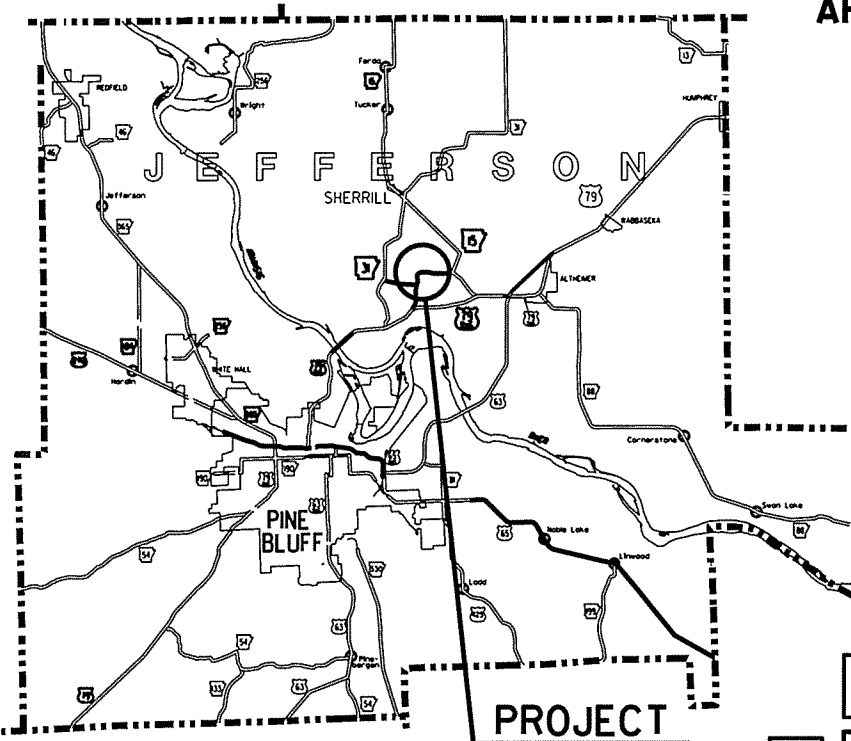


DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARR.			
						JOB NO. BR3506	1	54
② PLUM BAYOU STR. & APPRS. NO. 3 (S)								

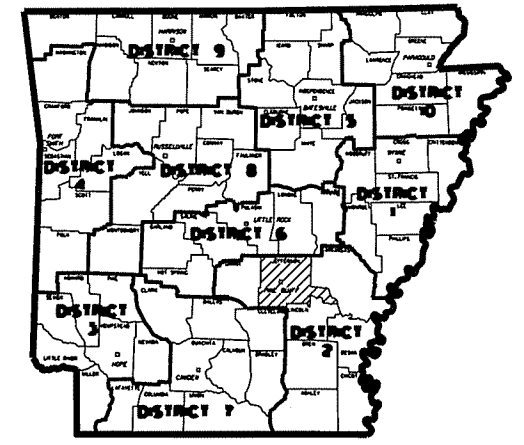
**ARKANSAS STATE HIGHWAY AND TRANSPORTATION DEPARTMENT
CONSTRUCTION PLANS FOR PROPOSED COUNTY ROAD**

**PLUM BAYOU STR. & APPRS. NO. 3 (S)
CO. RD. NO. 69
JEFFERSON COUNTY
JOB BR3506
FED. AID PROJECT STPB-0035(47)**



VICINITY MAP

PROJECT LOCATION



ARIZONA HWY. DISTRICT NO. 2

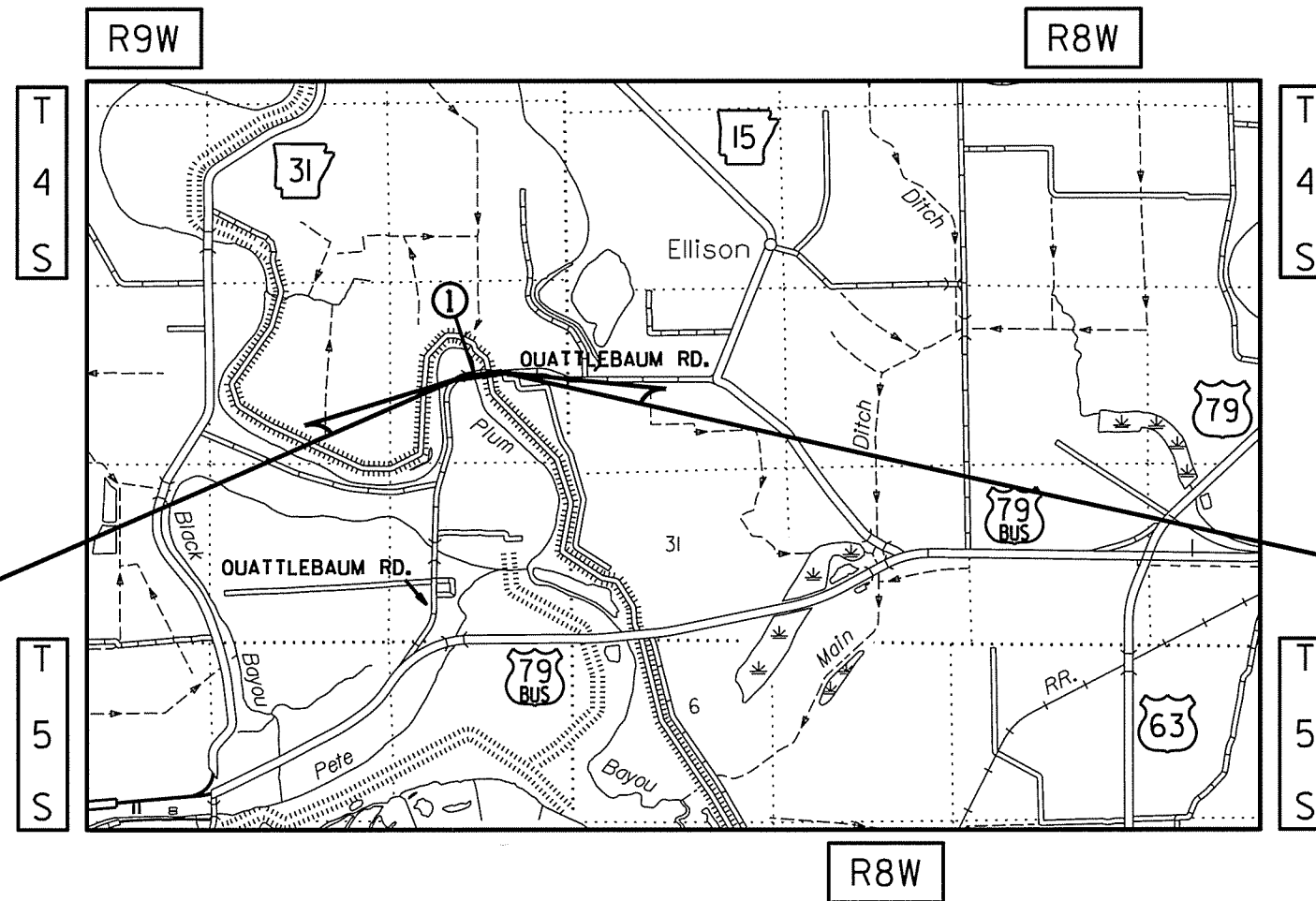
STRUCTURES OVER 20'-0" SPAN

- ① STA. 106+30.50 BRIDGE END
126'-0" INTEGRAL COMP. W-BEAM UNIT
(40'-45'-40')
24'-0" CLEAR ROADWAY
BRIDGE NO. 04931
STA. 107+56.50 BRIDGE END



**STA. 99+75.00 BEGIN JOB BR3506
FED. AID PROJ. STPB-0035(47)**

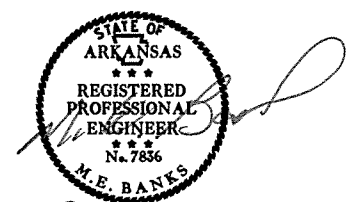
**STA. 114+50.00 END JOB BR3506
FED. AID. PROJ. STPB-0035(47)**



DESIGN TRAFFIC DATA

DESIGN YEAR.....	2035
2015 ADT.....	100
2035 ADT.....	150
2030 DHV.....	15
DIRECTIONAL DISTRIBUTION...	0.60
TRUCKS.....	3%
DESIGN SPEED.....	30 MPH

APPROVED



9-29-15

DEPUTY DIRECTOR
AND CHIEF ENGINEER

PROJECT COORDINATES

	BEGIN	MID-POINT	END
LAT.	N34°20'01"	N34°20'03"	N34°20'03"
LONG.	W91°56'09"	W91°56'03"	W91°55'53"

LENGTH OF PROJECT CALCULATED ALONG CL CONSTRUCTION

	GROSS LENGTH OF PROJECT	1475.00	FEET OR	0.279	MILES
NET	ROADWAY	1349.00		0.255	
NET	BRIDGES	126.00		0.024	
NET	PROJECT	1475.00		0.279	

DATE REVISED	DATE FLEWED	DATE REVISED	DATE FLEWED	FED. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
						JOB NO.	BR3506	2
② INDEX OF SHEETS, GOV. SPEC. & GEN. NOTES								

INDEX OF SHEETS

GOVERNING SPECIFICATIONS

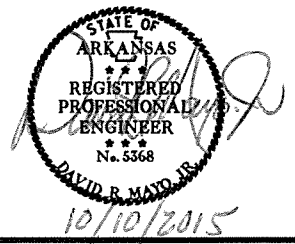
SHEET NO.	TITLE	BRIDGE NO.	DRWG. NO.	DATE
1	TITLE SHEET			
2	INDEX OF SHEETS, GOVERNING SPECIFICATIONS, AND GENERAL NOTES			
3	TYPICAL SECTIONS OF IMPROVEMENT			
4	SPECIAL DETAILS			
5	TEMPORARY EROSION CONTROL DETAILS			
6 - 8	QUANTITIES			
9	SCHEDULE OF BRIDGE QUANTITIES	04931	53544	
10	SUMMARY OF QUANTITIES AND REVISIONS			
11	SURVEY CONTROL DETAILS			
12	PLAN AND PROFILE SHEET			
13	LAYOUT OF BRIDGE OVER PLUM BAYOU	04931	53545	
14	DETAILS OF END BENTS	04931	53546	
15	DETAILS OF INTERMEDIATE BENTS	04931	53547	
16	DETAILS OF 125'-0" INTEGRAL COMPOSITE W-BEAM UNIT (SHEET 1 OF 6)	04931	53548	
17	DETAILS OF 125'-0" INTEGRAL COMPOSITE W-BEAM UNIT (SHEET 2 OF 6)	04931	53549	
18	DETAILS OF 125'-0" INTEGRAL COMPOSITE W-BEAM UNIT (SHEET 3 OF 6)	04931	53550	
19	DETAILS OF 125'-0" INTEGRAL COMPOSITE W-BEAM UNIT (SHEET 4 OF 6)	04931	53551	
20	DETAILS OF 125'-0" INTEGRAL COMPOSITE W-BEAM UNIT (SHEET 5 OF 6)	04931	53552	
21	DETAILS OF 125'-0" INTEGRAL COMPOSITE W-BEAM UNIT (SHEET 6 OF 6)	04931	53553	
22	DETAILS OF TYPE SPECIAL APPROACH SLAB	04931	53554	
23	STANDARD DETAILS FOR EMBANKMENT CONSTRUCTION AND BACKFILL AT BRIDGE ENDS		55000	2-27-14
24	STANDARD DETAILS FOR DUMPED RIPRAP AND FILTER BLANKET AND COMPUTING EXCAVATION FOR STRUCTURES		55001	2-27-14
25	STANDARD DETAILS FOR PERMANENT STEEL BRIDGE DECK FORMS FOR STEEL & CONCRETE GIRDER SPANS		55005	2-27-14
26	STANDARD DETAILS FOR TYPE C BRIDGE NAME PLATES		55011	2-27-14
27	STANDARD DETAILS FOR CONCRETE FILLED STEEL SHELL PILES AND PILE ENCASEMENTS		55021	2-27-14
28	GUARD RAIL DETAILS		GR-8	7-14-10
29	GUARD RAIL DETAILS		GR-8A	7-14-10
30	GUARD RAIL DETAILS		GR-9	4-17-08
31	GUARD RAIL DETAILS		GR-10	7-14-10
32	GUARD RAIL DETAILS		GR-10A	7-14-10
33	GUARD RAIL DETAILS		GRT-1	7-14-10
34	MAILBOX DETAILS		MB-1	11-18-04
35	CONCRETE PIPE CULVERT FILL HEIGHTS & BEDDING		PCC-1	2-27-14
36	METAL PIPE CULVERT FILL HEIGHTS & BEDDING		PCM-1	2-27-14
37	PLASTIC PIPE CULVERT (HIGH DENSITY POLYETHYLENE)		PCP-1	2-27-14
38	PLASTIC PIPE CULVERT (PVC F949)		PCP-2	2-27-14
39	PAVEMENT MARKING DETAILS		PM-1	9-12-13
40	TABLES AND METHOD OF SUPERELEVATION FOR TWO-WAY TRAFFIC		SE-2	10-18-96
41	STANDARD HIGHWAY SIGNS AND SUPPORT ASSEMBLIES		SHS-1	9-12-13
42	U-CHANNEL POST ASSEMBLIES		SHS-2	2-27-14
43	STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION		TC-1	9-02-15
44	STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION		TC-2	9-02-15
45	STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION		TC-3	9-02-15
46	TEMPORARY EROSION CONTROL DEVICES		TEC-1	12-15-11
47	TEMPORARY EROSION CONTROL DEVICES		TEC-2	6-02-94
48	TEMPORARY EROSION CONTROL DEVICES		TEC-3	11-03-94
49	WIRE FENCE TYPE C AND D		WF-4	8-22-02
50 - 54	CROSS SECTIONS			

ARKANSAS STATE HIGHWAY COMMISSION STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION, EDITION OF 2014, AND THE FOLLOWING SPECIAL PROVISIONS

NUMBER	TITLE
ERRATA	ERRATA FOR THE BOOK OF STANDARD SPECIFICATIONS
FHWA-1273	REQUIRED CONTRACT PROVISIONS FEDERAL-AID CONSTRUCTION CONTRACTS
FHWA-1273	SUPPLEMENT - EQUAL EMPLOYMENT OPPORTUNITY - NOTICE TO CONTRACTORS
FHWA-1273	SUPPLEMENT - SPECIFIC EQUAL EMPLOYMENT OPPORTUNITY RESPONSIBILITIES (23 U.S.C. 140)
FHWA-1273	SUPPLEMENT - EQUAL EMPLOYMENT OPPORTUNITY - GOALS AND TIMETABLES
FHWA-1273	SUPPLEMENT - EQUAL EMPLOYMENT OPPORTUNITY - FEDERAL STANDARDS
FHWA-1273	SUPPLEMENT - POSTERS AND NOTICES REQUIRED FOR FEDERAL-AID PROJECTS
FHWA-1273	SUPPLEMENT - REVISIONS OF FHWA-1273 FOR OFF-SYSTEM PROJECTS
100-3	CONTRACTOR'S LICENSE
108-1	LIQUIDATED DAMAGES
400-1	TACK COATS
410-1	CONSTRUCTION REQUIREMENTS AND ACCEPTANCE OF ASPHALT CONCRETE PLANT MIX COURSES
604-1	RETROREFLECTIVE SHEETING FOR TRAFFIC CONTROL DEVICES IN CONSTRUCTION ZONES
606-1	PIPE CULVERTS FOR SIDE DRAINS
620-1	MULCH COVER
JOB BR3506	BIDDING REQUIREMENTS AND CONDITIONS
JOB BR3506	BROADBAND INTERNET SERVICE FOR ASPHALT CONCRETE PLANT
JOB BR3506	BROADBAND INTERNET SERVICE FOR FIELD OFFICE
JOB BR3506	CONSTRUCTION IN SPECIAL FLOOD HAZARD AREAS
JOB BR3506	DIRECT TENSION INDICATORS FOR HIGH STRENGTH BOLT ASSEMBLIES
JOB BR3506	DISADVANTAGED BUSINESS ENTERPRISE BIDDER'S RESPONSIBILITIES
JOB BR3506	GOALS FOR DISADVANTAGED BUSINESS ENTERPRISE PARTICIPATION
JOB BR3506	MANDATORY ELECTRONIC CONTRACT
JOB BR3506	NESTING SITES OF MIGRATORY BIRDS
JOB BR3506	PLASTIC PIPE
JOB BR3506	RECYCLED ASPHALT SHINGLES
JOB BR3506	SOIL STABILIZATION
JOB BR3506	STORM WATER POLLUTION PREVENTION PLAN
JOB BR3506	SUBMISSION OF ASPHALT CONCRETE HOT MIX ACCEPTANCE TEST RESULTS
JOB BR3506	UTILITY ADJUSTMENTS
JOB BR3506	WARM MIX ASPHALT

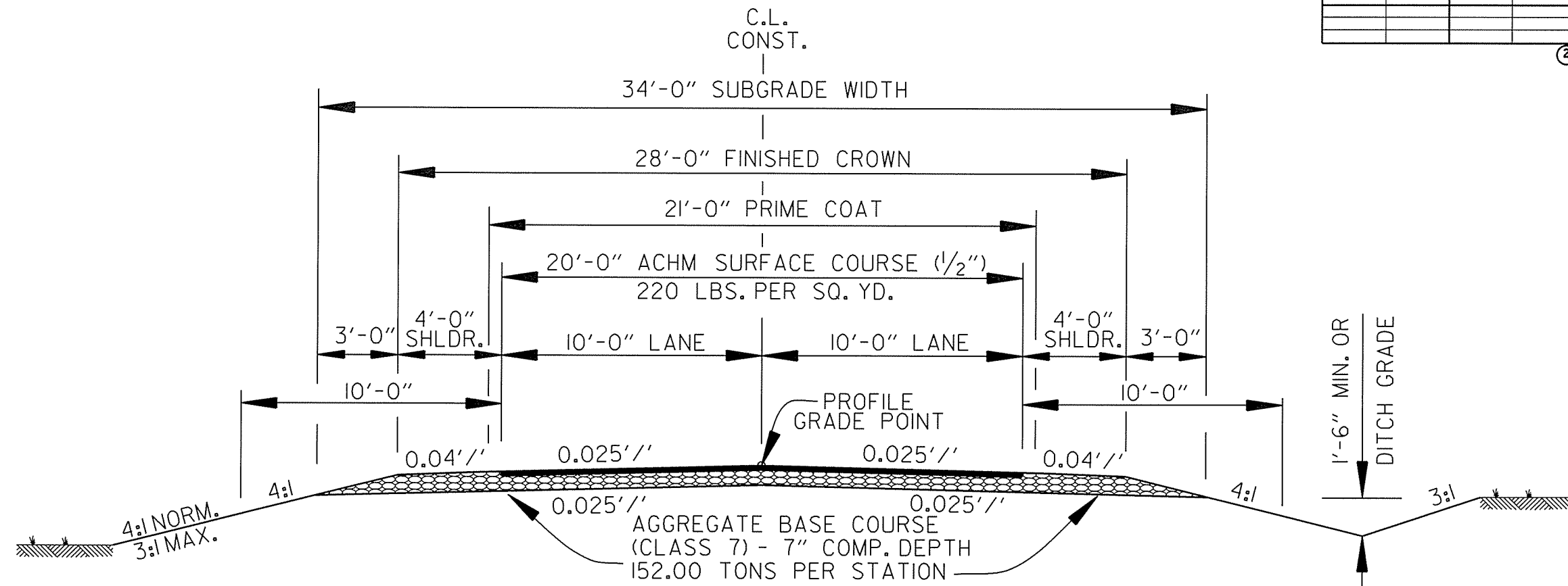
GENERAL NOTES

- GRADE LINE DENOTES FINISHED GRADE WHERE SHOWN ON PLANS.
- UTILITIES INTERFERING WITH CONSTRUCTION SHALL BE MOVED BY THE OWNERS.
- THE CONTRACTOR SHALL BE RESPONSIBLE FOR MAINTAINING U. S. MAILBOXES WITHIN THE PROJECT LIMITS IN SUCH A MANNER THAT THE PUBLIC MAY RECEIVE CONTINUED MAIL SERVICE. PAYMENT WILL BE CONSIDERED INCLUDED IN THE PRICE BID FOR THE VARIOUS BID ITEMS.
- ALL LAND MONUMENTS LOCATED WITHIN THE CONSTRUCTION AREA SHALL BE PROTECTED IN ACCORDANCE WITH SECTION 107.12 OF THE STANDARD SPECIFICATIONS.
- ALL TREES THAT DO NOT DIRECTLY INTERFERE WITH THE PROPOSED CONSTRUCTION SHALL BE SPARED IF AND WHERE DIRECTED BY THE ENGINEER. CARE AND DISCRETION SHALL BE USED TO INSURE THAT ALL TREES NOT TO BE REMOVED SHALL BE HARMED AS LITTLE AS POSSIBLE DURING THE CONSTRUCTION OPERATIONS.
- THE CONTRACTOR SHALL BE RESPONSIBLE FOR PROVIDING A FENCE TO CONTROL LIVESTOCK IN AREAS WHERE PASTURES ARE SEVERED. WIRE FENCE MAY BE CONSTRUCTED INITIALLY, OR IN LIEU THEREOF, THE CONTRACTOR AT HIS OWN EXPENSE, MAY ELECT TO PROVIDE TEMPORARY FENCING SUITABLE TO CONTAIN LIVESTOCK.
- SUPERELEVATION SHALL BE COMPUTED IN ACCORDANCE WITH STANDARD DRWG. SE-2 USING THE 30 M.P.H. DESIGN VALUES AND REVOLVE ABOUT INNER EDGE OF TRAVEL LANE UNLESS OTHERWISE SHOWN.
- THIS JOB IS PERMITTED UNDER A SECTION 404 NATIONWIDE 14 PERMIT. REFER TO SECTION 110 OF THE STANDARD SPECIFICATIONS, EDITION OF 2014, FOR PERMIT REQUIREMENTS
- ROAD IS CLOSED TO THRU TRAFFIC DURING CONSTRUCTION OF PROPOSED BRIDGE AND APPROACHES.



DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
						JOB NO.	BR3506	3
							54	

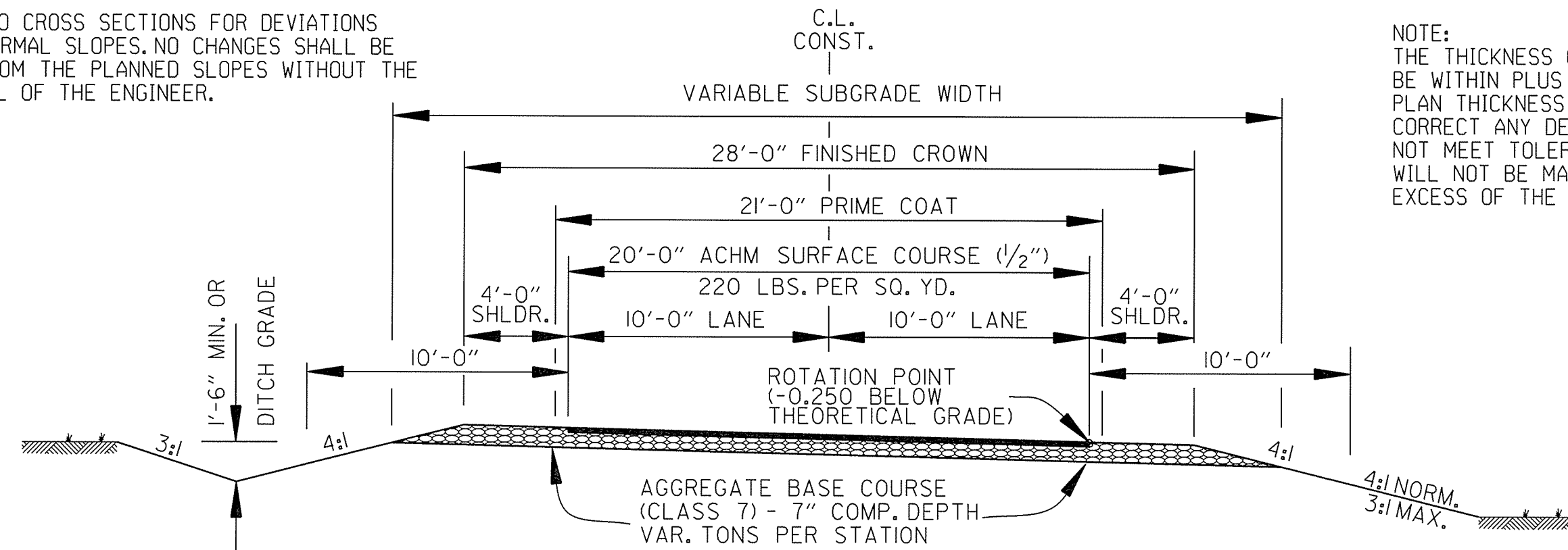
② TYPICAL SECTIONS OF IMPROVEMENT



TYPICAL SECTION OF IMPROVEMENT - NORMAL CROWN

NOTE:
REFER TO CROSS SECTIONS FOR DEVIATIONS FROM NORMAL SLOPES. NO CHANGES SHALL BE MADE FROM THE PLANNED SLOPES WITHOUT THE APPROVAL OF THE ENGINEER.

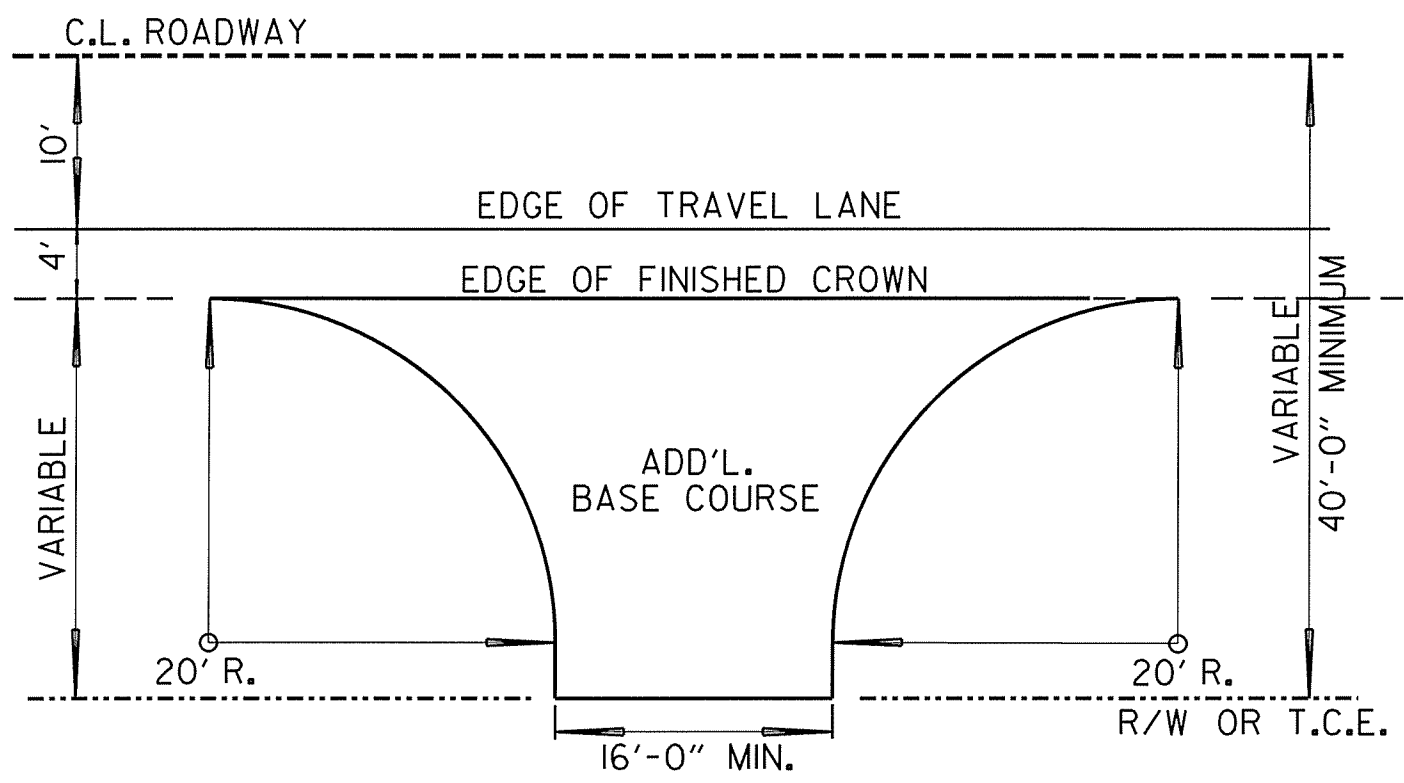
NOTE:
THE THICKNESS OF AGG. BASE COURSE SHALL BE WITHIN PLUS OR MINUS ONE INCH OF THE PLAN THICKNESS SHOWN. THE CONTRACTOR WILL CORRECT ANY DEFICIENT THICKNESS THAT DOES NOT MEET TOLERANCE INDICATED. PAYMENT WILL NOT BE MADE FOR MATERIAL PLACED IN EXCESS OF THE TOLERANCE INDICATED.



TYPICAL SECTION OF IMPROVEMENT - SUPERELEVATION

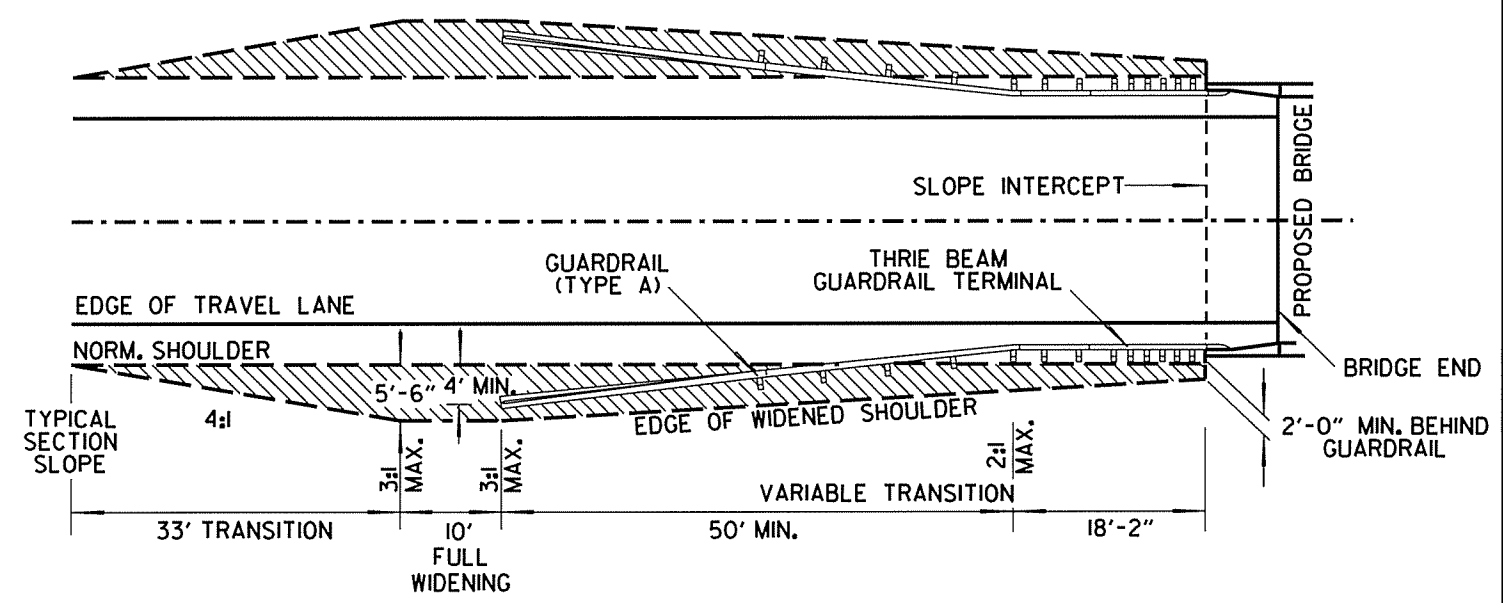
STATE OF ARKANSAS
REGISTERED PROFESSIONAL ENGINEER
No. 5368
DAVID R. MAYO, JR.
9/24/2015

DATE REVISED	DATE FILED	DATE REVISED	DATE FILED	FED. PROJ. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS	
				6	ARK.				
							JOB NO. BR3506	4	54
2 SPECIAL DETAILS									

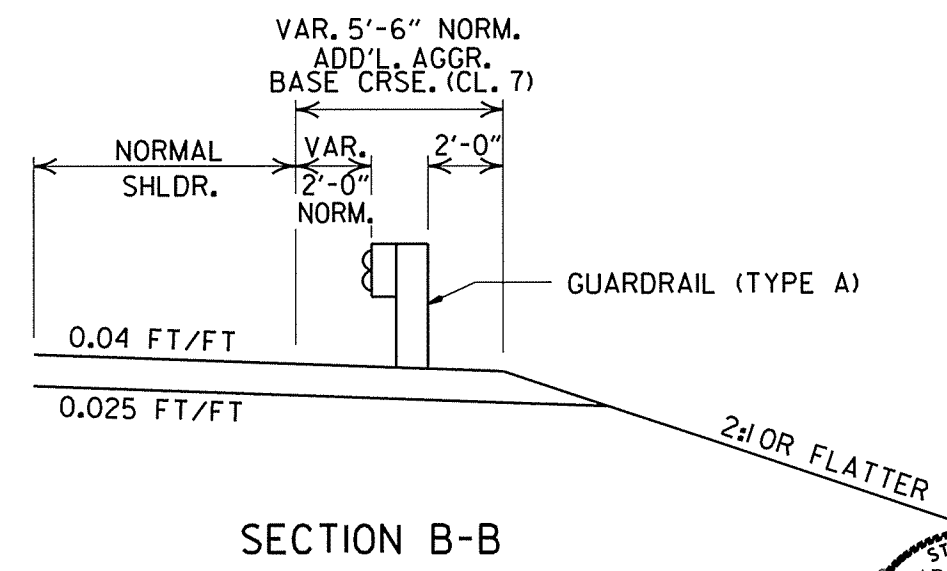
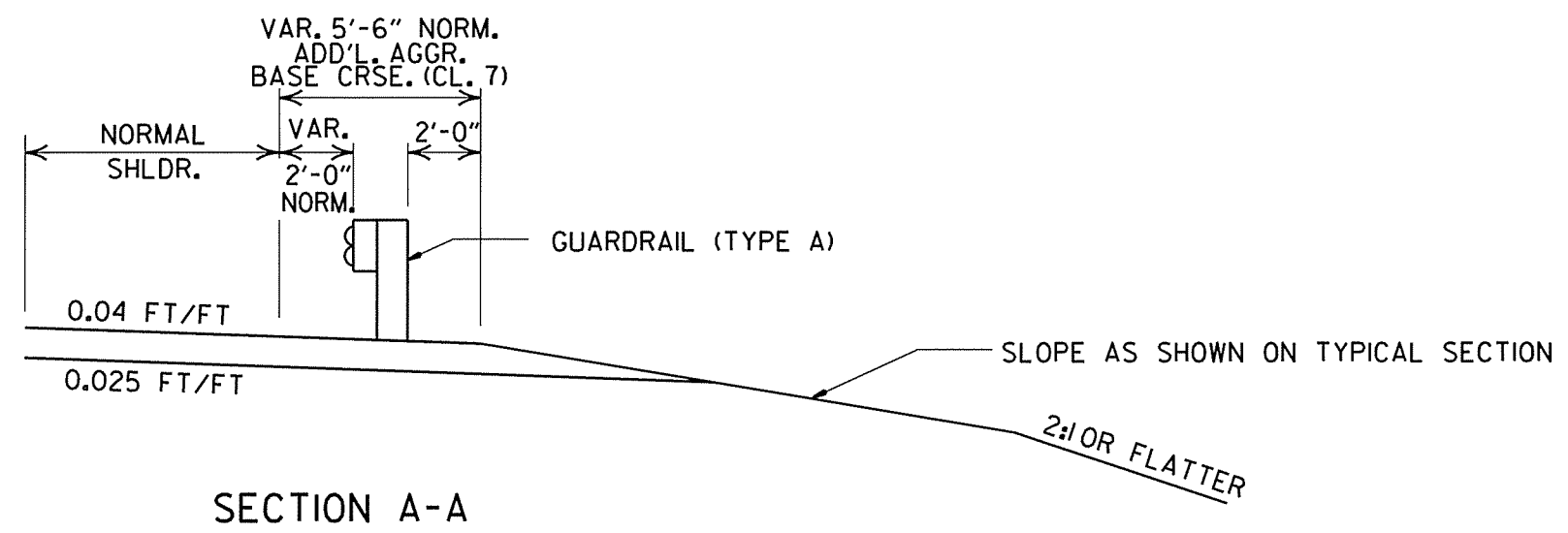


DETAIL OF PRIVATE ENTRANCES

NOTE: THE ABOVE DETAIL MAY BE MODIFIED TO MEET LOCAL CONDITIONS AS DIRECTED BY THE ENGINEER.



DETAILS OF ROADWAY WIDENING FOR GUARDRAIL



DETAILS OF WIDENING FOR GUARDRAIL

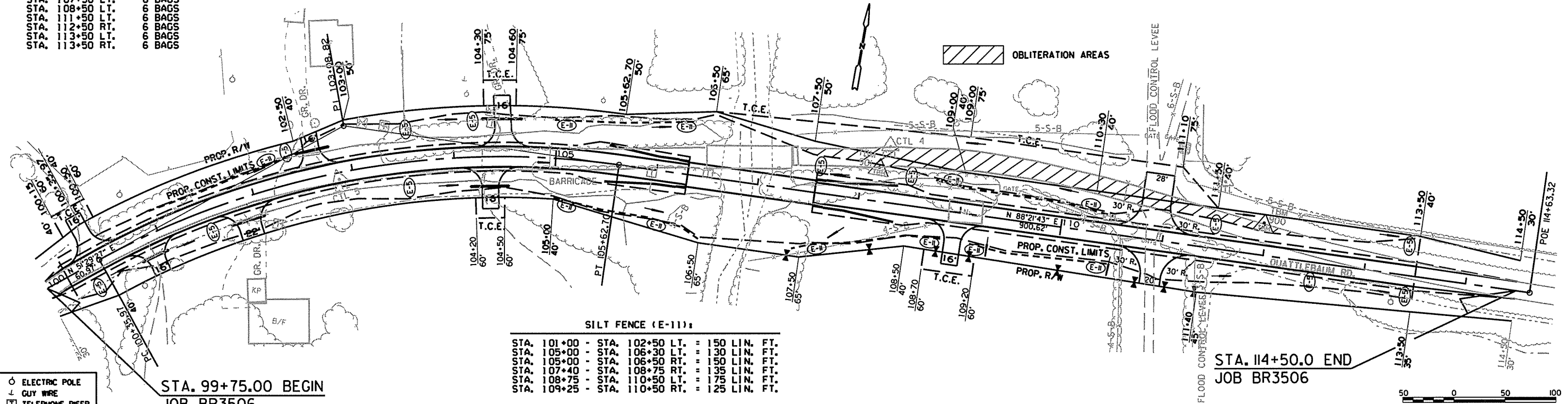
STATE OF ARKANSAS
 REGISTERED PROFESSIONAL ENGINEER
 No. 5368
 DAVID B. MAYO, JR.
 9/29/2015

SAND BAG DITCH CHECKS (E-5):

STA. 100+25	RT.	6	BAGS
STA. 101+50	RT.	6	BAGS
STA. 102+50	LT.	6	BAGS
STA. 103+50	LT.	6	BAGS
STA. 103+50	RT.	6	BAGS
STA. 104+25	LT.	6	BAGS
STA. 107+50	LT.	6	BAGS
STA. 108+50	LT.	6	BAGS
STA. 111+50	RT.	6	BAGS
STA. 112+50	RT.	6	BAGS
STA. 113+50	LT.	6	BAGS
STA. 113+50	RT.	6	BAGS

FLOODPLAIN LIMITS

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	BR3506		5	54
				TEMPORARY EROSION CONTROL DETAILS				



SILT FENCE (E-11):

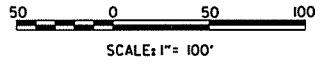
STA. 101+00	-	STA. 102+50	LT.	=	150	LIN.	FT.
STA. 105+00	-	STA. 106+30	LT.	=	130	LIN.	FT.
STA. 105+00	-	STA. 106+50	RT.	=	150	LIN.	FT.
STA. 107+40	-	STA. 108+75	RT.	=	135	LIN.	FT.
STA. 108+75	-	STA. 110+50	LT.	=	175	LIN.	FT.
STA. 109+25	-	STA. 110+50	RT.	=	125	LIN.	FT.

LEGEND

○	ELECTRIC POLE
⋮	GUY WIRE
⊥	TELEPHONE RISER
⊗	WATER METER
⊕	WATER VALVE

STA. 99+75.00 BEGIN
JOB BR3506

STA. 114+50.0 END
JOB BR3506



REVISIONS

DATE	REVISION

STATE OF ARKANSAS
REGISTERED PROFESSIONAL ENGINEER
No. 5368
DAVID R. MAXWELL
9/29/2015

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	BR3506		6	54

CLEARING AND GRUBBING

STATION	STATION	CLEARING	GRUBBING
		STATION	
100+00	102+00	2	2
103+25	106+75	4	4
107+00	113+50	7	7
TOTALS:		13	13

FENCING

STATION	STATION	SIDE	WIRE FENCE	16'-0" GATE
			TYPE D	
			LIN. FT.	
107+46	111+38	RT.	375	
109+00		RT.		1
110+90		RT.		1
TOTALS:			375	2

② QUANTITIES

MAILBOXES

LOCATION	MAILBOXES	MAILBOX SUPPORTS (SINGLE)
	EACH	
ENTIRE PROJECT	3	3
TOTALS:	3	3

REMOVAL AND DISPOSAL ITEMS

STATION	STATION	DESCRIPTION	REMOVAL & DISPOSAL OF FENCE	REMOVAL & DISPOSAL OF PIPE CULVERTS	REMOVAL & DISPOSAL OF BARRICADES	REMOVAL & DISPOSAL OF BUILDINGS
			LIN. FT.	EACH	EACH	EACH
106+17	106+29	FENCE ON RT.	28			
107+46	108+89	FENCE ON RT.	163			
107+47	110+55	FENCE ON LT.	345			
110+55	110+60	FENCE ON RT.	40			
110+55	111+34	FENCE ON RT.	76			
111+34	111+37	FENCE ON RT.	36			
100+85		22' PIPE CULVERT - R.S.D.		1		
101+88		18" X 34' PIPE CULVERT - R.S.D.		1		
102+62		12"X21' C.M. PIPE CULVERT - L.S.D.		1		
104+50		12"X21' PLASTIC PIPE - L.S.D.		1		
104+95		BARRICADE ON CENTERLINE			1	
110+60		BARRICADE ON LT.			1	
109+10		BUILDING ON CENTERLINE				1
TOTALS:			688	4	2	1

EARTHWORK

STATION	STATION	LOCATION	UNCLASSIFIED EXCAVATION	COMPACTED EMBANKMENT	SOIL STABILIZATION
			CU. YDS.		TONS
100+00	106+54	MAIN LANES	410	3122	
107+36	113+50	MAIN LANES	453	2943	
107+40	112+40	OBLITERATION AREA	275		
ENTIRE PROJECT		DRIVEWAYS		245	
ENTIRE PROJECT		EXCAVATE EXISTING EMBANKMENT AT BRIDGE	85		
ENTIRE PROJECT		IF AND WHERE DIRECTED BY THE ENGINEER			100
TOTALS:			1223	6310	100

NOTE: EARTHWORK TO BE PAID FOR AS PLAN QUANTITY.

TEMPORARY EROSION CONTROL

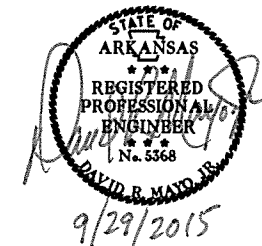
LOCATION	TEMPORARY SEEDING	MULCH COVER	WATER	SAND BAG DITCH CHECK (E-5)	SILT FENCE (E-11)	SEDIMENT REMOVAL & DISPOSAL
	ACRE		M. GAL.	BAG	LIN. FT.	CU. YD.
ENTIRE PROJECT AS SHOWN ON THE TEMPORARY EROSION CONTROL DETAILS				72	865	75
ENTIRE PROJECT	3.09	3.09	63.0			
ENTIRE PROJECT - IF AND WHERE DIRECTED BY THE ENGINEER				25		
TOTALS:	3.09	3.09	63.0	97	865	75

USE:
BASIS OF ESTIMATE:
WATER FOR TEMPORARY SEEDING _____ 20.4 M. GALLON PER ACRE TEMPORARY SEEDING
NOTE: TEMPORARY EROSION CONTROL DEVICES SHOWN ABOVE AND ON THE PLANS SHALL BE INSTALLED IN SUCH A SEQUENCE AS TO DETER EROSION AND SEDIMENTATION OF U.S. WATERWAYS AS EXPLAINED BY THE NATIONAL POLLUTANT DISCHARGE ELIMINATION SYSTEM PERMIT.

EROSION CONTROL

STATION	STATION		LIME	SEEDING	MULCH COVER	WATER
			TON	ACRE		M. GALLON
100+00	106+54	MAIN LANES	1.26	0.63	0.63	64.3
107+36	113+50	MAIN LANES	0.88	0.44	0.44	44.9
108+00	115+00	OBLITERATION AREA	0.12	0.06	0.06	6.1
TOTALS:			2.26	1.13	1.13	115.3

USE:
BASIS OF ESTIMATE:
LIME _____ 2 TONS PER ACRE SEEDING
WATER _____ 102.0 M. GALLON PER ACRE SEEDING



DATE REVISED	DATE FILED	DATE REVISED	DATE FILED	FED. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	BR3506		7	54

TRAFFIC CONTROL DEVICES

LOCATION	G20-1		G20-2		R11-2		TRAFFIC DRUMS EACH	BARRICADES (TYPE III) LIN. FT.	
	NO.	SQ. FT.	NO.	SQ. FT.	NO.	SQ. FT.		LT.	RT.
									LIN. FT.
BEGINNING OF JOB	1	10.0	1	8.0					
STA. 106+00 RT. OF EXIST. RDWY. (NEW CONSTRUCTION)					1	10.0			24
STA. 112+00 RT OF EXIST. RDWY. (NEW CONSTRUCTION)					1	10.0		24	
END OF JOB	1	10.0	1	8.0					
ENTIRE PROJECT FOR DRIVEWAYS							54		
TOTALS:	2	20.0	2	16.0	2	20.0	54	24	24

NOTE: REFER TO STANDARD DRAWINGS TC-1, TC-2, AND TC-3.

REFLECTORIZED PAINT PAVEMENT MARKING

LOCATION	REFLECTORIZED PAINT PAVEMENT MARKING	
	4" WHITE	4" YELLOW*
	LIN. FT.	
ENTIRE PROJECT	2950	2950
TOTALS:	2950	2950

NOTE: THIS IS A LOW TRAFFIC VOLUME ROAD AS DEFINED IN SECTION 604.03, STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION, 2014 EDITION.

NOTE: REFER TO STANDARD DRAWING PM-1 FOR DETAILS.

*CENTERLINES WILL BE DOUBLE YELLOW.

STRUCTURES

STATION	DESCRIPTION	SIDE DRAINS	STANDARD DRAWING NUMBER
		18"	
		LIN. FT.	
100+85	INSTALL SIDE DRAIN ON RT.	28	PCC-1, PCM-1, PCP-1, PCP-2
101+88	INSTALL SIDE DRAIN ON RT.	34	FES-1, FES-2, PCC-1, PCM-1
102+62	INSTALL SIDE DRAIN ON LT.	34	PCC-1, PCM-1, PCP-1, PCP-2
104+50	INSTALL SIDE DRAIN ON LT.	40	PCC-1, PCM-1, PCP-1, PCP-2
104+36	INSTALL SIDE DRAIN ON RT.	38	FES-1, FES-2, PCC-1, PCM-1
TOTAL:		174	

NOTE: FOR CLASS III R.C. PIPE CULVERT INSTALLATIONS USE TYPE 3 BEDDING UNLESS OTHERWISE NOTED FOR PLASTIC / C.M. PIPE CULVERT INSTALLATIONS USE TYPE 2 BEDDING UNLESS OTHERWISE NOTED.

APPROACH SLABS

STATION	STATION	TYPE SPECIAL APPROACH SLAB	REINFORCING STEEL - ROADWAY (GRADE 60)
		CU. YD.	POUND
		106+04.5	106+30.5
107+56.5	107+82.5	29.59	2146
TOTALS:		59.18	4292

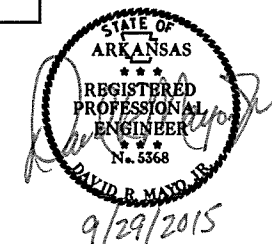
STANDARD HIGHWAY SIGNS AND SUPPORT ASSEMBLIES

STATION	SIDE	STANDARD SIGN NO.				SUPPORT ASSEMBLY		STANDARD DRAWING NO.
		W1-2L	W1-2R	OM-3L	OM-3R	TYPE A	TYPE C	
		SQ. FT.				EACH		
		100+00	RT.		6.25			
106+00	LT.	6.25				1		SHS-1, SHS-2
105+50	LT.			3			1	SHS-1, SHS-2
105+50	RT.				3		1	SHS-1, SHS-2
108+37	LT.				3		1	SHS-1, SHS-2
108+37	RT.			3			1	SHS-1, SHS-2
TOTALS:		6.25	6.25	6	6	2	4	

NOTES: ALL STANDARD SIGN BLANKS TO BE 0.080" THICK. REFER TO STANDARD DRAWING SHS-2 FOR CHANNEL POST SPLICING DETAILS.

GUARDRAIL

STATION	STATION	SIDE	THREE BEAM GUARDRAIL TERMINAL	GUARDRAIL (TYPE A)	TERMINAL ANCHOR POSTS (TYPE 1)
			EACH	LIN. FT.	EACH
			105+50.5	106+21	LT.
105+50.5	106+21	RT.	1	50	1
107+66	108+36.5	LT.	1	50	1
107+66	108+36.5	RT.	1	50	1
TOTALS:			4	200	4



DATE REVISED	DATE FLOWED	DATE REVISED	DATE FLOWED	FED. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS		
				6	ARK.					
							JOB NO.	BR3506	8	54

② QUANTITIES

BASE AND SURFACING

STATION	STATION	LOCATION	LENGTH	AGGREGATE BASE COURSE (CLASS 7)			PRIME COAT (0.40 GALLON PER SQ. YD.)				ACHM SURFACE COURSE (1/2") (220 LBS. PER SQ. YD.)							
				TONS PER STATION	NORMAL	ADDITIONAL	TOTAL	AVERAGE WIDTH	NORMAL	ADDITIONAL	TOTAL	GALLON	AVERAGE WIDTH	NORMAL	ADDITIONAL	TOTAL	TONS	
																		TON
99+75	100+00.	MAIN LANES - TRANSITION	25.00		30.5		30.5	21.0	58.3		58.3	23.3	20.0	55.6		55.6	6.1	
100+00	106+04.5	MAIN LANES	604.50	152	918.8		918.8	21.0	1410.5		1410.5	564.2	20.0	1343.3		1343.3	147.8	
107+82.5	113+50	MAIN LANES	567.50	152	862.6		862.6	21.0	1324.2		1324.2	529.7	20.0	1261.1		1261.1	138.7	
113+50.	114+50	MAIN LANES - TRANSITION	100.00		30.5		30.5	21.0	233.3		233.3	93.3	20.0	222.2		222.2	24.4	
100+34		DRIVEWAY ON LT.				36.8	36.8									54.6	54.6	6.0
100+85		DRIVEWAY ON RT.				29.2	29.2									54.6	54.6	6.0
101+88		DRIVEWAY ON RT.				37.5	37.5									68.0	68.0	7.5
102+62		DRIVEWAY ON LT.				31.7	31.7									54.6	54.6	6.0
104+36		DRIVEWAY ON RT.				37.1	37.1									54.6	54.6	6.0
104+50		DRIVEWAY ON LT.				45.0	45.0									54.6	54.6	6.0
109+00		DRIVEWAY ON RT.				38.2	38.2									54.6	54.6	6.0
110+90		DRIVEWAY ON RT.				34.6	34.6									63.5	63.5	7.0
110+90		DRIVEWAY ON LT.				72.7	72.7									81.3	81.3	8.9
ENTIRE	PROJECT	ADDITIONAL FOR GUARDRAIL WIDENING				80.0	80.0											
TOTALS:					1842.4	442.8	2285.2		3026.3		3026.3	1210.5		2882.2	540.4	3422.6	376.4	
USE:							2285				1211						376	

VOUME CONTROL:
 MINERAL AGGREGATE IN ACHM SURFACE COURSE (1/2") _____ 94.8%
 ASPHALT BINDER (PG64-22) IN ACHM SURFACE COURSE (1/2") _____ 5.2%
 N max = 115



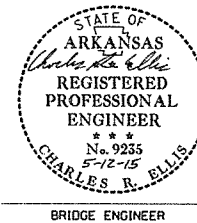
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	BR3506		9	54
				04931	QUANTITIES		53544	

SCHEDULE OF BRIDGE QUANTITIES - JOB NO. BR3506

BRIDGE NO.	NAME PLATE TITLE	UNIT OF STRUCTURE	ITEM NO.	205	801	802	802	803	804	804	805	805	805	805	SP & 807	812	816	816	
			ITEM	REMOVAL OF EXISTING BRIDGE STRUCTURE (SITE NO. 1)	UNCLASSIFIED EXCAVATION FOR STRUCTURES-BRIDGE	CLASS S CONCRETE-BRIDGE	CLASS S(AE) CONCRETE-BRIDGE	CLASS I PROTECTIVE SURFACE TREATMENT	REINFORCING STEEL-BRIDGE (GRADE 60)	EPOXY COATED REINFORCING STEEL (GRADE 60)	STEEL SHELL PILING (16" DIAMETER)	STEEL SHELL PILING (18" DIAMETER)	PILE ENCASEMENT	PREBORING	STRUCTURAL STEEL IN BEAM SPANS (M 270, GRADE 50W)	BRIDGE NAME PLATE (TYPE C)	DUMPED RIPRAP	FILTER BLANKET	
			UNIT	LUMP SUM	CU. YD.	CU. YD.	CU. YD.	GAL.	LB.	LB.	LIN. FT.	LIN. FT.	LIN. FT.	LIN. FT.	LB.	EACH	CU. YD.	SQ. YD.	
04931	PLUM BAYOU	END BENT NO. 1			13	10.00			967	273	220			40			111	199	
		INTERIOR BENT NO. 2				9.05			933	182		260		32					
		INTERIOR BENT NO. 3					9.05			933	182		220		56				
		END BENT NO. 4					10.00			967	273	180			40			58	99
		125'-0" INTEGRAL COMP. W-BEAM UNIT						138.60	9.1	27,830	460					43,220	1		
TOTALS FOR JOB NO. BR3506				1	13	38.10	138.60	9.1	31,630	1,370	400	480	88	80	43,220	1	169	298	

① Steel Shell Piles shall conform to ASTM A 252, Grade 3, Fy = 45 ksi.

AILEEN SCHUBEL
DESIGN SECTION SUPERVISOR



SCHEDULE OF BRIDGE QUANTITIES
PLUM BAYOU STR. & APPRS. NO. 3 (S)
JEFFERSON COUNTY

COUNTY ROAD 69
ARKANSAS STATE HIGHWAY COMMISSION

LITTLE ROCK, ARK.

DRAWN BY: ACP DATE: 02-04-15 FILENAME: bbr3506_q1.dgn
CHECKED BY: JYP DATE: 5-11-15 SCALE: NONE

DESIGNED BY: — DATE: —
BRIDGE NO. 04931 DRAWING NO. 53544

SUMMARY OF QUANTITIES

ITEM NUMBER	ITEM	QUANTITY	UNIT
201	CLEARING	13	STATION
201	GRUBBING	13	STATION
202	REMOVAL AND DISPOSAL OF FENCE	688	LIN. FT.
202	REMOVAL AND DISPOSAL OF BARRICADES	2	EACH
202	REMOVAL AND DISPOSAL OF PIPE CULVERTS	4	EACH
202	REMOVAL AND DISPOSAL OF BUILDINGS	1	EACH
210	UNCLASSIFIED EXCAVATION	1223	CU. YD.
210	COMPACTED EMBANKMENT	6310	CU. YD.
SP & 210	SOIL STABILIZATION	100	TON
303	AGGREGATE BASE COURSE (CLASS 7)	2285	TON
SS & 401	PRIME COAT	1211	GAL.
SP, SS, & 407	MINERAL AGGREGATE IN ACHM SURFACE COURSE (1/2")	356	TON
SP, SS, & 407	ASPHALT BINDER (PG 64-22) IN ACHM SURFACE COURSE (1/2")	20	TON
504	APPROACH SLABS	59.18	CU. YD.
601	MOBILIZATION	1.00	LUMP SUM
SP & 602	FURNISHING FIELD OFFICE	1	EACH
603	MAINTENANCE OF TRAFFIC	1.00	LUMP SUM
SS & 604	SIGNS	56	SQ. FT.
SS & 604	BARRICADES	48	LIN. FT.
SS & 604	TRAFFIC DRUMS	54	EACH
SP, SS, & 606	18" SIDE DRAIN	174	LIN. FT.
617	RAILROAD (TYPE A)	200	LIN. FT.
617	ANCHOR POSTS (TYPE 1)	4	EACH
617	THREE BEAM GUARDRAIL TERMINAL	4	EACH
619	WIRE FENCE (TYPE D)	375	LIN. FT.
619	16' STEEL GATES (ALTERNATE NO. 1)	2	EACH
619	16' ALUMINUM GATES (ALTERNATE NO. 2)	2	EACH
620	LIME	2	TON
620	SEEDING	1.13	ACRE
SS & 620	MULCH COVER	4.22	ACRE
620	WATER	178.3	M.GAL.
621	TEMPORARY SEEDING	3.09	ACRE
621	SILT FENCE	865	LIN. FT.
621	SAND BAG DITCH CHECKS	97	BAG
621	SEDIMENT REMOVAL AND DISPOSAL	75	CU. YD.
635	ROADWAY CONSTRUCTION CONTROL	1.00	LUMP SUM
637	MAILBOXES	3	EACH
637	MAILBOX SUPPORTS (SINGLE)	3	EACH
718	REFLECTORIZED PAINT PAVEMENT MARKING WHITE (4")	2950	LIN. FT.
718	REFLECTORIZED PAINT PAVEMENT MARKING YELLOW (4")	2950	LIN. FT.
726	STANDARD SIGN	24.50	SQ. FT.
729	CHANNEL POST SIGN SUPPORT (TYPE A)	2	EACH
729	CHANNEL POST SIGN SUPPORT (TYPE C)	4	EACH
804	REINFORCING STEEL-ROADWAY (GRADE 60)	4292	POUND
STRUCTURES OVER 20' SPAN			
205	REMOVAL OF EXISTING BRIDGE STRUCTURE (SITE NO. 1)	1.00	LUMP SUM
636	BRIDGE CONSTRUCTION CONTROL	1.00	LUMP SUM
801	UNCLASSIFIED EXCAVATION FOR STRUCTURES-BRIDGE	13	CU. YD.
802	CLASS S CONCRETE-BRIDGE	38.10	CU. YD.
802	CLASS S(AE) CONCRETE-BRIDGE	138.60	CU. YD.
803	CLASS 1 PROTECTIVE SURFACE TREATMENT	9.1	GAL.
804	REINFORCING STEEL-BRIDGE (GRADE 60)	31630	POUND
804	EPOXY COATED REINFORCING STEEL (GRADE 60)	1370	POUND
805	STEEL SHELL PILING (16" DIAMETER)	400	LIN. FT.
805	STEEL SHELL PILING (18" DIAMETER)	480	LIN. FT.
805	PREBORING	80	LIN. FT.
805	PILE ENCASEMENT	88	LIN. FT.
SP & 807	STRUCTURAL STEEL IN BEAM SPANS (M270-GR50W)	43220	POUND
812	BRIDGE NAME PLATE (TYPE C)	1	EACH
816	FILTER BLANKET	298	SQ. YD.
816	DUMPED RIPRAP	169	CU. YD.

*DENOTES ALTERNATE BID ITEMS.

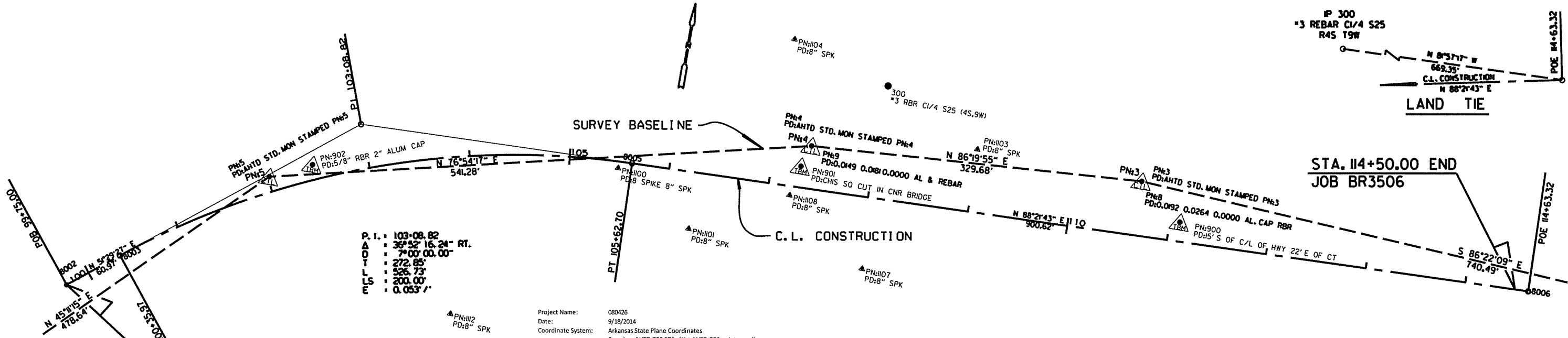
REVISIONS

DATE	REVISION	SHEET NUMBER



DATE REVISED	DATE FLOWED	DATE REVISED	DATE FLOWED	FED. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		10	54
JOB NO.		BR3506		SUMMARY OF QUANTITIES & REVISIONS				

DATE REVISED	DATE FILED	DATE REVISED	DATE FILED	FED. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
							JOB NO. BR3506	54
4 SURVEY CONTROL DETAILS								



P. I. : 103-08.82
 Δ : 36°52'16.24" RT.
 T : 7°00'00.00"
 L : 526.85'
 LS : 200.00'
 E : 0.053' /'

Project Name: 080426
 Date: 9/18/2014
 Coordinate System: Arkansas State Plane Coordinates
 Based on AHTD GPS PTS : (List AHTD GPS points used)
 Projected to Ground Coordinates
 Units: U.S. Survey Foot

COORDINATES LISTED BELOW ARE GROUND (Localized) COORDINATES IIII

Point No.	Northing	SY	Easting	SX	Elevation	SZ	Feature Code	Point Description
1	1919290.5058	0.0310	1334404.1593	0.0260	209.60	0.000	CTL	PD:AHTD STD. MON STAMPED PN:1
2	1919278.7749	0.0300	1333556.3422	0.0260	211.78	0.004	CTL	PD:AHTD STD. MON STAMPED PN:2
3	1919325.6686	0.0320	1332817.3416	0.0310	219.47	0.005	CTL	PD:AHTD STD. MON STAMPED PN:3
4	1919304.5769	0.0220	1332488.3409	0.0200	209.82	0.005	CTL	PD:AHTD STD. MON STAMPED PN:4
5	1919181.9394	0.0290	1331961.1368	0.0270	213.72	0.006	CTL	PD:AHTD STD. MON STAMPED PN:5
6	1918844.5981	0.0310	1331621.5813	0.0270	214.86	0.006	CTL	PD:AHTD STD. MON STAMPED PN:6
7	1918252.8289	0.0290	1331599.3986	0.0250	215.32	0.006	CTL	PD:AHTD STD. MON STAMPED PN:7
900	1919292.0150	0.0430	1332861.8550	0.0410	218.78	0.004	TBM	PD:5/8" REBAR & ALUMINUM CAP
901	1919282.8172	0.0480	1332481.2244	0.0410	210.21	0.005	TBM	PD:CHIS SQ CUT IN CNR BRIDGE
902	1919201.2959	0.0440	1332001.7920	0.0360	213.32	0.006	TBM	PD:5/8" RBR 2" ALUM CAP
100	1905929.8852	0.0000	1316479.7348	0.0000	213.72	0.000	GPS	PD:AHTD GPS 350014A
101	1913477.9717	0.0000	1347236.2707	0.0000	210.14	0.021	GPS	PD:AHTD GPS 350021A

*Standard Primary Control Monument - Rebar and Cap - Standard - 5/8" x 24" Rebar with 2" Aluminum Cap stamped: "(include all common information here)" plus

**Standard GPS Control Point Monument - 5/8" x 48" Rebar with 2.5" Aluminum Cap stamped: "JOB:080426, T-#" point description of the individual point. These

SX, SY, SZ - Represents the standard error estimate of the coordinate values of each point at the 67% confidence level (one sigma) based on the least squares

Reference Control points (1500 series) shall be used to re-establish horizontal datum if the primary control has been destroyed. These reference control points shall

All additional project control shall be occupied, measured, and adjusted with direct survey ties to at least two of the control points listed in the table above. New

Positional Accuracy:

Horizontal - GPS (1.0 cm ± 1PPM)	PN: 100-101
Horizontal - Primary (2.0 cm ± 20PPM):	PN: 1-7
Horizontal - Secondary (3 cm ± 50PPM):	N/A
Vertical - NGS 1st Order (±4mm x Vdist in km)	N/A
Vertical - NGS 2nd Order (±6mm x Vdist in km)	N/A
Vertical - NGS 3rd Order (±8mm x Vdist in km)	900-902 **BASED OFF GPS STATIC OBSERVATION ON PN:1**

Horizontal Datum: NAD 1983 (1997) State Plane Zone: 0302 - South Zone
 The adjustment year is based on metadata in the SDMS Control file
 A project CAF of: 0.9999220369 has been used to compute the above coordinates.
 The project CAF shall have a minimum precision of 9 digits right of the decimal.
 This CAF is intended for use within the project limits only.
 Grid Distance = Ground Distance X CAF
 If Coordinates are listed as Ground:
 To compute Grid Coordinates, multiply the Ground Coordinates by CAF about the origin of X=0 & Y=0
 If Coordinates are listed as Grid:
 To compute Ground Coordinates, divide the Grid Coordinates by CAF about the origin of X=0 & Y=0

Vertical Datum: NAVD 1988 based NGS BM:
 A project Elevation Factor of: 0.9999899614 has been computed and incorporated in the above CAF.
 This is based on the average elevation of the project: 209.87 Feet
 3-Wire Leveling techniques have been used to establish elevations on
 Points: 2-7, 900-902 From NGS BM: N/A

Basis of Bearing: Grid Bearings based on AHTD GPS points: 350014A - 350021A
 Convergence Angle is: 0°02'13.83" Left at PN: 4
 LT: 34-20-03 N LG: 91-56-01 W
 Grid Azimuth = Astronomical Azimuth - Convergence Angle

Note: Information in Italics is for clarification only. It is not to be part of the actual Control Table or Control Detail Sheets.

