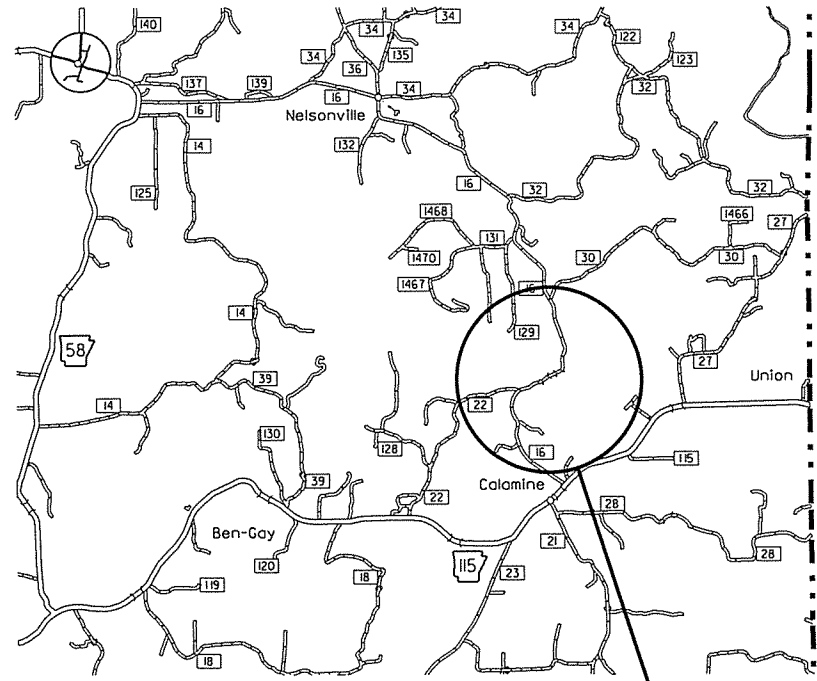


DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.	STPR-0067(25)		
							JOB NO.	63
							FA6713	1
							SOUTH BIG CREEK STR. & APPRS. (S)	



VICINITY MAP

PROJECT LOCATION

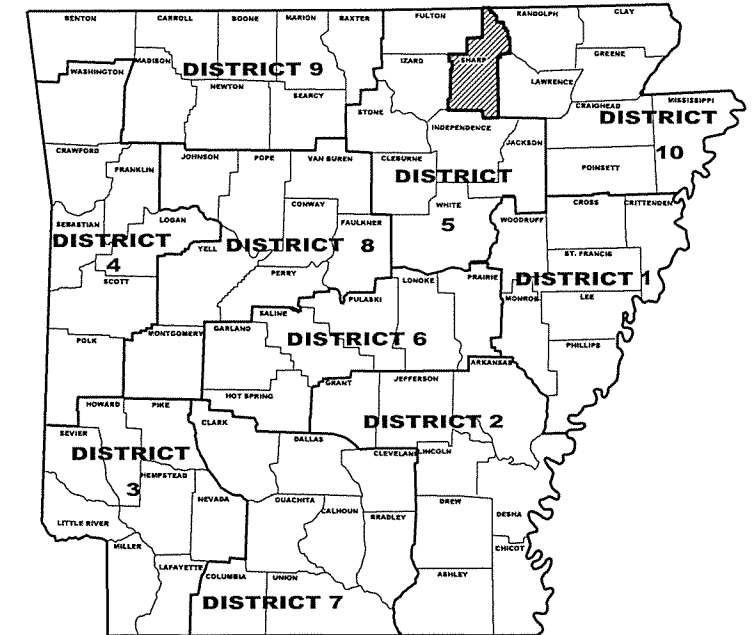
ARKANSAS STATE HIGHWAY AND TRANSPORTATION DEPARTMENT  
CONSTRUCTION PLANS FOR PROPOSED COUNTY ROAD

**SOUTH BIG CREEK  
STR. & APPRS. (S)**

COUNTY ROAD 16  
SHARP COUNTY  
FED. AID PROJECT STPR-0067(25)

**JOB FA6713**

NOT TO SCALE



**ARKANSAS HIGHWAY DIST. 5**

DESIGN TRAFFIC DATA

DESIGN YEAR	2036
2016 ADT	150
2036 ADT	190
2036 DHV	29
DIRECTIONAL DISTRIBUTION	0.60
TRUCKS	15%
DESIGN SPEED	30 MPH

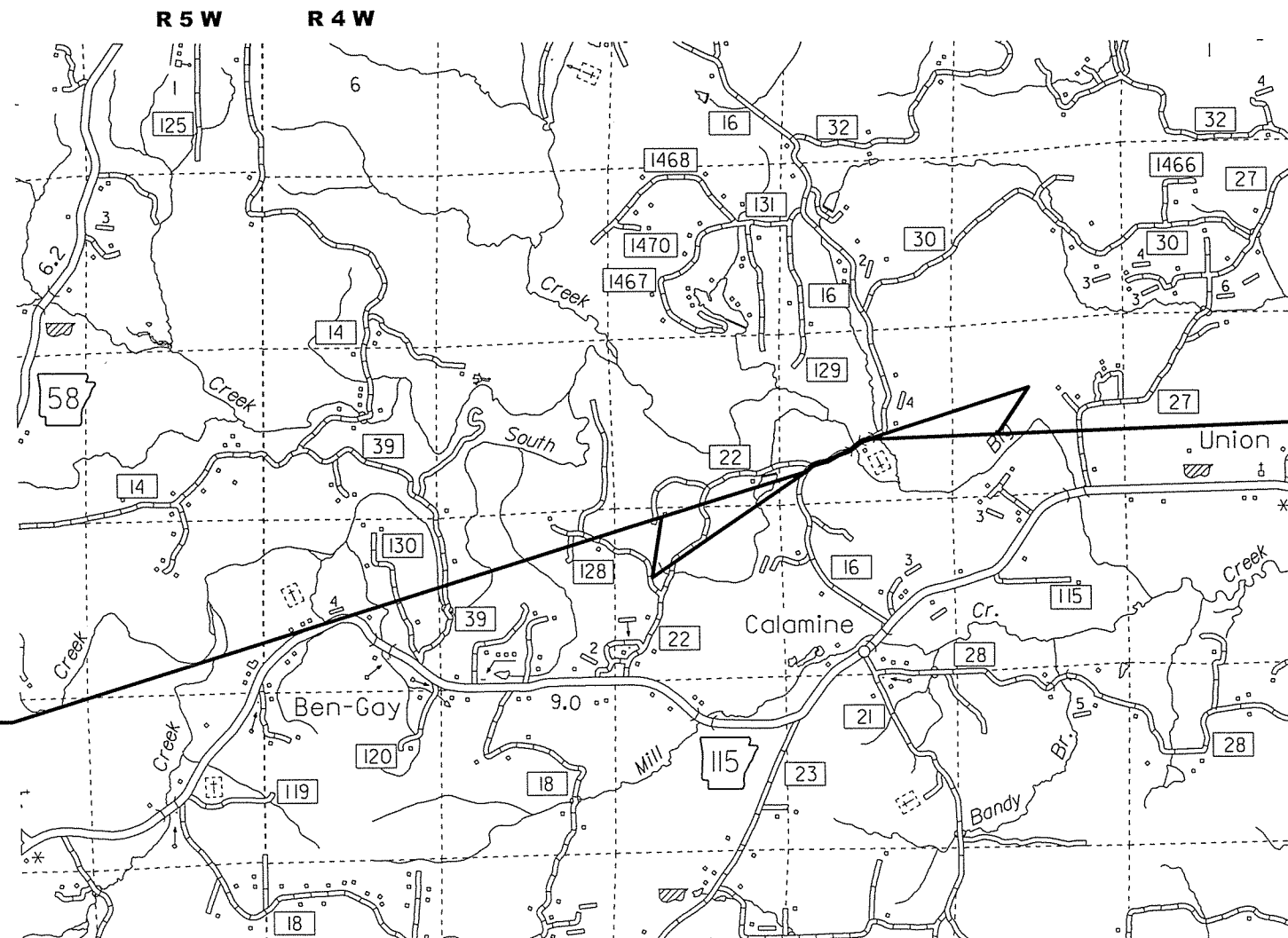
**STRUCTURES OVER 20' - 0"**

SITE 1

STA. 105+60.92 BRIDGE END  
PROPOSED 307'-2"  
CONTINUOUS COMPOSITE  
W-BEAM UNIT  
(SPANS = 55', 65', 65', 65', 55')  
BRIDGE NO. 04933  
24'-0" CLEAR ROADWAY  
STA. 108+68.08



T  
16  
N



STA. 99+60.00

BEGIN JOB FA6713  
FED. AID PROJECT STPR-0067(25)

STA. 111+25.00

END JOB FA6713  
FED. AID PROJECT STPR-0067(25)

	BEGIN	MID-POINT	END
LATITUDE	N36°01'42.2"	N36°01'43.5"	N36°01'46.1"
LONGITUDE	W91°24'03.8"	W91°23'58.5"	W91°23'53.5"

GROSS LENGTH OF PROJECT	1165.00 FEET OR 0.221 MILES
NET " " ROADWAY	857.84 " " 0.163 "
NET " " BRIDGE	307.16 " " 0.058 "
NET " " PROJECT	1165.00 " " 0.221 "

APPROVED



2-1-16

DEPUTY DIRECTOR  
AND CHIEF ENGINEER

INDEX OF SHEETS

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
03-28-16				6	ARK.			
04-14-16								
04-21-16								
				JOB NO.		FA6713	2	63
				(4) INDEX OF SHEETS, GOV. SPECS. & GEN. NOTES				

SHEET NO.	TITLE	BRIDGE NO.	DRWG. NO.	DATE
1.	TITLE SHEET			
2.	INDEX OF SHEETS, GOVERNING SPECIFICATIONS, AND GENERAL NOTES			
3-4.	TYPICAL SECTION OF IMPROVEMENT AND SPECIAL DETAILS			
5.	TEMPORARY EROSION CONTROL DETAILS			
6-7.	QUANTITIES			
8.	SCHEDULE OF BRIDGE QUANTITIES	04933	57839	
9.	SUMMARY OF QUANTITIES AND REVISIONS			
10-11.	SURVEY CONTROL DETAILS			
12.	PLAN AND PROFILE SHEET			
13.	LAYOUT OF BRIDGE OVER SOUTH BIG CREEK (SHEET 1 OF 2)	04933	57840	
14.	LAYOUT OF BRIDGE OVER SOUTH BIG CREEK (SHEET 2 OF 2)	04933	57841	
15.	DETAILS OF END BENTS (SHEET 1 OF 3)	04933	57842	
16.	DETAILS OF END BENTS (SHEET 2 OF 3)	04933	57843	
17.	DETAILS OF END BENTS (SHEET 3 OF 3)	04933	57844	
18.	DETAILS OF BENTS 2 AND 3	04933	57845	
19.	DETAILS OF BENT 4 (SHEET 1 OF 2)	04933	57846	
20.	DETAILS OF BENT 4 (SHEET 2 OF 2)	04933	57847	
21.	DETAILS OF BENT 5	04933	57848	
22.	DETAILS OF ELASTOMERIC BEARINGS	04933	57849	
23.	DETAILS OF 305'-0" CONTINUOUS W-BEAM UNIT (SHEET 1 OF 5)	04933	57850	
24.	DETAILS OF 305'-0" CONTINUOUS W-BEAM UNIT (SHEET 2 OF 5)	04933	57851	
25.	DETAILS OF 305'-0" CONTINUOUS W-BEAM UNIT (SHEET 3 OF 5)	04933	57852	
26.	DETAILS OF 305'-0" CONTINUOUS W-BEAM UNIT (SHEET 4 OF 5)	04933	57853	
27.	DETAILS OF 305'-0" CONTINUOUS W-BEAM UNIT (SHEET 5 OF 5)	04933	57854	
28.	DETAILS OF TYPE SPECIAL APPROACH SLAB	04933	57855	
29.	STANDARD DETAILS FOR EMBANKMENT CONSTRUCTION AND BACKFILL AT BRIDGE ENDS		55000	02-27-14
30.	STANDARD DETAILS FOR DUMPED RIPRAP AND FILTER BLANKET AND COMPUTING EXCAVATION FOR STRUCTURES		55001	02-27-14
31.	STANDARD DETAILS FOR PERMANENT STEEL BRIDGE DECK FORMS FOR STEEL & CONCRETE GIRDER SPANS		55005	03-24-16
32.	STANDARD GENERAL NOTES FOR STEEL BRIDGE STRUCTURES		55006	09-02-15
33.	STANDARD DETAILS FOR TYPE C BRIDGE NAME PLATES		55011	02-27-14
34.	STANDARD DETAILS FOR STEEL H-PILES AND PILE ENCASEMENTS		55020	03-24-16
35.	GUARD RAIL DETAILS		GR-8	07-14-10
36.	GUARD RAIL DETAILS		GR-8A	07-14-10
37.	GUARD RAIL DETAILS		GR-9	04-17-08
38.	GUARD RAIL DETAILS		GR-10	07-14-10
39.	GUARD RAIL DETAILS		GR-10A	07-14-10
40.	GUARD RAIL DETAILS		GRT-1	07-14-10
41.	MAILBOX DETAILS		MB-1	11-18-04
42.	CONCRETE PIPE CULVERT FILL HEIGHTS & BEDDING		PCC-1	02-27-14
43.	METAL PIPE CULVERT FILL HEIGHTS & BEDDING		PCM-1	02-27-14
44.	PLASTIC PIPE CULVERT (HIGH DENSITY POLYETHYLENE)		PCP-1	02-27-14
45.	PLASTIC PIPE CULVERT (PVC F949)		PCP-2	02-27-14
46.	PAVEMENT MARKING DETAILS		PM-1	09-12-13
47.	TABLES AND METHOD OF SUPERELEVATION FOR TWO-WAY TRAFFIC		SE-2	10-18-96
48.	STANDARD HIGHWAY SIGNS AND SUPPORT ASSEMBLIES		SHS-1	09-12-13
49.	U-CHANNEL POST ASSEMBLIES		SHS-2	02-27-14
50.	STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION		TC-1	09-02-15
51.	STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION		TC-2	09-02-15
52.	STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION		TC-3	09-02-15
53.	TEMPORARY EROSION CONTROL DEVICES		TEC-1	12-15-11
54.	TEMPORARY EROSION CONTROL DEVICES		TEC-2	06-02-94
55.	TEMPORARY EROSION CONTROL DEVICES		TEC-3	11-03-94
56.	WIRE FENCE TYPE C AND D		WF-4	08-22-02
57-63.	CROSS SECTIONS			

GOVERNING SPECIFICATIONS

ARKANSAS STATE HIGHWAY COMMISSION STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION, EDITION OF 2014, AND THE FOLLOWING SPECIAL PROVISIONS AND SUPPLEMENTAL SPECIFICATIONS.

NUMBER	TITLE
ERRATA	ERRATA FOR THE BOOK OF STANDARD SPECIFICATIONS
FHWA-1273	REQUIRED CONTRACT PROVISIONS FEDERAL-AID CONSTRUCTION CONTRACTS
FHWA-1273	SUPPLEMENT - EQUAL EMPLOYMENT OPPORTUNITY - NOTICE TO CONTRACTORS
FHWA-1273	SUPPLEMENT - SPECIFIC EQUAL EMPLOYMENT OPPORTUNITY RESPONSIBILITIES (23 U.S.C. 140)
FHWA-1273	SUPPLEMENT - EQUAL EMPLOYMENT OPPORTUNITY - GOALS AND TIMETABLES
FHWA-1273	SUPPLEMENT - EQUAL EMPLOYMENT OPPORTUNITY - FEDERAL STANDARDS
FHWA-1273	SUPPLEMENT - POSTERS AND NOTICES REQUIRED FOR FEDERAL-AID PROJECTS
FHWA-1273	SUPPLEMENT - WAGE RATE DETERMINATION
100-3	CONTRACTOR'S LICENSE
108-1	LIQUIDATED DAMAGES
303-1	AGGREGATE BASE COURSE
400-1	TACK COATS
410-1	CONSTRUCTION REQUIREMENTS AND ACCEPTANCE OF ASPHALT CONCRETE PLANT MIX COURSES
604-1	RETROREFLECTIVE SHEETING FOR TRAFFIC CONTROL DEVICES IN CONSTRUCTION ZONES
606-1	PIPE CULVERTS FOR SIDE DRAINS
620-1	MULCH COVER
JOB FA6713	BIDDING REQUIREMENTS AND CONDITIONS
JOB FA6713	BROADBAND INTERNET SERVICE FOR ASPHALT CONCRETE PLANT
JOB FA6713	BROADBAND INTERNET SERVICE FOR FIELD OFFICE
JOB FA6713	CARGO PREFERENCE ACT REQUIREMENTS
JOB FA6713	CONSTRUCTION IN SPECIAL FLOOD HAZARD AREAS
JOB FA6713	DIRECT TENSION INDICATORS FOR HIGH STRENGTH BOLT ASSEMBLIES
JOB FA6713	DISADVANTAGED BUSINESS ENTERPRISE BIDDER'S RESPONSIBILITIES
JOB FA6713	GOALS FOR DISADVANTAGED BUSINESS ENTERPRISE PARTICIPATION
JOB FA6713	MANDATORY ELECTRONIC CONTRACT
JOB FA6713	MANDATORY ELECTRONIC DOCUMENT SUBMITTAL
JOB FA6713	OFF-SITE RESTRAINING CONDITIONS FOR BATS
JOB FA6713	PLASTIC PIPE
JOB FA6713	RECYCLED ASPHALT SHINGLES
JOB FA6713	SECTION 404 NATIONWIDE 14 PERMIT REQUIREMENTS
JOB FA6713	SHORING
JOB FA6713	SUBMISSION OF ASPHALT CONCRETE HOT MIX ACCEPTANCE TEST RESULTS
JOB FA6713	UTILITY ADJUSTMENTS
JOB FA6713	WARM MIX ASPHALT

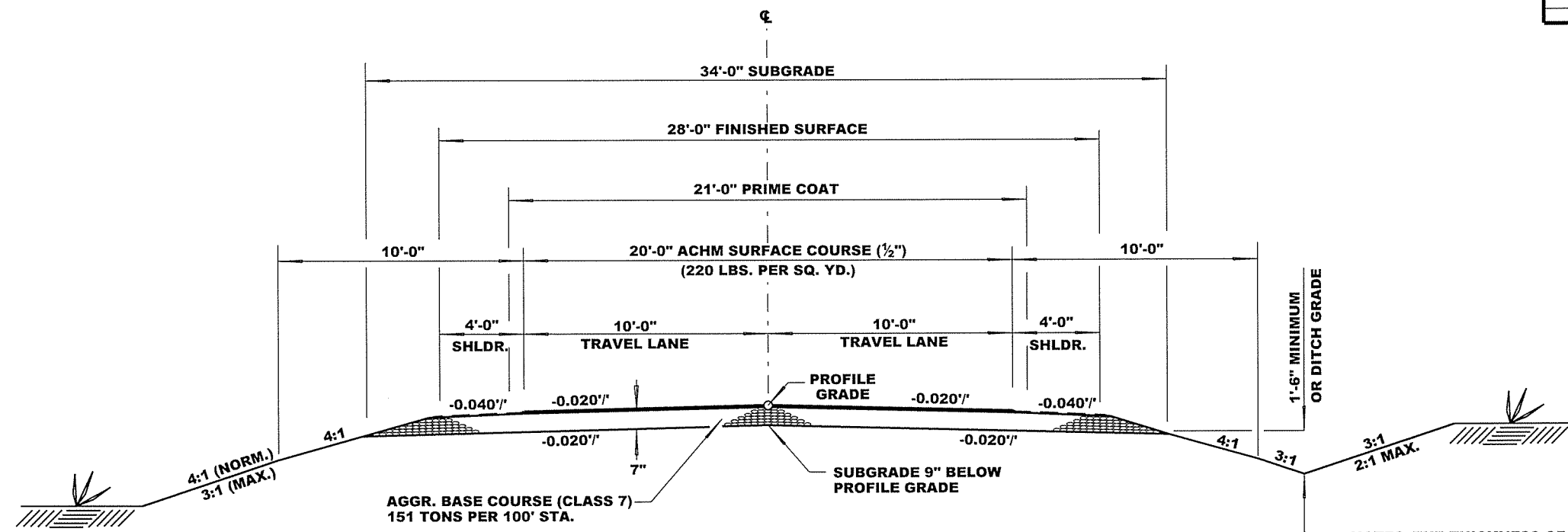
GENERAL NOTES

- GRADE LINE DENOTES FINISHED GRADE WHERE SHOWN ON PLANS.
- UTILITIES INTERFERING WITH CONSTRUCTION SHALL BE MOVED BY THE OWNERS.
- ALL LAND MONUMENTS LOCATED WITHIN THE CONSTRUCTION AREA SHALL BE PROTECTED IN ACCORDANCE WITH SECTION 107.12 OF THE STANDARD SPECIFICATIONS.
- ALL TREES THAT DO NOT DIRECTLY INTERFERE WITH THE PROPOSED CONSTRUCTION SHALL BE SPARED AS DIRECTED BY THE ENGINEER. CARE AND DISCRETION SHALL BE USED TO INSURE THAT ALL TREES NOT TO BE REMOVED SHALL BE HARMED AS LITTLE AS POSSIBLE DURING THE CONSTRUCTION OPERATIONS.
- THE CONTRACTOR SHALL BE RESPONSIBLE FOR PROVIDING A FENCE TO CONTROL LIVESTOCK IN AREAS WHERE PASTURES ARE SEVERED. WIRE FENCE MAY BE CONSTRUCTED INITIALLY, OR IN LIEU THEREOF, THE CONTRACTOR AT HIS OWN EXPENSE, MAY ELECT TO PROVIDE TEMPORARY FENCING SUITABLE TO CONTAIN LIVESTOCK.
- SUPERELEVATION SHALL BE COMPUTED IN ACCORDANCE WITH STD. DRWG. SE-2 USING 30 M.P.H. DESIGN VALUES AND REVOLVE ABOUT THE INNER EDGE OF TRAVEL LANE UNLESS OTHERWISE SHOWN.
- ALL SALVAGEABLE PIPE CULVERTS SHALL REMAIN THE PROPERTY OF THE CONTRACTOR.
- ROAD IS TO REMAIN OPEN THROUGHOUT MOST OF THE PROJECT BUT WILL BE CLOSED TO CONSTRUCT APPROACHES.
- THE CONTRACTOR SHALL BE RESPONSIBLE FOR MAINTAINING U.S. MAILBOXES WITHIN THE PROJECT LIMITS IN SUCH A MANNER THAT THE PUBLIC MAY RECEIVE CONTINUED MAIL SERVICE. PAYMENT WILL BE CONSIDERED INCLUDED IN THE PRICE BID FOR THE VARIOUS BID ITEMS.

INDEX OF SHEETS, GOVERNING SPECIFICATIONS, & GENERAL NOTES

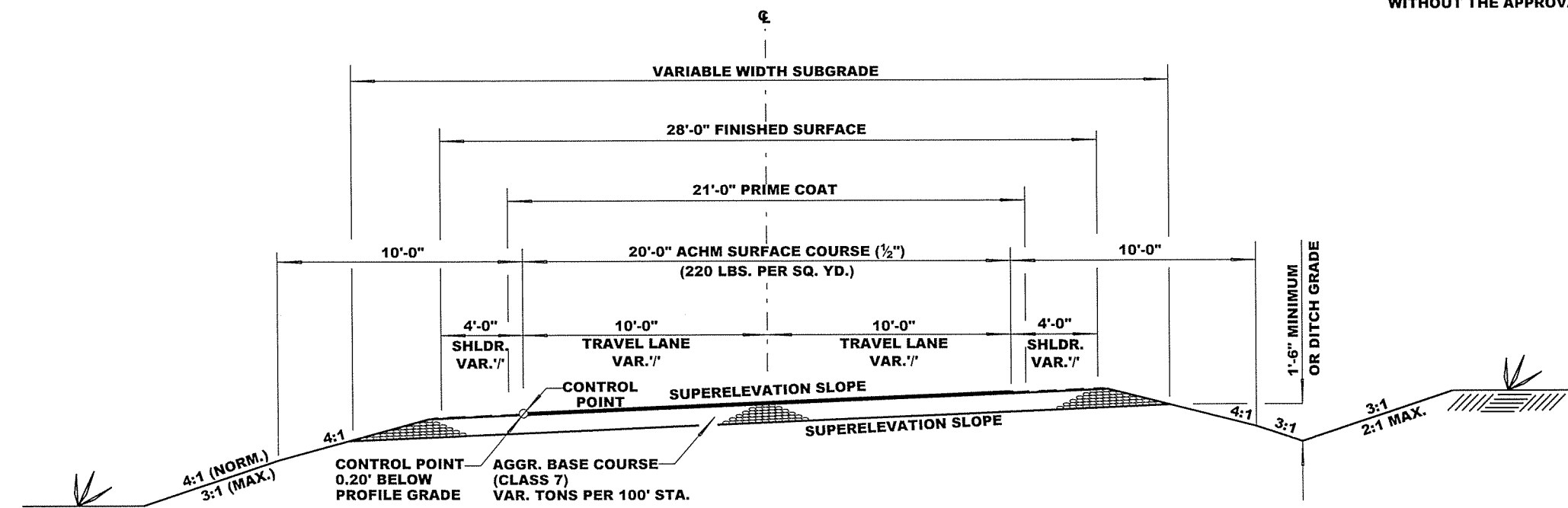


DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	FAG713	3	63	
4 TYPICAL SECTIONS OF IMPROVEMENT								



NOTES: THE THICKNESS OF AGGREGATE BASE COURSE SHALL BE WITHIN PLUS OR MINUS 1" OF THE PLAN THICKNESS SHOWN. THE CONTRACTOR WILL CORRECT ANY DEFICIENT THICKNESS THAT DOES NOT MEET TOLERANCE INDICATED. PAYMENT WILL NOT BE MADE FOR MATERIAL PLACED IN EXCESS OF THE TOLERANCE INDICATED.

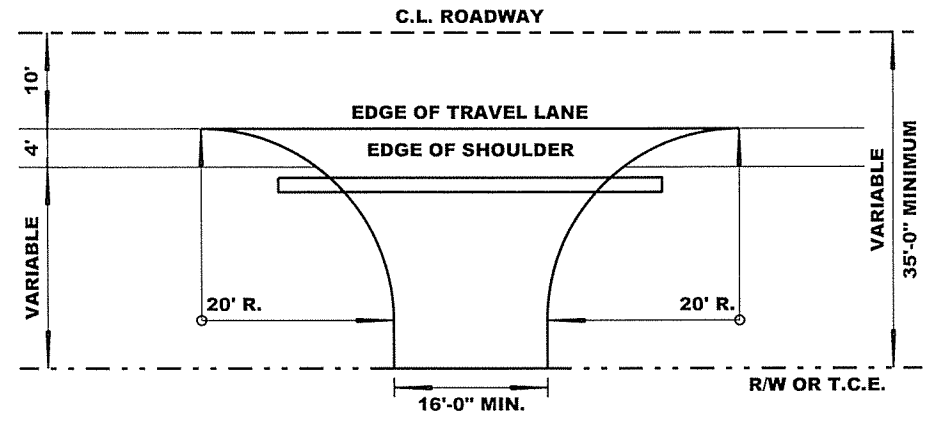
REFER TO CROSS SECTIONS FOR DEVIATION FROM THE NORMAL SLOPES. NO CHANGE SHALL BE MADE FROM THE PLANNED SLOPES WITHOUT THE APPROVAL OF THE ENGINEER.



**TYPICAL SECTIONS OF IMPROVEMENT**

STATE OF ARKANSAS  
 REGISTERED PROFESSIONAL ENGINEER  
 No. 5368  
 DAVID B. MAYO  
 1/27/2016

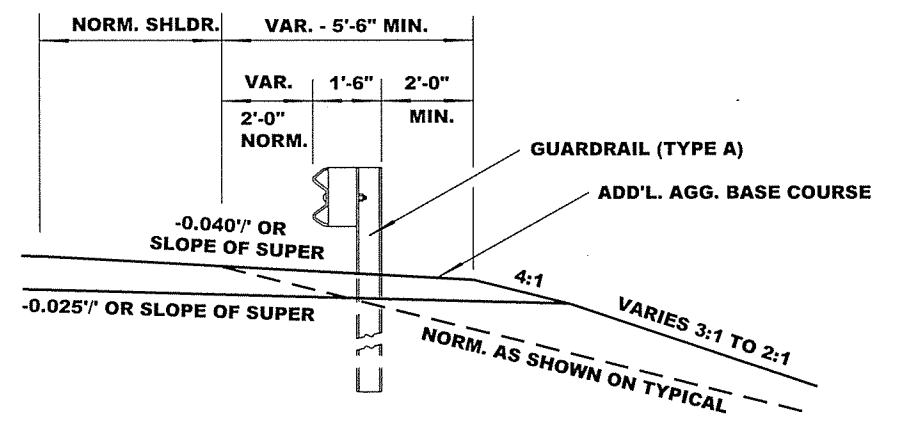
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	FA6713		4	63
				SPECIAL DETAILS				



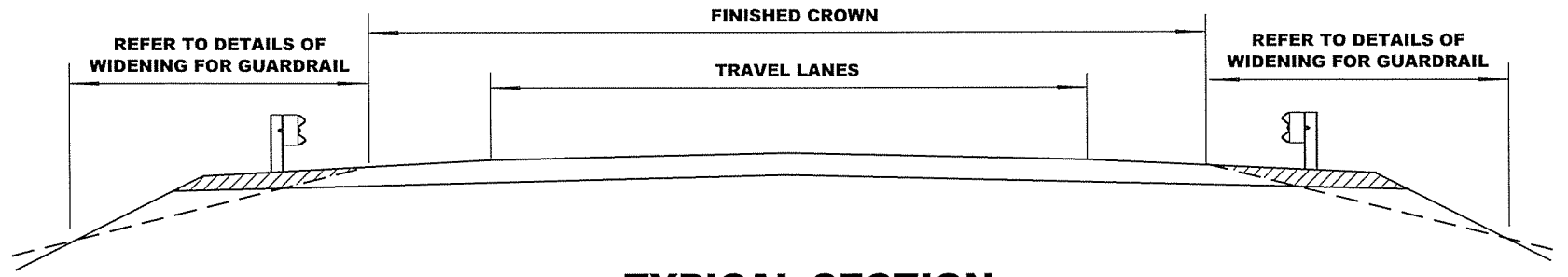
**DETAIL OF PRIVATE ENTRANCES**

ADD'L. BASE COURSE  
ACHM SURFACE COURSE (1/2")  
PRIME COAT

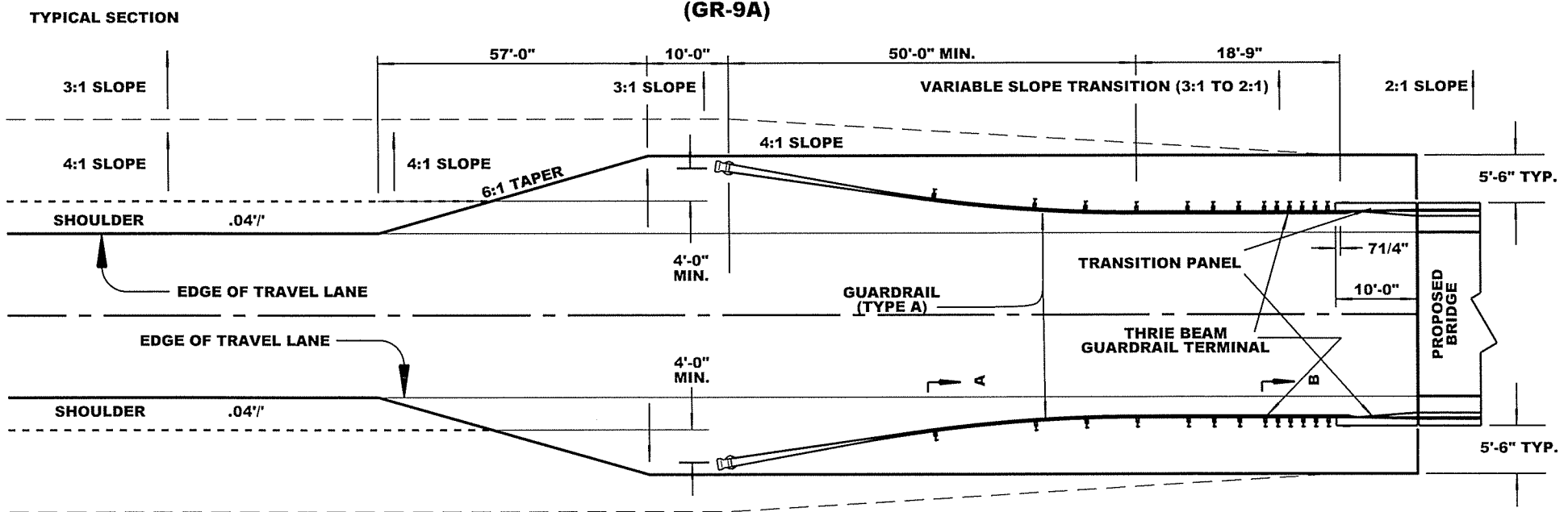
NOTE: THE ABOVE DETAIL MAY BE MODIFIED TO MEET LOCAL CONDITIONS AS DIRECTED BY THE ENGINEER.



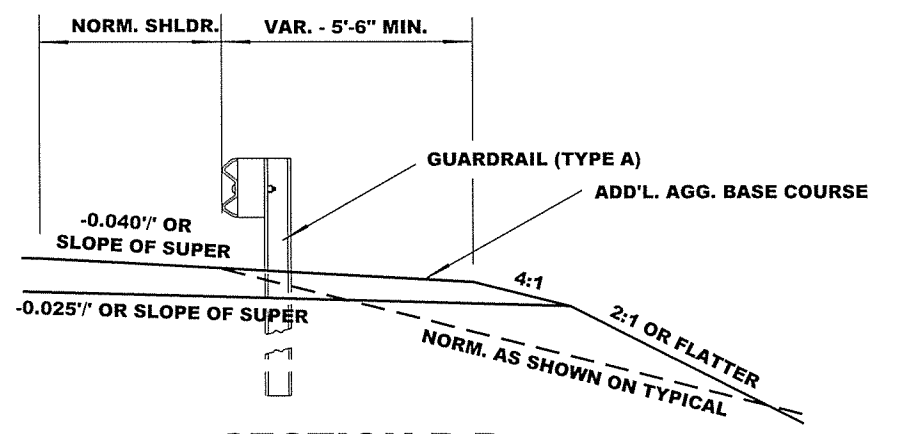
**SECTION A-A**



**TYPICAL SECTION GUARDRAIL WIDENING (GR-9A)**



**DETAILS OF WIDENING FOR GUARDRAIL (24'-0" CLEAR ROADWAY CAST IN PLACE BRIDGE)**  
NOT TO SCALE



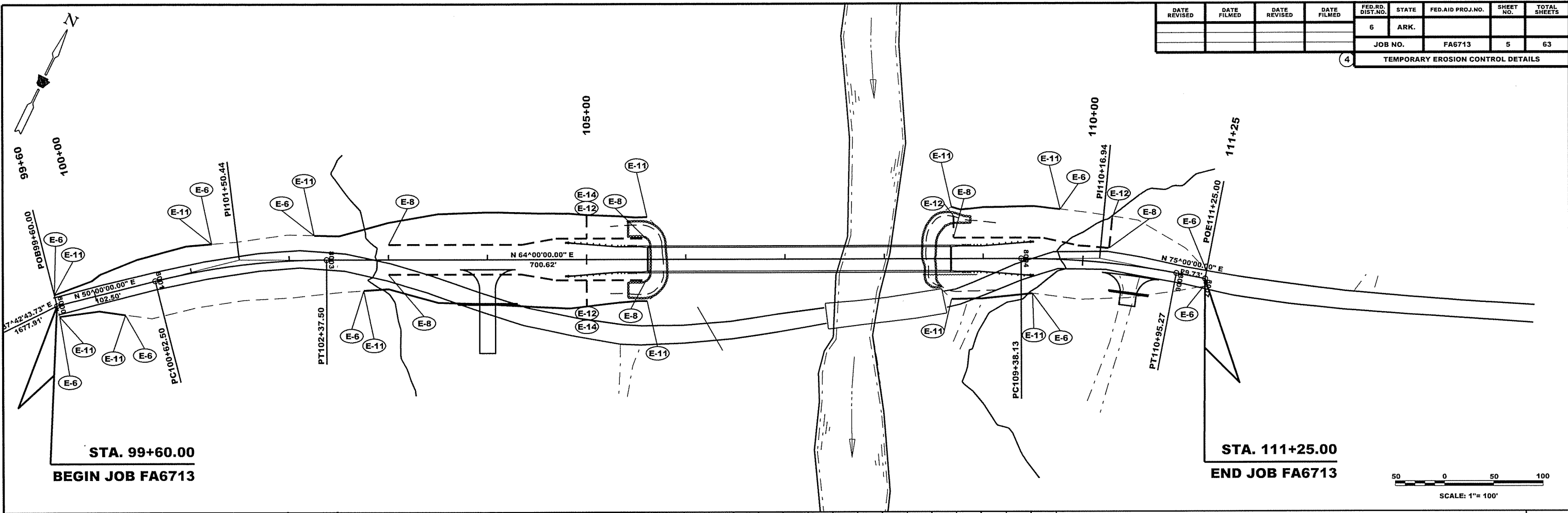
**SECTION B-B**

**SPECIAL DETAILS**

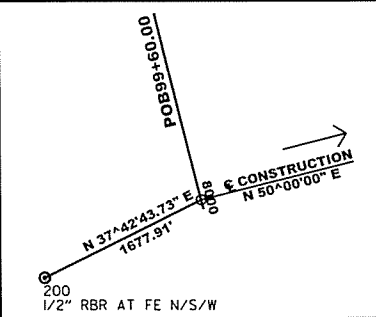


1/27/2016

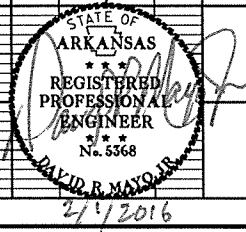
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	FA6713		5	63
				4 TEMPORARY EROSION CONTROL DETAILS				



TEMPORARY EROSION CONTROL DEVICES			
<b>ROCK DITCH CHECKS (E-6)</b>			
STA. 99+60	LT. & RT.	= 4	CU. YD.
STA. 100+25	RT.	= 2	CU. YD.
STA. 101+25	LT.	= 2	CU. YD.
STA. 102+25	LT.	= 2	CU. YD.
STA. 102+75	RT.	= 2	CU. YD.
STA. 109+50	RT.	= 2	CU. YD.
STA. 109+75	LT.	= 2	CU. YD.
STA. 111+25	LT. & RT.	= 4	CU. YD.
<b>DIVERSION DITCH (E-8)</b>			
STA. 103+00 - STA. 105+60	LT.	= 260	LIN. FT.
STA. 103+00 - STA. 105+60	RT.	= 260	LIN. FT.
STA. 108+70 - STA. 110+25	LT.	= 155	LIN. FT.
<b>PIPE FOR SLOPE DRAINS (E-12)</b>			
STA. 105+00	LT.	= 23	LIN. FT.
STA. 105+00	RT.	= 25	LIN. FT.
STA. 108+70	LT.	= 32	LIN. FT.
STA. 110+25	LT.	= 20	LIN. FT.
<b>SILT FENCE (E-11)</b>			
STA. 99+60 - STA. 100+25	RT.	= 68	LIN. FT.
STA. 99+60 - STA. 101+25	LT.	= 169	LIN. FT.
STA. 102+25 - STA. 105+60	LT.	= 338	LIN. FT.
STA. 102+75 - STA. 105+60	RT.	= 289	LIN. FT.
STA. 108+70 - STA. 109+75	LT.	= 108	LIN. FT.
STA. 108+70 - STA. 109+50	RT.	= 81	LIN. FT.
<b>SEDIMENT BASIN (E-14)</b>			
STA. 105+00	LT.	= 100	CU. YD.
STA. 105+00	RT.	= 100	CU. YD.
<b>OBLIT. OF SED. BASIN</b>			
		= 200	CU. YD.



REVISION NO.	REVISIONS
1.	
2.	
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DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	FAG713	6	63	
				4				
				QUANTITIES				

### WIRE FENCE

STATION	STATION	SIDE	WIRE FENCE
			(TYPE D-1) LIN. FT.
101+15	103+90	RT.	270
101+15	105+60	LT.	500
104+10	105+60	RT.	195
108+70	111+25	LT.	325
<b>TOTAL:</b>			1290

### REFLECTORIZED PAINT PAVEMENT MARKINGS

STATION	STATION	4" YELLOW	4" WHITE
		LIN. FT.	LIN. FT.
99+60	111+25	2330	2330
<b>TOTALS:</b>		2330	2330

NOTE: THIS IS A LOW VOLUME ROAD AS DEFINED IN SECTION 604.03 OF THE STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION, 2014 EDITION.

### CLEARING AND GRUBBING

STATION	STATION	CLEARING	GRUBBING
		STATION	STATION
99+60	111+25	13	13
<b>TOTALS:</b>		13	13

### TRAFFIC CONTROL DEVICES

LOCATION	W20-1						W20-3	G20-1	G20-2	BARRICADES	STANDARD DRAWING NUMBER		
	1500 FT.		1000 FT.		500 FT.								
	NO.	SQ. FT.	NO.	SQ. FT.	NO.	SQ. FT.							
STA. 84+60	1	16									TC-1, 2 & 3		
STA. 89+60			1	16							TC-1, 2 & 3		
STA. 94+60					1	16			1	8	TC-1, 2 & 3		
STA. 99+60							1	16	1	10	TC-1, 2 & 3		
STA. 111+25							1	16	1	10	TC-1, 2 & 3		
STA. 116+25					1	16			1	8	TC-1, 2 & 3		
STA. 121+25			1	16							TC-1, 2 & 3		
STA. 126+25	1	16									TC-1, 2 & 3		
ENTIRE PROJECT										32	TC-1, 2 & 3		
<b>TOTALS:</b>	2	32	2	32	2	32	2	32	2	20	2	16	32

### STANDARD HIGHWAY SIGNS AND SUPPORT ASSEMBLIES

STATION	SIDE	STANDARD SIGN NUMBER				SUPPORT ASSEMBLIES (TYPE A) EACH	STANDARD DRAWING NUMBER
		W1-2 LT.		W1-2 RT.			
		NO.	SQ. FT.	NO.	SQ. FT.		
98+88	RT.			1	6.25	1	SHS - 1 & 2
104+13	LT.	1	6.25			1	SHS - 1 & 2
107+63	RT.			1	6.25	1	SHS - 1 & 2
113+00	LT.	1	6.25			1	SHS - 1 & 2
<b>TOTALS:</b>		2	12.50	2	12.50	4	

NOTE: ALL STANDARD SIGN BLANKS TO BE 0.080" THICK. REFER TO STANDARD DWG. SHS-2 FOR CHANNEL POST SPLICING DETAILS.

### TEMPORARY EROSION CONTROL

STATION	STATION	LOCATION	SAND BAG DITCH CKS. (E-5)	ROCK DITCH CKS. (E-6)	SILT FENCE (E-11)	DIVERSION DITCH (E-8)	PIPE FOR SLOPE DRAINS (E-8)	SEDIMENT BASIN (E-14)	OBLIT. OF SEDIMENT BASIN	SEDIMENT REMOVAL & DISPOSAL	STANDARD DRAWING NUMBER
			BAG	CU. YD.	LIN. FT.	LIN. FT.	LIN. FT.	CU. YD.	CU. YD.	CU. YD.	
99+60	111+25	MAIN LANES		20	1053	675	100	200	200	254	TEC-1, 2&3
* ENTIRE PROJECT AS DIRECTED BY ENGINEER			30		100					8	TEC-1, 2&3
<b>TOTALS:</b>			30	20	1153	675	100	200	200	262	

NOTE: THE TEMPORARY EROSION CONTROL DEVICES SHOWN ABOVE AND ON THE PLANS SHALL BE INSTALLED IN SUCH A SEQUENCE AS TO DETER EROSION AND SEDIMENTATION ON U.S. WATERWAYS AS EXPLAINED BY THE NATIONAL POLLUTANT DISCHARGE ELIMINATION SYSTEM PERMIT.

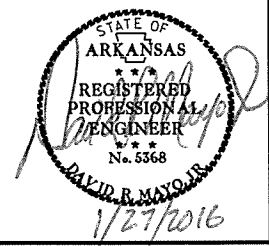
\* QUANTITIES ARE ESTIMATED AND SHALL BE PLACED IF AND WHERE BY THE ENGINEER. SEE SECTION 104.03 OF THE STANDARD SPECIFICATIONS.

### GUARDRAIL

STATION	STATION	SIDE	GUARDRAIL (TYPE A)	TERMINAL ANCHOR POSTS (TYPE 1)	THRIE BEAM GUARDRAIL TERMINAL
			LIN. FT.	EACH	EACH
104+82.77	105+51.52	LT. & RT.	100	2	2
108+77.48	109+46.23	LT. & RT.	100	2	2
<b>TOTALS:</b>			200	4	4

### APPROACH SLAB

STATION	STATION	APPROACH SLAB (TYPE SPECIAL)	
		CONCRETE	REINF. STEEL - RDWY.(GRADE 60)
		CU. YD.	LB.
105+34.92	105+60.92	29.62	2151
108+68.08	108+94.08	29.62	2151
<b>TOTALS:</b>		59.24	4302



## REMOVAL AND DISPOSAL OF ITEMS

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	FA6713	7	63	
				QUANTITIES				

STATION	STATION	LOCATION	DESCRIPTION	PIPE CULVERTS	FENCE	GATES
				EACH	LIN. FT.	EACH
101+15	107+40	LT.	5B - 5 STRAND BARBED WIRE		638	
101+15	105+29	RT.	3B - 3 STRAND BARBED WIRE		425	
105+48	107+43	RT.	3B - 3 STRAND BARBED WIRE		200	
106+25		CROSS DRAIN	24" X 51' C.M. PIPE CULVERT CROSS DRAIN	1		
108+28	108+28	LT.	3B - 3 STRAND BARBED WIRE		75	
108+65	111+25	LT.	5B - 5 STRAND BARBED WIRE		272	
108+72		RT.	12' METAL VEHICULAR GATE			1
<b>TOTALS:</b>				1	1610	1

## EARTHWORK

STATION	STATION	UNCLASSIFIED EXCAVATION				COMPACTED EMBANKMENT		
		MAIN LANES	OBLIT. OF EXIST. RDWY.	CHANNEL	TOTAL	MAIN LANES	ADDITIONAL	TOTAL
100+00	111+25	864			864	8775		8775
103+69	107+43		130		130			
104+00						425		425
105+15	107+45			1235	1235			
108+58	109+01		16		16			
110+50						60		60
<b>TOTALS:</b>		864	146	1235	2245	8775	485	9260

NOTE: EARTHWORK QUANTITIES SHOWN SHALL BE PAID AS PLAN QUANTITY.

## AGGREGATE BASE COURSE AND SURFACING

STATION	STATION	DESCRIPTION	LENGTH	AGGREGATE BASE CRS. (CLASS 7)	WIDTH	PRIME COAT		WIDTH	*ACHM SURFACE COURSE (1/2")	
			LIN. FT.	TON	LIN. FT.	SQ. YD.	GAL.	LIN. FT.	SQ. YD.	TON
99+60	100+10	COUNTY ROAD 16 - BEGIN TRANSITION	50	60.5	19	105.6	42.2	18	100.0	11.0
100+10	104+15.77	COUNTY ROAD 16 - MAIN LANES	405.77	612.7	21	946.8	378.7	20	901.7	99.2
104+15.77	104+72.77	COUNTY ROAD 16 - TAPER	57	99.8	21	133.0	53.2	20	126.7	13.9
104+72.77	105+60.92	COUNTY ROAD 16 - GUARDRAIL WIDENING	88.15	175.4	21	205.7	82.3	20	195.9	21.5
108+68.08	109+56.23	COUNTY ROAD 16 - GUARDRAIL WIDENING	88.15	175.4	21	205.7	82.3	20	195.9	21.5
109+56.23	110+13.23	COUNTY ROAD 16 - TAPER	57	99.8	21	133.0	53.2	20	126.7	13.9
110+13.23	110+75	COUNTY ROAD 16 - MAIN LANES	61.77	93.3	21	144.1	57.6	20	137.3	15.1
110+75	111+25	COUNTY ROAD 16 - END TRANSITION	50	60.5	19	105.6	42.2	18	100.0	11.0
104+00		FIELD ENTRANCE - RT. SIDE		69.1		54.6	21.8		54.6	6.0
110+50		PRIVATE DRIVE - RT. SIDE		30.3		55.9	22.4		55.9	6.1
<b>* ENTIRE SECTION</b>		<b>MAINTENANCE OF TRAFFIC</b>		200.0						
<b>TOTALS:</b>				1676.8			835.9			219.2

USE: 1677 836 219

**BASIS OF ESTIMATE:**

- AGGREGATE BASE COURSE (CLASS 7) 121 TONS PER 100' STA. (BEGIN TRANSITION)
- AGGREGATE BASE COURSE (CLASS 7) 151 TONS PER 100' STA. (MAIN LANES)
- AGGREGATE BASE COURSE (CLASS 7) 175 TONS PER 100' STA. (TAPER)
- AGGREGATE BASE COURSE (CLASS 7) 199 TONS PER 100' STA. (GUARDRAIL WIDENING)
- AGGREGATE BASE COURSE (CLASS 7) 121 TONS PER 100' STA. (END TRANSITION)
- PRIME COAT 0.40 GAL./SQ. YD.
- ACHM SURFACE COURSE (1/2") 220 LBS./SQ. YD.

\*\*QUANTITIES ARE ESTIMATED AND SHALL BE PLACED IF AND WHERE BY THE ENGINEER. SEE SECTION 104.03 OF THE STANDARD SPECIFICATIONS.

NOTE: RATES MAY BE MODIFIED IF AND WHERE DIRECTED BY THE ENGINEER. SEE SECTION 104.03 OF THE STANDARD SPECIFICATIONS.

\*Nmax = 115

PROPORTION BY WEIGHT:  
 MINERAL AGGREGATE IN ACHM SURFACE COURSE (1/2") 94.8%  
 ASPHALT BINDER (PG 64-22) IN ACHM SURFACE COURSE (1/2") 5.2%

## STRUCTURES

STATION	DESCRIPTION	SIDE DRAIN	STANDARD DRAWING
		18" LIN. FT.	
104+00	18" X 60' PIPE CULVERT RT.	60	PCC-1, PCM-1, PCP-1, PCP-2
110+50	18" X 40' PIPE CULVERT RT.	40	PCC-1, PCM-1, PCP-1, PCP-2
<b>TOTAL:</b>		100	

## TEMPORARY & PERMANENT SEEDING

STATION	TEMPORARY SEEDING	LIME	SEEDING	MULCH COVER	WATER
	ACRE	TON	ACRE	ACRE	M. GAL.
ENTIRE PROJECT	0.89	2	0.89	1.78	108.9
<b>TOTALS:</b>	0.89	2	0.89	1.78	108.9

**BASIS OF ESTIMATE:**

- LIME 2 TONS PER ACRE
- WATER 102 M. GALS. PER ACRE PERMANENT SEEDING
- WATER 20.4 M. GALS. PER ACRE TEMPORARY SEEDING



DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	FA6713		8	63
				① 04933 -	QUANTITIES			- 57839

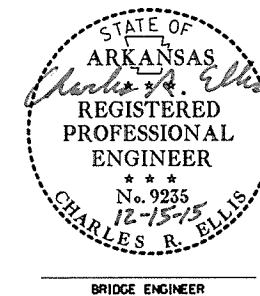
**SCHEDULE OF BRIDGE QUANTITIES - JOB NO. FA6713**

BRIDGE NO. NAME TITLE	UNIT OF STRUCTURE	ITEM NO.	205	801	802	802	803	804	804	805	805	805	SP & 807	808	809	812	816	816
		ITEM	REMOVAL OF EXISTING BRIDGE STRUCTURE (SITE NO. 1)	UNCLASSIFIED EXCAVATION FOR STRUCTURES-BRIDGE	CLASS S CONCRETE-BRIDGE	CLASS S(AE) CONCRETE-BRIDGE	CLASS I PROTECTIVE SURFACE TREATMENT	REINFORCING STEEL-BRIDGE (GRADE 60)	EPOXY COATED REINFORCING STEEL (GRADE 60)	② STEEL PILING (HP 14X73)	PILE ENCASEMENT	PREBORING	STRUCTURAL STEEL IN BEAM SPANS (M 270, GRADE 50W)	ELASTOMERIC BEARINGS	SILICONE JOINT SEALANT	BRIDGE NAME PLATE (TYPE C)	DUMPED RIPRAP	FILTER BLANKET
		UNIT	LUMP SUM	CU. YD.	CU. YD.	CU. YD.	GAL.	LB.	LB.	LIN. FT.	LIN. FT.	LIN. FT.	LB.	CU. IN.	LIN. FT.	EACH	CU. YD.	SO. YD.
04933 SOUTH BIG CREEK	END BENT NO. 1				20.55		0.2	2,397	322	76			455	1,632.0			115	200
	INTERMEDIATE BENT NO. 2				8.90			1,095		80	26			1,555.0				
	INTERMEDIATE BENT NO. 3				8.90			1,095		96	34			1,156.5				
	INTERMEDIATE BENT NO. 4			166	61.20			10,175		160		144		1,156.5				
	INTERMEDIATE BENT NO. 5			43	39.85			7,915						1,555.0				
	END BENT NO. 6			14	36.10		0.2	5,253	322				455	1,632.0			85	145
	305'-0" CONTINUOUS W-BEAM UNIT					256.40	21.1		63,026					175,270	54	1		
TOTALS FOR JOB NO. FA6713			1	① 223	175.50	256.40	21.5	27,930	63,670	412	60	144	176,180	8,687.0	54	1	200	345

① INCLUDES APPROX. 57 CU. YDS. OF ROCK EXCAVATION.

② THESE STEEL PILES ARE REQUIRED TO BE GRADE 50 AND HAVE SPECIAL PILE TIPS WHICH WILL NOT BE PAID FOR DIRECTLY, BUT WILL BE CONSIDERED SUBSIDIARY TO THE ITEM "STEEL PILING (HP 14X73)".

**AILEEN SCHUBEL**  
DESIGN SECTION SUPERVISOR



**SCHEDULE OF BRIDGE QUANTITIES  
SOUTH BIG CREEK STR. & APPRS. (S)  
SHARP COUNTY**

COUNTY ROAD 16  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.

DRAWN BY: LJB      DATE: 6-17-15      FILENAME: bfa6713\_at.dgn  
 CHECKED BY: JYP      DATE: 12-14-15      SCALE:  
 DESIGNED BY:      DATE:  
 BRIDGE NO. 04933      DRAWING NO. 57839



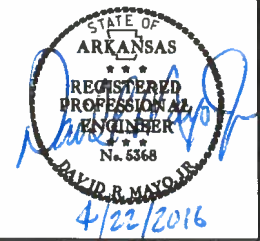
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
03-28-16				6	ARK.			
04-14-16								
04-21-16								
				JOB NO.	FA6713		9	63
4 SUMMARY OF QUANTITIES AND REVISIONS								

## SUMMARY OF QUANTITIES

ITEM NUMBER	ITEM	TOTAL	UNIT
201	CLEARING	13	STA.
201	GRUBBING	13	STA.
202	REMOVAL AND DISPOSAL OF PIPE CULVERTS	1	EACH
202	REMOVAL AND DISPOSAL OF FENCE	1610	LIN. FT.
202	REMOVAL AND DISPOSAL OF GATES	1	EACH
210	UNCLASSIFIED EXCAVATION	2245	CU. YD.
210	COMPACTED EMBANKMENT	9260	CU. YD.
SS&303	AGGREGATE BASE COURSE (CLASS 7)	1677	TON
SS&401	PRIME COAT	836	GAL.
SPSS&407	MINERAL AGGREGATE IN ACHM SURFACE COURSE (1/2")	208	TON
SPSS&407	ASPHALT BINDER (PG 64-22) IN ACHM SURFACE COURSE (1/2")	11	TON
504	APPROACH SLABS	59.24	CU. YD.
601	MOBILIZATION	1.00	LUMP SUM
SP&602	FURNISHING FIELD OFFICE	1	EACH
603	MAINTENANCE OF TRAFFIC	1.00	LUMP SUM
SS&604	SIGNS	164	SQ. FT.
SS&604	BARRICADES	32	LIN. FT.
SPSS&606	18" SIDE DRAIN	100	LIN. FT.
617	GUARDRAIL (TYPE A)	200	LIN. FT.
617	TERMINAL ANCHOR POSTS (TYPE 1)	4	EACH
617	THREE BEAM GUARDRAIL TERMINAL	4	EACH
619	WIRE FENCE (TYPE D-1)	1290	LIN. FT.
620	LIME	2	TON
620	SEEDING	0.89	ACRE
SS&620	MULCH COVER	1.78	ACRE
620	WATER	108.9	M. GAL.
621	TEMPORARY SEEDING	0.89	ACRE
621	SILT FENCE	1153	LIN. FT.
621	SAND BAG DITCH CHECKS	30	BAG
621	DIVERSION DITCH	675	LIN. FT.
621	SEDIMENT REMOVAL AND DISPOSAL	262	CU. YD.
621	PIPE FOR SLOPE DRAINS	100	LIN. FT.
621	ROCK DITCH CHECKS	20	CU. YD.
621	SEDIMENT BASIN	200	CU. YD.
621	OBLITERATION OF SEDIMENT BASIN	200	CU. YD.
635	ROADWAY CONSTRUCTION CONTROL	1.00	LUMP SUM
637	MAILBOXES	1	EACH
637	MAILBOX SUPPORTS (SINGLE)	1	EACH
718	REFLECTORIZED PAINT PAVEMENT MARKING WHITE (4")	2330	LIN. FT.
718	REFLECTORIZED PAINT PAVEMENT MARKING YELLOW (4")	2330	LIN. FT.
726	STANDARD SIGN	25.00	SQ. FT.
729	CHANNEL POST SIGN SUPPORT (TYPE A)	4	EACH
804	REINFORCING STEEL-ROADWAY (GRADE 60)	4302	LB.
<b>STRUCTURES OVER 20'-0" SPAN</b>			
205	REMOVAL OF EXISTING BRIDGE STRUCTURE (SITE NO. 1)	1.00	LUMP SUM
636	BRIDGE CONSTRUCTION CONTROL	1.00	LUMP SUM
801	UNCLASSIFIED EXCAVATION FOR STRUCTURES-BRIDGE	223	CU. YD.
802	CLASS S CONCRETE-BRIDGE	175.50	CU. YD.
802	CLASS S(AE) CONCRETE-BRIDGE	256.40	CU. YD.
803	CLASS 1 PROTECTIVE SURFACE TREATMENT	21.5	GAL.
804	REINFORCING STEEL-BRIDGE (GRADE 60)	27930	LB.
804	EPOXY COATED REINFORCING STEEL (GRADE 60)	63670	LB.
805	STEEL PILING (HP 14X73)	412	LIN. FT.
805	PILE ENCASEMENT	60	LIN. FT.
805	PREBORING	144	LIN. FT.
SP&807	STRUCTURAL STEEL IN BEAM SPANS (M270-GR50W)	176180	LB.
808	ELASTOMERIC BEARINGS	8687.0	CU. IN.
809	SILICONE JOINT SEALANT	54	LIN. FT.
812	BRIDGE NAME PLATE (TYPE C)	1	EACH
816	FILTER BLANKET	345	SQ. YD.
816	DUMPED RIPRAP	200	CU. YD.

## REVISIONS

DATE	REVISION	SHEET NUMBER
03-28-16	ADDED SS303-1 TO INDEX SHEET AND SUMMARY OF QUANTITIES	2 & 9
04-14-16	ADDED SP MANDATORY ELECTRONIC DOCUMENT SUBMITTAL TO INDEX SHEET AND SUMMARY OF QUANTITIES	2 & 9
04-21-16	CHANGED DATES FOR DRAWING NUMBERS 55005 AND 55020 ON THE INDEX SHEET AND SUMMARY OF QUANTITIES	2, 9, 31, & 34



**SURVEY CONTROL COORDINATES**

Project Name: FA6713  
 Date: 2/18/2014  
 Coordinate System: Arkansas State Plane Coordinates  
 Based on AHTD GPS PTS 670015 - 670015A  
 Projected to Ground Coordinates  
 Units: U.S. Survey Foot

**COORDINATES LISTED BELOW ARE GROUND (Localized) COORDINATES !!!!**

Point No.	Northing	SY	Easting	SX	Elevation	SZ	Feature Code	Point Description
1	617225.9501	0.0360	1488698.264	0.0410	325.102	0.001	CTL	PD:STD AHTD MON. STAMPED PN:1
2	617301.1365	0.0380	1489135.652	0.0400	308.107	0.001	CTL	PD:STD AHTD MON. STAMPED PN:2
3	617523.5915	0.0390	1489428.597	0.0410	313.830	0.001	CTL	PD:STD AHTD MON. STAMPED PN:3
4	617612.6779	0.0410	1489746.672	0.0410	292.545	0.001	CTL	PD:STD AHTD MON. STAMPED PN:4
5	617705.3247	0.0400	1489979.709	0.0410	299.606	0.001	CTL	PD:STD AHTD MON. STAMPED PN:5
6	617926.7099	0.0410	1490261.129	0.0420	307.524	0.001	CTL	PD:STD AHTD MON. STAMPED PN:6
7	618100.5099	0.0430	1490812.959	0.0430	303.006	0.001	CTL	PD:STD AHTD MON. STAMPED PN:7
8	618255.3215	0.0440	1491007.506	0.0440	306.110	0.001	CTL	PD:STD AHTD MON. STAMPED PN:8
100	611493.5654	0.0000	1490177.807	0.0000	315.819	0.001	GPS	PD:AHTD GPS MON 670015
101	610530.7091	0.0000	1488762.052	0.0000	388.690	0.000	GPS	PD:AHTD GPS MON 670015A
900	613797.2255	0.0240	1488828.134	0.0240	352.714	0.001	TBM	PD:900 CHIS SQR CNTR HW
901	617185.4937	0.0420	1488619.555	0.0440	330.815	0.001	TBM	PD:901 CHIS SQR CNTR HW
902	618136.7614	0.0460	1490832.165	0.0450	304.307	0.001	TBM	PD:902 CHIS SQR NW COR BR

\*Standard Primary Control Monument - Rebar and Cap - Standard - 5/8"x 24" Rebar with 2" Aluminum Cap stamped: "(include all common information here)" plus other markings indicated in the point description of the individual point. AHTD monuments will be stamped "Arkansas Hwy & Trans Dept" with "PN:####" & "Job #####". Monuments that are set by Consultants will be stamped "Arkansas Hwy & Trans Dept" with "PN:####", "Job#####", & "PS#####". The consultant Professional Surveyor in charge will stamp his/her PS license number on the cap.

\*\*Standard GPS Control Point Monument - 5/8" x 48" Rebar with 2.5" Aluminum Cap stamped: "(include all common information here)" plus other markings indicated in the point description of the individual point. These monuments will be stamped "Ark. State Hwy Trans. Dept.", "GPS Survey", & "Point No. #####".

SX, SY, SZ - Represents the standard error estimate of the coordinate values of each point at the 67% confidence level (one sigma) based on the least squares analysis of the control network. See the AASHTO SDMS Technical Data Guide data tag definition for SX, SY, and SZ for additional information. These values shall be used when control points are added and the entire network is reprocessed using least square analysis. A value of 0.001 is defined as fixed (no adjustment) in the least square analysis process. A value of 30 is defined as location by handheld GPS device or scaled from USGS Quadmap.

Reference Control points (1500 series) shall be used to re-establish horizontal datum if the primary control has been destroyed. These reference control points shall not be used for vertical control unless the elevation has been established from the project datum with 3-wire level techniques.

All additional project control shall be occupied, measured, and adjusted with direct survey ties to at least two of the control points listed in the table above. New survey control shall not be independent of the survey control listed above. This includes horizontal coordinates and elevations.

Positional Accuracy: Horizontal - GPS (1.0 cm ± 1PPM) PN: 100-101  
 Horizontal - Primary (2.0 cm ± 20PPM): PN: 1-8  
 Horizontal - Secondary (3 cm ± 50PPM): PN: N/A  
 Vertical - NGS 1st Order (±4mm x vdist in km) PN: 900-902  
 Vertical - NGS 2nd Order (±6mm x vdist in km) PN: N/A  
 Vertical - NGS 3rd Order (±8mm x vdist in km) PN: N/A

Horizontal Datum: NAD 1983 (1997) State Plane Zone: 0301-North Zone  
 The adjustment year is based on metadata in the SDMS Control file  
 A project CAF of: 0.999950224 has been used to compute the above coordinates.  
 The project CAF shall have a minimum precision of 9 digits right of the decimal.  
 This CAF is intended for use within the project limits only.  
 Grid Distance = Ground Distance X CAF  
 If Coordinates are listed as Ground:  
 To compute Grid Coordinates, multiply the Ground Coordinates by CAF about the origin of X=0 & Y=0  
 If Coordinates are listed as Grid:  
 To compute Ground Coordinates, divide the Grid Coordinates by CAF about the origin of X=0 & Y=0

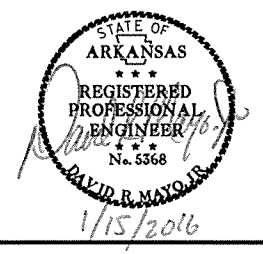
Vertical Datum: NAVD 1988 based NGS BM:  
 A project Elevation Factor of: 0.999984737 has been computed and incorporated in the above CAF.  
 This is based on the average elevation of the project: 319.09 Feet  
 3-Wire Leveling techniques have been used to establish elevations on  
 Points: 1-8, 100-101, 900-902

Basis of Bearing: From NGS BM: A167-V165-O2  
 Grid Bearings based on AHTD GPS points: 670015 - 670015A  
 Convergence Angle is: 0-20-59 Right at PN: 5  
 LT: 36-01-44 N LG: 091-23-57 W  
 Grid Azimuth = Astronomical Azimuth - Convergence Angle

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	FA6713		10	63

**4 SURVEY CONTROL DETAILS**

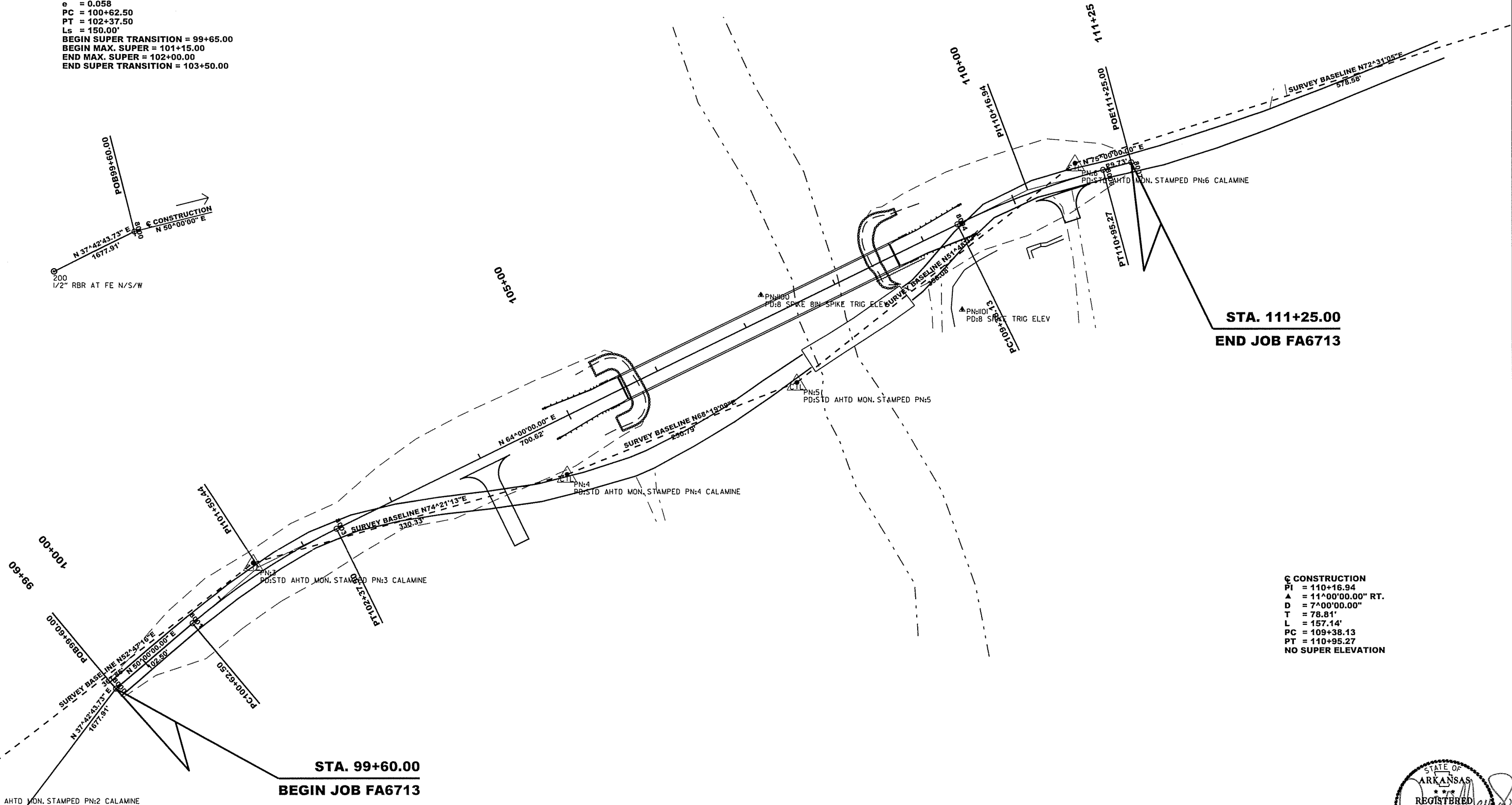
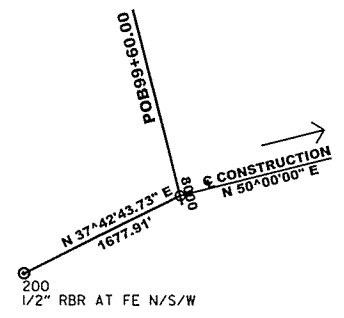
POINT NAME	STATION	NORTHING	EASTING
8000	POB 99+60.00	617427.61009	1489362.15291
8001	PC 100+62.50	617493.49816	1489440.67525
8002	CC	616944.85904	1489901.03812
8003	PT 102+37.50	617588.57309	1489587.07780
8004	PC 109+38.13	617895.70663	1490216.79489
8005	CC	617160.03346	1490575.60667
8006	PT 110+95.27	617950.65476	1490363.76033
8007	POE 111+25.00	617958.34916	1490392.47624



DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	FA6713		11	63
4 SURVEY CONTROL DETAILS								



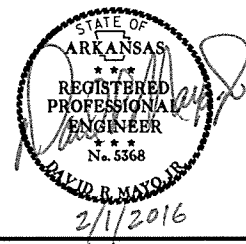
**☉ CONSTRUCTION**  
 PI = 101+50.44  
 Δ = 14°00'00.00" RT.  
 D = 8°00'00.00"  
 T = 87.94'  
 L = 175.00'  
 e = 0.058  
 PC = 100+62.50  
 PT = 102+37.50  
 Ls = 150.00'  
 BEGIN SUPER TRANSITION = 99+65.00  
 BEGIN MAX. SUPER = 101+15.00  
 END MAX. SUPER = 102+00.00  
 END SUPER TRANSITION = 103+50.00

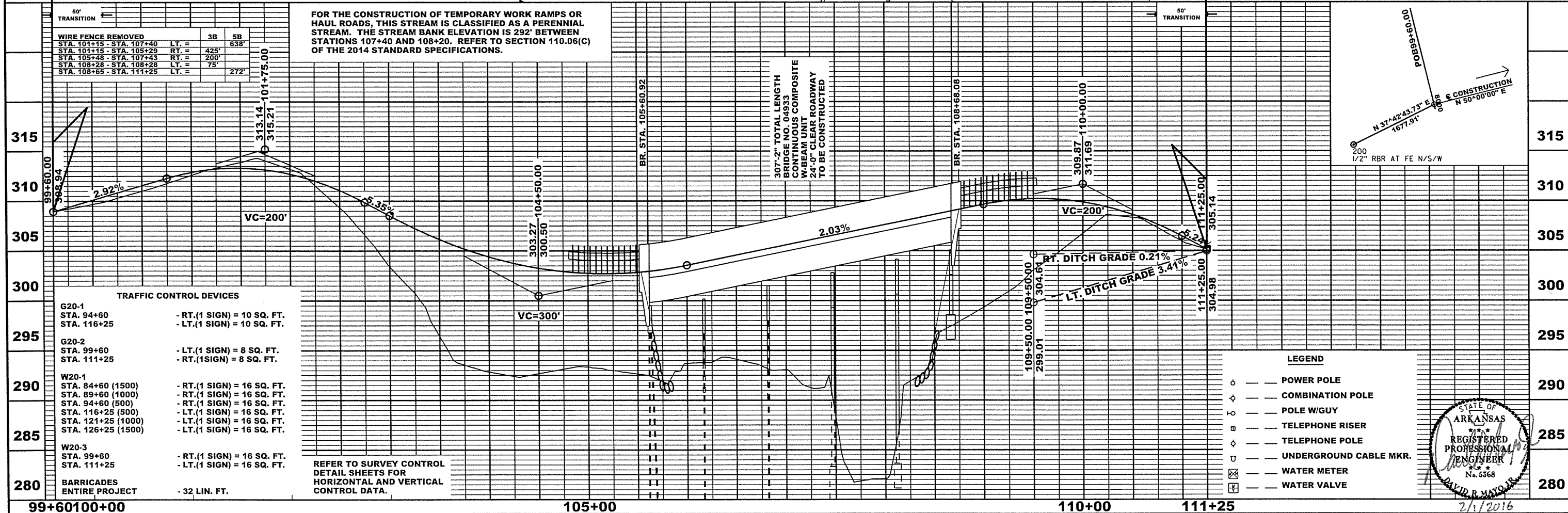
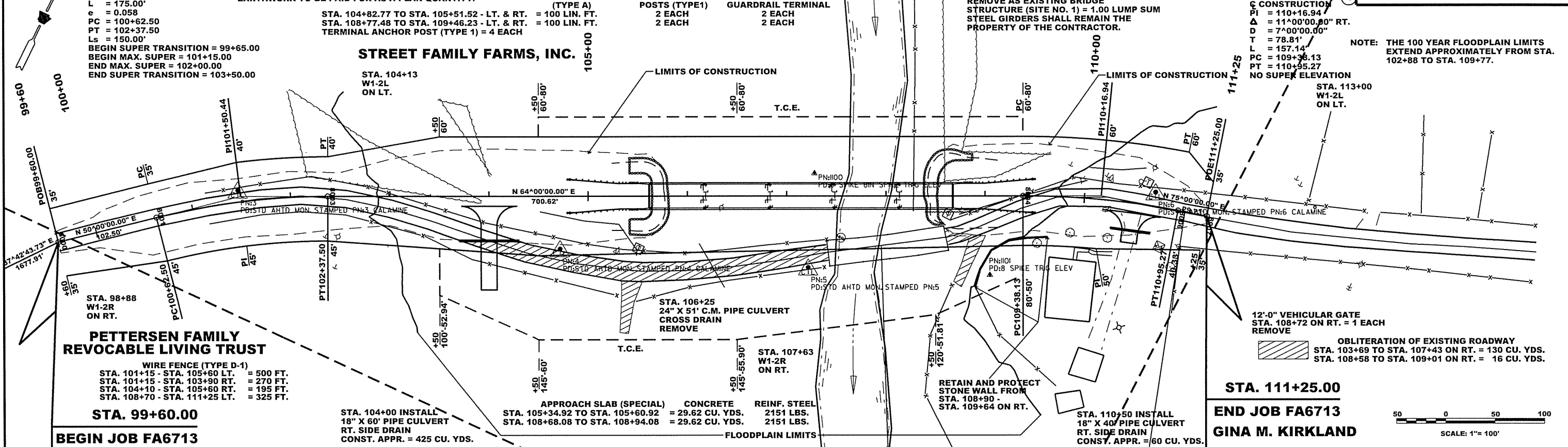


**STA. 99+60.00**  
**BEGIN JOB FA6713**

**STA. 111+25.00**  
**END JOB FA6713**

**☉ CONSTRUCTION**  
 PI = 110+16.94  
 Δ = 11°00'00.00" RT.  
 D = 7°00'00.00"  
 T = 78.81'  
 L = 157.14'  
 PC = 109+38.13  
 PT = 110+95.27  
**NO SUPER ELEVATION**

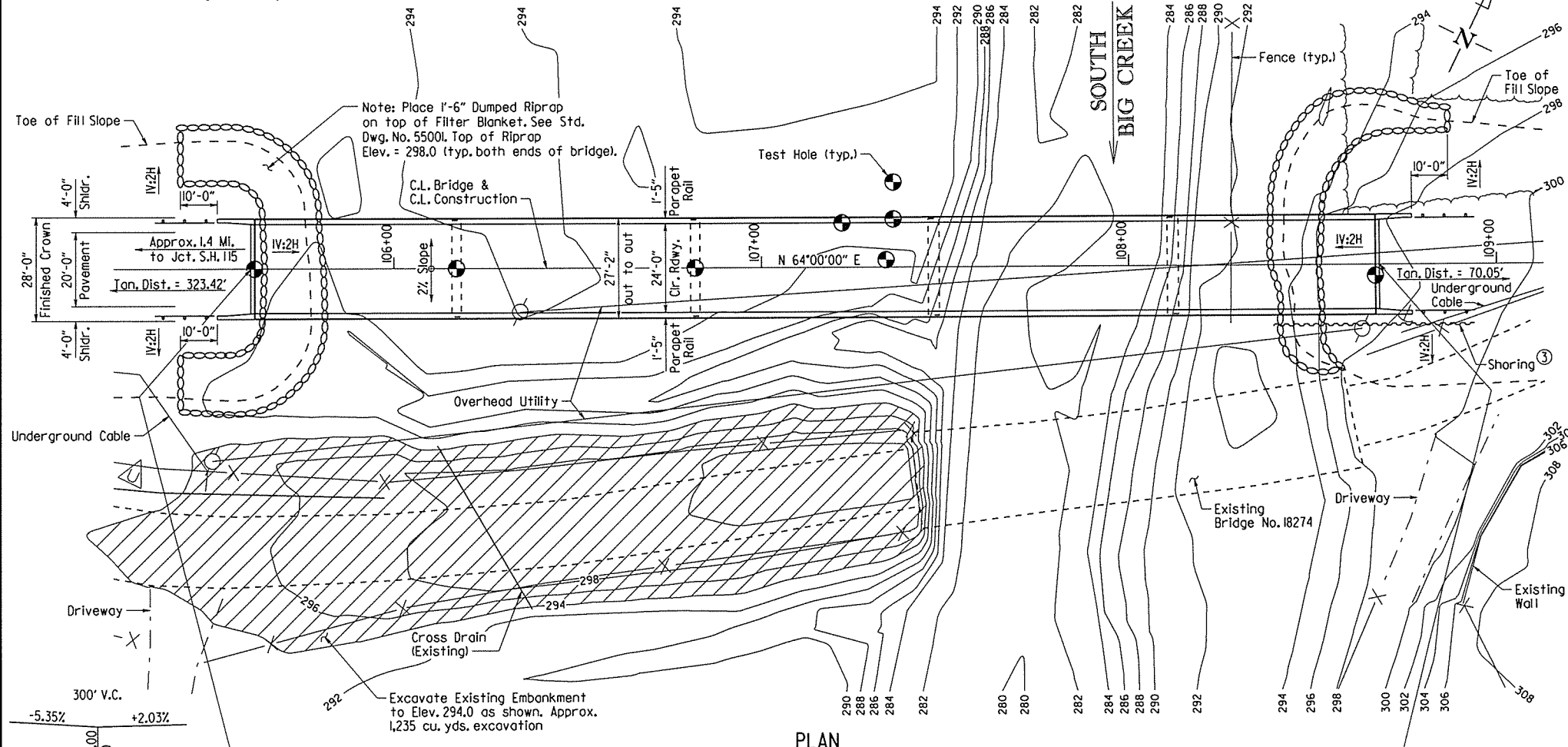




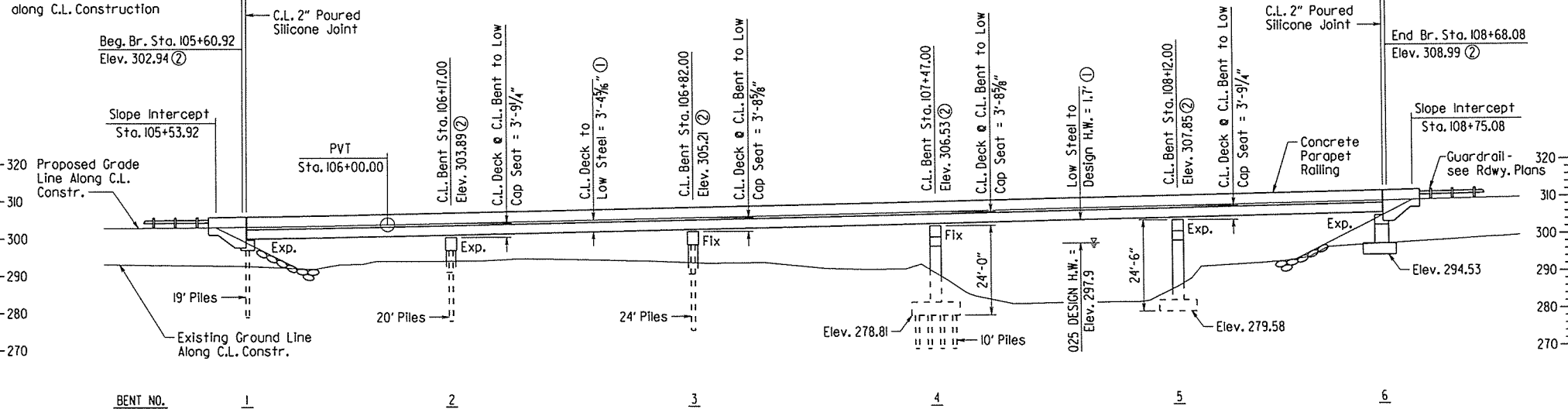
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. PROJ. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		13	63
				JOB NO.	FA6713		13	63
				04933 -	LAYOUT	- 57840		

Note: Type Special Approach Slab shall be placed at both ends of the bridge. See Dwg. No. 57855.

