

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	080445		1	102
				② CADRON CREEK STR. & APPRS. (S)				

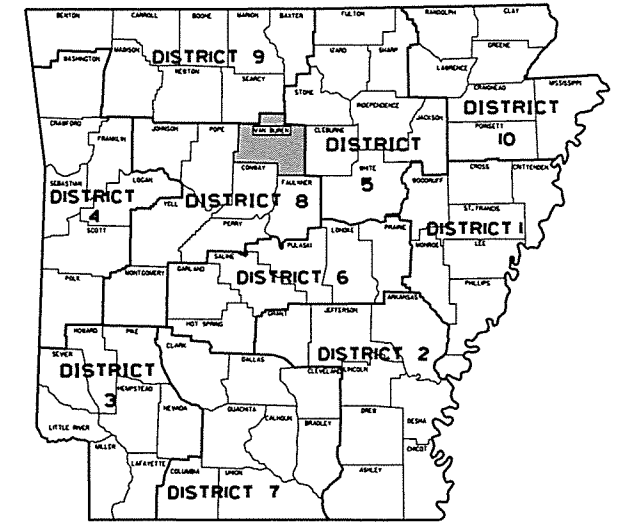
ARKANSAS STATE HIGHWAY AND TRANSPORTATION DEPARTMENT
CONSTRUCTION PLANS FOR STATE HIGHWAY

**CADRON CREEK
STR. & APPRS. (S)**

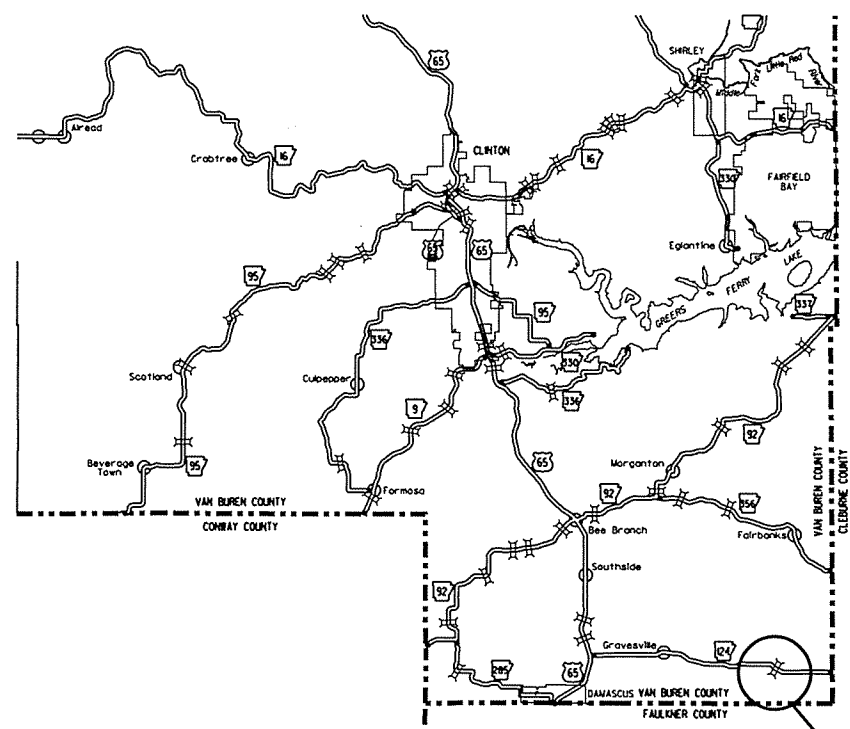
VAN BUREN COUNTY
ROUTE 124 SECTION 7

JOB 080445

FED. AID PROJ. STPR-0071(28)

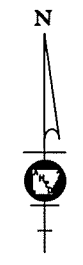


ARK. HWY. DIST. NO. 8



VICINITY MAP

PROJECT LOCATION NOT TO SCALE

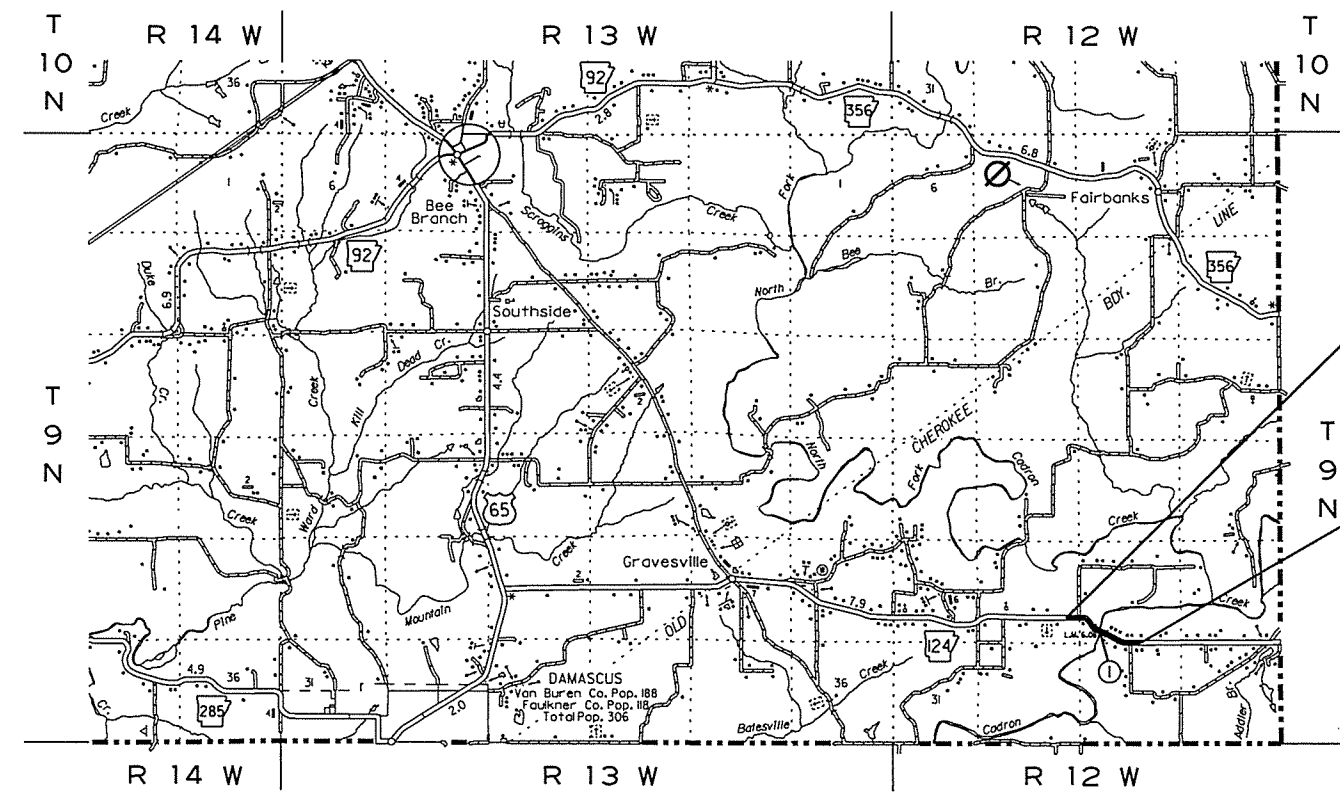


DESIGN TRAFFIC DATA

DESIGN YEAR	2036
2016 ADT	3,300
2036 ADT	4,700
2036 DHV	.517
DIRECTIONAL DISTRIBUTION	0.60
TRUCKS	22%
DESIGN SPEED	55 MPH

BRIDGE DATA

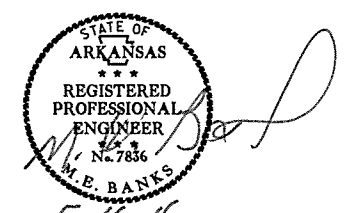
① STA. 112+89.91 BR. END
BR. NO. 07347
370'-0" CONTINUOUS COMPOSITE PLATE GIRDER UNIT
(120', 130', 120')
372'-2 1/4" BRIDGE LENGTH
40'-0" CLEAR ROADWAY
STA. 116+62.09 BR. END



STA. 94+75.86
BEGIN JOB 080445
LOG MILE 5.71

STA. 133+46.26
END JOB 080445

APPROVED



5-16-16
DEPUTY DIRECTOR
AND CHIEF ENGINEER

LENGTH OF PROJECT CALCULATED ALONG CENTERLINE

GROSS LENGTH OF PROJECT	3870.40	FEET OR	0.733	MILES
NET " " ROADWAY	3498.22	" "	0.663	"
NET " " BRIDGES	372.18	" "	0.070	"
NET " " PROJECT	3870.40	" "	0.733	"

BEGINNING OF PROJECT	MID POINT OF PROJECT	END OF PROJECT
LATITUDE = N 35°22'57"	LATITUDE = N 35°22'49"	LATITUDE = N 35°22'43"
LONGITUDE = W 92°17'23"	LONGITUDE = W 92°17'03"	LONGITUDE = W 92°16'41"

DATE REVISED	DATE FILED	DATE REVISED	DATE FILED	FED. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
5-25-16				6	ARK.			
6-9-16								
				JOB NO.	080445		2	102

2 INDEX OF SHEETS, GOVERNING SPECIFICATIONS, & GENERAL NOTES

GOVERNING SPECIFICATIONS

ARKANSAS STATE HIGHWAY COMMISSION STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION, EDITION OF 2014, AND THE FOLLOWING SPECIAL PROVISIONS AND SUPPLEMENTAL SPECIFICATIONS:



NUMBER	TITLE
ERRATA	ERRATA FOR THE BOOK OF STANDARD SPECIFICATIONS
FHWA-1273	REQUIRED CONTRACT PROVISIONS FEDERAL-AID CONSTRUCTION CONTRACTS
FHWA-1273	SUPPLEMENT - EQUAL EMPLOYMENT OPPORTUNITY - NOTICE TO CONTRACTORS
FHWA-1273	SUPPLEMENT - SPECIFIC EQUAL EMPLOYMENT OPPORTUNITY RESPONSIBILITIES (23 U.S.C. 140)
FHWA-1273	SUPPLEMENT - EQUAL EMPLOYMENT OPPORTUNITY - GOALS AND TIMETABLES
FHWA-1273	SUPPLEMENT - EQUAL EMPLOYMENT OPPORTUNITY - FEDERAL STANDARDS
FHWA-1273	SUPPLEMENT - POSTERS AND NOTICES REQUIRED FOR FEDERAL-AID PROJECTS
FHWA-1273	SUPPLEMENT - WAGE RATE DETERMINATION
100-3	CONTRACTOR'S LICENSE
108-1	LIQUIDATED DAMAGES
108-2	WORK ALLOWED PRIOR TO ISSUANCE OF WORK ORDER
303-1	AGGREGATE BASE COURSE
400-1	TACK COATS
410-1	CONSTRUCTION REQUIREMENTS AND ACCEPTANCE OF ASPHALT CONCRETE PLANT MIX COURSES
604-1	RETROREFLECTIVE SHEETING FOR TRAFFIC CONTROL DEVICES IN CONSTRUCTION ZONES
606-1	PIPE CULVERTS FOR SIDE DRAINS
620-1	MULCH COVER
JOB 080445	BIDDING REQUIREMENTS AND CONDITIONS
JOB 080445	BROADBAND INTERNET SERVICE FOR ASPHALT CONCRETE PLANT
JOB 080445	BROADBAND INTERNET SERVICE FOR FIELD OFFICE
JOB 080445	CARGO PREFERENCE ACT REQUIREMENTS
JOB 080445	CONSTRUCTION IN SPECIAL FLOOD HAZARD AREAS
JOB 080445	DIRECT TENSION INDICATORS FOR HIGH STRENGTH BOLT ASSEMBLIES
JOB 080445	DISADVANTAGED BUSINESS ENTERPRISE BIDDER'S RESPONSIBILITIES
JOB 080445	GOALS FOR DISADVANTAGED BUSINESS ENTERPRISE PARTICIPATION
JOB 080445	HIGH PERFORMANCE PAVEMENT MARKING
JOB 080445	ISSUANCE OF PROPOSALS
JOB 080445	MANDATORY ELECTRONIC CONTRACT
JOB 080445	NESTING SITES OF MIGRATORY BIRDS
JOB 080445	OFF-SITE RESTRAINING CONDITIONS FOR BATS
JOB 080445	PARTNERING REQUIREMENTS
JOB 080445	PLASTIC PIPE
JOB 080445	ROCK FILL
JOB 080445	SHORING FOR CULVERTS
JOB 080445	SOIL STABILIZATION
JOB 080445	STORM WATER POLLUTION PREVENTION PLAN
JOB 080445	SUBMISSION OF ASPHALT CONCRETE HOT MIX ACCEPTANCE TEST RESULTS
JOB 080445	TEMPORARY RETAINING WALLS
JOB 080445	UTILITY ADJUSTMENTS
JOB 080445	VALUE ENGINEERING
JOB 080445	VEGETATED BUFFER ZONE
JOB 080445	WARM MIX ASPHALT

GENERAL NOTES

- GRADE LINE DENOTES FINISHED GRADE WHERE SHOWN ON PLANS.
- ALL PIPE LINES, POWER, TELEPHONE, AND TELEGRAPH LINES TO BE MOVED OR LOWERED BY THE RESPECTIVE OWNERS AS PER AGREEMENT WITH SUCH OWNERS.
- ANY EQUIPMENT OR APPURTENANCE THAT INTERFERES WITH THE PROPOSED CONSTRUCTION AND WHICH MAY BE THE PROPERTY OF UTILITY SERVICE ORGANIZATIONS SHALL BE MOVED BY THE OWNERS UNLESS OTHERWISE PROVIDED.
- THE CONTRACTOR SHALL BE RESPONSIBLE FOR MAINTAINING U. S. MAILBOXES WITHIN THE PROJECT LIMITS IN SUCH A MANNER THAT THE PUBLIC MAY RECEIVE CONTINUED MAIL SERVICE. PAYMENT WILL BE CONSIDERED INCLUDED IN THE PRICE BID FOR THE VARIOUS BID ITEMS.
- ALL LAND MONUMENTS LOCATED WITHIN THE CONSTRUCTION AREA SHALL BE PROTECTED IN ACCORDANCE WITH SECTION 107.12 OF THE STANDARD SPECIFICATIONS.
- ALL TREES THAT DO NOT DIRECTLY INTERFERE WITH THE PROPOSED CONSTRUCTION SHALL BE SPARED AS DIRECTED BY THE ENGINEER. CARE AND DISCRETION SHALL BE USED TO INSURE THAT ALL TREES NOT TO BE REMOVED SHALL BE HARMED AS LITTLE AS POSSIBLE DURING THE CONSTRUCTION OPERATIONS.
- THE CONTRACTOR SHALL BE RESPONSIBLE FOR PROVIDING A FENCE TO CONTROL LIVESTOCK IN AREAS WHERE PASTURES ARE SEVERED. WIRE FENCE MAY BE CONSTRUCTED INITIALLY, OR IN LIEU THEREOF, THE CONTRACTOR AT HIS OWN EXPENSE, MAY ELECT TO PROVIDE TEMPORARY FENCING SUITABLE TO CONTAIN LIVESTOCK.
- THIS PROJECT IS COVERED UNDER A SECTION 404 NATIONWIDE 14 PERMIT. REFER TO SECTION 110 OF THE STANDARD SPECIFICATIONS, EDITION OF 2014, FOR PERMIT REQUIREMENTS.
- ALL FLEXIBLE BASE AND ASPHALTIC PAVEMENTS REMOVED SHALL BE PAID FOR UNDER THE ITEM NO. 210 - UNCLASSIFIED EXCAVATION.
- THE EXISTING ASPHALT PAVEMENT TO BE REMOVED FROM THE REMAINING PAVEMENT SHALL BE SEPARATED BY SAWING ALONG A NEAT LINE. AFTER SAWING, THE PAVEMENT TO BE REMOVED SHALL BE CAREFULLY REMOVED IN A MANNER THAT WILL NOT DAMAGE THE PAVEMENT THAT IS TO REMAIN. ANY DAMAGE OF THE ASPHALT PAVEMENT THAT IS TO REMAIN IN PLACE SHALL BE REPAIRED AT THE CONTRACTOR'S EXPENSE.

INDEX OF SHEETS

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35	LAYOUT OF BRIDGE OVER CADRON CREEK (SHEET 2 OF 2)	07347		57128
36	DETAILS OF TEMPORARY RETAINING WALL (SHEET 1 OF 2)	07347		57129
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82 - 102	CROSS SECTIONS			

NOTE: CROSS SECTIONS NOT NORMALLY INCLUDED IN PLANS SOLD TO PROSPECTIVE BIDDERS, BUT MAY BE HAD UPON REQUEST.

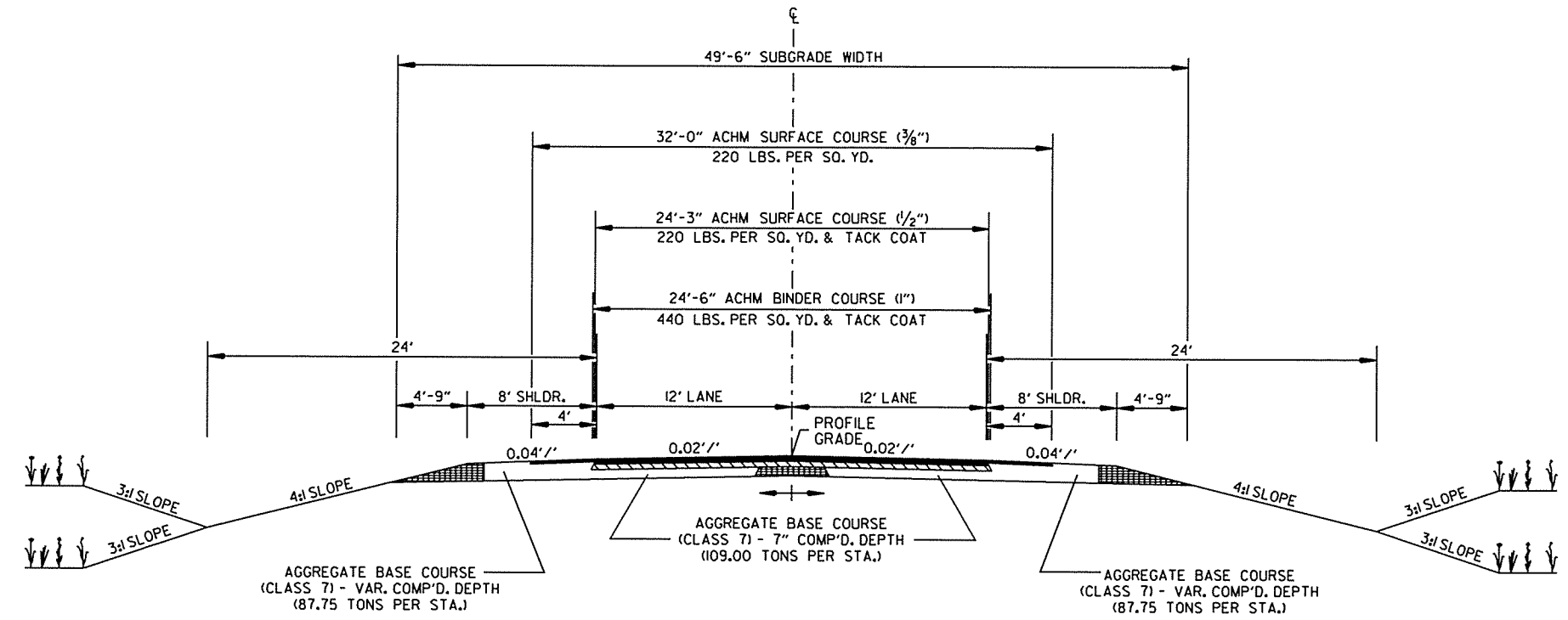
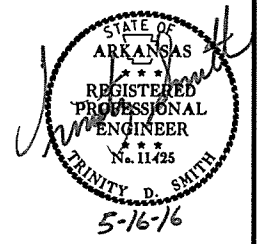
6/9/2016

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INDEX OF SHEETS, GOVERNING SPECIFICATIONS, & GENERAL NOTES

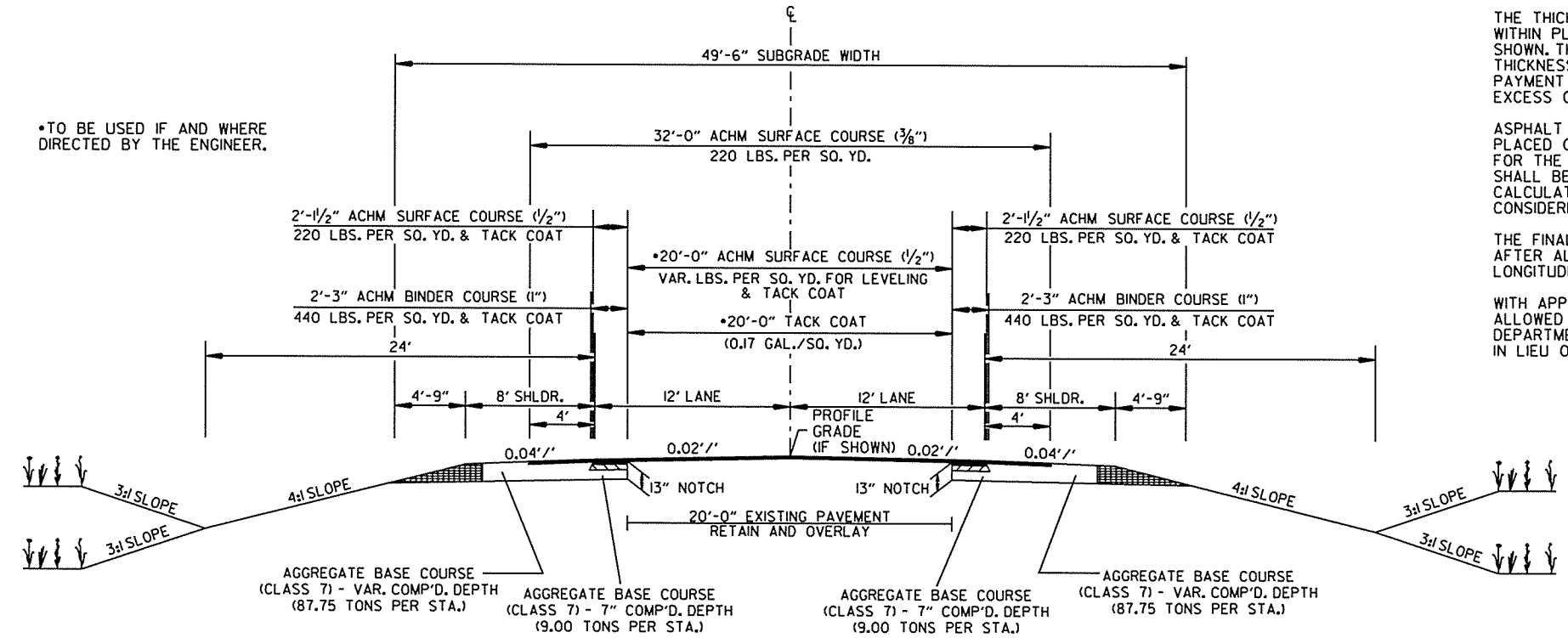
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				6	ARK.			
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2 TYPICAL SECTIONS OF IMPROVEMENT



HWY. 124 - FULL DEPTH

STA. 99+70.54 TO STA. 112+89.91
 STA. 116+62.09 TO STA. 126+33.93
 STA. 127+94.97 TO STA. 129+68.88



HWY. 124 NOTCH & WIDEN

STA. 94+75.86 TO STA. 99+70.54
 STA. 126+33.93 TO STA. 127+94.97
 STA. 129+68.88 TO STA. 133+46.26

NOTES:

REFER TO CROSS SECTIONS FOR DEVIATION FROM THE NORMAL SLOPES. NO CHANGES SHALL BE MADE FROM THE PLANNED SLOPES WITHOUT THE APPROVAL OF THE ENGINEER.

THE THICKNESS OF AGGREGATE BASE COURSE SHALL BE WITHIN PLUS OR MINUS ONE INCH OF THE PLAN THICKNESS SHOWN. THE CONTRACTOR WILL CORRECT ANY DEFICIENT THICKNESS THAT DOES NOT MEET TOLERANCE INDICATED. PAYMENT WILL NOT BE MADE FOR MATERIAL PLACED IN EXCESS OF THE TOLERANCE INDICATED.

ASPHALT FOR LEVELING OF EXISTING PAVEMENT SHALL BE PLACED ONLY IF AND WHERE DIRECTED BY THE ENGINEER. CALCULATIONS FOR THE AMOUNT OF LEVELING AND/OR LEVELING OPERATIONS SHALL BE PERFORMED BEFORE CONSTRUCTING NOTCH AND WIDENING. CALCULATIONS WILL NOT BE PAID FOR DIRECTLY, BUT PAYMENT WILL BE CONSIDERED INCLUDED IN THE VARIOUS PAY ITEMS.

THE FINAL 2" OF SURFACE COURSE IS TO BE PLACED AFTER ALL OTHER COURSES HAVE BEEN LAID. LONGITUDINAL JOINTS SHALL BE AT LANE LINES.

WITH APPROVAL OF THE ENGINEER, THE CONTRACTOR WILL BE ALLOWED TO SUBSTITUTE, AT NO ADDITIONAL COST TO THE DEPARTMENT, THE FIRST LIFT OF ACHM SURFACE COURSE (1/2") IN LIEU OF AGGREGATE BASE COURSE ON THE SHOULDERS.

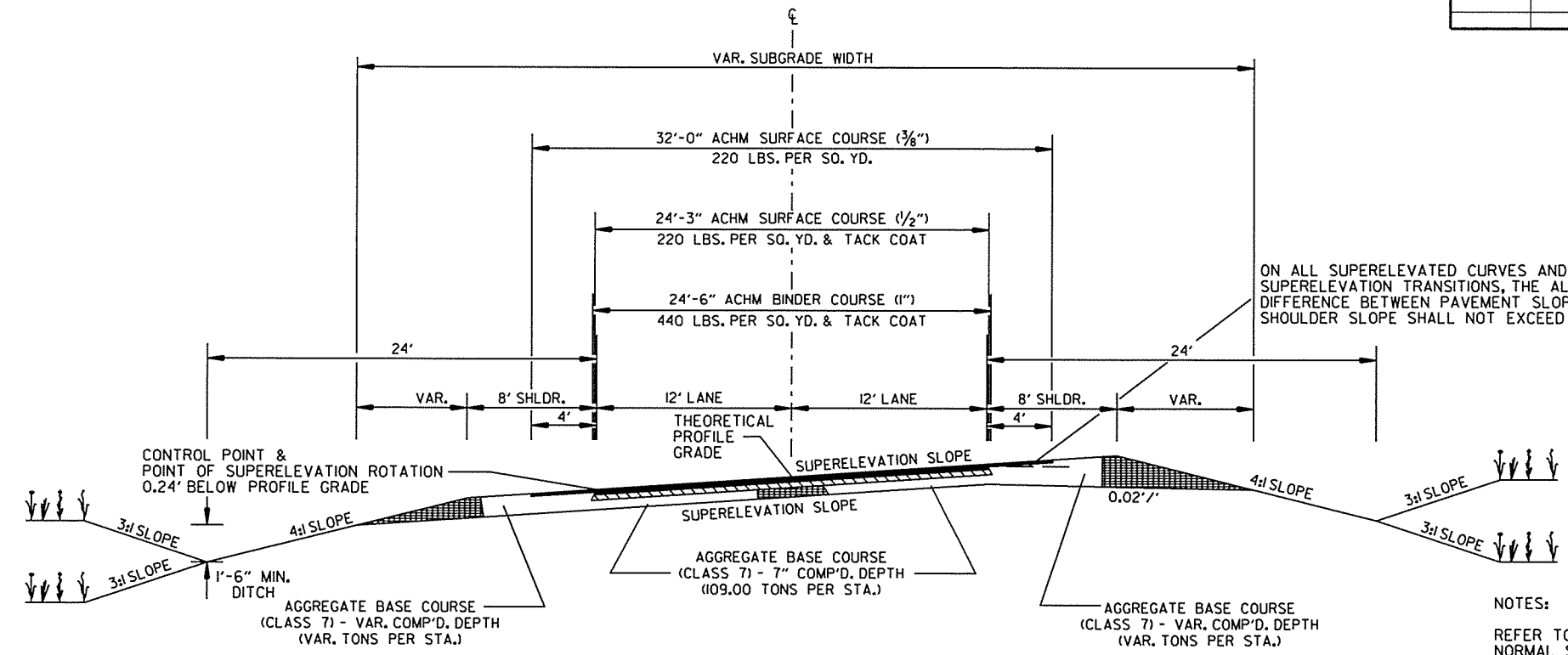
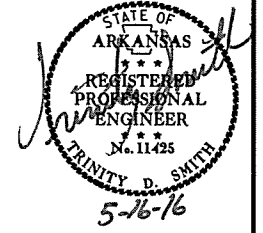
*TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER.

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2 TYPICAL SECTIONS OF IMPROVEMENT



HWY. 124 - FULL DEPTH SUPERELEVATION SECTION

NOTES:

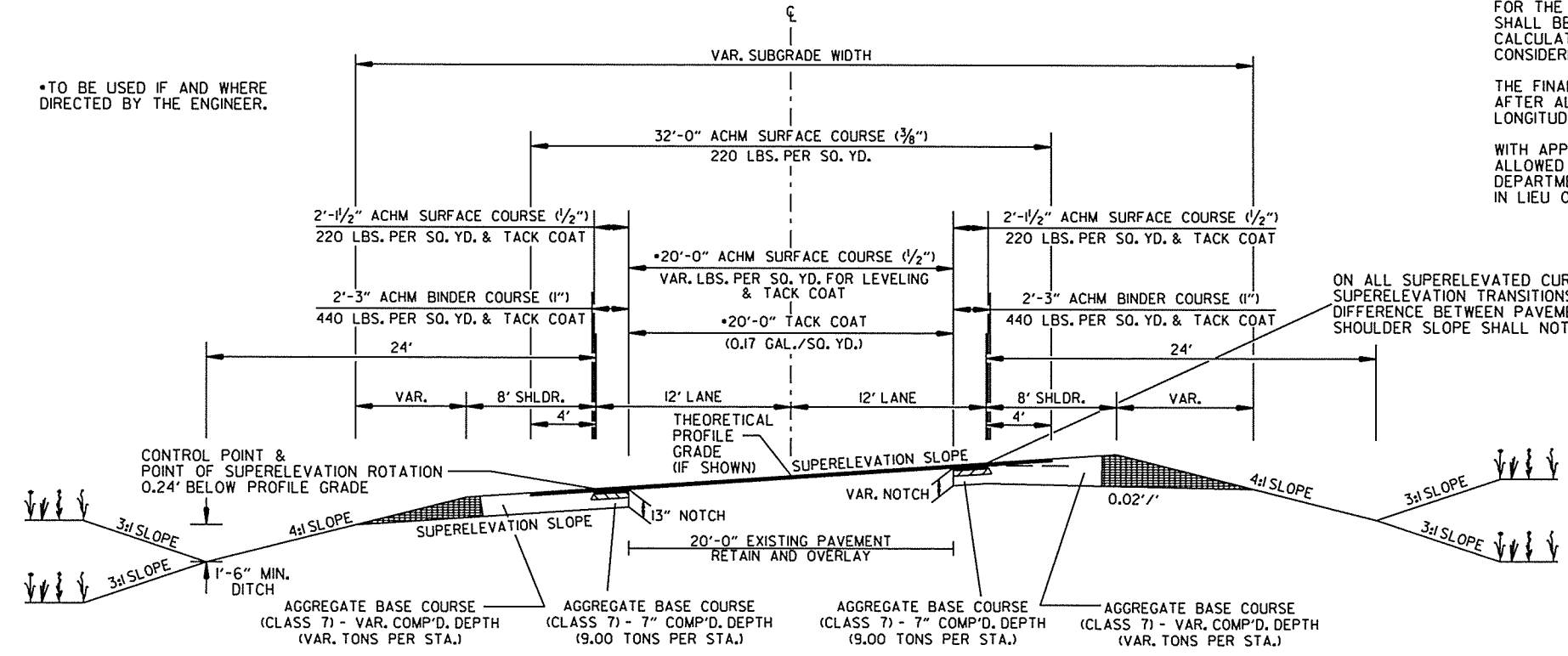
REFER TO CROSS SECTIONS FOR DEVIATION FROM THE NORMAL SLOPES. NO CHANGES SHALL BE MADE FROM THE PLANNED SLOPES WITHOUT THE APPROVAL OF THE ENGINEER.

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HWY. 124 - NOTCH & WIDEN SUPERELEVATION SECTION

ON ALL SUPERELEVATED CURVES AND THROUGH SUPERELEVATION TRANSITIONS, THE ALGEBRAIC DIFFERENCE BETWEEN PAVEMENT SLOPE AND SHOULDER SLOPE SHALL NOT EXCEED 0.08'/'.

*TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER.

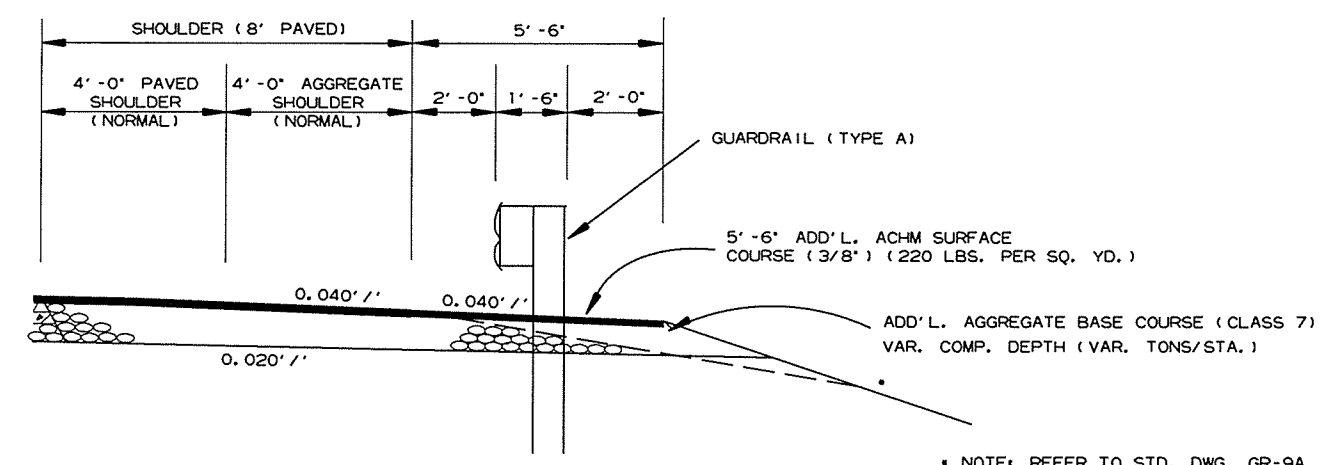
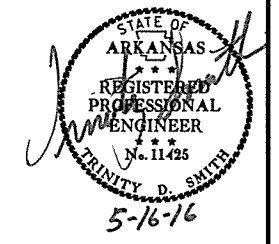
TYPICAL SECTIONS OF IMPROVEMENT

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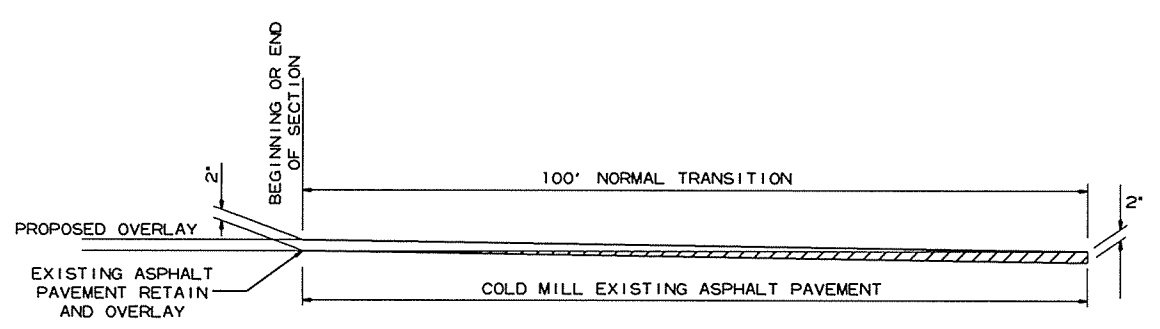
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2 SPECIAL DETAILS

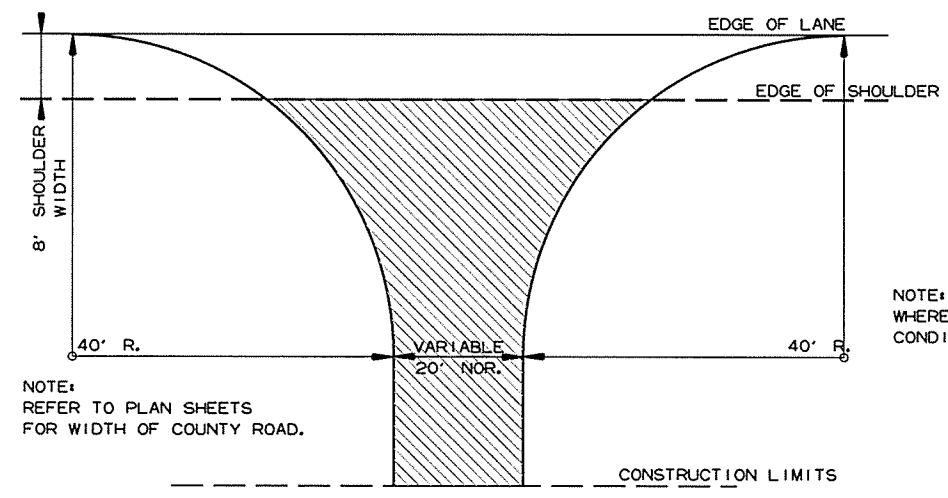


WIDENING FOR GUARDRAIL

NOTE: REFER TO STD. DWG. GR-9A AND CROSS SECTIONS FOR SLOPE REQUIREMENTS BEHIND GUARDRAIL.



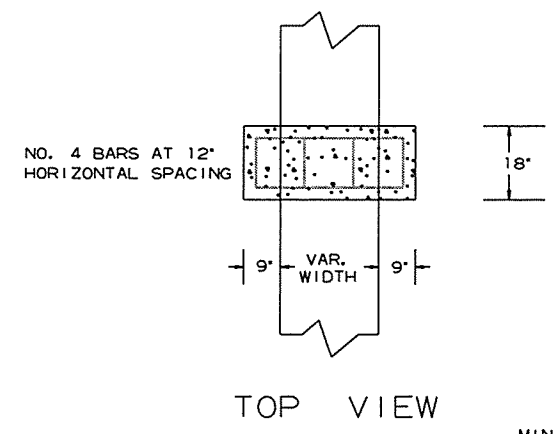
DETAIL FOR TRANSITIONS



NOTE: REFER TO PLAN SHEETS FOR WIDTH OF COUNTY ROAD.

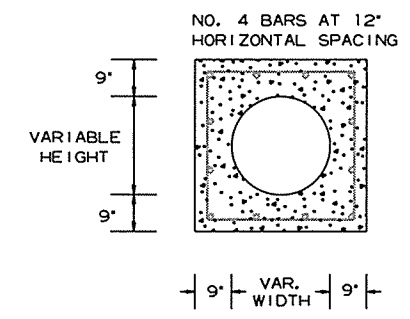
NOTE: TURNOUTS SHALL BE MODIFIED WHERE NECESSARY TO MEET LOCAL CONDITIONS AS DIRECTED BY THE ENGINEER.

ACHM SURFACE COURSE (1/2") (220 LBS. PER SQ. YD.) AND AGGREGATE BASE COURSE (CLASS 7) 7" COMP. DEPTH.

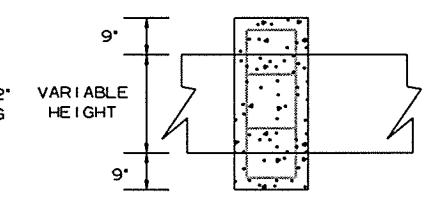


TOP VIEW

MIN. 3" COVER

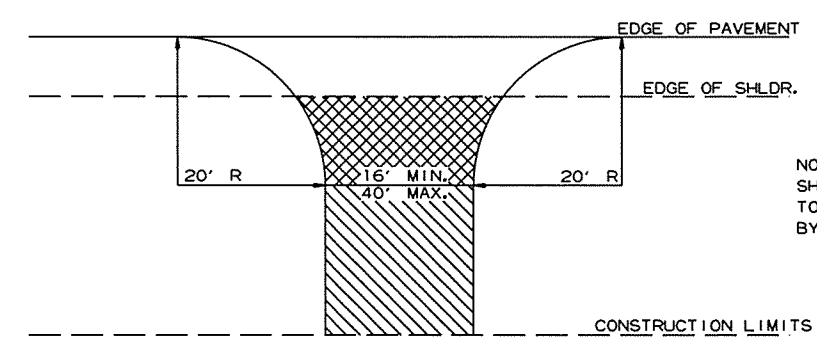


FRONT VIEW



SIDE VIEW

PIPE EXTENSION REINFORCED CONCRETE COLLAR DETAIL



NOTE: TURNOUTS AND PRIVATE DRIVES SHALL BE MODIFIED WHERE NECESSARY TO MEET LOCAL CONDITIONS AS DIRECTED BY THE ENGINEER.

ASPHALT CONCRETE HOT MIX SURFACE COURSE (220 LBS. PER SQ. YD.) AGGREGATE BASE COURSE (CLASS 7) 7" COMP. DEPTH.

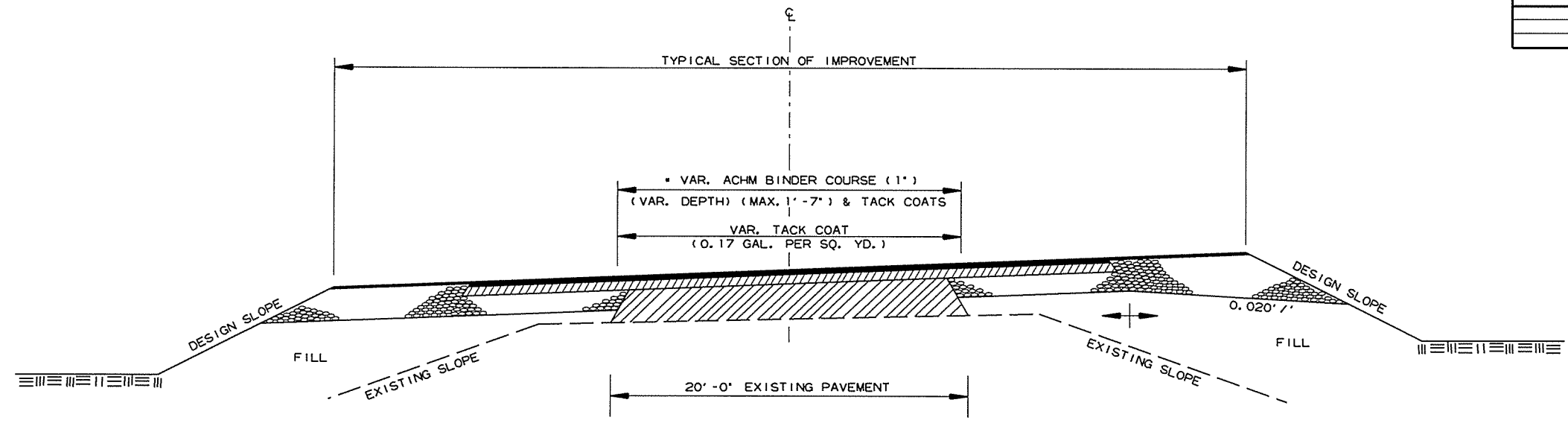
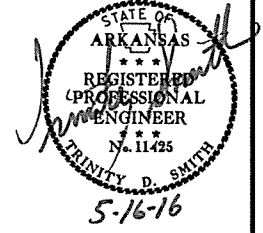
AGGREGATE BASE COURSE (CLASS 7) 9" COMP. DEPTH OR CONFORM TO EXISTING DRIVEWAY.

DETAIL FOR DRIVEWAY TURNOUTS (COLLECTORS)

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② SPECIAL DETAILS

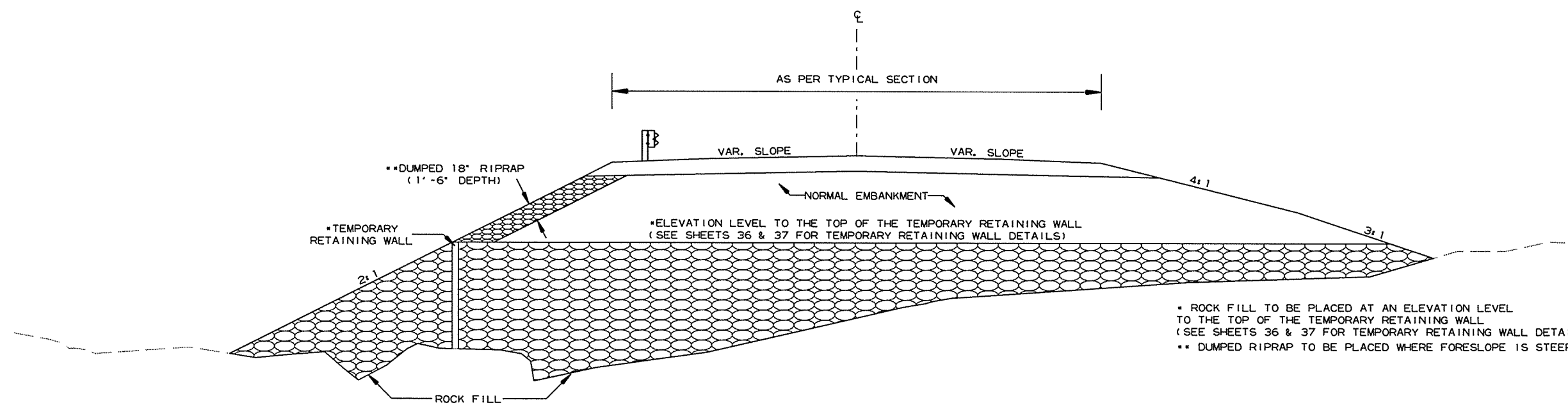


* 7" AGGREGATE BASE COURSE (CLASS 7)
TO BE REPLACED WITH ACHM BINDER COURSE (1")

METHOD OF RAISING GRADE

NOTES:

- (1) THIS DETAIL TO BE USED ONLY WHERE DIRECTED BY THE ENGINEER.
- (2) QUANTITIES FOR METHOD OF GRADE RAISE USING ASPHALT WERE CALCULATED ON THIS PROJECT AT LOCATIONS WHERE THE DISTANCE BETWEEN THE EXISTING ASPHALT ROADWAY AND THE PROPOSED SUBGRADE WAS ONE FOOT OR LESS.
- (3) IN LOCATIONS WHERE THE DISTANCE BETWEEN THE PROPOSED SUBGRADE AND THE EXISTING ASPHALT ROADWAY IS MORE THAN ONE FOOT, SCARIFICATION OF THE EXISTING ASPHALT ROADWAY WILL BE REQUIRED AS STATED IN SECTION 210, SUBSECTION 210.09, OF THE STANDARD SPECIFICATIONS.



- * ROCK FILL TO BE PLACED AT AN ELEVATION LEVEL TO THE TOP OF THE TEMPORARY RETAINING WALL (SEE SHEETS 36 & 37 FOR TEMPORARY RETAINING WALL DETAILS)
- ** DUMPED RIPRAP TO BE PLACED WHERE FORESLOPE IS STEEPER THAN 3:1

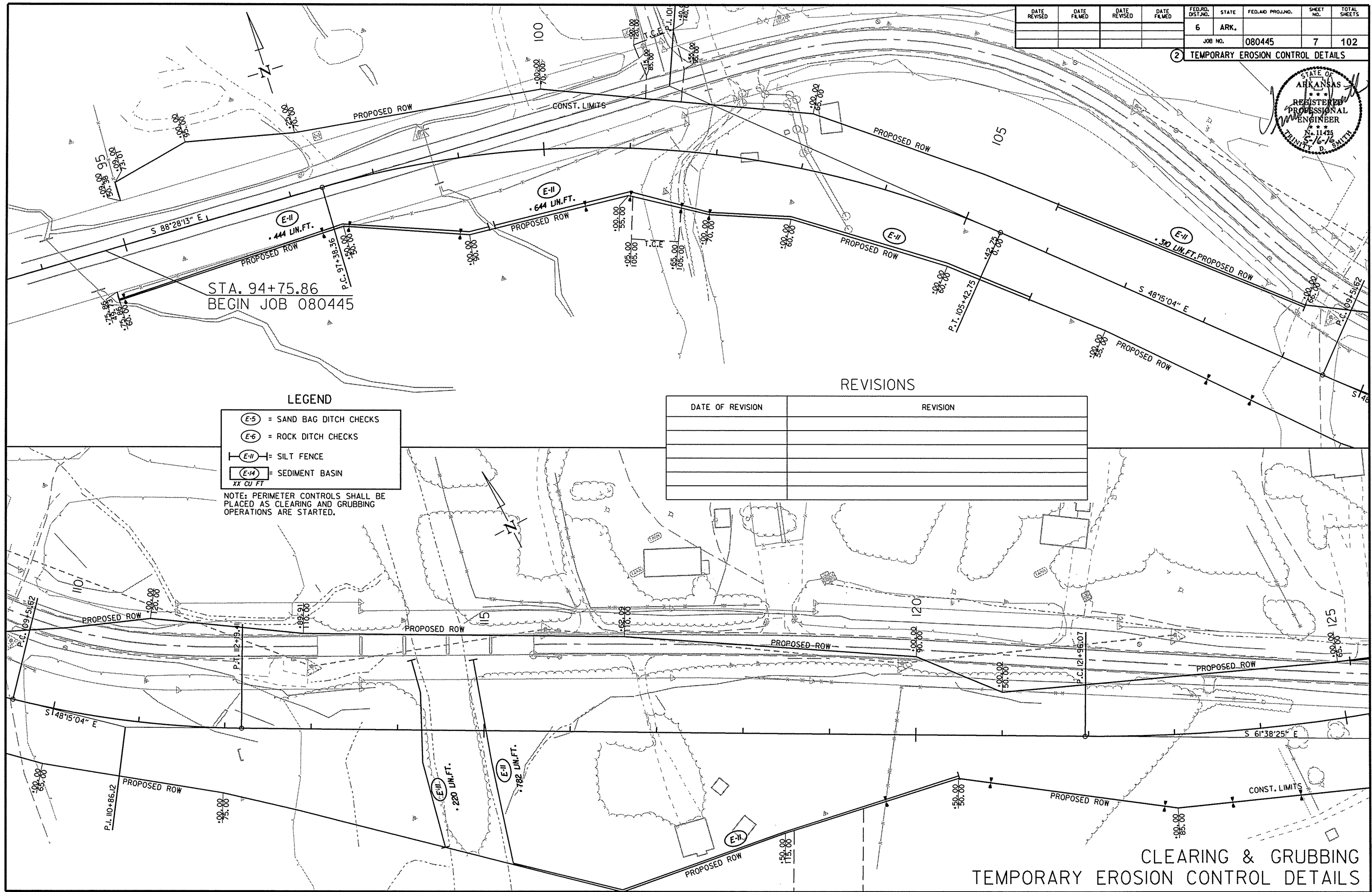
SPECIAL EMBANKMENT DETAIL

ROCK FILL	DUMPED RIPRAP
STA. 109+75.00 - STA. 113+73.70	STA. 110+06.00 - STA. 113+80.29
STA. 116+03.85 - STA. 118+75.00	STA. 115+69.87 - STA. 119+51.00

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DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		7	102

2 TEMPORARY EROSION CONTROL DETAILS



STA. 94+75.86
BEGIN JOB 080445

LEGEND

- (E-5) = SAND BAG DITCH CHECKS
- (E-6) = ROCK DITCH CHECKS
- (E-11) = SILT FENCE
- (E-14) = SEDIMENT BASIN

NOTE: PERIMETER CONTROLS SHALL BE PLACED AS CLEARING AND GRUBBING OPERATIONS ARE STARTED.

REVISIONS

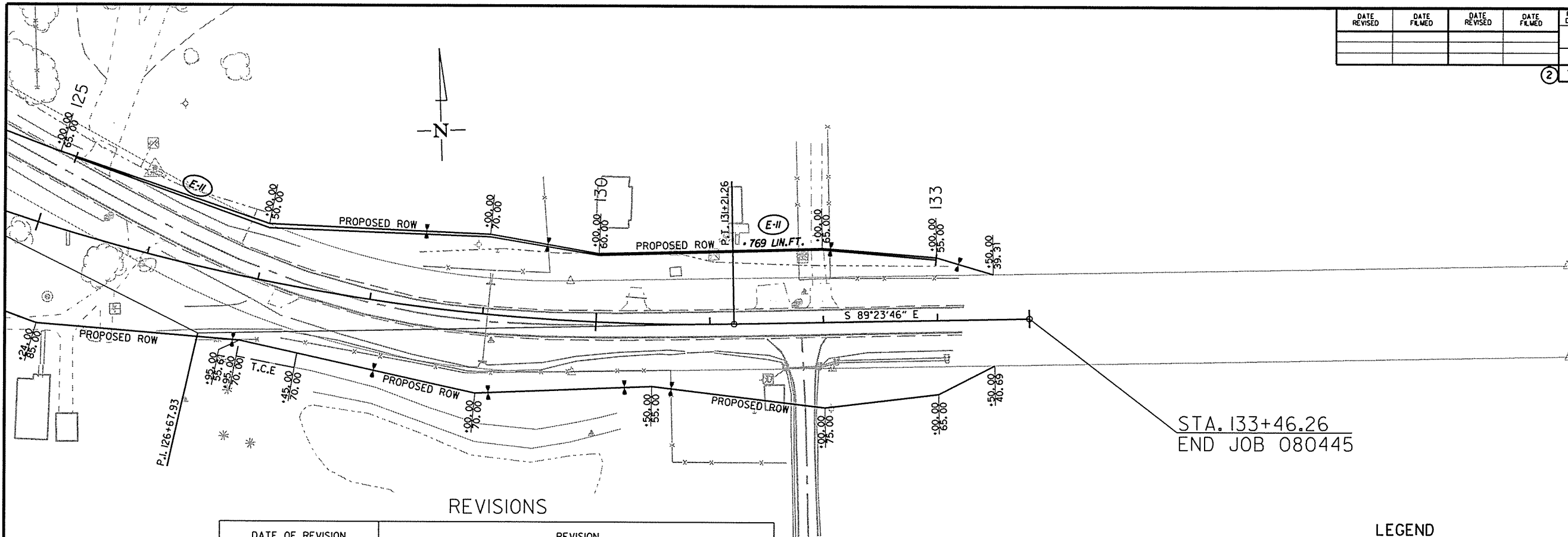
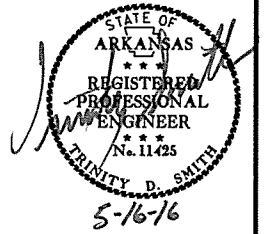
DATE OF REVISION	REVISION

5/13/2016
RO80445.DGN

CLEARING & GRUBBING
TEMPORARY EROSION CONTROL DETAILS

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
						080445	8	102

② TEMPORARY EROSION CONTROL DETAILS



STA. 133+46.26
END JOB 080445

REVISIONS

DATE OF REVISION	REVISION

LEGEND

- (E-5) = SAND BAG DITCH CHECKS
- (E-6) = ROCK DITCH CHECKS
- (E-11) = SILT FENCE
- (E-14) = SEDIMENT BASIN
XX CU FT

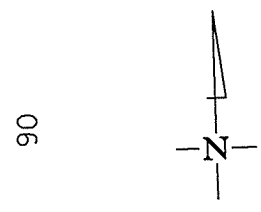
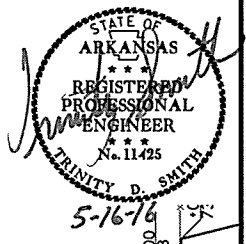
NOTE: PERIMETER CONTROLS SHALL BE PLACED AS CLEARING AND GRUBBING OPERATIONS ARE STARTED.

5/13/2016

R080445.DGN

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		9	102
				JOB NO. 080445				

2) TEMPORARY EROSION CONTROL DETAILS



STA. 94+75.86
BEGIN JOB 080445

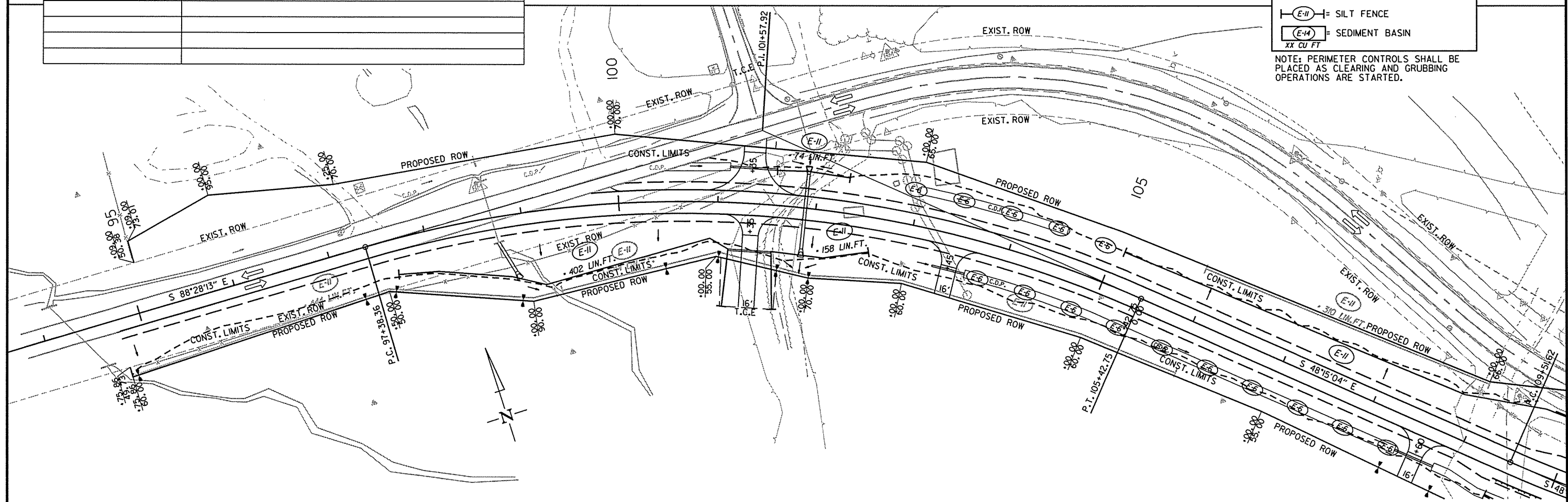
REVISIONS

DATE OF REVISION	REVISION

LEGEND

- (E-5) = SAND BAG DITCH CHECKS
- (E-6) = ROCK DITCH CHECKS
- (E-II) = SILT FENCE
- (E-III) = SEDIMENT BASIN

NOTE: PERIMETER CONTROLS SHALL BE PLACED AS CLEARING AND GRUBBING OPERATIONS ARE STARTED.

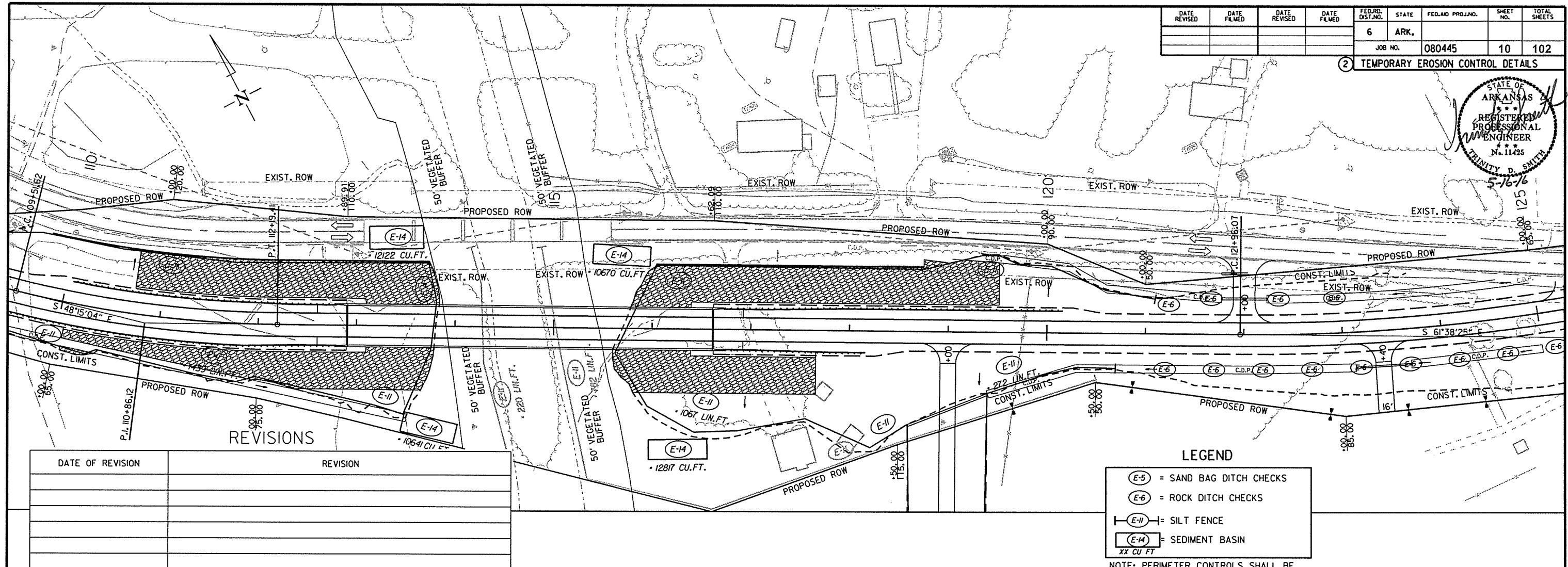
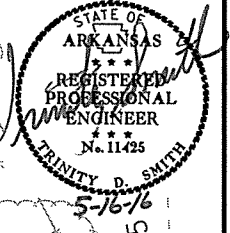


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STAGE I
TEMPORARY EROSION CONTROL DETAILS

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		10	102

2 TEMPORARY EROSION CONTROL DETAILS

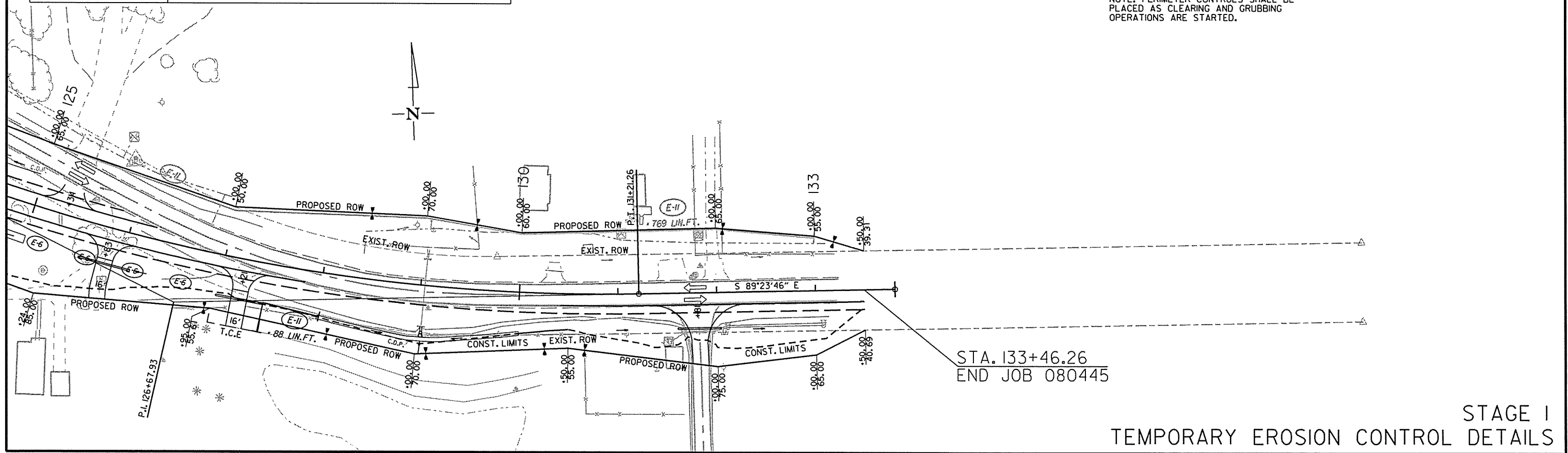


DATE OF REVISION	REVISION

LEGEND

- (E-5) = SAND BAG DITCH CHECKS
- (E-6) = ROCK DITCH CHECKS
- (E-11) = SILT FENCE
- (E-14) = SEDIMENT BASIN
XX CU FT

NOTE: PERIMETER CONTROLS SHALL BE PLACED AS CLEARING AND GRUBBING OPERATIONS ARE STARTED.



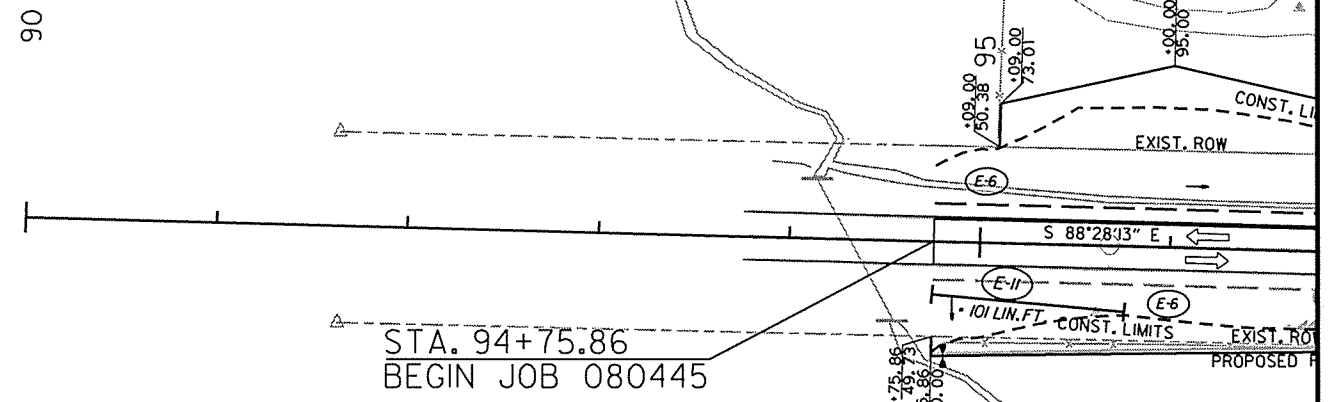
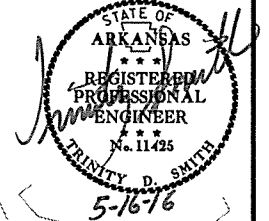
STA. 133+46.26
END JOB 080445

STAGE I
TEMPORARY EROSION CONTROL DETAILS

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DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		11	102
				JOB NO. 080445				

2 TEMPORARY EROSION CONTROL DETAILS



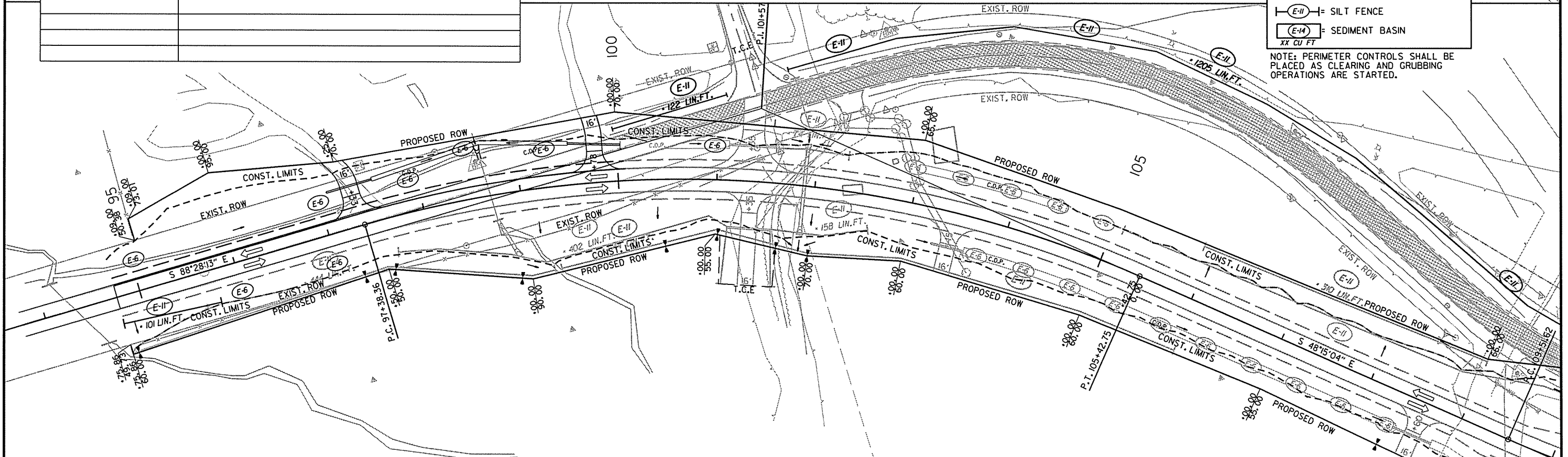
REVISIONS

DATE OF REVISION	REVISION

LEGEND

- E-5 = SAND BAG DITCH CHECKS
- E-6 = ROCK DITCH CHECKS
- E-11 = SILT FENCE
- E-14 = SEDIMENT BASIN
XX CU FT

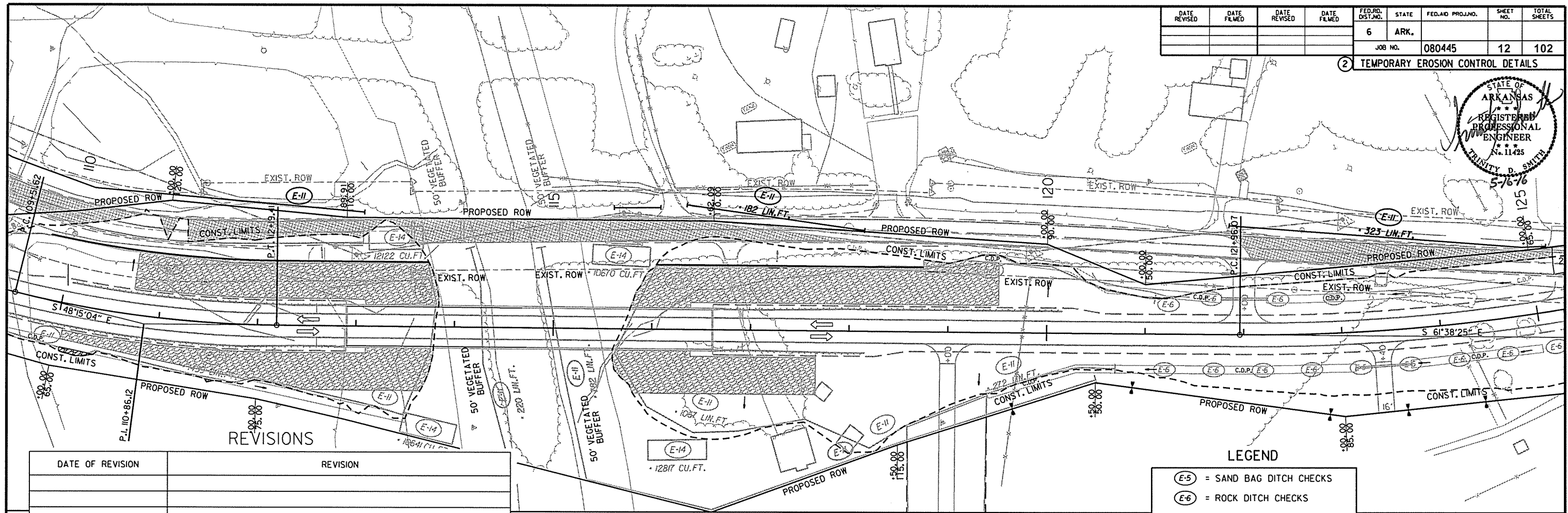
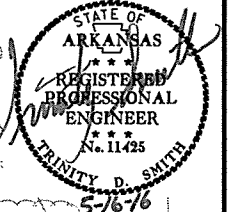
NOTE: PERIMETER CONTROLS SHALL BE PLACED AS CLEARING AND GRUBBING OPERATIONS ARE STARTED.



STAGE 2
TEMPORARY EROSION CONTROL DETAILS

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	080445		12	102

2 TEMPORARY EROSION CONTROL DETAILS



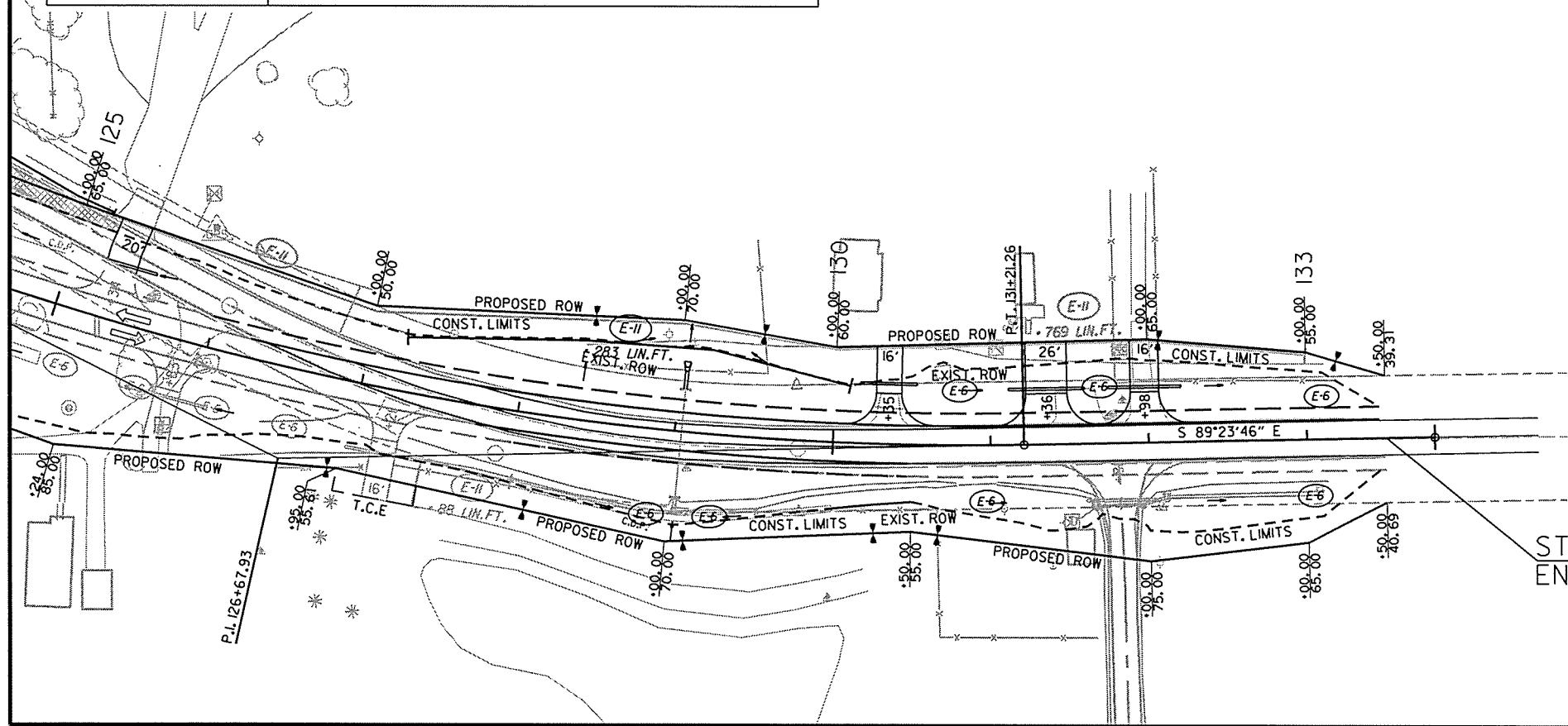
REVISIONS

DATE OF REVISION	REVISION

LEGEND

- (E-5) = SAND BAG DITCH CHECKS
 - (E-6) = ROCK DITCH CHECKS
 - (E-11) = SILT FENCE
 - (E-14) = SEDIMENT BASIN
- XX CU FT

NOTE: PERIMETER CONTROLS SHALL BE PLACED AS CLEARING AND GRUBBING OPERATIONS ARE STARTED.



STA. 133+46.26
END JOB 080445

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		13	102
				JOB NO.	080445			

2 MAINTENANCE OF TRAFFIC DETAILS

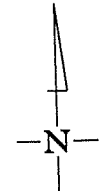
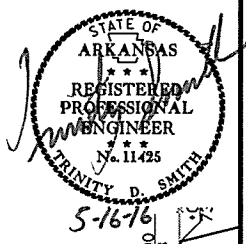
ALL STAGES: USE ADVANCE WARNING SIGNS LOCATED AS SHOWN IN THE MAINTENANCE OF TRAFFIC PLAN SHEETS. USE VERTICAL PANELS AND TRAFFIC DRUMS SPACED AT 60 FT. O.C. AS SHOWN TO DELINEATE THE WORK ZONE. USE TRAFFIC DRUMS TO DELINEATE DRIVEWAYS AS SHOWN.

STAGE 1: CONSTRUCT RELOCATED HWY. 124 AND CROSS DRAINS STA. 100+05.00 TO STA. 125+98.92 AND NEW BRIDGE STA. 112+89.91 TO STA. 116+62.09. NOTCH AND WIDEN PORTIONS RIGHT OF HWY. 124 AND CROSS DRAINS STA. 94+75.87 TO STA. 100+05.00 AND STA. 125+98.92 TO STA. 133+46.25.

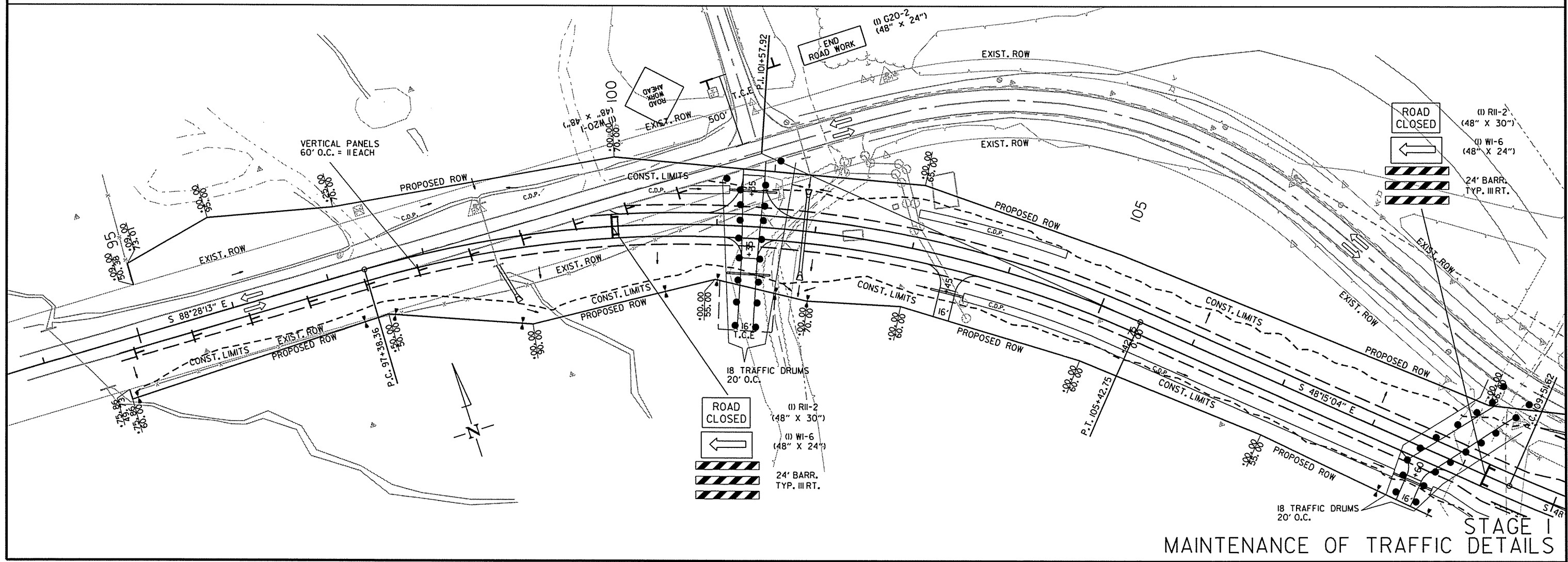
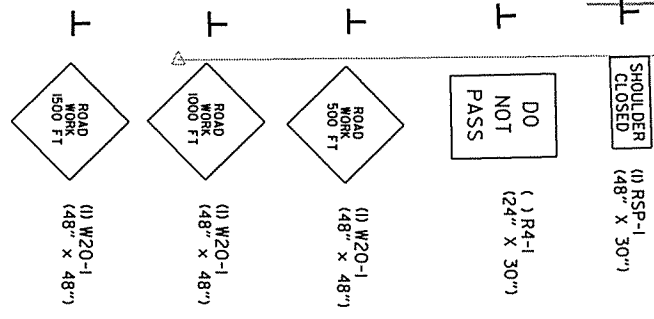
STAGE 2: NOTCH AND WIDEN PORTIONS LEFT OF HWY. 124 AND CONSTRUCT CROSS DRAINS STA. 94+75.86 TO STA. 100+05.00 AND STA. 125+98.92 TO STA. 133+46.26. REMOVE EXISTING HWY. 124 AND EXISTING BRIDGE. FINISH SHAPING SLOPES WHERE NEEDED.

STAGE 3: PLACE FINAL ACHM LIFT. PLACE FINAL STRIPING.

SIGNS = 303 SQ. FT.
 TRAFFIC DRUMS = 97 EACH
 VERTICAL PANELS = 22 EACH
 P.C.C.B. = 946 LIN. FT.



96 STA. 94+75.86
 BEGIN JOB 080445

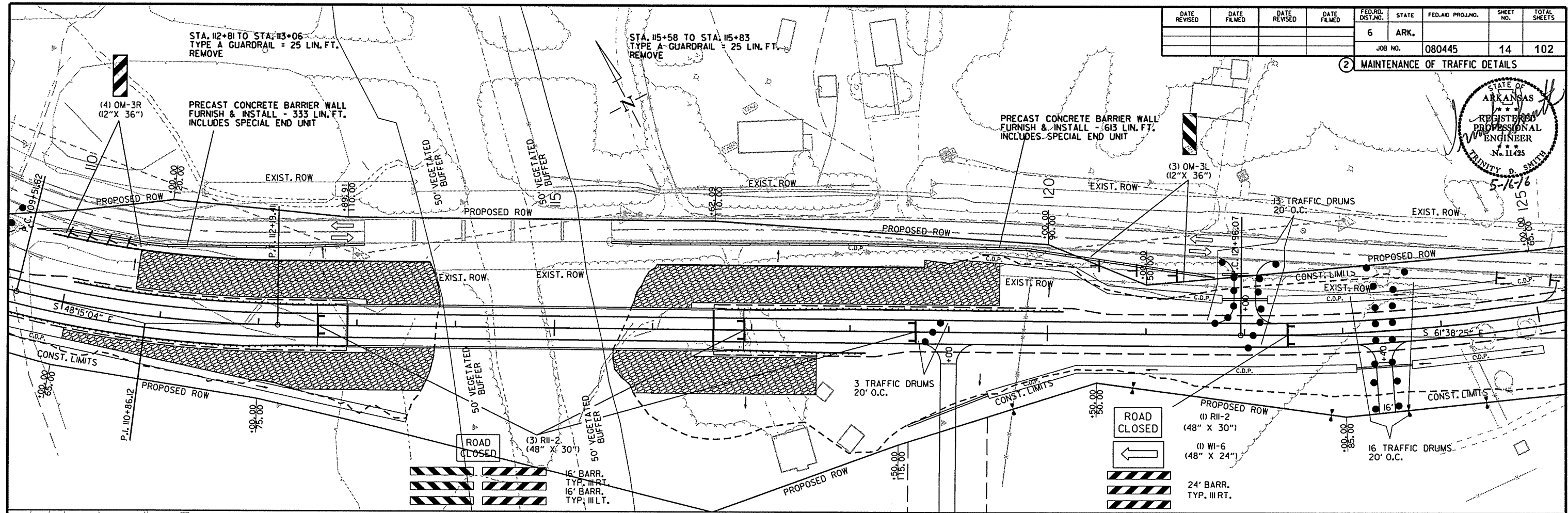
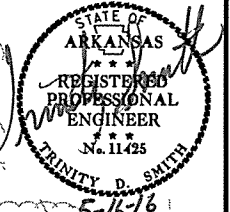


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STAGE I
 MAINTENANCE OF TRAFFIC DETAILS

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS	
				6	ARK.				
							JOB NO. 080445	14	102

2 MAINTENANCE OF TRAFFIC DETAILS



DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	080445		15	102

② MAINTENANCE OF TRAFFIC DETAILS

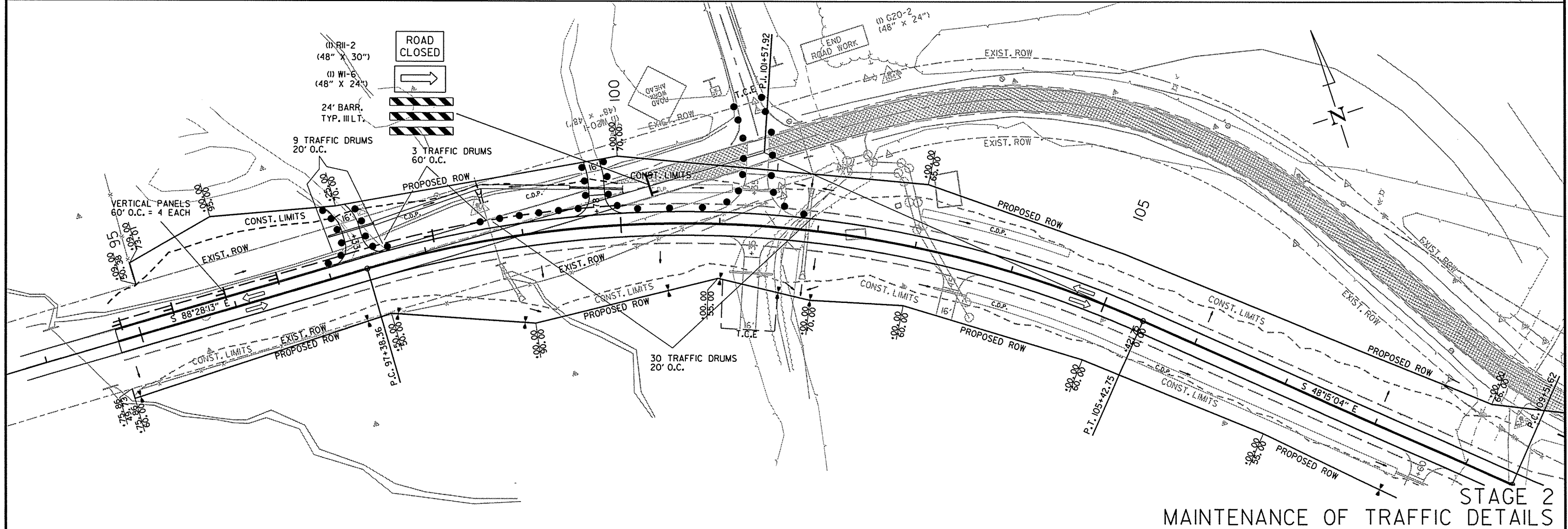
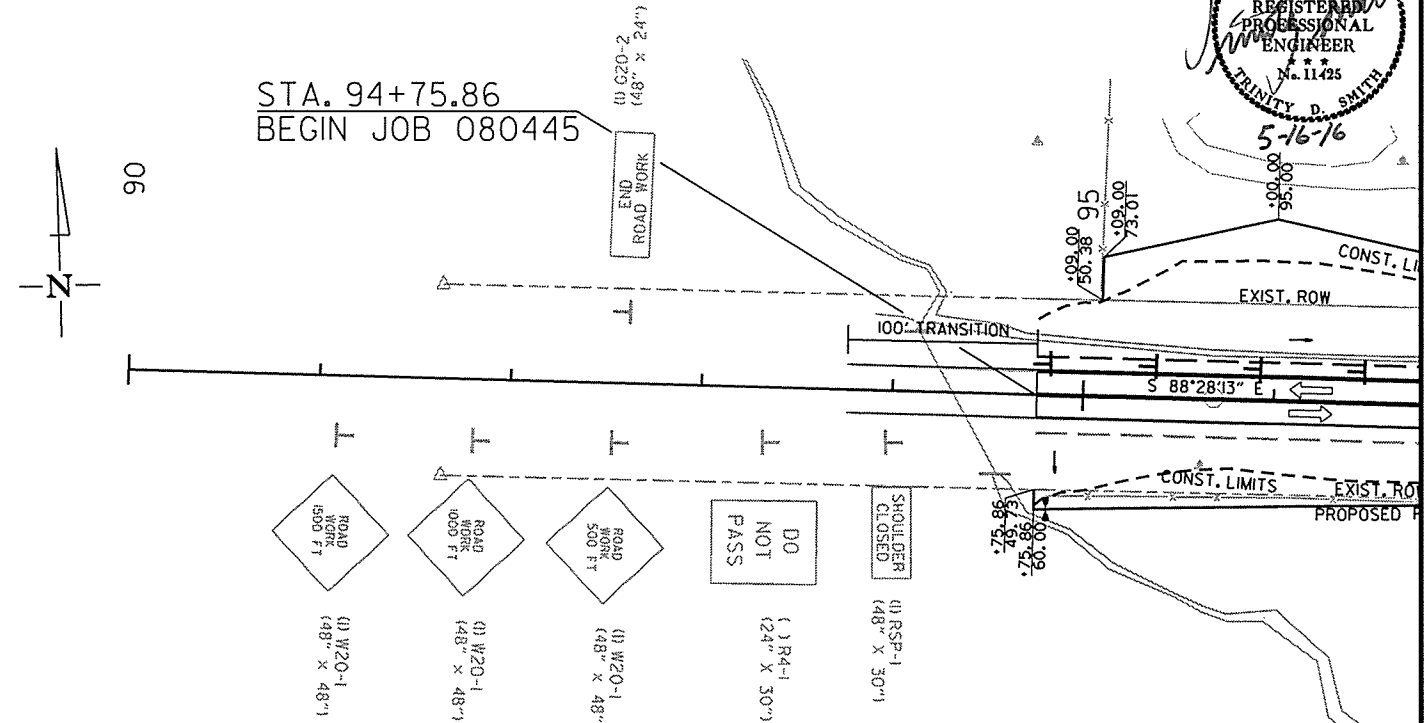
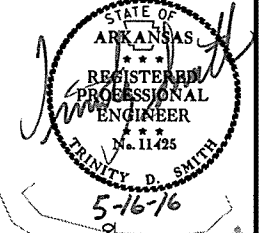
ALL STAGES: USE ADVANCE WARNING SIGNS LOCATED AS SHOWN IN THE MAINTENANCE OF TRAFFIC PLAN SHEETS. USE VERTICAL PANELS AND TRAFFIC DRUMS SPACED AT 55 FT. O.C. AS SHOWN TO DELINEATE THE WORK ZONE. USE TRAFFIC DRUMS TO DELINEATE DRIVEWAYS AS SHOWN.