POINT NO.	TYPE	CENTERLINE CONSTRUCTION		
		STATION	NORTHING	EASTING
8002	POB	100+00.00	1 91 9056.81	1 331 800.71
8003	PC	100+35.97	1 91 9079.20	1 331 828.85
8005	PT	105+62.70	1 91 9256.89	1 332 315.09
8006	POE	114+63.32	1 91 9282.63	1 333 215.35



9/24/2015

TRAFFIC CONTROL DEVICES:
(EXISTING ROAD TO REMAIN OPEN &
EXISTING BRIDGE CLOSED DURING CONSTRUCTION.)

G20-1 = 20 SO. FT.
G20-2 = 16 SO. FT.
1 SIGN EACH AT BEGINNING AND END OF JOB

24' BARRICADES (TYPE III) = 48 LIN. FT.
R11-2 = 20 SO. FT.
(SIGNS PLACED ON TOP BARRICADES)
STA. 106+00 ON NEW ROADWAY
STA. 112+00 ON NEW ROADWAY

TRAFFIC DRUMS = 54 EACH
6 PER DRIVEWAY

- ELECTRIC POLE
 - ⊥ GUY WIRE
 - ⊥ TELEPHONE RISER
 - ⊥ WATER METER
 - ⊥ WATER VALVE
- LEGEND**

STA. 102+62-IN PLACE
12"x21" CMP
LT. SIDE DRAIN
REMOVE AND INSTALL
18"x34" PIPE CULVERT
LT. SIDE DRAIN
CONST. APPR. = 25 CU. YDS.

STA. 100+34 CONST.
APPR. ON LT. = 25 CU. YDS.

GUARDRAIL (TYPE A) THREE BEAM TERM.

STA. 105+50.50 - STA. 106+21.00 LT. = 50 LIN. FT. 1 EACH
 STA. 105+50.50 - STA. 106+21.00 RT. = 50 LIN. FT. 1 EACH
 STA. 107+66.00 - STA. 108+36.50 LT. = 50 LIN. FT. 1 EACH
 STA. 107+66.00 - STA. 108+36.50 RT. = 50 LIN. FT. 1 EACH

TERMINAL ANCHOR POSTS (TYPE 1) = 4 EACH

REMOVAL AND DISPOSAL OF FENCE

STA. 106+17 - STA. 106+29 RT. = 28 LIN. FT.
 STA. 107+46 - STA. 108+89 RT. = 163 LIN. FT.
 STA. 107+47 - STA. 110+55 LT. = 345 LIN. FT.
 STA. 110+55 - STA. 110+60 RT. = 40 LIN. FT.
 STA. 110+55 - STA. 111+34 RT. = 76 LIN. FT.
 STA. 111+34 - STA. 111+37 RT. = 36 LIN. FT.

DATE REVISED	DATE FILED	DATE REVISED	DATE FILED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	BR3506		12	54
				PLAN AND PROFILE SHEET				

STA. 106+47-STA. 107+30-IN PLACE ON LT.
22'x77' 5-SPAN WOOD/CONC. BR.
BR. #14278 BR. IS COLLAPSED
REMOVE AS EXISTING BRIDGE
STRUCTURE (SITE NO. 1) = 100 LUMP SUM

OBLITERATION AREAS
= 275 CU. YDS.

IP 300
#3 REBAR C1/4 S25
R4S T9W

STA. 110+90 CONSTRUCT
APPROACH ON LT. = 15 CU. YDS.

LAND TIE

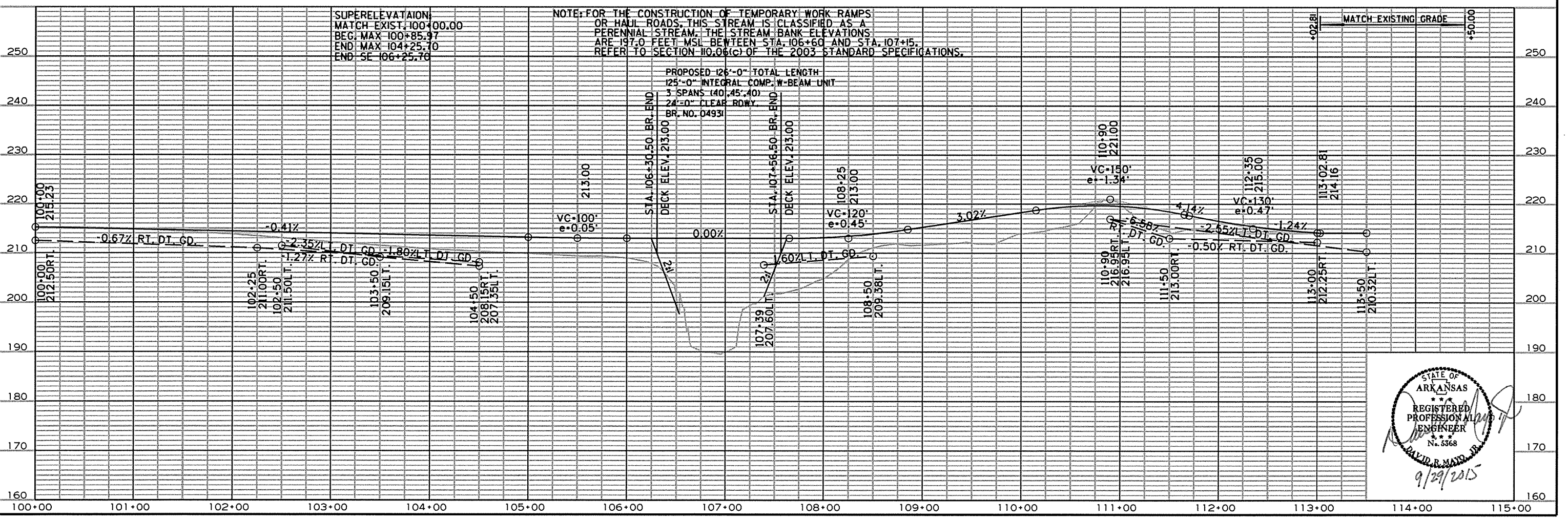
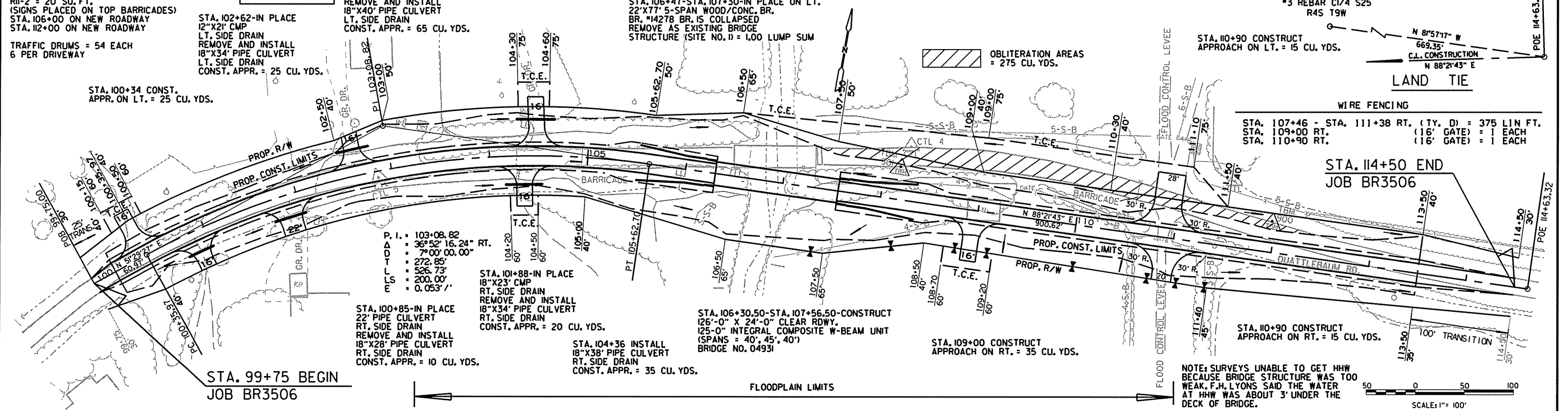
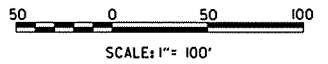
WIRE FENCING

STA. 107+46 - STA. 111+38 RT. (TY. D) = 375 LIN. FT.
 STA. 109+00 RT. (16' GATE) = 1 EACH
 STA. 110+90 RT. (16' GATE) = 1 EACH

STA. 114+50 END
JOB BR3506

STA. 110+90 CONSTRUCT
APPROACH ON RT. = 15 CU. YDS.

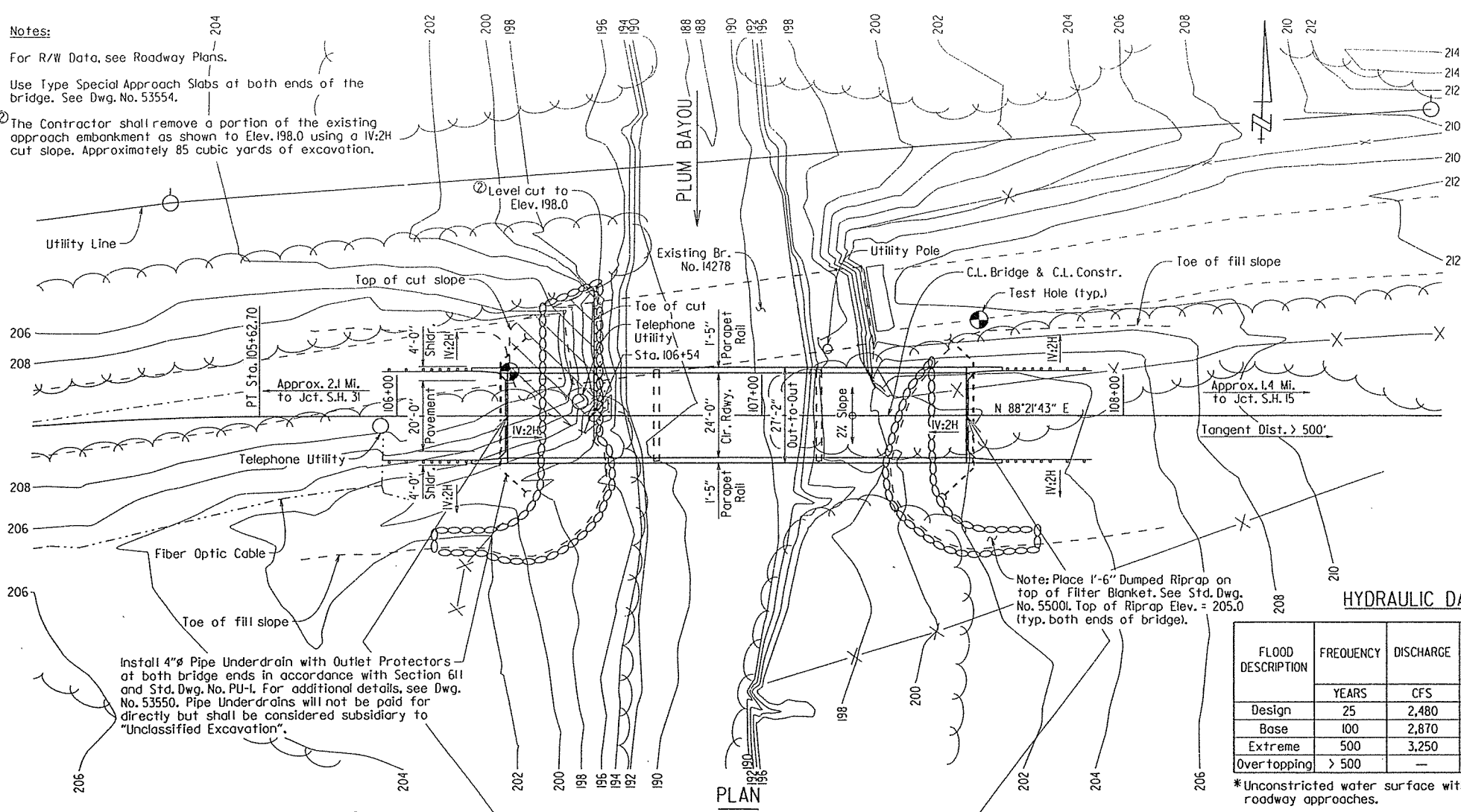
NOTE: SURVEYS UNABLE TO GET HHW
BECAUSE BRIDGE STRUCTURE WAS TOO
WEAK. F.H. LYONS SAID THE WATER
AT HHW WAS ABOUT 3' UNDER THE
DECK OF BRIDGE.



STATE OF ARKANSAS
REGISTERED PROFESSIONAL ENGINEER
No. 5368
DAVID R. MAYO, JR.
9/29/2015

Notes:

For R/W Data, see Roadway Plans.
 Use Type Special Approach Slabs at both ends of the bridge. See Dwg. No. 53554.
 The Contractor shall remove a portion of the existing approach embankment as shown to Elev. 198.0 using a 1V:2H cut slope. Approximately 85 cubic yards of excavation.



N-VALUES

Sta. 107+60 - 27' Left of C.L. of Constr.

4.9-	5.9,N=5
9.9-	10.9,N=9
15.5-	16.5,N=10
20.5-	21.5,N=14
25.5-	26.5,N=7
30.5-	31.5,N=7
35.5-	36.5,N=18
40.5-	41.5,N=30
45.5-	46.5,N=32
50.5-	51.5,N=20
55.5-	56.5,N=21
60.5-	61.5,N=36
65.5-	66.5,N=30
70.5-	71.5,N=20
75.5-	76.5,N=46
80.5-	81.5,N=17
85.5-	86.5,N=15
90.5-	91.5,N=22
95.5-	96.5,N=35
100.5-	101.5,N=35
105.5-	106.5,N=68
110.5-	111.5,N=33
115.5-	116.5,N=26

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. PROJ. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		13	54
JOB NO. 04931 - LAYOUT - 53545								

GENERAL NOTES

BENCH MARK: Vertical Control Data are shown on the Survey Control Data Sheets.
 CONSTRUCTION SPECIFICATIONS: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction (2014 Edition) with applicable Supplemental Specifications and Special Provisions. Section and Subsection refer to the Standard Construction Specifications unless otherwise noted in the Plans.
 DESIGN SPECIFICATIONS: AASHTO LRFD Bridge Design Specifications, Sixth Edition (2012) with 2013 Interims.
 LIVE LOADING: HL-93
 SEISMIC PERFORMANCE ZONE: 3
 MATERIALS AND STRENGTHS
 Class (SAE) Concrete (superstructure) f'c = 4,000 psi
 Class 5 Concrete (substructure) f'c = 3,500 psi
 Reinforcing Steel (Gr. 60, AASHTO M 31 or M 322, Type A) fy = 60,000 psi
 Structural Steel (AASHTO M 270, Gr. 36) Fy = 36,000 psi
 Structural Steel (AASHTO M 270, Gr. 50W) Fy = 50,000 psi
 BORING LOGS: Boring logs may be obtained from the Construction Contract Procurement Section of the Program Management Division.

STEEL SHELL PILING: Piling in Bents 1 and 4 shall be 16" diameter concrete filled steel shell piles and shall be driven to a minimum ultimate bearing capacity of 142 tons per pile. Piling in Bents 2 and 3 shall be 18" diameter concrete filled steel shell piles and shall be driven to a minimum ultimate bearing capacity of 235 tons per pile. All piling shall be driven with an approved air, steam or diesel hammer. Piling in end bents shall be driven after embankment to bottom of cap is in place. Lengths of piling shown are assumed for estimating quantities only. Actual lengths are to be determined in the field. No additional payment will be made for cut-off or build-up. Test piles are not required but may be driven for the Contractor's information in accordance with Subsection 805.08(g).

DRIVING SYSTEM: The driving system approval and the ultimate bearing capacity determination for piling shall be based on the requirements of Subsection 805.09(b), "Method B-Wave Equation Analysis (WEAP)". It is estimated that a minimum rated hammer energy of 23,000 ft.-lbs. per blow will be required to obtain the ultimate bearing capacity at Bents 1 and 4 and 43,500 ft.-lbs. per blow will be required to obtain the ultimate bearing capacity at Bents 2 and 3.

PREBORING: Preboring is required for all piling at Bents 1 and 4. Prebored holes at Bents 1 and 4 shall have a diameter 6" greater than the diameter of the pile for a depth of 10' below the bottom of the cap. The void space around the pile after completion of driving shall be backfilled with sand or pea gravel. The Contractor shall be responsible for keeping prebored holes free of debris prior to backfilling, which may require the use of temporary casings or other approved methods. Any related cost for backfilling and temporary casing will not be paid for separately but shall be considered subsidiary to the item "Steel Shell Piling". Preboring will be paid for in accordance with Section 805.

PILE ENCASUREMENT: Pile encasement shall extend from 3' below natural ground to Elevation 195.0 at Bent 2 and from Elevation 187.0 to Elevation 210.0 at Bent 3. Steel shell piling that extends above the ground and is not protected by pile encasement shall be painted in accordance with Subsection 805.02. See Std. Dwg. No. 5502I for additional information.

BRIDGE DECK: The concrete bridge deck shall be given a fine finish as specified for final finishing in Subsection 802.19 for Class 5 Tined Bridge Roadway Surface Finish.

DETAIL DRAWINGS:	DRAWING NO.
End Bents	53546
Int. Bents	53547
125'-0" Integral W-Beam Unit	53548-53553
Type Special Approach Slab	53554
Concrete Filled Steel Shell Piles	5502I

EXISTING BRIDGE: The existing five-span bridge, No. 14278, (L.M. 19) is 22.1' wide and 77' long, and consists of a concrete deck on timber stringers supported by timber trestle pile bents, concrete pier, and timber abutments.

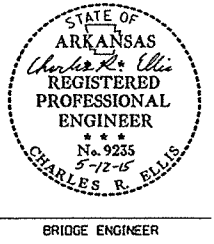
REMOVAL AND SALVAGE: Existing Bridge No. 14278 shall be removed in accordance with Section 205. All material from the existing bridge shall become the property of the Contractor except for the following, which shall remain the property of the County:
 Timber girders from spans 3-5 (approx. 54 total, each approx. 15' in length).

The Contractor shall stockpile the salvaged timber girders at the job site until the time of pickup by the County. Salvaged items shall be loaded on County vehicles by the Contractor. Payment for this work shall be considered incidental to the item "Removal of Existing Bridge Structure (Site No. 1)".

MAINTENANCE OF TRAFFIC: The existing bridge has collapsed and the road is closed. The road will remain closed until the new bridge is complete and open to traffic.

LAYOUT OF BRIDGE OVER PLUM BAYOU
 PLUM BAYOU STR. & APPRS. NO. 3 (S)
 JEFFERSON COUNTY
 County Rd. 69
 ARKANSAS STATE HIGHWAY COMMISSION
 LITTLE ROCK, ARK.

DRAWN BY: ACP DATE: 02-02-15 FILENAME: bbr3506_ll.dgn
 CHECKED BY: EOR DATE: 5-11-15 SCALE: 1"=20'
 DESIGNED BY: ACP DATE: 02-15
 BRIDGE NO. 04931 DRAWING NO. 53545



HYDRAULIC DATA

FLOOD DESCRIPTION	FREQUENCY YEARS	DISCHARGE CFS	*NATURAL WATER SURFACE ELEVATION FEET	WATER SURFACE ELEV. WITH BACKWATER FEET
Design	25	2,480	204.7	204.7
Base	100	2,870	205.7	205.7
Extreme	500	3,250	206.6	206.6
Overtopping	> 500	-	-	-

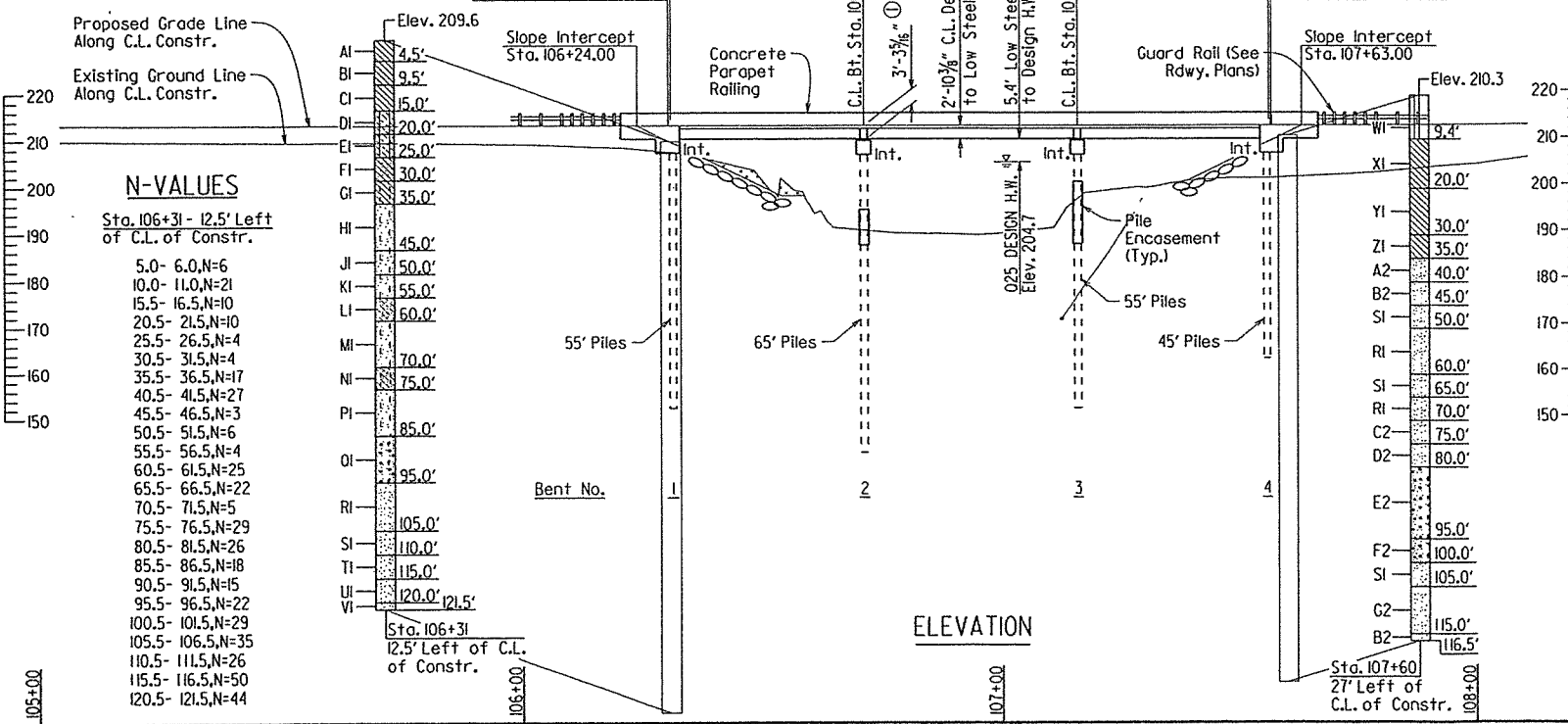
*Unconstricted water surface without structure or roadway approaches.
 Q100 backwater elevation for existing structure = 205.8
 Proposed Low Bridge Chord Elev. = 210.13
 Drainage area = 144 square miles.
 Historical H.W. Elev. = 206.5

BORING LEGEND

- AI-Moist, Medium Stiff, Brown Clay with some Organic Matter and Asphalt Fragments
- BI-Moist, Medium Stiff, Brown Clay with some Organic Matter
- CI-Moist, Very Stiff, Brown Clay with some Organic Matter
- DI-Moist, Loose, Brown Clayey Silt with some Organic Matter
- EI-Moist, Loose, Brown Clayey Silt
- FI-Moist, Soft, Brown Silty Clay
- GI-Wet, Soft, Brown and Gray Silty Clay
- HI-Wet, Medium Dense, Gray Sand with Silt
- JI-Wet, Very Loose, Gray Silty Sand with some Clay and Organic Matter
- KI-Wet, Loose, Gray Silty Sand with some Organic Matter
- LI-Wet, Very Loose, Gray Clayey Sand
- MI-Wet, Medium Dense, Gray Sand with Silt, some Gravel and Organic Matter
- NI-Wet, Loose, Gray Silty Sand with Clay Seams and some Gravel
- OI-Wet, Medium Dense, Gray and Brown Sand with Silt
- PI-Wet, Medium Dense, Gray Sand with Gravel
- RI-Wet, Medium Dense, Gray Sand with Trace of Gravel
- SI-Wet, Dense, Gray Sand with Trace of Gravel
- TI-Wet, Medium Dense, Gray Sand with some Gravel
- UI-Wet, Very Dense, Gray Sand with Trace of Gravel
- VI-Wet, Dense, Gray Sand with some Gravel
- WI-Moist, Loose, Brown Silt with some Gravel and some Organic Matter
- XI-Moist, Stiff to Medium Stiff, Brown Clay with some Organic Matter
- YI-Moist, Soft to Medium Stiff, Brown Clay
- ZI-Moist, Medium Stiff, Gray Clay with Trace of Sand
- A2-Wet, Medium Dense, Gray Sand with Trace of Clay
- B2-Wet, Medium Dense, Gray Sand
- C2-Wet, Medium Dense, Gray Sand with some Gravel
- D2-Wet, Very Dense, Gray Sand
- E2-Wet, Medium Dense, Gray Sand with Gravel
- F2-Wet, Dense, Gray Sand with Gravel
- G2-Wet, Very Dense to Dense, Gray Sand

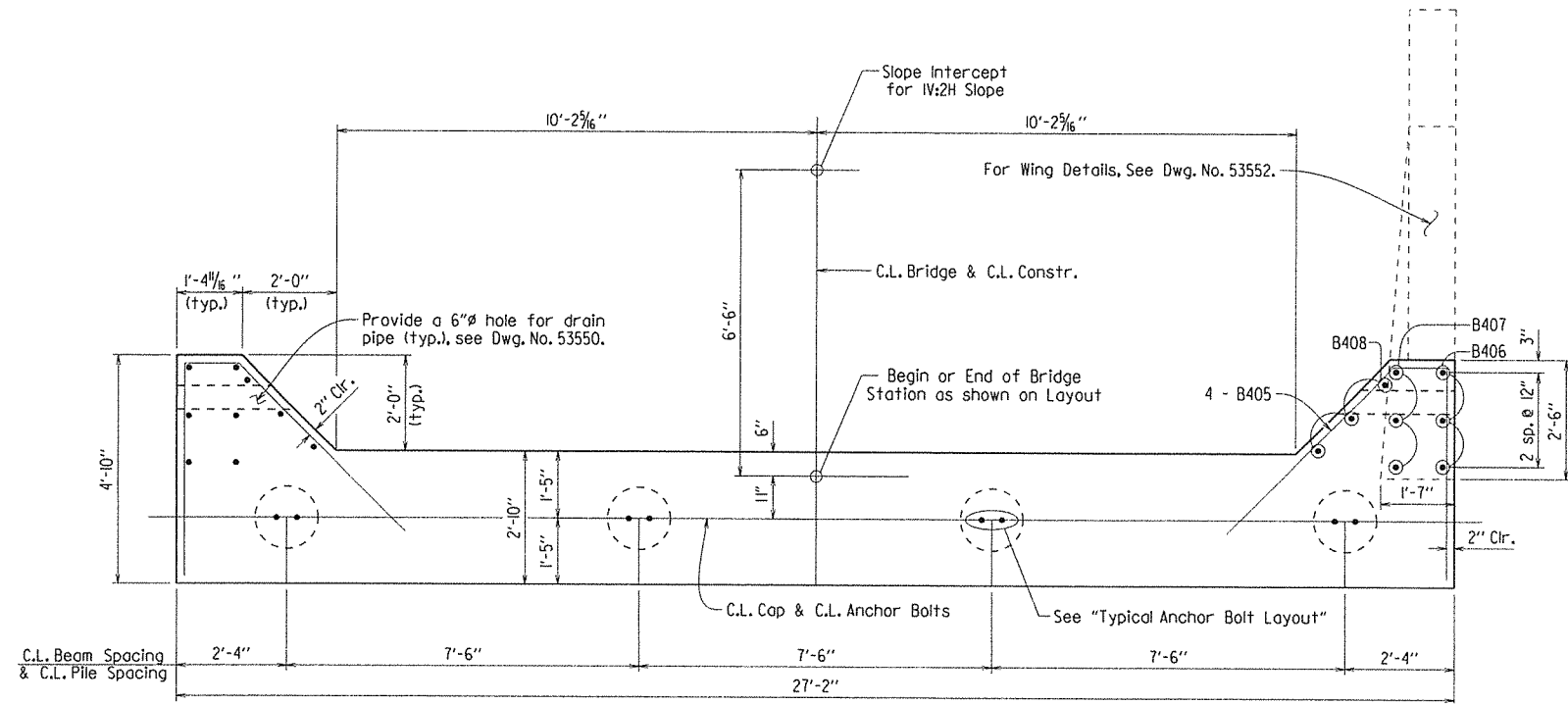
Note: All Stations and elevations are taken along C.L. Construction & C.L. Bridge, C.L. Deck Elevation is at working point, see "Rounding Detail" on Dwg. No. 53548.

Dimension taken at C.L. Deck at C.L. Bent to low side top of cap (typ. at Bents 2 and 3).

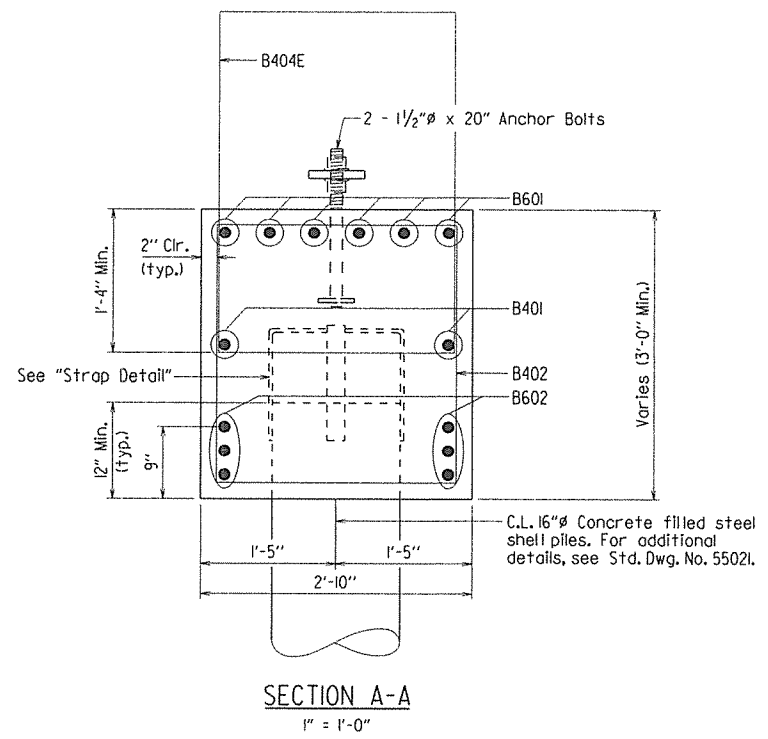


PRINT DATE: 5/11/2015

DATE	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	SHEET NO.	TOTAL SHEETS
				6	ARK.		
				JOB NO.	BR3506	1454	
				04931 - END BENTS - 53546			



PLAN
1/2" = 1'-0"

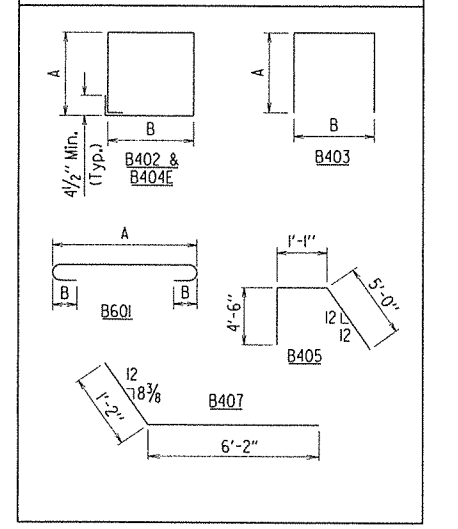


SECTION A-A
1" = 1'-0"

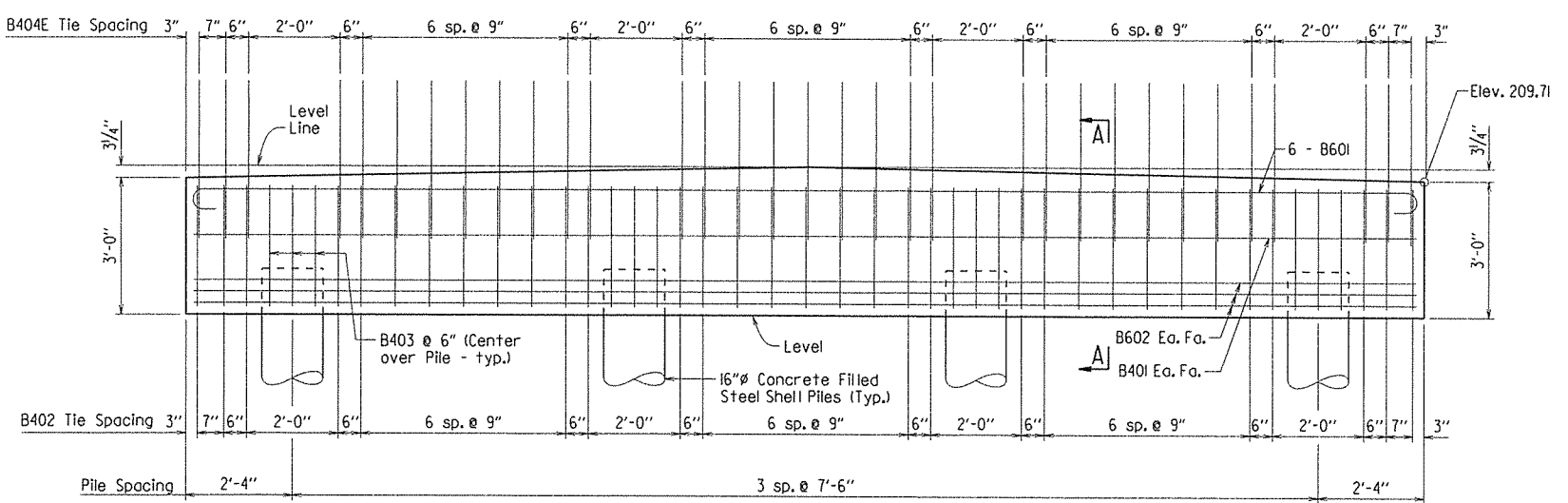
BAR LIST (PER END BENT)

Mark	No. Req'd.	Length	A	B	Pin Dia.
B401	2	26'-10"	-	-	Str.
B402	33	10'-8"	2'-8"	2'-6"	2"
B403	12	7'-8"	2'-8"	2'-6"	2"
B404E	33	12'-4"	3'-6"	2'-6"	2"
B405	8	10'-6"	-	-	2"
B406	6	8'-5"	-	-	Str.
B407	6	7'-4"	-	-	2"
B408	6	4'-11"	-	-	Str.
B601	6	28'-2"	26'-10"	6"	4 1/2"
B602	6	26'-10"	-	-	Str.

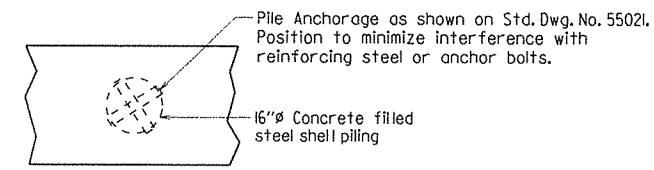
BENDING DIAGRAMS (DIMENSIONS ARE OUT TO OUT OF BARS.)



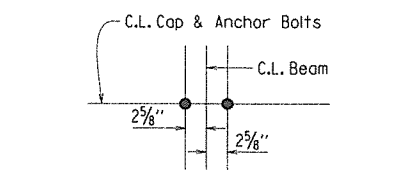
Bars designated with an "E" are epoxy coated.



ELEVATION
1/2" = 1'-0"



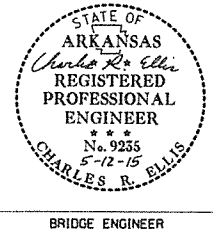
STRAP DETAIL
No Scale



TYPICAL ANCHOR BOLT LAYOUT
1" = 1'-0"

GENERAL NOTES

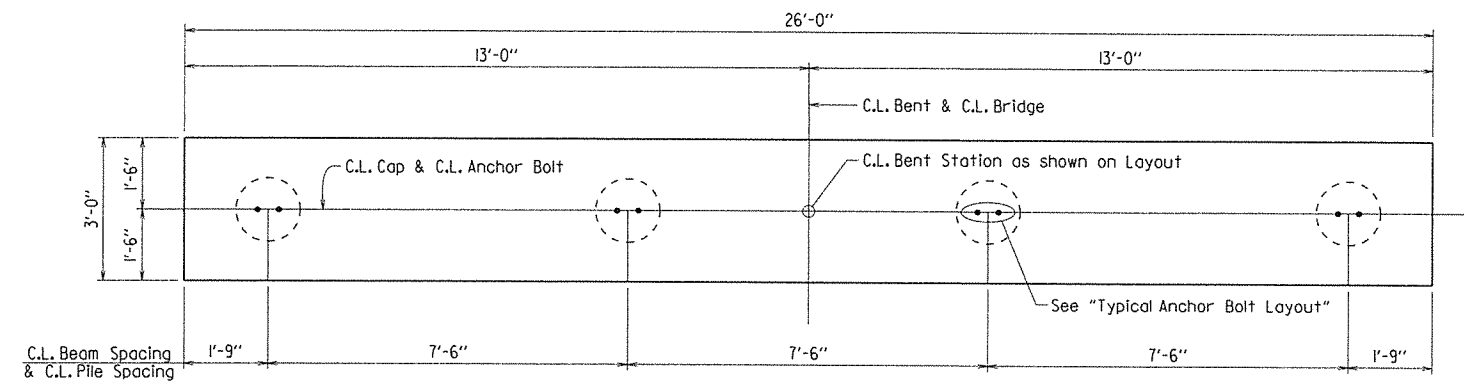
- All concrete shall be Class "S" with a minimum 28-Day compressive strength $f'_c=3,500$ psi. Concrete shall be poured in the dry and all exposed corners to be chamfered 3/4" unless otherwise noted.
- All reinforcing steel shall be Grade 60 (yield strength = 60,000 psi) conforming to AASHTO M 31 or M 322, Type A, with mill test reports.
- Top reinforcing bars and pile anchorage in cap shall be properly placed to avoid interference with anchor bolts or sheet metal sleeves.
- Granular Backfill and Pipe Underdrain required behind cap. See Dwg. No. 53550 for details.
- For additional information, See Layout.



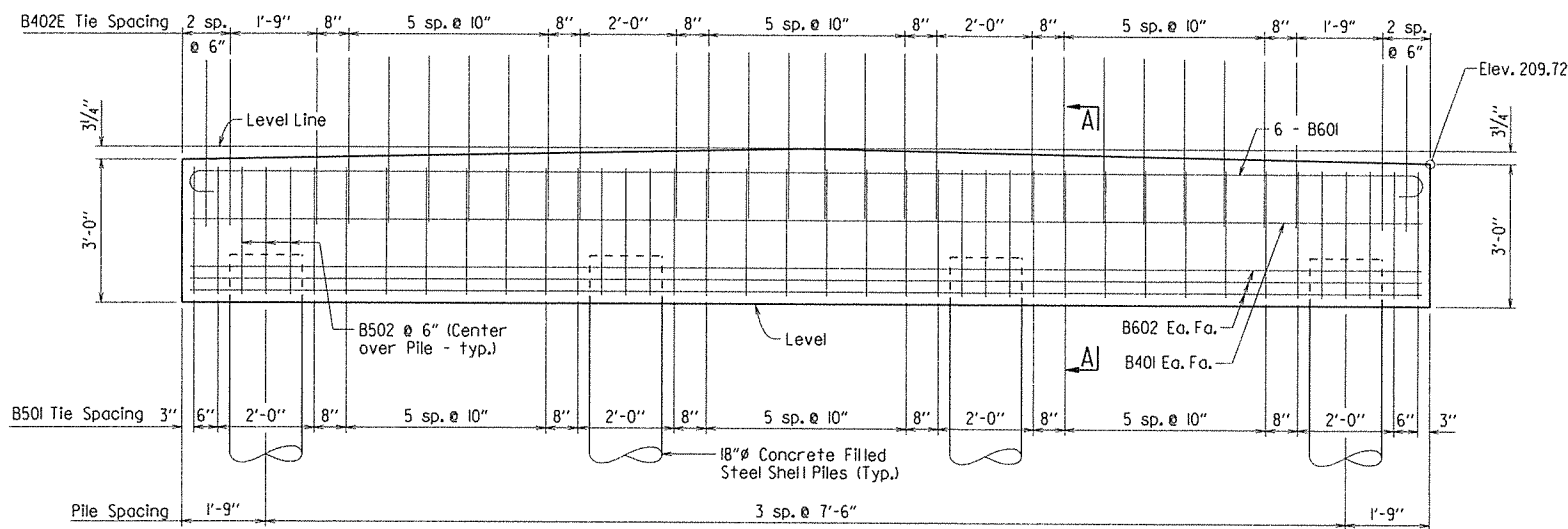
DETAILS OF END BENTS
ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

DRAWN BY: ACP DATE: 02-04-15 FILENAME: bbr3506.bl.dgn
 CHECKED BY: JYP DATE: 5-11-15 SCALE: As Noted
 DESIGNED BY: ACP DATE: 02-15
 BRIDGE NO. 04931 DRAWING NO. 53546

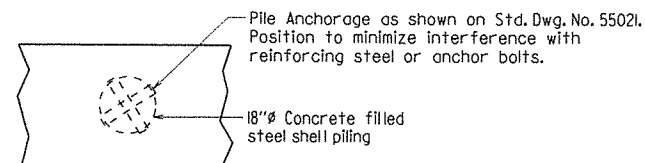
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	BR3506	15	54	
				04931 - INT. BENTS - 53547				



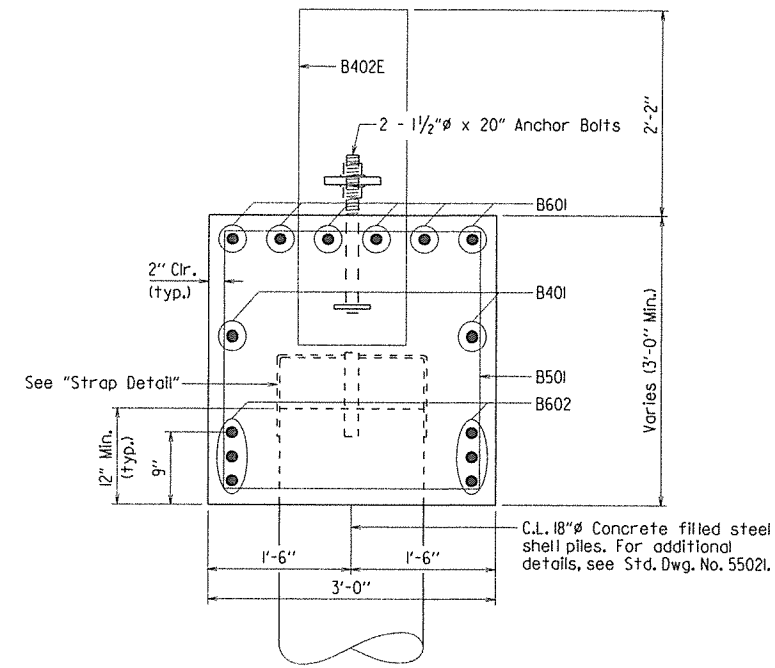
PLAN
1/2" = 1'-0"



ELEVATION
1/2" = 1'-0"

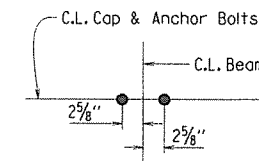


STRAP DETAIL
No Scale



SECTION A-A
1" = 1'-0"

For Details of Anchor Bolts and Anchor Bolt Plate, See Dwg. No. 5355L.

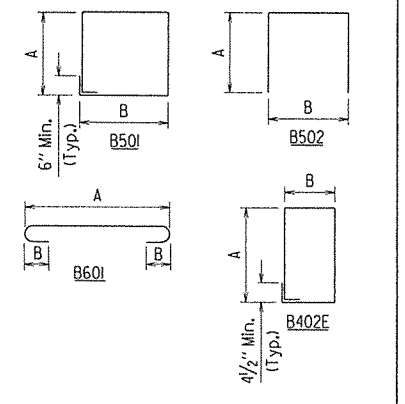


TYPICAL ANCHOR BOLT LAYOUT
1" = 1'-0"

BAR LIST (PER INT. BENT)

Mark	No. Req'd.	Length	A	B	Pin Dia.
B401	2	25'-8"	-	-	Str.
B402E	28	9'-8"	3'-6"	1'-2"	2"
B501	28	11'-2"	2'-8"	2'-8"	2 1/2"
B502	12	7'-10"	2'-8"	2'-8"	2 1/2"
B601	6	27'-0"	25'-8"	6"	4 1/2"
B602	6	25'-8"	-	-	Str.

BENDING DIAGRAMS
(DIMENSIONS ARE OUT TO OUT OF BARS.)



Bars designated with an "E" are epoxy coated.

GENERAL NOTES

All concrete shall be Class "S" with a minimum 28-Day compressive strength f'_c 3,500 psi. Concrete shall be poured in the dry and all exposed corners to be chamfered 3/4" unless otherwise noted.

All reinforcing steel shall be Grade 60 (yield strength = 60,000 psi) conforming to AASHTO M 31 or M 322, Type A, with mill test reports.

Top reinforcing bars and pile anchorage in cap shall be properly placed to avoid interference with anchor bolts or sheet metal sleeves.

For additional information, See Layout.



BRIDGE ENGINEER

DETAILS OF INTERMEDIATE BENTS
ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

DRAWN BY: ACP DATE: 02-04-15 FILENAME: bbr3506.bl.dgn
CHECKED BY: JYP DATE: 5-11-15 SCALE: As Noted
DESIGNED BY: ACP DATE: 02-15
BRIDGE NO. 04931 DRAWING NO. 53547

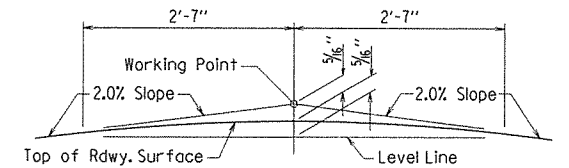
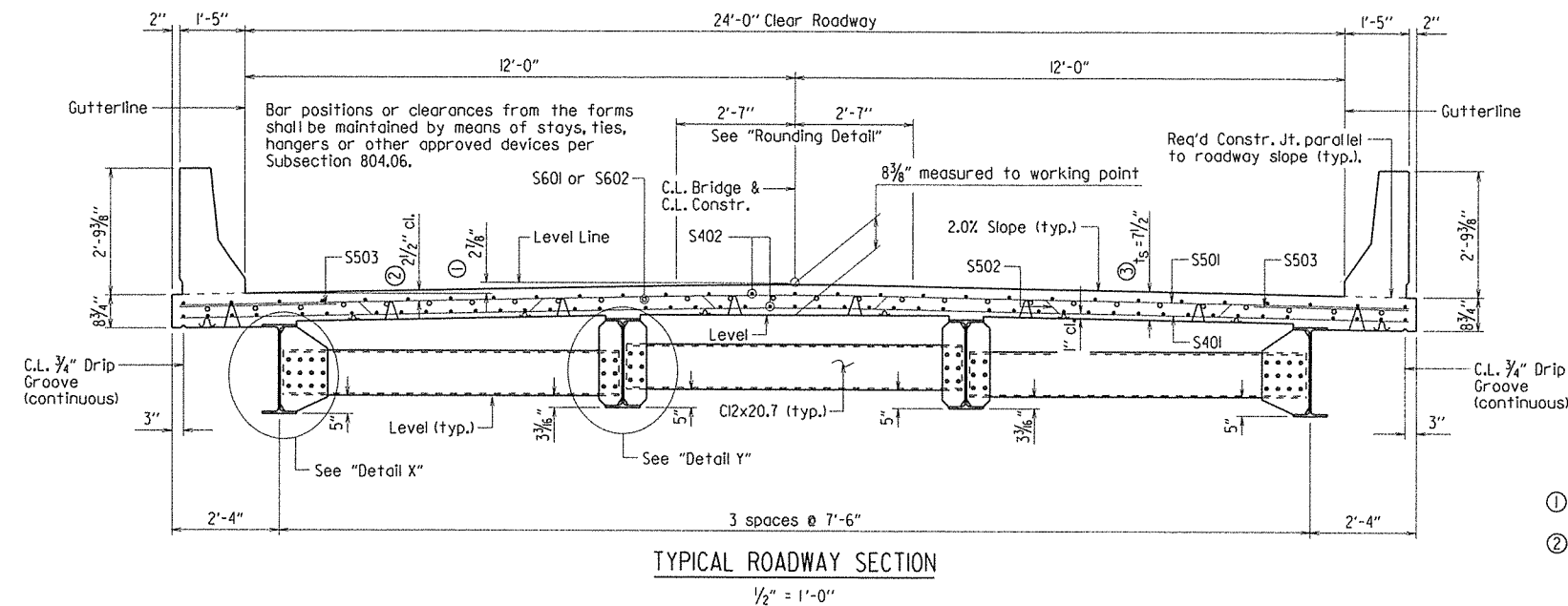
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO. BR3506							16	54
① 04931 - 125'-0" UNIT - 53548								

Slab Reinforcing:

Longitudinal: S402 as shown
 S601 or S602 as shown, see "Reinforcing Plan", Dwg. No. 53550.
 Transverse: S502 @ 12" o.c. bent up over beams
 S501 @ 12" o.c. in top, S401 @ 12" o.c. in bottom — Alternate
 S503 @ 6" in top of overhangs (bundled with #5 bars)

NOTE: At the Contractor's option, in lieu of providing bars S502, one #5 bar top and bottom may be substituted for each bar. Payment for reinforcing will be based on the weight of bars S502.

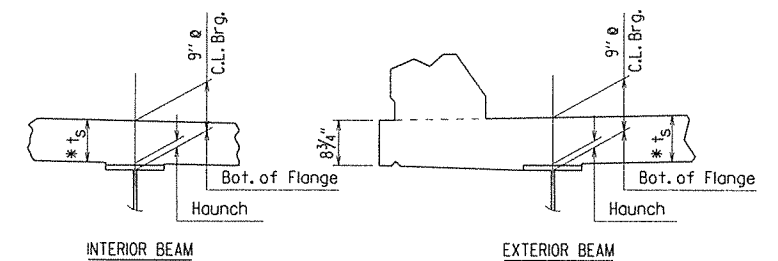
NOTE: Class I Protective Surface Treatment shall be applied to the Roadway Surface and to the Face & Top of the Concrete Parapet Rail.



NOTE: Working Point matches Theoretical Roadway Grade.

ROUNDING DETAIL
No Scale

t_s = slab thickness as shown in "Typical Roadway Section"



*Tolerance when removable deck forming is used is + 1/2", - 1/4". Haunch forming is required and shall be adjusted to maintain slab thickness tolerance.

ADJUSTMENT FOR SLAB THICKNESS TOLERANCE
No Scale

NOTES:
 Haunch dimension may vary within the following limits to maintain the grade and slab thickness tolerance: Minimum occurs when top flange contacts bottom reinforcing steel; Maximum = top flange thickness plus 1 3/4". No increase in concrete and structural steel quantities will be made to maintain tolerances.

Tolerances shown are applicable only when removable deck forming is used. See Std. Dwg. No. 55005 for tolerances when permanent steel deck forms are used. Payment for concrete shall be based on removable deck forming.

BAR LIST

MARK	NO. REQ'D.	LENGTH	P.D.	BENDING DIAGRAMS
S401	136	26'-10"	Str.	<p>Dimensions are out to out of bars.</p>
S402	304	32'-9"	Str.	
S403	66	6'-10"	2"	
S404	12	25'-2"	Str.	
S405	56	7'-6"	2"	
S501	130	26'-10"	Str.	
S502	121	27'-6"	3"	
S503	486	3'-5"	Str.	
S504E	48	4'-5"	2 1/2"	
S601	56	14'-0"	Str.	
S602	56	10'-11"	4 1/2"	
S603	12	7'-2"	4 1/2"	
P401	448	5'-6"	3"	
P402	64	4'-10"	3"	
P403	56	4'-0"	Str.	
P404	28	8'-8"	Str.	
P405	112	13'-2"	Str.	
P501	448	4'-8"	3 3/4"	
R401	16	3'-11"	2"	
R402	16	4'-0"	2"	
R403	24	9'-8"	Str.	
R404	24	3'-10"	Str.	
R601	32	5'-5"	Str.	
R602	12	5'-0"	Str.	
W401	20	4'-4"	2"	
W402	20	5'-5"	Str.	
W501E	32	7'-1"	3 3/4"	
W701	32	12'-0"	Str.	

Bars designated with an "E" are epoxy coated.

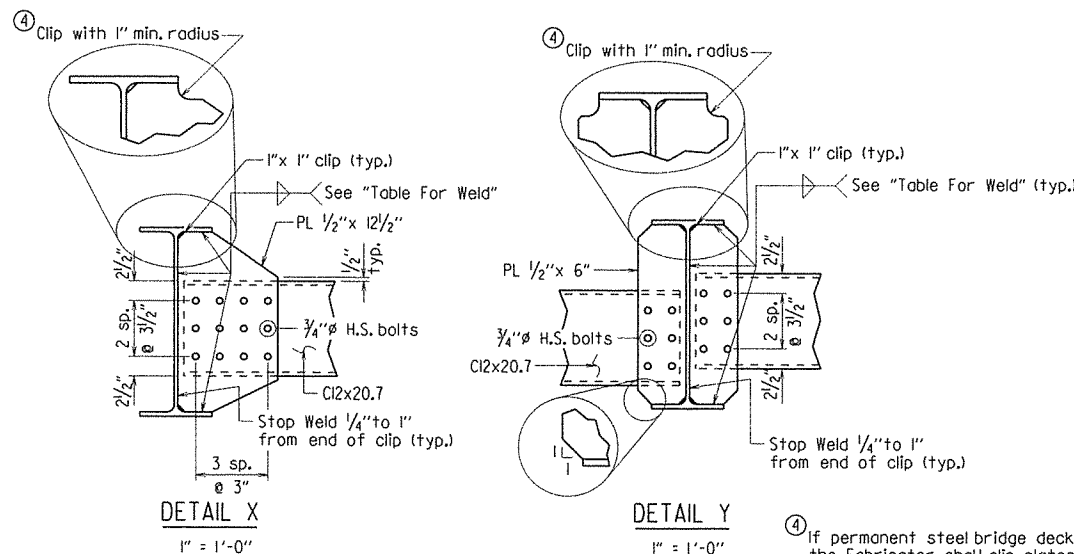


TABLE FOR WELD

Material Thickness of Thicker Part Joined (Inches)	Minimum Size of Fillet Weld (Inches)	Single Pass Weld Must Be Used
To 3/4" Inclusive	1/4"	Must Be Used
Over 3/4"	5/16"	Used

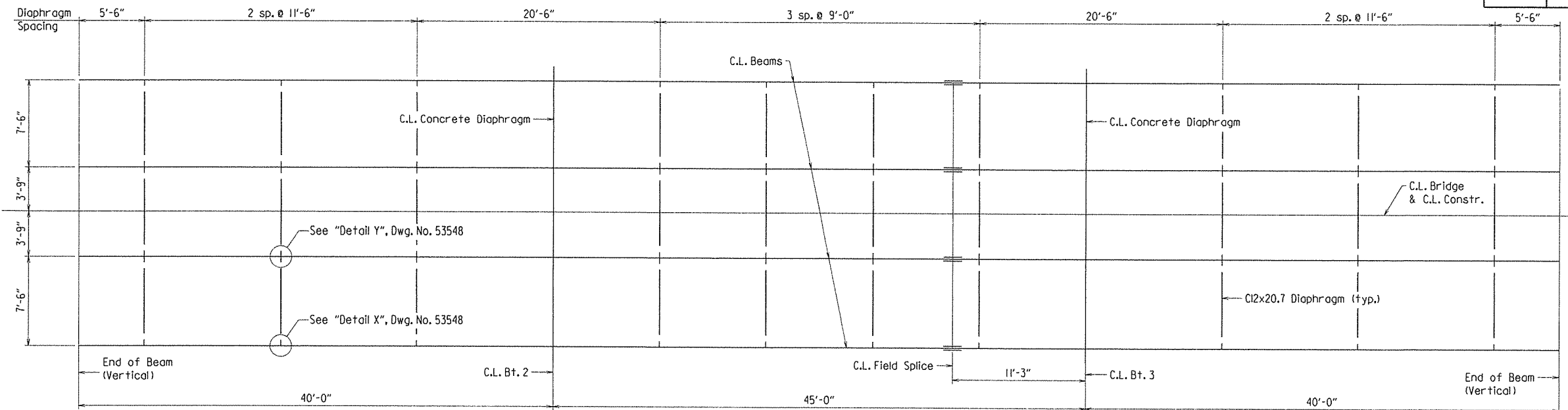
NOTE: When a fillet weld size, as shown on the plans, is larger than the minimum, the first pass shall be that specified for minimum size of fillet weld.



BRIDGE ENGINEER

SHEET 1 OF 6
 DETAILS OF 125'-0" INTEGRAL COMPOSITE W-BEAM UNIT
 ROUTE SEC.
 ARKANSAS STATE HIGHWAY COMMISSION
 LITTLE ROCK, ARK.
 DRAWN BY: ACP DATE: 02-04-15 FILENAME: bbr3506_sl.dgn
 CHECKED BY: JJP DATE: 5-11-15 SCALE: As Noted
 DESIGNED BY: ACP DATE: 08-12-14
 BRIDGE NO. 04931 DRAWING NO. 53548

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	BR3506		1754	
				04931 - 125'-0" UNIT - 53549				



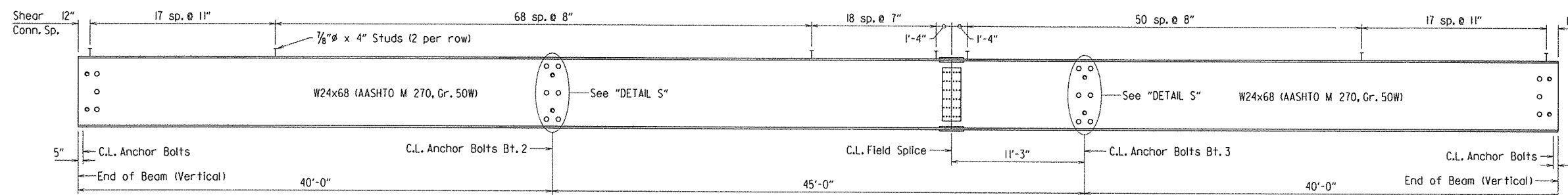
FRAMING PLAN
3/16" = 1'-0"

TABLE OF DEAD LOAD DEFLECTIONS (INCHES)

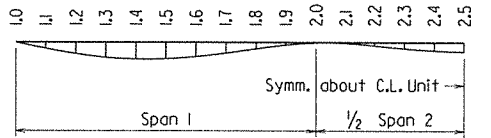
POINT OF DEFLECTION	STRUCTURAL STEEL		STRUCTURAL STEEL + SLAB		STRUCTURAL STEEL + SLAB + RAIL	
	EXT. BEAM	INT. BEAM	EXT. BEAM	INT. BEAM	EXT. BEAM	INT. BEAM
1.0	0	0	0	0	0	0
1.1	0.014	0.015	0.133	0.161	0.146	0.174
1.2	0.026	0.028	0.246	0.299	0.271	0.322
1.3	0.034	0.037	0.326	0.395	0.359	0.426
1.4	0.038	0.041	0.363	0.440	0.399	0.474
1.5	0.037	0.040	0.355	0.431	0.391	0.465
1.6	0.032	0.035	0.308	0.373	0.339	0.402
1.7	0.024	0.026	0.229	0.278	0.252	0.300
1.8	0.014	0.015	0.136	0.165	0.150	0.178
1.9	0.005	0.006	0.051	0.061	0.056	0.066
2.0	0	0	0	0	0	0
2.1	0.001	0.001	0.011	0.013	0.012	0.014
2.2	0.007	0.007	0.066	0.080	0.073	0.086
2.3	0.014	0.015	0.131	0.159	0.144	0.171
2.4	0.019	0.020	0.180	0.218	0.198	0.235
2.5	0.021	0.022	0.198	0.240	0.218	0.259

Symm. about C.L. Unit

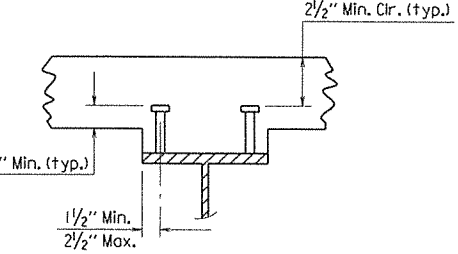
Note:
Camber for Dead Load Deflection $\pm 1/4$ " tolerance. Deflections shown are along C.L. Beam from a chord from C.L. Anchor Bolt to C.L. Anchor Bolt.



TYPICAL BEAM ELEVATION
No Scale



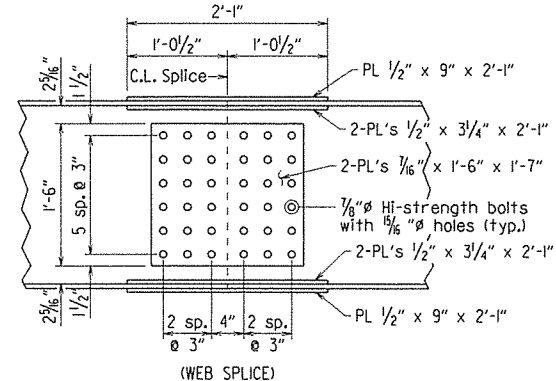
DEAD LOAD DEFLECTION DIAGRAM
No Scale



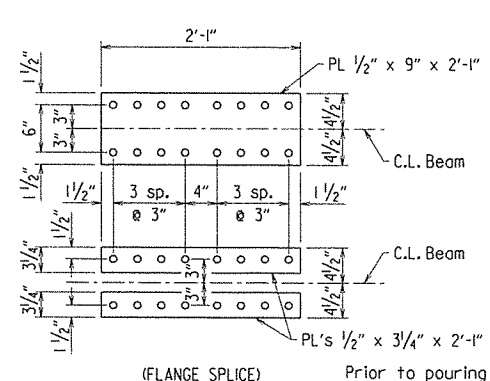
Stud Shear Connectors shown shall be 3/8" ϕ x 4" automatically end welded to the beam flange in accordance with the recommendations of the Manufacturer. 3/4" ϕ studs may be used in place of the 3/8" ϕ studs shown at the ratio of 1.36:1. 3/4" ϕ studs in place of one 3/8" ϕ stud. 3/8" ϕ studs will be used as the basis for measurement of structural steel in shear connectors.

SHEAR CONNECTOR DETAIL
No Scale

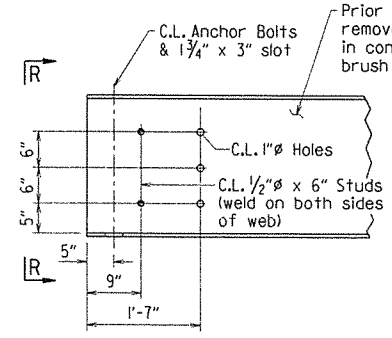
Notes:
Bolted field splices shown may be eliminated or shop welded splices may be substituted with the approval of the Engineer. Payment will be made on the basis of the plan quantities.
All field splice bolts shall be 3/8" ϕ HI-str. bolts.
All holes for splice bolts shall be 1/16" ϕ .
All field splice plates shall be AASHTO M 270 Gr. 50W steel.



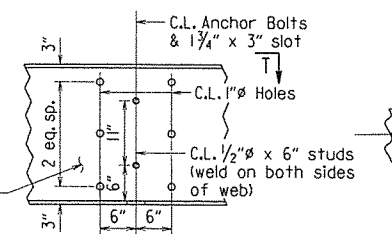
DETAILS OF FIELD SPLICE
1" = 1'-0"



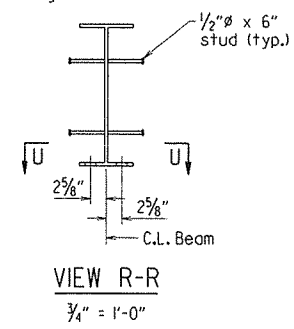
Prior to pouring concrete diaphragm, remove mill scale from surfaces to be in contact with concrete with a wire brush.



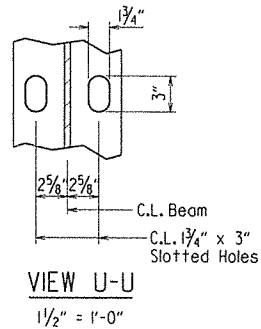
DETAIL OF BEAM END (TYP.)
3/4" = 1'-0"



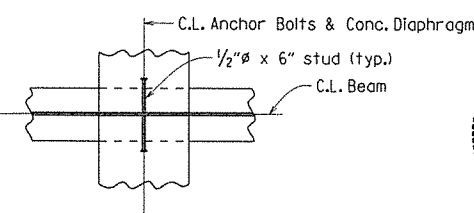
DETAIL S
3/4" = 1'-0"



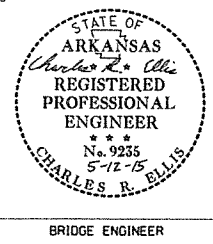
VIEW R-R
3/4" = 1'-0"



VIEW U-U
1/2" = 1'-0"



VIEW T-T
3/4" = 1'-0"

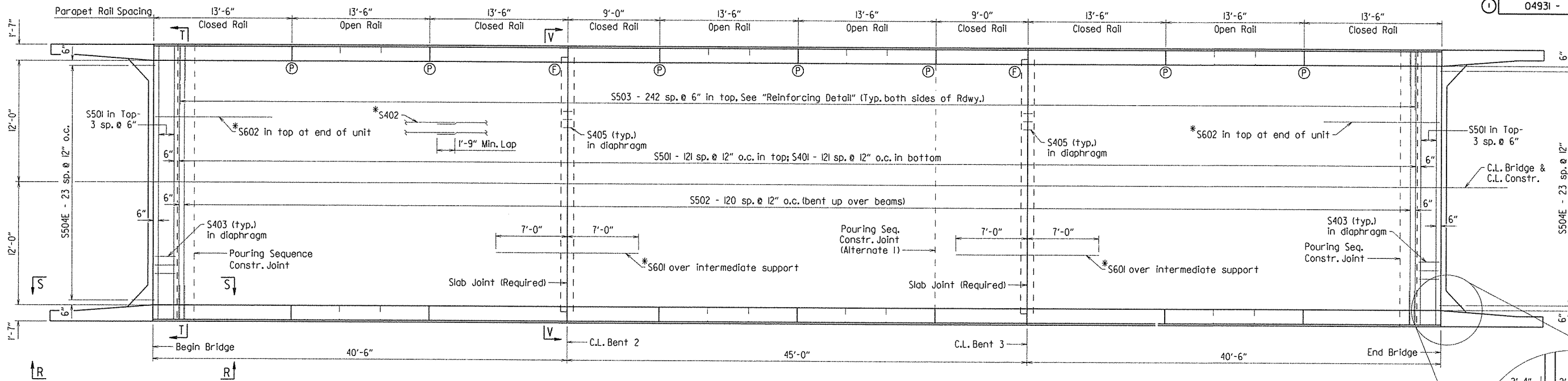


SHEET 2 OF 6
DETAILS OF 125'-0" INTEGRAL COMPOSITE W-BEAM UNIT
ROUTE 509
SEC. 1
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.
DRAWN BY: ACP DATE: 02-04-15 FILENAME: bbr3506_sl.dgn
CHECKED BY: JJP DATE: 5-11-15 SCALE: As Noted
DESIGNED BY: ACP DATE: 08-12
BRIDGE NO. 04931 DRAWING NO. 53549

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO. BR3506							18	54
04931 - 125'-0" UNIT - 53550								

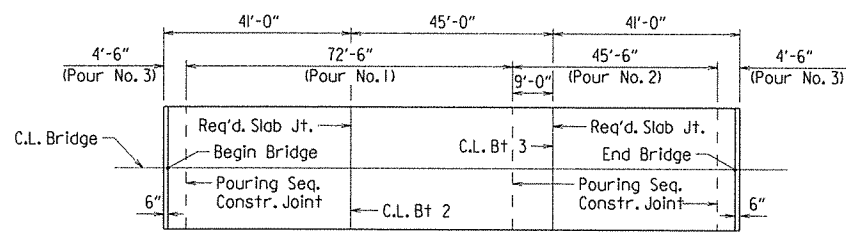
*Place reinforcing as shown in "Typical Roadway Section", see Dwg. No. 53548.

