

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	100833	1	36	

ARKANSAS DEPARTMENT OF TRANSPORTATION
CONSTRUCTION PLANS FOR STATE HIGHWAY

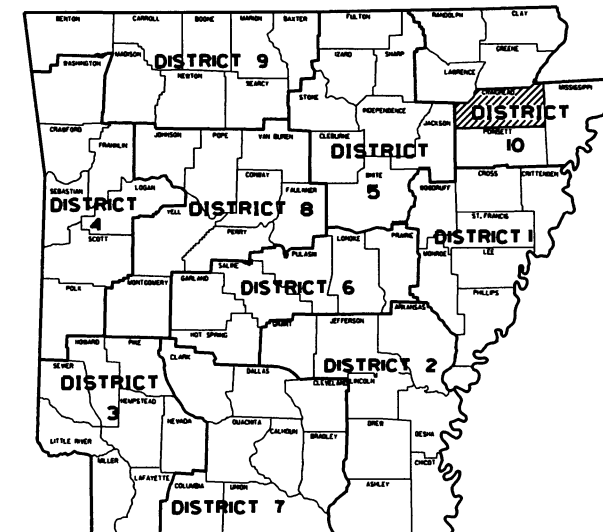
**DITCH AT L.M. 0.25
STR. & APPRS. (S)**

CRAIGHEAD COUNTY
ROUTE 163 SECTION 5

JOB 100833

FED. AID PROJ. NHPP-0016(73)

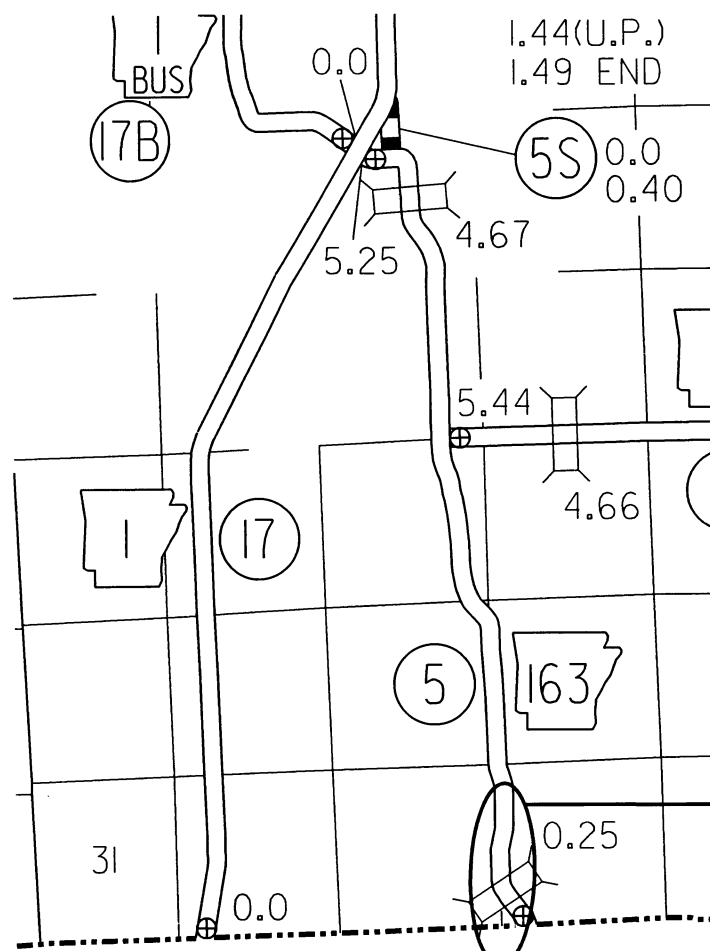
NOT TO SCALE



ARK. HWY. DIST. NO. 10

• DESIGN TRAFFIC DATA •

DESIGN YEAR	-----	2038
2018 ADT	-----	2000
2038 ADT	-----	2500
2038 DHV	-----	275
DIRECTIONAL DISTRIBUTION	-----	60%
TRUCKS	-----	9%
AVERAGE RUNNING SPEED	-----	35 MPH

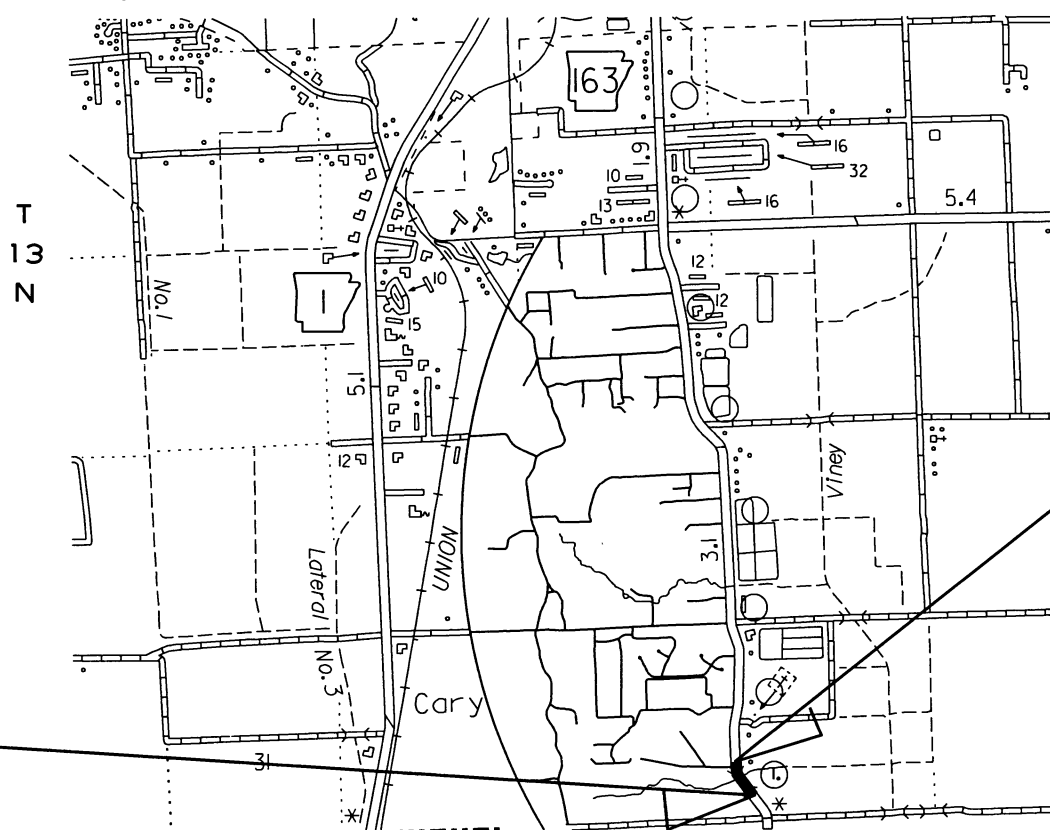


VICINITY MAP

STRUCTURES OVER 20'-0" SPAN

① STA. 109+00 CONSTRUCT
QUAD 11' x 9' x 88' R.C. BOX CULVERT
WITH 3/4 WINGS LT. AND RT.
Q50= 865 CFS, D.A. = 0.82 SO. MI.
SPAN = 47.42'

PROJECT LOCATION R 3 E



STA. 109+60.00
END JOB 100833

STA. 108+60.00
BEGIN JOB 100833
LOG MILE 0.24



APPROVED



12-18-18
DEPUTY DIRECTOR
AND CHIEF ENGINEER

	BEGIN PROJECT	MID-POINT OF PROJECT	END PROJECT
LATITUDE	N 35°42' 28.0"	N 35°42' 28.4"	N 35°42' 28.8"
LONGITUDE	W 90°39' 40.8"	W 90°39' 41.1"	W 90°39' 41.4"

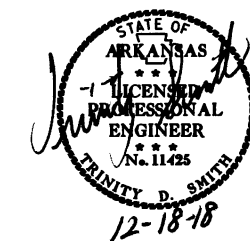
GROSS LENGTH OF PROJECT	100.00	FEET OR	0.019	MILES
NET " " ROADWAY	52.58	" "	0.010	"
NET " " BRIDGES	47.42	" "	0.009	"
NET " " PROJECT	100.00	" "	0.019	"

8/23/2018

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② INDEX OF SHEETS AND STANDARD DRAWINGS



INDEX OF SHEETS

SHEET NO.	TITLE
1	TITLE SHEET
2	INDEX OF SHEETS AND STANDARD DRAWINGS
3	GOVERNING SPECIFICATIONS AND GENERAL NOTES
4 - 5	TYPICAL SECTIONS OF IMPROVEMENT
6 - 12	SPECIAL DETAILS
13 - 16	TEMPORARY EROSION CONTROL DETAILS
17 - 19	MAINTENANCE OF TRAFFIC DETAILS
20	PERMANENT PAVEMENT MARKING DETAILS
21 - 25	QUANTITIES
26	SUMMARY OF QUANTITIES AND REVISIONS
27 - 28	SURVEY CONTROL DETAILS
29 - 30	PLAN AND PROFILE SHEETS
31 - 36	CROSS SECTIONS

ROADWAY STANDARD DRAWINGS

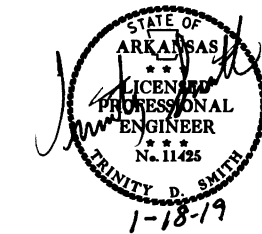
DRWG.NO.	TITLE	DATE
CDP-1	CONCRETE DITCH PAVING	12-08-16
MB-1	MAILBOX DETAILS	11-18-04
PBC-1	PRECAST CONCRETE BOX CULVERTS	01-28-15
PCC-1	CONCRETE PIPE CULVERT FILL HEIGHTS & BEDDING	02-27-14
PCM-1	METAL PIPE CULVERT FILL HEIGHTS & BEDDING	02-27-14
PCP-1	PLASTIC PIPE CULVERT (HIGH DENSITY POLYETHYLENE)	02-27-14
PCP-2	PLASTIC PIPE CULVERT (PVC F949)	02-27-14
PM-1	PAVEMENT MARKING DETAILS	06-01-17
PU-1	DETAILS OF PIPE UNDERDRAIN	12-08-16
RCB-1	REINFORCED CONCRETE BOX CULVERT DETAILS	07-26-12
RCB-2	EXCAVATION PAY LIMITS, BACKFILL, & SOLID SODDING FOR BOX CULVERTS	11-20-03
SE-2	TABLES AND METHOD OF SUPERELEVATION FOR TWO-WAY TRAFFIC	10-18-96
TC-1	STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION	04-13-17
TC-2	STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION	09-02-15
TC-3	STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION	09-02-15
TC-4	STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION-TEMPORARY PRECAST BARRIER	02-27-14
TC-5	STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION-TEMPORARY PRECAST BARRIER	10-15-09
TEC-1	TEMPORARY EROSION CONTROL DEVICES	11-16-17
TEC-2	TEMPORARY EROSION CONTROL DEVICES	06-02-94
TEC-3	TEMPORARY EROSION CONTROL DEVICES	11-03-94

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2 GOVERNING SPECS. AND GENERAL NOTES



GOVERNING SPECIFICATIONS

ARKANSAS STATE HIGHWAY COMMISSION STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION, EDITION OF 2014, AND THE FOLLOWING SPECIAL PROVISIONS AND SUPPLEMENTAL SPECIFICATIONS:

NUMBER	TITLE
ERRATA	ERRATA FOR THE BOOK OF STANDARD SPECIFICATIONS
FHWA-1273	REQUIRED CONTRACT PROVISIONS FEDERAL-AID CONSTRUCTION CONTRACTS
FHWA-1273	SUPPLEMENT - EQUAL EMPLOYMENT OPPORTUNITY - NOTICE TO CONTRACTORS
FHWA-1273	SUPPLEMENT - SPECIFIC EQUAL EMPLOYMENT OPPORTUNITY RESPONSIBILITIES (23 U.S.C. 140)
FHWA-1273	SUPPLEMENT - EQUAL EMPLOYMENT OPPORTUNITY - GOALS AND TIMETABLES
FHWA-1273	SUPPLEMENT - EQUAL EMPLOYMENT OPPORTUNITY - FEDERAL STANDARDS
FHWA-1273	SUPPLEMENT - POSTERS AND NOTICES REQUIRED FOR FEDERAL-AID PROJECTS
FHWA-1273	SUPPLEMENT - WAGE RATE DETERMINATION
100-3	CONTRACTOR'S LICENSE
100-4	DEPARTMENT NAME CHANGE
102-2	ISSUANCE OF PROPOSALS
108-1	LIQUIDATED DAMAGES
108-2	WORK ALLOWED PRIOR TO ISSUANCE OF WORK ORDER
110-1	PROTECTION OF WATER QUALITY AND WETLANDS
303-1	AGGREGATE BASE COURSE
306-1	QUALITY CONTROL AND ACCEPTANCE
400-1	TACK COATS
400-4	DESIGN AND QUALITY CONTROL OF ASPHALT MIXTURES
400-5	PERCENT AIR VOIDS FOR ACHM MIX DESIGNS
400-6	LIQUID ANTI-STRIP ADDITIVE
410-1	CONSTRUCTION REQUIREMENTS AND ACCEPTANCE OF ASPHALT CONCRETE PLANT MIX COURSES
410-2	DEVICES FOR MEASURING DENSITY FOR ROLLING PATTERNS
600-2	INCIDENTAL CONSTRUCTION
604-1	RETROREFLECTIVE SHEETING FOR TRAFFIC CONTROL DEVICES IN CONSTRUCTION ZONES
605-1	CONCRETE DITCH PAVING
606-1	PIPE CULVERTS FOR SIDE DRAINS
620-1	MULCH COVER
800-1	STRUCTURES
802-3	CONCRETE FOR STRUCTURES
JOB 100833	BIDDING REQUIREMENTS AND CONDITIONS
JOB 100833	BROADBAND INTERNET SERVICE FOR ASPHALT CONCRETE PLANT
JOB 100833	BROADBAND INTERNET SERVICE FOR FIELD OFFICE
JOB 100833	CARGO PREFERENCE ACT REQUIREMENTS
JOB 100833	DELAY IN RIGHT OF WAY OCCUPANCY
JOB 100833	DISADVANTAGED BUSINESS ENTERPRISE BIDDER'S RESPONSIBILITIES
JOB 100833	FLEXIBLE BEGINNING OF WORK
JOB 100833	GOALS FOR DISADVANTAGED BUSINESS ENTERPRISE PARTICIPATION
JOB 100833	MANDATORY ELECTRONIC CONTRACT
JOB 100833	MANDATORY ELECTRONIC DOCUMENT SUBMITTAL
JOB 100833	NESTING SITES OF MIGRATORY BIRDS
JOB 100833	PLASTIC PIPE
JOB 100833	PRICE ADJUSTMENT FOR ASPHALT BINDER
JOB 100833	SETTLEMENT AGREEMENTS
JOB 100833	SHORING FOR CULVERTS
JOB 100833	SOIL STABILIZATION
JOB 100833	STORM WATER POLLUTION PREVENTION PLAN
JOB 100833	SUBMISSION OF ASPHALT CONCRETE HOT MIX ACCEPTANCE TEST RESULTS
JOB 100833	UTILITY ADJUSTMENTS
JOB 100833	WARM MIX ASPHALT

GENERAL NOTES

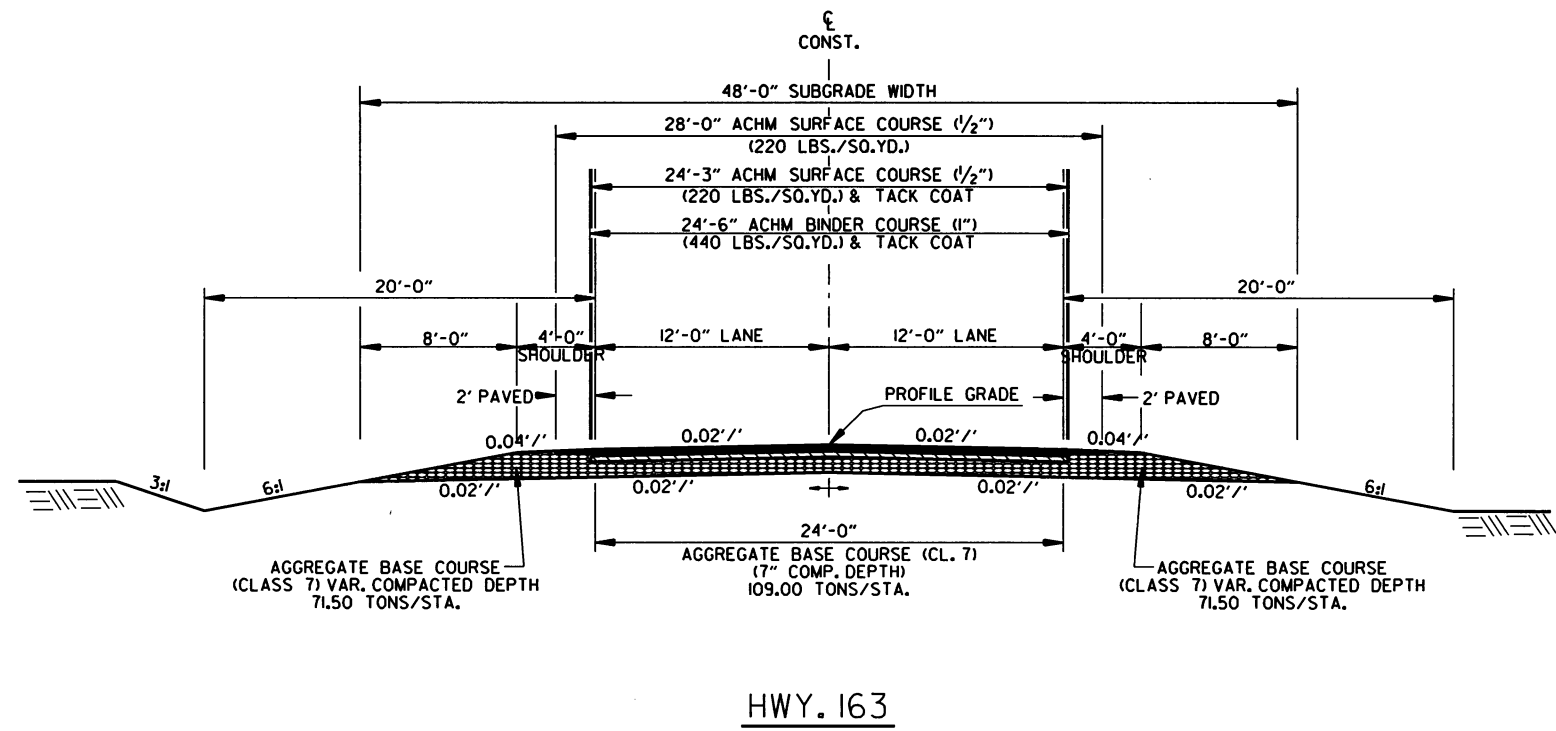
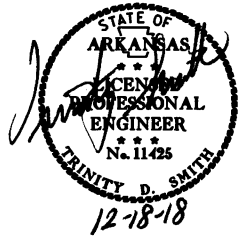
- GRADE LINE DENOTES FINISHED GRADE WHERE SHOWN ON PLANS.
- ALL PIPE LINES, POWER, TELEPHONE, AND TELEGRAPH LINES TO BE MOVED OR LOWERED BY THE RESPECTIVE OWNERS AS PER AGREEMENT WITH SUCH OWNERS.
- ANY EQUIPMENT OR APPURTENANCE THAT INTERFERES WITH THE PROPOSED CONSTRUCTION AND WHICH MAY BE THE PROPERTY OF UTILITY SERVICE ORGANIZATIONS SHALL BE MOVED BY THE OWNERS UNLESS OTHERWISE PROVIDED.
- THE CONTRACTOR SHALL BE RESPONSIBLE FOR MAINTAINING U. S. MAILBOXES WITHIN THE PROJECT LIMITS IN SUCH A MANNER THAT THE PUBLIC MAY RECEIVE CONTINUED MAIL SERVICE. PAYMENT WILL BE CONSIDERED INCLUDED IN THE PRICE BID FOR THE VARIOUS BID ITEMS.
- ALL LAND MONUMENTS LOCATED WITHIN THE CONSTRUCTION AREA SHALL BE PROTECTED IN ACCORDANCE WITH SECTION 107.12 OF THE STANDARD SPECIFICATIONS.
- ALL TREES THAT DO NOT DIRECTLY INTERFERE WITH THE PROPOSED CONSTRUCTION SHALL BE SPARED AS DIRECTED BY THE ENGINEER. CARE AND DISCRETION SHALL BE USED TO INSURE THAT ALL TREES NOT TO BE REMOVED SHALL BE HARMED AS LITTLE AS POSSIBLE DURING THE CONSTRUCTION OPERATIONS.
- THE CONTRACTOR SHALL BE RESPONSIBLE FOR PROVIDING A FENCE TO CONTROL LIVESTOCK IN AREAS WHERE PASTURES ARE SEVERED. WIRE FENCE MAY BE CONSTRUCTED INITIALLY, OR IN LIEU THEREOF, THE CONTRACTOR AT HIS OWN EXPENSE, MAY ELECT TO PROVIDE TEMPORARY FENCING SUITABLE TO CONTAIN LIVESTOCK.
- THE SEQUENCE AS SHOWN ON THE MAINTENANCE OF TRAFFIC PLANS IS A GENERAL OUTLINE FOR THE CONSTRUCTION OF THIS PROJECT, AND IN NO WAY IS IT INTENDED TO COVER EVERY ITEM IN THE PROJECT. ITEMS NOT CRITICAL TO THE CONSTRUCTION SEQUENCE MAY BE CONSTRUCTED IN ANY STAGE AS APPROVED BY THE RESIDENT ENGINEER.
- THIS PROJECT IS COVERED UNDER A SECTION 404 NATIONWIDE 14 PERMIT. REFER TO SECTION 110 OF THE STANDARD SPECIFICATIONS, EDITION OF 2014, FOR PERMIT REQUIREMENTS.
- ALL FLEXIBLE BASE AND ASPHALTIC PAVEMENTS REMOVED SHALL BE PAID FOR UNDER THE ITEM NO. 210 - UNCLASSIFIED EXCAVATION.
- THE EXISTING ASPHALT PAVEMENT TO BE REMOVED FROM THE REMAINING PAVEMENT SHALL BE SEPARATED BY SAWING ALONG A NEAT LINE. AFTER SAWING, THE PAVEMENT TO BE REMOVED SHALL BE CAREFULLY REMOVED IN A MANNER THAT WILL NOT DAMAGE THE PAVEMENT THAT IS TO REMAIN. ANY DAMAGE OF THE ASPHALT PAVEMENT THAT IS TO REMAIN IN PLACE SHALL BE REPAIRED AT THE CONTRACTOR'S EXPENSE.

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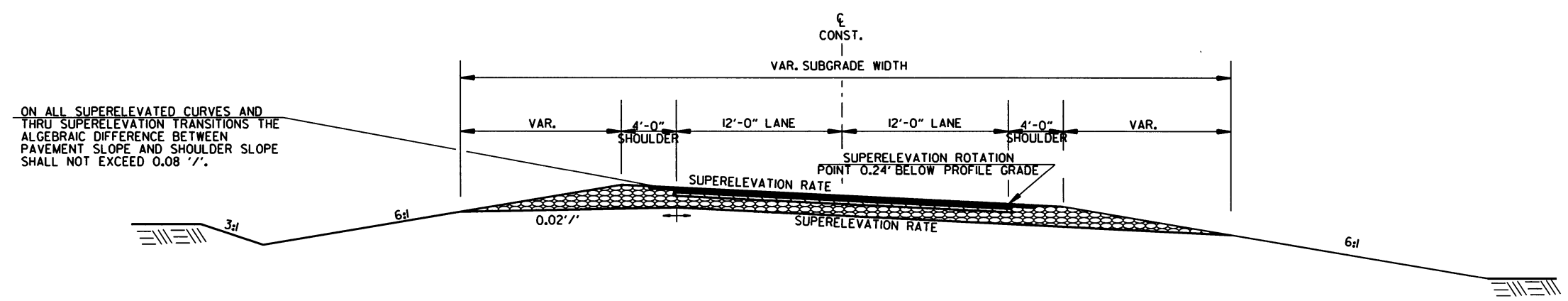
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② TYPICAL SECTIONS OF IMPROVEMENT



HWY. 163

NOTES:
 REFER TO CROSS SECTIONS FOR DEVIATION FROM THE NORMAL SLOPES. NO CHANGES SHALL BE MADE FROM THE PLANNED SLOPES WITHOUT THE APPROVAL OF THE ENGINEER.
 THE THICKNESS OF AGGREGATE BASE COURSE SHALL BE WITHIN PLUS OR MINUS ONE INCH OF THE PLAN THICKNESS SHOWN. THE CONTRACTOR WILL CORRECT ANY DEFICIENT THICKNESS THAT DOES NOT MEET TOLERANCE INDICATED. PAYMENT WILL NOT BE MADE FOR MATERIAL PLACED IN EXCESS OF THE TOLERANCE INDICATED.
 THE FINAL 2" OF SURFACE COURSE IS TO BE PLACED AFTER ALL OTHER COURSES HAVE BEEN LAID. LONGITUDINAL JOINTS SHALL BE AT LANE LINES.

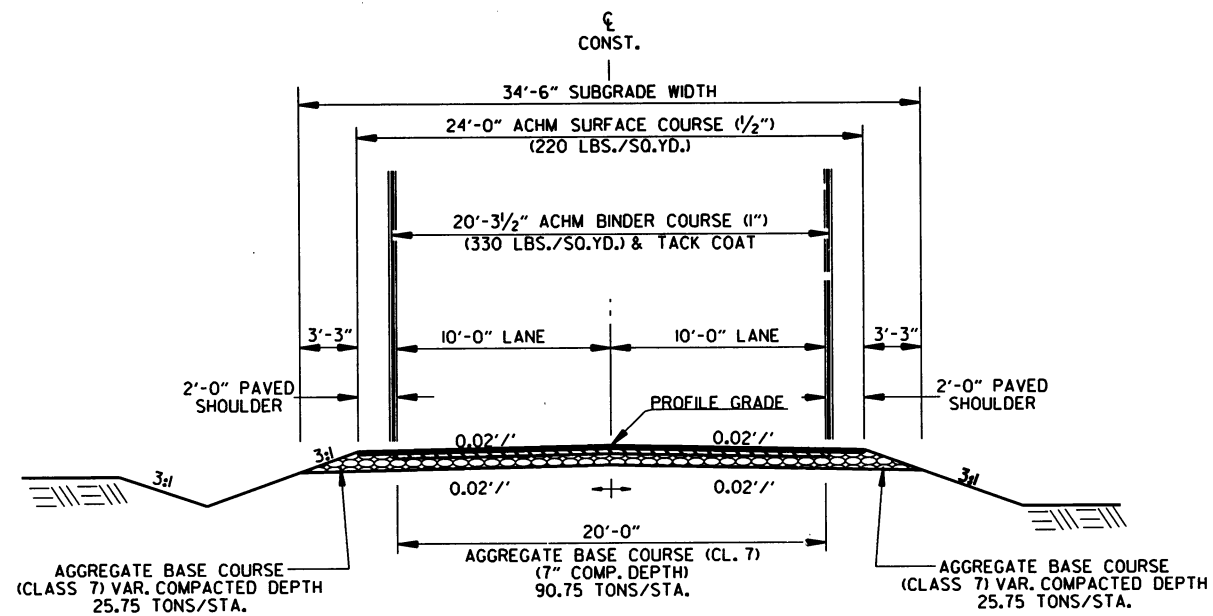
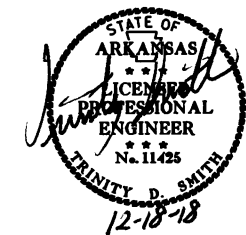


ON ALL SUPERELEVATED CURVES AND THRU SUPERELEVATION TRANSITIONS THE ALGEBRAIC DIFFERENCE BETWEEN PAVEMENT SLOPE AND SHOULDER SLOPE SHALL NOT EXCEED 0.08 '/'.

HWY. 163 SUPERELEVATION
 PAVEMENT SECTION IS THE SAME AS SHOWN ABOVE

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② TYPICAL SECTIONS OF IMPROVEMENT

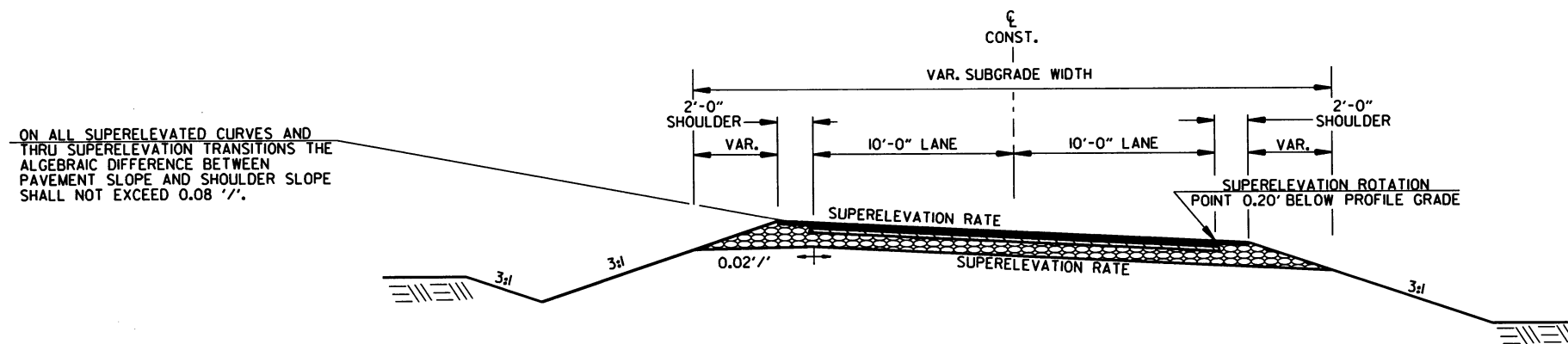


DETOUR

NOTES:
REFER TO CROSS SECTIONS FOR DEVIATION FROM THE NORMAL SLOPES. NO CHANGES SHALL BE MADE FROM THE PLANNED SLOPES WITHOUT THE APPROVAL OF THE ENGINEER.

THE THICKNESS OF AGGREGATE BASE COURSE SHALL BE WITHIN PLUS OR MINUS ONE INCH OF THE PLAN THICKNESS SHOWN. THE CONTRACTOR WILL CORRECT ANY DEFICIENT THICKNESS THAT DOES NOT MEET TOLERANCE INDICATED. PAYMENT WILL NOT BE MADE FOR MATERIAL PLACED IN EXCESS OF THE TOLERANCE INDICATED.

THE FINAL 2" OF SURFACE COURSE IS TO BE PLACED AFTER ALL OTHER COURSES HAVE BEEN LAID. LONGITUDINAL JOINTS SHALL BE AT LANE LINES.



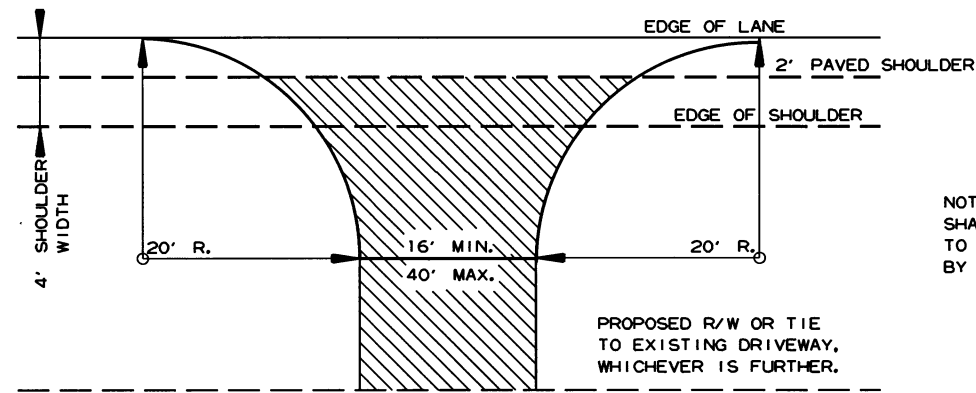
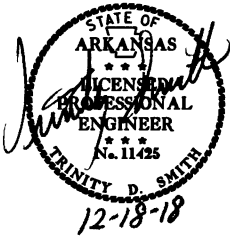
ON ALL SUPERELEVATED CURVES AND THRU SUPERELEVATION TRANSITIONS THE ALGEBRAIC DIFFERENCE BETWEEN PAVEMENT SLOPE AND SHOULDER SLOPE SHALL NOT EXCEED 0.08 '/'.

DETOUR SUPERELEVATION


PAVEMENT SECTION IS THE SAME AS SHOWN ABOVE

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							6	36
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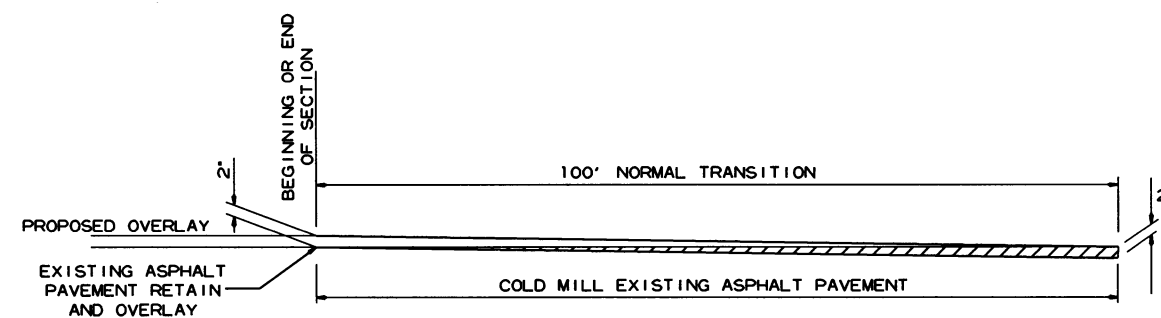
② SPECIAL DETAILS



NOTE: TURNOUTS AND PRIVATE DRIVES SHALL BE MODIFIED WHERE NECESSARY TO MEET LOCAL CONDITIONS AS DIRECTED BY THE ENGINEER.

 ACHM SURFACE COURSE (1/2") (220 LBS. PER SQ. YD.) AND AGGREGATE BASE COURSE (CLASS 7) 7" COMP. DEPTH IF ASPHALT OR GRAVEL DRIVE EXISTING; OR 6" CONCRETE IF CONCRETE DRIVE EXISTING.

DETAIL FOR DRIVEWAY TURNOUTS
OPEN SHOULDER SECTION
(ARTERIALS)

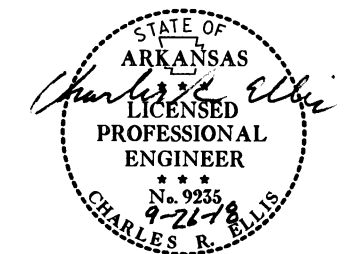


DETAIL FOR TRANSITIONS

9/14/2018

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DATE REVISED, DATE FILMED, DATE REVISED, DATE FILMED, FED. ROAD DIST. NO., STATE, FED. AID PROJ. NO., SHEET NO., TOTAL SHEETS



TABULAR DATA BY: KJF DATE: 09/24/2018
CHECKED BY: DPT DATE: 9-29-18

OUTLET WINGWALL TABLE

Table with columns for Wing A and Wing B, including dimensions like OVER ALL WIDTH, CLEAR HEIGHT, FOOTING THK, and various reinforcement details (F1-F12).

Min. Bar Lap Length table with rows for bar sizes #4 through #8 and their corresponding lap lengths.

Bar Pin Dia. Table with rows for bar sizes #4 through #8 and their corresponding pin diameters.

Any Bar Lap Required for the Skewed End Section shall be considered subsidiary to the item "Reinforcing Steel - Roadway (Gr. 60)."

OUTLET SKEWED END SECTION

Table for Skewed End Section with columns for SKEW (DEGREE), SLOPE, DESIGN FILL DEPTH, and various reinforcement details (a, b, c, d, e, f, g, h, i, j).

OUTLET SLOPE SECTIONS(S)

Table for Slope Sections with columns for R.C. BOX SECTION, DESIGN FILL DEPTH, CLEAR SPAN, CLEAR HEIGHT, and various reinforcement details (a, b, c, d, e, f, g, h, i, j).

Table with columns for CLASS 'S' CONCRETE, REINFORCING STEEL (GR. 60), CU. YDS., and LBS.

SHEET 2 OF 2
DETAILS OF R.C. BOX CULVERT
QUADRUPLE BARREL BOX CULVERT
Sta. 109+10

The required number of bars and lengths shown are for estimating purpose only. The actual number and length required shall be determined in field.
Unless otherwise noted, all dimensions are in inches.

SPECIAL DETAILS

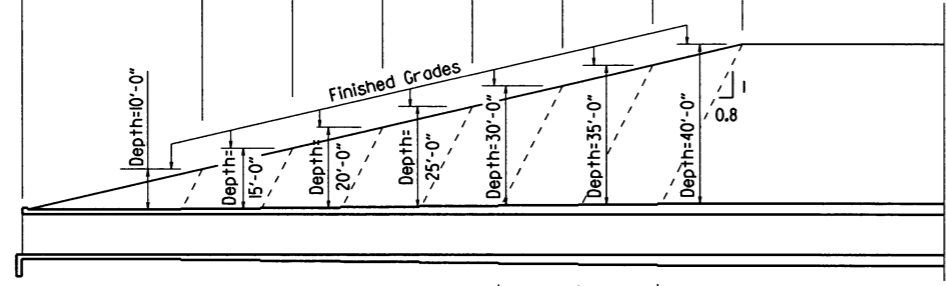


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SPECIAL DETAILS								

2½ Slope	20'-0"	10'-0"	10'-0"	10'-0"	10'-0"	10'-0"	10'-0"
3½ Slope	30'-0"	15'-0"	15'-0"	15'-0"	15'-0"	15'-0"	15'-0"
4½ Slope	40'-0"	20'-0"	20'-0"	20'-0"	20'-0"	20'-0"	20'-0"

Note: For fill depths 10' and under, use Mid-Section full length of box culvert.

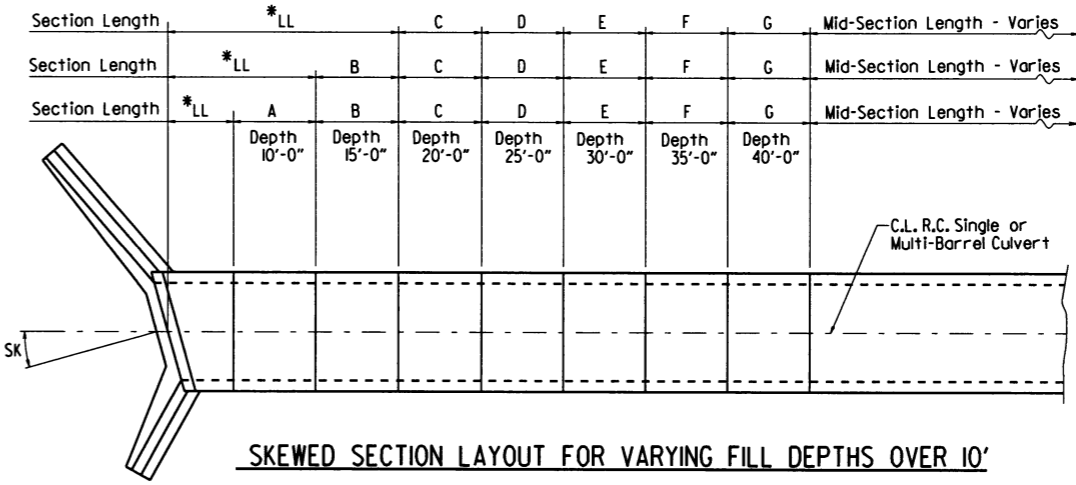
* LL = Skewed End Section Length - See "Skewed End Section Details" Length LL varies with skew angle, overall box width and fill depth and may eliminate the need for some slope section lengths as shown.



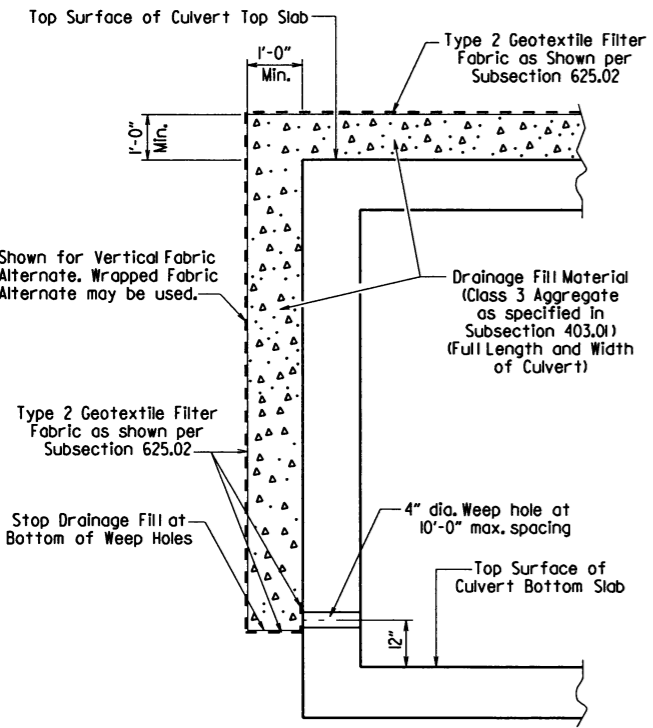
Slope Section Length @ 2½ Slope	A=12'-0"	B=6'-0"	C=6'-0"	D=6'-0"	E=6'-0"	F=6'-0"	G=6'-0"	Mid-Section Length - Varies
Slope Section Length @ 3½ Slope	A=22'-0"	B=11'-0"	C=11'-0"	D=11'-0"	E=11'-0"	F=11'-0"	G=11'-0"	Mid-Section Length - Varies
Slope Section Length @ 4½ Slope	A=32'-0"	B=16'-0"	C=16'-0"	D=16'-0"	E=16'-0"	F=16'-0"	G=16'-0"	Mid-Section Length - Varies

LONGITUDINAL SECTION LENGTH SCHEDULE FOR VARYING FILL DEPTHS OVER 10'

Lengths for Non-Skewed Boxes

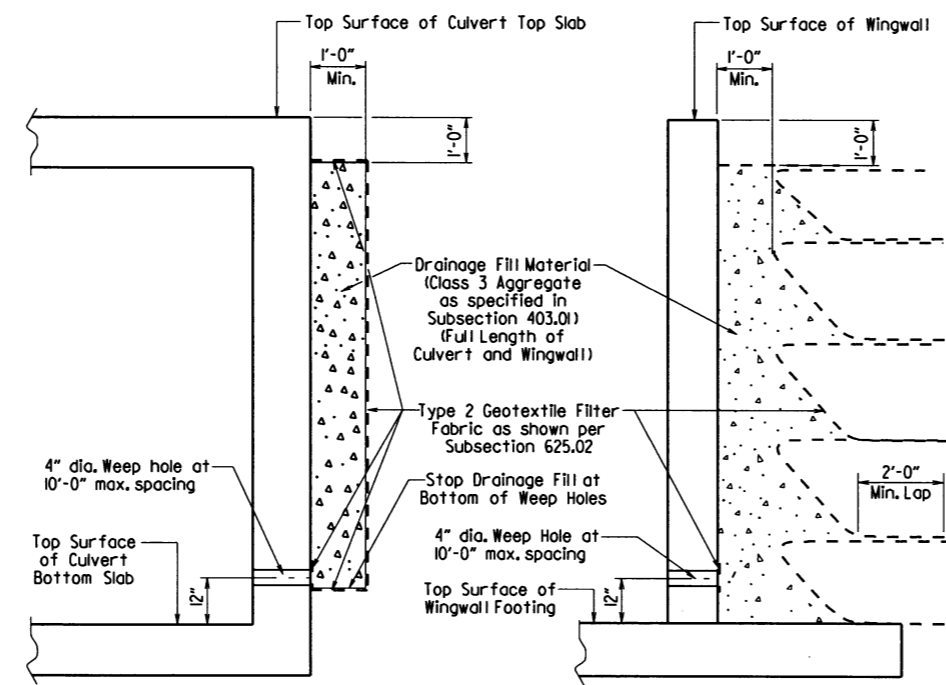


SKewed SECTION LAYOUT FOR VARYING FILL DEPTHS OVER 10'



CULVERT DRAINAGE DETAIL FOR ROCK FILL

This detail shall be used when rock fill is specified for embankment construction.



VERTICAL FABRIC ALTERNATE

(Shown for Culvert, Similar for Wingwall)

WRAPPED FABRIC ALTERNATE

(Shown for Wingwall, Similar for Culvert)

For Details of Excavation and Pay Limits, see Standard Drawing RCB-2.

WINGWALL & CULVERT DRAINAGE DETAIL

GENERAL NOTES:

CONSTRUCTION SPECIFICATIONS: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction (2014 edition) with applicable Supplemental Specifications and Special Provisions. Section and Subsection refer to the Standard Construction Specifications unless otherwise noted in the Plans.

DESIGN SPECIFICATIONS: AASHTO LRFD Bridge Design Specifications, Fifth Edition (2010) with 2010 interim revisions.

LIVE LOADING: HL-93

All concrete shall be Class 5 with a minimum 28-day compressive strength of 3,500 psi and shall be poured in the dry. All exposed corners to have ¼" chamfers.

Reinforcing Steel shall be Grade 60 (yield strength = 60,000 psi) conforming to AASHTO M31 or M322, Type A, with mill test reports.

Reinforcing Steel Tolerances: The tolerances for reinforcing steel shall meet those listed in 'Manual of Standard Practice' published by Concrete Reinforcing Steel Institute (CRSI) except that the tolerance for truss bars such as Figure 3 on page 7-4 of the CRSI Manual shall be minus zero to plus 1/2 inch.

Excavation and backfilling shall be in accordance with the requirements of Section 801.

Membrane Waterproofing shall conform to the requirements of Section 815. Membrane Waterproofing shall be Type C and as directed by the Engineer applied to all construction joints in the top slab and the sidewalls of R.C. Box culverts and to the construction joint between wingwalls and R.C. Box culvert walls.

Weep Holes in box culvert walls shall have a maximum horizontal spacing of 10'-0" and shall be spaced to clear all reinforcing steel. The drain opening shall be 4" diameter and shall be placed 12" above the top of the bottom slab.

Weep Holes in wingwalls shall have a maximum horizontal spacing of 10'-0" and shall be spaced to clear all reinforcing steel. There shall be a minimum of two (2) weep holes in each wingwall. The drain opening shall be 4" diameter and shall be placed 12" above the top of the wingwall footing.

The barrel components of the culvert may be constructed using continuous pours. For longer culvert construction, the Contractor may use multiple pours with transverse construction joints spaced a minimum of 50 feet apart unless superseded by stage construction or site constraints as approved by the Engineer. Construction joints between footings and walls shall be made only where shown in the Plans. Joints shall be normal to the centerline of barrel and shall be keyed. Longitudinal reinforcing shall be continuous through joints unless shown otherwise. All longitudinal construction joints shall be submitted to the Engineer for approval.

Membrane Waterproofing, Weep Holes, Geotextile Filter Fabric, and Drainage Fill Material will not be paid for directly but shall be considered subsidiary to Class 5 Concrete.

When the top slab of the box culvert serves as finished roadway surface, curing and finishing shall be in accordance with subsections 802.17 and 802.20 for bridge roadway surface and a tine finish shall be applied in accordance with subsection 802.19 for Class 5 Tined Bridge Roadway Surface Finish. Curing and finishing shall not be paid for directly, but shall be considered incidental to the item "Class 5 Concrete-Roadway". Class 1 Protective Surface Treatment shall be applied to the roadway surface and this work shall be paid for under the unit price bid for "Class 1 Protective Surface Treatment".

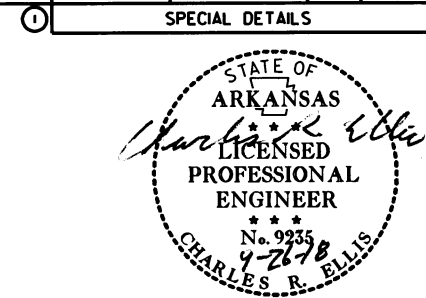
When precast reinforced concrete box culverts are substituted for cast in place box culverts, they shall be manufactured according to ASTM C 1577 and meet the requirements of Section 607. When the top slab of the box culvert serves as the finished roadway surface, a precast reinforced concrete box culvert substitution is not allowed.

SHEET 1 OF 4
GENERAL DETAILS OF R.C. BOX CULVERT
GENERAL NOTES &
LONGITUDINAL SECTION LENGTH SCHEDULE
SPECIAL DETAILS

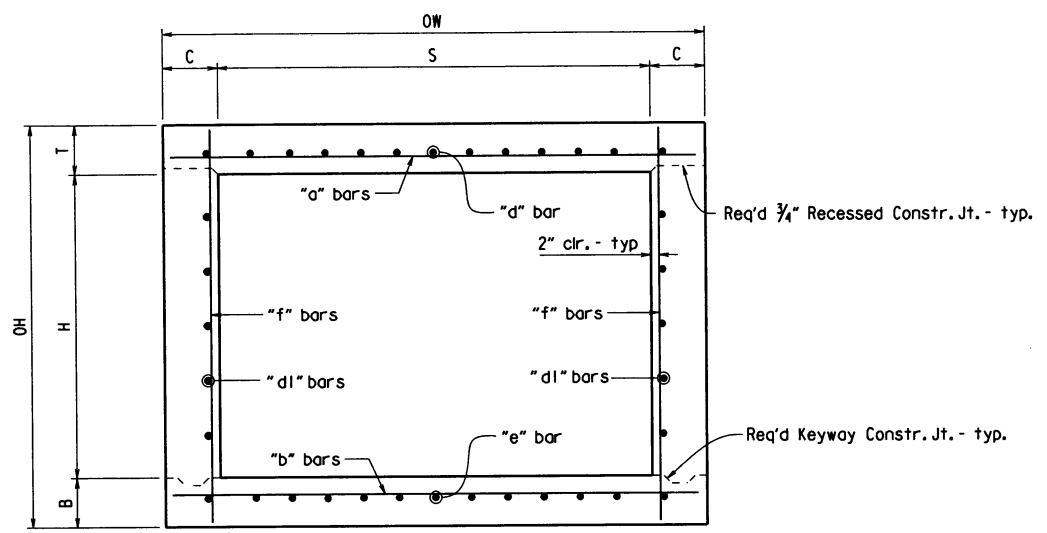
V L14 b100833_culvert.dgn



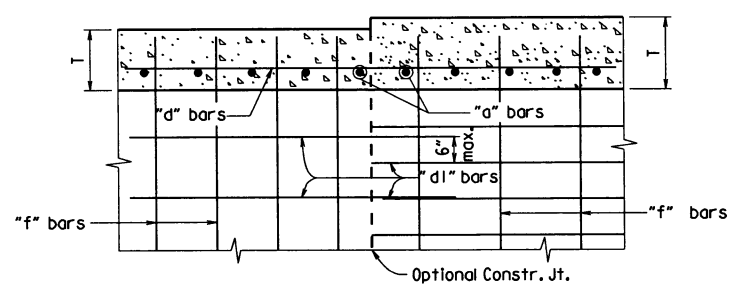
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO.						100833	10	36



Note: When top slab of culvert serves as finished roadway surface, see General Notes on Sheet 1 of 4.