FOR R/W DATA, SEE ROWY. PLANS



**VERTICAL CURVE DATA**



**ELEVATION**

- (1) Low Bridge chord elevation of 299.59 occurs at Sta. 105+62.19.
- (2) Elevations are at Working Point, see Dwg. No. 57850.
- (3) Shoring may be required. See Job SP "Shoring".

**GENERAL NOTES**

BENCH MARK: Vertical Control Data is shown in the Survey Control Data Sheets.

CONSTRUCTION SPECIFICATIONS: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction (2014 edition) with applicable Supplemental Specifications and Special Provisions. Section and Subsection refer to the Standard Construction Specifications unless otherwise noted in the Plans.

DESIGN SPECIFICATIONS: AASHTO LRFD Bridge Design Specifications, Sixth Edition (2012) with 2013 Interims.

LIVE LOADING: HL93  
SEISMIC PERFORMANCE ZONE: 2

MATERIALS AND STRENGTHS  
Class (S/AE) Concrete (superstructure) f'c = 4,000 psi  
Class S Concrete (substructure) f'c = 3,500 psi  
Reinforcing Steel (Gr. 60, AASHTO M 31 or M 322, Type A) fy = 60,000 psi  
Structural Steel (AASHTO M 270, Gr. 36) Fy = 36,000 psi  
Structural Steel (AASHTO M 270, Gr. 50W) Fy = 50,000 psi

BORING LOGS: Boring logs may be obtained from the Construction Contract Procurement Section of the Program Management Division.

STEEL PILING: All piling shall be HP 14x73 (Grade 50) and shall be driven with an approved air, steam or diesel hammer into the material designated as dolostone on the boring legend. Required minimum safe bearing capacity and penetration for piles shall be as shown below:

Bent No(s).	Minimum Safe Bearing Capacity	Minimum Pile Tip Elevation
1	55 tons	282.0 or lower
2 & 3	110 tons	280.0 or lower
4	110 tons	270.0 or lower

Piling in Bent 1 shall be driven after embankment to bottom of cap is in place. Lengths of piling shown are for estimating quantities and for use in determining payment for cut-off and build-up in accordance with Section 805. Actual pile lengths to be determined in the field. The Contractor shall use approved steel H-pile driving points on all piles.

PREBORING: Preboring is required for all piling in Bent 4 to achieve the minimum penetration and to a minimum 3' depth into material designated as dolostone on the boring legend. Quantities of preboring shown are for bidding purposes only. The actual size and depths of preboring are to be determined in the field by the Engineer. The Contractor shall be responsible for keeping prebored holes free from debris prior to backfilling which may require casings or other methods. After driving is completed, the prebored hole shall be backfilled with Class S Concrete to the bottom of the footing to completely fill voids. The backfill and any required casings will not be paid for directly, but shall be considered subsidiary to the item "Preboring".

PILE ENCASEMENT: For Bents 2 and 3, pile encasement shall extend from the bottom of the cap to 3' below natural ground. Square encasement shall be used in accordance with Std. Dwg. No. 55020.

FOOTINGS: The top of the footing at Bent 4 shall be set a minimum of 2' below natural ground as determined by the lowest existing elevation within the footprint of the footing.

The footings at Bent 5 and 6 shall be set a minimum of 2' into the material designated as dolostone on the boring legend and the top of footing at Bent 5 shall be set at or below natural ground as determined by the lowest existing elevation within the footprint of the footing. Rock excavations shall be made to neat lines of the concrete footings. Care shall be exercised to avoid shattering of rock faces by excessive blasting. Concrete in Bent 5 and 6 footings shall be poured directly against excavated surfaces of rock.

Foundations for all footings shall be prepared in accordance with Subsection 801.04. All excavations shall be backfilled and compacted to the level of the existing ground in accordance with Subsection 801.08.

BRIDGE DECK: The concrete bridge deck shall be given a fine finish as specified for final finishing in Subsection 802.19 for Class 5 Tined Bridge Roadway Surface Finish.

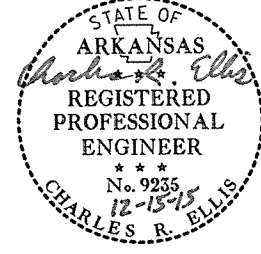
DETAIL DRAWINGS:	DRAWING NO.
End Bents	57842-57844
Int. Bents	57845-57848
Elastomeric Bearings	57849
305'-0" Continuous W-Beam Unit	57850-57854
Type Special Approach Slab	57855
General Notes for Steel Bridge Structures	55006
Steel Piling	55020

EXISTING BRIDGE: Existing Bridge No. 18274, (L.M. 6.38) is 26.0' wide and 123' long and consists of a concrete deck on steel stringers and two steel pony truss spans supported by concrete abutments and steel and concrete pier walls.

REMOVAL AND SALVAGE: After the new bridge is open to traffic, existing Bridge No. 18274 shall be removed in accordance with Section 205. All material from the existing bridge shall become the property of the Contractor. Concrete aprons adjacent to existing bents shall be removed to a minimum of 2 feet below natural ground as directed by the Engineer. This work shall be considered incidental to the item "Removal of Existing Bridge Structure".

**SHEET 1 OF 2  
LAYOUT OF BRIDGE OVER  
SOUTH BIG CREEK  
SOUTH BIG CREEK STR. & APPRS. (S)  
SHARP COUNTY**

COUNTY ROAD 16  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.

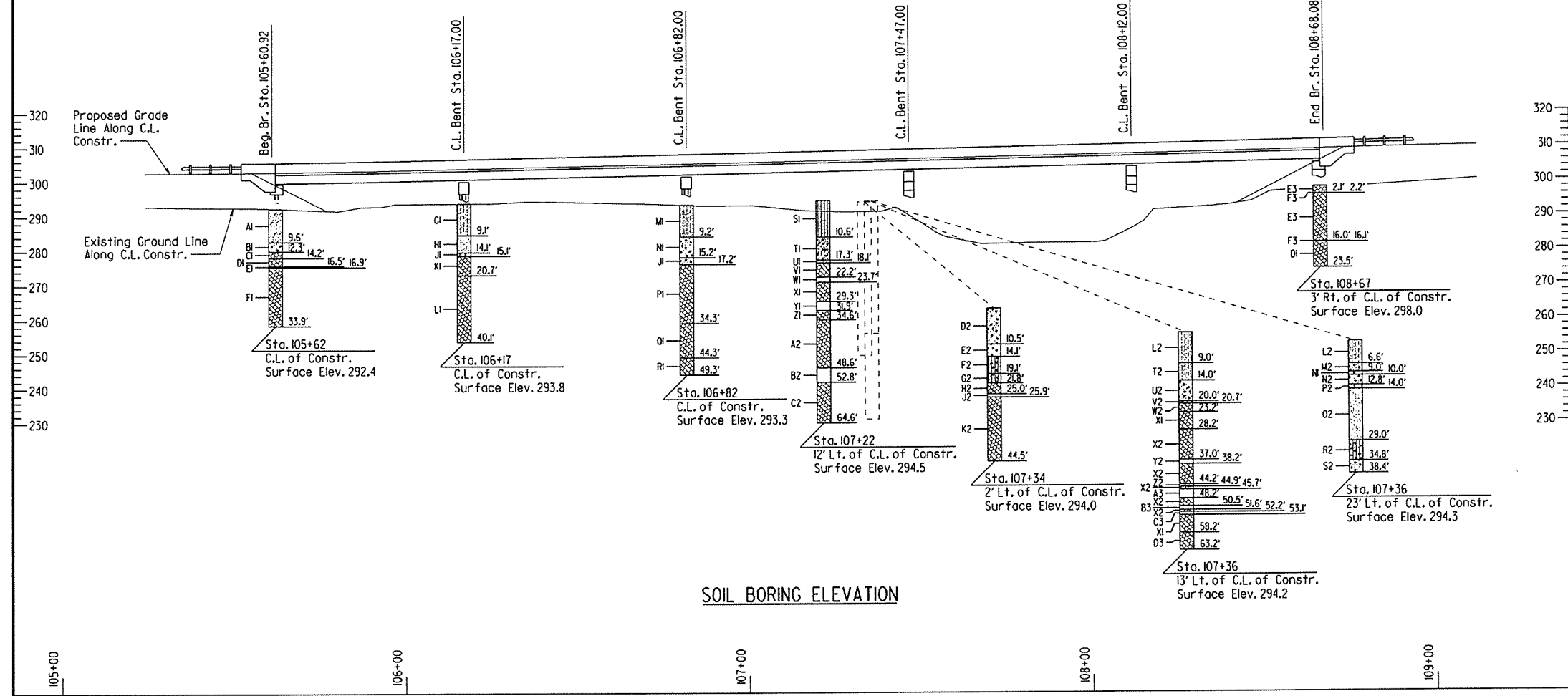


MAINTENANCE OF TRAFFIC: See Roadway Plans.

DRAWN BY: JYP DATE: 1-14-15 FILENAME: bfa6713\_11.dgn  
CHECKED BY: AMS DATE: 1-21-15 SCALE: 1" = 20'-0"  
DESIGNED BY: NP DATE: 1-15  
BRIDGE NO. 04933 DRAWING NO. 57840

PRINT DATE: 12/8/2015

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. PROJ. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	FA6713	14	63	
				04933 - LAYOUT				57841



**SOIL BORING ELEVATION**

**BORING LEGEND**

- AI-Moist to Wet, Very Loose, Brown Silty Sand with some Organic Matter
- BI-Wet, Very Loose, Brown Sand with Gravel
- CI-DOLOSTONE - Gray, Hard
- DI-DOLOSTONE - Gray, Thick Bedded, Slightly Weathered, Hard, with Slight Dip
- EI-Cavity (16.5' to 16.9')
- FI-DOLOSTONE - Gray, Thick Bedded, Hard, with Slight Dip
- GI-Moist to Wet, Very Loose, Brown Clayey Sand with some Organic Matter
- HI-Wet, Loose, Brown Sand with some Gravel
- JI-Wet, Very Dense, Brown Sand with Gravel
- KI-DOLOSTONE - Light Gray, Thick Bedded, Slightly Weathered, Hard, with Slight Dip and Fractured Layers
- LI-DOLOSTONE - Gray, Thick Bedded, Slightly Weathered, Hard, with Slight Dip and occasional Fractured Layers
- MI-Moist to Wet, Loose, Brown and Gray Sand with Clay
- NI-Wet, Medium Dense, Brown Sand with Gravel
- PI-DOLOSTONE - Brown, Thin Bedded, Slightly Weathered, Hard, with Steep Dip and Fractured Layers
- OI-DOLOSTONE - Brown, Medium Bedded, Slightly Weathered, Hard, with Steep Dip and Fractured Layers
- RI-DOLOSTONE - Gray, Thick Bedded, Slightly Weathered, Hard, with Slight Dip
- SI-Moist, Very Loose, Gray and Brown Sand with Clay and some Organic Matter
- TI-Moist, Medium Dense, Gray Sand with Clay and Gravel
- UI-Moist, Medium Dense, Gray Sand with Gravel
- VI-DOLOSTONE WITH CLAY LAYERS - Gray and Brown, Weathered, Moderately Hard, with Fractured Layers
- WI-Cavity (23.4' to 23.7')
- XI-DOLOSTONE - Gray and Brown, Medium Bedded, Slightly Weathered, Hard, with Slight Dip and Fractured Layers
- ZI-Cavity (29.3' to 31.9')
- ZI-DOLOSTONE - Gray and Brown, Medium Bedded, Slightly Weathered, Hard, with Slight Dip and Fractured Layers
- A2-DOLOSTONE - Gray and Brown, Medium Bedded, Slightly Weathered, Hard, with Slight Dip and occasional Fractured Layers
- B2-Cavity (48.6' to 52.8')
- C2-DOLOSTONE - Gray and Brown, Medium Bedded, Slightly Weathered, Hard, with Slight Dip and occasional Vertically Fractured Layers
- D2-Sand with Gravel
- E2-Gravel
- F2-Wet, Medium Stiff, Brown and Gray Sandy Clay with Gravel
- G2-Wet, Very Dense, Brown and Gray Gravel (Dolostone Fragments) with Sandy Clay
- H2-DOLOSTONE - Hard
- J2-Soil-Filled Cavity (25.0' to 25.9')
- K2-DOLOSTONE - Gray, Medium Bedded, Slightly Weathered, Hard, Highly Fractured, Slight Dip
- L2-Moist, Very Loose, Brown Sand with Clay and some Organic Matter
- M2-Moist, Loose, Brown Sand with Gravel
- N2-Wet, Very Dense, Brown Gravel with Sand
- P2-Boulder
- Q2-Wet, Loose, Brown Sand
- R2-Wet, Very Soft, Brown Clay with Sand and Gravel (Dolostone Fragments)
- S2-Wet, Medium Dense to Dense, Sandy Gravel (Dolostone Fragments)
- T2-Wet, Very Loose, Brown Sand with Clay and some Organic Matter
- U2-Wet, Medium Dense, Brown Sand with Gravel with some Clay Seams
- V2-DOLOSTONE - Gray and Brown, Hard
- W2-DOLOSTONE - Gray and Brown, Medium Bedded, Slightly Weathered, Hard, with Slight Dip
- X2-DOLOSTONE - Gray and Brown, Thin Bedded, Slightly Weathered, Hard, with Slight Dip and Fractured Layers
- Y2-Cavity (37.0' to 38.2')
- Z2-Cavity (44.2' to 44.9')
- A3-Cavity (45.7' to 48.2')
- B3-Cavity (50.5' to 51.6')
- C3-Cavity (52.2' to 53.1')
- D3-DOLOSTONE - Gray and Brown, Thin Bedded, Slightly Weathered, Hard, with Slight Dip
- E3-DOLOSTONE - Gray, Thick Bedded, Hard, Slight Dip
- F3-Cavity

**HYDRAULIC DATA**

FLOOD DESCRIPTION	FREQUENCY	DISCHARGE	*NATURAL WATER SURFACE ELEVATION	WATER SURFACE ELEV. WITH BACKWATER
	YEARS	CFS	FEET	FEET
Design	25	13,100	296.9	298.7
Base	100	18,300	298.4	300.7
Extreme	500	24,700	300.1	302.7
Overtopping	500	24,700	300.1	302.7

\*Unrestricted water surface without structure or roadway approaches.  
 0100 backwater elevation for existing structure = 299.7  
 Proposed Low Bridge Chord Elev. = 299.59  
 Drainage area = 56 square miles  
 Historical H.W. Elev = 299.11

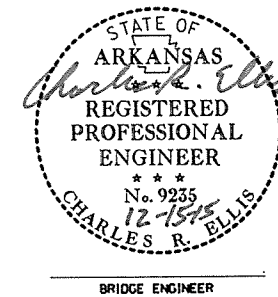
**"N" VALUES**

- Sta. 105+62 - C.L. of Constr.  
5.1 - 6.1, N=2  
10.1 - 11.1, N=4
- Sta. 106+17 - C.L. of Constr.  
4.6 - 5.6, N=0  
9.6 - 10.6, N=7  
14.6 - 14.9, N=35 (4')
- Sta. 106+82 - C.L. of Constr.  
4.7 - 5.7, N=1  
9.7 - 10.7, N=15  
15.7 - 15.7, N=62 (.01')
- Sta. 107+22 - 12' Lt. of C.L. of Constr.  
4.8 - 5.8, N=2  
9.8 - 10.8, N=13  
14.8 - 15.8, N=0  
19.8 - 20.5, N=48 (8')
- Sta. 107+34 - 2' Lt. of C.L. of Constr.  
14.6 - 15.6, N=8  
19.6 - 20.2, N=73 (7')
- Sta. 107+36 - 23' Lt. of C.L. of Constr.  
29.5 - 30.5, N=0
- Sta. 107+36 - 13' Lt. of C.L. of Constr.  
4.5 - 5.5, N=2  
9.5 - 10.5, N=3  
14.5 - 15.5, N=11  
19.5 - 20.2, N=32 (9')

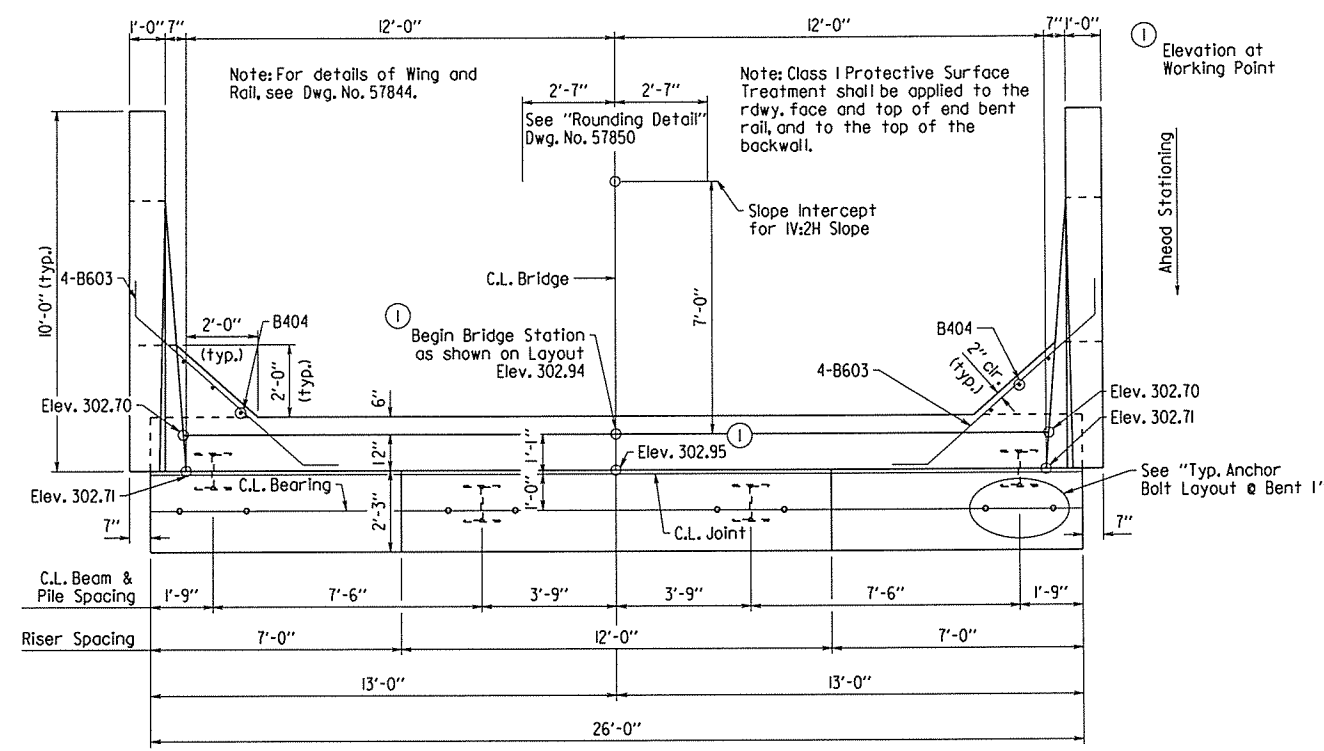
**SHEET 2 OF 2**  
**LAYOUT OF BRIDGE OVER**  
**SOUTH BIG CREEK**  
**SOUTH BIG CREEK STR. & APPRS. (S)**  
**SHARP COUNTY**

COUNTY ROAD 16  
**ARKANSAS STATE HIGHWAY COMMISSION**  
 LITTLE ROCK, ARK.

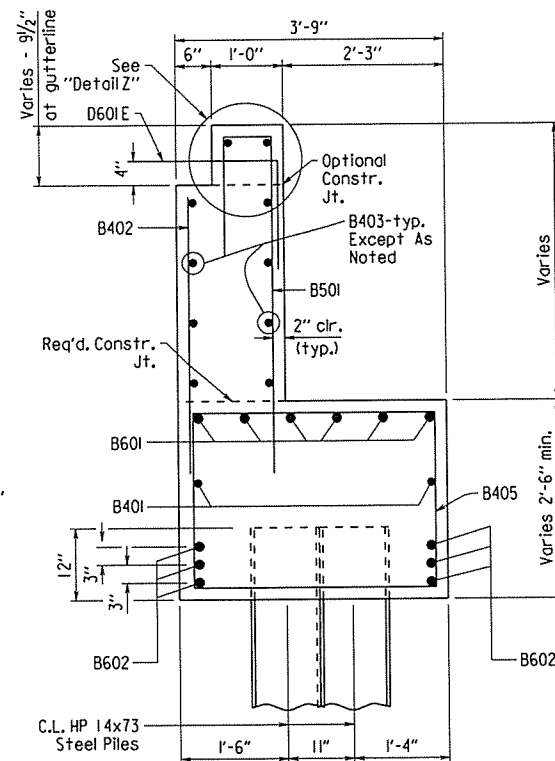
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 DESIGNED BY: JNK DATE: 1-15  
 BRIDGE NO. 04933 DRAWING NO. 57841



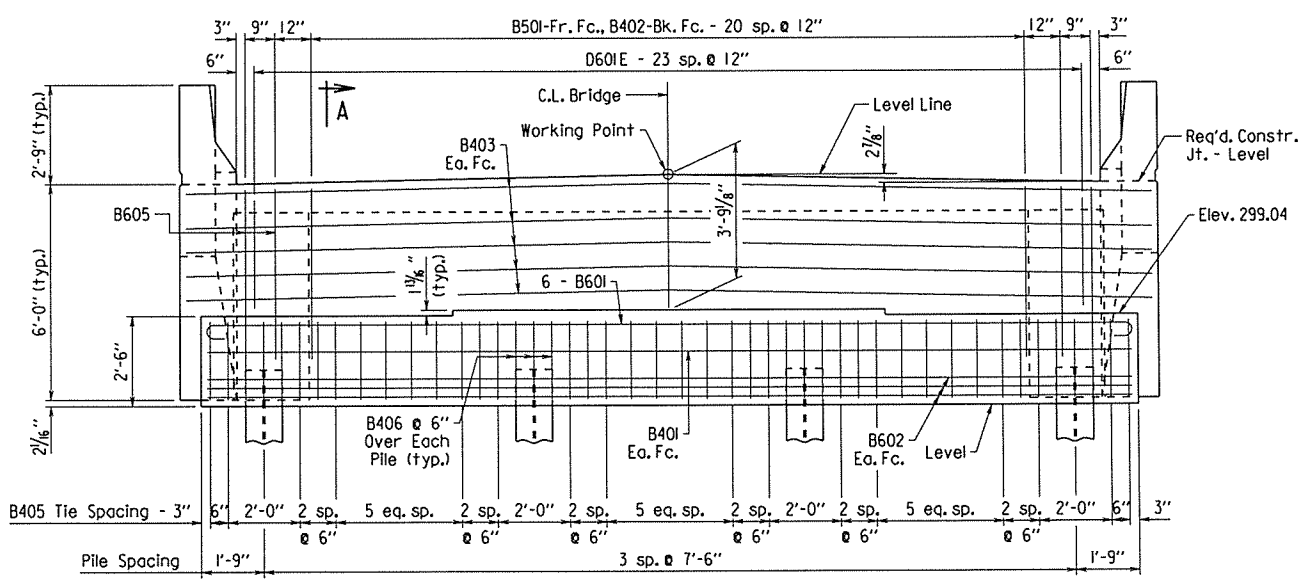
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				6	ARK.		15	63
				JOB NO. FA6713		04933 - END BENTS - 57842		



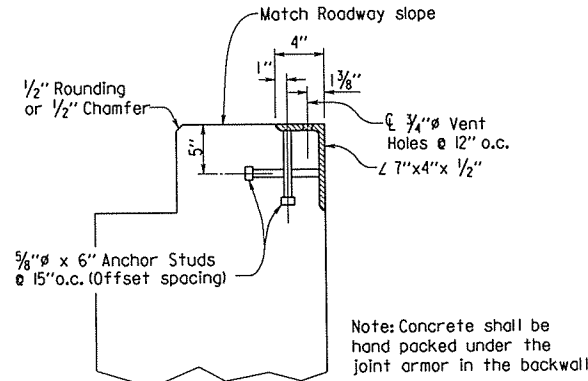
PLAN - BENT I  
3/8" = 1'-0"



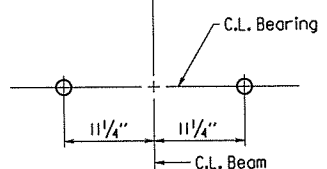
SECTION A-A  
3/4" = 1'-0"



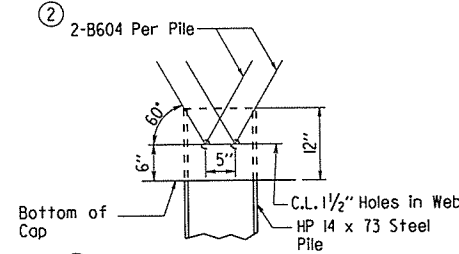
ELEVATION - BENT I  
Looking Back  
3/8" = 1'-0"



DETAIL Z  
No Scale



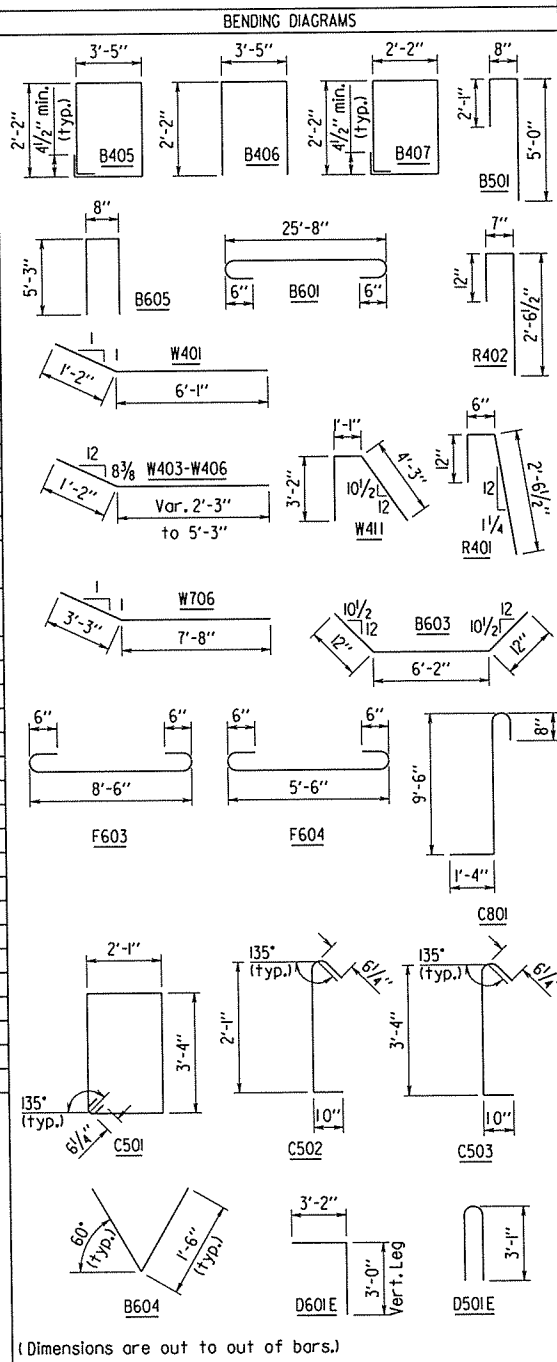
TYP. ANCHOR BOLT LAYOUT @ BENT I  
No Scale



DETAIL AT PILE TOP  
No Scale

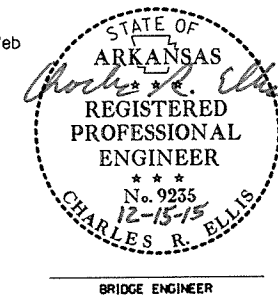
BAR LIST

MARK	NO. REQ'D.		LENGTH		P. D.
	BENT 1	BENT 6	BENT 1	BENT 6	
B401	2	2	25'-8"	25'-8"	Str.
B402	21	21	3'-9"	3'-9"	Str.
B403	10	10	26'-10"	26'-10"	Str.
B404	6	6	4'-10"	4'-10"	Str.
B405	34	17	11'-6"	11'-6"	2"
B406	12	6	7'-7"	7'-7"	2"
B407	-	20	-	9'-0"	2"
B501	21	21	7'-7"	7'-7"	2 1/2"
B601	6	6	27'-0"	27'-0"	4 1/2"
B602	6	8	25'-8"	25'-8"	Str.
B603	8	8	8'-2"	8'-2"	4 1/2"
B604	8	-	2'-10"	-	4 1/2"
B605	4	4	10'-10"	10'-10"	4 1/2"
R401	8	8	3'-11"	3'-11"	2"
R402	8	8	4'-0"	4'-0"	2"
R403	12	12	9'-8"	9'-8"	Str.
R601	16	16	4'-5"	4'-5"	Str.
R602	6	6	5'-0"	5'-0"	Str.
W401	8	8	7'-3"	7'-3"	2"
W402	8	8	8'-5"	8'-5"	Str.
W403-W406	2 each	2 each	Var. 3'-5" to 6'-5"	Var. 3'-5" to 6'-5"	2"
W407-W410	2 each	2 each	Var. 4'-7" to 7'-8"	Var. 4'-7" to 7'-8"	Str.
W411	6	6	8'-5"	8'-5"	2"
W701	12	12	9'-8"	9'-8"	Str.
W702	4	4	6'-6"	6'-6"	Str.
W703	4	4	5'-10"	5'-10"	Str.
W704	4	4	5'-1"	5'-1"	Str.
W705	4	4	4'-4"	4'-4"	Str.
W706	4	4	10'-11"	10'-11"	5 1/4"
C501	-	26	-	11'-6"	3 3/4"
C502	-	52	-	3'-3"	3 3/4"
C503	-	26	-	4'-6"	3 3/4"
C801	-	40	-	11'-7"	6"
F601	-	12	-	8'-6"	Str.
F602	-	18	-	5'-6"	Str.
F603	-	22	-	9'-10"	4 1/2"
F604	-	34	-	6'-10"	4 1/2"
D501E	16	16	6'-4"	6'-4"	3 3/4"
D601E	24	24	6'-0"	6'-0"	4 1/2"



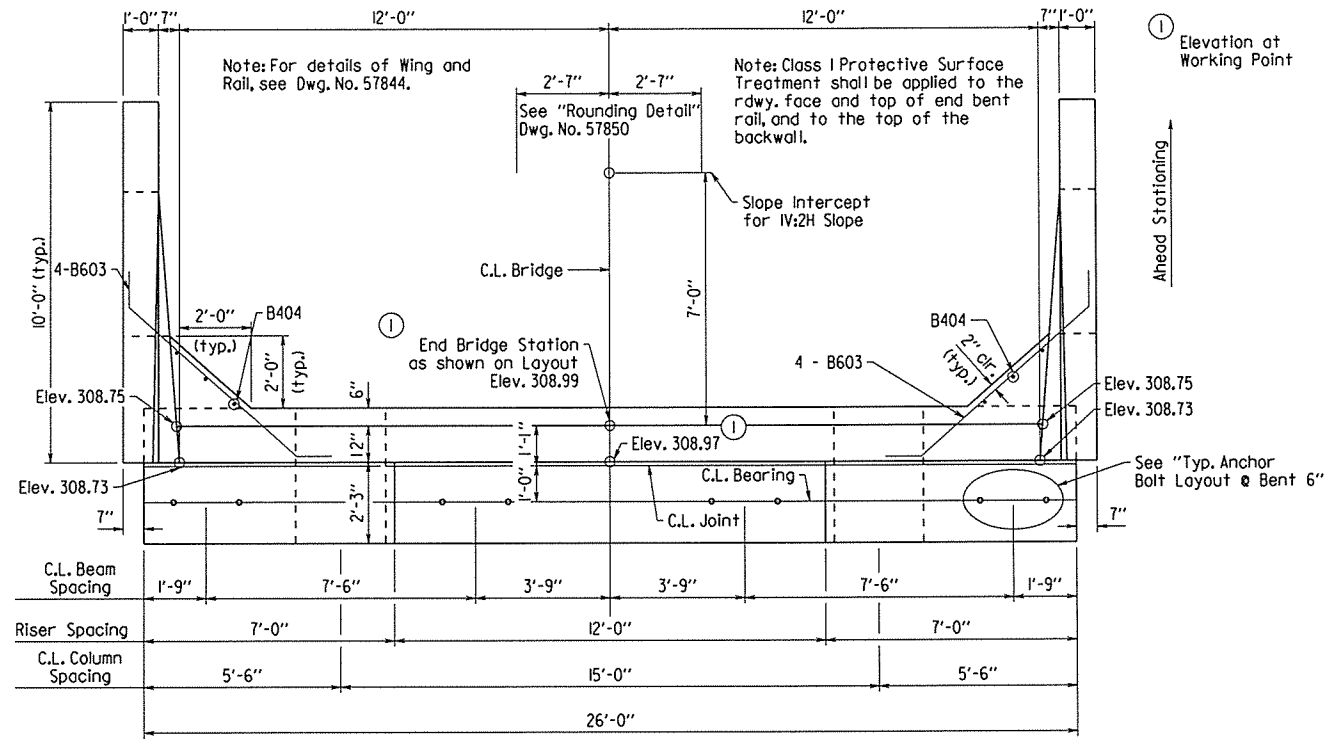
Notes: For Additional notes, See Std. Dwg. No. 55006.  
Bars designated with an "E" are epoxy coated.

(Dimensions are out to out of bars.)

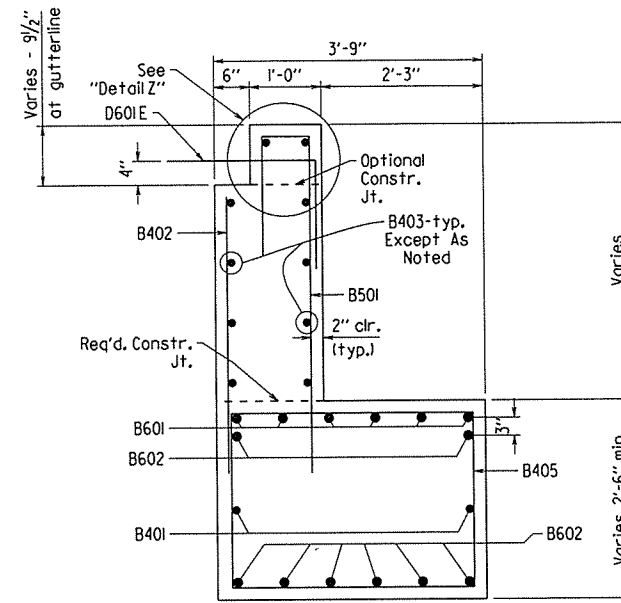


SHEET 1 OF 3  
DETAILS OF END BENTS  
ROUTE SEC.  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.  
DRAWN BY: EOR DATE: 7-21-15 FILENAME: bfa6713.bl.dgn  
CHECKED BY: JYP DATE: 12-8-15 SCALE: AS NOTED  
DESIGNED BY: JYP DATE: 7-15  
BRIDGE NO. 04933 DRAWING NO. 57842

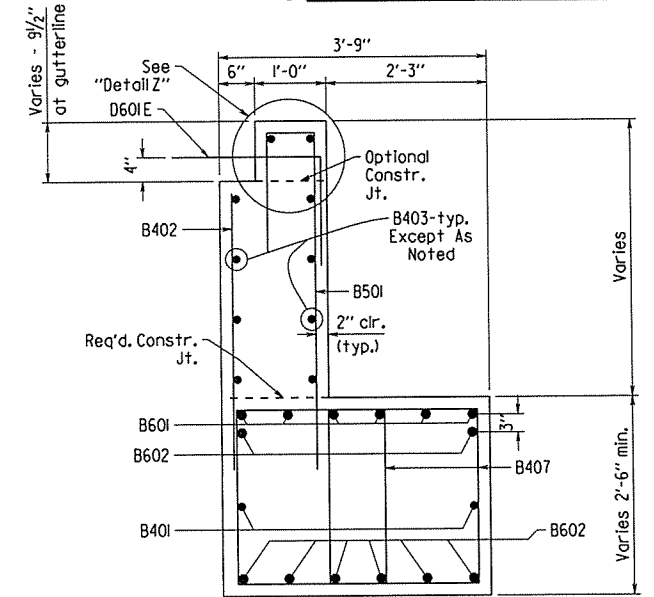
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				6	ARK.			
				JOB NO.	FA6713		16	63
				04933 - END BENTS - 57843				



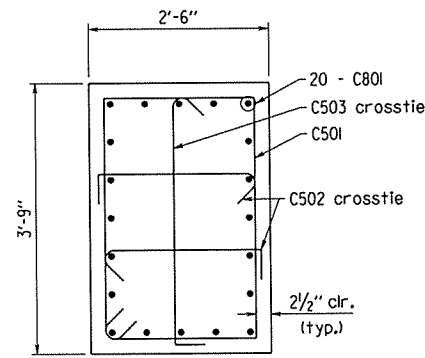
**PLAN - BENT 6**  
3/8" = 1'-0"



**SECTION B-B**  
3/4" = 1'-0"

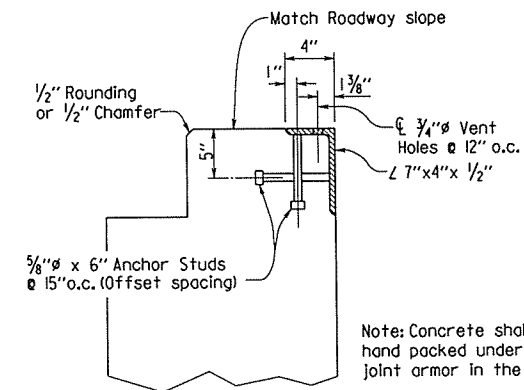


**SECTION E-E**  
3/4" = 1'-0"



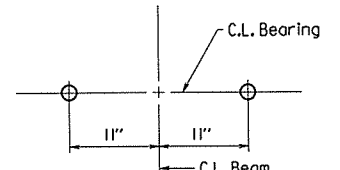
**SECTION D-D**  
3/4" = 1'-0"

NOTE: Alternate No.5 crossties end for end at each layer of reinforcing.



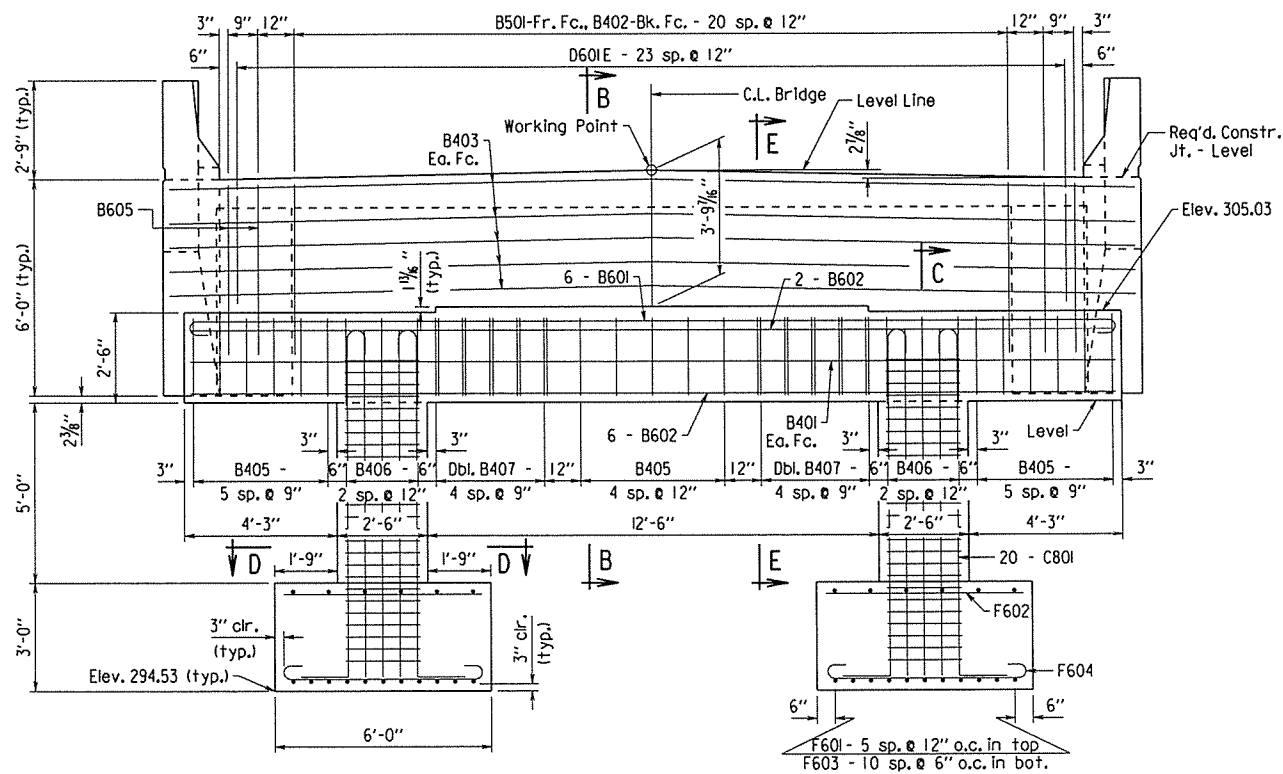
Note: For additional joint details, see Dwg. No. 57854.

**DETAIL Z**  
No Scale

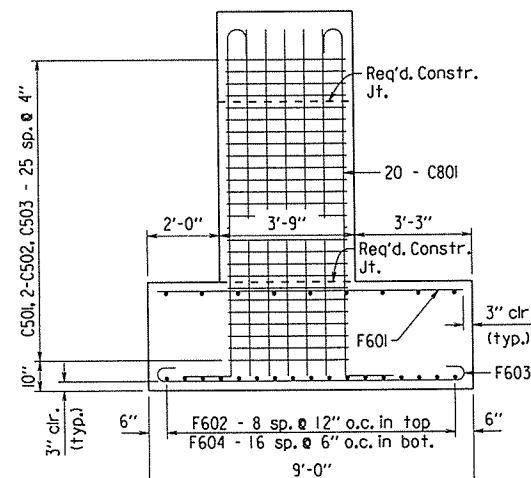


For Details of Elastomeric Bearings, See Dwg. No. 57849

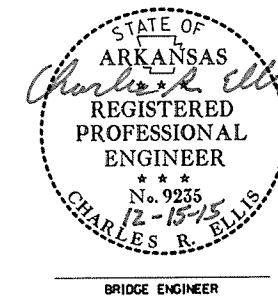
**TYP. ANCHOR BOLT LAYOUT @ BENT 6**  
No Scale



**ELEVATION - BENT 6**  
Looking Ahead  
3/8" = 1'-0"



**SECTION C-C**  
3/8" = 1'-0"



NOTE: The Backwall above the required construction joint shall not be poured until the beams are in place. Backwall may be placed prior to placing the adjacent concrete deck only if the optional backwall construction joint is used. See Dwg. No. 57854, "Expansion Device Installation at End Bents" for additional information.

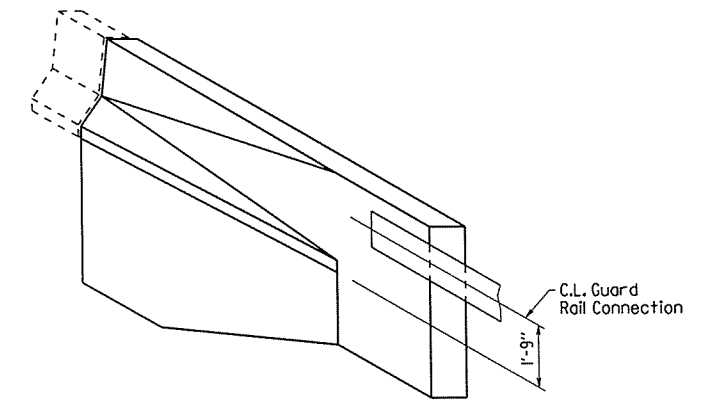
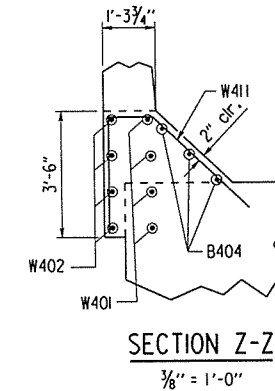
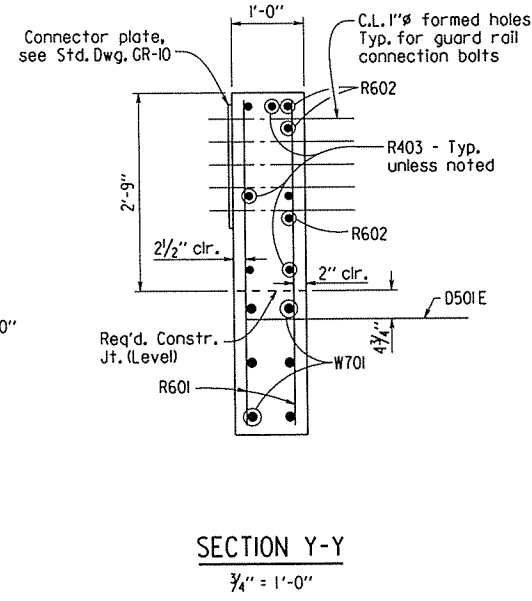
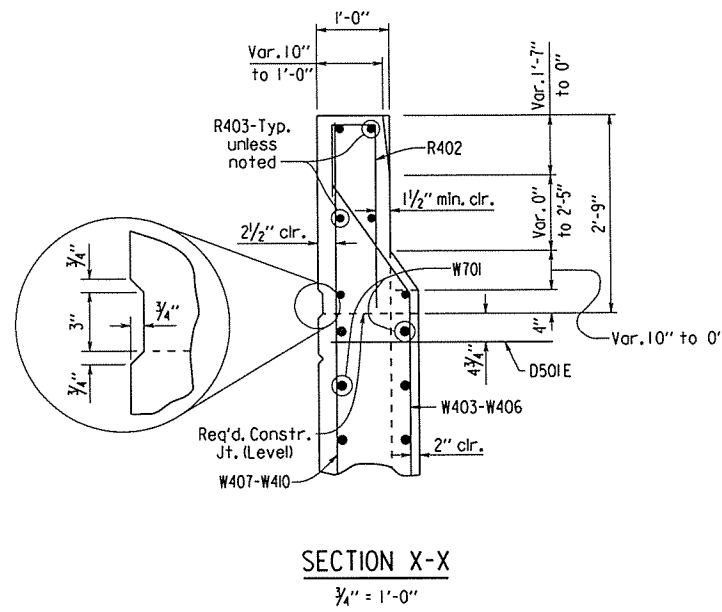
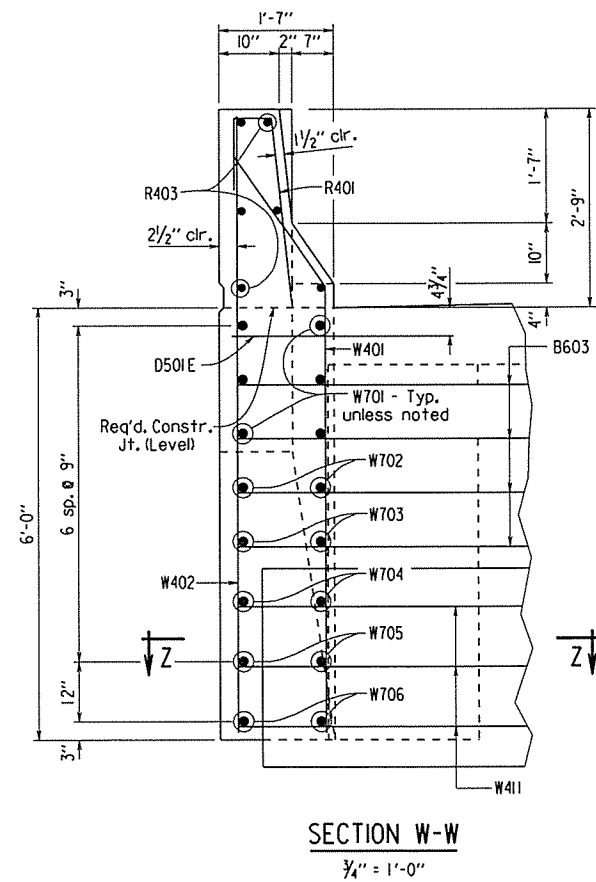
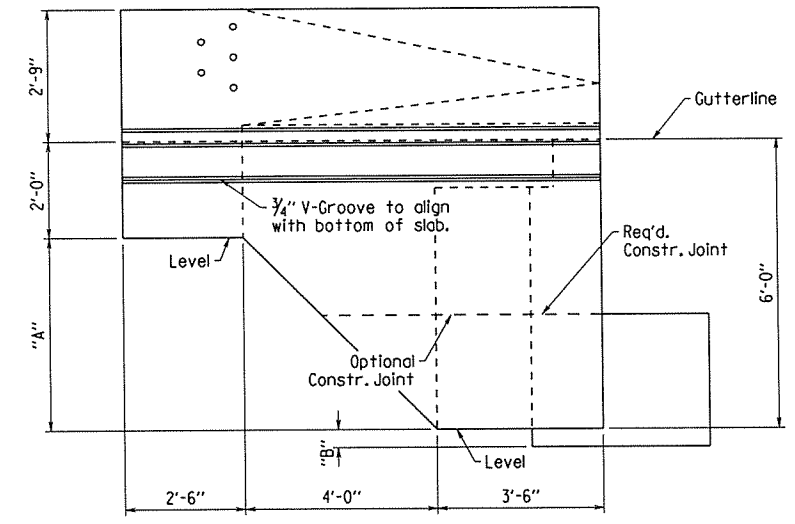
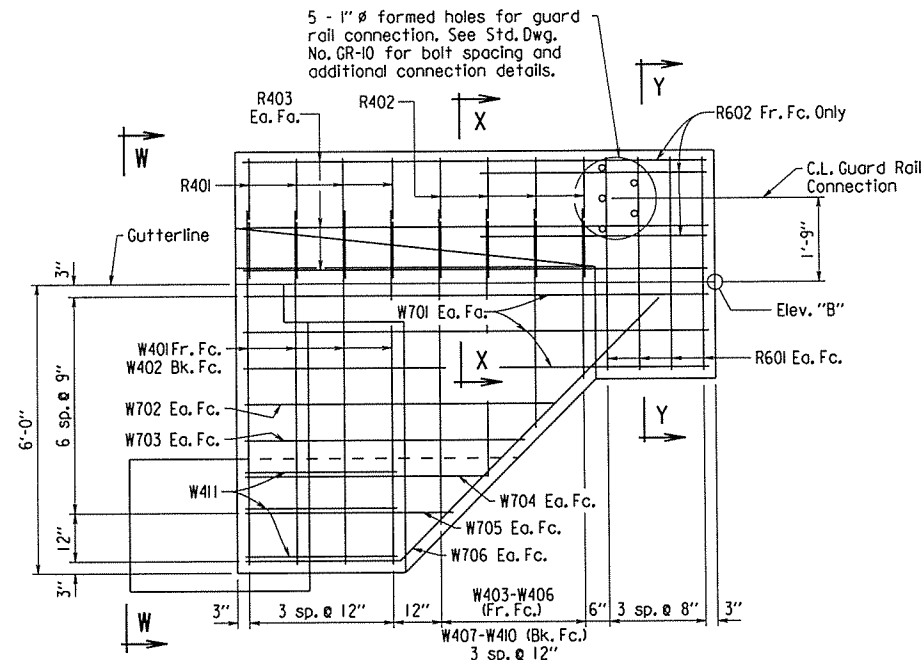
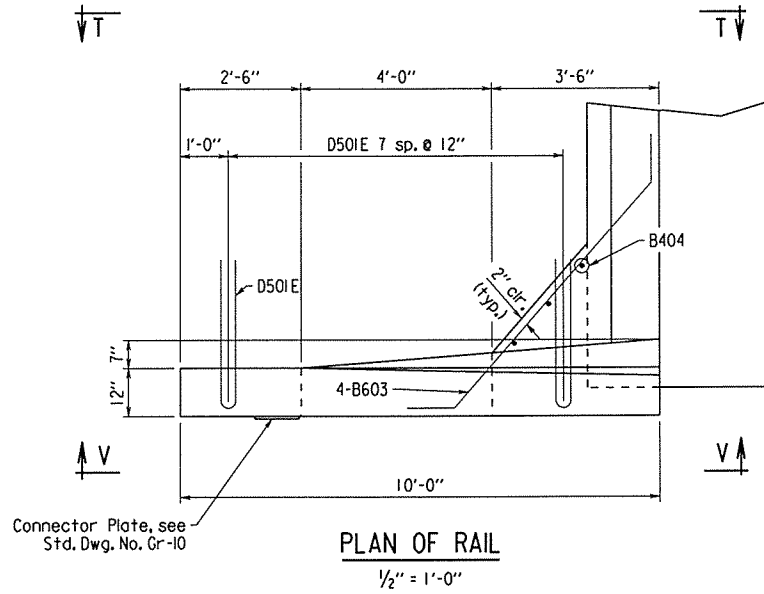
**SHEET 2 OF 3**  
**DETAILS OF END BENTS**

ROUTE SEC.  
**ARKANSAS STATE HIGHWAY COMMISSION**  
LITTLE ROCK, ARK.

DRAWN BY: EOR DATE: 7/21/15 FILENAME: bfa6713.bl.dgn  
CHECKED BY: JNP DATE: 12-8-15 SCALE: AS NOTED  
DESIGNED BY: JNP DATE: 7-15  
BRIDGE NO. 04933 DRAWING NO. 57843



DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	FA6713	17	43	
				04933 - END BENTS - 57844				



**TABLE OF VARIABLES**

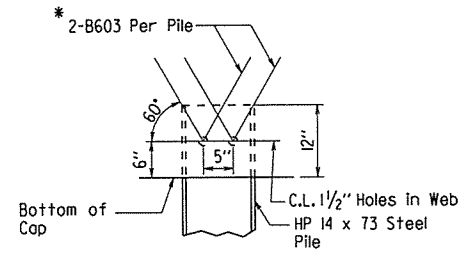
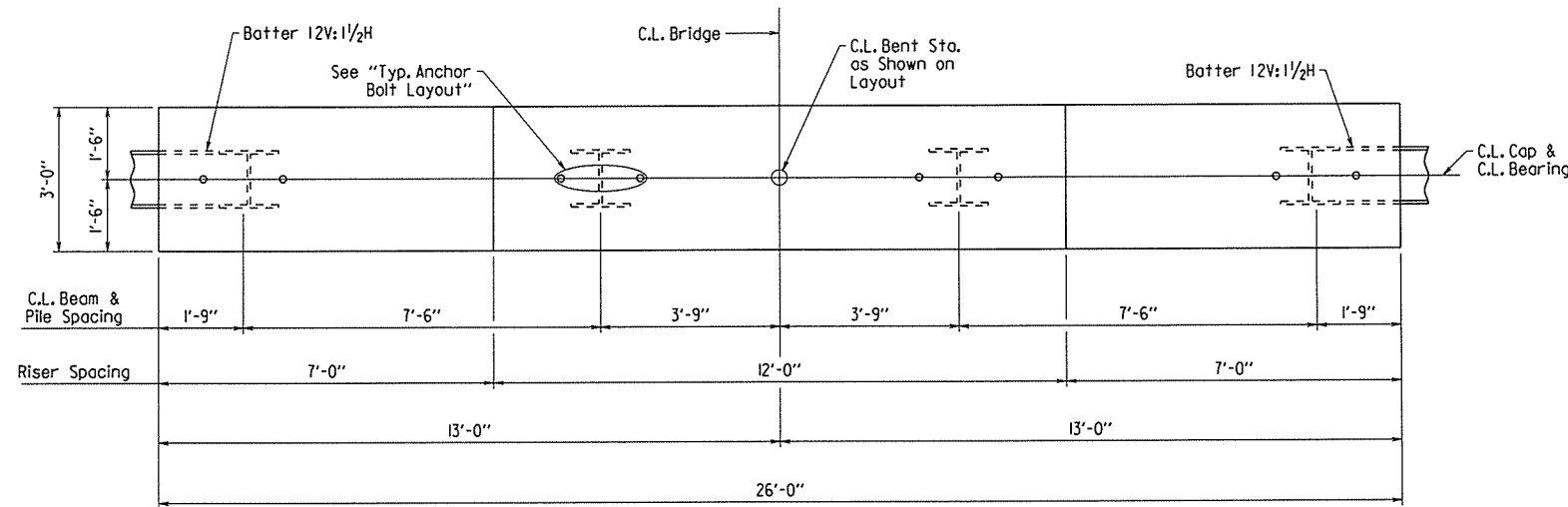
BENT	"A"	"B"	Elev. "B"
1	3'-10 3/8"	2 1/8"	302.61
6	4'-2 3/8"	2 3/8"	308.93

STATE OF ARKANSAS  
*Charles R. Ellis*  
 REGISTERED PROFESSIONAL ENGINEER  
 No. 9235  
 12-15-15  
 CHARLES R. ELLIS  
 BRIDGE ENGINEER

SHEET 3 OF 3  
 DETAILS OF END BENTS  
 ROUTE SEC.  
 ARKANSAS STATE HIGHWAY COMMISSION  
 LITTLE ROCK, ARK.  
 DRAWN BY: EOR DATE: 7/21/15 FILENAME: bfa6713.bl.dgn  
 CHECKED BY: JNP DATE: 12-8-15 SCALE: AS NOTED  
 DESIGNED BY: JNP DATE: 7-13  
 BRIDGE NO. 04933 DRAWING NO. 57844

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		FA6713	18	63

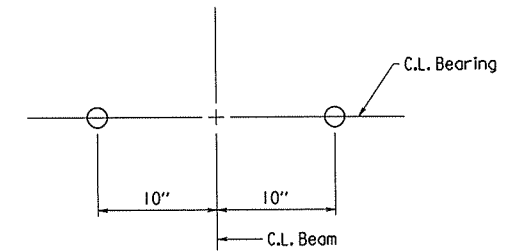
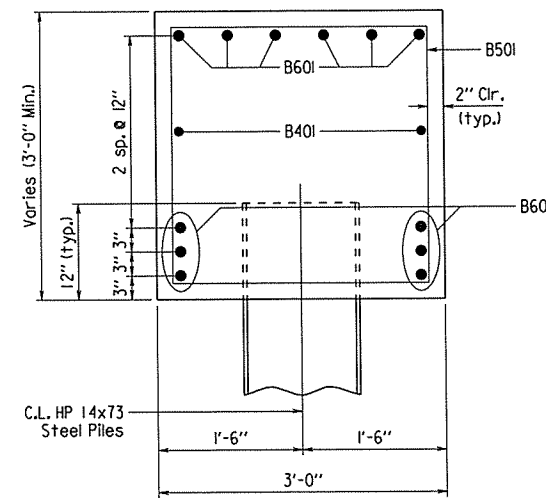
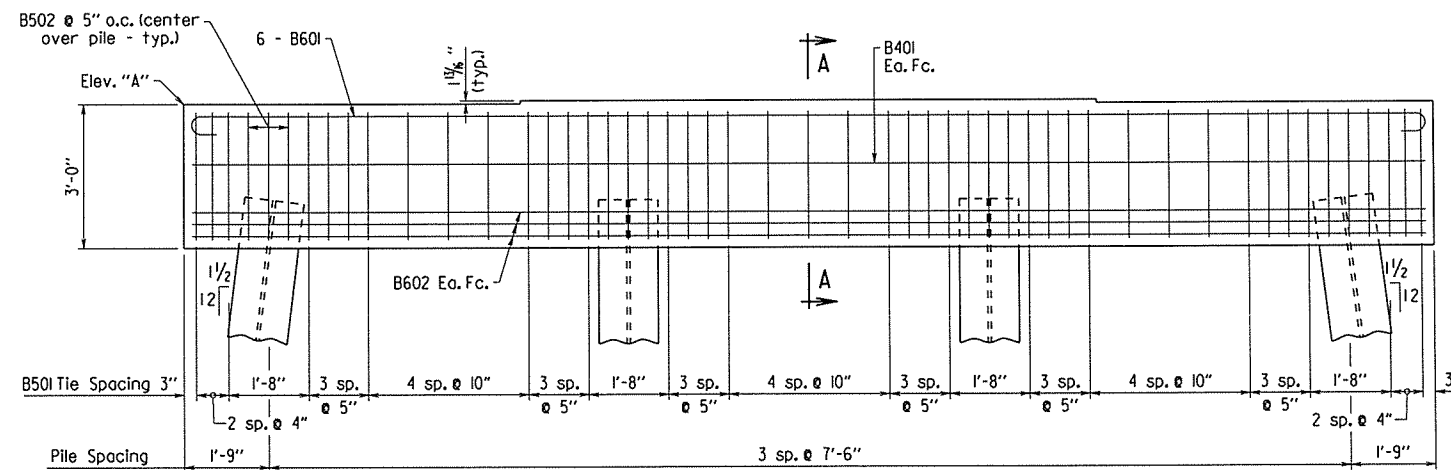
04933 - INTERMEDIATE BENTS - 57845



BAR LIST-PER BENT

MARK	NO.	REQ'D.	LENGTH	P.D.	BENDING DIAGRAMS
B401	2	25'-8"	Str.		
B501	39	11'-2"	2 1/2"		
B502	12	7'-10"	2 1/2"		
B601	6	27'-0"	4 1/2"		
B602	6	25'-8"	Str.		
B603	8	2'-10"	4 1/2"		

Dimensions are out to out of bars.

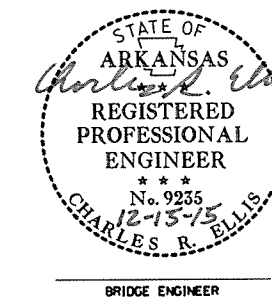


For Details of Elastomeric Bearings, See Dwg. No. 57849

TABLE OF VARIABLES

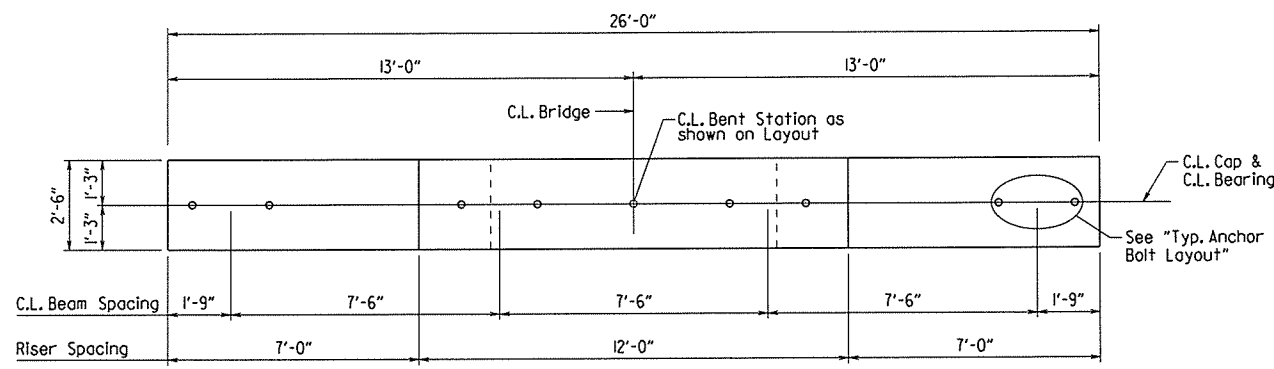
Bent No.	Elev. "A"
2	300.12
3	301.49

NOTE: Square Pile Encasement shall be used in accordance with Std. Dwg. 55020.

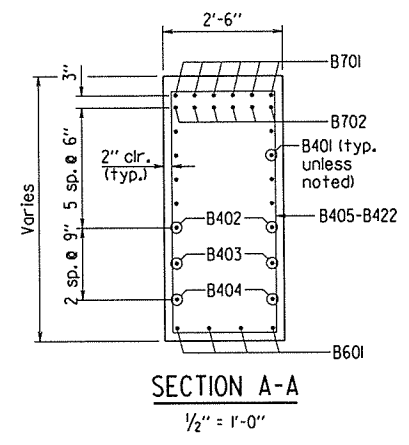


DETAILS OF BENTS 2 AND 3  
ROUTE SEC.  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.  
DRAWN BY: EOR DATE: 7/29/15 FILENAME: bfo6713\_b2.dgn  
CHECKED BY: JNP DATE: 12-8-15 SCALE: AS NOTED  
DESIGNED BY: JNP DATE: 7/15  
BRIDGE NO. 04933 DRAWING NO. 57845

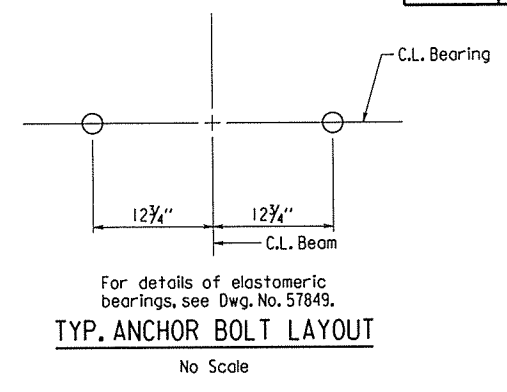
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				6	ARK.			
				JOB NO.	FA6713	19	63	
				04933 - INTERMEDIATE BENTS - 57846				



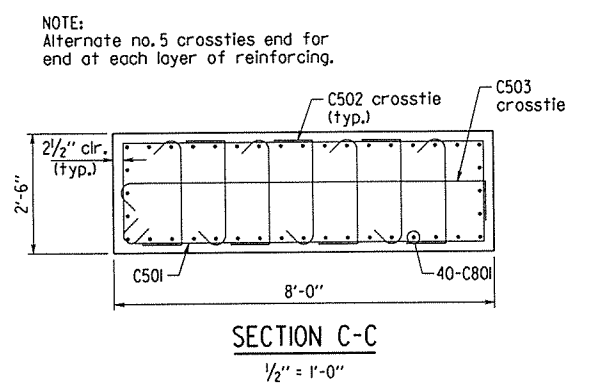
**PLAN**  
3/8" = 1'-0"



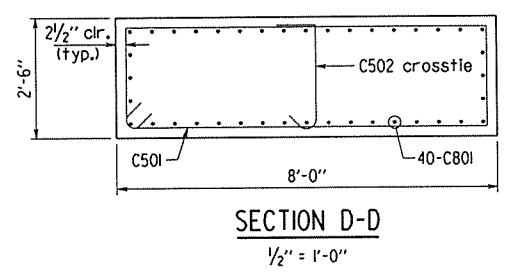
**SECTION A-A**  
1/2" = 1'-0"



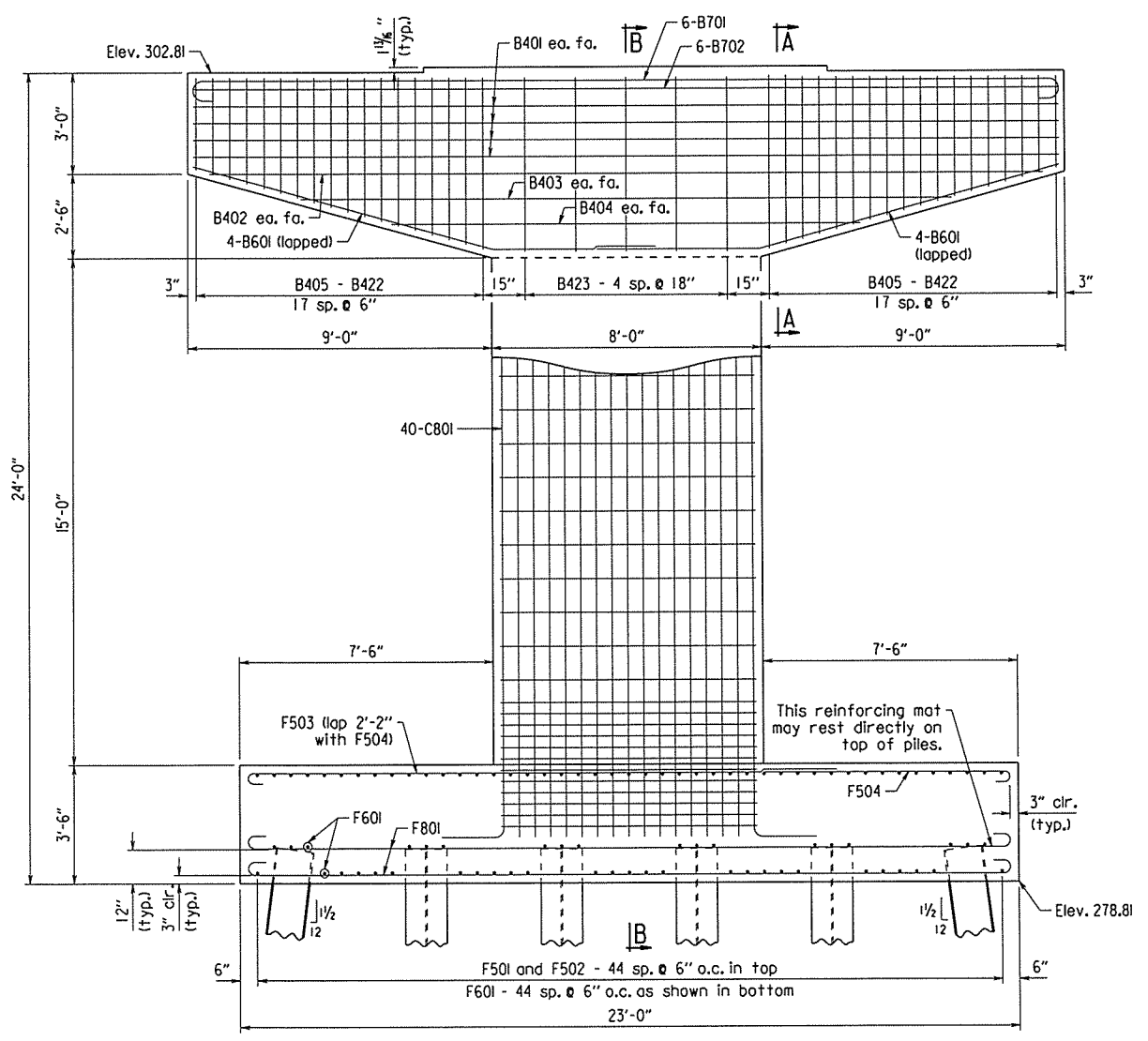
**TYP. ANCHOR BOLT LAYOUT**  
No Scale



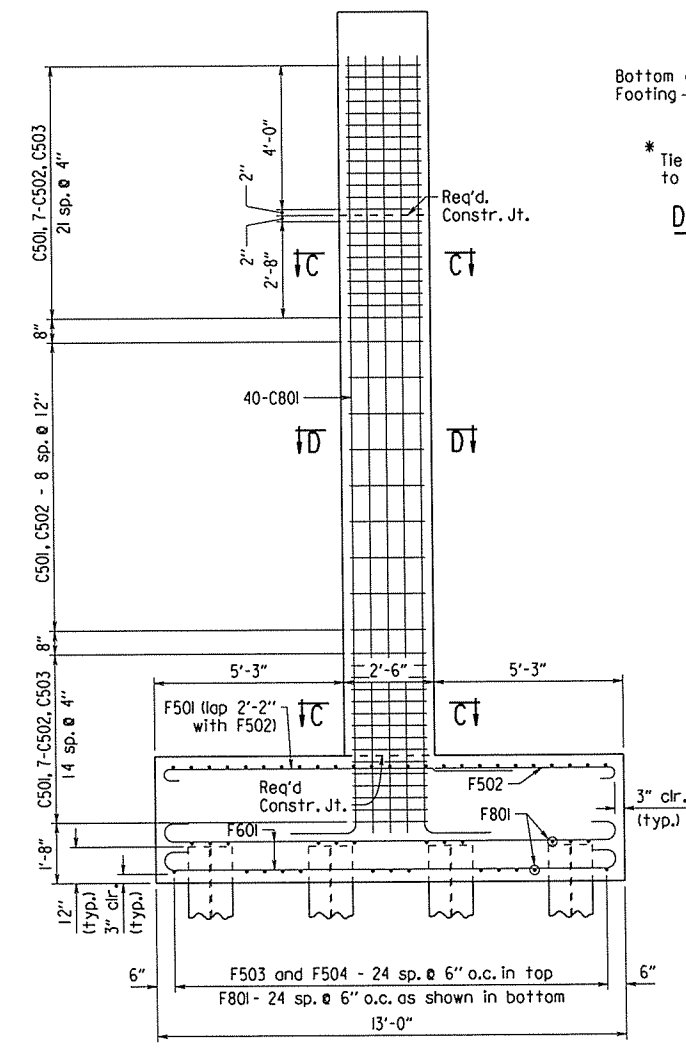
**SECTION C-C**  
1/2" = 1'-0"



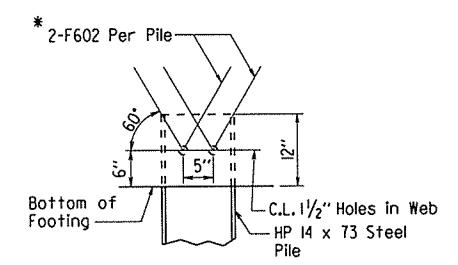
**SECTION D-D**  
1/2" = 1'-0"



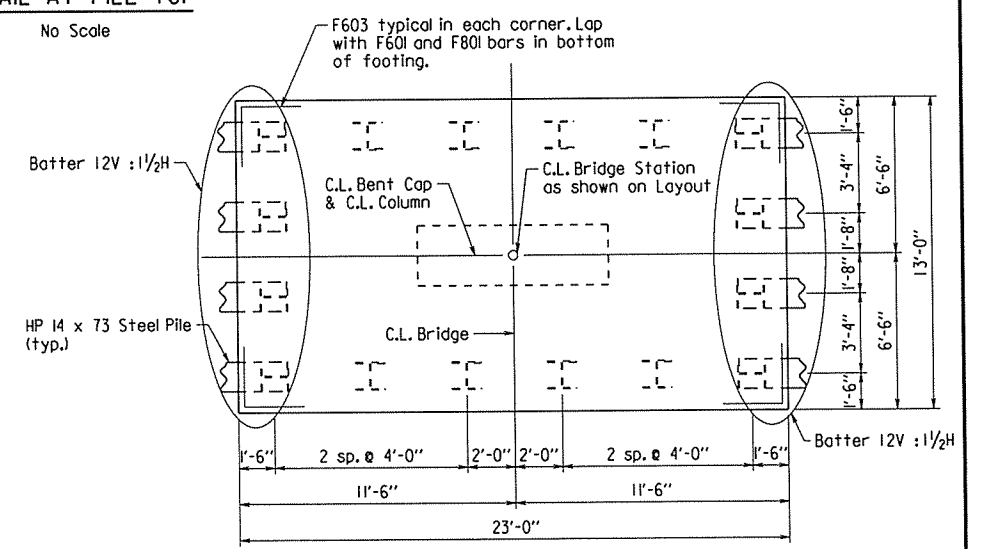
**ELEVATION**  
3/8" = 1'-0"



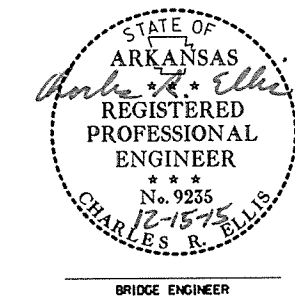
**SECTION B-B**  
3/8" = 1'-0"



**DETAIL AT PILE TOP**  
No Scale  
\* Tie or wedge this reinforcing to bear at top of holes.



**PLAN OF FOOTING**  
1/4" = 1'-0"



**SHEET 1 OF 2**  
**DETAILS OF BENT 4**

ROUTE SEC.  
**ARKANSAS STATE HIGHWAY COMMISSION**  
LITTLE ROCK, ARK.