STAGE 1: CONSTRUCT RELOCATED HWY. 124 AND CROSS DRAINS STA. 100+05.00 TO STA. 125+98.92 AND NEW BRIDGE STA. 112+89.91 TO STA. 116+62.09. NOTCH AND WIDEN PORTIONS RIGHT OF HWY. 124 AND CROSS DRAINS STA. 94+75.87 TO STA. 100+05.00 AND STA. 125+98.92 TO STA. 133+46.25.

STAGE 2: NOTCH AND WIDEN PORTIONS LEFT OF HWY. 124 AND CONSTRUCT CROSS DRAINS STA. 94+75.86 TO STA. 100+05.00 AND STA. 125+98.92 TO STA. 133+46.26. REMOVE EXISTING HWY. 124 AND EXISTING BRIDGE. FINISH SHAPING SLOPES WHERE NEEDED.

STAGE 3: PLACE FINAL ACHM LIFT. PLACE FINAL STRIPING.

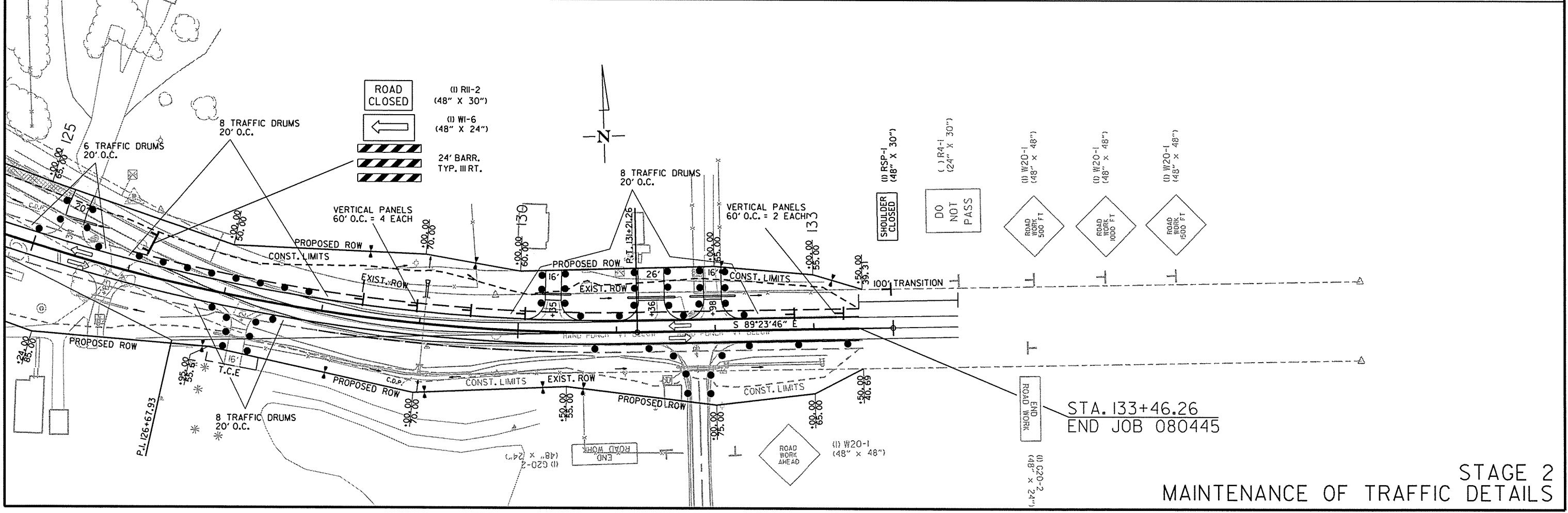
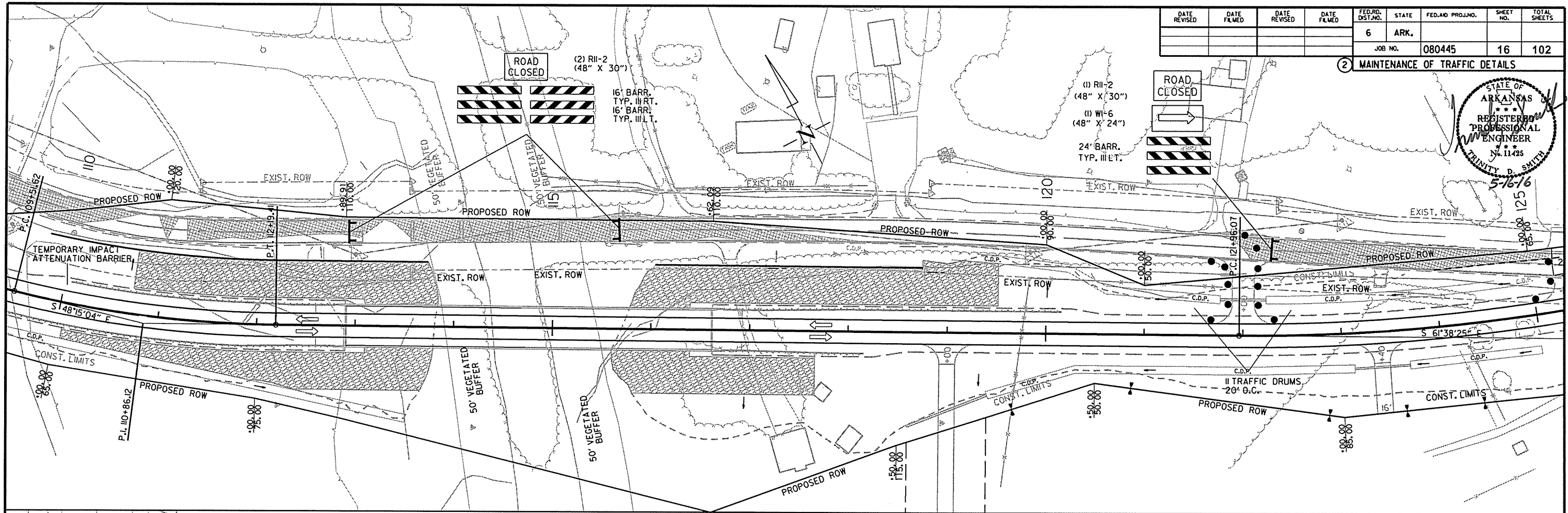
SIGNS = 264 SQ. FT.
 TRAFFIC DRUMS = 108 EACH
 VERTICAL PANELS = 17 EACH



STAGE 2
 MAINTENANCE OF TRAFFIC DETAILS

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			

2 MAINTENANCE OF TRAFFIC DETAILS

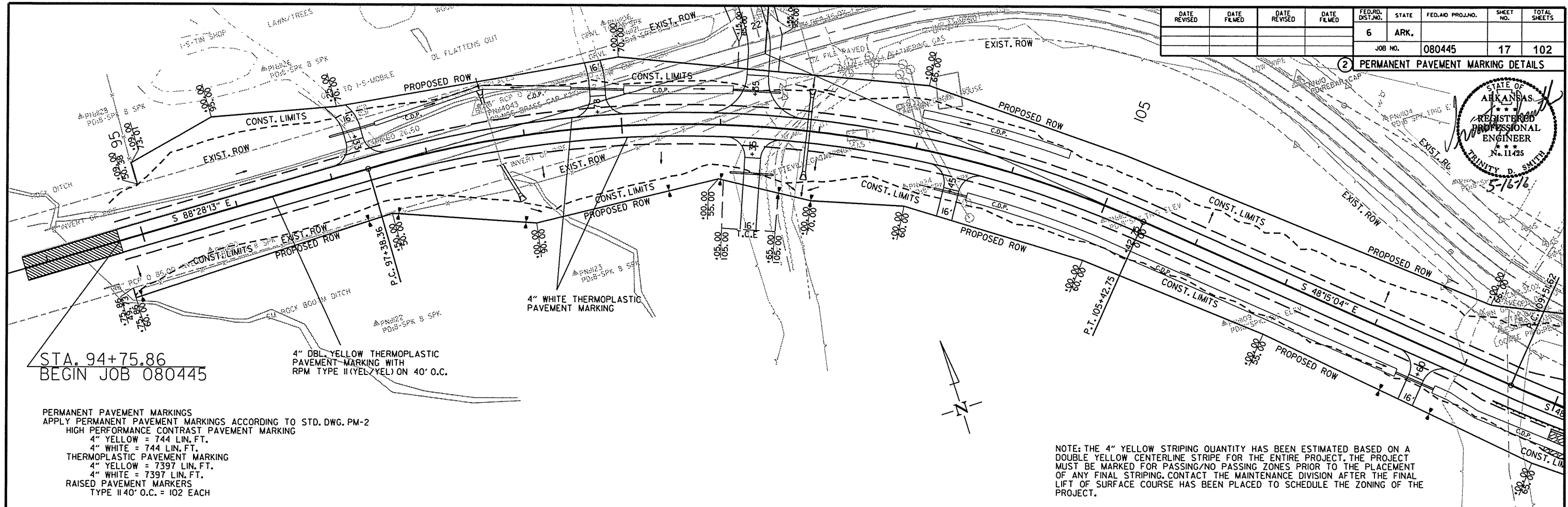
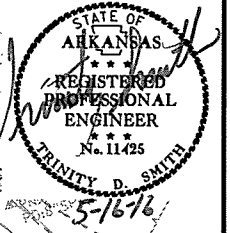


STA. 133+46.26
END JOB 080445

STAGE 2
MAINTENANCE OF TRAFFIC DETAILS

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO. 080445							17	102

2 PERMANENT PAVEMENT MARKING DETAILS

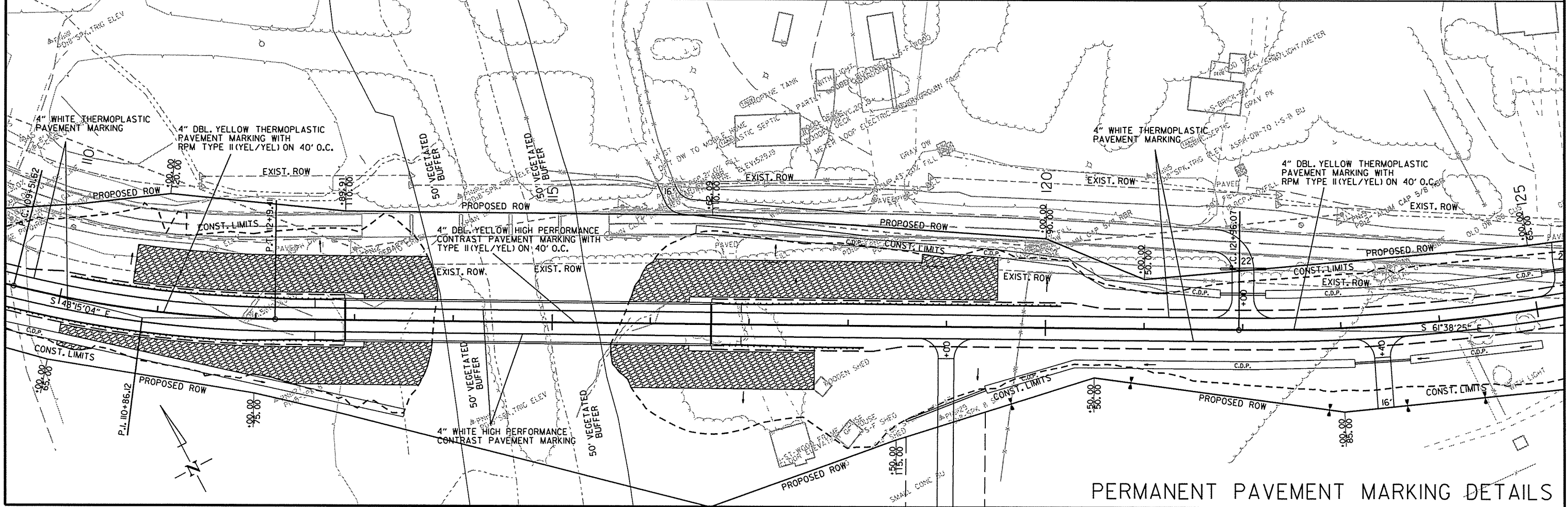


STA. 94+75.86
BEGIN JOB 080445

4" DBL. YELLOW THERMOPLASTIC PAVEMENT MARKING WITH RPM TYPE II (YEL/YEL) ON 40' O.C.

PERMANENT PAVEMENT MARKINGS
APPLY PERMANENT PAVEMENT MARKINGS ACCORDING TO STD. DWG. PM-2
HIGH PERFORMANCE CONTRAST PAVEMENT MARKING
4" YELLOW = 744 LIN. FT.
4" WHITE = 744 LIN. FT.
THERMOPLASTIC PAVEMENT MARKING
4" YELLOW = 7397 LIN. FT.
4" WHITE = 7397 LIN. FT.
RAISED PAVEMENT MARKERS
TYPE II 40' O.C. = 102 EACH

NOTE: THE 4" YELLOW STRIPING QUANTITY HAS BEEN ESTIMATED BASED ON A DOUBLE YELLOW CENTERLINE STRIPE FOR THE ENTIRE PROJECT. THE PROJECT MUST BE MARKED FOR PASSING/NO PASSING ZONES PRIOR TO THE PLACEMENT OF ANY FINAL STRIPING. CONTACT THE MAINTENANCE DIVISION AFTER THE FINAL LIFT OF SURFACE COURSE HAS BEEN PLACED TO SCHEDULE THE ZONING OF THE PROJECT.

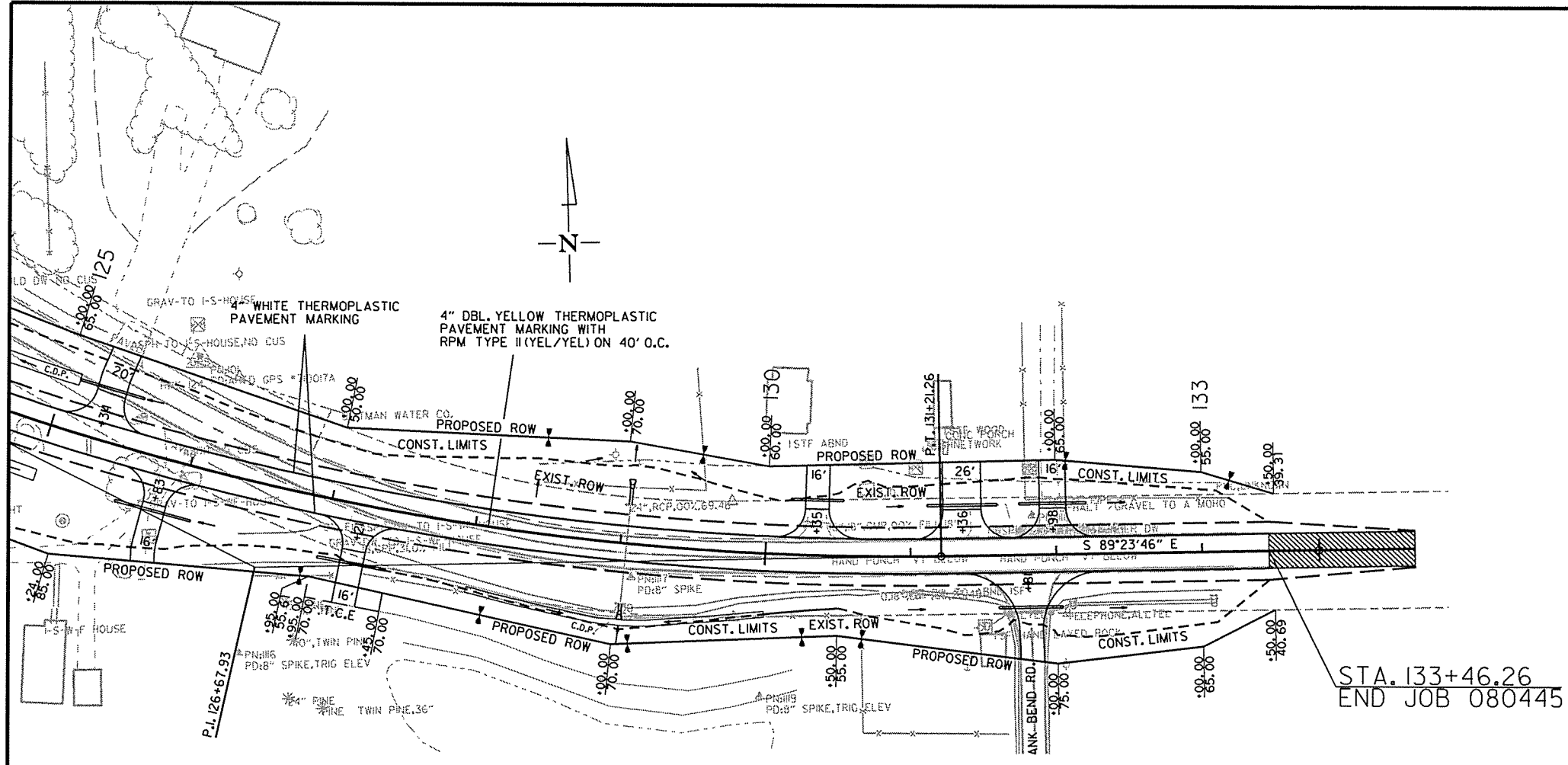
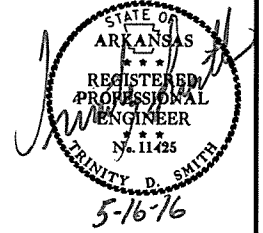


PERMANENT PAVEMENT MARKING DETAILS

5/13/2016
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DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	080445		18	102

2 PERMANENT PAVEMENT MARKING DETAILS

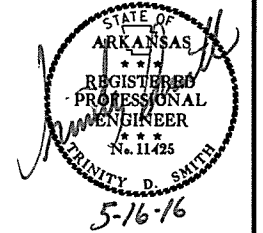


STA. 133+46.26
END JOB 080445

NOTE: THE 4" YELLOW STRIPING QUANTITY HAS BEEN ESTIMATED BASED ON A DOUBLE YELLOW CENTERLINE STRIPE FOR THE ENTIRE PROJECT. THE PROJECT MUST BE MARKED FOR PASSING/NO PASSING ZONES PRIOR TO THE PLACEMENT OF ANY FINAL STRIPING. CONTACT THE MAINTENANCE DIVISION AFTER THE FINAL LIFT OF SURFACE COURSE HAS BEEN PLACED TO SCHEDULE THE ZONING OF THE PROJECT.

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	080445	19	102	

2 QUANTITIES



ADVANCE WARNING SIGNS AND DEVICES

SIGN NUMBER	DESCRIPTION	SIGN SIZE	STAGE 1	STAGE 2	STAGE 3	MAXIMUM NUMBER REQUIRED	TOTAL SIGNS REQUIRED		VERTICAL PANELS	TRAFFIC DRUMS	BARRICADES (TYPE III)		FURNISHING & INSTALLING PRECAST CONC. BARRIER	
							NO.	SQ. FT.			RIGHT	LEFT		
			LIN. FT. - EACH					EACH		LIN. FT.				
W20-1	ROAD WORK 1500 FT.	48"x48"	2	2	2	2	2	32.0						
W20-1	ROAD WORK 1000 FT.	48"x48"	2	2	2	2	2	32.0						
W20-1	ROAD WORK 500 FT.	48"x48"	2	2	2	2	2	32.0						
W20-1	ROAD WORK AHEAD	48"x48"	2	2	2	2	2	32.0						
G20-2	END ROAD WORK	48"x24"	4	4	4	4	4	32.0						
R11-2	ROAD CLOSED	48"x30"	7	5		7	7	70.0						
OM-3L	OBJECT MARKER	12"x36"	3			3	3	9.0						
OM-3R	OBJECT MARKER	12"x36"	4			4	4	12.0						
W1-6	LARGE ARROW	48"x24"	4	3		4	4	32.0						
R4-1	DO NOT PASS	24"x30"	2	2		2	2	10.0						
RSP-1	SHOULDER CLOSED	48"x30"	1	2		2	2	20.0						
VERTICAL PANELS			22	17		22			22					
TRAFFIC DRUMS			97	108		108				108				
TYPE III BARRICADE-RT. (16')			3	2		3					48			
TYPE III BARRICADE-LT. (16')			3	2		3						48		
TYPE III BARRICADE-RT. (24')			3			3					72			
TYPE III BARRICADE-LT. (24')			1	2		2						48		
FURNISHING AND INSTALLING PRECAST CONCRETE BARRIER			946			946							946	
TOTALS:								313.0		22	108	120	96	946

NOTE: THIS IS A HIGH TRAFFIC VOLUME ROAD AS DEFINED IN SECTION 604.03, STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION.

CONSTRUCTION PAVEMENT MARKINGS AND PERMANENT PAVEMENT MARKINGS

DESCRIPTION	STAGE 2	STAGE 3	REMOVAL OF PERMANENT PAVEMENT MARKINGS	CONSTRUCTION PAVEMENT MARKINGS	RAISED PAVEMENT MARKERS	THERMOPLASTIC PAVEMENT MARKING		HIGH PERFORMANCE CONTRAST PAVEMENT MARKING	
						4"		4"	
						WHITE	YELLOW	WHITE	YELLOW
LIN. FT.			LIN. FT.			LIN. FT.		LIN. FT.	
REMOVAL OF PERMANENT PAVEMENT MARKINGS	3945		3945						
CONSTRUCTION PAVEMENT MARKINGS	15482			15482					
RAISED PAVEMENT MARKERS TYPE II (YEL/YEL)		102			102				
THERMOPLASTIC PAVEMENT MARKING WHITE (4")		7397				7397			
THERMOPLASTIC PAVEMENT MARKING YELLOW (4")		7397					7397		
HIGH PERFORMANCE CONTRAST PAVEMENT MARKING WHITE (4")		744						744	
HIGH PERFORMANCE CONTRAST PAVEMENT MARKING YELLOW (4")		744							744
TOTALS:			3945	15482	102	7397	7397	744	744

NOTE: THIS IS A HIGH TRAFFIC VOLUME ROAD AS DEFINED IN SECTION 604.03, STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION.

NOTE: THE 4" YELLOW STRIPING QUANTITY HAS BEEN ESTIMATED BASED ON A DOUBLE YELLOW CENTERLINE STRIPE FOR THE ENTIRE PROJECT. THE PROJECT MUST BE MARKED FOR PASSING/NO PASSING ZONES PRIOR TO THE PLACEMENT OF ANY FINAL STRIPING. CONTACT THE MAINTENANCE DIVISION AFTER THE FINAL LIFT OF SURFACE COURSE HAS BEEN PLACED TO SCHEDULE THE ZONING OF THE PROJECT.

NOTE: NO PERMANENT PAVEMENT MARKINGS SHALL BE PLACED UNTIL A MINIMUM OF 3 DAYS AFTER ALL MAIN LANE PAVING HAS BEEN COMPLETED. IN ADDITION, NO PERMANENT PAVEMENT MARKINGS SHALL BE PLACED DURING THE TIME PERIOD FROM DECEMBER 21 TO MARCH 15, INCLUSIVE.

QUANTITIES

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CLEARING AND GRUBBING

STATION	STATION	LOCATION	CLEARING	GRUBBING
			STATION	
94+76	114+00	HWY. 124	20	20
115+00	132+00	HWY. 124	17	17
TOTALS:			37	37

REMOVAL AND DISPOSAL OF FENCE

STATION	STATION	LOCATION	FENCE
			LIN. FT.
94+82	97+21	HWY. 124 ON RT	238
97+56	101+38	HWY. 124 ON RT	384
100+82	101+47	HWY. 124 ON RT	73
108+74	109+70	HWY. 124 ON RT	97
118+02	119+21	HWY. 124 ON RT	119
119+66	121+71	HWY. 124 ON RT	323
123+00	123+98	HWY. 124 ON RT	96
124+18	124+37	HWY. 124 ON RT	60
124+28	124+48	HWY. 124 ON RT	64
126+91	130+67	HWY. 124 ON RT	382
128+43	129+57	HWY. 124 ON LT	117
131+79	133+20	HWY. 124 ON LT	193
TOTALS:			2146

REMOVAL AND DISPOSAL OF CULVERTS

STATION	DESCRIPTION	PIPE CULVERTS
		EACH
97+45	HWY. 124 LT - SIDE DRAIN	1
99+78	HWY. 124 LT - SIDE DRAIN	1
101+76	HWY. 124 - CROSS DRAIN	1
102+93	HWY. 124 LT - SIDE DRAIN	1
109+20	HWY. 124 LT - SIDE DRAIN	1
112+36	HWY. 124 LT - SIDE DRAIN	1
116+80	HWY. 124 LT - SIDE DRAIN	1
119+75	HWY. 124 LT - SIDE DRAIN	1
123+45	HWY. 124 LT - SIDE DRAIN	1
127+24	HWY. 124 RT - SIDE DRAIN	1
130+35	HWY. 124 RT - SIDE DRAIN	1
TOTAL:		11

NOTE: QUANTITIES SHOWN ABOVE SHALL INCLUDE REMOVAL & DISPOSAL OF ALL HEADWALLS AND FLARED END SECTIONS IF APPLICABLE.

EROSION CONTROL

STATION	STATION	LOCATION	PERMANENT EROSION CONTROL					TEMPORARY EROSION CONTROL								
			SEEDING	LIME	MULCH COVER	WATER	SECOND SEEDING APPLICATION	TEMPORARY SEEDING	MULCH COVER	WATER	WATTLE DITCH CHECKS (20") (E-1)	ROCK DITCH CHECKS (E-6)	SILT FENCE (E-11)	SEDIMENT BASIN (E-14)	OBLITERATION OF SEDIMENT BASIN	*SEDIMENT REMOVAL & DISPOSAL
			ACRE	TON	ACRE	M.GAL.	ACRE	ACRE	ACRE	M.GAL.	LINE FT.	CU.YD.	LINE FT.	CU.YD.	CU.YD.	CU.YD.
ENTIRE PROJECT		CLEARING AND GRUBBING														
ENTIRE PROJECT		STAGE 1						9.14	9.14	186.5		3169	1713	1713	1830	
ENTIRE PROJECT		STAGE 2	5.47	10.94	5.47	557.9	5.47	1.76	1.76	35.9	45	2216			97	
*ENTIRE PROJECT TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER.			1.37	2.74	1.37	139.7	1.37	2.73	2.73	55.7	108	36	2221	428	428	534
TOTALS:			6.84	13.68	6.84	697.6	6.84	13.63	13.63	278.1	108	174	11106	2141	2141	2622

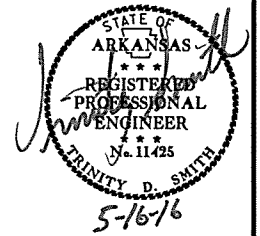
BASIS OF ESTIMATE:
 LIME2 TONS / ACRE OF SEEDING
 WATER.....102.0 M.G. / ACRE OF SEEDING
 WATER.....20.4 M.G. / ACRE OF TEMPORARY SEEDING
 WATTLE DITCH CHECKS.....9 LIN. FT. / LOCATION
 ROCK DITCH CHECKS.....3 CU.YD./LOCATION

NOTE: THE TEMPORARY EROSION CONTROL DEVICES SHOWN ABOVE AND ON THE PLANS SHALL BE INSTALLED IN SUCH A SEQUENCE AS TO DETER EROSION AND SEDIMENTATION ON U.S. WATERWAYS AS EXPLAINED BY THE NATIONAL POLLUTANT DISCHARGE ELIMINATION SYSTEM PERMIT.

*QUANTITY ESTIMATED.
 SEE SECTION 104.03 OF THE STD. SPECS.

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	080445	20	102	

② QUANTITIES



REMOVAL AND DISPOSAL OF ITEMS

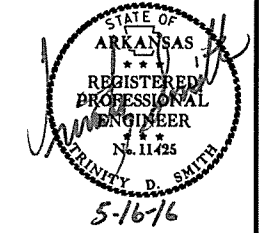
STATION	STATION	LOCATION	FOUNDATIONS	GUARDRAIL	SEPTIC SYSTEM	BUILDINGS	WELL	STORM CELLAR
			SQ. YD.	LIN. FT.	EACH	EACH	EACH	EACH
103+10		HWY. 124	25					
112+81	113+06	HWY. 124 ON LT		25				
112+81	113+06	HWY. 124 ON RT		25				
115+58	115+83	HWY. 124 ON LT		25				
115+58	115+83	HWY. 124 ON RT		25				
103+10		HWY. 124 ON LT			1			
117+28		HWY. 124 ON RT			1			
102+30		HWY. 124				1		
102+78		HWY. 124 ON LT				1		
117+60		HWY. 124 ON RT				1		
130+86		HWY. 124 ON RT				1		
131+30		HWY. 124 ON RT				1		
102+78		HWY. 124 ON LT					1	
117+60		HWY. 124 ON RT					1	
130+64		HWY. 124 ON LT						1
TOTALS:			25	100	2	5	2	1

5/13/2016 R080445.DGN

QUANTITIES

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	080445	21	102	

② QUANTITIES



CONCRETE DITCH PAVING

STATION	STATION	LOCATION	LENGTH		CONC. DITCH PAVING (TYPE B) SQ. YD.	SOLID SODDING SQ. YD.	WATER M. GAL.
			LIN. FT.	FEET			
97+56	99+52	HWY. 124 LT	196.00	4.00	87.11	87.11	1.10
100+03	101+11	HWY. 124 LT	108.00	8.00	96.00	48.00	0.60
103+00	104+50	HWY. 124 LT	150.00	8.00	133.33	66.67	0.84
116+45	121+77	HWY. 124 LT	532.00	8.00	472.89	236.44	2.98
122+23	125+10	HWY. 124 LT	287.00	8.00	255.11	127.56	1.61
103+62	108+39	HWY. 124 RT	477.00	8.00	424.00	212.00	2.67
108+81	113+52	HWY. 124 RT	471.00	8.00	418.67	209.33	2.64
119+39	123+12	HWY. 124 RT	373.00	8.00	331.56	165.78	2.09
123+68	125+00	HWY. 124 RT	132.00	8.00	117.33	58.67	0.74
128+00	130+00	HWY. 124 RT	200.00	4.00	88.89	88.89	1.12
TOTALS:					2424.89	1300.45	16.39

BASIS OF ESTIMATE:
WATER.....12.6 GAL. / SQ. YD. OF SOLID SODDING.

FENCING

STATION	STATION	LOCATION	WIRE FENCE	* 16'-0" GATES
			(TYPE D) LIN. FT.	EACH
94+82	97+21	HWY. 124 - RT	273	
97+56	102+00	HWY. 124 - RT	425	
108+31	108+87	HWY. 124 - RT	40	1
119+66	124+37	HWY. 124 - RT	472	1
126+89	130+67	HWY. 124 - RT	375	1
128+42	129+53	HWY. 124 - LT	108	
132+07	133+50	HWY. 124 - LT	146	
TOTALS:			1839	3

* DENOTES ALTERNATE BID ITEM.

EROSION CONTROL MATTING

STATION	STATION	LOCATION	LENGTH		CLASS 3 SQ. YD.
			LIN. FT.	SQ. YD.	
95+00.00	96+00.00	HWY. 124 LT	100.00	88.89	
125+56.96	126+00.00	HWY. 124 LT	43.04	38.26	
96+00.00	97+00.00	HWY. 124 RT	100.00	88.89	
102+60.00	103+27.19	HWY. 124 RT	67.19	59.72	
125+00.00	125+56.28	HWY. 124 RT	56.28	50.03	
TOTAL:					325.79

NOTE: AVERAGE WIDTH = 8'-0"

APPROACH GUTTERS

STATION	STATION	LOCATION	APPROACH GUTTER (TYPE A)	REINFORCING STEEL-RDWY. (GR. 60)
			CU. YD.	POUND
112+59.91	112+89.91	HWY. 124 ON RT	7.55	665
112+59.91	112+89.91	HWY. 124 ON LT	7.55	665
116+62.09	116+92.09	HWY. 124 ON RT	7.55	665
116+62.09	116+92.09	HWY. 124 ON LT	7.55	665
TOTALS:			30.20	2660

NOTE: USE T = 9" FOR 8" SHOULDER.

SELECTED PIPE BEDDING

LOCATION	SELECTED PIPE BEDDING CU. YD.
ENTIRE PROJECT TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER	80
TOTAL:	80

NOTE: QUANTITY ESTIMATED. SEE SECTION 104.03 OF THE STD. SPECS.

GUARDRAIL

STATION	STATION	LOCATION	GUARDRAIL (TYPE A)	THRIE BEAM GUARDRAIL TERMINAL	GUARDRAIL TERMINAL (TYPE 2)
			LIN. FT.	EACH	
109+41.01	112+79.60	HWY. 124 ON RT	275	1	1
110+06.83	112+79.60	HWY. 124 ON LT	200	1	1
116+72.40	118+15.24	HWY. 124 ON RT	75	1	1
116+72.40	120+16.15	HWY. 124 ON LT	275	1	1
TOTALS:			825	4	4

MAILBOXES

LOCATION	MAILBOXES	MAILBOX SUPPORTS (SINGLE)
	EACH	
ENTIRE PROJECT	8	8
TOTALS:	8	8

STRUCTURES

STATION	DESCRIPTION	REINFORCED CONCRETE PIPE CULVERT		*REINFORCED CONCRETE PIPE CULVERT ALTERNATES	*METAL AND PLASTIC PIPE CULVERT ALTERNATIVES	FLARED END SECTION FOR R.C. PIPE CULVERTS		*FLARED END SECTIONS FOR PIPE CULVERT ALTERNATES	SOLID SODDING SQ. YD.	WATER M. GAL.	STD. DWG. NOS.
		24"	36"	36"	36"	24"	36"	36"			
		LIN. FT.						EACH			
98+69	EXTEND R.C. PIPE CULVERT	46				2			26	0.33	FES-1, FES-2, PCC-1
101+89	CONSTRUCT 36" R.C. PIPE CULVERT			76	80			2	26	0.33	FES-1, FES-2, PCC-1, PCM-1, PCP-1, PCP-2
129+04	EXTEND R.C. PIPE CULVERT		32					2	12	0.15	FES-1, FES-2, PCC-1
TOTALS:		46	32	76	80	2	2	2	64	0.81	

BASIS OF ESTIMATE:
WATER.....12.6 GAL. / SQ. YD. OF SOLID SODDING.

NOTE: FOR R.C. PIPE CULVERT INSTALLATIONS USE TYPE 3 BEDDING UNLESS OTHERWISE SPECIFIED.
NOTE: FOR C.M. PIPE CULVERT INSTALLATIONS USE TYPE 2 BEDDING UNLESS OTHERWISE SPECIFIED.
*DENOTES ALTERNATE BID ITEM.

QUANTITIES

5/16/2016

RO80445.DGN

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	080445		22	102

COLD MILLING ASPHALT PAVEMENT

STATION	STATION	LOCATION	AVG. WIDTH	COLD MILLING ASPHALT PAVEMENT
			FEET	SQ. YD.
93+75.92	94+75.92	MAIN LANES	22.00	244.44
133+46.27	134+46.27	MAIN LANES	22.00	244.44
TOTAL:				488.88

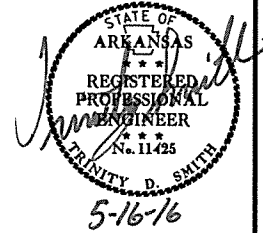
NOTE: AVERAGE MILLING DEPTH 1".

ACHM PATCHING OF EXISTING ROADWAY

DESCRIPTION	TON
ENTIRE PROJECT - TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER	18
TOTAL:	18

NOTE: QUANTITY ESTIMATED. SEE SECTION 104.03 OF THE STD. SPECS.

2 QUANTITIES



BENCH MARKS

STATION	LOCATION	BENCH MARKS
		EACH
112+90	HWY. 124	1
TOTAL:		1

NOTE: SHOWN FOR INFORMATION ONLY. BENCH MARKS SHALL BE FURNISHED AND PLACED BY STATE FORCES.

DUMPED RIPRAP AND FILTER BLANKET

STATION	STATION	LOCATION	DUMPED RIPRAP	FILTER BLANKET
			CU. YDS.	SQ. YDS.
110+06	113+80	HWY. 124 ON RT	1394	2788
115+70	119+51	HWY. 124 ON LT	1406	2812
TOTALS:			2800	5600

NOTE: FILTER BLANKET SHALL BE GEOTEXTILE FABRIC (TYPE 5).

EARTHWORK

STATION	STATION	LOCATION / DESCRIPTION	UNCLASSIFIED EXCAVATION	COMPACTED EMBANKMENT	ROCK FILL	* SOIL STABILIZATION TON
			CU. YD.	CU. YD.		
ENTIRE PROJECT		HWY. 124 - STAGE 1	12268	73360	28698	
ENTIRE PROJECT		HWY. 124 - STAGE 2	2620	4592	3784	
ENTIRE PROJECT		APPROACHES	35	3380		
ENTIRE PROJECT		EXISTING HWY. 124 REMOVAL	2412			
ENTIRE PROJECT		BRIDGE EMBANKMENT	533			
* ENTIRE PROJECT		TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER				25
TOTALS:			17868	81332	32482	25

* QUANTITY ESTIMATED. SEE SECTION 104.03 OF THE STD. SPECS.

RETAINING WALLS

STATION	STATION	LOCATION	TEMPORARY RETAINING WALL	SELECT GRANULAR BACKFILL
			SQ. FT.	CU. YD.
109+75	113+50	HWY. 124 ON LT	4190	1565
116+04	118+75	HWY. 124 ON LT	3815	1870
TOTALS:			8005	3435

DRIVEWAYS & TURNOUTS

STATION	SIDE	LOCATION	WIDTH FEET	ACHM SURFACE COURSE (1/2") 220 LBS. PER SQ. YD. (PG 64-22)		AGGREGATE BASE COURSE (CLASS 7) TON	SIDE DRAINS		STANDARD DRAWINGS
				SQ. YD.	TON		18"	24"	
							SQ. YD.	TON	
97+33	LT	HWY. 124	16	114.01	12.54	46.55	48		PCC-1, PCM-1, PCP-1, PCP-2
97+78	LT	HWY. 124	16	98.56	10.84	40.25	54		PCC-1, PCM-1, PCP-1, PCP-2
101+35	LT	HWY. 124 - SHADY MEADOW RD.	22	324.09	35.65	132.34	54		PCC-1, PCM-1, PCP-1, PCP-2
101+35	RT	HWY. 124	16	167.45	18.42	68.38	44		PCC-1, PCM-1, PCP-1, PCP-2
103+45	RT	HWY. 124	16	90.34	9.94	36.89	34		PCC-1, PCM-1, PCP-1, PCP-2
108+60	RT	HWY. 124	16	85.83	9.44	35.05	42		PCC-1, PCM-1, PCP-1, PCP-2
119+00	RT	HWY. 124	16	335.68	36.92	137.07	88		PCC-1, PCM-1, PCP-1, PCP-2
122+00	LT	HWY. 124	22	239.30	26.32	97.71	46		PCC-1, PCM-1, PCP-1, PCP-2
123+40	RT	HWY. 124	16	129.12	14.20	52.72	56		PCC-1, PCM-1, PCP-1, PCP-2
125+34	LT	HWY. 124	20	112.76	12.40	46.04	50		PCC-1, PCM-1, PCP-1, PCP-2
125+83	RT	HWY. 124	16	104.26	11.47	42.57	54		PCC-1, PCM-1, PCP-1, PCP-2
127+21	RT	HWY. 124	16	104.28	11.47	42.58	48		PCC-1, PCM-1, PCP-1, PCP-2
130+35	LT	HWY. 124	16	89.03	9.79	36.35	36		PCC-1, PCM-1, PCP-1, PCP-2
131+36	LT	HWY. 124	26	148.68	16.35	60.71	54		PCC-1, PCM-1, PCP-1, PCP-2
131+81	RT	HWY. 124 - SHEEP SHANK BEND RD.	16	149.74	16.47	61.14	44		PCC-1, PCM-1, PCP-1, PCP-2
131+98	LT	HWY. 124	18	106.42	11.71	43.45	46		PCC-1, PCM-1, PCP-1, PCP-2
TOTALS:				2399.55	263.93	1483.80	664	134	

* ENTIRE PROJECT TEMPORARY DRIVES

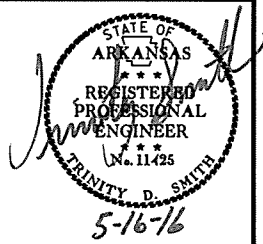
BASIS OF ESTIMATE:
 ACHM SURFACE COURSE (1/2").....94.6% MIN. AGGR.....5.4% ASPHALT BINDER
 MAXIMUM NUMBER OF GYRATIONS = 115 FOR PG 64-22
 NOTE: FOR R.C. PIPE CULVERT INSTALLATIONS USE TYPE 3 BEDDING UNLESS OTHERWISE SPECIFIED.
 NOTE: FOR C.M. PIPE CULVERT INSTALLATIONS USE TYPE 2 BEDDING UNLESS OTHERWISE SPECIFIED.
 * QUANTITY ESTIMATED.
 SEE SECTION 104.03 OF THE STD. SPECS.
 TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER.

5/13/2016

R080445.DGN

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		080445	23	102

② QUANTITIES



BASE AND SURFACING

STATION	STATION	LOCATION	LENGTH FEET	AGGREGATE BASE COURSE (CLASS 7)		TACK COAT				ACHM BINDER COURSE (1")				ACHM SURFACE COURSE (1/2")				ACHM SURFACE COURSE (3/8")				
				TON / STATION	TON	AVG. WID. FEET	SQ.YD.	GALLONS / SQ.YD.	GALLON	AVG. WID. FEET	SQ.YD.	POUND / SQ.YD.	PG 64-22 TON	AVG. WID. FEET	SQ.YD.	POUND / SQ.YD.	PG 64-22 TON	AVG. WID. FEET	SQ.YD.	POUND / SQ.YD.	PG 64-22 TON	
MAIN LANES																						
93+75.86	94+75.86	HWY. 124 - PAVEMENT TRANSITION	100.00			23.00	255.56	0.17	43.45									23.00	255.56	220.00	28.11	
94+75.86	99+70.54	HWY. 124 - NOTCH AND WIDEN	494.68	VAR.	1323.72	VAR.	1982.71	0.05	99.14	VAR.	113.67	440.00	25.01	VAR.	110.18	220.00	12.12	32.00	1758.86	220.00	193.47	
99+70.54	112+89.91	HWY. 124 - FULL DEPTH	1319.37	284.50	3753.61	48.75	11837.68	0.05	591.88	24.50	3591.62	440.00	790.16	24.25	3554.97	220.00	391.05	32.00	4691.09	220.00	516.02	
116+62.09	126+33.93	HWY. 124 - FULL DEPTH	971.84	284.50	2764.88	48.75	8719.56	0.05	435.98	24.50	2645.56	440.00	582.02	24.25	2618.57	220.00	288.04	32.00	3455.43	220.00	380.10	
126+33.93	127+94.97	HWY. 124 - NOTCH AND WIDEN	161.04	VAR.	562.11	VAR.	745.34	0.05	37.27	VAR.	87.51	440.00	19.25	VAR.	85.24	220.00	9.38	32.00	572.59	220.00	62.98	
127+94.97	129+68.88	HWY. 124 - FULL DEPTH	173.91	284.50	494.77	48.75	1560.36	0.05	78.02	24.50	473.42	440.00	104.15	24.25	468.59	220.00	51.54	32.00	618.35	220.00	68.02	
129+68.88	133+46.26	HWY. 124 - NOTCH AND WIDEN	377.38	VAR.	1317.19	VAR.	1500.81	0.05	75.04	VAR.	81.77	440.00	17.99	VAR.	77.24	220.00	8.50	32.00	1341.80	220.00	147.60	
133+46.26	134+46.26	HWY. 124 - PAVEMENT TRANSITION	100.00			23.00	255.56	0.17	43.45									23.00	255.56	220.00	28.11	
ADDITIONAL FOR LEVELING																						
94+75.87	99+70.54	HWY. 124	494.67			VAR.	1414.92	0.17	240.54						20.00	VAR.	VAR.	512.03				
126+33.93	127+94.97	HWY. 124	161.04			VAR.	250.06	0.17	42.51						20.00	VAR.	VAR.	470.84				
129+68.88	134+20.00	HWY. 124	451.12			VAR.	866.01	0.17	147.22													
ADDITIONAL FOR METHOD OF RAISING GRADE																						
127+94.97	129+68.88	HWY 124	173.91			VAR.	428.30	0.17	72.81	VAR.	VAR.	VAR.	182.16									
ADDITIONAL FOR SUPERELEVATION																						
94+75.86	98+25.86	ADDITIONAL FOR SUPERELEVATION TRANSITION	350.00	VAR.	196.00																	
98+25.86	103+97.19	ADDITIONAL FOR MAX SUPER	571.33	112.00	639.89																	
103+97.19	107+47.19	ADDITIONAL FOR SUPERELEVATION TRANSITION	350.00	VAR.	196.00																	
107+47.19	110+42.67	ADDITIONAL FOR SUPERELEVATION TRANSITION	295.48	VAR.	144.79																	
110+42.67	110+85.52	ADDITIONAL FOR MAX SUPER	42.85	98.00	41.99																	
110+85.52	113+81.00	ADDITIONAL FOR SUPERELEVATION TRANSITION	295.48	VAR.	144.79																	
119+71.07	122+71.07	ADDITIONAL FOR SUPERELEVATION TRANSITION	300.00	VAR.	132.75																	
122+71.07	130+46.26	ADDITIONAL FOR MAX SUPER	775.19	88.50	686.04																	
130+46.26	133+46.26	ADDITIONAL FOR SUPERELEVATION TRANSITION	300.00	VAR.	132.75																	
ADDITIONAL FOR GUARDRAIL																						
108+98.00	112+89.90	HWY. 124 - ON RT.	391.90	VAR.	132.91													9.50	413.67	220.00	45.50	
109+63.83	112+89.90	HWY. 124 - ON LT.	326.07	VAR.	107.33													9.50	344.19	220.00	37.86	
116+89.90	118+59.13	HWY. 124 - ON RT.	169.23	VAR.	50.44													9.50	178.63	220.00	19.65	
116+89.90	120+59.15	HWY. 124 - ON LT.	369.25	VAR.	124.49													9.50	389.76	220.00	42.87	
TOTALS:						12946.45		29816.87		1907.31		6993.55		1720.74		6914.79		1743.50		14275.49		1570.29

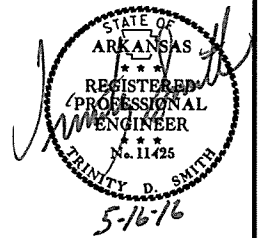
BASIS OF ESTIMATE:
 ACHM SURFACE COURSE (3/8").....94.6% MIN. AGGR.....5.4% ASPHALT BINDER
 ACHM SURFACE COURSE (1/2").....94.6% MIN. AGGR.....5.4% ASPHALT BINDER
 ACHM BINDER COURSE (1").....95.5% MIN. AGGR.....4.5% ASPHALT BINDER

5/13/2016 R080445.DGN

QUANTITIES

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO. 080445							26	102

2 SURVEY CONTROL DETAILS



SURVEY CONTROL COORDINATES

Project Name: 080445
Date: 10/22/2014
Coordinate System: Arkansas State Plane Coordinates
Based on AHTD GPS PTS : 710017 & 710017A
Projected to Ground Coordinates
Units: U.S. Survey Foot

COORDINATES LISTED BELOW ARE GROUND (Localized) COORDINATES !!!!

Point No.	Northing	SY	Easting	SX	Elevation	SZ	Feature Code	Point Description
1	381833.9097	0.0296	1227163.9039	0.0258	583.70	0.010	CTL	PD:AHTD STD. MON STAMPED T-1
2	381342.3456	0.0178	1227597.4148	0.0175	527.20	0.016	CTL	PD:AHTD STD. MON STAMPED T-2
3	381253.7281	0.0172	1227857.2871	0.0172	528.12	0.018	CTL	PD:AHTD STD. MON STAMPED T-3
4	381026.5815	0.0187	1228203.8742	0.0194	567.74	0.019	CTL	PD:AHTD STD. MON STAMPED T-4
5	380907.4629	0.0186	1228498.8647	0.0176	600.64	0.020	CTL	PD:AHTD STD. MON STAMPED T-5
100	381531.2539	0.0001	1227303.2684	0.0001	559.45	0.012	GPS	PD:AHTD GPS MON 710017
101	380775.1327	0.0001	1228733.2667	0.0001	608.53	0.000	GPS	PD:AHTD GPS MON 710017A
999	382059.5442	0.0232	1226800.9913	0.0213	613.53	0.000	BM	PD:NGS BM TT 21 RDM
10	381833.8465	0.0001	1227163.9422	0.0001	583.51	0.001	CTL	PD:AHTD STD. MON STAMPED T-10

*Standard Primary Control Monument - Rebar and Cap - Standard - 5/8" x 24" Rebar with 2" Aluminum Cap stamped: "(include all common information here)" plus other markings indicated in the point description of the individual point. AHTD monuments will be stamped "Arkansas Hwy & Trans Dept" with "PN: ###" & "Job #####". Monuments that are set by Consultants will be stamped "Arkansas Hwy & Trans Dept" with "PN:###", "Job#####", & "PS#####". The consultant Professional Surveyor in charge will stamp his/her PS license number on the cap.

**Standard GPS Control Point Monument - 5/8" x 48" Rebar with 2.5" Aluminum Cap stamped: "(include all common information here)" plus other markings indicated in the point description of the individual point. These monuments will be stamped "Ark. State Hwy Trans. Dept.", "GPS Survey", & "Point No. #####".

SX, SY, SZ - Represents the standard error estimate of the coordinate values of each point at the 67% confidence level (one sigma) based on the least squares analysis of the control network. See the AASHTO SDMS Technical Data Guide data tag definition for SX, SY, and SZ for additional information. These values shall be used when control points are added and the entire network is reprocessed using least square analysis. A value of 0.001 is defined as fixed (no adjustment) in the least square analysis process. A value of 30 is defined as location by handheld GPS device or scaled from USGS Quadmap.

Reference Control points (1500 series) shall be used to re-establish horizontal datum if the primary control has been destroyed. These reference control points shall not be used for vertical control unless the elevation has been established from the project datum with 3-wire level techniques.

All additional project control shall be occupied, measured, and adjusted with direct survey ties to at least two of the control points listed in the table above. New survey control shall not be independent of the survey control listed above. This includes horizontal coordinates and elevations.

HWY. 124

POINT NO.	TYPE	STATION	NORTHING	EASTING
8000	POB	89+90.49	382053.1571	1225488.4979
8001	PC	97+38.36	382033.1913	1226236.1044
8003	PT	105+42.75	381742.6159	1226968.5417
8004	PC	109+51.62	381470.3603	1227273.5888
8006	PT	112+19.41	381316.9052	1227492.3037
8008	PC	121+96.07	380852.9860	1228351.7514
8010	PT	131+21.26	380623.8775	1229238.8113
8011	POE	133+80.82	380621.1415	1229498.3630

Positional Accuracy:	Horizontal - GPS (1.0 cm ± 1PPM)	PN: 100-101
	Horizontal - Primary (2.0 cm ± 20PPM):	PN: 1-5, 10
	Horizontal - Secondary (3 cm ± 50PPM):	PN: N/A
	Vertical - NGS 1st Order (±4mm x vdist in km)	PN: N/A
	Vertical - NGS 2nd Order (±6mm x vdist in km)	PN: N/A
	Vertical - NGS 3rd Order (±8mm x vdist in km)	PN: N/A

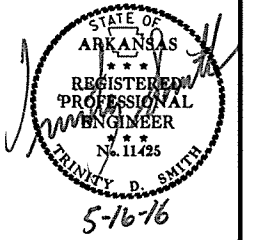
Horizontal Datum: NAD 1983 (1997) State Plane Zone: 0301 - North Zone
The adjustment year is based on metadata in the SDMS Control file
A project CAF of: 0.9999102460 has been used to compute the above coordinates.
The project CAF shall have a minimum precision of 9 digits right of the decimal.
This CAF is intended for use within the project limits only.
Grid Distance = Ground Distance X CAF
If Coordinates are listed as Ground:
To compute Grid Coordinates, multiply the Ground Coordinates by CAF about the origin of X=0 & Y=0
If Coordinates are listed as Grid:
To compute Ground Coordinates, divide the Grid Coordinates by CAF about the origin of X=0 & Y=0

Vertical Datum: NAVD 1988 based NGS BM:
A project Elevation Factor of: 0.9999725104 has been computed and incorporated in the above CAF.
This is based on the average elevation of the project: 574.71 Feet
3-Wire Leveling techniques have been used to establish elevations on
Points: 1-5, 10, 100-101 From NGS BM: TT 21 RDM

Basis of Bearing: Grid Bearings based on AHTD GPS points: 710017 & 710017A
Convergence Angle is: 00 09 54 LEFT at PN: 3
LT: 35-22-49.307N LG: 092-17-01.535 W
Grid Azimuth = Astronomical Azimuth - Convergence Angle

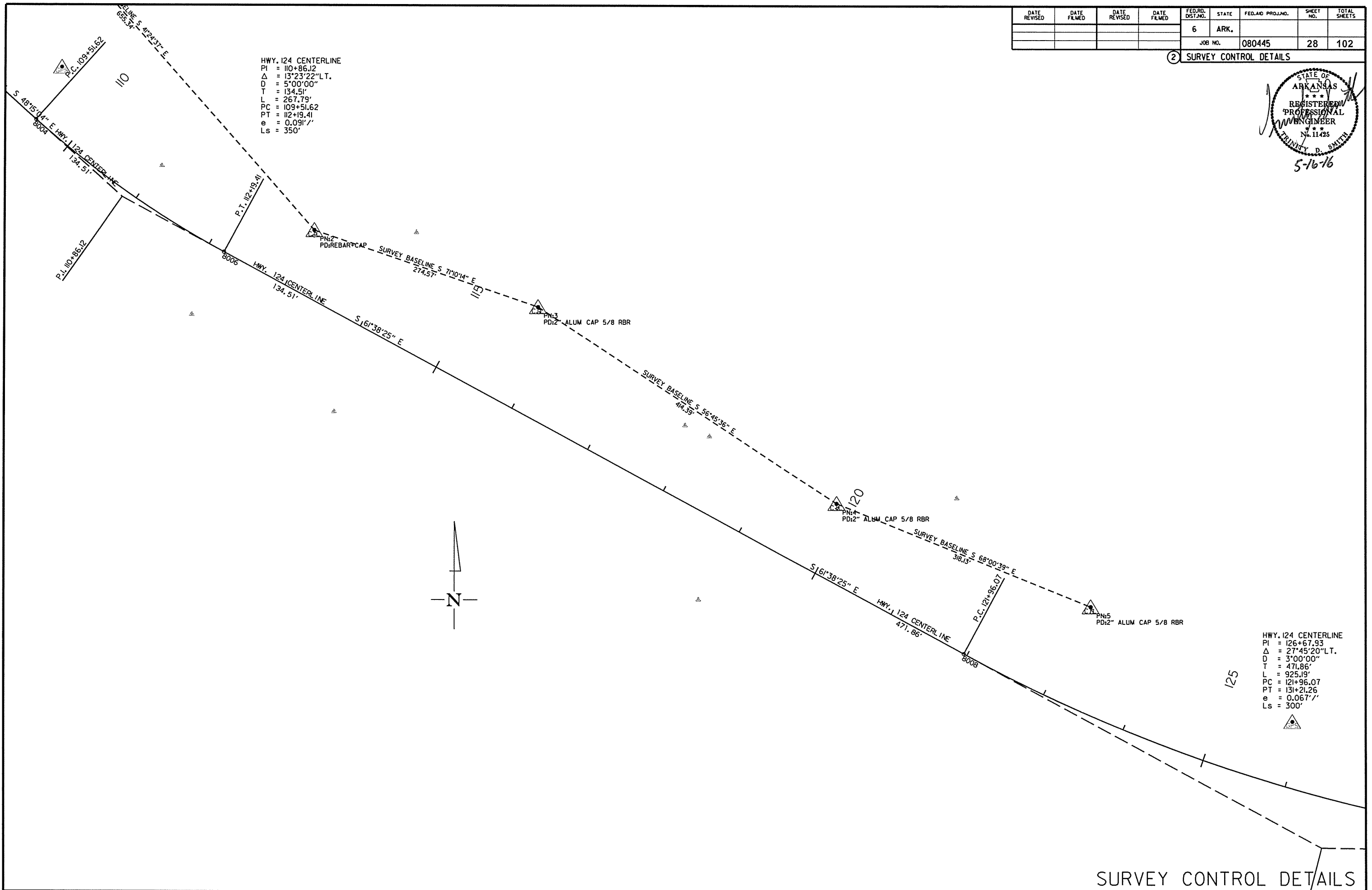
DATE REVISED	DATE FILED	DATE REVISED	DATE FILED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		080445	28	102

2 SURVEY CONTROL DETAILS



HWY. 124 CENTERLINE
 PI = 110+86.12
 Δ = 13°23'22" L.T.
 D = 5°00'00"
 T = 134.51'
 L = 267.79'
 PC = 109+51.62
 PT = 112+19.41
 e = 0.091' /'
 Ls = 350'

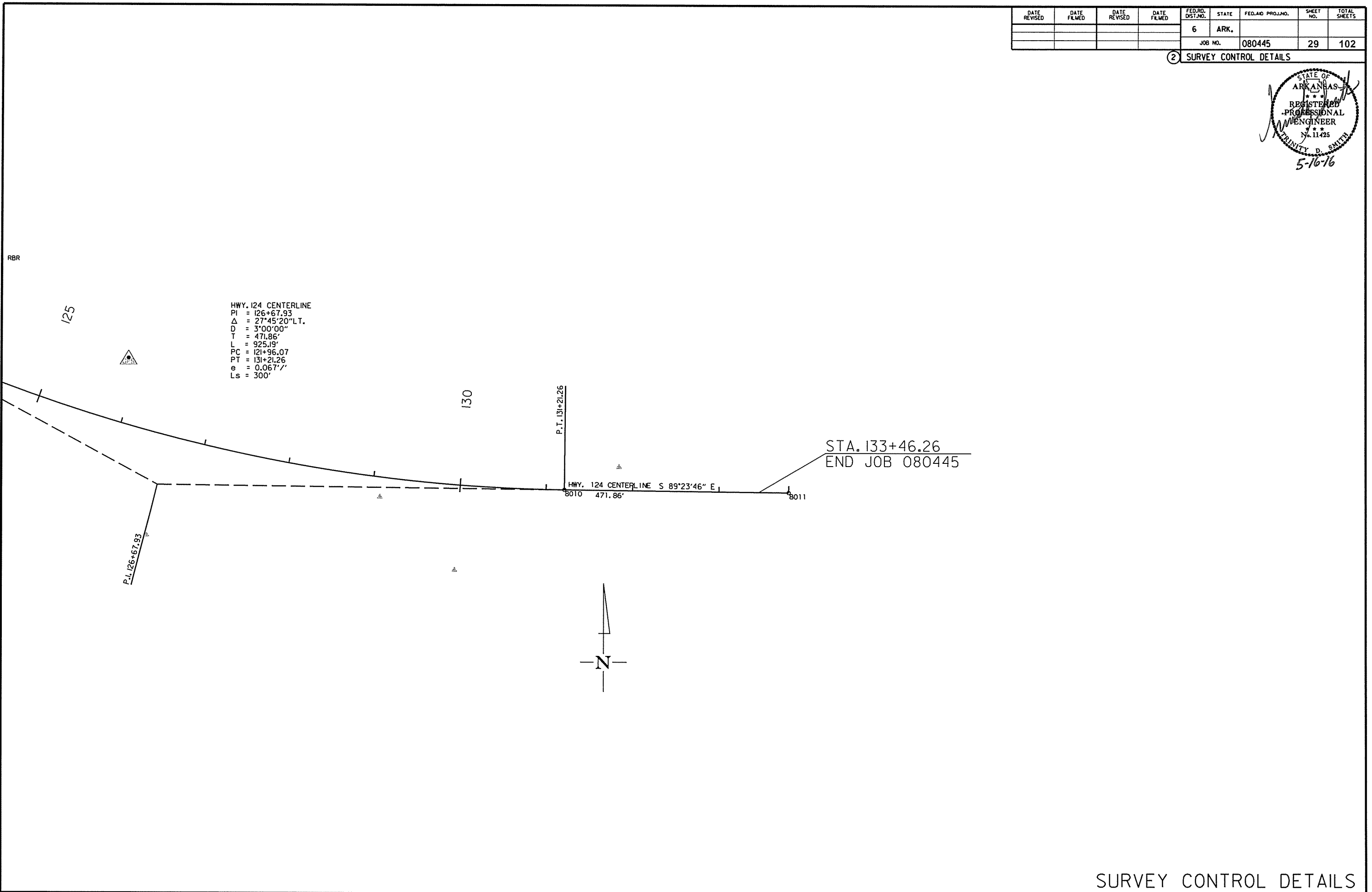
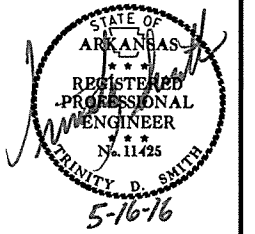
HWY. 124 CENTERLINE
 PI = 126+67.93
 Δ = 27°45'20" L.T.
 D = 3°00'00"
 T = 471.86'
 L = 925.19'
 PC = 121+96.07
 PT = 131+21.26
 e = 0.067' /'
 Ls = 300'



SURVEY CONTROL DETAILS

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		080445	29	102

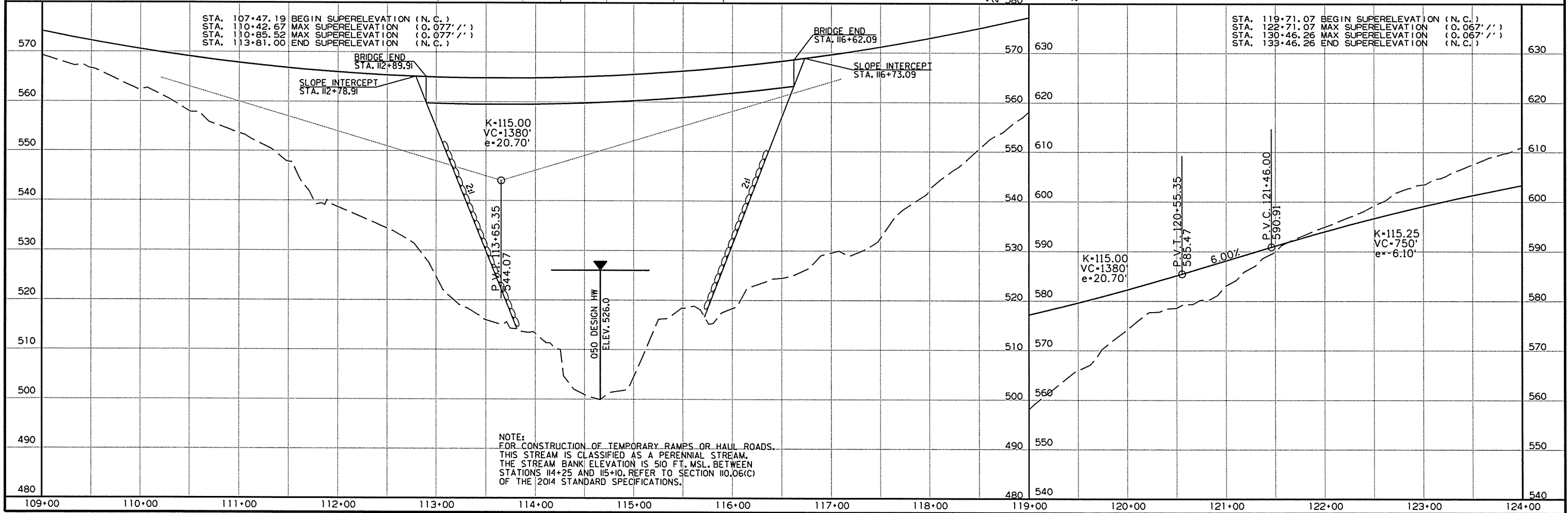
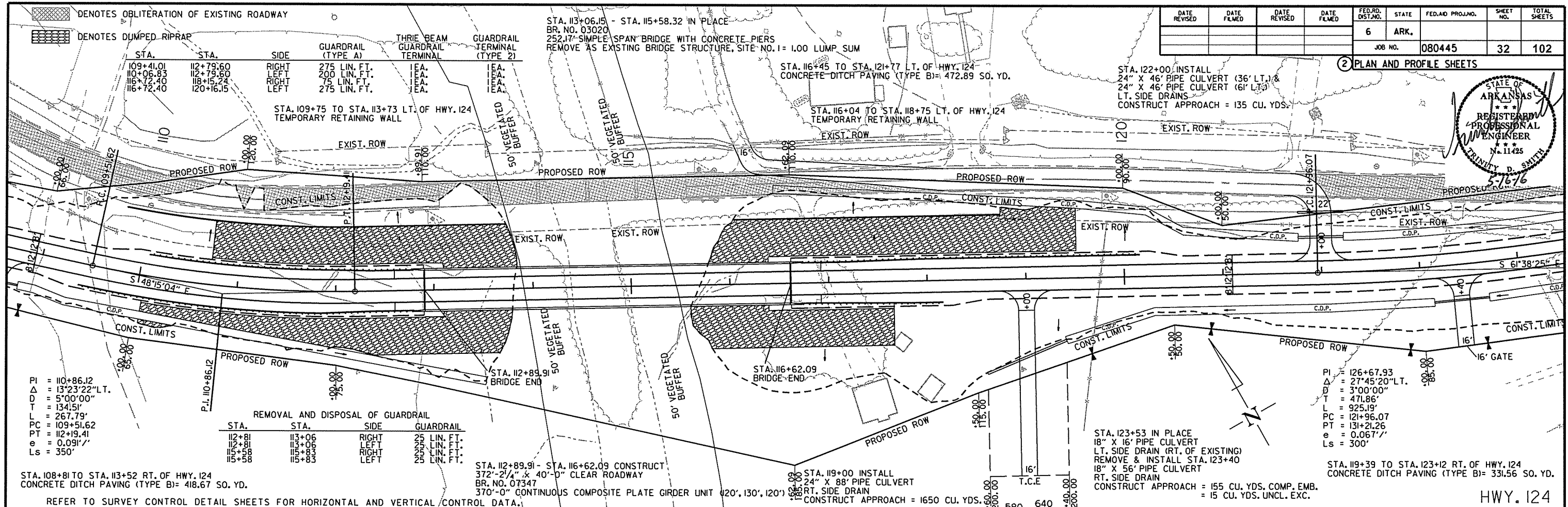
2 SURVEY CONTROL DETAILS





5/13/2016

R080445.DGN

SURVEY CONTROL DETAILS



5/16/2016
 R080445.DGN

 DENOTES 100' TRANSITION
 DENOTES OBLITERATION OF EXISTING ROADWAY

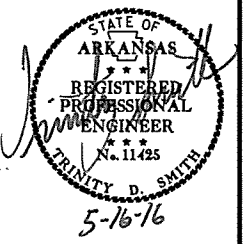
STA. 130+35 IN PLACE
 18" X 18" PIPE CULVERT
 LT. SIDE DRAIN
 REMOVE & INSTALL AT 130+35
 18" X 36" PIPE CULVERT
 LT. SIDE DRAIN
 CONSTRUCT APPROACH = 60 CU. YDS.

STA. 131+36 INSTALL
 18" X 54" PIPE CULVERT
 LT. SIDE DRAIN
 CONSTRUCT APPROACH = 95 CU. YDS. COMP. EMB.
 = 5 CU. YDS. UNCL. EXC.

STA. 131+98 INSTALL
 18" X 46" PIPE CULVERT
 LT. SIDE DRAIN
 CONSTRUCT APPROACH = 80 CU. YDS. COMP. EMB.
 = 5 CU. YDS. UNCL. EXC.

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		33	102

2 PLAN AND PROFILE SHEETS

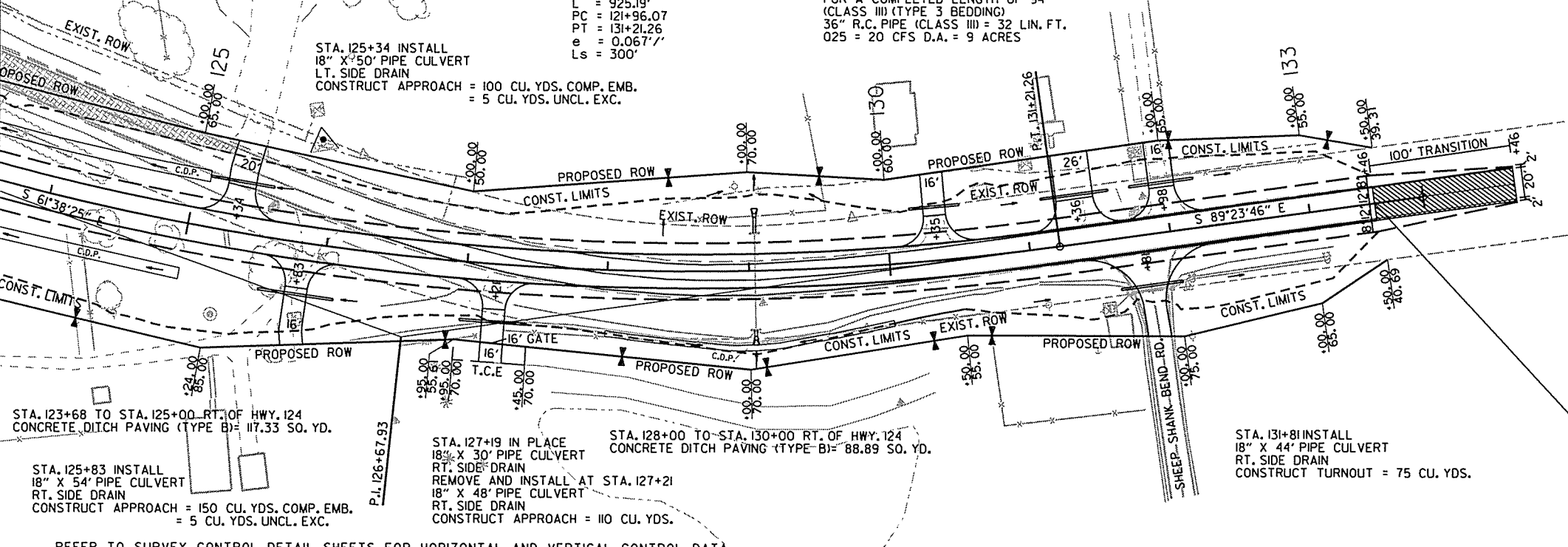


STA. 122+23 TO STA. 125+10 LT. OF HWY. 124
 CONCRETE DITCH PAVING (TYPE B) = 255.11 SO. YD.

PI = 126+67.93
 Δ = 27°45'20" LT.
 D = 3°00'00"
 T = 471.86'
 L = 925.19'
 PC = 121+96.07
 PT = 131+21.26
 e = 0.067' /'
 Ls = 300'

STA. 129+04 IN PLACE
 24" X 70" R.C. PIPE CULVERT
 WITH F.E.S. LT. & RT.
 RETAIN AND EXTEND 18' LT. AND 6' RT
 FOR A COMPLETED LENGTH OF 94'
 (CLASS III (TYPE 3 BEDDING)
 36" R.C. PIPE (CLASS III) = 32 LIN. FT.
 025 = 20 CFS D.A. = 9 ACRES

STA. 125+34 INSTALL
 18" X 50" PIPE CULVERT
 LT. SIDE DRAIN
 CONSTRUCT APPROACH = 100 CU. YDS. COMP. EMB.
 = 5 CU. YDS. UNCL. EXC.



STA. 123+68 TO STA. 125+00 RT. OF HWY. 124
 CONCRETE DITCH PAVING (TYPE B) = 117.33 SO. YD.

STA. 125+83 INSTALL
 18" X 54" PIPE CULVERT
 RT. SIDE DRAIN
 CONSTRUCT APPROACH = 150 CU. YDS. COMP. EMB.
 = 5 CU. YDS. UNCL. EXC.

STA. 127+19 IN PLACE
 18" X 30" PIPE CULVERT
 RT. SIDE DRAIN
 REMOVE AND INSTALL AT STA. 127+21
 18" X 48" PIPE CULVERT
 RT. SIDE DRAIN
 CONSTRUCT APPROACH = 110 CU. YDS.

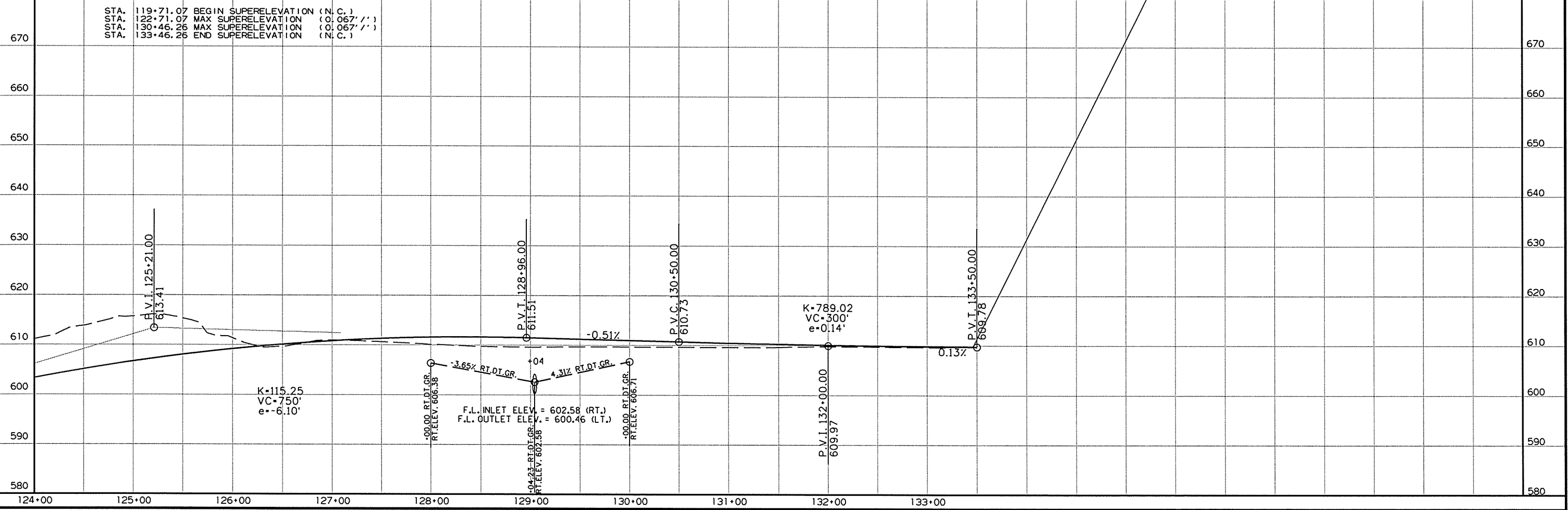
STA. 128+00 TO STA. 130+00 RT. OF HWY. 124
 CONCRETE DITCH PAVING (TYPE B) = 88.89 SO. YD.

STA. 131+81 INSTALL
 18" X 44" PIPE CULVERT
 RT. SIDE DRAIN
 CONSTRUCT TURNOUT = 75 CU. YDS.

REFER TO SURVEY CONTROL DETAIL SHEETS FOR HORIZONTAL AND VERTICAL CONTROL DATA.

STA. 133+46.26
 END JOB 080445
 ELEV. 609.85

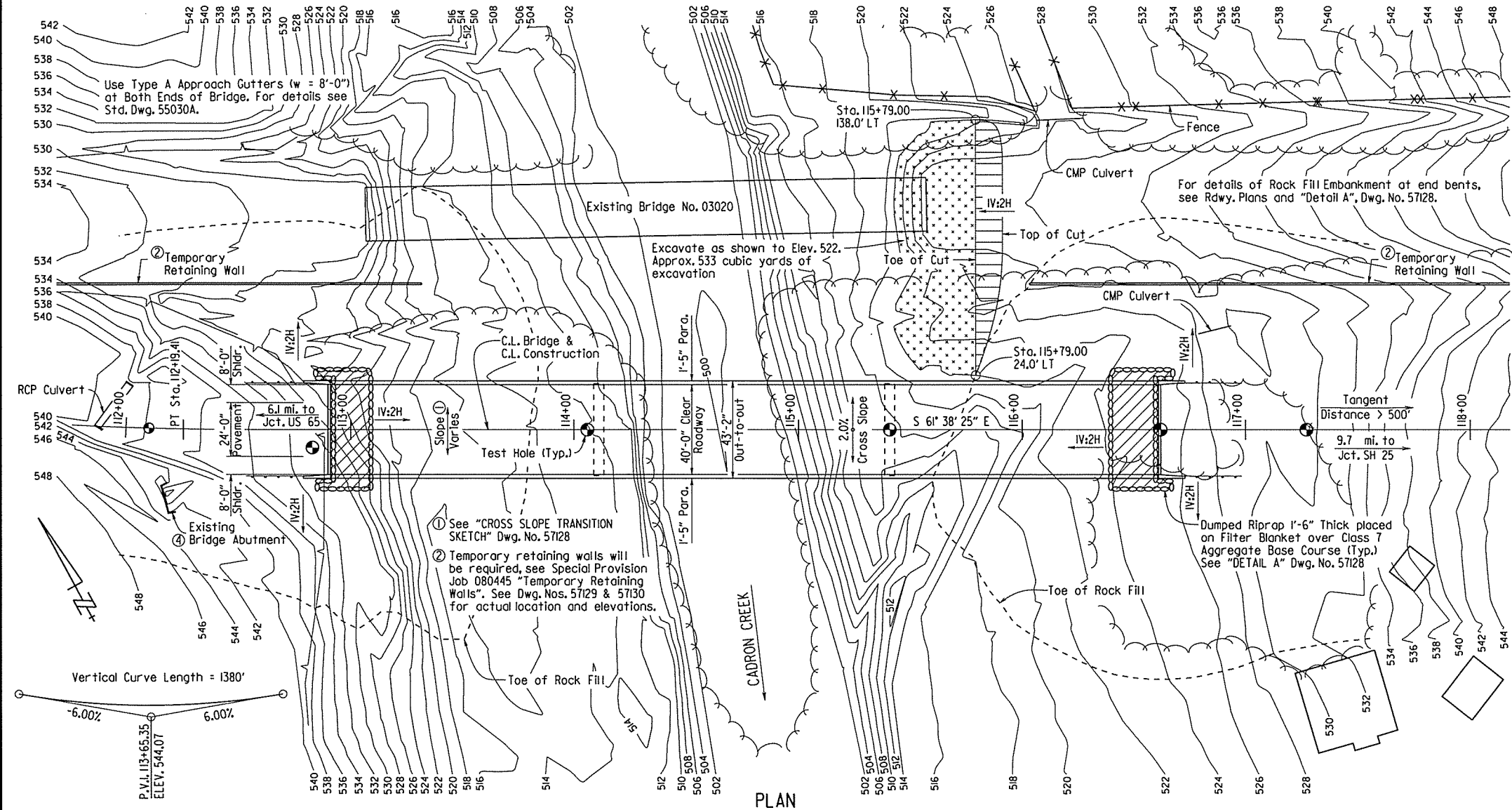
HWY. 124



R080445.DGN 5/13/2016

For R/W Data see Rdwy. Plans

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	080445	34	102	
				07347 - LAYOUT - 57127				



GENERAL NOTES

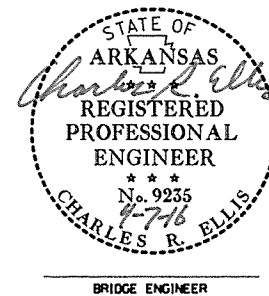
- BENCH MARK: Horizontal and Vertical Control Data are shown on Survey Control Data Sheets.
- CONSTRUCTION SPECIFICATIONS: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction (2014 edition), with applicable Supplemental Specifications and Special Provisions. Unless otherwise noted, Section and Subsection refer to the Standard Specifications.
- DESIGN SPECIFICATIONS: AASHTO LRFD Bridge Design Specifications 6th Edition (2012) with 2013 interim revisions.
- LIVE LOADING: HL-93
- SEISMIC PERFORMANCE ZONE: I $S_{D1} = 0.101$ SITE CLASS: B
- MATERIALS AND STRENGTHS:
 - Class S (AE) Concrete (Superstructure) $f'_c = 4,000$ psi
 - Class S Concrete (Substructure) $f'_c = 3,500$ psi
 - Reinforcing Steel (AASHTO M 31 or M 322, Type A) $f_y = 60,000$ psi
 - Structural Steel (AASHTO M 270, Grade 36) $f_y = 36,000$ psi
 - Structural Steel (AASHTO M 270, Grade 50W) $f_y = 50,000$ psi
- BORING LOGS: Boring logs may be obtained from the Construction Contract Procurement Section of the Program Management Division.
- BRIDGE DECK: The concrete bridge deck shall be given a fine finish as specified for final finishing in Subsection 802.19 for Class 5 Tined Bridge Roadway Surface Finish.
- STEEL PILING: Piling in Bents 1 and 4 shall be HP 14x73 and shall be driven with an approved air, steam, or diesel hammer to a minimum safe bearing capacity of 130 tons per pile and into the material designated as Sandstone on the boring legend. Piling in end bents shall be driven after embankment to bottom of cap is in place. Lengths of piling shown are for estimating quantities and for use in determining payment for cut-off and build-up in accordance with the Standard Specifications. On all piling, the Contractor shall use approved steel H-Pile driving points.
- PREBORING: Preboring is required for all piles in Bents 1 and 4. Preboring shall be to a minimum 3' depth into material designated as Sandstone on the boring legend. The actual size and depth of preboring shall be determined in the field by the Engineer. The Contractor shall be responsible for keeping prebored holes free of debris prior to driving piles and backfilling which may require the use of temporary casings or other methods. After driving is completed, the prebored hole shall be backfilled with Class S Concrete to the top of the rock and the remaining length backfilled in accordance with Subsection 805.08(a). Any related cost for backfilling and temporary casings will not be paid for directly, but shall be considered subsidiary to the item "Preboring".
- FOOTINGS: Footings shall be set a minimum of 2' into material designated as Sandstone on the boring legend. The top of the footings at bents 2 and 3 shall be set a minimum of 2' below natural ground as determined by the lowest surface elevation within the footprint of the footing. Foundations for footings shall be prepared in accordance with Subsection 80L.04. Rock excavations shall be made to neat lines of the concrete footings. Care shall be exercised to avoid shattering of rock faces by excessive blasting. Concrete in footings shall be poured directly against excavated surfaces of rock. Excavations shall be backfilled and compacted to the level of the existing ground in accordance with Subsection 80L.08.