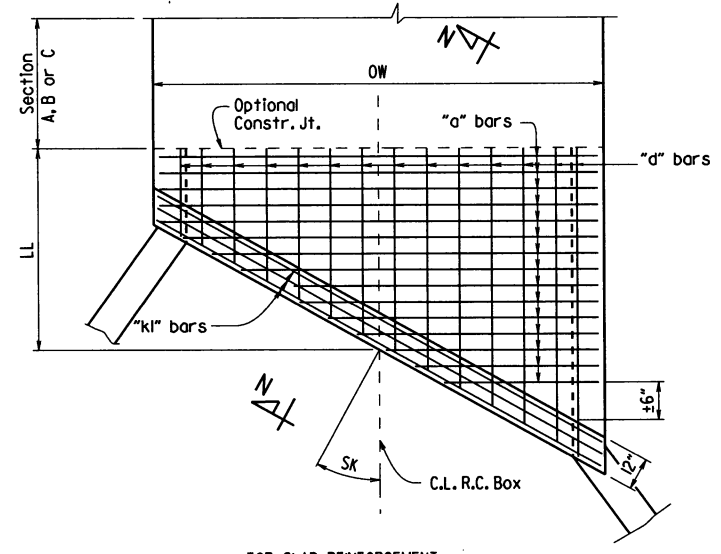


TYPICAL SECTION M-M

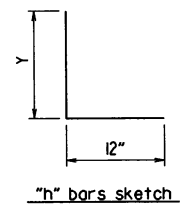


LONGITUDINAL LAP DETAIL AT CHANGE IN SECTIONS

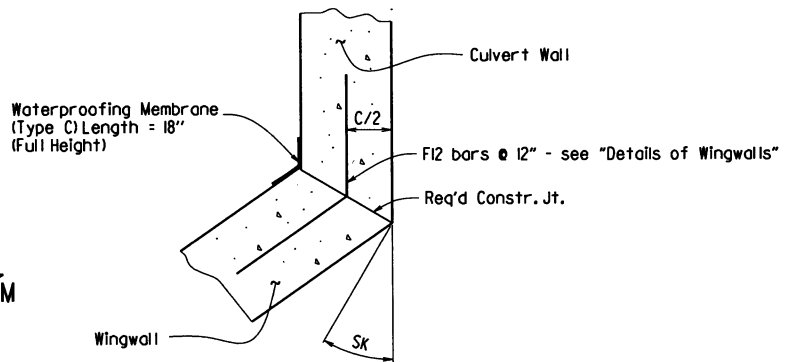
TOP SLAB SHOWN, BOTTOM SLAB SIMILAR



TOP SLAB REINFORCEMENT

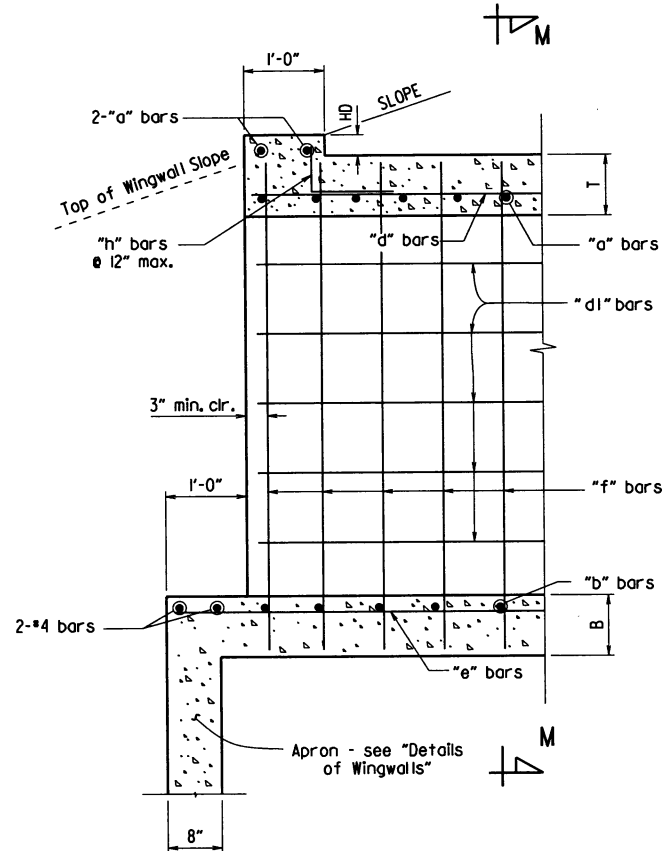


"h" bars sketch



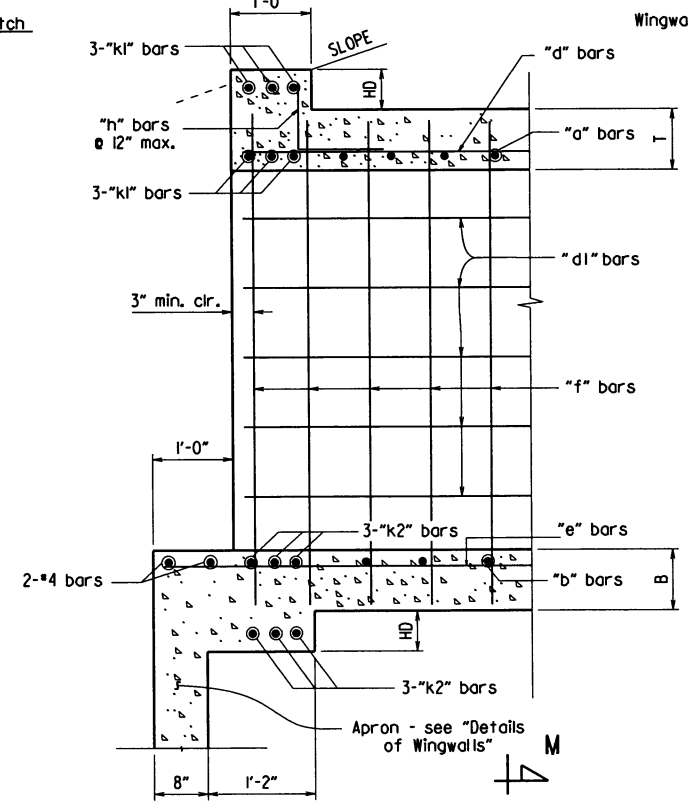
WINGWALL ATTACHMENT

See "Details of Wingwalls" for additional information and wingwall details.



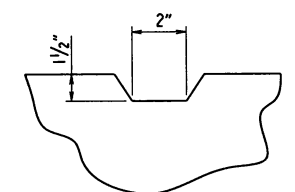
PART LONGITUDINAL SECTION

(Non-Skewed Ends)



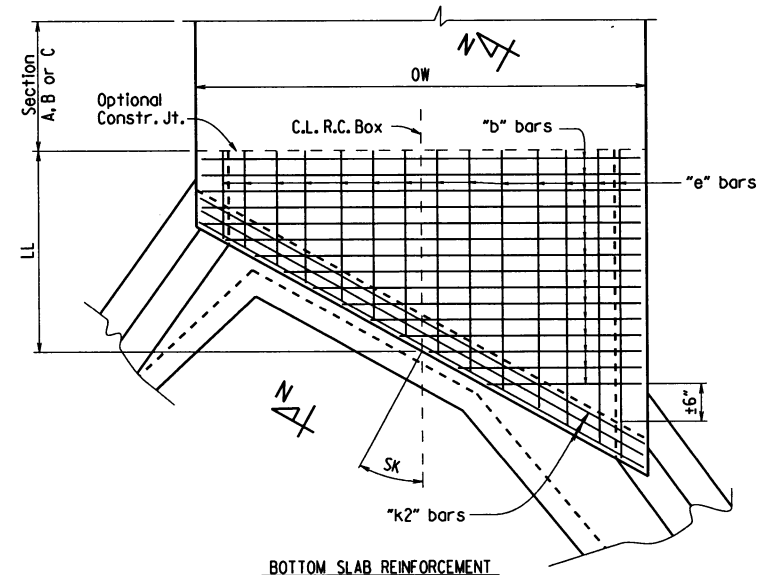
PART LONGITUDINAL SECTION N-N

(Skewed Ends)



TYPICAL KEYWAY DETAIL

(All Construction Joints)



BOTTOM SLAB REINFORCEMENT

SKewed END SECTION DETAILS

SHEET 2 OF 4
GENERAL DETAILS OF R.C. BOX CULVERT

DETAILS OF SINGLE BARREL
R.C. BOX CULVERT

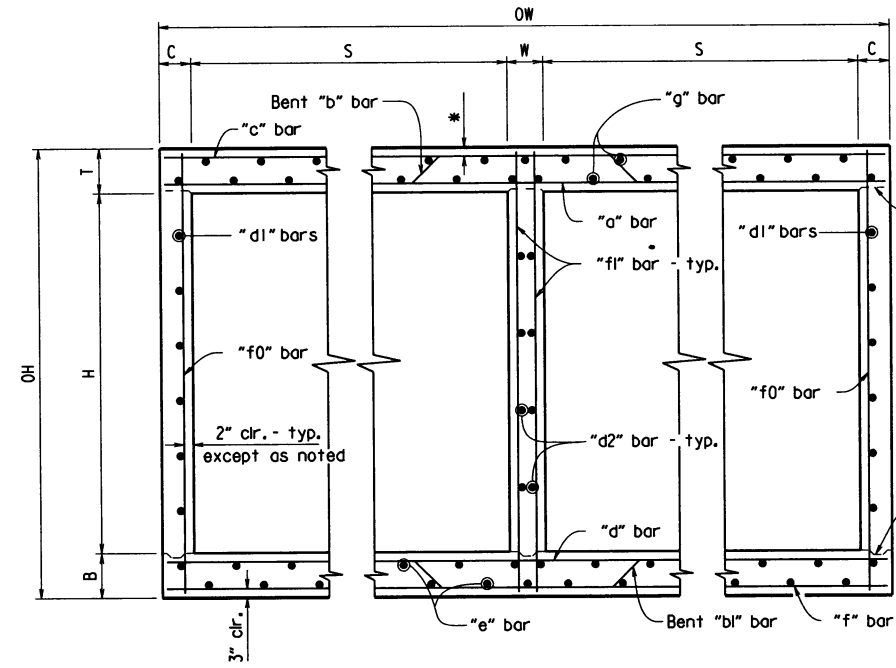
SPECIAL DETAILS



b100833_culvert.dgn

*2" clr. for fill depth (D) greater than 2 ft.
 2 1/2" clr. for fill depth (D) equal to or less than 2 ft.

Note: When top slab of culvert serves as finished roadway surface, see General Notes on Sheet 1 of 4.



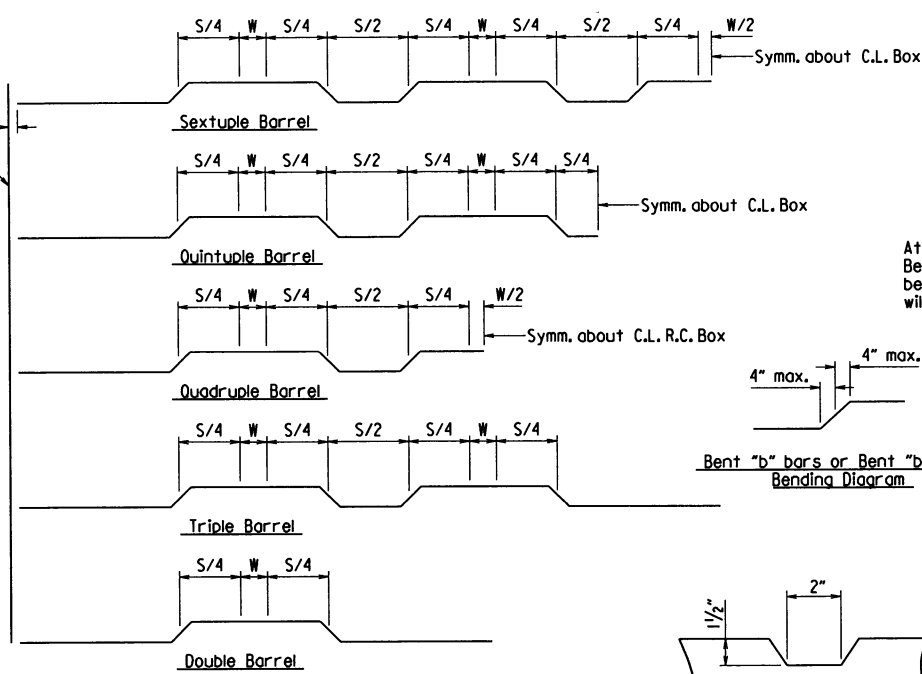
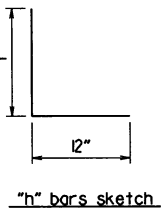
TYPICAL SECTION M-M

Top Slab
 Straight "c" bars shall alternate with Bent "b" bars in top.
 Straight "a" bars shall alternate with Bent "b" bars in bottom.

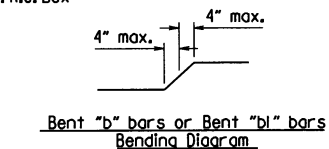
Bottom Slab
 Straight "d" bars shall alternate with Bent "bl" bars in top.
 Straight "f" bars shall alternate with Bent "bl" bars in bottom.

2" clr. - typ.
 Outside Face of R.C. Box
 Req'd 3/4" Recessed Constr. Jt. - typ.

Req'd Keyway Constr. Jt. - typ.



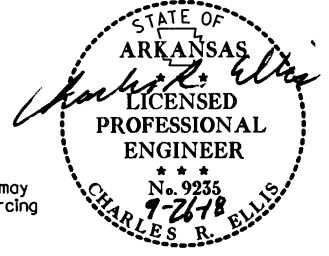
Bent "b" bars or Bent "bl" bars sketch



TYPICAL KEYWAY DETAIL
 (All Construction Joints)

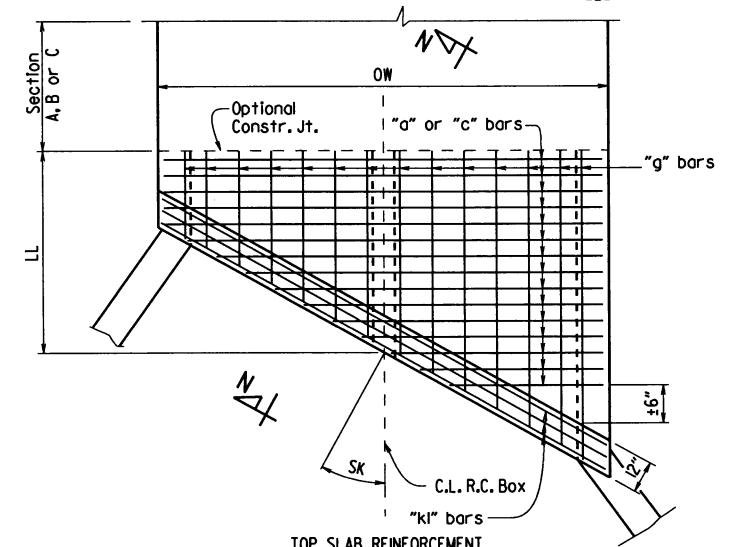
DATE REVISED	DATE FILMED	REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		11	36
				JOB NO.	100833			

SPECIAL DETAILS

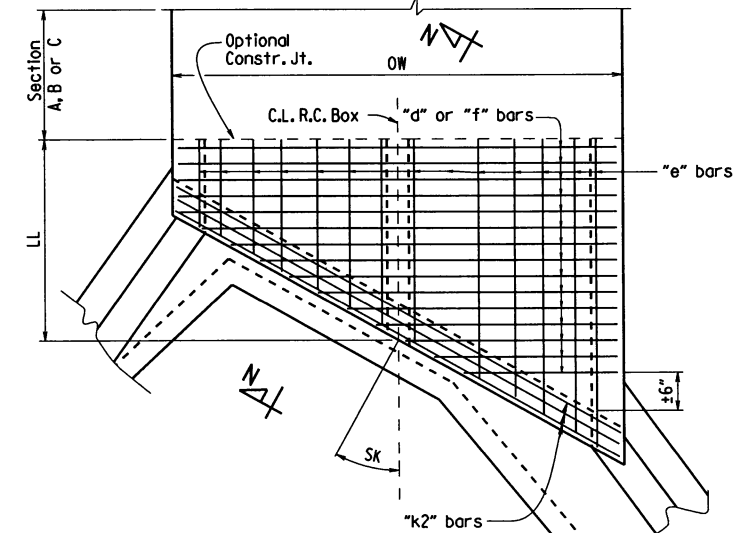


Lap Detail
 For Bent "b" bars and Bent "bl" bars

At the Contractor's option in lieu of providing Bent "b" or Bent "bl" bars, one bar top and bottom of equivalent size may be substituted for each bent bar. Payment for the reinforcing will be based on the weight of the "b" or "bl" bar.

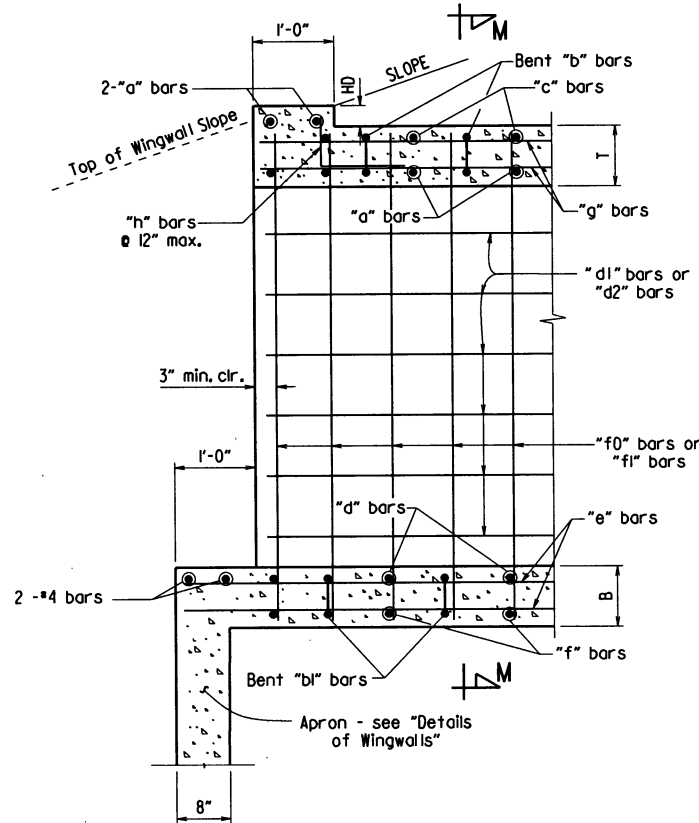


TOP SLAB REINFORCEMENT
 Straight "c" bars in top.
 Straight "a" bars in bottom.

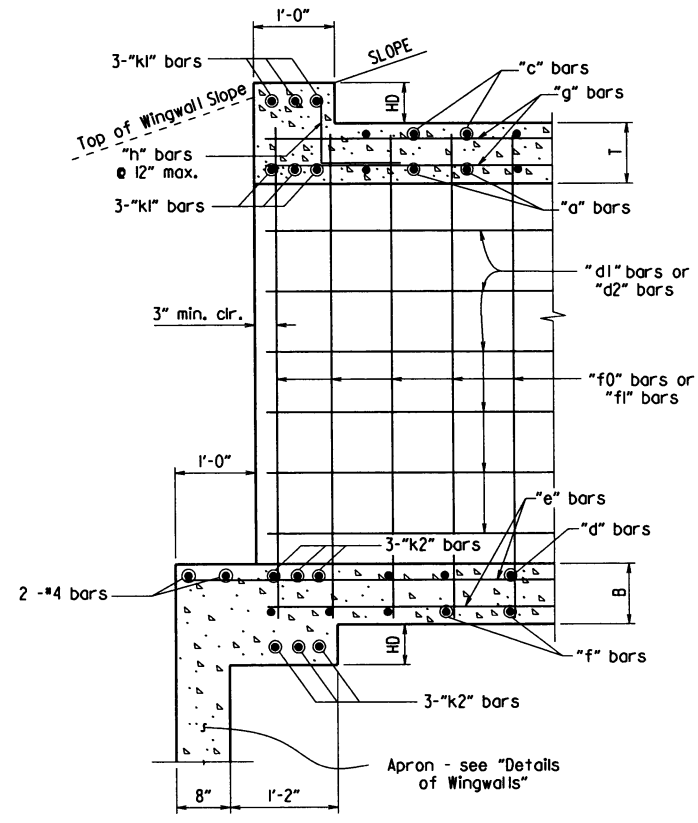


BOTTOM SLAB REINFORCEMENT
 Straight "d" bars in top.
 Straight "f" bars in bottom.

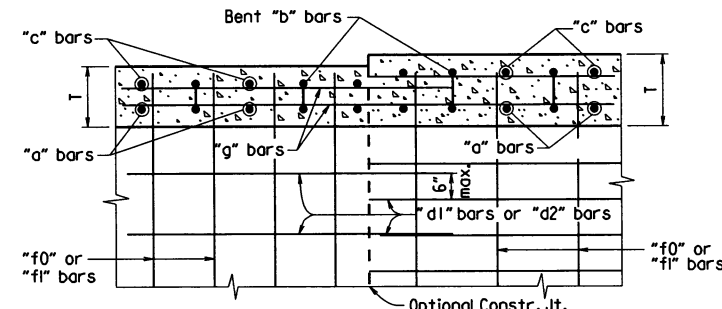
SKewed END SECTION DETAILS



PART LONGITUDINAL SECTION
 (Non-Skewed Ends)

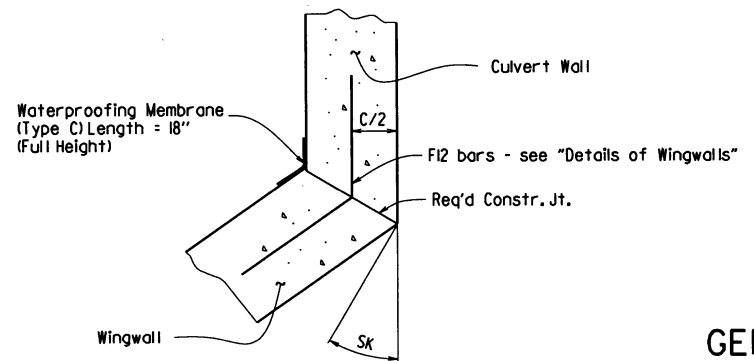


PART LONGITUDINAL SECTION N-N
 (Skewed Ends)



Longitudinal Bar Spacing at individual sections shall be maintained, which may result in noncontact bar laps.

LONGITUDINAL LAP DETAIL AT CHANGE IN SECTIONS
 TOP SLAB SHOWN, BOTTOM SLAB SIMILAR

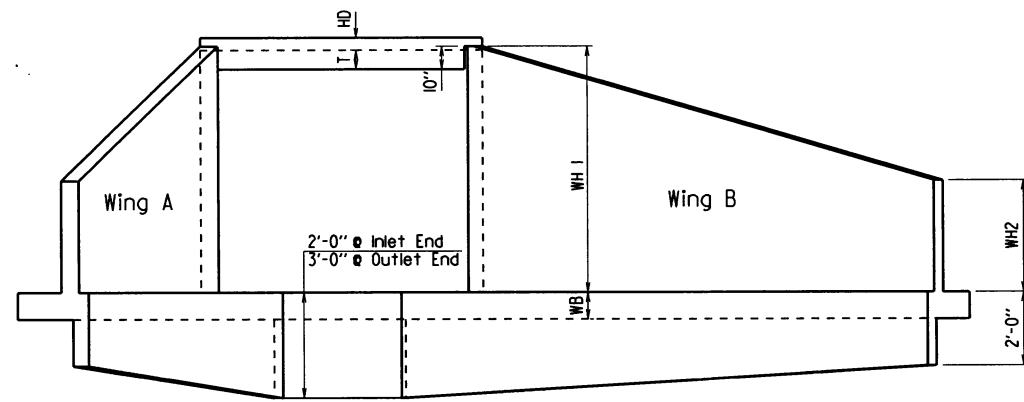
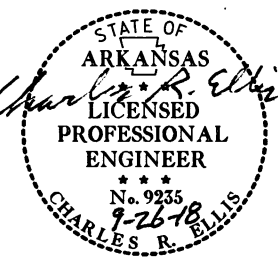


WINGWALL ATTACHMENT
 See "Details of Wingwalls" for additional information and wingwall details.

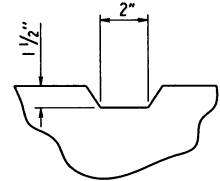
SHEET 3 OF 4
 GENERAL DETAILS OF R.C. BOX CULVERT
 DETAILS OF MULTI-BARREL R.C. BOX CULVERT
 SPECIAL DETAILS

b100833_culvert.dgn

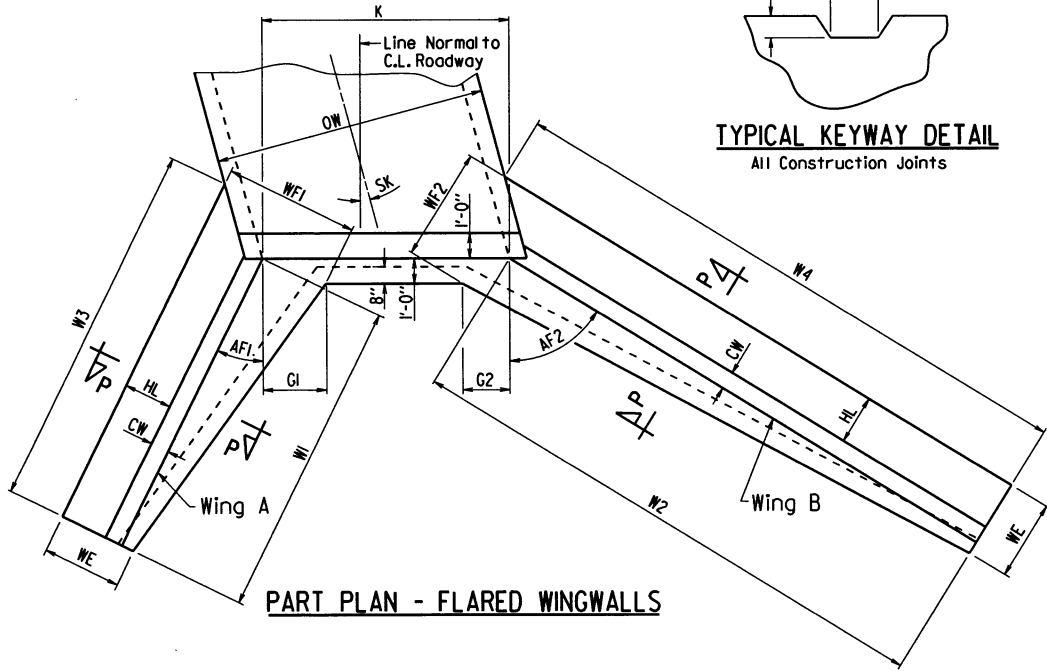
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
						JOB NO.	100833	12 36



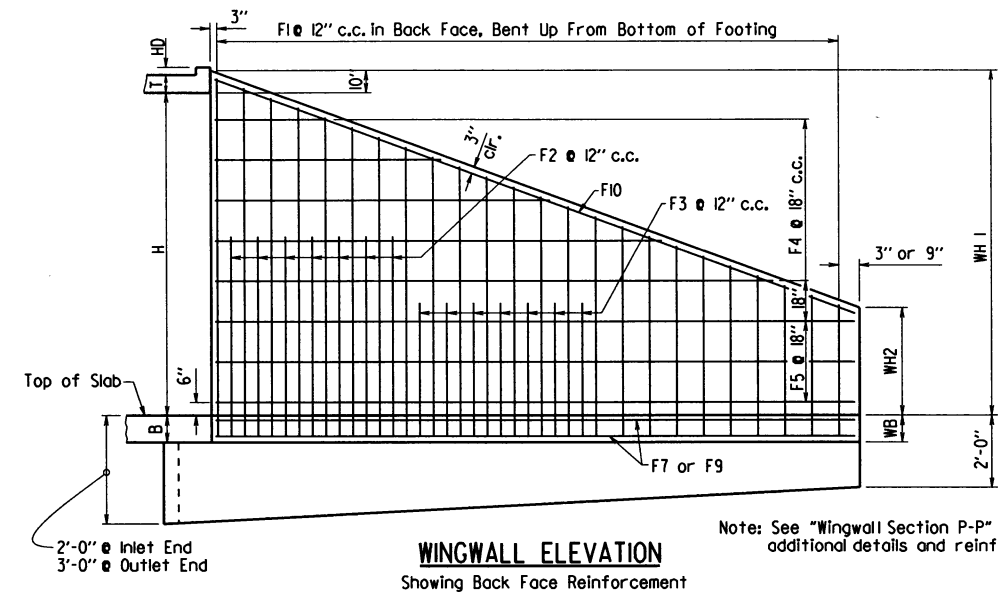
END ELEVATION
Flared Wingwalls Shown



TYPICAL KEYWAY DETAIL
All Construction Joints

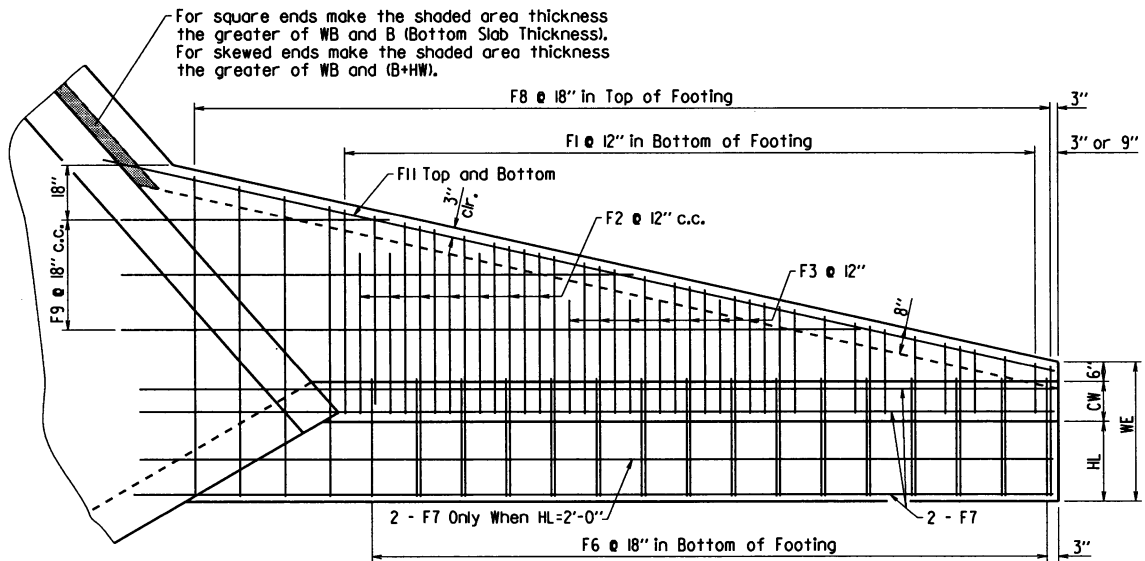


PART PLAN - FLARED WINGWALLS



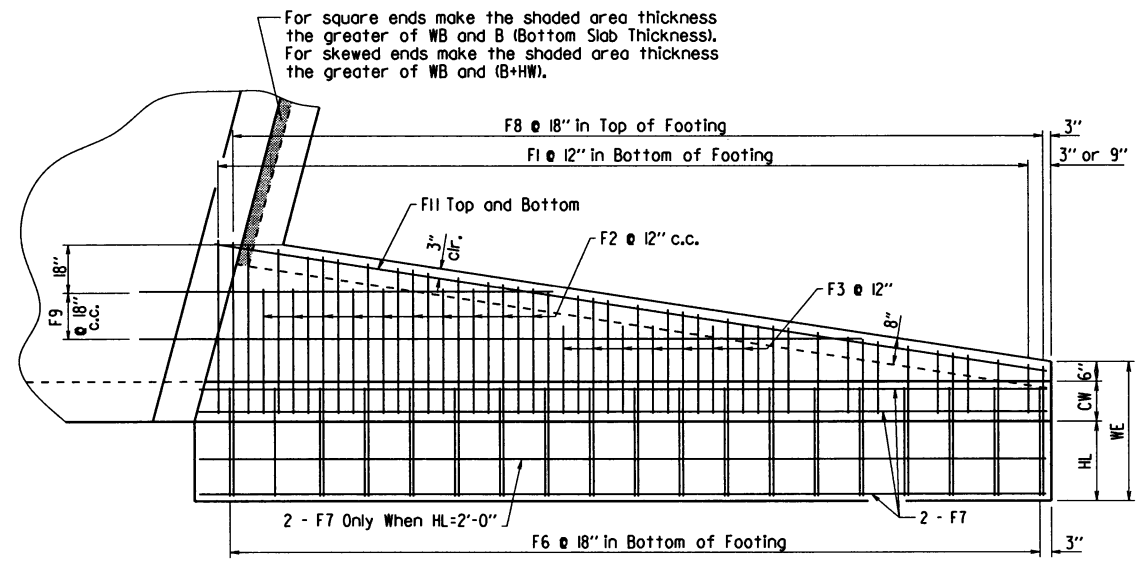
WINGWALL ELEVATION
Showing Back Face Reinforcement

Note: See "Wingwall Section P-P" for additional details and reinforcing.

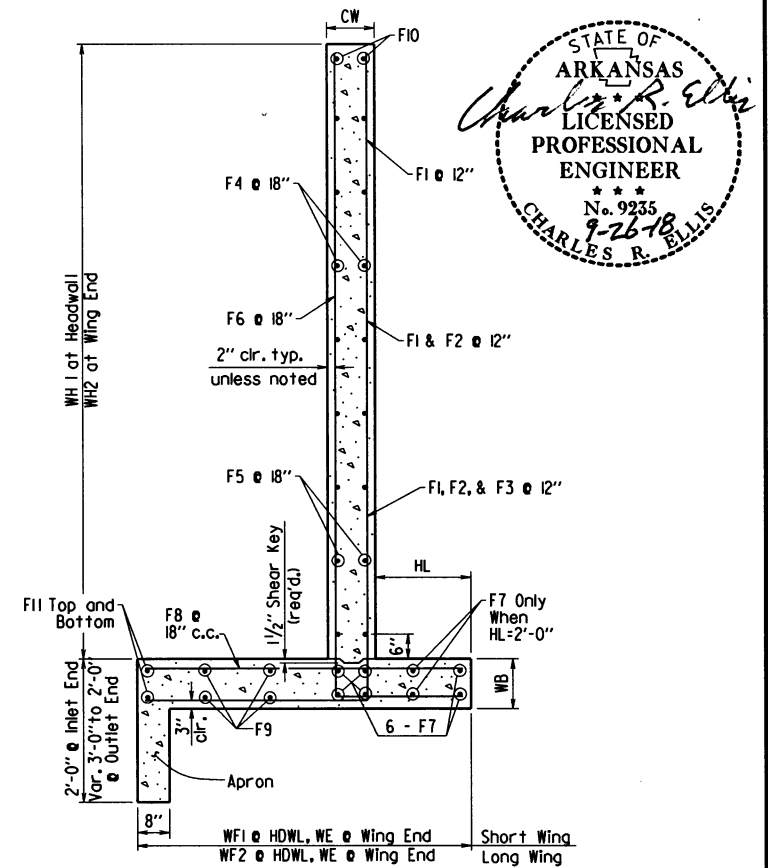


PLAN - FLARED WINGWALLS
Showing Footing Reinforcement

For square ends make the shaded area thickness the greater of WB and B (Bottom Slab Thickness). For skewed ends make the shaded area thickness the greater of WB and (B+HW).



PLAN - PARALLEL WINGWALLS
Showing Footing Reinforcement

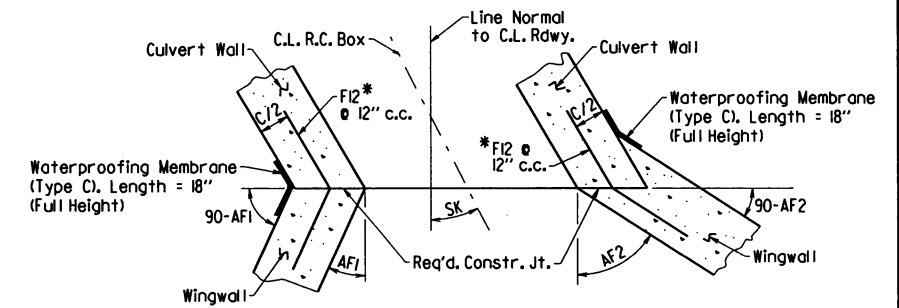


WINGWALL SECTION P-P

Short Wing = (AF1+SK)
Long Wing = (AF2-SK)

F1, F2, F3, & F6 BARS ***F12 BAR**

*F12 is a straight bar for parallel wingwalls



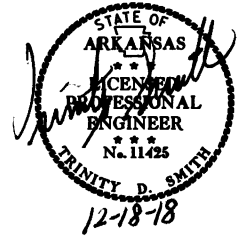
CONSTRUCTION JOINTS
Flared Wingwalls Shown

SHEET 4 OF 4
GENERAL DETAILS OF R.C. BOX CULVERT
DETAILS OF WINGWALLS
SPECIAL DETAILS

b100833_culvert.dgn

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. PROJ. DIST. NO.	STATE	FED. PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		13	36
				JOB NO. 100833				

2 TEMPORARY EROSION CONTROL DETAILS

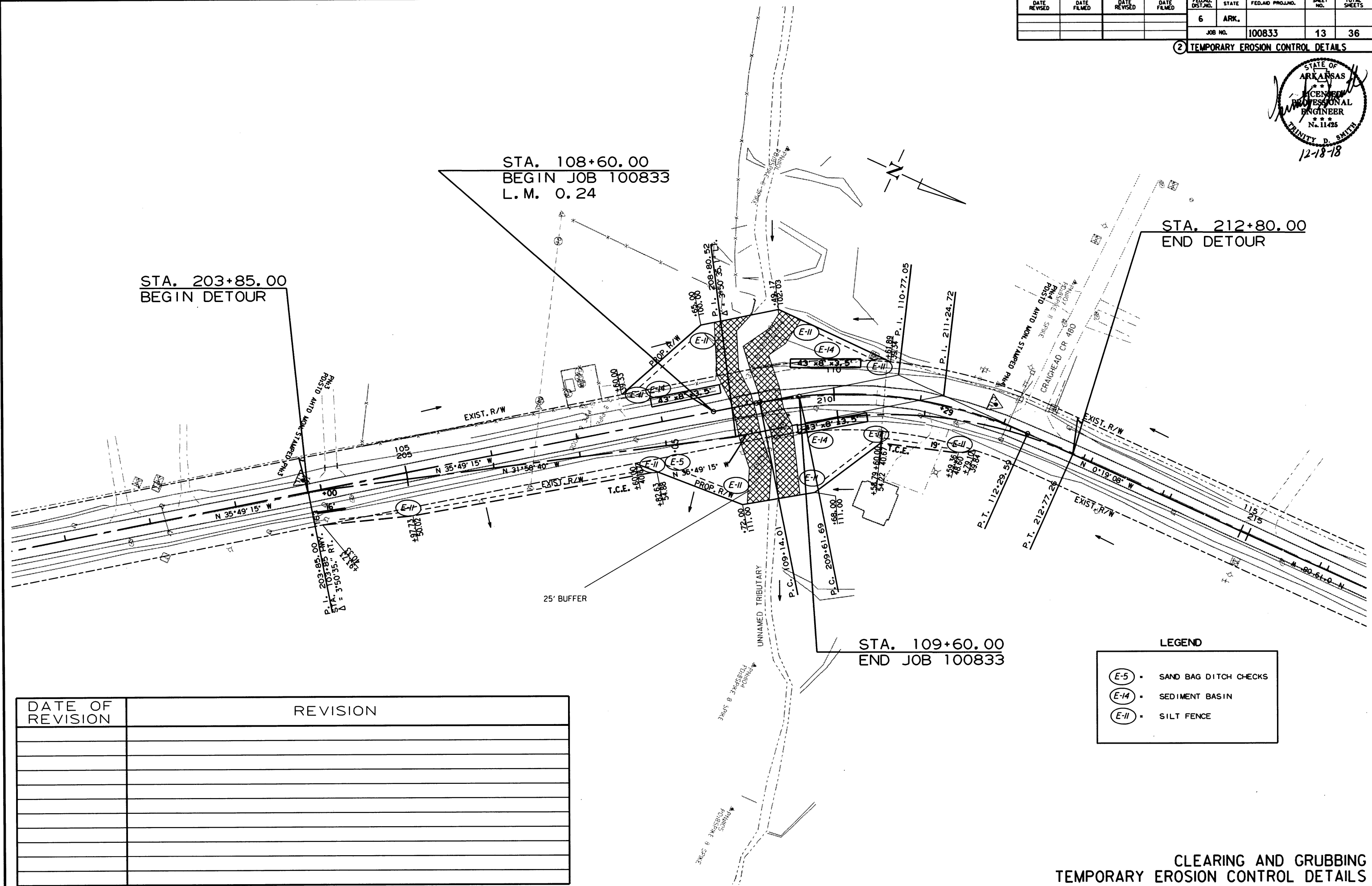


STA. 108+60.00
BEGIN JOB 100833
L.M. 0.24

STA. 212+80.00
END DETOUR

STA. 203+85.00
BEGIN DETOUR

STA. 109+60.00
END JOB 100833



LEGEND

(E-5)	SAND BAG DITCH CHECKS
(E-14)	SEDIMENT BASIN
(E-11)	SILT FENCE

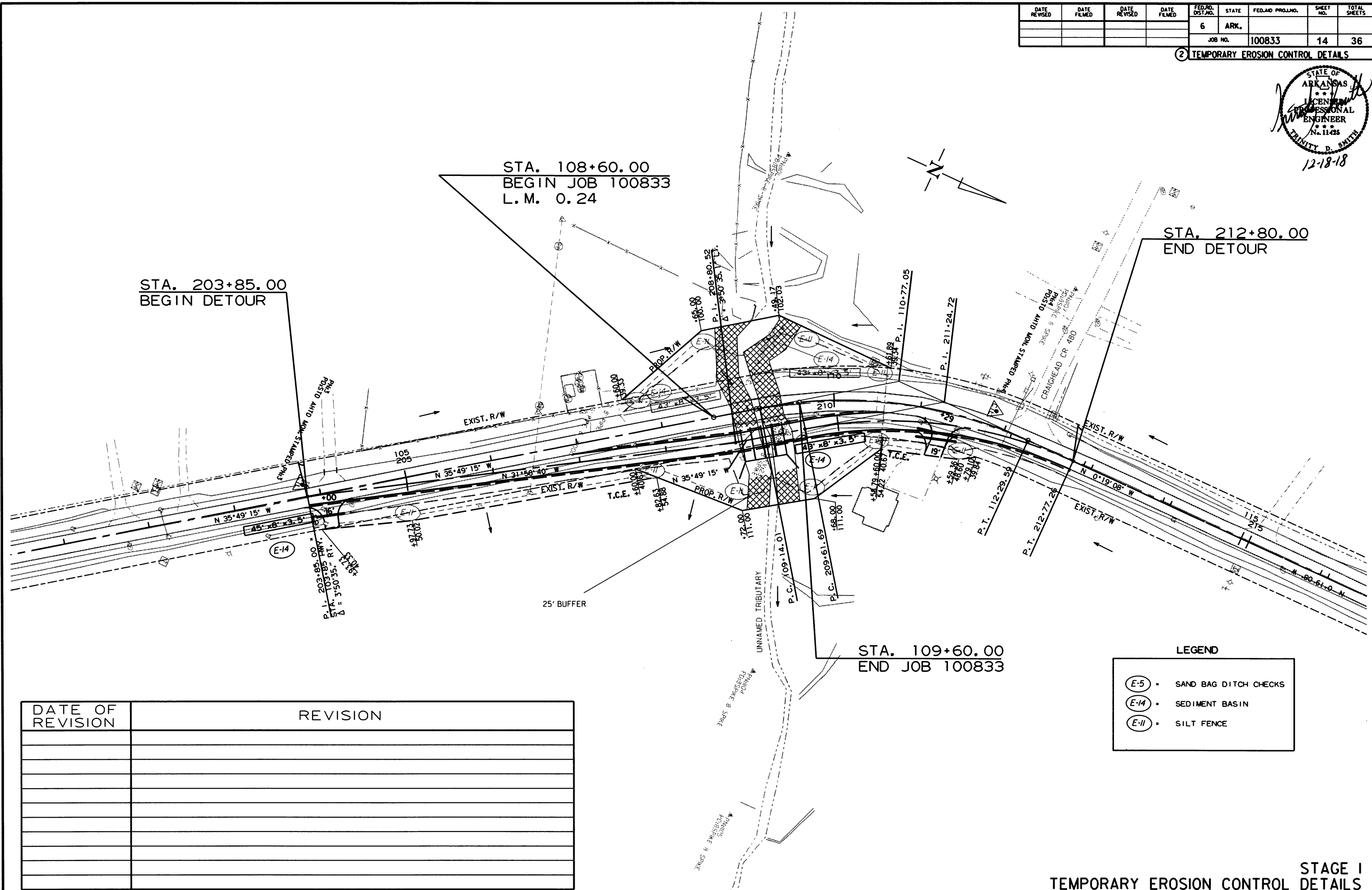
DATE OF REVISION	REVISION

CLEARING AND GRUBBING
TEMPORARY EROSION CONTROL DETAILS

9/14/2018 R100833.DGN

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		14	36
				JOB NO.		100833	14	36

② TEMPORARY EROSION CONTROL DETAILS



STA. 203+85.00
BEGIN DETOUR

STA. 108+60.00
BEGIN JOB 100833
L.M. 0.24

STA. 212+80.00
END DETOUR

STA. 109+60.00
END JOB 100833

LEGEND

	SAND BAG DITCH CHECKS
	SEDIMENT BASIN
	SILTY FENCE

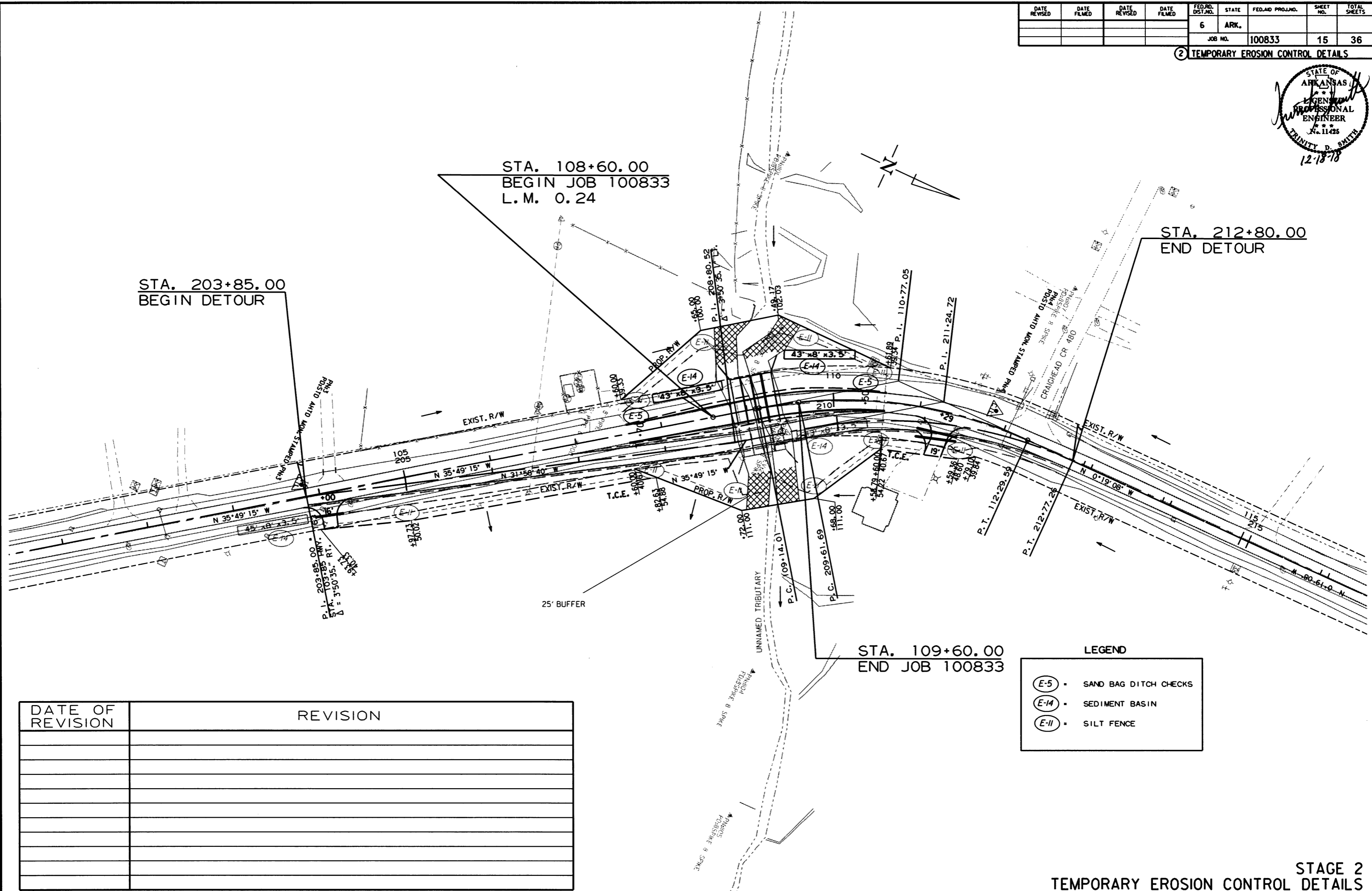
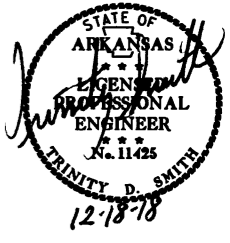
DATE OF REVISION	REVISION

STAGE I
TEMPORARY EROSION CONTROL DETAILS

9/14/2018
R100833.DGN

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO.						100833	15	36

② TEMPORARY EROSION CONTROL DETAILS



STA. 203+85.00
BEGIN DETOUR

STA. 108+60.00
BEGIN JOB 100833
L.M. 0.24

STA. 212+80.00
END DETOUR

STA. 109+60.00
END JOB 100833

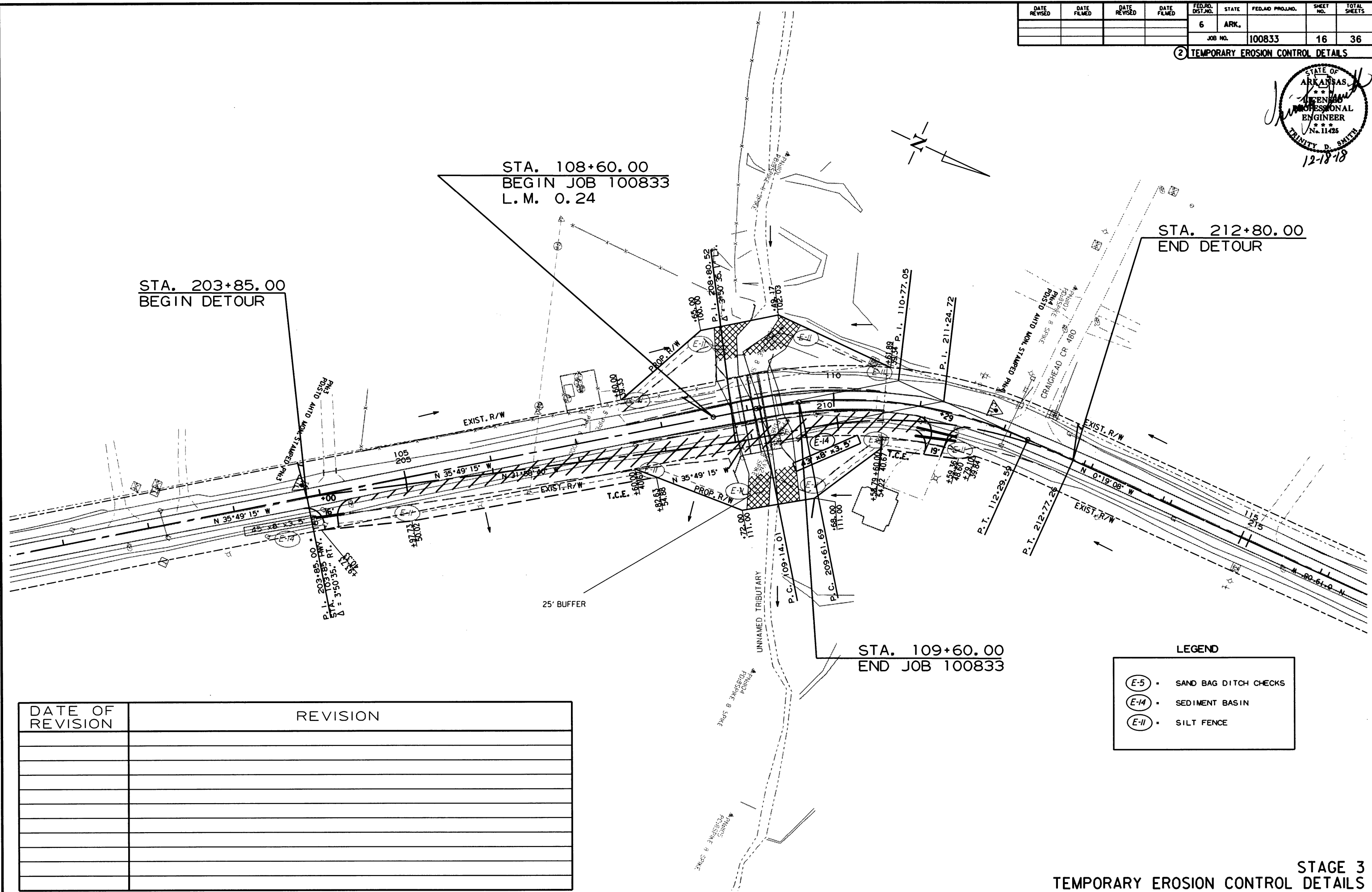
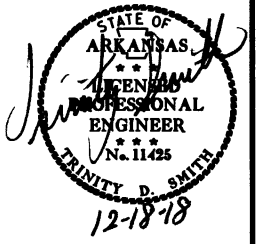
LEGEND

(E-5)	SAND BAG DITCH CHECKS
(E-14)	SEDIMENT BASIN
(E-11)	SILT FENCE

DATE OF REVISION	REVISION

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	100833		16	36

② TEMPORARY EROSION CONTROL DETAILS



STA. 203+85.00
BEGIN DETOUR

STA. 108+60.00
BEGIN JOB 100833
L.M. 0.24

STA. 212+80.00
END DETOUR

STA. 109+60.00
END JOB 100833

LEGEND

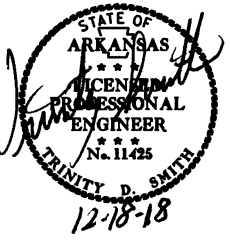
(E-5)	SAND BAG DITCH CHECKS
(E-14)	SEDIMENT BASIN
(E-11)	SILT FENCE

DATE OF REVISION	REVISION

9/14/2018
R100833.DGN

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		17	36
				JOB NO. 100833				

② MAINTENANCE OF TRAFFIC DETAILS



SEQUENCE OF CONSTRUCTION

- STAGE 1
 MAINTAIN TRAFFIC ON EXISTING LANES
 CONSTRUCT RT. OF R.C. BOX CULVERT AS SHOWN IN PLANS
 CONSTRUCT DETOUR ROAD ON RT. SIDE
- STAGE 2
 SHIFT TRAFFIC TO THE DETOUR
 REMOVE EXISTING BRIDGE
 CONSTRUCT REMAINING PORTION OF R.C. BOX CULVERT
 CONSTRUCT MAIN LANES
- STAGE 3
 SHIFT TRAFFIC ON TO MAIN LANES
 REMOVE DETOUR ROAD ON RT. SIDE
- END OF JOB
 INSTALL FINAL LIFT OF SURFACE
 INSTALL FINAL STRIPING

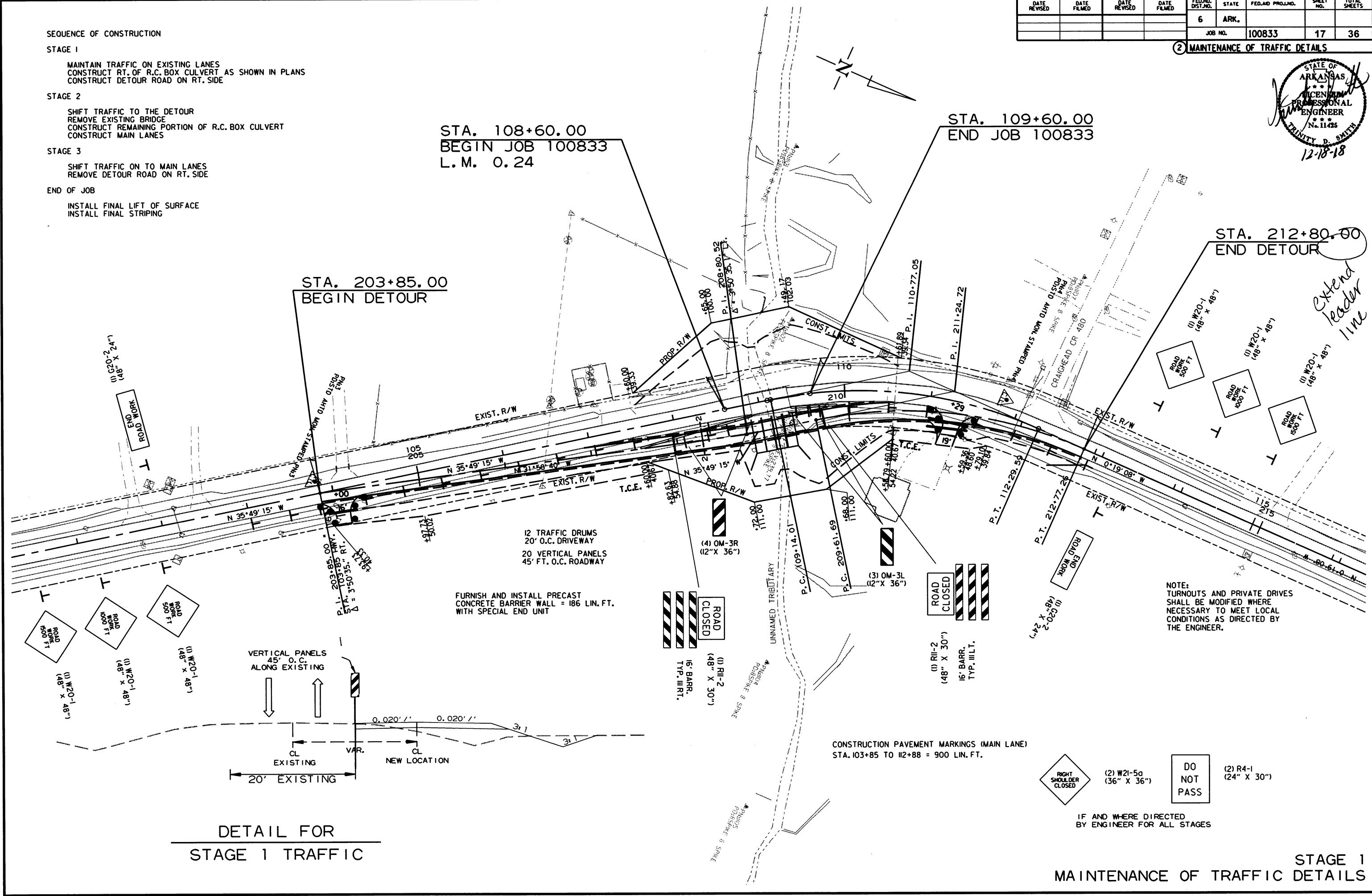
STA. 108+60.00
 BEGIN JOB 100833
 L.M. 0.24

STA. 109+60.00
 END JOB 100833

STA. 203+85.00
 BEGIN DETOUR

STA. 212+80.00
 END DETOUR

Extend leader line



12 TRAFFIC DRUMS
 20' O.C. DRIVEWAY
 20 VERTICAL PANELS
 45' FT. O.C. ROADWAY

FURNISH AND INSTALL PRECAST
 CONCRETE BARRIER WALL = 186 LIN. FT.
 WITH SPECIAL END UNIT

VERTICAL PANELS
 45' O.C.
 ALONG EXISTING

CONSTRUCTION PAVEMENT MARKINGS (MAIN LANE)
 STA. 103+85 TO 112+88 = 900 LIN. FT.