DRAWN BY: EOR DATE: 8-11-15 FILENAME: bfa6713\_b4.dgn  
CHECKED BY: JYP DATE: 12-8-15 SCALE: AS NOTED  
DESIGNED BY: JYP DATE: 8-15  
BRIDGE NO. 04933 DRAWING NO. 57846

PRINT DATE: 12/8/2015

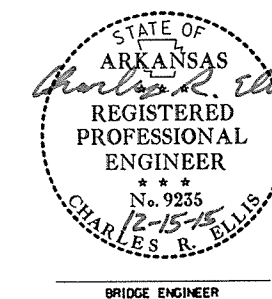
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				6	ARK.		20	63
				JOB NO.	FA6713			

04933 - INTERMEDIATE BENTS - 57847

### BAR LIST

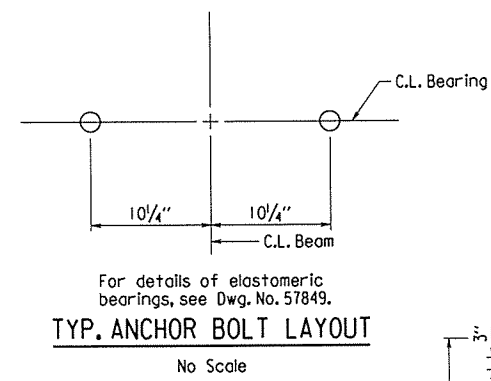
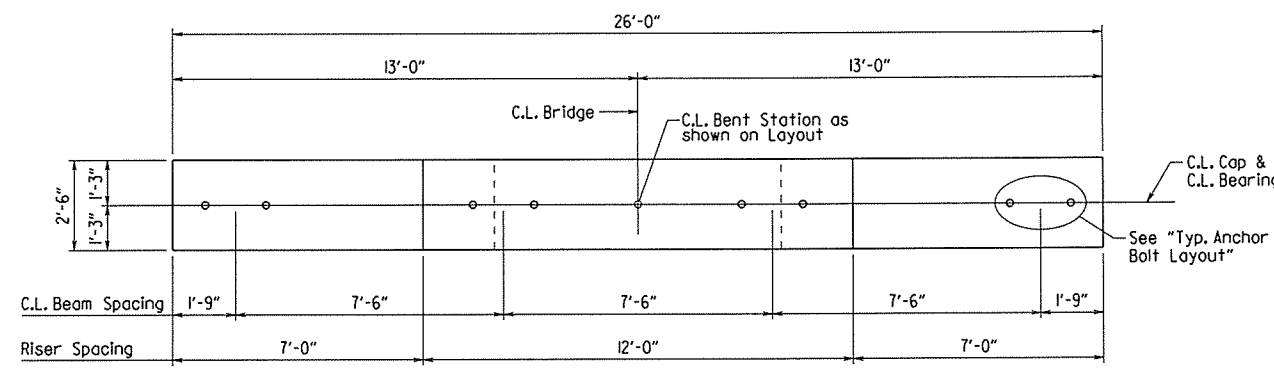
MARK	NO. REQ'D.	LENGTH	P. D.	BENDING DIAGRAMS
B401	8	25'-8"	Str.	
B402	2	24'-8"	Str.	
B403	2	19'-3"	Str.	
B404	2	13'-1"	Str.	
B405-B422	2 ea.	Var. 10'-0" to 14'-10"	2"	
B423	5	12'-4"	2"	
B601	8	14'-6"	4 1/2"	
B701	6	27'-4"	5 1/4"	
B702	6	25'-8"	Str.	
C501	46	20'-0"	3 3/4"	
C502	268	3'-3"	3 3/4"	
C503	37	8'-9"	3 3/4"	
C801	40	22'-11"	6"	
F501	45	10'-3"	3 3/4"	
F502	45	5'-7"	3 3/4"	
F503	25	18'-0"	3 3/4"	
F504	25	7'-10"	3 3/4"	
F601	45	13'-10"	4 1/2"	
F602	32	2'-10"	4 1/2"	
F603	4	4'-10"	4 1/2"	
F801	25	24'-4"	6"	

(Dimensions are out to out of bars.)



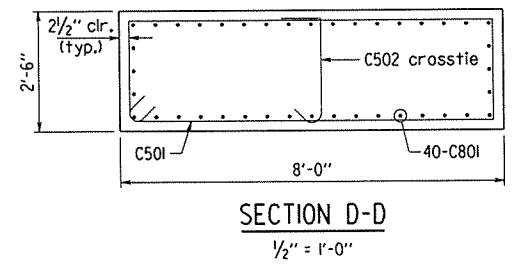
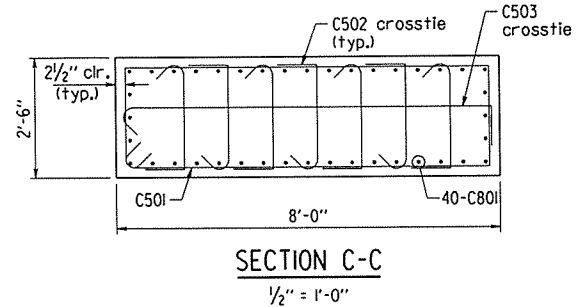
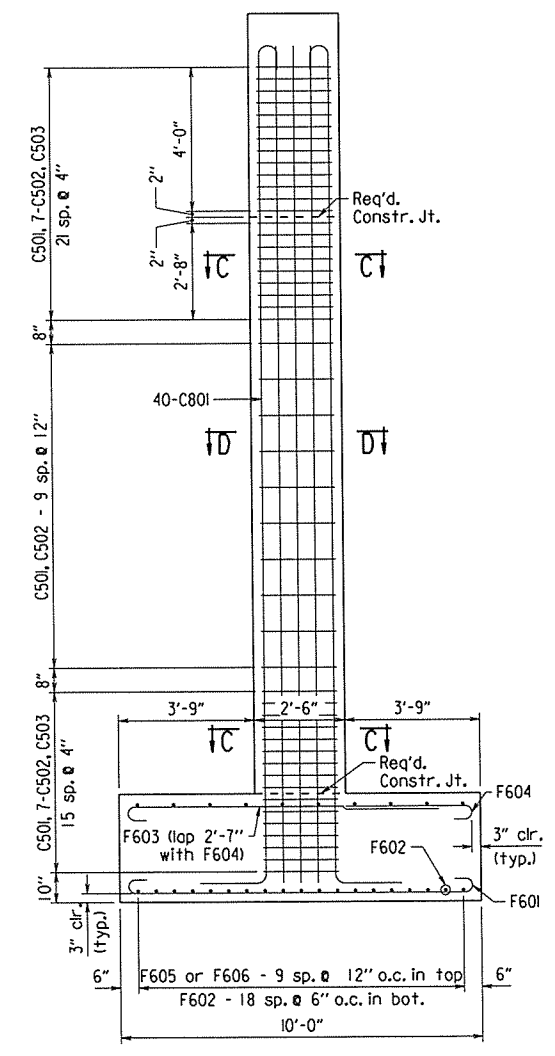
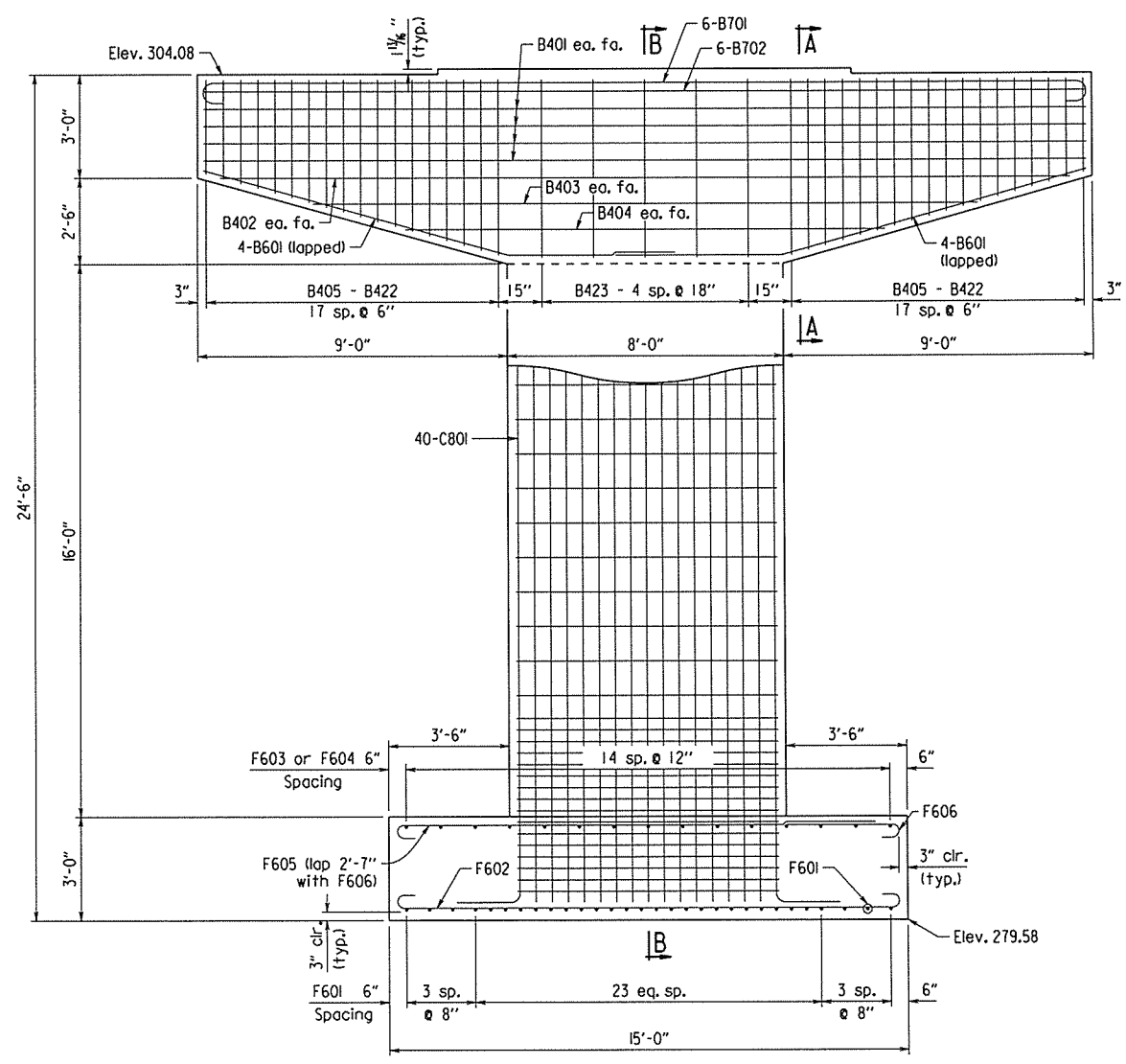
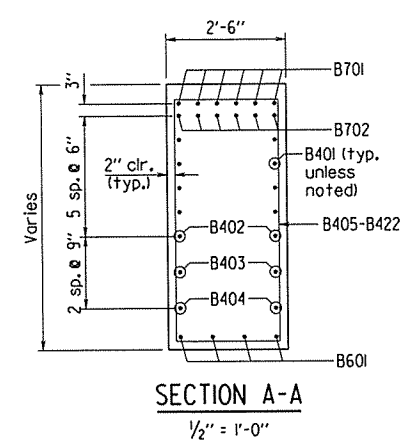
SHEET 2 OF 2  
 DETAILS OF BENT 4  
 ROUTE SEC.  
 ARKANSAS STATE HIGHWAY COMMISSION  
 LITTLE ROCK, ARK.  
 DRAWN BY: EOR DATE: 8-11-15 FILENAME: bfa6713\_b4.dgn  
 CHECKED BY: JJP DATE: 12-8-15 SCALE: AS NOTED  
 DESIGNED BY: JJP DATE: 8-15  
 BRIDGE NO. 04933 DRAWING NO. 57847

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	FA6713	21	63	
				04933 - INTERMEDIATE BENTS - 57848				

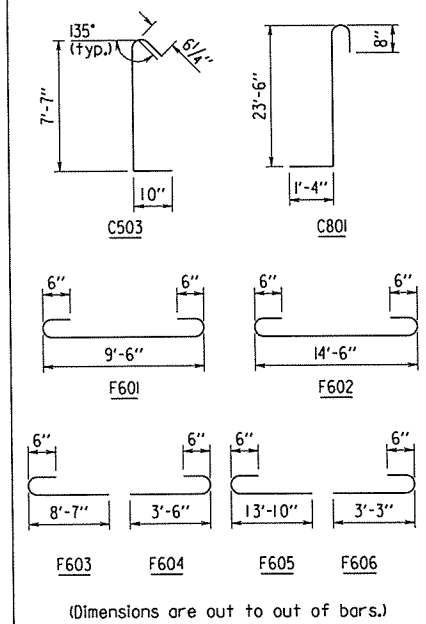


BAR LIST

MARK	NO.	REQ'D.	LENGTH	P. D.	BENDING DIAGRAMS
B401	8		25'-8"	Str.	
B402	2		24'-8"	Str.	
B403	2		19'-3"	Str.	
B404	2		13'-11"	Str.	
B405-B422	2 ea.		Var. 10'-0" to 14'-10"	2"	
B423	5		12'-4"	2"	
B601	8		14'-6"	4 1/2"	
B701	6		27'-4"	5 1/4"	
B702	6		25'-8"	Str.	
C501	48		20'-0"	3 3/4"	
C502	276		3'-3"	3 3/4"	
C503	38		8'-9"	3 3/4"	
C801	40		25'-7"	6"	
F601	30		10'-10"	4 1/2"	
F602	19		15'-10"	4 1/2"	
F603	15		9'-3"	4 1/2"	
F604	15		4'-2"	4 1/2"	
F605	10		14'-6"	4 1/2"	
F606	10		3'-11"	4 1/2"	



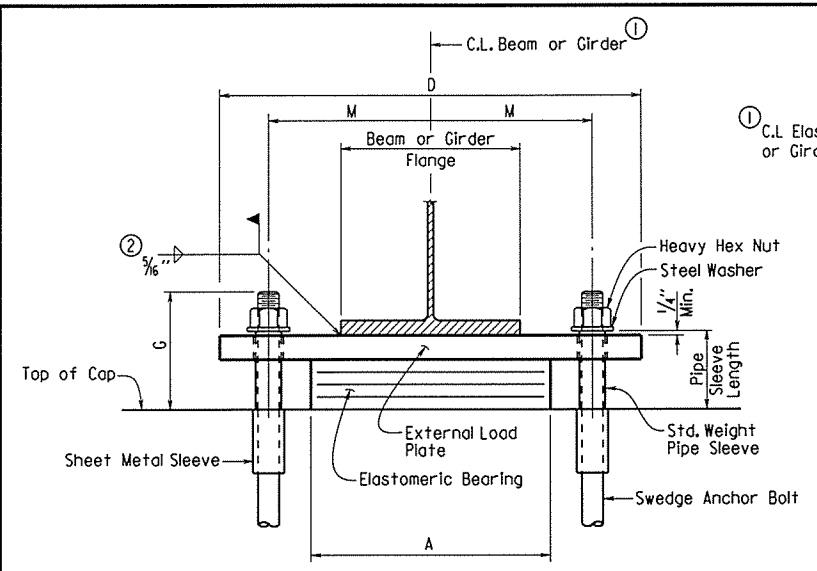
NOTE:  
Alternate no. 5 cross-ties end for end at each layer of reinforcing.



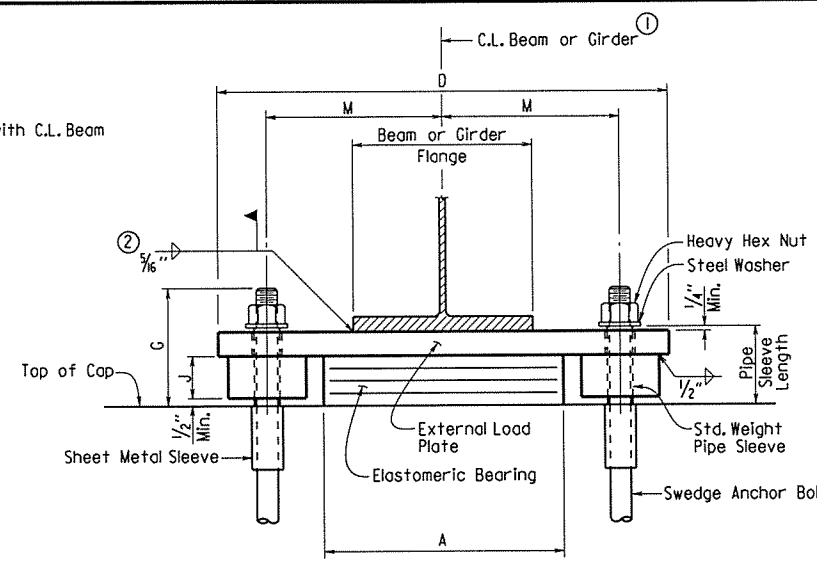
STATE OF ARKANSAS  
REGISTERED PROFESSIONAL ENGINEER  
No. 9235  
12-15-15  
CHARLES R. ELLIS  
BRIDGE ENGINEER

DETAILS OF BENT 5  
ROUTE SEC.  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.  
DRAWN BY: EOR DATE: 8-11-15 FILENAME: bfa6713\_b5.dgn  
CHECKED BY: JYP DATE: 12-8-16 SCALE: AS NOTED  
DESIGNED BY: JYP DATE: 8-15  
BRIDGE NO. 04933 DRAWING NO. 57848

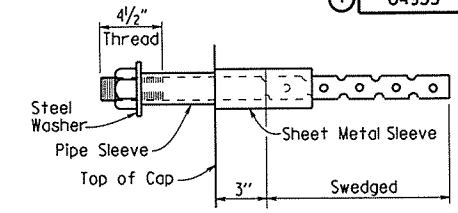
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				6	ARK.			
				JOB NO.	FA6713	22	63	
				04933 - ELASTO BRGS. - 57849				



FRONT VIEW - AT BENT NOS. 2, 3 & 5



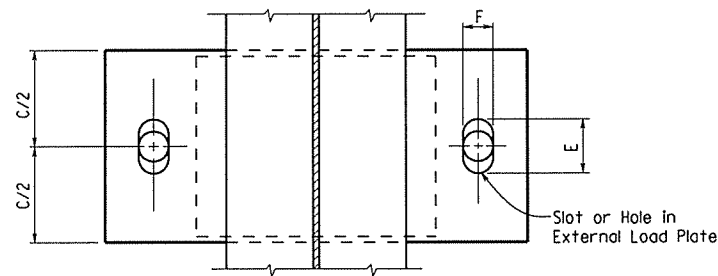
FRONT VIEW - AT BENT NOS. 1, 4 & 6



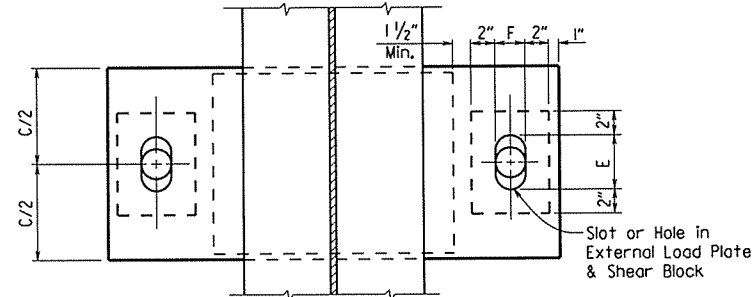
ANCHOR BOLT DETAIL

Anchor Bolts may be cast in place or drilled and grouted into place. If Anchor Bolts are to be cast in place, the Galvanized Sheet Metal Sleeves will not be required.

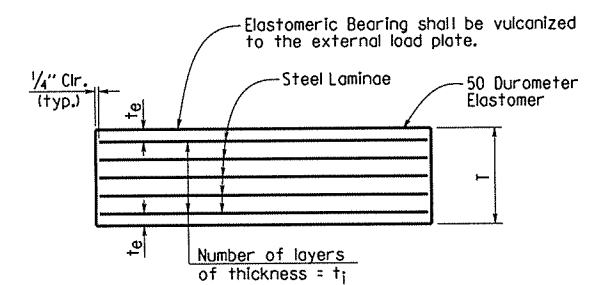
If Anchor Bolts are to be drilled and grouted in place, the Galvanized Sheet Metal Sleeves shall be cast in place as shown. Sleeves shall be dry packed with styrofoam, urethane foam or approved equal prior to pouring of concrete. After pouring of the cap and prior to erection of Structural Steel, the dry pack shall be removed and holes for the anchor bolts shall be accurately drilled into the concrete. Bolts placed in drilled holes shall be accurately set and fixed using a G.P.L. approved epoxy or non-shrink grout that completely fills the holes. Galvanized Sheet Metal Sleeves will not be paid for directly, but will be considered subsidiary to the item "Structural Steel in Beam Spans (M 270, Gr. 50W)".



PLAN VIEW - AT BENT NOS. 2, 3 & 5



PLAN VIEW - AT BENT NOS. 1, 4 & 6



$t_e$  = Thickness of elastomer cover on top and bottom of pad  
 $t_i$  = Thickness of elastomer between steel laminae  
 N = Number of elastomer layers of thickness  $t_i$

ELASTOMERIC BEARING

GENERAL NOTES

Elastomeric Bearings shall conform to Section 808 and shall be paid for at the unit price bid for "Elastomeric Bearings".

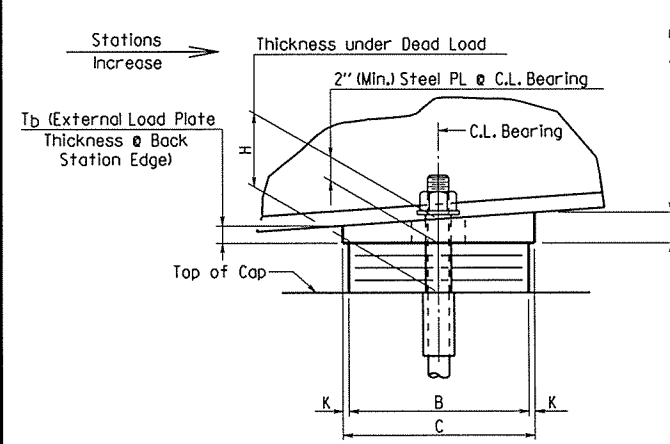
External load plates and shear blocks shall conform to AASHTO M 270, Grade 50W. Pipe sleeves shall be ASTM A500, Grade B, and shall be galvanized to conform to AASHTO M 232, Class C or ASTM B695, Class 50.

External load plates and shear blocks shall be completely fabricated (including bevel, bolt holes and all shop welding) and shall be cleaned before vulcanizing to the elastomeric bearing. The surface in contact with the elastomeric bearing shall be cleaned in accordance with Subsection 808.03. Other surfaces shall be blast cleaned in accordance with Subsection 807.84(b) for painted steel and 807.84(e) for unpainted Grade 50W steel.

Anchor Bolts, Washers and Nuts shall conform to Subsection 807.07. The anchor bolt grade of steel shall be as specified in the "Table of Fabricator Variables". Indentations shall be circular with rounded bottoms and staggered as shown in the details.

Pipe Sleeves, Anchor Bolts, Washers and Nuts shall be paid for at the unit price bid for "Structural Steel in Beam Spans (M 270, Gr. 50W)". External load plates and shear blocks will not be measured or paid for separately, but will be considered incidental to the unit price bid for "Elastomeric Bearings".

Bearings shall be seated in accordance with Subsection 808.08. This work and materials are considered subsidiary to the item "Elastomeric Bearings" and will not be paid for directly.

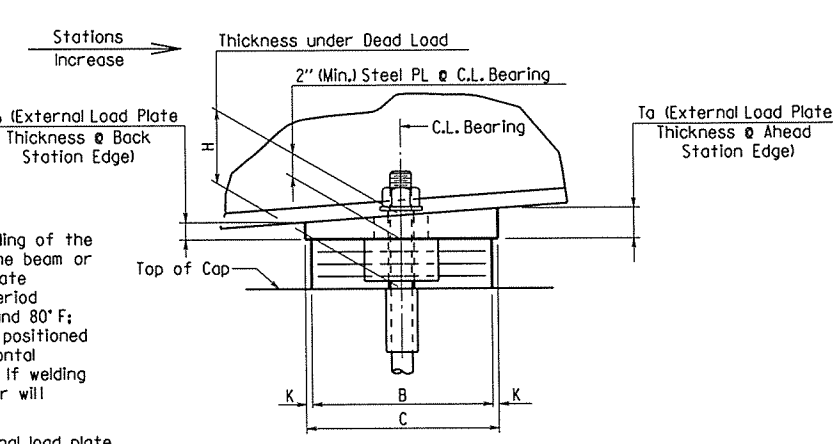


SIDE VIEW - AT BENT NOS. 2, 3 & 5

The direction of bevel of the external load plate may not be accurately depicted with respect to  $T_a$  and  $T_b$  values shown in the "Table of Fabricator Variables".

② Unless otherwise approved by the Engineer, welding of the external load plate at expansion bearings to the beam or girder will be allowed only when: 1) the approximate average air temperature during the 24 hour period immediately preceding welding is between 40° F and 80° F; and 2) the slots in the external load plate are positioned to center on the anchor bolts; and 3) no horizontal deformation of the elastomeric pad is evident. If welding at other temperatures is required, the Engineer will provide adjustment data.

Care shall be taken to ensure that the external load plate is in full and complete contact with the beam or girder flange before welding begins.

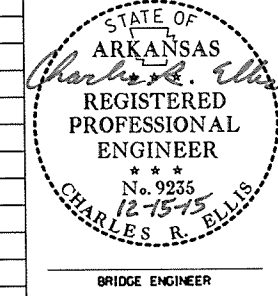


SIDE VIEW - AT BENT NOS. 1, 4 & 6

TABLE OF FABRICATOR VARIABLES

\* Maximum Design Load = Service I Limit State

BRIDGE NO.	LOCATION		BEARING TYPE	NO. OF BEARINGS EACH BENT	* MAXIMUM DESIGN LOAD (KIPS)	G	H	ELASTOMERIC PAD					EXTERNAL LOAD PLATE										ANCHOR BOLT					
	BENT NOS.	BEAM OR GIRDER NO.						A	B	N	$t_i$	$t_e$	NO. & THICKNESS OF STEEL LAMINAE	T	C	D	E	F	J	K	M	$T_a$	$T_b$	ANCHOR BOLT ( $\phi \times L$ )	PIPE SLEEVE SIZE ( $\phi \times L$ )	SHEET METAL SLEEVE SIZE ( $\phi \times L$ )	STEEL WASHER SIZE (O.D.)	
04933	1	All	Exp	4	84	9 1/2"	6 3/8"	12"	8"	6	1/2"	1/4"	7 @ 12 Ga.	4 1/4"	9"	32"	5 1/2"	3 3/8"	3 3/8"	1/2"	11 1/4"	2.05"	1.95"	2" x 31"	55	2 1/2" x 6 1/2"	4" x 6"	3 3/4"
	2	All	Exp	4	176	7 5/8"	4 3/8"	14 1/2"	11"	3	1/2"	1/4"	4 @ 12 Ga.	2 3/8"	12"	26 1/2"	4 3/4"	3 3/8"	NA	1/2"	10"	2.12"	1.88"	2" x 29"	55	2 1/2" x 4 5/8"	4" x 6"	3 3/4"
	3	All	Fix	4	175	7 3/8"	3 3/8"	14 1/2"	11"	2	1/2"	1/4"	3 @ 12 Ga.	1 1/4"	12"	26 1/2"	3 3/8"	3 3/8"	NA	1/2"	10"	2.12"	1.88"	2 1/4" x 32"	55	2 1/2" x 4 1/8"	4" x 6"	4"
	4	All	Fix	4	175	7 5/8"	3 3/8"	14 1/2"	11"	2	1/2"	1/4"	3 @ 12 Ga.	1 1/4"	12"	35 1/2"	3 3/4"	3 3/4"	1 1/4"	1/2"	12 3/4"	2.12"	1.88"	2 1/2" x 35"	55	3" x 4 1/8"	4" x 9"	4 1/2"
	5	All	Exp	4	176	8 5/8"	4 3/8"	14 1/2"	11"	3	1/2"	1/4"	4 @ 12 Ga.	2 3/8"	12"	27 1/2"	5 1/8"	3 3/4"	NA	1/2"	10 1/4"	2.12"	1.88"	2 3/4" x 39"	55	3" x 4 5/8"	5" x 9"	5"
	6	All	Exp	4	84	84	9 1/4"	6 3/8"	12"	8"	6	1/2"	1/4"	7 @ 12 Ga.	4 1/4"	9"	31"	4 1/8"	2 5/8"	3 3/8"	1/2"	11"	2.09"	1.91"	1 3/4" x 29"	55	2" x 6 1/2"	4" x 6"



DETAILS OF ELASTOMERIC BEARINGS  
 ROUTE SEC.  
 ARKANSAS STATE HIGHWAY COMMISSION  
 LITTLE ROCK, ARK.  
 DRAWN BY: JYP DATE: 10-29-15 FILENAME: bfa6713.el.dgn  
 CHECKED BY: AMS DATE: 11-2-15 SCALE: None  
 DESIGNED BY: JYP DATE: 8-15  
 BRIDGE NO. 04933 DRAWING NO. 57849

PRINT DATE: 12/8/2015

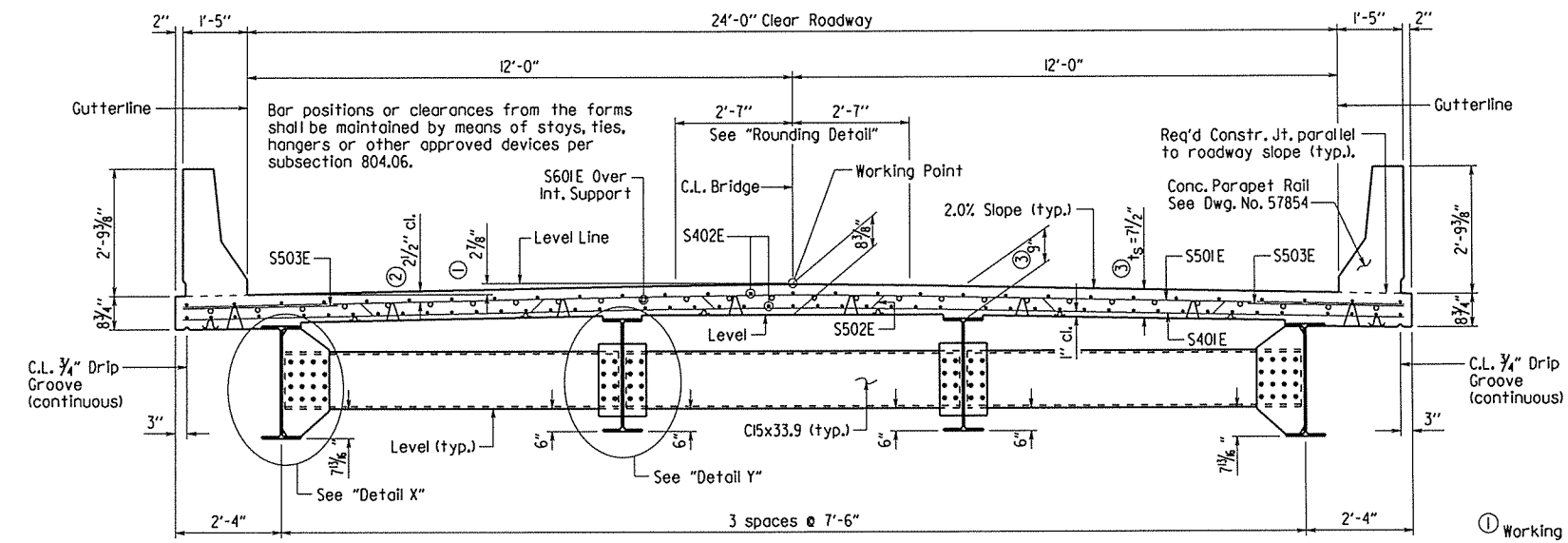
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	FA6713	23	63	
				04933 -	305' UNIT	-	57850	

**Slab Reinforcing:**

Longitudinal: S402E as shown  
 S601E as shown over int. supports, see "Half Reinforcing Plan", Dwg. No. 57852.  
 Transverse: S502E @ 12" o.c. bent up over beams  
 S501E @ 12" o.c. in top, S401E @ 12" o.c. in bottom — Alternate  
 S503E @ 6" in top of overhangs (bundled with #5 bars)

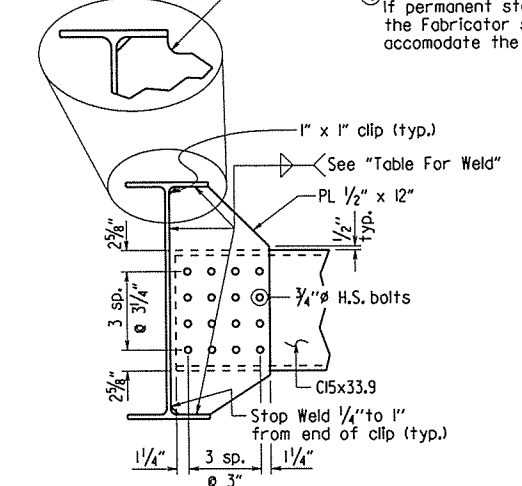
NOTE: At the Contractor's option, two straight epoxy coated #5 bars may be substituted for bar S502E. Payment for reinforcing will be based on the weight of bar S502E.

NOTE: Class I Protective Surface Treatment shall be applied to the Roadway Surface and the Face and Top of the Concrete Parapet Rail.



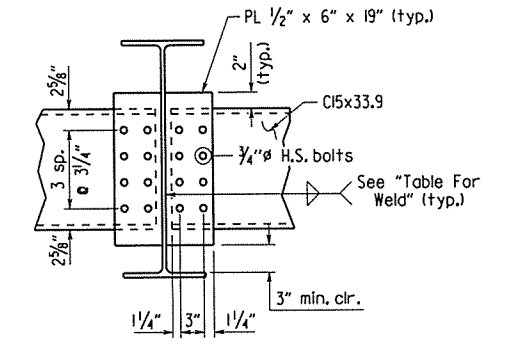
**TYPICAL ROADWAY SECTION**  
 1/2" = 1'-0"

④ Clip with 1" min. radius



**DETAIL X**  
 1" = 1'-0"

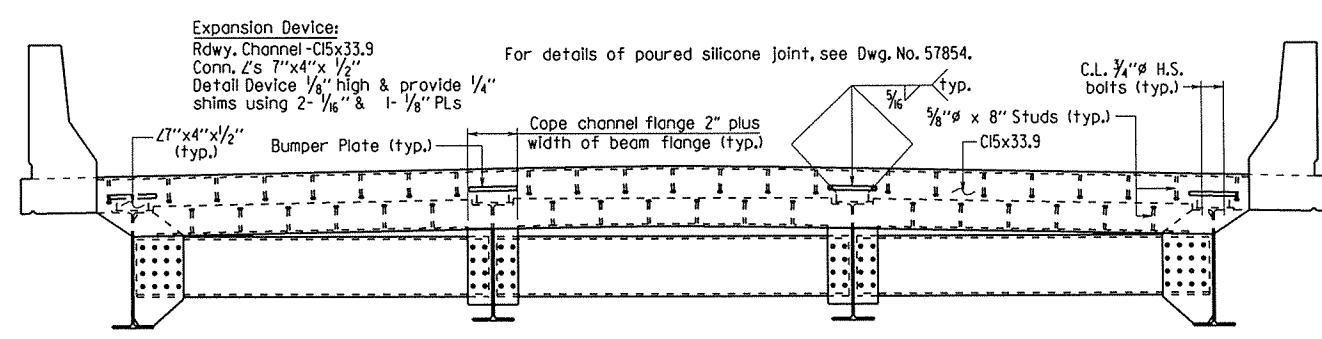
④ If permanent steel bridge deck forms are used, the Fabricator shall clip plates as necessary to accommodate the deck form supports.



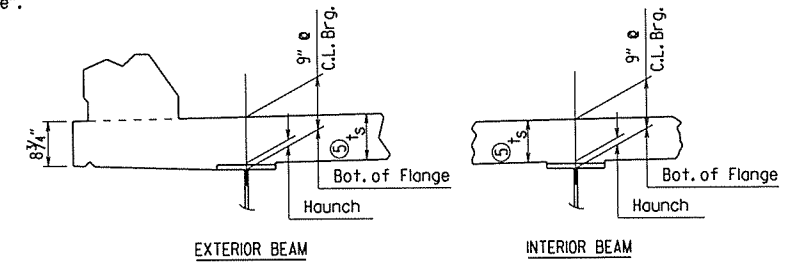
**DETAIL Y**  
 1" = 1'-0"

- ① Working point to gutterline.
- ② Tolerance: Minus = 1/4"; Plus equal to the amount of slab thickening used to meet slab thickness tolerance. See "Adjustment for Slab Thickness Tolerance".
- ③ See "Adjustment for Slab Thickness Tolerance".

t<sub>s</sub> = slab thickness as shown in "Typical Roadway Section"



**TYPICAL ROADWAY SECTION NEAR JOINT**  
 Looking Ahead  
 1/2" = 1'-0"



⑤ Tolerance when removable deck forming is used is + 1/2", - 1/4". Haunch forming is required and shall be adjusted to maintain slab thickness tolerance.

**ADJUSTMENT FOR SLAB THICKNESS TOLERANCE**

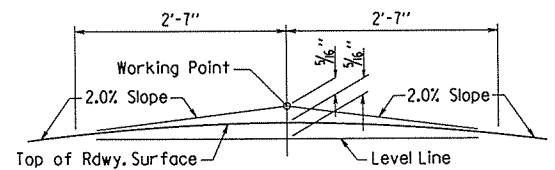
No Scale  
 NOTES:  
 Haunch dimension may vary within the following limits to maintain the grade and slab thickness tolerance: Minimum occurs when top flange contacts bottom reinforcing steel; Maximum = top flange thickness plus 1 1/4". No increase in concrete and structural steel quantities will be made to maintain tolerances.

Tolerances shown are applicable only when removable deck forming is used. See Std. Dwg. No. 55005 for tolerances when permanent steel deck forms are used. Payment for concrete shall be based on removable deck forming.

**BAR LIST**

Mark	No. Req'd.	Length	Pin Dia.	Bending Diagrams (Dimensions are out to out of bars.)
S401E	305	26'-10"	Str.	
S402E	684	36'-2"	Str.	
S501E	305	26'-10"	Str.	
S502E	304	27'-6"	3"	
S503E	1,218	4'-1"	Str.	
S601E	112	35'-0"	Str.	
P401E	1020	5'-6"	3"	
P402E	208	4'-10"	3"	
P403E	144	5'-7"	Str.	
P404E	266	12'-8"	Str.	
P501E	56	4'-8"	3 3/4"	

Bars designated with an "E" are epoxy coated.



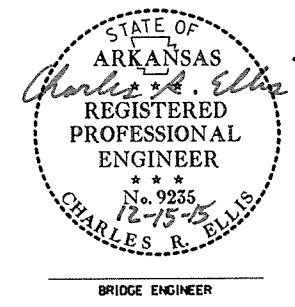
NOTE: Working Point matches Theoretical Roadway Grade.

**ROUNDING DETAIL**  
 No Scale

**TABLE FOR WELD**

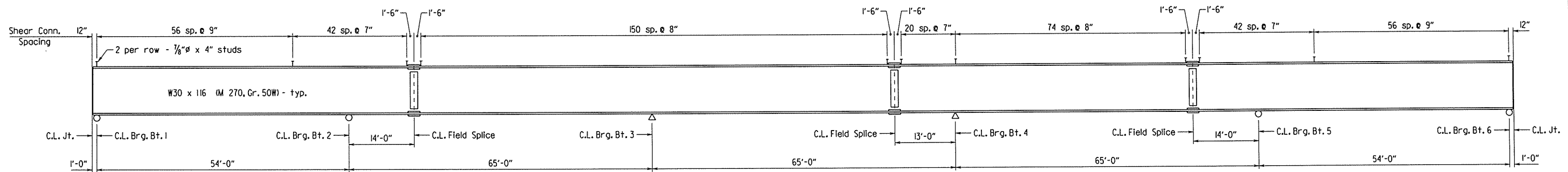
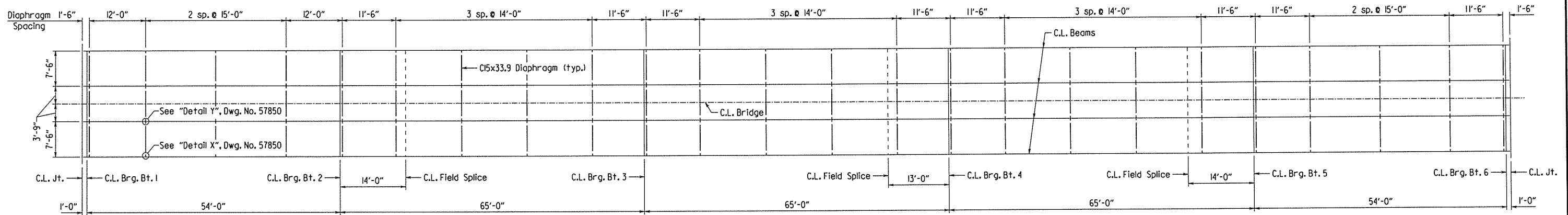
Material Thickness of Thicker Part Joined (Inches)	Minimum Size of Fillet Weld (Inches)	Single Pass Weld Must Be Used
To 3/4" Inclusive	1/4"	Be
Over 3/4"	5/16"	Used

NOTE: When a fillet weld size, as shown on the plans, is larger than the minimum, the first pass shall be that specified for minimum size of fillet weld.



**SHEET 1 OF 5**  
**DETAILS OF**  
**305'-0" CONTINUOUS W-BEAM UNIT**  
 ROUTE SEC.  
**ARKANSAS STATE HIGHWAY COMMISSION**  
 LITTLE ROCK, ARK.  
 DRAWN BY: JYP DATE: 4-22-15 FILENAME: bfa6713\_sl.dgn  
 CHECKED BY: ACP DATE: 12-9-15 SCALE: As Noted  
 DESIGNED BY: JJP DATE: 3-15  
 BRIDGE NO. 04933 DRAWING NO. 57850

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	FA6713		24	63
				04933 -	305' UNIT			57851

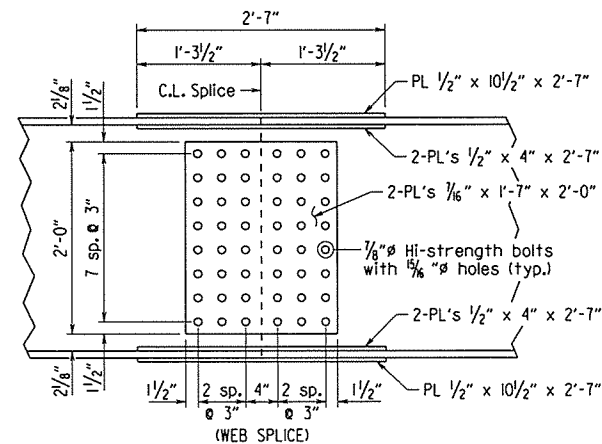


Note:  
 Bolted field splices shown may be eliminated or shop welded splices may be substituted with approval of the Engineer. Payment will be made on the basis of the plan quantities.

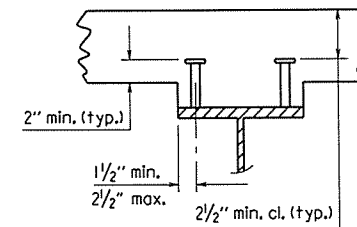
All field splice bolts shall be  $\frac{7}{8}''$  HI-str. bolts.  
 All holes for splice bolts shall be  $\frac{1}{8}''$  holes.  
 All field splice plates shall be AASHTO M 270 Gr. 50W.

Notes:  
 All structural steel shall be Grade 50W unless otherwise noted and shall be paid for as "Structural Steel in Beam Spans (M 270, Gr. 50W)".

See Std. Dwg. 55006 for additional notes.

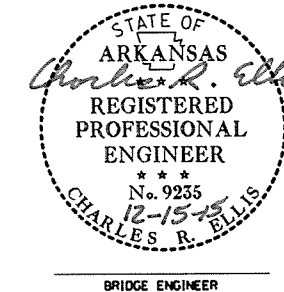


DETAILS OF FIELD SPLICE  
 $1'' = 1'-0''$



Stud Shear Connectors shall be  $\frac{3}{8}''$  x 4" long, granular flux filled, solid fluxed or equal, and automatically end welded to the beam flange in accordance with the recommendations of the Manufacturer.  $\frac{3}{4}''$  studs may be used in place of the  $\frac{1}{2}''$  studs shown, at the ratio of 1.361 -  $\frac{3}{4}''$  studs in place of one  $\frac{1}{2}''$  stud.  $\frac{1}{2}''$  studs will be used as basis for measurement of structural steel in shear connectors.

SHEAR CONNECTOR DETAIL  
 No Scale

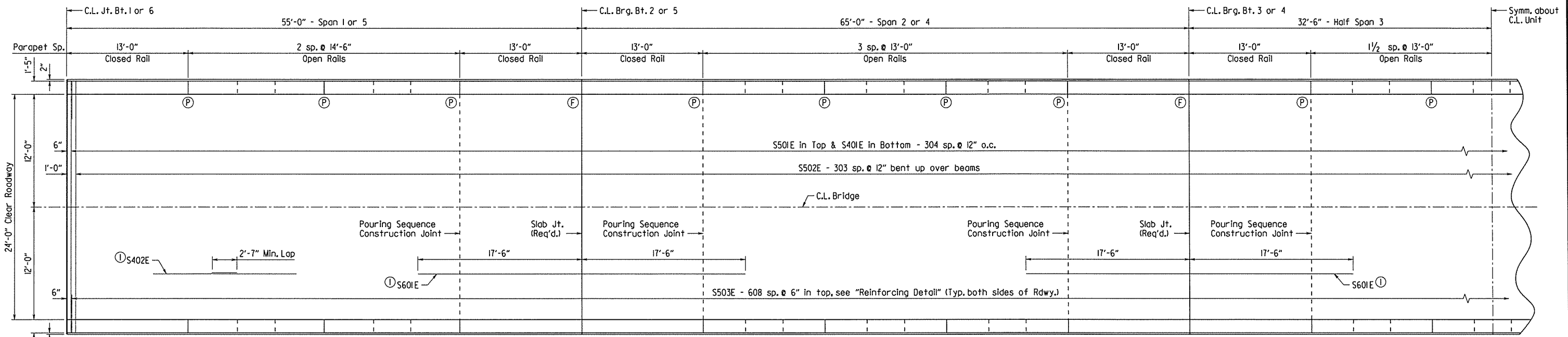


SHEET 2 OF 5  
 DETAILS OF  
 305'-0" CONTINUOUS W-BEAM UNIT  
 ROUTE SEC.  
 ARKANSAS STATE HIGHWAY COMMISSION  
 LITTLE ROCK, ARK.  
 DRAWN BY: JYP DATE: 4-22-15 FILENAME: bfa6713\_sl.dgn  
 CHECKED BY: ACP DATE: 12-9-15 SCALE: As Noted  
 DESIGNED BY: JYP DATE: 3-15  
 BRIDGE NO. 04933 DRAWING NO. 57851



① Place reinforcing as shown in "Typical Roadway Section" on Dwg. No. 57850.

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	FA6713	25	63	
				① 04933 -	305' UNIT	-	57852	

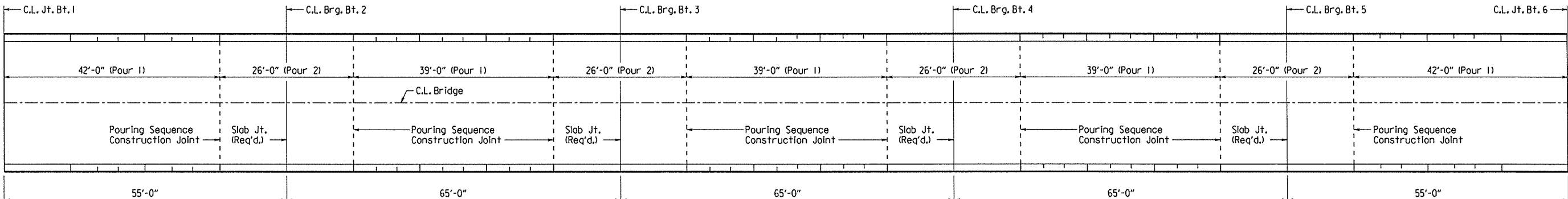


**HALF REINFORCING PLAN**  
 $\frac{3}{16}'' = 1'-0''$

Notes:  
 Required slab joints and pouring sequence joints shall align with open joints in parapet rail at the gutterline.

Parapet rail spacing and joint depth shown are typical for both sides of roadway.

- Ⓟ Partial depth parapet joint at this location
- Ⓣ Full depth parapet joint at this location



**SLAB POURING SEQUENCE**  
 $\frac{1}{2}'' = 1'-0''$

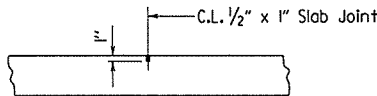
Note: For Bar List, see Dwg. No. 57850 and for parapet details, see Dwg. No. 57853.

SLAB POURING SEQUENCE NOTES:  
 Pours with the same number may be placed simultaneously or separately. All Pours (1) must be placed before Pours (2) can be placed, 48 hours shall elapse between the end of a pour and the start of the next pour. 72 hours shall elapse between adjacent pours.

Concrete in bridge superstructure shall be placed, consolidated and screeded off for the entire pour before any concrete has taken its initial set. This may require the use of a retarding agent.

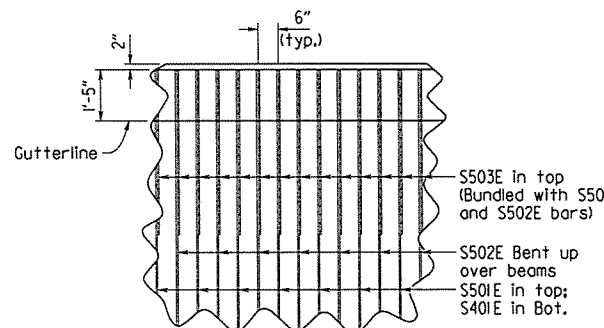
A minimum of 72 hours shall elapse between completion of the slab and the pouring of the parapet railing. Any railing pours made before the entire slab unit has been placed must be approved by the Engineer.

No deviations from the pouring sequence shown will be allowed.

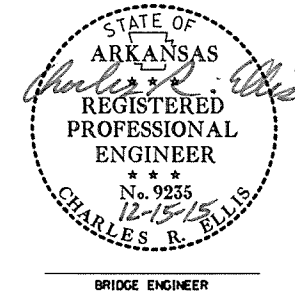


**SLAB JOINT DETAIL**  
 No Scale

Use Type 3 or 4 Joint Sealer. See Subsections 501.02(h) and 501.05(j). Backer Rod filler will not be required. Joint Sealer shall be measured and paid for as Class S(AE) Concrete-Bridge Slab Joints shall extend to the outside edge of the deck slab and shall align with open joints at the front face of the parapet. Slab joints shall be installed before the parapet railing is poured. If slab joints are to be sawed, they shall be sawed as soon as the concrete has sufficiently set to allow sawing of the joint without damage to the slab. Slab joints shall be placed at all pouring sequence construction joints and required slab joint locations. The joint sealer shall extend across the deck from gutterline to gutterline.



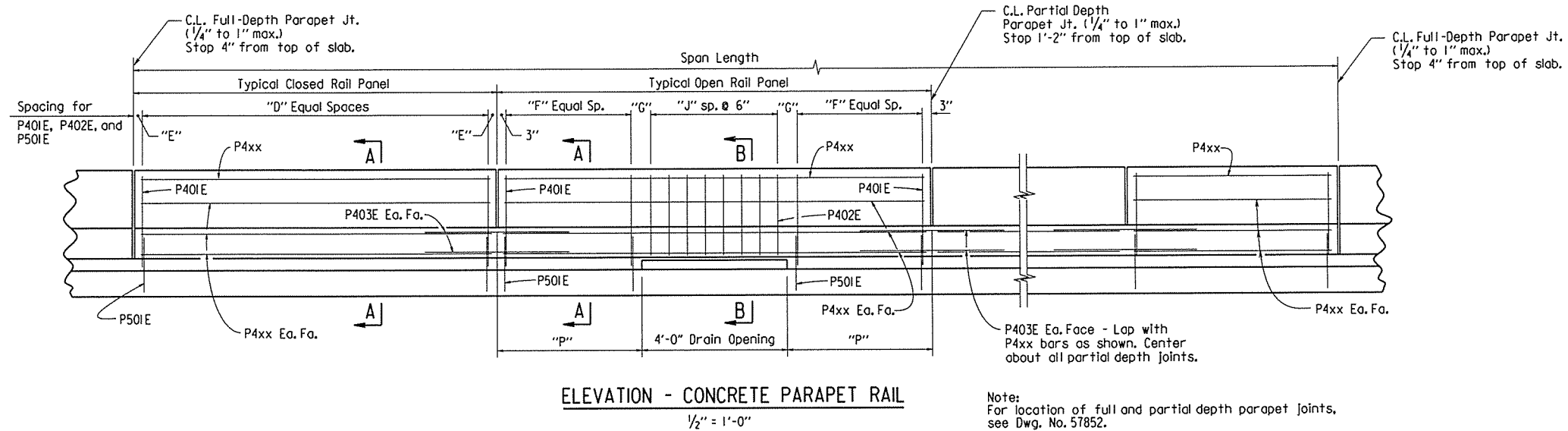
**REINFORCING DETAIL**  
 No Scale



**SHEET 3 OF 5**  
**DETAILS OF**  
**305'-0" CONTINUOUS W-BEAM UNIT**  
 ROUTE SEC.  
**ARKANSAS STATE HIGHWAY COMMISSION**  
 LITTLE ROCK, ARK.  
 DRAWN BY: JYP DATE: 4-22-15 FILENAME: bfa6713\_sl.dgn  
 CHECKED BY: ACP DATE: 12-16-15 SCALE: As Noted  
 DESIGNED BY: JYP DATE: 3-15  
 BRIDGE NO. 04933 DRAWING NO. 57852

PRINT DATE: 12/16/2015

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	FA6713	26	43	
				04933 -	305' UNIT	-	57853	

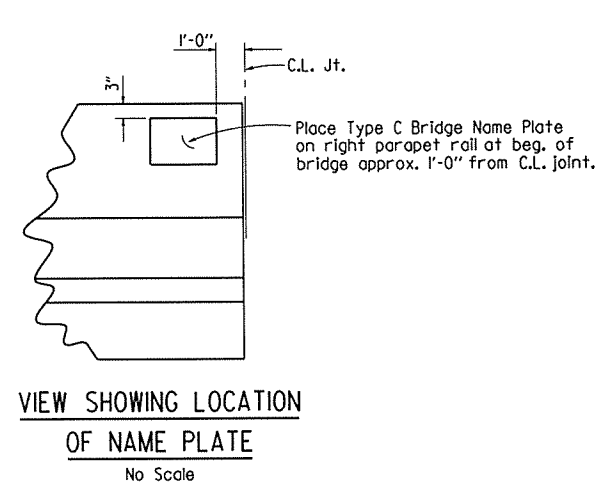
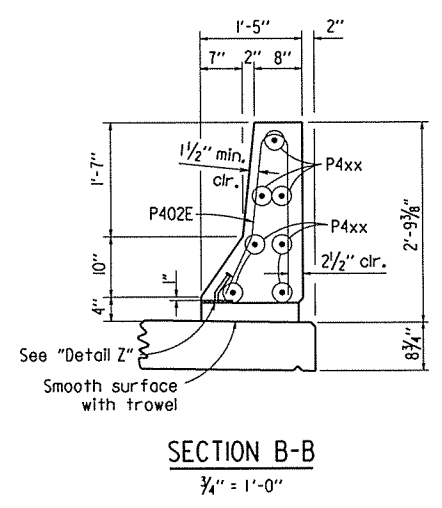
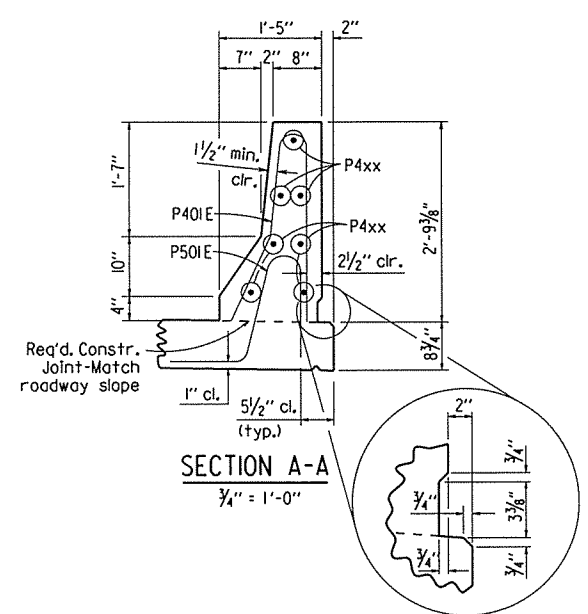


**TABLE OF VARIABLES**

Closed Rail Panels				Open Rail Panels					
Panel Length	"D"	"E"	P4xx Bar	Panel Length	"F"	"G"	"J"	"P"	P4xx Bar
13'-0"	25	3"	P404E	13'-0"	8	6"	7	4'-6"	P404E
				14'-6"	10	6"	7	5'-3"	P405E

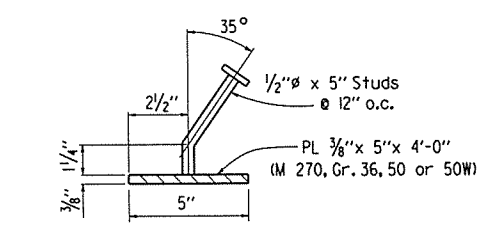
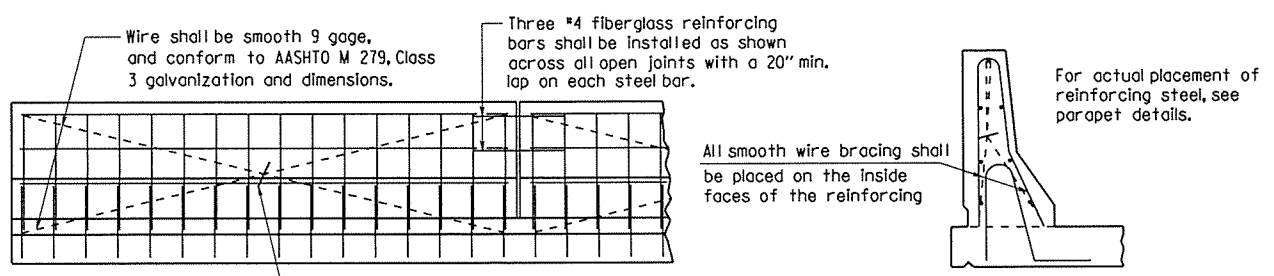
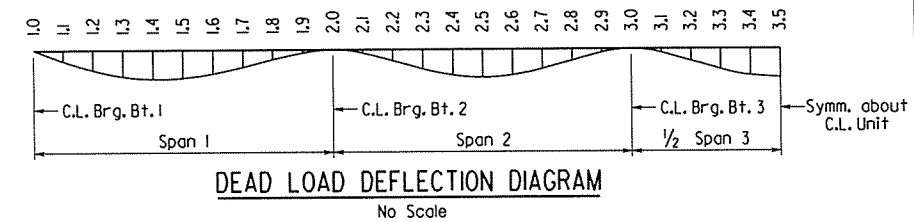
**TABLE OF DEAD LOAD DEFLECTIONS (INCHES)**

POINT OF DEFLECTION	STRUCTURAL STEEL		STRUCTURAL STEEL + SLAB		STRUCTURAL STEEL + SLAB + RAIL	
	EXT. BEAM	INT. BEAM	EXT. BEAM	INT. BEAM	EXT. BEAM	INT. BEAM
1.0	0	0	0	0	0	0
1.1	0.028	0.030	0.169	0.205	0.190	0.224
1.2	0.051	0.055	0.312	0.377	0.350	0.413
1.3	0.067	0.073	0.410	0.496	0.460	0.543
1.4	0.074	0.080	0.453	0.548	0.509	0.600
1.5	0.072	0.078	0.438	0.530	0.492	0.580
1.6	0.061	0.066	0.372	0.450	0.418	0.493
1.7	0.044	0.048	0.269	0.326	0.302	0.357
1.8	0.025	0.027	0.151	0.183	0.170	0.200
1.9	0.008	0.009	0.048	0.058	0.054	0.064
2.0	0	0	0	0	0	0
2.1	0.008	0.009	0.052	0.063	0.058	0.069
2.2	0.028	0.031	0.173	0.209	0.194	0.229
2.3	0.050	0.054	0.303	0.367	0.340	0.402
2.4	0.066	0.071	0.399	0.483	0.448	0.529
2.5	0.071	0.077	0.435	0.526	0.488	0.576
2.6	0.066	0.071	0.401	0.486	0.450	0.532
2.7	0.051	0.054	0.307	0.372	0.345	0.407
2.8	0.029	0.031	0.178	0.215	0.200	0.235
2.9	0.009	0.010	0.055	0.067	0.062	0.073
3.0	0	0	0	0	0	0
3.1	0.010	0.011	0.060	0.073	0.067	0.080
3.2	0.031	0.033	0.187	0.227	0.210	0.249
3.3	0.053	0.057	0.321	0.388	0.360	0.425
3.4	0.069	0.074	0.418	0.506	0.469	0.554
3.5	0.075	0.080	0.453	0.549	0.509	0.601



Symm. about C.L. Unit

Note:  
Camber for Dead Load Deflection  $\pm 1/4"$  tolerance. Deflections shown are along C.L. Beam from a chord from C.L. Bearing to C.L. Bearing. Vertical curve corrections are not included.



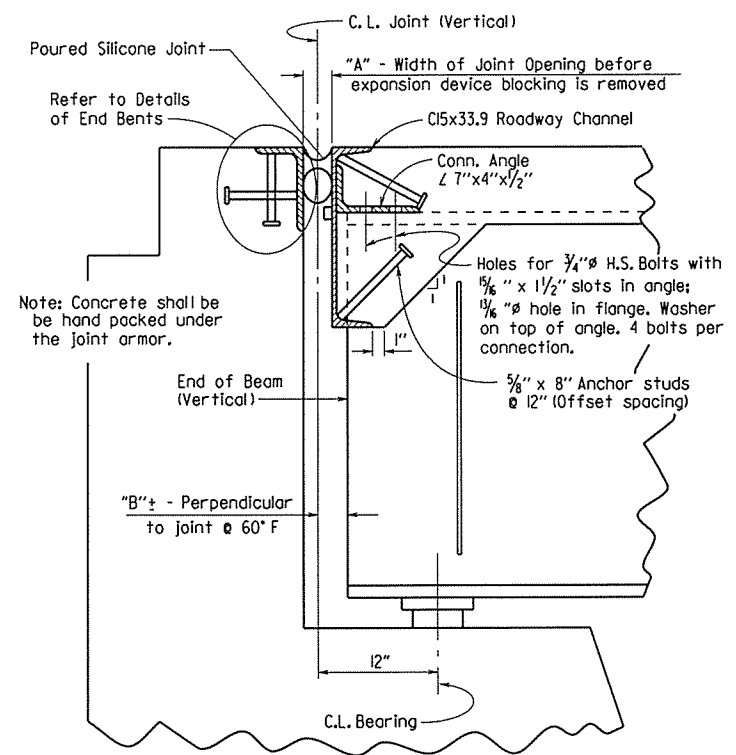
Note:  
Parapet Studs shall be 5" long, granular flux filled, solid fluxed, or equal, and automatically end welded to the plate. Studs and plate shall meet the requirements of Section 807. Studs and plate shall be measured and paid for as Structural Steel in Beam Spans (M 270, Gr. 50W).  
The surfaces of the 3/8" plates which will not be in contact with concrete shall be painted in accordance with Section 638, or as approved by the Engineer. Only one coat is required and shall be applied in the fabricator's shop. Painting will not be paid for directly, but will be considered subsidiary to Structural Steel in Beam Spans (M 270, Gr. 50W).

STATE OF ARKANSAS  
REGISTERED PROFESSIONAL ENGINEER  
No. 9235  
12-15-15  
CHARLES R. ELLIS  
BRIDGE ENGINEER

SHEET 4 OF 5  
DETAILS OF  
305'-0" CONTINUOUS W-BEAM UNIT  
ROUTE SEC.  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.  
DRAWN BY: JYP DATE: 4-22-15 FILENAME: bfa6713\_sl.dgn  
CHECKED BY: ACP DATE: 12-9-15 SCALE: As Noted  
DESIGNED BY: JYP DATE: 3-15  
BRIDGE NO. 04933 DRAWING NO. 57853

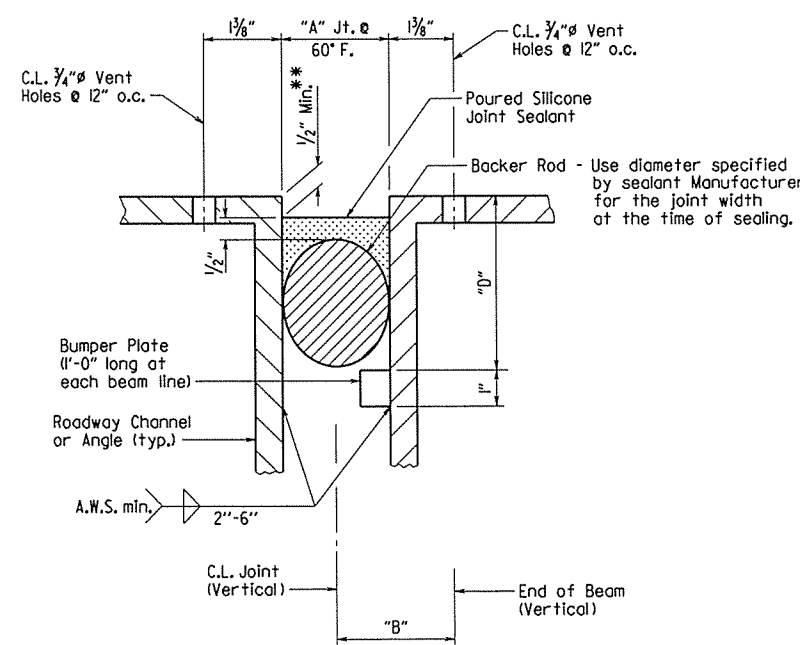
PRINT DATE: 12/8/2015

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	FA6713		27	63
				04933 -	305' UNIT			57854

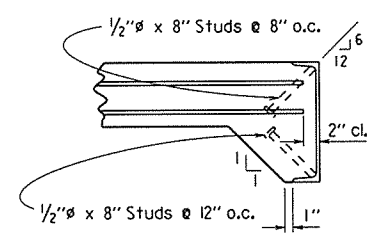


Note: Section taken perpendicular to C.L. Joint.  
**SECTION THRU JOINT AT END BENT**

\*\* Recess depth as recommended by the sealant Manufacturer

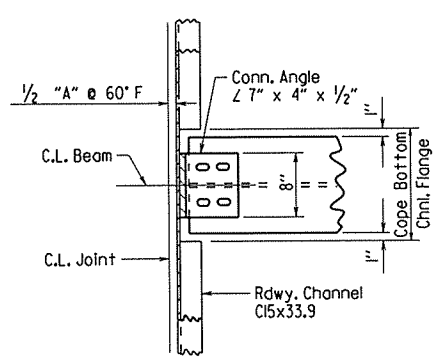


**DETAIL OF POURED SILICONE JOINT**



Note: As an alternate to 5/8" studs, 1/2" x 8" studs spaced as shown may be used. Use weight of 5/8" stud as basis of measurement of structural steel in anchors.

**DETAILS OF ALTERNATE ANCHORS AND PLACEMENT OF LONGITUDINAL REINFORCEMENT**



**CHANNEL CONNECTION DETAIL**

**SILICONE JOINT DATA**

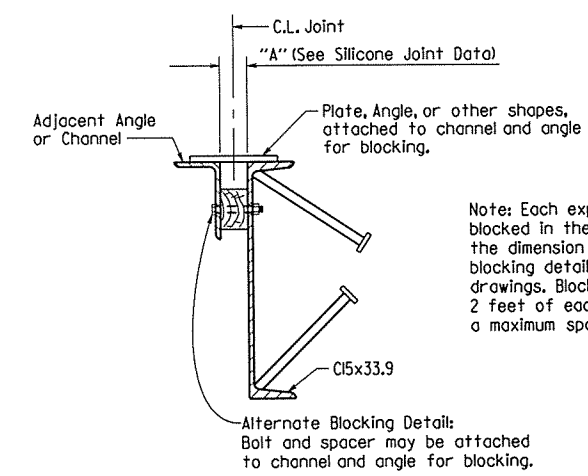
Bent No.	"A" Width Perpendicular to Joint at 24 Hour Average Temperature* Of:			"B" Perpendicular to Joint at 60°F	"D"	Bumper Plate Size
	40°F	60°F	80°F			
1	2 1/4"	2"	1 3/4"	2 1/4" ±	4 1/2"	1" x 1"
6	2 3/8"	2"	1 5/8"	2 1/4" ±	4 1/2"	1" x 1"

\* The temperature used to set the joint opening shall be the approximate average air temperature during the 24 hour period immediately before the bolts are tightened. The Engineer shall establish the temperature. Interpolation of the table may be necessary.

Notes: The temperature limitations recommended by the sealant Manufacturer shall be observed. The sealant shall be installed only when the average 24 hour air temperature is between 40° and 80° F.

Use an appropriately sized backer rod at the depth shown in the Manufacturer's literature based on the joint width at the time of sealing. Unless otherwise noted, do not install more backer rod than can be sealed in the same day.

The Contractor shall verify separation of the backer rod from the joint material after the joint material has set.

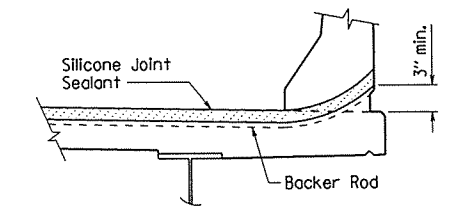


**DETAILS FOR BLOCKING EXPANSION JOINT DEVICE**

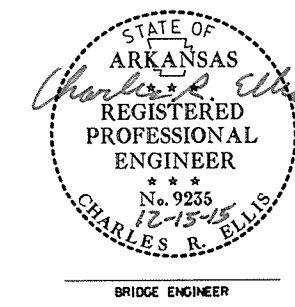
**EXPANSION DEVICE INSTALLATION AT END BENTS:**

The Contractor may elect to install the expansion device using one of the following two alternatives:

- 1) The concrete span pour adjacent to joint shall be placed before the end bent backwall is placed. After the end bent backwall forms are in place and the beams erected, the blocked expansion device shall be installed and adjusted for grade. All connection bolts shall be fully tightened prior to placing the deck concrete adjacent to the bent. Immediately prior to pouring the backwall concrete, the blocking shall be removed, and the opening adjusted for temperature and grade.
- 2) The backwall shall be poured to the optional construction joint after beams are erected. The blocked expansion device shall be installed and adjusted for grade. All connection bolts shall be fully tightened prior to placing the deck concrete adjacent to the bent. Immediately prior to pouring the remainder of the backwall concrete, the blocking shall be removed and the opening adjusted for temperature and grade.



**JOINT SEAL PLACEMENT AT CURB**

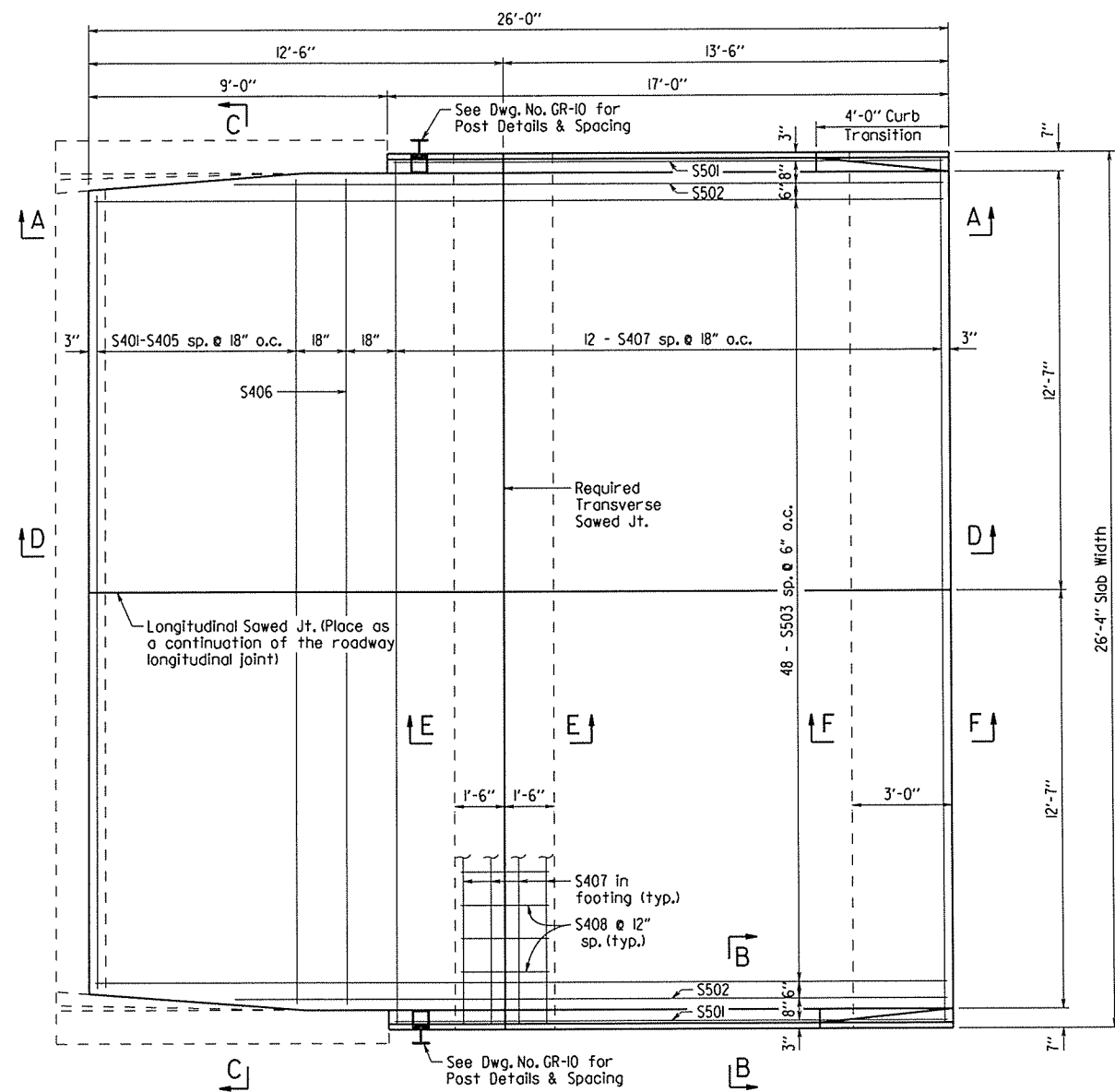


SHEET 5 OF 5  
DETAILS OF  
305'-0" CONTINUOUS W-BEAM UNIT

ROUTE SEC.  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.