- (P) Partial depth parapet joint at this location
- (F) Full depth parapet joint at this location



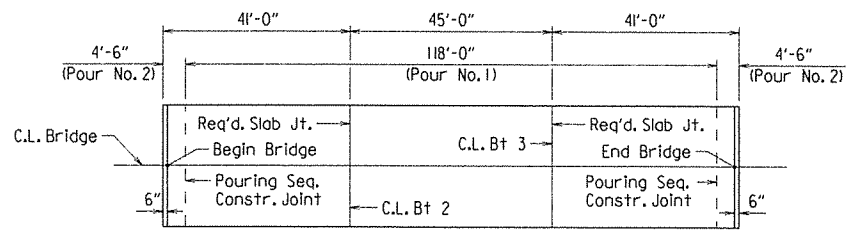
REINFORCING PLAN

3/8" = 1'-0"



Note: Pours with the same number may be poured simultaneously or separately. Pour 1 must be placed before Pour 2 can be placed. Pour 2 must be placed before Pours 3 can be placed. 72 hours shall elapse between the end of pour and the start of an adjacent pour.

ALTERNATE NO. 1



Note: Pours with the same number may be poured simultaneously or separately. Pour 1 must be placed before Pour 2 can be placed. 72 hours shall elapse between the end of Pour 1 and the start of Pour 2.

ALTERNATE NO. 2

ALTERNATES FOR SLAB POURING SEQUENCE

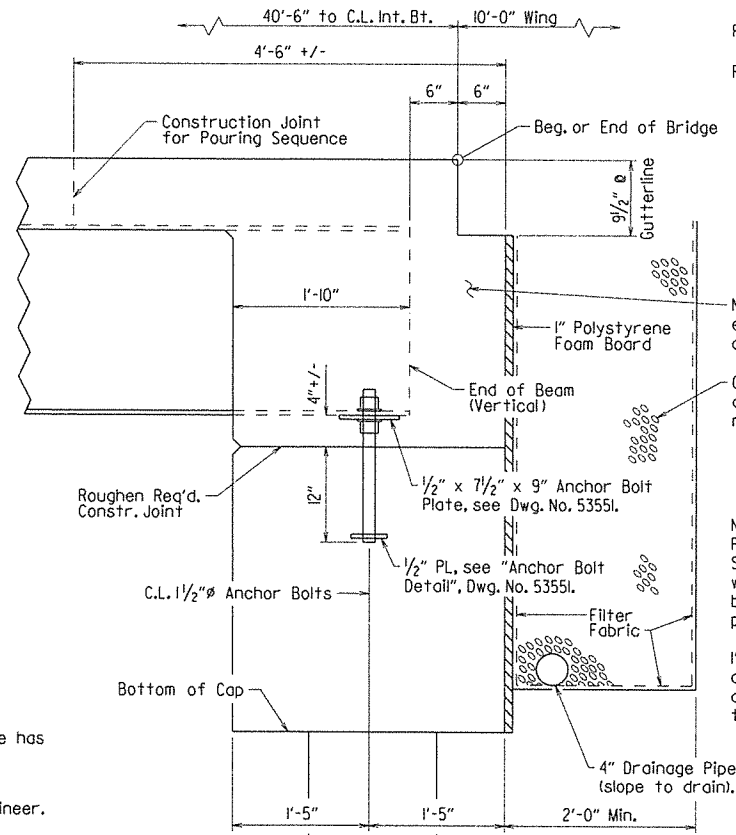
No Scale

Concrete in bridge superstructure shall be consolidated for the entire pour before any concrete has taken its initial set. This may require the use of a retarding agent. The Contractor must obtain approval from the Engineer for any deviations from the pouring sequences shown.

Any railing pours made before the entire slab unit has been placed must be approved by the Engineer.

Concrete diaphragms at ends of unit shall be poured monolithically with the deck. If interior bent diaphragms are poured separately from the deck, a minimum of 48 hours shall elapse between the diaphragm pour and the slab pour.

For "Screed Rail Support Detail", see Dwg. No. 53552.



SECTION AT END BENT

1" = 1'-0"

Notes:
Parapet rail spacing and joint depth shown are typical for both sides of roadway. For reinforcing details and "Bar List", see Dwg. No. 53548.

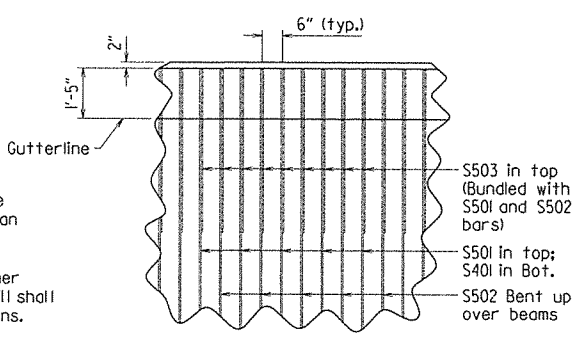
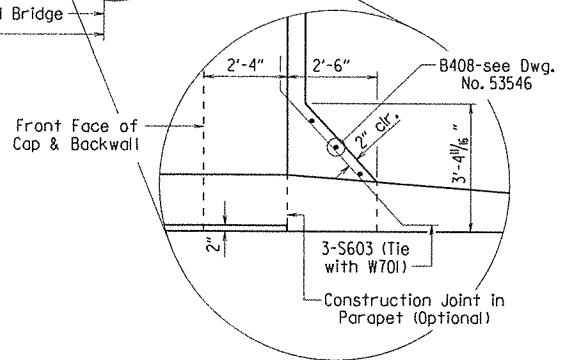
Rails and wings are included in span construction and are included in span quantities. Required slab joints and pouring sequence joints shall align with parapet open joints (except at end bent closure pour joints) at the gutterline.

For "View R-R" and "View S-S", see Dwg. No. 53552.

For "View T-T" and "View V-V", see Dwg. No. 53551.

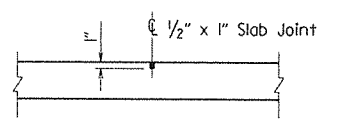
Note: Limits of the concrete end diaphragm shall match plan dimension of End Bent Cap.
Granular Material (SM-1 or other approved material, Flowable Fill shall not be allowed, see Rdwy. Plans.

Notes:
For additional details of pipe underdrain see Std. Dwg. PU-1 and Section 611. Pipe underdrains will not be measured or paid for separately, but will be considered subsidiary to the unit price bid for "Unclassified Excavation".
1" Polystyrene Foam Board, Filter Fabric and Granular Material shall not be paid for directly, but shall be considered subsidiary to the various bid items.



REINFORCING DETAIL

No Scale



SLAB JOINT DETAIL

No Scale

Use Type 3 or 4 Joint Sealer. See Subsections 501.02(h) and 501.05(j). Backer Rod filler will not be required. Joint Sealer shall be measured and paid for as Class S(AE) Concrete-Bridge. Slab Joints shall extend to the outside edge of the deck slab and shall align with open joints at the front face of the parapet. Slab joints shall be installed before the parapet railing is poured. If slab joints are to be sawed, they shall be sawed as soon as the concrete has sufficiently set to allow sawing of the joint without damage to the slab. Slab joints shall be placed at all pouring sequence construction joints and required slab joint locations. The joint sealer shall extend across the deck from gutterline to gutterline.

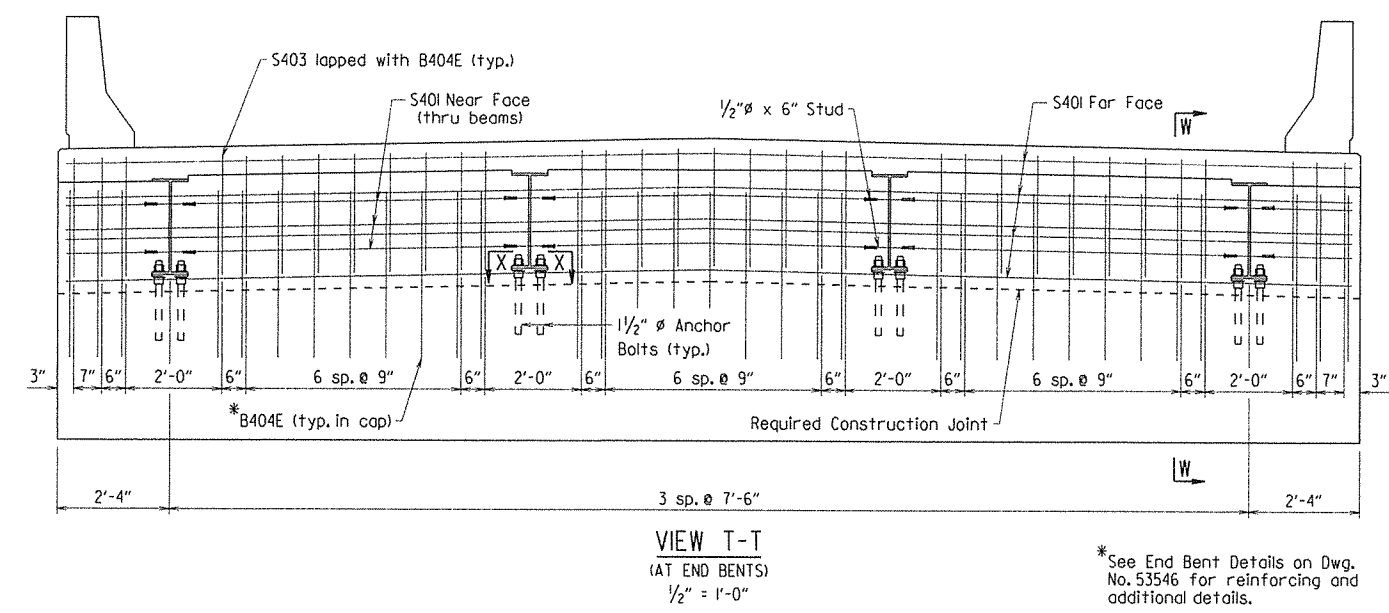
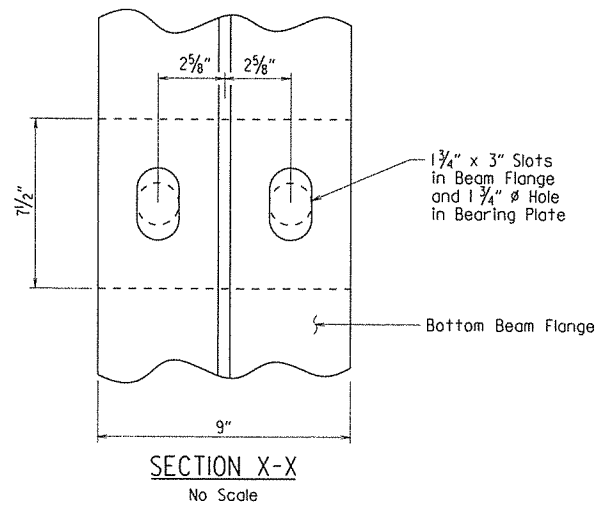
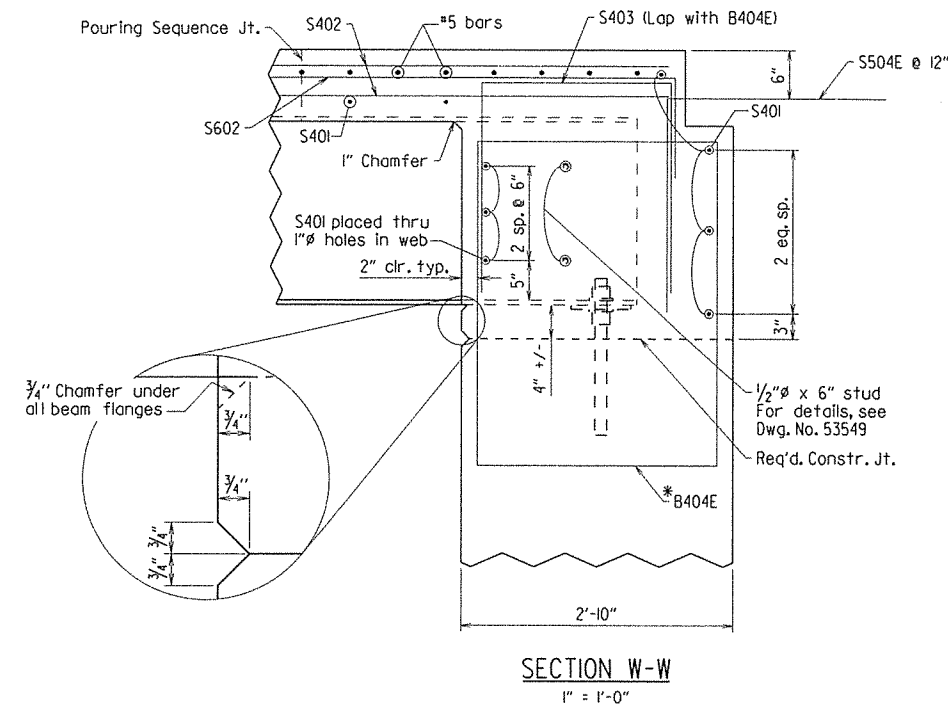


BRIDGE ENGINEER

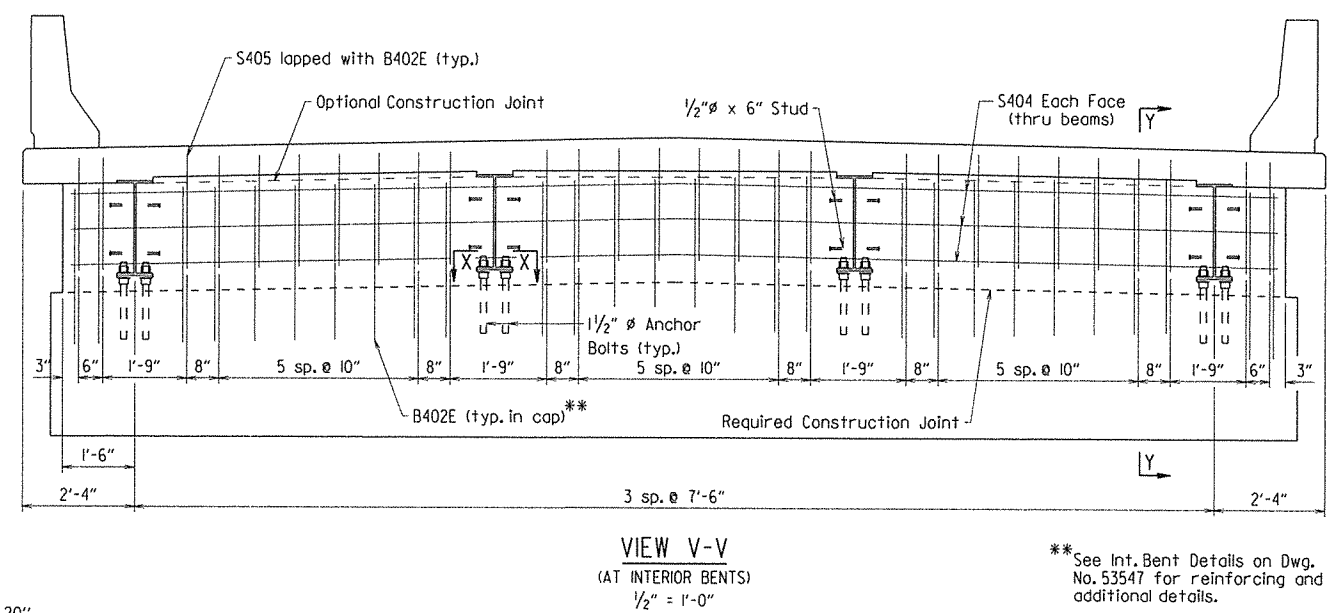
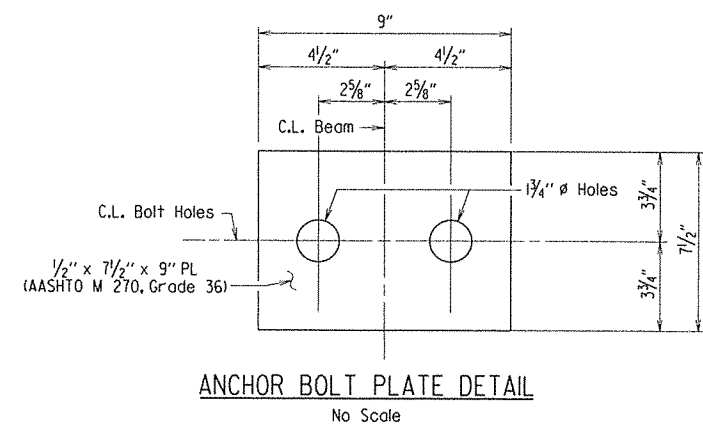
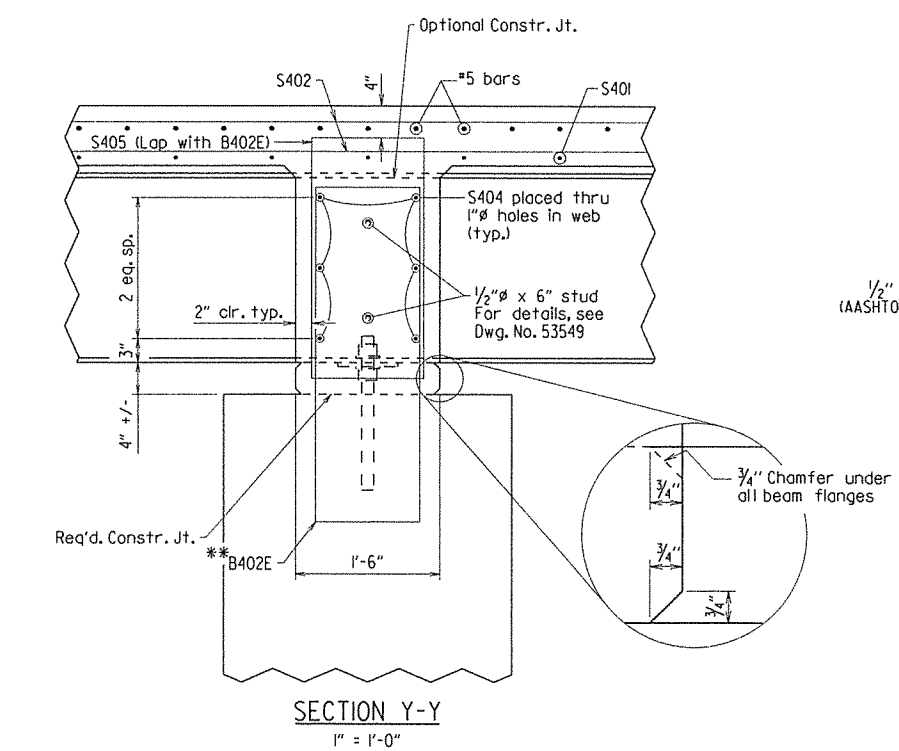
SHEET 3 OF 6
DETAILS OF 125'-0" INTEGRAL COMPOSITE W-BEAM UNIT
ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

DRAWN BY: ACP DATE: 02-04-15 FILENAME: bbr3506_sl.dgn
CHECKED BY: JJP DATE: 5-11-15 SCALE: As Noted
DESIGNED BY: ACP DATE: 08-12
BRIDGE NO. 04931 DRAWING NO. 53550

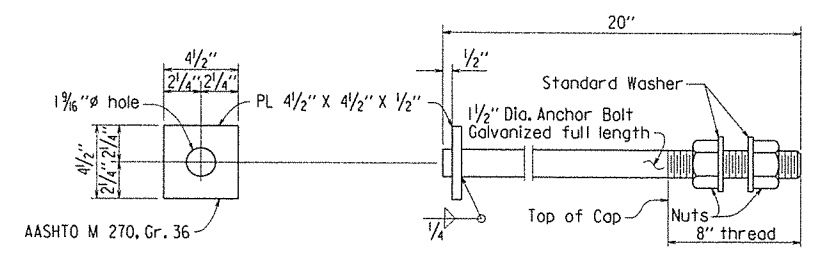
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO. BR3506							1954	
04931 - 125'-0" UNIT - 53551								



*See End Bent Details on Dwg. No. 53546 for reinforcing and additional details.



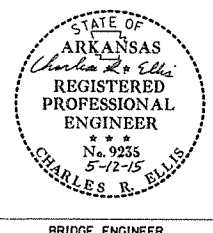
**See Int. Bent Details on Dwg. No. 53547 for reinforcing and additional details.



Anchor bolts shall comply with AASHTO M 314, Grade 55, with Supplementary Requirement S1, and galvanized according to Section 807.07. Nuts and Washers for bolts shall be as specified in Section 807.07.

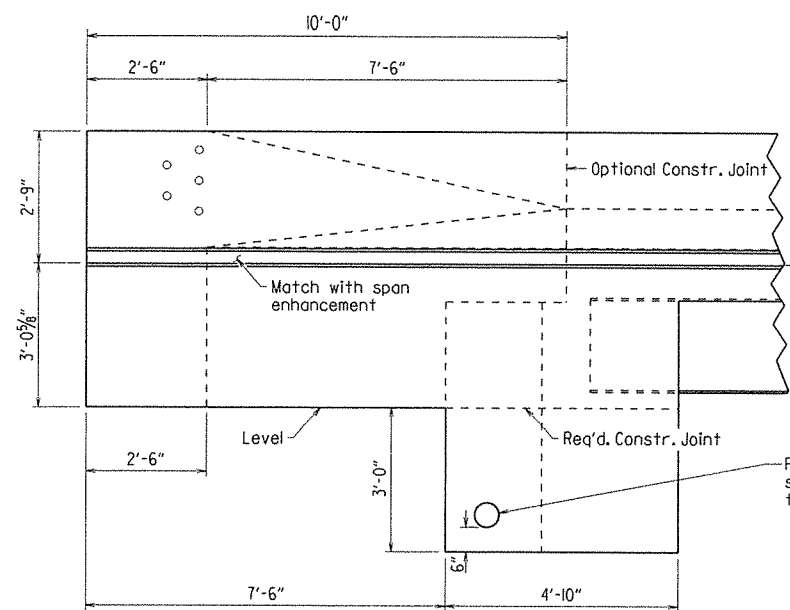
Use lower nut and washer to adjust to grade. Snug tight top nut and washer after grade is adjusted.

Bolts, nuts, and washers shall be paid for at the unit price bid for "Structural Steel in Beam Spans".



SHEET 4 OF 6
DETAILS OF 125'-0" INTEGRAL COMPOSITE W-BEAM UNIT
ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.
DRAWN BY: ACP DATE: 02-04-15 FILENAME: bbr3506_sl.dgn
CHECKED BY: JJP DATE: 5-11-15 SCALE: As Noted
DESIGNED BY: ACP DATE: 08-12
BRIDGE NO. 04931 DRAWING NO. 53551

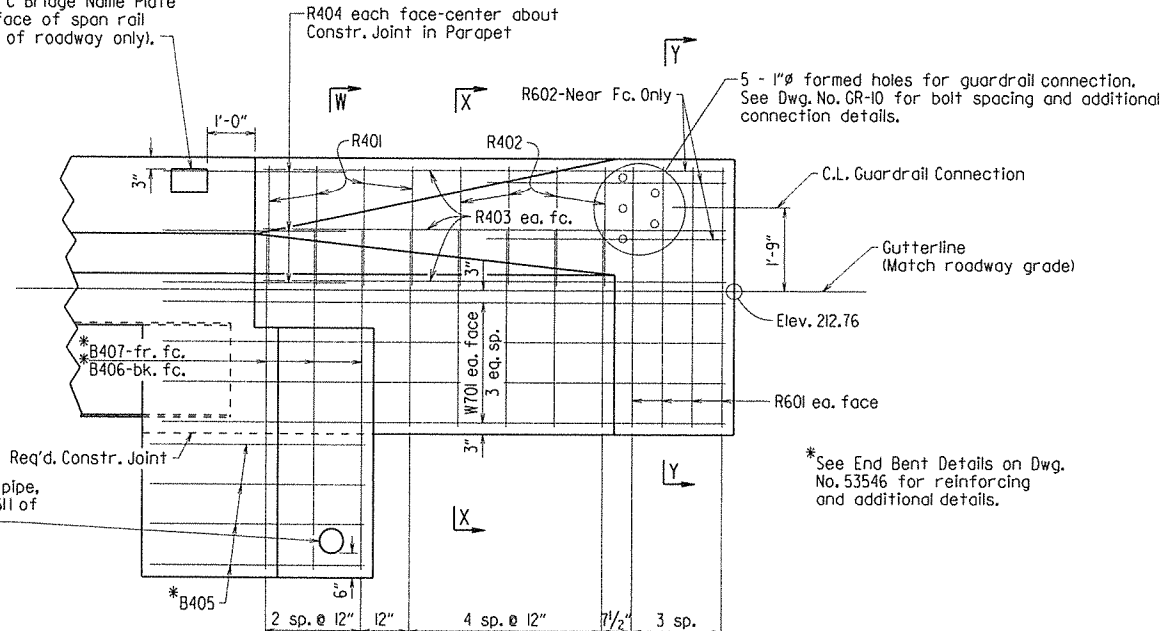
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
							JOB NO. BR3506	2054
							04931 - 125'-0" UNIT - 53552	



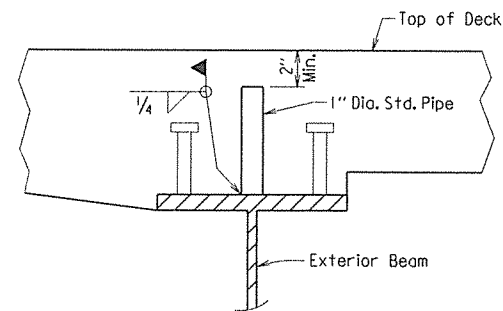
VIEW R-R
1/2" = 1'-0"

Place Type C Bridge Name Plate on front face of span rail (Right side of roadway only).

R404 each face-center about Constr. Joint in Parapet



VIEW S-S
1/2" = 1'-0"



SCREED RAIL SUPPORT DETAIL
No Scale

Notes: The screed rail supports shall be centered over the beam web and centered between adjacent rows of shear connectors.

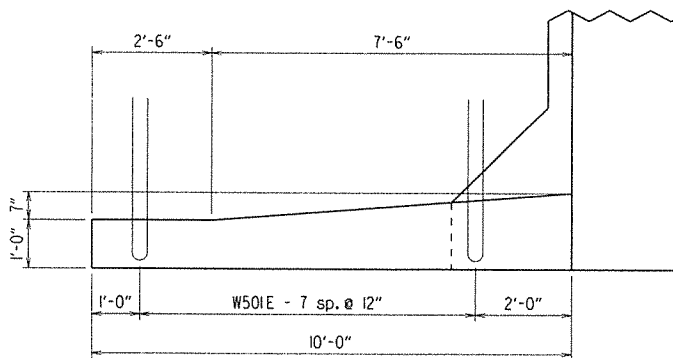
The pipe shall not interfere with the proper vertical position of the deck reinforcing steel.

The pipe shall be free of dirt, grease, rust, or other foreign substance before the deck is poured.

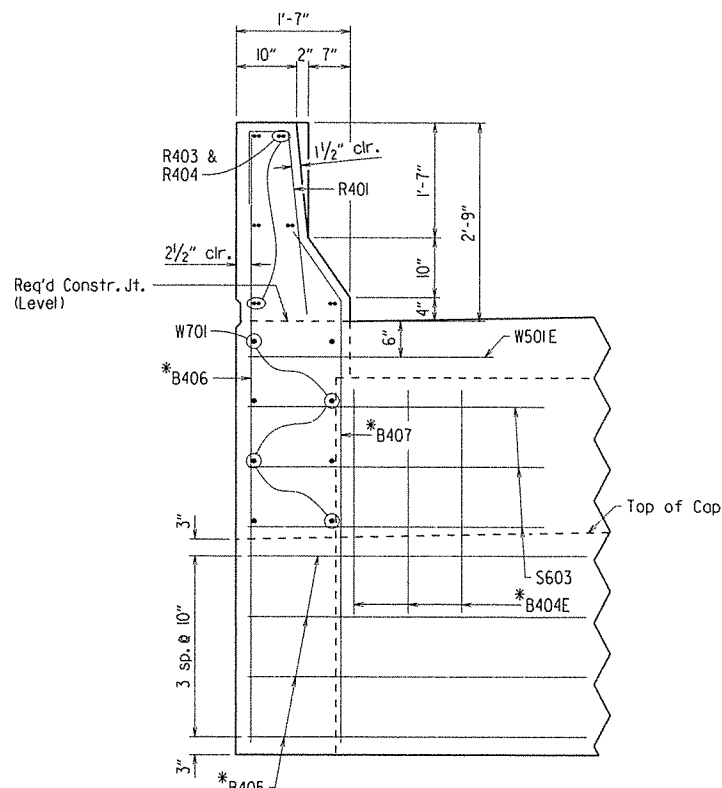
Care shall be exercised so as air voids do not exist in the pipe after placement of the deck concrete.

Welding shall be done by a certified welder.

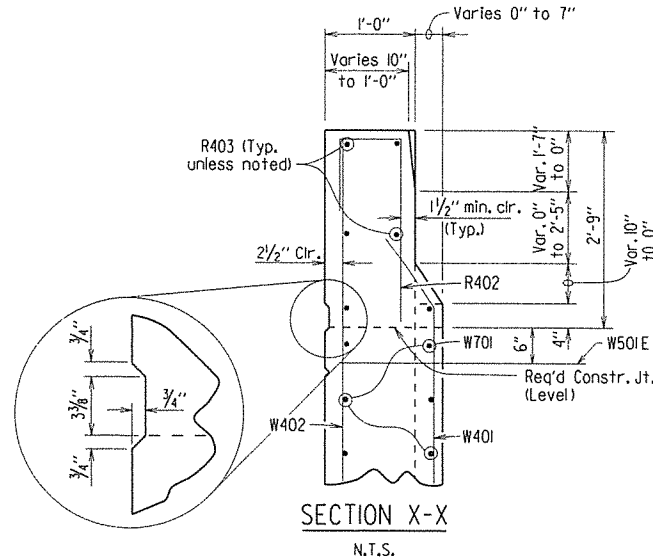
If a transverse finishing machine is used, the screed rail shall be supported directly over the exterior beams, see "SCREED RAIL SUPPORT DETAIL".



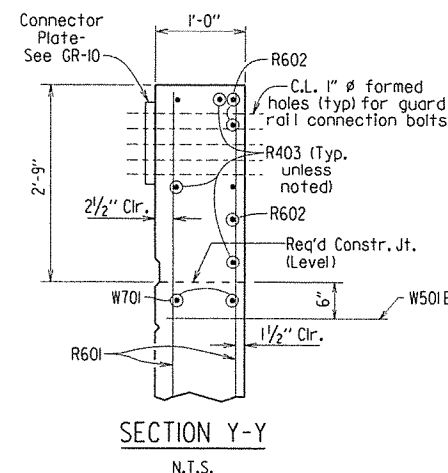
PLAN OF RAIL
1/2" = 1'-0"



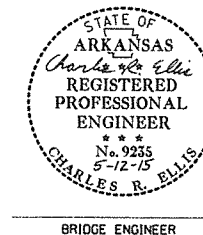
SECTION W-W
3/4" = 1'-0"



SECTION X-X
N.T.S.



SECTION Y-Y
N.T.S.



SHEET 5 OF 6
DETAILS OF 125'-0" INTEGRAL
COMPOSITE W-BEAM UNIT
ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.
DRAWN BY: ACP DATE: 02-04-15 FILENAME: bbr3506_sl.dgn
CHECKED BY: JNP DATE: 5-11-15 SCALE: As Noted
DESIGNED BY: ACP DATE: 08-12
BRIDGE NO. 04931 DRAWING NO. 53552

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	BR3506		2154	
				04931 - 125'-0" UNIT - 53553				

GENERAL NOTES

CONSTRUCTION SPECIFICATIONS: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction (2014 Edition) with applicable Supplemental Specifications and Special Provisions.

DESIGN SPECIFICATIONS: AASHTO LRFD Bridge Design Specifications, Sixth Edition (2012) with 2013 Interims.

MATERIALS AND STRENGTHS:

Class (S/AE) Concrete $f'_c = 4,000$ psi
 Reinforcing Steel (Gr. 60, AASHTO M 31 or M 322, Type A) $f_y = 60,000$ psi
 Structural Steel (M 270, Gr. 50W) $F_y = 50,000$ psi
 Structural Steel (M 270, Gr. 36) $F_y = 36,000$ psi

CONCRETE:

Concrete shall be poured in the dry and all exposed corners to be chamfered $\frac{3}{4}$ " unless otherwise noted. All concrete shall be Class (S/AE) with a minimum 28 day compressive strength $f'_c = 4,000$ psi.

The superstructure details shown are for use when removable deck forming is used and are the basis for measurement of Class (S/AE) Concrete. See Standard Drawing No. 55005 for allowable modifications and for tolerances when Permanent Steel Bridge Deck Forms are used.

Concrete in bridge superstructure shall be placed, consolidated and screeded off for the entire pour before any concrete has taken its initial set. This may require the use of a retarding agent.

The concrete deck shall be given a fine finish in accordance with Subsection 802.19 for Class 5 Tined Bridge Roadway Surface Finish. Movement of the finishing machine across new concrete shall be on planks placed on the surface and shall be prohibited for 72 hours after finishing the pour. Sufficient concrete must be placed ahead of the strike-off to fully load the beam. If a longitudinal strike-off is used, a vertical camber adjustment must be made in the strike-off to account for the future dead load deflection due to the railing. A minimum of 72 hours shall elapse between the completion of the slab and the pouring of the railing. Any railing pours made before the entire slab has been placed and cured must be approved by the Engineer.

Removable forms shall be used for concrete diaphragms. Interior bent concrete diaphragms may be poured separately from deck. If interior bent concrete diaphragms are poured separately, a minimum of 48 hours shall elapse between the diaphragm pour and the slab pour. End bent concrete diaphragms shall be poured monolithically with deck. See details on Dwg. No. 53551.

REINFORCING STEEL:

All reinforcing steel shall be Grade 60 (yield strength = 60,000 psi) conforming to AASHTO M 31 or M 322, Type A, with mill test reports. The reinforcing steel is to be accurately located in the forms and firmly held in place by steel wire supports, sufficient in number and size to prevent displacement during the course of construction. The wire supports will not be paid for directly, but will be considered subsidiary to the item "Reinforcing Steel (Grade 60)".

STRUCTURAL STEEL:

All structural steel shall be AASHTO M 270, Grade 50W unless otherwise noted and shall be paid for as "Structural Steel in Beam Spans (M 270, Gr. 50W)". Grade 50W steel shall not be painted. All exposed surfaces shall be cleaned in accordance with Subsection 807.84(e). Structural Steel completely embedded in concrete may be AASHTO M 270, Grade 36 or 50 unless otherwise noted.

Drawings show general features of design only. Shop drawings shall be made in accordance with the specifications, submitted and approval secured before fabrication is begun.

Requests for substitution of structural steel shapes shown with shapes of greater size must be submitted by the Contractor to the Engineer for approval. Steels of equal or greater strengths will be accepted only when shown on the approved shop drawings. Payment will be based on the basis of shapes shown in the plans, and no additional compensation will be made for any adjustments due to substitutions.

Beams and field splice plates are considered main load carrying members and shall meet the Longitudinal Charpy V-Notch Test specified in Subsection 807.05. This work and material will not be paid for directly, but shall be considered subsidiary to the item "Structural Steel in Beam Spans (M 270, Gr. 50W)".

All beams shall be assembled in the shop as specified in Subsection 807.54 and blocked in their true position with webs horizontal. The camber, length of sections, distance between bearings, and openings of joints shall be measured and this information shall become part of the permanent records. The component parts shall be match marked in this assembly and these marks shall be shown on the erection diagram. All beam dimensions are based on a temperature of 60 degrees F. A tolerance of $\frac{1}{4}$ " +/- is allowed for camber.

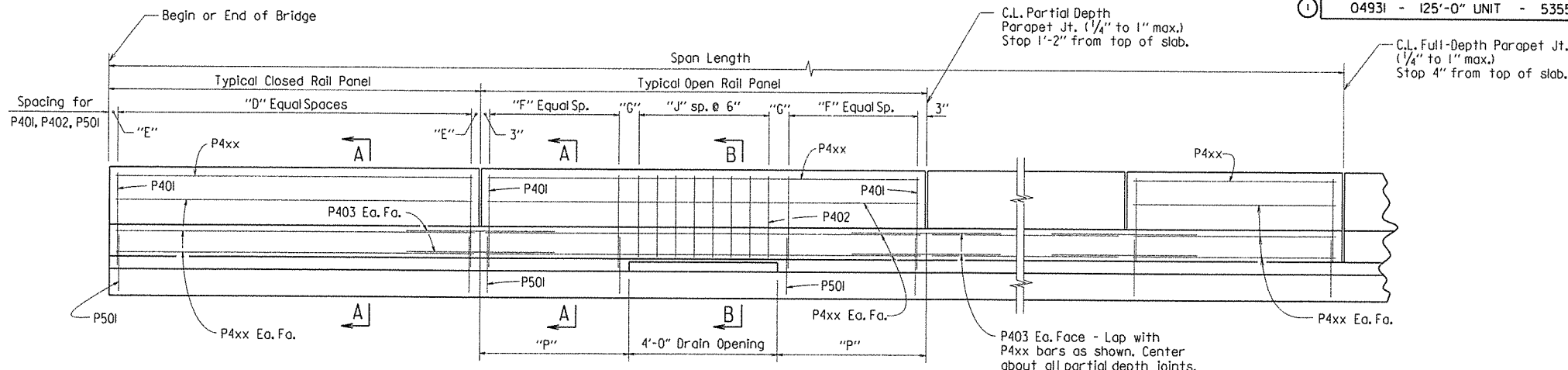
Flange field splice plates for main members shall be cut and fabricated so that the primary direction of rolling is parallel to the direction of the main tensile and/or compressive stresses.

All welding that is to be done during fabrication of structural steel, including temporary welds, shall be detailed on the shop drawings and submitted for approval. If additional welds are required, whether permanent or temporary, a formal request with detailed drawings shall be submitted to the Engineer for approval; however, additional welds used for attaching falsework support devices or screed rail supports to the structural steel that do not exceed the limitations of Subsection 802.13 will not require approval prior to construction. All welding shall conform to Subsection 807.26.

Field connections shall be bolted with high-strength bolts and shall be $\frac{3}{4}$ " ϕ bolts unless otherwise noted. Bolts shall be placed with heads on the outside face of the exterior beam webs and on the bottom of the beam flanges. Holes for $\frac{3}{4}$ " ϕ high-strength bolts may be $\frac{5}{16}$ " ϕ if a washer is supplied for use under both the nut and head of the bolt.

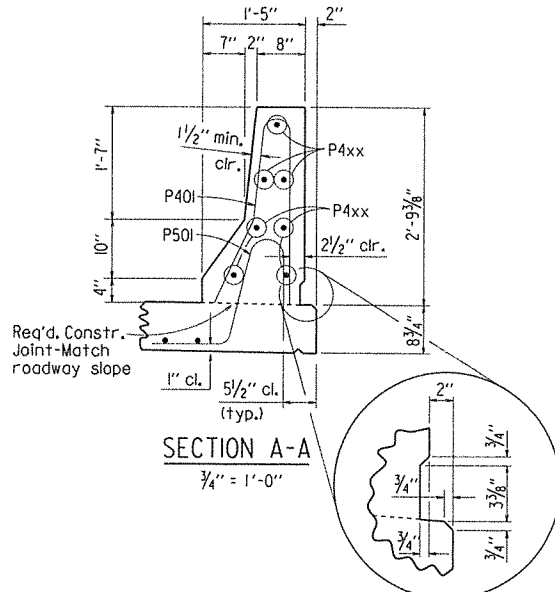
Steel diaphragms shall be installed as beams are erected. All bolts in diaphragms and field splices shall be installed and tightened in accordance with Subsection 807.71 prior to pouring the concrete deck unless otherwise noted.

All shear connectors shall be granular flux filled, solid fluxed, or equal and shall be automatically end welded in accordance with recommendations of the Manufacturer.

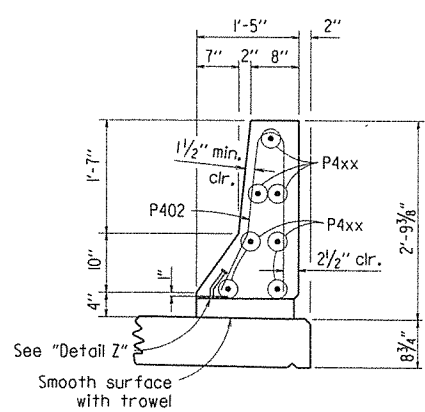


ELEVATION - CONCRETE PARAPET RAIL

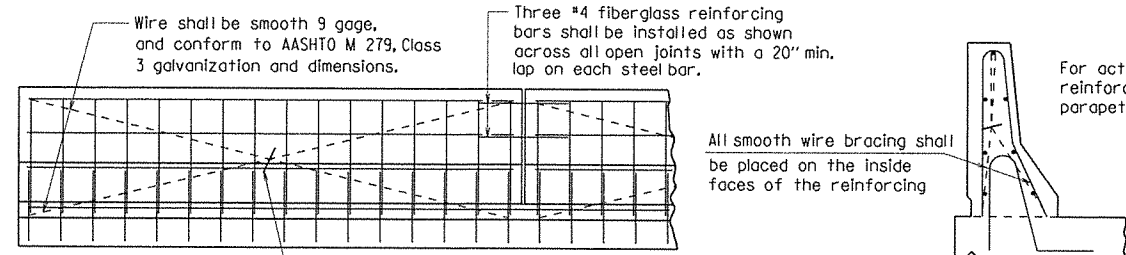
Note: For location of full and partial depth parapet joints, see Dwg. No. 53550.



SECTION A-A

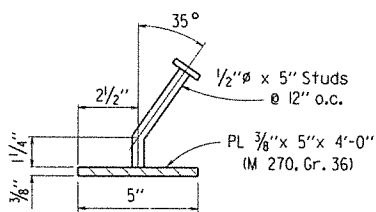


SECTION B-B



DETAILS OF OPTIONAL SLIPFORMING OF CONCRETE PARAPET RAIL

No Scale

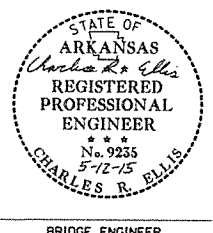


DETAIL Z

No Scale

TABLES OF VARIABLES

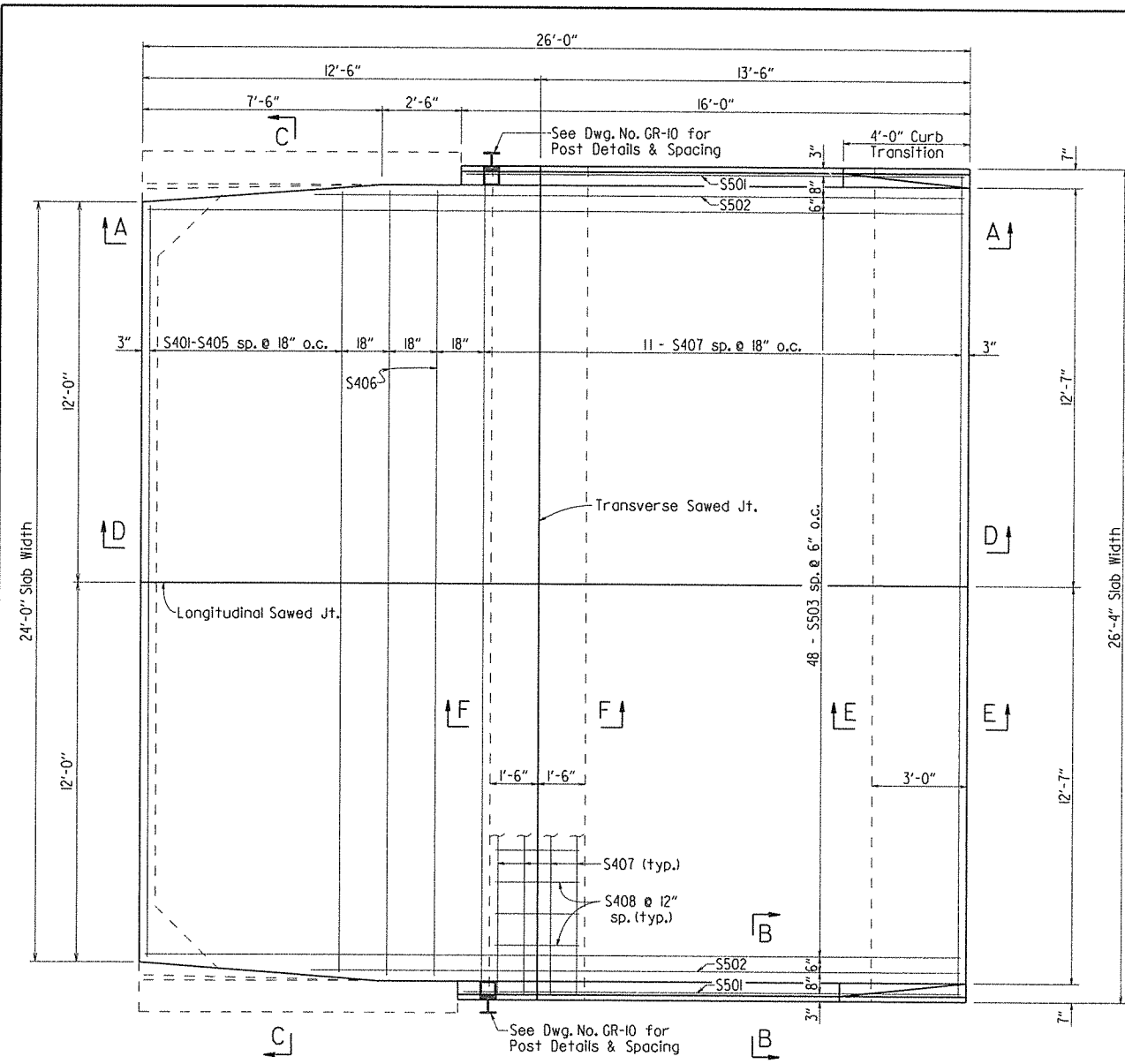
Panel Length	Closed Rail Panels			Open Rail Panels				P4xx Bar	
	"D"	"E"	P4xx Bar	"F"	"G"	"J"	"P"		
9'-0"	17	3"	P404	13'-6"	9	6"	7	4'-8"	P405
13'-6"	26	3"	P405						



SHEET 6 OF 6
 DETAILS OF 125'-0" INTEGRAL COMPOSITE W-BEAM UNIT
 ROUTE SEC.
 ARKANSAS STATE HIGHWAY COMMISSION
 LITTLE ROCK, ARK.

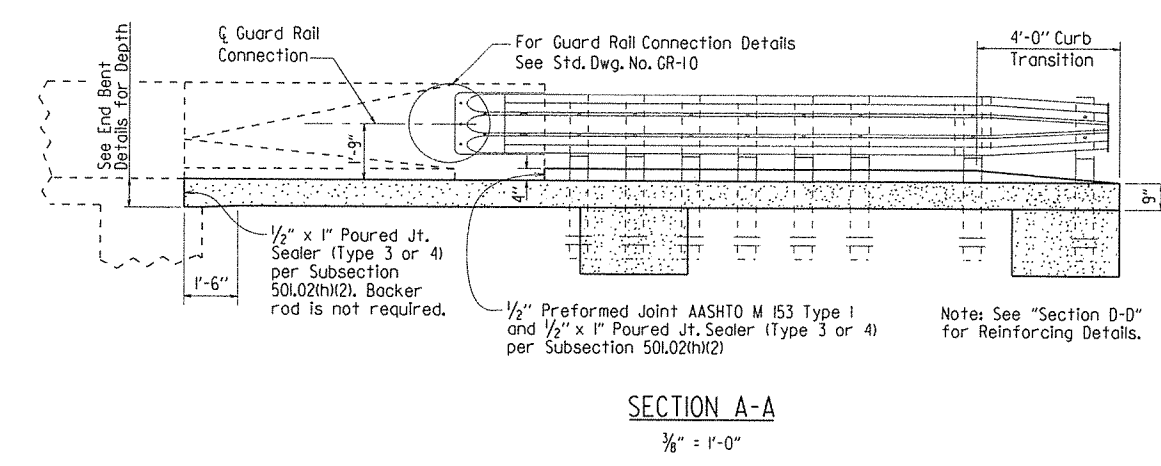
DRAWN BY: ACP DATE: 02-04-15 FILENAME: bbr3506_sl.dgn
 CHECKED BY: JYP DATE: 5-11-15 SCALE: As Noted
 DESIGNED BY: ACP DATE: 02-12-15
 BRIDGE NO. 04931 DRAWING NO. 53553

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		22	54
JOB NO.						BR3506	22	54
① O4931 -TYPE SPECIAL APPR. SLAB- 53554								

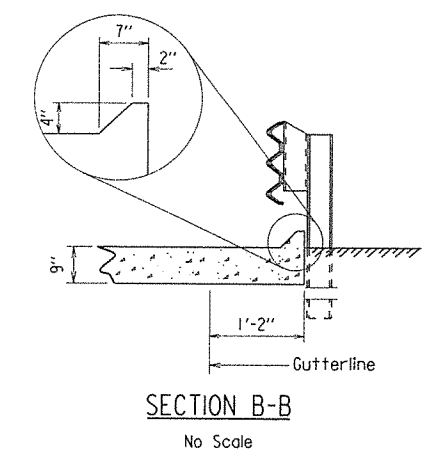


PLAN OF TYPE SPECIAL APPROACH SLAB
3/8" = 1'-0"

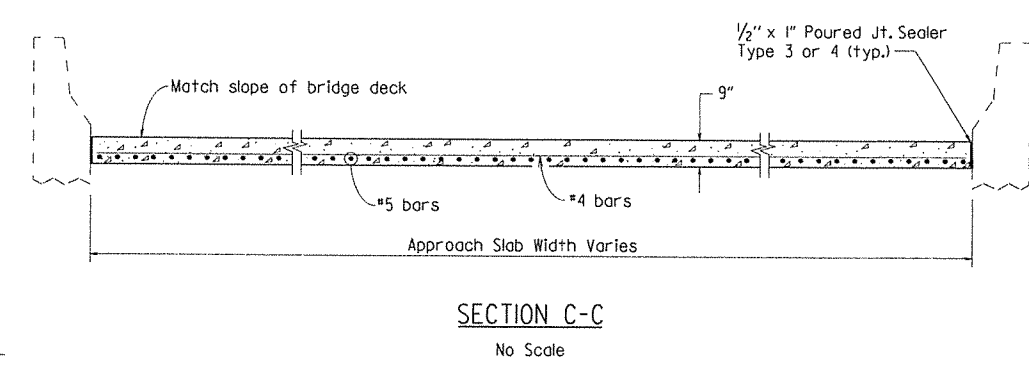
Note: Surface finish for Approach Slabs shall match that used on the bridge deck.



SECTION A-A
3/8" = 1'-0"



SECTION B-B
No Scale



SECTION C-C
No Scale

BAR LIST
TYPE SPECIAL APPROACH SLAB

Mark	No. Req'd.	Length	Pin Dia.	Bending Diagram
S401 to S405	1 each	23'-8" to 24'-8"	Str.	
S406	2	24'-10"	Str.	
S407	19	26'-0"	Str.	
S408	52	9'-10"	2"	
S501	2	15'-8"	Str.	
S502	2	20'-5"	Str.	
S503	48	25'-8"	Str.	

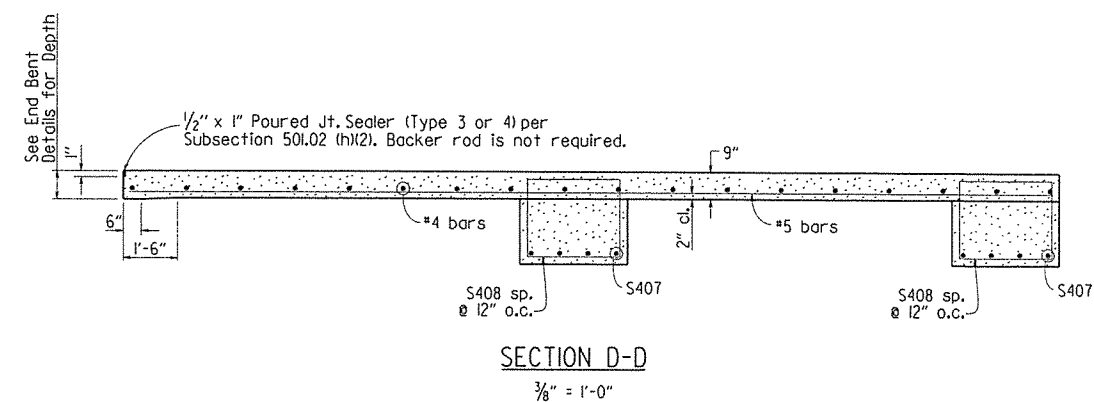
Dimensions are out to out of bars

TABLE OF QUANTITIES FOR ONE TYPE SPECIAL APPROACH SLAB

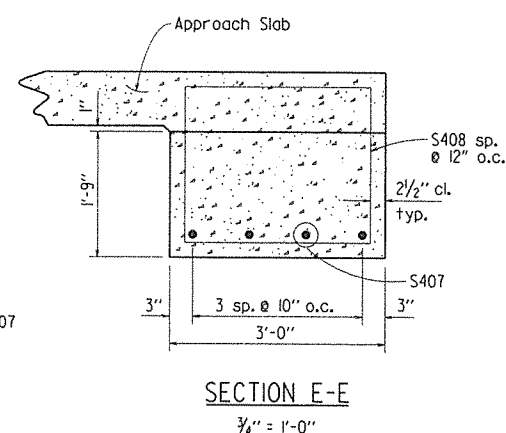
Reinforcing Steel (Lbs.)	Concrete (Cu. Yds.)
2,146	29.59

GENERAL NOTES

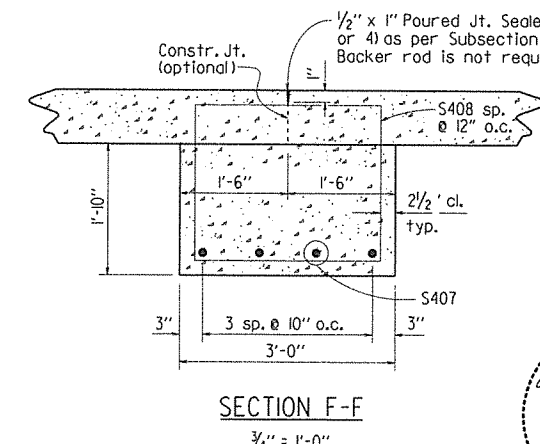
All concrete shall be Class S (AE) with a minimum 28 day compressive strength $f'_c = 4,000$ psi and shall be poured in the dry.
All reinforcing steel shall be Grade 60 (yield strength = 60,000 psi) conforming to AASHTO M 31 or M 322, Type A, with mill test reports.
Approach Slabs will be measured and paid for in accordance with Section 504.



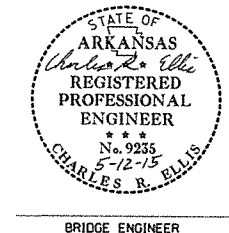
SECTION D-D
3/8" = 1'-0"



SECTION E-E
3/4" = 1'-0"

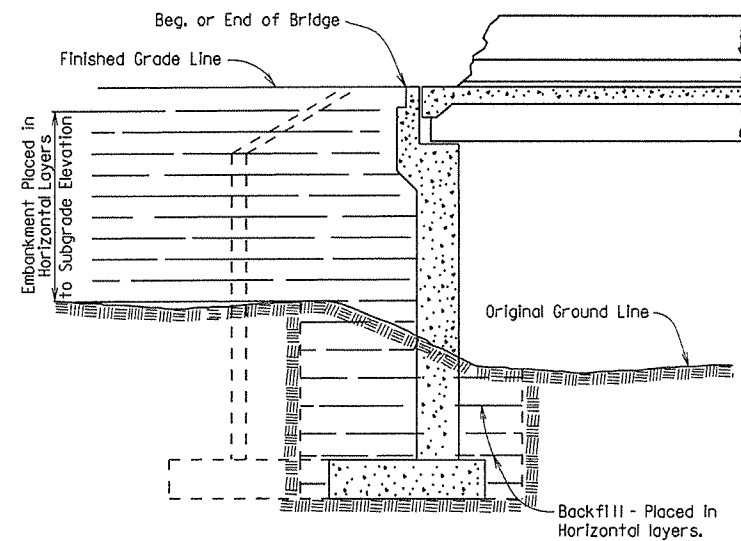


SECTION F-F
3/4" = 1'-0"

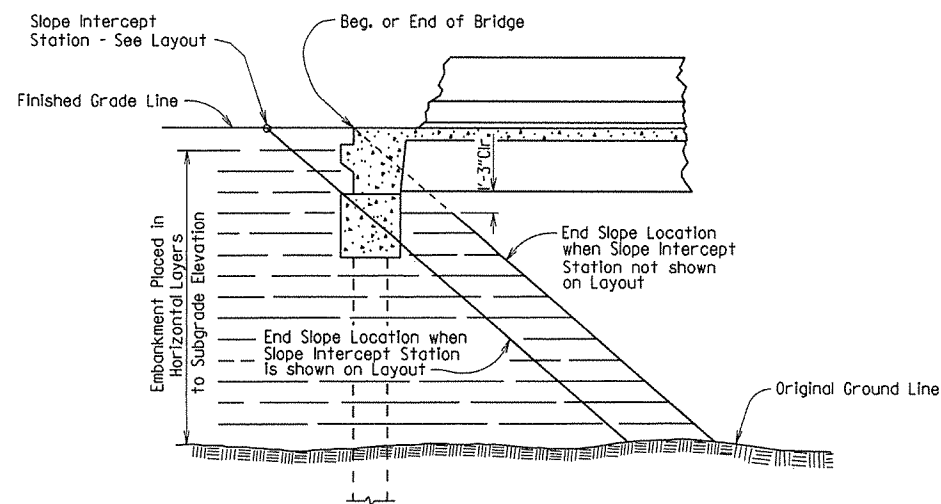


DETAILS OF TYPE SPECIAL APPROACH SLAB
ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.
DRAWN BY: ACP DATE: 02-04-15 FILENAME: bbr3506_as.dgn
CHECKED BY: JYP DATE: 5-12-15 SCALE: AS NOTED
DESIGNED BY: STD. DATE: —
BRIDGE NO. 04931 DRAWING NO. 53554

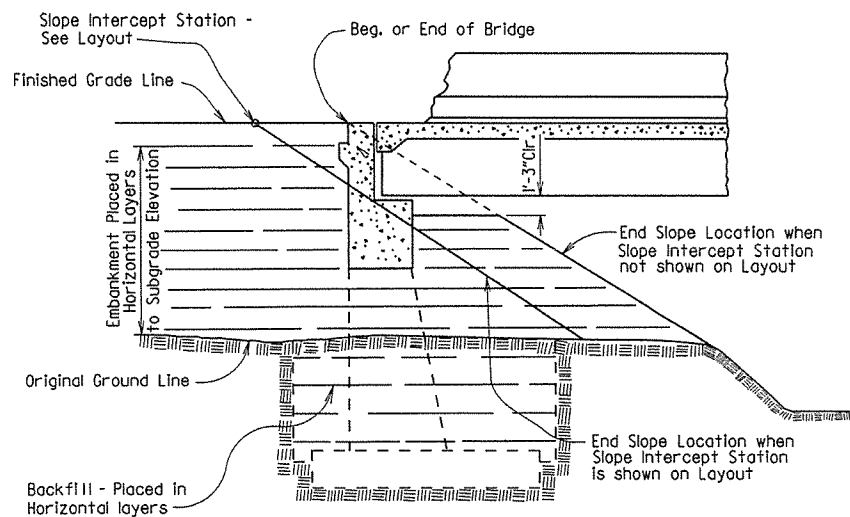
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		23	
							JOB NO.	
							① EMBANKMENT & BACKFILL	55000



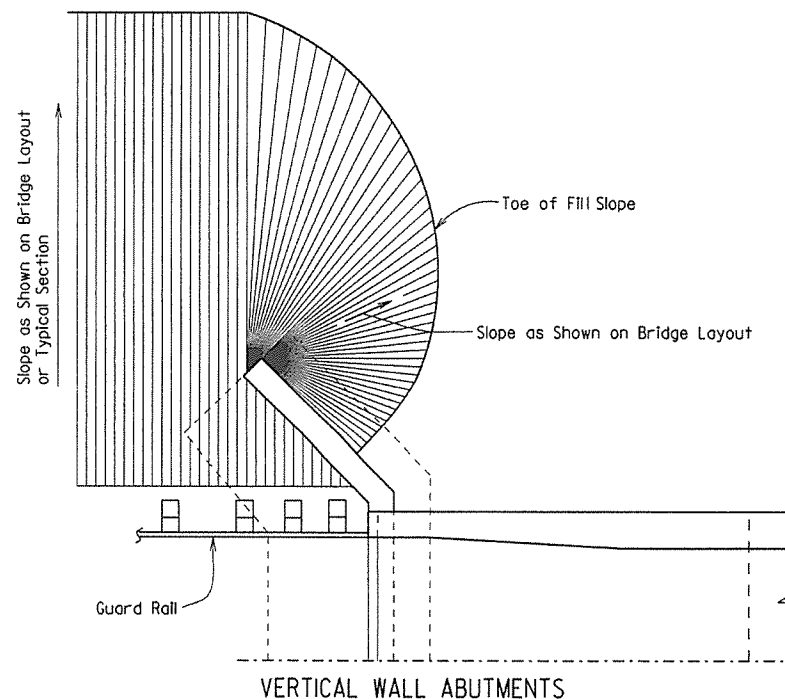
EMBANKMENT CONSTRUCTION AND FOOTING BACKFILL AT VERTICAL WALL ABUTMENTS



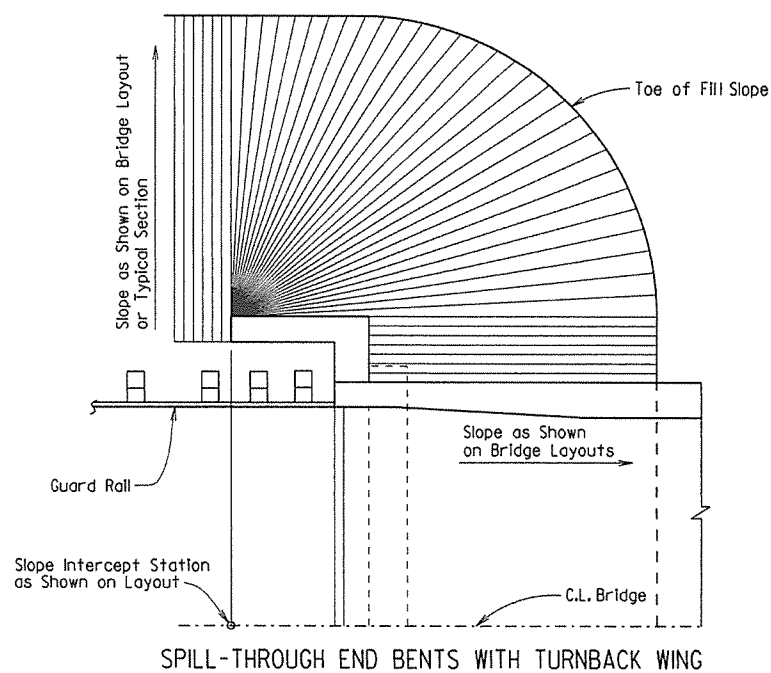
EMBANKMENT CONSTRUCTION AT SPILL-THROUGH PILE END BENTS



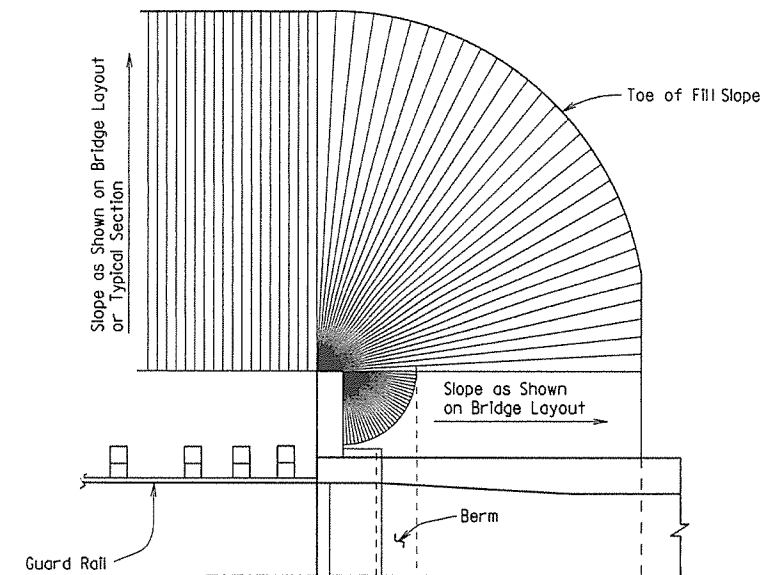
EMBANKMENT CONSTRUCTION AND FOOTING BACKFILL AT SPILL-THROUGH END BENTS



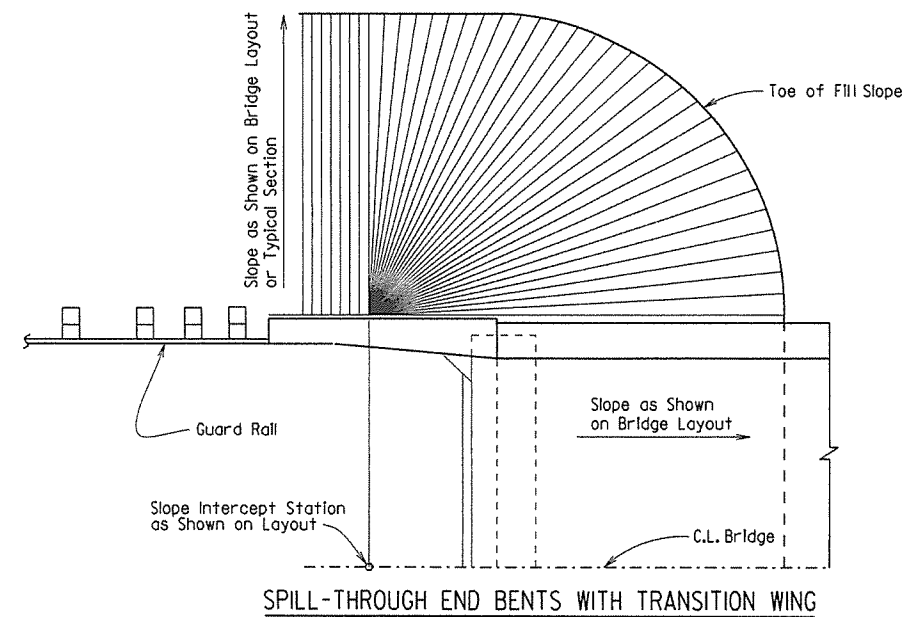
VERTICAL WALL ABUTMENTS



SPILL-THROUGH END BENTS WITH TURNBACK WING



SPILL-THROUGH END BENTS WITH STUB WING



SPILL-THROUGH END BENTS WITH TRANSITION WING

METHOD OF DETERMINING FILL SLOPE LOCATION AT BRIDGE ENDS

GENERAL NOTES

The Bridge End Embankment shall be defined as a section of embankment, not less than 20 feet long adjacent to the bridge end, together with the side slopes and slopes under the bridge end including around the end of wingwalls. Embankment adjacent to structures shall be constructed in 6 inch horizontal layers (loose measure) and compacted by the use of mechanical equipment to the satisfaction of the Engineer. Refer to Subsections 210.09, 210.10 and 801.08 for construction requirements.