NOTE:
 TURNOUTS AND PRIVATE DRIVES
 SHALL BE MODIFIED WHERE
 NECESSARY TO MEET LOCAL
 CONDITIONS AS DIRECTED BY
 THE ENGINEER.

DETAIL FOR
 STAGE 1 TRAFFIC

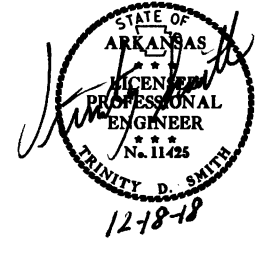
- (1) R11-2 (48" X 30")
- (1) 16' BARR. TYP. III LT.
- (1) 16' BARR. TYP. III RT.
- (1) R11-2 (48" X 30")
- (2) W21-5a (36" X 36")
- DO NOT PASS
- (2) R4-1 (24" X 30")

IF AND WHERE DIRECTED
 BY ENGINEER FOR ALL STAGES

STAGE 1
 MAINTENANCE OF TRAFFIC DETAILS

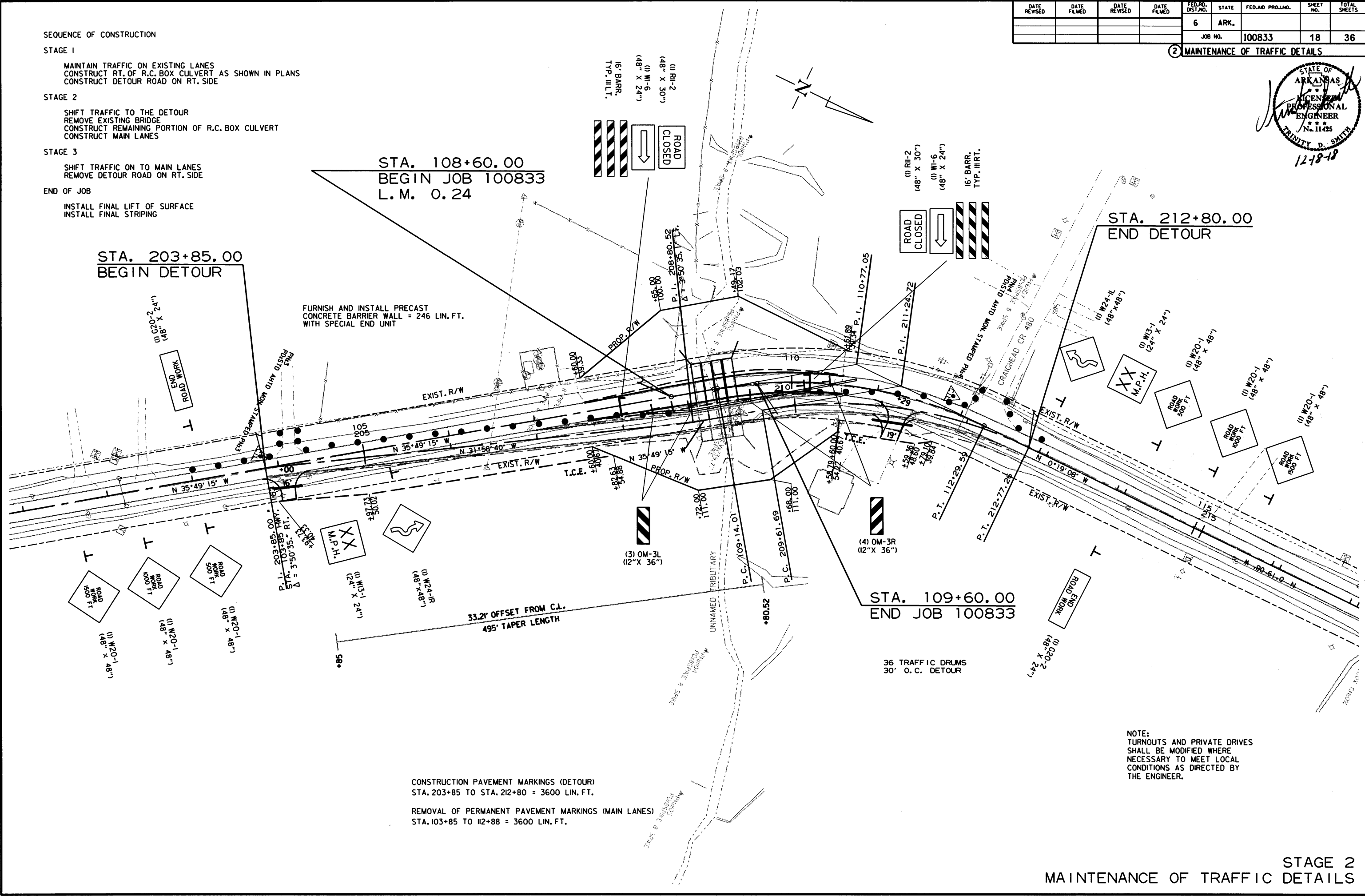
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO.						100833	18	36

2 MAINTENANCE OF TRAFFIC DETAILS



SEQUENCE OF CONSTRUCTION

- STAGE 1
 MAINTAIN TRAFFIC ON EXISTING LANES
 CONSTRUCT RT. OF R.C. BOX CULVERT AS SHOWN IN PLANS
 CONSTRUCT DETOUR ROAD ON RT. SIDE
- STAGE 2
 SHIFT TRAFFIC TO THE DETOUR
 REMOVE EXISTING BRIDGE
 CONSTRUCT REMAINING PORTION OF R.C. BOX CULVERT
 CONSTRUCT MAIN LANES
- STAGE 3
 SHIFT TRAFFIC ON TO MAIN LANES
 REMOVE DETOUR ROAD ON RT. SIDE
- END OF JOB
 INSTALL FINAL LIFT OF SURFACE
 INSTALL FINAL STRIPING



FURNISH AND INSTALL PRECAST CONCRETE BARRIER WALL = 246 LIN. FT. WITH SPECIAL END UNIT

33.2' OFFSET FROM C.L.
 495' TAPER LENGTH

CONSTRUCTION PAVEMENT MARKINGS (DETOUR)
 STA. 203+85 TO STA. 212+80 = 3600 LIN. FT.

REMOVAL OF PERMANENT PAVEMENT MARKINGS (MAIN LANES)
 STA. 103+85 TO 112+88 = 3600 LIN. FT.

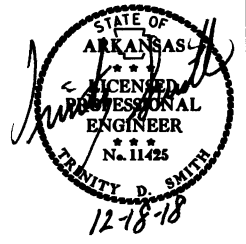
36 TRAFFIC DRUMS
 30' O.C. DETOUR

NOTE:
 TURNOUTS AND PRIVATE DRIVES SHALL BE MODIFIED WHERE NECESSARY TO MEET LOCAL CONDITIONS AS DIRECTED BY THE ENGINEER.

STAGE 2
 MAINTENANCE OF TRAFFIC DETAILS

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		19	36
				JOB NO. 100833				

② MAINTENANCE OF TRAFFIC DETAILS



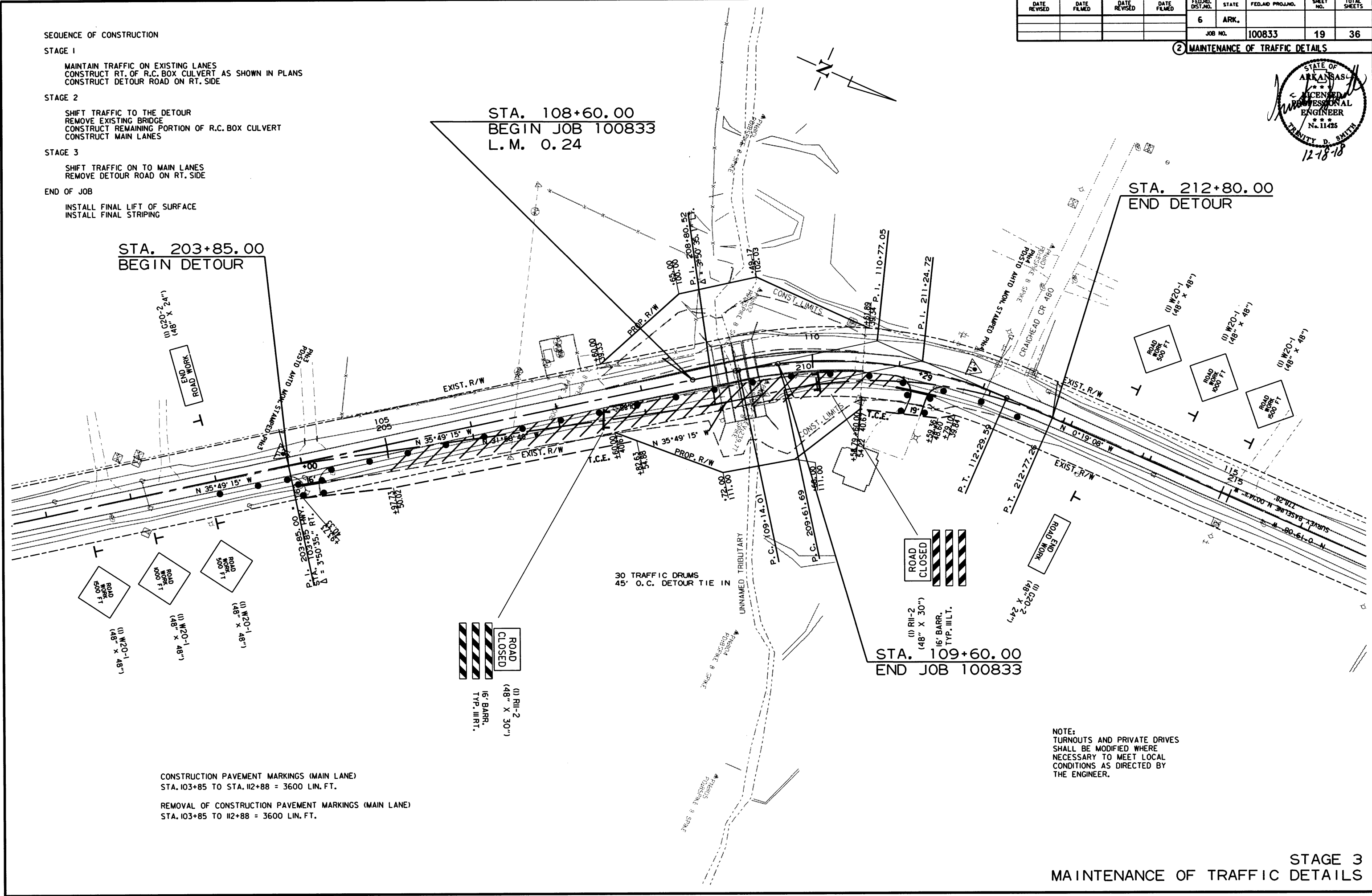
SEQUENCE OF CONSTRUCTION
STAGE 1
 MAINTAIN TRAFFIC ON EXISTING LANES
 CONSTRUCT RT. OF R.C. BOX CULVERT AS SHOWN IN PLANS
 CONSTRUCT DETOUR ROAD ON RT. SIDE
STAGE 2
 SHIFT TRAFFIC TO THE DETOUR
 REMOVE EXISTING BRIDGE
 CONSTRUCT REMAINING PORTION OF R.C. BOX CULVERT
 CONSTRUCT MAIN LANES
STAGE 3
 SHIFT TRAFFIC ON TO MAIN LANES
 REMOVE DETOUR ROAD ON RT. SIDE
END OF JOB
 INSTALL FINAL LIFT OF SURFACE
 INSTALL FINAL STRIPING

STA. 108+60.00
 BEGIN JOB 100833
 L.M. 0.24

STA. 212+80.00
 END DETOUR

STA. 203+85.00
 BEGIN DETOUR

STA. 109+60.00
 END JOB 100833



30 TRAFFIC DRUMS
 45' O.C. DETOUR TIE IN

ROAD CLOSED
 (1) RII-2
 (48" X 30")
 16' BARR.
 TYP. III RT.

ROAD CLOSED
 (1) RII-2
 (48" X 30")
 16' BARR.
 TYP. III LT.

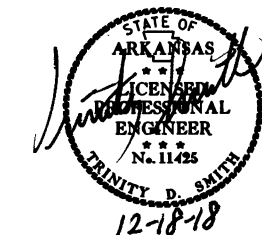
CONSTRUCTION PAVEMENT MARKINGS (MAIN LANE)
 STA. 103+85 TO STA. 112+88 = 3600 LIN. FT.
 REMOVAL OF CONSTRUCTION PAVEMENT MARKINGS (MAIN LANE)
 STA. 103+85 TO 112+88 = 3600 LIN. FT.

NOTE:
 TURNOUTS AND PRIVATE DRIVES
 SHALL BE MODIFIED WHERE
 NECESSARY TO MEET LOCAL
 CONDITIONS AS DIRECTED BY
 THE ENGINEER.

STAGE 3
 MAINTENANCE OF TRAFFIC DETAILS

DATE REVISED	DATE FILED	DATE REVISED	DATE FILED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO. 100833							20	36

② PERMANENT PAVEMENT MARKING DETAILS



SEQUENCE OF CONSTRUCTION

STAGE 1

MAINTAIN TRAFFIC ON EXISTING LANES
 CONSTRUCT RT. OF R.C. BOX CULVERT AS SHOWN IN PLANS
 CONSTRUCT DETOUR ROAD ON RT. SIDE

STAGE 2

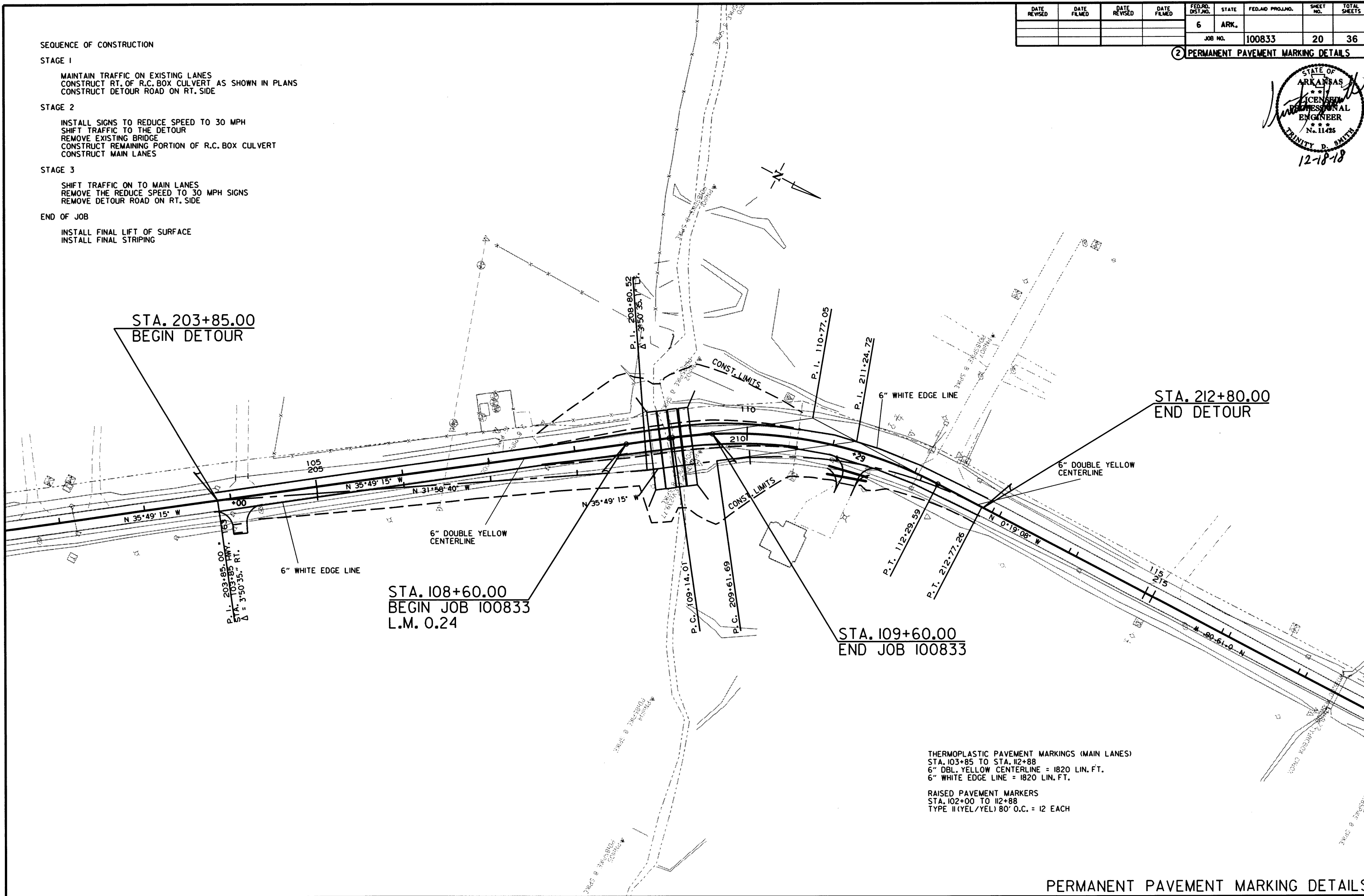
INSTALL SIGNS TO REDUCE SPEED TO 30 MPH
 SHIFT TRAFFIC TO THE DETOUR
 REMOVE EXISTING BRIDGE
 CONSTRUCT REMAINING PORTION OF R.C. BOX CULVERT
 CONSTRUCT MAIN LANES

STAGE 3

SHIFT TRAFFIC ON TO MAIN LANES
 REMOVE THE REDUCE SPEED TO 30 MPH SIGNS
 REMOVE DETOUR ROAD ON RT. SIDE

END OF JOB

INSTALL FINAL LIFT OF SURFACE
 INSTALL FINAL STRIPING



THERMOPLASTIC PAVEMENT MARKINGS (MAIN LANES)
 STA. 103+85 TO STA. 112+88
 6" DBL. YELLOW CENTERLINE = 1820 LIN. FT.
 6" WHITE EDGE LINE = 1820 LIN. FT.

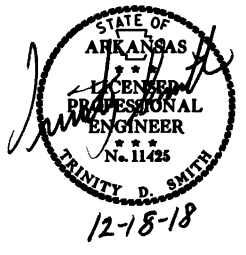
RAISED PAVEMENT MARKERS
 STA. 102+00 TO 112+88
 TYPE II (YEL/YEL) 80' O.C. = 12 EACH

PERMANENT PAVEMENT MARKING DETAILS

8/3/2018 R100833.DGN

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. PROJ. NO.	STATE	FED. PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		21	36
				JOB NO.	100833			

2 QUANTITIES



ADVANCE WARNING SIGNS AND DEVICES

SIGN NUMBER	DESCRIPTION	SIGN SIZE	STAGE 1	STAGE 2	STAGE 3	END OF JOB	MAXIMUM NUMBER REQUIRED	TOTAL SIGNS REQUIRED		VERTICAL PANELS	TRAFFIC DRUMS	BARRICADES (TYPE III)		FURNISHING & INSTALLING PRECAST CONC. BARRIER	RELOCATING PRECAST CONCRETE BARRIER		
								NO.	SQ. FT.			EACH	RIGHT			LEFT	LIN. FT.
W20-1	ROAD WORK 1500 FT.	48"x48"	2	2	2	2	2	2	32.0								
W20-1	ROAD WORK 1000 FT.	48"x48"	2	2	2	2	2	2	32.0								
W20-1	ROAD WORK 500 FT.	48"x48"	2	2	2	2	2	2	32.0								
W20-1	ROAD WORK AHEAD	48"x48"	2	2	2	2	2	2	32.0								
G20-2	END ROAD WORK	48"x24"	2	2	2	2	2	2	16.0								
R11-2	ROAD CLOSED	48"x30"	2	2	2	2	2	2	20.0								
OM-3L	OBJECT MARKER	12"x36"	3	3			3	3	9.0								
OM-3R	OBJECT MARKER	12"x36"	4	4			4	4	12.0								
R4-1	DO NOT PASS	36"x48"	2	2	2	2	2	2	24.0								
W21-5a	RIGHT SHOULDER CLOSED	48"x48"	2	2	2	2	2	2	32.0								
W24-1R	DOUBLE REVERSE CURVE RT.	48"x48"		1			1	1	16.0								
W24-1L	DOUBLE REVERSE CURVE LT.	48"x48"		1			1	1	16.0								
W13-1	ADVISORY SPEED PLAQUE	24"x24"		2			2	2	8.0								
W1-6	LARGE ARROW	48"x24"		2			2	2	16.0								
	VERTICAL PANELS		20				20			20							
	TRAFFIC DRUMS		12	36	30		36				36						
	TYPE III BARRICADE-RT. (16')		1	1	1		1					16					
	TYPE III BARRICADE-LT. (16')		1	1	1		1						16				
	FURNISHING AND INSTALLING PRECAST CONCRETE BARRIER		174	60			234							234			
	RELOCATING PRECAST CONCRETE BARRIER			174			174								174		
TOTALS:									297.0	20	36	16	16	234	174		

NOTE: THIS IS A HIGH TRAFFIC VOLUME ROAD AS DEFINED IN SECTION 604.03, STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION.

CONSTRUCTION PAVEMENT MARKINGS AND PERMANENT PAVEMENT MARKINGS

DESCRIPTION	STAGE 1	STAGE 2	STAGE 3	END OF JOB	REMOVAL OF PERMANENT PAVEMENT MARKINGS	CONSTRUCTION PAVEMENT MARKINGS	REMOVAL OF CONSTRUCTION PAVEMENT MARKINGS	RAISED PAVEMENT MARKERS	THERMOPLASTIC PAVEMENT MARKING	
									6"	
									TYPE II (YEL/YEL)	WHITE
LIN. FT. - EACH						LIN. FT.		LIN. FT.		
REMOVAL OF PERMANENT PAVEMENT MARKINGS		3600			3600					
CONSTRUCTION PAVEMENT MARKINGS	900	3600	3600			8100				
REMOVAL OF CONSTRUCTION PAVEMENT MARKINGS			3600				3600			
RAISED PAVEMENT MARKERS TYPE II (YEL/YEL)				12				12		
THERMOPLASTIC PAVEMENT MARKING WHITE (6")				1820					1820	
THERMOPLASTIC PAVEMENT MARKING YELLOW (6")				1820						1820
TOTALS:					3600	8100	3600	12	1820	1820

NOTE: THIS IS A HIGH TRAFFIC VOLUME ROAD AS DEFINED IN SECTION 604.03, STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION.

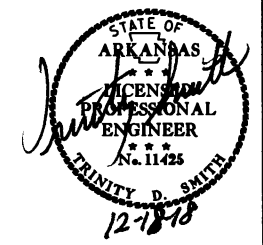
NOTE: THE 6" YELLOW STRIPING QUANTITY HAS BEEN ESTIMATED BASED ON A DOUBLE YELLOW CENTERLINE STRIPE FOR THE ENTIRE PROJECT. THE PROJECT MUST BE MARKED FOR PASSING/NO PASSING ZONES PRIOR TO THE PLACEMENT OF ANY FINAL STRIPING. CONTACT THE MAINTENANCE DIVISION AFTER THE FINAL LIFT OF SURFACE COURSE HAS BEEN PLACED TO SCHEDULE THE ZONING OF THE PROJECT.

QUANTITIES

8/21/2018 R100833.DGN

DATE REVISED	DATE FLAMED	DATE REVISED	DATE FLAMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	100833		22	36

② QUANTITIES



CLEARING AND GRUBBING

STATION	STATION	LOCATION	CLEARING	GRUBBING
			STATION	
108+65	110+62	MAIN LANES	2	2
TOTALS:			2	2

REMOVAL AND DISPOSAL OF FENCE

STATION	STATION	LOCATION	FENCE
			LIN. FT.
107+60	108+88	3 BOARD FENCE ON LT.	182
TOTAL:			182

REMOVAL AND DISPOSAL OF ITEMS

STATION	STATION	LOCATION	GUARDRAIL
			LIN. FT.
108+84	109+36	MAIN LANE LT.	51
108+84	109+36	MAIN LANE RT.	51
TOTAL:			102

NOTE: THE QUANTITY SHOWN ABOVE FOR THE REMOVAL AND DISPOSAL OF GUARDRAIL SHALL INCLUDE THE REMOVAL AND DISPOSAL OF ALL GUARDRAIL TERMINALS AND TERMINAL ANCHOR POSTS.

REMOVAL AND DISPOSAL OF CULVERTS

STATION	DESCRIPTION	PIPE CULVERTS
		EACH
104+00	18' X 20' CM PIPE CULVERT RT.	1
111+29	18' X 30' CM PIPE CULVERT RT.	1
TOTAL:		2

NOTE: QUANTITIES SHOWN ABOVE SHALL INCLUDE REMOVAL & DISPOSAL OF ALL HEADWALLS AND FLARED END SECTIONS IF APPLICABLE.

REMOVAL OF EXISTING BRIDGE STRUCTURE (SITE NO. 1)

STATION	STATION	LOCATION	LUMP SUM
108+89	109+34	45' x 25' EXISTING BRIDGE	1.00

EARTHWORK

STATION	STATION	LOCATION / DESCRIPTION	UNCLASSIFIED EXCAVATION	COMPACTED EMBANKMENT	* SOIL STABILIZATION
			CU. YD.	CU. YD.	TON
103+85	112+88	STAGE 1-MAIN LANES	2222	1221	
108+60	109+60	STAGE 2-MAIN LANES	2056	2433	
103+85	112+88	STAGE 3-MAIN LANES	1883	1024	
ENTIRE PROJECT		APPROACHES		45	
ENTIRE PROJECT		TEMPORARY APPROACHES			
109+00	109+00	ADDL. FOR CHANNEL CHANGE	3375		
ENTIRE PROJECT		TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER			100
TOTALS:			9536	4723	100

* QUANTITY ESTIMATED. SEE SECTION 104.03 OF THE STD. SPECS.

NOTE: EARTHWORK QUANTITIES SHOWN ABOVE SHALL BE PAID AS PLAN QUANTITY.

SOIL LOG

STATION	LATITUDE			LONGITUDE			LOCATION	DEPTH FEET	LIQUID LIMIT	PLASTICITY INDEX	AASHTO CLASSIFICATION	COLOR
	DEG	MIN	SEC	DEG	MIN	SEC						
103+00	35	42	24.70	90	39	38.00	06' RT	0-5	ND	NP	A-4(0)	GRAY
103+00	35	42	24.80	90	39	37.70	21' RT	0-5	27	8	A-4(3)	GRAY
112+00	35	42	32.50	90	39	42.20	06' RT	0-5	32	13	A-6(10)	GRAY
112+00	35	42	32.50	90	39	42.50	21' LT	0-5	29	13	A-6(6)	GRAY
112+00	35	42	32.50	90	39	42.50	21' LT	0-5	30	13	A-6(10)	GRAY

SOIL CHARACTERISTICS TABULATED ABOVE ARE REPRESENTATIVE AT THE LOCATION OF THE SAMPLE, AND FROM SURFACE INDICATIONS ARE TYPICAL FOR THE LIMITS SHOWN. THESE DATA ARE SHOWN FOR INFORMATION ONLY. THE STATE WILL NOT BE RESPONSIBLE FOR VARIATIONS IN THE SOIL CHARACTERISTICS AND/OR EXTENT OF SAME DIFFERING FROM THE ABOVE TABULATIONS.

8/21/2018

R100833.DGN

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	100833		23	36

② QUANTITIES



EROSION CONTROL

STATION	STATION	LOCATION	PERMANENT EROSION CONTROL					TEMPORARY EROSION CONTROL							
			SEEDING	LIME	MULCH COVER	WATER	SECOND SEEDING APPLICATION	TEMPORARY SEEDING	MULCH COVER	WATER	SAND BAG DITCH CHECKS (E-5)	SILT FENCE (E-11)	SEDIMENT BASIN (E-14)	OBLITERATION OF SEDIMENT BASIN	*SEDIMENT REMOVAL & DISPOSAL
			ACRE	TON	ACRE	M.GAL.	ACRE	ACRE	ACRE	M.GAL.	BAG	LIN. FT.	CU. YD.	CU. YD.	CU. YD.
ENTIRE PROJECT		CLEARING AND GRUBBING						1.50	1.50	30.6	22	1097	134	134	176
ENTIRE PROJECT		STAGE 1						0.39	0.39	8.0			91	91	91
ENTIRE PROJECT		STAGE 2	0.31	0.62	0.31	31.6	0.31				44		89	89	91
ENTIRE PROJECT		STAGE 3	0.74	1.48	0.74	75.5	0.74						45	45	45
*ENTIRE PROJECT TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER.			3.00	6.00	3.00	306.0	3.00	3.00	3.00	61.2	132	500	150	150	169
TOTALS:			4.05	8.10	4.05	413.1	4.05	4.89	4.89	99.8	198	1597	509	509	572

BASIS OF ESTIMATE:
 LIME2 TONS / ACRE OF SEEDING
 WATER.....102.0 M.G. / ACRE OF SEEDING
 WATER.....20.4 M.G. / ACRE OF TEMPORARY SEEDING
 SAND BAG DITCH CHECKS.....22 BAGS / LOCATION

NOTE: THE TEMPORARY EROSION CONTROL DEVICES SHOWN ABOVE AND ON THE PLANS SHALL BE INSTALLED IN SUCH A SEQUENCE AS TO DETER EROSION AND SEDIMENTATION ON U.S. WATERWAYS AS EXPLAINED BY THE NATIONAL POLLUTANT DISCHARGE ELIMINATION SYSTEM PERMIT.

*QUANTITIES ESTIMATED.
 SEE SECTION 104.03 OF THE STD. SPECS.

CONCRETE DITCH PAVING

STATION	STATION	LOCATION	LENGTH	"W"	CONC. DITCH PAVING (TYPE B)	SOLID SODDING	WATER
			LIN. FT.	FEET	SQ. YD.	SQ. YD.	M. GAL.
107+59.50	108+72.00	LT. DITCH	112.50	6.00	75.00	50.00	0.63
109+38.00	110+62.50	LT. DITCH	124.50	6.00	83.00	55.33	0.70
109+57.00	110+62.50	RT. DTICH	105.50	6.00	70.33	46.89	0.59
TOTALS:					228.33	152.22	1.92

BASIS OF ESTIMATE:
 WATER.....12.6 GAL. / SQ. YD. OF SOLID SODDING.

BENCH MARKS

STATION	LOCATION	BENCH MARKS
		EACH
109+00	MAIN LANE LT. SIDE	1
TOTAL:		1

NOTE: SHOWN FOR INFORMATION ONLY. BENCH MARKS SHALL BE FURNISHED AND PLACED BY STATE FORCES.

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QUANTITIES

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	100833		24	36

② QUANTITIES



4" PIPE UNDERDRAIN

STATION	STATION	LOCATIONS	4" PIPE UNDERDRAINS	UNDERDRAIN OUTLET PROTECTORS
			LIN. FT.	EACH
108+60	109+60	MAIN LANES	120	2
* ENTIRE PROJECT TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER			100	2
TOTALS:			220	4

* NOTE: QUANTITY ESTIMATED.
SEE SECTION 104.03 OF THE STD. SPECS.

MAILBOXES

LOCATION	MAILBOXES	MAILBOX SUPPORTS (SINGLE)
		EACH
ENTIRE PROJECT	1	1
TOTALS:	1	1

STRUCTURES

STATION	DESCRIPTION	TEMPORARY CULVERTS	SPAN	HEIGHT	LENGTH	CLASS S CONCRETE ROADWAY	REINF. STEEL ROADWAY (GRADE 60)	UNCL. EXC. FOR STR. ROADWAY	SOLID SODDING	WATER	STD. DWG. NOS.
		18" LIN. FT.									
204+00	TEMPORARY SIDE DRAIN	38									PCC-1, PCM-1
211+00	TEMPORARY SIDE DRAIN	38									PCC-1, PCM-1
SUBTOTALS:		76									
STRUCTURES OVER 20' - 0" SPAN											
109+00	QUAD 11' X 9' X 88' R.C. BOX CULVERT		11	9	88	474.33	56320	215	23	0.29	SPECIAL DETAILS, RCB-1, RCB-2
SUBTOTALS:						474.33	56320	215	23	0.29	
TOTALS:		76				474.33	56320	215	23	0.29	

BASIS OF ESTIMATE:
WATER.....12.6 GAL. / SQ. YD. OF SOLID SODDING

NOTE: FOR R.C. PIPE CULVERT INSTALLATIONS USE TYPE 3 BEDDING UNLESS OTHERWISE SPECIFIED.
NOTE: FOR C.M. PIPE CULVERT INSTALLATIONS USE TYPE 2 BEDDING UNLESS OTHERWISE SPECIFIED.

SELECTED PIPE BEDDING

LOCATION	SELECTED PIPE BEDDING
	CU. YD.
ENTIRE PROJECT TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER	10
TOTAL:	10

NOTE: QUANTITY ESTIMATED.
SEE SECTION 104.03 OF THE STD. SPECS.

DRIVEWAYS & TURNOUTS

STATION	SIDE	LOCATION	WIDTH	ACHM SURFACE COURSE (1/2" 220 LBS. PER SQ. YD. (PG 64-22))		AGGREGATE BASE COURSE (CLASS 7)	SIDE DRAINS	STANDARD DRAWINGS
				FEET	SQ. YD.			
104+00	RT.	MAIN LANE	16	57.24	6.30	23.37	28	PCC-1, PCM-1, PCP-1, PCP-2
111+29	RT.	MAIN LANE	19	90.91	10.00	37.12	32	PCC-1, PCM-1, PCP-1, PCP-2
* ENTIRE PROJECT TEMPORARY DRIVES						60.00		
TOTALS:				148.15	16.30	120.49	60	

BASIS OF ESTIMATE:
ACHM SURFACE COURSE (1/2").....94.8% MIN. AGGR.....5.2% ASPHALT BINDER
MAXIMUM NUMBER OF GYRATIONS = 115 FOR PG 64-22

* QUANTITY ESTIMATED
SEE SECTION 104.03 OF THE STD. SPECS.
TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER.

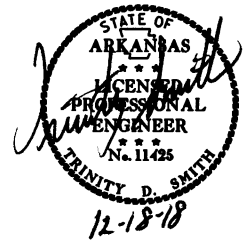
NOTE: FOR R.C. PIPE CULVERT INSTALLATIONS USE TYPE 3 BEDDING UNLESS OTHERWISE SPECIFIED.
NOTE: FOR C.M. PIPE CULVERT INSTALLATIONS USE TYPE 2 BEDDING UNLESS OTHERWISE SPECIFIED.

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DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	100833		25	36

② QUANTITIES



COLD MILLING ASPHALT PAVEMENT

STATION	STATION	LOCATION	AVG. WIDTH	COLD MILLING ASPHALT PAVEMENT
			FEET	SQ. YD.
107+60.00	108+60.00	MAIN LANES	20.00	222.22
109+60.00	110+60.00	MAIN LANES	20.00	222.22
TOTAL:				444.44

NOTE: AVERAGE MILLING DEPTH 1".

ACHM PATCHING OF EXISTING ROADWAY

DESCRIPTION	TON
ENTIRE PROJECT - TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER	100
TOTAL:	100

NOTE: QUANTITY ESTIMATED. SEE SECTION 104.03 OF THE STD. SPECS.

ASPHALT CONCRETE PATCHING FOR MAINTENANCE OF TRAFFIC

LOCATION	TON	TACK COAT
		GALLON
ENTIRE PROJECT - TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER	2	4
TOTALS:	2	4

BASIS OF ESTIMATE:
 ASPHALT CONCRETE PATCHING FOR MAINTENANCE OF TRAFFIC...25 TON/MILE
 TACK COAT FOR MAINTENANCE OF TRAFFIC.....50 GAL./MILE

NOTE: QUANTITY ESTIMATED. SEE SECTION 104.03 OF THE STD. SPECS.

BASE AND SURFACING

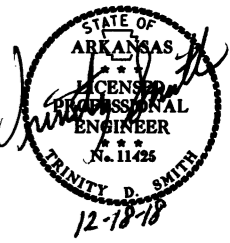
STATION	STATION	LOCATION	LENGTH FEET	AGGREGATE BASE COURSE (CLASS 7)		TACK COAT						ACHM BINDER COURSE (1")				ACHM SURFACE COURSE (1/2")										
				TON / STATION	TON	(0.05 GAL. PER SQ. YD.)			(0.17 GAL. PER SQ. YD.)			TOTAL GALLONS	AVG. WID. FEET	SQ. YD.	POUND / SQ. YD.	PG 64-22 TON	AVG. WID. FEET	SQ. YD.	POUND / SQ. YD.	PG 64-22 TON	AVG. WID. FEET	SQ. YD.	POUND / SQ. YD.	PG 64-22 TON	TOTAL PG 64-22 TON	
						TOTAL WID. FEET	SQ. YD.	GALLON	TOTAL WID. FEET	SQ. YD.	GALLON															
MAIN LANES																										
107+60.00	108+60.00	MAIN LANE 100' TRANSITION BEGIN JOB	100.00	80.75	80.75	4.38	48.67	2.43	20.00	222.22	37.78	40.21	2.25	25.00	440.00	5.50	2.13	23.67	220.00	2.60	24.00	266.67	220.00	29.33	31.93	
108+60.00	109+60.00	MAIN LANE	100.00	252.00	252.00	48.75	541.67	27.08	20.00	222.22	37.78	27.08	24.50	272.22	440.00	59.89	24.25	269.44	220.00	29.64	28.00	311.11	220.00	34.22	63.86	
109+60.00	110+60.00	MAIN LANE 100' TRANSITION END JOB	100.00	80.75	80.75	4.38	48.67	2.43	20.00	222.22	37.78	40.21	2.25	25.00	440.00	5.50	2.13	23.67	220.00	2.60	24.00	266.67	220.00	29.33	31.93	
DETOUR																										
203+85.00	207+23.00	DETOUR	338.00	VAR.	283.92	VAR.	402.97	20.15				20.15	VAR.	402.97	330.00	66.49	VAR.	488.22	220.00	53.70					53.70	
207+23.00	210+30.40	DETOUR	307.40	142.25	437.28	20.29	693.02	34.65				34.65	20.29	693.02	330.00	114.35	24.00	819.73	220.00	90.17					90.17	
210+30.40	212+79.00	DETOUR	248.60	VAR.	208.82	VAR.	296.39	14.82				14.82	VAR.	296.39	330.00	48.90	VAR.	359.09	220.00	39.50					39.50	
ADDITIONAL FOR SUPERELEVATION																										
107+60.00	110+60.00	MAIN LANE	300.00	VAR.	55.42																					
207+23.00	210+30.00	DETOUR	307.00	VAR.	20.49																					
TOTALS:					1419.43			2031.39	101.56			444.44	75.56	177.12		1714.60			1983.82		218.21		844.45		92.88	311.09

BASIS OF ESTIMATE:
 ACHM SURFACE COURSE (1/2").....94.8% MIN. AGGR.....5.2% ASPHALT BINDER
 ACHM BINDER COURSE (1").....95.9% MIN. AGGR.....4.1% ASPHALT BINDER
 MAXIMUM NUMBER OF GYRATIONS = 115 FOR PG 64-22
 TACK COAT QUANTITIES WERE CALCULATED USING THE EMULSIFIED ASPHALT RATES. REFER TO SS-400-1 FOR THE RESIDUAL ASPHALT APPLICATION RATES.

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				6	ARK.			
						100833	27	36

2 SURVEY CONTROL DETAILS



SURVEY CONTROL COORDINATES

Project Name: s100833
 Date: 5/30/2017
 Coordinate System: ARKANSAS STATE PLANE - NORTH ZONE BASED ON GPS CONTROL, 160017 - 560002
 PROJECTED TO GROUND.
 Units: U.S. SURVEY FOOT

Point Name	Northing	Easting	Elev	Feature	Description
1	501239.0254	1710581.6683	230.198	CTL	STD AHTD MON. STAMPED PN: 1
2	502001.9021	1710608.5662	233.673	CTL	STD AHTD MON. STAMPED PN: 2
3	502614.5410	1710138.4948	240.973	CTL	STD AHTD MON. STAMPED PN: 3
4	503302.7669	1709727.0226	245.698	CTL	STD AHTD MON. STAMPED PN: 4
5	504081.0421	1709723.8114	248.322	CTL	STD AHTD MON. STAMPED PN: 5
6	504851.6114	1709811.4256	266.959	CTL	STD AHTD MON. STAMPED PN: 6
100	515025.3111	1700268.4305	251.352	GPS	AHTD GPS MON 160017
101	494554.8054	1698467.5387	248.159	GPS	AHTD GPS MON 560002
900	513815.8800	1708796.9766	239.548	TBM	CHISLED SQUARE N OF COUNTY RD 472
901	511299.3514	1709655.6836	235.820	TBM	CHISLED SQUARE S OF COUNTY RD 468
902	508164.9820	1709698.2896	240.956	TBM	CHISLED SQUARE 300' N OF COUNTY RD 470
903	493404.3056	1709981.4387	246.758	TBM	CHISLED SQUARE S OF DW HOUSE 4474

*Note - Rebar and Cap - Standard - 5/8" Rebar with 2" Aluminum Cap stamped
 *(standard markings common to all caps), or as indicated
 (other markings indicated in the point description of the individual point).
 ALL DISTANCES ARE GROUND.
 USE CAF = 1.0 FOR STAKEOUT FOR THIS PROJECT.
 A PROJECT CAF OF 0.9999290427 HAS BEEN USED TO COMPUTE THE ABOVE GROUND COORDINATES.
 THIS CAF IS INTENDED FOR USE WITHIN THE PROJECT LIMITS.
 GRID DISTANCE = GROUND DISTANCE X CAF.
 GRID COORDINATES ARE STORED UNDER FILE NAME s100833gi.CTL
 HORIZONTAL DATUM: NAD 83 (1997)
 VERTICAL DATUM: NAVD 88 POSITIONAL ACCURACY THIRD ORDER, UNLESS SPECIFIED OTHERWISE
 AT A SPECIFIC POINT.

REFERENCE POINTS (1500 SERIES) ARE TO BE USED TO ESTABLISH CONTROL
 IF THE PRIMARY CONTROL POINTS LISTED ABOVE HAVE BEEN DESTROYED.
 REFERENCE POINTS ARE NOT TO BE USED FOR VERTICAL CONTROL

BASIS OF BEARING:
 ARKANSAS STATE PLANE GRID BEARINGS - 0301-NORTH ZONE
 DETERMINED FROM GPS CONTROL POINTS: 160017 - 560002
 CONVERGENCE ANGLE: 00-46-43 RIGHT AT PN: 4 LT: N 35-44-55 LG: W 090-40-08
 GRID AZIMUTH = ASTRONOMICAL AZIMUTH - CONVERGENCE ANGLE.

HWY. I63

POINT NO.	TYPE	STATION	NORTHING	EASTING
8000	POB	99+99.50	502312.8468	1710373.5965
8001	PC	109+14.01	503054.3710	1709838.3730
8003	PT	112+29.59	503349.6045	1709742.0476
8004	P.O.E	119+16.90	504036.9021	1709738.2232

DETOUR

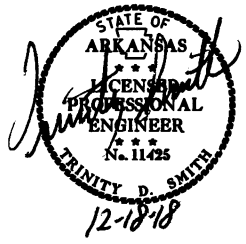
POINT NO.	TYPE	STATION	NORTHING	EASTING
8005	POB	199+99.50	502312.8368	1710373.5965
8006	PI	203+85.00	50265.4194	1710147.9811
8007	PI	208+80.52	503045.7449	1709885.5583
8008	PC	209+61.69	50311.5593	1709838.0548
8010	PT	212+77.26	503406.7928	1709741.7294
8011	POE	219.07.38	504036.9024	1709738.2232

9/18/2018

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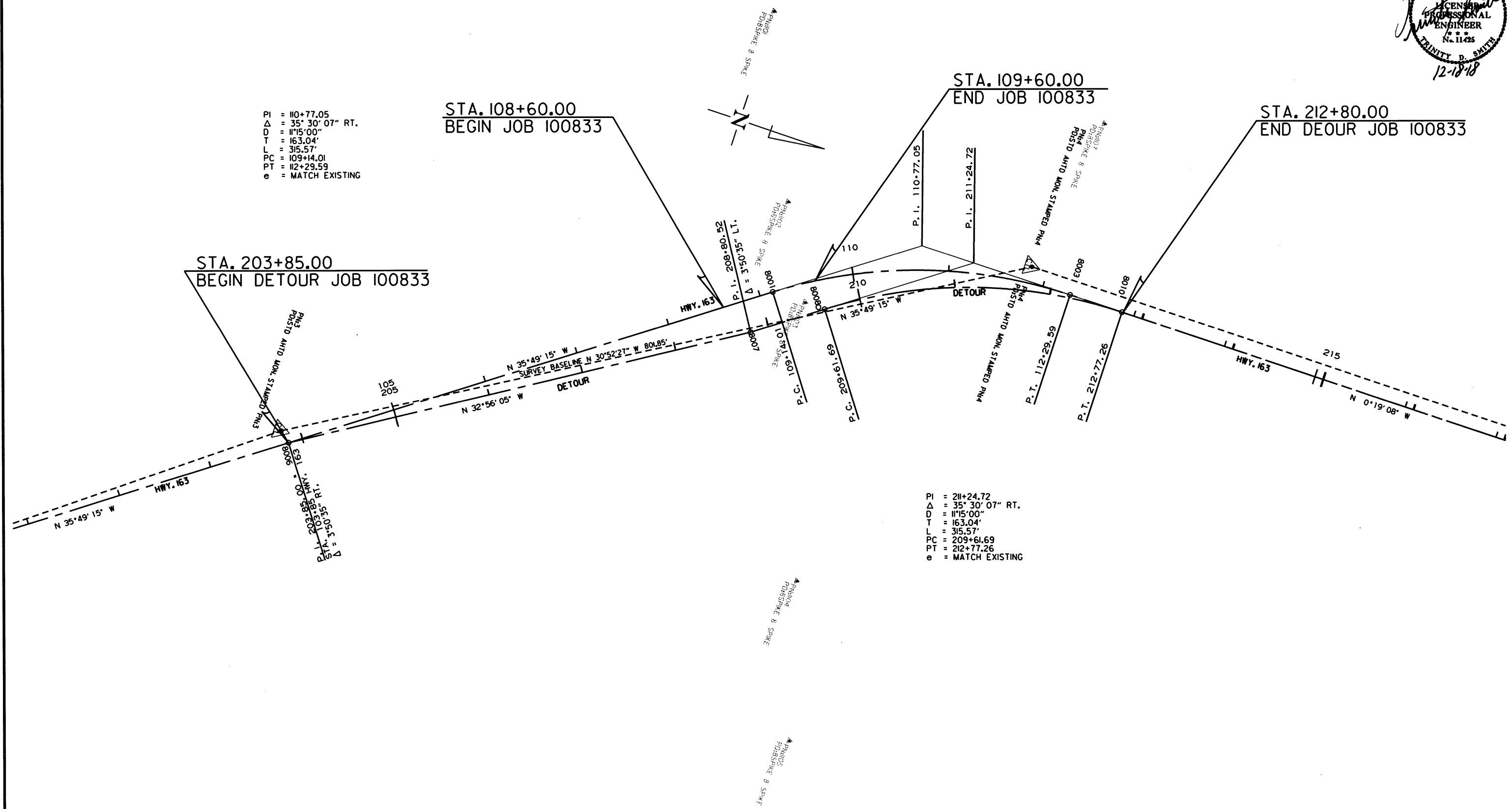
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. AID DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO. 100833							28	36

2 SURVEY CONTROL DETAILS



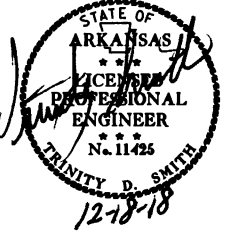
PI = 110+77.05
 Δ = 35° 30' 07" RT.
D = 1115' 00"
T = 163.04'
L = 315.57'
PC = 109+14.01
PT = 112+29.59
e = MATCH EXISTING

PI = 211+24.72
 Δ = 35° 30' 07" RT.
D = 1115' 00"
T = 163.04'
L = 315.57'
PC = 209+61.69
PT = 212+77.26
e = MATCH EXISTING



DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		29	36

2 PLAN AND PROFILE SHEETS



REMOVAL OF WOOD FENCE

STA.	STA.	SIDE	LIN. FT.
107+60	108+88	LT.	182

REMOVAL OF GUARDRAIL

STA.	STA.	SIDE	LIN. FT.
108+89	109+34	RT.	45
108+89	109+34	LT.	45

STA. 109+00 CONSTRUCT QUAD 11' x 9' x 88' R.C. BOX CULVERT WITH 3rd WINGS LT. AND RT. Q50= 865 CFS, D.A. = 0.82 SO. MI. SPAN = 47.42'

STA 104+00 IN PLACE 18" X 20' CM PIPE CULVERT REMOVE AND INSTALL 18" X 28' RT. SIDE DRAIN CONSTRUCT APPROACH = 15 CU. YD.

