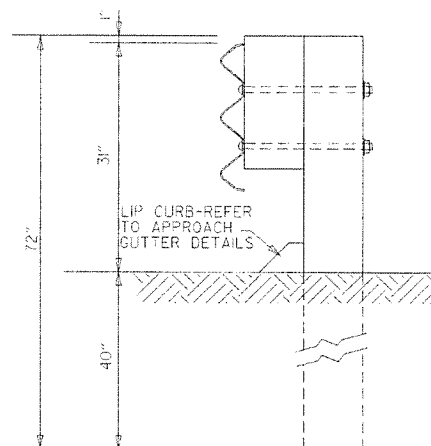


W-BEAM TO THRIE BEAM TRANSITION RAIL WITH WOOD OR PLASTIC BLOCKOUT AND STEEL POST  
POST 8

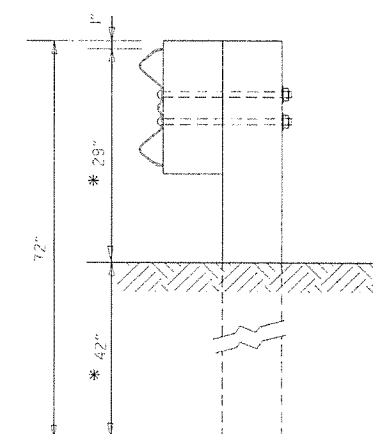
\* NOTE:  
THESE DIMENSIONS WILL NEED TO BE ADJUSTED IN THE FIELD TO MAKE THE TRANSITION FROM 21" MID POINT OF THRIE BEAM TO 22" MID POINT OF W-BEAM.



THRIE BEAM RAIL WITH WOOD OR PLASTIC BLOCKOUTS & WOOD POSTS  
POSTS 1-6



THRIE BEAM RAIL WITH WOOD OR PLASTIC BLOCKOUT & WOOD POST  
POST 7

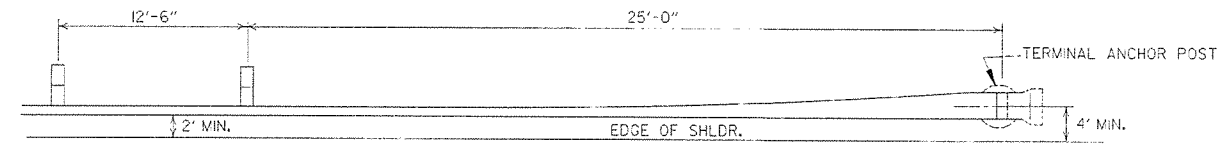


W-BEAM TO THRIE BEAM TRANSITION RAIL WITH WOOD OR PLASTIC BLOCKOUT & WOOD POST  
POST 8

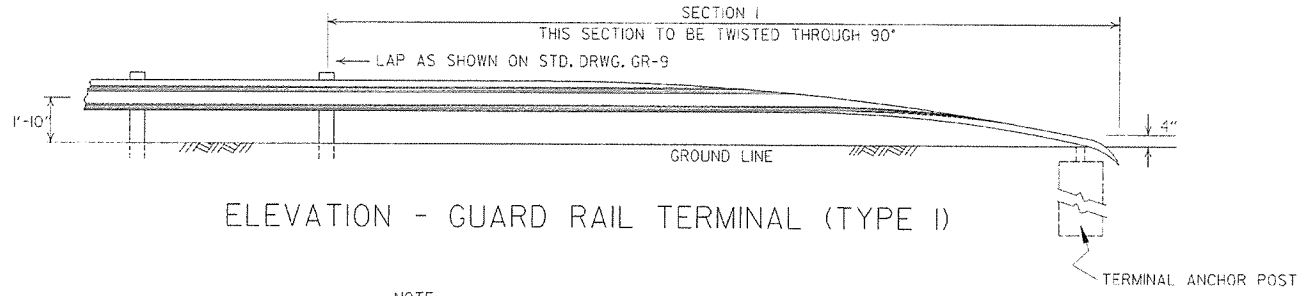
GENERAL NOTES:  
RAIL POSTS SHALL BE SET PERPENDICULAR TO THE ROADWAY PROFILE GRADE AND VERTICALLY IN CROSS SECTION.  
WOOD POSTS & WOOD BLOCKS SHALL BE EITHER DENSE NO. 1 STRUCTURAL OR BETTER 9.7F (1400 F) OR NO. 1 (350 F) SOUTHERN PINE.

| DATE     | REVISION                  | DATE FILM |
|----------|---------------------------|-----------|
| 7-14-10  | REVISED POST 8 DIMENSIONS |           |
| 11-29-07 | ADDED PLASTIC BLOCKOUTS   |           |
| 8-22-02  | REVISED LIP CURB NOTE     |           |
| 3-30-00  | DRAWN & ISSUED            |           |

|                                   |
|-----------------------------------|
| ARKANSAS STATE HIGHWAY COMMISSION |
| GUARD RAIL DETAILS                |
| STANDARD DRAWING GR-10A           |

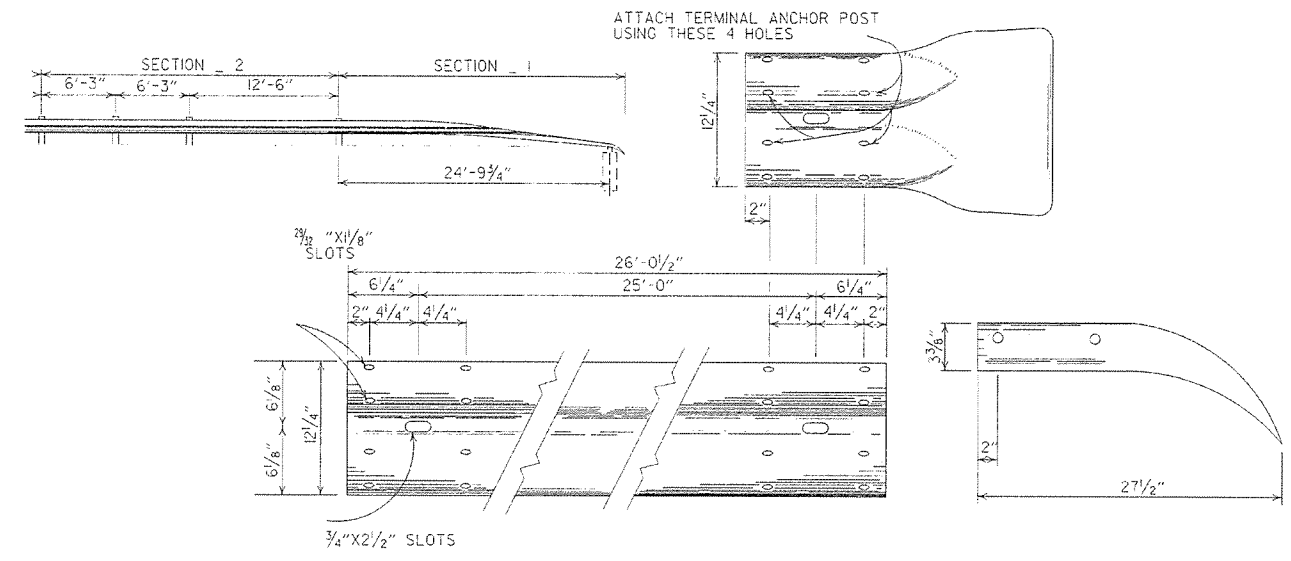


PLAN - GUARD RAIL TERMINAL (TYPE I)



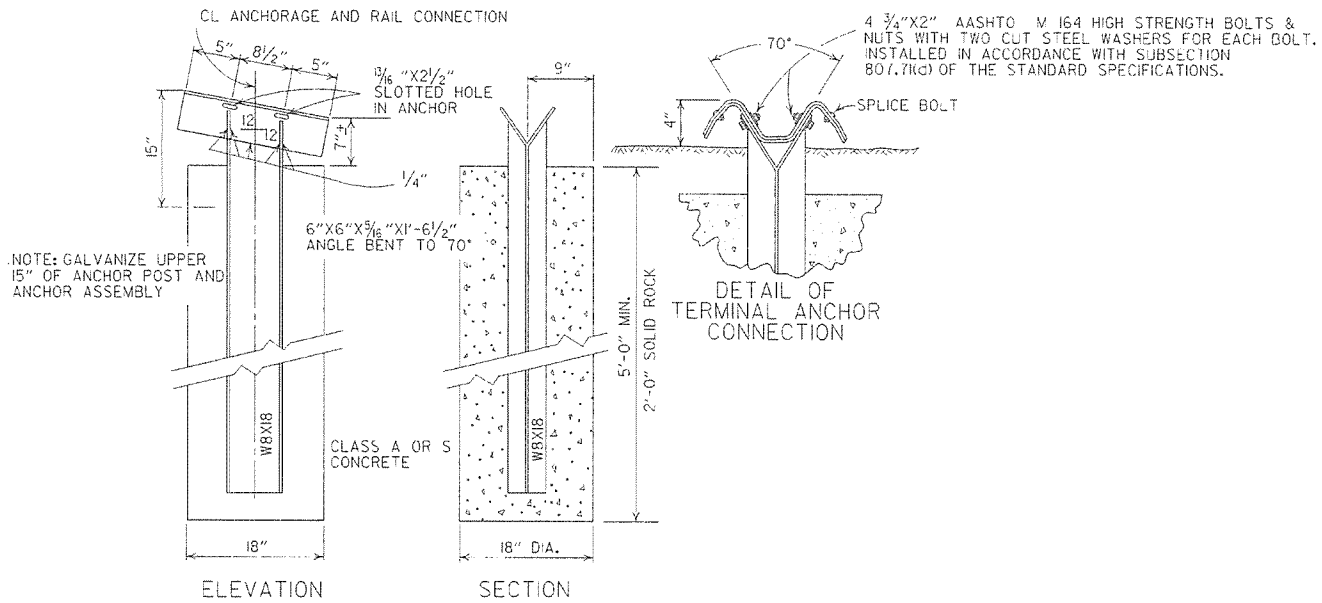
ELEVATION - GUARD RAIL TERMINAL (TYPE I)

NOTE:  
SECTIONS 1 AND 2 OF GUARD RAIL TERMINAL  
SHALL BE PAID FOR AT THE PRICE BID PER  
LINEAR FOOT OF THE TYPE OF GUARD RAIL SPECIFIED.



SECTION 1

TERMINAL SECTION



ELEVATION

SECTION

DETAIL OF TERMINAL ANCHOR CONNECTION

NOTE: RAIL MEMBERS MAY BE BOLTED TO ANGLE AT TERMINAL ANCHOR AND THE TWO ASSEMBLIES POSITIONED TO PROPER ALIGNMENT PRIOR TO PLACING CONCRETE AROUND 8 W# 17 POST IF CONTRACTOR SO DESIRES.

DETAIL OF TERMINAL ANCHOR POST (TYPE I)

|          |                                |          |                                   |
|----------|--------------------------------|----------|-----------------------------------|
|          |                                |          | ARKANSAS STATE HIGHWAY COMMISSION |
|          |                                |          | GUARD RAIL DETAILS                |
|          |                                |          | STANDARD DRAWING GRT-1            |
| 7-14-10  | RAISED HEIGHT OF GUARD RAIL 1" |          |                                   |
| 6-26-97  | REVISED LAP NOTE               |          |                                   |
| 10-18-96 | REVISED ASTM REF. TO AASHTO    |          |                                   |
| 11-3-94  | DIMENSION TERMINAL DETAIL      |          |                                   |
| 11-11-92 | ADDED NOTE FOR PAYMENT         | 11-11-92 |                                   |
| 10-1-92  | DRAWN & ISSUED                 | 10-1-92  |                                   |
| DATE     | REVISION                       | DATE     | FILM                              |

REINFORCED CONCRETE ARCH PIPE DIMENSIONS

| EQUIV. DIA. | SPAN         |              | RISE         |              |
|-------------|--------------|--------------|--------------|--------------|
|             | AASHTO M 206 | AHTD NOMINAL | AASHTO M 206 | AHTD NOMINAL |
| INCHES      | INCHES       |              |              |              |
| 15          | 18           | 18           | 11           | 11           |
| 18          | 22           | 22           | 13 1/2       | 14           |
| 21          | 26           | 26           | 15 1/2       | 16           |
| 24          | 28 1/2       | 29           | 18           | 18           |
| 30          | 36 1/4       | 36           | 22 1/2       | 23           |
| 36          | 43 3/8       | 44           | 26 5/8       | 27           |
| 42          | 51 1/6       | 51           | 31 5/8       | 31           |
| 48          | 58 1/2       | 59           | 36           | 36           |
| 54          | 65           | 65           | 40           | 40           |
| 60          | 73           | 73           | 45           | 45           |
| 72          | 88           | 88           | 54           | 54           |
| 84          | 102          | 102          | 62           | 62           |
| 90          | 115          | 115          | 72           | 72           |
| 96          | 122          | 122          | 77 1/2       | 77           |
| 108         | 138          | 138          | 87 1/2       | 87           |
| 120         | 154          | 154          | 96 3/8       | 97           |
| 132         | 168 3/4      | 169          | 106 1/2      | 107          |

THE MEASURED SPAN AND RISE SHALL NOT VARY MORE THAN ± 2 PERCENT FROM THE VALUES SPECIFIED BY AASHTO M206.

REINFORCED CONCRETE HORIZONTAL ELLIPTICAL PIPE DIMENSIONS

| EQUIV. DIA. | AASHTO M 207 |      |
|-------------|--------------|------|
|             | SPAN         | RISE |
| INCHES      | INCHES       |      |
| 18          | 23           | 14   |
| 24          | 30           | 19   |
| 27          | 34           | 22   |
| 30          | 38           | 24   |
| 33          | 42           | 27   |
| 36          | 45           | 29   |
| 39          | 49           | 32   |
| 42          | 53           | 34   |
| 48          | 60           | 38   |
| 54          | 68           | 43   |
| 60          | 76           | 48   |
| 66          | 83           | 53   |
| 72          | 91           | 58   |
| 78          | 98           | 63   |
| 84          | 106          | 68   |

THE MEASURED SPAN AND RISE SHALL NOT VARY MORE THAN ± 2 PERCENT FROM THE VALUES SPECIFIED BY AASHTO M207.

CONSTRUCTION SEQUENCE

1. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
2. INSTALL PIPE TO GRADE.
3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
4. PLACE AND COMPACT THE HAUNCH AREA UP TO THE MIDDLE OF THE PIPE.
5. COMPLETE BACKFILL ACCORDING TO SUBSECTION 606.03.(F)(II).

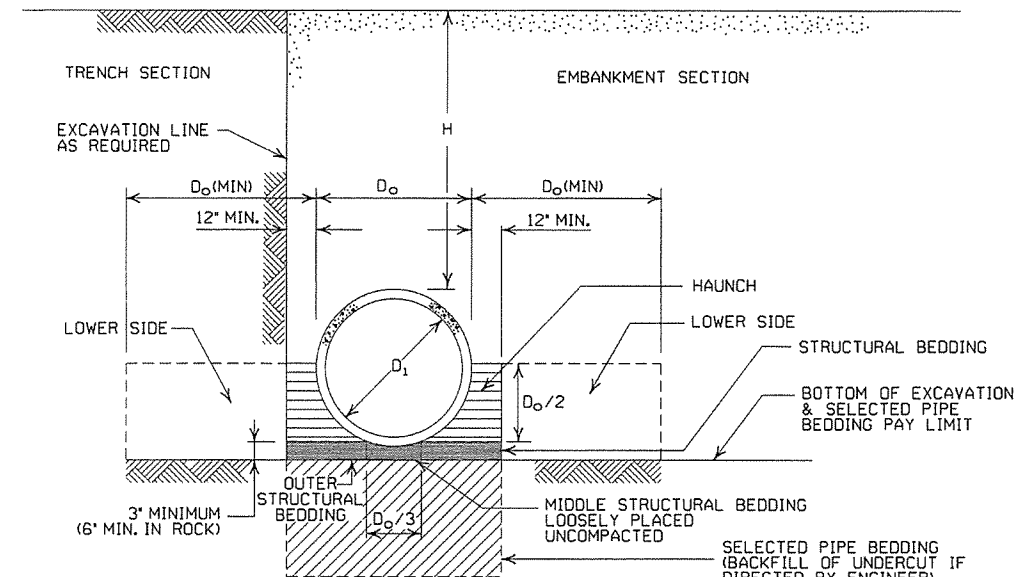
NOTE: HAUNCH AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF CONCRETE PIPE.

- LEGEND -

- D<sub>i</sub> = NORMAL INSIDE DIAMETER OF PIPE
- D<sub>o</sub> = OUTSIDE DIAMETER OF PIPE
- H = FILL COVER HEIGHT OVER PIPE (FEET)
- MIN. = MINIMUM
- UNDISTURBED SOIL

| INSTALLATION TYPE | MATERIAL REQUIREMENTS FOR HAUNCH AND STRUCTURAL BEDDING                         |
|-------------------|---|
| TYPE 1            | AGGREGATE BASE COURSE (CLASS 5 OR CLASS 7)                                      |
| TYPE 2            | SELECTED MATERIALS (CLASS SM-1, SM-2, OR SM-4) OR TYPE 1 INSTALLATION MATERIAL* |
| TYPE 3**          | AASHTO CLASSIFICATION A-1 THRU A-6 SOIL OR TYPE 1 OR 2 INSTALLATION MATERIAL    |

- \* SM-3 WILL NOT BE ALLOWED.
- \*\* MATERIALS SHALL NOT INCLUDE ORGANIC MATERIALS OR STONES LARGER THAN 3 INCHES.



EMBANKMENT AND TRENCH INSTALLATIONS

1. MATERIAL IN THE HAUNCH AND OUTER STRUCTURAL BEDDING SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.
2. FOR TRENCHES WITH WALLS OF NATURAL SOIL, THE DENSITY OF THE SOIL IN THE LOWER SIDE ZONE SHALL BE AS FIRM AS THE 95% DENSITY REQUIRED FOR THE HAUNCH. IF THE EXISTING SOIL DOES NOT MEET THIS CRITERIA, IT SHALL BE REMOVED AND RECOMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OF MATERIAL USED.
3. FOR EMBANKMENTS, THE MATERIAL IN THE LOWER SIDE ZONE SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.

GENERAL NOTES

1. CONCRETE PIPE CULVERT CONSTRUCTION SHALL CONFORM TO ARKANSAS STATE HIGHWAY AND TRANSPORTATION DEPARTMENT STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION), WITH APPLICABLE SUPPLEMENTAL SPECIFICATIONS AND SPECIAL PROVISIONS. UNLESS OTHERWISE NOTED IN THE PLANS, SECTION AND SUBSECTION REFER TO THE STANDARD CONSTRUCTION SPECIFICATIONS.
2. CONCRETE PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
3. ALL PIPE SHALL CONFORM TO SECTION 606. CIRCULAR R.C. PIPE CULVERTS SHALL CONFORM TO AASHTO M170. R.C. ARCH PIPE CULVERTS SHALL CONFORM TO AASHTO M206 AND HORIZONTAL ELLIPTICAL PIPE CULVERTS SHALL CONFORM TO AASHTO M207.
4. ALL PIPE SHALL BE PROTECTED DURING CONSTRUCTION BY A COVER SUFFICIENT TO PREVENT DAMAGE FROM PASSAGE OF EQUIPMENT.
5. THE MINIMUM TRENCH WIDTH SHALL BE THE OUTSIDE DIAMETER OF THE PIPE PLUS 24 INCHES. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PRACTICABLE FOR WORKING CONDITIONS.
6. MULTIPLE PIPE CULVERTS SHALL BE INSTALLED WITH A MINIMUM CLEARANCE OF 24 INCHES BETWEEN STRINGS OF PIPE. REFER TO STD. DWG. FES-2 FOR MINIMUM CLEARANCE WHERE FLARED END SECTIONS ARE USED.
7. IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
8. NOT MORE THAN ONE LIFTING HOLE MAY BE PROVIDED IN CONCRETE PIPE TO FACILITATE HANDLING. HOLE MAY BE CAST IN PLACE, CUT INTO THE FRESH CONCRETE AFTER FORMS ARE REMOVED, OR DRILLED. THE HOLE SHALL NOT BE MORE THAN TWO INCHES IN DIAMETER OR TWO INCHES SQUARE. CUTTING OR DISPLACEMENT OF REINFORCEMENT WILL NOT BE PERMITTED. SPALLED AREAS AROUND THE HOLE SHALL BE REPAIRED IN A WORKMANLIKE MANNER. LIFTING HOLE SHALL BE FILLED WITH MORTAR, CONCRETE, OR OTHER METHOD AS APPROVED BY THE ENGINEER.
9. WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
10. WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED ABOVE AS THE HAUNCH), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."

MINIMUM HEIGHT OF FILL "H" OVER CIRCULAR R.C. PIPE CULVERTS

| INSTALLATION TYPE | CLASS OF PIPE |        |     |     |
|-------------------|---------------|--------|-----|-----|
|                   | TYPE 1 OR 2   | TYPE 3 | ALL | ALL |
| PIPE ID (IN.)     | FEET          |        |     |     |
| 12-15             | 2             | 2.5    | 2   | 1   |
| 18-24             | 2.5           | 3      | 2   | 1   |
| 27-33             | 3             | 4      | 2   | 1   |
| 36-42             | 3.5           | 5      | 2   | 1   |
| 48                | 4.5           | 5.5    | 2   | 1   |
| 54-60             | 5             | 7      | 2   | 1   |
| 66-78             | 6             | 8      | 2   | 1   |
| 84-108            | 7.5           | 8      | 2   | 1   |

NOTE: FOR MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM OF 12" OF PAVEMENT AND/OR BASE.

MAXIMUM HEIGHT OF FILL "H" OVER CIRCULAR R.C. PIPE CULVERTS

| INSTALLATION TYPE | CLASS OF PIPE |          |         |
|-------------------|---------------|----------|---------|
|                   | CLASS III     | CLASS IV | CLASS V |
| TYPE 1            | 21            | 32       | 50      |
| TYPE 2            | 16            | 25       | 39      |
| TYPE 3            | 12            | 20       | 30      |

NOTE: IF FILL HEIGHT EXCEEDS 50 FEET, A SPECIAL DESIGN CONCRETE PIPE WILL BE REQUIRED USING TYPE 1 INSTALLATION.

MINIMUM HEIGHT OF FILL "H" OVER R.C. ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS

| INSTALLATION TYPE | CLASS OF PIPE |          |
|-------------------|---------------|----------|
|                   | CLASS III     | CLASS IV |
| TYPE 2 OR TYPE 3  | 2.5           | 1.5      |

NOTE: TYPE 1 INSTALLATION WILL NOT BE ALLOWED FOR ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS.

NOTE: FOR MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM OF 12" OF PAVEMENT AND/OR BASE.

MAXIMUM HEIGHT OF FILL "H" OVER R.C. ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS

| INSTALLATION TYPE | CLASS OF PIPE |          |
|-------------------|---------------|----------|
|                   | CLASS III     | CLASS IV |
| TYPE 2            | 13            | 21       |
| TYPE 3            | 10            | 16       |

NOTE: TYPE 1 INSTALLATION WILL NOT BE ALLOWED FOR ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS.

| DATE     | REVISION                               | DATE FILMED |
|----------|--|-------------|
| 2-27-14  | REVISED GENERAL NOTE 1.                |             |
| 12-15-11 | REVISED FOR LRFD DESIGN SPECIFICATIONS |             |
| 5-18-00  | REVISED TYPE 3 BEDDING & ADDED NOTE    |             |
| 3-30-00  | REVISED INSTALLATIONS                  |             |
| 11-06-97 | ISSUED                                 |             |

ARKANSAS STATE HIGHWAY COMMISSION

CONCRETE PIPE CULVERT  
FILL HEIGHTS & BEDDING

STANDARD DRAWING PCC-1

CORRUGATED STEEL PIPE (ROUND)

| PIPE DIAMETER (INCHES)   | ① MINIMUM COVER TOP OF PIPE TO TOP OF GROUND "H" (FEET) | MAX. FILL HEIGHT "H" ABOVE TOP OF PIPE (FEET) |       |       |       |       |
|--|---|---|-------|-------|-------|-------|
|  |   | METAL THICKNESS (INCHES)                      |       |       |       |       |
|  |   | 0.064   | 0.079 | 0.109 | 0.138 | 0.168 |
| 2 3/8 INCH BY 1/2 INCH CORRUGATION RIVETED, WELDED, OR HELICAL LOCK-SEAM                         |   |   |       |       |       |       |
| 12   | 1   | 84  | 91    |       |       |       |
| 15   | 1   | 67  | 73    |       |       |       |
| 18   | 1   | 56  | 61    |       |       |       |
| 24   | 1   | 42  | 46    | 59    |       |       |
| 30   | 2   | 36  | 47    |       |       |       |
| 36   | 2   | 30  | 39    | 41    |       |       |
| 42   | 2   | 43  | 67    | 70    | 73    |       |
| 48   | 2   | 37  | 58    | 61    | 64    |       |
| ② 3 INCH BY 1 INCH OR 5 INCH BY 1 INCH CORRUGATION RIVETED, WELDED, BOLTED, OR HELICAL LOCK-SEAM |   |   |       |       |       |       |
| 36   | 1   | 48  | 60    | 88    | 111   | 118   |
| 42   | 1   | 41  | 51    | 72    | 90    | 102   |
| 48   | 1   | 36  | 45    | 64    | 77    | 85    |
| 54   | 2   | 32  | 40    | 59    | 71    | 79    |
| 60   | 2   | 29  | 36    | 53    | 64    | 71    |
| 66   | 2   | 26  | 33    | 47    | 58    | 64    |
| 72   | 2   | 24  | 30    | 44    | 53    | 59    |
| 78   | 2   |   | 28    | 41    | 49    | 54    |
| 84   | 2   |   | 26    | 38    | 45    | 51    |
| 90   | 2   |   | 24    | 35    | 43    | 45    |
| 96   | 2   |   | 22    | 33    | 40    | 44    |
| 102  | 2   |   |       | 31    | 38    | 42    |
| 108  | 2   |   |       | 30    | 35    | 39    |
| 114  | 2   |   |       | 28    | 34    | 37    |
| 120  | 2   |   |       | 27    | 32    | 35    |

CONSTRUCTION SEQUENCE

1. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
2. INSTALL PIPE TO GRADE.
3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
4. COMPLETE STRUCTURAL BACKFILL OPERATION BY WORKING FROM SIDE TO SIDE OF THE PIPE. THE SIDE TO SIDE STRUCTURAL BACKFILL DIFFERENTIAL SHALL NOT EXCEED 24 INCHES OR 1/3 THE SIZE OF THE PIPE, WHICHEVER IS LESS.

NOTE: STRUCTURAL BACKFILL AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF METAL PIPE.

| INSTALLATION TYPE | MATERIAL REQUIREMENTS FOR STRUCTURAL BACKFILL AND STRUCTURAL BEDDING             |
|-------------------|--|
| TYPE 1            | AGGREGATE BASE COURSE (CLASS 4, 5, 6, OR 7)                                      |
| TYPE 2            | SELECTED MATERIALS (CLASS SM-1, SM-2, OR SM-4) OR TYPE 1 INSTALLATION MATERIAL ③ |

③ SM-3 WILL NOT BE ALLOWED.

CORRUGATED ALUMINUM PIPE (ROUND)

| PIPE DIAMETER (INCHES)  | ① MINIMUM COVER TOP OF PIPE TO TOP OF GROUND "H" (FEET) | MAX. FILL HEIGHT "H" ABOVE TOP OF PIPE (FEET) |       |       |       |       |
|---|---|---|-------|-------|-------|-------|
|   |   | METAL THICKNESS IN INCHES                     |       |       |       |       |
|   |   | 0.060   | 0.075 | 0.105 | 0.135 | 0.164 |
| 2 3/8 INCH BY 1/2 INCH CORRUGATION RIVETED OR HELICAL LOCK-SEAM |   |   |       |       |       |       |
| 12  | 1   | 45  | 45    | 52    |       |       |
| 18  | 2   | 30  | 30    | 39    | 41    |       |
| 24  | 2   | 22  | 22    | 31    | 32    | 34    |
| 30  | 2   |   | 18    | 26    | 27    | 28    |
| 36  | 2.5   |   | 15    | 26    | 27    | 28    |
| 42  | 2   |   |       | 43    | 43    | 44    |
| 48  | 2   |   |       | 40    | 41    | 43    |
| 54  | 2   |   |       | 35    | 37    | 38    |
| 60  | 2   |   |       |       | 33    | 34    |
| 66  | 2   |   |       |       |       | 31    |
| 72  | 2   |   |       |       |       | 29    |

EQUIVALENT METAL THICKNESSES AND GAUGES

| METAL THICKNESS IN INCHES |          |          | GAUGE NUMBER |
|---------------------------|----------|----------|--------------|
| STEEL                     |          |          |              |
| ZINC COATED               | UNCOATED | ALUMINUM |              |
| 0.064                     | 0.0598   | 0.060    | 16           |
| 0.079                     | 0.0747   | 0.075    | 14           |
| 0.109                     | 0.1046   | 0.105    | 12           |
| 0.138                     | 0.1345   | 0.135    | 10           |
| 0.168                     | 0.1644   | 0.164    | 8            |

CORRUGATED METAL PIPE ARCHES

| EQUIV. DIA. (INCHES)   | PIPE DIMENSION SPAN X RISE (INCHES) | MINIMUM CORNER RADIUS (INCHES) | STEEL                          |                                  |                     |                                | ALUMINUM                         |                     |  |  |
|--|-------------------------------------|--------------------------------|--------------------------------|----------------------------------|---------------------|--------------------------------|----------------------------------|---------------------|--|--|
|  |                                     |                                | MIN. THICKNESS REQUIRED INCHES | ① MIN. HEIGHT OF FILL, "H" (FT.) |                     | MIN. THICKNESS REQUIRED INCHES | ① MIN. HEIGHT OF FILL, "H" (FT.) |                     |  |  |
|  |                                     |                                |                                | INSTALLATION TYPE 1              | INSTALLATION TYPE 1 |                                | INSTALLATION TYPE 1              | INSTALLATION TYPE 1 |  |  |
| 2 3/8 INCH BY 1/2 INCH CORRUGATION RIVETED, WELDED, OR HELICAL LOCK-SEAM                 |                                     |                                |                                |                                  |                     |                                |                                  |                     |  |  |
| 15   | 17x13                               | 3                              | 0.064                          | 2                                | 15                  | 0.060                          | 2                                | 15                  |  |  |
| 18   | 21x15                               | 3                              | 0.064                          | 2                                | 15                  | 0.060                          | 2                                | 15                  |  |  |
| 21   | 24x18                               | 3                              | 0.064                          | 2,25                             | 15                  | 0.060                          | 2,25                             | 15                  |  |  |
| 24   | 28x20                               | 3                              | 0.064                          | 2,5                              | 15                  | 0.075                          | 2,5                              | 15                  |  |  |
| 30   | 35x24                               | 3                              | 0.079                          | 3                                | 12                  | 0.075                          | 3                                | 12                  |  |  |
| 36   | 42x29                               | 3 1/2                          | 0.079                          | 3                                | 12                  | 0.105                          | 3                                | 12                  |  |  |
| 42   | 49x33                               | 4                              | 0.079                          | 3                                | 12                  | 0.105                          | 3                                | 12                  |  |  |
| 48   | 57x38                               | 5                              | 0.109                          | 3                                | 13                  | 0.135                          | 3                                | 13                  |  |  |
| 54   | 64x43                               | 6                              | 0.109                          | 3                                | 14                  | 0.135                          | 3                                | 14                  |  |  |
| 60   | 71x47                               | 7                              | 0.138                          | 3                                | 15                  | 0.135                          | 3                                | 14                  |  |  |
| 66   | 77x52                               | 8                              | 0.168                          | 3                                | 15                  | 0.164                          | 3                                | 15                  |  |  |
| 72   | 83x57                               | 9                              | 0.168                          | 3                                | 15                  |                                |                                  |                     |  |  |
| ② 3 INCH BY 1 INCH OR 5 INCH BY 1 INCH CORRUGATION RIVETED, WELDED, OR HELICAL LOCK-SEAM |                                     |                                |                                |                                  |                     |                                |                                  |                     |  |  |
|  |                                     |                                | INSTALLATION                   |                                  | INSTALLATION        |                                |                                  |                     |  |  |
|  |                                     |                                | TYPE 2                         | TYPE 1                           | TYPE 2              | TYPE 1                         |                                  |                     |  |  |
| 36   | 40x31                               | 5                              | 0.079                          | 3                                | 2                   | 12                             | 15                               |                     |  |  |
| 42   | 46x36                               | 6                              | 0.079                          | 3                                | 2                   | 13                             | 15                               |                     |  |  |
| 48   | 53x41                               | 7                              | 0.079                          | 3                                | 2                   | 13                             | 15                               |                     |  |  |
| 54   | 60x46                               | 8                              | 0.079                          | 3                                | 2                   | 13                             | 15                               |                     |  |  |
| 60   | 66x51                               | 9                              | 0.079                          | 3                                | 2                   | 13                             | 15                               |                     |  |  |
| 66   | 73x55                               | 12                             | 0.079                          | 3                                | 2                   | 15                             | 15                               |                     |  |  |
| 72   | 81x59                               | 14                             | 0.079                          | 3                                | 2                   | 15                             | 15                               |                     |  |  |
| 78   | 87x63                               | 14                             | 0.079                          | 3                                | 2                   | 15                             | 15                               |                     |  |  |
| 84   | 95x67                               | 16                             | 0.109                          | 3                                | 2                   | 15                             | 15                               |                     |  |  |
| 90   | 103x71                              | 16                             | 0.109                          | 3                                | 2                   | 15                             | 15                               |                     |  |  |
| 96   | 112x75                              | 18                             | 0.109                          | 3                                | 2                   | 15                             | 15                               |                     |  |  |
| 102  | 117x79                              | 18                             | 0.109                          | 3                                | 2                   | 15                             | 15                               |                     |  |  |
| 108  | 128x83                              | 18                             | 0.138                          | 3                                | 2                   | 15                             | 15                               |                     |  |  |

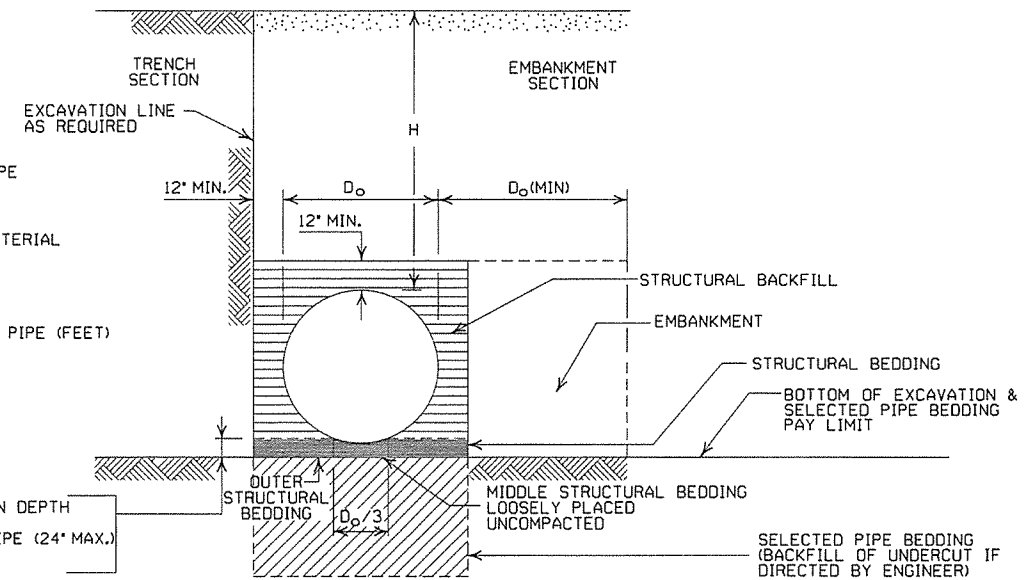
① FOR MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM 12" OF PAVEMENT AND/OR BASE.