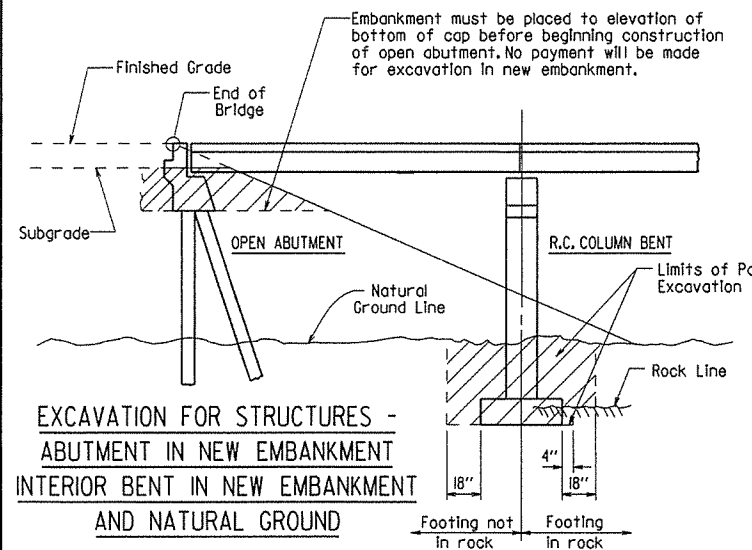
STANDARD DETAILS FOR EMBANKMENT CONSTRUCTION AND BACKFILL AT BRIDGE ENDS

ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

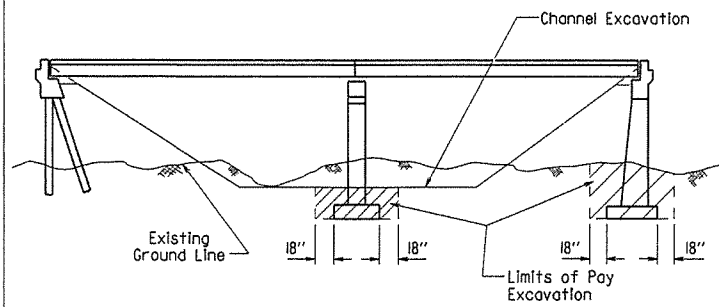
DRAWN BY: KDH DATE: 2-27-2014 FILENAME: b55000.dgn
CHECKED BY: BEF DATE: 2-27-2014 SCALE: NO SCALE
DESIGNED BY: STD. DATE: -

DRAWING NO. 55000

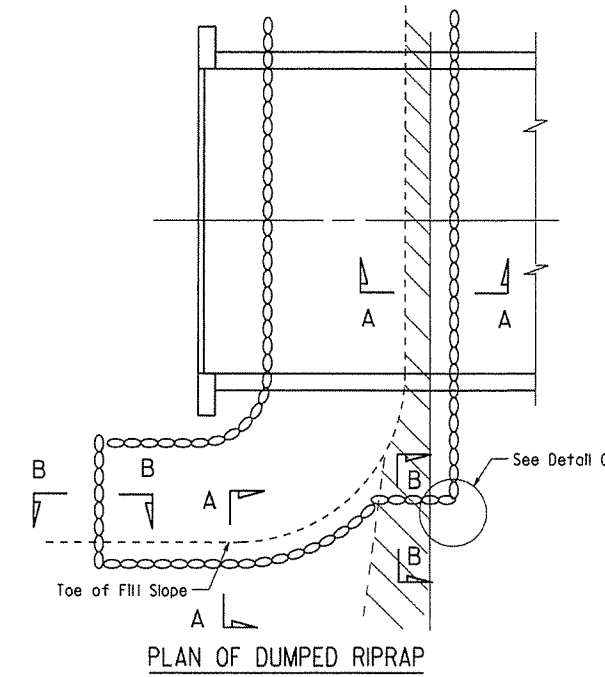
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		24	
							①	
							RIPRAP & EXCAV.	55001



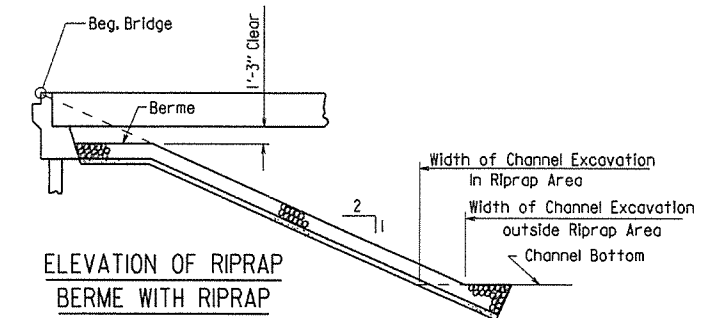
**EXCAVATION FOR STRUCTURES -
ABUTMENT IN NEW EMBANKMENT
INTERIOR BENT IN NEW EMBANKMENT
AND NATURAL GROUND**



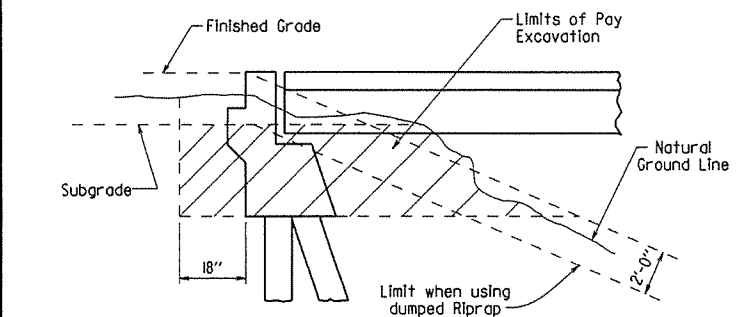
**EXCAVATION FOR STRUCTURES - BRIDGE
LOCATION WITH DESIGNATED CHANNEL CHANGE**



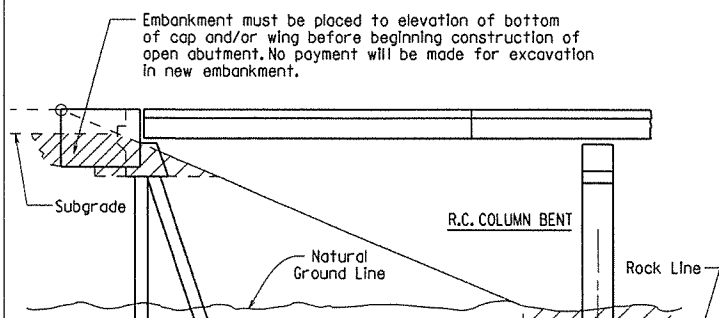
PLAN OF DUMPED RIPRAP



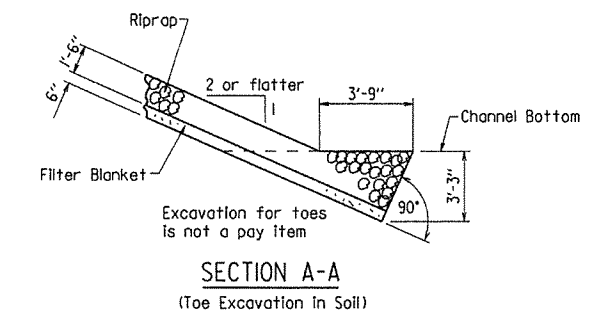
**ELEVATION OF RIPRAP
BERME WITH RIPRAP**



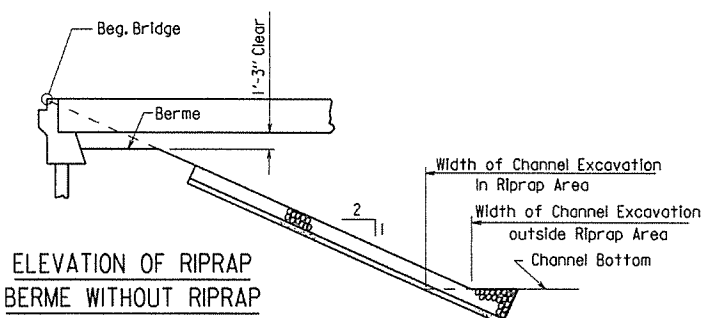
**EXCAVATION FOR STRUCTURES -
ABUTMENT IN NATURAL GROUND**



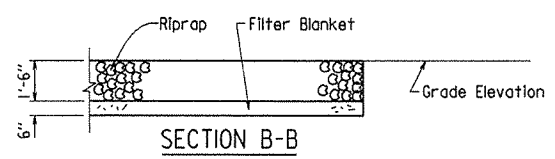
**EXCAVATION FOR STRUCTURES -
ABUTMENT IN NEW EMBANKMENT
INTERIOR BENT IN NATURAL GROUND**



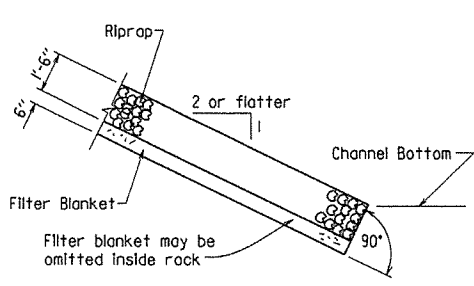
**SECTION A-A
(Toe Excavation in Soil)**



**ELEVATION OF RIPRAP
BERME WITHOUT RIPRAP**



SECTION B-B

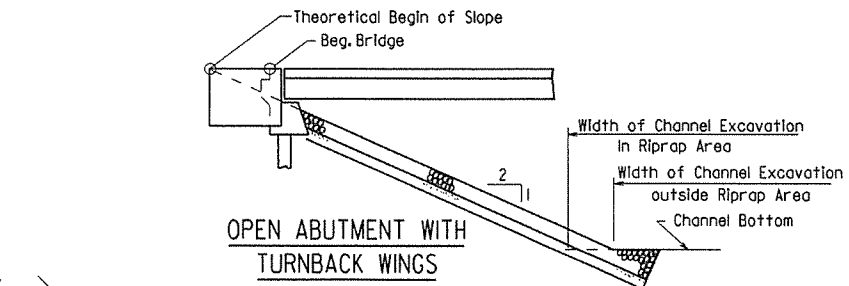


**SECTION A-A
(Toe Excavation in Rock)**

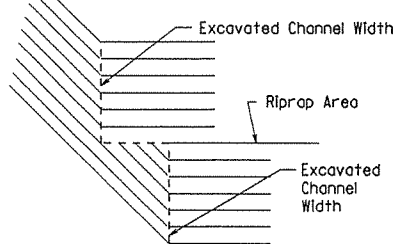
Note: Use this type of toe when rock is encountered which is in a stable condition.

Note: In lieu of an aggregate filter blanket, a synthetic fiber geotextile fabric complying with the requirements of Subsection 816.02(e) may be used.

Note: Details for computing excavation for structures are included for information as to how plan quantities were calculated and for use when adjusting quantities when changing footing elevation.



**OPEN ABUTMENT WITH
TURNBACK WINGS**



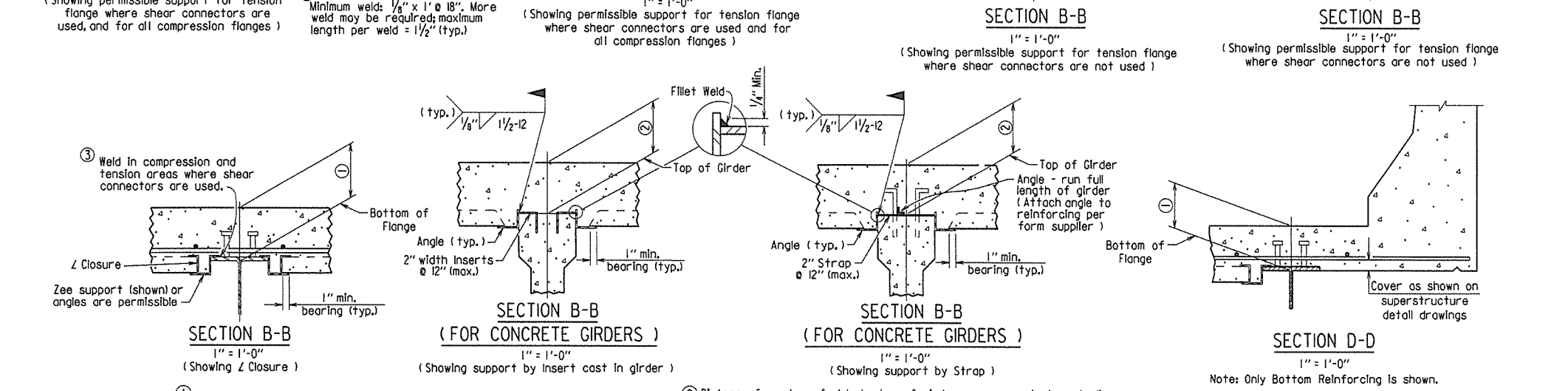
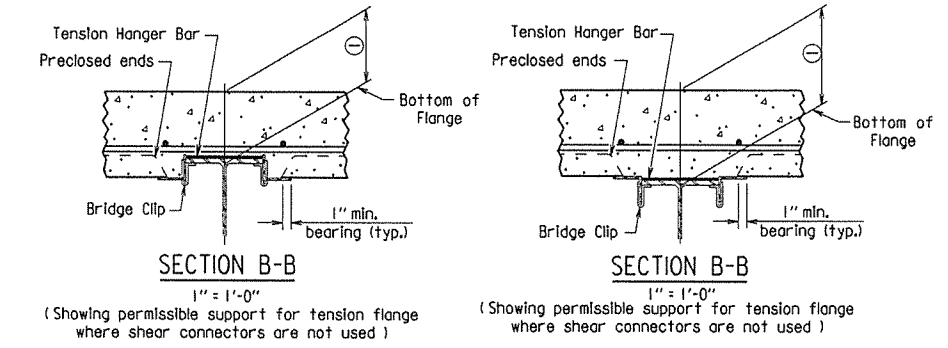
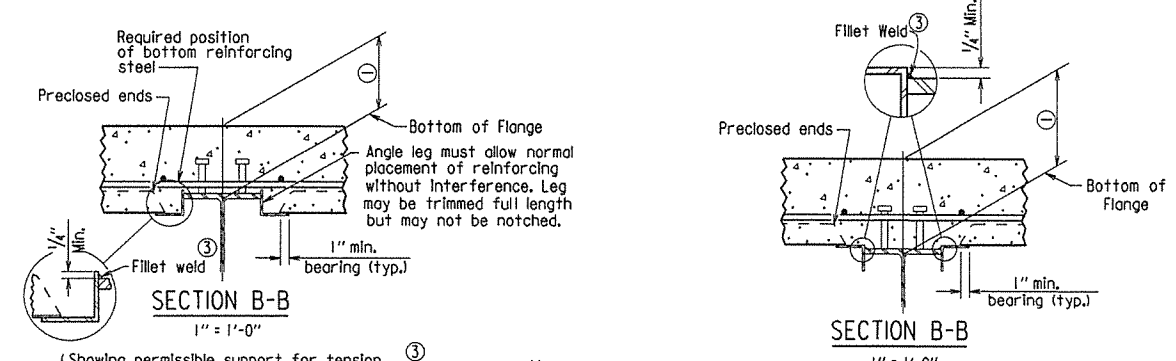
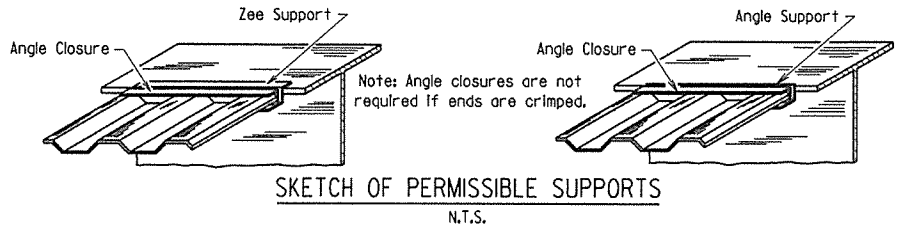
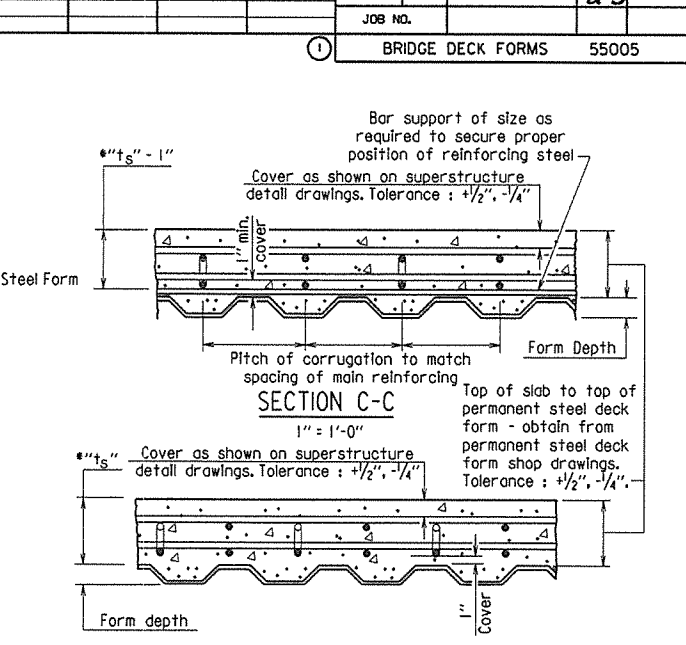
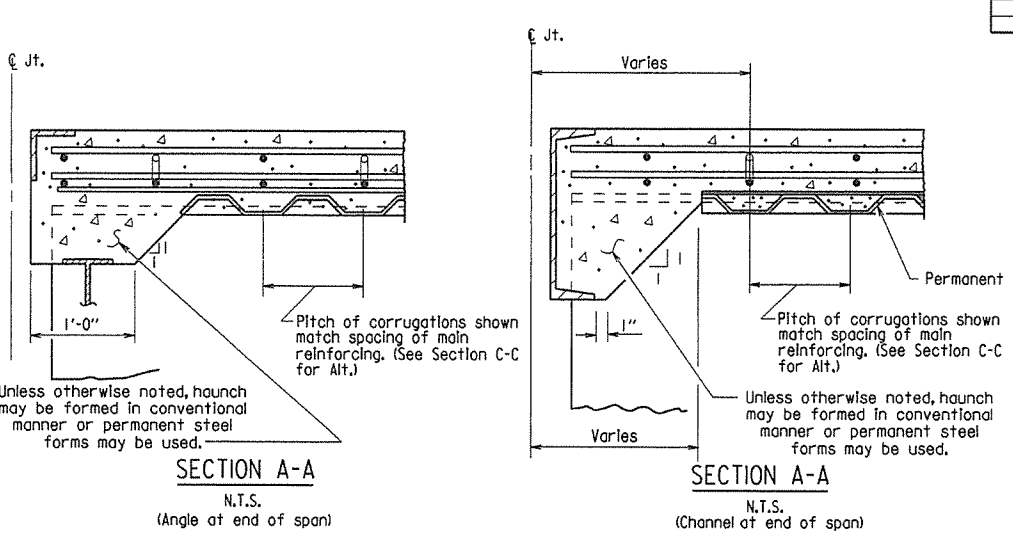
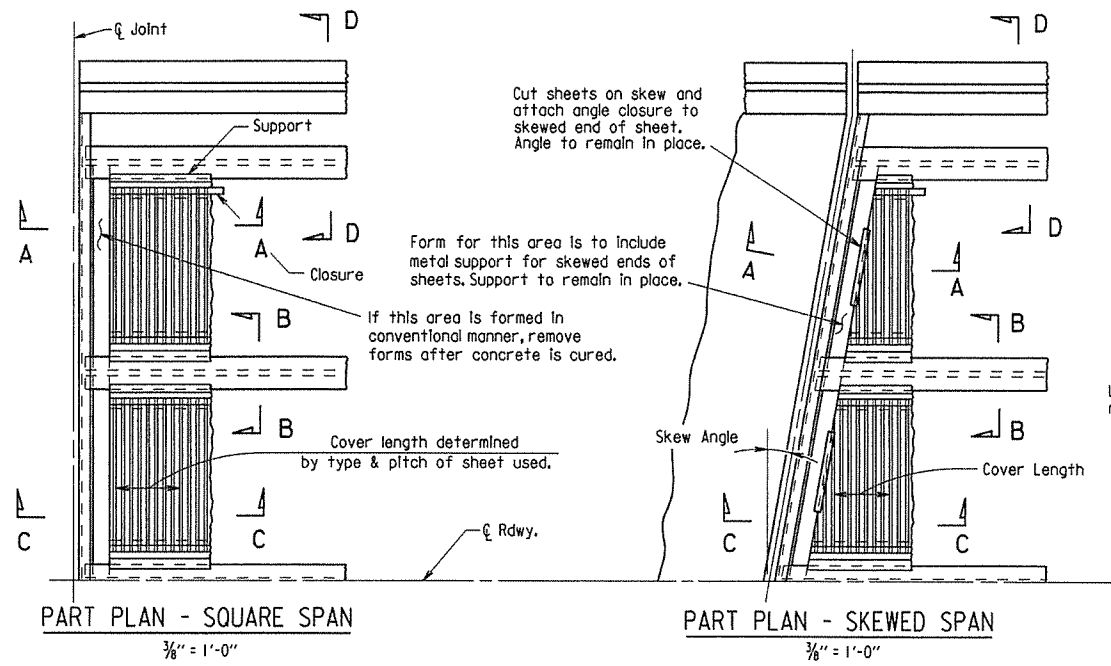
DETAIL C

**STANDARD DETAILS FOR
DUMPED RIPRAP AND FILTER BLANKET
AND COMPUTING
EXCAVATION FOR STRUCTURES**

ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

DRAWN BY: KDH DATE: 2-27-2014 FILENAME: b55001.dgn
CHECKED BY: BEF DATE: 2-27-2014 SCALE: NO SCALE
DESIGNED BY: STD. DATE:

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		25	
							BRIDGE DECK FORMS	55005



GENERAL NOTES

Permanent steel deck forms may be used at the Contractor's option and shall be at no additional cost to the Department. Such use may result in changes to the dead load deflection of the girder. Any cost for adjustments due to a change in the dead load deflection will be borne by the Contractor. Payment for deck concrete and structural steel will not be increased due to use of permanent steel deck forms.

Permanent steel deck forms shall conform to Subsection 802.14(b), Detailed plans, including detailed calculations and manufacturer's technical brochure, shall be submitted to and approved by the Engineer before work of forming the bridge deck is started.

Welding of form supports to the tension flange of steel girders will be permitted only in areas where shear connectors are used. When welding is not allowed, the method of fastening Z or L supports to the flange must be approved by the Engineer.

Form sheets shall be fastened to supporting members and to each other with galvanized metal screws sufficient in size and number to provide a secure attachment. Alternate methods of attachment must be approved by the Engineer.

When the pitch of form corrugations match the reinforcing spacing, transversely align form sheets across the bridge to maintain the correct orientation of continuous reinforcing bars in the corrugations.

Bar support rods, when used, shall be sized and spaced to adequately support the bottom reinforcing mat at the required position.

High chairs shall be sized to support the top mat of reinforcing at the proper position. High chairs shall be placed at locations shown on the detail drawings.

Specifications: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction (2014 Edition), with applicable Supplemental Specifications and Special Provisions.

① Distance from top of slab to bottom of top flange as measured at centerline girder and as shown on superstructure detail drawings. This dimension may vary within the following limits to maintain the grade and slab thickness tolerances: Minimum - occurs when either the top flange or the support angle leg contacts the bottom reinforcing steel; Maximum = $t_s + 1/4"$ + flange thickness. See Section C-C for slab thickness tolerance between adjacent girder flanges.

② Distance from top of slab to top of girder as measured at centerline girder and as shown on superstructure detail drawings. This dimension may vary within the following limits to maintain the grade and slab thickness tolerances: Minimum - occurs when either the top of girder or the support angle leg contacts the bottom reinforcing steel; Maximum - value shown on the superstructure detail drawings when removable forms are used. See Section C-C for slab thickness tolerance between adjacent girder flanges.

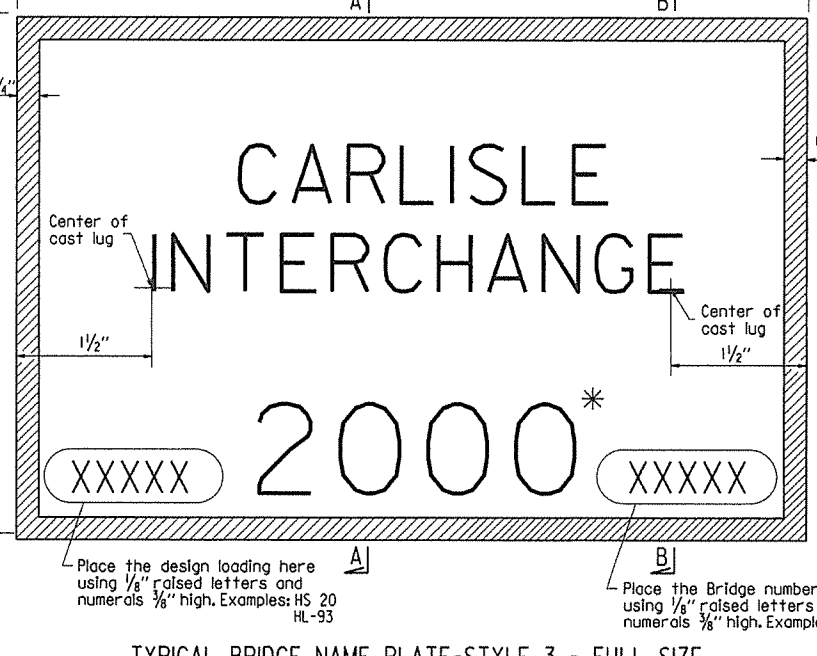
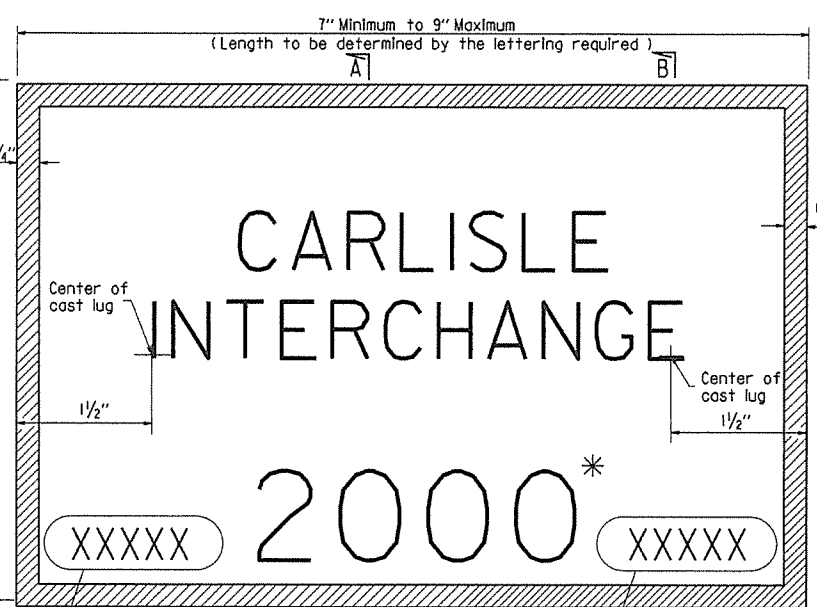
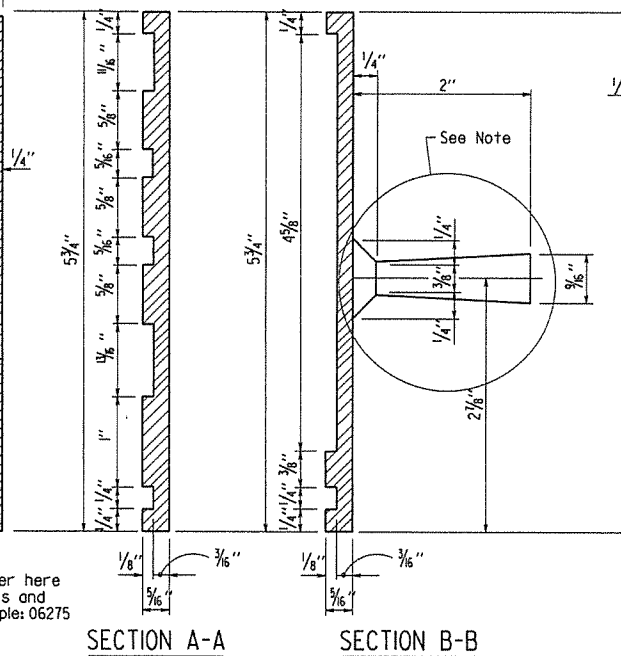
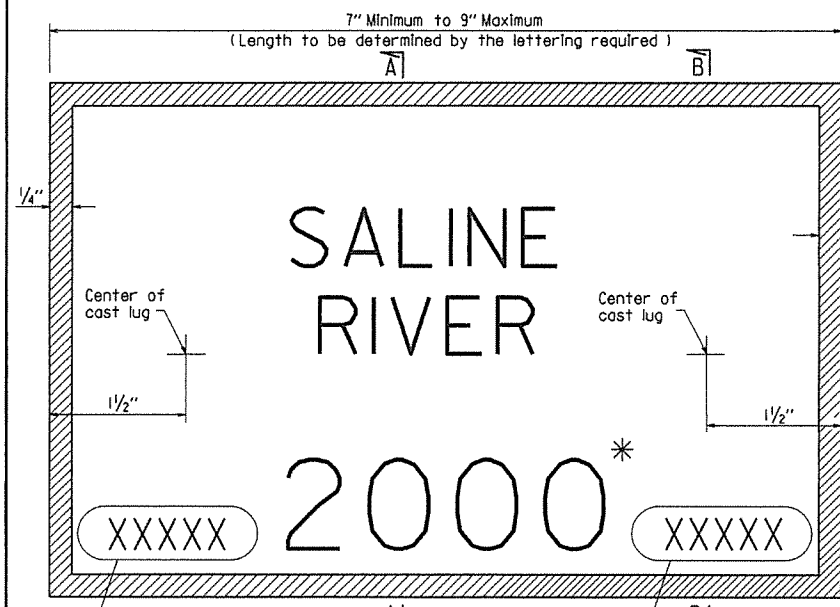
STANDARD DETAILS FOR PERMANENT STEEL BRIDGE DECK FORMS FOR STEEL & CONCRETE GIRDER SPANS

ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

DRAWN BY: KDH DATE: 2-27-2014 FILENAME: b55005.dgn
 CHECKED BY: BEF DATE: 2-27-2014 SCALE: NONE
 DESIGNED BY: STD. DATE: _____

DRAWING NO. 55005

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		26	
				JOB NO.		TYPE C NAME PLATE 55011		



GENERAL NOTES

Specifications: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction, (2014 Edition) with applicable Supplemental Specifications and Special Provisions.

Name plates shall be cast bronze and shall meet the material requirements as specified in Section 812.

Body of plate shall be 3/16\"/>

All lettering shall be plain gothic, square cut and not tapered.

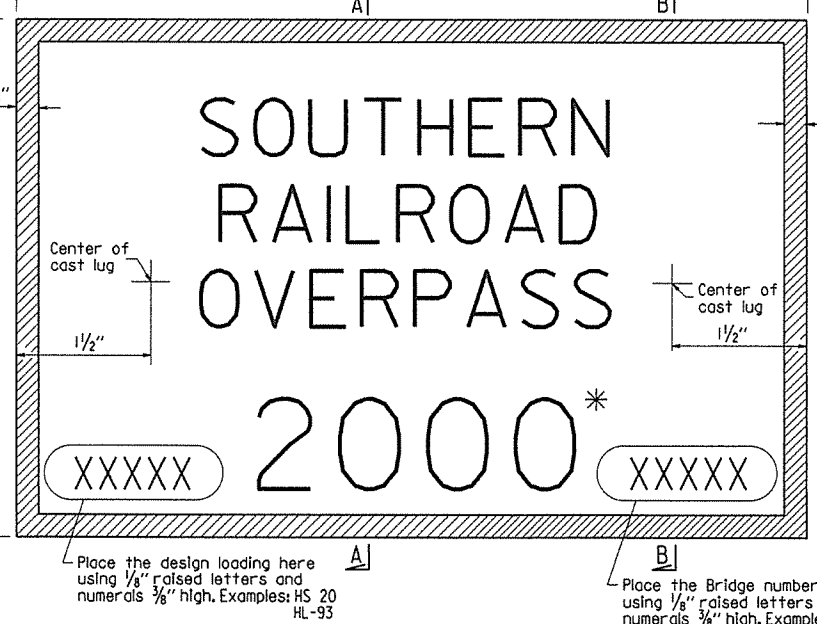
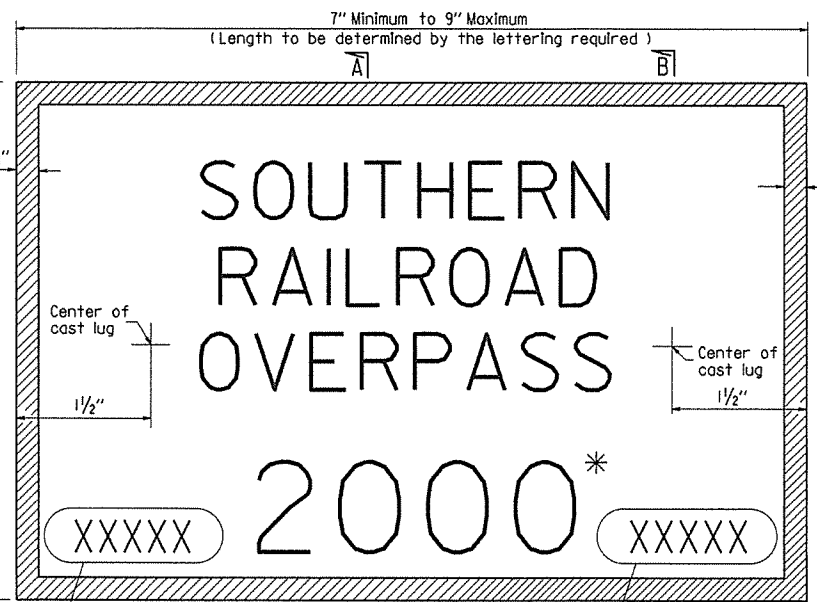
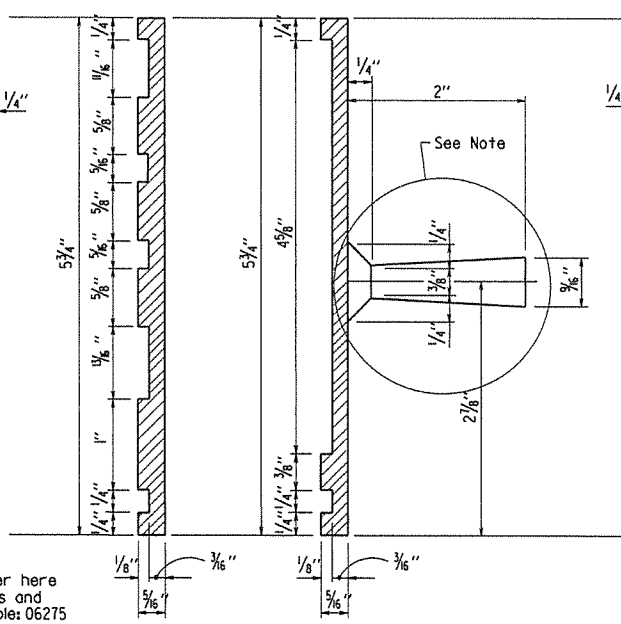
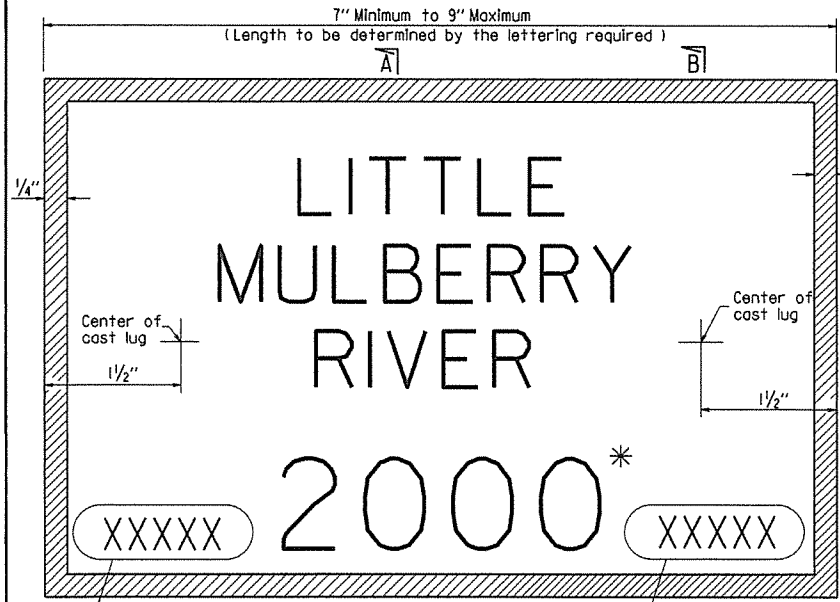
The number of plates required and the location and name on the plate for each bridge shall be as designated on the plans.

TYPICAL BRIDGE NAME PLATE-STYLE 1 - FULL SIZE
STREAM CROSSINGS

SECTION A-A SECTION B-B

TYPICAL BRIDGE NAME PLATE-STYLE 3 - FULL SIZE
GRADE SEPARATION STRUCTURES

Note: Alternate attachments may be used provided such attachments are submitted and approval secured before fabrication is begun.



TYPICAL BRIDGE NAME PLATE-STYLE 2 - FULL SIZE
STREAM CROSSINGS

SECTION A-A SECTION B-B

TYPICAL BRIDGE NAME PLATE-STYLE 4 - FULL SIZE
GRADE SEPARATION STRUCTURES

* Year in which contract is awarded.

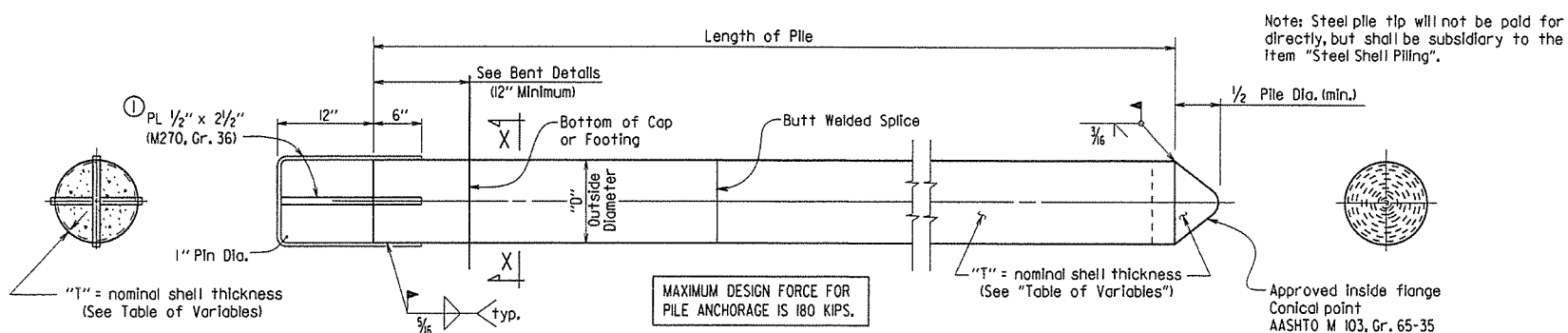
STANDARD DETAILS FOR
TYPE C BRIDGE NAME PLATES

ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

DRAWN BY: KDH DATE: 2-27-2014 FILENAME: b55011.dgn
CHECKED BY: BEF DATE: 2-27-2014 SCALE: NO SCALE
DESIGNED BY: STD. DATE: —

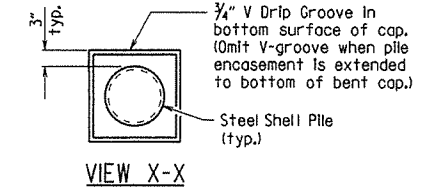
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				6	ARK.		27	
				JOB NO.		STEEL SHELL PILES		55021

GENERAL NOTES FOR PILE ENCASEMENTS:
 See Bridge Layout for additional notes and required location of pile encasements.
 Concrete shall be Class S with a minimum 28-day compressive strength, $f'c = 3,500$ psi. If concrete cannot be placed in the dry, Seal Concrete may be used from top to bottom of encasement.
 Reinforcing steel shall be Grade 60 conforming to AASHTO M 31 or M 322, Type A.
 Welded wire fabric shall conform to AASHTO M 55 or M 221.
 Concrete, welded wire fabric or reinforcing steel, and galvanized pipe shall not be paid for directly, but shall be considered subsidiary to the Item "Pile Encasement".



CONCRETE FILLED STEEL SHELL PILE

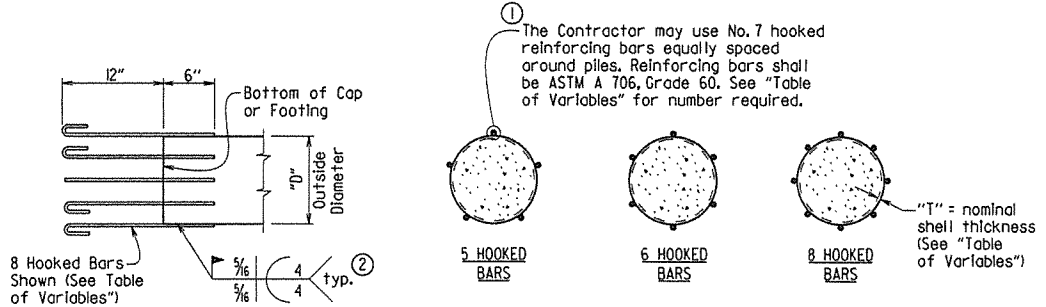
- Pile anchorage shall be placed to minimize interference with anchor bolts and reinforcing in cap or footing.
- Welding shall comply with ANSI/AWS D1.4 Structural Welding Code-Reinforcing Steel and applicable portions of ANSI/AWS D1.5 Bridge Welding Code.



GENERAL NOTES FOR CONCRETE FILLED STEEL SHELL PILES:

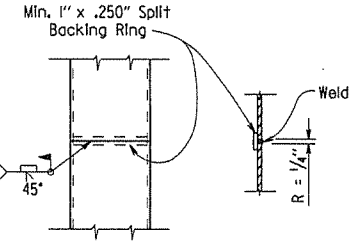
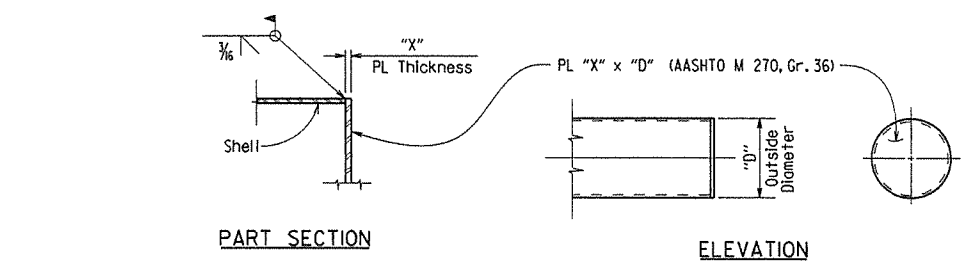
Steel shells shall conform ASTM A252, Grade 3 ($F_y = 45,000$ psi).
 Concrete used for filling of steel shell shall be Class S with a minimum 28-day compressive strength, $f'c = 3,500$ psi. and shall be poured in the dry.
 Steel shell piling that extends above the ground and is not protected by pile encasement shall be painted in accordance with Subsection 805.02.
 See Bridge Layout for size and estimated length of steel shell piles and for driving information.

Concrete, structural steel, reinforcing steel (including welding), and painting shall not be paid for directly, but shall be considered subsidiary to the Item "Steel Shell Piling".



ALTERNATE PILE ANCHORAGE DETAIL

Note: Hooked bars shall be oriented to provide the required concrete clearances shown in the plans.

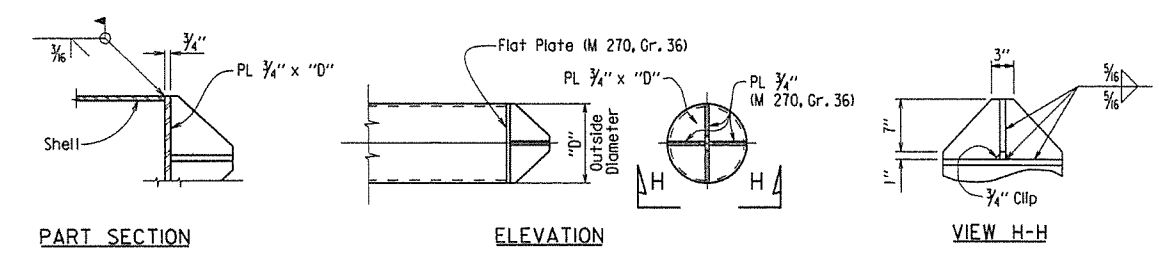


TYPICAL SPLICE DETAILS

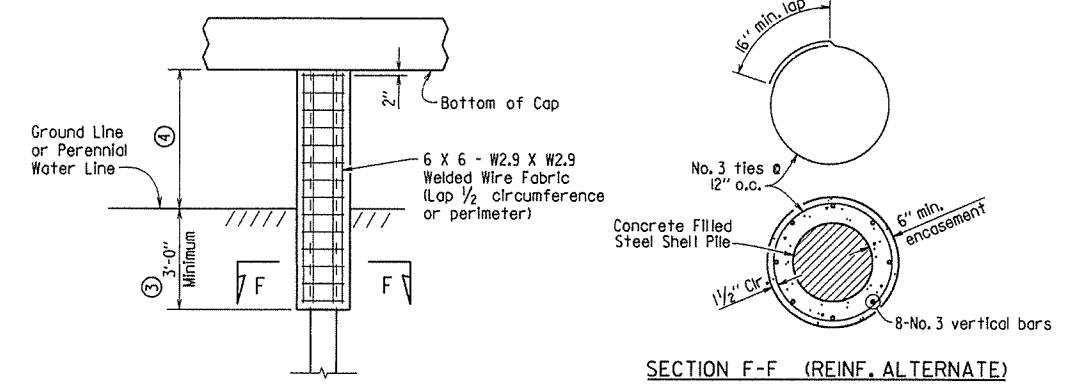
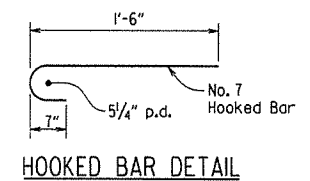
TABLE OF VARIABLES

OUTSIDE DIAMETER "D"	NOMINAL SHELL THICKNESS "T"	PLATE THICKNESS "X"	NO. OF HOOKED BARS FOR ALTERNATE PILE ANCHORAGE
14"	0.50"	3/4"	5
16"	0.50"	1"	5
18"	0.50"	1 1/4"	6
20"	0.50"	1 1/2"	6
24"	0.50"	1 3/4"	8

ALTERNATE FLAT TIP DETAIL
 Note: The alternate flat tip detail shall not be used on steel shell piling to be driven through embankments constructed with internal geosynthetic reinforcement.



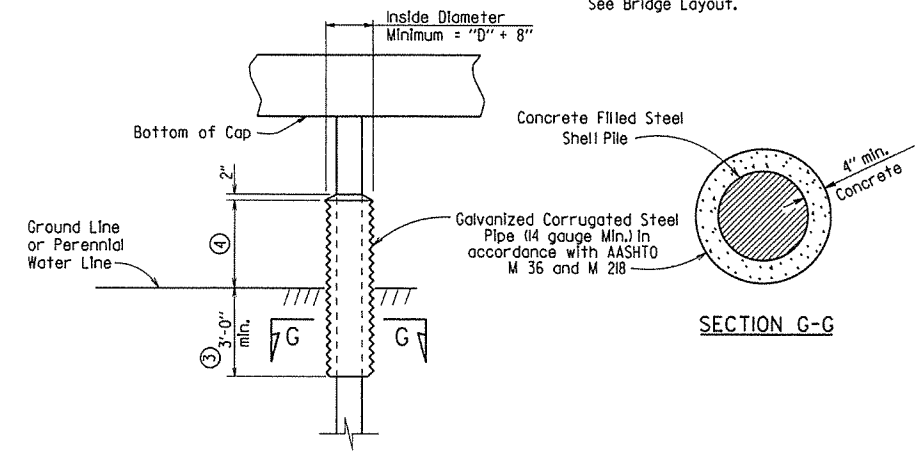
ALTERNATE VANED TIP DETAIL



PILE ENCASEMENT DETAIL FOR STEEL SHELL PILES

(Shown with Encasement to Bottom of Cap)

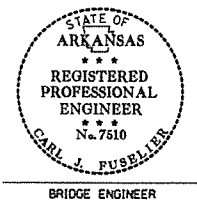
- Unless otherwise noted on Bridge Layout.
- See Bridge Layout for height of pile encasement (3'-0" Minimum).
- Pile encasement, when not extended to bottom of cap, shall have 2" concrete taper for water runoff as shown in the detail for partial height encasement.
- Alternate pile encasement may not be allowed. See Bridge Layout.



ALTERNATE PILE ENCASEMENT DETAIL FOR STEEL SHELL PILES

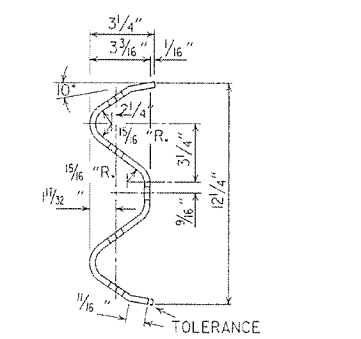
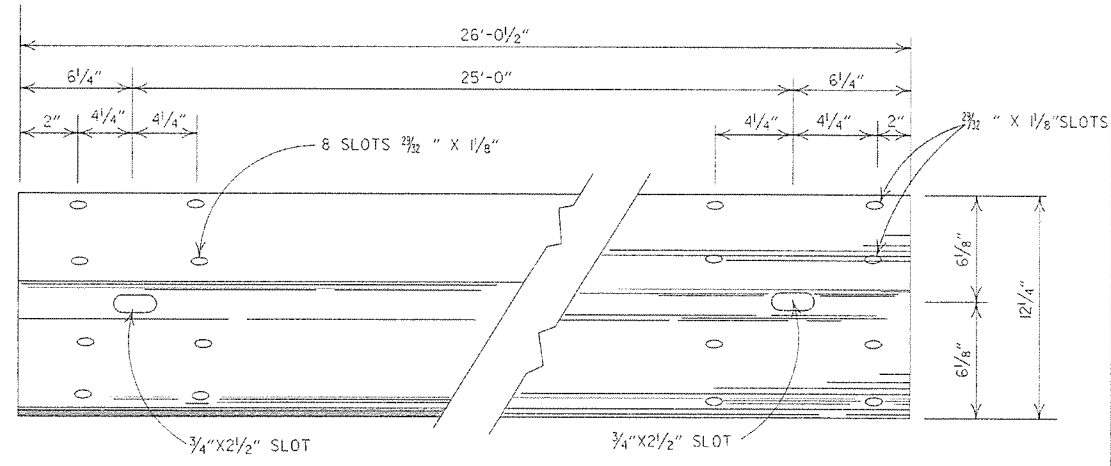
(Shown with Partial Height Encasement)

This document was originally issued and sealed by Carl J. Fuseller, PE No. 7510, on February 27, 2014. This copy is not a signed and sealed document.

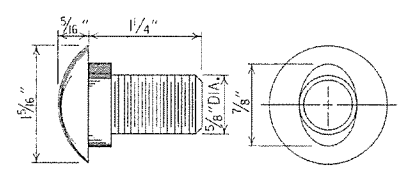


STANDARD DETAILS FOR CONCRETE FILLED STEEL SHELL PILES AND PILE ENCASEMENTS

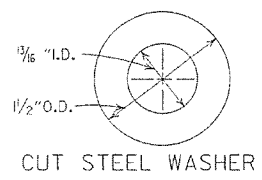
ARKANSAS STATE HIGHWAY COMMISSION
 LITTLE ROCK, ARK.
 DRAWN BY: A.M.S. DATE: 2/27/2014 FILENAME: b55021.dgn
 CHECKED BY: B.E.F. DATE: 2/27/2014 SCALE: NO SCALE
 DESIGNED BY: STD. DATE: —
 BRIDGE ENGINEER
 DRAWING NO. 55021



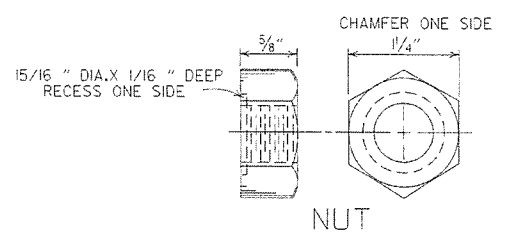
DETAILS OF W-BEAM GUARD RAIL
RAIL SECTION OF CLOSELY SIMILAR DIMENSIONS AND COMPARABLE STRENGTH MAY BE SUBSTITUTED IF APPROVED BY THE ENGINEER.



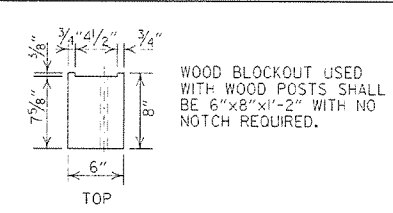
SPLICE BOLT
POST BOLT - SAME EXCEPT LENGTH



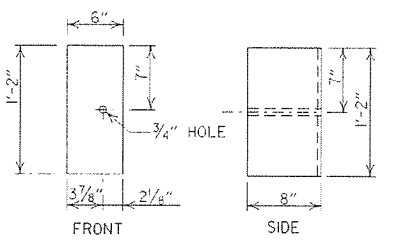
CUT STEEL WASHER



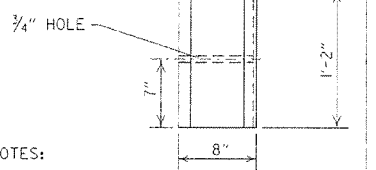
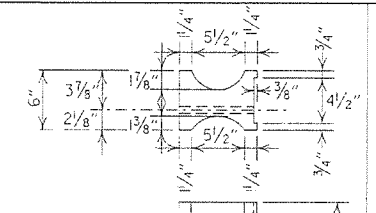
NUT



WOOD BLOCKOUT USED WITH WOOD POSTS SHALL BE 6" X 8" X 1'-2" WITH NO NOTCH REQUIRED.

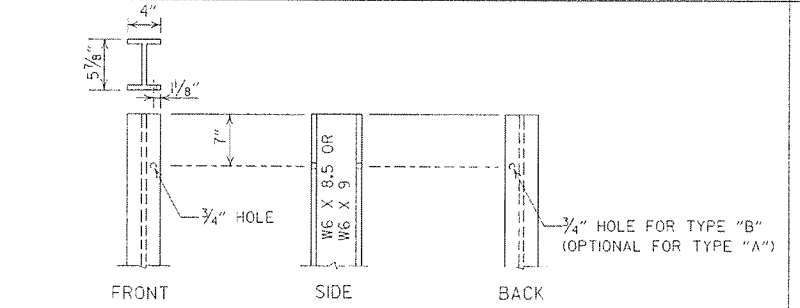


WOOD BLOCKOUT (W-BEAM)

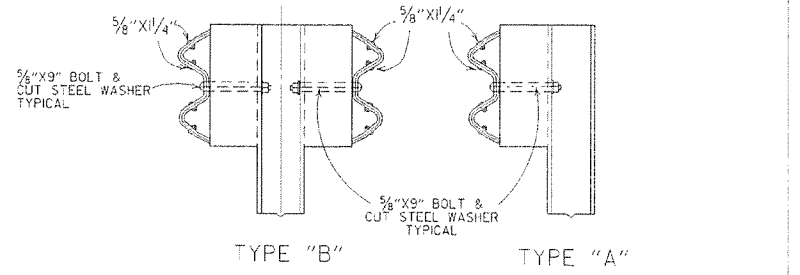


NOTES:
1. SIMILAR SHAPED PLASTIC BLOCKOUTS MAY BE USED AS LONG AS THEY MEET NCHRP-350 TEST LEVEL 3 SPECIFICATIONS OR REQUIREMENTS FOR MANUAL FOR ASSESSING SAFETY HARDWARE (MASH).
2. DIMENSIONS ARE SUBJECT TO MANUFACTURERS TOLERANCES.

PLASTIC BLOCKOUT (W-BEAM)



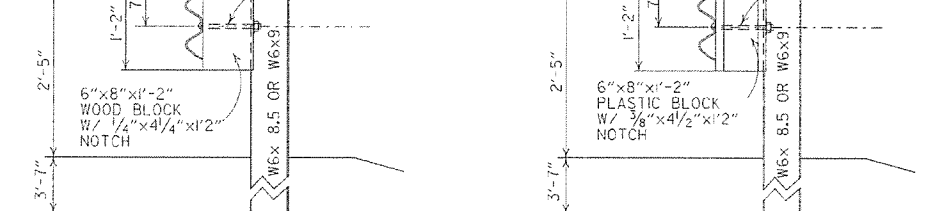
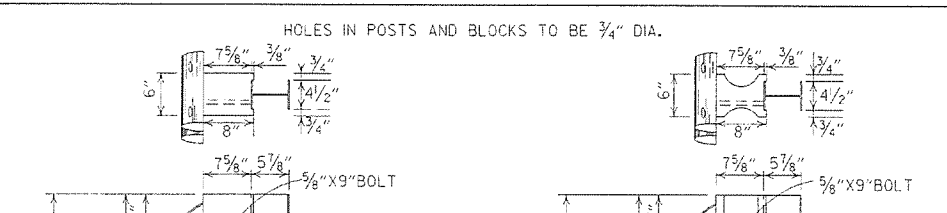
STEEL POST



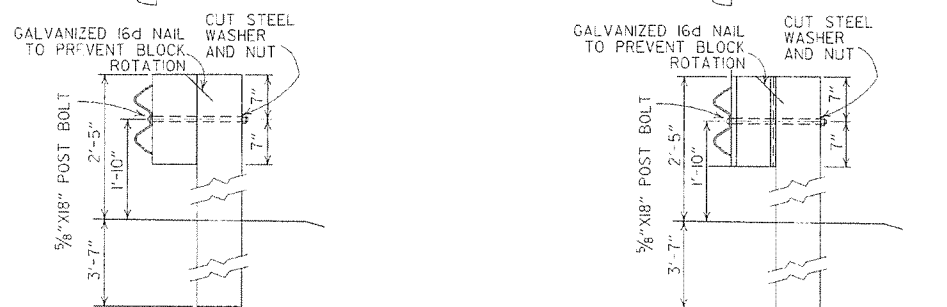
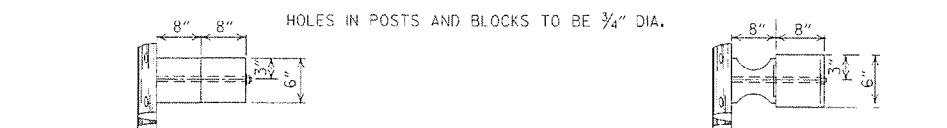
DETAILS OF STEEL LINE POST CONNECTIONS (W-BEAM)

-GENERAL NOTES-

ALL BOLTS SHALL BE SUFFICIENT LENGTH TO EXTEND THROUGH THE FULL THICKNESS OF THE NUT AND NO MORE THAN 3/4" BEYOND IT.
WHERE W-BEAM GUARD RAIL CONTINUES, THE INTERMEDIATE SECTIONS SHALL HAVE A POST SPACING OF 6'-3" UNLESS OTHERWISE NOTED.
W-BEAM GUARD RAIL REPRESENTING INTERMEDIATE SECTIONS WILL BE MEASURED ALONG THE ROADWAY FACE FROM CENTERLINE OF POST TO CENTERLINE OF POST.
USE W-BEAM GUARD RAIL COMPONENTS OF SAME MATERIAL FOR ENTIRE JOB. FOR EXTENSIONS OR MODIFICATION OF EXISTING GUARD RAIL, W-BEAM GUARD RAIL COMPONENTS OF THE SAME TYPE AS THOSE EXISTING SHALL BE USED.
ANY BACKFILLING UNDER OR AROUND POST SHALL BE DAMP SAND THOROUGHLY TAMPED IN PLACE.
WOOD POSTS & WOOD BLOCKS SHALL BE EITHER DENSE NO. 1 STRUCTURAL OR BETTER 9.7f (1400 f) OR NO. 1 (1350 f) SOUTHERN PINE.
CONTRACTOR SHALL HAVE THE OPTION OF USING WOOD BLOCKOUTS FOR W-BEAM GUARD RAIL OR PLASTIC BLOCKOUTS, AS LONG AS BLOCKOUT USED MEETS NCHRP-350 TEST LEVEL 3 SPECIFICATIONS OR REQUIREMENTS FOR MANUAL FOR ASSESSING SAFETY HARDWARE (MASH) FOR W-BEAM GUARD RAIL.



WOOD BLOCKOUT CONNECTIONS
PLASTIC BLOCKOUT CONNECTIONS
DETAILS OF STEEL LINE POST CONNECTIONS (W-BEAM)



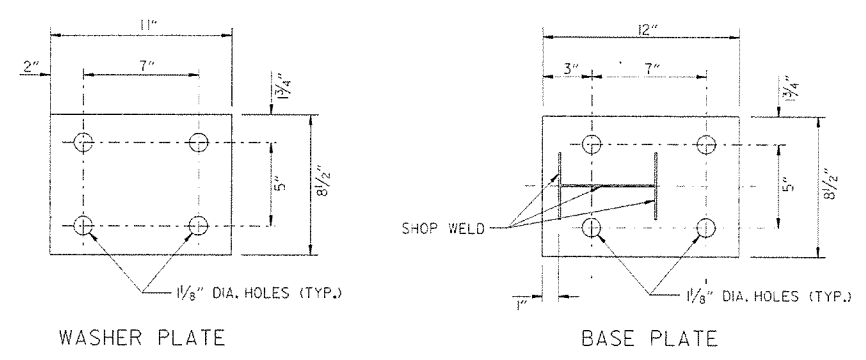
WOOD BLOCKOUT CONNECTIONS
PLASTIC BLOCKOUT CONNECTIONS
DETAILS OF WOOD LINE POST CONNECTIONS (W-BEAM)

7-4-10	RAISED HEIGHT OF GUARD RAIL 1"	
0-15-09	ADDED REFERENCE TO MASH	
4-10-03	REVISED GENERAL NOTES	
8-22-02	REVISED DIMENSION ON WOOD & PLASTIC BLOCKOUT CONNECTIONS & ON STEEL POST	
11-16-01	REVISED WOOD BLOCKOUT & DETAILS OF WOOD LINE POST CONNECTIONS	
3-30-00	REMOVED GUARD RAIL AT BRIDGE ENDS	
1-12-00	ADDED PLASTIC BLOCKOUT	
8-12-98	REV. BLOCKOUTS TO WOOD, DELETED CONC. POST & REV. GENERAL NOTE, DELETED DET. OF GUARD RAIL REPLACE. BEHIND CURB & DET. OF POST PLACE IN SOLD ROCK, & ADDED DETAILS OF STEEL LINE POST CONN. REMOVED BACK-UP PLATE, REVISED HOLES IN STEEL POLES	
4-3-97	REMOVED "LAP IN DIRECTION OF TRAFFIC" NOTE & PLACED ARROWS ON WASHERS	
10-18-96	REVISED WOOD POST NOTE	
6-2-94	ADDED ALT. STEEL POST SIZE	
8-5-93	REVISED STEEL POST SIZE	8-5-93
10-1-92	REDRAWN & REVISED	10-1-92
8-15-91	REVISED WASHER NOTE	8-15-91
8-2-90	REV. GEN. NOTE & DEPTH OF ANC. POST IN ROCK	8-2-90
7-15-88	REVISED SECTION 3 & GENERAL NOTES	
3-4-88	REV. ANCHOR POST, ELEV. NOTES & POST IN ROCK	780-3-4-88
10-30-87	REVISED WOOD LINE POST DETAIL	546-10-30-87
10-9-87	REDRAWN & REVISED	802-10-9-87
DATE	REVISION	DATE FILE

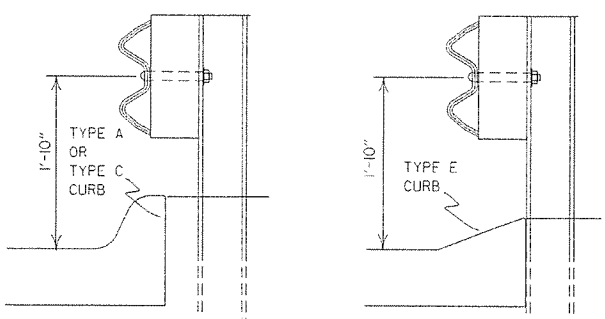
ARKANSAS STATE HIGHWAY COMMISSION

GUARD RAIL DETAILS

STANDARD DRAWING GR-8



Note: Bolts, nuts, washers and plates shall be galvanized in accordance with Section 807 of the Standard Specifications.