DRAWN BY: JYP DATE: 4-22-15 FILENAME: bfa6713\_sl.dgn  
CHECKED BY: ACP DATE: 12-9-15 SCALE: No Scale  
DESIGNED BY: JYP DATE: 3-15  
BRIDGE NO. 04933 DRAWING NO. 57854

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	FA6713	28	63	
① 04933 - TYPE SPECIAL SLAB - 57855								



Note: Surface finish for Approach Slabs shall match that used on the bridge deck.

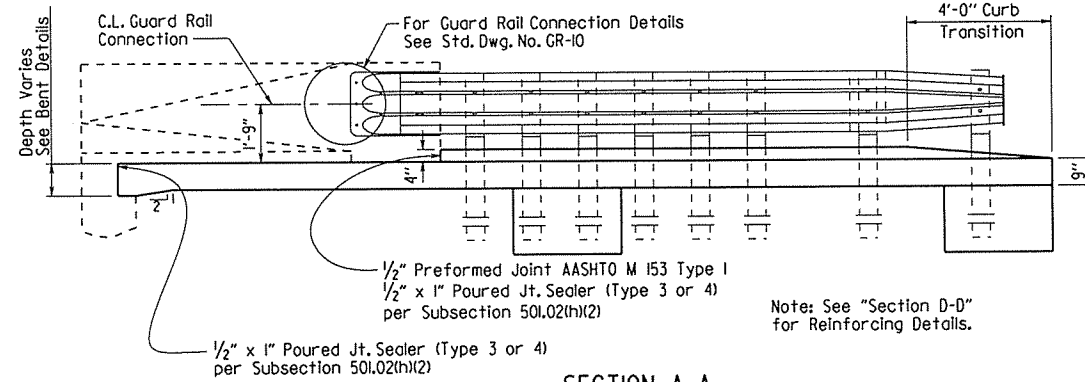
PLAN OF TYPE SPECIAL APPROACH SLAB  
3/8" = 1'-0"

BAR LIST  
TYPE SPECIAL APPROACH SLAB

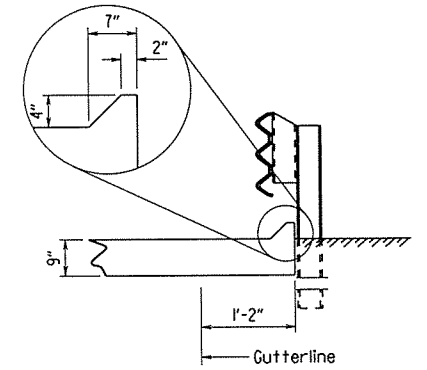
Mark	No. Req'd.	Length	Pin Dia.	Bending Diagram
S401 to S405	1 each	23'-10" to 24'-9"	Str.	
S406	1	24'-10"	Str.	
S407	20	26'-0"	Str.	
S408	52	9'-10"	2"	
S501	2	16'-8"	Str.	
S502	2	21'-5"	Str.	Dimensions are out to out of bars
S503	48	25'-8"	Str.	

TABLE OF QUANTITIES FOR ONE TYPE SPECIAL APPROACH SLAB

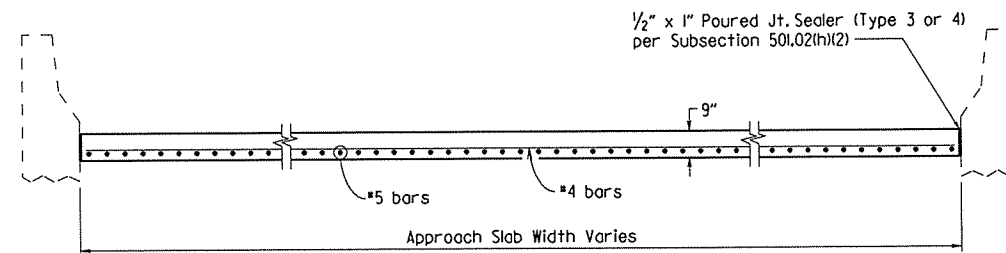
Reinforcing Steel (Lbs.)	Concrete (Cu. Yds.)
2,151	29.62



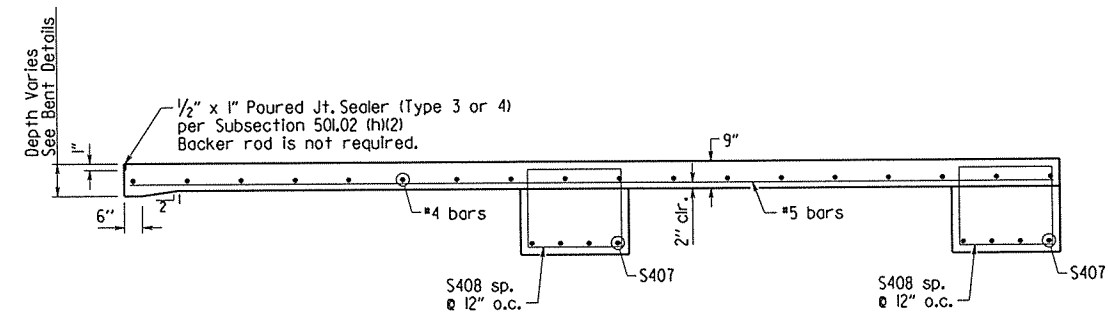
SECTION A-A  
3/8" = 1'-0"



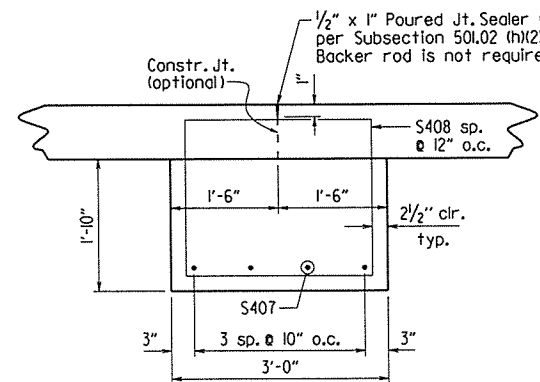
SECTION B-B  
No Scale



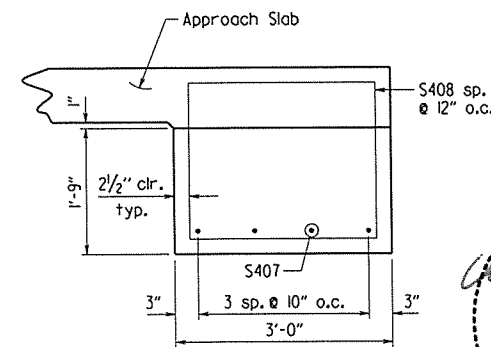
SECTION C-C  
No Scale



SECTION D-D  
3/8" = 1'-0"



SECTION E-E  
3/4" = 1'-0"



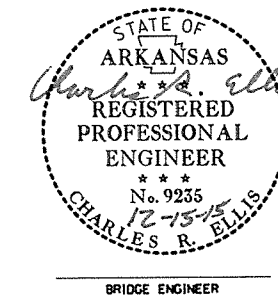
SECTION F-F  
3/4" = 1'-0"

GENERAL NOTES

All concrete shall be Class S (AE) with a minimum 28 day compressive strength  $f'_c = 4,000$  psi and shall be poured in the dry.

All reinforcing steel shall be Grade 60 (yield strength = 60,000 psi) conforming to AASHTO M 31 or M 322, Type A, with mill test reports.

Approach Slabs will be measured and paid for in accordance with Section 504.



DETAILS OF TYPE SPECIAL APPROACH SLAB

ROUTE SEC.  
ARKANSAS STATE HIGHWAY COMMISSION

LITTLE ROCK, ARK.

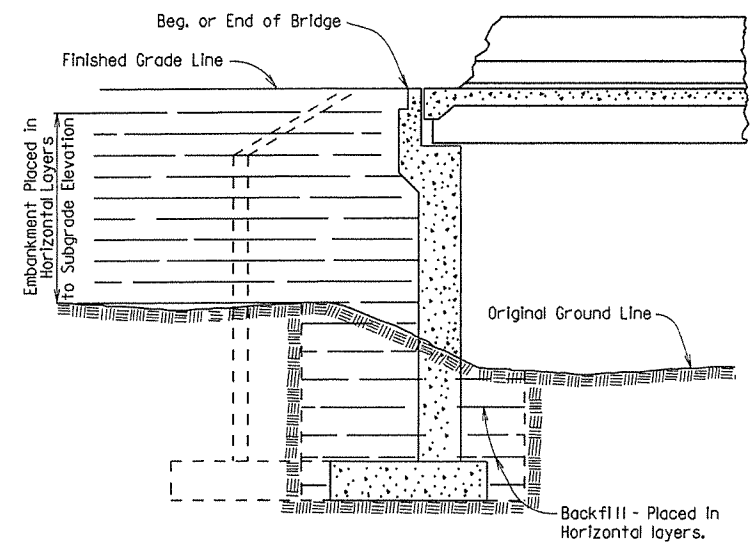
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CHECKED BY: AMS DATE: 11-5-15 SCALE: As Noted

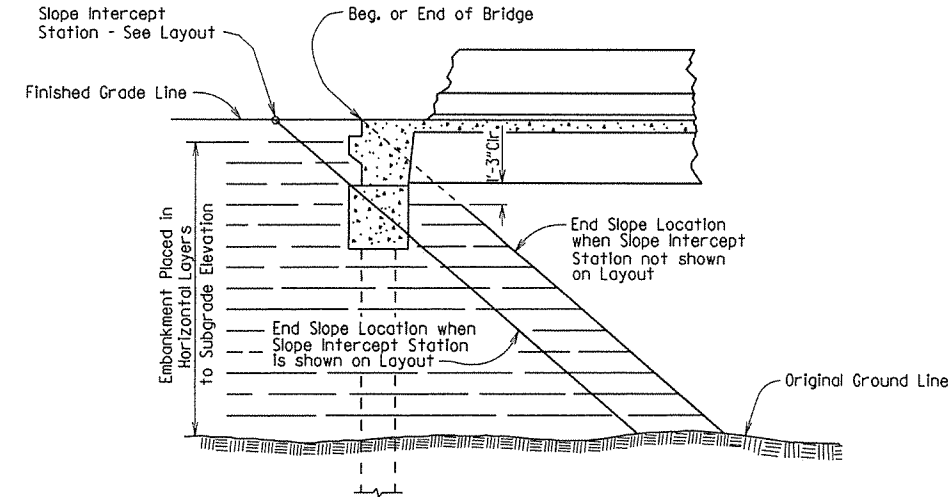
DESIGNED BY: STD. DATE: - - -

BRIDGE NO. 04933 DRAWING NO. 57855

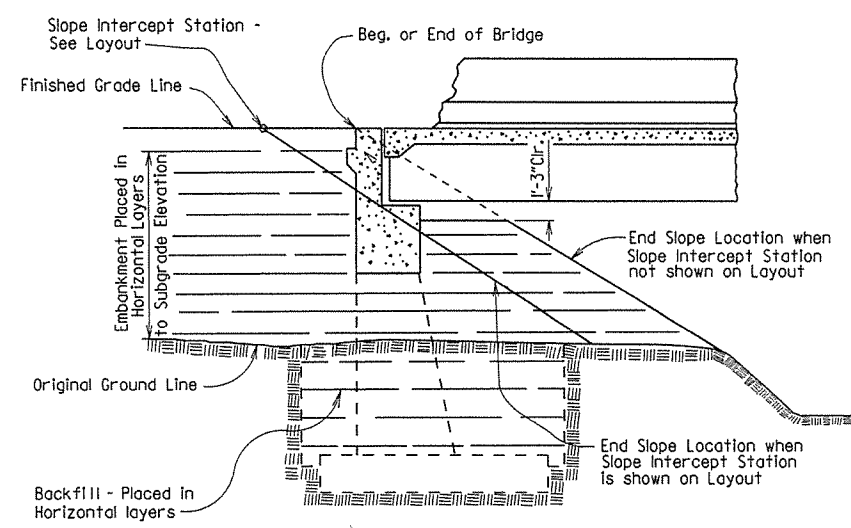
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		2	
							JOB NO.	
							EMBANKMENT & BACKFILL	55000



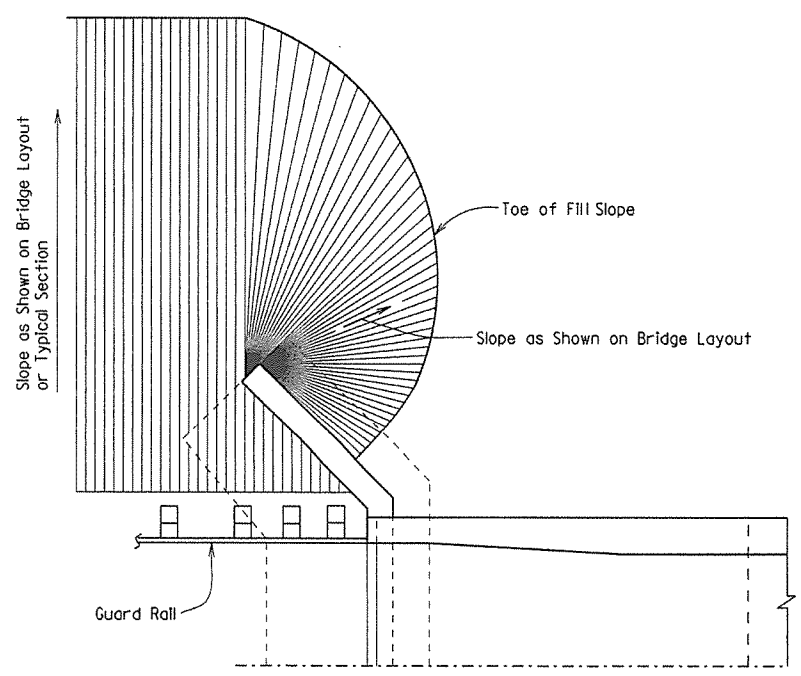
**EMBANKMENT CONSTRUCTION AND FOOTING BACKFILL AT VERTICAL WALL ABUTMENTS**



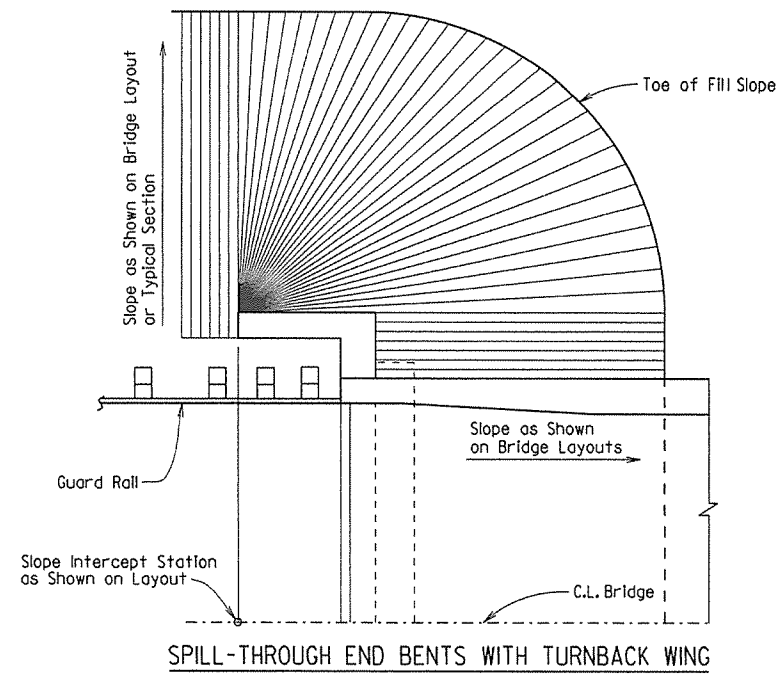
**EMBANKMENT CONSTRUCTION AT SPILL-THROUGH PILE END BENTS**



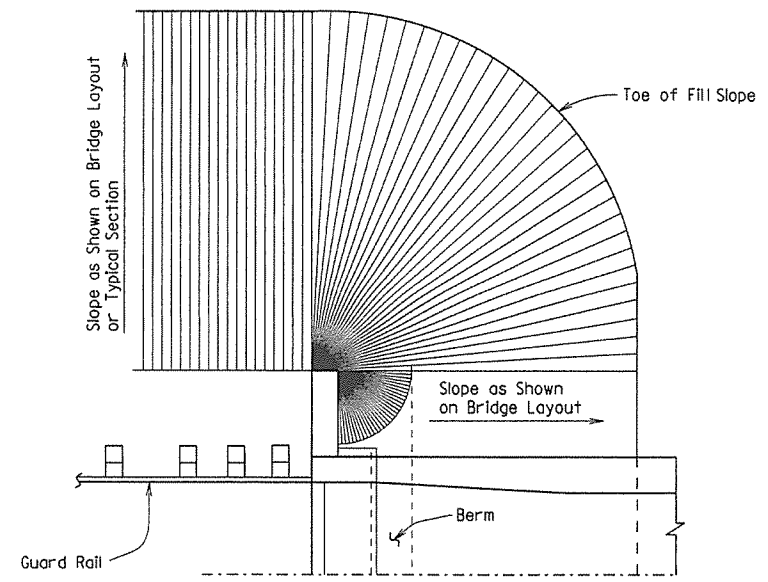
**EMBANKMENT CONSTRUCTION AND FOOTING BACKFILL AT SPILL-THROUGH END BENTS**



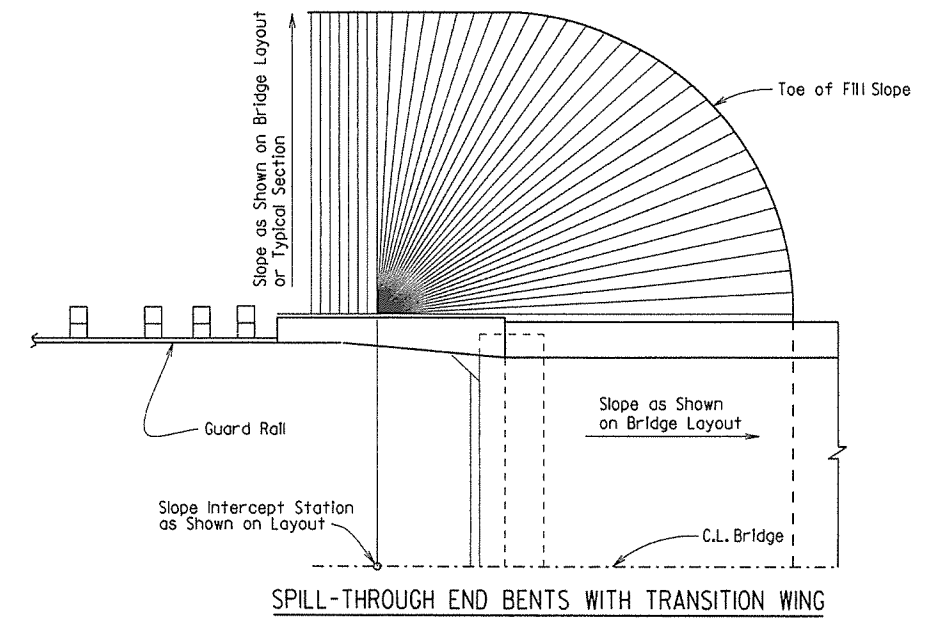
**VERTICAL WALL ABUTMENTS**



**SPILL-THROUGH END BENTS WITH TURNBACK WING**



**SPILL-THROUGH END BENTS WITH STUB WING**



**SPILL-THROUGH END BENTS WITH TRANSITION WING**

**METHOD OF DETERMINING FILL SLOPE LOCATION AT BRIDGE ENDS**

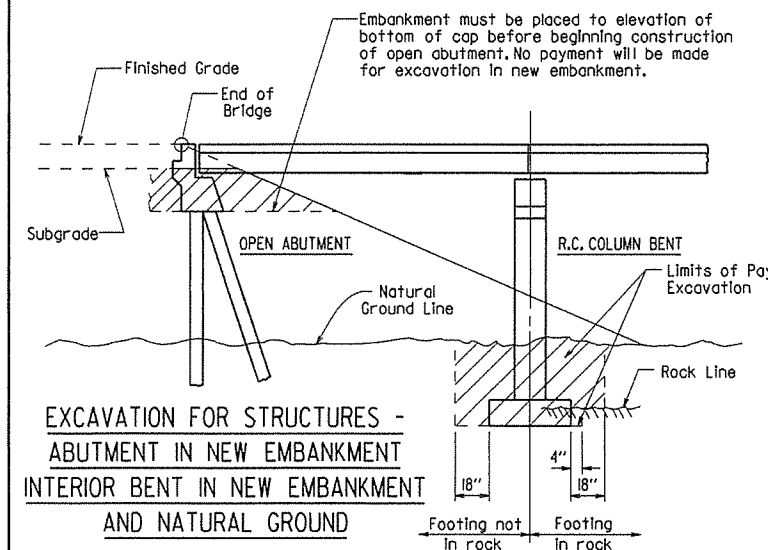
**GENERAL NOTES**

The Bridge End Embankment shall be defined as a section of embankment, not less than 20 feet long adjacent to the bridge end, together with the side slopes and slopes under the bridge end including around the end of wingwalls. Embankment adjacent to structures shall be constructed in 6 inch horizontal layers (loose measure) and compacted by the use of mechanical equipment to the satisfaction of the Engineer. Refer to Subsections 210.09, 210.10 and 801.08 for construction requirements.

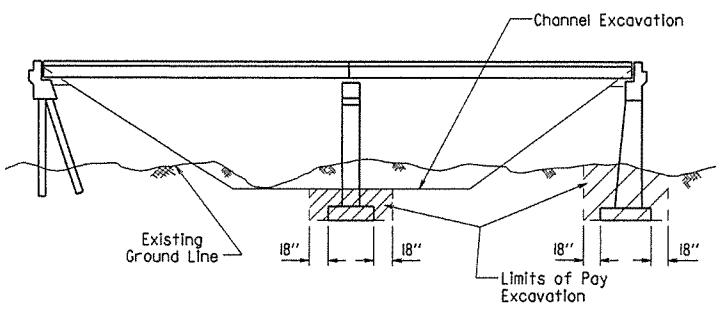
**STANDARD DETAILS FOR EMBANKMENT CONSTRUCTION AND BACKFILL AT BRIDGE ENDS**

ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.  
DRAWN BY: KDH DATE: 2-27-2014 FILENAME: b55000.dgn  
CHECKED BY: BEF DATE: 2-27-2014 SCALE: NO SCALE  
DESIGNED BY: STD. DATE: - - -  
DRAWING NO. 55000

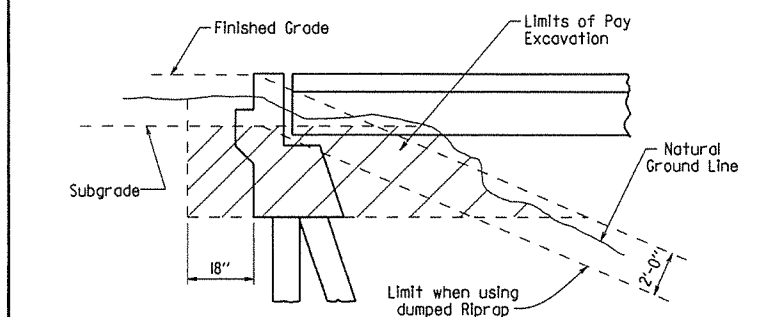
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		30	
							JOB NO.	
							①	RIPRAP & EXCAV. 55001



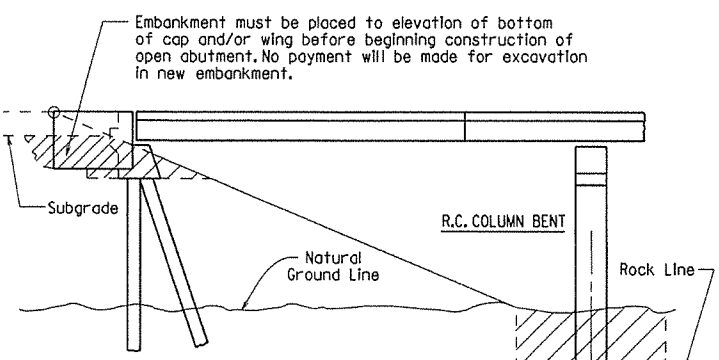
**EXCAVATION FOR STRUCTURES - ABUTMENT IN NEW EMBANKMENT INTERIOR BENT IN NEW EMBANKMENT AND NATURAL GROUND**



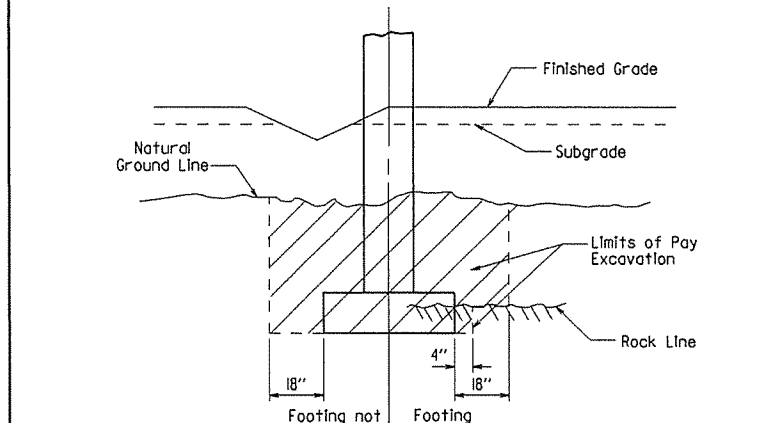
**EXCAVATION FOR STRUCTURES - BRIDGE LOCATION WITH DESIGNATED CHANNEL CHANGE**



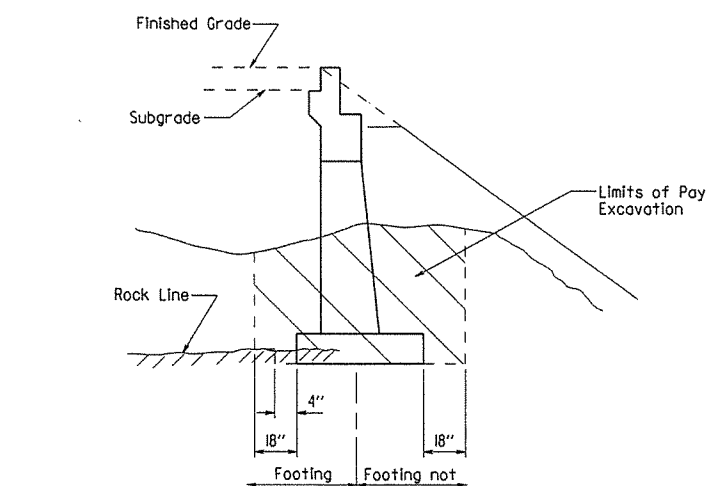
**EXCAVATION FOR STRUCTURES - ABUTMENT IN NATURAL GROUND**



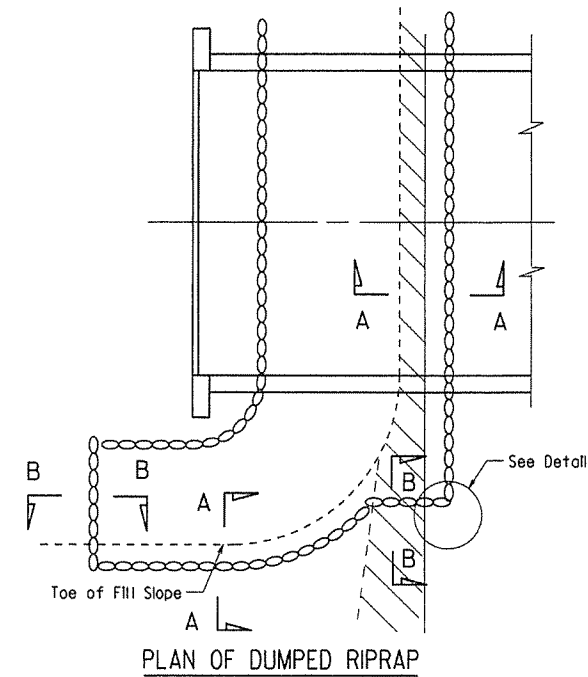
**EXCAVATION FOR STRUCTURES - ABUTMENT IN NEW EMBANKMENT INTERIOR BENT IN NATURAL GROUND**



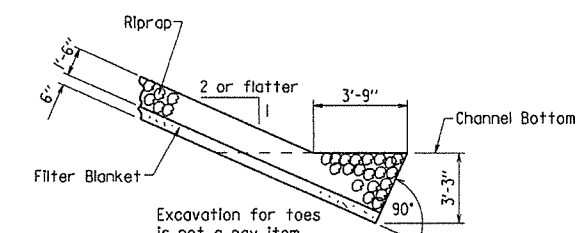
**EXCAVATION FOR STRUCTURES - BENT IN ROADWAY FILL SECTION AND NATURAL GROUND**



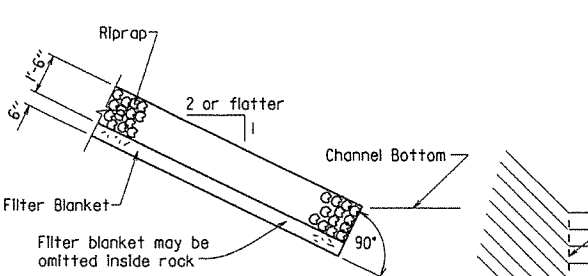
**EXCAVATION FOR STRUCTURES - ABUTMENT IN NATURAL GROUND AND NEW EMBANKMENT**



**PLAN OF DUMPED RIPRAP**



**SECTION A-A (Toe Excavation in Soil)**

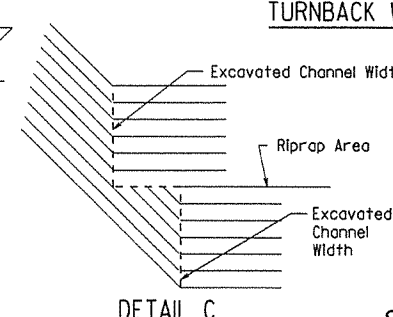


**SECTION A-A (Toe Excavation in Rock)**

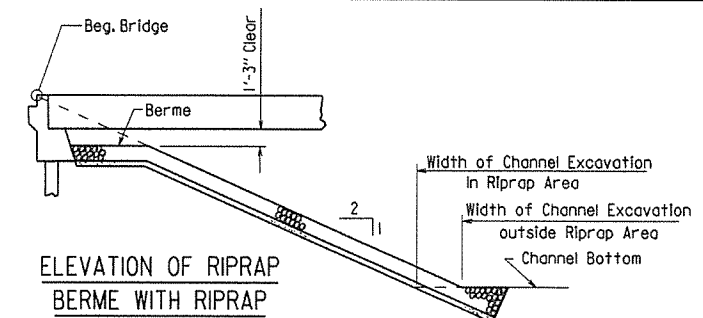
Note: Use this type of toe when rock is encountered which is in a stable condition.

Note: In lieu of an aggregate filter blanket, a synthetic fiber geotextile fabric complying with the requirements of Subsection 816.02(e) may be used.

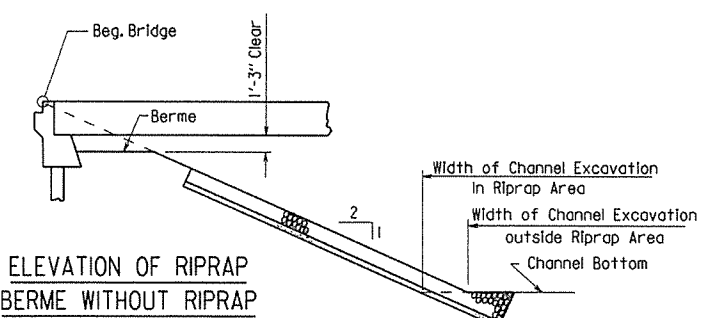
Note: Details for computing excavation for structures are included for information as to how plan quantities were calculated and for use when adjusting quantities when changing footing elevation.



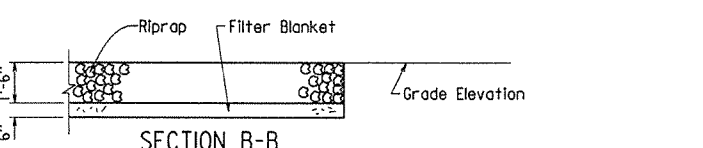
**DETAIL C**



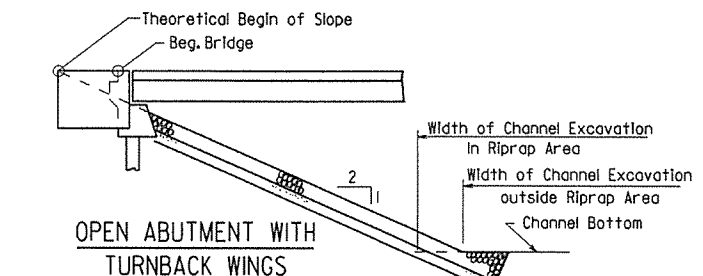
**ELEVATION OF RIPRAP BERME WITH RIPRAP**



**ELEVATION OF RIPRAP BERME WITHOUT RIPRAP**



**SECTION B-B**



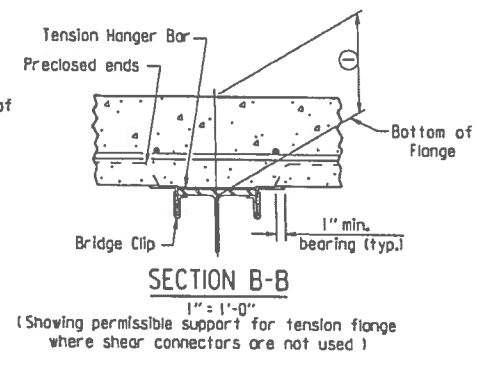
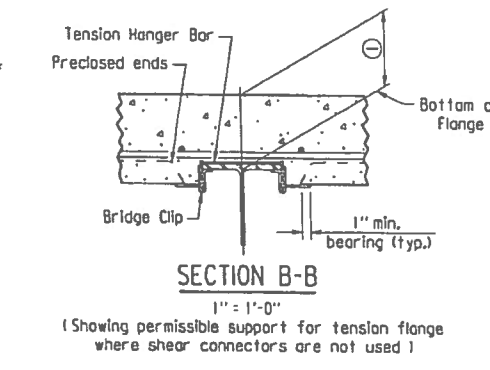
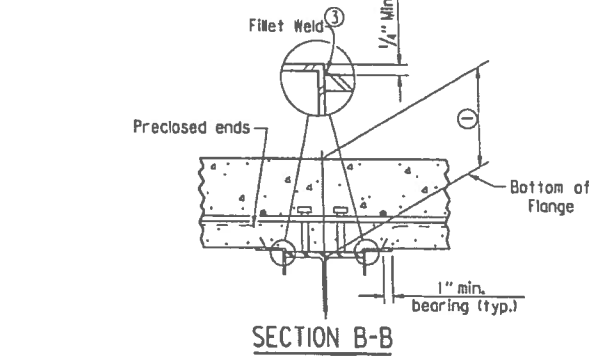
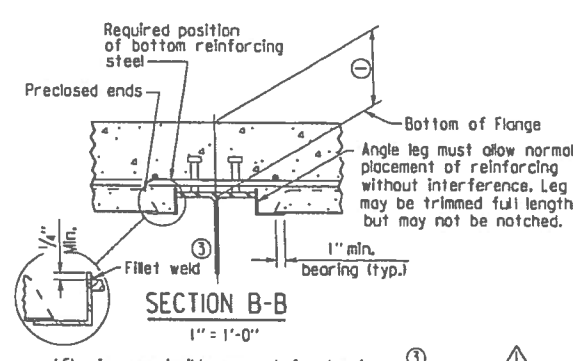
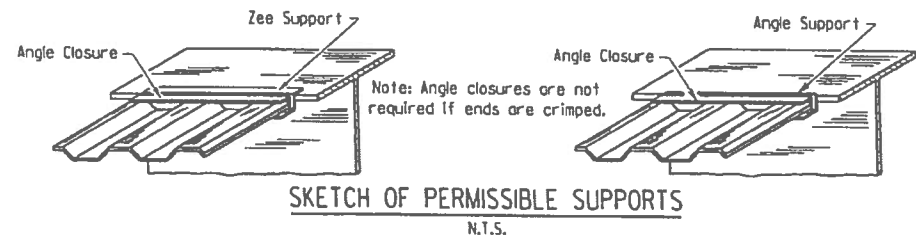
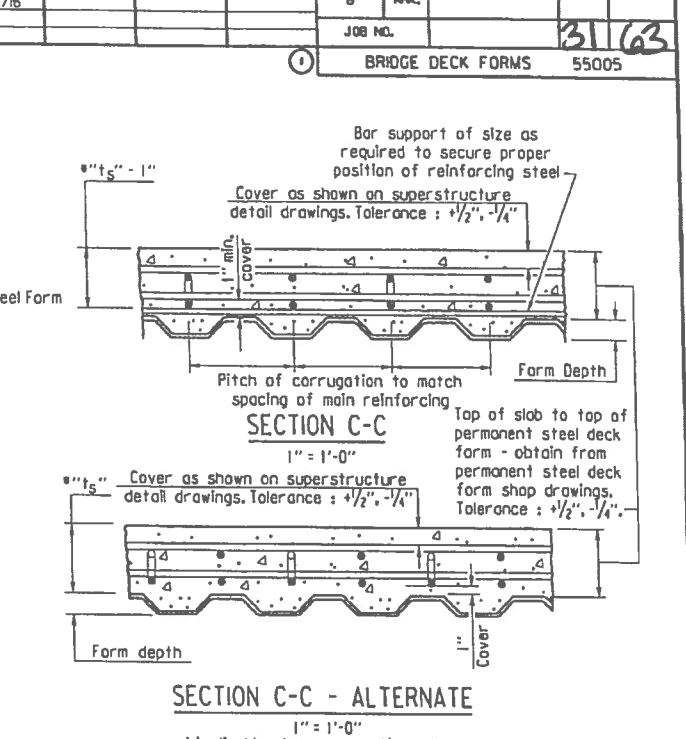
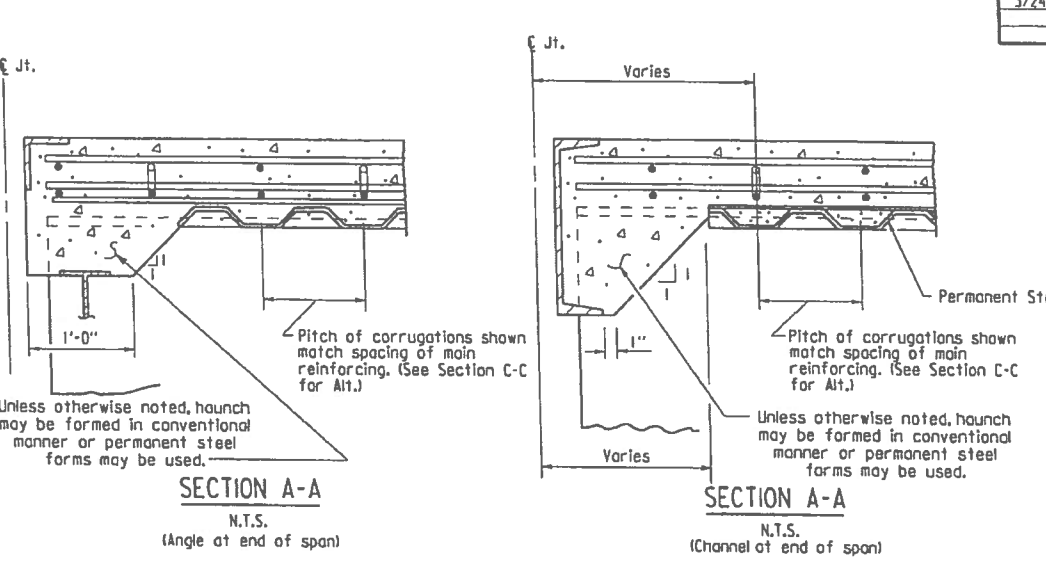
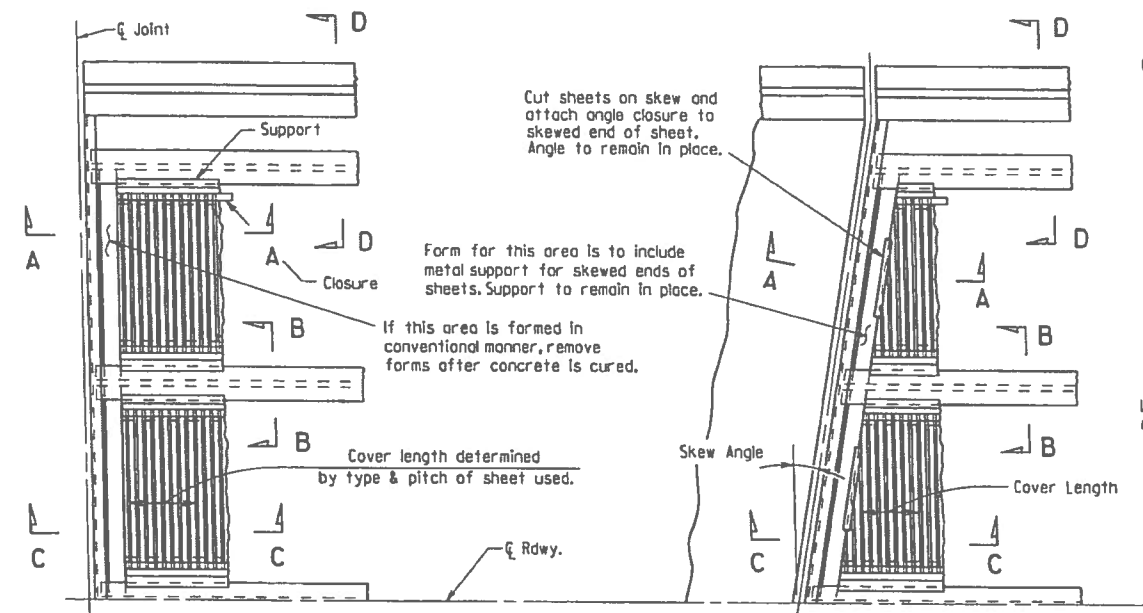
**OPEN ABUTMENT WITH TURNBACK WINGS**

**STANDARD DETAILS FOR DUMPED RIPRAP AND FILTER BLANKET AND COMPUTING EXCAVATION FOR STRUCTURES**

ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.

DRAWN BY: KDH DATE: 2-27-2014 FILENAME: b55001.dgn  
CHECKED BY: BEF DATE: 2-27-2014 SCALE: NO SCALE  
DESIGNED BY: STD. DATE:

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
3/24/76				6	ARK.			
							JOB NO.	3163
							BRIDGE DECK FORMS	55005



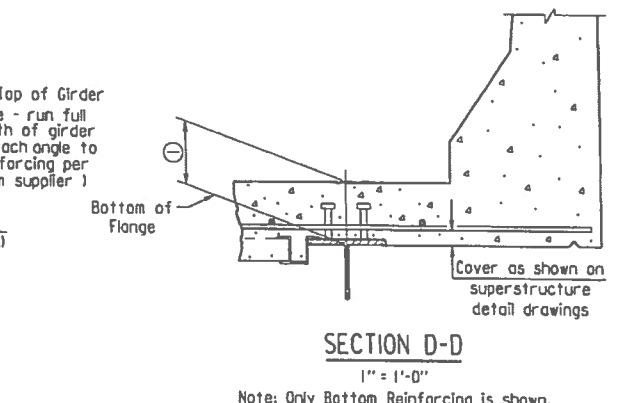
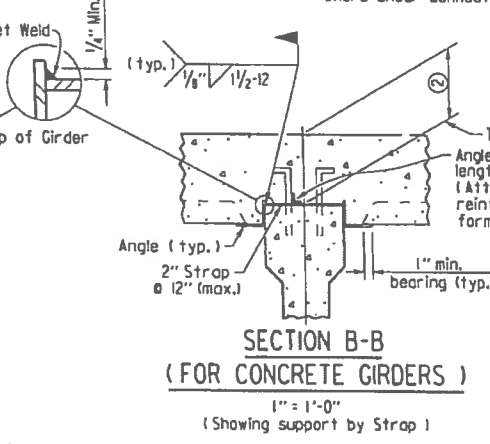
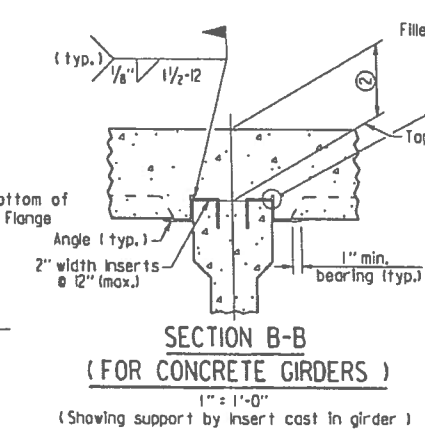
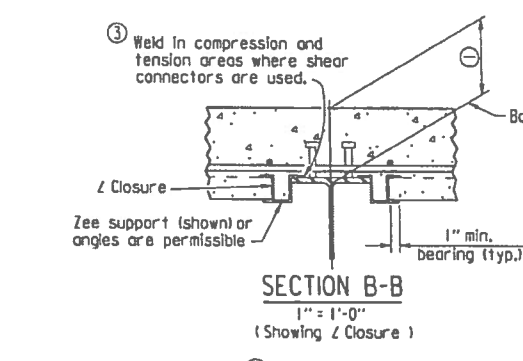
(Showing permissible support for tension flange where shear connectors are used, and for all compression flanges)

③ Minimum weld:  $1/8'' \times 1'' \text{ @ } 18''$ . More weld may be required; maximum length per weld =  $1/2''$  (typ.)

(Showing permissible support for tension flange where shear connectors are used and for all compression flanges)

(Showing permissible support for tension flange where shear connectors are not used)

(Showing permissible support for tension flange where shear connectors are not used)



① Distance from top of slab to bottom of top flange as measured at centerline girder and as shown on superstructure detail drawings. This dimension may vary within the following limits to maintain the grade and slab thickness tolerances: Minimum - occurs when either the top flange or the support angle leg contacts the bottom reinforcing steel; Maximum =  $t_s + 1/4'' +$  flange thickness. See Section C-C for slab thickness tolerance between adjacent girder flanges.

② Distance from top of slab to top of girder as measured at centerline girder and as shown on superstructure detail drawings. This dimension may vary within the following limits to maintain the grade and slab thickness tolerances: Minimum - occurs when either the top of girder or the support angle leg contacts the bottom reinforcing steel; Maximum - value shown on the superstructure detail drawings when removable forms are used. See Section C-C for slab thickness tolerance between adjacent girder flanges.

△ Revised weld dimension by K.W.Y., Ck'd. by BEF, 3/24/16.

**GENERAL NOTES**  
 Permanent steel deck forms may be used at the Contractor's option and shall be at no additional cost to the Department. Such use may result in changes to the dead load deflection of the girder. Any cost for adjustments due to a change in the dead load deflection will be borne by the Contractor. Payment for deck concrete and structural steel will not be increased due to use of permanent steel deck forms.

Permanent steel deck forms shall conform to Subsection 802.4(b). Detailed plans, including detailed calculations and manufacturer's technical brochure, shall be submitted to and approved by the Engineer before work of forming the bridge deck is started.

Welding of form supports to the tension flange of steel girders will be permitted only in areas where shear connectors are used. When welding is not allowed, the method of fastening Z or L supports to the flange must be approved by the Engineer.

Form sheets shall be fastened to supporting members and to each other with galvanized metal screws sufficient in size and number to provide a secure attachment. Alternate methods of attachment must be approved by the Engineer.

When the pitch of form corrugations match the reinforcing spacing, transversely align form sheets across the bridge to maintain the correct orientation of continuous reinforcing bars in the corrugations.

Bar support rods, when used, shall be sized and spaced to adequately support the bottom reinforcing mat at the required position.

High chairs shall be sized to support the top mat of reinforcing at the proper position. High chairs shall be placed at locations shown on the detail drawings.

Specifications: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction (2014 Edition), with applicable Supplemental Specifications and Special Provisions.

### STANDARD DETAILS FOR PERMANENT STEEL BRIDGE DECK FORMS FOR STEEL & CONCRETE GIRDER SPANS

ARKANSAS STATE HIGHWAY COMMISSION  
 LITTLE ROCK, ARK.

DRAWN BY: KDH DATE: 2-27-2014 FILENAME: b55005.dgn  
 CHECKED BY: BEF DATE: 2-27-2014 SCALE: NONE  
 DESIGNED BY: STD. DATE: —

## GENERAL NOTES

These GENERAL NOTES are applicable unless otherwise shown in the Plan Details, Special Provisions, or Supplemental Specifications.

CONSTRUCTION SPECIFICATIONS: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction (2014 Edition) with applicable Supplemental Specifications and Special Provisions. Section and Subsection refer to the Standard Specifications.

DESIGN SPECIFICATIONS: See Bridge Layout(s).

### SUPERSTRUCTURE NOTES:

#### MATERIALS AND STRENGTHS:

Class (SAE) Concrete	f'c = 4,000 psi
Reinforcing Steel (Gr. 60, AASHTO M 31 or M 322, Type A)	fy = 60,000 psi
Structural Steel (AASHTO M 270, Gr. 36)	Fy = 36,000 psi
Structural Steel (AASHTO M 270, Gr. 50)	Fy = 50,000 psi
Structural Steel (AASHTO M 270, Gr. 50W)	Fy = 50,000 psi
Structural Steel (AASHTO M 270, Gr. HPS70W)	Fy = 70,000 psi

See Plan Details for Grades of Structural Steel required.

#### CONCRETE:

All concrete shall be Class (SAE) with a minimum 28 day compressive strength f'c = 4,000 psi. Concrete shall be poured in the dry and all exposed corners shall be chamfered 3/4" unless otherwise noted.

The superstructure details shown are for use when removable deck forming is used and are the basis for measurement of Class (SAE) Concrete. See Standard Drawing No. 55005 for allowable modifications and for tolerances when Permanent Steel Bridge Deck Forms are used.

Use of a longitudinal screed is not permitted on any span of a bridge deck with horizontal curvature.

The concrete deck (roadway surface) shall be given a fine finish in accordance with Subsection 802.19 for Class 5 Tined Bridge Roadway Surface Finish. Sidewalks shall receive a broomed finish as specified for final finishing in Subsection 802.19 for Class 6 Broomed Finish. Movement of the finishing machine across new concrete shall be on planks placed on the surface and shall be prohibited for 72 hours after finishing the pour. Sufficient concrete must be placed ahead of the strike-off to fully load the beam or girder. When permitted, the use of a longitudinal strike-off will require that a vertical camber adjustment be made in the strike-off to account for the future dead load deflection due to any railings, median barrier, and sidewalks.

#### REINFORCING STEEL:

All reinforcing steel shall be Grade 60 conforming to AASHTO M 31 or M 322, Type A, with mill test reports and shall be epoxy coated. The reinforcing steel is to be accurately located in the forms and firmly held in place by steel wire supports, sufficient in number and size to prevent displacement during the course of construction. The wire supports will not be paid for directly, but will be considered subsidiary to the item "Epoxy Coated Reinforcing Steel (Grade 60)".

#### STRUCTURAL STEEL (COMMON TO W-BEAMS AND PLATE GIRDERS):

Structural steel shall be AASHTO M 270 with grade and payment as specified in the plans. Grade 50W steel shall not be painted and all exposed surfaces shall be cleaned in accordance with Subsection 807.84(e). Grade 36 and Grade 50 steel shall be painted unless otherwise noted and all exposed surfaces shall be cleaned in accordance with Subsection 807.84. Structural steel completely embedded in concrete may be AASHTO M 270, Gr. 36, Gr. 50 or Gr. 50W unless otherwise noted.

Drawings show general features of design only. Shop drawings shall be made in accordance with the specifications, submitted and approval secured before fabrication is begun.

Requests for substitution of structural steel shapes shown with shapes of greater size must be submitted by the Contractor to the Engineer for approval. Steels of equal or greater strengths will be accepted only when shown on the approved shop drawings. Payment will be based on the basis of shapes and materials shown in the plans, and no additional compensation will be made for any adjustments due to substitutions.

All welding that is to be done during fabrication of structural steel, including temporary welds, shall be detailed on the shop drawings and submitted for approval. If additional welds are required, whether permanent or temporary, a formal request with detailed drawings shall be submitted to the Engineer for approval; however, additional welds used for attaching falsework support devices or screed rail supports to the structural steel that do not exceed the limitations of Subsection 802.13 will not require approval prior to construction. All welding shall conform to Subsection 807.26.

Unless otherwise noted, field connections shall be bolted with 3/4" diameter high-strength bolts using 1/2" diameter open holes. Holes for 3/4" diameter high-strength bolts may be 1/2" diameter if a washer is supplied for use under both the nut and head of the bolt. The use of oversized holes will not be allowed on main members unless otherwise noted. Bolts shall be placed with heads on the outside face of the exterior beam or girder webs and on the bottom of the beam or girder flanges.

All stud shear connectors shall be granular flux filled, solid fluxed, or equal and shall be automatically end welded in accordance with recommendations of the Manufacturer.

When painting is required, all structural steel except galvanized steel and steel completely encased in concrete shall be painted in accordance with Subsection 807.75. The color of paint shall be as specified in the plans.

#### STRUCTURAL STEEL (W-BEAMS):

All beams and field splice plates, and all diaphragms and connection plates attached to horizontally curved beams are considered main load carrying members and shall meet the Longitudinal Charpy V-Notch Test specified in Subsection 807.05. This work and material will not be paid for directly, but shall be considered subsidiary to the item "Structural Steel in Beam Spans (M 270, Gr. ...)".

All beams in continuous units and simple spans with field splices shall be blocked in their true position in the shop in groups as specified in Subsection 807.54(b)(2) with the webs horizontal. The camber, length of sections, distance between bearings, and openings of joints shall be measured and this information shall become part of the permanent records. The component parts shall be match marked in this assembly and these marks shall be shown on the erection diagram.

All beams in simple spans without field splices shall be blocked in their true position with webs horizontal. The camber, distance between bearings, and openings of joints shall be measured and this information shall become part of the permanent records.

Flange field splice plates shall be cut and fabricated so that the primary direction of rolling is parallel to the direction of the main tensile and/or compressive stresses.

All beam dimensions are based on a temperature of 60 degrees F. A tolerance of 1/4" +/- is allowed for camber.

Bent plate diaphragms for horizontally curved beams shall be cut and fabricated so that the primary direction of rolling is parallel to the direction of the main tensile and/or compressive stresses. Bent plate diaphragms for straight beams may be cut and fabricated in accordance with Subsection 807.35 or as required for horizontally curved beams.

Unless otherwise noted, diaphragms shall be installed as beams are erected. All bolts in diaphragms and field splices shall be installed and tightened in accordance with Subsection 807.71 prior to pouring the concrete deck.

#### STRUCTURAL STEEL (PLATE GIRDERS):

All references to cross-frames shall include "X" or "K" types.

All girder web and flange plates, all field splice plates, and all diaphragms, cross-frames and connection plates attached to horizontally curved girders are considered main load carrying members and shall meet the Longitudinal Charpy V-Notch Test specified in Subsection 807.05. This work and material will not be paid for directly, but shall be considered subsidiary to the item "Structural Steel in Plate Girder Spans (M 270, Gr. ...)".

All girders in continuous units and simple spans with field splices shall be assembled in the shop as specified in Subsection 807.54(b)(2) and blocked in their true position with webs horizontal. The camber, length of sections, distance between bearings, and openings of joints shall be measured and this information shall become part of the permanent records. The component parts shall be match marked in this assembly and these marks shall be shown on the erection diagram.

All girders in simple spans without field splices shall be blocked in their true position with webs horizontal. The camber, distance between bearings, and openings of joints shall be measured and this information shall become part of the permanent records.

Web and flange plates for main members and flange splice plates for main members shall be cut and fabricated so that the primary direction of rolling is parallel to the direction of the main tensile and/or compressive stresses.

Girder webs may be made by shop splicing with minimum lengths of 25 feet for sections. Flange plates longer than 50 feet may be made by shop splicing with minimum lengths of 25 feet for sections. No additional payment will be made for shop welded splices.

All girder dimensions are based on a temperature of 60 degrees F. A tolerance of 1/4" +/- is allowed for camber.

Groove welds in web and flange plates shall be Quality Control (Q.C.) tested by nondestructive testing, as required in Subsection 807.23(b). Fillet welds at flange to web plate connections shall be Q.C. tested by the magnetic particle method. All Q.C. testing shall be considered subsidiary to the item "Structural Steel in Plate Girder Spans (M 270, Gr. ...)".

Bent plate diaphragms for horizontally curved girders shall be cut and fabricated so that the primary direction of rolling is parallel to the direction of the main tensile and/or compressive stresses. Bent plate diaphragms for straight girders may be cut and fabricated in accordance with Subsection 807.35 or as required for horizontally curved girders.

Unless otherwise noted, cross-frames and diaphragms shall be installed as girders are erected. All bolts in cross-frames, diaphragms, and field splices shall be installed and tightened in accordance with Subsection 807.71 prior to pouring the concrete deck.

### SUBSTRUCTURE NOTES:

#### CONCRETE:

Unless otherwise noted, concrete in caps, columns and footings (except seal footings) shall be Class "S" with a minimum 28 day compressive strength f'c = 3,500 psi and shall be poured in the dry. Seal Concrete for footings shall have a minimum 28 day compressive strength f'c = 2,100 psi.

Concrete in drilled shafts shall be Class "S" as modified by Job SP "Drilled Shaft Foundations".

All exposed corners shall be chamfered 3/4" unless otherwise noted.

#### REINFORCING STEEL:

All reinforcing steel shall be Grade 60 (yield strength = 60,000 psi) conforming to AASHTO M 31 or M 322, Type A, with mill test reports.

Top reinforcing bars in cap shall be properly placed to avoid interference with anchor bolts or sheet metal sleeves.

#### STRUCTURAL STEEL:

Structural steel in end bents shall be AASHTO M 270 with grade and payment as specified in the plans.

FOR ADDITIONAL INFORMATION AND NOTES, SEE LAYOUT(S) AND PLAN DETAILS.

## STANDARD GENERAL NOTES FOR STEEL BRIDGE STRUCTURES

ARKANSAS STATE HIGHWAY COMMISSION

LITTLE ROCK, ARK.

DRAWN BY: A.M.S. DATE: 9-2-2015 FILENAME: b55006.dgn  
CHECKED BY: B.E.F. DATE: 9-2-2015 SCALE: NO SCALE  
DESIGNED BY: STD. DATE:

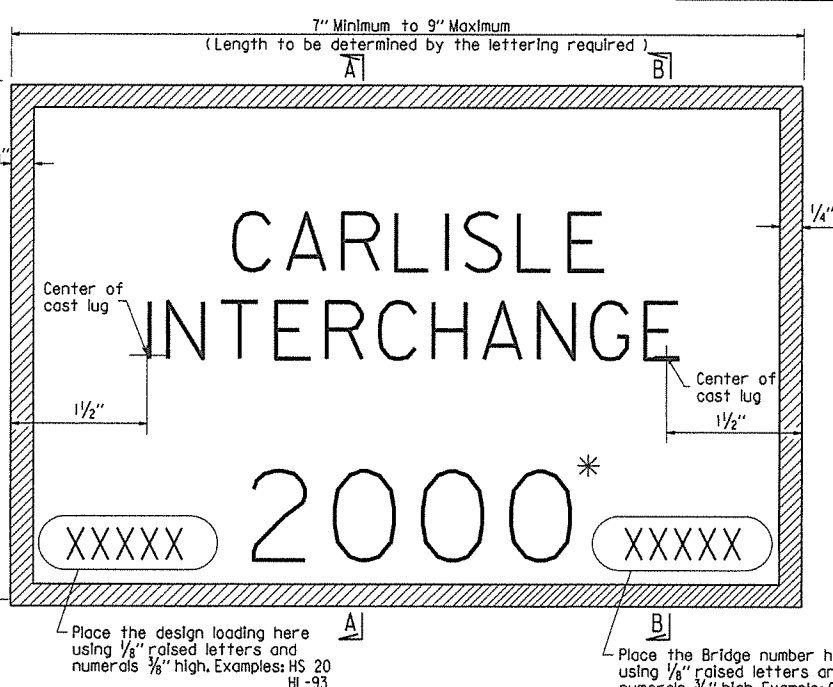
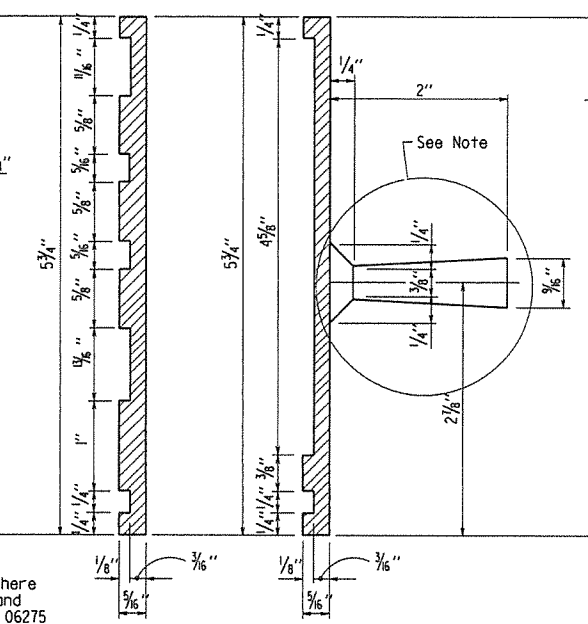
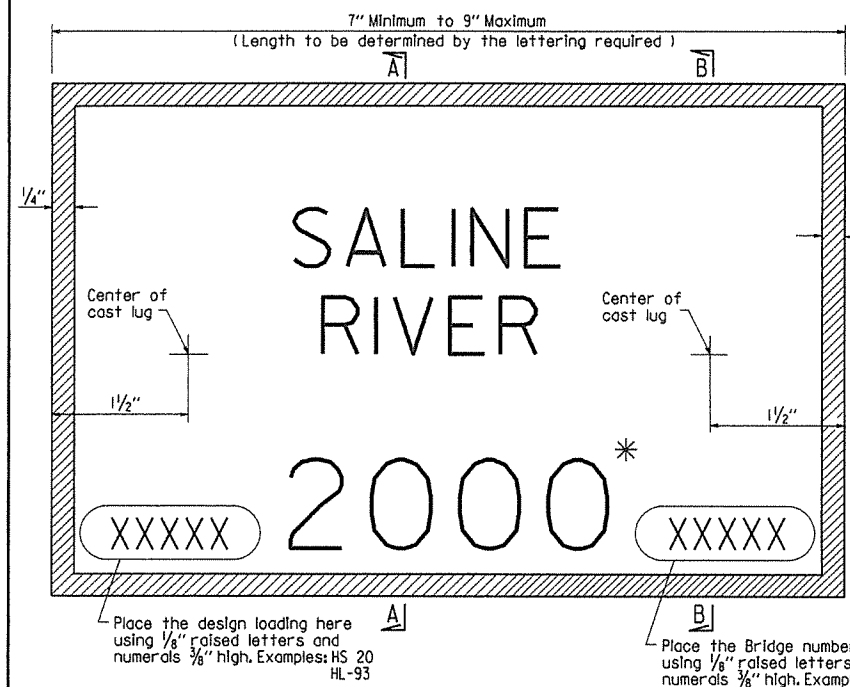
DRAWING NO. 55006

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
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JOB NO.								
GENERAL NOTES								55006



DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		33	
JOB NO.								

TYPE C NAME PLATE 55011



**GENERAL NOTES**

Specifications: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction, (2014 Edition) with applicable Supplemental Specifications and Special Provisions.

Name plates shall be cast bronze and shall meet the material requirements as specified in Section 812.

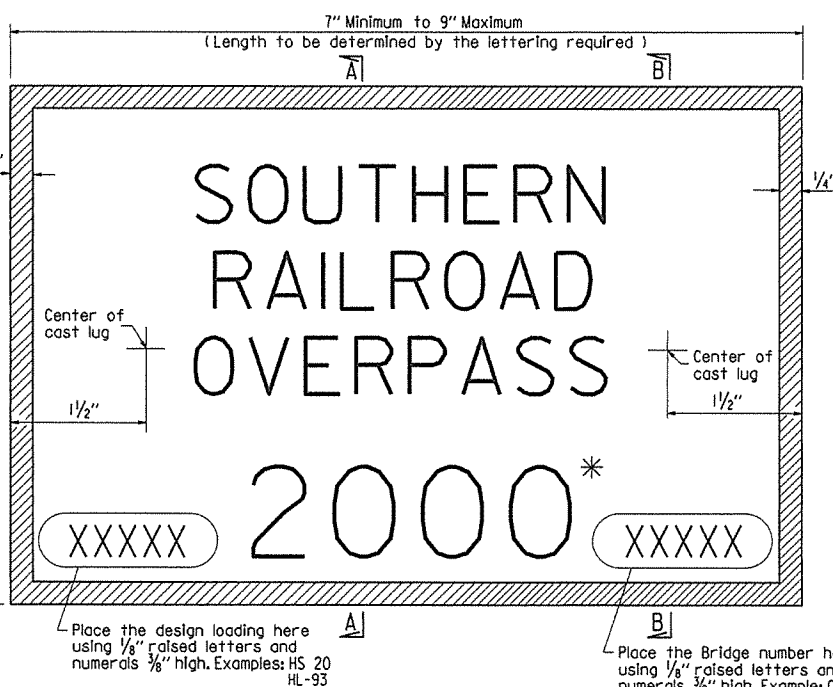
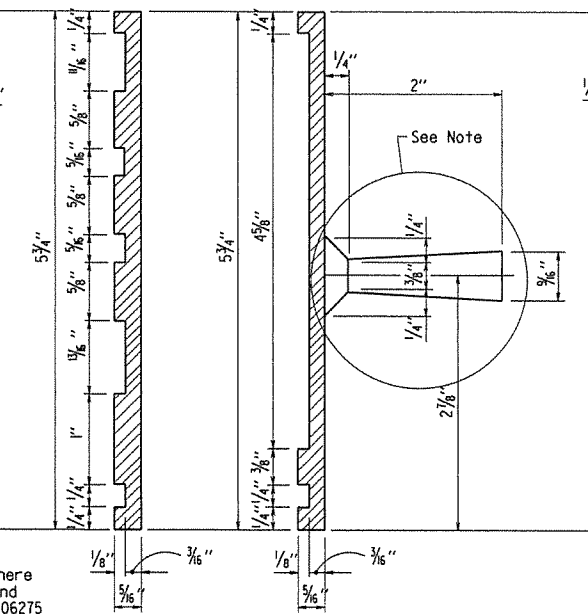
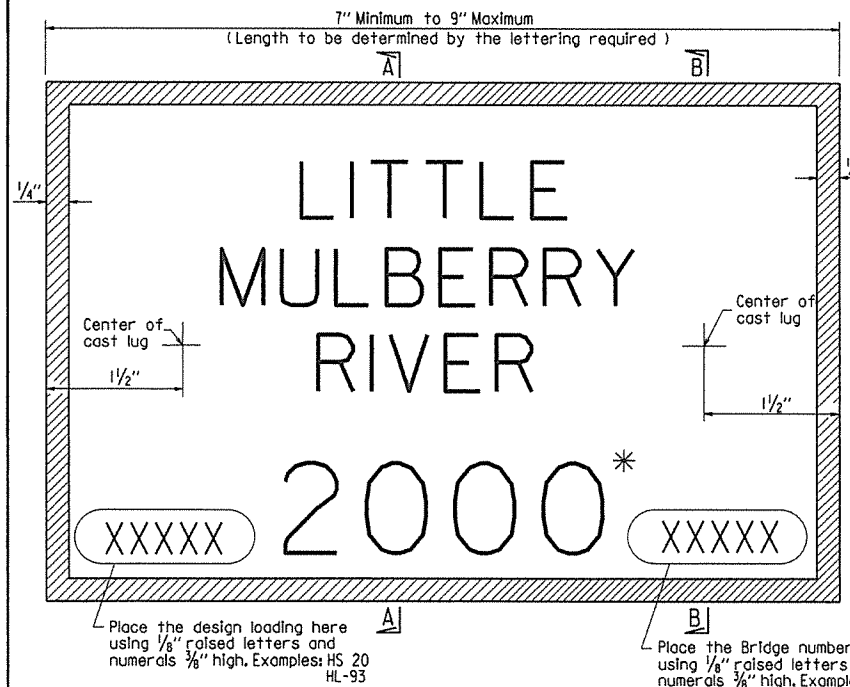
Body of plate shall be  $\frac{3}{16}$ " thick and shall include two tapering cone lugs  $\frac{3}{8}$ " to  $\frac{3}{16}$ " x 2" long. The border and all lettering shall be raised  $\frac{1}{8}$ " above the face of plate and shall be polished.

All lettering shall be plain gothic, square cut and not tapered.

The number of plates required and the location and name on the plate for each bridge shall be as designated on the plans.

TYPICAL BRIDGE NAME PLATE-STYLE 1 - FULL SIZE  
STREAM CROSSINGS

TYPICAL BRIDGE NAME PLATE-STYLE 3 - FULL SIZE  
GRADE SEPARATION STRUCTURES



\* Year in which contract is awarded.

TYPICAL BRIDGE NAME PLATE-STYLE 2 - FULL SIZE  
STREAM CROSSINGS

TYPICAL BRIDGE NAME PLATE-STYLE 4 - FULL SIZE  
GRADE SEPARATION STRUCTURES

STANDARD DETAILS FOR  
TYPE C BRIDGE NAME PLATES

ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.

DRAWN BY: KDH DATE: 2-27-2014 FILENAME: b55011.dgn  
 CHECKED BY: BEF DATE: 2-27-2014 SCALE: NO SCALE  
 DESIGNED BY: STD. DATE: —

DRAWING NO. 55011

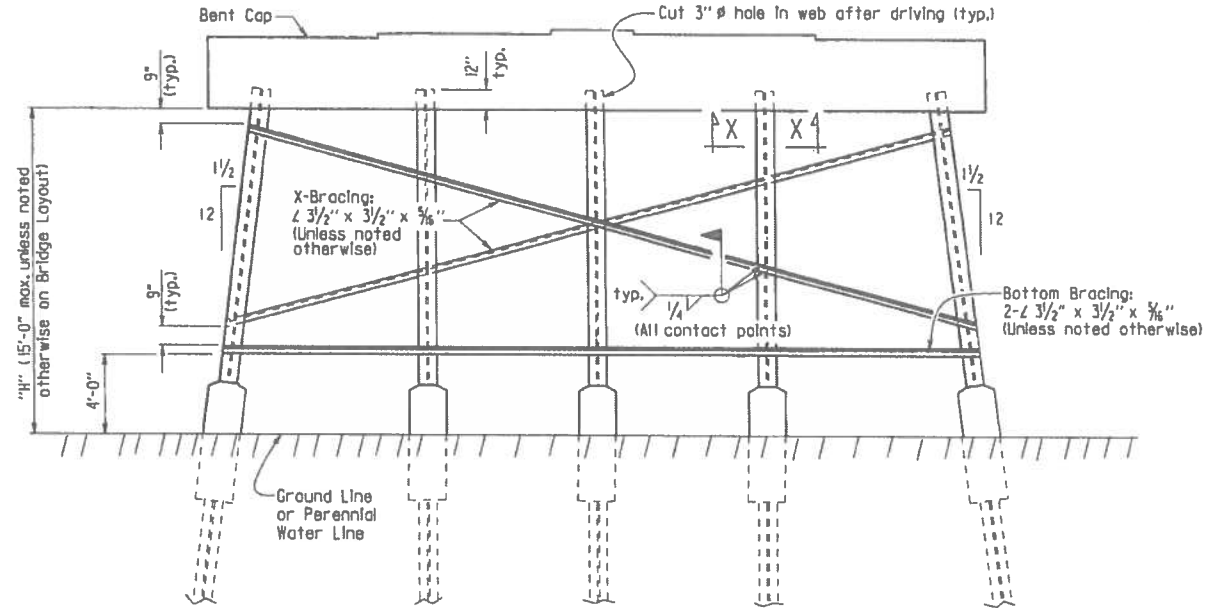
**GENERAL NOTES FOR STEEL H-PILES:**

Steel H-Piles shall conform to AASHTO M 270, Grade 36 or greater.

See Bridge Layout and Bent Details for pile size, estimated length, spacing, pile anchorage (if required) and for driving information.

Steel H-Piles that extend above the ground and are not protected by pile encasement shall be painted in accordance with Subsection 805.02.

Brackets, lugs, cap plates, pile tips, driving points, pile painting, splicing and welding shall not be paid for directly, but shall be considered subsidiary to the item "Steel Piling".



**Notes:**  
All bracing shall be cut and welded in the field. Each brace shall be furnished in one piece. Payment shall be made under Item 807.

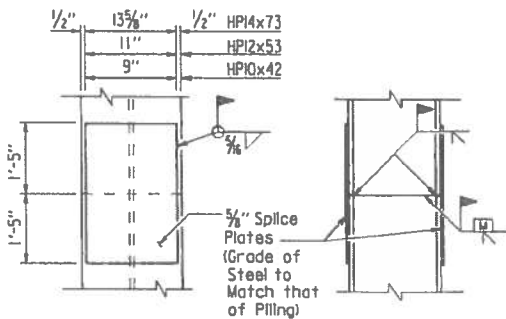
Unless noted otherwise, omit X-Bracing when "H" is less than 8 feet.

Omit X-Bracing and Bottom Bracing when "H" is 5 feet or less.

When required on the Bridge Layout sheet, pile encasements shall be constructed. See Notes and Details for H-Pile Encasements.

Omit all bracing (and V-groove in cap) when pile encasement is extended to bottom of bent cap.

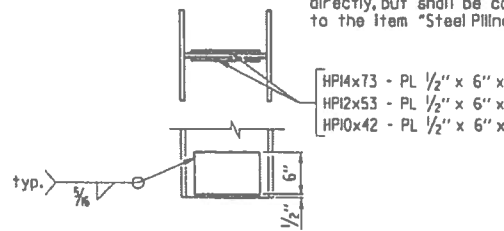
**TYPICAL DETAILS OF H-PILE TRESTLE INTERMEDIATE BENT**  
(Shown with Partial Height Encasement)



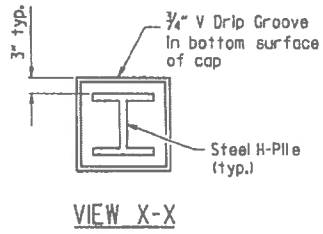
The Contractor may for his own convenience and at his own expense provide as many as three splices per pile. Minimum spacing between splices shall be 5 feet.

**TYPICAL SPLICE DETAILS**

H-pile splicers manufactured by Associated Pile and Fitting Corporation, LB Foster Piling, Skyline Steel or equivalent may be used in lieu of the "Typical Splice Details" shown. H-pile splicers shall match the same grade of steel specified for the piling and shall be welded to the pile with a 5/8" fillet weld around the entire perimeter of the splice. Flanges shall be welded with a complete penetration groove weld complying with AASHTO/AWS Joint Designation B-U4a or B-U4b. All welding shall conform to Subsection 807.26 of the AHTD Standard Specifications for Highway Construction (2014 Edition).



**REINFORCING DETAIL FOR STEEL H-PILE TIP**



**GENERAL NOTES FOR H-PILE ENCASEMENTS:**

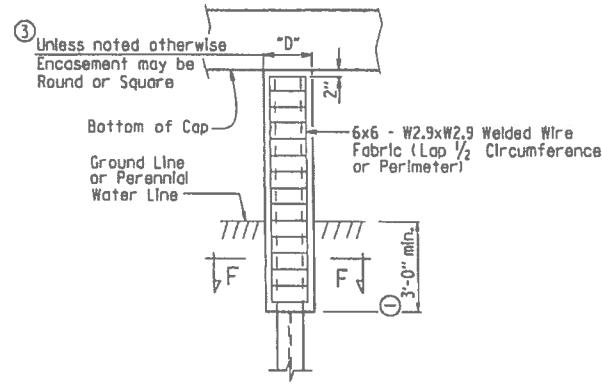
See Bridge Layout for additional notes, any pile encasement restrictions and required location of pile encasements.

All concrete shall be Class 5 with a minimum 28-day compressive strength,  $f'c = 3,500$  psi. If concrete cannot be placed in the dry, Seal Concrete may be used from top to bottom of encasement.