② WHERE THE STANDARD 2 2/3" x 1/2" CORRUGATION AND GAUGE IS SPECIFIED FOR A GIVEN DIAMETER, A PIPE OF THE SAME DIAMETER WITH A 3' x 1' OR 5' x 1' CORRUGATION MAY BE SUBSTITUTED, PROVIDING IT IS GAUGED FOR A FILL HEIGHT CONDITION EQUAL TO OR GREATER THAN THE MAXIMUM FILL HEIGHT CONDITION FOR THE SPECIFIED GAUGE AND CORRUGATION.

- LEGEND -

- D<sub>o</sub> = OUTSIDE DIAMETER OF PIPE
- MAX. = MAXIMUM
- MIN. = MINIMUM
- [Symbol] = STRUCTURAL BACKFILL MATERIAL
- [Symbol] = UNDISTURBED SOIL
- EQUIV. DIA. = EQUIVALENT DIAMETER
- H = FILL COVER HEIGHT OVER PIPE (FEET)

IN SOIL-MIN. EQUALS TWICE CORRUGATION DEPTH  
IN ROCK-MIN. EQUALS GREATER OF:  
1/2" PER FOOT OF FILL OVER PIPE (24" MAX.)  
TWICE CORRUGATION DEPTH



EMBANKMENT AND TRENCH INSTALLATIONS

1. STRUCTURAL BACKFILL, EMBANKMENT, AND OUTER STRUCTURAL BEDDING MATERIAL SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.
2. INSTALLATION TYPE 1 OR 2 MAY BE USED FOR CORRUGATED STEEL OR ALUMINUM PIPE (ROUND).
3. INSTALLATION TYPE 1 SHALL BE USED FOR CORRUGATED STEEL OR ALUMINUM PIPE ARCHES WITH 2 3/8" x 1/2" CORRUGATION.
4. INSTALLATION TYPE 1 OR 2 MAY BE USED FOR CORRUGATED STEEL OR ALUMINUM PIPE ARCHES WITH 3" x 1" OR 5" x 1" CORRUGATION.

GENERAL NOTES

1. METAL PIPE CULVERT CONSTRUCTION SHALL CONFORM TO ARKANSAS STATE HIGHWAY AND TRANSPORTATION DEPARTMENT STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION), WITH APPLICABLE SUPPLEMENTAL SPECIFICATIONS AND SPECIAL PROVISIONS. UNLESS OTHERWISE NOTED IN THE PLANS, SECTION AND SUBSECTION REFER TO THE STANDARD CONSTRUCTION SPECIFICATIONS.
2. METAL PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
3. METAL PIPE CULVERT MATERIALS AND INSTALLATIONS SHALL CONFORM TO SECTION 606 AND JOB SPECIAL PROVISION "METAL PIPE".
4. ALL PIPE SHALL BE PROTECTED DURING CONSTRUCTION BY A COVER SUFFICIENT TO PREVENT DAMAGE FROM PASSAGE OF EQUIPMENT.
5. THE MINIMUM TRENCH WIDTH SHALL BE THE OUTSIDE DIAMETER OF THE PIPE PLUS 24 INCHES. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PRACTICABLE FOR WORKING CONDITIONS.
6. MULTIPLE PIPE CULVERTS SHALL BE INSTALLED WITH A MINIMUM CLEARANCE OF 24 INCHES BETWEEN STRINGS OF PIPE. REFER TO STD. DWG. FES-2 FOR MINIMUM CLEARANCE WHERE FLARED END SECTIONS ARE USED.
7. IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
8. WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
9. WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED AS STRUCTURAL BACKFILL), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."

| DATE     | REVISION                      | DATE FILMED |
|----------|-------------------------------|-------------|
| 2-27-14  | REVISED GENERAL NOTE 1        |             |
| 12-15-11 | REVISED FOR LRFD DESIGN SPECS |             |
| 3-30-00  | REVISED INSTALLATIONS         |             |
| 11-06-97 | ISSUED                        |             |

|  |
|--|
| ARKANSAS STATE HIGHWAY COMMISSION            |
| METAL PIPE CULVERT<br>FILL HEIGHTS & BEDDING |
| STANDARD DRAWING PCM-1                       |

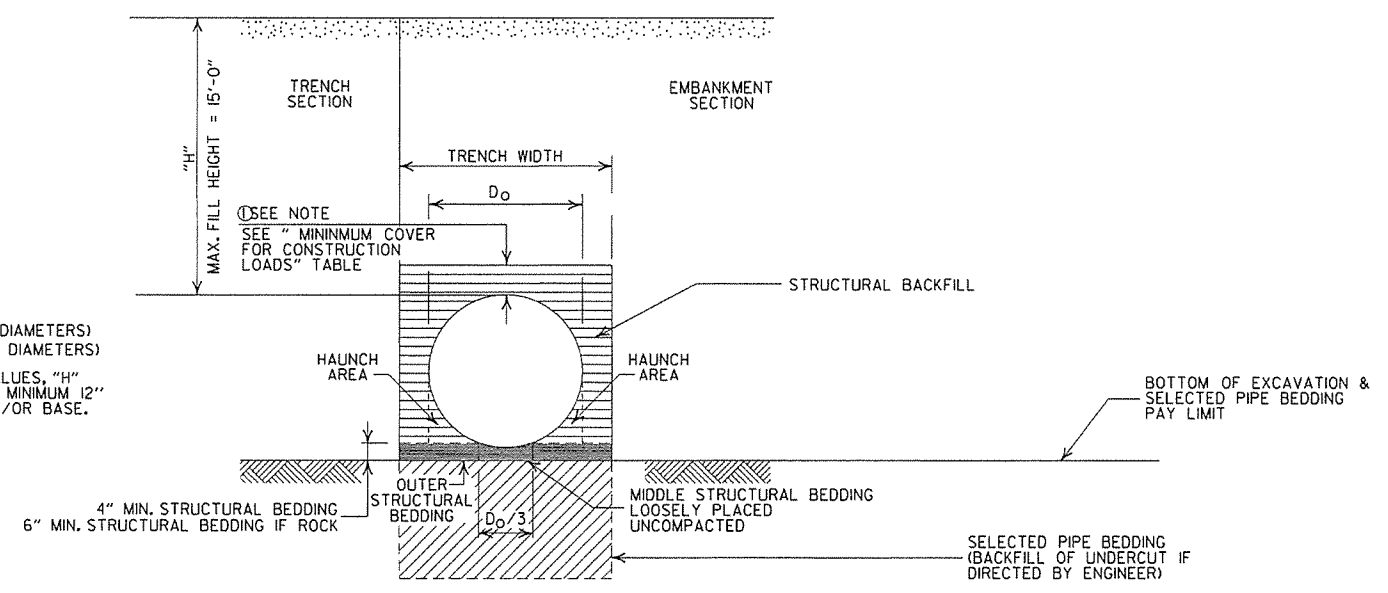
|                   |   |
|-------------------|---|
| INSTALLATION TYPE | ** MATERIAL REQUIREMENTS FOR STRUCTURAL BACKFILL AND STRUCTURAL BEDDING |
| TYPE 2            | •SELECTED MATERIALS (CLASS SM-1, SM-2 OR SM-4)                          |

- AGGREGATE BASE COURSE (CLASS 4, 5, 6, OR 7) MAY BE USED IN LIEU OF SELECTED MATERIAL.
- SM3 WILL NOT BE ALLOWED.
- STRUCTURAL BEDDING MATERIAL SHALL HAVE A MAXIMUM PARTICLE SIZE OF 1/8 INCH. STRUCTURAL BACKFILL MATERIAL SHALL BE FREE OF ORGANIC MATERIAL, STONES LARGER THAN 1.50 INCH IN GREATEST DIMENSION, OR FROZEN LUMPS.
- STRUCTURAL BACKFILL AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF HDPE PIPE.

MINIMUM TRENCH WIDTH BASED ON FILL HEIGHT "H"

| PIPE DIAMETER | TRENCH WIDTH (FEET) |                   |
|---------------|---------------------|-------------------|
|               | "H" < 10'-0"        | "H" > OR = 10'-0" |
| 18"           | 4'-6"               | 4'-6"             |
| 24"           | 5'-0"               | 6'-0"             |
| 30"           | 5'-6"               | 7'-6"             |
| 36"           | 6'-0"               | 9'-0"             |
| 42"           | 7'-0"               | 10'-6"            |
| 48"           | 8'-0"               | 12'-0"            |

①NOTE:  
18" MIN. (18" - 30" DIAMETERS)  
24" MIN. (36" - 48" DIAMETERS)  
MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM 12" OF PAVEMENT AND/OR BASE.



TYPE 2 EMBANKMENT AND TRENCH INSTALLATIONS

1. STRUCTURAL BACKFILL, EMBANKMENT, AND OUTER STRUCTURAL BEDDING MATERIAL SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.

MULTIPLE INSTALLATION OF HIGH DENSITY POLYETHYLENE PIPES

| PIPE DIAMETER | CLEAR DISTANCE BETWEEN PIPES |
|---------------|------------------------------|
| 18"           | 1'-6"                        |
| 24"           | 2'-0"                        |
| 30"           | 2'-6"                        |
| 36"           | 3'-0"                        |
| 42"           | 3'-6"                        |
| 48"           | 4'-0"                        |

MINIMUM COVER FOR CONSTRUCTION LOADS

| PIPE DIAMETER  | ② MIN. COVER (FEET) FOR INDICATED CONSTRUCTION LOADS |                  |                   |                    |
|----------------|--|------------------|-------------------|--------------------|
|                | 18.0-50.0 (KIPS)                                     | 50.0-75.0 (KIPS) | 75.0-110.0 (KIPS) | 110.0-175.0 (KIPS) |
| 36" OR LESS    | 2'-0"  | 2'-6"            | 3'-0"             | 3'-0"              |
| 42" OR GREATER | 3'-0"  | 3'-0"            | 3'-6"             | 4'-0"              |

② MINIMUM COVER SHALL BE MEASURED FROM TOP OF PIPE TO TOP OF THE MAINTAINED CONSTRUCTION ROADWAY SURFACE. THE SURFACE SHALL BE MAINTAINED.

CONSTRUCTION SEQUENCE

1. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
2. INSTALL PIPE TO GRADE.
3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
4. THE STRUCTURAL BACKFILL SHALL BE PLACED AND COMPACTED IN LAYERS NOT EXCEEDING 8". THE LAYERS SHALL BE BROUGHT UP EVENLY AND SIMULTANEOUSLY TO THE ELEVATION OF THE MINIMUM COVER.
5. PIPE INSTALLATION MAY REQUIRE THE USE OF RESTRAINTS, WEIGHTING OR OTHER APPROVED METHODS IN ORDER TO HELP MAINTAIN GRADE AND ALIGNMENT.

- LEGEND -

- H = FILL HEIGHT (FT.)
- Ø = OUTSIDE DIAMETER OF PIPE
- MAX. = MAXIMUM
- MIN. = MINIMUM
- ==== = STRUCTURAL BACKFILL MATERIAL
- ===== = UNDISTURBED SOIL

GENERAL NOTES

1. PIPE SHALL CONFORM TO AASHTO M294, TYPE S. INSTALLATION SHALL CONFORM TO JOB SPECIAL PROVISION "PLASTIC PIPE" AND SECTION 606 OF THE STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION).
2. PLASTIC PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
3. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PLUS A SUFFICIENT WIDTH TO ENSURE WORKING ROOM TO PROPERLY AND SAFELY PLACE AND COMPACT HAUNCHING AND OTHER BACKFILL MATERIAL.
4. IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
5. WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
6. WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED ABOVE AS STRUCTURAL BACKFILL), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."
7. FOR PIPE TYPES THAT ARE NOT SMOOTH ON THE OUTSIDE (CORRUGATED OR PROFILE WALLS), BACKFILL GRADATIONS SHOULD BE SELECTED THAT WILL PERMIT THE FILLING OF THE CORRUGATION OR PROFILE VALLEY.
8. HIGH DENSITY POLYETHYLENE PIPES OF DIAMETERS OTHER THAN SHOWN WILL NOT BE ALLOWED.
9. JOINTS FOR HDPE PIPE SHALL MEET THE REQUIREMENTS FOR SOIL TIGHTNESS AS SPECIFIED IN AASHTO SECTION 26.4.2.4 AND 30.4.2 "AASHTO LRFD BRIDGE CONSTRUCTION SPECIFICATIONS." JOINTS SHALL BE INSTALLED PER MANUFACTURER'S RECOMMENDATIONS.

| DATE     | REVISION                                   | DATE FILMED |
|----------|--|-------------|
| 2-27-14  | REVISED GENERAL NOTE 1.                    |             |
| 12-15-11 | REVISED GENERAL NOTES & MINIMUM COVER NOTE |             |
| 11-17-10 | ISSUED                                     |             |

ARKANSAS STATE HIGHWAY COMMISSION

PLASTIC PIPE CULVERT  
(HIGH DENSITY POLYETHYLENE)

STANDARD DRAWING PCP-1

|                   |   |
|-------------------|---|
| INSTALLATION TYPE | •• MATERIAL REQUIREMENTS FOR STRUCTURAL BACKFILL AND STRUCTURAL BEDDING |
| TYPE 2            | •SELECTED MATERIALS (CLASS SM-1, SM-2, OR SM-4)                         |

- AGGREGATE BASE COURSE (CLASS 4, 5, 6, OR 7) MAY BE USED IN LIEU OF SELECTED MATERIAL.
- SM3 WILL NOT BE ALLOWED.
- STRUCTURAL BEDDING MATERIAL SHALL HAVE A MAXIMUM PARTICLE SIZE OF 1 INCH. STRUCTURAL BACKFILL MATERIAL SHALL BE FREE OF ORGANIC MATERIAL, STONES LARGER THAN 1.50 INCH IN GREATEST DIMENSION, OR FROZEN LUMPS.

STRUCTURAL BACKFILL AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF PVC PIPE.

MINIMUM TRENCH WIDTH BASED ON FILL HEIGHT "H"

| PIPE DIAMETER | TRENCH WIDTH (FEET) |              |
|---------------|---------------------|--------------|
|               | "H" < 10'-0"        | "H" ≥ 10'-0" |
| 18"           | 4'-6"               | 4'-6"        |
| 24"           | 5'-0"               | 6'-0"        |
| 30"           | 5'-6"               | 7'-6"        |
| 36"           | 6'-0"               | 9'-0"        |

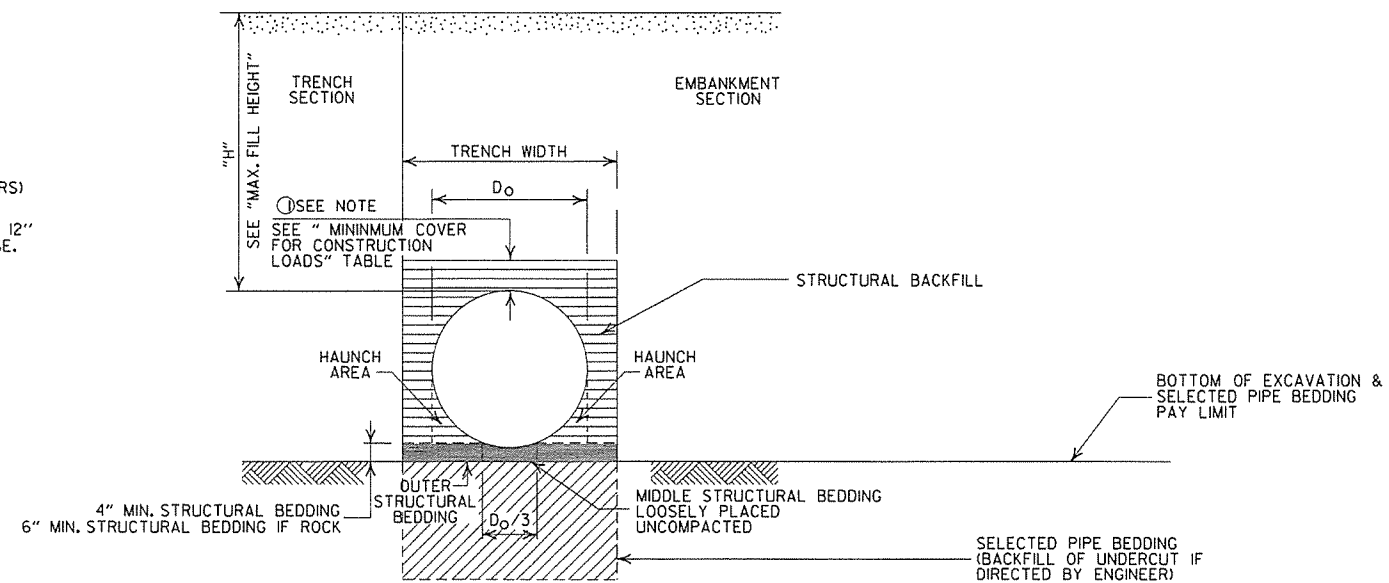
MULTIPLE INSTALLATION OF PVC PIPES

| PIPE DIAMETER | CLEAR DISTANCE BETWEEN PIPES |
|---------------|------------------------------|
| 18"           | 1'-6"                        |
| 24"           | 2'-0"                        |
| 30"           | 2'-6"                        |
| 36"           | 3'-0"                        |

MAXIMUM FILL HEIGHT BASED ON STRUCTURAL BACKFILL

| PIPE DIAMETER | "H"    |
|---------------|--------|
| 18"           | 45'-0" |
| 24"           | 45'-0" |
| 30"           | 40'-0" |
| 36"           | 40'-0" |

① NOTE:  
12" MIN. (18" - 36" DIAMETERS)  
MINIMUM COVER VALUE, "H"  
SHALL INCLUDE A MINIMUM 12"  
OF PAVEMENT AND/OR BASE.



TYPE 2 EMBANKMENT AND TRENCH INSTALLATIONS

1. STRUCTURAL BACKFILL, EMBANKMENT, AND OUTER STRUCTURAL BEDDING MATERIAL SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.

CONSTRUCTION SEQUENCE

1. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
2. INSTALL PIPE TO GRADE.
3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
4. THE STRUCTURAL BACKFILL SHALL BE PLACED AND COMPACTED IN LAYERS NOT EXCEEDING 8". THE LAYERS SHALL BE BROUGHT UP EVENLY AND SIMULTANEOUSLY TO THE ELEVATION OF THE MINIMUM COVER.
5. PIPE INSTALLATION MAY REQUIRE THE USE OF RESTRAINTS, WEIGHTING OR OTHER APPROVED METHODS IN ORDER TO HELP MAINTAIN GRADE AND ALIGNMENT.

MINIMUM COVER FOR CONSTRUCTION LOADS

| PIPE DIAMETER | ② MIN. COVER (FEET) FOR INDICATED CONSTRUCTION LOADS |                  |                   |                    |
|---------------|--|------------------|-------------------|--------------------|
|               | 18.0-50.0 (KIPS)                                     | 50.0-75.0 (KIPS) | 75.0-110.0 (KIPS) | 110.0-175.0 (KIPS) |
| 18" THRU 36"  | 2'-0"  | 2'-6"            | 3'-0"             | 3'-0"              |

② MINIMUM COVER SHALL BE MEASURED FROM TOP OF PIPE TO TOP OF THE MAINTAINED CONSTRUCTION ROADWAY SURFACE. THE SURFACE SHALL BE MAINTAINED.

GENERAL NOTES

1. PIPE SHALL CONFORM TO ASTM F949, CELL CLASS 12454. INSTALLATION SHALL CONFORM TO JOB SPECIAL PROVISION "PLASTIC PIPE" AND SECTION 606 OF THE STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION).
2. PLASTIC PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
3. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PLUS A SUFFICIENT WIDTH TO ENSURE WORKING ROOM TO PROPERLY AND SAFELY PLACE AND COMPACT HAUNCHING AND OTHER BACKFILL MATERIAL.
4. IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
5. WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
6. WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED ABOVE AS STRUCTURAL BACKFILL), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."
7. FOR PIPE TYPES THAT ARE NOT SMOOTH ON THE OUTSIDE (CORRUGATED OR PROFILE WALLS), BACKFILL GRADATIONS SHOULD BE SELECTED THAT WILL PERMIT THE FILLING OF THE CORRUGATION OR PROFILE VALLEY.
8. PVC PIPES OF DIAMETERS OTHER THAN SHOWN WILL NOT BE ALLOWED.
9. JOINTS FOR PVC PIPE SHALL MEET THE REQUIREMENTS FOR SOIL TIGHTNESS AS SPECIFIED IN AASHTO SECTION 26.4.2.4 AND 30.4.2 "AASHTO LRFD BRIDGE CONSTRUCTION SPECIFICATIONS." JOINTS SHALL BE INSTALLED PER MANUFACTURER'S RECOMMENDATIONS.

- LEGEND -

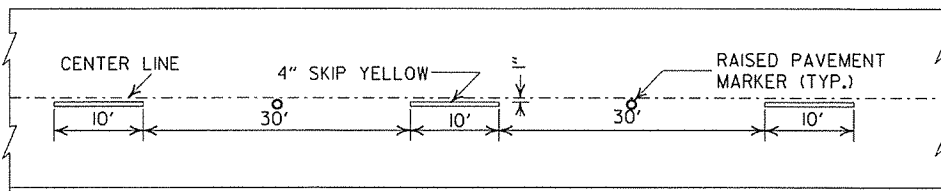
- H = FILL HEIGHT (FT.)
- Do = OUTSIDE DIAMETER OF PIPE
- MAX. = MAXIMUM
- MIN. = MINIMUM
- ==== = STRUCTURAL BACKFILL MATERIAL
- ===== = UNDISTURBED SOIL

| DATE     | REVISION   | DATE FILMED |
|----------|--|-------------|
| 2-27-14  | REVISED GENERAL NOTE 1.                                      |             |
| 12-15-11 | REV GENERAL NOTES & MINIMUM COVER NOTE; DELETED SM3 MATERIAL |             |
| 11-17-10 | ISSUED   |             |

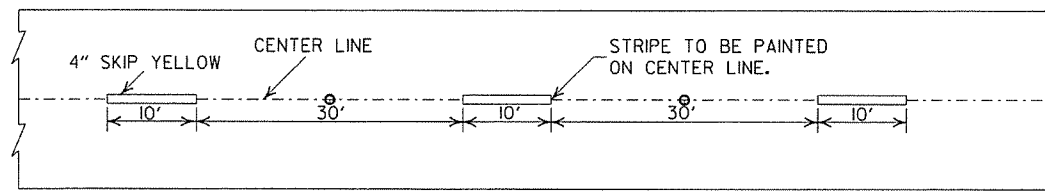
ARKANSAS STATE HIGHWAY COMMISSION  
PLASTIC PIPE CULVERT  
(PVC F949)

STANDARD DRAWING PCP-2



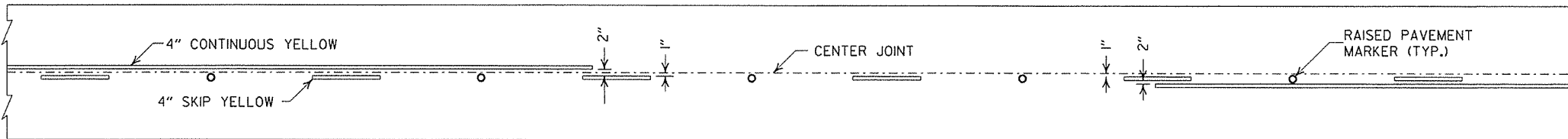


CONCRETE PAVEMENT

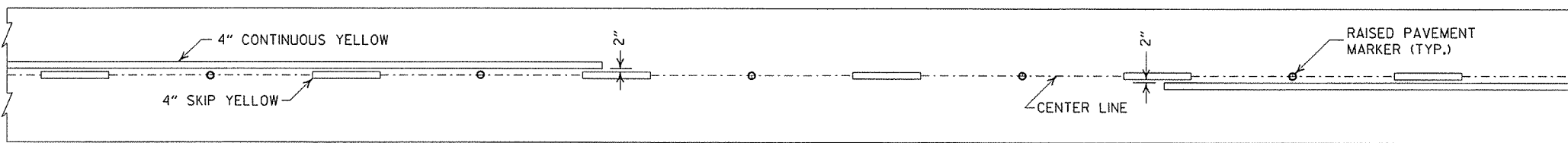


ASPHALT PAVEMENT

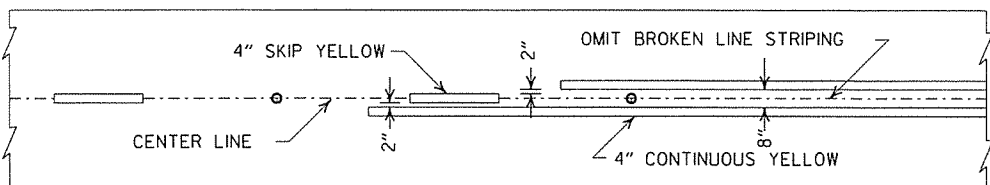
BROKEN LINE STRIPING



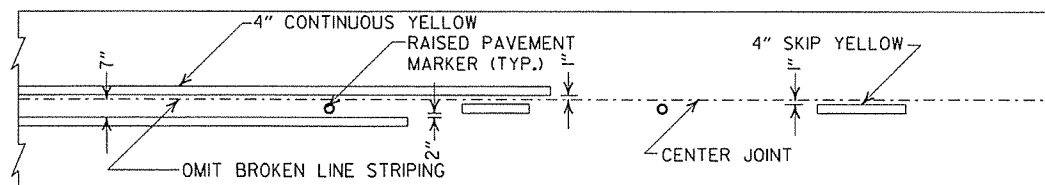
SOLID LINE STRIPING ON CONCRETE PAVEMENT



SOLID LINE STRIPING ON ASPHALT PAVEMENT

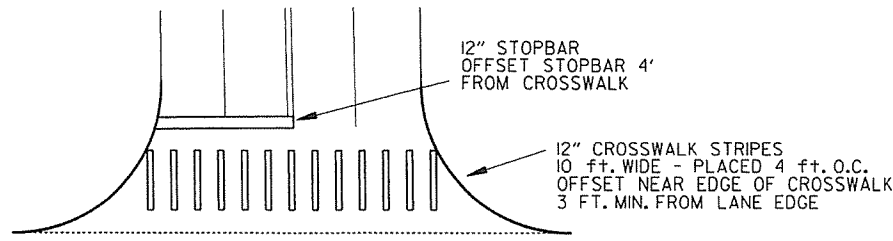


ASPHALT PAVEMENT



CONCRETE PAVEMENT

STRIPING AT ADJACENT NO PASSING LANES

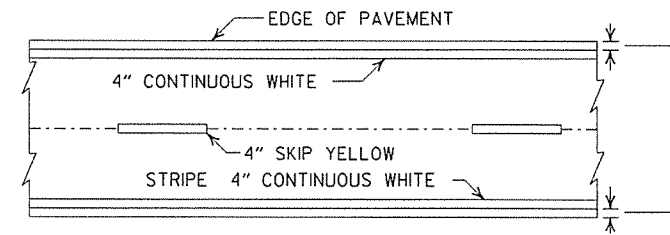


CROSSWALK AND STOPBAR DETAILS

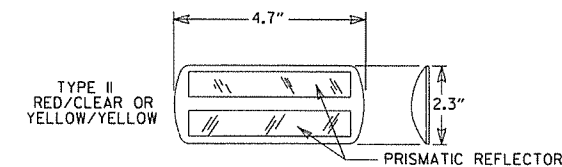
NOTES:

1. ALL LINES SHALL HAVE A WIDTH OF 4 INCHES.
2. THE THICKNESS AND RATE OF PAINT APPLICATION SHALL BE AS SPECIFIED IN SECTION 718 OF THE STANDARD SPECIFICATIONS.
3. THIS DRAWING SHALL BE USED IN CONJUNCTION WITH THE LATEST REVISED ADDITION OF THE "MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES."
4. RAISED PAVEMENT MARKERS SHALL BE CENTERED BETWEEN SKIP LINES ON 40 FEET SPACING UNLESS OTHERWISE SHOWN ON THE PLANS.