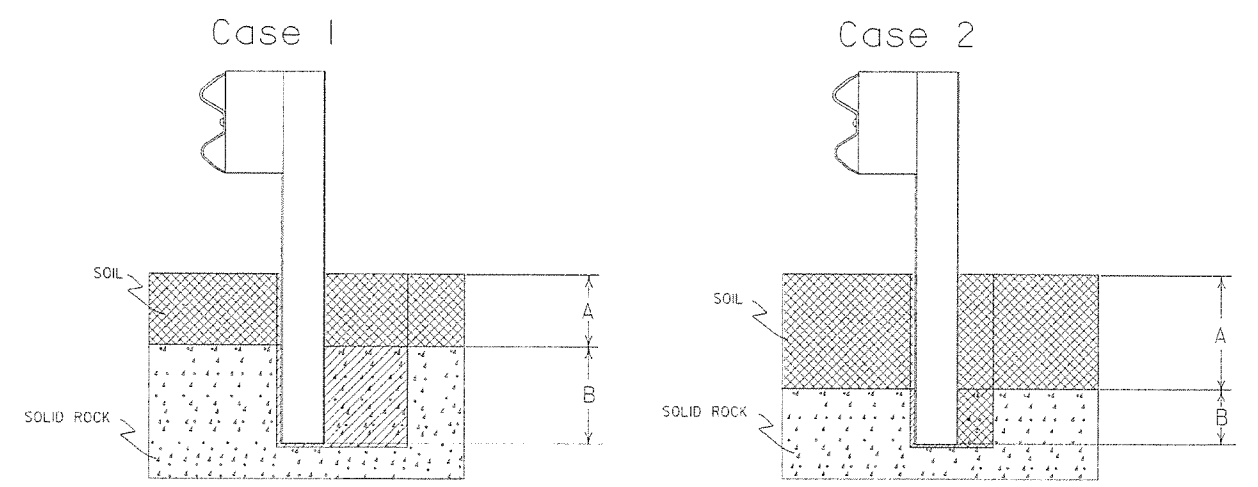


FOR DESIGN SPEEDS OF 50 MPH OR LESS
ALIGN FACE OF GUARD RAIL WITH FACE OF CURB.

FOR DESIGN SPEEDS OF 55 MPH OR MORE
PLACE GUARD RAIL POSTS AGAINST BACK OF CURB.

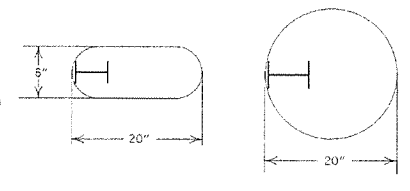
DETAIL OF GUARD RAIL PLACEMENT BEHIND CURB (W-BEAM)

FOR DESIGN SPEEDS OF 50 MPH OR LESS ALL CURB FACES, AS SHOWN ON STD. DRWG. CG-1, MAY BE USED. FOR DESIGN SPEEDS OF 55 MPH OR MORE TYPE "E" CURB FACE SHALL BE USED.



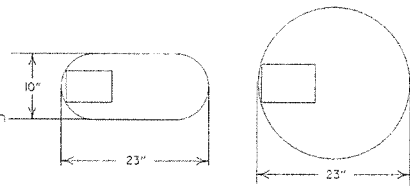
Plan View Steel Posts

Either hole configuration acceptable



Plan View Wood Posts

Either hole configuration acceptable



Notes: For overlying soil depths (A) ranging from 0 to 18", the depth of required drilling (B) is equal to 24".

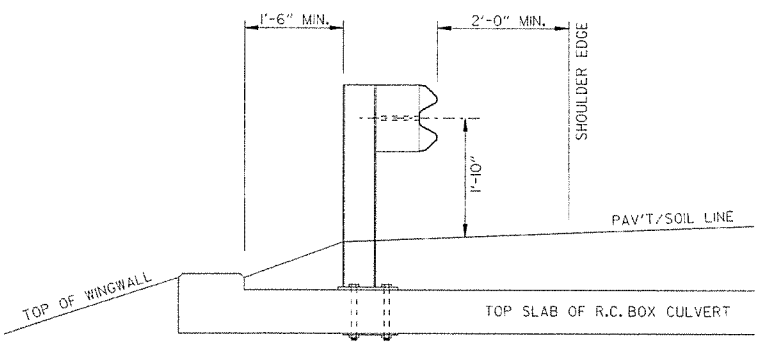
Zone A:
Backfill according to Section 617.03(a).

Zone B:
Backfill hole in 6" lifts with material meeting the requirements of Section 802.02(c) - Alternate gradation. Compact to 95% maximum dry density per ASTM D-698.

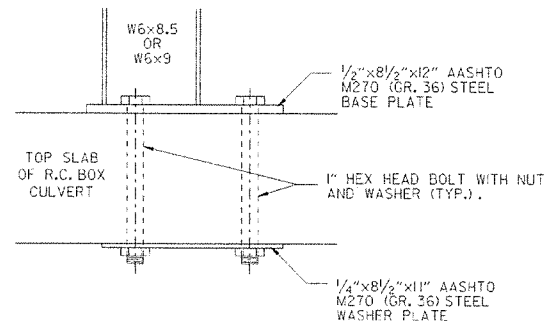
Notes: For overlying soil depths (A) ranging from 18" to 44", the depth of required drilling (B) is equal to either 12" or 44" minus the depth of soil whichever is less.

Zone A & B:
Backfill according to Section 617.03(a).

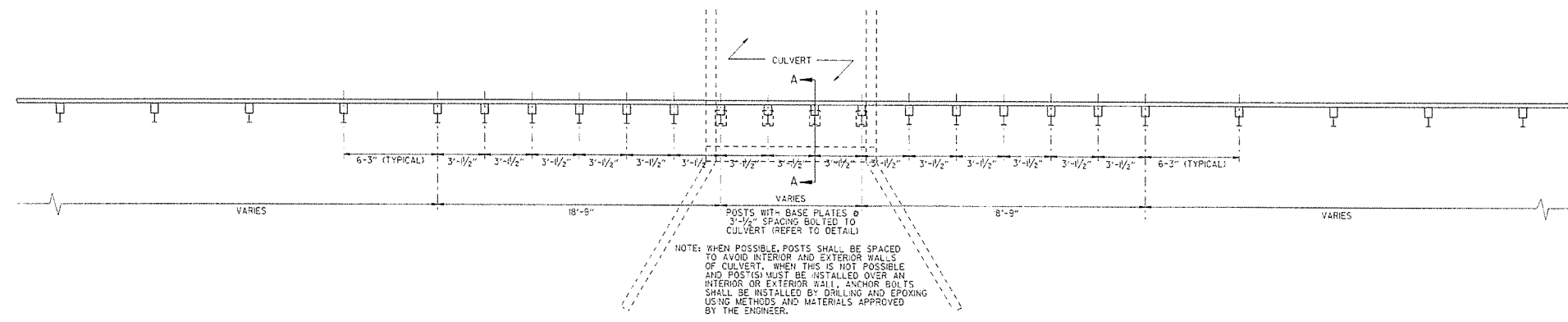
DETAIL OF POST PLACEMENT IN SOLID ROCK (W-BEAM)



SECTION A-A



DETAIL OF CONNECTION



PLAN LAYOUT OF TYPE A GUARD RAIL AT LOW-FILL CULVERTS

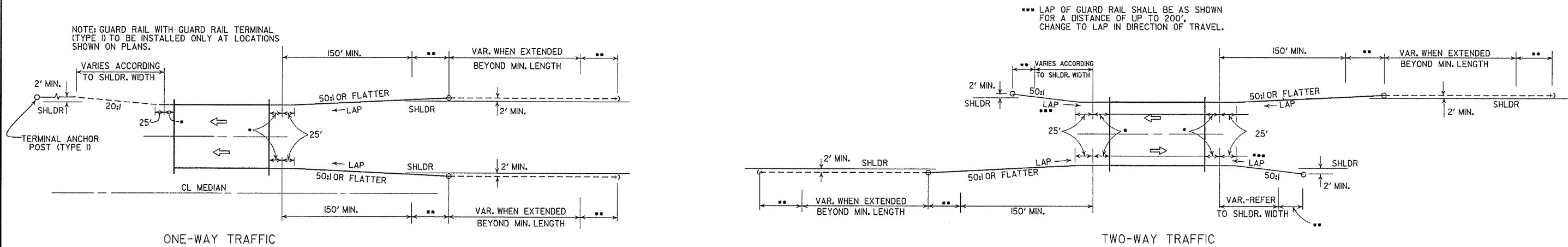
NOTE: THIS DETAIL IS TO BE USED ONLY WHEN THE COVER OVER THE CULVERT DOES NOT PERMIT FULL EMBEDMENT OF GUARD RAIL POSTS AS SHOWN ON STD. DRWG. GR-8.

7-14-10	RAISED HEIGHT OF GUARD RAIL 1"	
4-12-07	REVISED DETAIL OF GUARD RAIL PLACEMENT BEHIND CURB	
11-10-05	ADDED GUARD RAIL PLACEMENT BEHIND CURB; REVISED DETAIL OF CONNECTION	
11-18-04	REVISED POST PLACEMENT IN ROCK & CULVERT CONNECTION DETAILS. ADDED DETAIL FOR GUARD RAIL PLACEMENT AT LOW-FILL CULVERTS	
3-30-00	REMOVED CONCRETE INSERT ANCHOR	
8-12-98	CHANGED STEEL SPACER BLOCK TO WOOD BLOCKOUT, ADD. DET. OF GUARD RAIL CONNECTION TO R.C. BOX CULV'T. DELETED DET. OF STEEL LINE POST CONLS. ADDED DET. OF GUARD RAIL PLACE BEHIND CURB & DET. OF POST PLACE IN SOLID ROCK	
4-3-96	PLACED ARROWS AT CUT STEEL WASHERS	4-3-96
10-18-96	REV. ASTM REF. TO AASHTO	
11-22-95	ADDED OPTIONAL HOLES	
6-2-94	REVISED ALTERNATE POST SIZE	
8-5-93	REVISED STEEL POST SIZE	
10-1-92	REDRAWN & REVISED	10-1-92
8-2-90	DEL. WASHER ON ANCHOR ASSEMBLY	8-2-90
7-15-88	CONFORMED TO 1988 SPECS	
3-4-88	REVISED ANCHOR NOTE	
10-30-87	REVISED ANCHOR ASSEMBLY	10-30-87
10-30-87	REVISED PLACEMENT BEHIND CURB	547-10-30-87
10-9-87	REDRAWN & REVISED	803-10-9-87
DATE	REVISION	DATE FILM

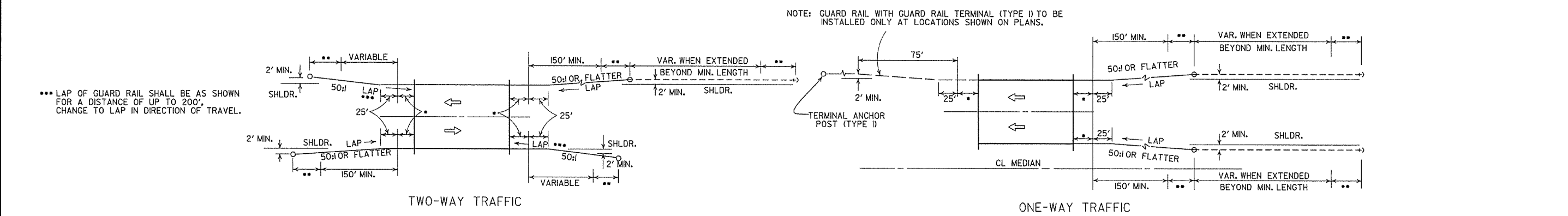
ARKANSAS STATE HIGHWAY COMMISSION

GUARD RAIL DETAILS

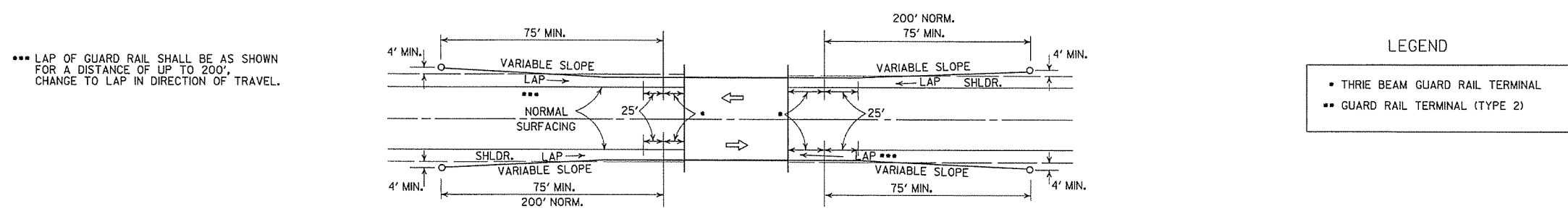
STANDARD DRAWING GR-8A



METHODS OF INSTALLATION OF GUARD RAIL AT LESS THAN FULL SHOULDER WIDTH BRIDGES USING GUARD RAIL TERMINAL (TYPE 2)

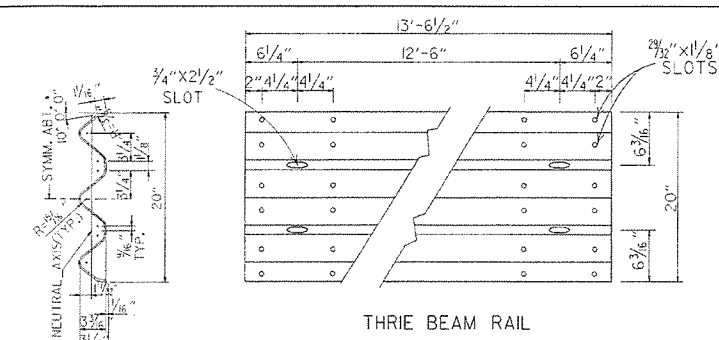


METHOD OF INSTALLATION OF GUARD RAIL AT FULL SHOULDER WIDTH BRIDGES USING GUARD RAIL TERMINAL (TYPE 2)



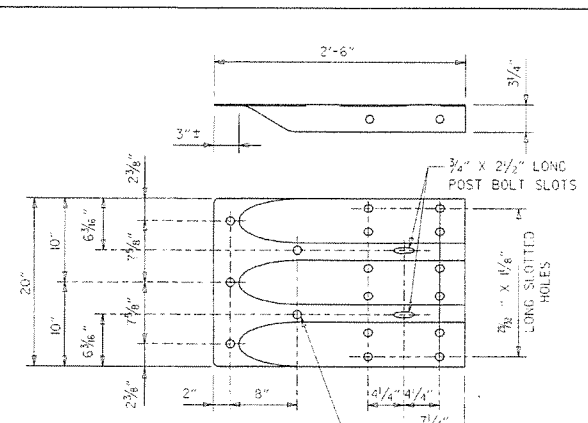
METHOD OF INSTALLATION OF GUARD RAIL USING GUARD RAIL TERMINAL (TYPE 1) (FULL SHOULDER WIDTH OR LESS BRIDGES)

ARKANSAS STATE HIGHWAY COMMISSION		
GUARD RAIL DETAILS		
STANDARD DRAWING GR-9		
4-17-08	REVISED LAYOUTS	
11-10-05	REMOVED GUARD RAIL NOTES AND DETAILS	
11-16-01	DELETED NOTE-METHOD OF INSTALLATION OF GUARD RAIL USING GUARD RAIL TERM. (TY. D)	
1-12-00	ADDED CONSTRUCTION NOTE	1-12-00
6-26-97	REVISED LAYOUT	
10-1-92	REDRAWN & REVISED	10-1-92
	ADDED NOTE	
10-9-87	REDRAWN & REVISED	
DATE	REVISION	DATE FILM

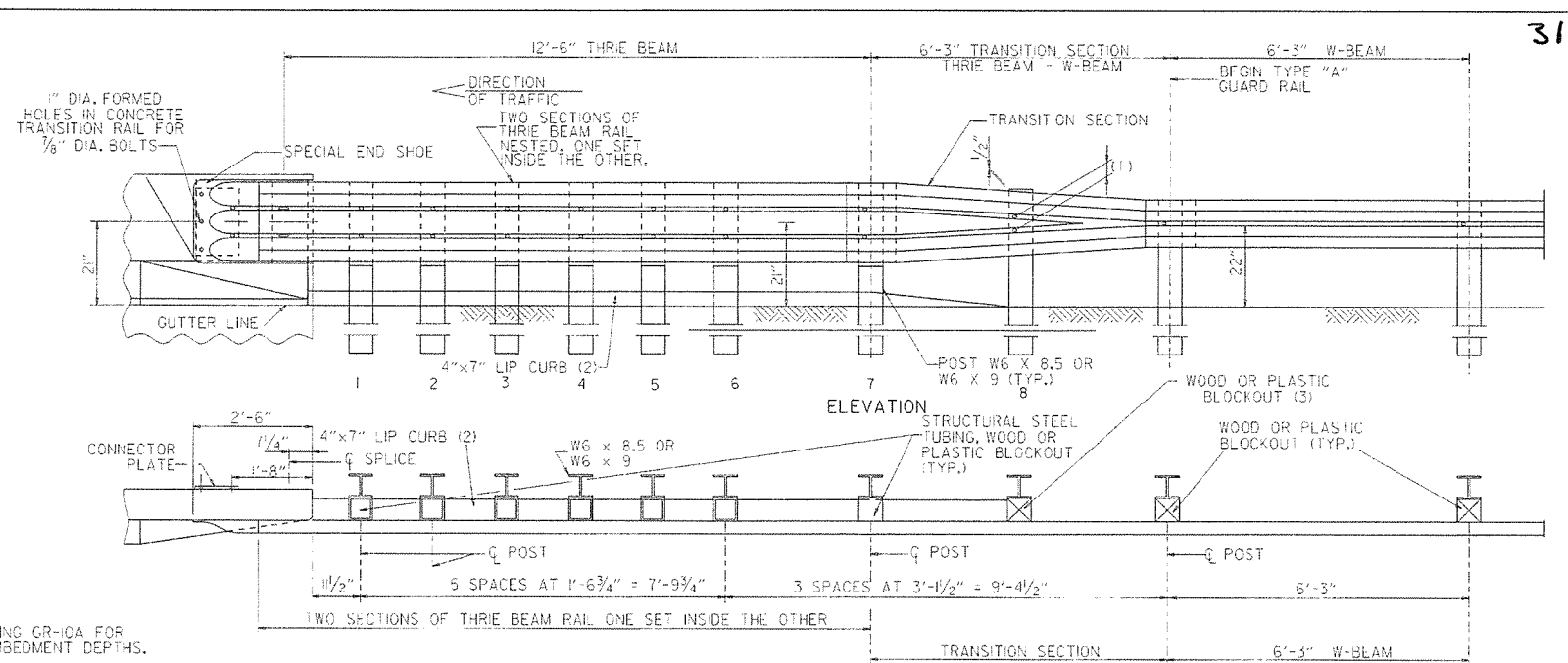


THRIE BEAM RAIL

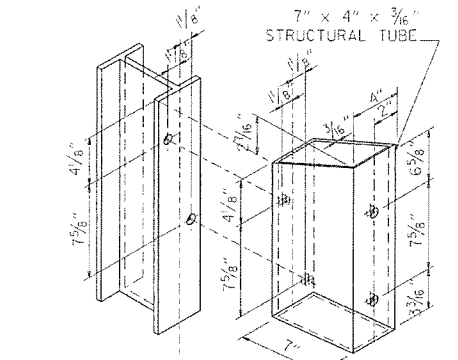
SECTION THRU THRIE BEAM RAIL



SPECIAL END SHOE



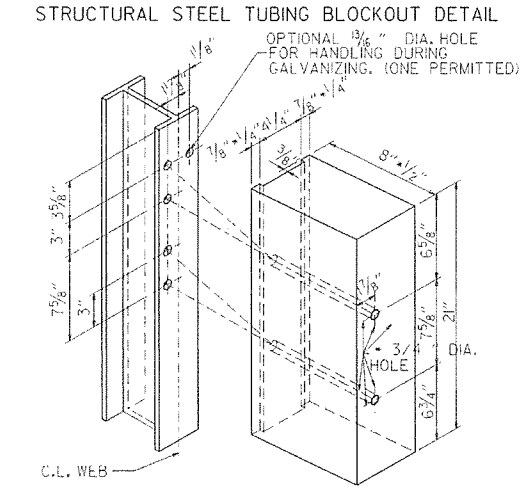
ELEVATION



STRUCTURAL STEEL TUBING BLOCKOUT DETAIL

ATTACH BLOCKOUT TO POST USING 5/8" DIA. HEX HEAD BOLTS WITH 1/2" O.D. CUT STEEL WASHERS AND NUT.

ALL HOLES DRILLED OR PUNCHED 3/8" DIA.



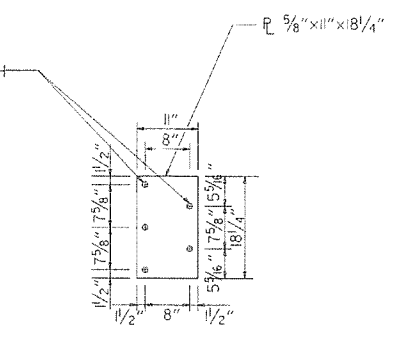
HOLE PUNCHING DETAIL FOR STEEL POST & WOOD OR PLASTIC BLOCKOUTS

NOTE: BLOCKS SHALL BE THE SAME TYPE THROUGHOUT THE PROJECT LIMITS.

1" DIA. HOLES (TYP.) FOR 7/8" DIA. HIGH STRENGTH BOLTS WITH HEX HEADS, NUTS AND WASHERS

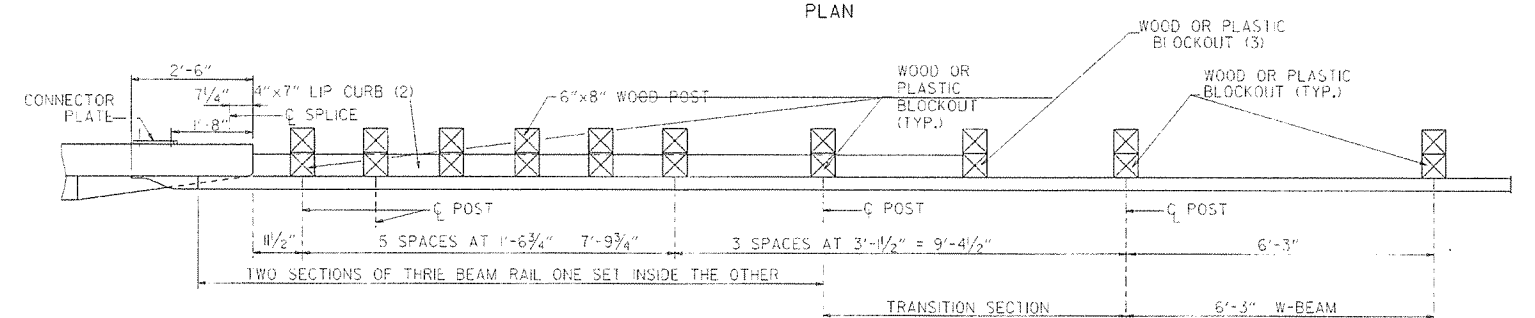
1" DIA. HOLES (TYP.) FOR 7/8" DIA. HIGH-STRENGTH BOLTS

NOTE: SEE STANDARD DRAWING GR-10A FOR GUARD RAIL POST EMBEDMENT DEPTHS.



CONNECTOR PLATE

CONNECTOR PLATE SHALL BE AASHTO M270, GR. 36 AND SHALL BE GALVANIZED AFTER FABRICATION. GALVANIZING SHALL CONFORM TO SUBSECTION 807.19 OF THE STANDARD SPECIFICATIONS. CONNECTOR PLATE TO BE BOLTED TO SPECIAL END SHOE USING 7/8" DIA. HIGH STRENGTH BOLTS, WITH THE HEADS PLACED ON THE TRAFFIC FACE. WASHERS SHALL BE USED UNDER THE HEAD AND NUT. BOLTS, NUTS AND WASHERS SHALL BE GALVANIZED AND SHALL CONFORM TO SUBSECTION 807.06.



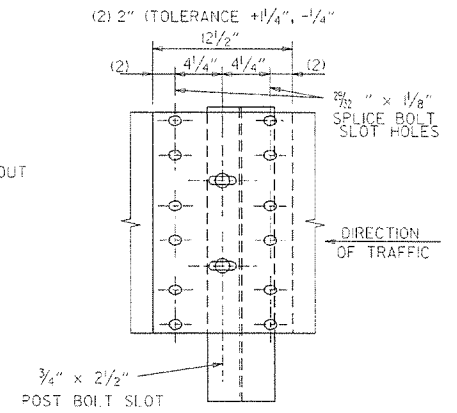
PLAN

- (1) VERIFY BOLT SPACING FROM RAIL TRANSITION PRODUCER.
- (2) REFER TO APPROACH GUTTER DETAILS.
- (3) LENGTH OF BLOCKOUT ON POST 8 TO BE MODIFIED TO FIT RAIL WIDTH.

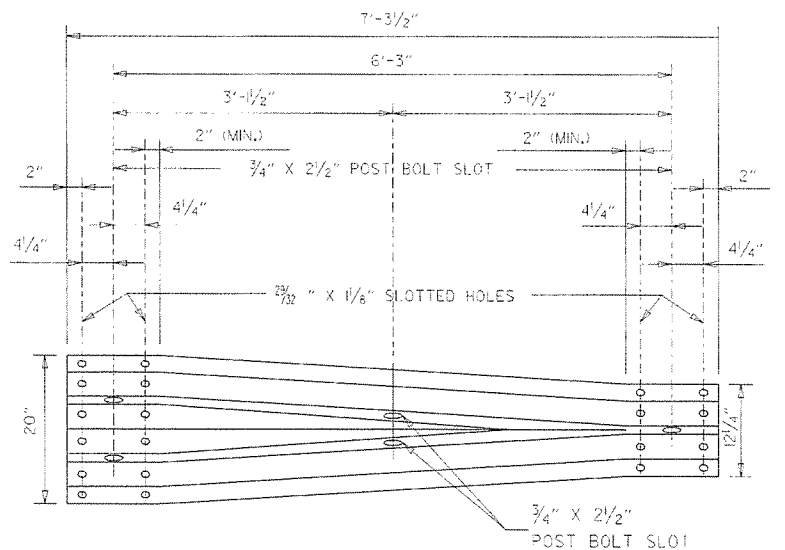
THRIE BEAM GUARD RAIL CONNECTION AT BRIDGE ENDS

GENERAL NOTES:

THE THRIE BEAM RAIL, SPECIAL END SHOE, AND THE TRANSITION SECTION SHALL BE MADE OF STEEL AND SHALL BE 12 GAGE. ZINC COATING SHALL BE TYPE I. RAIL POSTS SHALL BE SET PERPENDICULAR TO THE ROADWAY PROFILE GRADE AND VERTICALLY IN CROSS SECTION. ALL BOLTS SHALL BE SUFFICIENT LENGTH TO EXTEND THROUGH THE FULL THICKNESS OF THE NUT AND NO MORE THAN 3/4" BEYOND IT. ALL LAP SPLICES, INCLUDING SPECIAL END SHOES, SHALL BE MADE IN THE DIRECTION SHOWN ON STANDARD DRAWINGS GR-9 & GR-11. WOOD POSTS & WOOD BLOCKS SHALL BE EITHER DENSE NO. 1 STRUCTURAL OR BETTER 9,7 F (1400 F) OR NO. 1 (350 F) SOUTHERN PINE. REFER TO STD. DRWG. GR-10A FOR POST DETAILS. USE THRIE BEAM GUARD RAIL COMPONENTS OF SAME MATERIAL FOR ENTIRE JOB. THRIE BEAM POSTS SHALL BE SAME MATERIAL AS W BEAM POSTS FOR ENTIRE JOB.



THRIE BEAM RAIL SPLICE AT POST



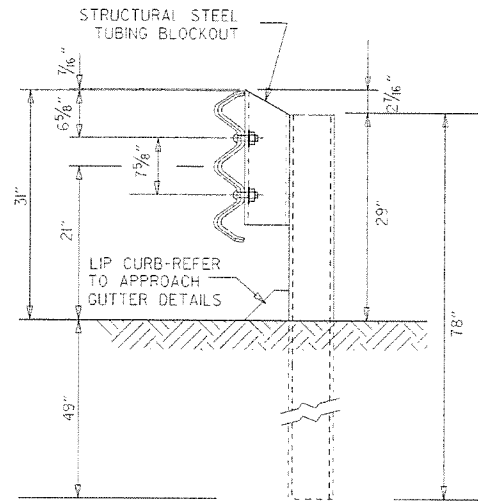
TRANSITION SECTION

DATE	REVISION	DATE FILED
7-14-10	RAISED HEIGHT OF W-BEAM 1"	
11-29-07	ADDED PLASTIC BLOCKOUTS	
11-10-05	ADDED NOTE FOR ATTACHING STEEL BLOCKOUT	
11-18-04	REVISED GENERAL NOTES	
10-9-03	REVISED GENERAL NOTES	
4-10-03	REVISED GENERAL NOTES	
8-22-02	REVISED NOTE (2)	
6-29-00	MOVED DIMENSION LINES	
5-18-00	ADDED NOTE	
3-30-00	DRAWN & ISSUED	

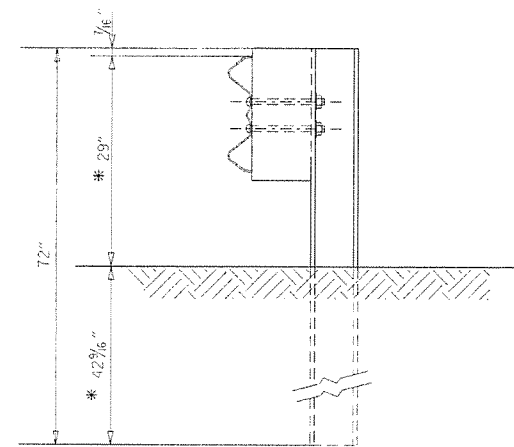
ARKANSAS STATE HIGHWAY COMMISSION

GUARD RAIL DETAILS

STANDARD DRAWING GR-10

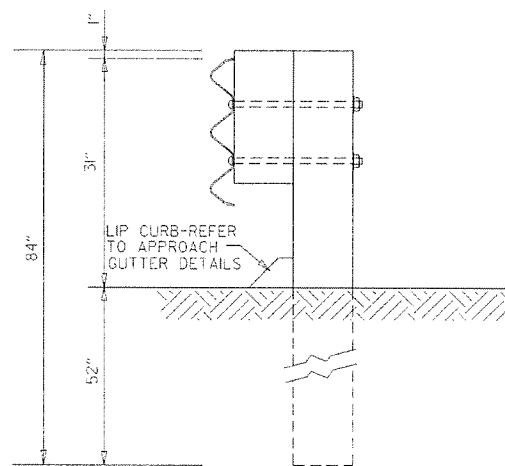


THRIE BEAM RAIL WITH STEEL TUBING BLOCKOUT AND STEEL POST
POSTS 1-7

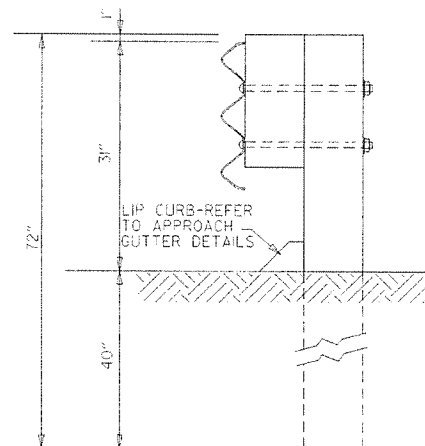


W-BEAM TO THRIE BEAM TRANSITION RAIL WITH WOOD OR PLASTIC BLOCKOUT AND STEEL POST
POST 8

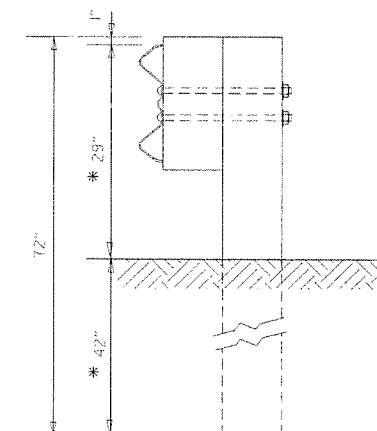
* NOTE:
THESE DIMENSIONS WILL NEED TO BE ADJUSTED IN THE FIELD TO MAKE THE TRANSITION FROM 21" MID POINT OF THRIE BEAM TO 22" MID POINT OF W-BEAM.



THRIE BEAM RAIL WITH WOOD OR PLASTIC BLOCKOUTS & WOOD POSTS
POSTS 1-6



THRIE BEAM RAIL WITH WOOD OR PLASTIC BLOCKOUT & WOOD POST
POST 7



W-BEAM TO THRIE BEAM TRANSITION RAIL WITH WOOD OR PLASTIC BLOCKOUT & WOOD POST
POST 8

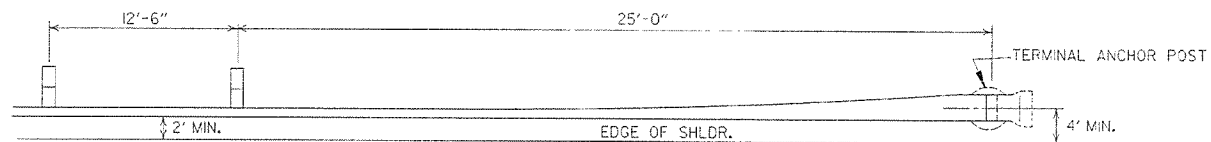
GENERAL NOTES:
RAIL POSTS SHALL BE SET PERPENDICULAR TO THE ROADWAY PROFILE GRADE AND VERTICALLY IN CROSS SECTION.
WOOD POSTS & WOOD BLOCKS SHALL BE EITHER DENSE NO. 1 STRUCTURAL OR BETTER 9.7F (1400 F) OR NO. 1 350 F SOUTHERN PINE.

ARKANSAS STATE HIGHWAY COMMISSION

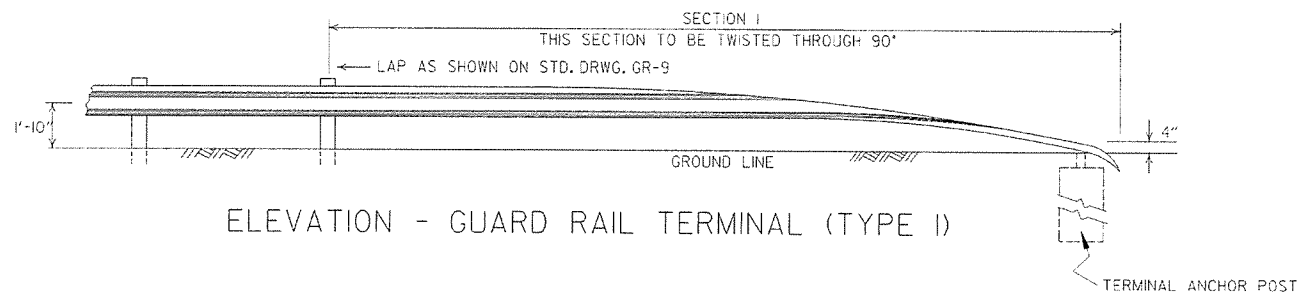
GUARD RAIL DETAILS

STANDARD DRAWING GR-10A

DATE	REVISION	DATE FILM
7-14-10	REVISED POST 8 DIMENSIONS	
11-29-07	ADDED PLASTIC BLOCKOUTS	
8-22-02	REVISED LIP CURB NOTE	
3-30-00	DRAWN & ISSUED	

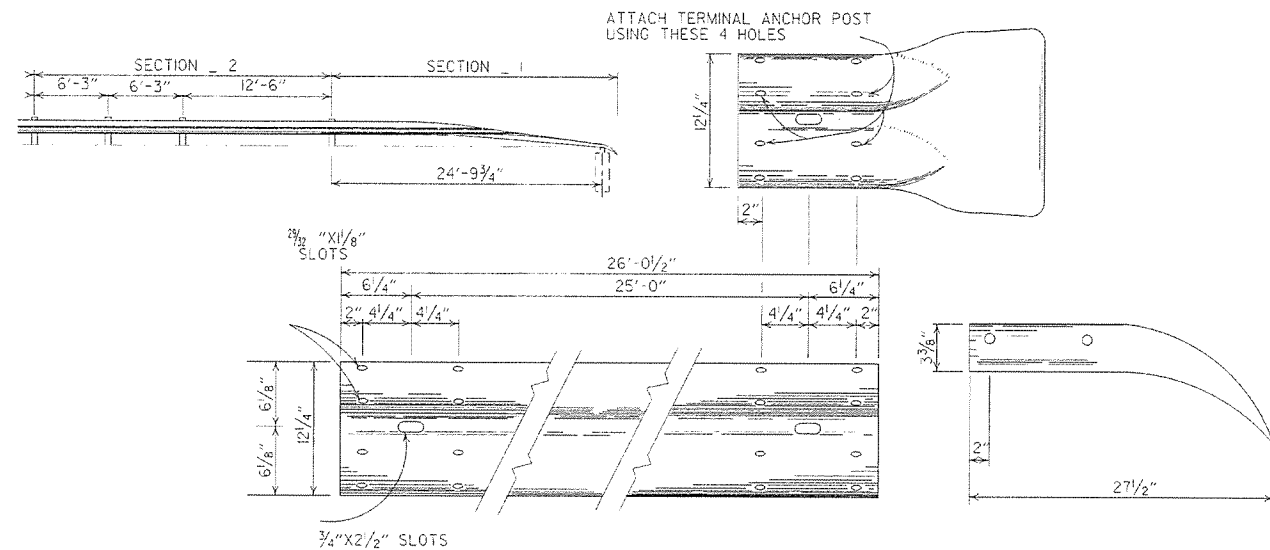


PLAN - GUARD RAIL TERMINAL (TYPE I)



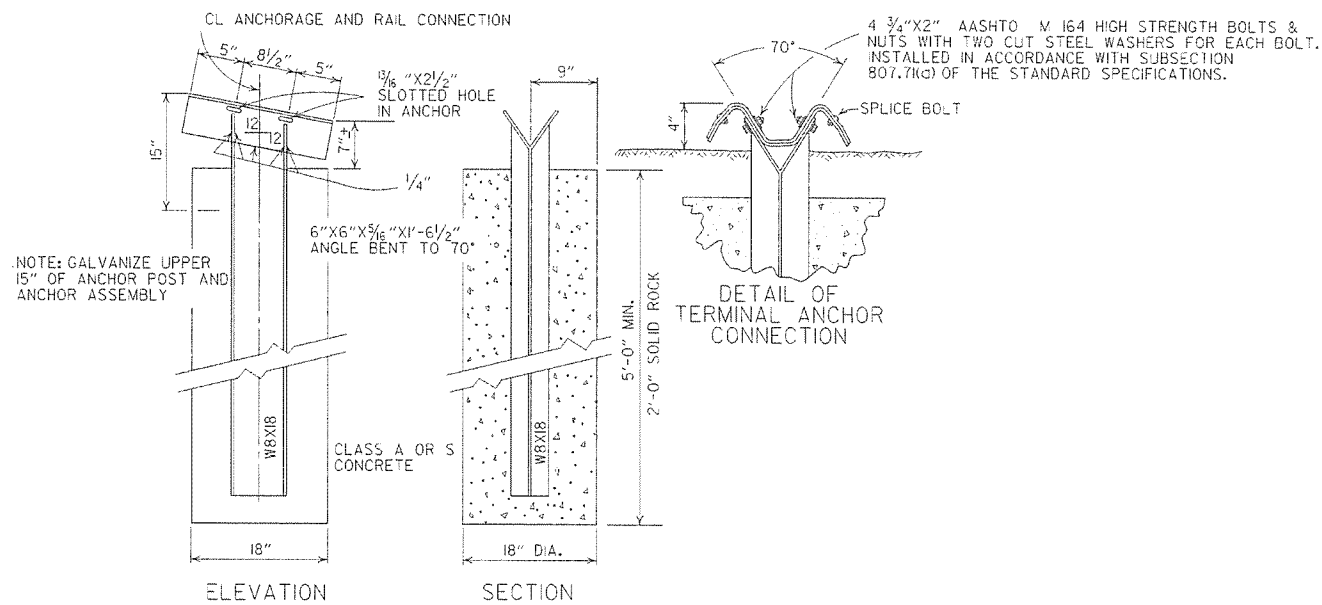
ELEVATION - GUARD RAIL TERMINAL (TYPE I)

NOTE:
SECTIONS 1 AND 2 OF GUARD RAIL TERMINAL
SHALL BE PAID FOR AT THE PRICE BID PER
LINEAR FOOT OF THE TYPE OF GUARD RAIL SPECIFIED.



SECTION 1

TERMINAL SECTION



ELEVATION

SECTION

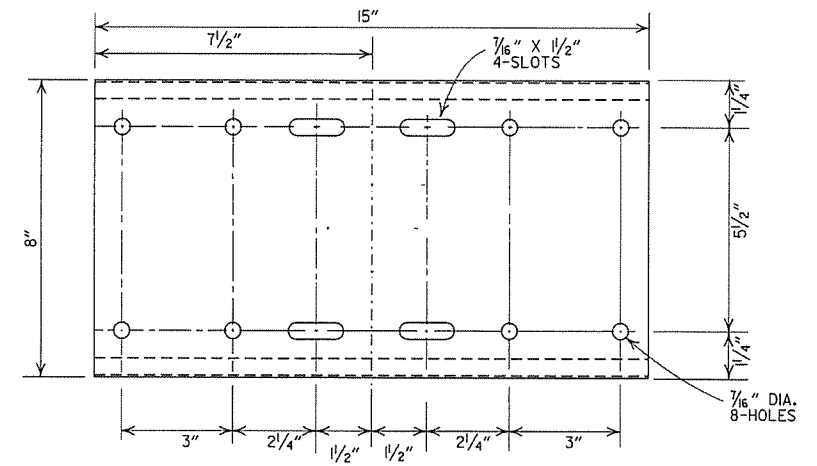
DETAIL OF TERMINAL ANCHOR CONNECTION

NOTE: GALVANIZE UPPER 15" OF ANCHOR POST AND ANCHOR ASSEMBLY

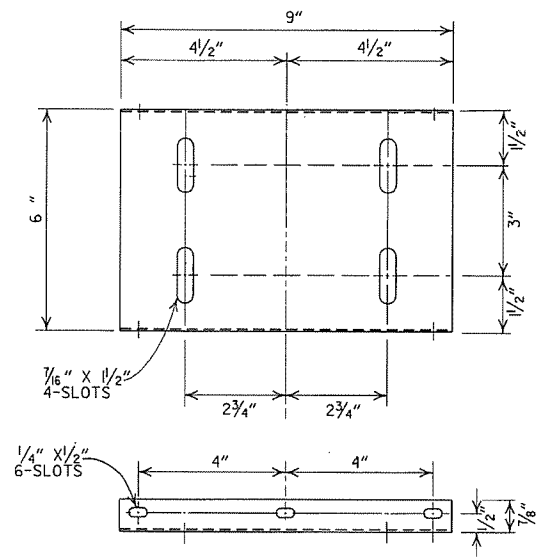
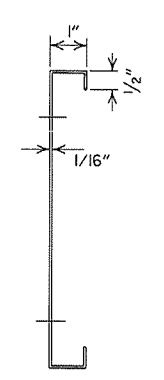
DETAIL OF TERMINAL ANCHOR POST (TYPE I)

NOTE: RAIL MEMBERS MAY BE BOLTED TO ANGLE AT TERMINAL ANCHOR AND THE TWO ASSEMBLIES POSITIONED TO PROPER ALIGNMENT PRIOR TO PLACING CONCRETE AROUND 8 WF 17 POST IF CONTRACTOR SO DESIRES.

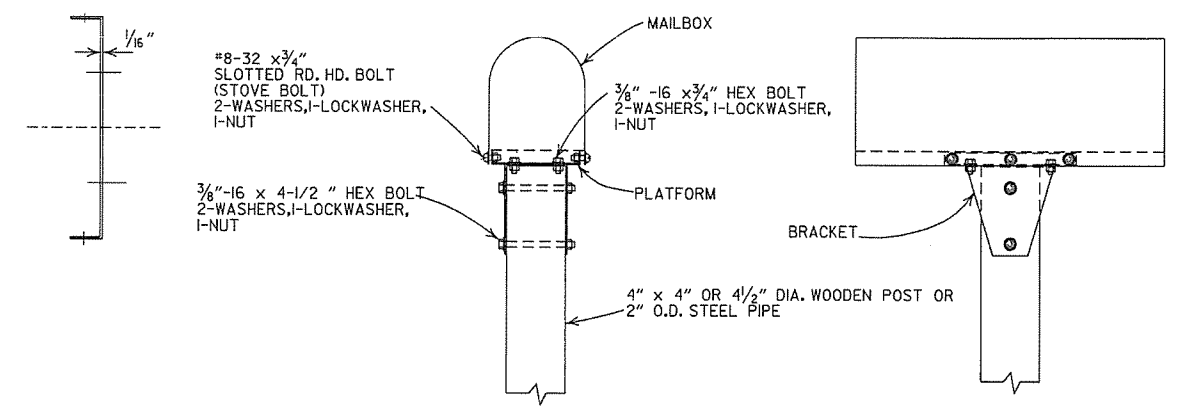
			ARKANSAS STATE HIGHWAY COMMISSION
			GUARD RAIL DETAILS
7-14-10	RAISED HEIGHT OF GUARD RAIL 1"		STANDARD DRAWING GRT-1
6-26-97	REVISED LAP NOTE		
10-18-96	REVISED ASTV REF. TO AASHTO		
11-3-94	DIMENSION TERMINAL DETAIL		
11-11-92	ADDED NOTE FOR PAYMENT	11-11-92	
10-1-92	DRAWN & ISSUED	10-1-92	
DATE	REVISION	DATE	FILM



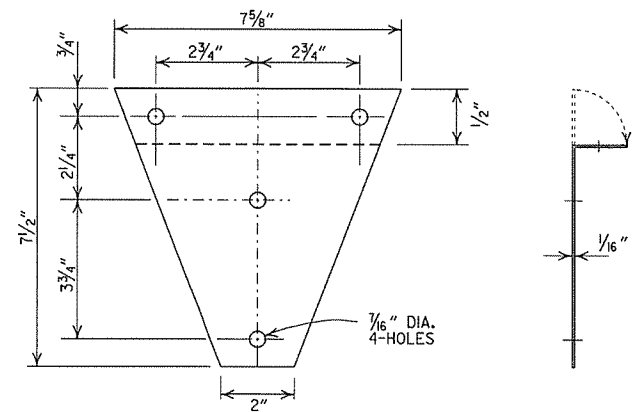
SHELF



PLATFORM



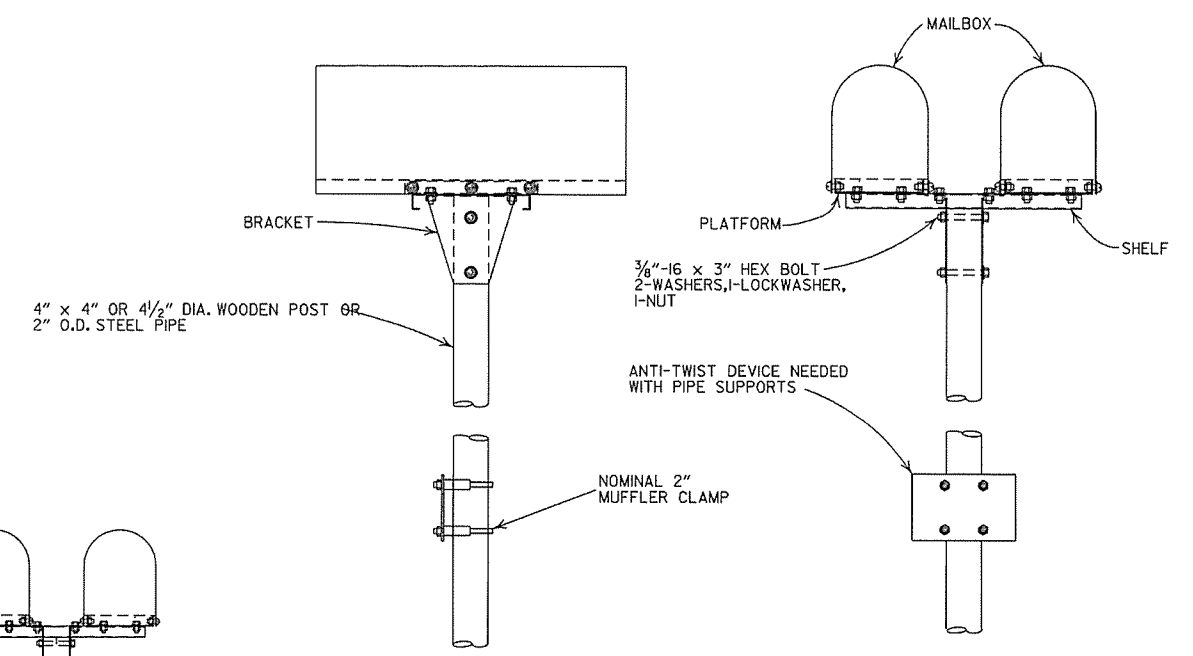
SINGLE INSTALLATION



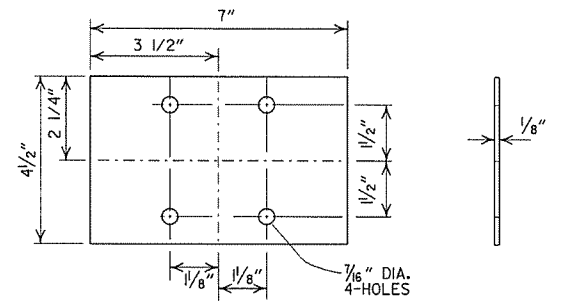
BRACKET

GENERAL NOTES

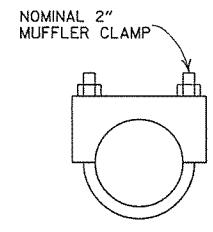
1. MAILBOX POSTS MAY BE WOOD OR METAL. WOOD POSTS SHALL BE PRESSURE TREATED FOR GROUND CONTACT IN ACCORDANCE WITH SECTION 637.02 OF THE STANDARD SPECIFICATIONS.
2. ANTI-TWIST PLATES SHALL BE USED ONLY ON METAL POSTS.
3. MAILBOX SHELF, BRACKET & PLATFORM SHALL BE GALVANIZED OR PAINTED STEEL, HOWEVER TREATED WOOD MAY BE USED WITH WOODEN POSTS. THE WOODEN SHELF, BRACKET & PLATFORM SHALL BE A MINIMUM OF 3/4" THICK AND SHALL BE ASSEMBLED WITH BOLTS OF THE APPROPRIATE LENGTH WITH SIX 8 X 3/4" FLATHEAD WOOD SCREWS USED TO ATTACH THE MAILBOX TO THE PLATFORM.
4. THE MAILBOX SHELF AND PLATFORM THAT IS SHOWN IS FOR STANDARD SIZE MAILBOXES. THE SHELF AND PLATFORM SIZE SHALL BE MODIFIED TO FIT MAILBOXES OF A DIFFERENT SIZE.
5. METAL PIPE FOR MAILBOX SUPPORT SHALL BE 2" OUTSIDE DIAMETER STEEL WITH A WALL THICKNESS OF 0.145" AND A WEIGHT OF 2.72 LBS PER FT. OUTSIDE DIAMETER AND WEIGHT SHALL HAVE A TOLERANCE OF +/- 5% ACCORDING TO AASHTO M 181.
6. MAILBOX SUPPORT SYSTEM DIFFERING FROM THOSE SHOWN MAY BE USED, PROVIDED THEY ARE ON THE AHTD QUALIFIED PRODUCTS LIST FOR MAILBOX SUPPORTS.



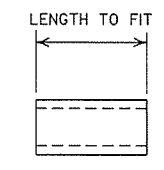
DOUBLE INSTALLATION



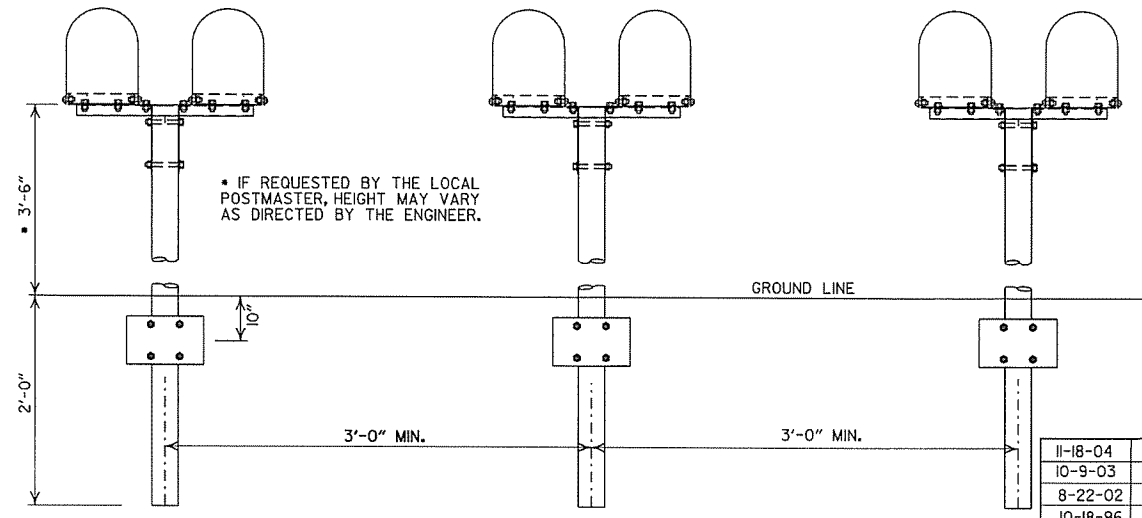
ANTI-TWIST PLATE



CLAMP



SPACER



SPACING FOR MULTIPLE POST INSTALLATION

DATE	FILMED	REVISION
11-18-04		REVISED NOTES
10-9-03		REVISED NOTE 6
8-22-02		REVISED NOTE 6
10-18-96		CORRECTED AASHTO
10-1-92		CORRECTED SPELLING
9-26-91		NEW PHONE NUMBER
8-15-91		ADDED NOTE
11-30-89		ADJUSTED HEIGHT & ADDED NOTE
2-16-89		DELETED SLOTS FROM SHELF & PLTF
11-17-88	10-1-92	ADJUSTED DIMENSIONS OF STEEL POSTS
7-15-88	120-7-15-88	ISSUED

ARKANSAS STATE HIGHWAY COMMISSION

MAILBOX DETAILS

STANDARD DRAWING MB-1

REINFORCED CONCRETE ARCH PIPE DIMENSIONS

EQUIV. DIA.	SPAN		RISE	
	AASHTO M 206	AHTD NOMINAL	AASHTO M 206	AHTD NOMINAL
INCHES	INCHES			
15	18	18	11	11
18	22	22	13 1/2	14
21	26	26	15 1/2	16
24	28 1/2	29	18	18
30	36 1/4	36	22 1/2	23
36	43 3/8	44	26 5/8	27
42	51 1/8	51	31 7/8	31
48	58 1/2	59	36	36
54	65	65	40	40
60	73	73	45	45
72	88	88	54	54
84	102	102	62	62
90	115	115	72	72
96	122	122	77 1/2	77
108	138	138	87 1/2	87
120	154	154	96 3/8	97
132	168 3/4	169	106 1/2	107

THE MEASURED SPAN AND RISE SHALL NOT VARY MORE THAN ± 2 PERCENT FROM THE VALUES SPECIFIED BY AASHTO M206.

REINFORCED CONCRETE HORIZONTAL ELLIPTICAL PIPE DIMENSIONS

EQUIV. DIA.	AASHTO M 207	
	SPAN	RISE
INCHES	INCHES	
18	23	14
24	30	19
27	34	22
30	38	24
33	42	27
36	45	29
39	49	32
42	53	34
48	60	38
54	68	43
60	76	48
66	83	53
72	91	58
78	98	63
84	106	68

THE MEASURED SPAN AND RISE SHALL NOT VARY MORE THAN ± 2 PERCENT FROM THE VALUES SPECIFIED BY AASHTO M207.

CONSTRUCTION SEQUENCE

1. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
2. INSTALL PIPE TO GRADE.
3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
4. PLACE AND COMPACT THE HAUNCH AREA UP TO THE MIDDLE OF THE PIPE.
5. COMPLETE BACKFILL ACCORDING TO SUBSECTION 606.03.(f)(ii).

NOTE: HAUNCH AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF CONCRETE PIPE.

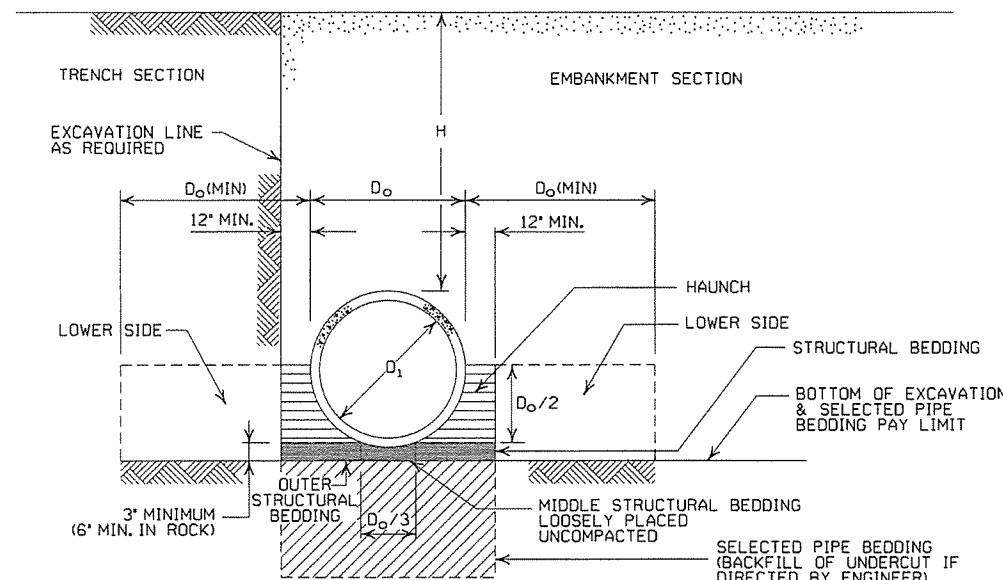
- LEGEND -

- D₁ = NORMAL INSIDE DIAMETER OF PIPE
- D_o = OUTSIDE DIAMETER OF PIPE
- H = FILL COVER HEIGHT OVER PIPE (FEET)
- MIN. = MINIMUM
- UNDISTURBED SOIL

INSTALLATION TYPE	MATERIAL REQUIREMENTS FOR HAUNCH AND STRUCTURAL BEDDING
TYPE 1	AGGREGATE BASE COURSE (CLASS 5 OR CLASS 7)
TYPE 2	SELECTED MATERIALS (CLASS SM-1, SM-2, OR SM-4) OR TYPE 1 INSTALLATION MATERIAL*
TYPE 3**	AASHTO CLASSIFICATION A-1 THRU A-6 SOIL OR TYPE 1 OR 2 INSTALLATION MATERIAL

* SM-3 WILL NOT BE ALLOWED.

** MATERIALS SHALL NOT INCLUDE ORGANIC MATERIALS OR STONES LARGER THAN 3 INCHES.



EMBankment AND TRENCH INSTALLATIONS

1. MATERIAL IN THE HAUNCH AND OUTER STRUCTURAL BEDDING SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.
2. FOR TRENCHES WITH WALLS OF NATURAL SOIL, THE DENSITY OF THE SOIL IN THE LOWER SIDE ZONE SHALL BE AS FIRM AS THE 95% DENSITY REQUIRED FOR THE HAUNCH. IF THE EXISTING SOIL DOES NOT MEET THIS CRITERIA, IT SHALL BE REMOVED AND RECOMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OF MATERIAL USED.
3. FOR EMBANKMENTS, THE MATERIAL IN THE LOWER SIDE ZONE SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.

GENERAL NOTES

1. CONCRETE PIPE CULVERT CONSTRUCTION SHALL CONFORM TO ARKANSAS STATE HIGHWAY AND TRANSPORTATION DEPARTMENT STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION), WITH APPLICABLE SUPPLEMENTAL SPECIFICATIONS AND SPECIAL PROVISIONS. UNLESS OTHERWISE NOTED IN THE PLANS, SECTION AND SUBSECTION REFER TO THE STANDARD CONSTRUCTION SPECIFICATIONS.
2. CONCRETE PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
3. ALL PIPE SHALL CONFORM TO SECTION 606. CIRCULAR R.C. PIPE CULVERTS SHALL CONFORM TO AASHTO M10, R.C. ARCH PIPE CULVERTS SHALL CONFORM TO AASHTO M206 AND HORIZONTAL ELLIPTICAL PIPE CULVERTS SHALL CONFORM TO AASHTO M207.
4. ALL PIPE SHALL BE PROTECTED DURING CONSTRUCTION BY A COVER SUFFICIENT TO PREVENT DAMAGE FROM PASSAGE OF EQUIPMENT.
5. THE MINIMUM TRENCH WIDTH SHALL BE THE OUTSIDE DIAMETER OF THE PIPE PLUS 24 INCHES. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PRACTICABLE FOR WORKING CONDITIONS.
6. MULTIPLE PIPE CULVERTS SHALL BE INSTALLED WITH A MINIMUM CLEARANCE OF 24 INCHES BETWEEN STRINGS OF PIPE. REFER TO STD. DWG. FES-2 FOR MINIMUM CLEARANCE WHERE FLARED END SECTIONS ARE USED.
7. IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
8. NOT MORE THAN ONE LIFTING HOLE MAY BE PROVIDED IN CONCRETE PIPE TO FACILITATE HANDLING. HOLE MAY BE CAST IN PLACE, CUT INTO THE FRESH CONCRETE AFTER FORMS ARE REMOVED, OR DRILLED. THE HOLE SHALL NOT BE MORE THAN TWO INCHES IN DIAMETER OR TWO INCHES SQUARE. CUTTING OR DISPLACEMENT OF REINFORCEMENT WILL NOT BE PERMITTED. SPALLED AREAS AROUND THE HOLE SHALL BE REPAIRED IN A WORKMANLIKE MANNER. LIFTING HOLE SHALL BE FILLED WITH MORTAR, CONCRETE, OR OTHER METHOD AS APPROVED BY THE ENGINEER.
9. WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
10. WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED ABOVE AS THE HAUNCH), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."

MINIMUM HEIGHT OF FILL "H" OVER CIRCULAR R.C. PIPE CULVERTS

INSTALLATION TYPE	CLASS OF PIPE			
	CLASS III		CLASS IV	CLASS V
PIPE ID (IN.)	FEET			
12-15	2	2.5	2	1
18-24	2.5	3	2	1
27-33	3	4	2	1
36-42	3.5	5	2	1
48	4.5	5.5	2	1
54-60	5	7	2	1
66-78	6	8	2	1
84-108	7.5	8	2	1

NOTE: FOR MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM OF 12" OF PAVEMENT AND/OR BASE.

MAXIMUM HEIGHT OF FILL "H" OVER CIRCULAR R.C. PIPE CULVERTS

INSTALLATION TYPE	CLASS OF PIPE		
	CLASS III	CLASS IV	CLASS V
TYPE 1	21	32	50
TYPE 2	16	25	39
TYPE 3	12	20	30

NOTE: IF FILL HEIGHT EXCEEDS 50 FEET, A SPECIAL DESIGN CONCRETE PIPE WILL BE REQUIRED USING TYPE 1 INSTALLATION.

MINIMUM HEIGHT OF FILL "H" OVER R.C. ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS

INSTALLATION TYPE	CLASS OF PIPE	
	CLASS III	CLASS IV
TYPE 2 OR TYPE 3	2.5	1.5

NOTE: TYPE 1 INSTALLATION WILL NOT BE ALLOWED FOR ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS.

NOTE: FOR MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM OF 12" OF PAVEMENT AND/OR BASE.

MAXIMUM HEIGHT OF FILL "H" OVER R.C. ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS

INSTALLATION TYPE	CLASS OF PIPE	
	CLASS III	CLASS IV
TYPE 2	13	21
TYPE 3	10	16

NOTE: TYPE 1 INSTALLATION WILL NOT BE ALLOWED FOR ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS.

DATE	REVISION	DATE FILMED
2-27-14	REVISED GENERAL NOTE 1.	
12-15-11	REVISED FOR LRFD DESIGN SPECIFICATIONS	
5-18-00	REVISED TYPE 3 BEDDING & ADDED NOTE	
3-30-00	REVISED INSTALLATIONS	
11-06-97	ISSUED	

ARKANSAS STATE HIGHWAY COMMISSION

CONCRETE PIPE CULVERT FILL HEIGHTS & BEDDING

STANDARD DRAWING PCC-1



CORRUGATED STEEL PIPE (ROUND)

PIPE DIAMETER (INCHES)	① MINIMUM COVER TOP OF PIPE TO TOP OF GROUND "H" (FEET)	MAX. FILL HEIGHT "H" ABOVE TOP OF PIPE (FEET)				
		METAL THICKNESS (INCHES)				
		0.064	0.079	0.109	0.138	0.168
2 3/8 INCH BY 1/2 INCH CORRUGATION RIVETED, WELDED, OR HELICAL LOCK-SEAM						
12	1	84	91			
15	1	67	73			
18	1	56	61			
24	1	42	46	59		
30	2	34	36	47		
36	2		30	39	41	73
42	2		43	67	70	
48	2		37	58	61	64
② 3 INCH BY 1 INCH OR 5 INCH BY 1 INCH CORRUGATION RIVETED, WELDED, BOLTED, OR HELICAL LOCK-SEAM						
36	1	48	60	88	111	118
42	1	41	51	72	90	102
48	1	36	45	64	77	85
54	2	32	40	59	71	79
60	2	29	36	53	64	71
66	2	26	33	47	58	64
72	2	24	30	44	53	59
78	2		28	41	49	54
84	2		26	38	45	51
90	2		24	35	43	45
96	2		22	33	40	44
102	2			31	38	42
108	2			30	35	39
114	2			28	34	37
120	2			27	32	35

CONSTRUCTION SEQUENCE

1. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
2. INSTALL PIPE TO GRADE.
3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
4. COMPLETE STRUCTURAL BACKFILL OPERATION BY WORKING FROM SIDE TO SIDE OF THE PIPE. THE SIDE TO SIDE STRUCTURAL BACKFILL DIFFERENTIAL SHALL NOT EXCEED 24 INCHES OR 1/3 THE SIZE OF THE PIPE, WHICHEVER IS LESS.

NOTE: STRUCTURAL BACKFILL AND STRUCTURAL BEDDING WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF METAL PIPE.