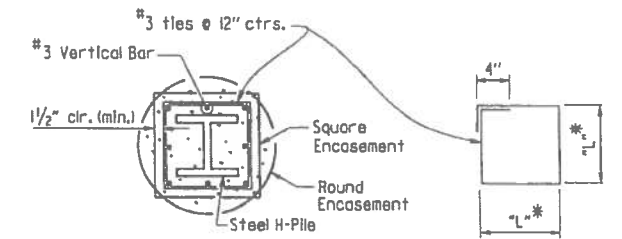
Reinforcing steel shall be Grade 60 conforming to AASHTO M 31 or M 322, Type A.

Welded Wire Fabric shall conform to AASHTO M 55 or M 221. Galvanized Corrugated Steel Pipe shall conform to AASHTO M 36 and M 218.

Concrete, welded wire fabric or reinforcing steel and galvanized pipe shall not be paid for directly, but shall be considered subsidiary to the item "Pile Encasement".



**PILE ENCASEMENT DETAIL FOR STEEL H-PILES**  
(Shown with Encasement to Bottom of Cap)

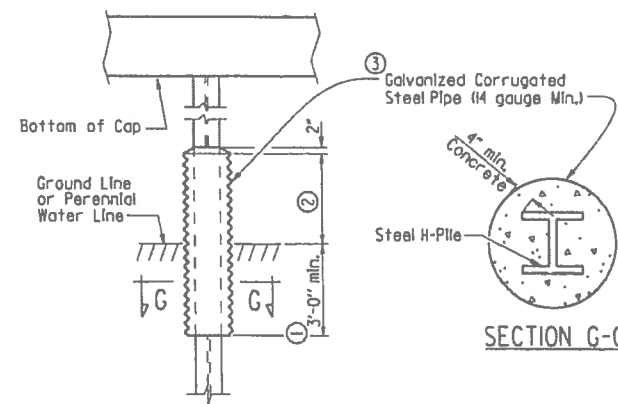


**SECTION F-F**

**TABLE OF VARIABLES FOR PILE ENCASEMENT**

Pile Size	"D"		"L"*
	Square Encsmt.	Round Encsmt.	
HP10x42	1'-7"	2'-0"	1'-4"
HP12x53	1'-8"	2'-2"	1'-5"
HP14x73	1'-11"	2'-6"	1'-8"

\* Measured out-to-out of bar.



**ALTERNATE PILE ENCASEMENT DETAIL FOR STEEL H-PILES**  
(Shown with Partial Height Encasement)

- 1 Unless otherwise noted on Bridge Layout.
- 2 3'-0" minimum or as shown on Bridge Layout.
- 3 Encasement dimensions shall be sized to maintain a minimum concrete cover of 4" from the H-Pile. Reinforcement shall be sized to provide a minimum concrete cover of 1 1/2" and a minimum clearance of 1 1/4" from the pile.
- 4 Alternate pile encasement, when not extended to bottom of cap, shall have 2" concrete taper for water runoff as shown in the Partial Height Encasement detail.

Added alternate method of splicing H-piles and revised pile encasement note.  
3/24/2016 AMS



This document was originally issued and sealed by Charles R. Ellis, PE No. 9235, on March 24, 2016. This copy is not a signed and sealed document.

BRIDGE ENGINEER

**STANDARD DETAILS FOR STEEL H-PILES AND PILE ENCASEMENTS**

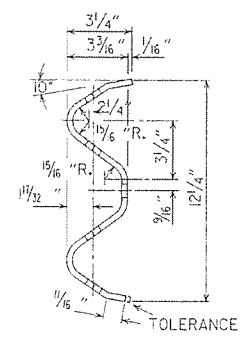
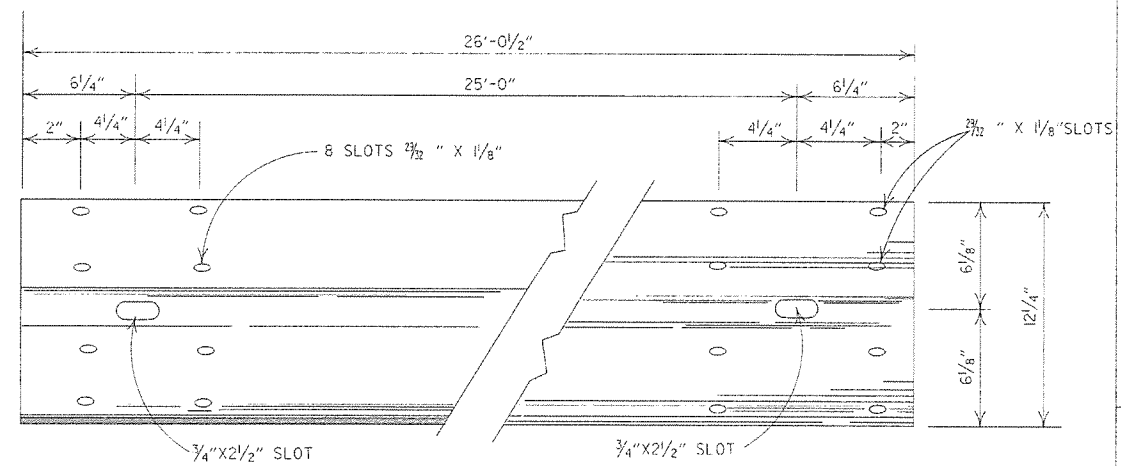
ARKANSAS STATE HIGHWAY COMMISSION

LITTLE ROCK, ARK.

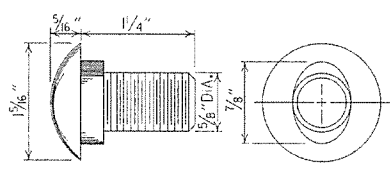
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DRAWING NO. 55020

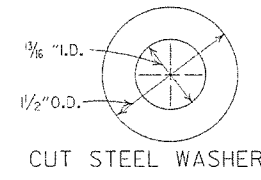
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3/24/16				6	ARK.		34	63
JOB NO.							STEEL H-PILES 55020	



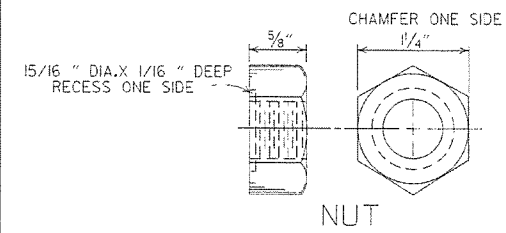
DETAILS OF W-BEAM GUARD RAIL  
RAIL SECTION OF CLOSELY SIMILAR DIMENSIONS AND COMPARABLE STRENGTH MAY BE SUBSTITUTED IF APPROVED BY THE ENGINEER.



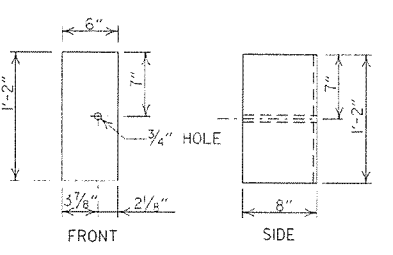
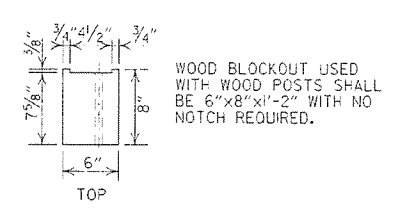
SPLICE BOLT  
POST BOLT - SAME EXCEPT LENGTH



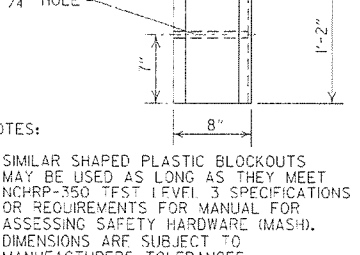
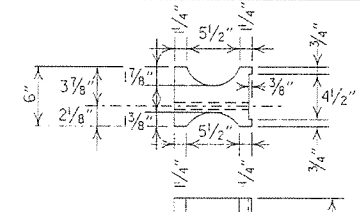
CUT STEEL WASHER



NUT

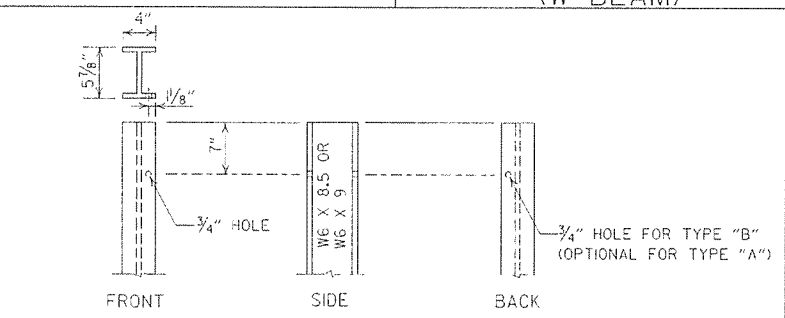


WOOD BLOCKOUT (W-BEAM)

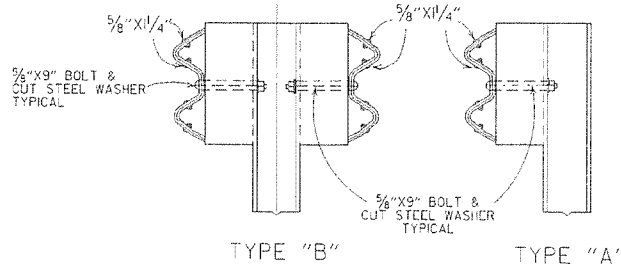


PLASTIC BLOCKOUT (W-BEAM)

NOTES:  
1. SIMILAR SHAPED PLASTIC BLOCKOUTS MAY BE USED AS LONG AS THEY MEET NCHRP-350 TEST LEVEL 3 SPECIFICATIONS OR REQUIREMENTS FOR MANUAL FOR ASSESSING SAFETY HARDWARE (MASH).  
2. DIMENSIONS ARE SUBJECT TO MANUFACTURERS TOLERANCES.



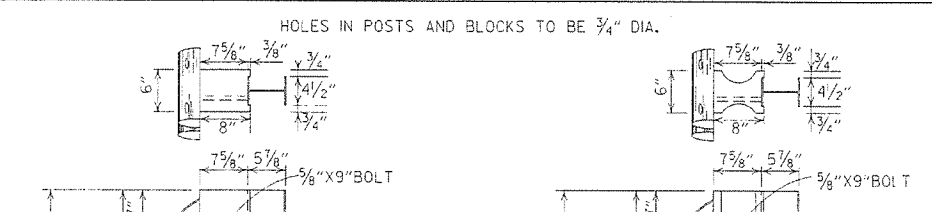
STEEL POST



DETAILS OF STEEL LINE POST CONNECTIONS (W-BEAM)

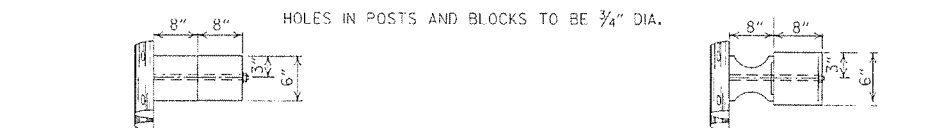
-GENERAL NOTES-

ALL BOLTS SHALL BE SUFFICIENT LENGTH TO EXTEND THROUGH THE FULL THICKNESS OF THE NUT AND NO MORE THAN 3/4" BEYOND IT.  
WHERE W-BEAM GUARD RAIL CONTINUES, THE INTERMEDIATE SECTIONS SHALL HAVE A POST SPACING OF 6'-3" UNLESS OTHERWISE NOTED.  
W-BEAM GUARD RAIL REPRESENTING INTERMEDIATE SECTIONS WILL BE MEASURED ALONG THE ROADWAY FACE FROM CENTERLINE OF POST TO CENTERLINE OF POST.  
USE W-BEAM GUARD RAIL COMPONENTS OF SAME MATERIAL FOR ENTIRE JOB. FOR EXTENSIONS OR MODIFICATION OF EXISTING GUARD RAIL, W-BEAM GUARD RAIL COMPONENTS OF THE SAME TYPE AS THOSE EXISTING SHALL BE USED.  
ANY BACKFILLING UNDER OR AROUND POST SHALL BE DAMP SAND THOROUGHLY TAMPED IN PLACE.  
WOOD POSTS & WOOD BLOCKS SHALL BE EITHER DENSE NO. 1 STRUCTURAL OR BETTER 9.7F (1400 F) OR NO. 1 350 F SOUTHERN PINE.  
CONTRACTOR SHALL HAVE THE OPTION OF USING WOOD BLOCKOUTS FOR W-BEAM GUARD RAIL OR PLASTIC BLOCKOUTS, AS LONG AS BLOCKOUT USED MEETS NCHRP-350 TEST LEVEL 3 SPECIFICATIONS OR REQUIREMENTS FOR MANUAL FOR ASSESSING SAFETY HARDWARE (MASH) FOR W-BEAM GUARD RAIL.



WOOD BLOCKOUT CONNECTIONS

DETAILS OF STEEL LINE POST CONNECTIONS (W-BEAM)



PLASTIC BLOCKOUT CONNECTIONS

DETAILS OF WOOD LINE POST CONNECTIONS (W-BEAM)

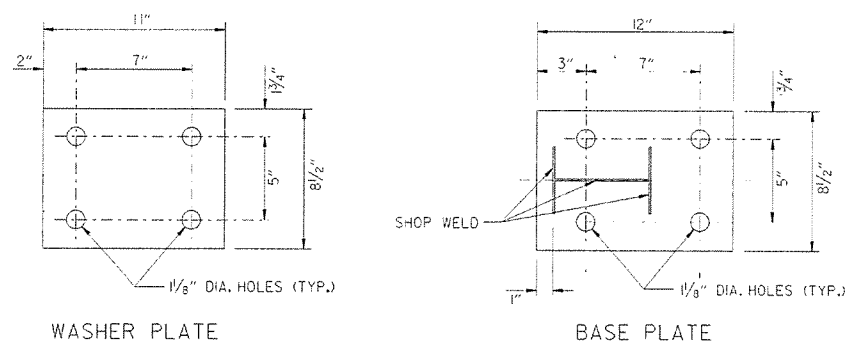
DETAILS OF STEEL LINE POST CONNECTIONS (W-BEAM)

7-4-10	RAISED HEIGHT OF GUARD RAIL 1"	
10-16-09	ADDED REFERENCE TO MASH	
4-10-03	REVISED GENERAL NOTES	
8-22-02	REVISED DIMENSION ON WOOD & PLASTIC BLOCKOUT CONNECTIONS & ON STEEL POST	
11-16-01	REVISED WOOD BLOCKOUT & DETAILS OF WOOD LINE POST CONNECTIONS	
3-30-00	REMOVED GUARD RAIL AT BRIDGE ENDS	
11-2-00	ADDED PLASTIC BLOCKOUT	
8-12-98	REV. BLOCKOUTS TO WOOD DELETED CONC. POST & REV. GENERAL NOTE DELETED DET. OF GUARD RAIL REPLACE. BEHIND CURB & DET. OF POST PLACE IN SOLID ROCK & ADDED DETAILS OF STEEL LINE POST CONN. REMOVED BACK-UP PLATE, REVISED HOLES IN STEEL POLES	
4-3-97	REMOVED "LAP IN DIRECTION OF TRAFFIC" NOTE & PLACED ARROWS ON WASHERS	
10-18-96	REVISED WOOD POST NOTE	
6-2-94	ADDED ALT. STEEL POST SIZE	
8-5-93	REVISED STEEL POST SIZE	8-5-93
10-1-92	REDRAWN & REVISED	10-1-92
8-15-91	REVISED WASHER NOTE	8-5-91
8-2-90	REV. GEN. NOTE & DEPTH OF ANCL. POST IN ROCK	8-2-90
7-15-88	REVISED SECTION 3 & GENERAL NOTES	
3-4-88	REV. ANCHOR POST, ELEV. NOTES & POST IN ROCK	780-3-4-88
10-30-87	REVISED WOOD LINE POST DETAIL	546-10-30-87
10-9-87	REDRAWN & REVISED	802-10-9-87
DATE	REVISION	DATE FILE

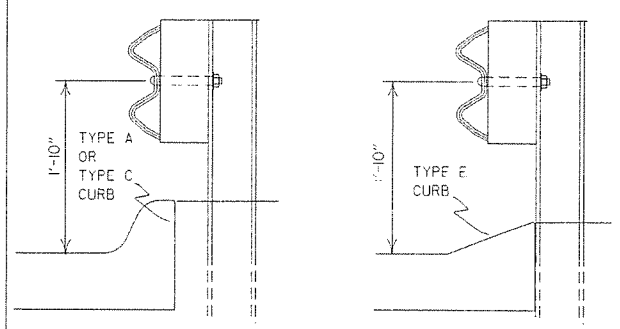
ARKANSAS STATE HIGHWAY COMMISSION

GUARD RAIL DETAILS

STANDARD DRAWING GR-8



Note: Bolts, nuts, washers and plates shall be galvanized in accordance with Section 807 of the Standard Specifications.

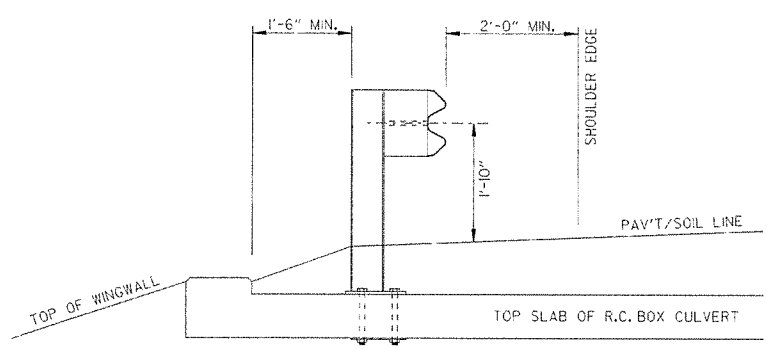


FOR DESIGN SPEEDS OF 50 MPH OR LESS  
ALIGN FACE OF GUARD RAIL WITH FACE OF CURB.

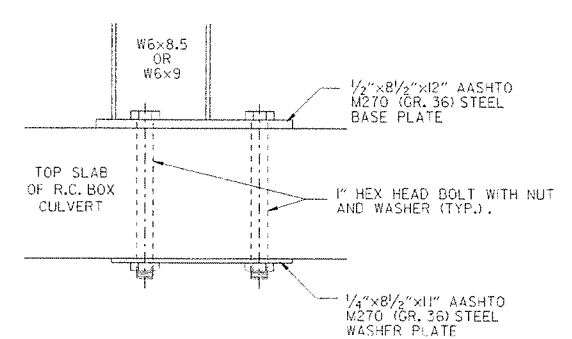
FOR DESIGN SPEEDS OF 55 MPH OR MORE  
PLACE GUARD RAIL POSTS AGAINST BACK OF CURB.

**DETAIL OF GUARD RAIL PLACEMENT BEHIND CURB (W-BEAM)**

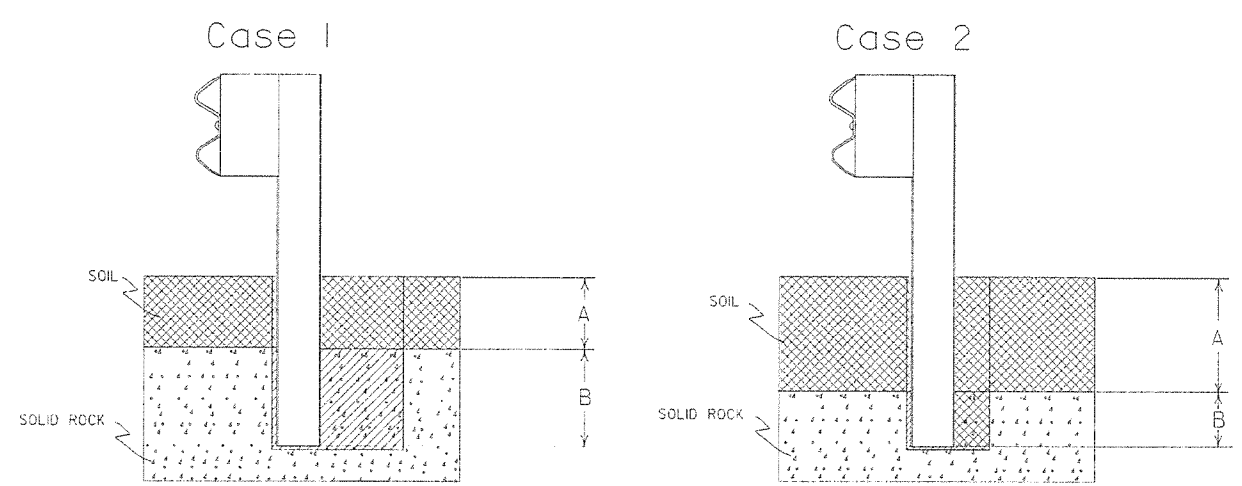
FOR DESIGN SPEEDS OF 50 MPH OR LESS ALL CURB FACES, AS SHOWN ON STD. DRWG. CG-1, MAY BE USED. FOR DESIGN SPEEDS OF 55 MPH OR MORE TYPE "E" CURB FACE SHALL BE USED.



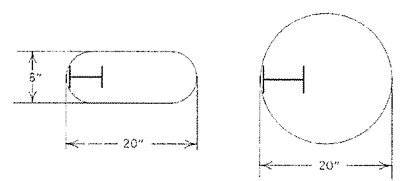
SECTION A-A



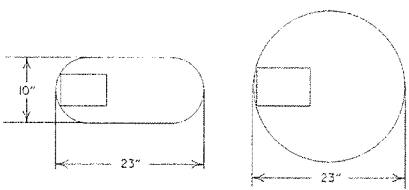
DETAIL OF CONNECTION



**Plan View Steel Posts**  
Either hole configuration acceptable



**Plan View Wood Posts**  
Either hole configuration acceptable



Notes: For overlying soil depths (A) ranging from 0 to 18", the depth of required drilling (B) is equal to 24".

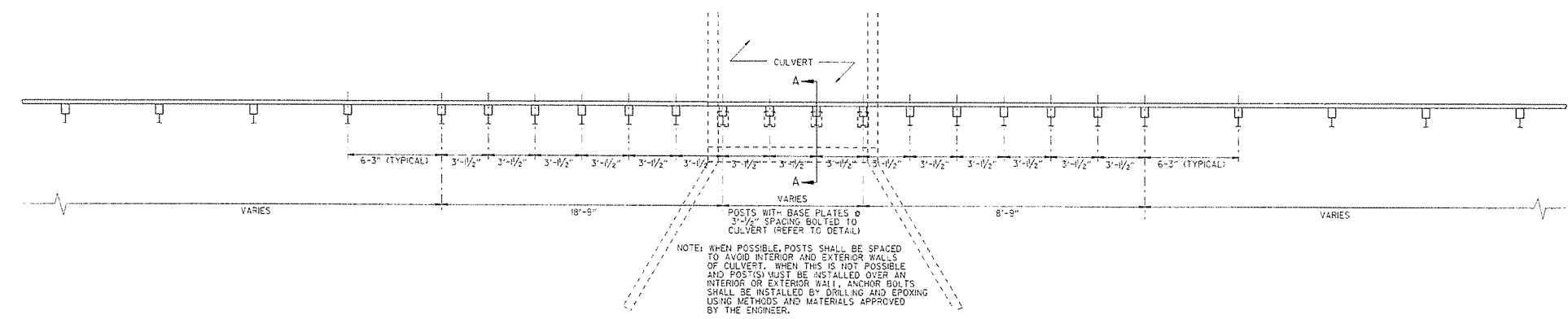
Zone A: Backfill according to Section 617.03(a).

Zone B: Backfill hole in 6" lifts with material meeting the requirements of Section 802.02(c) - Alternate gradation, Compact to 95% maximum dry density per ASTM D-698.

Notes: For overlying soil depths (A) ranging from 18" to 44", the depth of required drilling (B) is equal to either 12" or 44" minus the depth of soil whichever is less.

Zone A & B: Backfill according to Section 617.03(a).

**DETAIL OF POST PLACEMENT IN SOLID ROCK (W-BEAM)**



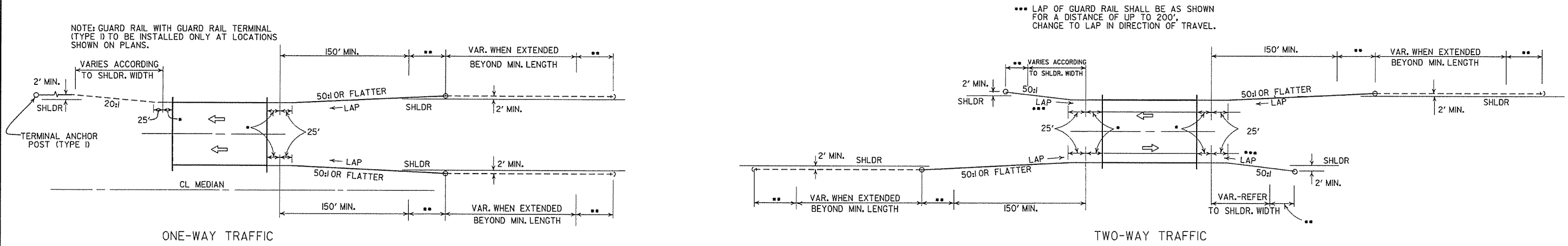
**PLAN LAYOUT OF TYPE A GUARD RAIL AT LOW-FILL CULVERTS**  
NOTE: THIS DETAIL IS TO BE USED ONLY WHEN THE COVER OVER THE CULVERT DOES NOT PERMIT FULL EMBEDMENT OF GUARD RAIL POSTS AS SHOWN ON STD. DRWG. GR-8.

7-14-10	RAISED HEIGHT OF GUARD RAIL 1"	
4-12-07	REVISED DETAIL OF GUARD RAIL PLACEMENT BEHIND CURB	
11-10-05	ADDED GUARD RAIL PLACEMENT BEHIND CURB; REVISED DETAIL OF CONNECTION	
11-18-04	REVISED POST PLACEMENT IN ROCK & CULVERT CONNECTION DETAILS. ADDED DETAIL FOR GUARD RAIL PLACEMENT AT LOW-FILL CULVERTS	
3-30-00	REMOVED CONCRETE INSERT ANCHOR	
8-12-98	CHANGED STEEL SPACER BLOCK TO WOOD BLOCKOUT, ADD. DET. OF GUARD RAIL CONNECTION TO R.C. BOX CULVERT. DELETED DET. OF STEEL LINE POST CONN. & ADDED DET. OF GUARD RAIL PLACE. BEHIND CURB & DET. OF POST PLACE. IN SOLID ROCK	
4-3-96	PLACED ARROWS AT CUI STEEL WASHERS	4-3-96
10-16-96	REV. ASTM REF. TO AASHTO	
11-22-95	ADDED OPTIONAL HOLES	
6-2-94	REVISED ALTERNATE POST SIZE	
8-5-93	REVISED STEEL POST SIZE	
10-1-92	REDRAWN & REVISED	10-1-92
8-2-90	DEL. WASHER ON ANCHOR ASSEMBLY	8-2-90
7-15-88	CONFORMED TO 1988 SPECS	
3-4-88	REVISED ANCHOR NOTE	
10-30-87	REVISED ANCHOR ASSEMBLY	10-30-87
10-30-87	REVISED PLACEMENT BEHIND CURB	547-10-30-87
10-9-87	REDRAWN & REVISED	803-10-9-87
DATE	REVISION	DATE FILE

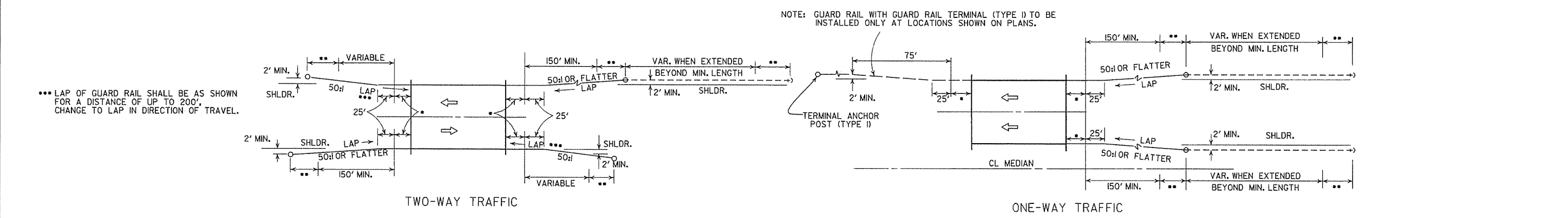
ARKANSAS STATE HIGHWAY COMMISSION

GUARD RAIL DETAILS

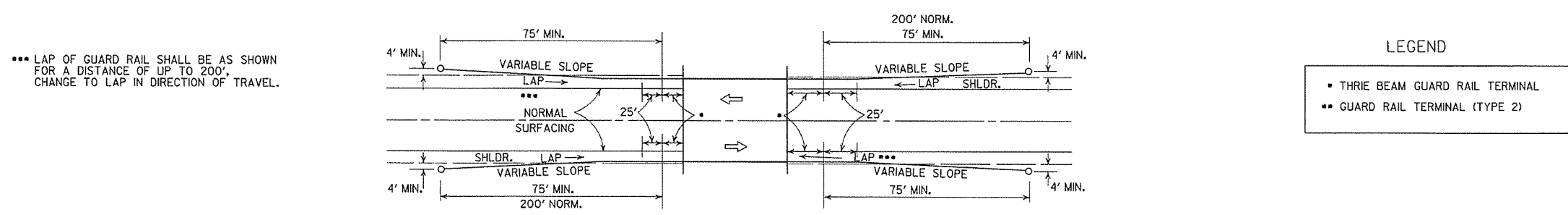
STANDARD DRAWING GR-8A



METHODS OF INSTALLATION OF GUARD RAIL AT LESS THAN FULL SHOULDER WIDTH BRIDGES USING GUARD RAIL TERMINAL (TYPE 2)



METHOD OF INSTALLATION OF GUARD RAIL AT FULL SHOULDER WIDTH BRIDGES USING GUARD RAIL TERMINAL (TYPE 2)

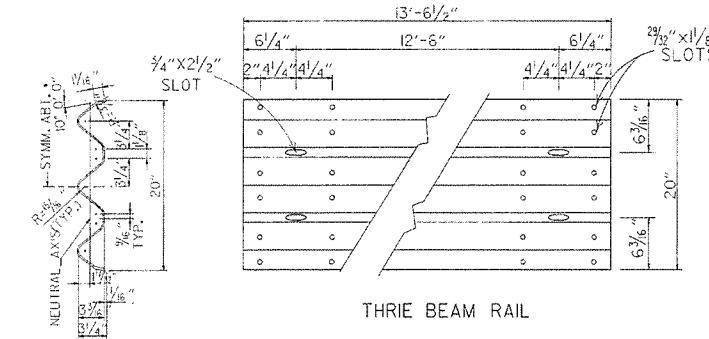


LEGEND

- THRIE BEAM GUARD RAIL TERMINAL
- GUARD RAIL TERMINAL (TYPE 2)

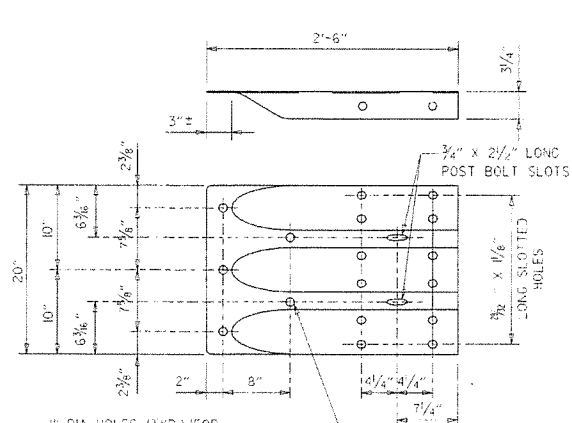
METHOD OF INSTALLATION OF GUARD RAIL USING GUARD RAIL TERMINAL (TYPE 1) (FULL SHOULDER WIDTH OR LESS BRIDGES)

ARKANSAS STATE HIGHWAY COMMISSION		
GUARD RAIL DETAILS		
STANDARD DRAWING GR-9		
4-17-08	REVISED LAYOUTS	
11-10-05	REMOVED GUARD RAIL NOTES AND DETAILS	
11-16-01	DELETED NOTE-METHOD OF INSTALLATION OF GUARD RAIL USING GUARD RAIL TERM. (TY. 1)	
1-12-00	ADDED CONSTRUCTION NOTE	1-12-00
6-26-97	REVISED LAYOUT	
10-1-92	REDRAWN & REVISED	10-1-92
10-9-87	ADDED NOTE	
10-9-87	REDRAWN & REVISED	
DATE	REVISION	DATE FILM

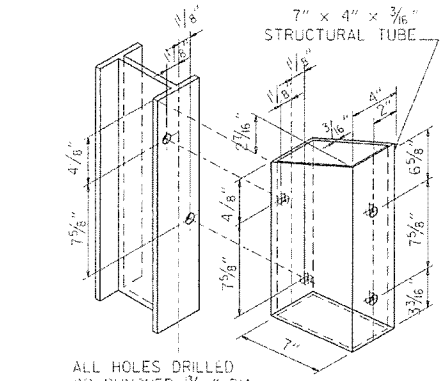


THRIE BEAM RAIL

SECTION THRU THRIE BEAM RAIL



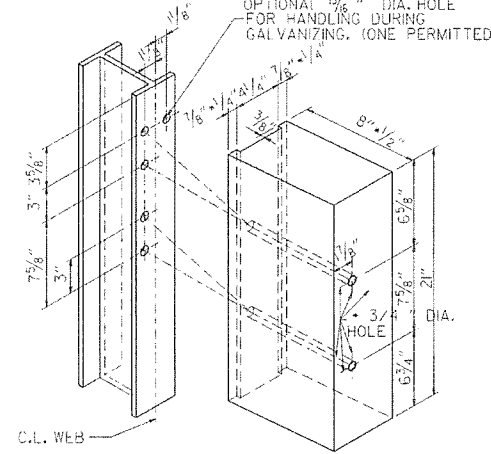
SPECIAL END SHOE



ATTACH BLOCKOUT TO POST USING 5/8" DIA. HEX HEAD BOLTS WITH 1 1/2" C.D. CUT STEEL WASHERS AND NUT.

ALL HOLES DRILLED OR PUNCHED 3/16" DIA.

STRUCTURAL STEEL TUBING BLOCKOUT DETAIL



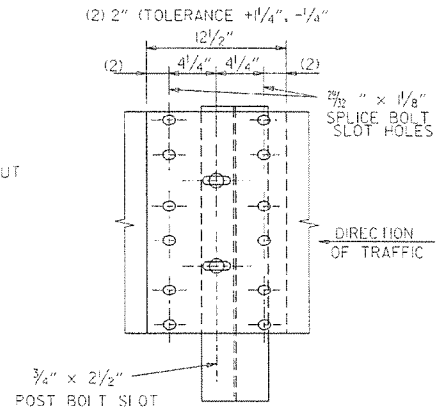
CONNECTOR PLATE

CONNECTOR PLATE SHALL BE AASHTO M270, GR. 36 AND SHALL BE GALVANIZED AFTER FABRICATION. GALVANIZING SHALL CONFORM TO SUBSECTION 807.19 OF THE STANDARD SPECIFICATIONS. CONNECTOR PLATE TO BE BOLTED TO SPECIAL END SHOE USING 5/8" DIA. HIGH STRENGTH BOLTS, WITH THE HEADS PLACED ON THE TRAFFIC FACE. WASHERS SHALL BE USED UNDER THE HEAD AND NUT. BOLTS, NUTS AND WASHERS SHALL BE GALVANIZED AND SHALL CONFORM TO SUBSECTION 807.06.

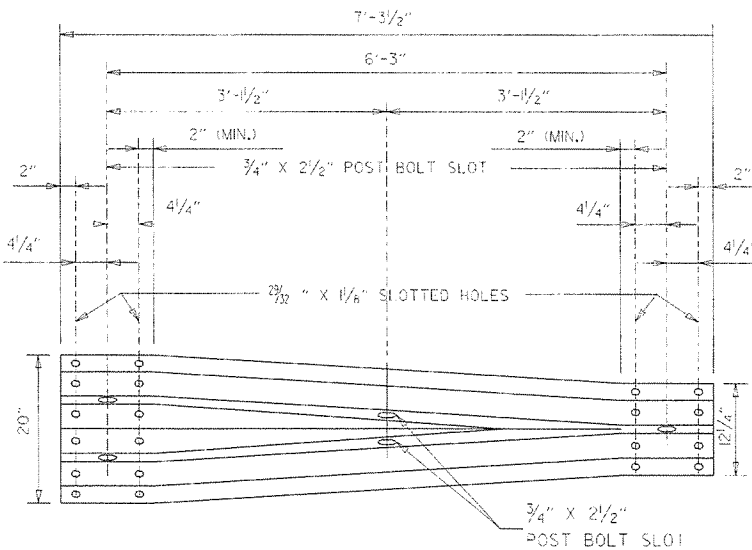
ALL HOLES 3/8" DIAMETER EXCEPT AS NOTED

HOLE PUNCHING DETAIL FOR STEEL POST & WOOD OR PLASTIC BLOCKOUTS

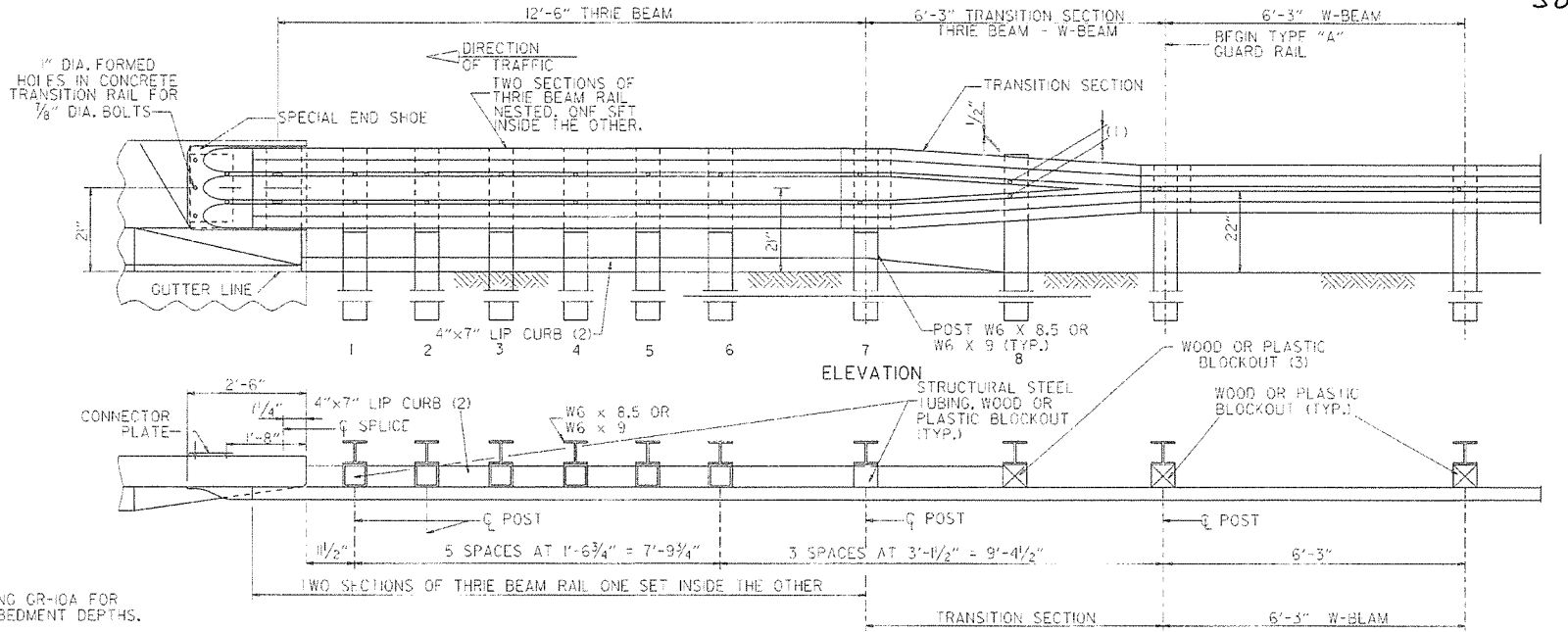
NOTE: BLOCKS SHALL BE THE SAME TYPE THROUGHOUT THE PROJECT LIMITS.



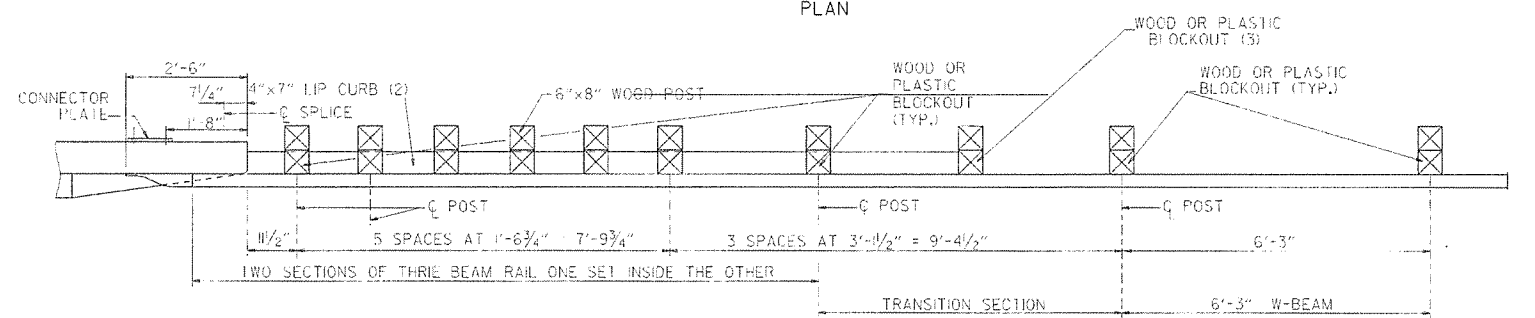
THRIE BEAM RAIL SPLICE AT POST



TRANSITION SECTION



ELEVATION



PLAN

- (1) VERIFY BOLT SPACING FROM RAIL TRANSITION PRODUCER.
- (2) REFER TO APPROACH GUTTER DETAILS.
- (3) LENGTH OF BLOCKOUT ON POST 8 TO BE MODIFIED TO FIT RAIL WIDTH.

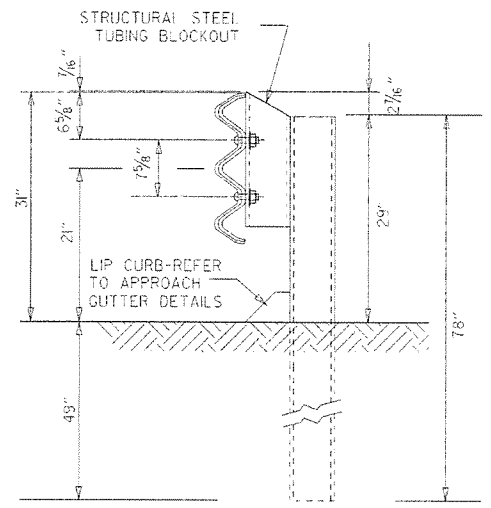
THRIE BEAM GUARD RAIL CONNECTION AT BRIDGE ENDS

GENERAL NOTES:

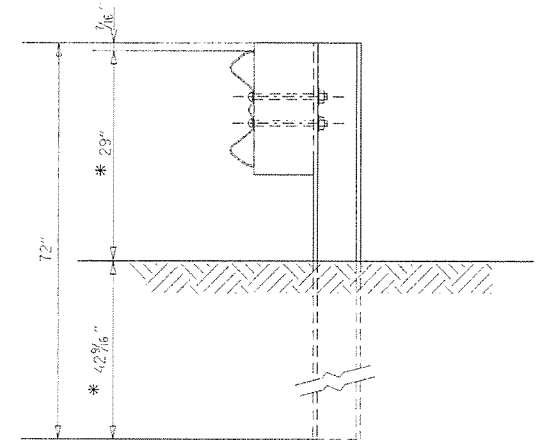
- THE THRIE BEAM RAIL, SPECIAL END SHOE, AND THE TRANSITION SECTION SHALL BE MADE OF STEEL AND SHALL BE 12 GAGE. ZINC COATING SHALL BE TYPE I.
- RAIL POSTS SHALL BE SET PERPENDICULAR TO THE ROADWAY PROFILE GRADE AND VERTICALLY IN CROSS SECTION.
- ALL BOLTS SHALL BE SUFFICIENT LENGTH TO EXTEND THROUGH THE FULL THICKNESS OF THE NUT AND NO MORE THAN 3/4" BEYOND IT.
- ALL LAP SPLICES, INCLUDING SPECIAL END SHOES, SHALL BE MADE IN THE DIRECTION SHOWN ON STANDARD DRAWINGS GR-9 & GR-11.
- WOOD POSTS & WOOD BLOCKS SHALL BE EITHER DENSE NO. 1 STRUCTURAL OR BETTER 9.7# (400 #) OR NO. 1 (350 #) SOUTHERN PINE.
- REFER TO STD. DRWG. GR-10A FOR POST DETAILS.
- USE THRIE BEAM GUARD RAIL COMPONENTS OF SAME MATERIAL FOR ENTIRE JOB.
- THRIE BEAM POSTS SHALL BE SAME MATERIAL AS W BEAM POSTS FOR ENTIRE JOB.

DATE	REVISION	DATE FILM
7-14-10	RAISED HEIGHT OF W-BEAM 1"	
11-29-07	ADDED PLASTIC BLOCKOUTS	
11-10-05	ADDED NOTE FOR ATTACHING STEEL BLOCKOUT	
11-18-04	REVISED GENERAL NOTES	
10-9-03	REVISED GENERAL NOTES	
4-10-03	REVISED GENERAL NOTES	
8-22-02	REVISED NOTE (2)	
6-29-00	MOVED DIMENSION LINES	
5-18-00	ADDED NOTE	
3-30-00	DRAWN & ISSUED	

ARKANSAS STATE HIGHWAY COMMISSION
GUARD RAIL DETAILS
STANDARD DRAWING GR-10

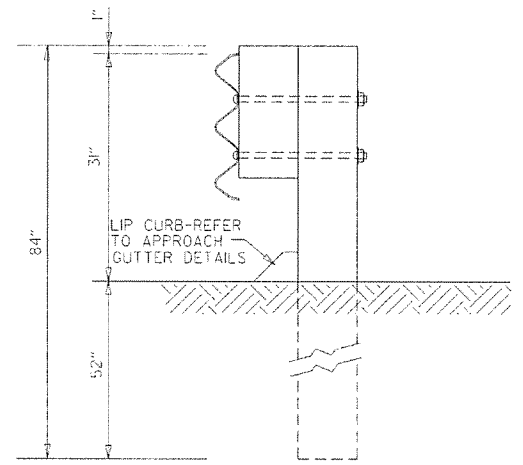


THRIE BEAM RAIL WITH STEEL TUBING BLOCKOUT AND STEEL POST  
POSTS 1-7

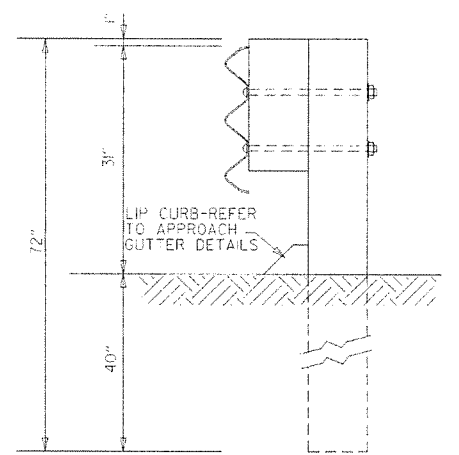


W-BEAM TO THRIE BEAM TRANSITION RAIL WITH WOOD OR PLASTIC BLOCKOUT AND STEEL POST  
POST 8

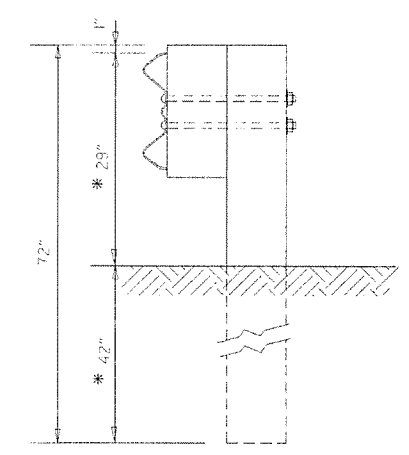
\* NOTE:  
THESE DIMENSIONS WILL NEED TO BE ADJUSTED IN THE FIELD TO MAKE THE TRANSITION FROM 21" MID POINT OF THRIE BEAM TO 22" MID POINT OF W-BEAM.



THRIE BEAM RAIL WITH WOOD OR PLASTIC BLOCKOUTS & WOOD POSTS  
POSTS 1-6



THRIE BEAM RAIL WITH WOOD OR PLASTIC BLOCKOUT & WOOD POST  
POST 7



W-BEAM TO THRIE BEAM TRANSITION RAIL WITH WOOD OR PLASTIC BLOCKOUT & WOOD POST  
POST 8

GENERAL NOTES:  
RAIL POSTS SHALL BE SET PERPENDICULAR TO THE ROADWAY PROFILE GRADE AND VERTICALLY IN CROSS SECTION.

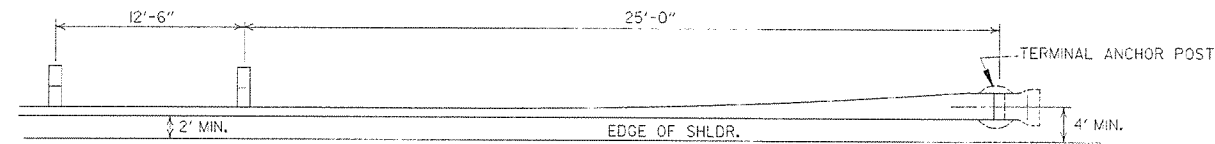
WOOD POSTS & WOOD BLOCKS SHALL BE EITHER DENSE NO. 1 STRUCTURAL OR BETTER 3.7 f (1400 f) OR NO. 1 350 f SOUTHERN PINE.

ARKANSAS STATE HIGHWAY COMMISSION

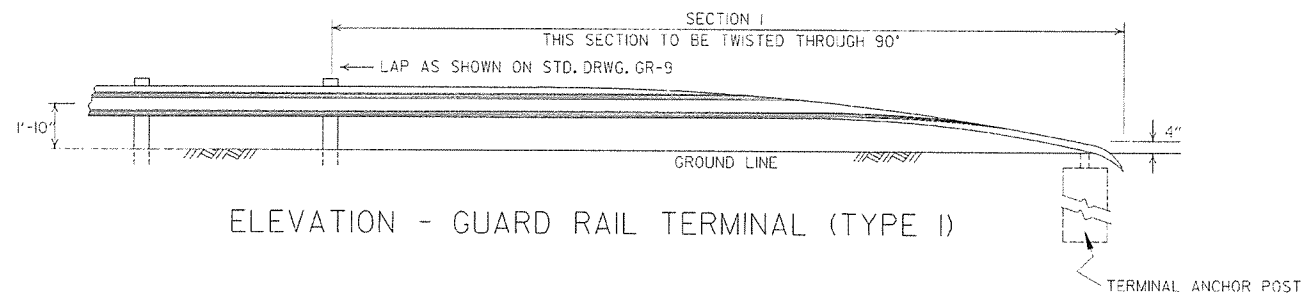
GUARD RAIL DETAILS

STANDARD DRAWING GR-10A

DATE	REVISION	DATE FILM
7-14-10	REVISED POST 8 DIMENSIONS	
11-29-07	ADDED PLASTIC BLOCKOUTS	
8-22-02	REVISED LIP CURB NOTE	
3-30-00	DRAWN & ISSUED	

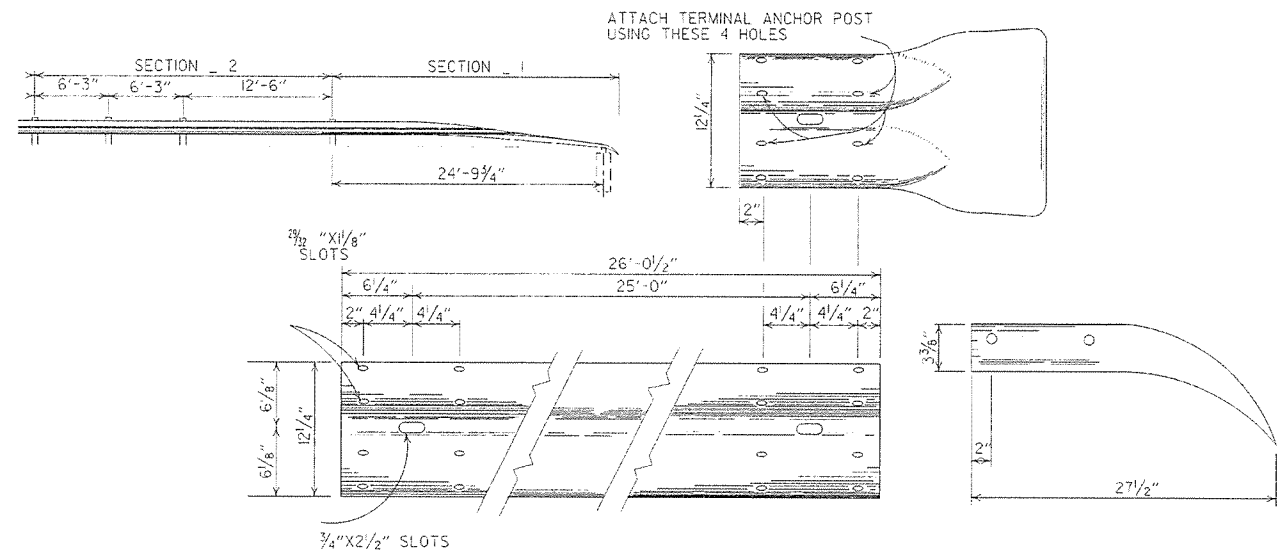


PLAN - GUARD RAIL TERMINAL (TYPE I)



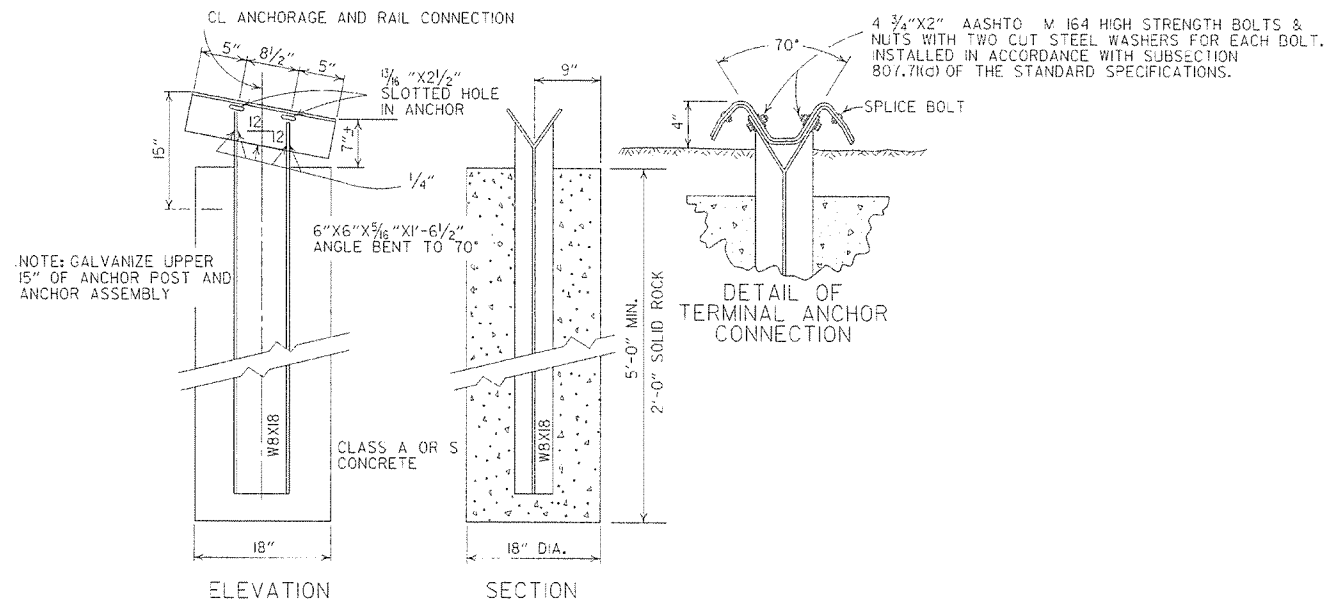
ELEVATION - GUARD RAIL TERMINAL (TYPE I)

NOTE:  
SECTIONS 1 AND 2 OF GUARD RAIL TERMINAL  
SHALL BE PAID FOR AT THE PRICE BID PER  
LINEAR FOOT OF THE TYPE OF GUARD RAIL SPECIFIED.



SECTION 1

TERMINAL SECTION



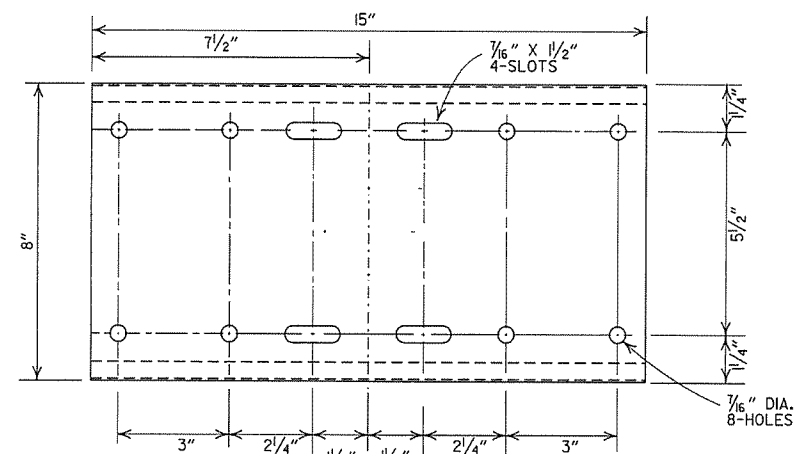
DETAIL OF TERMINAL ANCHOR POST (TYPE I)

NOTE: GALVANIZE UPPER 15" OF ANCHOR POST AND ANCHOR ASSEMBLY

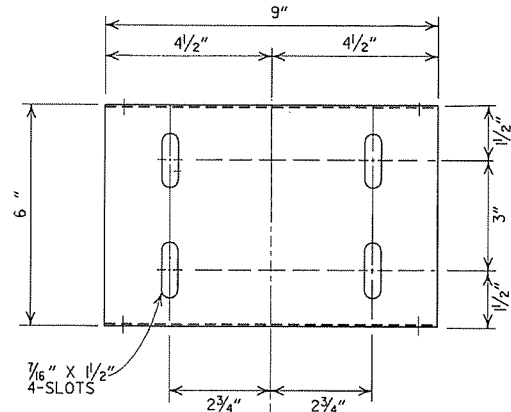
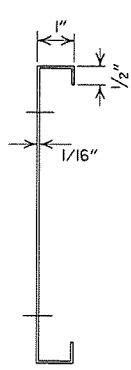
NOTE: RAIL MEMBERS MAY BE BOLTED TO ANGLE AT TERMINAL ANCHOR AND THE TWO ASSEMBLIES POSITIONED TO PROPER ALIGNMENT PRIOR TO PLACING CONCRETE AROUND 8 WF 17 POST IF CONTRACTOR SO DESIRES.

			ARKANSAS STATE HIGHWAY COMMISSION
			GUARD RAIL DETAILS
			STANDARD DRAWING GRT-1
7-14-10	RAISED HEIGHT OF GUARD RAIL 1"		
6-26-97	REVISED LAP NOTE		
10-18-96	REVISED ASTM REF. TO AASHTO		
11-5-94	DIMENSION TERMINAL DETAIL		
11-11-92	ADDED NOTE FOR PAYMENT	11-11-92	
10-1-92	DRAWN & ISSUED	10-1-92	
DATE	REVISION	DATE	FILM

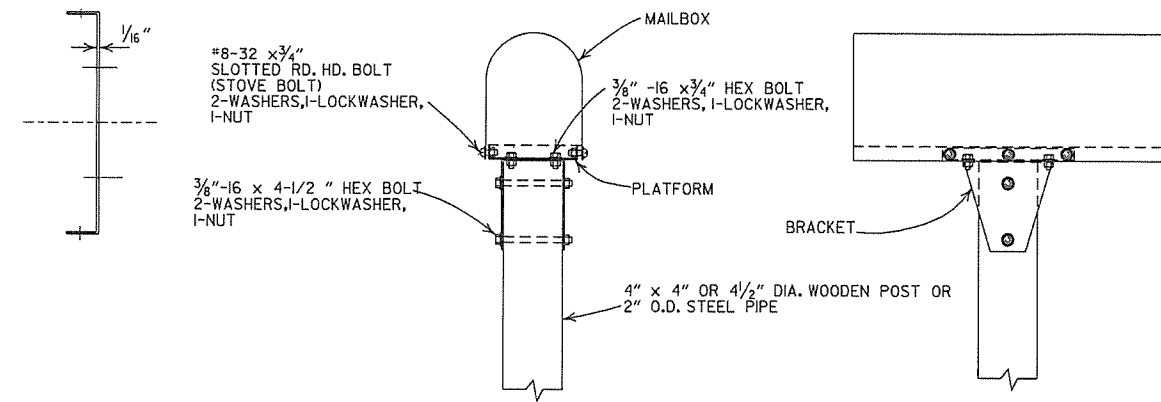
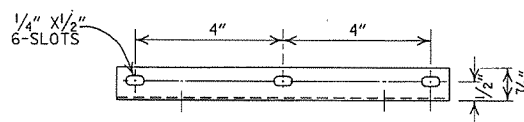




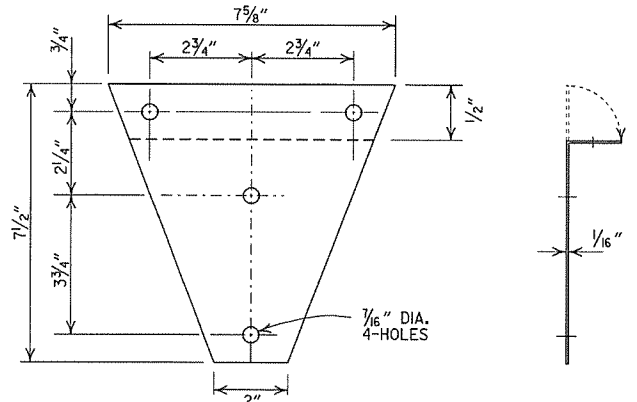
SHELF



PLATFORM

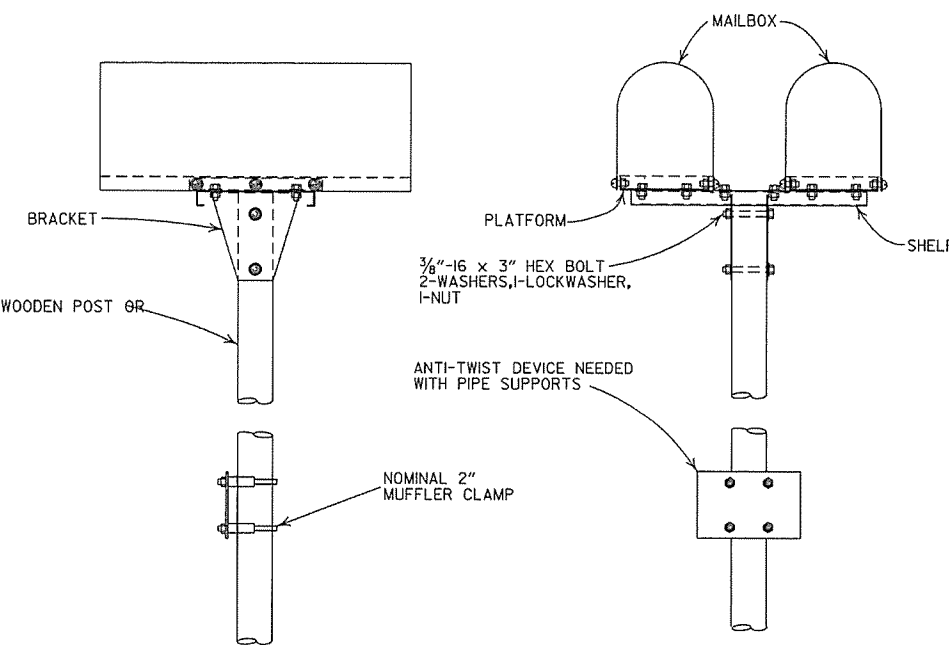


SINGLE INSTALLATION

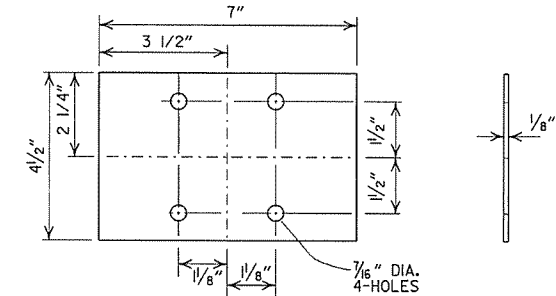


BRACKET

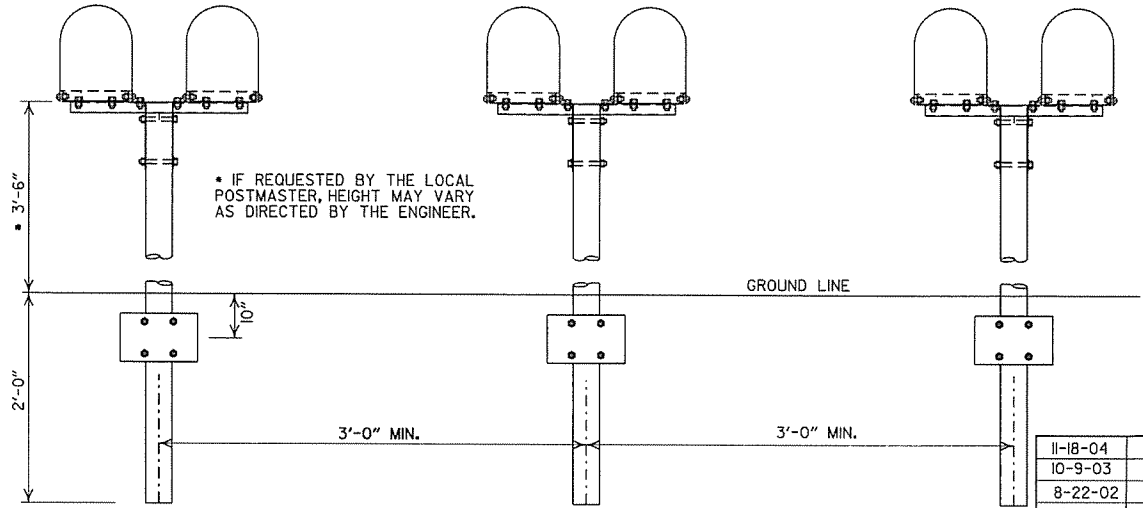
- GENERAL NOTES
1. MAILBOX POSTS MAY BE WOOD OR METAL. WOOD POSTS SHALL BE PRESSURE TREATED FOR GROUND CONTACT IN ACCORDANCE WITH SECTION 637.02 OF THE STANDARD SPECIFICATIONS.
  2. ANTI-TWIST PLATES SHALL BE USED ONLY ON METAL POSTS.
  3. MAILBOX SHELF, BRACKET & PLATFORM SHALL BE GALVANIZED OR PAINTED STEEL, HOWEVER TREATED WOOD MAY BE USED WITH WOODEN POSTS. THE WOODEN SHELF, BRACKET & PLATFORM SHALL BE A MINIMUM OF 3/4" THICK AND SHALL BE ASSEMBLED WITH BOLTS OF THE APPROPRIATE LENGTH WITH SIX 8 X 3/4" FLATHEAD WOOD SCREWS USED TO ATTACH THE MAILBOX TO THE PLATFORM.
  4. THE MAILBOX SHELF AND PLATFORM THAT IS SHOWN IS FOR STANDARD SIZE MAILBOXES. THE SHELF AND PLATFORM SIZE SHALL BE MODIFIED TO FIT MAILBOXES OF A DIFFERENT SIZE.
  5. METAL PIPE FOR MAILBOX SUPPORT SHALL BE 2" OUTSIDE DIAMETER STEEL WITH A WALL THICKNESS OF 0.145" AND A WEIGHT OF 2.72 LBS PER FT. OUTSIDE DIAMETER AND WEIGHT SHALL HAVE A TOLERANCE OF +/- 5% ACCORDING TO AASHTO M 181.
  6. MAILBOX SUPPORT SYSTEM DIFFERING FROM THOSE SHOWN MAY BE USED, PROVIDED THEY ARE ON THE AHTD QUALIFIED PRODUCTS LIST FOR MAILBOX SUPPORTS.



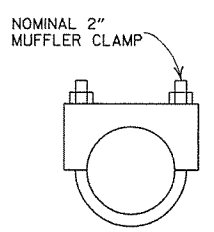
DOUBLE INSTALLATION



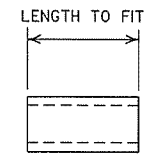
ANTI-TWIST PLATE



SPACING FOR MULTIPLE POST INSTALLATION



CLAMP



SPACER

DATE	FILMED	REVISION
11-18-04		REVISED NOTES
10-9-03		REVISED NOTE 6
8-22-02		REVISED NOTE 6
10-18-96		CORRECTED AASHTO
10-1-92		CORRECTED SPELLING
9-26-91		NEW PHONE NUMBER
8-15-91		ADDED NOTE
11-30-89		ADJUSTED HEIGHT & ADDED NOTE
2-16-89		DELETED SLOTS FROM SHELF & PLTF
11-17-88	10-1-92	ADJUSTED DIMENSIONS OF STEEL POSTS
7-15-88	120-7-15-88	ISSUED
		REVISION

ARKANSAS STATE HIGHWAY COMMISSION

MAILBOX DETAILS  
STANDARD DRAWING MB-1

REINFORCED CONCRETE ARCH PIPE DIMENSIONS

EQUIV. DIA.	SPAN		RISE	
	AASHTO M 206	AHTD NOMINAL	AASHTO M 206	AHTD NOMINAL
INCHES	INCHES			
15	18	18	11	11
18	22	22	13½	14
21	26	26	15½	16
24	28½	29	18	18
30	36¼	36	22½	23
36	43¾	44	26¾	27
42	51½	51	31¾	31
48	58½	59	36	36
54	65	65	40	40
60	73	73	45	45
72	88	88	54	54
84	102	102	62	62
90	115	115	72	72
96	122	122	77½	77
108	138	138	87½	87
120	154	154	96¾	97
132	168¾	169	106½	107

THE MEASURED SPAN AND RISE SHALL NOT VARY MORE THAN ± 2 PERCENT FROM THE VALUES SPECIFIED BY AASHTO M206.

REINFORCED CONCRETE HORIZONTAL ELLIPTICAL PIPE DIMENSIONS

EQUIV. DIA.	AASHTO M 207	
	SPAN	RISE
INCHES	INCHES	
18	23	14
24	30	19
27	34	22
30	38	24
33	42	27
36	45	29
39	49	32
42	53	34
48	60	38
54	68	43
60	76	48
66	83	53
72	91	58
78	98	63
84	106	68

THE MEASURED SPAN AND RISE SHALL NOT VARY MORE THAN ± 2 PERCENT FROM THE VALUES SPECIFIED BY AASHTO M207.

CONSTRUCTION SEQUENCE

1. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
2. INSTALL PIPE TO GRADE.
3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
4. PLACE AND COMPACT THE HAUNCH AREA UP TO THE MIDDLE OF THE PIPE.
5. COMPLETE BACKFILL ACCORDING TO SUBSECTION 606.03.(f)(ii).

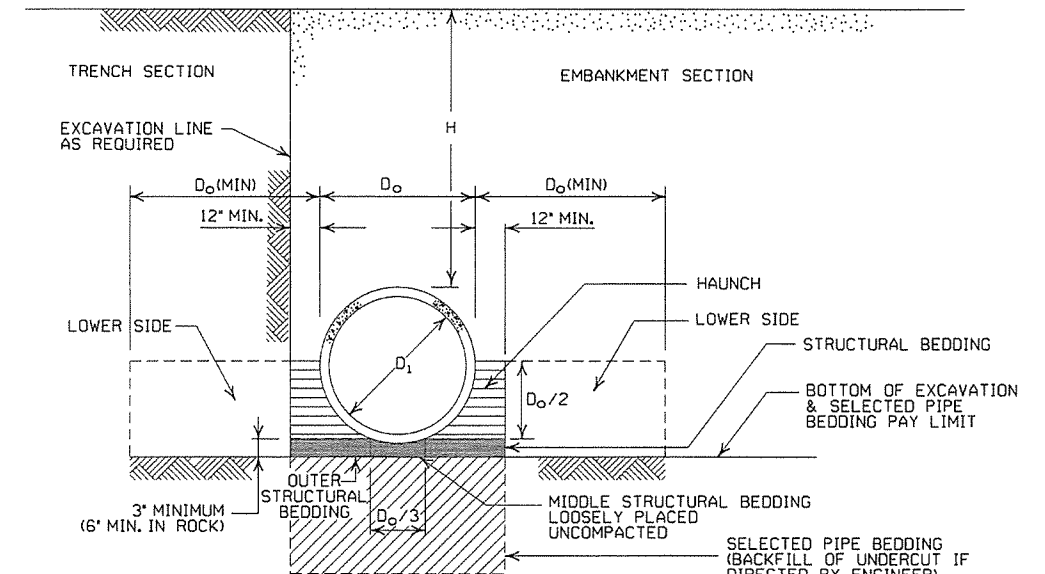
NOTE: HAUNCH AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF CONCRETE PIPE.

- LEGEND -

- D<sub>1</sub> = NORMAL INSIDE DIAMETER OF PIPE
- D<sub>o</sub> = OUTSIDE DIAMETER OF PIPE
- H = FILL COVER HEIGHT OVER PIPE (FEET)
- MIN. = MINIMUM
- [Symbol] = UNDISTURBED SOIL

INSTALLATION TYPE	MATERIAL REQUIREMENTS FOR HAUNCH AND STRUCTURAL BEDDING
TYPE 1	AGGREGATE BASE COURSE (CLASS 5 OR CLASS 7)
TYPE 2	SELECTED MATERIALS (CLASS SM-1, SM-2, OR SM-4) OR TYPE 1 INSTALLATION MATERIAL*
TYPE 3**	AASHTO CLASSIFICATION A-1 THRU A-6 SOIL OR TYPE 1 OR 2 INSTALLATION MATERIAL

- \*SM-3 WILL NOT BE ALLOWED.
- \*\* MATERIALS SHALL NOT INCLUDE ORGANIC MATERIALS OR STONES LARGER THAN 3 INCHES.



EMBANKMENT AND TRENCH INSTALLATIONS

1. MATERIAL IN THE HAUNCH AND OUTER STRUCTURAL BEDDING SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.
2. FOR TRENCHES WITH WALLS OF NATURAL SOIL, THE DENSITY OF THE SOIL IN THE LOWER SIDE ZONE SHALL BE AS FIRM AS THE 95% DENSITY REQUIRED FOR THE HAUNCH. IF THE EXISTING SOIL DOES NOT MEET THIS CRITERIA, IT SHALL BE REMOVED AND RECOMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OF MATERIAL USED.
3. FOR EMBANKMENTS, THE MATERIAL IN THE LOWER SIDE ZONE SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.

GENERAL NOTES

1. CONCRETE PIPE CULVERT CONSTRUCTION SHALL CONFORM TO ARKANSAS STATE HIGHWAY AND TRANSPORTATION DEPARTMENT STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION), WITH APPLICABLE SUPPLEMENTAL SPECIFICATIONS AND SPECIAL PROVISIONS. UNLESS OTHERWISE NOTED IN THE PLANS, SECTION AND SUBSECTION REFER TO THE STANDARD CONSTRUCTION SPECIFICATIONS.
2. CONCRETE PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
3. ALL PIPE SHALL CONFORM TO SECTION 606. CIRCULAR R.C. PIPE CULVERTS SHALL CONFORM TO AASHTO M170, R.C. ARCH PIPE CULVERTS SHALL CONFORM TO AASHTO M206 AND HORIZONTAL ELLIPTICAL PIPE CULVERTS SHALL CONFORM TO AASHTO M207.
4. ALL PIPE SHALL BE PROTECTED DURING CONSTRUCTION BY A COVER SUFFICIENT TO PREVENT DAMAGE FROM PASSAGE OF EQUIPMENT.
5. THE MINIMUM TRENCH WIDTH SHALL BE THE OUTSIDE DIAMETER OF THE PIPE PLUS 24 INCHES. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PRACTICABLE FOR WORKING CONDITIONS.
6. MULTIPLE PIPE CULVERTS SHALL BE INSTALLED WITH A MINIMUM CLEARANCE OF 24 INCHES BETWEEN STRINGS OF PIPE. REFER TO STD. DWG. FES-2 FOR MINIMUM CLEARANCE WHERE FLARED END SECTIONS ARE USED.
7. IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
8. NOT MORE THAN ONE LIFTING HOLE MAY BE PROVIDED IN CONCRETE PIPE TO FACILITATE HANDLING. HOLE MAY BE CAST IN PLACE, CUT INTO THE FRESH CONCRETE AFTER FORMS ARE REMOVED, OR DRILLED. THE HOLE SHALL NOT BE MORE THAN TWO INCHES IN DIAMETER OR TWO INCHES SQUARE. CUTTING OR DISPLACEMENT OF REINFORCEMENT WILL NOT BE PERMITTED. SPALLED AREAS AROUND THE HOLE SHALL BE REPAIRED IN A WORKMANLIKE MANNER. LIFTING HOLE SHALL BE FILLED WITH MORTAR, CONCRETE, OR OTHER METHOD AS APPROVED BY THE ENGINEER.
9. WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
10. WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED ABOVE AS THE HAUNCH), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."