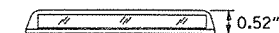
2" FOR ASPHALT OR CONCRETE PAVEMENT  
6" FOR BITUMINOUS SURFACE TREATMENT



PAVEMENT EDGE LINE MARKING



NOTE:  
THE RED LENS OF THE TYPE II R.P.M. SHALL FACE THE INCORRECT TRAFFIC MOVEMENT.



DETAIL OF STANDARD RAISED PAVEMENT MARKERS

GENERAL NOTES:  
THIS DRAWING SHOULD BE CONSIDERED AS TYPICAL ONLY AND THE FINAL LOCATION OF THE STRIPING AND RAISED PAVEMENT MARKERS SHALL BE DETERMINED BY THE ENGINEER.

THIS DRAWING SHOULD BE USED IN CONJUNCTION WITH THE "MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES", LATEST REVISION.

NOTE:  
DIMENSIONS SHOWN FOR RAISED PAVEMENT MARKERS ARE TYPICAL. THE CONTRACTOR MAY SUBSTITUTE SIMILAR MARKERS WITH THE APPROVAL OF THE ENGINEER. REQUESTING APPROVAL FOR SIMILAR MARKERS MAY BE MADE BY REFERRING TO THE AHTD QUALIFIED PRODUCTS LIST.

| DATE     | REVISION  | FILMED    |
|----------|---|-----------|
| 9-12-13  | REVISED DETAIL OF STANDARD RAISED PAVEMENT MARKERS  |           |
| 11-17-10 | REVISED GENERAL NOTES & REMOVED PLOWABLE PVMT MRKRS |           |
| 11-18-04 | REVISED NOTE 2 & GENERAL NOTES                      |           |
| 8-22-02  | ADDED CROSSWALK & STOPBAR DTLS.                     |           |
| 7-02-98  | ADDED DETAILS OF STD. RAISED PAV'T. MARKERS         |           |
| 4-26-96  | REV. NOTES 3&4; ADDED R.P.M.                        |           |
| 9-30-80  | DRAWN   | 1-9-30-80 |

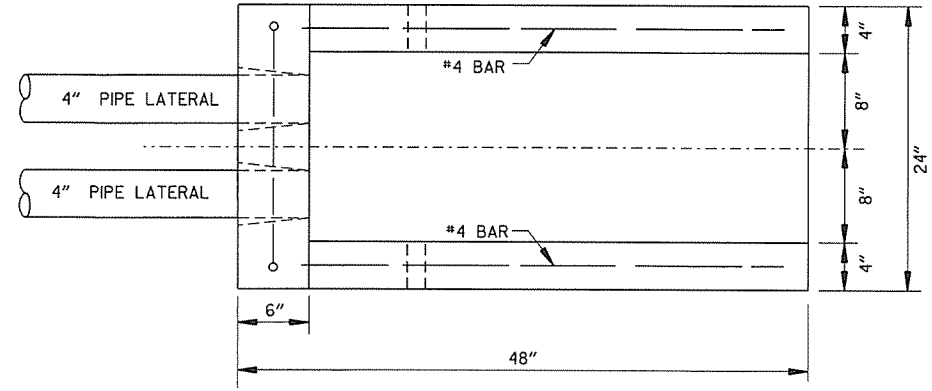
ARKANSAS STATE HIGHWAY COMMISSION

PAVEMENT MARKING DETAILS

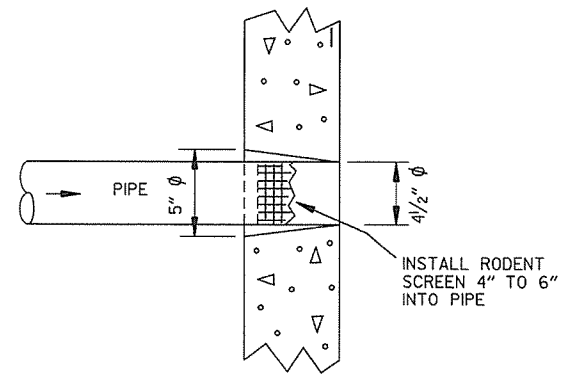
STANDARD DRAWING PM-1



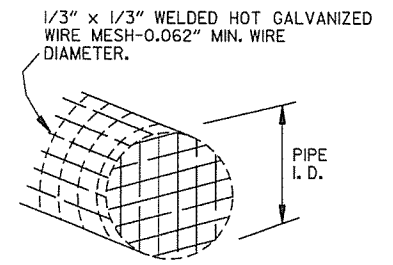
NOTE:  
 1. GRANULAR BACKFILL TO BE SUBSIDIARY TO PIPE UNDERDRAIN.  
 2. UNLESS OTHERWISE SPECIFIED ON THE PLANS, THE UNDERDRAIN COVER SHALL BE THOROUGHLY COMPACTED EARTH AND SHALL BE SUBSIDIARY TO PIPE UNDERDRAIN.  
 3. GRANULAR MATERIAL SHALL BE WRAPPED WITH GEOTEXTILE FABRIC. LAP FABRIC 12" OR THE WIDTH OF THE TRENCH AT THE TOP.



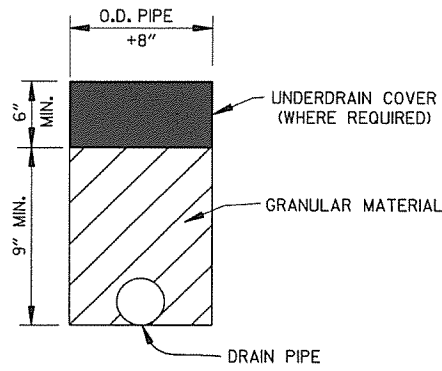
PLAN VIEW



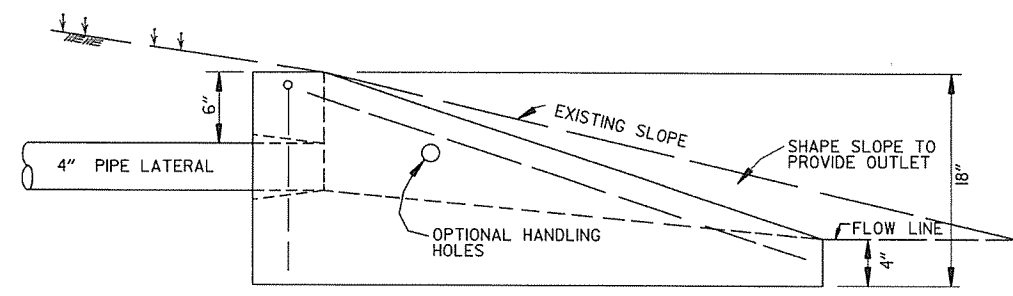
DETAIL OF HOLE FOR 4" PIPE



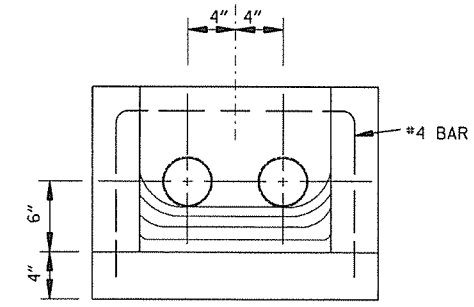
DETAIL OF RODENT SCREEN



DETAILS OF PIPE UNDERDRAIN



SIDE VIEW

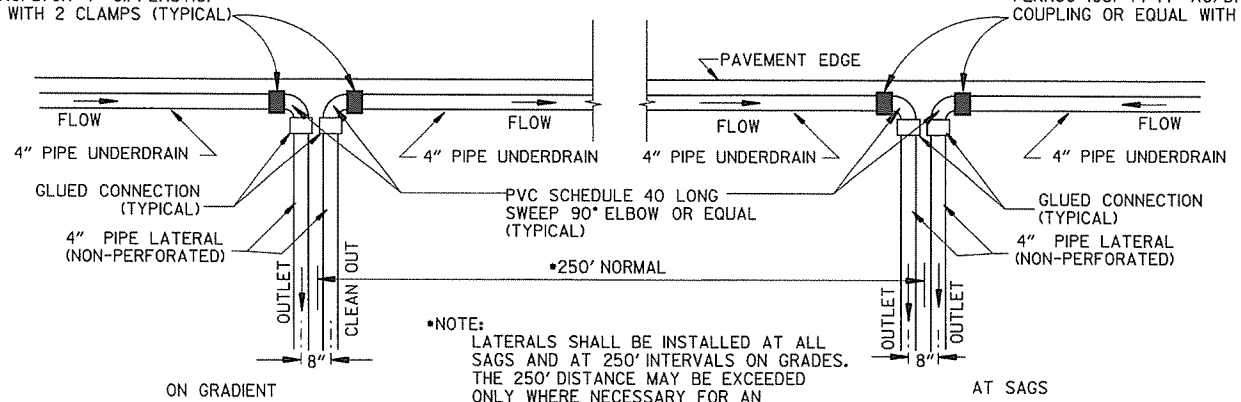


FRONT VIEW

FERNCO 1056-44 (4" CI/PLASTIC) OR FERNCO 1051-44 (4" AC/DIOR 4" CI/PLASTIC) COUPLING OR EQUAL WITH 2 CLAMPS (TYPICAL)

FERNCO 1056-44 (4" CI/PLASTIC) OR FERNCO 1051-44 (4" AC/DIOR 4" CI/PLASTIC) COUPLING OR EQUAL WITH 2 CLAMPS (TYPICAL)

UNDERDRAIN OUTLET PROTECTORS



\*NOTE:  
 LATERALS SHALL BE INSTALLED AT ALL SAGS AND AT 250' INTERVALS ON GRADES. THE 250' DISTANCE MAY BE EXCEEDED ONLY WHERE NECESSARY FOR AN ACCEPTABLE OUTLET.

DETAIL OF PIPE UNDERDRAIN LATERALS WHEN PLACED ALONG PAVEMENT EDGE

NOTE: PVC PIPE FOR LATERALS SHALL MEET THE REQUIREMENTS OF ASTM D 1785 (LATEST REVISION) FOR SCHEDULE 40 PIPE.

| DATE     | REVISION                                | DATE FILMED |
|----------|---|-------------|
| 4-10-03  | REVISED NOTE 3                          |             |
| 1-12-00  | REVISED DETAIL OF UNDERDRAIN LATERALS   |             |
| 11-18-98 | REVISED NOTE                            |             |
| 10-18-96 | REVISED MIN. DEPTH & GEOTEXTILE FABRIC  |             |
| 4-26-96  | ADDED LATERAL NOTE; 5 1/2" TO 5"        |             |
| 11-22-95 | REVISED LATERALS                        |             |
| 7-20-95  | REVISED LATERALS & ADDED NOTE           |             |
| 11-3-94  | REVISED FOR DUAL LATERALS               | 11-3-94     |
| 10-1-92  | SUBSTITUTED GEOTEXTILE                  | 10-1-92     |
| 8-15-91  | ADDED POLYETHYLENE PIPE                 | 8-15-91     |
| 11-8-90  | DELETED ALTERNATE NOTE                  | 11-8-90     |
| 1-25-90  | ADDED 4" SNAP ADAPTER                   | 1-25-90     |
| 11-30-89 | DEL. (SUBGRADE); ADDED (WHERE REQUIRED) | 11-30-89    |
| 7-15-88  | ISSUED P.L.M.                           | 647-7-15-88 |

ARKANSAS STATE HIGHWAY COMMISSION

DETAILS OF PIPE UNDERDRAIN

STANDARD DRAWING PU-1



SUPERELEVATION TABLE FOR TWO - WAY TRAFFIC

| DEGREE OF CURVE | 30 MPH |         |           |       | 40 MPH  |           |       |         | 50 MPH    |       |         |           | 55 MPH |         |           |       | 60 MPH  |           |       |         | 70 MPH    |     |  |  |
|-----------------|--------|---------|-----------|-------|---------|-----------|-------|---------|-----------|-------|---------|-----------|--------|---------|-----------|-------|---------|-----------|-------|---------|-----------|-----|--|--|
|                 | e      | Ls (FT) |           | e     | Ls (FT) |           | e     | Ls (FT) |           | e     | Ls (FT) |           | e      | Ls (FT) |           | e     | Ls (FT) |           | e     | Ls (FT) |           |     |  |  |
|                 |        | MINIMUM | DESIRABLE |       | MINIMUM | DESIRABLE |       | MINIMUM | DESIRABLE |       | MINIMUM | DESIRABLE |        | MINIMUM | DESIRABLE |       | MINIMUM | DESIRABLE |       | MINIMUM | DESIRABLE |     |  |  |
| 0° 15'          | N.C.   |         |           | N.C.  |         |           | N.C.  |         |           | N.C.  |         |           | N.C.   |         |           | N.C.  |         |           | N.C.  |         |           |     |  |  |
| 0° 30'          | N.C.   |         |           | N.C.  |         |           | N.C.  |         |           | N.C.  |         |           | N.C.   |         |           | N.C.  |         |           | N.C.  |         |           |     |  |  |
| 0° 45'          | N.C.   |         |           | N.C.  |         |           | N.C.  |         |           | N.C.  |         |           | N.C.   |         |           | N.C.  |         |           | N.C.  |         |           |     |  |  |
| 1° 00'          | N.C.   |         |           | N.C.  |         |           | N.C.  |         |           | N.C.  |         |           | N.C.   |         |           | N.C.  |         |           | N.C.  |         |           |     |  |  |
| 1° 15'          | N.C.   |         |           | N.C.  |         |           | N.C.  |         |           | N.C.  |         |           | N.C.   |         |           | N.C.  |         |           | N.C.  |         |           |     |  |  |
| 1° 30'          | N.C.   |         |           | N.C.  |         |           | N.C.  |         |           | N.C.  |         |           | N.C.   |         |           | N.C.  |         |           | N.C.  |         |           |     |  |  |
| 1° 45'          | N.C.   |         |           | N.C.  |         |           | N.C.  |         |           | N.C.  |         |           | N.C.   |         |           | N.C.  |         |           | N.C.  |         |           |     |  |  |
| 2° 00'          | R.C.   |         |           | 0.028 | 175     |           | 0.031 | 200     |           | 0.034 | 225     |           | 0.037  | 300     |           | 0.040 | 250     |           | 0.043 | 275     |           | 300 |  |  |
| 2° 15'          | R.C.   |         |           | 0.031 |         |           | 0.034 |         |           | 0.037 |         |           | 0.040  |         |           | 0.043 |         |           | 0.046 |         |           |     |  |  |
| 2° 30'          | 0.021  |         |           | 0.024 |         |           | 0.027 |         |           | 0.030 |         |           | 0.033  |         |           | 0.036 |         |           | 0.039 |         |           |     |  |  |
| 2° 45'          | 0.023  |         |           | 0.026 |         |           | 0.029 |         |           | 0.032 |         |           | 0.035  |         |           | 0.038 |         |           | 0.041 |         |           |     |  |  |
| 3° 00'          | 0.025  | 150     |           | 0.028 |         |           | 0.031 |         |           | 0.034 |         |           | 0.037  |         |           | 0.040 |         |           | 0.043 |         |           |     |  |  |
| 3° 15'          | 0.027  |         |           | 0.030 |         |           | 0.033 |         |           | 0.036 |         |           | 0.039  |         |           | 0.042 |         |           | 0.045 |         |           |     |  |  |
| 3° 30'          | 0.029  |         |           | 0.032 |         |           | 0.035 |         |           | 0.038 |         |           | 0.041  |         |           | 0.044 |         |           | 0.047 |         |           |     |  |  |
| 3° 45'          | 0.031  |         |           | 0.034 |         |           | 0.037 |         |           | 0.040 |         |           | 0.043  |         |           | 0.046 |         |           | 0.049 |         |           |     |  |  |
| 4° 00'          | 0.033  |         |           | 0.036 |         |           | 0.039 |         |           | 0.042 |         |           | 0.045  |         |           | 0.048 |         |           | 0.051 |         |           |     |  |  |
| 4° 30'          | 0.037  |         |           | 0.040 |         |           | 0.043 |         |           | 0.046 |         |           | 0.049  |         |           | 0.052 |         |           | 0.055 |         |           |     |  |  |
| 5° 00'          | 0.040  |         |           | 0.043 |         |           | 0.046 |         |           | 0.049 |         |           | 0.052  |         |           | 0.055 |         |           | 0.058 |         |           |     |  |  |
| 5° 30'          | 0.043  |         |           | 0.046 |         |           | 0.049 |         |           | 0.052 |         |           | 0.055  |         |           | 0.058 |         |           | 0.061 |         |           |     |  |  |
| 6° 00'          | 0.046  |         |           | 0.049 |         |           | 0.052 |         |           | 0.055 |         |           | 0.058  |         |           | 0.061 |         |           | 0.064 |         |           |     |  |  |
| 6° 30'          | 0.050  |         |           | 0.053 |         |           | 0.056 |         |           | 0.059 |         |           | 0.062  |         |           | 0.065 |         |           | 0.068 |         |           |     |  |  |
| 7° 00'          | 0.053  |         |           | 0.056 |         |           | 0.059 |         |           | 0.062 |         |           | 0.065  |         |           | 0.068 |         |           | 0.071 |         |           |     |  |  |
| 7° 30'          | 0.056  |         |           | 0.059 |         |           | 0.062 |         |           | 0.065 |         |           | 0.068  |         |           | 0.071 |         |           | 0.074 |         |           |     |  |  |
| 8° 00'          | 0.058  |         |           | 0.061 |         |           | 0.064 |         |           | 0.067 |         |           | 0.070  |         |           | 0.073 |         |           | 0.076 |         |           |     |  |  |
| 8° 30'          | 0.061  |         |           | 0.064 |         |           | 0.067 |         |           | 0.070 |         |           | 0.073  |         |           | 0.076 |         |           | 0.079 |         |           |     |  |  |
| 9° 00'          | 0.063  |         |           | 0.066 |         |           | 0.069 |         |           | 0.072 |         |           | 0.075  |         |           | 0.078 |         |           | 0.081 |         |           |     |  |  |
| 10° 00'         | 0.068  | 160     |           | 0.071 |         |           | 0.074 |         |           | 0.077 |         |           | 0.080  |         |           | 0.083 |         |           | 0.086 |         |           |     |  |  |
| 11° 00'         | 0.072  |         |           | 0.075 |         |           | 0.078 |         |           | 0.081 |         |           | 0.084  |         |           | 0.087 |         |           | 0.090 |         |           |     |  |  |
| 12° 00'         | 0.076  |         |           | 0.079 |         |           | 0.082 |         |           | 0.085 |         |           | 0.088  |         |           | 0.091 |         |           | 0.094 |         |           |     |  |  |
| 13° 00'         | 0.080  |         |           | 0.083 |         |           | 0.086 |         |           | 0.089 |         |           | 0.092  |         |           | 0.095 |         |           | 0.098 |         |           |     |  |  |
| 14° 00'         | 0.083  |         |           | 0.086 |         |           | 0.089 |         |           | 0.092 |         |           | 0.095  |         |           | 0.098 |         |           | 0.100 |         |           |     |  |  |
| 15° 00'         | 0.086  |         |           | 0.089 |         |           | 0.092 |         |           | 0.095 |         |           | 0.098  |         |           | 0.100 |         |           |       |         |           |     |  |  |
| 16° 00'         | 0.089  |         |           | 0.092 |         |           | 0.095 |         |           | 0.098 |         |           | 0.100  |         |           |       |         |           |       |         |           |     |  |  |
| 17° 00'         | 0.091  |         |           | 0.094 |         |           | 0.097 |         |           | 0.100 |         |           |        |         |           |       |         |           |       |         |           |     |  |  |
| 18° 00'         | 0.093  |         |           | 0.096 |         |           | 0.099 |         |           |       |         |           |        |         |           |       |         |           |       |         |           |     |  |  |
| 19° 00'         | 0.095  |         |           | 0.098 |         |           | 0.100 |         |           |       |         |           |        |         |           |       |         |           |       |         |           |     |  |  |
| 20° 00'         | 0.097  |         |           | 0.100 |         |           |       |         |           |       |         |           |        |         |           |       |         |           |       |         |           |     |  |  |
| 21° 00'         | 0.098  |         |           |       |         |           |       |         |           |       |         |           |        |         |           |       |         |           |       |         |           |     |  |  |
| 22° 00'         | 0.099  |         |           |       |         |           |       |         |           |       |         |           |        |         |           |       |         |           |       |         |           |     |  |  |
| 23° 00'         | 0.099  |         |           |       |         |           |       |         |           |       |         |           |        |         |           |       |         |           |       |         |           |     |  |  |
| 24° 00'         | 0.100  |         |           |       |         |           |       |         |           |       |         |           |        |         |           |       |         |           |       |         |           |     |  |  |

D MAX = 24' 45"

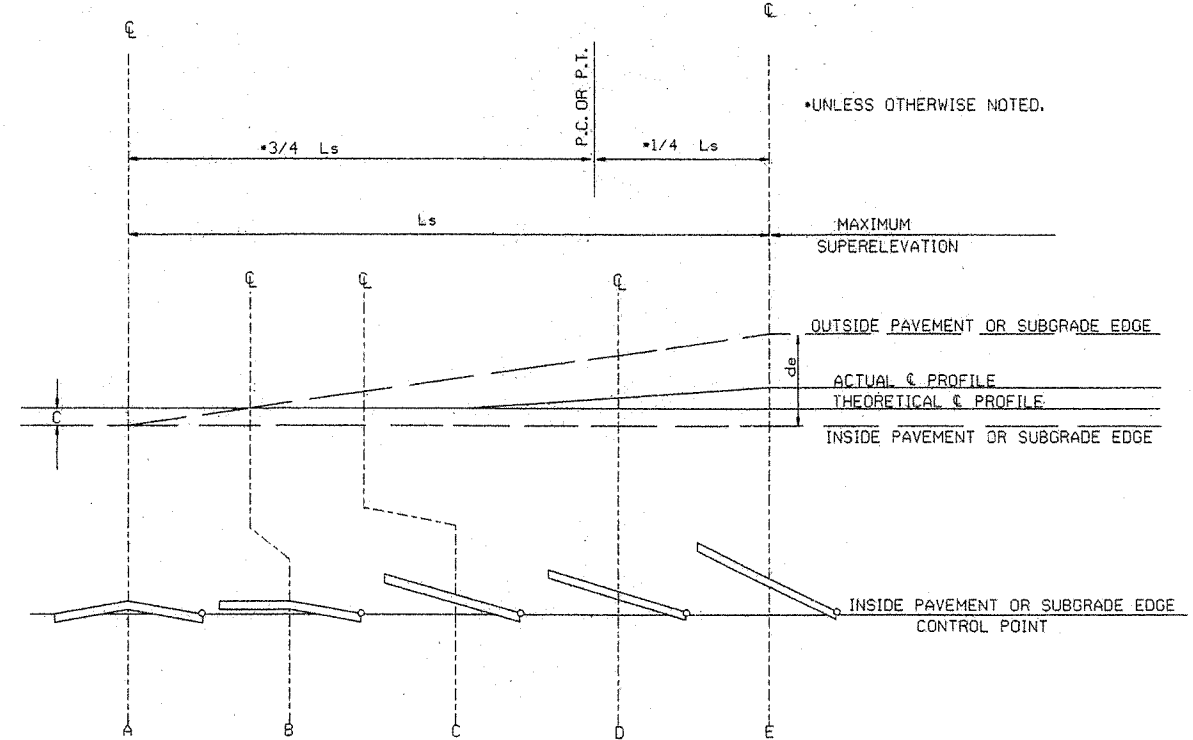
ABBREVIATIONS

- NC - NORMAL CROWN
- RC - REVERSE CROWN, SUPERELEVATION AT NORMAL CROWN SLOPE
- e - RATE OF SUPERELEVATION (FT. PER FT.)
- Ls - LENGTH OF SUPERELEVATION TRANSITION (FT.)
- L - DISTANCE FROM BEGINNING OF SUPERELEVATION TRANSITION TO ANY POINT (FT.)
- d - WIDTH OF PAVEMENT (FT.) OR WIDTH OF SUBGRADE (FT.)
- C - NORMAL CROWN (FT.)

GENERAL NOTES

1. ON PAVEMENT WITH TWO-WAY TRAFFIC, THE SUPERELEVATION SHALL BE REVOLVED ON THE INSIDE PAVEMENT EDGE UNLESS OTHERWISE NOTED ON THE PLANS
2. SUPERELEVATION VALUES SHOWN ON THE CROSS SECTIONS ARE VALUES (+) OR (-) TO BE ADDED TO OR SUBTRACTED FROM THE POINT OF CONTROL.
3. LENGTHS FOR L MAY BE ROUNDED IN MULTIPLES OF 25 FT. OR 50 FT. TO PERMIT SIMPLER CALCULATIONS.
4. PAVEMENTS WIDER THAN 2 LANES SHALL HAVE ADDITIONAL TRANSITION LENGTHS AS FOLLOWS:
  - 3 LANE UNDIVIDED - - - - +20%
  - 4 LANE UNDIVIDED - - - - +50%
  - 5 LANE UNDIVIDED - - - - +80%
  - 6 LANE UNDIVIDED - - - - +100%

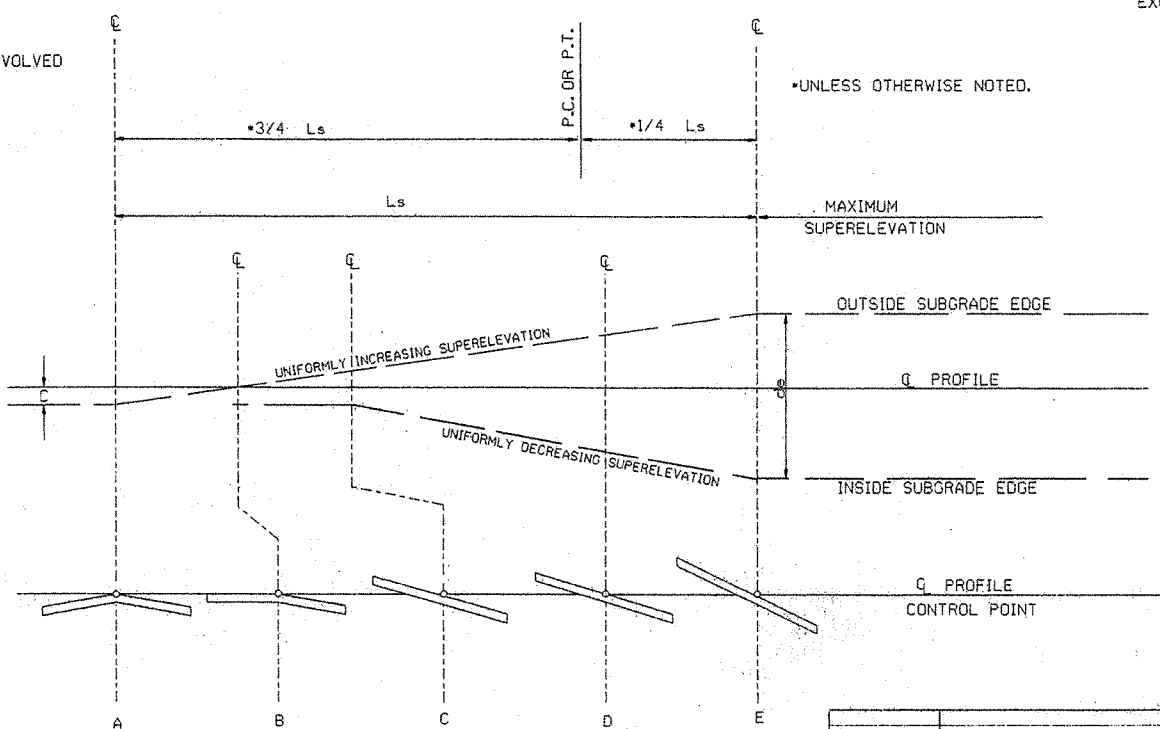
NOTE: MAINTAIN NORMAL CROWN ON INSIDE UNTIL SUPERELEVATION EXCEEDS 2C.  
RATE OF SUPERELEVATION SHALL BE COMPUTED ON STRAIGHT LINE METHOD USING APPLICABLE Ls.



STANDARD METHOD WHEN SUPERELEVATION REVOLVES AROUND INNER SUBGRADE POINT OR INNER PAVEMENT EDGE

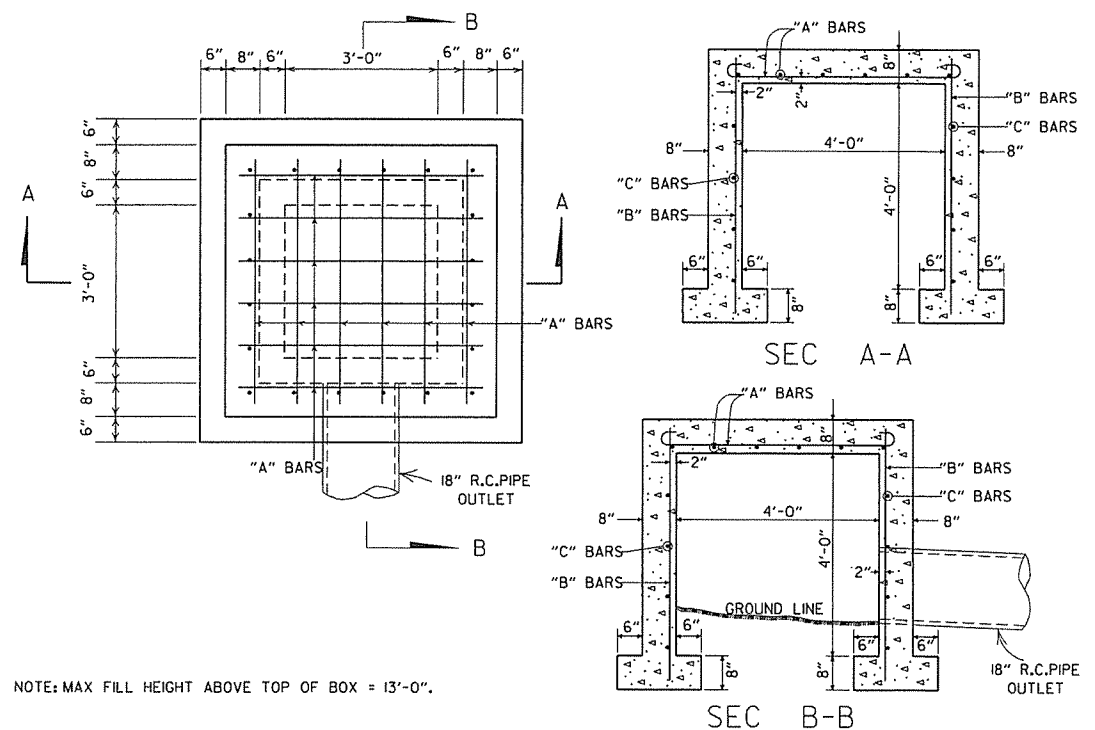
NOTE: MAINTAIN NORMAL CROWN ON INSIDE UNTIL SUPERELEVATION EXCEEDS 2C.