STA. 203+85.00 = STA. 103+85.00 BEGIN DETOUR JOB 100833

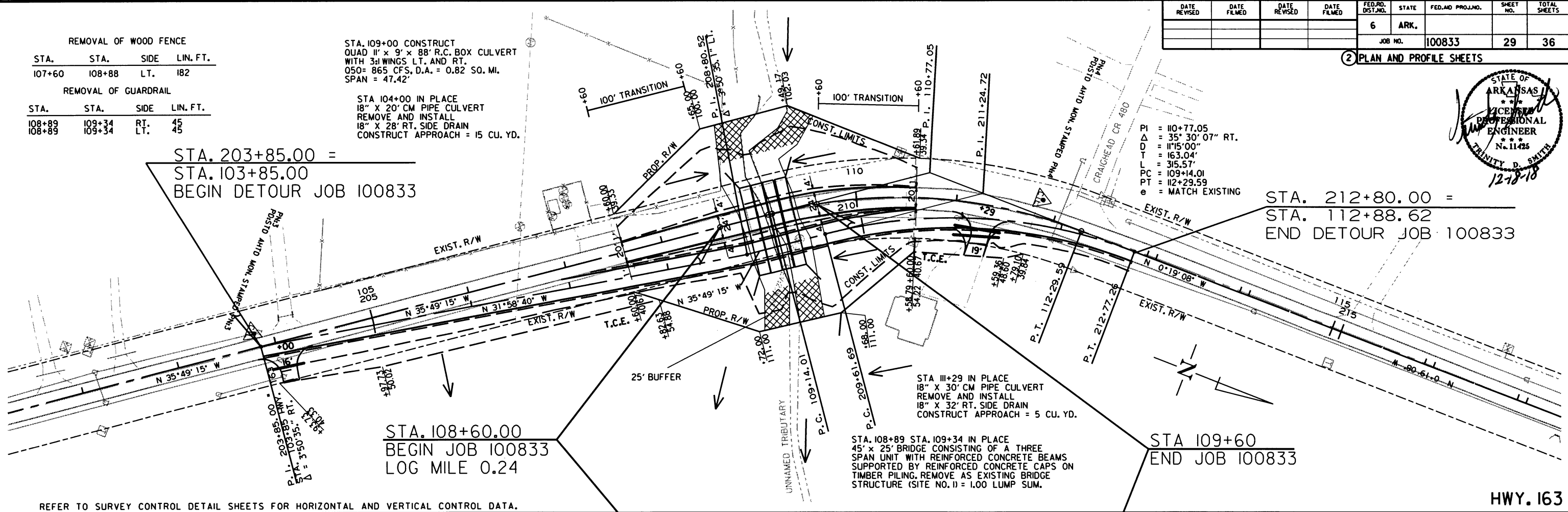
STA. 212+80.00 = STA. 112+88.62 END DETOUR JOB 100833

STA. 108+60.00 BEGIN JOB 100833 LOG MILE 0.24

STA 109+60 END JOB 100833

STA 108+89 STA. 109+34 IN PLACE 45' x 25' BRIDGE CONSISTING OF A THREE SPAN UNIT WITH REINFORCED CONCRETE BEAMS SUPPORTED BY REINFORCED CONCRETE CAPS ON TIMBER PILING, REMOVE AS EXISTING BRIDGE STRUCTURE (SITE NO. 1) = 1.00 LUMP SUM.

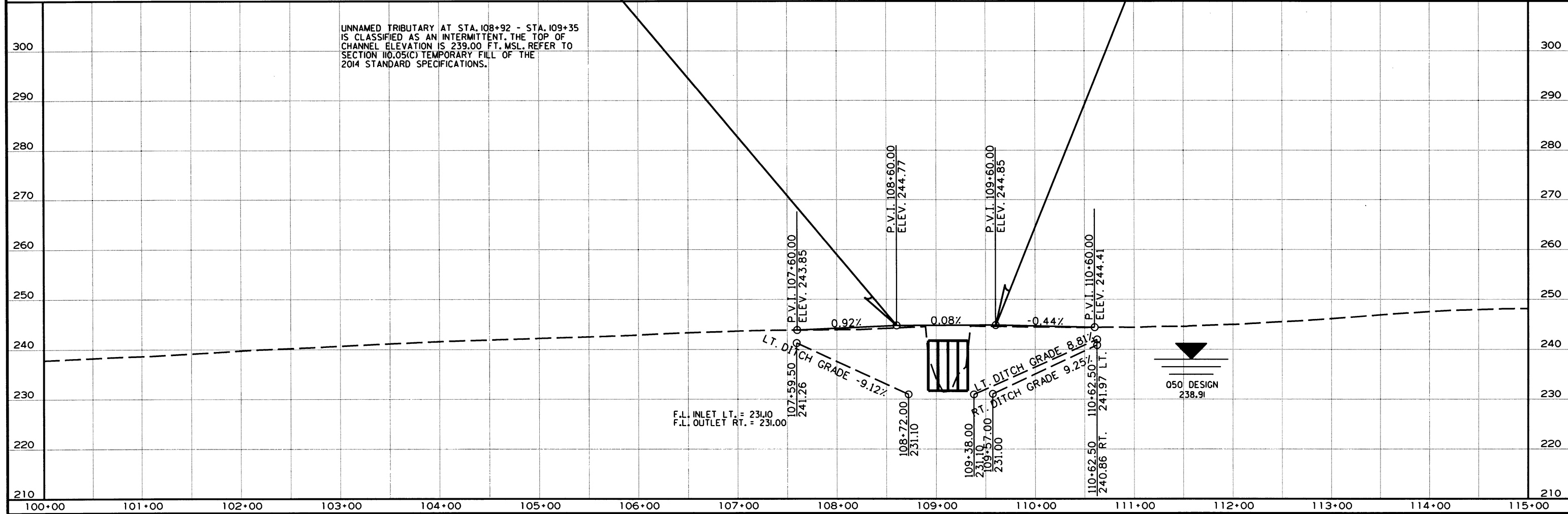
STA 111+29 IN PLACE 18" X 30' CM PIPE CULVERT REMOVE AND INSTALL 18" X 32' RT. SIDE DRAIN CONSTRUCT APPROACH = 5 CU. YD.



REFER TO SURVEY CONTROL DETAIL SHEETS FOR HORIZONTAL AND VERTICAL CONTROL DATA.

HWY. 163

UNNAMED TRIBUTARY AT STA. 108+92 - STA. 109+35 IS CLASSIFIED AS AN INTERMITTENT. THE TOP OF CHANNEL ELEVATION IS 239.00 FT. MSL. REFER TO SECTION 10.05(C) TEMPORARY FILL OF THE 2014 STANDARD SPECIFICATIONS.



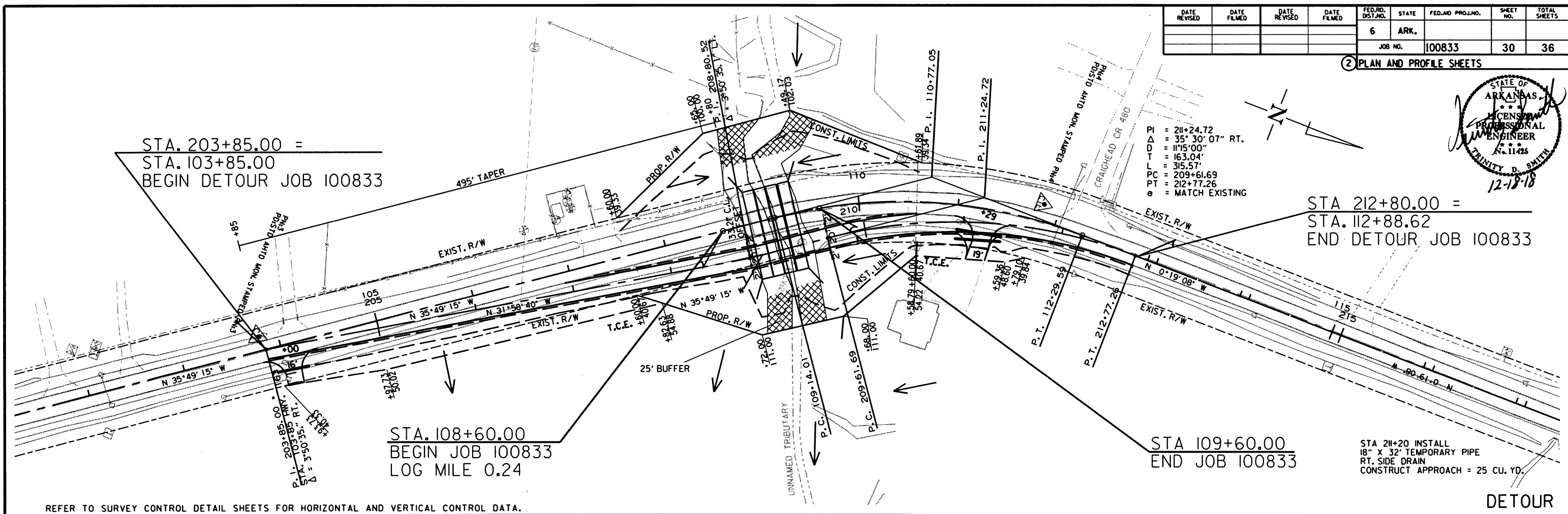
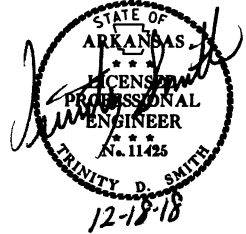
F.L. INLET LT. = 231.10
F.L. OUTLET RT. = 231.00

050 DESIGN
238.91

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DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO. 100833							30	36

2 PLAN AND PROFILE SHEETS



PI = 211+24.72
 Δ = 35° 30' 07" RT.
 D = 1115' 00"
 L = 163.04'
 PC = 209+61.69
 PT = 212+77.26
 e = MATCH EXISTING

STA 212+80.00 =
 STA. 112+88.62
 END DETOUR JOB 100833

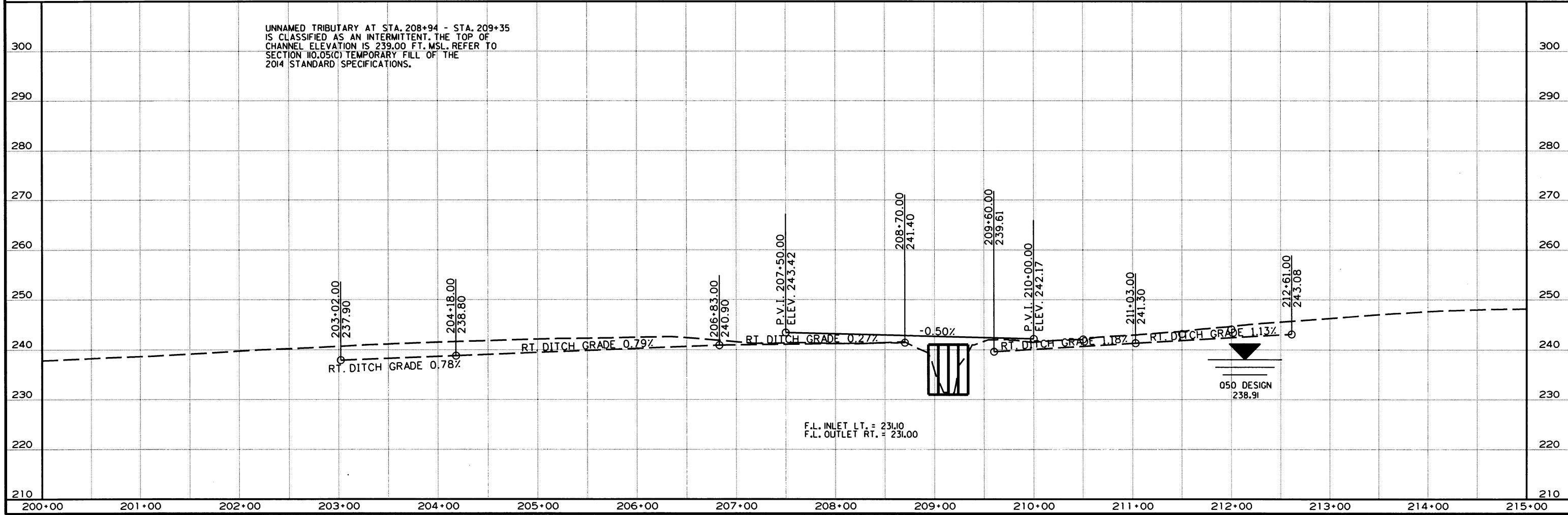
STA. 108+60.00
 BEGIN JOB 100833
 LOG MILE 0.24

STA 109+60.00
 END JOB 100833

STA 211+20 INSTALL
 18" x 32" TEMPORARY PIPE
 RT. SIDE DRAIN
 CONSTRUCT APPROACH = 25 CU. YD.

REFER TO SURVEY CONTROL DETAIL SHEETS FOR HORIZONTAL AND VERTICAL CONTROL DATA.

DETOUR



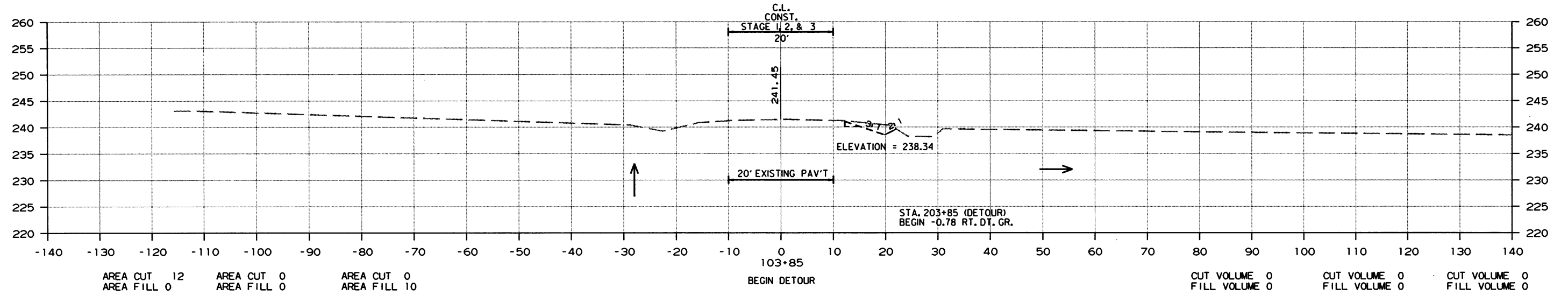
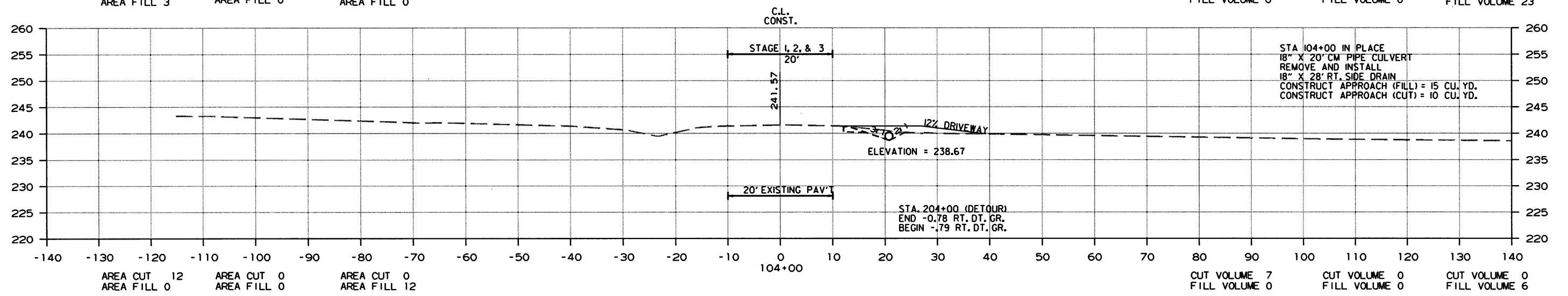
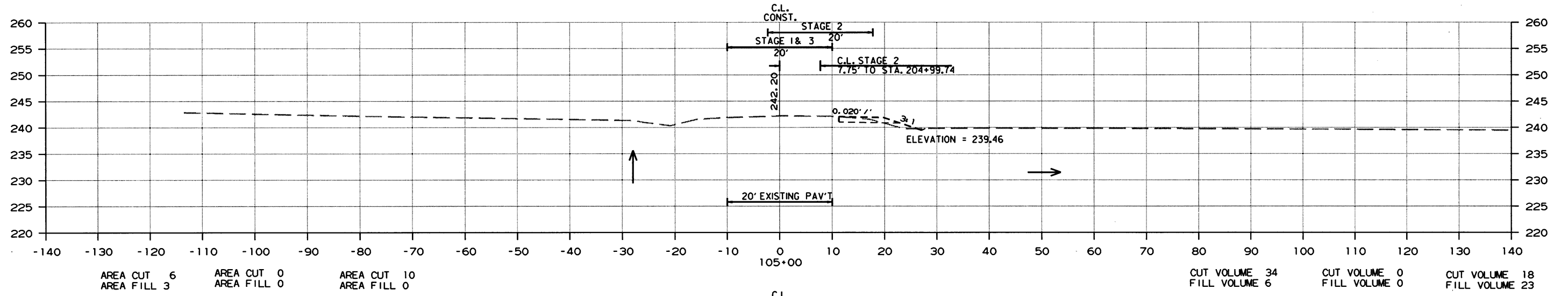
9/13/2018
 R100833.DGN

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
							JOB NO.	100833
							SHEET NO.	31
							TOTAL SHEETS	36

2 CROSS SECTIONS

STAGE 1 STAGE 2 STAGE 3

STAGE 1 STAGE 2 STAGE 3



CROSS SECTION STA. 103+85 TO STA. 105+00

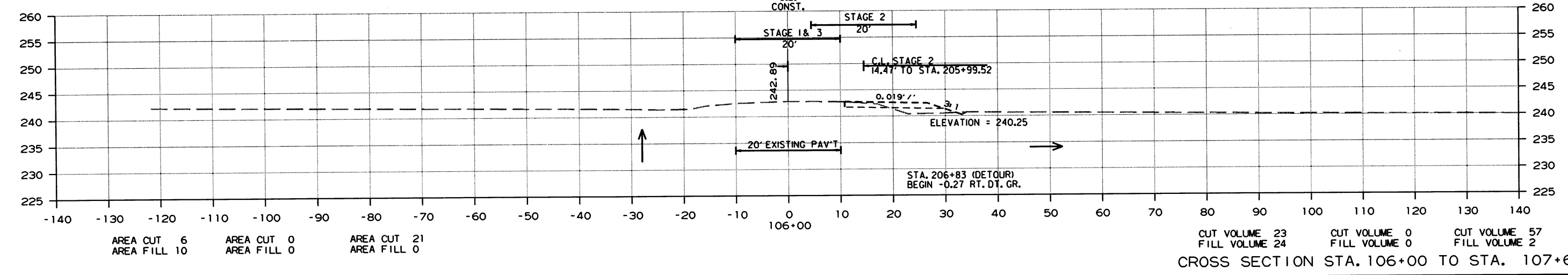
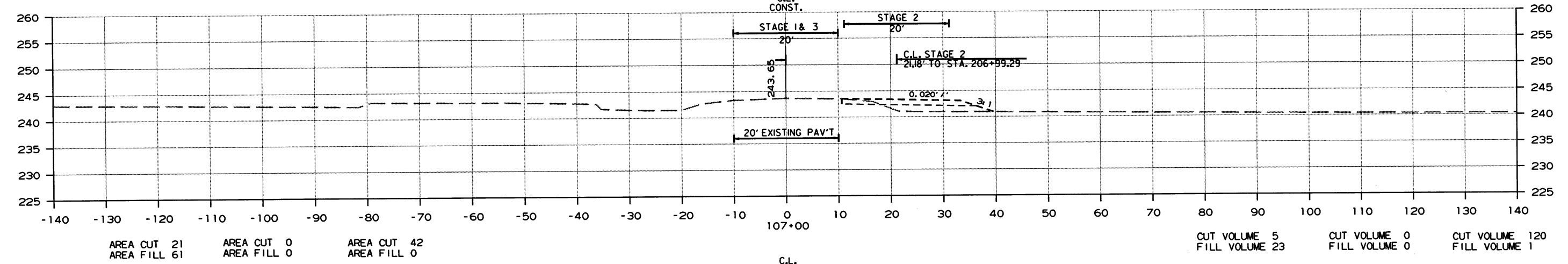
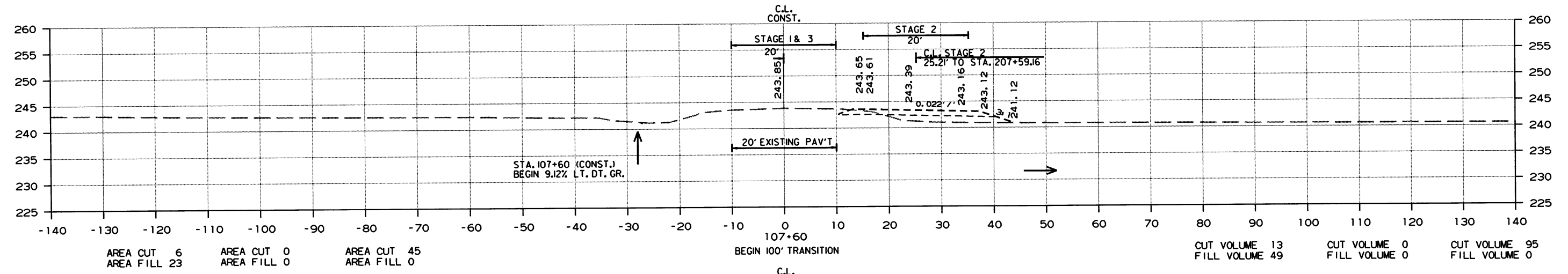
9/11/2018
R100833.DGN

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		32	36
				JOB NO. 100833				

② CROSS SECTIONS

STAGE 1 STAGE 2 STAGE 3

STAGE 1 STAGE 2 STAGE 3

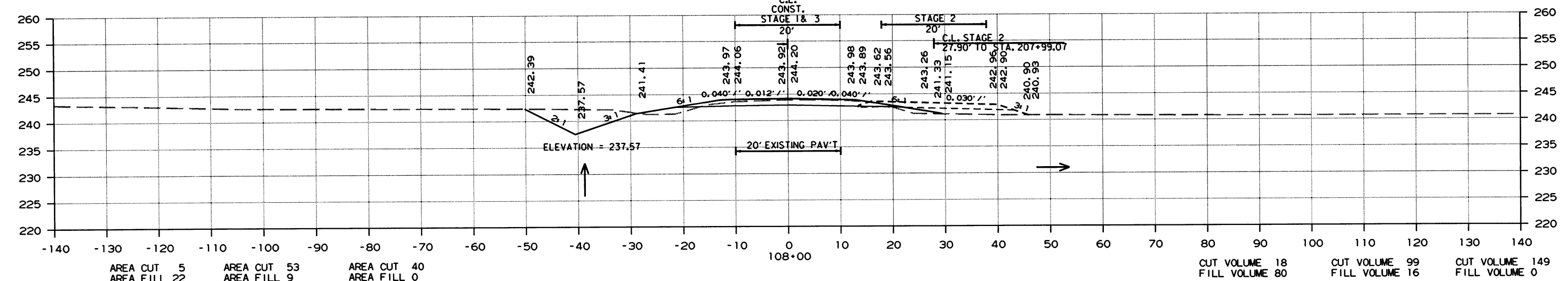
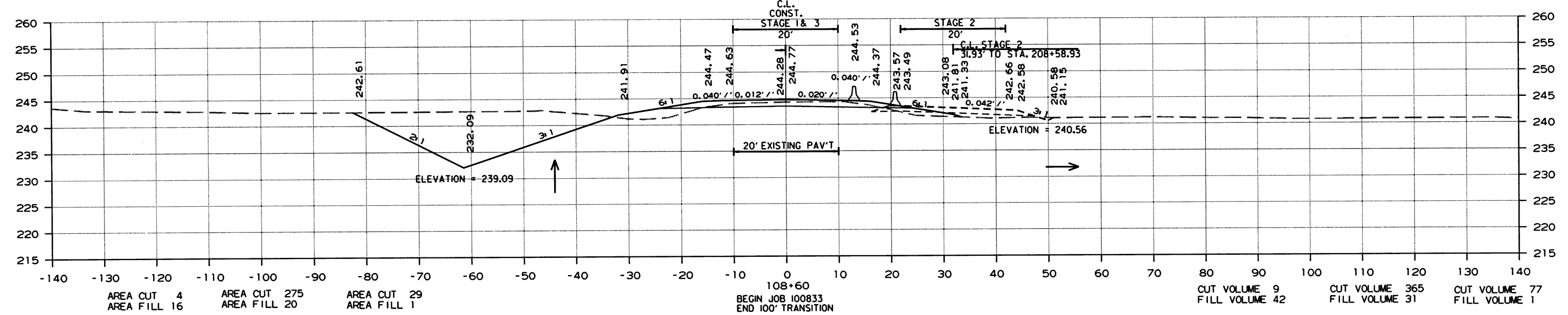
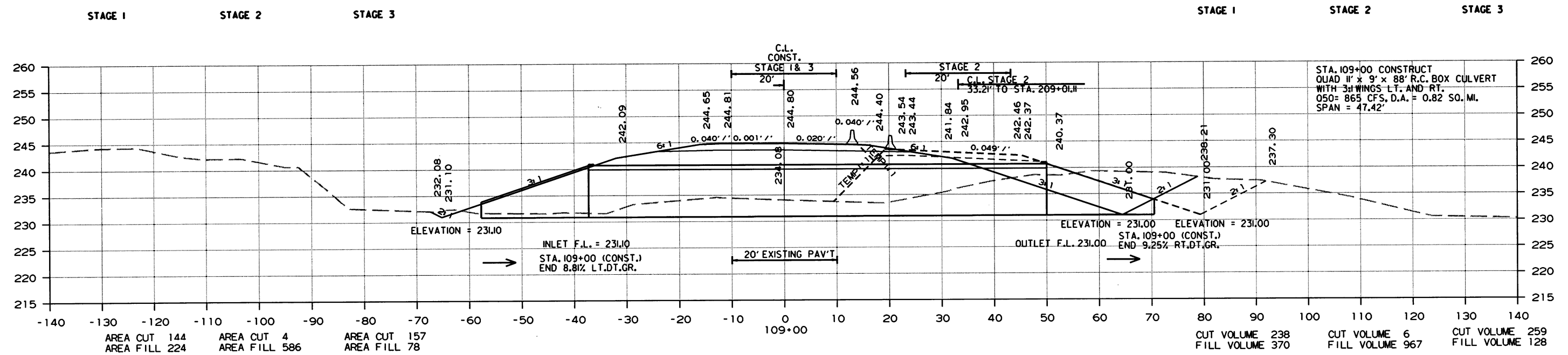


CROSS SECTION STA. 106+00 TO STA. 107+60

9/11/2018 R100833.DGN

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		33	36
				JOB NO.		100833		

2 CROSS SECTIONS

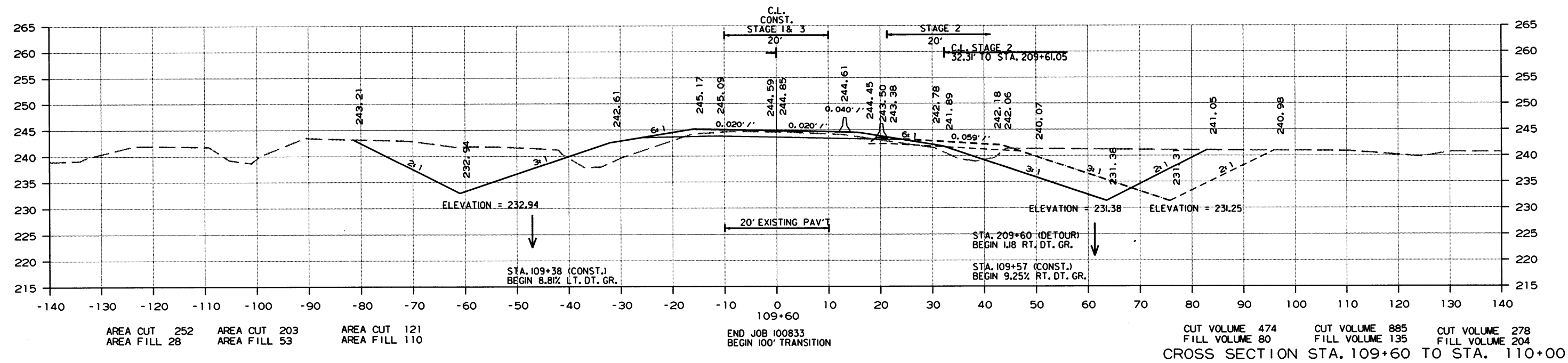
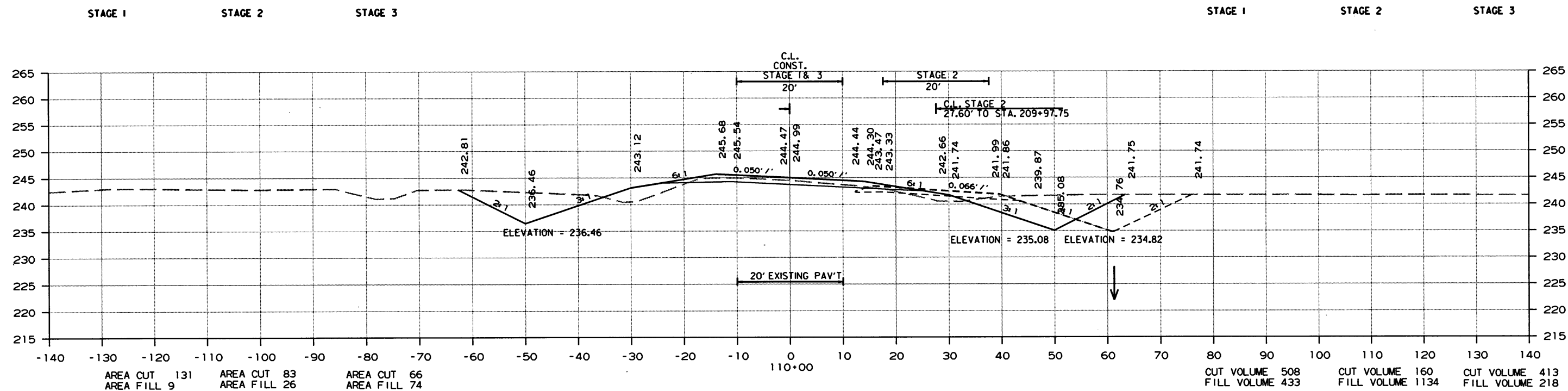


CROSS SECTION STA. 108+00 TO STA. 109+00

9/11/2018 R100833.DCN

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	100833		34	36

② CROSS SECTIONS

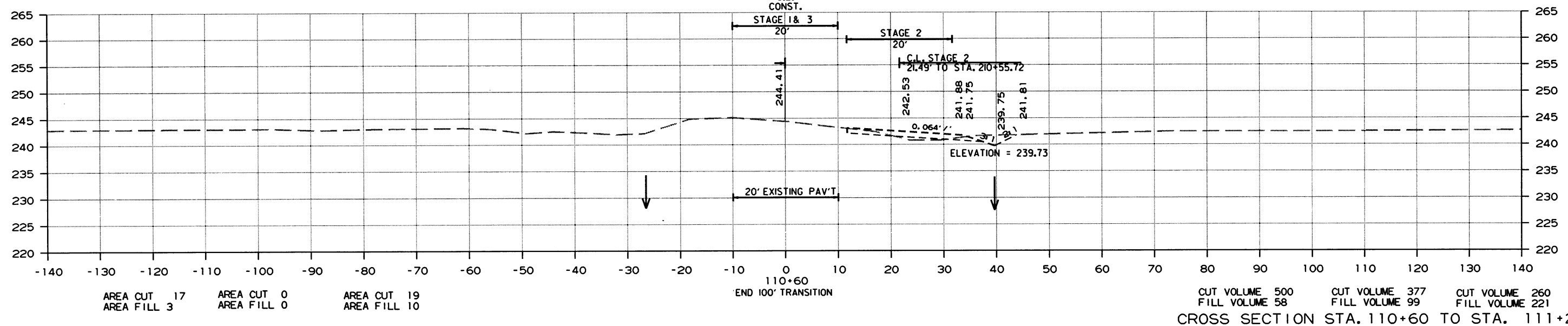
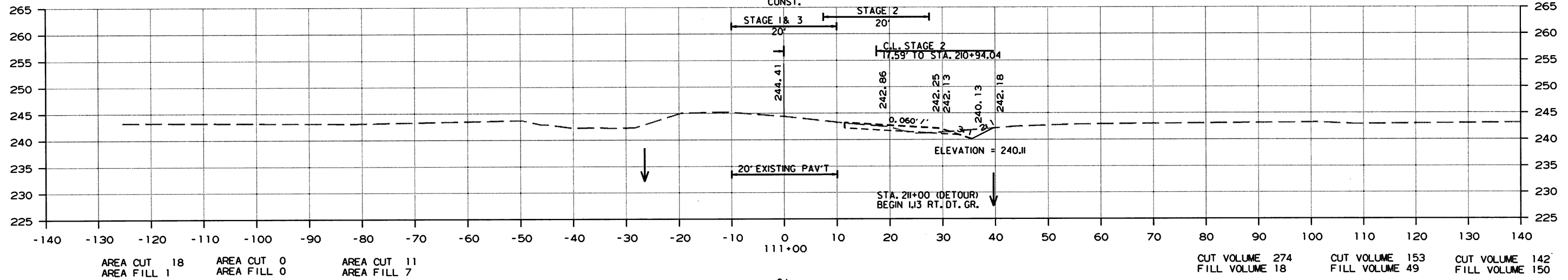
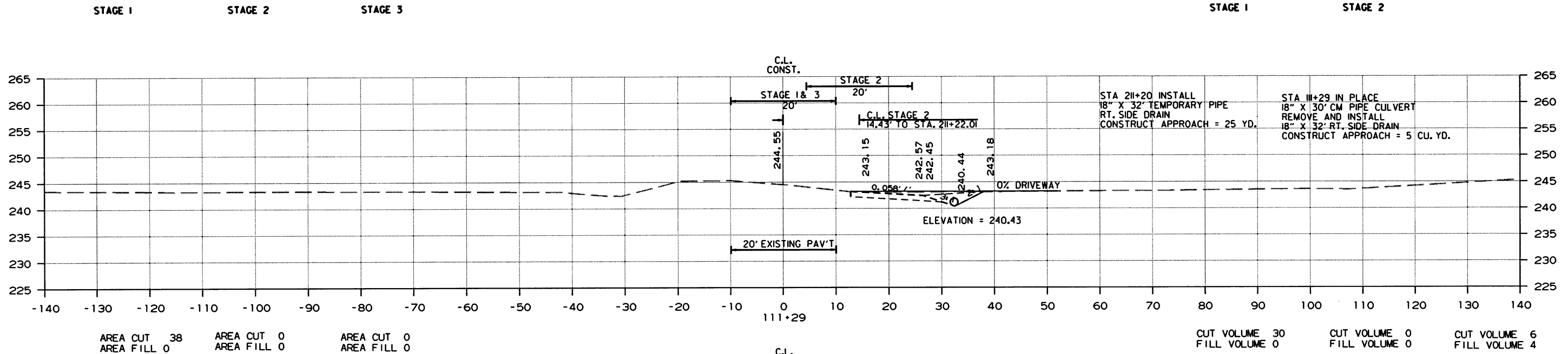


9/11/2018

RI00833.DGN

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
						JOB NO. 100833	35	36

2 CROSS SECTIONS

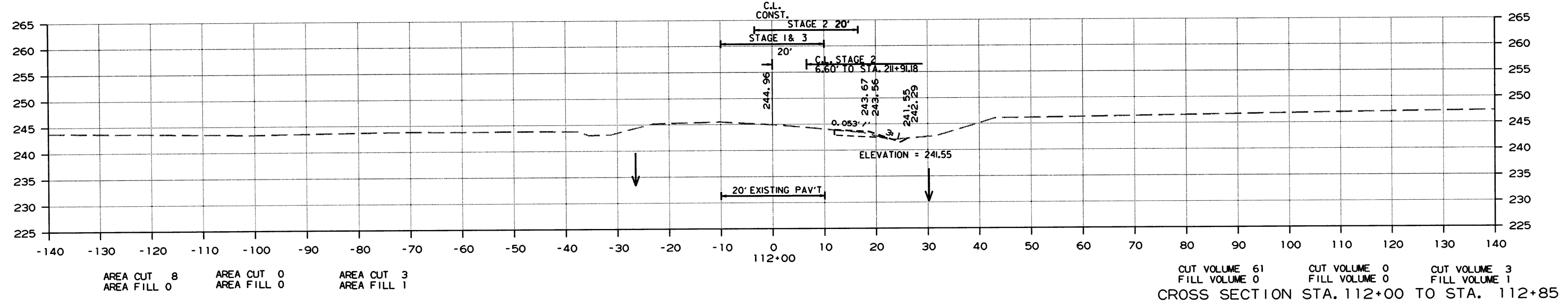
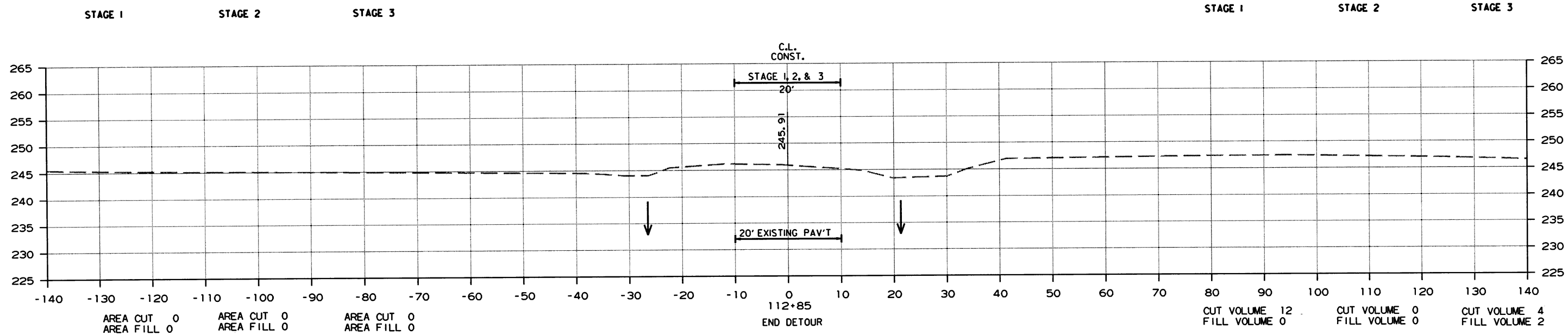


CROSS SECTION STA. 110+60 TO STA. 111+29

9/11/2018 R100833.DGN

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	100833		36	36

② CROSS SECTIONS

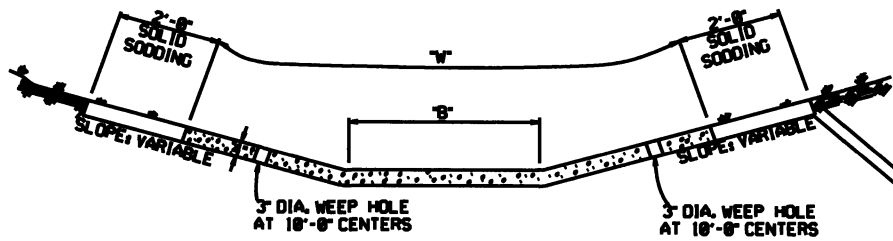


9/11/2018

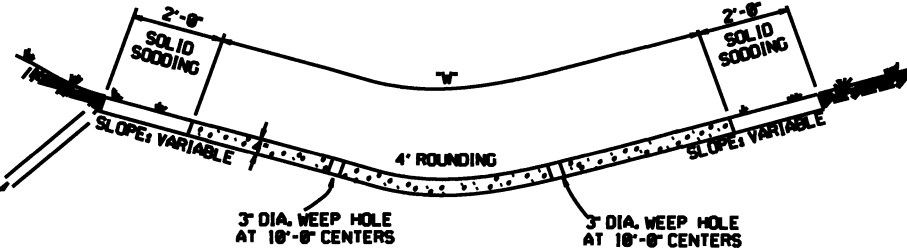
R100833.DGN

REFER TO TABULATION OF QUANTITIES FOR "W" & "B" DIMENSIONS

REFER TO TABULATION OF QUANTITIES FOR "W" DIMENSIONS

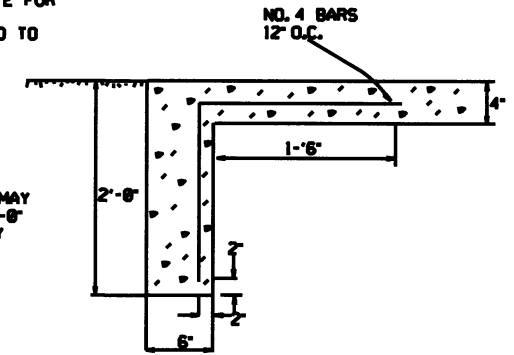


TYPE A



TYPE B

THE STEEL AND ADDITIONAL CONCRETE FOR THE WALLS SHALL NOT BE PAID FOR DIRECTLY, BUT SHALL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID FOR "CONCRETE DITCH PAVING."



TOE WALL DETAIL FOR CONCRETE DITCH PAVING

TOE WALL DEPTH MAY BE ALTERED TO 1'-0" WHEN DIRECTED BY THE ENGINEER IN ROCK EXCAVATION

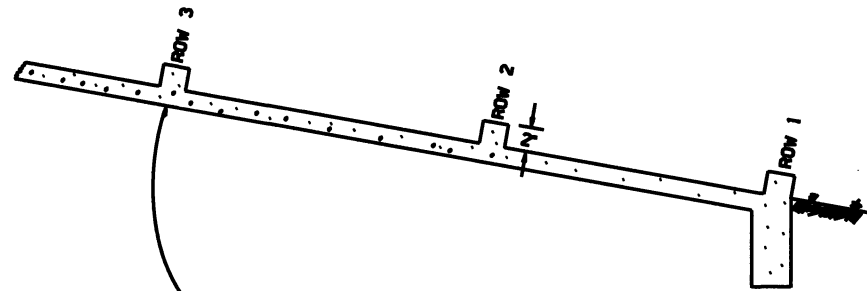
GENERAL NOTES:

THE FULL WIDTH OF EACH SECTION SHALL BE POURED MONOLITHICALLY.

TOE WALLS TO BE CONSTRUCTED FULL WIDTH AT EACH END OF DITCH PAVING, AND POURED MONOLITHICALLY.

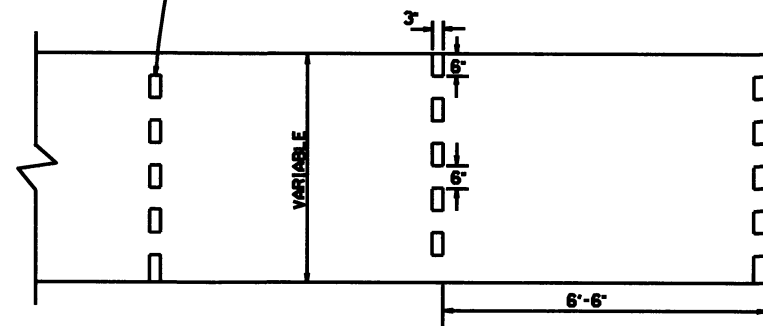
SOLID SOD ALONG DITCH PAVING TO BE PLACED WITHIN 14 DAYS OF DITCH PAVING CONSTRUCTION.

1' WIDE TRANSVERSE EXPANSION JOINTS SHALL BE PLACED IN CONCRETE DITCH PAVING AT 45' INTERVALS. THE SPACE SHALL BE FILLED WITH APPROVED JOINT FILLER COMPLYING WITH AASHTO M213.



NUMBER OF ELEMENTS PER ROW VARIES WITH WIDTH OF PAVING SPECIFIED

ENERGY DISSIPATORS TO BE USED FOR THE ENTIRE LENGTH OF DITCH WHEN SLOPE OF DITCH PAVING EXCEEDS 7%. THE DISSIPATORS WILL NOT BE PAID FOR DIRECTLY, BUT SHALL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID FOR CONCRETE DITCH PAVING.



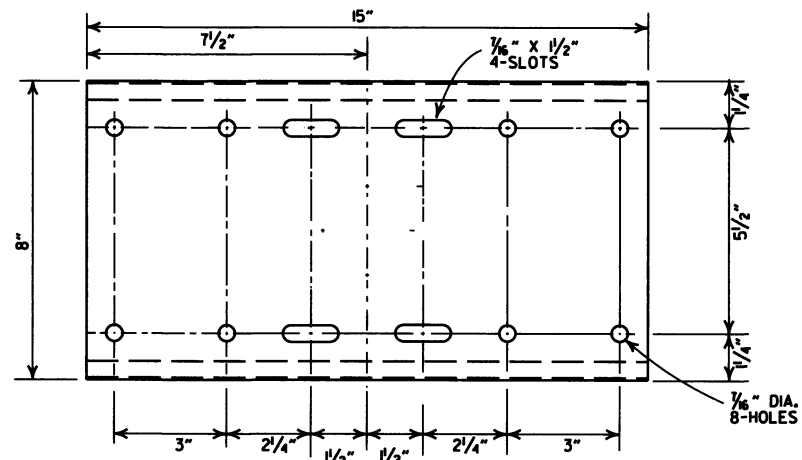
ENERGY DISSIPATORS
(NO SCALE)

12-8-16	CORRECTED ENERGY DISSIPATOR DRAWING AND NOTE	
10-7-10	ADDED GENERAL NOTE	
8-2-94	ADDED GENERAL NOTE ABOUT SOLID SODDING	
10-2-88	ELIMINATED MIN. ROWS OF ELEMENTS	1110-30-89
7-15-88	REVISED DISSIPATOR NOTE	853-2-15-88
4-2-87	REVISED ENERGY DISSIPATOR	871-2-2-87
11-2-87	ADDED NOTE ON ENERGY DISS.	852-1-2-87
11-2-86	ADDED NOTE TO ENERGY DISS.	850-2-2-86
11-1-84	ENERGY DISSIPATOR DETAILS ADDED	808-1-1-84
11-1-84	EXCAVATION DETAILS ADDED	
	TYPED A & B	
10-2-72	REVISED AND REDRAWN	808-10-2-72
	DATE REVISION	DATE FILLED

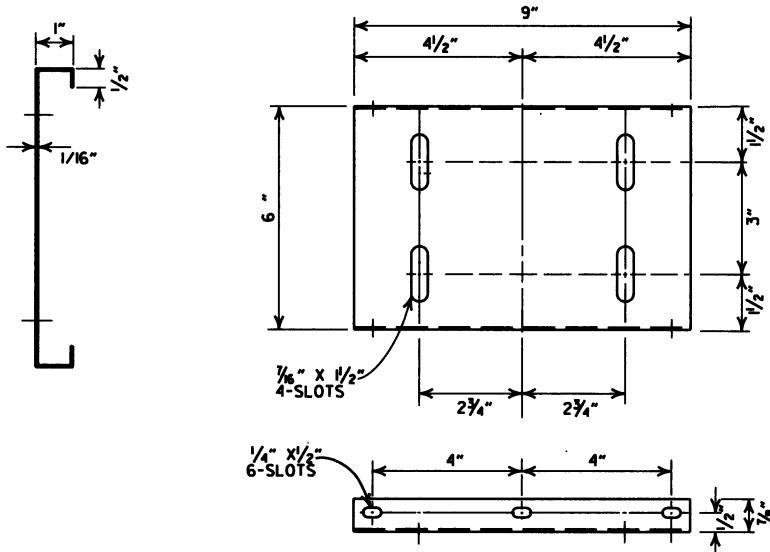
ARKANSAS STATE HIGHWAY COMMISSION

CONCRETE DITCH PAVING

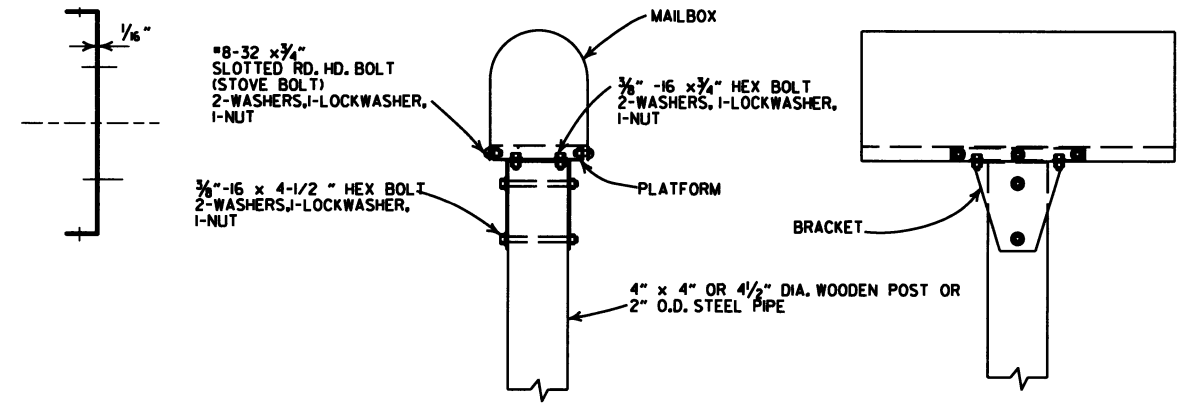
STANDARD DRAWING CDP-1



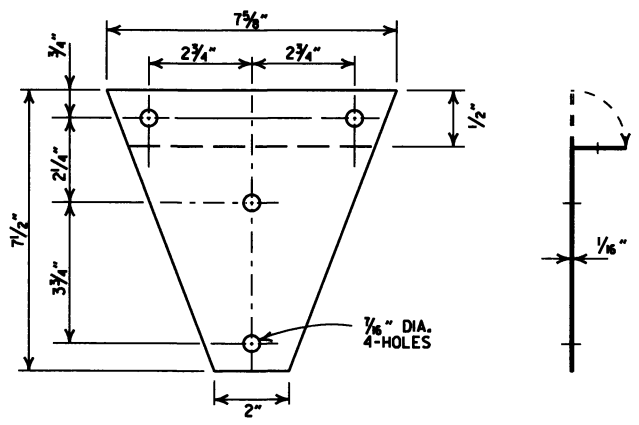
SHELF



PLATFORM

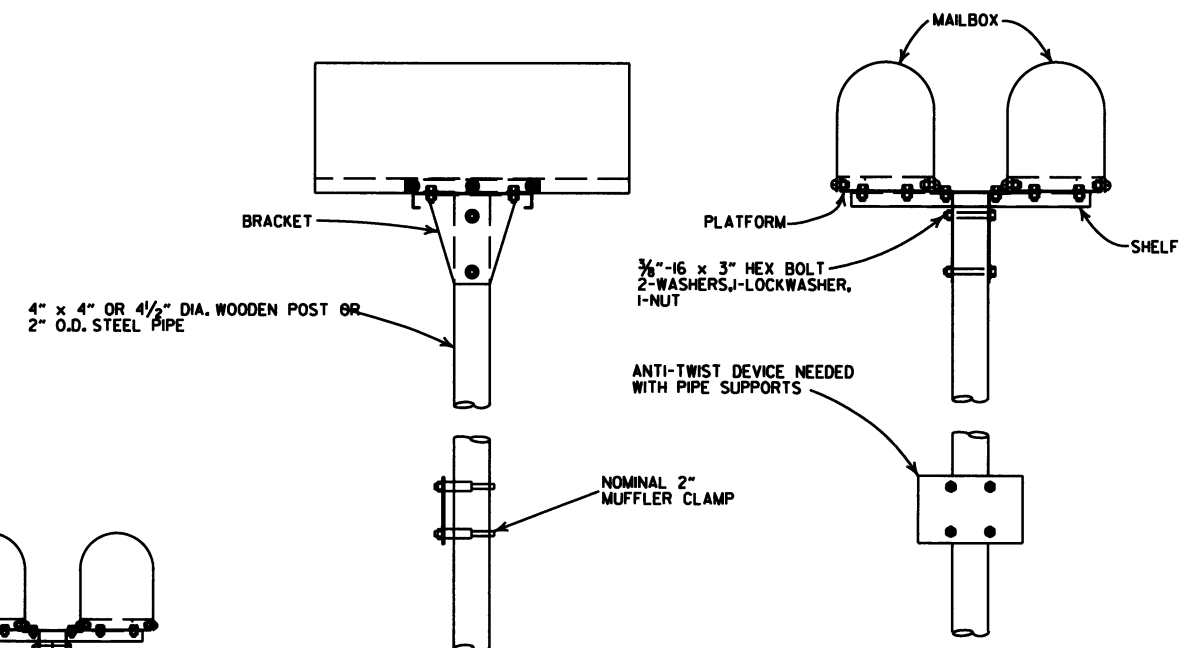


SINGLE INSTALLATION

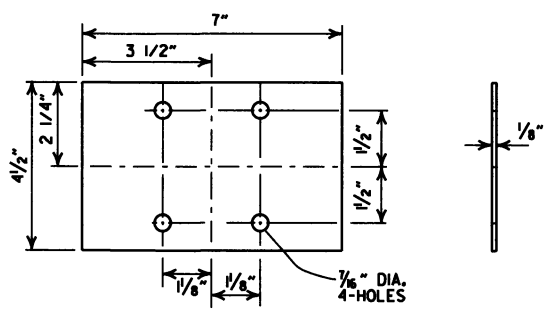


BRACKET

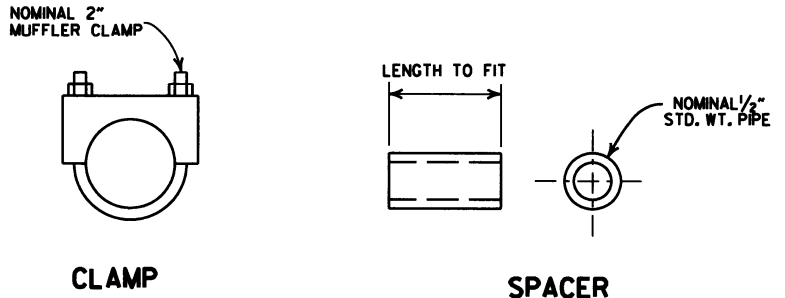
- GENERAL NOTES**
- MAILBOX POSTS MAY BE WOOD OR METAL. WOOD POSTS SHALL BE PRESSURE TREATED FOR GROUND CONTACT IN ACCORDANCE WITH SECTION 637.02 OF THE STANDARD SPECIFICATIONS.
 - ANTI-TWIST PLATES SHALL BE USED ONLY ON METAL POSTS.
 - MAILBOX SHELF, BRACKET & PLATFORM SHALL BE GALVANIZED OR PAINTED STEEL, HOWEVER TREATED WOOD MAY BE USED WITH WOODEN POSTS. THE WOODEN SHELF, BRACKET & PLATFORM SHALL BE A MINIMUM OF 1/4" THICK AND SHALL BE ASSEMBLED WITH BOLTS OF THE APPROPRIATE LENGTH WITH SIX 8 X 1/4" FLATHEAD WOOD SCREWS USED TO ATTACH THE MAILBOX TO THE PLATFORM.
 - THE MAILBOX SHELF AND PLATFORM THAT IS SHOWN IS FOR STANDARD SIZE MAILBOXES. THE SHELF AND PLATFORM SIZE SHALL BE MODIFIED TO FIT MAILBOXES OF A DIFFERENT SIZE.
 - METAL PIPE FOR MAILBOX SUPPORT SHALL BE 2" OUTSIDE DIAMETER STEEL WITH A WALL THICKNESS OF 0.45" AND A WEIGHT OF 2.72 LBS PER FT. OUTSIDE DIAMETER AND WEIGHT SHALL HAVE A TOLERANCE OF +/- 5% ACCORDING TO AASHTO M 181.
 - MAILBOX SUPPORT SYSTEM DIFFERING FROM THOSE SHOWN MAY BE USED, PROVIDED THEY ARE ON THE AHTD QUALIFIED PRODUCTS LIST FOR MAILBOX SUPPORTS.