MINIMUM HEIGHT OF FILL "H" OVER CIRCULAR R.C. PIPE CULVERTS

INSTALLATION TYPE	CLASS OF PIPE			
	TYPE 1 OR 2	TYPE 3	ALL	ALL
PIPE ID (IN.)	FEET			
12-15	2	2.5	2	1
18-24	2.5	3	2	1
27-33	3	4	2	1
36-42	3.5	5	2	1
48	4.5	5.5	2	1
54-60	5	7	2	1
66-78	6	8	2	1
84-108	7.5	8	2	1

NOTE: FOR MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM OF 12" OF PAVEMENT AND/OR BASE.

MAXIMUM HEIGHT OF FILL "H" OVER CIRCULAR R.C. PIPE CULVERTS

INSTALLATION TYPE	CLASS OF PIPE		
	CLASS III	CLASS IV	CLASS V
	FEET		
TYPE 1	21	32	50
TYPE 2	16	25	39
TYPE 3	12	20	30

NOTE: IF FILL HEIGHT EXCEEDS 50 FEET, A SPECIAL DESIGN CONCRETE PIPE WILL BE REQUIRED USING TYPE 1 INSTALLATION.

MINIMUM HEIGHT OF FILL "H" OVER R.C. ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS

INSTALLATION TYPE	CLASS OF PIPE	
	CLASS III	CLASS IV
	FEET	
TYPE 2 OR TYPE 3	2.5	1.5

NOTE: TYPE 1 INSTALLATION WILL NOT BE ALLOWED FOR ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS.

NOTE: FOR MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM OF 12" OF PAVEMENT AND/OR BASE.

MAXIMUM HEIGHT OF FILL "H" OVER R.C. ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS

INSTALLATION TYPE	CLASS OF PIPE	
	CLASS III	CLASS IV
	FEET	
TYPE 2	13	21
TYPE 3	10	16

NOTE: TYPE 1 INSTALLATION WILL NOT BE ALLOWED FOR ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS.

DATE	REVISION	DATE FILMED
2-27-14	REVISED GENERAL NOTE 1	
12-15-11	REVISED FOR LRFD DESIGN SPECIFICATIONS	
5-18-00	REVISED TYPE 3 BEDDING & ADDED NOTE	
3-30-00	REVISED INSTALLATIONS	
11-06-97	ISSUED	

ARKANSAS STATE HIGHWAY COMMISSION

CONCRETE PIPE CULVERT  
FILL HEIGHTS & BEDDING

STANDARD DRAWING PCC-1

CORRUGATED STEEL PIPE (ROUND)

PIPE DIAMETER (INCHES)	MINIMUM COVER TOP OF PIPE TO TOP OF GROUND "H" (FEET)	MAX. FILL HEIGHT "H" ABOVE TOP OF PIPE (FEET)				
		METAL THICKNESS (INCHES)				
		0.064	0.079	0.109	0.138	0.168
2 3/4 INCH BY 1/2 INCH CORRUGATION RIVETED, WELDED, OR HELICAL LOCK-SEAM						
12	1	84	91			
15	1	67	73			
18	1	56	61			
24	1	42	46	59		
30	2	34	36	47		
36	2		30	39	41	
42	2		43	67	70	73
48	2		37	58	61	64
3 INCH BY 1 INCH OR 5 INCH BY 1 INCH CORRUGATION RIVETED, WELDED, BOLTED, OR HELICAL LOCK-SEAM						
36	1	48	60	88	111	118
42	1	41	51	72	90	102
48	1	36	45	64	77	85
54	2	32	40	59	71	79
60	2	29	36	53	64	71
66	2	26	33	47	58	64
72	2	24	30	44	53	59
78	2		28	41	49	54
84	2		26	38	45	51
90	2		24	35	43	45
96	2		22	33	40	44
102	2			31	38	42
108	2			30	35	39
114	2			28	34	37
120	2			27	32	35

CONSTRUCTION SEQUENCE

1. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
2. INSTALL PIPE TO GRADE.
3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
4. COMPLETE STRUCTURAL BACKFILL OPERATION BY WORKING FROM SIDE TO SIDE OF THE PIPE. THE SIDE STRUCTURAL BACKFILL DIFFERENTIAL SHALL NOT EXCEED 24 INCHES OR 1/3 THE SIZE OF THE PIPE, WHICHEVER IS LESS.

NOTE: STRUCTURAL BACKFILL AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF METAL PIPE.

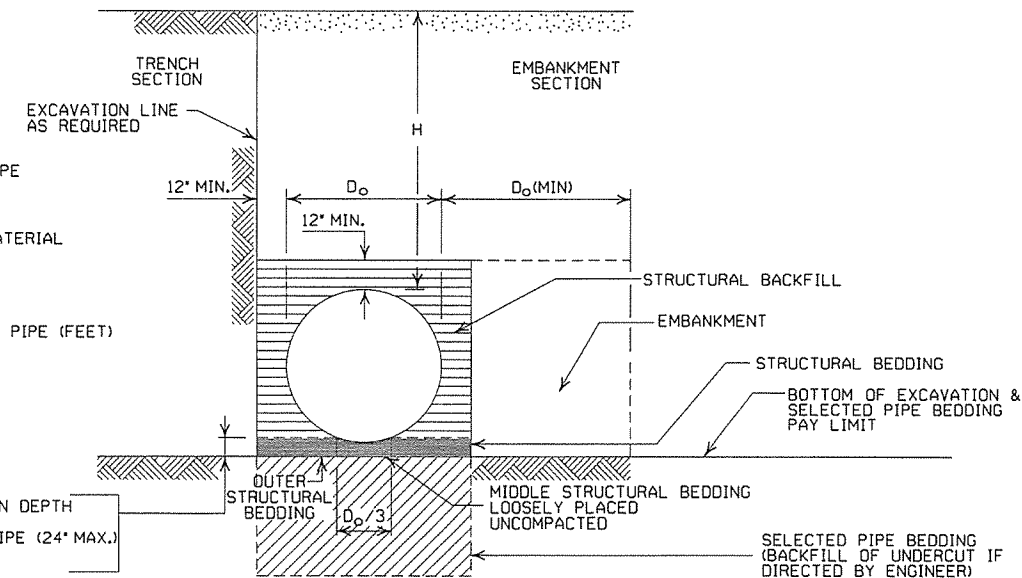
INSTALLATION TYPE	MATERIAL REQUIREMENTS FOR STRUCTURAL BACKFILL AND STRUCTURAL BEDDING
TYPE 1	AGGREGATE BASE COURSE (CLASS 4, 5, 6, OR 7)
TYPE 2	SELECTED MATERIALS (CLASS SM-1, SM-2, OR SM-4) OR TYPE 1 INSTALLATION MATERIAL ③

③ SM-3 WILL NOT BE ALLOWED.

- LEGEND -

- D<sub>o</sub> = OUTSIDE DIAMETER OF PIPE
- MAX. = MAXIMUM
- MIN. = MINIMUM
- [Symbol] = STRUCTURAL BACKFILL MATERIAL
- [Symbol] = UNDISTURBED SOIL
- EQUIV. DIA. = EQUIVALENT DIAMETER
- H = FILL COVER HEIGHT OVER PIPE (FEET)

IN SOIL - MIN. EQUALS TWICE CORRUGATION DEPTH  
IN ROCK - MIN. EQUALS GREATER OF:  
1/2" PER FOOT OF FILL OVER PIPE (24" MAX.)  
TWICE CORRUGATION DEPTH



EMBANKMENT AND TRENCH INSTALLATIONS

1. STRUCTURAL BACKFILL, EMBANKMENT, AND OUTER STRUCTURAL BEDDING MATERIAL SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.
2. INSTALLATION TYPE 1 OR 2 MAY BE USED FOR CORRUGATED STEEL OR ALUMINUM PIPE (ROUND).
3. INSTALLATION TYPE 1 SHALL BE USED FOR CORRUGATED STEEL OR ALUMINUM PIPE ARCHES WITH 2 3/4" x 1/2" CORRUGATION.
4. INSTALLATION TYPE 1 OR 2 MAY BE USED FOR CORRUGATED STEEL OR ALUMINUM PIPE ARCHES WITH 3" x 1" OR 5" x 1" CORRUGATION.

GENERAL NOTES

1. METAL PIPE CULVERT CONSTRUCTION SHALL CONFORM TO ARKANSAS STATE HIGHWAY AND TRANSPORTATION DEPARTMENT STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION), WITH APPLICABLE SUPPLEMENTAL SPECIFICATIONS AND SPECIAL PROVISIONS, UNLESS OTHERWISE NOTED IN THE PLANS, SECTION AND SUBSECTION REFER TO THE STANDARD CONSTRUCTION SPECIFICATIONS.
2. METAL PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
3. METAL PIPE CULVERT MATERIALS AND INSTALLATIONS SHALL CONFORM TO SECTION 606 AND JOB SPECIAL PROVISION "METAL PIPE".
4. ALL PIPE SHALL BE PROTECTED DURING CONSTRUCTION BY A COVER SUFFICIENT TO PREVENT DAMAGE FROM PASSAGE OF EQUIPMENT.
5. THE MINIMUM TRENCH WIDTH SHALL BE THE OUTSIDE DIAMETER OF THE PIPE PLUS 24 INCHES. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PRACTICABLE FOR WORKING CONDITIONS.
6. MULTIPLE PIPE CULVERTS SHALL BE INSTALLED WITH A MINIMUM CLEARANCE OF 24 INCHES BETWEEN STRINGS OF PIPE. REFER TO STD. DWG. FES-2 FOR MINIMUM CLEARANCE WHERE FLARED END SECTIONS ARE USED.
7. IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
8. WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
9. WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED AS STRUCTURAL BACKFILL), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."

CORRUGATED ALUMINUM PIPE (ROUND)

PIPE DIAMETER (INCHES)	MINIMUM COVER TOP OF PIPE TO TOP OF GROUND "H" (FEET)	MAX. FILL HEIGHT "H" ABOVE TOP OF PIPE (FEET)				
		METAL THICKNESS IN INCHES				
		0.060	0.075	0.105	0.135	0.164
2 3/4 INCH BY 1/2 INCH CORRUGATION RIVETED OR HELICAL LOCK-SEAM						
12	1	45	45			
18	2	30	30	52		
24	2	22	22	39	41	
30	2		18	31	32	34
36	2.5		15	26	27	28
42	2			43	43	44
48	2			40	41	43
54	2			35	37	38
60	2				33	34
66	2					31
72	2					29

EQUIVALENT METAL THICKNESSES AND GAUGES

METAL THICKNESS IN INCHES			GAUGE NUMBER
STEEL			
ZINC COATED	UNCOATED	ALUMINUM	
0.064	0.0598	0.060	16
0.079	0.0747	0.075	14
0.109	0.1046	0.105	12
0.138	0.1345	0.135	10
0.168	0.1644	0.164	8

CORRUGATED METAL PIPE ARCHES

EQUIV. DIA. (INCHES)	PIPE DIMENSION SPAN X RISE (INCHES)	MINIMUM CORNER RADIUS (INCHES)	STEEL				ALUMINUM			
			MIN. THICKNESS REQUIRED INCHES	MIN. HEIGHT OF FILL, "H" (FT.)		MIN. THICKNESS REQUIRED INCHES	MIN. HEIGHT OF FILL, "H" (FT.)			
				INSTALLATION			INSTALLATION			
				TYPE 1	TYPE 1		TYPE 1	TYPE 1		
2 3/4 INCH BY 1/2 INCH CORRUGATION RIVETED, WELDED, OR HELICAL LOCK-SEAM										
15	17x13	3	0.064	2	15	0.060	2	15		
18	21x15	3	0.064	2	15	0.060	2	15		
21	24x18	3	0.064	2.25	15	0.060	2.25	15		
24	28x20	3	0.064	2.5	15	0.075	2.5	15		
30	35x24	3	0.079	3	12	0.075	3	12		
36	42x29	3 1/2	0.079	3	12	0.105	3	12		
42	49x33	4	0.079	3	12	0.105	3	12		
48	57x38	5	0.109	3	13	0.135	3	13		
54	64x43	6	0.109	3	14	0.135	3	14		
60	71x47	7	0.138	3	15	0.164	3	15		
66	77x52	8	0.168	3	15					
72	83x57	9	0.168	3	15					
3 INCH BY 1 INCH OR 5 INCH BY 1 INCH CORRUGATION RIVETED, WELDED, OR HELICAL LOCK-SEAM										
			INSTALLATION				INSTALLATION			
			TYPE 2	TYPE 1	TYPE 2	TYPE 1	TYPE 2	TYPE 1	TYPE 2	TYPE 1
36	40x31	5	0.079	3	2	12	15			
42	46x36	6	0.079	3	2	13	15			
48	53x41	7	0.079	3	2	13	15			
54	60x46	8	0.079	3	2	13	15			
60	66x51	9	0.079	3	2	13	15			
66	73x55	12	0.079	3	2	15	15			
72	81x59	14	0.079	3	2	15	15			
78	87x63	14	0.079	3	2	15	15			
84	95x67	16	0.109	3	2	15	15			
90	103x71	16	0.109	3	2	15	15			
96	112x75	18	0.109	3	2	15	15			
102	117x79	18	0.109	3	2	15	15			
108	128x83	18	0.138	3	2	15	15			

① FOR MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM 12" OF PAVEMENT AND/OR BASE.

② WHERE THE STANDARD 2 3/4" x 1/2" CORRUGATION AND GAUGE IS SPECIFIED FOR A GIVEN DIAMETER, A PIPE OF THE SAME DIAMETER WITH A 3" x 1" OR 5" x 1" CORRUGATION MAY BE SUBSTITUTED, PROVIDING IT IS GAUGED FOR A FILL HEIGHT CONDITION EQUAL TO OR GREATER THAN THE MAXIMUM FILL HEIGHT CONDITION FOR THE SPECIFIED GAUGE AND CORRUGATION.

DATE	REVISION	DATE FILMED
2-27-14	REVISED GENERAL NOTE 1.	
12-15-11	REVISED FOR LRFD DESIGN SPECS	
3-30-00	REVISED INSTALLATIONS	
11-06-97	ISSUED	

ARKANSAS STATE HIGHWAY COMMISSION

METAL PIPE CULVERT  
FILL HEIGHTS & BEDDING

STANDARD DRAWING PCM-1



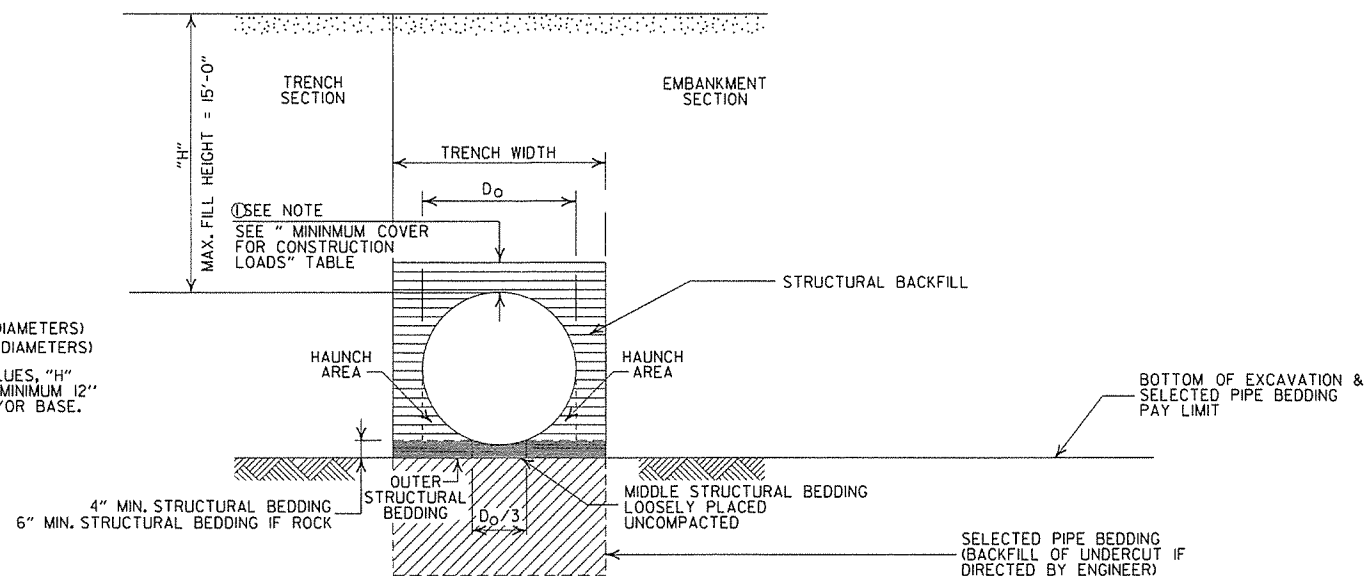
INSTALLATION TYPE	•• MATERIAL REQUIREMENTS FOR STRUCTURAL BACKFILL AND STRUCTURAL BEDDING
TYPE 2	•SELECTED MATERIALS (CLASS SM-1, SM-2 OR SM-4)

- AGGREGATE BASE COURSE (CLASS 4, 5, 6, OR 7) MAY BE USED IN LIEU OF SELECTED MATERIAL.
- SM3 WILL NOT BE ALLOWED.
- STRUCTURAL BEDDING MATERIAL SHALL HAVE A MAXIMUM PARTICLE SIZE OF 1/2 INCH. STRUCTURAL BACKFILL MATERIAL SHALL BE FREE OF ORGANIC MATERIAL, STONES LARGER THAN 1.50 INCH IN GREATEST DIMENSION, OR FROZEN LUMPS.
- STRUCTURAL BACKFILL AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF HDPE PIPE.

MINIMUM TRENCH WIDTH BASED ON FILL HEIGHT "H"

PIPE DIAMETER	TRENCH WIDTH (FEET)	
	"H" < 10'-0"	"H" >OR= 10'-0"
18"	4'-6"	4'-6"
24"	5'-0"	6'-0"
30"	5'-6"	7'-6"
36"	6'-0"	9'-0"
42"	7'-0"	10'-6"
48"	8'-0"	12'-0"

①NOTE:  
18" MIN. (18" - 30" DIAMETERS)  
24" MIN. (36" - 48" DIAMETERS)  
MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM 12" OF PAVEMENT AND/OR BASE.



TYPE 2 EMBANKMENT AND TRENCH INSTALLATIONS

1. STRUCTURAL BACKFILL, EMBANKMENT, AND OUTER STRUCTURAL BEDDING MATERIAL SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.

MULTIPLE INSTALLATION OF HIGH DENSITY POLYETHYLENE PIPES

PIPE DIAMETER	CLEAR DISTANCE BETWEEN PIPES
18"	1'-6"
24"	2'-0"
30"	2'-6"
36"	3'-0"
42"	3'-6"
48"	4'-0"

MINIMUM COVER FOR CONSTRUCTION LOADS

PIPE DIAMETER	② MIN. COVER (FEET) FOR INDICATED CONSTRUCTION LOADS			
	18.0-50.0 (KIPS)	50.0-75.0 (KIPS)	75.0-110.0 (KIPS)	110.0-175.0 (KIPS)
36" OR LESS	2'-0"	2'-6"	3'-0"	3'-0"
42" OR GREATER	3'-0"	3'-0"	3'-6"	4'-0"

②MINIMUM COVER SHALL BE MEASURED FROM TOP OF PIPE TO TOP OF THE MAINTAINED CONSTRUCTION ROADWAY SURFACE. THE SURFACE SHALL BE MAINTAINED.

CONSTRUCTION SEQUENCE

1. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
2. INSTALL PIPE TO GRADE.
3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
4. THE STRUCTURAL BACKFILL SHALL BE PLACED AND COMPACTED IN LAYERS NOT EXCEEDING 8". THE LAYERS SHALL BE BROUGHT UP EVENLY AND SIMULTANEOUSLY TO THE ELEVATION OF THE MINIMUM COVER.
5. PIPE INSTALLATION MAY REQUIRE THE USE OF RESTRAINTS, WEIGHTING OR OTHER APPROVED METHODS IN ORDER TO HELP MAINTAIN GRADE AND ALIGNMENT.

- LEGEND -

H = FILL HEIGHT (FT.)  
D\_o = OUTSIDE DIAMETER OF PIPE  
MAX. = MAXIMUM  
MIN. = MINIMUM

==== = STRUCTURAL BACKFILL MATERIAL  
===== = UNDISTURBED SOIL

GENERAL NOTES

1. PIPE SHALL CONFORM TO AASHTO M294, TYPE S. INSTALLATION SHALL CONFORM TO JOB SPECIAL PROVISION "PLASTIC PIPE" AND SECTION 606 OF THE STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION).
2. PLASTIC PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
3. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PLUS A SUFFICIENT WIDTH TO ENSURE WORKING ROOM TO PROPERLY AND SAFELY PLACE AND COMPACT HAUNCHING AND OTHER BACKFILL MATERIAL.
4. IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
5. WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
6. WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED ABOVE AS STRUCTURAL BACKFILL), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."
7. FOR PIPE TYPES THAT ARE NOT SMOOTH ON THE OUTSIDE (CORRUGATED OR PROFILE WALLS), BACKFILL GRADATIONS SHOULD BE SELECTED THAT WILL PERMIT THE FILLING OF THE CORRUGATION OR PROFILE VALLEY.
8. HIGH DENSITY POLYETHYLENE PIPES OF DIAMETERS OTHER THAN SHOWN WILL NOT BE ALLOWED.
9. JOINTS FOR HDPE PIPE SHALL MEET THE REQUIREMENTS FOR SOIL TIGHTNESS AS SPECIFIED IN AASHTO SECTION 26.4.2.4 AND 30.4.2 "AASHTO LRFD BRIDGE CONSTRUCTION SPECIFICATIONS." JOINTS SHALL BE INSTALLED PER MANUFACTURER'S RECOMMENDATIONS.

DATE	REVISION	DATE FILMED
2-27-14	REVISED GENERAL NOTE 1.	
12-15-11	REVISED GENERAL NOTES & MINIMUM COVER NOTE	
11-17-10	ISSUED	

ARKANSAS STATE HIGHWAY COMMISSION

PLASTIC PIPE CULVERT  
(HIGH DENSITY POLYETHYLENE)

STANDARD DRAWING PCP-1



INSTALLATION TYPE	•• MATERIAL REQUIREMENTS FOR STRUCTURAL BACKFILL AND STRUCTURAL BEDDING
TYPE 2	•SELECTED MATERIALS (CLASS SM-1, SM-2, OR SM-4)

- AGGREGATE BASE COURSE (CLASS 4, 5, 6, OR 7) MAY BE USED IN LIEU OF SELECTED MATERIAL. SM3 WILL NOT BE ALLOWED.
  - STRUCTURAL BEDDING MATERIAL SHALL HAVE A MAXIMUM PARTICLE SIZE OF 1 INCH. STRUCTURAL BACKFILL MATERIAL SHALL BE FREE OF ORGANIC MATERIAL, STONES LARGER THAN 1.50 INCH IN GREATEST DIMENSION, OR FROZEN LUMPS.
- STRUCTURAL BACKFILL AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF PVC PIPE.

MAXIMUM FILL HEIGHT  
BASED ON STRUCTURAL BACKFILL

PIPE DIAMETER	"H"
18"	45'-0"
24"	45'-0"
30"	40'-0"
36"	40'-0"

① NOTE:  
12" MIN. (18" - 36" DIAMETERS)  
MINIMUM COVER VALUE, "H"  
SHALL INCLUDE A MINIMUM 12"  
OF PAVEMENT AND/OR BASE.

MINIMUM TRENCH WIDTH  
BASED ON FILL HEIGHT "H"

PIPE DIAMETER	TRENCH WIDTH (FEET)	
	"H" < 10'-0"	"H" > OR = 10'-0"
18"	4'-6"	4'-6"
24"	5'-0"	6'-0"
30"	5'-6"	7'-6"
36"	6'-0"	9'-0"

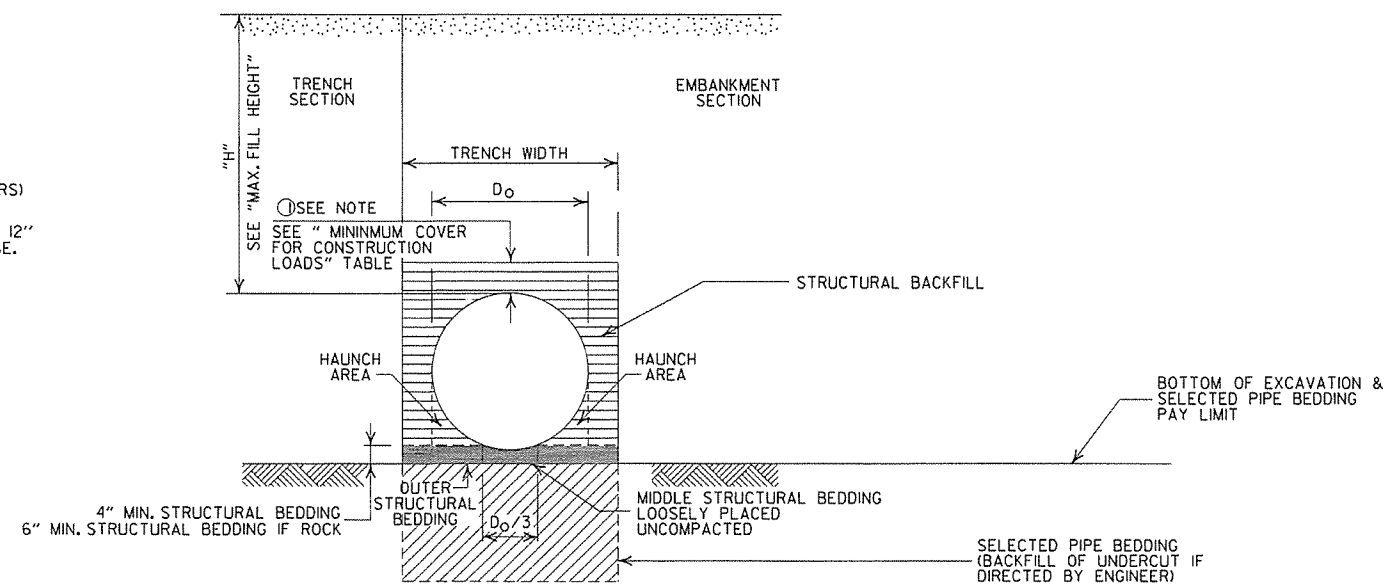
MULTIPLE INSTALLATION OF  
PVC PIPES

PIPE DIAMETER	CLEAR DISTANCE BETWEEN PIPES
18"	1'-6"
24"	2'-0"
30"	2'-6"
36"	3'-0"

MINIMUM COVER FOR  
CONSTRUCTION LOADS

PIPE DIAMETER 18" THRU 36"	② MIN. COVER (FEET) FOR INDICATED CONSTRUCTION LOADS			
	18.0-50.0 (KIPS)	50.0-75.0 (KIPS)	75.0-110.0 (KIPS)	110.0-175.0 (KIPS)
	2'-0"	2'-6"	3'-0"	3'-0"

② MINIMUM COVER SHALL BE MEASURED FROM TOP OF PIPE TO TOP OF THE MAINTAINED CONSTRUCTION ROADWAY SURFACE. THE SURFACE SHALL BE MAINTAINED.



TYPE 2 EMBANKMENT AND TRENCH INSTALLATIONS

1. STRUCTURAL BACKFILL, EMBANKMENT, AND OUTER STRUCTURAL BEDDING MATERIAL SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.

CONSTRUCTION SEQUENCE

1. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
2. INSTALL PIPE TO GRADE.
3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
4. THE STRUCTURAL BACKFILL SHALL BE PLACED AND COMPACTED IN LAYERS NOT EXCEEDING 8". THE LAYERS SHALL BE BROUGHT UP EVENLY AND SIMULTANEOUSLY TO THE ELEVATION OF THE MINIMUM COVER.
5. PIPE INSTALLATION MAY REQUIRE THE USE OF RESTRAINTS, WEIGHTING OR OTHER APPROVED METHODS IN ORDER TO HELP MAINTAIN GRADE AND ALIGNMENT.

- LEGEND -

H = FILL HEIGHT (FT.)  
D<sub>o</sub> = OUTSIDE DIAMETER OF PIPE  
MAX. = MAXIMUM  
MIN. = MINIMUM

==== = STRUCTURAL BACKFILL MATERIAL  
===== = UNDISTURBED SOIL

GENERAL NOTES

1. PIPE SHALL CONFORM TO ASTM F949, CELL CLASS I2454. INSTALLATION SHALL CONFORM TO JOB SPECIAL PROVISION "PLASTIC PIPE" AND SECTION 606 OF THE STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION).
2. PLASTIC PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
3. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PLUS A SUFFICIENT WIDTH TO ENSURE WORKING ROOM TO PROPERLY AND SAFELY PLACE AND COMPACT HAUNCHING AND OTHER BACKFILL MATERIAL.
4. IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
5. WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
6. WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED ABOVE AS STRUCTURAL BACKFILL), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."
7. FOR PIPE TYPES THAT ARE NOT SMOOTH ON THE OUTSIDE (CORRUGATED OR PROFILE WALLS), BACKFILL GRADATIONS SHOULD BE SELECTED THAT WILL PERMIT THE FILLING OF THE CORRUGATION OR PROFILE VALLEY.
8. PVC PIPES OF DIAMETERS OTHER THAN SHOWN WILL NOT BE ALLOWED.
9. JOINTS FOR PVC PIPE SHALL MEET THE REQUIREMENTS FOR SOIL TIGHTNESS AS SPECIFIED IN AASHTO SECTION 26.4.2.4 AND 30.4.2 "AASHTO LRFD BRIDGE CONSTRUCTION SPECIFICATIONS." JOINTS SHALL BE INSTALLED PER MANUFACTURER'S RECOMMENDATIONS.

2-27-14	REVISED GENERAL NOTE 1.	
12-15-11	REV GENERAL NOTES & MINIMUM COVER NOTE; DELETED SM3 MATERIAL	
11-17-10	ISSUED	
DATE	REVISION	DATE FILMED

ARKANSAS STATE HIGHWAY COMMISSION

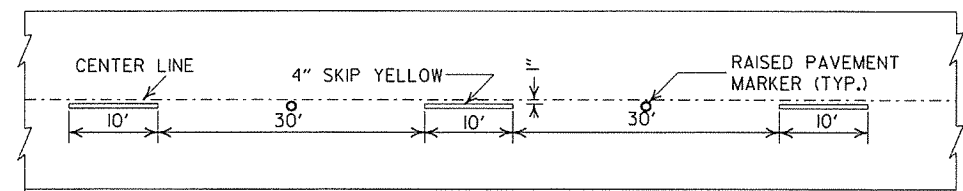
PLASTIC PIPE CULVERT  
(PVC F949)

STANDARD DRAWING PCP-2

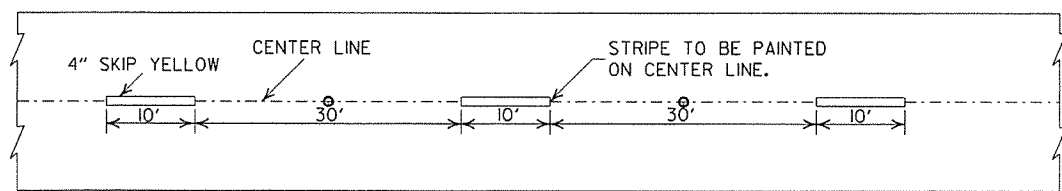


NOTES:

1. ALL LINES SHALL HAVE A WIDTH OF 4 INCHES.
2. THE THICKNESS AND RATE OF PAINT APPLICATION SHALL BE AS SPECIFIED IN SECTION 718 OF THE STANDARD SPECIFICATIONS.
3. THIS DRAWING SHALL BE USED IN CONJUNCTION WITH THE LATEST REVISED ADDITION OF THE "MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES."
4. RAISED PAVEMENT MARKERS SHALL BE CENTERED BETWEEN SKIP LINES ON 40 FEET SPACING UNLESS OTHERWISE SHOWN ON THE PLANS.

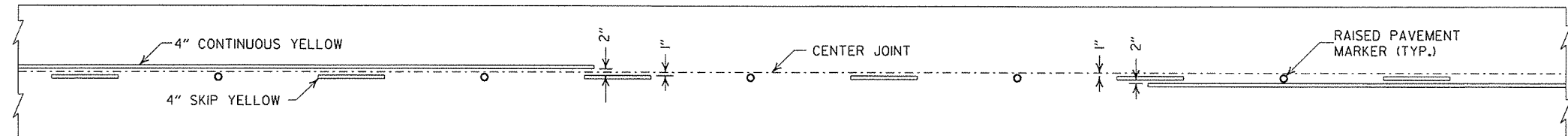


CONCRETE PAVEMENT

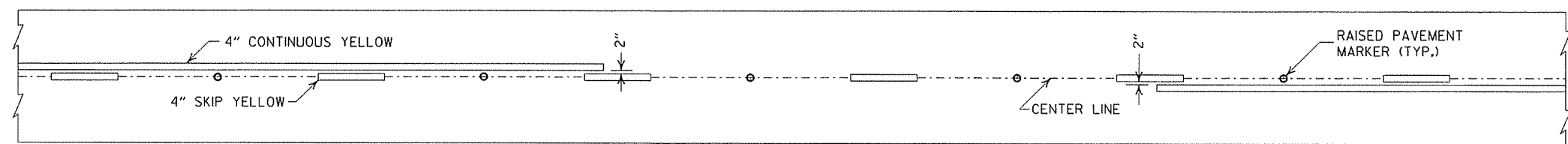


ASPHALT PAVEMENT

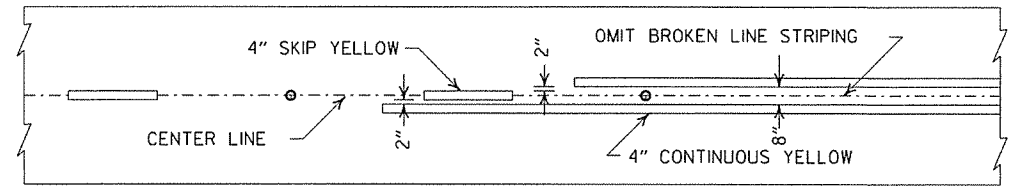
BROKEN LINE STRIPING



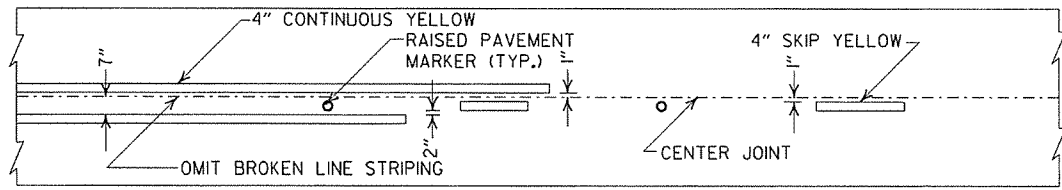
SOLID LINE STRIPING ON CONCRETE PAVEMENT



SOLID LINE STRIPING ON ASPHALT PAVEMENT

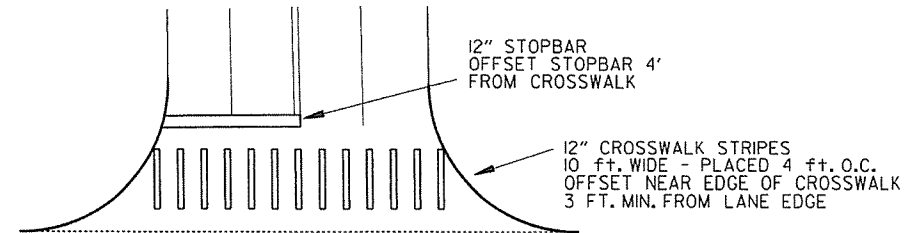


ASPHALT PAVEMENT



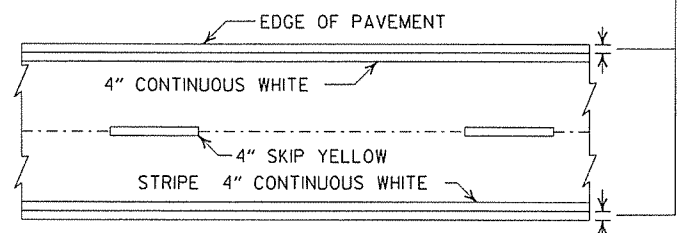
CONCRETE PAVEMENT

STRIPING AT ADJACENT NO PASSING LANES

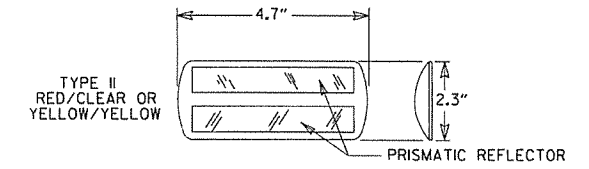


CROSSWALK AND STOPBAR DETAILS

2" FOR ASPHALT OR CONCRETE PAVEMENT  
6" FOR BITUMINOUS SURFACE TREATMENT



PAVEMENT EDGE LINE MARKING



NOTE:  
THE RED LENS OF THE  
TYPE II R.P.M. SHALL  
FACE THE INCORRECT  
TRAFFIC MOVEMENT.



DETAIL OF  
STANDARD  
RAISED PAVEMENT MARKERS

GENERAL NOTES:  
THIS DRAWING SHOULD BE CONSIDERED AS TYPICAL ONLY AND THE FINAL LOCATION OF THE STRIPING AND RAISED PAVEMENT MARKERS SHALL BE DETERMINED BY THE ENGINEER.  
  
THIS DRAWING SHOULD BE USED IN CONJUNCTION WITH THE "MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES", LATEST REVISION.  
  
NOTE:  
DIMENSIONS SHOWN FOR RAISED PAVEMENT MARKERS ARE TYPICAL. THE CONTRACTOR MAY SUBSTITUTE SIMILAR MARKERS WITH THE APPROVAL OF THE ENGINEER. REQUESTING APPROVAL FOR SIMILAR MARKERS MAY BE MADE BY REFERRING TO THE AHTD QUALIFIED PRODUCTS LIST.

9-12-13	REVISED DETAIL OF STANDARD RAISED PAVEMENT MARKERS	
11-17-10	REVISED GENERAL NOTES & REMOVED PLOWABLE PVMT MRKRS	
11-18-04	REVISED NOTE 2 & GENERAL NOTES	
8-22-02	ADDED CROSSWALK & STOPBAR DTLS.	
7-02-98	ADDED DETAILS OF STD. RAISED PAV'T. MARKERS	
4-26-96	REV. NOTES 3&4; ADDED R.P.M.	
9-30-80	DRAWN	1-9-30-80
DATE	REVISION	FILMED

ARKANSAS STATE HIGHWAY COMMISSION	
PAVEMENT MARKING DETAILS	
STANDARD DRAWING PM-1	

SUPERELEVATION TABLE FOR TWO - WAY TRAFFIC

DEGREE OF CURVE	30 MPH		40 MPH		50 MPH		55 MPH		60 MPH		70 MPH	
	Ls (FT)		Ls (FT)		Ls (FT)		Ls (FT)		Ls (FT)		Ls (FT)	
	MINIMUM	DESIRABLE	MINIMUM	DESIRABLE	MINIMUM	DESIRABLE	MINIMUM	DESIRABLE	MINIMUM	DESIRABLE	MINIMUM	DESIRABLE
0° 15'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
0° 30'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
0° 45'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
1° 00'	N.C.		N.C.		0.021		0.021		0.023		0.028	
1° 15'	N.C.		N.C.		0.026		0.026		0.030		0.037	
1° 30'	N.C.		N.C.		0.031		0.031		0.037		0.046	
1° 45'	N.C.		N.C.		0.036		0.036		0.043		0.054	
2° 00'	N.C.		N.C.		0.040		0.040		0.049		0.062	
2° 15'	R.C.		0.025	175	0.045		0.045		0.055		0.070	
2° 30'	R.C.		0.028		0.049		0.049		0.061		0.078	300
2° 45'	R.C.		0.031		0.053		0.053		0.067		0.085	315
3° 00'	0.021		0.034		0.057		0.057		0.072		0.091	335
3° 15'	0.023	150	0.040	200	0.061		0.061		0.077		0.096	350
3° 30'	0.027		0.046		0.065	205	0.065	230	0.082		0.100	360
3° 45'	0.029		0.049		0.069	215	0.069	245	0.086		0.108	375
4° 00'	0.033	200	0.051		0.072	225	0.072	255	0.090		0.115	390
4° 30'	0.037		0.056		0.078	240	0.078	270	0.093	350	0.120	400
5° 00'	0.040		0.061		0.083	250	0.083	285	0.096		0.125	
5° 30'	0.043		0.066	185	0.088	260	0.088	295	0.098		0.130	
6° 00'	0.046		0.070	190	0.092	270	0.092	305	0.098		0.135	
6° 30'	0.050		0.074	200	0.095	280	0.095	315	0.098		0.140	
7° 00'	0.053		0.078	210	0.098	285	0.098	320	0.098		0.145	
7° 30'	0.056		0.081	215	0.099	290	0.099	325	0.098		0.150	
8° 00'	0.058		0.084	220	0.100	290	0.100	325	0.098		0.155	
8° 30'	0.061		0.087	225								
9° 00'	0.063		0.089	230								
10° 00'	0.068	160	0.094	235								
11° 00'	0.072	170	0.097	250								
12° 00'	0.076	175	0.099	250								
13° 00'	0.080	180	0.100	250								
14° 00'	0.083	190										
15° 00'	0.086	195										
16° 00'	0.089	200										
17° 00'	0.091	200										
18° 00'	0.093	205										
19° 00'	0.095	210										
20° 00'	0.097	215										
21° 00'	0.098	215										
22° 00'	0.099	215										
23° 00'	0.099	215										
24° 00'	0.100	220										

D MAX = 24° 45'

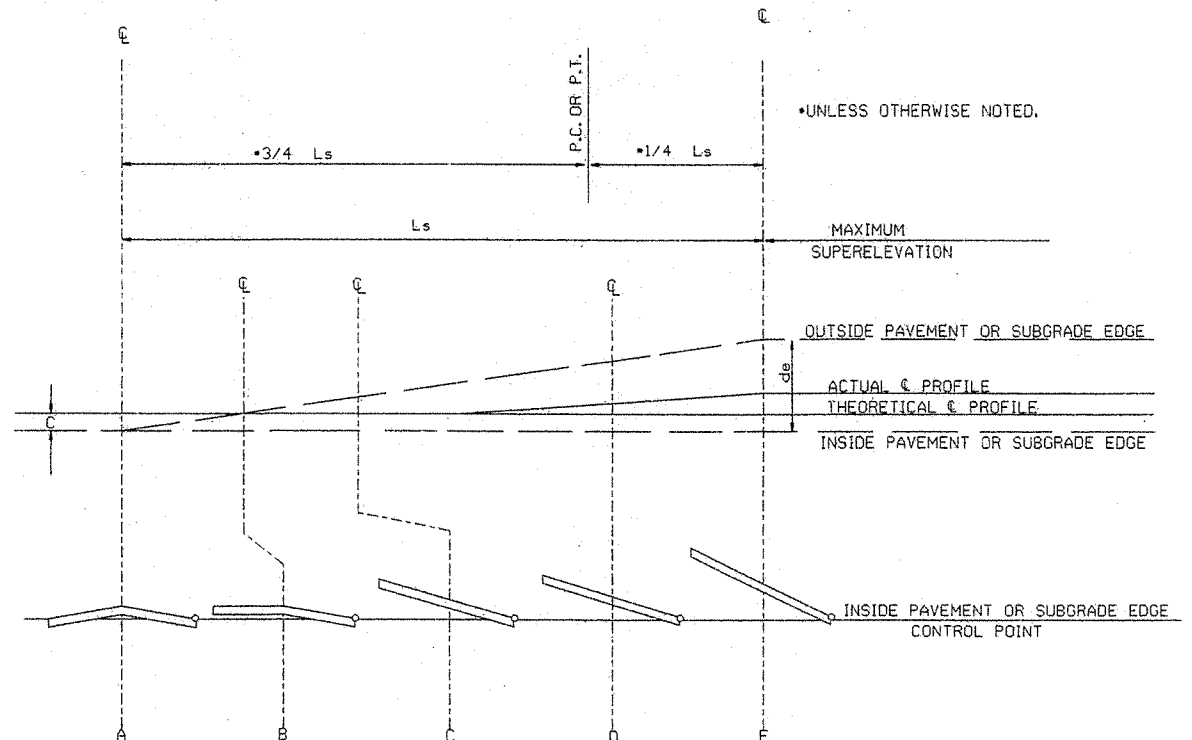
ABBREVIATIONS

- NC - NORMAL CROWN
- RC - REVERSE CROWN, SUPERELEVATION AT NORMAL CROWN SLOPE
- e - RATE OF SUPERELEVATION (FT. PER FT.)
- Ls - LENGTH OF SUPERELEVATION TRANSITION (FT.)
- L - DISTANCE FROM BEGINNING OF SUPERELEVATION TRANSITION TO ANY POINT (FT.)
- d - WIDTH OF PAVEMENT (FT.) OR WIDTH OF SUBGRADE (FT.)
- C - NORMAL CROWN (FT.)

GENERAL NOTES

- ON PAVEMENT WITH TWO-WAY TRAFFIC, THE SUPERELEVATION SHALL BE REVOLVED ON THE INSIDE PAVEMENT EDGE UNLESS OTHERWISE NOTED ON THE PLANS.
- SUPERELEVATION VALUES SHOWN ON THE CROSS SECTIONS ARE VALUES (+) OR (-) TO BE ADDED TO OR SUBTRACTED FROM THE POINT OF CONTROL.
- LENGTHS FOR L MAY BE ROUNDED IN MULTIPLES OF 25 FT. OR 50 FT. TO PERMIT SIMPLER CALCULATIONS.
- PAVEMENTS WIDER THAN 2 LANES SHALL HAVE ADDITIONAL TRANSITION LENGTHS AS FOLLOWS:
  - 3 LANE UNDIVIDED - - - - +20%
  - 4 LANE UNDIVIDED - - - - +50%
  - 5 LANE UNDIVIDED - - - - +80%
  - 6 LANE UNDIVIDED - - - - +100%

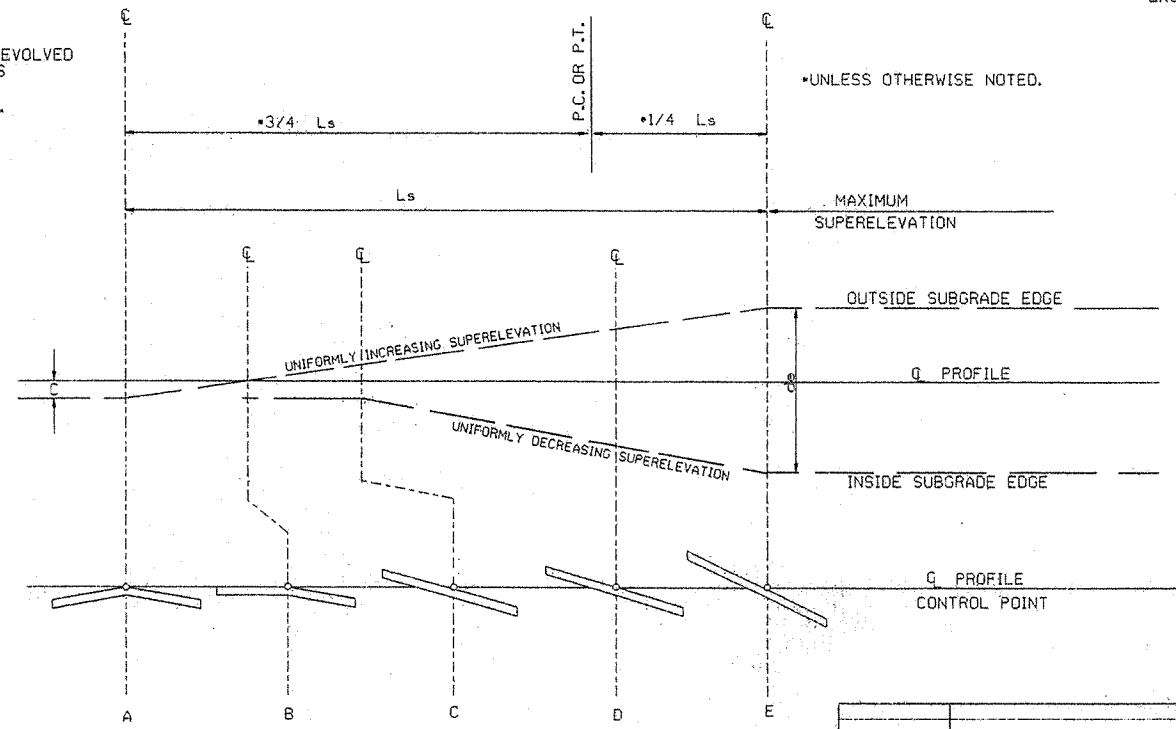
NOTE: MAINTAIN NORMAL CROWN ON INSIDE UNTIL SUPERELEVATION EXCEEDS 2C.  
 RATE OF SUPERELEVATION SHALL BE COMPUTED ON STRAIGHT LINE METHOD USING APPLICABLE Ls.



STANDARD METHOD WHEN SUPERELEVATION REVOLVES AROUND INNER SUBGRADE POINT OR INNER PAVEMENT EDGE.

NOTE: MAINTAIN NORMAL CROWN ON INSIDE UNTIL SUPERELEVATION EXCEEDS 2C.

SUPERELEVATION FORMULA =  $\frac{Lde}{Ls}$



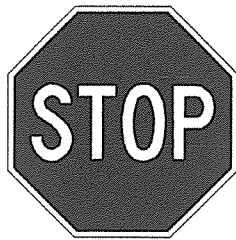
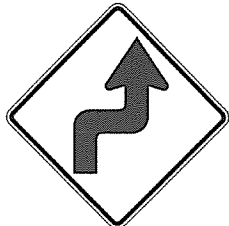
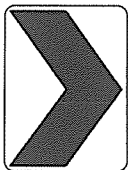
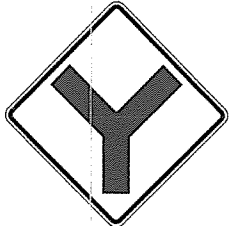
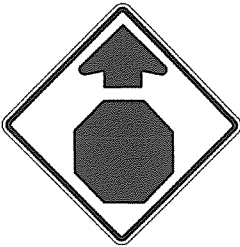

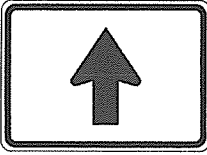
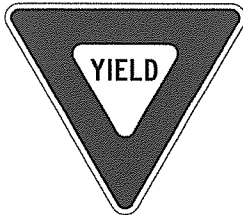
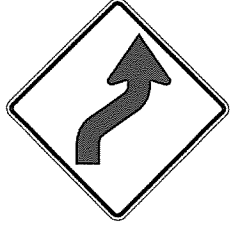
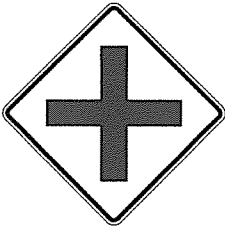

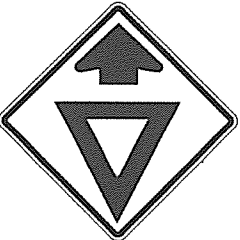

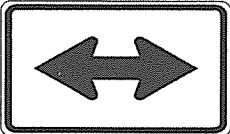
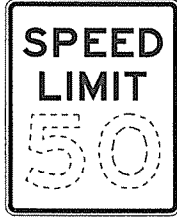
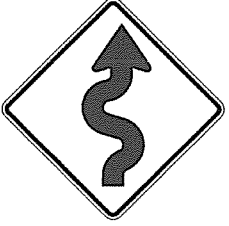
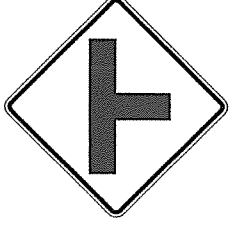



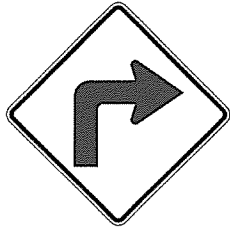
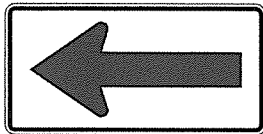
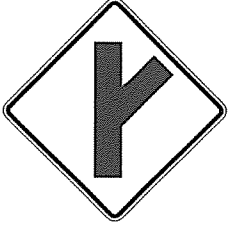

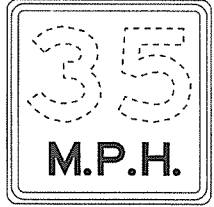
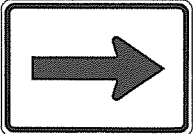
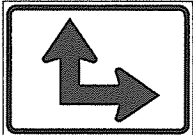
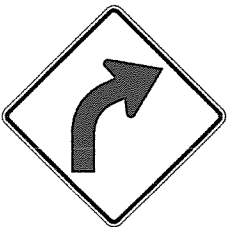
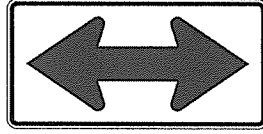
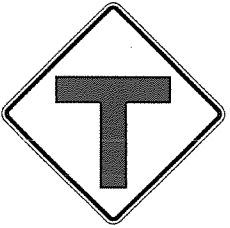
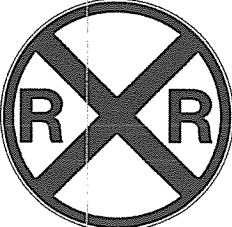
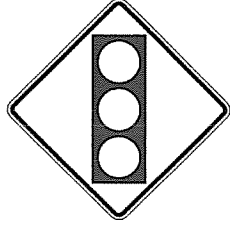
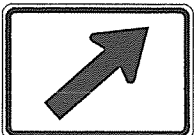

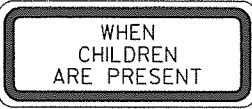
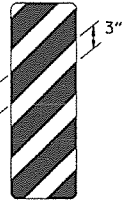
STANDARD METHOD WHEN SUPERELEVATION REVOLVES AROUND CENTER LINE

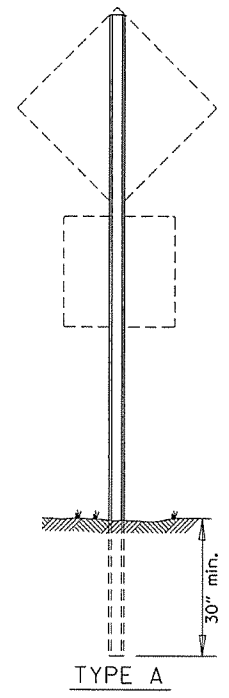
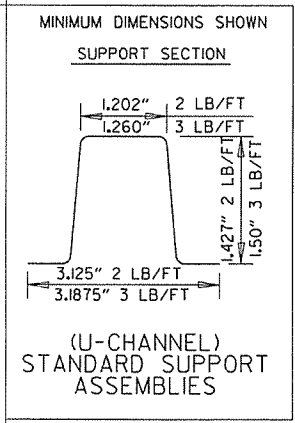
ARKANSAS STATE HIGHWAY COMMISSION

TABLES AND METHOD OF SUPERELEVATION FOR TWO-WAY TRAFFIC

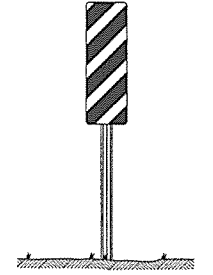
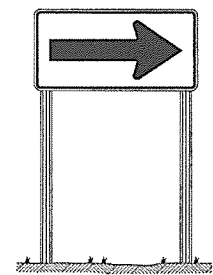
STANDARD DRAWING SE-2

10-18-96	ADDED FORMULA	10-18-96
01-09-87	ISSUED	534-1-9-87
DATE	REVISION	DATE FILMED

 RI-1 30"x30"	 WI-3 30"x30" (LT. OR RT.)	 WI-8 18"x24"	 W2-5 30"x30"	 W3-1 36"x36"	 W5-1 36"x36"	 M6-3 21"x15"
 RI-2 36"x36"x36"	 WI-4 30"x30" (LT. OR RT.)	 W2-1 30"x30"	 SI-1 36"x36"	 W3-2 36"x36"	 County Route Marker MI-6 24"x24"	 M6-4 21"x15"
 R2-1 24"x30"	 WI-5 30"x30" (LT. OR RT.)	 W2-2 30"x30"	 W5-2 36"x36"	 W8-3 36"x36"	<p>NOTE: REFLECTORIZED YELLOW LEGEND (COUNTY NAME, ROUTE LETTER &amp; NUMBER) &amp; BORDER ON A BLUE BACKGROUND.</p>  RI-3P 18"x6"	 M6-5 21"x15"
 WI-1 30"x30" (LT. OR RT.)	 WI-6 48"x24"	 W2-3 30"x30" (LT. OR RT.)	 W5-3 36"x36"	 WI3-1P 18"x18"	<p>NOTE: ALL M6 SIGNS TO BE MADE WITH REFLECTORIZED YELLOW ARROW &amp; BORDER WITH BLUE BACKGROUND.</p>  M6-1 21"x15"	 M6-6 21"x15"
 WI-2 30"x30" (LT. OR RT.)	 WI-7 48"x24"	 W2-4 30"x30"	 W10-1 36" DIAMETER	 W3-3 36"x36"	 M6-2 21"x15"	 S4-3P 24"x8"
					 S4-2P 24"x10"	 OM-3 12"x36" (LT. OR RT.)



NOTE: LENGTH OF SIGN POSTS SHALL BE DETERMINED SO AS TO PROVIDE FOR MINIMUM VERTICAL CLEARANCES AS CALLED FOR IN THE SPECIFICATIONS PLUS A MINIMUM VERTICAL PENETRATION OF 30" IN THE SOIL.



TYPE B

TYPE C

MINIMUM WEIGHT  
TYPE A & B = 3 LBS./FT.  
TYPE C = 2 LBS./FT.

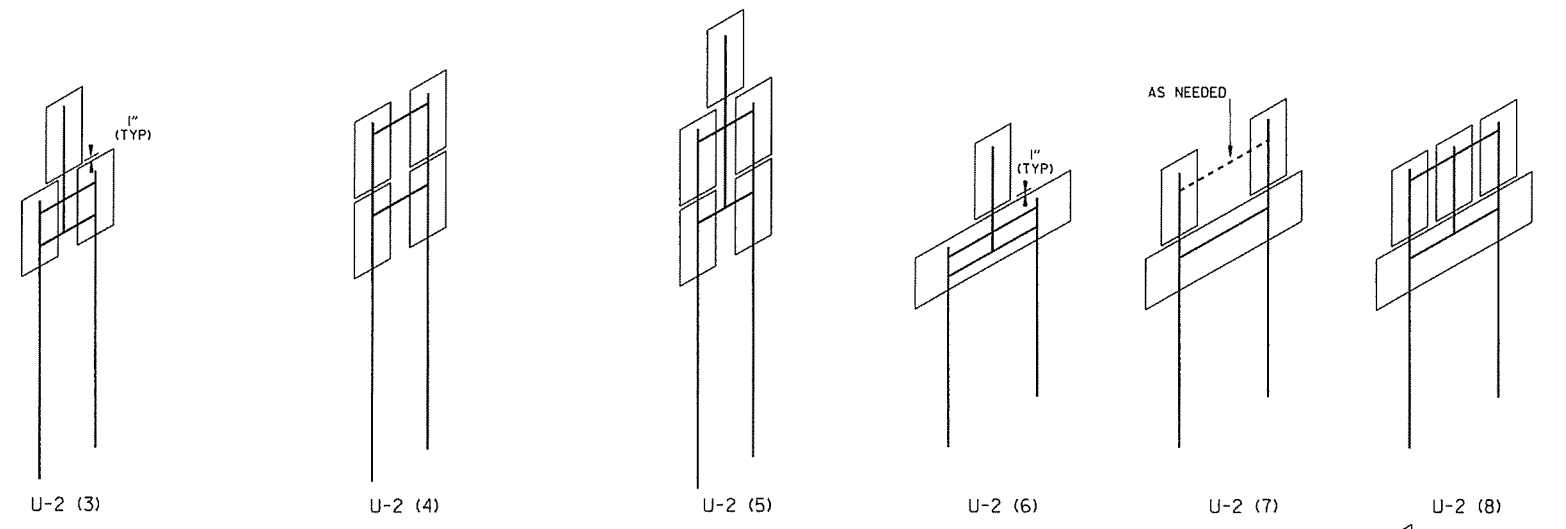
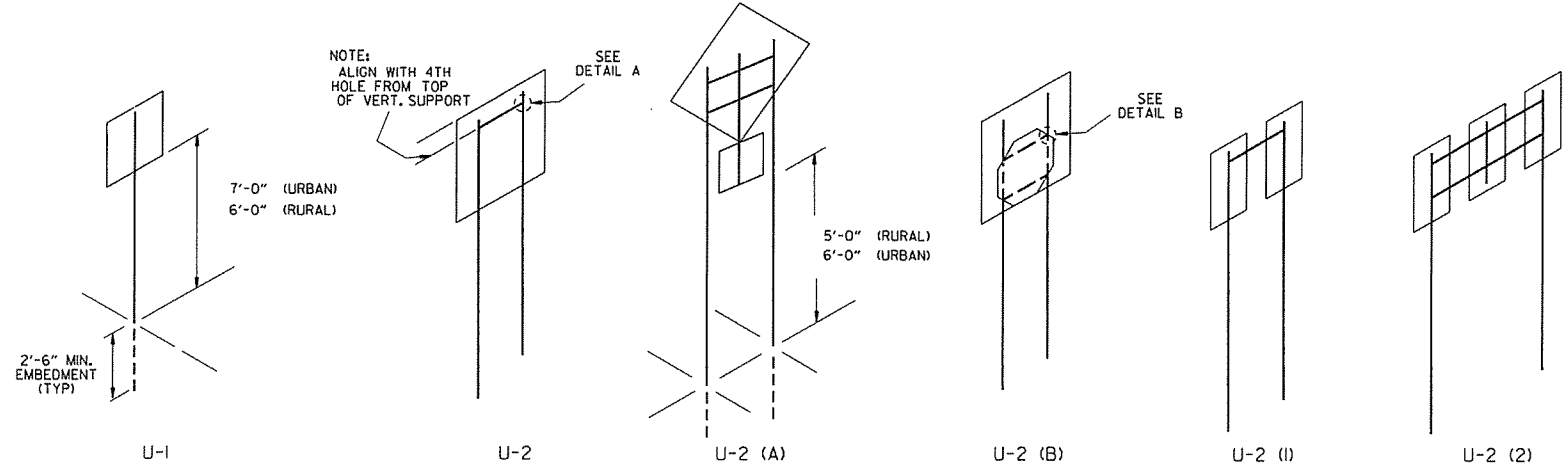
STANDARD HIGHWAY SIGNS

SUPPORT ASSEMBLIES

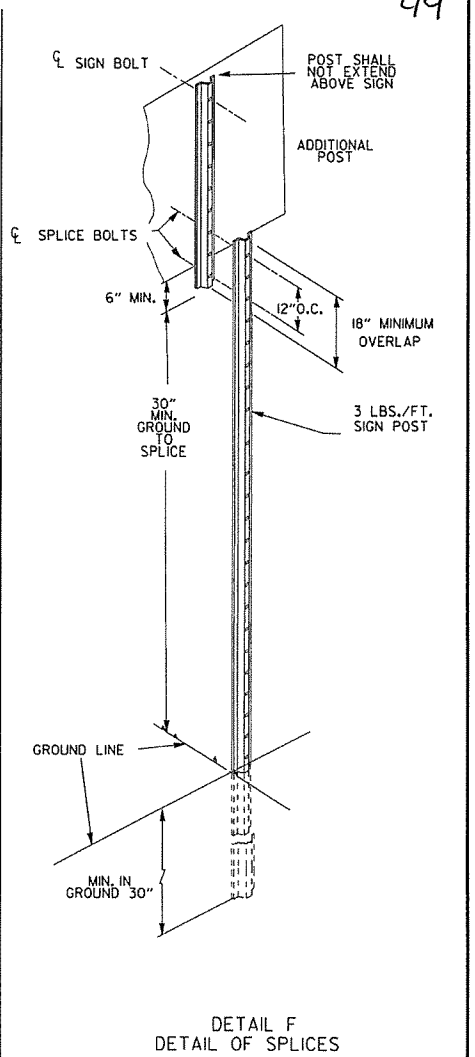
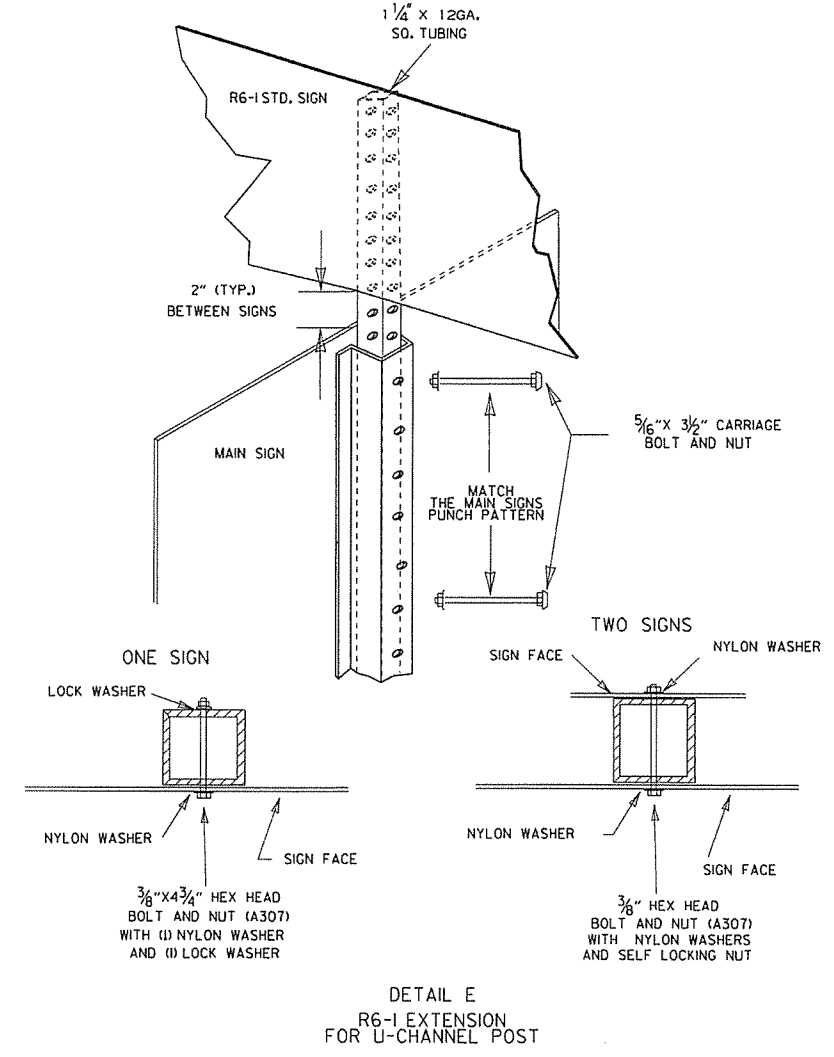
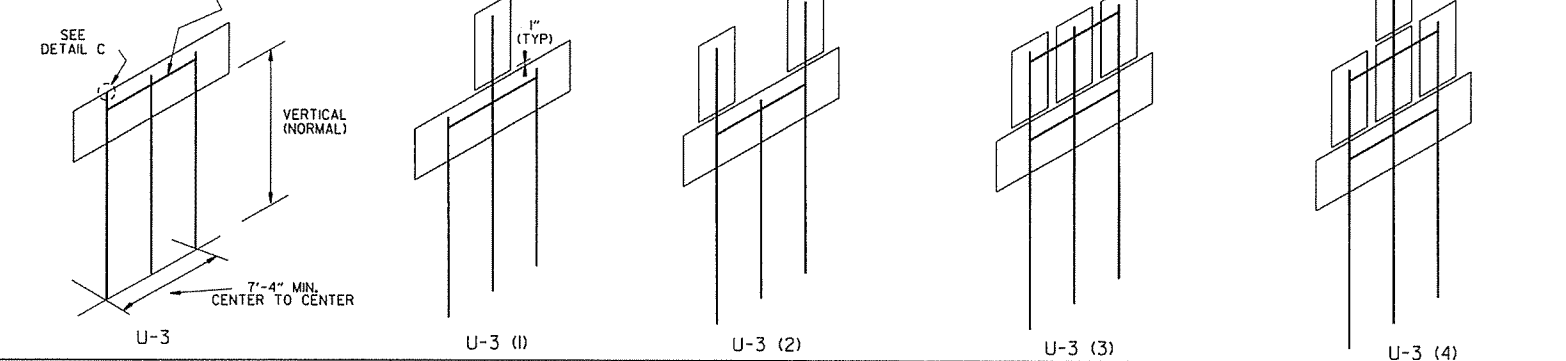
9-12-13	DELETED JOB NO. BLOCK; REVISED RI-3 TO RI-3P	
4-17-08	REVISED SIGN DESIGNATION - W3-1& W3-2	
4-10-03	REVISED W5-2, W8-3, OM-3; ADDED WI-8	
1-5-81	REDRAWN	960-1-15-81
9-15-78	ADDED WI-4-3	877-9-15-78
9-2-76	POST WT.	623-9-3-76
5-3-76	STEEL POST WT. FROM 2" x 3"; ADDED S4-2 & S4-3	504-5-3-76
8-12-74	REV. HI. TYPE "C" ASSEMBLY	500-8-21-74
12-21-72	ADDED M6-2,3,4,5,6	500-12-21-72
12-1-72	ISSUED	562-12-1-72
DATE	REVISION	DATE FILMED

ARKANSAS STATE HIGHWAY COMMISSION  
STANDARD HIGHWAY SIGNS  
AND SUPPORT ASSEMBLIES  
STANDARD DRAWING SHS-1





HORIZONTAL BRACE  
(FOR ALL MULTIPLE POST ASSEM.  
WITH FLAT SHEET SIGNS)



NOTES:

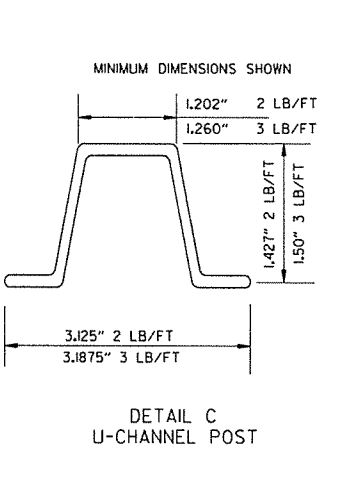
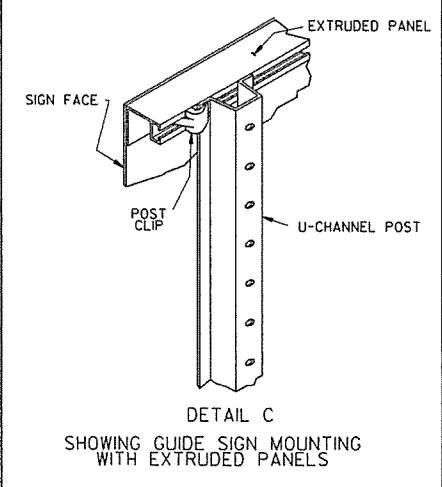
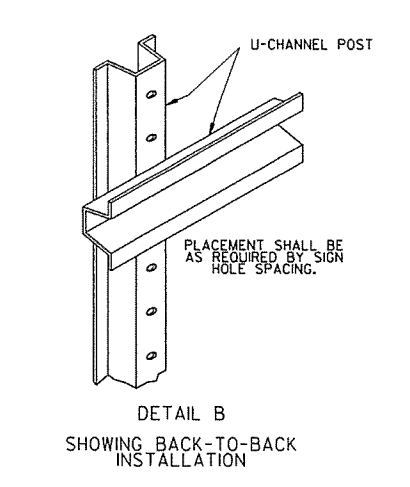
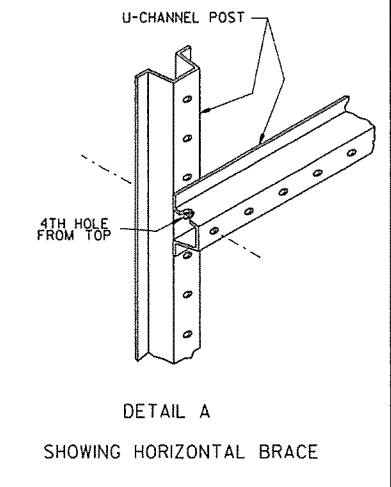
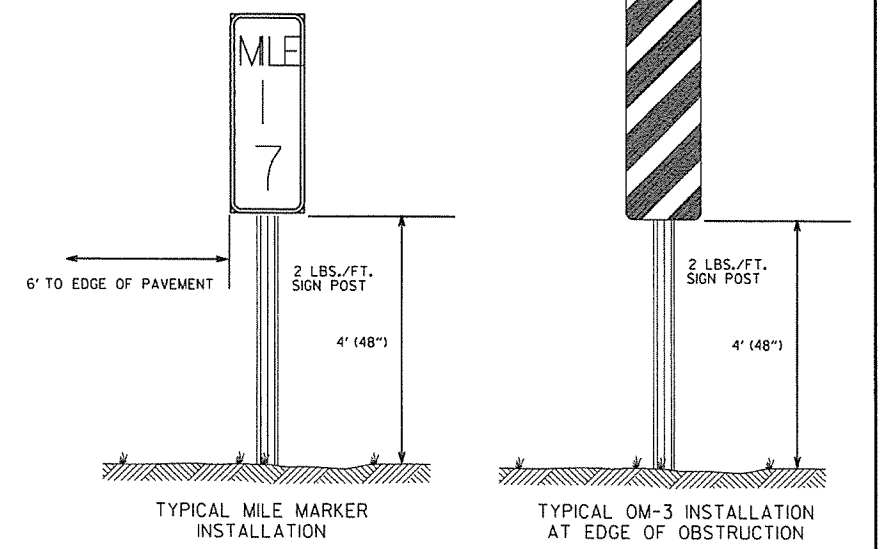
SIGNS AT LEAST 8' IN LENGTH MAY BE INSTALLED ON THREE 3 LB. POST. IN NO CASE SHALL THERE BE MORE THAN TWO 3 LB. POSTS WITHIN A 7' PATH.

SPLICES NECESSARY TO ATTAIN PROPER MOUNTING HEIGHT SHALL BE AS SHOWN IN DETAIL (F).

NORMAL INSTALLATIONS WILL REQUIRE 5/16" DIA. CARRIAGE BOLTS TO MOUNT SIGNS TO POST AND TO ASSEMBLE THE VARIOUS POST SUPPORTS.

ALL SIGN POSTS SHALL BE PLUMB.

THE POST FOR "TYPE U" SUPPORTS SHALL BE HOT DIP GALVANIZED.