SUPERELEVATION FORMULA =  $\frac{Lde}{Ls}$



STANDARD METHOD WHEN SUPERELEVATION REVOLVES AROUND CENTER LINE

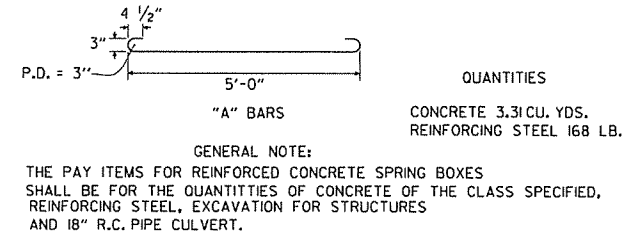
|   |            |
|---|------------|
| ARKANSAS STATE HIGHWAY COMMISSION                       |            |
| TABLES AND METHOD OF SUPERELEVATION FOR TWO-WAY TRAFFIC |            |
| 10-18-96 ADDED FORMULA                                  | 16-12-96   |
| 01-09-87 ISSUED   | 534-1-9-87 |
| DATE  | REVISION   |
| STANDARD DRAWING SE-2                                   |            |



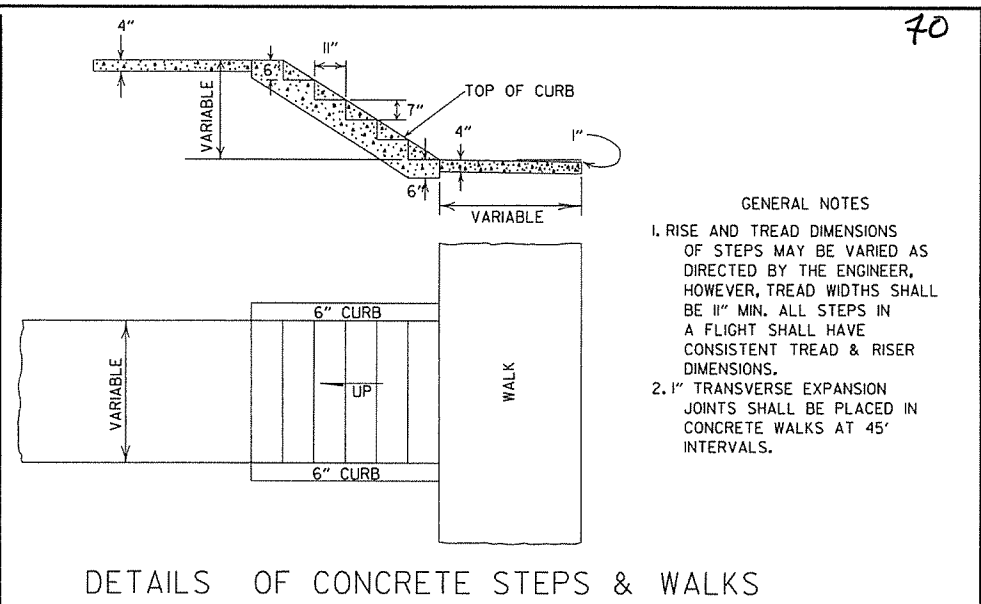
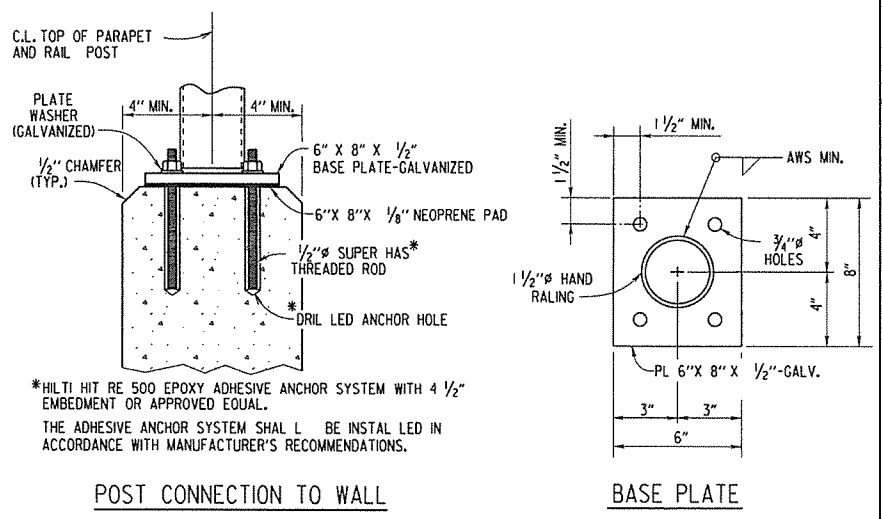
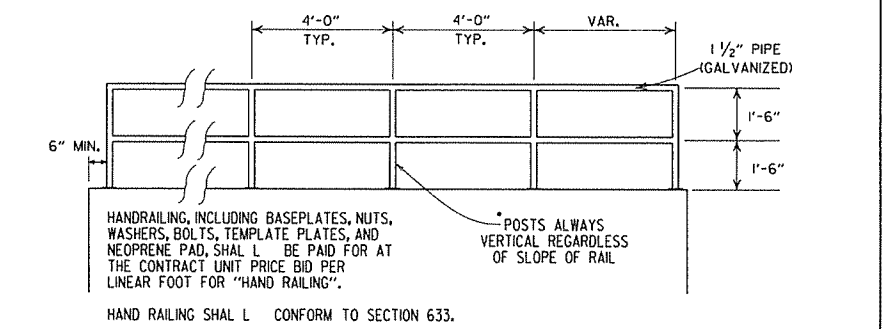
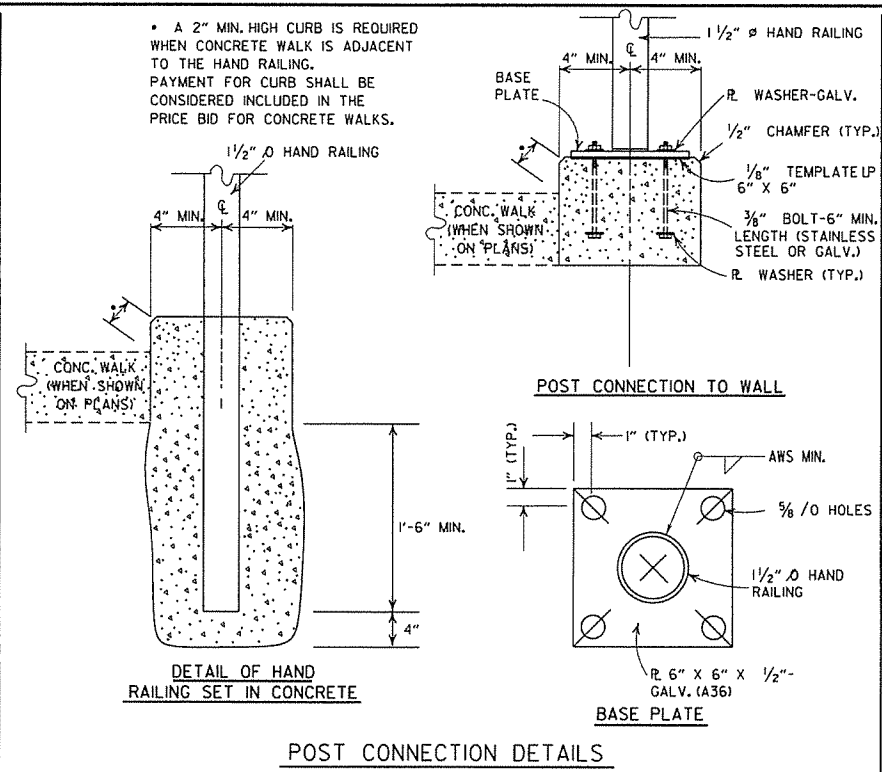
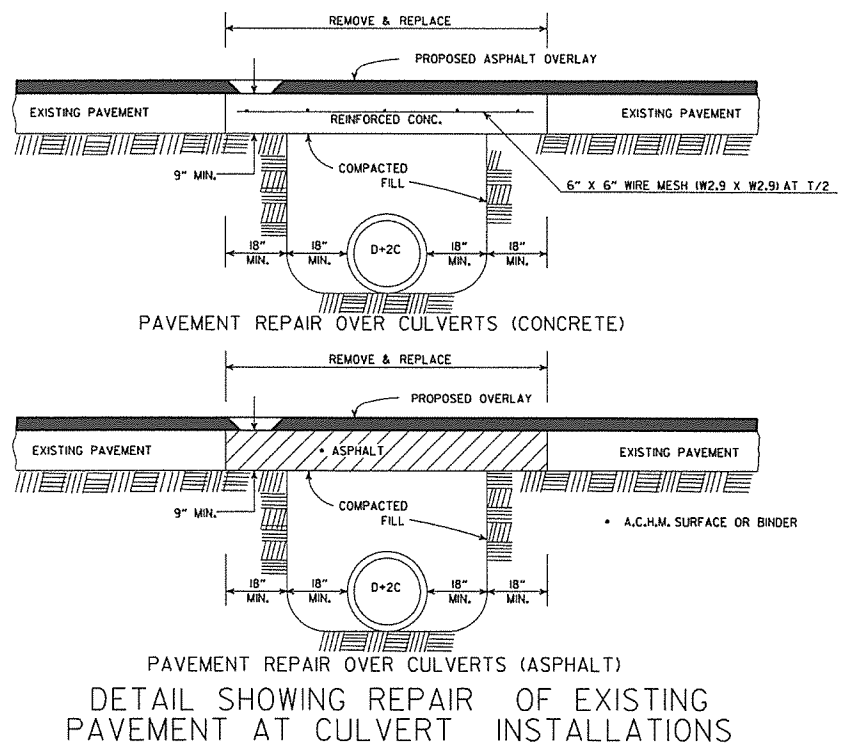
STEEL SCHEDULE

| BAR | NUMBER | LENGTH | SPACING |
|-----|--------|--------|---------|
| "A" | 12     | 6'-0"  | 10"     |
| "B" | 20     | 5'-0"  | 10 1/2" |
| "C" | 16     | 5'-0"  | 12"     |


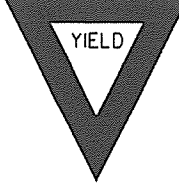
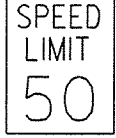


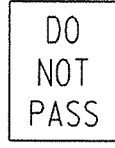



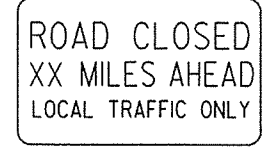
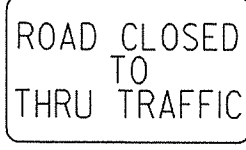
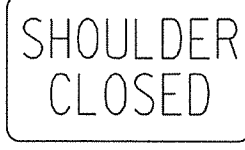
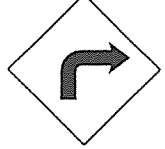

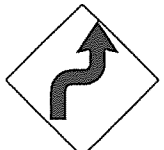

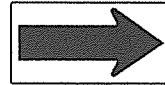

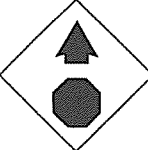
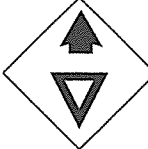
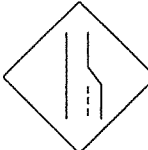










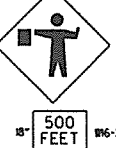


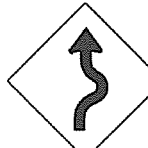



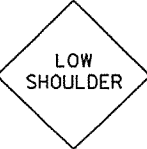
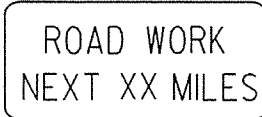
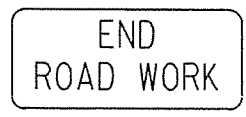
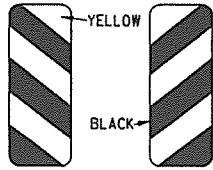
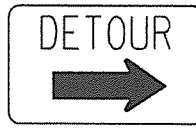

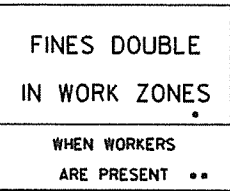
ALL STEEL TO BE #4 BARS



REINFORCED CONCRETE SPRING BOX



| DATE     | REVISION  | DATE FILMED     |
|----------|---|-----------------|
| 9-12-13  | REVISED REINFORCED CONCRETE SPRING BOX  |                 |
| 7-26-12  | REMOVED RETAINING WALL DETAILS & REVISED HAND RAILING DETAILS                 |                 |
| 4-17-08  | REV. JOINT & FOOTING STEP DETAILS   |                 |
| 11-29-07 | REVISED RETAINING WALL DRAINAGE   |                 |
| 5-25-06  | REVISED PVMT REPAIR OVER CULVERTS (CONC); REVISED REINFORCED CONC SPRING BOX  |                 |
| 10-9-03  | REVISED PIPE RAILING DETAILS TO HAND RAILING DETAILS                          |                 |
| 4-10-03  | REVISED RETAINING WALL DRAWING  |                 |
| 8-22-02  | ADDED HAND RAILING DETAIL   |                 |
| 11-16-01 | REVISED PVMT REPAIR OVER CULVERTS (CONC); CORRECTED SPELLING IN GENERAL NOTES |                 |
| 11-18-98 | ADDED GENERAL NOTES TO CONCRETE STEPS & WALKS                                 |                 |
| 7-02-98  | ENLARGED PIPE   |                 |
| 4-03-97  | ADDED NOTE TO STEEL BAR SCHED.  |                 |
| 10-18-96 | CORRECTED SPELLING  |                 |
| 4-26-96  | ADD WEEP HOLE; REV. JOINT SPACING IN RET. WALL                                |                 |
| 6-2-94   | CHANGED CONST. TO CONTRACTION JOINT   |                 |
| 10-1-92  | CHANGED MESH FABRIC TO WIRE MESH  | 10-1-92         |
| 8-15-91  | DELETED HDWL MODIFICATION DETAIL  | 8-15-91         |
| 11-8-90  | DELETED COLD MIX FROM CULV'T. REPAIR  | 11-8-90         |
| 11-30-89 | REV. RETAINING WALL STEEL SCHEDULE  | 11-30-89        |
| 11-17-88 | V. BARS BEHIND ARROW  | 665-11-17-88    |
| 7-15-88  | REV. PAVEMENT REPAIR  | 649-7-15-88     |
| 11-1-84  | ADDED HDWL. MODS, DEL. PIPE UNDERDRAINS                                       |                 |
| 1-4-83   | REV. TRENCH FOR PIPE UNDERDRAIN   | 510-11-1-84     |
|          | ELIMINATED CONC. CLASS & ADDED CHAMFER NOTE                                   | 682-1-4-83      |
| 3-2-81   | SPELLING OF "UNDERDRAIN"  | 721-3-2-81      |
| 4-20-79  | REV. UNDERDRAIN DET & PAVEMENT REPAIR   | 674-4-20-79     |
| 2-2-76   | 12" MIN. GRAN. MAT'L OVER PIPE  | 919-2-2-76      |
| 4-10-75  | REM. SPECS. FOR GRAN. MAT'L   | 568-4-10-75-853 |
| 5-22-74  | GRANULAR MAT'L TO BE SB-3   | 567-5-22-74-740 |
| 10-2-72  | REVISED AND REDRAWN   | 564-10-16-72    |

|  |   |  |  |  |   |   |  |
|--|---|--|--|--|---|---|--|
| <p>RI-1</p>  <p>STANDARD 30"x30"<br/>EXPRESSWAY 36"x36"<br/>SPECIAL 48"x48"</p> | <p>RI-2</p>  <p>STD. 36"x36"x36"<br/>EXPWY. 48"x48"x48"<br/>FWY. 60"x60"x60"</p> | <p>R2-1</p>  <p>STD. 24"x30"<br/>EXPWY. 36"x48"<br/>FWY. 48"x60"</p>                  | <p>W3-5</p>  <p>STD. 36"x36"<br/>EXPWY. 48"x48"<br/>FWY. 48"x48"</p>                     | <p>W3-5a</p>  <p>STD. 36"x36"<br/>EXPWY. 48"x48"<br/>FWY. 48"x48"</p> | <p>R4-1</p>  <p>STD. 24"x30"<br/>EXPWY. 36"x48"<br/>FWY. 48"x60"</p>       | <p>R4-2</p>  <p>STD. 24"x30"<br/>EXPWY. 36"x48"<br/>FWY. 48"x60"</p> |  |
| <p>R5-1</p>  <p>STD. 30"x30"<br/>EXPWY. 36"x36"<br/>SPECIAL 48"x48"</p>         | <p>R11-2</p>  <p>48"x30"</p>   | <p>R11-3A</p>  <p>60"x30"</p>   | <p>R11-4</p>  <p>60"x30"</p>   | <p>RSP-1</p>  <p>48"x30"</p>  | <p>WI-1</p>  <p>STD. 36"x36"<br/>FWY. 48"x48"</p>                          | <p>WI-2</p>  <p>STD. 36"x36"<br/>FWY. 48"x48"</p>                    |  |
| <p>WI-3</p>  <p>STD. 48"x48"</p>  | <p>WI-4</p>  <p>STD. 48"x48"</p>   | <p>WI-6</p>  <p>STD. 48"x24"<br/>SPECIAL 60"x30"</p>                                  | <p>WI-8</p>  <p>STD. 18"x24"<br/>SPECIAL 24"x30"<br/>EXPWY. 30"x36"<br/>FWY. 36"x48"</p> | <p>W3-1</p>  <p>STD. 36"x36"<br/>SPECIAL 48"x48"</p>                  | <p>W3-2</p>  <p>STD. 36"x36"<br/>SPECIAL 48"x48"</p>                       | <p>W4-2</p>  <p>STD. 36"x36"<br/>FWY. 48"x48"</p>                    |  |
| <p>W5-1</p>  <p>STD. 36"x36"<br/>SPECIAL 48"x48"</p>                          | <p>W6-3</p>  <p>EXPWY. 36"x36"<br/>SPECIAL 48"x48"</p>                         | <p>W8-7</p>  <p>EXPWY. 36"x36"<br/>FWY. 48"x48"</p>                                 | <p>W9-2</p>  <p>STD. 36"x36"<br/>FWY. 48"x48"</p>                                      | <p>W13-1</p>  <p>STD. 24"x24"</p>                                   | <p>W20-1</p>  <p>STD. 48"x48"</p>  | <p>W20-2</p>  <p>STD. 48"x48"</p>                                  | <p>W20-3</p>  <p>STD. 48"x48"</p>   |
| <p>W20-4</p>  <p>STD. 48"x48"</p>   | <p>W20-5</p>  <p>STD. 48"x48"</p>  | <p>W20-7a</p>  <p>500 FEET 24" 18" 18" 24"</p> <p>STD. 36"x36"<br/>FWY. 48"x48"</p> | <p>W21-2</p>  <p>STD. 30"x30"<br/>SPECIAL 36"x36"</p>                                  | <p>W21-5</p>  <p>STD. 30"x30"<br/>SPECIAL 36"x36"</p>               | <p>W24-1</p>  <p>STD. 36"x36"</p>  | <p>WI-4b</p>  <p>STD. 48"x48"</p>                                  | <p>R56-1</p>  <p>STD. 18"x18"</p>   |
| <p>W8-11</p>  <p>STD. 36"x36"<br/>FWY. 48"x48"</p>                            | <p>W8-9</p>  <p>STD. 36"x36"<br/>FWY. 48"x48"</p>                              | <p>G20-1</p>  <p>60"x24"</p>  | <p>G20-2</p>  <p>48"x24"</p>   | <p>OM-3L OM-3R</p>  <p>12"x36"</p>                                  | <p>M4-9</p>  <p>STD. 30"x24"<br/>SPECIAL 48"x36"<br/>SPECIAL 60"x48"</p> | <p>M4-10</p>  <p>48"x18"</p>                                       | <p>R55-1</p>  <p>36"x60"</p> <p>• USE 6" C LETTERS<br/>• USE 4" D LETTERS</p> |

ADVANCE DISTANCES (XXXX)

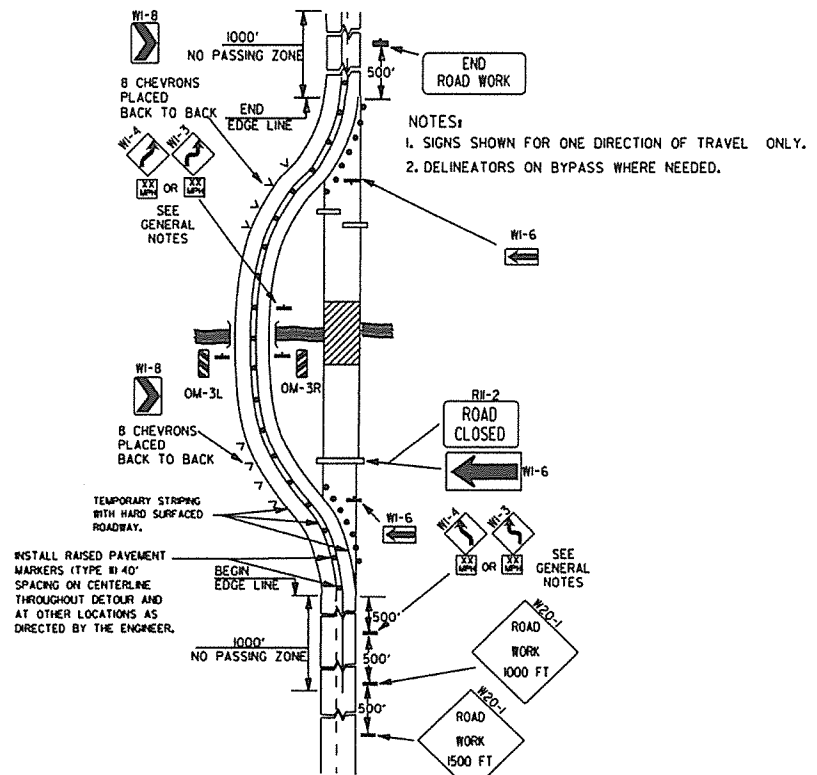
500 FT 1/2 MILE  
1000 FT 3/4 MILE  
1500 FT 1 MILE AHEAD

GENERAL NOTES:

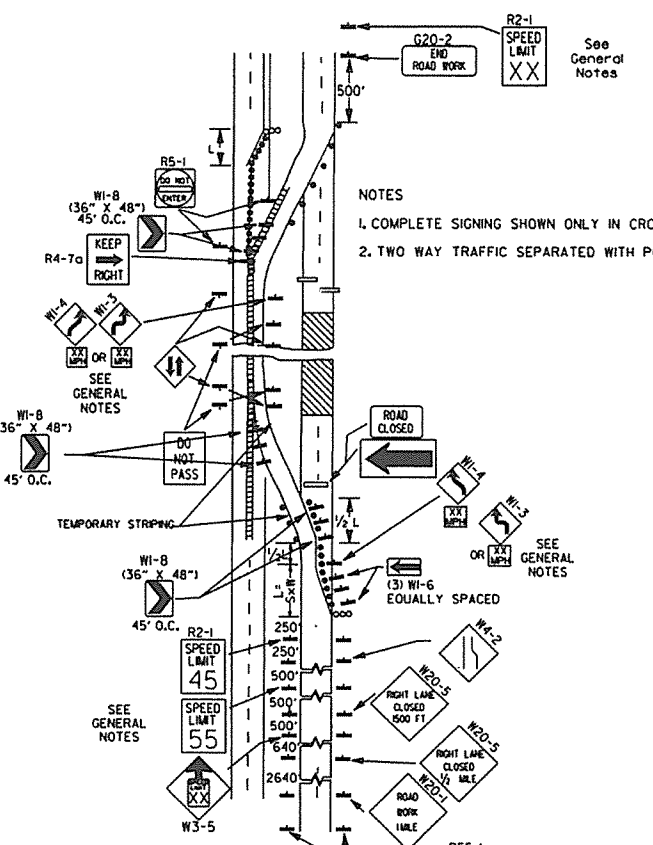
1. ALL TRAFFIC CONTROL DEVICES USED ON ROAD CONSTRUCTION SHALL CONFORM TO THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES, LATEST EDITION, AND TO THE STANDARD HIGHWAY SIGNS, LATEST EDITION, OR AS APPROVED BY THE FEDERAL HIGHWAY ADMINISTRATION.
2. TRAFFIC CONTROL DEVICES SHALL BE SET UP JUST BEFORE THE START OF CONSTRUCTION OPERATIONS AND SHALL BE PROPERLY MAINTAINED DURING THE TIME SUCH CONDITIONS EXIST. THEY SHALL REMAIN IN PLACE ONLY AS LONG AS NEEDED AND REMOVED THEREAFTER.
3. EXISTING SIGNS AND CONSTRUCTION SIGNS SHALL BE KEPT IN PROPER POSITION, AND BE CLEAN AND LEGIBLE AT ALL TIMES. SIGNS THAT DO NOT APPLY TO EXISTING CONDITIONS SHALL BE REMOVED. SIGNS THAT ARE DAMAGED, DEFACED, OR THAT ACCUMULATE DIRT DURING CONSTRUCTION SHALL BE CLEANED, REPAIRED, OR REPLACED.
4. SIGNS ARE USUALLY MOUNTED ON A SINGLE POST, ALTHOUGH THOSE WIDER THAN 36" OR LARGER THAN 10 SQ. FT. SHALL BE MOUNTED ON TWO POSTS OR ABOVE A TYPE III BARRICADE.
5. SIGN POSTS DIRECT BURIED IN SOIL SHALL BE 2 LB. MINIMUM CHANNEL POST OR 4"x4" WOOD POSTS. CHANNEL POSTS SHALL BE PAINTED GREEN. WOOD POSTS SHALL BE PAINTED WHITE. ALL POSTS SHALL BE NEATLY CONSTRUCTED, AND SHALL BE REPLUMBED, CLEANED, OR REPAIRED AS NEEDED FOR THE DURATION OF THE JOB. THERE SHALL NOT BE MORE THAN 2 POSTS IN A 7' PATH FOR WOOD OR CHANNEL POSTS. ANY CHANNEL POST SPLICE SHALL BE IN ACCORDANCE WITH STANDARD DRAWING TC-3.
6. POST MOUNTED SIGNS IN RURAL AREAS SHALL BE CONSTRUCTED WITH THE NEAR EDGE OF THE SIGN FROM 6 TO 12 FEET FROM THE PAVEMENT EDGE. SIGNS IN URBAN AREAS AND BARRICADE MOUNTED SIGNS SHALL BE MOUNTED A MINIMUM OF 2 FEET FROM THE PAVEMENT EDGE.
7. ALL POST AND BARRICADE MOUNTED SIGNS MOUNTED IN URBAN AREAS SHALL BE MOUNTED A MINIMUM DISTANCE OF 7' FROM THE BOTTOM OF THE SIGN TO THE ROADWAY SURFACE. ALL POST AND BARRICADE MOUNTED SIGNS MOUNTED IN RURAL AREAS SHALL BE MOUNTED A MINIMUM DISTANCE OF 7' FROM THE BOTTOM OF THE SIGN TO THE ROADWAY SURFACE, EXCEPT A MINIMUM OF 6' SHALL BE USED WHEN MOUNTING AN ADVISORY SIGN BELOW A WARNING SIGN. TEMPORARY SIGNS MAY BE MOUNTED ON PORTABLE SUPPORTS FOR INTERMEDIATE TERM STATIONARY WORK CONDITIONS. THE SIGNS MINIMUM MOUNTING HEIGHT SHALL BE 5'. RETROREFLECTIVE DEVICES SHALL BE USED. TEMPORARY SIGNS MAY BE MOUNTED ON PORTABLE SUPPORTS FOR SHORT-TERM, SHORT DURATION, AND MOBILE CONDITIONS. THEY SHALL BE NO LESS THAN ONE (1) FOOT ABOVE THE TRAVELED WAY. LONG-TERM STATIONARY SIGNS SHALL BE DIRECT BURIED IN SOIL, UNLESS CONDITIONS NECESSITATE THE USE OF PORTABLE SIGNS, OR AS APPROVED BY THE ENGINEER. CONCRETE PADS, CONCRETE OR ROCK BALLAST, OR OTHER SOLID MATERIALS SHALL NOT BE UTILIZED WITH PORTABLE SIGN SUPPORTS.
8. FLAGGERS SHALL USE REFLECTORIZED STOP-SLOW PADDLES. FLAGS MAY BE USED ONLY FOR EMERGENCY SITUATIONS.
9. MOST OF THE SIGNS SHOWN ARE ORIENTED TO THE RIGHT. HOWEVER, THIS DOES NOT PRECLUDE THE USE OF MIRROR IMAGES OF THESE SIGNS WHERE THE REVERSE ORIENTATION MIGHT BETTER CONVEY TO MOTORISTS THE PROPER DIRECTION OF MOVEMENT.
10. R55-1 SIGNS SHALL BE PLACED AT LEAST 1500' BUT NOT MORE THAN 1 MILE IN ADVANCE OF THE WORK ZONE. IF A SPEED LIMIT REDUCTION IS IN EFFECT, THE SIGN SHALL BE PLACED A MINIMUM OF 500' IN ADVANCE OF THE "REDUCED SPEED AHEAD" SIGN.

• NOTE: SUPPORTS FOR SIGNS, BARRICADES, AND VERTICAL PANELS THAT ARE DIFFERENT FROM THE REQUIREMENTS SHOWN IN NOTES 4 & 5, BUT MEET THE REQUIREMENTS OF NCHRP-350 OR MANUAL FOR ASSESSING SAFETY HARDWARE (MASH), WILL BE ACCEPTED. COMPLIANCE WITH THE REQUIREMENTS OF NCHRP-350 OR MANUAL FOR ASSESSING SAFETY HARDWARE (MASH) IS REQUIRED FOR ALL PROJECTS.

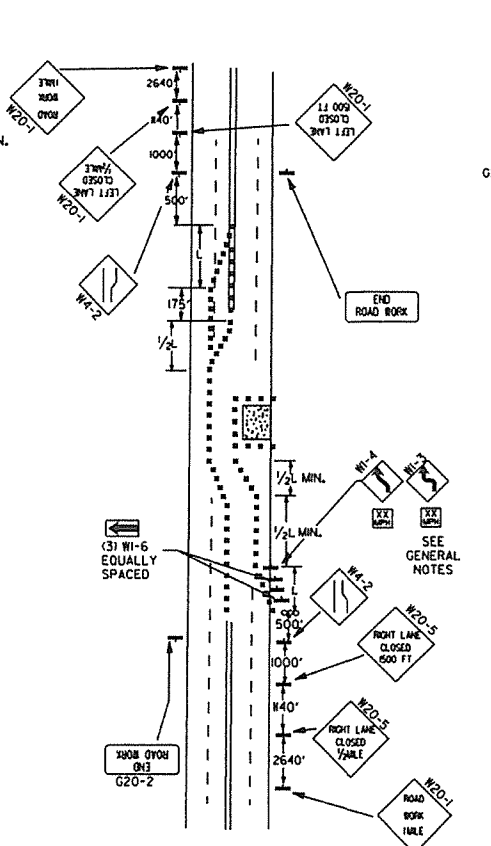
|          |   |        |
|----------|---|--------|
| 9-2-15   | REVISED REDUCED SPEED LIMIT AHEAD SIGNS       |        |
| 12-15-1  | REVISED ROAD WORK NEXT XX MILES               |        |
| 12-15-1  | REVISED W24-1                                 |        |
| 1-17-10  | DELETED W8-9a & ADDED W8-9                    |        |
| 10-15-09 | ADDED REFERENCE TO MASH & ADDED SIGN W24-1    |        |
| 4-17-08  | REVISED SIGN DESIGNATIONS                     |        |
| 11-18-04 | REVISED NOTES                                 |        |
| 10-9-03  | REVISED NOTE 1                                |        |
| 1-16-01  | REVISED NOTE 7                                |        |
| 9-28-00  | REVISED NOTE                                  |        |
| 1-18-98  | ADDED NOTE                                    |        |
| 6-26-97  | REVISED NOTE 5                                |        |
| 4-03-97  | REVISED NOTE 5                                |        |
| 10-18-96 | ADDED CONTROLLED ACCESS HWY. SIGN & TO NOTE 7 |        |
| 10-12-95 | ADDED R55-1                                   |        |
| 6-8-95   | REVISED TO CORRECT SIGN ILLUSTRATIONS         | 6-8-95 |
| 2-2-95   | REVISED PER PART VI, MUTCD SEPT. 3, 1993      |        |
| 8-15-91  | DRAWN AND PLACED IN USE                       |        |
| DATE     | REVISION                                      | FILMED |



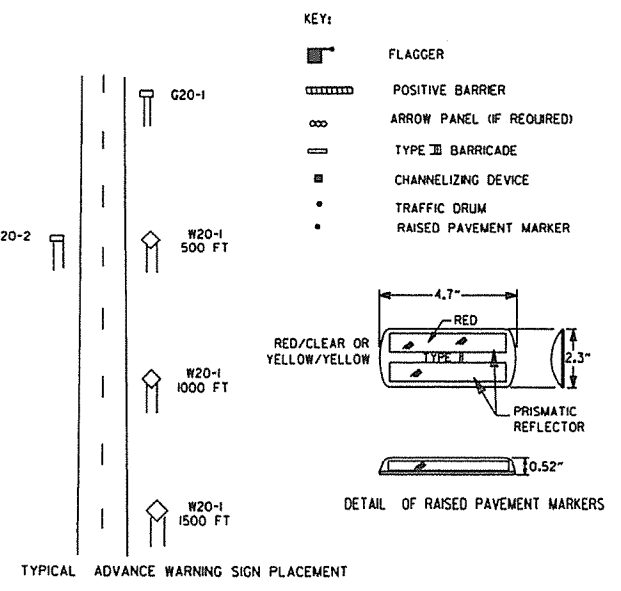
(A) TYPICAL APPLICATION OF TRAFFIC CONTROL DEVICES ON A 2-LANE HIGHWAY WHERE THE ENTIRE ROADWAY IS CLOSED AND A BYPASS DETOUR IS PROVIDED.