INSTALLATION TYPE	MATERIAL REQUIREMENTS FOR STRUCTURAL BACKFILL AND STRUCTURAL BEDDING
TYPE 1	AGGREGATE BASE COURSE (CLASS 4, 5, 6, OR 7)
TYPE 2	SELECTED MATERIALS (CLASS SM-1, SM-2, OR SM-4) OR TYPE 1 INSTALLATION MATERIAL ③

③ SM-3 WILL NOT BE ALLOWED.

CORRUGATED ALUMINUM PIPE (ROUND)

PIPE DIAMETER (INCHES)	① MINIMUM COVER TOP OF PIPE TO TOP OF GROUND "H" (FEET)	MAX. FILL HEIGHT "H" ABOVE TOP OF PIPE (FEET)				
		METAL THICKNESS IN INCHES				
		0.060	0.075	0.105	0.135	0.164
2 3/8 INCH BY 1/2 INCH CORRUGATION RIVETED OR HELICAL LOCK-SEAM						
12	1	45	45			
18	2	30	30	52		
24	2	22	22	39	41	
30	2		18	31	32	34
36	2.5		15	26	27	28
42	2			43	43	44
48	2			40	41	43
54	2			35	37	38
60	2				33	34
66	2					31
72	2					29

EQUIVALENT METAL THICKNESSES AND GAUGES

METAL THICKNESS IN INCHES			GAUGE NUMBER
STEEL			
ZINC COATED	UNCOATED	ALUMINUM	
0.064	0.0598	0.060	16
0.079	0.0747	0.075	14
0.109	0.1046	0.105	12
0.138	0.1345	0.135	10
0.168	0.1644	0.164	8

CORRUGATED METAL PIPE ARCHES

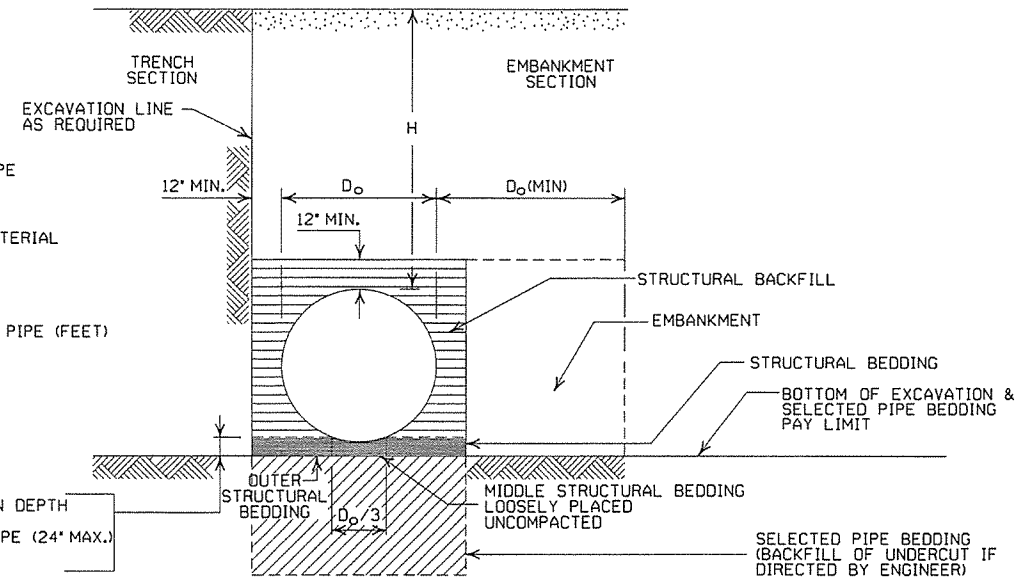
EQUIV. DIA. (INCHES)	PIPE DIMENSION SPAN X RISE (INCHES)	MINIMUM CORNER RADIUS (INCHES)	STEEL				ALUMINUM			
			MIN. THICKNESS REQUIRED INCHES	① MIN. HEIGHT OF FILL, "H" (FT.)		MIN. THICKNESS REQUIRED INCHES	① MIN. HEIGHT OF FILL, "H" (FT.)			
				INSTALLATION TYPE 1	INSTALLATION TYPE 1		INSTALLATION TYPE 1	INSTALLATION TYPE 1		
2 3/8 INCH BY 1/2 INCH CORRUGATION RIVETED, WELDED, OR HELICAL LOCK-SEAM										
15	17x13	3	0.064	2	15	0.060	2	15		
18	21x15	3	0.064	2	15	0.060	2	15		
21	24x18	3	0.064	2.25	15	0.060	2.25	15		
24	28x20	3	0.064	2.5	15	0.075	2.5	15		
30	35x24	3	0.079	3	12	0.075	3	12		
36	42x29	3 1/2	0.079	3	12	0.105	3	12		
42	49x33	4	0.079	3	12	0.105	3	12		
48	57x38	5	0.109	3	13	0.135	3	13		
54	64x43	6	0.109	3	14	0.135	3	14		
60	71x47	7	0.138	3	15	0.135	3	14		
66	77x52	8	0.168	3	15	0.164	3	15		
72	83x57	9	0.168	3	15					
② 3 INCH BY 1 INCH OR 5 INCH BY 1 INCH CORRUGATION RIVETED, WELDED, OR HELICAL LOCK-SEAM										
			INSTALLATION				INSTALLATION			
			TYPE 2	TYPE 1	TYPE 2	TYPE 1	TYPE 2	TYPE 1	TYPE 2	TYPE 1
36	40x31	5	0.079	3	2	12	15			
42	46x36	6	0.079	3	2	13	15			
48	53x41	7	0.079	3	2	13	15			
54	60x46	8	0.079	3	2	13	15			
60	66x51	9	0.079	3	2	13	15			
66	73x55	12	0.079	3	2	15	15			
72	81x59	14	0.079	3	2	15	15			
78	87x63	14	0.079	3	2	15	15			
84	95x67	16	0.109	3	2	15	15			
90	103x71	16	0.109	3	2	15	15			
96	112x75	18	0.109	3	2	15	15			
102	117x79	18	0.109	3	2	15	15			
108	128x83	18	0.138	3	2	15	15			

① FOR MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM 12" OF PAVEMENT AND/OR BASE.

② WHERE THE STANDARD 2 3/8" x 1/2" CORRUGATION AND GAUGE IS SPECIFIED FOR A GIVEN DIAMETER, A PIPE OF THE SAME DIAMETER WITH A 3" x 1" OR 5" x 1" CORRUGATION MAY BE SUBSTITUTED, PROVIDING IT IS GAUGED FOR A FILL HEIGHT CONDITION EQUAL TO OR GREATER THAN THE MAXIMUM FILL HEIGHT CONDITION FOR THE SPECIFIED GAUGE AND CORRUGATION.

- LEGEND -

- D_o = OUTSIDE DIAMETER OF PIPE
- MAX. = MAXIMUM
- MIN. = MINIMUM
- [Symbol] = STRUCTURAL BACKFILL MATERIAL
- [Symbol] = UNDISTURBED SOIL
- EQUIV. DIA. = EQUIVALENT DIAMETER
- H = FILL COVER HEIGHT OVER PIPE (FEET)



EMBANKMENT AND TRENCH INSTALLATIONS

1. STRUCTURAL BACKFILL, EMBANKMENT, AND OUTER STRUCTURAL BEDDING MATERIAL SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.
2. INSTALLATION TYPE 1 OR 2 MAY BE USED FOR CORRUGATED STEEL OR ALUMINUM PIPE (ROUND).
3. INSTALLATION TYPE 1 SHALL BE USED FOR CORRUGATED STEEL OR ALUMINUM PIPE ARCHES WITH 2 3/8" x 1/2" CORRUGATION.
4. INSTALLATION TYPE 1 OR 2 MAY BE USED FOR CORRUGATED STEEL OR ALUMINUM PIPE ARCHES WITH 3" x 1" OR 5" x 1" CORRUGATION.

GENERAL NOTES

1. METAL PIPE CULVERT CONSTRUCTION SHALL CONFORM TO ARKANSAS STATE HIGHWAY AND TRANSPORTATION DEPARTMENT STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION), WITH APPLICABLE SUPPLEMENTAL SPECIFICATIONS AND SPECIAL PROVISIONS, UNLESS OTHERWISE NOTED IN THE PLANS, SECTION AND SUBSECTION REFER TO THE STANDARD CONSTRUCTION SPECIFICATIONS.
2. METAL PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
3. METAL PIPE CULVERT MATERIALS AND INSTALLATIONS SHALL CONFORM TO SECTION 606 AND JOB SPECIAL PROVISION "METAL PIPE".
4. ALL PIPE SHALL BE PROTECTED DURING CONSTRUCTION BY A COVER SUFFICIENT TO PREVENT DAMAGE FROM PASSAGE OF EQUIPMENT.
5. THE MINIMUM TRENCH WIDTH SHALL BE THE OUTSIDE DIAMETER OF THE PIPE PLUS 24 INCHES. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PRACTICABLE FOR WORKING CONDITIONS.
6. MULTIPLE PIPE CULVERTS SHALL BE INSTALLED WITH A MINIMUM CLEARANCE OF 24 INCHES BETWEEN STRINGS OF PIPE. REFER TO STD. DWG. FES-2 FOR MINIMUM CLEARANCE WHERE FLARED END SECTIONS ARE USED.
7. IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER. AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
8. WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
9. WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED AS STRUCTURAL BACKFILL), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."

DATE	REVISION	DATE FILMED
2-27-14	REVISED GENERAL NOTE 1.	
12-15-11	REVISED FOR LRFD DESIGN SPECS	
3-30-00	REVISED INSTALLATIONS	
11-06-97	ISSUED	

ARKANSAS STATE HIGHWAY COMMISSION

METAL PIPE CULVERT
FILL HEIGHTS & BEDDING

STANDARD DRAWING PCM-1

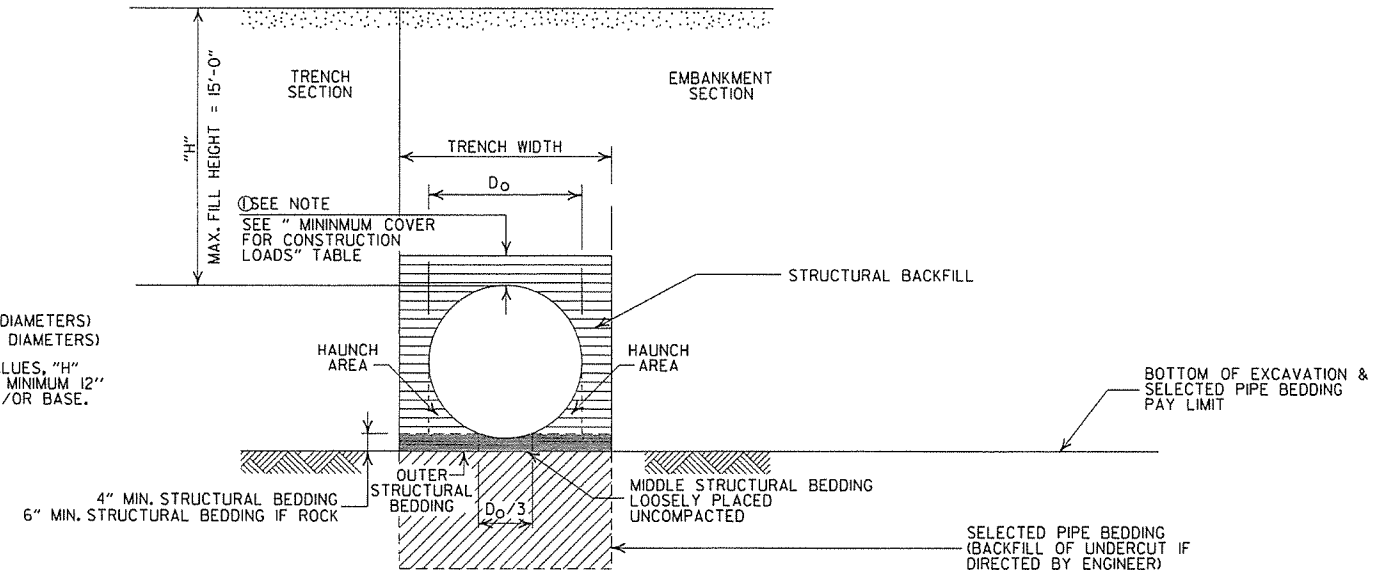
INSTALLATION TYPE	•• MATERIAL REQUIREMENTS FOR STRUCTURAL BACKFILL AND STRUCTURAL BEDDING
TYPE 2	•SELECTED MATERIALS (CLASS SM-1, SM-2 OR SM-4)

- AGGREGATE BASE COURSE (CLASS 4, 5, 6, OR 7) MAY BE USED IN LIEU OF SELECTED MATERIAL.
SM3 WILL NOT BE ALLOWED.
 - STRUCTURAL BEDDING MATERIAL SHALL HAVE A MAXIMUM PARTICLE SIZE OF 1/4 INCH. STRUCTURAL BACKFILL MATERIAL SHALL BE FREE OF ORGANIC MATERIAL, STONES LARGER THAN 1.50 INCH IN GREATEST DIMENSION, OR FROZEN LUMPS.
- STRUCTURAL BACKFILL AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF HDPE PIPE.

MINIMUM TRENCH WIDTH BASED ON FILL HEIGHT "H"

PIPE DIAMETER	TRENCH WIDTH (FEET)	
	"H" < 10'-0"	"H" >OR= 10'-0"
18"	4'-6"	4'-6"
24"	5'-0"	6'-0"
30"	5'-6"	7'-6"
36"	6'-0"	9'-0"
42"	7'-0"	10'-6"
48"	8'-0"	12'-0"

NOTE:
18" MIN. (18" - 30" DIAMETERS)
24" MIN. (36" - 48" DIAMETERS)
MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM 12" OF PAVEMENT AND/OR BASE.



TYPE 2 EMBANKMENT AND TRENCH INSTALLATIONS

1. STRUCTURAL BACKFILL, EMBANKMENT, AND OUTER STRUCTURAL BEDDING MATERIAL SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.

MULTIPLE INSTALLATION OF HIGH DENSITY POLYETHYLENE PIPES

PIPE DIAMETER	CLEAR DISTANCE BETWEEN PIPES
18"	1'-6"
24"	2'-0"
30"	2'-6"
36"	3'-0"
42"	3'-6"
48"	4'-0"

MINIMUM COVER FOR CONSTRUCTION LOADS

PIPE DIAMETER	MIN. COVER (FEET) FOR INDICATED CONSTRUCTION LOADS			
	18.0-50.0 (KIPS)	50.0-75.0 (KIPS)	75.0-110.0 (KIPS)	110.0-175.0 (KIPS)
36" OR LESS	2'-0"	2'-6"	3'-0"	3'-0"
42" OR GREATER	3'-0"	3'-0"	3'-6"	4'-0"

MINIMUM COVER SHALL BE MEASURED FROM TOP OF PIPE TO TOP OF THE MAINTAINED CONSTRUCTION ROADWAY SURFACE. THE SURFACE SHALL BE MAINTAINED.

CONSTRUCTION SEQUENCE

1. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
2. INSTALL PIPE TO GRADE.
3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
4. THE STRUCTURAL BACKFILL SHALL BE PLACED AND COMPACTED IN LAYERS NOT EXCEEDING 8". THE LAYERS SHALL BE BROUGHT UP EVENLY AND SIMULTANEOUSLY TO THE ELEVATION OF THE MINIMUM COVER.
5. PIPE INSTALLATION MAY REQUIRE THE USE OF RESTRAINTS, WEIGHTING OR OTHER APPROVED METHODS IN ORDER TO HELP MAINTAIN GRADE AND ALIGNMENT.

GENERAL NOTES

1. PIPE SHALL CONFORM TO AASHTO M294, TYPE S. INSTALLATION SHALL CONFORM TO JOB SPECIAL PROVISION "PLASTIC PIPE" AND SECTION 606 OF THE STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION).
2. PLASTIC PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
3. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PLUS A SUFFICIENT WIDTH TO ENSURE WORKING ROOM TO PROPERLY PLACE AND COMPACT HAUNCHING AND OTHER BACKFILL MATERIAL.
4. IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
5. WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
6. WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED ABOVE AS STRUCTURAL BACKFILL), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."
7. FOR PIPE TYPES THAT ARE NOT SMOOTH ON THE OUTSIDE (CORRUGATED OR PROFILE WALLS), BACKFILL GRADATIONS SHOULD BE SELECTED THAT WILL PERMIT THE FILLING OF THE CORRUGATION OR PROFILE VALLEY.
8. HIGH DENSITY POLYETHYLENE PIPES OF DIAMETERS OTHER THAN SHOWN WILL NOT BE ALLOWED.
9. JOINTS FOR HDPE PIPE SHALL MEET THE REQUIREMENTS FOR SOIL TIGHTNESS AS SPECIFIED IN AASHTO SECTION 26.4.2.4 AND 30.4.2 "AASHTO LRFD BRIDGE CONSTRUCTION SPECIFICATIONS." JOINTS SHALL BE INSTALLED PER MANUFACTURER'S RECOMMENDATIONS.

- LEGEND -

- H = FILL HEIGHT (FT.)
- D_o = OUTSIDE DIAMETER OF PIPE
- MAX. = MAXIMUM
- MIN. = MINIMUM
- ==== = STRUCTURAL BACKFILL MATERIAL
- ===== = UNDISTURBED SOIL

DATE	REVISION	DATE FILMED
2-27-14	REVISED GENERAL NOTE 1.	
12-15-11	REVISED GENERAL NOTES & MINIMUM COVER NOTE	
11-17-10	ISSUED	

ARKANSAS STATE HIGHWAY COMMISSION

PLASTIC PIPE CULVERT
(HIGH DENSITY POLYETHYLENE)

STANDARD DRAWING PCP-1

INSTALLATION TYPE	** MATERIAL REQUIREMENTS FOR STRUCTURAL BACKFILL AND STRUCTURAL BEDDING
TYPE 2	*SELECTED MATERIALS (CLASS SM-1, SM-2, OR SM-4)

- AGGREGATE BASE COURSE (CLASS 4, 5, 6, OR 7) MAY BE USED IN LIEU OF SELECTED MATERIAL. SM3 WILL NOT BE ALLOWED.
- STRUCTURAL BEDDING MATERIAL SHALL HAVE A MAXIMUM PARTICLE SIZE OF 1/2 INCH. STRUCTURAL BACKFILL MATERIAL SHALL BE FREE OF ORGANIC MATERIAL, STONES LARGER THAN 1.50 INCH IN GREATEST DIMENSION, OR FROZEN LUMPS.

STRUCTURAL BACKFILL AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF PVC PIPE.

MAXIMUM FILL HEIGHT BASED ON STRUCTURAL BACKFILL

PIPE DIAMETER	"H"
18"	45'-0"
24"	45'-0"
30"	40'-0"
36"	40'-0"

① NOTE: 12" MIN. (18" - 36" DIAMETERS) MINIMUM COVER VALUE, "H" SHALL INCLUDE A MINIMUM 12" OF PAVEMENT AND/OR BASE.

MINIMUM TRENCH WIDTH BASED ON FILL HEIGHT "H"

PIPE DIAMETER	TRENCH WIDTH (FEET)	
	"H" < 10'-0"	"H" > OR = 10'-0"
18"	4'-6"	4'-6"
24"	5'-0"	6'-0"
30"	5'-6"	7'-6"
36"	6'-0"	9'-0"

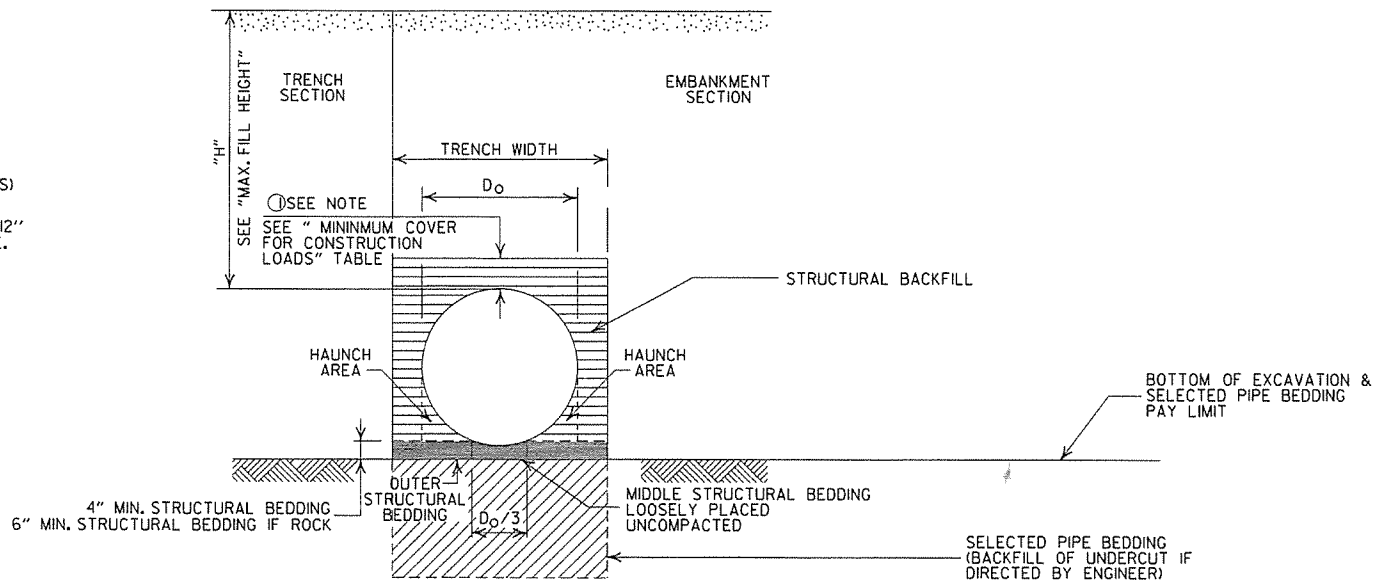
MULTIPLE INSTALLATION OF PVC PIPES

PIPE DIAMETER	CLEAR DISTANCE BETWEEN PIPES
18"	1'-6"
24"	2'-0"
30"	2'-6"
36"	3'-0"

MINIMUM COVER FOR CONSTRUCTION LOADS

PIPE DIAMETER	② MIN. COVER (FEET) FOR INDICATED CONSTRUCTION LOADS			
	18.0-50.0 (KIPS)	50.0-75.0 (KIPS)	75.0-110.0 (KIPS)	110.0-175.0 (KIPS)
18" THRU 36"	2'-0"	2'-6"	3'-0"	3'-0"

② MINIMUM COVER SHALL BE MEASURED FROM TOP OF PIPE TO TOP OF THE MAINTAINED CONSTRUCTION ROADWAY SURFACE. THE SURFACE SHALL BE MAINTAINED.



TYPE 2 EMBANKMENT AND TRENCH INSTALLATIONS

1. STRUCTURAL BACKFILL, EMBANKMENT, AND OUTER STRUCTURAL BEDDING MATERIAL SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.

CONSTRUCTION SEQUENCE

1. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
2. INSTALL PIPE TO GRADE.
3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
4. THE STRUCTURAL BACKFILL SHALL BE PLACED AND COMPACTED IN LAYERS NOT EXCEEDING 8". THE LAYERS SHALL BE BROUGHT UP EVENLY AND SIMULTANEOUSLY TO THE ELEVATION OF THE MINIMUM COVER.
5. PIPE INSTALLATION MAY REQUIRE THE USE OF RESTRAINTS, WEIGHTING OR OTHER APPROVED METHODS IN ORDER TO HELP MAINTAIN GRADE AND ALIGNMENT.

- LEGEND -

H = FILL HEIGHT (FT.)
 D_o = OUTSIDE DIAMETER OF PIPE
 MAX. = MAXIMUM
 MIN. = MINIMUM

==== = STRUCTURAL BACKFILL MATERIAL
 ===== = UNDISTURBED SOIL

GENERAL NOTES


1. PIPE SHALL CONFORM TO ASTM F949, CELL CLASS 12454. INSTALLATION SHALL CONFORM TO JOB SPECIAL PROVISION "PLASTIC PIPE" AND SECTION 606 OF THE STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION).
2. PLASTIC PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
3. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PLUS A SUFFICIENT WIDTH TO ENSURE WORKING ROOM TO PROPERLY AND SAFELY PLACE AND COMPACT HAUNCHING AND OTHER BACKFILL MATERIAL.
4. IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
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6. WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED ABOVE AS STRUCTURAL BACKFILL), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."
7. FOR PIPE TYPES THAT ARE NOT SMOOTH ON THE OUTSIDE (CORRUGATED OR PROFILE WALLS), BACKFILL GRADATIONS SHOULD BE SELECTED THAT WILL PERMIT THE FILLING OF THE CORRUGATION OR PROFILE VALLEY.
8. PVC PIPES OF DIAMETERS OTHER THAN SHOWN WILL NOT BE ALLOWED.
9. JOINTS FOR PVC PIPE SHALL MEET THE REQUIREMENTS FOR SOIL TIGHTNESS AS SPECIFIED IN AASHTO SECTION 26.4.2.4 AND 30.4.2 "AASHTO LRFD BRIDGE CONSTRUCTION SPECIFICATIONS." JOINTS SHALL BE INSTALLED PER MANUFACTURER'S RECOMMENDATIONS.

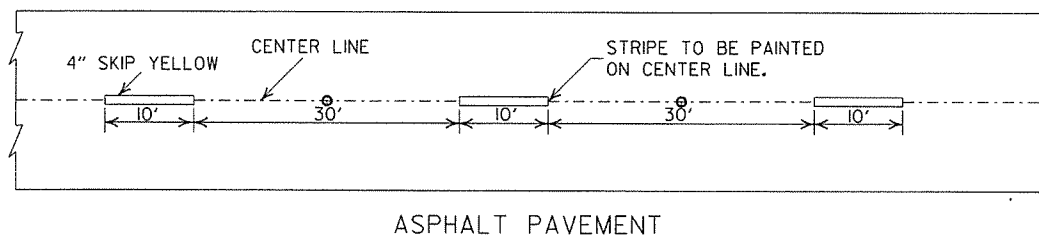
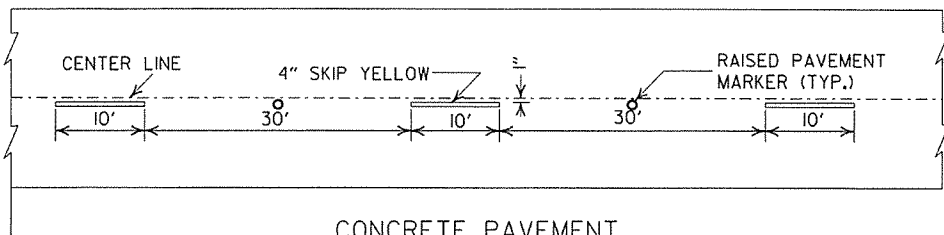
2-27-14	REVISED GENERAL NOTE 1.	
12-15-11	REV GENERAL NOTES & MINIMUM COVER NOTE; DELETED SM3 MATERIAL	
11-17-10	ISSUED	
DATE	REVISION	DATE FILMED

ARKANSAS STATE HIGHWAY COMMISSION

PLASTIC PIPE CULVERT
(PVC F949)

STANDARD DRAWING PCP-2

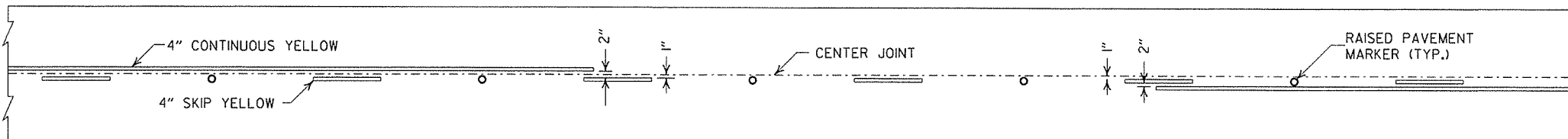




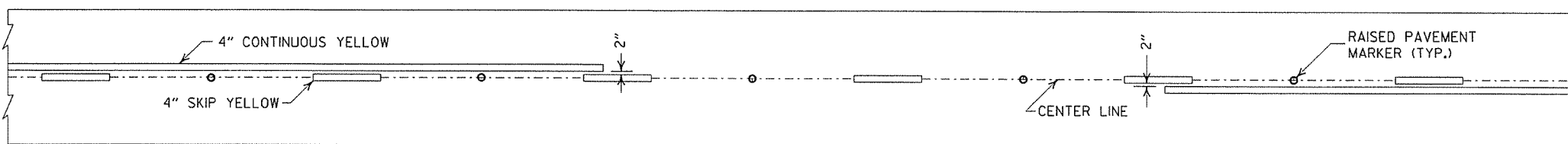
CONCRETE PAVEMENT

ASPHALT PAVEMENT

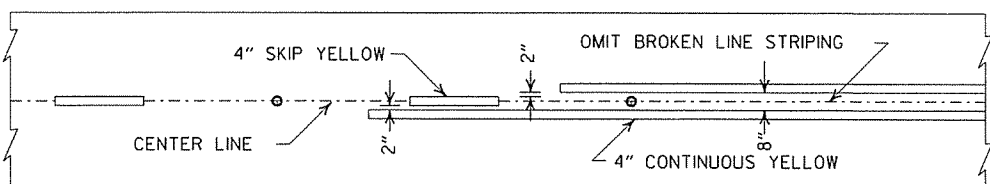
BROKEN LINE STRIPING



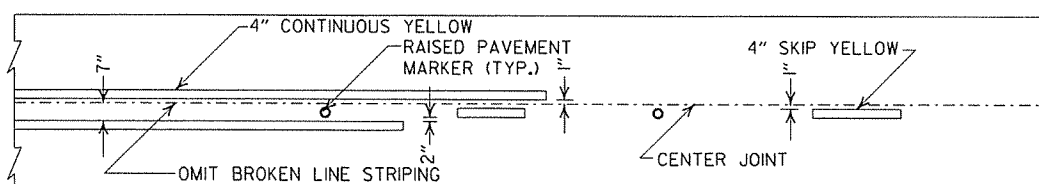
SOLID LINE STRIPING ON CONCRETE PAVEMENT



SOLID LINE STRIPING ON ASPHALT PAVEMENT

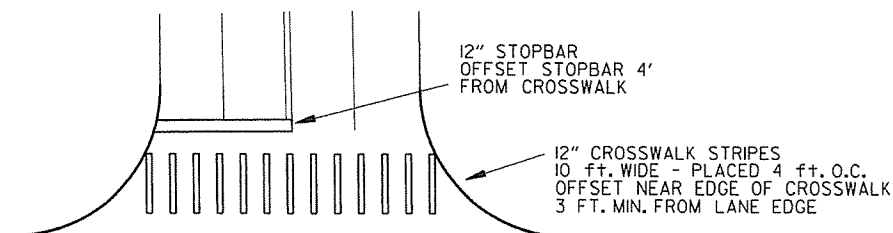


ASPHALT PAVEMENT



CONCRETE PAVEMENT

STRIPING AT ADJACENT NO PASSING LANES

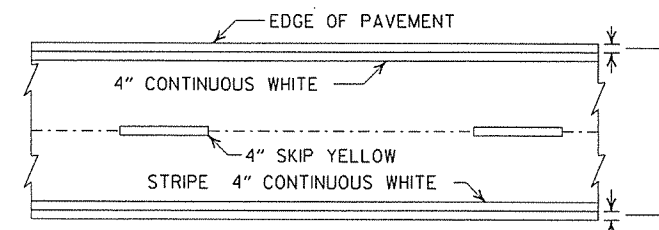


CROSSWALK AND STOPBAR DETAILS

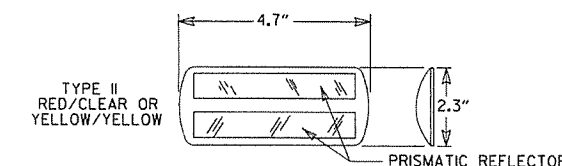
NOTES:

1. ALL LINES SHALL HAVE A WIDTH OF 4 INCHES.
2. THE THICKNESS AND RATE OF PAINT APPLICATION SHALL BE AS SPECIFIED IN SECTION 718 OF THE STANDARD SPECIFICATIONS.
3. THIS DRAWING SHALL BE USED IN CONJUNCTION WITH THE LATEST REVISED ADDITION OF THE "MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES."
4. RAISED PAVEMENT MARKERS SHALL BE CENTERED BETWEEN SKIP LINES ON 40 FEET SPACING UNLESS OTHERWISE SHOWN ON THE PLANS.

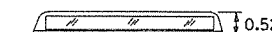
2" FOR ASPHALT OR CONCRETE PAVEMENT
6" FOR BITUMINOUS SURFACE TREATMENT



PAVEMENT EDGE LINE MARKING



NOTE:
THE RED LENS OF THE TYPE II R.P.M. SHALL FACE THE INCORRECT TRAFFIC MOVEMENT.



DETAIL OF STANDARD RAISED PAVEMENT MARKERS

GENERAL NOTES:
THIS DRAWING SHOULD BE CONSIDERED AS TYPICAL ONLY AND THE FINAL LOCATION OF THE STRIPING AND RAISED PAVEMENT MARKERS SHALL BE DETERMINED BY THE ENGINEER.

THIS DRAWING SHOULD BE USED IN CONJUNCTION WITH THE "MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES", LATEST REVISION.

NOTE:
DIMENSIONS SHOWN FOR RAISED PAVEMENT MARKERS ARE TYPICAL. THE CONTRACTOR MAY SUBSTITUTE SIMILAR MARKERS WITH THE APPROVAL OF THE ENGINEER. REQUESTING APPROVAL FOR SIMILAR MARKERS MAY BE MADE BY REFERRING TO THE AHTD QUALIFIED PRODUCTS LIST.

DATE	REVISION	FILMED
9-12-13	REVISED DETAIL OF STANDARD RAISED PAVEMENT MARKERS	
11-17-10	REVISED GENERAL NOTES & REMOVED PLOWABLE PAVT MRKRS	
11-18-04	REVISED NOTE 2 & GENERAL NOTES	
8-22-02	ADDED CROSSWALK & STOPBAR DTLS.	
7-02-98	ADDED DETAILS OF STD. RAISED PAV'T. MARKERS	
4-26-96	REV. NOTES 3&4; ADDED R.P.M.	
9-30-80	DRAWN	1-9-30-80

ARKANSAS STATE HIGHWAY COMMISSION

PAVEMENT MARKING DETAILS

STANDARD DRAWING PM-1

SUPERELEVATION TABLE FOR TWO - WAY TRAFFIC

DEGREE OF CURVE	30 MPH		40 MPH		50 MPH		55 MPH		60 MPH		70 MPH	
	e	Ls (FT)		e	Ls (FT)		e	Ls (FT)		e	Ls (FT)	
		MINIMUM	DESIRABLE		MINIMUM	DESIRABLE		MINIMUM	DESIRABLE		MINIMUM	DESIRABLE
0° 15'	N.C.			N.C.			N.C.			N.C.		
0° 30'	N.C.			N.C.			N.C.			N.C.		
0° 45'	N.C.			N.C.			R.C.			N.C.		
1° 00'	N.C.			N.C.			0.021			0.028		
1° 15'	N.C.			R.C.			0.026			0.032		
1° 30'	N.C.			0.021			0.031			0.037		
1° 45'	N.C.			0.025			0.036			0.043		
2° 00'	R.C.			0.028	175		0.040	200		0.049	250	
2° 15'	R.C.			0.031			0.045			0.053		
2° 30'	0.021			0.034			0.049			0.058		
2° 45'	0.023			0.037			0.053			0.061		
3° 00'	0.025	150		0.040			0.057			0.067		
3° 15'	0.027			0.043			0.061			0.072		
3° 30'	0.029			0.046			0.065	205		0.076		
3° 45'	0.031			0.049			0.069	215		0.080		
4° 00'	0.033			0.051			0.072	225		0.083		
4° 30'	0.037			0.056			0.078	240		0.087		
5° 00'	0.040			0.061			0.083	250		0.091		
5° 30'	0.043			0.066	185		0.088	260		0.094		
6° 00'	0.046			0.070	190		0.092	270		0.096		
6° 30'	0.050			0.074	200		0.095	280		0.098		
7° 00'	0.053			0.078	210		0.098	290		0.100		
7° 30'	0.056			0.081	215		0.099	295				
8° 00'	0.058			0.084	220		0.100	300				
8° 30'	0.061			0.087	225							
9° 00'	0.063			0.089	230							
10° 00'	0.068	160		0.094	235							
11° 00'	0.072	170		0.097	250							
12° 00'	0.076	175		0.099	250							
13° 00'	0.080	180		0.100	250							
14° 00'	0.083	190										
15° 00'	0.086	195										
16° 00'	0.089	200										
17° 00'	0.091	200										
18° 00'	0.093	205										
19° 00'	0.095	210										
20° 00'	0.097	215										
21° 00'	0.098	215										
22° 00'	0.099	215										
23° 00'	0.099	215										
24° 00'	0.100	220										

D MAX = 24° 45'

ABBREVIATIONS

- NC - NORMAL CROWN
- RC - REVERSE CROWN, SUPERELEVATION AT NORMAL CROWN SLOPE
- e - RATE OF SUPERELEVATION (FT. PER FT.)
- Ls - LENGTH OF SUPERELEVATION TRANSITION (FT.)
- L - DISTANCE FROM BEGINNING OF SUPERELEVATION TRANSITION TO ANY POINT (FT.)
- d - WIDTH OF PAVEMENT (FT.) OR WIDTH OF SUBGRADE (FT.)
- C - NORMAL CROWN (FT.)

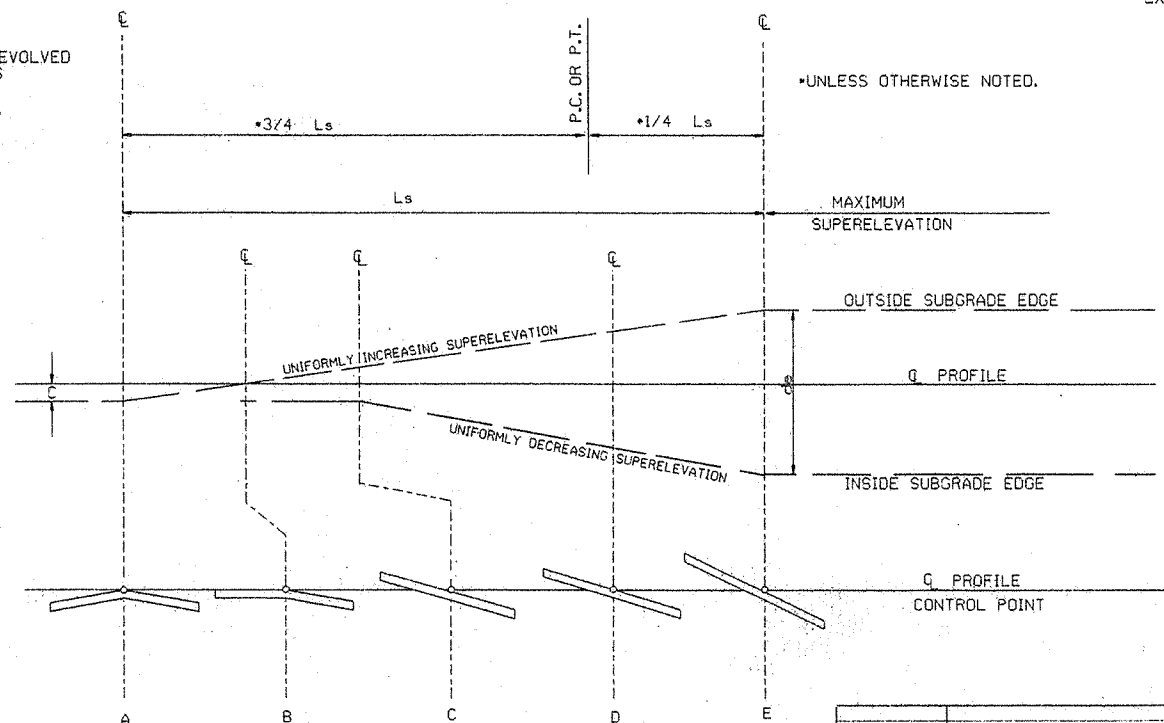
GENERAL NOTES

1. ON PAVEMENT WITH TWO-WAY TRAFFIC, THE SUPERELEVATION SHALL BE REVOLVED ON THE INSIDE PAVEMENT EDGE UNLESS OTHERWISE NOTED ON THE PLANS
2. SUPERELEVATION VALUES SHOWN ON THE CROSS SECTIONS ARE VALUES (+) OR (-) TO BE ADDED TO OR SUBTRACTED FROM THE POINT OF CONTROL.
3. LENGTHS FOR L MAY BE ROUNDED IN MULTIPLES OF 25 FT. OR 50 FT. TO PERMIT SIMPLER CALCULATIONS.
4. PAVEMENTS WIDER THAN 2 LANES SHALL HAVE ADDITIONAL TRANSITION LENGTHS AS FOLLOWS:

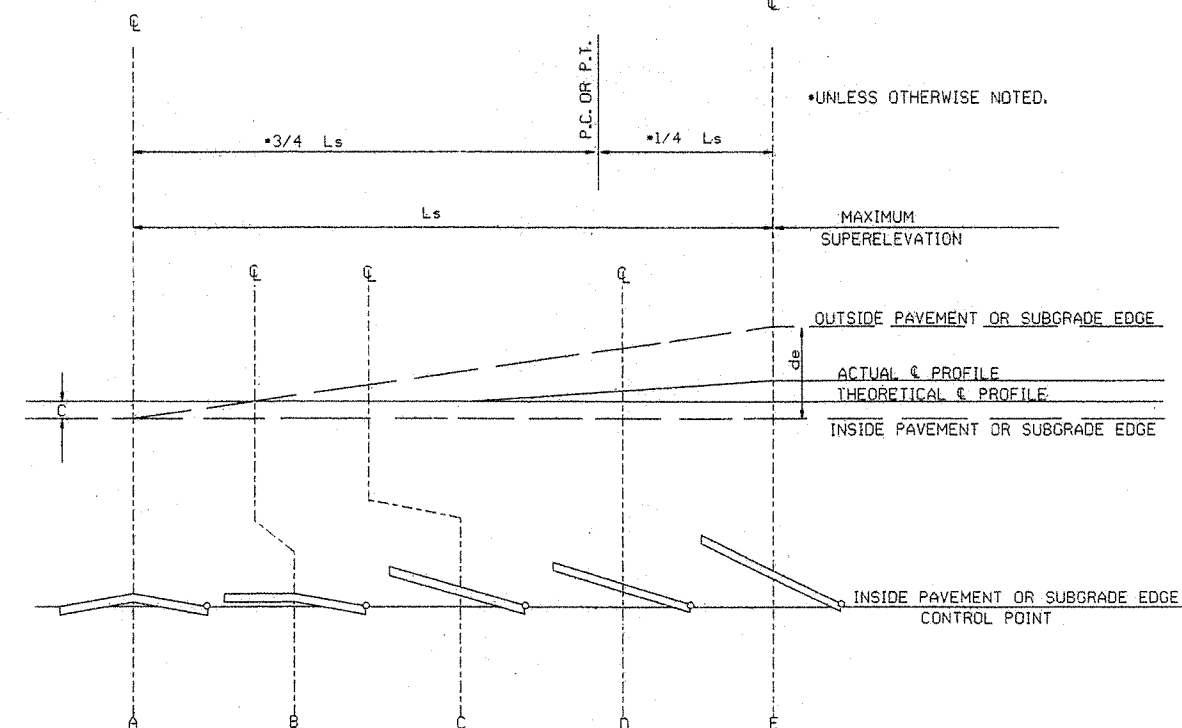
- 3 LANE UNDIVIDED ----- +20%
- 4 LANE UNDIVIDED ----- +50%
- 5 LANE UNDIVIDED ----- +80%
- 6 LANE UNDIVIDED ----- +100%

NOTE: MAINTAIN NORMAL CROWN ON INSIDE UNTIL SUPERELEVATION EXCEEDS 2C.

RATE OF SUPERELEVATION SHALL BE COMPUTED ON STRAIGHT LINE METHOD USING APPLICABLE Ls.



STANDARD METHOD WHEN SUPERELEVATION REVOLVES AROUND CENTER LINE




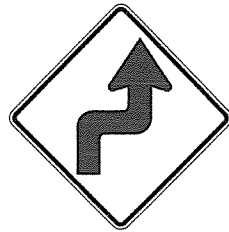
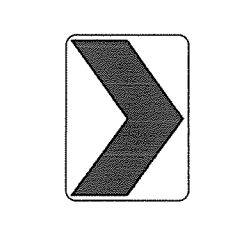
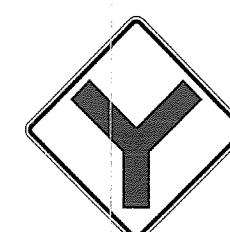
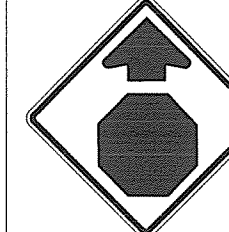
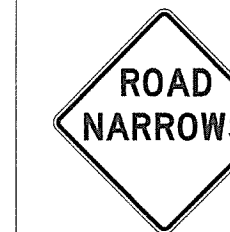
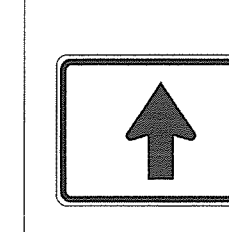
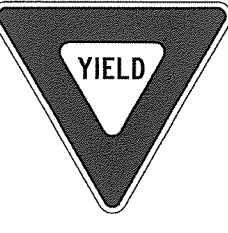

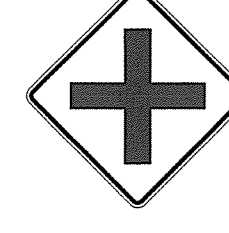

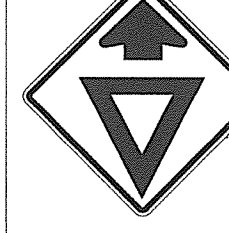
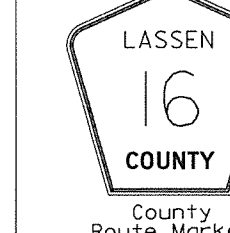
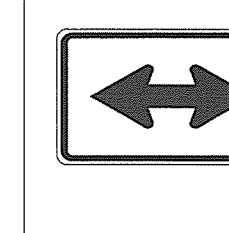


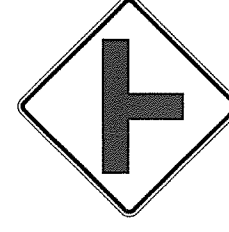


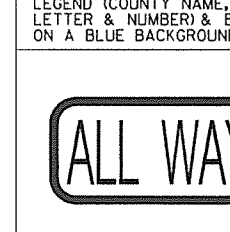
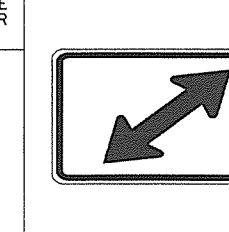
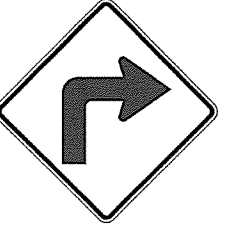
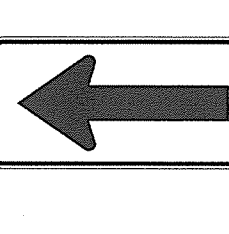
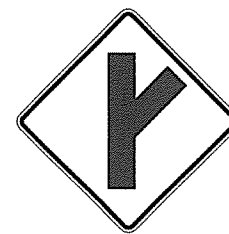

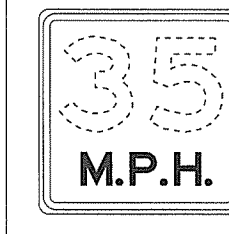
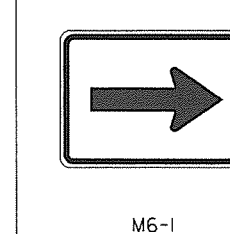
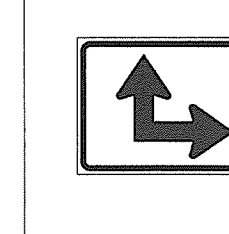
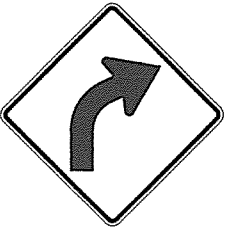
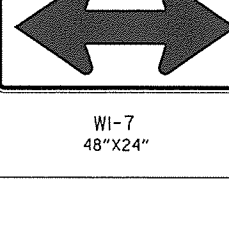
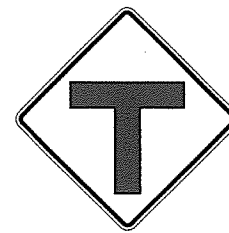

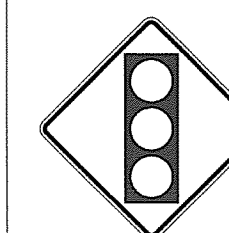
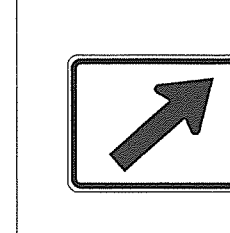
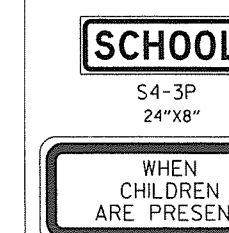
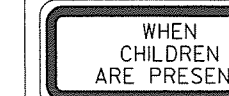
STANDARD METHOD WHEN SUPERELEVATION REVOLVES AROUND INNER SUBGRADE POINT OR INNER PAVEMENT EDGE

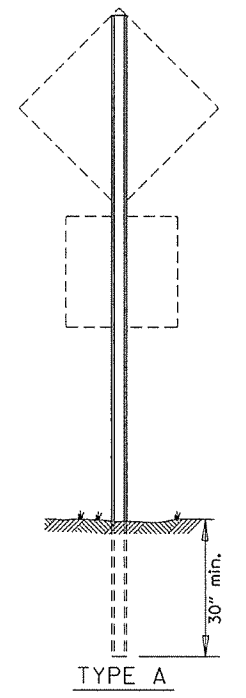
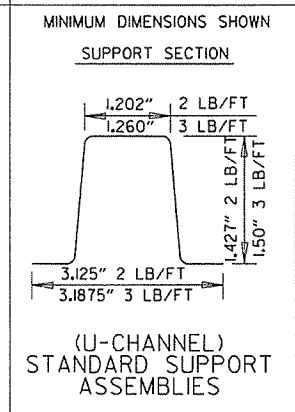
NOTE: MAINTAIN NORMAL CROWN ON INSIDE UNTIL SUPERELEVATION EXCEEDS 2C.

SUPERELEVATION FORMULA = $\frac{Lde}{Ls}$

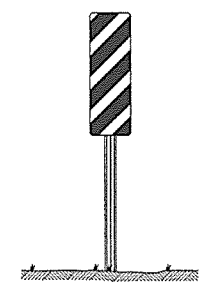
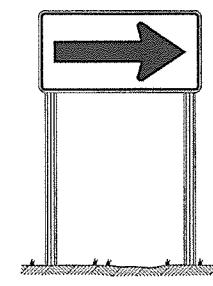
ARKANSAS STATE HIGHWAY COMMISSION		
TABLES AND METHOD OF SUPERELEVATION FOR TWO-WAY TRAFFIC		
10-18-96	ADDED FORMULA	10-18-96
01-09-87	ISSUED	534-1-9-87
DATE	REVISION	DATE FILMED

STANDARD DRAWING SE-2

 RI-1 30"x30"	 WI-3 30"x30" (LT. OR RT.)	 WI-8 18"x24"	 W2-5 30"x30"	 W3-1 36"x36"	 W5-1 36"x36"	 M6-3 21"x15"
 RI-2 36"x36"x36"	 WI-4 30"x30" (LT. OR RT.)	 W2-1 30"x30"	 SI-1 36"x36"	 W3-2 36"x36"	 MI-6 24"x24" County Route Marker NOTE: REFLECTORIZED YELLOW LEGEND (COUNTY NAME, ROUTE LETTER & NUMBER) & BORDER ON A BLUE BACKGROUND.	 M6-4 21"x15"
 R2-1 24"x30"	 WI-5 30"x30" (LT. OR RT.)	 W2-2 30"x30"	 W5-2 36"x36"	 W8-3 36"x36"	 RI-3P 18"x6"	 M6-5 21"x15"
 WI-1 30"x30" (LT. OR RT.)	 WI-6 48"x24"	 W2-3 30"x30" (LT. OR RT.)	 W5-3 36"x36"	 W13-1P 18"x18"	 M6-1 21"x15"	 M6-6 21"x15"
 WI-2 30"x30" (LT. OR RT.)	 WI-7 48"x24"	 W2-4 30"x30"	 W10-1 36" DIAMETER	 W3-3 36"x36"	 M6-2 21"x15"	 S4-3P 24"x8"  S4-2P 24"x10"



NOTE: LENGTH OF SIGN POSTS SHALL BE DETERMINED SO AS TO PROVIDE FOR MINIMUM VERTICAL CLEARANCES AS CALLED FOR IN THE SPECIFICATIONS PLUS A MINIMUM VERTICAL PENETRATION OF 30" IN THE SOIL.



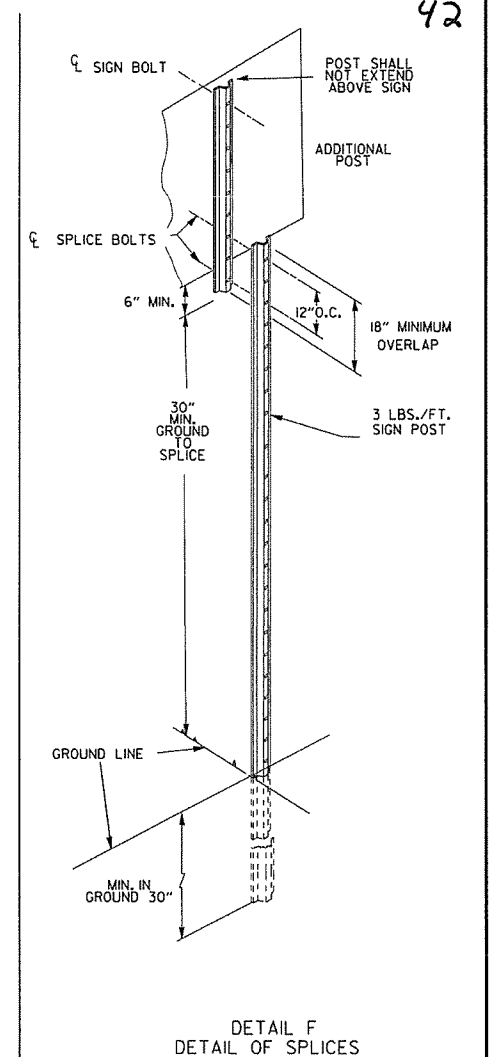
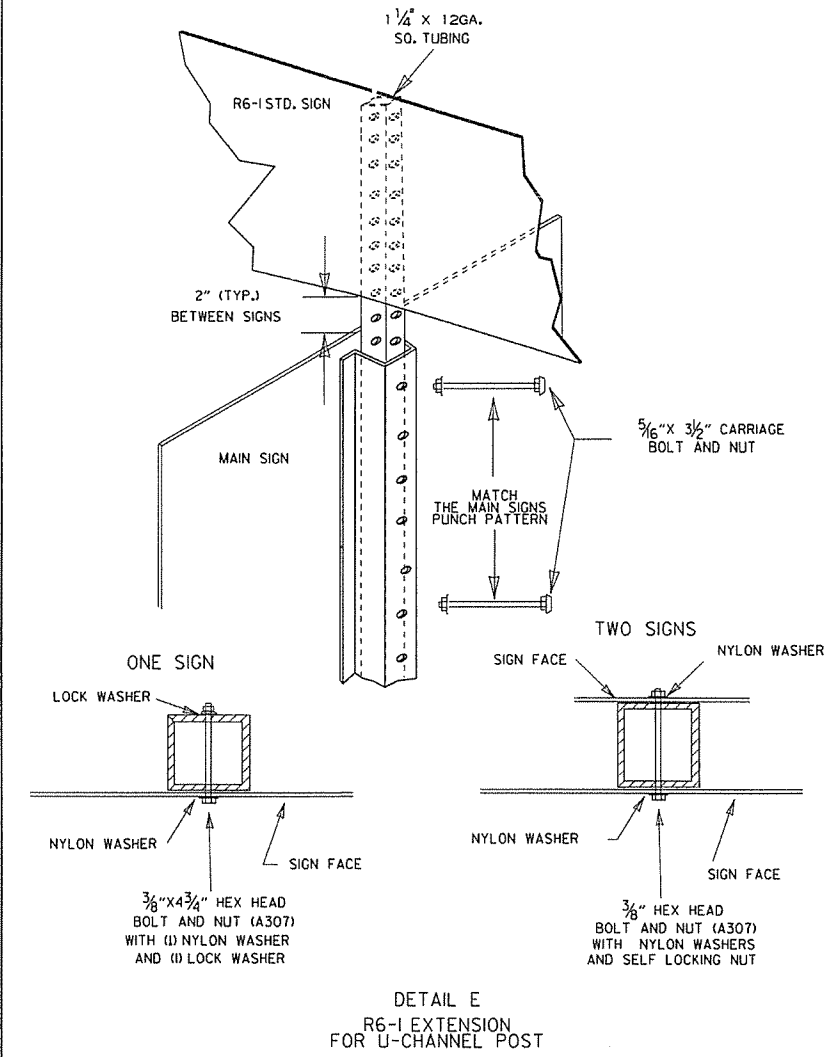
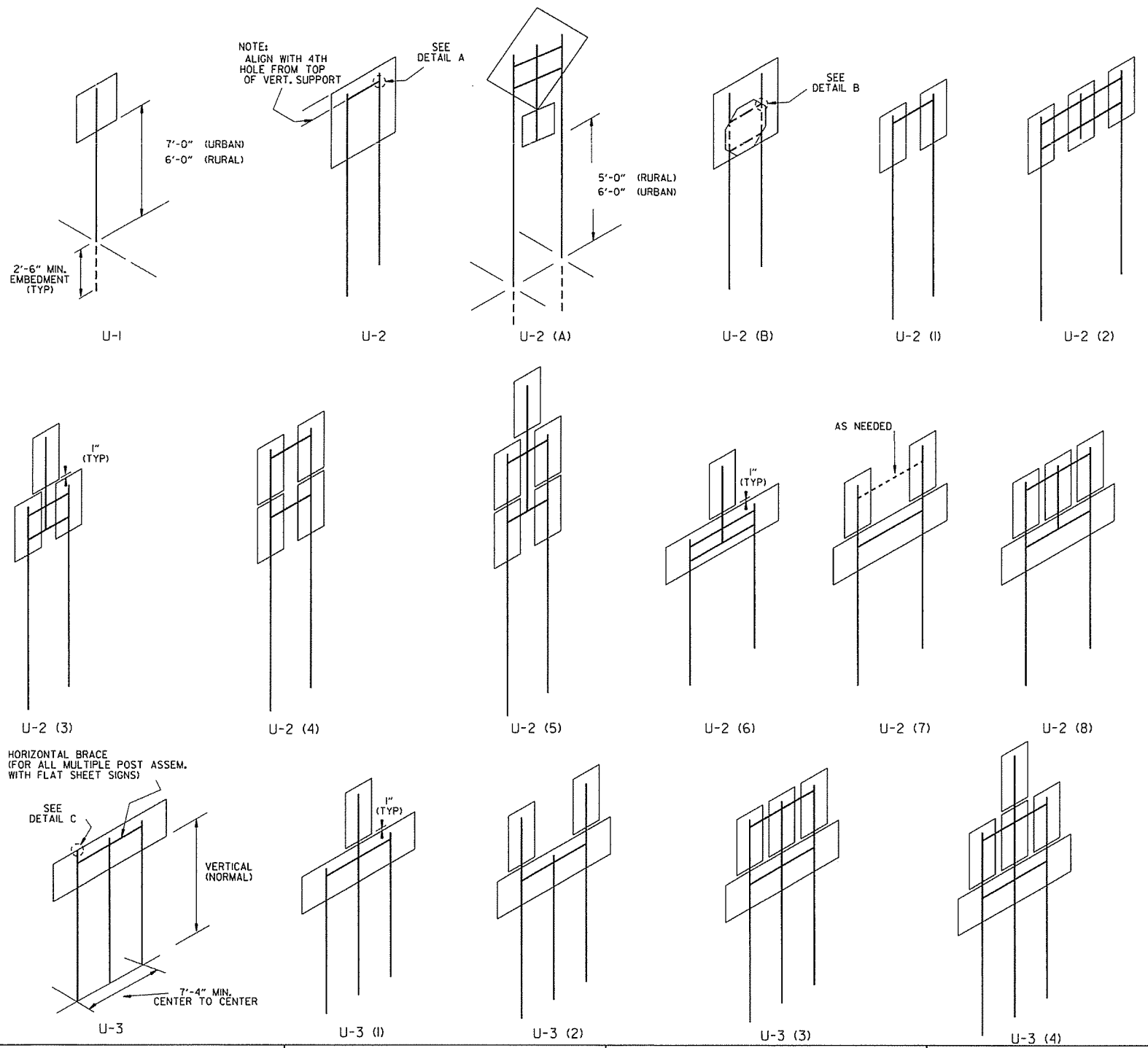
MINIMUM WEIGHT
TYPE A & B = 3 LBS./FT.
TYPE C = 2 LBS./FT.

STANDARD HIGHWAY SIGNS

DATE	REVISION	DATE FILMED
9-12-13	DELETED JOB NO. BLOCK; REVISED RI-3 TO RI-3P	
4-17-08	REVISED SIGN DESIGNATION - W3-1 & W3-2	
4-10-03	REVISED W5-2, W8-3, OM-3; ADDED WI-8	
1-5-81	REDRAWN	960-115-81
9-5-78	ADDED W14-3	877-9-5-78
9-2-76	POST HT.	623-9-3-76
5-3-76	STEEL POST WT. FROM 2"-3"; ADDED S4-2 & S4-3	504-5-3-76
8-12-74	REV. HT. TYPE "C" ASSEMBLY	500-8-21-74
12-21-72	ADDED M6-2,3,4,5,6	500-12-21-72
12-1-72	ISSUED	562-12-1-72

SUPPORT ASSEMBLIES

ARKANSAS STATE HIGHWAY COMMISSION
STANDARD HIGHWAY SIGNS
AND SUPPORT ASSEMBLIES
STANDARD DRAWING SHS-1



NOTES:

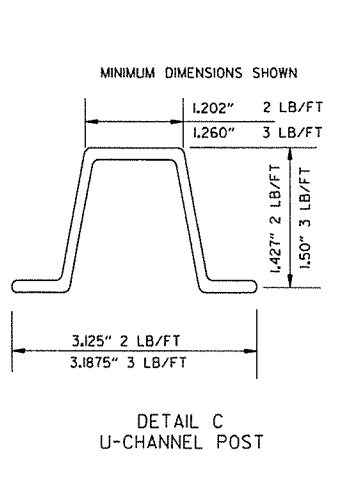
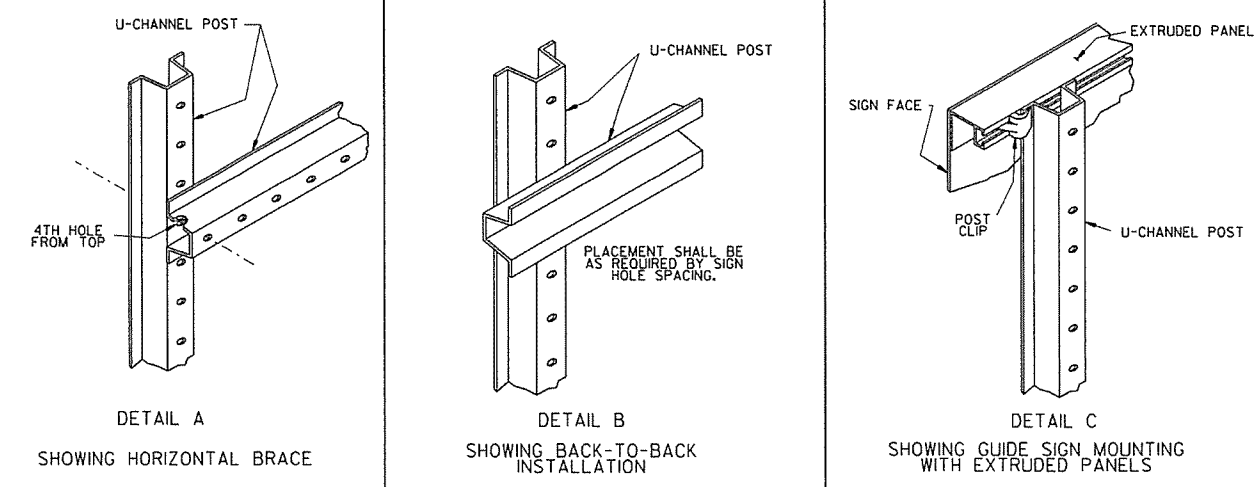
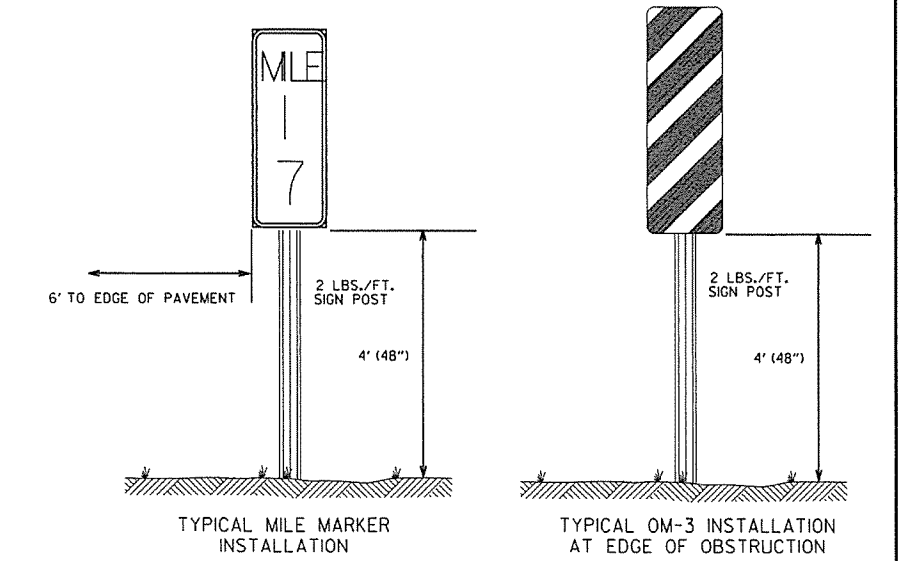
SIGNS AT LEAST 8' IN LENGTH MAY BE INSTALLED ON THREE 3 LB. POST. IN NO CASE SHALL THERE BE MORE THAN TWO 3 LB. POSTS WITHIN A 7' PATH.

SPLICES NECESSARY TO ATTAIN PROPER MOUNTING HEIGHT SHALL BE AS SHOWN IN DETAIL (F).

NORMAL INSTALLATIONS WILL REQUIRE 5/16" DIA. CARRIAGE BOLTS TO MOUNT SIGNS TO POST AND TO ASSEMBLE THE VARIOUS SUPPORTS.