DETAIL DRAWINGS:	DRAWING NUMBER
End Bents	57131-57133
Intermediate Bents	57134-57135
370'-0" Cont. Comp. Plate Girder Unit	57136-57141
Elastomeric Bearings	57142
Steel Piling	55020
Type A Approach Gutters	55030A

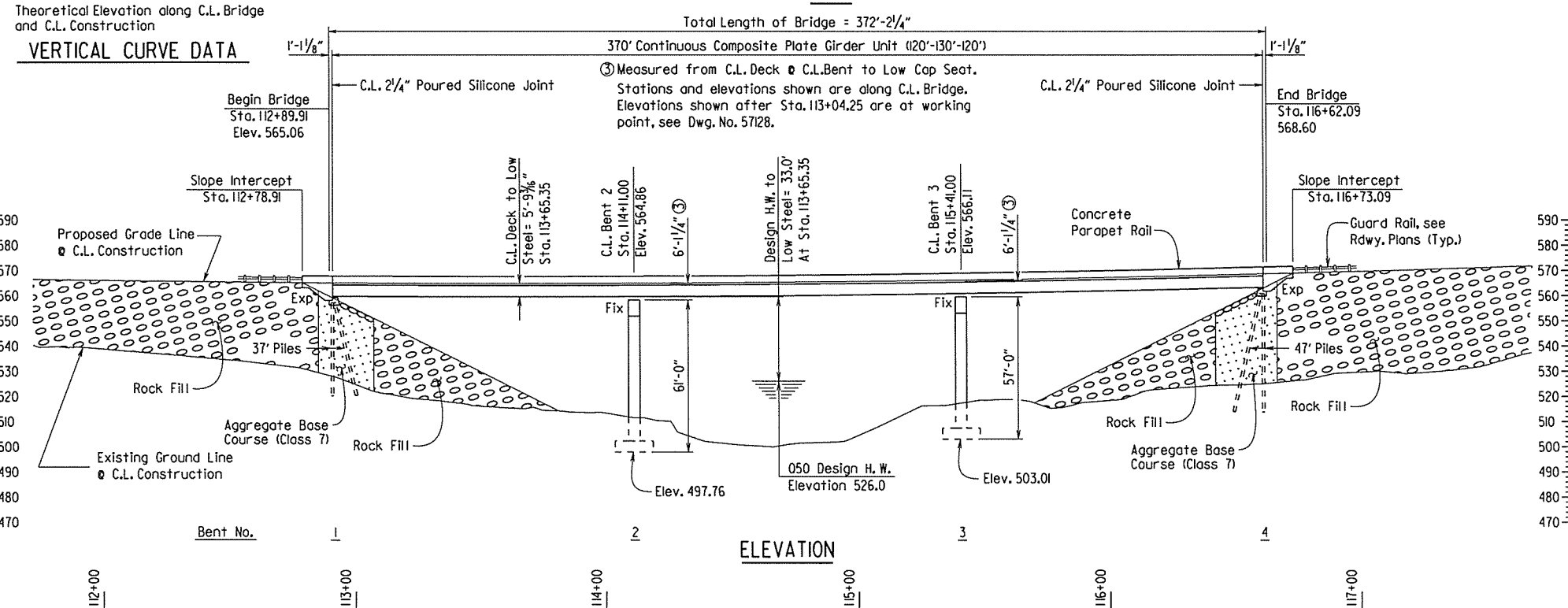
EXISTING BRIDGE: Existing Bridge No. 03020 (Log Mile 6.08) is 28.5' wide and 252.17' long with five spans (five 50' simple spans) supported by concrete piers. The existing bridge is located approximately 100' upstream of the proposed bridge.

REMOVAL AND SALVAGE: After the new bridge is open to traffic the Contractor shall remove existing Bridge No. 03020 in accordance with Section 205. Remnants of footings and abutments from a previous structure shall be removed as directed by the Engineer. This material and all material from the existing bridge shall become the property of the Contractor except for any salvagable guard rail which shall remain the property of the State. The Contractor shall notify the Department prior to removal to determine the specific guardrail pieces deemed salvagable. The Contractor shall provide temporary storage and on site loading onto AHTD equipment for removal of the guardrail from the site. Payment for this work shall be considered incidental to "Removal of Existing Bridge Structure (Site No. ...)".

MAINTENANCE OF TRAFFIC: See Roadway Plans.

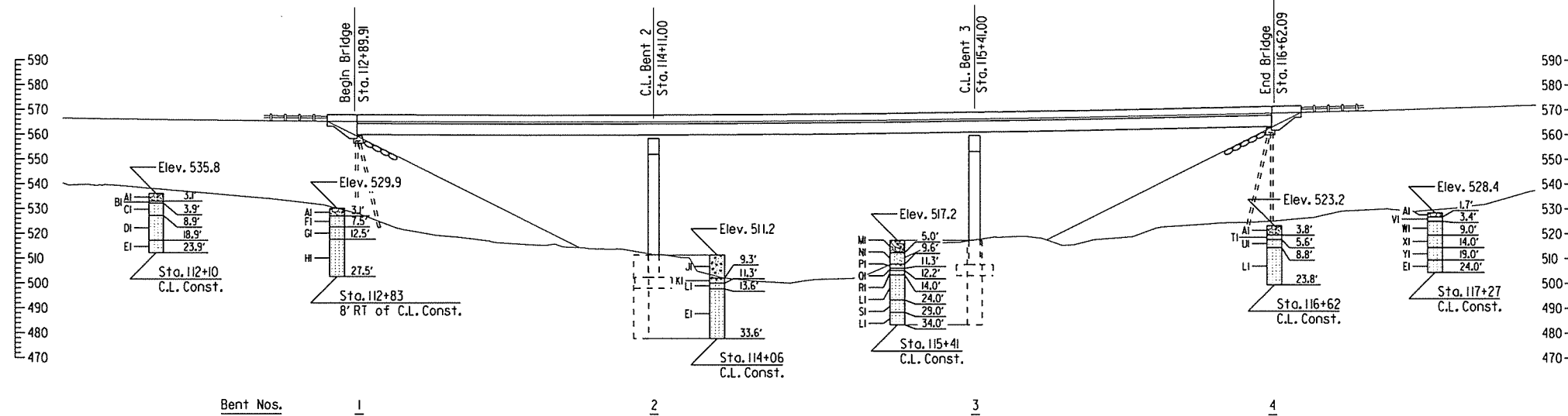


SHEET 1 OF 2
LAYOUT OF BRIDGE OVER
CADRON CREEK
CADRON CREEK STR. & APPRS. (S)
VAN BUREN COUNTY
 ROUTE 124 SEC. 7
ARKANSAS STATE HIGHWAY COMMISSION
 LITTLE ROCK, ARK.
 DRAWN BY: BHS DATE: 10/6/2014 FILENAME: b080445_ll.dgn
 CHECKED BY: DHP DATE: 3/31/16 SCALE: 1" = 30'-0"
 DESIGNED BY: BHS DATE: 10/14
 BRIDGE NO. 07347 DRAWING NO. 57127

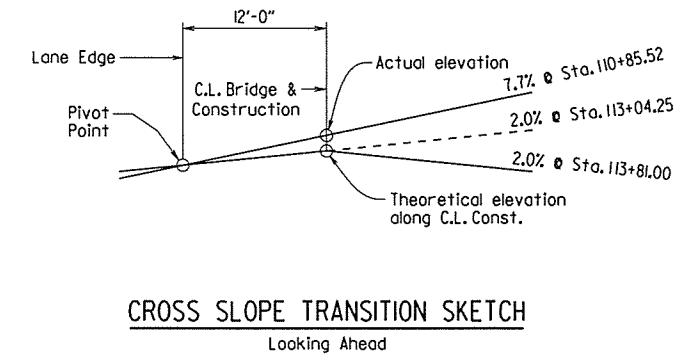


PRINT DATE: 3/31/2016

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	080445	35	102	
07347 - LAYOUT - 57128								



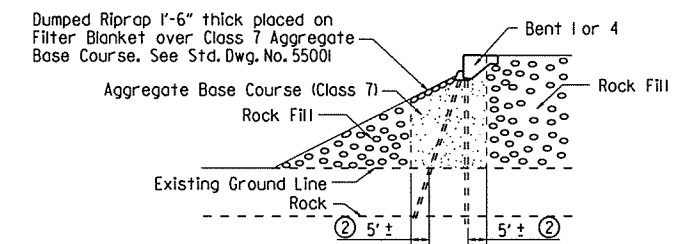
ELEVATION OF SOIL BORINGS



CROSS SLOPE TRANSITION SKETCH

Looking Ahead

② 5'-0" clear from rock fill to pile for both longitudinal and transverse direction.



Where rock fill is used for embankment construction, aggregate base course (Class 7), in accordance with Subsection 303.02, shall be placed as shown in areas where piling will be located. Aggregate base course (Class 7) shall be paid for as "Rock Fill".

BORING LEGEND

- Al-Moist, Very Dense, Sand with Clay, Gravel (Sandstone Fragments) and Cobbles
- Bl-SANDSTONE - Light Brown, Thin Bedded, Slightly Weathered, Well-Cemented, with Slight Dip
- Cl-SANDSTONE WITH OCCASIONAL CLAY SEAMS - Gray and Brown, Medium Bedded, Slightly Weathered, Well-Cemented, with Slight Dip
- Di-SANDSTONE WITH FREQUENT DARK GRAY SHALE PARTINGS - Light Gray to Gray, Medium Bedded, Slightly Weathered, Well-Cemented, with Slight Dip
- Ei-SANDSTONE WITH FREQUENT DARK GRAY SHALE PARTINGS - Gray, Thick Bedded, Slightly Weathered, Well-Cemented, with Slight Dip
- Fi-SANDSTONE - Light Brown and Gray, Thin Bedded, Slightly Weathered, Well-Cemented, with Slight Dip and Vertically Fractured Layers
- Gi-SANDSTONE WITH FREQUENT DARK GRAY SHALE PARTINGS - Gray and Brown, Medium Bedded, Slightly Weathered, Well-Cemented, with Slight Dip and Vertically Fractured Layers
- Hi-SANDSTONE WITH FREQUENT DARK GRAY SHALE PARTINGS - Gray, Medium Bedded, Slightly Weathered, Well-Cemented, with Slight Dip
- Ji-Moist, Medium Dense, Brown Sand with Gravel (Sandstone Fragments)
- Ki-Wet, Medium Dense, Brown Sand with Gravel (Sandstone Fragments)
- Li-SANDSTONE WITH FREQUENT DARK GRAY SHALE PARTINGS - Gray, Medium Bedded, Slightly Weathered, Well-Cemented, with Slight Dip
- Mi-Moist, Medium Stiff, Brown and Gray Clay with Sand, Gravel (Sandstone Fragments) and Cobbles
- Ni-Moist, Medium Dense, Brown Sand
- Pi-Moist, Very Dense, Brown and Gray Sand with Gravel (Sandstone Fragments)
- Qi-SANDSTONE - Brown and Gray, Poorly-Cemented
- Ri-SANDSTONE WITH FREQUENT DARK GRAY SHALE PARTINGS - Gray and Brown, Medium Bedded, Slightly Weathered, Well-Cemented, with Slight Dip
- Si-SANDSTONE WITH FREQUENT DARK GRAY SHALE PARTINGS - Gray, Medium Bedded, Slightly Weathered, Well-Cemented, with Moderate Dip
- Ti-SANDSTONE - Gray and Brown, Medium Bedded, Slightly Weathered, Cemented, with Slight Dip
- Ui-SANDSTONE WITH FREQUENT DARK GRAY SHALE PARTINGS - Gray, Medium Bedded, Slightly Weathered, Well-Cemented, with Slight Dip and Vertically fractured layers
- Vi-SANDSTONE - Gray and Brown, Poorly-Cemented
- Wi-SANDSTONE WITH FREQUENT DARK GRAY SHALE PARTINGS - Gray and Brown to Gray, Medium Bedded, Slightly Weathered, Well-Cemented, with Slight Dip
- Xi-SANDSTONE WITH FREQUENT DARK GRAY SHALE PARTINGS - Gray, Medium Bedded, Slightly Weathered, Well-Cemented, with Slight Dip and Vertically fractured layers
- Yi-SANDSTONE WITH FREQUENT DARK GRAY SHALE PARTINGS - Gray, Medium Bedded, Slightly Weathered, Well-Cemented, with Slight Dip, Fractured Layers

"N" VALUES

- Sta. 114+06 - Center Line of Construction
 - 4.8- 5.8, N=11
 - 9.8- 10.8, N=18
- Sta. 115+41 - Center Line of Construction
 - 5.5- 6.5, N=17
 - 10.5- 10.8, N=27(3')
- Sta. 116+62 - Center Line of Construction
 - 2.8- 3.0, N=60(3')
- Sta. 117+27 - Center Line of Construction
 - 3.1- 3.3, N=60(3')

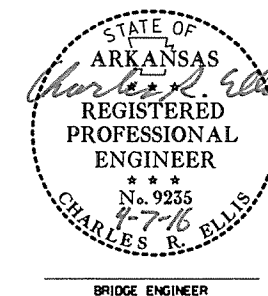
HYDRAULIC DATA

FLOOD DESCRIPTION	FREQUENCY	DISCHARGE	NATURAL WATER SURFACE ELEVATION	WATER SURFACE ELEV. WITH BACKWATER
			FEET	FEET
Design	50	28910	525.3	526.0
Base	100	33660	526.9	527.8
Extreme	500	45595	530.4	531.6
Overtopping	>500	-	-	-

① Unconstricted water surface without structure or roadway approaches. Drainage area = 135.6 square miles. Historical H.W. Elev. = 529.19 ft. 0100 Backwater Elev. for existing structure = 527.4 ft. Proposed Low Bridge Chord Elev. = 559.0 ft, Sta. 113+65.35

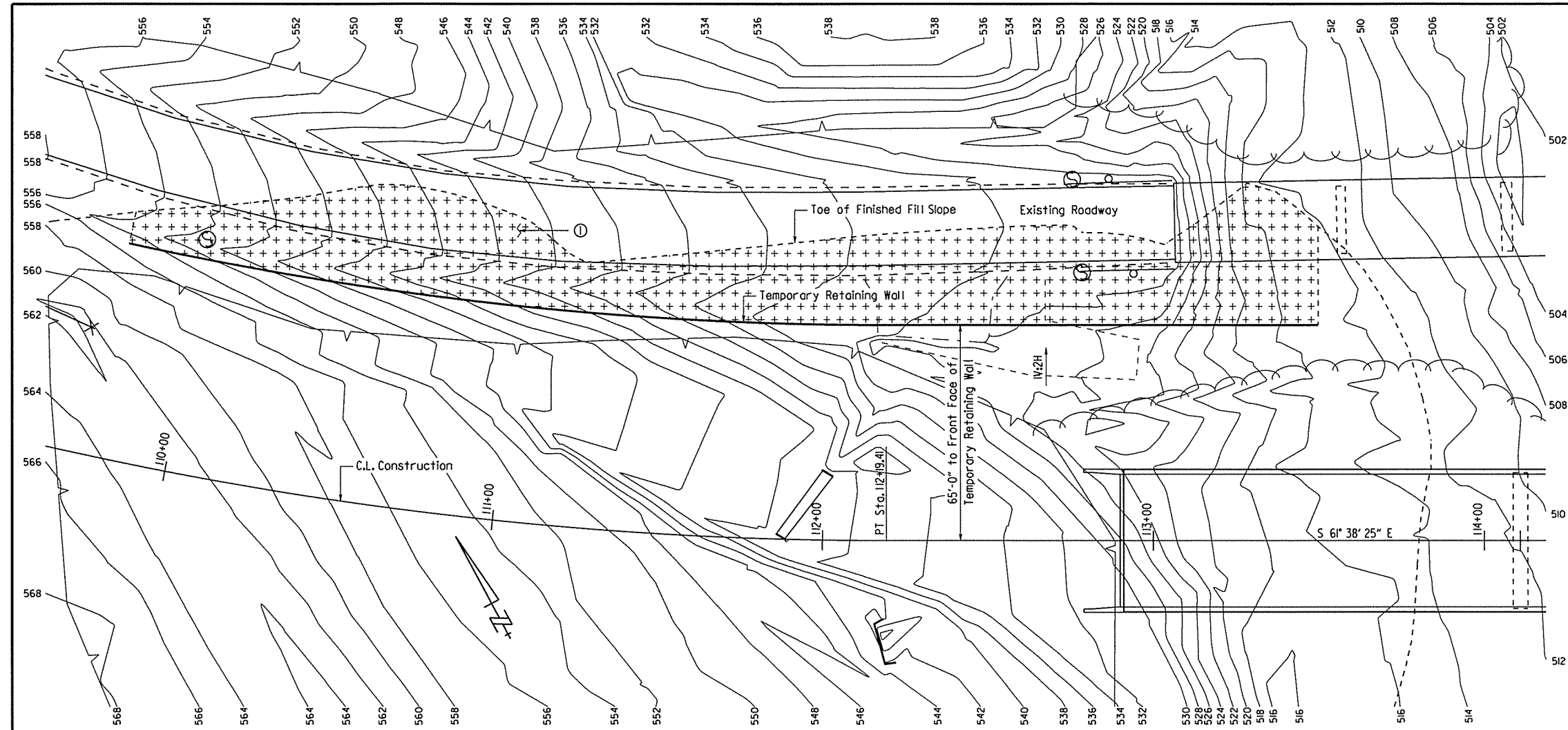
SHEET 2 OF 2
LAYOUT OF BRIDGE OVER
CADRON CREEK
CADRON CREEK STR. & APPRS. (S)
VAN BUREN COUNTY

ROUTE 124 SEC. 7
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.



DRAWN BY: BHS DATE: 10/6/2014 FILENAME: b080445-ll.dgn
CHECKED BY: DHP DATE: 3/31/16 SCALE: 1" = 30'-0"
DESIGNED BY: BHS DATE: 10/14
BRIDGE NO. 07347 DRAWING NO. 57128

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	080445		36	102
				① 07347 - TEMP. RET. WALL - 57129				



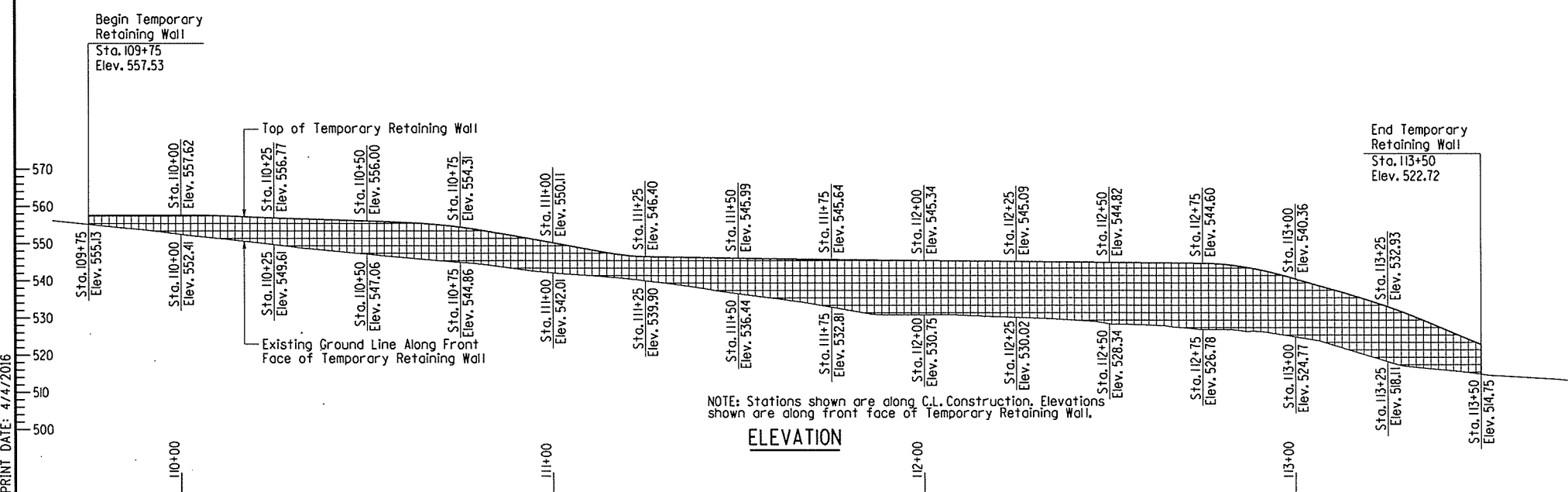
PLAN

① The Temporary Retaining Wall is required to prevent the embankment material in the locations shown from interfering with roadside drainage and maintenance of traffic during new construction. See SP Job 080445 "Temporary Retaining Walls" for additional information and requirements.

HORIZONTAL CURVE DATA (Along C.L. Constr.)

PI = Sta. 110+86.12
Delta = 13°23'21.9" Lt.
D = 5°00'00"
T = 134.51'
L = 267.79'

NOTE: Portions of the Temporary Retaining Wall in the horizontal curve shall be constructed on an arc concentric to C.L. Construction.

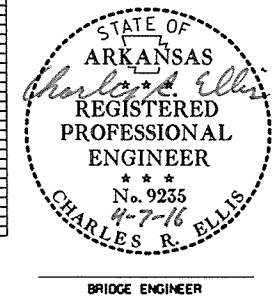


ELEVATION

NOTE: Stations shown are along C.L. Construction, Elevations shown are along front face of Temporary Retaining Wall.

TABLE OF QUANTITIES
(FOR INFORMATION ONLY)

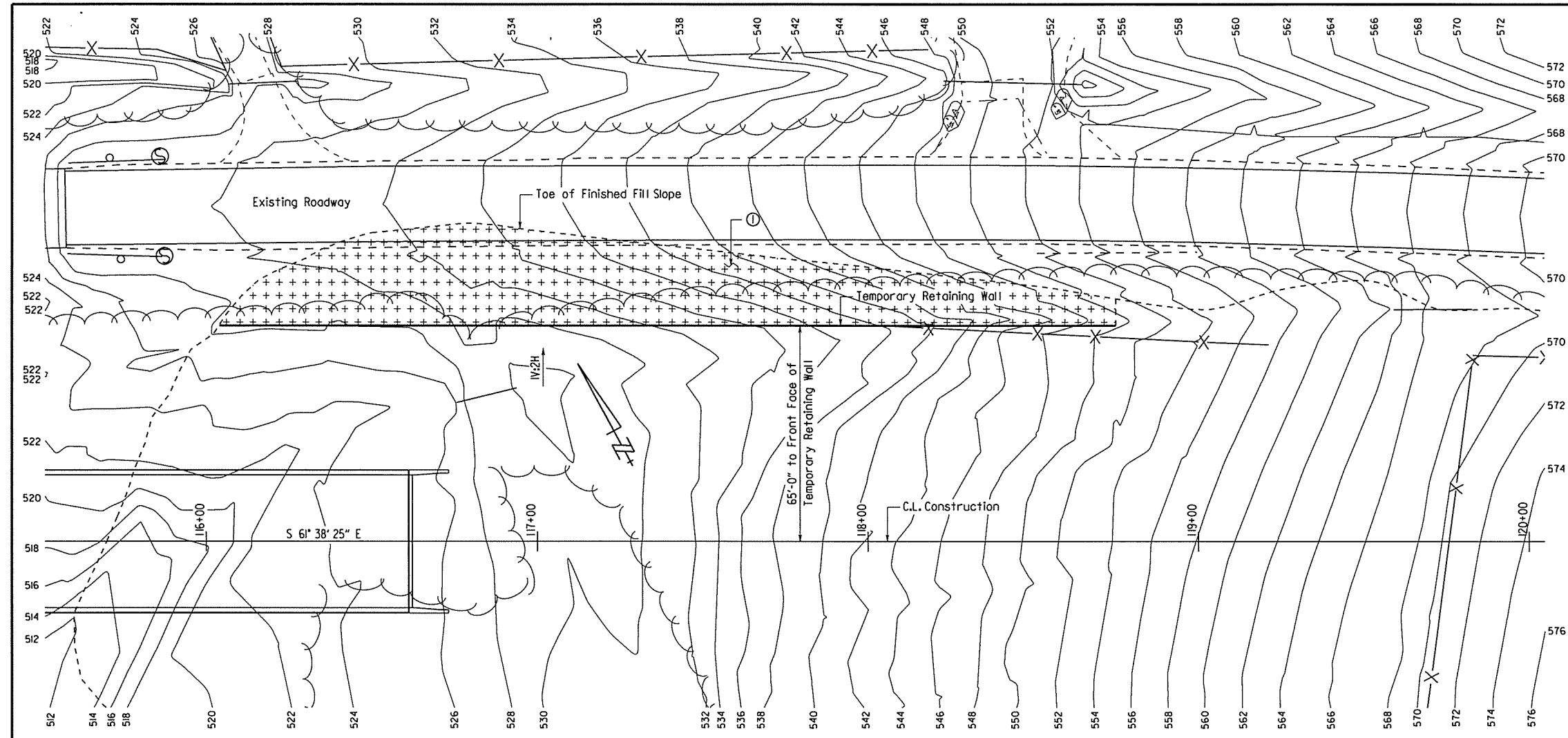
Temporary Retaining Wall (Square Foot)	Select Granular Backfill (Cubic Yard)
4,190	1,565



SHEET 1 OF 2
DETAILS OF TEMPORARY RETAINING WALL
ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.
DRAWN BY: KMY DATE: 4/13/15 FILENAME: b080445.rl.dgn
CHECKED BY: BHS DATE: 4/14/16 SCALE: 1"=20'
DESIGNED BY: KMY DATE: 4/15
BRIDGE NO. 07347 DRAWING NO. 57129

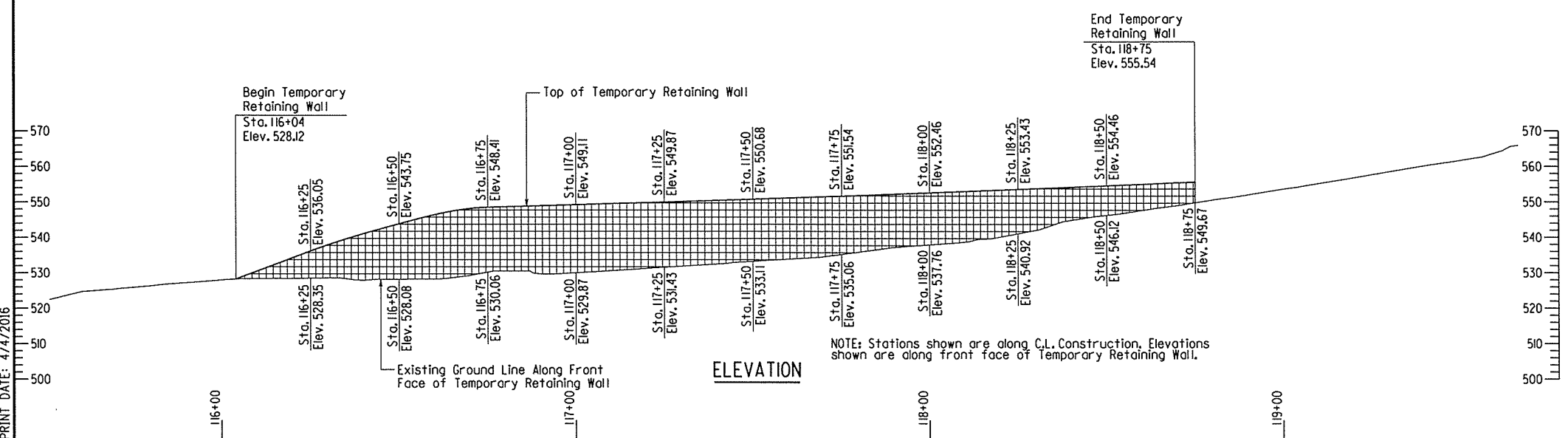
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DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	080445		37	102
				07347 - TEMP. RET. WALL - 57130				



PLAN

① The Temporary Retaining Wall is required to prevent the embankment material in the locations shown from interfering with roadside drainage and maintenance of traffic during new construction. See SP Job 080445 "Temporary Retaining Walls" for additional information and requirements.

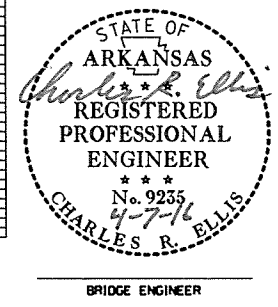


ELEVATION

NOTE: Stations shown are along C.L. Construction. Elevations shown are along front face of Temporary Retaining Wall.

TABLE OF QUANTITIES
(FOR INFORMATION ONLY)

Temporary Retaining Wall (Square Foot)	Select Granular Backfill (Cubic Yard)
3,815	1,870



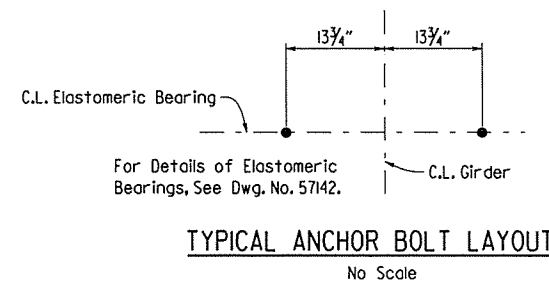
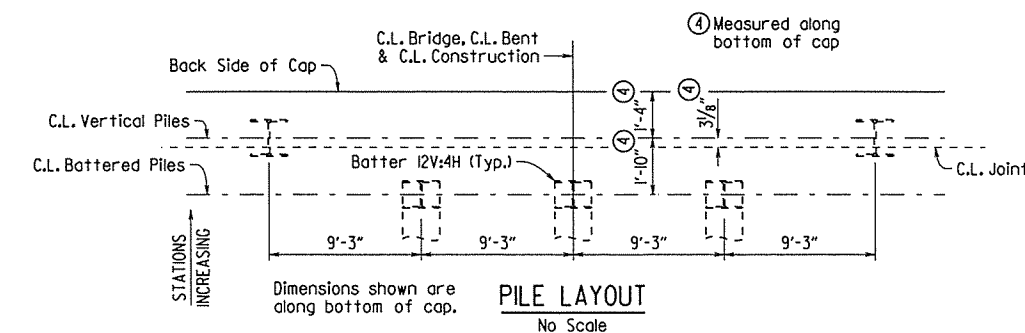
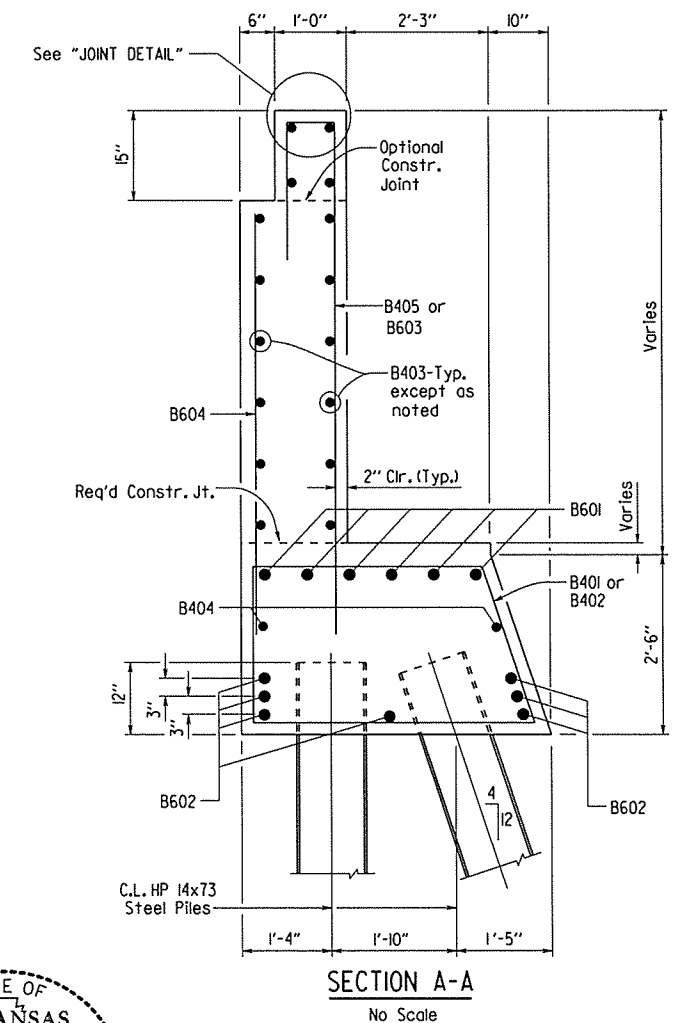
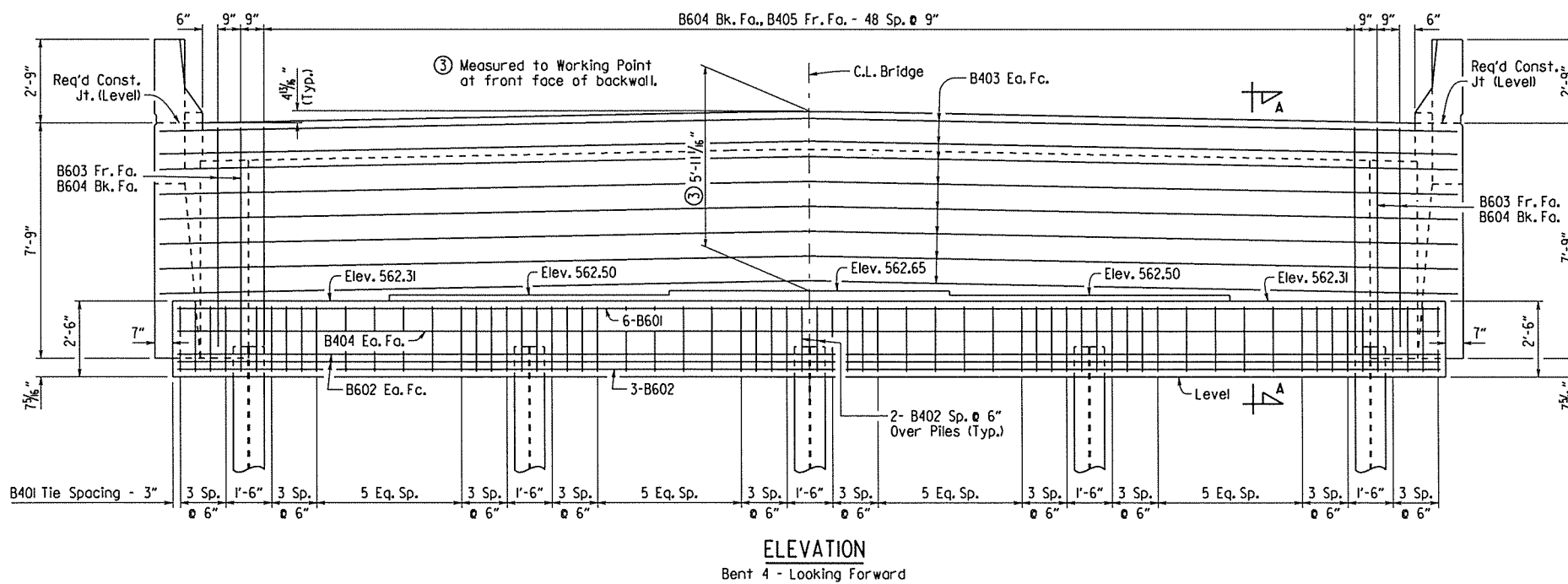
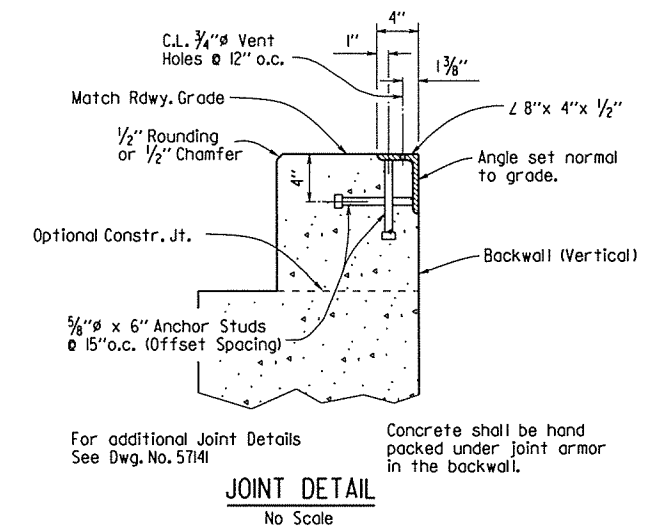
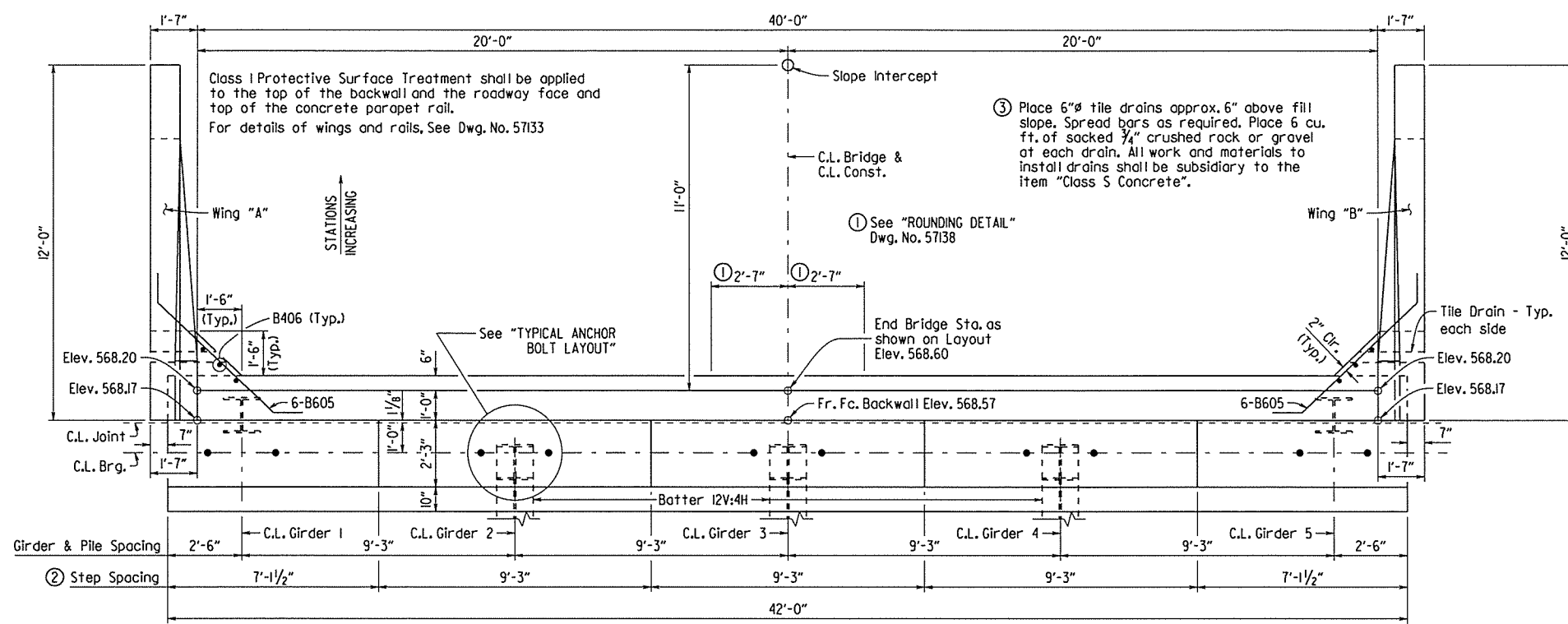
SHEET 2 OF 2
DETAILS OF TEMPORARY
RETAINING WALL

ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

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CHECKED BY: BHS DATE: 4/17/16 SCALE: 1"=20'
DESIGNED BY: KKY DATE: 4/15
BRIDGE NO. 07347 DRAWING NO. 57130

PRINT DATE: 4/14/2016

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
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				JOB NO.	080445		39	122
				07347 - END BENT DETAILS - 57132				

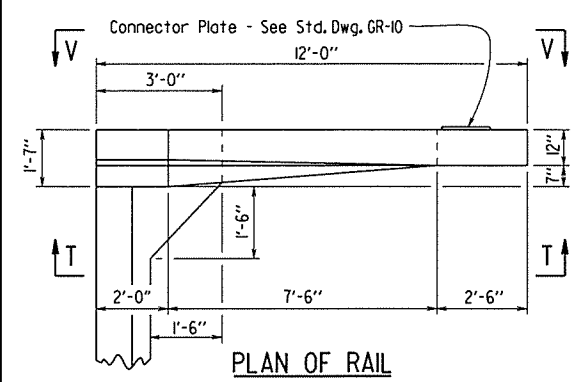


STATE OF ARKANSAS
REGISTERED PROFESSIONAL ENGINEER
No. 9235
4-7-16
CHARLES R. ELLIS
BRIDGE ENGINEER

DETAILS OF END BENT 4
ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.
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CHECKED BY: DHP DATE: 3/31/16 SCALE: 3/8" = 1'-0" or
DESIGNED BY: BHS DATE: 3/15 As Shown
BRIDGE NO. 07347 DRAWING NO. 57132

PRINT DATE: 3/31/2016

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				6	ARK.			
				JOB NO.	080445	40	102	
				07347 - END BENT DETAILS - 57133				



3" Bent 1 High Side
 3 7/8" Bent 1 Low Side
 3 3/8" Both Sides Bent 4

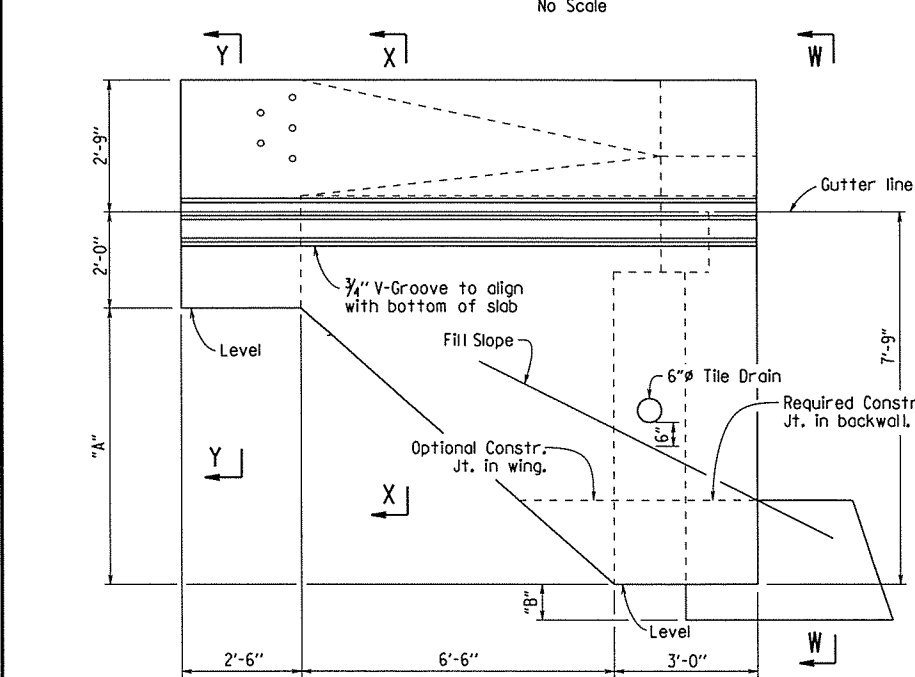
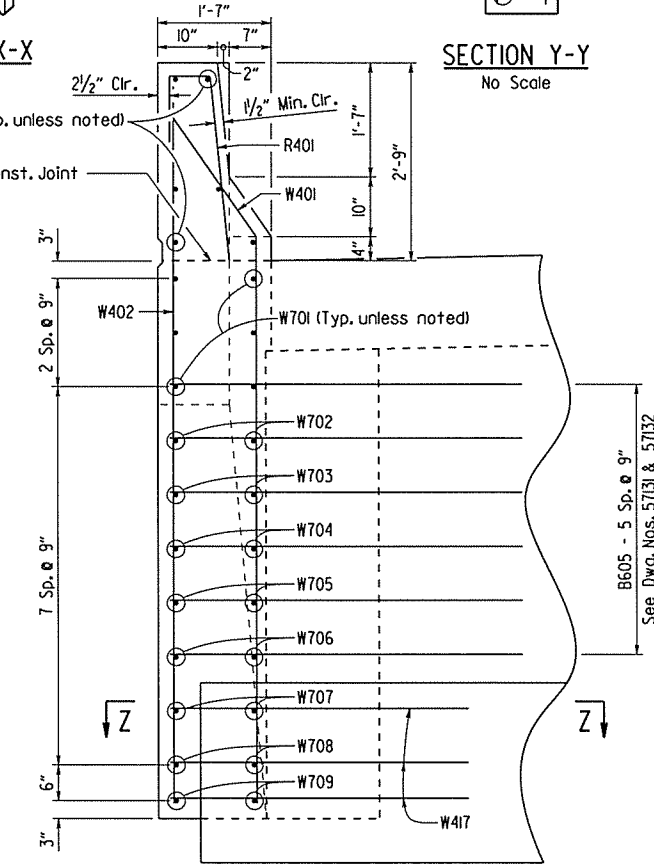
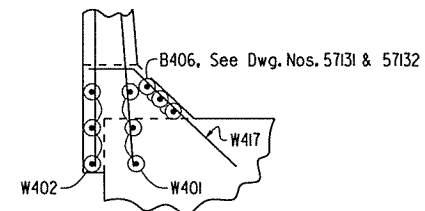
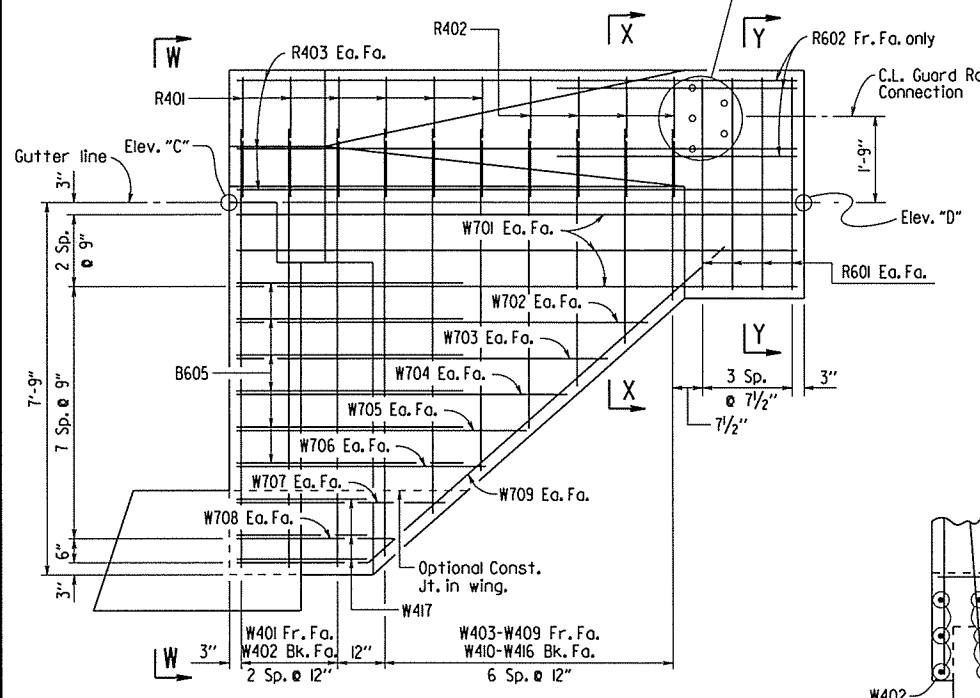
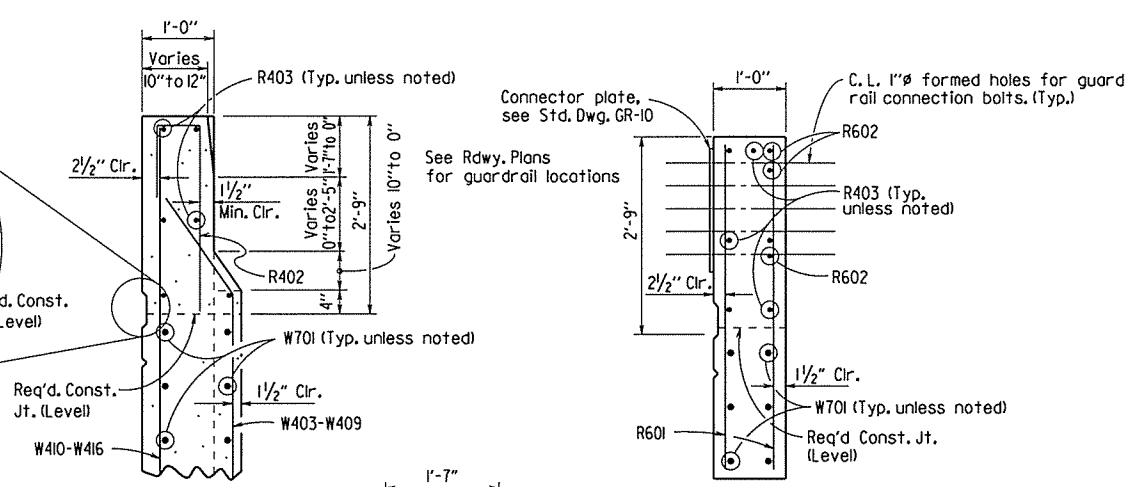
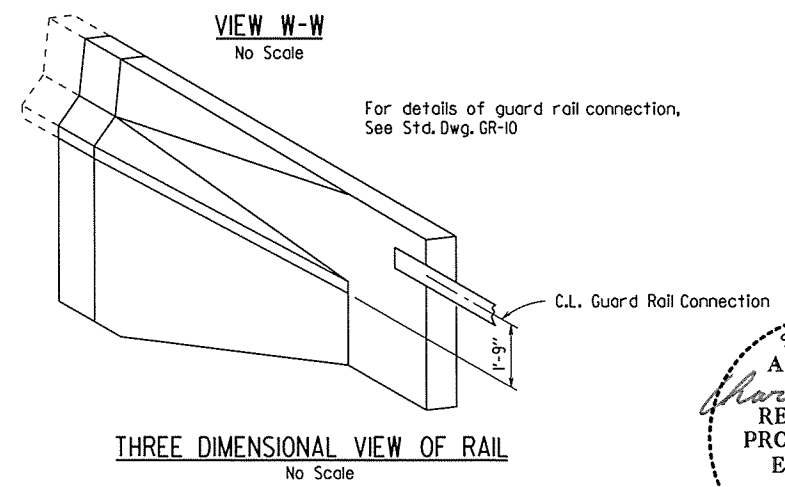


TABLE OF VARIABLES

Bent	Wing	"A"	"B"	Elev. "C"	Elev. "D"
1	A	5'-11 1/4"	8 3/8"	565.52	565.71
	B	5'-9 3/4"	8 3/8"	564.58	564.64
4	A	6'-0 3/8"	7 7/8"	568.17	568.49
	B	6'-0 3/8"	7 7/8"	568.17	568.49



BAR LIST-PER BENT

Mark	No. Req'd.	Length	Pin Dia.	Bending Diagram
B401	56	12'-5"	2"	
B402	10	7'-9"	2"	
B403	16	42'-10"	Str.	
B404	2	41'-8"	Str.	
B405	49	9'-4"	2"	
B406	6	6'-2"	Str.	
B601	6	43'-0"	4 1/2"	
B602	7	41'-8"	Str.	
B603	4	10'-3"	4 1/2"	
B604	53	6'-0"	Str.	
B605	12	7'-6"	4 1/2"	
R401	12	3'-11"	2"	
R402	8	4'-0"	2"	
R403	12	11'-8"	Str.	
R601	16	4'-5"	Str.	
R602	6	5'-0"	Str.	
W401	6	9'-0"	2"	
W402	6	10'-2"	Str.	
W403-W409	2 ea.	8'-8" to 3'-5"	2"	
W409-W416	2 ea.	9'-10" to 4'-7"	Str.	
W417	6	5'-0"	2"	
W701	12	11'-8"	Str.	
W702	4	8'-6"	Str.	
W703	4	7'-8"	Str.	
W704	4	6'-10"	Str.	
W705	4	5'-11"	Str.	
W706	4	5'-1"	Str.	
W707	4	4'-3"	Str.	
W708	4	3'-5"	Str.	
W709	4	13'-2"	5 1/4"	

GENERAL NOTES

All concrete shall be Class S with a minimum 28 day compressive strength $f'_c = 3,500$ psi. Concrete shall be poured in the dry and all exposed corners to be chamfered 3/4" unless otherwise noted.

All reinforcing steel shall be Grade 60 (yield strength = 60,000 psi) conforming to AASHTO M 31 or M 322, Type A, with mill test reports.

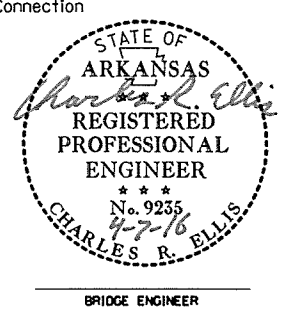
All structural steel shall be AASHTO M 270, Gr. 50W. Structural steel in backwall shall be paid for as "Structural Steel in Plate Girder Spans (M 270, Gr. 50W)".

Top reinforcing bars shall be properly placed to avoid interference with anchor bolts.

All piling shall be Grade 50.

No portion of the backwall shall be poured before girders are in place. The portion of the backwall above the optional construction joint at the paving bracket shall not be placed until the deck pour has been made. Refer to the "Expansion Device Installation" note on Dwg. No. 57141.

For additional information see layout.



COMMON DETAILS OF END BENTS

ROUTE SEC.

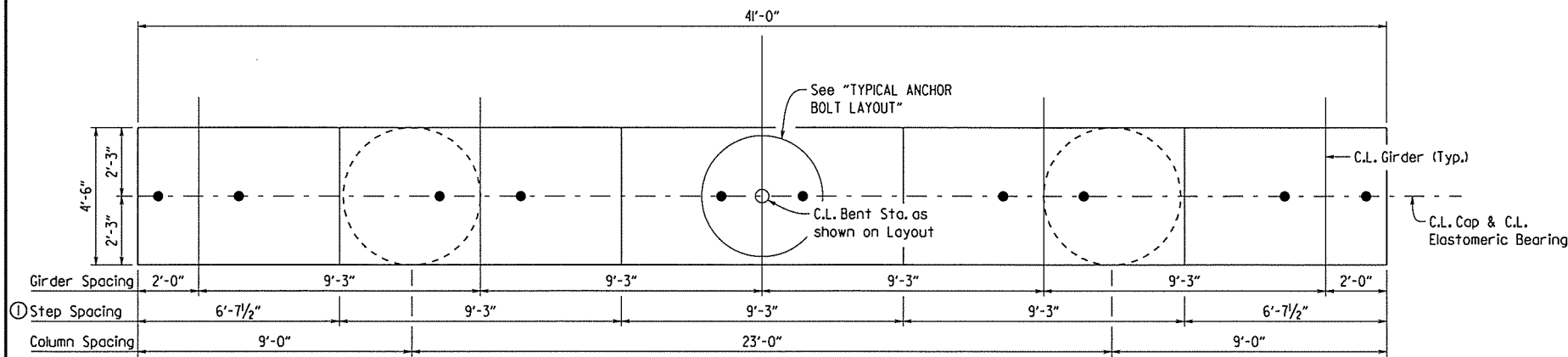
ARKANSAS STATE HIGHWAY COMMISSION

LITTLE ROCK, ARK.

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 CHECKED BY: DHP DATE: 3/31/16 SCALE: As Shown
 DESIGNED BY: BHS DATE: 3/15
 BRIDGE NO. 07347 DRAWING NO. 57133

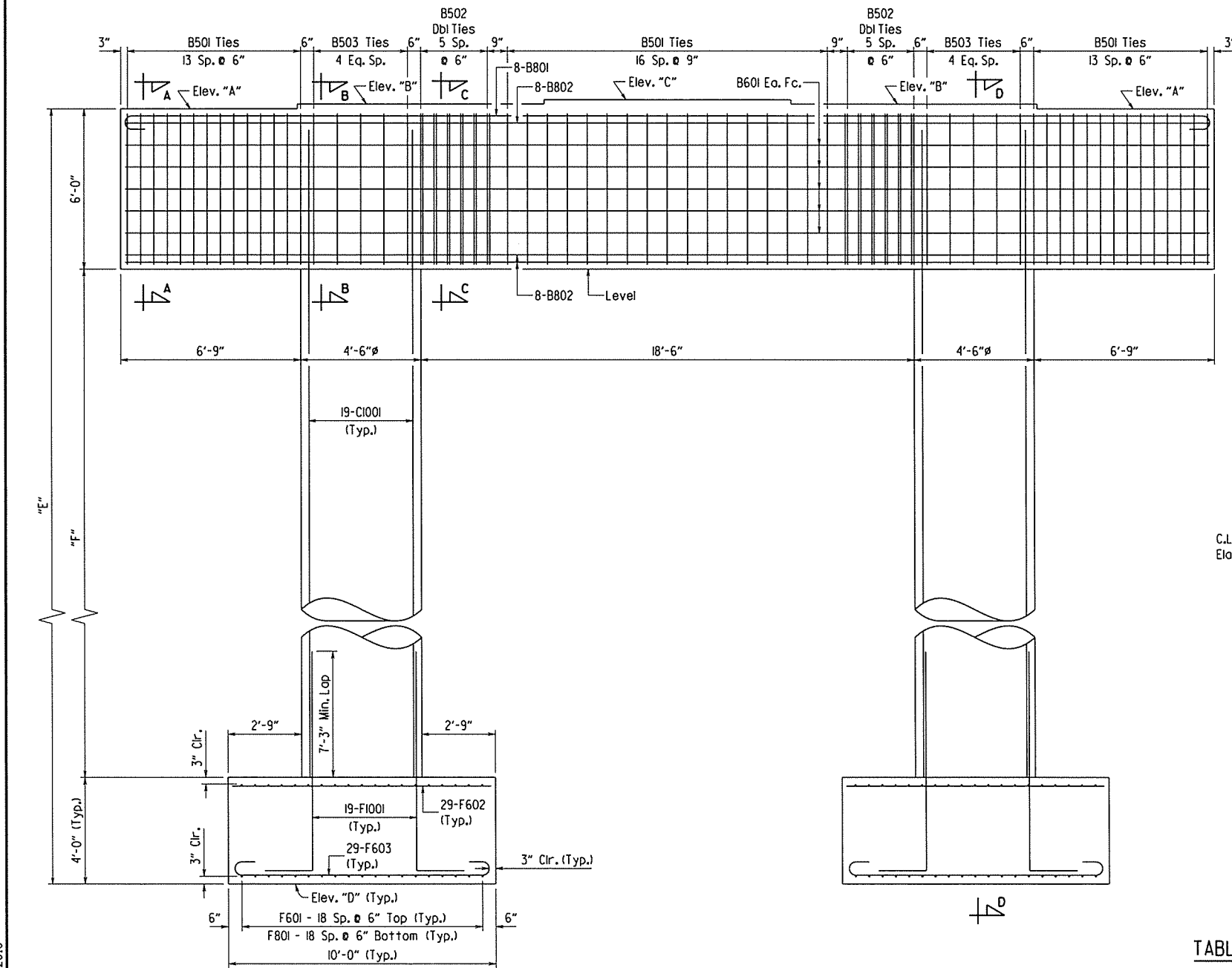
PRINT DATE: 3/31/2016

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				6	ARK.			
				JOB NO.	080445	211	102	
				07347 - INT. BENT DETAILS - 57134				



① Steps shall be cast level at the elevations shown

PLAN



ELEVATION
Looking Ahead

GENERAL NOTES

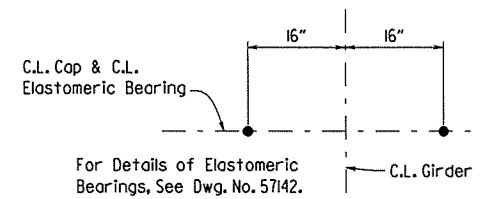
All concrete shall be Class "S" and shall be poured in the dry. All exposed corners are to be chamfered 3/4" unless otherwise noted.

All reinforcing steel shall be Grade 60 (Yield Strength = 60,000 psi.) and shall conform to AASHTO M 31 or M 322, Type A, with mill test reports.

Top reinforcing bars shall be properly placed to avoid interference with anchor bolts or sheet metal sleeves.

For Sections A-A, B-B, C-C, E-E, and F-F, See Dwg. No. 57135.

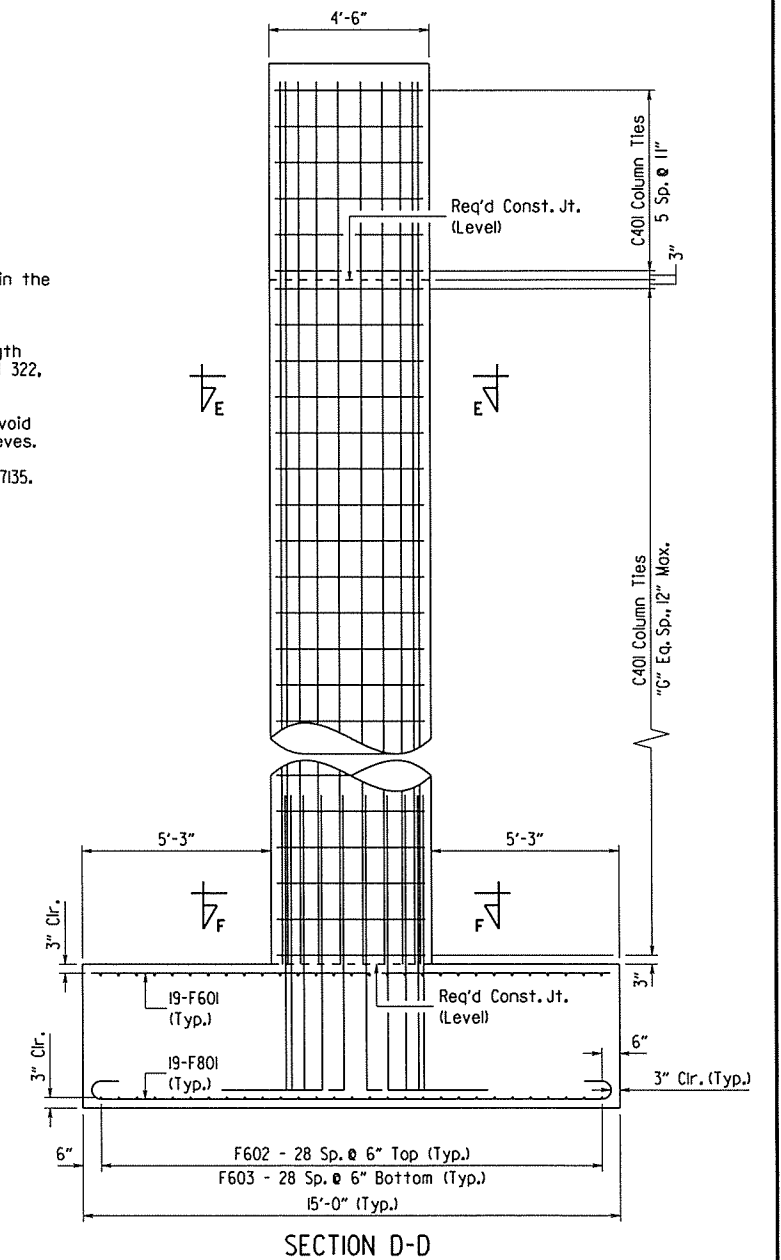
For Additional Information, see Layout.



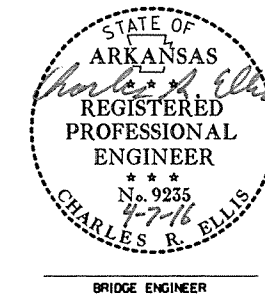
TYPICAL ANCHOR BOLT LAYOUT
No Scale

TABLE OF VARIABLES

Bent	Elev. "A"	Elev. "B"	Elev. "C"	Elev. "D"	"E"	"F"	"G"
2	558.76	558.94	559.10	497.76	6'-0"	5'-0"	51
3	560.01	560.19	560.35	503.01	57'-0"	47'-0"	47



SECTION D-D



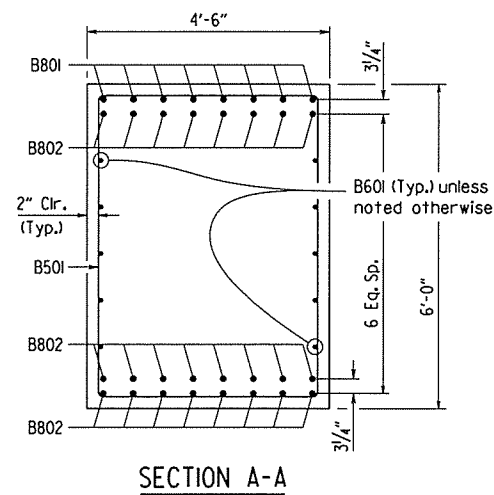
SHEET 1 OF 2
DETAILS OF INTERMEDIATE BENTS
ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.
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DESIGNED BY: BHS DATE: 3/15 As Shown
BRIDGE NO. 07347 DRAWING NO. 57134

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				6	ARK.			
				JOB NO.	080445	42	102	
				07347 - INT. BENT DETAILS - 57135				

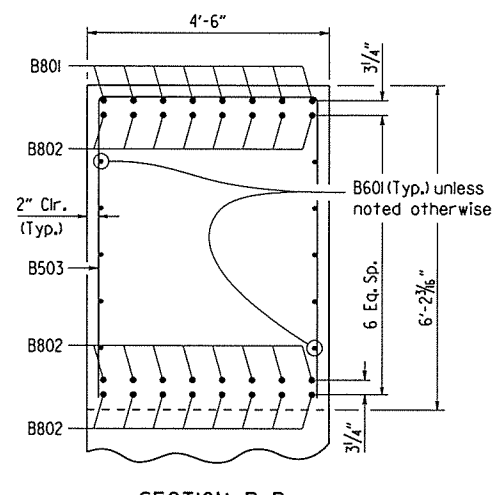
BAR LIST - PER BENT

MARK	NO. REQ'D.	LENGTH	"X"	"Y"	P.D.	BENDING DIAGRAMS
B501	45	20'-2"	4'-2"		2 1/2"	
B502	24	17'-10"	3'-0"		2 1/2"	
B503	10	15'-3"			2 1/2"	
B601	10	40'-8"			Str.	
B801	8	42'-6"	40'-8"	8"	6"	
B802	24	40'-8"			Str.	
C401	"A"	13'-11"			3"	
C1001	38	"B"			Str.	
F601	38	14'-6"			Str.	
F602	58	9'-6"			Str.	
F603	58	10'-10"	9'-6"	6"	4 1/2"	
F801	38	16'-4"	14'-6"	8"	6"	
F1001	38	14'-5"			10"	

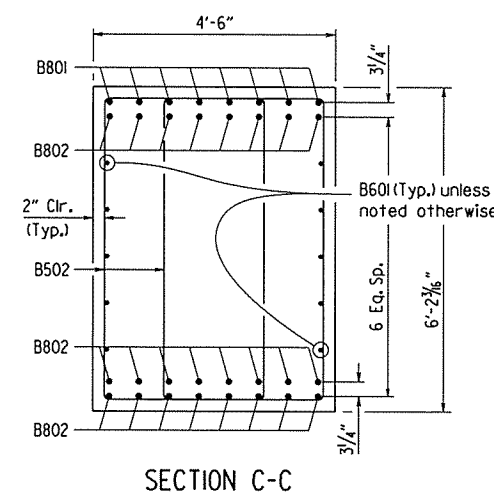
Dimensions are out to out of bars.



SECTION A-A



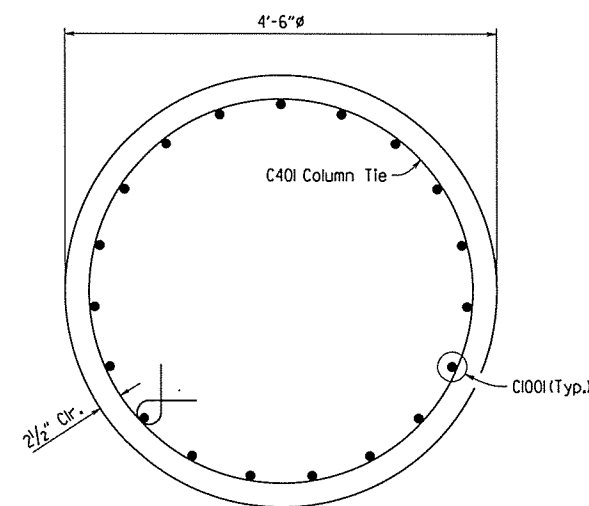
SECTION B-B



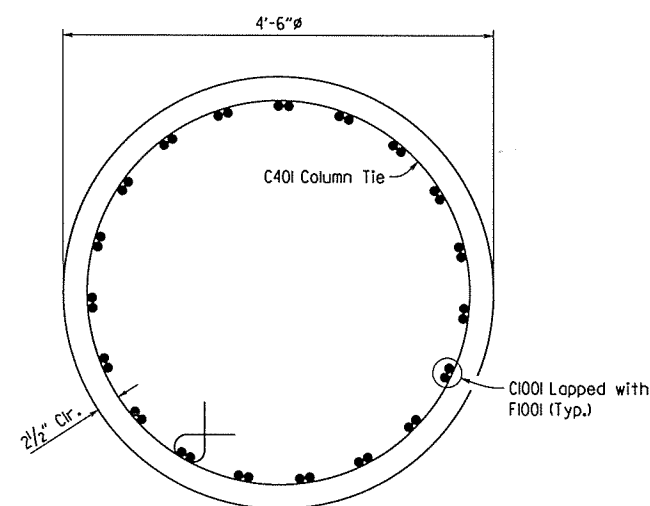
SECTION C-C

TABLE OF VARIABLES

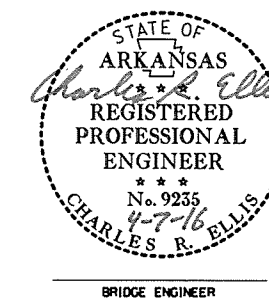
Bent	"A"	"B"
2	116	56'-3"
3	108	52'-3"



SECTION E-E



SECTION F-F



SHEET 2 OF 2
 DETAILS OF INTERMEDIATE BENTS
 ROUTE SEC.
 ARKANSAS STATE HIGHWAY COMMISSION
 LITTLE ROCK, ARK.
 DRAWN BY: BHS DATE: 3/6/15 FILENAME: b080445_b2.dgn
 CHECKED BY: DHP DATE: 3/9/16 SCALE: No Scale
 DESIGNED BY: BHS DATE: 3/15
 BRIDGE NO. 07347 DRAWING NO. 57135

Class I Protective Surface Treatment shall be applied to the Roadway Surface and to the Roadway Face and top of the Concrete Parapet Rail.

At the Contractor's option, two straight epoxy coated #5 bars may be substituted for bar S502E. Payment for reinforcing will be based on the weight of bar S502E.

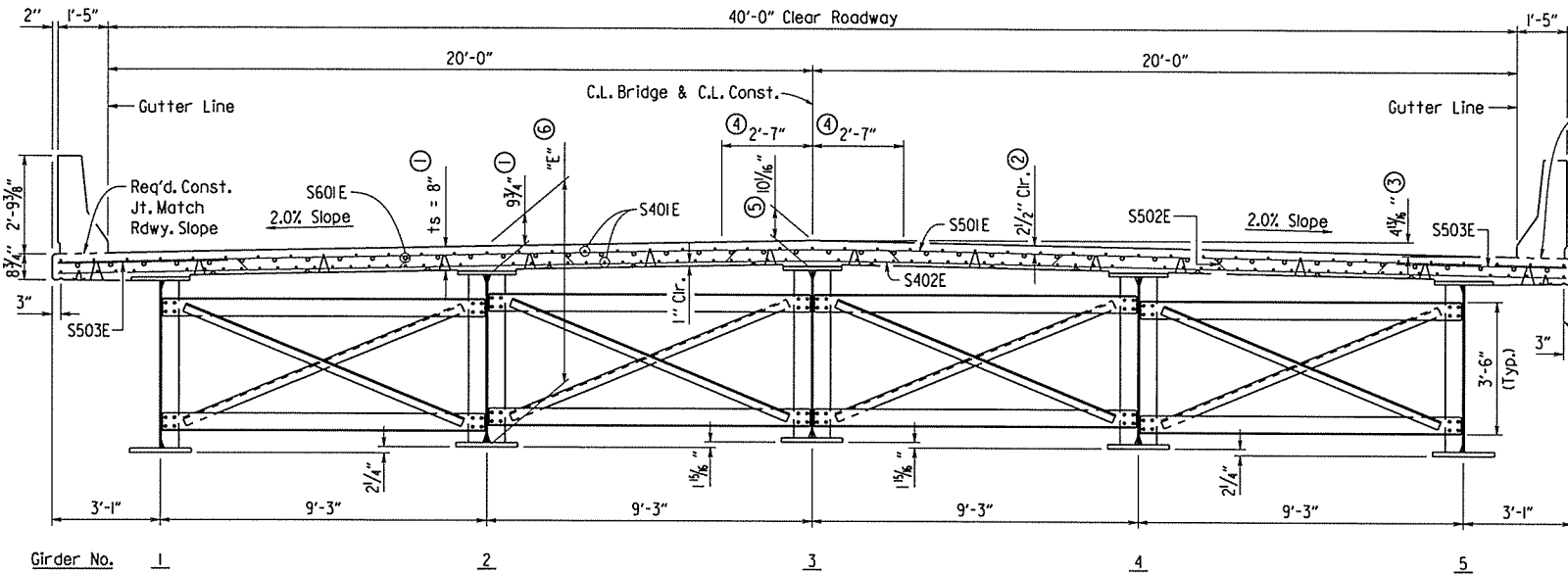
Bar positions or clearances from the forms shall be maintained by means of stays, ties, hangers, or other approved devices per Subsection 804.06.

Slab Reinforcing:

Longitudinal: S401E in top and bottom
S601E placed as shown over interior supports (See "REINFORCING PLAN & SLAB POURING SEQUENCE", Dwg. No. 57139)

Transverse: S502E @ 12" o.c. bent up over girders
S501E @ 12" o.c. in top, S402E @ 12" o.c. in bottom — Alternate
S503E @ 6" o.c. in top of overhang

- ① See "ADJUSTMENT FOR SLAB THICKNESS TOLERANCE", Dwg. No. 57138
- ② Tolerance: Minus = 1/4"
Plus = Equal to amount of slab thickening used to meet slab thickness tolerance—See "ADJUSTMENT FOR SLAB THICKNESS TOLERANCE" Dwg. No. 57138
- ③ Working Point to Gutter line
- ④ See "ROUNDING DETAIL", Dwg. No. 57138
- ⑤ To Working Point @ C.L. Bearing, see "ROUNDING DETAIL", Dwg. No. 57138
- ⑥ "E" = 5'-3 3/4" plus bottom flange thickness measured at C.L. Bearing & C.L. Girder

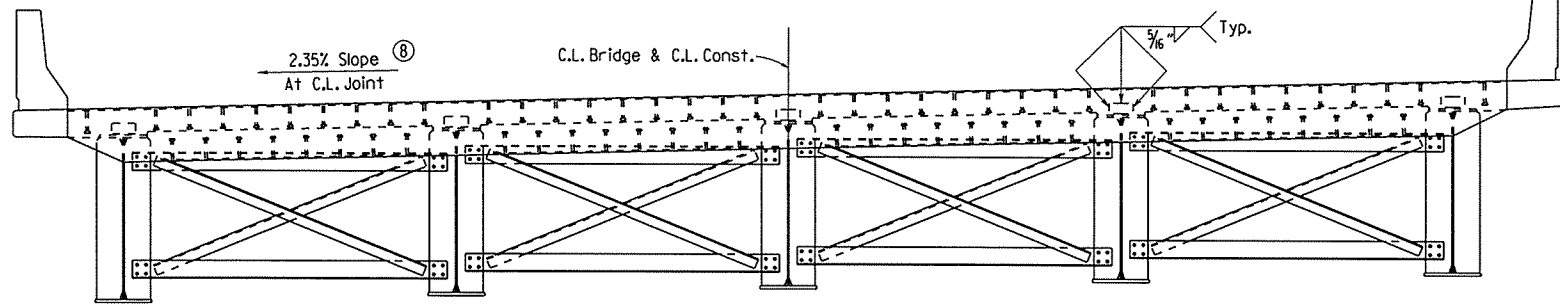


TYPICAL ROADWAY SECTION

Ahead of Station 113+81.00 ⑨
Looking Ahead

⑧ See layout for details of Superelevation Transition.

⑨ For details of roadway section in superelevation transition, See Dwg. No. 57138.



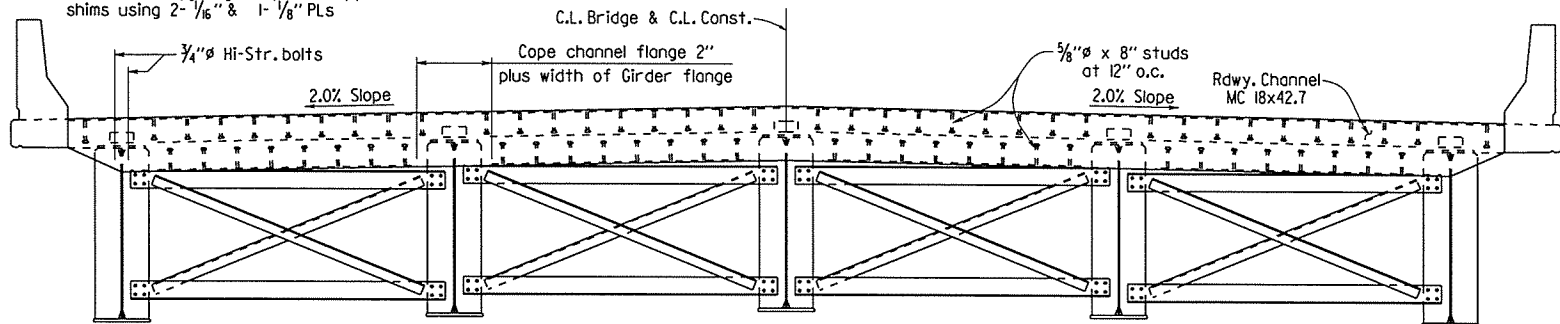
SECTION THRU JOINT AT BENT 1

Looking Ahead

For details of poured silicone joint, see Dwg. No. 57141.

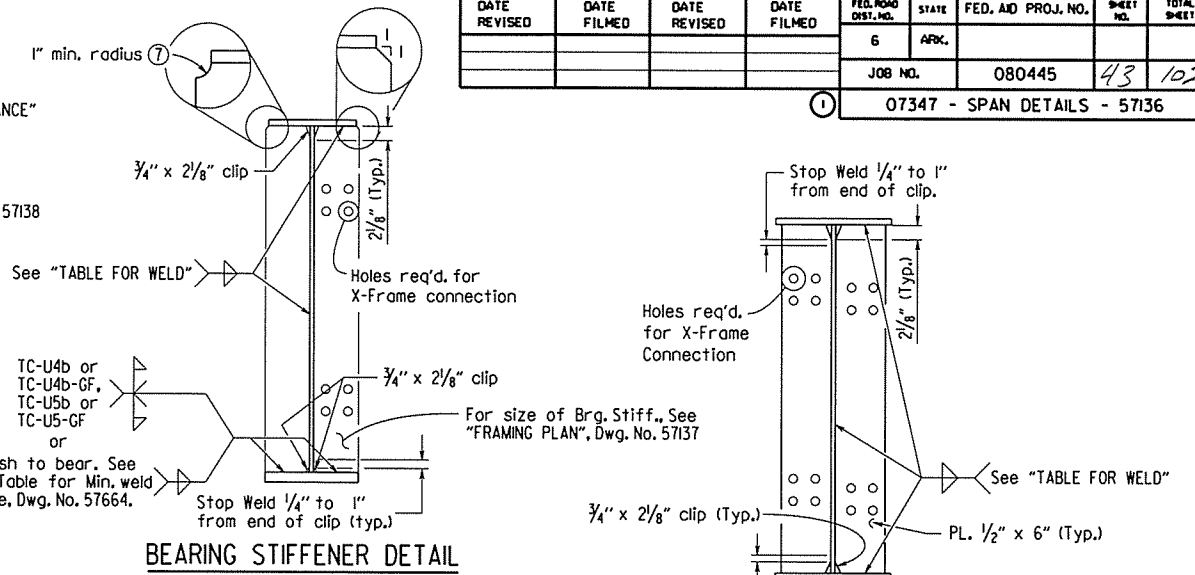
Expansion Device:

Rdwy. Channel-MC 18x42.7
Conn. Z's 8"x4"x 1/2"
Detail Device 1/8" high & provide 1/4" shims using 2-1/16" & 1-1/8" PLS



SECTION THRU JOINT AT BENT 4

Looking Back



BEARING STIFFENER DETAIL

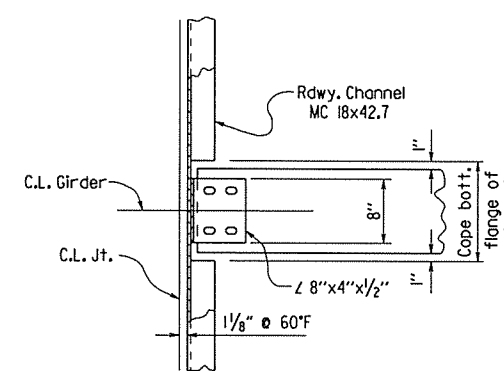
No Scale

① If permanent steel bridge deck forms are used, the fabricator shall clip the plate as necessary to accommodate the deck form support.

Bearing stiffeners to be fabricated so as to be vertical in their final position.

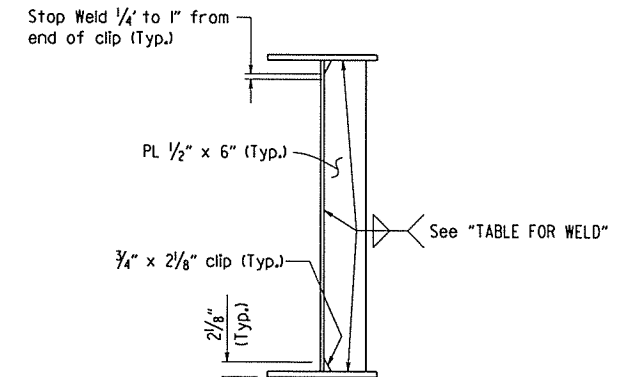
CONNECTION PLATE DETAIL

No Scale



CHANNEL CONNECTION DETAIL

No Scale



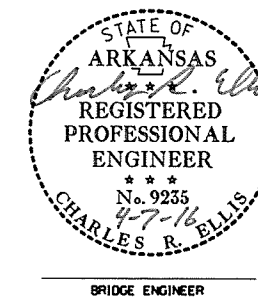
INTERMEDIATE STIFFENER DETAIL

No Scale

TABLE FOR WELD

Material Thickness of Thicker Part Joined (Inches)	Minimum Size of Fillet Weld (Inches)	Single Pass Weld Must Be Used
To 3/4" Inclusive	1/4"	Must Be Used
Over 3/4"	5/16"	

When a fillet weld size, as shown on the plans, is larger than the minimum, the first pass shall be that specified for minimum size of fillet weld.



BRIDGE ENGINEER

SHEET 1 OF 6
DETAILS OF 370'-0" CONTINUOUS COMPOSITE PLATE GIRDER UNIT

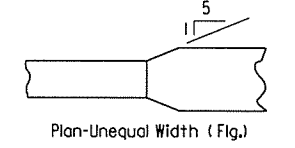
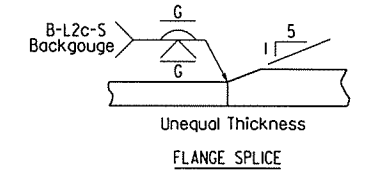
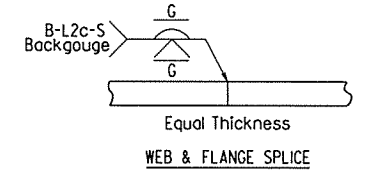
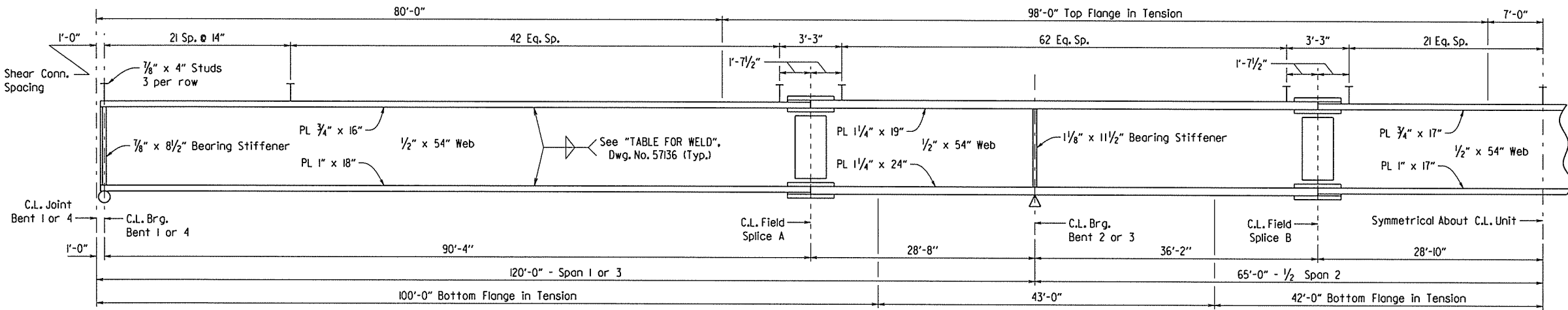
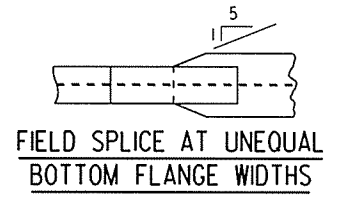
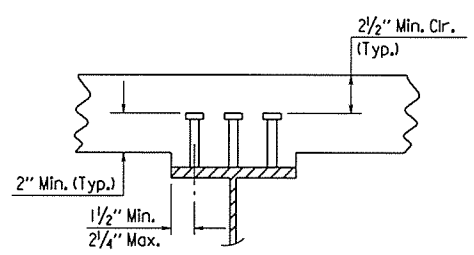
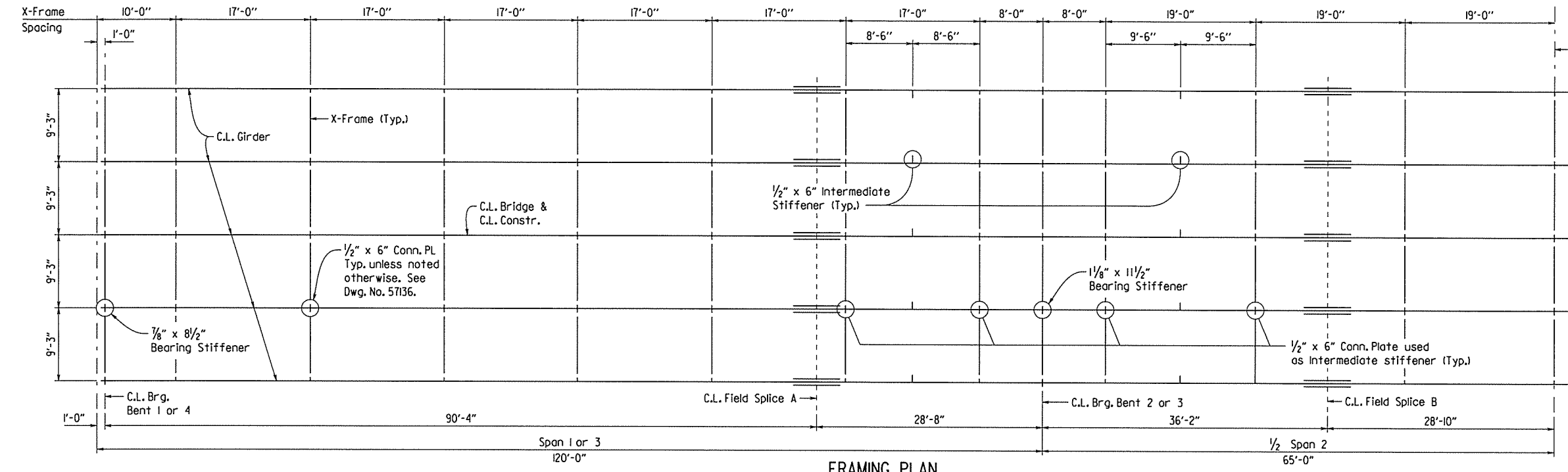
ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION

LITTLE ROCK, ARK.