(B) TYPICAL APPLICATION - 4-LANE DIVIDED ROADWAY WHERE ONE ROADWAY IS CLOSED.



(C) TYPICAL APPLICATION - 4-LANE UNDIVIDED ROADWAY WHERE HALF OF THE ROADWAY IS CLOSED.

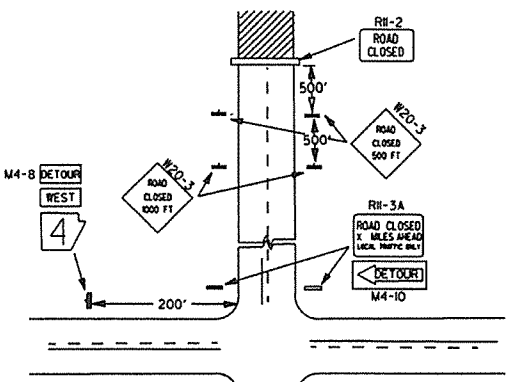


TAPER FORMULAE:  
L=SW FOR SPEEDS OF 45MPH OR MORE.  
L=  $\frac{WS^2}{60}$  FOR SPEEDS OF 40MPH OR LESS.  
WHERE:  
L= MINIMUM LENGTH OF TAPER.  
S= NUMERICAL VALUE OF POSTED SPEED LIMIT PRIOR TO WORK OR 85TH PERCENTILE SPEED.  
W= WIDTH OF OFFSET.

- GENERAL NOTES:
- ADVISORY SPEED POSTED ON W1-3 OR W1-4 CURVE WARNING SIGNS TO BE DETERMINED AT SITE. USE W1-4 WHEN SPEED IS GREATER THAN 30MPH AND W1-3 WHEN 30MPH OR LESS.
  - WHEN THE EXISTING SPEED LIMIT IS 55MPH AND THE PLANS REQUIRE A SPEED LIMIT OF 45MPH, THE R2-(K55) SHALL BE OMITTED AND THE W3-5 SHALL BE INSTALLED AT THAT LOCATION. ADDITIONAL R2-145MPH SPEED LIMIT SIGNS SHALL BE INSTALLED AT A MAXIMUM OF 1MILE INTERVALS. AT THE END OF THE WORK AREA A R2-(KXX) SHALL BE INSTALLED TO MATCH ORIGINAL SPEED LIMIT.
  - WHEN THE EXISTING SPEED LIMIT IS 65MPH AND THE PLANS REQUIRE A SPEED LIMIT OF 55MPH, THE R2-(K65) SHALL BE OMITTED. ADDITIONAL R2-155MPH SPEED LIMIT SIGNS SHALL BE INSTALLED AT A MAXIMUM OF 1MILE INTERVALS. AT THE END OF THE WORK AREA A R2-(KXX) SHALL BE INSTALLED TO MATCH ORIGINAL SPEED LIMIT.
  - THE MAXIMUM SPACING BETWEEN CHANNELIZING DEVICES IN A TAPER SHOULD BE APPROXIMATELY EQUAL IN FEET TO THE SPEED LIMIT. BEYOND THE TAPER, MAXIMUM SPACING SHALL BE TWO TIMES THE SPEED LIMIT, OR AS DIRECTED BY THE ENGINEER.
  - WARNING LIGHTS AND/OR FLAGS MAY BE MOUNTED TO SIGNS OR CHANNELIZING DEVICES AT NIGHT AS NEEDED.
  - PAVEMENT MARKINGS NO LONGER APPLICABLE WHICH MIGHT CREATE CONFUSION IN THE MINDS OF VEHICLE OPERATORS SHALL BE REMOVED OR OBLITERATED AS SOON AS PRACTICABLE.
  - TRAILER MOUNTED DEVICES SUCH AS ARROW PANELS AND PORTABLE CHANGEABLE MESSAGE SIGNS SHALL BE DELINEATED BY AFFIXING CONSPICUITY MATERIAL IN A CONTINUOUS LINE ON THE FACE OF THE TRAILER. WHEN PLACED ON OR ADJACENT TO THE SHOULDER AND NOT BEHIND A POSITIVE BARRIER, THESE DEVICES SHALL BE DELINEATED BY PLACING FIVE (5) TRAFFIC DRUMS, EQUALLY SPACED ALONG THE TRAFFIC SIDE OF THE DEVICE.
  - DIMENSIONS SHOWN FOR RAISED PAVEMENT MARKERS ARE TYPICAL. THE CONTRACTOR MAY SUBSTITUTE SIMILAR MARKERS WITH THE APPROVAL OF THE ENGINEER. REQUESTING APPROVAL FOR SIMILAR MARKERS MAY BE MADE BY REFERRING TO THE AHTD QUALIFIED PRODUCTS LIST.

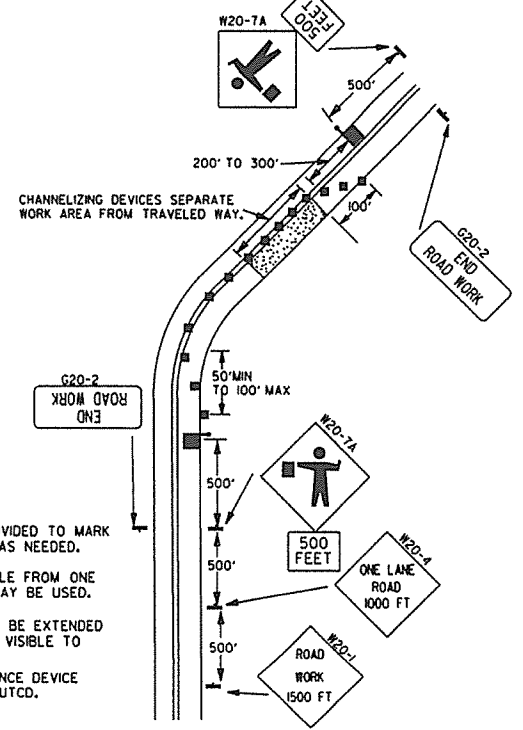
|          |  |        |
|----------|--|--------|
| 9-2-15   | REVISED NOTE 2, ADDED NOTE 8, REVISED DRAWING (A) & REPLACED R2-5A WITH W3-5 |        |
| 9-12-13  | REVISED DETAIL OF RAISED PAVEMENT MARKERS                                    |        |
| 3-8-10   | ADDED (AFAD)   |        |
| 11-20-08 | REVISED SIGN DESIGNATIONS  |        |
| 11-18-04 | ADDED GENERAL NOTE   |        |
| 10-18-96 | ADDED R55-1  |        |
| 4-26-96  | CORRECTED (a) BEHIND G20-2   |        |
| 6-8-95   | CORRECTED SIGN IDENT. ON W1-4A   | 6-8-95 |
| 2-2-95   | REVISED PER PART VI, MUTCD, SEPT. 3, 1993                                    |        |
| 8-15-91  | DRAWN AND PLACED IN USE  |        |
| DATE     | REVISION   | FILED  |

ARKANSAS STATE HIGHWAY COMMISSION  
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FOR HIGHWAY CONSTRUCTION  
STANDARD DRAWING TC-2

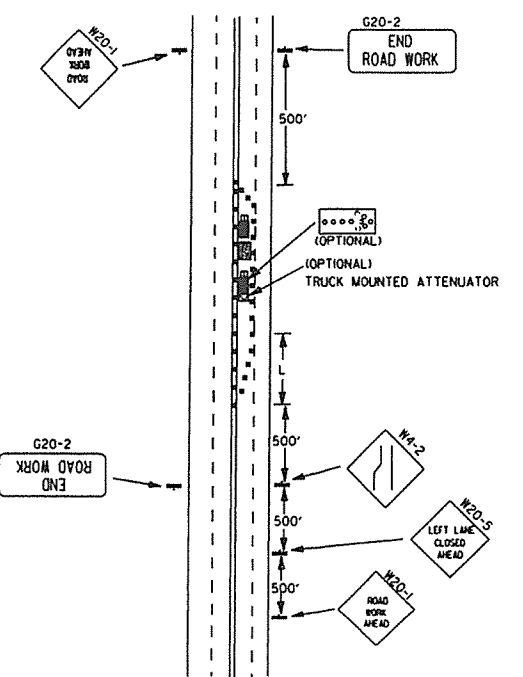


- NOTES:  
1. REGULATORY TRAFFIC CONTROL DEVICES TO BE MODIFIED AS NEEDED FOR THE DURATION OF THE DETOUR.  
2. STREET NAMES MAY BE USED WHEN DESIRABLE FOR DIRECTING DETOURED TRAFFIC.

(D) TYPICAL APPLICATION - ROADWAY CLOSED BEYOND DETOUR POINT.

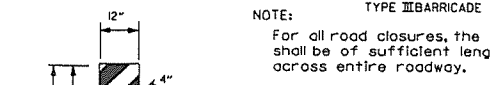
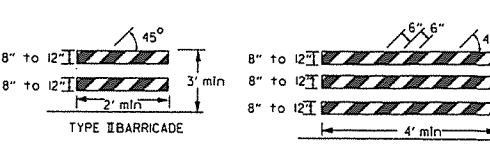
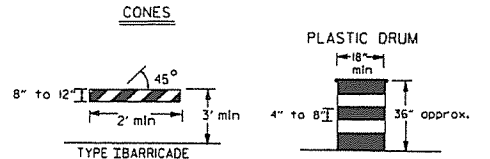
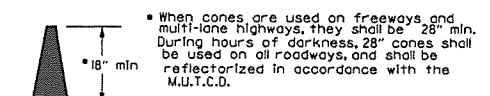


(E) TYPICAL APPLICATION OF TRAFFIC CONTROL DEVICES ON 2-LANE HIGHWAY WHERE ONE LANE IS CLOSED AND FLAGGING IS PROVIDED.



(F) TYPICAL APPLICATION - 4-LANE UNDIVIDED ROADWAY WITH INSIDE LANE CLOSED.

Channelizing devices

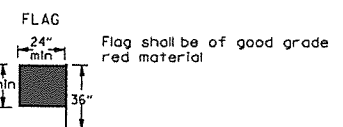


NOTE: For all road closures, the Type III barricades shall be of sufficient length to extend across entire roadway.

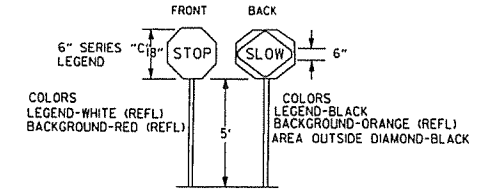
TRAFFIC CONTROL DEVICES FOR VERTICAL PAVEMENT DIFFERENTIALS

| VERTICAL DIFFERENTIAL | LOCATIONS              | TRAFFIC CONTROL                                      |
|-----------------------|------------------------|--|
| 1" to 3"              | Centerline, lane lines | W8-II  |
| 1" to 3"              | Edge of shoulder       | W8-9   |
| Greater than 3"       | Lane lines             | Standard lane closure required                       |
| Greater than 3"       | Edge of traveled lane  | *RSP-land vertical panels, drums or concrete barrier |
| Greater than 3"       | Edge of shoulder       | *Vertical panels, drums or concrete barrier          |

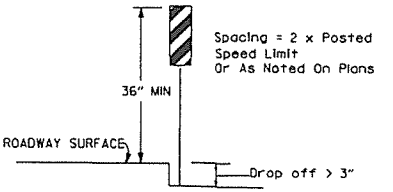
\* When shown on the plans concrete barrier will be used. When the shoulder area is used as part of the traveled lane and there is insufficient width to place drums on the remaining shoulder width, then vertical panels shall be used.



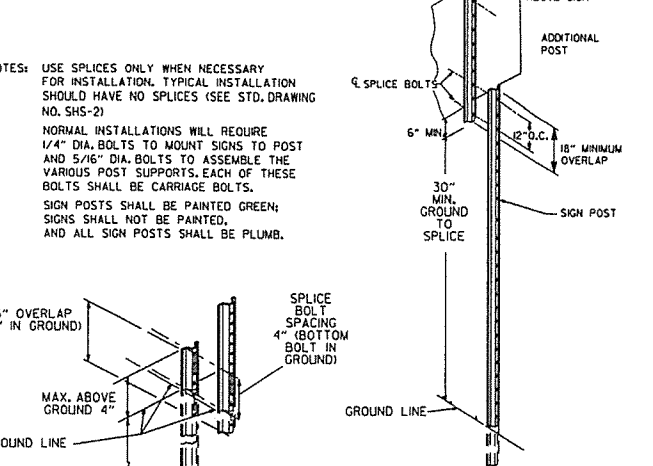
STOP SLOW PADDLE



VERTICAL PANEL PLACEMENT



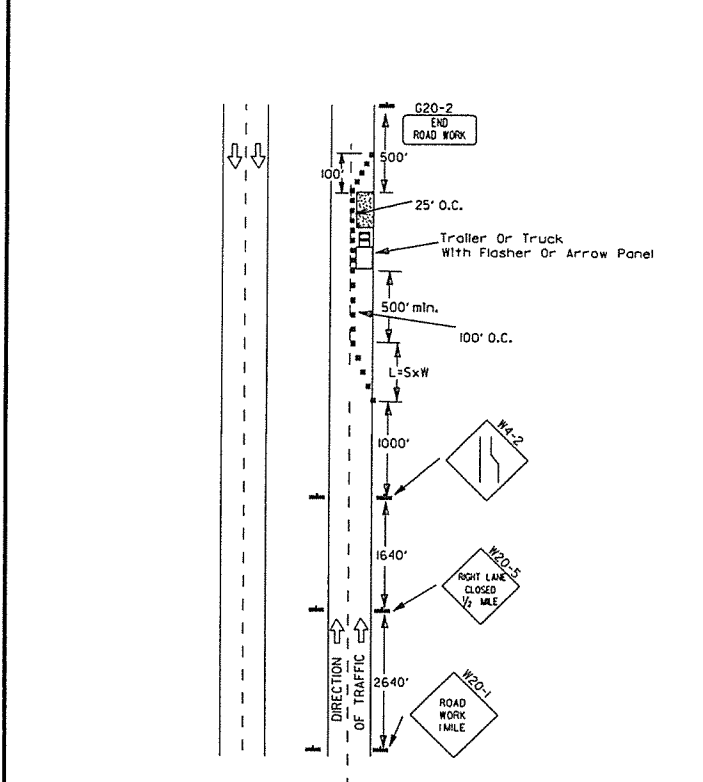
DETAIL OF SPLICES



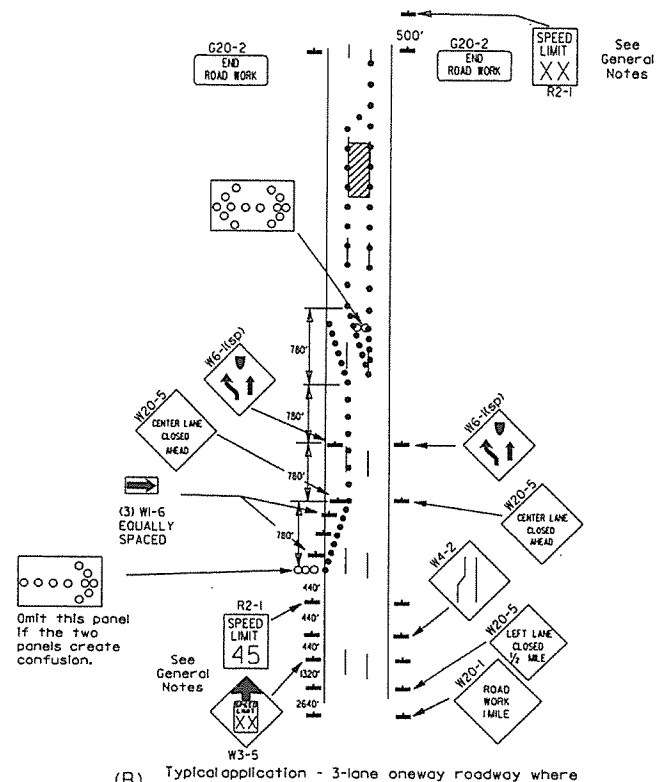
NOTES: USE SPLICES ONLY WHEN NECESSARY FOR INSTALLATION. TYPICAL INSTALLATION SHOULD HAVE NO SPLICES (SEE STD. DRAWING NO. SHS-2) NORMAL INSTALLATIONS WILL REQUIRE 1/4" DIA. BOLTS TO MOUNT SIGNS TO POST AND 5/16" DIA. BOLTS TO ASSEMBLE THE VARIOUS POST SUPPORTS. EACH OF THESE BOLTS SHALL BE CARRIAGE BOLTS. SIGN POSTS SHALL BE PAINTED GREEN; SIGNS SHALL NOT BE PAINTED, AND ALL SIGN POSTS SHALL BE PLUMB.

| DATE     | REVISION   | FILED  |
|----------|--|--------|
| 9-2-15   | REVISED NOTE 2 & REPLACED R2-5A WITH W3-5                |        |
| 10-15-09 | ADDED REFERENCE TO MASH                                  |        |
| 11-20-08 | REVISED SIGN DESIGNATIONS                                |        |
| 11-18-04 | ADDED NOTE   |        |
| 10-1-98  | ADDED NOTE   |        |
| 4-03-97  | ADDED (SPI TO W6-1& REVISED TRAFFIC CONTROL DEVICES NOTE |        |
| 10-18-96 | ADDED R55-1  |        |
| 10-12-95 | MOVED UPPER SPLICE                                       |        |
| 6-8-95   | REVISED SPLICE DETAIL, TEXT                              | 6-8-95 |
| 2-2-95   | REVISED PER PART VI, MUTCD, SEPT. 3, 1993                |        |
| 8-15-91  | DRAWN AND PLACED IN USE                                  |        |

ARKANSAS STATE HIGHWAY COMMISSION  
STANDARD TRAFFIC CONTROLS  
FOR HIGHWAY CONSTRUCTION  
STANDARD DRAWING TC-3



(A) Typical application - daytime maintenance operations of short duration on a 4-lane divided roadway where half of the roadway is closed.

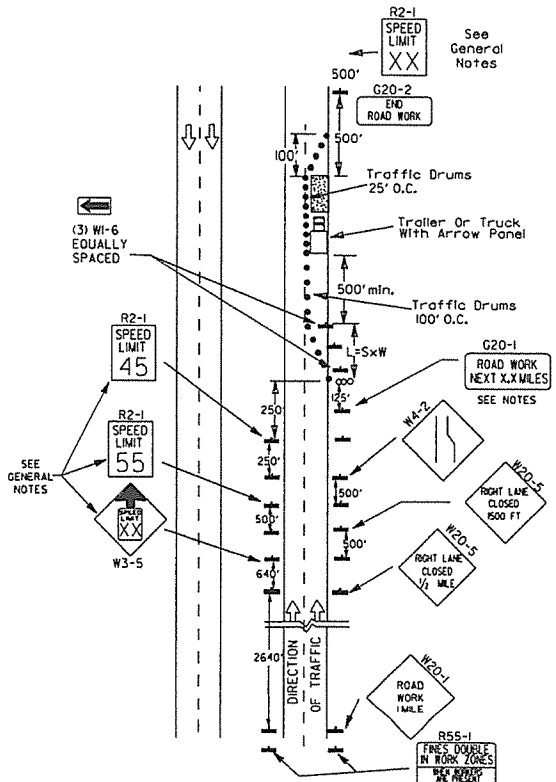


(B) Typical application - 3-lane oneway roadway where center lane is closed.

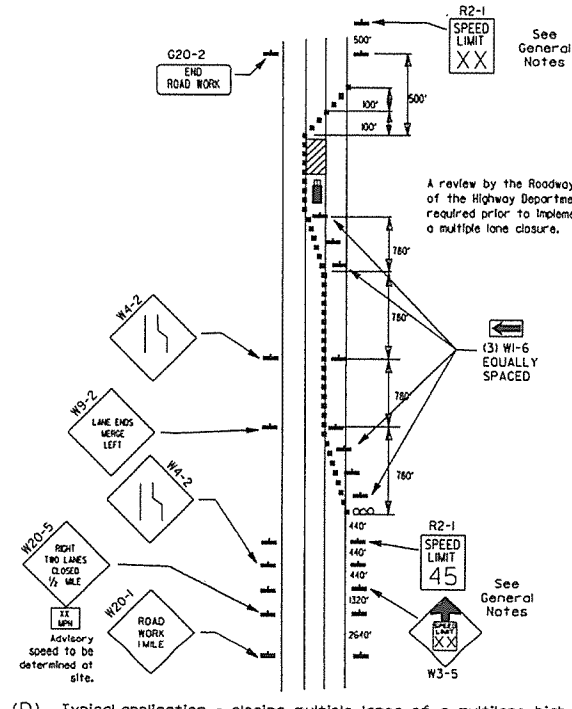
- KEY:
- Arrow Panel (if Required)
  - Channelizing Device
  - Traffic drum

GENERAL NOTES:

- A speed limit reduction may be implemented ONLY when designated in the plan or when recommended by the Roadway Design Division.
- When the existing speed limit is 55mph and the plans require a speed limit of 45mph, the R2-R55 shall be omitted and the W3-5 shall be installed at that location. Additional R2-I-45mph speed limit signs shall be installed at a maximum of 1/2 mile intervals. At the end of the work area a R2-I(XX) shall be installed to match original speed limit.
- When the existing speed limit is 65mph and the plans require a speed limit of 55mph, the R2-I(45) shall be omitted. Additional R2-I-55mph speed limit signs shall be installed at a maximum of 1/2 mile intervals. At the end of the work area a R2-I(XX) shall be installed to match original speed limit.
- The maximum spacing between channelizing devices in a taper should be approximately equal in feet to the speed limit. Beyond the taper, maximum spacing shall be two times the speed limit or as directed by the Engineer.
- Warning lights and/or flags may be mounted to signs or channelizing devices at night as needed.
- Pavement markings no longer applicable which might create confusion in the minds of vehicle operators shall be removed or obliterated as soon as practicable.
- The G20-I sign will be required on jobs of over two miles in length. When the lane closure is not at the beginning of the project, the G20-I sign shall be erected 125' in advance of the job limit. Additional W20-I (1/2 MILE) signs are not required in advance of lane closures that begin inside the project limits.
- Flaggers shall use STOP/SLOW paddles for controlling traffic through work zones. Flags may be used only for emergency situations.
- All plastic drums and cones shall meet the requirements of NCHRP-350 or Manual For Assessing Safety Hardware (MASH).
- Traffic mounted devices such as arrow panels and portable changeable message signs shall be delineated by affixing conspicuity material in a continuous line on the face of the trailer. When placed on or adjacent to the shoulder and not behind a positive barrier, these devices shall be delineated by placing five (5) traffic drums, equally spaced along the traffic side of the device.

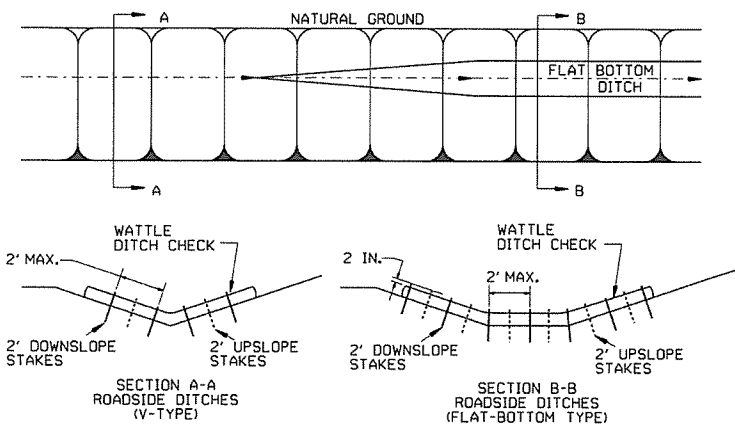


(C) Typical application - construction operations of intermediate to long term duration on a 4-lane divided roadway where half of the roadway is closed.

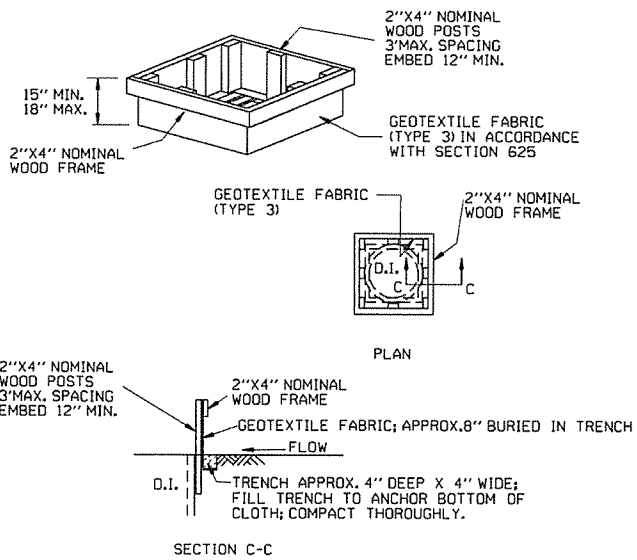


(D) Typical application - closing multiple lanes of a multilane highway.

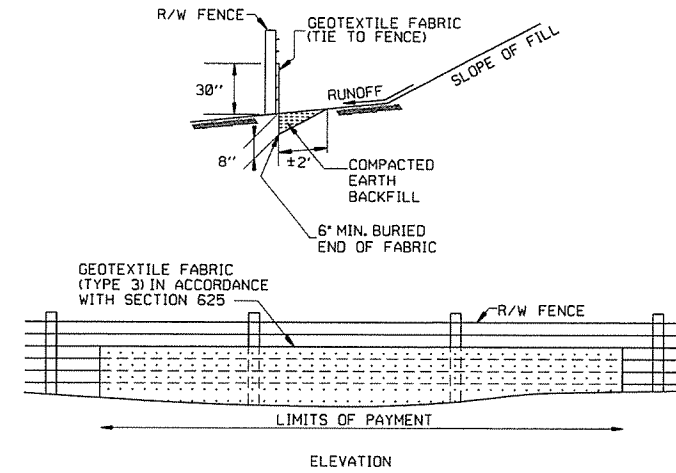
GENERAL NOTES  
INSTALL A MINIMUM OF 2 UPSLOPE STAKES AND 4 DOWNSLOPE STAKES AT AN ANGLE TO WEDGE WATTLE TO BOTTOM OF DITCH.



WATTLE DITCH CHECK (E-1)



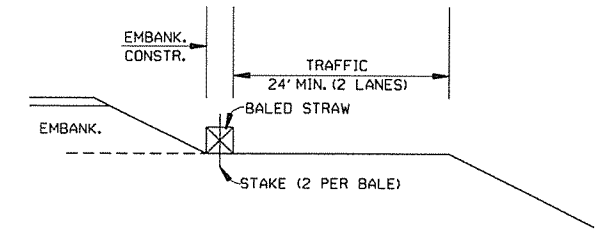
DROP INLET SILT FENCE (E-7)



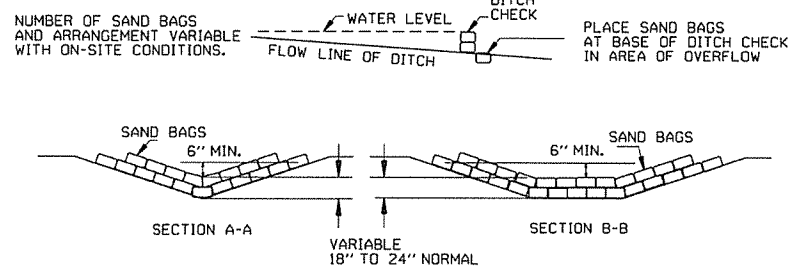
SILT FENCE ON R/W FENCE (E-4)

GENERAL NOTES  
GEOTEXTILE FABRIC SHALL BE SPLICED TOGETHER WITH A SEWN SEAM ONLY AT A SUPPORT POST, OR TWO SECTIONS OF FENCE MAY BE OVERLAPPED INSTEAD. PAYMENT OF ADDITIONAL MATERIAL FOR OVERLAP WILL NOT BE MADE.

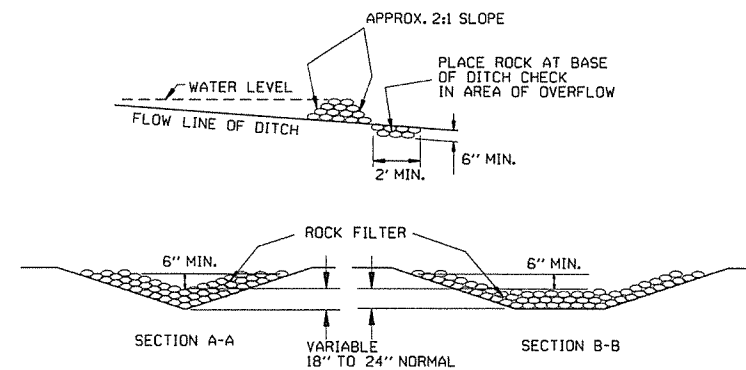
- GENERAL NOTES
1. STRAW BALES SHALL BE INSTALLED SO THAT THE BINDINGS ARE ORIENTED AROUND THE SIDES RATHER THAN ALONG THE TOPS AND BOTTOMS OF THE BALES. THE BALES SHALL BE A MINIMUM OF 30 INCHES IN LENGTH.
  2. NO GAPS SHALL BE LEFT BETWEEN BALES.
  3. BALED STRAW FILTER BARRIERS COMPLETED AND ACCEPTED WILL BE MEASURED BY THE BALE IN PLACE AS AUTHORIZED BY THE ENGINEER AND WILL BE PAID FOR AT THE CONTRACT UNIT PRICE BID PER BALE FOR BALED STRAW DITCH CHECKS.