DOUBLE INSTALLATION

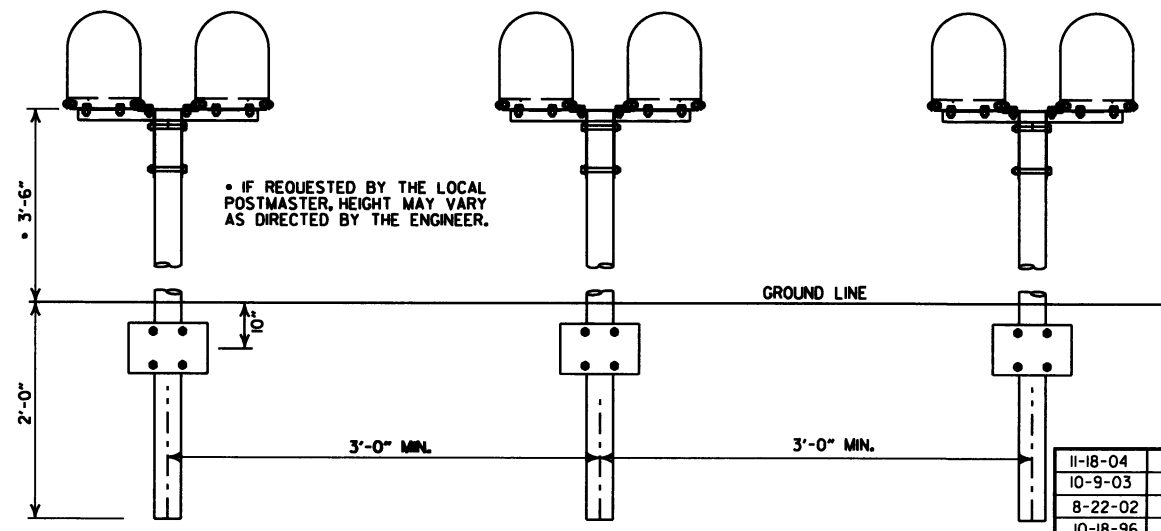


ANTI-TWIST PLATE



CLAMP

SPACER

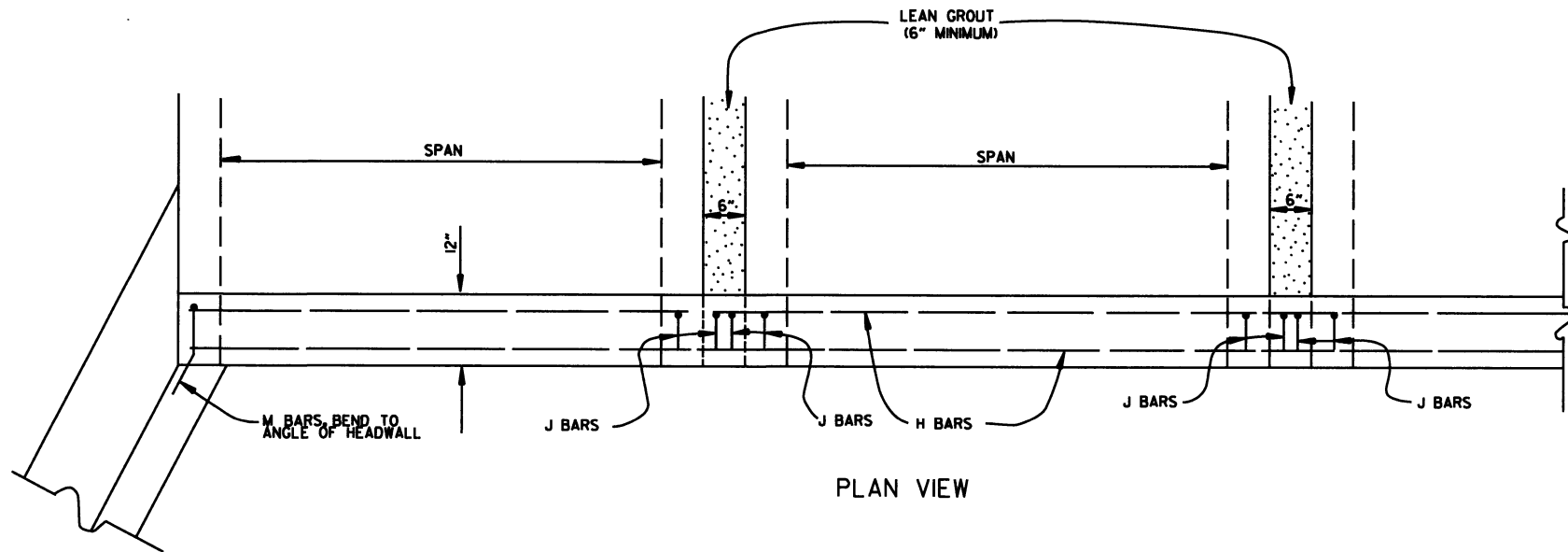


SPACING FOR MULTIPLE POST INSTALLATION

DATE	FILMED	REVISION
11-18-04		REVISED NOTES
10-9-03		REVISED NOTE 6
8-22-02		REVISED NOTE 6
10-18-96		CORRECTED AASHTO
10-1-92		CORRECTED SPELLING
9-26-91		NEW PHONE NUMBER
8-15-91		ADDED NOTE
11-30-89		ADJUSTED HEIGHT & ADDED NOTE
2-16-89		DELETED SLOTS FROM SHELF & PLTF
11-17-88	10-1-92	ADJUSTED DIMENSIONS OF STEEL POSTS
7-15-88	120-7-15-88	ISSUED

ARKANSAS STATE HIGHWAY COMMISSION

MAILBOX DETAILS
STANDARD DRAWING MB-1



BAR LIST

BAR	NO.	SIZE	LENGTH	BAR BENDING DIAGRAM
H	2	#4	•	
I	•	#4	•	
J	•	#4	1'-5"	
L	•	#4	3'-2"	
M	•	#4	1'-8"	

• NOTE: LENGTH AND NUMBER OF BARS VARIES WITH SIZE OF CULVERT

GENERAL NOTES

WINGS, CURTAIN WALLS AND APRONS SHALL BE TIED TO THE PRECAST CULVERT SECTION BY CASTING BARS IN CULVERT END SECTIONS AS SHOWN OR BY DOWELING AND GROUTING. J BARS AND M BARS SHALL BE EMBEDDED A MINIMUM OF 10" IN PRECAST BOX.

WINGS, FOOTINGS, APRONS AND CURTAIN WALLS SHALL BE CONSTRUCTED IN ACCORDANCE WITH THE APPLICABLE WING DRAWING. STEEL AND CONCRETE QUANTITIES WILL BE ADJUSTED TO FIT THE IN-PLACE WIDTH & HEIGHT OF THE PRECAST CONCRETE BOX CULVERTS.

ALL EXPOSED CORNERS TO HAVE 3/4" CHAMFERS.

WINGWALLS AND FOOTINGS MAY BE ADJUSTED IN THE FIELD AS DIRECTED BY THE ENGINEER.

ALL CONCRETE, REINFORCING STEEL, LEAN GROUT, MEMBRANE WATERPROOFING, DRAINAGE FILL MATERIAL, GEOTEXTILE FILTER FABRIC, LABOR, MATERIALS AND EQUIPMENT REQUIRED FOR INSTALLING PRECAST BOX CULVERTS WILL NOT BE PAID FOR DIRECTLY BUT WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID FOR THE ITEMS AS SPECIFIED IN SECTION 607 OF THE STANDARD SPECIFICATIONS.

LEAN GROUT SHALL CONSIST OF A SAND CEMENT MIXTURE MEETING THE FOLLOWING REQUIREMENTS:
 PORTLAND CEMENT SHALL BE TYPE I AND SHALL MEET THE REQUIREMENTS OF AASHTO M 85.
 SAND SHALL MEET THE REQUIREMENTS OF FINE AGGREGATE AS SPECIFIED IN SECTION 802.02 OF THE STANDARD SPECIFICATIONS. THE SAND CEMENT MIXTURE SHALL CONSIST OF NOT LESS THAN 1.5 SACKS OF PORTLAND CEMENT PER TON OF MATERIAL MIXTURE. THE MIXTURE SHALL CONTAIN SUFFICIENT WATER TO HYDRATE THE CEMENTS. THE SAND CEMENT MIXTURE SHALL BE PLACED IN MAXIMUM 8 INCH THICK LIFTS, LOOSE MEASURE, AND THOROUGHLY RODDED AND TAMPED AROUND BOX TO THOROUGHLY FILL ALL VOIDS.

MEMBRANE WATERPROOFING CONFORMING TO THE REQUIREMENTS OF SECTION 815 OF THE STANDARD SPECIFICATIONS SHALL BE APPLIED TO ALL BOX CULVERT JOINTS.

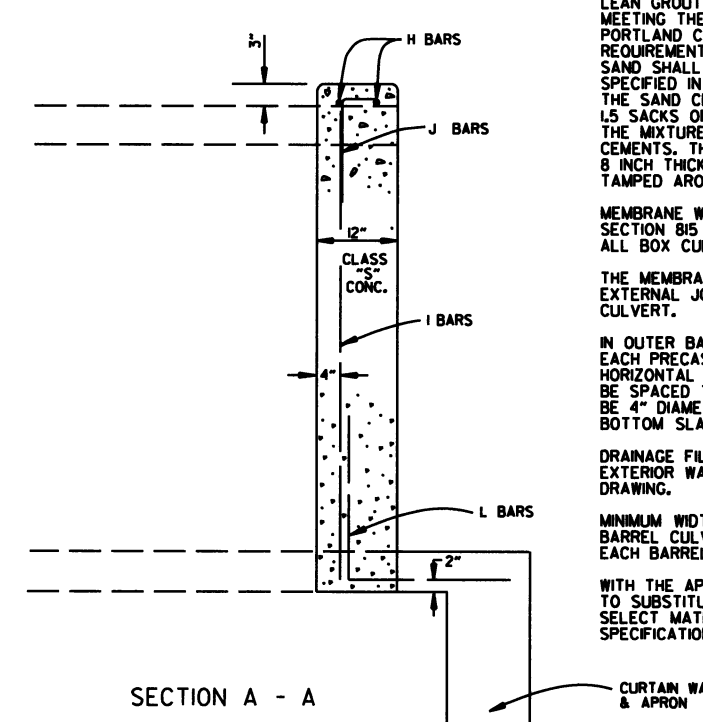
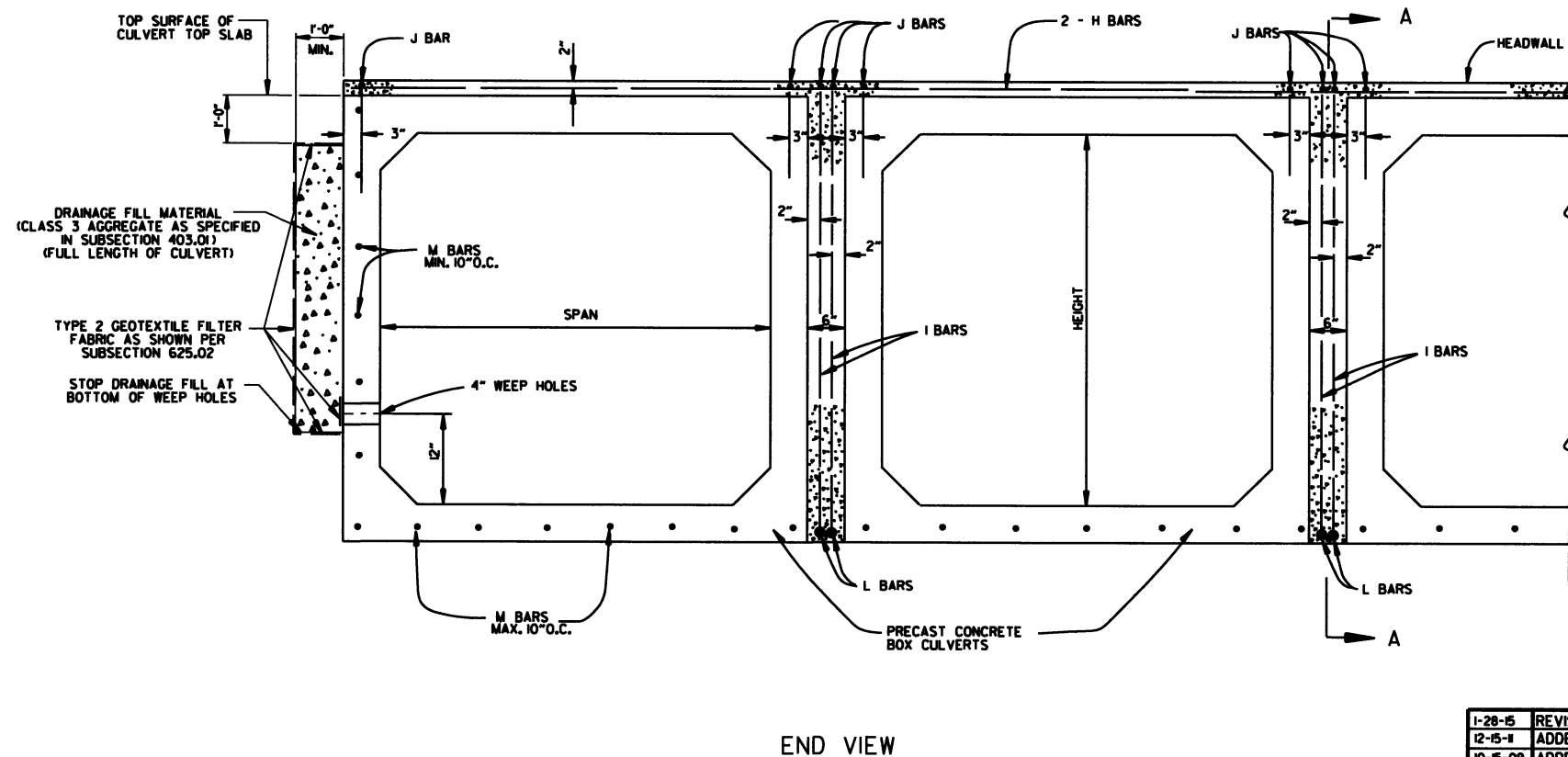
THE MEMBRANE WATERPROOFING WILL BE REQUIRED ON THE TOP EXTERNAL JOINT AND SHALL EXTEND 1 FOOT DOWN THE SIDES OF THE CULVERT.

IN OUTER BARRELS, ONE WEEP HOLE IS REQUIRED IN EXTERIOR WALLS OF EACH PRECAST CULVERT SECTION. WEEP HOLES SHALL HAVE A MAXIMUM HORIZONTAL SPACING OF 10'-0" IN THE ASSEMBLED CULVERT AND SHALL BE SPACED TO CLEAR ALL REINFORCING STEEL. THE DRAIN OPENING SHALL BE 4" DIAMETER AND SHALL BE PLACED 12" ABOVE THE TOP OF THE BOTTOM SLAB.

DRAINAGE FILL MATERIAL WITH GEOTEXTILE FABRIC IS REQUIRED AT THE EXTERIOR WALLS OF THE ASSEMBLED CULVERT. SEE DETAILS ON THIS DRAWING.

MINIMUM WIDTH SHALL BE 12" (6" ON EACH SIDE OF JOINT). ON MULTIPLE BARREL CULVERTS, MEMBRANE WATERPROOFING SHALL BE APPLIED TO EACH BARREL AS DESCRIBED ABOVE.

WITH THE APPROVAL OF THE ENGINEER, THE CONTRACTOR WILL BE ALLOWED TO SUBSTITUTE, AT NO ADDITIONAL COST TO THE DEPARTMENT, FLOWABLE SELECT MATERIAL CONFORMING TO SECTION 206 OF THE STANDARD SPECIFICATIONS IN LIEU OF LEAN GROUT.



1-28-85	REVISED GEOTEXTILE FABRIC PLACEMENT	
12-15-81	ADDED NOTE & DTLS FOR WEEP HOLE AND DRAINAGE FILL	
10-15-09	ADDED GENERAL NOTE	
11-10-05	REVISED SPACING OF "M" BARS	
4-10-03	REVISED GENERAL NOTES	
10-18-96	CORRECTED AASHTO REF.	
10-1-92	ADDED NOTE FOR MEMBRANE WATERPROOFING	
8-15-91	ADDED NOTE FOR LEAN GROUT	
11-8-90	REVISED FOR 1991 SPECS	
11-30-89	ISSUED, JABE	
DATE	REVISION	DATE FILMED

ARKANSAS STATE HIGHWAY COMMISSION

PRECAST CONCRETE BOX CULVERTS

STANDARD DRAWING PBC-1

REINFORCED CONCRETE ARCH PIPE DIMENSIONS

EQUIV. DIA.	SPAN		RISE	
	AASHTO M 206	AHTD NOMINAL	AASHTO M 206	AHTD NOMINAL
INCHES	INCHES			
15	18	18	11	11
18	22	22	13½	14
21	26	26	15½	16
24	28½	29	18	18
30	36¼	36	22¼	23
36	43¾	44	26¾	27
42	51½	51	31¾	31
48	58½	59	36	36
54	65	65	40	40
60	73	73	45	45
72	88	88	54	54
84	102	102	62	62
90	115	115	72	72
96	122	122	77½	77
108	138	138	87½	87
120	154	154	96¾	97
132	168¾	169	106½	107

THE MEASURED SPAN AND RISE SHALL NOT VARY MORE THAN ± 2 PERCENT FROM THE VALUES SPECIFIED BY AASHTO M206.

REINFORCED CONCRETE HORIZONTAL ELLIPTICAL PIPE DIMENSIONS

EQUIV. DIA.	AASHTO M 207	
	SPAN	RISE
INCHES	INCHES	
18	23	14
24	30	19
27	34	22
30	38	24
33	42	27
36	45	29
39	49	32
42	53	34
48	60	38
54	68	43
60	76	48
66	83	53
72	91	58
78	98	63
84	106	68

THE MEASURED SPAN AND RISE SHALL NOT VARY MORE THAN ± 2 PERCENT FROM THE VALUES SPECIFIED BY AASHTO M207.

CONSTRUCTION SEQUENCE

1. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
2. INSTALL PIPE TO GRADE.
3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
4. PLACE AND COMPACT THE HAUNCH AREA UP TO THE MIDDLE OF THE PIPE.
5. COMPLETE BACKFILL ACCORDING TO SUBSECTION 606.03.(f)(i).

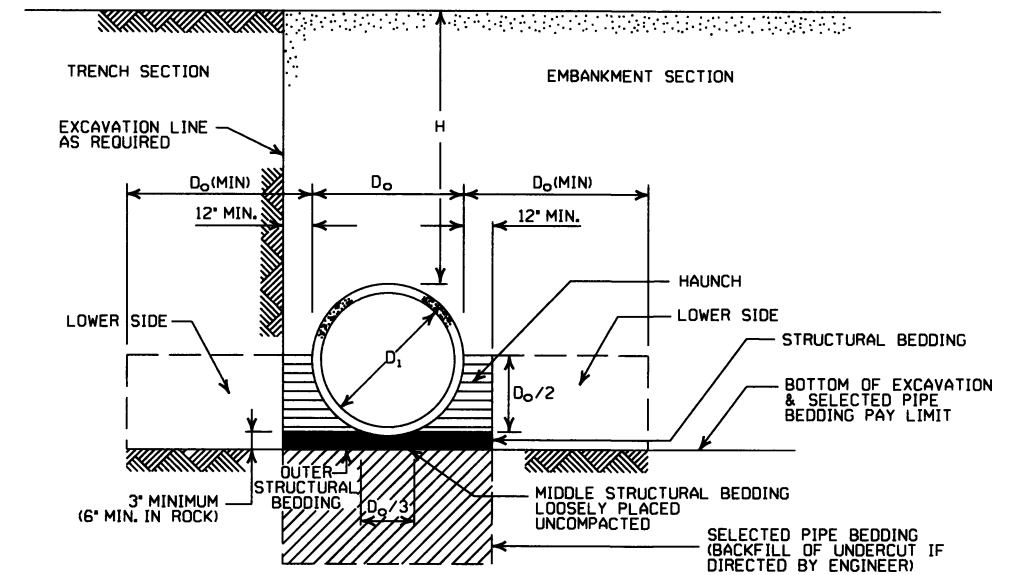
NOTE: HAUNCH AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF CONCRETE PIPE.

- LEGEND -

- D₁ = NORMAL INSIDE DIAMETER OF PIPE
- D_o = OUTSIDE DIAMETER OF PIPE
- H = FILL COVER HEIGHT OVER PIPE (FEET)
- MIN. = MINIMUM
- UNDISTURBED SOIL

INSTALLATION TYPE	MATERIAL REQUIREMENTS FOR HAUNCH AND STRUCTURAL BEDDING
TYPE 1	AGGREGATE BASE COURSE (CLASS 5 OR CLASS 7)
TYPE 2	SELECTED MATERIALS (CLASS SM-1, SM-2, OR SM-4) OR TYPE 1 INSTALLATION MATERIAL*
TYPE 3**	AASHTO CLASSIFICATION A-1 THRU A-6 SOIL OR TYPE 1 OR 2 INSTALLATION MATERIAL

- * SM-3 WILL NOT BE ALLOWED.
- ** MATERIALS SHALL NOT INCLUDE ORGANIC MATERIALS OR STONES LARGER THAN 3 INCHES.



EMBANKMENT AND TRENCH INSTALLATIONS

1. MATERIAL IN THE HAUNCH AND OUTER STRUCTURAL BEDDING SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.
2. FOR TRENCHES WITH WALLS OF NATURAL SOIL, THE DENSITY OF THE SOIL IN THE LOWER SIDE ZONE SHALL BE AS FIRM AS THE 95% DENSITY REQUIRED FOR THE HAUNCH. IF THE EXISTING SOIL DOES NOT MEET THIS CRITERIA, IT SHALL BE REMOVED AND RECOMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OF MATERIAL USED.
3. FOR EMBANKMENTS, THE MATERIAL IN THE LOWER SIDE ZONE SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.

GENERAL NOTES

1. CONCRETE PIPE CULVERT CONSTRUCTION SHALL CONFORM TO ARKANSAS STATE HIGHWAY AND TRANSPORTATION DEPARTMENT STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION), WITH APPLICABLE SUPPLEMENTAL SPECIFICATIONS AND SPECIAL PROVISIONS, UNLESS OTHERWISE NOTED IN THE PLANS, SECTION AND SUBSECTION REFER TO THE STANDARD CONSTRUCTION SPECIFICATIONS.
2. CONCRETE PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
3. ALL PIPE SHALL CONFORM TO SECTION 606. CIRCULAR R.C. PIPE CULVERTS SHALL CONFORM TO AASHTO M10. R.C. ARCH PIPE CULVERTS SHALL CONFORM TO AASHTO M206 AND HORIZONTAL ELLIPTICAL PIPE CULVERTS SHALL CONFORM TO AASHTO M207.
4. ALL PIPE SHALL BE PROTECTED DURING CONSTRUCTION BY A COVER SUFFICIENT TO PREVENT DAMAGE FROM PASSAGE OF EQUIPMENT.
5. THE MINIMUM TRENCH WIDTH SHALL BE THE OUTSIDE DIAMETER OF THE PIPE PLUS 24 INCHES. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PRACTICABLE FOR WORKING CONDITIONS.
6. MULTIPLE PIPE CULVERTS SHALL BE INSTALLED WITH A MINIMUM CLEARANCE OF 24 INCHES BETWEEN STRINGS OF PIPE. REFER TO STD. DWG. FES-2 FOR MINIMUM CLEARANCE WHERE FLARED END SECTIONS ARE USED.
7. IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
8. NOT MORE THAN ONE LIFTING HOLE MAY BE PROVIDED IN CONCRETE PIPE TO FACILITATE HANDLING. HOLE MAY BE CAST IN PLACE, CUT INTO THE FRESH CONCRETE AFTER FORMS ARE REMOVED, OR DRILLED. THE HOLE SHALL NOT BE MORE THAN TWO INCHES IN DIAMETER OR TWO INCHES SQUARE. CUTTING OR DISPLACEMENT OF REINFORCEMENT WILL NOT BE PERMITTED. SPALLED AREAS AROUND THE HOLE SHALL BE REPAIRED IN A WORKMANLIKE MANNER. LIFTING HOLE SHALL BE FILLED WITH MORTAR, CONCRETE, OR OTHER METHOD AS APPROVED BY THE ENGINEER.
9. WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
10. WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED ABOVE AS THE HAUNCH), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."

MINIMUM HEIGHT OF FILL "H" OVER CIRCULAR R.C. PIPE CULVERTS

INSTALLATION TYPE	CLASS OF PIPE			
	CLASS III		CLASS IV	CLASS V
PIPE ID (IN.)	FEET			
12-15	2	2.5	2	1
18-24	2.5	3	2	1
27-33	3	4	2	1
36-42	3.5	5	2	1
48	4.5	5.5	2	1
54-60	5	7	2	1
66-78	6	8	2	1
84-108	7.5	8	2	1

NOTE: FOR MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM OF 12" OF PAVEMENT AND/OR BASE.

MAXIMUM HEIGHT OF FILL "H" OVER CIRCULAR R.C. PIPE CULVERTS

INSTALLATION TYPE	CLASS OF PIPE		
	CLASS III	CLASS IV	CLASS V
TYPE 1	21	32	50
TYPE 2	16	25	39
TYPE 3	12	20	30

NOTE: IF FILL HEIGHT EXCEEDS 50 FEET, A SPECIAL DESIGN CONCRETE PIPE WILL BE REQUIRED USING TYPE 1 INSTALLATION.

MINIMUM HEIGHT OF FILL "H" OVER R.C. ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS

INSTALLATION TYPE	CLASS OF PIPE	
	CLASS III	CLASS IV
TYPE 2 OR TYPE 3	FEET	
	2.5	1.5

NOTE: TYPE 1 INSTALLATION WILL NOT BE ALLOWED FOR ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS.

NOTE: FOR MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM OF 12" OF PAVEMENT AND/OR BASE.

MAXIMUM HEIGHT OF FILL "H" OVER R.C. ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS

INSTALLATION TYPE	CLASS OF PIPE	
	CLASS III	CLASS IV
TYPE 2	13	21
TYPE 3	10	16

NOTE: TYPE 1 INSTALLATION WILL NOT BE ALLOWED FOR ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS.

DATE	REVISION	DATE FILMED
2-27-14	REVISED GENERAL NOTE 1.	
12-15-11	REVISED FOR LRFD DESIGN SPECIFICATIONS	
5-18-00	REVISED TYPE 3 BEDDING & ADDED NOTE	
3-30-00	REVISED INSTALLATIONS	
11-06-97	ISSUED	

ARKANSAS STATE HIGHWAY COMMISSION

CONCRETE PIPE CULVERT FILL HEIGHTS & BEDDING

STANDARD DRAWING PCC-1



CORRUGATED STEEL PIPE (ROUND)

PIPE DIAMETER (INCHES)	① MINIMUM COVER TOP OF PIPE TO TOP OF GROUND "H" (FEET)	MAX. FILL HEIGHT "H" ABOVE TOP OF PIPE (FEET)				
		METAL THICKNESS (INCHES)				
		0.064	0.079	0.109	0.138	0.168
2 3/4 INCH BY 1/2 INCH CORRUGATION RIVETED, WELDED, OR HELICAL LOCK-SEAM						
12	1	84	91			
15	1	67	73			
18	1	56	61			
24	1	42	46	59		
30	2	34	36	47		
36	2		30	39	41	
42	2		43	67	70	73
48	2		37	58	61	64
② 3 INCH BY 1 INCH OR 5 INCH BY 1 INCH CORRUGATION RIVETED, WELDED, BOLTED, OR HELICAL LOCK-SEAM						
36	1	48	60	88	111	118
42	1	41	51	72	90	102
48	1	36	45	64	77	85
54	2	32	40	59	71	79
60	2	29	36	53	64	71
66	2	26	33	47	58	64
72	2	24	30	44	53	59
78	2		28	41	49	54
84	2		26	38	45	51
90	2		24	35	43	45
96	2		22	33	40	44
102	2			31	38	42
108	2			30	35	39
114	2			28	34	37
120	2			27	32	35

CONSTRUCTION SEQUENCE

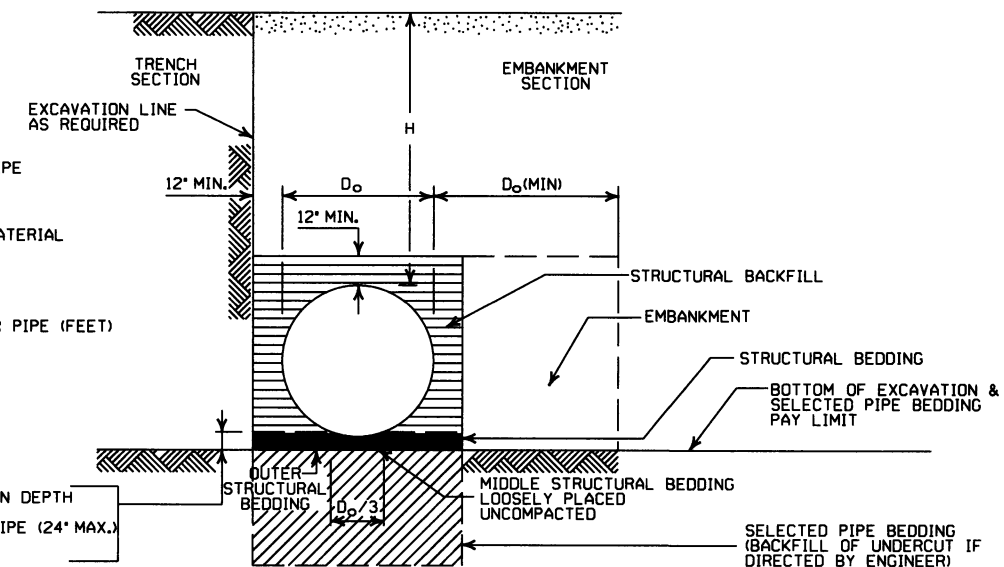
1. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
2. INSTALL PIPE TO GRADE.
3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
4. COMPLETE STRUCTURAL BACKFILL OPERATION BY WORKING FROM SIDE TO SIDE OF THE PIPE. THE SIDE TO SIDE STRUCTURAL BACKFILL DIFFERENTIAL SHALL NOT EXCEED 24 INCHES OR 1/3 THE SIZE OF THE PIPE, WHICHEVER IS LESS.

NOTE: STRUCTURAL BACKFILL AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF METAL PIPE.

INSTALLATION TYPE	MATERIAL REQUIREMENTS FOR STRUCTURAL BACKFILL AND STRUCTURAL BEDDING
TYPE 1	AGGREGATE BASE COURSE (CLASS 4, 5, 6, OR 7)
TYPE 2	SELECTED MATERIALS (CLASS SM-1, SM-2, OR SM-4) OR TYPE 1 INSTALLATION MATERIAL ③

③ SM-3 WILL NOT BE ALLOWED.

- LEGEND -**
- D_o = OUTSIDE DIAMETER OF PIPE
 - MAX. = MAXIMUM
 - MIN. = MINIMUM
 - [Hatched Box] = STRUCTURAL BACKFILL MATERIAL
 - [Dotted Box] = UNDISTURBED SOIL
 - [Diagonal Lines] = EQUIV. DIA. = EQUIVALENT DIAMETER
 - H = FILL COVER HEIGHT OVER PIPE (FEET)



EMBANKMENT AND TRENCH INSTALLATIONS

1. STRUCTURAL BACKFILL, EMBANKMENT, AND OUTER STRUCTURAL BEDDING MATERIAL SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.
2. INSTALLATION TYPE 1 OR 2 MAY BE USED FOR CORRUGATED STEEL OR ALUMINUM PIPE (ROUND).
3. INSTALLATION TYPE 1 SHALL BE USED FOR CORRUGATED STEEL OR ALUMINUM PIPE ARCHES WITH 2 3/4" x 1/2" CORRUGATION.
4. INSTALLATION TYPE 1 OR 2 MAY BE USED FOR CORRUGATED STEEL OR ALUMINUM PIPE ARCHES WITH 3" x 1" OR 5" x 1" CORRUGATION.

GENERAL NOTES

1. METAL PIPE CULVERT CONSTRUCTION SHALL CONFORM TO ARKANSAS STATE HIGHWAY AND TRANSPORTATION DEPARTMENT STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION), WITH APPLICABLE SUPPLEMENTAL SPECIFICATIONS AND SPECIAL PROVISIONS. UNLESS OTHERWISE NOTED IN THE PLANS, SECTION AND SUBSECTION REFER TO THE STANDARD CONSTRUCTION SPECIFICATIONS.
2. METAL PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
3. METAL PIPE CULVERT MATERIALS AND INSTALLATIONS SHALL CONFORM TO SECTION 606 AND JOB SPECIAL PROVISION "METAL PIPE".
4. ALL PIPE SHALL BE PROTECTED DURING CONSTRUCTION BY A COVER SUFFICIENT TO PREVENT DAMAGE FROM PASSAGE OF EQUIPMENT.
5. THE MINIMUM TRENCH WIDTH SHALL BE THE OUTSIDE DIAMETER OF THE PIPE PLUS 24 INCHES. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PRACTICABLE FOR WORKING CONDITIONS.
6. MULTIPLE PIPE CULVERTS SHALL BE INSTALLED WITH A MINIMUM CLEARANCE OF 24 INCHES BETWEEN STRINGS OF PIPE. REFER TO STD. DWG. FES-2 FOR MINIMUM CLEARANCE WHERE FLARED END SECTIONS ARE USED.
7. IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
8. WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
9. WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED AS STRUCTURAL BACKFILL), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."

CORRUGATED ALUMINUM PIPE (ROUND)

PIPE DIAMETER (INCHES)	① MINIMUM COVER TOP OF PIPE TO TOP OF GROUND "H" (FEET)	MAX. FILL HEIGHT "H" ABOVE TOP OF PIPE (FEET)				
		METAL THICKNESS IN INCHES				
		0.060	0.075	0.105	0.135	0.164
2 3/4 INCH BY 1/2 INCH CORRUGATION RIVETED OR HELICAL LOCK-SEAM						
12	1	45	45	52	41	
18	2	30	30	31	32	34
24	2	22	22	39	41	44
30	2		18	31	32	34
36	2.5		15	26	27	28
42	2			43	43	44
48	2			40	41	43
54	2			35	37	38
60	2				33	34
66	2					31
72	2					29

EQUIVALENT METAL THICKNESSES AND GAUGES

METAL THICKNESS IN INCHES			GAUGE NUMBER
STEEL			
ZINC COATED	UNCOATED	ALUMINUM	
0.064	0.0598	0.060	16
0.079	0.0747	0.075	14
0.109	0.1046	0.105	12
0.138	0.1345	0.135	10
0.168	0.1644	0.164	8

CORRUGATED METAL PIPE ARCHES

EQUIV. DIA. (INCHES)	PIPE DIMENSION SPAN X RISE (INCHES)	MINIMUM CORNER RADIUS (INCHES)	STEEL				ALUMINUM			
			MIN. THICKNESS REQUIRED (INCHES)	① MIN. HEIGHT OF FILL, "H" (FT.)		MIN. THICKNESS REQUIRED (INCHES)	① MIN. HEIGHT OF FILL, "H" (FT.)			
				INSTALLATION	INSTALLATION		INSTALLATION	INSTALLATION		
2 3/4 INCH BY 1/2 INCH CORRUGATION RIVETED, WELDED, OR HELICAL LOCK-SEAM										
15	17x13	3	0.064	2	15	0.060	2	15		
18	21x15	3	0.064	2	15	0.060	2	15		
21	24x18	3	0.064	2.25	15	0.060	2.25	15		
24	28x20	3	0.064	2.5	15	0.075	2.5	15		
30	35x24	3	0.079	3	12	0.075	3	12		
36	42x29	3 1/2	0.079	3	12	0.105	3	12		
42	49x33	4	0.079	3	12	0.105	3	12		
48	57x38	5	0.109	3	13	0.135	3	13		
54	64x43	6	0.109	3	14	0.135	3	14		
60	71x47	7	0.138	3	15	0.135	3	14		
66	77x52	8	0.168	3	15	0.164	3	15		
72	83x57	9	0.168	3	15					
② 3 INCH BY 1 INCH OR 5 INCH BY 1 INCH CORRUGATION RIVETED, WELDED, OR HELICAL LOCK-SEAM										
			INSTALLATION				INSTALLATION			
			TYPE 2		TYPE 1		TYPE 2		TYPE 1	
36	40x31	5	0.079	3	2	12	15			
42	46x36	6	0.079	3	2	13	15			
48	53x41	7	0.079	3	2	13	15			
54	60x46	8	0.079	3	2	13	15			
60	66x51	9	0.079	3	2	13	15			
66	73x55	12	0.079	3	2	15	15			
72	81x59	14	0.079	3	2	15	15			
78	87x63	14	0.079	3	2	15	15			
84	95x67	16	0.109	3	2	15	15			
90	103x71	16	0.109	3	2	15	15			
96	112x75	18	0.109	3	2	15	15			
102	117x79	18	0.109	3	2	15	15			
108	128x83	18	0.138	3	2	15	15			

① FOR MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM 12" OF PAVEMENT AND/OR BASE.

② WHERE THE STANDARD 2 3/4" x 1/2" CORRUGATION AND GAUGE IS SPECIFIED FOR A GIVEN DIAMETER, A PIPE OF THE SAME DIAMETER WITH A 3" x 1" OR 5" x 1" CORRUGATION MAY BE SUBSTITUTED, PROVIDING IT IS GAUGED FOR A FILL HEIGHT CONDITION EQUAL TO OR GREATER THAN THE MAXIMUM FILL HEIGHT CONDITION FOR THE SPECIFIED GAUGE AND CORRUGATION.

DATE	REVISION	DATE FILMED
2-27-14	REVISED GENERAL NOTE 1	
12-15-11	REVISED FOR LRFD DESIGN SPECS	
3-30-00	REVISED INSTALLATIONS	
11-06-97	ISSUED	

ARKANSAS STATE HIGHWAY COMMISSION

METAL PIPE CULVERT FILL HEIGHTS & BEDDING

STANDARD DRAWING PCM-1



INSTALLATION TYPE	** MATERIAL REQUIREMENTS FOR STRUCTURAL BACKFILL AND STRUCTURAL BEDDING
TYPE 2	*SELECTED MATERIALS (CLASS SM-1, SM-2 OR SM-4)

- AGGREGATE BASE COURSE (CLASS 4, 5, 6, OR 7) MAY BE USED IN LIEU OF SELECTED MATERIAL.
SM3 WILL NOT BE ALLOWED.
 - ** STRUCTURAL BEDDING MATERIAL SHALL HAVE A MAXIMUM PARTICLE SIZE OF 1/4 INCH. STRUCTURAL BACKFILL MATERIAL SHALL BE FREE OF ORGANIC MATERIAL, STONES LARGER THAN 1.50 INCH IN GREATEST DIMENSION, OR FROZEN LUMPS.
- STRUCTURAL BACKFILL AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF HDPE PIPE.

MINIMUM TRENCH WIDTH BASED ON FILL HEIGHT "H"

PIPE DIAMETER	TRENCH WIDTH (FEET)	
	"H" < 10'-0"	"H" >OR= 10'-0"
18"	4'-6"	4'-6"
24"	5'-0"	6'-0"
30"	5'-6"	7'-6"
36"	6'-0"	9'-0"
42"	7'-0"	10'-6"
48"	8'-0"	12'-0"

NOTE:
18" MIN. (18" - 30" DIAMETERS)
24" MIN. (36" - 48" DIAMETERS)
MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM 12" OF PAVEMENT AND/OR BASE.

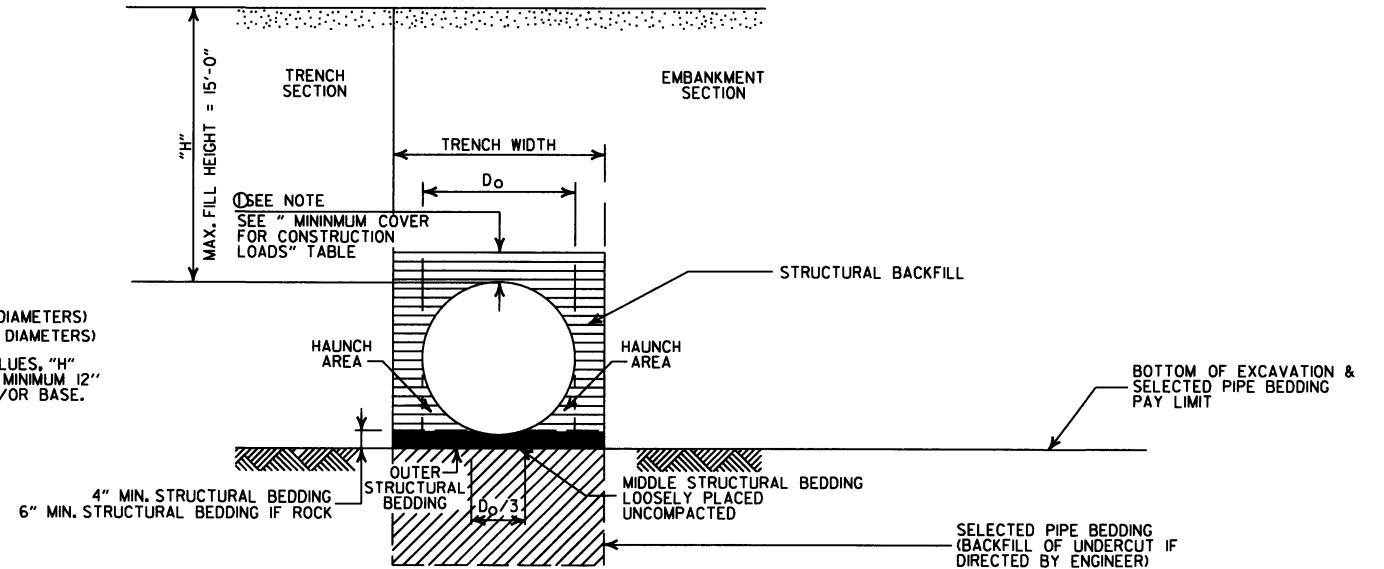
MULTIPLE INSTALLATION OF HIGH DENSITY POLYETHYLENE PIPES

PIPE DIAMETER	CLEAR DISTANCE BETWEEN PIPES
18"	1'-6"
24"	2'-0"
30"	2'-6"
36"	3'-0"
42"	3'-6"
48"	4'-0"

MINIMUM COVER FOR CONSTRUCTION LOADS

PIPE DIAMETER	MIN. COVER (FEET) FOR INDICATED CONSTRUCTION LOADS			
	18.0-50.0 (KIPS)	50.0-75.0 (KIPS)	75.0-110.0 (KIPS)	110.0-175.0 (KIPS)
36" OR LESS	2'-0"	2'-6"	3'-0"	3'-0"
42" OR GREATER	3'-0"	3'-0"	3'-6"	4'-0"

MINIMUM COVER SHALL BE MEASURED FROM TOP OF PIPE TO TOP OF THE MAINTAINED CONSTRUCTION ROADWAY SURFACE. THE SURFACE SHALL BE MAINTAINED.



TYPE 2 EMBANKMENT AND TRENCH INSTALLATIONS

1. STRUCTURAL BACKFILL, EMBANKMENT, AND OUTER STRUCTURAL BEDDING MATERIAL SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.

CONSTRUCTION SEQUENCE

1. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
2. INSTALL PIPE TO GRADE.
3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
4. THE STRUCTURAL BACKFILL SHALL BE PLACED AND COMPACTED IN LAYERS NOT EXCEEDING 8". THE LAYERS SHALL BE BROUGHT UP EVENLY AND SIMULTANEOUSLY TO THE ELEVATION OF THE MINIMUM COVER.
5. PIPE INSTALLATION MAY REQUIRE THE USE OF RESTRAINTS, WEIGHTING OR OTHER APPROVED METHODS IN ORDER TO HELP MAINTAIN GRADE AND ALIGNMENT.

GENERAL NOTES

1. PIPE SHALL CONFORM TO AASHTO M294, TYPE S. INSTALLATION SHALL CONFORM TO JOB SPECIAL PROVISION "PLASTIC PIPE" AND SECTION 606 OF THE STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION).
2. PLASTIC PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
3. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PLUS A SUFFICIENT WIDTH TO ENSURE WORKING ROOM TO PROPERLY PLACE AND COMPACT HAUNCHING AND OTHER BACKFILL MATERIAL.
4. IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
5. WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
6. WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED ABOVE AS STRUCTURAL BACKFILL), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."
7. FOR PIPE TYPES THAT ARE NOT SMOOTH ON THE OUTSIDE (CORRUGATED OR PROFILE WALLS), BACKFILL GRADATIONS SHOULD BE SELECTED THAT WILL PERMIT THE FILLING OF THE CORRUGATION OR PROFILE VALLEY.
8. HIGH DENSITY POLYETHYLENE PIPES OF DIAMETERS OTHER THAN SHOWN WILL NOT BE ALLOWED.
9. JOINTS FOR HDPE PIPE SHALL MEET THE REQUIREMENTS FOR SOIL TIGHTNESS AS SPECIFIED IN AASHTO SECTION 26.4.2.4 AND 30.4.2 "AASHTO LRFD BRIDGE CONSTRUCTION SPECIFICATIONS." JOINTS SHALL BE INSTALLED PER MANUFACTURER'S RECOMMENDATIONS.

- LEGEND -

H = FILL HEIGHT (FT.)
D_o = OUTSIDE DIAMETER OF PIPE
MAX. = MAXIMUM
MIN. = MINIMUM

==== = STRUCTURAL BACKFILL MATERIAL
===== = UNDISTURBED SOIL

DATE	REVISION	DATE FILMED
2-27-14	REVISED GENERAL NOTE 1.	
12-15-11	REVISED GENERAL NOTES & MINIMUM COVER NOTE	
11-17-10	ISSUED	

ARKANSAS STATE HIGHWAY COMMISSION

PLASTIC PIPE CULVERT
(HIGH DENSITY POLYETHYLENE)

STANDARD DRAWING PCP-1



INSTALLATION TYPE	** MATERIAL REQUIREMENTS FOR STRUCTURAL BACKFILL AND STRUCTURAL BEDDING
TYPE 2	*SELECTED MATERIALS (CLASS SM-1, SM-2, OR SM-4)

• AGGREGATE BASE COURSE (CLASS 4, 5, 6, OR 7) MAY BE USED IN LIEU OF SELECTED MATERIAL.
SM3 WILL NOT BE ALLOWED.

** STRUCTURAL BEDDING MATERIAL SHALL HAVE A MAXIMUM PARTICLE SIZE OF 1/4 INCH. STRUCTURAL BACKFILL MATERIAL SHALL BE FREE OF ORGANIC MATERIAL, STONES LARGER THAN 1.50 INCH IN GREATEST DIMENSION, OR FROZEN LUMPS.

STRUCTURAL BACKFILL AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF PVC PIPE.