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BRIDGE NO. 07347 DRAWING NO. 57136

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	080445	44	102	

07347 - SPAN DETAILS - 57137



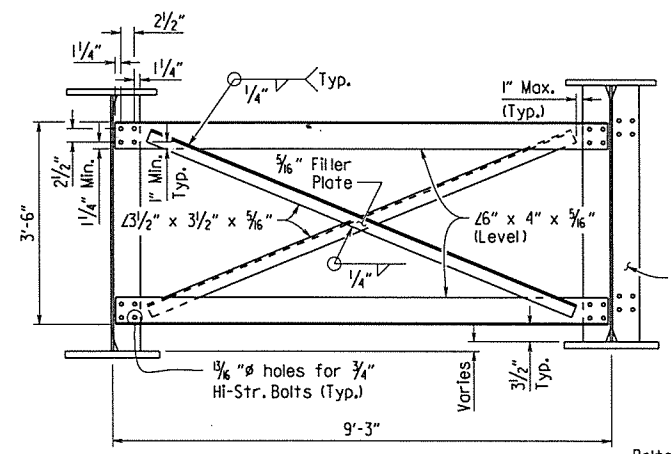
DETAILS OF WELDED SPICES

NOTES:

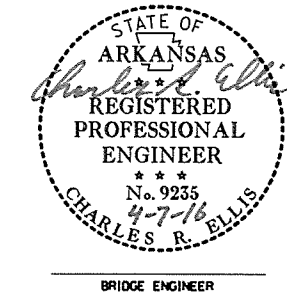
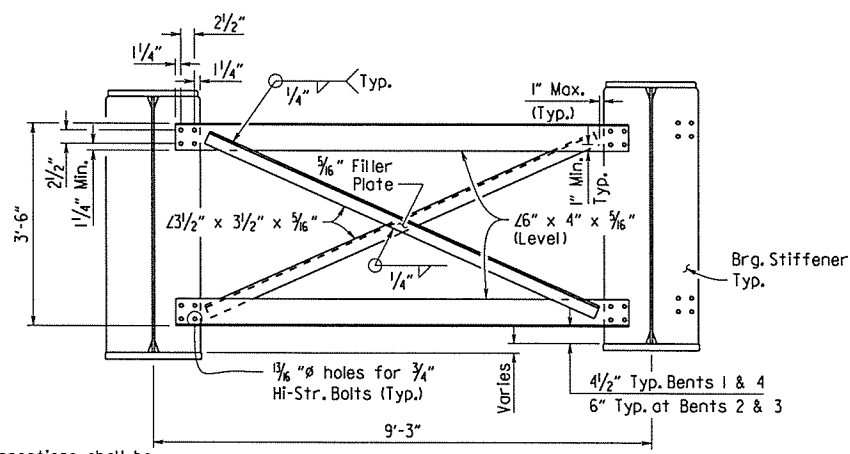
All web and flange plates shall be AASHTO M 270, Grade 50W, steel.

Bolted field splices shown may be eliminated or shop welded splices may be substituted with approval of the Engineer. Payment will be made on the basis of the plan quantities.

For details of Bolted Field Splices, See Dwg. No. 57138.



Bolts in X-Frame connections shall be properly installed and tightened in accordance with Subsection 807.71



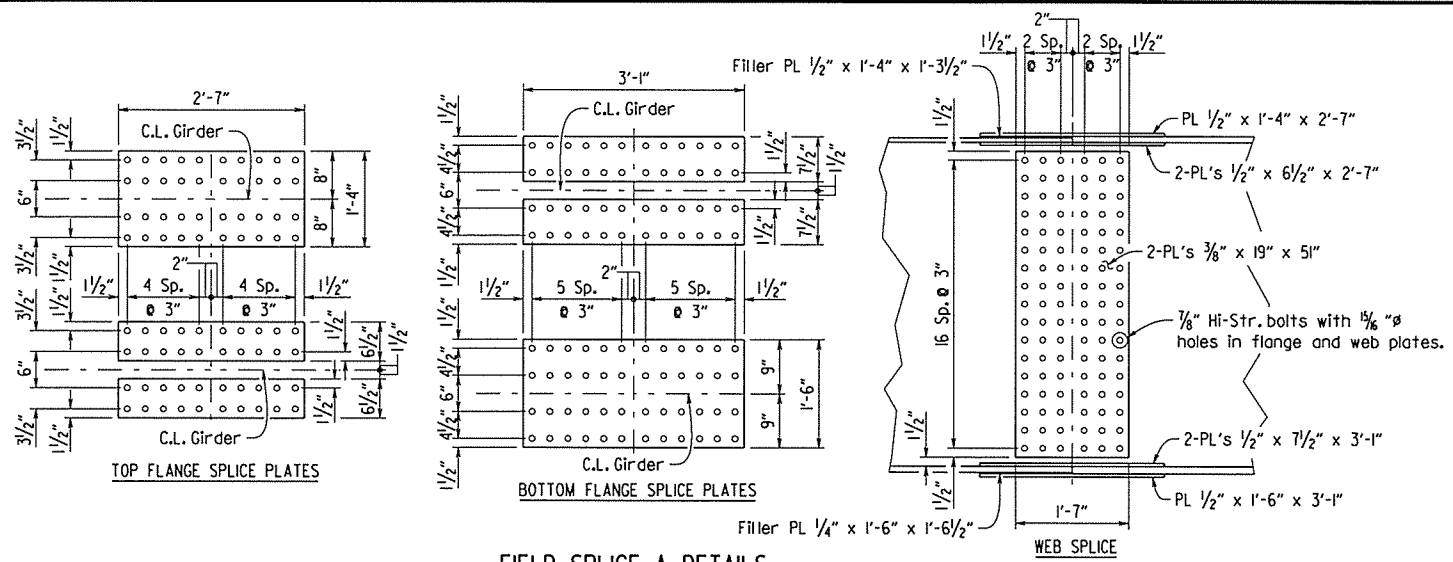
SHEET 2 OF 6
DETAILS OF 370'-0" CONTINUOUS COMPOSITE PLATE GIRDER UNIT

ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

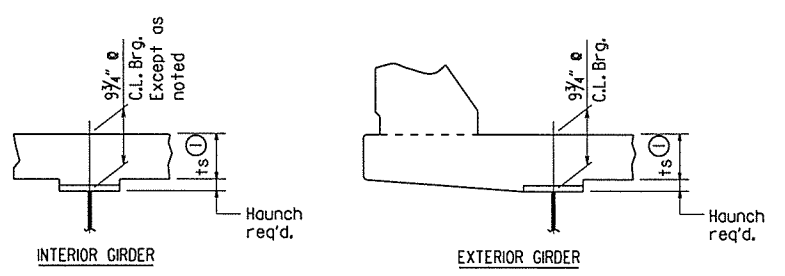
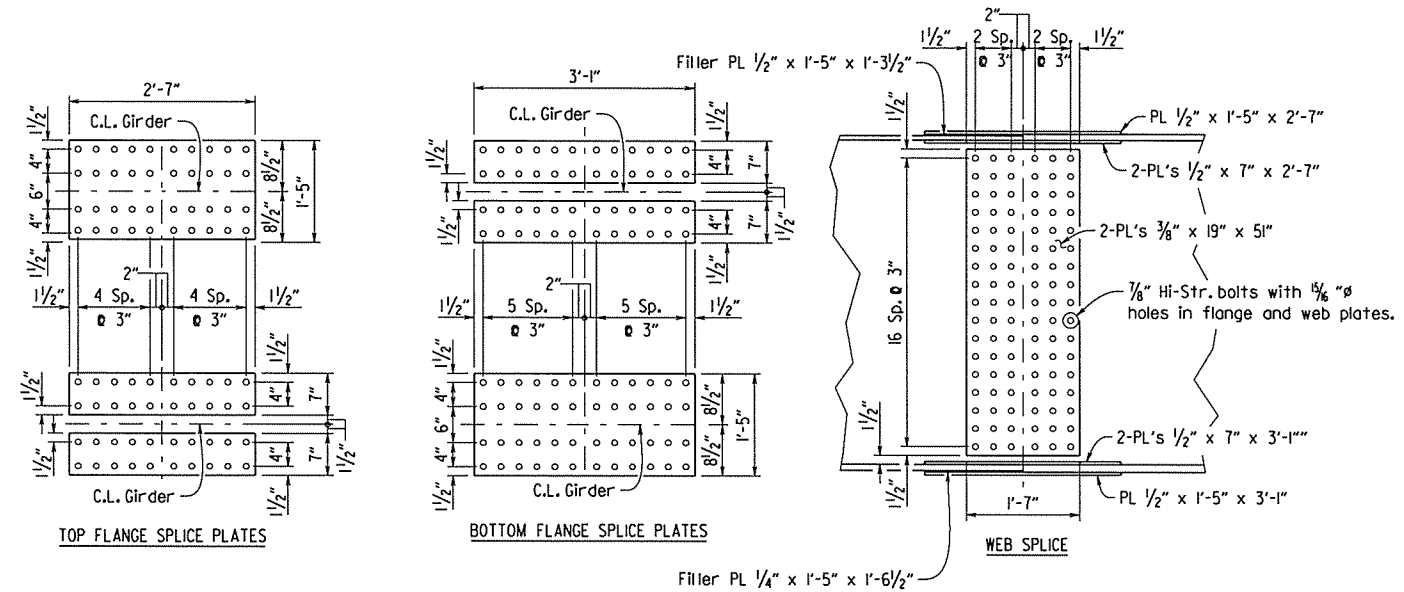
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BRIDGE NO. 07347 DRAWING NO. 57137

PRINT DATE: 3/31/2016

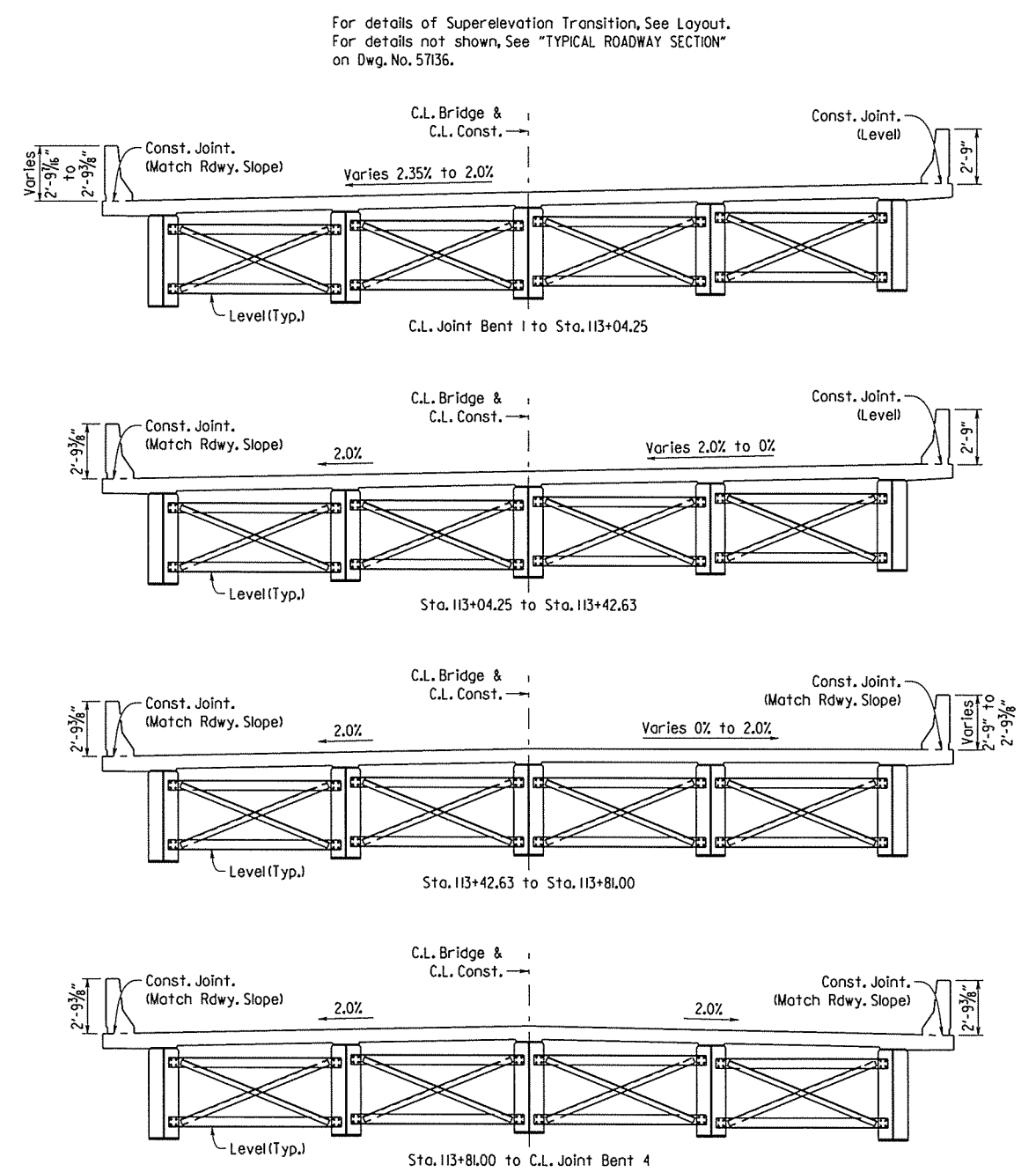
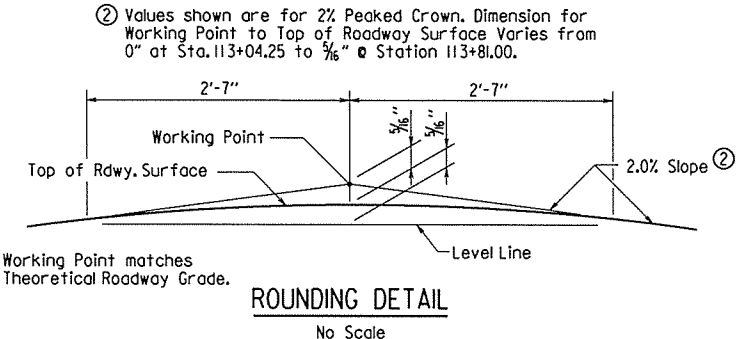
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	080445	45	102	
				07347 - SPAN DETAILS - 57136				



All Field Splice plates shall be AASHTO M 270, Gr. 50W.
 For location of field splices, See Dwg. No. 57137



① Tolerance when removable deck forming is used is $+\frac{1}{2}''$, $-\frac{1}{4}''$. Haunch forming is required and shall be adjusted to maintain slab thickness tolerance.
 ts = slab thickness as shown in "TYPICAL ROADWAY SECTION".
 Haunch dimension may vary within the following limits to maintain the grade and slab thickness tolerance: Minimum - occurs when top flange contacts bottom reinforcing steel; Maximum - top flange thickness plus $1\frac{3}{4}''$. No increase in concrete and structural steel quantities will be made to maintain tolerances.
 Tolerances shown are applicable only when removable deck forming is used. See Std. Dwg. No. 55005 for tolerances when permanent steel deck forms are used. Payment for concrete shall be based on removable deck forming.



ROADWAY CROSS SLOPE TRANSITION



SHEET 3 OF 6
 DETAILS OF 370'-0" CONTINUOUS COMPOSITE PLATE GIRDER UNIT
 ROUTE SEC.
 ARKANSAS STATE HIGHWAY COMMISSION
 LITTLE ROCK, ARK.
 DRAWN BY: BHS DATE: 3/20/2015 FILENAME: b080445.sldgn
 CHECKED BY: DHP DATE: 3/31/16 SCALE: as shown
 DESIGNED BY: BHS DATE: 2/15
 BRIDGE NO. 07347 DRAWING NO. 57136

PRINT DATE: 3/31/2016

GENERAL NOTES

CONSTRUCTION SPECIFICATIONS: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction (2014 Edition) with applicable Supplemental Specifications and Special Provisions. Section and Subsection refer to the Standard Specifications.

DESIGN SPECIFICATIONS: See Bridge Layout

LIVE LOADING: HL-93

MATERIALS AND STRENGTHS:

Class (SAE) Concrete $f'_c = 4,000$ psi
 Reinforcing Steel (Grade 60, AASHTO M 31 or M 322, Type A) $f_y = 60,000$ psi
 Structural Steel (AASHTO M 270, Gr. 50W) $f_y = 50,000$ psi
 Structural Steel (AASHTO M 270, Gr. 36) $f_y = 36,000$ psi

STRUCTURAL STEEL:

All Structural Steel shall be AASHTO M 270, Gr. 50W unless otherwise noted. All structural steel shall be paid for as "Structural Steel in Plate Girder Spans (M 270, Gr. 50W)". Structural Steel completely embedded in concrete may be AASHTO M 270, Gr. 36, Gr. 50, or Gr. 50W. All exposed surfaces shall be cleaned in accordance with Subsection 807.84(e) unless noted otherwise.

Requests for substitution of structural steel shapes shown with shapes of greater size must be submitted by the Contractor to the Engineer for approval. Steels of equal or greater strengths will be accepted only when shown on the approved shop drawings. Payment will be based on the basis of shapes and materials shown in the plans, and no additional compensation will be made for any adjustments due to substitutions.

Girders, including all field splice plates, are considered main load carrying members and shall meet the Longitudinal Charpy V-Notch Test specified in Subsection 807.05. This work and material will not be paid for directly, but shall be considered subsidiary to the item "Structural Steel in Plate Girder Spans (M 270, Gr. 50W)". Steel plates for main members and flange splice plates shall be cut and fabricated so that the primary direction of rolling is parallel to the direction of the main tensile and/or compressive stresses.

Drawings show general features of design only. Shop drawings shall be made in accordance with Subsection 807.04, submitted and approved secured before fabrication is begun. Girder webs may be made by shop splicing with minimum lengths of 25'-0" for sections. Flange plates longer than 50'-0" may be made by shop splicing with minimum lengths of 25'-0" for sections. Material specifications and location of shop-welded splices, if any, shall be shown on the shop drawings. No additional payment for welds for these splices will be made.

All stud shear connectors shall be granular flux filled, solid fluxed, or equal and shall be automatically end welded in accordance with the recommendations of the manufacturer.

All Girders shall be blocked in their true position in the shop as specified in Subsection 807.54(b)(2). The camber, length of sections, distance between bearings, and opening of joints shall be measured with the girders in their true position and this information shall become part of the permanent record of this job. Match marks shall be placed on the component parts in this assembly and shown on the erection diagram. All girder dimensions are based on a temperature of 60°F. A tolerance of $\pm 1/4"$ is allowed for camber.

Field Connections shall be bolted with high-strength $3/4"$ bolts unless otherwise noted. Bolts shall be placed with heads on the outside face of the exterior girder webs and on the bottom of the girder flanges. Holes for $3/4"$ high-strength bolts may be $1/8"$ if a washer is supplied for use under both the nut and head of the bolt.

All welding that is to be done during fabrication of structural steel, including temporary welds, shall be detailed on the shop drawings and submitted for approval. If additional welds are required, whether permanent or temporary, a formal request with detailed drawings shall be submitted to the Engineer for approval; however, additional welds used for attaching falsework support devices or screed rail supports to the structural steel that do not exceed the limitations of Subsection 802.13 will not require approval prior to construction. All welding shall conform to Subsection 807.26.

Groove welds in main plate girder members shall be Quality Control (Q.C.) tested by nondestructive testing, as required by the Standard Specifications. Fillet welds at flange to web plate shall be Q.C. tested by the magnetic particle method. All Quality Control (Q.C.) testing is at the Contractor's expense.

X-Frames shall be installed as girders are erected. All bolts in X-Frames and field splices shall be installed and tightened in accordance with Subsection 807.71.

REINFORCING STEEL:

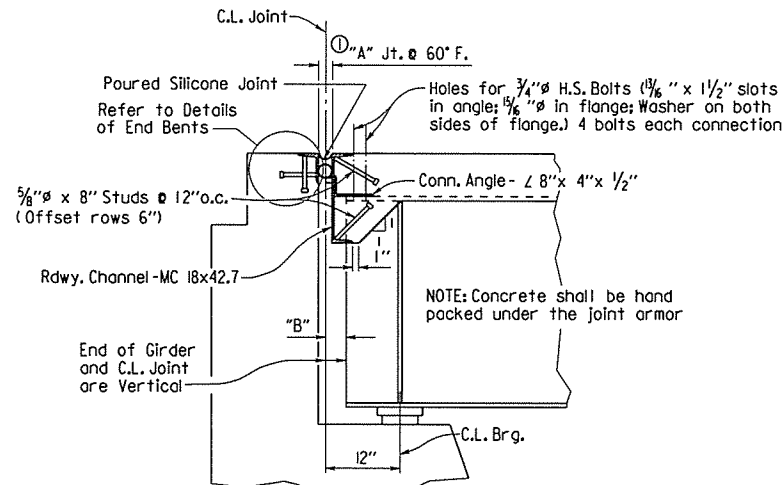
All reinforcing steel shall be Grade 60 (yield strength = 60,000 psi) conforming to AASHTO M 31 or M 322, Type A, with mill test reports. The reinforcing steel shall be accurately located in the forms and firmly held in place by steel wire supports, sufficient in number and size to prevent displacement during the course of construction. The wire supports will not be paid for directly, but will be considered subsidiary to the item of "Epoxy Coated Reinforcing Steel (Grade 60)".

CONCRETE:

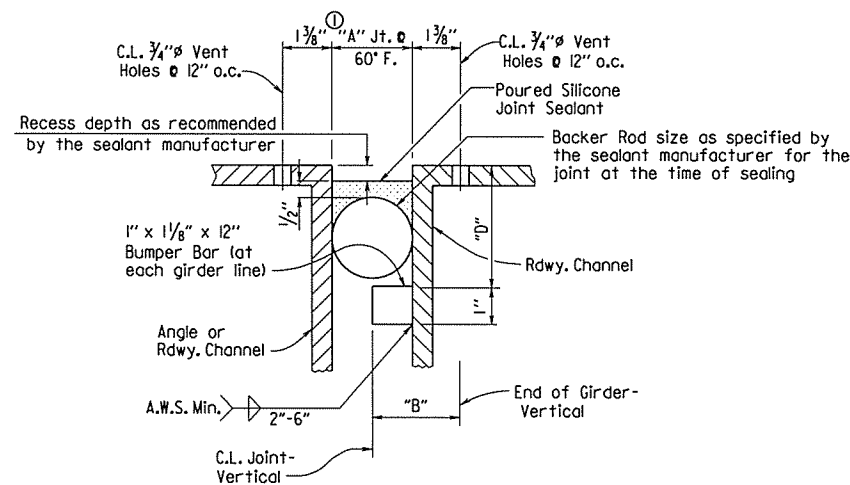
All concrete shall be Class (SAE) with a minimum 28 day compressive strength $f'_c = 4,000$ psi. Concrete shall be poured in the dry and all exposed corners are to be chamfered $3/4"$ unless otherwise noted. Concrete in bridge superstructure shall be placed, consolidated, and screeded off for the entire pour before any concrete has taken its initial set. This may require the use of a retarding agent.

The superstructure details shown are for use when Removable Deck Forming is used and are the basis for measurement of Class (SAE) Concrete. See Std. Dwg. No. 55005 for allowable modifications and for tolerances when Permanent Steel Bridge Deck Forms are used.

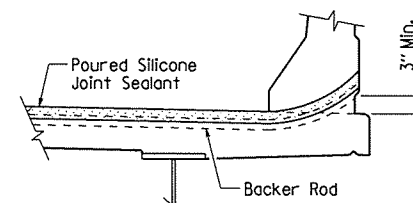
The concrete deck shall be given a Tine Finish in accordance with Subsection 802.19 for Class 5, Tined Bridge Roadway Surface Finish. Movement of the finishing machine across new concrete shall be on planks placed on the surface and shall be prohibited for 72 hours after finishing the pour. Sufficient concrete must be placed ahead of the strike-off to fully load the beam or girder. If a longitudinal strike-off is used, a vertical camber adjustment must be made in the strike-off to account for the future dead load deflection due to the parapet railing. A minimum of 72 hours shall elapse between completion of the slab and pouring of the parapet railing.



SECTION THRU JOINT AT BENTS I & 4



DETAIL OF POURED SILICONE JOINT SEAL



JOINT SEAL PLACEMENT AT CURB

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	080445		48	102
				07347 - SPAN DETAILS - 57141				

SILICONE JOINT DATA

Bent Number	"A" Width Perpendicular to Joint at 24 Hour Average Temperature $\text{\textcircled{1}}$ of:			"B" Perpendicular to Joint at 60°F	Bumper Plate Size	"D"
	40°F	60°F	80°F			
I & 4	2 3/8"	2 1/4"	1 5/8"	2 3/8" \pm	1" x 1 1/8"	4 3/4"

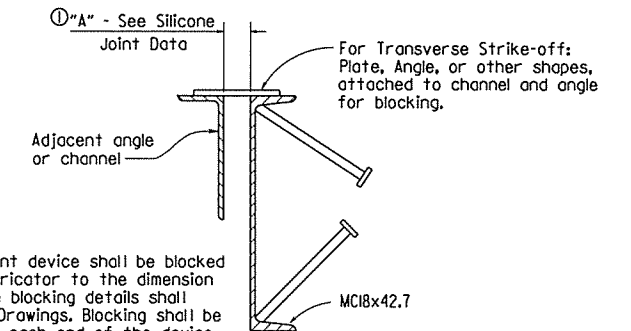
$\text{\textcircled{1}}$ The temperature used to set the joint opening shall be the approximate average air temperature during the 24 hour period immediately before the bolts are tightened. The Engineer shall establish the temperature. Interpolation of the table may be necessary.

NOTES:

The temperature limitations recommended by the sealant manufacturer shall be observed. The sealant shall be installed only when the average 24 hour air temperature is between 40° and 80°F.

Use an appropriately sized backer rod at the depth shown in the manufacturer's literature based on the joint width at the time of sealing. Except as noted, do not install more backer rod than that can be sealed in the same day.

The Contractor shall verify separation of the backer rod from the joint material after the joint material has set.



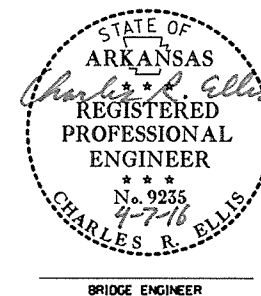
NOTE: Each expansion joint device shall be blocked in the Shop by the Fabricator to the dimension shown for 60°F, and the blocking details shall be shown on the Shop Drawings. Blocking shall be placed within 2 feet of each end of the device and with a maximum spacing of 8 feet.

DETAILS FOR BLOCKING EXPANSION JOINT DEVICE

EXPANSION DEVICE INSTALLATION

The Contractor may elect to install the expansion device for the end bents using one of the following two alternatives:

- 1) The concrete span pour adjacent to joint shall be placed before the end bent backwall is placed. After the end bent backwall forms are in place and the girders erected, the blocked expansion device shall be installed and adjusted for grade. All connection bolts shall be fully tightened prior to placing the deck concrete adjacent to the bent. Immediately prior to pouring the backwall concrete, the blocking shall be removed, the opening adjusted for temperature, and the backwall constructed.
- 2) The backwall shall be poured to the optional construction joint after girders are erected. The blocked expansion device shall be installed and adjusted for grade. All connection bolts shall be fully tightened prior to placing the deck concrete adjacent to the bent. Immediately prior to pouring the remainder of the backwall concrete, the blocking shall be removed and the opening adjusted for temperature.



SHEET 6 OF 6
 DETAILS OF 370'-0" CONTINUOUS
 COMPOSITE PLATE GIRDER UNIT

ROUTE SEC.
 ARKANSAS STATE HIGHWAY COMMISSION

LITTLE ROCK, ARK.

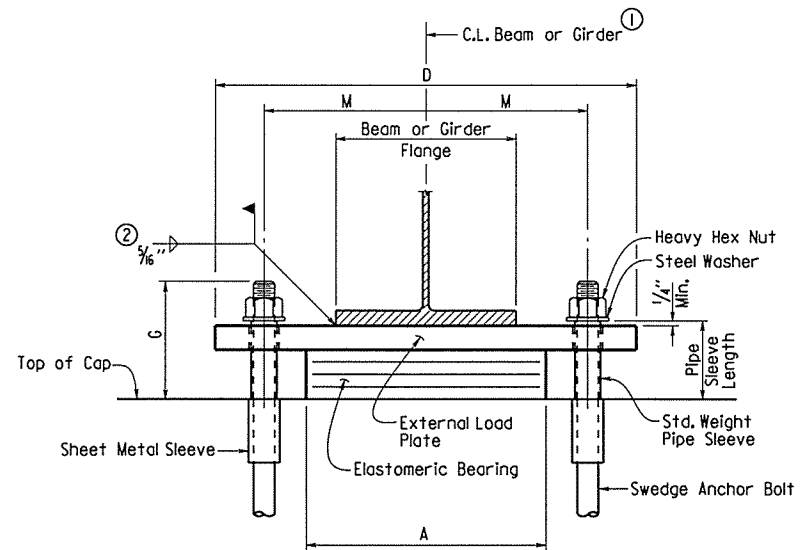
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 DESIGNED BY: BHS DATE: 2/15

BRIDGE NO. 07347

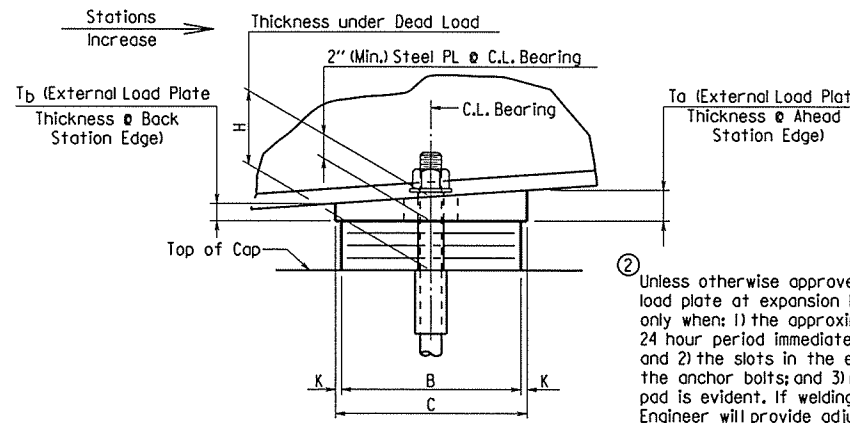
DRAWING NO. 57141

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
						JOB NO.	080445	49 / 102

07347 - ELASTOMERIC BEARINGS - 57142



FRONT VIEW

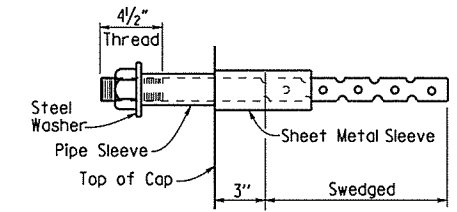


SIDE VIEW

The direction of bevel of the external load plate may not be accurately depicted with respect to T_a and T_b values shown in the "Table of Fabricator Variables".

Unless otherwise approved by the Engineer, welding of the external load plate at expansion bearings to the beam or girder will be allowed only when: 1) the approximate average air temperature during the 24 hour period immediately preceding welding is between 40° F and 80° F; and 2) the slots in the external load plate are positioned to center on the anchor bolts; and 3) no horizontal deformation of the elastomeric pad is evident. If welding at other temperatures is required, the Engineer will provide adjustment data.

Care shall be taken to ensure that the external load plate is in full and complete contact with the beam or girder flange before welding begins.

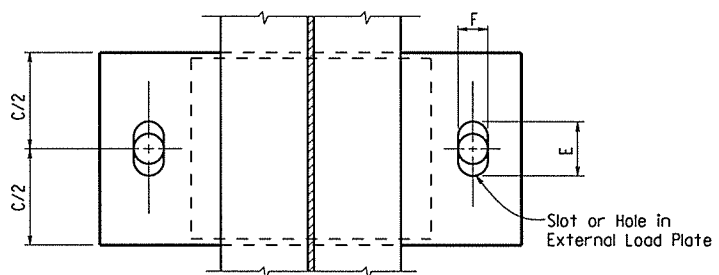


ANCHOR BOLT DETAIL

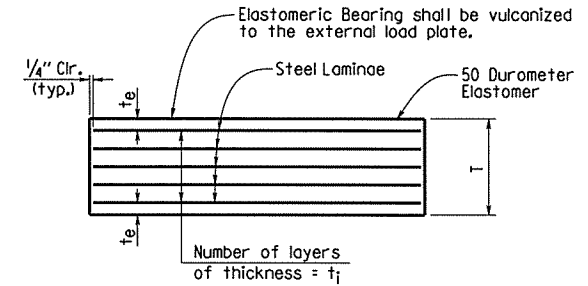
Anchor Bolts may be cast in place or drilled and grouted into place. If Anchor Bolts are to be cast in place, the Galvanized Sheet Metal Sleeves will not be required.

If Anchor Bolts are to be drilled and grouted in place, the Galvanized Sheet Metal Sleeves shall be cast in place as shown. Sleeves shall be dry packed with styrofoam, urethane foam or approved equal prior to pouring of concrete. After pouring of the cap and prior to erection of Structural Steel, the dry pack shall be removed and holes for the anchor bolts shall be accurately drilled into the concrete. Bolts placed in drilled holes shall be accurately set and fixed using a OPL approved epoxy or non-shrink grout that completely fills the holes. Galvanized Sheet Metal Sleeves will not be paid for directly, but will be considered subsidiary to the item "Structural Steel in Plate Girder Spans (M 270, Gr. 50W)".

1 C.L. Elastomeric Pad shall be aligned with C.L. Beam or Girder.



PLAN VIEW



ELASTOMERIC BEARING

t_e = Thickness of elastomer cover on top and bottom of pad
 t_i = Thickness of elastomer between steel laminae
 N = Number of elastomer layers of thickness t_i

GENERAL NOTES

Elastomeric Bearings shall conform to Section 808 and shall be paid for at the unit price bid for "Elastomeric Bearings".

External load plates shall conform to AASHTO M 270, Grade 50W. Pipe sleeves shall be ASTM A500, Grade B, and shall be galvanized to conform to AASHTO M 232, Class C or ASTM B695, Class 50.

External load plates shall be completely fabricated (including bevel and bolt holes) and shall be cleaned before vulcanizing to the elastomeric bearing. The surface in contact with the elastomeric bearing shall be cleaned in accordance with Subsection 808.03. Other surfaces shall be blast cleaned in accordance with Subsection 807.84(b) for painted steel and 807.84(e) for unpainted Grade 50W steel.

Anchor Bolts, Washers and Nuts shall conform to Subsection 807.07. The anchor bolt grade of steel shall be as specified in the "Table of Fabricator Variables". Indentations shall be circular with rounded bottoms and staggered as shown in the details.

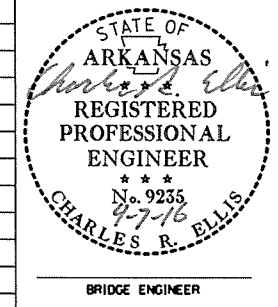
Pipe Sleeves, Anchor Bolts, Washers and Nuts shall be paid for at the unit price bid for "Structural Steel in Plate Girder Spans (M 270, Gr. 50W)". External load plates will not be measured and paid for separately, but will be considered incidental to the unit price bid for "Elastomeric Bearings".

Bearings shall be seated in accordance with Subsection 808.08. This work and materials are considered subsidiary to the item "Elastomeric Bearings" and will not be paid for directly.

TABLE OF FABRICATOR VARIABLES

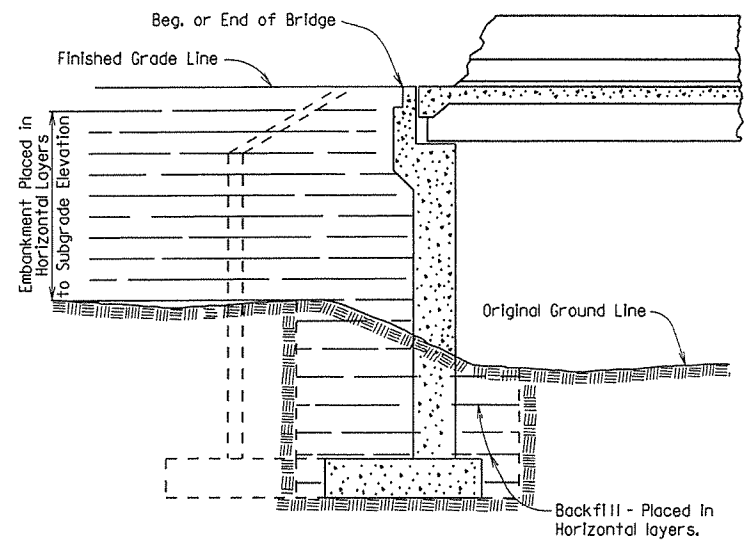
3 Maximum Design Load = Service I Limit State

BRIDGE NO.	LOCATION		BEARING TYPE	NO. OF BEARINGS EACH BENT	MAXIMUM DESIGN LOAD (KIPS)	G	H	ELASTOMERIC PAD					EXTERNAL LOAD PLATE						ANCHOR BOLT											
	BENT NO(S)	BEAM OR GIRDER NO.						A	B	N	t_i	t_e	NO. & THICKNESS OF STEEL LAMINAE	T	C	D	E	F	K	M	T_a	T_b	ANCHOR BOLT		PIPE SLEEVE SIZE ($\phi \times L$)	SHEET METAL SLEEVE SIZE ($\phi \times L$)	STEEL WASHER SIZE (O.D.)			
															($\phi \times L$)	GRADE														
07347	1	1	Exp.	1	163	9	5 5/8"	22"	7"	5	1/2"	1/4"	6 @ 12 ga.	3 5/8"	10"	34"	6"	3 1/8"	1 1/2"	13 3/4"	1.98	2.02	2" x 3"	55	2 1/2" x 5 7/8"	4" x 8"	3 3/4"			
	1	2	Exp.	1	163	9	5 5/8"	22"	7"	5	1/2"	1/4"	6 @ 12 ga.	3 5/8"	10"	34"	6"	3 1/8"	1 1/2"	13 3/4"	1.97	2.03	2" x 3"	55	2 1/2" x 5 7/8"	4" x 8"	3 3/4"			
	1	3	Exp.	1	163	9	5 5/8"	22"	7"	5	1/2"	1/4"	6 @ 12 ga.	3 5/8"	10"	34"	6"	3 1/8"	1 1/2"	13 3/4"	1.96	2.04	2" x 3"	55	2 1/2" x 5 7/8"	4" x 8"	3 3/4"			
	1	4	Exp.	1	163	9	5 5/8"	22"	7"	5	1/2"	1/4"	6 @ 12 ga.	3 5/8"	10"	34"	6"	3 1/8"	1 1/2"	13 3/4"	1.95	2.05	2" x 3"	55	2 1/2" x 5 7/8"	4" x 8"	3 3/4"			
	1	5	Exp.	1	163	9	5 5/8"	22"	7"	5	1/2"	1/4"	6 @ 12 ga.	3 5/8"	10"	34"	6"	3 1/8"	1 1/2"	13 3/4"	1.94	2.06	2" x 3"	55	2 1/2" x 5 7/8"	4" x 8"	3 3/4"			
	2	All	Fix.	5	406	8 1/4"	3 3/8"	26"	11"	2	1/2"	1/4"	3 @ 12 ga.	1 1/8"	12"	39"	3 3/4"	3 3/4"	1/2"	16"	2.02	1.98	2 3/4" x 38"	55	3" x 4 1/8"	5" x 12"	5"			
	3	All	Fix.	5	406	8 1/4"	3 3/8"	26"	11"	2	1/2"	1/4"	3 @ 12 ga.	1 1/8"	12"	39"	3 3/4"	3 3/4"	1/2"	16"	2.09	1.91	2 3/4" x 38"	55	3" x 4 1/8"	5" x 12"	5"			
	4	All	Exp.	5	163	9	5 5/8"	22"	7"	5	1/2"	1/4"	6 @ 12 ga.	3 5/8"	10"	34"	6"	3 1/8"	1 1/2"	13 3/4"	2.10	1.90	2" x 3"	55	2 1/2" x 5 7/8"	4" x 8"	3 3/4"			

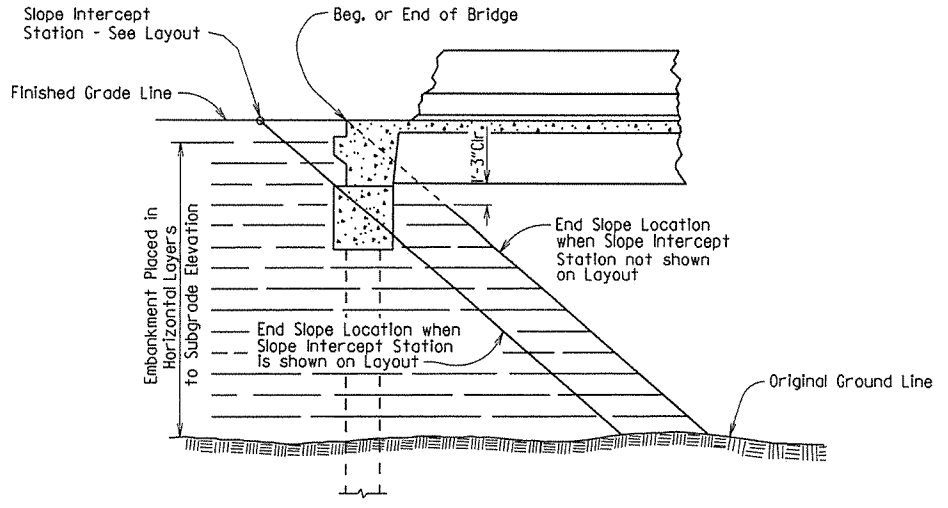


DETAILS OF ELASTOMERIC BEARINGS
 ROUTE SEC.
 ARKANSAS STATE HIGHWAY COMMISSION
 LITTLE ROCK, ARK.
 DRAWN BY: BHS DATE: 4/21/2015 FILENAME: b080445_el.dgn
 CHECKED BY: JHT DATE: 4/21/16 SCALE: None
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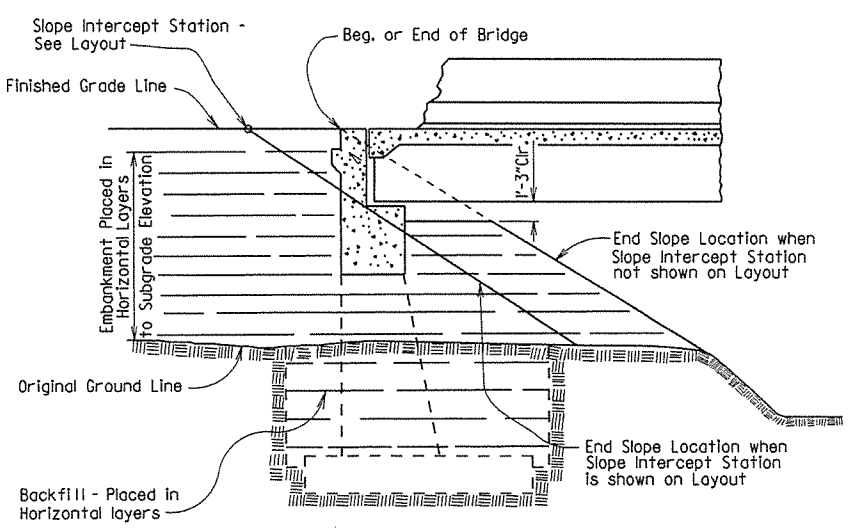
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JOB NO.							EMBANKMENT & BACKFILL 55000	



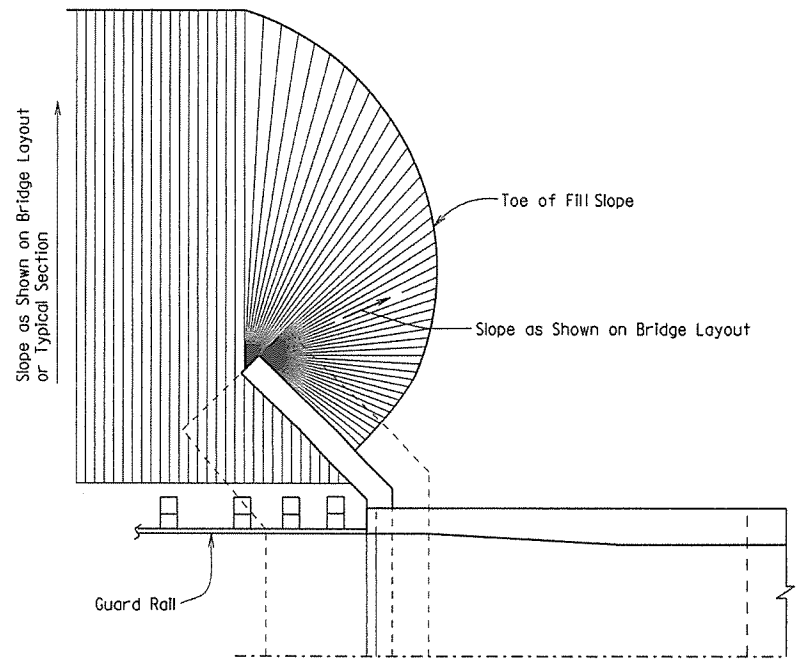
EMBANKMENT CONSTRUCTION AND FOOTING BACKFILL AT VERTICAL WALL ABUTMENTS



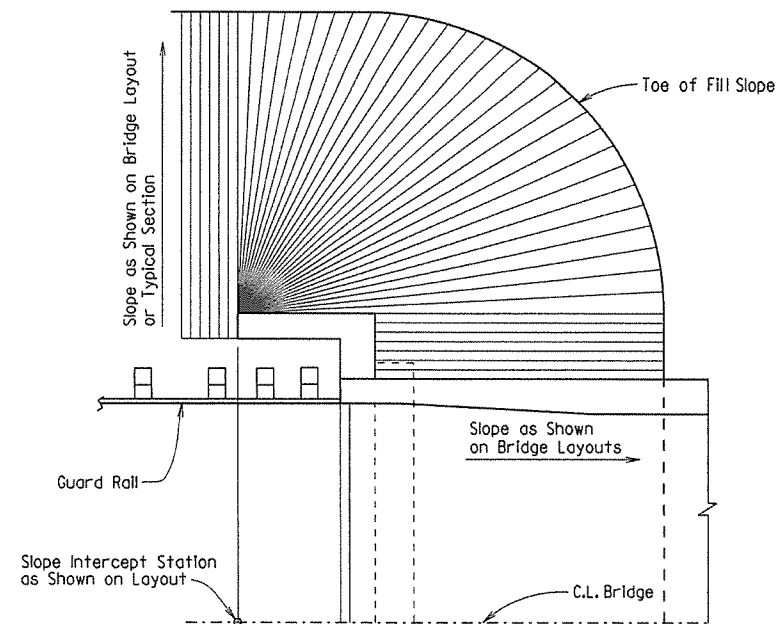
EMBANKMENT CONSTRUCTION AT SPILL-THROUGH PILE END BENTS



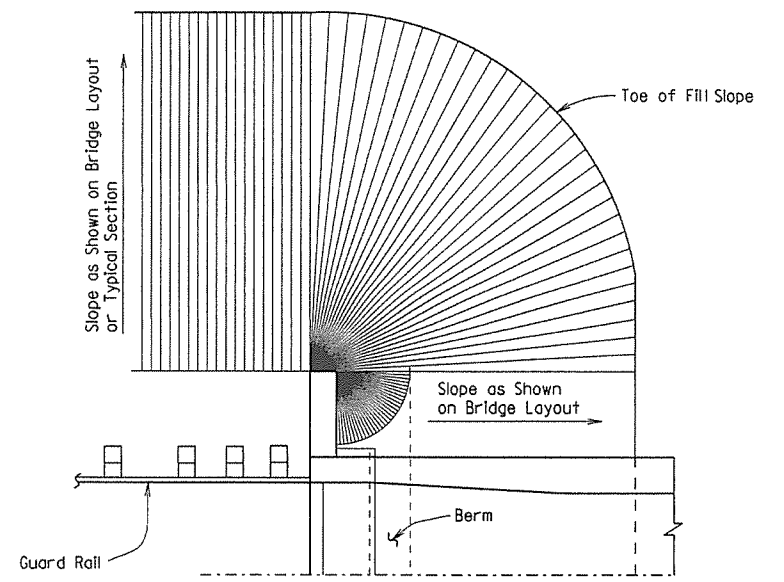
EMBANKMENT CONSTRUCTION AND FOOTING BACKFILL AT SPILL-THROUGH END BENTS



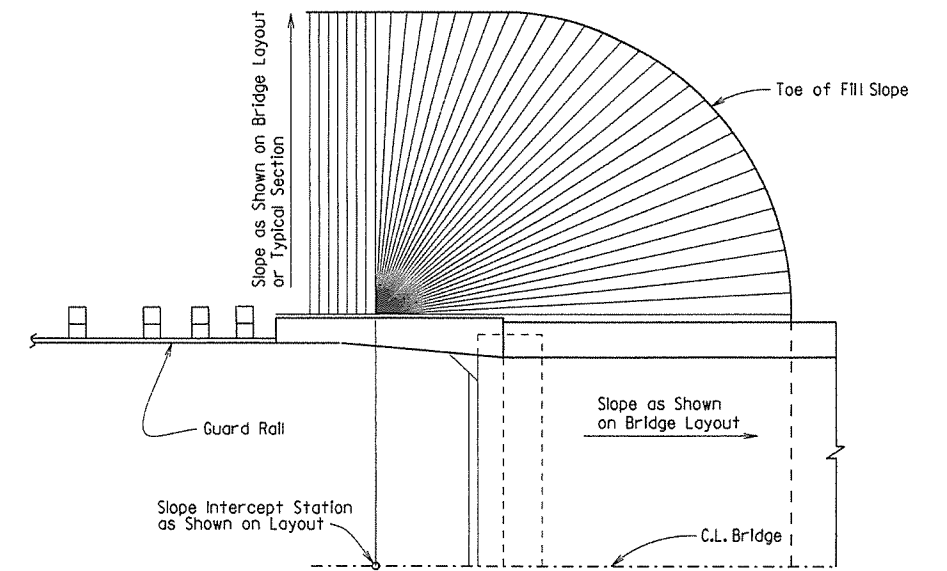
VERTICAL WALL ABUTMENTS



SPILL-THROUGH END BENTS WITH TURNBACK WING



SPILL-THROUGH END BENTS WITH STUB WING



SPILL-THROUGH END BENTS WITH TRANSITION WING

METHOD OF DETERMINING FILL SLOPE LOCATION AT BRIDGE ENDS

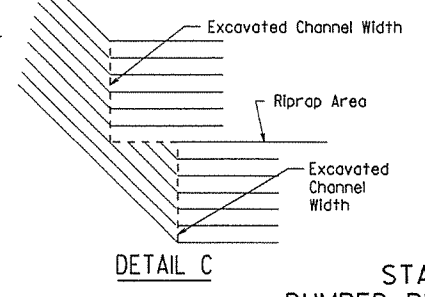
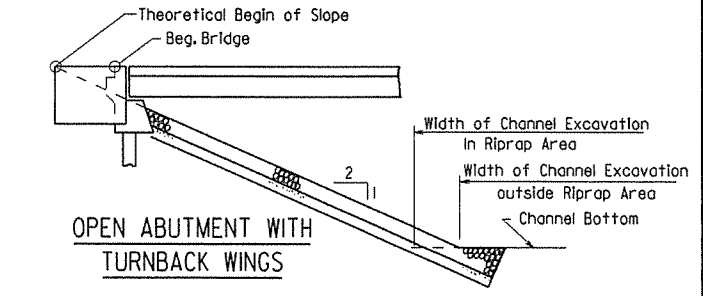
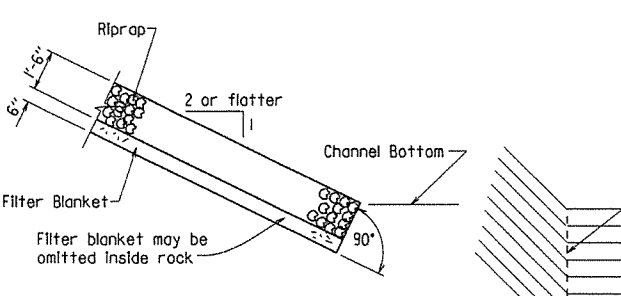
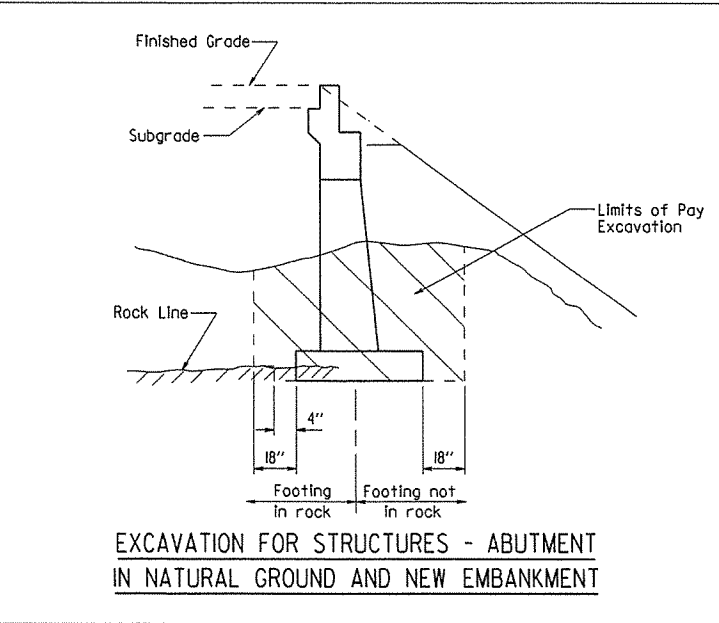
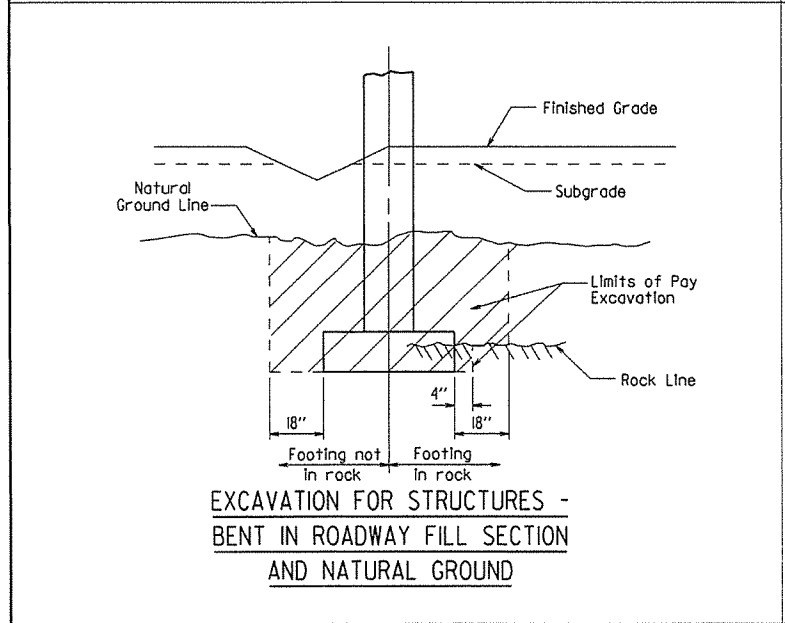
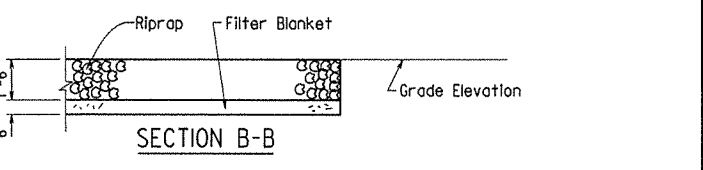
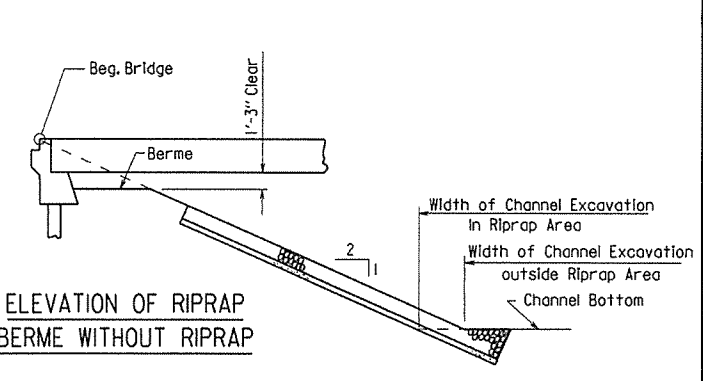
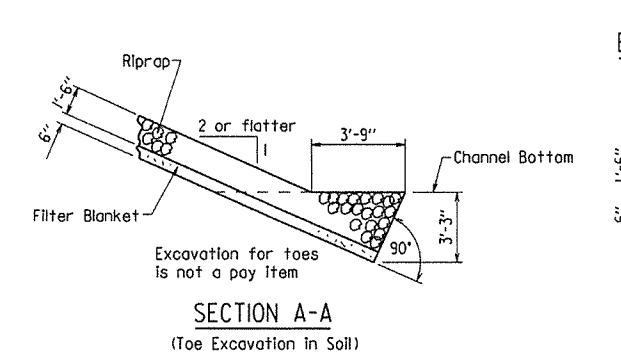
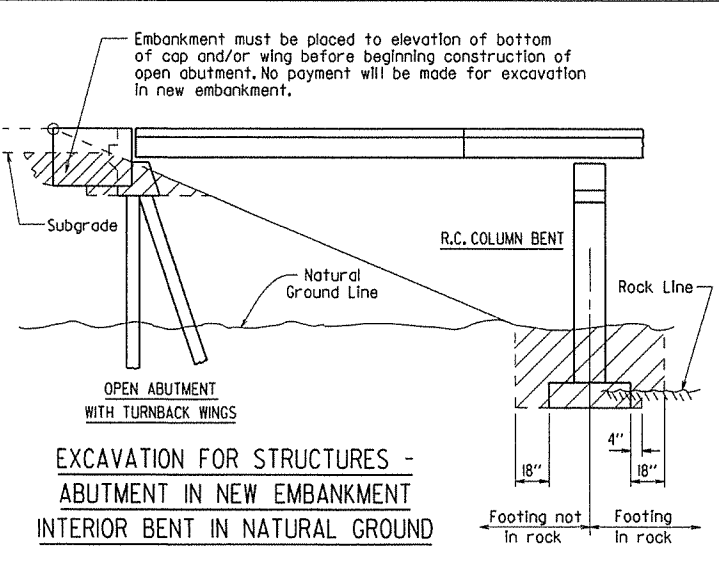
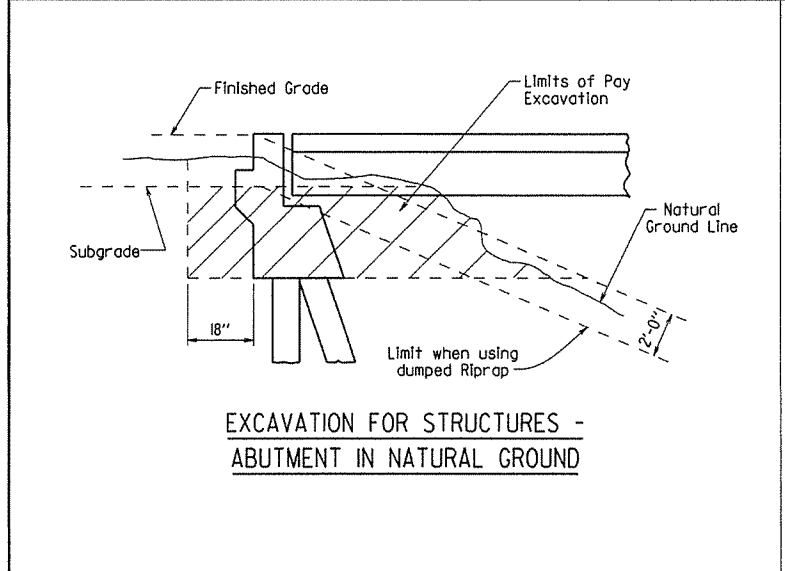
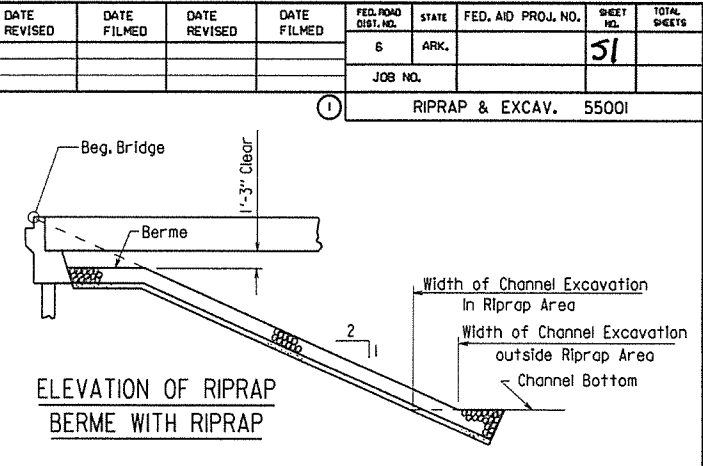
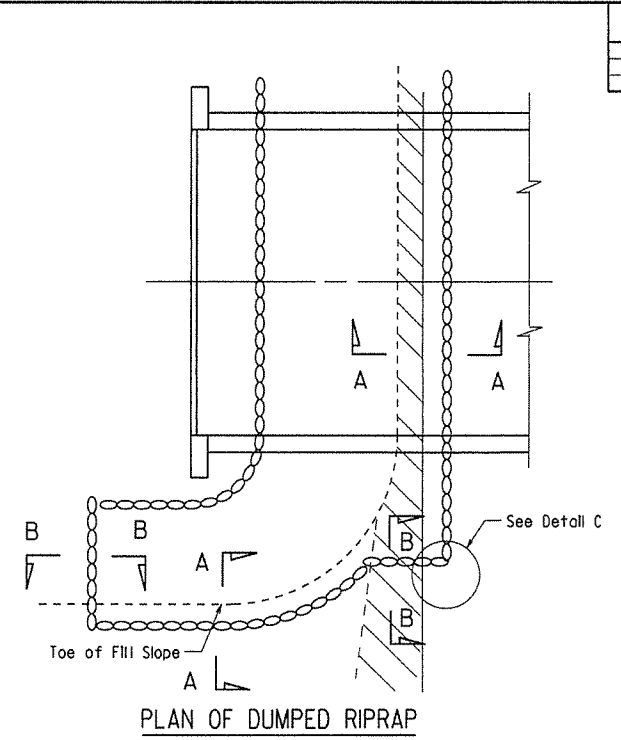
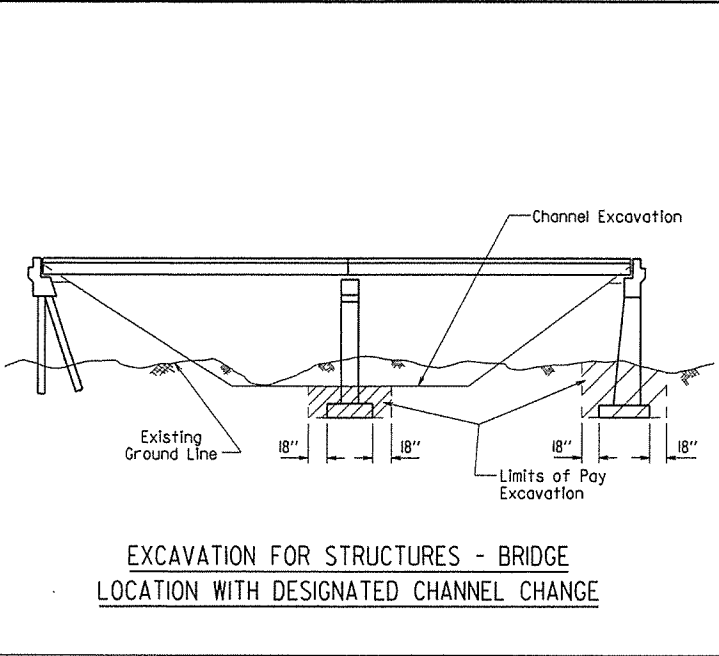
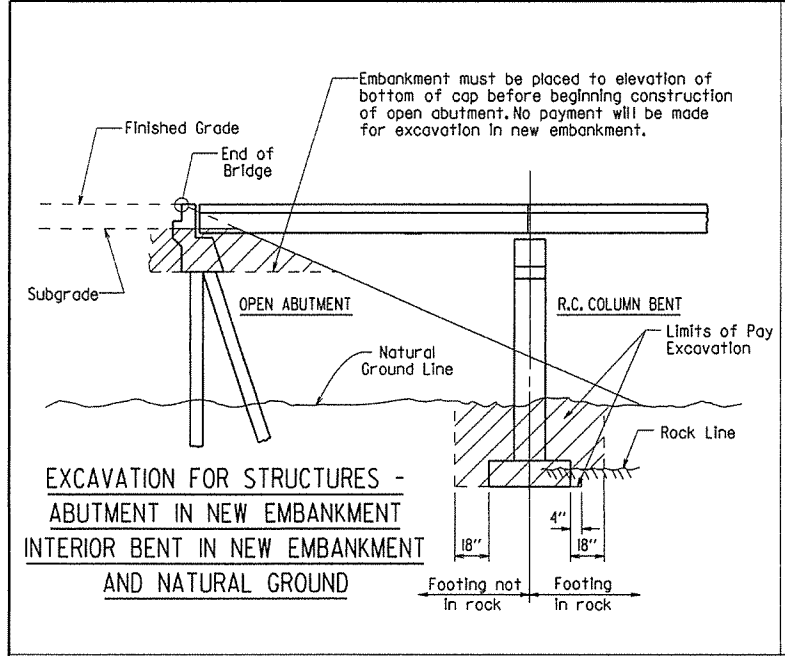
GENERAL NOTES

The Bridge End Embankment shall be defined as a section of embankment, not less than 20 feet long adjacent to the bridge end, together with the side slopes and slopes under the bridge end including around the end of wingwalls. Embankment adjacent to structures shall be constructed in 6 inch horizontal layers (loose measure) and compacted by the use of mechanical equipment to the satisfaction of the Engineer. Refer to Subsections 210.09, 210.10 and 801.08 for construction requirements.

STANDARD DETAILS FOR EMBANKMENT CONSTRUCTION AND BACKFILL AT BRIDGE ENDS

ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.
DRAWN BY: KDH DATE: 2-27-2014 FILENAME: b55000.dgn
CHECKED BY: BEF DATE: 2-27-2014 SCALE: NO SCALE
DESIGNED BY: STD. DATE: --

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		51	
JOB NO.								
RIPRAP & EXCAV. 55001								

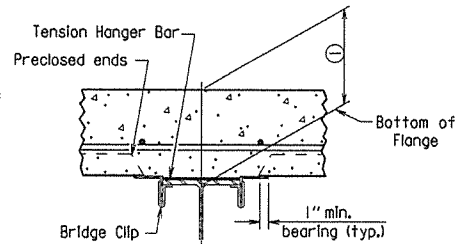
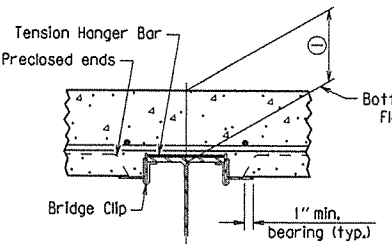
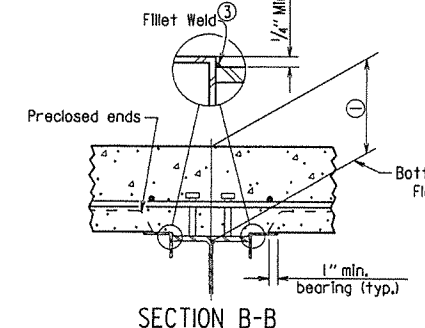
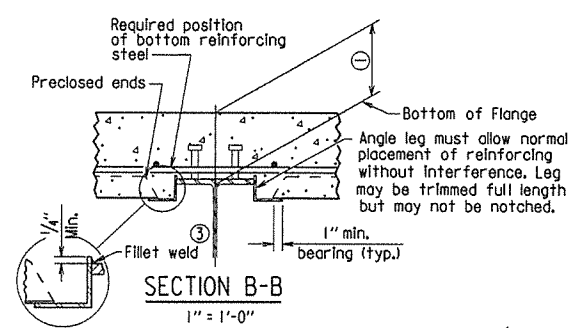
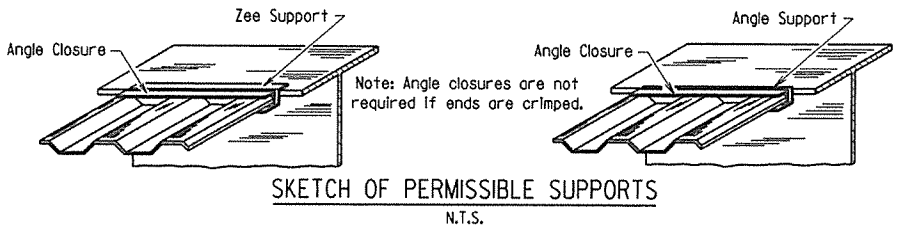
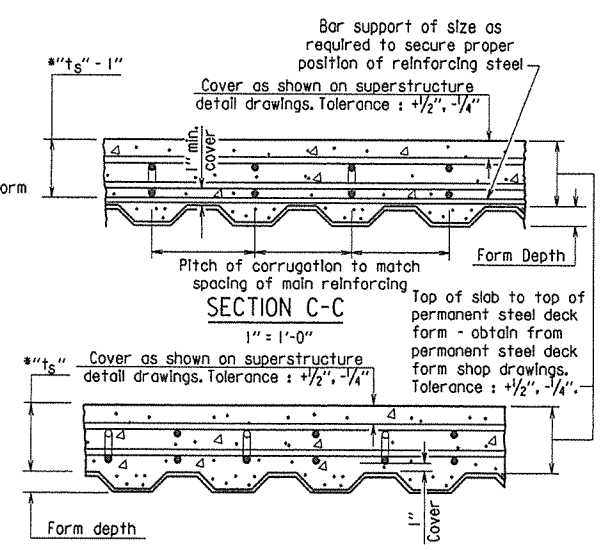
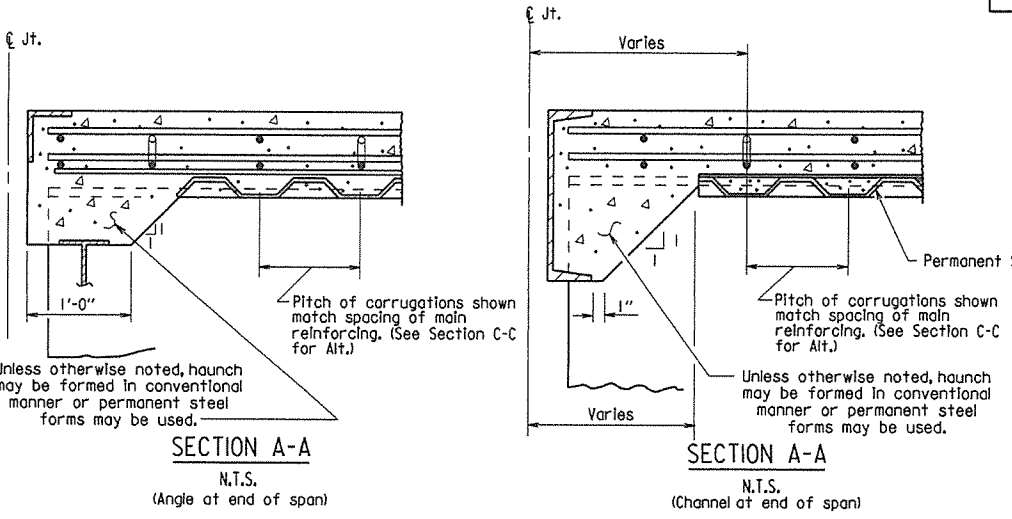
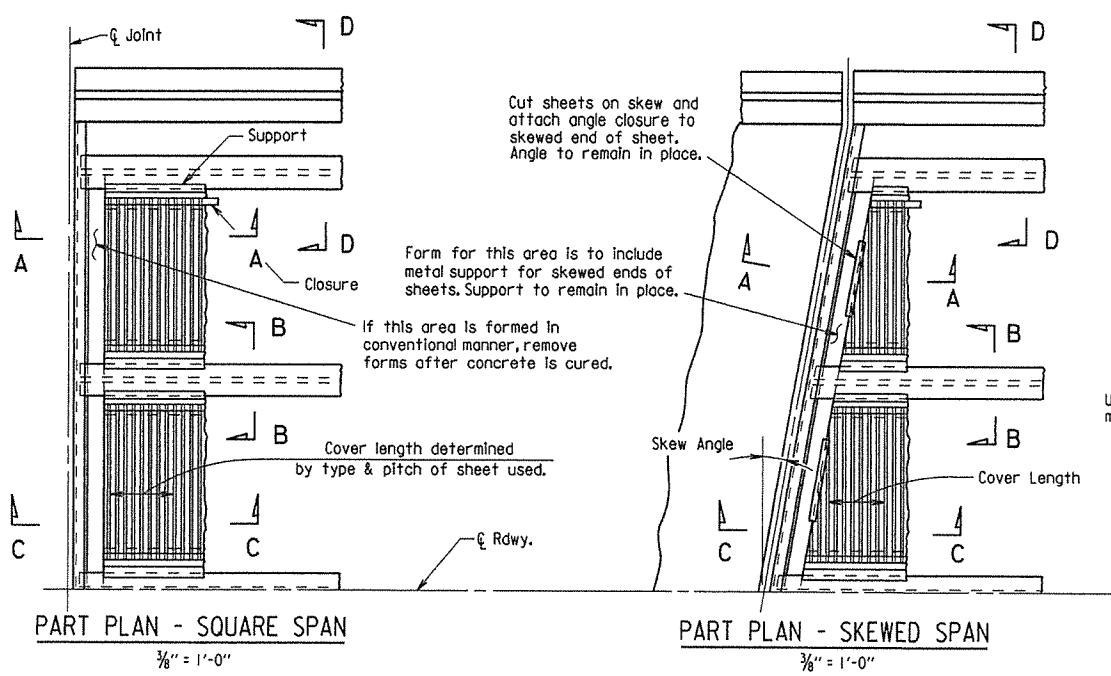


SECTION A-A (Toe Excavation in Rock)
 Note: Use this type of toe when rock is encountered which is in a stable condition.
 Note: In lieu of an aggregate filter blanket, a synthetic fiber geotextile fabric complying with the requirements of Subsection 816.02(e) may be used.
 Note: Details for computing excavation for structures are included for information as to how plan quantities were calculated and for use when adjusting quantities when changing footing elevation.

STANDARD DETAILS FOR DUMPED RIPRAP AND FILTER BLANKET AND COMPUTING EXCAVATION FOR STRUCTURES
 ARKANSAS STATE HIGHWAY COMMISSION
 LITTLE ROCK, ARK.

DRAWN BY: KDH DATE: 2-27-2014 FILENAME: b55001.dgn
 CHECKED BY: BEF DATE: 2-27-2014 SCALE: NO SCALE
 DESIGNED BY: STD. DATE: _____
 DRAWING NO. 55001

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
3/24/16				6	ARK.		5	
							BRIDGE DECK FORMS	55005

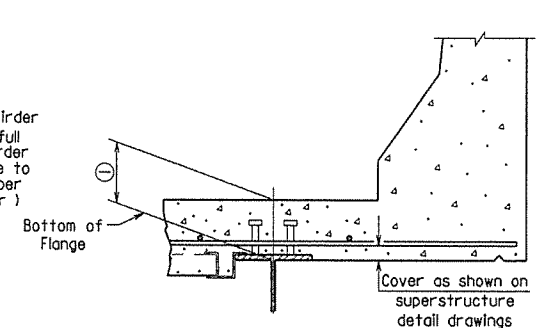
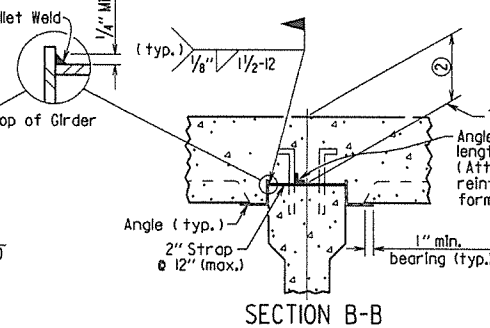
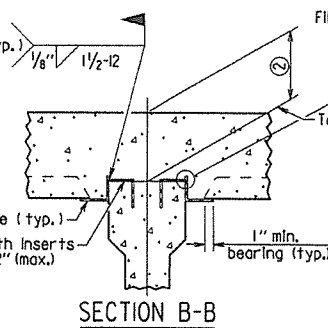
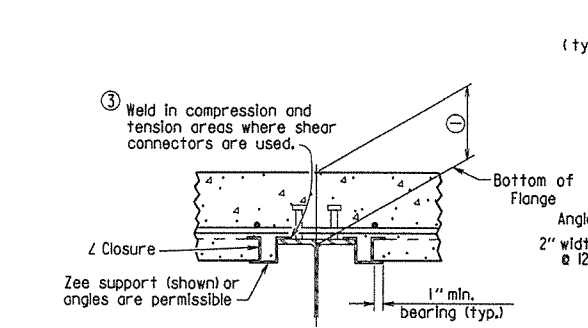


③ Minimum weld: 1/8" x 1" @ 18". More weld may be required; maximum length per weld = 1/2" (typ.)

③ Weld in compression and tension areas where shear connectors are used.

① Distance from top of slab to bottom of top flange as measured at centerline girder and as shown on superstructure detail drawings. This dimension may vary within the following limits to maintain the grade and slab thickness tolerances: Minimum - occurs when either the top flange or the support angle leg contacts the bottom reinforcing steel; Maximum = $t_s + 1/4"$ + flange thickness. See Section C-C for slab thickness tolerance between adjacent girder flanges.

② Distance from top of slab to top of girder as measured at centerline girder and as shown on superstructure detail drawings. This dimension may vary within the following limits to maintain the grade and slab thickness tolerances: Minimum - occurs when either the top of girder or the support angle leg contacts the bottom reinforcing steel; Maximum - value shown on the superstructure detail drawings when removable forms are used. See Section C-C for slab thickness tolerance between adjacent girder flanges.



Note: Only Bottom Reinforcing is shown.

* t_s = slab thickness as shown on superstructure detail drawings.
GENERAL NOTES

Permanent steel deck forms may be used at the Contractor's option and shall be at no additional cost to the Department. Such use may result in changes to the dead load deflection of the girder. Any cost for adjustments due to a change in the dead load deflection will be borne by the Contractor. Payment for deck concrete and structural steel will not be increased due to use of permanent steel deck forms.

Permanent steel deck forms shall conform to Subsection 802.14(b). Detailed plans, including detailed calculations and manufacturer's technical brochure, shall be submitted to and approved by the Engineer before work of forming the bridge deck is started.

Welding of form supports to the tension flange of steel girders will be permitted only in areas where shear connectors are used. When welding is not allowed, the method of fastening Z or L supports to the flange must be approved by the Engineer.

Form sheets shall be fastened to supporting members and to each other with galvanized metal screws sufficient in size and number to provide a secure attachment. Alternate methods of attachment must be approved by the Engineer.

When the pitch of form corrugations match the reinforcing spacing, transversely align form sheets across the bridge to maintain the correct orientation of continuous reinforcing bars in the corrugations.

Bar support rods, when used, shall be sized and spaced to adequately support the bottom reinforcing mat at the required position.

High chairs shall be sized to support the top mat of reinforcing at the proper position. High chairs shall be placed at locations shown on the detail drawings.

Specifications: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction (2014 Edition), with applicable Supplemental Specifications and Special Provisions.

STANDARD DETAILS FOR PERMANENT STEEL BRIDGE DECK FORMS FOR STEEL & CONCRETE GIRDER SPANS

ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

DRAWN BY: KDH DATE: 2-27-2014 FILENAME: b55005.dgn
CHECKED BY: BEF DATE: 2-27-2014 SCALE: NONE
DESIGNED BY: STD. DATE: _____

DRAWING NO. 55005

Revised weld dimension by Kwy, Ck'd by BEF, 3/24/16.

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
12-1-14				6	ARK.		53	
1-14-15				JOB NO.				

The name of the bridge as shown on the plans shall be placed on Lines 1 - 3 using 1/8" raised letters and numerals 3/8" high.

Line	Example 1	Example 2	Example 3	Example 4
Line 1	Red River	Southern	Saline	Highway 5
Line 2	Relief	Rail road	River	
Line 3		Overpass	Relief	

TYPE D NAME PLATE 55010

GENERAL NOTES

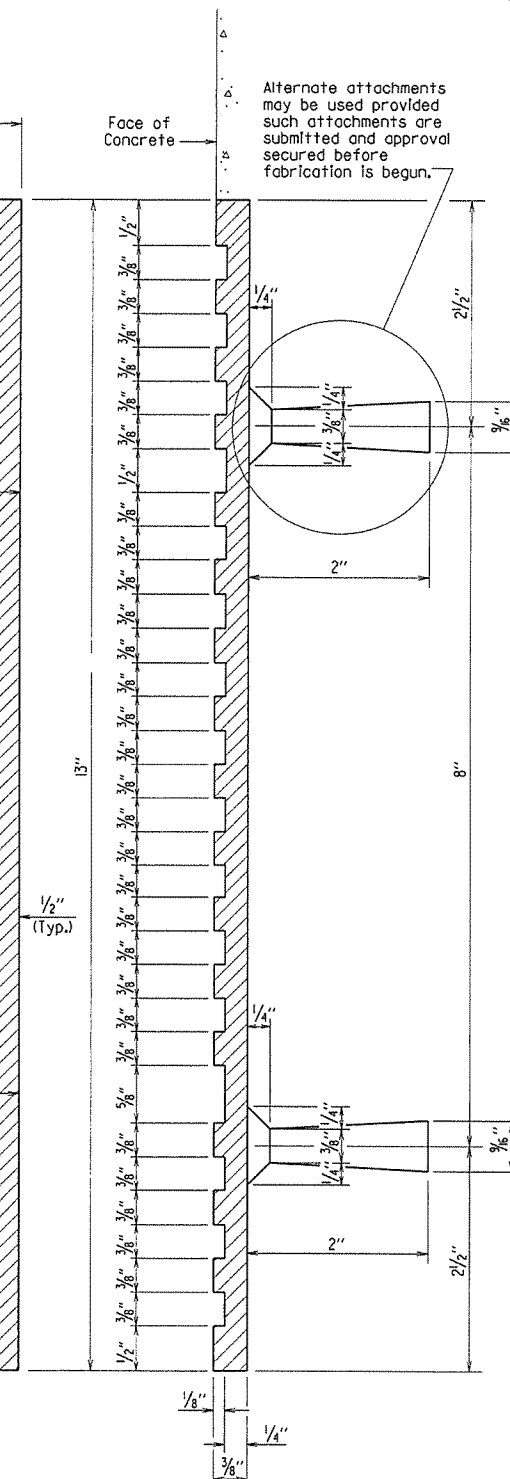
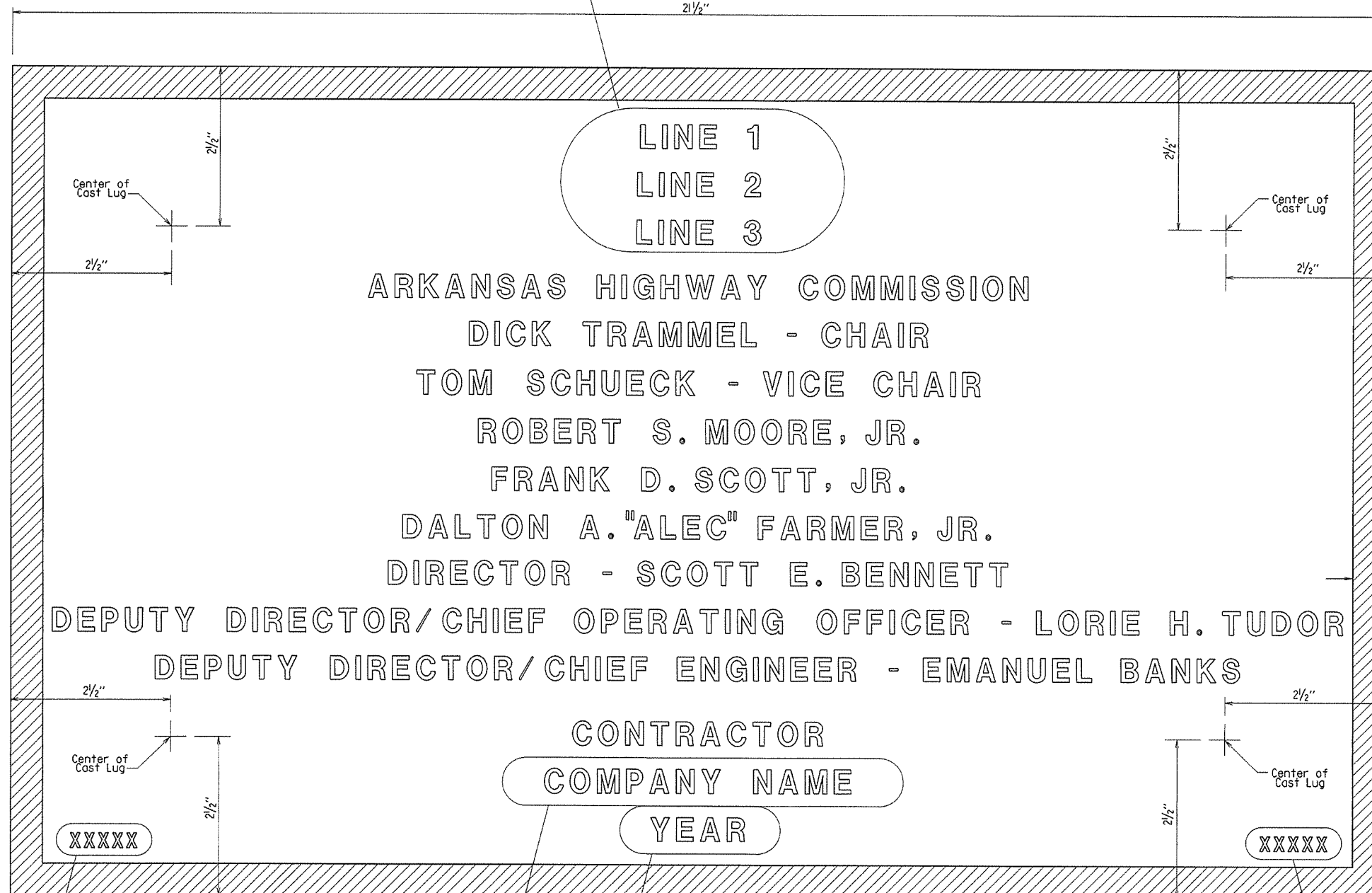
Specifications: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction, (2014 Edition) with applicable Supplemental Specifications and Special Provisions.