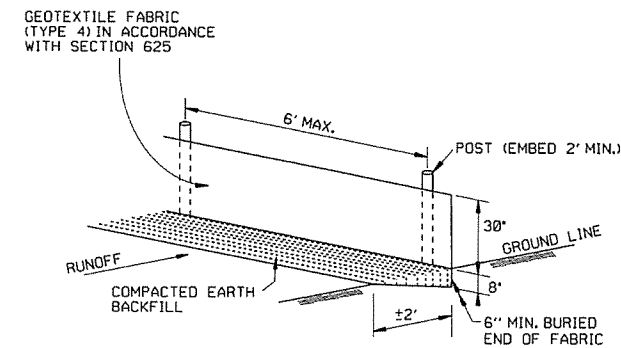
BALED STRAW FILTER BARRIER (E-2)



SAND BAG DITCH CHECK (E-5)



ROCK DITCH CHECK (E-6)



SILT FENCE (E-11)

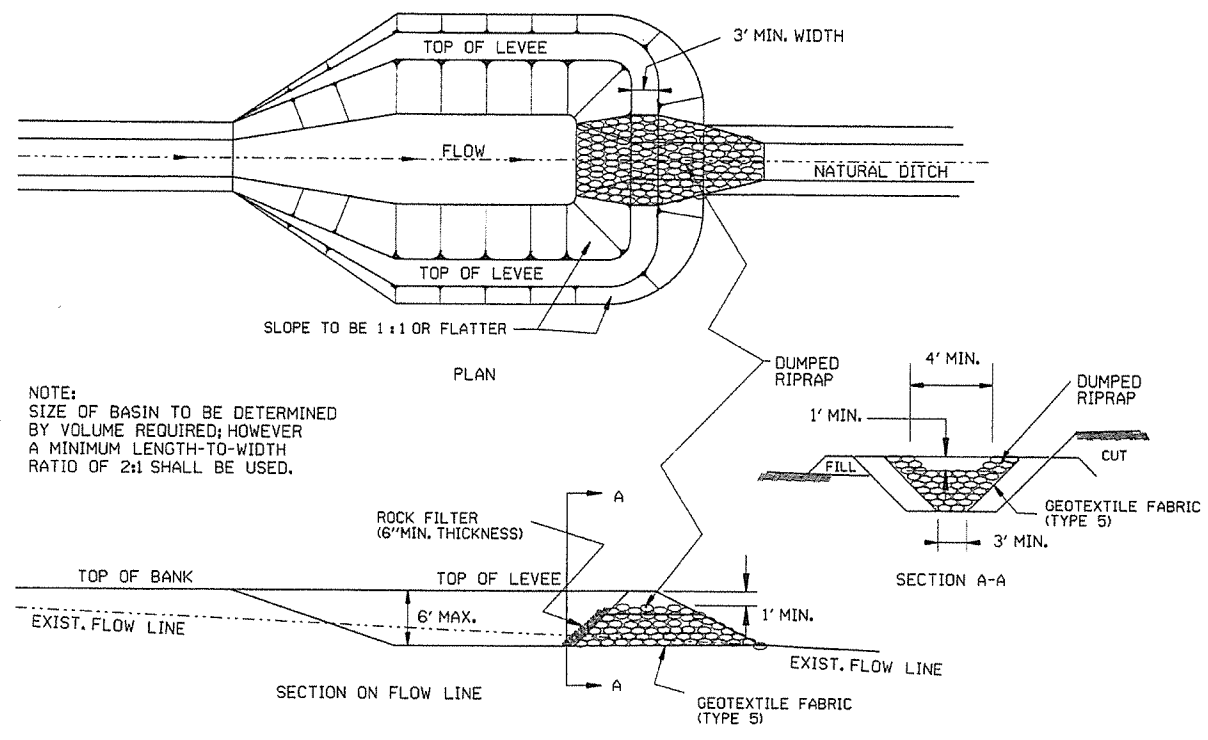
GENERAL NOTES  
GEOTEXTILE FABRIC SHALL BE SPLICED TOGETHER WITH A SEWN SEAM ONLY AT A SUPPORT POST OR TWO SECTIONS OF FENCE MAY BE OVERLAPPED INSTEAD. PAYMENT OF ADDITIONAL MATERIAL FOR OVERLAP WILL NOT BE MADE.

|          |  |             |                                   |
|----------|--|-------------|-----------------------------------|
| 12-15-11 | DELETED BALED STRAW DITCH CHECK & ADDED WATTLE DITCH CHECK |             | ARKANSAS STATE HIGHWAY COMMISSION |
| 11-18-98 | ADDED NOTES  |             |                                   |
| 7-02-98  | ADDED BALED STRAW FILTER BARRIER (E-2)                     |             |                                   |
| 7-20-95  | REVISED SILT FENCE E-4 AND E-11                            | 7-20-95     |                                   |
| 7-15-94  | REV. E-4 & E-11 MIN. 13" BURIED END OF FABRIC              |             |                                   |
| 6-2-94   | REVISED E-1,4,7 & 11; DELETED E-2 & 3                      | 6-2-94      |                                   |
| 4-1-93   | REDRAWN  |             |                                   |
| 10-1-92  | REDRAWN  |             |                                   |
| 8-2-76   | ISSUED R.D.M.  | 298-7-28-76 |                                   |
| DATE     | REVISION   | FILED       |                                   |

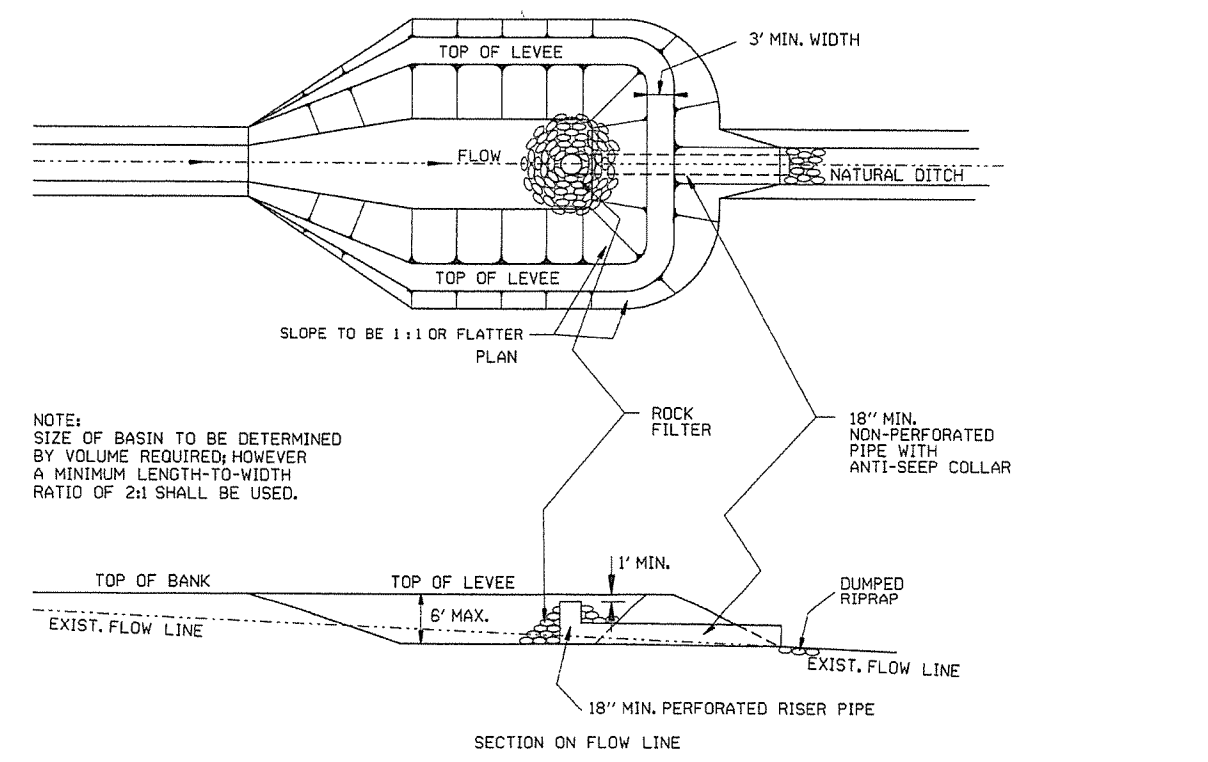
TEMPORARY EROSION CONTROL DEVICES

STANDARD DRAWING TEC-1

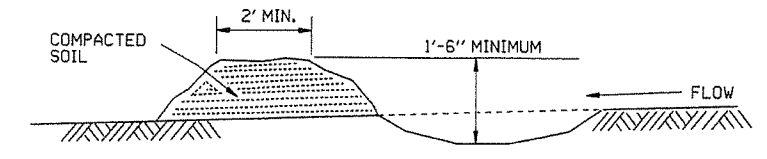




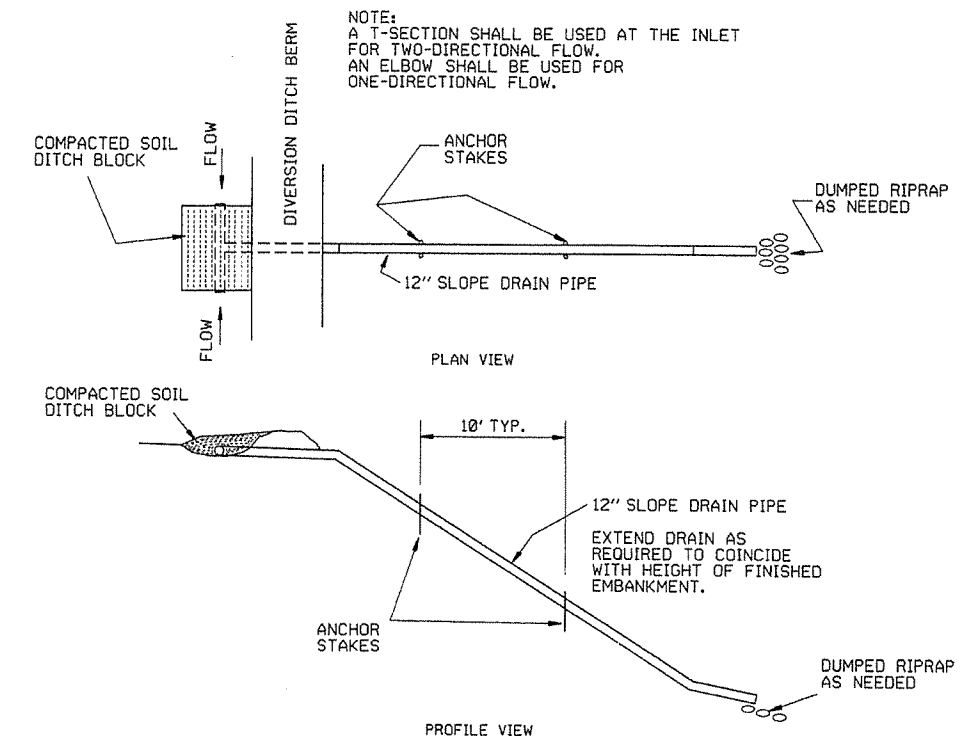
SEDIMENT BASIN WITH RIPRAP OUTLET (E-9)



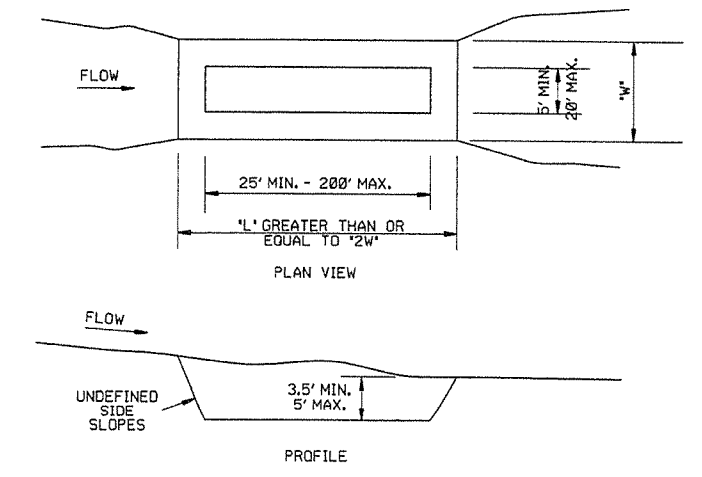
SEDIMENT BASIN WITH PIPE OUTLET (E-10)



DIVERSION DITCH (E-8)



SLOPE DRAIN (E-12)



SEDIMENT BASIN (E-14)

|        |   |
|--------|---|
| 6-2-94 | Revised E-8 & E-12; Added E-14 & Deleted E-13 |
| 4-1-93 | ISSUED  |
| DATE   | REVISION                                      |
|        | FILMED  |

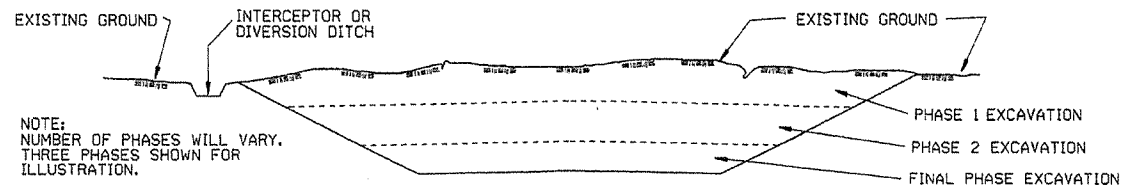
ARKANSAS STATE HIGHWAY COMMISSION  
 TEMPORARY EROSION CONTROL DEVICES  
 STANDARD DRAWING TEC-2

## CLEARING AND GRUBBING

### CONSTRUCTION SEQUENCE

1. PLACE PERIMETER CONTROLS (I.E. SILT FENCES, DIVERSION DITCHES, SEDIMENT BASINS, ETC.)
2. PERFORM CLEARING AND GRUBBING OPERATION.

## EXCAVATION



NOTE:  
NUMBER OF PHASES WILL VARY.  
THREE PHASES SHOWN FOR  
ILLUSTRATION.

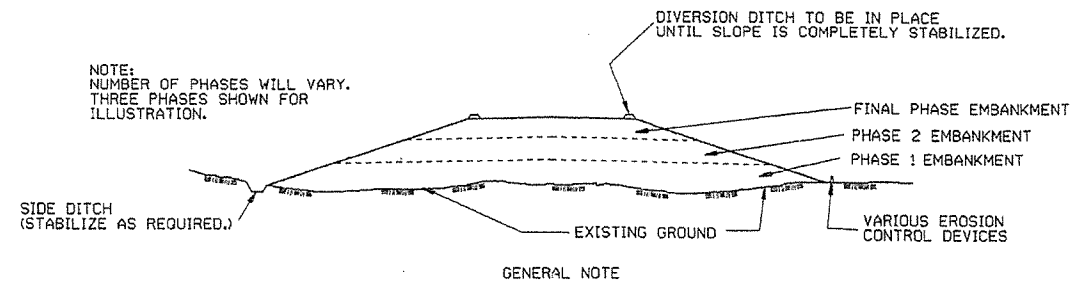
### GENERAL NOTE

ALL CUT SLOPES SHALL BE DRESSED, PREPARED, SEEDED, AND MULCHED AS THE WORK PROGRESSES. SLOPES SHALL BE EXCAVATED AND STABILIZED IN EQUAL INCREMENTS NOT TO EXCEED 25 FEET, MEASURED VERTICALLY.

### CONSTRUCTION SEQUENCE

1. EXCAVATE AND STABILIZE INTERCEPTOR AND/OR DIVERSION DITCHES.
2. PERFORM PHASE 1 EXCAVATION. PLACE PERMANENT OR TEMPORARY SEEDING.
3. PERFORM PHASE 2 EXCAVATION. PLACE PERMANENT OR TEMPORARY SEEDING.
4. PERFORM FINAL PHASE OF EXCAVATION. PLACE PERMANENT OR TEMPORARY SEEDING. STABILIZE DITCHES. CONSTRUCT DITCH CHECKS, DIVERSION DITCHES, SEDIMENT BASINS, OR OTHER EROSION CONTROL DEVICES AS REQUIRED.

## EMBANKMENT



NOTE:  
NUMBER OF PHASES WILL VARY.  
THREE PHASES SHOWN FOR  
ILLUSTRATION.

### GENERAL NOTE

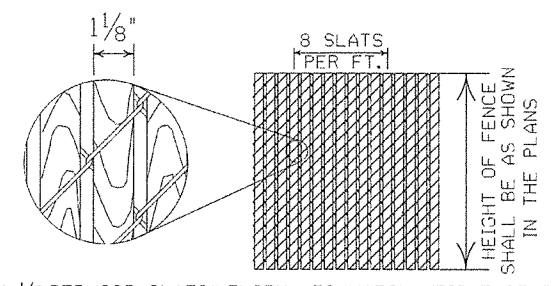
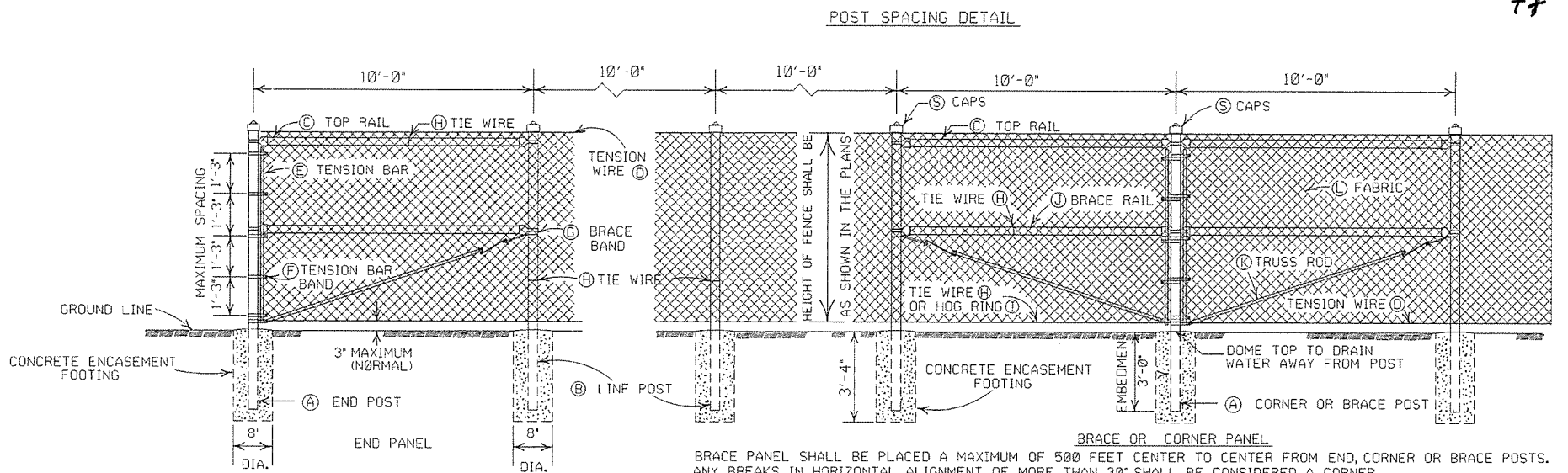
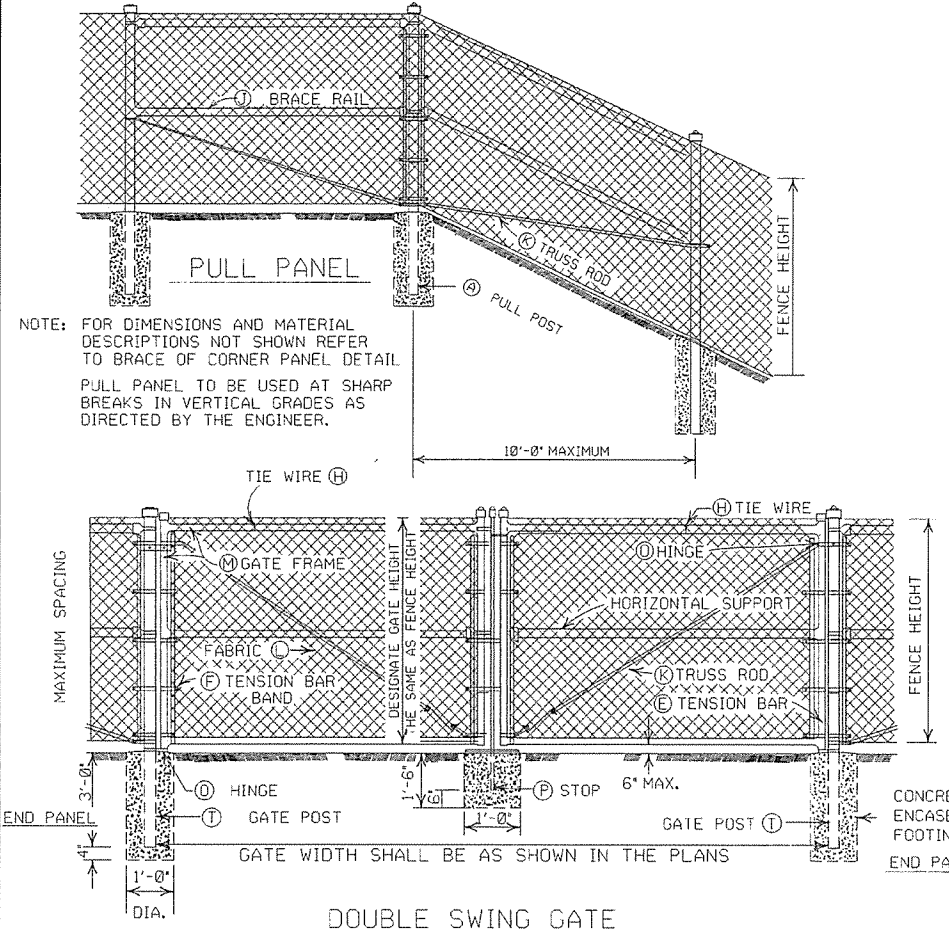
ALL EMBANKMENT SLOPES SHALL BE DRESSED, PREPARED, SEEDED, AND MULCHED AS THE WORK PROGRESSES. SLOPES SHALL BE CONSTRUCTED AND STABILIZED IN EQUAL INCREMENTS NOT TO EXCEED 25 FEET, MEASURED VERTICALLY.

### CONSTRUCTION SEQUENCE

1. CONSTRUCT DIVERSION DITCHES, DITCH CHECKS, SEDIMENT BASINS, SILT FENCES, OR OTHER EROSION CONTROL DEVICES AS SPECIFIED.
2. PLACE PHASE 1 EMBANKMENT WITH PERMANENT OR TEMPORARY SEEDING. PROVIDE DIVERSION DITCHES AND SLOPE DRAINS IF EMBANKMENT CONSTRUCTION IS TO BE TEMPORARILY ABANDONED FOR A PERIOD OF GREATER THAN 21 DAYS.
3. PLACE PHASE 2 EMBANKMENT WITH PERMANENT OR TEMPORARY SEEDING. PROVIDE DIVERSION DITCHES AND SLOPE DRAINS IF EMBANKMENT CONSTRUCTION IS TO BE TEMPORARILY ABANDONED FOR A PERIOD OF GREATER THAN 21 DAYS.
4. PLACE FINAL PHASE OF EMBANKMENT WITH PERMANENT OR TEMPORARY SEEDING. PLACE DIVERSION DITCHES AND SLOPE DRAINS AND MAINTAIN UNTIL ENTIRE SLOPE IS STABILIZED.

|                                   |                    |        |
|-----------------------------------|--------------------|--------|
| ARKANSAS STATE HIGHWAY COMMISSION |                    |        |
| TEMPORARY EROSION CONTROL DEVICES |                    |        |
| STANDARD DRAWING TEC-3            |                    |        |
| 11-03-94                          | CORRECTED SPELLING |        |
| 8-2-94                            | Drawn & Issued     | 6-2-94 |
| DATE                              | REVISION           | FILMED |





- GENERAL NOTES:**
- (C) CHAIN LINK FENCE BEING PLACED ON PRIVATE PROPERTY SHALL INCLUDE A TOP RAIL. ALL LABOR, MATERIALS, EQUIPMENT, TOOLS, AND INCIDENTALS NECESSARY TO COMPLETE THE WORK WILL BE PAID FOR AT THE CONTRACT UNIT PRICE BID PER LIN. FT. OF CHAIN LINK FENCE.
  - (D) TENSION WIRE: SHALL BE SECURED TO ALL TERMINAL, PULL, BRACE OR CORNER POSTS WITH TENSION BAR BANDS.
  - (J) BRACE RAIL: BRACE RAILS SHALL BE PROVIDED AT ALL TERMINAL, PULL, BRACE OR CORNER POSTS HALF WAY BETWEEN THE TOP RAIL AND GROUND LEVEL WHEN TOPRAIL IS SPECIFIED AND TWELVE INCHES (12") DOWN FROM TOP OF FABRIC WHEN TOP TENSION WIRE IS SPECIFIED. BRACE RAIL SHALL EXTEND FROM SUCH POST TO THE FIRST ADJACENT LINE POST.
  - (M) GATE FRAMES: SHALL BE CONSTRUCTED OF TUBULAR MEMBERS ASSEMBLED BY USE OF HEAVY PRESSED STEEL, MALLEABLE FITTINGS OR BY WELDING. ALL GATES SHALL HAVE ONE HORIZONTAL SUPPORT EXTENDING THE WIDTH OF THE GATE AT THE MIDPOINTS OF VERTICAL FRAME MEMBERS. THE COMPLETE FRAME SHALL BE RIGID AND HAVE AMPLE STRENGTH TO BE FREE FROM SAG AND TWIST.
  - (O) HINGES: SHALL BE OF HEAVY PATTERN, OF ADEQUATE STRENGTH FOR GATE, AND WITH LARGE BEARING SURFACES FOR CLAMPING IN POSITION. THE HINGE SHALL BE OF THE PROPER TYPE TO ALLOW FOR THE DESIGNATED DEGREE OF SWING. THE HINGE SHALL NOT TWIST OR TURN UNDER THE ACTION OF THE GATE. THE GATES SHALL BE CAPABLE OF BEING OPENED AND CLOSED EASILY BY ONE PERSON.
  - (P) LATCHES AND STOPS: SHALL BE PROVIDED FOR ALL GATES. GATES SHALL HAVE A DROP BAR LATCH. LATCHES SHALL BE ARRANGED FOR LOCKING. THE STOP FOR DROP BAR LATCHES SHALL BE SET IN CONCRETE AND ENGAGE THE PLUNGER OF THE BAR LATCH.
  - (S) CAPS: ALL POSTS, EXCEPT ROLL FORMED POSTS AND \*T\* POSTS SHALL BE CAPPED OVER THE EXTERIOR OF THE POST, AND SHALL CONFORM TO ASTM F626.

| HEIGHT OF FENCE FABRIC | (A)                            | (B)         |                   | (C)         |                   |             | (D)                      |                   | (E)                  |                                    | (F)         |               |  | (G)         |               |
|------------------------|--------------------------------|-------------|-------------------|-------------|-------------------|-------------|--------------------------|-------------------|----------------------|------------------------------------|-------------|---------------|--|-------------|---------------|
|                        | END, PULL CORNER OR BRACE POST | SIZE        | TIE SPACING       | SIZE        | TIE SPACING       | MIN. LENGTH | SIZE                     | TIE SPACING       | SIZE                 | LENGTH                             | SIZE        | BOLT SIZE     | SPACING  | SIZE        | BOLT SIZE     |
| 6' AND LESS            | 2 1/2" O.D.                    | 2' O.D.     | 1 TIE EVERY 1'-2" | 1 1/2" O.D. | 1 TIE EVERY 2'-0" | 10'-0"      | 7 GAUGE COIL SPRING WIRE | 1 TIE EVERY 1'-0" | MIN. OF 3/16" X 3/4" | MIN. OF 2" LESS THAN FABRIC HEIGHT | 3/4" X 3/4" | 3/8" X 1 1/4" | 1 BAND AT TOP AND BOTTOM 15" MAX. INTERVAL BETWEEN BANDS | 3/4" X 3/8" | 3/8" X 1 1/4" |
| OVER 6' TO 12' INCL.   | 3" O.D.                        | 2 1/2" O.D. | 1 TIE EVERY 2'-0" | 1 1/2" O.D. | 1 TIE EVERY 2'-0" |             |                          | 1 TIE EVERY 1'-0" | 3/16" X 3/4"         |                                    | 0.074       | 3/8" X 1 1/4" |  | 3/4" X 3/8" | 3/8" X 1 1/4" |

| HEIGHT OF FENCE FABRIC | (H)                                 | (I)                  | (J)         |                   | (K)   | (L)   |                               | (M)     | (N)               |         | (O)               | (T)        |            |  |
|------------------------|-------------------------------------|----------------------|-------------|-------------------|---|-------|-------------------------------|---------|-------------------|---------|-------------------|------------|------------|--|
|                        | TIE WIRE                            | HOG RING             | SIZE        | TIE SPACING       | TRUSS ROD                                       | SIZE  | MESH SELVAGE                  | SIZE    | TIE SPACING       | SIZE    | TIE SPACING       | 180° SWING | GATE WIDTH | GATE WIDTH OVER 12' AND LESS 24' INCL. |
| 6' AND LESS            | MIN. OF 12 GA. STEEL OR 9 GA. ALUM. | SAME GAUGE AS FABRIC | 1 1/2" O.D. | 1 TIE EVERY 2'-0" | MIN. OF 3/8" ROUND WITH TIGHTENERS AND FITTINGS | 9 GA. | 2" KNUCK-ING AND/OR TWIST-ING | 2" O.D. | 1 TIE EVERY 1'-0" | 2" O.D. | 1 TIE EVERY 1'-0" | OFFSET     | 3' O.D.    | 4' O.D.                                |
| OVER 6' TO 12' INCL.   |                                     |                      |             |                   |   |       |                               |         |                   |         |                   |            |            |  |

NOTE: POST SIZES SHOWN ARE FOR STEEL. WHERE ALUMINUM IS PROVIDED, LINE POSTS SHALL HAVE AN OUTSIDE DIAMETER OF 2 1/2" FOR FENCE HEIGHT OF 6' AND LESS, AN OUTSIDE DIAMETER OF 3" FOR FENCE HEIGHT OF 6' TO 12'. END, PULL, CORNER OR BRACE POSTS SHALL HAVE AN OUTSIDE DIAMETER OF 3" FOR FENCE HEIGHT OF 6' AND LESS; AN OUTSIDE DIAMETER OF 3 1/2" FOR FENCE HEIGHTS OF 6' TO 12'. GATE POSTS WHERE GATE WIDTH IS 12' AND LESS SHALL HAVE AN OUTSIDE DIAMETER OF 3 1/2" FOR FENCE HEIGHT OF 6' AND LESS. ALUMINUM TENSION WIRE SHALL BE 0.192" IN DIAMETER. MINIMUM THICKNESS OF MATERIAL FROM WHICH EXPANSION SLEEVES SHALL BE MADE WILL BE 0.078". POSTS AND RAILS MAY HAVE ANY CROSS-SECTIONAL SHAPE THAT WILL MEET THE SPECIFICATIONS.

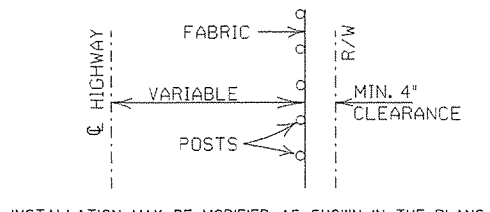
OTHER DETAILS APPLY TO BOTH STEEL AND ALUMINUM FENCE.

ALL MISCELLANEOUS FITTINGS AND HARDWARE SHALL MEET THE REQUIREMENTS AND PRODUCTION TOLERANCES AS SET FORTH IN THE SPECIFICATIONS. 9 GAUGE ALUMINUM WIRE SHALL BE ACCEPTABLE FOR TIEING FABRIC TO TUBULAR AND ROLL FORMED MEMBERS OF STEEL FENCE.

CONCRETE REQUIRED FOR THE EMBEDMENT OF ALL POSTS SHALL NOT BE PAID FOR DIRECTLY BUT SHALL BE INCLUDED IN THE CONTRACT UNIT PRICE BID FOR CHAIN LINK FENCE.

POSTS SHALL BE SPACED EQUIDISTANT ON A MAXIMUM OF 10' CENTERS.

EXCAVATION FOR POSTS: IN OTHER THAN ROCK SHALL BE OF THE DIMENSIONS INDICATED. IF ROCK IS ENCOUNTERED BEFORE REACHING THE REQUIRED DEPTH, THE EXCAVATION SHALL BE CONTINUED TO THE DEPTH INDICATED OR 1'-6" INTO THE ROCK, WHICHEVER IS LESS, AND SHALL BE A MINIMUM OF 8 INCHES IN DIAMETER.