MINIMUM TRENCH WIDTH BASED ON FILL HEIGHT "H"

PIPE DIAMETER	TRENCH WIDTH (FEET)	
	"H" < 10'-0"	"H" > OR = 10'-0"
18"	4'-6"	4'-6"
24"	5'-0"	6'-0"
30"	5'-6"	7'-6"
36"	6'-0"	9'-0"

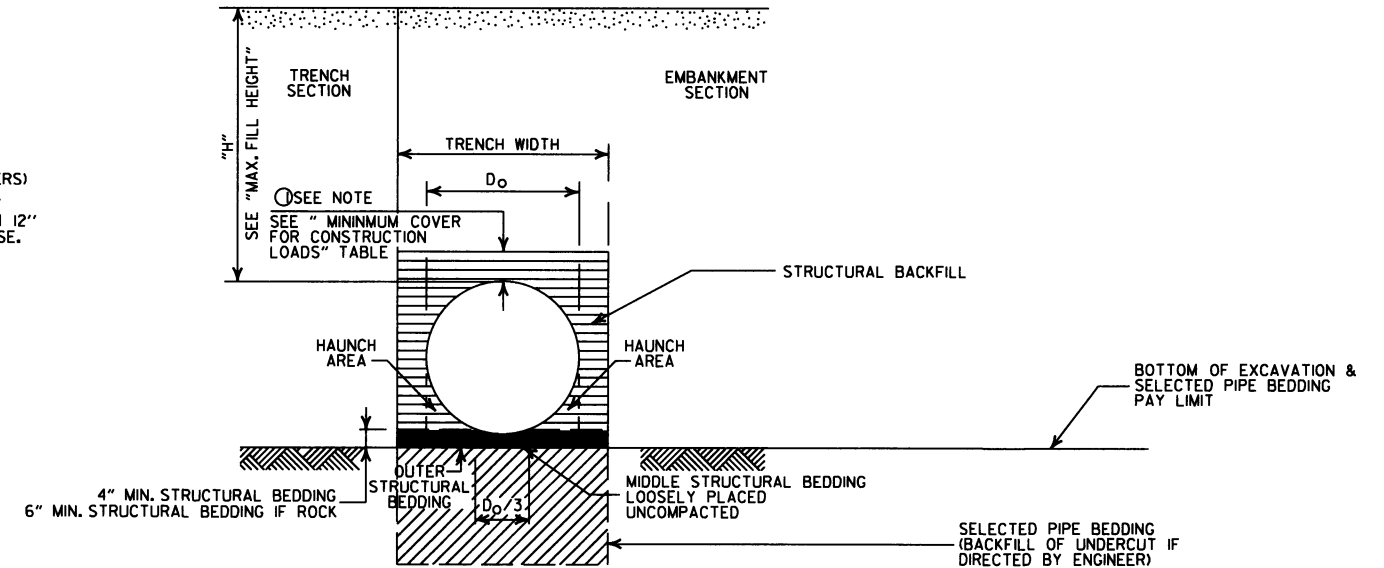
MULTIPLE INSTALLATION OF PVC PIPES

PIPE DIAMETER	CLEAR DISTANCE BETWEEN PIPES
18"	1'-6"
24"	2'-0"
30"	2'-6"
36"	3'-0"

MAXIMUM FILL HEIGHT BASED ON STRUCTURAL BACKFILL

PIPE DIAMETER	"H"
18"	45'-0"
24"	45'-0"
30"	40'-0"
36"	40'-0"

① NOTE:
12" MIN. (18" - 36" DIAMETERS)
MINIMUM COVER VALUE, "H" SHALL INCLUDE A MINIMUM 12" OF PAVEMENT AND/OR BASE.



TYPE 2 EMBANKMENT AND TRENCH INSTALLATIONS

1. STRUCTURAL BACKFILL, EMBANKMENT, AND OUTER STRUCTURAL BEDDING MATERIAL SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.

CONSTRUCTION SEQUENCE

1. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
2. INSTALL PIPE TO GRADE.
3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
4. THE STRUCTURAL BACKFILL SHALL BE PLACED AND COMPACTED IN LAYERS NOT EXCEEDING 8". THE LAYERS SHALL BE BROUGHT UP EVENLY AND SIMULTANEOUSLY TO THE ELEVATION OF THE MINIMUM COVER.
5. PIPE INSTALLATION MAY REQUIRE THE USE OF RESTRAINTS, WEIGHTING OR OTHER APPROVED METHODS IN ORDER TO HELP MAINTAIN GRADE AND ALIGNMENT.

- LEGEND -

H = FILL HEIGHT (FT.)
D_o = OUTSIDE DIAMETER OF PIPE
MAX. = MAXIMUM
MIN. = MINIMUM

==== = STRUCTURAL BACKFILL MATERIAL
===== = UNDISTURBED SOIL

GENERAL NOTES

1. PIPE SHALL CONFORM TO ASTM F949, CELL CLASS 12454. INSTALLATION SHALL CONFORM TO JOB SPECIAL PROVISION "PLASTIC PIPE" AND SECTION 606 OF THE STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION).
2. PLASTIC PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
3. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PLUS A SUFFICIENT WIDTH TO ENSURE WORKING ROOM TO PROPERLY AND SAFELY PLACE AND COMPACT HAUNCHING AND OTHER BACKFILL MATERIAL.
4. IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
5. WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
6. WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED ABOVE AS STRUCTURAL BACKFILL), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE, IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."
7. FOR PIPE TYPES THAT ARE NOT SMOOTH ON THE OUTSIDE (CORRUGATED OR PROFILE WALLS), BACKFILL GRADATIONS SHOULD BE SELECTED THAT WILL PERMIT THE FILLING OF THE CORRUGATION OR PROFILE VALLEY.
8. PVC PIPES OF DIAMETERS OTHER THAN SHOWN WILL NOT BE ALLOWED.
9. JOINTS FOR PVC PIPE SHALL MEET THE REQUIREMENTS FOR SOIL TIGHTNESS AS SPECIFIED IN AASHTO SECTION 26.4.2.4 AND 30.4.2 "AASHTO LRFD BRIDGE CONSTRUCTION SPECIFICATIONS." JOINTS SHALL BE INSTALLED PER MANUFACTURER'S RECOMMENDATIONS.

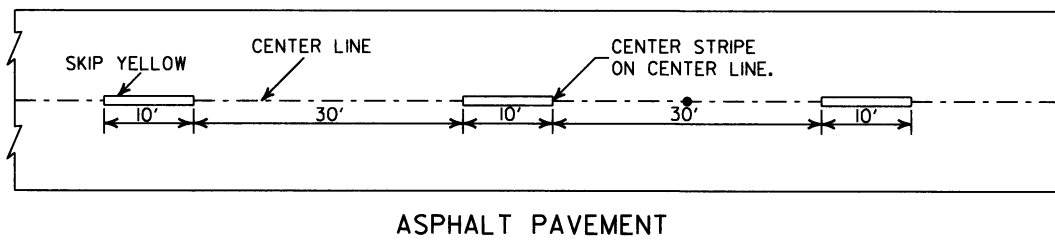
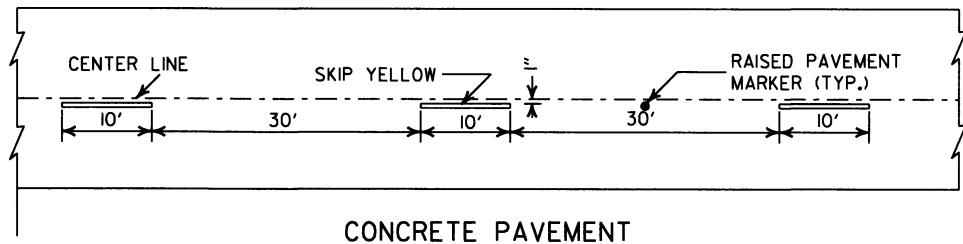
DATE	REVISION	DATE FILMED
2-27-14	REVISED GENERAL NOTE 1	
12-15-11	REV GENERAL NOTES & MINIMUM COVER NOTE; DELETED SM3 MATERIAL	
11-17-10	ISSUED	

ARKANSAS STATE HIGHWAY COMMISSION

PLASTIC PIPE CULVERT
(PVC F949)

STANDARD DRAWING PCP-2

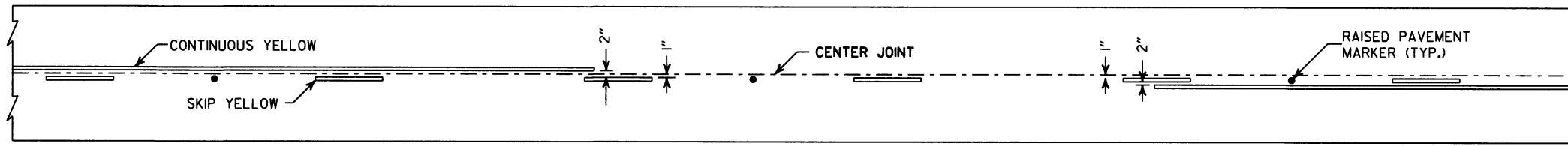




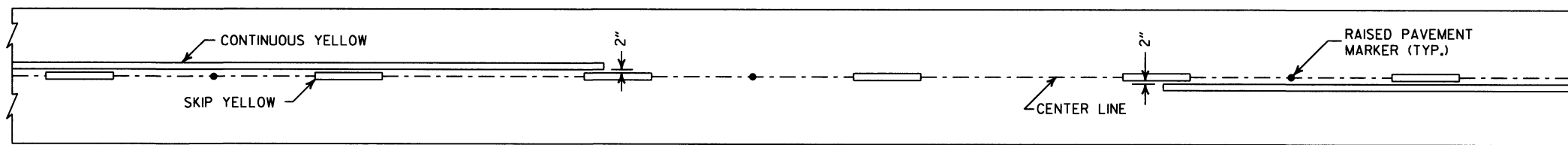
CONCRETE PAVEMENT

ASPHALT PAVEMENT

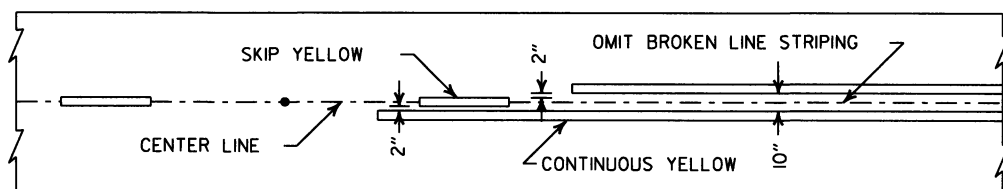
BROKEN LINE STRIPING



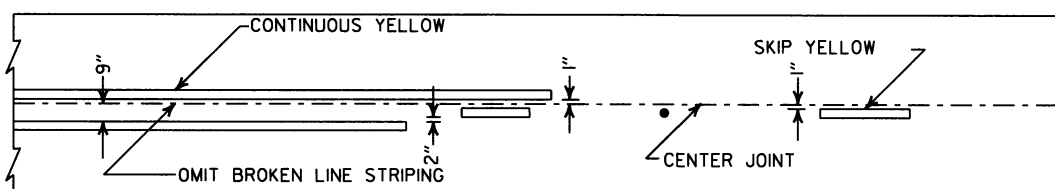
SOLID LINE STRIPING ON CONCRETE PAVEMENT



SOLID LINE STRIPING ON ASPHALT PAVEMENT

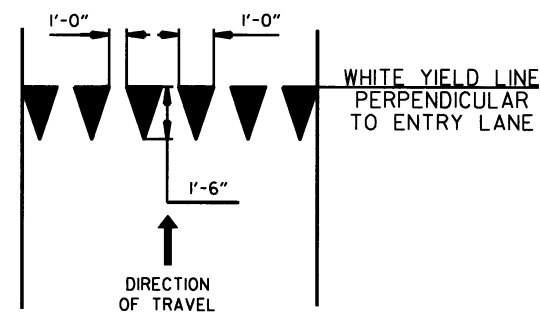


ASPHALT PAVEMENT

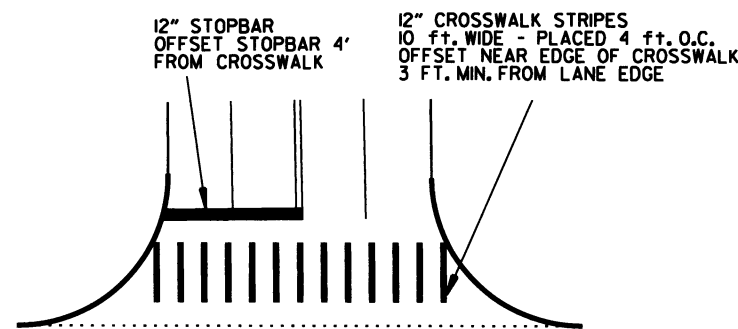


CONCRETE PAVEMENT

STRIPING AT ADJACENT NO PASSING LANES



YIELD LINE DETAIL

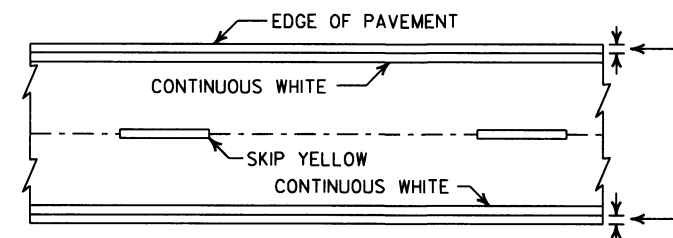


CROSSWALK AND STOPBAR DETAILS

NOTES:

1. REFER TO THE STRIPING DETAILS FOR PAVEMENT MARKING LINE WIDTHS.
2. THIS DRAWING SHALL BE USED IN CONJUNCTION WITH THE LATEST REVISED ADDITION OF THE "MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES."
3. RAISED PAVEMENT MARKERS SHALL BE PLACED ON AN 80 FEET SPACING UNLESS OTHERWISE SHOWN IN THE PLANS.

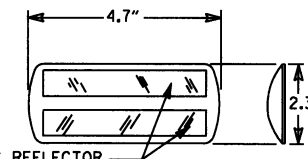
2" FOR ASPHALT OR CONCRETE PAVEMENT
6" FOR BITUMINOUS SURFACE TREATMENT



PAVEMENT EDGE LINE MARKING

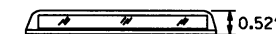
NOTE:
THE RED LENS OF THE TYPE II R.P.M. SHALL FACE THE INCORRECT TRAFFIC MOVEMENT.

TYPE II
RED/CLEAR OR
YELLOW/YELLOW



PRISMATIC REFLECTOR

NOTE:
DIMENSIONS SHOWN FOR RAISED PAVEMENT MARKERS ARE TYPICAL. THE CONTRACTOR MAY SUBSTITUTE SIMILAR MARKERS WITH THE APPROVAL OF THE ENGINEER. REQUESTING APPROVAL FOR SIMILAR MARKERS MAY BE MADE BY REFERRING TO THE AHTD QUALIFIED PRODUCTS LIST.



DETAIL OF STANDARD RAISED PAVEMENT MARKERS

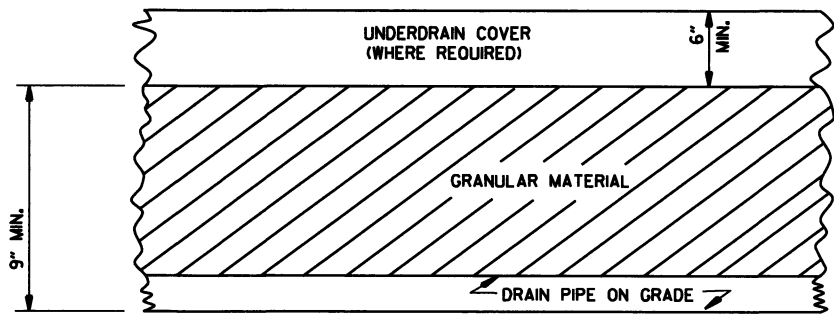
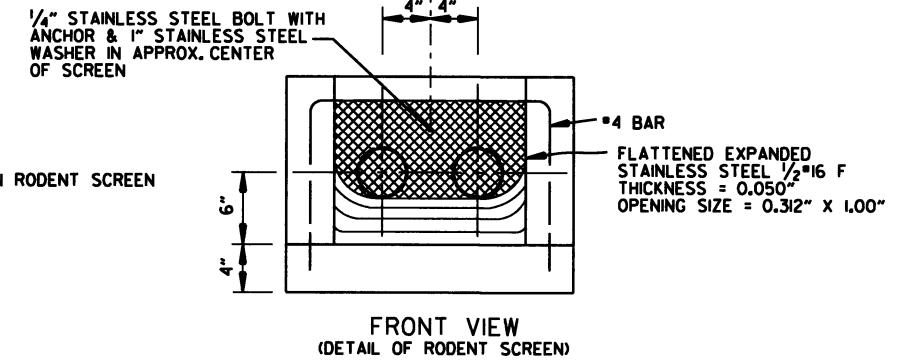
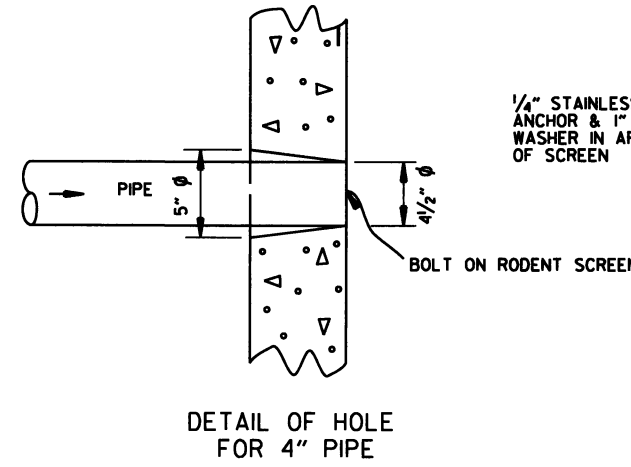
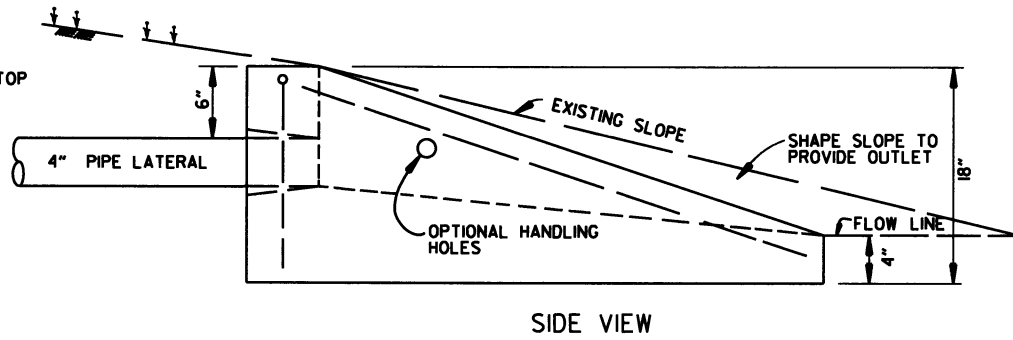
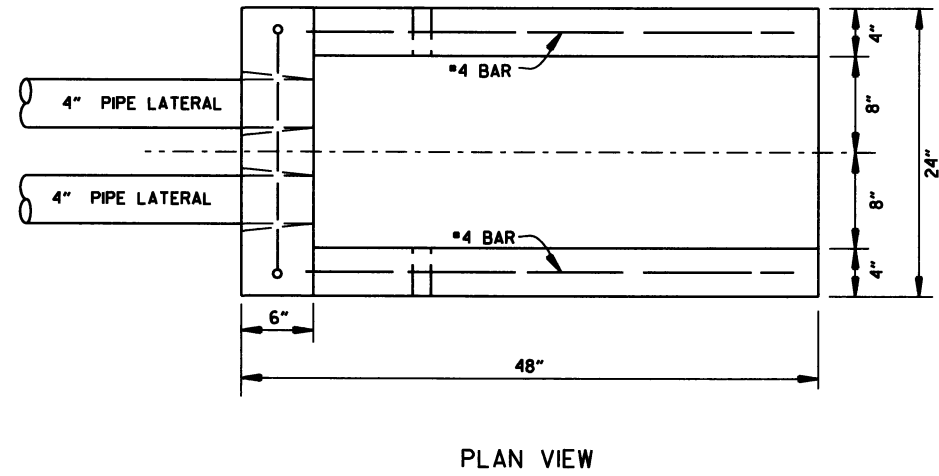
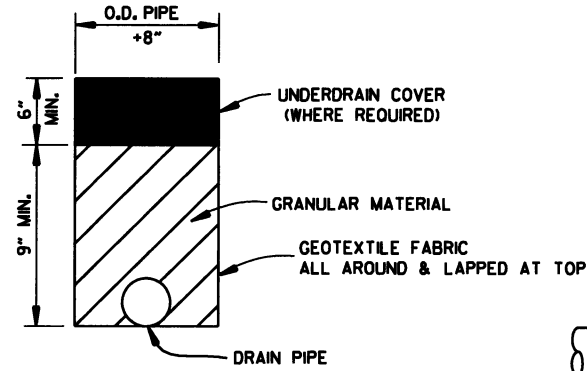
6-1-17	ADDED YIELD LINE DETAIL	
5-12-16	REVISED LINE WIDTHS, SPACING, & NOTES	
9-12-13	REVISED DETAIL OF STANDARD RAISED PAVEMENT MARKERS	
11-17-10	REVISED GENERAL NOTES & REMOVED PLOWABLE PAVT MRKRS	
11-18-04	REVISED NOTE 2 & GENERAL NOTES	
8-22-02	ADDED CROSSWALK & STOPBAR DTLS.	
7-02-98	ADDED DETAILS OF STD. RAISED PAVT. MARKERS	
4-26-96	REV. NOTES 3&4; ADDED R.P.M.	
9-30-80	DRAWN	1-9-30-80
DATE	REVISION	FILMED

ARKANSAS STATE HIGHWAY COMMISSION

PAVEMENT MARKING DETAILS

STANDARD DRAWING PM-1

NOTE:
 1. UNLESS OTHERWISE SPECIFIED ON THE PLANS, THE UNDERDRAIN COVER SHALL BE THOROUGHLY COMPACTED EARTH AND SHALL BE SUBSIDIARY TO PIPE UNDERDRAIN.
 2. GRANULAR MATERIAL SHALL BE WRAPPED WITH GEOTEXTILE FABRIC, LAP FABRIC 12" OR THE WIDTH OF THE TRENCH AT THE TOP.



DETAILS OF PIPE UNDERDRAIN

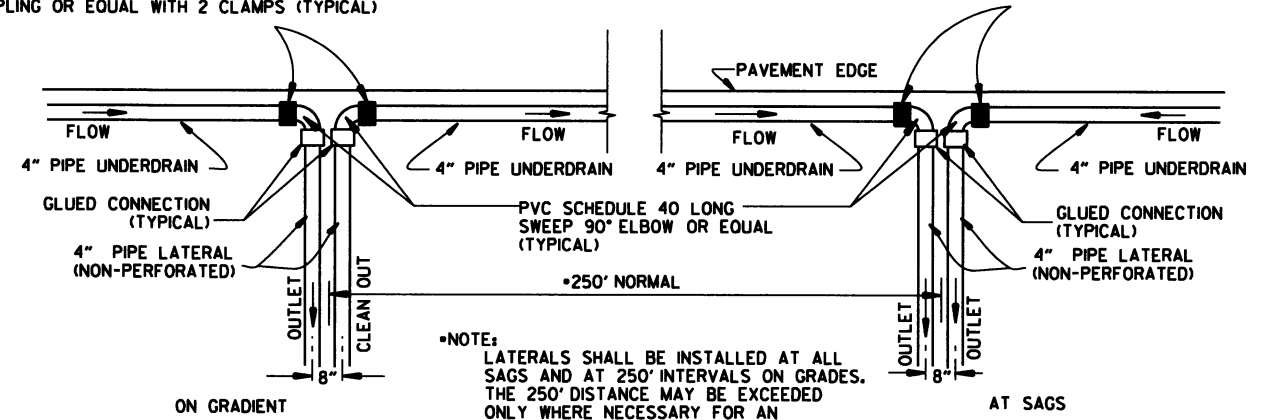
NOTES FOR PIPE UNDERDRAINS

1. GEOTEXTILE FABRIC SHALL MEET THE REQUIREMENTS OF SECTION 625 FOR TYPE I. PAYMENT FOR GEOTEXTILE FABRIC AND GRANULAR FILTER MATERIAL SHALL BE INCLUDED IN THE PRICE BID PER LIN. FT. FOR "4" PIPE UNDERDRAINS" IN ACCORDANCE WITH SECTION 610 OF THE STANDARD SPECIFICATIONS.
2. 4" NON-PERFORATED SCHEDULE 40 PVC PIPE LATERALS WITH OUTLET PROTECTORS SHALL BE INSTALLED AS SHOWN HEREON. LATERALS WILL BE MEASURED AND PAID FOR AS "4" PIPE UNDERDRAINS." UNDERDRAIN OUTLET PROTECTORS WILL BE MEASURED AND PAID FOR BY THE UNIT IN ACCORDANCE WITH SECTION 610 OF THE STANDARD SPECIFICATIONS.
3. EXISTING 4" PIPE UNDERDRAINS MAY BE CONNECTED TO PROPOSED DROP INLETS OR EXTENDED WHERE DIRECTED BY THE ENGINEER. PAYMENT FOR CONNECTING TO DROP INLETS SHALL BE CONSIDERED INCLUDED IN THE PRICE BID FOR "4" PIPE UNDERDRAINS."
4. THE LOCATION OF ALL LATERALS SHALL BE MARKED WITH 4" X 12" PERMANENT PAVEMENT MARKING TAPE (TYPE III WHITE) AT THE OUTSIDE EDGE OF THE SHOULDER, PLACED TRANSVERSE TO TRAFFIC. PAYMENT FOR THIS WORK SHALL BE INCLUDED IN THE PRICE BID FOR THE VARIOUS CONTRACT ITEMS.
5. PAYMENT FOR THE RODENT SCREEN SHALL BE INCLUDED IN THE PRICE BID PER EACH FOR "UNDERDRAIN OUTLET PROTECTORS."
6. ANY EXISTING UNDERDRAINS THAT INTERFERE WITH INSTALLATION OF THE NEW UNDERDRAIN SYSTEM SHALL BE REMOVED AND DISPOSED OF AS DIRECTED BY THE ENGINEER. PAYMENT WILL BE CONSIDERED INCLUDED IN THE PRICE BID FOR THE VARIOUS CONTRACT ITEMS. EXISTING UNDERDRAIN OUTLET PROTECTORS SHALL BE REMOVED UNDER THE ITEM "REMOVAL AND DISPOSAL OF UNDERDRAIN OUTLET PROTECTORS."
7. AT LOCATIONS WHERE A SINGLE LATERAL IS USED THE CONTRACTOR SHALL HAVE THE FOLLOWING OPTIONS: 1. INSTALL OUTLET PROTECTOR AS SHOWN ON STANDARD DRAWING PU-1 AND GROUT THE UNUSED HOLE OR 2. INSTALL AN OUTLET PROTECTOR WITH A SINGLE HOLE.

FERNCO 1056-44 (4" CI/PLASTIC) OR FERNCO 1051-44 (4" AC/DIOR 4" CI/PLASTIC) COUPLING OR EQUAL WITH 2 CLAMPS (TYPICAL)

UNDERDRAIN OUTLET PROTECTORS

FERNCO 1056-44 (4" CI/PLASTIC) OR FERNCO 1051-44 (4" AC/DIOR 4" CI/PLASTIC) COUPLING OR EQUAL WITH 2 CLAMPS (TYPICAL)



*NOTE: LATERALS SHALL BE INSTALLED AT ALL SAGS AND AT 250' INTERVALS ON GRADES. THE 250' DISTANCE MAY BE EXCEEDED ONLY WHERE NECESSARY FOR AN ACCEPTABLE OUTLET.

DETAIL OF PIPE UNDERDRAIN LATERALS WHEN PLACED ALONG PAVEMENT EDGE

*NOTE: PVC PIPE FOR LATERALS SHALL MEET THE REQUIREMENTS OF ASTM D 1785 (LATEST REVISION) FOR SCHEDULE 40 PIPE.

DATE	REVISION	DATE FILMED
12-8-16	ADDED NOTES FOR PIPE UNDERDRAINS, REVISED RODENT SCREEN DETAIL AND NOTES, REMOVED NOTE 1 FOR GRANULAR MATERIAL, ADDED NOTE FOR GEOTEXTILE FABRIC	
4-10-03	REVISED NOTE 3	
1-12-00	REVISED DETAIL OF UNDERDRAIN LATERALS	
11-18-98	REVISED NOTE	
10-18-96	REVISED MIN. DEPTH & GEOTEXTILE FABRIC	
4-26-96	ADDED LATERAL NOTE: 5 1/2" TO 5"	
11-22-95	REVISED LATERALS	
7-20-95	REVISED LATERALS & ADDED NOTE	
11-3-94	REVISED FOR DUAL LATERALS	11-3-94
10-1-92	SUBSTITUTED GEOTEXTILE	10-1-92
8-15-91	ADDED POLYETHYLENE PIPE	8-15-91
11-8-90	DELETED ALTERNATE NOTE	11-8-90
1-25-90	ADDED 4" SNAP ADAPTER	1-25-90
11-30-89	DEL. (SUBGRADE); ADDED (WHERE REQUIRED)	11-30-89
7-15-88	ISSUED P.L.M.	647-7-15-88

ARKANSAS STATE HIGHWAY COMMISSION

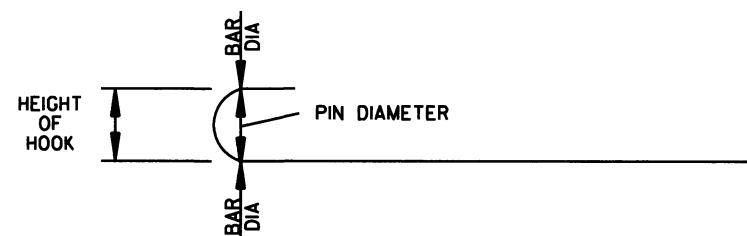
DETAILS OF PIPE UNDERDRAIN

STANDARD DRAWING PU-1

STEEL FABRICATION: REINFORCING STEEL FABRICATION SHALL CONFORM TO THE DIMENSIONS LISTED IN THE TABLE BELOW:

BAR SIZE	PIN DIAMETER	HOOK EXTENSION "K"
3	2 1/4"	4"
4	3"	4 1/2"
5	3 3/4"	5"
6	4 1/2"	6"
7	5 1/4"	7"
8	6"	8"

IF THE OVERALL HEIGHT OF THE HOOK (SEE DIAGRAM BELOW) FOR A "b", "b1", "b2" or "b3" BENT BAR IS GREATER THAN THE CORRESPONDING TOP OR BOTTOM SLAB THICKNESS, LESS 2 3/4 INCHES, EACH BENT BAR SHALL BE REPLACED WITH ONE HOOKED BAR AND ONE STRAIGHT BAR, USING LENGTHS AS SHOWN IN THE TABLE BELOW. THE TWO BARS SHALL BE THE SAME DIAMETER AS, AND PLACED AT THE SAME SPACING AS, THE "b", "b1", "b2" OR "b3" BENT BARS THEY REPLACE.



NOTE: DIMENSIONS OF BARS ARE MEASURED OUT TO OUT OF BARS.

OVERALL HEIGHT OF HOOKED BAR DIAGRAM

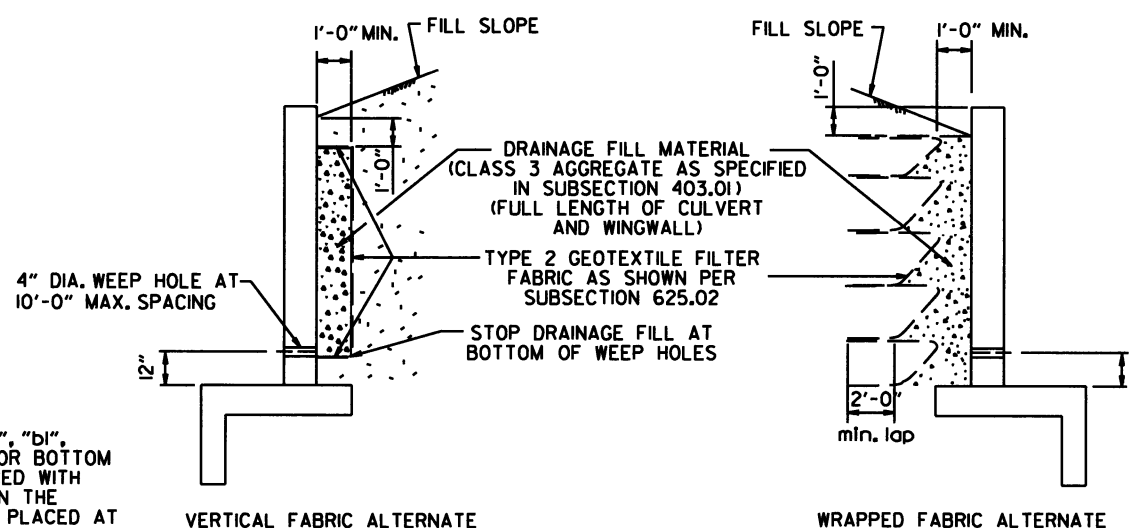
THE HOOKED BARS SHALL BE PLACED IN THE BOTTOM OF THE TOP SLAB AND THE TOP OF THE BOTTOM SLAB. THE STRAIGHT BARS SHALL BE PLACED IN THE TOP OF THE TOP SLAB AND THE BOTTOM OF THE BOTTOM SLAB. SEE TABLE BELOW FOR LENGTHS OF REPLACEMENT HOOKED AND STRAIGHT BARS.

FOR SKEWED CULVERTS, THE REPLACEMENT STRAIGHT BAR MAY HAVE TO BE CUT IN FIELD TO FIT.

REPLACEMENT BAR LENGTHS TABLE

BAR SIZE: "b", "b1", "b2" OR "b3"	LENGTH OF HOOKED BAR	LENGTH OF STRAIGHT BAR
*4	L + 1' - 0"	SEE "c" BAR LENGTH
*5	L + 1' - 2"	SEE "c" BAR LENGTH
*6	L + 1' - 4"	SEE "c" BAR LENGTH
*7	L + 1' - 8"	SEE "c" BAR LENGTH
*8	L + 1' - 10"	SEE "c" BAR LENGTH
*9	L + 2' - 6"	SEE "c" BAR LENGTH

L = "OW" - 3 INCHES



WINGWALL & CULVERT DRAINAGE DETAIL

REINFORCED CONCRETE BOX CULVERT GENERAL NOTES

CONCRETE SHALL BE CLASS S WITH A MINIMUM 28 DAY COMPRESSIVE STRENGTH OF 3500 PSI. REINFORCING STEEL SHALL BE AASHTO M 31OR M 53, GRADE 60.

CONSTRUCTION AND MATERIALS FOR WINGWALL & CULVERT DRAINAGE, INCLUDING WEEP HOLES AND GRANULAR MATERIAL, SHALL BE SUBSIDIARY TO THE BID ITEM, "CLASS S CONCRETE".

MEMBRANE WATERPROOFING SHALL CONFORM TO THE REQUIREMENTS OF SECTION 815 OF THE STANDARD SPECIFICATIONS.

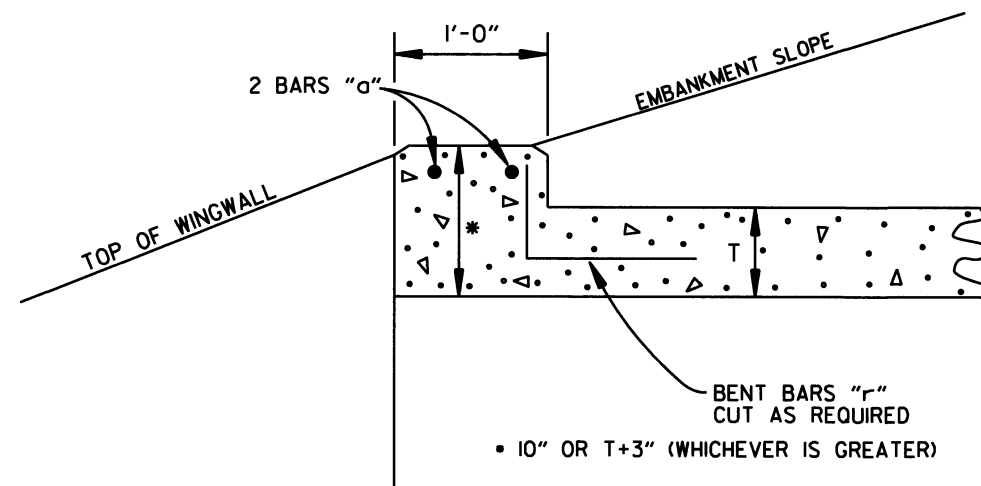
MEMBRANE WATERPROOFING SHALL BE APPLIED TO ALL CONSTRUCTION JOINTS IN THE TOP SLAB AND THE SIDEWALLS OF R.C. BOX CULVERTS AS DIRECTED BY THE ENGINEER. NO PAYMENT SHALL BE MADE FOR THIS ITEM, BUT PAYMENT WILL BE CONSIDERED TO BE INCLUDED IN THE VARIOUS ITEMS BID FOR THE R.C. BOX CULVERT.

REINFORCING STEEL TOLERANCES: THE TOLERANCES FOR REINFORCING STEEL SHALL MEET THOSE LISTED IN "MANUAL OF STANDARD PRACTICE" PUBLISHED BY CONCRETE REINFORCING STEEL INSTITUTE (CRSI) EXCEPT THAT THE TOLERANCE FOR TRUSS BARS SUCH AS FIGURE 3 ON PAGE 7-4 OF THE CRSI MANUAL SHALL BE MINUS ZERO TO PLUS 1/2 INCH.

WEEP HOLES IN BOX CULVERT WALLS SHALL HAVE A MAXIMUM HORIZONTAL SPACING OF 10'-0" AND SHALL BE SPACED TO CLEAR ALL REINFORCING STEEL. THE DRAIN OPENING SHALL BE 4" DIAMETER AND SHALL BE PLACED 12" ABOVE THE TOP OF THE BOTTOM SLAB.

WEEP HOLES IN WINGWALLS SHALL HAVE A MAXIMUM HORIZONTAL SPACING OF 10'-0" AND SHALL BE SPACED TO CLEAR ALL REINFORCING STEEL. THERE SHALL BE A MINIMUM OF TWO (2) WEEP HOLES IN EACH WINGWALL. THE DRAIN OPENING SHALL BE 4" DIAMETER AND SHALL BE PLACED 12" ABOVE THE TOP OF THE WINGWALL FOOTING.

THE REQUIREMENTS SHOWN ON THIS DRAWING SHALL SUPERCEDE THE CORRESPONDING REQUIREMENTS ON ALL REINFORCED CONCRETE BOX CULVERT STANDARD DRAWINGS.



NOTE: FOR ALL SKEWED R.C. BOX CULVERTS THE LENGTH "K" OF THE MODIFIED HEADWALL SHALL BE EQUAL TO THE ROADWAY LENGTH "RL". THE ENDS OF THE HEADWALL SHALL BE CONSTRUCTED PARALLEL TO THE SKEW ANGLE OF THE BOX CULVERT.

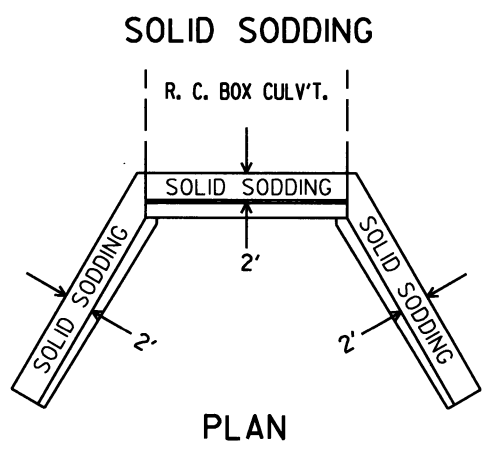
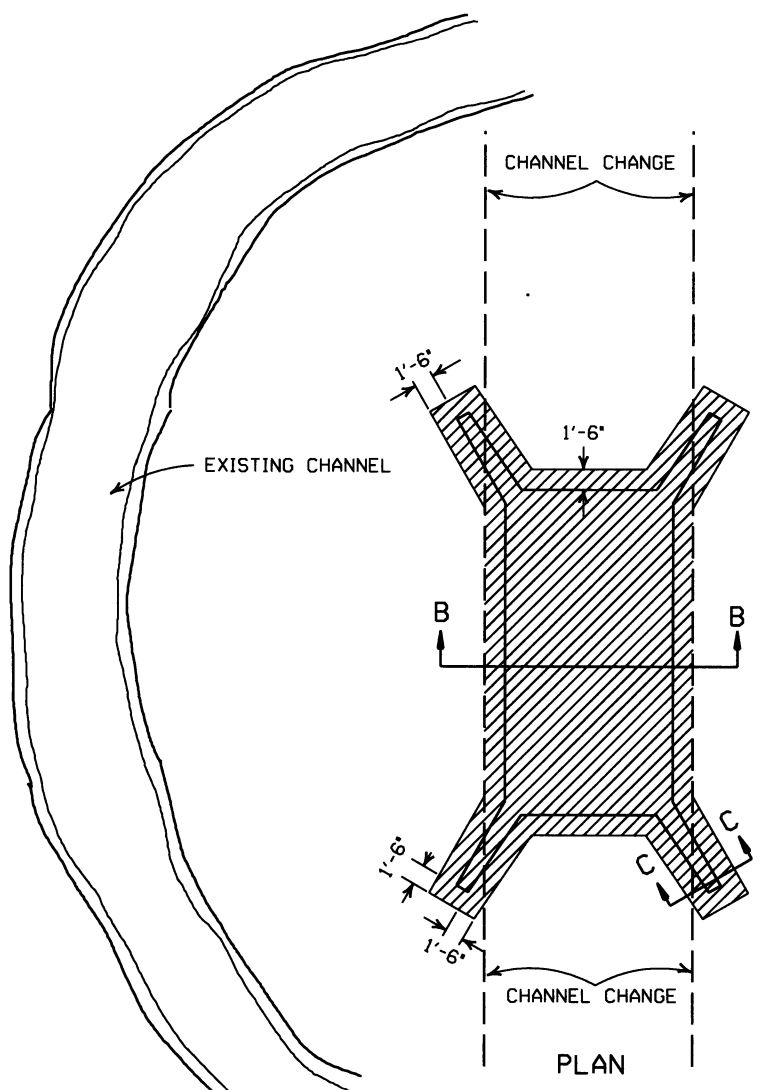
R.C. BOX CULVERT HEADWALL MODIFICATIONS

DATE	REVISION	DATE FILMED
7/26/12	REV. DRAINAGE FILL MATERIAL & DETAIL	
12/15/11	REQUIRE WEEP HOLES IN BOX CULVERT WALLS	
5-25-06	REV. GEN. NOTES AND DETAILS FOR WEEP HOLES; BAR DIAGRAM	
11-16-01	ADDED WINGWALL DRAINAGE DETAIL/EDITED GEN. NOTES	
10-18-96	REV. ASTM REF. TO AASHTO & ADDED BAR DIAGRAM	
10-12-95	MOVED SOLID SODDING DETAIL TO RCB-2	
6-2-94	ADDED SOLID SODDING PLAN DETAIL	
8-5-93	REVISED PIN DIAMETER TO SPECS.	
8-15-91	DRAWN AND ISSUED	

ARKANSAS STATE HIGHWAY COMMISSION

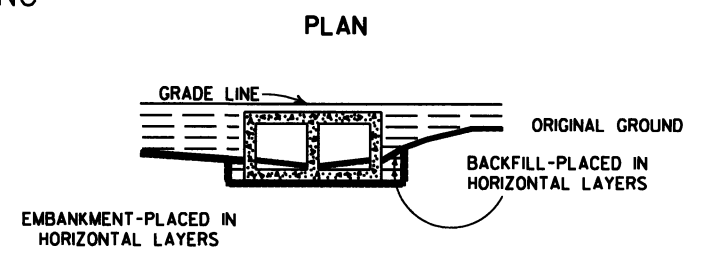
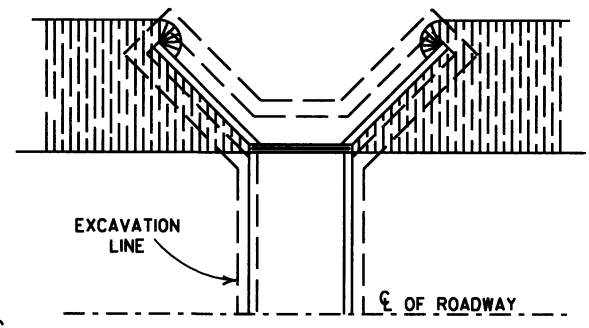
REINFORCED CONCRETE BOX CULVERT DETAILS

STANDARD DRAWING RCB-1

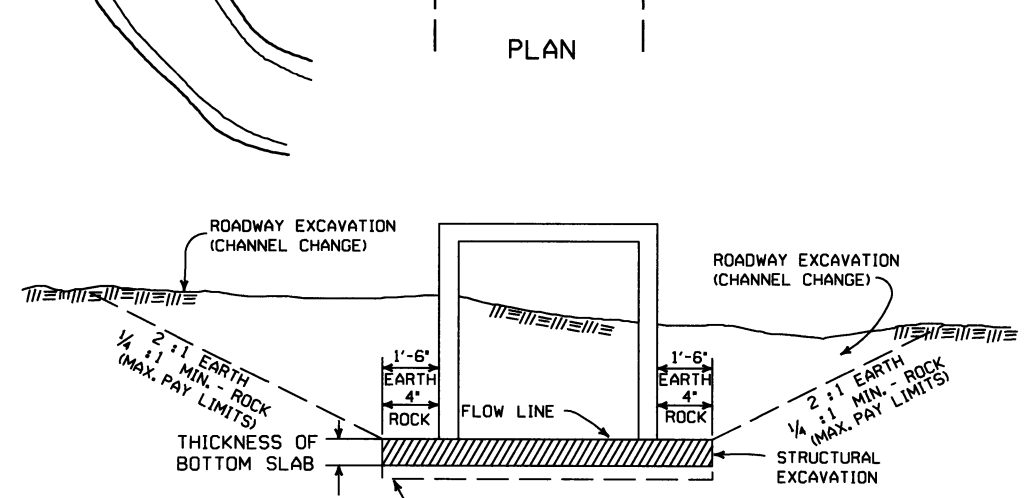
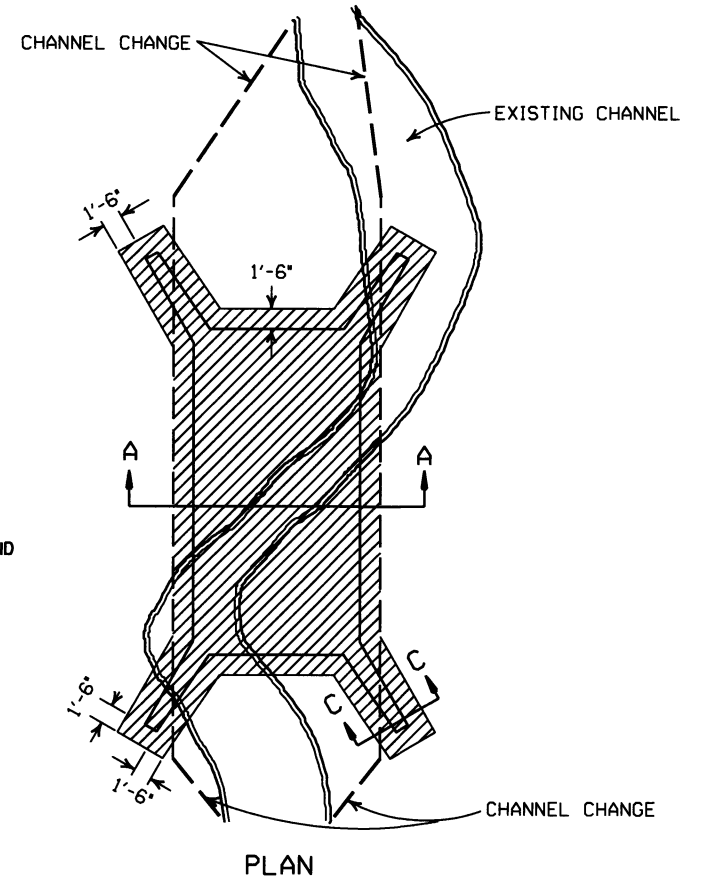


SOLID SODDING
PLAN
 PARTIAL SECTION SHOWING SOLID SODDING AT HEADWALLS AND WING WALLS

NOTE: LENGTH MEASURED ALONG THE CENTER OF 2' STRIP OF SOLID SODDING.

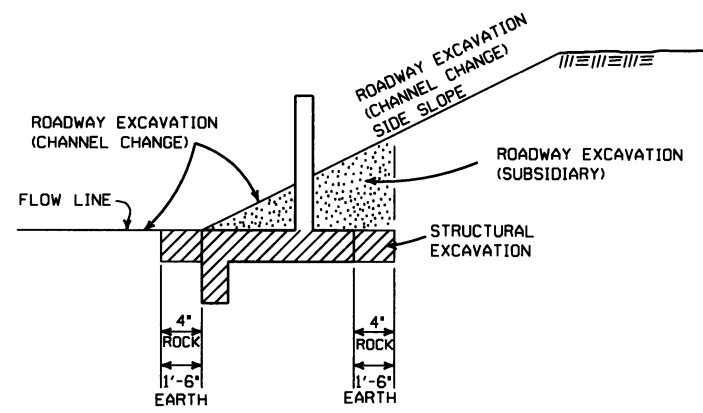


LONGITUDINAL SECTION
BACKFILL DETAILS FOR BOX CULVERT

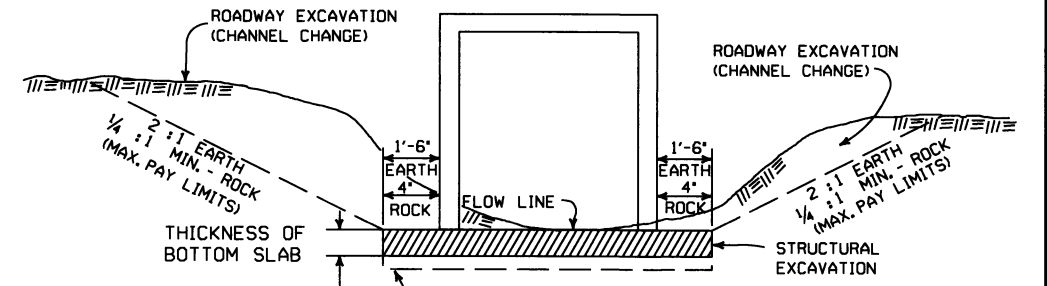


SECTION B-B
DETAILS FOR NEW CHANNELS

UNDERCUT SHALL BE MEASURED AND PAID FOR ACCORDING TO SECTIONS 801.10 AND 801.11, RESPECTIVELY, OF THE STANDARD SPECIFICATIONS.



SECTION C-C



SECTION A-A
DETAILS THROUGH EXISTING CHANNELS

UNDERCUT SHALL BE MEASURED AND PAID FOR ACCORDING TO SECTIONS 801.10 AND 801.11, RESPECTIVELY, OF THE STANDARD SPECIFICATIONS.

GENERAL NOTES:

ROADWAY EXCAVATION (CHANNEL CHANGE) WILL BE PAID FOR AT R.C. BOX CULVERT LOCATIONS. IT WILL BE PAID TO THE LIMITS ACTUALLY CUT AND WILL BE CONFINED TO THAT PORTION OF THE INDICATED AREA THAT IS ABOVE THE FLOW LINE. ROADWAY EXCAVATION (CHANNEL CHANGE) SHALL BE MEASURED BY CROSS SECTIONS AND VOLUMES COMPUTED BY AVERAGE END AREA METHOD. ALL CHANNEL CHANGES SHALL BE BROUGHT TO GRADE PRIOR TO MAKING ANY EXCAVATION FOR STRUCTURES.

EXCAVATION FOR STRUCTURES WILL BE PAID FOR AT ALL R.C. BOX CULVERT LOCATIONS. IT WILL BE PAID TO THE LIMITS SHOWN AND SHALL BE CONFINED TO THAT PORTION OF THE INDICATED AREA THAT IS BELOW THE CHANNEL FLOW LINE.

ROADWAY EXCAVATION SHOWN IN SECTION C-C ABOVE AS SUBSIDIARY WILL NOT BE MEASURED OR PAID FOR DIRECTLY, BUT PAYMENT WILL BE CONSIDERED TO BE INCLUDED IN THE VARIOUS ITEMS OF EXCAVATION.