Name plates shall be cast bronze and shall meet the material requirements as specified in Section 812.

Body of plate shall be 1/4" thick and shall include four tapering cone lugs 3/8" to 7/8" x 2" long. The border and all lettering shall be raised 1/8" above the face of plate and shall be polished.

All lettering shall be plain gothic, square cut and not tapered.

The number of plates required and the location and name on the plate for each bridge shall be as designated on the plans.



Place the design live loading here using 1/8" raised letters and numerals 1/4" high. Examples: HS 20 HL-93

Place the Year in which Contract was awarded here using 1/8" raised numerals 3/8" high. Example: 2001

Place the name of the company awarded the construction contract here using 1/8" raised letters and numerals 3/8" high. Example: ABCD CONSTRUCTION, INC.

Place the Bridge number here using 1/8" raised letters and numerals 1/4" high. Examples: A1234 05432

- △ Revised Chair and Vice Chair Added New Commissioner
1-14-15 KDH Checked By: CRE
- △ Revised Deputy Director/Chief Engineer Added Deputy Director/Chief Operating Officer
12-1-14 KDH Checked By: CRE

STANDARD DETAILS FOR TYPE D BRIDGE NAME PLATE

ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

DRAWN BY: KDH DATE: 2-27-2014 FILENAME: b55010.dgn
CHECKED BY: BEF DATE: 2-27-2014 SCALE: NO SCALE
DESIGNED BY: STD. DATE: _____

DRAWING NO. 55010

TYPICAL BRIDGE NAME PLATE

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
3/24/16				6	ARK.		54	
JOB NO.							STEEL H-PILES	55020

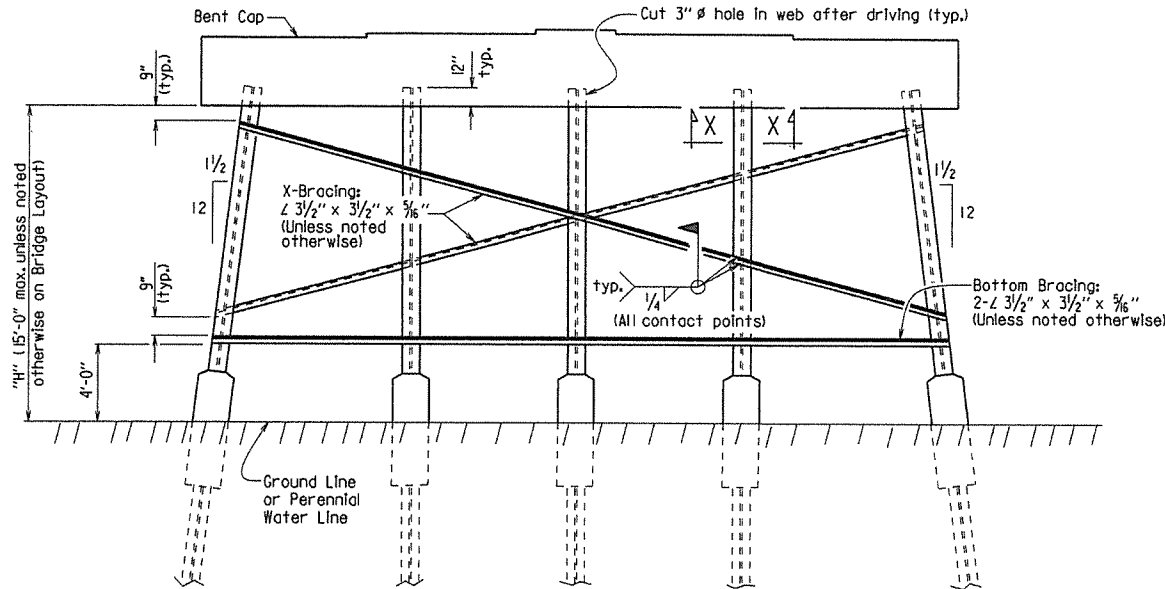
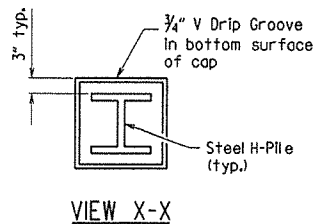
GENERAL NOTES FOR STEEL H-PILES:

Steel H-Piles shall conform to AASHTO M 270, Grade 36 or greater.

See Bridge Layout and Bent Details for pile size, estimated length, spacing, pile anchorage (if required) and for driving information.

Steel H-Piles that extend above the ground and are not protected by pile encasement shall be painted in accordance with Subsection 805.02.

Brackets, lugs, cap plates, pile tips, driving points, pile painting, splicing and welding shall not be paid for directly, but shall be considered subsidiary to the item "Steel Piling".



Notes:

All bracing shall be cut and welded in the field. Each brace shall be furnished in one piece. Payment shall be made under Item 807.

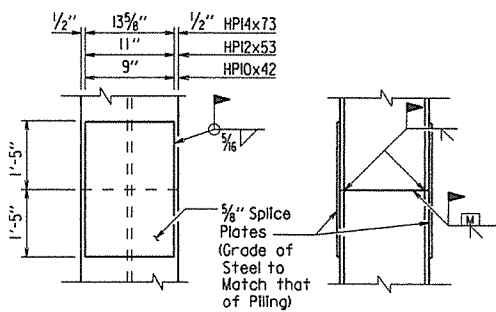
Unless noted otherwise, omit X-Bracing when "H" is less than 8 feet.

Omit X-Bracing and Bottom Bracing when "H" is 5 feet or less.

When required on the Bridge Layout sheet, pile encasements shall be constructed. See Notes and Details for H-Pile Encasements.

Omit all bracing (and V-groove in cap) when pile encasement is extended to bottom of bent cap.

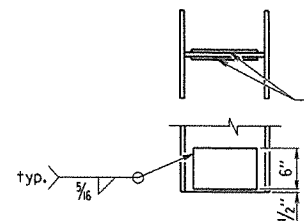
TYPICAL DETAILS OF H-PILE TRESTLE INTERMEDIATE BENT
(Shown with Partial Height Encasement)



The Contractor may for his own convenience and at his own expense provide as many as three splices per pile. Minimum spacing between splices shall be 5 feet.

TYPICAL SPLICE DETAILS

H-pile splicers manufactured by Associated Pile and Fitting Corporation, LB Foster Piling, Skyline Steel or equivalent may be used in lieu of the "Typical Splice Details" shown. H-pile splicers shall match the same grade of steel specified for the piling and shall be welded to the pile with a 5/16 inch fillet weld around the entire perimeter of the splice. Flanges shall be welded with a complete penetration groove weld complying with AASHTO/AWS Joint Designation B-U4a or B-U4b. All welding shall conform to Subsection 807.26 of the AHTD Standard Specifications for Highway Construction (2014 Edition).



REINFORCING DETAIL FOR STEEL H-PILE TIP

Notes:

Steel pile tip reinforcing not required when approved H-Pile driving points are used.

Steel pile tip reinforcing shall not be paid for directly, but shall be considered subsidiary to the item "Steel Piling".

- HPI4x73 - PL 1/2" x 6" x 11"
- HPI2x53 - PL 1/2" x 6" x 9"
- HPI0x42 - PL 1/2" x 6" x 7"

GENERAL NOTES FOR H-PILE ENCASEMENTS:

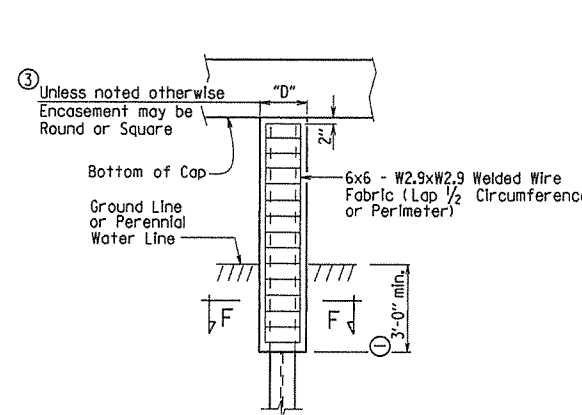
See Bridge Layout for additional notes, any pile encasement restrictions and required location of pile encasements.

All concrete shall be Class S with a minimum 28-day compressive strength, f'c = 3,500 psi. If concrete cannot be placed in the dry, Seal Concrete may be used from top to bottom of encasement.

Reinforcing steel shall be Grade 60 conforming to AASHTO M 31 or M 322, Type A.

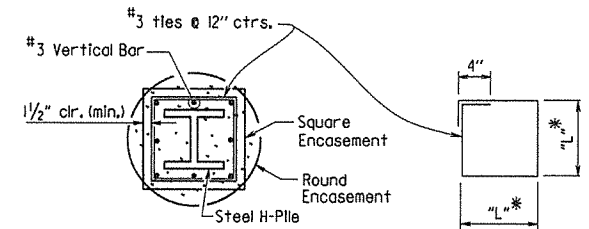
Welded Wire Fabric shall conform to AASHTO M 55 or M 221. Galvanized Corrugated Steel Pipe shall conform to AASHTO M 36 and M 218.

Concrete, welded wire fabric or reinforcing steel and galvanized pipe shall not be paid for directly, but shall be considered subsidiary to the item "Pile Encasement".



PILE ENCASEMENT DETAIL FOR STEEL H-PILES

(Shown with Encasement to Bottom of Cap)

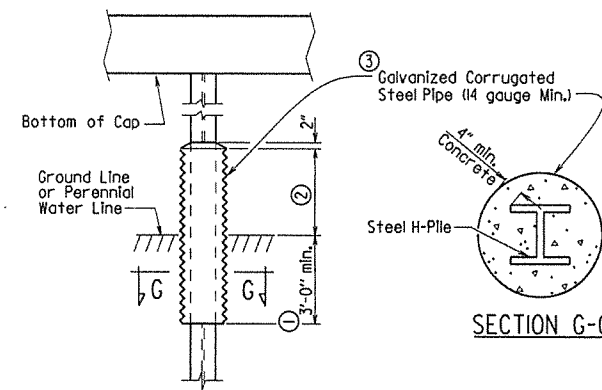


SECTION F-F

* Measured out-to-out of bar.

TABLE OF VARIABLES FOR PILE ENCASEMENT

Pile Size	"D"		"L"*
	Square Encsmt.	Round Encsmt.	
HP10x42	1'-7"	2'-0"	1'-4"
HP12x53	1'-8"	2'-2"	1'-5"
HP14x73	1'-11"	2'-6"	1'-8"

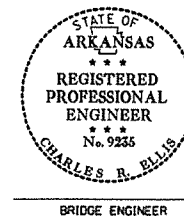


ALTERNATE PILE ENCASEMENT DETAIL FOR STEEL H-PILES

(Shown with Partial Height Encasement)

- Unless otherwise noted on Bridge Layout.
- 3'-0" minimum or as shown on Bridge Layout.
- Encasement dimensions shall be sized to maintain a minimum concrete cover of 4" from the H-Pile. Reinforcement shall be sized to provide a minimum concrete cover of 1 1/2" and a minimum clearance of 1 1/4" from the pile.
- Alternate pile encasement, when not extended to bottom of cap, shall have 2" concrete taper for water runoff as shown in the Partial Height Encasement detail.

Added alternate method of splicing H-piles and revised pile encasement note. 3/24/2016 AMS



This document was originally issued and sealed by Charles R. Ellis, PE No. 9235, on March 24, 2016. This copy is not a signed and sealed document.

STANDARD DETAILS FOR STEEL H-PILES AND PILE ENCASEMENTS

ARKANSAS STATE HIGHWAY COMMISSION

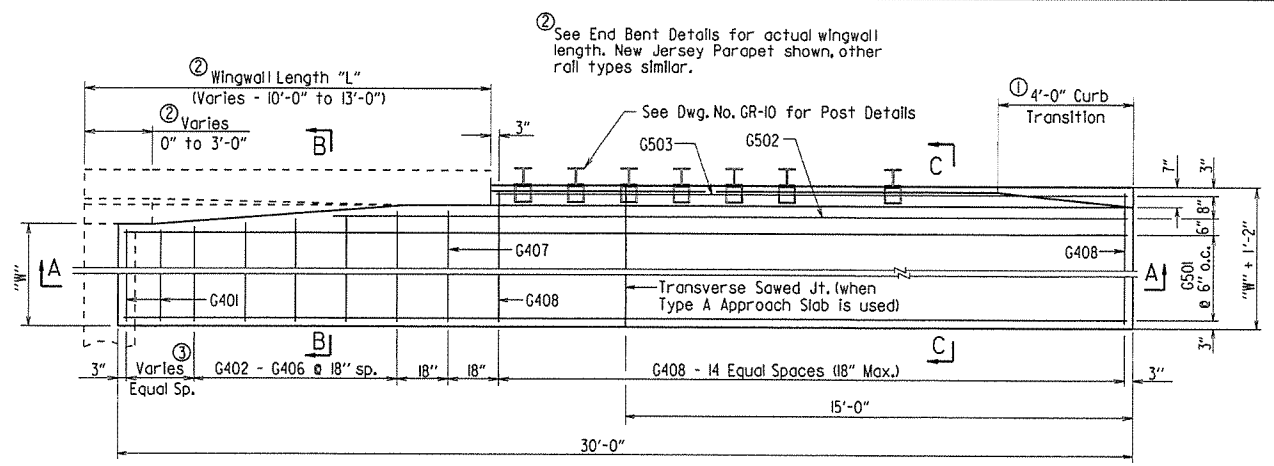
LITTLE ROCK, ARK.

DRAWN BY: A.M.S. DATE: 2/27/2014 FILENAME: b55020.dgn
 CHECKED BY: B.E.F. DATE: 2/27/2014 SCALE: NO SCALE
 DESIGNED BY: STD. DATE: —

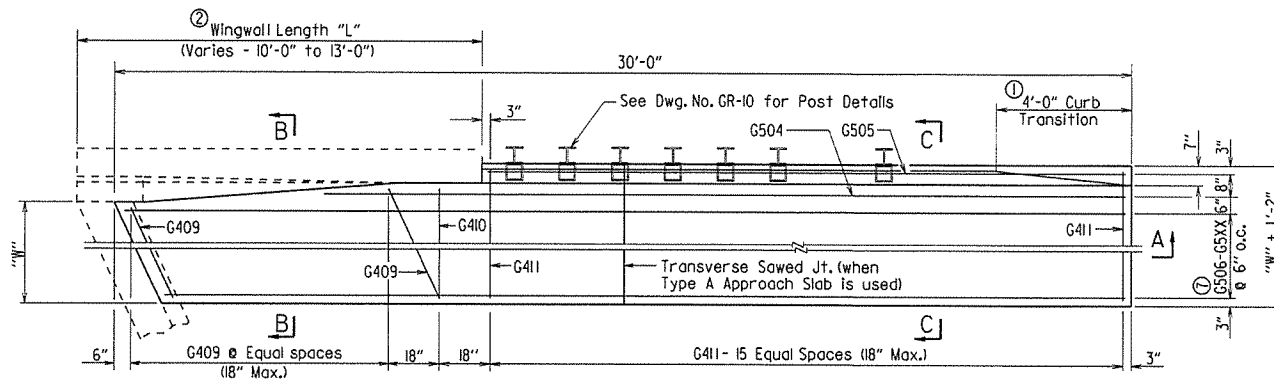
BRIDGE ENGINEER

DRAWING NO. 55020

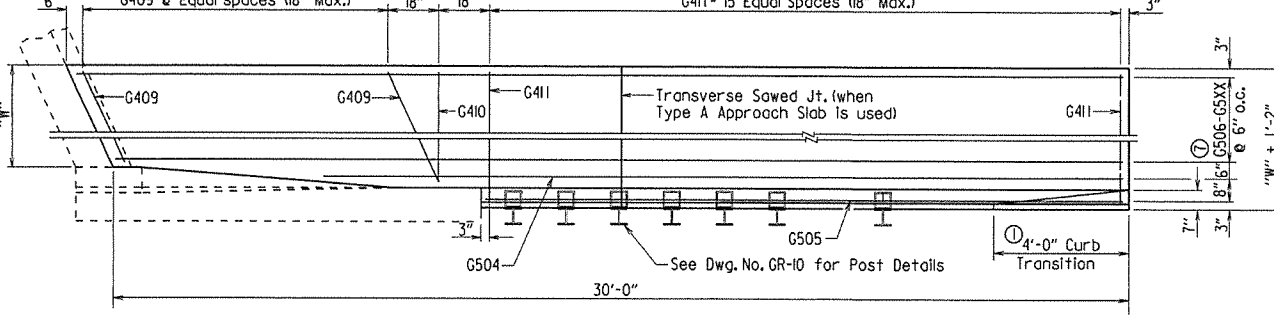
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
9/2/15				6	ARK.		55	
JOB NO.							TYPE A GUTTERS	55030A



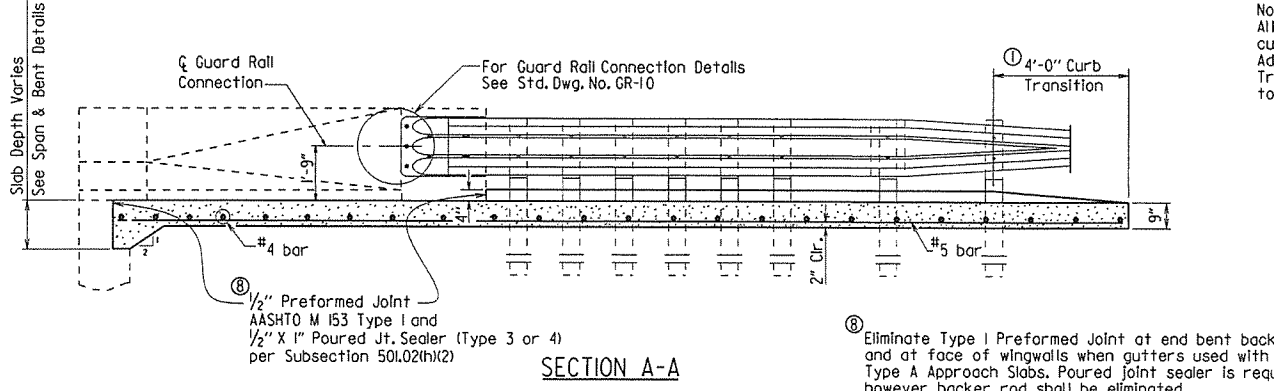
HALF PLAN OF APPROACH GUTTERS FOR SQUARE BRIDGE



PLAN OF APPROACH GUTTERS FOR SKEWED BRIDGE

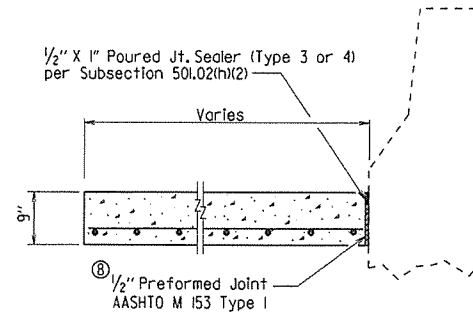


PLAN OF APPROACH GUTTERS FOR SKEWED BRIDGE

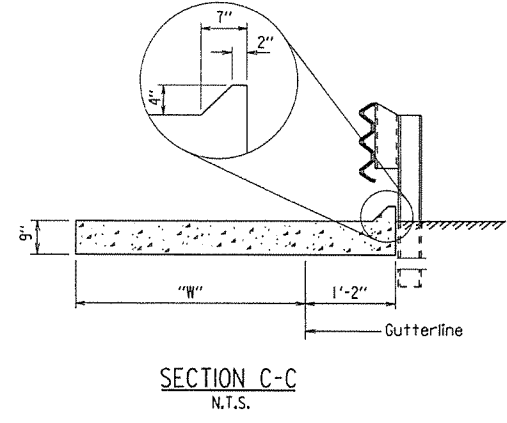


SECTION A-A

① Construct gutter curb with height-transition as shown if drop inlet is not placed at end of gutter.
 Construct gutter curb full height (no height-transition) if drop inlet is placed at end of gutter. Curb height transition placed on drop inlet. See drop inlet details.



SECTION B-B
N.T.S.



SECTION C-C
N.T.S.

Note:
 All longitudinal lines within the limits of horizontal curves shall be on curves concentric to C.L. Bridge. Adjustment to longitudinal bar lengths may be required. Transverse reinforcing shall be placed on radial lines to C.L. Bridge.

△ Revised to add "W" = 2'-0"; By LJB
 Checked By: K.W.Y. 9/2/15

BAR LIST FOR ONE TYPE A GUTTER

Mark	No. Req'd. for Width "W"					Length
	2'-0"	3'-0"	4'-0"	6'-0"	8'-0"	
G401	④	④	④	④	④	"W" - 4"
G402-G406	1 each	1 each	1 each	1 each	1 each	"W" - 3" to "W" + 2"
G407	1	1	1	1	1	"W" + 3"
G408	15	15	15	15	15	"W" + 10"
G501	4	6	8	12	16	29'-8"
G502	1	1	1	1	1	(35'-5") - "L"
G503	1	1	1	1	1	30'-8" - "L"
G409	⑥	⑥	⑥	⑥	⑥	⑤
G410	1	1	1	1	1	"W" + 3"
G411	16	16	16	16	16	"W" + 10"
G504	1	1	1	1	1	⑤
G505	1	1	1	1	1	⑤
G506-G5XX ⑦	1 each	1 each	1 each	1 each	1 each	⑤

④ 0 for "L" = 10'
 1 for "L" = 11'
 2 for "L" = 12'
 2 for "L" = 13'

⑦ G509 for "W" = 2' △
 G511 for "W" = 3'
 G513 for "W" = 4'
 G517 for "W" = 6'
 G521 for "W" = 8'

⑤ Bar Lengths vary with Skew and Wingwall Length.
 ⑥ No. Req'd. varies with Skew and Wingwall length.

QUANTITIES FOR ONE SQUARE APPROACH GUTTER (FOR INFORMATION ONLY)

"W" Width (ft.)	Reinforcing Steel (Lbs.)	Concrete (Cu. Yds.)
2	210	2.55
3	285	3.40
4	360	4.25
6	515	5.90
8	665	7.55

Quantities are based on "L" = 10'-0".

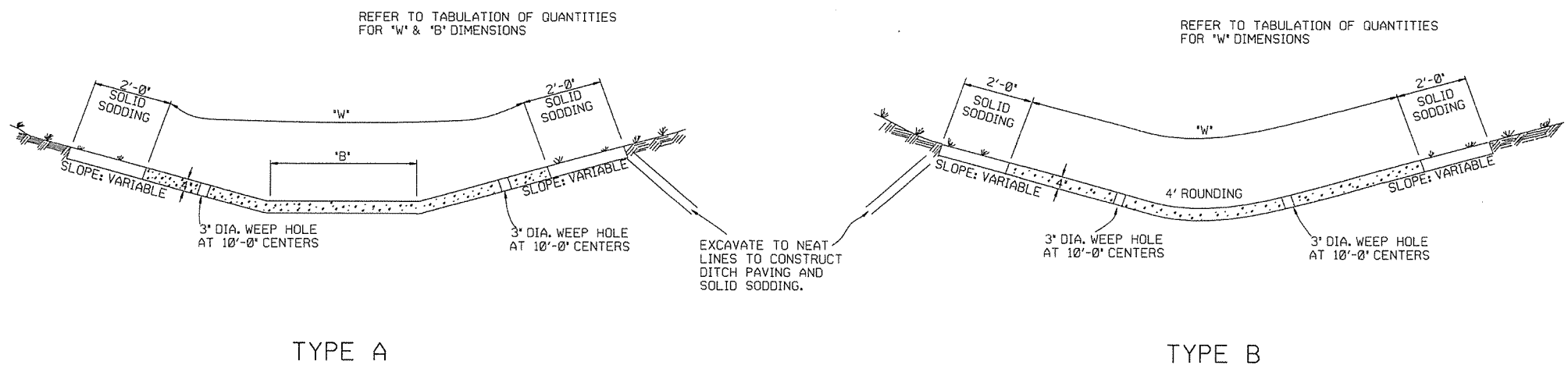
GENERAL NOTES

All concrete shall be Class S or Class S(AE) or mixture used for Portland Cement Concrete Pavement and shall be poured in the dry.
 All reinforcing steel shall be Grade 60 (yield strength = 60,000 psi) conforming to AASHTO M 31 or M 322, Type A, with mill test reports.
 Approach Gutters will be measured and paid for in accordance with Section 504.

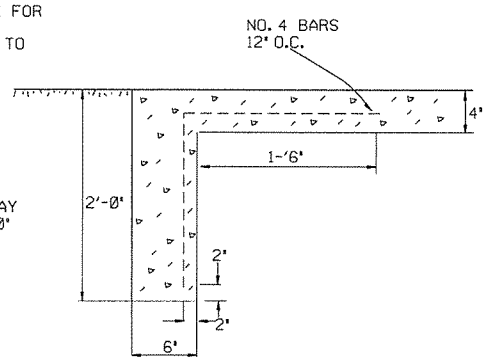
STANDARD DETAILS FOR TYPE A APPROACH GUTTERS

ARKANSAS STATE HIGHWAY COMMISSION

LITTLE ROCK, ARK.
 DRAWN BY: A.M.S. DATE: 2/27/2014 FILENAME: b55030a.dgn
 CHECKED BY: K.W.Y. DATE: 2/27/2014 SCALE: 3/8" = 1'-0"
 DESIGNED BY: STD. DATE: _____ OR As Shown
 DRAWING NO. 55030A



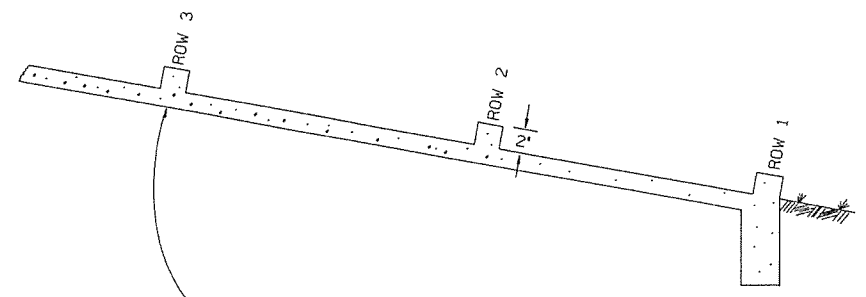
THE STEEL AND ADDITIONAL CONCRETE FOR THE WALLS SHALL NOT BE PAID FOR DIRECTLY, BUT SHALL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID FOR 'CONCRETE DITCH PAVING.'



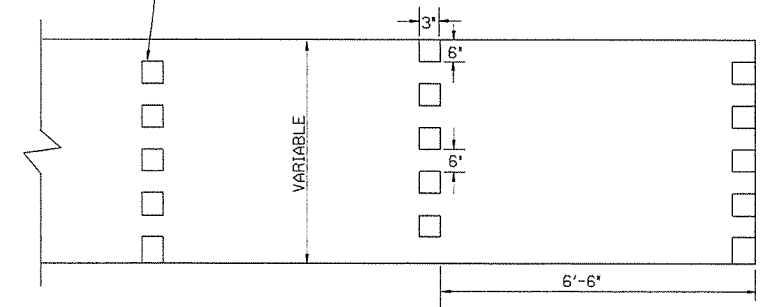
TOE WALL DETAIL FOR CONCRETE DITCH PAVING

GENERAL NOTES:

- THE FULL WIDTH OF EACH SECTION SHALL BE POURED MONOLITHICALLY.
- TOE WALLS TO BE CONSTRUCTED FULL WIDTH AT EACH END OF DITCH PAVING, AND POURED MONOLITHICALLY.
- SOLID SOD ALONG DITCH PAVING TO BE PLACED WITHIN 14 DAYS OF DITCH PAVING CONSTRUCTION.
- 1' WIDE TRANSVERSE EXPANSION JOINTS SHALL BE PLACED IN CONCRETE DITCH PAVING AT 45' INTERVALS. THE SPACE SHALL BE FILLED WITH APPROVED JOINT FILLER COMPLYING WITH AASHTO M213.



ENERGY DISSIPATORS TO BE USED FOR THE ENTIRE LENGTH OF DITCH WHEN SLOPE OF DITCH PAVING EXCEEDS 7%. THE DISSIPATORS WILL NOT BE PAID FOR DIRECTLY, BUT SHALL BE CONSIDERED TO BE UNINCLUDED IN THE PRICE BID FOR CONCRETE DITCH PAVING.



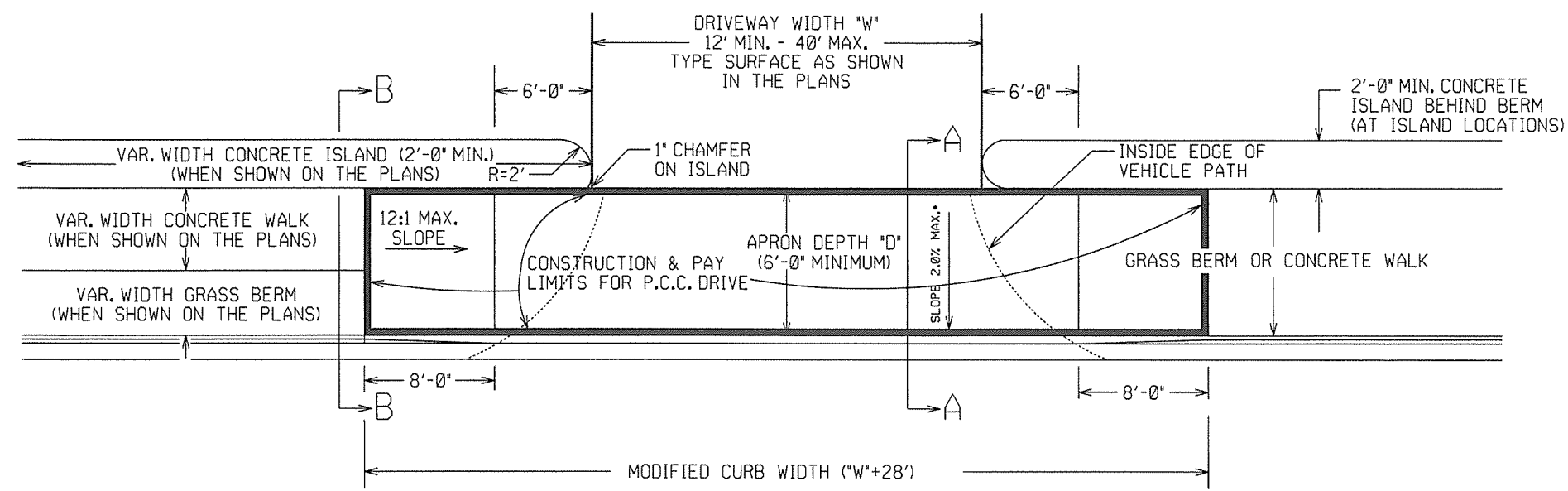
ENERGY DISSIPATORS (NO SCALE)

DATE	REVISION	DATE FILM'D
11-17-10	ADDED GENERAL NOTE	
6-2-94	ADDED GENERAL NOTE ABOUT SOLID SODDING	
11-30-88	ELIMINATED MIN. ROWS OF ELEMENTS	111-30-89
7-15-88	REVISED DISSIPATOR NOTE	653-7-15-88
4-3-87	REVISED ENERGY DISSIPATOR	671-4-3-87
1-9-87	MODIFIED NOTE ON ENERGY DISS.	532-1-9-87
11-3-86	ADDED NOTE TO ENERGY DISS.	599-12-1-86
11-1-84	ENERGY DISSIPATOR DETAILS ADDED	508-11-1-84
11-1-84	EXCAVATION DETAILS ADDED	
	TYPED A & B	
10-2-72	REVISED AND REDRAWN	508-10-2-72

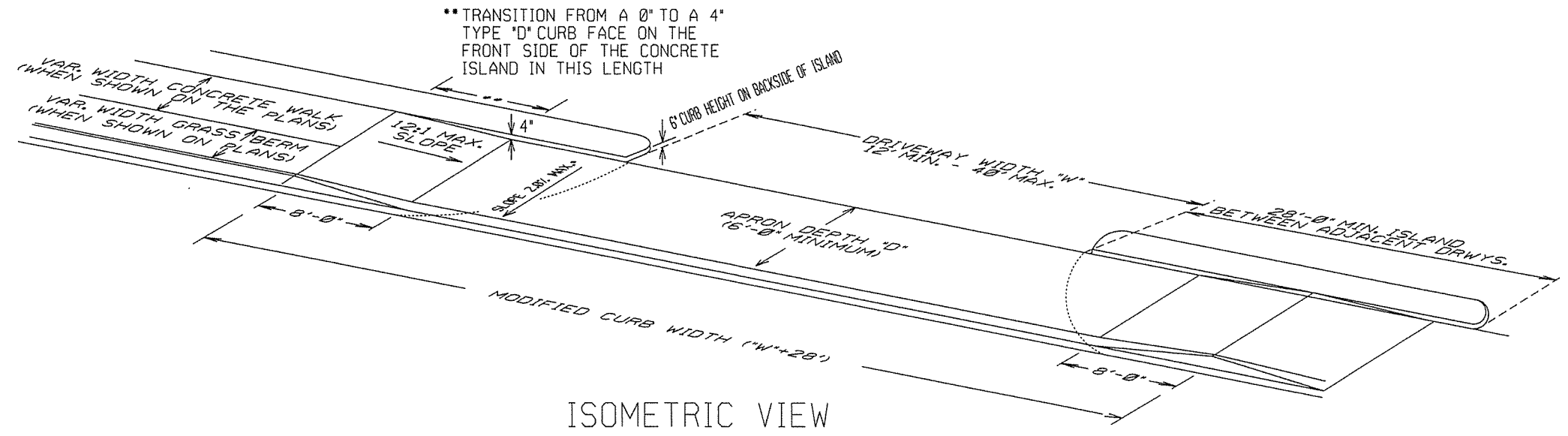
ARKANSAS STATE HIGHWAY COMMISSION

CONCRETE DITCH PAVING

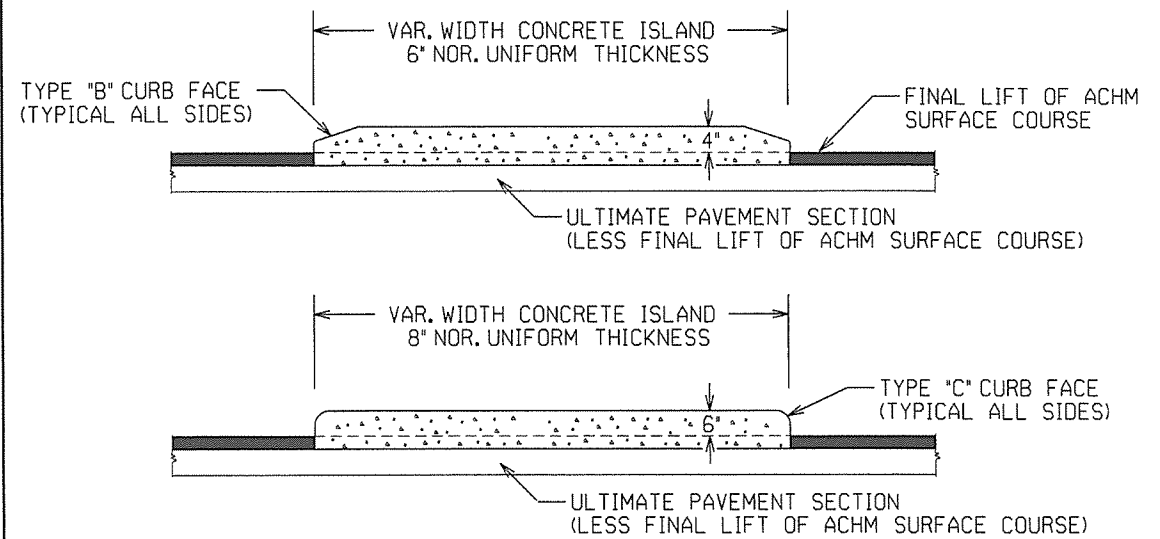
STANDARD DRAWING CDP-1



PLAN VIEW

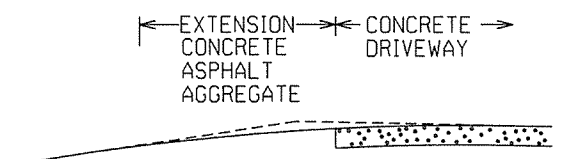


ISOMETRIC VIEW



CURBED ISLANDS FOR CHANNELIZATION

REFER TO PLANS FOR TYPE OF CURB FACE TO BE USED.
NO DIRECT PAYMENT WILL BE MADE FOR THE CURB FACES
SHOWN ON THE ISLAND DETAILS. PAYMENT FOR THE CURB
FACE WILL BE INCLUDED IN THE UNIT PRICE BID FOR THE
ITEM "CONCRETE ISLAND".

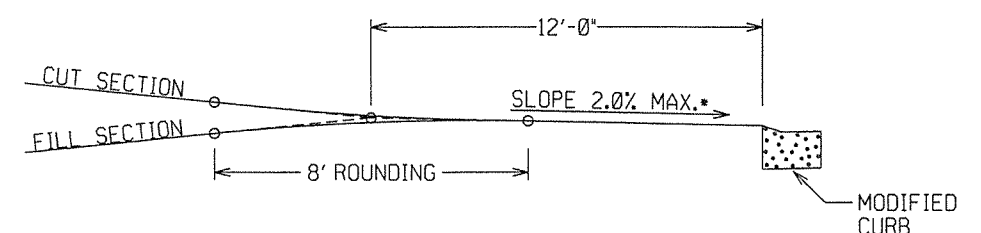


EXTENSION TYPICAL SECTIONS

- 1: CONCRETE - 6" P.C. CONCRETE DRIVEWAY
- 2: ASPHALT - 2" ACHM SURFACE COURSE (1/2")
4" ACHM BINDER COURSE (1") OR
4" ACHM BASE COURSE (1-1/2")
- 3: ASPHALT - 2" ACHM SURFACE COURSE (1/2")
7" AGGREGATE BASE COURSE
- 4: AGGREGATE - 6" AGGREGATE BASE COURSE

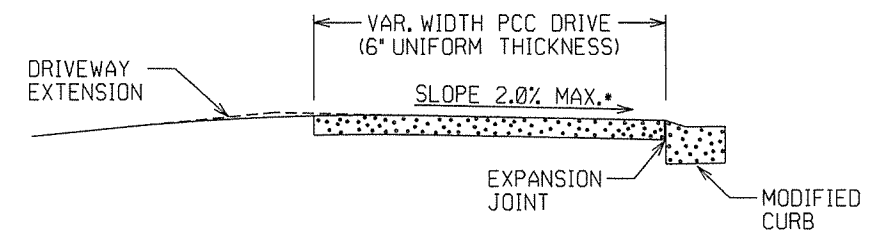
THE TYPE OF EXTENSION SHALL BE AS SHOWN IN THE PLANS.
THE CONTRACTOR MAY, WITH THE APPROVAL OF THE ENGINEER,
SUBSTITUTE A LOWER NUMBERED TYPE OF EXTENSION IN LIEU
OF THE TYPE SPECIFIED IN THE PLANS, BUT AT NO ADDITIONAL
COST TO THE DEPARTMENT.

DRIVEWAY EXTENSION DETAILS

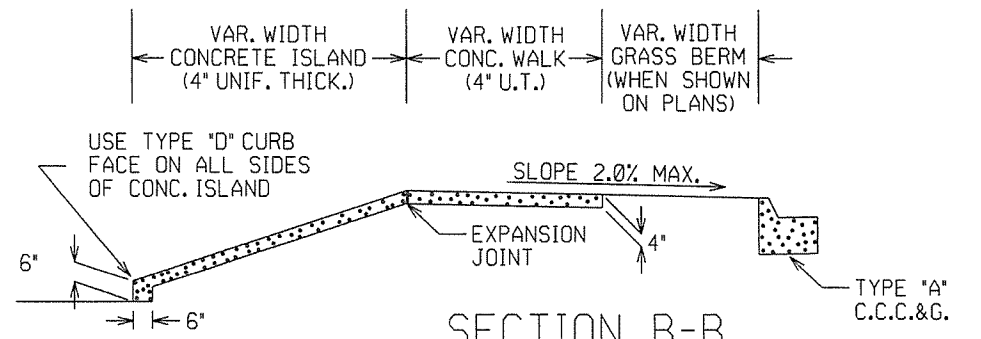


DRIVEWAY VERTICAL ALIGNMENT DETAILS

NOTE: DRIVEWAYS MAY NOT BE SLOPED AWAY
FROM THE ROADWAY UNLESS APPROVED
BY THE ENGINEER.

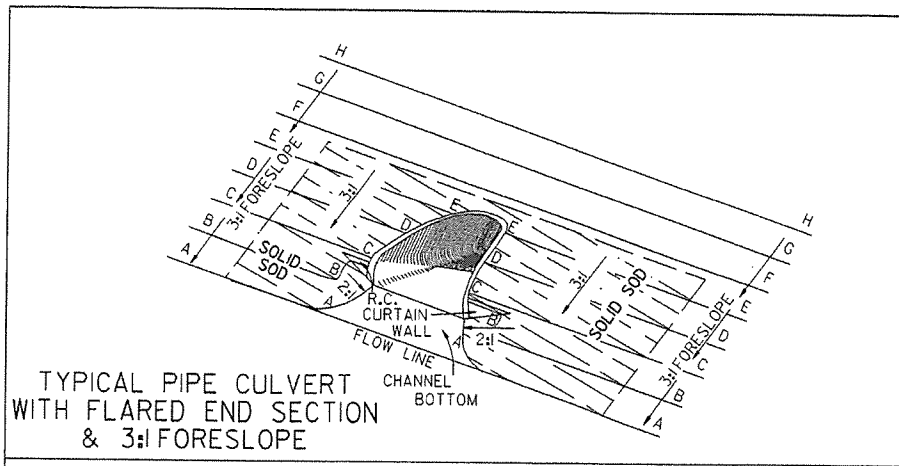


SECTION A-A

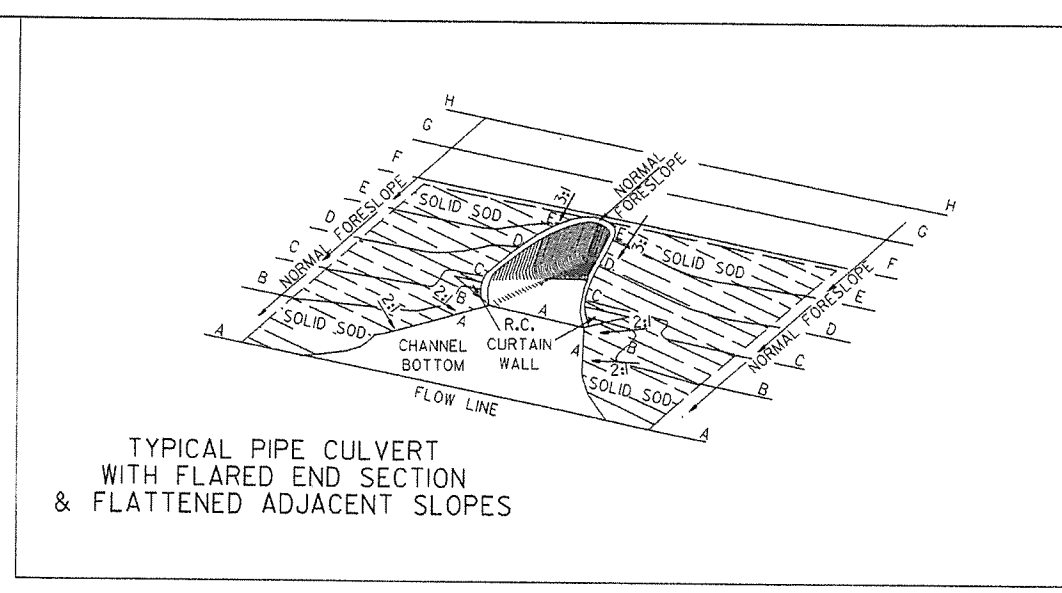


SECTION B-B
CURBED ISLAND BEHIND WALK

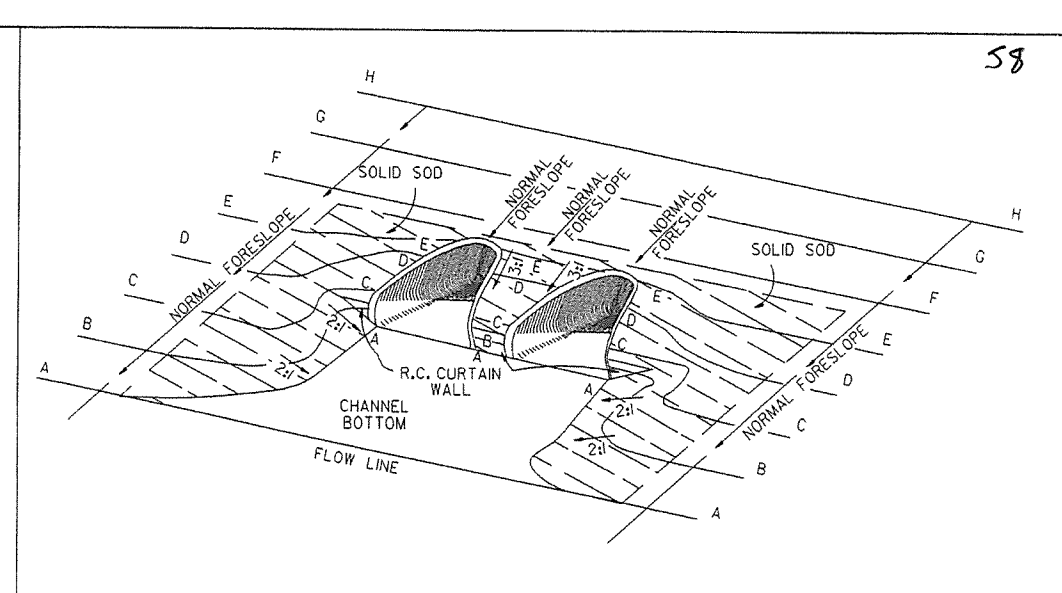
DATE	REV	DESCRIPTION
2-27-14		REVISED PLAN & ISOMETRIC VIEW
11-29-07		ADDED CHANNELIZATION ISLAND WITH TYPE C CURB FACE & REVISED DRIVEWAY SLOPE NOTE & VERTICAL ALIGNMENT DETAIL
11-10-05		REV. APRON SLOPE & DEPTH OF AGG. BASE.
8-22-02		ADDED ISLAND DETAILS & NOTES
3-30-00		REV. MOD. CURB WIDTH & TRANS. NOTE
11-19-98		REVISED NOTES
11-18-98		REDRAWN AND REISSUED
		DATE REV DATE FILMED DESCRIPTION



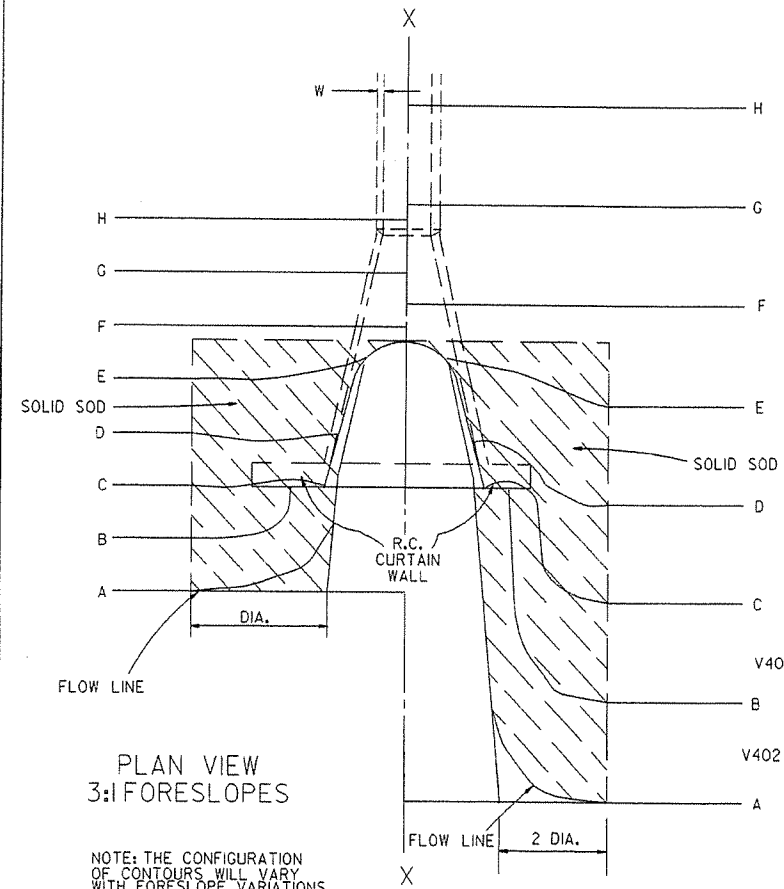
TYPICAL PIPE CULVERT WITH FLARED END SECTION & 3:1 FORESLOPE



TYPICAL PIPE CULVERT WITH FLARED END SECTION & FLATTENED ADJACENT SLOPES



TYPICAL MULTIPLE PIPE CULVERT WITH FLARED END SECTIONS & FLATTENED ADJACENT SLOPES



PLAN VIEW 3:1 FORESLOPES

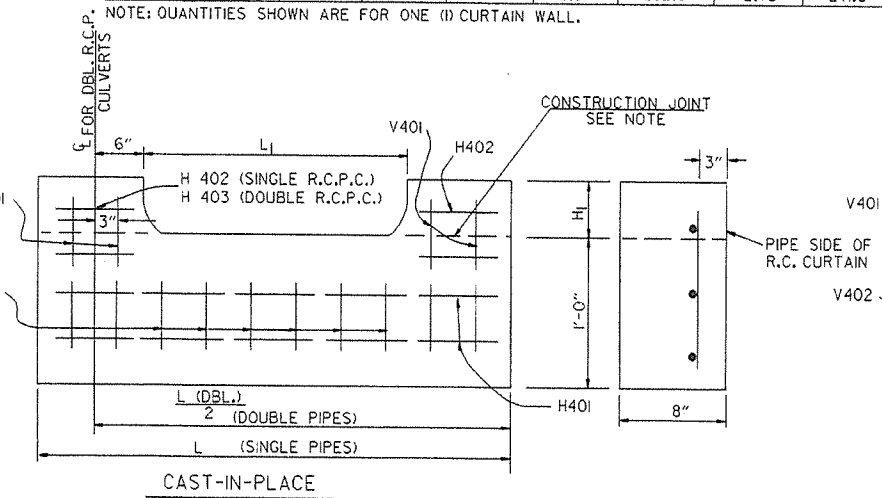
NOTE: THE CONFIGURATION OF CONTOURS WILL VARY WITH FORESLOPE VARIATIONS.

PLAN VIEW FLATTENED FORESLOPES

R.C. CURTAIN WALL DIMENSIONS & QUANTITIES

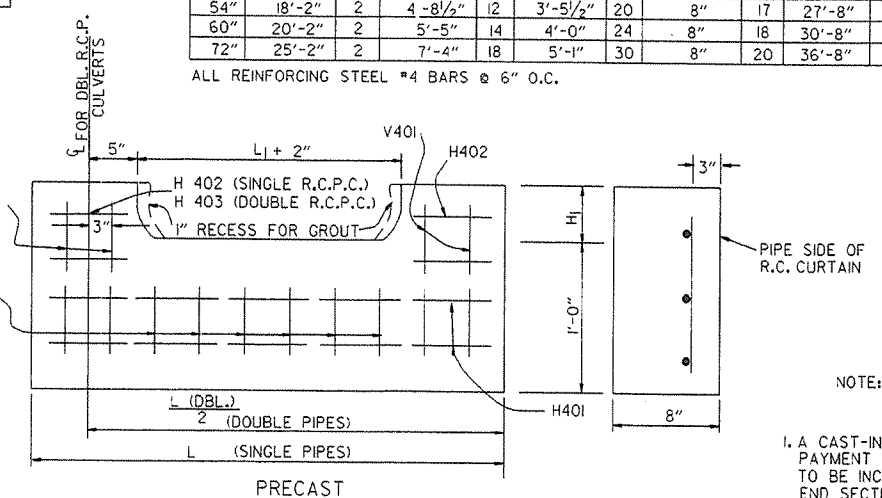
PIPE DIA.	H ₁	L ₁	L	L (DBL.) 2	SINGLE R.C.P.C.		DOUBLE R.C.P.C.	
					CONC.	REINF. STEEL	CONC.	REINF. STEEL
					CU. YDS.	LBS.	CU. YDS.	LBS.
18"	11/2"	3'-5"	8'-0"	6'-3"	0.31	27.7	0.45	39.5
24"	1'-0 1/2"	4'-6"	9'-6"	7'-6"	0.37	33.4	0.53	48.0
30"	1'-3 1/2"	5'-7"	11'-0"	9'-0"	0.45	39.0	0.67	59.0
36"	1'-7"	6'-8"	13'-0"	10'-6"	0.58	52.6	0.83	73.9
42"	2'-1 1/2"	7'-3"	15'-6"	12'-0"	0.82	77.1	1.10	100.7
48"	2'-5"	7'-10"	17'-0"	13'-0"	0.98	94.9	1.27	120.4
54"	2'-9 1/2"	8'-5"	18'-6"	14'-0"	1.16	115.8	1.47	143.7
60"	3'-4"	9'-0"	20'-6"	15'-6"	1.47	149.7	1.84	180.3
72"	4'-5"	10'-2"	25'-6"	18'-6"	2.31	232.6	2.73	271.0

NOTE: QUANTITIES SHOWN ARE FOR ONE (1) CURTAIN WALL.



R.C. CURTAIN WALL DETAILS

NOTE: THE PORTION OF THE R.C. CURTAIN WALL BENEATH THE FLARED END SECTION (LOWER 1'-0") SHALL BE PLACED MONOLITHICALLY. THE FLARED END SECTION SHALL THEN BE SET IN PLACE & THE REMAINING PORTIONS OF THE R.C. CURTAIN WALL PLACED.



NOTE: THE PRECAST CURTAIN WALL WILL BE SET AND BACKFILLED WITH COMPACTED MATERIAL. THE FLARED END SECTION SHALL THEN BE SET IN PLACE AND THE 1" RECESS FILLED WITH GROUT. WHERE "L" EXCEEDS 11' THE CURTAIN WALL MAY BE CAST IN TWO (2) OR MORE SECTIONS. THE METHOD OF JOINING THE SECTIONS FOR INSTALLATION SHALL BE APPROVED BY THE ENGINEER.

REINFORCING STEEL SCHEDULE

PIPE DIA.	SINGLE R.C. PIPE CULVERT								DOUBLE R.C. PIPE CULVERT									
	H401		H402		V401		V402		H401		H402		H403		V401		V402	
	L	NO.	L	NO.	L	NO.	L	NO.	L	NO.	L	NO.	L	NO.	L	NO.	L	NO.
18"	7'-8"	2	1'-11/2"	4	1'-7 1/2"	8	8"	8	12'-2"	2	1'-11/2"	4	8"	2	1'-7 1/2"	10	8"	14
24"	9'-2"	2	2'-2"	4	1'-8 1/2"	10	8"	9	14'-8"	2	2'-2"	4	8"	2	1'-8 1/2"	12	8"	18
30"	10'-8"	2	2'-4 1/2"	4	1'-11 1/2"	10	8"	12	17'-8"	2	2'-4 1/2"	4	8"	2	1'-11 1/2"	14	8"	22
36"	12'-8"	2	2'-10"	6	2'-3"	12	8"	14	20'-8"	2	2'-10"	6	8"	3	2'-3"	14	8"	28
42"	15'-2"	2	3'-9 1/2"	8	2'-9 1/2"	16	8"	15	23'-8"	2	3'-9 1/2"	8	8"	4	2'-9 1/2"	18	8"	30
48"	16'-8"	2	4'-3"	10	3'-1"	18	8"	16	25'-8"	2	4'-3"	10	8"	5	3'-1"	20	8"	32
54"	18'-2"	2	4'-8 1/2"	12	3'-5 1/2"	20	8"	17	27'-8"	2	4'-8 1/2"	12	8"	6	3'-5 1/2"	22	8"	34
60"	20'-2"	2	5'-5"	14	4'-0"	24	8"	18	30'-8"	2	5'-5"	14	8"	7	4'-0"	26	8"	36
72"	25'-2"	2	7'-4"	18	5'-1"	30	8"	20	36'-8"	2	7'-4"	18	8"	9	5'-1"	33	8"	40

ALL REINFORCING STEEL #4 BARS @ 6" O.C.

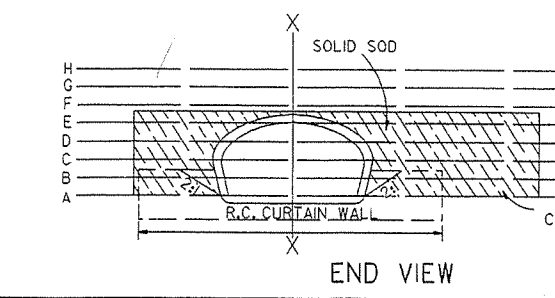
SOLID SODDING

PIPE DIA.	SINGLE R.C.P.C.			DOUBLE R.C.P.C.		
	3:1	4:1	6:1	3:1	4:1	6:1
	SO. YDS.					
18"	5	7	12	6	8	13
24"	8	12	19	9	13	20
30"	13	18	29	14	19	30
36"	17	26	41	18	28	43
42"	23	35	55	25	37	57
48"	29	46	68	31	48	70
54"	35	57	85	37	59	87
60"	45	62	104	48	65	107
72"	64	92	156	67	95	159

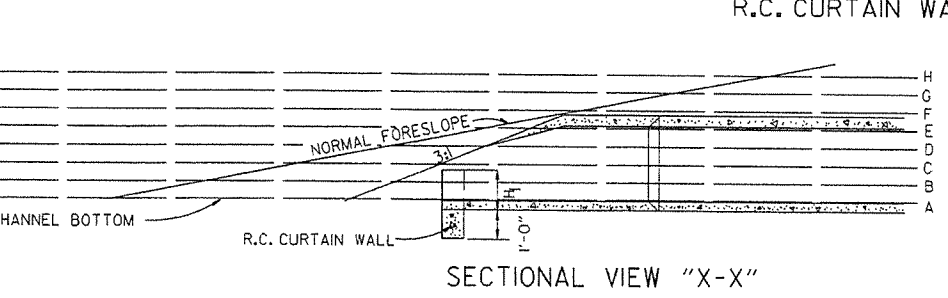
NOTE: QUANTITIES SHOWN ABOVE ARE FOR ONE (1) END OF F.E.S.

GENERAL NOTES

1. A CAST-IN-PLACE OR PRECAST CURTAIN WALL MAY BE USED. PAYMENT FOR THE CURTAIN WALL SHALL BE CONSIDERED TO BE INCLUDED IN THE UNIT PRICE BID EACH FOR FLARED END SECTIONS OF THE SEVERAL SIZES, WHICH PRICE SHALL BE FULL COMPENSATION FOR FURNISHING ALL MATERIALS INCLUDING REINFORCING STEEL AND CONCRETE; FOR FORMS, MIXING AND PLACING; FOR EXCAVATION AND BACKFILL, AND FOR ALL LABOR, TOOLS, EQUIPMENT AND INCIDENTALS NECESSARY TO COMPLETE THE WORK.
2. ALL EXPOSED EDGES SHALL BE CHAMFERED 3/4".
3. CONCRETE FOR CURTAIN WALL SHALL MEET THE REQUIREMENTS FOR CLASS A OR S CONCRETE AS PROVIDED IN SECTION 802 OF THE STANDARD SPECIFICATIONS OR FOR PAVING CONCRETE AS PROVIDED IN SECTION 501 OF THE STANDARD SPECIFICATIONS.
4. WELDED WIRE MESH 3 x 3 W/10 x W/10 MAY BE USED IN LIEU OF REINFORCING BARS.



END VIEW



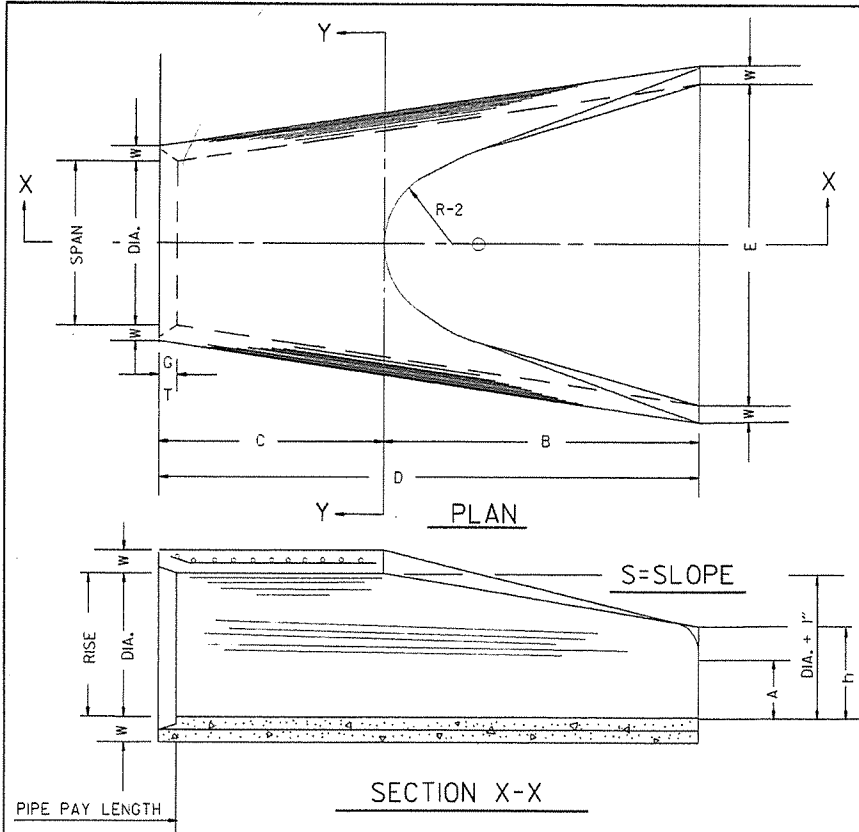
SECTIONAL VIEW "X-X"

10-18-98 ADDED NOTE TO SOLID SODDING			
10-12-95 CORRECTED SPELLING			
11-3-94 ADDED GENERAL NOTE NO. 4			
8-15-91 REV. CURTAIN WALL QUANT. STEEL SCH. & SOLID SOD QUANT.			
3-2-81 ALLOW PRECAST IN 2 OR MORE PIECES CHAMFER EDGES			
5-15-80 ADDED PRECAST WALL & GENERAL NOTES			
10-2-72 REVISED AND REDRAWN			
DATE	REVISION	FILMED	

ARKANSAS STATE HIGHWAY COMMISSION

FLARED END SECTION

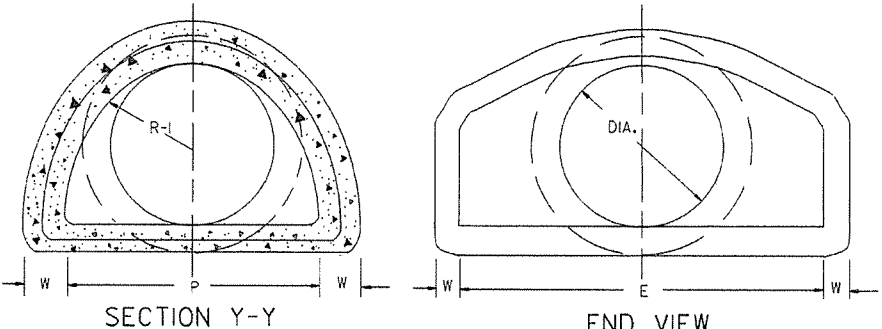
STANDARD DRAWING FES-1



END SECTION FOR REINFORCED CONCRETE PIPE CULVERTS

TABLE OF DIMENSIONS

DIA.	WALL	A	B	C	D	E	S	DIA. + 1"	P	R-1	R-2	G-T	WT.	h
18"	2 1/2"	9"	2'-3"	3'-10"	6'-1"	3'-0"	3:1	19"	29"	15 1/2"	12"	2"	1000	1'-0 1/2"
24"	3"	9 1/2"	3'-7 1/2"	2'-6"	6'-1 1/2"	4'-0"	3:1	25"	33 3/8"	16 1/8"	14"	2 1/2"	1600	1'-1 1/2"
30"	3 1/2"	1'-0"	4'-6"	1'-7 3/4"	6'-1 3/4"	5'-0"	3:1	31"	37"	18 1/2"	15"	3 1/4"	1940	1'-4 3/8"
36"	4"	1'-3"	5'-3"	2'-10 3/4"	8'-1 3/4"	6'-0"	3:1	37"	47 1/8"	24 1/8"	20"	3 1/2"	4100	1'-8"
42"	4 1/2"	1'-9"	5'-3"	2'-11"	8'-2"	6'-6"	3:1	43"	53 5/8"	27 1/2"	22"	3 1/2"	5380	2'-2 1/2"
48"	5"	2'-0"	6'-0"	2'-2"	8'-2"	7'-0"	3:1	49"	56 1/2"	28 1/2"	22"	3 1/2"	6550	2'-6"
54"	5 1/2"	2'-4"	6'-6"	1'-10"	8'-4"	7'-6"	3:1	55"	65 1/2"	33 3/8"	24"	4"	8750	2'-10 1/2"
60"	6"	2'-10"	6'-6"	1'-10"	8'-4"	8'-0"	3:1	61"	72 1/2"	36 1/8"	24"	4"	9270	3'-5"
72"	7"	3'-10"	6'-6"	1'-10"	8'-4"	9'-0"	3:1	73"	77 1/8"	38 1/8"	24"	5"	13250	4'-6"

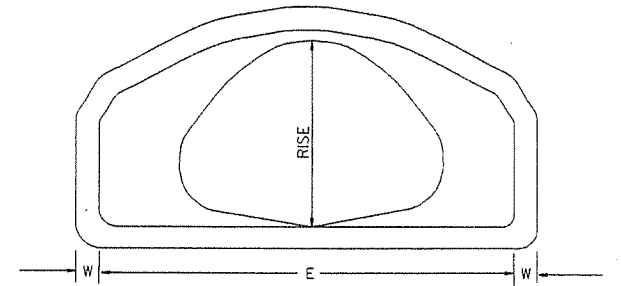


NOTE: TONGUE END ON UPSTREAM SECTION GROOVE END ON DOWNSTREAM SECTION

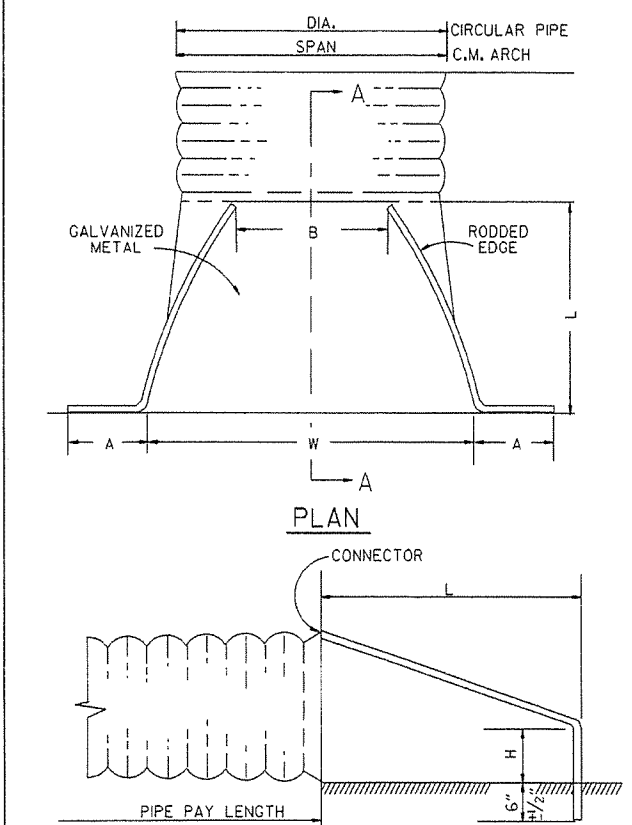
ARCH PIPE

EQUIV. DIA.	SPAN		RISE		W	A	B	C	D	E	P	R2	G-T	S
	AASHTO M 206	AHD NOMINAL	AASHTO M 206	AHD NOMINAL										
15	18	18	11	11	2"	4"	2'-0"	4'-0"	6'-0"	3'-0"	29"	12"	1 1/2"	2 1/2:1
18	22	22	13 1/2	14	2 1/2"	5"	2'-0"	4'-1"	6'-1"	3'-6"	32 1/8"	13"	2 1/2"	2 1/2:1
21	26	26	15 1/2	16	2 3/4"	7"	2'-3"	3'-10"	6'-1"	4'-0"	34 1/8"	14"	2 1/2"	2 1/2:1
24	28 1/2	29	18	18	3"	9"	2'-3"	3'-10"	6'-1"	5'-0"	36 1/8"	15"	2 1/2"	2 1/2:1
30	36 1/4	36	22 1/2	23	3 1/2"	10"	3'-1"	3'-0 1/2"	6'-1 1/2"	6'-0"	47 1/8"	20"	3"	2 1/2:1
36	43 3/4	44	26 5/8	27	4"	10 1/2"	4'-0"	2'-1 1/2"	6'-1 1/2"	6'-6"	54 1/8"	22"	3 1/2"	2 1/2:1
42	51 1/8	51	31 3/8	31	4 1/2"	11 1/2"	4'-7"	1'-10 1/4"	6'-5 1/4"	7'-2"	59 1/2"	23"	3 3/4"	2 1/2:1
48	58 1/2	59	36	36	5"	1'-3"	5'-3"	2'-10 3/4"	8'-1 3/4"	7'-10"	70 5/8"	24"	4 1/4"	2 1/2:1
54	65	65	40	40	5 1/2"	1'-7"	5'-3"	2'-11"	8'-2"	8'-6"	72 1/8"	24"	4 3/4"	2 1/2:1
60	73	73	45	45	6"	1'-10"	5'-6"	2'-8"	8'-2"	9'-0"	77 1/8"	24"	5"	2 1/2:1

• THE MEASURED SPAN AND RISE SHALL NOT VARY MORE THAN ± 2 PER CENT FROM THE VALUES SPECIFIED BY AASHTO M 206.



END VIEW CONCRETE ARCH PIPE



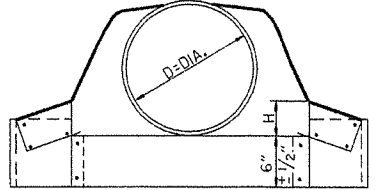
SECTION A-A

NOTE: ALTERNATE CONNECTIONS TO THE PIPE CULVERTS, IN ACCORDANCE WITH MANUFACTURER'S STANDARD PRACTICES, MAY BE MADE SUBJECT TO THE APPROVAL OF THE ENGINEER.

END SECTIONS FOR CORRUGATED METAL PIPE CULVERTS

CIRCULAR PIPE

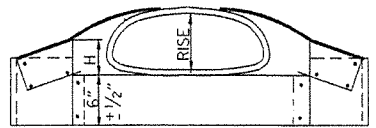
D. DIA.	GAUGE	A	B. MAX.	H	L	W	S
12	16	6	6	6	21	24	2 1/2:1
15	16	7	8	6	26	30	2 1/2:1
18	16	8	10	6	31	36	2 1/2:1
21	16	9	12	6	36	42	2 1/2:1
24	16	10	13	6	41	48	2 1/2:1
30	14	12	16	8	51	60	2 1/2:1
36	14	14	19	9	60	72	2 1/2:1
42	12	16	22	11	69	84	2 1/2:1
48	12	18	27	12	78	90	2 1/2:1
54	12	18	30	12	84	102	2:1
60	12	18	33	12	87	114	1 2/3:1
66	12	18	36	12	87	120	1 1/2:1
72	12	18	39	12	87	126	1 1/3:1



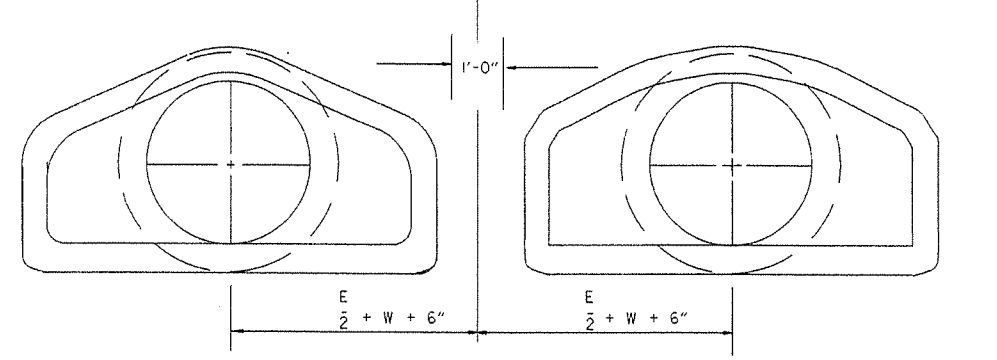
CIRCULAR PIPE

C.M. ARCH PIPE

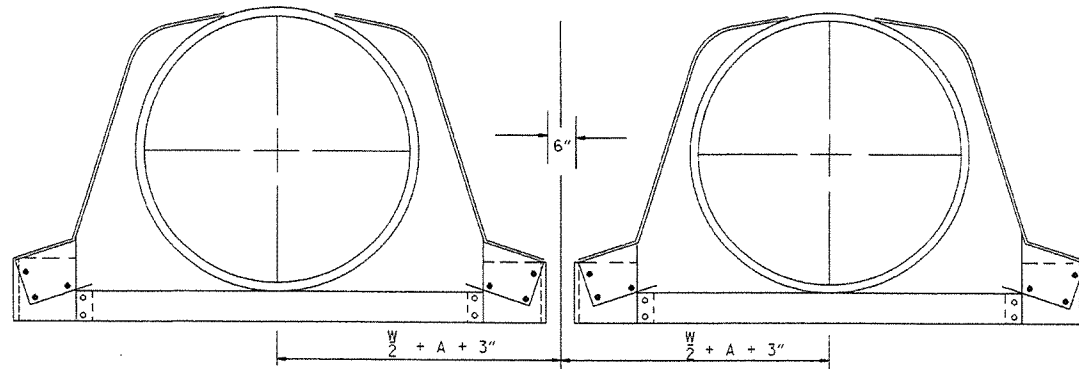
EQUIV. DIA.	SPAN	RISE	A	B. MAX.	H	L	W	S	GAUGE
15"	17	13	7	9	6	19	30	2 1/2:1	16
18"	21	15	7	10	6	23	36	2 1/2:1	16
21"	24	18	8	12	6	28	42	2 1/2:1	16
24"	28	20	9	14	6	32	48	2 1/2:1	16
30"	35	24	10	16	6	39	60	2 1/2:1	14
36"	42	29	12	18	8	46	75	2 1/2:1	14
42"	49	33	13	21	9	53	85	2 1/2:1	12
48"	57	38	18	26	12	63	90	2 1/2:1	12
54"	64	43	18	30	12	70	102	2 1/2:1	12
60"	71	47	18	33	12	77	114	2 1/2:1	12



C.M. ARCH PIPE



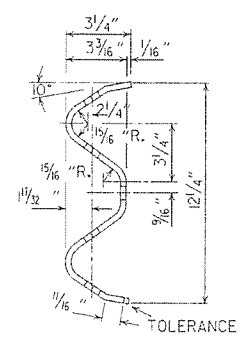
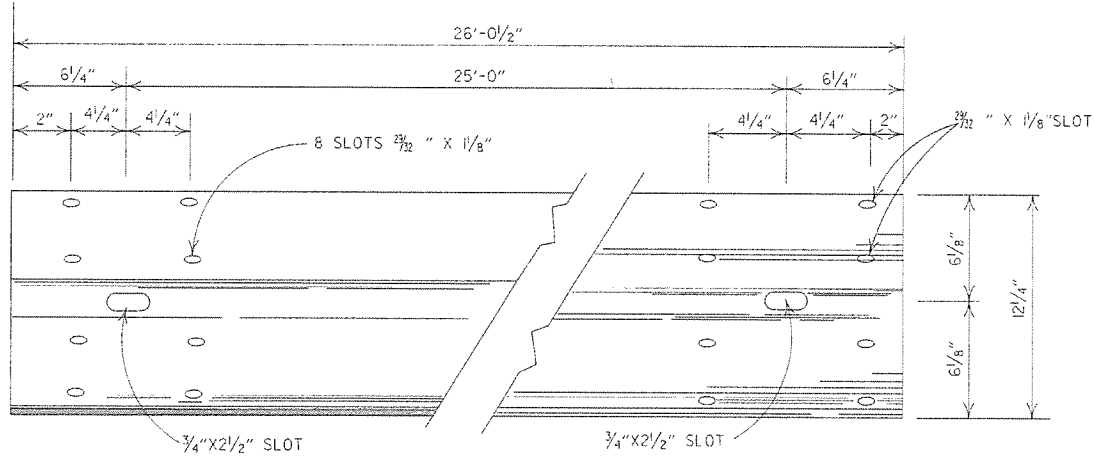
MULTIPLE R.C. PIPE CULVERTS



MULTIPLE C.M. PIPE CULVERTS

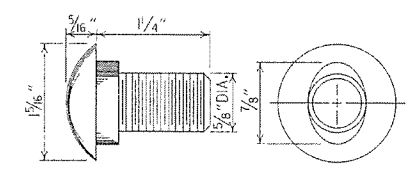
DATE	REVISION	FILE NO.
10-18-96	REVISED ASTM REF. TO AASHTO	10-18-96
5-15-80	REVISED DISTANCE BETWEEN MULTIPLE R.C.P. F.E.S.	664-5-15-80
7-14-78	C.M. ARCH SIZES TO CONFORM WITH AASHTO SIZES	752-7-14-78
8-22-75	ADDED MULTIPLE PIPE CULVERTS	517-8-22-75
12-5-74	REMOVED NOTE RE REINF. FOR R.C. F.E.S.	500-12-5-74
5-24-73	CMP END SECTION, SHOW PIPE PAY LENGTH	627-5-24-73
10-2-72	REVISED AND REDRAWN	760-10-2-72

ARKANSAS STATE HIGHWAY COMMISSION
FLARED END SECTION
STANDARD DRAWING FES-2

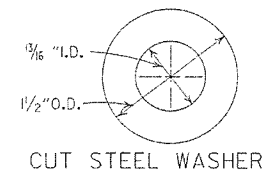


DETAILS OF W-BEAM GUARD RAIL

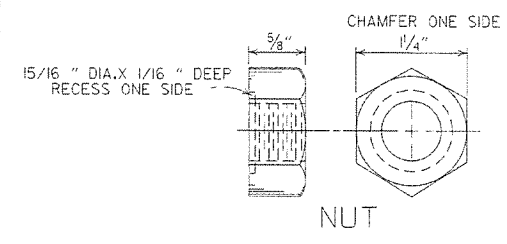
RAIL SECTION OF CLOSELY SIMILAR DIMENSIONS AND COMPARABLE STRENGTH MAY BE SUBSTITUTED IF APPROVED BY THE ENGINEER.



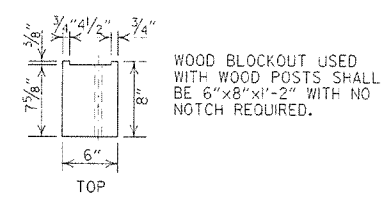
SPLICE BOLT
POST BOLT - SAME EXCEPT LENGTH



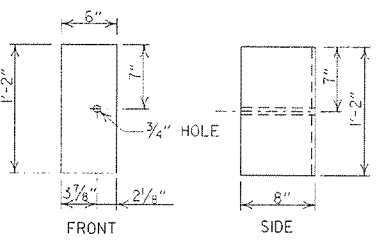
CUT STEEL WASHER



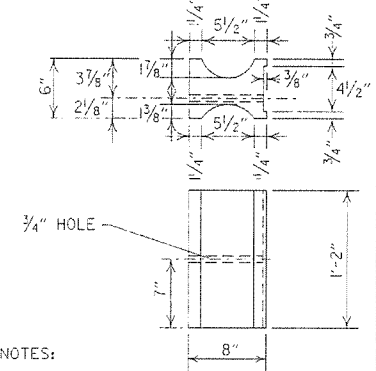
NUT



WOOD BLOCKOUT USED WITH WOOD POSTS SHALL BE 6" X 8" X 1'-2" WITH NO NOTCH REQUIRED.

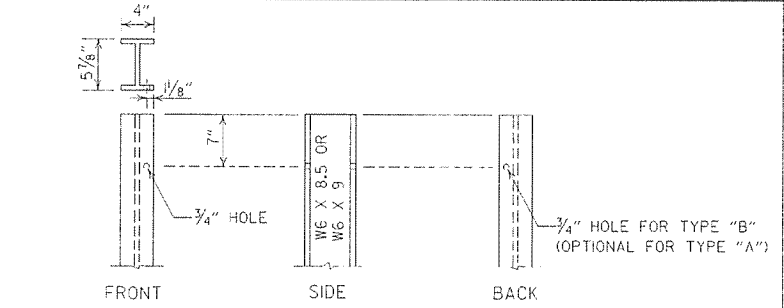


WOOD BLOCKOUT (W-BEAM)

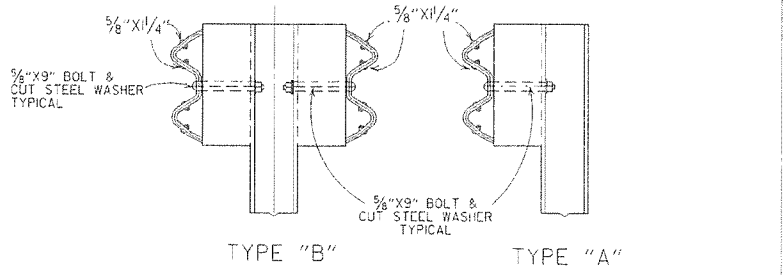


NOTES:
1. SIMILAR SHAPED PLASTIC BLOCKOUTS MAY BE USED AS LONG AS THEY MEET NCHRP-350 TEST LEVEL 3 SPECIFICATIONS OR REQUIREMENTS FOR MANUAL FOR ASSESSING SAFETY HARDWARE (MASH).
2. DIMENSIONS ARE SUBJECT TO MANUFACTURERS TOLERANCES.