**POSTS AND RAILS**

| SIZE O.D. | GRADE 1 AND ALUMINUM ALLOY |                |                     |          | GRADE 2     |                |                     |
|-----------|----------------------------|----------------|---------------------|----------|-------------|----------------|---------------------|
|           | O.D. INCHES                | WALL THICKNESS | LBS. PER LINEAR FT. |          | O.D. INCHES | WALL THICKNESS | LBS. PER LINEAR FT. |
|           |                            |                | STEEL               | ALUMINUM |             |                |                     |
| 1 1/2"    | 1.660                      | 0.140          | 2.27                | 0.786    | 1.660       | 0.111          | 1.84                |
| 2"        | 1.900                      | 0.145          | 2.72                | 0.940    | 1.900       | 0.120          | 2.28                |
| 2 1/2"    | 2.375                      | 0.154          | 3.65                | 1.264    | 2.375       | 0.130          | 3.11                |
| 3"        | 2.875                      | 0.203          | 5.79                | 2.204    | 2.875       | 0.160          | 4.64                |
| 3 1/2"    | 3.500                      | 0.216          | 7.58                | 2.621    | 3.500       | 0.160          | 5.71                |
| 4"        | 4.000                      | 0.226          | 9.11                | 3.151    | 4.000       | 0.160          | 6.56                |

TOLERANCES ON DIMENSIONS AND WEIGHTS ACCORDING TO AASHTO M 181

| DATE     | REVISION  | FILMED       |
|----------|---|--------------|
| 11-17-10 | REVISED TRUSS ROD                                       |              |
| 12-10-09 | REVISED POSTS & RAILS TABLE                             |              |
| 5-21-09  | ADDED TABLE & GEN. NOTE (C)                             |              |
| 8-22-02  | REVISED NOTES, REMOVED TABLE, & REMOVED FENCE ALTERNATE |              |
| 4-3-97   | REVISED BRACE RAIL NOTE                                 |              |
| 10-18-96 | REVISED AASHTO & ASTM REF.                              |              |
| 11-3-94  | REVISED NOTE (L)  |              |
| 10-1-92  | DELETED ALTERNATE POST                                  | 10-1-92      |
| 8-15-91  | DELETED ROLL FORMED POST DETAIL & ADDED NOTE            | 8-15-91      |
| 11-30-89 | DELETED CLASS CONCRETE                                  | 11-30-89     |
| 11-17-88 | REVISED O.D. SIZES                                      | 668-11-17-88 |
| 10-30-87 | GENERAL REVISIONS                                       | 548-10-30-87 |
| 4-20-79  | REVISED TOP RAIL & TENSION WIRE                         | 695-4-20-79  |
| 10-2-72  | REVISED AND REDRAWN                                     | 530-10-2-72  |

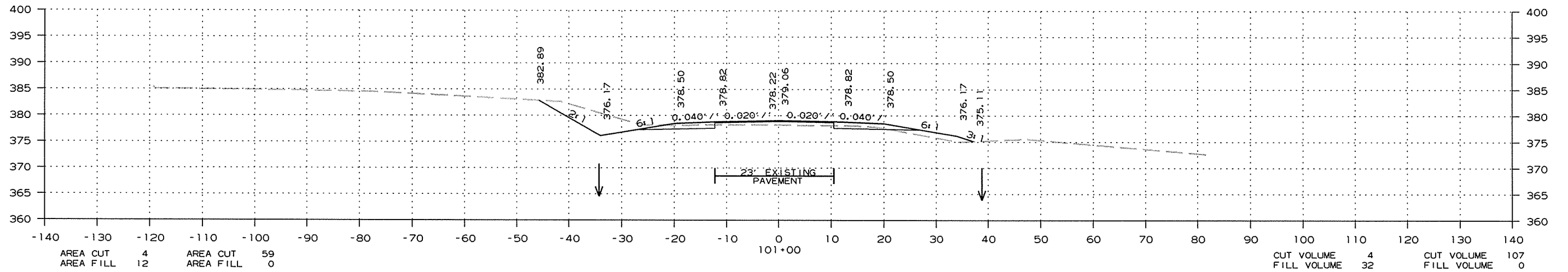
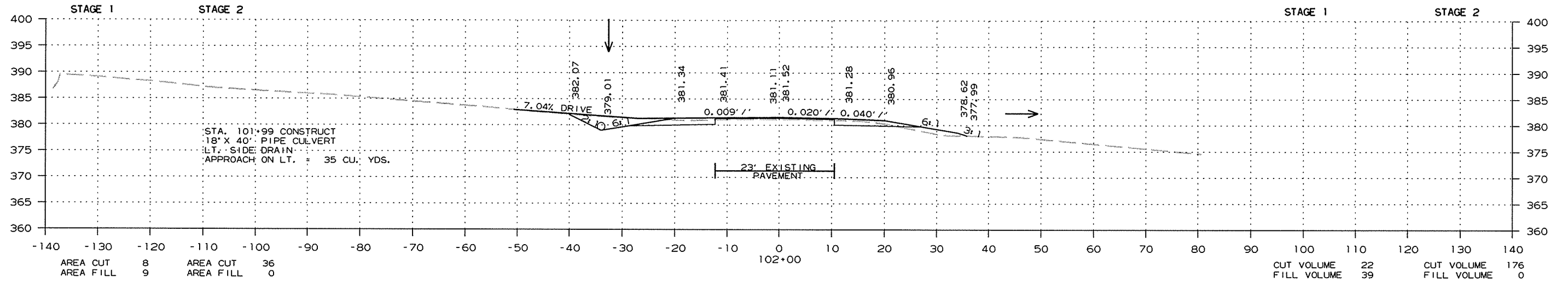
ARKANSAS STATE HIGHWAY COMMISSION

**CHAIN LINK FENCE**

STANDARD DRAWING WF-3

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |    |
|--------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|----|
|              |             |              |             | 6                  | ARK.  |                    |           |              |    |
| JOB NO.      |             |              |             |                    |       |                    | 061349    | 78           | 94 |

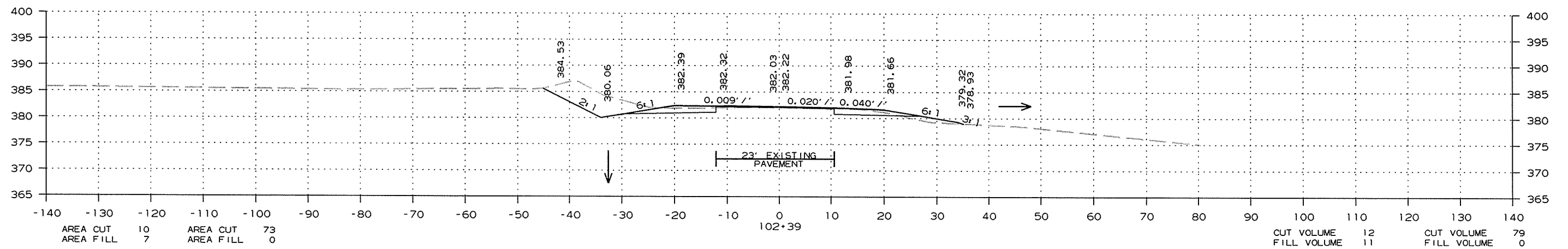
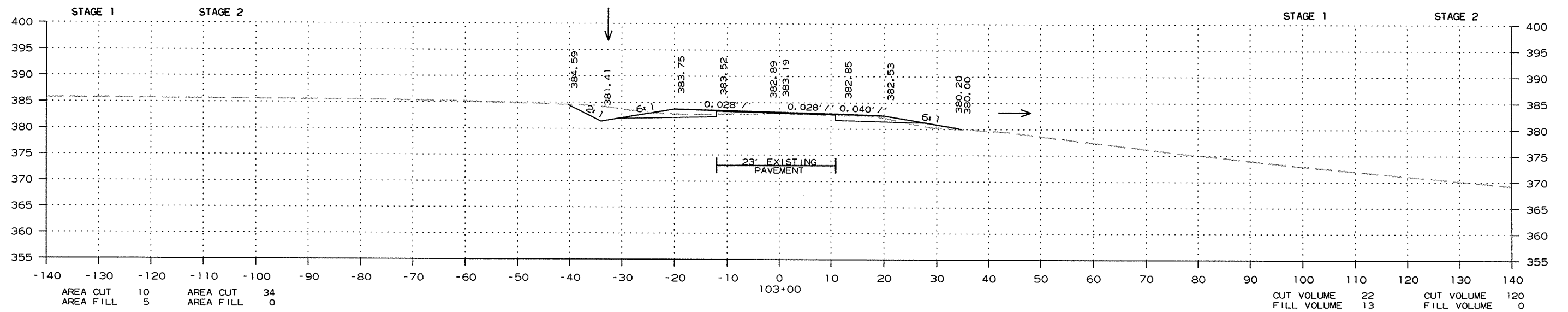
2 CROSS SECTIONS



STA. 101+00  
 BEGIN JOB 061349  
 STA. 98+61.45  
 BEGIN OVERLAY  
 END TRANSITION  
 STA. 97+61.45  
 BEGIN TRANSITION

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
|              |             |              |             | 6                  | ARK.  |                    |           |              |
|              |             |              |             |                    |       | JOB NO.            | 061349    | 79           |

2 CROSS SECTIONS



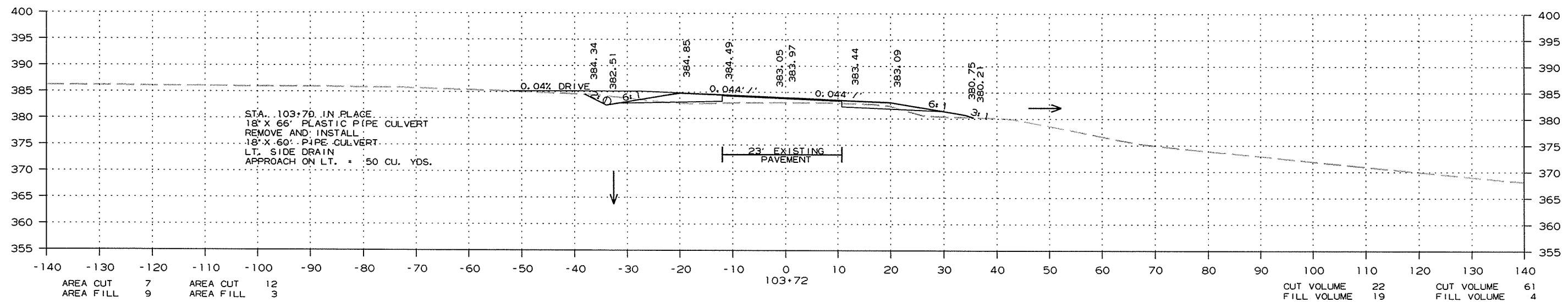
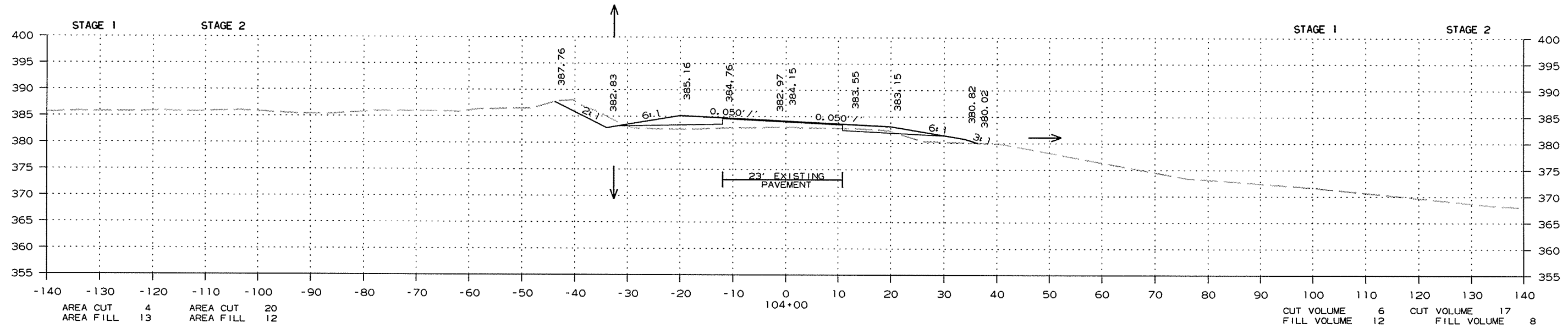
CROSS SECTION STA. 102+39 TO STA. 103+00

4/17/2015

R061349.DGN

| DATE REVISED   | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|----------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
|                |             |              |             | 6                  | ARK.  |                    |           |              |
| JOB NO. 061349 |             |              |             |                    |       |                    | 80        | 94           |

2 CROSS SECTIONS



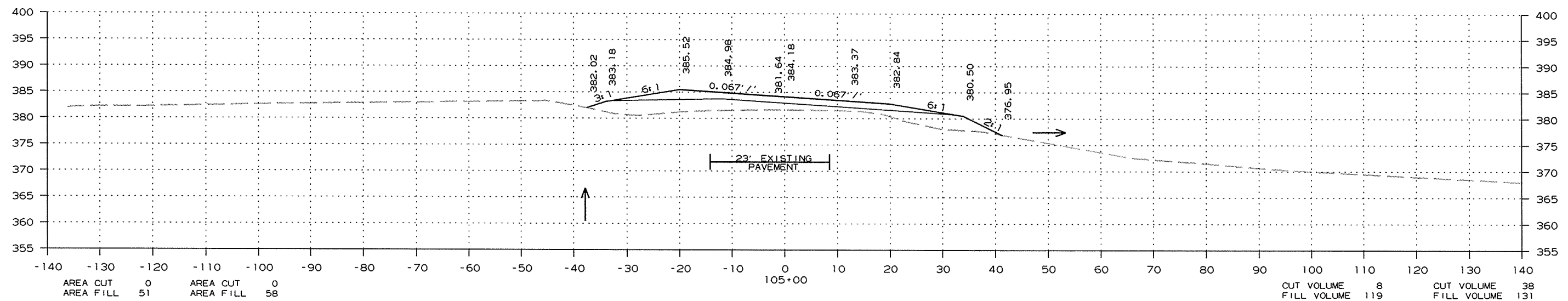
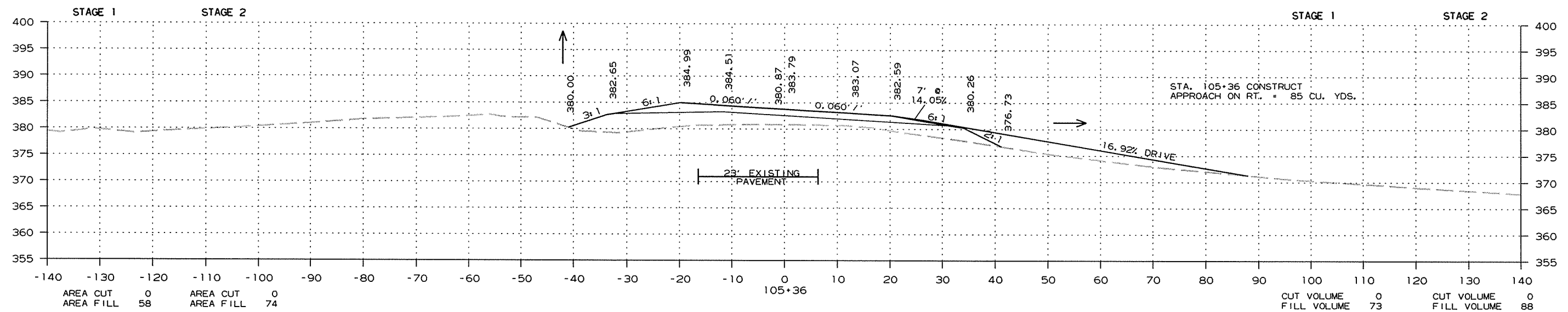
CROSS SECTION STA. 103+72 TO STA. 104+00

4/17/2015

R061349.DGN

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
|              |             |              |             | 6                  | ARK.  |                    |           |              |
|              |             |              |             |                    |       | JOB NO.            | 061349    | 81           |

2 CROSS SECTIONS



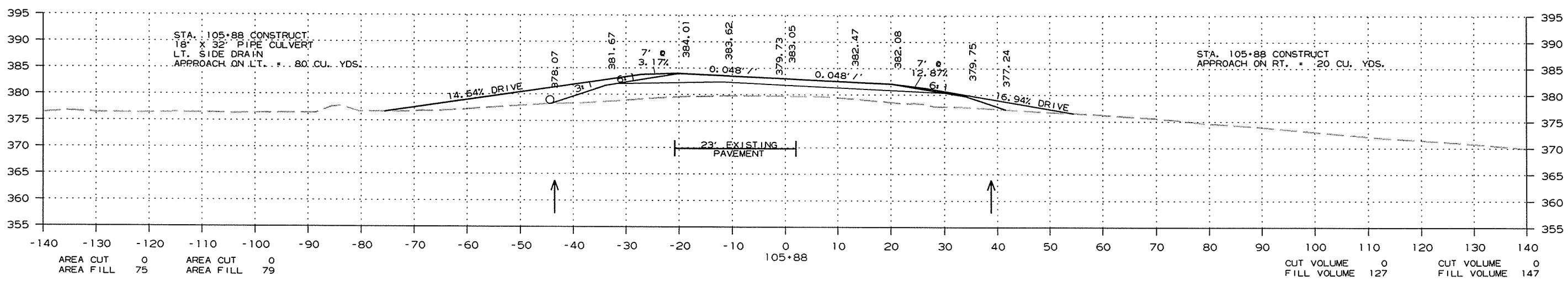
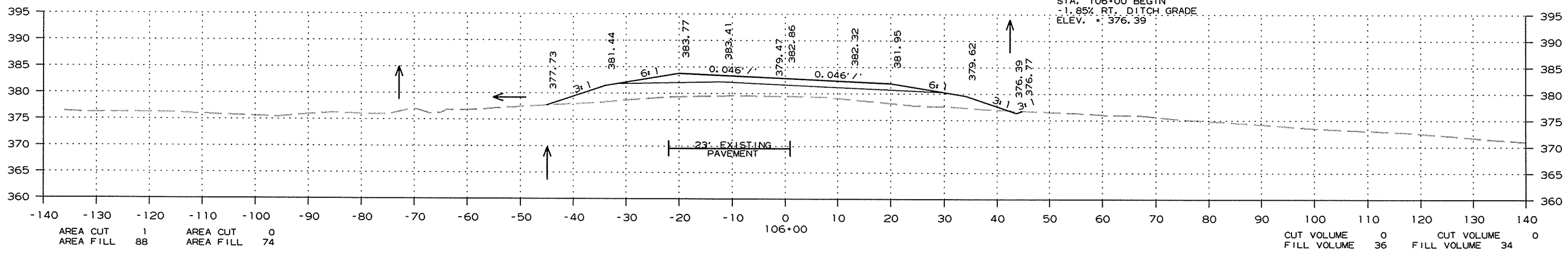
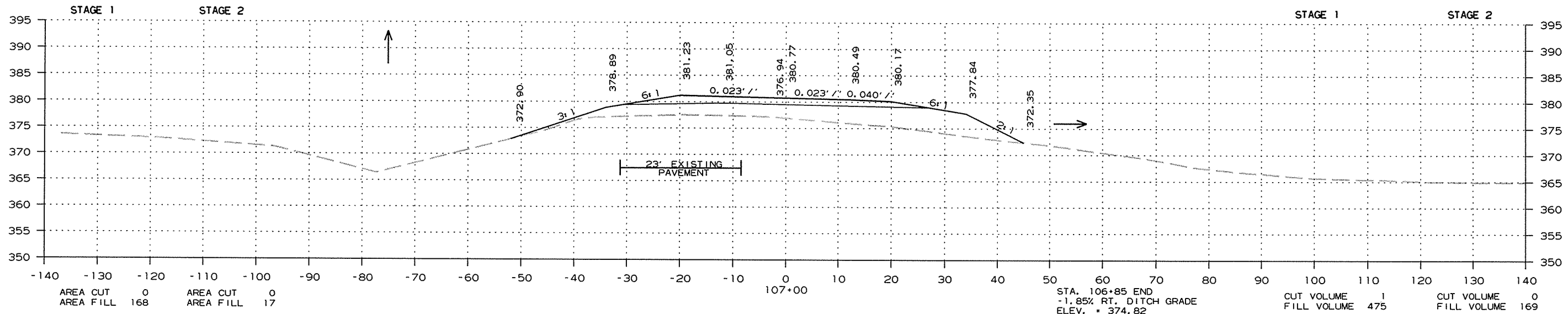
CROSS SECTION STA. 105+00 TO STA. 105+36

4/17/2015

R061349.DGN

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
|              |             |              |             | 6                  | ARK.  |                    |           |              |
| JOB NO.      |             |              |             |                    |       | 061349             | 82        | 94           |

② CROSS SECTIONS



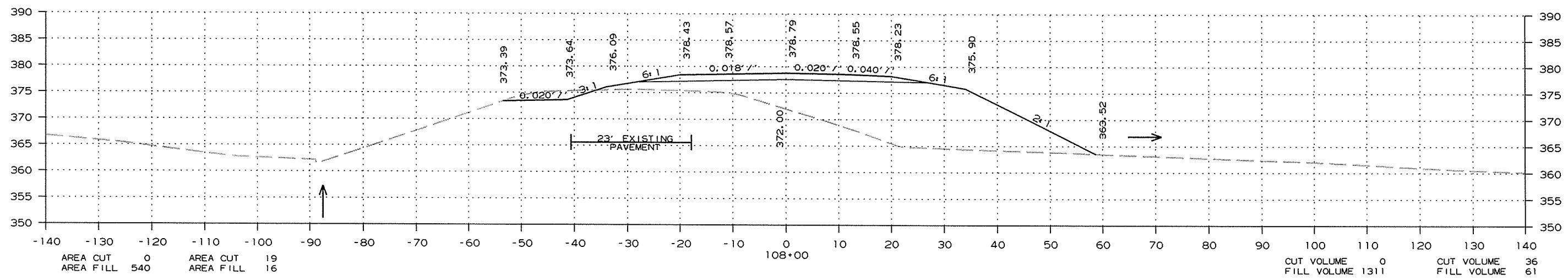
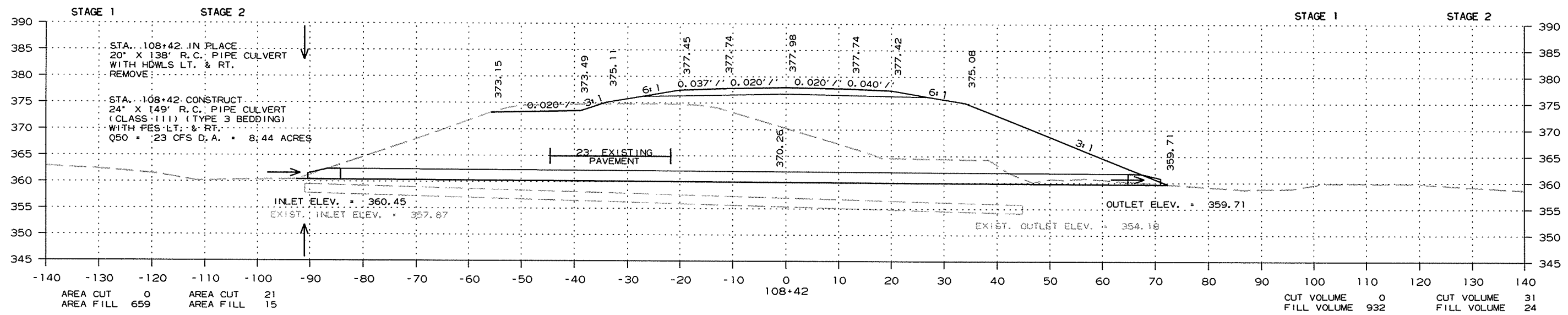
CROSS SECTION STA. 105+88 TO STA. 107+00

4/17/2015

R061349.DGN

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
|              |             |              |             | 6                  | ARK.  |                    |           |              |
|              |             |              |             |                    |       | JOB NO.            | 061349    | 83           |

2 CROSS SECTIONS



CROSS SECTION STA. 108+00 TO STA. 108+42

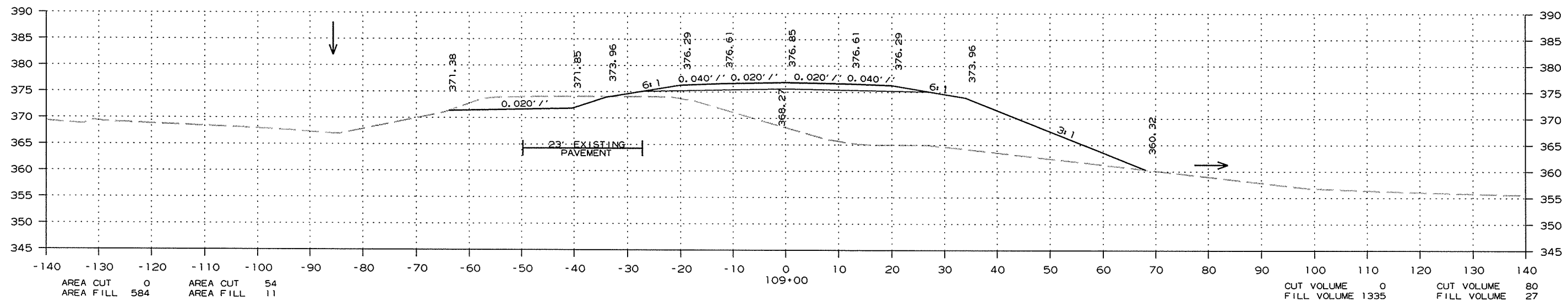
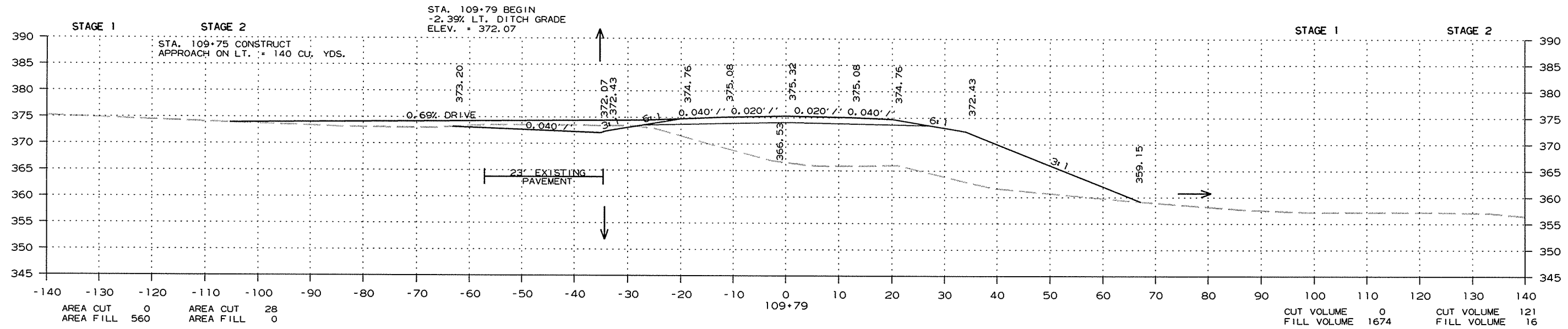
4/17/2015

R061349.DGN



| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE  | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|--------------------|--------|--------------------|-----------|--------------|
|              |             |              |             | 6                  | ARK.   |                    |           |              |
|              |             |              |             | JOB NO.            | 061349 |                    | 84        | 94           |

2 CROSS SECTIONS



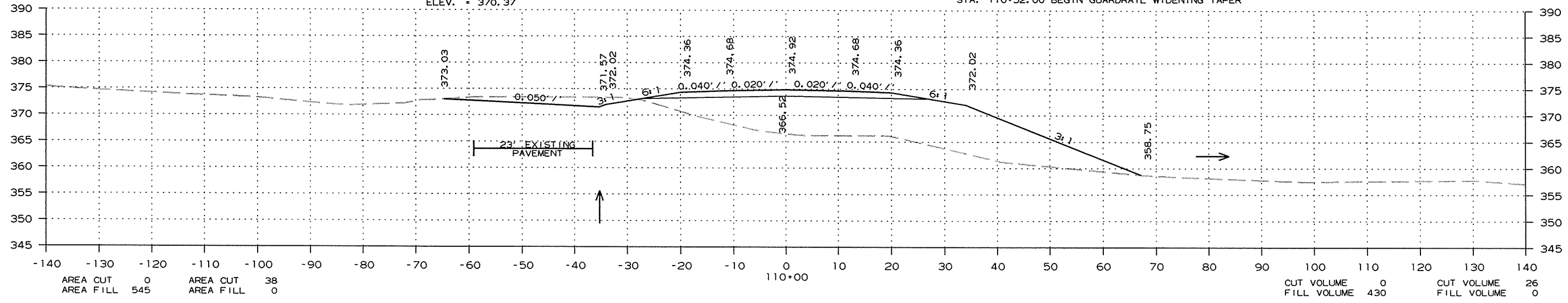
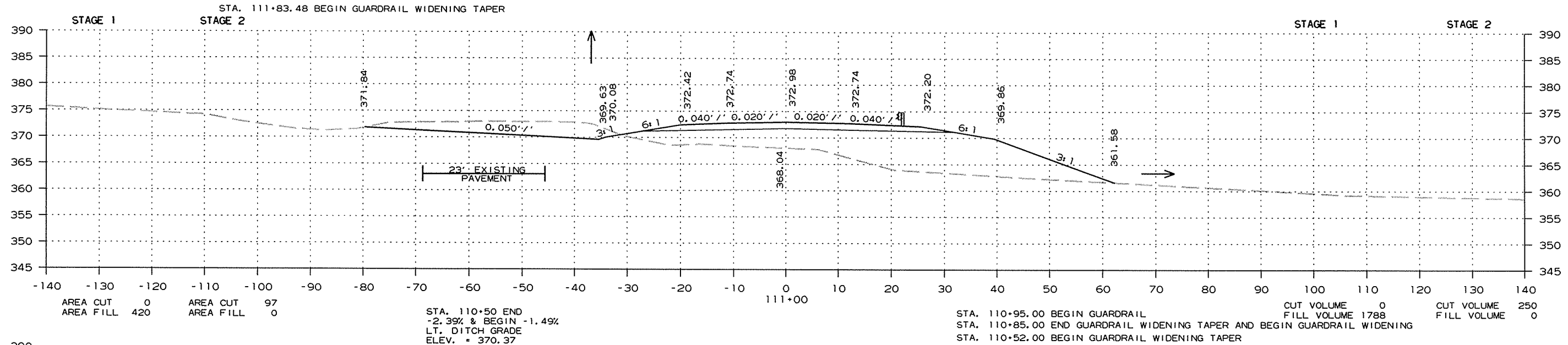
CROSS SECTION STA. 109+00 TO STA. 109+79

4/17/2015

R061349.DGN

| DATE REVISED   | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|----------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
|                |             |              |             | 6                  | ARK.  |                    |           |              |
| JOB NO. 061349 |             |              |             |                    |       |                    | 85        | 94           |