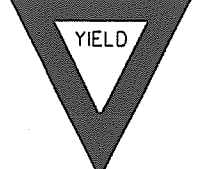
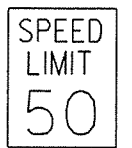
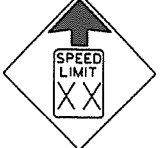

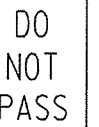



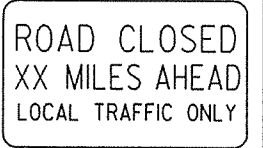
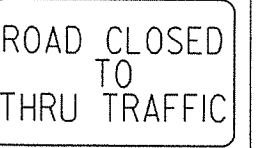

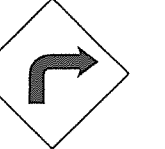

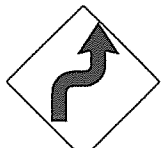

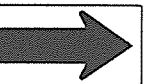
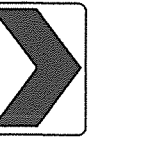
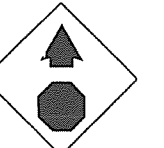
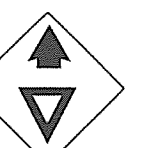
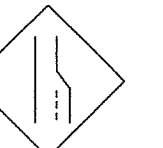

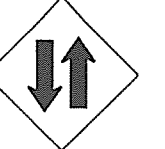

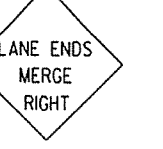


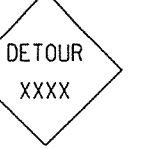





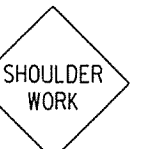
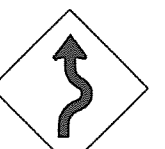
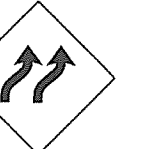



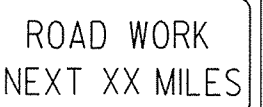

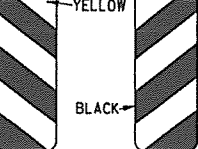


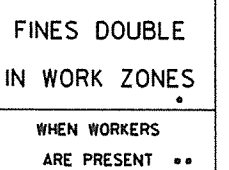


DATE	REVISION	FILMED
9-12-13	REVISED U-2(3), U-2(6), U-3(1), DETAIL D; ADDED DETAILS E & F; ADDED TYPICAL MARKERS	
10-9-03	REMOVED ROUND POST & REVISED SPACING	
10-12-95	MOVED UPPER SPLICE	
6-8-95	REVISED SPLICE DETAIL	6-8-95
2-2-95	REDRAWN	2-2-95

ARKANSAS STATE HIGHWAY COMMISSION

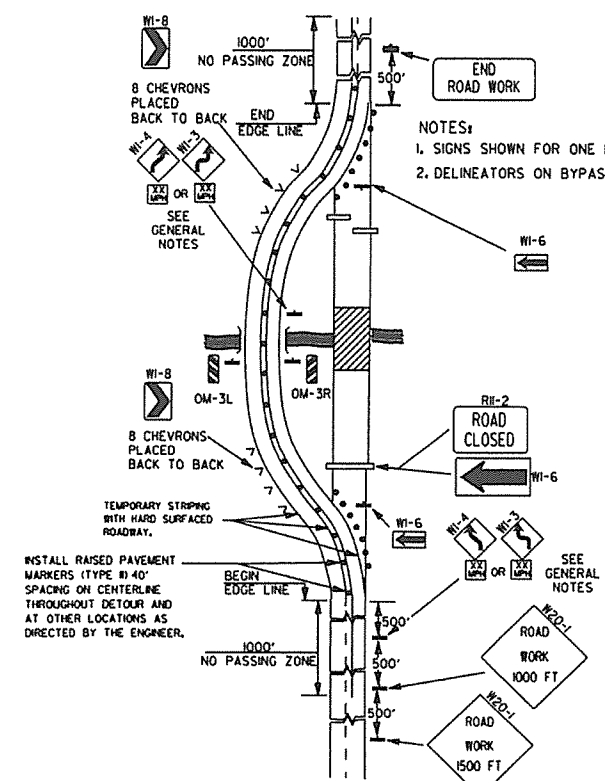
U-CHANNEL POST ASSEMBLIES

STANDARD DRAWING SHS-2

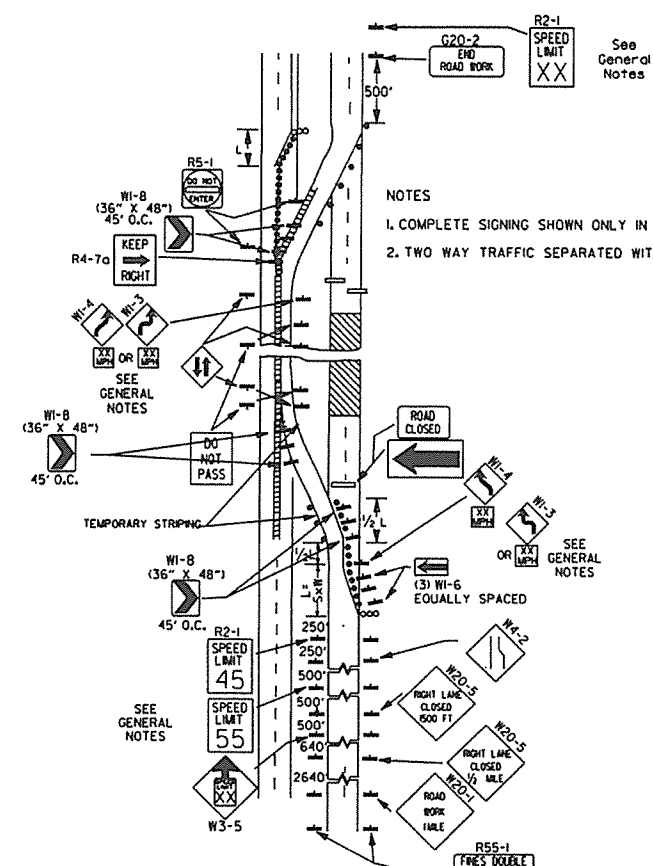
<p>RI-1</p>  <p>STANDARD 30"x30" EXPRESSWAY 36"x36" SPECIAL 48"x48"</p>	<p>RI-2</p>  <p>STD. 36"x36"x36" EXPWY. 48"x48"x48" FWY. 60"x60"x60"</p>	<p>R2-1</p>  <p>STD. 24"x30" EXPWY. 36"x48" FWY. 48"x60"</p>	<p>W3-5</p>  <p>STD. 36"x36" EXPWY. 48"x48" FWY. 48"x48"</p>	<p>W3-5a</p>  <p>STD. 36"x36" EXPWY. 48"x48" FWY. 48"x48"</p>	<p>R4-1</p>  <p>STD. 24"x30" EXPWY. 36"x48" FWY. 48"x60"</p>	<p>R4-2</p>  <p>STD. 24"x30" EXPWY. 36"x48" FWY. 48"x60"</p>	<p>ADVANCE DISTANCES (XXXX)</p> <p>500 FT 1/2 MILE 1000 FT 3/4 MILE 1500 FT 1 MILE AHEAD</p> <p>50</p> <p>GENERAL NOTES:</p> <ol style="list-style-type: none"> <li>ALL TRAFFIC CONTROL DEVICES USED ON ROAD CONSTRUCTION SHALL CONFORM TO THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES, LATEST EDITION, AND TO THE STANDARD HIGHWAY SIGNS, LATEST EDITION, OR AS APPROVED BY THE FEDERAL HIGHWAY ADMINISTRATION.</li> <li>TRAFFIC CONTROL DEVICES SHALL BE SET UP JUST BEFORE THE START OF CONSTRUCTION OPERATIONS AND SHALL BE PROPERLY MAINTAINED DURING THE TIME SUCH CONDITIONS EXIST. THEY SHALL REMAIN IN PLACE ONLY AS LONG AS NEEDED AND REMOVED THEREAFTER.</li> <li>EXISTING SIGNS AND CONSTRUCTION SIGNS SHALL BE KEPT IN PROPER POSITION, AND BE CLEAN AND LEGIBLE AT ALL TIMES. SIGNS THAT DO NOT APPLY TO EXISTING CONDITIONS SHALL BE REMOVED. SIGNS THAT ARE DAMAGED, DEFACED, OR THAT ACCUMULATE DIRT DURING CONSTRUCTION SHALL BE CLEANED, REPAIRED, OR REPLACED.</li> <li>SIGNS ARE USUALLY MOUNTED ON A SINGLE POST, ALTHOUGH THOSE WIDER THAN 36" OR LARGER THAN 10 SQ. FT. SHALL BE MOUNTED ON TWO POSTS OR ABOVE A TYPE III BARRICADE.</li> <li>SIGN POSTS DIRECT BURIED IN SOIL SHALL BE 2 LB. MINIMUM CHANNEL POST OR 4"x4" WOOD POSTS. CHANNEL POSTS SHALL BE PAINTED GREEN. WOOD POSTS SHALL BE PAINTED WHITE. ALL POSTS SHALL BE NEATLY CONSTRUCTED, AND SHALL BE REPLUMBED, CLEANED, OR REPAIRED AS NEEDED FOR THE DURATION OF THE JOB. THERE SHALL NOT BE MORE THAN 2 POSTS IN A 7' PATH FOR WOOD OR CHANNEL POSTS. ANY CHANNEL POST SPLICE SHALL BE IN ACCORDANCE WITH STANDARD DRAWING TC-3.</li> <li>POST MOUNTED SIGNS IN RURAL AREAS SHALL BE CONSTRUCTED WITH THE NEAR EDGE OF THE SIGN FROM 6 TO 12 FEET FROM THE PAVEMENT EDGE. SIGNS IN URBAN AREAS AND BARRICADE MOUNTED SIGNS SHALL BE MOUNTED A MINIMUM OF 2 FEET FROM THE PAVEMENT EDGE.</li> <li>ALL POST AND BARRICADE MOUNTED SIGNS MOUNTED IN URBAN AREAS SHALL BE MOUNTED A MINIMUM DISTANCE OF 7' FROM THE BOTTOM OF THE SIGN TO THE ROADWAY SURFACE. ALL POST AND BARRICADE MOUNTED SIGNS MOUNTED IN RURAL AREAS SHALL BE MOUNTED A MINIMUM DISTANCE OF 7' FROM THE BOTTOM OF THE SIGN TO THE ROADWAY SURFACE, EXCEPT A MINIMUM OF 6' SHALL BE USED WHEN MOUNTING AN ADVISORY SIGN BELOW A WARNING SIGN. TEMPORARY SIGNS MAY BE MOUNTED ON PORTABLE SUPPORTS FOR INTERMEDIATE TERM STATIONARY WORK CONDITIONS. THE SIGNS MINIMUM MOUNTING HEIGHT SHALL BE 5'. RETROREFLECTIVE DEVICES SHALL BE USED. TEMPORARY SIGNS MAY BE MOUNTED ON PORTABLE SUPPORTS FOR SHORT-TERM, SHORT DURATION, AND MOBILE CONDITIONS. THEY SHALL BE NO LESS THAN ONE FOOT ABOVE THE TRAVELED WAY. LONG-TERM STATIONARY SIGNS SHALL BE DIRECT BURIED IN SOIL, UNLESS CONDITIONS NECESSITATE THE USE OF PORTABLE SIGNS, OR AS APPROVED BY THE ENGINEER. CONCRETE PADS, CONCRETE OR ROCK BALLAST, OR OTHER SOLID MATERIALS SHALL NOT BE UTILIZED WITH PORTABLE SIGN SUPPORTS.</li> <li>FLAGGERS SHALL USE REFLECTORIZED STOP-SLOW PADDLES. FLAGS MAY BE USED ONLY FOR EMERGENCY SITUATIONS.</li> <li>MOST OF THE SIGNS SHOWN ARE ORIENTED TO THE RIGHT, HOWEVER, THIS DOES NOT PRECLUDE THE USE OF MIRROR IMAGES OF THESE SIGNS WHERE THE REVERSE ORIENTATION MIGHT BETTER CONVEY TO MOTORISTS THE PROPER DIRECTION OF MOVEMENT.</li> <li>R55-1 SIGNS SHALL BE PLACED AT LEAST 1500' BUT NOT MORE THAN 1 MILE IN ADVANCE OF THE WORK ZONE. IF A SPEED LIMIT REDUCTION IS IN EFFECT, THE SIGN SHALL BE PLACED A MINIMUM OF 500' IN ADVANCE OF THE "REDUCED SPEED AHEAD" SIGN.</li> </ol> <p>NOTE: SUPPORTS FOR SIGNS, BARRICADES, AND VERTICAL PANELS THAT ARE DIFFERENT FROM THE REQUIREMENTS SHOWN IN NOTES 4 &amp; 5, BUT MEET THE REQUIREMENTS OF NCHRP-350 OR MANUAL FOR ASSESSING SAFETY HARDWARE (MASH), WILL BE ACCEPTED. COMPLIANCE WITH THE REQUIREMENTS OF NCHRP-350 OR MANUAL FOR ASSESSING SAFETY HARDWARE (MASH) IS REQUIRED FOR ALL PROJECTS.</p>
<p>R5-1</p>  <p>STD. 30"x30" EXPWY. 36"x36" SPECIAL 48"x48"</p>	<p>R11-2</p>  <p>48"x30"</p>	<p>R11-3A</p>  <p>60"x30"</p>	<p>R11-4</p>  <p>60"x30"</p>	<p>RSP-1</p>  <p>48"x30"</p>	<p>W1-1</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	<p>W1-2</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	
<p>W1-3</p>  <p>STD. 48"x48"</p>	<p>W1-4</p>  <p>STD. 48"x48"</p>	<p>W1-6</p>  <p>STD. 48"x24" SPECIAL 60"x30"</p>	<p>W1-8</p>  <p>STD. 18"x24" SPECIAL 24"x30" EXPWY. 30"x36" FWY. 36"x48"</p>	<p>W3-1</p>  <p>STD. 36"x36" SPECIAL 48"x48"</p>	<p>W3-2</p>  <p>STD. 36"x36" SPECIAL 48"x48"</p>	<p>W4-2</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	
<p>W5-1</p>  <p>STD. 36"x36" SPECIAL 48"x48"</p>	<p>W6-3</p>  <p>EXPWY. 36"x36" SPECIAL 48"x48"</p>	<p>W8-7</p>  <p>EXPWY. 36"x36" FWY. 48"x48"</p>	<p>W9-2</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	<p>W13-1</p>  <p>STD. 24"x24"</p>	<p>W20-1</p>  <p>STD. 48"x48"</p>	<p>W20-2</p>  <p>STD. 48"x48"</p>	<p>W20-3</p>  <p>STD. 48"x48"</p>
<p>W20-4</p>  <p>STD. 48"x48"</p>	<p>W20-5</p>  <p>STD. 48"x48"</p>	<p>W20-7a</p>  <p>500 FEET 24" STD. 36"x36" FWY. 48"x48"</p>	<p>W21-2</p>  <p>STD. 30"x30" SPECIAL 36"x36"</p>	<p>W21-5</p>  <p>STD. 30"x30" SPECIAL 36"x36"</p>	<p>W24-1</p>  <p>STD. 36"x36"</p>	<p>W1-4b</p>  <p>STD. 48"x48"</p>	<p>R56-1</p>  <p>STD. 18"x18"</p>
<p>W8-11</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	<p>W8-9</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	<p>G20-1</p>  <p>60"x24"</p>	<p>G20-2</p>  <p>48"x24"</p>	<p>OM-3L OM-3R</p>  <p>12"x36"</p>	<p>M4-9</p>  <p>STD. 30"x24" SPECIAL 48"x36" SPECIAL 60"x48"</p>	<p>M4-10</p>  <p>48"x18"</p>	<p>R55-1</p>  <p>36"x60"</p> <p>• USE 6" C LETTERS •• USE 4" D LETTERS</p>

9-2-15	REVISED REDUCED SPEED LIMIT AHEAD SIGNS	
	REVISED ROAD WORK NEXT XX MILES	
12-15-1	REVISED W24-1	
1-17-10	DELETED W8-9a & ADDED W8-9	
10-15-09	ADDED REFERENCE TO MASH & ADDED SIGN W24-1	
4-17-08	REVISED SIGN DESIGNATIONS	
8-18-04	REVISED NOTES	
10-9-03	REVISED NOTE 1	
1-16-01	REVISED NOTE 7	
9-28-00	REVISED NOTE	
1-18-98	ADDED NOTE	
6-26-97	REVISED NOTE 5	
4-03-97	REVISED NOTE 5	
10-18-96	ADDED CONTROLLED ACCESS HWY. SIGN & TO NOTE 7	
10-12-95	ADDED R55-1	
6-8-95	REVISED TO CORRECT SIGN ILLUSTRATIONS	6-8-95
2-2-95	REVISED PER PART VI, MUTCD SEPT. 3, 1993	
8-15-91	DRAWN AND PLACED IN USE	
DATE	REVISION	FILMED

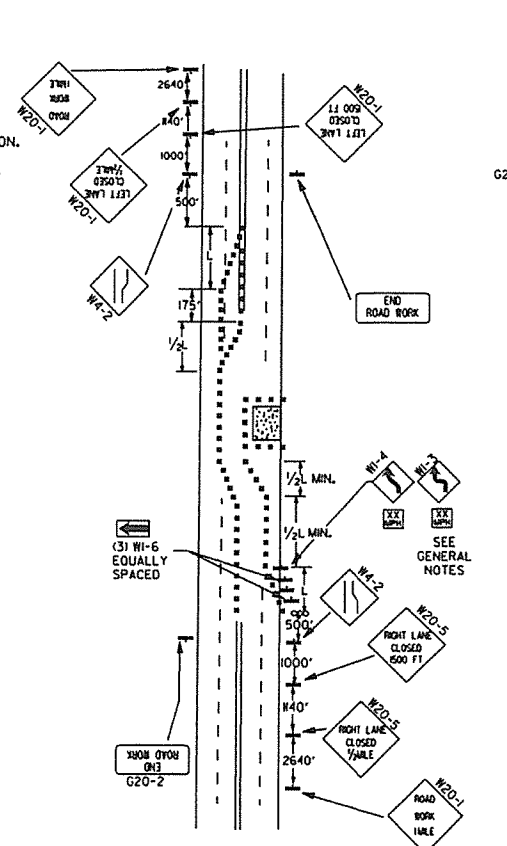
ARKANSAS STATE HIGHWAY COMMISSION  
STANDARD TRAFFIC CONTROLS  
FOR HIGHWAY CONSTRUCTION  
STANDARD DRAWING TC-1



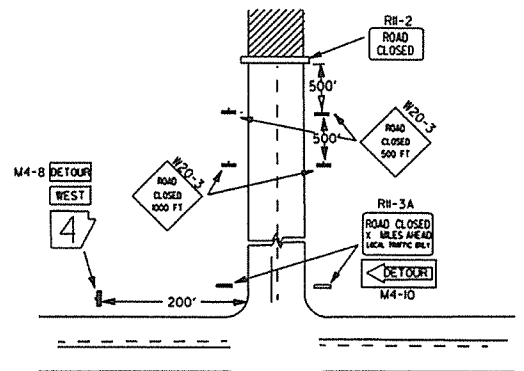
(A) TYPICAL APPLICATION OF TRAFFIC CONTROL DEVICES ON A 2-LANE HIGHWAY WHERE THE ENTIRE ROADWAY IS CLOSED AND A BYPASS DETOUR IS PROVIDED.



(B) TYPICAL APPLICATION - 4-LANE DIVIDED ROADWAY WHERE ONE ROADWAY IS CLOSED.

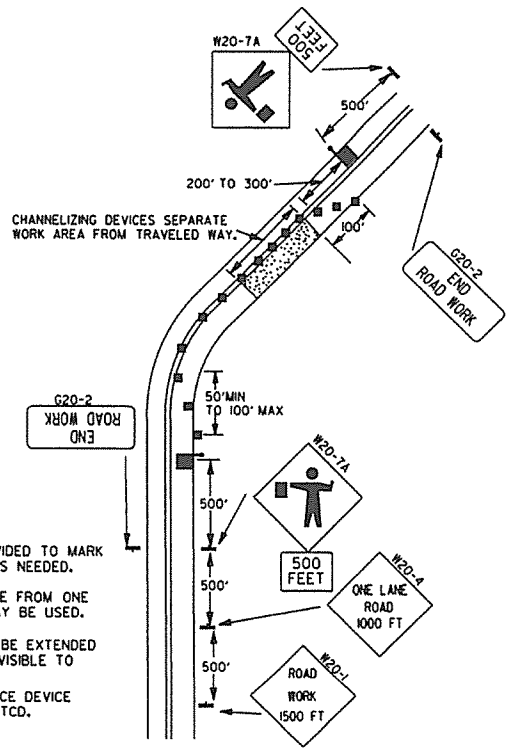


(C) TYPICAL APPLICATION - 4-LANE UNDIVIDED ROADWAY WHERE HALF OF THE ROADWAY IS CLOSED.



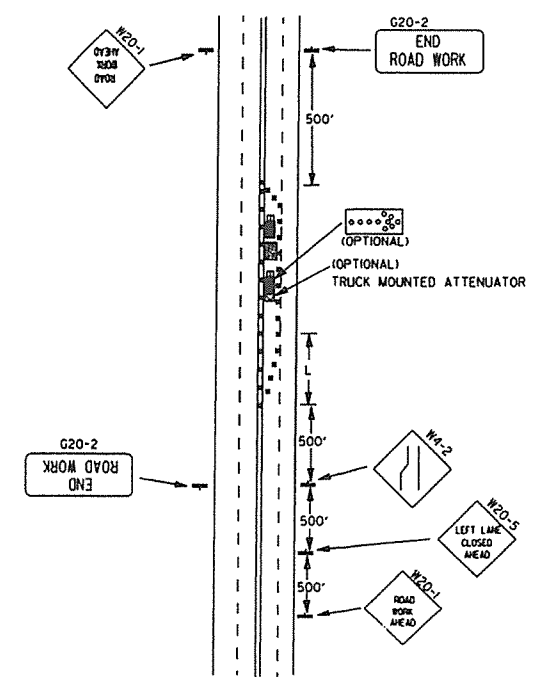
NOTES:  
 1. REGULATORY TRAFFIC CONTROL DEVICES TO BE MODIFIED AS NEEDED FOR THE DURATION OF THE DETOUR.  
 2. STREET NAMES MAY BE USED WHEN DESIRABLE FOR DIRECTING DETOURED TRAFFIC.

(D) TYPICAL APPLICATION - ROADWAY CLOSED BEYOND DETOUR POINT.

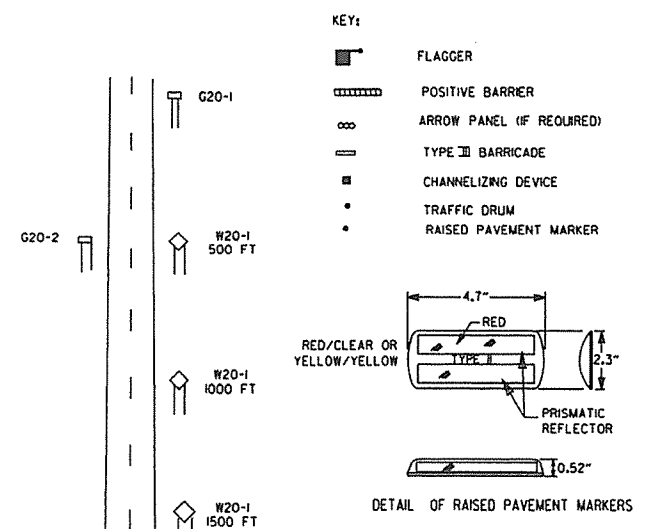


NOTES:  
 1. FLOOD LIGHTS SHOULD BE PROVIDED TO MARK FLAGGER STATIONS AT NIGHT AS NEEDED.  
 2. IF ENTIRE WORK AREA IS VISIBLE FROM ONE STATION, A SINGLE FLAGGER MAY BE USED.  
 3. CHANNELIZING DEVICES ARE TO BE EXTENDED TO A POINT WHERE THEY ARE VISIBLE TO APPROACHING TRAFFIC.  
 4. AUTOMATED FLAGGER ASSISTANCE DEVICE (AFAD) OPTIONAL. REFER TO MUTCD.

(E) TYPICAL APPLICATION OF TRAFFIC CONTROL DEVICES ON 2-LANE HIGHWAY WHERE ONE LANE IS CLOSED AND FLAGGING IS PROVIDED.



(F) TYPICAL APPLICATION - 4-LANE UNDIVIDED ROADWAY WITH INSIDE LANE CLOSED.



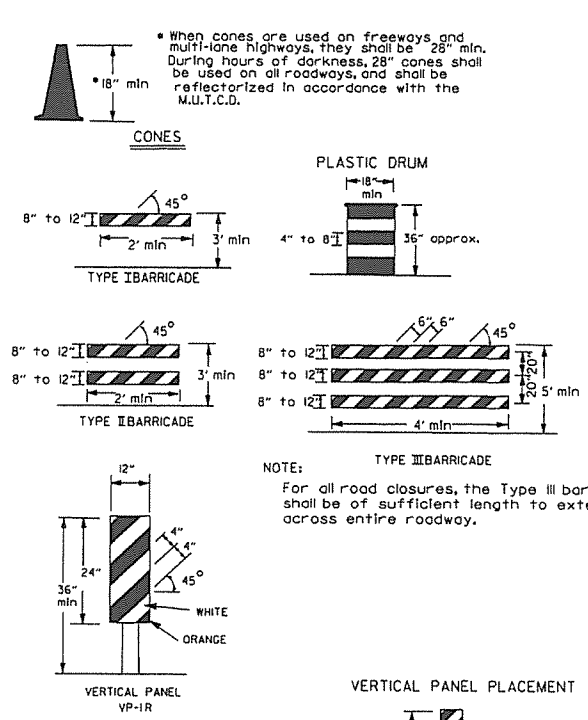
TYPICAL ADVANCE WARNING SIGN PLACEMENT

TAPER FORMULAE:  
 $L = SXW$  FOR SPEEDS OF 45MPH OR MORE.  
 $L = \frac{WS^2}{60}$  FOR SPEEDS OF 40MPH OR LESS.  
 WHERE:  
 L = MINIMUM LENGTH OF TAPER.  
 S = NUMERICAL VALUE OF POSTED SPEED LIMIT PRIOR TO WORK OR 85TH PERCENTILE SPEED.  
 W = WIDTH OF OFFSET.

- GENERAL NOTES:  
 1. ADVISORY SPEED POSTED ON W1-3 OR W1-4 CURVE WARNING SIGNS TO BE DETERMINED AT SITE. USE W1-4 WHEN SPEED IS GREATER THAN 30MPH AND W1-3 WHEN 30MPH OR LESS.  
 2. WHEN THE EXISTING SPEED LIMIT IS 55MPH AND THE PLANS REQUIRE A SPEED LIMIT OF 45MPH, THE R2-(K55) SHALL BE OMITTED AND THE W3-5 SHALL BE INSTALLED AT THAT LOCATION. ADDITIONAL R2-145MPH SPEED LIMIT SIGNS SHALL BE INSTALLED AT A MAXIMUM OF 1/2 MILE INTERVALS. AT THE END OF THE WORK AREA A R2-(KXX) SHALL BE INSTALLED TO MATCH ORIGINAL SPEED LIMIT.  
 3. WHEN THE EXISTING SPEED LIMIT IS 65MPH AND THE PLANS REQUIRE A SPEED LIMIT OF 55MPH, THE R2-(K45) SHALL BE OMITTED. ADDITIONAL R2-155MPH SPEED LIMIT SIGNS SHALL BE INSTALLED AT A MAXIMUM OF 1/2 MILE INTERVALS. AT THE END OF THE WORK AREA A R2-(KXX) SHALL BE INSTALLED TO MATCH ORIGINAL SPEED LIMIT.  
 4. THE MAXIMUM SPACING BETWEEN CHANNELIZING DEVICES IN A TAPER SHOULD BE APPROXIMATELY EQUAL IN FEET TO THE SPEED LIMIT. BEYOND THE TAPER, MAXIMUM SPACING SHALL BE TWO TIMES THE SPEED LIMIT, OR AS DIRECTED BY THE ENGINEER.  
 5. WARNING LIGHTS AND/OR FLAGS MAY BE MOUNTED TO SIGNS OR CHANNELIZING DEVICES AT NIGHT AS NEEDED.  
 6. PAVEMENT MARKINGS NO LONGER APPLICABLE WHICH MIGHT CREATE CONFUSION IN THE MINDS OF VEHICLE OPERATORS SHALL BE REMOVED OR OBLITERATED AS SOON AS PRACTICABLE.  
 7. TRAILER MOUNTED DEVICES SUCH AS ARROW PANELS AND PORTABLE CHANGEABLE MESSAGE SIGNS SHALL BE DELINEATED BY AFFIXING CONSPICUITY MATERIAL IN A CONTINUOUS LINE ON THE FACE OF THE TRAILER. WHEN PLACED ON OR ADJACENT TO THE SHOULDER AND NOT BEHIND A POSITIVE BARRIER, THESE DEVICES SHALL BE DELINEATED BY PLACING FIVE (5) TRAFFIC DRUMS, EQUALLY SPACED ALONG THE TRAFFIC SIDE OF THE DEVICE.  
 8. DIMENSIONS SHOWN FOR RAISED PAVEMENT MARKERS ARE TYPICAL. THE CONTRACTOR MAY SUBSTITUTE SIMILAR MARKERS WITH THE APPROVAL OF THE ENGINEER, REQUESTING APPROVAL FOR SIMILAR MARKERS MAY BE MADE BY REFERRING TO THE AHTD QUALIFIED PRODUCTS LIST.

9-2-15	REVISED NOTE 2, ADDED NOTE 8, REVISED DRAWING (A) & REPLACED R2-5A WITH W3-5	
9-12-13	REVISED DETAIL OF RAISED PAVEMENT MARKERS	
3-8-10	ADDED (AFAD)	
8-20-08	REVISED SIGN DESIGNATIONS	
8-18-04	ADDED GENERAL NOTE	
10-18-96	ADDED R55-1	
4-26-96	CORRECTED (a) BEHIND G20-2	
6-8-95	CORRECTED SIGN IDENT. ON W1-4A	6-8-95
2-2-95	REVISED PER PART VI, MUTCD, SEPT. 3, 1993	
8-15-91	DRAWN AND PLACED IN USE	
DATE	REVISION	FILMED

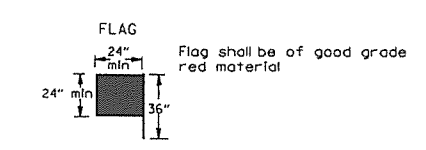
Channelizing devices



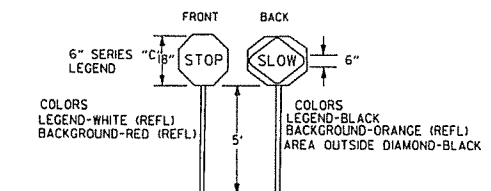
TRAFFIC CONTROL DEVICES FOR VERTICAL PAVEMENT DIFFERENTIALS

VERTICAL DIFFERENTIAL	LOCATIONS	TRAFFIC CONTROL
1" to 3"	Centerline, lane lines	W8-II
1" to 3"	Edge of shoulder	W8-9
Greater than 3"	Lane lines	Standard lane closure required
Greater than 3"	Edge of traveled lane	*RSP and vertical panels, drums or concrete barrier
Greater than 3"	Edge of shoulder	*Vertical panels, drums or concrete barrier

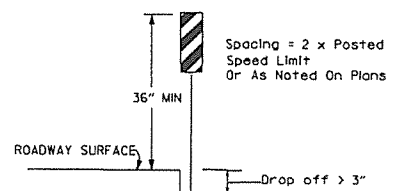
\* When shown on the plans concrete barrier will be used. When the shoulder area is used as part of the traveled lane and there is insufficient width to place drums on the remaining shoulder width, then vertical panels shall be used.



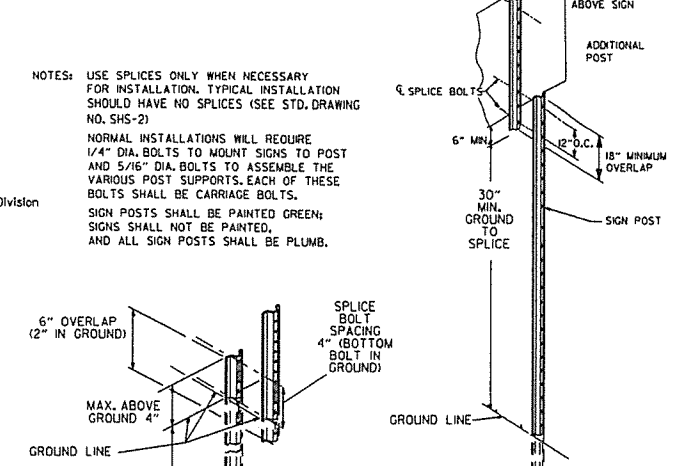
STOP SLOW PADDLE



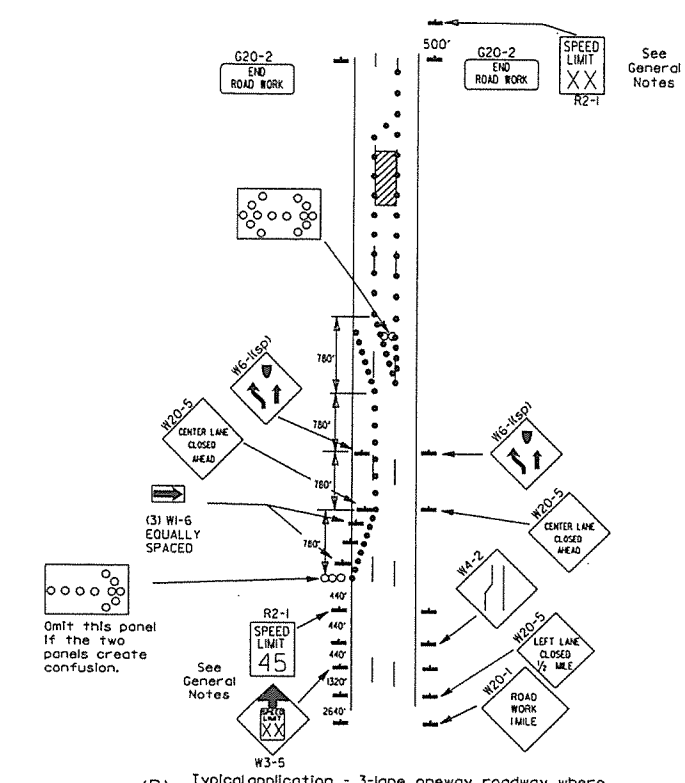
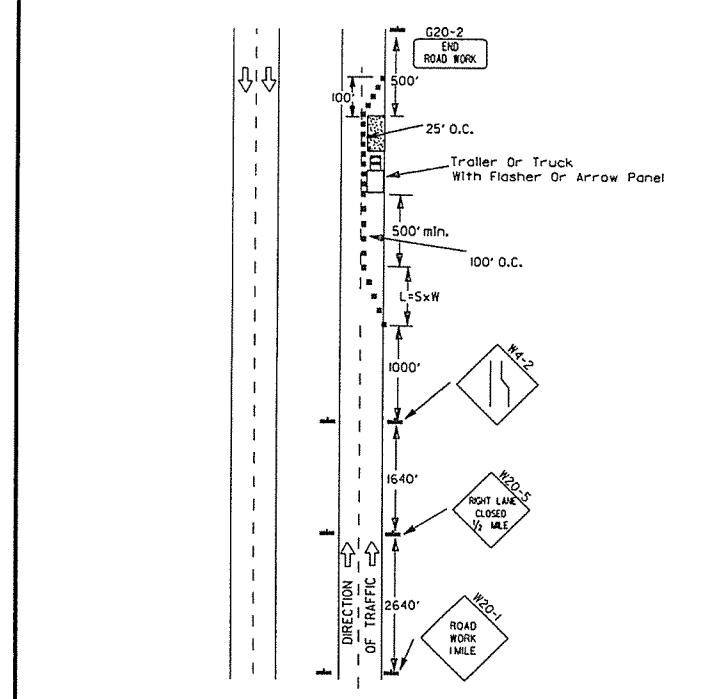
VERTICAL PANEL PLACEMENT



DETAIL OF SPLICES



DATE	REVISION	FILMED
9-2-15	REVISED NOTE 2 & REPLACED R2-5A WITH W3-5	
10-15-09	ADDED REFERENCE TO MASH	
11-20-08	REVISED SIGN DESIGNATIONS	
11-18-04	ADDED NOTE	
10-11-98	ADDED NOTE	
4-03-97	ADDED (SPI TO W6-1 & REVISED TRAFFIC CONTROL DEVICES NOTE	
10-18-96	ADDED R55-1	
10-12-95	MOVED UPPER SPLICE	
6-8-95	REVISED SPLICE DETAIL, TEXT	6-8-95
2-2-95	REVISED PER PART VI, MUTCD, SEPT. 3, 1993	
8-15-91	DRAWN AND PLACED IN USE	



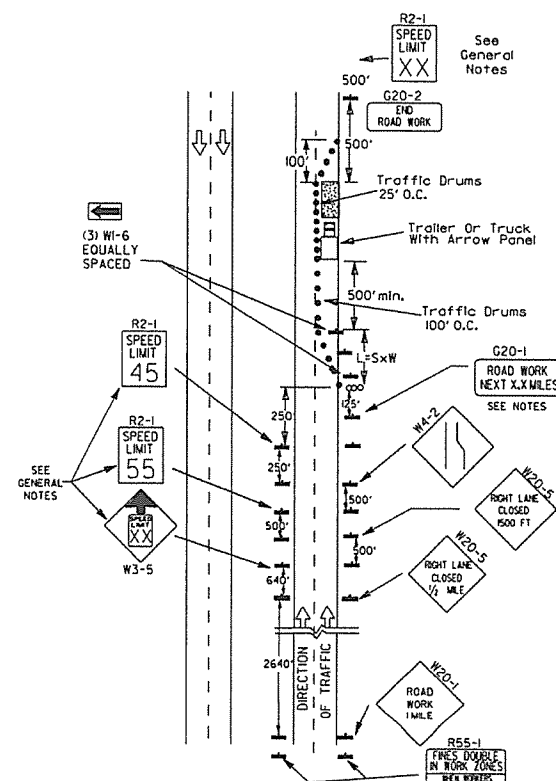
(A) Typical application - daytime maintenance operations of short duration on a 4-lane divided roadway where half of the roadway is closed.

(B) Typical application - 3-lane oneway roadway where center lane is closed.

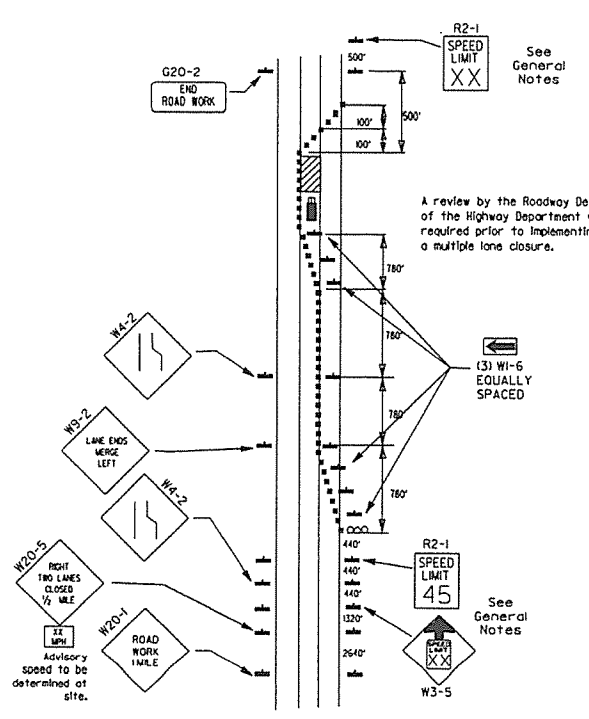
- KEY:**
- Arrow Panel (if Required)
  - Channelizing Device
  - Traffic drum

GENERAL NOTES:

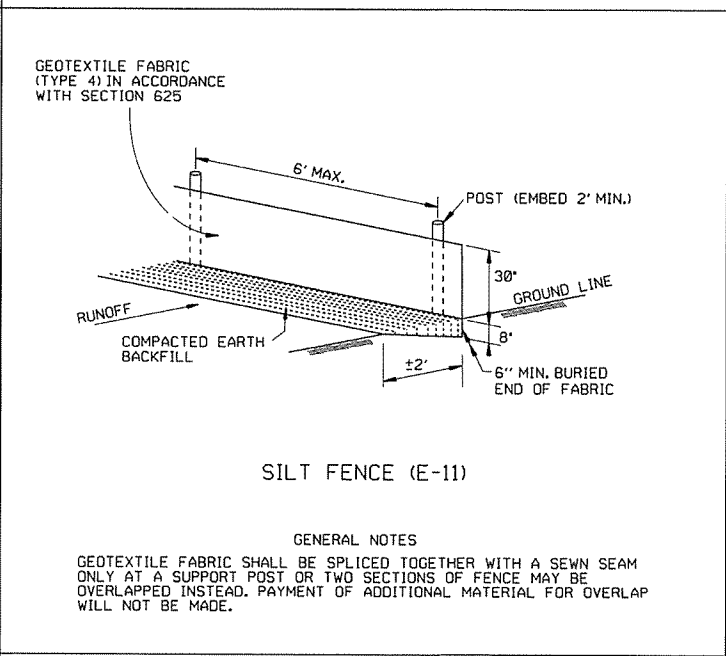
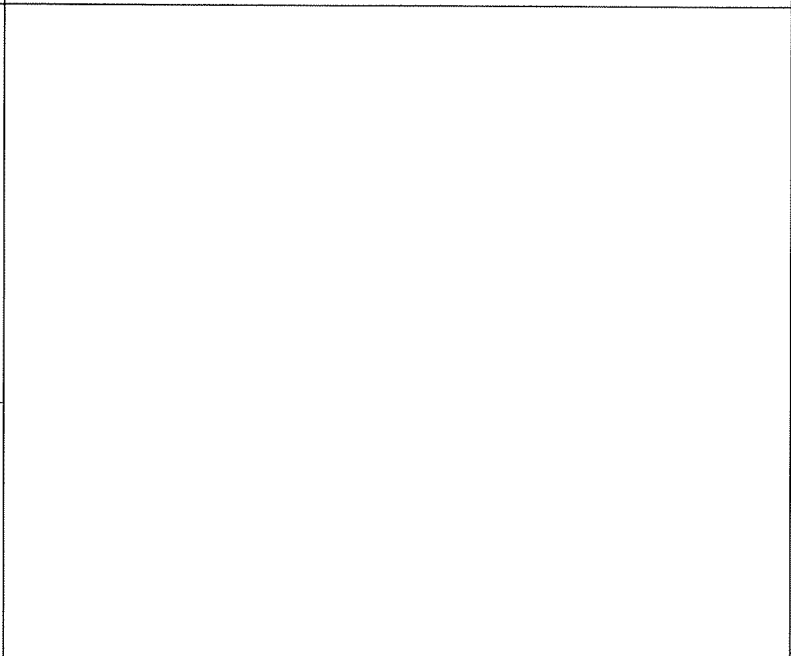
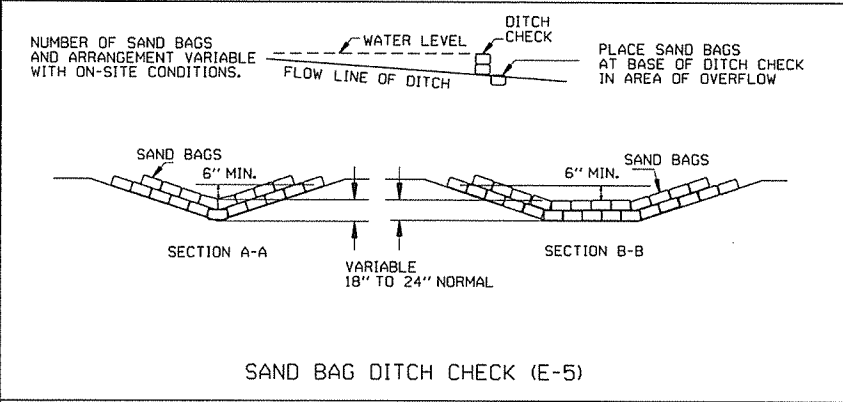
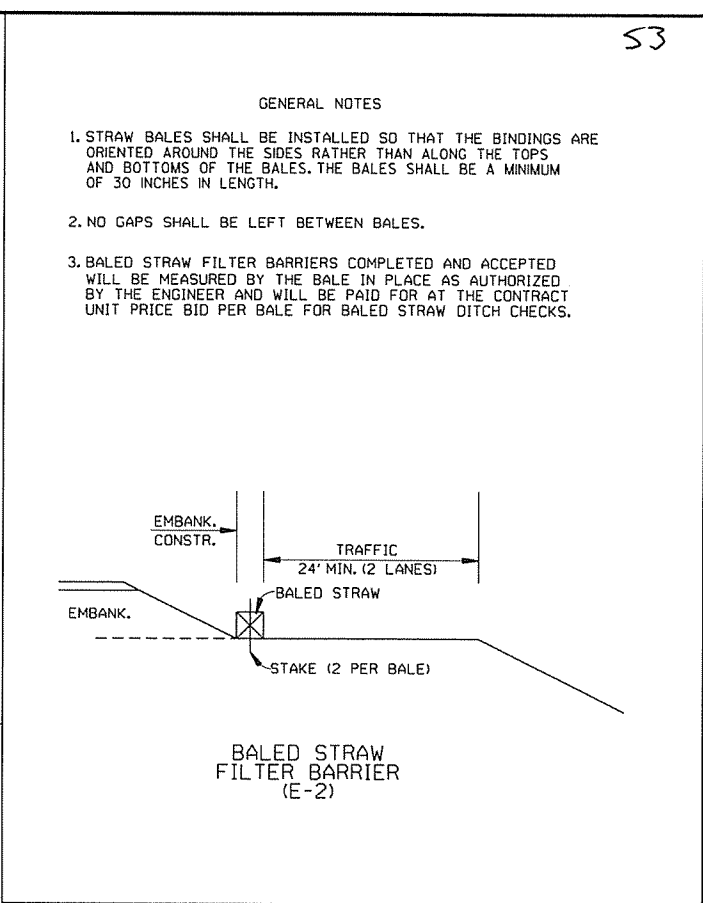
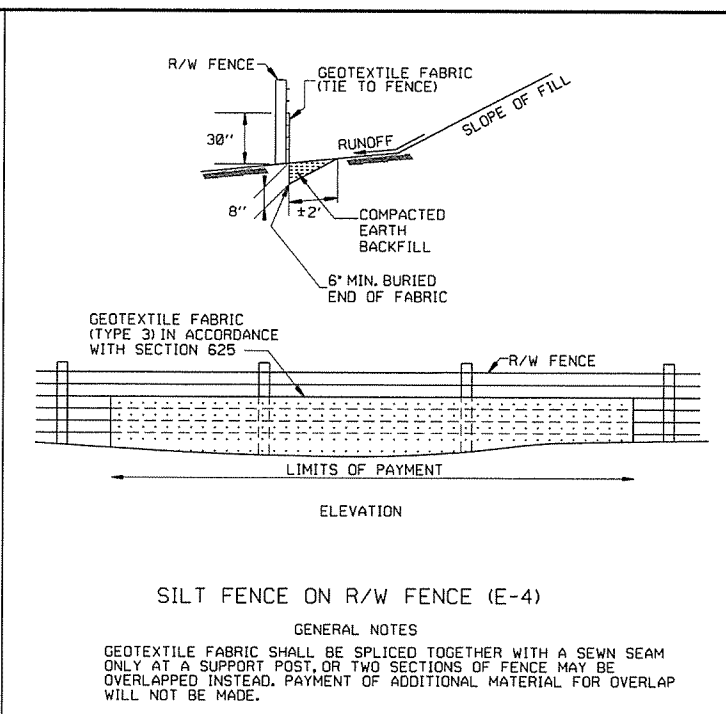
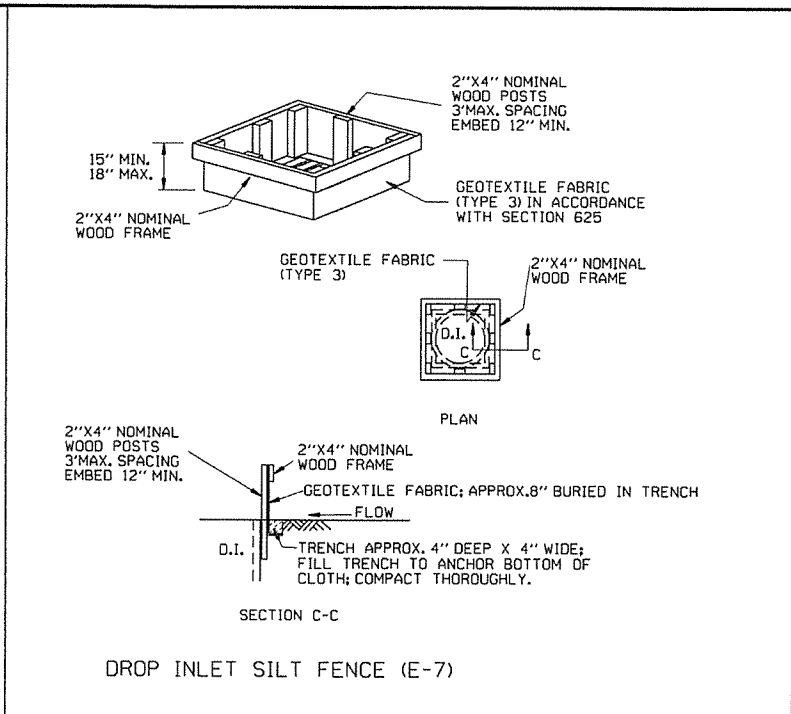
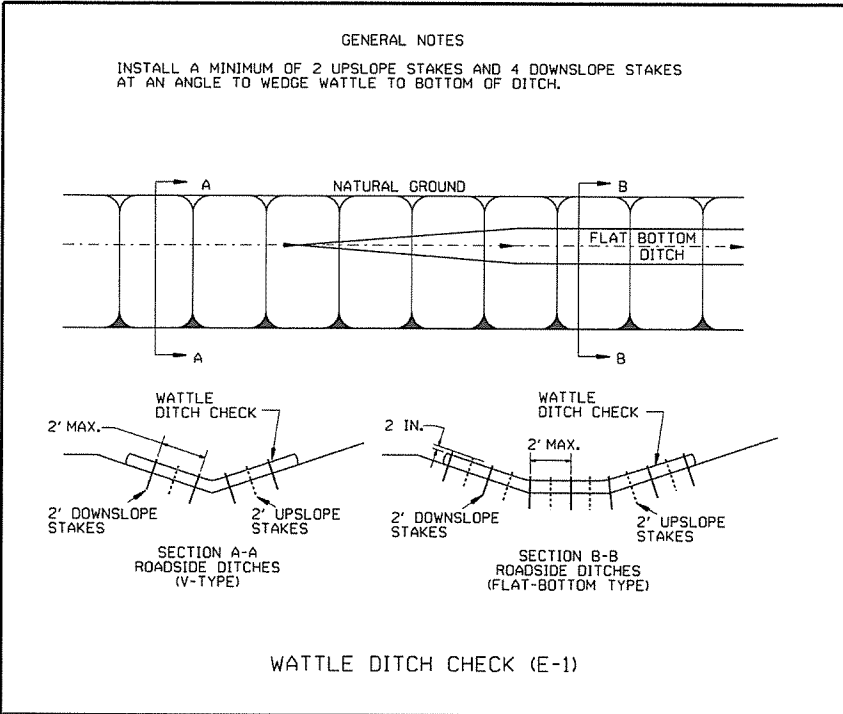
- A speed limit reduction may be implemented ONLY when designated in the plan or when recommended by the Roadway Design Division.
- When the existing speed limit is 55mph and the plans require a speed limit of 45mph, the R2-1(55) shall be omitted and the W3-5 shall be installed at that location. Additional R2-145mph speed limit signs shall be installed at a maximum of 1/2 mile intervals. At the end of the work area a R2-1(XX) shall be installed to match original speed limit.
- When the existing speed limit is 65mph and the plans require a speed limit of 55mph, the R2-1(45) shall be omitted. Additional R2-155mph speed limit signs shall be installed at a maximum of 1/2 mile intervals. At the end of the work area a R2-1(XX) shall be installed to match original speed limit.
- The maximum spacing between channelizing devices in a taper should be approximately equal in feet to the speed limit. Beyond the taper, maximum spacing shall be two times the speed limit or as directed by the Engineer.
- Warning lights and/or flags may be mounted to signs or channelizing devices at night as needed.
- Pavement markings no longer applicable which might create confusion in the minds of vehicle operators shall be removed or obliterated as soon as practicable.
- The G20-1 sign will be required on jobs of over two miles in length. When the lane closure is not at the beginning of the project, the G20-1 sign shall be erected 125' in advance of the job limit. Additional W20-1(1/2 MILE) signs are not required in advance of lane closures that begin inside the project limits.
- Flaggers shall use STOP/SLOW paddles for controlling traffic through work zones. Flags may be used only for emergency situations.
- All plastic drums and cones shall meet the requirements of NCHRP-350 or Manual for Assessing Safety Hardware (MASH).
- Trailer mounted devices such as arrow panels and portable changeable message signs shall be delineated by affixing conspicuity material in a continuous line on the face of the trailer. When placed on or adjacent to the shoulder and not behind a positive barrier, these devices shall be delineated by placing five (5) traffic drums, equally spaced along the traffic side of the device.



(C) Typical application - construction operations of intermediate to long term duration on a 4-lane divided roadway where half of the roadway is closed.



(D) Typical application - closing multiple lanes of a multi-lane highway.

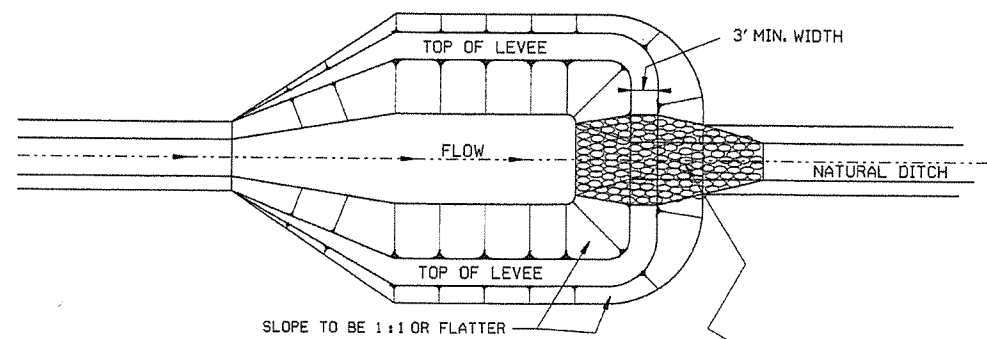


12-15-11	DELETED BALED STRAW DITCH CHECK & ADDED WATTLE DITCH CHECK	
11-18-98	ADDED NOTES	
7-02-98	ADDED BALED STRAW FILTER BARRIER (E-2)	
7-20-95	REVISED SILT FENCE E-4 AND E-11	7-20-95
7-15-94	REV. E-4 & E-11 MIN. 13" BURIED END OF FABRIC	
6-2-94	REVISED E-1, 4, 7 & 11; DELETED E-2 & 3	6-2-94
4-1-93	REDRAWN	
10-1-92	REDRAWN	
8-2-76	ISSUED R.D.M.	298-7-28-76
DATE	REVISION	FILMED

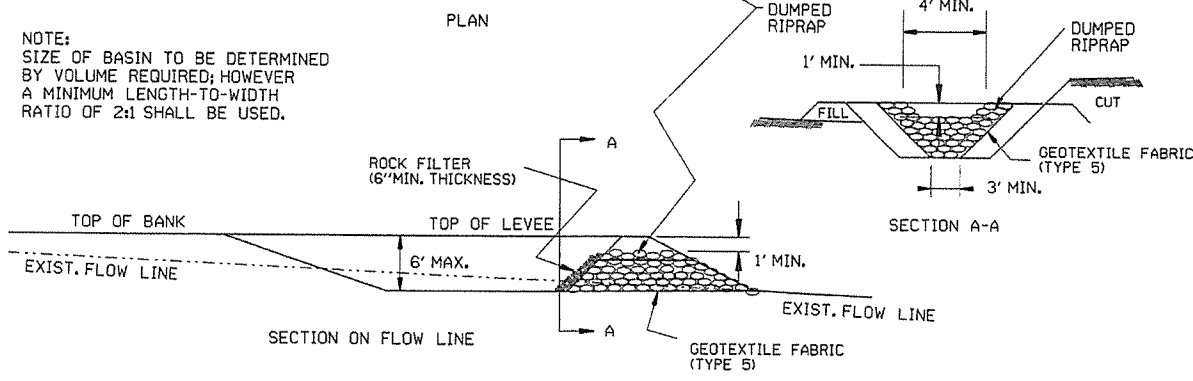
ARKANSAS STATE HIGHWAY COMMISSION

TEMPORARY EROSION CONTROL DEVICES

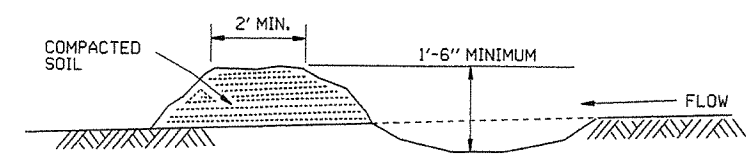
STANDARD DRAWING TEC-1



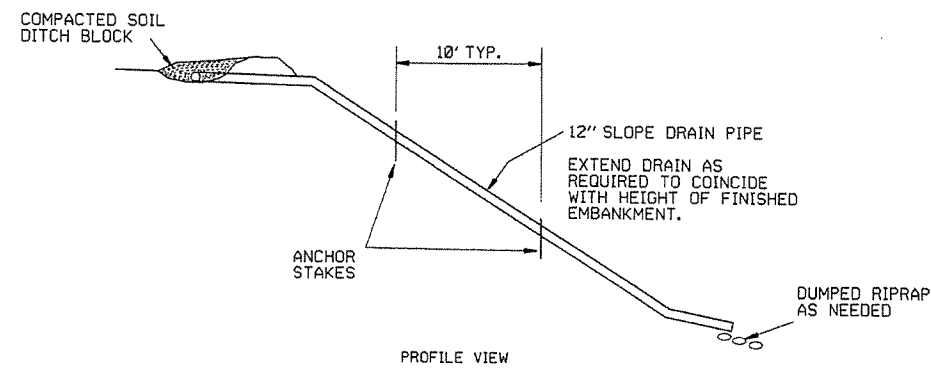
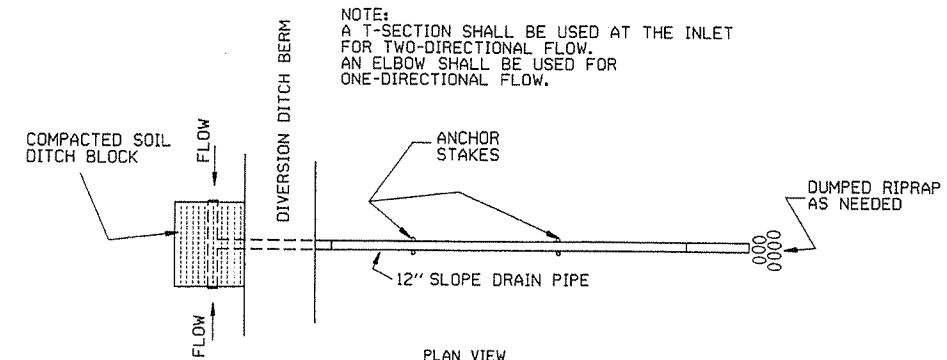
NOTE:  
SIZE OF BASIN TO BE DETERMINED  
BY VOLUME REQUIRED; HOWEVER  
A MINIMUM LENGTH-TO-WIDTH  
RATIO OF 2:1 SHALL BE USED.



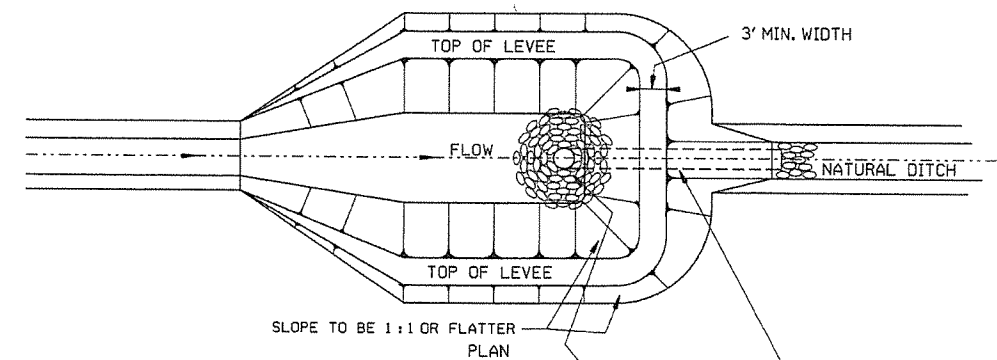
SEDIMENT BASIN WITH RIPRAP OUTLET (E-9)



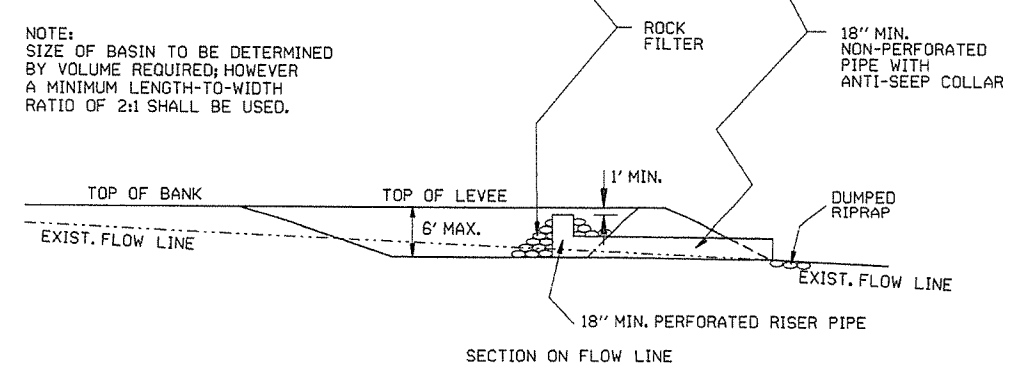
DIVERSION DITCH (E-8)



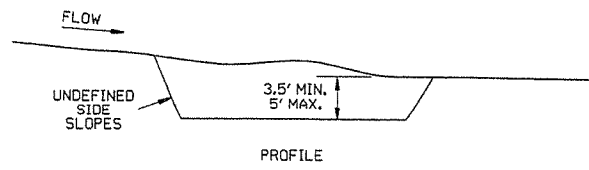
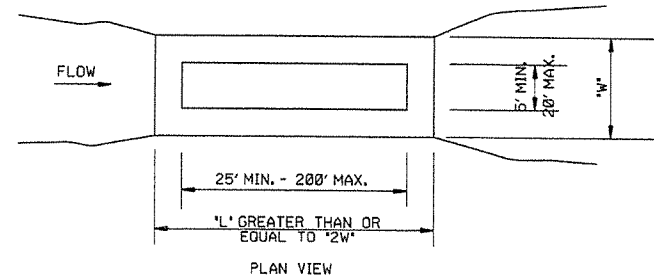
SLOPE DRAIN (E-12)



NOTE:  
SIZE OF BASIN TO BE DETERMINED  
BY VOLUME REQUIRED; HOWEVER  
A MINIMUM LENGTH-TO-WIDTH  
RATIO OF 2:1 SHALL BE USED.



SEDIMENT BASIN WITH PIPE OUTLET (E-10)



SEDIMENT BASIN (E-14)

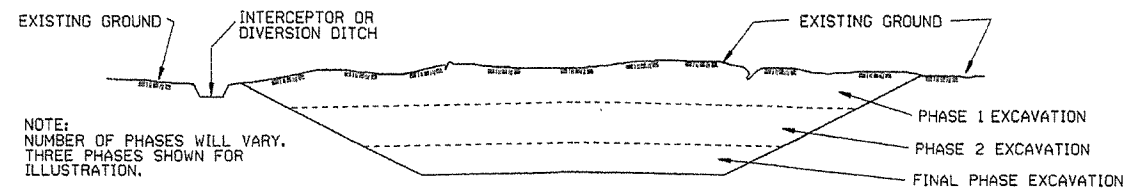
		ARKANSAS STATE HIGHWAY COMMISSION	
		TEMPORARY EROSION CONTROL DEVICES	
6-2-94	Revised E-8 & E-12; Added E-14 & Deleted E-13		
4-1-93	ISSUED		
DATE	REVISION	FILMED	
		STANDARD DRAWING TEC-2	

## CLEARING AND GRUBBING

### CONSTRUCTION SEQUENCE

1. PLACE PERIMETER CONTROLS (I.E. SILT FENCES, DIVERSION DITCHES, SEDIMENT BASINS, ETC.)
2. PERFORM CLEARING AND GRUBBING OPERATION.

## EXCAVATION



NOTE:  
NUMBER OF PHASES WILL VARY.  
THREE PHASES SHOWN FOR  
ILLUSTRATION.

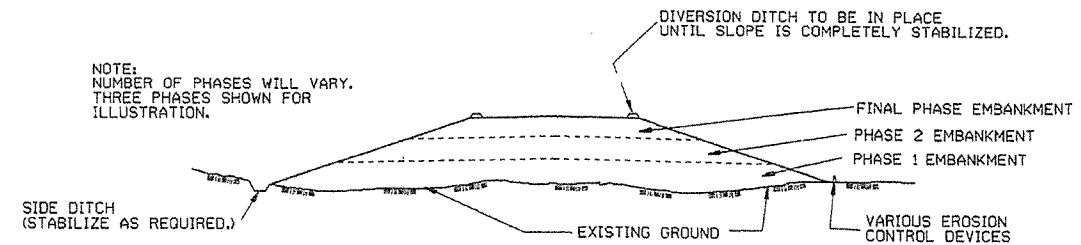
### GENERAL NOTE

ALL CUT SLOPES SHALL BE DRESSED, PREPARED, SEEDED, AND MULCHED AS THE WORK PROGRESSES. SLOPES SHALL BE EXCAVATED AND STABILIZED IN EQUAL INCREMENTS NOT TO EXCEED 25 FEET, MEASURED VERTICALLY.

### CONSTRUCTION SEQUENCE

1. EXCAVATE AND STABILIZE INTERCEPTOR AND/OR DIVERSION DITCHES.
2. PERFORM PHASE 1 EXCAVATION. PLACE PERMANENT OR TEMPORARY SEEDING.
3. PERFORM PHASE 2 EXCAVATION. PLACE PERMANENT OR TEMPORARY SEEDING.
4. PERFORM FINAL PHASE OF EXCAVATION. PLACE PERMANENT OR TEMPORARY SEEDING. STABILIZE DITCHES, CONSTRUCT DITCH CHECKS, DIVERSION DITCHES, SEDIMENT BASINS, OR OTHER EROSION CONTROL DEVICES AS REQUIRED.

## EMBANKMENT



NOTE:  
NUMBER OF PHASES WILL VARY.  
THREE PHASES SHOWN FOR  
ILLUSTRATION.

### GENERAL NOTE

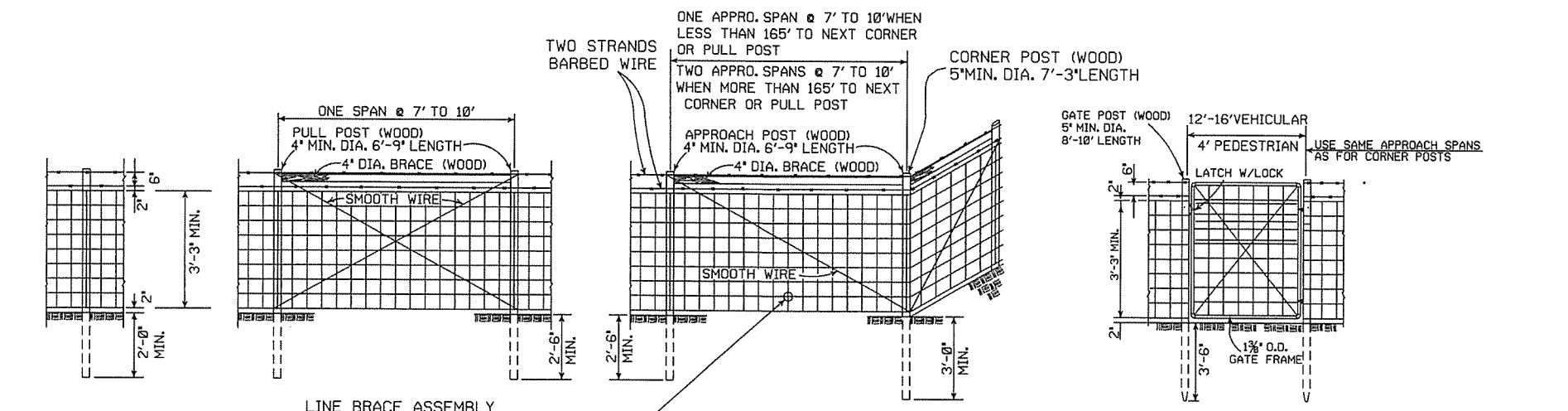
ALL EMBANKMENT SLOPES SHALL BE DRESSED, PREPARED, SEEDED, AND MULCHED AS THE WORK PROGRESSES. SLOPES SHALL BE CONSTRUCTED AND STABILIZED IN EQUAL INCREMENTS NOT TO EXCEED 25 FEET, MEASURED VERTICALLY.

### CONSTRUCTION SEQUENCE

1. CONSTRUCT DIVERSION DITCHES, DITCH CHECKS, SEDIMENT BASINS, SILT FENCES, OR OTHER EROSION CONTROL DEVICES AS SPECIFIED.
2. PLACE PHASE 1 EMBANKMENT WITH PERMANENT OR TEMPORARY SEEDING. PROVIDE DIVERSION DITCHES AND SLOPE DRAINS IF EMBANKMENT CONSTRUCTION IS TO BE TEMPORARILY ABANDONED FOR A PERIOD OF GREATER THAN 21 DAYS.
3. PLACE PHASE 2 EMBANKMENT WITH PERMANENT OR TEMPORARY SEEDING. PROVIDE DIVERSION DITCHES AND SLOPE DRAINS IF EMBANKMENT CONSTRUCTION IS TO BE TEMPORARILY ABANDONED FOR A PERIOD OF GREATER THAN 21 DAYS.
4. PLACE FINAL PHASE OF EMBANKMENT WITH PERMANENT OR TEMPORARY SEEDING. PLACE DIVERSION DITCHES AND SLOPE DRAINS AND MAINTAIN UNTIL ENTIRE SLOPE IS STABILIZED.

55

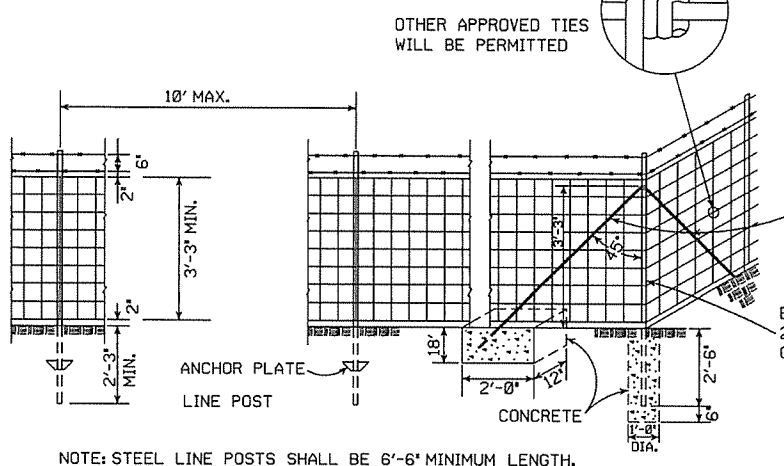
ARKANSAS STATE HIGHWAY COMMISSION		
TEMPORARY EROSION CONTROL DEVICES		
STANDARD DRAWING TEC-3		
11-03-94	CORRECTED SPELLING	
6-2-94	Drawn & Issued	6-2-94
DATE	REVISION	FILMED



LINE POST  
3" MIN. DIA. 6'-3" LENGTH  
MAX. SPACING TO BE 10'-0"

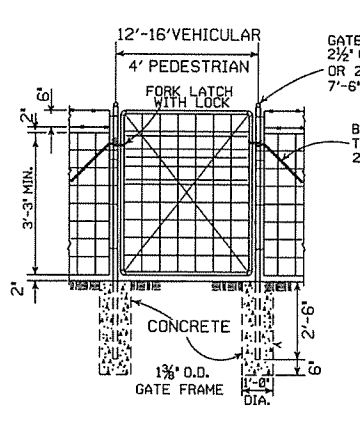
LINE BRACE ASSEMBLY  
MAX. SPACING TO BE 33'-0"

TYPE C FENCE (WOOD POSTS)



NOTE: STEEL LINE POSTS SHALL BE 6'-6" MINIMUM LENGTH.

TYPE C FENCE (STEEL POSTS)



GENERAL NOTES:

STEEL LINE POSTS SHALL BE PAINTED OR GALVANIZED. TUBULAR END, CORNER, PULL, OR DIAGONAL BRACES MUST CONFORM TO THE DIMENSIONS AND WEIGHTS SPECIFIED ON STANDARD DRAWING WF-3 (CHAIN LINK). APPROVED ALTERNATES ARE ACCEPTABLE. AN ACCEPTABLE TOLERANCE IN LENGTH OF TUBULAR OR WOODEN POSTS SHALL BE -1" TO +2". TUBULAR POSTS MUST BE PAINTED OR GALVANIZED.

THE CONTRACTOR SHALL FURNISH AT LEAST 25% OF TIMBER LINE POSTS OF 7 FOOT LENGTHS IN ORDER TO PROVIDE SUFFICIENT SET IN SOFT GROUND OR SMALL DEPRESSIONS.

DRIVEWAY GATES, EITHER SINGLE 12' TO 16' OR DOUBLE 6' TO 8' OPENING OF THE SAME TYPE AS THE PEDESTRIAN GATE, SHALL BE INSTALLED ON THE RIGHT SIDE OF EACH THROUGH LANE ROAD AT LARGE CULVERTS OR BRIDGE CROSS FENCE, FOR USE OF MAINTENANCE EQUIPMENT. LOCATION OF GATES TO BE SHOWN ON PLANS OR AS DESIGNATED BY THE ENGINEER.

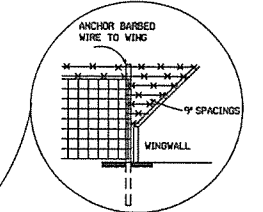
AT STREAM CROSSINGS, THE FENCE SHALL NOT BE CONSTRUCTED ACROSS LARGE STREAMS. WHERE CLEARANCE IS SUFFICIENT FROM THE TOP OF THE BANK TO THE BRIDGE STRUCTURE A CROSS CONNECTION SHALL BE CONSTRUCTED BETWEEN THE FENCE ON EACH SIDE OF THE ROAD. WHERE THE CLEARANCE IS NOT SUFFICIENT, THE FENCE SHALL BE TERMINATED WITH CROSS CONNECTIONS AND END POSTS ADJACENT TO BRIDGE ABUTMENTS OR CULVERT WINGWALLS.

SPLICE FOR BARBED WIRE BETWEEN PULL POST ASSEMBLY SHALL BE BY THE 'EYE METHOD' AS DESCRIBED AS FOLLOWS: THE ENDS OF THE BARBED WIRE SHALL BE BENT TO FORM A LOOP. THE LOOPS SHALL BE CONNECTED. AFTER THE LOOPS ARE CONNECTED THE ENDS OF THE WIRE SHALL BE WRAPPED AROUND THE PROJECTING WIRES A MINIMUM OF 4 TIMES FOR EACH WIRE LOOP.

SPLICE FOR WOVEN WIRE BETWEEN PULL POST SHALL BE BY THE 'WESTERN UNION METHOD' AS DESCRIBED AS FOLLOWS: THE VERTICAL WIRES FOR EACH END OF THE FENCE FABRIC SHALL BE PLACED SIDE BY SIDE AND THE PROJECTING HORIZONTAL WIRES SHALL BE WRAPPED A MINIMUM OF 4 TIMES AROUND THE HORIZONTAL WIRES OF THE FIRST WEB.

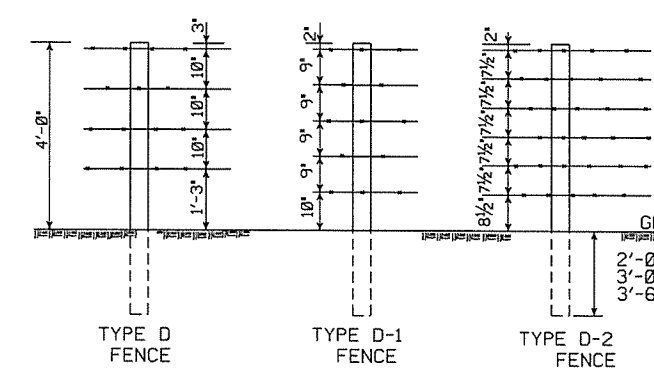
STAPLE AT LEAST TOP, BOTTOM AND ALTERNATE WIRES OF WOVEN FABRIC FOR WOOD LINE POSTS.

NOTE: USE 3/8" X 1 1/2" LAG BOLT & SHIELD OR AS APPROVED BY THE ENGINEER.

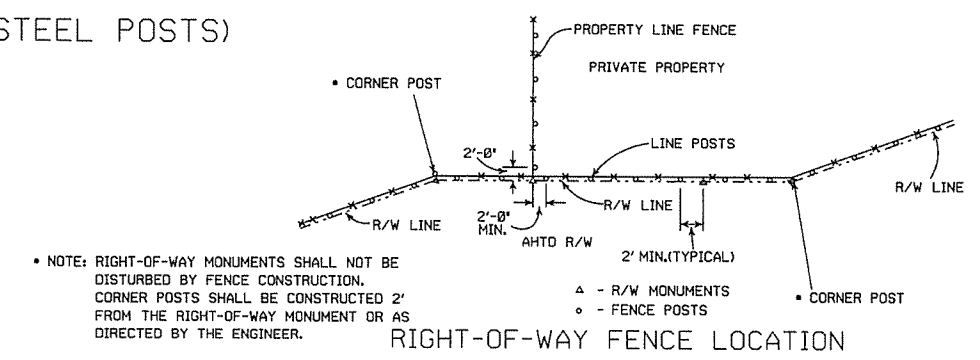


DETAIL OF FENCE CONSTRUCTION AT LARGE CULVERTS (5' IN HEIGHT AND OVER)

- 4 STRANDS BARBED WIRE (D)
- 5 STRANDS BARBED WIRE (D-1)
- 6 STRANDS BARBED WIRE (D-2)

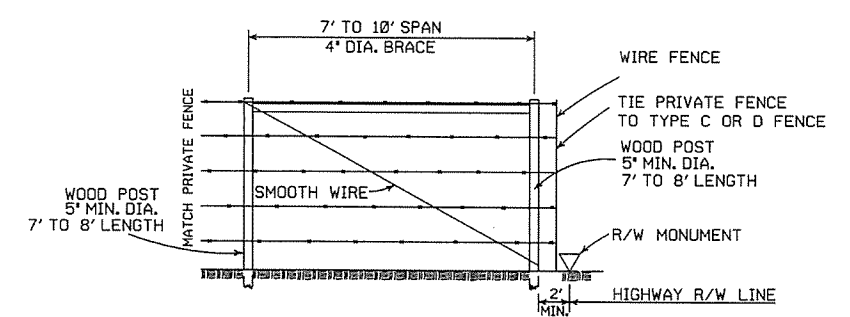


NOTE: SPACING AND SIZE (EXCEPT LENGTH) OF POSTS, APPROACH SPANS, PULL POST ASSEMBLIES, AND CORNER BRACING FOR TYPE D FENCE SHALL CONFORM TO TYPE C FENCE. USE GALVANIZED STAPLES ON WOOD POSTS AND APPROVED FASTENERS ON STEEL POSTS.