DATE	REVISION	FILED
11-20-03	REVISED SECTION A-A NOTE	
8-22-02	REVISED SECTION B-B NOTE	
10-12-95	COMBINED 1891B AND 1888A	
1-4-83	REVISED GENERAL NOTES AND ADDED MAXIMUM PAY	674-1-4-83
	LIMIT NOTES	
2-2-76	EXCAV. PAY LIMITS	917-2-2-76
10-2-72	REVISED AND REDRAWN	564-10-16-72

ARKANSAS STATE HIGHWAY COMMISSION

**EXCAVATION PAY LIMITS,
 BACKFILL, & SOLID SODDING
 FOR BOX CULVERTS**

STANDARD DRAWING RCB-2

SUPERELEVATION TABLE FOR TWO - WAY TRAFFIC

DEGREE OF CURVE	30 MPH		40 MPH		50 MPH		55 MPH		60 MPH		70 MPH	
	Ls (FT)		Ls (FT)		Ls (FT)		Ls (FT)		Ls (FT)		Ls (FT)	
	MINIMUM	DESIRABLE	MINIMUM	DESIRABLE	MINIMUM	DESIRABLE	MINIMUM	DESIRABLE	MINIMUM	DESIRABLE	MINIMUM	DESIRABLE
0° 15'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
0° 30'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
0° 45'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
1° 00'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
1° 15'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
1° 30'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
1° 45'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
2° 00'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
2° 15'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
2° 30'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
2° 45'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
3° 00'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
3° 15'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
3° 30'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
3° 45'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
4° 00'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
4° 15'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
4° 30'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
4° 45'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
5° 00'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
5° 15'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
5° 30'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
5° 45'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
6° 00'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
6° 15'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
6° 30'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
6° 45'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
7° 00'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
7° 15'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
7° 30'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
7° 45'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
8° 00'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
8° 15'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
8° 30'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
8° 45'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
9° 00'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
9° 15'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
9° 30'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
9° 45'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
10° 00'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
10° 15'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
10° 30'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
10° 45'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
11° 00'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
11° 15'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
11° 30'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
11° 45'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
12° 00'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
12° 15'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
12° 30'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
12° 45'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
13° 00'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
13° 15'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
13° 30'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
13° 45'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
14° 00'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
14° 15'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
14° 30'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
14° 45'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
15° 00'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
15° 15'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
15° 30'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
15° 45'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
16° 00'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
16° 15'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
16° 30'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
16° 45'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
17° 00'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
17° 15'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
17° 30'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
17° 45'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
18° 00'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
18° 15'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
18° 30'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
18° 45'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
19° 00'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
19° 15'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
19° 30'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
19° 45'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
20° 00'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
20° 15'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
20° 30'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
20° 45'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
21° 00'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
21° 15'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
21° 30'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
21° 45'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
22° 00'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
22° 15'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
22° 30'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
22° 45'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
23° 00'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
23° 15'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
23° 30'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
23° 45'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
24° 00'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	

D MAX = 3° 30'

D MAX = 5° 15'

D MAX = 6° 30'

D MAX = 8° 15'

D MAX = 13° 15'

D MAX = 24° 45'

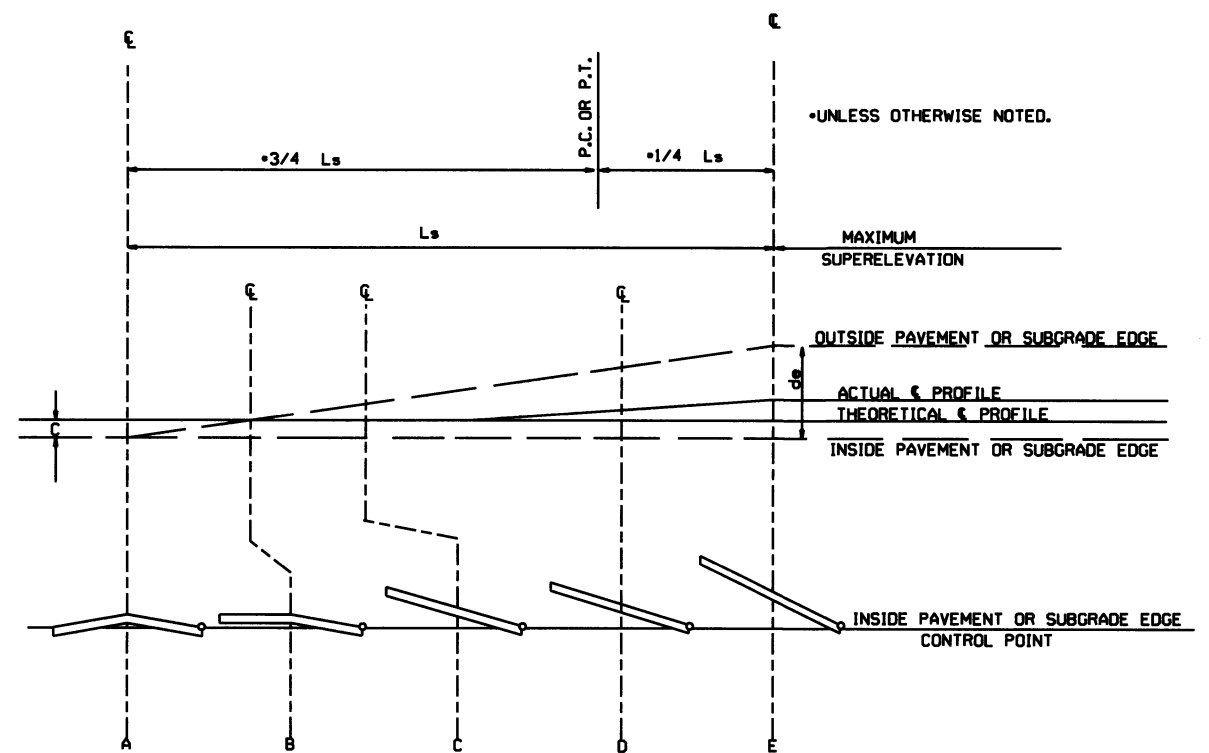
ABBREVIATIONS

- NC - NORMAL CROWN
- RC - REVERSE CROWN, SUPERELEVATION AT NORMAL CROWN SLOPE
- e - RATE OF SUPERELEVATION (FT. PER FT.)
- Ls - LENGTH OF SUPERELEVATION TRANSITION (FT.)
- L - DISTANCE FROM BEGINNING OF SUPERELEVATION TRANSITION TO ANY POINT (FT.)
- d - WIDTH OF PAVEMENT (FT.) OR WIDTH OF SUBGRADE (FT.)
- C - NORMAL CROWN (FT.)

GENERAL NOTES

1. ON PAVEMENT WITH TWO-WAY TRAFFIC, THE SUPERELEVATION SHALL BE REVOLVED ON THE INSIDE PAVEMENT EDGE UNLESS OTHERWISE NOTED ON THE PLANS
2. SUPERELEVATION VALUES SHOWN ON THE CROSS SECTIONS ARE VALUES (+) OR (-) TO BE ADDED TO OR SUBTRACTED FROM THE POINT OF CONTROL.
3. LENGTHS FOR L MAY BE ROUNDED IN MULTIPLES OF 25 FT. OR 50 FT. TO PERMIT SIMPLER CALCULATIONS.
4. PAVEMENTS WIDER THAN 2 LANES SHALL HAVE ADDITIONAL TRANSITION LENGTHS AS FOLLOWS:
 - 3 LANE UNDIVIDED - - - - +20%
 - 4 LANE UNDIVIDED - - - - +50%
 - 5 LANE UNDIVIDED - - - - +80%
 - 6 LANE UNDIVIDED - - - - +100%

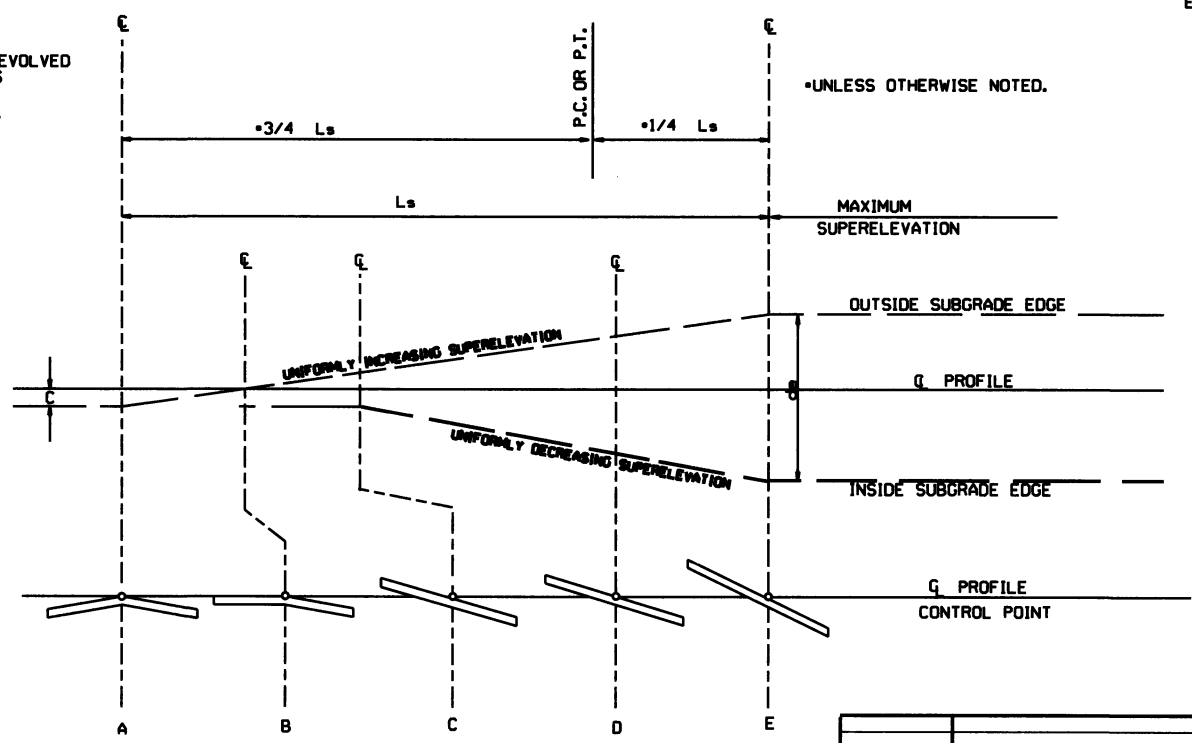
NOTE: MAINTAIN NORMAL CROWN ON INSIDE UNTIL SUPERELEVATION EXCEEDS 2C.
 RATE OF SUPERELEVATION SHALL BE COMPUTED ON STRAIGHT LINE METHOD USING APPLICABLE Ls.



STANDARD METHOD WHEN SUPERELEVATION REVOLVES AROUND INNER SUBGRADE POINT OR INNER PAVEMENT EDGE

NOTE: MAINTAIN NORMAL CROWN ON INSIDE UNTIL SUPERELEVATION EXCEEDS 2C.


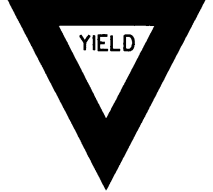







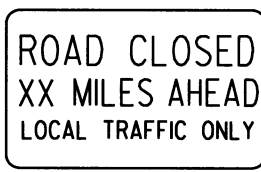
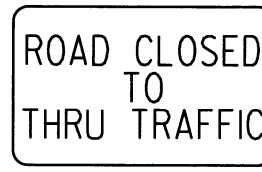

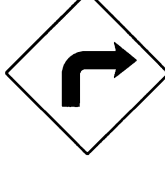





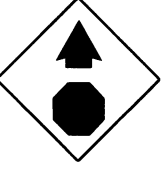
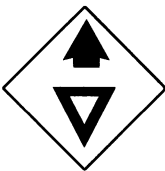
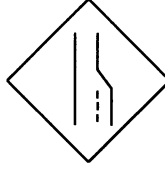



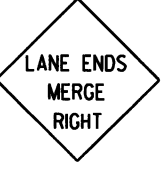








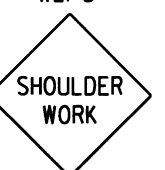
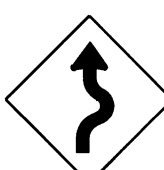




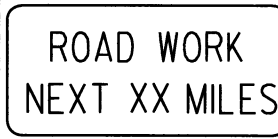
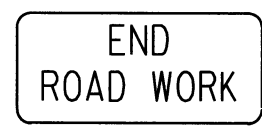
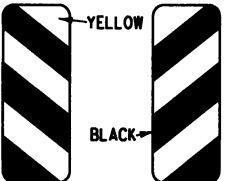


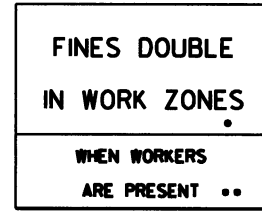
SUPERELEVATION FORMULA = $\frac{Lde}{Ls}$



STANDARD METHOD WHEN SUPERELEVATION REVOLVES AROUND CENTER LINE

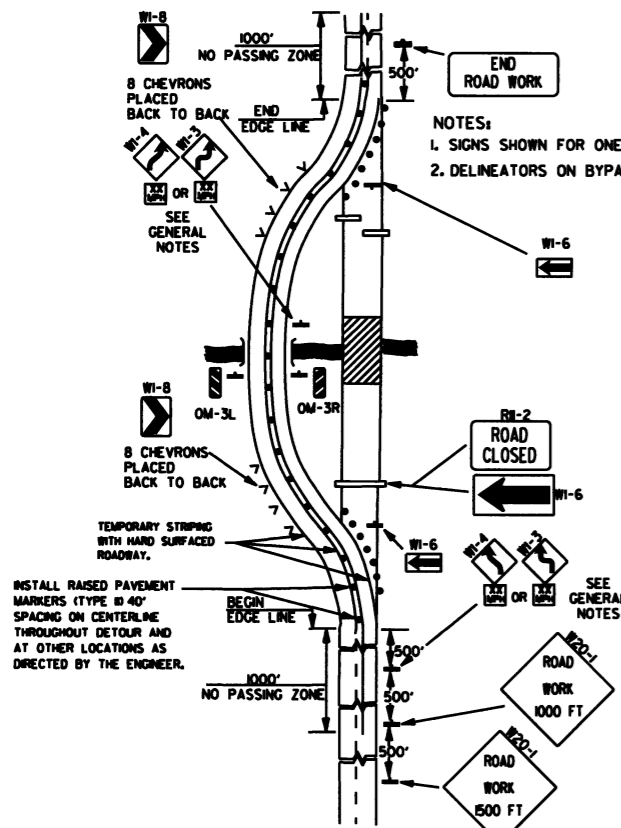
10-18-96	ADDED FORMULA	
01-09-87	ISSUED	534-1-9-87
DATE	REVISION	DATE FILLED

ARKANSAS STATE HIGHWAY COMMISSION
TABLES AND METHOD OF SUPERELEVATION FOR TWO-WAY TRAFFIC
STANDARD DRAWING SE-2

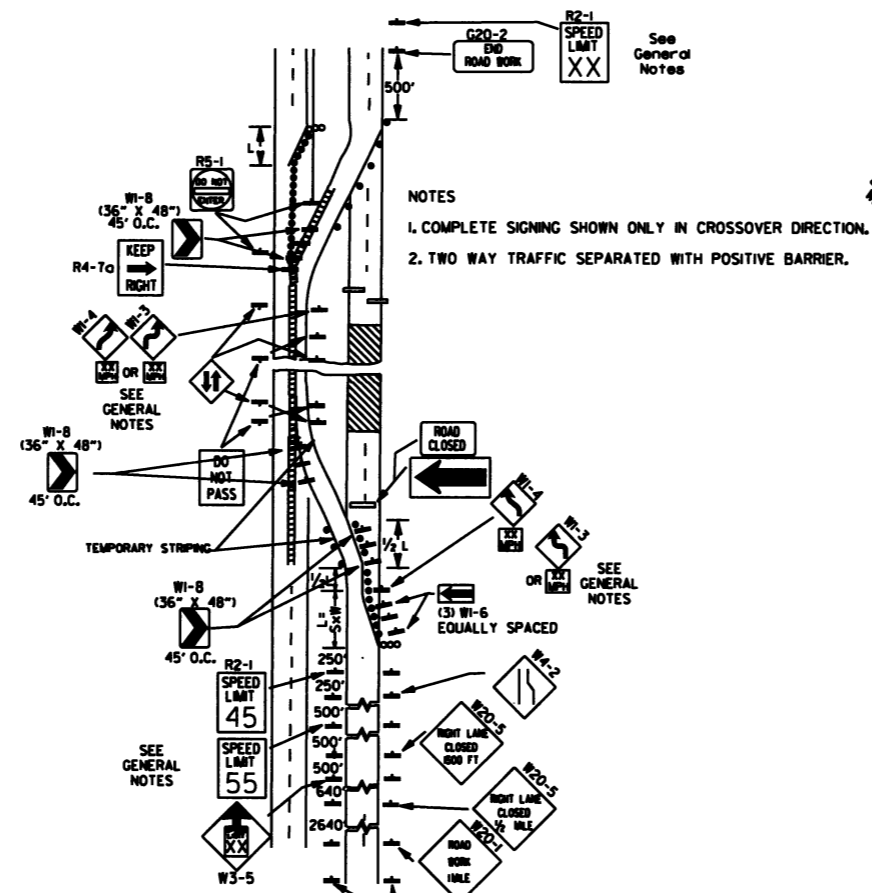
<p>RI-1</p>  <p>STANDARD 30"x30" EXPRESSWAY 36"x36" SPECIAL 48"x48"</p>	<p>RI-2</p>  <p>STD. 36"x36"x36" EXPWY. 48"x48"x48" FWY. 60"x60"x60"</p>	<p>R2-1</p>  <p>STD. 24"x30" EXPWY. 36"x48" FWY. 48"x60"</p>	<p>W3-5</p>  <p>STD. 36"x36" EXPWY. 48"x48" FWY. 48"x48"</p>	<p>W3-5a</p>  <p>STD. 36"x36" EXPWY. 48"x48" FWY. 48"x48"</p>	<p>R4-1</p>  <p>STD. 24"x30" EXPWY. 36"x48" FWY. 48"x60"</p>	<p>R4-2</p>  <p>STD. 24"x30" EXPWY. 36"x48" FWY. 48"x60"</p>	<p>ADVANCE DISTANCES (XXXX)</p> <p>500 FT 1/2 MILE 1000 FT 3/4 MILE 1500 FT 1 MILE AHEAD</p> <p>GENERAL NOTES:</p> <ol style="list-style-type: none"> ALL TRAFFIC CONTROL DEVICES USED ON ROAD CONSTRUCTION SHALL CONFORM TO THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES, LATEST EDITION, AND TO THE STANDARD HIGHWAY SIGNS, LATEST EDITION, OR AS APPROVED BY THE FEDERAL HIGHWAY ADMINISTRATION. TRAFFIC CONTROL DEVICES SHALL BE SET UP JUST BEFORE THE START OF CONSTRUCTION OPERATIONS AND SHALL BE PROPERLY MAINTAINED DURING THE TIME SUCH CONDITIONS EXIST. THEY SHALL REMAIN IN PLACE ONLY AS LONG AS NEEDED AND REMOVED THEREAFTER. EXISTING SIGNS AND CONSTRUCTION SIGNS SHALL BE KEPT IN PROPER POSITION, AND BE CLEAN AND LEGIBLE AT ALL TIMES. SIGNS THAT DO NOT APPLY TO EXISTING CONDITIONS SHALL BE REMOVED. SIGNS THAT ARE DAMAGED, DEFACTED, OR THAT ACCUMULATE DIRT DURING CONSTRUCTION SHALL BE CLEANED, REPAIRED, OR REPLACED. SIGNS ARE USUALLY MOUNTED ON A SINGLE POST, ALTHOUGH THOSE WIDER THAN 36" OR LARGER THAN 10 SO. FT. SHALL BE MOUNTED ON TWO POSTS OR ABOVE A TYPE III BARRICADE. SIGN POSTS DIRECT BURIED IN SOIL SHALL BE 2 LB. MINIMUM CHANNEL POST OR 4"x4" WOOD POSTS. CHANNEL POSTS SHALL BE PAINTED GREEN. WOOD POSTS SHALL BE PAINTED WHITE. ALL POSTS SHALL BE NEATLY CONSTRUCTED, AND SHALL BE REPLUMBED, CLEANED, OR REPAIRED AS NEEDED FOR THE DURATION OF THE JOB. THERE SHALL NOT BE MORE THAN 2 POSTS IN A 7' PATH FOR WOOD OR CHANNEL POSTS. ANY CHANNEL POST SPLICE SHALL BE IN ACCORDANCE WITH STANDARD DRAWING TC-3. POST MOUNTED SIGNS IN RURAL AREAS SHALL BE CONSTRUCTED WITH THE NEAR EDGE OF THE SIGN FROM 6 TO 12 FEET FROM THE PAVEMENT EDGE. SIGNS IN URBAN AREAS AND BARRICADE MOUNTED SIGNS SHALL BE MOUNTED A MINIMUM OF 2 FEET FROM THE PAVEMENT EDGE. ALL POST AND BARRICADE MOUNTED SIGNS MOUNTED IN URBAN AREAS SHALL BE MOUNTED A MINIMUM DISTANCE OF 7' FROM THE BOTTOM OF THE SIGN TO THE ROADWAY SURFACE. ALL POST AND BARRICADE MOUNTED SIGNS MOUNTED IN RURAL AREAS SHALL BE MOUNTED A MINIMUM DISTANCE OF 7' FROM THE BOTTOM OF THE SIGN TO THE ROADWAY SURFACE. EXCEPT A MINIMUM OF 6' SHALL BE USED WHEN MOUNTING AN ADVISORY SIGN BELOW A WARNING SIGN. TEMPORARY SIGNS MAY BE MOUNTED ON PORTABLE SUPPORTS FOR INTERMEDIATE TERM STATIONARY WORK CONDITIONS. THE SIGNS MINIMUM MOUNTING HEIGHT SHALL BE 5'. RETROREFLECTIVE DEVICES SHALL BE USED. TEMPORARY SIGNS MAY BE MOUNTED ON PORTABLE SUPPORTS FOR SHORT-TERM, SHORT DURATION, AND MOBILE CONDITIONS. THEY SHALL BE NO LESS THAN ONE (1) FOOT ABOVE THE TRAVELED WAY. LONG-TERM STATIONARY SIGNS SHALL BE DIRECT BURIED IN SOIL, UNLESS CONDITIONS NECESSITATE THE USE OF PORTABLE SIGNS, OR AS APPROVED BY THE ENGINEER. CONCRETE PADS, CONCRETE OR ROCK BALLAST, OR OTHER SOLID MATERIALS SHALL NOT BE UTILIZED WITH PORTABLE SIGN SUPPORTS. FLAGGERS SHALL USE REFLECTORIZED STOP-SLOW PADDLES. FLAGS MAY BE USED ONLY FOR EMERGENCY SITUATIONS. MOST OF THE SIGNS SHOWN ARE ORIENTED TO THE RIGHT. HOWEVER, THIS DOES NOT PRECLUDE THE USE OF MIRROR IMAGES OF THESE SIGNS WHERE THE REVERSE ORIENTATION MIGHT BETTER CONVEY TO MOTORISTS THE PROPER DIRECTION OF MOVEMENT. R55-1 SIGNS SHALL BE PLACED AT LEAST 1500' BUT NOT MORE THAN 1 MILE IN ADVANCE OF THE WORK ZONE. IF A SPEED LIMIT REDUCTION IS IN EFFECT, THE SIGN SHALL BE PLACED A MINIMUM OF 500' IN ADVANCE OF THE "REDUCED SPEED AHEAD" SIGN. <p>NOTE: SUPPORTS FOR SIGNS, BARRICADES, AND VERTICAL PANELS THAT ARE DIFFERENT FROM THE REQUIREMENTS SHOWN IN NOTES 4 & 5, BUT MEET THE REQUIREMENTS OF NCHRP-350 OR MANUAL FOR ASSESSING SAFETY HARDWARE (MASH), WILL BE ACCEPTED. COMPLIANCE WITH THE REQUIREMENTS OF NCHRP-350 OR MANUAL FOR ASSESSING SAFETY HARDWARE (MASH) IS REQUIRED FOR ALL PROJECTS.</p>
<p>R5-1</p>  <p>STD. 30"x30" EXPWY. 36"x36" SPECIAL 48"x48"</p>	<p>R11-2</p>  <p>48"x30"</p>	<p>R11-3A</p>  <p>60"x30"</p>	<p>R11-4</p>  <p>60"x30"</p>	<p>W21-5a</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	<p>W1-1</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	<p>W1-2</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	
<p>W1-3</p>  <p>STD. 48"x48"</p>	<p>W1-4</p>  <p>STD. 48"x48"</p>	<p>W1-6</p>  <p>STD. 48"x24" SPECIAL 60"x30"</p>	<p>W1-8</p>  <p>STD. 18"x24" SPECIAL 24"x30" EXPWY. 30"x36" FWY. 36"x48"</p>	<p>W3-1</p>  <p>STD. 36"x36" SPECIAL 48"x48"</p>	<p>W3-2</p>  <p>STD. 36"x36" SPECIAL 48"x48"</p>	<p>W4-2</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	
<p>W5-1</p>  <p>STD. 36"x36" SPECIAL 48"x48"</p>	<p>W6-3</p>  <p>EXPWY. 36"x36" SPECIAL 48"x48"</p>	<p>W8-7</p>  <p>EXPWY. 36"x36" FWY. 48"x48"</p>	<p>W9-2</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	<p>W13-1</p>  <p>STD. 24"x24"</p>	<p>W20-1</p>  <p>STD. 48"x48"</p>	<p>W20-2</p>  <p>STD. 48"x48"</p>	<p>W20-3</p>  <p>STD. 48"x48"</p>
<p>W20-4</p>  <p>STD. 48"x48"</p>	<p>W20-5</p>  <p>STD. 48"x48"</p>	<p>W20-7a</p>  <p>500 FEET 24"</p> <p>STD. 36"x36" FWY. 48"x48"</p>	<p>W21-2</p>  <p>STD. 30"x30" SPECIAL 36"x36"</p>	<p>W21-5</p>  <p>STD. 30"x30" SPECIAL 36"x36"</p>	<p>W24-1</p>  <p>STD. 36"x36"</p>	<p>W1-4b</p>  <p>STD. 48"x48"</p>	<p>R56-1</p>  <p>STD. 18"x18"</p>
<p>W8-11</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	<p>W8-9</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	<p>G20-1</p>  <p>60"x24"</p>	<p>G20-2</p>  <p>48"x24"</p>	<p>OM-3L OM-3R</p>  <p>12"x36"</p>	<p>M4-9</p>  <p>STD. 30"x24" SPECIAL 48"x36" SPECIAL 60"x48"</p>	<p>M4-10</p>  <p>48"x18"</p>	<p>R55-1</p>  <p>36"x60"</p> <p>• USE 6" C LETTERS •• USE 4" D LETTERS</p>

4-13-17	DELETED RSP-1 & ADDED W21-5a	
9-2-15	REVISED REDUCED SPEED LIMIT AHEAD SIGNS REVISED ROAD WORK NEXT XX MILES	
12-15-11	REVISED W24-1	
1-17-10	DELETED W8-9a & ADDED W8-9	
10-15-09	ADDED REFERENCE TO MASH & ADDED SIGN W24-1	
4-17-08	REVISED SIGN DESIGNATIONS	
1-18-04	REVISED NOTES	
10-9-03	REVISED NOTE 1	
11-16-01	REVISED NOTE 7	
9-28-00	REVISED NOTE	
1-18-98	ADDED NOTE	
6-26-97	REVISED NOTE 5	
4-03-97	REVISED NOTE 5	
10-18-96	ADDED CONTROLLED ACCESS HWY. SIGN & TO NOTE 7	
10-12-95	ADDED R55-1	
6-8-95	REVISED TO CORRECT SIGN ILLUSTRATIONS	6-8-95
2-2-95	REVISED PER PART VI, MUTCD SEPT. 3, 1993	
8-15-91	DRAWN AND PLACED IN USE	
DATE	REVISION	FILMED

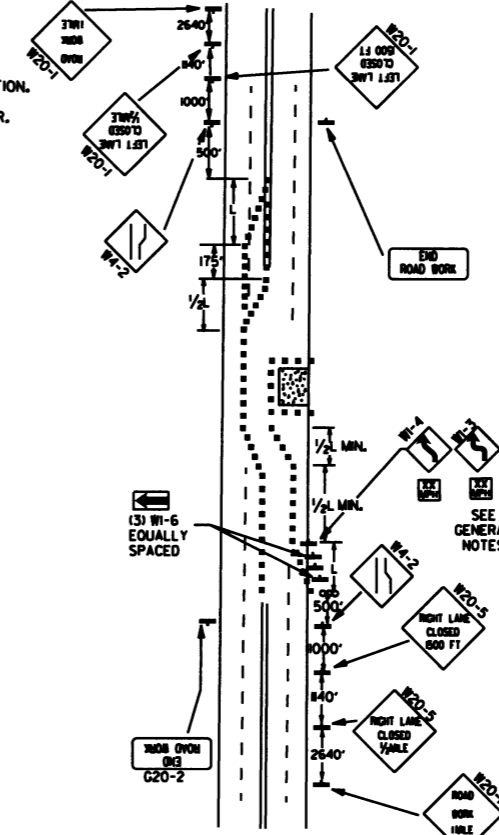
ARKANSAS STATE HIGHWAY COMMISSION
STANDARD TRAFFIC CONTROLS
FOR HIGHWAY CONSTRUCTION
STANDARD DRAWING TC-1



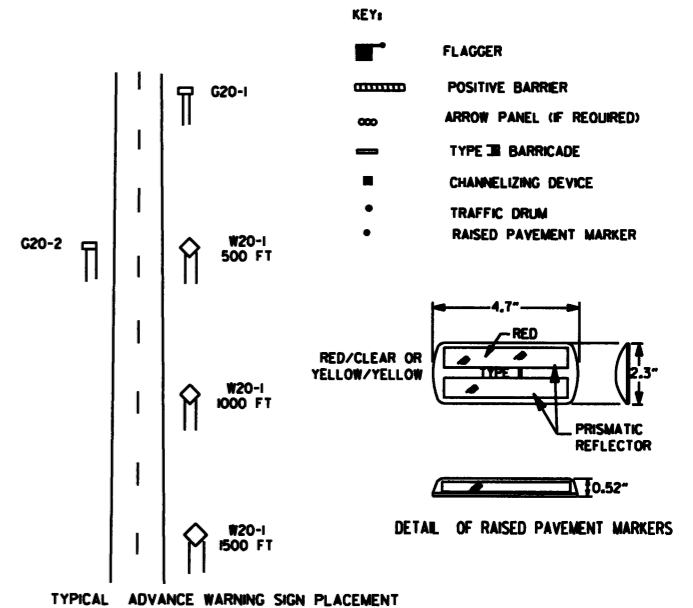
(A) TYPICAL APPLICATION OF TRAFFIC CONTROL DEVICES ON A 2-LANE HIGHWAY WHERE THE ENTIRE ROADWAY IS CLOSED AND A BYPASS DETOUR IS PROVIDED.



(B) TYPICAL APPLICATION - 4-LANE DIVIDED ROADWAY WHERE ONE ROADWAY IS CLOSED.

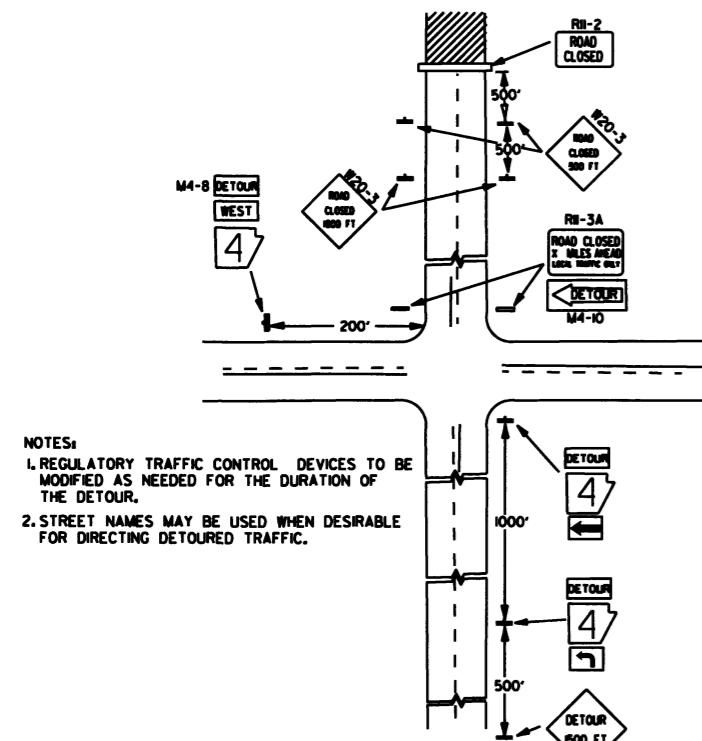


(C) TYPICAL APPLICATION - 4-LANE UNDIVIDED ROADWAY WHERE HALF OF THE ROADWAY IS CLOSED.

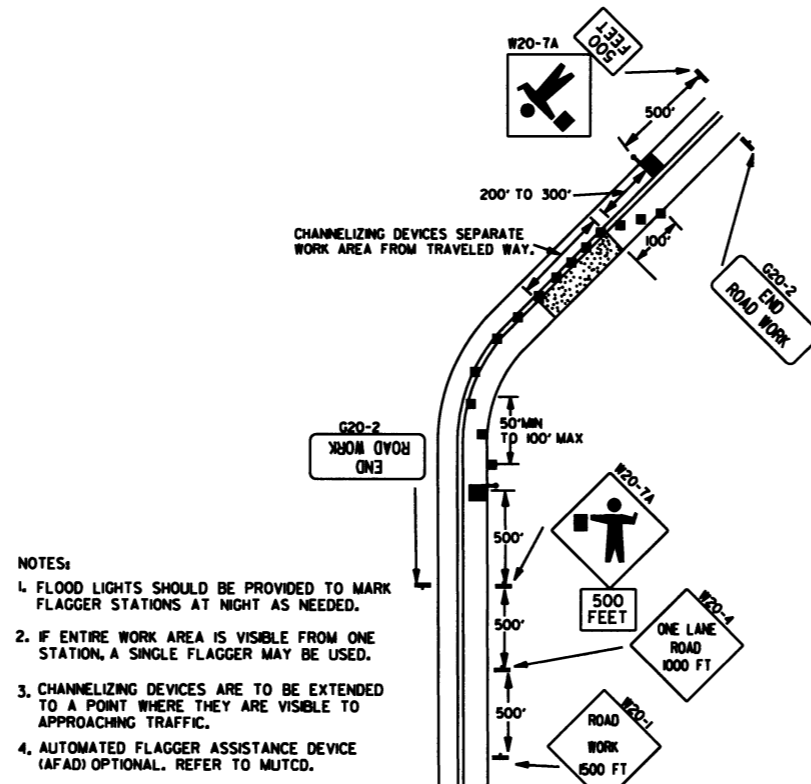


TAPER FORMULAE:
 $L = SXW$ FOR SPEEDS OF 45MPH OR MORE.
 $L = \frac{WS^2}{60}$ FOR SPEEDS OF 40MPH OR LESS.
 WHERE:
 L = MINIMUM LENGTH OF TAPER.
 S = NUMERICAL VALUE OF POSTED SPEED LIMIT PRIOR TO WORK OR 85TH PERCENTILE SPEED.
 W = WIDTH OF OFFSET.

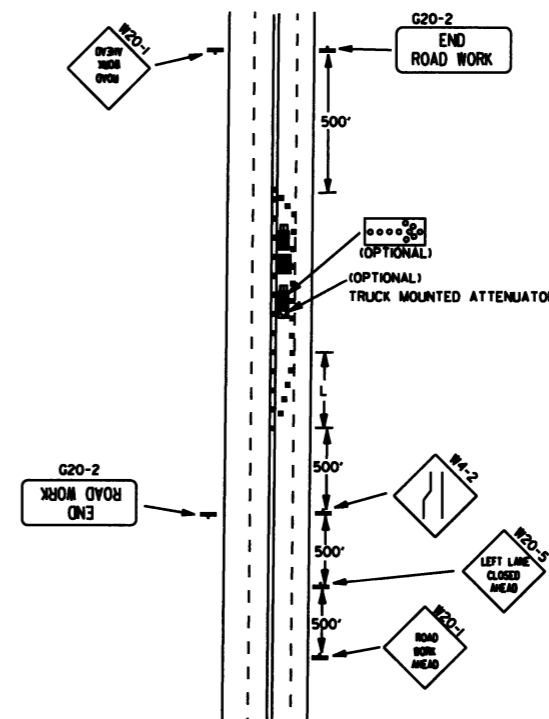
- GENERAL NOTES:
 1. ADVISORY SPEED POSTED ON W1-3 OR W1-4 CURVE WARNING SIGNS TO BE DETERMINED AT SITE. USE W1-4 WHEN SPEED IS GREATER THAN 30MPH AND W1-3 WHEN 30MPH OR LESS.
 2. WHEN THE EXISTING SPEED LIMIT IS 55MPH AND THE PLANS REQUIRE A SPEED LIMIT OF 45MPH, THE R2-(K55) SHALL BE OMITTED AND THE W3-5 SHALL BE INSTALLED AT THAT LOCATION. ADDITIONAL R2-145MPH SPEED LIMIT SIGNS SHALL BE INSTALLED AT A MAXIMUM OF 1MILE INTERVALS. AT THE END OF THE WORK AREA A R2-(KXX) SHALL BE INSTALLED TO MATCH ORIGINAL SPEED LIMIT.
 3. WHEN THE EXISTING SPEED LIMIT IS 65MPH AND THE PLANS REQUIRE A SPEED LIMIT OF 55MPH, THE R2-(K65) SHALL BE OMITTED. ADDITIONAL R2-155MPH SPEED LIMIT SIGNS SHALL BE INSTALLED AT A MAXIMUM OF 1MILE INTERVALS. AT THE END OF THE WORK AREA A R2-(KXX) SHALL BE INSTALLED TO MATCH ORIGINAL SPEED LIMIT.
 4. THE MAXIMUM SPACING BETWEEN CHANNELIZING DEVICES IN A TAPER SHOULD BE APPROXIMATELY EQUAL IN FEET TO THE SPEED LIMIT. BEYOND THE TAPER, MAXIMUM SPACING SHALL BE TWO TIMES THE SPEED LIMIT, OR AS DIRECTED BY THE ENGINEER.
 5. WARNING LIGHTS AND/OR FLAGS MAY BE MOUNTED TO SIGNS OR CHANNELIZING DEVICES AT NIGHT AS NEEDED.
 6. PAVEMENT MARKINGS NO LONGER APPLICABLE WHICH MIGHT CREATE CONFUSION IN THE MINDS OF VEHICLE OPERATORS SHALL BE REMOVED OR OBLITERATED AS SOON AS PRACTICABLE.
 7. TRAILER MOUNTED DEVICES SUCH AS ARROW PANELS AND PORTABLE CHANGEABLE MESSAGE SIGNS SHALL BE DELINEATED BY AFFIXING CONSPICUITY MATERIAL IN A CONTINUOUS LINE ON THE FACE OF THE TRAILER. WHEN PLACED ON OR ADJACENT TO THE SHOULDER AND NOT BEHIND A POSITIVE BARRIER, THESE DEVICES SHALL BE DELINEATED BY PLACING FIVE (5) TRAFFIC DRUMS, EQUALLY SPACED ALONG THE TRAFFIC SIDE OF THE DEVICE.
 8. DIMENSIONS SHOWN FOR RAISED PAVEMENT MARKERS ARE TYPICAL. THE CONTRACTOR MAY SUBSTITUTE SIMILAR MARKERS WITH THE APPROVAL OF THE ENGINEER. REQUESTING APPROVAL FOR SIMILAR MARKERS MAY BE MADE BY REFERRING TO THE AHTD QUALIFIED PRODUCTS LIST.



(D) TYPICAL APPLICATION - ROADWAY CLOSED BEYOND DETOUR POINT.

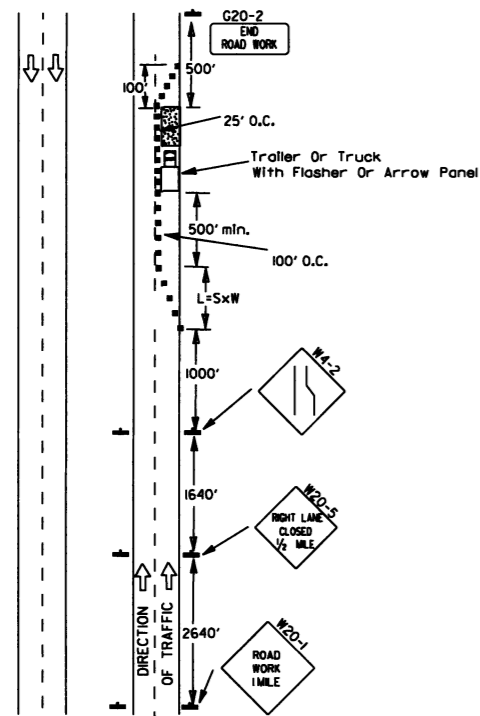


(E) TYPICAL APPLICATION OF TRAFFIC CONTROL DEVICES ON 2-LANE HIGHWAY WHERE ONE LANE IS CLOSED AND FLAGGING IS PROVIDED.

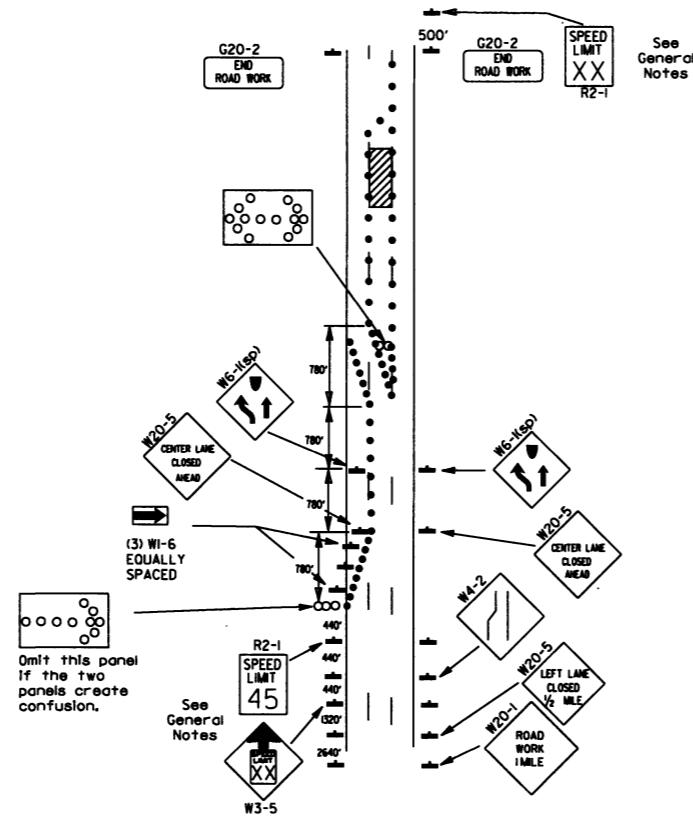


(F) TYPICAL APPLICATION - 4-LANE UNDIVIDED ROADWAY WITH INSIDE LANE CLOSED.

DATE	REVISION	FILMED
9-2-85	REVISED NOTE 2, ADDED NOTE 8, REVISED DRAWING (A) & REPLACED R2-5A WITH W3-5	
9-12-85	REVISED DETAIL OF RAISED PAVEMENT MARKERS	
3-1-90	ADDED (AFAD)	
11-20-08	REVISED SIGN DESIGNATIONS	
11-18-04	ADDED GENERAL NOTE	
10-18-96	ADDED R55-1	
4-26-96	CORRECTED (a) BEHIND G20-2	
6-8-95	CORRECTED SIGN IDENT. ON W1-4A	6-8-95
2-2-95	REVISED PER PART VI, MUTCD, SEPT. 3, 1993	
8-15-91	DRAWN AND PLACED IN USE	



(A) Typical application - daytime maintenance operations of short duration on a 4-lane divided roadway where half of the roadway is closed.

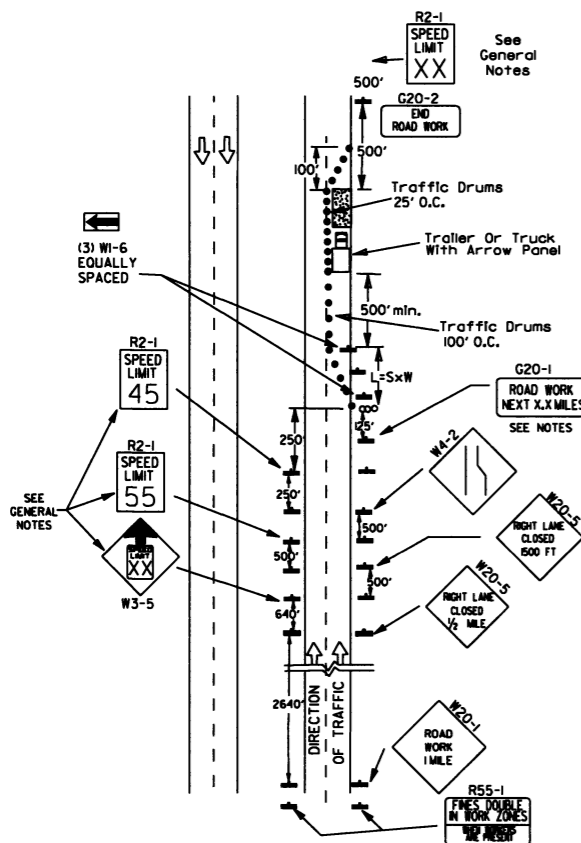


(B) Typical application - 3-lane oneway roadway where center lane is closed.

- KEY:
- Arrow Panel (if Required)
 - Channelizing Device
 - Traffic drum

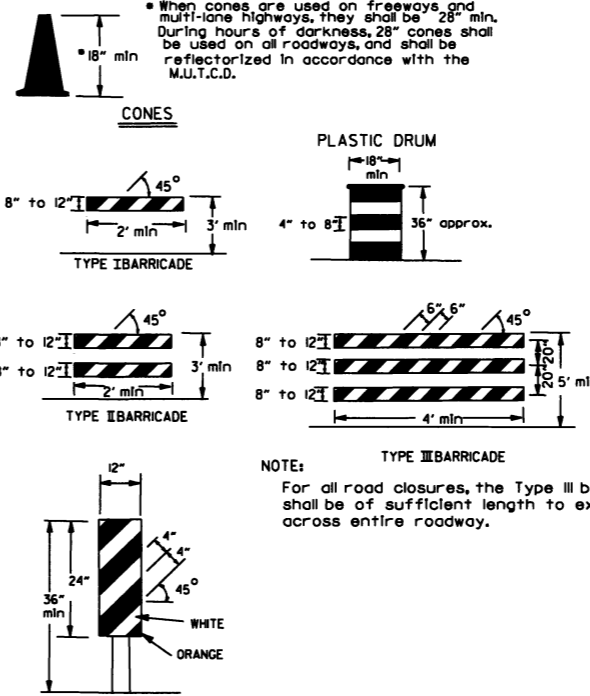
GENERAL NOTES:

1. A speed limit reduction may be implemented ONLY when designated in the plan or when recommended by the Roadway Design Division.
2. When the existing speed limit is 55mph and the plans require a speed limit of 45mph, the R2-1(55) shall be omitted and the W3-5 shall be installed at that location. Additional R2-1(45) speed limit signs shall be installed at a maximum of 1 mile intervals. At the end of the work area a R2-1(XX) shall be installed to match original speed limit.
3. When the existing speed limit is 65mph and the plans require a speed limit of 55mph, the R2-1(65) shall be omitted. Additional R2-1(55) speed limit signs shall be installed at a maximum of 1 mile intervals. At the end of the work area a R2-1(XX) shall be installed to match original speed limit.
4. The maximum spacing between channelizing devices in a taper should be approximately equal in feet to the speed limit. Beyond the taper, maximum spacing shall be two times the speed limit or as directed by the Engineer.
5. Warning lights and/or flags may be mounted to signs or channelizing devices at night as needed.
6. Pavement markings no longer applicable which might create confusion in the minds of vehicle operators shall be removed or obliterated as soon as practicable.
7. The G20-1 sign will be required on jobs of over two miles in length. When the lane closure is not at the beginning of the project, the G20-1 sign shall be erected 125' in advance of the job limit. Additional W20-1(1 MILE) signs are not required in advance of lane closures that begin inside the project limits.
8. Flaggers shall use STOP/SLOW paddles for controlling traffic through work zones. Flags may be used only for emergency situations.
9. All plastic drums and cones shall meet the requirements of NCHRP-350 or Manual For Assessing Safety Hardware (MASH).
10. Trailer mounted devices such as arrow panels and portable changeable message signs shall be delineated by affixing conspicuity material in a continuous line on the face of the trailer. When placed on or adjacent to the shoulder and not behind a positive barrier, these devices shall be delineated by placing five (5) traffic drums, equally spaced along the traffic side of the device.



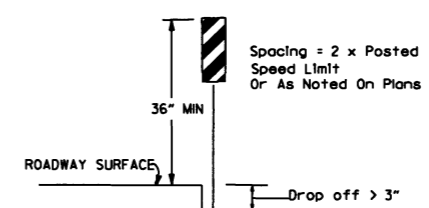
(C) Typical application - construction operations of intermediate to long term duration on a 4-lane divided roadway where half of the roadway is closed.

Channelizing devices



NOTE: For all road closures, the Type III barricades shall be of sufficient length to extend across entire roadway.

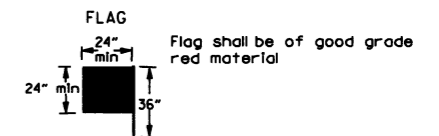
VERTICAL PANEL PLACEMENT



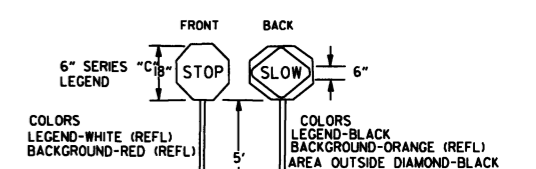
TRAFFIC CONTROL DEVICES FOR VERTICAL PAVEMENT DIFFERENTIALS

VERTICAL DIFFERENTIAL	LOCATIONS	TRAFFIC CONTROL
1" to 3"	Centerline, lane lines	W8-11
1" to 3"	Edge of shoulder	W8-9
Greater than 3"	Lane lines	Standard lane closure required
Greater than 3"	Edge of traveled lane	*RSP-land vertical panels, drums or concrete barrier
Greater than 3"	Edge of shoulder	*Vertical panels, drums or concrete barrier

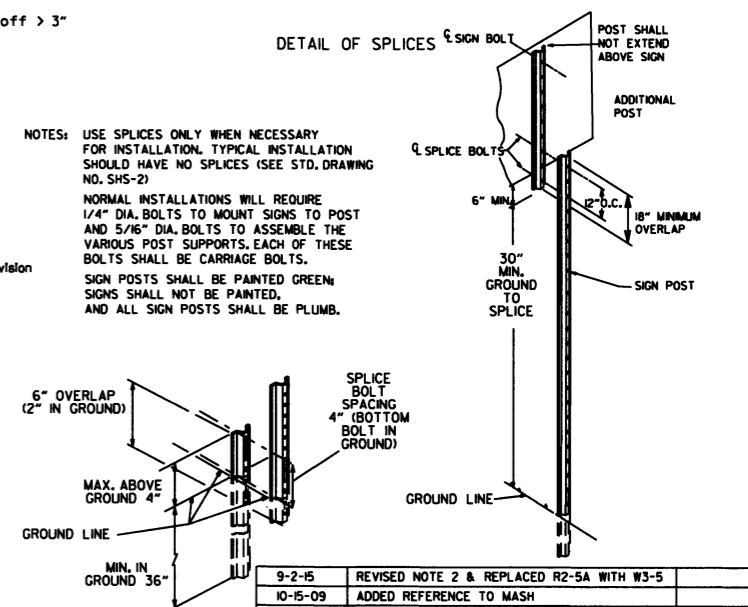
When the shoulder area is used as part of the traveled lane and there is insufficient width to place drums on the remaining shoulder width, then vertical panels shall be used.