ALL SIGN POSTS SHALL BE PLUMB.

THE POST FOR "TYPE U" SUPPORTS SHALL BE HOT DIP GALVANIZED.



		ARKANSAS STATE HIGHWAY COMMISSION	
		U-CHANNEL POST ASSEMBLIES	
9-12-13	REVISED U-2(3), U-2(6), U-3(1), DETAIL D; ADDED DETAILS E & F; ADDED TYPICAL MARKERS		
10-9-03	REMOVED ROUND POST & REVISED SPACING		
10-12-95	MOVED UPPER SPLICE		
6-8-95	REVISED SPLICE DETAIL	6-8-95	
2-2-95	REDRAWN	2-2-95	
DATE	REVISION		FILMED
		STANDARD DRAWING SHS-2	

ADVANCE DISTANCES
(XXXX)


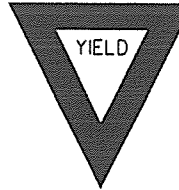
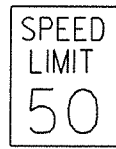


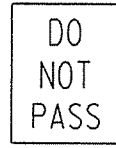



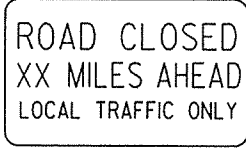
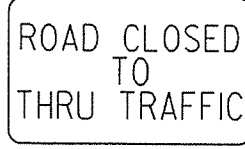

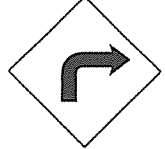

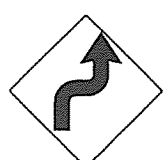

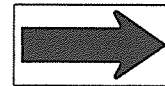

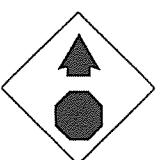
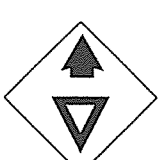
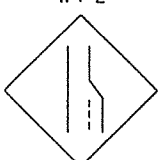

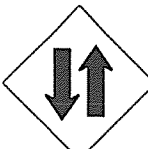

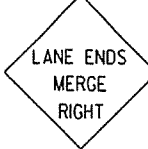






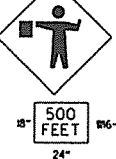

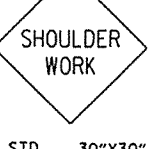
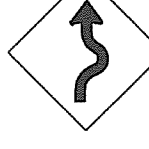



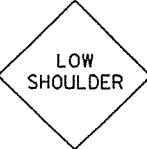
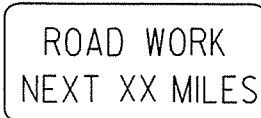
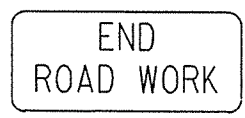
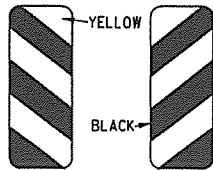
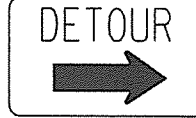

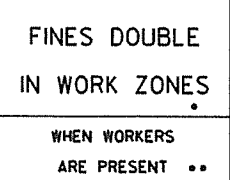
500 FT	1/2 MILE
1000 FT	3/4 MILE
1500 FT	1 MILE AHEAD

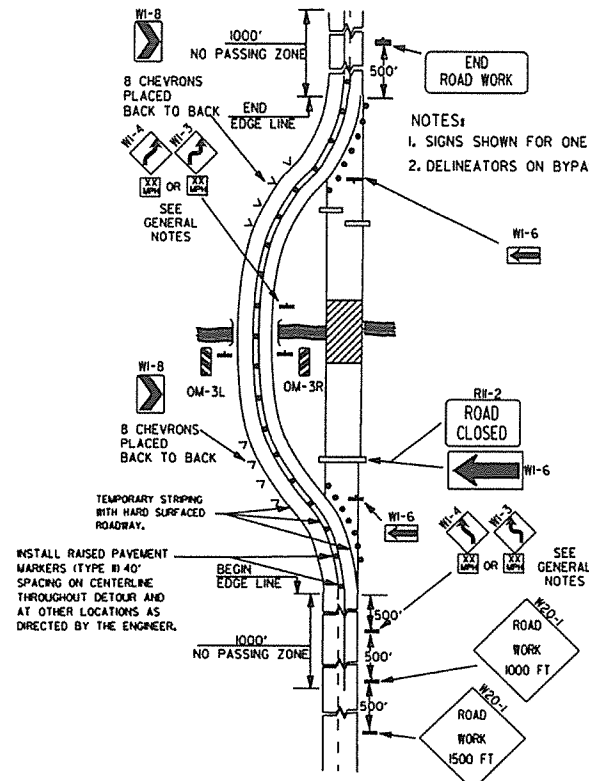
GENERAL NOTES:

1. ALL TRAFFIC CONTROL DEVICES USED ON ROAD CONSTRUCTION SHALL CONFORM TO THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES, LATEST EDITION, AND TO THE STANDARD HIGHWAY SIGNS, LATEST EDITION, OR AS APPROVED BY THE FEDERAL HIGHWAY ADMINISTRATION.
 2. TRAFFIC CONTROL DEVICES SHALL BE SET UP JUST BEFORE THE START OF CONSTRUCTION OPERATIONS AND SHALL BE PROPERLY MAINTAINED DURING THE TIME SUCH CONDITIONS EXIST. THEY SHALL REMAIN IN PLACE ONLY AS LONG AS NEEDED AND REMOVED THEREAFTER.
 3. EXISTING SIGNS AND CONSTRUCTION SIGNS SHALL BE KEPT IN PROPER POSITION, AND BE CLEAN AND LEGIBLE AT ALL TIMES. SIGNS THAT DO NOT APPLY TO EXISTING CONDITIONS SHALL BE REMOVED. SIGNS THAT ARE DAMAGED, DEFACED, OR THAT ACCUMULATE DIRT DURING CONSTRUCTION SHALL BE CLEANED, REPAIRED, OR REPLACED.
 4. SIGNS ARE USUALLY MOUNTED ON A SINGLE POST, ALTHOUGH THOSE WIDER THAN 36" OR LARGER THAN 10 SO. FT. SHALL BE MOUNTED ON TWO POSTS OR ABOVE A TYPE III BARRICADE.
 5. SIGN POSTS DIRECT BURIED IN SOIL SHALL BE 2 LB. MINIMUM CHANNEL POST OR 4"x4" WOOD POSTS. CHANNEL POSTS SHALL BE PAINTED GREEN. WOOD POSTS SHALL BE PAINTED WHITE. ALL POSTS SHALL BE NEATLY CONSTRUCTED, AND SHALL BE REFLUMBED, CLEANED, OR REPAIRED AS NEEDED FOR THE DURATION OF THE JOB. THERE SHALL NOT BE MORE THAN 2 POSTS IN A 7' PATH FOR WOOD OR CHANNEL POSTS. ANY CHANNEL POST SPLICE SHALL BE IN ACCORDANCE WITH STANDARD DRAWING TC-3.
 6. POST MOUNTED SIGNS IN RURAL AREAS SHALL BE CONSTRUCTED WITH THE NEAR EDGE OF THE SIGN FROM 6 TO 12 FEET FROM THE PAVEMENT EDGE. SIGNS IN URBAN AREAS AND BARRICADE MOUNTED SIGNS SHALL BE MOUNTED A MINIMUM OF 2 FEET FROM THE PAVEMENT EDGE.
 7. ALL POST AND BARRICADE MOUNTED SIGNS MOUNTED IN URBAN AREAS SHALL BE MOUNTED A MINIMUM DISTANCE OF 7' FROM THE BOTTOM OF THE SIGN TO THE ROADWAY SURFACE. ALL POST AND BARRICADE MOUNTED SIGNS MOUNTED IN RURAL AREAS SHALL BE MOUNTED A MINIMUM DISTANCE OF 7' FROM THE BOTTOM OF THE SIGN TO THE ROADWAY SURFACE, EXCEPT A MINIMUM OF 6' SHALL BE USED WHEN MOUNTING AN ADVISORY SIGN BELOW A WARNING SIGN. TEMPORARY SIGNS MAY BE MOUNTED ON PORTABLE SUPPORTS FOR INTERMEDIATE TERM STATIONARY WORK CONDITIONS. THE SIGNS MINIMUM MOUNTING HEIGHT SHALL BE 5'. RETROREFLECTIVE DEVICES SHALL BE USED. TEMPORARY SIGNS MAY BE MOUNTED ON PORTABLE SUPPORTS FOR SHORT-TERM, SHORT DURATION, AND MOBILE CONDITIONS. THEY SHALL BE NO LESS THAN ONE (1) FOOT ABOVE THE TRAVELED WAY. LONG-TERM STATIONARY SIGNS SHALL BE DIRECT BURIED IN SOIL, UNLESS CONDITIONS NECESSITATE THE USE OF PORTABLE SIGNS, OR AS APPROVED BY THE ENGINEER. CONCRETE PADS, CONCRETE OR ROCK BALLAST, OR OTHER SOLID MATERIALS SHALL NOT BE UTILIZED WITH PORTABLE SIGN SUPPORTS.
 8. FLAGGERS SHALL USE REFLECTORIZED STOP-SLOW PADDLES. FLAGS MAY BE USED ONLY FOR EMERGENCY SITUATIONS.
 9. MOST OF THE SIGNS SHOWN ARE ORIENTED TO THE RIGHT. HOWEVER, THIS DOES NOT PRECLUDE THE USE OF MIRROR IMAGES OF THESE SIGNS WHERE THE REVERSE ORIENTATION MIGHT BETTER CONVEY TO MOTORISTS THE PROPER DIRECTION OF MOVEMENT.
 10. R55-1 SIGNS SHALL BE PLACED AT LEAST 1500' BUT NOT MORE THAN 1 MILE IN ADVANCE OF THE WORK ZONE. IF A SPEED LIMIT REDUCTION IS IN EFFECT, THE SIGN SHALL BE PLACED A MINIMUM OF 500' IN ADVANCE OF THE "REDUCED SPEED AHEAD" SIGN.
- NOTE: SUPPORTS FOR SIGNS, BARRICADES, AND VERTICAL PANELS THAT ARE DIFFERENT FROM THE REQUIREMENTS SHOWN IN NOTES 4 & 5 BUT MEET THE REQUIREMENTS OF NCHRP-350 OR MANUAL FOR ASSESSING SAFETY HARDWARE (MASH), WILL BE ACCEPTED. COMPLIANCE WITH THE REQUIREMENTS OF NCHRP-350 OR MANUAL FOR ASSESSING SAFETY HARDWARE (MASH) IS REQUIRED FOR ALL PROJECTS.

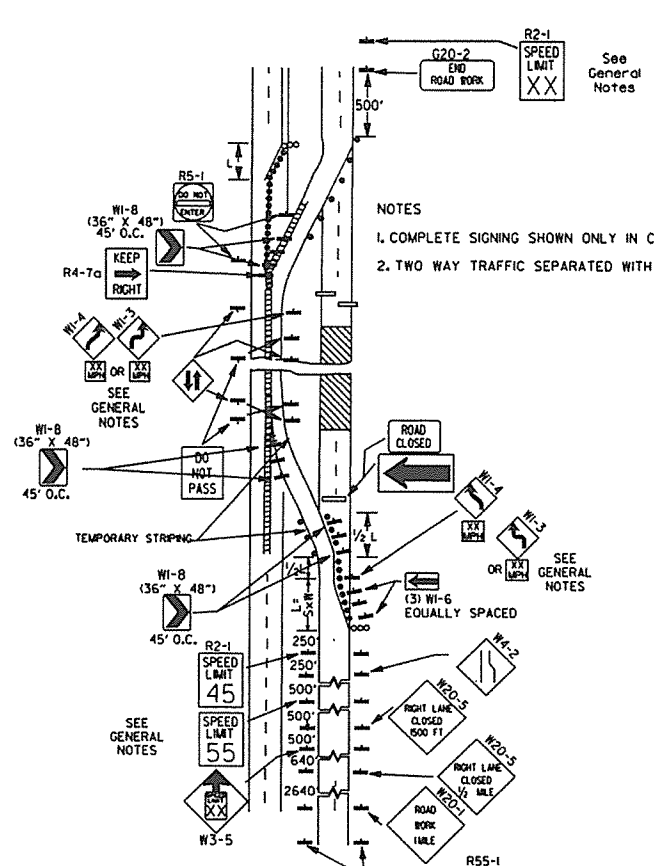
9-2-15	REVISED REDUCED SPEED LIMIT AHEAD SIGNS REVISED ROAD WORK NEXT XX MILES	
12-15-1	REVISED W24-1	
1-17-10	DELETED W8-9a & ADDED W8-9	
10-15-09	ADDED REFERENCE TO MASH & ADDED SIGN W24-1	
4-17-08	REVISED SIGN DESIGNATIONS	
8-18-04	REVISED NOTES	
10-9-03	REVISED NOTE 1	
1-16-01	REVISED NOTE 7	
9-28-00	REVISED NOTE	
1-18-98	ADDED NOTE	
6-26-97	REVISED NOTE 5	
4-03-97	REVISED NOTE 5	
10-18-96	ADDED CONTROLLED ACCESS HWY. SIGN & TO NOTE 7	
10-12-95	ADDED R55-1	
6-8-95	REVISED TO CORRECT SIGN ILLUSTRATIONS	6-8-95
2-2-95	REVISED PER PART VI, MUTCD SEPT. 3, 1993	
8-15-78	DRAWN AND PLACED IN USE	
DATE	REVISION	FILMED

ARKANSAS STATE HIGHWAY COMMISSION
STANDARD TRAFFIC CONTROLS
FOR HIGHWAY CONSTRUCTION
STANDARD DRAWING TC-1

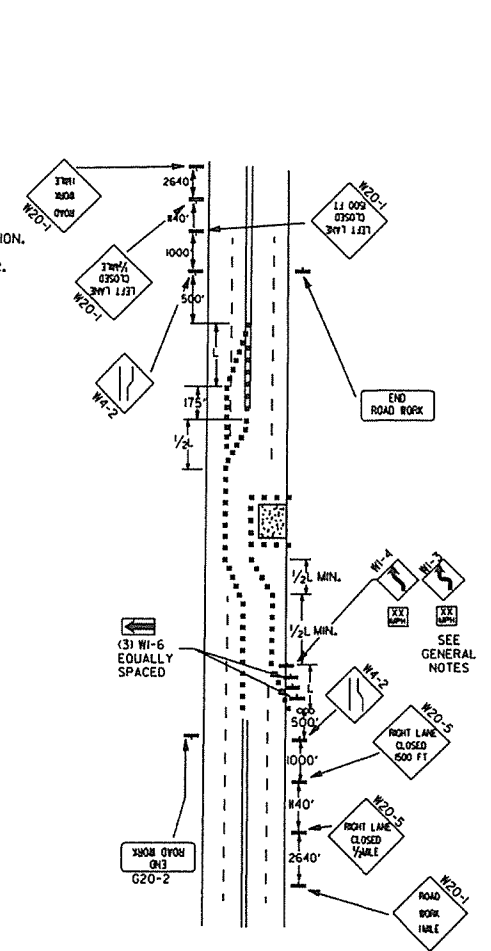
<p>RI-1</p>  <p>STANDARD 30"x30" EXPRESSWAY 36"x36" SPECIAL 48"x48"</p>	<p>RI-2</p>  <p>STD. 36"x36"x36" EXPWY. 48"x48"x48" FWY. 60"x60"x60"</p>	<p>R2-1</p>  <p>STD. 24"x30" EXPWY. 36"x48" FWY. 48"x60"</p>	<p>W3-5</p>  <p>STD. 36"x36" EXPWY. 48"x48" FWY. 48"x48"</p>	<p>W3-5a</p>  <p>STD. 36"x36" EXPWY. 48"x48" FWY. 48"x48"</p>	<p>R4-1</p>  <p>STD. 24"x30" EXPWY. 36"x48" FWY. 48"x60"</p>	<p>R4-2</p>  <p>STD. 24"x30" EXPWY. 36"x48" FWY. 48"x60"</p>	
<p>R5-1</p>  <p>STD. 30"x30" EXPWY. 36"x36" SPECIAL 48"x48"</p>	<p>R11-2</p>  <p>48"x30"</p>	<p>R11-3A</p>  <p>60"x30"</p>	<p>R11-4</p>  <p>60"x30"</p>	<p>RSP-1</p>  <p>48"x30"</p>	<p>W1-1</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	<p>W1-2</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	
<p>W1-3</p>  <p>STD. 48"x48"</p>	<p>W1-4</p>  <p>STD. 48"x48"</p>	<p>W1-6</p>  <p>STD. 48"x24" SPECIAL 60"x30"</p>	<p>W1-8</p>  <p>STD. 18"x24" SPECIAL 24"x30" EXPWY. 30"x36" FWY. 36"x48"</p>	<p>W3-1</p>  <p>STD. 36"x36" SPECIAL 48"x48"</p>	<p>W3-2</p>  <p>STD. 36"x36" SPECIAL 48"x48"</p>	<p>W4-2</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	
<p>W5-1</p>  <p>STD. 36"x36" SPECIAL 48"x48"</p>	<p>W6-3</p>  <p>EXPWY. 36"x36" SPECIAL 48"x48"</p>	<p>W8-7</p>  <p>EXPWY. 36"x36" FWY. 48"x48"</p>	<p>W9-2</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	<p>W13-1</p>  <p>STD. 24"x24"</p>	<p>W20-1</p>  <p>STD. 48"x48"</p>	<p>W20-2</p>  <p>STD. 48"x48"</p>	<p>W20-3</p>  <p>STD. 48"x48"</p>
<p>W20-4</p>  <p>STD. 48"x48"</p>	<p>W20-5</p>  <p>STD. 48"x48"</p>	<p>W20-7a</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	<p>W21-2</p>  <p>STD. 30"x30" SPECIAL 36"x36"</p>	<p>W21-5</p>  <p>STD. 30"x30" SPECIAL 36"x36"</p>	<p>W24-1</p>  <p>STD. 36"x36"</p>	<p>W1-4b</p>  <p>STD. 48"x48"</p>	<p>R56-1</p>  <p>STD. 18"x18"</p>
<p>W8-11</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	<p>W8-9</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	<p>G20-1</p>  <p>60"x24"</p>	<p>G20-2</p>  <p>48"x24"</p>	<p>OM-3L OM-3R</p>  <p>12"x36"</p>	<p>M4-9</p>  <p>STD. 30"x24" SPECIAL 48"x36" SPECIAL 60"x48"</p>	<p>M4-10</p>  <p>48"x18"</p>	<p>R55-1</p>  <p>36"x60" • USE 6" C LETTERS •• USE 4" D LETTERS</p>



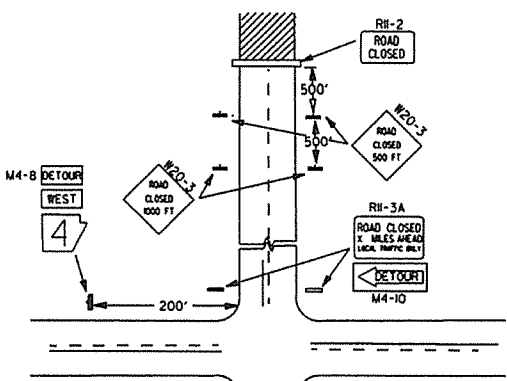
(A) TYPICAL APPLICATION OF TRAFFIC CONTROL DEVICES ON A 2-LANE HIGHWAY WHERE THE ENTIRE ROADWAY IS CLOSED AND A BYPASS DETOUR IS PROVIDED.



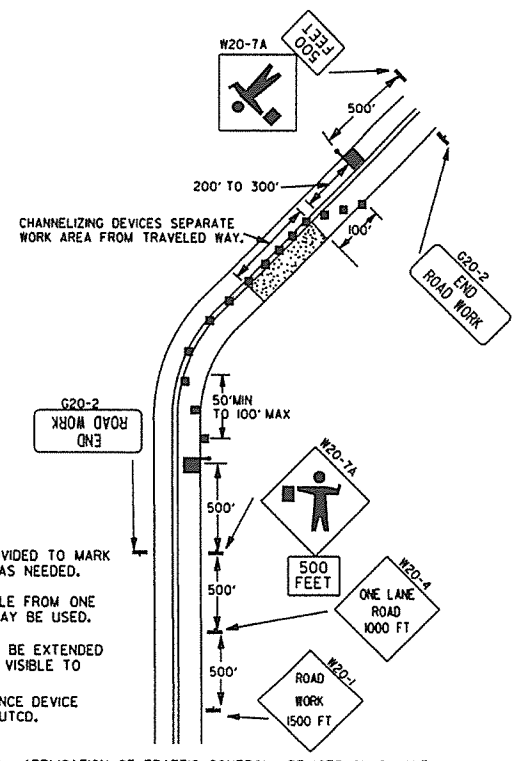
(B) TYPICAL APPLICATION - 4-LANE DIVIDED ROADWAY WHERE ONE ROADWAY IS CLOSED.



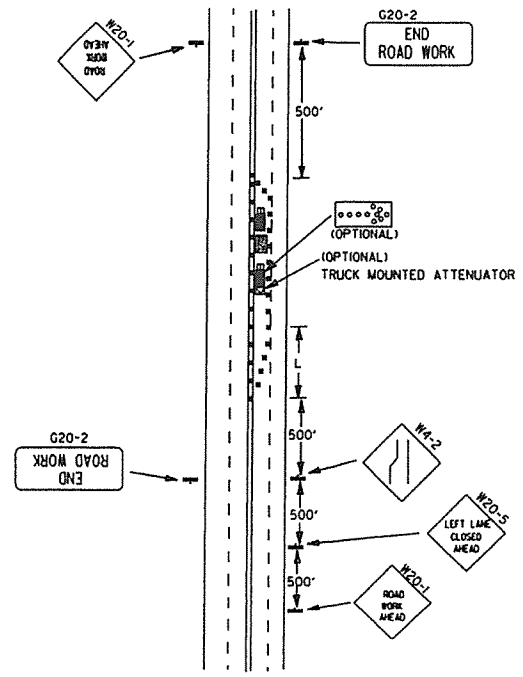
(C) TYPICAL APPLICATION - 4-LANE UNDIVIDED ROADWAY WHERE HALF OF THE ROADWAY IS CLOSED.



(D) TYPICAL APPLICATION - ROADWAY CLOSED BEYOND DETOUR POINT.

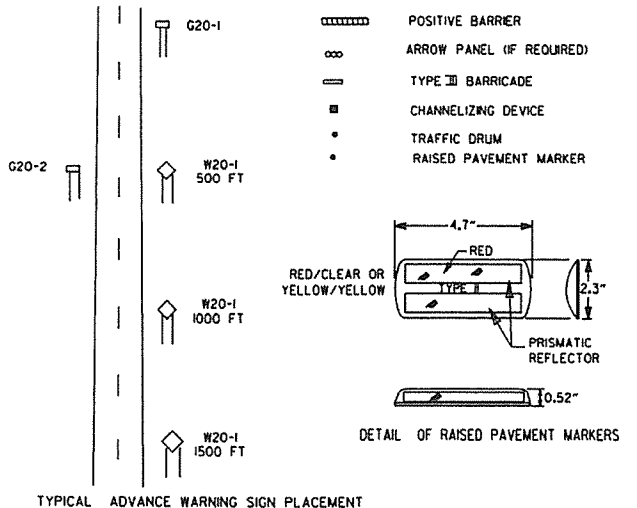


(E) TYPICAL APPLICATION OF TRAFFIC CONTROL DEVICES ON 2-LANE HIGHWAY WHERE ONE LANE IS CLOSED AND FLAGGING IS PROVIDED.



(F) TYPICAL APPLICATION - 4-LANE UNDIVIDED ROADWAY WITH INSIDE LANE CLOSED.

- KEY:
- FLAGGER
 - POSITIVE BARRIER
 - ARROW PANEL (IF REQUIRED)
 - TYPE III BARRICADE
 - CHANNELIZING DEVICE
 - TRAFFIC DRUM
 - RAISED PAVEMENT MARKER



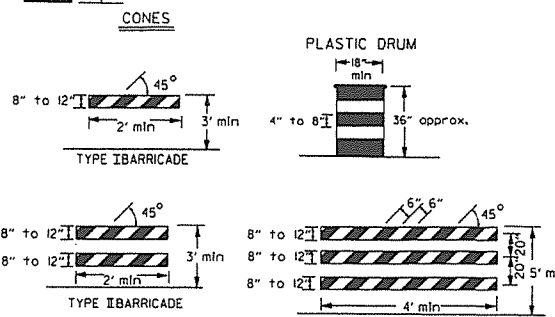
TAPER FORMULAE:
 $L = SXW$ FOR SPEEDS OF 45MPH OR MORE.
 $L = \frac{WS^2}{60}$ FOR SPEEDS OF 40MPH OR LESS.
 WHERE:
 L = MINIMUM LENGTH OF TAPER.
 S = NUMERICAL VALUE OF POSTED SPEED LIMIT PRIOR TO WORK OR 85TH PERCENTILE SPEED.
 W = WIDTH OF OFFSET.

- GENERAL NOTES:
1. ADVISORY SPEED POSTED ON W1-3 OR W1-4 CURVE WARNING SIGNS TO BE DETERMINED AT SITE. USE W1-4 WHEN SPEED IS GREATER THAN 30MPH AND W1-3 WHEN 30MPH OR LESS.
 2. WHEN THE EXISTING SPEED LIMIT IS 55MPH AND THE PLANS REQUIRE A SPEED LIMIT OF 45MPH, THE R2-1(55) SHALL BE OMITTED AND THE W3-5 SHALL BE INSTALLED AT THAT LOCATION. ADDITIONAL R2-1(45)MPH SPEED LIMIT SIGNS SHALL BE INSTALLED AT A MAXIMUM OF 1MILE INTERVALS. AT THE END OF THE WORK AREA A R2-1(XX) SHALL BE INSTALLED TO MATCH ORIGINAL SPEED LIMIT.
 3. WHEN THE EXISTING SPEED LIMIT IS 65MPH AND THE PLANS REQUIRE A SPEED LIMIT OF 55MPH, THE R2-1(65) SHALL BE OMITTED. ADDITIONAL R2-1(55)MPH SPEED LIMIT SIGNS SHALL BE INSTALLED AT A MAXIMUM OF 1MILE INTERVALS. AT THE END OF THE WORK AREA A R2-1(XX) SHALL BE INSTALLED TO MATCH ORIGINAL SPEED LIMIT.
 4. THE MAXIMUM SPACING BETWEEN CHANNELIZING DEVICES IN A TAPER SHOULD BE APPROXIMATELY EQUAL IN FEET TO THE SPEED LIMIT. BEYOND THE TAPER, MAXIMUM SPACING SHALL BE TWO TIMES THE SPEED LIMIT, OR AS DIRECTED BY THE ENGINEER.
 5. WARNING LIGHTS AND/OR FLAGS MAY BE MOUNTED TO SIGNS OR CHANNELIZING DEVICES AT NIGHT AS NEEDED.
 6. PAVEMENT MARKINGS NO LONGER APPLICABLE, WHICH MIGHT CREATE CONFUSION IN THE MINDS OF VEHICLE OPERATORS SHALL BE REMOVED OR OBLITERATED AS SOON AS PRACTICABLE.
 7. TRAILER MOUNTED DEVICES SUCH AS ARROW PANELS AND PORTABLE CHANGEABLE MESSAGE SIGNS SHALL BE DELINEATED BY AFFIXING CONSPICUITY MATERIAL IN A CONTINUOUS LINE ON THE FACE OF THE TRAILER. WHEN PLACED ON OR ADJACENT TO THE SHOULDER AND NOT BEHIND A POSITIVE BARRIER, THESE DEVICES SHALL BE DELINEATED BY PLACING FIVE (5) TRAFFIC DRUMS, EQUALLY SPACED ALONG THE TRAFFIC SIDE OF THE DEVICE.
 8. DIMENSIONS SHOWN FOR RAISED PAVEMENT MARKERS ARE TYPICAL. THE CONTRACTOR MAY SUBSTITUTE SIMILAR MARKERS WITH THE APPROVAL OF THE ENGINEER. REQUESTING APPROVAL FOR SIMILAR MARKERS MAY BE MADE BY REFERRING TO THE AHTD QUALIFIED PRODUCTS LIST.

9-2-15	REVISED NOTE 2, ADDED NOTE B, REVISED DRAWING (A) & REPLACED R2-5A WITH W3-5	
9-12-13	REVISED DETAIL OF RAISED PAVEMENT MARKERS	
3-1-10	ADDED (AFAD)	
11-20-08	REVISED SIGN DESIGNATIONS	
11-18-04	ADDED GENERAL NOTE	
10-18-96	ADDED R55-1	
4-26-96	CORRECTED (G) BEHIND G20-2	
6-8-95	CORRECTED SIGN IDENT. ON W1-4A	6-8-95
2-2-95	REVISED PER PART VI, MUTCD, SEPT. 3, 1993	
8-15-91	DRAWN AND PLACED IN USE	
DATE	REVISION	FILED

Channelizing devices

When cones are used on freeways and multi-lane highways, they shall be 28" min. During hours of darkness, 28" cones shall be used on all roadways, and shall be reflectorized in accordance with the M.U.T.C.D.

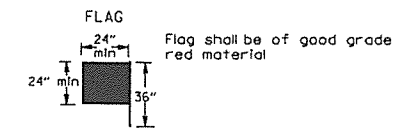


NOTE: For all road closures, the Type III barricades shall be of sufficient length to extend across entire roadway.

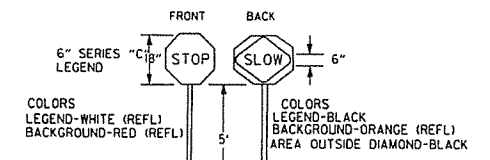
TRAFFIC CONTROL DEVICES FOR VERTICAL PAVEMENT DIFFERENTIALS

VERTICAL DIFFERENTIAL	LOCATIONS	TRAFFIC CONTROL
1" to 3"	Centerline, lane lines	W8-II
1" to 3"	Edge of shoulder	W8-9
Greater than 3"	Lane lines	Standard lane closure required
Greater than 3"	Edge of traveled lane	*RSP-land vertical panels, drums or concrete barrier
Greater than 3"	Edge of shoulder	*Vertical panels, drums or concrete barrier

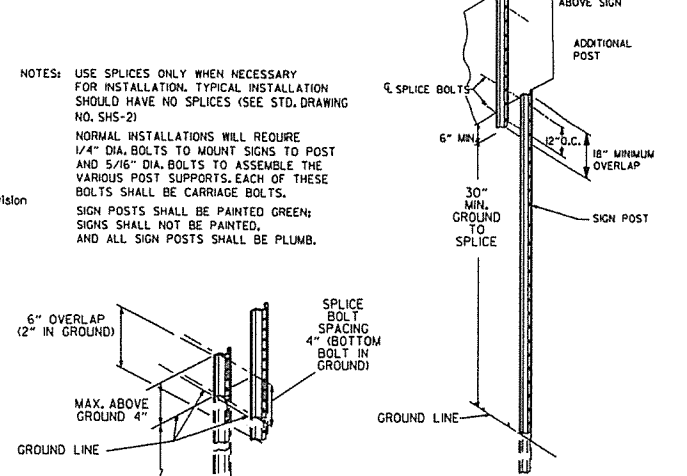
When shown on the plans concrete barrier will be used. When the shoulder area is used as part of the traveled lane and there is insufficient width to place drums on the remaining shoulder width, then vertical panels shall be used.



STOP SLOW PADDLE

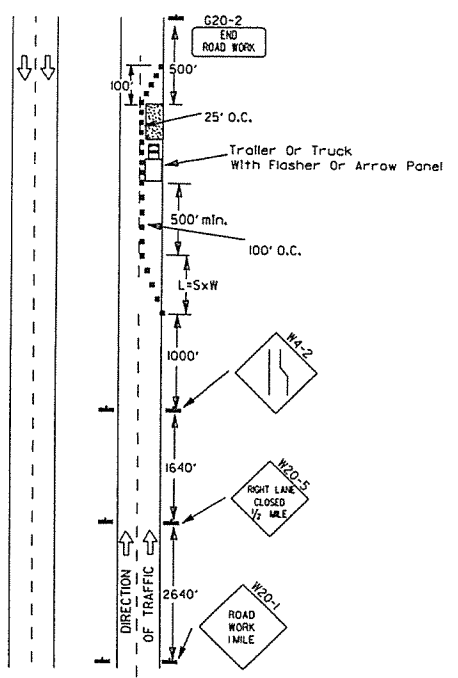


DETAIL OF SPLICES

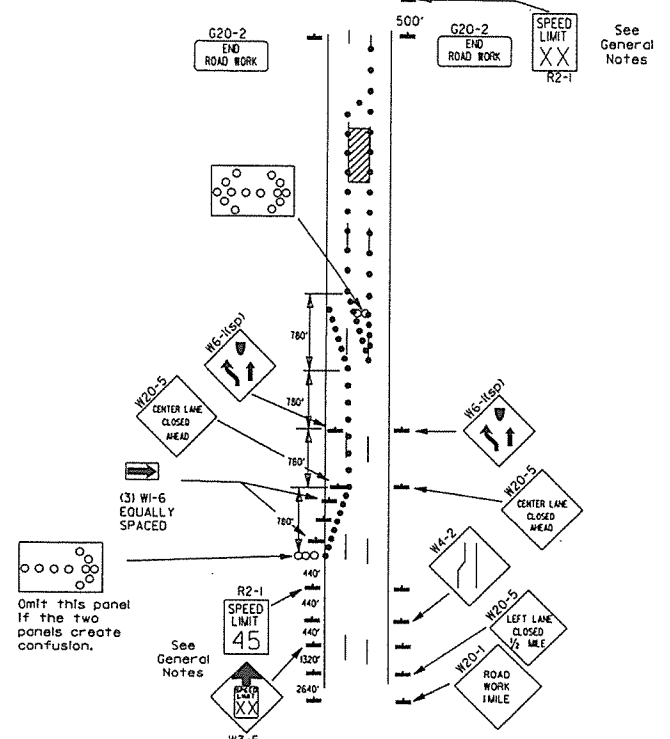


DATE	REVISION	FILMED
9-2-15	REVISED NOTE 2 & REPLACED R2-5A WITH W3-5	
10-15-09	ADDED REFERENCE TO MASH	
11-20-08	REVISED SIGN DESIGNATIONS	
11-18-04	ADDED NOTE	
10-1-98	ADDED NOTE	
4-03-97	ADDED (SP) TO W6-1& REVISED TRAFFIC CONTROL DEVICES NOTE	
10-18-96	ADDED R55-1	
10-12-95	MOVED UPPER SPLICE	
6-8-95	REVISED SPLICE DETAIL, TEXT	6-8-95
2-2-95	REVISED PER PART VI, MUTCO, SEPT. 3, 1993	
8-15-91	DRAWN AND PLACED IN USE	

ARKANSAS STATE HIGHWAY COMMISSION
STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION
STANDARD DRAWING TC-3



(A) Typical application - daytime maintenance operations of short duration on a 4-lane divided roadway where half of the roadway is closed.

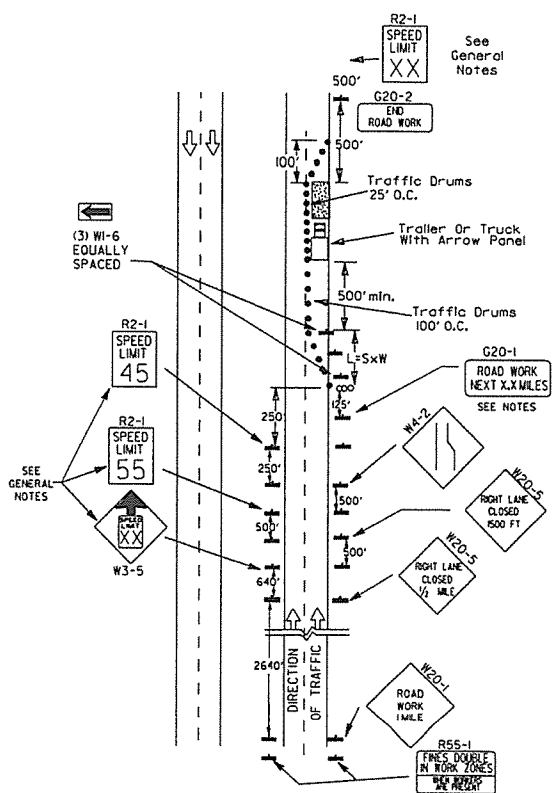


(B) Typical application - 3-lane oneway roadway where center lane is closed.

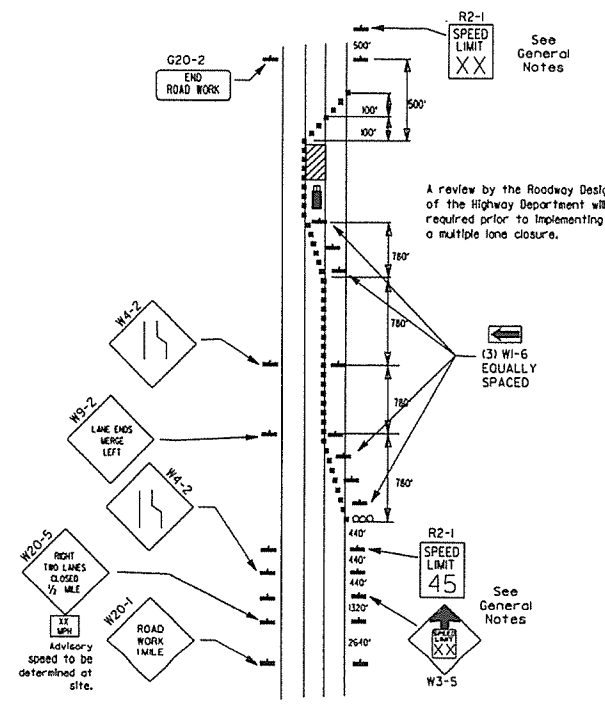
- KEY:
- Arrow Panel (if Required)
 - Channelizing Device
 - Traffic drum

GENERAL NOTES:

- A speed limit reduction may be implemented ONLY when designated in the plan or when recommended by the Roadway Design Division.
- When the existing speed limit is 55mph and the plans require a speed limit of 45mph, the R2-1(55) shall be omitted and the W3-5 shall be installed at that location. Additional R2-1(45) speed limit signs shall be installed at a maximum of 1 mile intervals. At the end of the work area a R2-1(XX) shall be installed to match original speed limit.
- When the existing speed limit is 65mph and the plans require a speed limit of 55mph, the R2-1(65) shall be omitted. Additional R2-1(55) speed limit signs shall be installed at a maximum of 1 mile intervals. At the end of the work area a R2-1(XX) shall be installed to match original speed limit.
- The maximum spacing between channelizing devices in a taper should be approximately equal in feet to the speed limit. Beyond the taper, maximum spacing shall be two times the speed limit or as directed by the Engineer.
- Warning lights and/or flags may be mounted to signs or channelizing devices at night as needed.
- Pavement markings no longer applicable which might create confusion in the minds of vehicle operators shall be removed or obliterated as soon as practicable.
- The G20-1 sign will be required on jobs of over two miles in length. When the lane closure is not at the beginning of the project, the G20-1 sign shall be erected 125' in advance of the job limit. Additional W20-1(1 MILE) signs are not required in advance of lane closures that begin inside the project limits.
- Flaggers shall use STOP/SLOW paddles for controlling traffic through work zones. Flags may be used only for emergency situations.
- All plastic drums and cones shall meet the requirements of NCHRP-350 or Manual For Assessing Safety Hardware (MASH).
- Trailer mounted devices such as arrow panels and portable changeable message signs shall be delineated by affixing conspicuity material in a continuous line on the face of the trailer. When placed on or adjacent to the shoulder and not behind a positive barrier, these devices shall be delineated by placing five (5) traffic drums, equally spaced along the traffic side of the device.

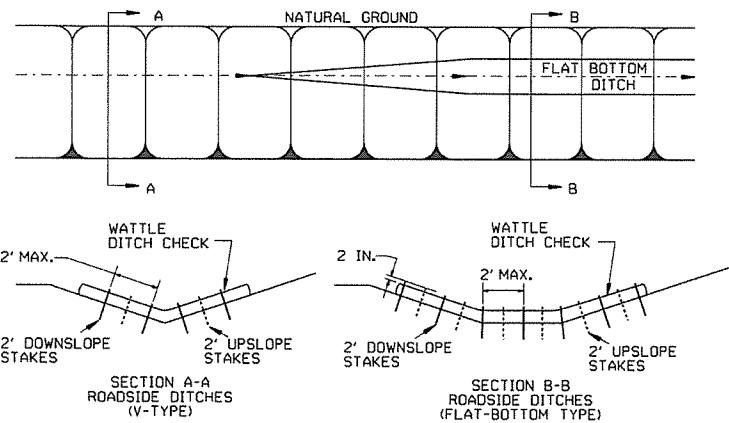


(C) Typical application - construction operations of intermediate to long term duration on a 4-lane divided roadway where half of the roadway is closed.

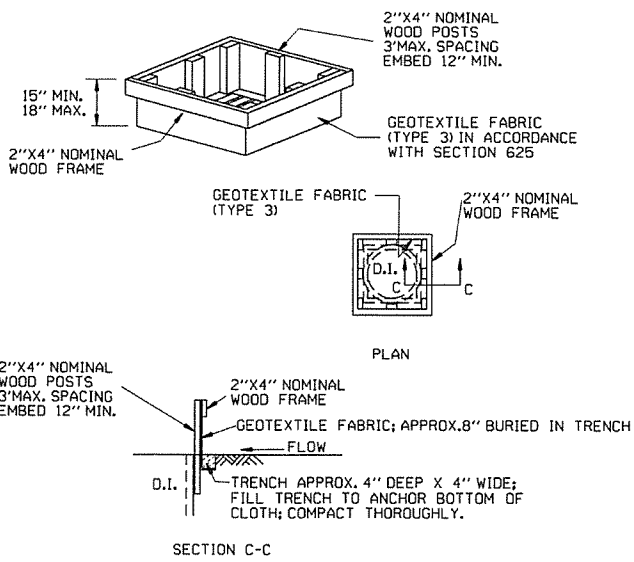


(D) Typical application - closing multiple lanes of a multi-lane highway.

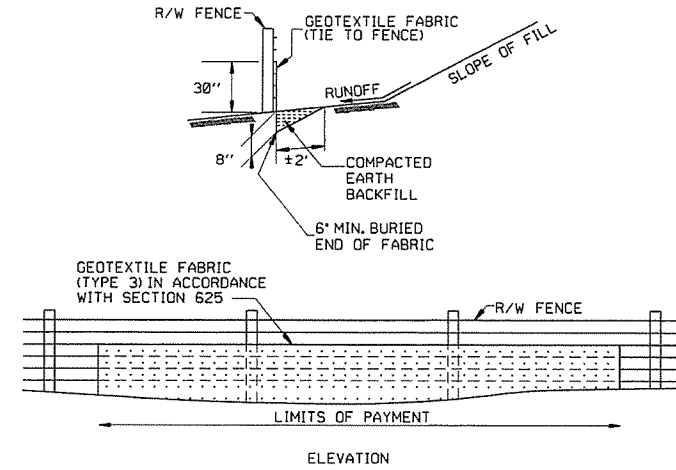
GENERAL NOTES
 INSTALL A MINIMUM OF 2 UPSLOPE STAKES AND 4 DOWNSLOPE STAKES AT AN ANGLE TO WEDGE WATTLE TO BOTTOM OF DITCH.



WATTLE DITCH CHECK (E-1)



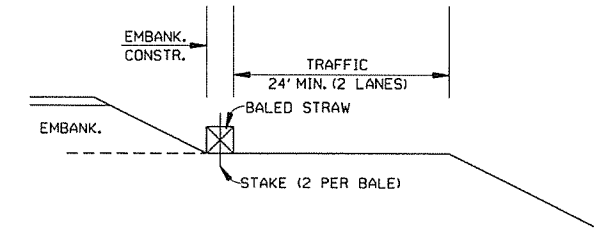
DROP INLET SILT FENCE (E-7)



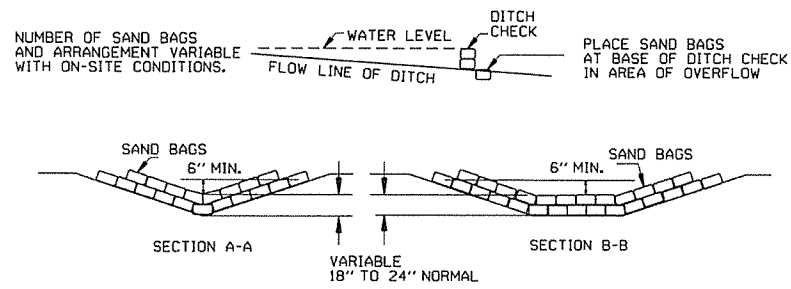
SILT FENCE ON R/W FENCE (E-4)

GENERAL NOTES
 GEOTEXTILE FABRIC SHALL BE SPLICED TOGETHER WITH A SEWN SEAM ONLY AT A SUPPORT POST, OR TWO SECTIONS OF FENCE MAY BE OVERLAPPED INSTEAD. PAYMENT OF ADDITIONAL MATERIAL FOR OVERLAP WILL NOT BE MADE.

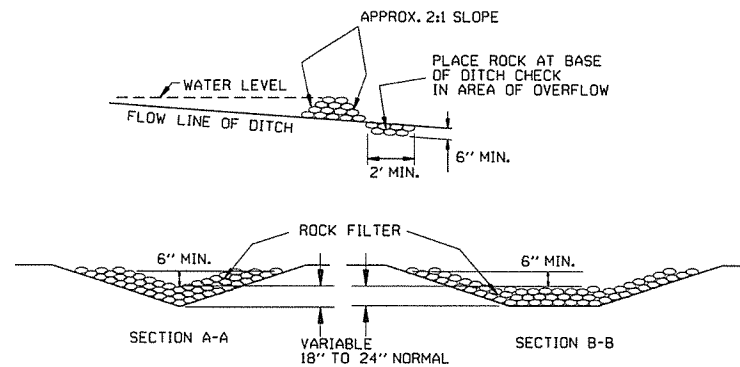
GENERAL NOTES
 1. STRAW BALES SHALL BE INSTALLED SO THAT THE BINDINGS ARE ORIENTED AROUND THE SIDES RATHER THAN ALONG THE TOPS AND BOTTOMS OF THE BALES. THE BALES SHALL BE A MINIMUM OF 30 INCHES IN LENGTH.
 2. NO GAPS SHALL BE LEFT BETWEEN BALES.
 3. BALED STRAW FILTER BARRIERS COMPLETED AND ACCEPTED WILL BE MEASURED BY THE BALE IN PLACE AS AUTHORIZED BY THE ENGINEER AND WILL BE PAID FOR AT THE CONTRACT UNIT PRICE BID PER BALE FOR BALED STRAW DITCH CHECKS.



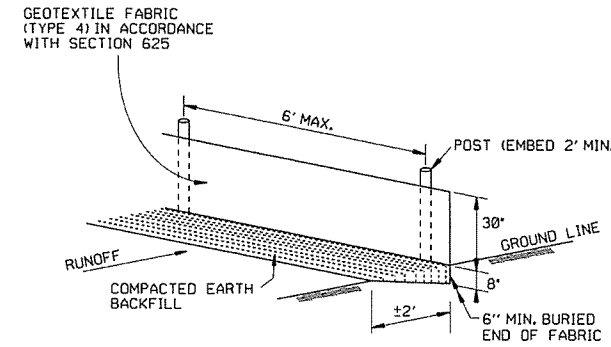
BALED STRAW FILTER BARRIER (E-2)



SAND BAG DITCH CHECK (E-5)



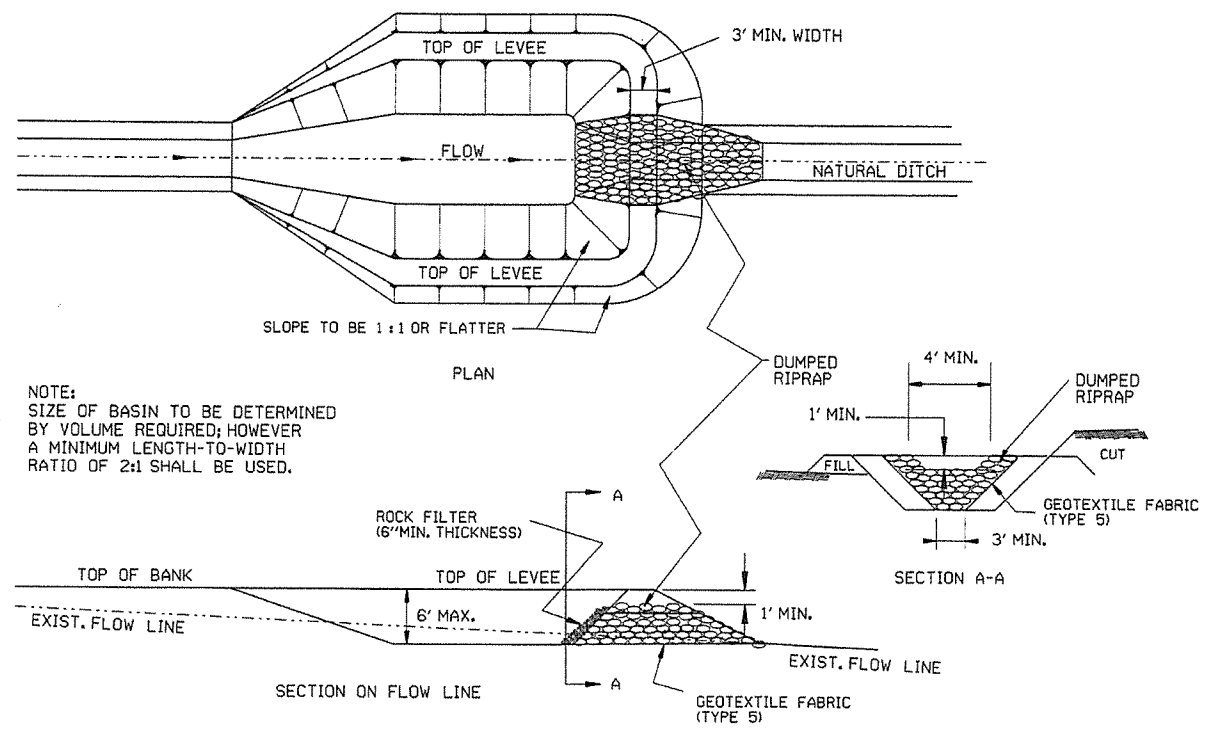
ROCK DITCH CHECK (E-6)



SILT FENCE (E-11)

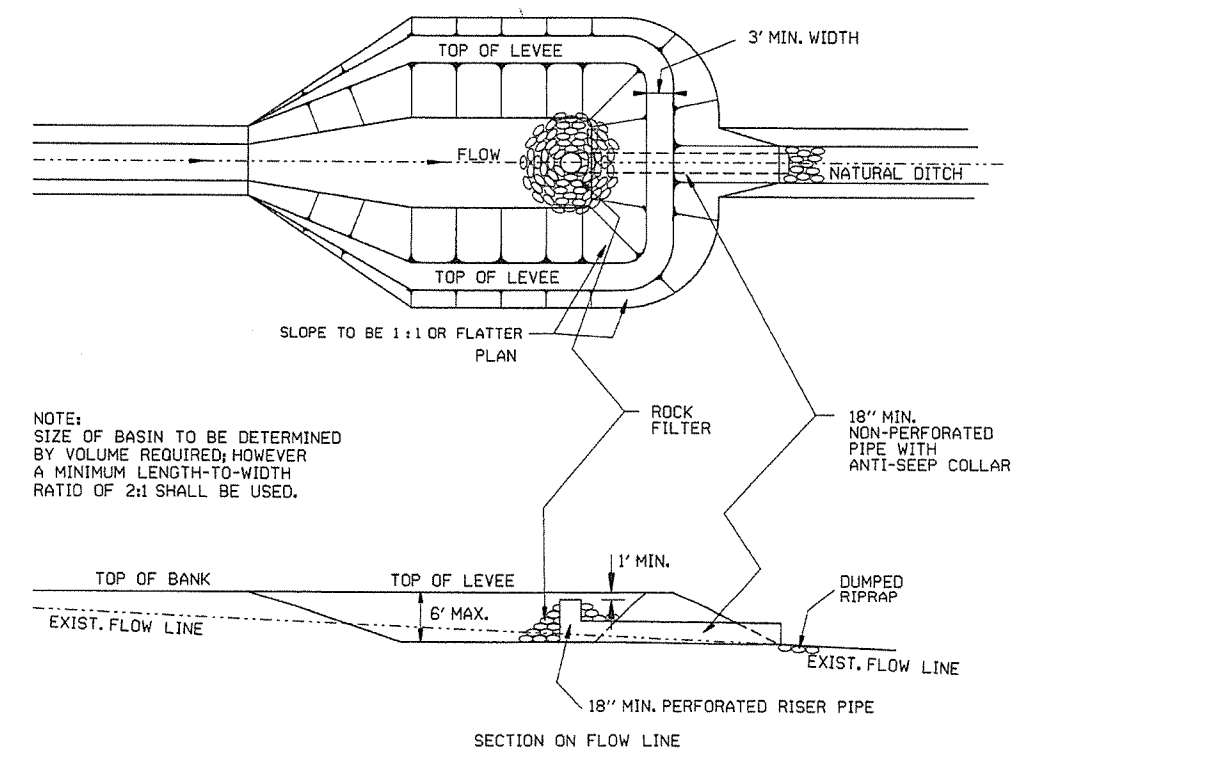
GENERAL NOTES
 GEOTEXTILE FABRIC SHALL BE SPLICED TOGETHER WITH A SEWN SEAM ONLY AT A SUPPORT POST OR TWO SECTIONS OF FENCE MAY BE OVERLAPPED INSTEAD. PAYMENT OF ADDITIONAL MATERIAL FOR OVERLAP WILL NOT BE MADE.

12-15-11	DELETED BALED STRAW DITCH CHECK & ADDED WATTLE DITCH CHECK		ARKANSAS STATE HIGHWAY COMMISSION
11-18-98	ADDED NOTES		
7-02-98	ADDED BALED STRAW FILTER BARRIER (E-2)		
7-20-95	REVISED SILT FENCE E-4 AND E-11	7-20-95	TEMPORARY EROSION CONTROL DEVICES
7-15-94	REV. E-4 & E-11 MIN. 13" BURIED END OF FABRIC		
6-2-94	REVISED E-1, 4, 7 & 11; DELETED E-2 & 3	6-2-94	
4-1-93	REDRAWN		
10-1-92	REDRAWN		
8-2-76	ISSUED R.D.M.	298-7-28-76	STANDARD DRAWING TEC-1
DATE	REVISION	FILMED	



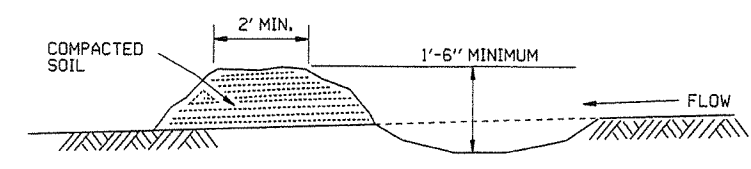
NOTE:
SIZE OF BASIN TO BE DETERMINED
BY VOLUME REQUIRED; HOWEVER
A MINIMUM LENGTH-TO-WIDTH
RATIO OF 2:1 SHALL BE USED.

SEDIMENT BASIN WITH RIPRAP OUTLET (E-9)

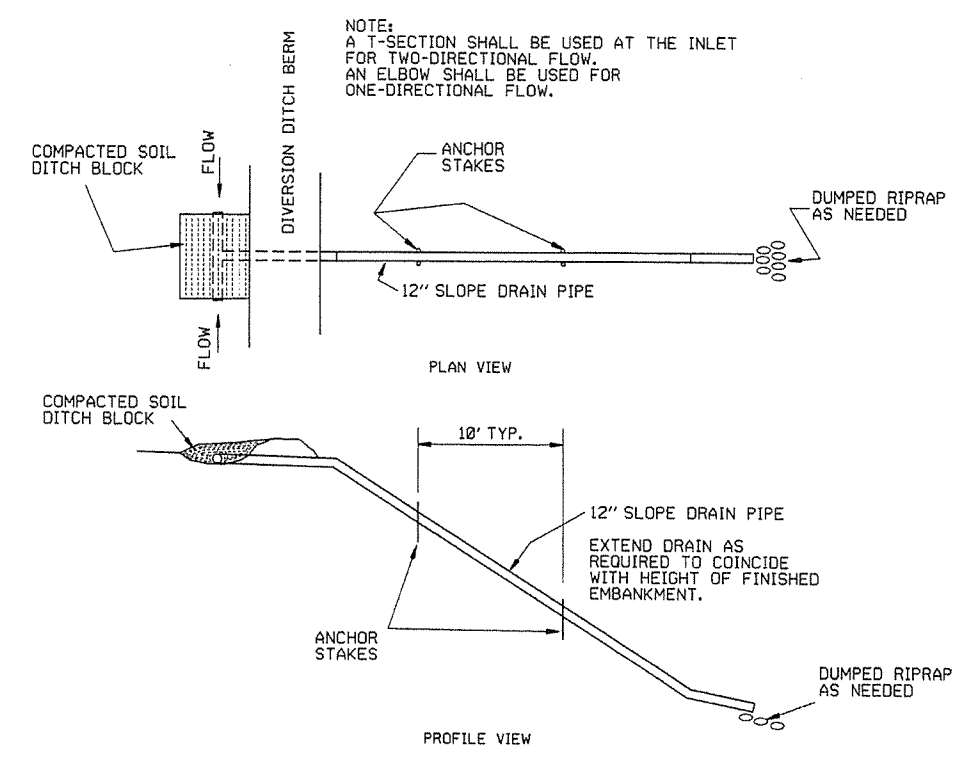


NOTE:
SIZE OF BASIN TO BE DETERMINED
BY VOLUME REQUIRED; HOWEVER
A MINIMUM LENGTH-TO-WIDTH
RATIO OF 2:1 SHALL BE USED.

SEDIMENT BASIN WITH PIPE OUTLET (E-10)

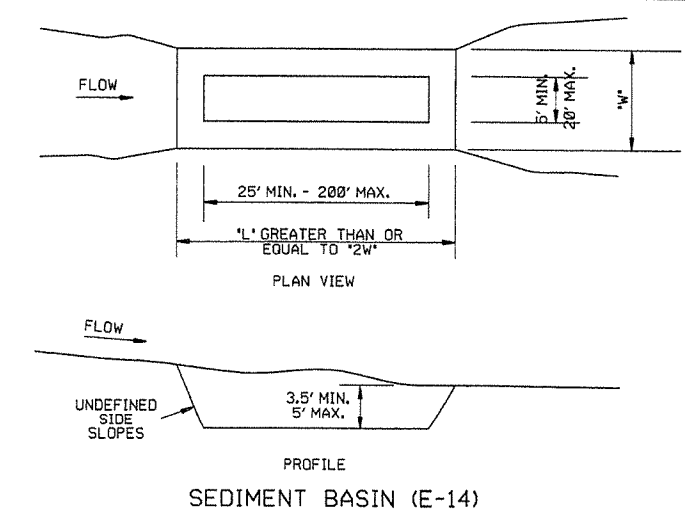


DIVERSION DITCH (E-8)



NOTE:
A T-SECTION SHALL BE USED AT THE INLET
FOR TWO-DIRECTIONAL FLOW.
AN ELBOW SHALL BE USED FOR
ONE-DIRECTIONAL FLOW.

SLOPE DRAIN (E-12)



SEDIMENT BASIN (E-14)

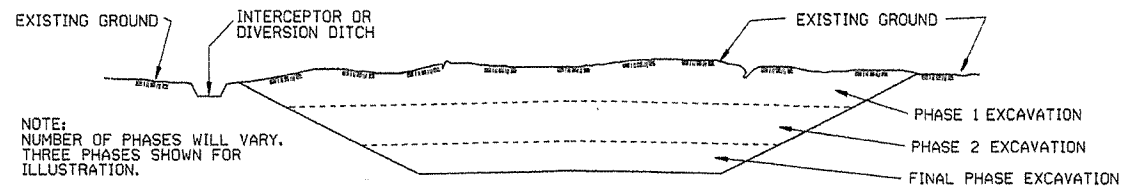
ARKANSAS STATE HIGHWAY COMMISSION		
TEMPORARY EROSION CONTROL DEVICES		
STANDARD DRAWING TEC-2		
6-2-94	Revised E-8 & E-12; Added E-14 & Deleted E-13	
4-1-93	ISSUED	
DATE	REVISION	FILMED

CLEARING AND GRUBBING

CONSTRUCTION SEQUENCE

1. PLACE PERIMETER CONTROLS (I.E. SILT FENCES, DIVERSION DITCHES, SEDIMENT BASINS, ETC.)
2. PERFORM CLEARING AND GRUBBING OPERATION.

EXCAVATION



NOTE:
NUMBER OF PHASES WILL VARY.
THREE PHASES SHOWN FOR
ILLUSTRATION.

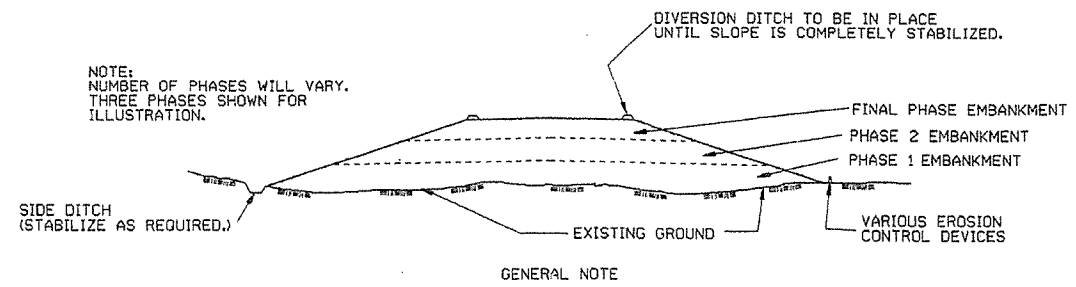
GENERAL NOTE

ALL CUT SLOPES SHALL BE DRESSED, PREPARED, SEEDED, AND MULCHED AS THE WORK PROGRESSES. SLOPES SHALL BE EXCAVATED AND STABILIZED IN EQUAL INCREMENTS NOT TO EXCEED 25 FEET, MEASURED VERTICALLY.

CONSTRUCTION SEQUENCE

1. EXCAVATE AND STABILIZE INTERCEPTOR AND/OR DIVERSION DITCHES.
2. PERFORM PHASE 1 EXCAVATION. PLACE PERMANENT OR TEMPORARY SEEDING.
3. PERFORM PHASE 2 EXCAVATION. PLACE PERMANENT OR TEMPORARY SEEDING.
4. PERFORM FINAL PHASE OF EXCAVATION. PLACE PERMANENT OR TEMPORARY SEEDING. STABILIZE DITCHES. CONSTRUCT DITCH CHECKS, DIVERSION DITCHES, SEDIMENT BASINS, OR OTHER EROSION CONTROL DEVICES AS REQUIRED.

EMBANKMENT



NOTE:
NUMBER OF PHASES WILL VARY.
THREE PHASES SHOWN FOR
ILLUSTRATION.

GENERAL NOTE

ALL EMBANKMENT SLOPES SHALL BE DRESSED, PREPARED, SEEDED, AND MULCHED AS THE WORK PROGRESSES. SLOPES SHALL BE CONSTRUCTED AND STABILIZED IN EQUAL INCREMENTS NOT TO EXCEED 25 FEET, MEASURED VERTICALLY.

CONSTRUCTION SEQUENCE

1. CONSTRUCT DIVERSION DITCHES, DITCH CHECKS, SEDIMENT BASINS, SILT FENCES, OR OTHER EROSION CONTROL DEVICES AS SPECIFIED.
2. PLACE PHASE 1 EMBANKMENT WITH PERMANENT OR TEMPORARY SEEDING. PROVIDE DIVERSION DITCHES AND SLOPE DRAINS IF EMBANKMENT CONSTRUCTION IS TO BE TEMPORARILY ABANDONED FOR A PERIOD OF GREATER THAN 21 DAYS.
3. PLACE PHASE 2 EMBANKMENT WITH PERMANENT OR TEMPORARY SEEDING. PROVIDE DIVERSION DITCHES AND SLOPE DRAINS IF EMBANKMENT CONSTRUCTION IS TO BE TEMPORARILY ABANDONED FOR A PERIOD OF GREATER THAN 21 DAYS.
4. PLACE FINAL PHASE OF EMBANKMENT WITH PERMANENT OR TEMPORARY SEEDING. PLACE DIVERSION DITCHES AND SLOPE DRAINS AND MAINTAIN UNTIL ENTIRE SLOPE IS STABILIZED.

48

ARKANSAS STATE HIGHWAY COMMISSION		
TEMPORARY EROSION CONTROL DEVICES		
STANDARD DRAWING TEC-3		
11-03-94	CORRECTED SPELLING	
6-2-94	Drawn & Issued	6-2-94
DATE	REVISION	FILMED

GENERAL NOTES:

STEEL LINE POSTS SHALL BE PAINTED OR GALVANIZED. TUBULAR END, CORNER, PULL, OR DIAGONAL BRACES MUST CONFORM TO THE DIMENSIONS AND WEIGHTS SPECIFIED ON STANDARD DRAWING WF-3 (CHAIN LINK). APPROVED ALTERNATES ARE ACCEPTABLE. AN ACCEPTABLE TOLERANCE IN LENGTH OF TUBULAR OR WOODEN POSTS SHALL BE -1" TO +2". TUBULAR POSTS MUST BE PAINTED OR GALVANIZED.

THE CONTRACTOR SHALL FURNISH AT LEAST 25% OF TIMBER LINE POSTS OF 7 FOOT LENGTHS IN ORDER TO PROVIDE SUFFICIENT SET IN SOFT GROUND OR SMALL DEPRESSIONS.