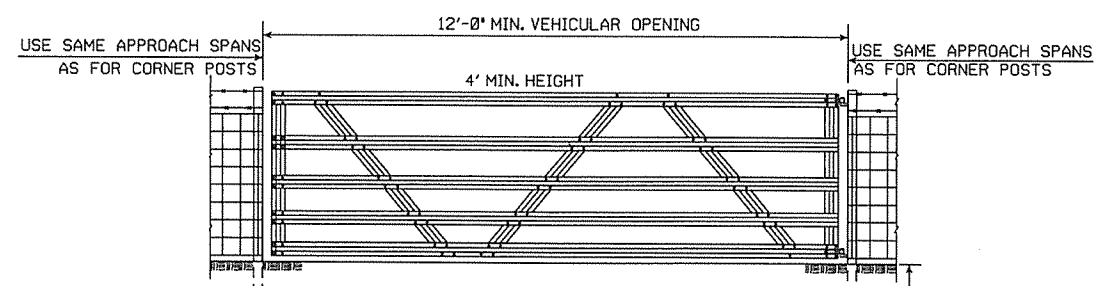


NOTE: RIGHT-OF-WAY MONUMENTS SHALL NOT BE DISTURBED BY FENCE CONSTRUCTION. CORNER POSTS SHALL BE CONSTRUCTED 2' FROM THE RIGHT-OF-WAY MONUMENT OR AS DIRECTED BY THE ENGINEER.

RIGHT-OF-WAY FENCE LOCATION



PRIVATE FENCE TERMINAL INSTALLATION  
WHERE EXISTING FENCE CONSISTS OF STEEL POSTS, USE END POST ASSEMBLY AS SHOWN IN TYPE C FENCE OR OTHER END POST ASSEMBLY AS APPROVED BY THE ENGINEER.



TYPICAL VEHICULAR GATES (ALTERNATE TYPE)  
OTHER STYLE VEHICULAR GATES MAY BE USED WITH THE APPROVAL OF THE ENGINEER. THE METHOD OF SECURING GATE (LATCH AND/OR LOCK) SHALL MEET THE APPROVAL OF THE ENGINEER.

8-22-82	REVISED GENERAL NOTES	
10-18-96	REVISED AASHTO	
11-22-95	REVISED R-O-W LOCATION DETAIL	
6-2-94	REVISED BARB WIRE AND ADDED CORNER POST NOTES	6-2-94
8-5-93	REVISED R/W INSTALLATION FENCE	8-5-93
10-1-92	ADDED STAPLE NOTE	10-1-92
8-15-91	ADDED TYPE D-2 FENCE	8-15-91
11-30-89	DELETED CLASS CONCRETE	11-30-89
7-15-88	ADDED SPLICE NOTE	7-15-88
10-30-87	GENERAL REVISIONS	549-10-30-87
11-1-84	MAX. POST SPACING MIN. WIRE GAUGE	507-11-1-84
1-4-83	MIN. DIA. LINE POST	648-1-4-83
3-2-81	TOLERANCE FOR POST LENGTH	722-3-2-81
12-1-72	ADDED D-1 & FENCE INSTALLATION	564-12-1-72
10-2-72	REVISED AND REDRAWN	540-10-2-72
DATE	REVISION	FILMED

ARKANSAS STATE HIGHWAY COMMISSION

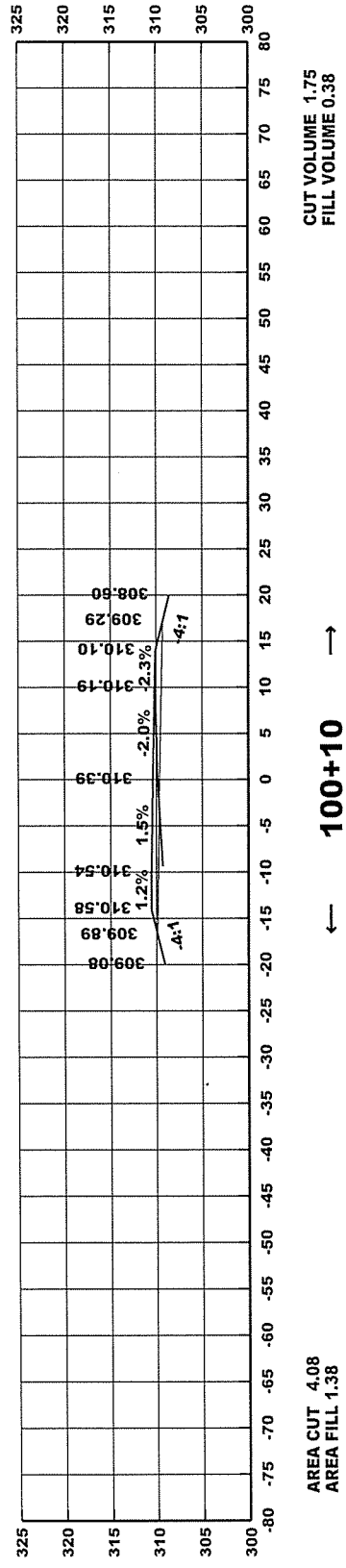
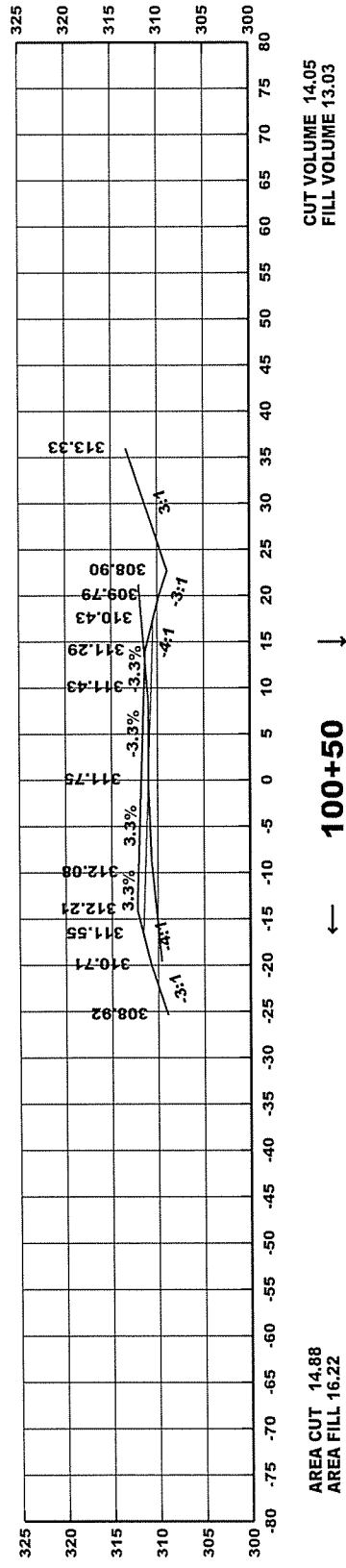
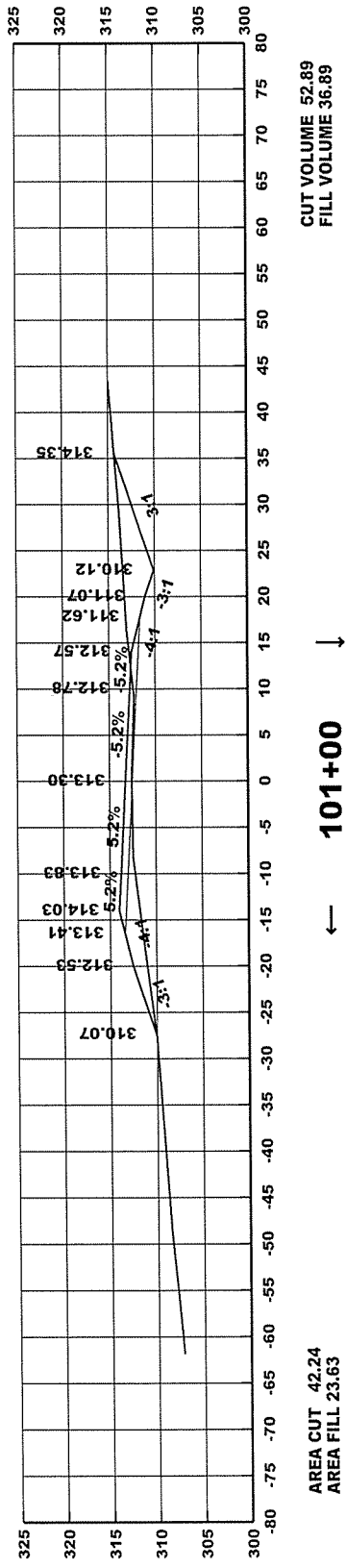
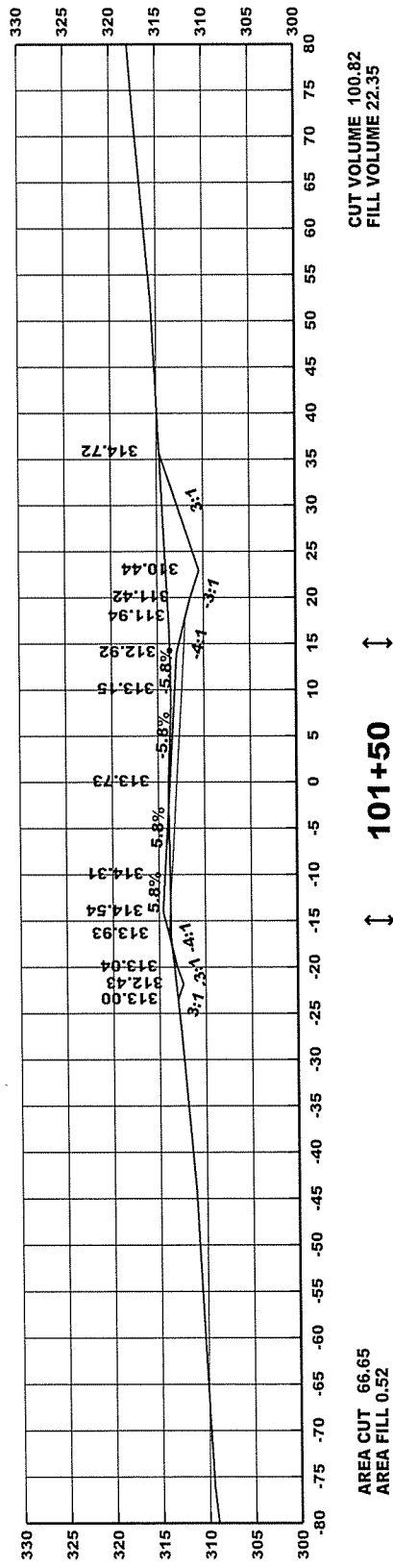
WIRE FENCE  
TYPE C AND D

STANDARD DRAWING WF-4

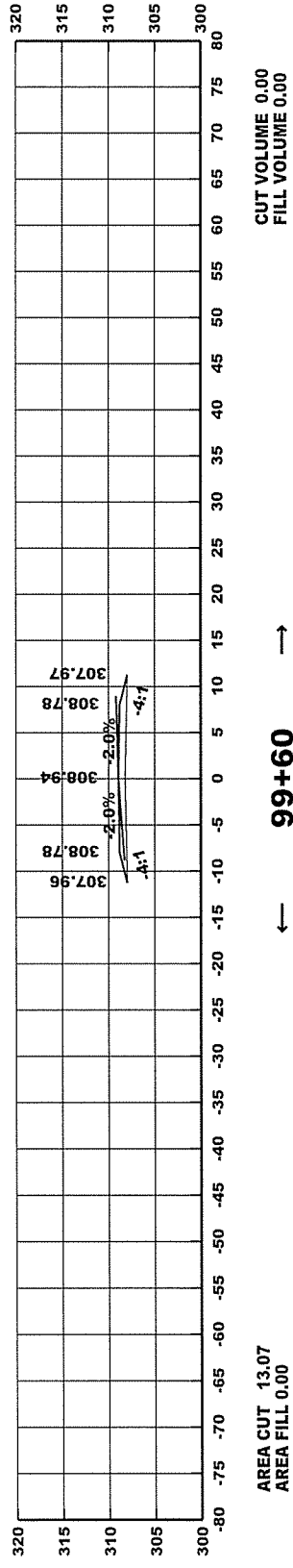
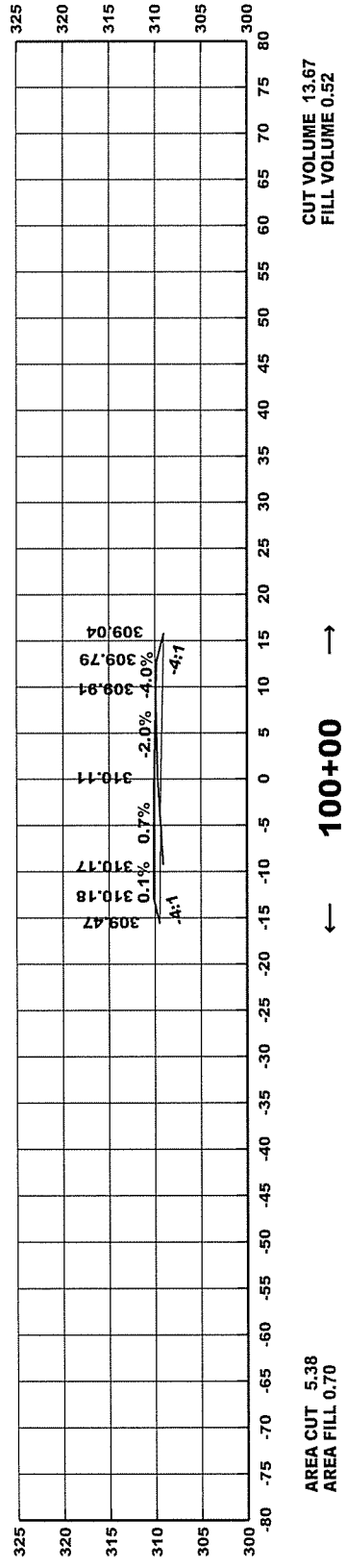


DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	FA6713	57	63	

4 CROSS SECTIONS



**END TRANSITION**

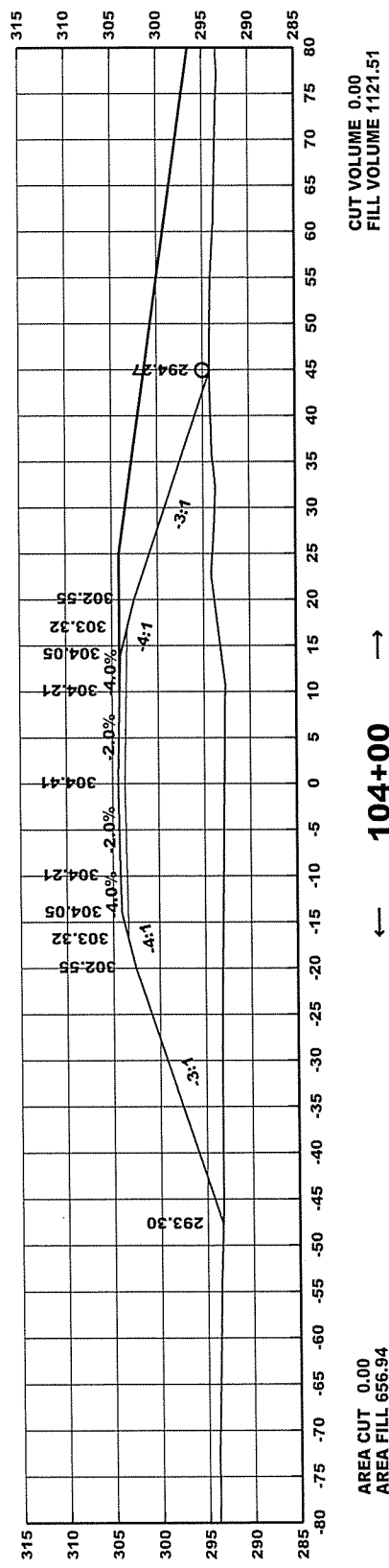


**BEGIN JOB FA6713**

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	FA6713	58	63	

4

CROSS SECTIONS

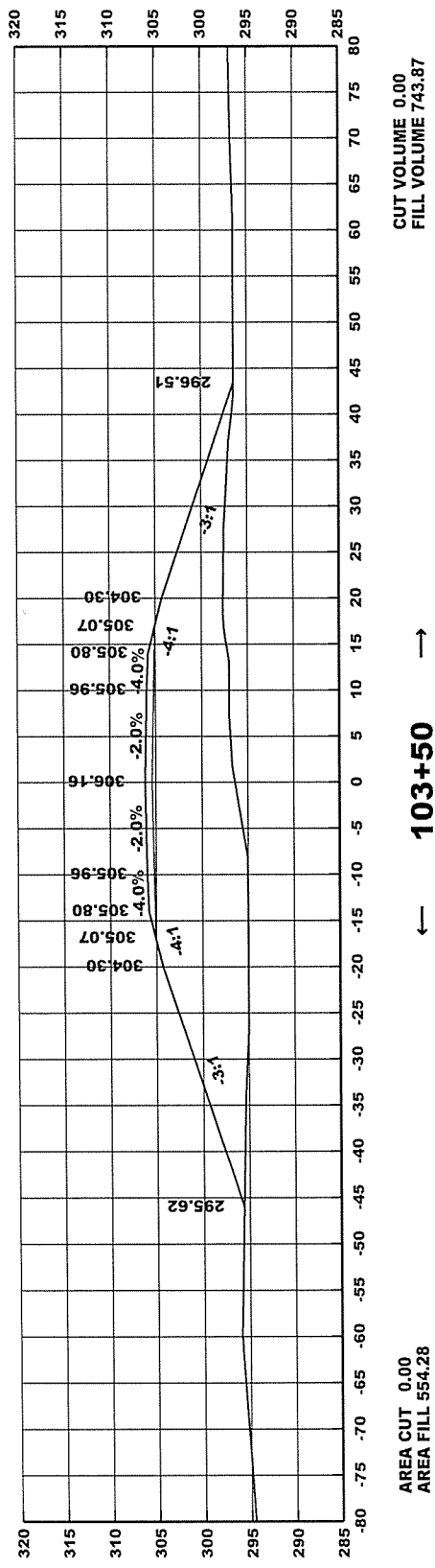


AREA CUT 0.00  
AREA FILL 656.94

← 104+00 →

CUT VOLUME 0.00  
FILL VOLUME 1121.51

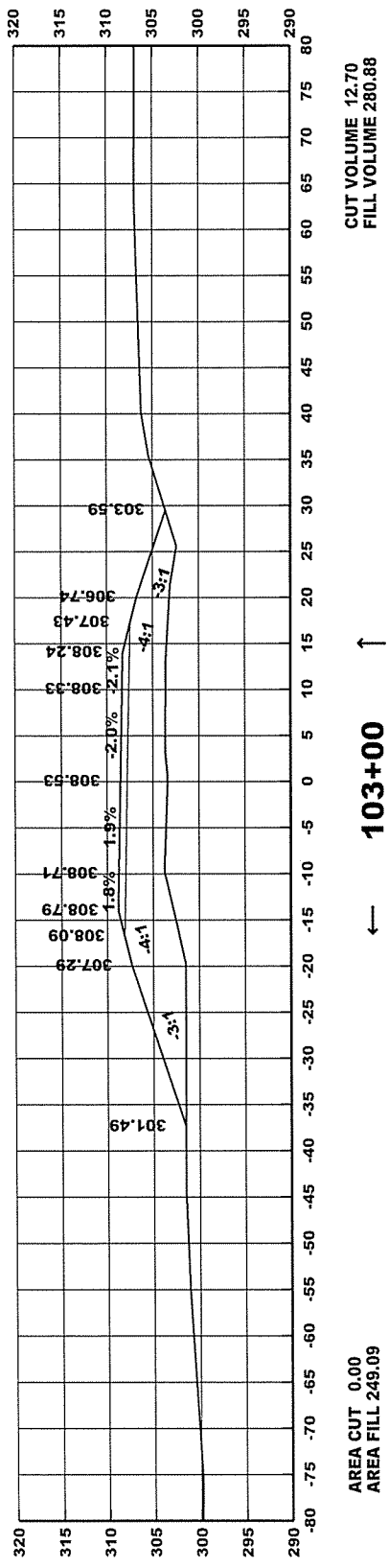
**INSTALL  
18" X 60' PIPE CULVERT  
RT. SIDE DRAIN  
CONST. APPR. = 425 CU. YDS.**



AREA CUT 0.00  
AREA FILL 554.28

← 103+50 →

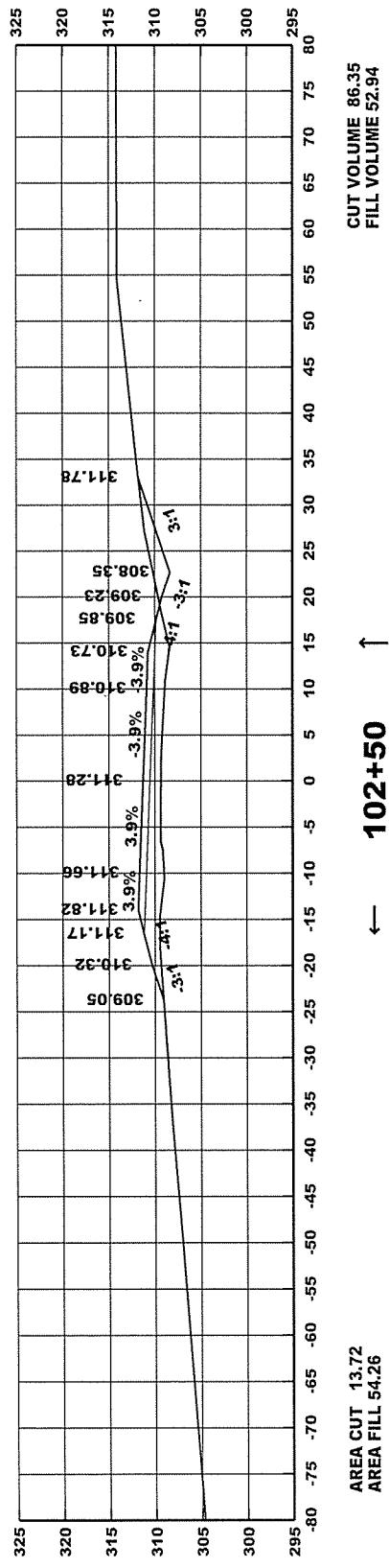
CUT VOLUME 0.00  
FILL VOLUME 743.87



AREA CUT 0.00  
AREA FILL 249.09

← 103+00 →

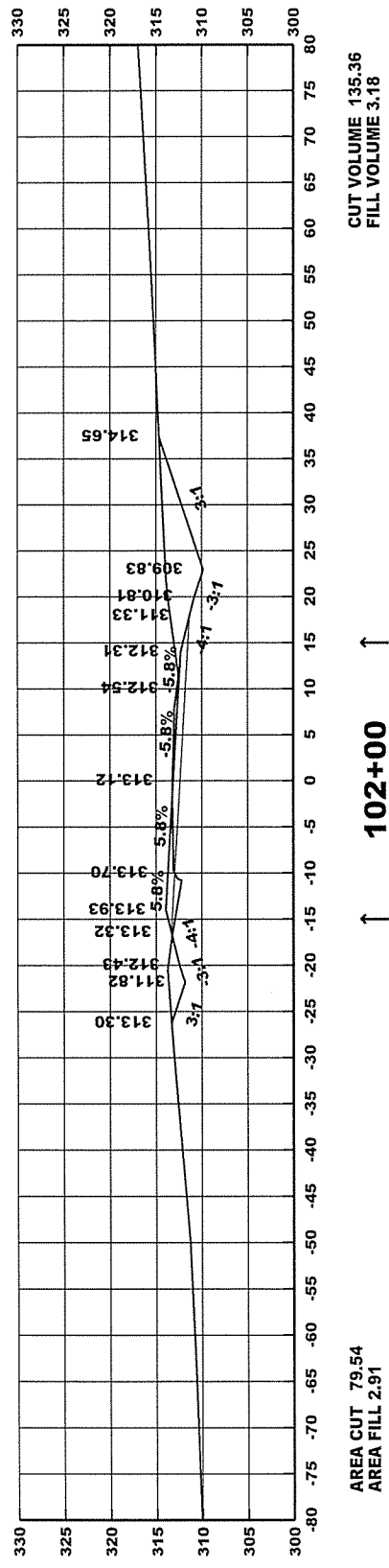
CUT VOLUME 12.70  
FILL VOLUME 280.88



AREA CUT 13.72  
AREA FILL 54.26

← 102+50 →

CUT VOLUME 86.35  
FILL VOLUME 52.94

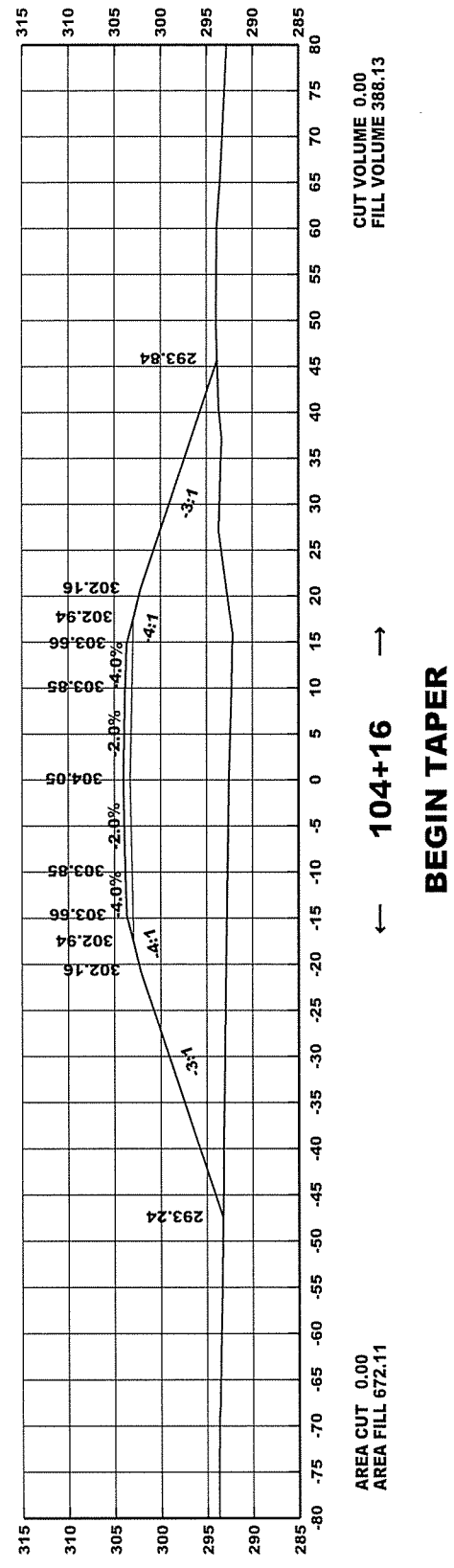
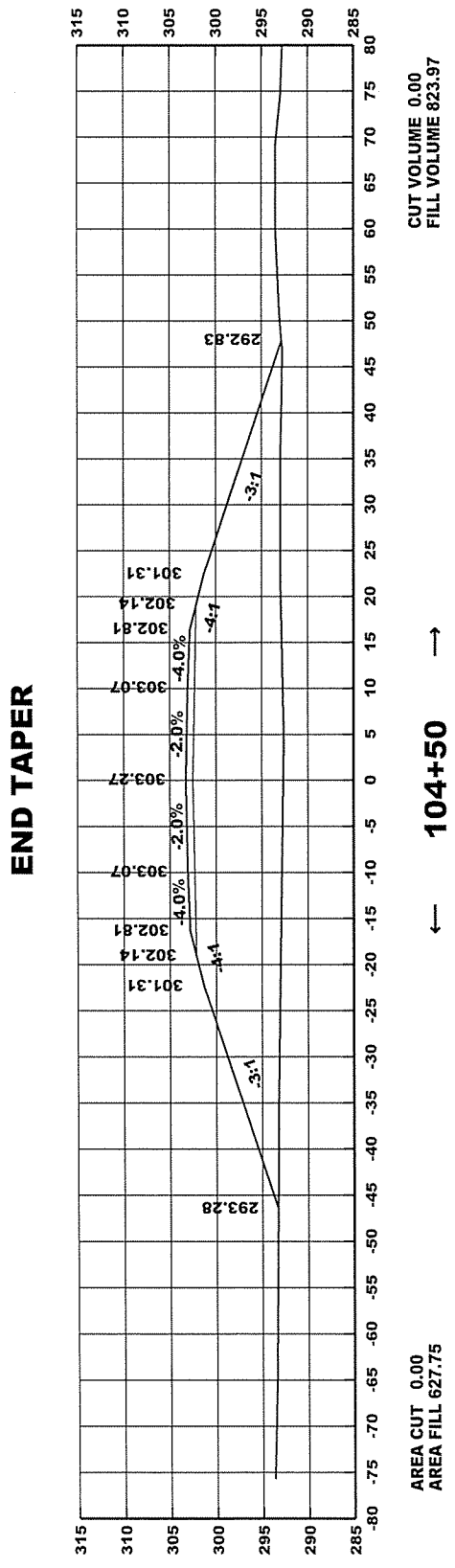
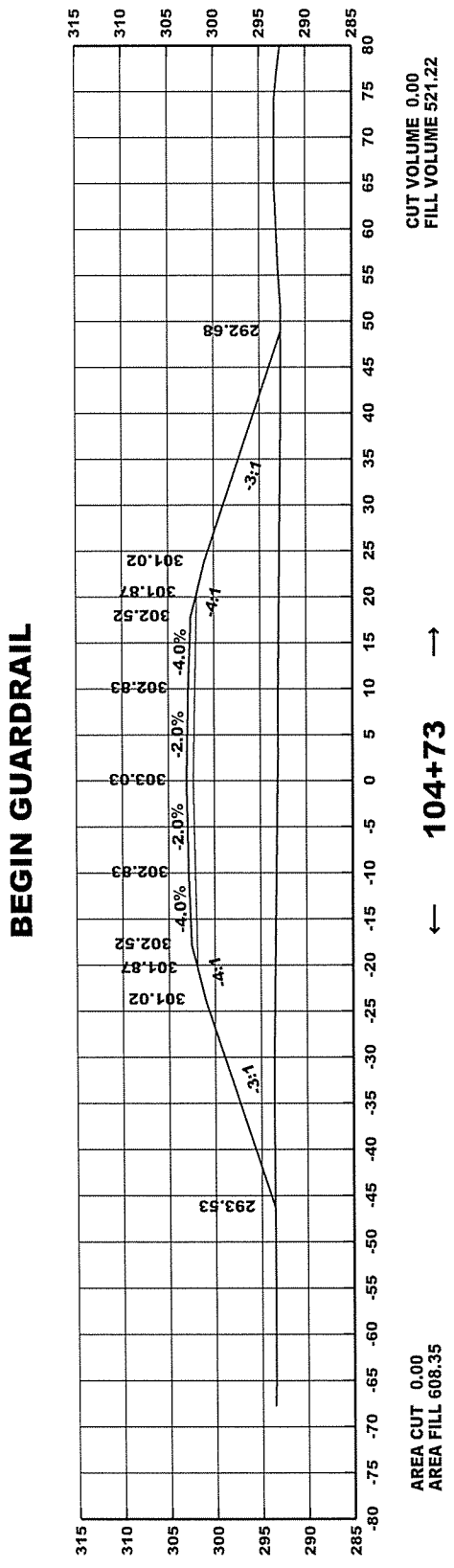
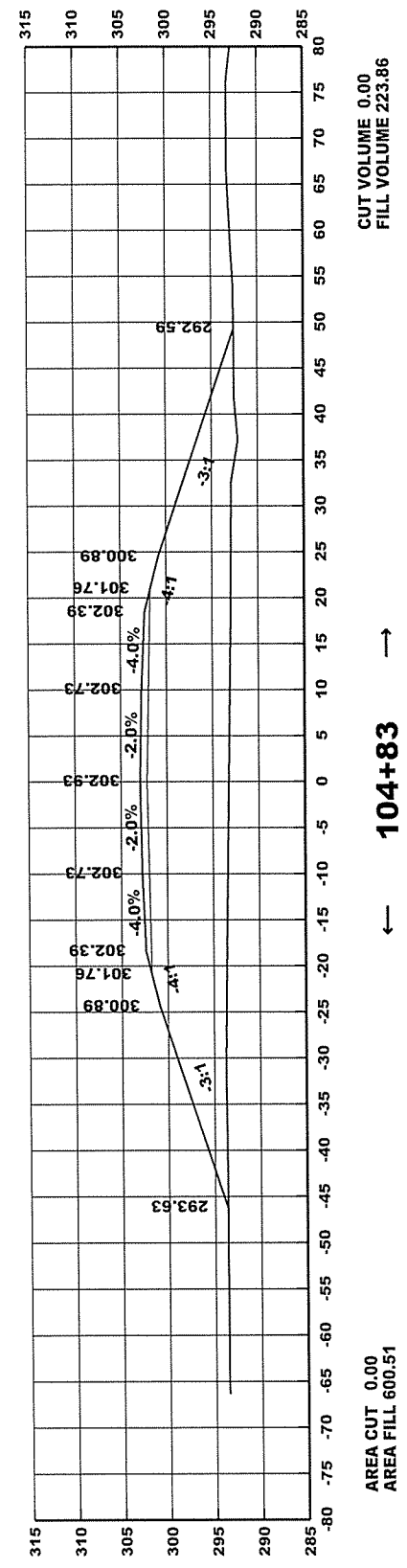
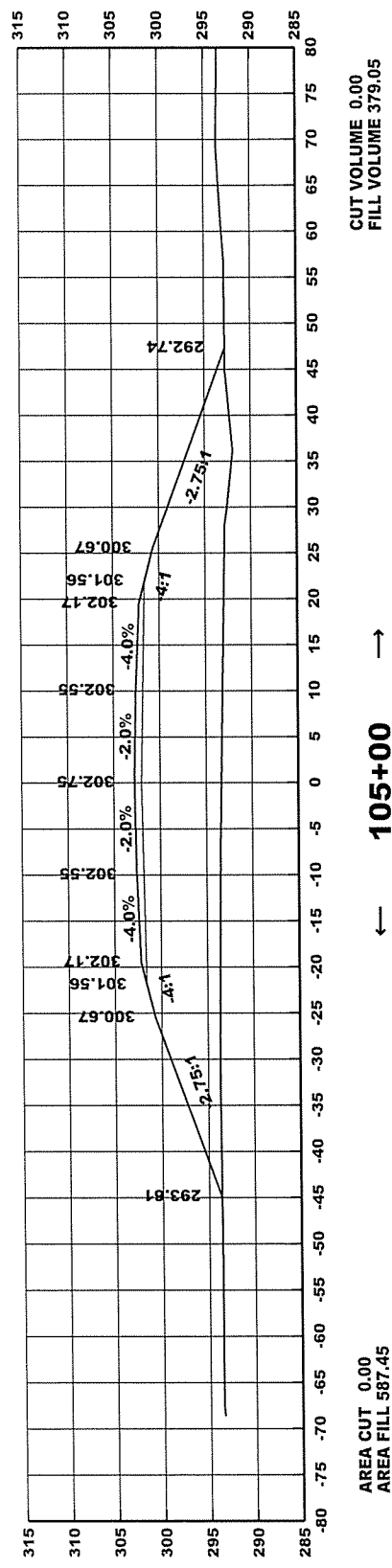


AREA CUT 79.54  
AREA FILL 2.91

← 102+00 →

CUT VOLUME 135.36  
FILL VOLUME 3.18

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		FA6713	59	63
4 CROSS SECTIONS								



**BEGIN GUARDRAIL**

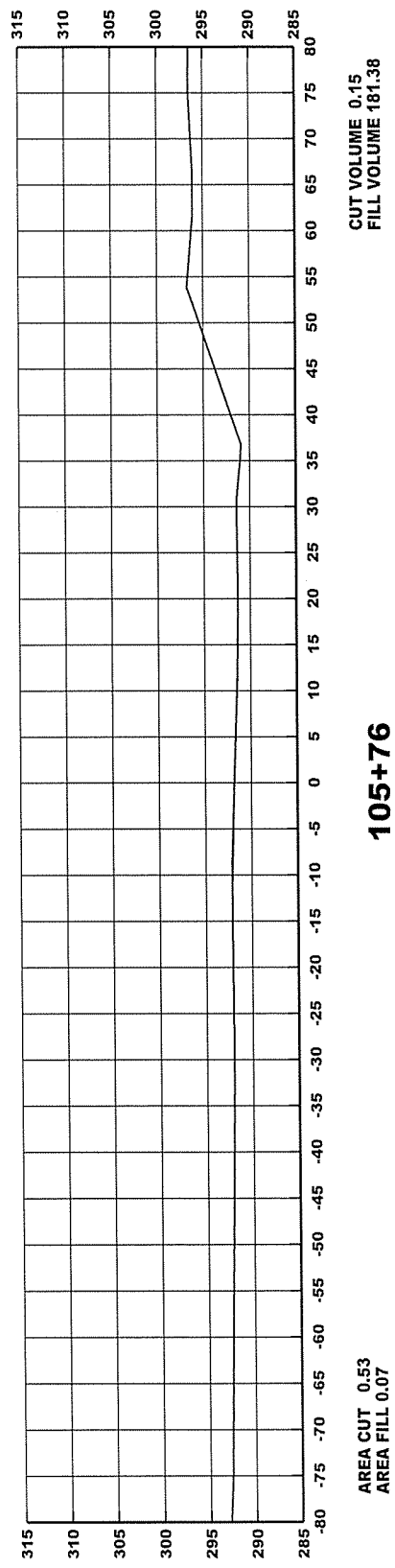
**END TAPER**

**BEGIN TAPER**

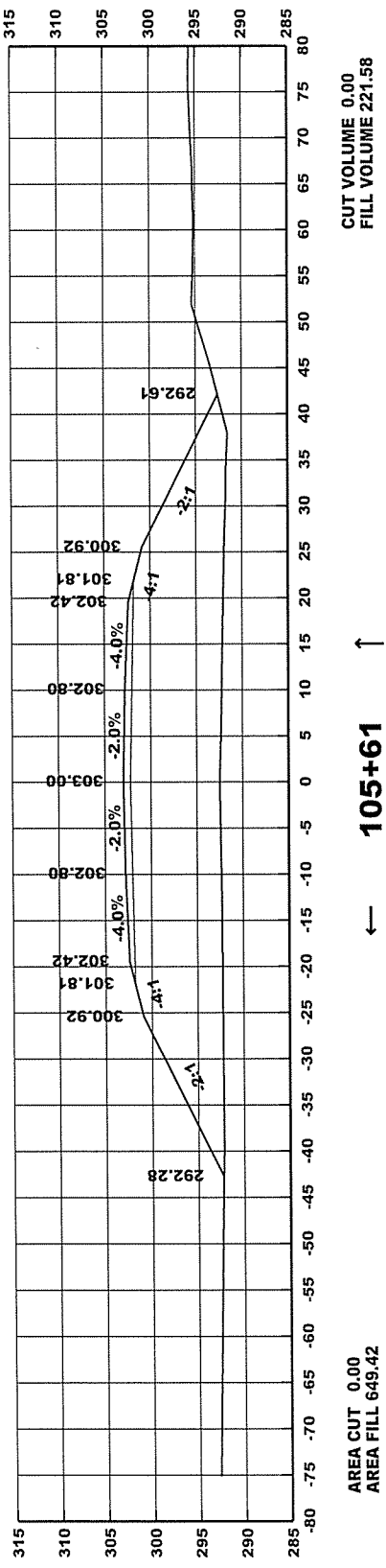
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	FA6713	60	63	

4

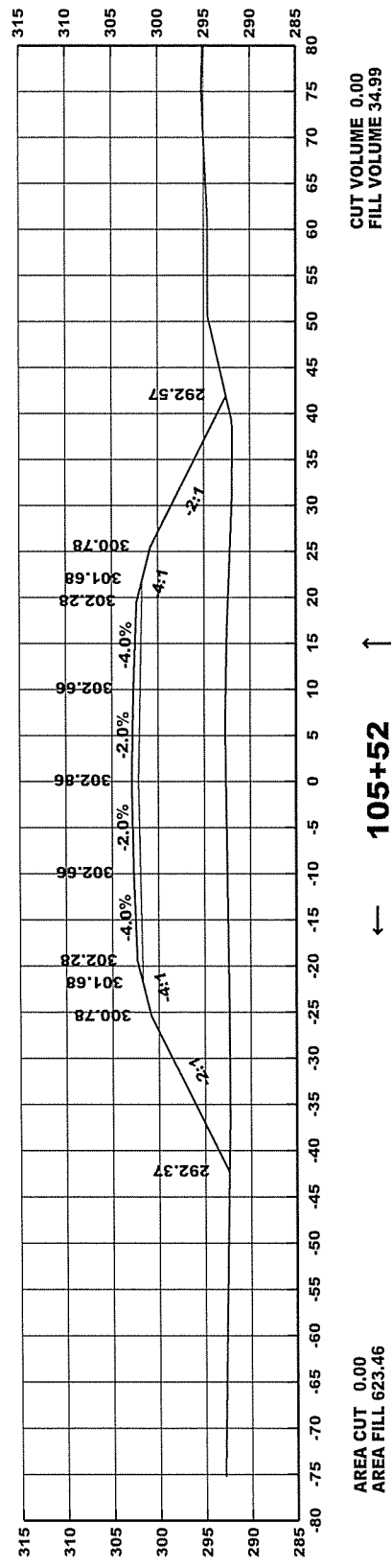
CROSS SECTIONS



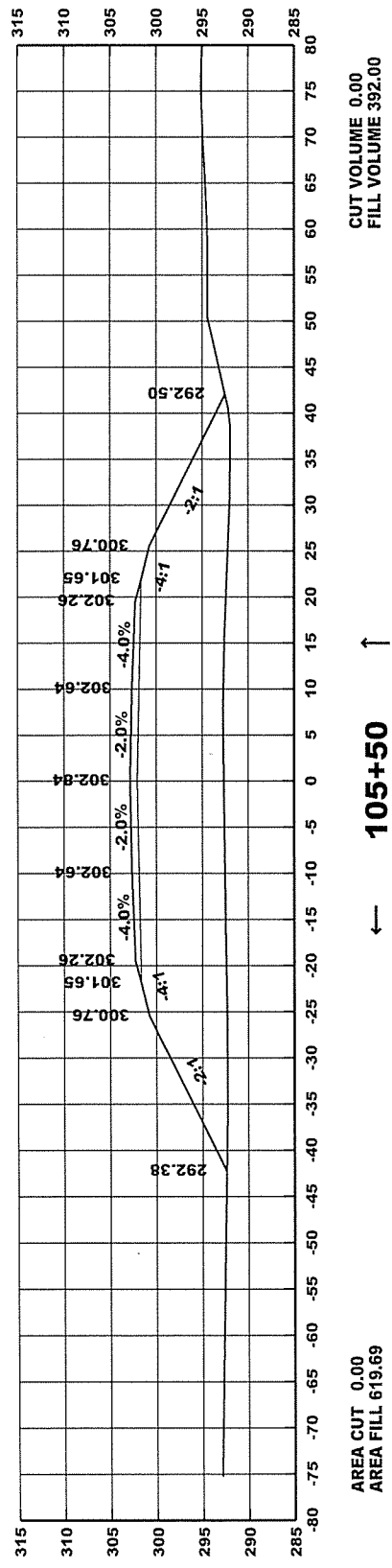
**105+76**  
**TOE OF SLOPE**



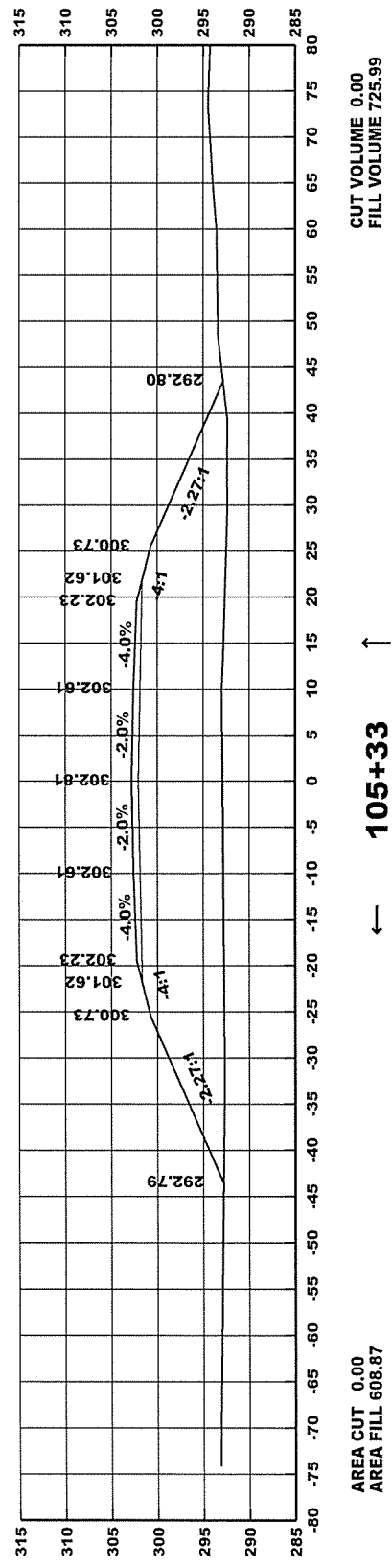
**105+61**  
**BRIDGE END**



**105+52**



**105+50**

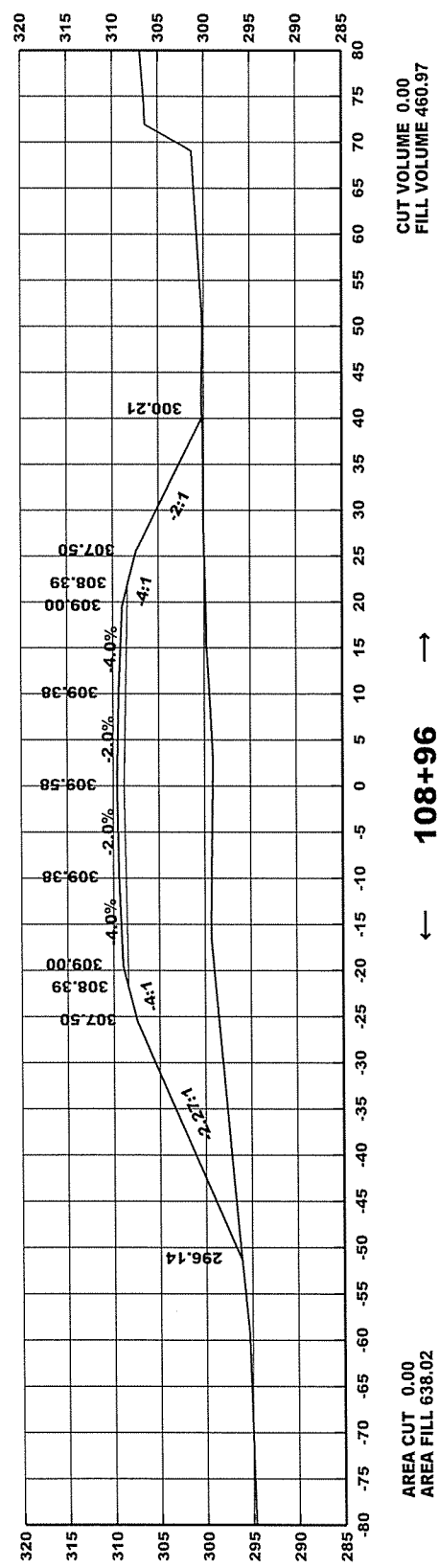


**105+33**  
**END GUARDRAIL**

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		FA6713	61	63

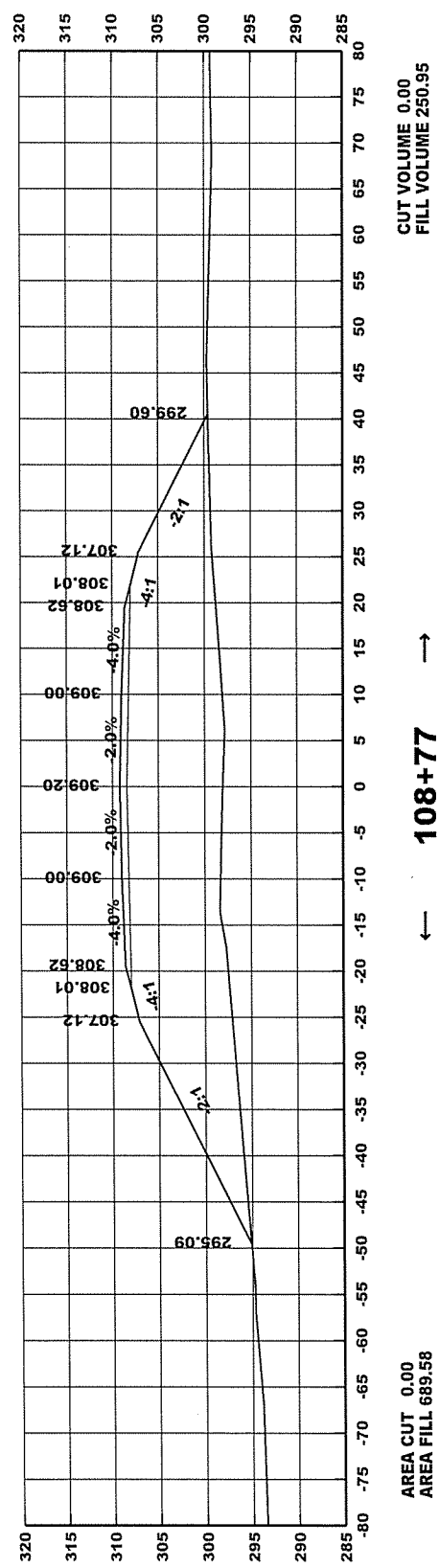
4

CROSS SECTIONS

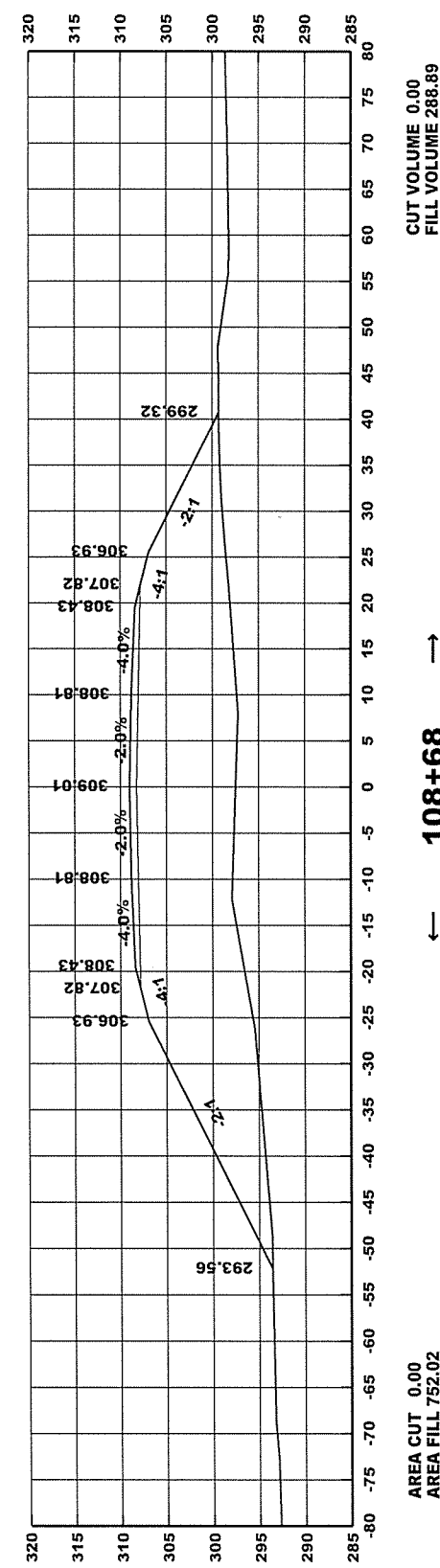


← 108+96 →

**BEGIN GUARDRAIL  
RETAIN AND PROTECT STONE WALL FROM  
STA. 108+90 - STA. 109+64 ON RT.**

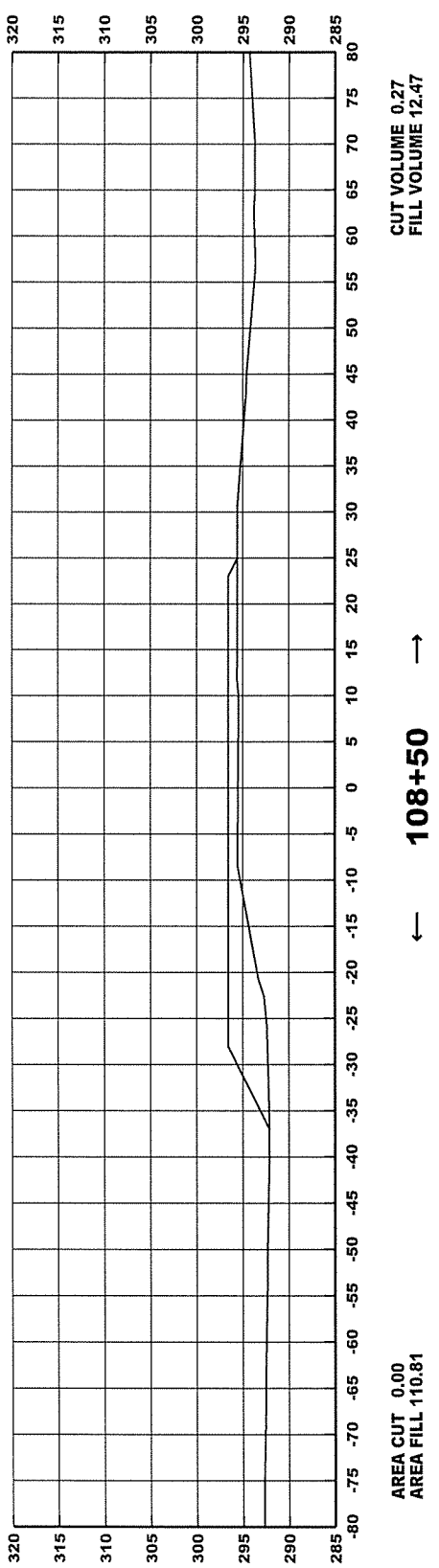


← 108+77 →

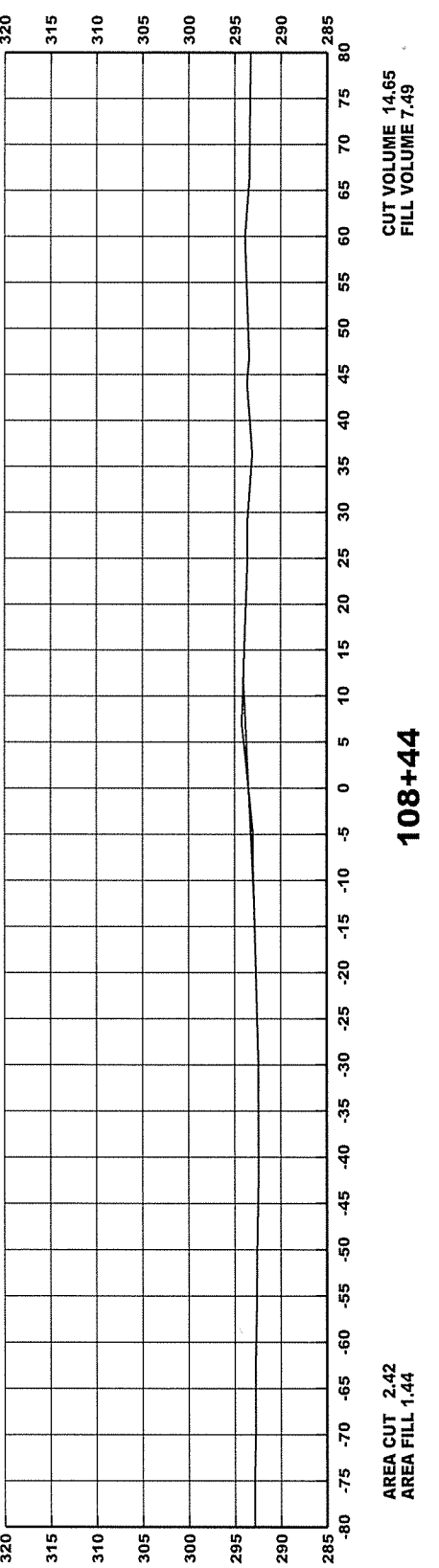


← 108+68 →

**BRIDGE END**



← 108+50 →



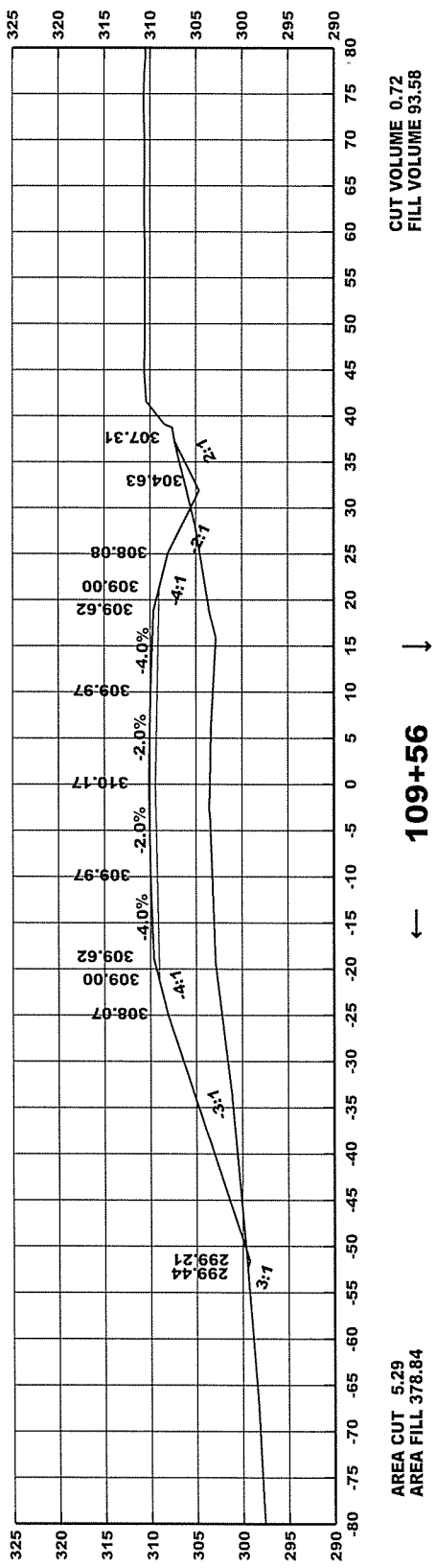
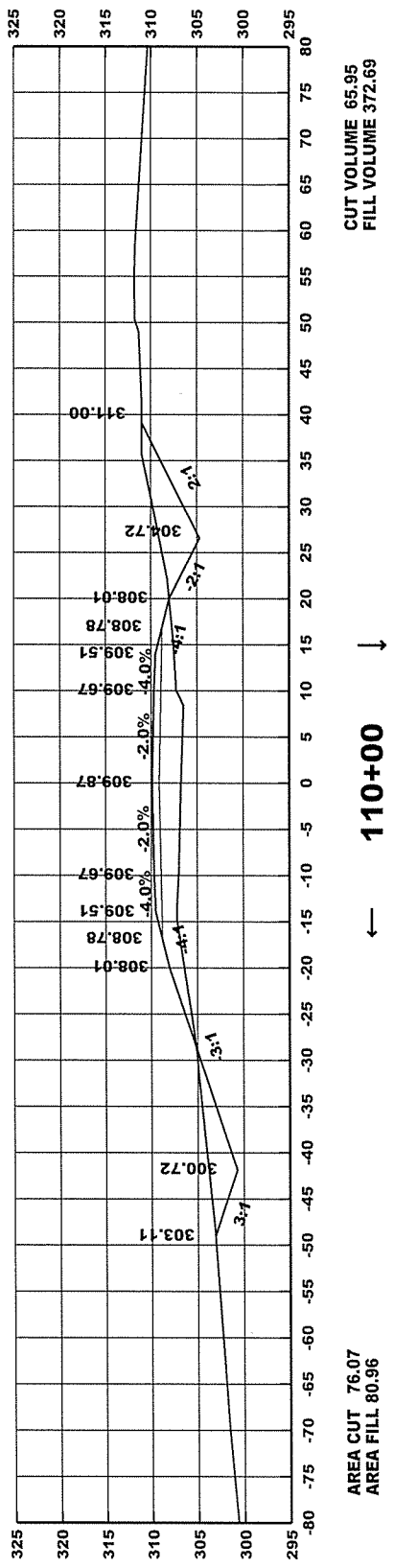
← 108+44 →

**TOE OF SLOPE**

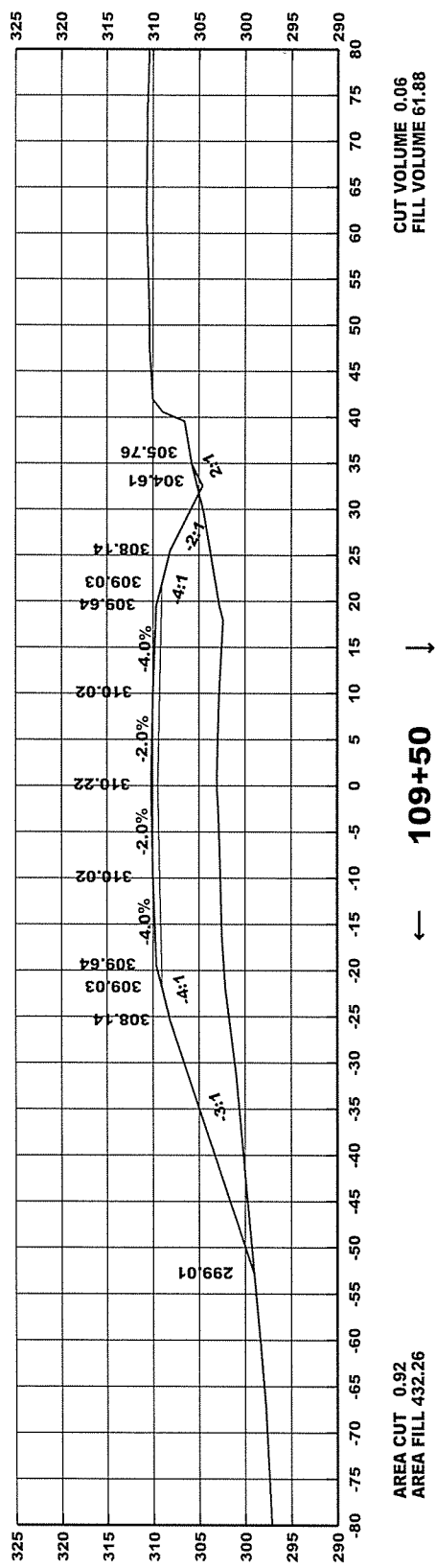
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO.						FA6713	62	63

4

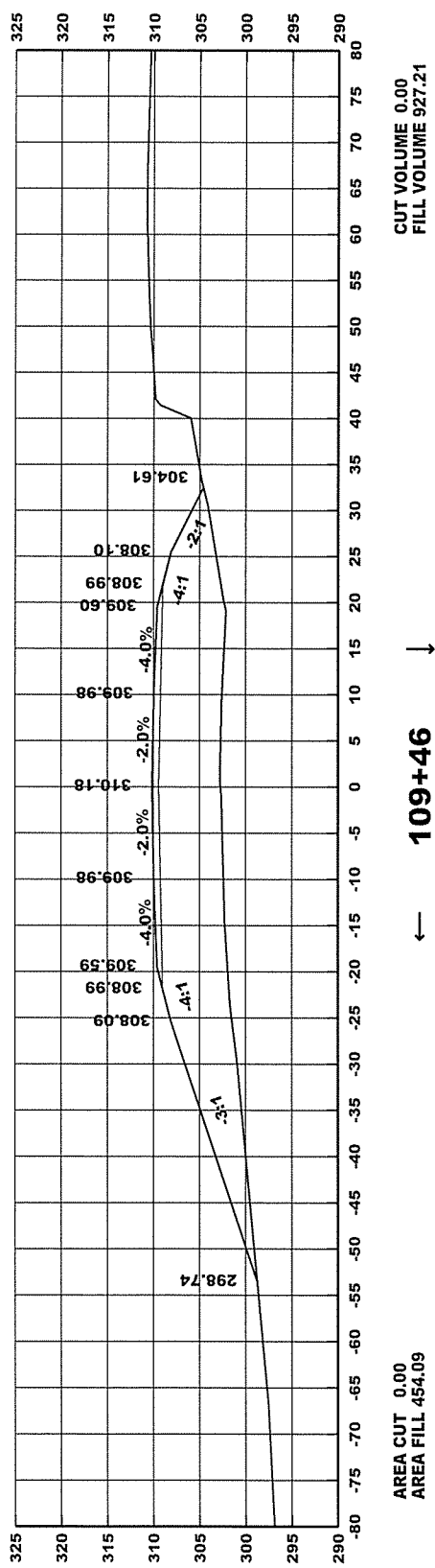
CROSS SECTIONS



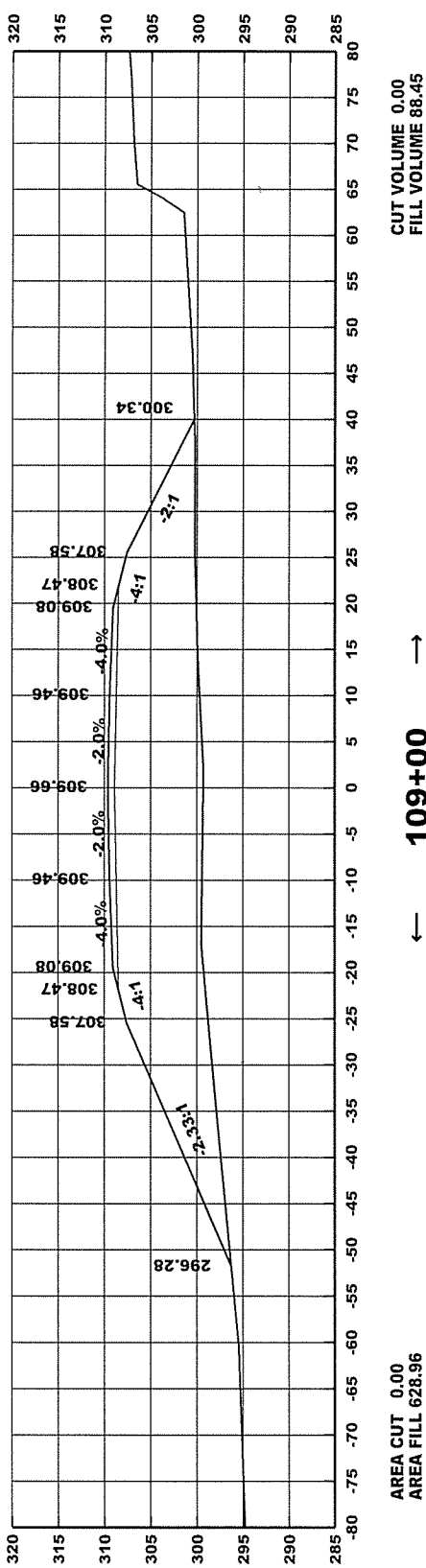
BEGIN TAPER  
 RETAIN AND PROTECT STONE WALL FROM  
 STA. 108+90 - STA. 109+64 ON RT.



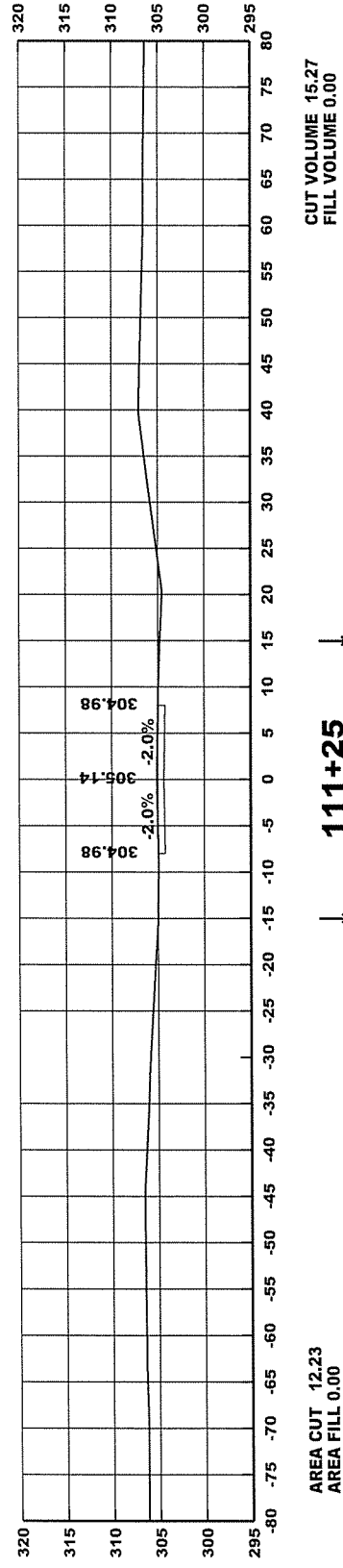
BEGIN DITCH GRADE ON LEFT AND RIGHT



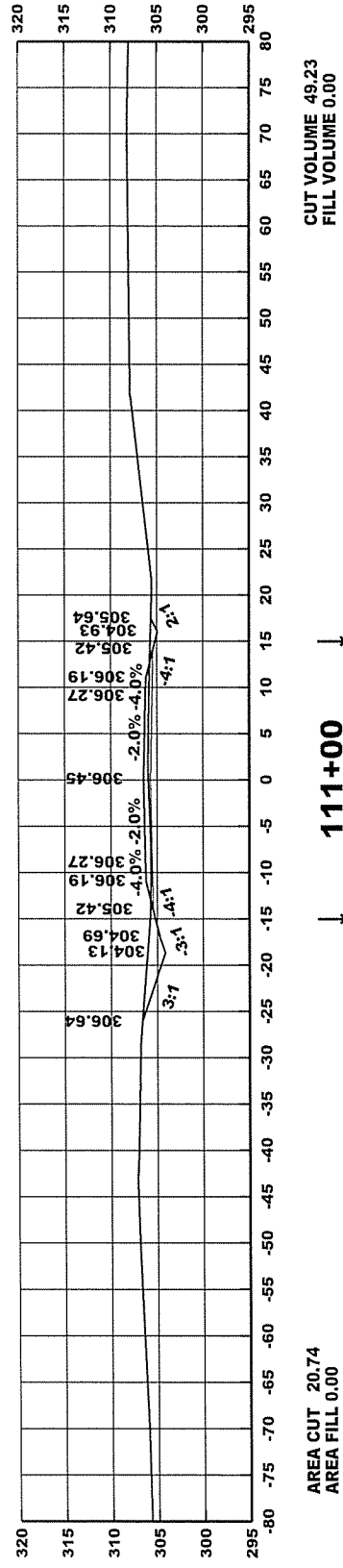
END GUARDRAIL



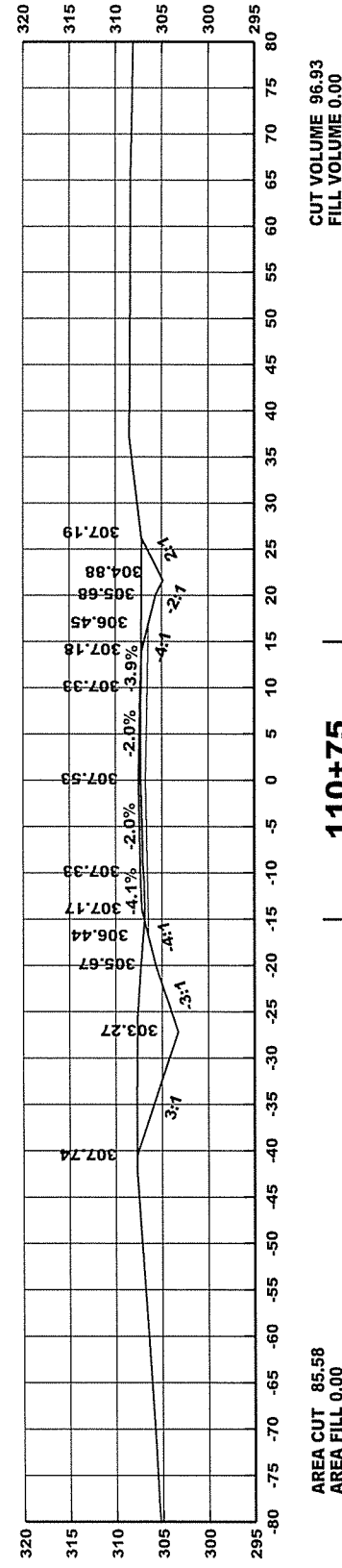
**END JOB FA6713**



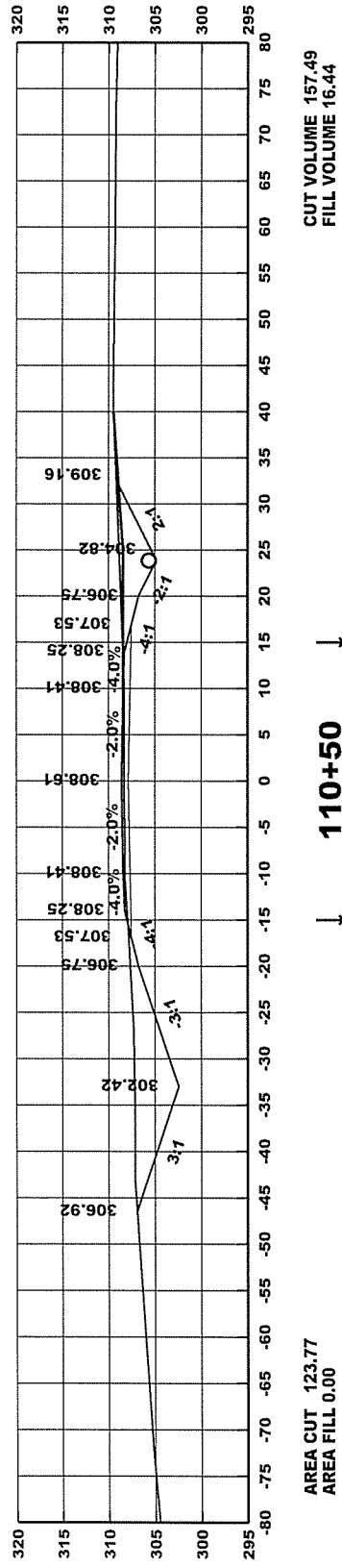
**END DITCH GRADE ON LEFT AND RIGHT**



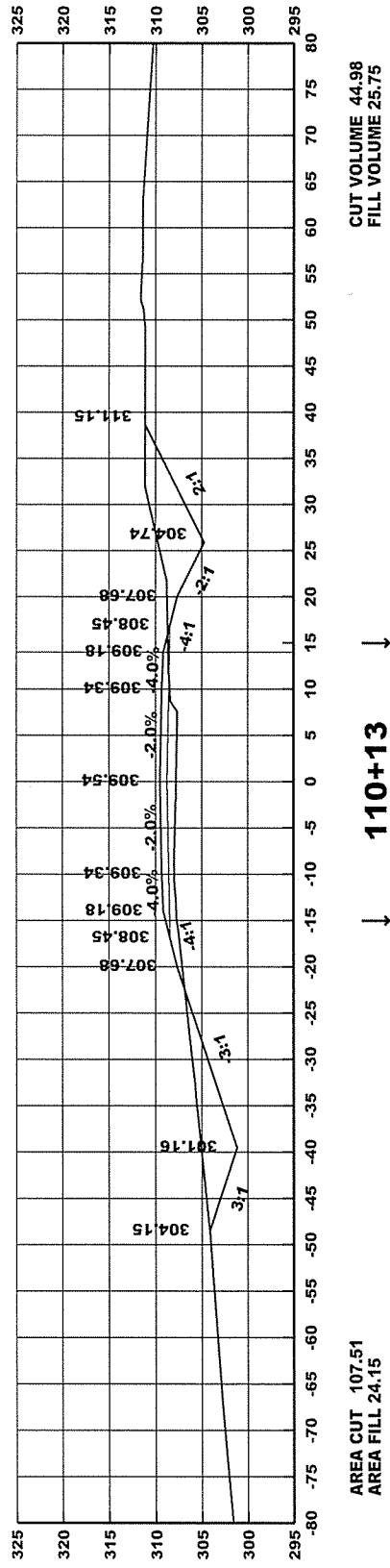
**END TRANSITION**



**END TAPER**



**INSTALL  
18" X 40' PIPE CULVERT  
RT. SIDE DRAIN  
CONST. APPR. = 60 CU. YDS.**



DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO. FA6713							63	63