2 CROSS SECTIONS



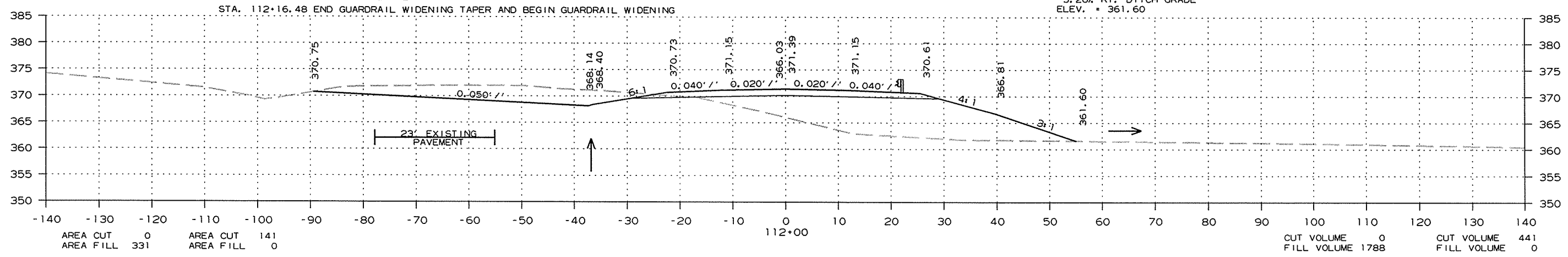
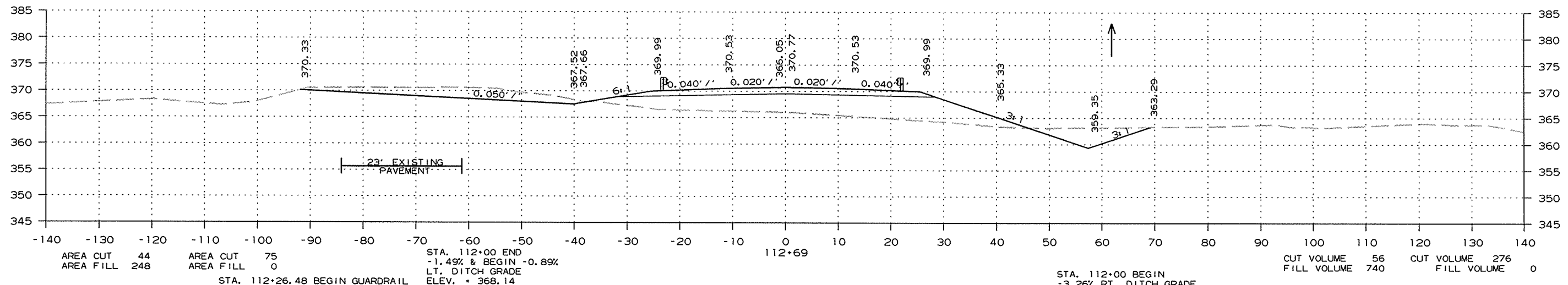
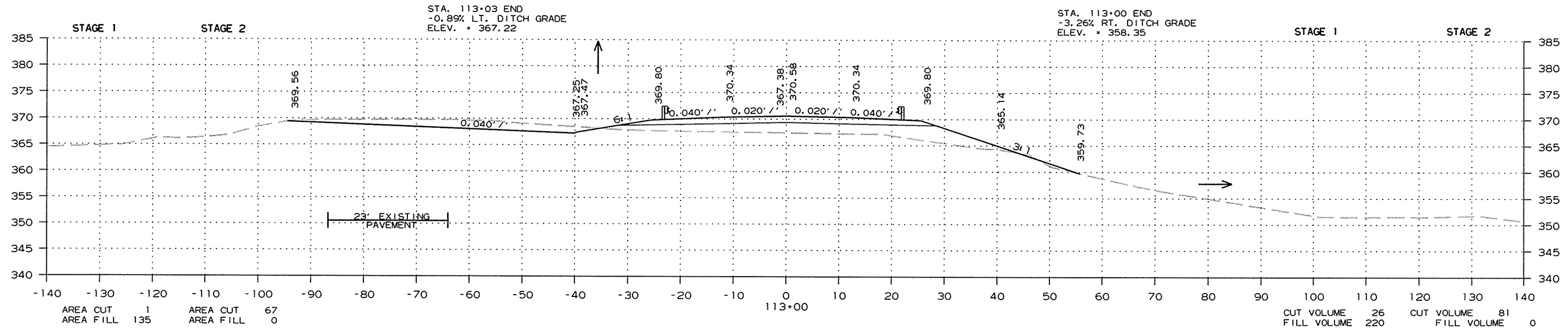
CROSS SECTION STA. 110+00 TO STA. 111+00

4/17/2015

R061349.DGN

| DATE REVISED   | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|----------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
|                |             |              |             | 6                  | ARK.  |                    |           |              |
| JOB NO. 061349 |             |              |             |                    |       |                    | 86        | 94           |

2 CROSS SECTIONS



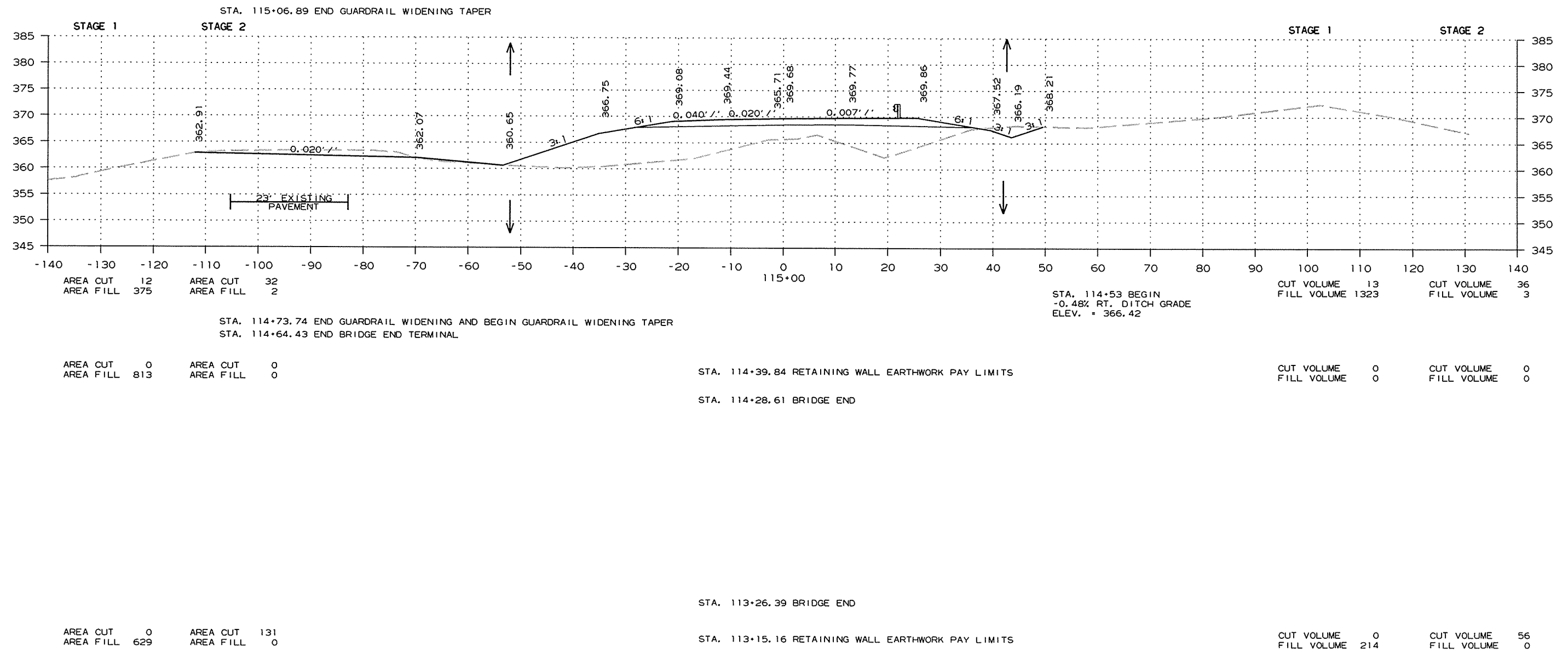
CROSS SECTION STA. 112+00 TO STA. 113+00

4/17/2015

R061349.DGN

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
|              |             |              |             | 6                  | ARK.  |                    |           |              |
|              |             |              |             |                    |       | JOB NO.            | 061349    | 87 94        |

② CROSS SECTIONS



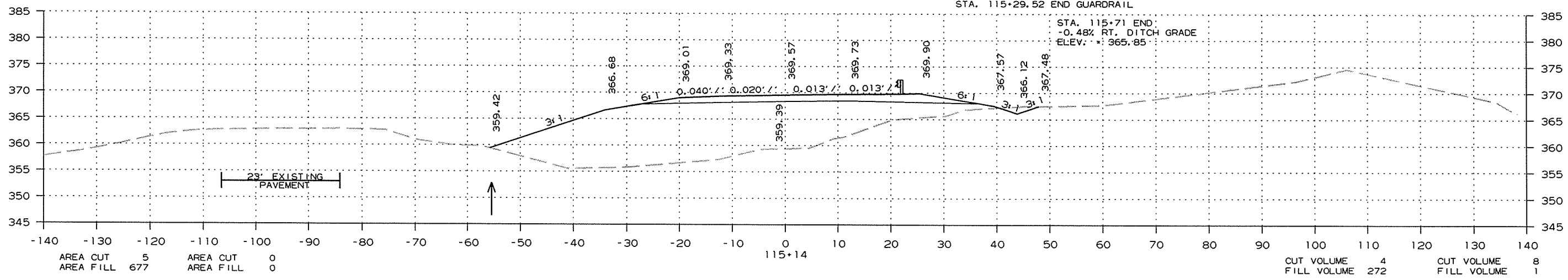
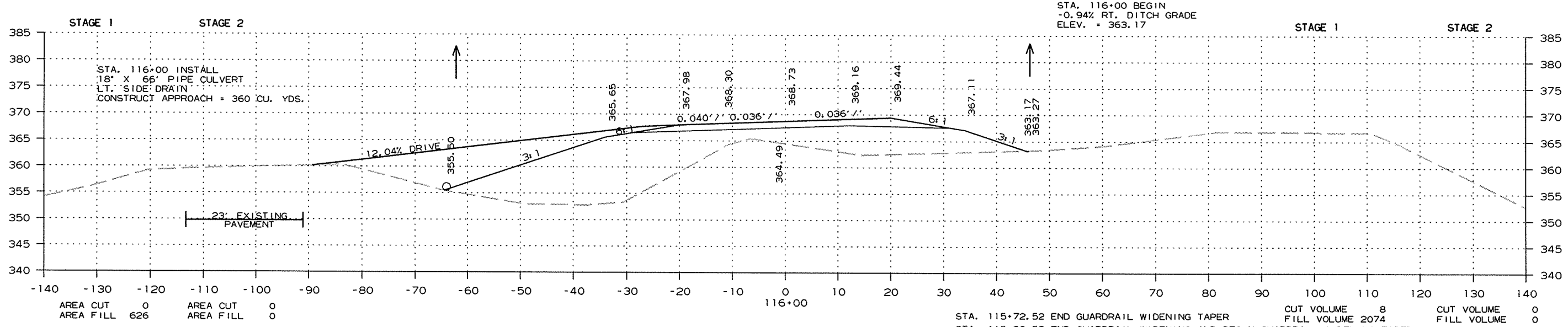
CROSS SECTION STA. 114+00 TO STA. 115+00

4/17/2015

R061349.DGN

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
|              |             |              |             | 6                  | ARK.  |                    |           |              |
|              |             |              |             |                    |       | JOB NO.            | 061349    | 88           |
|              |             |              |             |                    |       |                    |           | 94           |

2 CROSS SECTIONS

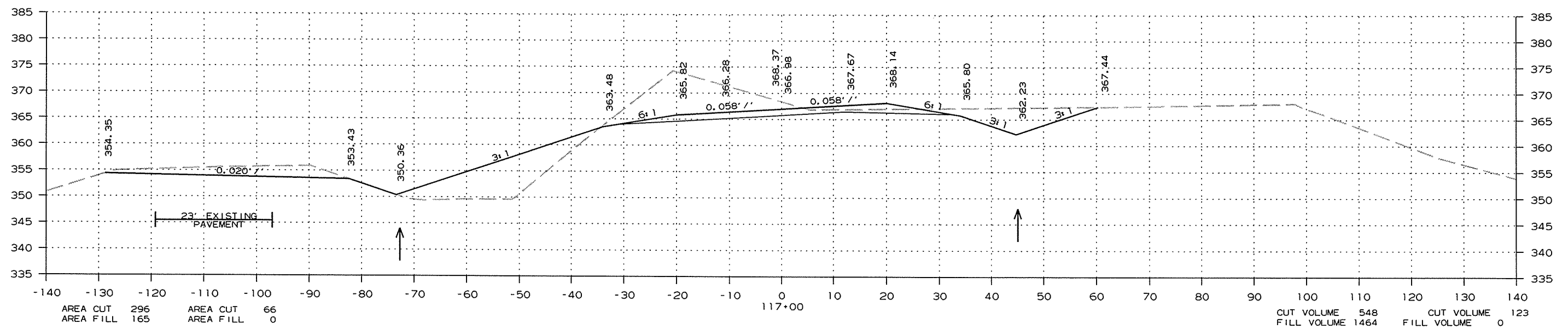
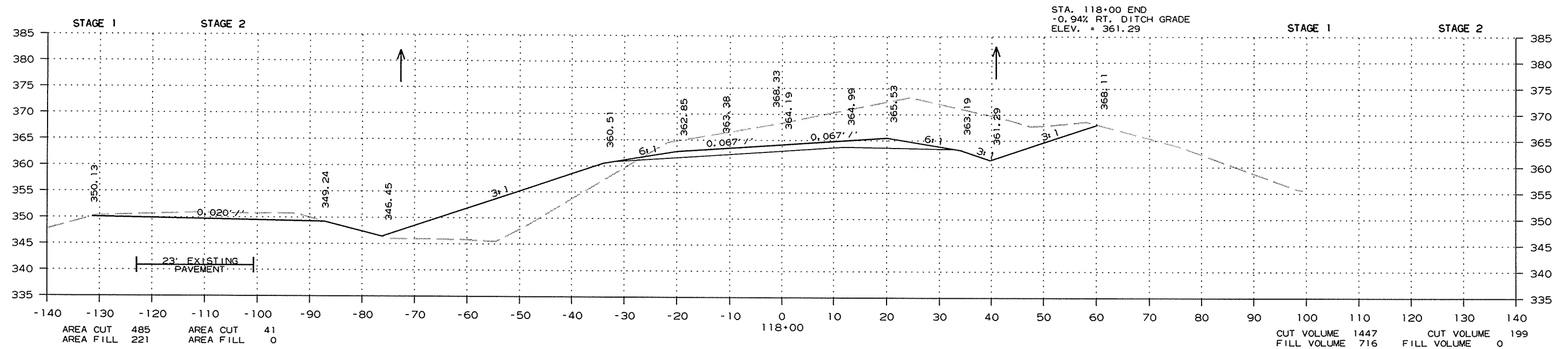


CROSS SECTION STA. 115+14 TO STA. 116+00

4/17/2015  
R061349.DGN

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE  | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|--------------------|--------|--------------------|-----------|--------------|
|              |             |              |             | 6                  | ARK.   |                    |           |              |
|              |             |              |             | JOB NO.            | 061349 |                    | 89        | 94           |

2 CROSS SECTIONS



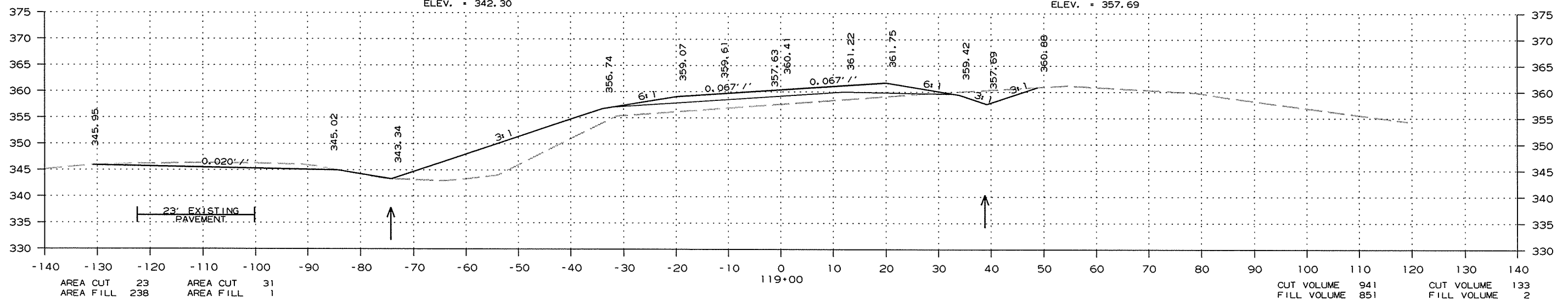
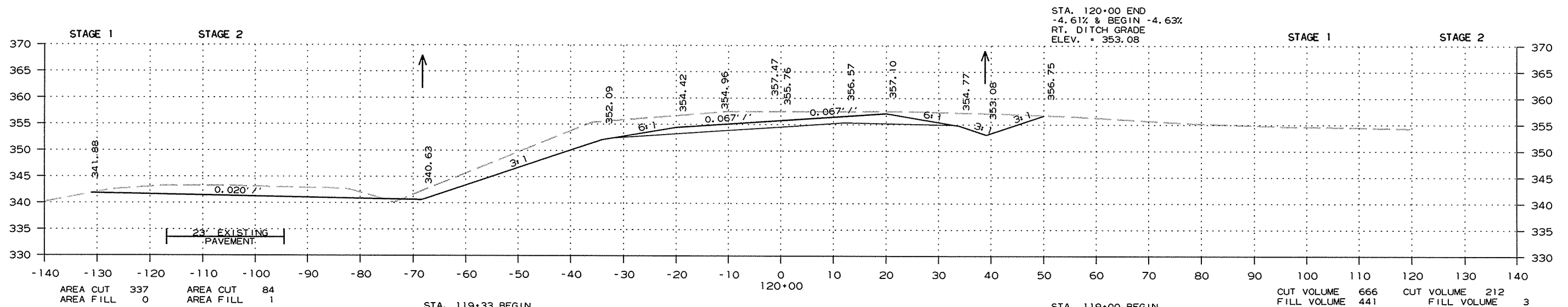
CROSS SECTION STA. 117+00 TO STA. 118+00

4/17/2015

R061349.DCN

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
|              |             |              |             | 6                  | ARK.  |                    |           |              |
|              |             |              |             |                    |       | JOB NO.            | 061349    | 90 94        |

2 CROSS SECTIONS



CROSS SECTION STA. 119+00 TO STA. 120+00

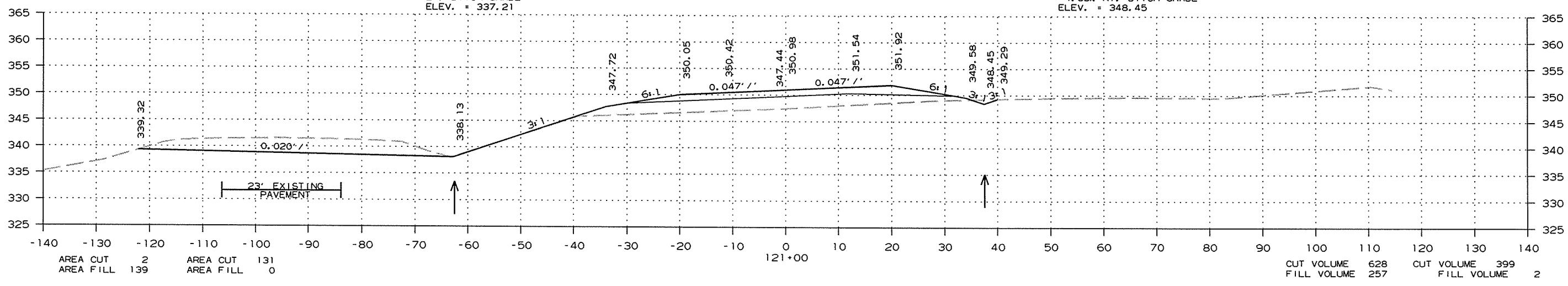
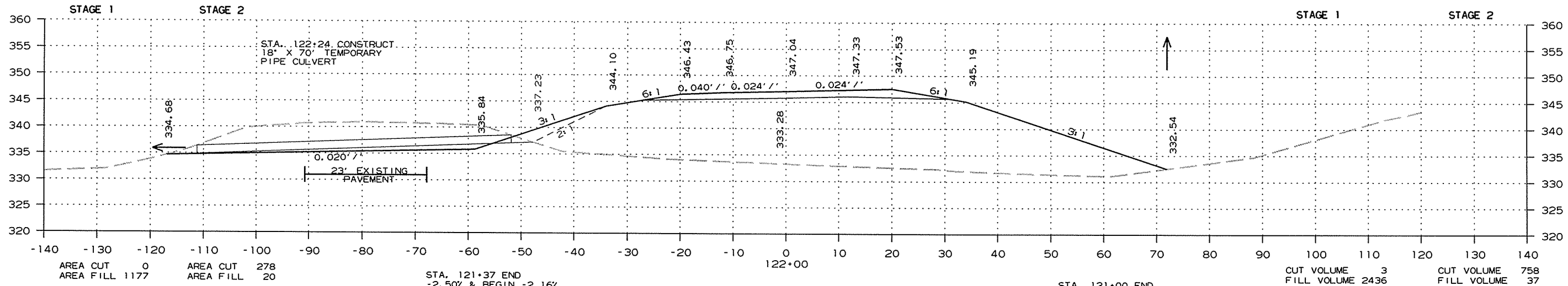
4/17/2015

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| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
|              |             |              |             | 6                  | ARK.  |                    |           |              |
|              |             |              |             |                    |       | JOB NO. 061349     | 91        | 94           |

② CROSS SECTIONS

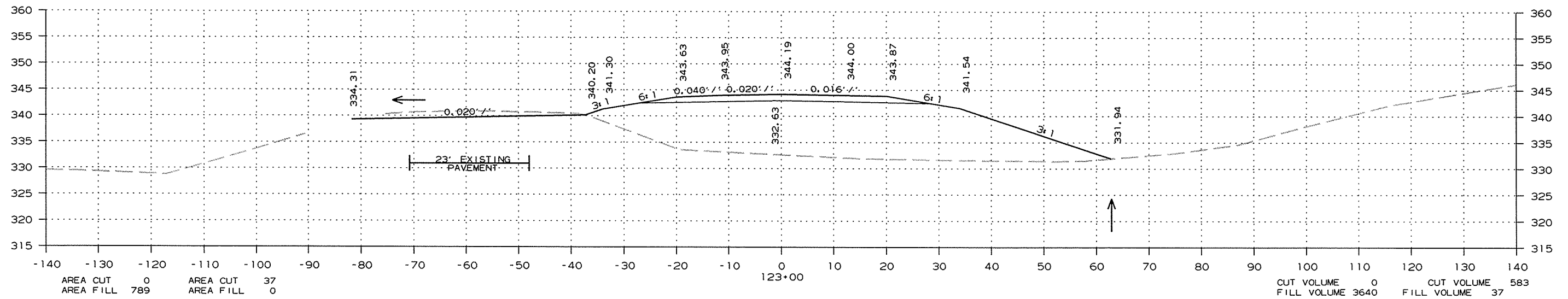
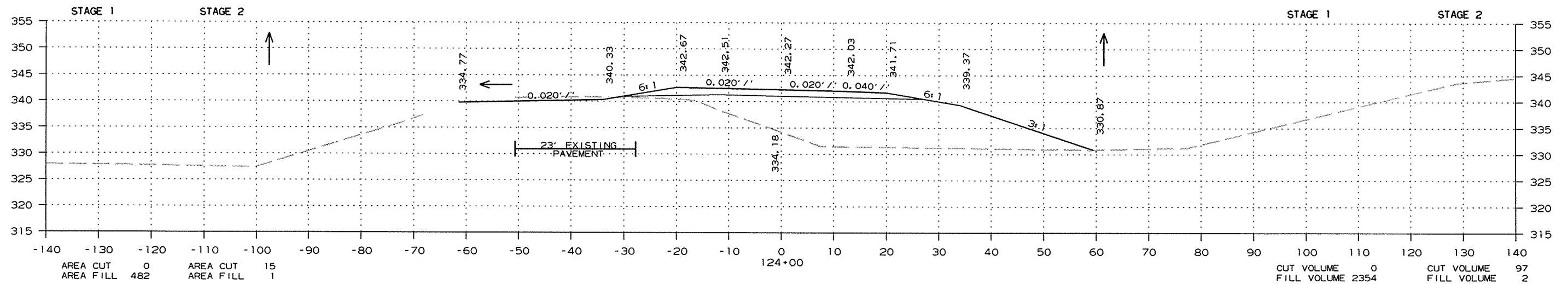


CROSS SECTION STA. 121+00 TO STA. 122+00

4/17/2015 R061349.DGN

| DATE REVISED   | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|----------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
|                |             |              |             | 6                  | ARK.  |                    |           |              |
| JOB NO. 061349 |             |              |             |                    |       |                    | 92        | 94           |

2 CROSS SECTIONS



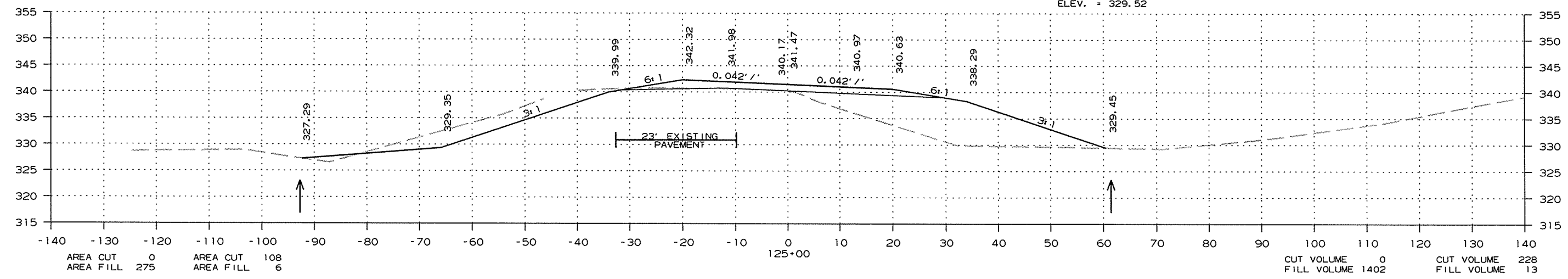
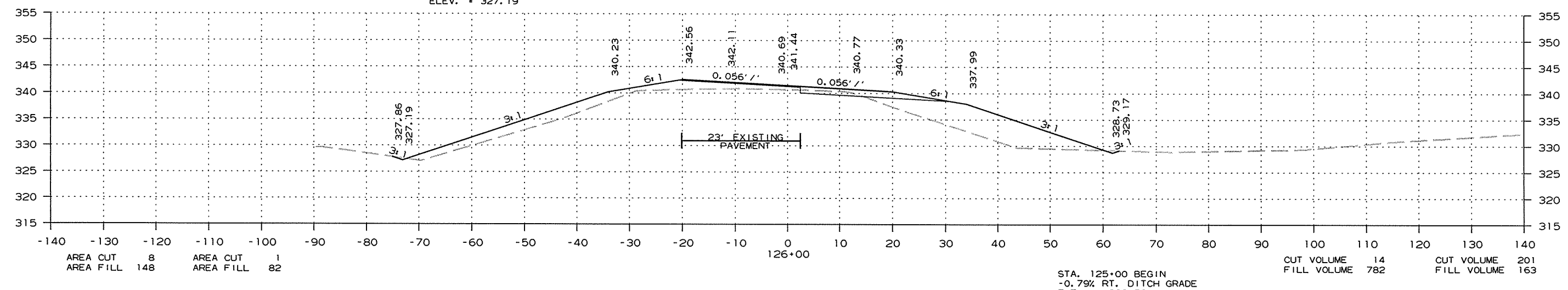
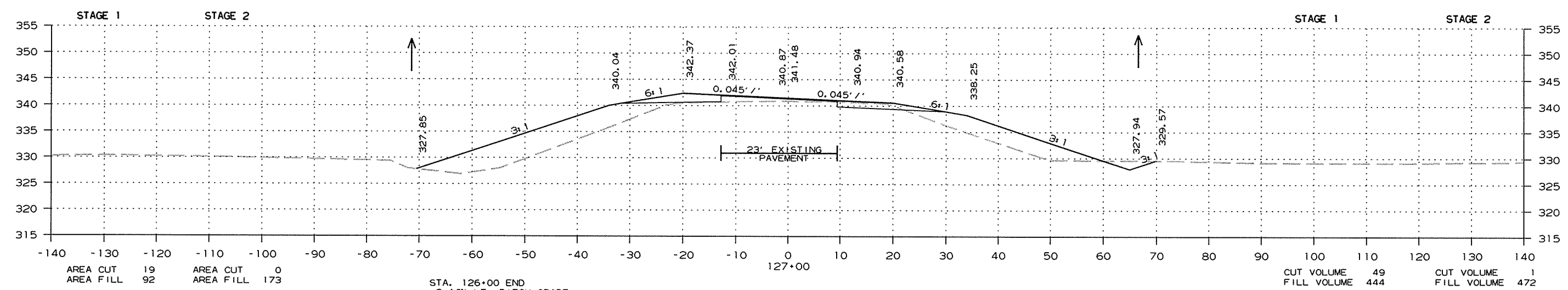
CROSS SECTION STA. 123+00 TO STA. 124+00

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R061349.DGN

| DATE REVISED   | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|----------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
|                |             |              |             | 6                  | ARK.  |                    |           |              |
| JOB NO. 061349 |             |              |             |                    |       |                    | 93        | 94           |

2 CROSS SECTIONS

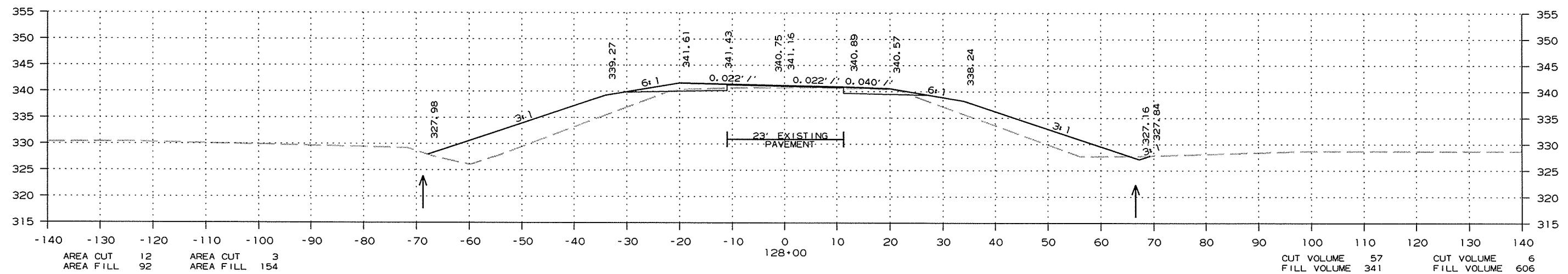
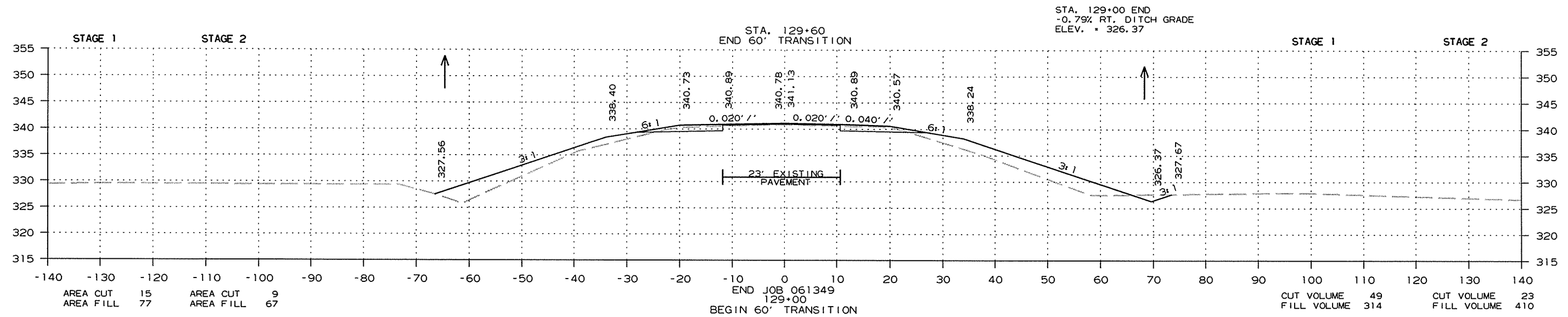


CROSS SECTION STA. 125+00 TO STA. 127+00

4/17/2015 R061349.DGN

| DATE REVISED   | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|----------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
|                |             |              |             | 6                  | ARK.  |                    |           |              |
| JOB NO. 061349 |             |              |             |                    |       |                    | 94        | 94           |

2 CROSS SECTIONS



CROSS SECTION STA. 128+00 TO STA. 129+00

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