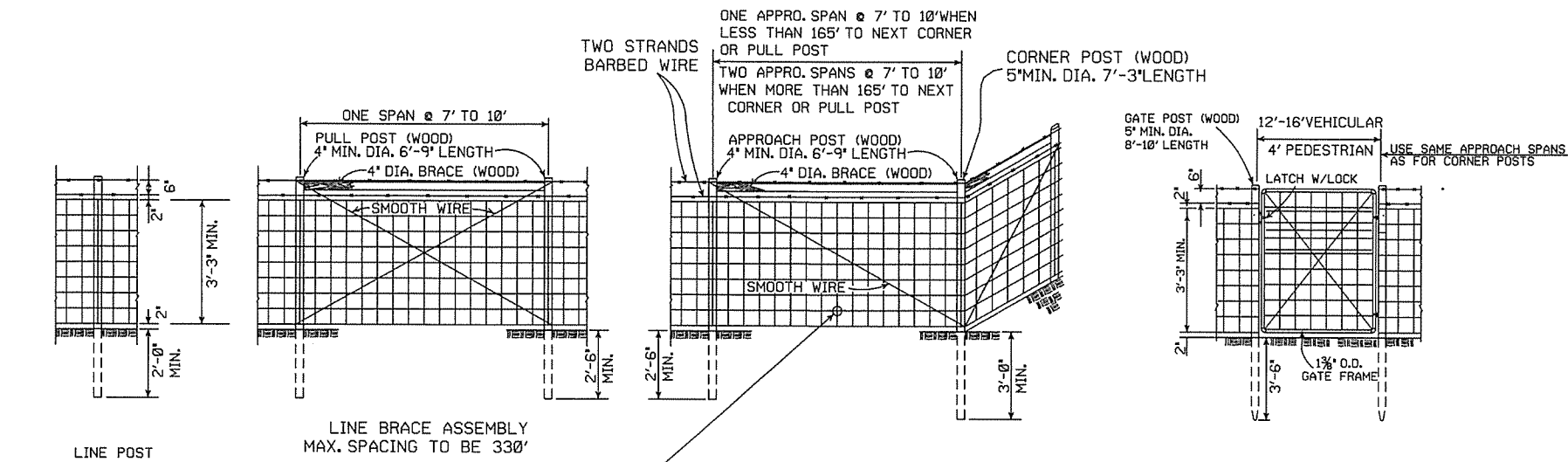
DRIVEWAY GATES, EITHER SINGLE 12' TO 16' OR DOUBLE 6' TO 8' OPENING OF THE SAME TYPE AS THE PEDESTRIAN GATE, SHALL BE INSTALLED ON THE RIGHT SIDE OF EACH THROUGH LANE ROAD AT LARGE CULVERTS OR BRIDGE CROSS FENCE, FOR USE OF MAINTENANCE EQUIPMENT. LOCATION OF GATES TO BE SHOWN ON PLANS OR AS DESIGNATED BY THE ENGINEER.

AT STREAM CROSSINGS, THE FENCE SHALL NOT BE CONSTRUCTED ACROSS LARGE STREAMS. WHERE CLEARANCE IS SUFFICIENT FROM THE TOP OF THE BANK TO THE BRIDGE STRUCTURE A CROSS CONNECTION SHALL BE CONSTRUCTED BETWEEN THE FENCE ON EACH SIDE OF THE ROAD. WHERE THE CLEARANCE IS NOT SUFFICIENT, THE FENCE SHALL BE TERMINATED WITH CROSS CONNECTIONS AND END POSTS ADJACENT TO BRIDGE ABUTMENTS OR CULVERT WINGWALLS.

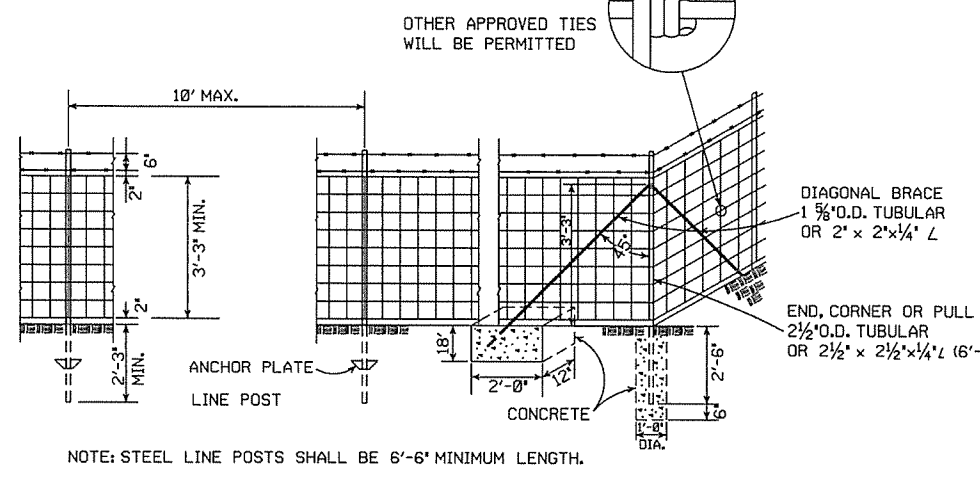
SPLICE FOR BARBED WIRE BETWEEN PULL POST ASSEMBLY SHALL BE BY THE 'EYE METHOD' AS DESCRIBED AS FOLLOWS: THE ENDS OF THE BARBED WIRE SHALL BE BENT TO FORM A LOOP. THE LOOPS SHALL BE CONNECTED. AFTER THE LOOPS ARE CONNECTED THE ENDS OF THE WIRE SHALL BE WRAPPED AROUND THE PROJECTING WIRES A MINIMUM OF 4 TIMES FOR EACH WIRE LOOP.

SPLICE FOR WOVEN WIRE BETWEEN PULL POST ASSEMBLY SHALL BE BY THE 'WESTERN UNION METHOD' AS DESCRIBED AS FOLLOWS: THE VERTICAL WIRES FOR EACH END OF THE FENCE FABRIC SHALL BE PLACED SIDE BY SIDE AND THE PROJECTING HORIZONTAL WIRES SHALL BE WRAPPED A MINIMUM OF 4 TIMES AROUND THE HORIZONTAL WIRES OF THE FIRST WEB.

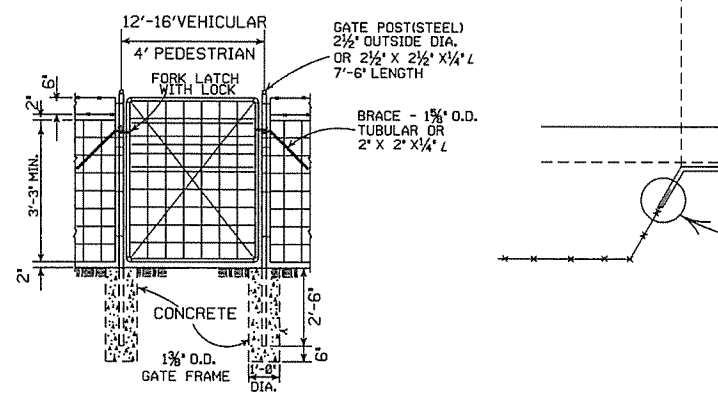
STAPLE AT LEAST TOP, BOTTOM AND ALTERNATE WIRES OF WOVEN FABRIC FOR WOOD LINE POSTS.



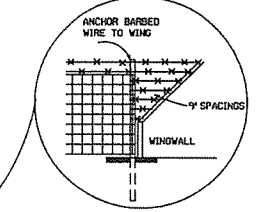
TYPE C FENCE (WOOD POSTS)



TYPE C FENCE (STEEL POSTS)

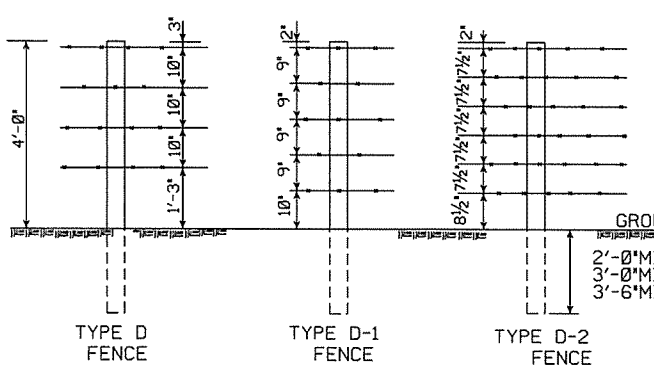


NOTE: USE 3/8\"/>

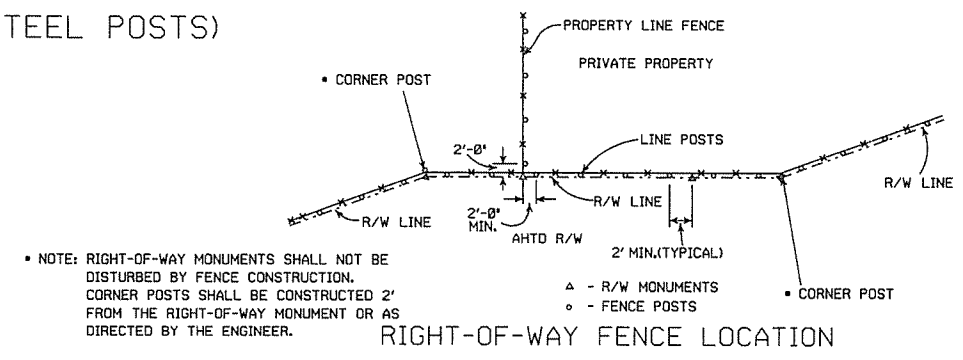


DETAIL OF FENCE CONSTRUCTION AT LARGE CULVERTS (5' IN HEIGHT AND OVER)

- 4 STRANDS BARBED WIRE (D)
- 5 STRANDS BARBED WIRE (D-1)
- 6 STRANDS BARBED WIRE (D-2)

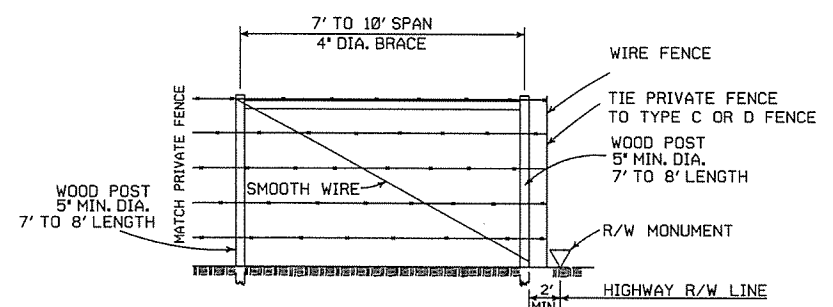


NOTE: SPACING AND SIZE (EXCEPT LENGTH) OF POSTS, APPROACH SPANS, PULL POST ASSEMBLIES, AND CORNER BRACING FOR TYPE D FENCE SHALL CONFORM TO TYPE C FENCE. USE GALVANIZED STAPLES ON WOOD POSTS AND APPROVED FASTENERS ON STEEL POSTS.



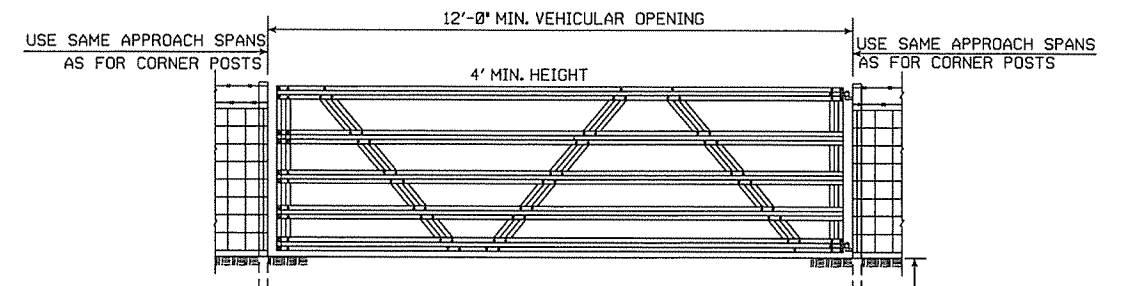
RIGHT-OF-WAY FENCE LOCATION

NOTE: RIGHT-OF-WAY MONUMENTS SHALL NOT BE DISTURBED BY FENCE CONSTRUCTION. CORNER POSTS SHALL BE CONSTRUCTED 2' FROM THE RIGHT-OF-WAY MONUMENT OR AS DIRECTED BY THE ENGINEER.



PRIVATE FENCE TERMINAL INSTALLATION

WHERE EXISTING FENCE CONSISTS OF STEEL POSTS, USE END POST ASSEMBLY AS SHOWN IN TYPE C FENCE OR OTHER END POST ASSEMBLY AS APPROVED BY THE ENGINEER.



TYPICAL VEHICULAR GATES (ALTERNATE TYPE)

OTHER STYLE VEHICULAR GATES MAY BE USED WITH THE APPROVAL OF THE ENGINEER. THE METHOD OF SECURING GATE (LATCH AND/OR LOCK) SHALL MEET THE APPROVAL OF THE ENGINEER.

DATE	REVISION	FILMED
8-22-02	REVISED GENERAL NOTES	
10-18-96	REVISED AASHTO	
11-22-95	REVISED R-O-W LOCATION DETAIL	
6-2-94	REVISED BARB WIRE AND ADDED CORNER POST NOTES	6-2-94
8-5-93	REVISED R/W INSTALLATION FENCE	8-5-93
10-1-92	ADDED STAPLE NOTE	10-1-92
8-15-91	ADDED TYPE D-2 FENCE	8-15-91
11-30-89	DELETED CLASS CONCRETE	11-30-89
7-15-88	ADDED SPLICE NOTE	700-7-15-88
10-30-87	GENERAL REVISIONS	549-10-30-87
11-1-84	MAX. POST SPACING MIN. WIRE GAUGE	507-11-1-84
1-4-83	MIN. DIA. LINE POST	648-1-4-83
3-2-81	TOLERANCE FOR POST LENGTH	722-3-2-81
12-1-72	ADDED D-1 & FENCE INSTALLATION	564-12-1-72
10-2-72	REVISED AND REDRAWN	540-10-2-72

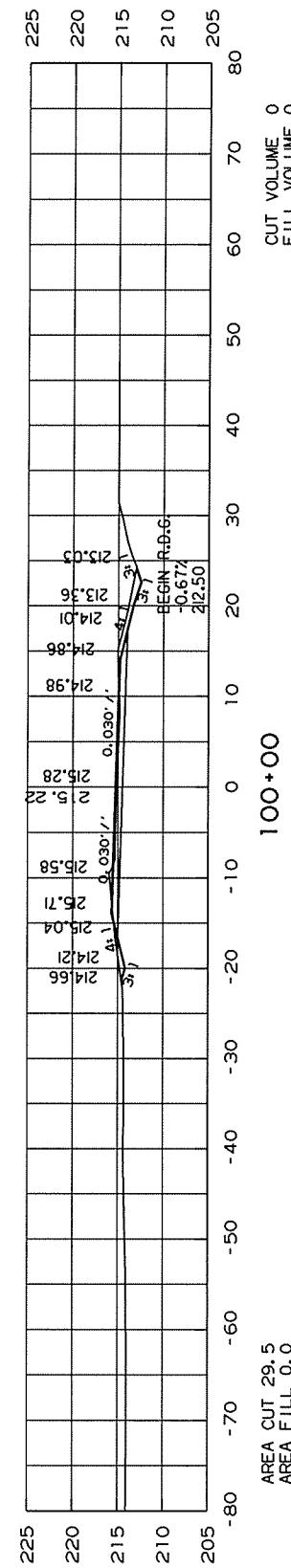
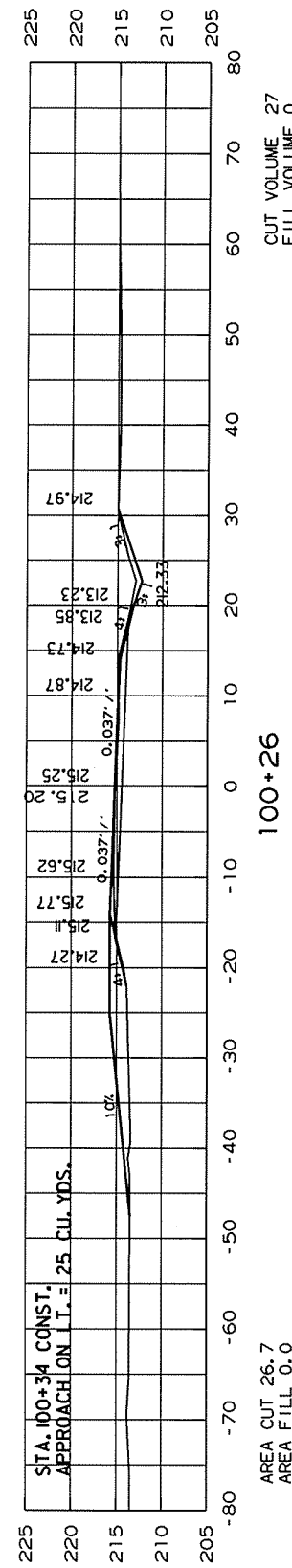
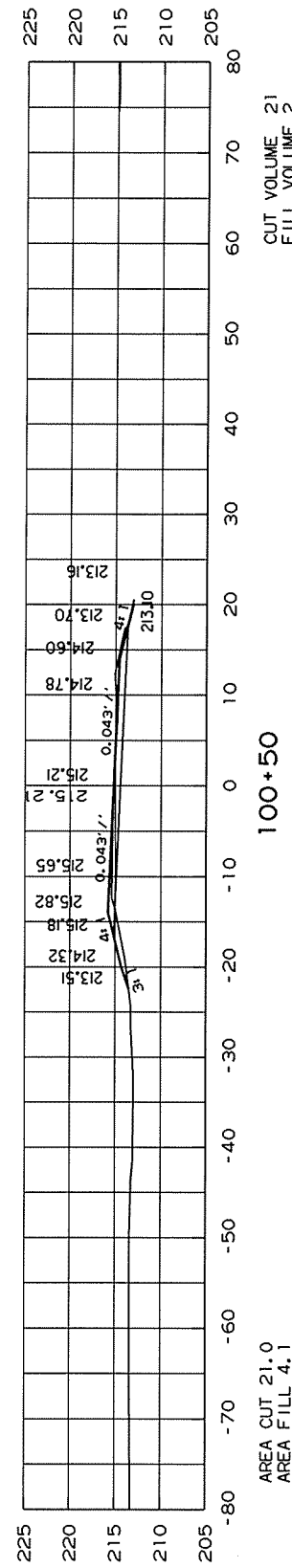
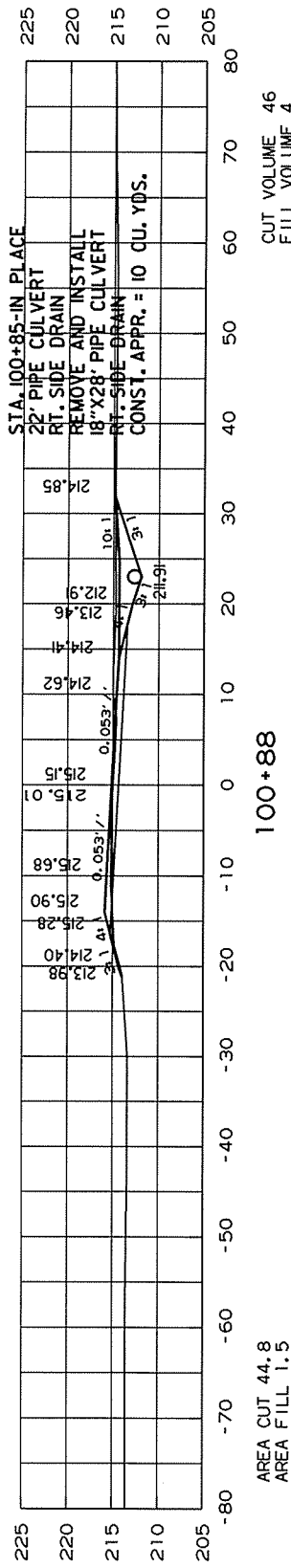
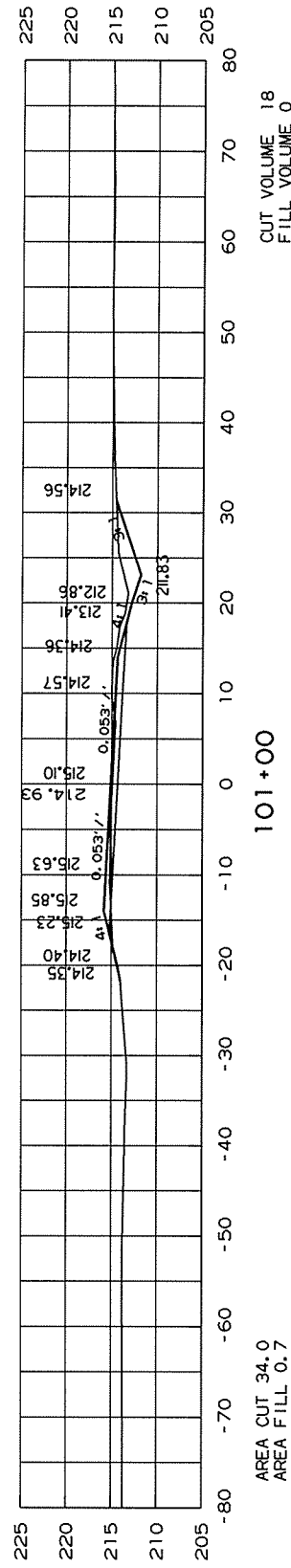
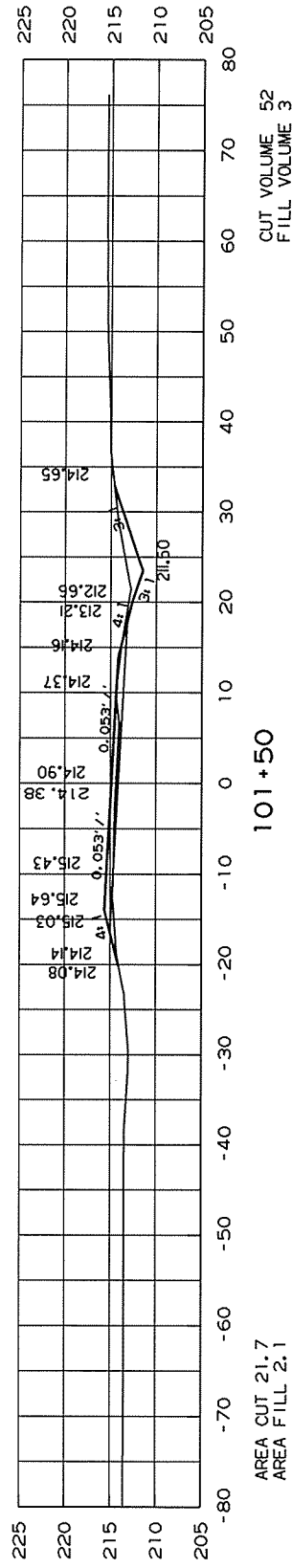
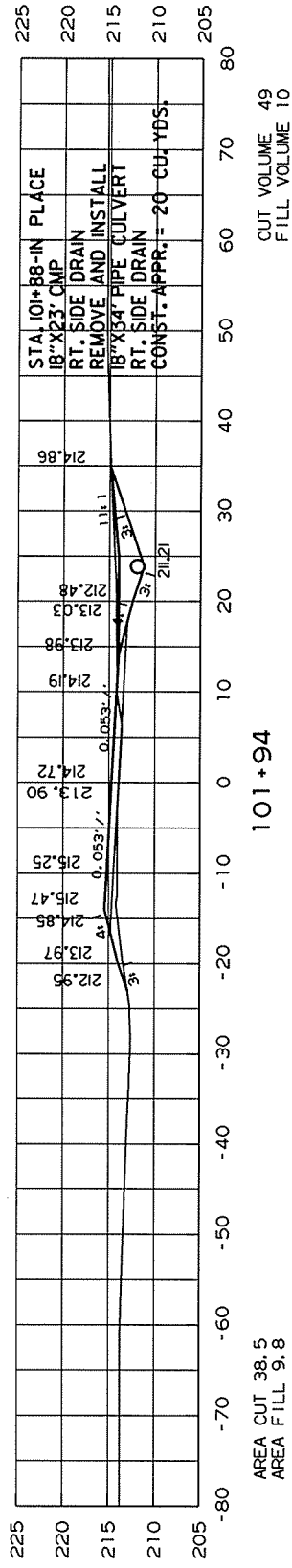
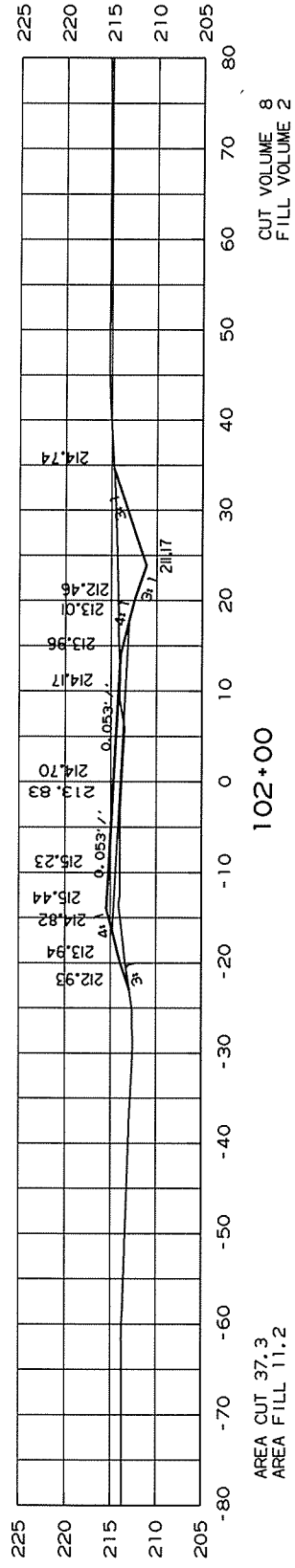
ARKANSAS STATE HIGHWAY COMMISSION

WIRE FENCE TYPE C AND D

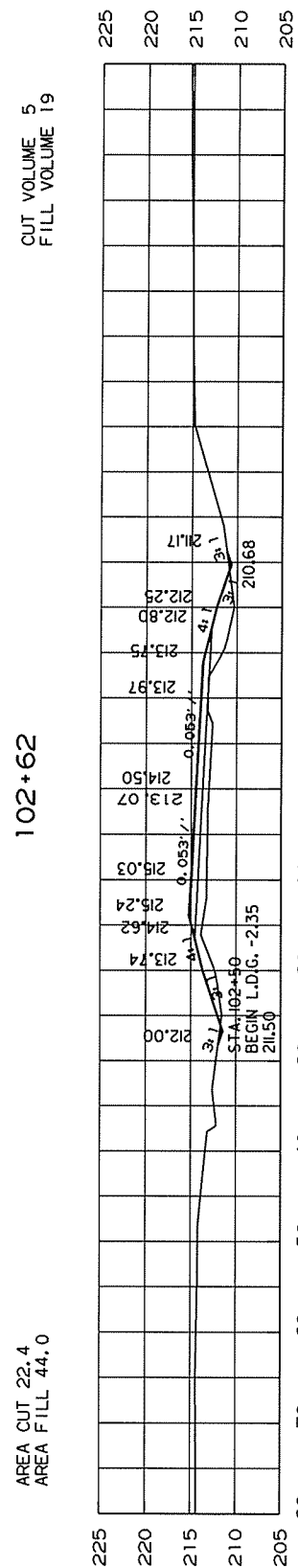
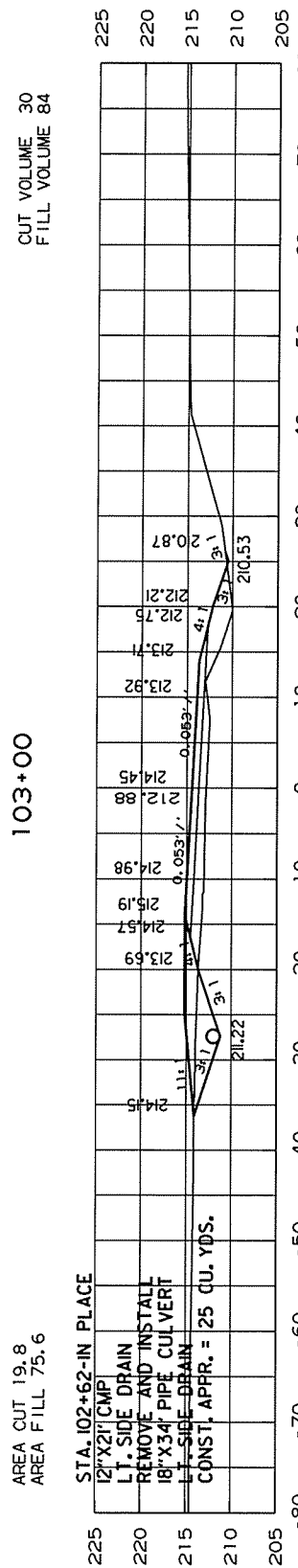
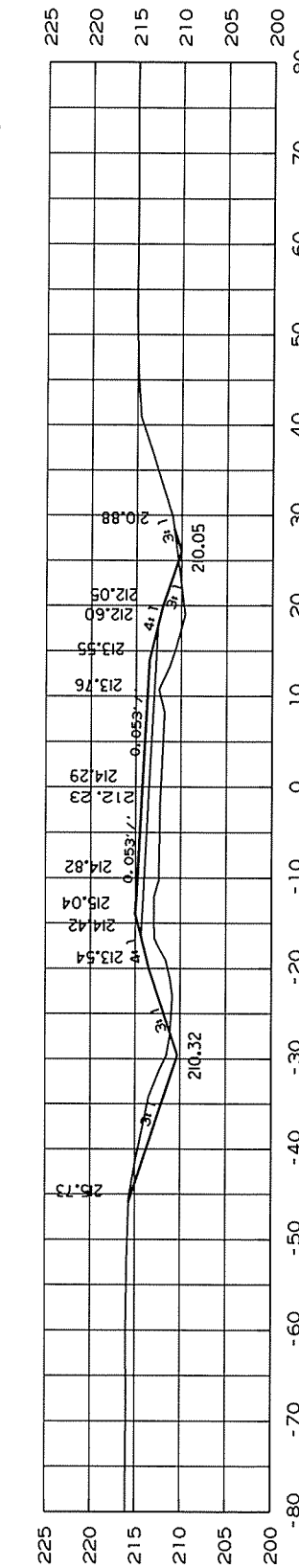
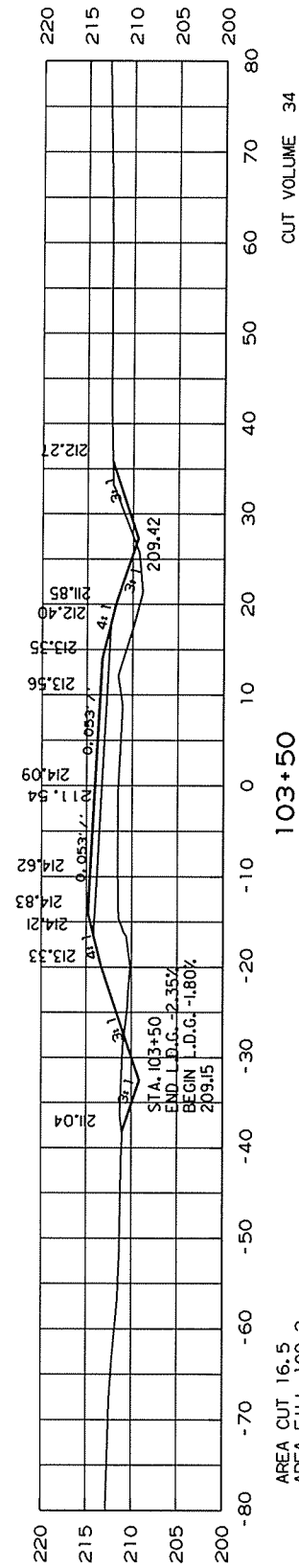
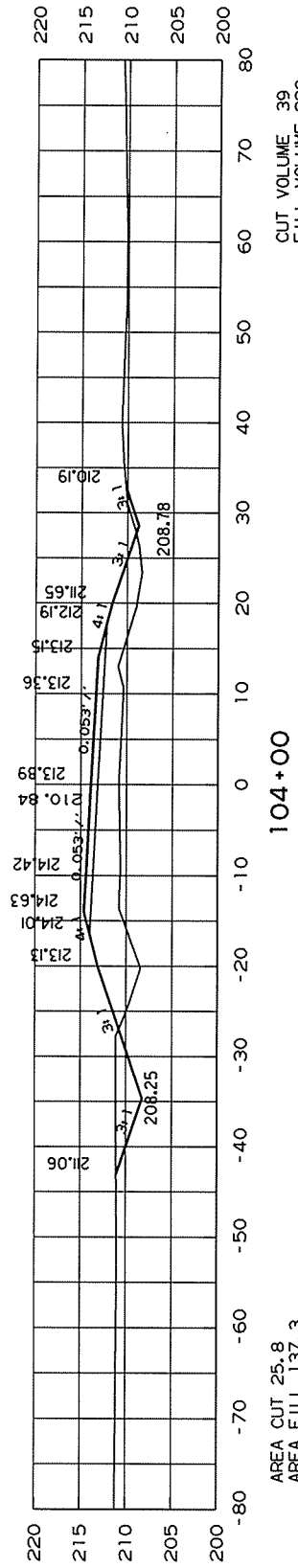
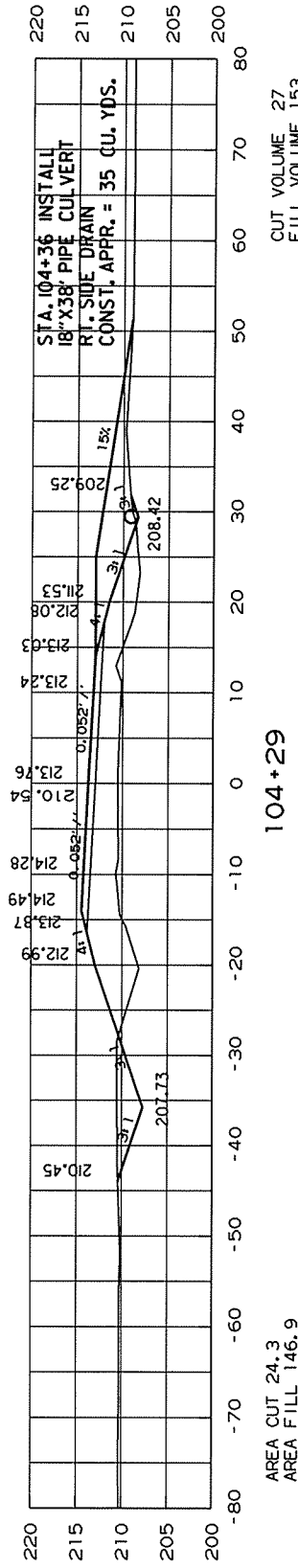
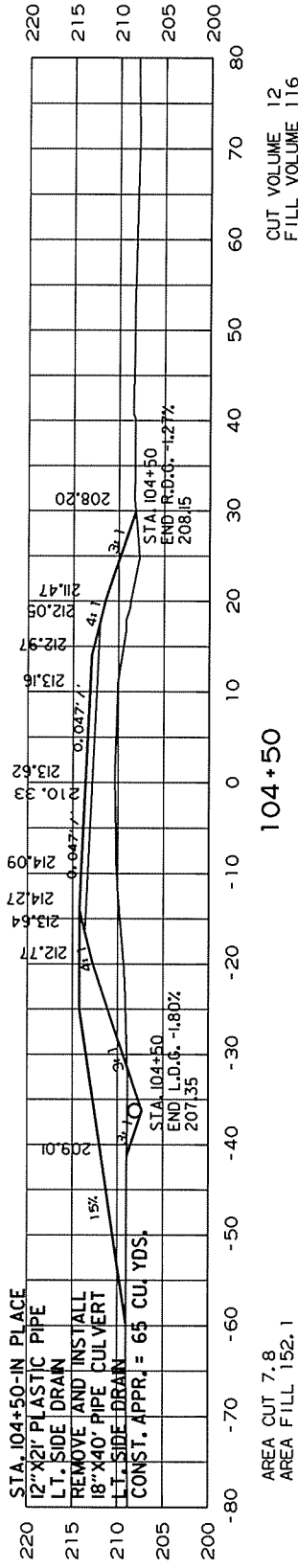
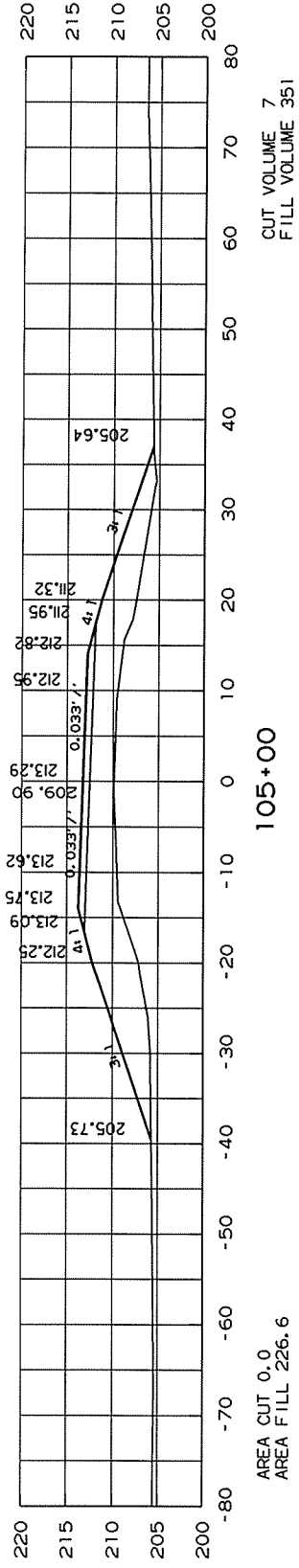
STANDARD DRAWING WF-4

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. PROJ. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	BR3506	50	54	

4 X-SECTION STA. 100+00 - STA. 102+00



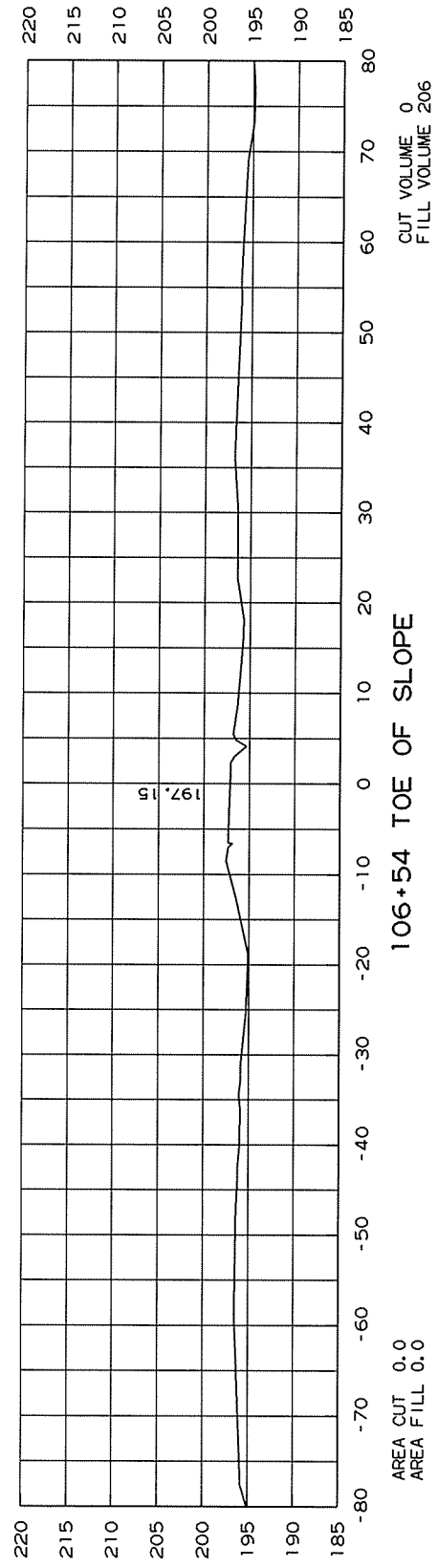
STA. 99+75.00 BEGIN JOB BR3506



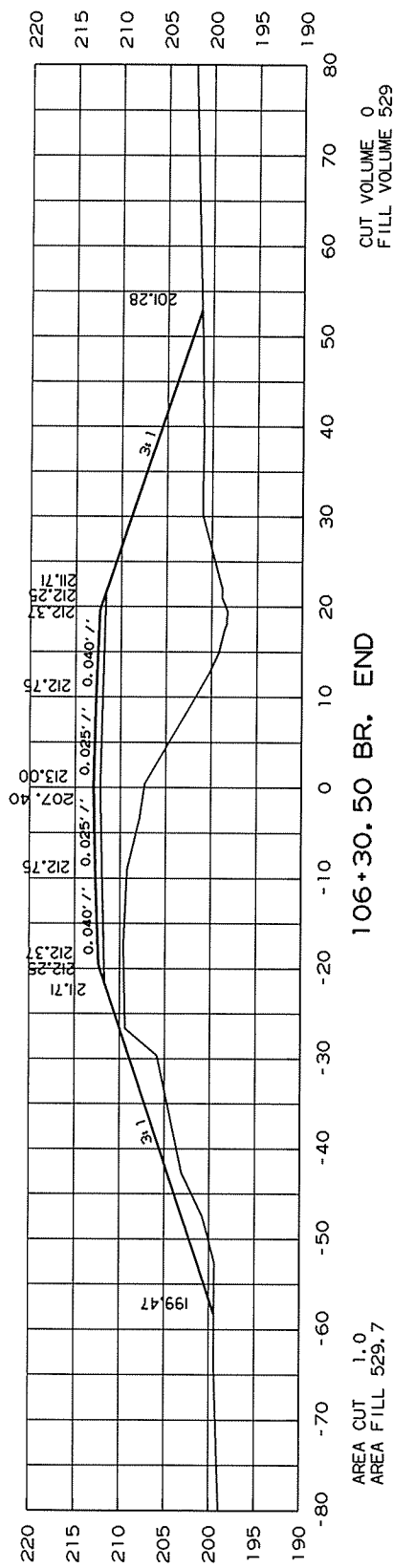
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4 X-SECTION STA. 102+50 - STA. 105+00

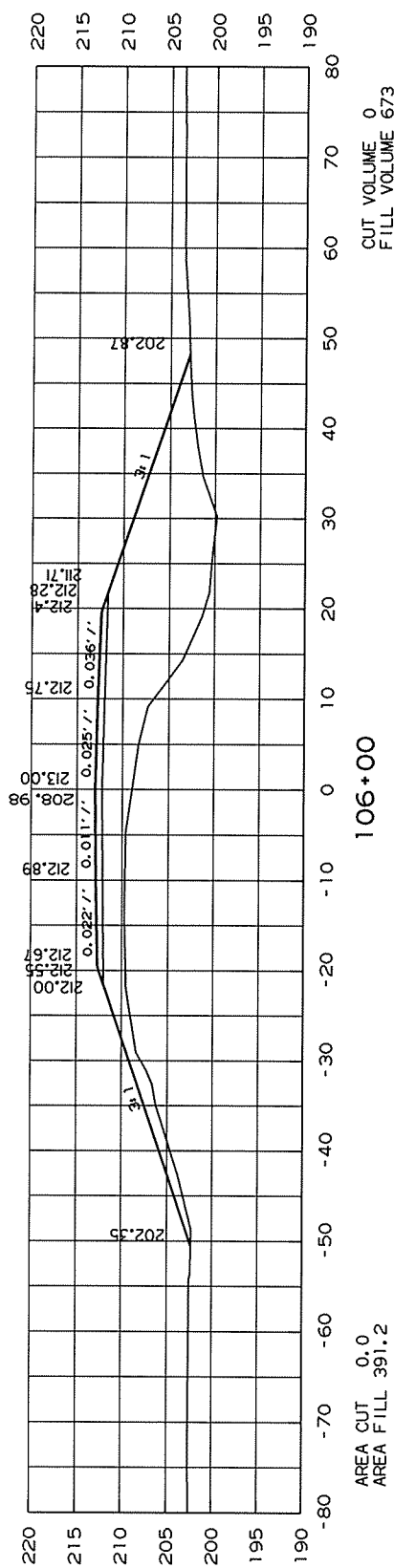
STA. 106+30.50-STA. 107+56.50-CONSTRUCT
 126'-0" X 24'-0" CLEAR RDWY.
 125'-0" INTEGRAL COMPOSITE W-BEAM UNIT
 (SPANS = 40', 45', 40')
 BRIDGE NO. 04931



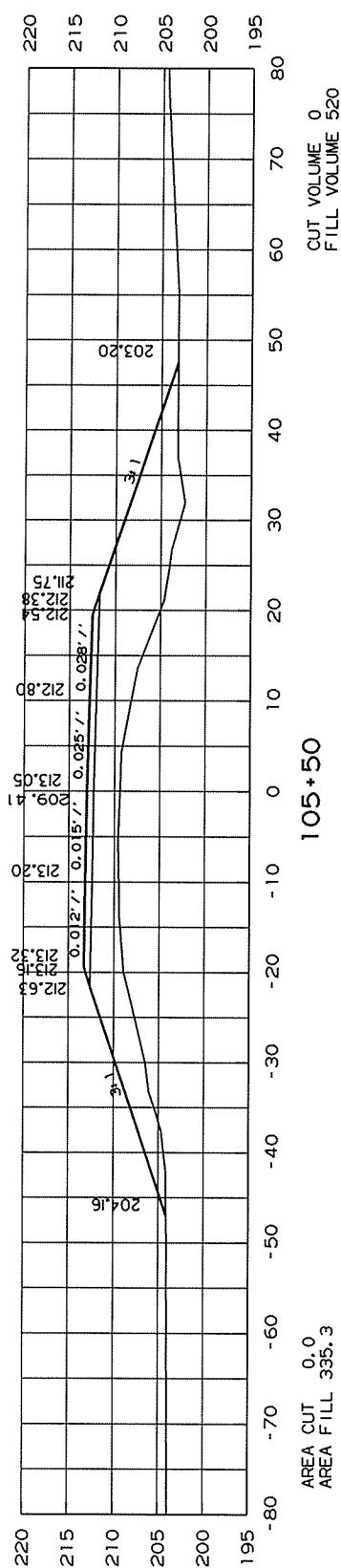
106+54 TOE OF SLOPE



106+30.50 BR. END



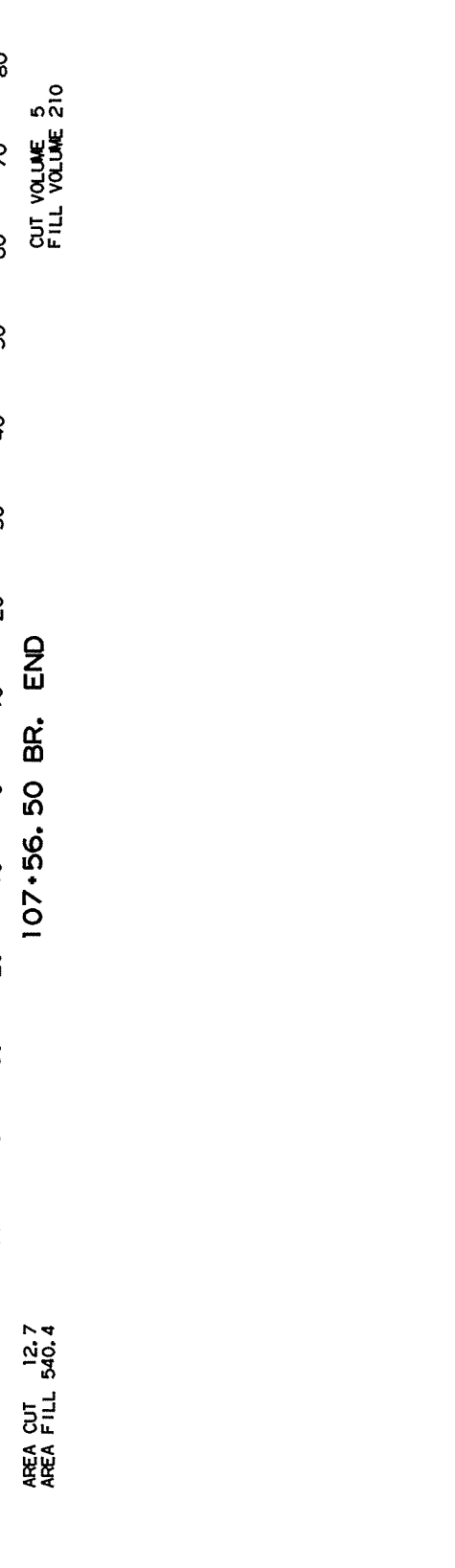
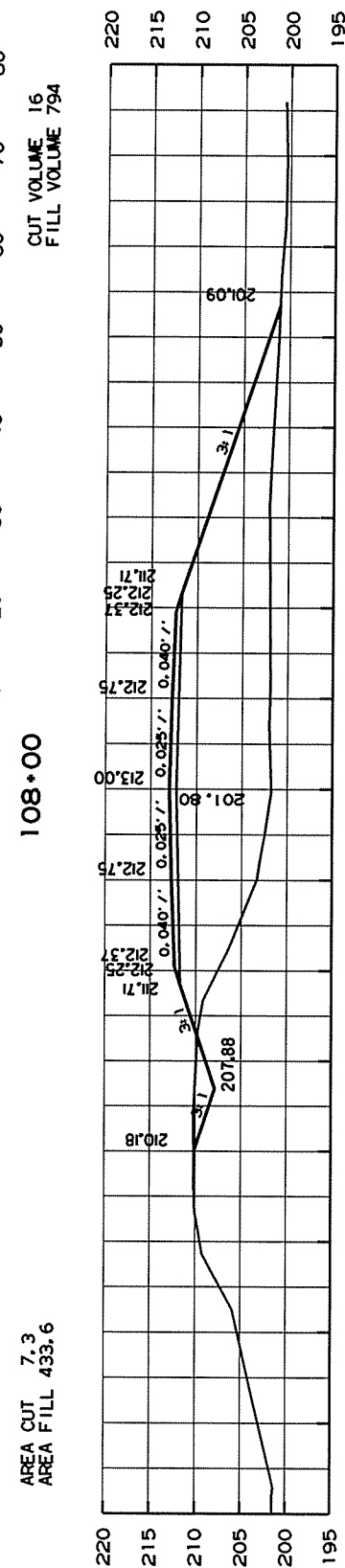
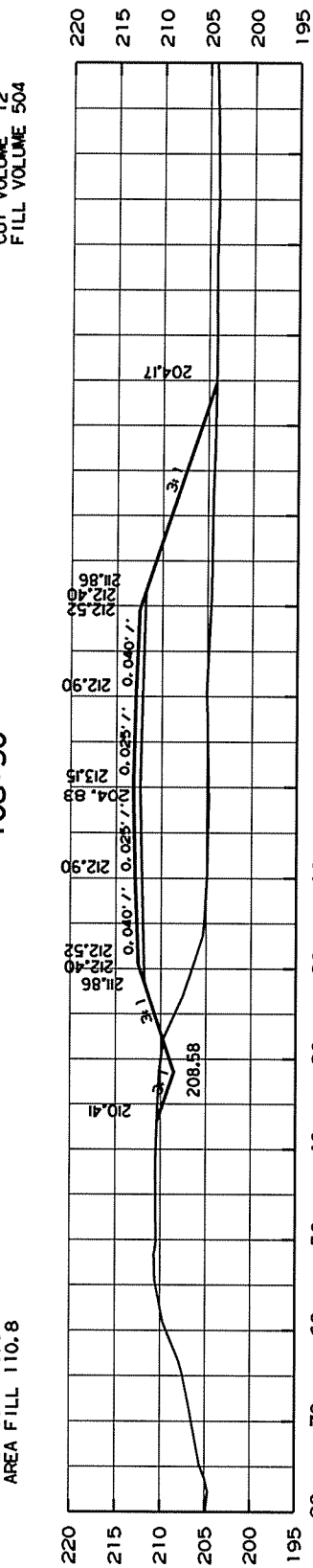
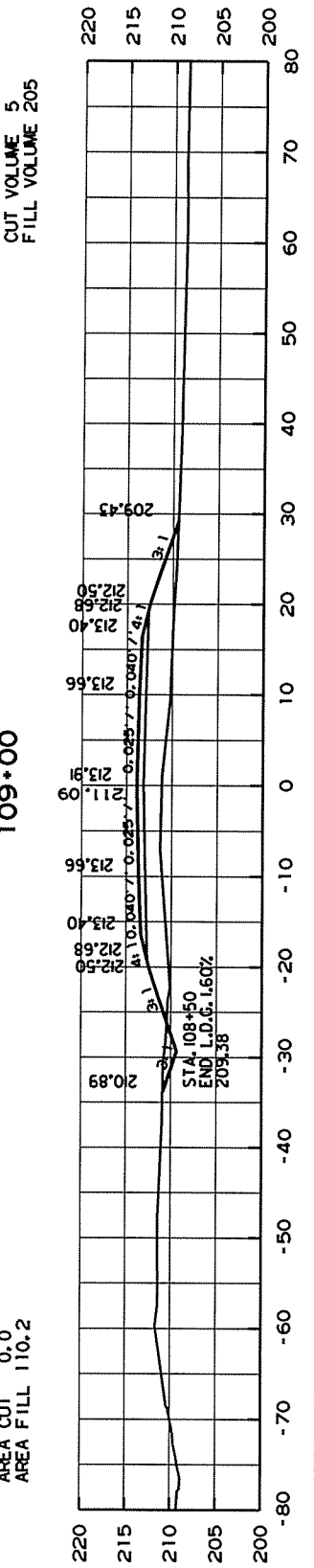
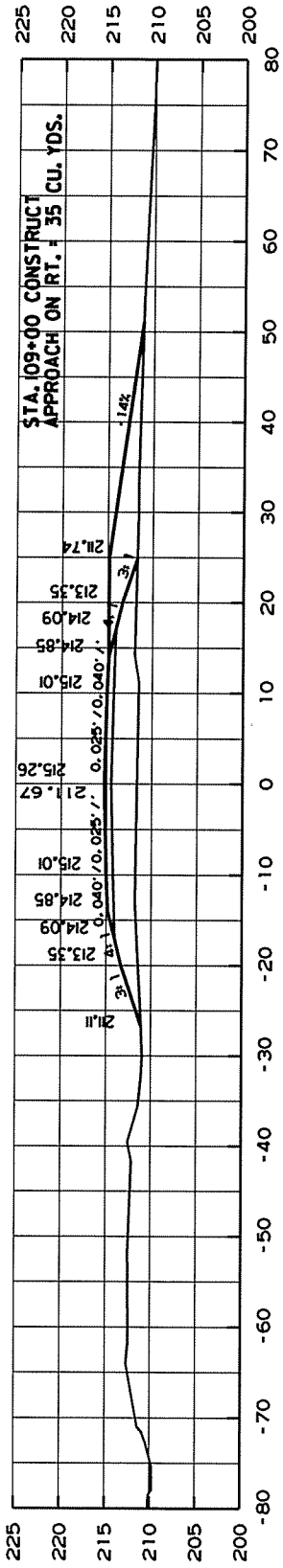
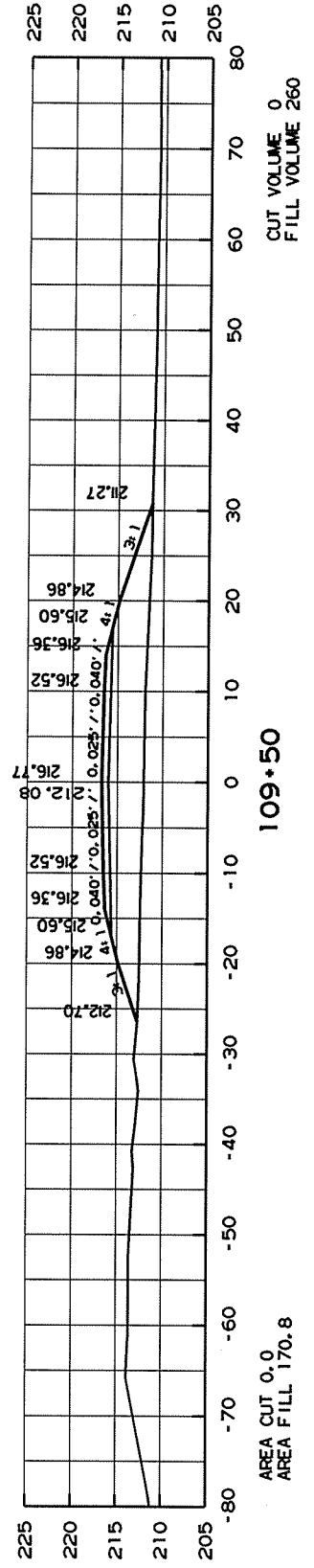
106+00



105+50

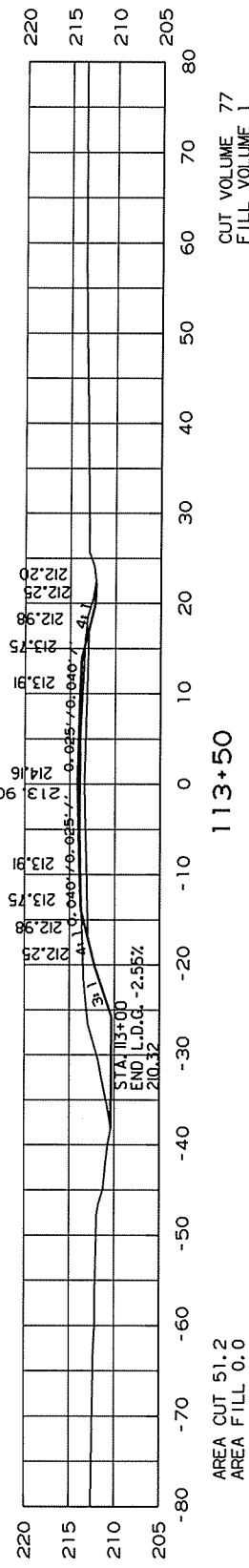
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				6	ARK.			
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4 X-SECTION STA. 105+50 - STA. 107+00

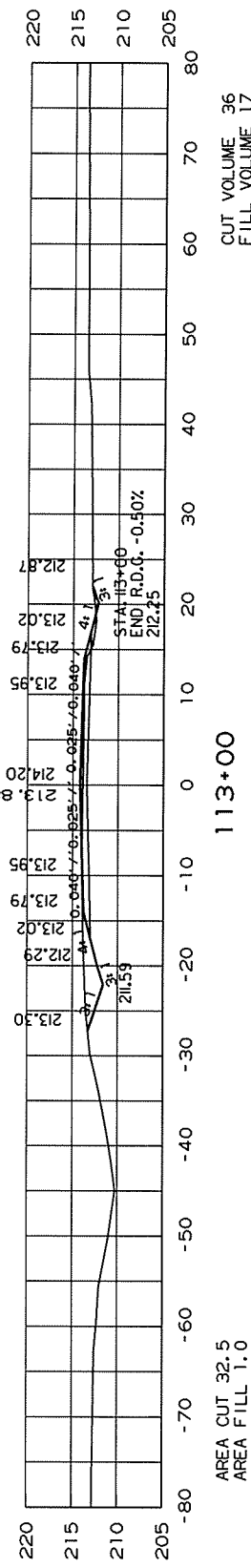


DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. ROAD PROJ. NO.	SHEET NO.	TOTAL SHEETS
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				JOB NO.	BR3506		53	54
				X-SECTION STA. 107+36 - STA. 109+50				

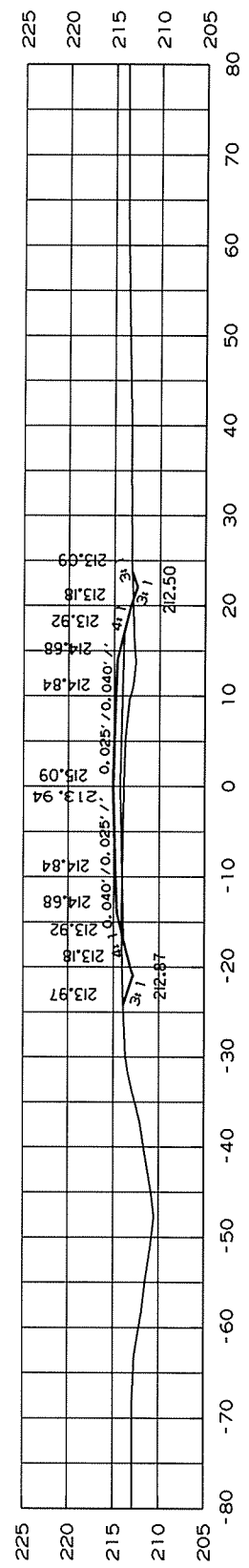
STA. 114+50.00 END JOB BR3506



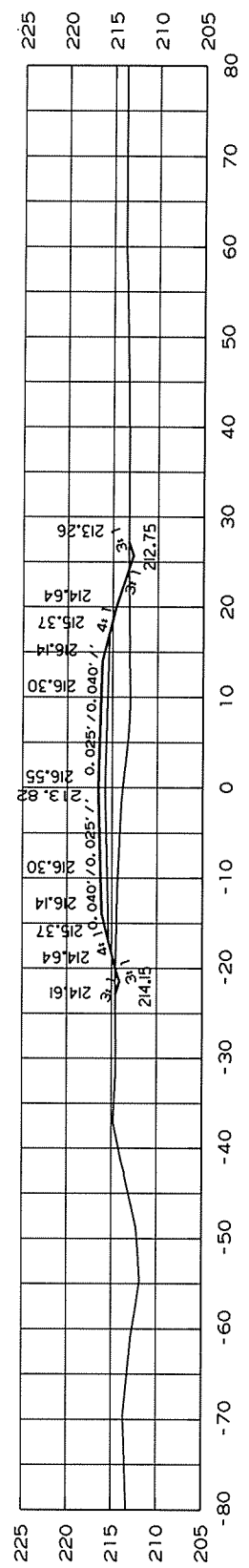
113+50



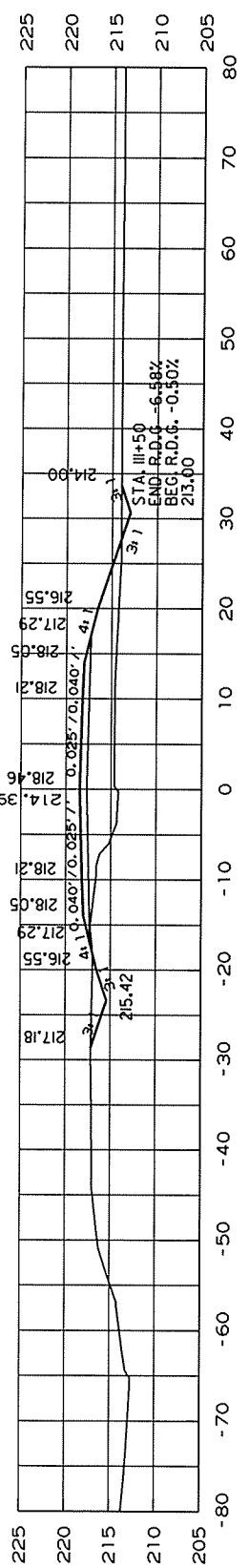
113+00



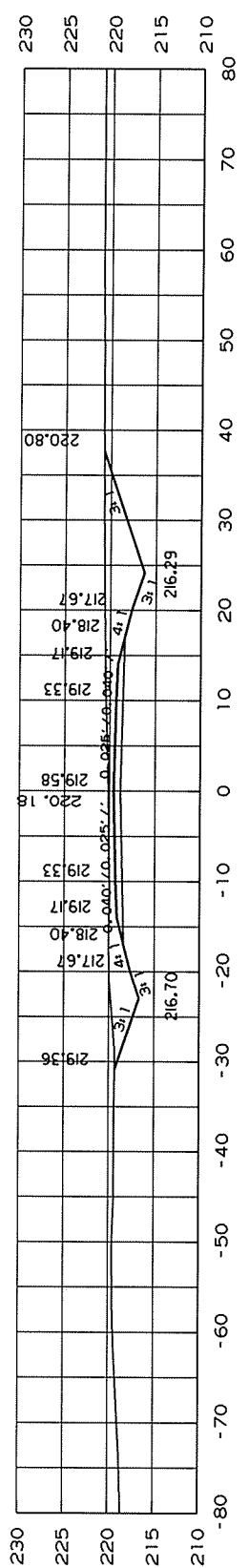
112+50



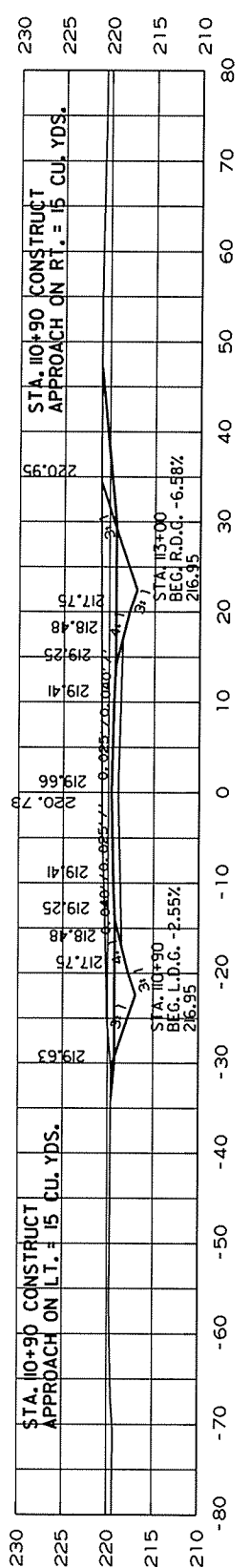
112+00



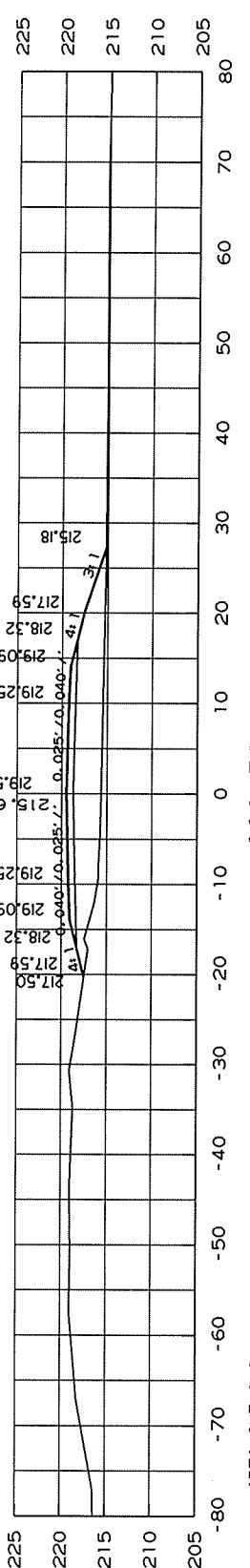
111+50



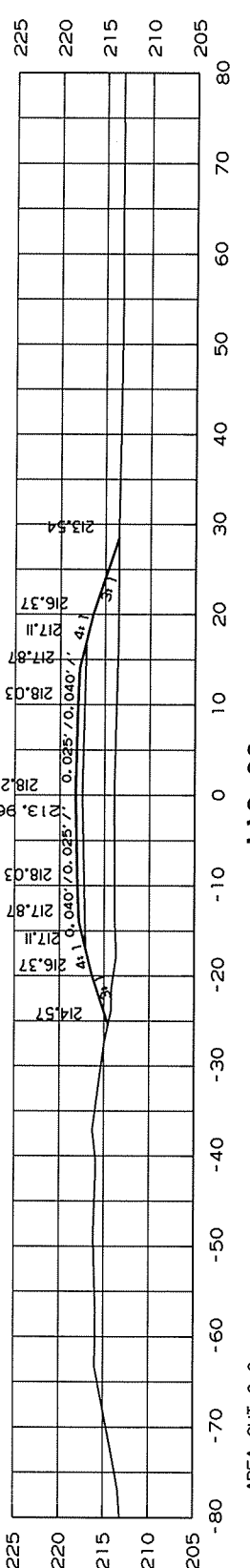
111+00



110+90



110+50



110+00

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
						JOB NO. BR3506	54	54

4 X-SECTION STA. 110+00 - STA. 113+50