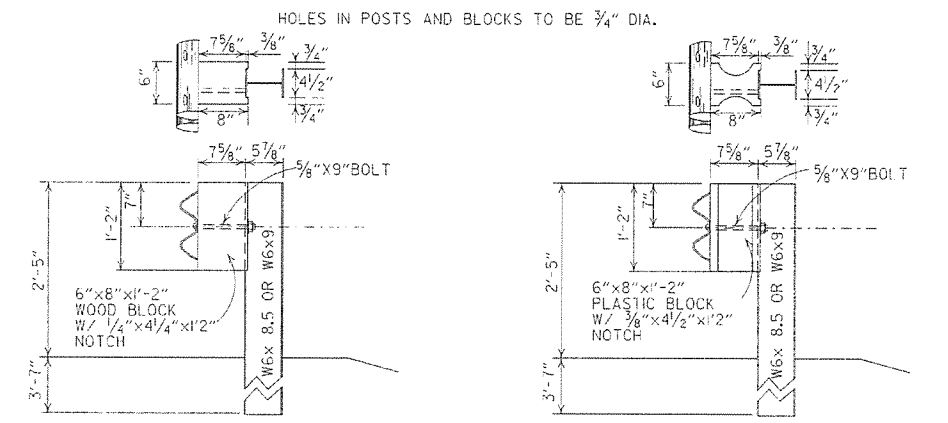
PLASTIC BLOCKOUT (W-BEAM)



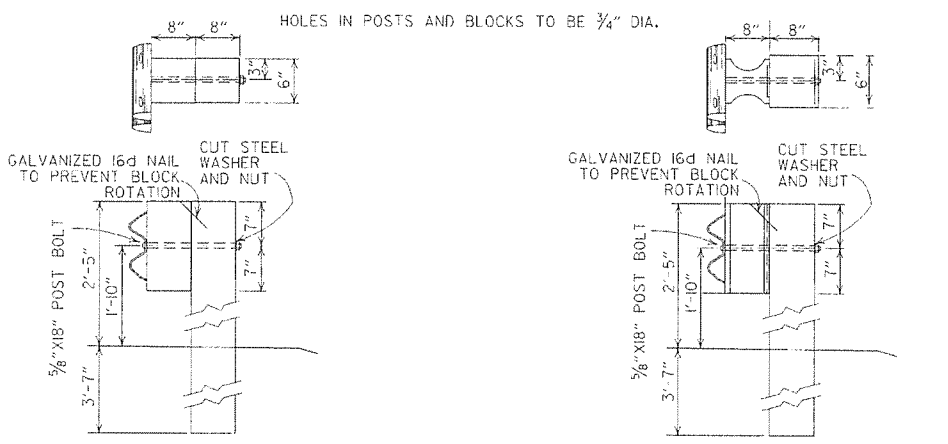
STEEL POST



DETAILS OF STEEL LINE POST CONNECTIONS (W-BEAM)



WOOD BLOCKOUT CONNECTIONS
PLASTIC BLOCKOUT CONNECTIONS
DETAILS OF STEEL LINE POST CONNECTIONS (W-BEAM)



WOOD BLOCKOUT CONNECTIONS
PLASTIC BLOCKOUT CONNECTIONS
DETAILS OF WOOD LINE POST CONNECTIONS (W-BEAM)

-GENERAL NOTES-

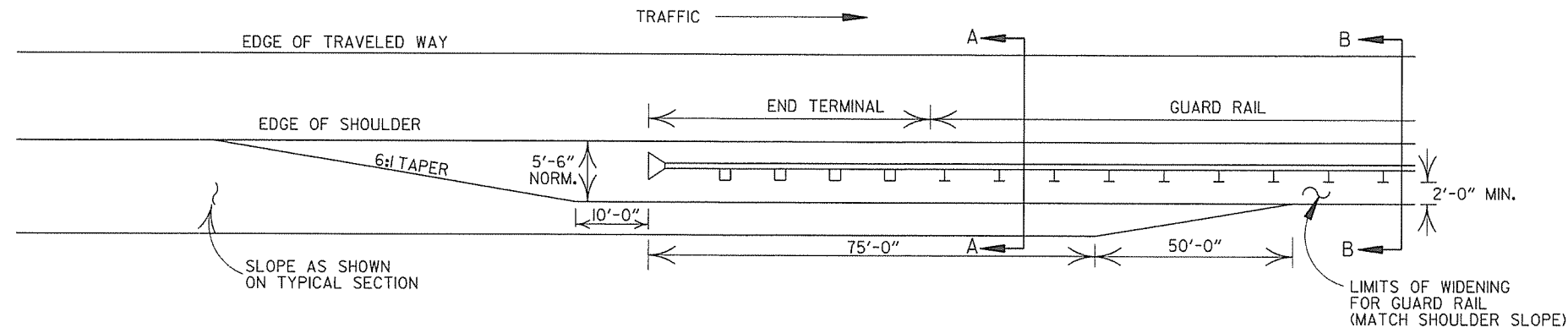
ALL BOLTS SHALL BE SUFFICIENT LENGTH TO EXTEND THROUGH THE FULL THICKNESS OF THE NUT AND NO MORE THAN 3/4" BEYOND IT.
WHERE W-BEAM GUARD RAIL CONTINUES, THE INTERMEDIATE SECTIONS SHALL HAVE A POST SPACING OF 6'-3" UNLESS OTHERWISE NOTED.
W-BEAM GUARD RAIL REPRESENTING INTERMEDIATE SECTIONS WILL BE MEASURED ALONG THE ROADWAY FACE FROM CENTERLINE OF POST TO CENTERLINE OF POST.
USE W-BEAM GUARD RAIL COMPONENTS OF SAME MATERIAL FOR ENTIRE JOB. FOR EXTENSIONS OR MODIFICATION OF EXISTING GUARD RAIL, W-BEAM GUARD RAIL COMPONENTS OF THE SAME TYPE AS THOSE EXISTING SHALL BE USED.
ANY BACKFILLING UNDER OR AROUND POST SHALL BE DAMP SAND THOROUGHLY TAMPED IN PLACE.
WOOD POSTS & WOOD BLOCKS SHALL BE EITHER DENSE NO. 1 STRUCTURAL OR BETTER 9.7f (1400 f) OR NO. 1 1350 f SOUTHERN PINE.
CONTRACTOR SHALL HAVE THE OPTION OF USING WOOD BLOCKOUTS FOR W-BEAM GUARD RAIL OR PLASTIC BLOCKOUTS, AS LONG AS BLOCKOUT USED MEETS NCHRP-350 TEST LEVEL 3 SPECIFICATIONS OR REQUIREMENTS FOR MANUAL FOR ASSESSING SAFETY HARDWARE (MASH) FOR W-BEAM GUARD RAIL.

7-4-10	RAISED HEIGHT OF GUARD RAIL 1"	
10-15-09	ADDED REFERENCE TO MASH	
4-10-03	REVISED GENERAL NOTES	
8-22-02	REVISED DIMENSION ON WOOD & PLASTIC BLOCKOUT CONNECTIONS & ON STEEL POST	
11-16-01	REVISED WOOD BLOCKOUT & DETAILS OF WOOD LINE POST CONNECTIONS	
3-30-00	REMOVED GUARD RAIL AT BRIDGE ENDS	
1-12-00	ADDED PLASTIC BLOCKOUT	
8-12-98	REV. BLOCKOUTS TO WOOD, DELETED CONC. POST & REV. GENERAL NOTE, DELETED DET. OF GUARD RAIL REPLACE BEHIND CURB & DET. OF POST PLACE IN SOLID ROCK & ADDED DETAILS OF STEEL LINE POST CONN. REMOVED BACK-UP PLATE, REVISED HOLES IN STEEL POLES	
4-3-97	REMOVED "LAP IN DIRECTION OF TRAFFIC" NOTE & PLACED ARROWS ON WASHERS	
10-18-96	REVISED WOOD POST NOTE	
6-2-94	ADDED ALT. STEEL POST SIZE	
8-5-93	REVISED STEEL POST SIZE	8-5-93
10-1-92	REDRAWN & REVISED	10-1-92
8-15-91	REVISED WASHER NOTE	8-15-91
8-2-90	REV. GEN. NOTE & DEPTH OF ANC. POST IN ROCK	8-2-90
7-15-88	REVISED SECTION 3 & GENERAL NOTES	
3-4-88	REV. ANCHOR POST, ELEV. NOTES & POST IN ROCK	780-3-4-88
10-30-87	REVISED WOOD LINE POST DETAIL	546-10-30-87
10-9-87	REDRAWN & REVISED	802-10-9-87
DATE	REVISION	DATE FILM

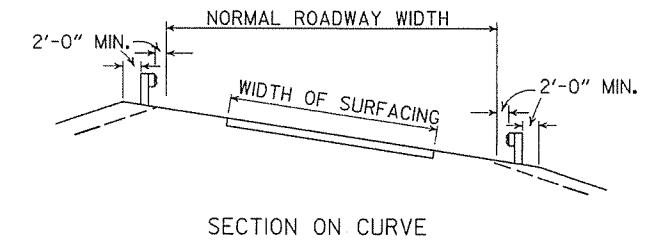
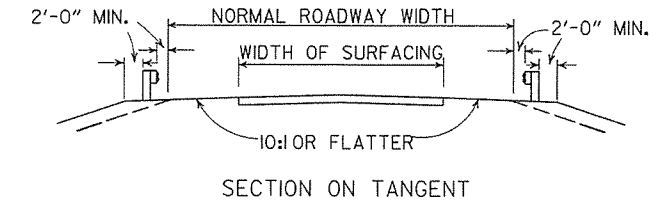
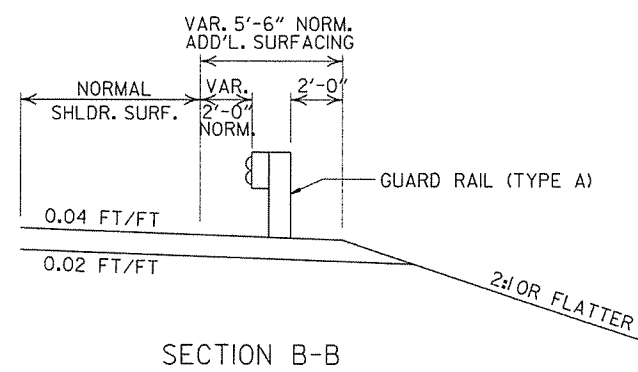
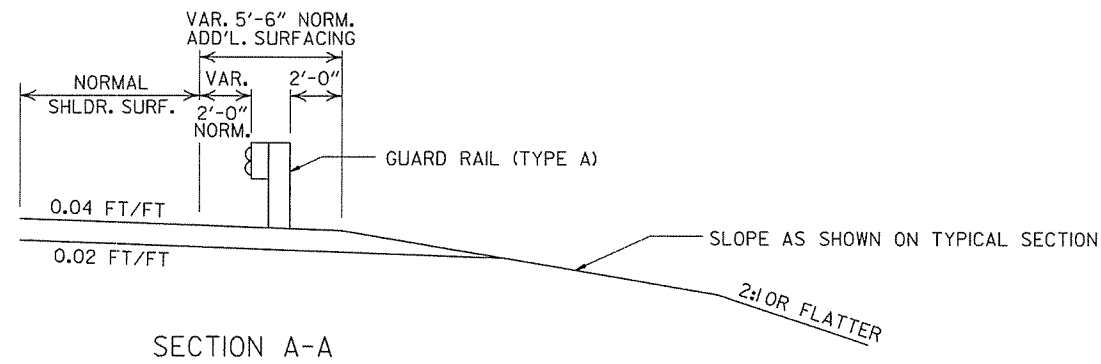
ARKANSAS STATE HIGHWAY COMMISSION

GUARD RAIL DETAILS

STANDARD DRAWING GR-8

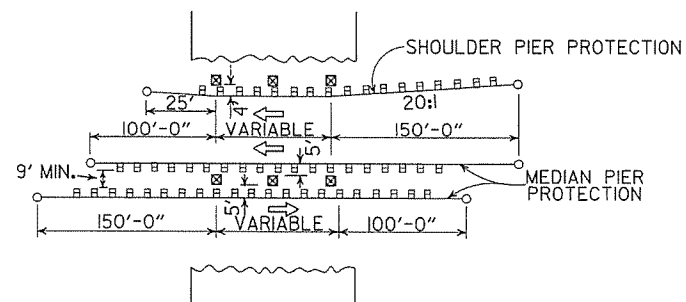


NOTE: NORMAL SECTION TO BE WIDENED APPROX. 5'-6" EACH SIDE TO SUPPORT GUARD RAIL.



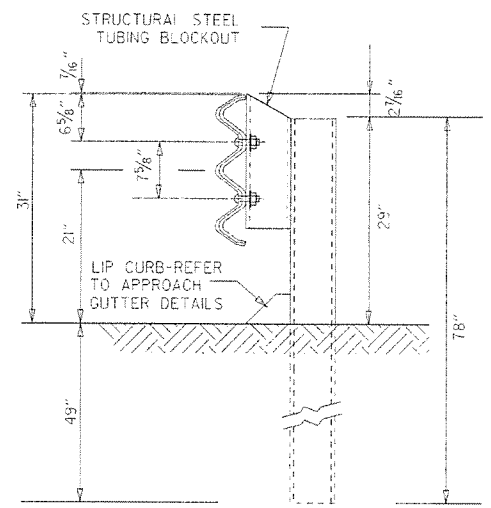
DETAILS OF WIDENING FOR GUARD RAIL

DETAILS SHOWING POSITION OF GUARD RAIL ON HIGHWAY

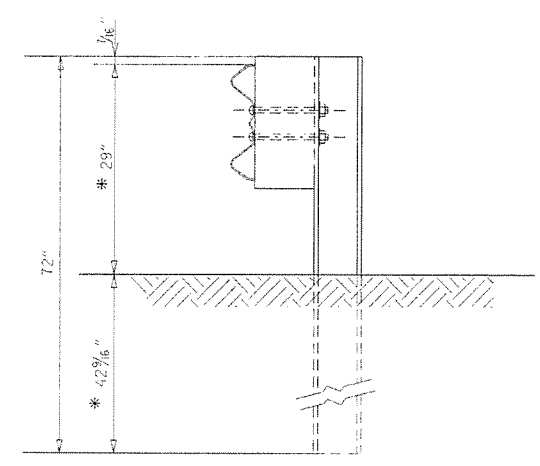


METHOD OF INSTALLATION OF GUARD RAIL AT FIXED OBSTACLE

ARKANSAS STATE HIGHWAY COMMISSION			
GUARD RAIL DETAILS			
STANDARD DRAWING GR-9A			
4-17-08	MINOR REVISION		
11-10-05	DRAWN		
DATE	REVISION	DATE	FILM

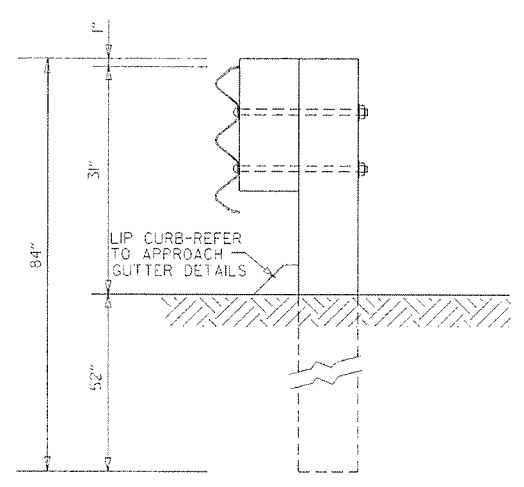


THRIE BEAM RAIL WITH STEEL TUBING BLOCKOUT AND STEEL POST
POSTS 1-7

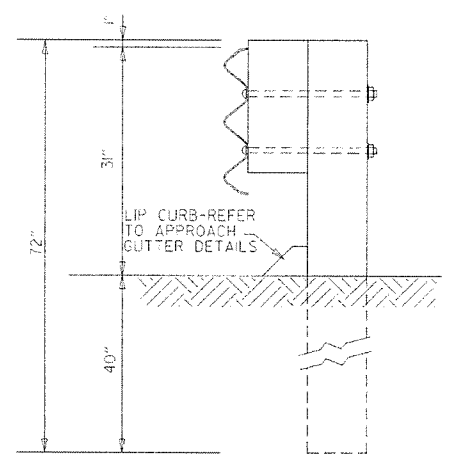


W-BEAM TO THRIE BEAM TRANSITION RAIL WITH WOOD OR PLASTIC BLOCKOUT AND STEEL POST
POST 8

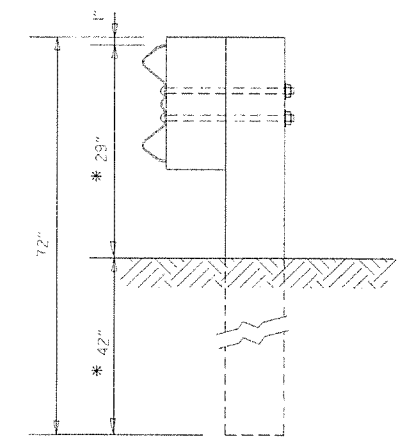
* NOTE:
THESE DIMENSIONS WILL NEED TO BE ADJUSTED IN THE FIELD TO MAKE THE TRANSITION FROM 21" MID POINT OF THRIE BEAM TO 22" MID POINT OF W-BEAM.



THRIE BEAM RAIL WITH WOOD OR PLASTIC BLOCKOUTS & WOOD POSTS
POSTS 1-6



THRIE BEAM RAIL WITH WOOD OR PLASTIC BLOCKOUT & WOOD POST
POST 7

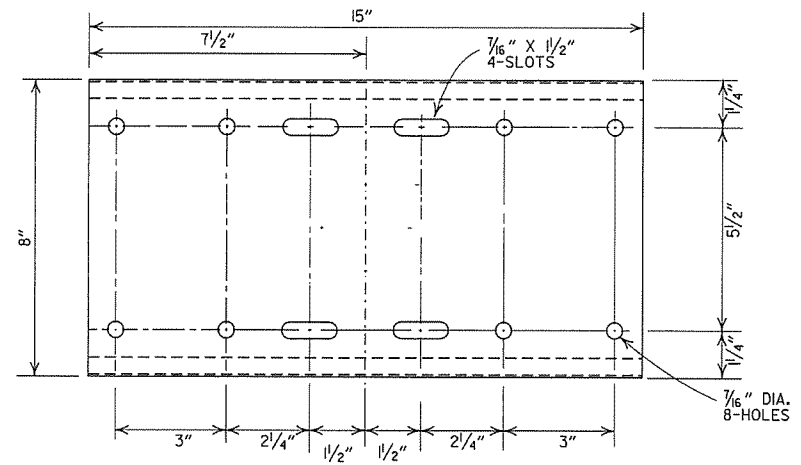


W-BEAM TO THRIE BEAM TRANSITION RAIL WITH WOOD OR PLASTIC BLOCKOUT & WOOD POST
POST 8

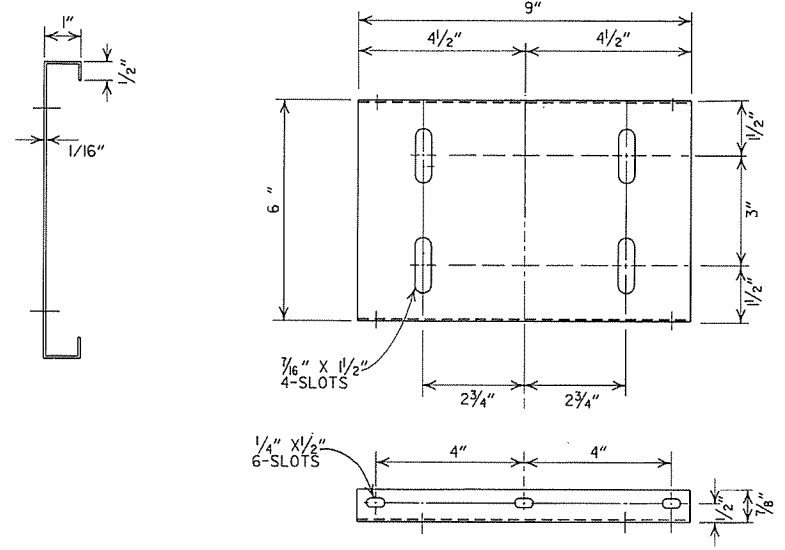
GENERAL NOTES:
RAIL POSTS SHALL BE SET PERPENDICULAR TO THE ROADWAY PROFILE GRADE AND VERTICALLY IN CROSS SECTION.
WOOD POSTS & WOOD BLOCKS SHALL BE EITHER DENSE NO. 1 STRUCTURAL OR BETTER 3.7 F (1400 F) OR NO. 1 350 F SOUTHERN PINE.

DATE	REVISION	DATE FILM
7-14-10	REVISED POST 8 DIMENSIONS	
11-29-07	ADDED PLASTIC BLOCKOUTS	
8-22-02	REVISED LIP CURB NOTE	
3-30-00	DRAWN & ISSUED	

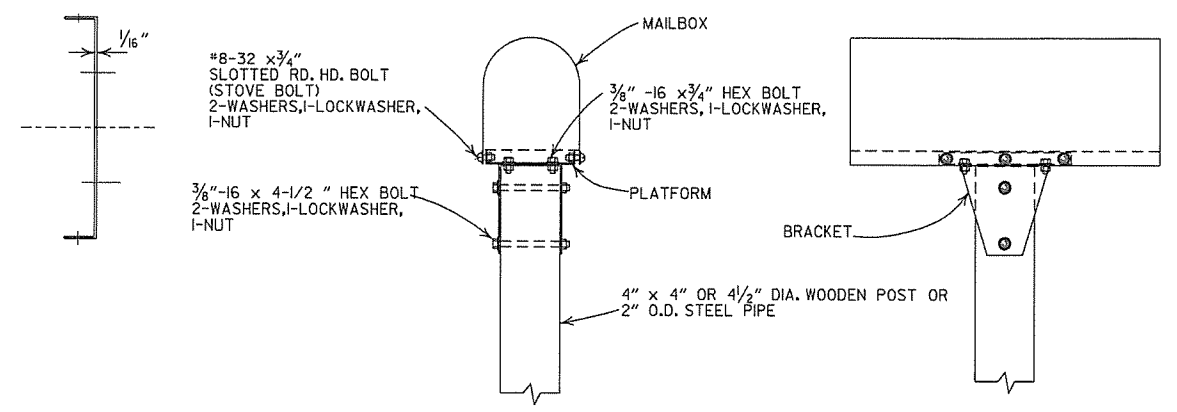
ARKANSAS STATE HIGHWAY COMMISSION
GUARD RAIL DETAILS
STANDARD DRAWING GR-10A



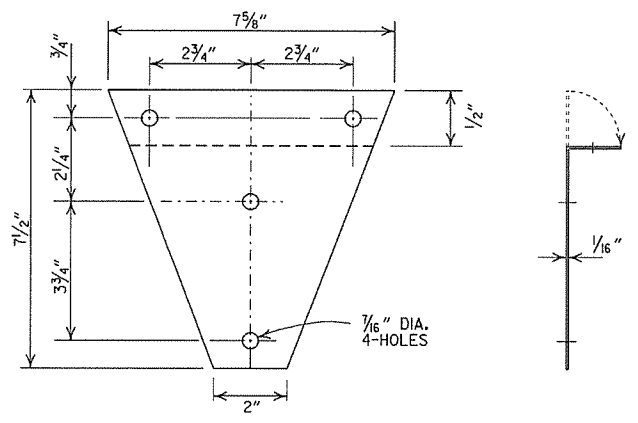
SHELF



PLATFORM

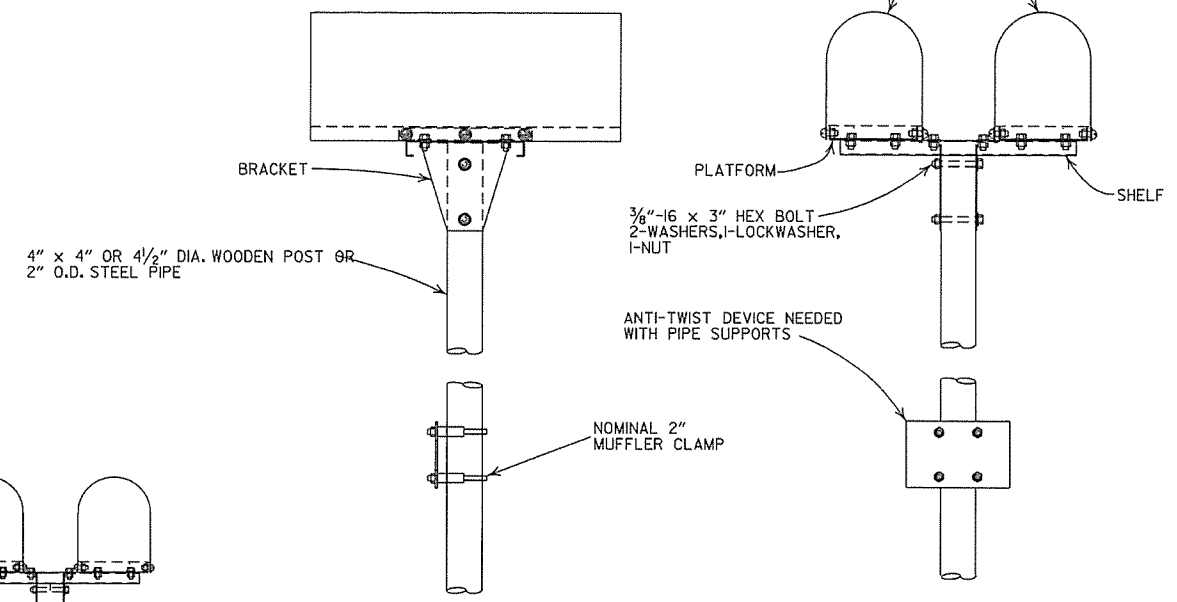


SINGLE INSTALLATION

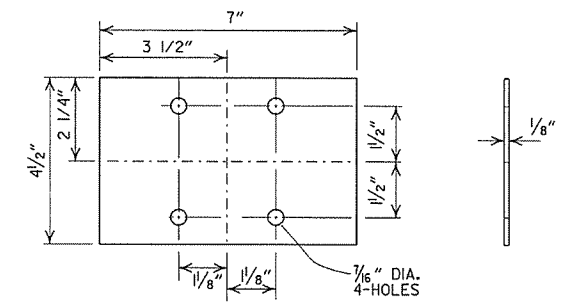


BRACKET

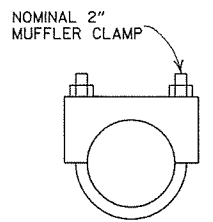
- GENERAL NOTES
1. MAILBOX POSTS MAY BE WOOD OR METAL. WOOD POSTS SHALL BE PRESSURE TREATED FOR GROUND CONTACT IN ACCORDANCE WITH SECTION 637.02 OF THE STANDARD SPECIFICATIONS.
 2. ANTI-TWIST PLATES SHALL BE USED ONLY ON METAL POSTS.
 3. MAILBOX SHELF, BRACKET & PLATFORM SHALL BE GALVANIZED OR PAINTED STEEL, HOWEVER TREATED WOOD MAY BE USED WITH WOODEN POSTS. THE WOODEN SHELF, BRACKET & PLATFORM SHALL BE A MINIMUM OF 3/4" THICK AND SHALL BE ASSEMBLED WITH BOLTS OF THE APPROPRIATE LENGTH WITH SIX 8 X 3/4" FLATHEAD WOOD SCREWS USED TO ATTACH THE MAILBOX TO THE PLATFORM.
 4. THE MAILBOX SHELF AND PLATFORM THAT IS SHOWN IS FOR STANDARD SIZE MAILBOXES. THE SHELF AND PLATFORM SIZE SHALL BE MODIFIED TO FIT MAILBOXES OF A DIFFERENT SIZE.
 5. METAL PIPE FOR MAILBOX SUPPORT SHALL BE 2" OUTSIDE DIAMETER STEEL WITH A WALL THICKNESS OF 0.145" AND A WEIGHT OF 2.72 LBS PER FT. OUTSIDE DIAMETER AND WEIGHT SHALL HAVE A TOLERANCE OF +/- 5% ACCORDING TO AASHTO M 181.
 6. MAILBOX SUPPORT SYSTEM DIFFERING FROM THOSE SHOWN MAY BE USED, PROVIDED THEY ARE ON THE AHTD QUALIFIED PRODUCTS LIST FOR MAILBOX SUPPORTS.



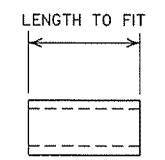
DOUBLE INSTALLATION



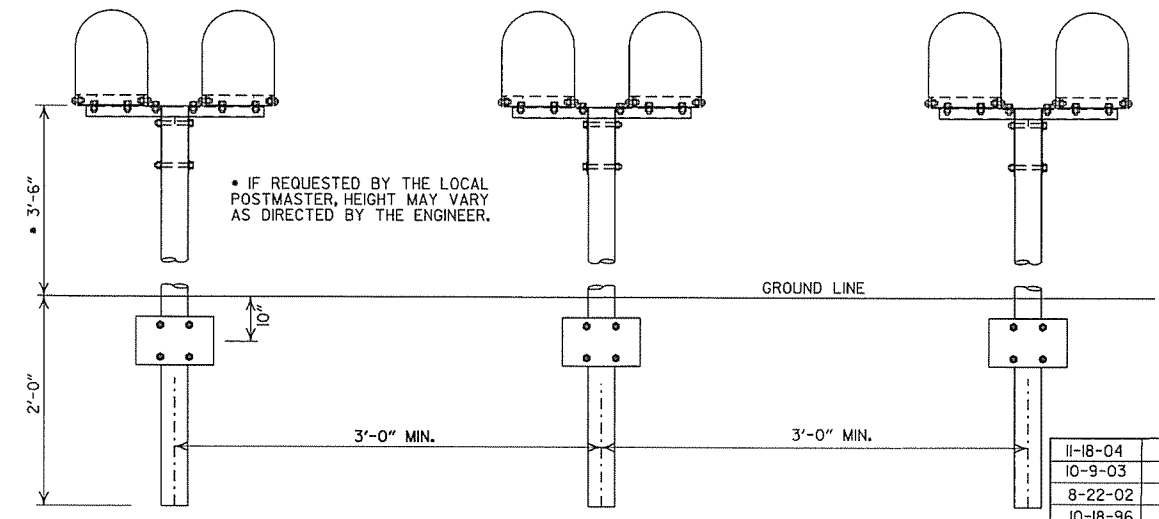
ANTI-TWIST PLATE



CLAMP



SPACER



SPACING FOR MULTIPLE POST INSTALLATION

DATE	FILED	REVISION
11-18-04		REVISED NOTES
10-9-03		REVISED NOTE 6
8-22-02		REVISED NOTE 6
10-18-96		CORRECTED AASHTO
10-1-92		CORRECTED SPELLING
9-26-91		NEW PHONE NUMBER
8-15-91		ADDED NOTE
11-30-89		ADJUSTED HEIGHT & ADDED NOTE
2-16-89		DELETED SLOTS FROM SHELF & PLTF
11-17-88	10-1-92	ADJUSTED DIMENSIONS OF STEEL POSTS
7-15-88	120-7-15-88	ISSUED

ARKANSAS STATE HIGHWAY COMMISSION

MAILBOX DETAILS

STANDARD DRAWING MB-1

REINFORCED CONCRETE ARCH PIPE DIMENSIONS

EQUIV. DIA.	SPAN		RISE	
	AASHTO M 206	AHTD NOMINAL	AASHTO M 206	AHTD NOMINAL
INCHES	INCHES			
15	18	18	11	11
18	22	22	13 1/2	14
21	26	26	15 1/2	16
24	28 1/2	29	18	18
30	36 1/4	36	22 1/2	23
36	43 3/8	44	26 3/8	27
42	51 1/8	51	31 3/8	31
48	58 1/2	59	36	36
54	65	65	40	40
60	73	73	45	45
72	88	88	54	54
84	102	102	62	62
90	115	115	72	72
96	122	122	77 1/2	77
108	138	138	87 1/8	87
120	154	154	96 3/8	97
132	168 3/4	169	106 1/2	107

THE MEASURED SPAN AND RISE SHALL NOT VARY MORE THAN ± 2 PERCENT FROM THE VALUES SPECIFIED BY AASHTO M206.

REINFORCED CONCRETE HORIZONTAL ELLIPTICAL PIPE DIMENSIONS

EQUIV. DIA.	AASHTO M 207	
	SPAN	RISE
INCHES	INCHES	
18	23	14
24	30	19
27	34	22
30	38	24
33	42	27
36	45	29
39	49	32
42	53	34
48	60	38
54	68	43
60	76	48
66	83	53
72	91	58
78	98	63
84	106	68

THE MEASURED SPAN AND RISE SHALL NOT VARY MORE THAN ± 2 PERCENT FROM THE VALUES SPECIFIED BY AASHTO M207.

CONSTRUCTION SEQUENCE

1. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
2. INSTALL PIPE TO GRADE.
3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
4. PLACE AND COMPACT THE HAUNCH AREA UP TO THE MIDDLE OF THE PIPE.
5. COMPLETE BACKFILL ACCORDING TO SUBSECTION 606.03.(F)(1).

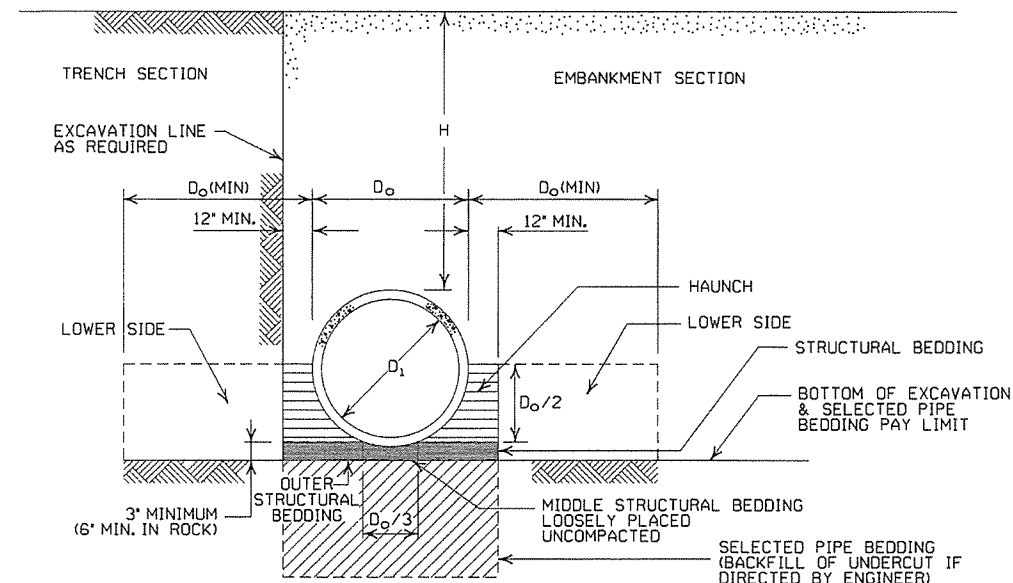
NOTE: HAUNCH AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF CONCRETE PIPE.

- LEGEND -

- D₁ = NORMAL INSIDE DIAMETER OF PIPE
- D_o = OUTSIDE DIAMETER OF PIPE
- H = FILL COVER HEIGHT OVER PIPE (FEET)
- MIN. = MINIMUM
- UNDISTURBED SOIL

INSTALLATION TYPE	MATERIAL REQUIREMENTS FOR HAUNCH AND STRUCTURAL BEDDING
TYPE 1	AGGREGATE BASE COURSE (CLASS 5 OR CLASS 7)
TYPE 2	SELECTED MATERIALS (CLASS SM-1, SM-2, OR SM-4) OR TYPE 1 INSTALLATION MATERIAL*
TYPE 3**	AASHTO CLASSIFICATION A-1 THRU A-6 SOIL OR TYPE 1 OR 2 INSTALLATION MATERIAL

- * SM-3 WILL NOT BE ALLOWED.
- ** MATERIALS SHALL NOT INCLUDE ORGANIC MATERIALS OR STONES LARGER THAN 3 INCHES.



EMBANKMENT AND TRENCH INSTALLATIONS

1. MATERIAL IN THE HAUNCH AND OUTER STRUCTURAL BEDDING SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.
2. FOR TRENCHES WITH WALLS OF NATURAL SOIL, THE DENSITY OF THE SOIL IN THE LOWER SIDE ZONE SHALL BE AS FIRM AS THE 95% DENSITY REQUIRED FOR THE HAUNCH, IF THE EXISTING SOIL DOES NOT MEET THIS CRITERIA, IT SHALL BE REMOVED AND RECOMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OF MATERIAL USED.
3. FOR EMBANKMENTS, THE MATERIAL IN THE LOWER SIDE ZONE SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.

GENERAL NOTES

1. CONCRETE PIPE CULVERT CONSTRUCTION SHALL CONFORM TO ARKANSAS STATE HIGHWAY AND TRANSPORTATION DEPARTMENT STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION), WITH APPLICABLE SUPPLEMENTAL SPECIFICATIONS AND SPECIAL PROVISIONS. UNLESS OTHERWISE NOTED IN THE PLANS, SECTION AND SUBSECTION REFER TO THE STANDARD CONSTRUCTION SPECIFICATIONS.
2. CONCRETE PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
3. ALL PIPE SHALL CONFORM TO SECTION 606. CIRCULAR R.C. PIPE CULVERTS SHALL CONFORM TO AASHTO M170, R.C. ARCH PIPE CULVERTS SHALL CONFORM TO AASHTO M206 AND HORIZONTAL ELLIPTICAL PIPE CULVERTS SHALL CONFORM TO AASHTO M207.
4. ALL PIPE SHALL BE PROTECTED DURING CONSTRUCTION BY A COVER SUFFICIENT TO PREVENT DAMAGE FROM PASSAGE OF EQUIPMENT.
5. THE MINIMUM TRENCH WIDTH SHALL BE THE OUTSIDE DIAMETER OF THE PIPE PLUS 24 INCHES. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PRACTICABLE FOR WORKING CONDITIONS.
6. MULTIPLE PIPE CULVERTS SHALL BE INSTALLED WITH A MINIMUM CLEARANCE OF 24 INCHES BETWEEN STRINGS OF PIPE. REFER TO STD. DWG. FES-2 FOR MINIMUM CLEARANCE WHERE FLARED END SECTIONS ARE USED.
7. IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
8. NOT MORE THAN ONE LIFTING HOLE MAY BE PROVIDED IN CONCRETE PIPE TO FACILITATE HANDLING. HOLE MAY BE CAST IN PLACE, CUT INTO THE FRESH CONCRETE AFTER FORMS ARE REMOVED, OR DRILLED. THE HOLE SHALL NOT BE MORE THAN TWO INCHES IN DIAMETER OR TWO INCHES SQUARE. CUTTING OR DISPLACEMENT OF REINFORCEMENT WILL NOT BE PERMITTED. SPALLED AREAS AROUND THE HOLE SHALL BE REPAIRED IN A WORKMANLIKE MANNER. LIFTING HOLE SHALL BE FILLED WITH MORTAR, CONCRETE, OR OTHER METHOD AS APPROVED BY THE ENGINEER.
9. WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
10. WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED ABOVE AS THE HAUNCH), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."

MINIMUM HEIGHT OF FILL "H" OVER CIRCULAR R.C. PIPE CULVERTS

INSTALLATION TYPE	CLASS OF PIPE			
	TYPE 1 OR 2	TYPE 3	ALL	ALL
PIPE ID (IN.)	FEET			
12-15	2	2.5	2	1
18-24	2.5	3	2	1
27-33	3	4	2	1
36-42	3.5	5	2	1
48	4.5	5.5	2	1
54-60	5	7	2	1
66-78	6	8	2	1
84-108	7.5	8	2	1

NOTE: FOR MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM OF 12" OF PAVEMENT AND/OR BASE.

MAXIMUM HEIGHT OF FILL "H" OVER CIRCULAR R.C. PIPE CULVERTS

INSTALLATION TYPE	CLASS OF PIPE		
	CLASS III	CLASS IV	CLASS V
TYPE 1	21	32	50
TYPE 2	16	25	39
TYPE 3	12	20	30

NOTE: IF FILL HEIGHT EXCEEDS 50 FEET, A SPECIAL DESIGN CONCRETE PIPE WILL BE REQUIRED USING TYPE 1 INSTALLATION.

MINIMUM HEIGHT OF FILL "H" OVER R.C. ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS

INSTALLATION TYPE	CLASS OF PIPE	
	CLASS III	CLASS IV
TYPE 2 OR TYPE 3	FEET	
	2.5	1.5

NOTE: TYPE 1 INSTALLATION WILL NOT BE ALLOWED FOR ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS.

NOTE: FOR MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM OF 12" OF PAVEMENT AND/OR BASE.

MAXIMUM HEIGHT OF FILL "H" OVER R.C. ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS

INSTALLATION TYPE	CLASS OF PIPE	
	CLASS III	CLASS IV
TYPE 2	13	21
TYPE 3	10	16

NOTE: TYPE 1 INSTALLATION WILL NOT BE ALLOWED FOR ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS.

DATE	REVISION	DATE FILMED
2-27-14	REVISED GENERAL NOTE 1.	
12-15-11	REVISED FOR LRFD DESIGN SPECIFICATIONS	
5-18-00	REVISED TYPE 3 BEDDING & ADDED NOTE	
3-30-00	REVISED INSTALLATIONS	
11-06-97	ISSUED	

ARKANSAS STATE HIGHWAY COMMISSION

CONCRETE PIPE CULVERT
FILL HEIGHTS & BEDDING

STANDARD DRAWING PCC-1

CORRUGATED STEEL PIPE (ROUND)

PIPE DIAMETER (INCHES)	① MINIMUM COVER TOP OF PIPE TO TOP OF GROUND "H" (FEET)	MAX. FILL HEIGHT "H" ABOVE TOP OF PIPE (FEET)				
		METAL THICKNESS (INCHES)				
		0.064	0.079	0.109	0.138	0.168
2 1/2 INCH BY 1/2 INCH CORRUGATION RIVETED, WELDED, OR HELICAL LOCK-SEAM						
12	1	84	91			
15	1	67	73			
18	1	56	61			
24	1	42	46	59		
30	2	34	36	47		
36	2		30	39	41	
42	2		43	67	70	73
48	2		37	58	61	64
3 INCH BY 1 INCH OR 5 INCH BY 1 INCH CORRUGATION RIVETED, WELDED, BOLTED, OR HELICAL LOCK-SEAM						
36	1	48	60	88	111	118
42	1	41	51	72	90	102
48	1	36	45	64	77	85
54	2	32	40	59	71	79
60	2	29	36	53	64	71
66	2	26	33	47	58	64
72	2	24	30	44	53	59
78	2		28	41	49	54
84	2		26	38	45	51
90	2		24	35	43	45
96	2		22	33	40	44
102	2			31	38	42
108	2			30	35	39
114	2			28	34	37
120	2			27	32	35

CONSTRUCTION SEQUENCE

1. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
2. INSTALL PIPE TO GRADE.
3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
4. COMPLETE STRUCTURAL BACKFILL OPERATION BY WORKING FROM SIDE TO SIDE OF THE PIPE. THE SIDE TO SIDE STRUCTURAL BACKFILL DIFFERENTIAL SHALL NOT EXCEED 24 INCHES OR 1/3 THE SIZE OF THE PIPE, WHICHEVER IS LESS.

NOTE: STRUCTURAL BACKFILL AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF METAL PIPE.

INSTALLATION TYPE	MATERIAL REQUIREMENTS FOR STRUCTURAL BACKFILL AND STRUCTURAL BEDDING
TYPE 1	AGGREGATE BASE COURSE (CLASS 4, 5, 6, OR 7)
TYPE 2	SELECTED MATERIALS (CLASS SM-1, SM-2, OR SM-4) OR TYPE 1 INSTALLATION MATERIAL ③

③ SM-3 WILL NOT BE ALLOWED.

CORRUGATED ALUMINUM PIPE (ROUND)

PIPE DIAMETER (INCHES)	① MINIMUM COVER TOP OF PIPE TO TOP OF GROUND "H" (FEET)	MAX. FILL HEIGHT "H" ABOVE TOP OF PIPE (FEET)				
		METAL THICKNESS IN INCHES				
		0.060	0.075	0.105	0.135	0.164
2 1/2 INCH BY 1/2 INCH CORRUGATION RIVETED OR HELICAL LOCK-SEAM						
12	1	45	45			
18	2	30	30	52		
24	2	22	22	39	41	
30	2		18	31	32	34
36	2.5		15	26	27	28
42	2			43	43	44
48	2			40	41	43
54	2			35	37	38
60	2				33	34
66	2					31
72	2					29

EQUIVALENT METAL THICKNESSES AND GAUGES

METAL THICKNESS IN INCHES			GAUGE NUMBER
STEEL			
ZINC COATED	UNCOATED	ALUMINUM	
0.064	0.0598	0.060	16
0.079	0.0747	0.075	14
0.109	0.1046	0.105	12
0.138	0.1345	0.135	10
0.168	0.1644	0.164	8

CORRUGATED METAL PIPE ARCHES

EQUIV. DIA. (INCHES)	PIPE DIMENSION SPAN X RISE (INCHES)	MINIMUM CORNER RADIUS (INCHES)	STEEL				ALUMINUM			
			MIN. THICKNESS REQUIRED INCHES	① MIN. HEIGHT OF FILL, "H" (FT.)		MIN. THICKNESS REQUIRED INCHES	① MIN. HEIGHT OF FILL, "H" (FT.)			
				INSTALLATION TYPE 1	INSTALLATION TYPE 1		INSTALLATION TYPE 1	INSTALLATION TYPE 1		
2 1/2 INCH BY 1/2 INCH CORRUGATION RIVETED, WELDED, OR HELICAL LOCK-SEAM										
15	17x13	3	0.064	2	15	0.060	2	15		
18	21x15	3	0.064	2	15	0.060	2	15		
21	24x18	3	0.064	2.25	15	0.060	2.25	15		
24	28x20	3	0.064	2.5	15	0.075	2.5	15		
30	35x24	3	0.079	3	12	0.075	3	12		
36	42x29	3 1/2	0.079	3	12	0.105	3	12		
42	49x33	4	0.079	3	12	0.105	3	12		
48	57x38	5	0.109	3	13	0.135	3	13		
54	64x43	6	0.109	3	14	0.135	3	14		
60	71x47	7	0.138	3	15	0.135	3	15		
66	77x52	8	0.168	3	15	0.164	3	15		
72	83x57	9	0.168	3	15					
3 INCH BY 1 INCH OR 5 INCH BY 1 INCH CORRUGATION RIVETED, WELDED, OR HELICAL LOCK-SEAM										
			INSTALLATION TYPE 2		INSTALLATION TYPE 1		INSTALLATION TYPE 2		INSTALLATION TYPE 1	
36	40x31	5	0.079	3	2	12	15			
42	46x36	6	0.079	3	2	13	15			
48	53x41	7	0.079	3	2	13	15			
54	60x46	8	0.079	3	2	13	15			
60	66x51	9	0.079	3	2	13	15			
66	73x55	12	0.079	3	2	15	15			
72	81x59	14	0.079	3	2	15	15			
78	87x63	14	0.079	3	2	15	15			
84	95x67	16	0.109	3	2	15	15			
90	103x71	16	0.109	3	2	15	15			
96	112x75	18	0.109	3	2	15	15			
102	117x79	18	0.109	3	2	15	15			
108	128x83	18	0.138	3	2	15	15			

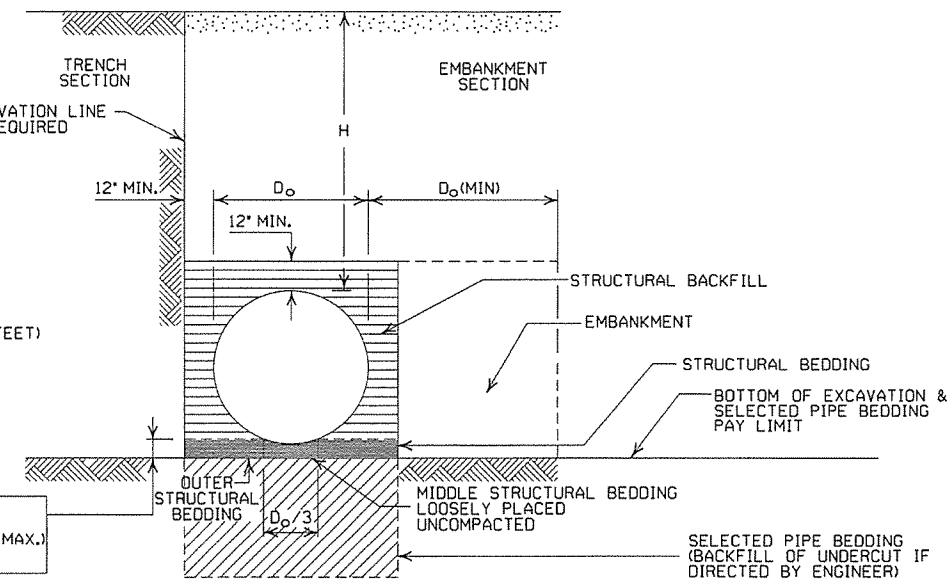
① FOR MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM 12" OF PAVEMENT AND/OR BASE.

② WHERE THE STANDARD 2 1/2 x 1/2 CORRUGATION AND GAUGE IS SPECIFIED FOR A GIVEN DIAMETER, A PIPE OF THE SAME DIAMETER WITH A 3" x 1" OR 5" x 1" CORRUGATION MAY BE SUBSTITUTED, PROVIDING IT IS GAUGED FOR A FILL HEIGHT CONDITION EQUAL TO OR GREATER THAN THE MAXIMUM FILL HEIGHT CONDITION FOR THE SPECIFIED GAUGE AND CORRUGATION.

- LEGEND -

- D_o = OUTSIDE DIAMETER OF PIPE
- MAX. = MAXIMUM
- MIN. = MINIMUM
- [Symbol] = STRUCTURAL BACKFILL MATERIAL
- [Symbol] = UNDISTURBED SOIL
- EQUIV. DIA. = EQUIVALENT DIAMETER
- H = FILL COVER HEIGHT OVER PIPE (FEET)

IN SOIL-MIN. EQUALS TWICE CORRUGATION DEPTH
IN ROCK-MIN. EQUALS GREATER OF:
1/2" PER FOOT OF FILL OVER PIPE (24" MAX.)
TWICE CORRUGATION DEPTH



EMBANKMENT AND TRENCH INSTALLATIONS

1. STRUCTURAL BACKFILL, EMBANKMENT, AND OUTER STRUCTURAL BEDDING MATERIAL SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.
2. INSTALLATION TYPE 1 OR 2 MAY BE USED FOR CORRUGATED STEEL OR ALUMINUM PIPE (ROUND).
3. INSTALLATION TYPE 1 SHALL BE USED FOR CORRUGATED STEEL OR ALUMINUM PIPE ARCHES WITH 2 1/2" x 1/2" CORRUGATION.
4. INSTALLATION TYPE 1 OR 2 MAY BE USED FOR CORRUGATED STEEL OR ALUMINUM PIPE ARCHES WITH 3" x 1" OR 5" x 1" CORRUGATION.

GENERAL NOTES

1. METAL PIPE CULVERT CONSTRUCTION SHALL CONFORM TO ARKANSAS STATE HIGHWAY AND TRANSPORTATION DEPARTMENT STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION), WITH APPLICABLE SUPPLEMENTAL SPECIFICATIONS AND SPECIAL PROVISIONS, UNLESS OTHERWISE NOTED IN THE PLANS, SECTION AND SUBSECTION REFER TO THE STANDARD CONSTRUCTION SPECIFICATIONS.
2. METAL PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
3. METAL PIPE CULVERT MATERIALS AND INSTALLATIONS SHALL CONFORM TO SECTION 606 AND JOB SPECIAL PROVISION "METAL PIPE".
4. ALL PIPE SHALL BE PROTECTED DURING CONSTRUCTION BY A COVER SUFFICIENT TO PREVENT DAMAGE FROM PASSAGE OF EQUIPMENT.
5. THE MINIMUM TRENCH WIDTH SHALL BE THE OUTSIDE DIAMETER OF THE PIPE PLUS 24 INCHES. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PRACTICABLE FOR WORKING CONDITIONS.
6. MULTIPLE PIPE CULVERTS SHALL BE INSTALLED WITH A MINIMUM CLEARANCE OF 24 INCHES BETWEEN STRINGS OF PIPE. REFER TO STD. DWG. FES-2 FOR MINIMUM CLEARANCE WHERE FLARED END SECTIONS ARE USED.
7. IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
8. WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
9. WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED AS STRUCTURAL BACKFILL), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."

DATE	REVISION	DATE FILMED
2-27-14	REVISED GENERAL NOTE 1.	
12-15-11	REVISED FOR LRFD DESIGN SPECS	
3-30-00	REVISED INSTALLATIONS	
11-06-97	ISSUED	

ARKANSAS STATE HIGHWAY COMMISSION

METAL PIPE CULVERT
FILL HEIGHTS & BEDDING

STANDARD DRAWING PCM-1



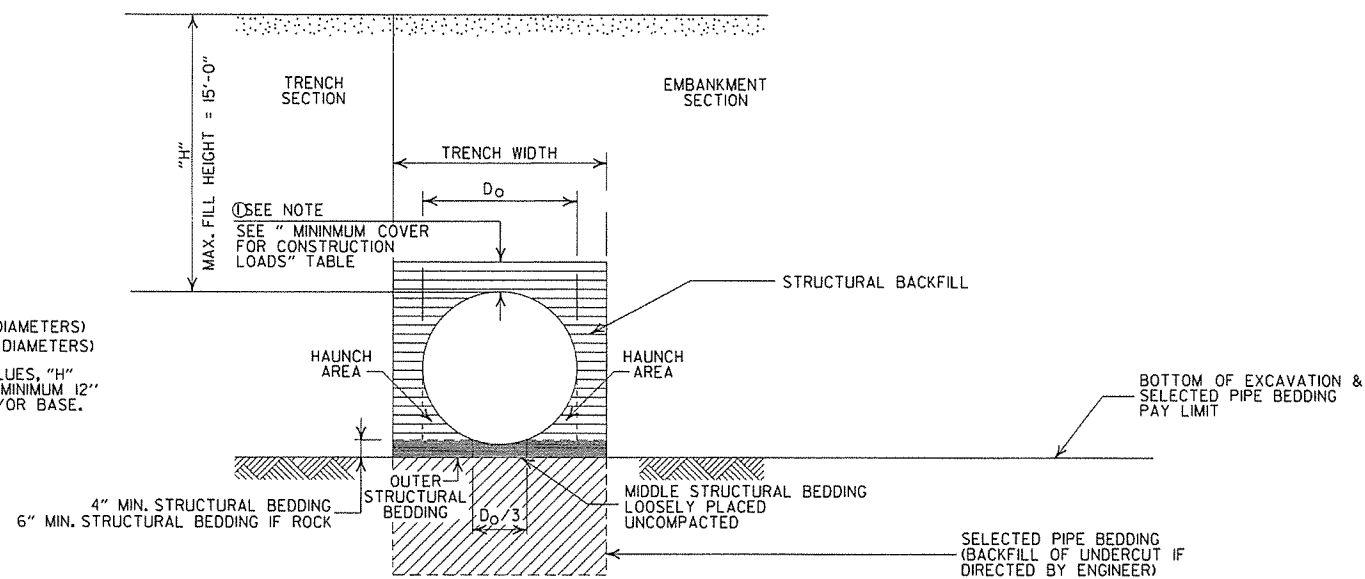
INSTALLATION TYPE	•• MATERIAL REQUIREMENTS FOR STRUCTURAL BACKFILL AND STRUCTURAL BEDDING
TYPE 2	•SELECTED MATERIALS (CLASS SM-1, SM-2 OR SM-4)

- AGGREGATE BASE COURSE (CLASS 4, 5, 6, OR 7) MAY BE USED IN LIEU OF SELECTED MATERIAL.
- SM3 WILL NOT BE ALLOWED.
- STRUCTURAL BEDDING MATERIAL SHALL HAVE A MAXIMUM PARTICLE SIZE OF 1 INCH. STRUCTURAL BACKFILL MATERIAL SHALL BE FREE OF ORGANIC MATERIAL, STONES LARGER THAN 1.50 INCH IN GREATEST DIMENSION, OR FROZEN LUMPS.
- STRUCTURAL BACKFILL AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF HDPE PIPE.

MINIMUM TRENCH WIDTH BASED ON FILL HEIGHT "H"

PIPE DIAMETER	TRENCH WIDTH (FEET)	
	"H" < 10'-0"	"H" >OR= 10'-0"
18"	4'-6"	4'-6"
24"	5'-0"	6'-0"
30"	5'-6"	7'-6"
36"	6'-0"	9'-0"
42"	7'-0"	10'-6"
48"	8'-0"	12'-0"

①NOTE:
18" MIN. (18" - 30" DIAMETERS)
24" MIN. (36" - 48" DIAMETERS)
MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM 12" OF PAVEMENT AND/OR BASE.



TYPE 2 EMBANKMENT AND TRENCH INSTALLATIONS
1. STRUCTURAL BACKFILL, EMBANKMENT, AND OUTER STRUCTURAL BEDDING MATERIAL SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.

MULTIPLE INSTALLATION OF HIGH DENSITY POLYETHYLENE PIPES

PIPE DIAMETER	CLEAR DISTANCE BETWEEN PIPES
18"	1'-6"
24"	2'-0"
30"	2'-6"
36"	3'-0"
42"	3'-6"
48"	4'-0"

MINIMUM COVER FOR CONSTRUCTION LOADS

PIPE DIAMETER	② MIN. COVER (FEET) FOR INDICATED CONSTRUCTION LOADS			
	18.0-50.0 (KIPS)	50.0-75.0 (KIPS)	75.0-110.0 (KIPS)	110.0-175.0 (KIPS)
36" OR LESS	2'-0"	2'-6"	3'-0"	3'-0"
42" OR GREATER	3'-0"	3'-0"	3'-6"	4'-0"

②MINIMUM COVER SHALL BE MEASURED FROM TOP OF PIPE TO TOP OF THE MAINTAINED CONSTRUCTION ROADWAY SURFACE. THE SURFACE SHALL BE MAINTAINED.

CONSTRUCTION SEQUENCE

1. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
2. INSTALL PIPE TO GRADE.
3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
4. THE STRUCTURAL BACKFILL SHALL BE PLACED AND COMPACTED IN LAYERS NOT EXCEEDING 8". THE LAYERS SHALL BE BROUGHT UP EVENLY AND SIMULTANEOUSLY TO THE ELEVATION OF THE MINIMUM COVER.
5. PIPE INSTALLATION MAY REQUIRE THE USE OF RESTRAINTS, WEIGHTING OR OTHER APPROVED METHODS IN ORDER TO HELP MAINTAIN GRADE AND ALIGNMENT.

- LEGEND -

H = FILL HEIGHT (FT.)
D_o = OUTSIDE DIAMETER OF PIPE
MAX. = MAXIMUM
MIN. = MINIMUM

==== = STRUCTURAL BACKFILL MATERIAL
===== = UNDISTURBED SOIL

GENERAL NOTES


1. PIPE SHALL CONFORM TO AASHTO M294, TYPE S. INSTALLATION SHALL CONFORM TO JOB SPECIAL PROVISION "PLASTIC PIPE" AND SECTION 606 OF THE STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION).
2. PLASTIC PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
3. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PLUS A SUFFICIENT WIDTH TO ENSURE WORKING ROOM TO PROPERLY AND SAFELY PLACE AND COMPACT HAUNCHING AND OTHER BACKFILL MATERIAL.
4. IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
5. WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
6. WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED AS STRUCTURAL BACKFILL), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."
7. FOR PIPE TYPES THAT ARE NOT SMOOTH ON THE OUTSIDE (CORRUGATED OR PROFILE WALLS), BACKFILL GRADATIONS SHOULD BE SELECTED THAT WILL PERMIT THE FILLING OF THE CORRUGATION OR PROFILE VALLEY.
8. HIGH DENSITY POLYETHYLENE PIPES OF DIAMETERS OTHER THAN SHOWN WILL NOT BE ALLOWED.
9. JOINTS FOR HDPE PIPE SHALL MEET THE REQUIREMENTS FOR SOIL TIGHTNESS AS SPECIFIED IN AASHTO SECTION 26.4.2.4 AND 30.4.2 "AASHTO LRFD BRIDGE CONSTRUCTION SPECIFICATIONS." JOINTS SHALL BE INSTALLED PER MANUFACTURER'S RECOMMENDATIONS.

DATE	REVISION	DATE FILMED
2-27-14	REVISED GENERAL NOTE 1.	
12-15-11	REVISED GENERAL NOTES & MINIMUM COVER NOTE	
11-17-10	ISSUED	

ARKANSAS STATE HIGHWAY COMMISSION

PLASTIC PIPE CULVERT
(HIGH DENSITY POLYETHYLENE)

STANDARD DRAWING PCP-1



INSTALLATION TYPE	•• MATERIAL REQUIREMENTS FOR STRUCTURAL BACKFILL AND STRUCTURAL BEDDING
TYPE 2	•SELECTED MATERIALS (CLASS SM-1, SM-2, OR SM-4)

• AGGREGATE BASE COURSE (CLASS 4, 5, 6, OR 7) MAY BE USED IN LIEU OF SELECTED MATERIAL.
SM3 WILL NOT BE ALLOWED.

•• STRUCTURAL BEDDING MATERIAL SHALL HAVE A MAXIMUM PARTICLE SIZE OF 1/4 INCH. STRUCTURAL BACKFILL MATERIAL SHALL BE FREE OF ORGANIC MATERIAL, STONES LARGER THAN 1.50 INCH IN GREATEST DIMENSION, OR FROZEN LUMPS.

STRUCTURAL BACKFILL AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF PVC PIPE.

MAXIMUM FILL HEIGHT
BASED ON STRUCTURAL BACKFILL

PIPE DIAMETER	"H"
18"	45'-0"
24"	45'-0"
30"	40'-0"
36"	40'-0"

① NOTE:
12" MIN. (18" - 36" DIAMETERS)
MINIMUM COVER VALUE, "H"
SHALL INCLUDE A MINIMUM 12"
OF PAVEMENT AND/OR BASE.

MINIMUM TRENCH WIDTH
BASED ON FILL HEIGHT "H"

PIPE DIAMETER	TRENCH WIDTH (FEET)	
	"H" < 10'-0"	"H" > OR = 10'-0"
18"	4'-6"	4'-6"
24"	5'-0"	6'-0"
30"	5'-6"	7'-6"
36"	6'-0"	9'-0"

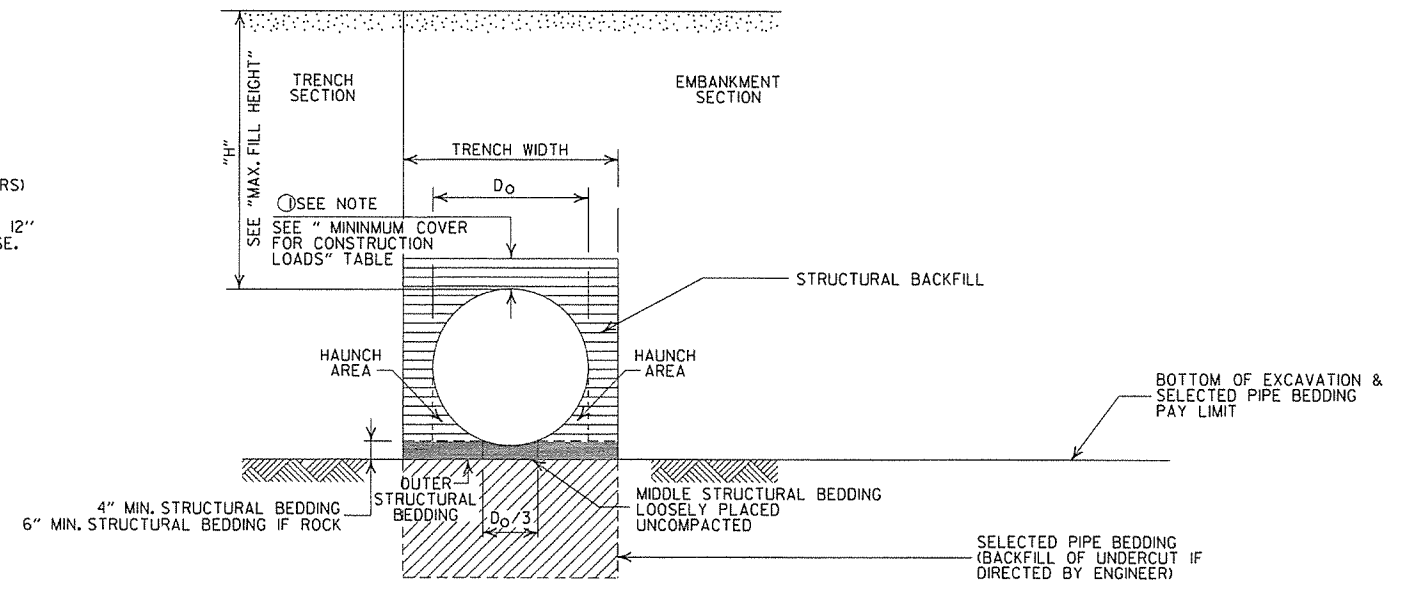
MULTIPLE INSTALLATION OF
PVC PIPES

PIPE DIAMETER	CLEAR DISTANCE BETWEEN PIPES
18"	1'-6"
24"	2'-0"
30"	2'-6"
36"	3'-0"

MINIMUM COVER FOR
CONSTRUCTION LOADS

PIPE DIAMETER	② MIN. COVER (FEET) FOR INDICATED CONSTRUCTION LOADS			
	18.0-50.0 (KIPS)	50.0-75.0 (KIPS)	75.0-110.0 (KIPS)	110.0-175.0 (KIPS)
18" THRU 36"	2'-0"	2'-6"	3'-0"	3'-0"

② MINIMUM COVER SHALL BE MEASURED FROM TOP OF PIPE TO TOP OF THE MAINTAINED CONSTRUCTION ROADWAY SURFACE. THE SURFACE SHALL BE MAINTAINED.



TYPE 2 EMBANKMENT AND TRENCH INSTALLATIONS

1. STRUCTURAL BACKFILL, EMBANKMENT, AND OUTER STRUCTURAL BEDDING MATERIAL SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.

CONSTRUCTION SEQUENCE

1. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
2. INSTALL PIPE TO GRADE.
3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
4. THE STRUCTURAL BACKFILL SHALL BE PLACED AND COMPACTED IN LAYERS NOT EXCEEDING 8". THE LAYERS SHALL BE BROUGHT UP EVENLY AND SIMULTANEOUSLY TO THE ELEVATION OF THE MINIMUM COVER.
5. PIPE INSTALLATION MAY REQUIRE THE USE OF RESTRAINTS, WEIGHTING OR OTHER APPROVED METHODS IN ORDER TO HELP MAINTAIN GRADE AND ALIGNMENT.

- LEGEND -

H = FILL HEIGHT (FT.)
D_o = OUTSIDE DIAMETER OF PIPE
MAX. = MAXIMUM
MIN. = MINIMUM

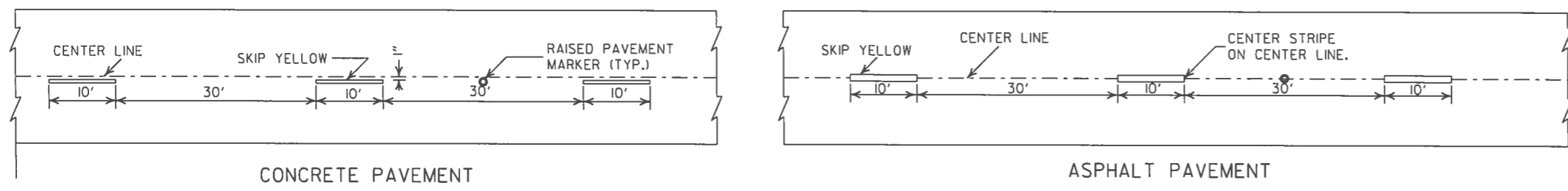
==== = STRUCTURAL BACKFILL MATERIAL
===== = UNDISTURBED SOIL

GENERAL NOTES

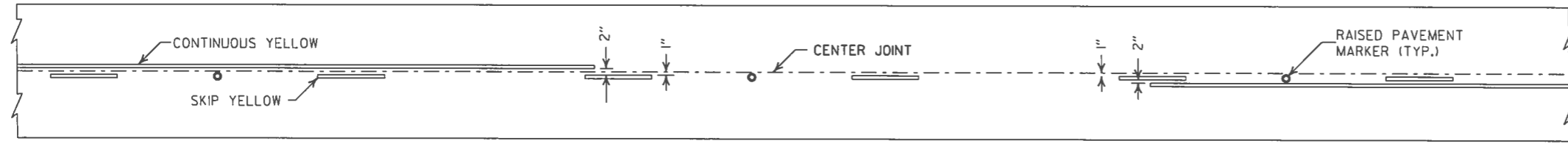
1. PIPE SHALL CONFORM TO ASTM F949, CELL CLASS I2454. INSTALLATION SHALL CONFORM TO JOB SPECIAL PROVISION "PLASTIC PIPE" AND SECTION 606 OF THE STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION).
2. PLASTIC PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
3. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PLUS A SUFFICIENT WIDTH TO ENSURE WORKING ROOM TO PROPERLY AND SAFELY PLACE AND COMPACT HAUNCHING AND OTHER BACKFILL MATERIAL.
4. IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
5. WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
6. WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED ABOVE AS STRUCTURAL BACKFILL), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."
7. FOR PIPE TYPES THAT ARE NOT SMOOTH ON THE OUTSIDE (CORRUGATED OR PROFILE WALLS), BACKFILL GRADATIONS SHOULD BE SELECTED THAT WILL PERMIT THE FILLING OF THE CORRUGATION OR PROFILE VALLEY.
8. PVC PIPES OF DIAMETERS OTHER THAN SHOWN WILL NOT BE ALLOWED.
9. JOINTS FOR PVC PIPE SHALL MEET THE REQUIREMENTS FOR SOIL TIGHTNESS AS SPECIFIED IN AASHTO SECTION 26.4.2.4 AND 30.4.2 "AASHTO LRFD BRIDGE CONSTRUCTION SPECIFICATIONS." JOINTS SHALL BE INSTALLED PER MANUFACTURER'S RECOMMENDATIONS.

		ARKANSAS STATE HIGHWAY COMMISSION	
		PLASTIC PIPE CULVERT (PVC F949)	
		STANDARD DRAWING PCP-2	
2-27-14	REVISED GENERAL NOTE 1.		
12-15-11	REV GENERAL NOTES & MINIMUM COVER NOTE; DELETED SM3 MATERIAL		
11-17-10	ISSUED		
DATE	REVISION		DATE FILMED

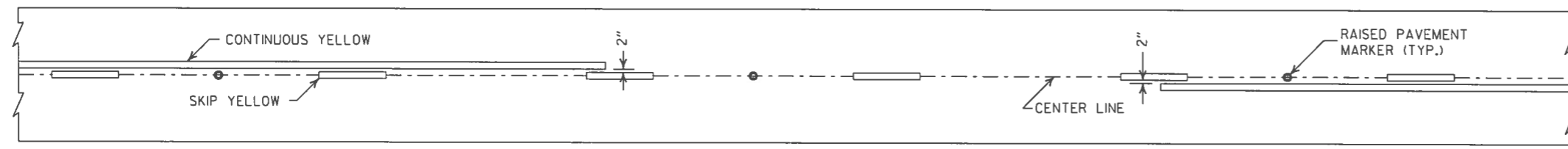
- NOTES:
1. REFER TO THE STRIPING DETAILS FOR PAVEMENT MARKING LINE WIDTHS.
 2. THIS DRAWING SHALL BE USED IN CONJUNCTION WITH THE LATEST REVISED ADDITION OF THE "MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES."
 3. RAISED PAVEMENT MARKERS SHALL BE PLACED ON AN 80 FEET SPACING UNLESS OTHERWISE SHOWN IN THE PLANS.



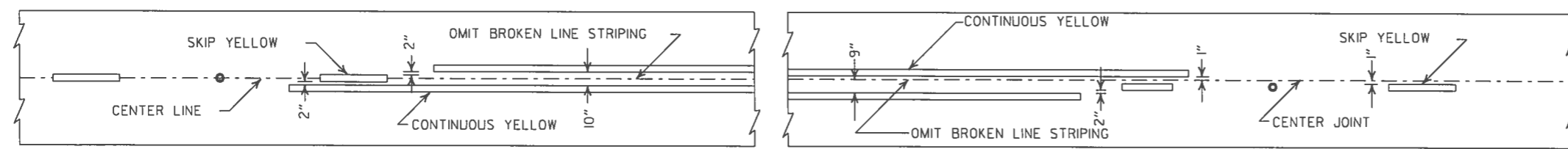
BROKEN LINE STRIPING



SOLID LINE STRIPING ON CONCRETE PAVEMENT



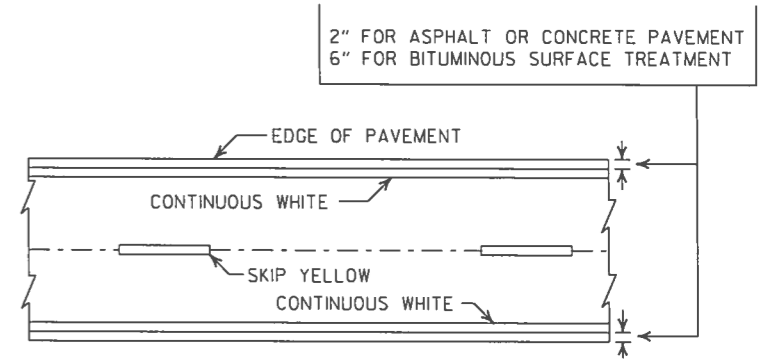
SOLID LINE STRIPING ON ASPHALT PAVEMENT



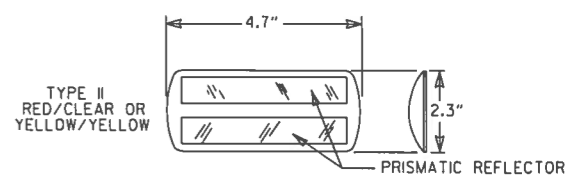
ASPHALT PAVEMENT

CONCRETE PAVEMENT

STRIPING AT ADJACENT NO PASSING LANES



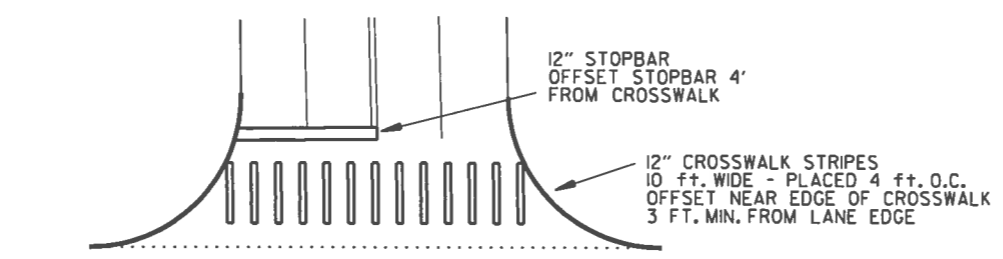
PAVEMENT EDGE LINE MARKING



DETAIL OF STANDARD RAISED PAVEMENT MARKERS

NOTE: THE RED LENS OF THE TYPE II R.P.M. SHALL FACE THE INCORRECT TRAFFIC MOVEMENT.

NOTE: DIMENSIONS SHOWN FOR RAISED PAVEMENT MARKERS ARE TYPICAL. THE CONTRACTOR MAY SUBSTITUTE SIMILAR MARKERS WITH THE APPROVAL OF THE ENGINEER. REQUESTING APPROVAL FOR SIMILAR MARKERS MAY BE MADE BY REFERRING TO THE AHTD QUALIFIED PRODUCTS LIST.



CROSSWALK AND STOPBAR DETAILS

DATE	REVISION	FILMED
5-12-16	REVISED LINE WIDTHS, SPACING, & NOTES	
9-12-13	REVISED DETAIL OF STANDARD RAISED PAVEMENT MARKERS	
11-17-10	REVISED GENERAL NOTES & REMOVED PLOWABLE PAVT MRKRS	
11-18-04	REVISED NOTE 2 & GENERAL NOTES	
8-22-02	ADDED CROSSWALK & STOPBAR DTLS.	
7-02-98	ADDED DETAILS OF STD. RAISED PAVT. MARKERS	
4-26-96	REV. NOTES 3&4; ADDED R.P.M.	
9-30-80	DRAWN	1-9-30-80

ARKANSAS STATE HIGHWAY COMMISSION

PAVEMENT MARKING DETAILS

STANDARD DRAWING PM-1

SUPERELEVATION TABLE FOR TWO - WAY TRAFFIC

DEGREE OF CURVE	30 MPH		40 MPH		50 MPH		55 MPH		60 MPH		70 MPH	
	Ls (FT)		Ls (FT)		Ls (FT)		Ls (FT)		Ls (FT)		Ls (FT)	
	MINIMUM	DESIRABLE	MINIMUM	DESIRABLE	MINIMUM	DESIRABLE	MINIMUM	DESIRABLE	MINIMUM	DESIRABLE	MINIMUM	DESIRABLE
0° 15'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
0° 30'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
0° 45'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
1° 00'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
1° 15'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
1° 30'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
1° 45'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
2° 00'	R.C.		R.C.		R.C.		R.C.		R.C.		R.C.	
2° 15'	R.C.		R.C.		R.C.		R.C.		R.C.		R.C.	
2° 30'	0.021		0.031		0.041		0.051		0.061		0.071	
2° 45'	0.023		0.034		0.045		0.056		0.067		0.078	
3° 00'	0.025	150	0.040	200	0.055	250	0.070	300	0.085	350	0.100	400
3° 15'	0.027		0.043		0.059		0.075		0.091		0.107	
3° 30'	0.029		0.046		0.063		0.080		0.097		0.114	
3° 45'	0.031		0.049		0.067		0.085		0.103		0.121	
4° 00'	0.033	200	0.051	250	0.070	300	0.089	350	0.108	400	0.127	450
4° 30'	0.037		0.056		0.076		0.096		0.116		0.136	
5° 00'	0.040		0.061		0.083		0.105		0.127		0.149	
6° 00'	0.043		0.066	185	0.088	250	0.110	300	0.132	350	0.154	400
6° 30'	0.046		0.070	200	0.092	270	0.114	320	0.136	370	0.158	420
7° 00'	0.053		0.078	210	0.098	285	0.120	330	0.142	380	0.164	430
7° 30'	0.056		0.081	215	0.099	290	0.121	335	0.143	385	0.165	435
8° 00'	0.058		0.084	220	0.100	290	0.122	335	0.144	385	0.166	435
8° 30'	0.061		0.087	225	0.101	290	0.123	335	0.145	385	0.167	435
9° 00'	0.063		0.089	230	0.102	290	0.124	335	0.146	385	0.168	435
10° 00'	0.068	160	0.094	235	0.103	290	0.125	335	0.147	385	0.169	435
11° 00'	0.072	170	0.097	250	0.104	290	0.126	335	0.148	385	0.170	435
12° 00'	0.076	175	0.099	250	0.105	290	0.127	335	0.149	385	0.171	435
13° 00'	0.080	180	0.100	250	0.106	290	0.128	335	0.150	385	0.172	435
14° 00'	0.083	190			0.107	290	0.129	335	0.151	385	0.173	435
15° 00'	0.086	195			0.108	290	0.130	335	0.152	385	0.174	435
16° 00'	0.089	200			0.109	290	0.131	335	0.153	385	0.175	435
17° 00'	0.091	200			0.110	290	0.132	335	0.154	385	0.176	435
18° 00'	0.093	205			0.111	290	0.133	335	0.155	385	0.177	435
19° 00'	0.095	210			0.112	290	0.134	335	0.156	385	0.178	435
20° 00'	0.097	215			0.113	290	0.135	335	0.157	385	0.179	435
21° 00'	0.098	215			0.114	290	0.136	335	0.158	385	0.180	435
22° 00'	0.099	215			0.115	290	0.137	335	0.159	385	0.181	435
23° 00'	0.099	215			0.116	290	0.138	335	0.160	385	0.182	435
24° 00'	0.100	220			0.117	290	0.139	335	0.161	385	0.183	435

D MAX = 24' 45'

ABBREVIATIONS

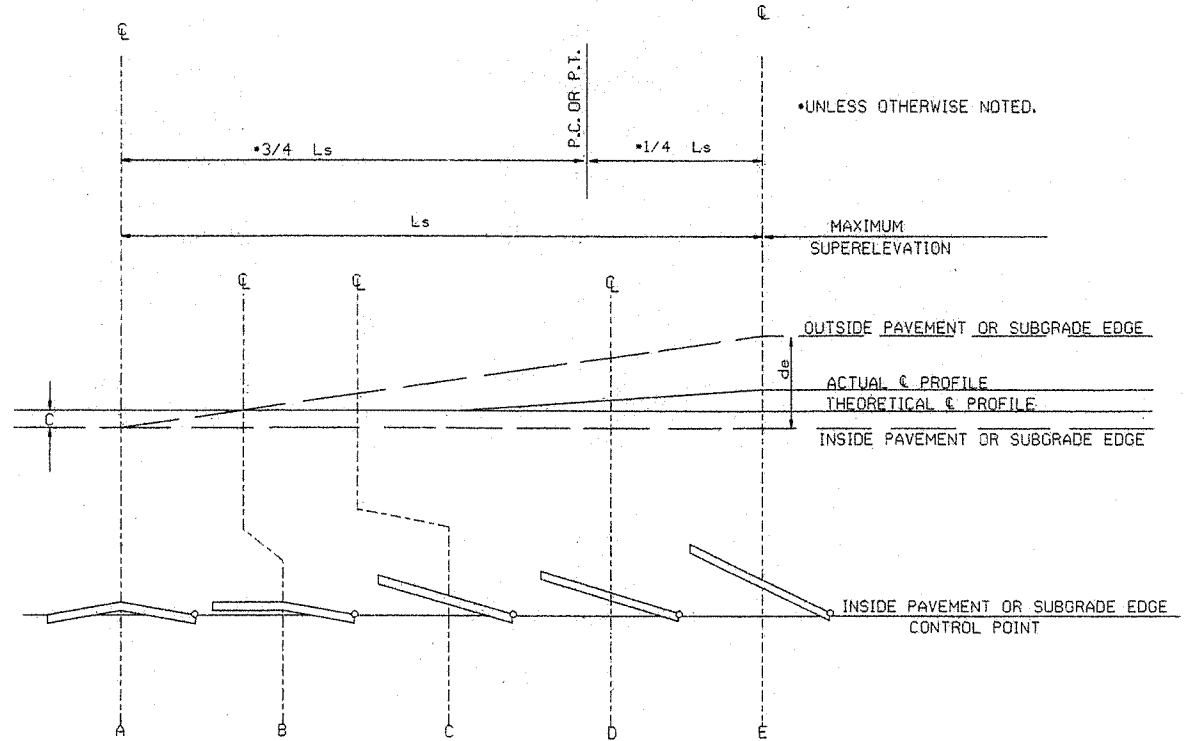
- NC - NORMAL CROWN
- RC - REVERSE CROWN, SUPERELEVATION AT NORMAL CROWN SLOPE
- e - RATE OF SUPERELEVATION (FT. PER FT.)
- Ls - LENGTH OF SUPERELEVATION TRANSITION (FT.)
- L - DISTANCE FROM BEGINNING OF SUPERELEVATION TRANSITION TO ANY POINT (FT.)
- d - WIDTH OF PAVEMENT (FT.) OR WIDTH OF SUBGRADE (FT.)
- C - NORMAL CROWN (FT.)

GENERAL NOTES

1. ON PAVEMENT WITH TWO-WAY TRAFFIC, THE SUPERELEVATION SHALL BE REVOLVED ON THE INSIDE PAVEMENT EDGE UNLESS OTHERWISE NOTED ON THE PLANS
2. SUPERELEVATION VALUES SHOWN ON THE CROSS SECTIONS ARE VALUES (+) OR (-) TO BE ADDED TO OR SUBTRACTED FROM THE POINT OF CONTROL.
3. LENGTHS FOR L MAY BE ROUNDED IN MULTIPLES OF 25 FT. OR 50 FT. TO PERMIT SIMPLER CALCULATIONS.
4. PAVEMENTS WIDER THAN 2 LANES SHALL HAVE ADDITIONAL TRANSITION LENGTHS AS FOLLOWS:

- 3 LANE UNDIVIDED - - - - - +20%
- 4 LANE UNDIVIDED - - - - - +50%
- 5 LANE UNDIVIDED - - - - - +80%
- 6 LANE UNDIVIDED - - - - - +100%

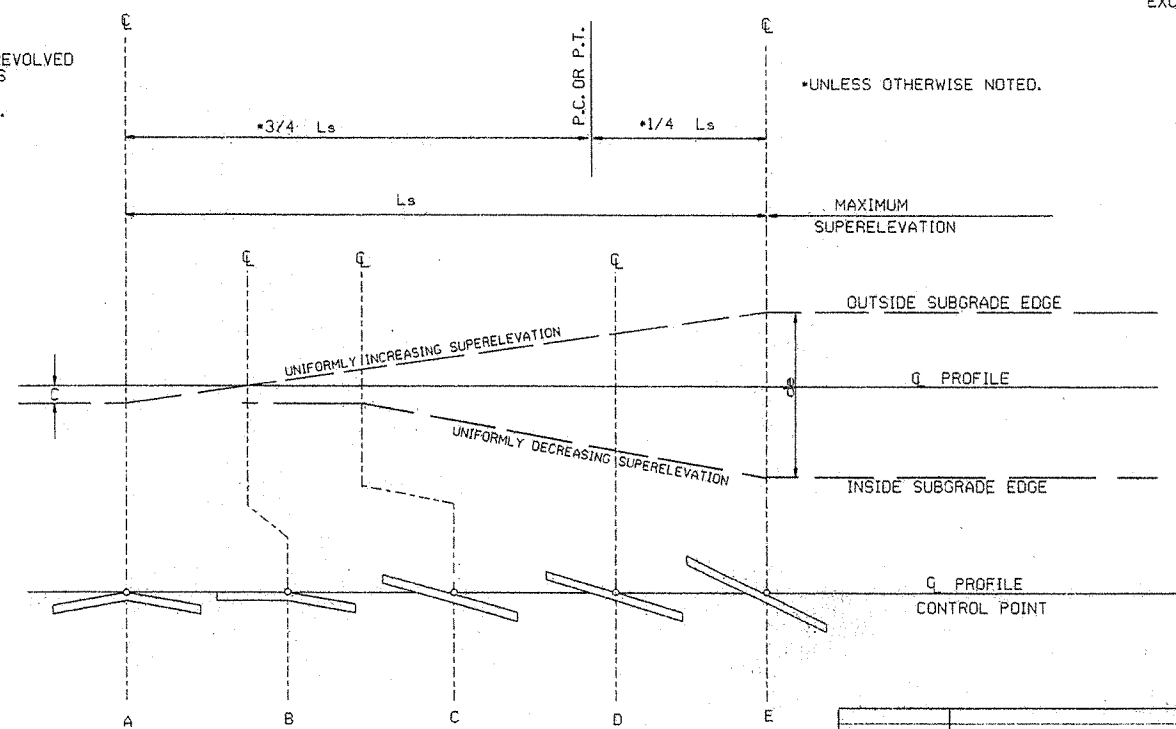
NOTE: MAINTAIN NORMAL CROWN ON INSIDE UNTIL SUPERELEVATION EXCEEDS 2C.
RATE OF SUPERELEVATION SHALL BE COMPUTED ON STRAIGHT LINE METHOD USING APPLICABLE Ls.



STANDARD METHOD WHEN SUPERELEVATION REVOLVES AROUND INNER SUBGRADE POINT OR INNER PAVEMENT EDGE

NOTE: MAINTAIN NORMAL CROWN ON INSIDE UNTIL SUPERELEVATION EXCEEDS 2C.