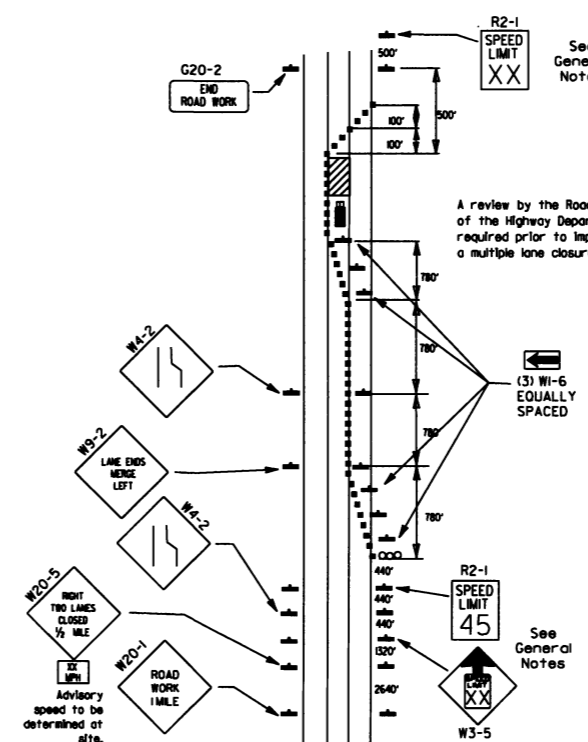
STOP SLOW PADDLE



DETAIL OF SPLICES



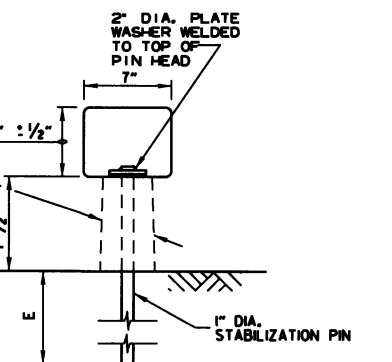
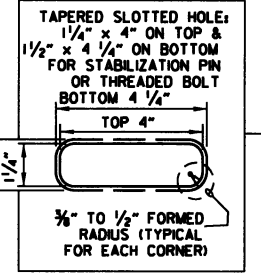
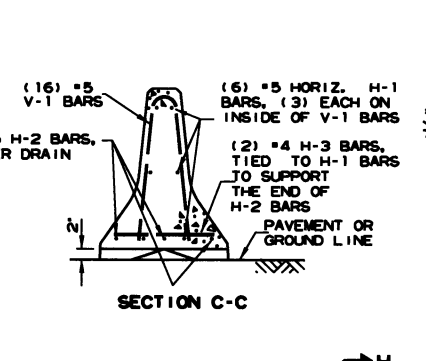
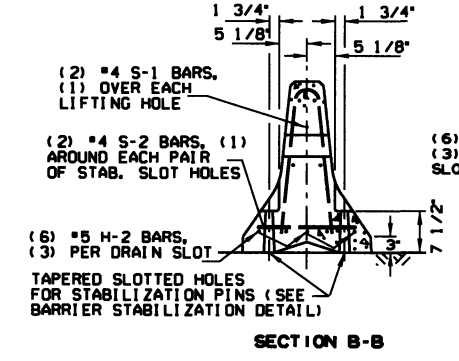
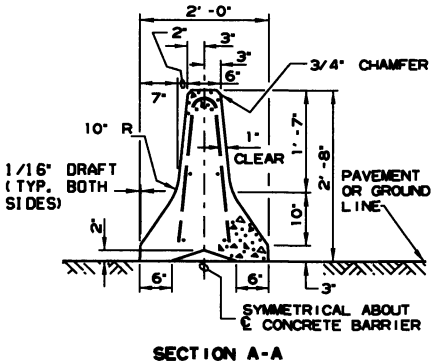
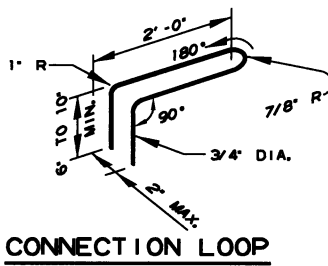
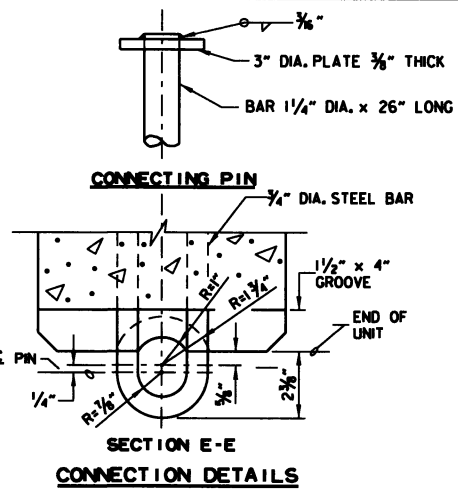
NOTES: USE SPLICES ONLY WHEN NECESSARY FOR INSTALLATION. TYPICAL INSTALLATION SHOULD HAVE NO SPLICES (SEE STD. DRAWING NO. SHS-2) NORMAL INSTALLATIONS WILL REQUIRE 1/4" DIA. BOLTS TO MOUNT SIGNS TO POST AND 5/16" DIA. BOLTS TO ASSEMBLE THE VARIOUS POST SUPPORTS. EACH OF THESE BOLTS SHALL BE CARRIAGE BOLTS. SIGN POSTS SHALL BE PAINTED GREEN. SIGNS SHALL NOT BE PAINTED, AND ALL SIGN POSTS SHALL BE PLUMB.



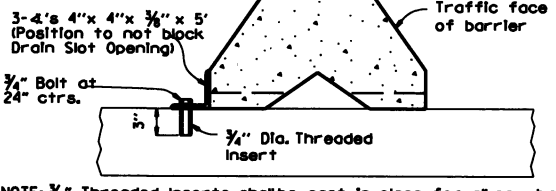
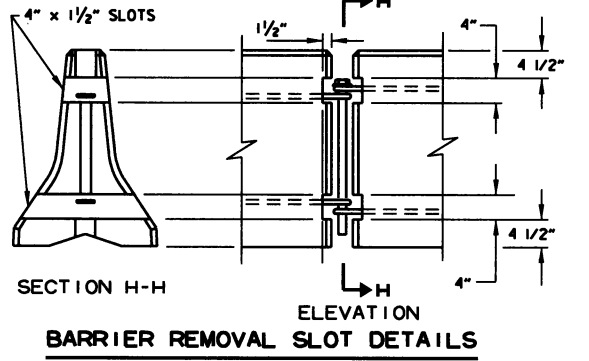
(D) Typical application - closing multiple lanes of a multilane highway.

DATE	REVISION	FILMED
9-2-15	REVISED NOTE 2 & REPLACED R2-5A WITH W3-5	
10-15-09	ADDED REFERENCE TO MASH	
11-20-08	REVISED SIGN DESIGNATIONS	
11-18-04	ADDED NOTE	
10-1-98	ADDED NOTE	
4-03-97	ADDED (SP) TO W6-1 & REVISED TRAFFIC CONTROL DEVICES NOTE	
10-18-96	ADDED R55-1	
10-12-95	MOVED UPPER SPLICE	
6-8-95	REVISED SPLICE DETAIL, TEXT	6-8-95
2-2-95	REVISED PER PART VI, MUTCD, SEPT. 3, 1993	
8-15-91	DRAWN AND PLACED IN USE	

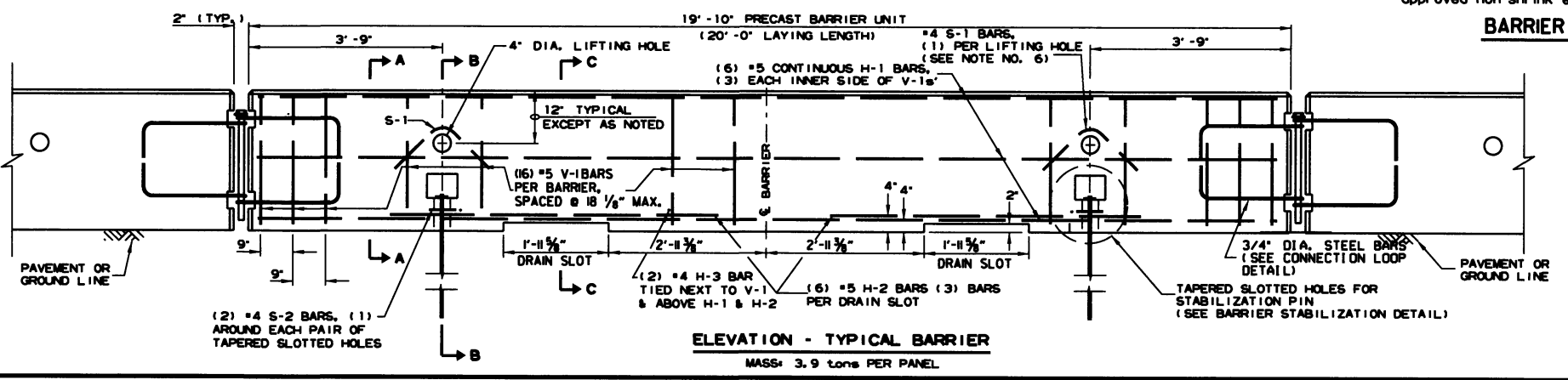
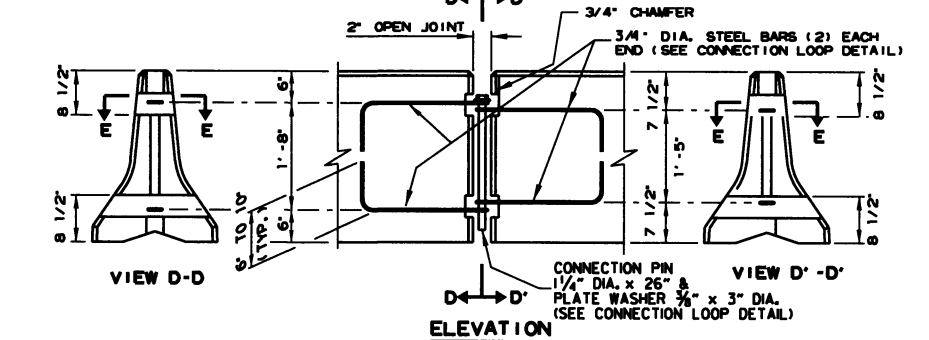
REINFORCING BAR TABLE PER BARRIER UNIT			
MARK	LOCATION	BAR SIZE	(NO. BARS)
H-1	HORIZONTAL IN BARRIER TIED INSIDE V-1 BARS	#5	(6)
H-2	CENTERED ABOVE DRAIN SLOTS LONG. & TRANSVERSELY	#5	(6)
H-3	TIED ABOVE H-1 BARS TO SUPPORT H-2, TIED TO V-1	#4	(2)
S-1	OVER LIFT HOLES	#4	(2)
S-2	HORIZ. AROUND SLOTS BETWEEN V-1'S & DRAIN SLOTS	#4	(2)
V-1	VERTICAL IN BARRIER (3) EACH END & (2) AT EACH DRAIN SLOTS	#5	(16)



BARRIER STABILIZATION DETAIL
ROADWAY SECTION
E 4" - Concrete Pavement
8" - Asphalt Pavement
12" - Shoulder Areas



BARRIER STABILIZATION DETAIL
BRIDGE DECKS
NOTE: 3/4" Threaded inserts shall be cast in place for all new bridge decks and drilled and grouted for existing bridge decks. Inserts shall have a minimum ultimate load capacity of 8000 lbs. in tension. After removal of barrier, bolts, and angles, the inserts shall be filled with approved non-shrink epoxy.

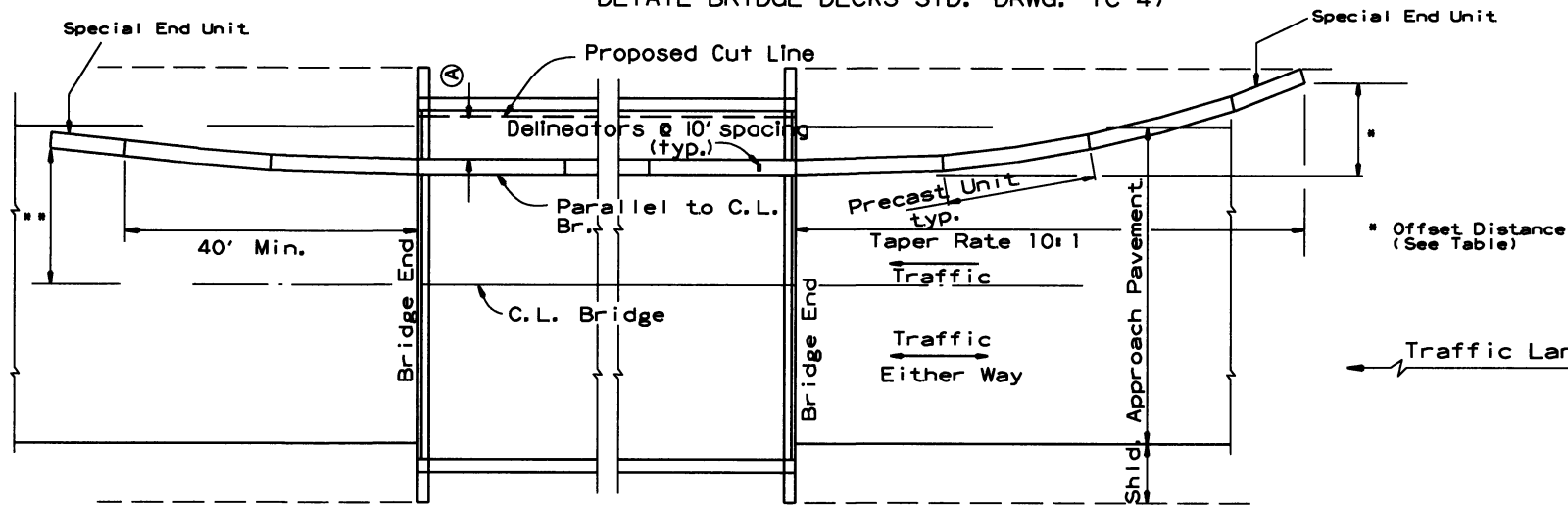


- General Notes**
- The contractor shall furnish the Precast Concrete Barrier Units and shall be responsible for the manufacture, shipment, storage, placement and removal. At the completion of the project, the precast units will remain the property of the contractor.
 - Materials shall meet the following minimum requirements: Concrete: 2500 psi compressive strength at 28 days. Reinforcing Steels AASHTO M 31 or M 53, Grade 60. Structural Steels AASHTO-M270 Grade 36 shall be used for the Connection Pin, Connection Loops, and Stabilization Pins. A One Piece Pin with a 3" rounded top may be used in place of the detailed Connection Pin. Delineators: Delineators shall be mounted at 10' spacing on top of precast barrier.
- In applications where barrier walls within 6 feet of a traffic lane, additional delineators shall be placed on the barrier at 10' spacing approximately one (1) foot from the top of the barrier. Delineators shall be on the AHTD Qualified Products List for Construction Concrete Barrier Markers. Delineator color shall be in accordance with the Manual Uniform Traffic Control Devices. Payment for delineators shall be considered included in the price bid per Lin. Ft. for "Furnishing and installing Precast Concrete Barrier". The contractor shall certify to the Engineer that the material and the design used in the precast barrier units meets the requirements as shown on this standard drawing.
- Other Precast Concrete Barriers that have been crash tested and approved by the Federal Highway Administration to meet the requirements of NCHRP-350 test level 3 or Manual For Assessing Safety Hardware (MASH) will be accepted in lieu of the barrier shown. Drain slots shall be provided as needed or as directed by the Engineer. The Contractor shall furnish a certification of NCHRP Report 350 or Manual For Assessing Safety Hardware (MASH) compliance for any other types of precast barrier to be used. The certification shall state that the precast concrete barrier meets the requirements of NCHRP Report 350 or Manual For Assessing Safety Hardware (MASH) and include a copy of the Federal Highway Administration's (FHWA) approval letter with all attachments. Precast concrete barrier units shall be fabricated and installed in accordance with crash testing and documentation provided in the FHWA approval letter. Mixing of shapes will not be allowed in a continuous line of units.
 - Dowel holes in pavement or bridge slabs that are to remain in place shall be filled. Holes in concrete pavement and bridge slabs shall be filled with an approved non-shrink epoxy grout. Holes in asphalt pavement shall be filled with an approved asphalt joint filler. Payment for drilling and filling holes to be included in the price for various barrier items.
 - Attach Units To Roadway Surface with Stabilization Pins and to Deck Slabs using bolts when required.
 - A 4" White PVC Sleeve may be used to form the Lifting Hole and if used the Sleeve is to be left in place.

DATE	REVISION	FILED
2-27-04	REVISED BARRIER STABILIZATION DETAIL	
10-15-09	ADDED REFERENCE TO MASH	
8-5-09	REV. NOTE 3 CONCERNING DRAIN SLOTS	
8-29-07	REVISED NOTE 3	
5-25-06	DELETED GENERAL NOTE 7	
1-18-04	REVISED BARRIER STABILIZATION DETAIL BRIDGE DECKS	
4-10-03	REVISED GENERAL NOTE 2	
8-22-02	ISSUED NEW DRAWING	

ARKANSAS STATE HIGHWAY COMMISSION
STANDARD TRAFFIC CONTROLS
FOR HIGHWAY CONSTRUCTION -
TEMPORARY PRECAST BARRIER
STANDARD DRAWING TC-4

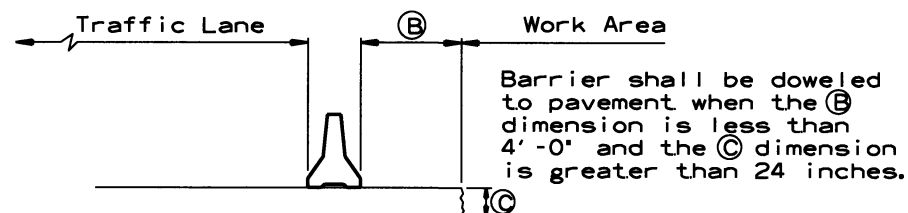
(A) 4 feet or greater preferred. If less than 4 feet, Precast Units shall be connected to slab (SEE BARRIER STABILIZATION DETAIL-BRIDGE DECKS STD. DRWG. TC-4)



BARRIER PLACEMENT ALONG BRIDGE WITH OFFSET

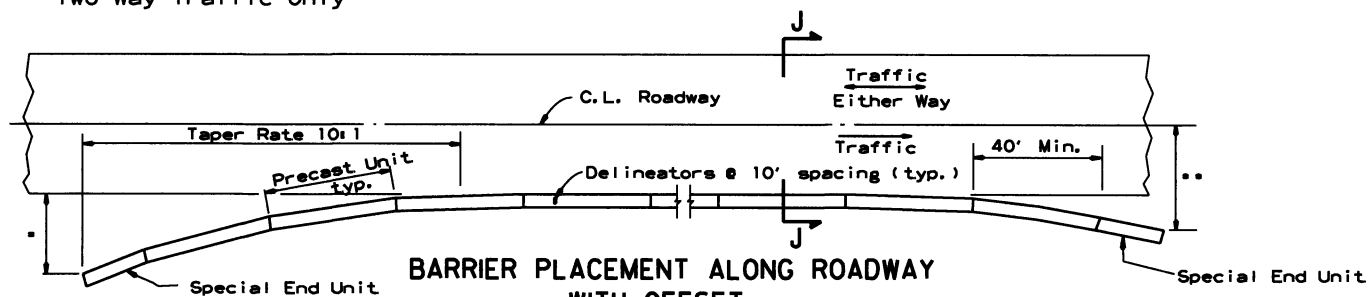
No Scale

** Offset Distance for Two Way Traffic Only



SECTION J-J

No Scale



BARRIER PLACEMENT ALONG ROADWAY WITH OFFSET

No Scale

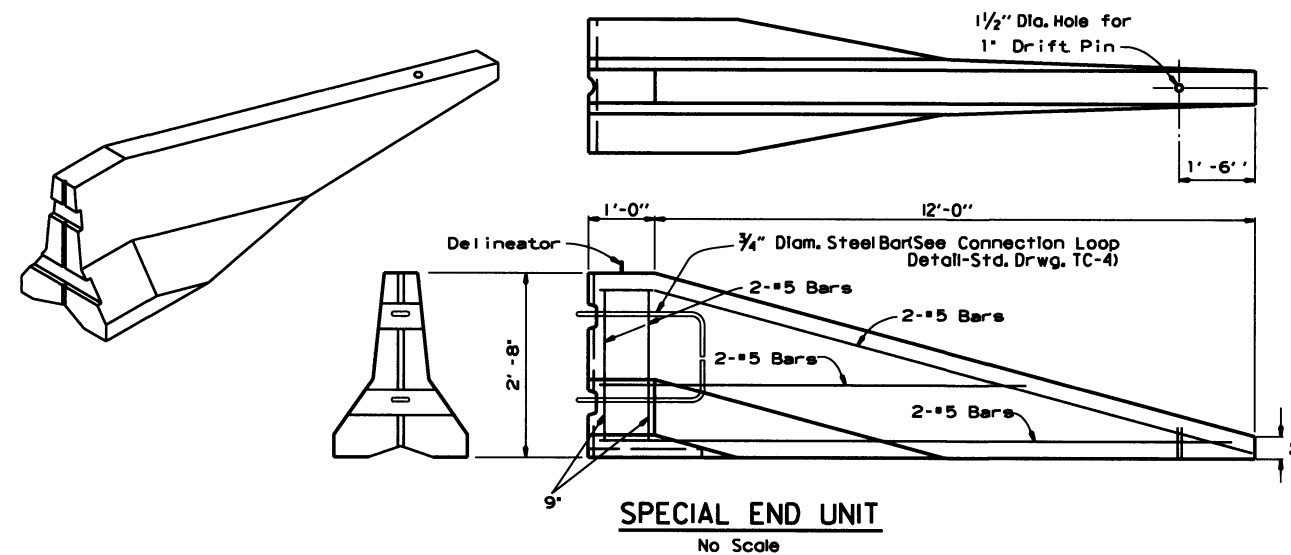
* Offset Distance (See Table)

** Offset Distance For Two Way Traffic Only

Offset Distance Table

Speed (MPH)	Offset Distance (FT.)
≤ 45	12
> 45	18

If offset distance is not attainable, then see 'Barrier Placement With Attenuator' Detail shown below.

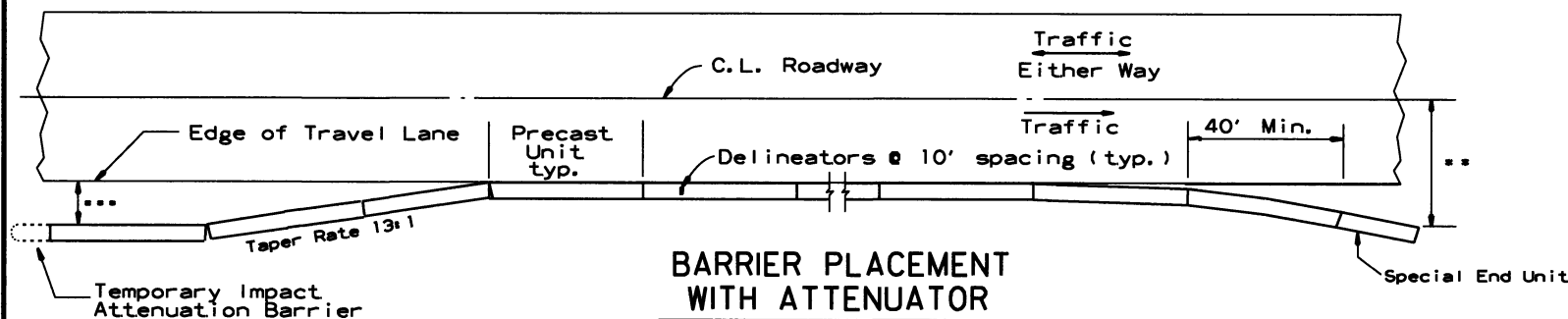


SPECIAL END UNIT

No Scale

General Notes

When shown on the Plans, the ends of the Temporary Precast Concrete Barrier shall be protected with an NCHRP-350 or Manual For Assessing Safety Hardware (MASH) approved Crash Cushion. Payment for Crash Cushions shall be made under the item of "Temporary Impact Attenuation Barrier."



BARRIER PLACEMENT WITH ATTENUATOR

No Scale

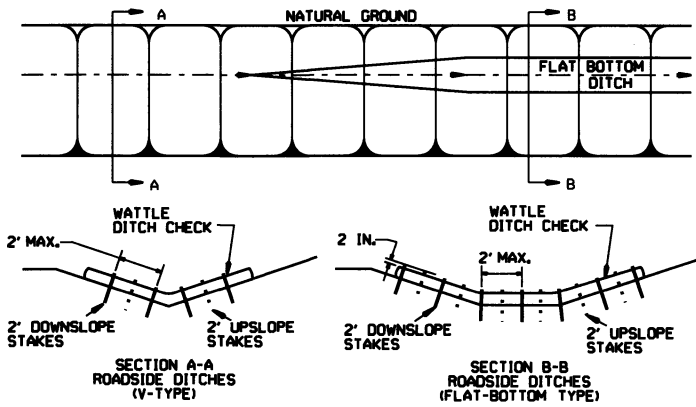
** Offset Distance For Two Way Traffic Only

*** Min. 3'-0" From Edge of Travel Lane to Nearest Edge of Attenuator

ARKANSAS STATE HIGHWAY COMMISSION		
STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION - TEMPORARY PRECAST BARRIER		
STANDARD DRAWING TC-5		
10-15-09	ADDED REFERENCE TO MASH	
5-25-06	REVISED BARRIER PLACEMENT	
8-22-02	ISSUED NEW DRAWING	
DATE	REVISION	FILED

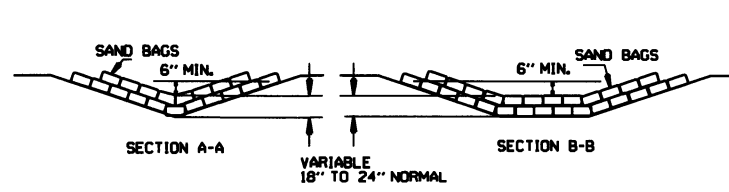
GENERAL NOTES

INSTALL A MINIMUM OF 2 UPSLOPE STAKES AND 4 DOWNSLOPE STAKES AT AN ANGLE TO WEDGE WATTLE TO BOTTOM OF DITCH.

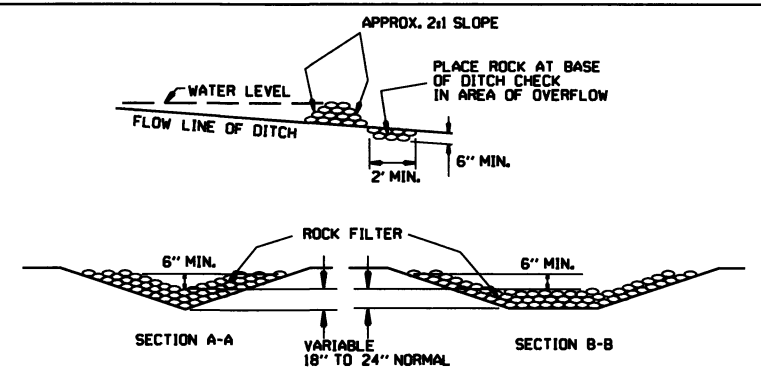


WATTLE DITCH CHECK (E-1)

NUMBER OF SAND BAGS AND ARRANGEMENT VARIABLE WITH ON-SITE CONDITIONS. PLACE SAND BAGS AT BASE OF DITCH CHECK IN AREA OF OVERFLOW.



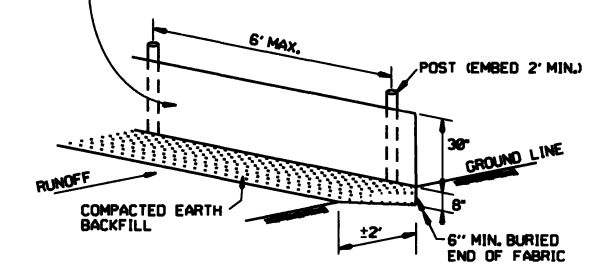
SAND BAG DITCH CHECK (E-5)



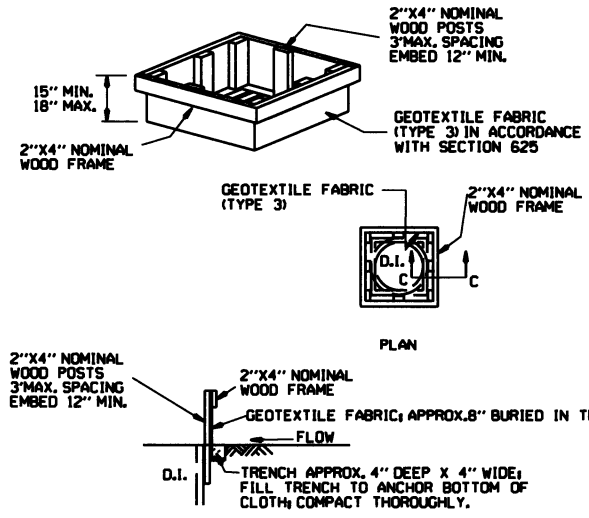
ROCK DITCH CHECK (E-6)

GENERAL NOTES

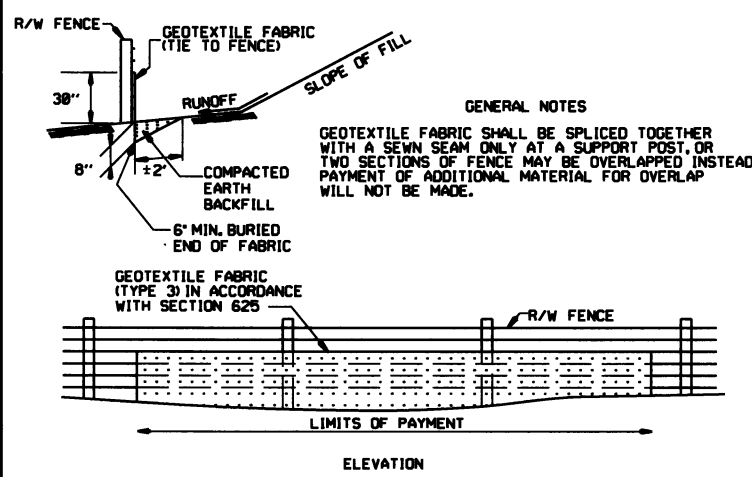
GEOTEXTILE FABRIC (TYPE 4) IN ACCORDANCE WITH SECTION 625. GEOTEXTILE FABRIC SHALL BE SPliced TOGETHER WITH A SEWN SEAM ONLY AT A SUPPORT POST OR TWO SECTIONS OF FENCE MAY BE OVERLAPPED INSTEAD. PAYMENT OF ADDITIONAL MATERIAL FOR OVERLAP WILL NOT BE MADE.



SILTS FENCE (E-11)



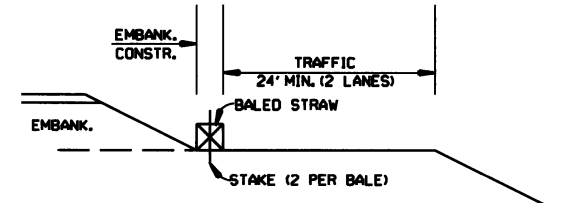
DROP INLET SILTS FENCE (E-7)



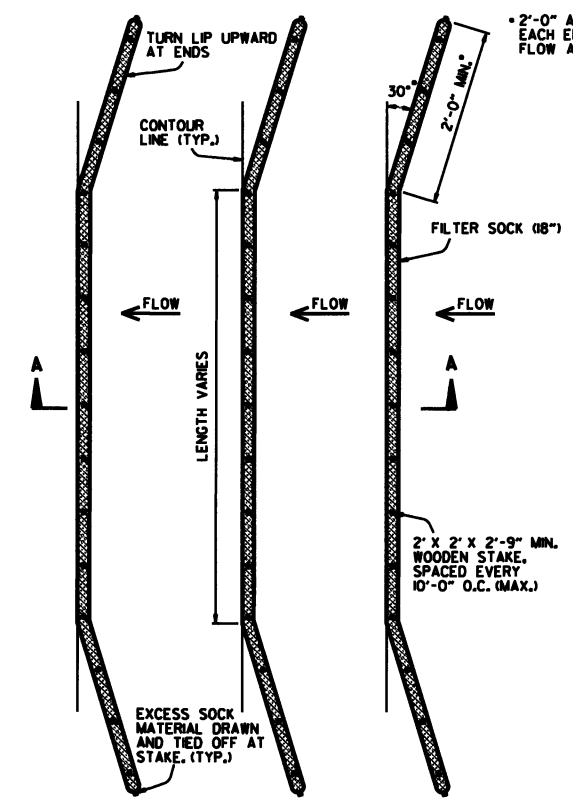
SILTS FENCE ON R/W FENCE (E-4)

GENERAL NOTES

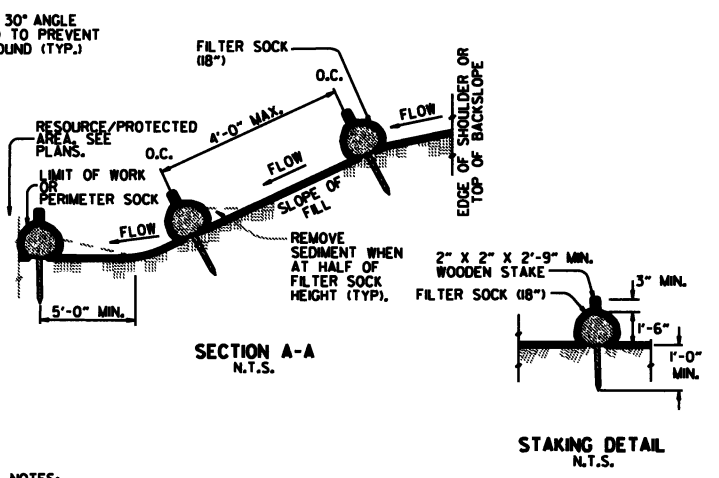
1. STRAW BALES SHALL BE INSTALLED SO THAT THE BINDINGS ARE ORIENTED AROUND THE SIDES RATHER THAN ALONG THE TOPS AND BOTTOMS OF THE BALES. THE BALES SHALL BE A MINIMUM OF 30 INCHES IN LENGTH.
2. NO GAPS SHALL BE LEFT BETWEEN BALES.
3. BALED STRAW FILTER BARRIERS COMPLETED AND ACCEPTED WILL BE MEASURED BY THE BALE IN PLACE AS AUTHORIZED BY THE ENGINEER AND WILL BE PAID FOR AT THE CONTRACT UNIT PRICE BID PER BALE FOR BALED STRAW DITCH CHECKS.



BALED STRAW FILTER BARRIER (E-2)



PLAN VIEW N.T.S.

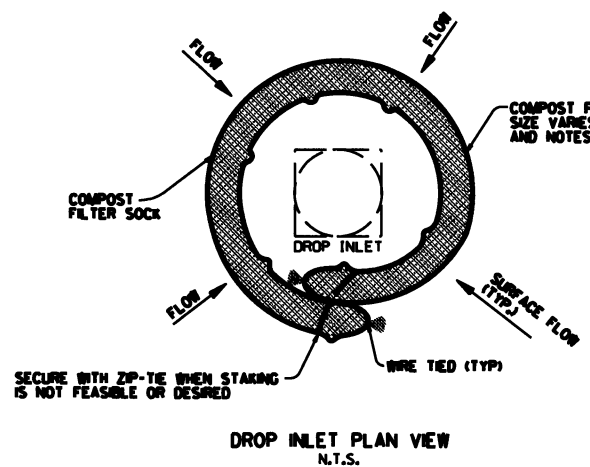


STAKING DETAIL N.T.S.

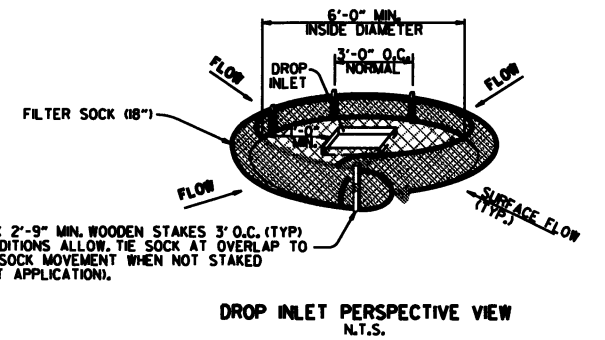
NOTES:

1. FILTER SOCKS CAN BE PLACED AT THE TOP, ON THE FACE, AND AT THE TOE OF SLOPES AS SEDIMENT-TRAPPING DEVICES FOR SHEET FLOW RUNOFF.
2. FILTER SOCKS ARE TYPICALLY SUPPLIED AND INSTALLED WITH 18 INCH DIAMETERS. DIAMETER TOLERANCE IS 2 INCHES, AS FILTER SOCKS TEND TO FLATTEN OUT WHEN PLACED.
3. STEEL POSTS MAY BE USED AND SHALL BE ROLLED FROM HIGH CARBON STEEL AND HAVE A MINIMUM OF 1.25 LB./FT. POSTS SHALL BE HOT-DIPPED GALVANIZED OR PAINTED WITH HIGH-GRADE WEATHER RESISTANT BROWN OR BLACK STEEL PAINT. STEEL POSTS SHALL BE EQUIPPED WITH ANCHOR PLATE HAVING A MINIMUM AREA OF 14 SQUARE INCHES. POSTS SHALL BE STUDDED, EMBOSSED, OR PUNCHED. POSTS AND ANCHOR PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A402. NO ADDITIONAL PAYMENT WILL BE PROVIDED FOR STEEL POSTS, BUT PRICE WILL BE CONSIDERED SUBSIDIARY TO "FILTER SOCK (18")."
4. FILTER SOCKS MAY BE UP TO 250 FEET LONG. WHEN USED ON LONG SLOPES, FILTER SOCKS MAY BE JOINTED OR STAGGERED AS SHOWN IN DETAILS.
5. INSPECT FILTER SOCKS AFTER EACH RUNOFF EVENT. REMOVE AND REPLACE IF SIGNS OF UNDERCUTTING OR DOWNSTREAM RILLS ARE OBSERVED.

FILTER SOCK ALONG SLOPE (E-3)



DROP INLET PLAN VIEW N.T.S.



DROP INLET PERSPECTIVE VIEW N.T.S.

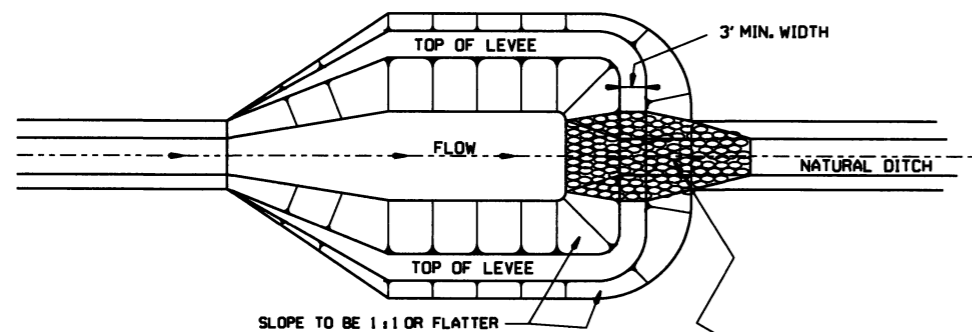
NOTES:

1. OVERLAP ENDS OF SOCK 6" MIN. 3" MAX.
2. USE 18" DIA. SOCK IN NON-TRAFFIC AREAS OR AREAS WHERE SAFETY IS NOT A CONCERN.

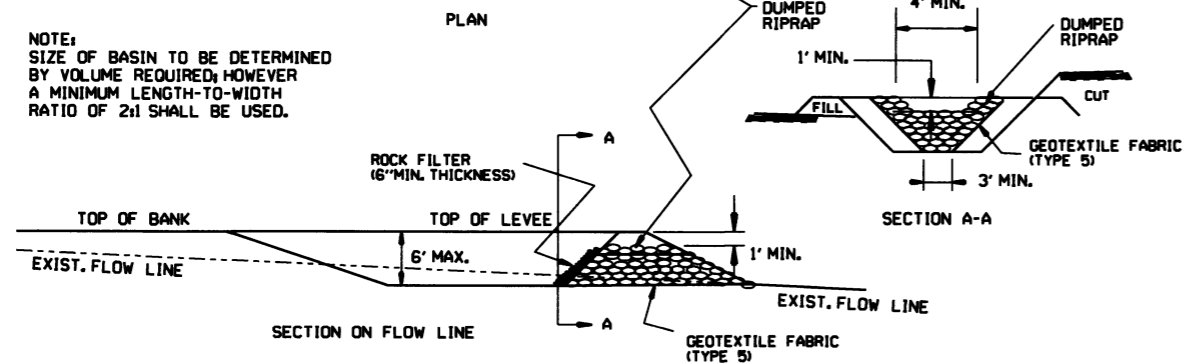
COMPOST FILTER SOCK DROP INLET PROTECTION (E-13)

DATE	REVISION	
8-16-17	ADDED FILTER SOCK E-3 AND E-13	
12-15-11	DELETED BALED STRAW DITCH CHECK & ADDED WATTLE DITCH CHECK	
8-18-98	ADDED NOTES	
07-02-98	ADDED BALED STRAW FILTER BARRIER (E-2)	
07-20-95	REVISED SILTS FENCE E-4 AND E-11	7-20-95
07-15-94	REV. E-4 & E-11 MIN. 1 1/2\"/>	
06-02-94	REVISED E-1, 4, 7 & 11 DELETED E-2 & 3	6-2-94
04-01-93	REDRAWN	
10-01-92	REDRAWN	
08-02-76	ISSUED R.D.M.	298-7-28-76
		FILMED

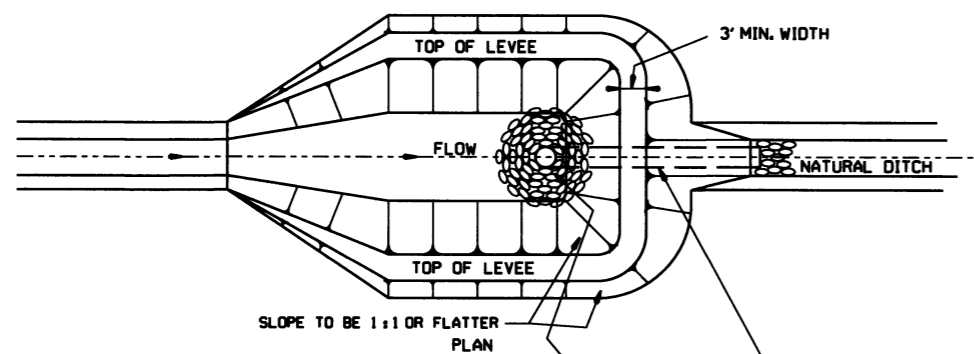
ARKANSAS STATE HIGHWAY COMMISSION
 TEMPORARY EROSION CONTROL DEVICES
 STANDARD DRAWING TEC-1



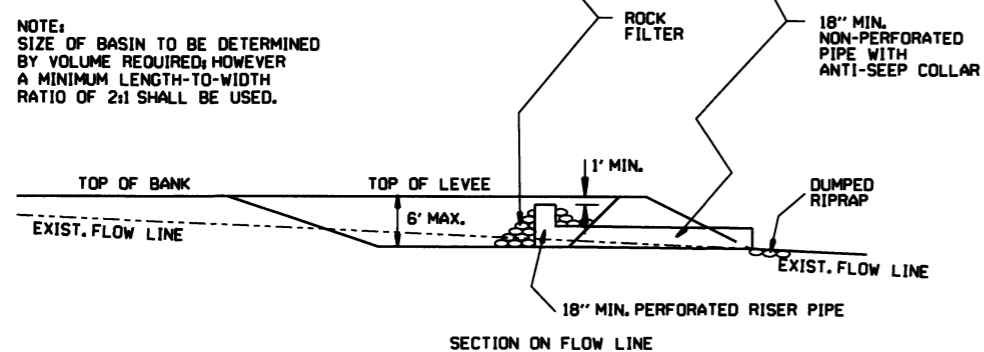
NOTE:
SIZE OF BASIN TO BE DETERMINED
BY VOLUME REQUIRED; HOWEVER
A MINIMUM LENGTH-TO-WIDTH
RATIO OF 2:1 SHALL BE USED.



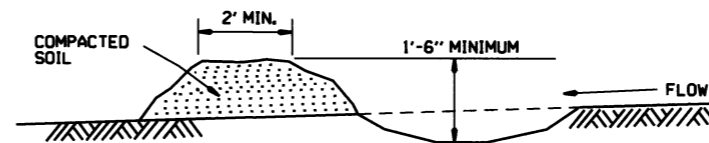
SEDIMENT BASIN WITH RIPRAP OUTLET (E-9)



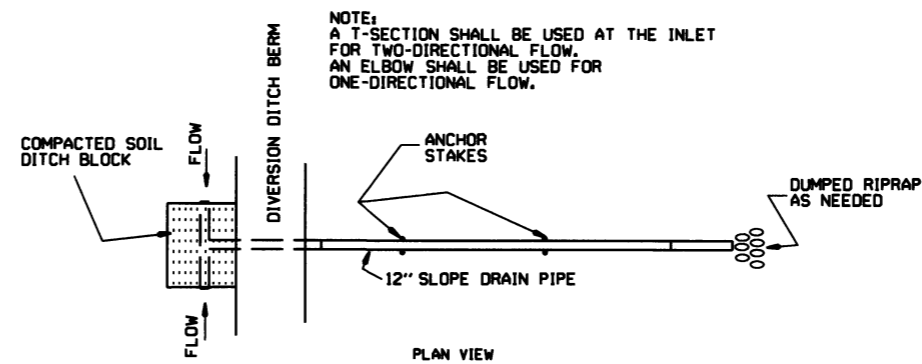
NOTE:
SIZE OF BASIN TO BE DETERMINED
BY VOLUME REQUIRED; HOWEVER
A MINIMUM LENGTH-TO-WIDTH
RATIO OF 2:1 SHALL BE USED.



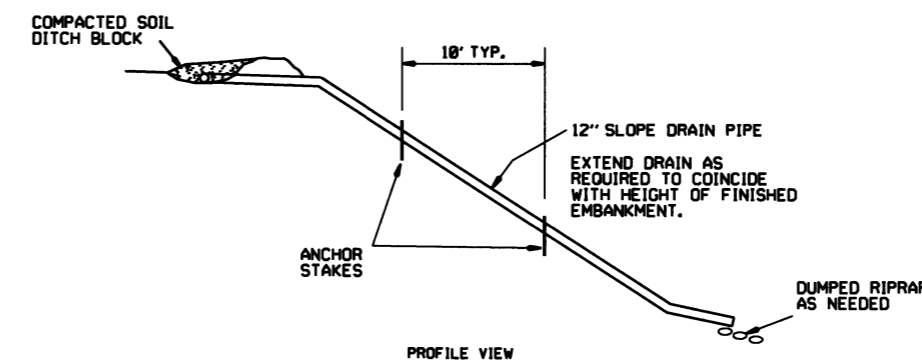
SEDIMENT BASIN WITH PIPE OUTLET (E-10)



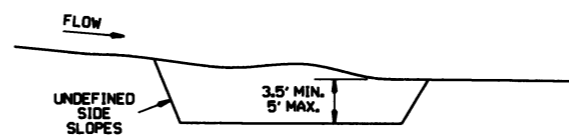
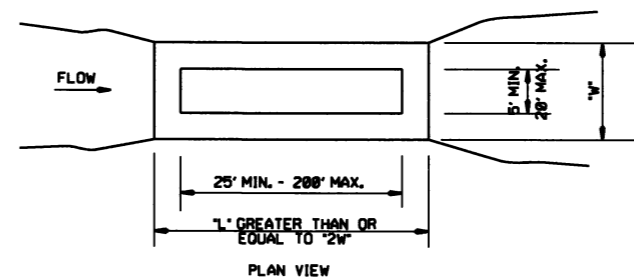
DIVERSION DITCH (E-8)



NOTE:
A T-SECTION SHALL BE USED AT THE INLET
FOR TWO-DIRECTIONAL FLOW.
AN ELBOW SHALL BE USED FOR
ONE-DIRECTIONAL FLOW.



SLOPE DRAIN (E-12)



SEDIMENT BASIN (E-14)

6-2-94	Revised E-8 & E-12; Added E-14 & Deleted E-13		
4-1-93	ISSUED		
DATE	REVISION		FILMED

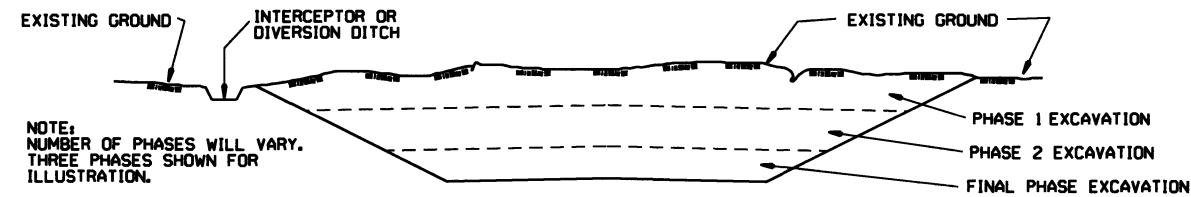
ARKANSAS STATE HIGHWAY COMMISSION
 TEMPORARY EROSION
 CONTROL DEVICES
 STANDARD DRAWING TEC-2

CLEARING AND GRUBBING

CONSTRUCTION SEQUENCE

1. PLACE PERIMETER CONTROLS (I.E. SILT FENCES, DIVERSION DITCHES, SEDIMENT BASINS, ETC.)
2. PERFORM CLEARING AND GRUBBING OPERATION.

EXCAVATION



NOTE:
NUMBER OF PHASES WILL VARY.
THREE PHASES SHOWN FOR
ILLUSTRATION.

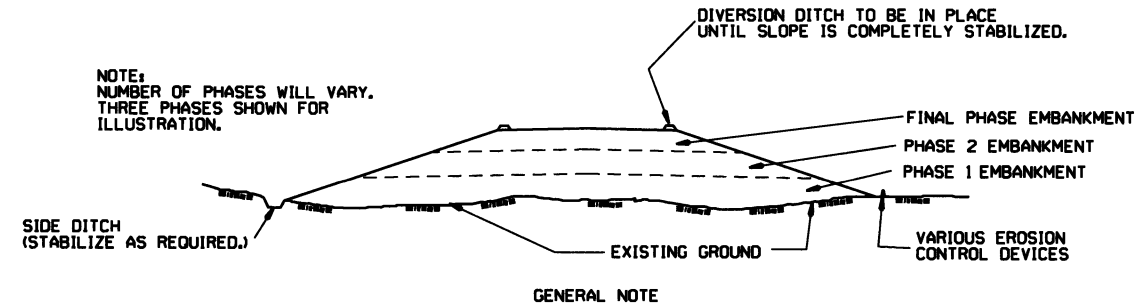
GENERAL NOTE

ALL CUT SLOPES SHALL BE DRESSED, PREPARED, SEED, AND MULCHED AS THE WORK PROGRESSES. SLOPES SHALL BE EXCAVATED AND STABILIZED IN EQUAL INCREMENTS NOT TO EXCEED 25 FEET, MEASURED VERTICALLY.

CONSTRUCTION SEQUENCE

1. EXCAVATE AND STABILIZE INTERCEPTOR AND/OR DIVERSION DITCHES.
2. PERFORM PHASE 1 EXCAVATION. PLACE PERMANENT OR TEMPORARY SEEDING.
3. PERFORM PHASE 2 EXCAVATION. PLACE PERMANENT OR TEMPORARY SEEDING.
4. PERFORM FINAL PHASE OF EXCAVATION. PLACE PERMANENT OR TEMPORARY SEEDING. STABILIZE DITCHES. CONSTRUCT DITCH CHECKS, DIVERSION DITCHES, SEDIMENT BASINS, OR OTHER EROSION CONTROL DEVICES AS REQUIRED.

EMBANKMENT



NOTE:
NUMBER OF PHASES WILL VARY.
THREE PHASES SHOWN FOR
ILLUSTRATION.

GENERAL NOTE

ALL EMBANKMENT SLOPES SHALL BE DRESSED, PREPARED, SEED, AND MULCHED AS THE WORK PROGRESSES. SLOPES SHALL BE CONSTRUCTED AND STABILIZED IN EQUAL INCREMENTS NOT TO EXCEED 25 FEET, MEASURED VERTICALLY.

CONSTRUCTION SEQUENCE

1. CONSTRUCT DIVERSION DITCHES, DITCH CHECKS, SEDIMENT BASINS, SILT FENCES, OR OTHER EROSION CONTROL DEVICES AS SPECIFIED.
2. PLACE PHASE 1 EMBANKMENT WITH PERMANENT OR TEMPORARY SEEDING. PROVIDE DIVERSION DITCHES AND SLOPE DRAINS IF EMBANKMENT CONSTRUCTION IS TO BE TEMPORARILY ABANDONED FOR A PERIOD OF GREATER THAN 21 DAYS.
3. PLACE PHASE 2 EMBANKMENT WITH PERMANENT OR TEMPORARY SEEDING. PROVIDE DIVERSION DITCHES AND SLOPE DRAINS IF EMBANKMENT CONSTRUCTION IS TO BE TEMPORARILY ABANDONED FOR A PERIOD OF GREATER THAN 21 DAYS.
4. PLACE FINAL PHASE OF EMBANKMENT WITH PERMANENT OR TEMPORARY SEEDING. PLACE DIVERSION DITCHES AND SLOPE DRAINS AND MAINTAIN UNTIL ENTIRE SLOPE IS STABILIZED.

		ARKANSAS STATE HIGHWAY COMMISSION	
		TEMPORARY EROSION CONTROL DEVICES	
11-83-94	CORRECTED SPELLING	6-2-94	FILMED
6-2-94	Drawn & Issued		
DATE	REVISION		

STANDARD DRAWING TEC-3