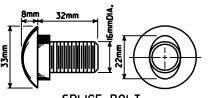
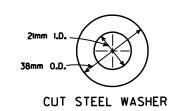


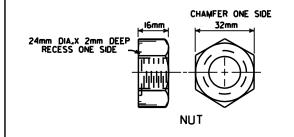
## DETAIL OF W-BEAM GUARD RAIL

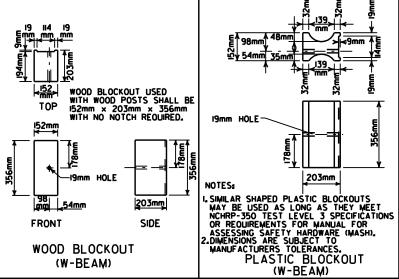
RAIL SECTION OF CLOSELY SIMILAR DIMENSIONS AND COMPARABLE STRENGTH MAY BE SUBSTITUTED IF APPROVED BY THE ENGINEER.

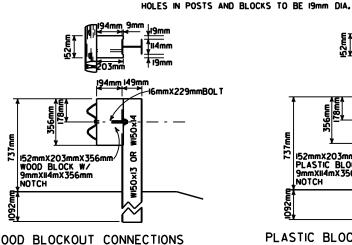


SPLICE BOLT POST BOLT - SAME EXCEPT LENGTH







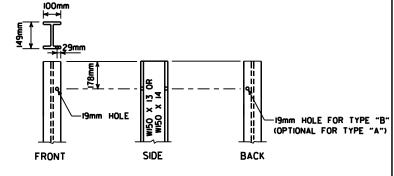


-16mmX229mmBOLT 152mmx203mmx356mm/ PLASTIC BLOCK W/ 9mmxII4mx356mm NOTCH

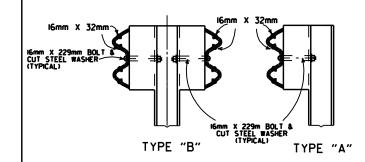
WOOD BLOCKOUT CONNECTIONS

PLASTIC BLOCKOUT CONNECTIONS DETAILS OF STEEL LINE POST CONNECTIONS

GALVANIZED I6d NAIL TO PREVENT BLOCK ROTATION



STEEL POST



DETAILS OF STEEL LINE POST CONNECTIONS (W-BEAM)

POSTS AND BLOCKS TO BE ROUGH SAWN 152mmx203mm WITH A TOLERANCE OF + OR - 6mm.

GALVANIZED I6D NAIL WASHER
TO PREVENT BLOCK AND NUT

CUT STEEL WASHER

AND NUT

WOOD BLOCKOUT CONNECTIONS

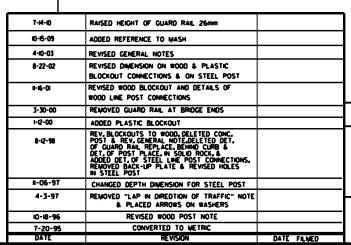
PLASTIC BLOCKOUT CONNECTIONS

## DETAILS OF WOOD LINE POST CONNECTIONS

(W-BEAM)

HOLES IN POSTS AND BLOCKS TO BE 19mm DIA.

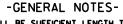
(W-BEAM)



ARKANSAS STATE HIGHWAY COMMISSION

GUARD RAIL DETAILS

STANDARD DRAWING GR-8(M) METRIC



ALL BOLTS SHALL BE SUFFICIENT LENGTH TO EXTEND
THROUGH THE FULL THICKNESS OF THE NUT AND NO MORE THAN
19mm BEYOND IT.

WHERE GUARD RAIL CONTINUES, THE INTERMEDIATE SECTIONS SHALL HAVE A POST SPACING OF 1905mm UNLESS OTHERWISE NOTED. W-BEAM GUARD RAIL REPRESENTING INTERMEDIATE SECTIONS
WILL BE MEASURED ALONG THE ROADWAY FACE FROM CENTERLINE OF
POST TO CENTERLINE OF POST.

USE W-BEAM GUARD RAIL COMPONENTS OF SAME MATERIAL FOR ENTIRE JOB. FOR EXTENSIONS OR MODIFICATION OF EXISTING GUARD RAIL, W-BEAM GUARD RAIL COMPONENTS OF THE SAME TYPE AS THOSE EXISTING SHALL BE USED.

ANY BACKFILLING UNDER OR AROUND POST SHALL BE DAMP SAND THOROUGHLY TAMPED IN PLACE.

WOOD POSTS & BLOCKS SHALL BE EITHER DENSE NO.ISTRUCTURAL OR BETTER 9.7 f (1400 f) OR NO.I 1350 f SOUTHERN PINE.

CONTRACTOR SHALL HAVE THE OPTION OF USING WOOD BLOCKOUTS
OR PLASTIC BLOCKOUTS, AS LONG AS BLOCKOUT USED MEETS NCHRP-350
TEST LEVEL 3 SPECIFICATIONS OR REQUIREMENTS FOR MANUAL FOR
ASSESSING SAFETY HARDWARE (MASH).