SUPERELEVATION FORMULA = $\frac{Lde}{Ls}$




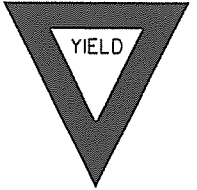
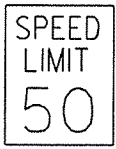
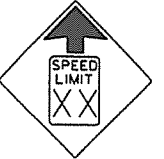

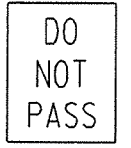
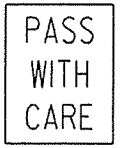


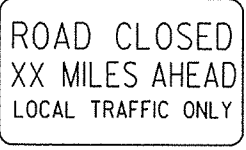
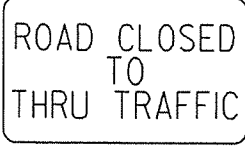
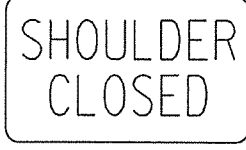
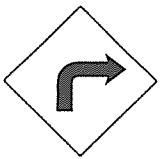

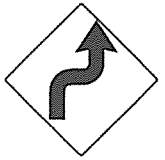

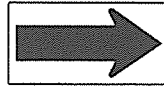
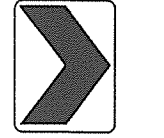
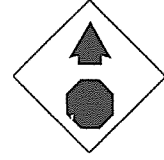
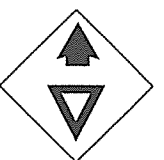
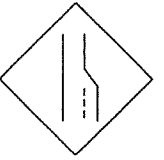

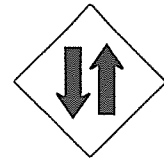

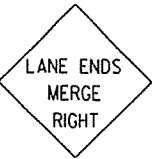
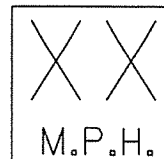


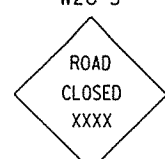




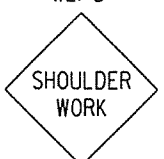
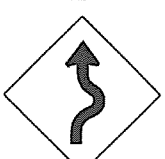



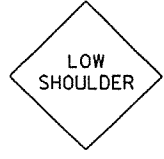
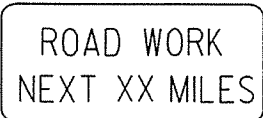
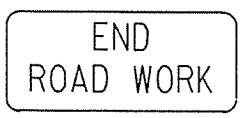
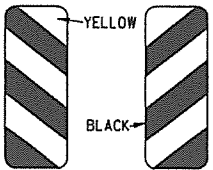


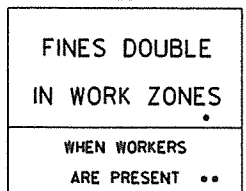
STANDARD METHOD WHEN SUPERELEVATION REVOLVES AROUND CENTER LINE

ARKANSAS STATE HIGHWAY COMMISSION

TABLES AND METHOD OF SUPERELEVATION FOR TWO-WAY TRAFFIC

STANDARD DRAWING SE-2

10-18-96	ADDED FORMULA	10-18-96
01-03-87	ISSUED	534-1-9-87
DATE	REVISION	DATE FILMED

<p>RI-1</p>  <p>STANDARD 30"x30" EXPRESSWAY 36"x36" SPECIAL 48"x48"</p>	<p>RI-2</p>  <p>STD. 36"x36"x36" EXPWY. 48"x48"x48" FWY. 60"x60"x60"</p>	<p>R2-1</p>  <p>STD. 24"x30" EXPWY. 36"x48" FWY. 48"x60"</p>	<p>W3-5</p>  <p>STD. 36"x36" EXPWY. 48"x48" FWY. 48"x48"</p>	<p>W3-5a</p>  <p>STD. 36"x36" EXPWY. 48"x48" FWY. 48"x48"</p>	<p>R4-1</p>  <p>STD. 24"x30" EXPWY. 36"x48" FWY. 48"x60"</p>	<p>R4-2</p>  <p>STD. 24"x30" EXPWY. 36"x48" FWY. 48"x60"</p>	
<p>R5-1</p>  <p>STD. 30"x30" EXPWY. 36"x36" SPECIAL 48"x48"</p>	<p>R11-2</p>  <p>48"x30"</p>	<p>R11-3A</p>  <p>60"x30"</p>	<p>R11-4</p>  <p>60"x30"</p>	<p>RSP-1</p>  <p>48"x30"</p>	<p>W1-1</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	<p>W1-2</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	
<p>W1-3</p>  <p>STD. 48"x48"</p>	<p>W1-4</p>  <p>STD. 48"x48"</p>	<p>W1-6</p>  <p>STD. 48"x24" SPECIAL 60"x30"</p>	<p>W1-8</p>  <p>STD. 18"x24" SPECIAL 24"x30" EXPWY. 30"x36" FWY. 36"x48"</p>	<p>W3-1</p>  <p>STD. 36"x36" SPECIAL 48"x48"</p>	<p>W3-2</p>  <p>STD. 36"x36" SPECIAL 48"x48"</p>	<p>W4-2</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	
<p>W5-1</p>  <p>STD. 36"x36" SPECIAL 48"x48"</p>	<p>W6-3</p>  <p>EXPWY. 36"x36" SPECIAL 48"x48"</p>	<p>W8-7</p>  <p>EXPWY. 36"x36" FWY. 48"x48"</p>	<p>W9-2</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	<p>W13-1</p>  <p>STD. 24"x24"</p>	<p>W20-1</p>  <p>STD. 48"x48"</p>	<p>W20-2</p>  <p>STD. 48"x48"</p>	<p>W20-3</p>  <p>STD. 48"x48"</p>
<p>W20-4</p>  <p>STD. 48"x48"</p>	<p>W20-5</p>  <p>STD. 48"x48"</p>	<p>W20-7a</p>  <p>500 FEET W6-2 24" STD. 36"x36" FWY. 48"x48"</p>	<p>W21-2</p>  <p>STD. 30"x30" SPECIAL 36"x36"</p>	<p>W21-5</p>  <p>STD. 30"x30" SPECIAL 36"x36"</p>	<p>W24-1</p>  <p>STD. 36"x36"</p>	<p>W1-4b</p>  <p>STD. 48"x48"</p>	<p>R56-1</p>  <p>STD. 18"x18"</p>
<p>W8-11</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	<p>W8-9</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	<p>G20-1</p>  <p>60"x24"</p>	<p>G20-2</p>  <p>48"x24"</p>	<p>OM-3L OM-3R</p>  <p>12"x36"</p>	<p>M4-9</p>  <p>STD. 30"x24" SPECIAL 48"x36" SPECIAL 60"x48"</p>	<p>M4-10</p>  <p>48"x18"</p>	<p>R55-1</p>  <p>36"x60" • USE 6" C LETTERS •• USE 4" D LETTERS</p>

ADVANCE DISTANCES (XXXX) 72

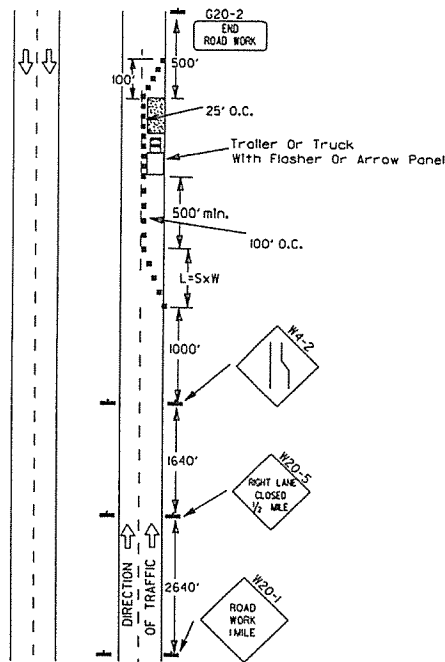
500 FT	1/2 MILE
1000 FT	3/4 MILE
1500 FT	1 MILE AHEAD

- GENERAL NOTES:
- ALL TRAFFIC CONTROL DEVICES USED ON ROAD CONSTRUCTION SHALL CONFORM TO THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES, LATEST EDITION, AND TO THE STANDARD HIGHWAY SIGNS, LATEST EDITION, OR AS APPROVED BY THE FEDERAL HIGHWAY ADMINISTRATION.
 - TRAFFIC CONTROL DEVICES SHALL BE SET UP JUST BEFORE THE START OF CONSTRUCTION OPERATIONS AND SHALL BE PROPERLY MAINTAINED DURING THE TIME SUCH CONDITIONS EXIST. THEY SHALL REMAIN IN PLACE ONLY AS LONG AS NEEDED AND REMOVED THEREAFTER.
 - EXISTING SIGNS AND CONSTRUCTION SIGNS SHALL BE KEPT IN PROPER POSITION, AND BE CLEAN AND LEGIBLE AT ALL TIMES. SIGNS THAT DO NOT APPLY TO EXISTING CONDITIONS SHALL BE REMOVED. SIGNS THAT ARE DAMAGED, DEFACED, OR THAT ACCUMULATE DIRT DURING CONSTRUCTION SHALL BE CLEANED, REPAIRED, OR REPLACED.
 - SIGNS ARE USUALLY MOUNTED ON A SINGLE POST, ALTHOUGH THOSE WIDER THAN 36" OR LARGER THAN 10 SQ. FT. SHALL BE MOUNTED ON TWO POSTS OR ABOVE A TYPE III BARRICADE.
 - SIGN POSTS DIRECT BURIED IN SOIL SHALL BE 2 LB. MINIMUM CHANNEL POST OR 4"x4" WOOD POSTS. CHANNEL POSTS SHALL BE PAINTED GREEN. WOOD POSTS SHALL BE PAINTED WHITE. ALL POSTS SHALL BE NEATLY CONSTRUCTED, AND SHALL BE REPLUMBED, CLEANED, OR REPAIRED AS NEEDED FOR THE DURATION OF THE JOB. THERE SHALL NOT BE MORE THAN 2 POSTS IN A 7' PATH FOR WOOD OR CHANNEL POSTS. ANY CHANNEL POST SPLICE SHALL BE IN ACCORDANCE WITH STANDARD DRAWING TC-3.
 - POST MOUNTED SIGNS IN RURAL AREAS SHALL BE CONSTRUCTED WITH THE NEAR EDGE OF THE SIGN FROM 6 TO 12 FEET FROM THE PAVEMENT EDGE. SIGNS IN URBAN AREAS AND BARRICADE MOUNTED SIGNS SHALL BE MOUNTED A MINIMUM OF 2 FEET FROM THE PAVEMENT EDGE.
 - ALL POST AND BARRICADE MOUNTED SIGNS MOUNTED IN URBAN AREAS SHALL BE MOUNTED A MINIMUM DISTANCE OF 7' FROM THE BOTTOM OF THE SIGN TO THE ROADWAY SURFACE. ALL POST AND BARRICADE MOUNTED SIGNS MOUNTED IN RURAL AREAS SHALL BE MOUNTED A MINIMUM DISTANCE OF 7' FROM THE BOTTOM OF THE SIGN TO THE ROADWAY SURFACE, EXCEPT A MINIMUM OF 6' SHALL BE USED WHEN MOUNTING AN ADVISORY SIGN BELOW A WARNING SIGN. TEMPORARY SIGNS MAY BE MOUNTED ON PORTABLE SUPPORTS FOR INTERMEDIATE TERM STATIONARY WORK CONDITIONS. THE SIGNS MINIMUM MOUNTING HEIGHT SHALL BE 5'. RETROREFLECTIVE DEVICES SHALL BE USED. TEMPORARY SIGNS MAY BE MOUNTED ON PORTABLE SUPPORTS FOR SHORT-TERM, SHORT DURATION, AND MOBILE CONDITIONS. THEY SHALL BE NO LESS THAN ONE (1) FOOT ABOVE THE TRAVELED WAY. LONG-TERM STATIONARY SIGNS SHALL BE DIRECT BURIED IN SOIL, UNLESS CONDITIONS NECESSITATE THE USE OF PORTABLE SIGNS, OR AS APPROVED BY THE ENGINEER. CONCRETE PADS, CONCRETE OR ROCK BALLAST, OR OTHER SOLID MATERIALS SHALL NOT BE UTILIZED WITH PORTABLE SIGN SUPPORTS.
 - FLAGGERS SHALL USE REFLECTORIZED STOP-SLOW PADDLES. FLAGS MAY BE USED ONLY FOR EMERGENCY SITUATIONS.
 - MOST OF THE SIGNS SHOWN ARE ORIENTED TO THE RIGHT. HOWEVER, THIS DOES NOT PRECLUDE THE USE OF MIRROR IMAGES OF THESE SIGNS WHERE THE REVERSE ORIENTATION MIGHT BETTER CONVEY TO MOTORISTS THE PROPER DIRECTION OF MOVEMENT.
 - R55-1 SIGNS SHALL BE PLACED AT LEAST 1500' BUT NOT MORE THAN 1 MILE IN ADVANCE OF THE WORK ZONE. IF A SPEED LIMIT REDUCTION IS IN EFFECT, THE SIGN SHALL BE PLACED A MINIMUM OF 500' IN ADVANCE OF THE "REDUCED SPEED AHEAD" SIGN.

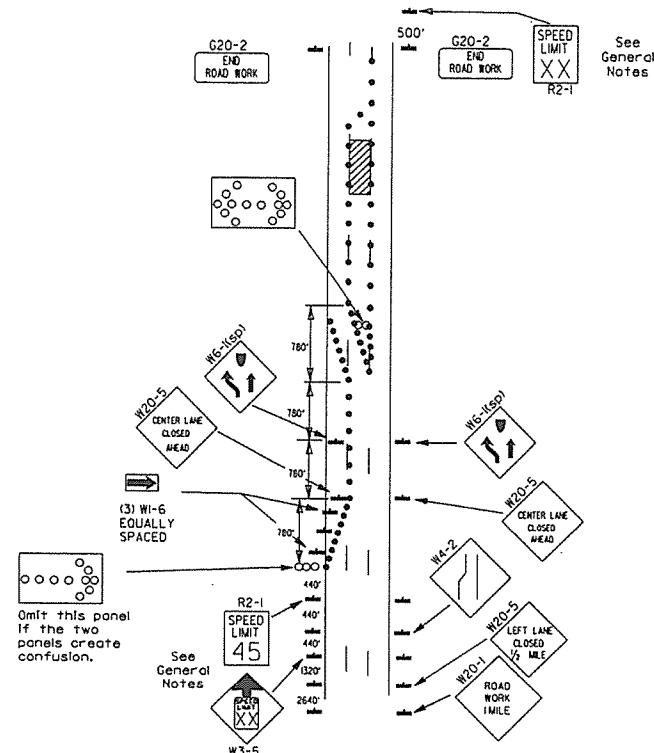
NOTE: SUPPORTS FOR SIGNS, BARRICADES, AND VERTICAL PANELS THAT ARE DIFFERENT FROM THE REQUIREMENTS SHOWN IN NOTES 4 & 5, BUT MEET THE REQUIREMENTS OF NCHRP-350 OR MANUAL FOR ASSESSING SAFETY HARDWARE (MASH), WILL BE ACCEPTED. COMPLIANCE WITH THE REQUIREMENTS OF NCHRP-350 OR MANUAL FOR ASSESSING SAFETY HARDWARE (MASH) IS REQUIRED FOR ALL PROJECTS.

9-2-15	REVISED REDUCED SPEED LIMIT AHEAD SIGNS	
12-15-1	REVISED ROAD WORK NEXT XX MILES	
1-17-10	REVISED W24-1	
1-17-10	DELETED W8-9a & ADDED W8-9	
10-15-09	ADDED REFERENCE TO MASH & ADDED SIGN W24-1	
4-17-08	REVISED SIGN DESIGNATIONS	
1-18-04	REVISED NOTES	
10-9-03	REVISED NOTE 1	
1-16-01	REVISED NOTE 7	
9-28-00	REVISED NOTE	
1-18-98	ADDED NOTE	
6-26-97	REVISED NOTE 5	
4-03-97	REVISED NOTE 5	
10-18-96	ADDED CONTROLLED ACCESS HWY. SIGN & TO NOTE 7	
10-12-95	ADDED R55-1	
6-8-95	REVISED TO CORRECT SIGN ILLUSTRATIONS	6-8-95
2-2-95	REVISED PER PART VI, MUTCD SEPT. 3, 1993	
8-15-9	DRAWN AND PLACED IN USE	
DATE	REVISION	FILMED

Channelizing devices



(A) Typical application - daytime maintenance operations of short duration on a 4-lane divided roadway where half of the roadway is closed.

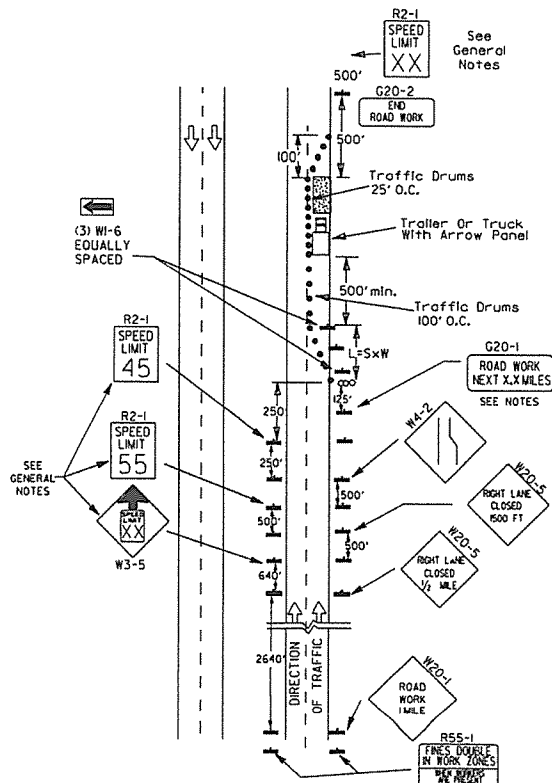


(B) Typical application - 3-lane oneway roadway where center lane is closed.

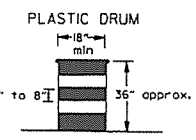
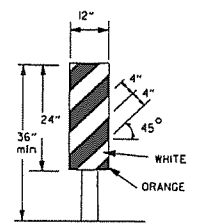
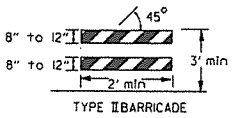
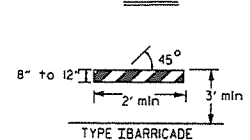
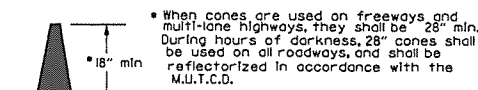
- KEY:
- Arrow Panel (if Required)
 - Channelizing Device
 - Traffic drum

GENERAL NOTES:

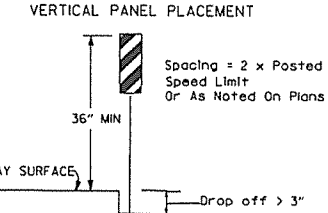
1. A speed limit reduction may be implemented ONLY when designated in the plan or when recommended by the Roadway Design Division.
2. When the existing speed limit is 55mph and the plans require a speed limit of 45mph, the R2-1(55) shall be omitted and the W3-5 shall be installed at that location. Additional R2-1 45mph speed limit signs shall be installed at a maximum of 1/2 mile intervals. At the end of the work area a R2-1(XX) shall be installed to match original speed limit.
3. When the existing speed limit is 65mph and the plans require a speed limit of 55mph, the R2-1(65) shall be omitted. Additional R2-1 55mph speed limit signs shall be installed at a maximum of 1/2 mile intervals. At the end of the work area a R2-1(XX) shall be installed to match original speed limit.
4. The maximum spacing between channelizing devices in a taper should be approximately equal in feet to the speed limit. Beyond the taper, maximum spacing shall be two times the speed limit or as directed by the Engineer.
5. Warning lights and/or flags may be mounted to signs or channelizing devices at night as needed.
6. Pavement markings no longer applicable which might create confusion in the minds of vehicle operators shall be removed or obliterated as soon as practicable.
7. The G20-1 sign will be required on jobs of over two miles in length. When the lane closure is not at the beginning of the project, the G20-1 sign shall be erected 125' in advance of the job limit. Additional W20-1(1/2 MILE) signs are not required in advance of lane closures that begin inside the project limits.
8. Flaggers shall use STOP/SLOW paddles for controlling traffic through work zones. Flags may be used only for emergency situations.
9. All plastic drums and cones shall meet the requirements of NCHRP-350 or Manual For Assessing Safety Hardware (MASH).
10. Trailer mounted devices such as arrow panels and portable changeable message signs shall be delineated by affixing conspicuity material in a continuous line on the face of the trailer. When placed on or adjacent to the shoulder and not behind a positive barrier, these devices shall be delineated by placing five (5) traffic drums, equally spaced along the traffic side of the device.



(C) Typical application - construction operations of intermediate to long term duration on a 4-lane divided roadway where half of the roadway is closed.



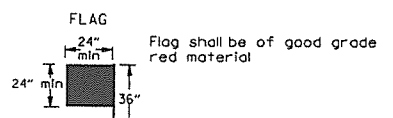
NOTE: For all road closures, the Type III barricades shall be of sufficient length to extend across entire roadway.



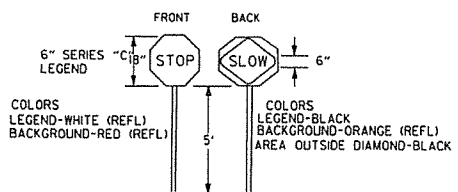
TRAFFIC CONTROL DEVICES FOR VERTICAL PAVEMENT DIFFERENTIALS

VERTICAL DIFFERENTIAL	LOCATIONS	TRAFFIC CONTROL
1" to 3"	Centerline, lane lines	W8-II
1" to 3"	Edge of shoulder	W8-9
Greater than 3"	Lane lines	Standard lane closure required
Greater than 3"	Edge of traveled lane	*RSP-land vertical panels, drums or concrete barrier
Greater than 3"	Edge of shoulder	*Vertical panels, drums or concrete barrier

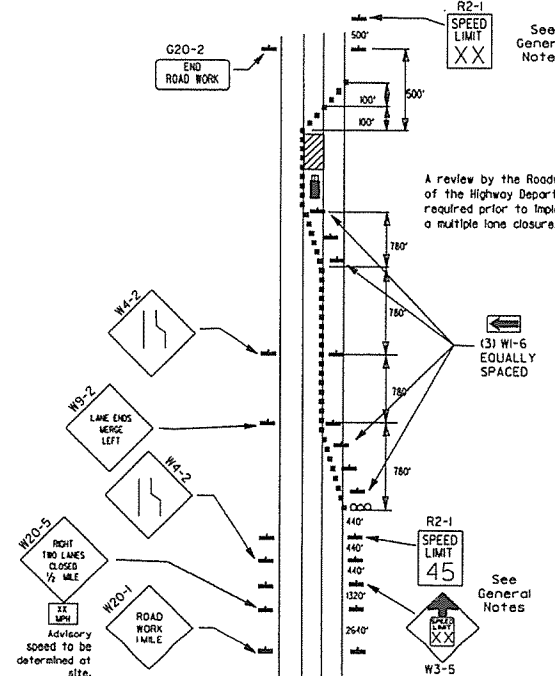
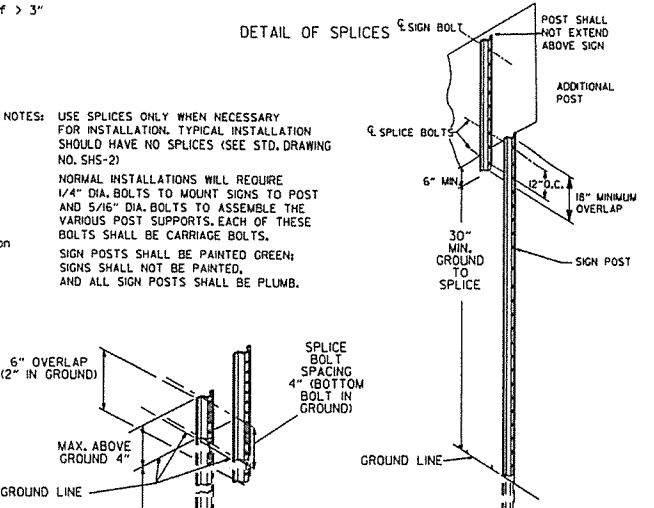
* When shown on the plans concrete barrier will be used. When the shoulder area is used as part of the traveled lane and there is insufficient width to place drums on the remaining shoulder width, then vertical panels shall be used.



STOP SLOW PADDLE



DETAIL OF SPLICES

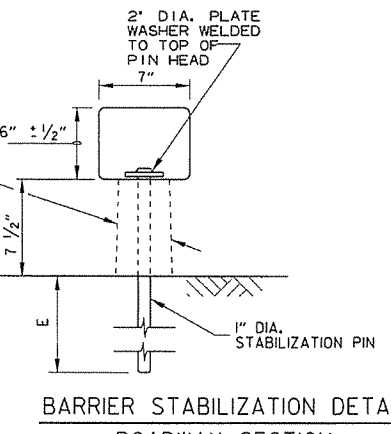
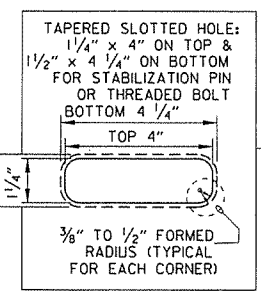
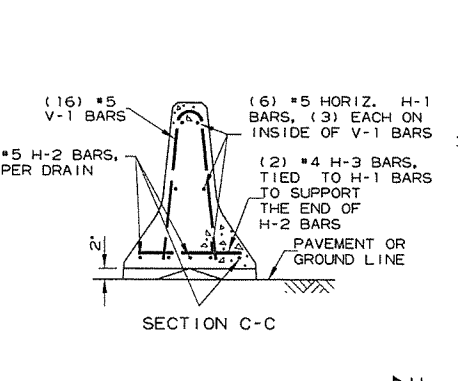
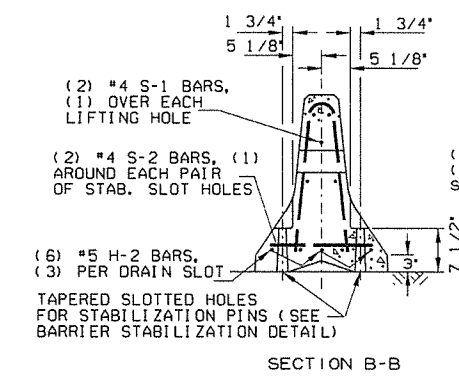
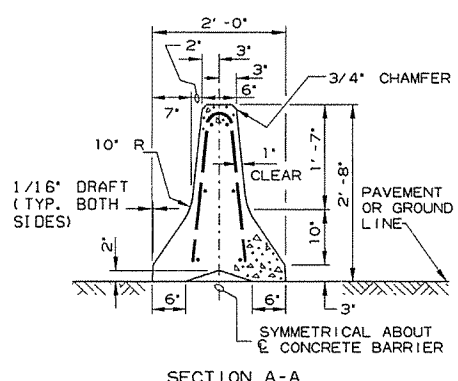
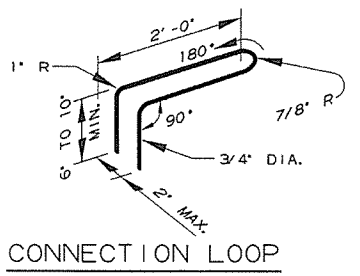
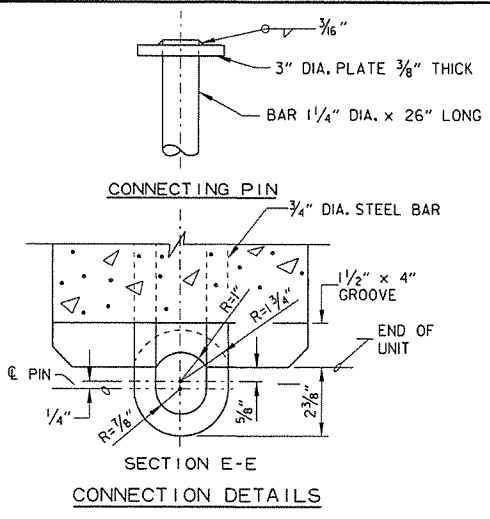


(D) Typical application - closing multiple lanes of a multi-lane highway.

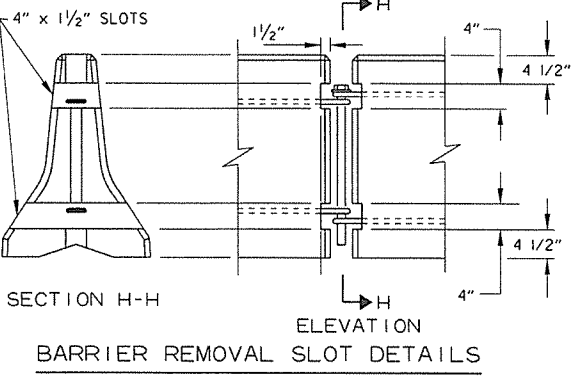
DATE	REVISION	FILMED
9-2-15	REVISED NOTE 2 & REPLACED R2-5A WITH W3-5	
10-15-09	ADDED REFERENCE TO MASH	
11-20-08	REVISED SIGN DESIGNATIONS	
11-18-04	ADDED NOTE	
10-1-98	ADDED NOTE	
4-03-97	ADDED (SP) TO W6-1 & REVISED TRAFFIC CONTROL DEVICES NOTE	
10-18-96	ADDED R55-1	
10-12-95	MOVED UPPER SPLICE	
6-8-95	REVISED SPLICE DETAIL, TEXT	6-8-95
2-2-95	REVISED PER PART VI, MUTCD, SEPT. 3, 1993	
8-15-91	DRAWN AND PLACED IN USE	

ARKANSAS STATE HIGHWAY COMMISSION
STANDARD TRAFFIC CONTROL
FOR HIGHWAY CONSTRUCTION
STANDARD DRAWING TC-3

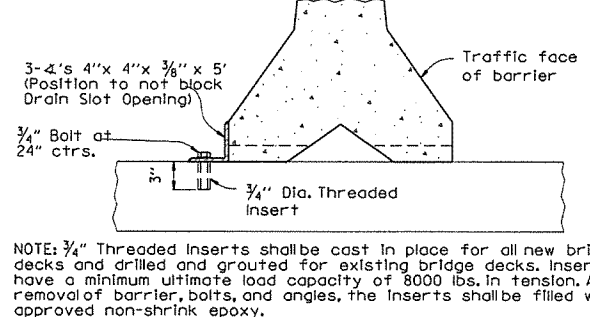
REINFORCING BAR TABLE PER BARRIER UNIT			
MARK	LOCATION	BAR SIZE (NO. BARS)	SKETCH
H-1	HORIZONTAL IN BARRIER TIED INSIDE V-1 BARS	#5 (6)	19'-3"
H-2	CENTERED ABOVE DRAIN SLOTS LONG. & TRANSVERSELY	#5 (6)	6'-6"
H-3	TIED ABOVE H-1 BARS TO SUPPORT H-2, TIED TO V-1	#4 (2)	1'-6"
S-1	OVER LIFT HOLES	#4 (2)	
S-2	HORIZ. AROUND SLOTS BETWEEN V-1'S & DRAIN SLOTS	#4 (2)	
V-1	VERTICAL IN BARRIER (3) EACH END & (2) AT EACH DRAIN SLOTS	#5 (16)	



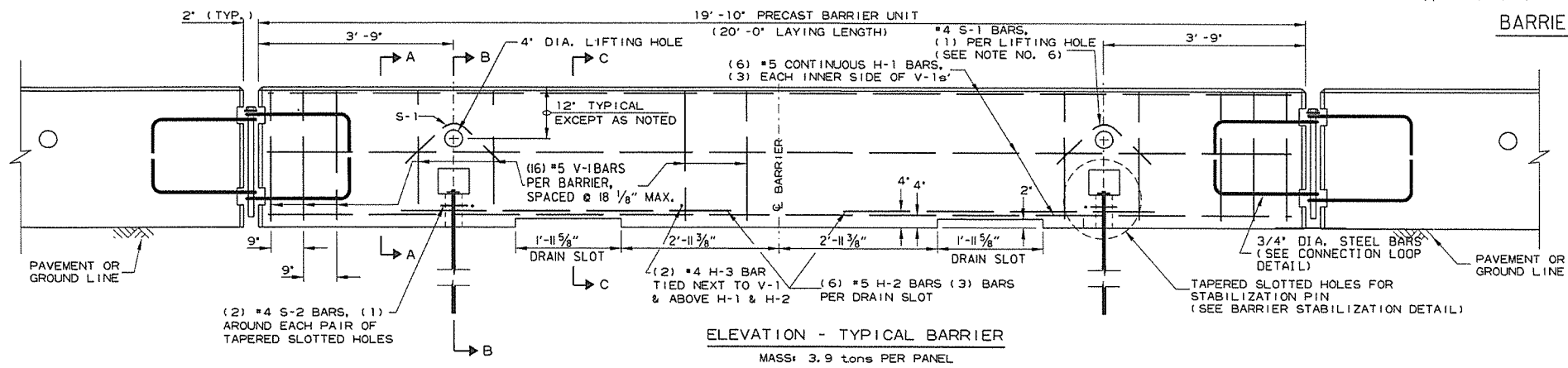
ROADWAY SECTION
 (E) 4" - Concrete Pavement
 8" - Asphalt Pavement
 12" - Shoulder Areas



BARRIER REMOVAL SLOT DETAILS



BARRIER STABILIZATION DETAIL BRIDGE DECKS



ELEVATION - TYPICAL BARRIER
 MASS: 3.9 tons PER PANEL

General Notes

- The contractor shall furnish the Precast Concrete Barrier Units and shall be responsible for the manufacture, shipment, storage, placement and removal. At the completion of the project, the precast units will remain the property of the contractor.
- Materials shall meet the following minimum requirements:
 Concrete: 2500 psi compressive strength at 28 days.
 Reinforcing Steel: AASHTO M 31 or M 53, Grade 60
 Structural Steel: AASHTO-M270 Grade 36 shall be used for the Connection Pin, Connection Loops, and Stabilization Pins. A One Piece Pin with a 3" rounded top may be used in place of the detailed Connection Pin. Delineators: Delineators shall be mounted at 10' spacing on top of precast barrier.
- In applications where barrier walls within 6 feet of a traffic lane, additional delineators shall be placed on the barrier at 10' spacing approximately one (1) foot from the top of the barrier. Delineators shall be on the AHTD Qualified Products List for Construction Concrete Barrier Markers. Delineator color shall be in accordance with the Manual on Uniform Traffic Control Devices. Payment for delineators shall be considered included in the price bid per Lin. Ft. for "Furnishing and Installing Precast Concrete Barrier". The contractor shall certify to the Engineer that the material and the design used in the precast barrier units meets the requirements as shown on this standard drawing.
- Other Precast Concrete Barriers that have been crash tested and approved by the Federal Highway Administration to meet the requirements of NCHRP-350 test level 3 or Manual For Assessing Safety Hardware (MASH) will be accepted in lieu of the barrier shown. Drain slots shall be provided as needed or as directed by the Engineer. The Contractor shall furnish a certification of NCHRP Report 350 or Manual For Assessing Safety Hardware (MASH) compliance for any other types of precast barrier to be used. The certification shall state that the precast concrete barrier meets the requirements of NCHRP Report 350 or Manual For Assessing Safety Hardware (MASH) and include a copy of the Federal Highway Administration's (FHWA) approval letter with all attachments. Precast concrete barrier units shall be fabricated and installed in accordance with crash testing and documentation provided in the FHWA approval letter. Mixing of shapes will not be allowed in a continuous line of units.
- Dowel holes in pavement or bridge slabs that are to remain in place shall be filled. Holes in concrete pavement and bridge slabs shall be filled with an approved non-shrink epoxy grout. Holes in asphalt pavement shall be filled with an approved asphalt joint filler. Payment for drilling and filling holes to be included in the price for various barrier items.
- Attach Units To Roadway Surface with Stabilization Pins and to Deck Slabs using bolts when required.
- A 4" White PVC Sleeve may be used to form the Lifting Hole and if used the Sleeve is to be left in place.

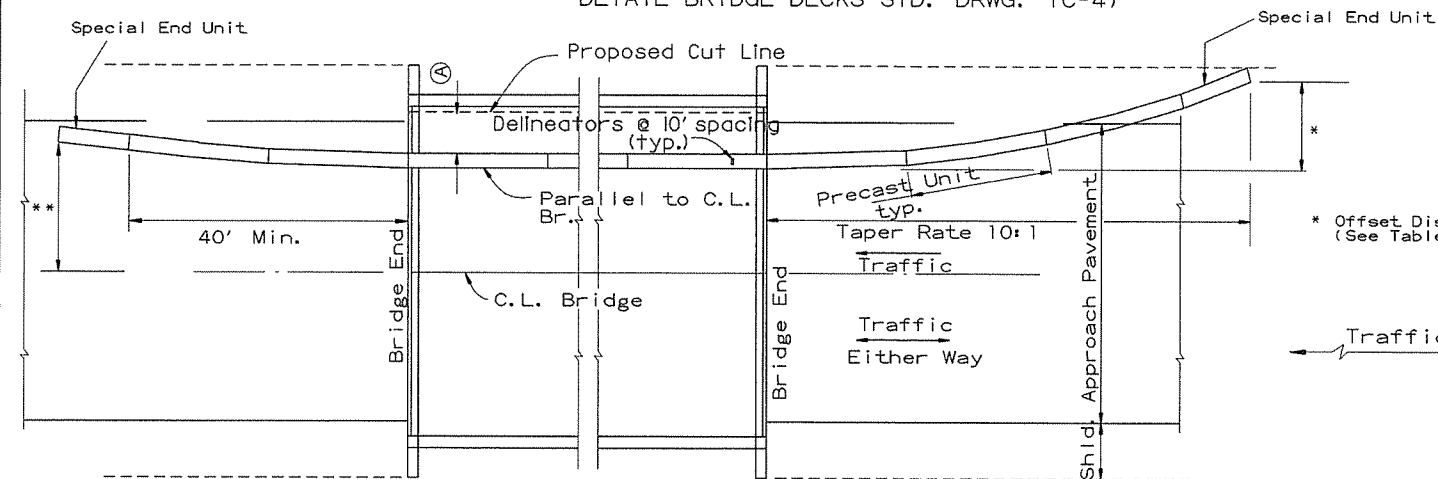
DATE	REVISION	FILMED
2-27-14	REVISED BARRIER STABILIZATION DETAIL	
10-15-09	ADDED REFERENCE TO MASH	
8-5-09	REV. NOTE 3 CONCERNING DRAIN SLOTS	
11-29-07	REVISED NOTE 3	
5-25-06	DELETED GENERAL NOTE 7	
11-18-04	REVISED BARRIER STABILIZATION DETAIL BRIDGE DECKS	
4-10-03	REVISED GENERAL NOTE 2	
8-22-02	ISSUED NEW DRAWING	
JATE		

ARKANSAS STATE HIGHWAY COMMISSION

STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION - TEMPORARY PRECAST BARRIER

STANDARD DRAWING TC-4

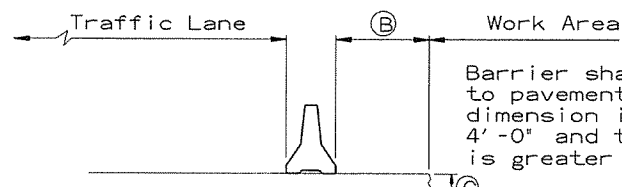
(A) 4 feet or greater preferred. If less than 4 feet, Precast Units shall be connected to slab (SEE BARRIER STABILIZATION DETAIL-BRIDGE DECKS STD. DRWG. TC-4)



BARRIER PLACEMENT ALONG BRIDGE WITH OFFSET

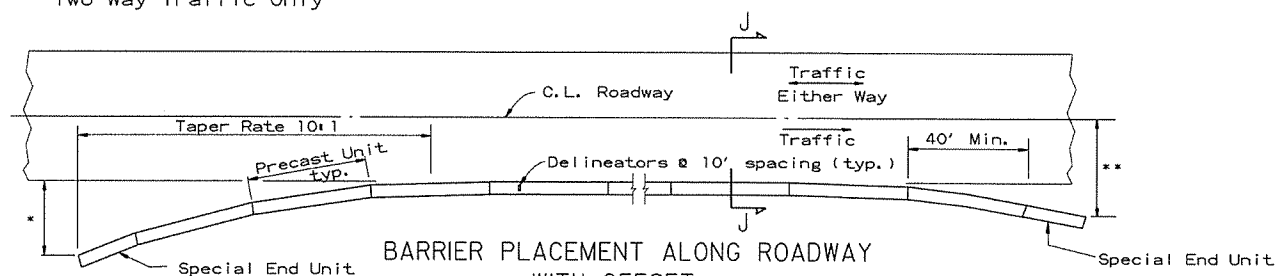
No Scale

** Offset Distance for Two Way Traffic Only



SECTION J-J

No Scale



BARRIER PLACEMENT ALONG ROADWAY WITH OFFSET

No Scale

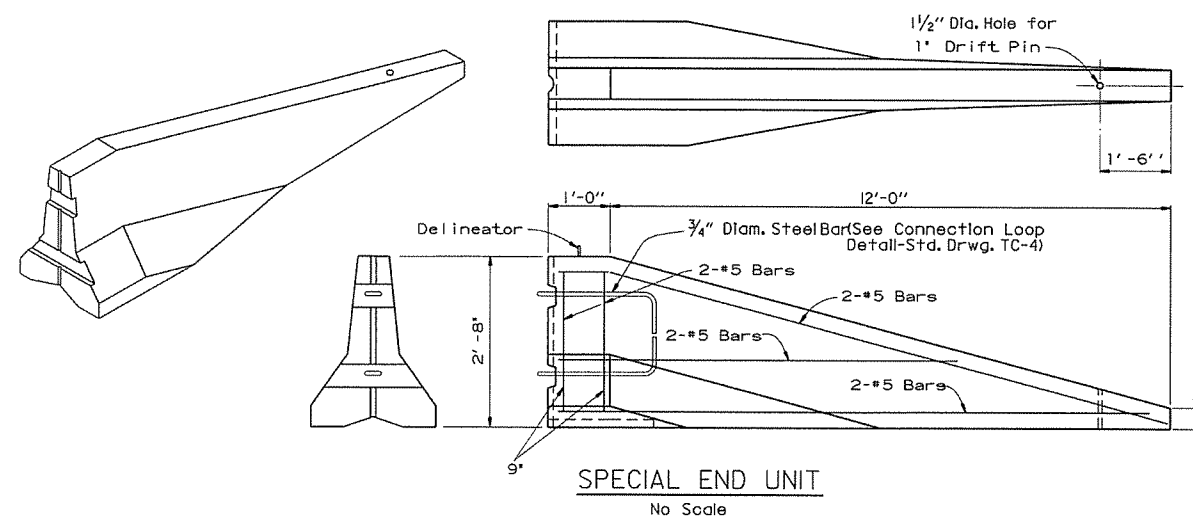
** Offset Distance For Two Way Traffic Only

* Offset Distance (See Table)

Offset Distance Table

Speed (MPH)	Offset Distance (FT.)
≤ 45	12
> 45	18

If offset distance is not attainable, then see 'Barrier Placement With Attenuator' Detail shown below.

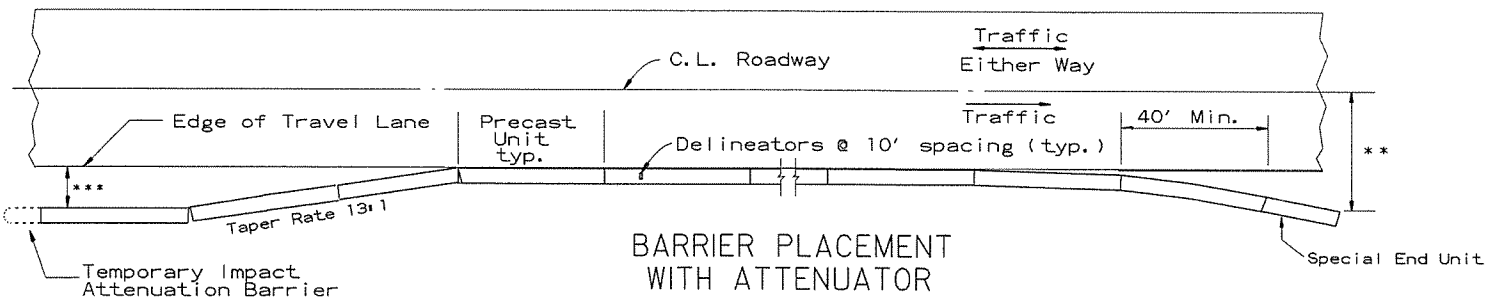


SPECIAL END UNIT

No Scale

General Notes

When shown on the Plans, the ends of the Temporary Precast Concrete Barrier shall be protected with an NCHRP-350 or Manual For Assessing Safety Hardware (MASH) approved Crash Cushion. Payment for Crash Cushions shall be made under the item of "Temporary Impact Attenuation Barrier."



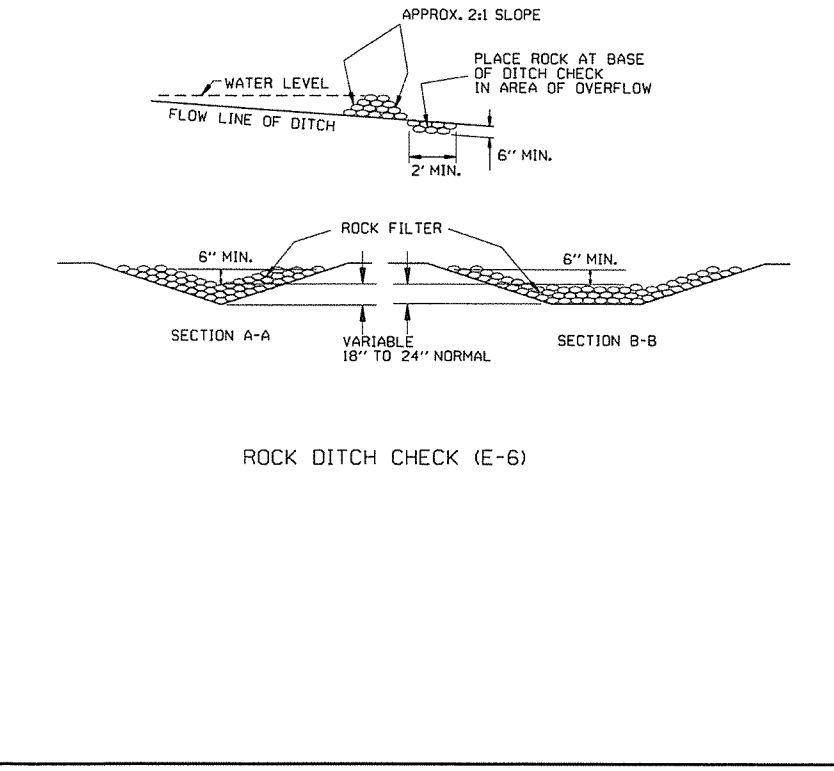
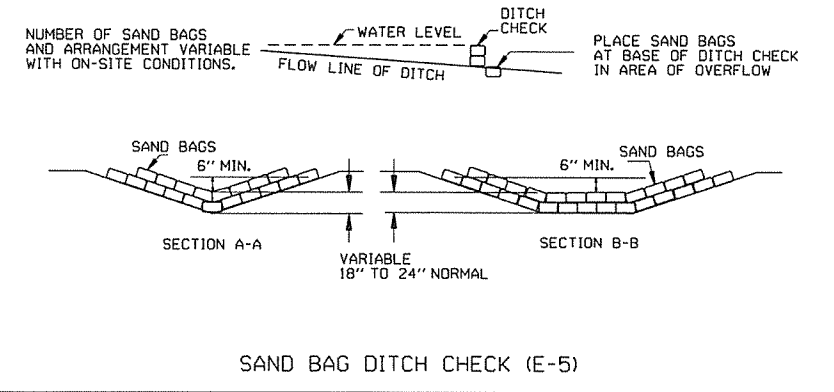
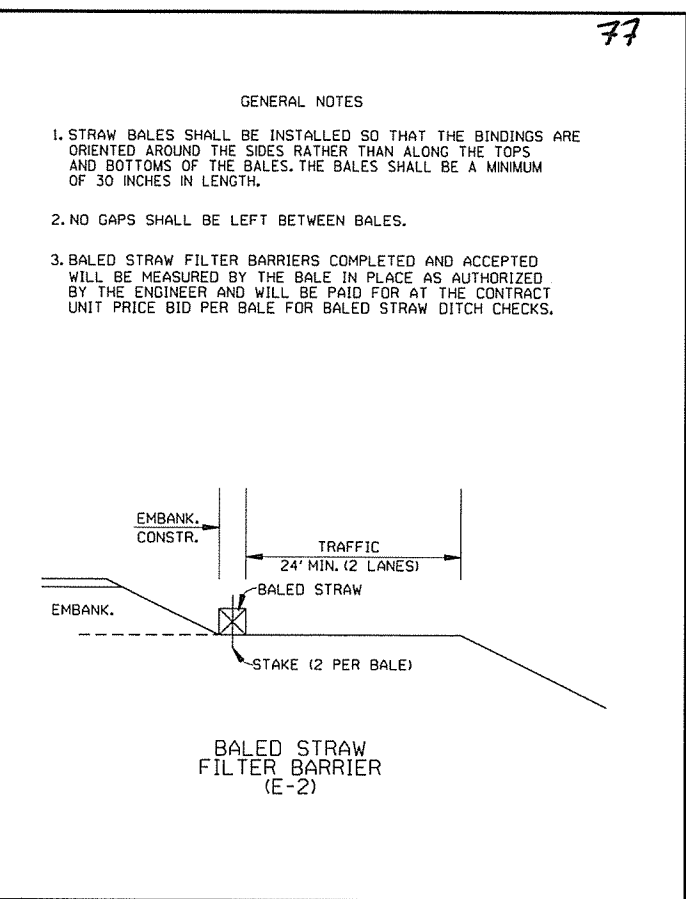
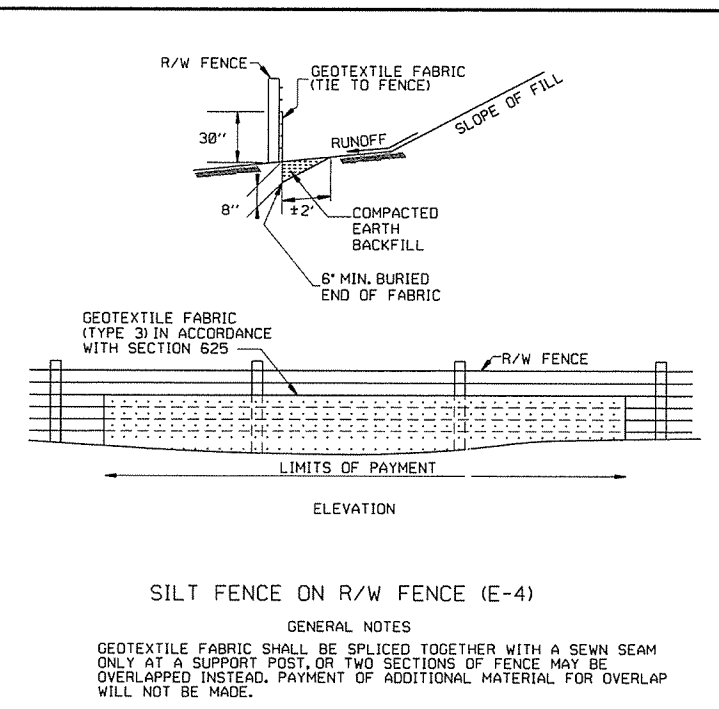
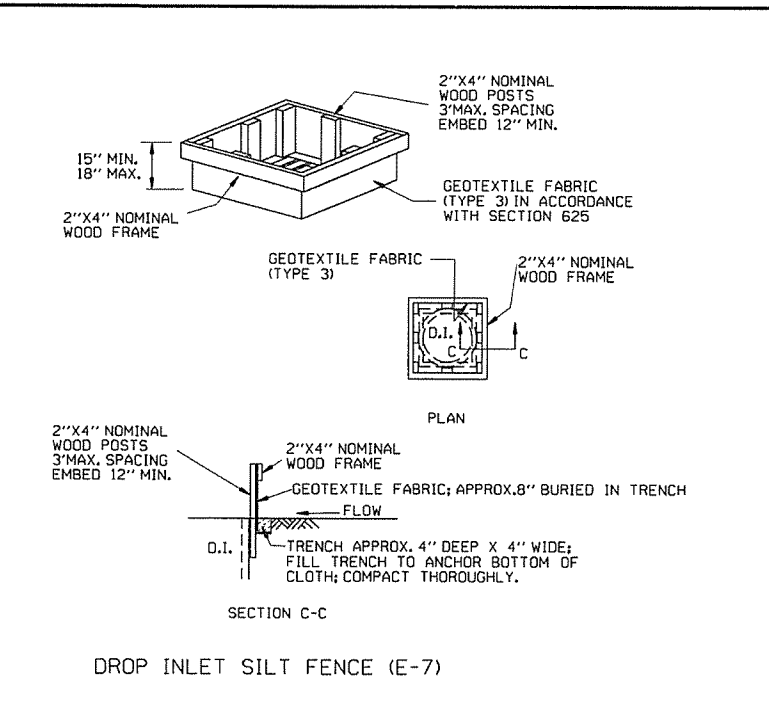
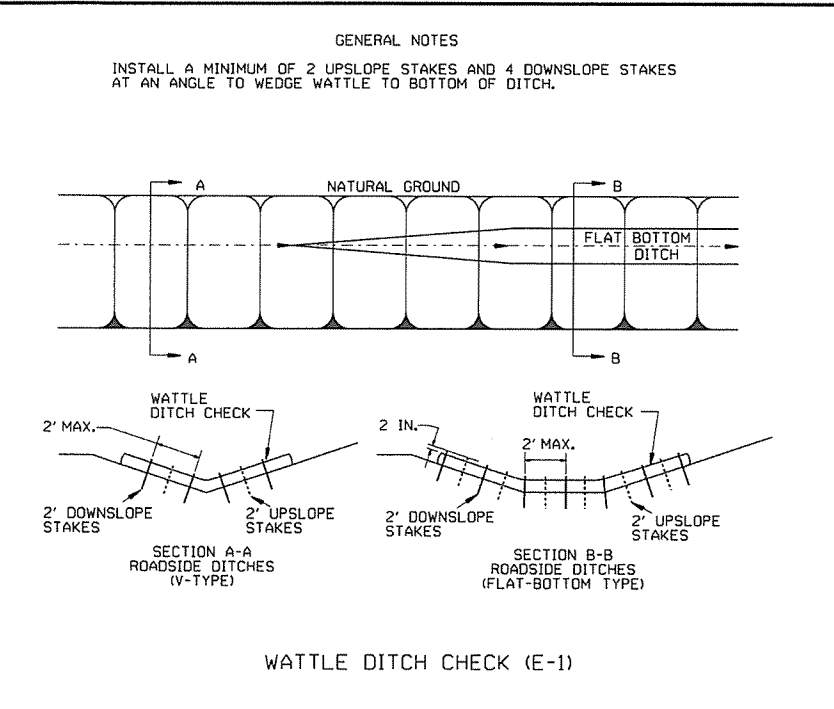
BARRIER PLACEMENT WITH ATTENUATOR

No Scale

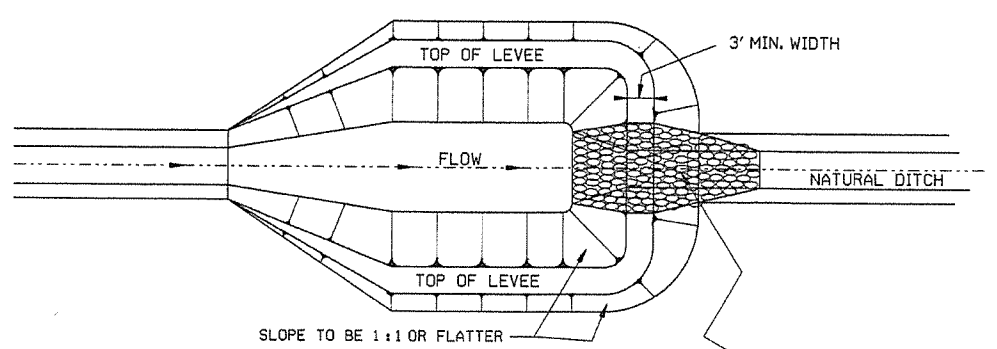
** Offset Distance For Two Way Traffic Only

*** Min. 3'-0" From Edge of Travel Lane to Nearest Edge of Attenuator

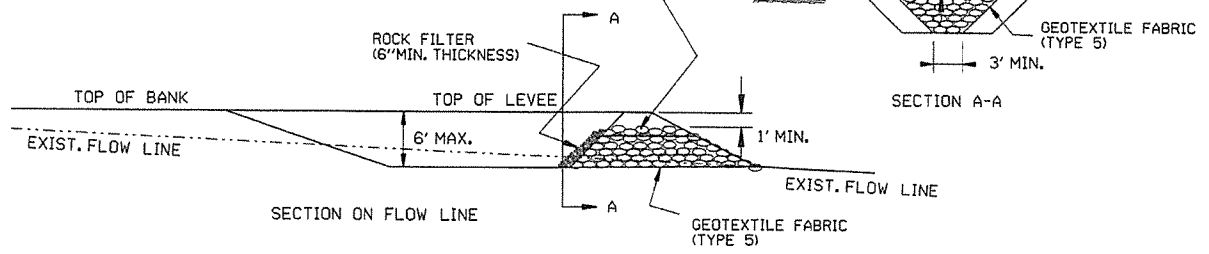
ARKANSAS STATE HIGHWAY COMMISSION		
STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION - TEMPORARY PRECAST BARRIER		
STANDARD DRAWING TC-5		
10-15-09	ADDED REFERENCE TO MASH	
5-25-06	REVISED BARRIER PLACEMENT	
8-22-02	ISSUED NEW DRAWING	
DATE	REVISION	FILMED



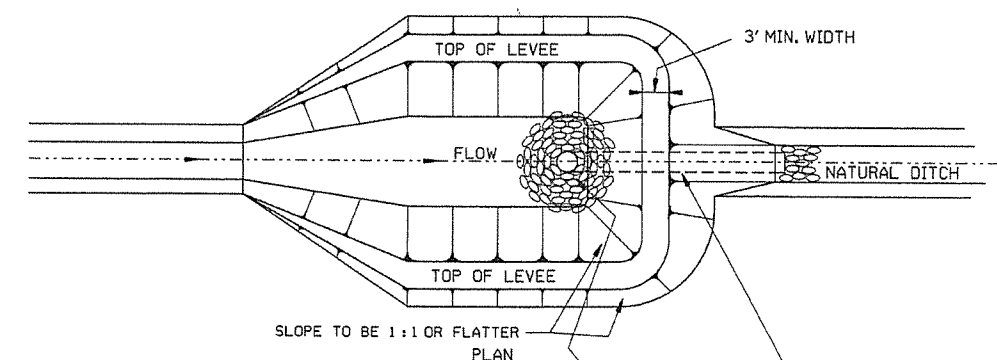
12-15-11	DELETED BALED STRAW DITCH CHECK & ADDED WATTLE DITCH CHECK		ARKANSAS STATE HIGHWAY COMMISSION
11-18-98	ADDED NOTES		
7-02-98	ADDED BALED STRAW FILTER BARRIER (E-2)		
7-20-95	REVISED SILT FENCE E-4 AND E-11	7-20-95	
7-15-94	REV. E-4 & E-11 MIN. 13" BURIED END OF FABRIC		
6-2-94	REVISED E-1, 4, 7 & 11; DELETED E-2 & 3	6-2-94	
4-1-93	REDRAWN		
10-1-92	REDRAWN		
8-2-76	ISSUED R.D.M.	298-7-28-76	
DATE	REVISION	FILMED	STANDARD DRAWING TEC-1



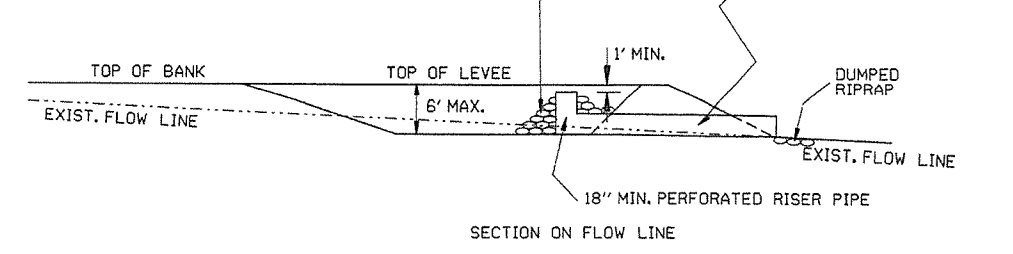
NOTE:
SIZE OF BASIN TO BE DETERMINED
BY VOLUME REQUIRED; HOWEVER
A MINIMUM LENGTH-TO-WIDTH
RATIO OF 2:1 SHALL BE USED.



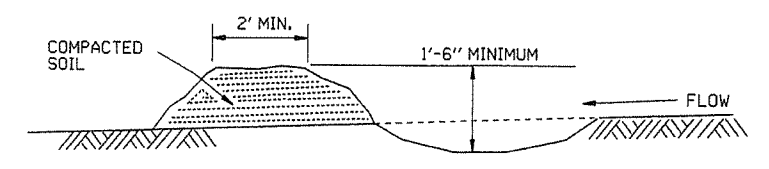
SEDIMENT BASIN WITH RIPRAP OUTLET (E-9)



NOTE:
SIZE OF BASIN TO BE DETERMINED
BY VOLUME REQUIRED; HOWEVER
A MINIMUM LENGTH-TO-WIDTH
RATIO OF 2:1 SHALL BE USED.

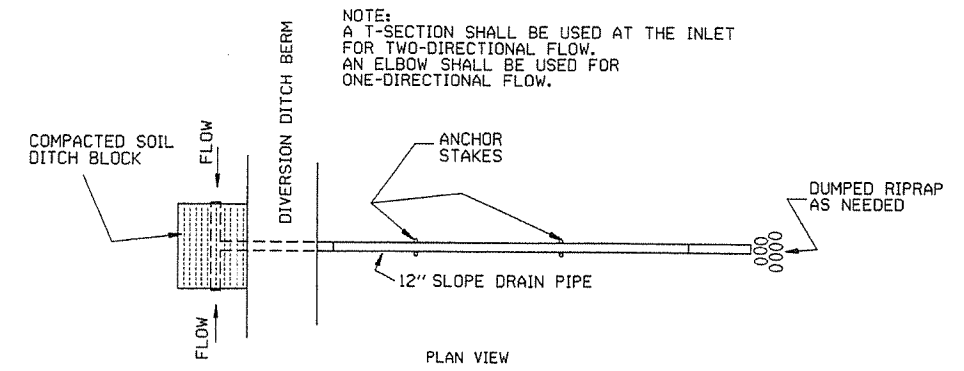


SEDIMENT BASIN WITH PIPE OUTLET (E-10)

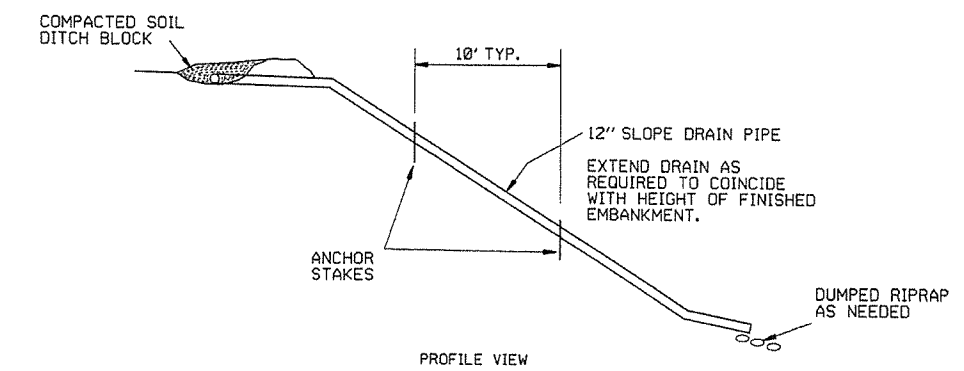


DIVERSION DITCH (E-8)

NOTE:
A T-SECTION SHALL BE USED AT THE INLET
FOR TWO-DIRECTIONAL FLOW.
AN ELBOW SHALL BE USED FOR
ONE-DIRECTIONAL FLOW.

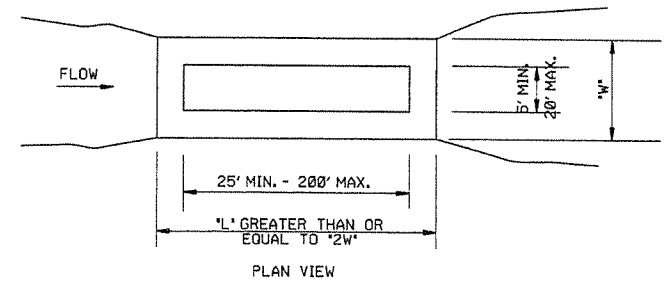


PLAN VIEW

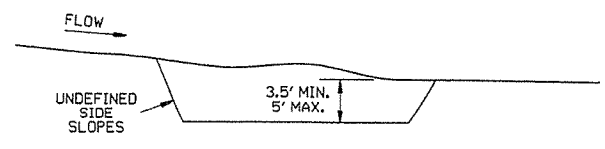


PROFILE VIEW

SLOPE DRAIN (E-12)



PLAN VIEW



PROFILE

SEDIMENT BASIN (E-14)

6-2-94	Revised E-8 & E-12; Added E-14 & Deleted E-13		
4-1-93	ISSUED		
DATE	REVISION		FILMED

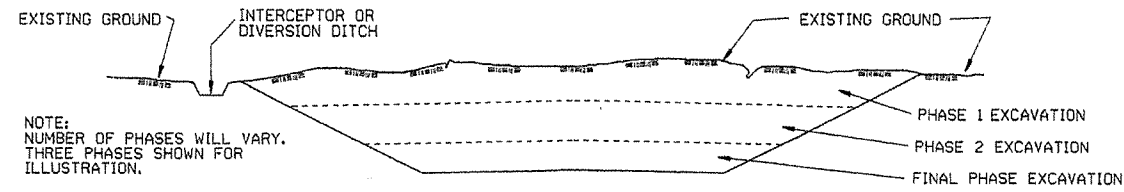
ARKANSAS STATE HIGHWAY COMMISSION
 TEMPORARY EROSION
 CONTROL DEVICES
 STANDARD DRAWING TEC-2

CLEARING AND GRUBBING

CONSTRUCTION SEQUENCE

1. PLACE PERIMETER CONTROLS (I.E. SILT FENCES, DIVERSION DITCHES, SEDIMENT BASINS, ETC.)
2. PERFORM CLEARING AND GRUBBING OPERATION.

EXCAVATION



NOTE:
NUMBER OF PHASES WILL VARY.
THREE PHASES SHOWN FOR
ILLUSTRATION.

GENERAL NOTE

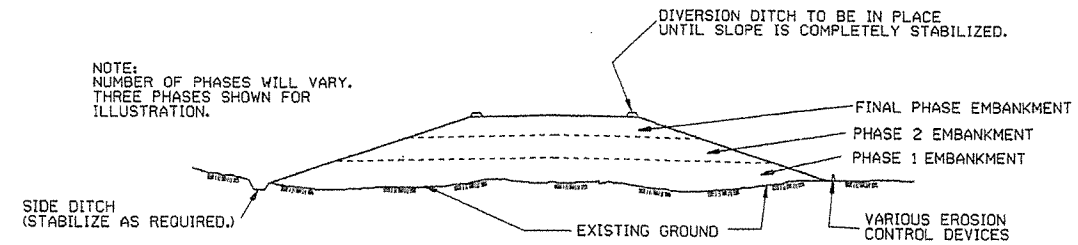
ALL CUT SLOPES SHALL BE DRESSED, PREPARED, SEEDED, AND MULCHED AS THE WORK PROGRESSES. SLOPES SHALL BE EXCAVATED AND STABILIZED IN EQUAL INCREMENTS NOT TO EXCEED 25 FEET, MEASURED VERTICALLY.

CONSTRUCTION SEQUENCE

1. EXCAVATE AND STABILIZE INTERCEPTOR AND/OR DIVERSION DITCHES.
2. PERFORM PHASE 1 EXCAVATION. PLACE PERMANENT OR TEMPORARY SEEDING.
3. PERFORM PHASE 2 EXCAVATION. PLACE PERMANENT OR TEMPORARY SEEDING.
4. PERFORM FINAL PHASE OF EXCAVATION. PLACE PERMANENT OR TEMPORARY SEEDING. STABILIZE DITCHES, CONSTRUCT DITCH CHECKS, DIVERSION DITCHES, SEDIMENT BASINS, OR OTHER EROSION CONTROL DEVICES AS REQUIRED.

EMBANKMENT

79



NOTE:
NUMBER OF PHASES WILL VARY.
THREE PHASES SHOWN FOR
ILLUSTRATION.

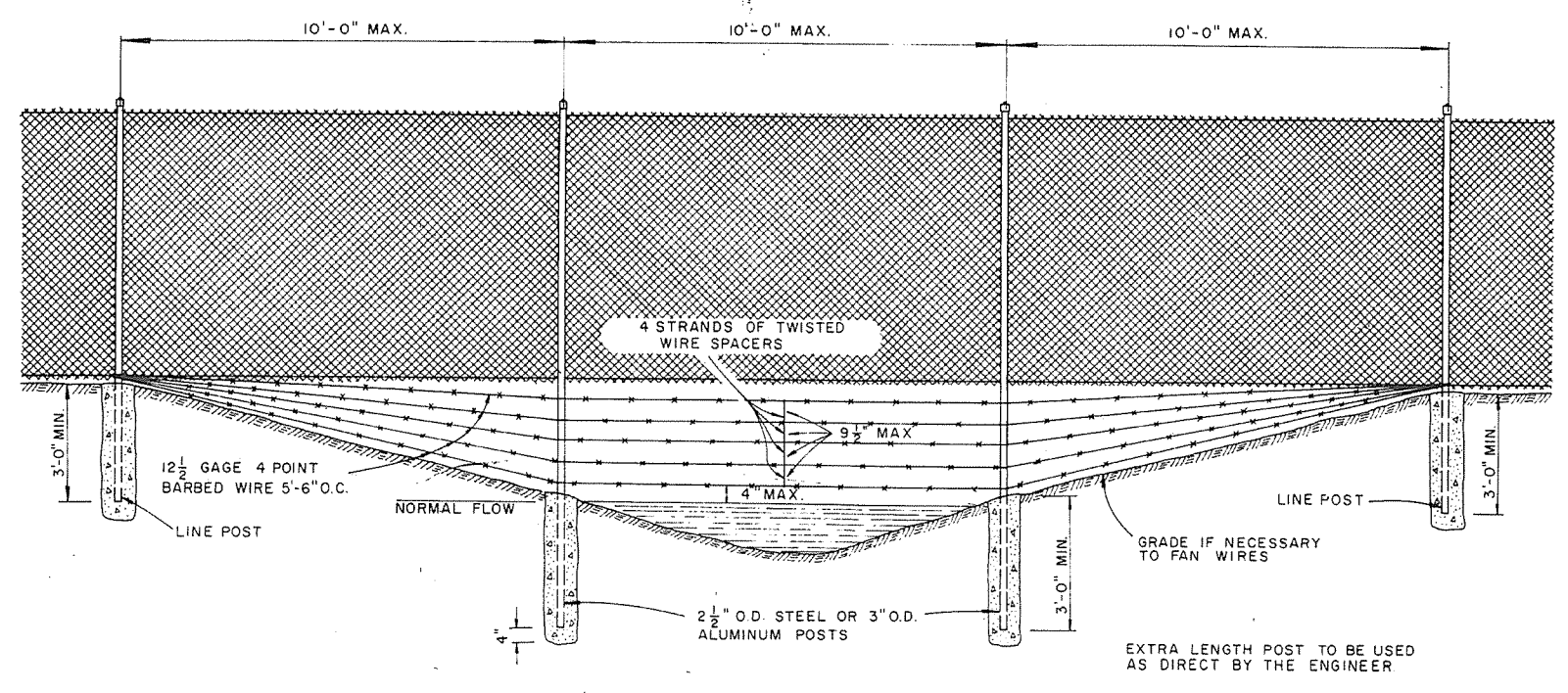
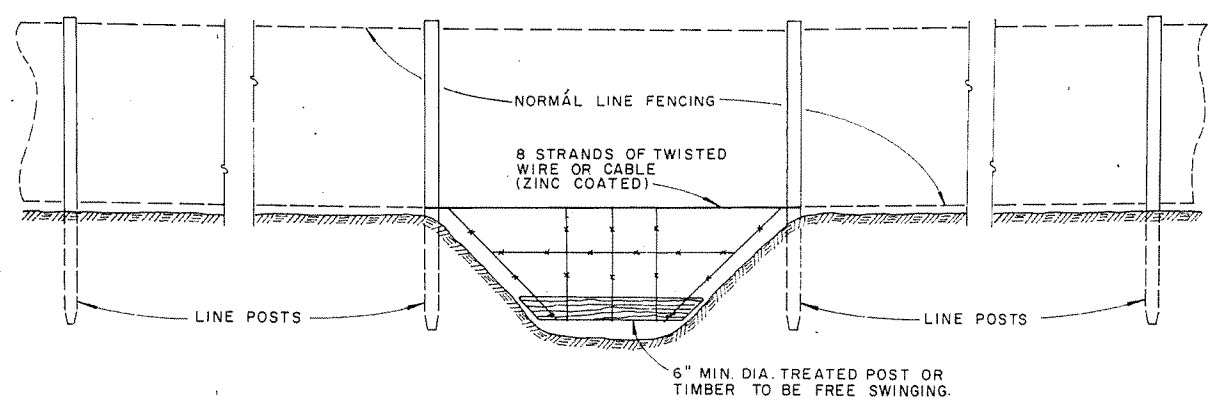
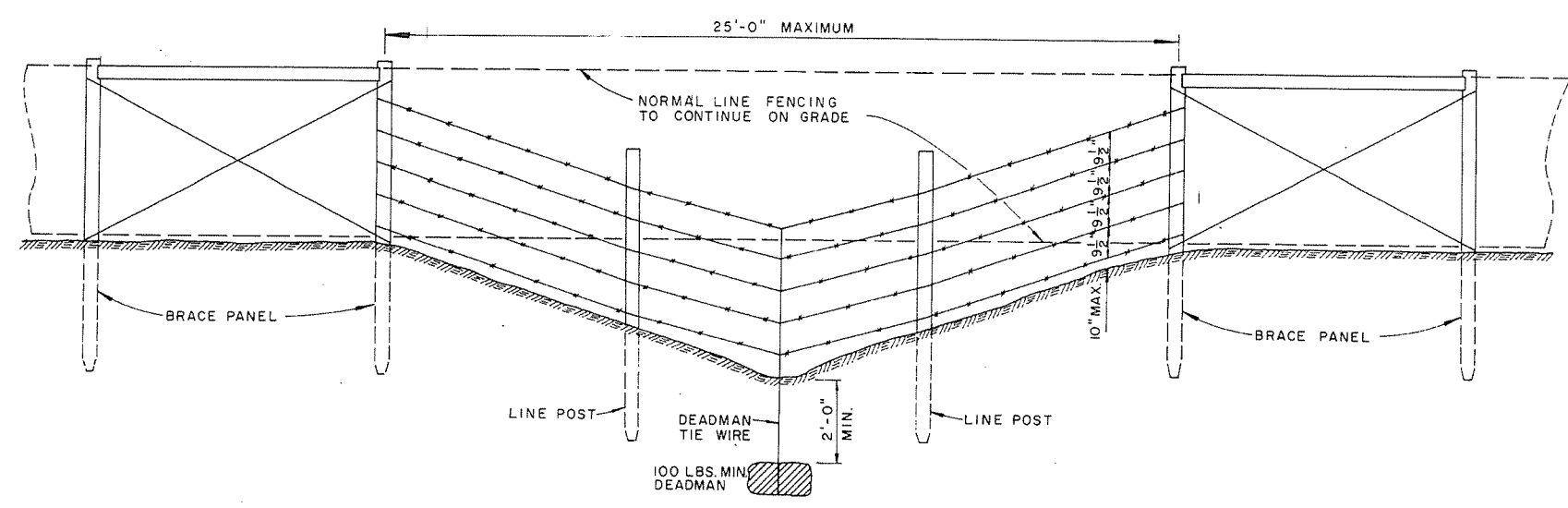
GENERAL NOTE

ALL EMBANKMENT SLOPES SHALL BE DRESSED, PREPARED, SEEDED, AND MULCHED AS THE WORK PROGRESSES. SLOPES SHALL BE CONSTRUCTED AND STABILIZED IN EQUAL INCREMENTS NOT TO EXCEED 25 FEET, MEASURED VERTICALLY.

CONSTRUCTION SEQUENCE

1. CONSTRUCT DIVERSION DITCHES, DITCH CHECKS, SEDIMENT BASINS, SILT FENCES, OR OTHER EROSION CONTROL DEVICES AS SPECIFIED.
2. PLACE PHASE 1 EMBANKMENT WITH PERMANENT OR TEMPORARY SEEDING. PROVIDE DIVERSION DITCHES AND SLOPE DRAINS IF EMBANKMENT CONSTRUCTION IS TO BE TEMPORARILY ABANDONED FOR A PERIOD OF GREATER THAN 21 DAYS.
3. PLACE PHASE 2 EMBANKMENT WITH PERMANENT OR TEMPORARY SEEDING. PROVIDE DIVERSION DITCHES AND SLOPE DRAINS IF EMBANKMENT CONSTRUCTION IS TO BE TEMPORARILY ABANDONED FOR A PERIOD OF GREATER THAN 21 DAYS.
4. PLACE FINAL PHASE OF EMBANKMENT WITH PERMANENT OR TEMPORARY SEEDING. PLACE DIVERSION DITCHES AND SLOPE DRAINS AND MAINTAIN UNTIL ENTIRE SLOPE IS STABILIZED.

ARKANSAS STATE HIGHWAY COMMISSION		
TEMPORARY EROSION CONTROL DEVICES		
STANDARD DRAWING TEC-3		
11-03-94	CORRECTED SPELLING	
6-2-94	Drawn & Issued	6-2-94
DATE	REVISION	FILMED

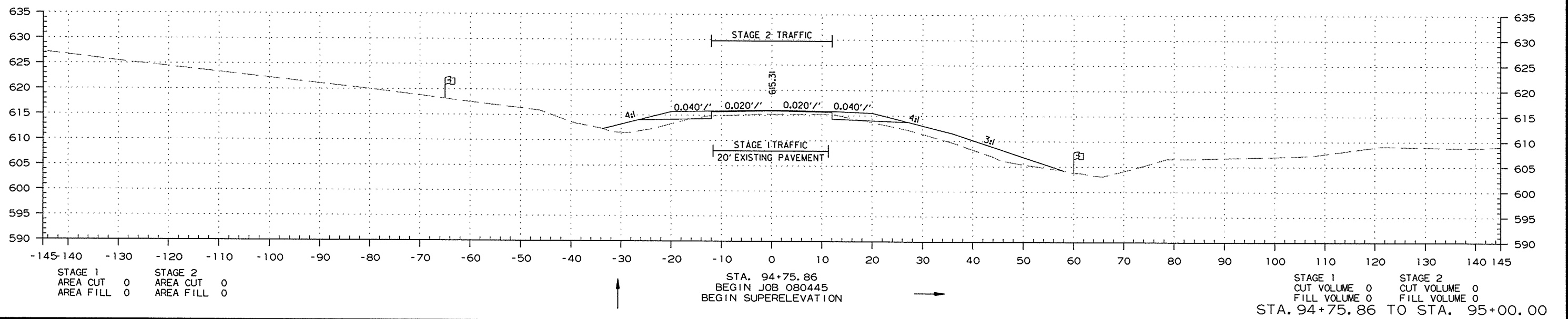
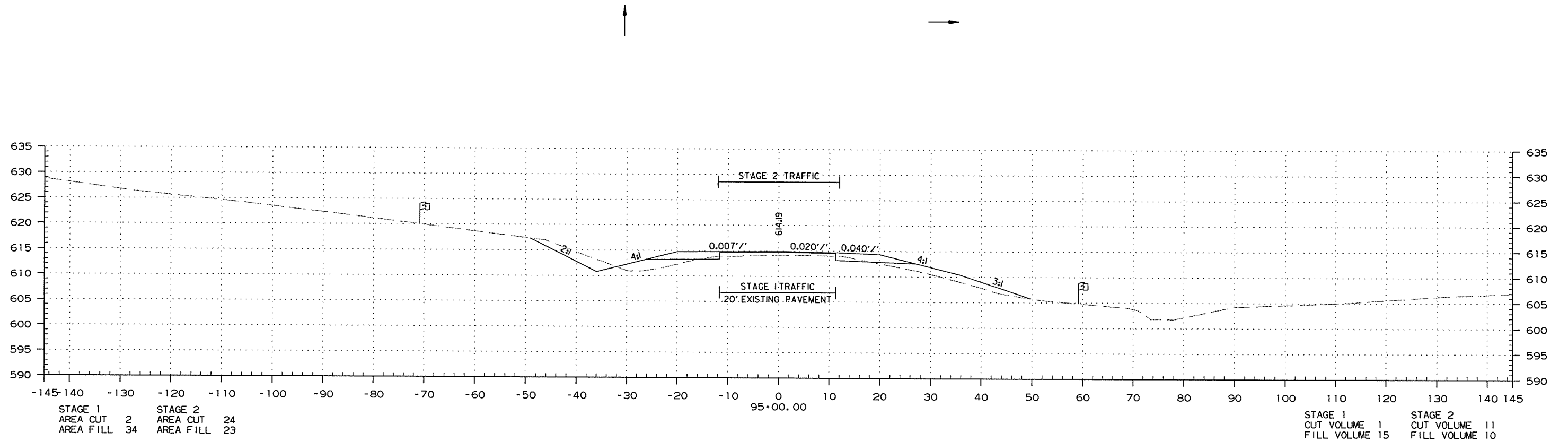


GENERAL NOTES:
 THESE INSTALLATIONS TO BE USED WHERE NORMAL FENCING INSTALLATION WOULD CAUSE THE COLLECTING OF DRIFT IN THE CHANNEL OR THE DEPRESSION WILL NOT PERMIT NORMAL INSTALLATION. INSTALLATIONS WILL BE MADE ONLY WHERE DIRECTED BY THE ENGINEER.
 WHEN A FENCE LINE APPROACHES A DITCH, GULLY OR DEPRESSION, THE LAST POST ON LEVEL GROUND SHALL BE PLACED CLOSE ENOUGH TO THE EDGE OF THE DROP OFF THAT THE FENCE MAY BE STRUNG TO THE POST IN THE DEPRESSION WITHOUT TOUCHING THE GROUND.
 IN TERRAIN OF SUCH EXTREME IRREGULARITY THAT MINOR GRADING WILL NOT BE FEASIBLE, THE NORMAL FENCE SHALL CONTINUE ON GRADE AND THE GULLIES OR DEPRESSIONS TREATED BY AUXILIARY FENCES AS SHOWN.
 PAYMENT FOR THE TYPE INSTALLATION USED WILL NOT BE MADE DIRECTLY BUT WILL BE INCLUDED IN THE CONTRACT UNIT PRICE BID FOR WIRE FENCE OR CHAIN LINK FENCE.

ARKANSAS STATE HIGHWAY COMMISSION		
WIRE FENCE WATER GAPS		
STANDARD DRAWING		
WF-2		
4-20-79	REVISED TOP RAIL & TENSION WIRE	69-4-20-79
10-2-72	REVISED & REDRAWN	529-10-2-72
DATE	REVISION	DATE FILMD.

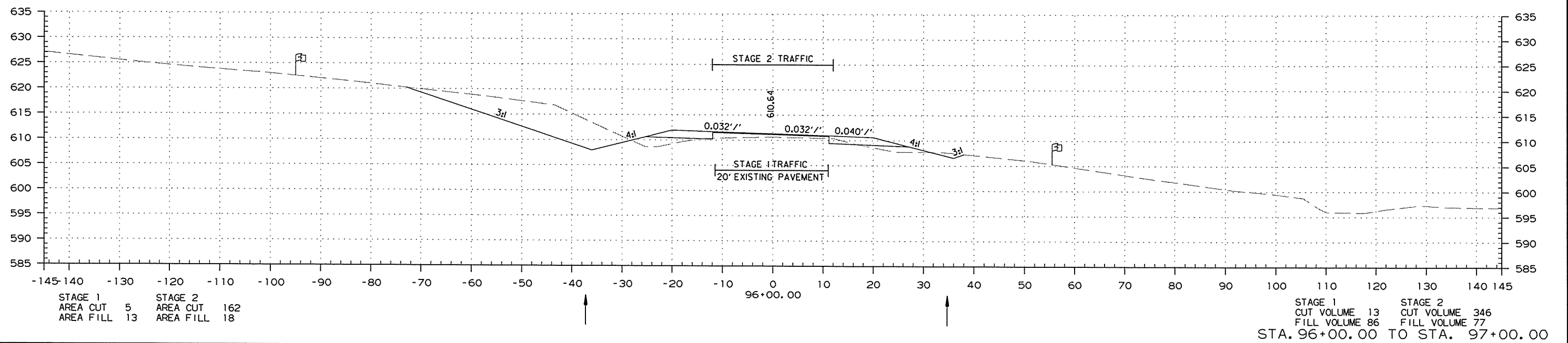
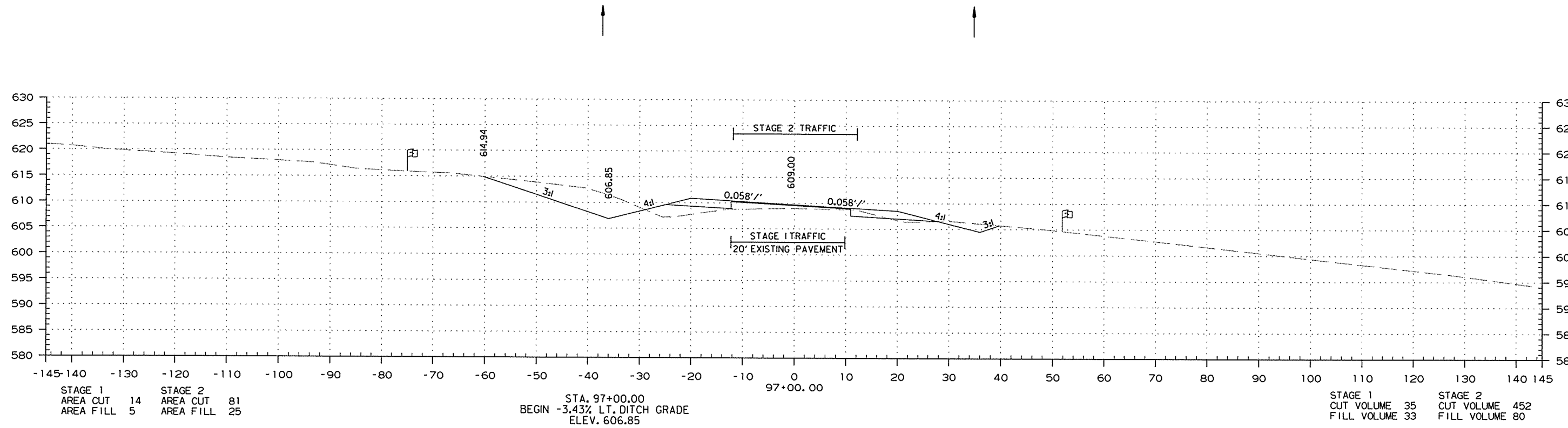
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
						JOB NO. 080445	82	102

2 CROSS SECTIONS



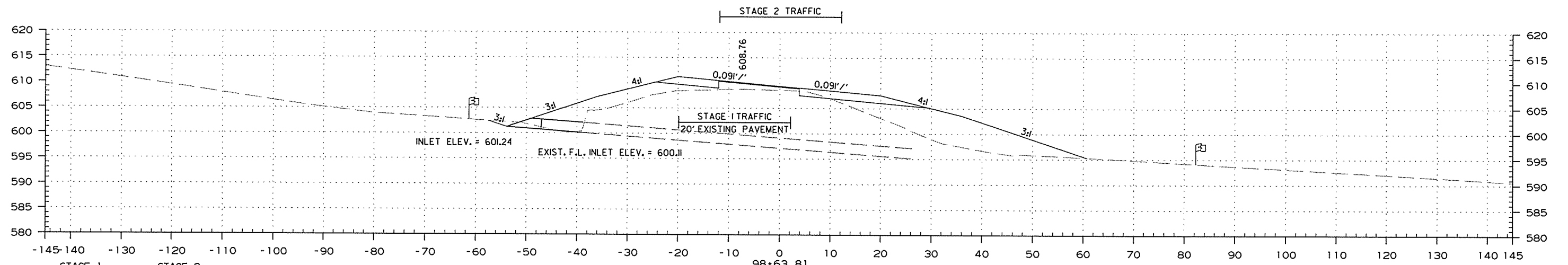
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				6	ARK.			
						JOB NO. 080445	83	102

2 CROSS SECTIONS



DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO. 080445							84	102

2 CROSS SECTIONS



STAGE 1
AREA CUT 2
AREA FILL 187

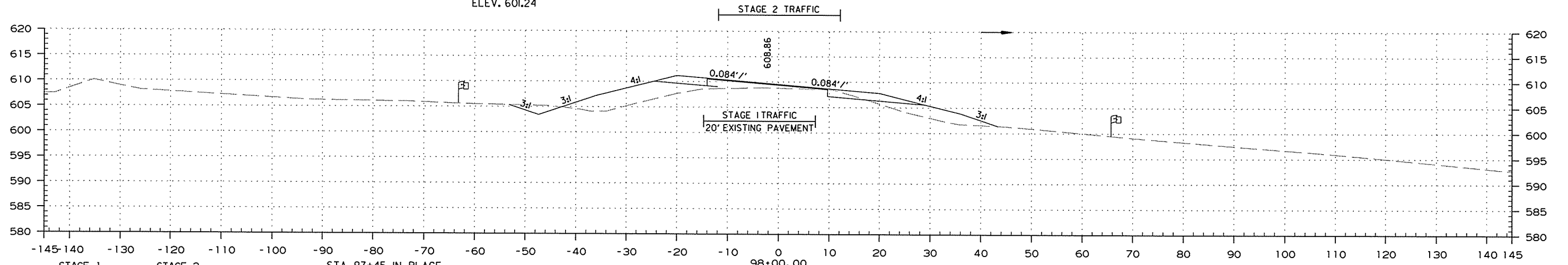
STAGE 2
AREA CUT 3
AREA FILL 97

STA. 98+63.81
END -3.43% LT. DITCH GRADE
BEGIN 4.02% LT. DITCH GRADE
ELEV. 601.24

STA. 98+25.86
MAX SUPERELEVATION

STAGE 1
CUT VOLUME 8
FILL VOLUME 270

STAGE 2
CUT VOLUME 15
FILL VOLUME 201



STAGE 1
AREA CUT 4
AREA FILL 42

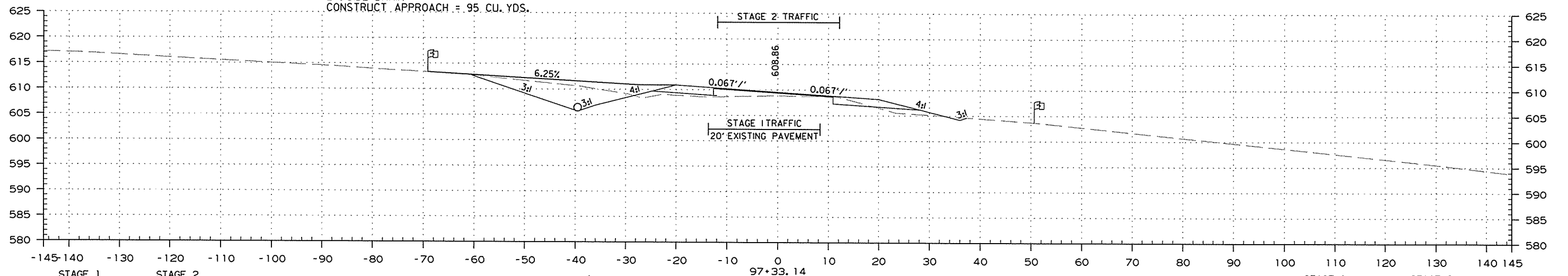
STAGE 2
AREA CUT 10
AREA FILL 73

STA. 97+45 IN PLACE
18" X 27' PIPE CULVERT
LT. SIDE DRAIN
REMOVE & INSTALL AT STA. 97+33
18" X 48' PIPE CULVERT
LT. SIDE DRAIN
CONSTRUCT APPROACH = 95 CU. YDS.

98+00.00

STAGE 1
CUT VOLUME 12
FILL VOLUME 65

STAGE 2
CUT VOLUME 110
FILL VOLUME 105



STAGE 1
AREA CUT 6
AREA FILL 11

STAGE 2
AREA CUT 79
AREA FILL 12

97+33.14

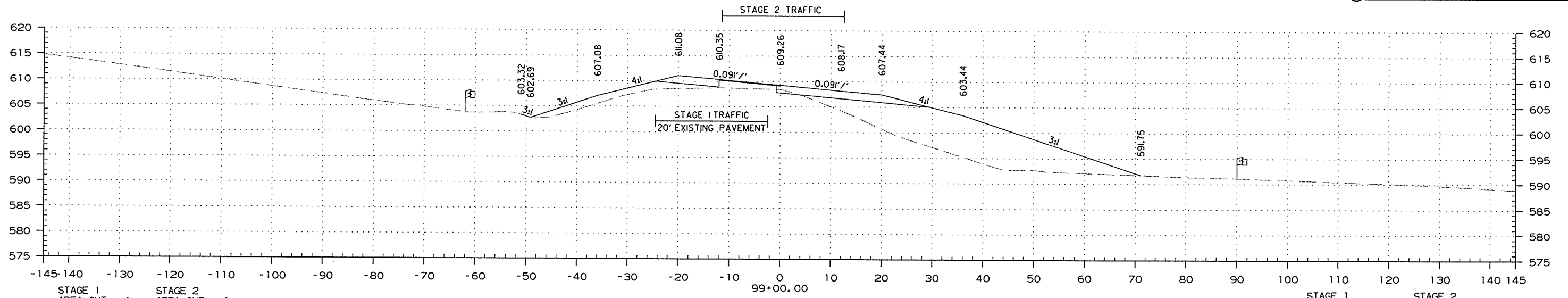
STAGE 1
CUT VOLUME 12
FILL VOLUME 10

STAGE 2
CUT VOLUME 99
FILL VOLUME 22

STA. 97+33.14 TO STA. 98+63.81

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		080445	85	102

2 CROSS SECTIONS

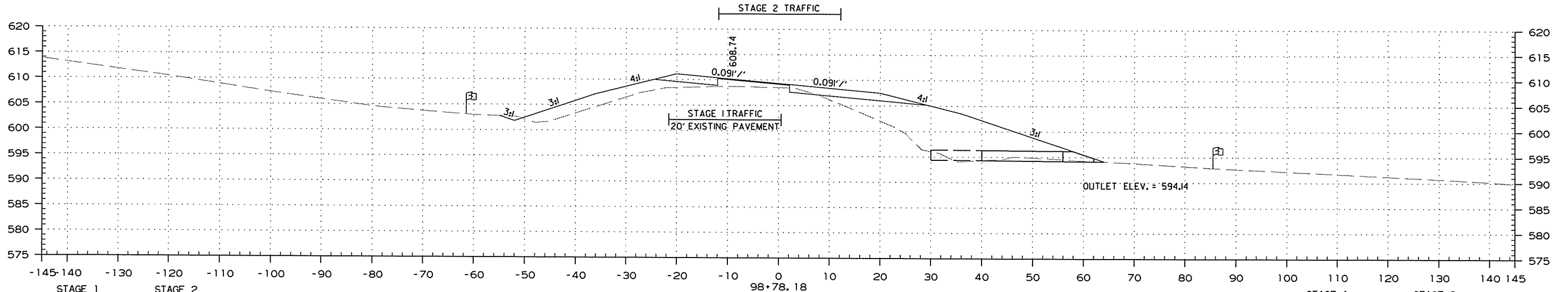


STAGE 1
AREA CUT 1
AREA FILL 334

STAGE 2
AREA CUT 0
AREA FILL 45

STAGE 1
CUT VOLUME 1
FILL VOLUME 244

STAGE 2
CUT VOLUME 1
FILL VOLUME 47



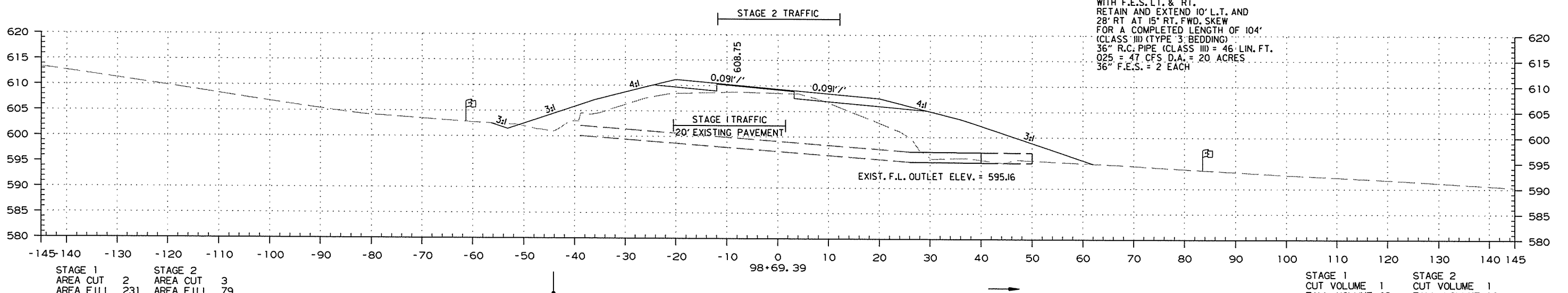
STAGE 1
AREA CUT 2
AREA FILL 270

STAGE 2
AREA CUT 2
AREA FILL 71

STAGE 1
CUT VOLUME 1
FILL VOLUME 82

STAGE 2
CUT VOLUME 1
FILL VOLUME 25

STA. 98+69 IN PLACE
36" X 66' R.C. PIPE CULVERT
WITH F.E.S. LT. & RT.
RETAIN AND EXTEND 10' L.T. AND
28' RT AT 15' RT. FWD. SKEW
FOR A COMPLETED LENGTH OF 104'
(CLASS III) (TYPE 3 BEDDING)
36" R.C. PIPE (CLASS III) = 46' LIN. FT.
Q25 = 47 CFS D.A. = 20 ACRES
36" F.E.S. = 2 EACH



STAGE 1
AREA CUT 2
AREA FILL 231

STAGE 2
AREA CUT 3
AREA FILL 79

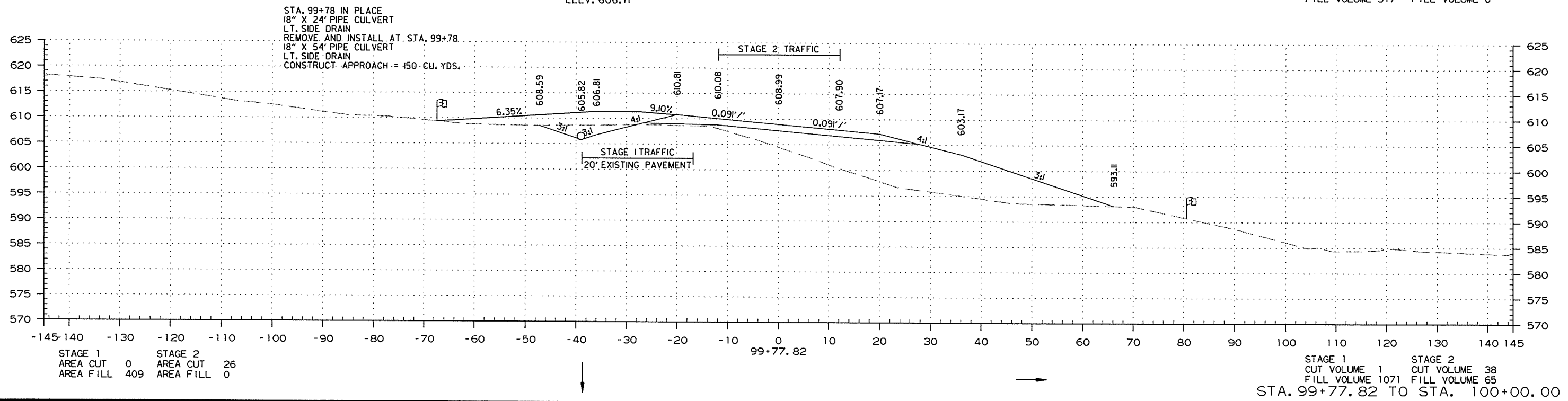
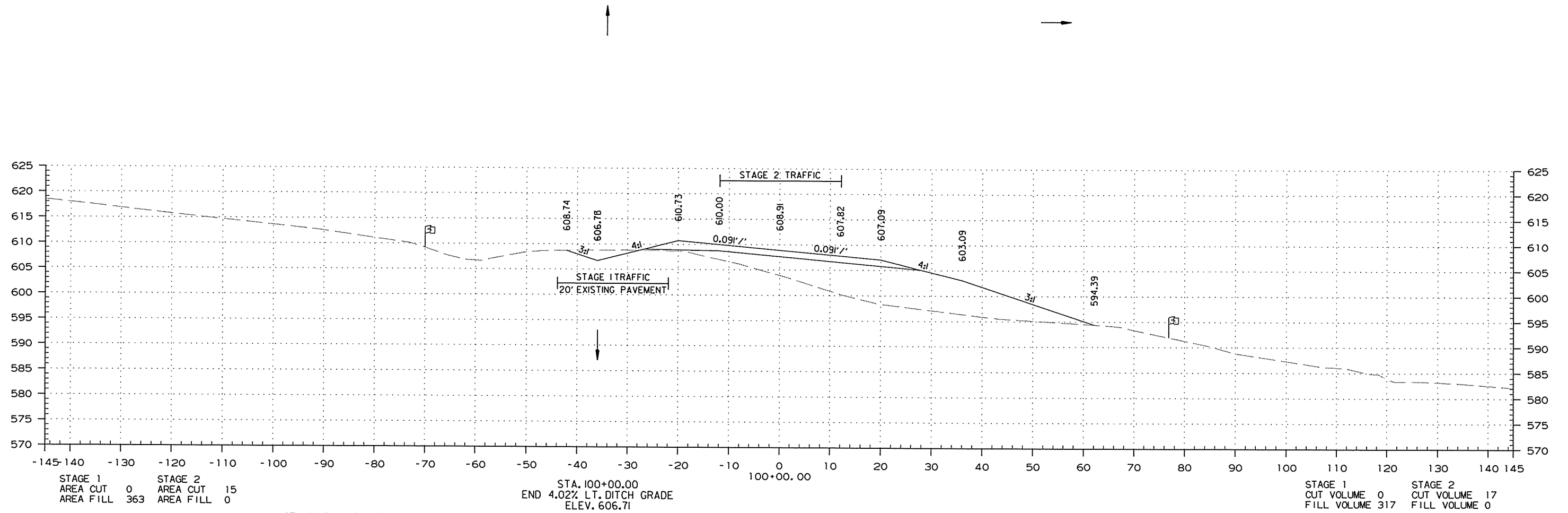
STAGE 1
CUT VOLUME 1
FILL VOLUME 43

STAGE 2
CUT VOLUME 1
FILL VOLUME 18

STA. 98+69.39 TO STA. 99+00.00

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO. 080445							86	102

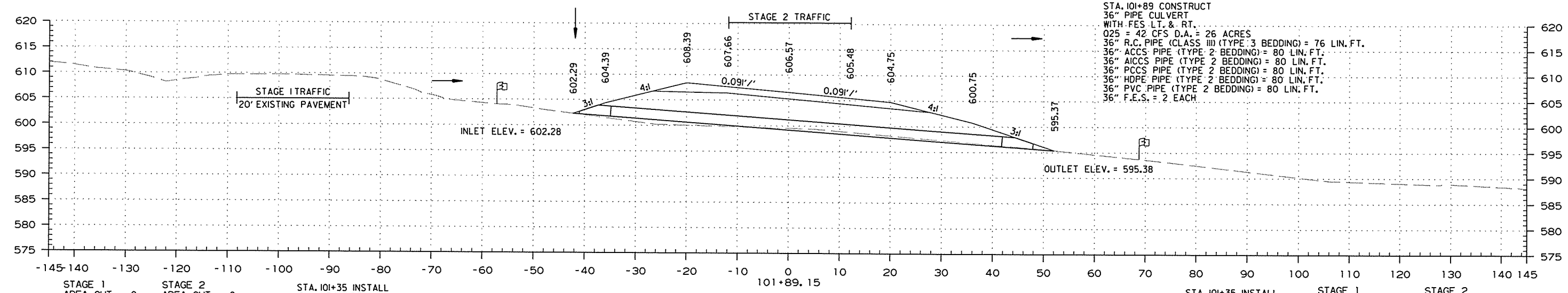
2 CROSS SECTIONS



DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO. 080445							87	102

② CROSS SECTIONS

STA. 101+89 CONSTRUCT
 36" PIPE CULVERT
 WITH F.E.S. LT. & RT.
 Q25 = 42 CFS D.A. = 26 ACRES
 36" R.C. PIPE (CLASS III (TYPE 3 BEDDING) = 76 LIN. FT.
 36" ACCS PIPE (TYPE 2 BEDDING) = 80 LIN. FT.
 36" ICCS PIPE (TYPE 2 BEDDING) = 80 LIN. FT.
 36" PCCS PIPE (TYPE 2 BEDDING) = 80 LIN. FT.
 36" HDPE PIPE (TYPE 2 BEDDING) = 80 LIN. FT.
 36" PVC PIPE (TYPE 2 BEDDING) = 80 LIN. FT.
 36" F.E.S. = 2 EACH



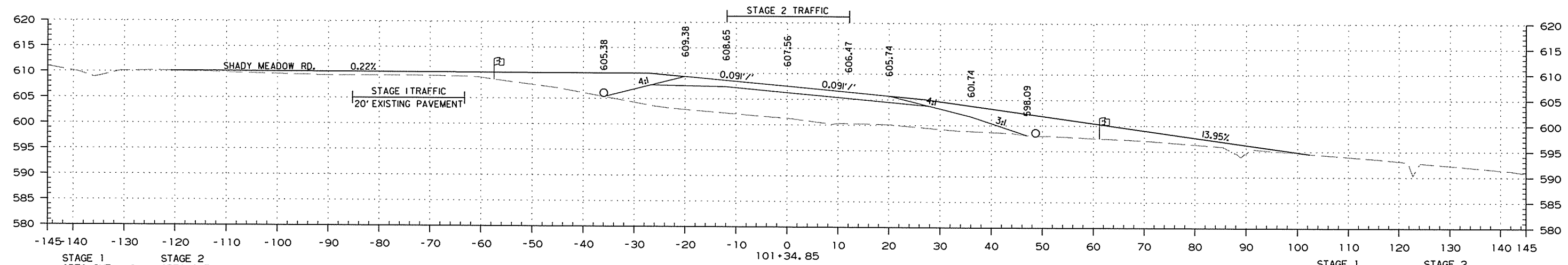
STAGE 1
 AREA CUT 0
 AREA FILL 442

STAGE 2
 AREA CUT 0
 AREA FILL 0

STA. 101+35 INSTALL
 18" X 54' PIPE CULVERT
 LT. SIDE DRAIN
 CONSTRUCT TURNOUT = 195 CU. YDS.

STAGE 1
 CUT VOLUME 0
 FILL VOLUME 771

STAGE 2
 CUT VOLUME 0
 FILL VOLUME 0

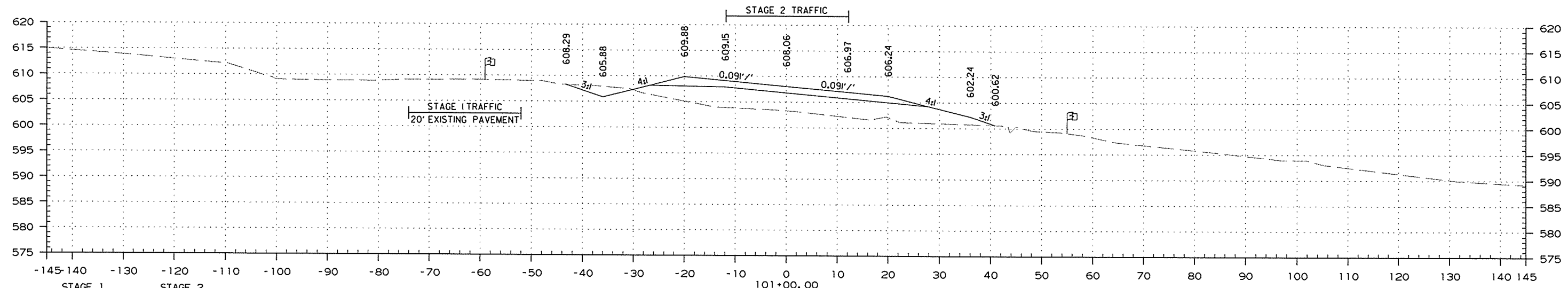


STAGE 1
 AREA CUT 0
 AREA FILL 325

STAGE 2
 AREA CUT 0
 AREA FILL 0

STAGE 1
 CUT VOLUME 9
 FILL VOLUME 346

STAGE 2
 CUT VOLUME 0
 FILL VOLUME 0



STAGE 1
 AREA CUT 14
 AREA FILL 212

STAGE 2
 AREA CUT 0
 AREA FILL 0

STAGE 1
 CUT VOLUME 26
 FILL VOLUME 1063

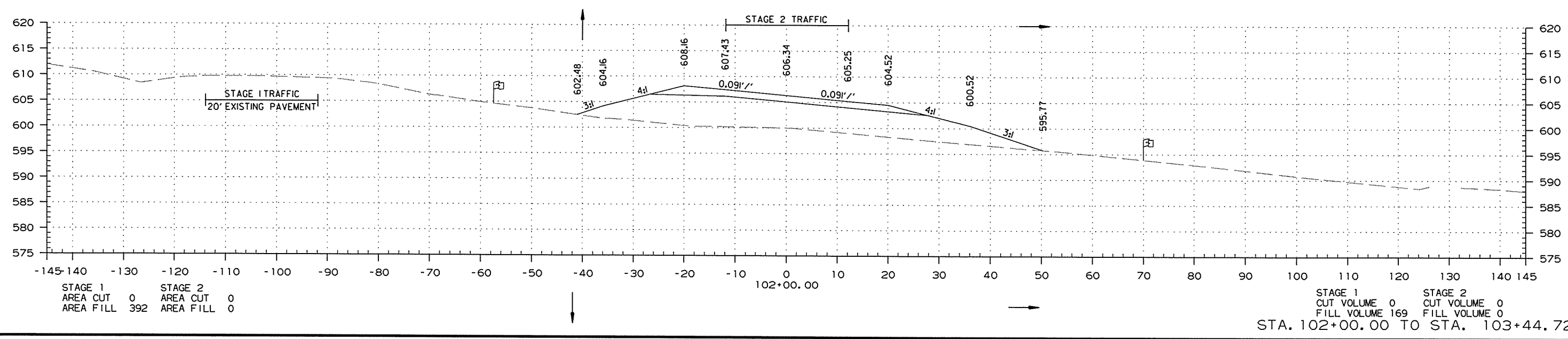
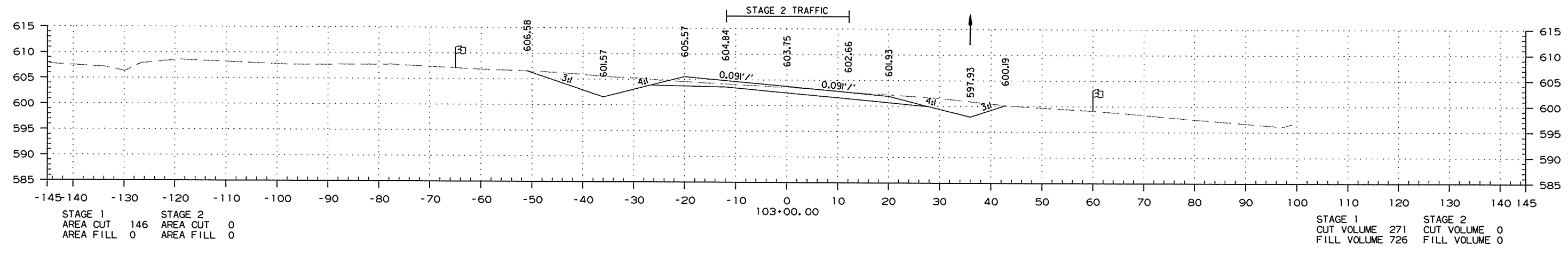
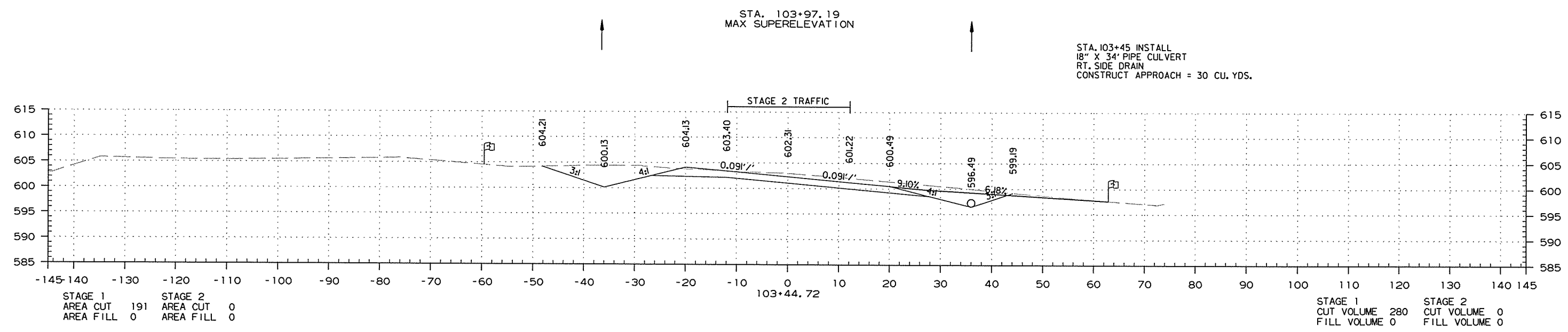
STAGE 2
 CUT VOLUME 28
 FILL VOLUME 0

STA. 101+00.00 TO STA. 101+89.15

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DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO. 080445							88	102

② CROSS SECTIONS

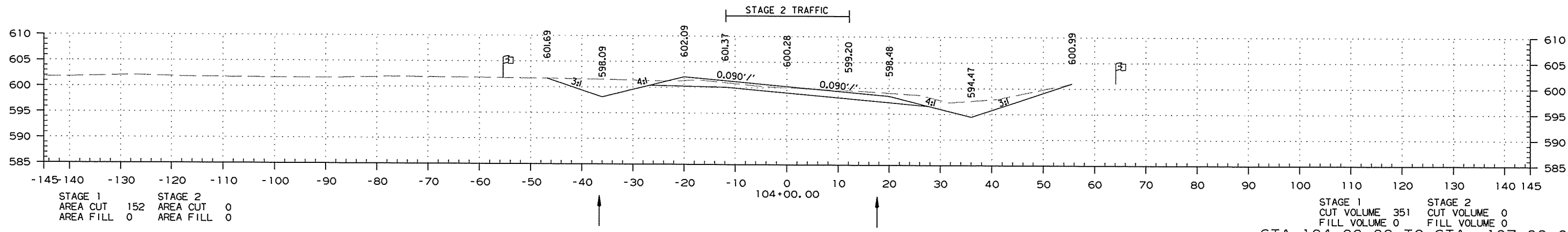
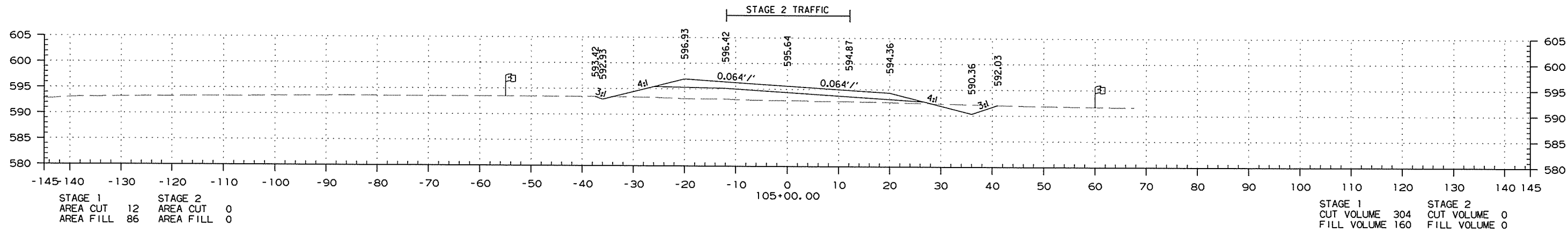
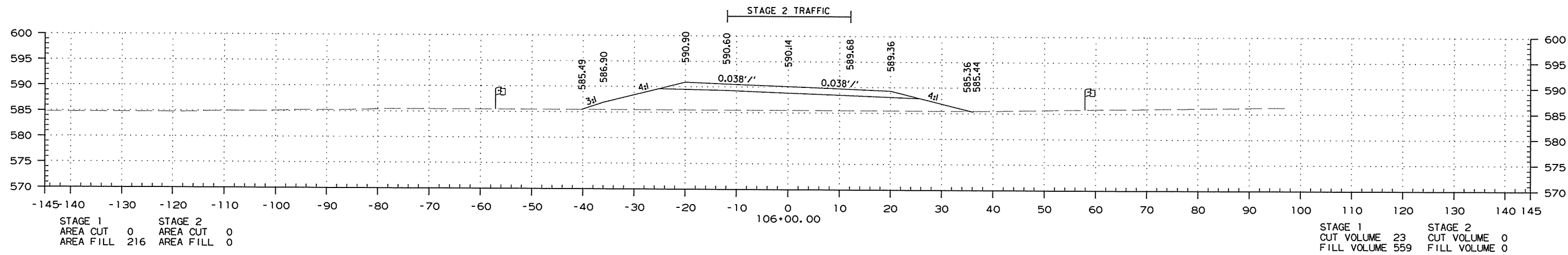
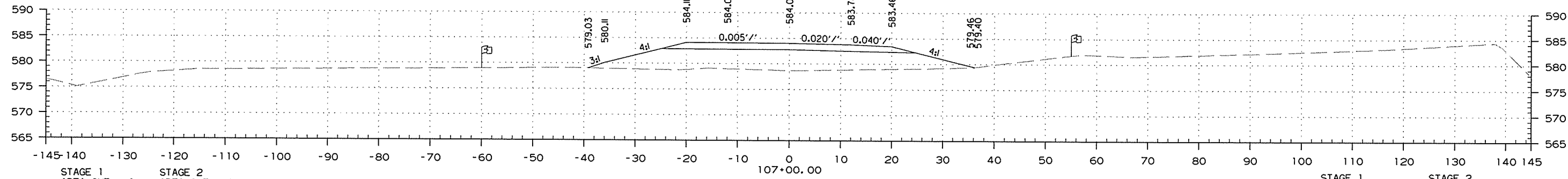


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STA. 107+47.19
BEGIN AND END SUPERELEVATION

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO. 080445							89	102

② CROSS SECTIONS



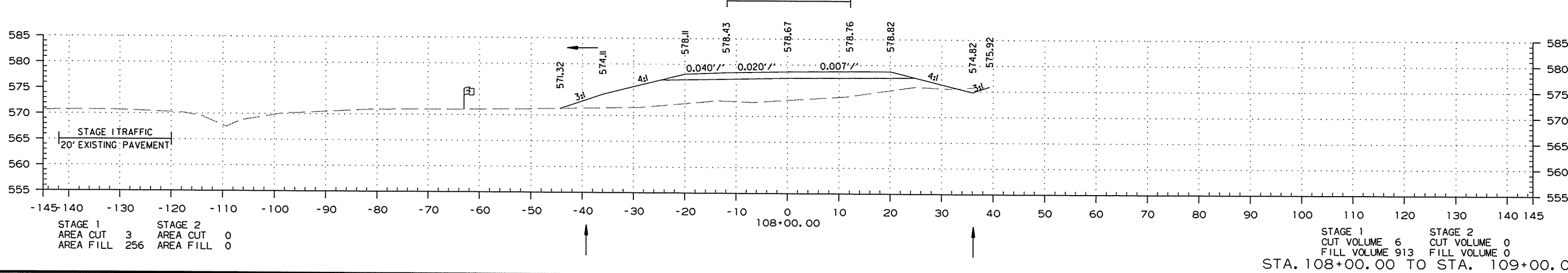
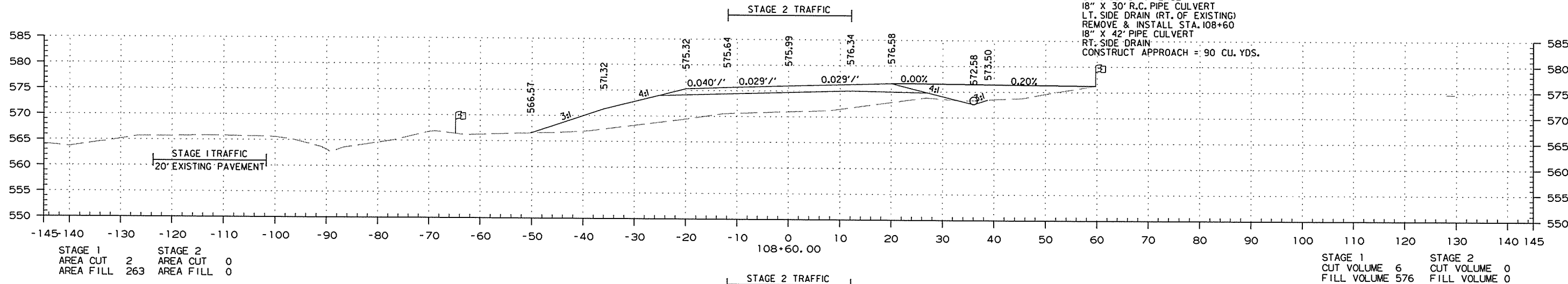
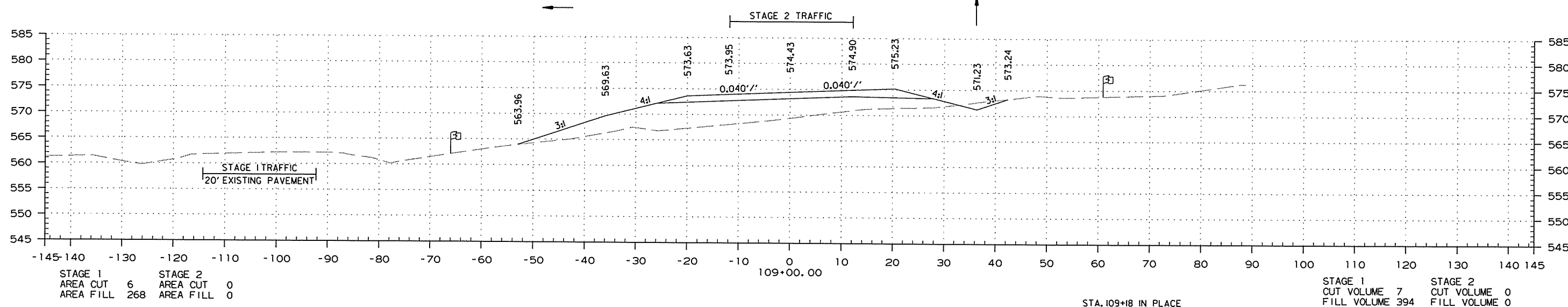
STA. 104+00.00 TO STA. 107+00.00

5/13/2016

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				6	ARK.			
JOB NO. 080445							90	102

2 CROSS SECTIONS

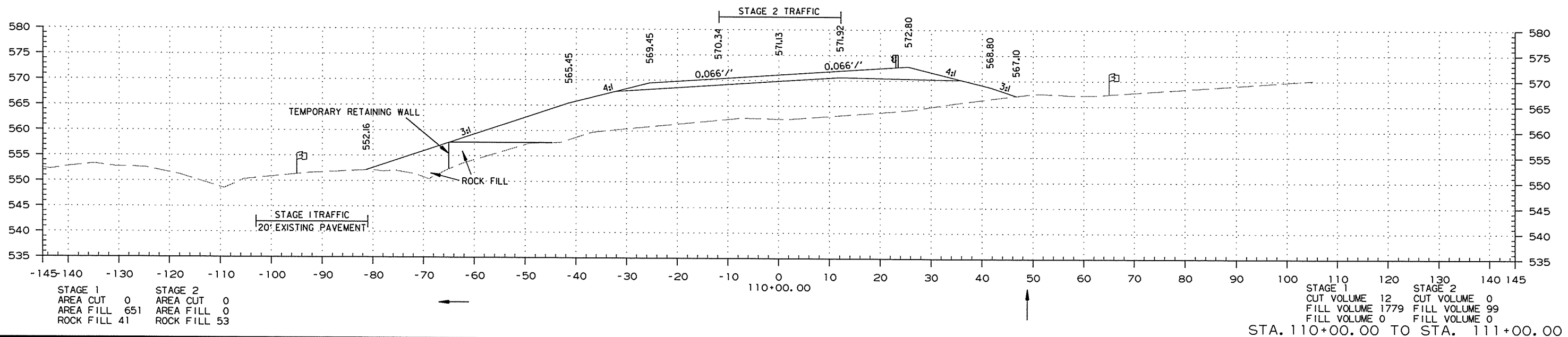
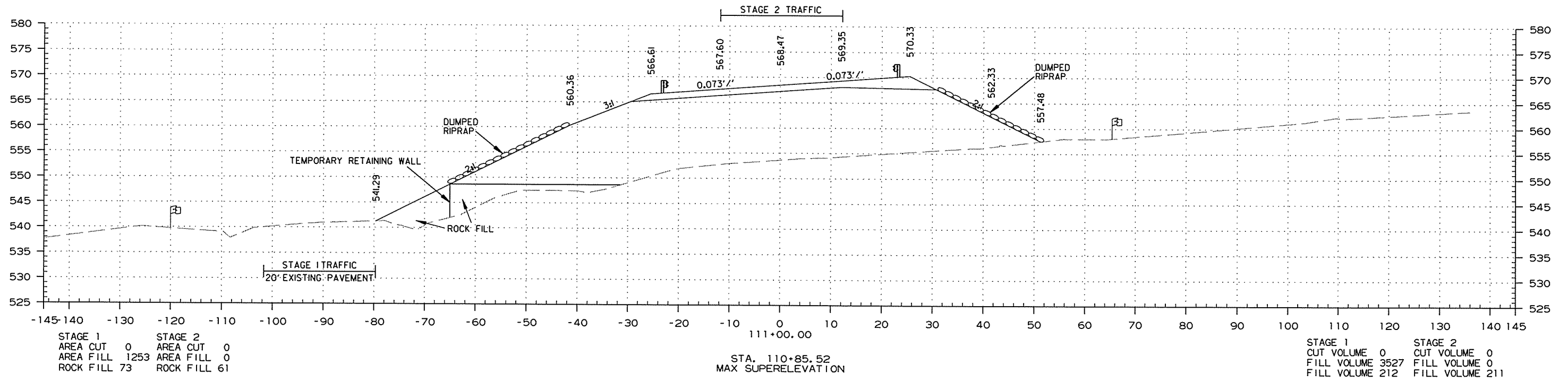


STA. 108+00.00 TO STA. 109+00.00

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				6	ARK.			
				JOB NO.	080445		91	102

② CROSS SECTIONS



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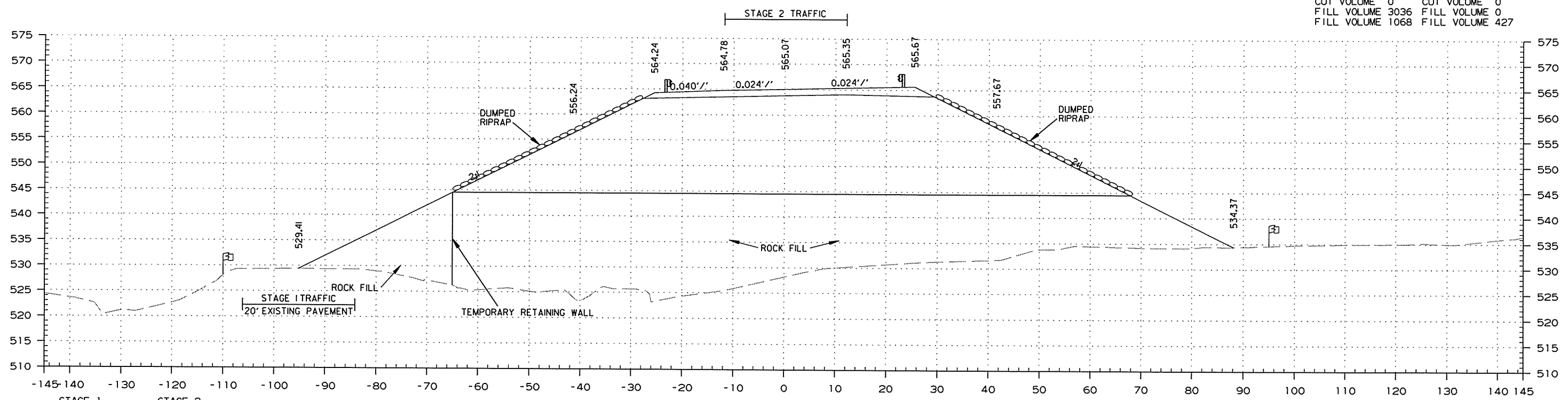
R080445.DGN

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		080445	92	102

2 CROSS SECTIONS

END SUPERELEVATION 113+81.00
TOE OF SLOPE STA. 113+80.29

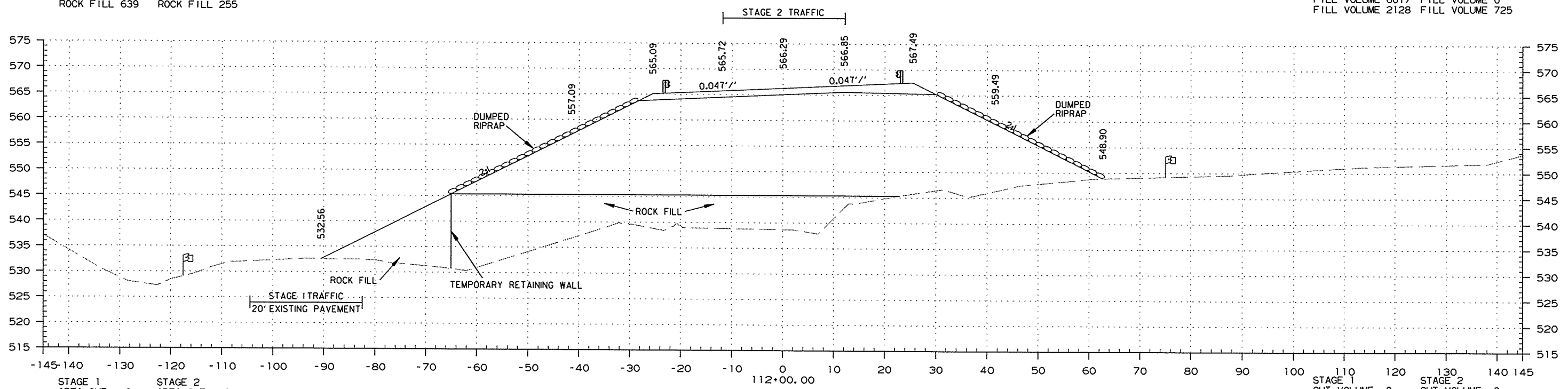
STAGE 1	STAGE 2
CUT VOLUME 0	CUT VOLUME 0
FILL VOLUME 3036	FILL VOLUME 0
FILL VOLUME 1068	FILL VOLUME 427



STAGE 1	STAGE 2
AREA CUT 0	AREA CUT 0
AREA FILL 1816	AREA FILL 0
ROCK FILL 639	ROCK FILL 255

STAGE 1	STAGE 2
CUT VOLUME 0	CUT VOLUME 0
FILL VOLUME 6017	FILL VOLUME 0
FILL VOLUME 2128	FILL VOLUME 725

BRIDGE END STA. 112+89.91



STAGE 1	STAGE 2
AREA CUT 0	AREA CUT 0
AREA FILL 1795	AREA FILL 0
ROCK FILL 639	ROCK FILL 180

STAGE 1	STAGE 2
CUT VOLUME 0	CUT VOLUME 0
FILL VOLUME 5641	FILL VOLUME 0
FILL VOLUME 1319	FILL VOLUME 445

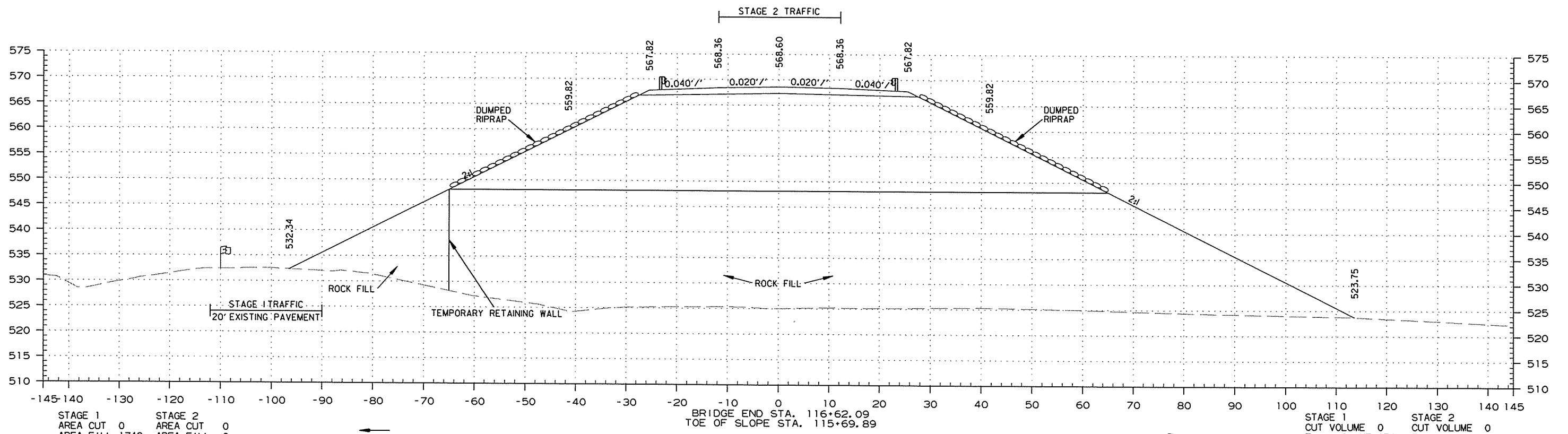
112+00.00

STA. 112+00.00 TO STA. 112+89.91

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DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	080445		93	102

② CROSS SECTIONS



STAGE 1	STAGE 2
AREA CUT 0	AREA CUT 0
AREA FILL 1748	AREA FILL 0
ROCK FILL 3519	ROCK FILL 292

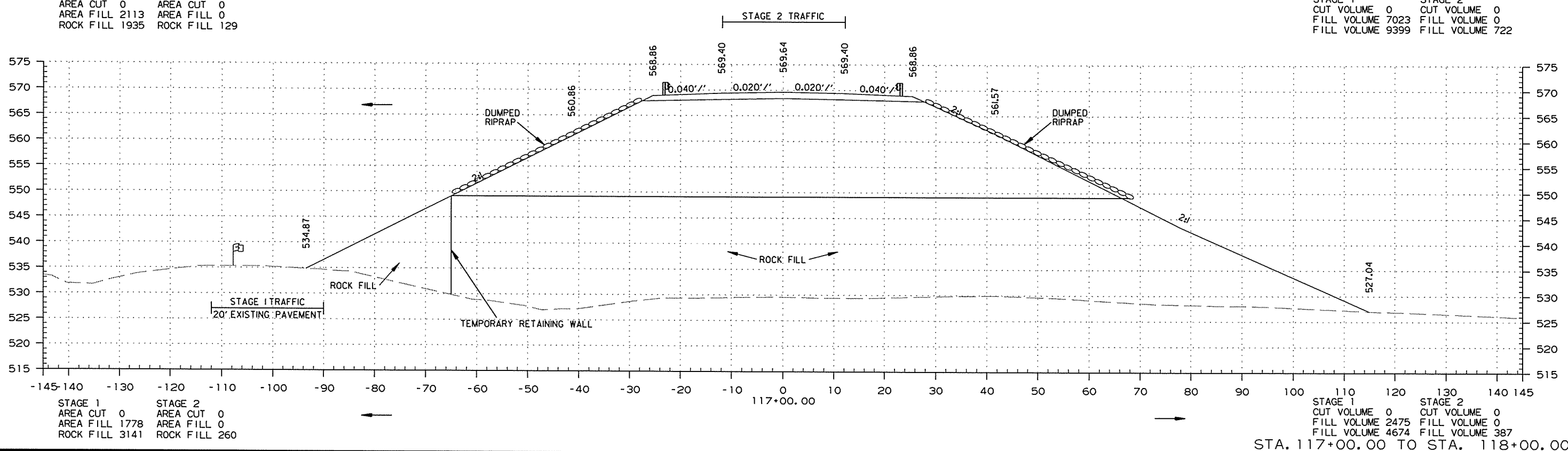
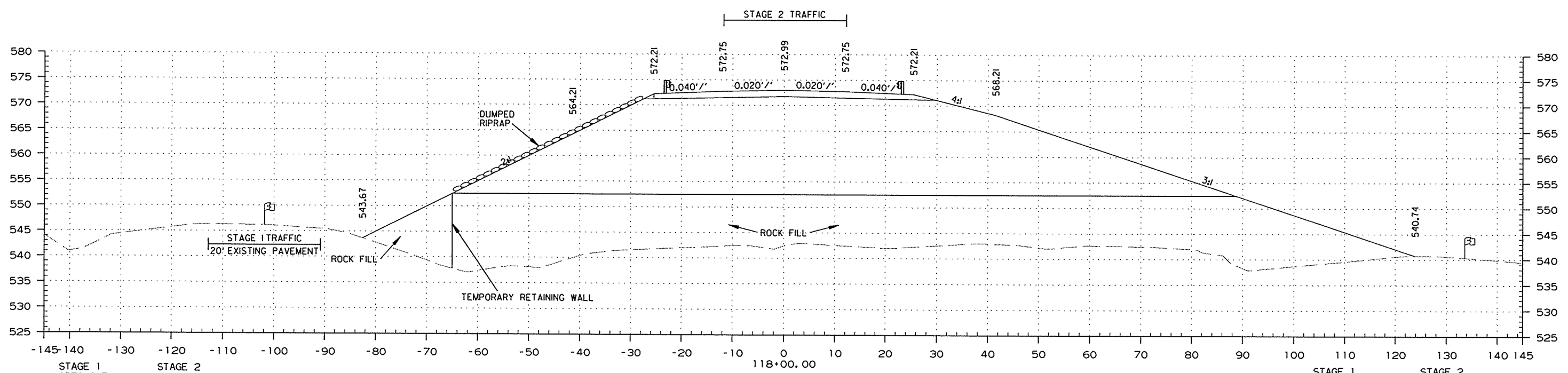
STAGE 1	STAGE 2
CUT VOLUME 0	CUT VOLUME 0
FILL VOLUME 874	FILL VOLUME 0
FILL VOLUME 6009	FILL VOLUME 498

STA. 116+00.00 TO STA. 116+62.09

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				6	ARK.			
				JOB NO.	080445		94	102

2 CROSS SECTIONS

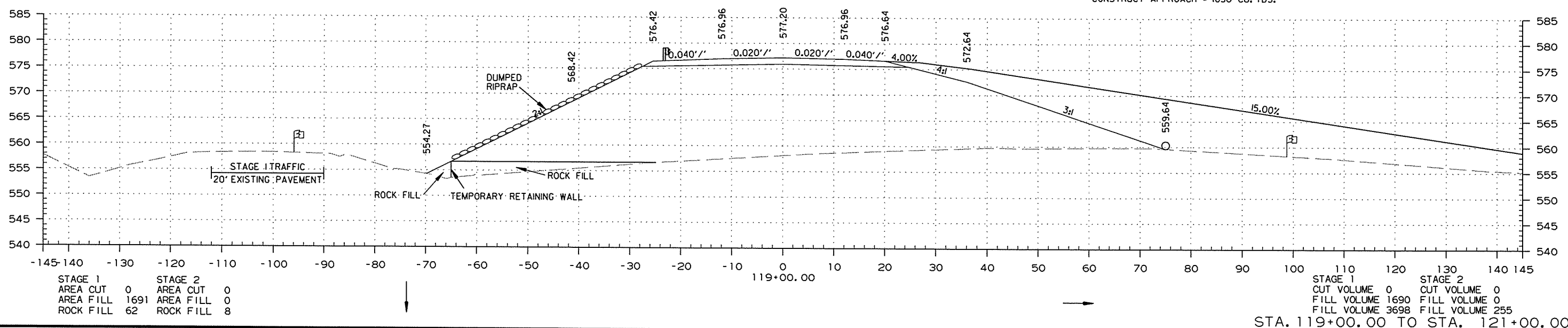
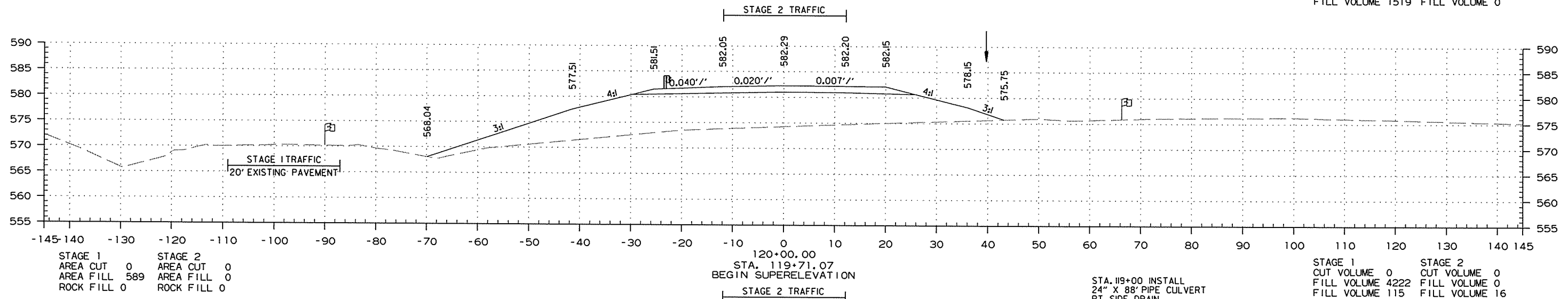
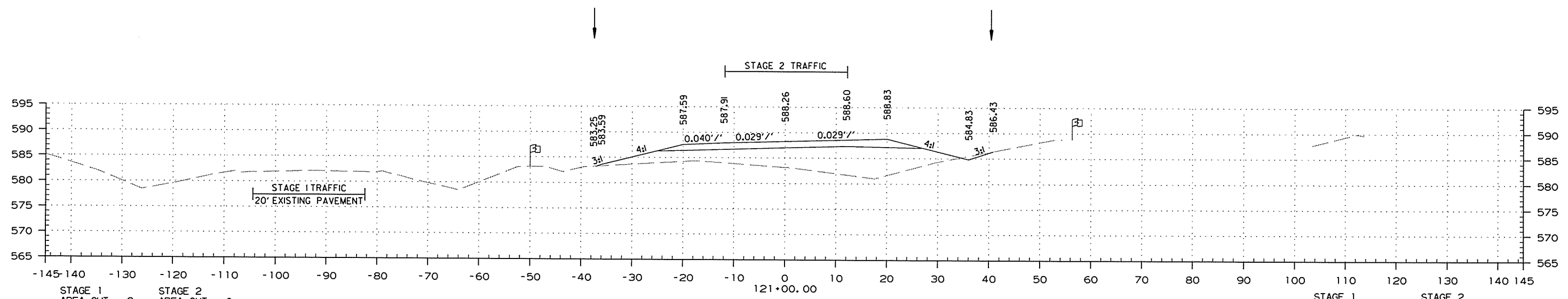


STA. 117+00.00 TO STA. 118+00.00

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DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	080445		95	102

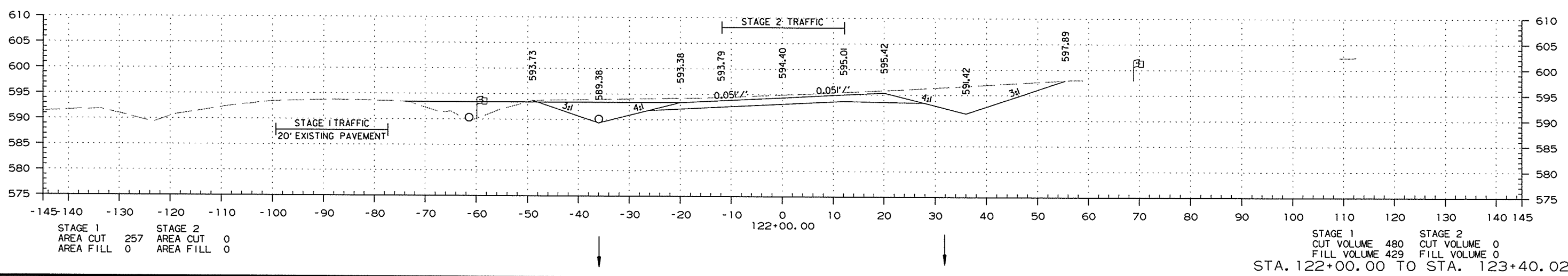
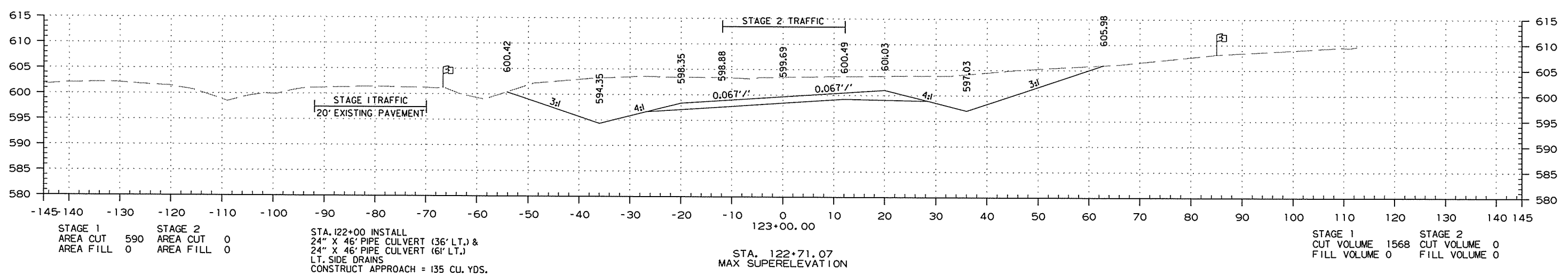
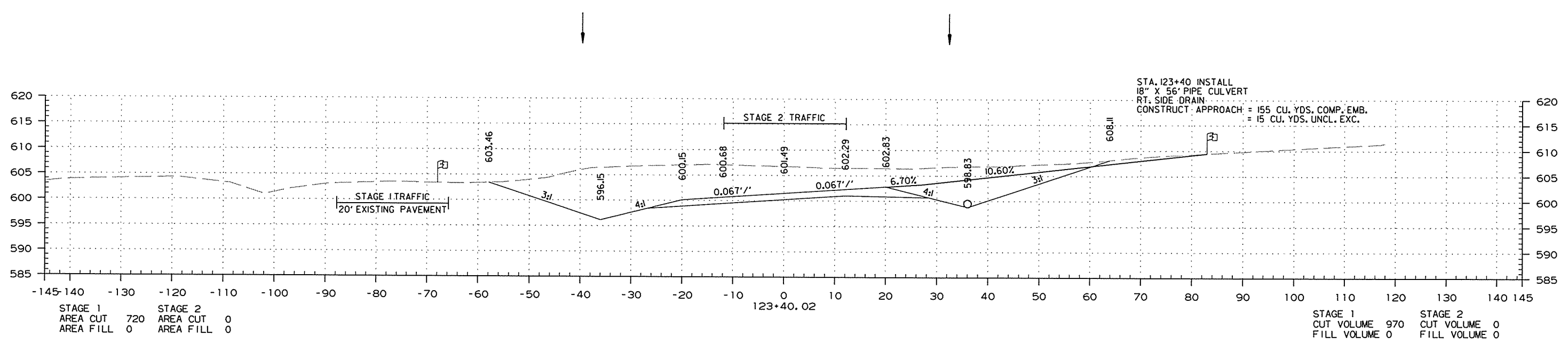
2 CROSS SECTIONS



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DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
						JOB NO. 080445	96	102

2 CROSS SECTIONS

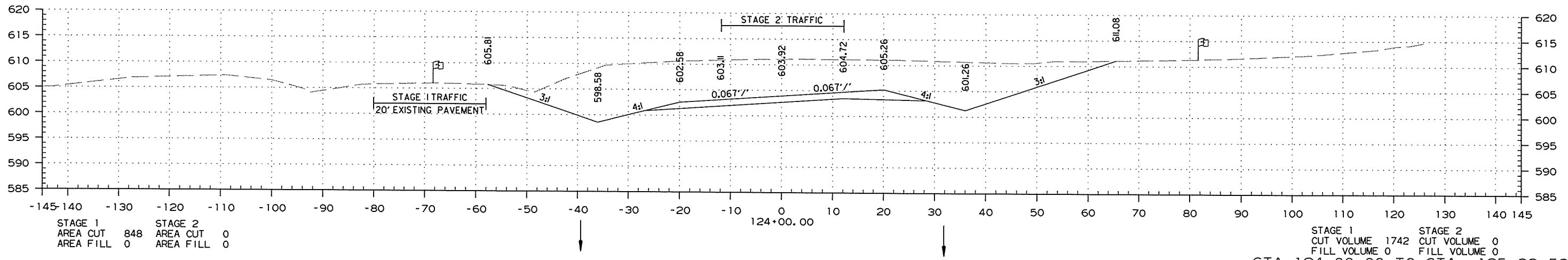
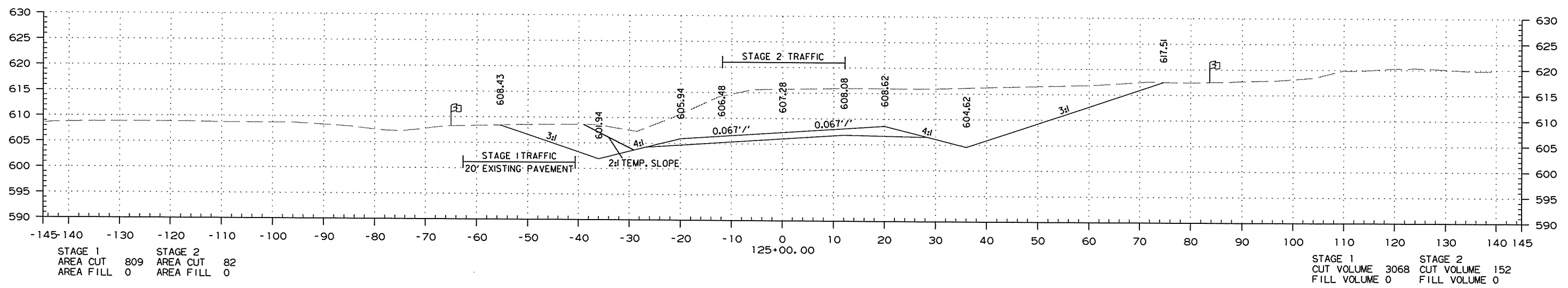
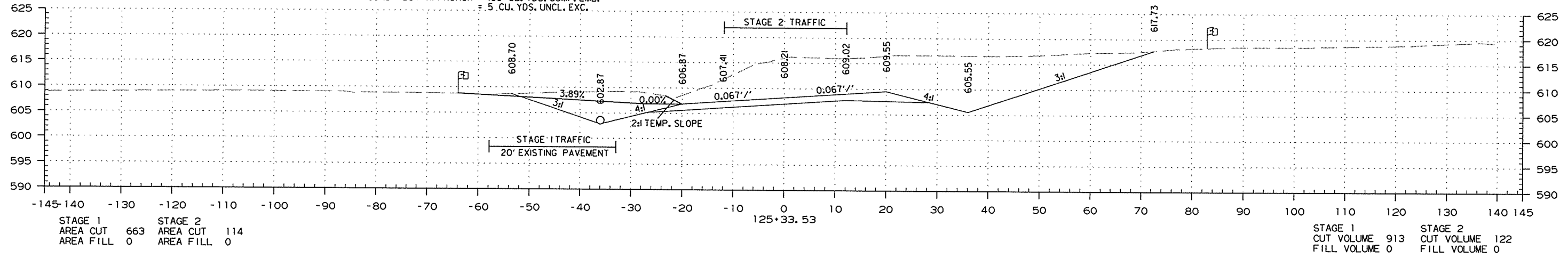


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DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO. 080445							97	102

2 CROSS SECTIONS

STA. 125+34 INSTALL
18" X 50' PIPE CULVERT
LT. SIDE DRAIN
CONSTRUCT APPROACH = 100 CU. YDS. COMP. EMB.
= 5 CU. YDS. UNCL. EXC.

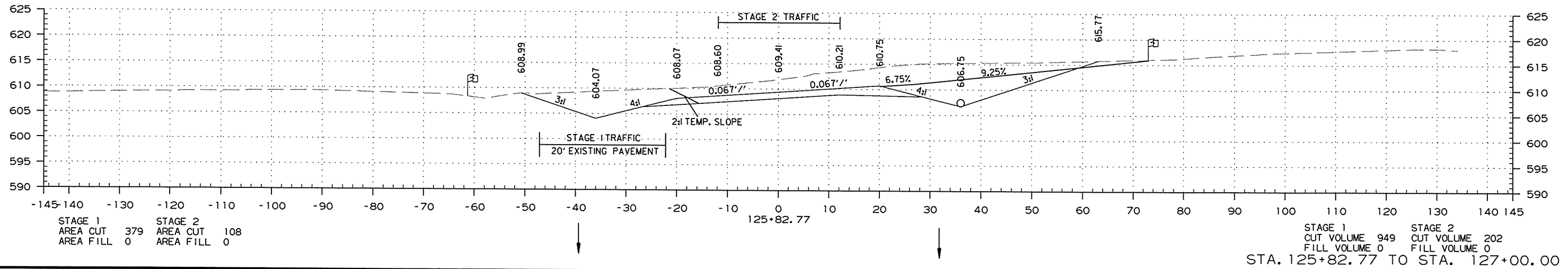
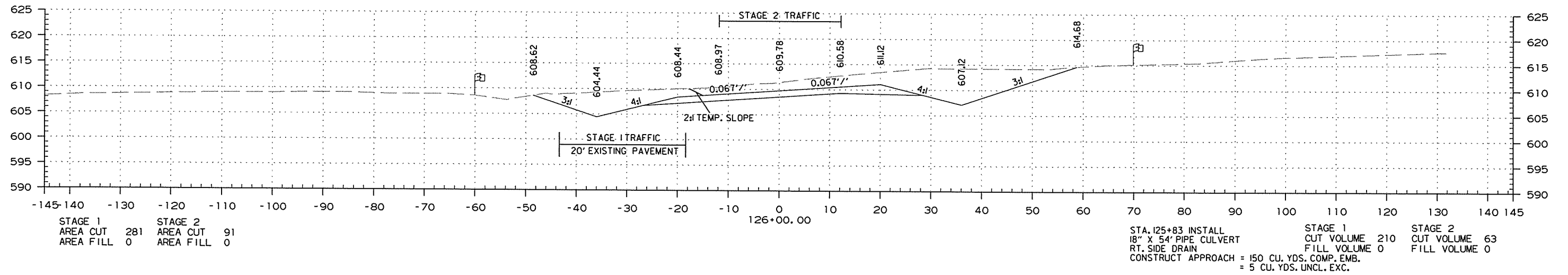
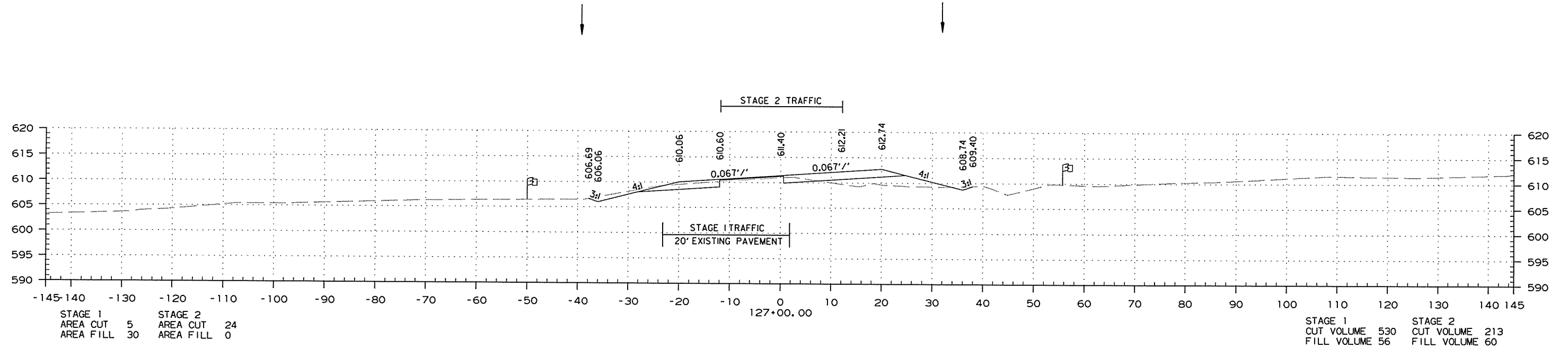


STA. 124+00.00 TO STA. 125+33.53

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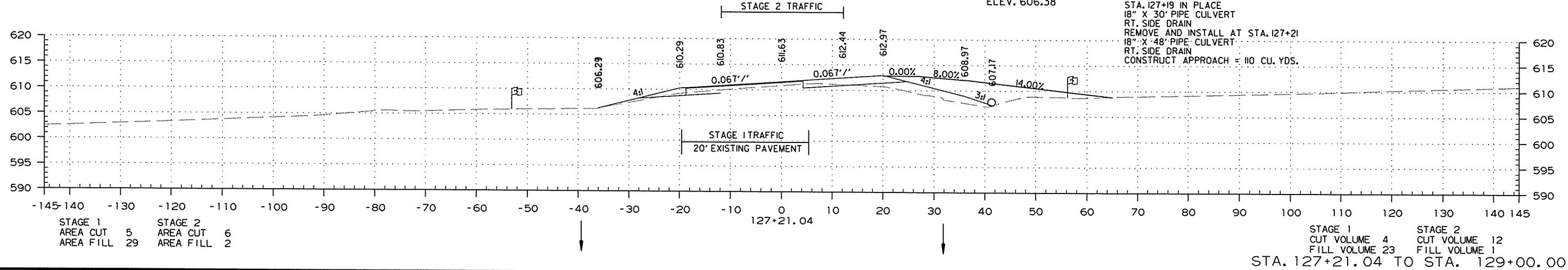
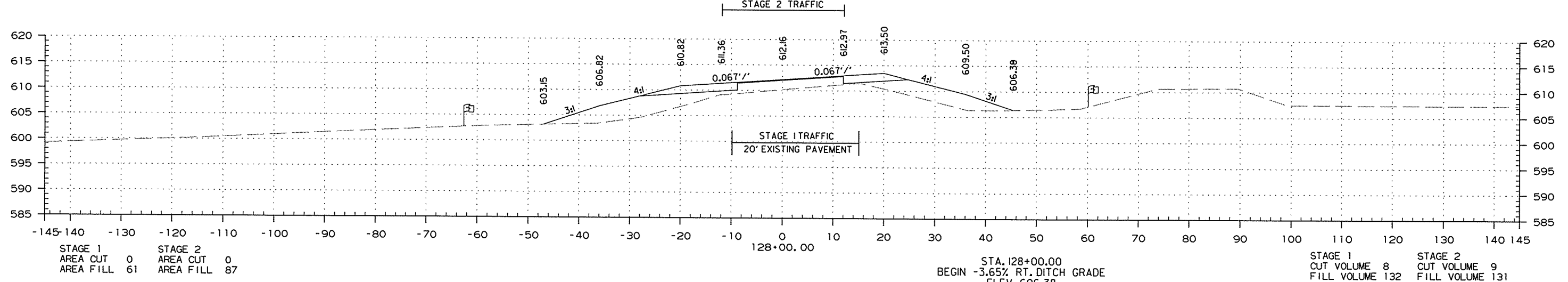
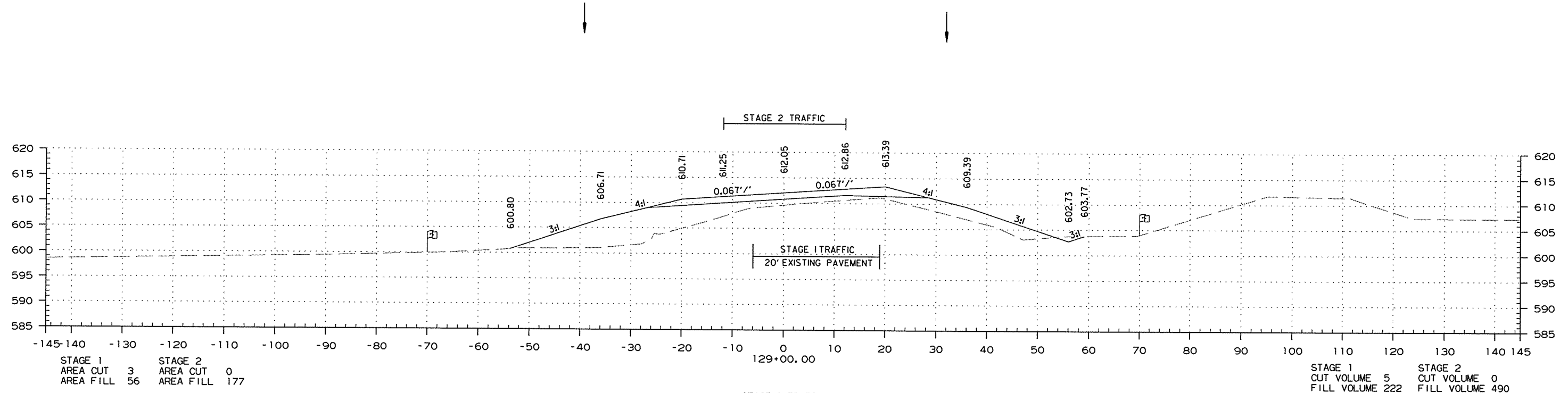
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO. 080445							98	102

② CROSS SECTIONS



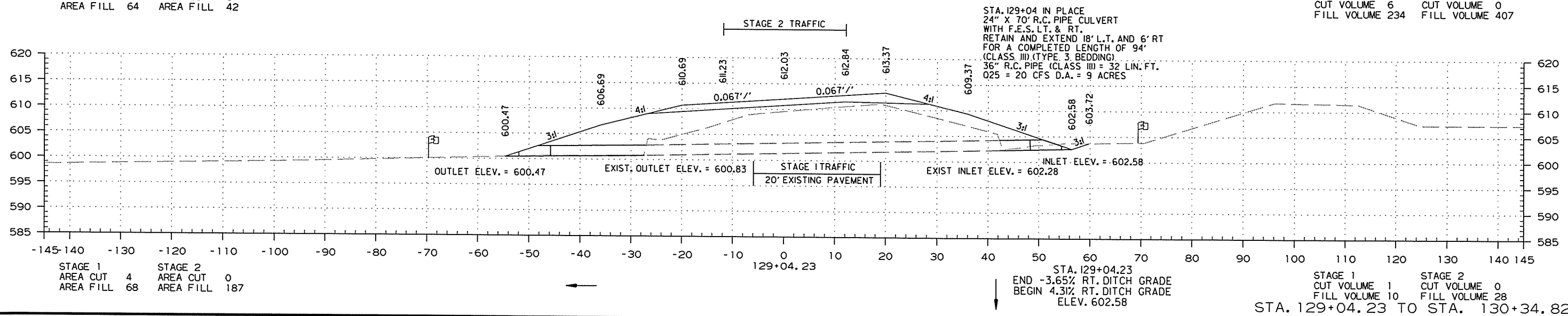
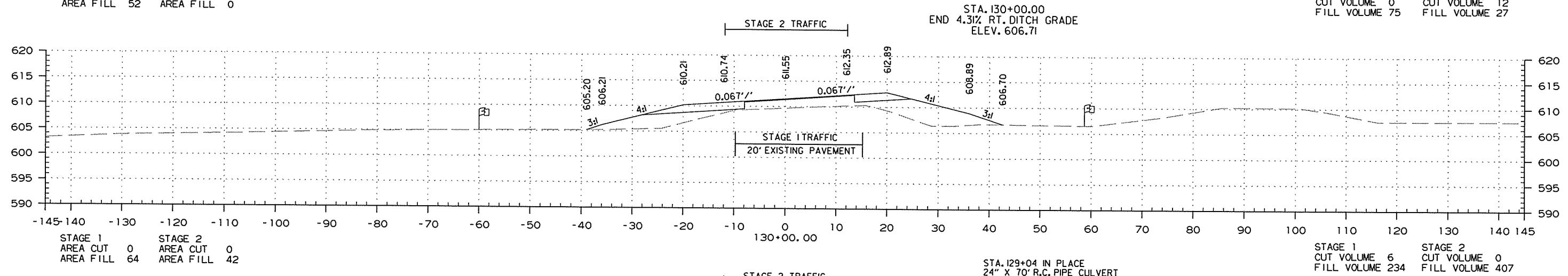
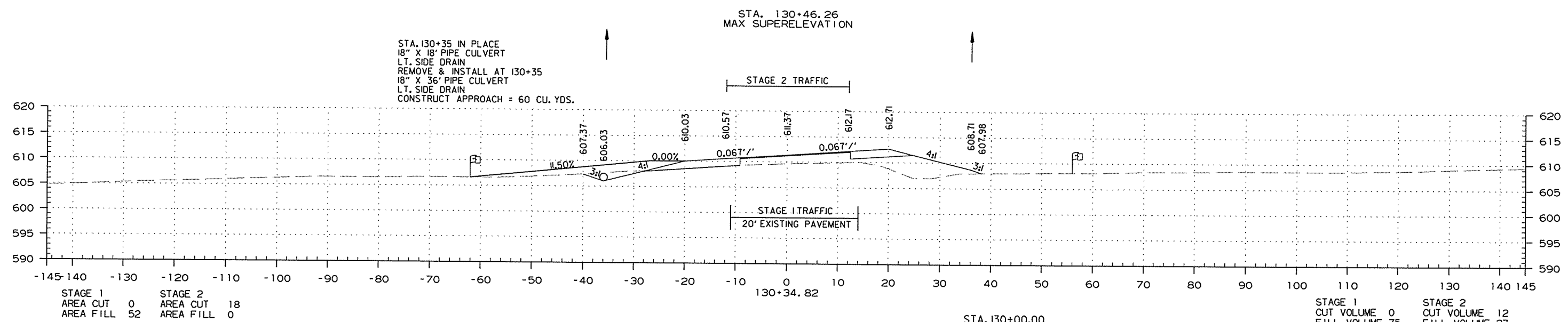
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO. 080445							99	102

② CROSS SECTIONS



DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO. 080445							100	102

② CROSS SECTIONS

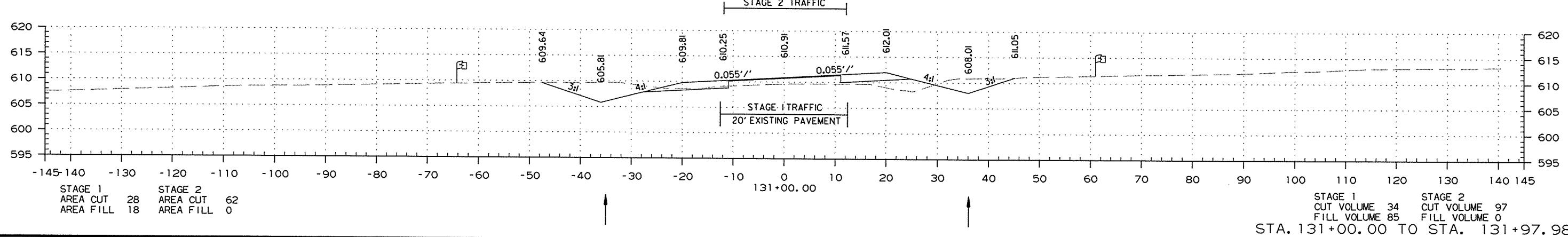
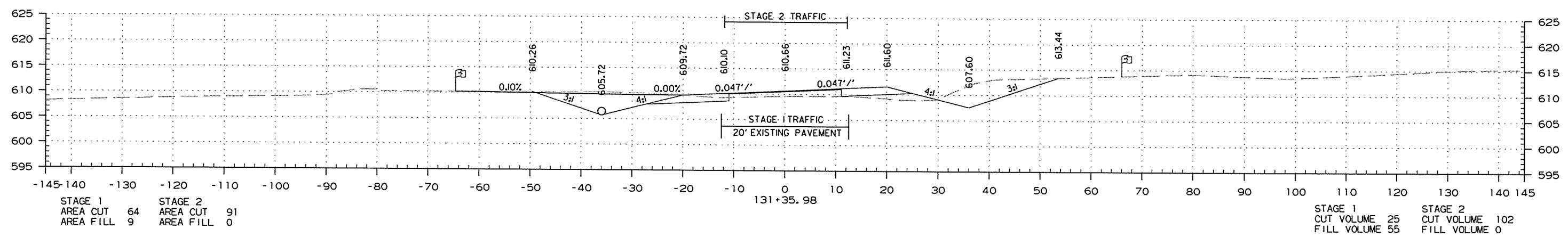
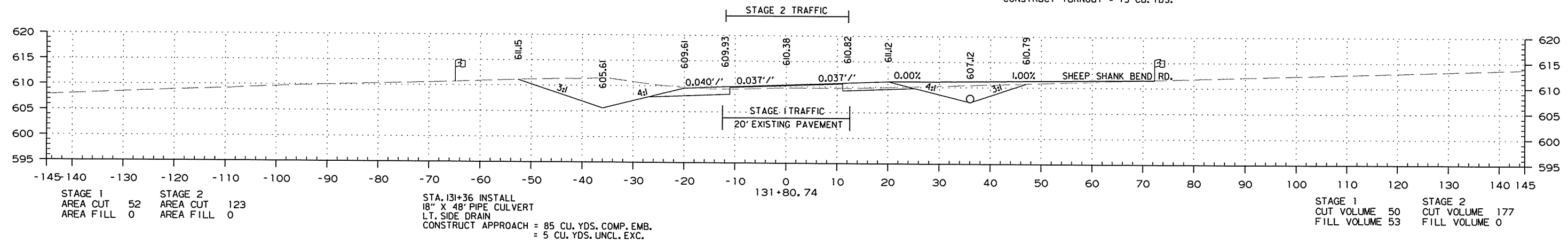
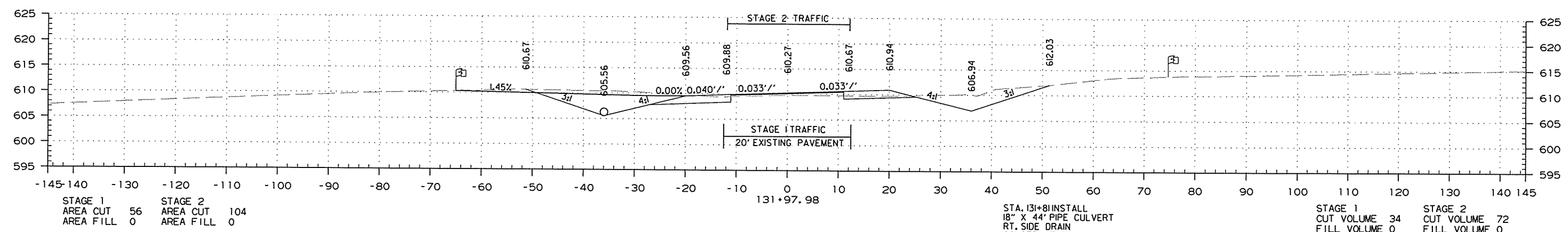


5/13/2016
R080445.DGN

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
							JOB NO.	080445
							SHEET NO.	101
							TOTAL SHEETS	102

② CROSS SECTIONS

STA. 131+98 INSTALL
18" X 46" PIPE CULVERT
LT. SIDE DRAIN
CONSTRUCT APPROACH = 80 CU. YDS. COMP. EMB.
= 5 CU. YDS. UNCL. EXC.



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STA. 131+00.00 TO STA. 131+97.98

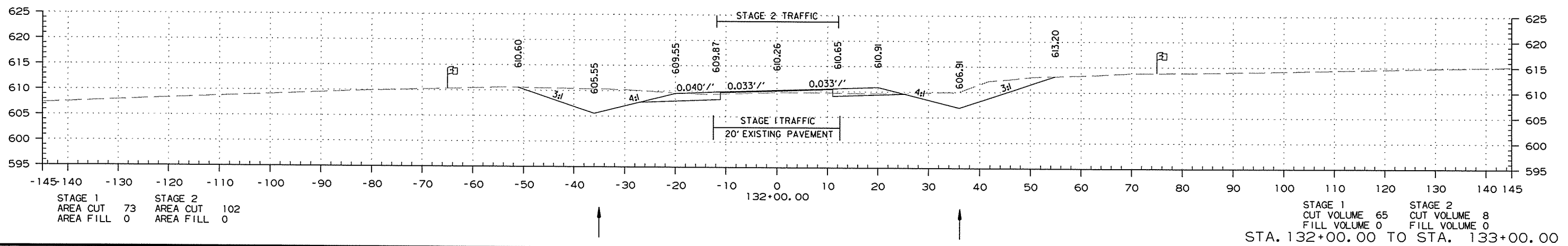
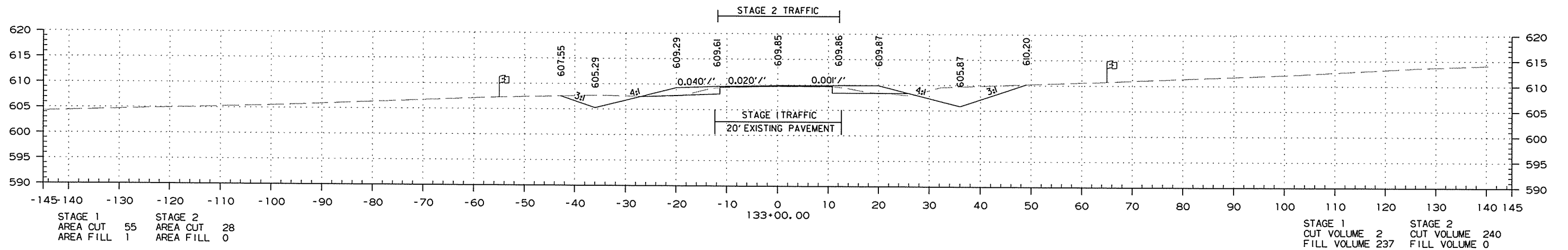
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO. 080445							102	102

② CROSS SECTIONS

STA. 133+46.26
 END JOB 080445
 END SUPERELEVATION

STAGE 1
 CUT VOLUME 47
 FILL VOLUME 1

STAGE 2
 CUT VOLUME 24
 FILL VOLUME 0



STA. 132+00.00 TO STA. 133+00.00

5/13/2016

RO80445.DGN